



COMPONENT MAINTENANCE MANUAL WITH ILLUSTRATED PARTS LIST

UNDERBIN PASSENGER SERVICE UNIT ASSEMBLY

PART NUMBER

**417N3100–111SP, –113SP, –115SP, –117SP, –119SP,
–121SP, –128SP, –144SP, –145SP, –146SP, –147SP,
–173SP, –174SP, –28SP, –317SP, –318SP, –319SP,**

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COMPONENT MAINTENANCE MANUAL

Revision No. 17
Jul 01/2009

To: All holders of UNDERBIN PASSENGER SERVICE UNIT ASSEMBLY 25-23-33.

Attached is the current revision to this COMPONENT MAINTENANCE MANUAL

The COMPONENT MAINTENANCE MANUAL is furnished either as a printed manual, on microfilm, or digital products, or any combination of the three. This revision replaces all previous microfilm cartridges or digital products. All microfilm and digital products are reissued with all obsolete data deleted and all updated pages added.

For printed manuals, changes are indicated on the List of Effective Pages (LEP). The pages which are revised will be identified on the LEP by an R (Revised), A (Added), O (Overflow, i.e. changes to the document structure and/or page layout), or D (Deleted). Each page in the LEP is identified by Chapter-Section-Subject number, page number and page date.

Pages replaced or made obsolete by this revision should be removed and destroyed.

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Location of Change

Description of Change

NO HIGHLIGHTS

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TEMPORARY REVISION AND SERVICE BULLETIN RECORD

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757-35A0006 737-35A1029, Rev 1	25-3	PRR N52728 MCN 0130-09K PRR N52896 PRR 33195-2 MC 3520MP5001 PRR 57000-20 MC 3520MP5003 RR 97065-77 PRR 34021 MC N3520-006 PRR 54533 (757) PRR 35133 (737)	APR 01/88 JUL 01/88 DEC 05/90 DEC 05/90 DEC 05/90 DEC 05/90 DEC 05/90 DEC 05/90 DEC 05/90 DEC 05/90 DEC 05/90 DEC 05/90 MAR 05/93 MAR 05/93

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TR AND SB RECORD

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COMPONENT MAINTENANCE MANUAL

INTRODUCTION

1. General

- A. The instructions in this manual supply the data necessary to do the maintenance functions together with the test, fault isolation, repair, and replacement of the defective parts.
- B. This manual is divided into different parts:
 - (1) Title Page
 - (2) Transmittal Letter
 - (3) Highlights
 - (4) List of Effective Pages
 - (5) Table of Contents
 - (6) Temporary Revision & Service Bulletin Record
 - (7) Record of Revisions
 - (8) Record of Temporary Revisions
 - (9) Introduction
 - (10) Procedures & IPL Sections
- C. Components that can be repaired have a different repair number for each specified repair. To find the repair number location of a component, look in the Repair-General procedure at the beginning of the REPAIR section. The Repair-General procedure also has an explanation of the True Position Dimension symbols used.
- D. All dimensions, measures, quantities and weights included are in English units. When metric equivalents are given they will be in the parentheses that follow the English units.
- E. The introduction to the Illustrated Parts List (IPL) shows how the IPL data is used.
- F. Design changes, optional parts, configuration differences and Service Bulletin modifications may cause different part numbers. These part numbers are identified in the IPL with an alphabetical letter which is added to the end of the basic item number. This new item number is referred to as an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless shown differently.
- G. The tool reference numbers found in the individual procedures and in the Special Tools, Fixtures, and Equipment section are used to identify if a tool is a standard tool (STD-XXXX), a commercial tool (COM-XXXX), or a Special Tool (SPL-XXXX). This reference number is also used to distinguish between tools with similar names in the same procedure. These reference numbers are for use in the documentation only. They are not to be used for ordering tools.

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INTRODUCTION

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COMPONENT MAINTENANCE MANUAL

UNDERBIN PASSENGER SERVICE UNIT ASSEMBLY - DESCRIPTION AND OPERATION

1. Description

- A. The underbin PSU (Passenger Service Unit) assembly consists of an emergency oxygen supply system, reading lights, an attendant call switch, a service module assembly, provisions for a loudspeaker and life preserver, and support hardware.

2. Operation

- A. Depressurization of the cabin or operation of a switch automatically releases the oxygen masks, allowing them to fall to the extent of their lanyards. Pulling the mask into position for use releases the firing pin and causes the generator to produce oxygen which then flows to the mask.

3. Leading Particulars (approximate)

- A. Assemblies 417N3100-28, -34, -36, -38, -56, -58, -91, -93, -96, -98, 113, -115, -117, -119, -128, -144 thru -147, -173, -174, -317 thru -320, 371 thru -374, -376, -382, -384, -386, -400, -402, -404, -406, -408, 411, -413, -425, -427, -432, -434 thru -438, -442, -454, -456, -458, 467, -469, -475, -490, -496, -498, -621 thru -626, -653, -655, -667 thru 672
 - (1) Length: 28 inches
 - (2) Width: 23 inches
 - (3) Height: 4 inches
 - (4) Weight: 7 pounds (approximate)
- B. Assemblies 417N3100-111, -121, -375, -513, -515, -641
 - (1) Length: 23 inches
 - (2) Width: 23 inches
 - (3) Height: 4 inches
 - (4) Weight: 7 pounds (approximate)
- C. Assemblies 417N3100-539, -540
 - (1) Length: 23 inches
 - (2) Width: 12 inches
 - (3) Height: 4 inches
 - (4) Weight: 5 pounds (approximate)

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DESCRIPTION AND OPERATION

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COMPONENT MAINTENANCE MANUAL

TESTING AND FAULT ISOLATION

1. General

- A. This procedure has the data necessary to do a test of the underbin passenger service unit assembly after an overhaul or for fault isolation.

2. Test Equipment

NOTE: Equivalent substitute may be used.

- A. AC Power Supply – power supply, STD-5467 variable output, controllable to 28 volts, 400 Hz
- B. DC Power Supply – power supply, STD-4539 variable output, controllable to 28 volts, 2A
- C. Audio Signal Generator – 400 Hz signal (HP 205AG)
- D. Light Bulbs, No. 1, 2 – 28v dc, 40mA lamp, COM-5826 (2 required)

3. Oxygen System Test (TESTING AND FAULT ISOLATION, Figure 101)

- A. Refer to CMM 35-21-03, Testing and Trouble Shooting for oxygen system test.

4. Reading Lights and Switches Test (TESTING AND FAULT ISOLATION, Figure 101)

- A. Apply 28v ac to pin 6 and ground to pin 8.
- B. Depress reading light switches and verify each corresponding reading light lamp lights.
- C. Remove 28v ac from pin 6 and ground from pin 8.

5. Attendant Call Test (TESTING AND FAULT ISOLATION, Figure 101)

NOTE: Perform attendant call test with call select switch in position 1, then position 2.

- A. Set the call select switch to position 1. Connect light bulb No. 1 between pins 9 and 10 (or 2 and 10 if circle A configuration) and light bulb No. 2 between pins 4 and 10. Perform the test as indicated below, then move the call select switch to position 2. Connect light bulb No. 1 between pins 2 and 10 and connect bulb No. 2 between pins 3 and 10 and again perform the test below (TESTING AND FAULT ISOLATION, Figure 101).
- B. Apply 28v dc to pin 5 and ground to pin 10.
- C. Depress call switch and verify switch light and both external bulbs light.
- D. Release call switch and verify that bulb 1 goes out.
- E. Push call switch and verify that switch light and bulb 2 go out and that bulb 1 does not light.
- F. Remove 28v dc from pin 5 and ground from pin 10.

6. Speaker Test (On assemblies with speaker)

- A. Apply 400-Hz output of signal generator at no more than 2 watts audio power to pins 13 and 14.
- B. Verify that there is a clear, undistorted 400-Hz tone.
- C. On assemblies with speaker muting, apply 28v dc to pin 12 or 15 and ground to pin 10.
- D. Verify that 400-Hz tone stops.
- E. Remove signal from pins 13 and 14 and remove 28v dc from pin 12 or 15 and ground from pin 10.

7. Information Sign Test (TESTING AND FAULT ISOLATION, Figure 101)

- A. Apply 28v ac to pin 1 and ground to pin 8. Verify that FASTEN SEAT BELT sign lights.
- B. Remove 28v ac from pin 1 and apply to pin 7. Verify that NO SMOKING sign lights.
- C. Remove 28v ac from pin 7 and ground from pin 8.

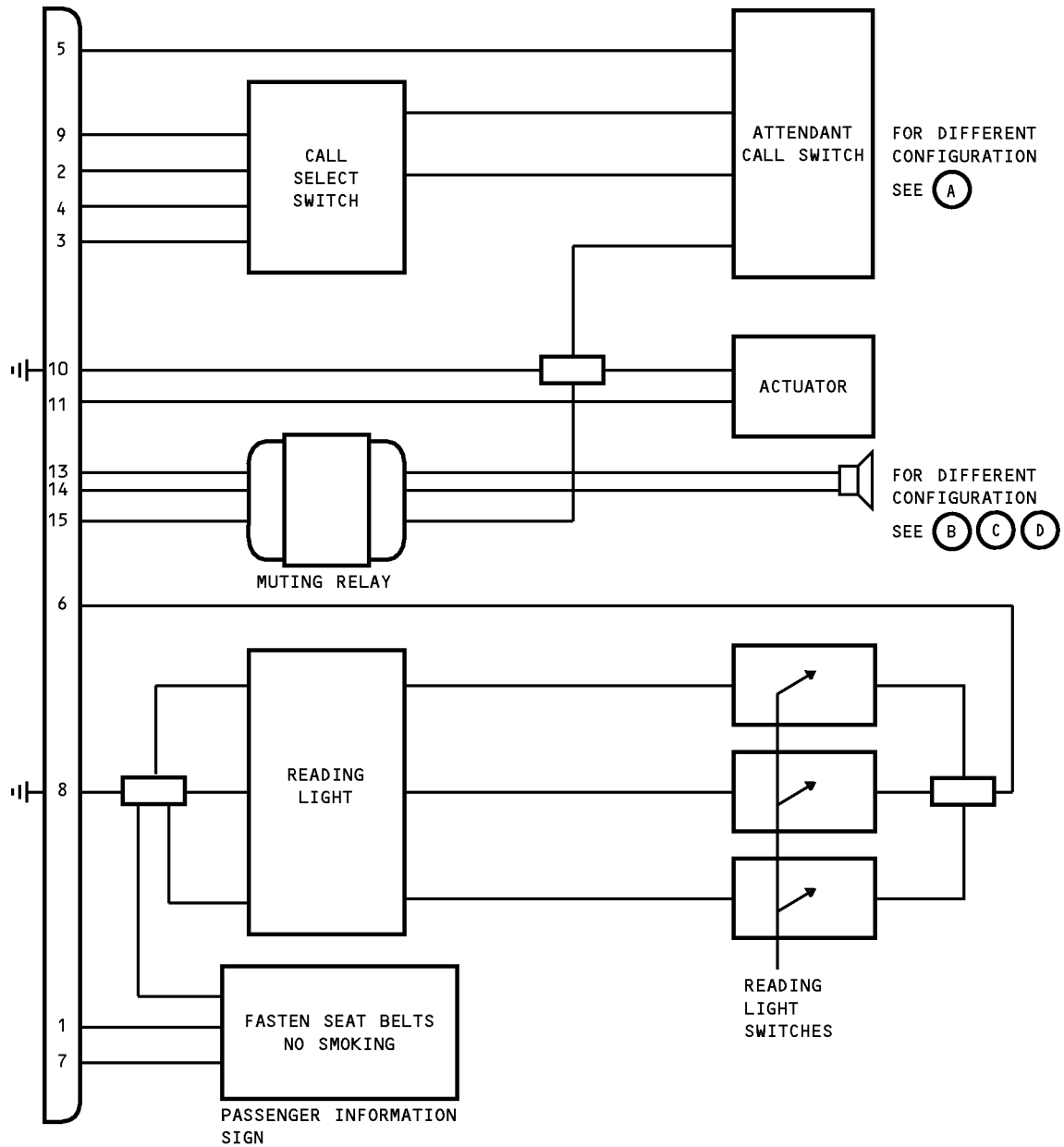
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TESTING AND FAULT ISOLATION

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Block Diagram
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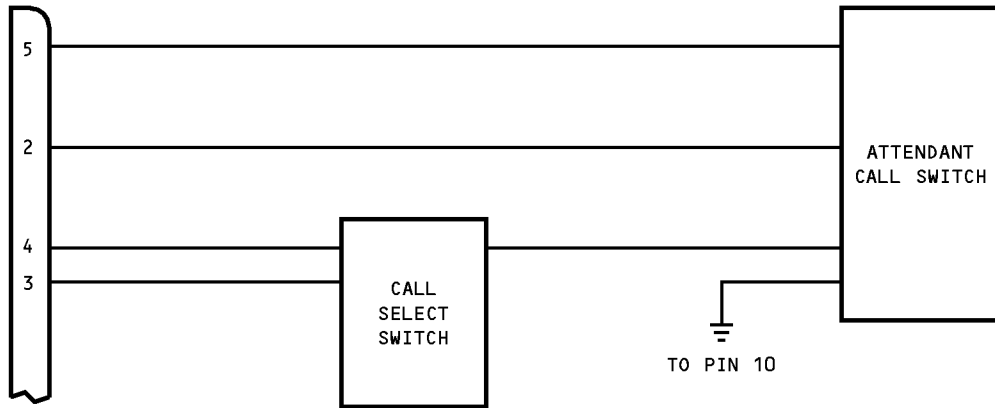
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TESTING AND FAULT ISOLATION

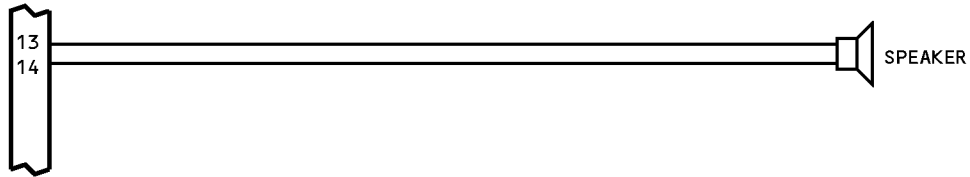
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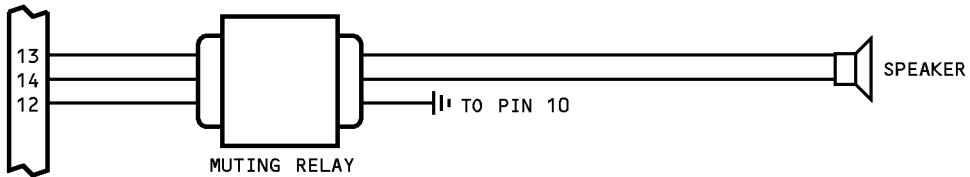
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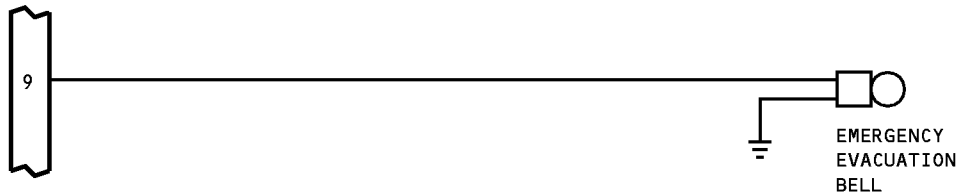
(A)



(B)



(C)



(D)

Block Diagram
Figure 101 (Sheet 2 of 2)

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TESTING AND FAULT ISOLATION

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COMPONENT MAINTENANCE MANUAL

DISASSEMBLY

1. General

- A. This procedure has the data to disassemble the underbin passenger service unit assembly.
- B. Disassemble this component only as necessary to complete fault isolation, determine the serviceability of parts, perform required repairs, and restore the unit to serviceable condition.
- C. Refer to IPL Figure 1, IPL Figure 2, IPL Figure 3, IPL Figure 6, IPL Figure 7 and IPL Figure 9 for item numbers.

2. Procedure

- A. Tools/Equipment

NOTE: Equivalent substitutes may be used.

Reference	Description
SPL-1937	Equipment - Firing Pin Retraction, BE Aerospace and AVOX oxygen generators (Part #: C35003-1, Supplier: 81205) (Opt Part #: A35001-10, Supplier: 81205)

- B. References

Reference	Title
CMM 35-21-02	OXYGEN BOX ASSEMBLY
CMM 35-21-03	OXYGEN BOX ASSEMBLY

- C. Disassemble PSU Assemblies 417N3100-28, -34, -36, -38, -56, -58, -91, -93, -96, -98, -128, -144 thru -147, -173, -174, -371 thru -374, -376, -382, -384, -386 (IPL Figure 1)

WARNING: DO NOT ALLOW OIL, GREASE, FLAMMABLE SOLVENTS, DUST, LINT, FINE METAL FILINGS, OR OTHER COMBUSTIBLE MATERIAL TO CONTAMINATE PARTS THAT MAY BE EXPOSED TO OXYGEN. COMBUSTIBLE MATERIAL MAY IGNITE AND RESULT IN AN EXPLOSION WHEN EXPOSED TO OXYGEN. THE OXYGEN GENERATOR IS A PYROTECHNIC-ACTIVATED, HIGH-HEAT-PRODUCING UNIT WHICH CAN INFLICT SERIOUS BURNS. TO PREVENT INJURY TO PERSONNEL ENSURE THAT SAFETY PIN WITH WARNING FLAG IS PROPERLY INSTALLED ON GENERATOR.

CAUTION: PARTS OF PSU ASSEMBLY ARE VISIBLE FROM CABIN INTERIOR. SPECIAL CARE MUST BE TAKEN TO PREVENT MARRING OF VISIBLE SURFACES.

NOTE: Use standard industry practices and the following steps for disassembly.

- (1) Label and disconnect reading lamp and reading light switch wires.
- (2) Open four quarter-turn fasteners and remove reading light assembly (298) (ASSEMBLY, Figure 701).
- (3) Remove oxygen mask box assembly (320) (ASSEMBLY, Figure 701).
 - (a) Remove release pin from generator ignition unit.
 - (b) Install warning flag with firing pin retraction pliers and safety pin, SPL-1937, when removing activation pin.

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- (c) Pull supply line assembly from generator outlet nozzle.
- (d) Remove nuts (85) washers (75), spacers (80), screws (70), and angles (90) or screws (45, 100), nuts (55), washers (50), bracket (120) and angles (65) and lift out oxygen mask box.

NOTE: Refer to CMM 35-21-02 or CMM 35-21-03 for oxygen box disassembly procedures.

- (4) Remove screws (545) and lift oxygen generator mounting bracket (540).
 - (5) Remove screw (550) and lift out oxygen generator (595).
 - (6) On assemblies with speaker, label and disconnect wires from speaker (625A). Lift springs (615) and remove speaker and gasket (620).
 - (7) Label and disconnect wires from switch (695). Remove mounting nut and switch.
 - (8) Remove lanyard (665).
 - (9) Remove module (300).
 - (a) Remove spacers (130), nuts (135, 165 or 135, 150, 165), and screws (125, 160 or 125, 145, 160).
 - (b) Lift out module.
- D. Disassemble PSU Assemblies 417N3100-113, -115, -117, -119, -467, -469 (IPL Figure 2)

NOTE: Use standard industry practices and the following steps for disassembly.

- (1) Label and disconnect reading lamp and reading light switch wires.
- (2) Open four quarter-turn fasteners and remove reading light assembly (270) (ASSEMBLY, Figure 701).
- (3) Remove oxygen box mask assembly (295) (ASSEMBLY, Figure 701).
 - (a) Remove release pins from generator ignition units.

NOTE: Install warning flag with firing pin retraction pliers and safety pin, SPL-1937, when removing release pin.

- (b) Pull oxygen supply lines from generator outlet nozzles.
 - (c) Remove nuts (80), washers (70), screws (65), and angles (85) or nuts (50), washers (45), screws (45, 95), bracket (115) and angles (60).

NOTE: Refer to CMM 35-21-02 or CMM 35-21-03 for oxygen box disassembly procedures.
 - (d) Remove nuts (310, 325, 350) and screws (320, 345).
 - (e) Lift out oxygen mask box assemblies (295, 300).
- (4) Remove screws (495) and lift bracket (490).
 - (5) Remove screw (500) and lift out oxygen generator (545).
 - (6) Remove screws (445, 440), nuts (455, 460), washer (450), bracket (465) and one man sustaining generators (480).
 - (7) Remove lanyard (585).
 - (8) Assemblies 417N3100-113, -115, -467, label and disconnect wires from speaker (575). Lift springs (565) and remove speaker and gasket (570).
 - (9) Label and disconnect wires from switch (615). Remove mounting nut and switch.

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- (10) Remove module (275).
 - (a) Remove spacers (125), screws (120 or 120, 140) and nuts (130 or 130, 135).
 - (b) Lift out module.
- (11) Remove lanyard (585).
- E. Disassemble PSU assembly 417N3100-111, -121, -375, -513, -515, -641 (IPL Figure 3)

NOTE: Use standard industry practices and the following steps for disassembly.

 - (1) Label and disconnect reading lamp and reading light switch wires.
 - (2) Open four quarter-turn fasteners and remove reading light assembly (280) (ASSEMBLY, Figure 701).
 - (3) Remove oxygen mask box assembly (305) (ASSEMBLY, Figure 701).
 - (a) Remove release pin from generator ignition unit.
 - (b) Install warning flag with firing pin retraction pliers and safety pin, SPL-1937, when removing release pin.
 - (c) Pull oxygen supply line from generator outlet nozzle.
 - (d) Remove nuts (80), washers (70), spacers (65) and angles (85) or remove nuts (50), washers (45), screws (40, 95), bracket (115) and angles (60).

NOTE: Refer to CMM 35-21-02 or CMM 35-21-03 for oxygen box disassembly procedures.
 - (e) Lift out oxygen box (305).
 - (4) Remove screws (320) and lift bracket (315).
 - (5) Remove screw (325) and lift out oxygen generator (370).
 - (6) Label and disconnect wires from switch (440). Remove mounting nut and switch.
 - (7) Remove module (290).
 - (a) Remove screws (120, 140), nuts (130), angle (135, 150) and spacers (125).
 - (b) Lift out module.
 - (8) Remove lanyard (410).
- F. Disassemble PSU assembly 417N3100-317, -318, -319, -320, -400, -402, -404, -406, -408, -411, -413, -425, -427, -432, -434, -435, -436, -437, -438, -442, -454, -456, -458, -475, -490, -496, -498, -653, -655 (IPL Figure 6)

NOTE: Use standard industry practices and the following steps for disassembly.

 - (1) Label and disconnect reading lamp and reading light switch wires.
 - (2) Open four quarter-turn fasteners and remove reading light assembly (130, 135) (ASSEMBLY, Figure 701).
 - (3) Remove oxygen mask box assembly (160) (ASSEMBLY, Figure 701).
 - (a) Remove release pin from generator ignition unit.
 - (b) Install warning flag with safety pin, firing pin retraction pliers and safety pin, SPL-1937, when removing release pin.
 - (c) Pull oxygen supply line from generator outlet nozzle.

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- (d) Remove nuts (75) washers (55), spacers (45) and angles (85).

NOTE: Refer to CMM 35-21-02 or CMM 35-21-03 for oxygen box disassembly procedures.

- (e) Lift out oxygen box (160).

- (4) Remove screws (305) and lift bracket (300).
 (5) Remove screw (310) and lift out oxygen generator (385).
 (6) Label and disconnect wires from switch (290). Remove mounting nut and switch.
 (7) Remove module (140).
 (a) Remove screws (40), nuts (65), angle (90) and spacers (45).
 (b) Lift out module.
 (8) Remove lanyard (420).

- G. Disassemble PSU assembly 417N3100-539, -540 (IPL Figure 7)

NOTE: Use standard industry practices and the following steps for disassembly.

- (1) Label and disconnect reading lamp and reading light switch wires.
 (2) Open four quarter-turn fasteners and remove reading light assembly (85, 90).
 (3) Label and disconnect wires from switch (180). Remove mounting nut and switch.
 (4) Remove module (93).
 (a) Remove screws (25), nuts (40), angle (50)
 (b) Lift out module.
 (5) Remove lanyard (190).

- H. Disassemble PSU Assemblies 417N3100-621, -622, -623, -624, -625, -626, -667, -668, -669, -670, -671, -672 (IPL Figure 9)

NOTE: Use standard industry practices and the following steps for disassembly.

- (1) Label and disconnect reading lamp and reading light switch wires.
 (2) Open four quarter-turn fasteners and remove reading light assembly (125, 130).
 (3) Remove oxygen mask box assembly (155, 160) ASSEMBLY, Figure 701.
 (a) Remove release pin from generator ignition unit.
 (b) Install warning flag with safety pin, firing pin retraction pliers and safety pin, SPL-1937, when removing activation pin.
 (c) Pull supply line assembly from generator outlet nozzle.
 (d) Remove nuts (41), washers (33), spacers (37), screws (45), and angles (54), or screws (45, 58), nuts (41), washers (33), bracket (400) and angles (66) and lift out oxygen mask box.

NOTE: Refer to CMM 35-21-02 or CMM 35-21-03 for oxygen box disassembly procedures.

- (4) Remove screws (285) and lift oxygen generator mounting bracket.
 (5) Remove screw and lift out oxygen generator (275).
 (6) On assemblies with speaker, label and disconnect wires from speaker (355). Lift springs (435) and remove speaker and gasket.

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- (7) Label and disconnect wires from switch (265). Remove mounting nut and switch.
- (8) Remove lanyard (415).
- (9) Remove module (135).
 - (a) Remove spacers, nuts and screws.
 - (b) Lift out module.

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CLEANING

1. General

- A. This procedure has the data necessary to clean the underbin passenger service unit assembly.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.

2. Cleaning

A. References

Reference	Title
CMM 35-21-02	OXYGEN BOX ASSEMBLY
CMM 35-21-03	OXYGEN BOX ASSEMBLY
SOPM 20-30-03	GENERAL CLEANING PROCEDURES

B. Procedure

WARNING: DO NOT ALLOW OIL, GREASE, FLAMMABLE SOLVENTS, DUST, LINT, FINE METAL FILINGS, OR OTHER COMBUSTIBLE MATERIAL TO CONTAMINATE PARTS THAT MAY BE EXPOSED TO OXYGEN. COMBUSTIBLE MATERIAL MAY IGNITE AND RESULT IN AN EXPLOSION WHEN EXPOSED TO OXYGEN. THE OXYGEN GENERATOR IS A PYROTECHNIC-ACTIVATED, HIGH-HEAT-PRODUCING UNIT WHICH CAN INFLICT SERIOUS BURNS. TO PREVENT INJURY TO PERSONNEL ENSURE THAT SAFETY PIN WITH WARNING FLAG IS PROPERLY INSTALLED ON GENERATOR.

CAUTION: USE ONLY LISTED CLEANING MATERIALS. USE OF OTHER MATERIALS MAY CAUSE INSTANTANEOUS AND VISUALLY - UNDETECTABLE DAMAGE.

NOTE: Refer to Component Maintenance Manual CMM 35-21-02 or CMM 35-21-03 for oxygen box assembly cleaning instructions.

- (1) Clean all decorative plastic parts per SOPM 20-30-03, Cleaning of Interior Painted and Plastic Parts.

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CHECK

1. General

A. This procedure has the data necessary to find defects in the material of the specified parts.

2. Check

A. Check all parts for obvious defects using standard industry practices.

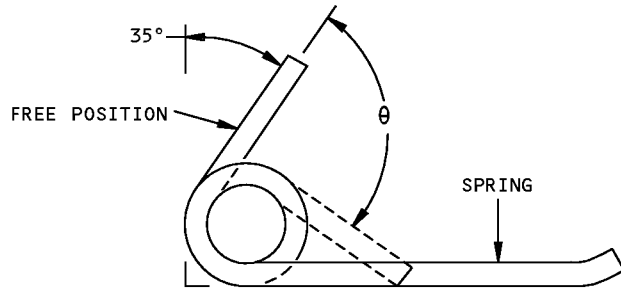
B. Check color band around oxygen generator - if it is black, replace generator.

C. Check springs (417N3173-1, -6, -9, -13, -14) per CHECK, Figure 501. Check also that spring surface is clean and free from nicks and scratches.

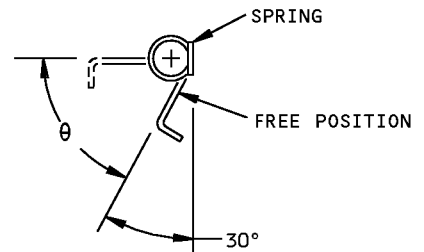
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CHECK
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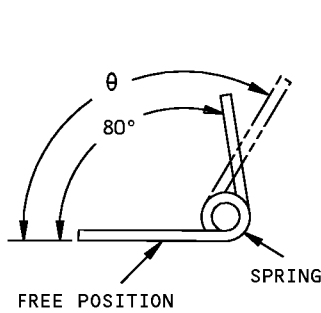
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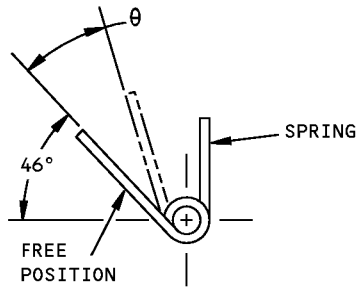
417N3173-1



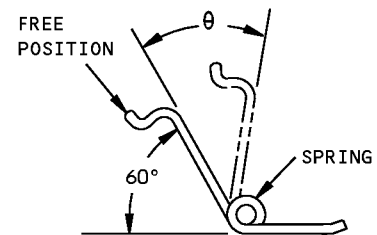
417N3173-6



417N3173-13



417N3173-9



417N3173-14

	θ	MOMENT (LB-IN.)
-6	58-62	2.0-2.4
-9	25-29	0.65-0.75
-13	118-122	0.45-0.54
-14	35.5-39.9	0.20-0.30
-1	48-52	0.63-0.77 (MIN)
-1	88-92	1.35-1.65 (MAX)

Spring Check
Figure 501

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CHECK
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REPAIR

1. Content (IPL Figure 1, IPL Figure 2, IPL Figure 3, IPL Figure 4, IPL Figure 5, IPL Figure 6, IPL Figure 7, IPL Figure 8 and IPL Figure 9)

A. Refinish and replacement procedures are included in separate repair sections as follows:

Table 601:

P/N	NAME	REPAIR
--	MISC PARTS REPLACEMENT	1-1
--	MISC PARTS REFINISH	2-1

2. Standard Practices

A. Refer to the following standard practices, as applicable, for details of procedures in individual repairs:

- (1) SOPM 20-30-02 Stripping of Protective Finishes
- (2) SOPM 20-30-03 General Cleaning Procedures
- (3) SOPM 20-41-01 Decoding Table for Boeing Finish Codes
- (4) SOPM 20-41-02 Application of Chemical and Solvent Resistant Finishes
- (5) SOPM 20-41-04 Application and Repair of Interior Decorative Finishes
- (6) SOPM 20-43-01 Chromic Acid Anodizing
- (7) SOPM 20-50-05 Application of Aluminum Foil and Other Markers
- (8) SOPM 20-60-02 Finishing Materials
- (9) SOPM 20-70-01 Protection, Storage, and Handling of Airplane Components

3. Materials

NOTE: Equivalent substitutes may be used.

A. Primer – primer, C00259, BMS 10-11, Type 1 (SOPM 20-60-02)

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REPAIR - GENERAL

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MISCELLANEOUS PARTS REPLACEMENT - REPAIR 1-1

1. General

- A. This repair gives the data that is necessary to replace the parts which are not given in the specified repairs.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the Material codes identified in this procedure.
- D. Refer to IPL Figure 1, IPL Figure 2, IPL Figure 3, IPL Figure 6, IPL Figure 7 and IPL Figure 9 for item numbers.

2. Lanyard Replacement

- A. Attach spring (685, IPL Figure 1; 605, IPL Figure 2; 430, IPL Figure 3; 440, IPL Figure 6; 210, IPL Figure 7; spacer (680, IPL Figure 1; 600, IPL Figure 2; 425, IPL Figure 3; 435, IPL Figure 6; 205, IPL Figure 7; and hook (675, IPL Figure 1; 595, IPL Figure 2; 420, IPL Figure 3; 430, IPL Figure 6; 200, IPL Figure 7) by crimping sleeves (670, IPL Figure 1; 590, IPL Figure 2; 415, IPL Figure 3; 425, IPL Figure 6; 195, IPL Figure 7) to cord per REPAIR 1-1, Figure 601.
- B. Make loop in end of cord opposite spring per REPAIR 1-1, Figure 601 and secure by crimping sleeve.
- C. Heat seal both ends of cord.

3. Lanyard Replacement (IPL Figure 9)

- A. Attach spring (435), spacer (430) and hook (425) by crimping sleeves (420) to cord per REPAIR 1-1, Figure 601.
- B. Make loop in end of cord opposite spring per REPAIR 1-1, Figure 601 and secure by crimping service.
- C. Heat seal both ends of cord.

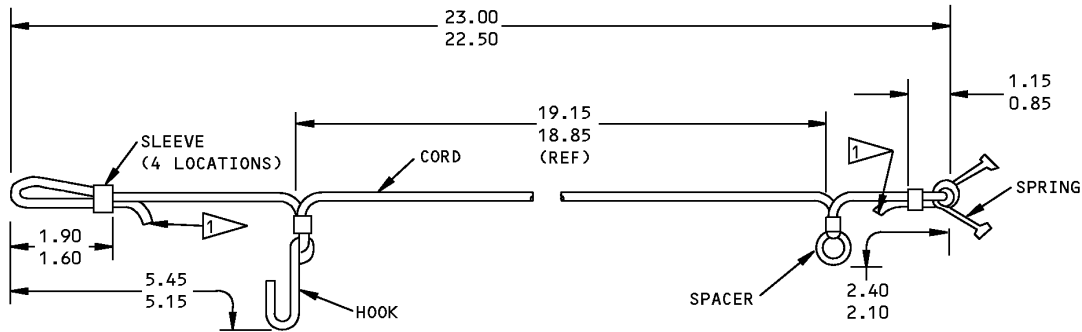
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REPAIR 1-1

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1 HEAT SEAL FREE ENDS OF CORD

ALL DIMENSIONS ARE IN INCHES

417N3190-1

Lanyard Replacement Figure 601

4. Apply Markers

A. Apply markers, as necessary, per REPAIR 1-1, Figure 602.

5. Clamp Assembly Replacement

CAUTION: FACEPLATE IS VISIBLE FROM CABIN INTERIOR. SPECIAL CARE MUST BE TAKEN TO PREVENT MARRING VISIBLE SURFACES.

A. Remove rivet (BACR15BB4D10), retainer (6100-12), and clamp (417N3180-1, -2).

B. Spring Replacement:

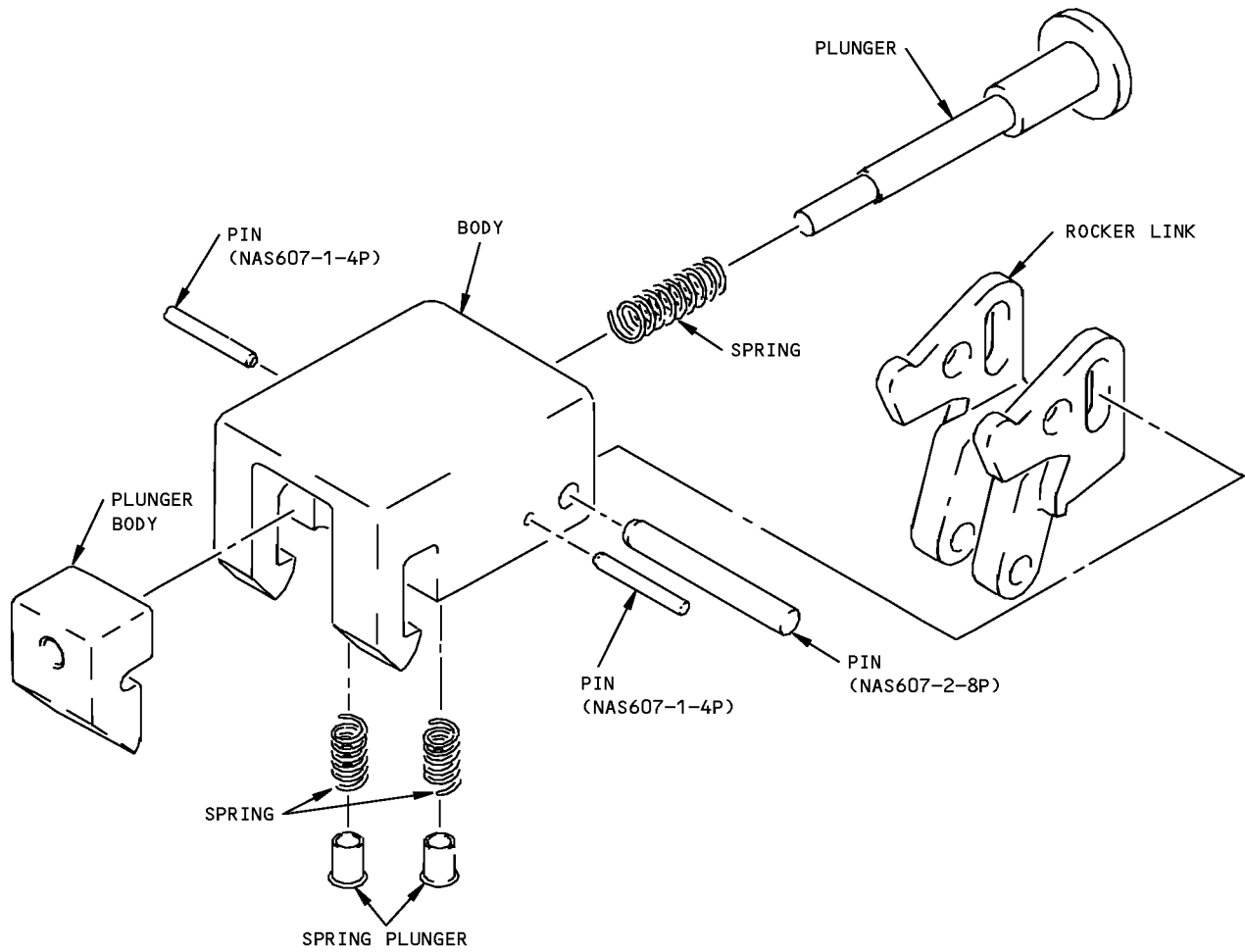
- (1) Remove plunger (65-85905-4), spring (RCS3290), and plunger body (417N3182-1, -2).
- (2) Remove pins (NAS607-1-4P, NAS607-2-8P), and rocker link (417N3181-1, 65-85902-1).
- (3) Remove spring plungers (417N3180-3) and spring (RCS3289).
- (4) Slip rocker link into clamp body. Insert pin (NAS607-2-8P) through clamp body and slot in rocker link.
- (5) Insert springs (RCS3289) and spring plungers (417N3180-3) into clamp body. Rotate rocker link until it contacts spring plungers.
- (6) Align holes in rocker link and clamp body. Insert pins (NAS607-1-4P).
- (7) Insert spring and plunger into clamp body. Push plunger body and ball-stake plunger body to plunger (location optional).

C. Attach clamp to frame with rivet (BACR15BB4D10) and retainer (6100-12).

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Clamp Assembly Replacement
Figure 602

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MISCELLANEOUS PARTS REFINISH - REPAIR 2-1

1. General

- A. This repair gives the data that is necessary to refinish the parts which are not given in the specified repairs.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the Material codes identified in this procedure.
- D. Refer to IPL Figure 1, IPL Figure 2, IPL Figure 3, IPL Figure 4, IPL Figure 5, IPL Figure 6, IPL Figure 7, IPL Figure 8 and IPL Figure 9 for item numbers.

2. Repair

- A. Repair of parts listed in REPAIR 2-1, Table 601 consists of restoration of the original finish.

Table 601: Refinish Details

IPL FIG. & ITEM	MATERIAL	FINISH
Fig. 1		
Angle assys (40, 180, 185, 215), Angles (90, 510), Bracket assys (240, 265), Brackets (310, 655) Gussets (495, 500, 505)	Al alloy	Chemical treat all surfaces per MIL-C-5541 (colored film) (F-17.07).
Brackets (120, 575, 590), Retainers (355, 360), Hinge (570)	Al alloy	Chromic acid anodize per MIL-A-8625, type 1 and apply primer, C00259 (F-18.13).
Angles (140, 155, 170)	Al alloy	Chemical treat per MIL-C-5541 (colored film) and apply primer, C00259 (F-18.06).
Springs (400, 415, 450, 615, 685)	Music wire	Cadmium Plate (0.0002 to 0.0004 inch) per QQ-P-416, type 2, class 3 (F-15.02).
Link (730A)	Al alloy	Chromic acid anodize (F-2.26).
Fig. 2		
Angle assys (35, 160, 185, 315, 340), Angle (85), Bracket assys (210, 235), Brackets (415, 465, 475), Plunger (665)	Al alloy	Chemical treat all surfaces per MIL-C-5541 (colored film) (F-17.07).
Brackets (115, 540), Hinge (520)	Al alloy	Chromic acid anodize per MIL-A-8625, type 1 and apply primer, C00259 (F-8.13).
Angles (135, 150)		Chemical treat per MIL-C-5541 (colored film) and apply primer, C00259 (F-18.06).
Springs (565, 605)	Music wire	Cadmium plate (0.0002 to 0.0004 inch) per QQ-P-416, type 2, class 3 (F-15.02).

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REPAIR 2-1

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Table 601: Refinish Details (Continued)

IPL FIG. & ITEM	MATERIAL	FINISH
Link (645A)	Al alloy	Chromic acid anodize (F-2.26).
Fig. 3		
Angle assys (35, 160, 185), Angle (85), Bracket assy (245), Plunger (490)	Al alloy	Chemical treat all surfaces per MIL-C-5541 (colored film) (F-17.07).
Brackets (115, 240, 350, 365)		Chromic acid anodize per MIL-A-8625, type 1 and apply primer, C00259 (F-18.13).
Angles (135, 150)	Al alloy	Chemical treat per MIL-C-5541 (colored film) and apply primer, C00259 (F-18.06).
Springs (390, 430)	Music wire	Cadmium plate (0.0002 to 0.0004 inch) per QQ-P-416, type 2, class 3 (F-15.02).
Link (470A)	Al alloy	Chromic acid anodize (F-2.26).
Fig. 4		
Spring (55) , Bare (140,145)	Music wire	Cadmium plate (0.0002 to 0.0004 inch) per QQ-P-416, type 2, class 3 (F-15.02).
Hinge halves (105, 110, 125, 130, 135), Brackets (155, 160, 245, 250, 265, 270, 505, 510) , Retainer (165)	Al alloy	Chromic acid anodize per MIL-A-8625, type 1 and apply primer, C00259 (F-18.13).
Stiffeners (205, 210A, 300, 300A, 305, 305A, 320, 325, 355, 360, 375, 375A, 380, 425, 430, 460, 465, 515, 515A, 520, 520A, 525, 525A, 530, 530A, 545, 545A, 550, 555, 555A, 560)		Chemical treat all surfaces per MIL-C- 5541 (colored film)(F-17.07).
Bracket (485)	Al alloy	Chromic acid anodize, type 1 (F-17.04) then apply primer, C00259 (F-20.02).
Brackets (495, 500)	Al alloy	Chemical treat per MIL-C-5541 (colored film) and apply primer, C00259 (F-18.06).
Fig. 5		
Spring (70)	Music wire	Cadmium plate (0.0002 to 0.0004 inch) per QQ-P-416, type 2, class 3 (F-15.02).
Angle (125), Brackets (135, 185), Stiffeners (140, 145, 170, 175, 190, 190A, 195, 200, 200A, 205, 240, 245, 270, 275, 280, 285, 300, 300A, 305, 310, 310A, 315)	Al alloy	Chemical treat all surfaces per MIL-C- 5541 (colored film) (F-17.07).
Bracket (265)	Al alloy	Chromic acid anodize, type 1 (F-17.04) then apply primer, C00259 (F-20.02).
Fig. 6		

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Table 601: Refinish Details (Continued)

IPL FIG. & ITEM	MATERIAL	FINISH
Angle (85), Bracket assys (95, 110), Brackets (105, 125, 150), Plunger (215)	Al alloy	Chemical treat all surfaces per MIL-C-5541 (colored film) (F-17.07).
Brackets (350), Hinge (330)	Al alloy	Chromic acid anodize, per MIL-A-8625, type 1 and apply primer, C00259 (F-8.13).
Angles (90)		Chemical treat per MIL-C-5541 (colored film) and apply primer, C00259 (F-18.06).
Springs (377, 200, 210)	Music wire	Cadmium plate (0.0002 to 0.0004 inch) per QQ-P-416, type 2, class 3 F-15.02).
Link (195)	Al alloy	Chromic acid anodize (F-2.26).
Fig. 7		
Bracket assys (55, 70), Brackets (60, 75, 99), Plunger (130)	Al alloy	Chemical treat all surfaces per MIL-C-5541 (colored film) (F-17.07).
Angle (50)		Chemical treat per MIL-C-5541 (colored film) and apply primer, C00259 (F-18.06).
Springs (130, 145, 265)	Music wire	Cadmium plate (0.0002 to 0.0004 inch) per QQ-P-416, type 2, class 3 (F-15.02).
Link (120)	Al alloy	Chromic acid anodize (F-2.26).
Fig. 8		
Bracket assy (260), Bracket (145, 145A, 150, 150A, 235, 240, 295, 300, 305, 310, 310A, 325, 330, 330A, 340, 340A, 345, 348, 350, 355)	Al alloy	Chemical treat all surfaces per MIL-C-5541 (colored film) (F-17.07).
Spring (75)	Music wire	Cadmium Plate (0.0002 to 0.0004 inch) per QQ-P-416, type 2, class 3 (F-15.02).
Bracket	Al alloy	Chromic acid anodize, type I (F-17.04) the apply primer, C00259 (F-20.02).
Fig. 9		
Bracket assy (106), Bracket (145, 390)	Al alloy	Chemical treat all surfaces per MIL-C-5541 (colored film) (F-17.07).

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ASSEMBLY

1. General

- A. This procedure contains the data necessary to assemble the underbin passenger service unit assembly.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1, IPL Figure 2, IPL Figure 3, IPL Figure 4, IPL Figure 6, IPL Figure 7 and IPL Figure 9 for item numbers.

2. Procedure

WARNING: DO NOT ALLOW OIL, GREASE, FLAMMABLE SOLVENTS, DUST, LINT, FINE METAL FILINGS, OR OTHER COMBUSTIBLE MATERIAL TO CONTAMINATE PARTS THAT MAY BE EXPOSED TO OXYGEN. COMBUSTIBLE MATERIAL MAY IGNITE AND RESULT IN AN EXPLOSION WHEN EXPOSED TO OXYGEN. THE OXYGEN GENERATOR IS A PYROTECHNIC-ACTIVATED, HIGH-HEAT-PRODUCING UNIT WHICH CAN INFLICT SERIOUS BURNS. TO PREVENT INJURY TO PERSONNEL ENSURE THAT SAFETY PIN WITH WARNING FLAG IS PROPERLY INSTALLED ON GENERATOR.

WARNING: OXYGEN GENERATOR (355, IPL FIG. 1; 273, 345, IPL FIG. 2; 330, IPL FIG. 4; 165, IPL FIG. 5) IS A PYRO-TECHNIC ACTIVATED, HIGH-HEAT-PRODUCING UNIT THAT CAN INFLICT SERIOUS BURNS. TO PREVENT INJURY TO PERSONNEL, ENSURE THAT SAFETY PIN WITH WARNING FLAG, , IS PROPERLY INSTALLED ON OXYGEN GENERATOR.

CAUTION: PARTS OF PSU ASSEMBLY ARE VISIBLE FROM CABIN INTERIOR. SPECIAL CARE MUST BE TAKEN TO PREVENT MARRING OF VISIBLE SURFACES.

2. A. Tools/Equipment

NOTE: Equivalent substitutes may be used.

Reference	Description
SPL-1937	Equipment - Firing Pin Retraction, BE Aerospace and AVOX oxygen generators (Part #: C35003-1, Supplier: 81205) (Opt Part #: A35001-10, Supplier: 81205)

B. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I
C00260	Coating - Chemical And Solvent Resistant Finish, Epoxy Resin Enamel	BMS10-11, Type II

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C. References

Reference	Title
CMM 35-21-02	OXYGEN BOX ASSEMBLY
CMM 35-21-03	OXYGEN BOX ASSEMBLY

D. General

- (1) Paint exposed rivet heads and fasteners with primer, C00259 and enamel coating, C00260, color per airline color scheme.

E. Assemble PSU Assemblies 417N3100 -28, -34, -36, -38, -56, -58, -91, -93, -96, -98, -128, -144, -145, -146, -147, -173, -174, -371, -372, -373, -374, -376, -382, -384, -386 (IPL Figure 1)

NOTE: Use standard industry practices and the following steps for assembly.

- (1) Verify that firing pin retraction pliers and safety pin, SPL-1937, is installed on generator ignition unit. Place unactivated oxygen generator (535) in bracket assembly per ASSEMBLY, Figure 701 and secure with screw.
- (2) Install generator mounting bracket assembly on frame using screws (545).
- (3) Install oxygen box assembly.

NOTE: Refer to CMM 35-21-02 or CMM 35-21-03 for oxygen box assembly instructions and mask packing procedures, as necessary.

- (a) Orient oxygen box assembly (320) on frame per ASSEMBLY, Figure 701. Adjust panel alignment per ASSEMBLY, Figure 702 and secure box with washers (75), spacers (80), and nuts (85), screws (70) and angle (90) or secure with nuts (55), washer (50), bracket (120), angles (65) and screws (45, 100).

CAUTION: GENERATOR OUTLET NOZZLE MUST BE SUPPORT DURING ATTACHMENT OF OXYGEN SUPPLY LINE.

- (b) Push oxygen supply line fully onto oxygen generator outlet nozzle.
- (c) Insert release pin into generator ignition unit (ASSEMBLY, Figure 701).

NOTE: Do not remove, firing pin retraction pliers and safety pin, SPL-1937, after inserting release pin.

- (4) Lay speaker (625) on top of gasket (620) and place under springs (615). Attach wires, as labeled, to speaker.
- (5) Orient module (300) on frame per ASSEMBLY, Figure 701 and secure using screws (125, 160 or 125, 145, 160), spacers (130), nuts (135, 165 or 135, 150, 165) and angles (140, 170 or 140, 155, 170).
- (6) Set reading light assembly on frame, oriented per ASSEMBLY, Figure 701, and close four quarter-turn fasteners. Attach wires, as labeled, to reading light assembly and switches.
- (7) Use shims (270, 275), as required, between bracket (265) and module (300) to prevent binding.
- (8) Attach switch (695) to stiffener with mounting nut and attach wires, as labeled.
- (9) Attach lanyard assembly (665) as shown in ASSEMBLY, Figure 703.

F. Assemble PSU Assemblies 417N3100-113, -115, -117, -119, -467, -469 (IPL Figure 2)

NOTE: Use standard industry practices and the following steps for assembly.

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- (1) Verify that, firing pin retraction pliers and safety pin, SPL-1937, is installed on generator ignition unit. Place unactivated generators (480, 545) in bracket assemblies (435, 490) and secure with screws (445, 500), washer (450) and nuts (455, 460).
- (2) Place bracket assemblies (435, 490) in frame per ASSEMBLY, Figure 701.
 - (a) Place generator mounting bracket (435) on frame and secure using screws (445, 440), washers (450).
 - (b) Place generator mounting bracket (490) on frame and secure using screws (495).
 - (c) Place oxygen generators (480) on bracket assembly and secure using washers (450), nut (460) and bracket (465).
 - (d) Place oxygen generator (545) on bracket assembly and secure using screw (500).
- (3) Install oxygen box assembly (295, 305).

NOTE: Refer to CMM 35-21-02 or CMM 35-21-03 for oxygen box assembly instructions and mask packing procedures, as necessary.

- (a) Orient box assembly (295) per ASSEMBLY, Figure 701 and secure using spacers (75), washers (70), nuts (80), and angles (85) or secure using screws (40, 95), washers (45), nuts (50), bracket (115), and angles (65).
- (b) Adjust box alignment per ASSEMBLY, Figure 702.

CAUTION: GENERATOR OUTLET NOZZLE MUST BE SUPPORT DURING ATTACHMENT OF OXYGEN SUPPLY LINE.

- (c) Push oxygen supply line fully onto generator outlet nozzle (ASSEMBLY, Figure 701).
- (d) Insert release pin into generator ignition unit (ASSEMBLY, Figure 701).

NOTE: Do not remove, firing pin retraction pliers and safety pin, SPL-1937, after inserting release pin.

- (4) On assemblies 417N3100-113, -115, -467 lay speaker (575) on top of gasket (570) and place under springs (565) and secure with screws (555) and nuts (560). Attach wires, as labeled, to speaker.
 - (5) Orient module (300) on frame per ASSEMBLY, Figure 701 and secure using spacers (125), nuts (130, 145), screws (120, 140) and angles (135, 150).
 - (6) Set reading light assembly on frame oriented per ASSEMBLY, Figure 701 and close four quarter-turn fasteners. Attach wires, as labeled, to reading light assembly and switches.
 - (7) Attach lanyard assembly (585) as shown ASSEMBLY, Figure 703.
 - (8) Attach switch (615) to stiffener with mounting nut and attach wires as labeled.
- G. Assemble PSU Assemblies 417N3100-111, -121, -375, -513, -515, -641 (IPL Figure 3)

NOTE: Use standard industry practices and the following steps for assembly.

- (1) Install bracket assembly (315) to frame using screws (320) per ASSEMBLY, Figure 701.
- (2) Verify that, firing pin retraction pliers and safety pin, SPL-1937, is installed on generator ignition unit. Orient unactivated generator (370) in bracket assembly (315) and secure with screw (325).
- (3) Install oxygen mask box assembly (305).

NOTE: Refer to CMM 35-21-02 or CMM 35-21-03 for oxygen box assembly instructions and mask packing procedures, as necessary.

- (a) Orient oxygen box assembly (305) on frame per ASSEMBLY, Figure 701.

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- (b) Align panel assembly per ASSEMBLY, Figure 702 and secure oxygen box with nuts (80) washers (70), spacers (75), screws (65) and angles (85) or secure with angles (60), bracket (115), screws (40, 95) washers (45) and nuts (50).

CAUTION: GENERATOR OUTLET NOZZLE MUST BE SUPPORT DURING ATTACHMENT OF OXYGEN SUPPLY LINE.

- (c) Push oxygen supply line fully onto generator outlet nozzle (ASSEMBLY, Figure 701).
- (d) Insert release pin into generator ignition unit (ASSEMBLY, Figure 701).

NOTE: Do not remove firing pin retraction pliers and safety pin, SPL-1937 after inserting release pin.

- (4) Orient module assembly (290) on frame per ASSEMBLY, Figure 701 and secure using screws (120, 140), angles (135, 150) and nuts (130).
 - (5) Set reading light assembly (280) on frame, oriented per ASSEMBLY, Figure 701 and close four quarter-turn fasteners. Attach wires, as labeled, to reading light assembly and switches.
 - (6) Attach switch (440) to stiffener with mounting nut and attach wires as labeled.
 - (7) Lay speaker (400) on gasket (395) and place under springs (390) and secure with screws (380) and nuts (385).
 - (8) Attach lanyard assembly (410) as shown in ASSEMBLY, Figure 703.
- H. Assemble PSU Assembly 417N3100-317, -318, -319, -320, -400, -402, -404, -406, -408, -411, -413, -425, -427, -432, -434, -435, -436, -437, -438, -442, -454, -456, -458, -475, -490, -496, -498, -653, -655 (IPL Figure 6)

NOTE: Use standard industry practices and the following steps for assembly.

- (1) Install bracket assembly (300) to frame using screws (305) per ASSEMBLY, Figure 701.
- (2) Verify that, firing pin retraction pliers and safety pin, SPL-1937, is installed on generator ignition unit. Orient unactivated generator (355) in bracket assembly (300) and secure with screw (310).
- (3) Install oxygen mask box assembly (160).

NOTE: Refer to CMM 35-21-02 or CMM 35-21-03 for oxygen box assembly instructions and mask packing procedures, as necessary.

- (a) Orient oxygen box assembly (160) on frame per ASSEMBLY, Figure 701.
- (b) Align panel assembly per ASSEMBLY, Figure 702 and secure oxygen box with nuts (75) washers (55), spacers (45), screws (35) and angles (85).

CAUTION: GENERATOR OUTLET NOZZLE MUST BE SUPPORT DURING ATTACHMENT OF OXYGEN SUPPLY LINE.

- (c) Push oxygen supply line fully onto generator outlet nozzle (ASSEMBLY, Figure 701).
- (d) Insert release pin into generator ignition unit (ASSEMBLY, Figure 701).

NOTE: Do not remove firing pin retraction pliers and safety pin, SPL-1937 after inserting release pin.

- (4) Orient module assembly (140) on frame per ASSEMBLY, Figure 701 and secure using screws (40), angles (90) and nuts (65).
- (5) Set reading light assembly (130) on frame, oriented per ASSEMBLY, Figure 701 and close four quarter-turn fasteners. Attach wires, as labeled, to reading light assembly and switches.

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- (6) Attach switch (290) to stiffener with mounting nut and attach wires as labeled.
- (7) Lay speaker (375) on gasket (385) and place under springs (377) and secure with screws (367) and nuts (370).
- (8) Attach lanyard assembly (420) as shown in ASSEMBLY, Figure 703.

I. Assemble PSU Assembly 417N3100-539, -540 (IPL Figure 7)

NOTE: Use standard industry practices and the following steps for assembly.

- (1) Orient module assembly (93) on frame and secure using screws (25), angles (50) and nuts (40).
- (2) Set reading light assembly (85) on frame and close four quarter-turn fasteners. Attach wires, as labeled, to reading light assembly and switches.
- (3) Attach switch (180) to stiffener with mount nut and attach wires as labeled.
- (4) Attach lanyard assembly (190) as shown in ASSEMBLY, Figure 703.

J. Assemble PSU Assemblies 417N3100-621, -622, -623, -624, -625, -626, -667, -668, -669, -670, -671, -672 (IPL Figure 9)

NOTE: Use standard industry practices and the following steps for assembly.

- (1) Verify that safety pin with warning flag, firing pin retraction pliers and safety pin, SPL-1937, is installed on generator ignition unit. Place unactivated generators (275) in bracket assemblies (280) and secure with screws (285, 290), washer (295) and nuts (300).
- (2) Place bracket assembly (280) in frame per ASSEMBLY, Figure 701.
 - (a) Place generator mounting bracket (280) on frame and secure using screws, washers.
 - (b) Place oxygen generators (275) on bracket assembly and secure using washers, nut and bracket.
 - (c) Place oxygen generator on bracket assembly and secure using screw.
- (3) Install oxygen box assembly (155, 160)

NOTE: Refer to CMM 35-21-02 or CMM 35-21-03 for oxygen box assembly instructions and mask packing procedures, as necessary.

- (a) Orient box assembly per ASSEMBLY, Figure 701 and secure using spacers, washers, nuts, and angles or secure using screws, nuts, bracket and angles.
- (b) Adjust box alignment per ASSEMBLY, Figure 702.

CAUTION: GENERATOR OUTLET NOZZLE MUST BE SUPPORT DURING ATTACHMENT OF OXYGEN SUPPLY LINE.

- (c) Push oxygen supply line fully onto generator outlet nozzle (ASSEMBLY, Figure 701).
- (d) Insert release pin into generator ignition unit (ASSEMBLY, Figure 701).

NOTE: Do not remove, firing pin retraction pliers and safety pin, SPL-1937, after inserting release pin.

- (4) On assemblies with speakers lay speaker (355) on top of gaskets (360) and place under springs and secure with screws and nuts. Attach wires, as labeled, to speaker.
- (5) Orient module (150) on frame per ASSEMBLY, Figure 701 and secure using spacers, nuts, screws and angles.
- (6) Set reading light assembly on frame oriented per ASSEMBLY, Figure 701 and close four quarter-turn fasteners. Attach wires, as labeled, to reading light assembly and switches.

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- (7) Attach lanyard assembly (415) as shown ASSEMBLY, Figure 703.
- (8) Attach switch to stiffener with mounting nut and attach wires as labeled.

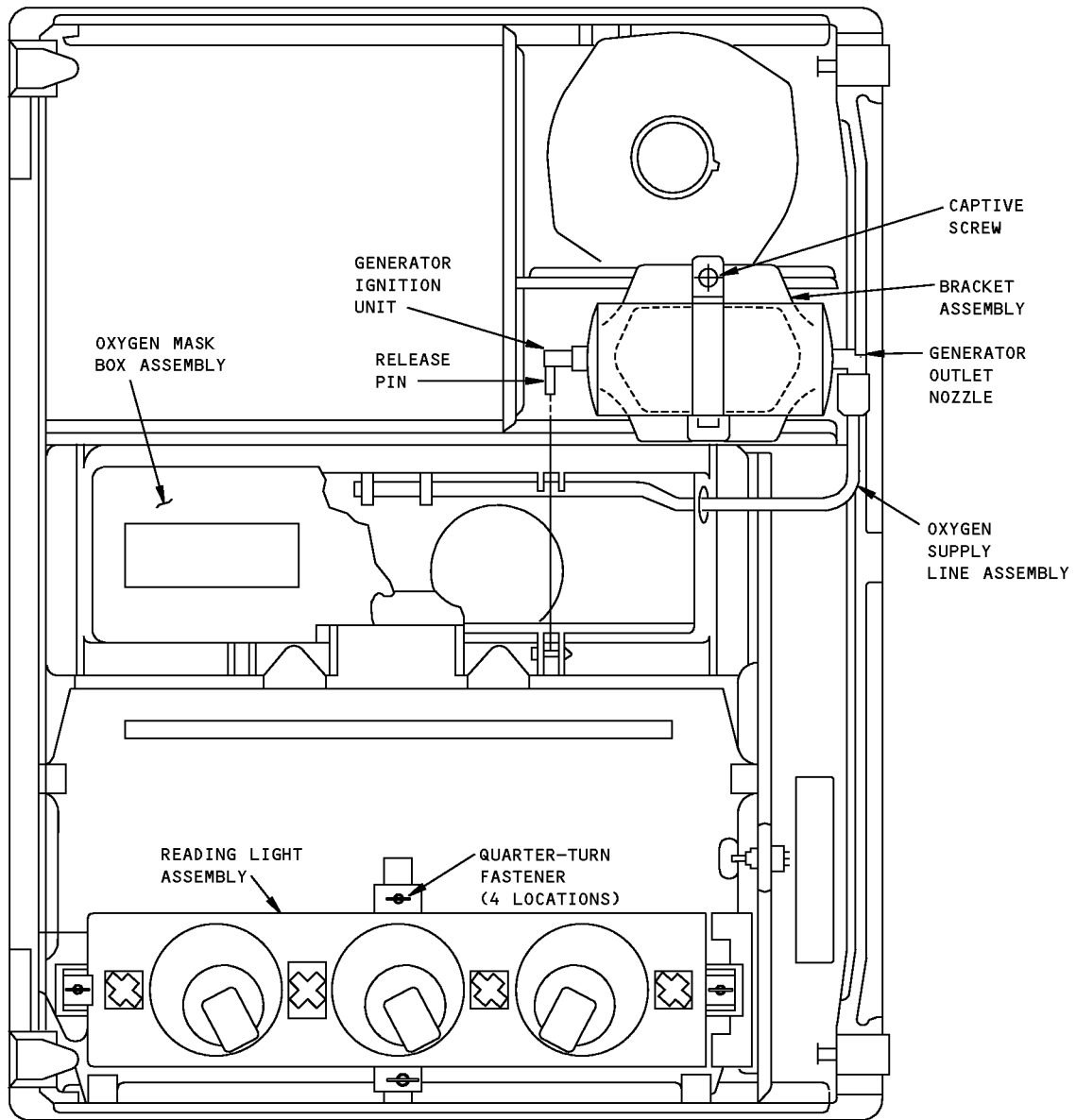
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RIGHT SIDE SHOWN
LEFT SIDE OPPOSITE

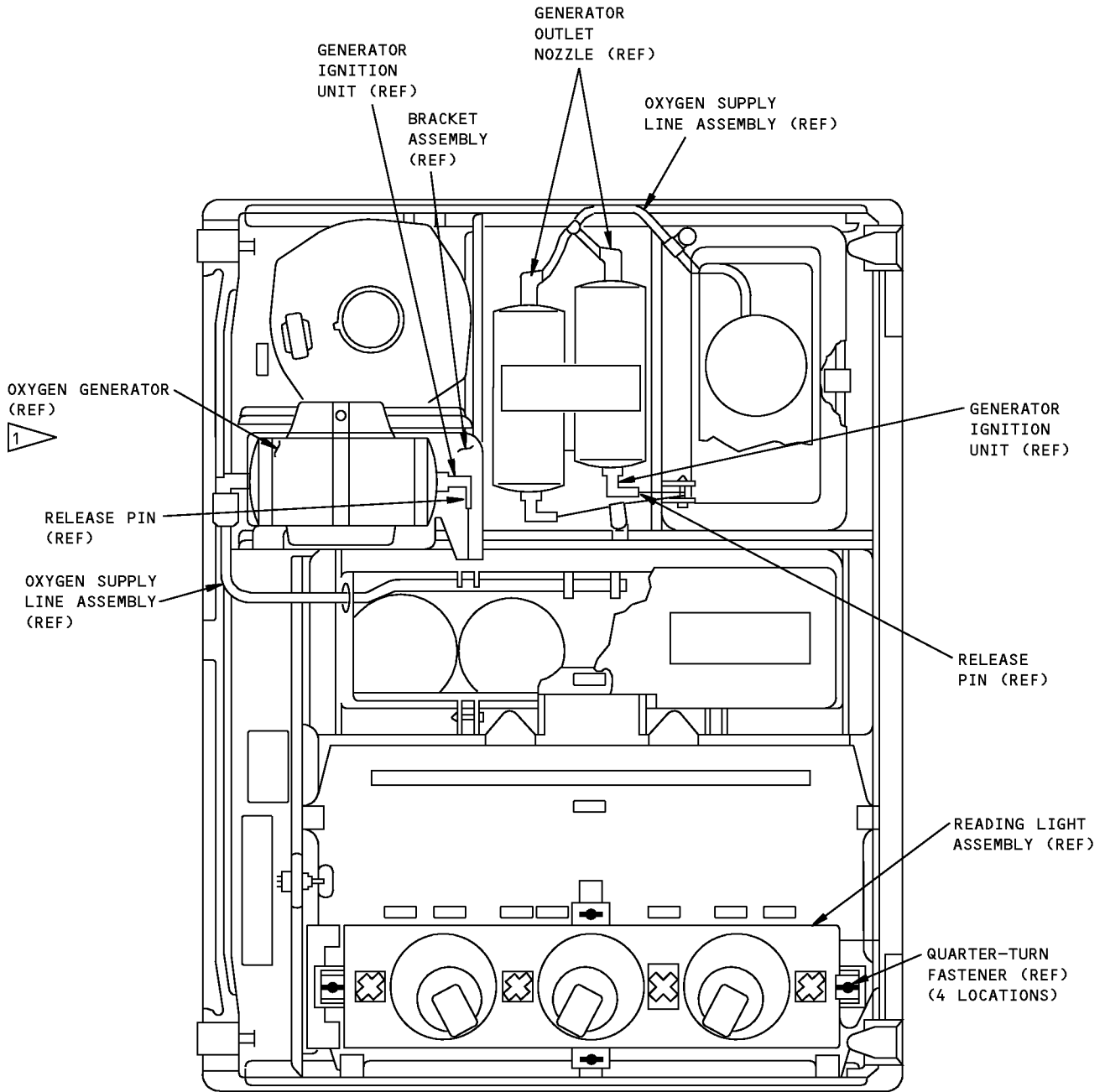
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-432,-434,-436,-438,-442,-454,-456,-458,-490,-496,-498,-540,
-653,-655
ASSEMBLY 417N3100-91,-93,-111,-121,-145,-147,-173,-174,-317,-319,-371,-373,
-375,-411,-413,-425,-427,-435,-437,-475,-513,-515, 641 OPPOSITE

Assembly Details
Figure 701 (Sheet 1 of 3)

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ASSEMBLY 417N3100-113,-115,-117,-119,-467,-469,-621,-622,-623,-624,-625,-626,-627,-667,-668,-669,-670,-671,-672

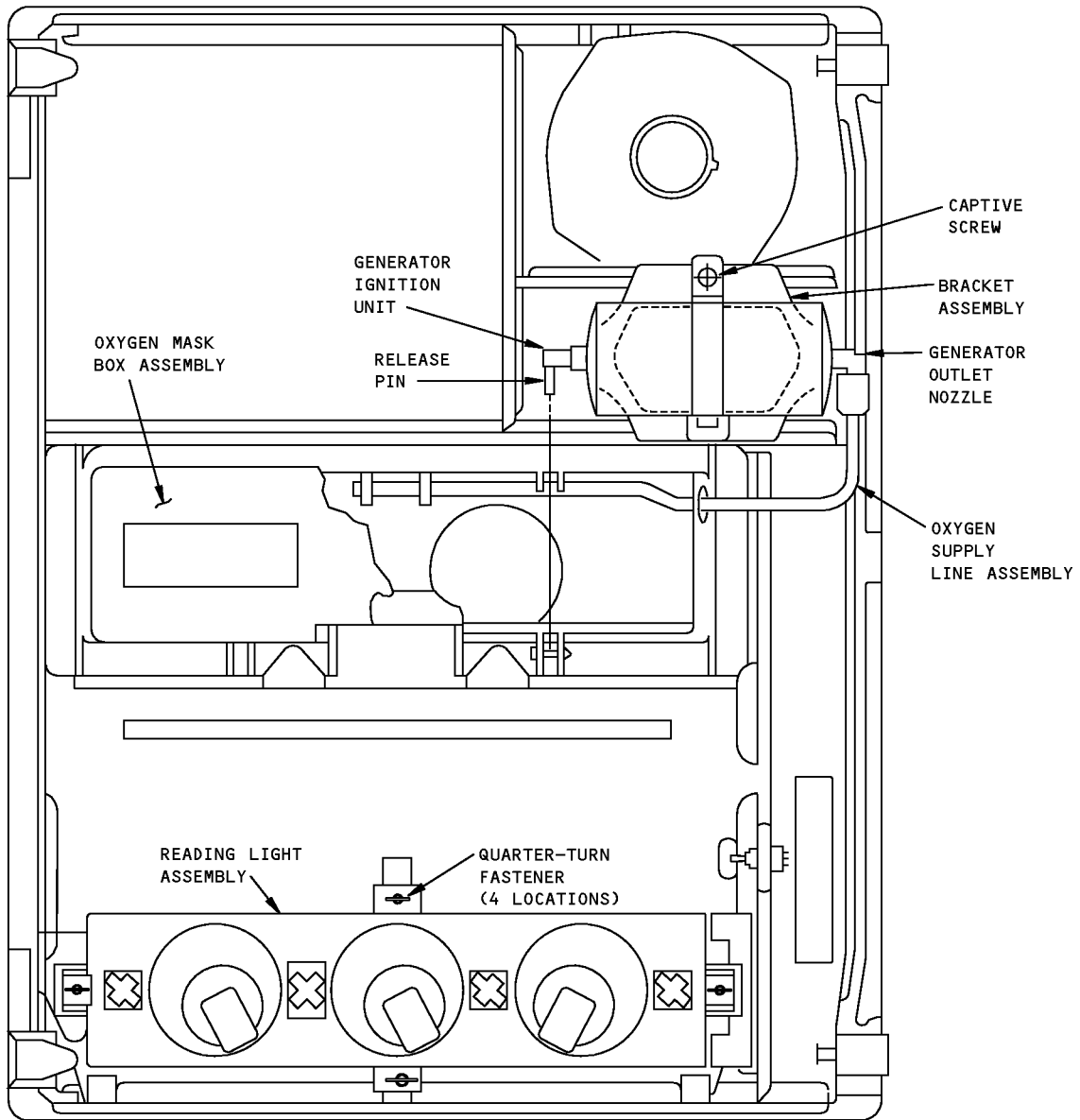
1 ONLY ON 417N3100-113,-115,-117,-117,-119,-467,-469

Assembly Details
Figure 701 (Sheet 2 of 3)

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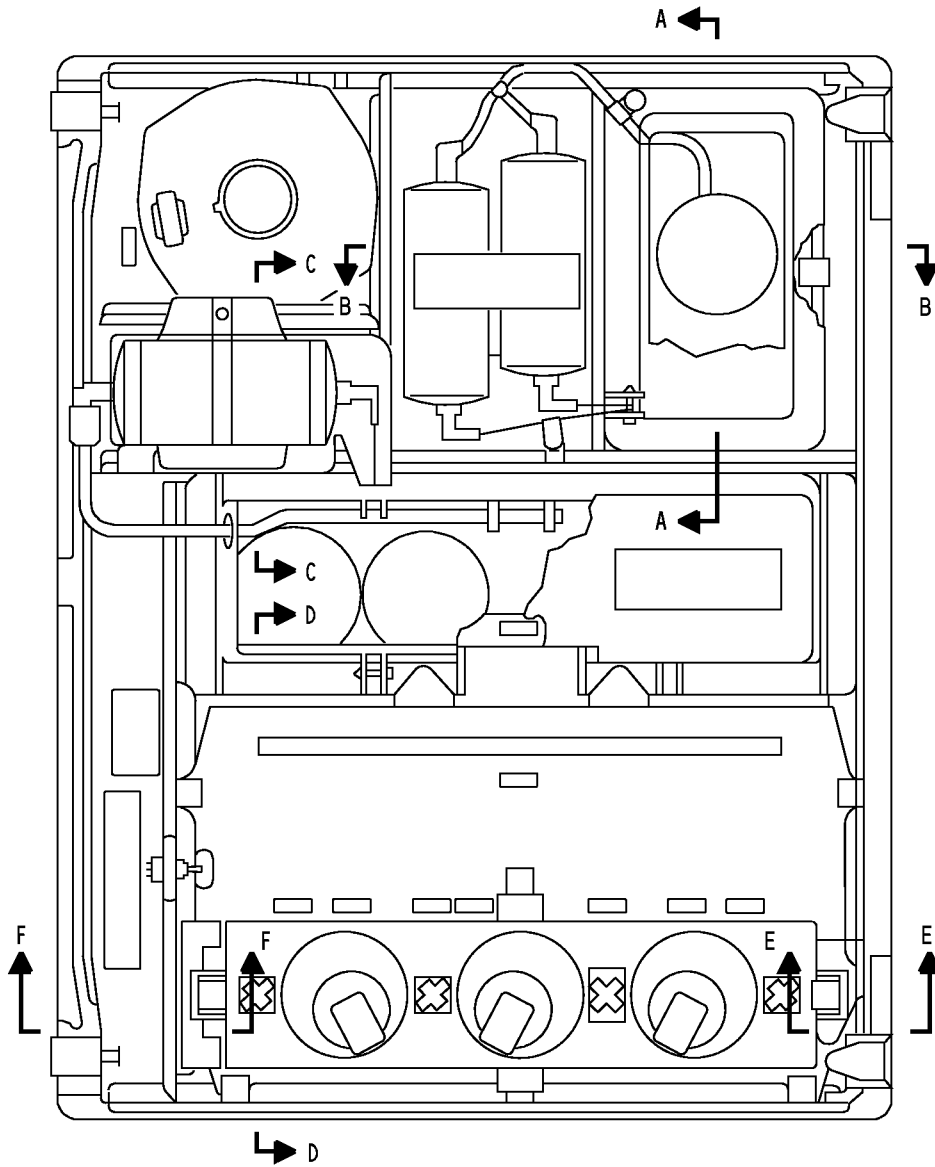
ASSEMBLY 417N3100-111,-121

Assembly Details
Figure 701 (Sheet 3 of 3)

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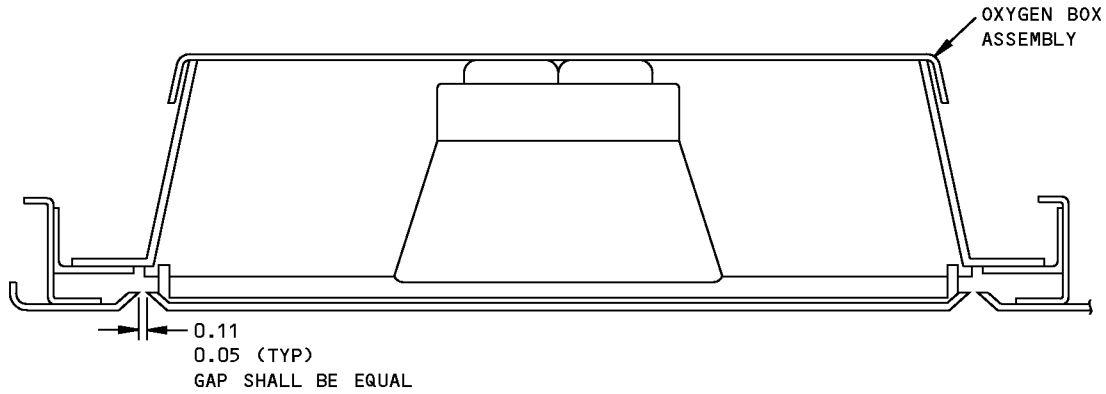


Panel Alignment
Figure 702 (Sheet 1 of 4)

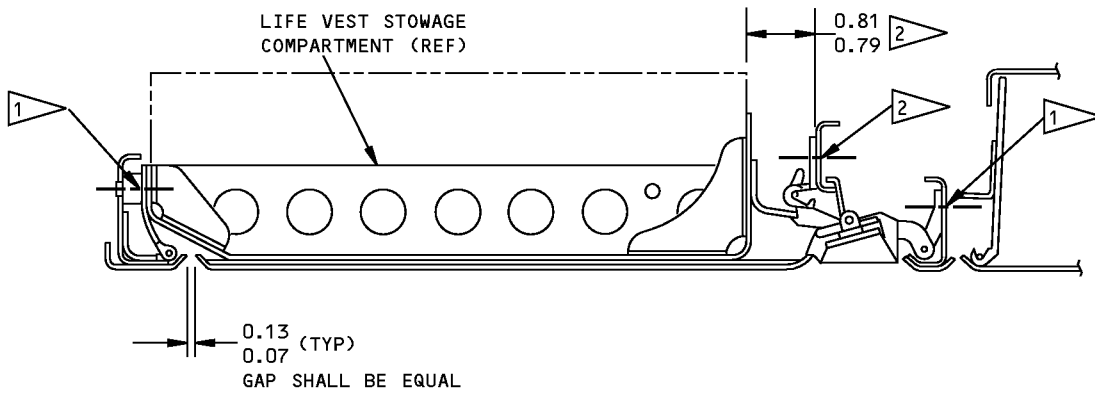
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ASSEMBLY 417N3100
 UNITS WITH SUSTAINING OXYGEN BOX ASSEMBLIES
 A-A



ASSEMBLY 417N3100
 UNITS WITH LIFEVEST STOWAGE COMPARTMENTS
 A-A

- 1 SHIM WITH AN960PD8L WASHERS, AS REQUIRED, TO MEET DIMENSIONAL REQUIREMENTS
- 2 ADJUST LOCATION OF STIFFENER (205, IPL FIG. 4) WITH MOUNTING SCREWS (255, IPL FIG. 4) TO OBTAIN DESIRED DISTANCE

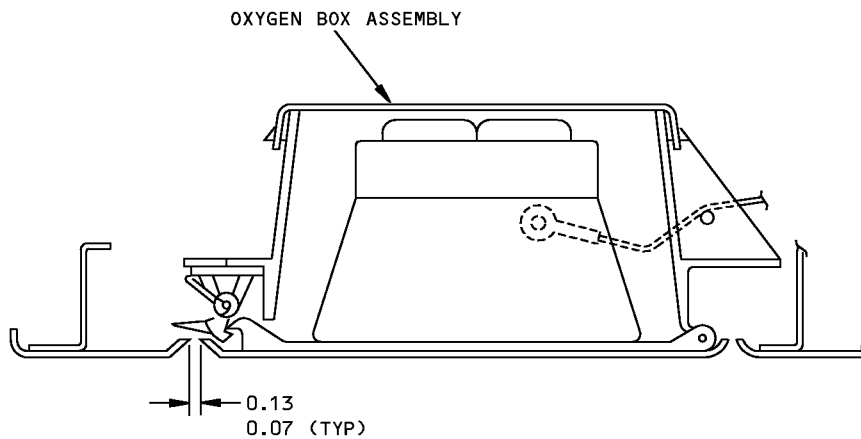
ALL DIMENSIONS ARE IN INCHES

Panel Alignment
 Figure 702 (Sheet 2 of 4)

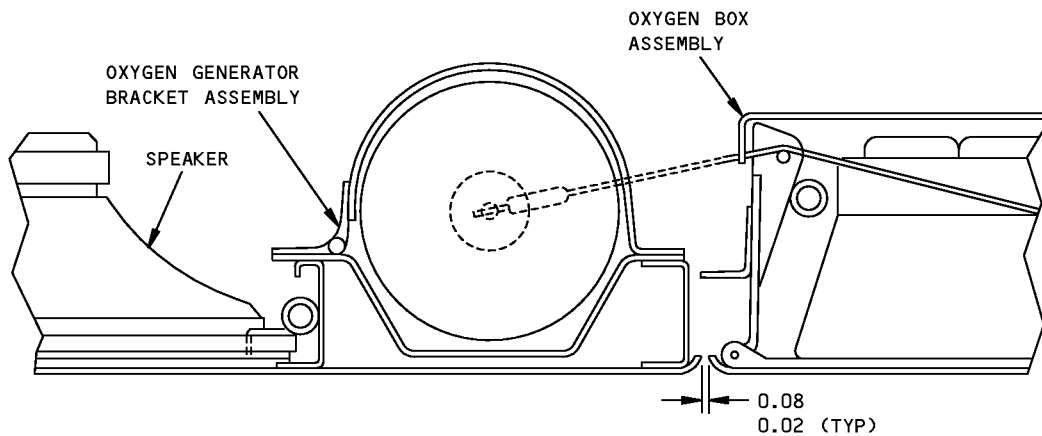
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ASSEMBLY 417N3100
UNITS WITH SUSTAINING OXYGEN BOX ASSEMBLIES
B-B



C-C

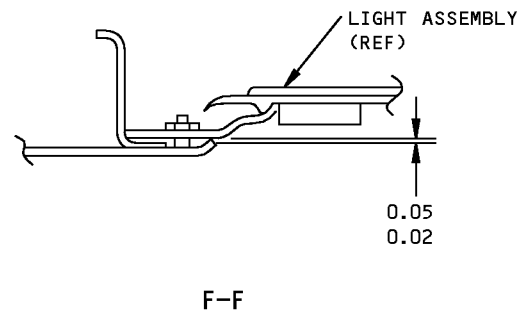
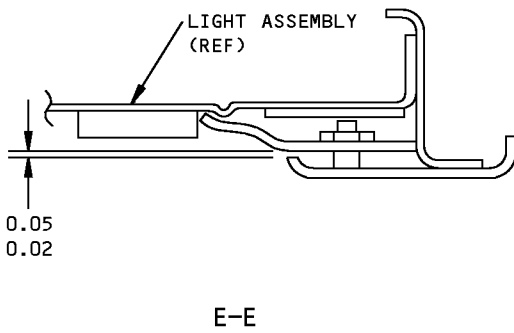
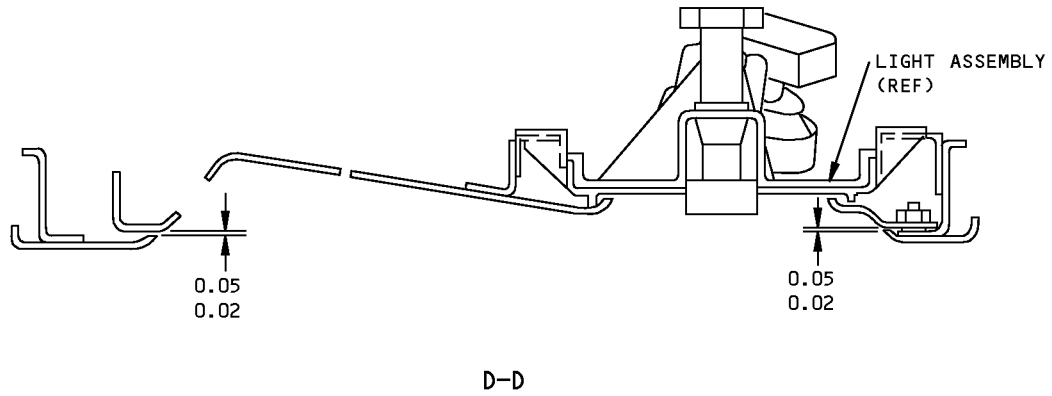
ALL DIMENSIONS ARE IN INCHES

Panel Alignment
Figure 702 (Sheet 3 of 4)

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NOTE: NOT ALL PSUs HAVE ALL OF THE FEATURES SHOWN. USE ONLY THOSE THAT APPLY.

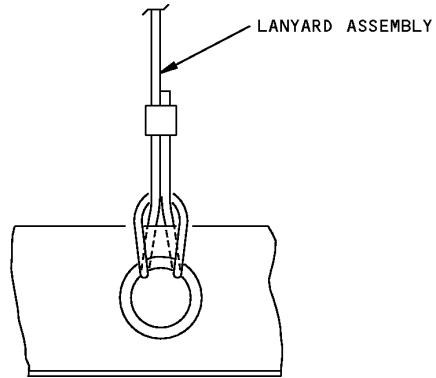
ALL DIMENSIONS ARE IN INCHES

Panel Alignment
Figure 702 (Sheet 4 of 4)

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Lanyard Attachment
Figure 703



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FITS AND CLEARANCES

(NOT APPLICABLE)

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FITS AND CLEARANCES

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SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

1. General

A. This section lists the special tools, fixtures, and equipment necessary for maintenance.

NOTE: Equivalent substitutes may be used.

Special Tools

Reference	Description	Part Number	Supplier
SPL-1937	Equipment - Firing Pin Retraction, BE Aerospace and AVOX oxygen generators	C35003-1	81205
		Opt: A35001-10	81205

Commercial Tools

Reference	Description	Part Number	Supplier
COM-5826	Lamp - 28V, 40 MA	327	3B182

Tool Supplier Information

CAGE Code	Supplier Name	Supplier Address
3B182	GENERAL ELECTRIC SUPPLY CO.	2432 BROCTON SAN ANTONIO, TX 78217-4909 Telephone: (216) 266-2536
81205	THE BOEING COMPANY	17930 INTERNATIONAL BLVD. SOUTH SEATAC, WA 98188-4321 Telephone: 206-662-6650 Facsimile: 206-662-7145

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SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

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ILLUSTRATED PARTS LIST

1. Introduction

- A. The Illustrated Parts List (IPL) contains an illustration and a list of component parts you can repair or replace. The Illustrated Parts Catalog (IPC) shows how to use the Boeing part number system.
- B. This shows how parts are related: The relation of each item to its next higher assembly (NHA) is shown in the NOMENCLATURE column. Use the indenture system that follows:

1	2	3	4	5	6	7
.	Assembly					
.	Attaching parts for assembly					
.	.	Detail parts for assembly				
.	.	Subassembly				
.	.	Attaching parts for subassembly				
.	.	.	Detail parts for subassembly			
.	.	.	Sub-subassembly			
.	.	.	Attaching parts for subassembly			
.	.	.	.	Details parts for sub-subassembly		
						Detail Installation Parts (Included only if installation parts may be sent to the shop as part of assembly)

- C. Each top assembly is given one use code letter (A, B, C, etc.) in the USAGE CODE column. All subsequent component parts in the list can have one or more of the use code letters to show effectivity to top assemblies. A component part without a use code applies to all top assemblies.
- D. An alphabetical letter is added after the item number for optional parts, parts changed by a Service Bulletin, configuration differences (except left-handed and right-handed parts), last engineering releases, and parts added between item numbers in a sequence. The alphabetical letter will not be shown on the illustration for equivalent parts of the same part number.
- E. Color-coded parts are identified with a single digit alpha following the dash number or with "SP" suffix. If the "SP" suffix is used, it represents consolidation of all color codes applicable for a given usage which are not separately listed. Orders for color-coded parts should include the registry number of the airplane for which the parts are ordered.
- F. If a part number is 15 characters long but will not fit in the part number column, the part number will be displayed with a "~" at the end of the line and will be continued on the next line. The "~" denotes that the part number continues on the next line.
- G. Parts changed by a Service Bulletin are shown by PRE SB XXXX and POST SB XXXX added to the NOMENCLATURE column.
- (1) When a new top assembly is added by a Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the top assembly level only. The configuration differences at the detail part level are shown by use code letters.
- (2) When the top assembly part number is not changed by the Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the detail level.
- H. Interchangeable Parts

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ILLUSTRATED PARTS LIST

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Optional (OPT)	The part is optional to and interchangeable with other parts that have the same item number.
Replaces, Replaced by and not interchangeable with (REPLACES, REPLACED BY AND NOT INTCHG/W)	The part replaces and is not interchangeable with the initial part.
Replaces, Replaced by (REPLACES, REPLACED BY)	The part replaces and is interchangeable with, or is an alternative to, the initial part.

VENDOR CODES

Code	Name
01526	Replaced: [V01526] SEE 00779 TYCO ELECTRONICS by Code: Name and Address below 00779: TYCO ELECTRONICS CORP 2800 FULLING MILL ROAD PO BOX 3608 MIDDLETOWN, PENNSYLVANIA 17057 FORMERLY AMP INC V18342; FORMERLY V04618 FORMERLY GENICOM COMP V01526
01556	EMHART FASTENING SYSTEMS GROUP HELI-COIL DIV SHELTER ROCK LANE DANBURY, CONNECTICUT 06810 FORMERLY HELI-COIL DIV OF BLACK AND DECKER
03296	NYLON MOLDING CORP 2755 THOMPSON CREEK RD POMONA, CALIFORNIA 91767-1861 FORMERLY UNION PLASTIC NYLON MOLDING IN NEW JERSEY; FORMERLY IN MONROVIA, CA
03743	APPLETON ELECTRIC CO DIV OF EMERSON ELECTRIC CO 2205 12TH AVENUE SOUTH MILWAUKEE, WISCONSIN 53172-2541 FORMERLY IN CHICAGO, ILLINOIS
0647B	Replaced: [V0647B] SEE V2X013 by Code: Name and Address below 2X013: MCQUIRE BEARING COMPANY 947 SOUTHEAST MARKET STREET PORTLAND, OREGON 97214-3556 FORMERLY V0647B

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Code	Name
06710	LAMSON AND SESSIONS CO THE VALLEY-TODECO 12975 BRADLEY AVENUE SYLMAR, CALIFORNIA 91342-3830 FORMERLY VALLEY BOLT CORP VB0097 IN NORTH HOLLYWOOD, CA
06725	AIR INDUSTRIES CORPORATION 12570 KNOTT STREET GARDEN GROVE, CALIFORNIA 92641-3932 FORMERLY AIR INDUSTRIES OF CALIF IN GARDENA, CALIF.
06950	SCREWCORP VSI AEROSPACE PRODUCTS DIV FAIRCHILD IND DIV 13001 EAST TEMPLE AVENUE PO BOX 730 CITY OF INDUSTRY, CALIFORNIA 91746-1417 FORMERLY VB0096 AND VSI CORP SCREWCORP DIV FORMERLY IN CULVER CITY, CALIFORNIA SCREW CORP SEE V.S.I. CORP SCREWCORP DIVISION
07096	BURKE RUBBER CO PUROSIL DIV 1810 SOUTH SHAMROCK AVENUE PO BOX 5023 MONROVIA, CALIFORNIA 91016-4251 FORMERLY HADBAR DIV OF PUROSIL INC
08205	RENTON COIL SPRING COMPANY 325 BURNETT NORTH PO BOX 328 RENTON, WASHINGTON 98057 FORMERLY VB0009
09026	Replaced: [V09026] BABCOCK ELECTRONICS CORP CONTROL PRODUCT DIV by Code: Name and Address below 82050: ESTERLINE ELECTRONICS CORP COSTA MESA. CALIFORNIA 92626-1437 FACILITIES DISCONTINUED FORMERLY BABCOCK ELECTRONIC CORP ELECTRONIC PRODUCTS V09026
09192	ALUMINUM COMPANY OF AMERICA VERNON WORKS 5151 ALCOA AVENUE VERNON, CALIFORNIA 90058-3715

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COMPONENT MAINTENANCE MANUAL

Code	Name
09922	SOURIAU USA INC 25 GRUMBACHER DR YORK, PENNSYLVANNIA 17402-9417 FORMERLY FRAMATOME CONNECTORS FRANCE FORMERLY V59610 IINN VALENCIA, CALIFORNIA
OFF57	MATSUSHITA ELEC CORP OF AMERICA, MATSUSHITA AVIONICS SYS 1916 220TH STREET SOUTHEAST BOTHHELL, WASHINGTON 98021 DIST. FOR OSAKA PLANT
10630	ANILLO INDUSTRIES, INCORPORATED 2090 NORTH GLASSELL ORANGE, CALIFORNIA 92667 FORMERLY WESTERN WASHER DIV OF SENG CO V87487
11815	CHERRY AEROSPACE FASTENERS DIV OF TEXTRON 1224 EAST WARNER AVENUE PO BOX 2157 SANTA ANA, CALIFORNIA 92707-0157 FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS TOWNSEND DIV OF TEXTRON INC V71087
15653	ALCOA GLOBAL FASTENERS INC DIV KAYNAR PRODUCTS 800 S STATE COLLEGE BLVD FULLERTON, CALIFORNIA 92831-3001 FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH FORMERLY FAIRCHILD FASTENERS KAYNAR DIV
16115	PECO MANUFACTURING CO INC 4707 SOUTHEAST 17TH STREET PORTLAND, OREGON 97282-0189 FORMERLY VB0129 OR V0129B
16827	B/E AEROSPACE PURITAN-BENNETT AERO DIV 10800 PFLUMM ROAD LENEXA, KANSAS 66215 FORMERLY PURITAN EQUIPMENT IN KANSAS CITY, MO; FORMERLY PURITAN-BENNETT AERO SYS V02217

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**COMPONENT MAINTENANCE MANUAL**

Code	Name
25281	OETEKER INC 71-77 OKNER PARKWAY LIVINGSTON, NEW JERSEY 07039
25657	UNION MFG CO DIV OF UNION IND INC NO 4 SOUTH IDAHO STREET SEATTLE, WASHINGTON 98134-1119 FORMERLY VAN-VETTER INC
26344	NEW HAVEN MFG CORP 446 BLAKE STREET NEW HAVEN, CONNECTICUT 06515-1238 OBSOLETE RECORD
26365	DYNACAST INC 1401 FRONT STREET YORKTOWN, NEW YORK 10598 FORMERLY GRIES DYNACAST CO DIV OF COATS & CLARK INC
27624	PB FASTENERS DIV OF BRILES PAUL R 1700 WEST 132ND STREET GARDENA, CALIFORNIA 90249 FORMERLY PAUL R BRILES INC P.B. FASTENER DIV
28406	VAUPELL INDUSTRIAL PLASTICS, INCORPORATED 1144 NORTHWEST 53RD STREET SEATTLE, WASHINGTON 98107-3735 FORMERLY VB0013 AND V0013B
2X013	MCQUIRE BEARING COMPANY 947 SOUTHEAST MARKET STREET PORTLAND, OREGON 97214-3556 FORMERLY V0647B
34252	GULF OIL CO USA DIV OF GULF OIL CORP PO BOX 1519 HOUSTON, TEXAS 77001

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COMPONENT MAINTENANCE MANUAL

Code	Name
35344	Replaced: [V35344] LEACH CORP RELAY DIV SEE LEACH CORP CONTROL PROD DIV V58657 by Code: Name and Address below 58657: LEACH INTERNATIONAL OF NORTH AMERICA 6900 ORANGETHORPE AVE PO BOX 5032 BUENA PARK, CALIFORNIA 90622-5032 FORMERLY LEACH CORP V35344 AND V00614 FORMERLY LEACH CORP
42838	NATIONAL RIVET AND MANUFACTURING COMPANY 1-21 EAST JEFFERSON STREET WAUPUN, WISCONSIN 53963-2028
52828	REPUBLIC FASTENER MFG CORP 1300 RANCHO CONEJO BLVD NEWBURY PARK, CALIFORNIA 91320-1405 FORMERLY IN SYLMAR, CALIFORNIA
53551	ALLFAST FASTENING SYSTEMS INC 15200 EAST DON JULIAN ROAD PO BOX 3166 CITY OF INDUSTRY, CALIFORNIA 91745-1001 FORMERLY V0736B FORMERLY ALLFAST INC V5K545
53655	SCOTT AVIATION DIV FIGGIE INTERNATIONAL INC 225 ERIE STREET LANCASTER, NEW YORK 14086-9502 FORMERLY A-T-O INC EMERGENCY EQUIPMENT DIV V16090 FORMERLY V92114 SIERRA MADRE, CA
54473	MATSUSHITA ELECTRIC CORP OF AMERICA 2 PANASONIC WAY M/S 74-4 SECAUCUS, NEW JERSEY 07094 FORMERLY IN BOTHELL, WASHINGTON
55580	BRILES RIVET CORP 2640 VISTA PACIFIC DRIVE OCEANSIDE, CALIFORNIA 92056-3514 FORMERLY IN SANTA ANA, CALIFORNIA

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COMPONENT MAINTENANCE MANUAL

Code	Name
56878	SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV 301 HIGHLAND AVE JENKINTOWN, PENNSYLVANIA 19046 FORMERLY STANDARD PRESSED STEEL FORMERLY IN SALT LAKE, UTAH
57268	RAINER RUBBER CO 15660 NELSON PL SO SEATTLE, WASHINGTON 98188
58417	SUNDSTRAND CORP 4751 HARRISON AVENUE PO BOX 7003 ROCKFORD, ILLINOIS 61125
58614	COMMUNICATIONS INSTRUMENTS INC HWY 74 EAST, PO BOX 520 FAIRVIEW, NORTH CAROLINA 28730
58794	FASTENERS TECHNOLOGY CORP 7415 FULTON AVENUE NORTH HOLLYWOOD, CALIFORNIA 91605
58998	FASTENER INNOVATION TECHNOLOGY INC 13215 WESTERN AVENUE PO BOX 3399 GARDENA, CALIFORNIA 90249 FORMERLY V0799B IN WILMINGTON, CALIFORNIA
59730	Replaced: [V59730] THOMAS AND BETTS CORP SEE V56501 by Code: Name and Address below 56501: THOMAS AND BETTS CORP 8155 T AND B BLVD MEMPHIS, TENNESSEE 38125 FORMERLY V 06865 AND V59730 THOMAS AND BETTS CORP
60119	MONADNOCK CO THE 18301 ARENTH AVENUE ROWLAND HEIGHTS, CALIFORNIA 91748-1288 FORMERLY UNITED CARR FASTENER CORP VB0051 VB0056 VB0076 FORMERLY TRW ELECTRONIC COMPONENTS CINCH-MONADNOCK DIV FORMERLY CINCH-MONADNOCK DIV OF TRW INC V76530 FORMERLY IN CITY OF INDUSTRY, CALIFORNIA

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COMPONENT MAINTENANCE MANUAL

Code	Name
60980	MEGGITT-OREGON INC DBA MEGGITT SILICONE PROD DIV MSP 2010 LAFAYETTE AVE P.O. BOX 887 MCMINNVILLE, OREGON 97128 FORMERLY ELASTOMERIC SILICON PRODUCTS
71087	Replaced: [V71087] BOOTS ACFT NUT DIV TOWNSEND CO SEE TEXTRON INC CHERRY FASTENER TOWNSEND DIV V11815 by Code: Name and Address below 11815: CHERRY AEROSPACE FASTENERS DIV OF TEXTRON 1224 EAST WARNER AVENUE PO BOX 2157 SANTA ANA, CALIFORNIA 92707-0157 FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS TOWNSEND DIV OF TEXTRON INC V71087
71482	CP CLARE CORP NORTH AMERICA SALES OPERATIONS 601B CAMPUS DRIVE ARLINGTON HEIGHTS, ILLINOIS 60004 FORMERLY CLARE DIV OF GENERAL INSTRUMENT CORP FORMERLY IN CHICAGO, ILLINOIS
72914	HONEYWELL/GRIMES AEROSPACE 550 STATE RT 55 URBANA, OHIO 43078 FORMERLY AERO-FLOW V70128; MIDLAND-ROSS JANITROL AERO DIV; FORMERLY FL AEROSP CORP V89513; ALLIEDSIGNAL/GRIMES AEROSP FORMERLY GRIMES AEROSPACE V00672 AND HONEYWELL V60187
72962	HARVARD INDUSTRIES INC 3 WERNER WAY SUITE 210 LEBANON, NEW JERSEY 08833 FORMERLY ESNA V7A079 FORMERLY ELASTIC STOP NUT IN UNION, NJ
73197	HI-SHEAR TECHNOLOGY CORP 2600 SKYPARK DRIVE TORRANCE, CALIFORNIA 90509
75345	KIRKHILL RUBBER CO 300 EAST CYPRESS STREET BREA, CALIFORNIA 92821-4097 FORMERLY L.A. STANDARD RUBBER CO V84914

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COMPONENT MAINTENANCE MANUAL

Code	Name
80539	SPS TECHNOLOGIES INC DIV AERPSOACE - SANTA ANA 2701 SOUTH HARBOR BOULEVARD SANTA ANA, CALIFORNIA 92704-5803 FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539 AND STANDARD PRESSED STEEL WESTERN DIV V17279
81872	OLYMPIC PLASTICS CO SUB OF INTERCONTENTAL DIAMOND CORP 5800 WEST JEFFERSON BOULEVARD LOS ANGELES, CALIFORNIA 90016-3109
84483	ENRICO FASTENING SYSTEMS 301 NEW ALBANY ROAD MOORESTOWN, NEW JERSEY 08057-1120 FORMERLY OMARK IND INC AND KSM WELDING SYS DIV OF OMARK IND INC AND KSM FASTENING SYSTEMS
91929	HONEYWELL INC MICRO SWITCH DIV 11 WEST SPRING STREET FREEPORT, ILLINOIS 61032 FORMERLY MICRO SWITCH A DIV OF HONEYWELL FORMERLY V74059 AND V40228
92215	FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV 3010 W LOMITA BLVD TORRANCE, CALIFORNIA 90505-5102 FORMERLY VOI-SHAN IN CULVER CITY, CALIF
93907	TEXTRON INC CAMCAR DIV 600 18TH AVENUE ROCKFORD, ILLINOIS 61101
95272	STILLMAN SEL CORP 6020 AVENIDA ENCINAS CARLSBAD, CALIFORNIA 92009-1001 FORMERLY SARGENT IND
97393	SHUR-LOK CORPORATION 2541 WHITE ROAD PO BOX 19584 IRVINE, CALIFORNIA 92623-9584 FORMERLY SHUR LOK CORP VB0060 FORMERLY IN SANTA ANA, CALIFORNIA 92714

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**COMPONENT MAINTENANCE MANUAL**

Code	Name
97564	POLLAK CORP TRANSPORTATION ELECTRONICS DIV 11801 MIRIAM DR SUITE B-1 EL PASO, TEXAS 79936-7430 FORMERLY GENERAL INSTRUMENT V54753
97928	Replaced: [V97928] SEE V17446 HUCK INTL by Code: Name and Address below 17446: HUCK INTL INC AEROSPACE FASTENER DIV 900 WATSON CENTER ROAD CARSON, CALIFORNIA 90745-4201 FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL
98996	OLYMPIC FASTENING SYSTEMS INC DOWNEY, CALIFORNIA 90241-4986 OBSOLETE RECORD

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NUMERICAL INDEX

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
10-1006-1		1	298	1
		2	270	1
		3	280	1
		6	130	1
		7	85	1
		9	125	1
		10-1006-2		1
6	135			1
7	90			1
10-61790-1		9	130	1
		1	675	1
		1	675	1
		2	595	1
		2	595	1
		3	420	1
		3	420	1
		6	430	1
		6	430	1
		7	200	1
		7	200	1
10-62232-01		9	425	1
		9	425	1
10-62232-01		1	625B	1
117003-13		1	595	1
		3	370B	1
		6	360	1
117003-14		1	595J	1
		2	545	1
		3	370	1
		6	355	1
117003-22		9	275	1
130008		1	560	1
		2	510	1
		3	335	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
1TW2-3		6	320	1
		9	300	1
		1	695	1
		2	615A	1
		3	440	1
		6	290	1
		7	180	1
26C82		1	375A	1
286N0512-001		1	785B	1
		2	695A	1
		6	285B	1
286N0512-002		1	785A	1
		2	695	1
		6	285F	1
		9	260	1
286N0512-005		6	285A	1
286N0514-001		1	785C	1
		6	285C	1
286N0514-002		1	785	1
		6	285D	1
		9	260A	1
286N0514-004		1	785F	1
		6	285E	1
286N0514-005		1	785E	1
286N0534-001		3	520	1
286N0534-002		3	520A	1
286N0534-003		3	520B	1
2TW2-3		1	695A	1
		2	615	1
		3	440A	1
		6	290A	1
		9	265	1
3SAV1338A2		1	635	1
		6	390	1
		9	370	1

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3080-1SP		1	470	1
417N3080-3		1	525	1
417N3081-1SP		1	530	1
417N3082-1		1	515	1
417N3083-1		1	510	2
417N3083-2		1	495	2
417N3083-3		1	500	1
417N3083-4		1	505	1
417N3084-1SP		1	420	1
417N3100-111SP		1	1B	RF
		3	1	RF
417N3100-113SP		1	1C	RF
		2	1	RF
417N3100-115SP		1	1D	RF
		2	1A	RF
417N3100-117SP		1	1E	RF
		2	1B	RF
417N3100-119SP		1	1F	RF
		2	1D	RF
417N3100-121SP		1	1G	RF
		3	1A	RF
417N3100-128SP		1	5H	RF
417N3100-144SP		1	5J	RF
417N3100-145SP		1	1H	RF
417N3100-146SP		1	5K	RF
417N3100-147SP		1	1J	RF
417N3100-15		1	600	1
		2	550	1
		3	375	1
		6	365	1
417N3100-17		2	550A	1
		6	365A	1
417N3100-173SP		1	1K	RF
417N3100-174SP		1	5L	RF
417N3100-19		1	630	1

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		6	385	1
		9	365	1
417N3100-28SP		1	5	RF
417N3100-317SP		1	1P	RF
		6	1	RF
417N3100-318SP		1	5T	RF
		6	5	RF
417N3100-319SP		1	1Q	RF
		6	1A	RF
417N3100-31SP		1	330	1
417N3100-320SP		1	5U	RF
		6	5A	RF
417N3100-32SP		1	335	1
417N3100-34SP		1	5A	RF
417N3100-36SP		1	5B	RF
417N3100-371SP		1	1L	RF
417N3100-372SP		1	5M	RF
417N3100-373SP		1	1M	RF
417N3100-374SP		1	5N	RF
417N3100-375SP		1	1N	RF
		3	1B	RF
417N3100-376SP		1	5P	RF
417N3100-377		9	365A	1
417N3100-382SP		1	5Q	RF
417N3100-384SP		1	5R	RF
417N3100-386SP		1	5S	RF
417N3100-38SP		1	5C	RF
417N3100-39SP		2	300	1
417N3100-400SP		1	5V	RF
		6	5B	RF
417N3100-402SP		1	5W	RF
		6	5C	RF
417N3100-404SP		1	5X	RF
		6	5D	RF
417N3100-406SP		1	5Y	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		6	5E	RF
417N3100-408SP		1	5Z	RF
		6	5F	RF
417N3100-411SP		1	1R	RF
		6	1B	RF
417N3100-413SP		1	1S	RF
		6	1C	RF
417N3100-425SP		1	1T	RF
		6	1D	RF
417N3100-427SP		1	1U	RF
		6	1E	RF
417N3100-432SP		1	6	RF
		6	5G	RF
417N3100-434SP		1	6A	RF
		6	5H	RF
417N3100-435SP		1	1V	RF
		6	1F	RF
417N3100-436SP		1	6B	RF
		6	5J	RF
417N3100-437SP		1	1W	RF
		6	1G	RF
417N3100-438SP		1	6C	RF
		6	5K	RF
417N3100-442SP		1	6D	RF
		6	5L	RF
417N3100-454SP		1	6E	RF
		6	5M	RF
417N3100-456SP		1	6F	RF
		6	5N	RF
417N3100-458SP		1	6G	RF
		6	5P	RF
417N3100-46		1	535	1
		3	310A	1
		6	295A	1
417N3100-467SP		1	1X	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	1E	RF
417N3100-469SP		1	1Y	RF
		2	1F	RF
417N3100-475SP		1	1Z	RF
		6	1H	RF
417N3100-48		1	535A	1
		2	485	1
		3	310	1
		6	295	1
417N3100-49		3	30	1
417N3100-490SP		1	6H	RF
		6	5Q	RF
417N3100-496SP		1	6J	RF
		6	5R	RF
417N3100-498SP		1	6K	RF
		6	5S	RF
417N3100-513SP		1	2	RF
		3	1C	RF
417N3100-515SP		1	2A	RF
		3	1D	RF
417N3100-53		1	30	1
		1	30J	1
		1	30S	1
		2	30	1
417N3100-539SP		1	2B	RF
		7	1	RF
417N3100-54		1	35	1
		1	35J	1
		1	35S	1
417N3100-540SP		1	6L	RF
		7	5	RF
417N3100-56SP		1	5D	RF
417N3100-58SP		1	5E	RF
417N3100-621SP		1	2E	RF
		9	1	RF

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3100-622SP		1	6M	RF
		9	5	RF
417N3100-623SP		1	2F	RF
		9	1A	RF
417N3100-624SP		1	6N	RF
		9	5A	RF
417N3100-625SP		1	2G	RF
		9	1B	RF
417N3100-626SP		1	6P	RF
		9	5B	RF
417N3100-641SP		1	2H	RF
		3	1E	RF
417N3100-653SP		1	2C	RF
		6	1J	RF
417N3100-655SP		1	2D	RF
		6	1K	RF
417N3100-667SP		1	2J	RF
		9	1C	RF
417N3100-668SP		1	6Q	RF
		9	5C	RF
417N3100-669SP		1	2K	RF
		9	1D	RF
417N3100-670SP		1	6R	RF
		9	5D	RF
417N3100-671SP		1	2L	RF
		9	1E	RF
417N3100-672SP		1	6S	RF
		9	5E	RF
417N3100-71		1	660	2
		2	580	2
		3	405	2
		6	415	2
		7	185	2
417N3100-73		9	410	2
		1	395	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3100-73SP		2	295B	1
417N3100-74		1	410	2
417N3100-78		1	445	1
417N3100-83		1	30K	1
		1	30U	1
		1	35K	1
		2	30A	1
		6	30	1
		9	30	1
417N3100-84		3	30B	1
		3	30C	1
417N3100-87		7	20	1
417N3100-88		1	30T	1
		1	35T	1
417N3100-91SP		1	1	RF
417N3100-92		2	30B	1
		6	30A	1
417N3100-93SP		1	1A	RF
417N3100-94		6	30B	1
417N3100-96SP		1	5F	RF
417N3100-98SP		1	5G	RF
417N3101-1SP		1	315	1
		2	290	1
		6	155	1
		7	102	1
		9	150	1
417N3101-4SP		3	285	1
		3	300	1
417N3101-5SP		2	290A	1
		6	155A	1
417N3102-1		4	485	2
		5	265	2
		7	315	2
		8	180	2
417N3104-1		1	620	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	570	1
		3	395	1
		6	380	1
417N3104-2		2	570A	1
		6	380A	1
		9	360	1
417N3105-3SP		1	300	1
		1	300J	1
		2	275	1
417N3105-5SP		1	300K	1
		1	300L	1
		2	275A	1
		6	140	1
		7	93	1
		9	135	1
417N3105-7SP		3	290	1
		3	290A	1
417N3105-8SP		2	275B	1
		6	140A	1
417N3110-11SP		1	800J	1
		4	1A	RF
417N3110-12SP		1	805J	1
		4	5A	RF
417N3110-13SP		3	525	1
		4	1B	RF
417N3110-17SP		2	700	1
		5	1	RF
417N3110-18		5	25	1
417N3110-187SP		5	1E	RF
		9	445	1
417N3110-188SP		5	5A	RF
		9	450	1
417N3110-189		5	25D	1
417N3110-190		5	30A	1
417N3110-27SP		2	700A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3110-31SP		5	1A	RF
		1	800K	1
		1	800L	1
		5	1B	RF
		6	460	1
		8	1	RF
417N3110-32SP		1	805K	1
		1	805L	1
		5	5	RF
		6	465	1
		8	5	RF
		3	525A	1
417N3110-33SP		3	525B	1
		5	1C	RF
		7	220	1
417N3110-43SP		7	225	1
417N3110-44SP		7	225	1
417N3110-47		5	25B	1
417N3110-49		5	25A	1
		8	20	1
417N3110-50		5	30	1
		8	25	1
417N3110-51		7	230	1
417N3110-52		7	235	1
417N3110-55SP		1	800	1
		4	1	RF
417N3110-65SP		1	805	1
		4	5	RF
417N3110-77SP		6	460A	1
		8	1A	RF
417N3110-78SP		6	465A	1
		8	5A	RF
417N3110-79		8	20A	1
417N3110-80		8	25A	1
417N3110-93SP		2	700B	1
		5	1D	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3110-95		5	25C	1
417N3111-1		8	380	1
417N3111-1SP		4	565A	1
		5	320B	1
417N3111-2		8	385	1
417N3111-2SP		4	570A	1
		5	325	1
417N3111-35SP		5	320C	1
417N3111-36SP		5	325A	1
417N3111-3SP		7	400	1
417N3111-4SP		7	405	1
417N3111-5SP		4	565	1
417N3111-6SP		4	570	1
417N3111-7SP		5	320	1
417N3111-9SP		4	565B	1
		5	320A	1
417N3113-1		1	520	3
417N3114-10		4	135	1
417N3114-11		4	125	1
417N3114-13		4	90	1
417N3114-14		4	95	1
417N3114-15		4	115	2
417N3114-16		4	120	2
417N3114-17		4	140	1
417N3114-18		4	145	1
417N3114-7		4	105	2
417N3114-8		4	110	2
417N3114-9		4	130	1
417N3121-115		4	525A	1
		5	280	1
		8	335	1
417N3121-116		4	530A	1
		5	285	1
		8	340	1
417N3121-117		4	525	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		7	390	1
417N3121-118		4	530	1
		7	395	1
417N3121-119		4	375	1
417N3121-120		4	380	1
417N3121-121		7	360	1
417N3121-122		7	365	1
417N3121-129		5	190	1
417N3121-131		5	140	1
417N3121-138		1	655	1
		6	410	1
		9	390	1
417N3121-139		9	405	1
417N3121-163		4	330	1
417N3121-164		4	335	1
417N3121-165		4	355	1
417N3121-166		4	360	1
417N3121-169		5	200A	1
417N3121-17		7	330	1
417N3121-171		5	200	1
		8	305	1
417N3121-172		5	205	1
		8	310	1
417N3121-175		4	170	1
417N3121-176		4	175	1
417N3121-177		4	205	1
417N3121-178		4	210A	1
417N3121-18		7	345	1
417N3121-27		4	515	1
417N3121-271		5	300B	1
		8	348A	1
417N3121-272		8	345A	1
417N3121-273		8	325A	1
417N3121-274		8	330A	1
417N3121-28		4	520	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3121-281		5	277	1
		8	335A	1
417N3121-282		8	340A	1
417N3121-3		7	380	1
417N3121-301		5	212	1
		8	190A	1
417N3121-302		8	195A	1
417N3121-303		8	235A	1
417N3121-304		8	240A	1
417N3121-305		5	198	1
		8	305A	1
417N3121-306		8	310A	1
417N3121-307		5	143	1
417N3121-309		8	115A	1
417N3121-310		8	118A	1
417N3121-311		8	145A	1
417N3121-312		8	150A	1
417N3121-313		5	172	1
417N3121-315		5	44G	2
		8	377	2
417N3121-316		5	44P	1
		8	378	1
417N3121-317		5	310B	1
417N3121-318		5	315B	1
417N3121-319		5	300C	1
417N3121-320		5	305A	1
417N3121-321		5	190B	1
417N3121-322		5	190C	1
417N3121-323		5	270A	1
417N3121-324		5	275A	1
417N3121-325		5	317	1
417N3121-326		5	317A	1
417N3121-329		5	156	1
417N3121-330		5	158	1
417N3121-331		5	176	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3121-332		5	177	1
417N3121-333		5	210A	1
417N3121-334		5	215A	1
417N3121-335		5	240A	1
417N3121-337		5	127	1
417N3121-338		5	129	1
417N3121-339		5	150A	1
417N3121-340		5	155A	1
417N3121-341		5	170A	1
417N3121-342		5	175A	1
417N3121-35		4	545	1
		5	300	1
		8	345	1
417N3121-359		5	269H	1
417N3121-36		4	550	1
		5	305	1
		8	348	1
417N3121-361		5	242A	1
417N3121-4		7	385	1
417N3121-47		4	435	1
		5	210	1
		8	190	1
417N3121-48		4	440	1
		5	215	1
		8	195	1
417N3121-49		4	515A	1
		5	270	1
		8	325	1
417N3121-50		4	520A	1
		5	275	1
		8	330	1
417N3121-51		4	460	1
		5	240	1
		8	235	1
417N3121-52		4	465	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		5	245	1
		8	240	1
417N3121-61		4	275A	1
		5	150	1
		8	115	1
417N3121-62		4	280A	1
		5	155	1
		8	118	1
417N3121-63		4	300A	1
		5	170	1
		8	145	1
417N3121-64		4	305A	1
		5	175	1
		8	150	1
417N3121-65		4	400	1
417N3121-66		4	405	1
417N3121-67		4	425	1
417N3121-68		4	430	1
417N3121-69		4	275	1
		5	145A	1
417N3121-70		4	280	1
417N3121-71		4	300	1
		5	167	1
417N3121-72		4	305	1
417N3121-81		4	320	1
		5	190A	1
		8	295	1
417N3121-82		4	325	1
		5	195	1
		8	300	1
417N3121-83		4	555	1
		5	310	1
		8	350	1
417N3121-84		4	560	1
		5	315	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		8	355	1
417N3121-94		7	335	1
417N3121-95		4	375A	1
417N3121-97		4	545A	1
		5	300A	1
417N3121-99		4	555A	1
		5	310A	1
417N3122-1		7	355	1
417N3122-107		1	180	1
		2	160	1
		3	160	1
417N3122-108		1	185	1
417N3122-109		1	205	1
		2	180	1
		3	180	1
417N3122-110		1	210	1
417N3122-115		1	90	2
		2	85	2
		3	85	2
		6	85	2
		9	54	2
417N3122-121		6	105	1
		7	60	1
		9	102	1
417N3122-122		6	95	1
		7	55	1
		9	82	1
417N3122-123		5	106	1
417N3122-124		5	107	1
417N3122-125		5	137	1
417N3122-126		5	124	1
417N3122-14		1	140	2
		1	155	1
		1	170	1
		2	135	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	150	2
		3	135	1
		3	150	1
		6	90	2
		7	50	2
		9	66	2
417N3122-3		4	495	1
		7	375	1
417N3122-4		4	500	1
		7	370	1
417N3122-48		4	165	1
417N3122-49		1	355	1
417N3122-50		1	360	1
417N3122-51		2	340	1
417N3122-52		2	360	1
417N3122-53		1	310	1
		2	285	1
		6	150	1
		7	99	1
		9	145	1
417N3122-54		4	395	1
		5	185	1
		8	285	1
417N3122-55		1	240	1
		2	210	1
417N3122-56		1	260	1
		2	230	1
417N3122-57		4	315	1
		4	370	2
		5	135	1
		5	187	3
		8	290	3
417N3122-6		4	10A	5
		4	15A	2
		5	10A	5

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3122-60		5	15A	2
		1	265	1
		2	235	1
		3	245	1
		5	267	1
		6	110	1
		7	70	1
		8	260	1
		9	106	1
417N3122-61		1	295	1
		2	265	1
		3	275	1
		5	269	1
		6	125	1
		7	75	1
		8	275	1
		9	122	1
		417N3122-64		2
417N3122-65		1	40	2
		2	35	2
		3	35	2
417N3122-66		1	65	1
		2	60	1
		3	60	1
417N3122-71		1	215	1
		2	185	1
		3	185	1
417N3122-72		1	235	2
		2	205	2
		3	205	1
417N3122-79		2	315	1
417N3122-80		3	210	1
417N3122-81		3	240	1
417N3122-84		5	105	4
417N3122-85		5	125	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3122-91		2	375	1
417N3122-92		2	390	1
417N3130-101SP		9	155	1
417N3130-102SP		9	160	1
417N3130-113SP		9	155A	1
417N3130-114SP		9	160A	1
417N3130-18SP		2	305	1
417N3130-1SP		1	320	1
		1	320J	1
		2	295	1
		3	305	1
417N3130-2SP		1	325	1
417N3130-33SP		1	320K	1
		2	295A	1
		3	305A	1
417N3130-34SP		1	325A	1
417N3130-36SP		1	325P	1
417N3130-4SP		1	325J	1
		1	325N	1
417N3130-63SP		1	320L	1
		3	305B	1
		6	160	1
417N3130-64SP		1	325R	1
417N3130-66SP		1	325Q	1
		6	165	1
417N3130-73SP		3	305C	1
		6	160A	1
417N3130-74SP		6	165A	1
417N3130-76SP		6	165B	1
417N3133-15		1	455	1
417N3133-16		1	465	1
417N3133-19		1	435	2
417N3136-103		4	265	1
417N3136-104		4	270	1
417N3136-108		4	215	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3136-109		4	220	1
417N3136-110		4	245	1
417N3136-111		4	250	1
417N3136-12		4	155	1
417N3136-133		9	340	1
417N3136-134		9	335	1
417N3136-15		4	505	1
417N3136-16		4	510	1
417N3136-17		9	400	1
417N3136-19		1	95	1
		2	90	1
		3	90	1
417N3136-21		1	120	1
		2	115	1
		3	115	1
417N3136-24		4	160	1
417N3136-48		2	475	1
417N3136-50		2	415	1
417N3136-59		2	465	1
417N3136-99		1	590	1
		2	540	1
		3	365	1
		6	350	1
417N3138-11		2	420	1
417N3138-12		2	430	1
417N3138-13		2	425	2
417N3160-11		1	540	1
		2	490	1
		3	315	1
		6	300	1
417N3160-12		1	580	1
		2	530	1
		3	355	1
		6	340	1
		9	325	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3160-13		1	585	6
		2	535	6
		3	360	6
		6	345	6
		9	330	14
417N3160-19		9	280A	1
417N3160-20		9	280	1
417N3160-7		2	435	1
417N3161-10		9	320	1
417N3161-7		1	575	1
		2	525	1
		3	350	1
		6	335	1
417N3162-1		2	470	16
417N3170-11		4	30	1
		5	45	1
		7	240	1
		8	50	1
417N3170-12		4	35	1
		5	50	1
		7	245	1
		8	55	1
417N3171-2		4	60	1
		5	75	1
		7	270	1
417N3171-3		8	80	1
		4	60A	1
		5	75A	1
		7	270A	1
417N3172-10		8	80A	1
		4	70	1
		5	85	1
		7	280	1
417N3172-11		8	90	1
		4	80	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY		
417N3172-12		5	95	1		
		7	290	1		
		8	105	1		
		4	85	1		
		5	100	1		
		7	295	1		
		8	110	1		
		417N3172-19		4	65A	1
417N3172-20		5	80A	1		
		7	275A	1		
		8	85A	1		
		417N3172-21		4	70A	1
417N3172-22		5	85A	1		
		7	280A	1		
		8	90A	1		
		417N3172-9		4	80A	1
		417N3173-1		5	95A	1
7	290A			1		
8	105A			1		
417N3173-13				4	85A	1
417N3173-14		5	100A	1		
		7	295A	1		
		8	110A	1		
417N3173-6		4	65	1		
		5	80	1		
		7	275	1		
		8	85	1		
417N3173-6		4	55	1		
		5	70	1		
		7	265	1		
417N3173-6		8	75	1		
		1	450	1		
417N3173-6		1	400	1		
		1	615	2		
417N3173-6		2	565	2		

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	390	2
		6	377	2
417N3173-9		1	415	2
417N3180-1		1	710	1
		1	715	1
		2	630	2
		3	455	2
		6	175	1
		6	180	1
		7	111	2
		9	175	1
		9	180	1
417N3180-2		1	715A	2
		6	180A	1
417N3180-3		1	740	2
		2	655	2
		3	480	2
		6	205	2
		7	140	2
		9	210	2
417N3181-1		1	730	1
		2	645	1
		3	470	1
		6	195	1
		7	120	1
		9	195	1
417N3182-1		1	755	1
		1	760	1
		2	670	1
		3	495	1
		6	220	1
		6	230	1
		7	135	1
		9	225	1
		9	225A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3182-2		1	760A	1
		6	230A	1
417N3183-1		1	765	1
		2	675	1
		3	500	1
		6	235	1
		7	150	1
		9	230	1
417N3190-1		1	665	1
		2	585	1
		3	410	1
		6	420	1
		7	190	1
		9	415	1
417N3190-3		1	690	1
		2	610	1
		3	435	1
		6	445	1
		7	215	1
		9	440	1
417N3190-5		1	385	1
417N3190-7		1	380	2
417N3190-8		1	365	1
417N3310-49SP		1	790	1
		6	450	1
417N3310-50SP		1	795	1
		6	455	1
417N3811-13		1	570	1
		2	520	1
		3	345	1
		6	330	1
		9	315	1
		451120-026		1
		6	395	1
		9	375	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
6035-2BR185		4	75	2
		5	90	2
		7	285	2
		8	100	2
61-33500-001		1	785D	1
		6	285	1
		7	175	1
6100-12		1	705	2
		2	625	2
		3	450	2
		6	170	2
		7	108	2
		9	170	2
6100-9		1	390	2
		1	405	4
		1	440	2
		4	45	2
		5	60	2
		7	255	2
		8	65	2
65-85902-1		1	730A	1
		2	645A	1
		3	470A	1
		6	195A	1
		7	120A	1
		9	200	1
65-85905-4		1	750	1
		2	665	1
		3	490	1
		6	215	1
		7	125	1
		9	220	1
65C16899-6		1	685	1
		2	605	1
		3	430	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		6	440	1
		7	210	1
		9	435	1
66-25727-1		1	270	AR
		2	240	AR
		3	250	AR
66-25727-2		1	275	AR
		2	245	AR
		3	255	AR
691212-13A1-1T		3	15G	3
70-505R		9	270	2
701-3B3		2	148	5
		3	125C	5
		3	125D	5
		6	80	5
		7	45	5
		7	155	AR
		9	70	5
701-3B3J		3	125B	5
		7	155A	AR
801386-11		2	480	2
803000-03		1	595A	1
		3	370C	1
		6	360A	1
803000-04		1	595K	1
		2	545A	1
		3	370A	1
		6	355A	1
82-47-108-15		1	250	1
		1	285	1
		2	220	1
		2	255	1
		3	225	1
		3	265	1
		5	268	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		6	100	1
		6	120	1
		7	65	1
		7	80	1
		8	270	1
		9	94	1
		9	114	1
919-118		2	460	1
920055		1	20	1
		2	20	1
		3	20	1
		6	20	1
		7	15	1
		9	20	1
920056		1	10	3
		2	10	3
		3	10	3
		6	10	3
		7	10	3
		9	10	3
932501-924		1	25B	1
		3	25B	1
		6	25D	1
932501-931		1	25A	1
		3	25A	1
		6	25C	1
96-82		1	350	1
		1	375	1
		1	485	3
		2	405	1
		4	480	4
		5	260	4
		7	310	4
		8	175	4
A11330-6-82		1	560	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	510	1
		3	335	1
		6	320	1
		9	300	1
A4972-6-82		1	560	1
		2	510	1
		3	335	1
		6	320	1
		9	300	1
AF5170-3		4	540	5
		5	295A	5
		7	340	4
		8	375	5
AN256-10		2	385	1
AN960JD416		1	555A	1
		3	330A	1
		6	315A	1
AN960JD416L		1	770	5
		1	770J	4
		2	680	5
		2	680J	4
		3	505	4
		3	505J	5
		6	240	AR
		6	245	AR
		6	250	4
		6	255	5
		7	165	AR
		9	235	AR
		9	240	AR
AN960JD8L		5	255A	4
		8	170	4
AN960KD10L		2	450	1
AN960KD416		2	505	1
		9	295	2

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
AN960KD8L		2	400	1
		9	345	3
AN960PD8L		1	345	AR
		1	430	AR
		1	480	AR
		4	260	2
		4	475	4
		5	255	4
		7	305	4
BAC12FA08K7		8	165	4
BAC27DPA2272		1	810	1
		2	705	1
		3	530	1
		6	470	1
		9	455	1
BAC27NPA0609		1	815	1
		6	480	1
		7	415	1
		9	460	1
BAC27NPA0610		1	820	1
		2	710	1
		3	535	1
		6	475	1
		7	410	1
		9	465	1
		BAC27NPA0660		1
2	715			1
6	495			1
9	470			1
BAC27NPA0661		1	830	1
		6	525	1
		9	475	1
BAC27NPA0662		1	825	1
		2	715A	1
		3	540	1

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		6	500	1
		9	480	1
BAC27NPA0663		1	830A	1
		6	515	1
		9	485	1
BAC27NPA0666		9	490	1
BAC27NPA0667		1	830B	1
		6	520	1
		9	495	1
BAC27NPA0674		1	830C	1
		6	510	1
BAC27NPA0675		1	825B	1
		6	485	1
BAC27NPA0676		1	830D	1
		6	505	1
BAC27NPA0677		1	825C	1
		6	490	1
BAC27NPA11240		3	545	1
BAC29PPS1428		7	425	1
BAC29PPS1429		7	420	1
BACB30MB3A		7	320	2
BACC10DK2		2	410	1
		2	410	1
		2	410	1
BACC10DK3		2	370	1
		2	370	1
		2	370	1
BACC30Z3		7	325	2
BACG20AF3B3		2	148	5
		3	125C	5
		3	125D	5
		6	80	5
		7	45	5
		7	155	AR
		9	70	5

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACG20AF3B3J		3	125B	5
		7	155A	AR
BACG20ZA0235		4	20B	3
		4	25C	1
		5	35B	2
		5	37B	1
		5	40C	1
BACN10FX84		1	560	1
		2	510	1
		3	335	1
		6	320	1
		9	300	1
BACN10JC08		1	350	1
		1	375	1
		1	485	3
		2	405	1
		4	480	4
		5	260	4
		7	310	4
		8	175	4
BACN10JP06C		5	120	1
BACN10JP08A		1	115	1
		2	110	1
		3	110	1
		9	310	1
BACN10JP08AR		4	195	4
		4	295	2
		4	350	2
		4	420	7
		4	455	3
		5	165	2
		5	166	2
		5	235	3
		5	237	3
		8	135	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		8	135A	2
		8	225	3
		8	225A	3
BACN10JP08B		1	110	2
		2	105	2
		3	105	2
BACN10JP08C		3	235	2
BACN10JP08CR		4	200	2
		4	240	2
BACN10MG10		2	455	3
BACN10R8		1	375A	1
BACN10YJ08		1	55	8
		1	85	6
		1	135	9
		1	150	1
		1	165	1
		1	175	4
		1	195	2
		1	225	2
		1	245A	1
		1	280	1
		1	610	4
		1	650	1
		2	50	8
		2	80	6
		2	83	4
		2	130	9
		2	143	5
		2	145	2
		2	155	4
		2	170	2
		2	195	2
		2	215A	1
		2	250	1
		2	310	4

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	325	2
		2	350	2
		2	560	4
		2	563	2
		3	50	8
		3	80	6
		3	130	6
		3	145	1
		3	155	4
		3	170	2
		3	195	2
		3	220	2
		3	260	1
		3	385	4
		5	266	1
		6	65	13
		6	70	2
		6	75	4
		6	370	2
		6	405	1
		7	40	13
		8	255	1
		9	41	4
		9	49	2
		9	62	7
		9	78	4
		9	86	1
		9	110	1
		9	350	3
		9	385	1
BACR13CD2		1	635	1
		6	390	1
		9	370	1
BACR15BA3AD		3	230	4
		5	115	2

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACR15BA3D		1	105	6
		1	565	4
		2	100	6
		2	515	4
		3	100	6
		3	340	4
		4	190	12
		4	235	4
		4	290	4
		4	345	4
		4	415	14
		4	450	6
		5	160	4
		5	162	4
		5	230	6
		5	232	6
		6	325	4
		8	130	4
		8	130A	4
		8	215A	6
9	305	6		
BACR15BB3A		2	380	2
BACR15BB3AD		7	350A	7
BACR15BB3D		4	150	4
		4	185	3
		4	285	4
		4	310	6
		4	340	2
		4	365	8
		4	385	2
		4	410	2
		4	445	2
		4	490	4
		4	540A	5
		5	42	6

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		5	110	4
		5	130	6
		5	132	4
		5	133	6
		5	180	16
		5	220	2
		5	295	5
		8	35	6
		8	125	4
		8	128	4
		8	210	4
		8	280	16
		8	370	5
		9	395	3
BACR15BB4D		4	100A	6
BACR15BB4D10		1	700	2
		1	700	2
		1	700	2
		1	700	2
		1	700	2
		2	620	2
		2	620	2
		2	620	2
		2	620	2
		2	620	2
		3	445	2
		3	445	2
		3	445	2
		3	445	2
		3	445	2
		6	167	2
		6	167	2
		6	167	2
		6	167	2
		6	167	2

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		7	105	2
		7	105	2
		7	105	2
		7	105	2
		7	105	2
		9	165	2
		9	165	2
		9	165	2
		9	165	2
		9	165	2
BACR15CE3D		1	490	6
		4	535A	3
		5	41	22
		5	117	2
		5	126	2
		5	290	3
		8	30	22
		8	215	6
		8	360	3
BACR15CE4D		1	492	14
BACR15DR3		4	535	3
		5	290A	3
		8	365	3
BACR15DR3P		4	540	5
		5	295A	5
		7	340	4
		8	375	5
BACS12FA08K14		1	645	1
		6	400	1
		9	380	1
BACS12FA08K5		1	125	2
		1	125	2
		1	125	2
		1	125	2
		1	125	2

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	125	2
		1	125	2
		1	125	2
		1	125	2
		1	125	2
		1	125	2
		1	125	2
		1	145	1
		1	145	1
		1	145	1
		1	145	1
		1	145	1
		1	145	1
		1	145	1
		1	145	1
		1	145	1
		1	145	1
		1	145	1
		1	145	1
		1	145	1
		1	145	1
		1	145	1
		1	160	1
		1	160	1
		1	160	1
		1	160	1
		1	160	1
		1	160	1
		1	160	1
		1	160	1
		1	160	1
		1	160	1
		1	160	1
		1	160	1
		1	160	1
		1	190	2
		1	190	2
		1	190	2
		1	190	2

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	190	2
		1	190	2
		1	190	2
		1	190	2
		1	190	2
		1	190	2
		1	190	2
		1	190	2
		1	190	2
		1	220	2
		1	220	2
		1	220	2
		1	220	2
		1	220	2
		1	220	2
		1	220	2
		1	220	2
		1	220	2
		1	220	2
		1	220	2
		1	220	2
		1	220	2
		1	220	2
		1	220	2
		2	120	2
		2	120	2
		2	120	2
		2	120	2
		2	120	2
		2	120	2
		2	120	2
		2	120	2
		2	120	2
		2	120	2
		2	120	2
		2	120	2
		2	120	2
		2	140	2
		2	140	2
		2	140	2

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	140	2
		2	140	2
		2	140	2
		2	140	2
		2	140	2
		2	140	2
		2	140	2
		2	140	2
		2	140	2
		2	165	2
		2	165	2
		2	165	2
		2	165	2
		2	165	2
		2	165	2
		2	165	2
		2	165	2
		2	165	2
		2	165	2
		2	165	2
		2	165	2
		2	165	2
		2	165	2
		2	190	2
		2	190	2
		2	190	2
		2	190	2
		2	190	2
		2	190	2
		2	190	2
		2	190	2
		2	190	2
		2	190	2
		2	190	2
		2	190	2
		3	120	1
		3	120	1

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	120	1
		3	120	1
		3	120	1
		3	120	1
		3	120	1
		3	120	1
		3	120	1
		3	120	1
		3	120	1
		3	120	1
		3	140	1
		3	140	1
		3	140	1
		3	140	1
		3	140	1
		3	140	1
		3	140	1
		3	140	1
		3	140	1
		3	140	1
		3	140	1
		3	140	1
		3	140	1
		3	140	1
		3	140	1
		3	140	1
		3	140	1
		3	140	1
		3	165	2
		3	165	2
		3	165	2
		3	165	2
		3	165	2
		3	165	2
		3	165	2
		3	165	2
		3	165	2
		3	165	2
		3	165	2
		3	165	2
		3	165	2
		3	165	2
		3	165	2
		3	190	2

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	190	2
		3	190	2
		3	190	2
		3	190	2
		3	190	2
		3	190	2
		3	190	2
		3	190	2
		3	190	2
		3	190	2
		3	190	2
		3	215	2
		3	215	2
		3	215	2
		3	215	2
		3	215	2
		3	215	2
		3	215	2
		3	215	2
		3	215	2
		3	215	2
		3	215	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2
		6	40	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACS12FA08K6		7	25	2
		7	25	2
		7	25	2
		7	25	2
		7	25	2
		7	25	2
		7	25	2
		7	25	2
		7	25	2
		7	25	2
		7	25	2
		7	25	2
		7	25	2
		9	58	2
		9	58	2
		9	58	2
		9	58	2
		9	58	2
		9	58	2
		9	58	2
		9	58	2
		9	58	2
		9	58	2
		9	58	2
		9	58	2
		9	58	2
		9	58	2
		9	58	2
		1	45	4
		1	45	4
		1	45	4
		1	45	4
	1	45	4	
	1	45	4	
	1	45	4	
	1	45	4	
	1	45	4	
	1	45	4	
	1	45	4	
	1	45	4	
	1	45	4	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	45	4
		1	70	2
		1	70	2
		1	70	2
		1	70	2
		1	70	2
		1	70	2
		1	70	2
		1	70	2
		1	70	2
		1	70	2
		1	70	2
		1	70	2
		1	70	2
		1	70	2
		1	70	2
		1	70	2
		1	100	3
		1	100	3
		1	100	3
		1	100	3
		1	100	3
		1	100	3
		1	100	3
		1	100	3
		1	100	3
		1	100	3
		1	100	3
		1	100	3
		1	100	3
		1	100	3
		1	100	3
		1	100	3
		1	100	3
		1	100	3
		1	370	1
		1	370	1
		1	370	1
		1	370	1
		1	370	1
		1	370	1
		1	370	1
		1	370	1
		1	370	1
		1	370	1
		1	370	1
		1	370	1
		1	370	1
		1	370	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	370	1
		1	370	1
		1	545	4
		1	545	4
		1	545	4
		1	545	4
		1	545	4
		1	545	4
		1	545	4
		1	545	4
		1	545	4
		1	545	4
		1	545	4
		1	545	4
		1	605	4
		1	605	4
		1	605	4
		1	605	4
		1	605	4
		1	605	4
		1	605	4
		1	605	4
		1	605	4
		1	605	4
		1	605	4
		1	605	4
		2	40	4
		2	40	4
		2	40	4
		2	40	4
		2	40	4
		2	40	4
		2	40	4
		2	40	4
		2	40	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	40	4
		2	40	4
		2	40	4
		2	65	2
		2	65	2
		2	65	2
		2	65	2
		2	65	2
		2	65	2
		2	65	2
		2	65	2
		2	65	2
		2	65	2
		2	65	2
		2	65	2
		2	65	2
		2	95	3
		2	95	3
		2	95	3
		2	95	3
		2	95	3
		2	95	3
		2	95	3
		2	95	3
		2	95	3
		2	95	3
		2	95	3
		2	95	3
		2	95	3
		2	95	3
		2	320	2
		2	320	2
		2	320	2
		2	320	2
		2	320	2
		2	320	2
		2	320	2
		2	320	2
		2	320	2
		2	320	2
		2	320	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	495	4
		2	495	4
		2	495	4
		2	495	4
		2	495	4
		2	555	4
		2	555	4
		2	555	4
		2	555	4
		2	555	4
		2	555	4
		2	555	4
		2	555	4
		2	555	4
		2	555	4
		2	555	4
		2	555	4
		3	40	4
		3	40	4
		3	40	4
		3	40	4
		3	40	4
		3	40	4
		3	40	4
		3	40	4
		3	40	4
		3	40	4
		3	40	4
		3	40	4
		3	40	4
		3	65	2
		3	65	2
		3	65	2
		3	65	2
		3	65	2
		3	65	2

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	65	2
		3	65	2
		3	65	2
		3	65	2
		3	65	2
		3	65	2
		3	95	3
		3	95	3
		3	95	3
		3	95	3
		3	95	3
		3	95	3
		3	95	3
		3	95	3
		3	95	3
		3	95	3
		3	95	3
		3	95	3
		3	95	3
		3	95	3
		3	320	4
		3	320	4
		3	320	4
		3	320	4
		3	320	4
		3	320	4
		3	320	4
		3	320	4
		3	320	4
		3	320	4
		3	320	4
		3	320	4
		3	320	4
		3	320	4
		3	320	4
		3	380	4
		3	380	4
		3	380	4
		3	380	4
		3	380	4

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	380	4
		3	380	4
		3	380	4
		3	380	4
		3	380	4
		3	380	4
		3	380	4
		4	40	4
		4	40	4
		4	40	4
		4	40	4
		4	40	4
		4	40	4
		4	40	4
		4	40	4
		4	40	4
		4	40	4
		4	40	4
		4	40	4
		4	40	4
		4	40	4
		4	40	4
		4	40	4
		4	180	2
		4	180	2
		4	180	2
		4	180	2
		4	180	2
		4	180	2
		4	180	2
		4	180	2
		4	180	2
		4	180	2
		4	180	2
		4	180	2
		4	180	2
		4	180	2
		4	180	2
		4	180	2
		4	180	2
		4	180	2
		4	255	2
		4	255	2
		4	255	2
		4	255	2

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		4	255	2
		4	255	2
		4	255	2
		4	255	2
		4	255	2
		4	255	2
		4	255	2
		4	255	2
		4	255	2
		4	390	1
		4	390	1
		4	390	1
		4	390	1
		4	390	1
		4	390	1
		4	390	1
		4	390	1
		4	390	1
		4	390	1
		4	390	1
		4	390	1
		4	390	1
		4	390	1
		4	390	1
		5	55	4
		5	55	4
		5	55	4
		5	55	4
		5	55	4
		5	55	4
		5	55	4
		5	55	4
		5	55	4
		5	55	4
		5	55	4
		5	55	4
		5	55	4
		5	55	4
		5	225	1
		5	225	1
		5	225	1

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		5	225	1
		5	225	1
		5	225	1
		5	225	1
		5	225	1
		5	225	1
		5	225	1
		5	225	1
		5	225	1
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	35	2
		6	305	4
		6	305	4
		6	305	4
		6	305	4
		6	305	4
		6	305	4
		6	305	4
		6	305	4
		6	305	4
		6	305	4
		6	305	4
		6	305	4
		6	305	4
		6	305	4
		6	305	4
		6	367	4
		6	367	4

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		6	367	4
		6	367	4
		6	367	4
		6	367	4
		6	367	4
		6	367	4
		6	367	4
		6	367	4
		6	367	4
		6	367	4
		7	250	4
		7	250	4
		7	250	4
		7	250	4
		7	250	4
		7	250	4
		7	250	4
		7	250	4
		7	250	4
		7	250	4
		7	250	4
		7	250	4
		7	250	4
		7	250	4
		7	250	4
		8	60	4
		8	60	4
		8	60	4
		8	60	4
		8	60	4
		8	60	4
		8	60	4
		8	60	4
		8	60	4
		8	60	4
		8	60	4
		8	60	4
		8	185	1

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		8	185	1
		8	185	1
		8	185	1
		8	185	1
		8	185	1
		8	185	1
		8	185	1
		8	185	1
		8	185	1
		8	185	1
		8	185	1
		9	45	2
		9	45	2
		9	45	2
		9	45	2
		9	45	2
		9	45	2
		9	45	2
		9	45	2
		9	45	2
		9	45	2
		9	45	2
		9	45	2
		9	45	2
		9	45	2
		9	45	2
		9	45	2
		9	45	2
		9	285	6
		9	285	6
		9	285	6
		9	285	6
		9	285	6
		9	285	6
		9	285	6
		9	285	6
		9	285	6
		9	285	6
		9	285	6
		9	285	6
		9	285	6
		9	285	6
		9	285	6

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACS12FA08K7		1	340	1
		1	340	1
		1	340	1
		1	340	1
		1	340	1
		1	340	1
		1	340	1
		1	340	1
		1	340	1
		1	340	1
		1	340	1
		1	340	1
		1	340	1
		1	340	1
		1	340	1
		1	425	4
		1	425	4
		1	425	4
		1	425	4
		1	425	4
		1	425	4
		1	425	4
		1	425	4
		1	425	4
		1	425	4
		1	425	4
		1	425	4
		1	460	4
		1	460	4
		1	460	4
1	460	4		
1	460	4		
1	460	4		
1	460	4		
1	460	4		
1	460	4		
1	460	4		
1	460	4		
1	460	4		
1	460	4		
1	460	4		
1	460	4		
1	460	4		
1	460	4		
1	460	4		

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	460	4
		1	475	3
		1	475	3
		1	475	3
		1	475	3
		1	475	3
		1	475	3
		1	475	3
		1	475	3
		1	475	3
		1	475	3
		1	475	3
		1	475	3
		1	475	3
		2	365	1
		2	365	1
		2	365	1
		2	365	1
		2	365	1
		2	365	1
		2	365	1
		2	365	1
		2	365	1
		2	365	1
		2	365	1
		2	365	1
		2	395	1
		2	395	1
		2	395	1
		2	395	1
		2	395	1
		2	395	1
		2	395	1
		2	395	1
		2	395	1
		2	395	1
		2	395	1
		2	395	1
		2	395	1
		2	395	1
		2	395	1
		2	395	1

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	395	1
		2	395	1
		4	470	4
		4	470	4
		4	470	4
		4	470	4
		4	470	4
		4	470	4
		4	470	4
		4	470	4
		4	470	4
		4	470	4
		4	470	4
		4	470	4
		4	470	4
		4	470	4
		5	250	4
		5	250	4
		5	250	4
		5	250	4
		5	250	4
		5	250	4
		5	250	4
		5	250	4
		5	250	4
		5	250	4
		5	250	4
		5	250	4
		5	250	4
		7	300	4
		7	300	4
		7	300	4
		7	300	4
		7	300	4
		7	300	4
		7	300	4
		7	300	4
		7	300	4
		7	300	4
		7	300	4

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACS12FA08K8		7	300	4
		7	300	4
		7	300	4
		4	225	2
		4	225	2
		4	225	2
		4	225	2
		4	225	2
		4	225	2
		4	225	2
		4	225	2
		4	225	2
		4	225	2
		4	225	2
		4	225	2
BACS12FA3K32		2	445	1
BACS13S205C		1	670A	4
		2	590A	4
		3	415A	4
		6	425A	4
		7	195A	4
		9	420A	4
		1	670	4
BACS13S219C		2	590	4
		3	415	4
		6	425	4
		7	195	4
		9	420	4
		1	60A	2
		1	200A	2
BACS21AQ2A3K		1	230A	2
		1	255A	1
		1	290A	1
		2	55A	2
		2	175A	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	200A	2
		2	225A	1
		2	260A	1
		3	55A	2
		3	175A	2
		3	200A	2
		3	270A	1
		5	267G	1
		6	97	1
		6	115	1
		7	57	1
		7	73	1
		8	265	1
		9	98	1
		9	118	1
BACS21AQ2A4K		2	330B	2
		2	355B	2
BACS21AQ6A6M		1	305	4
		2	280	4
		3	295	4
		6	145	4
		7	96	4
		9	140	4
BACW10P193G		1	50	4
		1	50	4
		1	75	8
		1	75	8
		2	45	4
		2	45	4
		2	70	8
		2	70	8
		3	45	4
		3	45	4
		3	70	8
		3	70	8

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		6	55	8
		6	55	8
		9	33	8
		9	33	8
BR16S233		1	635	1
		6	390	1
		9	370	1
BRH10A08		1	350	1
		1	375	1
		1	485	3
		2	405	1
		4	480	4
		5	260	4
		7	310	4
		8	175	4
BRM100A08		1	110	2
		2	105	2
		3	105	2
BRM200A08		1	115	1
		2	110	1
		3	110	1
		9	310	1
BRM200A08K		4	195	4
		4	295	2
		4	350	2
		4	420	7
		4	455	3
		5	165	2
		5	166	2
		5	235	3
		5	237	3
		8	135	2
		8	135A	2
		8	225	3
		8	225A	3

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BRM300-06L		5	120	1
BRM300A08		3	235	2
BRM300A08K		4	200	2
		4	240	2
CCR274SS3		4	540	5
		5	295A	5
		7	340	4
		8	375	5
CS8024-08-1A		6	310A	1
		9	290	2
CS802408-1A		1	550A	1
		2	500A	1
		3	325A	1
E3B3		2	148	5
		3	125C	5
		3	125D	5
		6	80	5
		7	45	5
		7	155	AR
		9	70	5
E3B3J		3	125B	5
		7	155A	AR
EE4AA005		1	635	1
		6	390	1
		9	370	1
FT1387P8-1-2		1	550	1
		2	500	1
		3	325	1
		6	310	1
G6940-3B3		2	148	5
		3	125C	5
		3	125D	5
		6	80	5
		7	45	5
		7	155	AR

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
G6940-3B3J		9	70	5
		3	125B	5
		7	155A	AR
GRC912618		2	455	3
GSC205		1	670A	4
		2	590A	4
		3	415A	4
		6	425A	4
		7	195A	4
		9	420A	4
		GSC219		1
H10-08BAC		2	590	4
		3	415	4
		6	425	4
		7	195	4
		9	420	4
		1	350	1
		1	375	1
		1	485	3
		2	405	1
H3B3		4	480	4
		5	260	4
		7	310	4
		8	175	4
		2	148	5
		3	125C	5
		3	125D	5
		6	80	5
		7	45	5
H3B3J		7	155	AR
		9	70	5
		3	125B	5
HFW1204K01		7	155A	AR
		1	635	1
		6	390	1

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HFW1206K03		9	370	1
		1	635	1
		6	390	1
		9	370	1
HL278-3		7	325	2
		7	325	2
		7	325	2
MK1000-08BAC		1	115	1
		2	110	1
		3	110	1
		9	310	1
MK1000-08BCBAC		4	195	4
		4	295	2
		4	350	2
		4	420	7
		4	455	3
		5	165	2
		5	166	2
		5	235	3
		5	237	3
		8	135	2
		8	135A	2
		8	225	3
		8	225A	3
MK2000-08BAC		1	110	2
		2	105	2
		3	105	2
MK3000-06BAC		5	120	1
MK3000-08BAC		3	235	2
MK3000-08BCBAC		4	200	2
		4	240	2
MS20253P2-165		4	50	1
		5	65	1
		7	260	1
		8	70	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
MS35335-31		1	247	1
		2	217	1
		6	60	1
		7	35	1
		9	90	1
MS35489-4X		3	125A	5
		7	160	AR
NAS43DD3-18		1	80	4
		2	75	4
		3	75	4
		4	230	2
		6	45	4
		9	37	4
NAS43DD3-20		1	172	4
		2	152	4
		3	157	4
		6	50	4
		7	30	4
		9	74	4
NAS43DD3-7		1	130	7
		2	125	7
		3	125	5
NAS43DD4-5		1	680	1
		2	600A	1
		3	425A	1
		6	435	1
		7	205	1
		9	430	1
NAS557-10A		4	20A	3
		4	25B	1
		5	35A	2
		5	35C	2
		5	37A	1
		5	37C	1
		5	38	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
NAS557-12A		5	40B	1
		5	40D	1
		8	28	4
		4	20	3
		4	25	1
		5	35	2
		5	37	1
NAS557-6A		7	237	2
		4	25A	1
		5	40A	1
NAS607-1-4P		5	40M	1
		1	720	2
		2	635	2
		3	460	2
		6	185	2
NAS607-2-8P		7	117	2
		9	185	2
		1	725	1
		2	640	1
		3	465	1
		6	190	1
NMC1001-0		7	114	1
		9	190	1
		1	780	2
		2	690	2
		3	515	2
NS103197-82		6	280	2
		9	255	2
		1	115	1
NS103197-82BC		2	110	1
		3	110	1
		9	310	1
		4	195	4
	4	295	2	
	4	350	2	

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		4	420	7
		4	455	3
		5	165	2
		5	166	2
		5	235	3
		5	237	3
		8	135	2
		8	135A	2
		8	225	3
		8	225A	3
NS103198-82		1	110	2
		2	105	2
		3	105	2
NS103199-62		5	120	1
NS103199-82		3	235	2
NS103199-82BC		4	200	2
		4	240	2
NS202101-82		1	350	1
		1	375	1
		1	485	3
		2	405	1
		4	480	4
		5	260	4
		7	310	4
		8	175	4
PLWP1S		1	775	5
		1	775J	4
		2	685	5
		2	685J	4
		3	510	4
		3	510J	5
		6	260	AR
		6	265	AR
		6	270	4
		6	275	5

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		7	170	AR
		9	245	AR
		9	250	AR
RADM8018		1	625B	1
RCS3289		1	735	2
		2	650	2
		3	475	2
		6	200	2
		7	145	2
		9	205	2
RCS3290		1	745	1
		2	660	1
		3	485	1
		6	210	1
		7	130	1
		9	215	2
RDAM8005A		1	625A	1
		2	575A	1
		3	400A	1
		6	375	1
		9	355	1
RM52LHA4972-6-82		1	560	1
		2	510	1
		3	335	1
		6	320	1
		9	300	1
RMA9201M82		1	115	1
		2	110	1
		3	110	1
		9	310	1
RMA9201M82BC		4	195	4
		4	295	2
		4	350	2
		4	420	7
		4	455	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		5	165	2
		5	166	2
		5	235	3
		5	237	3
		8	135	2
		8	135A	2
		8	225	3
		8	225A	3
RMA9205M62		5	120	1
RMA9205M82		3	235	2
RMA9205M82BC		4	200	2
		4	240	2
RMA9207M82		1	110	2
		2	105	2
		3	105	2
RMLH9075-82W		1	350	1
		1	375	1
		1	485	3
		2	405	1
		4	480	4
		5	260	4
		7	310	4
		8	175	4
RR2002-3B3		2	148	5
		3	125C	5
		3	125D	5
		6	80	5
		7	45	5
		7	155	AR
		9	70	5
RR2002-3B3J		3	125B	5
		7	155A	AR
RV570A3		4	540	5
		5	295A	5
		7	340	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
S222T101-101		8	375	5
		1	625A	1
		2	575A	1
		3	400A	1
		6	375	1
		9	355	1
S417N302-1		1	298	1
		2	270	1
		3	280	1
		6	130	1
		7	85	1
		9	125	1
S417N302-2		1	299	1
		6	135	1
		7	90	1
		9	130	1
S417N303-2A		9	25	1
S417N303-2B		9	25A	1
S417N303-2C		2	25K	1
		9	25B	1
S417N303-2D		1	25A	1
		2	25A	1
		3	25A	1
		6	25C	1
		9	25C	1
		S417N303-2E		1
2	25B			1
3	25B			1
6	25D			1
9	25D			1
S417N303-2F				1
		2	25C	1
		3	25C	1
		6	25M	1
		9	25E	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
S417N303-2G		1	25D	1
		2	25D	1
		3	25D	1
		6	25E	1
		9	25F	1
S417N303-2H		6	25F	1
		9	25G	1
S417N303-2J		6	25G	1
		9	25H	1
S417N303-2K		6	25H	1
		9	25J	1
S417N303-2L		6	25J	1
		9	25K	1
S417N303-3A		1	25E	1
		2	25E	1
		3	25E	1
		6	25N	1
		9	25L	1
S417N303-3B		6	25K	1
		9	25M	1
S417N303-3C		2	25J	1
		3	25H	1
		6	25P	1
		9	25N	1
		9	25P	1
S417N303-4A		1	25F	1
		2	25F	1
		3	25F	1
		6	25L	1
		9	25P	1
S417N304-1A		9	15	3
S417N304-1B		9	15A	3
S417N304-1C		1	15A	3
		2	15A	3
		3	15A	3
		6	15B	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
S417N304-1M		9	15B	3
		3	15J	3
		6	15C	3
S417N304-1N		9	15C	3
		6	15D	3
		9	15D	3
S417N304-1P		6	15E	3
		9	15E	3
S417N304-1R		6	15F	3
		9	15F	3
S417N304-1S		6	15G	3
		9	15G	3
S417N304-1T		9	15H	3
		6	15H	3
S417N304-6D		9	15J	3
		1	15B	3
		2	15B	3
		3	15B	3
		6	15J	3
		9	15K	3
S417N304-6E		1	15C	3
		2	15C	3
		3	15C	3
		6	15L	3
S417N304-6F		9	15M	3
		1	15D	3
		2	15D	3
		3	15D	3
		6	15K	3
S417N304-6G		9	15L	3
		6	15M	3
		9	15N	3
S417N304-6H		1	15E	3
		2	15E	3
		3	15E	3
S417N304-6J		1	15E	3
		2	15E	3
		3	15E	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
S417N304-6K		6	15N	3
		9	15P	3
		1	15F	3
		2	15F	3
		3	15F	3
		6	15P	3
S417N304-6L		9	15Q	3
		1	15G	3
		2	15G	3
		3	15G	3
		6	15Q	3
		9	15R	3
S417N304-6M		6	15R	3
		9	15S	3
S417T401-22		9	275	1
S417T401-26		1	595	1
		3	370B	1
		6	360	1
S417T401-27		1	595J	1
		2	545	1
		3	370	1
		6	355	1
		2	480	2
S417T401-29		2	480B	2
S417T401-30		1	595A	1
S417T401-32		3	370C	1
		6	360A	1
		1	595K	1
		2	545A	1
		3	370A	1
		6	355A	1
SL211-08-1		1	560	1
		2	510	1
		3	335	1
		6	320	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		9	300	1
SL5244-08-4		5	44A	5
SL5244-08-41		8	47	5
SL5244-08-6		5	43A	6
SL6189-08-4		4	10	5
		4	15	2
		5	10	5
		5	10J	5
		5	15	2
		5	122	1
		5	128	1
		7	227	7
		8	10	5
		8	47C	5
SL6189-08-6		5	20	4
		8	15	4
SZ6924-3B3		2	148	5
		3	125C	5
		3	125D	5
		6	80	5
		7	45	5
		7	155	AR
		9	70	5
SZ6924-3B3J		3	125B	5
		7	155A	AR
T6S832J		1	350	1
		1	350	1
		1	375	1
		1	375	1
		1	485	3
		1	485	3
		2	405	1
		2	405	1
		4	480	4
		4	480	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		5	260	4
		5	260	4
		7	310	4
		7	310	4
		8	175	4
		8	175	4
T8076S832		1	115	1
		2	110	1
		3	110	1
		9	310	1
T8076S832BC		4	195	4
		4	295	2
		4	350	2
		4	420	7
		4	455	3
		5	165	2
		5	166	2
		5	235	3
		5	237	3
		8	135	2
		8	135A	2
		8	225	3
		8	225A	3
T8077S832		1	110	2
		2	105	2
		3	105	2
T8078S832		3	235	2
T8078S832BC		4	200	2
		4	240	2
T80878S632		5	120	1
UM62-50009-4		5	44B	5
UM62-50009-6		5	43B	6
UM62-59000-4		8	47B	5
VIP720-1C		1	15A	3
		2	15A	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
VIP720-1M		3	15A	3
		6	15B	3
		9	15B	3
		2	15K	3
		3	15J	3
VIP720-2C		2	25K	1
VIP720-2D		1	25A	1
		2	25A	1
		3	25A	1
		6	25C	1
		9	25C	1
VIP720-2E		1	25B	1
		2	25B	1
		3	25B	1
		6	25D	1
		9	25D	1
VIP720-2F		1	25C	1
		2	25C	1
		3	25C	1
		6	25M	1
		9	25E	1
VIP720-2G		1	25D	1
		2	25D	1
		3	25D	1
		6	25E	1
		9	25F	1
VIP720-3A		1	25E	1
		2	25E	1
		3	25E	1
		6	25N	1
		9	25L	1
VIP720-3C		2	25J	1
		3	25H	1
VIP720-4A		1	25F	1
		2	25F	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
VIP720-6E		3	25F	1
		6	25L	1
		9	25P	1
		1	15B	3
		2	15B	3
		3	15B	3
		6	15J	3
VIP720-6F		9	15K	3
		1	15C	3
		2	15C	3
		3	15C	3
		6	15L	3
VIP720-6G		9	15M	3
		1	15D	3
		2	15D	3
		3	15D	3
		6	15K	3
VIP720-6J		9	15L	3
		1	15E	3
		2	15E	3
		3	15E	3
		6	15N	3
VIP720-6K		9	15P	3
		1	15F	3
		2	15F	3
		3	15F	3
		6	15P	3
VIP720-6L		9	15Q	3
		1	15G	3
		2	15G	3
		3	15G	3
		6	15Q	3
VIP720-6M		9	15R	3
		6	15R	3
		9	15S	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
VN201A1-82		1	110	2
		2	105	2
		3	105	2
VN202A1-82		1	115	1
		2	110	1
		3	110	1
		9	310	1
VN202A2-82		4	195	4
		4	295	2
		4	350	2
		4	420	7
		4	455	3
		5	165	2
		5	166	2
		5	235	3
		5	237	3
		8	135	2
		8	135A	2
		8	225	3
		8	225A	3
		VN203A1-62L		5
VN203A1-82		3	235	2
VN203A2-82		4	200	2
		4	240	2
VN303A82		1	350	1
		1	375	1
		1	485	3
		2	405	1
		4	480	4
		5	260	4
		7	310	4
		8	175	4
Y0C130		1	670A	4
		2	590A	4
		3	415A	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
Y0C140		6	425A	4
		7	195A	4
		9	420A	4
		1	670	4
		2	590	4
		3	415	4
		6	425	4
		7	195	4
		9	420	4

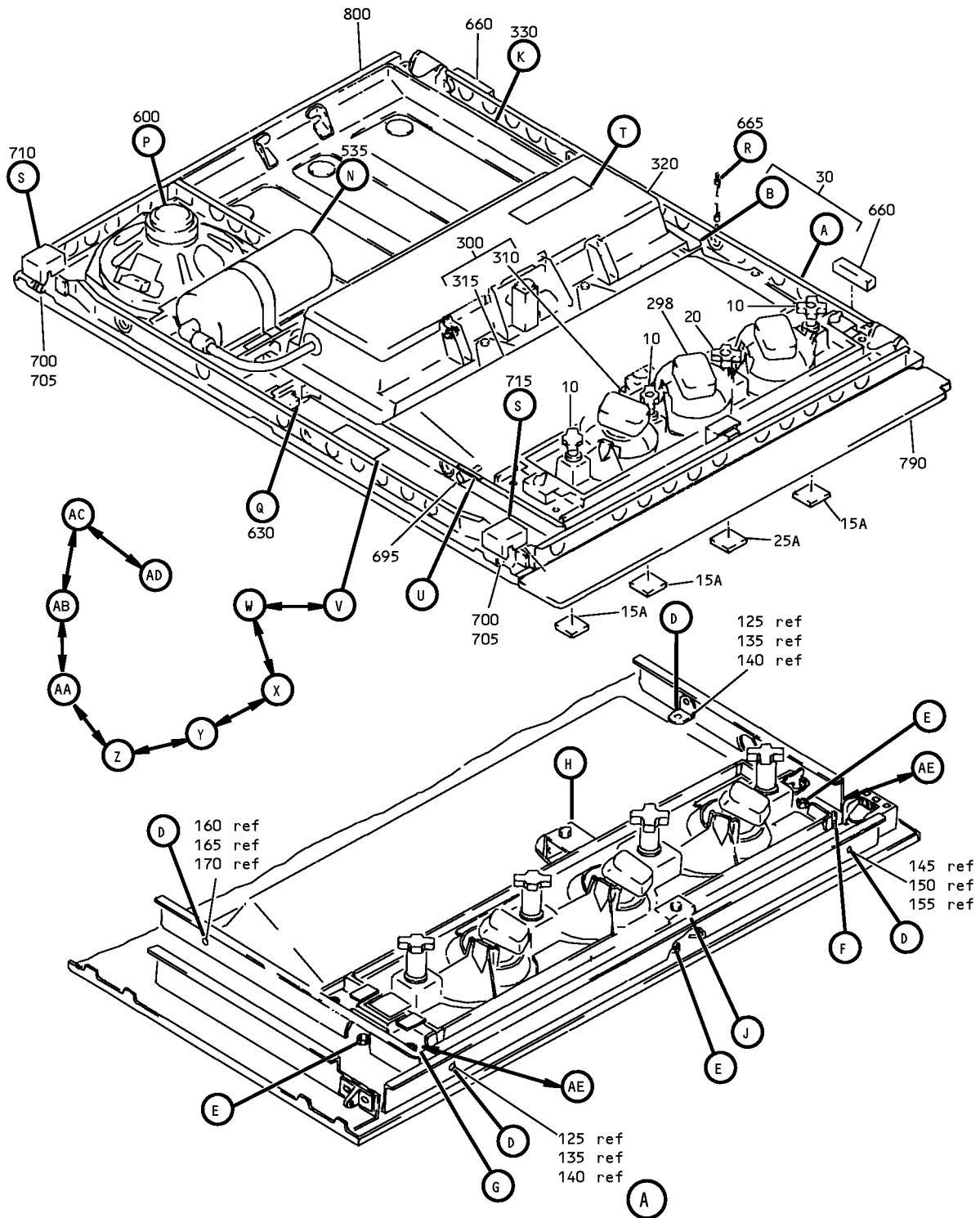
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Service Unit Assembly - Full Underbin Passenger
IPL Figure 1 (Sheet 1 of 9)

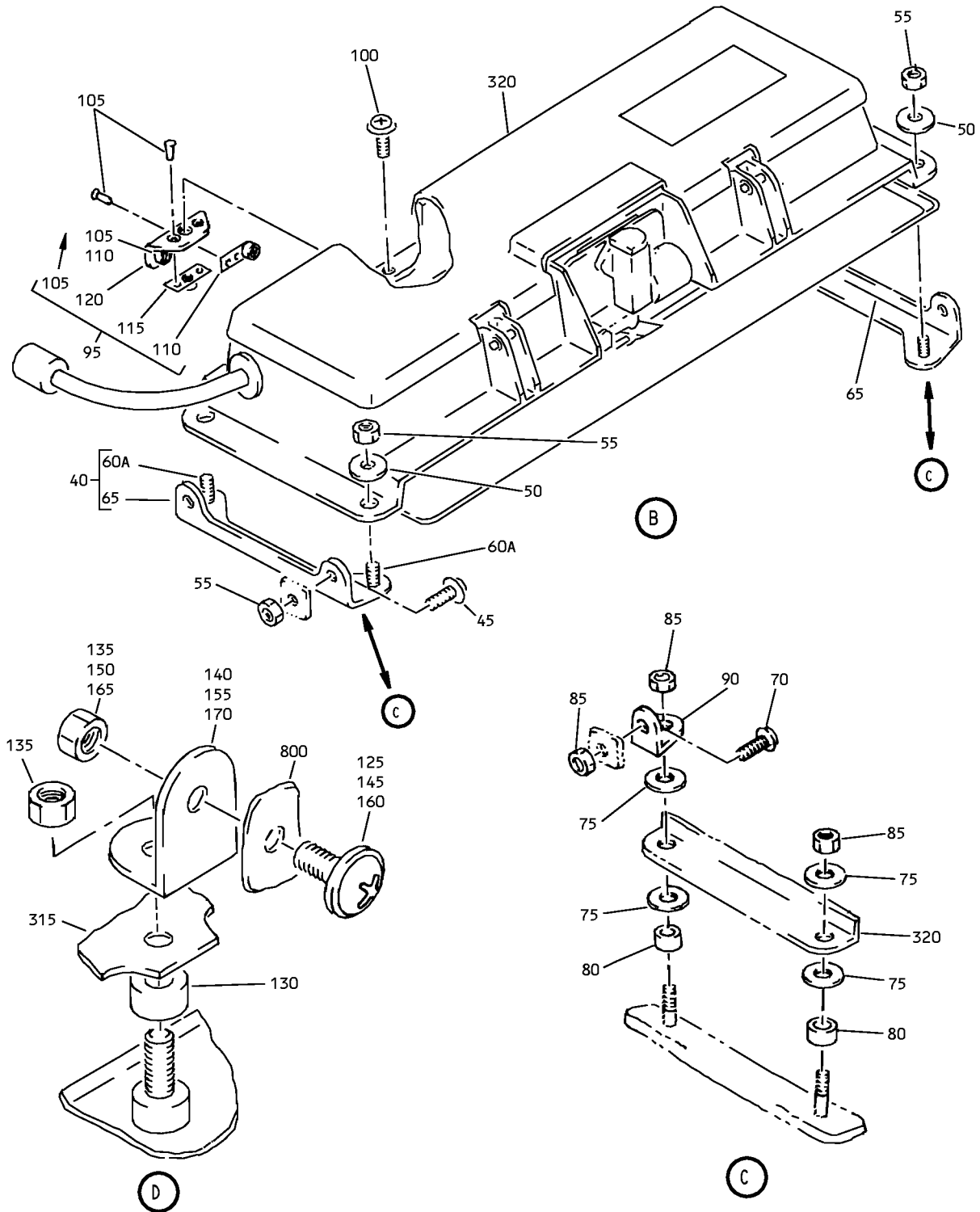
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Service Unit Assembly - Full Underbin Passenger
IPL Figure 1 (Sheet 2 of 9)

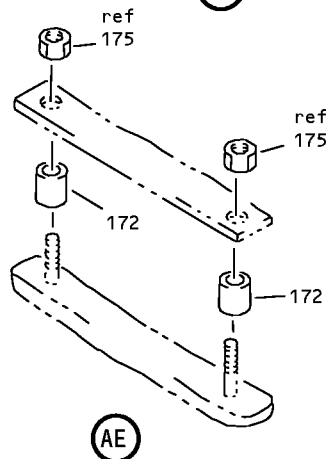
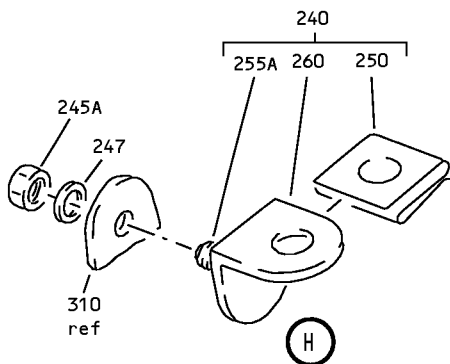
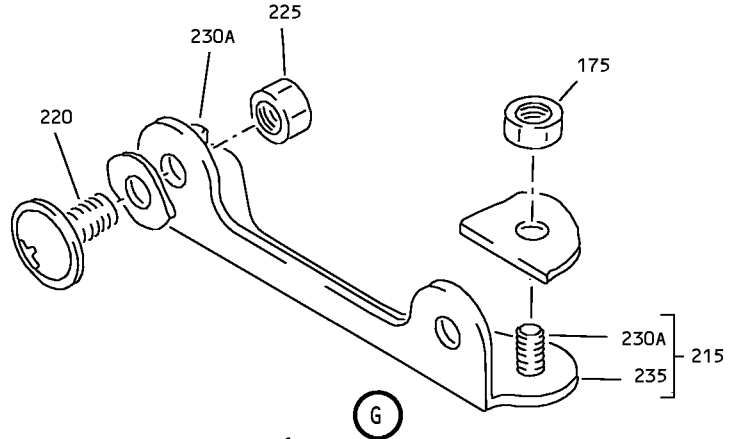
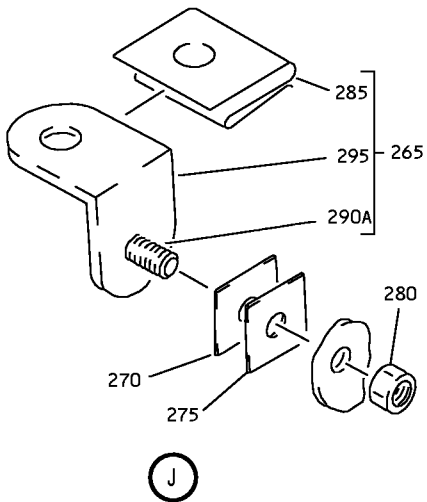
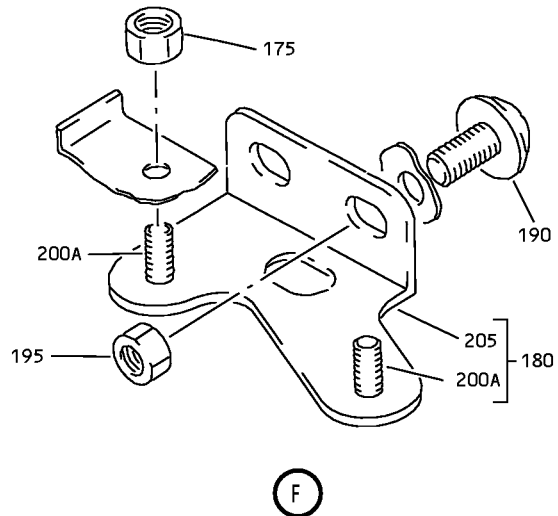
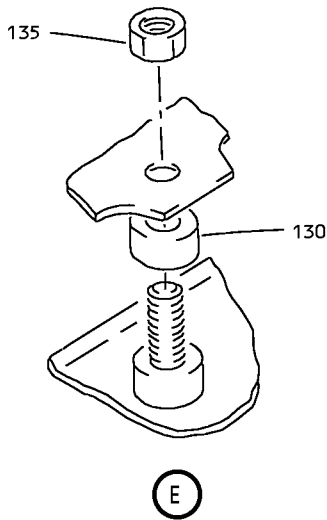
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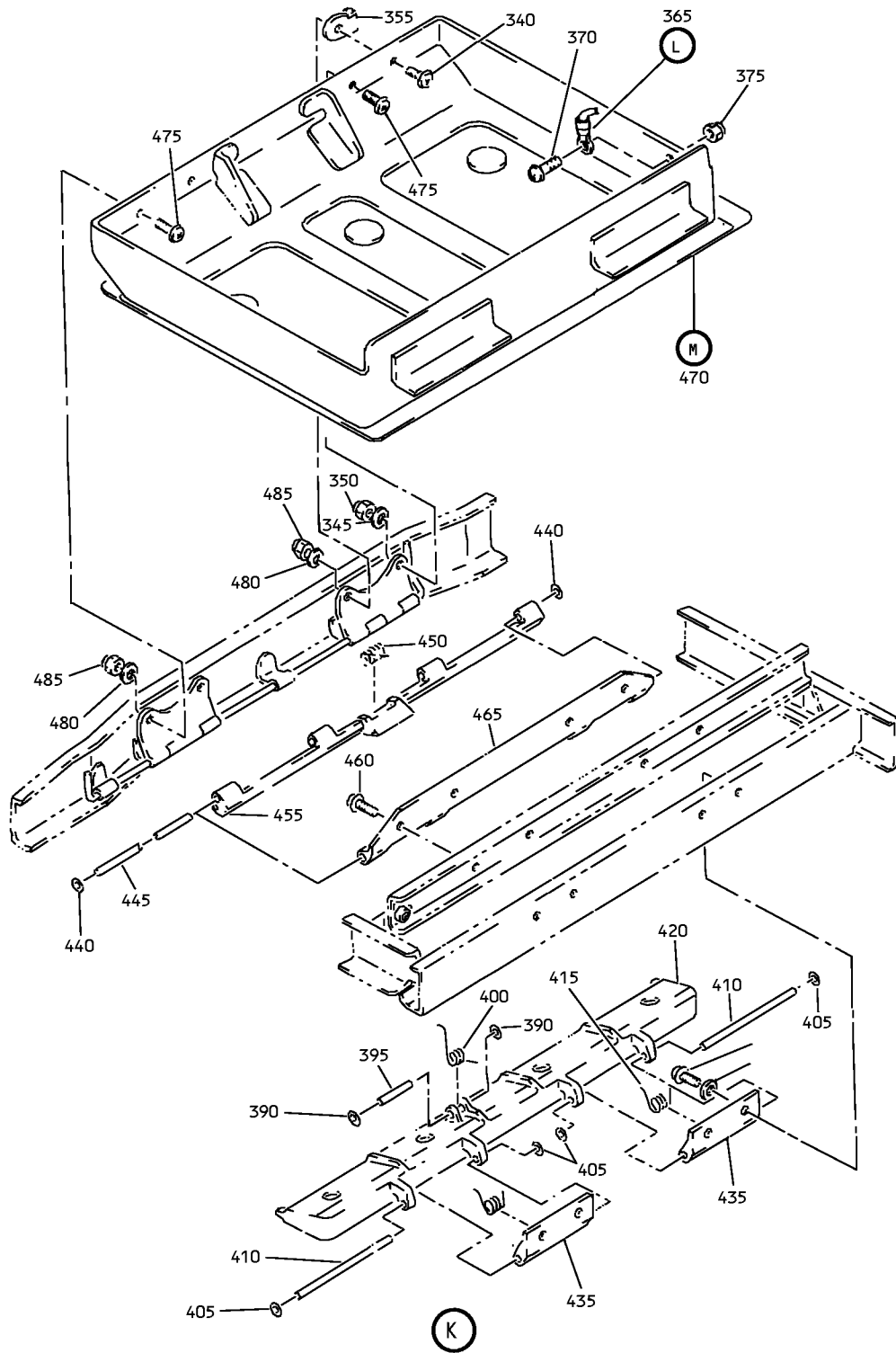
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Service Unit Assembly - Full Underbin Passenger
IPL Figure 1 (Sheet 3 of 9)

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Service Unit Assembly - Full Underbin Passenger
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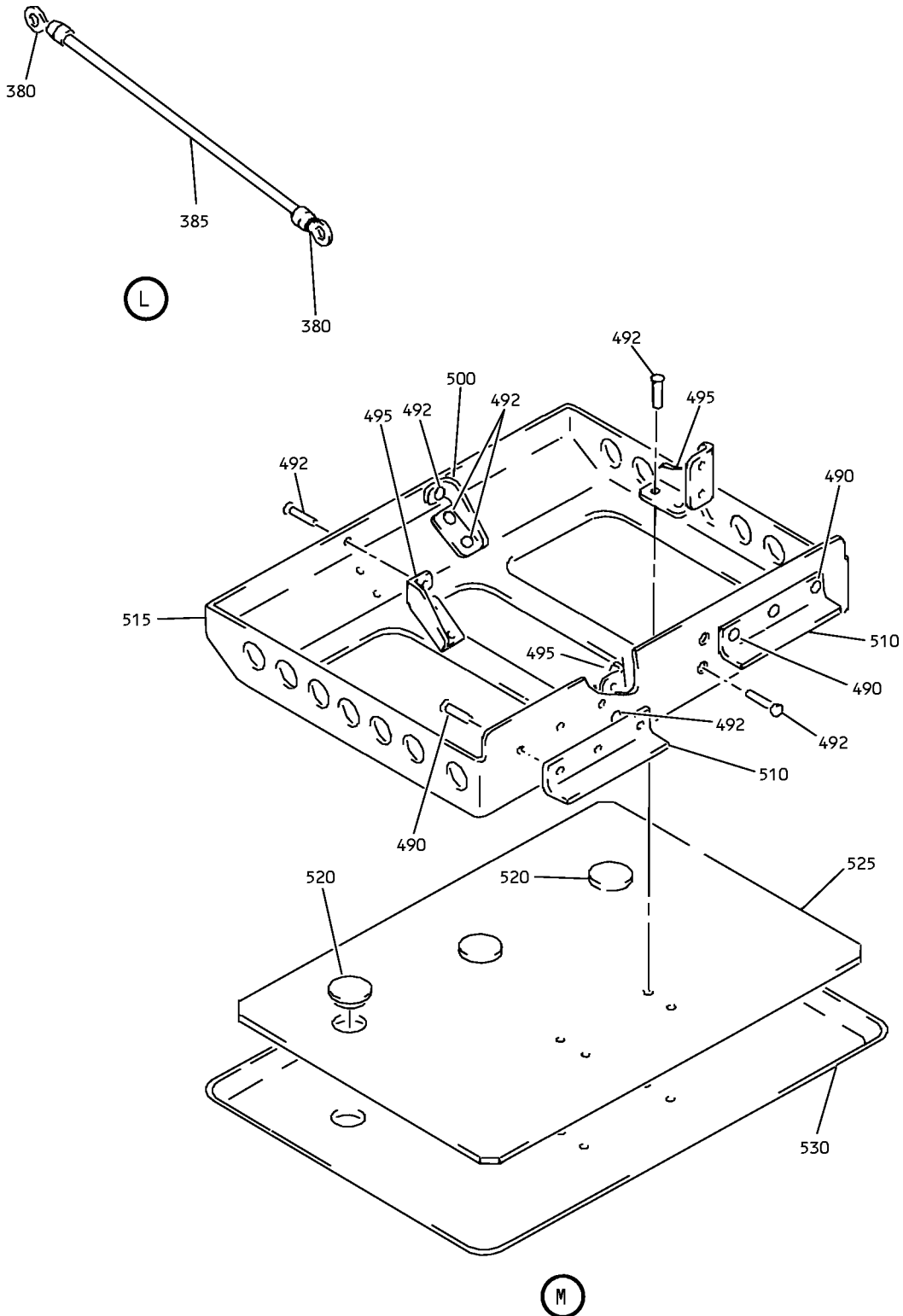
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IPL Figure 1 (Sheet 5 of 9)

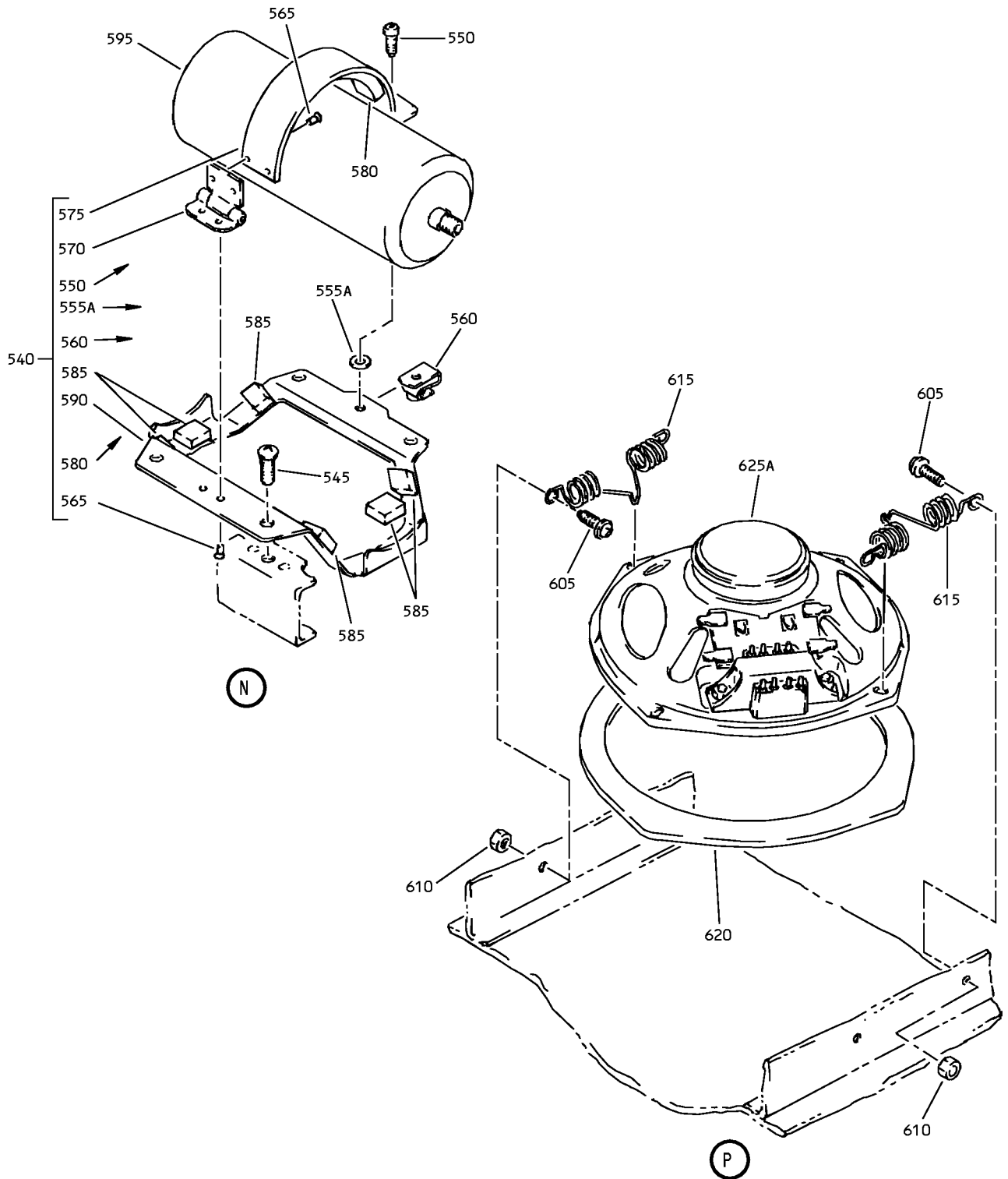
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IPL Figure 1 (Sheet 6 of 9)

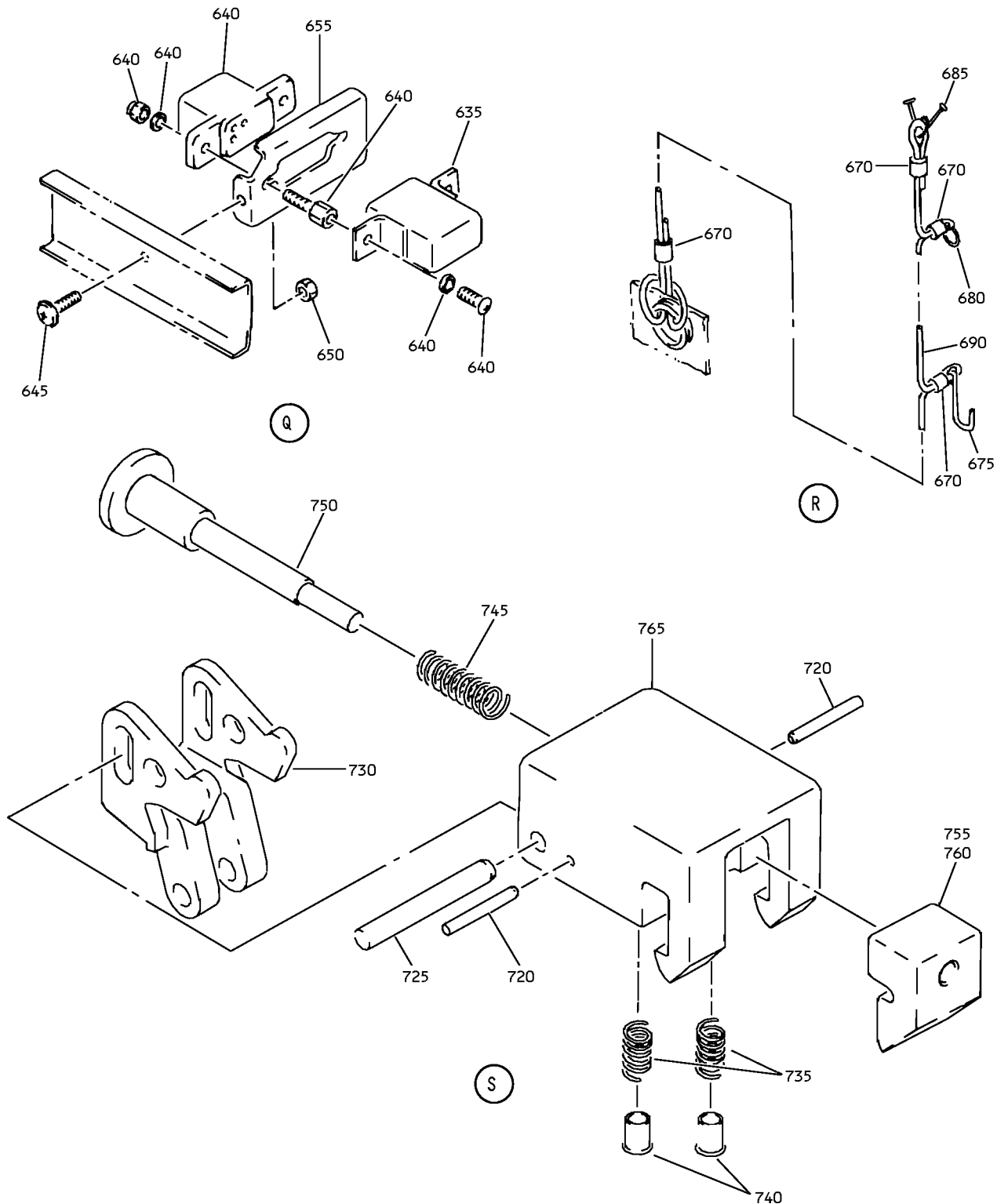
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Service Unit Assembly - Full Underbin Passenger
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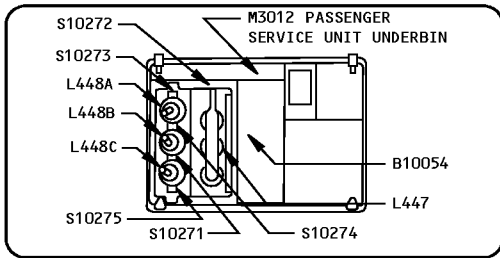
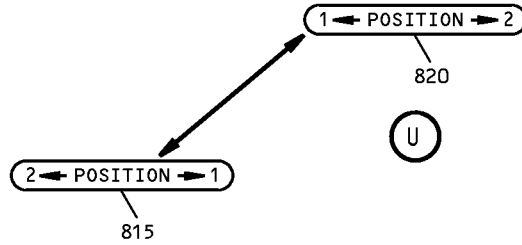
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ATTENTION
 FOR REMOVAL AND RELOCATION INFORMATION SEE
 MAINTENANCE MANUAL CHAPTER 25
 FOR MASK STOWAGE INSTRUCTIONS SEE MAINTENANCE
 MANUAL CHAPTER 35
 FOR CLEANING INSTRUCTIONS SEE DOCUMENT D6-7127

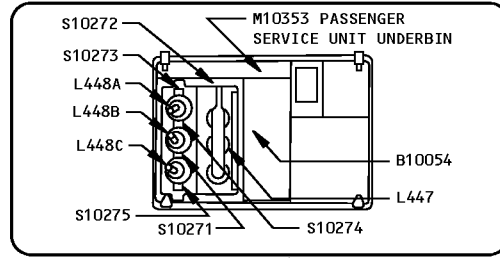
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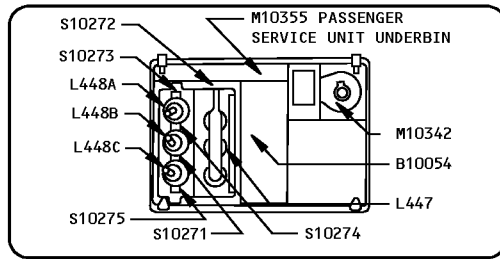
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X



825

V



825A

W

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 IPL Figure 1 (Sheet 8 of 9)

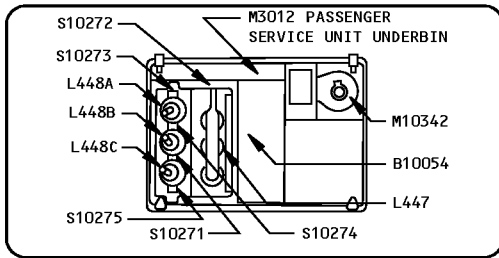
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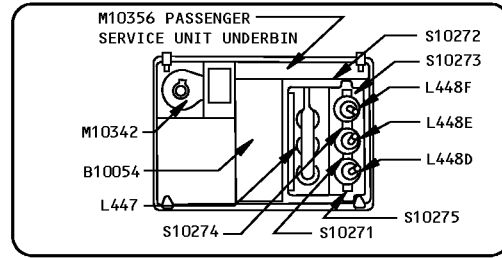
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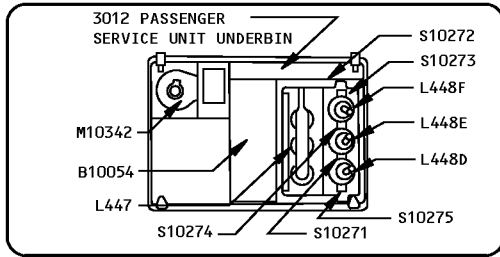
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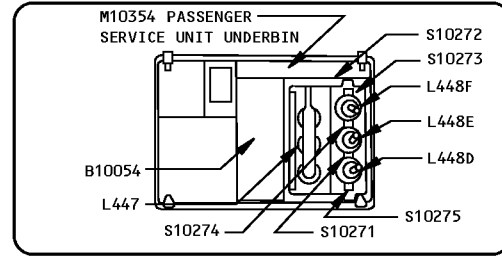
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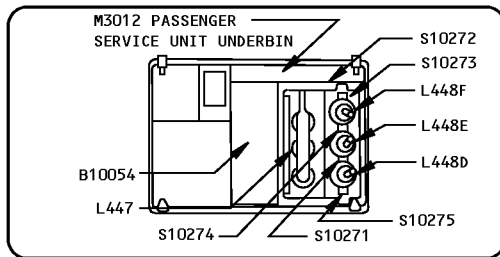
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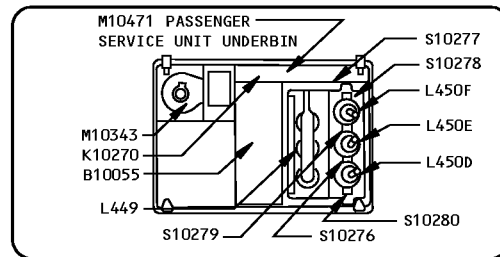
830A

AA



830C

AC



830B

AB

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-1	417N3100-91SP										
-1A	417N3100-93SP										
-1B	417N3100-111SP										
-1C	417N3100-113SP										
-1D	417N3100-115SP										
-1E	417N3100-117SP										
-1F	417N3100-119SP										
-1G	417N3100-121SP										
-1H	417N3100-145SP										

-Item not Illustrated

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-1J	417N3100-147SP									W	RF
-1K	417N3100-173SP									X	RF
-1L	417N3100-371SP									Z	RF
-1M	417N3100-373SP									AB	RF
-1N	417N3100-375SP									AH	RF
-1P	417N3100-317SP									AJ	RF
-1Q	417N3100-319SP									AK	RF
-1R	417N3100-411SP									AL	RF
-1S	417N3100-413SP									AM	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -1T	417N3100-425SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITHOUT SPKR) (LH) (FOR DETAILS SEE FIG. 6)							AN	RF
-1U	417N3100-427SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH SPKR) (LH) (FOR DETAILS SEE FIG. 6)							AP	RF
-1V	417N3100-435SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITHOUT SPKR) (LH) (FOR DETAILS SEE FIG. 6)							AQ	RF
-1W	417N3100-437SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH SPKR) (LH) (FOR DETAILS SEE FIG. 6)							AR	RF
-1X	417N3100-467SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH SUSTAINING OXY, WITH SPKR) (LH) (FOR DETAILS SEE FIG. 2)							AS	RF
-1Y	417N3100-469SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH SUSTAINING OXY, WITHOUT SPKR) (LH) (FOR DETAILS SEE FIG. 2)							AT	RF
-1Z	417N3100-475SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH SPKR) (FOR DETAILS SEE FIG. 6)							AU	RF
-2	417N3100-513SP		SERVICE UNIT ASSY-UNDERBIN (WITHOUT SPKR) (LH) (FOR DETAILS SEE FIG. 3)							AV	RF
-2A	417N3100-515SP		SERVICE UNIT ASSY-UNDERBIN PASS. (WITH SPKR) (LH) (FOR DETAILS SEE FIG. 3)							AW	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-2B	417N3100-539SP									AX	RF
-2C	417N3100-653SP									BT	RF
-2D	417N3100-655SP									BU	RF
-2E	417N3100-621SP									BV	RF
-2F	417N3100-623SP									BW	RF
-2G	417N3100-625SP									BX	RF
-2H	417N3100-641SP									CB	RF
-2J	417N3100-667SP									CC	RF
-2K	417N3100-669SP									CD	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -2L	417N3100-671SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (MUTED SPKR) (LH) (FOR DETAILS SEE FIG. 9)							CE	RF
-5	417N3100-28SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (MUTED SPKR) (RH)							A	RF
-5A	417N3100-34SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH SPKR) (RH)							B	RF
-5B	417N3100-36SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITHOUT SPKR) (RH)							C	RF
-5C	417N3100-38SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH SPKR) (RH)							D	RF
-5D	417N3100-56SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITHOUT SPKR) (RH)							E	RF
-5E	417N3100-58SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH SPKR) (RH)							F	RF
-5F	417N3100-96SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH LIFEVEST, WITHOUT SPKR) (RH)							J	RF
-5G	417N3100-98SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH LIFEVEST, WITH SPKR) (RH)							K	RF
-5H	417N3100-128SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH MUTED SPKR) (RH)							S	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-5J	417N3100-144SP										
-5K	417N3100-146SP										
-5L	417N3100-174SP										
-5M	417N3100-372SP										
-5N	417N3100-374SP										
-5P	417N3100-376SP										
-5Q	417N3100-382SP										
-5R	417N3100-384SP										
-5S	417N3100-386SP										
-5T	417N3100-318SP										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -5U	417N3100-320SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITHOUT SPKR) (RH) (FOR DETAILS SEE FIG. 6)							AZ	RF
-5V	417N3100-400SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITHOUT SPKR) (RH) (FOR DETAILS SEE FIG. 6)							BA	RF
-5W	417N3100-402SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (MUTED SPKR) (RH) (FOR DETAILS SEE FIG. 6)							BB	RF
-5X	417N3100-404SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH SPKR) (RH) (FOR DETAILS SEE FIG. 6)							BC	RF
-5Y	417N3100-406SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITHOUT SPKR) (RH) (FOR DETAILS SEE FIG. 6)							BD	RF
-5Z	417N3100-408SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH SPKR) (RH) (FOR DETAILS SEE FIG. 6)							BE	RF
-6	417N3100-432SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH SPKR) (RH) (FOR DETAILS SEE FIG. 6)							BF	RF
-6A	417N3100-434SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITHOUT SPKR) (RH) (FOR DETAILS SEE FIG. 6)							BG	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -6B	417N3100-436SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITHOUT SPKR) (RH) (FOR DETAILS SEE FIG. 6)							BH	RF
-6C	417N3100-438SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH SPKR) (RH) (FOR DETAILS SEE FIG. 6)							BJ	RF
-6D	417N3100-442SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (MUTED SPKR) (RH) (FOR DETAILS SEE FIG. 6)							BK	RF
-6E	417N3100-454SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITHOUT SPKR) (RH) (FOR DETAILS SEE FIG. 6)							BL	RF
-6F	417N3100-456SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH SPKR) (RH) (FOR DETAILS SEE FIG. 6)							BM	RF
-6G	417N3100-458SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (MUTED SPKR) (RH) (FOR DETAILS SEE FIG. 6)							BN	RF
-6H	417N3100-490SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITHOUT SPKR) (RH) (FOR DETAILS SEE FIG. 6)							BP	RF
-6J	417N3100-496SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH SPKR) (RH) (FOR DETAILS SEE FIG. 6)							BQ	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -6K	417N3100-498SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (MUTED SPKR) (RH) (FOR DETAILS SEE FIG. 6)							BR	RF
-6L	417N3100-540SP		SERVICE UNIT ASSY-AFT PARTIAL UNDERBIN PASS. (RH) (FOR DETAILS SEE FIG 7)							BS	RF
-6M	417N3100-622SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH SPKR) (RH) (FOR DETAILS SEE FIG. 9)							BY	RF
-6N	417N3100-624SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITHOUT SPKR) (RH) (FOR DETAILS SEE FIG. 9)							BZ	RF
-6P	417N3100-626SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (MUTED SPKR) (RH) (FOR DETAILS SEE FIG. 9)							CA	RF
-6Q	417N3100-668SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITH SPKR) (RH) (FOR DETAILS SEE FIG. 9)							CF	RF
-6R	417N3100-670SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITHOUT SPKR) (RH) (FOR DETAILS SEE FIG. 9)							CG	RF
-6S	417N3100-672SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (MUTED SPKR) (RH) (FOR DETAILS SEE FIG. 9)							CH	RF
10	920056		. SWITCH-READING LT (V97564)							A-K, S- AG	3
15	VIP720-1B		DELETED								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY								
			1	2	3	4	5	6	7										
1- 15A	VIP720-1C		.	L	E	N	S	-	L	T	S	W	I	T	C		A-K, S- AG	3	
-15B	VIP720-6E		.	L	E	N	S	-	L	T	S	W	I	T	C		A-K, S- AG	3	
-15C	VIP720-6F		.	L	E	N	S	-	L	T	S	W	I	T	C		A-K, S- AG	3	
-15D	VIP720-6G		.	L	E	N	S	-	L	T	S	W	I	T	C		A-K, S- AG	3	
-15E	VIP720-6J		.	L	E	N	S	-	L	T	S	W	I	T	C		A-K, S- AG	3	
-15F	VIP720-6K		.	L	E	N	S	-	L	T	S	W	I	T	C		A-K, S- AG	3	
-15G	VIP720-6L		.	L	E	N	S	-	L	T	S	W	I	T	C		A-K, S- AG	3	
-15H	S417N304-1M																		
20	920055		.	S	W	I	T	C	-	A	T	T	E	N	D	A	N	T	C
25	VIP720-2C																		

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 25A	VIP720-2D		.								A-K, S- AG	1
-25B	VIP720-2E		.								A-K, S- AG	1
-25C	VIP720-2F		.								A-K, S- AG	1
-25D	VIP720-2G		.								A-K, S- AG	1
-25E	VIP720-3A		.								A-K, S- AG	1
-25F	VIP720-4A		.								A-K, S- AG	1
-25G	S417N303-3C											
30	417N3100-53		.								G, H	1
-30J	417N3100-53		.								U, W	1
-30K	417N3100-83		.								U, W	1
-30S	417N3100-53		.								X	1
-30T	417N3100-88		.								X	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 70	BACS12FA08K6		. .	SCREW (V06710) (SPEC BACS12FA08K6) (OPT BACS12FA08K6 (V06725)) (OPT BACS12FA08K6 (V06950)) (OPT BACS12FA08K6 (V27624)) (OPT BACS12FA08K6 (V34252)) (OPT BACS12FA08K6 (V56878)) (OPT BACS12FA08K6 (V73197)) (OPT BACS12FA08K6 (V80539)) (OPT BACS12FA08K6 (V92215)) (OPT BACS12FA08K6 (V93907)) (OPT BACS12FA08K6 (V97928)) (USED ON ITEMS 30K, 30T, 35K, 35T)						A-F, S- AG	2
75	BACW10P193G		. .	WASHER (V10630) (SPEC BACW10P193G) (USED ON ITEMS 30K, 30T, 35K, 35T)						A-F, S- AG	8
80	NAS43DD3-18		. .	SPACER (USED ON ITEMS 30K, 30T, 35K, 35T)						A-F, S- AG	4
85	BACN10YJ08		. .	NUT (USED ON ITEMS 30K, 30T, 35K, 35T)						A-F, S- AG	6
90	417N3122-115		. .	ANGLE (USED ON ITEMS 30K, 30T, 35K, 35T)						A-F, S- AG	2
95	417N3136-19		. .	BRACKET ASSY-MTG (USED ON ITEMS 30J, 30S, 35J, 35S)						A-K, S-Y	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-			ATTACHING PARTS								
100	BACS12FA08K6		. . SCREW (V06710) (SPEC BACS12FA08K6) (OPT BACS12FA08K6 (V06725)) (OPT BACS12FA08K6 (V06950)) (OPT BACS12FA08K6 (V27624)) (OPT BACS12FA08K6 (V34252)) (OPT BACS12FA08K6 (V56878)) (OPT BACS12FA08K6 (V73197)) (OPT BACS12FA08K6 (V80539)) (OPT BACS12FA08K6 (V92215)) (OPT BACS12FA08K6 (V93907)) (OPT BACS12FA08K6 (V97928))							A-K, S-Y	3
105	BACR15BA3D		-----*----- . . . RIVET (SIZE DETERMINED ON INST)							A-K, S-Y	6
110	BRM100A08		. . . NUTPLATE (V52828) (SPEC BACN10JP08B) (OPT MK2000-08BAC (V15653)) (OPT NS103198-82 (V80539)) (OPT RMA9207M82 (V72962)) (OPT T8077S832 (V11815)) (OPT VN201A1-82 (V92215))							A-K, S-Y	2
115	BRM200A08		. . . NUTPLATE (V52828) (SPEC BACN10JP08A) (OPT MK1000-08BAC (V15653)) (OPT NS103197-82 (V80539)) (OPT RMA9201M82 (V72962)) (OPT T8076S832 (V11815)) (OPT VN202A1-82 (V92215))							A-K, S-Y	1
120	417N3136-21		. . . BRACKET							A-K, S-Y	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 125	BACS12FA08K5		. .	SCREW (V06710) (SPEC BACS12FA08K5) (OPT BACS12FA08K5 (V06725)) (OPT BACS12FA08K5 (V06950)) (OPT BACS12FA08K5 (V27624)) (OPT BACS12FA08K5 (V34252)) (OPT BACS12FA08K5 (V56878)) (OPT BACS12FA08K5 (V73197)) (OPT BACS12FA08K5 (V80539)) (OPT BACS12FA08K5 (V92215)) (OPT BACS12FA08K5 (V93907)) (OPT BACS12FA08K5 (V97928))						A-K, S- AG	2
130	NAS43DD3-7		. .	SPACER (USED ON ITEMS 30J, 30S 35J, 35S)					A-K, S-Y	7	
135	BACN10YJ08		. .	NUT					A-K, S- AG	9	
140	417N3122-14		. .	ANGLE-SPRT					A-K, S- AG	2	
145	BACS12FA08K5		. .	SCREW (V06710) (SPEC BACS12FA08K5) (OPT BACS12FA08K5 (V06725)) (OPT BACS12FA08K5 (V06950)) (OPT BACS12FA08K5 (V27624)) (OPT BACS12FA08K5 (V34252)) (OPT BACS12FA08K5 (V56878)) (OPT BACS12FA08K5 (V73197)) (OPT BACS12FA08K5 (V80539)) (OPT BACS12FA08K5 (V92215)) (OPT BACS12FA08K5 (V93907)) (OPT BACS12FA08K5 (V97928)) (USED ON ITEMS 30J, 30S, 30T, 35J, 35S, 35T)					A-K, S-Y	1	
150	BACN10YJ08		. .	NUT (USED ON ITEMS 30J, 30S, 30T, 35J, 35S, 35T)					A-K, S-Y	1	
155	417N3122-14		. .	ANGLE-SPRT (USED ON ITEMS 30J, 30S, 30T, 35J, 35S, 35T)					A-K, S-Y	1	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 160	BACS12FA08K5		. . SCREW (V06710) (SPEC BACS12FA08K5) (OPT BACS12FA08K5 (V06725)) (OPT BACS12FA08K5 (V06950)) (OPT BACS12FA08K5 (V27624)) (OPT BACS12FA08K5 (V34252)) (OPT BACS12FA08K5 (V56878)) (OPT BACS12FA08K5 (V73197)) (OPT BACS12FA08K5 (V80539)) (OPT BACS12FA08K5 (V92215)) (OPT BACS12FA08K5 (V93907)) (OPT BACS12FA08K5 (V97928)) (USED ON ITEMS 30J, 30S, 35J, 35S)							A-K, S-Y	1
165	BACN10YJ08		. . NUT (USED ON ITEMS 30J, 30S, 35J, 35S)							A-K, S-Y	1
170	417N3122-14		. . ANGLE-SPRT (USED ON ITEMS 30J, 30S, 35J, 35S)							A-K, S-Y	1
172	NAS43DD3-20		. . SPACER (USED ON ITEMS 30K, 30T 35K, 35T)							A-K, S- AG	4
175	BACN10YJ08		. . NUT							A-K, S- AG	4
180	417N3122-107		. . ANGLE ASSY (USED ON ITEMS 30J, 30S)							G, H, U, W, X	1
-185	417N3122-108		. . ANGLE ASSY (USED ON ITEMS 35J, 35S)							A-F, J, K, S, T, V, Y	1
			ATTACHING PARTS								
190	BACS12FA08K5		. . SCREW (V06710) (SPEC BACS12FA08K5) (OPT BACS12FA08K5 (V06725)) (OPT BACS12FA08K5 (V06950)) (OPT BACS12FA08K5 (V27624)) (OPT BACS12FA08K5 (V34252)) (OPT BACS12FA08K5 (V56878)) (OPT BACS12FA08K5 (V73197)) (OPT BACS12FA08K5 (V80539)) (OPT BACS12FA08K5 (V92215)) (OPT BACS12FA08K5 (V93907)) (OPT BACS12FA08K5 (V97928))							A-K, S-Y	2
195	BACN10YJ08		. . NUT -----*-----							A-K, S-Y	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-200	BACS21AQ2A3P								DELETED		
200A	BACS21AQ2A3K								. . . STUD	A-K, S-Y	2
205	417N3122-109								. . . ANGLE	G, H, U, W, X	1
-210	417N3122-110								. . . ANGLE	A-F, J, K, S, T, V, Y	1
215	417N3122-71								. . ANGLE ASSY-SPRT (USED ON ITEMS 30J, 30S, 35J, 35S)	A-K, S-Y	1
									ATTACHING PARTS		
220	BACS12FA08K5								. . SCREW (V06710) (SPEC BACS12FA08K5) (OPT BACS12FA08K5 (V06725)) (OPT BACS12FA08K5 (V06950)) (OPT BACS12FA08K5 (V27624)) (OPT BACS12FA08K5 (V34252)) (OPT BACS12FA08K5 (V56878)) (OPT BACS12FA08K5 (V73197)) (OPT BACS12FA08K5 (V80539)) (OPT BACS12FA08K5 (V92215)) (OPT BACS12FA08K5 (V93907)) (OPT BACS12FA08K5 (V97928))	A-K, S-Y	2
225	BACN10YJ08								. . NUT	A-K, S-Y	2
									----- * -----		
230	BACS21AQ2A3P								DELETED		
230A	BACS21AQ2A3K								. . . STUD	A-K, S-Y	2
235	417N3122-72								. . . ANGLE	A-K, S-Y	2
240	417N3122-55								. . BRACKET ASSY (USED ON ITEMS 30K, 30T 35K, 35T)	A-K, S- AG	1
									ATTACHING PARTS		
245	BACS12FA08K5								DELETED		
245A	BACN10YJ08								. . NUT	A-K, S- AG	1
247	MS35335-31								. . WASHER (USED ON ITEMS 30K, 35K)	A-F, S- W, Z-AG	1
									----- * -----		
250	82-47-108-15								. . . CLIP (V84483)	A-K, S- AG	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
255	BACS21AQ2A3P								DELETED		
255A	BACS21AQ2A3K								. . . STUD	A-K, S- AG	1
260	417N3122-56								. . . BRACKET	A-K, S- AG	1
265	417N3122-60								. . BRACKET ASSY	A-K, S- AG	1
									ATTACHING PARTS		
270	66-25727-1								. . SHIM (USED ON ITEMS 30J, 30S, 35J, 35S)	A-K, S-Y	AR
275	66-25727-2								. . SHIM (USED ON ITEMS 30J, 30S, 35J, 35S)	A-K, S-Y	AR
280	BACN10YJ08								. . NUT	A-K, S- AG	1
									-----*		
285	82-47-108-15								. . . CLIP (V84483)	A-K, S- AG	1
290	BACS21AQ2A3P								DELETED		
290A	BACS21AQ2A3K								. . . STUD	A-K, S- AG	1
295	417N3122-61								. . . BRACKET	A-K, S- AG	1
298	10-1006-1								. LIGHT-READING (V72914) (SPEC S417N302-1)	G, H, U, W, X, Z, AB	1
-299	10-1006-2								. LIGHT-READING (V72914) (SPEC S417N302-2)	A-F, J, K, S, T, V, Y, AA, AC-AG	1
300	417N3105-3SP								. MODULE ASSY-SVCE	G-K	1
-300J	417N3105-3SP								. MODULE ASSY-SVCE (REPLACED BY ITEM 300K)	A-F, S-Y	1
-300K	417N3105-5SP								. MODULE ASSY-SVCE (REPLACES ITEM 300J)	A-F, S-Y	1
-300L	417N3105-5SP								. MODULE ASSY-SVCE	Z-AG	1
-305	BACS21AQ6A6M								. . STUD (USED ON ITEM 300K)	A-F, S- AG	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
310	417N3122-53		.	.	BRACKET					A-K, S- AG	1
315	417N3101-1SP		.	.	MODULE					A-K, S- AG	1
320	417N3130-1SP		.		BOX ASSY-FOUR MASK OXY (REF CMM 35-21-03)					G, H	1
-320J	417N3130-1SP		.		BOX ASSY-FOUR MASK OXY (REPLACED BY ITEM 320K) (REF CMM 35-21-03)					U, W, X	1
-320K	417N3130-33SP		.		BOX ASSY-FOUR MASK OXY (REPLACES ITEM 320J) (REF CMM 35-21-02)					U, W, X	1
-320L	417N3130-63SP		.		BOX ASSY-FOUR MASK OXY (REF CMM 35-21-02)					Z, AB	1
-325	417N3130-2SP		.		BOX ASSY-FOUR MASK OXY (REPLACED BY ITEM 325A) (REF CMM 35-21-03)					B	1
-325A	417N3130-34SP		.		BOX ASSY-FOUR MASK OXY (REPLACES ITEM 325) (REF CMM 35-21-02)					B	1
-325J	417N3130-4SP		.		BOX ASSY-FOUR MASK OXY (REF CMM 35-21-03)					J, K	1
-325N	417N3130-4SP		.		BOX ASSY-FOUR MASK OXY (REPLACED BY ITEM 325P) (REF CMM 35-21-03)					A, C-F, S, T, V, Y	1
-325P	417N3130-36SP		.		BOX ASSY-THREE MASK OXY (REPLACES ITEM 325N) (REF CMM 35-21-02)					A, C-F, S, T, V, Y	1
-325Q	417N3130-66SP		.		BOX ASSY-THREE MASK OXY RH (REF CMM 35-21-02)					AA, AC, AD	1
-325R	417N3130-64SP		.		BOX ASSY-FOUR MASK OXY (REF CMM 35-21-02)					AE-AG	1
330	417N3100-31SP		.		LIFEVEST ASSY					G, H	1
-335	417N3100-32SP		.		LIFEVEST ASSY					J, K	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 340	BACS12FA08K7		. . SCREW (V06710) (SPEC BACS12FA08K7) (OPT BACS12FA08K7 (V06725)) (OPT BACS12FA08K7 (V06950)) (OPT BACS12FA08K7 (V27624)) (OPT BACS12FA08K7 (V34252)) (OPT BACS12FA08K7 (V56878)) (OPT BACS12FA08K7 (V73197)) (OPT BACS12FA08K7 (V80539)) (OPT BACS12FA08K7 (V92215)) (OPT BACS12FA08K7 (V93907)) (OPT BACS12FA08K7 (V97928))							G-K	1
345	AN960PD8L		. . WASHER							G-K	AR
350	H10-08BAC		. . NUT (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) (OPT T6S832J (V11815))							G-K	1
355	417N3122-49		. . RETAINER							G, H	1
-360	417N3122-50		. . RETAINER							J, K	1
365	417N3190-8		. . LANYARD ASSY							G-K	1
			ATTACHING PARTS								
370	BACS12FA08K6		. . SCREW (V06710) (SPEC BACS12FA08K6) (OPT BACS12FA08K6 (V06725)) (OPT BACS12FA08K6 (V06950)) (OPT BACS12FA08K6 (V27624)) (OPT BACS12FA08K6 (V34252)) (OPT BACS12FA08K6 (V56878)) (OPT BACS12FA08K6 (V73197)) (OPT BACS12FA08K6 (V80539)) (OPT BACS12FA08K6 (V92215)) (OPT BACS12FA08K6 (V93907)) (OPT BACS12FA08K6 (V97928))							G-K	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -375	H10-08BAC		. .	NUT						J, K	1
				(V15653)							
				(SPEC BACN10JC08)							
				(OPT NS202101-82 (V80539))							
				(OPT RMLH9075-82W (V72962))							
				(OPT T6S832J (V71087))							
				(OPT VN303A82 (V92215))							
				(OPT 96-82 (V80539))							
				(OPT BRH10A08 (V52828))							
				(OPT T6S832J (V11815))							
375A	26C82		. .	NUT						G, H	1
				(V80539)							
				(SPEC BACN10R8)							
				-----*							
380	417N3190-7		. . .	TERMINAL						G-K	2
385	417N3190-5		. . .	CORD-NYLON						G-K	1
390	6100-9		. .	RETAINER						G-K	2
				(V0647B)							
395	417N3100-73		. .	PIN-HINGE						G-K	1
400	417N3173-14		. .	SPRING						G-K	1
405	6100-9		. .	RETAINER						G-K	4
				(V0647B)							
410	417N3100-74		. .	PIN-HINGE						G-K	2
415	417N3173-9		. .	SPRING						G-K	2
420	417N3084-1SP		. .	PUSH BUTTON						G-K	1
425	BACS12FA08K7		. .	SCREW						G-K	4
				(V06710)							
				(SPEC BACS12FA08K7)							
				(OPT BACS12FA08K7 (V06725))							
				(OPT BACS12FA08K7 (V06950))							
				(OPT BACS12FA08K7 (V27624))							
				(OPT BACS12FA08K7 (V34252))							
				(OPT BACS12FA08K7 (V56878))							
				(OPT BACS12FA08K7 (V73197))							
				(OPT BACS12FA08K7 (V80539))							
				(OPT BACS12FA08K7 (V92215))							
				(OPT BACS12FA08K7 (V93907))							
				(OPT BACS12FA08K7 (V97928))							
430	AN960PD8L		. .	WASHER						G-K	AR
435	417N3133-19		. .	HOUSING-PUSH BUTTON						G-K	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 485	H10-08BAC		.	.	NUT (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) (OPT T6S832J (V11815))						G-K	3
			----- * -----									
490	BACR15CE3D		.	.	.	RIVET (SIZE DETERMINED ON INST)					G-K	6
492	BACR15CE4D		.	.	.	RIVET (SIZE DETERMINED ON INST)					G-K	14
495	417N3083-2		.	.	.	GUSSET					G-K	2
500	417N3083-3		.	.	.	GUSSET					G-K	1
505	417N3083-4		.	.	.	GUSSET					G-K	1
510	417N3083-1		.	.	.	ANGLE					G-K	2
515	417N3082-1		.	.	.	COMPARTMENT					G-K	1
520	417N3113-1		.	.	.	LENS					G-K	3
525	417N3080-3		.	.	.	PANEL					G-K	1
530	417N3081-1SP		.	.	.	PANEL					G-K	1
535	417N3100-46		.	.	GENERATOR ASSY						A, C-F, S, T, V, Y, AA, AC, AD	1
-535A	417N3100-48		.	.	GENERATOR ASSY						B, G-K, U, W, X, Z, AB, AE-AG	1
540	417N3160-11		.	.	BRACKET ASSY						A-K, S- AG	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
1-													
590	417N3136-99		.	.	.						BRACKET-MTG	A-K, S- AG	1
595	117003-13		.	.							GENERATOR-CHEMICAL OXY (V16827) (SPEC S417T401-26) (OPT ITEM 595A)	A, C-F, S, T, V, Y, AA, AC, AD	1
-595A	803000-03		.	.							GENERATOR-CHEMICAL OXY (V53655) (SPEC S417T401-32) (OPT ITEM 595)	A, C-F, S, T, V, Y, AA, AC, AD	1
-595J	117003-14		.	.							GENERATOR-CHEMICAL OXY (V16827) (SPEC S417T401-27) (OPT ITEM 595K)	B, G-K, U, W, X, Z, AB, AE-AG	1
-595K	803000-04		.	.							GENERATOR-CHEMICAL OXY (V53655) (SPEC S417T401-33) (OPT ITEM 595J)	B, G-K, U, W, X, Z, AB, AE-AG	1
600	417N3100-15		.								SPEAKER ASSY	A, B, D, F, H, K, S, T, W, X, AB- AD, AF, AG	1
605	BACS12FA08K6		.	.							SCREW (V06710) (SPEC BACS12FA08K6) (OPT BACS12FA08K6 (V06725)) (OPT BACS12FA08K6 (V06950)) (OPT BACS12FA08K6 (V27624)) (OPT BACS12FA08K6 (V34252)) (OPT BACS12FA08K6 (V56878)) (OPT BACS12FA08K6 (V73197)) (OPT BACS12FA08K6 (V80539)) (OPT BACS12FA08K6 (V92215)) (OPT BACS12FA08K6 (V93907)) (OPT BACS12FA08K6 (V97928))	A, B, D, F, H, K, S, T, W, X, AB- AD, AF, AG	4
610	BACN10YJ08		.	.							NUT	A, B, D, F, H, K, S, T, W, X, AB- AD, AF, AG	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 615	417N3173-6		.	.	SPRING						A, B, D, F, H, K, S, T, W, X, AB- AD, AF, AG	2
620	417N3104-1		.	.	GASKET						A, B, D, F, H, K, S, T, W, X, AB- AD, AF, AG	1
625 625A	EAS16P90RZ RDAM8005A				DELETED . . SPEAKER (V0FF57) (SPEC S222T101-101) (OPT ITEM 625B)						A, B, D, F, H, K, S, T, W, X, AB- AD, AF, AG	1
625B	RADM8018		.	.	SPEAKER (V0FF57) (SPEC 10-62232-01) (OPT ITEM 625A)						A, B, D, F, H, K, S, T, W, X, AB- AD, AF, AG	1
630	417N3100-19		.		MUTING ASSY						S, AD, AG	1
635	HFW1204K01		.	.	RELAY (V71482) (SPEC BACR13CD2) (OPT BR16S233 (V09026)) (OPT EE4AA005 (V35344)) (OPT 3SAV1338A2 (V01526)) (OPT HFW1206K03 (V58614))						S, AD, AG	1
640	451120-026		.	.	SOCKET (V03743)						S, AD, AG	1
645	BACS12FA08K14		.	.	SCREW						S, AD, AG	1
650	BACN10YJ08		.	.	NUT						S, AD, AG	1
655	417N3121-138		.	.	BRACKET						S, AD, AG	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
1-													
660	417N3100-71		.								PAD-SPONGE	A-K, S- AG	2
665	417N3190-1		.								LANYARD ASSY	A-K, S- AG	1
670	GSC219		.	.							SLEEVE (V59730) (SPEC BACS13S219C) (OPT Y0C140 (V09922)) (OPT ITEM 670A)	A-K, S- AG	4
-670A	GSC205		.	.							SLEEVE (V59730) (SPEC BACS13S205C) (OPT Y0C130 (V09922)) (OPT ITEM 670)	A-K, S- AG	4
675	10-61790-1		.	.							HOOK (V08205) (SPEC 10-61790-1)	A-K, S- AG	1
680	NAS43DD4-5		.	.							SPACER	A-K, S- AG	1
685	65C16899-6		.	.							SPRING	A-K, S- AG	1
690	417N3190-3		.	.							CORD-NYLON	A-K, S- AG	1
695	1TW2-3		.								SWITCH (V91929)	A-D, AE- AG	1
-695A	2TW2-3		.								SWITCH (V91929)	E-K, S- AD	1
700	BACR15BB4D10		.								RIVET (V09192) (SPEC BACR15BB4D10) (OPT BACR15BB4D10 (V42838)) (OPT BACR15BB4D10 (V53551)) (OPT BACR15BB4D10 (V55580))	A-K, S- AG	2
705	6100-12		.								RETAINER (V0647B)	A-K, S- AG	2
710	417N3180-1		.								CLAMP ASSY	A-K, S- AG	1
715	417N3180-1		.								CLAMP ASSY	A-K, S- W, Z-AG	1
-715A	417N3180-2		.								CLAMP ASSY	X, Y	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
720	NAS607-1-4P		.	.						A-K, S- AG	2
725	NAS607-2-8P		.	.						A-K, S- AG	1
730	417N3181-1		.	.						A-K, S- AG	1
-730A	65-85902-1		.	.						A-K, S- AG	1
735	RCS3289		.	.						A-K, S- AG	2
740	417N3180-3		.	.						A-K, S- AG	2
745	RCS3290		.	.						A-K, S- AG	1
750	65-85905-4		.	.						A-K, S- AG	1
755	417N3182-1		.	.						A-K, S- AG	1
760	417N3182-1		.	.						A-K, S- W, Z-AG	1
-760A	417N3182-2		.	.						X, Y	1
765	417N3183-1		.	.						A-K, S- AG	1
-770	AN960JD416L		.							A, B, D, F, H, K, S, T, W, X, AB- AD, AF, AG	5
-770J	AN960JD416L		.							C, E, G, J, U, V, Y-AA, AE	4
-775	PLWP1S		.							A, B, D, F, H, K, S, T, W, X, AB- AD, AF, AG	5

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-775J	PLWP1S		.	TIE-PUSH MOUNT CABLE (V58417)						C, E, G, J, U, V, Y-AA, AE	4
-780	NMC1001-0		.	CLAMP (V03296)						A-K, S- W, Z-AG	2
-785	286N0514-002		.	WIRE BUNDLE						A	1
-785A	286N0512-002		.	WIRE BUNDLE						B-D	1
-785B	286N0512-001		.	WIRE BUNDLE						E-K, AE, AF	1
-785C	286N0514-001		.	WIRE BUNDLE						S, AG	1
-785D	61-33500-001		.	WIRE BUNDLE						T-Y	1
-785E	286N0514-005		.	WIRE BUNDLE						Z-AC	1
-785F	286N0514-004		.	WIRE BUNDLE						AD	1
790	417N3310-49SP		.	PANEL ASSY						X	1
-795	417N3310-50SP		.	PANEL ASSY						Y	1
800	417N3110-5SP		.	FRAME ASSY (FOR DETAILS SEE FIG. 4)						G, H	1
-800J	417N3110-11SP		.	FRAME ASSY (REPLACED BY ITEM 800K) (FOR DETAILS SEE FIG. 4)						U, W, X	1
-800K	417N3110-31SP		.	FRAME ASSY (REPLACES ITEM 800J) (FOR DETAILS SEE FIG. 5)						U, W, X	1
-800L	417N3110-31SP		.	FRAME ASSY (FOR DETAILS SEE FIG. 5)						Z, AB	1
-805	417N3110-6SP		.	FRAME ASSY (FOR DETAILS SEE FIG. 4)						J, K	1
-805J	417N3110-12SP		.	FRAME ASSY (REPLACED BY ITEM 805K) (FOR DETAILS SEE FIG. 4)						A-F, S, T, V, Y	1
-805K	417N3110-32SP		.	FRAME ASSY (REPLACES ITEM 805J) (FOR DETAILS SEE FIG. 5)						A-F, S, T, V, Y	1
-805L	417N3110-32SP		.	FRAME ASSY (FOR DETAILS SEE FIG. 5)						AA, AC- AG	1
810	BAC27DPA2272		.	DECAL						A-K, S- AG	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
815	BAC27NPA0609		.								G, H, U, W, X, AA, AC-AG	1
820	BAC27NPA0610		.								A-F, J, K, S, T, V, Y, Z, AB	1
825	BAC27NPA0662		.								G	1
825A	BAC27NPA0660		.								H	1
825B	BAC27NPA0675		.								U, Z	1
825C	BAC27NPA0677		.								W, X, AB	1
830	BAC27NPA0661		.								B, D, F, K, AF	1
830A	BAC27NPA0663		.								C, E, J, AE	1
830B	BAC27NPA0667		.								A, S, AD, AG	1
830C	BAC27NPA0674		.								V, Y, AA	1
830D	BAC27NPA0676		.								T, AC	1

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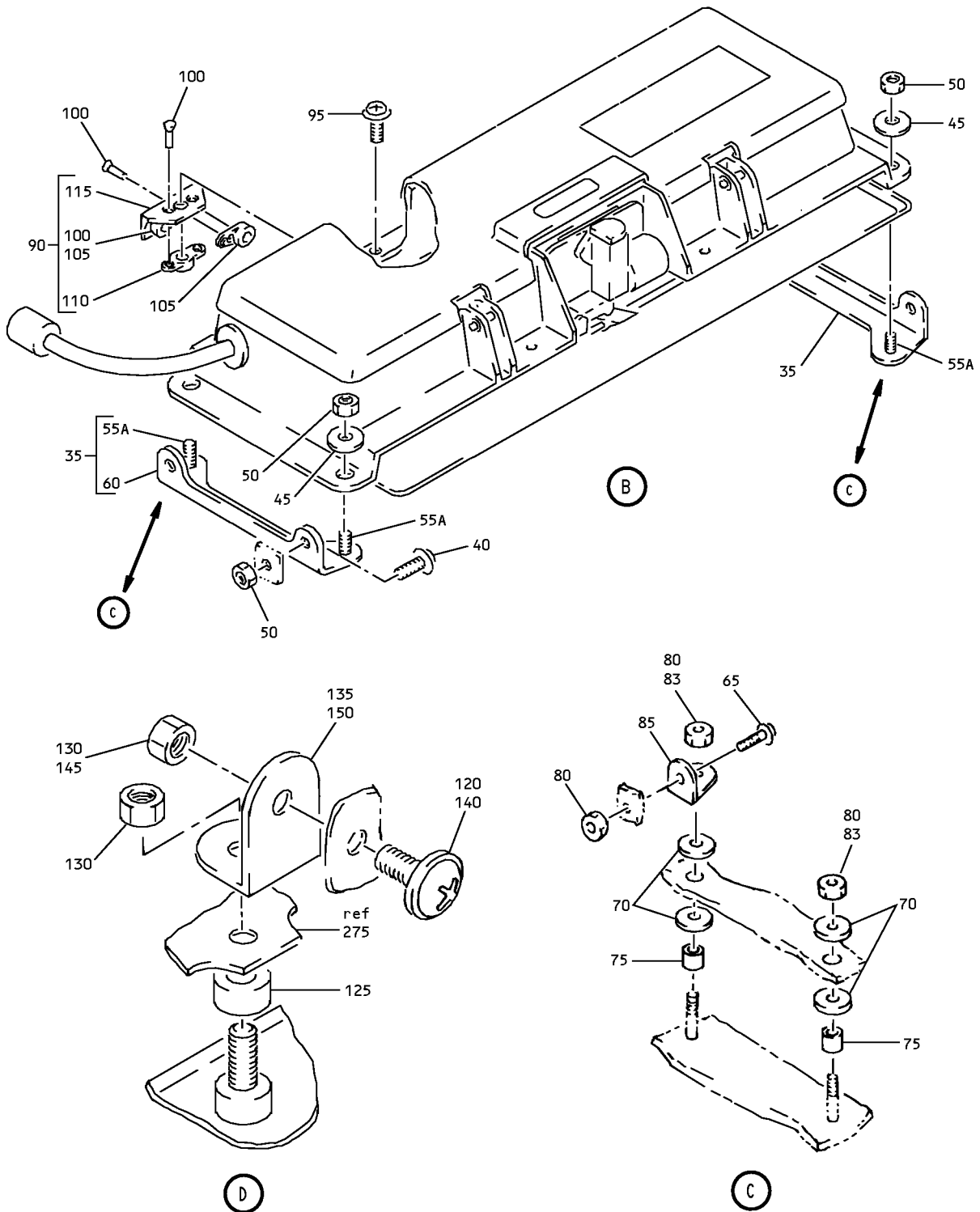
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Full Underbin Passenger (with Sustaining Oxygen with Speaker) Service Unit Assembly
IPL Figure 2 (Sheet 2 of 8)

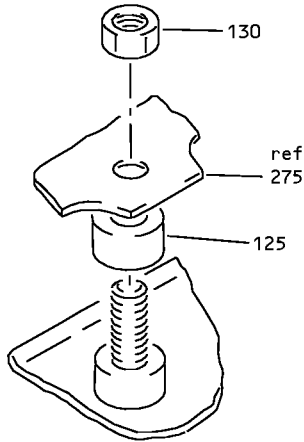
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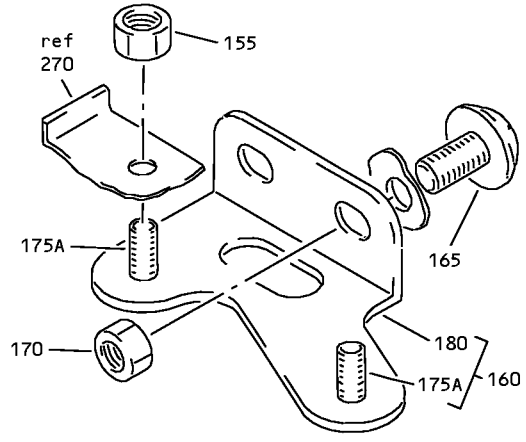
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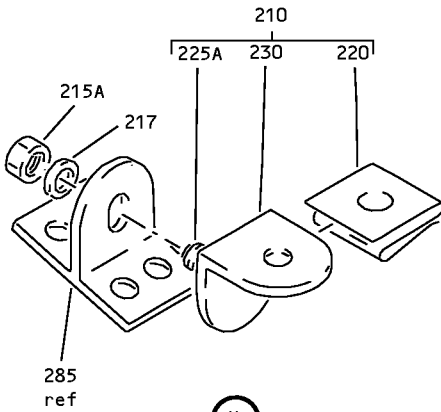
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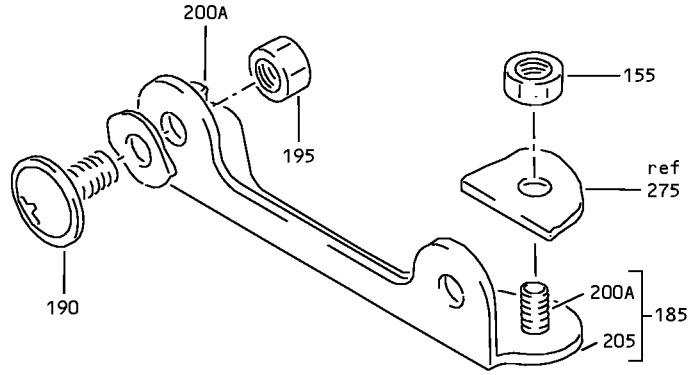
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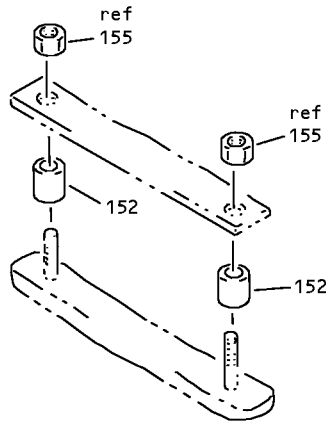
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(H)



(G)



(Y)

Full Underbin Passenger (with Sustaining Oxygen with Speaker) Service Unit Assembly
IPL Figure 2 (Sheet 3 of 8)

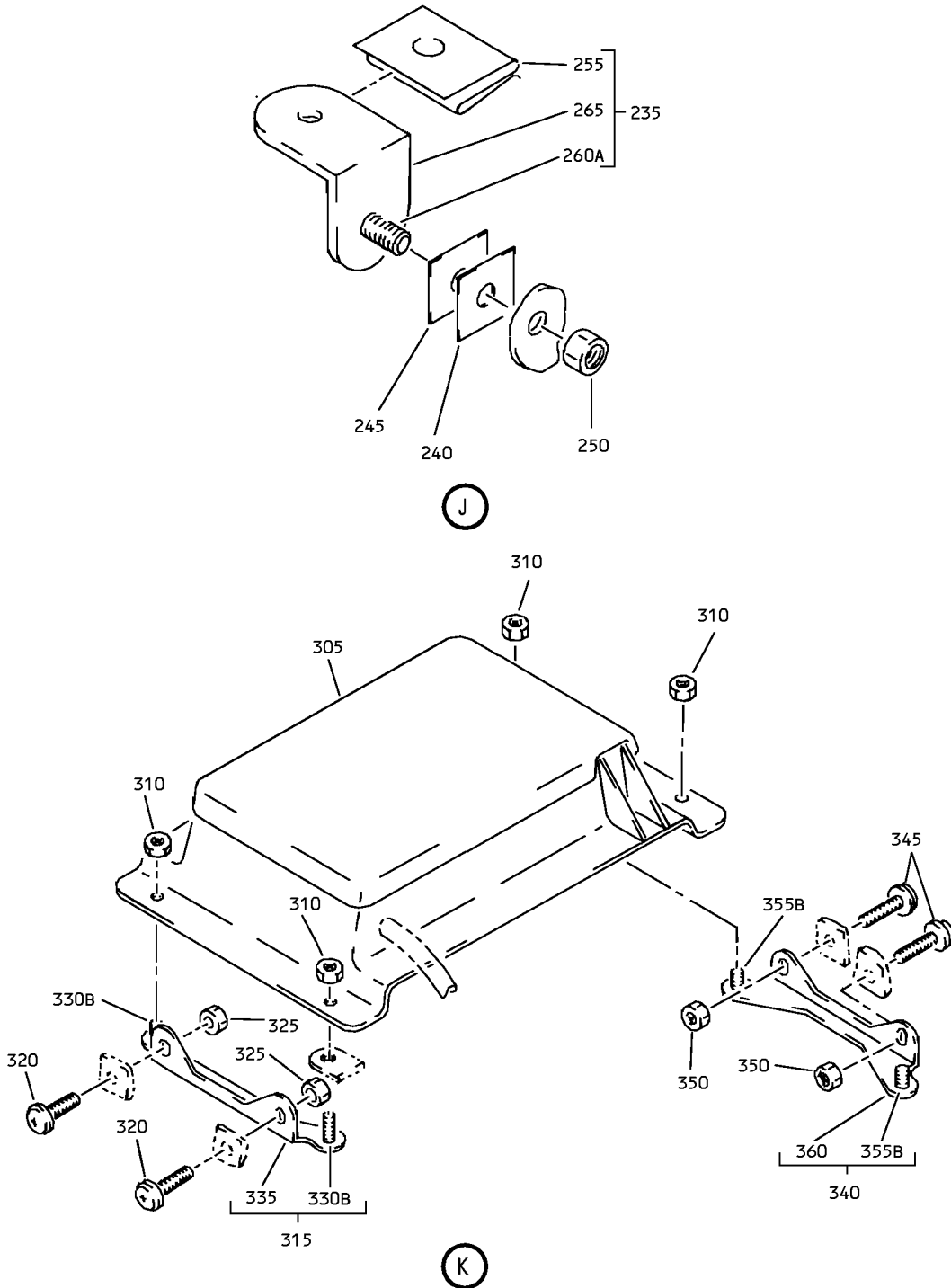
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Full Underbin Passenger (with Sustaining Oxygen with Speaker) Service Unit Assembly
IPL Figure 2 (Sheet 4 of 8)

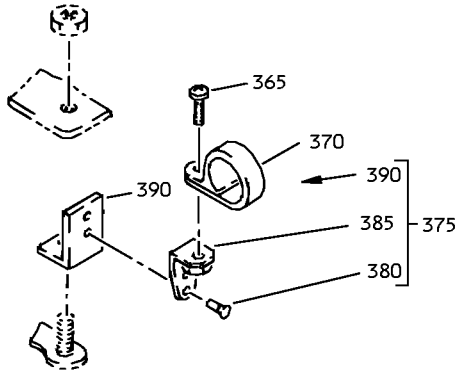
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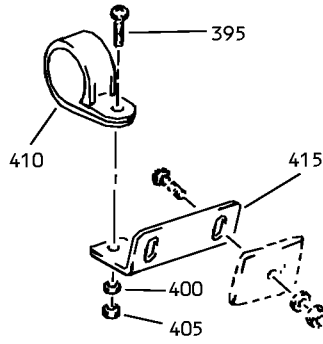
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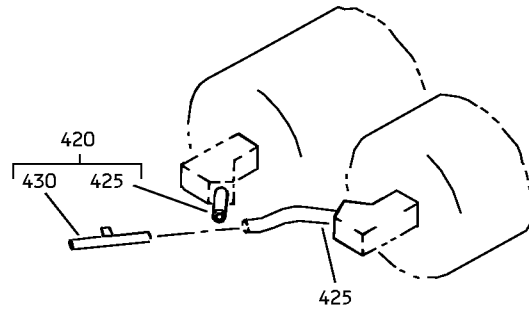
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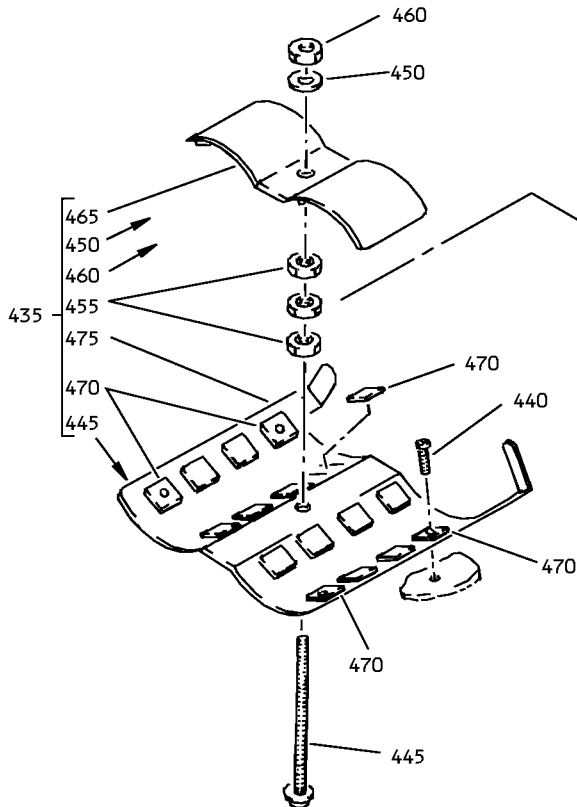
(L)



(M)



(N)



(P)

Full Underbin Passenger (with Sustaining Oxygen with Speaker) Service Unit Assembly
IPL Figure 2 (Sheet 5 of 8)

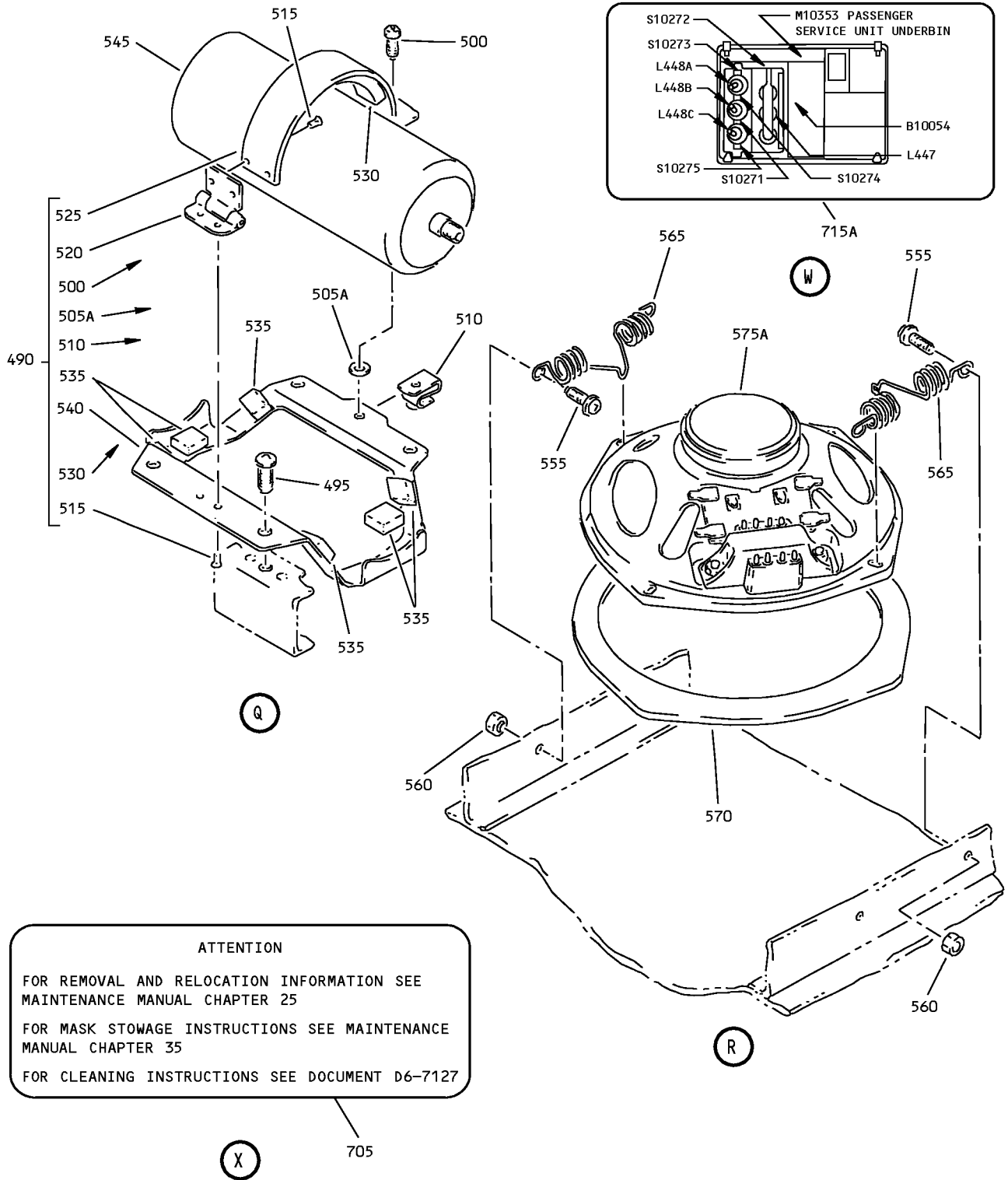
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ATTENTION
 FOR REMOVAL AND RELOCATION INFORMATION SEE MAINTENANCE MANUAL CHAPTER 25
 FOR MASK STOWAGE INSTRUCTIONS SEE MAINTENANCE MANUAL CHAPTER 35
 FOR CLEANING INSTRUCTIONS SEE DOCUMENT D6-7127

Full Underbin Passenger (with Sustaining Oxygen with Speaker) Service Unit Assembly
 IPL Figure 2 (Sheet 6 of 8)

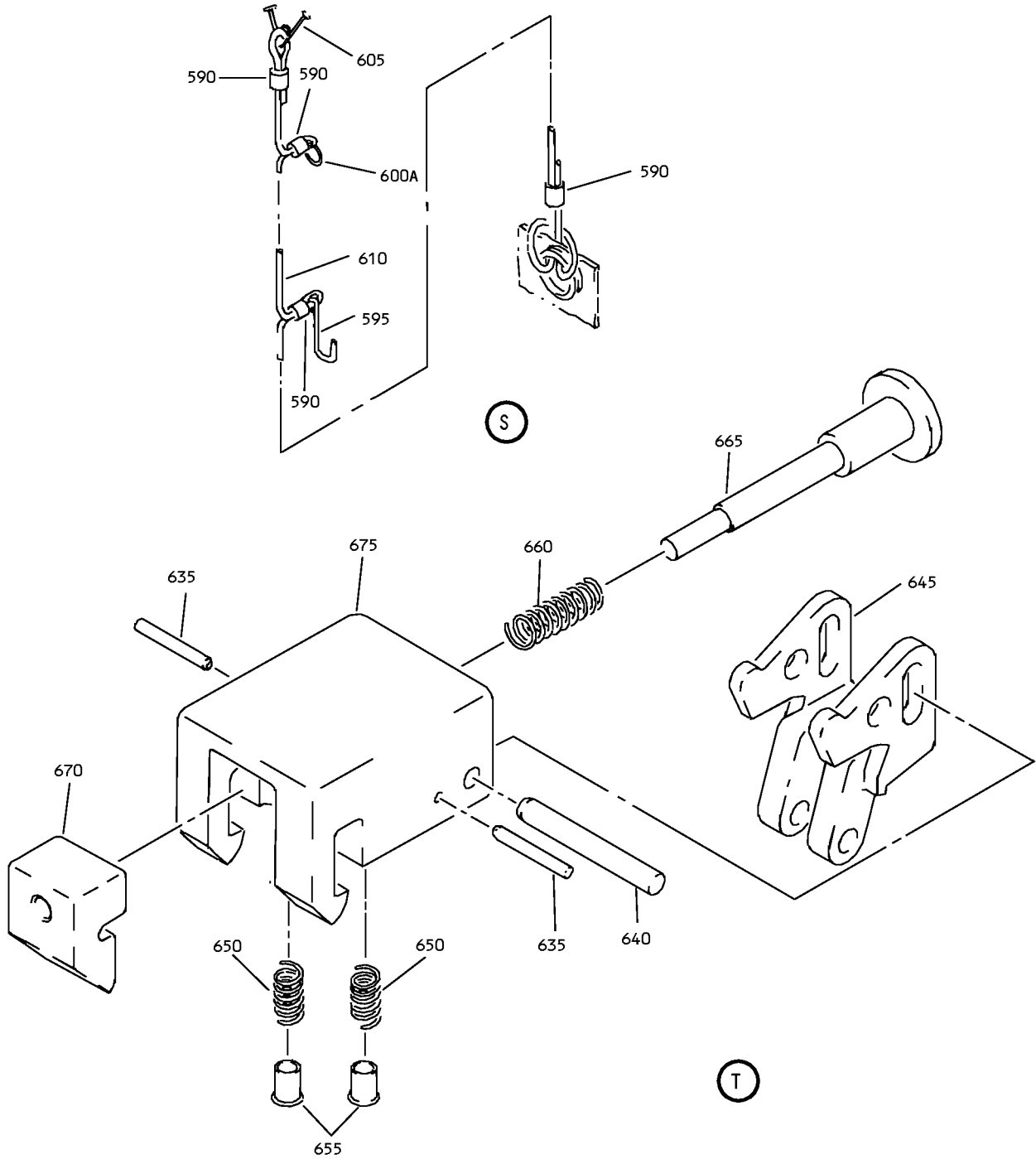
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Full Underbin Passenger (with Sustaining Oxygen with Speaker) Service Unit Assembly
IPL Figure 2 (Sheet 7 of 8)

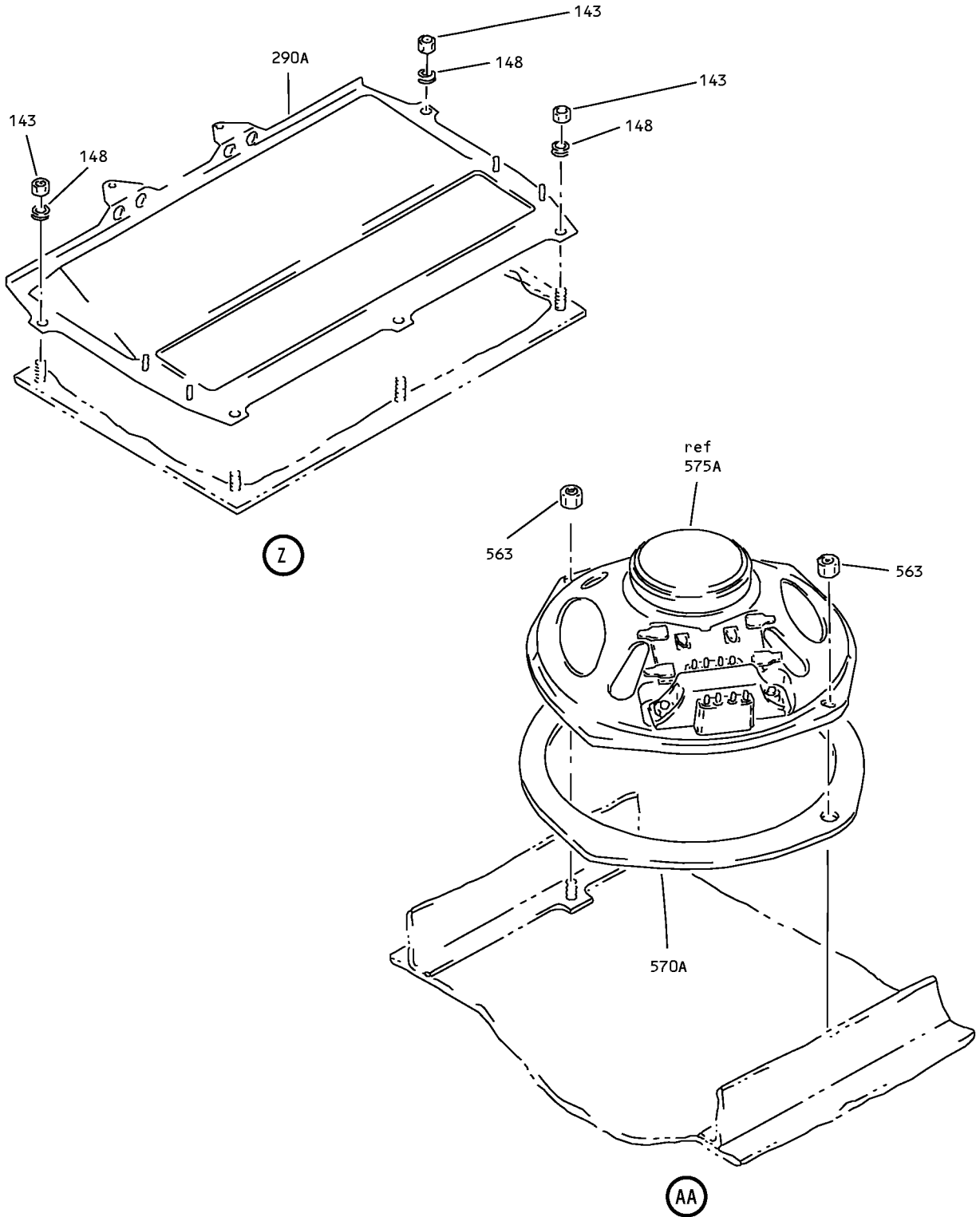
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Full Underbin Passenger (with Sustaining Oxygen with Speaker) Service Unit Assembly
IPL Figure 2 (Sheet 8 of 8)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-1	417N3100-113SP										
-1A	417N3100-115SP										
-1B	417N3100-117SP										
-1C	417N3100-117SP										
-1D	417N3100-119SP										
-1E	417N3100-467SP										
-1F	417N3100-469SP										
10	920056										
15	VIP720-1B										
15A	VIP720-1C										
-15B	VIP720-6E										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 35	417N3122-65		. . ANGLE ASSY (USED ON ITEM 30)							M-Q	2
			ATTACHING PARTS								
40	BACS12FA08K6		. . SCREW (V06710) (SPEC BACS12FA08K6) (OPT BACS12FA08K6 (V06725)) (OPT BACS12FA08K6 (V06950)) (OPT BACS12FA08K6 (V27624)) (OPT BACS12FA08K6 (V34252)) (OPT BACS12FA08K6 (V56878)) (OPT BACS12FA08K6 (V73197)) (OPT BACS12FA08K6 (V80539)) (OPT BACS12FA08K6 (V92215)) (OPT BACS12FA08K6 (V93907)) (OPT BACS12FA08K6 (V97928))							M-Q	4
45	BACW10P193G		. . WASHER (V10630) (SPEC BACW10P193G)							M-Q	4
50	BACN10YJ08		. . NUT							M-Q	8
			----- * -----								
55	BACS21AQ2A3P		DELETED								
55A	BACS21AQ2A3K		. . . STUD							M-Q	2
60	417N3122-66		. . . ANGLE							M-Q	1
65	BACS12FA08K6		. . SCREW (V06710) (SPEC BACS12FA08K6) (OPT BACS12FA08K6 (V06725)) (OPT BACS12FA08K6 (V06950)) (OPT BACS12FA08K6 (V27624)) (OPT BACS12FA08K6 (V34252)) (OPT BACS12FA08K6 (V56878)) (OPT BACS12FA08K6 (V73197)) (OPT BACS12FA08K6 (V80539)) (OPT BACS12FA08K6 (V92215)) (OPT BACS12FA08K6 (V93907)) (OPT BACS12FA08K6 (V97928)) (USED ON ITEM 30A)							M-Q	2
70	BACW10P193G		. . WASHER (V10630) (SPEC BACW10P193G) (USED ON ITEMS 30A, 30B)							M-Q, AS, AT	8

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
75	NAS43DD3-18		. .	SPACER						M-Q, AS, AT	4
				(USED ON ITEMS 30A, 30B)							
80	BACN10YJ08		. .	NUT						M-Q	6
				(USED ON ITEM 30A)							
83	BACN10YJ08		. .	NUT						AS, AT	4
85	417N3122-115		. .	ANGLE						M-Q	2
				(USED ON ITEM 30A)							
90	417N3136-19		. .	BRACKET ASSY-MTG						M-Q	1
				(USED ON ITEM 30)							
				ATTACHING PARTS							
95	BACS12FA08K6		. .	SCREW						M-Q	3
				(V06710)							
				(SPEC BACS12FA08K6)							
				(OPT BACS12FA08K6 (V06725))							
				(OPT BACS12FA08K6 (V06950))							
				(OPT BACS12FA08K6 (V27624))							
				(OPT BACS12FA08K6 (V34252))							
				(OPT BACS12FA08K6 (V56878))							
				(OPT BACS12FA08K6 (V73197))							
				(OPT BACS12FA08K6 (V80539))							
				(OPT BACS12FA08K6 (V92215))							
				(OPT BACS12FA08K6 (V93907))							
				(OPT BACS12FA08K6 (V97928))							
				----- * -----							
100	BACR15BA3D		. . .	RIVET						M-Q	6
				(SIZE DETERMINED ON INST)							
105	BRM100A08		. . .	NUTPLATE						M-Q	2
				(V52828)							
				(SPEC BACN10JP08B)							
				(OPT MK2000-08BAC (V15653))							
				(OPT NS103198-82 (V80539))							
				(OPT RMA9207M82 (V72962))							
				(OPT T8077S832 (V11815))							
				(OPT VN201A1-82 (V92215))							
110	BRM200A08		. . .	NUTPLATE						M-Q	1
				(V52828)							
				(SPEC BACN10JP08A)							
				(OPT MK1000-08BAC (V15653))							
				(OPT NS103197-82 (V80539))							
				(OPT RMA9201M82 (V72962))							
				(OPT T8076S832 (V11815))							
				(OPT VN202A1-82 (V92215))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
150	417N3122-14								. . ANGLE-SPRT (USED ON ITEM 30)	M-Q	2
152	NAS43DD3-20								. . SPACER (USED ON ITEMS 30A, 30B)	M-Q, AS, AT	4
155	BACN10YJ08								. . NUT	M-Q, AS, AT	4
160	417N3122-107								. . ANGLE ASSY (USED ON ITEM 30)	M-Q	1
									ATTACHING PARTS		
165	BACS12FA08K5								. . SCREW (V06710) (SPEC BACS12FA08K5) (OPT BACS12FA08K5 (V06725)) (OPT BACS12FA08K5 (V06950)) (OPT BACS12FA08K5 (V27624)) (OPT BACS12FA08K5 (V34252)) (OPT BACS12FA08K5 (V56878)) (OPT BACS12FA08K5 (V73197)) (OPT BACS12FA08K5 (V80539)) (OPT BACS12FA08K5 (V92215)) (OPT BACS12FA08K5 (V93907)) (OPT BACS12FA08K5 (V97928))	M-Q	2
170	BACN10YJ08								. . NUT	M-Q	2
									----- * -----		
175	BACS21AQ2A3P								DELETED		
175A	BACS21AQ2A3K								. . . STUD	M-Q	2
180	417N3122-109								. . . ANGLE	M-Q	1
185	417N3122-71								. . ANGLE ASSY-SPRT (USED ON ITEM 30)	M-Q	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-			ATTACHING PARTS								
190	BACS12FA08K5		. . SCREW (V06710) (SPEC BACS12FA08K5) (OPT BACS12FA08K5 (V06725)) (OPT BACS12FA08K5 (V06950)) (OPT BACS12FA08K5 (V27624)) (OPT BACS12FA08K5 (V34252)) (OPT BACS12FA08K5 (V56878)) (OPT BACS12FA08K5 (V73197)) (OPT BACS12FA08K5 (V80539)) (OPT BACS12FA08K5 (V92215)) (OPT BACS12FA08K5 (V93907)) (OPT BACS12FA08K5 (V97928))							M-Q	2
195	BACN10YJ08		. . NUT -----*							M-Q	2
200	BACS21AQ2A3P		DELETED								
200A	BACS21AQ2A3K		. . . STUD							M-Q	2
205	417N3122-72		. . . ANGLE							M-Q	2
210	417N3122-55		. . BRACKET ASSY							M-Q	1
			ATTACHING PARTS								
215	BACS12FA08K5		DELETED								
215A	BACN10YJ08		. . NUT							M-Q	1
217	MS35335-31		. . WASHER (USED ON ITEM 30A) -----*							M-Q	1
220	82-47-108-15		. . . CLIP (V84483)							M-Q	1
225	BACS21AQ2A3P		DELETED								
225A	BACS21AQ2A3K		. . . STUD							M-Q	1
230	417N3122-56		. . . BRACKET							M-Q	1
235	417N3122-60		. . BRACKET ASSY							M-Q	1
			ATTACHING PARTS								
240	66-25727-1		. . SHIM (USED ON ITEM 30)							M-Q	AR
245	66-25727-2		. . SHIM (USED ON ITEM 30)							M-Q	AR

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
250	BACN10YJ08								. . NUT	M-Q	1
									-----*		
255	82-47-108-15								. . . CLIP (V84483)	M-Q	1
260	BACS21AQ2A3P								DELETED		
260A	BACS21AQ2A3K								. . . STUD	M-Q	1
265	417N3122-61								. . . BRACKET	M-Q	1
270	10-1006-1								. LIGHT-READING (V72914) (SPEC S417N302-1)	M-Q, AS, AT	1
275	417N3105-3SP								. MODULE ASSY-SVCE (LIMITED USAGE)	M-Q	1
-275A	417N3105-5SP								. MODULE ASSY-SVCE (LIMITED USAGE)	M-Q	1
-275B	417N3105-8SP								. MODULE ASSY-SVCE	AS, AT	1
-280	BACS21AQ6A6M								. . STUD (USED ON ITEM 275A)	M-Q	4
285	417N3122-53								. . BRACKET	M-Q	1
290	417N3101-1SP								. . MODULE	M-Q	1
290A	417N3101-5SP								. . MODULE	AS, AT	1
295	417N3130-1SP								. BOX ASSY-FOUR MASK OXY (LIMITED USAGE) (REF CMM 35-21-03)	M-Q	1
-295A	417N3130-33SP								. BOX ASSY-FOUR MASK OXY (LIMITED USAGE) (REF CMM 35-21-02)	M-Q	1
-295B	417N3100-73SP								. BOX ASSY-FOUR MASK OXY (REF CMM 35-21-02)	AS, AT	1
300	417N3100-39SP								. OXYGEN ASSY-SUSTAINING	M-Q, AS, AT	1
305	417N3130-18SP								. . BOX ASSY (REF CMM 35-21-03)	M-Q, AS, AT	1
									ATTACHING PARTS		
310	BACN10YJ08								. . NUT	M-Q, AS, AT	4
									-----*		

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- -315	417N3122-79		.	.							M-Q, AS, AT	1
			ATTACHING PARTS									
320	BACS12FA08K6		.	.							M-Q, AS, AT	2
			(V06710) (SPEC BACS12FA08K6) (OPT BACS12FA08K6 (V06725)) (OPT BACS12FA08K6 (V06950)) (OPT BACS12FA08K6 (V27624)) (OPT BACS12FA08K6 (V34252)) (OPT BACS12FA08K6 (V56878)) (OPT BACS12FA08K6 (V73197)) (OPT BACS12FA08K6 (V80539)) (OPT BACS12FA08K6 (V92215)) (OPT BACS12FA08K6 (V93907)) (OPT BACS12FA08K6 (V97928))									
325	BACN10YJ08		.	.							M-Q, AS, AT	2
			-----*									
330	BACS21AQ2A3P		DELETED									
330A	BACS21AQ2A3K		DELETED									
330B	BACS21AQ2A4K		.	.	.						M-Q, AS, AT	2
335	417N3122-64		.	.	.						M-Q, AS, AT	1
340	417N3122-51		.	.							M-Q, AS, AT	1
			ATTACHING PARTS									
345	BACS12FA08K6		.	.							M-Q, AS, AT	2
			(V06710) (SPEC BACS12FA08K6) (OPT BACS12FA08K6 (V06725)) (OPT BACS12FA08K6 (V06950)) (OPT BACS12FA08K6 (V27624)) (OPT BACS12FA08K6 (V34252)) (OPT BACS12FA08K6 (V56878)) (OPT BACS12FA08K6 (V73197)) (OPT BACS12FA08K6 (V80539)) (OPT BACS12FA08K6 (V92215)) (OPT BACS12FA08K6 (V93907)) (OPT BACS12FA08K6 (V97928))									

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
350	BACN10YJ08			.	.	NUT				M-Q, AS, AT	2
				-----*	-----						
355	BACS21AQ2A3P					DELETED					
355A	BACS21AQ2A3K					DELETED					
355B	BACS21AQ2A4K			.	.	STUD				M-Q, AS, AT	2
360	417N3122-52			.	.	ANGLE				M-Q, AS, AT	1
365	BACS12FA08K7			.	.	SCREW				M-Q, AS, AT	1
						(V06710)					
						(SPEC BACS12FA08K7)					
						(OPT BACS12FA08K7 (V06725))					
						(OPT BACS12FA08K7 (V06950))					
						(OPT BACS12FA08K7 (V27624))					
						(OPT BACS12FA08K7 (V34252))					
						(OPT BACS12FA08K7 (V56878))					
						(OPT BACS12FA08K7 (V73197))					
						(OPT BACS12FA08K7 (V80539))					
						(OPT BACS12FA08K7 (V92215))					
						(OPT BACS12FA08K7 (V93907))					
						(OPT BACS12FA08K7 (V97928))					
370	BACC10DK3			.	.	CLAMP				M-Q, AS, AT	1
						(V16115)					
						(SPEC BACC10DK3)					
						(OPT BACC10DK3 (V81872))					
375	417N3122-91			.	.	ANGLE ASSY				M-Q, AS, AT	1
380	BACR15BB3A			.	.	RIVET				M-Q, AS, AT	2
						(SIZE DETERMINED ON INST)					
385	AN256-10			.	.	NUTPLATE				M-Q, AS, AT	1
390	417N3122-92			.	.	ANGLE				M-Q, AS, AT	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 395	BACS12FA08K7		. .	SCREW							M-Q, AS, AT	1
				(V06710)								
				(SPEC BACS12FA08K7)								
				(OPT BACS12FA08K7 (V06725))								
				(OPT BACS12FA08K7 (V06950))								
				(OPT BACS12FA08K7 (V27624))								
				(OPT BACS12FA08K7 (V34252))								
				(OPT BACS12FA08K7 (V56878))								
				(OPT BACS12FA08K7 (V73197))								
				(OPT BACS12FA08K7 (V80539))								
				(OPT BACS12FA08K7 (V92215))								
				(OPT BACS12FA08K7 (V93907))								
				(OPT BACS12FA08K7 (V97928))								
400	AN960KD8L		. .	WASHER							M-Q, AS, AT	1
405	H10-08BAC		. .	NUT							M-Q, AS, AT	1
				(V15653)								
				(SPEC BACN10JC08)								
				(OPT NS202101-82 (V80539))								
				(OPT RMLH9075-82W (V72962))								
				(OPT T6S832J (V71087))								
				(OPT VN303A82 (V92215))								
				(OPT 96-82 (V80539))								
				(OPT BRH10A08 (V52828))								
				(OPT T6S832J (V11815))								
410	BACC10DK2		. .	CLAMP							M-Q, AS, AT	1
				(V16115)								
				(SPEC BACC10DK2)								
				(OPT BACC10DK2 (V81872))								
415	417N3136-50		. .	BRACKET-MTG							M-Q, AS, AT	1
420	417N3138-11		. .	LINE ASSY-SUPPLY							M-Q, AS, AT	1
425	417N3138-13		. . .	HOSE-FLEXIBLE							M-Q, AS, AT	2
430	417N3138-12		. . .	CONNECTOR							M-Q, AS, AT	1
435	417N3160-7		. .	BRACKET ASSY							M-Q, AS, AT	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 490	417N3160-11		.	.							M-Q, AS, AT	1
			ATTACHING PARTS									
495	BACS12FA08K6		.	.							M-Q, AS, AT	4
			-----*									
500	FT1387P8-1-2		.	.	.						M-Q, AS, AT	1
-500A	CS802408-1A		.	.	.						M-Q, AS, AT	1
505	AN960KD416		.	.	.						M-Q, AS, AT	1
510	A4972-6-82		.	.	.						M-Q, AS, AT	1
515	BACR15BA3D		.	.	.						M-Q, AS, AT	4
520	417N3811-13		.	.	.						M-Q, AS, AT	1
525	417N3161-7		.	.	.						M-Q, AS, AT	1
530	417N3160-12		.	.	.						M-Q, AS, AT	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
535	417N3160-13		. . .	PAD-INSULATION						M-Q, AS, AT	6
540	417N3136-99		. . .	BRACKET						M-Q, AS, AT	1
545	117003-14		. .	GENERATOR-CHEMICAL OXY (V16827) (SPEC S417T401-27) (OPT ITEM 545A)						M-Q, AS, AT	1
-545A	803000-04		. .	GENERATOR-CHEMICAL OXY (V53655) (SPEC S417T401-33) (OPT ITEM 545)						M-Q, AS, AT	1
550	417N3100-15		. .	SPEAKER ASSY						M, N	1
550A	417N3100-17		. .	SPEAKER ASSY						AS, AT	1
555	BACS12FA08K6		. .	SCREW (V06710) (SPEC BACS12FA08K6) (OPT BACS12FA08K6 (V06725)) (OPT BACS12FA08K6 (V06950)) (OPT BACS12FA08K6 (V27624)) (OPT BACS12FA08K6 (V34252)) (OPT BACS12FA08K6 (V56878)) (OPT BACS12FA08K6 (V73197)) (OPT BACS12FA08K6 (V80539)) (OPT BACS12FA08K6 (V92215)) (OPT BACS12FA08K6 (V93907)) (OPT BACS12FA08K6 (V97928))						M, N	4
560	BACN10YJ08		. .	NUT						M, N	4
563	BACN10YJ08		. .	NUT						AS, AT	2
565	417N3173-6		. .	SPRING						M, N	2
570	417N3104-1		. .	GASKET						M, N	1
570A	417N3104-2		. .	GASKET						AS, AT	1
575	EAS16P90RZ			DELETED							
575A	RDAM8005A		. .	SPEAKER (V54473) (SPEC S222T101-101)						M, N, AS, AT	1
580	417N3100-71		. .	PAD-SPONGE						M-Q, AS, AT	2
585	417N3190-1		. .	LANYARD ASSY						M-Q, AS, AT	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
2- 590	GSC219		.	.	SLEEVE (V59730) (SPEC BACS13S219C) (OPT Y0C140 (V09922)) (OPT ITEM 590A)						M-Q, AS, AT	4	
-590A	GSC205		.	.	SLEEVE (V59730) (SPEC BACS13S205C) (OPT Y0C130 (V09922)) (OPT ITEM 590)						M-Q, AS, AT	4	
595	10-61790-1		.	.	HOOK (V08205) (SPEC 10-61790-1)						M-Q, AS, AT	1	
600	NAS43D4-5		DELETED										
600A	NAS43DD4-5		.	.	SPACER						M-Q, AS, AT	1	
605	65C16899-6		.	.	SPRING						M-Q, AS, AT	1	
610	417N3190-3		.	.	CORD-NYLON						M-Q, AS, AT	1	
615	2TW2-3		.	.	SWITCH (V91929)						M, P	1	
-615A	1TW2-3		.	.	SWITCH (V91929)						N, Q, AS, AT	1	
620	BACR15BB4D10		.	.	RIVET (V09192) (SPEC BACR15BB4D10) (OPT BACR15BB4D10 (V42838)) (OPT BACR15BB4D10 (V53551)) (OPT BACR15BB4D10 (V55580))						M-Q, AS, AT	2	
625	6100-12		.	.	RETAINER (V0647B)						M-Q, AS, AT	2	
630	417N3180-1		.	.	CLAMP ASSY						M-Q, AS, AT	2	
635	NAS607-1-4P		.	.	PIN-DOWEL						M-Q, AS, AT	2	
640	NAS607-2-8P		.	.	PIN-DOWEL						M-Q, AS, AT	1	
645	417N3181-1		.	.	LINK-ROCKER (OPT ITEM 645A)						M-Q, AS, AT	1	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-645A	65-85902-1		.	.	LINK-ROCKER (OPT ITEM 645)					M-Q, AS, AT	1
650	RCS3289		.	.	SPRING (V08205)					M-Q, AS, AT	2
655	417N3180-3		.	.	PLUNGER-SPR					M-Q, AS, AT	2
660	RCS3290		.	.	SPRING (V08205)					M-Q, AS, AT	1
665	65-85905-4		.	.	PLUNGER					M-Q, AS, AT	1
670	417N3182-1		.	.	BODY-PLUNGER					M-Q, AS, AT	1
675	417N3183-1		.	.	BODY					M-Q, AS, AT	1
-680	AN960JD416L		.	.	WASHER (USED WITH ITEM 685)					M, N, AS, AT	5
-680J	AN960JD416L		.	.	WASHER (USED WITH ITEM 685J)					P, Q	4
-685	PLWP1S		.	.	TIE-PUSH MOUNT CABLE (V58417)					M, N, AS, AT	5
-685J	PLWP1S		.	.	TIE-PUSH MOUNT CABLE (V58417)					P, Q	4
-690	NMC1001-0		.	.	CLAMP (V03296)					M-Q, AS, AT	2
-695	286N0512-002		.	.	WIRE BUNDLE					M, P	1
-695A	286N0512-001		.	.	WIRE BUNDLE					N, Q, AS, AT	1
-700	417N3110-17SP		.	.	FRAME ASSY (LIMITED USAGE) (FOR DETAILS SEE FIG. 5)					M-Q	1
-700A	417N3110-27SP		.	.	FRAME ASSY (LIMITED USAGE) (FOR DETAILS SEE FIG. 5)					M-Q	1
-700B	417N3110-93SP		.	.	FRAME ASSY (FOR DETAILS SEE FIG. 5)					AS, AT	1
705	BAC27DPA2272		.	.	DECAL					M-Q, AS, AT	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 710	BAC27NPA0610		.							M-Q, AS, AT	1
715	BAC27NPA0660		.							M, N, AS	1
715A	BAC27NPA0662		.							P, Q, AT	1

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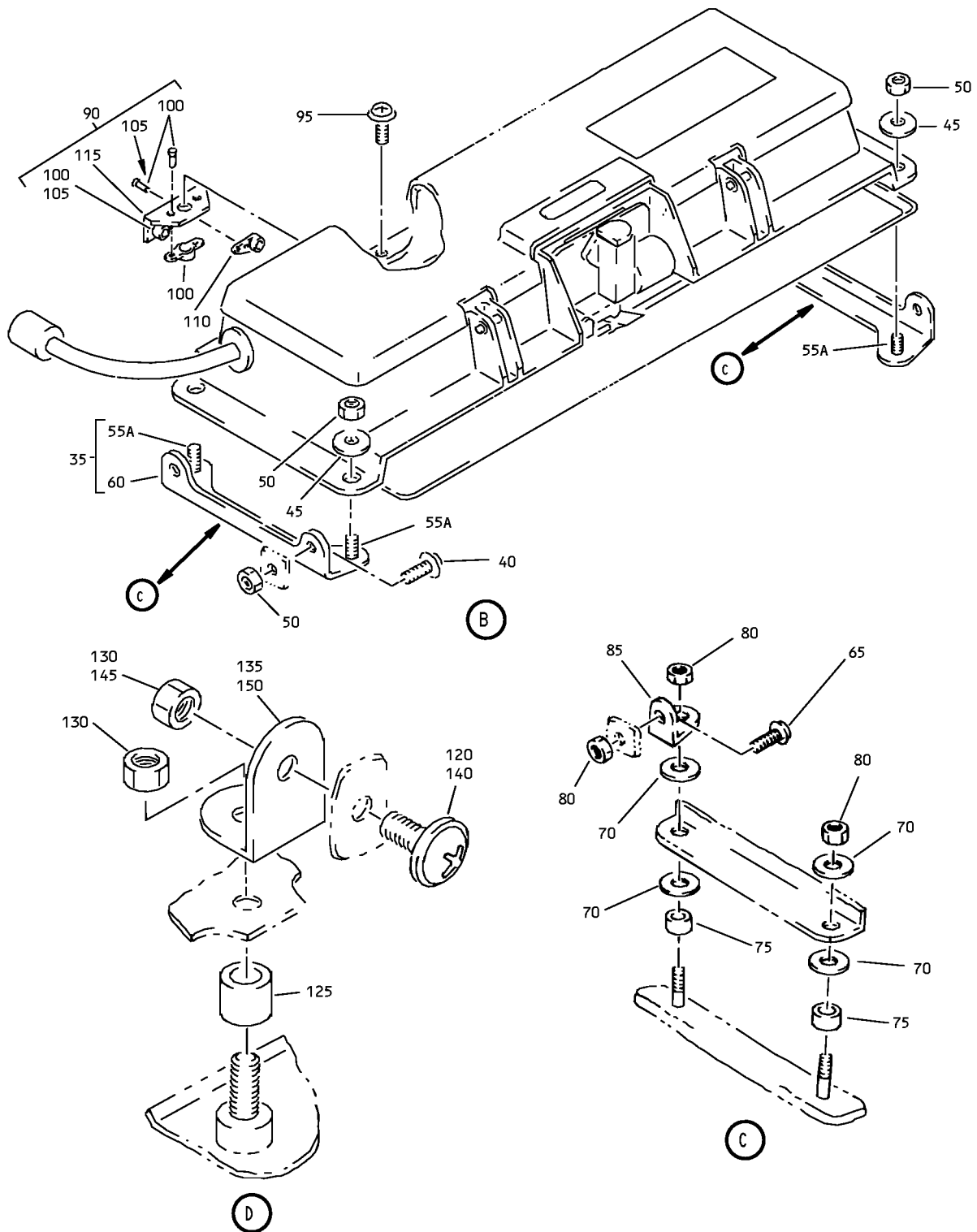
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Underbin Passengers (LH) Service Unit Assembly
IPL Figure 3 (Sheet 2 of 6)

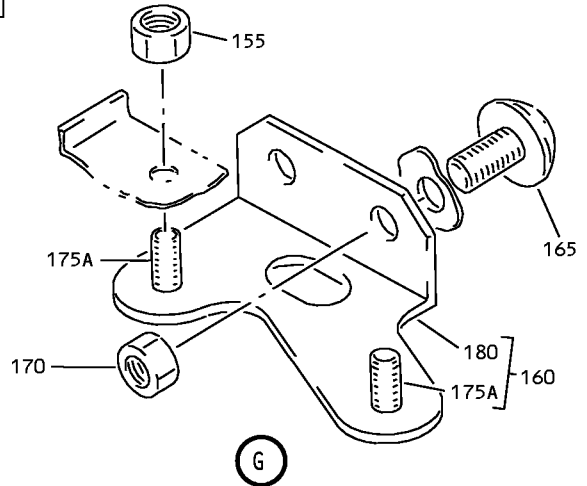
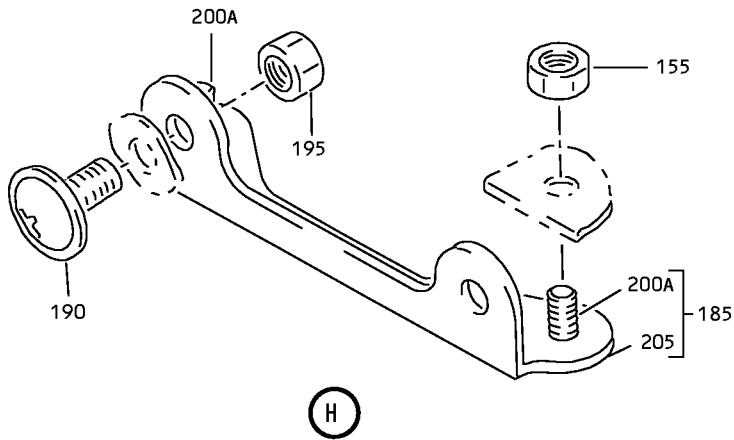
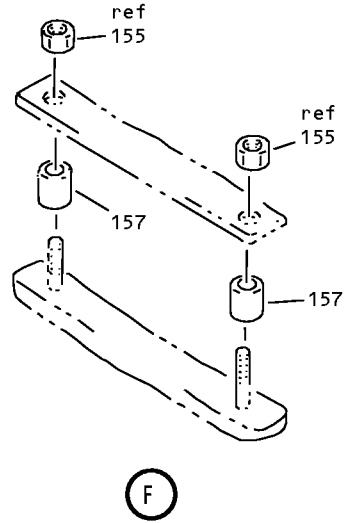
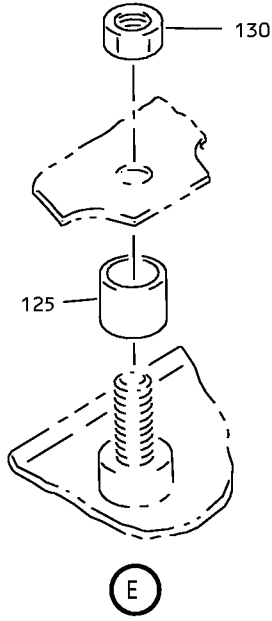
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Underbin Passengers (LH) Service Unit Assembly
IPL Figure 3 (Sheet 3 of 6)

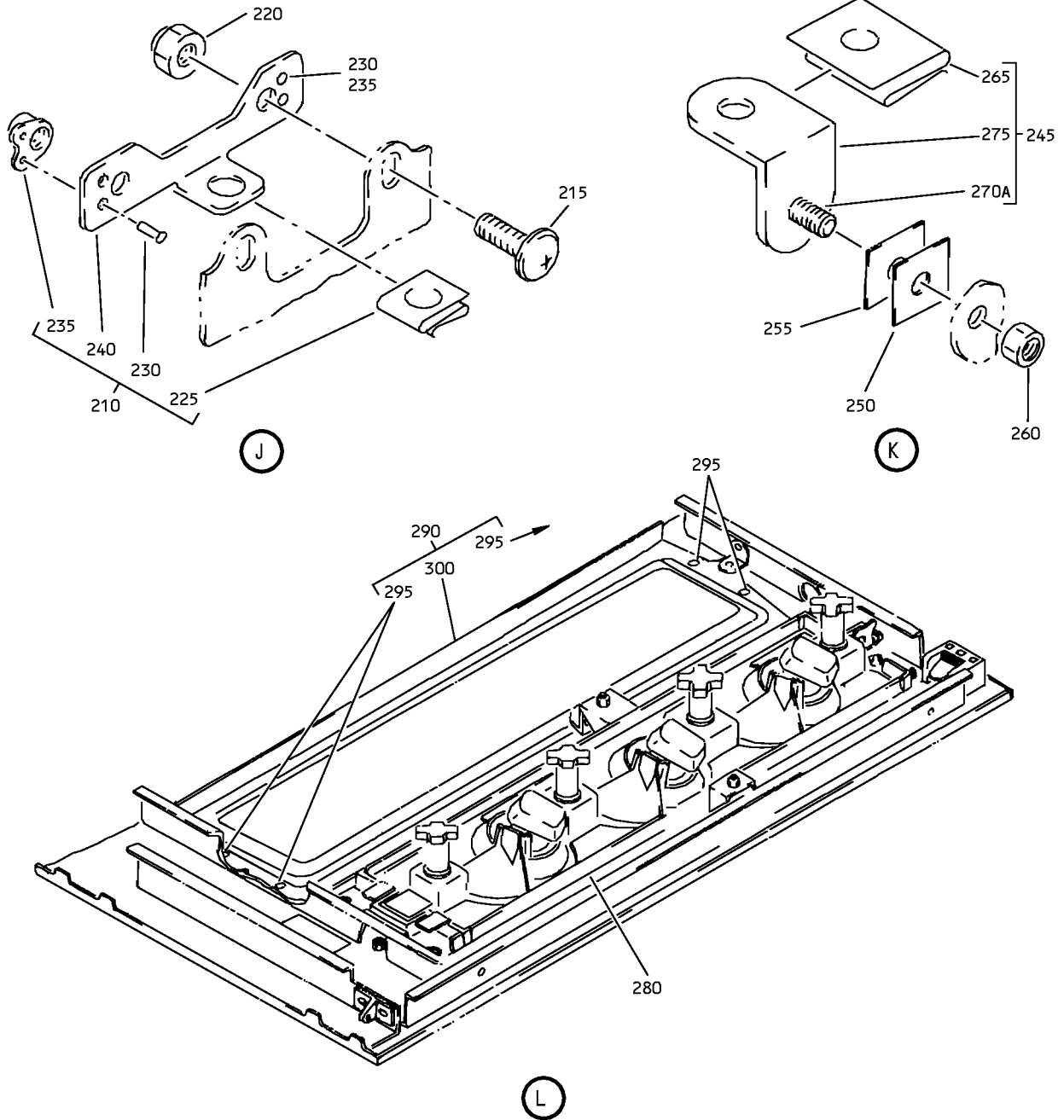
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Underbin Passengers (LH) Service Unit Assembly
IPL Figure 3 (Sheet 4 of 6)

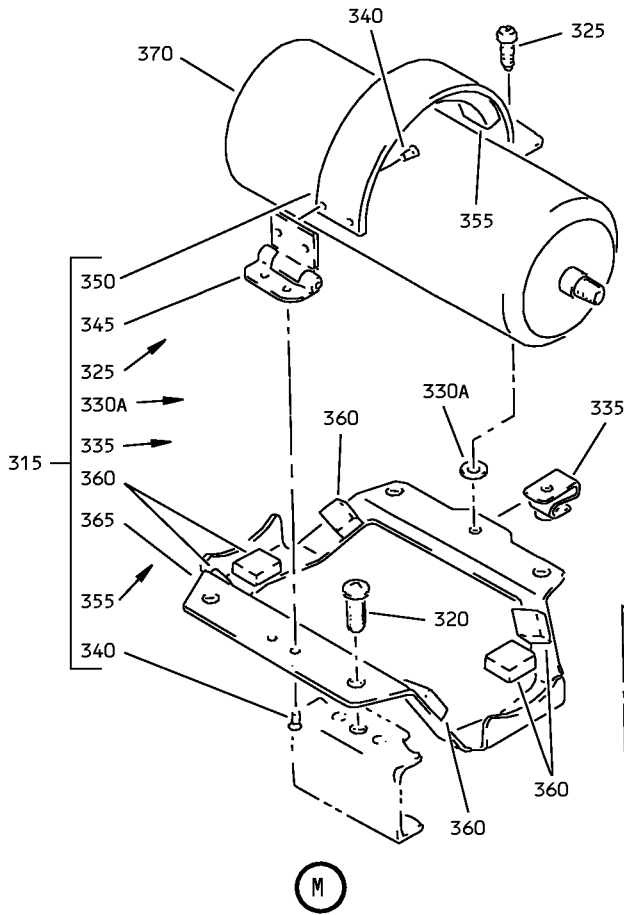
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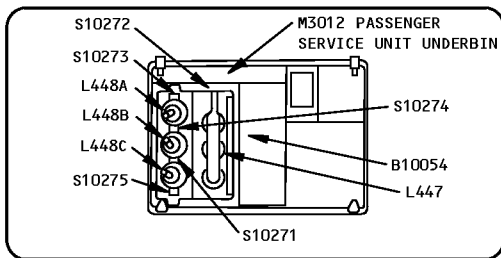
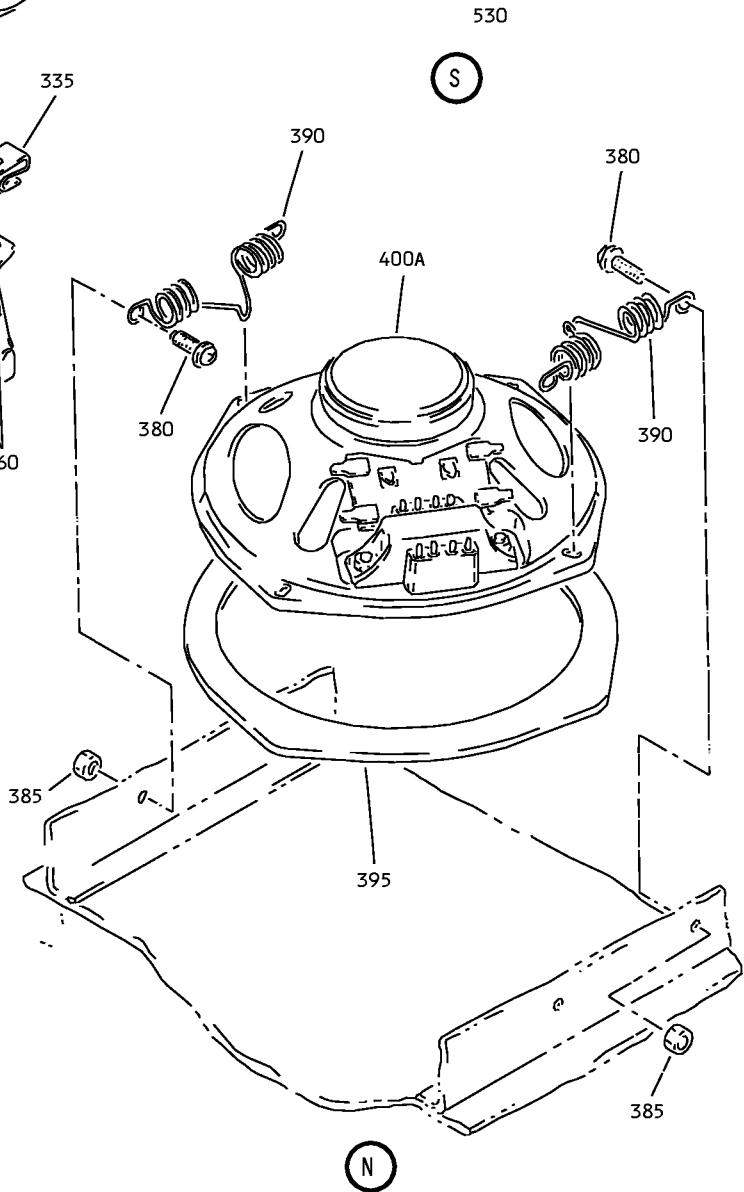


ATTENTION

FOR REMOVAL AND RELOCATION INFORMATION SEE
MAINTENANCE MANUAL CHAPTER 25

FOR MASK STOWAGE INSTRUCTIONS SEE MAINTENANCE
MANUAL CHAPTER 35

FOR CLEANING INSTRUCTIONS SEE DOCUMENT D6-7127



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Underbin Passengers (LH) Service Unit Assembly
IPL Figure 3 (Sheet 5 of 6)

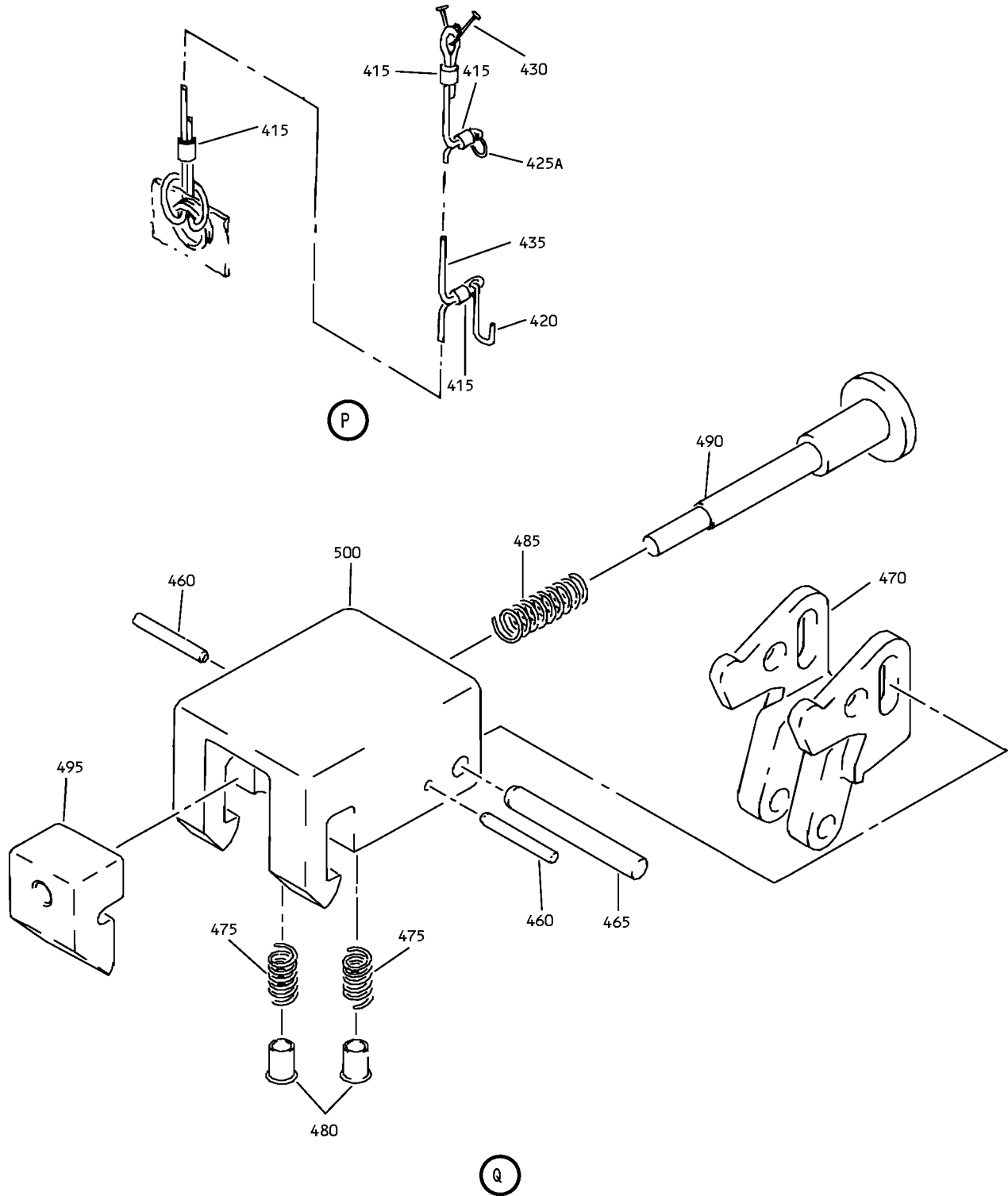
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3-												
-1	417N3100-111SP											
-1A	417N3100-121SP											
-1B	417N3100-375SP											
-1C	417N3100-513SP											
-1D	417N3100-515SP											
-1E	417N3100-641SP											
10	920056											
15	VIP720-1B											
15A	VIP720-1C											
-15B	VIP720-6E											
-15C	VIP720-6F											

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- -15D	VIP720-6G		.	L	ENS-LT	SWITCH					L, R, AH	3
						(COLOR OPT-CUST PREFERENCE, BROWN- WHITE)						
						(V28406)						
						(SPEC S417N304-6G)						
-15E	VIP720-6J		.	L	ENS-LT	SWITCH					L, R, AH	3
						(COLOR OPT-CUST PREFERENCE, ORANGE- WHITE)						
						(V28406)						
						(SPEC S417N304-6J)						
-15F	VIP720-6K		.	L	ENS-LT	SWITCH					L, R, AH	3
						(COLOR OPT-CUST PREFERENCE, BLUE)						
						(V28406)						
						(SPEC S417N304-6K)						
-15G	VIP720-6L		.	L	ENS-LT	SWITCH					L, R, AH	3
						(COLOR OPT-CUST PREFERENCE, BLUE- WHITE)						
						(V28406)						
						(SPEC S417N304-6L)						
						(OPT 691212-13A1-1T (V97564))						
-15H	S417N304-1M		DELETED									
-15J	VIP720-1M		.	L	ENS-LT	SWITCH					L, R, AH	3
						(COLOR OPT-CUST PREFERENCE, WHITE-RED)						
						(V28406)						
						(SPEC S417N304-1M)						
20	920055		.	S	WITCH-ATTENDANT	CALL					L, R, AH, AV, AW, CB	1
						(V97564)						
25	VIP720-2C		DELETED									
25A	VIP720-2D		.	L	ENS-CALL	SWITCH					L, R, AH	1
						(COLOR OPT-CUST PREFERENCE, RED-WHITE)						
						(V28406)						
						(SPEC S417N303-2D)						
						(OPT 932501-931 (V97564))						
-25B	VIP720-2E		.	L	ENS-CALL	SWITCH					L, R, AH	1
						(COLOR OPT-CUST PREFERENCE, WHITE- BROWN)						
						(V28406)						
						(SPEC S417N303-2E)						
						(OPT 932501-924 (V97564))						

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- -25C	VIP720-2F		.								L, R, AH	1
-25D	VIP720-2G		.								L, R, AH	1
-25E	VIP720-3A		.								L, R, AH	1
-25F	VIP720-4A		.								L, R, AH	1
-25G	S417N303-3C											
-25H	VIP720-3C		.								L, R, AH	1
30	417N3100-49		.								L, R	1
-30A	417N3100-81											
30B	417N3100-84		.								AH, AV, AW, CB	1
-30C	417N3100-84		.								L, R	1
35	417N3122-65		.	.							L, R	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-			ATTACHING PARTS								
40	BACS12FA08K6		. . SCREW (V06710) (SPEC BACS12FA08K6) (OPT BACS12FA08K6 (V06725)) (OPT BACS12FA08K6 (V06950)) (OPT BACS12FA08K6 (V27624)) (OPT BACS12FA08K6 (V34252)) (OPT BACS12FA08K6 (V56878)) (OPT BACS12FA08K6 (V73197)) (OPT BACS12FA08K6 (V80539)) (OPT BACS12FA08K6 (V92215)) (OPT BACS12FA08K6 (V93907)) (OPT BACS12FA08K6 (V97928))							L, R	4
45	BACW10P193G		. . WASHER (V10630) (SPEC BACW10P193G)							L, R	4
50	BACN10YJ08		. . NUT -----*-----							L, R	8
55	BACS21AQ2A3P		DELETED								
55A	BACS21AQ2A3K		. . . STUD							L, R	2
60	417N3122-66		. . . ANGLE							L, R	1
65	BACS12FA08K6		. . SCREW (V06710) (SPEC BACS12FA08K6) (OPT BACS12FA08K6 (V06725)) (OPT BACS12FA08K6 (V06950)) (OPT BACS12FA08K6 (V27624)) (OPT BACS12FA08K6 (V34252)) (OPT BACS12FA08K6 (V56878)) (OPT BACS12FA08K6 (V73197)) (OPT BACS12FA08K6 (V80539)) (OPT BACS12FA08K6 (V92215)) (OPT BACS12FA08K6 (V93907)) (OPT BACS12FA08K6 (V97928)) (USED ON ITEM 30C)							L, R, AH, AV, AW, CB	2
70	BACW10P193G		. . WASHER (V10630) (SPEC BACW10P193G) (USED ON ITEM 30C)							L, R, AH, AV, AW, CB	8

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3- 110	BRM200A08		. . .	NUTPLATE						L, R	1
				(V52828)							
				(SPEC BACN10JP08A)							
				(OPT MK1000-08BAC (V15653))							
				(OPT NS103197-82 (V80539))							
				(OPT RMA9201M82 (V72962))							
				(OPT T8076S832 (V11815))							
				(OPT VN202A1-82 (V92215))							
115	417N3136-21		. . .	BRACKET						L, R	1
120	BACS12FA08K5		. .	SCREW						L, R, AH	1
				(V06710)							
				(SPEC BACS12FA08K5)							
				(OPT BACS12FA08K5 (V06725))							
				(OPT BACS12FA08K5 (V06950))							
				(OPT BACS12FA08K5 (V27624))							
				(OPT BACS12FA08K5 (V34252))							
				(OPT BACS12FA08K5 (V56878))							
				(OPT BACS12FA08K5 (V73197))							
				(OPT BACS12FA08K5 (V80539))							
				(OPT BACS12FA08K5 (V92215))							
				(OPT BACS12FA08K5 (V93907))							
				(OPT BACS12FA08K5 (V97928))							
125	NAS43DD3-7		. .	SPACER						L, R	5
				(OPT ITEM 125A, 125B, 125C)							
				(USED ON ITEM 30)							
-125A	MS35489-4X		. .	GROMMET						L, R	5
				(OPT ITEM 125, 125B, 125C)							
				(USED ON ITEM 30)							
-125B	G6940-3B3J		. .	GROMMET						L, R	5
				(V75345)							
				(SPEC BACG20AF3B3J)							
				(OPT SZ6924-3B3J (V95272))							
				(OPT 701-3B3J (V07096))							
				(OPT E3B3J (V60980))							
				(OPT H3B3J (V60980))							
				(OPT RR2002-3B3J (V57268))							
				(OPT ITEM 125, 125A, 125C)							
				(USED ON ITEM 30)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
3- -125C	G6940-3B3		. . GROMMET (V75345) (SPEC BACG20AF3B3) (OPT SZ6924-3B3 (V95272)) (OPT 701-3B3 (V07096)) (OPT E3B3 (V60980)) (OPT H3B3 (V60980)) (OPT RR2002-3B3 (V57268)) (OPT ITEM 125, 125A, 125B) (USED ON ITEM 30)	L, R	5
-125D	G6940-3B3		. . GROMMET (V75345) (SPEC BACG20AF3B3) (OPT SZ6924-3B3 (V95272)) (OPT 701-3B3 (V07096)) (OPT E3B3 (V60980)) (OPT H3B3 (V60980)) (OPT RR2002-3B3 (V57268)) (USED ON ITEM 30C)	L, R, AH, AV, AW, CB	5
130	BACN10YJ08		. . NUT	L, R, AH, AV, AW, CB	6
135	417N3122-14		. . ANGLE-SPRT	L, R	1
140	BACS12FA08K5		. . SCREW (V06710) (SPEC BACS12FA08K5) (OPT BACS12FA08K5 (V06725)) (OPT BACS12FA08K5 (V06950)) (OPT BACS12FA08K5 (V27624)) (OPT BACS12FA08K5 (V34252)) (OPT BACS12FA08K5 (V56878)) (OPT BACS12FA08K5 (V73197)) (OPT BACS12FA08K5 (V80539)) (OPT BACS12FA08K5 (V92215)) (OPT BACS12FA08K5 (V93907)) (OPT BACS12FA08K5 (V97928)) (USED ON ITEM 30)	L, R	1
145	BACN10YJ08		. . NUT (USED ON ITEM 30)	L, R	1
150	417N3122-14		. . ANGLE-SPRT (USED ON ITEM 30)	L, R	1
152	BACS12FA08K5		DELETED		
153	BACN10YJ08		DELETED		

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
154	417N3122-14										
155	BACN10YJ08									L, R, AH, AV, AW, CB	4
157	NAS43DD3-20									L, R, AH, AV, AW, CB	4
160	417N3122-107									L, R	1
165	BACS12FA08K5									L, R	2
170	BACN10YJ08									L, R	2
175	BACS21AQ2A3P										
175A	BACS21AQ2A3K									L, R	2
180	417N3122-109									L, R	1
185	417N3122-71									L, R	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-			ATTACHING PARTS								
190	BACS12FA08K5		. . SCREW (V06710) (SPEC BACS12FA08K5) (OPT BACS12FA08K5 (V06725)) (OPT BACS12FA08K5 (V06950)) (OPT BACS12FA08K5 (V27624)) (OPT BACS12FA08K5 (V34252)) (OPT BACS12FA08K5 (V56878)) (OPT BACS12FA08K5 (V73197)) (OPT BACS12FA08K5 (V80539)) (OPT BACS12FA08K5 (V92215)) (OPT BACS12FA08K5 (V93907)) (OPT BACS12FA08K5 (V97928))							L, R	2
195	BACN10YJ08		. . NUT -----*							L, R	2
200	BACS21AQ2A3P		DELETED								
200A	BACS21AQ2A3K		. . . STUD							L, R	2
205	417N3122-72		. . . ANGLE							L, R	1
210	417N3122-80		. . ANGLE ASSY-SPRT							L, R, AH, AV, AW, CB	1
			ATTACHING PARTS								
215	BACS12FA08K5		. . SCREW (V06710) (SPEC BACS12FA08K5) (OPT BACS12FA08K5 (V06725)) (OPT BACS12FA08K5 (V06950)) (OPT BACS12FA08K5 (V27624)) (OPT BACS12FA08K5 (V34252)) (OPT BACS12FA08K5 (V56878)) (OPT BACS12FA08K5 (V73197)) (OPT BACS12FA08K5 (V80539)) (OPT BACS12FA08K5 (V92215)) (OPT BACS12FA08K5 (V93907)) (OPT BACS12FA08K5 (V97928))							L, R, AH, AV, AW, CB	2
220	BACN10YJ08		. . NUT -----*							L, R, AH, AV, AW, CB	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
-225	82-47-108-15		. . .	CLIP						L, R, AH, AV, AW, CB	1
				(V84483)							
230	BACR15BA3AD		. . .	RIVET						L, R, AH, AV, AW, CB	4
				(SIZE DETERMINED ON INST)							
235	BRM300A08		. . .	NUTPLATE						L, R, AH, AV, AW, CB	2
				(V52828)							
				(SPEC BACN10JP08C)							
				(OPT MK3000-08BAC (V15653))							
				(OPT NS103199-82 (V80539))							
				(OPT RMA9205M82 (V72962))							
				(OPT T8078S832 (V11815))							
				(OPT VN203A1-82 (V92215))							
240	417N3122-81		. . .	ANGLE						L, R, AH, AV, AW, CB	1
245	417N3122-60		. .	BRACKET ASSY						L, R, AH, AV, AW, CB	1
				ATTACHING PARTS							
250	66-25727-1		. .	SHIM						L, R	AR
				(USED ON ITEM 30)							
255	66-25727-2		. .	SHIM						L, R	AR
				(USED ON ITEM 30)							
260	BACN10YJ08		. .	NUT						L, R, AH, AV, AW, CB	1
				----- *							
265	82-47-108-15		. . .	CLIP						L, R, AH, AV, AW, CB	1
				(V84483)							
270	BACS21AQ2A3P			DELETED							
270A	BACS21AQ2A3K		. . .	STUD						L, R, AH, AV, AW, CB	1
275	417N3122-61		. . .	BRACKET						L, R, AH, AV, AW, CB	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
280	10-1006-1		.	L	IGHT-READING					L, R, AH,	1
					(V72914)					AV, AW,	
					(SPEC S417N302-1)					CB	
285	417N3101-4SP		.	M	ODULE-SVCE					L, R	1
					(LIMITED USAGE)						
290	417N3105-7SP		.	M	ODULE ASSY-SVCE					L, R	1
					(LIMITED USAGE)						
-290A	417N3105-7SP		.	M	ODULE ASSY-SVCE					AH, AV,	1
										AW, CB	
295	BACS21AQ6A6M		.	.	STUD					L, R, AH,	4
										AV, AW,	
										CB	
300	417N3101-4SP		.	.	MODULE					L, R, AH,	1
										AV, AW,	
										CB	
305	417N3130-1SP		.	B	OX ASSY-FOUR MASK OXY					L, R	1
					(LIMITED USAGE)						
					(REF CMM 35-21-03)						
-305A	417N3130-33SP		.	B	OX ASSY-FOUR MASK OXY					L, R	1
					(LIMITED USAGE)						
					(REF CMM 35-21-02)						
-305B	417N3130-63SP		.	B	OX ASSY-FOUR MASK OXY					AH	1
					(REF CMM 35-21-02)						
-305C	417N3130-73SP		.	B	OX ASSY-FOUR MASK OXY					AV, AW,	1
					(REF CMM 35-21-02)					CB	
-310	417N3100-48		.	G	ENERATOR ASSY					L, R, AV,	1
										AW, CB	
-310A	417N3100-46		.	G	ENERATOR ASSY					AH	1
315	417N3160-11		.	.	BRACKET ASSY					L, R, AH,	1
										AV, AW,	
										CB	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3-												
355	417N3160-12		. . .							PAD-INSULATION	L, R, AH, AV, AW, CB	1
360	417N3160-13		. . .							PAD-INSULATION	L, R, AH, AV, AW, CB	6
365	417N3136-99		. . .							BRACKET	L, R, AH, AV, AW, CB	1
370	117003-14		. .							GENERATOR-CHEMICAL OXY (V16827) (SPEC S417T401-27) (OPT ITEM 370A)	L, R, AV, AW, CB	1
-370A	803000-04		. .							GENERATOR-CHEMICAL OXY (V53655) (SPEC S417T401-33) (OPT ITEM 370)	L, R, AV, AW, CB	1
-370B	117003-13		. .							GENERATOR-CHEMICAL OXY (V16827) (SPEC S417T401-26) (OPT ITEM 370C)	AH	1
-370C	803000-03		. .							GENERATOR-CHEMICAL OXY (V53655) (SPEC S417T401-32) (OPT ITEM 370B)	AH	1
375	417N3100-15		. .							SPEAKER ASSY	R, AH, AW	1
380	BACS12FA08K6		. .							SCREW (V06710) (SPEC BACS12FA08K6) (OPT BACS12FA08K6 (V06725)) (OPT BACS12FA08K6 (V06950)) (OPT BACS12FA08K6 (V27624)) (OPT BACS12FA08K6 (V34252)) (OPT BACS12FA08K6 (V56878)) (OPT BACS12FA08K6 (V73197)) (OPT BACS12FA08K6 (V80539)) (OPT BACS12FA08K6 (V92215)) (OPT BACS12FA08K6 (V93907)) (OPT BACS12FA08K6 (V97928))	R, AH, AW	4
385	BACN10YJ08		. .							NUT	R, AH, AW	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
390	417N3173-6		.	.	SPRING					R, AH, AW	2
395	417N3104-1		.	.	GASKET					R, AH, AW	1
400	EAS16P90RZ				DELETED						
400A	RDAM8005A		.	.	SPEAKER (V54473) (SPEC S222T101-101)					R, AH, AW	1
405	417N3100-71		.		PAD-SPONGE					L, R, AH, AV, AW, CB	2
410	417N3190-1		.		LANYARD ASSY					L, R, AH, AV, AW, CB	1
415	GSC219		.	.	SLEEVE (V59730) (SPEC BACS13S219C) (OPT Y0C140 (V09922)) (OPT ITEM 415A)					L, R, AH, AV, AW, CB	4
-415A	GSC205		.	.	SLEEVE (V59730) (SPEC BACS13S205C) (OPT Y0C130 (V09922)) (OPT ITEM 590)					L, R, AH, AV, AW, CB	4
420	10-61790-1		.	.	HOOK (V08205) (SPEC 10-61790-1)					L, R, AH, AV, AW, CB	1
425	NAS43D4-5				DELETED						
425A	NAS43DD4-5		.	.	SPACER					L, R, AH, AV, AW, CB	1
430	65C16899-6		.	.	SPRING					L, R, AH, AV, AW, CB	1
435	417N3190-3		.	.	CORD-NYLON					L, R, AH, AV, AW, CB	1
440	1TW2-3		.		SWITCH (V91929)					L, AV, CB	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- -440A	2TW2-3		.								R, AH, AW	1
445	BACR15BB4D10		.								L, R, AH, AV, AW, CB	2
450	6100-12		.								L, R, AH, AV, AW, CB	2
455	417N3180-1		.								L, R, AH, AV, AW, CB	2
460	NAS607-1-4P		.	.							L, R, AH, AV, AW, CB	2
465	NAS607-2-8P		.	.							L, R, AH, AV, AW, CB	1
470	417N3181-1		.	.							L, R, AH, AV, AW, CB	1
-470A	65-85902-1		.	.							L, R, AH, AV, AW, CB	1
475	RCS3289		.	.							L, R, AH, AV, AW, CB	2
480	417N3180-3		.	.							L, R, AH, AV, AW, CB	2
485	RCS3290		.	.							L, R, AH, AV, AW, CB	1
490	65-85905-4		.	.							L, R, AH, AV, AW, CB	1
495	417N3182-1		.	.							L, R, AH, AV, AW, CB	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- 500	417N3183-1		.	.							L, R, AH, AV, AW, CB	1
-505	AN960JD416L		.								L, AV, CB	4
-505J	AN960JD416L		.								R, AH, AW	5
-510	PLWP1S		.								L, AV, CB	4
-510J	PLWP1S		.								R, AH, AW	5
-515	NMC1001-0		.								L, R, AH, AV, AW, CB	2
-520	286N0534-001		.								L, AV	1
-520A	286N0534-002		.								R, CB	1
-520B	286N0534-003		.								AH, AW	1
525	417N3110-13SP		.								L, R	1
-525A	417N3110-33SP		.								L, R	1
-525B	417N3110-33SP		.								AH, AV, AW, CB	1
530	BAC27DPA2272		.								L, R, AH, AV, AW, CB	1
535	BAC27NPA0610		.								L, R, AH, AV, AW, CB	1
540	BAC27NPA0662		.								L, R, AH, AV, AW	1
-545	BAC27NPA11240		.								CB	1

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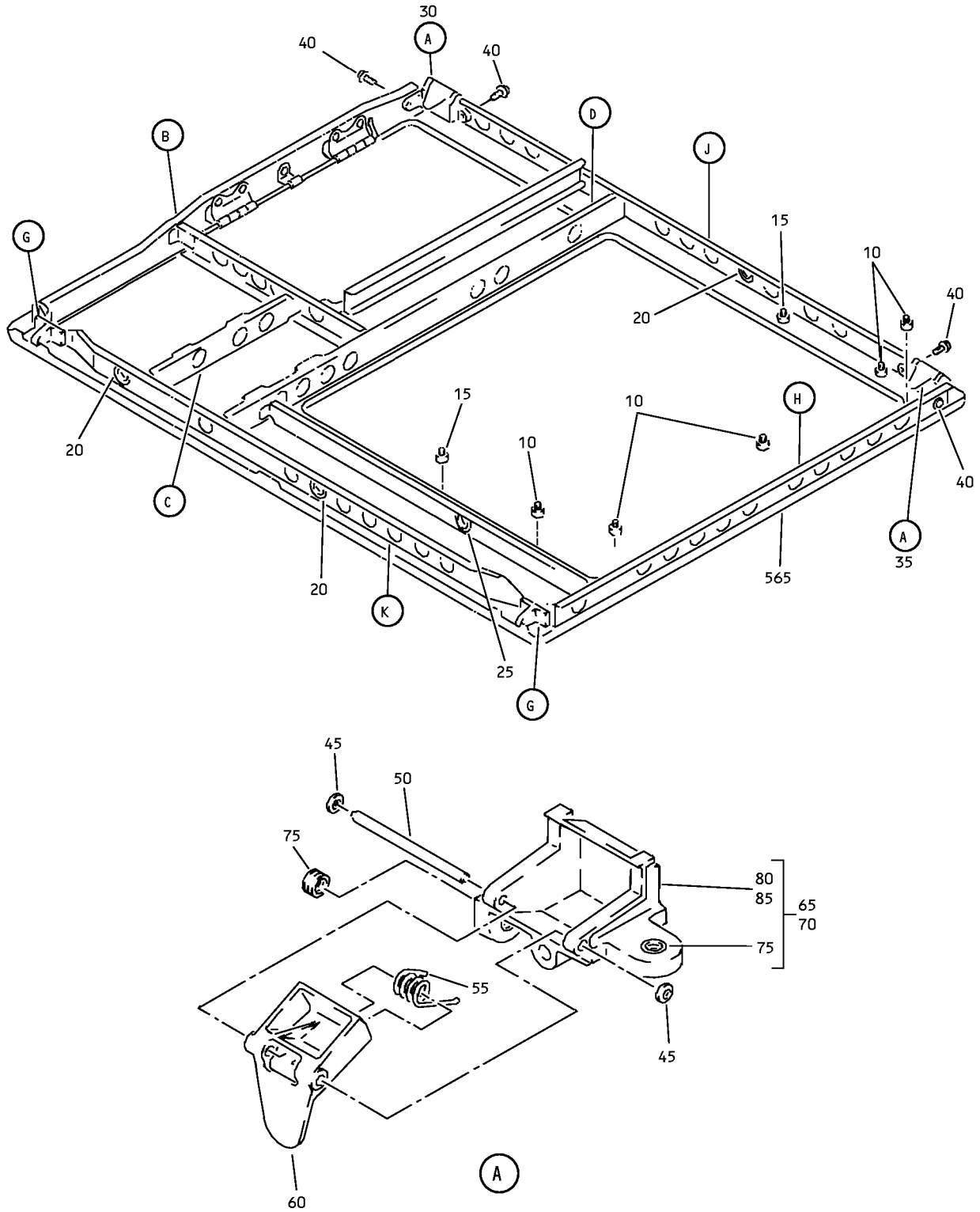
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Underbin Passenger Service Unit Frame Assembly
IPL Figure 4 (Sheet 1 of 6)

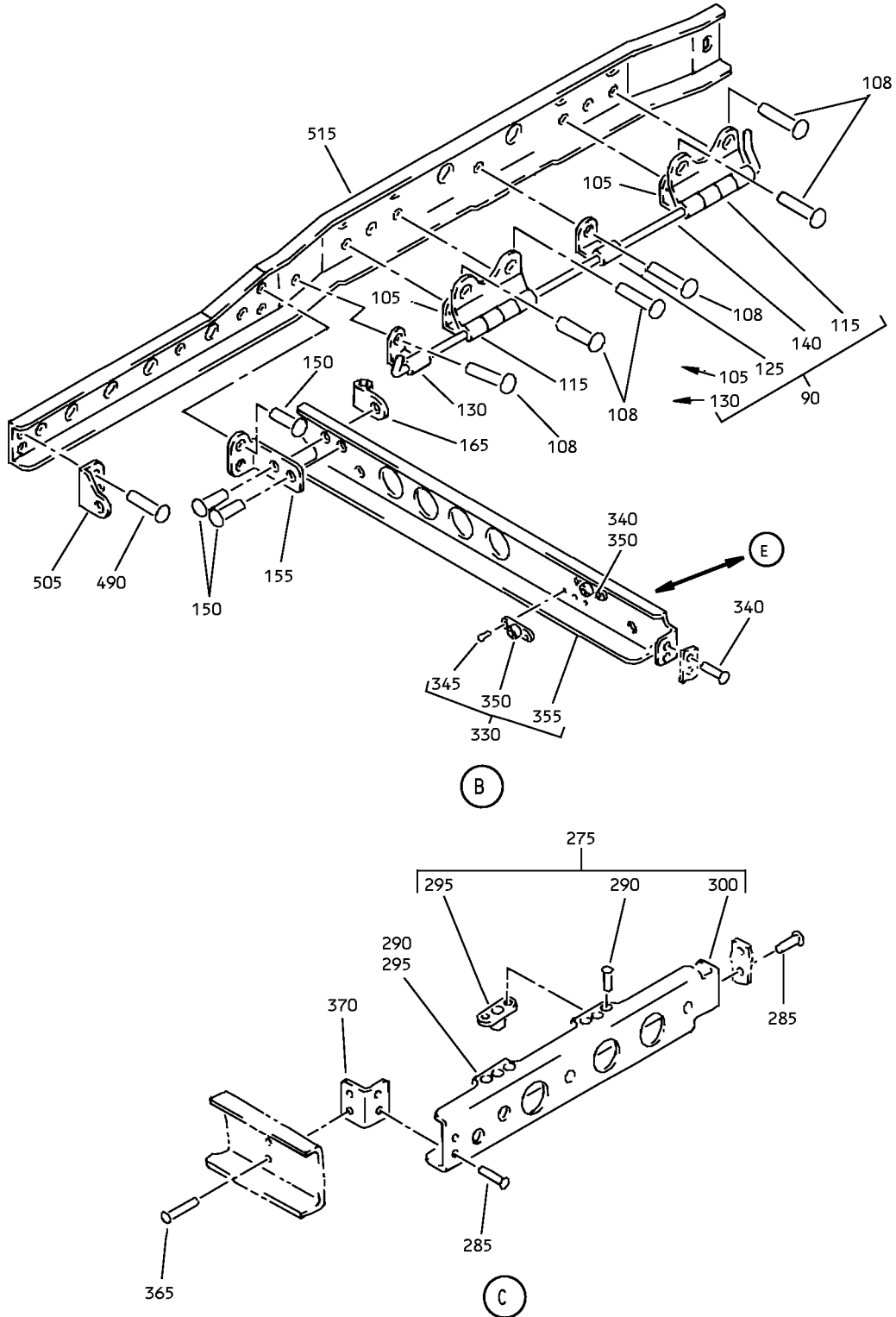
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Underbin Passenger Service Unit Frame Assembly
IPL Figure 4 (Sheet 2 of 6)

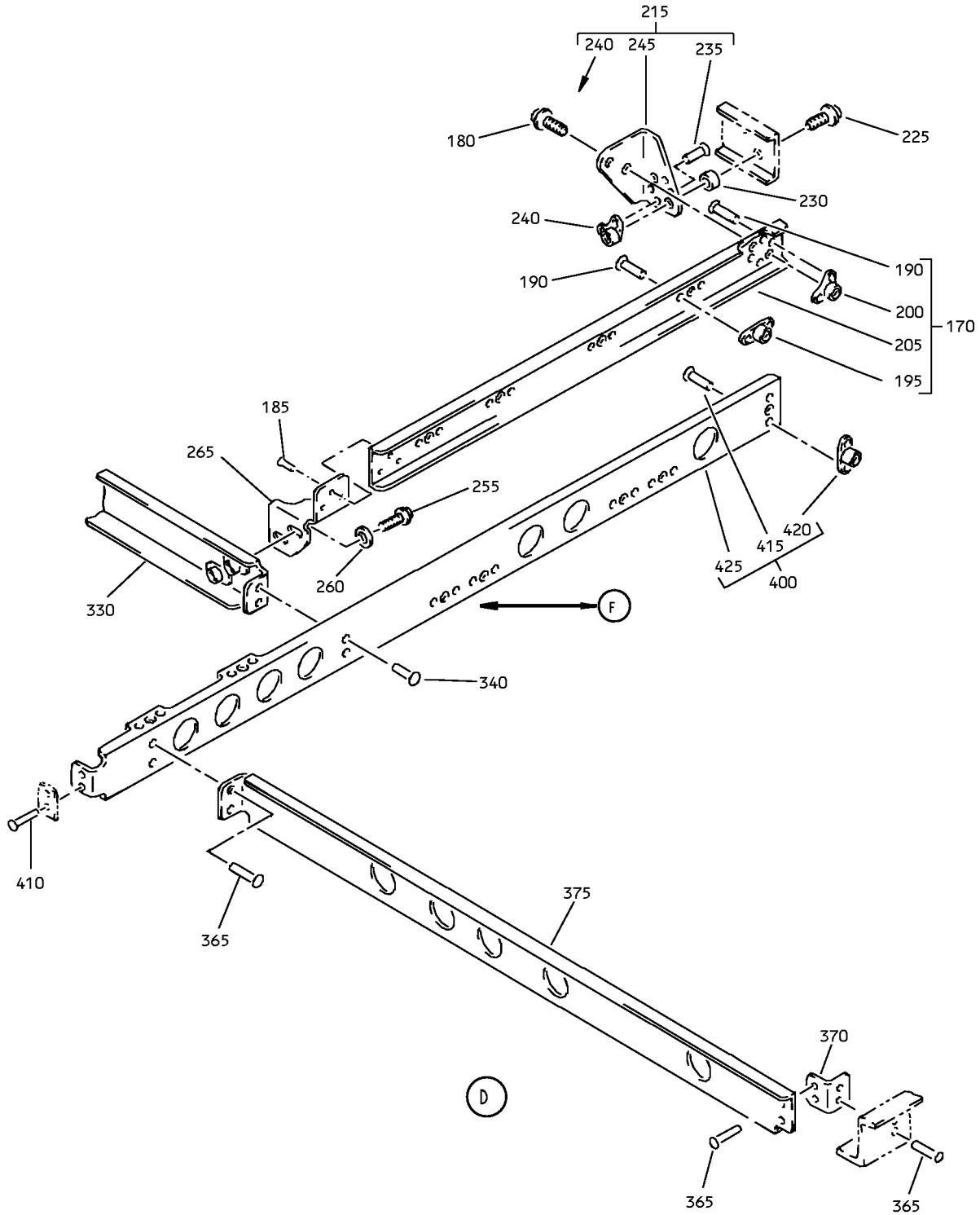
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IPL Figure 4 (Sheet 3 of 6)

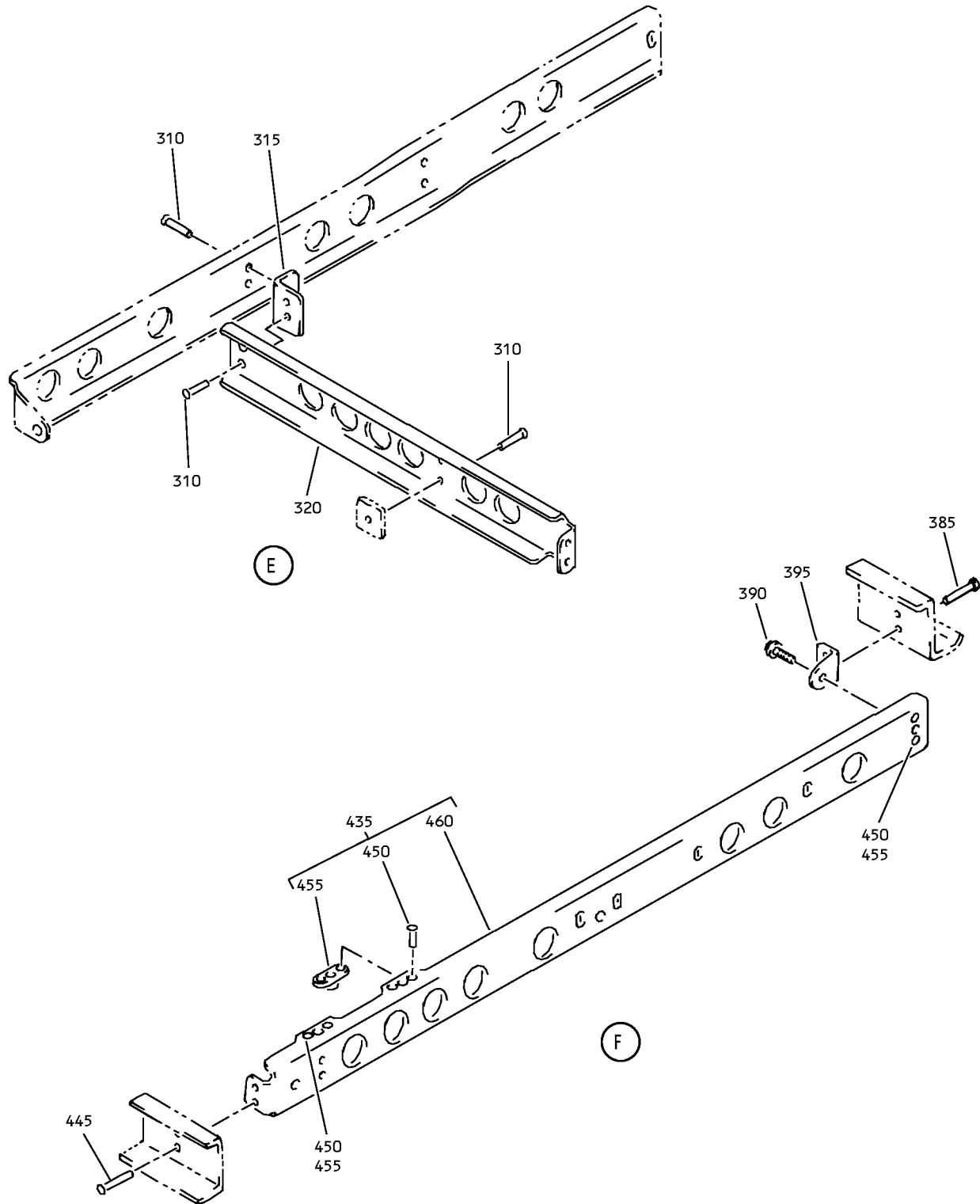
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IPL Figure 4 (Sheet 4 of 6)

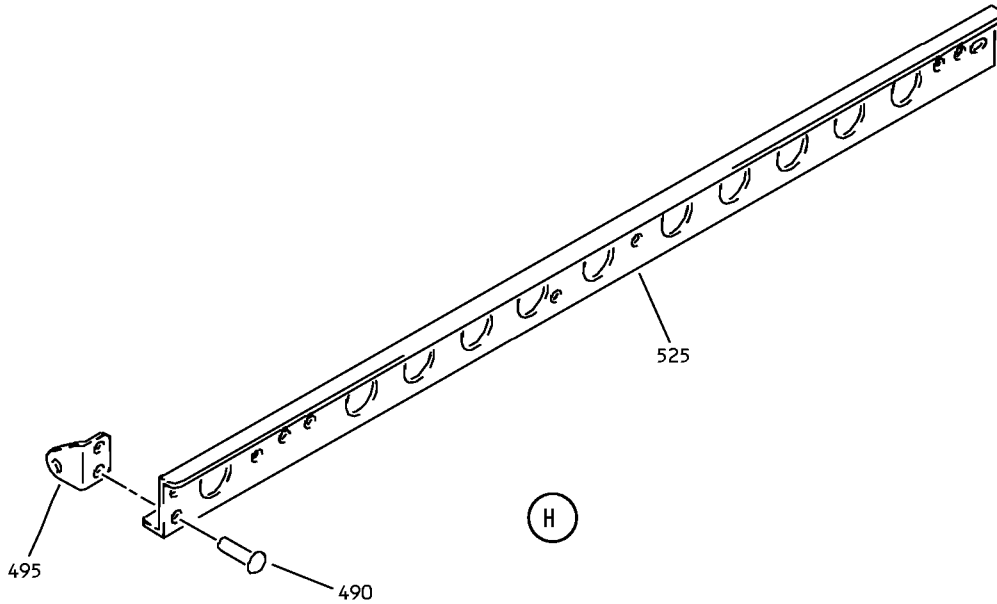
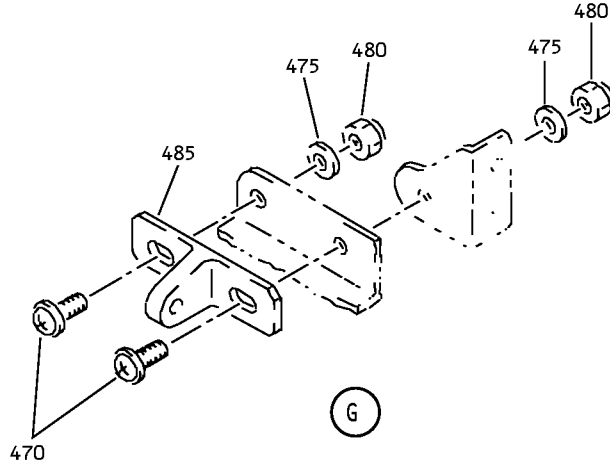
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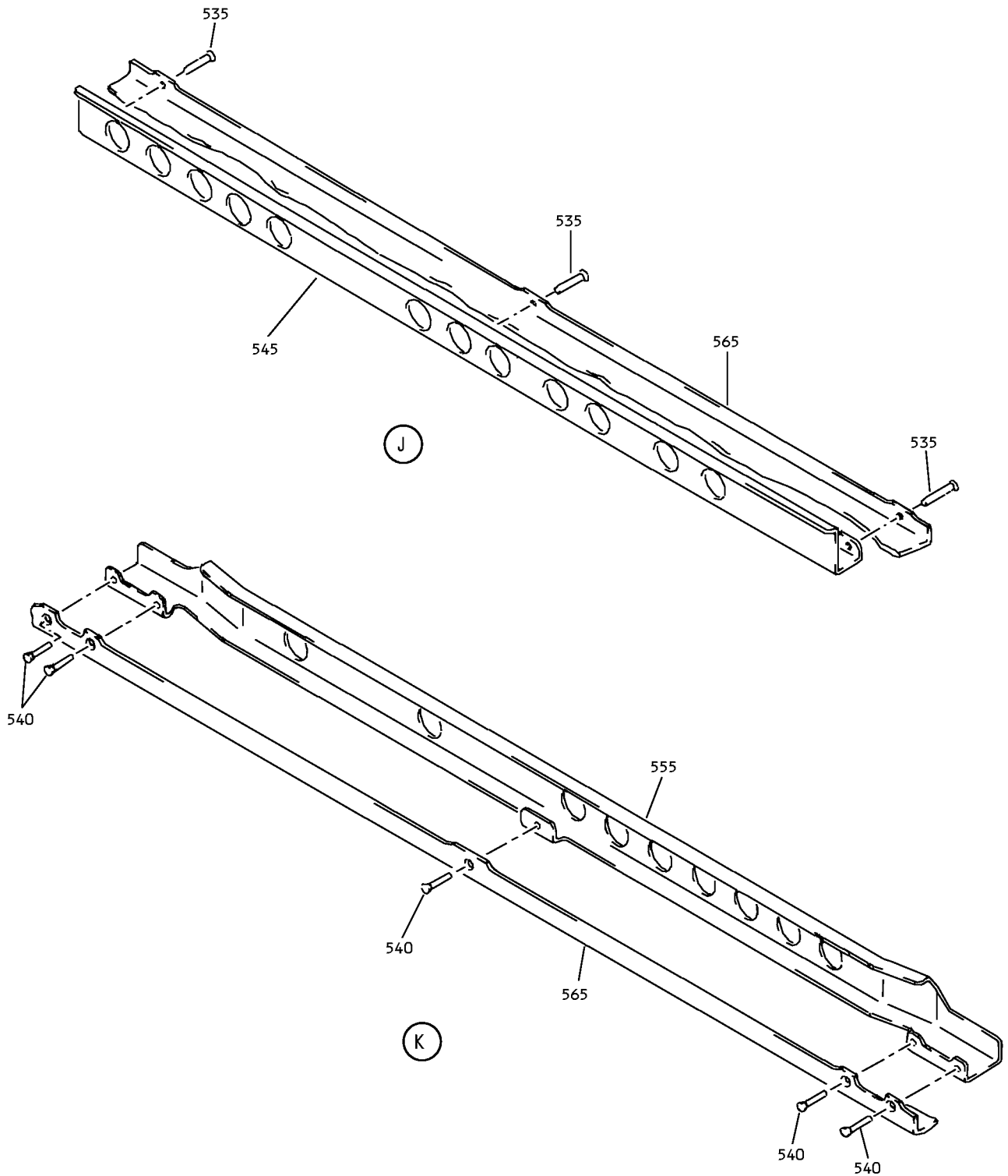
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Underbin Passenger Service Unit Frame Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
-1	417N3110-5SP									G, H	RF
-1A	417N3110-11SP									U, W, X	RF
-1B	417N3110-13SP									L, R	RF
-5	417N3110-6SP									J, K	RF
-5A	417N3110-12SP									A-F, S, T, V, Y	RF
10	SL6189-08-4									A-L, R-Y	5
-10A	417N3122-6									A-L, R-Y	5
15	SL6189-08-4									A-K, S-Y	2
-15A	417N3122-6									A-K, S-Y	2
20	NAS557-12A									A-F, L, R- Y	3
-20A	NAS557-10A									G-K	3
-20B	BACG20ZA0235									G-K	3
25	NAS557-12A									A-F, S-Y	1
-25A	NAS557-6A									L, R	1
-25B	NAS557-10A									G-K	1
-25C	BACG20ZA0235									G-K	1
30	417N3170-11									A-L, R-Y	1
35	417N3170-12									A-L, R-Y	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-			ATTACHING PARTS								
40	BACS12FA08K6		.	SCREW						A-L, R-Y	4
				(V06710)							
				(SPEC BACS12FA08K6)							
				(OPT BACS12FA08K6 (V06725))							
				(OPT BACS12FA08K6 (V06950))							
				(OPT BACS12FA08K6 (V27624))							
				(OPT BACS12FA08K6 (V34252))							
				(OPT BACS12FA08K6 (V56878))							
				(OPT BACS12FA08K6 (V73197))							
				(OPT BACS12FA08K6 (V80539))							
				(OPT BACS12FA08K6 (V92215))							
				(OPT BACS12FA08K6 (V93907))							
				(OPT BACS12FA08K6 (V97928))							
			----- * -----								
45	6100-9		..	RETAINER						A-L, R-Y	2
				(V0647B)							
50	MS20253P2-165		..	PIN-HINGE						A-L, R-Y	1
55	417N3173-1		..	SPRING						A-L, R-Y	1
60	417N3171-2		..	BOLT-CAM						A-L, R-Y	1
				(OPT ITEM 60A)							
-60A	417N3171-3		..	BOLT-CAM						A-L, R-Y	1
				(OPT ITEM 60)							
65	417N3172-9		..	HOUSING ASSY-CAM						A-L, R-Y	1
				(OPT ITEM 65A)							
				(USED ON ITEM 30)							
-65A	417N3172-19		..	HOUSING ASSY-CAM						A-L, R-Y	1
				(OPT ITEM 65)							
				(USED ON ITEM 30)							
70	417N3172-10		..	HOUSING ASSY-CAM						A-L, R-Y	1
				(OPT ITEM 70A)							
				(USED ON ITEM 35)							
-70A	417N3172-20		..	HOUSING ASSY-CAM						A-L, R-Y	1
				(OPT ITEM 70)							
				(USED ON ITEM 35)							
75	6035-2BR185		...	INSERT						A-L, R-Y	2
				(V01556)							
80	417N3172-11		...	HOUSING						A-L, R-Y	1
				(USED ON ITEM 65)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
-80A	417N3172-21		. . .	HOUSING						A-L, R-Y	1
				(USED ON ITEM 65A)							
85	417N3172-12		. . .	HOUSING						A-L, R-Y	1
				(USED ON ITEM 70)							
-85A	417N3172-22		. . .	HOUSING						A-L, R-Y	1
				(USED ON ITEM 70A)							
90	417N3114-13		. HINGE	ASSY						G, H	1
-95	417N3114-14		. HINGE	ASSY						J, K	1
100	BACR15BB3D		DELETED								
			ATTACHING PARTS								
100A	BACR15BB4D		. RIVET							G-K	6
				(SIZE DETERMINED ON INST)							
			----- * -----								
105	417N3114-7		. . HINGE	HALF-EXTRUSION						G, H	2
-110	417N3114-8		. . HINGE	HALF-EXTRUSION						J, K	2
115	417N3114-15		. . HINGE	HALF-EXTRUSION						G, H	2
-120	417N3114-16		. . HINGE	HALF-EXTRUSION						J, K	2
125	417N3114-11		. . HINGE	HALF-EXTRUSION						G-K	1
130	417N3114-9		. . HINGE	HALF-EXTRUSION						G, H	1
-135	417N3114-10		. . HINGE	HALF-EXTRUSION						J, K	1
140	417N3114-17		. . BAR-	TORSION						G, H	1
-145	417N3114-18		. . BAR-	TORSION						J, K	1
150	BACR15BB3D		. RIVET							G-K	4
				(SIZE DETERMINED ON INST)							
155	417N3136-12		. BRACKET							G, H	1
-160	417N3136-24		. BRACKET							J, K	1
165	417N3122-48		. RETAINER							G-K	1
170	417N3121-175		. STIFFENER	ASSY						G, H	1
-175	417N3121-176		. STIFFENER	ASSY						J, K	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-			ATTACHING PARTS								
225	BACS12FA08K8		.							G-K	2
230	NAS43DD3-18		.							G-K	2
235	BACR15BA3D		..							G-K	4
240	BRM300A08K		..							G-K	2
245	417N3136-110		..							G, H	1
-250	417N3136-111		..							J, K	1
255	BACS12FA08K6		.							G-K	2
260	AN960PD8L		.							G-K	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
4-													
395	417N3122-54		.								BRACKET	A-L, R-Y	1
400	417N3121-65		.								STIFFENER ASSY	G, H	1
-405	417N3121-66		.								STIFFENER ASSY	J, K	1
											ATTACHING PARTS		
410	BACR15BB3D		.								RIVET (SIZE DETERMINED ON INST)	G-K	2
											----- * -----		
415	BACR15BA3D		..								RIVET (SIZE DETERMINED ON INST)	G-K	14
420	BRM200A08K		..								NUTPLATE (V52828) (SPEC BACN10JP08AR) (OPT MK1000-08BCBAC (V15653)) (OPT NS103197-82BC (V80539)) (OPT RMA9201M82BC (V72962)) (OPT T8076S832BC (V11815)) (OPT VN202A2-82 (V92215))	G-K	7
425	417N3121-67		..								STIFFENER	G, H	1
-430	417N3121-68		..								STIFFENER	J, K	1
435	417N3121-47		.								STIFFENER ASSY	G, H, L, R, U, W, X	1
-440	417N3121-48		.								STIFFENER ASSY	A-F, J, K, S, T, V, Y	1
											ATTACHING PARTS		
445	BACR15BB3D		.								RIVET (SIZE DETERMINED ON INST)	A-L, S-Y	2
											----- * -----		
450	BACR15BA3D		..								RIVET (SIZE DETERMINED ON INST)	A-L, S-Y	6
455	BRM200A08K		..								NUTPLATE (V52828) (SPEC BACN10JP08AR) (OPT MK1000-08BCBAC (V15653)) (OPT NS103197-82BC (V80539)) (OPT RMA9201M82BC (V72962)) (OPT T8076S832BC (V11815)) (OPT VN202A2-82 (V92215))	A-L, S-Y	3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
4- 460	417N3121-51		.	.							G, H, L, R, U, W, X	1
-465	417N3121-52		.	.							A-F, J, K, S, T, V, Y	1
470	BACS12FA08K7		.								A-L, R-Y	4
475	AN960PD8L		.								A-L, R-Y	4
480	H10-08BAC		.								A-L, R-Y	4
485	417N3102-1		.								A-L, R-Y	2
490	BACR15BB3D		.								G-K	4
495	417N3122-3		.								G, H	1
-500	417N3122-4		.								J, K	1
505	417N3136-15		.								G, H	1
-510	417N3136-16		.								J, K	1
515	417N3121-27		.								G, H	1
-515A	417N3121-49		.								L, R, U, W, X	1
-520	417N3121-28		.								J, K	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
-520A	417N3121-50		.							A-F, S, T, V, Y	1
525	417N3121-117		.							G, H	1
-525A	417N3121-115		.							L, R, U, W, X	1
-530	417N3121-118		.							J, K	1
-530A	417N3121-116		.							A-F, S, T, V, Y	1
535	BACR15DR3		.							G-K	3
										(SIZE DETERMINED ON INST)	
-535A	BACR15CE3D		.							A-F, L, R- Y	3
										(SIZE DETERMINED ON INST)	
540	CCR274SS3		.							G-K	5
										(V11815)	
										(SPEC BACR15DR3P)	
										(OPT AF5170-3 (V53551))	
										(OPT RV570A3 (V98996))	
										(SIZE DETERMINED ON INST)	
-540A	BACR15BB3D		.							A-F, L, R- Y	5
										(SIZE DETERMINED ON INST)	
545	417N3121-35		.							G, H, U, W, X	1
-545A	417N3121-97		.							L, R	1
-550	417N3121-36		.							A-F, J, K, S, T, V, Y	1
555	417N3121-83		.							G, H, U, W, X	1
-555A	417N3121-99		.							L, R	1
-560	417N3121-84		.							A-F, J, K, S, T, V, Y	1
565	417N3111-5SP		.							G, H	1
-565A	417N3111-1SP		.							U, W, X	1
-565B	417N3111-9SP		.							L, R	1
-570	417N3111-6SP		.							J, K	1
-570A	417N3111-2SP		.							A-F, S, T, V, Y	1

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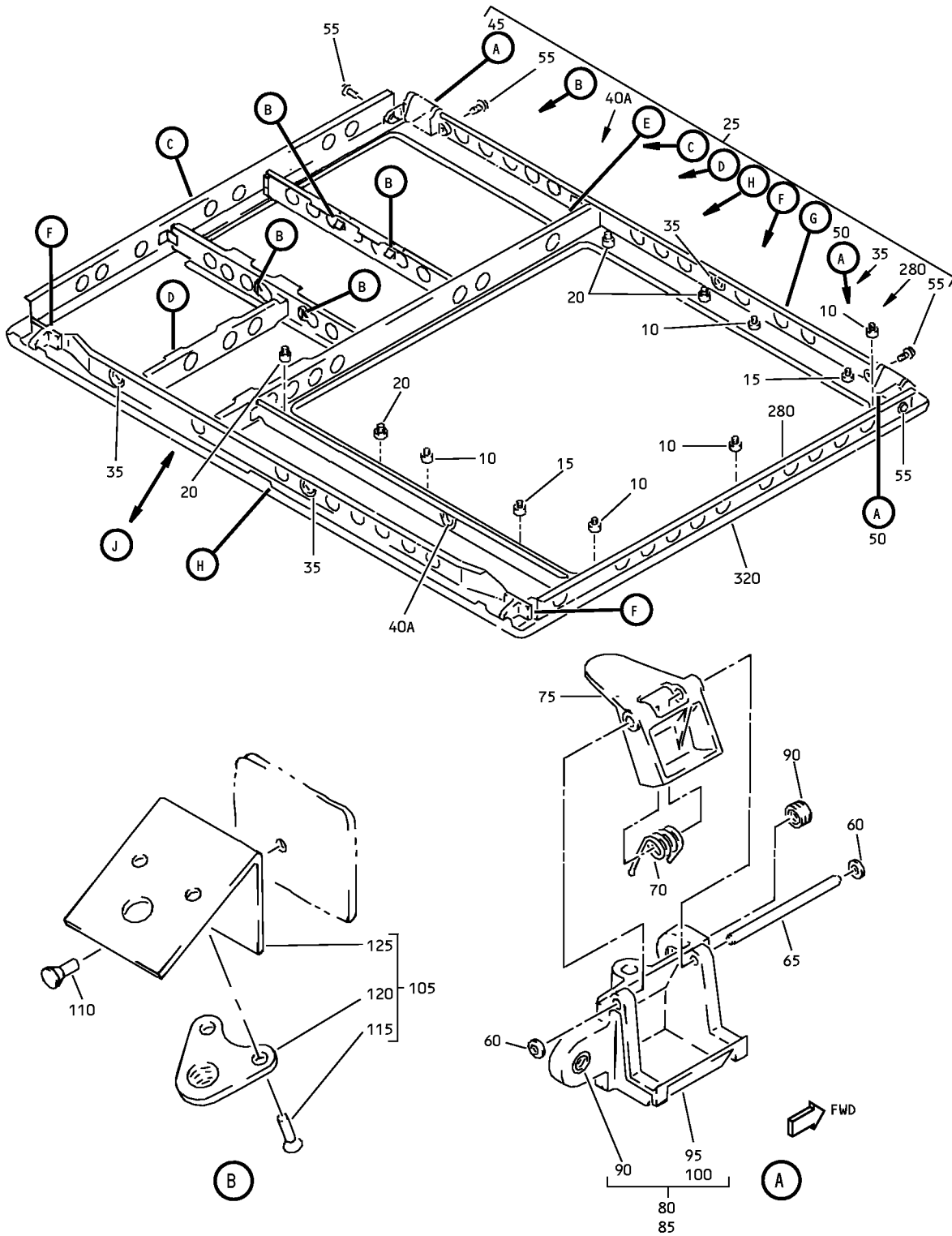
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Underbin Passenger Service Unit Frame Assembly
IPL Figure 5 (Sheet 1 of 6)

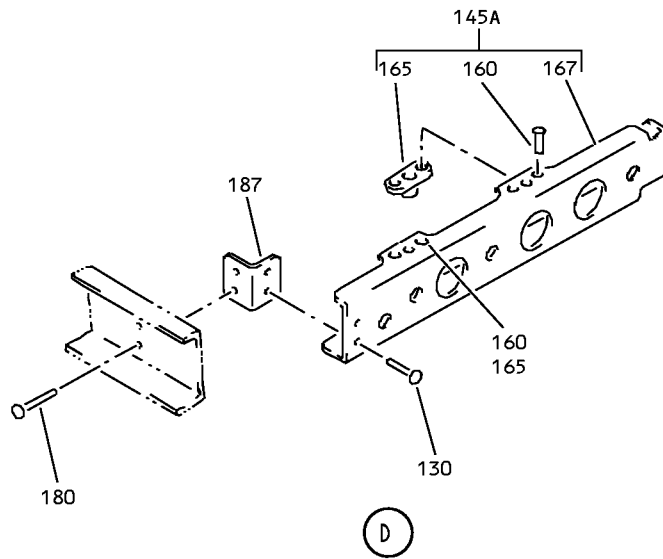
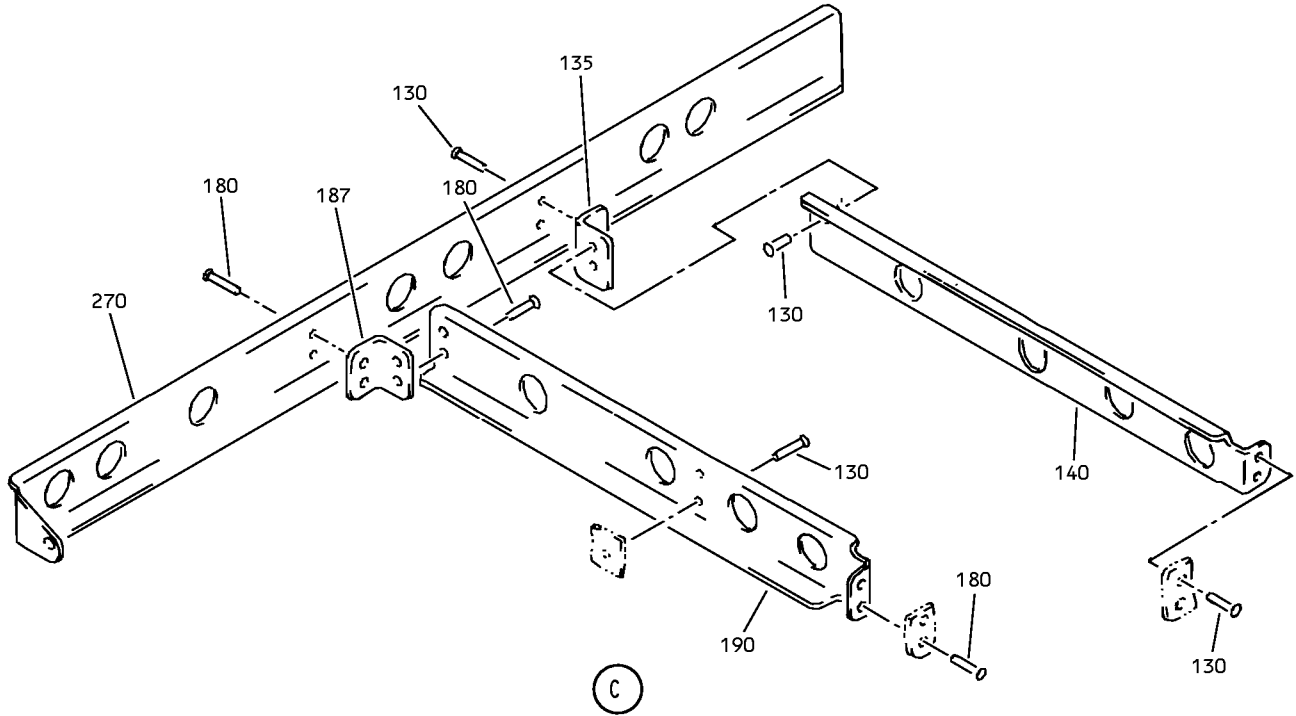
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Underbin Passenger Service Unit Frame Assembly
IPL Figure 5 (Sheet 2 of 6)

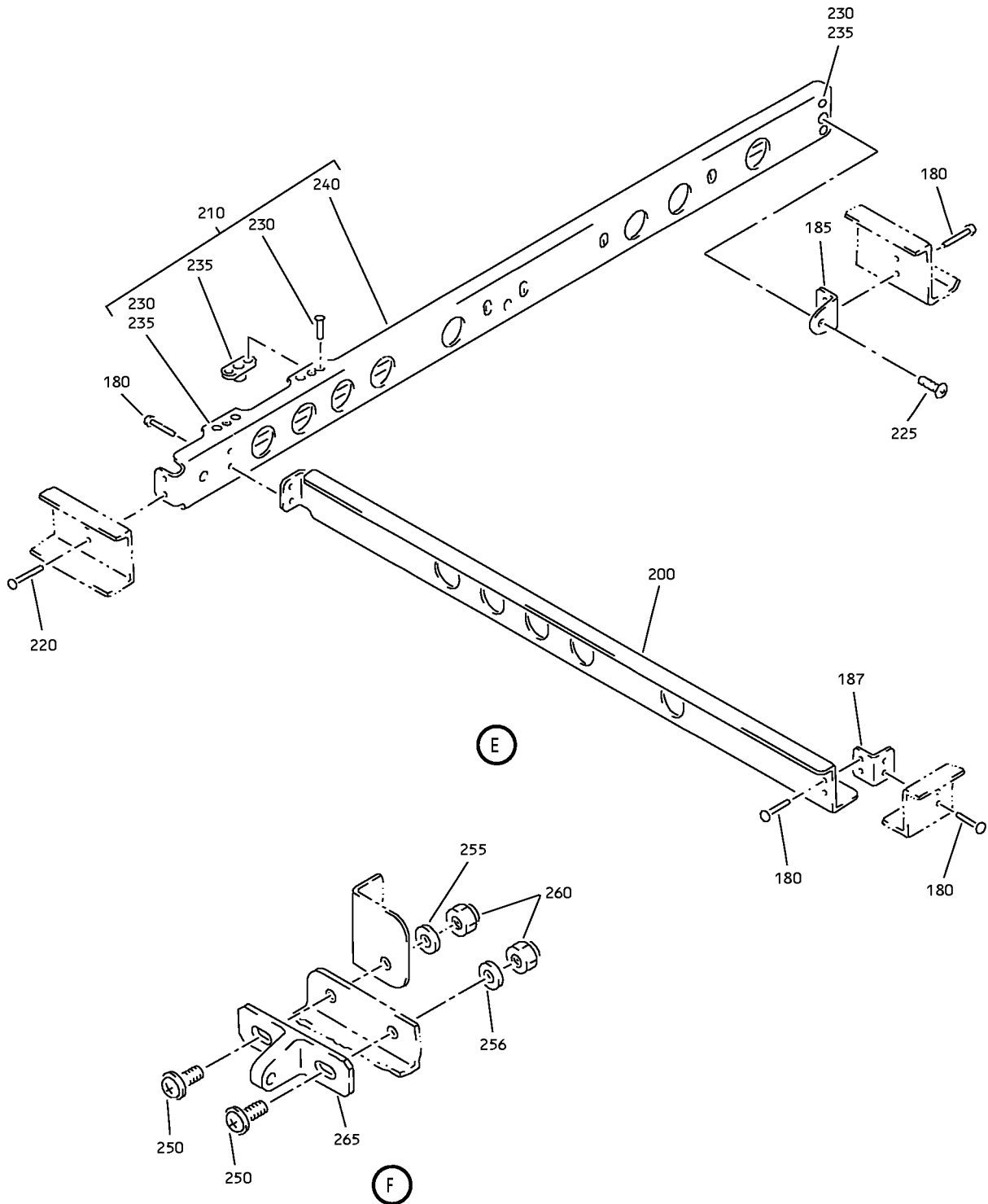
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Underbin Passenger Service Unit Frame Assembly
IPL Figure 5 (Sheet 3 of 6)

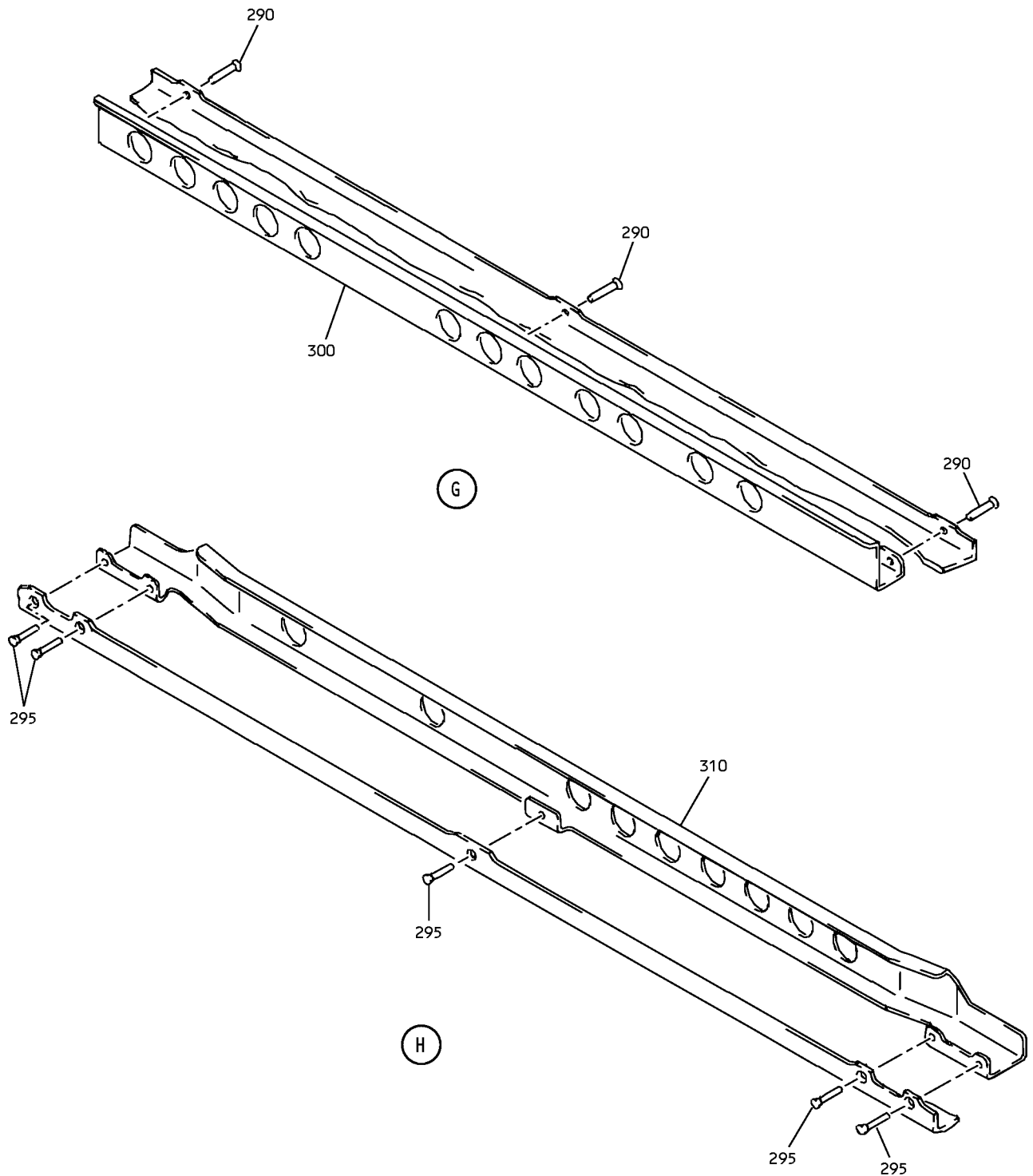
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Underbin Passenger Service Unit Frame Assembly
IPL Figure 5 (Sheet 4 of 6)

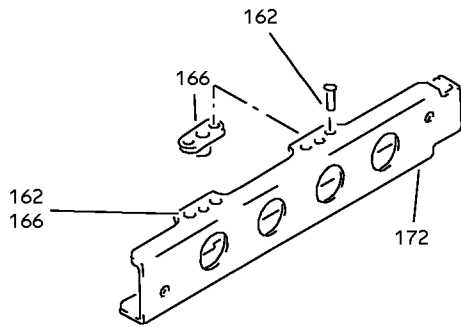
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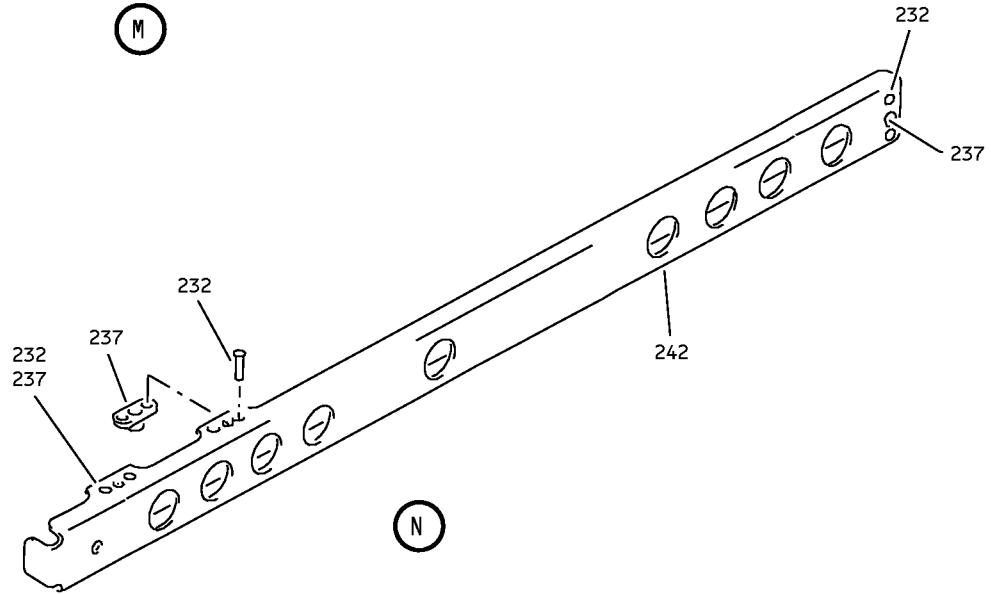
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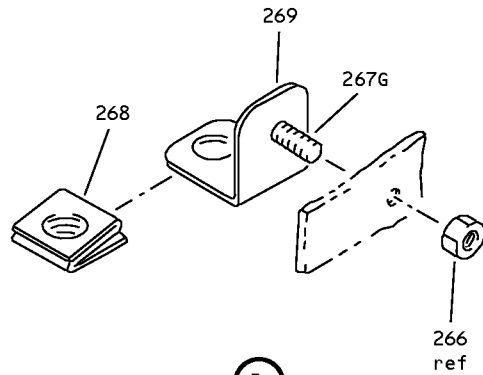
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(M)



(N)



(P)

Underbin Passenger Service Unit Frame Assembly
IPL Figure 5 (Sheet 6 of 6)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
-1	417N3110-17SP									M-Q	RF
-1A	417N3110-27SP									M-Q	RF
-1B	417N3110-31SP									U, W, X, Z, AB	RF
-1C	417N3110-33SP									L, R, AH, AV, AW, CB	RF
-1D	417N3110-93SP									AS, AT	RF
-1E	417N3110-187SP									BV-BX, CC-CE	RF
-5	417N3110-32SP									A-F, S, T, V, Y, AA, AC-AG	RF
-5A	417N3110-188SP									BY-CA, CF-CH	RF
10	SL6189-08-4									M-Q	5
-10A	417N3122-6									M-Q	5
-10J	SL6189-08-4									A-F, L- AH, AV, AW, BV- CH	5
15	SL6189-08-4									M-Q	2
-15A	417N3122-6									M-Q	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5- 20	SL6189-08-6		.	STUD (V97393) (USED ON ITEM 1A)						A-F, L- AH, AV, AW, BV- CH	4
25	417N3110-18		.	FRAME ASSY						M-Q	1
-25A	417N3110-49		.	FRAME ASSY						U, W, X, Z, AB	1
-25B	417N3110-47		.	FRAME ASSY						L, R, AH, AV, AW, CB	1
-25C	417N3110-95		.	FRAME ASSY						AS, AT	1
-25D	417N3110-189		.	FRAME ASSY						BV-BX, CC-CE	1
-30	417N3110-50		.	FRAME ASSY						A-F, S, T, V, Y, AA, AC-AG	1
-30A	417N3110-190		.	FRAME ASSY						BY-CA, CF-CH	1
35	NAS557-12A		.	GROMMET						L, R, AH, AV, AW, CB	2
-35A	NAS557-10A		.	GROMMET						A-F, S- AG, AS, AT, BV- CA, CC- CH	2
-35B	BACG20ZA0235		.	GROMMET (OPT ITEM 35C)						M-Q	2
-35C	NAS557-10A		.	GROMMET (OPT ITEM 35B)						M-Q	2
37	NAS557-12A		.	GROMMET						L, R, AH, AV, AW, CB	1
-37A	NAS557-10A		.	GROMMET						A-F, S- AG, AS, AT	1
-37B	BACG20ZA0235		.	GROMMET (OPT ITEM 37C)						M-Q	1
-37C	NAS557-10A		.	GROMMET (OPT ITEM 37B)						M-Q	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
38	NAS557-10A		.	.	G	R	O	M	M	BV-CA, CC-CH	1
40	NAS557-12A		DELETED								
40A	NAS557-6A		.	.	G	R	O	M	M	L, R, AH, AV, AW, CB	1
-40B	NAS557-10A		.	.	G	R	O	M	M	A-F, S- AG, AS, AT, BV- CA, CC- CH	1
-40C	BACG20ZA0235		.	.	G	R	O	M	M	M-Q	1
-40D	NAS557-10A		.	.	G	R	O	M	M	M-Q	1
			(OPT ITEM 40C)								
40M	NAS557-6A		.	.	G	R	O	M	M	BV-CA, CC-CH	1
41	BACR15CE3D		.	.	R	I	V	E	T	AS, AT	22
			(SIZE DETERMINED ON INST)								
42	BACR15BB3D		.	.	R	I	V	E	T	AS, AT	6
			(SIZE DETERMINED ON INST)								
43	SL6189-08-6		DELETED								
43A	SL5244-08-6		.	.	S	T	U	D		AS, AT	6
			(V97393) (OPT ITEM 43B)								
43B	UM62-50009-6		.	.	S	T	U	D		AS, AT	6
			(V25657) (OPT ITEM 43A)								
44	SL6189-08-4		DELETED								
44A	SL5244-08-4		.	.	S	T	U	D		AS, AT	5
			(V97393) (OPT ITEM 44B)								
44B	UM62-50009-4		.	.	S	T	U	D		AS, AT	5
			(V25657) (OPT ITEM 44A)								
44G	417N3121-315		.	.	B	R	A	C	K	AS, AT	2
44P	417N3121-316		.	.	B	R	A	C	K	AS, AT	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
5- 45	417N3170-11		.	.	LATCH ASSY						A-F, L- AH, AS, AT, AV, AW, BV- CH	1
50	417N3170-12		.	.	LATCH ASSY						A-F, L- AH, AS, AT, AV, AW, BV- CH	1
55	BACS12FA08K6		ATTACHING PARTS									
			.	.	SCREW						A-F, L- AH, AS, AT, AV, AW, BV- CH	4
					(V06710)							
					(SPEC BACS12FA08K6)							
					(OPT BACS12FA08K6 (V06725))							
					(OPT BACS12FA08K6 (V06950))							
					(OPT BACS12FA08K6 (V27624))							
					(OPT BACS12FA08K6 (V34252))							
					(OPT BACS12FA08K6 (V56878))							
					(OPT BACS12FA08K6 (V73197))							
					(OPT BACS12FA08K6 (V80539))							
					(OPT BACS12FA08K6 (V92215))							
					(OPT BACS12FA08K6 (V93907))							
					(OPT BACS12FA08K6 (V97928))							
60	6100-9		---	*	---							
			.	.	RETAINER						A-F, L- AH, AS, AT, AV, AW, BV- CH	2
					(V0647B)							
65	MS20253P2-165		.	.	PIN-HINGE						A-F, L- AH, AS, AT, AV, AW, BV- CH	1
70	417N3173-1		.	.	SPRING						A-F, L- AH, AS, AT, AV, AW, BV- CH	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
5- 75	417N3171-2		.	.	.	BOLT-CAM (OPT ITEM 75A)					A-F, L- AH, AS, AT, AV, AW, BV- CH	1
-75A	417N3171-3		.	.	.	BOLT-CAM (OPT ITEM 75)					A-F, L- AH, AS, AT, AV, AW, BV- CH	1
80	417N3172-9		.	.	.	HOUSING ASSY-CAM (OPT ITEM 80A) (USED ON ITEM 45)					A-F, L- AH, AS, AT, AV, AW, BV- CH	1
-80A	417N3172-19		.	.	.	HOUSING ASSY-CAM (OPT ITEM 80) (USED ON ITEM 45)					A-F, L- AH, AS, AT, AV, AW, BV- CH	1
85	417N3172-10		.	.	.	HOUSING ASSY-CAM (OPT ITEM 85A) (USED ON ITEM 50)					A-F, L- AH, AS, AT, AV, AW, BV- CH	1
-85A	417N3172-20		.	.	.	HOUSING ASSY-CAM (OPT ITEM 85) (USED ON ITEM 50)					A-F, L- AH, AS, AT, AV, AW, BV- CH	1
90	6035-2BR185		.	.	.	INSERT (V01556)					A-F, L- AH, AS, AT, AV, AW, BV- CH	2
95	417N3172-11		.	.	.	HOUSING (USED ON ITEM 80)					A-F, L- AH, AS, AT, AV, AW, BV- CH	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5- -95A	417N3172-21		HOUSING (USED ON ITEM 80A)			A-F, L- AH, AS, AT, AV, AW, BV- CH	1
100	417N3172-12		HOUSING (USED ON ITEM 85)			A-F, L- AH, AS, AT, AV, AW, BV- CH	1
-100A	417N3172-22		HOUSING (USED ON ITEM 85A)			A-F, L- AH, AS, AT, AV, AW, BV- CH	1
105	417N3122-84		.	.			ANGLE ASSY			M-Q, AS, AT	4
106	417N3122-123		.	.			ANGLE ASSY			BV-CA, CC-CH	1
107	417N3122-124		.	.			ANGLE ASSY			BV-CA, CC-CH	1
							ATTACHING PARTS				
110	BACR15BB3D		.	.			RIVET (SIZE DETERMINED ON INST)			M-Q, AS, AT	4
			-----*								
115	BACR15BA3AD		.	.	.		RIVET (SIZE DETERMINED ON INST)			M-Q, AS, AT	2
117	BACR15CE3D		.	.	.		RIVET (SIZE DETERMINED ON INST)			BV-CA, CC-CH	2
120	BRM300-06L		.	.	.		NUTPLATE (V52828) (SPEC BACN10JP06C) (OPT MK3000-06BAC (V15653)) (OPT NS103199-62 (V80539)) (OPT RMA9205M62 (V72962)) (OPT T80878S632 (V11815)) (OPT VN203A1-62L (V92215))			M-Q, AS, AT	1
122	SL6189-08-4		.	.	.		STUD (V97393)			BV-CA, CC-CH	1
124	417N3122-126		.	.	.		ANGLE			BV-CA, CC-CH	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
125	417N3122-85								. . . ANGLE	M-Q, AS, AT	1
126	BACR15CE3D								. . RIVET (SIZE DETERMINED ON INST)	BV-CA, CC-CH	2
127	417N3121-337								. . STIFFENER ASSY	BV-CA, CC-CH	1
128	SL6189-08-4								. . . STUD (V97393)	BV-CA, CC-CH	1
129	417N3121-338								. . . STIFFENER	BV-CA, CC-CH	1
130	BACR15BB3D								. . RIVET (SIZE DETERMINED ON INST)	M-Q, AS, AT	6
132	BACR15BB3D								. . RIVET (SIZE DETERMINED ON INST)	M-Q, AS, AT, BV- CA, CC- CH	4
133	BACR15BB3D								. . RIVET (SIZE DETERMINED ON INST)	BV-CA, CC-CH	6
135	417N3122-57								. . BRACKET	M-Q, AS, AT	1
137	417N3122-125								. . ANGLE	BV-CA, CC-CH	1
140	417N3121-131								. . STIFFENER	M-Q, AS, AT	1
143	417N3121-307								. . STIFFENER ASSY	AS, AT	1
145	417N3122-169								DELETED		
145A	417N3121-69								. . STIFFENER ASSY	M-Q	1
-150	417N3121-61								. . STIFFENER ASSY	L, R, U, W, X, Z, AB, AH, AV, AW, CBW	1
-150A	417N3121-339								. . STIFFENER ASSY	BV-BX, CC-CE	1
-155	417N3121-62								. . STIFFENER ASSY	A-F, S, T, V, Y, AA, AC-AG	1
-155A	417N3121-340								. . STIFFENER ASSY	BY-CA, CF-CH	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
5-												
156	417N3121-329		. .								BV-BX, CC-CE	1
-158	417N3121-330		. .								BY-CA, CF-CH	1
160	BACR15BA3D		. . .								A-F, L- AH, AS, AT, AV, AW, BV- BX, CB- CE	4
											(SIZE DETERMINED ON INST)	
162	BACR15BA3D		. . .								AS, AT	4
											(SIZE DETERMINED ON INST)	
165	BRM200A08K		. . .								A-F, L- AH, AS, AT, AV, AW, BV- BX, CB- CE	2
											(V52828)	
											(SPEC BACN10JP08AR)	
											(OPT MK1000-08BCBAC (V15653))	
											(OPT NS103197-82BC (V80539))	
											(OPT RMA9201M82BC (V72962))	
											(OPT T8076S832BC (V11815))	
											(OPT VN202A2-82 (V92215))	
166	BRM200A08K		. . .								AS, AT, BY-CA, CF-CH	2
											(V52828)	
											(SPEC BACN10JP08AR)	
											(OPT MK1000-08BCBAC (V15653))	
											(OPT NS103197-82BC (V80539))	
											(OPT RMA9201M82BC (V72962))	
											(OPT T8076S832BC (V11815))	
											(OPT VN202A2-82 (V92215))	
167	417N3121-71		. . .								M-Q	1
-170	417N3121-63		. . .								L, R, U, W, X, Z, AB, AH, AV, AW, CBW	1
-170A	417N3121-341		. . .								BV-BX, CC-CE	1
172	417N3121-313		. . .								AS, AT	1
-175	417N3121-64		. . .								A-F, S, T, V, Y, AA, AC-AG	1
-175A	417N3121-342		. . .								BY-CA, CF-CH	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
176	417N3121-331								. . . STIFFENER	BV-BX, CC-CE	1
-177	417N3121-332								. . . STIFFENER	BY-CA, CF-CH	1
180	BACR15BB3D								. . RIVET (SIZE DETERMINED ON INST)	A-F, L- AH, AV, AW, BV- CH	16
185	417N3122-54								. . BRACKET	A-F, L- AH, AS, AT, AV, AW, BV- CH	1
187	417N3122-57								. . BRACKET	A-F, L- AH, AS, AT, AV, AW, BV- CH	3
190	417N3121-129								. . STIFFENER	M-Q, AS, AT	1
-190A	417N3121-81								. . STIFFENER	L, R, U, W, X, Z, AB, AH, AV, AW, CBW	1
-190B	417N3121-321								. . STIFFENER	BV-BX, CC-CE	1
-190C	417N3121-322								. . STIFFENER	BY-CA, CF-CH	1
-195	417N3121-82								. . STIFFENER	A-F, S, T, V, Y, AA, AC-AG	1
198	417N3121-305								. . STIFFENER	AS, AT	1
200	417N3121-171								. . STIFFENER	M-Q, U, W, X, Z, AB, BV- BX, CC- CE	1
-200A	417N3121-169								. . STIFFENER	L, R, AH, AV, AW, CB	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
5- -205	417N3121-172		.	.							A-F, S, T, V, Y, AA, AC-AG, BY-CA, CF-CH	1
210	417N3121-47		.	.							L-R, U, W, X, Z, AB, AH, AV, AW, CBW	1
-210A	417N3121-333		.	.							BV-BX, CC-CE	1
212	417N3121-301		.	.							AS, AT	1
-215	417N3121-48		.	.							A-F, S, T, V, Y, AA, AC-AG	1
-215A	417N3121-334		.	.							BY-CA, CF-CH	1
			ATTACHING PARTS									
220	BACR15BB3D		.	.							A-F, L- AH, AS, AT, AV, AW, BV- CH	2
225	BACS12FA08K6		.	.							A-F, L- AH, AS, AT, AV, AW, BV- CH	1
			(V06710) (SPEC BACS12FA08K6) (OPT BACS12FA08K6 (V06725)) (OPT BACS12FA08K6 (V06950)) (OPT BACS12FA08K6 (V27624)) (OPT BACS12FA08K6 (V34252)) (OPT BACS12FA08K6 (V56878)) (OPT BACS12FA08K6 (V73197)) (OPT BACS12FA08K6 (V80539)) (OPT BACS12FA08K6 (V92215)) (OPT BACS12FA08K6 (V93907)) (OPT BACS12FA08K6 (V97928))									
			-----*									
230	BACR15BA3D		.	.	.						A-F, L- AH, AV, AW, BV- CH	6
			(SIZE DETERMINED ON INST)									

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
232	BACR15BA3D		. . .	RIVET						AS, AT	6
				(SIZE DETERMINED ON INST)							
235	BRM200A08K		. . .	NUTPLATE						A-F, L- AH, AV, AW, BV- CH	3
				(V52828)							
				(SPEC BACN10JP08AR)							
				(OPT MK1000-08BCBAC (V15653))							
				(OPT NS103197-82BC (V80539))							
				(OPT RMA9201M82BC (V72962))							
				(OPT T8076S832BC (V11815))							
				(OPT VN202A2-82 (V92215))							
237	BRM200A08K		. . .	NUTPLATE						AS, AT	3
				(V52828)							
				(SPEC BACN10JP08AR)							
				(OPT MK1000-08BCBAC (V15653))							
				(OPT NS103197-82BC (V80539))							
				(OPT RMA9201M82BC (V72962))							
				(OPT T8076S832BC (V11815))							
				(OPT VN202A2-82 (V92215))							
240	417N3121-51		. . .	STIFFENER						L-R, U, W, X, Z, AB, AH, AV, AW, CBW	1
-240A	417N3121-335		. . .	STIFFENER						BV-BX, CC-CE	1
242	417N3121-303			DELETED							
242A	417N3121-361		. . .	STIFFENER						AS, AT	1
-245	417N3121-52		. . .	STIFFENER						A-F, S, T, V, Y, AA, AC-AG	1
250	BACS12FA08K7		. .	SCREW						A-F, L- AH, AS, AT, AV, AW, BV- CH	4
				(V06710)							
				(SPEC BACS12FA08K7)							
				(OPT BACS12FA08K7 (V06725))							
				(OPT BACS12FA08K7 (V06950))							
				(OPT BACS12FA08K7 (V27624))							
				(OPT BACS12FA08K7 (V34252))							
				(OPT BACS12FA08K7 (V56878))							
				(OPT BACS12FA08K7 (V73197))							
				(OPT BACS12FA08K7 (V80539))							
				(OPT BACS12FA08K7 (V92215))							
				(OPT BACS12FA08K7 (V93907))							
				(OPT BACS12FA08K7 (V97928))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
255	AN960PD8L		. .	WASHER						A-F, L- AH, AV, AW, BV- CH	4
-255A	AN960JD8L		. .	WASHER						AS, AT	4
260	H10-08BAC		. .	NUT (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) (OPT T6S832J (V11815))						A-F, L- AH, AS, AT, AV, AW, BV- CH	4
265	417N3102-1		. .	BRACKET-MTG						A-F, L- AH, AS, AT, AV, AW, BV- CH	2
266	BACN10YJ08		. .	NUT						AS, AT	1
267	417N3122-60		. .	BRACKET ASSY						AS, AT	1
267G	BACS21AQ2A3K		. . .	STUD						AS, AT	1
268	82-47-108-15		. . .	CLIP (V84483)						AS, AT	1
269	417N3122-61		. . .	BRACKET						AS, AT	1
269G	417N3121-273			DELETED							
269H	417N3121-359		. .	STIFFENER						AS, AT	1
270	417N3121-49		. .	STIFFENER						L-R, U, W, X, Z, AB, AH, AV, AW, CBW	1
-270A	417N3121-323		. .	STIFFENER						BV-BX, CC-CE	1
-275	417N3121-50		. .	STIFFENER						A-F, S, T, V, Y, AA, AC-AG	1
-275A	417N3121-324		. .	STIFFENER						BY-CA, CF-CH	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
277	417N3121-281		.	.	STIFFENER					AS, AT	1
280	417N3121-115		.	.	STIFFENER					L-R, U, W, X, Z, AB, AH, AV, AW, BV-BX, CB-CE	1
-285	417N3121-116		.	.	STIFFENER					A-F, S, T, V, Y, AA, AC-AG, BY-CA, CF-CH	1
290	BACR15CE3D		.	.	RIVET (SIZE DETERMINED ON INST)					A-F, L- AH, AV, AW, BV- CH	3
-290A	BACR15DR3		.	.	RIVET (SIZE DETERMINED ON INST)					AS, AT	3
295	BACR15BB3D		.	.	RIVET (SIZE DETERMINED ON INST)					A-F, L- AH, AV, AW, BV- CH	5
-295A	CCR274SS3		.	.	RIVET (V11815) (SPEC BACR15DR3P) (OPT AF5170-3 (V53551)) (OPT RV570A3 (V98996)) (SIZE DETERMINED ON INST)					AS, AT	5
300	417N3121-35		.	.	STIFFENER					M-Q, U, W, X, Z, AB	1
-300A	417N3121-97		.	.	STIFFENER					L, R, AH, AV, AW, CB	1
-300B	417N3121-271		.	.	STIFFENER					AS, AT	1
-300C	417N3121-319		.	.	STIFFENER					BV-BX, CC-CE	1
-305	417N3121-36		.	.	STIFFENER					A-F, S, T, V, Y, AA, AC-AG	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
-305A	417N3121-320		.	.						BY-CA, CF-CH	1
310	417N3121-83		.	.						M-Q, U, W, X, Z, AB, AS, AT	1
-310A	417N3121-99		.	.						L, R, AH, AV, AW, CB	1
-310B	417N3121-317		.	.						BV-BX, CC-CE	1
-315	417N3121-84		.	.						A-F, S, T, V, Y, AA, AC-AG	1
-315B	417N3121-318		.	.						BY-CA, CF-CH	1
317	417N3121-325		.	.						BV-BX, CC-CE	1
-317A	417N3121-326		.	.						BY-CA, CF-CH	1
320	417N3111-7SP		.							M-Q, AS, AT	1
-320A	417N3111-9SP		.							L, R, AH, AV, AW, CB	1
-320B	417N3111-1SP		.							U, W, X, Z, AB	1
-320C	417N3111-35SP		.							BV-BX, CC-CE	1
-325	417N3111-2SP		.							A-F, S, T, V, Y, AA, AC-AG	1
-325A	417N3111-36SP		.							BY-CA, CF-CH	1

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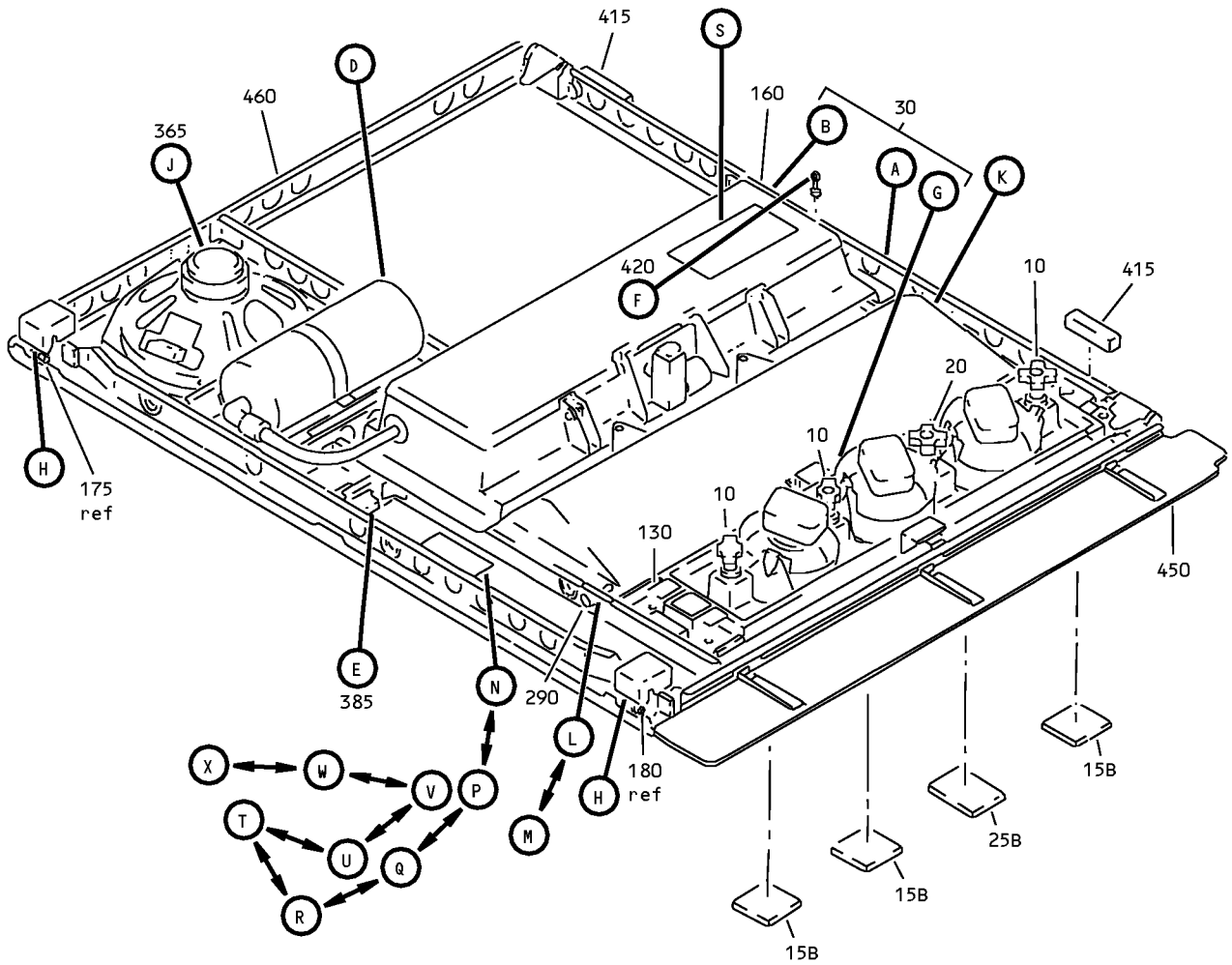
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Full Underbin Passenger (with Sustaining Oxygen and Speaker) Service Unit Assembly
 IPL Figure 6 (Sheet 1 of 8)

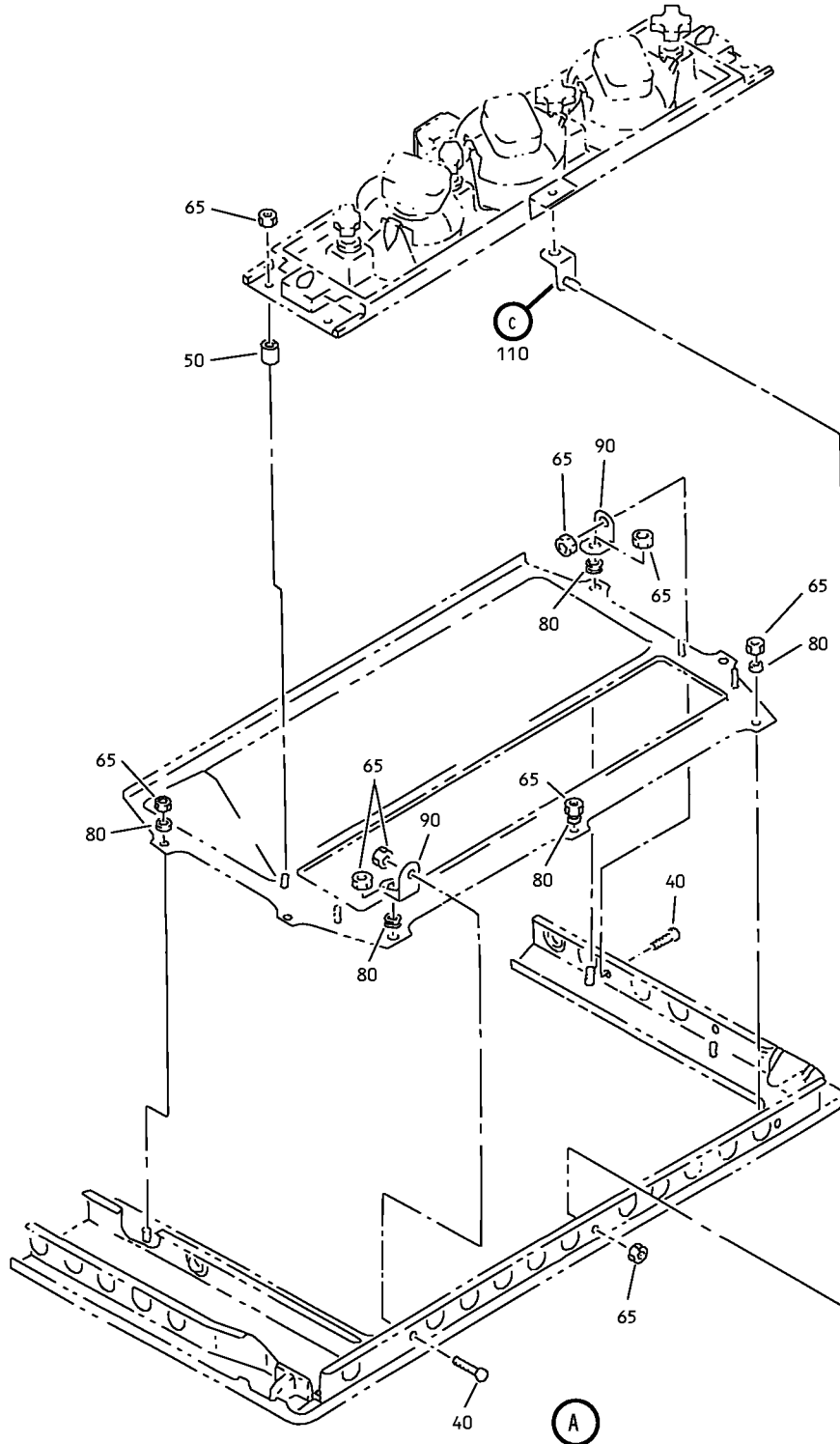
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Full Underbin Passenger (with Sustaining Oxygen and Speaker) Service Unit Assembly
IPL Figure 6 (Sheet 2 of 8)

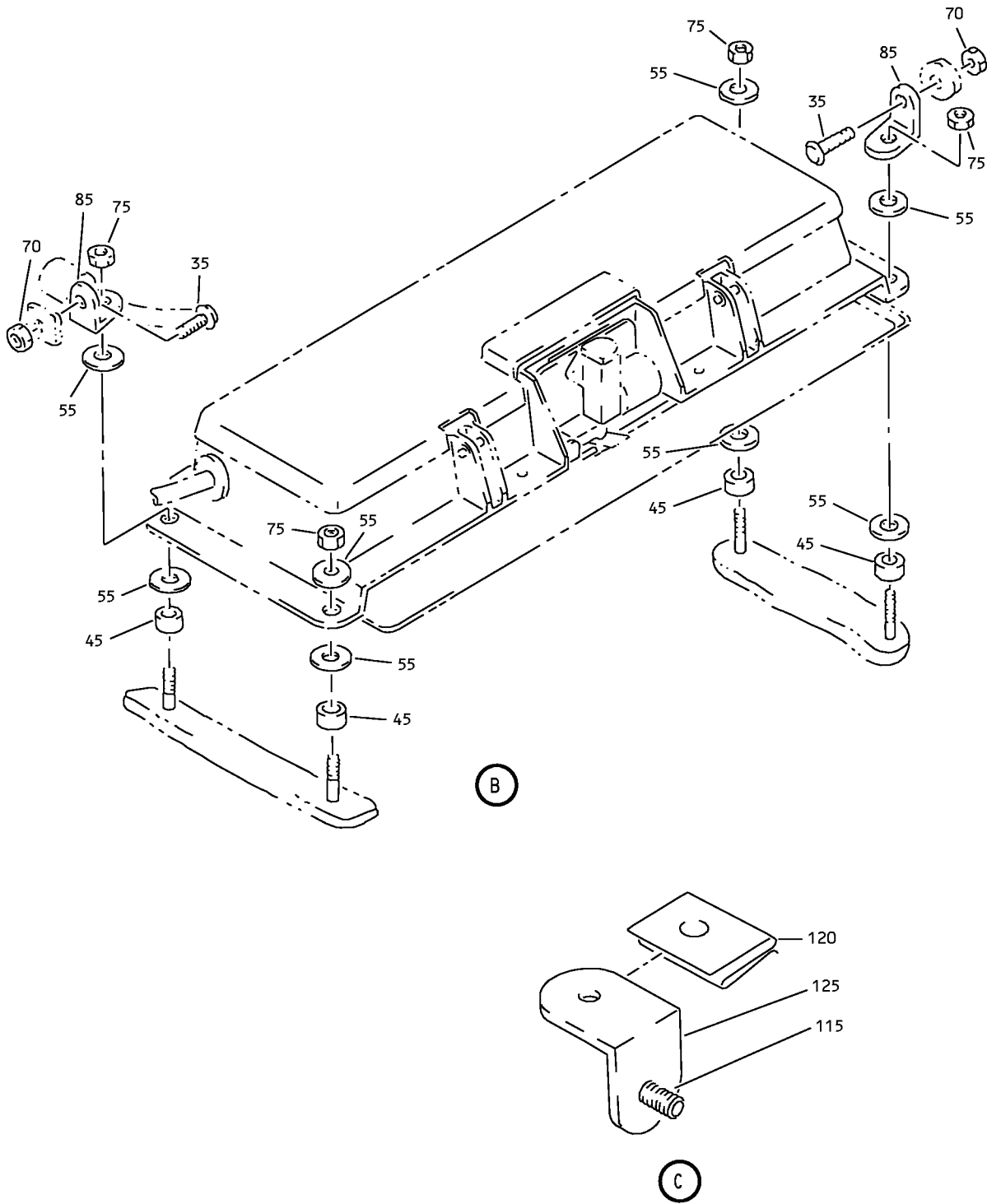
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IPL Figure 6 (Sheet 3 of 8)

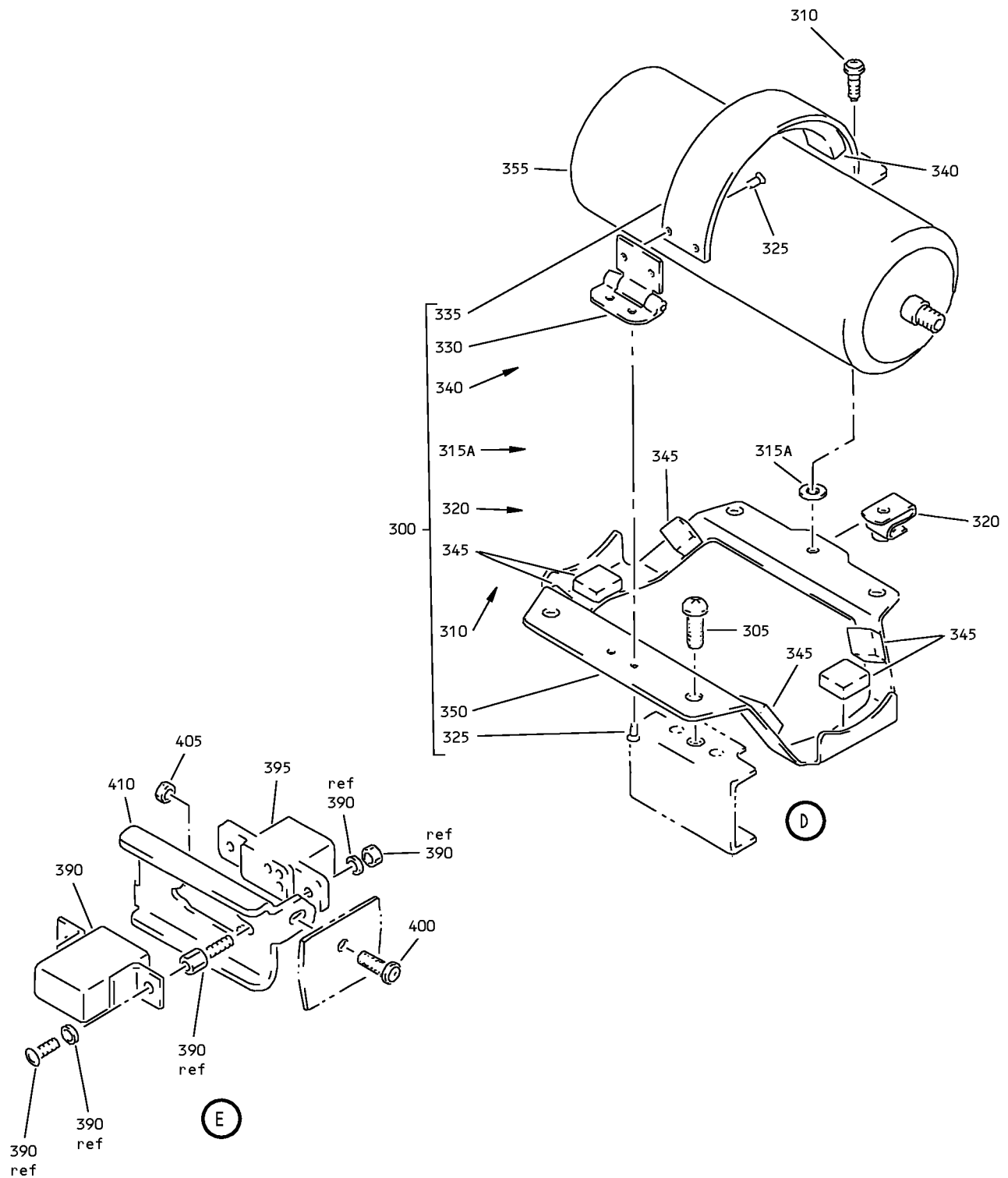
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IPL Figure 6 (Sheet 4 of 8)

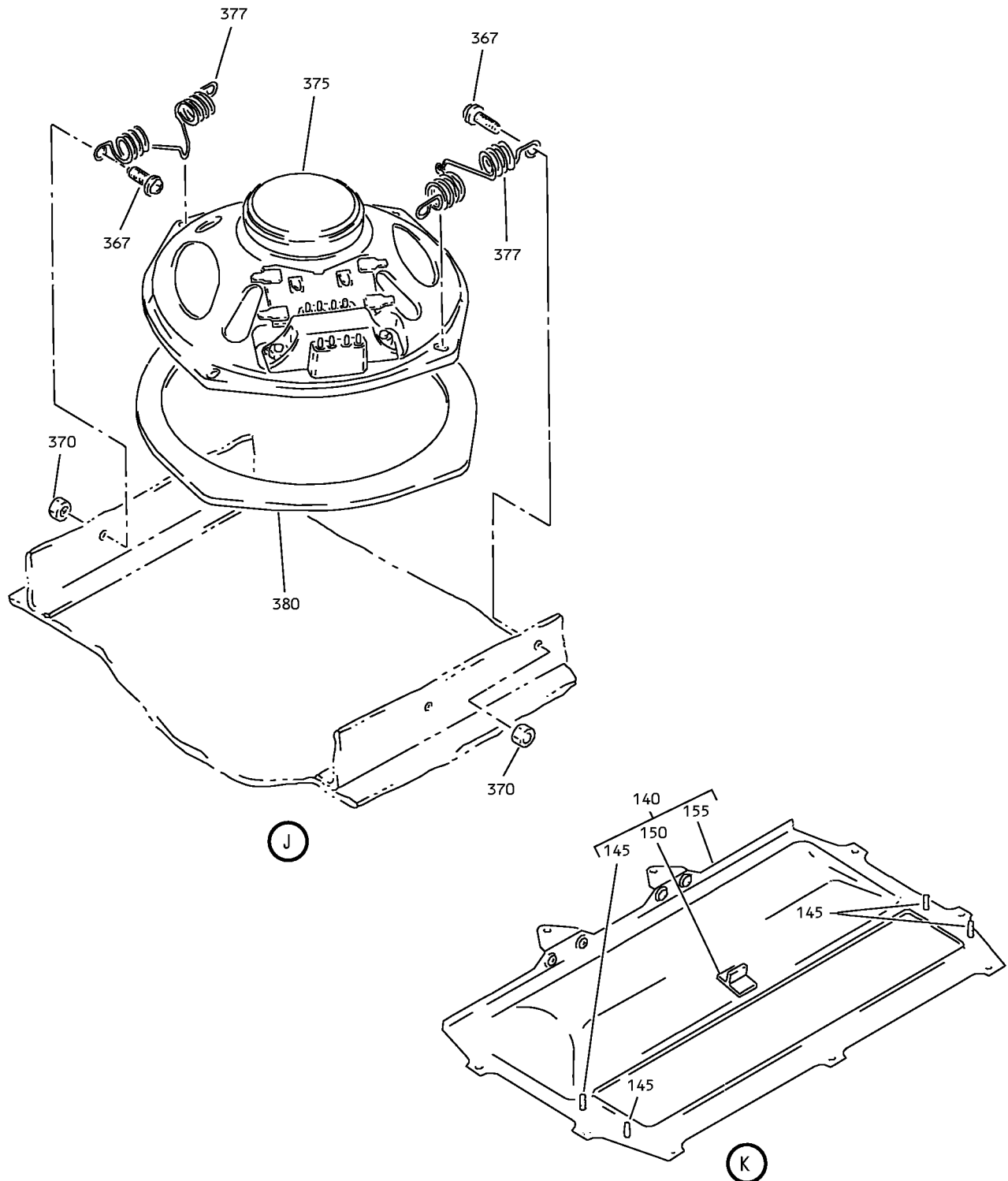
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Full Underbin Passenger (with Sustaining Oxygen and Speaker) Service Unit Assembly
IPL Figure 6 (Sheet 6 of 8)

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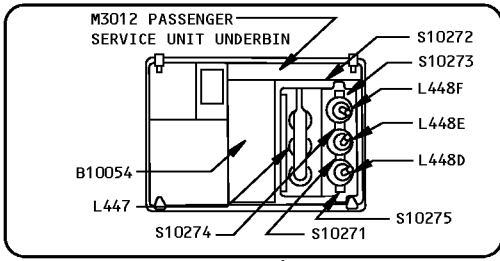
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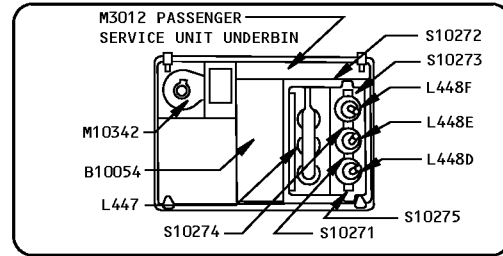
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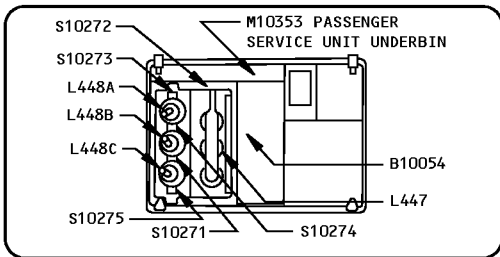
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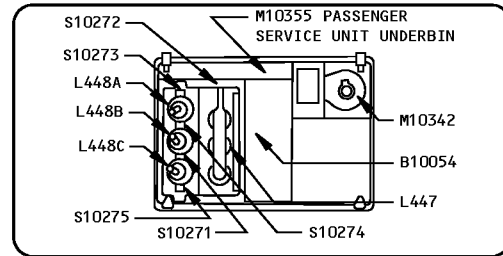
510



505



500



495



Full Underbin Passenger (with Sustaining Oxygen and Speaker) Service Unit Assembly
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ATTENTION

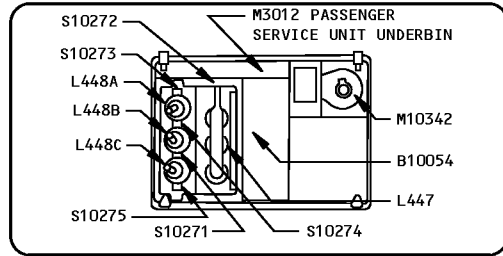
FOR REMOVAL AND RELOCATION INFORMATION SEE MAINTENANCE MANUAL CHAPTER 25

FOR MASK STORAGE INSTRUCTIONS SEE MAINTENANCE MANUAL CHAPTER 35

FOR CLEANING INSTRUCTIONS SEE DOCUMENT D6-7127

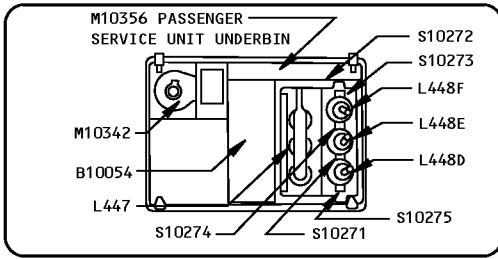
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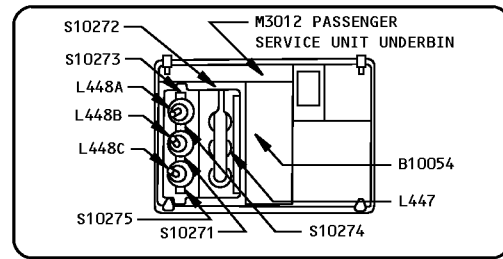
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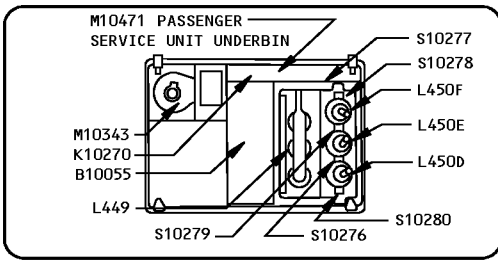
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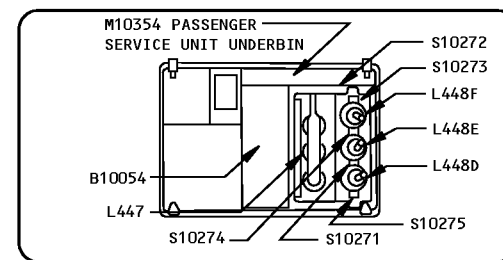
485

(U)



520

(W)



515

(V)

Full Underbin Passenger (with Sustaining Oxygen and Speaker) Service Unit Assembly
IPL Figure 6 (Sheet 8 of 8)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
6- -1K	417N3100-655SP										BU	RF
-5	417N3100-318SP										AY	RF
-5A	417N3100-320SP										AZ	RF
-5B	417N3100-400SP										BA	RF
-5C	417N3100-402SP										BB	RF
-5D	417N3100-404SP										BC	RF
-5E	417N3100-406SP										BD	RF
-5F	417N3100-408SP										BE	RF
-5G	417N3100-432SP										BF	RF
-5H	417N3100-434SP										BG	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
6-											
-5J	417N3100-436SP										
-5K	417N3100-438SP										
-5L	417N3100-442SP										
-5M	417N3100-454SP										
-5N	417N3100-456SP										
-5P	417N3100-458SP										
-5Q	417N3100-490SP										
-5R	417N3100-496SP										
-5S	417N3100-498SP										
10	920056										
15	S417N304-1A										
-15A	S417N304-1B										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY														
			1	2	3	4	5	6	7																
6- -15N	VIP720-6J		.	L	E	N	S	-	L	T	S	W	I	T	C	H		AJ, AK, AY, AZ	3						
-15P	VIP720-6K		.	L	E	N	S	-	L	T	S	W	I	T	C	H		AJ, AK, AY, AZ	3						
-15Q	VIP720-6L		.	L	E	N	S	-	L	T	S	W	I	T	C	H		AJ, AK, AY, AZ	3						
-15R	VIP720-6M		.	L	E	N	S	-	L	T	S	W	I	T	C	H		AJ, AK, AY, AZ	3						
20	920055		.	S	W	I	T	C	H	-	A	T	T	E	N	D	A	N	T	C	A	L		AJ-AR, AU, AY- BR, BT, BU	1
25	S417N303-2A																								
-25A	S417N303-2B																								
-25B	S417N303-2C																								
-25C	VIP720-2D		.	L	E	N	S	-	C	A	L	L	S	W	I	T	C	H		AJ, AK, AY, AZ	1				
-25D	VIP720-2E		.	L	E	N	S	-	C	A	L	L	S	W	I	T	C	H		AJ, AK, AY, AZ	1				

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
6- -25E	VIP720-2G		.								AJ, AK, AY, AZ	1
-25F	S417N303-2H		.								AJ, AK, AY, AZ	1
-25G	S417N303-2J		.								AJ, AK, AY, AZ	1
-25H	S417N303-2K		.								AJ, AK, AY, AZ	1
-25J	S417N303-2L		.								AJ, AK, AY, AZ	1
-25K	S417N303-3B		.								AJ, AK, AY, AZ	1
-25L	VIP720-4A		.								AJ, AK, AY, AZ	1
-25M	VIP720-2F		.								AJ, AK, AY, AZ	1
-25N	VIP720-3A		.								AJ, AK, AY, AZ	1
-25P	S417N303-3C		.								AJ, AK, AY, AZ	1
30	417N3100-83		.								AJ, AK, AY, AZ	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
6- -30A	417N3100-92		.								AL-AR, BA-BN, BQ, BR, BT, BU	1
-30B	417N3100-94		.								AU, BP	1
35	BACS12FA08K6		.	.							AJ, AK, AY, AZ	2
40	BACS12FA08K5		.	.							AJ, AK, AU, AY, AZ, BP	2
45	NAS43DD3-18		.	.							AJ-AR, AU, AY- BR, BT, BU	4
50	NAS43DD3-20		.	.							AJ-AR, AU, AY- BR, BT, BU	4
55	BACW10P193G		.	.							AJ-AR, AU, AY- BR, BT, BU	8

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
6-												
60	MS35335-31		.	.	W	A	S	H	E	R	AJ, AK, AY, AZ	1
65	BACN10YJ08		.	.	N	U	T				AJ-AR, AU, AY- BR, BT, BU	13
70	BACN10YJ08		.	.	N	U	T				AJ, AK, AU, AY, AZ, BP	2
75	BACN10YJ08		.	.	N	U	T				AJ, AK, AY, AZ	4
80	G6940-3B3		.	.	G	R	O	M	M	E	AJ-AR, AU, AY- BR, BT, BU	5
					(V75345)							
					(SPEC BACG20AF3B3)							
					(OPT SZ6924-3B3 (V95272))							
					(OPT 701-3B3 (V07096))							
					(OPT E3B3 (V60980))							
					(OPT H3B3 (V60980))							
					(OPT RR2002-3B3 (V57268))							
85	417N3122-115		.	.	A	N	G	L	E		AJ, AK, AY, AZ	2
90	417N3122-14		.	.	A	N	G	L	E	-	AJ, AK, AY, AZ	2
95	417N3122-122		.	.	B	R	A	C	K	E	AJ, AK, AY, AZ	1
97	BACS21AQ2A3K		.	.	S	T	U	D			AJ, AK, AY, AZ	1
100	82-47-108-15		.	.	C	L	I	P			AJ, AK, AY, AZ	1
					(V84483)							
105	417N3122-121		.	.	B	R	A	C	K	E	AJ, AK, AY, AZ	1
110	417N3122-60		.	.	B	R	A	C	K	E	AJ, AK, AY, AZ	1
115	BACS21AQ2A3K		.	.	S	T	U	D			AJ, AK, AY, AZ	1
120	82-47-108-15		.	.	C	L	I	P			AJ, AK, AY, AZ	1
					(V84483)							
125	417N3122-61		.	.	B	R	A	C	K	E	AJ, AK, AY, AZ	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
6- 130	10-1006-1		.								AJ-AR, AU, BT, BU	1
-135	10-1006-2		.								AY-BR	1
140	417N3105-5SP		.								AJ, AK, AY, AZ	1
-140A	417N3105-8SP		.								AL-AR, AU, BA- BR, BT, BU	1
145	BACS21AQ6A6M		.	.							AJ-AR, AU, AY- BR, BT, BU	4
150	417N3122-53		.	.							AJ-AR, AU, AY- BR, BT, BU	1
155	417N3101-1SP		.	.							AJ, AK, AY, AZ	1
-155A	417N3101-5SP		.	.							AL-AR, AU, BA- BR, BT, BU	1
160	417N3130-63SP		.								AJ, AK	1
-160A	417N3130-73SP		.								AL-AR, AU, BT, BU	1
-165	417N3130-66SP		.								AY, AZ	1
-165A	417N3130-74SP		.								BA, BC, BQ, BR	1
-165B	417N3130-76SP		.								BB, BD- BP	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
6- 167	BACR15BB4D10		.	RIVET (V09192) (SPEC BACR15BB4D10) (OPT BACR15BB4D10 (V42838)) (OPT BACR15BB4D10 (V53551)) (OPT BACR15BB4D10 (V55580))							AJ-AR, AU, AY- BR, BT, BU	2
170	6100-12		.	RETAINER (V2X013)							AJ-AR, AU, AY- BR, BT, BU	2
175	417N3180-1		.	CLAMP ASSY							AJ-AR, AU, AY- BR, BT, BU	1
180	417N3180-1		.	CLAMP ASSY							AJ-AR, AY-BN, BQ, BR, BT, BU	1
-180A	417N3180-2		.	CLAMP ASSY							AU, BP	1
185	NAS607-1-4P		. .	PIN-DOWEL							AJ-AR, AU, AY- BR, BT, BU	2
190	NAS607-2-8P		. .	PIN-DOWEL							AJ-AR, AU, AY- BR, BT, BU	1
195	417N3181-1		. .	LINK-ROCKER (OPT ITEM 195A)							AJ-AR, AU, AY- BR, BT, BU	1
-195A	65-85902-1		. .	LINK-ROCKER (OPT ITEM 195)							AJ-AR, AU, AY- BR, BT, BU	1
200	RCS3289		. .	SPRING (V08205)							AJ-AR, AU, AY- BR, BT, BU	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
6- 205	417N3180-3		.	.							AJ-AR, AU, AY- BR, BT, BU	2
210	RCS3290		.	.							AJ-AR, AU, AY- BR, BT, BU	1
215	65-85905-4		.	.							AJ-AR, AU, AY- BR, BT, BU	1
220	417N3182-1		.	.							AJ-AR, AU, AY- BR, BT, BU	1
230	417N3182-1		.	.							AJ-AR, AY-BN, BQ, BR, BT, BU	1
-230A	417N3182-2		.	.							AU, BP	1
235	417N3183-1		.	.							AJ-AR, AU, AY- BR, BT, BU	1
-240	AN960JD416L		.								AJ, AM, AN, AQ, AZ, BD, BG, BL, BP, BT	AR
-245	AN960JD416L		.								AK, AL, AP, AR, AU, AY, BB, BC, BE, BF, BM, BU	AR
-250	AN960JD416L		.								BA, BH	4
-255	AN960JD416L		.								BJ, BK, BN, BQ, BR	5

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
6- -260	PLWP1S		.								AJ, AM, AN, AQ, AZ, BD, BG, BL, BP, BT	AR
-265	PLWP1S		.								AK, AL, AP, AR, AU, AY, BB, BC, BE, BF, BM, BU	AR
-270	PLWP1S		.								BA, BH	4
-275	PLWP1S		.								BJ, BK, BN, BQ, BR	5
-280	NMC1001-0		.								AJ-AR, AY-BN, BQ, BR, BT, BU	2
-285	61-33500-001		.								AJ, AK, AN, AP, AU, AY, AZ, BF, BG, BP	1
-285A	286N0512-005		.								AQ, AR, BL, BM	1
-285B	286N0512-001		.								BA, BH, BJ, BQ, BT, BU	1
-285C	286N0514-001		.								BK, BR	1
-285D	286N0514-002		.								BB	1
-285E	286N0514-004		.								BN	1
-285F	286N0512-002		.								AL, AM, BC-BE	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
6- -310A	CS8024-08-1A		. . .	SCREW							AJ-AR, AU, AY- BR, BT, BU	1
				(V58998)								
				(OPT ITEM 310)								
315	AN960KD416		DELETED									
315A	AN960JD416		. . .	WASHER							AJ-AR, AU, AY- BR, BT, BU	1
320	A4972-6-82		. . .	NUT							AJ-AR, AU, AY- BR, BT, BU	1
				(V72962)								
				(SPEC BACN10FX84)								
				(OPT RM52LHA4972-6-82 (V72962))								
				(OPT SL211-08-1 (V97393))								
				(OPT 130008 (V60119))								
				(OPT A11330-6-82 (V72962))								
325	BACR15BA3D		. . .	RIVET							AJ-AR, AU, AY- BR, BT, BU	4
				(SIZE DETERMINED ON INST)								
330	417N3811-13		. . .	HINGE							AJ-AR, AU, AY- BR, BT, BU	1
335	417N3161-7		. . .	BRACKET-MTG							AJ-AR, AU, AY- BR, BT, BU	1
340	417N3160-12		. . .	PAD-INSULATION							AJ-AR, AU, AY- BR, BT, BU	1
345	417N3160-13		. . .	PAD-INSULATION							AJ-AR, AU, AY- BR, BT, BU	6
350	417N3136-99		. . .	BRACKET							AJ-AR, AU, AY- BR, BT, BU	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
6- 355	117003-14		.	.	GENERATOR-CHEMICAL OXY (V16827) (SPEC S417T401-27) (OPT ITEM 355A)						AJ-AR, AU, BA, BC, BQ, BR, BT, BUBT	1
-355A	803000-04		.	.	GENERATOR-CHEMICAL OXY (V53655) (SPEC S417T401-33) (OPT ITEM 355)						AJ-AR, AU, BA, BC, BQ, BR, BT, BUBT	1
-360	117003-13		.	.	GENERATOR-CHEMICAL OXY (V16827) (SPEC S417T401-26) (OPT ITEM 360A)						AY, AZ, BB, BD- BP	1
-360A	803000-03		.	.	GENERATOR-CHEMICAL OXY (V53655) (SPEC S417T401-32) (OPT ITEM 360)						AY, AZ, BB, BD- BP	1
365	417N3100-15		.		SPEAKER ASSY						AK	1
-365A	417N3100-17		.		SPEAKER ASSY						AL, AP, AR, AU, BB, BC, BE, BF, BJ, BK, BM, BN, BQ, BR, BU	1
367	BACS12FA08K6		.	.	SCREW (V06710) (SPEC BACS12FA08K6) (OPT BACS12FA08K6 (V06725)) (OPT BACS12FA08K6 (V06950)) (OPT BACS12FA08K6 (V27624)) (OPT BACS12FA08K6 (V34252)) (OPT BACS12FA08K6 (V56878)) (OPT BACS12FA08K6 (V73197)) (OPT BACS12FA08K6 (V80539)) (OPT BACS12FA08K6 (V92215)) (OPT BACS12FA08K6 (V93907)) (OPT BACS12FA08K6 (V97928))						AK	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
6- 370	BACN10YJ08		.	.	NUT						AK, AL, AP, AR, AU, BB, BC, BE, BF, BJ, BK, BM, BN, BQ, BR, BU	2
375	RDAM8005A		.	.	SPEAKER (V54473) (SPEC S222T101-101)						AK, AL, AP, AR, AU, BB, BC, BE, BF, BJ, BK, BM, BN, BQ, BR, BU	1
377	417N3173-6		.	.	SPRING						AK	2
380	417N3104-1		.	.	GASKET (MAKE FROM SH RUBATEX R310V 0.125 X 7.0 IN DIA)						AK	1
-380A	417N3104-2		.	.	GASKET						AL, AP, AR, AU, BB, BC, BE, BF, BJ, BK, BM, BN, BQ, BR, BU	1
385	417N3100-19		.	.	MUTING ASSY						BB, BK, BN, BR	1
390	HFW1204K01		.	.	RELAY (V71482) (SPEC BACR13CD2) (OPT BR16S233 (V09026)) (OPT EE4AA005 (V35344)) (OPT 3SAV1338A2 (V01526)) (OPT HFW1206K03 (V58614))						BB, BK, BN, BR	1
395	451120-026		.	.	SOCKET (V03743)						BB, BK, BN, BR	1
400	BACS12FA08K14		.	.	SCREW						BB, BK, BN, BR	1
405	BACN10YJ08		.	.	NUT						BB, BK, BN, BR	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
6-											
410	417N3121-138		.	.						BB, BK, BN, BR	1
415	417N3100-71		.							AJ-AR, AU, AY- BR, BT, BU	2
420	417N3190-1		.							AJ-AR, AU, AY- BR, BT, BU	1
425	GSC219		.	.						AJ-AR, AU, AY- BR, BT, BU	4
-425A	GSC205		.	.						AJ-AR, AU, AY- BR, BT, BU	4
430	10-61790-1		.	.						AJ-AR, AU, AY- BR, BT, BU	1
435	NAS43DD4-5		.	.						AJ-AR, AU, AY- BR, BT, BU	1
440	65C16899-6		.	.						AJ-AR, AU, AY- BR, BT, BU	1
445	417N3190-3		.	.						AJ-AR, AU, AY- BR, BT, BU	1
450	417N3310-49SP		.							AU	1
-455	417N3310-50SP		.							BP	1
460	417N3110-31SP		.							AJ, AK	1

(FOR DETAILS SEE FIG. 8)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
6- -460A	417N3110-77SP		.								AL-AR, AU, BT, BU	1
-465	417N3110-32SP		.								AY, AZ	1
-465A	417N3110-78SP		.								BA-BR	1
470	BAC27DPA2272		.								AJ-AR, AU, AY- BR, BT, BU	1
475	BAC27NPA0610		.								AJ-AR, AU, BT, BU	1
480	BAC27NPA0609		.								AY-BR	1
485	BAC27NPA0675		.								AJ, AN, AQ	1
490	BAC27NPA0677		.								AK, AP, AR, AU	1
495	BAC27NPA0660		.								AL, BT	1
500	BAC27NPA0662		.								AM, BU	1
505	BAC27NPA0676		.								AY, BF, BM	1
510	BAC27NPA0674		.								AZ, BG, BL, BP	1
515	BAC27NPA0663		.								BA, BD, BH	1
520	BAC27NPA0667		.								BB, BK, BN, BR	1
525	BAC27NPA0661		.								BC, BE, BJ, BQ	1

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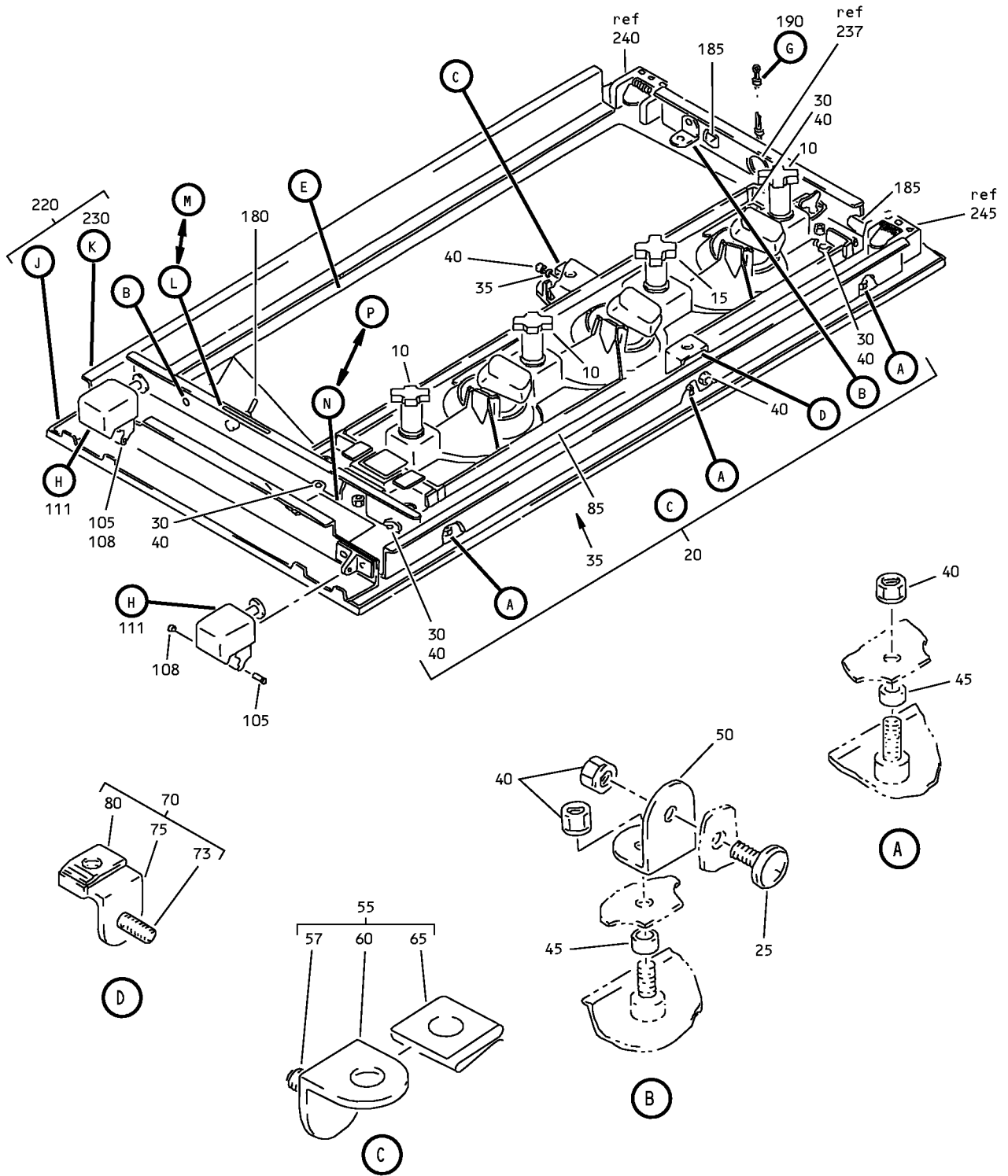
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Aft Partial Underbin Passenger Service Unit
IPL Figure 7 (Sheet 1 of 5)

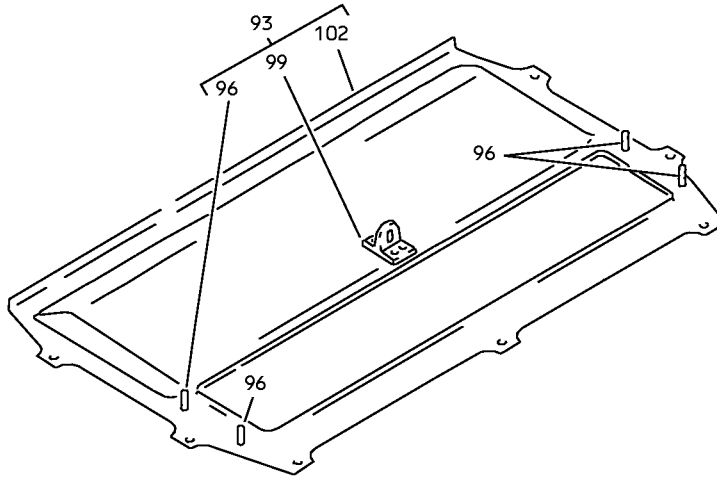
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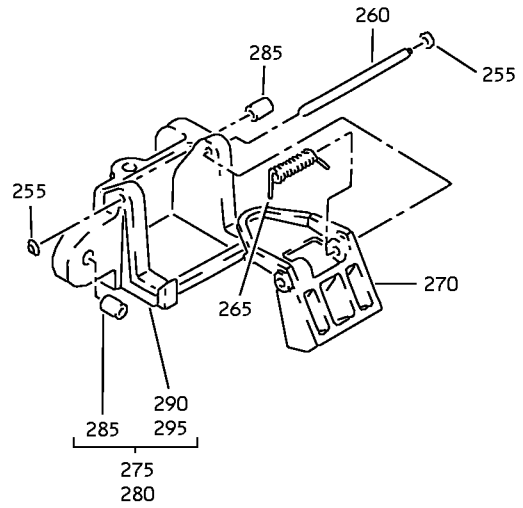
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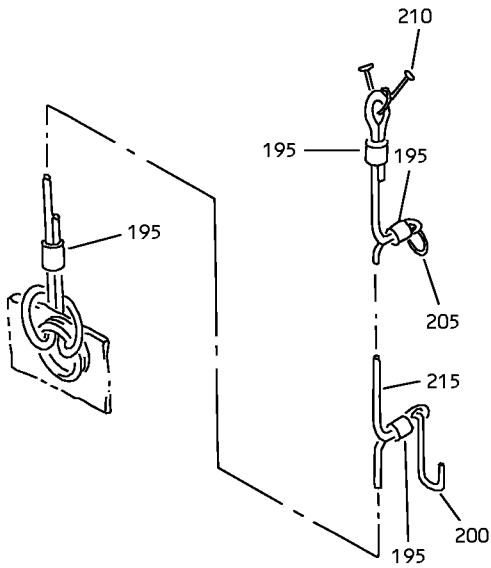
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(E)



(F)



(G)

Aft Partial Underbin Passenger Service Unit
IPL Figure 7 (Sheet 2 of 5)

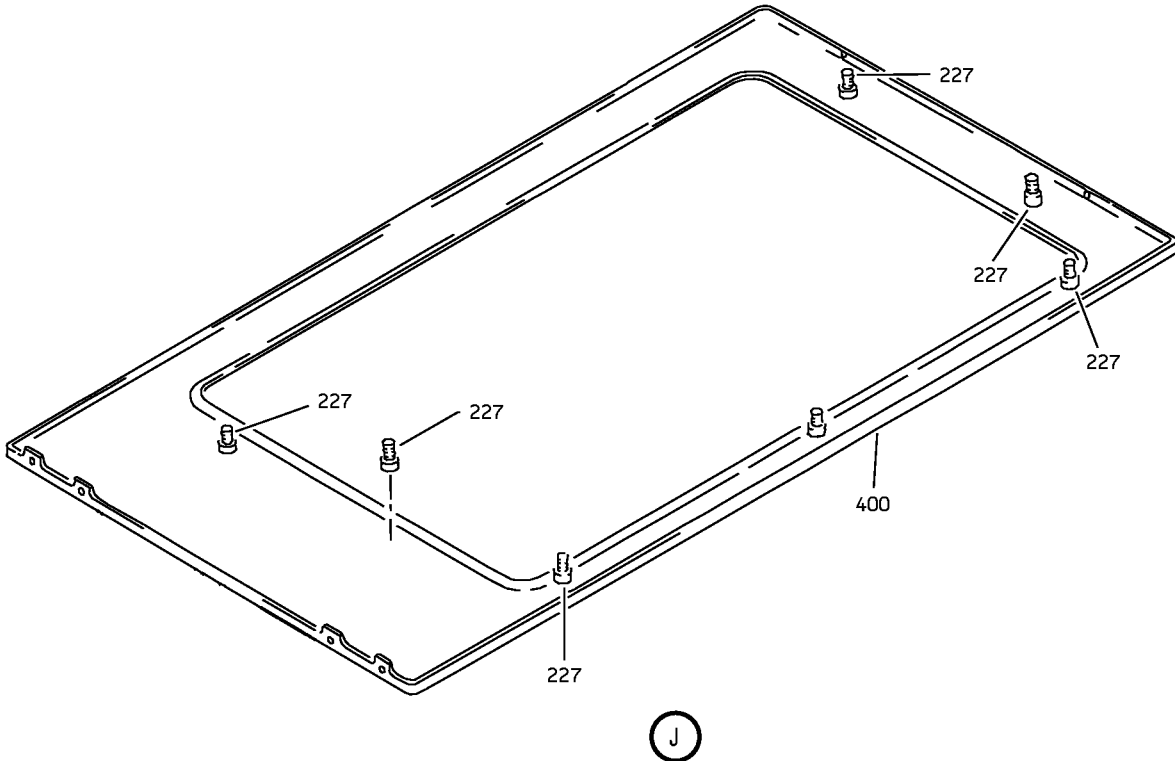
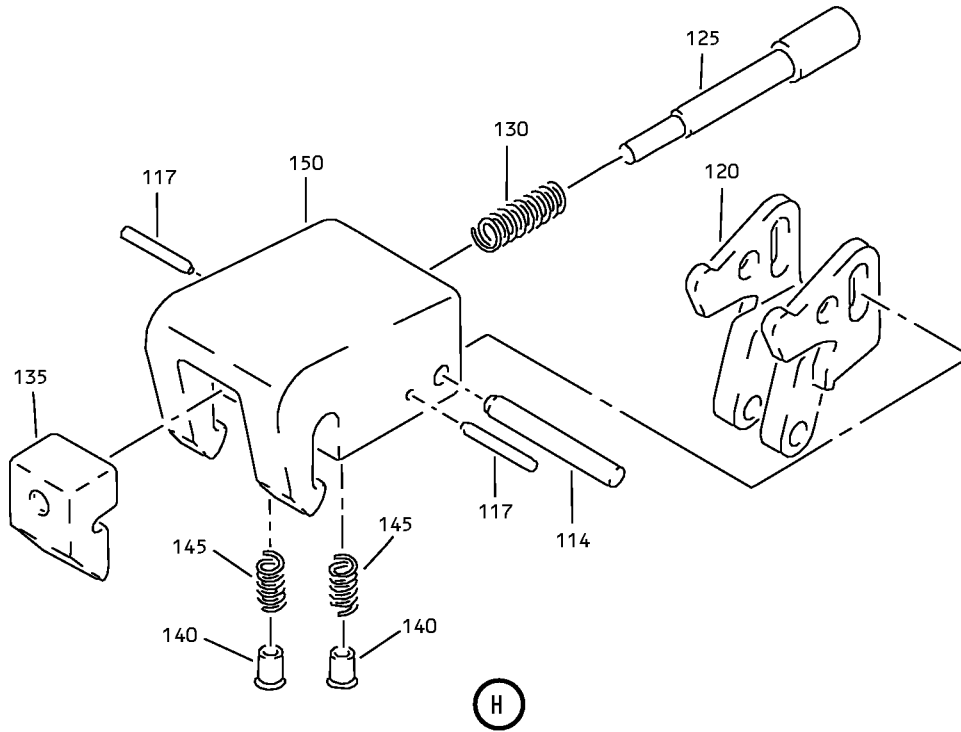
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Aft Partial Underbin Passenger Service Unit
IPL Figure 7 (Sheet 3 of 5)

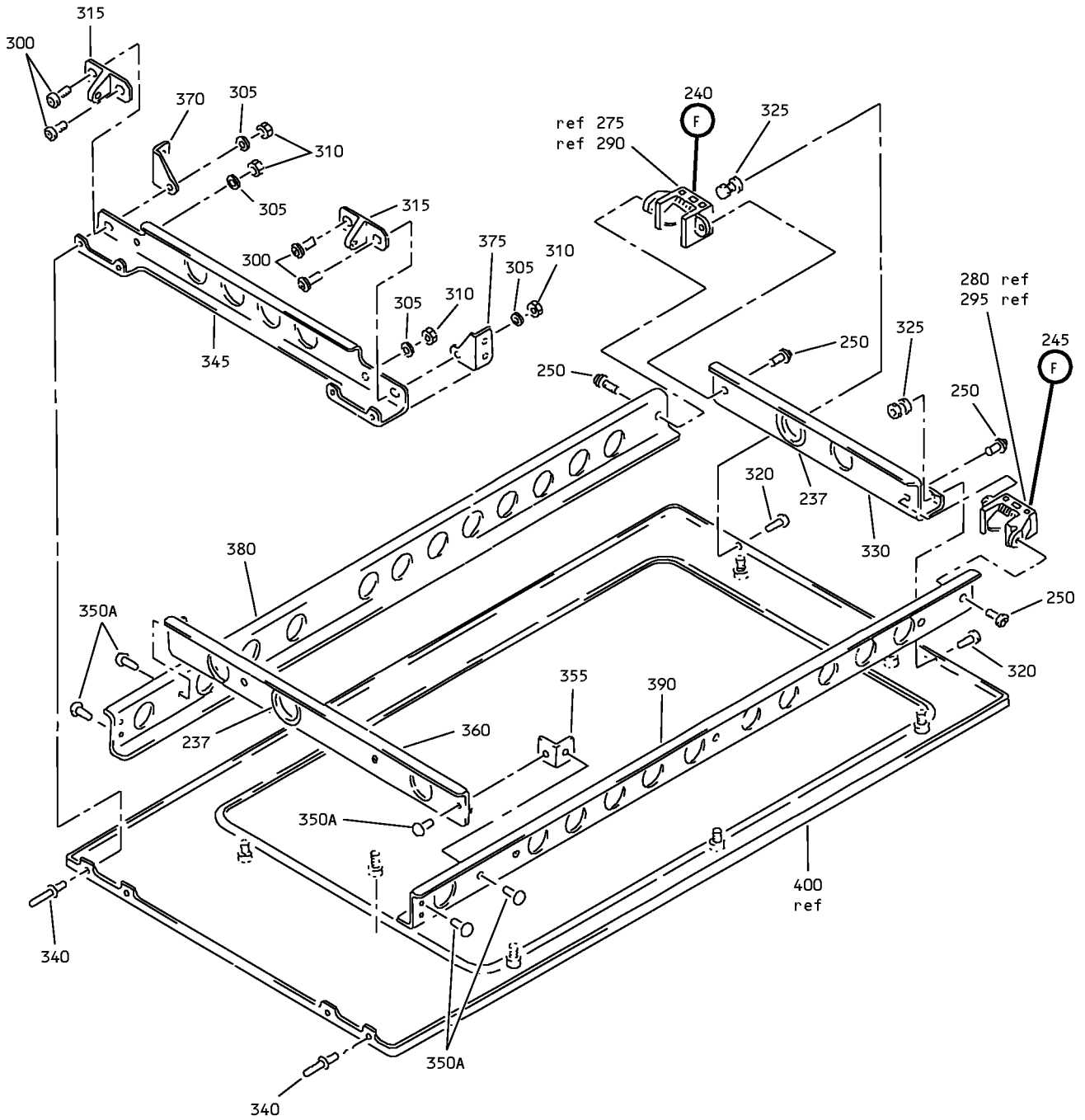
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(K)

Aft Partial Underbin Passenger Service Unit
IPL Figure 7 (Sheet 4 of 5)

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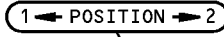
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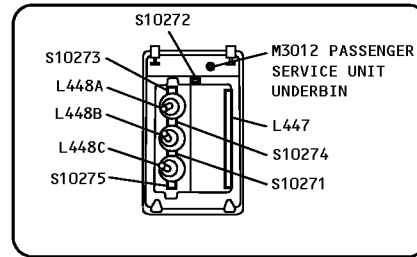
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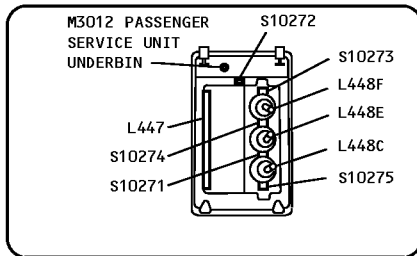
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410



420



425



Aft Partial Underbin Passenger Service Unit
IPL Figure 7 (Sheet 5 of 5)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
7-											
-1	417N3100-539SP		SERVICE UNIT ASSY-AFT PARTIAL UNDERBIN PASS. (LH)							AX	RF
-5	417N3100-540SP		SERVICE UNIT ASSY-AFT PARTIAL UNDERBIN PASS. (RH)							BS	RF
10	920056		. SWITCH-READING LT (V97564)							AX, BS	3
15	920055		. SWITCH-ATTENDANT CALL (V97564)							AX, BS	1
20	417N3100-87		. FASTENER ASSY							AX, BS	1
25	BACS12FA08K5		. . SCREW (V06710) (SPEC BACS12FA08K5) (OPT BACS12FA08K5 (V06725)) (OPT BACS12FA08K5 (V06950)) (OPT BACS12FA08K5 (V27624)) (OPT BACS12FA08K5 (V34252)) (OPT BACS12FA08K5 (V56878)) (OPT BACS12FA08K5 (V73197)) (OPT BACS12FA08K5 (V80539)) (OPT BACS12FA08K5 (V92215)) (OPT BACS12FA08K5 (V93907)) (OPT BACS12FA08K5 (V97928))							AX, BS	2
30	NAS43DD3-20		. . SPACER							AX, BS	4
35	MS35335-31		. . WASHER							AX, BS	1
40	BACN10YJ08		. . NUT							AX, BS	13
45	G6940-3B3		. . GROMMET (V75345) (SPEC BACG20AF3B3) (OPT SZ6924-3B3 (V95272)) (OPT 701-3B3 (V07096)) (OPT E3B3 (V60980)) (OPT H3B3 (V60980)) (OPT RR2002-3B3 (V57268))							AX, BS	5
50	417N3122-14		. . ANGLE							AX, BS	2
55	417N3122-122		. . BRACKET ASSY							AX, BS	1
57	BACS21AQ2A3K		. . . STUD							AX, BS	1
60	417N3122-121		. . . BRACKET							AX, BS	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
7-											
65	82-47-108-15		. . .	CLIP						AX, BS	1
				(V84483)							
70	417N3122-60		. .	BRACKET ASSY						AX, BS	1
73	BACS21AQ2A3K		. . .	STUD						AX, BS	1
75	417N3122-61		. . .	BRACKET						AX, BS	1
80	82-47-108-15		. . .	CLIP						AX, BS	1
				(V84483)							
85	10-1006-1		. LIGHT-READING							AX	1
				(V72914)							
				(SPEC S417N302-1)							
-90	10-1006-2		. LIGHT-READING							BS	1
				(V72914)							
				(SPEC S417N302-2)							
93	417N3105-5SP		. MODULE ASSY-SVCE							AX, BS	1
96	BACS21AQ6A6M		. .	STUD						AX, BS	4
99	417N3122-53		. .	BRACKET						AX, BS	1
102	417N3101-1SP		. .	MODULE						AX, BS	1
105	BACR15BB4D10		. RIVET							AX, BS	2
				(V09192)							
				(SPEC BACR15BB4D10)							
				(OPT BACR15BB4D10 (V42838))							
				(OPT BACR15BB4D10 (V53551))							
				(OPT BACR15BB4D10 (V55580))							
108	6100-12		. RETAINER							AX, BS	2
				(V2X013)							
111	417N3180-1		. CLAMP ASSY							AX, BS	2
114	NAS607-2-8P		. .	PIN						AX, BS	1
117	NAS607-1-4P		. .	PIN						AX, BS	2
120	417N3181-1		. .	LINK-ROCKER						AX, BS	1
				(OPT ITEM 120A)							
-120A	65-85902-1		. .	LINK-ROCKER						AX, BS	1
				(OPT ITEM 120)							
125	65-85905-4		. .	PLUNGER						AX, BS	1
130	RCS3290		. .	SPRING						AX, BS	1
				(V08205)							
135	417N3182-1		. .	BODY-PLUNGER						AX, BS	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
7-											
140	417N3180-3		.	.						AX, BS	2
145	RCS3289		.	.						AX, BS	2
150	417N3183-1		.	.						AX, BS	1
-155	G6940-3B3		.							BS	AR
-155A	G6940-3B3J		.							BS	AR
-160	MS35489-4X		.							BS	AR
-165	AN960JD416L		.							AX, BS	AR
-170	PLWP1S		.							AX, BS	AR
-175	61-33500-001		.							AX, BS	1
180	1TW2-3		.							AX, BS	1
185	417N3100-71		.							AX, BS	2
190	417N3190-1		.							AX, BS	1
195	GSC219		.	.						AX, BS	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
7-											
-195A	GSC205		. .	SLEEVE						AX, BS	4
				(V59730)							
				(SPEC BACS13S205C)							
				(OPT Y0C130 (V09922))							
				(OPT ITEM 195)							
200	10-61790-1		. .	HOOK						AX, BS	1
				(V08205)							
				(SPEC 10-61790-1)							
205	NAS43DD4-5		. .	SPACER						AX, BS	1
210	65C16899-6		. .	SPRING						AX, BS	1
215	417N3190-3		. .	CORD-NYLON						AX, BS	1
220	417N3110-43SP		. .	FRAME ASSY						AX	1
-225	417N3110-44SP		. .	FRAME ASSY						BS	1
227	SL6189-08-4		. .	STUD						AX, BS	7
				(V97393)							
230	417N3110-51		. .	FRAME ASSY						AX	1
-235	417N3110-52		. .	FRAME ASSY						BS	1
237	NAS557-12A		. . .	GROMMET						AX, BS	2
240	417N3170-11		. . .	LATCH ASSY						AX, BS	1
245	417N3170-12		. . .	LATCH ASSY						AX, BS	1
				ATTACHING PARTS							
250	BACS12FA08K6		. . .	SCREW						AX, BS	4
				(V06710)							
				(SPEC BACS12FA08K6)							
				(OPT BACS12FA08K6 (V06725))							
				(OPT BACS12FA08K6 (V06950))							
				(OPT BACS12FA08K6 (V27624))							
				(OPT BACS12FA08K6 (V34252))							
				(OPT BACS12FA08K6 (V56878))							
				(OPT BACS12FA08K6 (V73197))							
				(OPT BACS12FA08K6 (V80539))							
				(OPT BACS12FA08K6 (V92215))							
				(OPT BACS12FA08K6 (V93907))							
				(OPT BACS12FA08K6 (V97928))							
				----- * -----							
255	6100-9		RETAINER						AX, BS	2
				(V2X013)							
260	MS20253P2-165		PIN-HINGE						AX, BS	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
7-											
265	417N3173-1									AX, BS	1
270	417N3171-2									AX, BS	1
-270A	417N3171-3									AX, BS	1
275	417N3172-9									AX, BS	1
-275A	417N3172-19									AX, BS	1
280	417N3172-10									AX, BS	1
-280A	417N3172-20									AX, BS	1
285	6035-2BR185									AX, BS	2
290	417N3172-11									AX, BS	1
-290A	417N3172-21									AX, BS	1
295	417N3172-12									AX, BS	1
-295A	417N3172-22									AX, BS	1
300	BACS12FA08K7									AX, BS	4
305	AN960PD8L									AX, BS	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
7-											
310	H10-08BAC		. . .	NUT						AX, BS	4
				(V15653)							
				(SPEC BACN10JC08)							
				(OPT NS202101-82 (V80539))							
				(OPT RMLH9075-82W (V72962))							
				(OPT T6S832J (V71087))							
				(OPT VN303A82 (V92215))							
				(OPT 96-82 (V80539))							
				(OPT BRH10A08 (V52828))							
				(OPT T6S832J (V11815))							
315	417N3102-1		. . .	BRACKET-MTG						AX, BS	2
320	BACB30MB3A		. . .	BOLT						AX, BS	2
				(SIZE DETERMINED ON INST)							
325	HL278-3		. . .	COLLAR						AX, BS	2
				(V73197)							
				(SPEC BACC30Z3)							
				(OPT HL278-3 (V80539))							
				(OPT HL278-3 (V92215))							
330	417N3121-17		. . .	STIFFENER						AX	1
-335	417N3121-94		. . .	STIFFENER						BS	1
340	CCR274SS3		. . .	RIVET						AX, BS	4
				(V11815)							
				(SPEC BACR15DR3P)							
				(OPT AF5170-3 (V53551))							
				(OPT RV570A3 (V98996))							
				(SIZE DETERMINED ON INST)							
345	417N3121-18		. . .	STIFFENER						AX, BS	1
350	BACR15BB3D			DELETED							
350A	BACR15BB3AD		. . .	RIVET						AX, BS	7
				(SIZE DETERMINED ON INST)							
355	417N3122-1		. . .	ANGLE-BRKT						AX, BS	1
360	417N3121-121		. . .	STIFFENER						AX	1
-365	417N3121-122		. . .	STIFFENER						BS	1
370	417N3122-4		. . .	BRACKET						AX, BS	1
375	417N3122-3		. . .	BRACKET						AX, BS	1
380	417N3121-3		. . .	STIFFENER						AX	1
-385	417N3121-4		. . .	STIFFENER						BS	1
390	417N3121-117		. . .	STIFFENER						AX	1

-Item not Illustrated

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
7-											
-395	417N3121-118		.	.	.					BS	1
400	417N3111-3SP		.	.						AX	1
-405	417N3111-4SP		.	.						BS	1
410	BAC27NPA0610		.							AX	1
415	BAC27NPA0609		.							BS	1
420	BAC29PPS1429		.							AX	1
425	BAC29PPS1428		.							BS	1

-Item not Illustrated

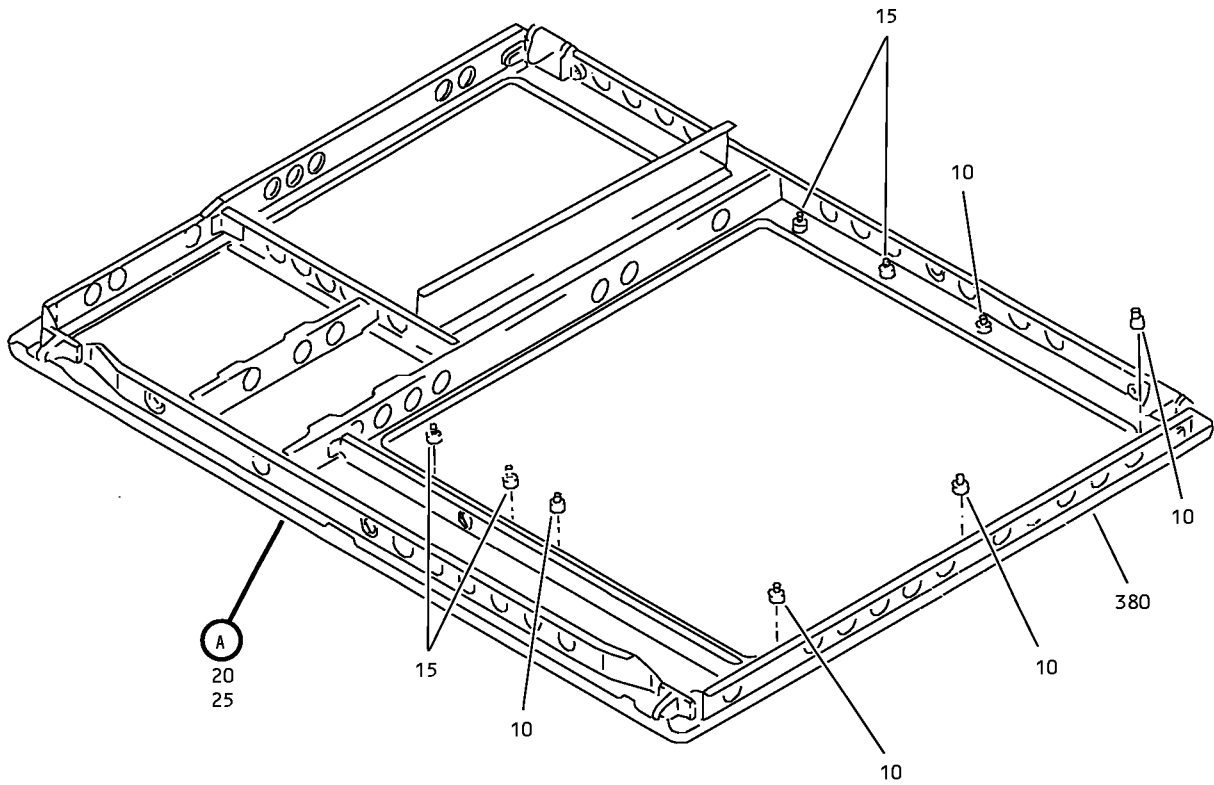
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Underbin Passenger Service Unit Frame Assembly
IPL Figure 8 (Sheet 1 of 6)

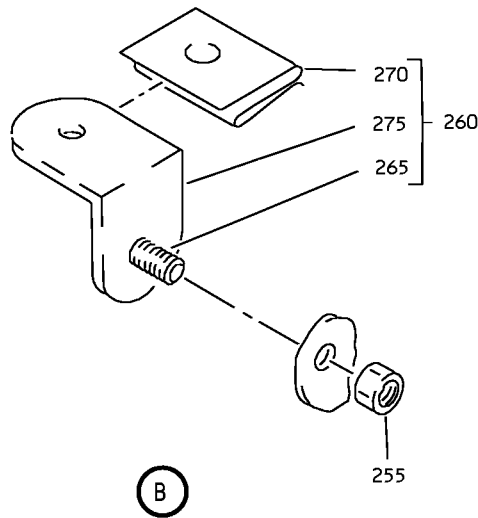
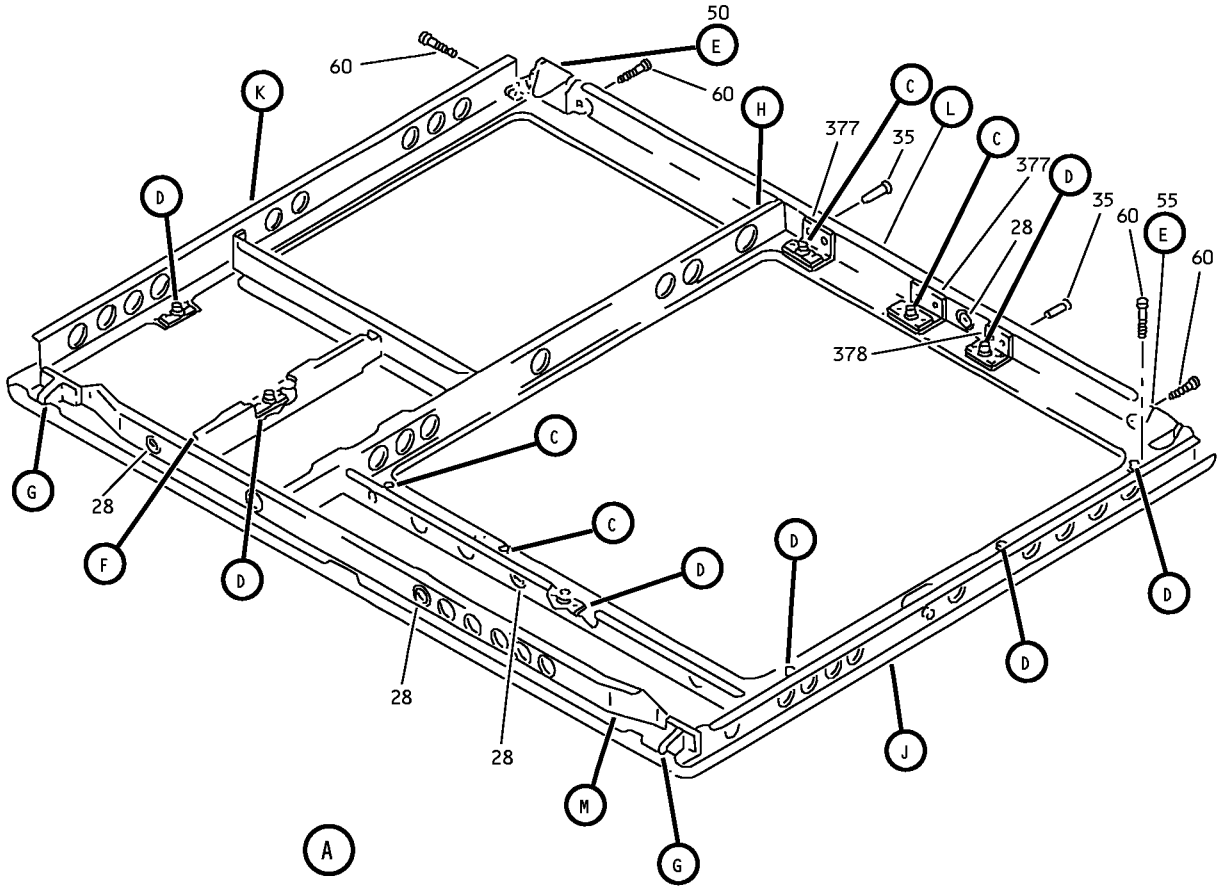
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Underbin Passenger Service Unit Frame Assembly
IPL Figure 8 (Sheet 2 of 6)

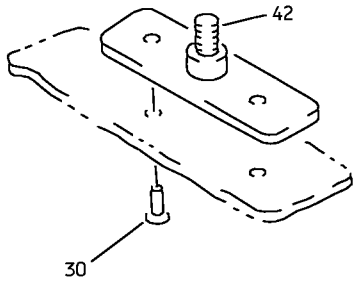
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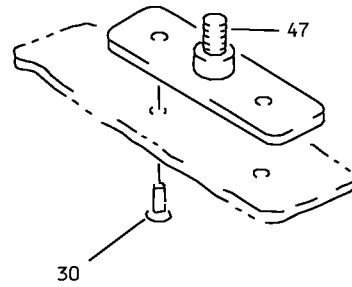
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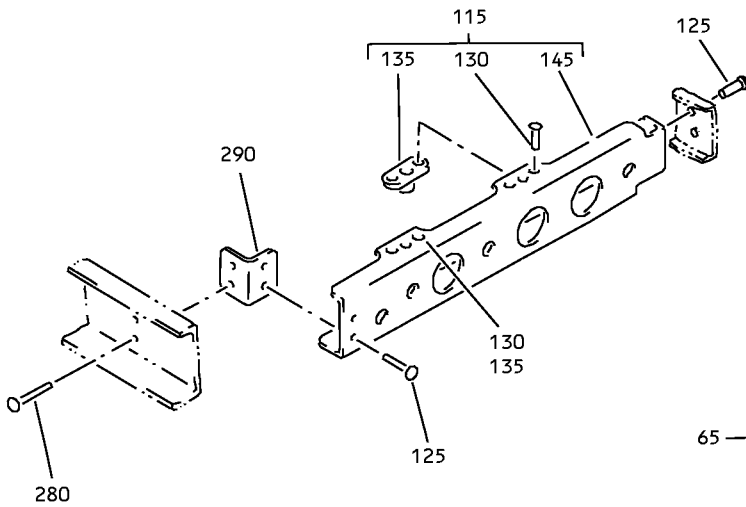
COMPONENT MAINTENANCE MANUAL



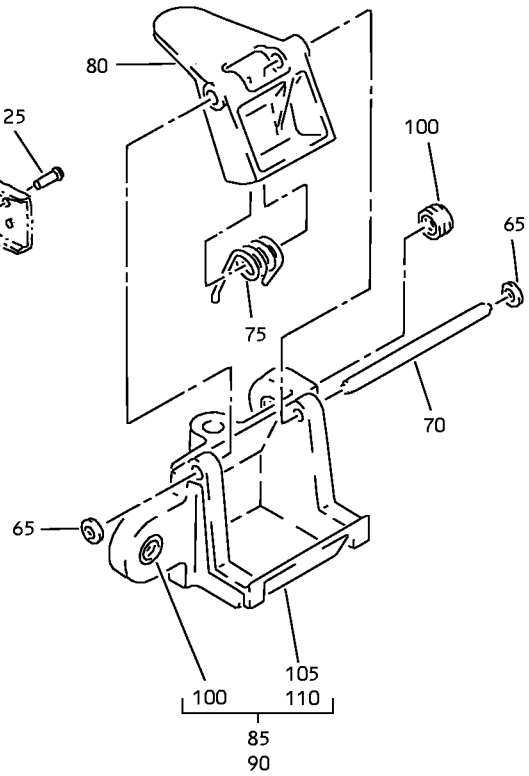
C



D



F



E

Underbin Passenger Service Unit Frame Assembly
IPL Figure 8 (Sheet 3 of 6)

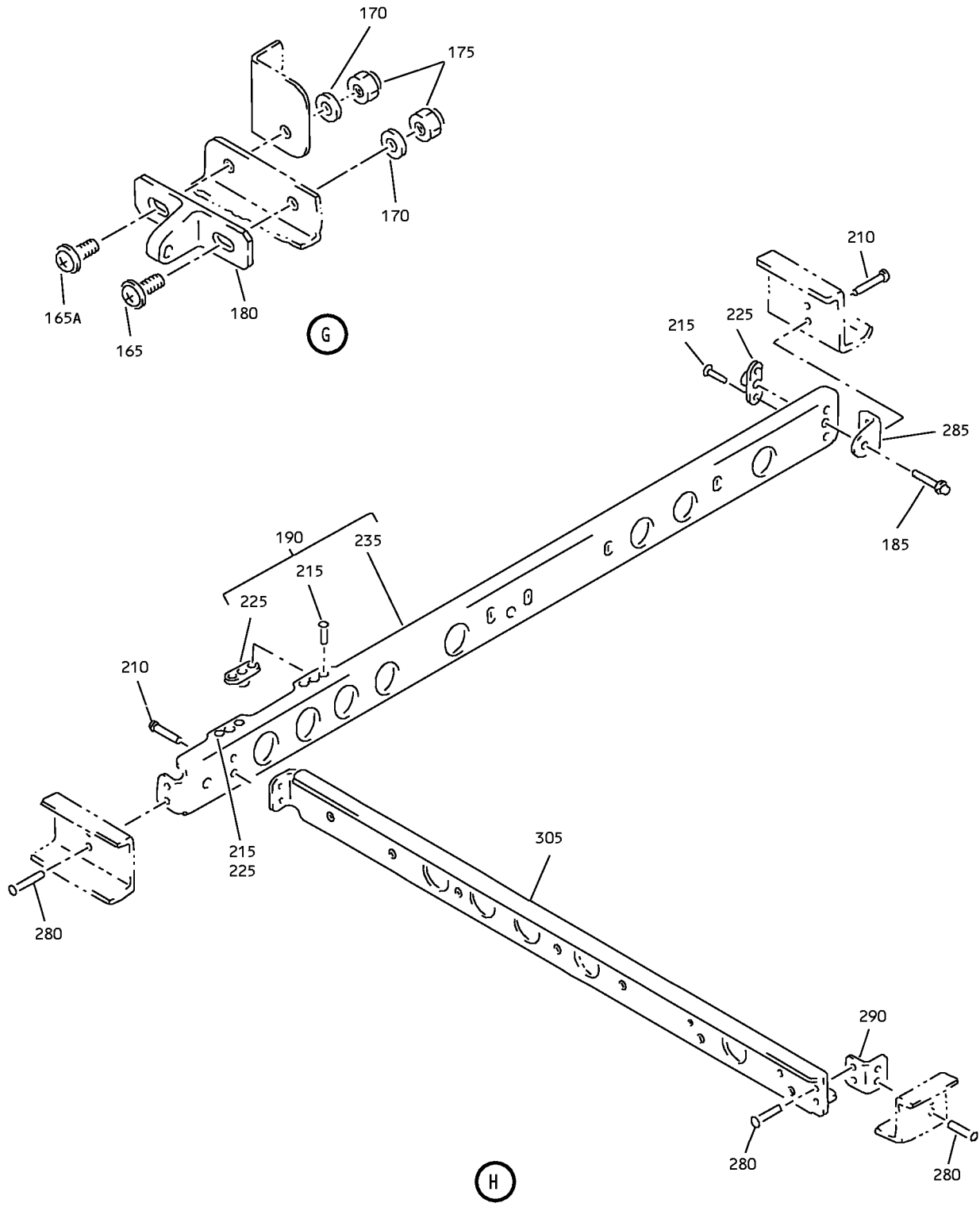
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Underbin Passenger Service Unit Frame Assembly
IPL Figure 8 (Sheet 4 of 6)

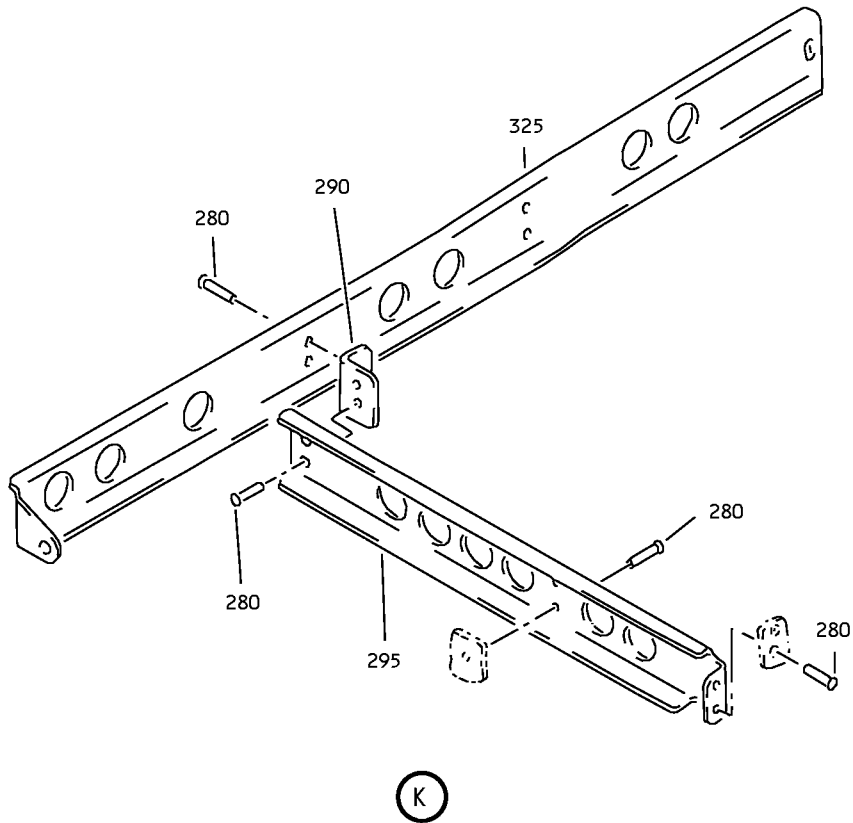
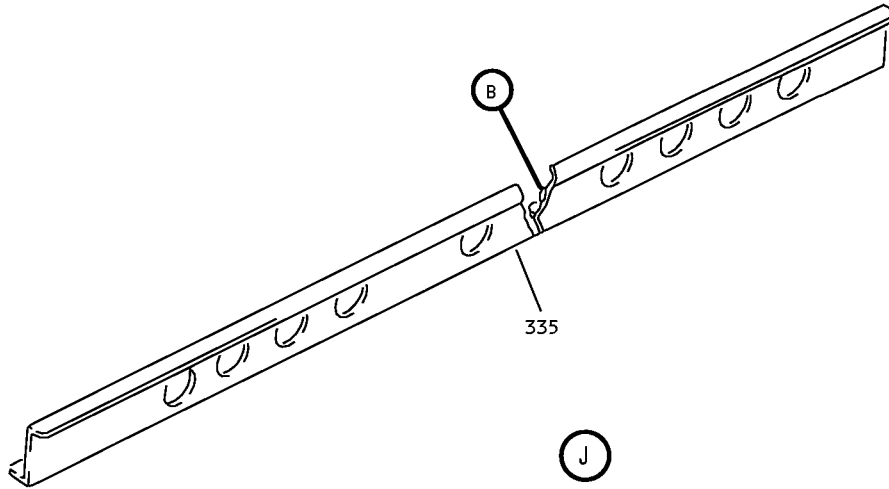
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Underbin Passenger Service Unit Frame Assembly
IPL Figure 8 (Sheet 5 of 6)

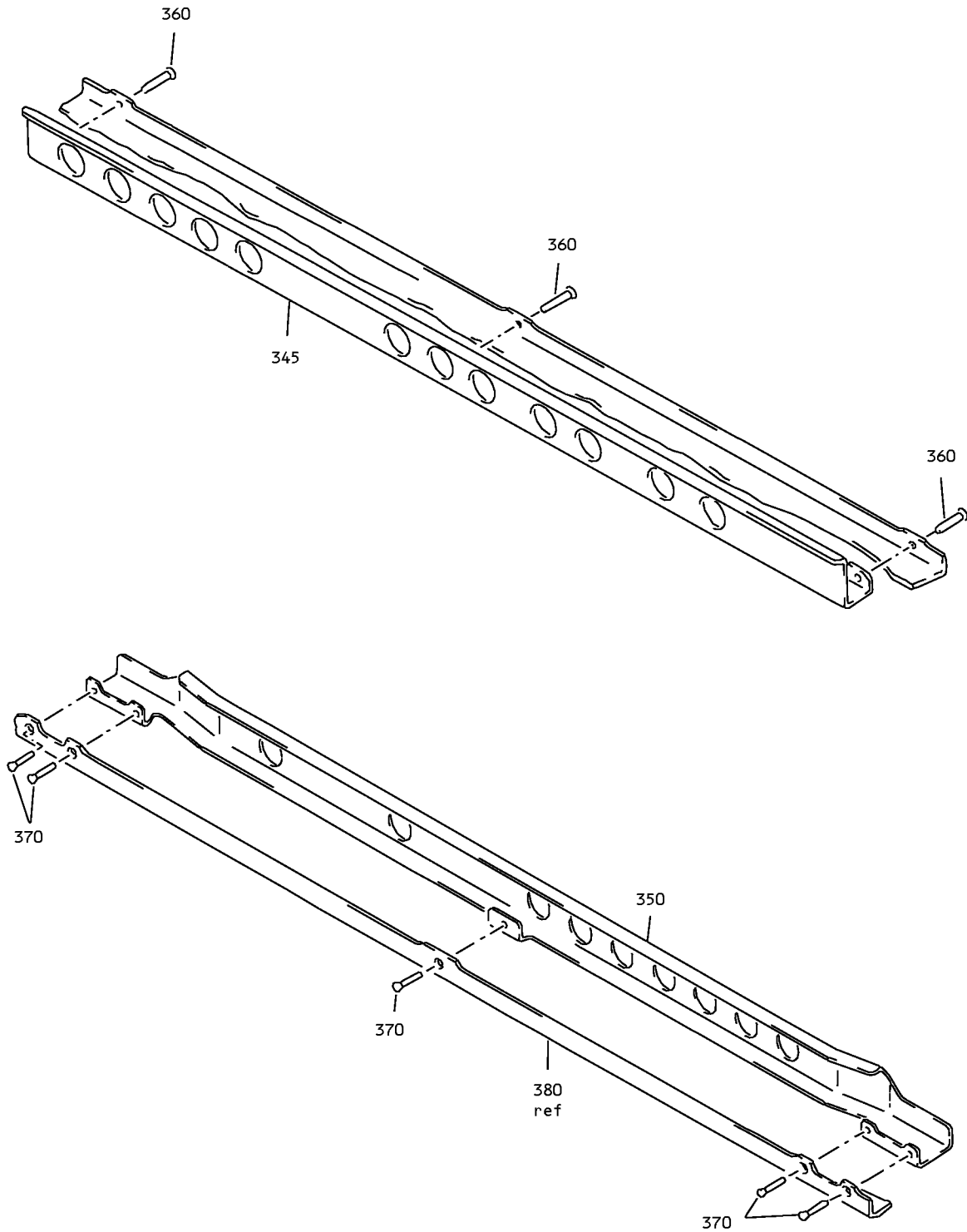
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Underbin Passenger Service Unit Frame Assembly
IPL Figure 8 (Sheet 6 of 6)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
8-												
-1	417N3110-31SP									FRAME ASSY-FULL UNDERBIN PSU (LH)	AJ, AK	RF
-1A	417N3110-77SP									FRAME ASSY-FULL UNDERBIN PSU (LH)	AL-AR, AU	RF
-5	417N3110-32SP									FRAME ASSY-FULL UNDERBIN PSU (RH)	AY, AZ	RF
-5A	417N3110-78SP									FRAME ASSY-FULL UNDERBIN PSU (RH)	BA-BR	RF
10	SL6189-08-4									. STUD (V97393)	AJ, AK, AY, AZ	5
15	SL6189-08-6									. STUD (V97393)	AJ, AK, AY, AZ	4
20	417N3110-49									. FRAME ASSY	AJ, AK	1
-20A	417N3110-79									. FRAME ASSY	AL-AR, AU, BT, BU	1
25	417N3110-50									. FRAME ASSY	AY, AZ	1
-25A	417N3110-80									. FRAME ASSY	BA-BR	1
28	NAS557-10A									. . GROMMET	AJ-AR, AU, AY- BR, BT, BU	4
30	BACR15CE3D									. . RIVET (SIZE DETERMINED ON INST)	AL-AR, AU, BA- BR, BT, BU	22
35	BACR15BB3D									. . RIVET (SIZE DETERMINED ON INST)	AL-AR, AU, BA- BR, BT, BU	6
40	SL6189-08-6									DELETED		
45	SL6189-08-4									DELETED		
47	SL5244-08-41									. . STUD (V97393) (OPT ITEM 47B, 47C)	AN, AP, AU, BA, BB, BD- BK, BP- BR, BT, BU	5

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
8-											
110	417N3172-12							 HOUSING (USED ON ITEM 90)	AJ-AR, AU, AY- BR, BT, BU	1
-110A	417N3172-22							 HOUSING (USED ON ITEM 90A)	AJ-AR, AU, AY- BR, BT, BU	1
115	417N3121-61								. . STIFFENER ASSY	AJ, AK	1
-115A	417N3121-309								. . STIFFENER ASSY	AL-AR, AU, BT, BU	1
-118	417N3121-62								. . STIFFENER ASSY	AY, AZ	1
-118A	417N3121-310								. . STIFFENER ASSY	BA-BR	1
121	417N3121-309								DELETED		
-123	417N3121-310								DELETED		
									ATTACHING PARTS		
125	BACR15BB3D								. . RIVET (SIZE DETERMINED ON INST)	AJ, AK, AY, AZ	4
-128	BACR15BB3D								. . RIVET (SIZE DETERMINED ON INST)	AL-AR, AU, BA- BR, BT, BU	4
									-----*		
130	BACR15BA3D								. . . RIVET (SIZE DETERMINED ON INST)	AJ, AK, AY, AZ	4
-130A	BACR15BA3D								. . . RIVET (SIZE DETERMINED ON INST)	AL-AR, AU, BA- BR, BT, BU	4
133	BACR15BA3D								DELETED		
135	BRM200A08K								. . . NUTPLATE (V52828) (SPEC BACN10JP08AR) (OPT MK1000-08BCBAC (V15653)) (OPT NS103197-82BC (V80539)) (OPT RMA9201M82BC (V72962)) (OPT T8076S832BC (V11815)) (OPT VN202A2-82 (V92215))	AJ, AK, AY, AZ	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
8- -135A	BRM200A08K		. . .	NUTPLATE							AL-AR, AU, BA- BR, BT, BU	2
				(V52828)								
				(SPEC BACN10JP08AR)								
				(OPT MK1000-08BCBAC (V15653))								
				(OPT NS103197-82BC (V80539))								
				(OPT RMA9201M82BC (V72962))								
				(OPT T8076S832BC (V11815))								
				(OPT VN202A2-82 (V92215))								
140	BRM200A08K		DELETED									
145	417N3121-63		. . .	STIFFENER						AJ, AK		1
-145A	417N3121-311		. . .	STIFFENER						AL-AR, AU, BT, BU		1
-150	417N3121-64		. . .	STIFFENER						AY, AZ		1
-150A	417N3121-312		. . .	STIFFENER						BA-BR		1
155	417N3121-311		DELETED									
-160	417N3121-312		DELETED									
165	BAC12FA08K7		. .	SCREW						AJ-AR, AU, AY- BR, BT, BU		4
170	AN960JD8L		. .	WASHER						AJ-AR, AU, AY- BR, BT, BU		4
175	H10-08BAC		. .	NUT						AJ-AR, AU, AY- BR, BT, BU		4
				(V15653)								
				(SPEC BACN10JC08)								
				(OPT NS202101-82 (V80539))								
				(OPT RMLH9075-82W (V72962))								
				(OPT T6S832J (V71087))								
				(OPT VN303A82 (V92215))								
				(OPT 96-82 (V80539))								
				(OPT BRH10A08 (V52828))								
				(OPT T6S832J (V11815))								
180	417N3102-1		. .	BRACKET-MTG						AJ-AR, AU, AY- BR, BT, BU		2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
8- 185	BACS12FA08K6		. .	SCREW (V06710) (SPEC BACS12FA08K6) (OPT BACS12FA08K6 (V06725)) (OPT BACS12FA08K6 (V06950)) (OPT BACS12FA08K6 (V27624)) (OPT BACS12FA08K6 (V34252)) (OPT BACS12FA08K6 (V56878)) (OPT BACS12FA08K6 (V73197)) (OPT BACS12FA08K6 (V80539)) (OPT BACS12FA08K6 (V92215)) (OPT BACS12FA08K6 (V93907)) (OPT BACS12FA08K6 (V97928))							AJ-AR, AU, AY- BR, BT, BU	1
190	417N3121-47		. .	STIFFENER ASSY							AJ, AK	1
-190A	417N3121-301		. .	STIFFENER ASSY							AL-AR, AU, BT, BU	1
-195	417N3121-48		. .	STIFFENER ASSY							AY, AZ	1
-195A	417N3121-302		. .	STIFFENER ASSY							BA-BR	1
200	417N3121-301			DELETED								
-205	417N3121-302			DELETED								
				ATTACHING PARTS								
210	BACR15BB3D		. .	RIVET (SIZE DETERMINED ON INST)							AJ-AR, AU, AY- BR, BT, BU	4
				-----*-----								
215	BACR15CE3D		. . .	RIVET (SIZE DETERMINED ON INST)							AJ, AK, AY, AZ	6
-215A	BACR15BA3D		. . .	RIVET (SIZE DETERMINED ON INST)							AL-AR, AU, BA- BR, BT, BU	6
220	BACR15BA3D			DELETED								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
8- 225	BRM200A08K		. . .	NUTPLATE							AJ, AK, AY, AZ	3
				(V52828)								
				(SPEC BACN10JP08AR)								
				(OPT MK1000-08BCBAC (V15653))								
				(OPT NS103197-82BC (V80539))								
				(OPT RMA9201M82BC (V72962))								
				(OPT T8076S832BC (V11815))								
				(OPT VN202A2-82 (V92215))								
-225A	BRM200A08K		. . .	NUTPLATE							AL-AR, AU, BA- BR, BT, BU	3
				(V52828)								
				(SPEC BACN10JP08AR)								
				(OPT MK1000-08BCBAC (V15653))								
				(OPT NS103197-82BC (V80539))								
				(OPT RMA9201M82BC (V72962))								
				(OPT T8076S832BC (V11815))								
				(OPT VN202A2-82 (V92215))								
230	BRM200A08K			DELETED								
235	417N3121-51		. . .	STIFFENER							AJ, AK	1
-235A	417N3121-303		. . .	STIFFENER							AL-AR, AU, BT, BU	1
-240	417N3121-52		. . .	STIFFENER							AY, AZ	1
-240A	417N3121-304		. . .	STIFFENER							BA-BR	1
245	417N3121-303			DELETED								
-250	417N3121-304			DELETED								
255	BACN10YJ08		. .	NUT							AL-AR, AU, BA- BR, BT, BU	1
260	417N3122-60		. .	BRACKET ASSY							AL-AR, AU, BA- BR, BT, BU	1
265	BACS21AQ2A3K		. . .	STUD							AL-AR, AU, BA- BR, BT, BU	1
270	82-47-108-15		. . .	CLIP							AL-AR, AU, BA- BR, BT, BU	1
				(V84483)								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
8- 275	417N3122-61		.	.	.						AL-AR, AU, BA- BR, BT, BU	1
280	BACR15BB3D		.	.							AJ, AK, AY, AZ, BT, BU	16
285	417N3122-54		.	.							AJ, AK, AY, AZ, BT, BU	1
290	417N3122-57		.	.							AJ, AK, AY, AZ, BT, BU	3
295	417N3121-81		.	.							AJ-AR, AU, BT, BU	1
-300	417N3121-82		.	.							AY-BR	1
305	417N3121-171		.	.							AJ, AK	1
-305A	417N3121-305		.	.							AL-AR, AU, BT, BU	1
-310	417N3121-172		.	.							AY, AZ	1
-310A	417N3121-306		.	.							BA-BR	1
315	BACR15BA3D										DELETED	
320	BRM200A08K										DELETED	
325	417N3121-49		.	.							AJ, AK	1
-325A	417N3121-273		.	.							AL-AR, AU, BT, BU	1
-330	417N3121-50		.	.							AY, AZ	1
-330A	417N3121-274		.	.							BA-BR	1
335	417N3121-115		.	.							AJ, AK	1
-335A	417N3121-281		.	.							AL-AR, AU, BT, BU	1
-340	417N3121-116		.	.							AY, AZ	1
-340A	417N3121-282		.	.							BA-BR	1

-Item not Illustrated

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
8-											
345	417N3121-35		.	.	STIFFENER					AJ, AK	1
-345A	417N3121-272		.	.	STIFFENER					BA-BR	1
-348	417N3121-36		.	.	STIFFENER					AY, AZ	1
-348A	417N3121-271		.	.	STIFFENER					AL-AR, AU, BT, BU	1
350	417N3121-83		.	.	STIFFENER					AJ-AR, AU, BT, BU	1
-355	417N3121-84		.	.	STIFFENER					AY-BR	1
360	BACR15CE3D		.	.	RIVET (SIZE DETERMINED ON INST)					AJ, AK, AY, AZ	3
-365	BACR15DR3		.	.	RIVET (SIZE DETERMINED ON INST)					AL-AR, AU, BA- BR	3
370	BACR15BB3D		.	.	RIVET (SIZE DETERMINED ON INST)					AJ, AK, AY, AZ	5
-375	CCR274SS3		.	.	RIVET (V11815) (SPEC BACR15DR3P) (OPT AF5170-3 (V53551)) (OPT RV570A3 (V98996)) (SIZE DETERMINED ON INST)					AL-AR, AU, BA- BR	5
377	417N3121-315		.	.	BRACKET					AL-AR, AU, BA- BR, BT, BU	2
378	417N3121-316		.	.	BRACKET					AL-AR, AU, BA- BR, BT, BU	1
380	417N3111-1		.		FACEPLATE					AJ-AR, AU, BT, BU	1
-385	417N3111-2		.		FACEPLATE					AY-BR	1

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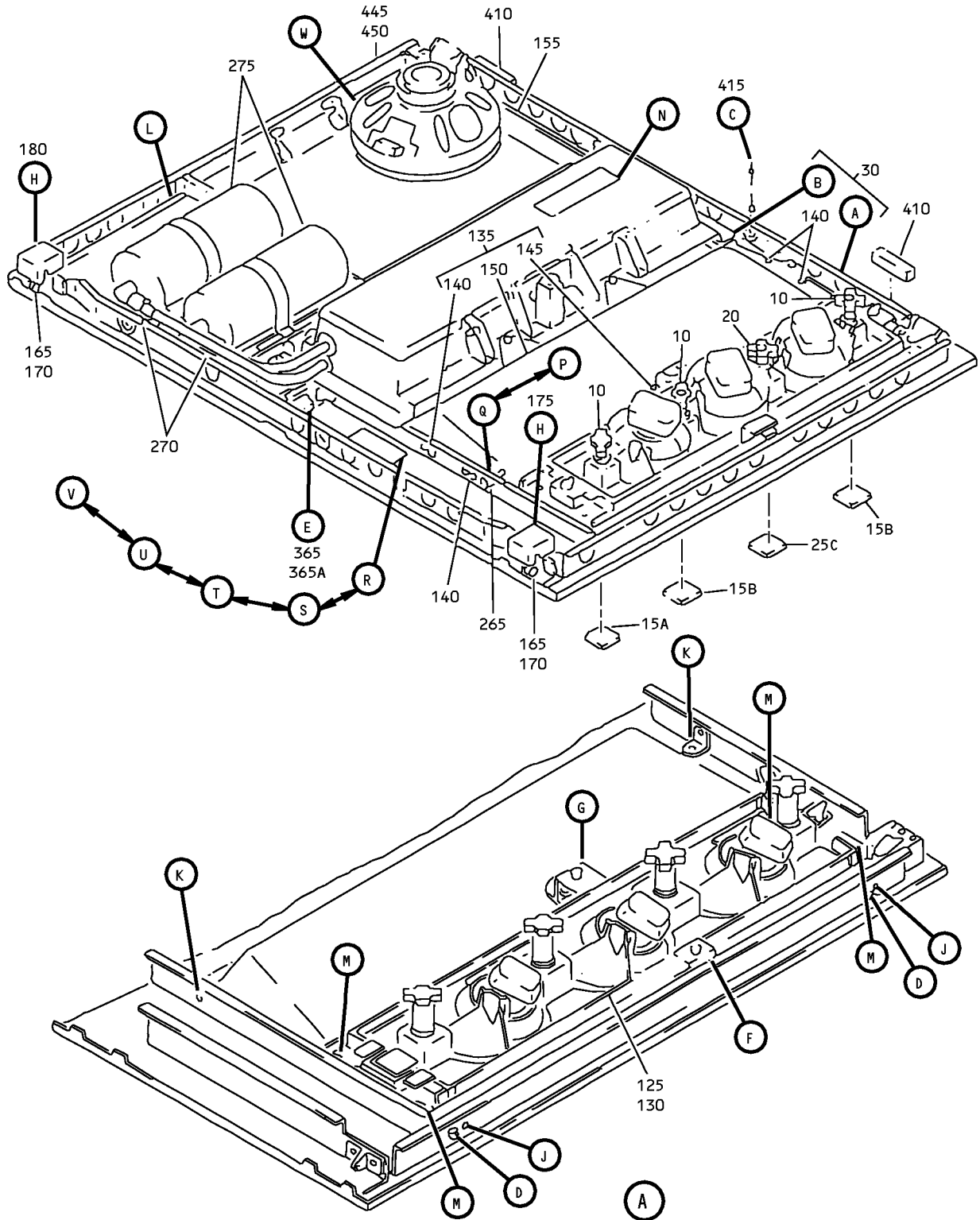
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Left Full Underbin Passenger Service Unit Assembly
IPL Figure 9 (Sheet 1 of 7)

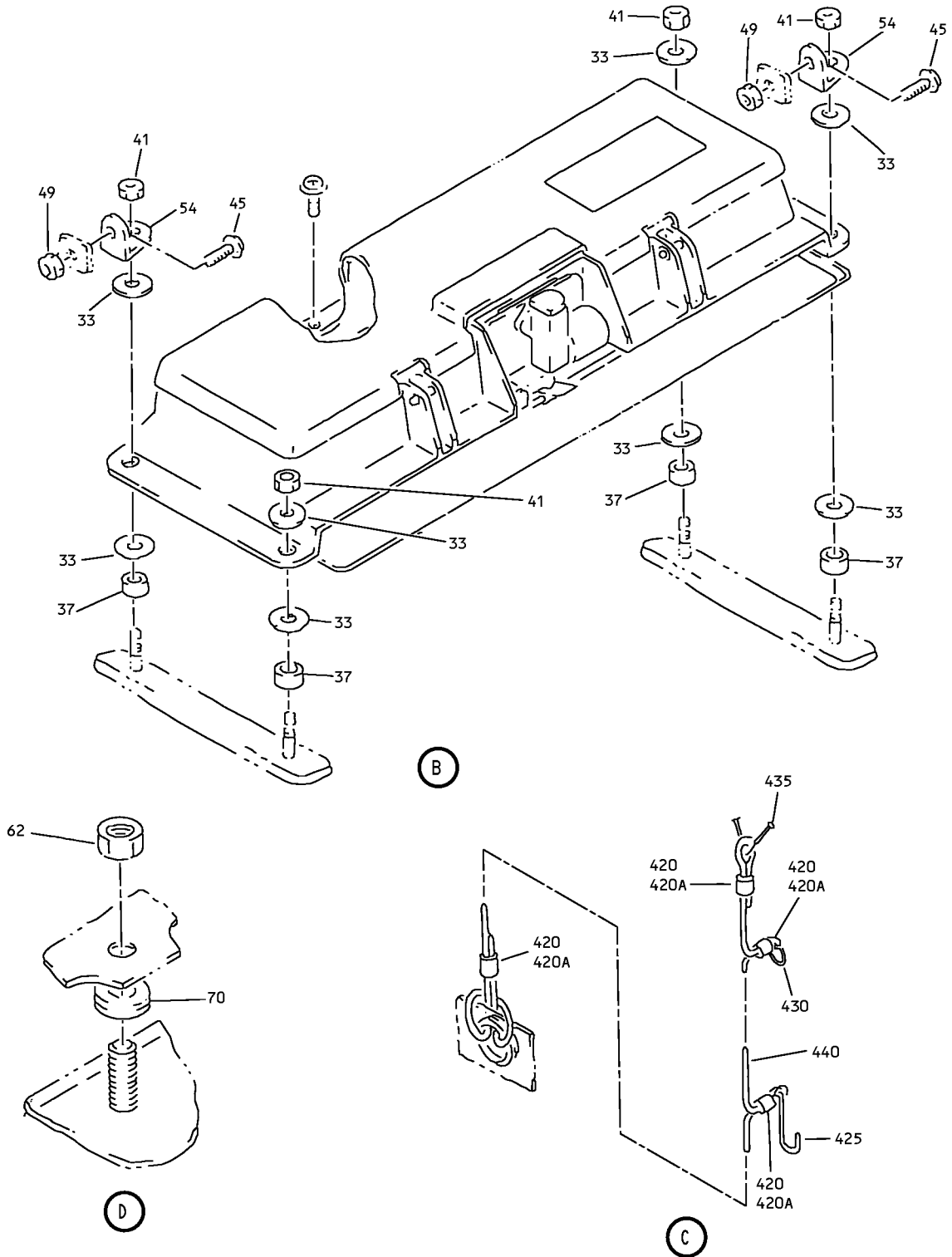
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Left Full Underbin Passenger Service Unit Assembly
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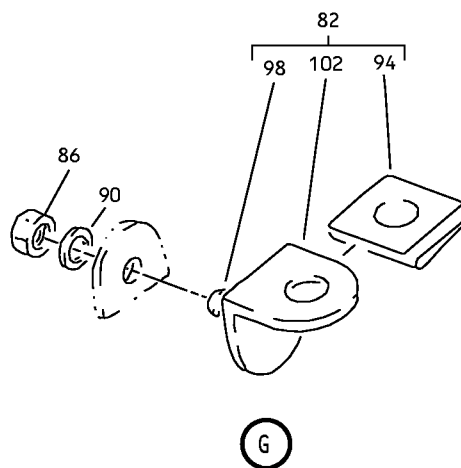
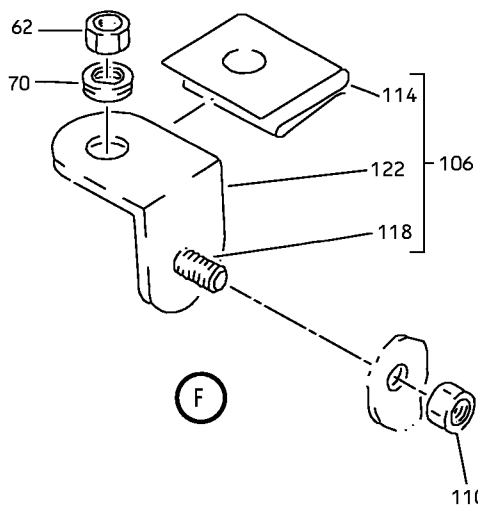
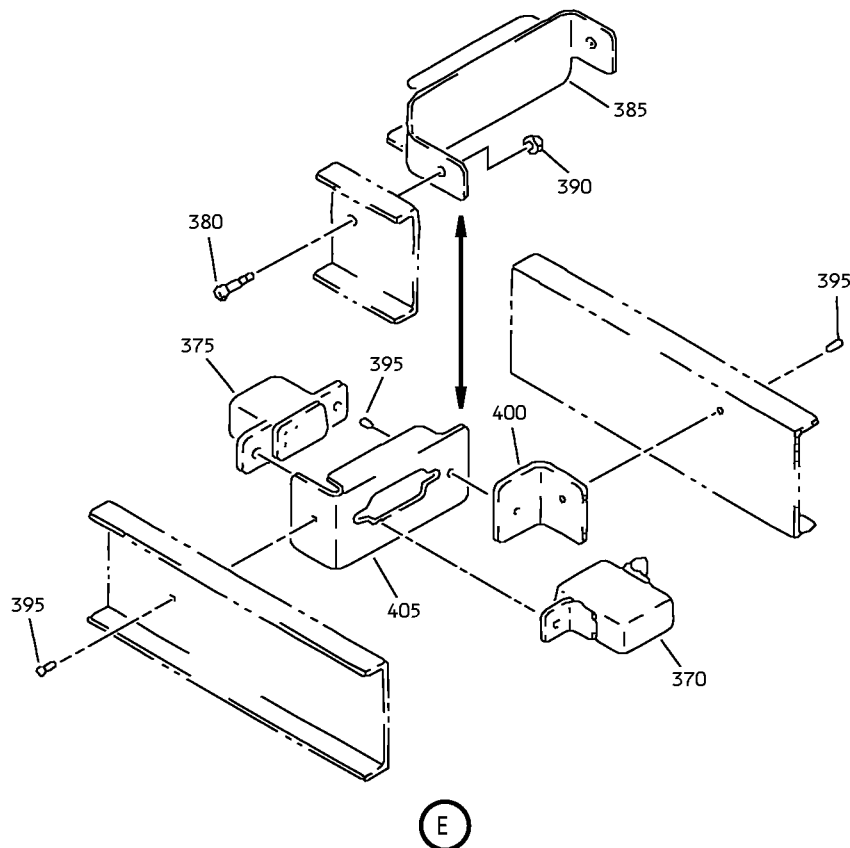
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Left Full Underbin Passenger Service Unit Assembly
IPL Figure 9 (Sheet 3 of 7)

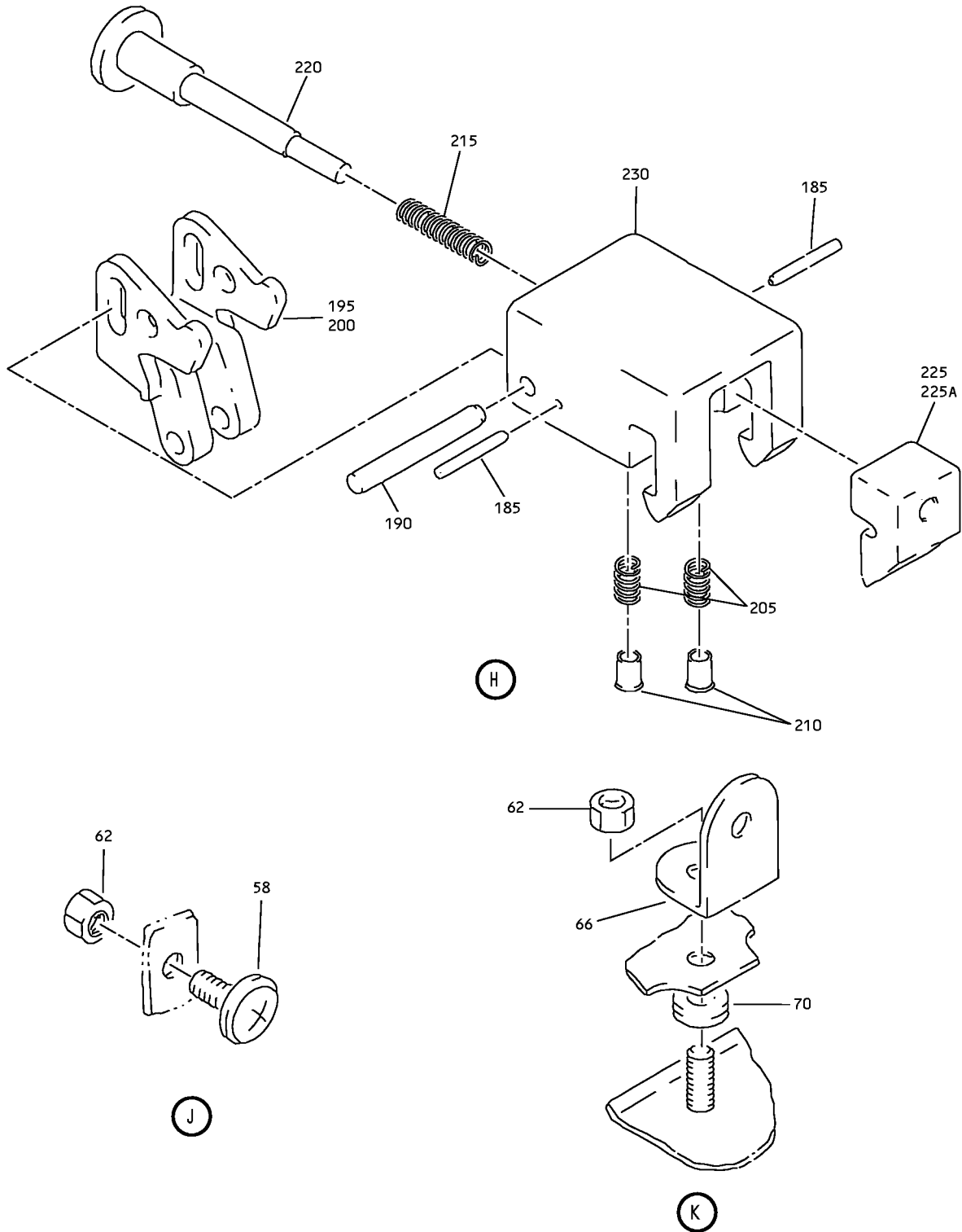
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Left Full Underbin Passenger Service Unit Assembly
IPL Figure 9 (Sheet 4 of 7)

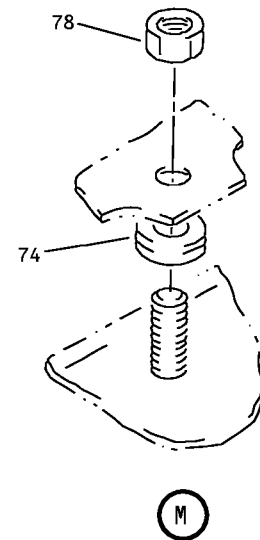
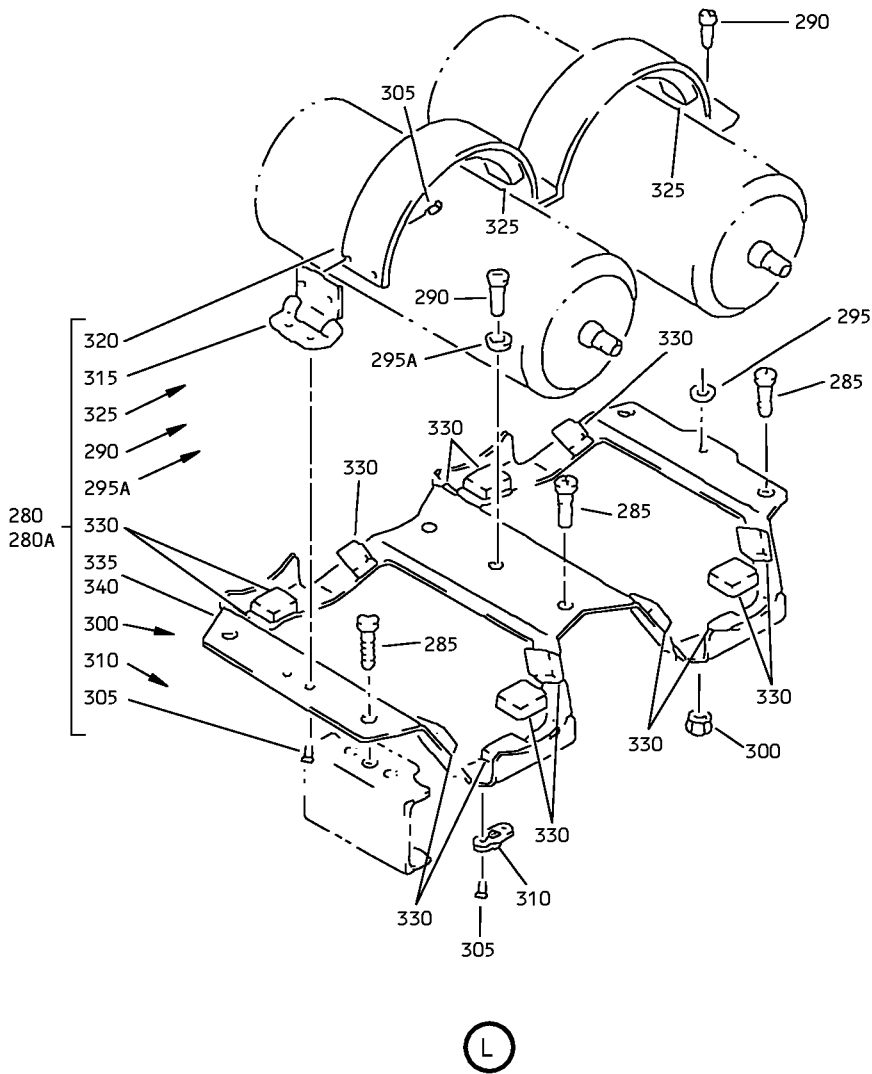
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Left Full Underbin Passenger Service Unit Assembly
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ATTENTION

FOR REMOVAL AND RELOCATION INFORMATION SEE
MAINTENANCE MANUAL CHAPTER 25

FOR MASK STOWAGE INSTRUCTIONS SEE MAINTENANCE
MANUAL CHAPTER 35

FOR CLEANING INSTRUCTIONS SEE DOCUMENT D6-7127

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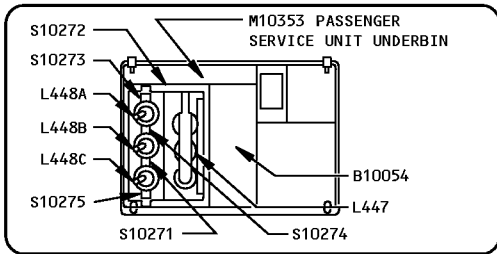
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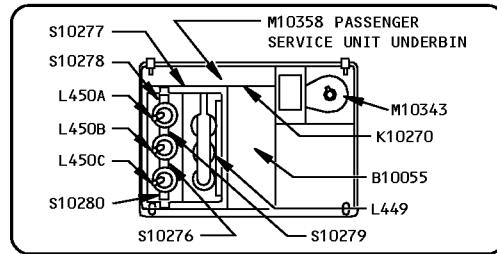
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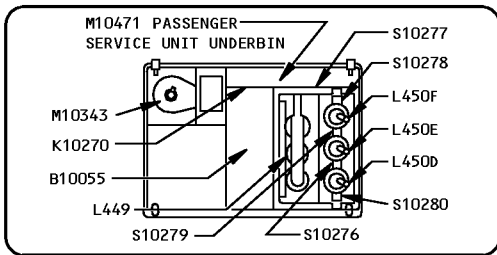
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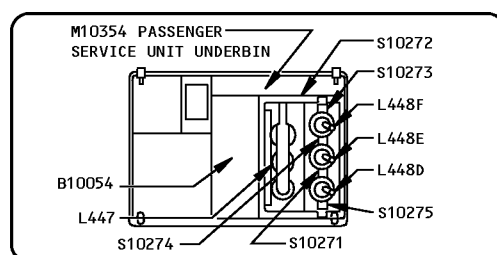
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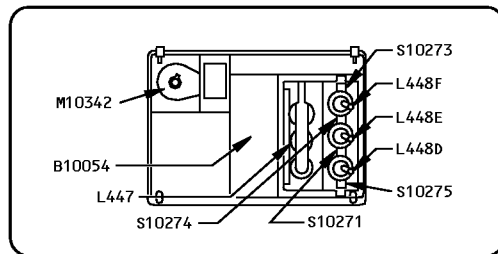
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495



(U)

485



(V)

475

Left Full Underbin Passenger Service Unit Assembly
IPL Figure 9 (Sheet 6 of 7)

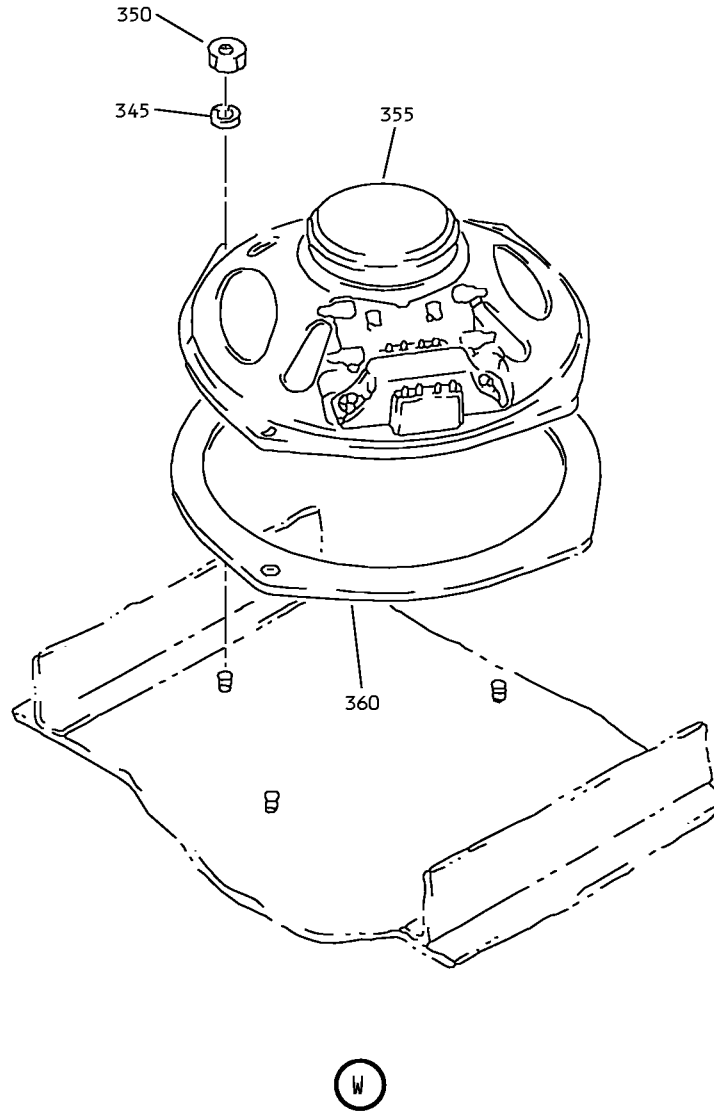
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Left Full Underbin Passenger Service Unit Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
9-												
-1	417N3100-621SP											
-1A	417N3100-623SP											
-1B	417N3100-625SP											
-1C	417N3100-667SP											
-1D	417N3100-669SP											
-1E	417N3100-671SP											
-5	417N3100-622SP											
-5A	417N3100-624SP											
-5B	417N3100-626SP											
-5C	417N3100-668SP											

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
9- -5D	417N3100-670SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (WITHOUT SPKR) (RH)							CG	RF
-5E	417N3100-672SP		SERVICE UNIT ASSY-FULL UNDERBIN PASS. (MUTED SPKR) (RH)							CH	RF
10	920056		. SWITCH-READING LT (V97564)							BV-CA, CC-CH	3
15	S417N304-1A		. LENS-LT SWITCH (COLOR OPT-CUST PREFERENCE, WHITE-GOLD)							BV-CA, CC-CH	3
-15A	S417N304-1B		. LENS-LT SWITCH (COLOR OPT-CUST PREFERENCE, WHITE- BROWN)							BV-CA, CC-CH	3
-15B	VIP720-1C		. LENS-LT SWITCH (COLOR OPT-CUST PREFERENCE, RED-WHITE) (V28406) (SPEC S417N304-1C)							BV-CA, CC-CH	3
-15C	S417N304-1M		. LENS-LT SWITCH (COLOR OPT-CUST PREFERENCE, WHITE-RED)							BV-CA, CC-CH	3
-15D	S417N304-1N		. LENS-LT SWITCH (COLOR OPT-CUST PREFERENCE, BROWN- WHITE)							BV-CA, CC-CH	3
-15E	S417N304-1P		. LENS-LT SWITCH (COLOR OPT-CUST PREFERENCE, PURPLE)							BV-CA, CC-CH	3
-15F	S417N304-1R		. LENS-LT SWITCH (COLOR OPT-CUST PREFERENCE, ORANGE- WHITE)							BV-CA, CC-CH	3
-15G	S417N304-1S		. LENS-LT SWITCH (COLOR OPT-CUST PREFERENCE, GRAY-WHITE)							BV-CA, CC-CH	3
-15H	S417N304-1T		. LENS-LT SWITCH (COLOR OPT-CUST PREFERENCE, WHITE- BLACK)							BV-CA, CC-CH	3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY												
			1	2	3	4	5	6	7														
9-																							
-15J	S417N304-6D		.	L	E	N	S	-	L	T	S	W	I	T	C	H		BV-CA, CC-CH	3				
-15K	VIP720-6E		.	L	E	N	S	-	L	T	S	W	I	T	C	H		BV-CA, CC-CH	3				
-15L	VIP720-6G		.	L	E	N	S	-	L	T	S	W	I	T	C	H		BV-CA, CC-CH	3				
-15M	VIP720-6F		.	L	E	N	S	-	L	T	S	W	I	T	C	H		BV-CA, CC-CH	3				
-15N	S417N304-6H		.	L	E	N	S	-	L	T	S	W	I	T	C	H		BV-CA, CC-CH	3				
-15P	VIP720-6J		.	L	E	N	S	-	L	T	S	W	I	T	C	H		BV-CA, CC-CH	3				
-15Q	VIP720-6K		.	L	E	N	S	-	L	T	S	W	I	T	C	H		BV-CA, CC-CH	3				
-15R	VIP720-6L		.	L	E	N	S	-	L	T	S	W	I	T	C	H		BV-CA, CC-CH	3				
-15S	VIP720-6M		.	L	E	N	S	-	L	T	S	W	I	T	C	H		BV-CA, CC-CH	3				
20	920055		.	S	W	I	T	C	H	-	A	T	T	E	N	D	A	N	T	C	A	L	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY																				
			1	2	3	4	5	6	7																						
9- 25	S417N303-2A		.	L	E	N	S	-	C	A	L	L	S	W	I	T	C	H	B	V	-	C	A	,	C	C	-	C	H		1
-25A	S417N303-2B		.	L	E	N	S	-	C	A	L	L	S	W	I	T	C	H	B	V	-	C	A	,	C	C	-	C	H		1
-25B	S417N303-2C		.	L	E	N	S	-	C	A	L	L	S	W	I	T	C	H	B	V	-	C	A	,	C	C	-	C	H		1
-25C	VIP720-2D		.	L	E	N	S	-	C	A	L	L	S	W	I	T	C	H	B	V	-	C	A	,	C	C	-	C	H		1
-25D	VIP720-2E		.	L	E	N	S	-	C	A	L	L	S	W	I	T	C	H	B	V	-	C	A	,	C	C	-	C	H		1
-25E	VIP720-2F		.	L	E	N	S	-	C	A	L	L	S	W	I	T	C	H	B	V	-	C	A	,	C	C	-	C	H		1
-25F	VIP720-2G		.	L	E	N	S	-	C	A	L	L	S	W	I	T	C	H	B	V	-	C	A	,	C	C	-	C	H		1
-25G	S417N303-2H		.	L	E	N	S	-	C	A	L	L	S	W	I	T	C	H	B	V	-	C	A	,	C	C	-	C	H		1
-25H	S417N303-2J		.	L	E	N	S	-	C	A	L	L	S	W	I	T	C	H	B	V	-	C	A	,	C	C	-	C	H		1
-25J	S417N303-2K		.	L	E	N	S	-	C	A	L	L	S	W	I	T	C	H	B	V	-	C	A								1
-25K	S417N303-2L		.	L	E	N	S	-	C	A	L	L	S	W	I	T	C	H	B	V	-	C	A	,	C	C	-	C	H		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY				
			1	2	3	4	5	6	7						
9- -25L	VIP720-3A		.	L	E	N	S	-	C	A	L	S		BV-CA, CC-CH	1
-25M	S417N303-3B		.	L	E	N	S	-	C	A	L	S		BV-CA, CC-CH	1
-25N	S417N303-3C		.	L	E	N	S	-	C	A	L	S		BV-CA, CC-CH	1
-25P	VIP720-4A		.	L	E	N	S	-	C	A	L	S		BV-CA, CC-CH	1
30	417N3100-83		.	F	A	S	T	E	N	E	R	A	S	BV-CA, CC-CH	1
33	BACW10P193G		.	.	W	A	S	H	E	R				BV-CA, CC-CH	8
37	NAS43DD3-18		.	.	S	P	A	C	E	R				BV-CA, CC-CH	4
41	BACN10YJ08		.	.	N	U	T							BV-CA, CC-CH	4
45	BACS12FA08K6		.	.	S	C	R	E	W					BV-CA, CC-CH	2
49	BACN10YJ08		.	.	N	U	T							BV-CA, CC-CH	2
54	417N3122-115		.	.	A	N	G	L	E					BV-CA, CC-CH	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
9- 58	BACS12FA08K5		. .	SCREW (V06710) (SPEC BACS12FA08K5) (OPT BACS12FA08K5 (V06725)) (OPT BACS12FA08K5 (V06950)) (OPT BACS12FA08K5 (V27624)) (OPT BACS12FA08K5 (V34252)) (OPT BACS12FA08K5 (V56878)) (OPT BACS12FA08K5 (V73197)) (OPT BACS12FA08K5 (V80539)) (OPT BACS12FA08K5 (V92215)) (OPT BACS12FA08K5 (V93907)) (OPT BACS12FA08K5 (V97928))							BV-CA, CC-CH	2
62	BACN10YJ08		. .	NUT							BV-CA, CC-CH	7
66	417N3122-14		. .	ANGLE							BV-CA, CC-CH	2
70	G6940-3B3		. .	GROMMET (V75345) (SPEC BACG20AF3B3) (OPT SZ6924-3B3 (V95272)) (OPT 701-3B3 (V07096)) (OPT E3B3 (V60980)) (OPT H3B3 (V60980)) (OPT RR2002-3B3 (V57268))							BV-CA, CC-CH	5
74	NAS43DD3-20		. .	SPACER							BV-CA, CC-CH	4
78	BACN10YJ08		. .	NUT							BV-CA, CC-CH	4
82	417N3122-122		. .	BRACKET ASSY							BV-CA, CC-CH	1
				ATTACHING PARTS								
86	BACN10YJ08		. .	NUT							BV-CA, CC-CH	1
				-----*								
90	MS35335-31		. .	WASHER							BV-CA, CC-CH	1
94	82-47-108-15		. . .	CLIP (V84483)							BV-CA, CC-CH	1
98	BACS21AQ2A3K		. . .	STUD							BV-CA, CC-CH	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
9-											
102	417N3122-121								. . . BRACKET	BV-CA, CC-CH	1
106	417N3122-60								. . BRACKET ASSY	BV-CA, CC-CH	1
									ATTACHING PARTS		
110	BACN10YJ08								. . NUT	BV-CA, CC-CH	1
									----- * -----		
114	82-47-108-15								. . . CLIP (V84483)	BV-CA, CC-CH	1
118	BACS21AQ2A3K								. . . STUD	BV-CA, CC-CH	1
122	417N3122-61								. . . BRACKET	BV-CA, CC-CH	1
125	10-1006-1								. LIGHT-READING (V72914) (SPEC S417N302-1)	BV, BW, BX, CC- CE	1
130	10-1006-2								. LIGHT-READING (V72914) (SPEC S417N302-2)	BY, BZ, CA, CF- CH	1
135	417N3105-5SP								. MODULE ASSY-SVCE	BV-CA, CC-CH	1
140	BACS21AQ6A6M								. . STUD	BV-CA, CC-CH	4
145	417N3122-53								. . BRACKET	BV-CA, CC-CH	1
150	417N3101-1SP								. . MODULE	BV-CA, CC-CH	1
155	417N3130-101SP								. BOX ASSY-FOUR MASK OXY (REF CMM 35-21-02)	BV, BW, BX	1
-155A	417N3130-113SP								. BOX ASSY-FOUR MASK OXY (REF CMM 35-21-02)	CC-CE	1
-160	417N3130-102SP								. BOX ASSY-FOUR MASK OXY (REF CMM 35-21-02)	BY, BZ, CA	1
-160A	417N3130-114SP								. BOX ASSY-FOUR MASK OXY (REF CMM 35-21-02)	CF-CH	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
9-											
165	BACR15BB4D10		.	RIVET						BV-CA, CC-CH	2
				(V09192)							
				(SPEC BACR15BB4D10)							
				(OPT BACR15BB4D10 (V42838))							
				(OPT BACR15BB4D10 (V53551))							
				(OPT BACR15BB4D10 (V55580))							
170	6100-12		.	RETAINER						BV-CA, CC-CH	2
175	417N3180-1		.	CLAMP ASSY						BV-CA, CC-CH	1
180	417N3180-1		.	CLAMP ASSY						BV-CA, CC-CH	1
185	NAS607-1-4P		.	PIN-DOWEL						BV-CA, CC-CH	2
190	NAS607-2-8P		.	PIN-DOWEL						BV-CA, CC-CH	1
195	417N3181-1		.	LINK-ROCKER						BV-CA, CC-CH	1
				(OPT ITEM 200)							
200	65-85902-1		.	LINK-ROCKER						BV-CA, CC-CH	1
				(OPT ITEM 195)							
205	RCS3289		.	SPRING						BV-CA, CC-CH	2
				(V08205)							
210	417N3180-3		.	PLUNGER-SPR						BV-CA, CC-CH	2
				(V08205)							
215	RCS3290		.	SPRING						BV-CA, CC-CH	2
				(V08205)							
220	65-85905-4		.	PLUNGER						BV-CA, CC-CH	1
225	417N3182-1		.	BODY-PLUNGER						BV-CA, CC-CH	1
225A	417N3182-1		.	BODY-PLUNGER						BV-CA, CC-CH	1
230	417N3183-1		.	BODY						BV-CA, CC-CH	1
-235	AN960JD416L		.	WASHER						BV, BX, BY, CA, CC, CE, CF, CH	AR
				(USED WITH ITEM 245)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
9-											
-240	AN960JD416L		.	W	A	S	H	E	R	BW, BZ, CD, CG	AR
-245	PLWP1S		.	T	I	E	-	P	U	BV, BX, BY, CA, CC, CE, CF, CH	AR
-250	PLWP1S		.	T	I	E	-	P	U	BW, BZ, CD, CG	AR
-255	NMC1001-0		.	C	L	A	M	P		BV-CA, CC-CH	2
-260	286N0512-002		.	W	I	R	E	B	U	BV, BW, BY, BZ, CC, CD, CF, CG	1
-260A	286N0514-002		.	W	I	R	E	B	U	BX, CA, CE, CH	1
265	2TW2-3		.	S	W	I	T	C	H	BV-CA, CC-CH	1
270	70-505R		.	C	L	A	M	-	C	BV-CA, CC-CH	2
275	117003-22		.	G	E	N	E	R	A	BV-CA, CC-CH	1
280	417N3160-20		.	B	R	A	C	K	E	BV-BY, CC-CF	1
280A	417N3160-19		.	B	R	A	C	K	E	BZ, CA, CG, CH	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
9-			ATTACHING PARTS								
285	BACS12FA08K6		.	SCREW						BV-CA, CC-CH	6
				(V06710)							
				(SPEC BACS12FA08K6)							
				(OPT BACS12FA08K6 (V06725))							
				(OPT BACS12FA08K6 (V06950))							
				(OPT BACS12FA08K6 (V27624))							
				(OPT BACS12FA08K6 (V34252))							
				(OPT BACS12FA08K6 (V56878))							
				(OPT BACS12FA08K6 (V73197))							
				(OPT BACS12FA08K6 (V80539))							
				(OPT BACS12FA08K6 (V92215))							
				(OPT BACS12FA08K6 (V93907))							
				(OPT BACS12FA08K6 (V97928))							
			----- * -----								
290	CS8024-08-1A		..	SCREW						BV-CA, CC-CH	2
				(V58998)							
295	AN960KD416		..	WASHER						BV-CA, CC-CH	2
300	A4972-6-82		..	NUT						BV-CA, CC-CH	1
				(V72962)							
				(SPEC BACN10FX84)							
				(OPT RM52LHA4972-6-82 (V72962))							
				(OPT SL211-08-1 (V97393))							
				(OPT 130008 (V60119))							
				(OPT A11330-6-82 (V72962))							
305	BACR15BA3D		..	RIVET						BV-CA, CC-CH	6
				(SIZE DETERMINED ON INST)							
310	BRM200A08		..	NUTPLATE						BV-CA, CC-CH	1
				(V52828)							
				(SPEC BACN10JP08A)							
				(OPT MK1000-08BAC (V15653))							
				(OPT NS103197-82 (V80539))							
				(OPT RMA9201M82 (V72962))							
				(OPT T8076S832 (V11815))							
				(OPT VN202A1-82 (V92215))							
315	417N3811-13		..	HINGE						BV-CA, CC-CH	1
320	417N3161-10		..	BRACKET-MTG						BV-CA, CC-CH	1
325	417N3160-12		..	PAD-INSULATION						BV-CA, CC-CH	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
9-											
330	417N3160-13		.	.	PAD-INSULATION					BV-CA, CC-CH	14
335	417N3136-134		.	.	PLATE-MTG					BV-BY, CC, CF	1
340	417N3136-133		.	.	PLATE-MTG					BY-CH	1
345	AN960KD8L		.	.	WASHER					BV, BX- CA, CC, CE-CH	3
350	BACN10YJ08		.	.	NUT					BV, BX, BY, CA, CC, CE- CH	3
355	RDAM8005A		.	.	SPEAKER (V54473) (SPEC S222T101-101)					BV, BX, BY, CA, CC, CE- CH	1
360	417N3104-2		.	.	GASKET					BV, BX, BY, CA, CC, CE- CH	1
365	417N3100-19		.	.	MUTING ASSY					CA, CH	1
365A	417N3100-377		.	.	MUTING ASSY					BX, CE	1
370	HFW1204K01		.	.	RELAY (V71482) (SPEC BACR13CD2) (OPT BR16S233 (V09026)) (OPT EE4AA005 (V35344)) (OPT 3SAV1338A2 (V01526)) (OPT HFW1206K03 (V58614))					BX, CA, CE, CH	1
375	451120-026		.	.	SOCKET (V03743)					BX, CA, CE, CH	1
380	BACS12FA08K14		.	.	SCREW					BX, CA, CE, CH	1
385	BACN10YJ08		.	.	NUT					BX, CA, CE, CH	1
390	417N3121-138		.	.	BRACKET					BX, CA, CE, CH	1
395	BACR15BB3D		.	.	RIVET					BX, CE	3
400	417N3136-17		.	.	BRACKET					BX, CE	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
9-											
405	417N3121-139		.	.	STIFFENER					BX, CE	1
410	417N3100-71		.		PAD-SPONGE					BV-CA, CC-CH	2
415	417N3190-1		.		LANYARD ASSY					BV-CA, CC-CH	1
420	GSC219		.	.	SLEEVE (V59730) (SPEC BACS13S219C) (OPT Y0C140 (V09922)) (OPT ITEM 420A)					BV-CA, CC-CH	4
420A	GSC205		.	.	SLEEVE (V59730) (SPEC BACS13S205C) (OPT Y0C130 (V09922)) (OPT ITEM 420)					BV-CA, CC-CH	4
425	10-61790-1		.	.	HOOK (V08205) (SPEC 10-61790-1)					BV-CA, CC-CH	1
430	NAS43DD4-5		.	.	SPACER					BV-CA, CC-CH	1
435	65C16899-6		.	.	SPRING					BV-CA, CC-CH	1
440	417N3190-3		.	.	CORD-NYLON					BV-CA, CC-CH	1
445	417N3110-187SP		.		FRAME ASSY (FOR DETAILS SEE FIG. 5)					BV, BW, BX, CC- CE	1
450	417N3110-188SP		.		FRAME ASSY (FOR DETAILS SEE FIG. 5)					BY, BZ, CA, CF- CH	1
455	BAC27DPA2272		.		DECAL					BV-CA, CC-CH	1
460	BAC27NPA0609		.		MARKER-ALUMINUM FOIL					BY, BZ, CA, CF- CH	1
465	BAC27NPA0610		.		MARKER-ALUMINUM FOIL					BV, BW, BX, CC- CE	1
470	BAC27NPA0660		.		MARKER-ALUMINUM FOIL					BV, CC	1
475	BAC27NPA0661		.		MARKER-ALUMINUM FOIL					BY, CF	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
9-												
480	BAC27NPA0662									. MARKER-ALUMINUM FOIL	BW, CD	1
485	BAC27NPA0663									. MARKER-ALUMINUM FOIL	BZ, CG	1
490	BAC27NPA0666									. MARKER-ALUMINUM FOIL	BX, CE	1
495	BAC27NPA0667									. MARKER-ALUMINUM FOIL	CA, CH	1

-Item not Illustrated

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