



COMPONENT MAINTENANCE MANUAL WITH ILLUSTRATED PARTS LIST

ATTENDANT'S SERVICE UNIT OXYGEN BOX ASSEMBLY

PART NUMBER

**65C27383-13SP, -14SP, -15SP, -16SP, -17SP, -23SP,
-28SP, -29SP, -34SP, -38SP, -39SP, -3SP, -40SP,
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COMPONENT MAINTENANCE MANUAL

Revision No. 17
Jul 01/2009

To: All holders of ATTENDANT'S SERVICE UNIT OXYGEN BOX ASSEMBLY 25-23-35.

Attached is the current revision to this COMPONENT MAINTENANCE MANUAL

The COMPONENT MAINTENANCE MANUAL is furnished either as a printed manual, on microfilm, or digital products, or any combination of the three. This revision replaces all previous microfilm cartridges or digital products. All microfilm and digital products are reissued with all obsolete data deleted and all updated pages added.

For printed manuals, changes are indicated on the List of Effective Pages (LEP). The pages which are revised will be identified on the LEP by an R (Revised), A (Added), O (Overflow, i.e. changes to the document structure and/or page layout), or D (Deleted). Each page in the LEP is identified by Chapter-Section-Subject number, page number and page date.

Pages replaced or made obsolete by this revision should be removed and destroyed.

ATTENTION

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Location of Change

Description of Change

NO HIGHLIGHTS

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HIGHLIGHTS

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25-23-35 TRANSMITTAL LETTER		501	Nov 01/2006	1017	Mar 01/2006
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A = Added, R = Revised, D = Deleted, O = Overflow

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TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
		PRR 33195-1	DEC 05/83
		PRR 33195-3	DEC 05/83
		PRR 33410-38	JUN 05/85
35-1036		PRR 35060	DEC 05/92
35-1049		PRR 38060-9	MAR 01/03



COMPONENT MAINTENANCE MANUAL

All revisions to this manual will be accompanied by transmittal sheet bearing the revision number. Enter the revision number in numerical order, together with the revision date, the date filed and the initials of the person filing.

Revision		Filed		Revision		Filed	
Number	Date	Date	Initials	Number	Date	Date	Initials



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Revision		Filed		Revision		Filed	
Number	Date	Date	Initials	Number	Date	Date	Initials



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All temporary revisions to this manual will be accompanied by a cover sheet bearing the temporary revision number. Enter the temporary revision number in numerical order, together with the temporary revision date, the date the temporary revision is inserted and the initials of the person filing. When the temporary revision is incorporated or cancelled, and the pages are removed, enter the date the pages are removed and the initials of the person who removed the temporary revision.

Temporary Revision		Inserted		Removed		Temporary Revision		Inserted		Removed	
Number	Date	Date	Initials	Date	Initials	Date	Initials	Number	Date	Date	Initials



COMPONENT MAINTENANCE MANUAL

INTRODUCTION

1. General

- A. The instructions in this manual supply the data necessary to do the maintenance functions together with the test, fault isolation, repair, and replacement of the defective parts.
- B. This manual is divided into different parts:
 - (1) Title Page
 - (2) Transmittal Letter
 - (3) Highlights
 - (4) List of Effective Pages
 - (5) Table of Contents
 - (6) Temporary Revision & Service Bulletin Record
 - (7) Record of Revisions
 - (8) Record of Temporary Revisions
 - (9) Introduction
 - (10) Procedures & IPL Sections
- C. Components that can be repaired have a different repair number for each specified repair. To find the repair number location of a component, look in the Repair-General procedure at the beginning of the REPAIR section. The Repair-General procedure also has an explanation of the True Position Dimension symbols used.
- D. All dimensions, measures, quantities and weights included are in English units. When metric equivalents are given they will be in the parentheses that follow the English units.
- E. The introduction to the Illustrated Parts List (IPL) shows how the IPL data is used.
- F. Design changes, optional parts, configuration differences and Service Bulletin modifications may cause different part numbers. These part numbers are identified in the IPL with an alphabetical letter which is added to the end of the basic item number. This new item number is referred to as an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless shown differently.
- G. The tool reference numbers found in the individual procedures and in the Special Tools, Fixtures, and Equipment section are used to identify if a tool is a standard tool (STD-XXXX), a commercial tool (COM-XXXX), or a Special Tool (SPL-XXXX). This reference number is also used to distinguish between tools with similar names in the same procedure. These reference numbers are for use in the documentation only. They are not to be used for ordering tools.

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INTRODUCTION

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COMPONENT MAINTENANCE MANUAL

ATTENDANT'S SERVICE UNIT OXYGEN BOX ASSEMBLY - DESCRIPTION AND OPERATION

1. Description and Operation

- A. The attendant's service unit oxygen box supplies oxygen to breathe during emergency conditions. If the cabin pressure decreases too much or if the cockpit switch is closed, the door latch actuator opens the service unit door. As the door opens, the oxygen masks fall out and hang from the unit. When the mask is pulled down to be used, a lanyard fires the oxygen generator to let the oxygen flow to the masks.

2. Leading Particulars (approximate)

- A. Height: 4 inches
- B. Length: 9 inches
- C. Width: 6 inches

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DESCRIPTION AND OPERATION

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COMPONENT MAINTENANCE MANUAL

TESTING AND FAULT ISOLATION

1. General

A. This procedure has the data necessary for the testing and fault finding isolation.

2. Functional Test (IPL Figure 1)

CAUTION: TEST STOP ASSEMBLY AND DOOR PANEL ASSEMBLY ARE VISIBLE FROM CABIN INTERIOR. SPECIAL CARE MUST BE TAKEN TO PREVENT MARRING VISIBLE SURFACES.

NOTE: Assembly must satisfy all test conditions. If any condition is not satisfied, adjust as necessary and repeat step until condition is satisfied.

- A. Place service unit assembly in position so that door can operate freely.
- B. With a finger or flat blade knife, pull down plunger (465, 600); rotate plunger 90° counterclockwise. Plunger should lock in place.
- C. Energize door latch actuator by applying +18v dc from power supply, STD-5477 to input leads (red-power, green-ground).
- D. Verify that door opens smoothly without binding in any manner.
 - (1) If the door does not open smoothly, adjust the latch catch (335, 340) as follows:
 - (a) Loosen the nuts (320, 325) that hold the latch catch on the door of the unit.
 - (b) Move the latch catch in the slots of the unit to get the correct engagement with the latch (95).
 - (c) Tighten the nuts (320, 325) that hold the latch catch on the door.
 - (d) Continue to do TESTING AND FAULT ISOLATION, Paragraph 2.C. and TESTING AND FAULT ISOLATION, Paragraph 2.D. until the door opens smoothly without binding.
- E. Holding door so that mask assemblies do not deploy, rotate test stop 90° clockwise and retract it.
- F. Reset latch actuator by depressing test stop.
- G. Verify that test stop returns to normal position freely without binding or sticking.
- H. Close oxygen box door.
 - I. Verify that door latches easily and without binding.
- J. Energize door latch actuator per TESTING AND FAULT ISOLATION, Paragraph 2.C.
- K. Verify that oxygen box door opens smoothly without binding in any manner.
- L. Reset latch actuator, stow oxygen masks, and close oxygen box door.
- M. Manually operate door latch.
- N. Verify that oxygen door opens smoothly without binding.
- O. Pack and stow masks per ASSEMBLY, Paragraph 2.C.

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TESTING AND FAULT ISOLATION

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DISASSEMBLY

1. General

- A. This procedure has the data necessary to disassemble the Attendant's Service Unit Oxygen Box Assembly.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1.

2. Disassembly (IPL Figure 1)

WARNING: DO NOT ALLOW OIL, GREASE, FLAMMABLE SOLVENTS, DUST, LINT, FINE METAL FILINGS, OR OTHER COMBUSTIBLE MATERIAL TO CONTAMINATE PARTS THAT MAY BE EXPOSED TO OXYGEN. COMBUSTIBLE MATERIAL MAY IGNITE AND RESULT IN AN EXPLOSION WHEN EXPOSED TO OXYGEN. THE OXYGEN GENERATOR IS A PYROTECHNIC-ACTIVATED, HIGH-HEAT-PRODUCING UNIT WHICH CAN INFLICT SERIOUS BURNS. TO PREVENT INJURY TO PERSONNEL ENSURE THAT SAFETY PIN WITH WARNING FLAG IS PROPERLY INSTALLED ON GENERATOR.

CAUTION: PARTS OF OXYGEN MODULE ASSEMBLY ARE VISIBLE FROM CABIN INTERIOR. SPECIAL CARE MUST BE TAKEN TO PREVENT MARRING VISIBLE SURFACES.

NOTE: Disassemble component only as necessary to complete fault isolation, determine part serviceability, perform required repairs, and restore unit to serviceable condition.

- A. Use standard industry practices for disassembly of this component.

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DISASSEMBLY

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COMPONENT MAINTENANCE MANUAL

CLEANING

1. General

- A. This procedure has the data necessary to do the cleaning.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1.

2. Cleaning

A. References

Reference	Title
SOPM 20-30-03	GENERAL CLEANING PROCEDURES

B. Procedure

WARNING: DO NOT ALLOW OIL, GREASE, FLAMMABLE SOLVENTS, DUST, LINT, FINE METAL FILINGS, OR OTHER COMBUSTIBLE MATERIALS TO CONTAMINATE PARTS THAT WILL BE EXPOSED TO OXYGEN. COMBUSTIBLE MATERIAL MAY IGNITE AND RESULT IN AN EXPLOSION WHEN EXPOSED TO OXYGEN.

CAUTION: USE ONLY LISTED CLEANING MATERIALS. USE OF OTHER MATERIALS MAY CAUSE INSTANTANEOUS AND VISUALLY - UNDETECTABLE DAMAGE.

- (1) Clean all decorative plastic parts per SOPM 20-30-03, Cleaning of Interior Painted and Plastic Parts.
- (2) Clean all vendor supplied oxygen system components per vendor's overhaul manual.
- (3) Clean all oxygen system tubing and fittings per vapor degreasing in SOPM 20-30-03.

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CLEANING

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CHECK

1. General

A. Examine all parts for defects by standard industry practices.

2. Oxygen Generator (880)

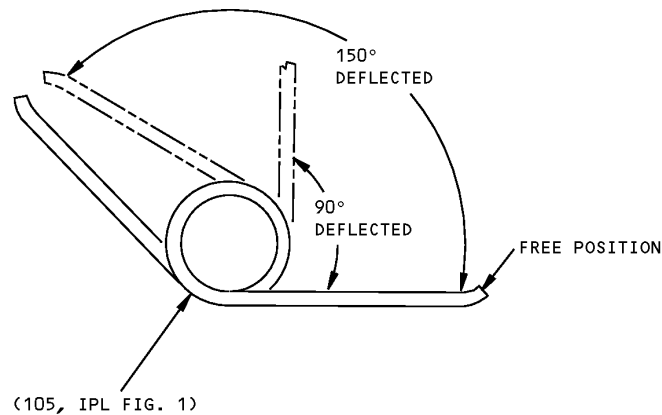
A. Look at the color indicator band on oxygen generator IPL Figure 1 (Item 880). Replace the generator if the color band is black, because the white heat sensitive color band on a new oxygen generator turns black when the generator is used.

3. Spring (455)

A. See that spring IPL Figure 1 (Item 455) load is 1.08-1.32 lb when compressed to 0.22-0.28 inch and load is 0.36-0.44 lb when compressed to 0.72-0.78 inch. See that the maximum compressed height is 0.19-0.25 inch.

4. Spring (105)

A. See that spring IPL Figure 1 (Item 105) load is at least 0.355 lb-inch when deflected 90° and a maximum of 0.60 lb-inch when deflected 150° (see CHECK, Figure 501).



Spring Check
Figure 501

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CHECK
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**COMPONENT MAINTENANCE MANUAL****REPAIR****1. Content**

- A. Repair, refinish, and replacement procedures, as applicable, are included in separate repair sections as follows

Table 601:

P/N	NAME	REPAIR
- - -	MISCELLANEOUS PARTS REFINISH	1-1

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REPAIR - GENERAL

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MISCELLANEOUS PARTS REFINISH - REPAIR 1-1

1. General

- A. This procedure has the data necessary to refinish the parts which are not given in the specified repairs.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 for item numbers.

2. Procedure

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I

- B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-60-02	FINISHING MATERIALS

- C.

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For the decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02

- (1) Repair of these parts is only replacement of the original finish.

Table 601: Refinish Details

IPL FIG. & ITEM	MATERIAL	FINISH
Fig. 1		
Spring (105)	Music Wire QQ-W-470	Cadmium plate and apply primer, C00259 (F-16.03).
Plate (550)	Al alloy	Chemical treat and apply primer, C00259 (F-18.06).
Spring (455)	Music Wire QQ-W-470 QQ-W-470	Cadmium plate (F-15.02).
Box (755,780), Brackets (180,185)	Al alloy	Chromic acid anodize and apply primer, C00259 (F-18.13)
Hinge (190A,195A)	Al alloy	Chemical treat or chromic acid anodize and apply primer, C00259 (SRF-2.30).
Brackets (200,210)	Al alloy	Chemical treat and apply primer, C00259(F-18.06).

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REPAIR 1-1

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ASSEMBLY

1. General

- A. This procedure has the data necessary to assemble the attendants service unit oxygen box assembly.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 for item numbers.

2. Assembly (IPL Figure 1)

WARNING: DO NOT ALLOW OIL, GREASE, FLAMMABLE SOLVENTS, DUST, LINT, FINE METAL FILINGS, OR OTHER COMBUSTIBLE MATERIAL TO CONTAMINATE PARTS THAT MAY BE EXPOSED TO OXYGEN. COMBUSTIBLE MATERIAL MAY IGNITE AND RESULT IN AN EXPLOSION WHEN EXPOSED TO OXYGEN. THE OXYGEN GENERATOR IS A PYROTECHNIC-ACTIVATED, HIGH-HEAT-PRODUCING UNIT WHICH CAN INFLICT SERIOUS BURNS. TO PREVENT INJURY TO PERSONNEL ENSURE THAT SAFETY PIN WITH WARNING FLAG IS PROPERLY INSTALLED ON GENERATOR.

CAUTION: PARTS OF OXYGEN MODULE ASSEMBLY ARE VISIBLE FROM CABIN INTERIOR. SPECIAL CARE MUST BE TAKEN TO PREVENT MARRING VISIBLE SURFACES.

- A. Use standard industry practices and the following steps for assembly.
- B. Align actuator/test stop assembly (370).
 - (1) Align test stop assembly (435) in door cutout by adding AN960KD8 washers as required between test stop assembly and mounting plate (550). If washers are used, replace screw (500) with screw (500A). Maximum gap of 0.128 inch is allowed between test stop assembly and mounting plate.
 - (2) Adjust mounting bracket (550) position so that test stop assembly (435) is flush or below flush with outer surface of door assembly (10).
 - (3) With door closed and latched, adjust actuator so that there is 0.04 to 0.07 inch clearance between actuator plunger and reset lever.
- C. Pack oxygen mask assemblies (885, 887)
 - (1) If oxygen generator was replaced, cut 1 inch from end of tubing and check dimensions per ASSEMBLY, Figure 701.
 - (2) Unfold and flatten bag (920).
 - (3) Lay headstrap (900) on top of bag and fold bag in thirds, lengthwise. Width of bag should be 2.10 to 2.30 inch, after folding.
 - (4) Drape bag up side of mask and into facepiece. The bag/tubing connection should be approximately centered in bottom of facepiece, with excess bag protruding 1.0 to 2.0 inch above mask (ASSEMBLY, Figure 702).
 - (5) Coil tubing, from bottom of mask, counterclockwise around inside wall of mask (ASSEMBLY, Figure 703). Coil until flow indicator is reached. Ensure that lanyard (905) is draped over mask wall and that ring (896, 897) remains outside mask assembly (ASSEMBLY, Figure 704).
 - (6) Fold top of bag over mask edge and tubing (ASSEMBLY, Figure 705) and secure to prevent tubing from uncoiling.

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ASSEMBLY

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- D. Invert oxygen box assembly and open door.
- E. Attach release cable (820) to oxygen box with screw (810) and washer (815). Thread release cable pin through rings (896, 897) of oxygen mask assemblies and insert pin into generator firing mechanism (ASSEMBLY, Figure 706).
NOTE: Do not remove firing pin retraction pliers and safety pin, SPL-1937 with warning flag (A35001-10) when inserting release cable pin.
- F. Thread oxygen mask tubing through clamp (848) and press fully onto generator outlets.
- G. Place heat shield assembly (850) around generator and attach to oxygen box with washers (815) screws (810).
- H. Place oxygen masks, side by side, into oxygen box with open ends facing up. Remove restraint installed on masks in ASSEMBLY, Paragraph 2.C.(6).
- I. Close and latch door.

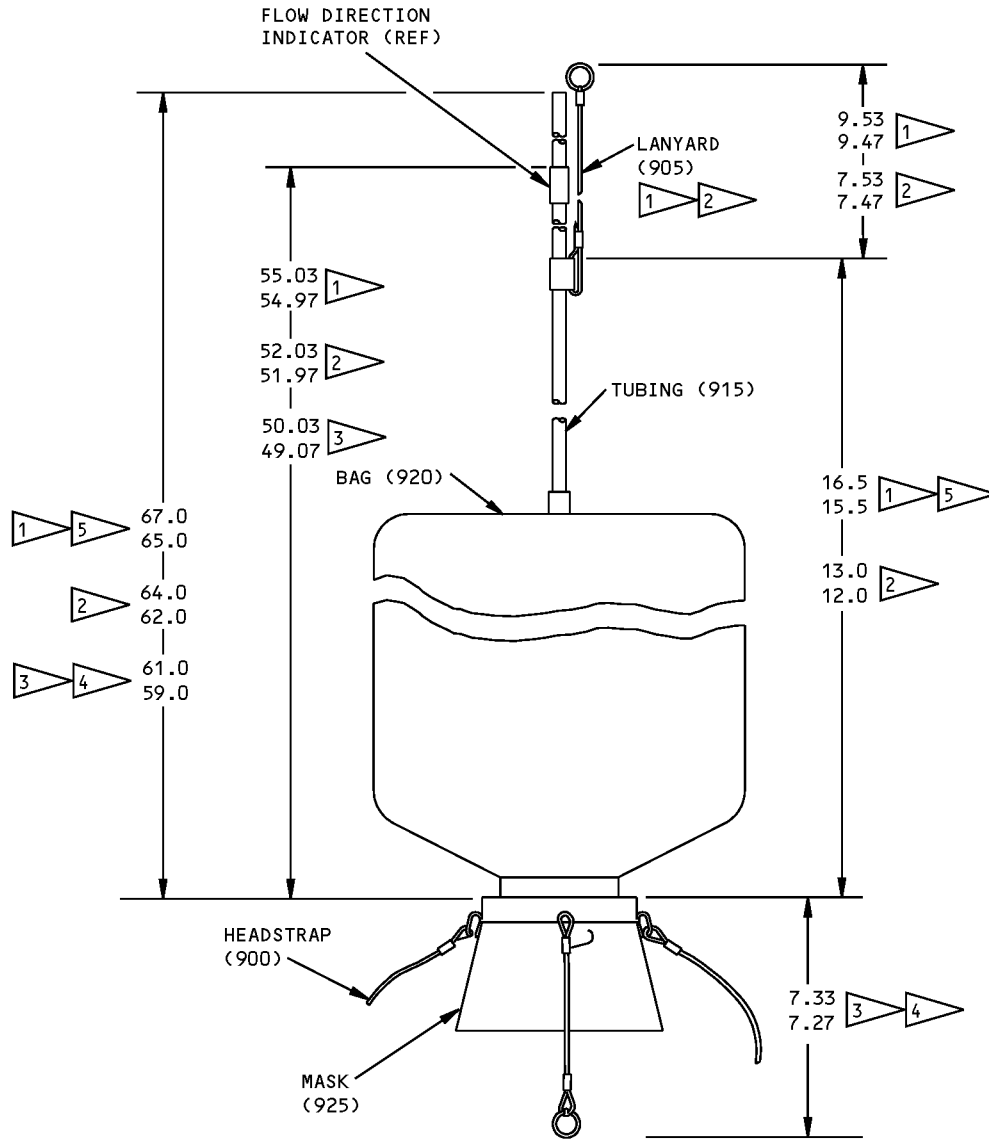
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ASSEMBLY

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- 1 ASSEMBLY 417T4205-63,
- 2 ASSEMBLY 417T4205-66,-79
- 3 ASSEMBLY 417T4205-16
- 4 ASSEMBLY 417T4205-75
- 5 ASSEMBLY 417T4205-76

ALL DIMENSIONS ARE IN INCHES

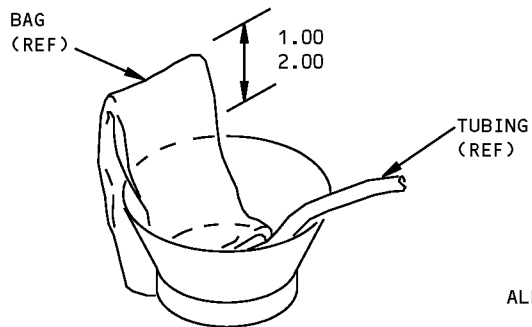
Oxygen Mask Assembly
Figure 701

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ASSEMBLY
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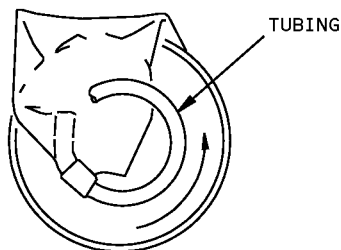
COMPONENT MAINTENANCE MANUAL



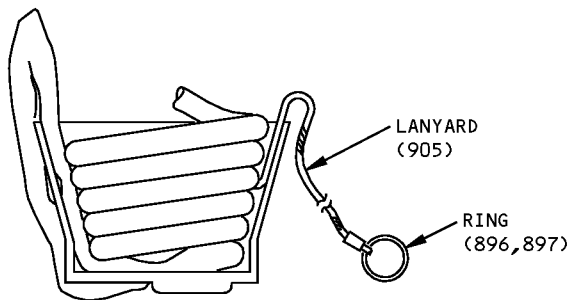
ALL DIMENSIONS ARE IN INCHES

Bag Placement
Figure 702

1 COIL TUBING COUNTER-CLOCKWISE FROM BOTTOM OF MASK.



Tubing Coil Direction
Figure 703



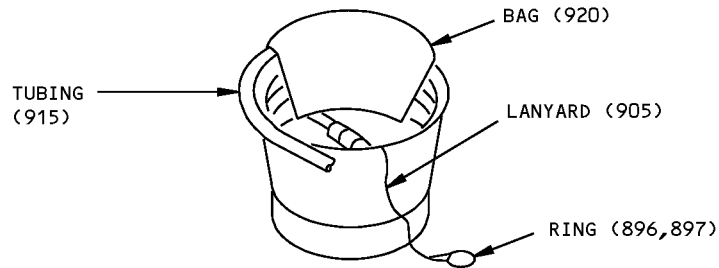
Lanyard Placement
Figure 704

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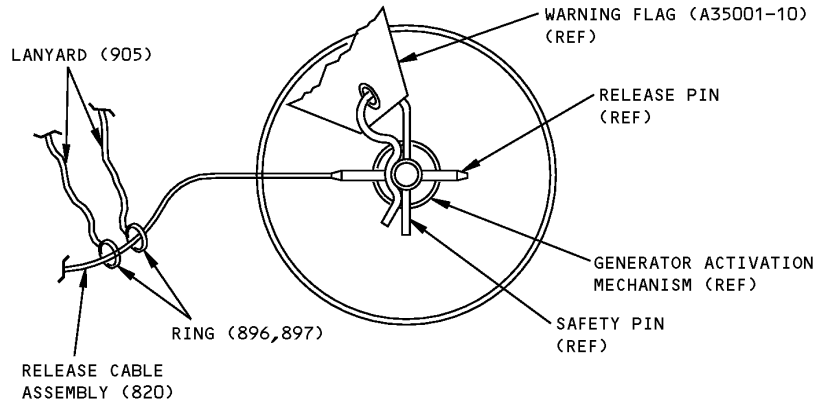
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Oxygen Mask Assembly Packing
Figure 705



Release Cable Attachment
Figure 706



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FITS AND CLEARANCES

(NOT APPLICABLE)

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FITS AND CLEARANCES

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COMPONENT MAINTENANCE MANUAL

SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

1. General

A. This section lists the special tools, fixtures, and equipment necessary for maintenance.

NOTE: Equivalent substitutes may be used.

Special Tools

Reference	Description	Part Number	Supplier
SPL-1937	Equipment - Firing Pin Retraction, BE Aerospace and AVOX oxygen generators	C35003-1	81205
		Opt: A35001-10	81205

Tool Supplier Information

CAGE Code	Supplier Name	Supplier Address
81205	THE BOEING COMPANY	17930 INTERNATIONAL BLVD. SOUTH SEATAC, WA 98188-4321 Telephone: 206-662-6650 Facsimile: 206-662-7145

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SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

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COMPONENT MAINTENANCE MANUAL

ILLUSTRATED PARTS LIST

1. Introduction

- A. The Illustrated Parts List (IPL) contains an illustration and a list of component parts you can repair or replace. The Illustrated Parts Catalog (IPC) shows how to use the Boeing part number system.
- B. This shows how parts are related: The relation of each item to its next higher assembly (NHA) is shown in the NOMENCLATURE column. Use the indenture system that follows:

1	2	3	4	5	6	7
.	Assembly					
.	Attaching parts for assembly					
.	.	Detail parts for assembly				
.	.	Subassembly				
.	.	Attaching parts for subassembly				
.	.	.	Detail parts for subassembly			
.	.	.	Sub-subassembly			
.	.	.	Attaching parts for subassembly			
.	.	.	.	Details parts for sub-subassembly		
						Detail Installation Parts (Included only if installation parts may be sent to the shop as part of assembly)

- C. Each top assembly is given one use code letter (A, B, C, etc.) in the USAGE CODE column. All subsequent component parts in the list can have one or more of the use code letters to show effectivity to top assemblies. A component part without a use code applies to all top assemblies.
- D. An alphabetical letter is added after the item number for optional parts, parts changed by a Service Bulletin, configuration differences (except left-handed and right-handed parts), last engineering releases, and parts added between item numbers in a sequence. The alphabetical letter will not be shown on the illustration for equivalent parts of the same part number.
- E. Color-coded parts are identified with a single digit alpha following the dash number or with "SP" suffix. If the "SP" suffix is used, it represents consolidation of all color codes applicable for a given usage which are not separately listed. Orders for color-coded parts should include the registry number of the airplane for which the parts are ordered.
- F. If a part number is 15 characters long but will not fit in the part number column, the part number will be displayed with a "~" at the end of the line and will be continued on the next line. The "~" denotes that the part number continues on the next line.
- G. Parts changed by a Service Bulletin are shown by PRE SB XXXX and POST SB XXXX added to the NOMENCLATURE column.
- (1) When a new top assembly is added by a Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the top assembly level only. The configuration differences at the detail part level are shown by use code letters.
- (2) When the top assembly part number is not changed by the Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the detail level.
- H. Interchangeable Parts

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Optional (OPT)	The part is optional to and interchangeable with other parts that have the same item number.
Replaces, Replaced by and not interchangeable with (REPLACES, REPLACED BY AND NOT INTCHG/W)	The part replaces and is not interchangeable with the initial part.
Replaces, Replaced by (REPLACES, REPLACED BY)	The part replaces and is interchangeable with, or is an alternative to, the initial part.

VENDOR CODES

Code	Name
01556	EMHART FASTENING SYSTEMS GROUP HELI-COIL DIV SHELTER ROCK LANE DANBURY, CONNECTICUT 06810 FORMERLY HELI-COIL DIV OF BLACK AND DECKER
0647B	Replaced: [V0647B] SEE V2X013 by Code: Name and Address below 2X013: MCQUIRE BEARING COMPANY 947 SOUTHEAST MARKET STREET PORTLAND, OREGON 97214-3556 FORMERLY V0647B
09790	EATON CORP VALVE AND ACTUATOR DIV 2338 ALASKA AVENUE EL SEGUNDO, CALIFORNIA 90245-4896 FORMERLY CONSOLIDATED CONTROLS CORPORATION
11815	CHERRY AEROSPACE FASTENERS DIV OF TEXTRON 1224 EAST WARNER AVENUE PO BOX 2157 SANTA ANA, CALIFORNIA 92707-0157 FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS TOWNSEND DIV OF TEXTRON INC V71087
15653	ALCOA GLOBAL FASTENERS INC DIV KAYNAR PRODUCTS 800 S STATE COLLEGE BLVD FULLERTON, CALIFORNIA 92831-3001 FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH FORMERLY FAIRCHILD FASTENERS KAYNAR DIV

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Code	Name
16827	B/E AEROSPACE PURITAN-BENNETT AERO DIV 10800 PFLUMM ROAD LENEXA, KANSAS 66215 FORMERLY PURITAN EQUIPMENT IN KANSAS CITY, MO; FORMERLY PURITAN-BENNETT AERO SYS V02217
52828	REPUBLIC FASTENER MFG CORP 1300 RANCHO CONEJO BLVD NEWBURY PARK, CALIFORNIA 91320-1405 FORMERLY IN SYLMAR, CALIFORNIA
53655	SCOTT AVIATION DIV FIGGIE INTERNATIONAL INC 225 ERIE STREET LANCASTER, NEW YORK 14086-9502 FORMERLY A-T-O INC EMERGENCY EQUIPMENT DIV V16090 FORMERLY V92114 SIERRA MADRE, CA
56501	THOMAS AND BETTS CORP 8155 T AND B BLVD MEMPHIS, TENNESSEE 38125 FORMERLY V 06865 AND V59730 THOMAS AND BETTS CORP
60119	MONADNOCK CO THE 18301 ARENTH AVENUE ROWLAND HEIGHTS, CALIFORNIA 91748-1288 FORMERLY UNITED CARR FASTENER CORP VB0051 VB0056 VB0076 FORMERLY TRW ELECTRONIC COMPONENTS CINCH-MONADNOCK DIV FORMERLY CINCH-MONADNOCK DIV OF TRW INC V76530 FORMERLY IN CITY OF INDUSTRY, CALIFORNIA
72962	HARVARD INDUSTRIES INC 3 WERNER WAY SUITE 210 LEBANON, NEW JERSEY 08833 FORMERLY ESNA V7A079 FORMERLY ELASTIC STOP NUT IN UNION, NJ
80539	SPS TECHNOLOGIES INC DIV AERPSOACE - SANTA ANA 2701 SOUTH HARBOR BOULEVARD SANTA ANA, CALIFORNIA 92704-5803 FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539 AND STANDARD PRESSED STEEL WESTERN DIV V17279

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Code	Name
92215	FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV 3010 W LOMITA BLVD TORRANCE, CALIFORNIA 90505-5102 FORMERLY VOI-SHAN IN CULVER CITY, CALIF
94222	SOUTHCO INCORPORATED 210 NORTH BRINTONLAKE RD PO BOX 116 CONCORDVILLE, PENNSYLVANIA 19331-0116 FORMERLY SOUTH CHESTER CORP. SOUTHCO DIVN V24248 FORMERLY IN LESTER, PENNSYLVANIA
97393	SHUR-LOK CORPORATION 2541 WHITE ROAD PO BOX 19584 IRVINE, CALIFORNIA 92623-9584 FORMERLY SHUR LOK CORP VB0060 FORMERLY IN SANTA ANA, CALIFORNIA 92714

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NUMERICAL INDEX

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
117003-12		1	880	1
117003-13		1	880B	1
130008		1	205	1
		1	745	2
		1	795	6
287T0011-1		1	845	1
		1	845A	1
287T0011-2		1	845C	1
		1	845F	1
289-801-237		1	935	2
289-801-239		1	930	2
413N3151-5		1	450	1
416N3151-6		1	695	2
417N3133-17		1	90	1
417N3133-18		1	95	1
417N3133-3		1	100	1
417N3135-1		1	410	1
417N3135-2		1	530	1
		1	660	1
417N3135-3		1	410A	1
417N3135-4		1	660A	1
417N3136-151		1	211	1
417N3136-70		1	540	1
417N3136-71		1	550	1
417N3136-89		1	200	1
417N3136-90		1	210	1
417N3136-91		1	740	1
417N3136-92		1	750	1
417N3136-93		1	420	1
417N3136-94		1	430	1
417N3137-17		1	825A	1
417N3137-19		1	825B	1
417N3137-4		1	820	1
417N3137-5		1	835	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3137-6		1	825	1
417N3137-7		1	830	1
417N3141-10		1	340	1
417N3141-11		1	335	1
417N3150-1SP		1	435A	1
		1	555	1
417N3150-3SP		1	435	1
417N3150-4SP		1	670	1
417N3151-1		1	605	1
417N3151-12		1	710	1
417N3151-13		1	725	1
417N3151-14		1	475	1
417N3151-15		1	490	1
417N3151-16SP		1	465	1
		1	705	1
417N3151-2		1	620	1
417N3151-3		1	470	1
		1	585	1
		1	700	1
417N3151-5		1	570	1
		1	685	1
417N3151-6		1	460	2
		1	580	2
417N3151-7SP		1	590	1
417N3151-8SP		1	600	1
417N3151-9SP		1	595	1
417N3152-11SP		1	370B	1
417N3152-12SP		1	625A	1
417N3152-5SP		1	495	1
417N3152-6SP		1	370A	1
417N3152-8SP		1	370	1
417N3152-9SP		1	625	1
417N3173-2		1	455	1
		1	575	1
		1	690	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3173-4		1	105	1
417N3816-5		1	850	1
417N3816-6		1	870	1
417N3816-7		1	875	2
417N3816-8		1	850A	1
417N3816-9		1	875A	2
417N3817-27		1	755A	1
417N3817-28		1	775A	1
417N3817-31		1	755B	1
417N3817-32		1	775B	1
417T4205-11		1	910	1
		1	911	1
417T4205-116		1	885B	2
		1	887B	3
417T4205-16		1	885	2
417T4205-166		1	885D	2
		1	887	3
417T4205-21		1	915	1
		1	916	1
417T4205-23		1	915A	1
		1	916A	1
417T4205-26		1	895	1
		1	897	1
		1	898	1
417T4205-35		1	905	1
		1	906	1
417T4205-57		1	905A	1
		1	907	1
417T4205-6		1	900	1
		1	901A	1
417T4205-66		1	885E	2
		1	887A	3
417T4205-7		1	890	4
		1	891	4
		1	892	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	893	4
417T4205-75		1	885A	2
417T4205-79		1	885C	2
417T4205-8		1	925	1
		1	927	1
417T4205-9		1	920	1
		1	921	1
417T4205-96		1	895A	1
		1	898A	1
417T4263-1		1	881	1
		1	881B	2
		1	881F	3
417T4263-2		1	884	1
6035-04BR219		1	480	2
		1	610	2
		1	715	2
6035-06BR150		1	485	2
		1	615	2
		1	720	2
6100-9		1	110	2
65-53526-1SP		1	5	1
65C27383-10		1	80A	1
65C27383-14SP		1	1	RF
65C27383-16SP		1	1E	RF
65C27383-17SP		1	1A	RF
65C27383-23SP		1	1F	RF
65C27383-28SP		1	1H	RF
65C27383-29SP		1	1B	RF
65C27383-34SP		1	1C	RF
65C27383-38SP		1	1J	RF
65C27383-39SP		1	1D	RF
65C27383-3SP		1	1G	RF
65C27383-40SP		1	1K	RF
65C27383-43SP		1	1L	RF
65C27383-44SP		1	1M	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C27383-45SP		1	1N	RF
65C27383-46SP		1	1P	RF
65C27383-47SP		1	1Q	RF
65C27383-5		1	130	1
65C27383-6		1	125	1
65C27383-7		1	80	1
65C27383-8		1	255	1
65C27383-9		1	250	1
65C28050-3		1	780	1
65C28050-4		1	800	1
65C28050-5		1	755	1
65C28050-6		1	775	1
65C28050-7		1	780A	1
65C28082-10SP		1	50	1
65C28082-13SP		1	15A	1
65C28082-5SP		1	15	1
65C28082-6SP		1	45	1
		1	55	1
65C28082-9SP		1	15B	1
65C28098-1		1	345	1
65C28098-2		1	350	1
65C28098-3		1	345A	1
66-15702-1		1	150	1
		1	275	1
69-40342-3		1	280	1
69-40342-4		1	285	1
69-46294-10		1	165	1
69-46294-11		1	180	1
69-46294-12		1	185	1
69-46294-13		1	290	1
69-46294-14		1	295	1
69-46294-15		1	310	1
69-46294-16		1	315	1
69-46294-17		1	190A	1
69-46294-18		1	195A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
69-46294-9		1	160	1
69-50420-2		1	883R	1
		1	883S	1
		1	883T	1
69-50420-4		1	883N	16
		1	883P	16
		1	883Q	16
77-06-106-13		1	425	2
		1	545	2
78580-1		1	415	1
		1	535	1
		1	665	1
803000-02		1	880A	1
803000-03		1	880C	1
A11330-6-82		1	205	1
		1	745	2
		1	795	6
A4972-6-82		1	205	1
		1	745	2
		1	795	6
AN960JD10L		1	270A	2
AN960JD8L		1	72	3
		1	117	4
		1	356	3
		1	762	2
		1	817	1
AN960KD10L		1	140	2
		1	230	4
AN960KD3L		1	865	4
AN960KD6		1	515	1
AN960KD6L		1	390	1
		1	510	2
		1	645	1
AN960KD8L		1	70	3
		1	360	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	815	3
BACC10DK4		1	845E	1
		1	848	1
BACC10DK7		1	845B	1
		1	845D	1
BACN10FX84		1	205	1
		1	745	2
		1	795	6
BACN10JN06		1	40	4
BACN10JP03AR		1	772A	3
BACN10JP08A		1	175	2
BACN10JP08AR		1	770	2
		1	772	3
BACN10JP3D		1	305	2
BACN10JR3R		1	790	4
BACN10YJ08		1	120	4
		1	245	4
		1	320	4
		1	325	2
BACN10YJ09		1	320A	4
BACR15BA3A		1	785	8
		1	855	2
BACR15BA3AD		1	170	4
		1	765	10
BACR15BA3D		1	35	8
		1	300	4
BACR15BB3A		1	860	2
BACR15BB3AD		1	767	8
BACS12ER06K5		1	500	2
BACS12FA08K6		1	65	3
		1	805	1
BACS12FA08K7		1	60	3
		1	115	4
		1	355	3
		1	760	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACS12FA08K9		1	730	2
BACS12FA3K5		1	220	4
BACS12FA3K6		1	847A	1
BACS12FA3K8		1	760A	2
		1	805A	1
		1	810	3
BACS13S128C		1	876	2
		1	877	3
		1	878	9
BACS21AQ2A3Q		1	20	4
BACS21AQ2A4Q		1	25	2
BACS21AQ2A5Q		1	30	2
BACS38K9		1	840A	1
BACW10P193G		1	145	2
		1	265	2
		1	330	2
BR2000A3		1	790	4
BRFM20A06L		1	40	4
BRM200A08		1	175	2
BRM200A08K		1	770	2
		1	772	3
GSC128		1	876	2
		1	877	3
		1	878	9
K1000-3BCBAC		1	790	4
MF1000-06BAC		1	40	4
MK1000-08BAC		1	175	2
MK1000-08BCBAC		1	770	2
		1	772	3
MK4000-3BAC		1	305	2
MS20230GBP10		1	883	1
		1	883B	1
		1	883D	1
MS20230WBP10		1	882	1
		1	882B	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	882C	1
MS20253P2-610		1	85	1
MS21042L06		1	400	1
		1	405	2
		1	525	3
		1	655	1
MS21042L08		1	75	3
		1	365	3
MS21042L3		1	155	1
		1	260	1
MS3367-4-9		1	840	1
		1	840B	1
MS51844-82		1	883J	1
		1	883K	1
		1	883L	1
NAS43DD1-38		1	395	1
		1	520	1
		1	650	1
NAS43DD3-12		1	735	2
NAS43DD3-12FC		1	735A	2
NAS514P440-16		1	440A	1
		1	560A	1
		1	675A	1
NAS514P440-16P		1	440	1
		1	560	1
		1	675	1
NAS514P440-7		1	445A	2
		1	565A	2
		1	680A	2
NAS514P440-7P		1	445	2
		1	565	2
		1	680	2
NAS514P632-14		1	380	1
		1	505	1
		1	635	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
NAS601-5P		1	10	4
NAS601-6P		1	375	2
		1	630	2
NAS603-9		1	257	1
NAS603-9P		1	135	1
NAS620-6L		1	385	2
		1	640	2
NS103197-82		1	175	2
NS103197-82BC		1	770	2
		1	772	3
NS103200-02		1	305	2
NS103202-02BC		1	790	4
NS103218-62		1	40	4
RM52LHA4972-6-82		1	205	1
		1	745	2
		1	795	6
RMA9201-3BC		1	790	4
RMA9201M82		1	175	2
RMA9201M82BC		1	770	2
		1	772	3
RMA9209M3		1	305	2
RMF9201M62		1	40	4
S417T401-25		1	880	1
S417T401-26		1	880B	1
S417T401-31		1	880A	1
S417T401-32		1	880C	1
S417T402-2		1	415	1
		1	535	1
		1	665	1
S418W001-103		1	930	2
S418W001-104		1	935	2
SL211-08-1		1	205	1
		1	745	2
		1	795	6
T8076S832		1	175	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
T8076S832BC		1	770	2
		1	772	3
T8079S1032		1	305	2
T8088S1032BC		1	790	4
T8124S06S		1	40	4
		1	40	4
VN102A2-02		1	790	4
VN202A1-82		1	175	2
VN202A2-82		1	770	2
		1	772	3
VN204A1-02		1	305	2
VN252A62L		1	40	4

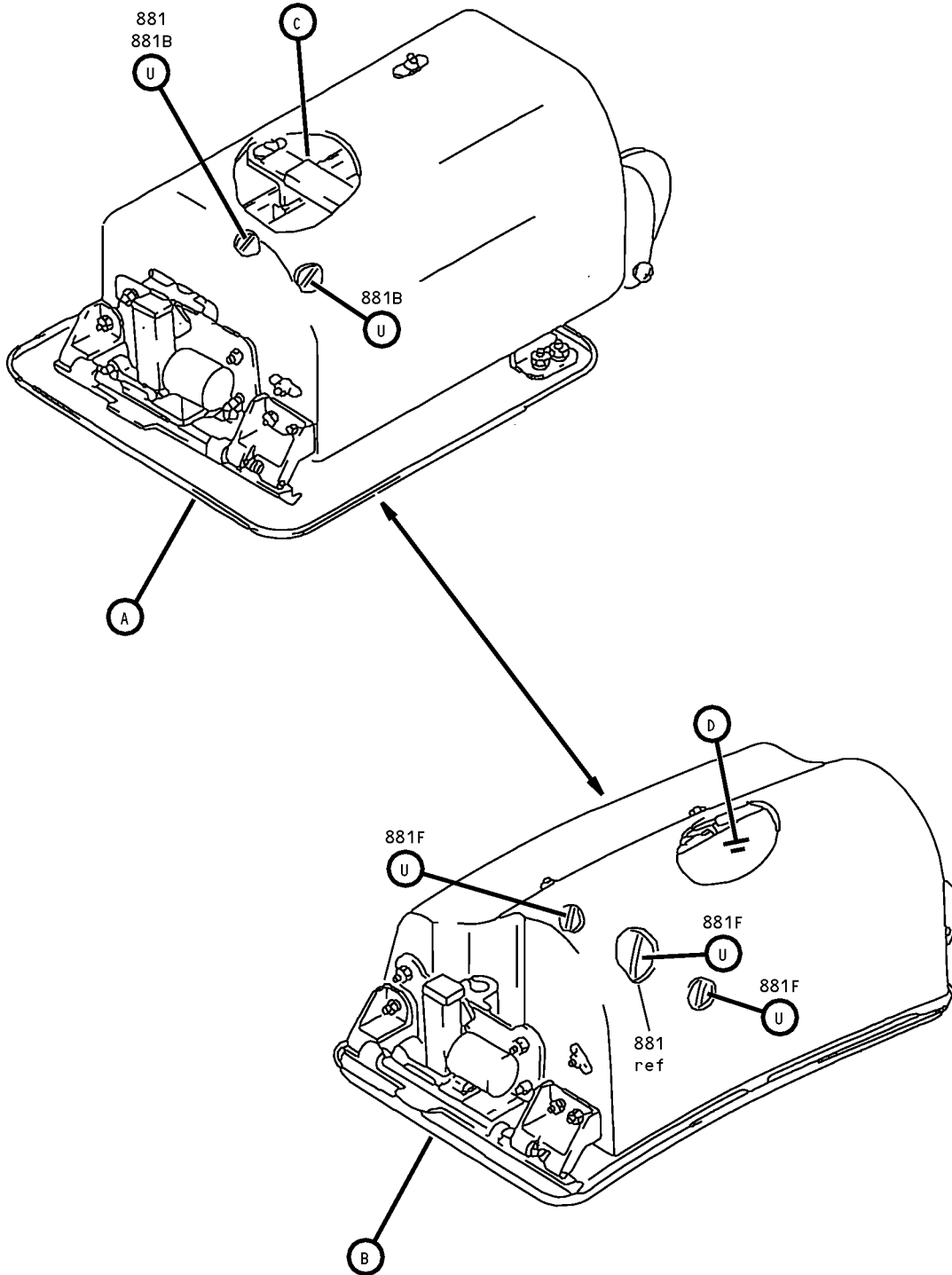
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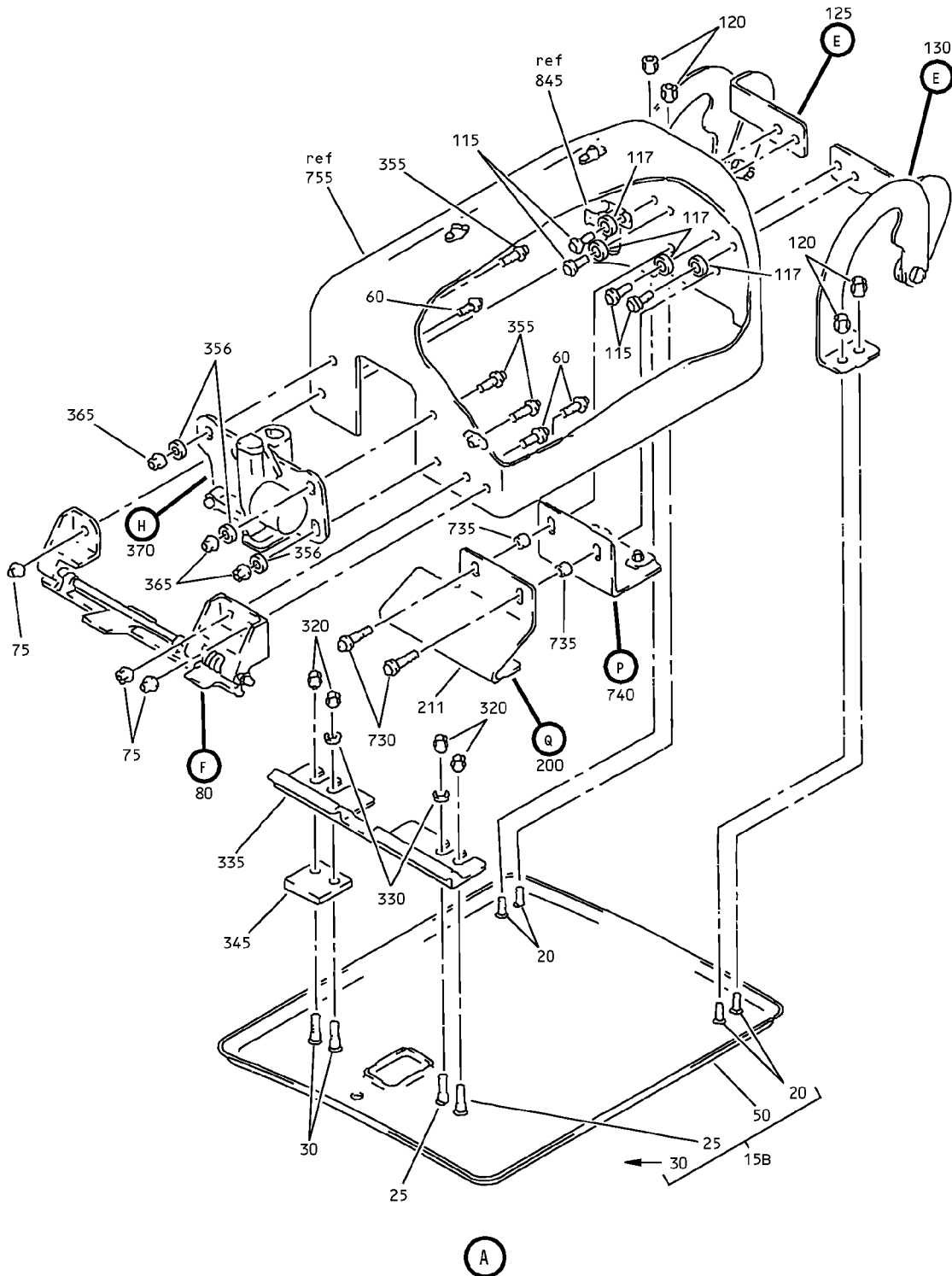
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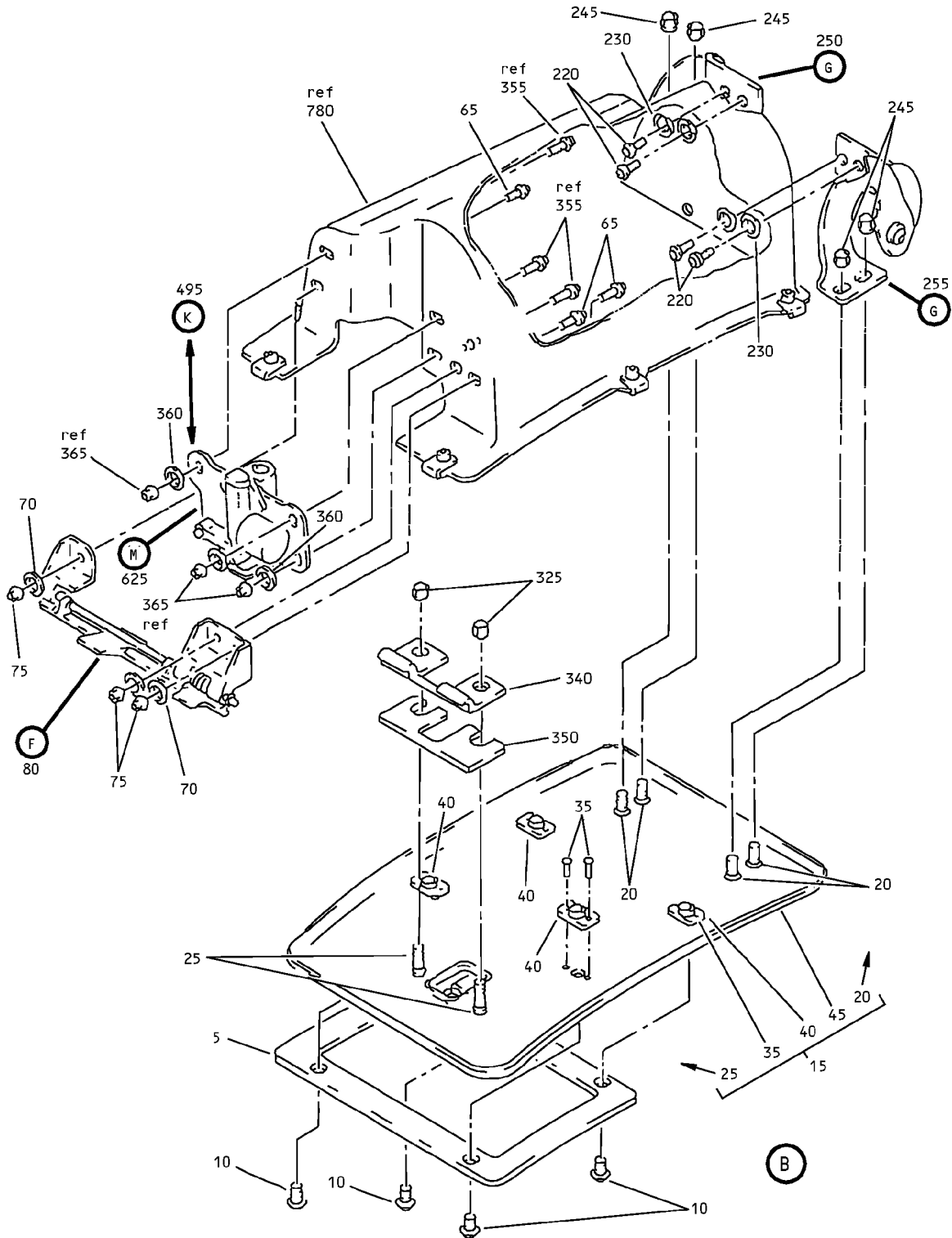
Box Assembly - Aft Attendants Service Unit Oxygen
IPL Figure 1 (Sheet 1 of 13)

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Box Assembly - Aft Attendants Service Unit Oxygen
IPL Figure 1 (Sheet 2 of 13)

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Box Assembly - Aft Attendants Service Unit Oxygen
IPL Figure 1 (Sheet 3 of 13)

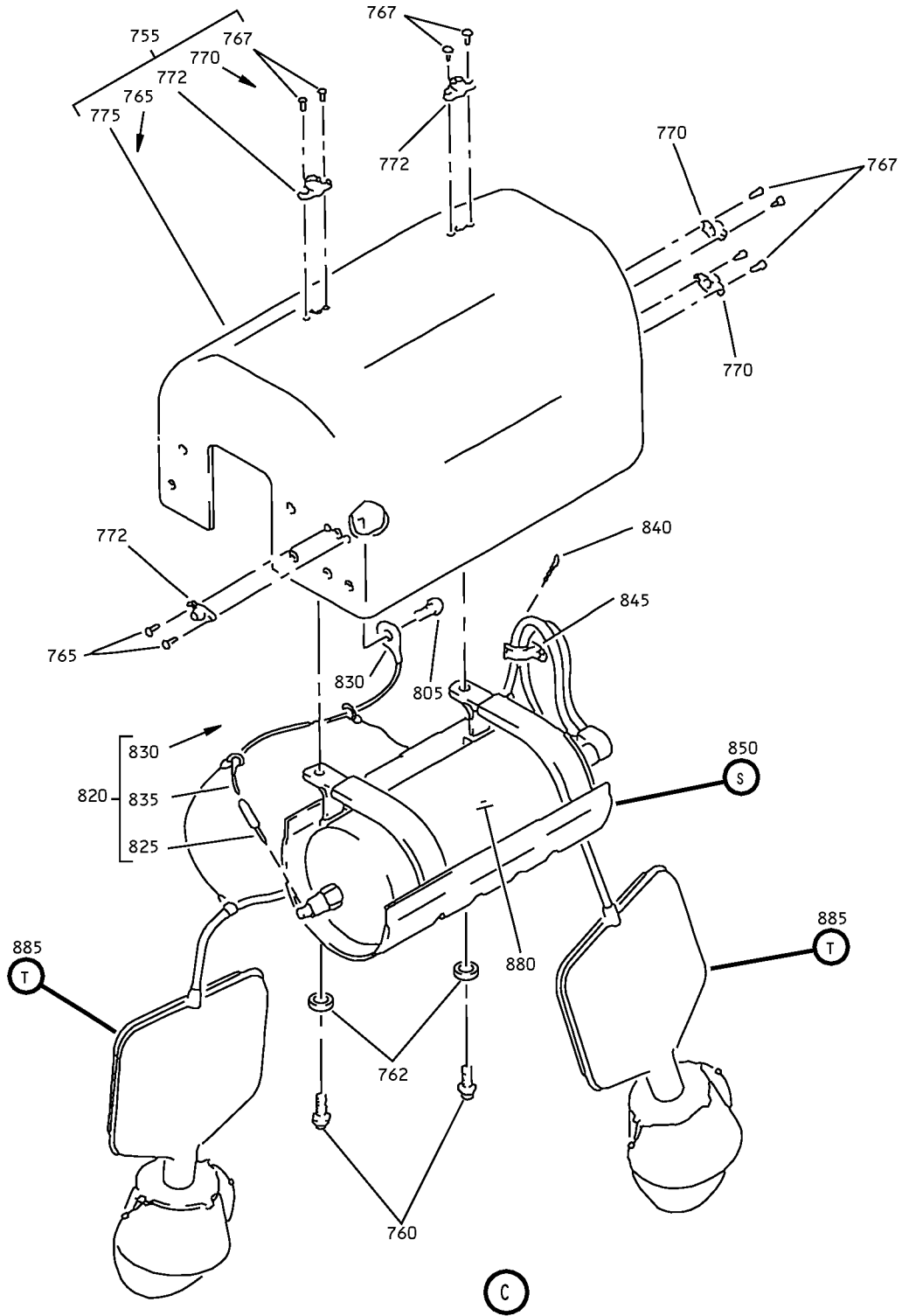
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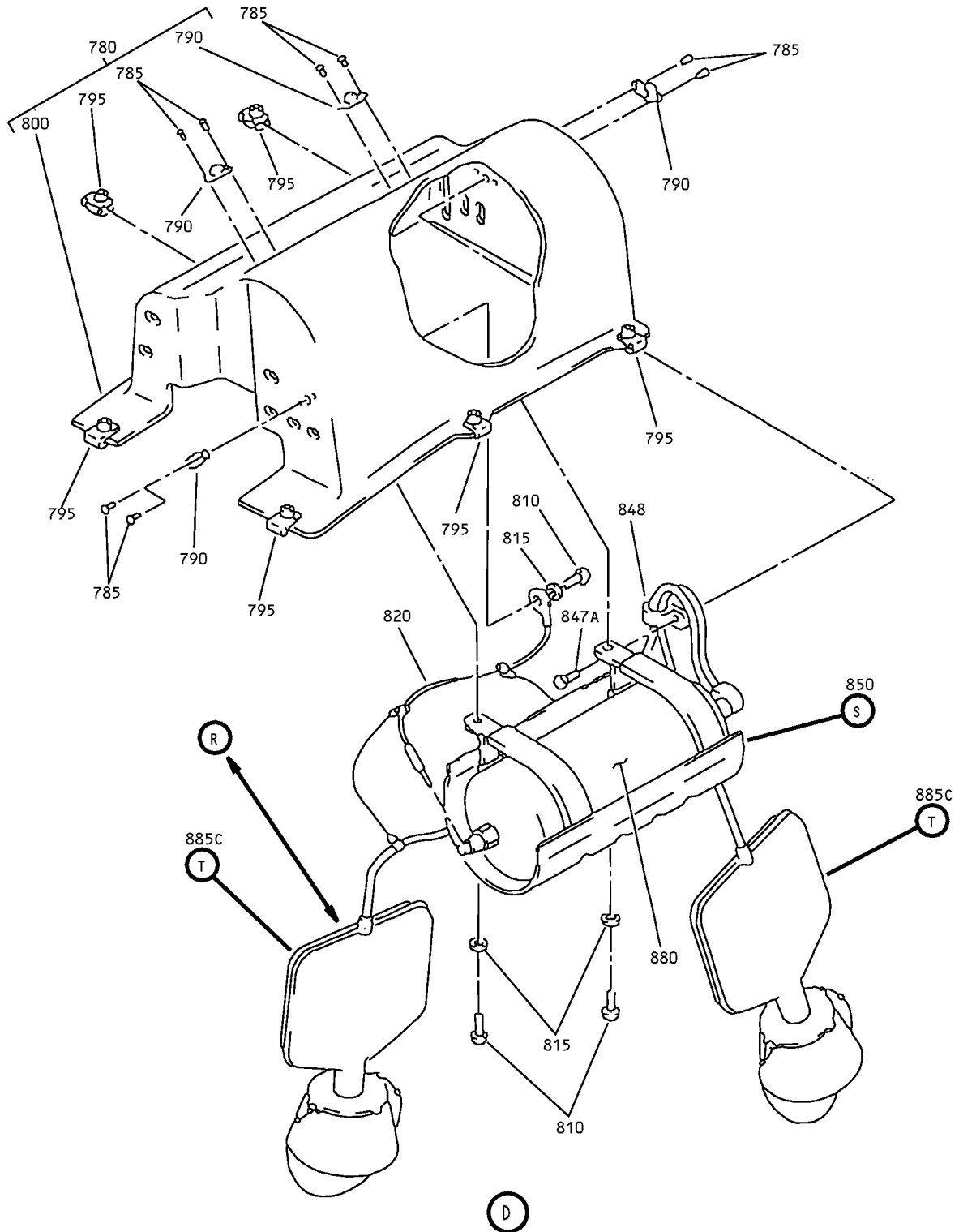
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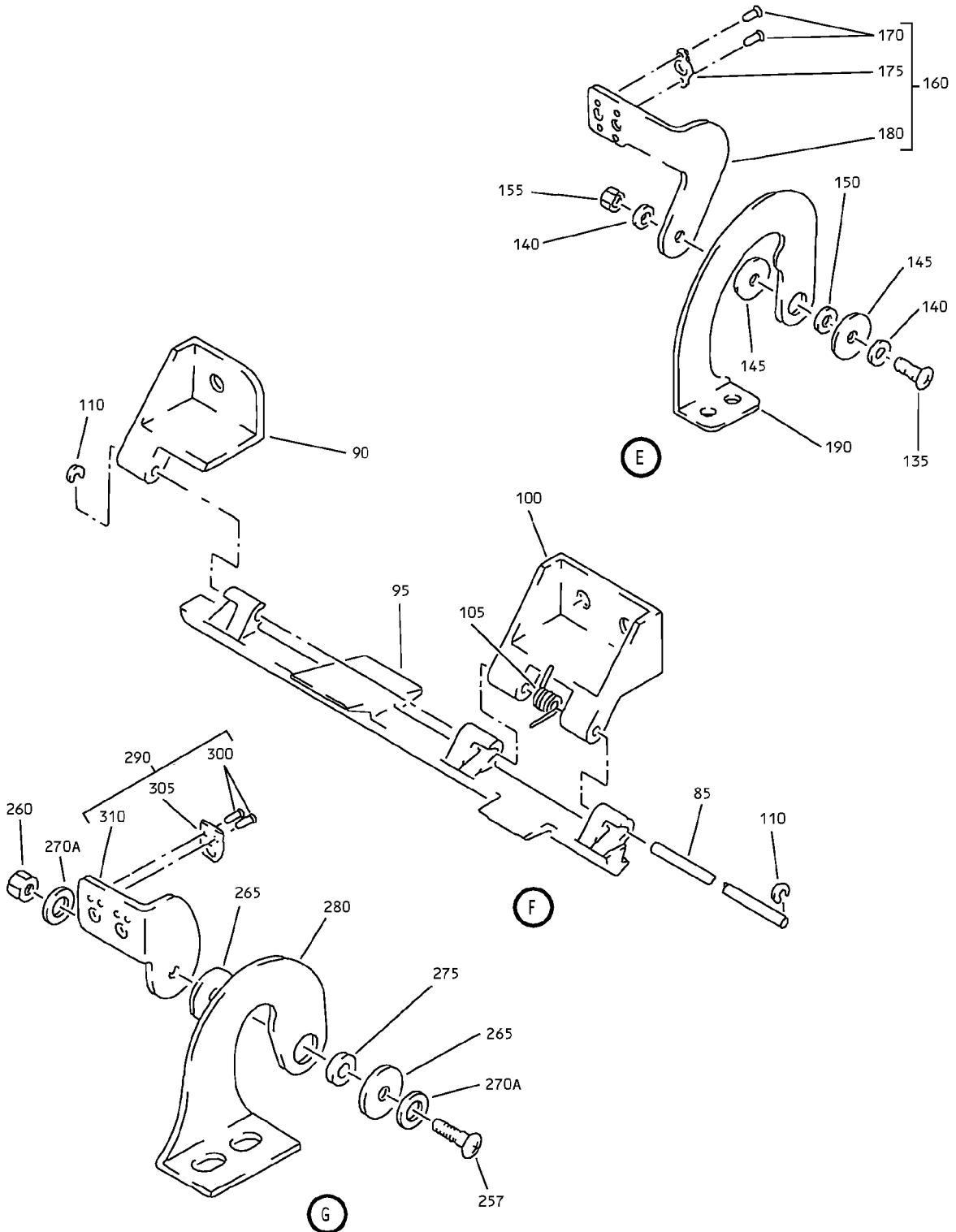
Box Assembly - Aft Attendants Service Unit Oxygen
IPL Figure 1 (Sheet 4 of 13)

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Box Assembly - Aft Attendants Service Unit Oxygen
IPL Figure 1 (Sheet 5 of 13)

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Box Assembly - Aft Attendants Service Unit Oxygen
IPL Figure 1 (Sheet 6 of 13)

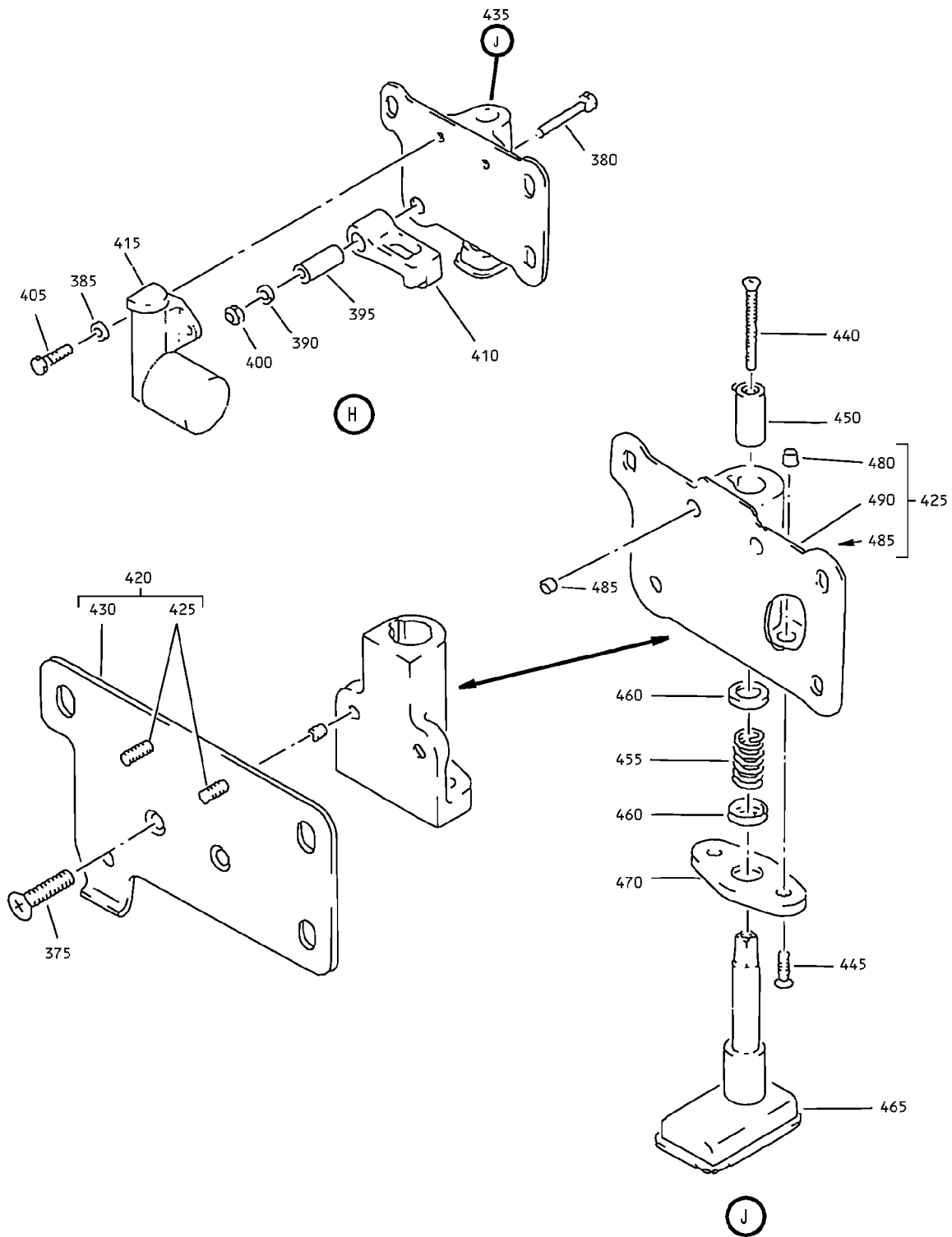
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Box Assembly - Aft Attendants Service Unit Oxygen
IPL Figure 1 (Sheet 7 of 13)

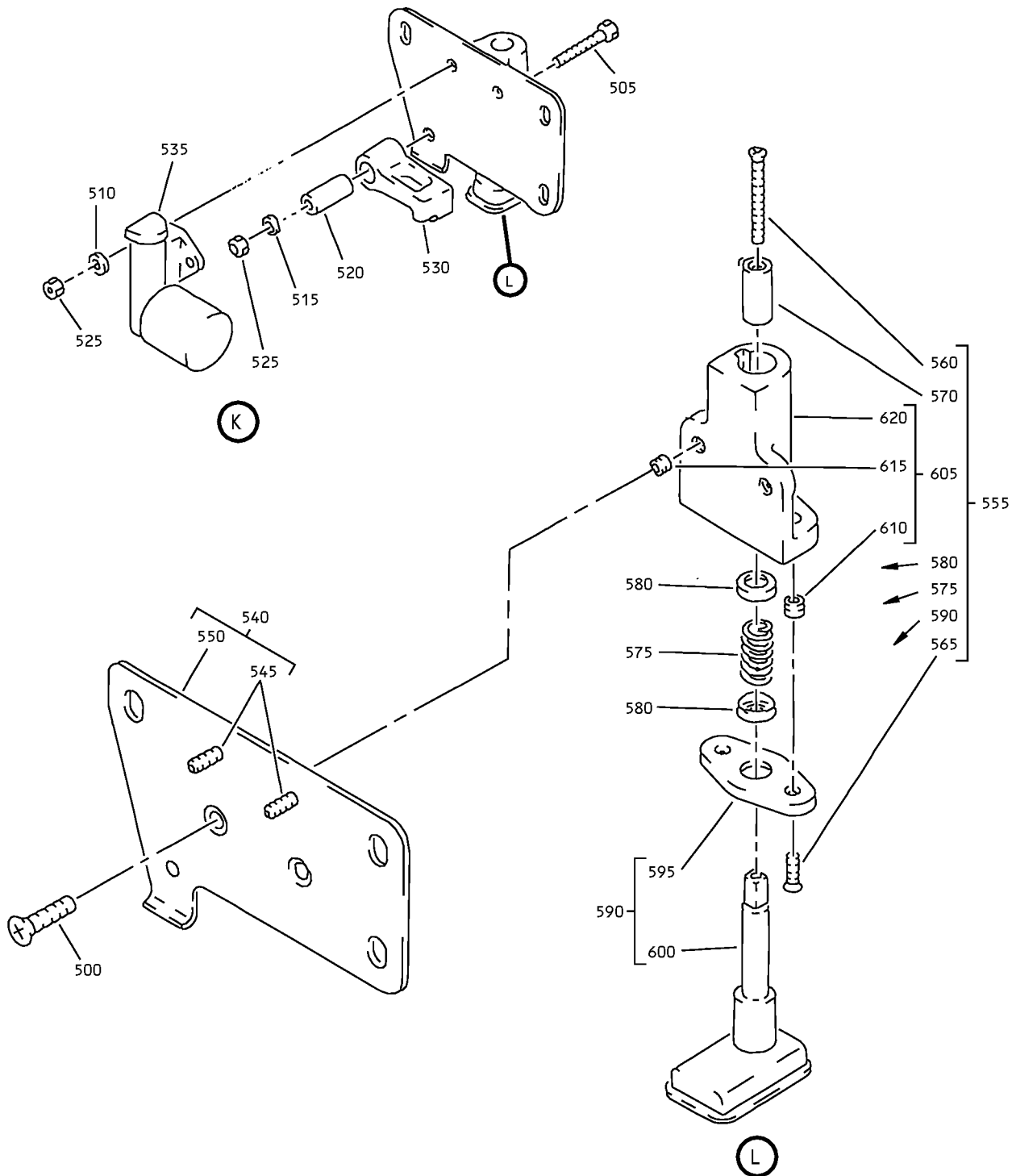
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Box Assembly - Aft Attendants Service Unit Oxygen
IPL Figure 1 (Sheet 8 of 13)

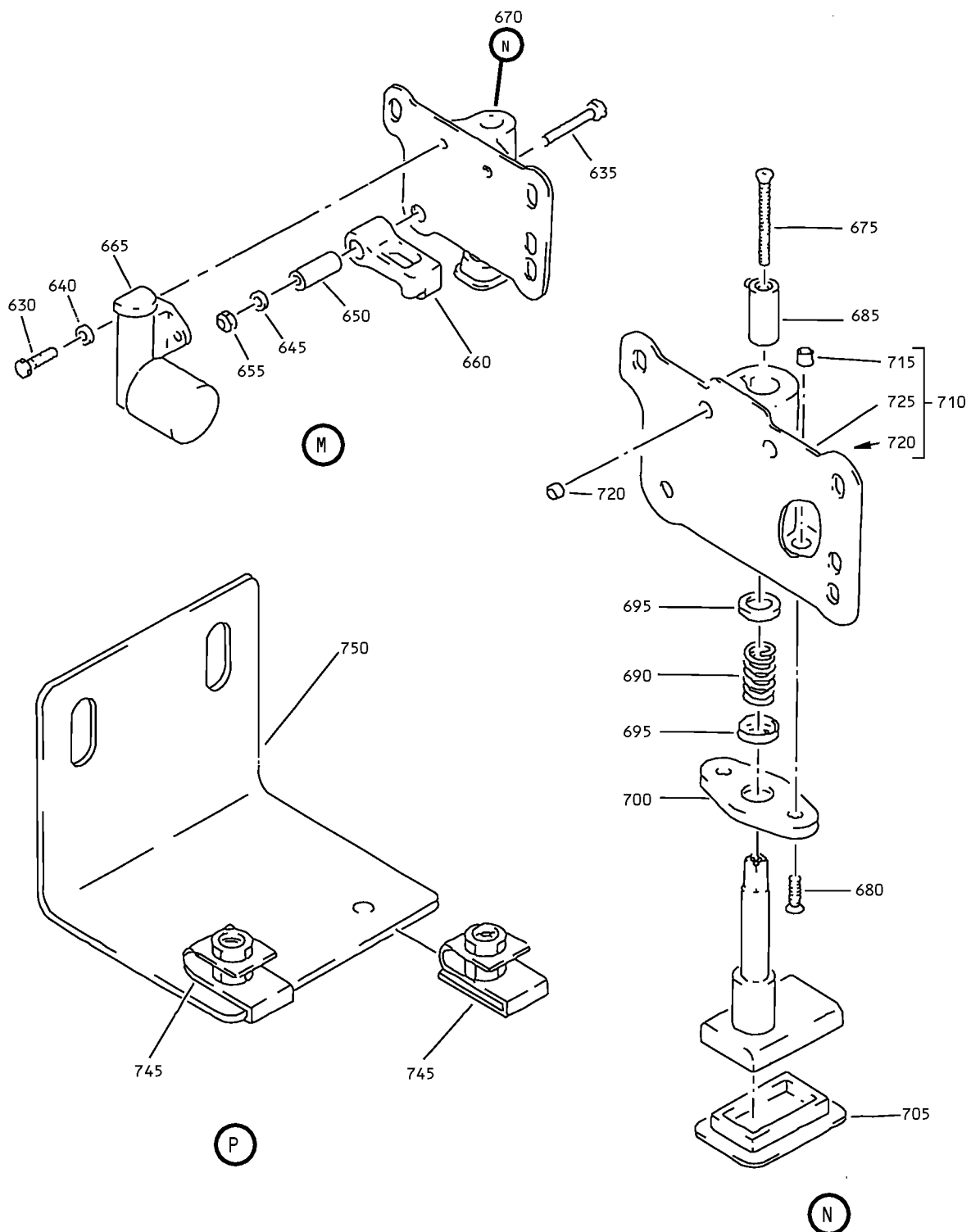
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Box Assembly - Aft Attendants Service Unit Oxygen
IPL Figure 1 (Sheet 9 of 13)

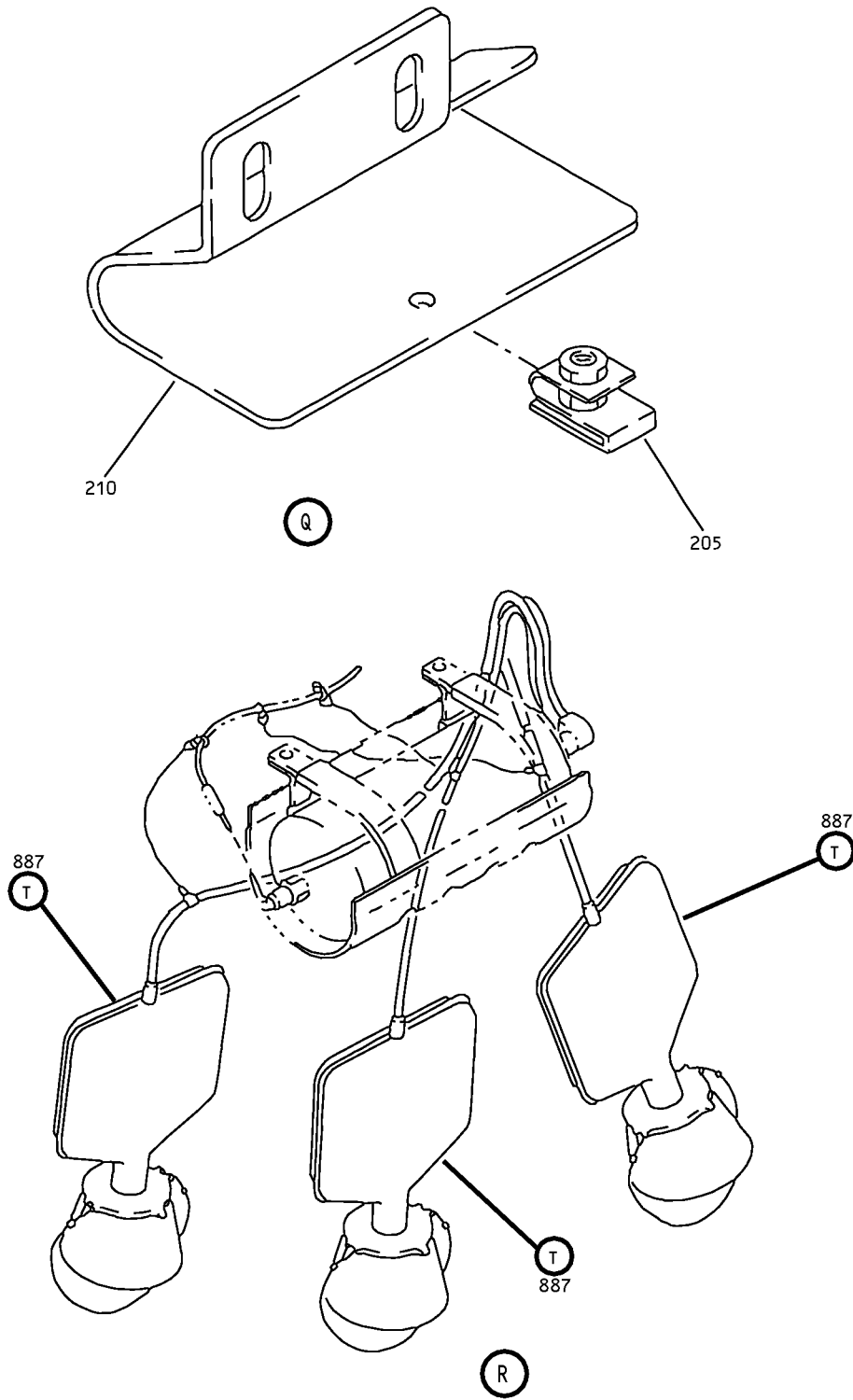
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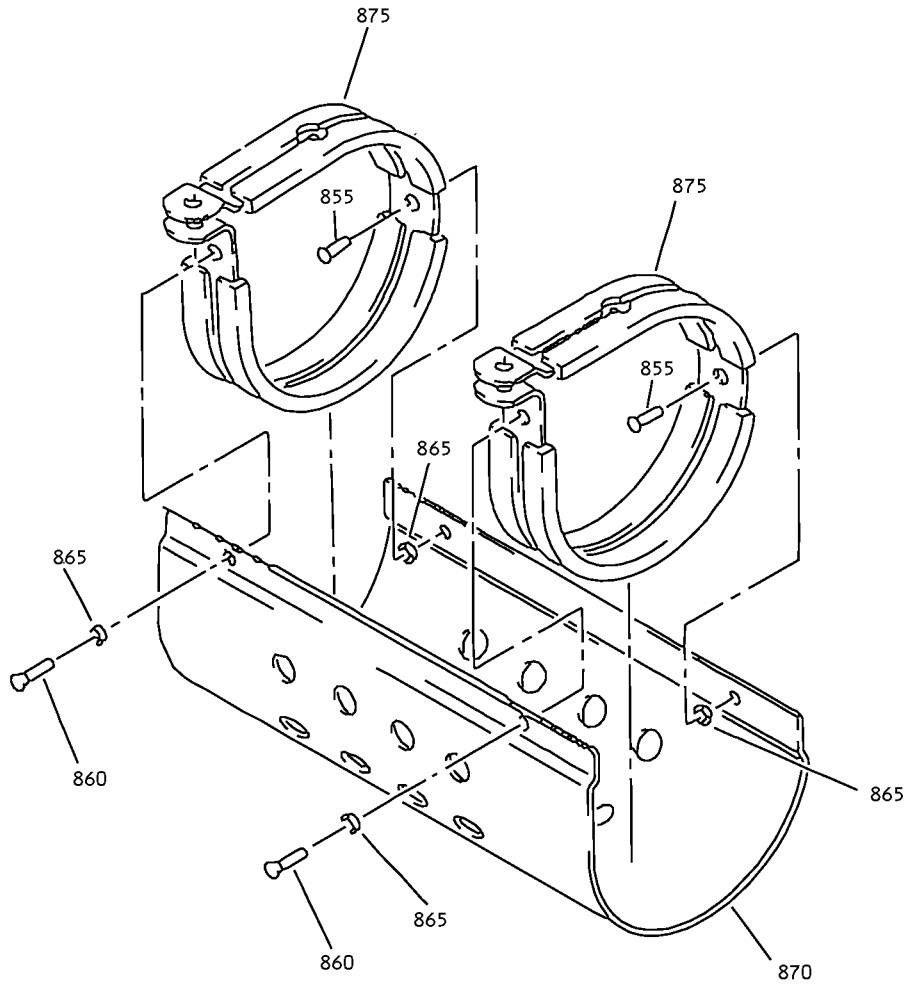
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Box Assembly - Aft Attendants Service Unit Oxygen
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Box Assembly - Aft Attendants Service Unit Oxygen
IPL Figure 1 (Sheet 11 of 13)

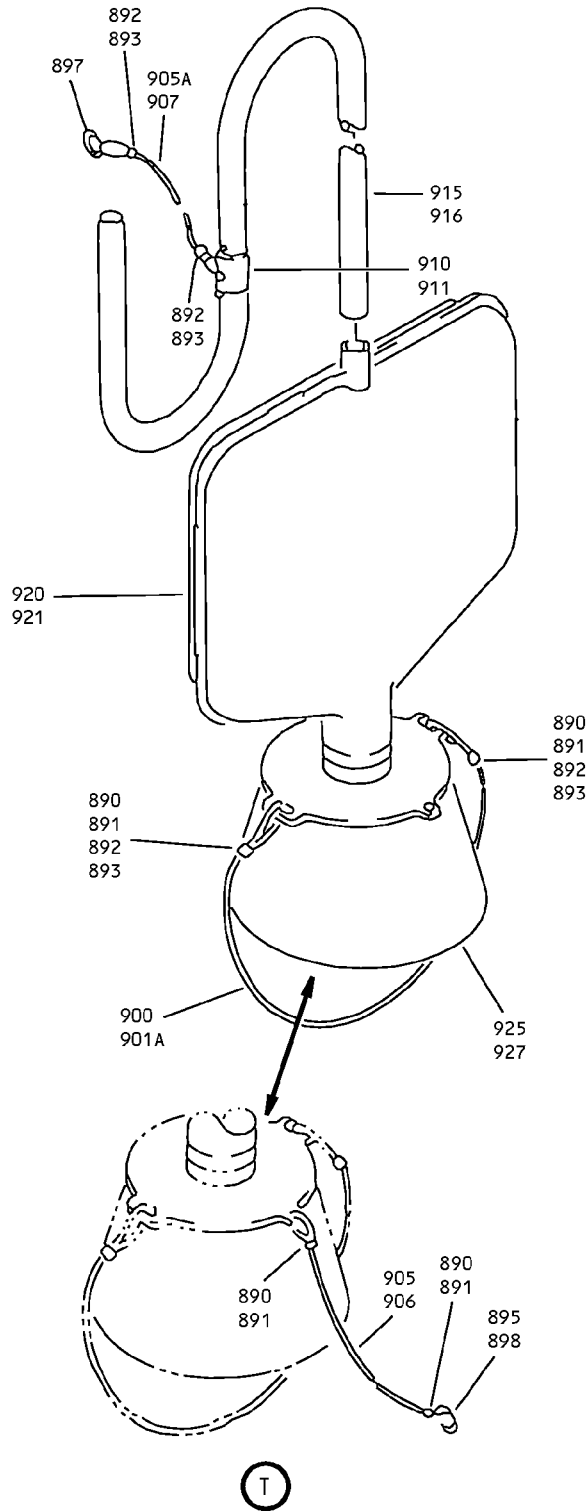
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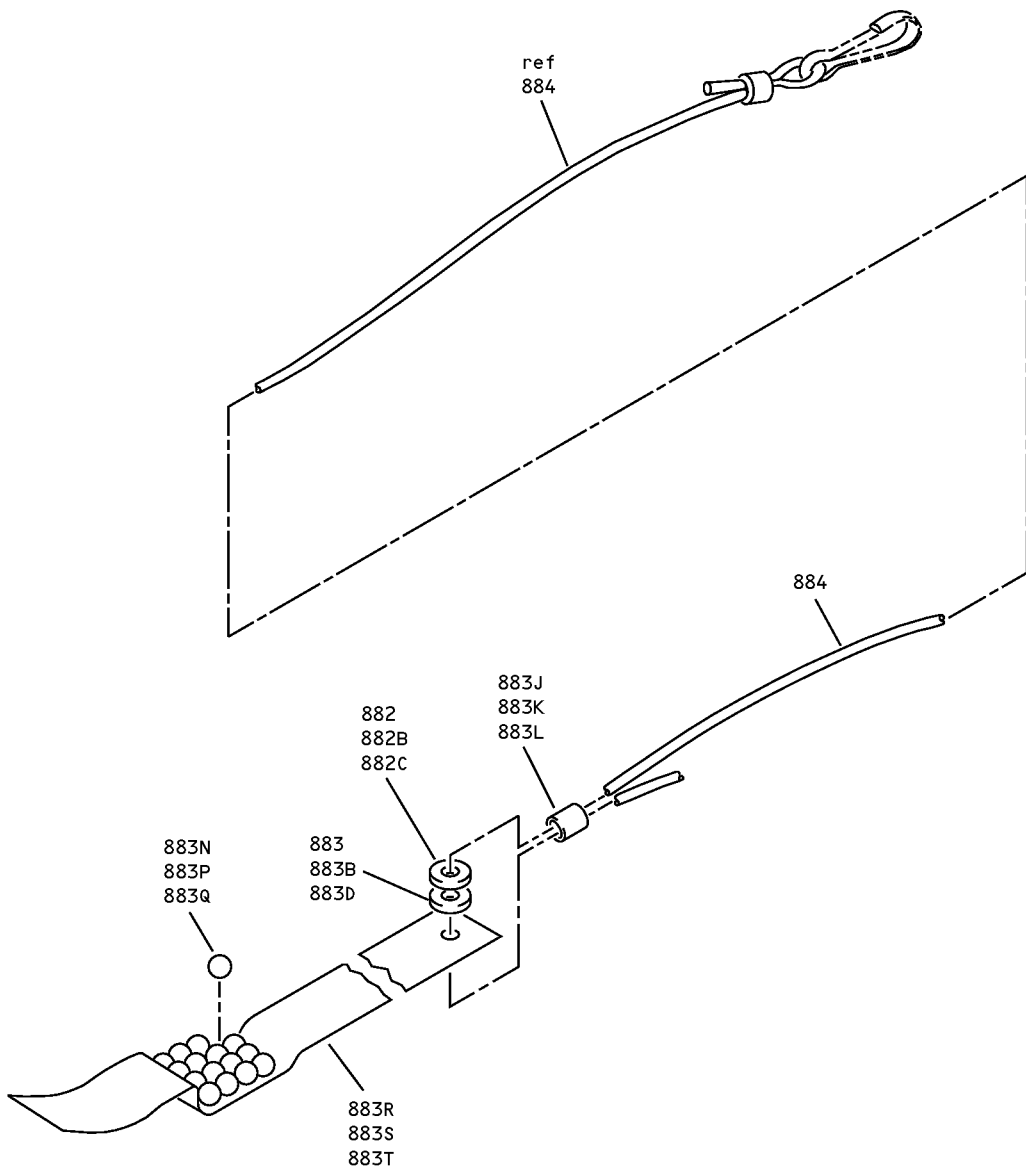
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Box Assembly - Aft Attendants Service Unit Oxygen
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Box Assembly - Aft Attendants Service Unit Oxygen
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-1	65C27383-14SP									A	RF
-1A	65C27383-17SP									B	RF
-1B	65C27383-29SP									C	RF
-1C	65C27383-34SP									D	RF
-1D	65C27383-39SP									E	RF
-1E	65C27383-16SP									F	RF
-1F	65C27383-23SP									G	RF
-1G	65C27383-3SP									H	RF
-1H	65C27383-28SP									J	RF
-1J	65C27383-38SP									K	RF
-1K	65C27383-40SP									L	RF
-1L	65C27383-43SP									M	RF
-1M	65C27383-44SP									N	RF
-1N	65C27383-45SP									P	RF
-1P	65C27383-46SP									Q	RF
-1Q	65C27383-47SP									R	RF
5	65-53526-1SP									F-H, Q	1
10	NAS601-5P									F-H, Q	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-15	65C28082-5SP		.							F-H, Q	1
-15A	65C28082-13SP		.							J-L	1
15B	65C28082-9SP		.							A-E, M- P, R	1
20	BACS21AQ2A3Q		.	.							4
25	BACS21AQ2A4Q		.	.							2
30	BACS21AQ2A5Q		.	.						A-E, M- P, R	2
35	BACR15BA3D		.	.						F-H, Q	8
										(SIZE DETERMINED ON INST)	
40	BRFM20A06L		.	.						F-H, Q	4
										(V52828)	
										(SPEC BACN10JN06)	
										(OPT MF1000-06BAC (V15653))	
										(OPT NS103218-62 (V80539))	
										(OPT RMF9201M62 (V72962))	
										(OPT VN252A62L (V92215))	
										(OPT T8124S06S (V11815))	
										(OPT T8124S06S (V11815))	
45	65C28082-6SP		.	.						F-H, Q	1
50	65C28082-10SP		.	.						A-E, M- P, R	1
55	65C28082-6SP		.	.						J-L	1
60	BACS12FA08K7		.							A-E, M- P, R	3
65	BACS12FA08K6		.							F-L, Q	3
70	AN960KD8L		.							F-L, Q	3
72	AN960JD8L		.							E, M-P, R	3
75	MS21042L08		.								3
80	65C27383-7		.								1
										(OPT ITEM 80A)	
-80A	65C27383-10		.								1
										(OPT ITEM 80)	
-80B	65C27383-7									DELETED	
85	MS20253P2-610		.	.							1
90	417N3133-17		.	.							1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
95	417N3133-18		.	.	LATCH						1
100	417N3133-3		.	.	LATCH						1
105	417N3173-4		.	.	SPRING						1
110	6100-9		.	.	RETAINER (V0647B)						2
115	BACS12FA08K7		.		SCREW				A-E, M- P, R		4
117	AN960JD8L		.		WASHER				M		4
120	BACN10YJ08		.		NUT				A-E, M- P, R		4
125	65C27383-6		.		HINGE ASSY				A-E, M- P, R		1
130	65C27383-5		.		HINGE ASSY				A-E, M- P, R		1
135	NAS603-9P		.	.	SCREW				A-E, M- P, R		1
140	AN960KD10L		.	.	WASHER				A-E, M- P, R		2
145	BACW10P193G		.	.	WASHER				A-E, M- P, R		2
150	66-15702-1		.	.	SPACER				A-E, M- P, R		1
155	MS21042L3		.	.	NUT				A-E, M- P, R		1
160	69-46294-9		.	.	BRACKET ASSY-SPRT (USED ON ITEM 130)				A-E, M- P, R		1
-165	69-46294-10		.	.	BRACKET ASSY-SPRT (USED ON ITEM 125)				A-E, M- P, R		1
170	BACR15BA3AD		.	.	RIVET (SIZE DETERMINED ON INST)				A-E, M- P, R		4
175	BRM200A08		.	.	NUTPLATE (V52828) (SPEC BACN10JP08A) (OPT MK1000-08BAC (V15653)) (OPT NS103197-82 (V80539)) (OPT RMA9201M82 (V72962)) (OPT T8076S832 (V11815)) (OPT VN202A1-82 (V92215))				A-E, M- P, R		2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
180	69-46294-11		. . .	BRACKET						A-E, M- P, R	1
				(USED ON ITEM 160)							
-185	69-46294-12		. . .	BRACKET						A-E, M- P, R	1
				(USED ON ITEM 165)							
190	69-46294-6			DELETED							
190A	69-46294-17		. .	HINGE						A-E, M- P, R	1
				(USED ON ITEM 130)							
-195	69-46294-7			DELETED							
-195A	69-46294-18		. .	HINGE						A-E, M- P, R	1
				(USED ON ITEM 125)							
200	417N3136-89		. BRACKET	ASSY-MTG						A-E, M	1
205	A4972-6-82		. .	NUT						A-E, M	1
				(V72962)							
				(SPEC BACN10FX84)							
				(OPT RM52LHA4972-6-82 (V72962))							
				(OPT SL211-08-1 (V97393))							
				(OPT 130008 (V60119))							
				(OPT A11330-6-82 (V72962))							
210	417N3136-90		. .	BRACKET						A-E, M	1
211	417N3136-151		. BRACKET-MTG							N, P, R	1
215	NAS603-9			DELETED							
220	BACS12FA3K5		. SCREW							F-L, Q	4
225	BACW10P193G			DELETED							
230	AN960KD10L		. WASHER							F-L, Q	4
235	66-15702-1			DELETED							
240	MS21042L3			DELETED							
245	BACN10YJ08		. NUT							F-L, Q	4
250	65C27383-9		. HINGE	ASSY						F-L, Q	1
255	65C27383-8		. HINGE	ASSY						F-L, Q	1
257	NAS603-9		. .	SCREW						F-L, Q	1
260	MS21042L3		. .	NUT						F-L, Q	1
265	BACW10P193G		. .	WASHER						F-L, Q	2
270	AN960KD10L			DELETED							
270A	AN960JD10L		. .	WASHER						F-L, Q	2
275	66-15702-1		. .	SPACER						F-L, Q	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
280	69-40342-3		.	.						F-L, Q	1
-285	69-40342-4		.	.						F-L, Q	1
290	69-46294-13		.	.						F-L, Q	1
-295	69-46294-14		.	.						F-L, Q	1
300	BACR15BA3D		.	.	.					F-L, Q	4
305	MK4000-3BAC		.	.	.					F-L, Q	2
310	69-46294-15		.	.	.					F-L, Q	1
-315	69-46294-16		.	.	.					F-L, Q	1
320	BACN10YJ08		.							A-E, M	4
-320A	BACN10YJ09		.							N, P, R	4
325	BACN10YJ08		.							F-L, Q	2
330	BACW10P193G		.							A-E, M- P, R	2
335	417N3141-11		.							A-E, M- P, R	1
340	417N3141-10		.							F-L, Q	1
345	65C28098-1		.							A-E, M	1
-345A	65C28098-3		.							N, P, R	1
350	65C28098-2		.							F-L, Q	1
355	BACS12FA08K7		.								3
356	AN960JD8L		.							M-P, R	3
360	AN960KD8L		.							F-L, Q	3
365	MS21042L08		.								3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
370	417N3152-8SP		.							A-C	1
-370A	417N3152-6SP		.							A, B	1
-370B	417N3152-11SP		.							D, E, M- P, R	1
375	NAS601-6P		.	.						A-E, M- P, R	2
380	NAS514P632-14		.	.						A-E, M- P, R	1
385	NAS620-6L		.	.						A-E, M- P, R	2
390	AN960KD6L		.	.						A-E, M- P, R	1
395	NAS43DD1-38		.	.						A-E, M- P, R	1
400	MS21042L06		.	.						A-E, M- P, R	1
405	MS21042L06		.	.						A, B	2
410	417N3135-1		.	.						A-C	1
-410A	417N3135-3		.	.						D, E, M- P, R	1
415	78580-1		.	.						A-E, M- P, R	1
420	417N3136-93		.	.						A, B	1
425	77-06-106-13		.	.	.					A, B	2
430	417N3136-94		.	.	.					A, B	1
435	417N3150-3SP		.	.						A-E, M- P, R	1
-435A	417N3150-1SP		.	.						A, B	1
440	NAS514P440-16P		.	.	.					A-E, M- P, R	1
-440A	NAS514P440-16		.	.	.					A-E, M- P, R	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
445	NAS514P440-7P		. . .	SCREW						A-E, M- P, R	2
				(OPT ITEM 445A)							
-445A	NAS514P440-7		. . .	SCREW						A-E, M- P, R	2
				(OPT ITEM 445)							
450	413N3151-5		. . .	GUIDE-PLUNGER						A-E, M- P, R	1
455	417N3173-2		. . .	SPRING						A-E, M- P, R	1
460	417N3151-6		. . .	WASHER						A-E, M- P, R	2
465	417N3151-16SP		. . .	PLUNGER						A-E, M- P, R	1
470	417N3151-3		. . .	CAP						A-E, M- P, R	1
475	417N3151-14		. . .	HOUSING ASSY						A-E, M, N	1
480	6035-04BR219		INSERT						A-E, M- P, R	2
				(V01556)							
485	6035-06BR150		INSERT						A-E, M- P, R	2
				(V01556)							
490	417N3151-15		HOUSING						A-E, M- P, R	1
495	417N3152-5SP		. STOP	ASSY-ACTR TEST						F, H	1
				(LIMITED USAGE)							
500	BACS12ER06K5		. .	SCREW						F, H	2
505	NAS514P632-14		. .	SCREW						F, H	1
510	AN960KD6L		. .	WASHER						F, H	2
515	AN960KD6		. .	WASHER						F, H	1
520	NAS43DD1-38		. .	SPACER						F, H	1
525	MS21042L06		. .	NUT						F, H	3
530	417N3135-2		. .	LEVER-RESET						F, H	1
535	78580-1		. .	ACTUATOR						F, H	1
				(V09790)							
				(SPEC S417T402-2)							
540	417N3136-70		. .	PLATE ASSY-MTG						F, H	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
545	77-06-106-13		. . .	STUD						F, H	2
				(V94222)							
550	417N3136-71		. . .	PLATE						F, H	1
555	417N3150-1SP		. .	STOP ASSY						F, H	1
560	NAS514P440-16P		. . .	SCREW						F, H	1
				(OPT ITEM 560A)							
-560A	NAS514P440-16		. . .	SCREW						F, H	1
				(OPT ITEM 560)							
565	NAS514P440-7P		. . .	SCREW						F, H	2
				(OPT ITEM 565A)							
-565A	NAS514P440-7		. . .	SCREW						F, H	2
				(OPT ITEM 565A)							
570	417N3151-5		. . .	GUIDE-PLUNGER						F, H	1
575	417N3173-2		. . .	SPRING						F, H	1
580	417N3151-6		. . .	WASHER						F, H	2
585	417N3151-3		. . .	CAP						F, H	1
590	417N3151-7SP		. . .	PLUNGER ASSY						F, H	1
595	417N3151-9SP		CAP						F, H	1
600	417N3151-8SP		PLUNGER						F, H	1
605	417N3151-1		. . .	HOUSING ASSY						F, H	1
610	6035-04BR219		INSERT						F, H	2
				(V01556)							
615	6035-06BR150		INSERT						F, H	2
				(V01556)							
620	417N3151-2		HOUSING						F, H	1
625	417N3152-9SP		. STOP ASSY-ACTR TEST							F, H, J, L	1
				(LIMITED USAGE)							
-625A	417N3152-12SP		. STOP ASSY-ACTR TEST							G, K, Q	1
630	NAS601-6P		. .	SCREW						F-L, Q	2
635	NAS514P632-14		. .	SCREW						F-L, Q	1
640	NAS620-6L		. .	WASHER						F-L, Q	2
645	AN960KD6L		. .	WASHER						F, H, J, L	1
650	NAS43DD1-38		. .	SPACER						F-L, Q	1
655	MS21042L06		. .	NUT						F-L, Q	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
660	417N3135-2		.	.	LEVER-RESET					F, H, J, L	1
-660A	417N3135-4		.	.	LEVER-RESET					G, K, Q	1
665	78580-1		.	.	ACTUATOR (V09790) (SPEC S417T402-2)					F-L, Q	1
670	417N3150-4SP		.	.	STOP ASSY					F-L, Q	1
675	NAS514P440-16P		.	.	SCREW (OPT ITEM 675A)					F-L, Q	1
-675A	NAS514P440-16		.	.	SCREW (OPT ITEM 675)					F-L, Q	1
680	NAS514P440-7P		.	.	SCREW (OPT ITEM 660A)					F-L, Q	2
-680A	NAS514P440-7		.	.	SCREW (OPT ITEM 680A)					F-L, Q	2
685	417N3151-5		.	.	GUIDE-PLUNGER					F-L, Q	1
690	417N3173-2		.	.	SPRING					F-L, Q	1
695	416N3151-6		.	.	WASHER					F-L, Q	2
700	417N3151-3		.	.	CAP					F-L, Q	1
705	417N3151-16SP		.	.	PLUNGER					F-L, Q	1
710	417N3151-12		.	.	HOUSING ASSY					F-L, Q	1
715	6035-04BR219		.	.	INSERT (V01556)					F-L, Q	2
720	6035-06BR150		.	.	INSERT (V01556)					F-L, Q	2
725	417N3151-13		.	.	HOUSING					F-L, Q	1
730	BACS12FA08K9		.	.	SCREW					A-E, M- P, R	2
735	NAS43DD3-12		.	.	SPACER					A-E	2
-735A	NAS43DD3-12FC		.	.	SPACER					M-P, R	2
740	417N3136-91		.	.	BRACKET ASSY-MTG					A-E, M- P, R	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
745	A4972-6-82		. .	NUT						A-E, M- P, R	2
				(V72962)							
				(SPEC BACN10FX84)							
				(OPT RM52LHA4972-6-82 (V72962))							
				(OPT SL211-08-1 (V97393))							
				(OPT 130008 (V60119))							
				(OPT A11330-6-82 (V72962))							
750	417N3136-92		. .	BRACKET						A-E, M- P, R	1
755	65C28050-5		. .	BOX ASSY						A-E	1
-755A	417N3817-27		. .	BOX ASSY						M	1
-755B	417N3817-31		. .	BOX ASSY						N, P, R	1
				ATTACHING PARTS							
760	BACS12FA08K7		. .	SCREW						A-E, N, P, R	2
-760A	BACS12FA3K8		. .	SCREW						M	2
762	AN960JD8L		. .	WASHER						M	2
				----- *							
765	BACR15BA3AD		. .	RIVET						A-E, M- P, R	10
				(SIZE DETERMINED ON INST)							
767	BACR15BB3AD		. .	RIVET						M-P, R	8
				(SIZE DETERMINED ON INST)							
770	BRM200A08K		. .	NUTPLATE						A-E, M- P, R	2
				(V52828)							
				(SPEC BACN10JP08AR)							
				(OPT MK1000-08BCBAC (V15653))							
				(OPT NS103197-82BC (V80539))							
				(OPT RMA9201M82BC (V72962))							
				(OPT T8076S832BC (V11815))							
				(OPT VN202A2-82 (V92215))							
772	BRM200A08K		. .	NUTPLATE						A-E, N, P, R	3
				(V52828)							
				(SPEC BACN10JP08AR)							
				(OPT MK1000-08BCBAC (V15653))							
				(OPT NS103197-82BC (V80539))							
				(OPT RMA9201M82BC (V72962))							
				(OPT T8076S832BC (V11815))							
				(OPT VN202A2-82 (V92215))							
-772A	BACN10JP03AR		. .	NUTPLATE						M	3
775	65C28050-6		. .	BOX						A-E	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-775A	417N3817-28		.	.						M	1
-775B	417N3817-32		.	.						N, P, R	1
780	65C28050-3		.							F-H, Q	1
-780A	65C28050-7		.							J-L	1
785	BACR15BA3A		.	.						F-L, Q	8
790	BR2000A3		.	.						F-L, Q	4
795	A4972-6-82		.	.						F-L, Q	6
800	65C28050-4		.	.						F-K, Q	1
805	BACS12FA08K6		.							A-E, N, P, R	1
-805A	BACS12FA3K8		.							M	1
810	BACS12FA3K8		.							F-L, Q	3
815	AN960KD8L		.							F-L, Q	3
-817	AN960JD8L		.							M	1
820	417N3137-4		.								1
825	417N3137-6		.	.							1
-825A	417N3137-17		.	.							1
-825B	417N3137-19		.	.							1
830	417N3137-7		.	.							1
835	417N3137-5		.	.							1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
840	MS3367-4-9		.							STRAP	A-E, M- P, R	1
-840A	BACS38K9		.							STRAP	J-L	1
-840B	MS3367-4-9		.							STRAP (ITEM 845F AND ITEM 840B OR ITEM 845E OPT TO ITEM 845D)	F-H, Q	1
845	287T0011-1		.							CLAMP (OPT ITEM 845C)	A-E, N, P, R	1
-845A	287T0011-1		.							CLAMP (REPLACED BY ITEM 845B)	M	1
-845B	BACC10DK7		.							CLAMP (REPLACES ITEM 845A)	M	1
-845C	287T0011-2		.							CLAMP (OPT ITEM 845)	A-E, N, P, R	1
-845D	BACC10DK7		.							CLAMP (ITEM 845F AND ITEM 840B OR ITEM 845E OPT TO ITEM 845D)	F-H, Q	1
-845E	BACC10DK4		.							CLAMP (ITEM 845F AND ITEM 840B OR ITEM 845E OPT TO ITEM 845D)	F-H, Q	1
-845F	287T0011-2		.							CLAMP (ITEM 845F AND ITEM 840B OR ITEM 845E OPT TO ITEM 845D)	F-H, Q	1
847	BACS12AA3K6									DELETED		
847A	BACS12FA3K6		.							SCREW	F-L, Q	1
848	BACC10DK4		.							CLAMP	F-L, Q	1
850	417N3816-5		.							SHIELD ASSY-HEAT, OXY	A-H, N, P, R	1
-850A	417N3816-8		.							SHIELD ASSY-HEAT, OXY	J-M	1
855	BACR15BA3A		.	.						RIVET (SIZE DETERMINED ON INST)		2
860	BACR15BB3A		.	.						RIVET (SIZE DETERMINED ON INST)		2
865	AN960KD3L		.	.						WASHER		4
870	417N3816-6		.	.						SHIELD		1
875	417N3816-7		.	.						CLAMP	A-H, N-R	2
-875A	417N3816-9		.	.						CLAMP	J-M	2

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			1	2	3	4	5	6	7		
1-											
876	GSC128		.	SLEEVE						N, P, R	2
				(V56501)							
				(SPEC BACS13S128C)							
877	GSC128		.	SLEEVE						A-E	3
				(V56501)							
				(SPEC BACS13S128C)							
878	GSC128		.	SLEEVE						M	9
				(V56501)							
				(SPEC BACS13S128C)							
880	117003-12		.	GENERATOR-CHEMICAL						A-H, N-R	1
				(V16827)							
				(SPEC S417T401-25)							
				(OPT ITEM 880A)							
-880A	803000-02		.	GENERATOR-CHEMICAL						A-H, N-R	1
				(V53655)							
				(SPEC S417T401-31)							
				(OPT ITEM 880)							
-880B	117003-13		.	GENERATOR-CHEMICAL						J-M	1
				(V16827)							
				(SPEC S417T401-26)							
				(OPT ITEM 880C)							
-880C	803000-03		.	GENERATOR-CHEMICAL						J-M	1
				(V53655)							
				(SPEC S417T401-32)							
				(OPT ITEM 880B)							
881	417T4263-1		.	STREAMER ASSY						A-D, J, K, M	1
881B	417T4263-1		.	STREAMER ASSY						E, N, P, R	2
881F	417T4263-1		.	STREAMER ASSY						L	3
882	MS20230WBP10		. .	WASHER						A-D, J, K, M	1
882B	MS20230WBP10		. .	WASHER						E, N, P, R	1
882C	MS20230WBP10		. .	WASHER						L	1
883	MS20230GBP10		. .	GROMMET						A-D, J, K, M	1
883B	MS20230GBP10		. .	GROMMET						E, N, P, R	1
883D	MS20230GBP10		. .	GROMMET						L	1
883J	MS51844-82		. .	SLEEVE						A-D, J, K, M	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
883K	MS51844-82		.	.	SLEEVE					E, N, P, R	1
883L	MS51844-82		.	.	SLEEVE					L	1
883N	69-50420-4		.	.	WEIGHT					A-D, J, K, M	16
883P	69-50420-4		.	.	WEIGHT					E, N, P, R	16
883Q	69-50420-4		.	.	WEIGHT					L	16
883R	69-50420-2		.	.	STREAMER					A-D, J, K, M	1
883S	69-50420-2		.	.	STREAMER					E, N, P, R	1
883T	69-50420-2		.	.	STREAMER					L	1
884	417T4263-2		.	.	CORD					A-E, J-M	1
885	417T4205-16		.	.	MASK ASSY					A, C	2
-885A	417T4205-75		.	.	MASK ASSY					B	2
-885B	417T4205-116		.	.	MASK ASSY					D, E, N, P	2
885C	417T4205-79		.	.	MASK ASSY					F	2
-885D	417T4205-166		.	.	MASK ASSY					G	2
-885E	417T4205-66		.	.	MASK ASSY					H	2
887	417T4205-166		.	.	MASK ASSY					K	3
-887A	417T4205-66		.	.	MASK ASSY					J, L	3
-887B	417T4205-116		.	.	MASK ASSY					M	3
890	417T4205-7		.	.	CLAMP-HEAD STRAP					A-E, N, P	4
891	417T4205-7		.	.	CLAMP-HEAD STRAP					M	4
892	417T4205-7		.	.	CLAMP-HEAD STRAP					F-H	4
893	417T4205-7		.	.	CLAMP-HEAD STRAP					J-L	4
895	417T4205-26		.	.	RING					A-C	1
-895A	417T4205-96		.	.	RING					D, E, G, N, P	1
-895J	417T4205-96				DELETED						
896	417T4205-26				DELETED						
897	417T4205-26		.	.	RING					F, H	1
898	417T4205-26		.	.	RING					J, L	1
-898A	417T4205-96		.	.	RING					K, M	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
900	417T4205-6		.	.	STRAP-HEAD					A-H, N, P	1
901A	417T4205-6		.	.	STRAP-HEAD					J-M	1
905	417T4205-35		.	.	LANYARD					A-E, N, P	1
					(REFERENCE SB 737-35-1049)						
905A	417T4205-57		.	.	LANYARD					F-H	1
					(REFERENCE SB 737-35-1049)						
906	417T4205-35		.	.	LANYARD					M	1
					(REFERENCE SB 737-35-1049)						
907	417T4205-57		.	.	LANYARD					J-L	1
					(REFERENCE SB 737-35-1049)						
910	417T4205-11		.	.	RETAINER-LOOP					F-H	1
911	417T4205-11		.	.	RETAINER-LOOP					J-L	1
915	417T4205-21		.	.	TUBING					A-E, N, P	1
-915A	417T4205-23		.	.	TUBING					F-H	1
916	417T4205-21		.	.	TUBING					M	1
-916A	417T4205-23		.	.	TUBING					J-L	1
920	417T4205-9		.	.	BAG					A-H, N, P	1
921	417T4205-9		.	.	BAG					J-M	1
925	417T4205-8		.	.	MASK					A-H, N, P	1
927	417T4205-8		.	.	MASK					J-M	1
930	289-801-239		.	.	MASK ASSY-PASS.					Q	2
					(V53655)						
					(SPEC S418W001-103)						
935	289-801-237		.	.	MASK ASSY-PASS. OXY					R	2
					(V53655)						
					(SPEC S418W001-104)						

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