



COMPONENT MAINTENANCE MANUAL WITH ILLUSTRATED PARTS LIST

OVERDOOR PASSENGER SERVICE UNIT ASSEMBLY

PART NUMBER

**417N3051-10SP, -11SP, -12SP, -148SP, -149SP,
-150SP, -151SP, -152SP, -153SP, -15SP, -169SP,
-170SP, -23SP, -24SP, -25SP, -26SP, -30SP, -31SP,**

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-56SP, -57SP, -58SP, -59SP, -60SP, -61SP, -62SP, -63SP, -64SP, -65SP, -66SP, -67SP, -68SP, -69SP, -70SP, -71SP

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COMPONENT MAINTENANCE MANUAL

Revision No. 10
Jul 01/2009

To: All holders of OVERDOOR PASSENGER SERVICE UNIT ASSEMBLY 25-23-39.

Attached is the current revision to this COMPONENT MAINTENANCE MANUAL

The COMPONENT MAINTENANCE MANUAL is furnished either as a printed manual, on microfilm, or digital products, or any combination of the three. This revision replaces all previous microfilm cartridges or digital products. All microfilm and digital products are reissued with all obsolete data deleted and all updated pages added.

For printed manuals, changes are indicated on the List of Effective Pages (LEP). The pages which are revised will be identified on the LEP by an R (Revised), A (Added), O (Overflow, i.e. changes to the document structure and/or page layout), or D (Deleted). Each page in the LEP is identified by Chapter-Section-Subject number, page number and page date.

Pages replaced or made obsolete by this revision should be removed and destroyed.

ATTENTION

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417N3051



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Location of Change

Description of Change

NO HIGHLIGHTS

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HIGHLIGHTS

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A = Added, R = Revised, D = Deleted, O = Overflow

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TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
		PRR 54512	JAN 01/94
		PRR 54570-R	JUN 01/95
		PRR 54651	JUN 01/95
		PRR 54666	JUN 01/95
		MC 2520MP5523	JUN 01/95
		MC 3520MP5032	DEC 01/95
		PRR 54530-182	NOV 01/01

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TR AND SB RECORD

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COMPONENT MAINTENANCE MANUAL

INTRODUCTION

1. General

- A. The instructions in this manual supply the data necessary to do the maintenance functions together with the test, fault isolation, repair, and replacement of the defective parts.
- B. This manual is divided into different parts:
 - (1) Title Page
 - (2) Transmittal Letter
 - (3) Highlights
 - (4) List of Effective Pages
 - (5) Table of Contents
 - (6) Temporary Revision & Service Bulletin Record
 - (7) Record of Revisions
 - (8) Record of Temporary Revisions
 - (9) Introduction
 - (10) Procedures & IPL Sections
- C. Components that can be repaired have a different repair number for each specified repair. To find the repair number location of a component, look in the Repair-General procedure at the beginning of the REPAIR section. The Repair-General procedure also has an explanation of the True Position Dimension symbols used.
- D. All dimensions, measures, quantities and weights included are in English units. When metric equivalents are given they will be in the parentheses that follow the English units.
- E. The introduction to the Illustrated Parts List (IPL) shows how the IPL data is used.
- F. Design changes, optional parts, configuration differences and Service Bulletin modifications may cause different part numbers. These part numbers are identified in the IPL with an alphabetical letter which is added to the end of the basic item number. This new item number is referred to as an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless shown differently.
- G. The tool reference numbers found in the individual procedures and in the Special Tools, Fixtures, and Equipment section are used to identify if a tool is a standard tool (STD-XXXX), a commercial tool (COM-XXXX), or a Special Tool (SPL-XXXX). This reference number is also used to distinguish between tools with similar names in the same procedure. These reference numbers are for use in the documentation only. They are not to be used for ordering tools.

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INTRODUCTION

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COMPONENT MAINTENANCE MANUAL

OVERDOOR PASSENGER SERVICE UNIT ASSEMBLY - DESCRIPTION AND OPERATION

1. Description

- A. The overdoor passenger service unit assembly can have one or more of these: an emergency oxygen generator/mask assembly, a reading light assembly, cold air outlets, or an attendant call switch.

2. Operation

- A. The emergency oxygen supply system supplies oxygen to the passengers when cabin pressure decreases too much. Then a pressure-activated actuator lets the door panel fall open to let the oxygen masks fall to the end of their lanyards. When passengers pull the masks to their faces, the lanyard fires the oxygen generator, which makes oxygen and sends it into the system.

3. Leading Particulars (Approximate)

- A. Height – 5 inches
- B. Length – 17 inches
- C. Width – 12 inches
- D. Weight – 7 pounds

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DESCRIPTION AND OPERATION

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TESTING AND FAULT ISOLATION

1. General

- A. This procedure has the data necessary to do a test of the overdoor passenger service unit assembly after an overhaul or for fault isolation.

2. Test Equipment

NOTE: Equivalent substitutes may be used.

- A. 28 VAC Power Supply – 28 VAC power supply, COM-6097
- B. DC Power Supply – 28 VDC power supply, STD-686, controllable from +5 to +28v dc
- C. Signal Generator, 400 Hertz (HP 205AG or equivalent)
- D. Light Bulbs – 28v dc, 40mA lamp, COM-5826 (2 required)

3. Oxygen System Test (Assemblies with oxygen generator)

- A. If your unit has an oxygen generator, refer to CMM 35-21-02 for oxygen system test procedures. Related schematic is in TESTING AND FAULT ISOLATION, Figure 103.

4. Reading Lights and Switch Test (TESTING AND FAULT ISOLATION, Figure 101)

- A. Make sure that connector P1 and P2 are connected to J1 and J2.
- B. Apply 28v ac to pin 6 and ground to pin 8 of connector P4.
- C. Push the left reading light switch. Make sure the left reading light comes on.
- D. Push the left reading light switch again. Make sure the left reading light goes out.
- E. Push the right reading light switch. Make sure the right reading light comes on.
- F. Push the right reading light switch. Make sure the right reading light goes out.
- G. Disconnect the 28v ac power supply from pin 6 and the ground from pin 8.

5. Attendant Call Test (TESTING AND FAULT ISOLATION, Figure 102)

NOTE: Do this test on the two circuits of the master call light control switch in position 1 (FWD) and then in position 2 (AFT).

- A. On assemblies with 417N313-401 or -403 harness, connect an external light bulb, which will be the chime in this test, between pins 2 and 10 on connector P4. Connect a bulb, which will be the master call light in this test, between pins 4 and 10 on connector P4 (substitute pin 3 for pin 4 when call select switch is in AFT position).
- B. On assemblies with 417N313-402 harness, connect an external light bulb, which will be the chime in this test, between pins 2 and 10 on connector P4. Connect a bulb, which will be the master call light in this test, between pins 4 and 10 on connector P4 (substitute pin 2 for pin 9 and pin 3 for pin 4 when call select switch is in AFT position).
- C. On assemblies with S417N313-405 harness, connect an external light bulb, which will be the chime in this test, between pins 16 and 10 on connector P4. Connect a bulb, which will be the master call light, between pins 4 and 10 on connector P4 (substitute pin 2 for pin 16 and pin 3 for pin 4 when call select switch is in AFT position).
- D. Apply 28v dc to pin 5 and ground to pin 10 of connector P4.
- E. Push the attendant call light switch. Make sure the PSU mounted attendant call light comes on, the external light used as the master call light comes on, and then the external light used as the chime comes on and then immediately go out.

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TESTING AND FAULT ISOLATION

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- F. Push the attendant call light switch. Make sure the PSU mounted attendant call light and the external light used as the master call light got out, and that the chime light does not come on with the second push.
- G. Disconnect the two external lights and the 28v dc supply.

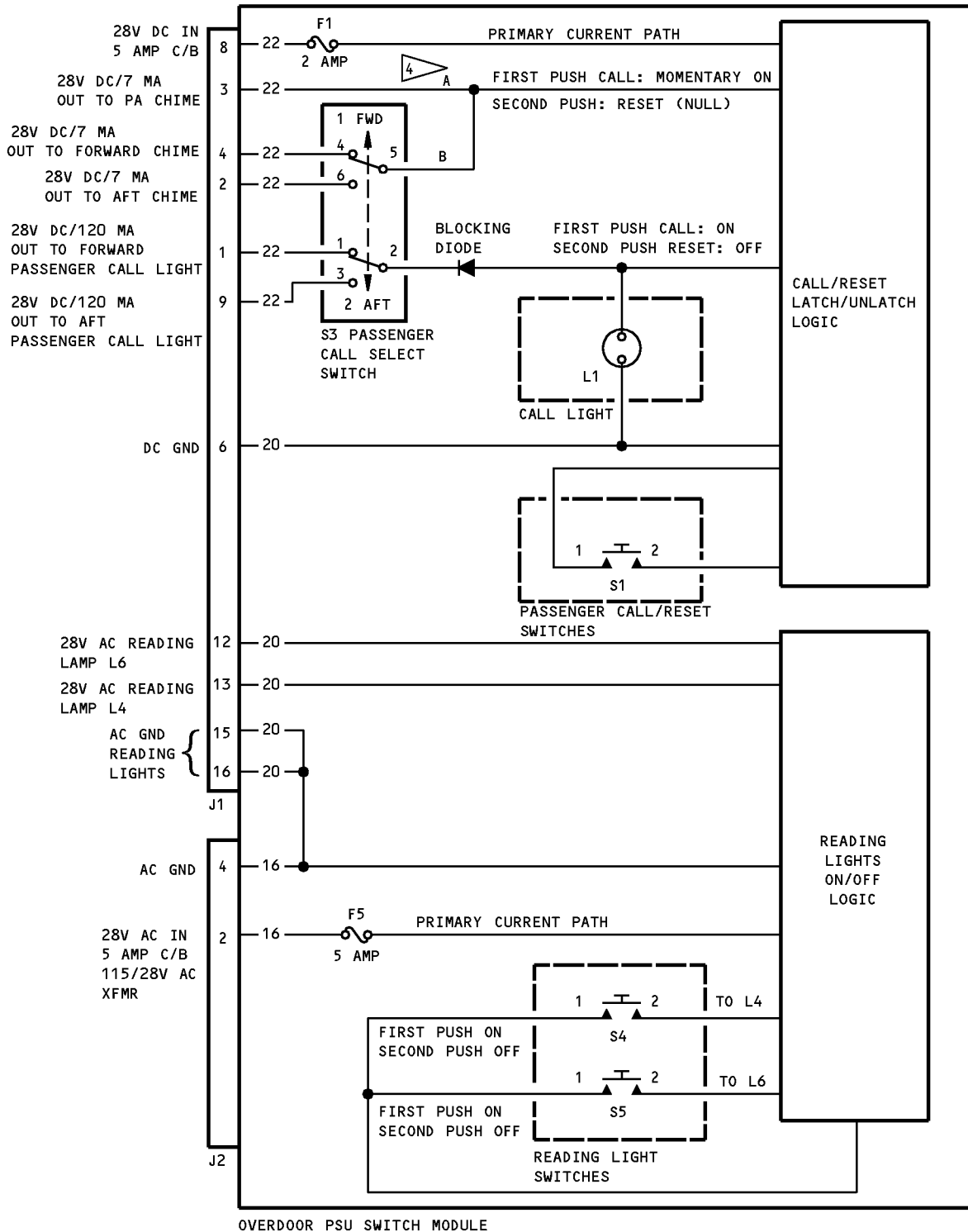
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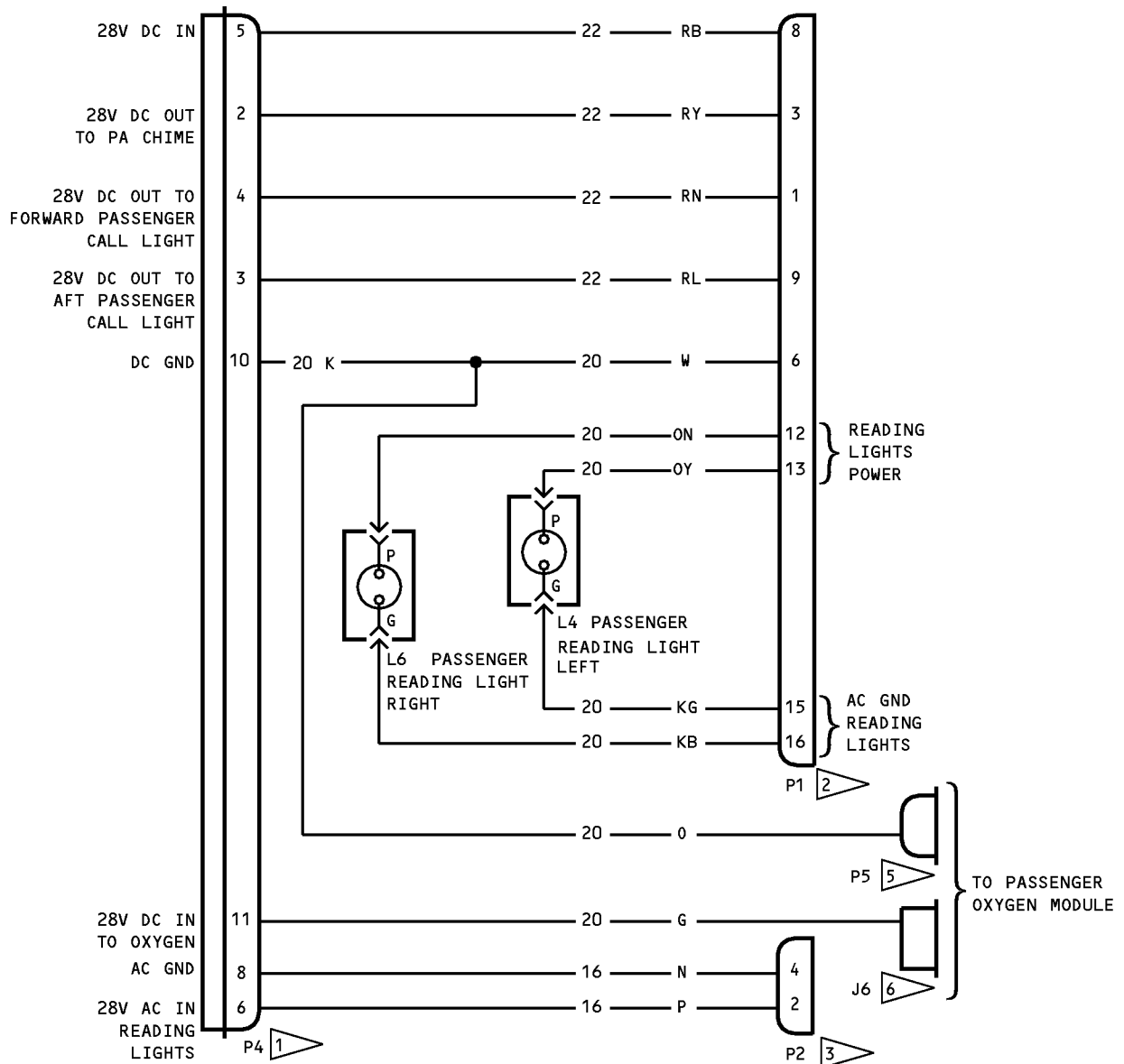
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S417N312-101 Switch Module Schematic Diagram
Figure 101

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S417N313-401,-403

Jumper Harness Schematic Diagram
Figure 102 (Sheet 1 of 3)

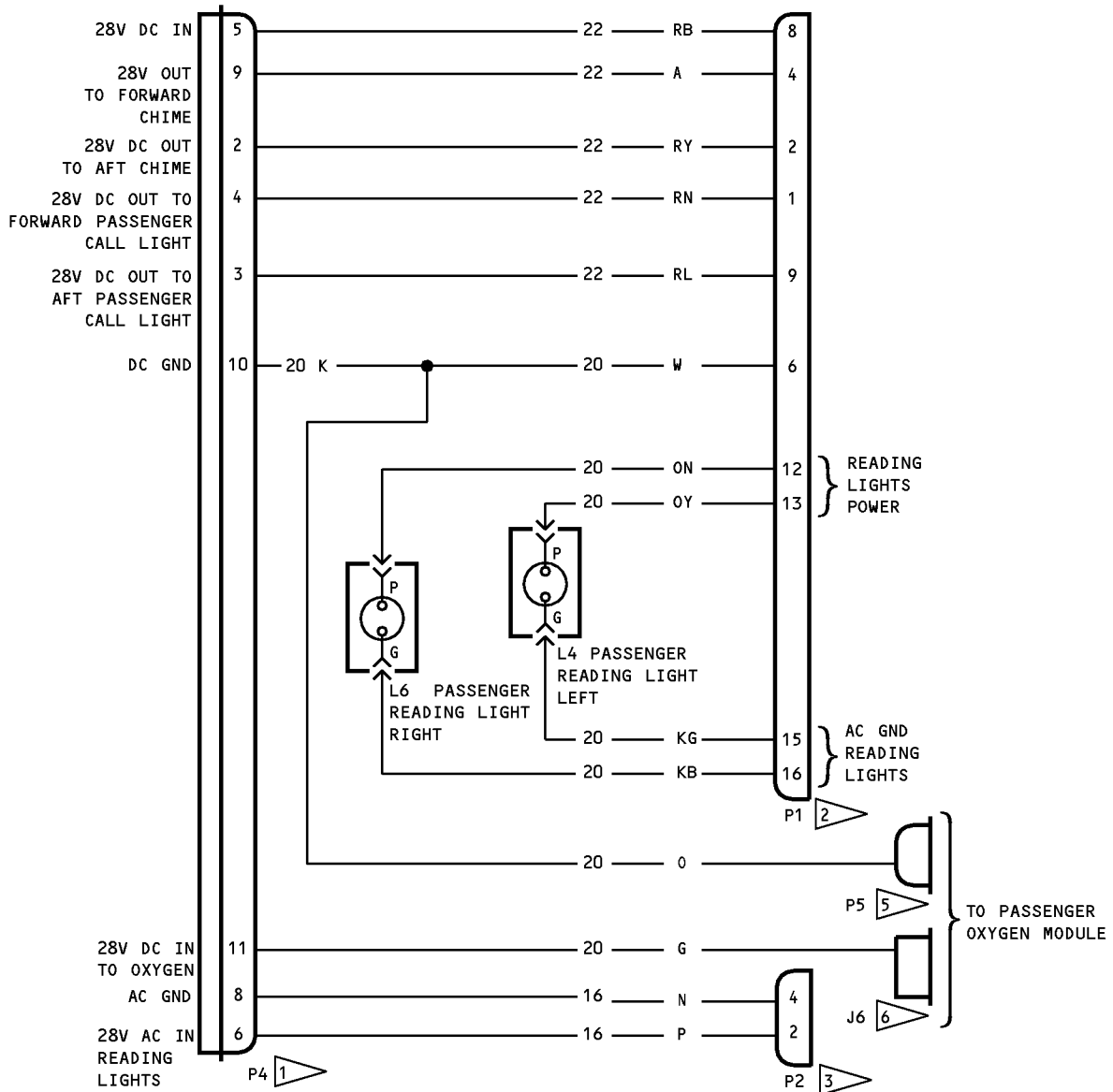
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TESTING AND FAULT ISOLATION

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- 1 P4 MATES WITH PSU SHIP WIRING HARNESS
- 2 P1 MATES WITH SWITCH MODULE CONNECTOR J1
- 3 P2 MATES WITH SWITCH MODULE CONNECTOR J2
- 4 ONLY ONE CHIME OUTPUT USED AT A TIME (A OR B BUT NOT BOTH)
- 5 P5 MATES WITH J5
- 6 J6 MATES WITH P6

S413N313-402

Jumper Harness Schematic Diagram
Figure 102 (Sheet 2 of 3)

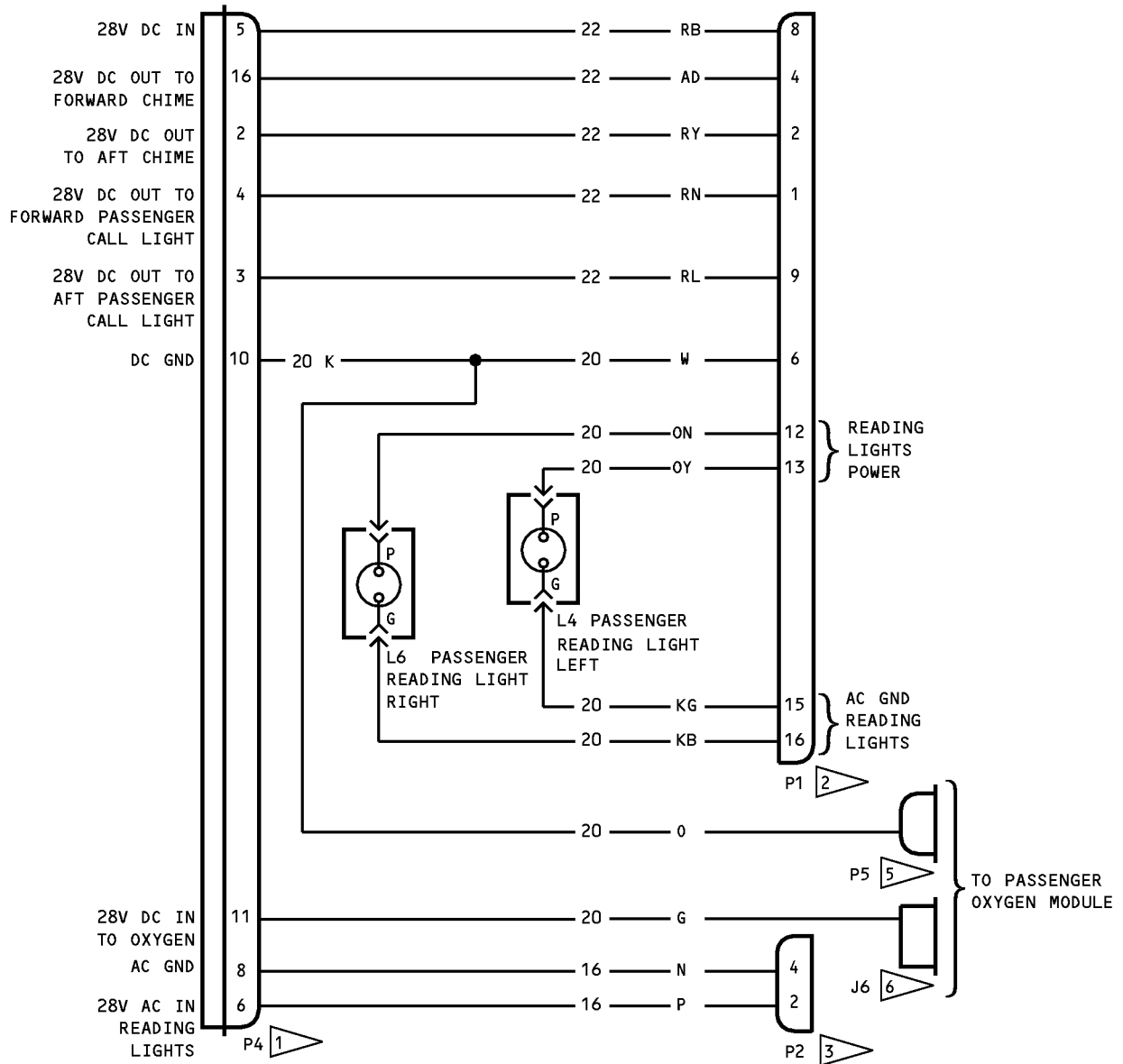
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TESTING AND FAULT ISOLATION

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S417N313-405

Jumper Harness Schematic Diagram
Figure 102 (Sheet 3 of 3)

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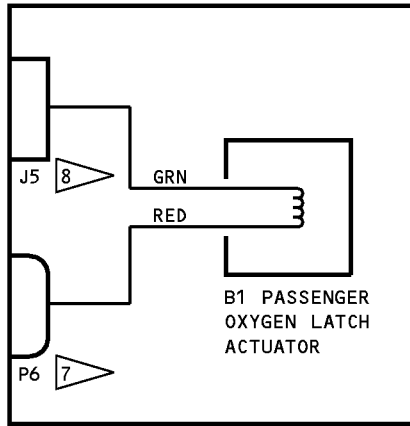
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

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M11057 PASSENGER SERVICE UNIT

-  P6 MATES WITH J6 OF THE OVERDOOR PSU BUNDLE
-  J5 MATES WITH P5 OF THE OVERDOOR PSU BUNDLE

UNIT WITH OXYGEN GENERATOR

Oxygen Module Schematic Diagram
Figure 103

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TESTING AND FAULT ISOLATION

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DISASSEMBLY

1. General

- A. This procedure has the data to disassemble the overdoor passenger service unit assembly.
- B. Disassemble this component only as necessary to complete fault isolation, determine the serviceability of parts, perform required repairs, and restore the unit to serviceable condition.
- C. Refer to IPL Figure 3 for item numbers.

2. Disassembly

WARNING: DO NOT LET OIL, GREASE, DUST, LINT OR OTHER FLAMMABLE MATERIALS GET ON THE PARTS THAT TOUCH OXYGEN. FLAMMABLE MATERIALS CAN EXPLODE IF MIXED WITH OXYGEN.

CAUTION: SOME PARTS OF THIS ASSEMBLY CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- A. Use standard industry practices.
- B. Refer to CMM 35-21-02 for overhaul of the oxygen box (90, IPL Figure 3).

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DISASSEMBLY

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CLEANING

1. General

- A. This procedure has the data necessary to clean the overdoor passenger service unit assembly.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.

2. Cleaning

A. References

Reference	Title
SOPM 20-30-03	GENERAL CLEANING PROCEDURES

B. Procedure

WARNING: DO NOT LET OIL, GREASE, DUST, LINT OR OTHER FLAMMABLE MATERIALS GET ON THE PARTS THAT TOUCH OXYGEN. FLAMMABLE MATERIALS CAN EXPLODE IF MIXED WITH OXYGEN.

CAUTION: USE ONLY THE SPECIFIED MATERIALS TO CLEAN INTERIOR PLASTIC SURFACES. OTHER MATERIALS COULD DAMAGE PLASTICS. THE DAMAGE COULD BE IMMEDIATE BUT NOT DETECTABLE VISUALLY.

- (1) Clean all vendor supplied oxygen system components by the applicable vendor instructions.
- (2) Vapor degrease all oxygen system tubing and fittings per SOPM 20-30-03.
- (3) Clean all decorative plastic parts per SOPM 20-30-03, Cleaning of Interior Painted and Plastic Parts.

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CLEANING
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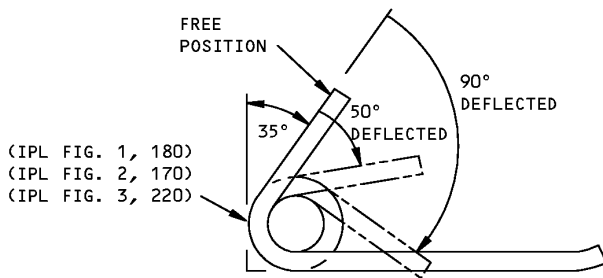
CHECK

1. General

- A. This procedure has the data necessary to find defects in the material of the specified parts.
- B. Refer to IPL Figure 1, IPL Figure 2 and IPL Figure 3 for item numbers.

2. Check

- A. Make a strength check of spring 417N3173-1 as shown in CHECK, Figure 501.
- B. Look at the color band on the oxygen generator (120, IPL Figure 3). If it is black, the generator is used (empty), and must be replaced.
- C. Examine all other parts for defects with standard industry practices.



DEFLECTION	TEST LOAD (LB-IN)
50°	0.83
	0.67
90°	1.50
	1.20

417N3173-1

Spring Check
Figure 501



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REPAIR

1. Content

A. Repair, refinish, and replacement procedures are included in separate sections as listed.

Table 601:

P/N	NAME	REPAIR
417N3190	LANYARD ASSY	1-1
417N3170	LATCH ASSY	2-1
- - -	MISCELLANEOUS PARTS REFINISH	3-1

2. Standard Practices

A. Refer to the standard practices, as applicable, for details of procedures listed in individual repairs.

- (1) SOPM 20-30-03 General Cleaning Procedures
- (2) SOPM 20-41-01 Decoding Table for Boeing Finish Codes
- (3) SOPM 20-41-02 Application of Chemical and Solvent Resistant Finishes
- (4) SOPM 20-42-05 Bright Cadmium Plating
- (5) SOPM 20-43-01 Chromic Acid Anodizing
- (6) SOPM 20-50-05 Application of Aluminum Foil and Other Markers
- (7) SOPM 20-50-12 Application of Adhesives
- (8) SOPM 20-60-02 Finishing Materials

3. Materials

NOTE: Equivalent substitutes can be used.

- A. Primer – primer, C00259, BMS 10-11, Type 1 (SOPM 20-60-02)
- B. Adhesive – adhesive, A00028, Type 70 (SOPM 20-50-12)

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REPAIR - GENERAL

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LANYARD ASSEMBLY - REPAIR 1-1

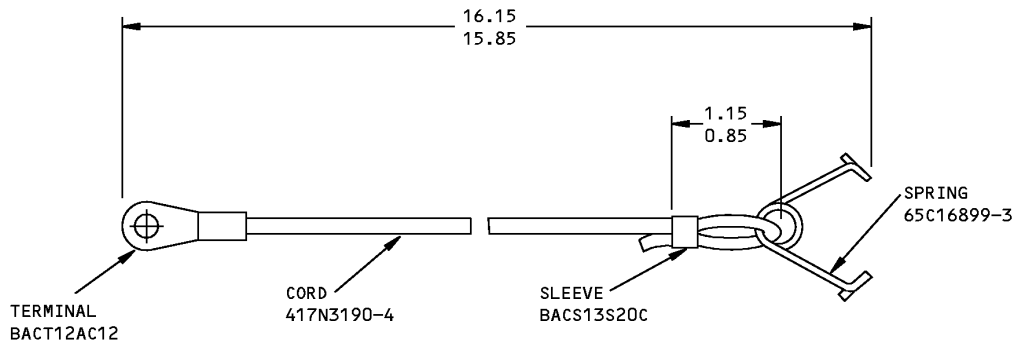
417N3190-2

1. General

- A. This repair gives the data that is necessary to replace the lanyard assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the Material codes identified in this procedure.

2. Cord Replacement (REPAIR 1-1, Figure 601)

- A. Remove the spring from the old cord.
- B. Attach the spring to the new cord as shown. Crimp on the sleeve.
- C. Cut the cord to let the total length of lanyard be as shown. Heat seal the end of the cord.
- D. Crimp the terminal to the free end of the cord.
- E. Give the lanyard assembly a test load of 35 pounds to make sure the parts stay together.



ALL DIMENSION ARE IN INCHES

417N3190-2 Lanyard Assembly Parts Replacement
Figure 601

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REPAIR 1-1

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LATCH ASSEMBLY - REPAIR 2-1

417N3170-9, -16

1. General

- A. This repair gives the data that is necessary to replace the latch assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the Material codes identified in this procedure.

2. Parts Replacement

NOTE: Some latches could have adhesive at the ends of the pins as an alternative to the retainers.

- A. Remove the retainers from the ends of the pin. Then pull out the pin and the cam latch bolt.
- B. Replace parts as necessary.
- C. Insert plunger into the housing.
- D. Put the cam latch bolt and the spring together, then put them into the housing. Push the pin into the housing, through the cam latch bolt and spring.
- E. Install the retainers on the ends of the pins. Or, as an alternative, apply adhesive, A00028 all around the ends of the pins and cure it per SOPM 20-50-12.

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REPAIR 2-1

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MISCELLANEOUS PARTS REFINISH - REPAIR 3-1

1. General

- A. This procedure has the data necessary to refinish the parts which are not given in the specified repairs.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the Material codes identified in this procedure.

2. Repair

NOTE: Part numbers are shown, not item numbers, to make the data easier to use.

- A. Repair of parts listed in REPAIR 3-1, Table 601 is only replacement of the original finish.

Table 601: Refinish Details

NAME AND PART NUMBER	MATERIAL	FINISH
Brackets 417N3102-2 Hinge fitting 417N3213-2 Pawl 417N3213-4	Al alloy	Chromic acid anodize and apply primer, C00259 (F-18.13)
Angles 417N3122-24	Al alloy	Chemical treat and apply primer, C00259 (F-18.06).
Springs 417N3173-1, 65C16899-6	Music wire, QQ-W-470	Cadmium plate (F-15.02)

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REPAIR 3-1

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ASSEMBLY

1. General

- A. This procedure contains the data necessary to assemble the overdoor passenger service unit assembly.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.

2. Assembly

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00039	Primer - Interior Decorative Urethane, White	BMS10-83, Type I
C00923	Coating - Interior Decorative Urethane Enamel, Low Gloss	BMS10-83, Type III

- B. General

- (1) Paint bare rivet heads with primer, C00039 and enamel coating, C00923, to agree with the airline color scheme.

- C. Procedure

WARNING: THE OXYGEN GENERATOR BECOMES VERY HOT WHEN IT IS STARTED. A PERSON CAN GET A BAD BURN FROM THE OXYGEN GENERATOR. MAKE SURE THAT THE A35001-8 SAFETY PIN AND WARNING FLAG (PART OF A35001-10 RETRACTION EQUIPMENT) ARE CORRECTLY INSTALLED IN A NEW OR REPLACEMENT OXYGEN GENERATOR.

CAUTION: SOME PARTS OF THIS ASSEMBLY CAN BE SEEN FROM THE CABIN INTERIOR. BE CAREFUL NOT TO DAMAGE SURFACES THE PASSENGERS WILL SEE.

- (1) Use standard industry practices and these special steps.
- (2) On assemblies with the oxygen generator, make sure the oxygen generator release cable is tight after installation, as shown in ASSEMBLY, Figure 701.

3. Storage

- A. References

Reference	Title
SOPM 20-44-02	TEMPORARY PROTECTIVE COATINGS
SOPM 20-70-01	PROTECTION, STORAGE AND HANDLING OF AIRPLANE COMPONENTS

- B. Procedure

- (1) Give the unit protection and put it away with standard industry practices and the instructions SOPM 20-70-01 and SOPM 20-44-02.

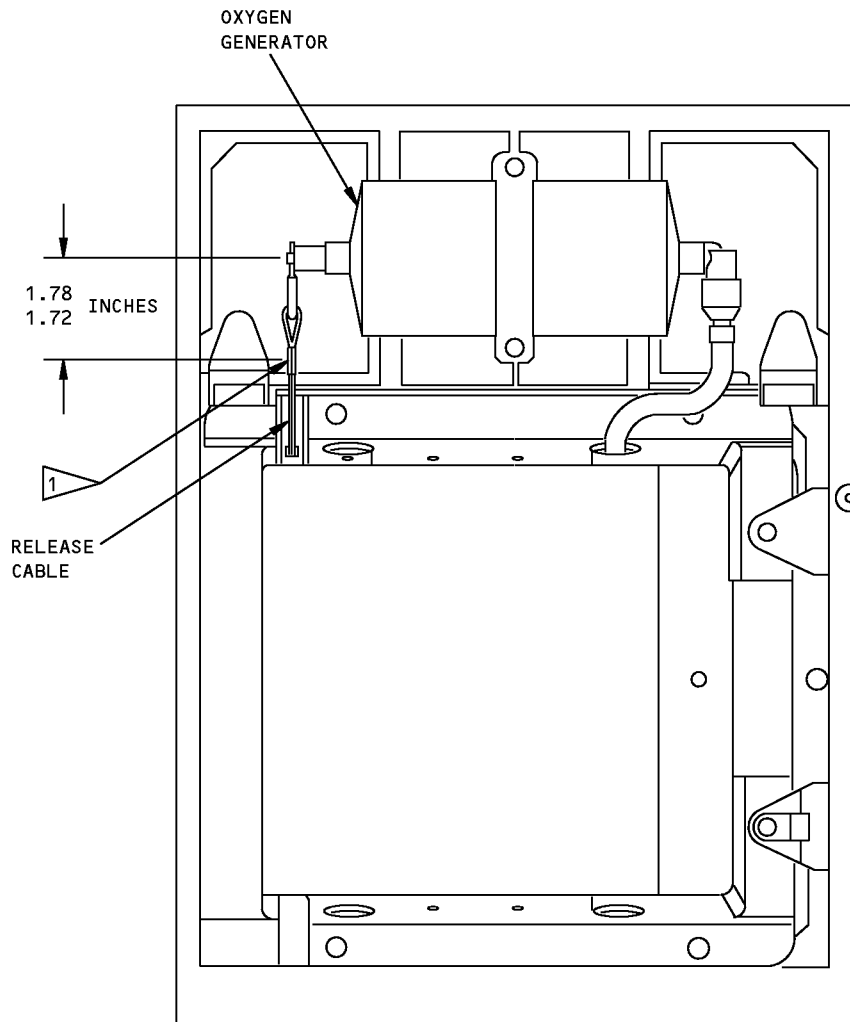
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ASSEMBLY

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- 1 MAKE SURE THAT THE CABLE IS TIGHT AFTER INSTALLATION. THE CABLE MUST DEFLECT LESS THAN 0.50 INCHES WHEN YOU PUSH HERE WITH ONE POUND OF FORCE.

Units with Oxygen Generator Oxygen Generator Release Cable Adjustment
Figure 701

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ASSEMBLY

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COMPONENT MAINTENANCE MANUAL

FITS AND CLEARANCES

(NOT APPLICABLE)

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FITS AND CLEARANCES

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COMPONENT MAINTENANCE MANUAL

SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

1. General

A. This section lists the special tools, fixtures, and equipment necessary for maintenance.

NOTE: Equivalent substitutes may be used.

Commercial Tools

Reference	Description	Part Number	Supplier
COM-5826	Lamp - 28V, 40 MA	327	3B182
COM-6097	Power Supply, AC 28V +/-1V, 400 Hz	810P	16067

Tool Supplier Information

CAGE Code	Supplier Name	Supplier Address
16067	CALIFORNIA INSTRUMENTS	9025 BALBOA AVENUE SAN DIEGO, CA 92123-1509 Telephone: (619) 279-8620 Facsimile: (619) 279-8139
3B182	GENERAL ELECTRIC SUPPLY CO.	2432 BROCTON SAN ANTONIO, TX 78217-4909 Telephone: (216) 266-2536

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SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

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COMPONENT MAINTENANCE MANUAL

ILLUSTRATED PARTS LIST

1. Introduction

- A. The Illustrated Parts List (IPL) contains an illustration and a list of component parts you can repair or replace. The Illustrated Parts Catalog (IPC) shows how to use the Boeing part number system.
- B. This shows how parts are related: The relation of each item to its next higher assembly (NHA) is shown in the NOMENCLATURE column. Use the indenture system that follows:

1	2	3	4	5	6	7
.	Assembly					
.	Attaching parts for assembly					
.	.	Detail parts for assembly				
.	.	Subassembly				
.	.	Attaching parts for subassembly				
.	.	.	Detail parts for subassembly			
.	.	.	Sub-subassembly			
.	.	.	Attaching parts for subassembly			
.	.	.	.	Details parts for sub-subassembly		
						Detail Installation Parts (Included only if installation parts may be sent to the shop as part of assembly)

- C. Each top assembly is given one use code letter (A, B, C, etc.) in the USAGE CODE column. All subsequent component parts in the list can have one or more of the use code letters to show effectivity to top assemblies. A component part without a use code applies to all top assemblies.
- D. An alphabetical letter is added after the item number for optional parts, parts changed by a Service Bulletin, configuration differences (except left-handed and right-handed parts), last engineering releases, and parts added between item numbers in a sequence. The alphabetical letter will not be shown on the illustration for equivalent parts of the same part number.
- E. Color-coded parts are identified with a single digit alpha following the dash number or with "SP" suffix. If the "SP" suffix is used, it represents consolidation of all color codes applicable for a given usage which are not separately listed. Orders for color-coded parts should include the registry number of the airplane for which the parts are ordered.
- F. If a part number is 15 characters long but will not fit in the part number column, the part number will be displayed with a "~" at the end of the line and will be continued on the next line. The "~" denotes that the part number continues on the next line.
- G. Parts changed by a Service Bulletin are shown by PRE SB XXXX and POST SB XXXX added to the NOMENCLATURE column.
- (1) When a new top assembly is added by a Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the top assembly level only. The configuration differences at the detail part level are shown by use code letters.
- (2) When the top assembly part number is not changed by the Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the detail level.
- H. Interchangeable Parts

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ILLUSTRATED PARTS LIST

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Optional (OPT)	The part is optional to and interchangeable with other parts that have the same item number.
Replaces, Replaced by and not interchangeable with (REPLACES, REPLACED BY AND NOT INTCHG/W)	The part replaces and is not interchangeable with the initial part.
Replaces, Replaced by (REPLACES, REPLACED BY)	The part replaces and is interchangeable with, or is an alternative to, the initial part.

VENDOR CODES

Code	Name
00779	TYCO ELECTRONICS CORP 2800 FULLING MILL ROAD PO BOX 3608 MIDDLETOWN, PENNSYLVANIA 17057 FORMERLY AMP INC; FORMERLY V04618 FORMERLY GENICOM COMP V01526
01556	EMHART FASTENING SYSTEMS GROUP HELI-COIL DIV SHELTER ROCK LANE DANBURY, CONNECTICUT 06810 FORMERLY HELI-COIL DIV OF BLACK AND DECKER
09922	SOURIAU USA INC 25 GRUMBACHER DR YORK, PENNSYLVANNIA 17402-9417 FORMERLY FRAMATOME CONNECTORS FRANCE FORMERLY V59610 IIN VALENCIA, CALIFORNIA
11815	CHERRY AEROSPACE FASTENERS DIV OF TEXTRON 1224 EAST WARNER AVENUE PO BOX 2157 SANTA ANA, CALIFORNIA 92707-0157 FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS TOWNSEND DIV OF TEXTRON INC V71087
14726	WEARNES HOLLINGSWORTH CORP 1601 NORTH POWERLINE ROAD POMPANO BEACH, FLORIDA 33060-1622 FORMERLY MIDLAND ROSS CORP ELECTRONIC CONNECTOR DIV FORMERLY INTERCONNECTION PRODUCTS INC POMPANO PLANT

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COMPONENT MAINTENANCE MANUAL

Code	Name
15653	ALCOA GLOBAL FASTENERS INC DIV KAYNAR PRODUCTS 800 S STATE COLLEGE BLVD FULLERTON, CALIFORNIA 92831-3001 FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH FORMERLY FAIRCHILD FASTENERS KAYNAR DIV
16115	PECO MANUFACTURING CO INC 4707 SOUTHEAST 17TH STREET PORTLAND, OREGON 97282-0189 FORMERLY VB0129 OR V0129B
16632	FLEXFAB HORIZONS INTERNATIONAL INC DBA FLEXFLAB LLC 1699 W. M-43 HWY HASTINGS, MIGHIGAN 49058-8377
16827	B/E AEROSPACE PURITAN-BENNETT AERO DIV 10800 PFLUMM ROAD LENEXA, KANSAS 66215 FORMERLY PURITAN EQUIPMENT IN KANSAS CITY, MO; FORMERLY PURITAN-BENNETT AERO SYS V02217
21868	HBD INDUSTRIES INC BELLEFONTAINE WKS 1301 W SANDUSKY AVE BELLEFONTAINE, OHIO 43311-1082 FORMERLY IN PITTSBURGH, PENNSYLVANIA FORMERLY PORTER HK CO INC THERMOID DIV GOVT SALES OFFICE
28406	VAUPELL INDUSTRIAL PLASTICS, INCORPORATED 1144 NORTHWEST 53RD STREET SEATTLE, WASHINGTON 98107-3735 FORMERLY VB0013 AND V0013B
2X013	MCQUIRE BEARING COMPANY 947 SOUTHEAST MARKET STREET PORTLAND, OREGON 97214-3556 FORMERLY V0647B
52828	REPUBLIC FASTENER MFG CORP 1300 RANCHO CONEJO BLVD NEWBURY PARK, CALIFORNIA 91320-1405 FORMERLY IN SYLMAR, CALIFORNIA

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COMPONENT MAINTENANCE MANUAL

Code	Name
53655	SCOTT AVIATION DIV FIGGIE INTERNATIONAL INC 225 ERIE STREET LANCASTER, NEW YORK 14086-9502 FORMERLY A-T-O INC EMERGENCY EQUIPMENT DIV V16090 FORMERLY V92114 SIERRA MADRE, CA
56878	SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV 301 HIGHLAND AVE JENKINTOWN, PENNSYLVANIA 19046 FORMERLY STANDARD PRESSED STEEL FORMERLY IN SALT LAKE, UTAH
59730	Replaced: [V59730] THOMAS AND BETTS CORP SEE V56501 by Code: Name and Address below 56501: THOMAS AND BETTS CORP 8155 T AND B BLVD MEMPHIS, TENNESSEE 38125 FORMERLY V 06865 AND V59730 THOMAS AND BETTS CORP
60119	MONADNOCK CO THE 18301 ARENTH AVENUE ROWLAND HEIGHTS, CALIFORNIA 91748-1288 FORMERLY UNITED CARR FASTENER CORP VB0051 VB0056 VB0076 FORMERLY TRW ELECTRONIC COMPONENTS CINCH-MONADNOCK DIV FORMERLY CINCH-MONADNOCK DIV OF TRW INC V76530 FORMERLY IN CITY OF INDUSTRY, CALIFORNIA
70472	70472: BARNES GROUP INC 123 MAIN STREET BRISTOL, CONNECTICUT 06010-6307 FORMERLY ASSOCIATED SPRING CORP
72914	HONEYWELL/GRIMES AEROSPACE 550 STATE RT 55 URBANA, OHIO 43078 FORMERLY AERO-FLOW V70128; MIDLAND-ROSS JANITROL AERO DIV; FORMERLY FL AEROSP CORP V89513; ALLIEDSIGNAL/GRIMES AEROSP FORMERLY GRIMES AEROSPACE V00672 AND HONEYWELL V60187

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Code	Name
72962	HARVARD INDUSTRIES INC 3 WERNER WAY SUITE 210 LEBANON, NEW JERSEY 08833 FORMERLY ESNA V7A079 FORMERLY ELASTIC STOP NUT IN UNION, NJ
80539	SPS TECHNOLOGIES INC DIV AERPSOACE - SANTA ANA 2701 SOUTH HARBOR BOULEVARD SANTA ANA, CALIFORNIA 92704-5803 FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539 AND STANDARD PRESSED STEEL WESTERN DIV V17279
83564	WEMAC DIV OF PURITAN-BENNETT AERO SYS CO 18475 PACIFIC STREET PO BOX 8797 FOUNTAIN VALLEY, CALIFORNIA 92708-7004 FORMERLY IN SANTA ANA, CALIFORNIA WEMAC AIRCRAFT AND PRECISION PRODUCTS AND PURITAN BENNETT AERO SYS WEMAC DIV
92215	FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV 3010 W LOMITA BLVD TORRANCE, CALIFORNIA 90505-5102 FORMERLY VOI-SHAN IN CULVER CITY, CALIF
97393	SHUR-LOK CORPORATION 2541 WHITE ROAD PO BOX 19584 IRVINE, CALIFORNIA 92623-9584 FORMERLY SHUR LOK CORP VB0060 FORMERLY IN SANTA ANA, CALIFORNIA 92714
97464	INDUSTRIAL RETAINING RING COMPANY 57 CORDIER STREET IRVINGTON, NEW JERSEY 07111-4035
97928	Replaced: [V97928] SEE V17446 HUCK INTL by Code: Name and Address below 17446: HUCK INTL INC AEROSPACE FASTENER DIV 900 WATSON CENTER ROAD CARSON, CALIFORNIA 90745-4201 FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL

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**COMPONENT MAINTENANCE MANUAL**

Code	Name
98410	ETC-MOLEX SUB OF MOLEX INC 4820 PARK BLVD PINELLAS PARK, FLORIDA 33565-7246 FORMERLY ETC DIV OF ITT IN SOLON, OHIO
D1379	DRAEGERWERK AG MOISLINGER ALLEE 53-55 LUEBECK D23558, GERMANY

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NUMERICAL INDEX

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
10-1581-1A		1	25A	2
		2	15A	2
10-1581-1B		1	25B	2
		2	15B	2
10-1581-1C		1	25C	2
		2	15C	2
10-1581-3A		1	25D	2
		2	15D	2
10-1581-3B		1	25W	2
		2	15N	2
10-1581-3C		1	25X	2
		2	15P	2
10-1581-3D		1	25V	2
		2	15M	2
10-1581-5A		1	25H	2
		2	15H	2
		5	55	2
10-1581-5B		1	25J	2
		2	15J	2
		5	55A	2
10-1581-5C		1	25K	2
		2	15K	2
		5	55B	2
10-1581-5D		1	25L	2
		2	15L	2
		5	55C	2
10-1581-5G		5	55D	2
10-60141-23S		1	15B	2
		1	15F	2
		5	60A	2
10-60141-23U		1	15P	2
		1	15S	2
		5	60C	2
10-60141-23V		1	15Q	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	15T	2
		5	60E	2
10-60141-23W		1	15R	2
		1	15U	2
		5	60G	2
10-60141-26A		1	15V	2
		5	60	2
10-60141-26B		1	15W	2
		5	60B	2
10-60141-26C		1	15X	2
		5	60D	2
10-60141-26D		1	15Y	2
		5	60F	2
10-60141-26E		5	60H	2
11-6563-112A		1	40J	1
		2	30J	1
		5	50	1
11-6563-112B		1	40K	1
		2	30K	1
		5	50A	1
11-6563-112C		1	40L	1
		2	30L	1
		5	50B	1
11-6563-112D		1	40M	1
		2	30M	1
		5	50C	1
11-6563-112G		5	50D	1
11-6612-1		1	35A	1
		2	25A	1
11-6612-3		1	35A	1
		2	25A	1
11-6612-5		1	35C	1
		2	25C	1
		5	45	1
117003-14		3	120B	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
117003-22		3	120D	1
		3	120C	1
		3	120G	1
130008		1	18	1
		2	9	1
25-1734-13		1	38C	1
		2	19C	1
		5	35A	1
25-1734-15		1	38B	1
		2	19B	1
		5	35	1
25-1734-15A		1	38B	1
		2	19B	1
		5	35	1
25-1734-15B		1	38C	1
		2	19C	1
		5	35A	1
36161		1	70	1
		2	60	1
		3	65	1
		4	45	1
3740-10		1	15Y	2
		5	60F	2
3740-11		5	60H	2
3740-3		1	15P	2
		1	15S	2
		5	60C	2
3740-4		1	15B	2
		1	15F	2
		5	60A	2
3740-5		1	15R	2
		1	15U	2
3740-6		5	60G	2
		1	15Q	2
		1	15T	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		5	60E	2
3740-7		1	15V	2
		5	60	2
3740-8		1	15W	2
		5	60B	2
3740-9		1	15X	2
		5	60D	2
417N3028-11		3	115A	AR
417N3051-10SP		1	5D	RF
417N3051-11SP		1	1E	RF
		2	1	RF
417N3051-12SP		1	5E	RF
		2	5	RF
417N3051-148SP		1	2C	RF
		3	5L	RF
417N3051-149SP		1	2D	RF
		3	5M	RF
417N3051-150SP		1	2J	RF
		3	5N	RF
417N3051-151C		1	6B	RF
		3	5R	RF
417N3051-151D		1	6C	RF
		3	5S	RF
417N3051-151SP		1	2F	RF
		3	5P	RF
417N3051-152SP		1	2G	RF
		3	5Q	RF
417N3051-153SP		1	2H	RF
		4	1C	RF
417N3051-15SP		1	1G	RF
		2	1B	RF
417N3051-169B		1	2K	RF
		5	1B	RF
417N3051-170B		1	2L	RF
		5	1C	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3051-23SP		1	1L	RF
		3	1A	RF
417N3051-24SP		1	5L	RF
		3	5A	RF
417N3051-25SP		1	1M	RF
		3	1B	RF
417N3051-26SP		1	5M	RF
		3	5B	RF
417N3051-27		3	125	3
417N3051-30SP		1	5N	RF
		3	5C	RF
417N3051-31SP		1	1P	RF
		4	1A	RF
417N3051-35SP		1	1Q	RF
417N3051-36SP		1	5P	RF
417N3051-37SP		1	1R	RF
		2	1E	RF
417N3051-38SP		1	5Q	RF
417N3051-45SP		1	1S	RF
		2	1F	RF
417N3051-46SP		1	5R	RF
		2	5E	RF
417N3051-48SP		1	1T	RF
		3	1D	RF
417N3051-49SP		1	5S	RF
		3	5D	RF
417N3051-50SP		1	1U	RF
		3	1E	RF
417N3051-51SP		1	5T	RF
		3	5E	RF
417N3051-52SP		1	5U	RF
		3	5F	RF
417N3051-53SP		1	1V	RF
		4	1B	RF
417N3051-54SP		1	1W	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3051-55SP		1	5V	RF
417N3051-56SP		1	1X	RF
		2	1G	RF
417N3051-57B		1	6A	RF
417N3051-57SP		1	5W	RF
417N3051-5SP		1	1B	RF
417N3051-64SP		1	5Y	RF
		3	5G	RF
417N3051-65SP		1	5Z	RF
		3	5H	RF
417N3051-66SP		1	1Z	RF
		3	1F	RF
417N3051-67SP		1	6	RF
		3	5J	RF
417N3051-68SP		1	2	RF
		3	1G	RF
417N3051-69SP		1	2A	RF
		5	1A	RF
417N3051-6SP		1	5B	RF
417N3051-71SP		1	2B	RF
		3	5K	RF
417N3052-1A		1	210B	1
417N3052-1SP		1	210A	1
		2	200A	1
		3	250A	1
		4	240	1
417N3052-2D		3	250C	1
417N3052-2G		3	250D	1
417N3052-2SP		3	250B	1
		4	240A	1
417N3053-1SP		1	215	1
		2	205	1
		3	255	1
		4	245	1
417N3053-2D		3	255B	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3053-2G		3	255C	1
417N3053-2SP		3	255A	1
		4	245A	1
417N3054-1		1	220	1
		2	210	1
		3	260	1
		4	250	1
417N3054-2		1	230	1
		2	220	1
		3	270	1
		4	260	1
417N3056-1B		1	50A	1
417N3056-1J		5	65A	1
417N3056-1SP		1	50	1
		5	65	1
417N3056-2SP		2	40	1
417N3056-3SP		1	53	1
417N3063-4		1	12	1
		5	15	1
417N3102-2		1	155	2
		2	145	2
		3	195	2
		4	180	2
417N3103-2		1	10	1
		5	10	1
417N3122-23		3	40	2
417N3122-24		3	55	1
417N3130-127SP		3	90	1
417N3130-128SP		3	90A	1
417N3130-129SP		3	90B	1
417N3130-130SP		3	90C	1
417N3130-134SP		3	90D	1
417N3130-135SP		4	110	1
417N3130-137SP		3	90E	1
417N3130-138SP		3	90F	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3130-139SP		3	90G	1
417N3130-140SP		3	90H	1
417N3130-141SP		3	90J	1
417N3130-147SP		3	90K	1
417N3130-227SP		3	90L	1
417N3130-228SP		3	90M	1
417N3130-229C		3	90R	1
417N3130-229D		3	90S	1
417N3130-229SP		3	90N	1
417N3130-230SP		3	90P	1
417N3130-234SP		3	90Q	1
417N3130-235SP		4	110A	1
417N3132-8		1	28	1
		2	18	1
		5	30	1
417N3161-16		3	114	1
417N3170-16		1	160A	2
		2	150A	2
		3	200A	2
		4	185A	2
417N3170-9		1	160	2
		2	150	2
		3	200	2
		4	185	2
417N3171-2		1	185	1
		2	175	1
		3	225	1
		4	215	1
417N3171-3		1	185A	1
		2	175A	1
		3	225A	1
		4	215A	1
417N3172-16		1	195A	1
		2	185A	1
		3	235A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3172-17		4	225A	1
		1	205A	1
		2	195A	1
		3	245A	1
417N3172-25		4	235A	1
		1	195B	1
		2	185B	1
		3	235B	1
417N3172-26		4	225B	1
		1	205B	1
		2	195B	1
		3	245B	1
417N3172-6		4	235B	1
		1	195	1
		2	185	1
		3	235	1
417N3172-7		4	225	1
		1	205	1
		2	195	1
		3	245	1
417N3173-1		4	235	1
		1	180	1
		2	170	1
		3	220	1
417N3174-1		4	210	1
		1	190	1
		2	180	1
		3	230	1
417N3190-2		4	220	1
		1	65	1
		2	55	1
		3	60	1
417N3190-4		4	40	1
		1	85	AR
		2	75	AR

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
417N3213-1		3	80	AR
		4	60	AR
		1	100	2
		2	90	2
		3	140	2
		4	125	2
417N3213-2		1	140A	1
		2	130A	1
		3	180A	1
		4	160	1
417N3213-3		1	115	2
		2	105	2
		3	155	2
		4	135	2
417N3213-4		1	130A	2
		2	120A	2
		3	170A	2
		4	150	2
53314		2	10E	1
53319		1	20E	1
		1	20F	1
		2	10F	1
		2	10G	1
		5	5	1
		5	5A	1
53320		1	20E	1
		1	20F	1
		2	10F	1
		2	10G	1
		5	5	1
		5	5A	1
53324		1	20G	1
6035-04BR135		1	51J	11
6035-2BR185		1	200	2
		1	225	8

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	190	2
		2	215	8
		3	240	2
		3	265	8
		4	230	2
		4	255	8
6100-12		1	95	2
		2	85	2
		3	135	2
		4	120	2
6100-9		1	170	2
		2	160	2
		3	210	2
		4	200	2
65C16899-6		1	80	1
		2	70	1
		3	75	1
		4	55	1
69233SB3D		1	105	2
		2	95	2
		4	147	2
750801-002		1	15B	2
		1	15F	2
		5	60A	2
803000-04		3	120E	1
A11330-6-82		1	18	1
		2	9	1
A4972-6-82		1	18	1
		2	9	1
AD15273A400		1	9	1
AN960-10L		1	120	2
		2	110	2
		3	160	2
		4	140	2
AN960JD8L		1	17	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	47	6
		1	57	1
		1	147	4
		1	167	4
		2	8	1
		2	37	6
		2	47	1
		2	137	4
		2	157	4
		3	17	1
		3	37	1
		3	38	4
		3	87	4
		3	113	2
		3	187	4
		3	207	4
B0375-015S		1	125	14
		2	115	14
		3	165	14
		4	145	14
B0E20563A400		1	9	1
BAC27NPA1368		2	225	1
BAC27NPA1369		1	235	1
		2	230	1
BAC27NPA1370		1	240	1
BAC27NPA1371		3	275	1
		4	265	1
BACC10DK4		1	19	1
		2	9J	1
		3	20	1
		5	70	1
BACD40P3A400		1	9	1
BACN10FX84		1	18	1
		2	9	1
BACN10HY3M		1	105	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	95	2
		4	147	2
BACN10JP08B		3	50	2
BACR15BA3AD		3	45	4
BACR15BB4D10		1	90	2
		2	80	2
		3	130	2
		4	115	2
BACS12CK04-14		5	20A	6
BACS12CK04-4		5	40A	5
BACS12FA08K4		3	85	4
BACS12FA08K5		1	45	6
		1	165	4
		2	35	6
		2	155	4
		3	30	1
		3	205	4
BACS12FA08K6		1	145	4
		2	135	4
		3	111	2
		3	185	4
BACS12FA08K7		1	16	1
		1	55	1
		2	7	1
		2	45	1
		3	15A	1
		3	35	4
BACS13S205C		1	75A	1
		2	65A	1
		3	70A	1
		4	50A	1
BACS13S219C		1	75	1
		2	65	1
		3	70	1
		4	50	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACT12AC12		1	70	1
		2	60	1
		3	65	1
		4	45	1
BRM100A08		3	50	2
C828-10		1	70	1
		2	60	1
		3	65	1
		4	45	1
E71740-00		3	120F	1
E72220-10		3	120H	1
GSC205		1	75A	1
		2	65A	1
		3	70A	1
		4	50A	1
GSC219		1	75	1
		2	65	1
		3	70	1
		4	50	1
HW29872-3		1	105	2
		2	95	2
		4	147	2
MK2000-08BAC		3	50	2
MS20253P1-045		1	110A	2
		2	100A	2
		3	150A	2
		4	130A	2
MS20253P2-155		1	175	1
		2	165	1
		3	215	1
		4	205	1
MS20253P2-25		1	135	1
		2	125	1
		3	175	1
		4	155	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
MS21042L08		1	60	1
		1	150	4
		2	50	1
		2	140	4
		3	39	1
		3	190	4
		4	175	4
	NAS1149DN816J		1	17A
		1	17B	1
		1	47A	6
		1	47B	6
		1	57A	1
		1	57B	1
		1	147A	4
		1	147B	4
		1	167A	4
		1	167B	4
		2	8A	1
		2	8B	1
		2	37A	6
		2	37B	6
		2	47A	1
		2	47B	1
		2	137A	4
		2	137B	4
		2	157A	4
		2	157B	4
		3	17A	1
		3	17B	1
		3	37A	1
		3	37B	1
		3	38A	4
		3	38B	4
		3	87A	4
		3	87B	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	113A	2
		3	113B	2
		3	187A	4
		3	187B	4
		3	207A	4
		3	207B	4
		4	30	1
		4	75	3
		4	105	4
		4	170	4
		4	195	4
NAS1801-08-4		3	86	4
		3	86A	4
		4	100	4
NAS1801-08-5		1	46	6
		1	46A	6
		1	166	4
		1	166A	4
		2	36	6
		2	36A	6
		2	156	4
		2	156A	4
		3	31	1
		3	31A	1
		3	206	4
		3	206A	4
		4	190	4
NAS1801-08-6		1	146	4
		1	146A	4
		2	136	4
		2	136A	4
		3	112	2
		3	112A	2
		3	186	4
		3	186A	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
NAS1801-08-7		4	165	4
		1	16N	1
		1	16P	1
		1	56	1
		1	56A	1
		2	7J	1
		2	7K	1
		2	46	1
		2	46A	1
		3	16	1
		3	16A	1
		3	36	4
		3	36A	4
		4	25	1
		4	70	3
NAS43DD0-40FC		1	27	6
		2	17	6
		5	25	6
NAS600-14P		1	26A	6
		1	26B	6
		2	16A	6
		2	16B	6
		5	20	6
NAS600-4P		1	30A	5
		1	30B	5
		2	20A	5
		2	20B	5
		5	40	5
NAS607-1-3		1	110	2
		2	100	2
		3	150	2
		4	130	2
NAS8200-14P		1	26	6
		2	16	6
NAS8200-4P		1	30	5

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	20	5
NS103198-82		3	50	2
R5109N		1	70	1
		2	60	1
		3	65	1
		4	45	1
RM52LHA4972-6-82		1	18	1
		2	9	1
RMA9207M82		3	50	2
RMLH9073-3		1	105	2
		2	95	2
		4	147	2
S417N311-1A		1	25A	2
		2	15A	2
S417N311-1B		1	25B	2
		2	15B	2
S417N311-1C		1	25C	2
		2	15C	2
S417N311-3A		1	25D	2
		2	15D	2
S417N311-3B		1	25W	2
		2	15N	2
S417N311-3C		1	25X	2
		2	15P	2
S417N311-3D		1	25V	2
		2	15M	2
S417N311-5A		1	25H	2
		2	15H	2
		5	55	2
S417N311-5B		1	25J	2
		2	15J	2
		5	55A	2
S417N311-5C		1	25K	2
		2	15K	2
		5	55B	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
S417N311-5D		1	25L	2
		2	15L	2
		5	55C	2
S417N311-5G		5	55D	2
S417N312-101		1	35A	1
		2	25A	1
S417N312-102B		1	40A	1
		2	30A	1
S417N312-102C		1	40B	1
		2	30B	1
S417N312-102D		1	40C	1
		2	30C	1
S417N312-111		1	35C	1
		2	25C	1
		5	45	1
S417N312-112A		1	40J	1
		2	30J	1
		5	50	1
S417N312-112B		1	40K	1
		2	30K	1
		5	50A	1
S417N312-112C		1	40L	1
		2	30L	1
		5	50B	1
S417N312-112D		1	40M	1
		2	30M	1
		5	50C	1
S417N312-112E		1	40H	1
		2	30H	1
S417N312-112G		5	50D	1
S417N312-5A		1	38B	1
		2	19B	1
		5	35	1
S417N312-5B		1	38C	1
		2	19C	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		5	35A	1
S417N313-401		2	10E	1
S417N313-403		1	20E	1
		1	20F	1
		2	10B	1
		2	10F	1
		2	10G	1
		5	5	1
		5	5A	1
		5	5D	1
S417N313-405		1	20G	1
S417N313-411		5	5B	1
		5	5C	1
S417T401-22		3	120C	1
		3	120G	1
S417T401-27		3	120B	1
		3	120D	1
S417T401-33		3	120E	1
S417T401-44		3	120F	1
S417T401-51		3	120H	1
SL211-08-1		1	18	1
		2	9	1
T8077S832		3	50	2
TLN1001W33		1	105	2
		1	105	2
		2	95	2
		2	95	2
		4	147	2
		4	147	2
TLN1001WD33		1	105	2
		1	105	2
		2	95	2
		2	95	2
		4	147	2
		4	147	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
VN201A1-82		3	50	2
Y0C130		1	75A	1
		2	65A	1
		3	70A	1
		4	50A	1
Y0C140		1	75	1
		2	65	1
		3	70	1
		4	50	1

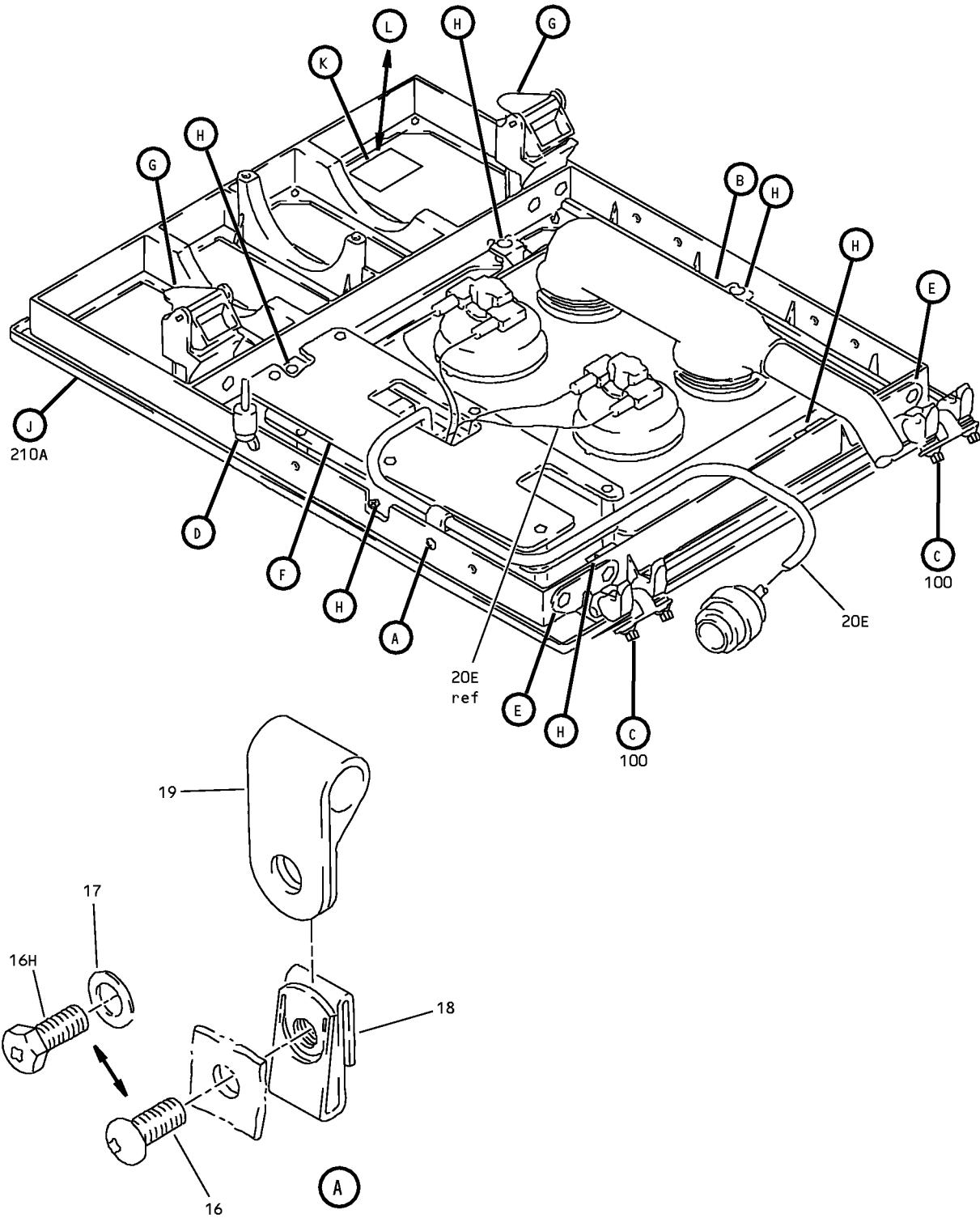
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IPL Figure 1 (Sheet 1 of 6)

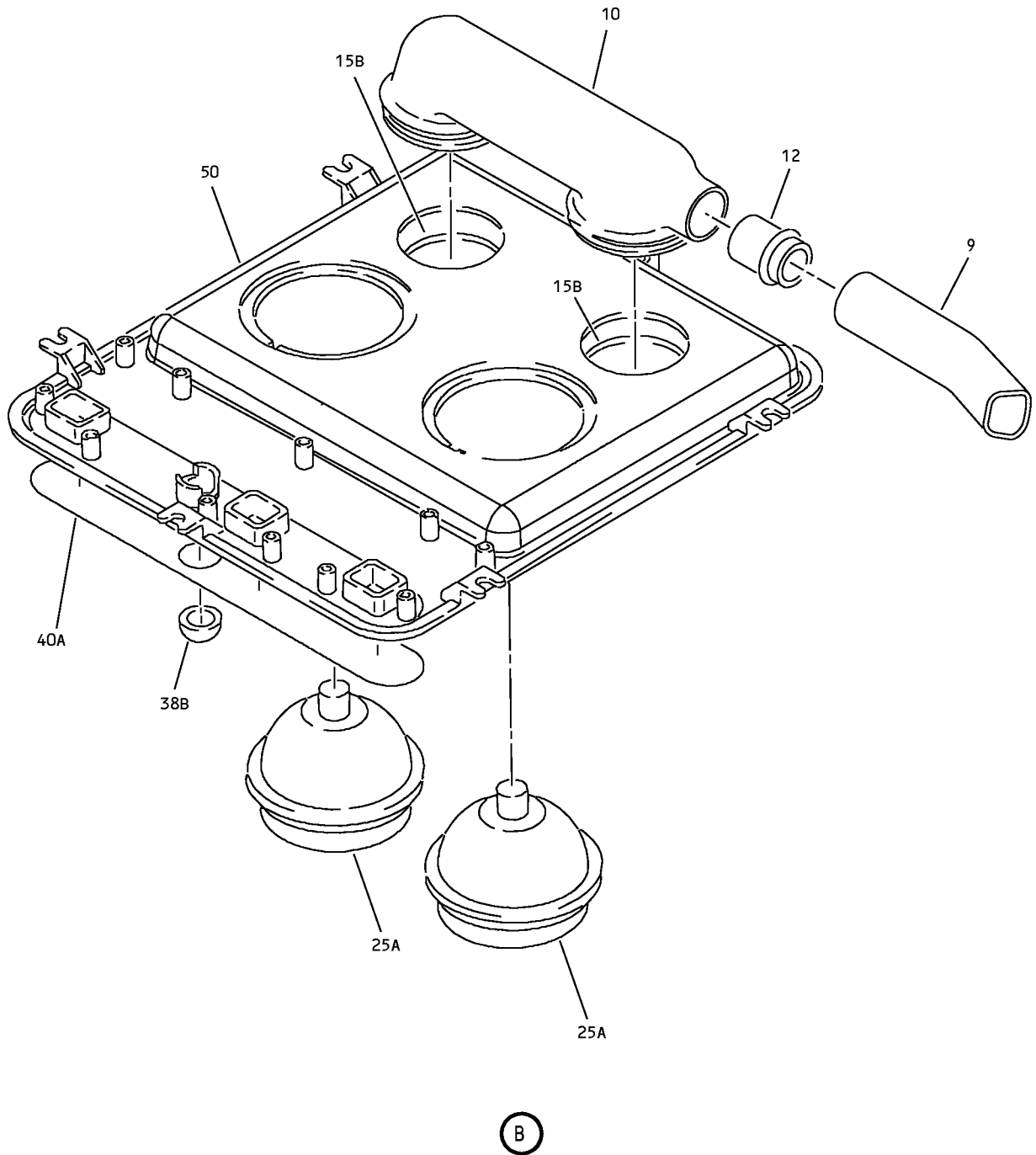
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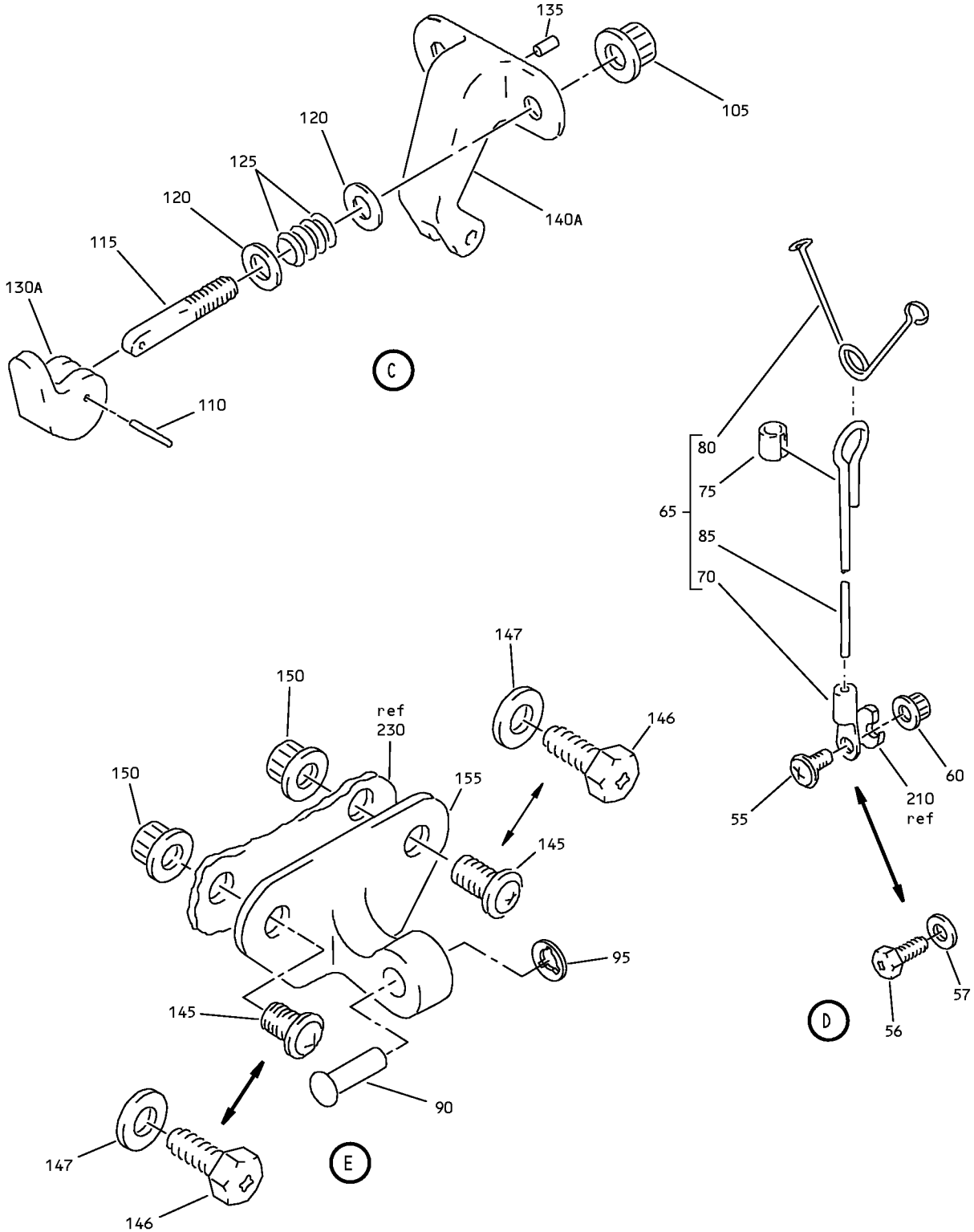
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Overdoor Passenger Service Unit Assembly
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Overdoor Passenger Service Unit Assembly
IPL Figure 1 (Sheet 3 of 6)

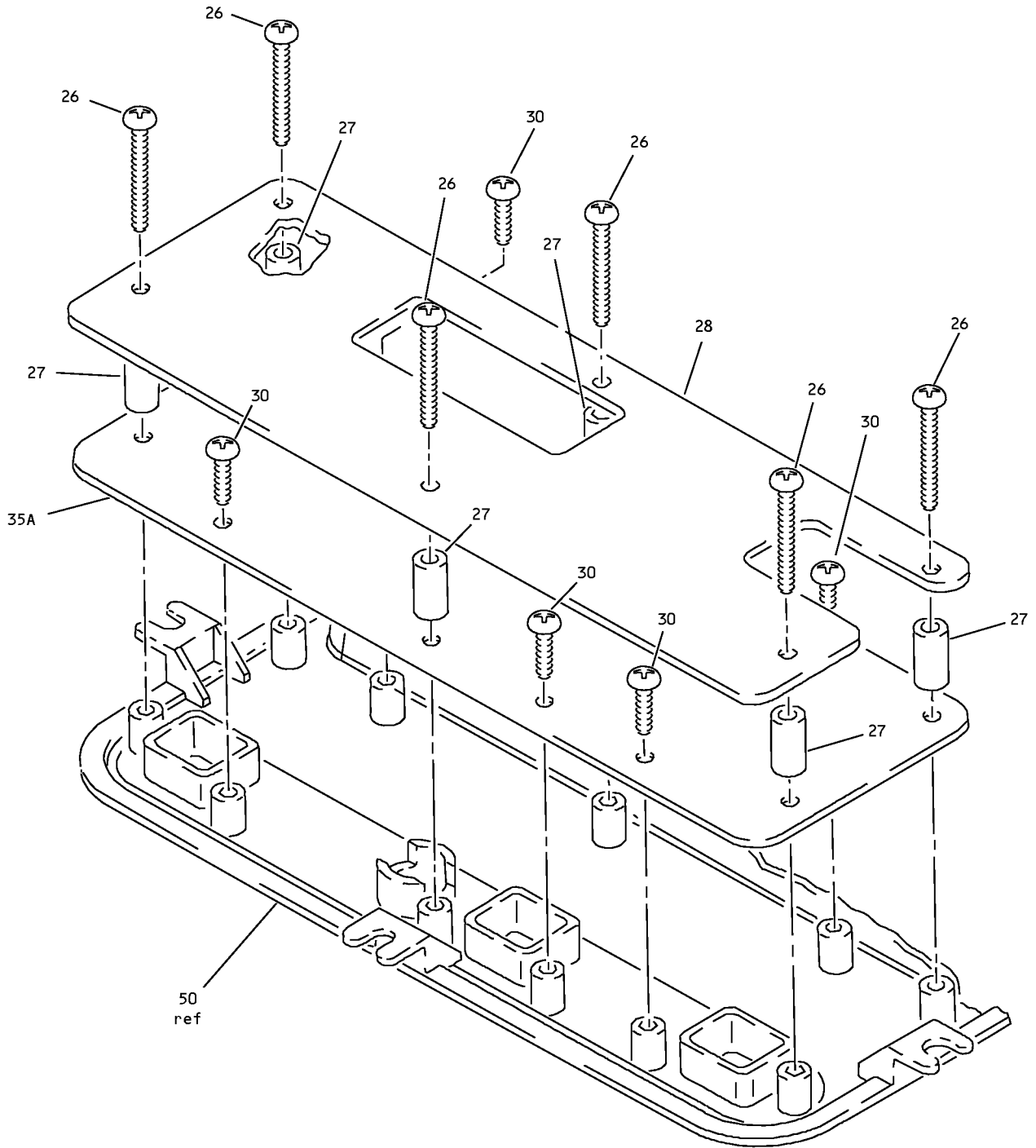
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Overdoor Passenger Service Unit Assembly
IPL Figure 1 (Sheet 4 of 6)

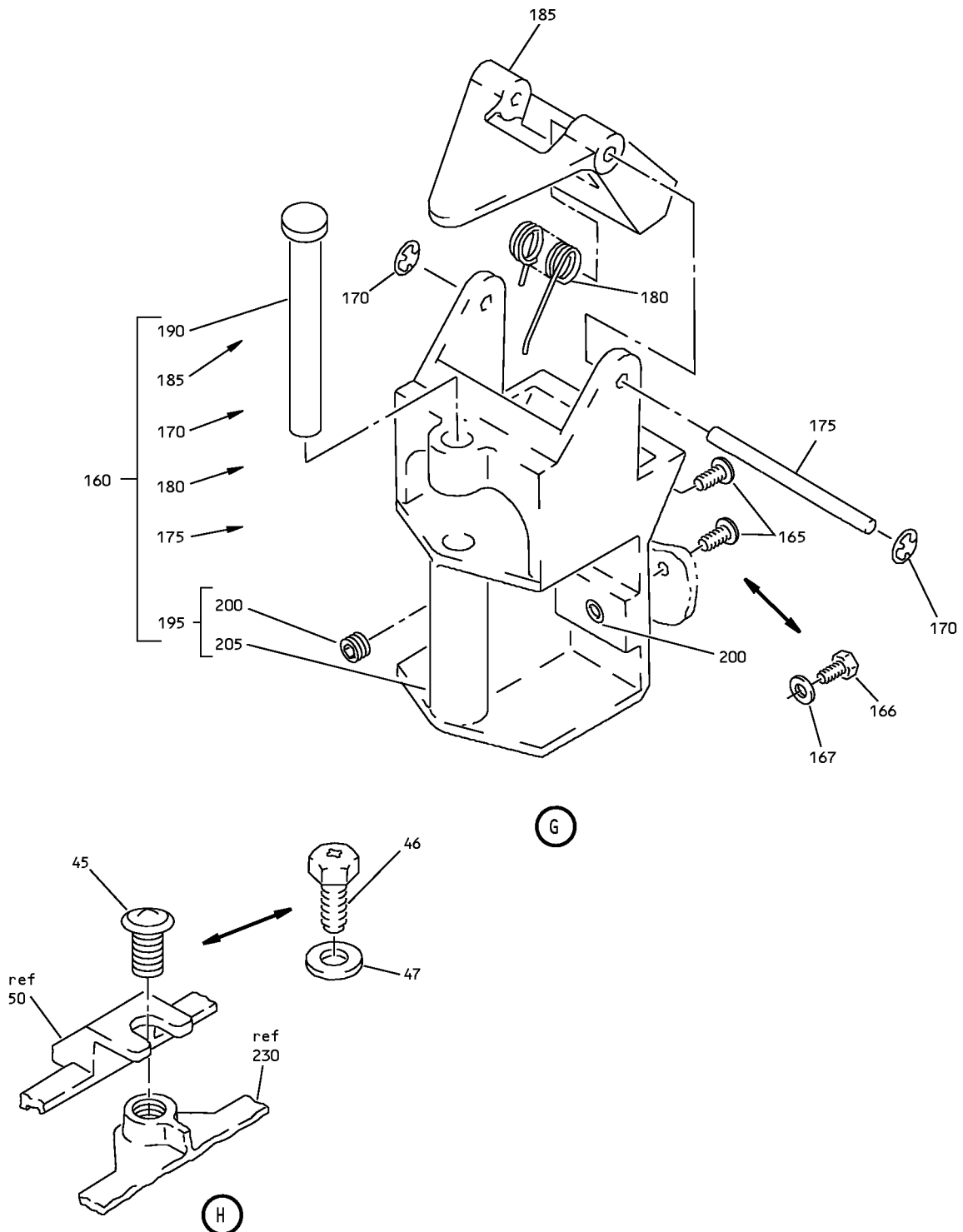
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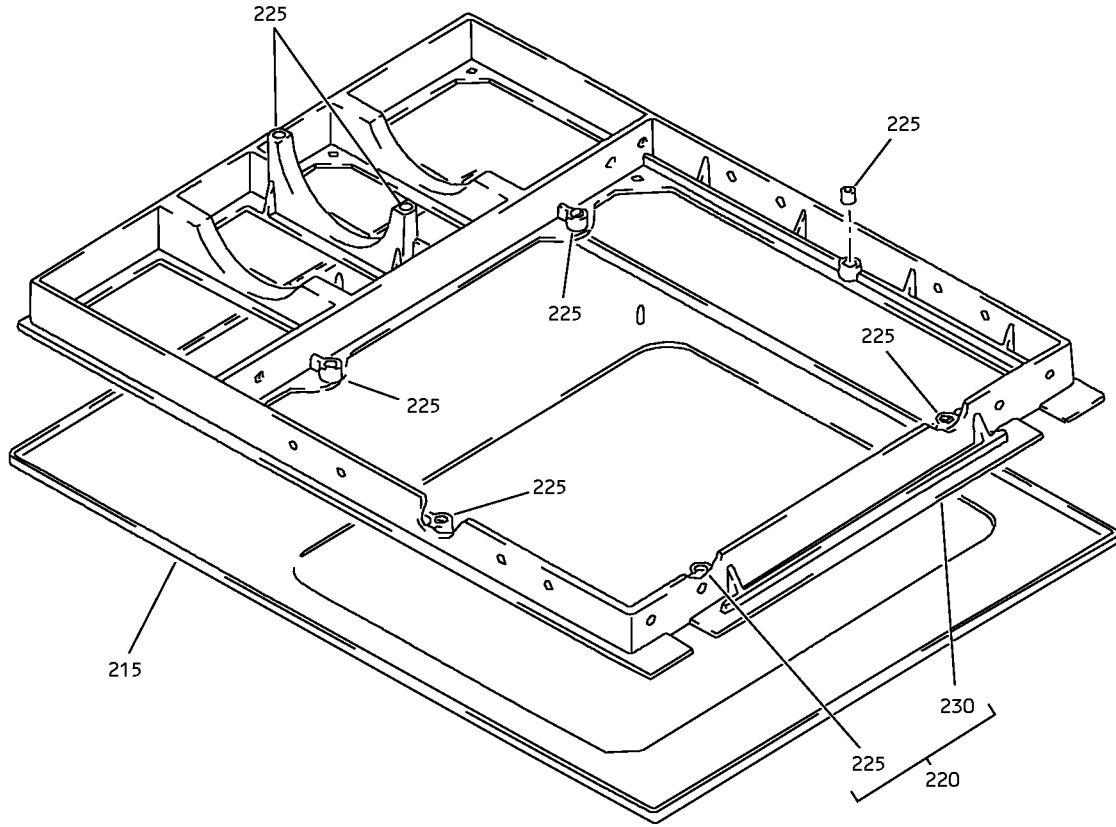
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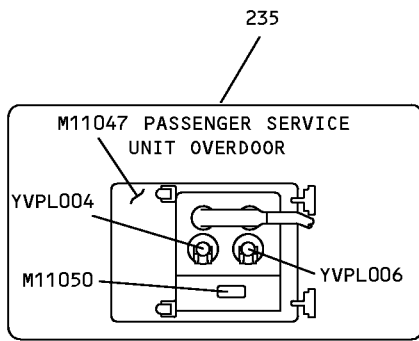


Overdoor Passenger Service Unit Assembly
IPL Figure 1 (Sheet 5 of 6)

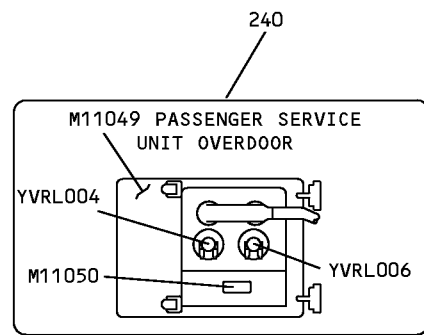
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(J)



(K)



(L)

Overdoor Passenger Service Unit Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-1	417N3051-1SP										
-1A	417N3051-3SP										
-1B	417N3051-5SP								C	RF	
-1C	417N3051-7SP										
-1D	417N3051-9SP										
-1E	417N3051-11SP								F	RF	
-1F	417N3051-13SP										
-1G	417N3051-15SP								H	RF	
-1H	417N3051-17SP										
-1J	417N3051-19SP										
-1K	417N3051-21SP										
-1L	417N3051-23SP								M	RF	
-1M	417N3051-25SP								N	RF	
-1N	417N3051-29SP										
-1P	417N3051-31SP								AE	RF	
-1Q	417N3051-35SP								AG	RF	
-1R	417N3051-37SP								AN	RF	
-1S	417N3051-45SP								AP	RF	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-1T	417N3051-48SP									AS	RF
-1U	417N3051-50SP									AT	RF
-1V	417N3051-53SP									AF	RF
-1W	417N3051-54SP									AH	RF
-1X	417N3051-56SP									AQ	RF
-1Y	417N3051-62SP										
-1Z	417N3051-66SP									A	RF
-2	417N3051-68SP									E	RF
-2A	417N3051-69SP									J	RF
-2B	417N3051-71SP									AX	RF
-2C	417N3051-148SP									AY	RF
-2D	417N3051-149SP									AZ	RF
-2E	417N3051-500SP										
-2F	417N3051-151SP									BB	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-2G	417N3051-152SP									BC	RF
-2H	417N3051-153SP									BD	RF
-2J	417N3051-150SP									BA	RF
-2K	417N3051-169B									Q	RF
-2L	417N3051-170B									R	RF
-5	417N3051-2SP										
-5A	417N3051-4SP										
-5B	417N3051-6SP									R	RF
-5C	417N3051-8SP										
-5D	417N3051-10SP									T	RF
-5E	417N3051-12SP									U	RF
-5F	417N3051-14SP										
-5G	417N3051-16SP										
-5H	417N3051-18SP										
-5J	417N3051-20SP										
-5K	417N3051-22SP										
-5L	417N3051-24SP									AA	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-5M	417N3051-26SP									AB	RF
-5N	417N3051-30SP									AD	RF
-5P	417N3051-36SP									AJ	RF
-5Q	417N3051-38SP									AK	RF
-5R	417N3051-46SP									AR	RF
-5S	417N3051-49SP									AU	RF
-5T	417N3051-51SP									AV	RF
-5U	417N3051-52SP									AW	RF
-5V	417N3051-55SP									AL	RF
-5W	417N3051-57SP									AM	RF
-5X	417N3051-63SP										
-5Y	417N3051-64SP									D	RF
-5Z	417N3051-65SP									B	RF
-6	417N3051-67SP									G	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-6A	417N3051-57B									K	RF
-6B	417N3051-151C									L	RF
-6C	417N3051-151D									P	RF
9	B0E20563A400									C, K, R, T, AG- AM	1
10	417N3103-2									C, K, R, T, AG- AM	1
12	417N3063-4									C, K, R, T, AG- AM	1
15	L16999-16C									DELETED	
-15A	3740-23S									DELETED	
15B	3740-4									C, R, T	2
-15C	10-60141-23U									DELETED	
-15D	10-60141-23V									DELETED	
-15E	10-60141-23W									DELETED	
-15F	3740-4									AG-AM	2
-15G	10-60141-23U									DELETED	
-15H	10-60141-23V									DELETED	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-15J	10-60141-23W										
-15K	10-60141-26A										
-15L	10-60141-26B										
-15M	10-60141-26C										
-15N	10-60141-26D										
-15P	3740-3								. OUTLET-GASPER (COLOR OPT-CUST PREFERENCE, GRAY) (V83564) (SPEC 10-60141-23U)	C, R, T	2
-15Q	3740-6								. OUTLET-GASPER (COLOR OPT-CUST PREFERENCE, DARK GRAY) (V83564) (SPEC 10-60141-23V)	C, R, T	2
-15R	3740-5								. OUTLET-GASPER (COLOR OPT-CUST PREFERENCE, DOVE GRAY) (V83564) (SPEC 10-60141-23W)	C, R, T	2
-15S	3740-3								. OUTLET-GASPER (COLOR OPT-CUST PREFERENCE, GRAY) (V83564) (SPEC 10-60141-23U) (OPT ITEM 15W)	K, AG- AM	2
-15T	3740-6								. OUTLET-GASPER (COLOR OPT-CUST PREFERENCE, DARK GRAY) (V83564) (SPEC 10-60141-23V) (OPT ITEM 15X)	AG-AM	2
-15U	3740-5								. OUTLET-GASPER (COLOR OPT-CUST PREFERENCE, DOVE GRAY) (V83564) (SPEC 10-60141-23W) (OPT ITEM 15Y)	AG-AM	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -15V	3740-7		.	OUTLET-GASPER (COLOR OPT-CUST PREFERENCE, BEIGE) (V83564) (SPEC 10-60141-26A) (OPT ITEM 15F)						AG-AM	2
-15W	3740-8		.	OUTLET-GASPER (COLOR OPT-CUST PREFERENCE, GRAY) (V83564) (SPEC 10-60141-26B) (OPT ITEM 15S)						K, AG-AM	2
-15X	3740-9		.	OUTLET-GASPER (COLOR OPT-CUST PREFERENCE, DARK GRAY) (V83564) (SPEC 10-60141-26C) (OPT ITEM 15T)						AG-AM	2
-15Y	3740-10		.	OUTLET-GASPER (COLOR OPT-CUST PREFERENCE, DOVE GRAY) (V83564) (SPEC 10-60141-26D) (OPT ITEM 15U)						AG-AM	2
-15Z	3740-8			DELETED							
16	BACS12FA08K7		.	SCREW (ITEM 16N AND ITEM 17 OR ITEM 16N AND ITEM 17A OPTIONAL TO ITEM 16)						C, R, T	1
16N	NAS1801-08-7		.	SCREW (ITEM 16N AND ITEM 17 OR ITEM 16N AND ITEM 17A OPTIONAL TO ITEM 16)						C, R, T	1
-16P	NAS1801-08-7		.	SCREW						K, AG-AM	1
17	AN960JD8L		.	WASHER (ITEM 16N AND ITEM 17 OR ITEM 16N AND ITEM 17A OPTIONAL TO ITEM 16)						C, R, T	1
-17A	NAS1149DN816J		.	WASHER (ITEM 16N AND ITEM 17 OR ITEM 16N AND ITEM 17A OPTIONAL TO ITEM 16)						C, R, T	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-25C	10-1581-1C		.	LIGHT-READING						C, R, T	2
				(COLOR OPT-CUST PREFERENCE, DOVE GRAY)							
				(V72914)							
				(SPEC S417N311-1C)							
-25D	10-1581-3A		.	LIGHT-READING						AG, AJ, AK	2
				(COLOR OPT-CUST PREFERENCE, BEIGE)							
				(V72914)							
				(SPEC S417N311-3A)							
-25E	S417N311-3B			DELETED							
-25F	S417N311-3C			DELETED							
-25G	S417N311-3D			DELETED							
-25H	10-1581-5A		.	LIGHT-READING						AH, AL, AM	2
				(COLOR OPT-CUST PREFERENCE, BEIGE)							
				(V72914)							
				(SPEC S417N311-5A)							
-25J	10-1581-5B		.	LIGHT-READING						K, AH, AL, AM	2
				(COLOR OPT-CUST PREFERENCE, GRAY)							
				(V72914)							
				(SPEC S417N311-5B)							
-25K	10-1581-5C		.	LIGHT-READING						AH, AL, AM	2
				(COLOR OPT-CUST PREFERENCE, DOVE GRAY)							
				(V72914)							
				(SPEC S417N311-5C)							
-25L	10-1581-5D		.	LIGHT-READING						AH, AL, AM	2
				(COLOR OPT-CUST PREFERENCE, DARK GRAY)							
				(V72914)							
				(SPEC S417N311-5D)							
-25M	10-1581-3A			DELETED							
-25N	S417N311-3B			DELETED							
-25P	S417N311-3C			DELETED							
-25Q	S417N311-3D			DELETED							
-25R	10-1581-5A			DELETED							
-25S	10-1581-5B			DELETED							
-25T	10-1581-5C			DELETED							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-25U	10-1581-5D										
-25V	10-1581-3D									AG, AJ, AK	2
-25W	10-1581-3B									AG, AJ, AK	2
-25X	10-1581-3C									AG, AJ, AK	2
26	NAS8200-14P									C, R, T	6
-26A	NAS600-14P									C, R, T	6
-26B	NAS600-14P									K, AG- AM	6
27	NAS43DD0-40FC									C, K, R, T, AG- AM	6
28	417N3132-8									C, K, R, T, AG- AM	1
30	NAS8200-4P									C, R, T	5
-30A	NAS600-4P									C, R, T	5
-30B	NAS600-4P									K, AG- AM	5
35	S417N312-101										
35A	11-6612-1									C, R, T, AG, AJ, AK	1
-35B	S417N312-111										
-35C	11-6612-5									K, AH, AL, AM	1
38	25-1734-15A										
-38A	25-1734-15B										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- -40K	11-6563-112B		.	O	O	V	E	R	L	A	AG-AM	1
			.	O	O	V	E	R	L	A	K, AG-AM	1
			.	O	O	V	E	R	L	A	AG-AM	1
			.	S	C	R	E	W			C, R, T	6
			.	S	C	R	E	W			C, R, T	6
			.	S	C	R	E	W			K, AG-AM	6
			.	W	A	S	H	E	R		C, R, T	6
			.	W	A	S	H	E	R		C, R, T	6
			.	W	A	S	H	E	R		K, AG-AM	6
			.	P	A	N	E	L	-	G	C, R, T, AG-AM	1
			.	P	A	N	E	L		A	K	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
51J	6035-04BR135		.	.	INSERT (V01556)					C, K, R, T, AG- AM	11
53	417N3056-3SP		.	.	PANEL					C, K, R, T, AG- AM	1
55	BACS12FA08K7		.	.	SCREW (ITEM 56 AND ITEM 57 OR ITEM 56 AND ITEM 57A OPTIONAL TO ITEM 55)					C, R, T	1
56	NAS1801-08-7		.	.	SCREW (ITEM 56 AND ITEM 57 OR ITEM 56 AND ITEM 57A OPTIONAL TO ITEM 55)					C, R, T	1
-56A	NAS1801-08-7		.	.	SCREW					K, AG- AM	1
57	AN960JD8L		.	.	WASHER (ITEM 56 AND ITEM 57 OR ITEM 56 AND ITEM 57A OPTIONAL TO ITEM 55)					C, R, T	1
-57A	NAS1149DN816J		.	.	WASHER (ITEM 56 AND ITEM 57 OR ITEM 56 AND ITEM 57A OPTIONAL TO ITEM 55)					C, R, T	1
-57B	NAS1149DN816J		.	.	WASHER					K, AG- AM	1
60	MS21042L08		.	.	NUT					C, K, R, T, AG- AM	1
65	417N3190-2		.	.	LANYARD ASSY					C, K, R, T, AG- AM	1
70	C828-10		.	.	TERMINAL (V98410) (SPEC BACT12AC12) (OPT R5109N (V14726)) (OPT 36161 (V00779))					C, K, R, T, AG- AM	1
75	GSC219		.	.	SLEEVE (V59730) (SPEC BACS13S219C) (OPT Y0C140 (V09922)) (OPT ITEM 075A)					C, K, R, T, AG- AM	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- -75A	GSC205		.	.	SLEEVE (V59730) (SPEC BACS13S205C) (OPT Y0C130 (V09922)) (OPT ITEM 075)						C, K, R, T, AG- AM	1
80	65C16899-6		.	.	SPRING						C, K, R, T, AG- AM	1
85	417N3190-4		.	.	CORD						C, K, R, T, AG- AM	AR
90	BACR15BB4D10		.		RIVET						C, K, R, T, AG- AM	2
95	6100-12		.		RETAINER (V97464)						C, K, R, T, AG- AM	2
100	417N3213-1		.		FITTING ASSY-HINGE						C, K, R, T, AG- AM	2
105	HW29872-3		.	.	NUT (V15653) (SPEC BACN10HY3M) (OPT RMLH9073-3 (V72962)) (OPT TLN1001WD33 (V92215)) (OPT TLN1001W33 (V92215)) (OPT 69233SB3D (V56878)) (OPT TLN1001WD33 (V97928)) (OPT TLN1001W33 (V97928))						C, K, R, T, AG- AM	2
110	NAS607-1-3		.	.	PIN (OPT ITEM 110A)						C, K, R, T, AG- AM	2
-110A	MS20253P1-045		.	.	PIN (OPT ITEM 110)						C, K, R, T, AG- AM	2
115	417N3213-3		.	.	SCREW						C, K, R, T, AG- AM	2
120	AN960-10L		.	.	WASHER						C, K, R, T, AG- AM	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 125	B0375-015S		.	.	WASHER-SPRING (V70472)						C, K, R, T, AG- AM	14
130	417N3123-4				DELETED							
130A	417N3213-4		.	.	PAWL						C, K, R, T, AG- AM	2
135	MS20253P2-25		.	.	PIN						C, K, R, T, AG- AM	1
140	417N3123-2				DELETED							
140A	417N3213-2		.	.	FITTING-HINGE						C, K, R, T, AG- AM	1
145	BACS12FA08K6		.		SCREW (ITEM 146 AND ITEM 147 OR ITEM 146 AND ITEM 147A OPTIONAL TO ITEM 145)						C, R, T	4
146	NAS1801-08-6		.		SCREW (ITEM 146 AND ITEM 147 OR ITEM 146 AND ITEM 147A OPTIONAL TO ITEM 145)						C, R, T	4
-146A	NAS1801-08-6		.		SCREW						K, AG- AM	4
147	AN960JD8L		.		WASHER (ITEM 146 AND ITEM 147 OR ITEM 146 AND ITEM 147A OPTIONAL TO ITEM 145)						C, R, T	4
-147A	NAS1149DN816J		.		WASHER (ITEM 146 AND ITEM 147 OR ITEM 146 AND ITEM 147A OPTIONAL TO ITEM 145)						C, R, T	4
-147B	NAS1149DN816J		.		WASHER						K, AG- AM	4
150	MS21042L08		.		NUT						C, K, R, T, AG- AM	4
155	417N3102-2		.		BRACKET-MOUNTING						C, K, R, T, AG- AM	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
160	417N3170-9		.	LATCH ASSY						C, R, T, AG, AJ, AK	2
-160A	417N3170-16		.	LATCH ASSY						K, AH, AL, AM	2
				ATTACHING PARTS							
165	BACS12FA08K5		.	SCREW (ITEM 166 AND ITEM 167 OR ITEM 166 AND ITEM 167A OPTIONAL TO ITEM 165)						C, R, T	4
166	NAS1801-08-5		.	SCREW (ITEM 166 AND ITEM 167 OR ITEM 166 AND ITEM 167A OPTIONAL TO ITEM 165)						C, R, T	4
-166A	NAS1801-08-5		.	SCREW						K, AG- AM	4
167	AN960JD8L		.	WASHER (ITEM 166 AND ITEM 167 OR ITEM 166 AND ITEM 167A OPTIONAL TO ITEM 165)						C, R, T	4
-167A	NAS1149DN816J		.	WASHER (ITEM 166 AND ITEM 167 OR ITEM 166 AND ITEM 167A OPTIONAL TO ITEM 165)						C, R, T	4
-167B	NAS1149DN816J		.	WASHER						K, AG- AM	4
				-----*							
170	6100-9		.	RETAINER (V2X013)						C, K, R, T, AG- AM	2
175	MS20253P2-155		.	PIN-HINGE						C, K, R, T, AG- AM	1
180	417N3173-1		.	SPRING						C, K, R, T, AG- AM	1
185	417N3171-2		.	BOLT-CAM LATCH (OPT ITEM 185A)						C, K, R, T, AG- AM	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-185A	417N3171-3		.	.	BOLT-CAM LATCH (OPT ITEM 185)					C, K, R, T, AG- AM	1
190	417N3174-1		.	.	PLUNGER					C, K, R, T, AG- AM	1
195	417N3172-6		.	.	HOUSING ASSY (OPT ITEM 195A)					C, R, T, AG, AJ, AK	1
-195A	417N3172-16		.	.	HOUSING ASSY (OPT ITEM 195)					C, R, T, AG, AJ, AK	1
-195B	417N3172-25		.	.	HOUSING ASSY					K, AH, AL, AM	1
200	6035-2BR185		.	.	INSERT (V01556)					C, K, R, T, AG- AM	2
205	417N3172-7		.	.	HOUSING (USED ON ITEM 195)					C, R, T, AG, AJ, AK	1
-205A	417N3172-17		.	.	HOUSING (USED ON ITEM 195A)					C, R, T, AG, AJ, AK	1
-205B	417N3172-26		.	.	HOUSING					K, AH, AL, AM	1
210	417N3052-1				DELETED						
210A	417N3052-1SP		.	.	BONDED ASSY					C, R, T, AG-AM	1
-210B	417N3052-1A		.	.	BONDED ASSY					K	1
215	417N3053-1SP		.	.	FACEPLATE					C, K, R, T, AG- AM	1
220	417N3054-1		.	.	FRAME ASSY					C, K, R, T, AG- AM	1
225	6035-2BR185		.	.	INSERT (V01556)					C, K, R, T, AG- AM	8

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 230	417N3054-2		.	.	.	FRAME					C, K, R, T, AG- AM	1
235	BAC27NPA1369		.			MARKER-ALUMINUM FOIL					C, R, AG, AH, AJ, AL	1
240	BAC27NPA1370		.			MARKER-ALUMINUM FOIL					K, T, AK, AM	1

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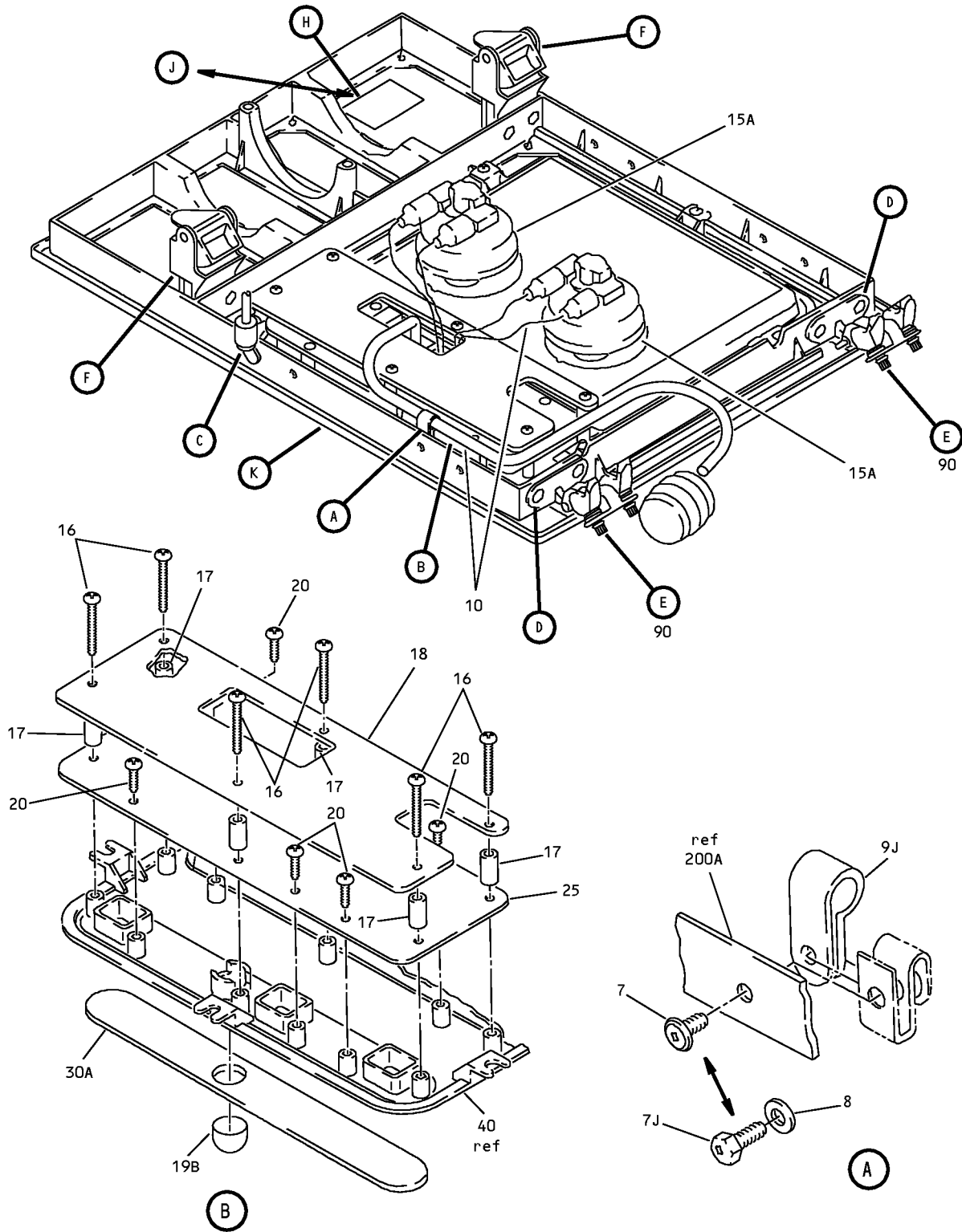
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Overdoor Passenger Service Unit Assembly
IPL Figure 2 (Sheet 1 of 4)

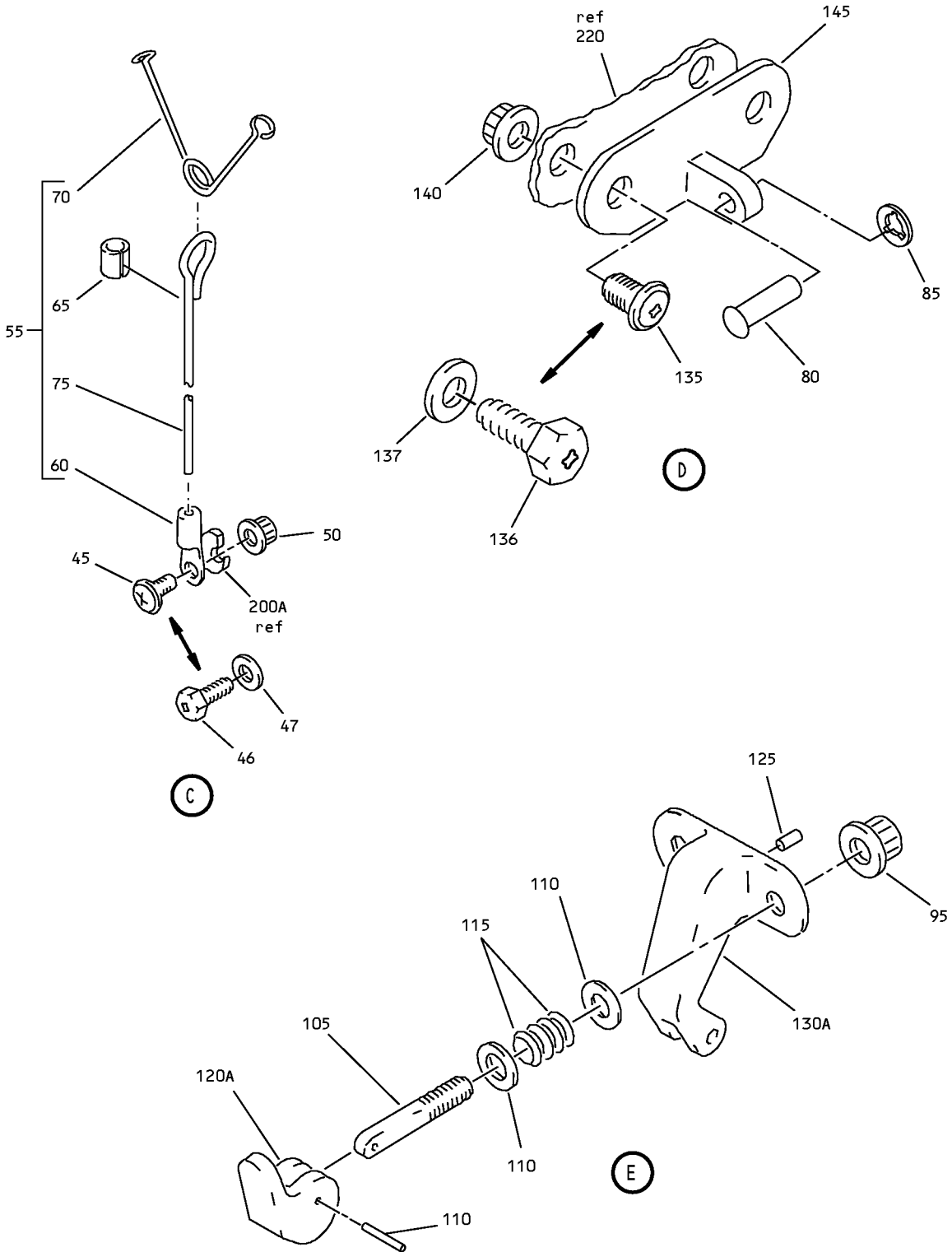
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Overdoor Passenger Service Unit Assembly
IPL Figure 2 (Sheet 2 of 4)

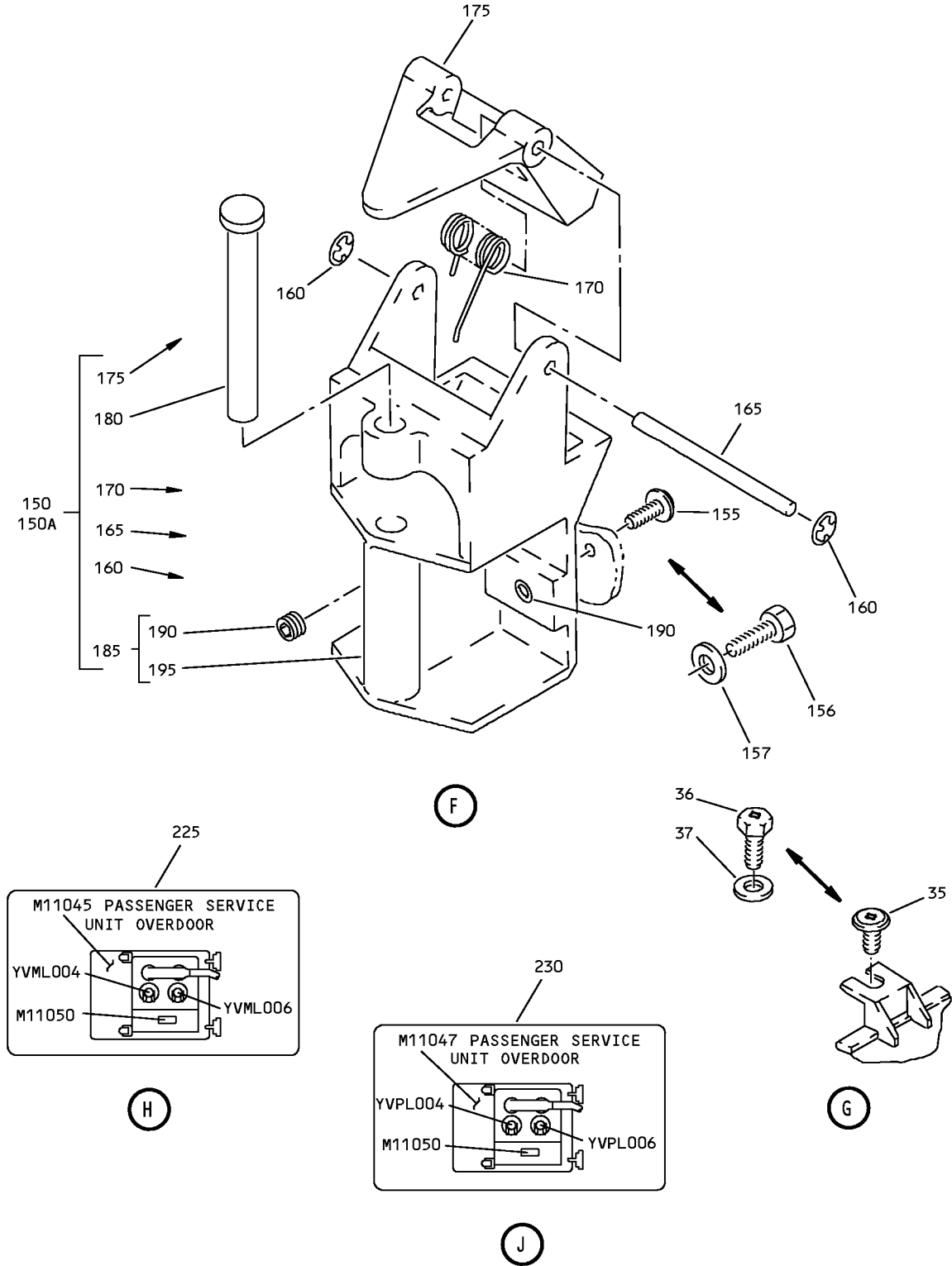
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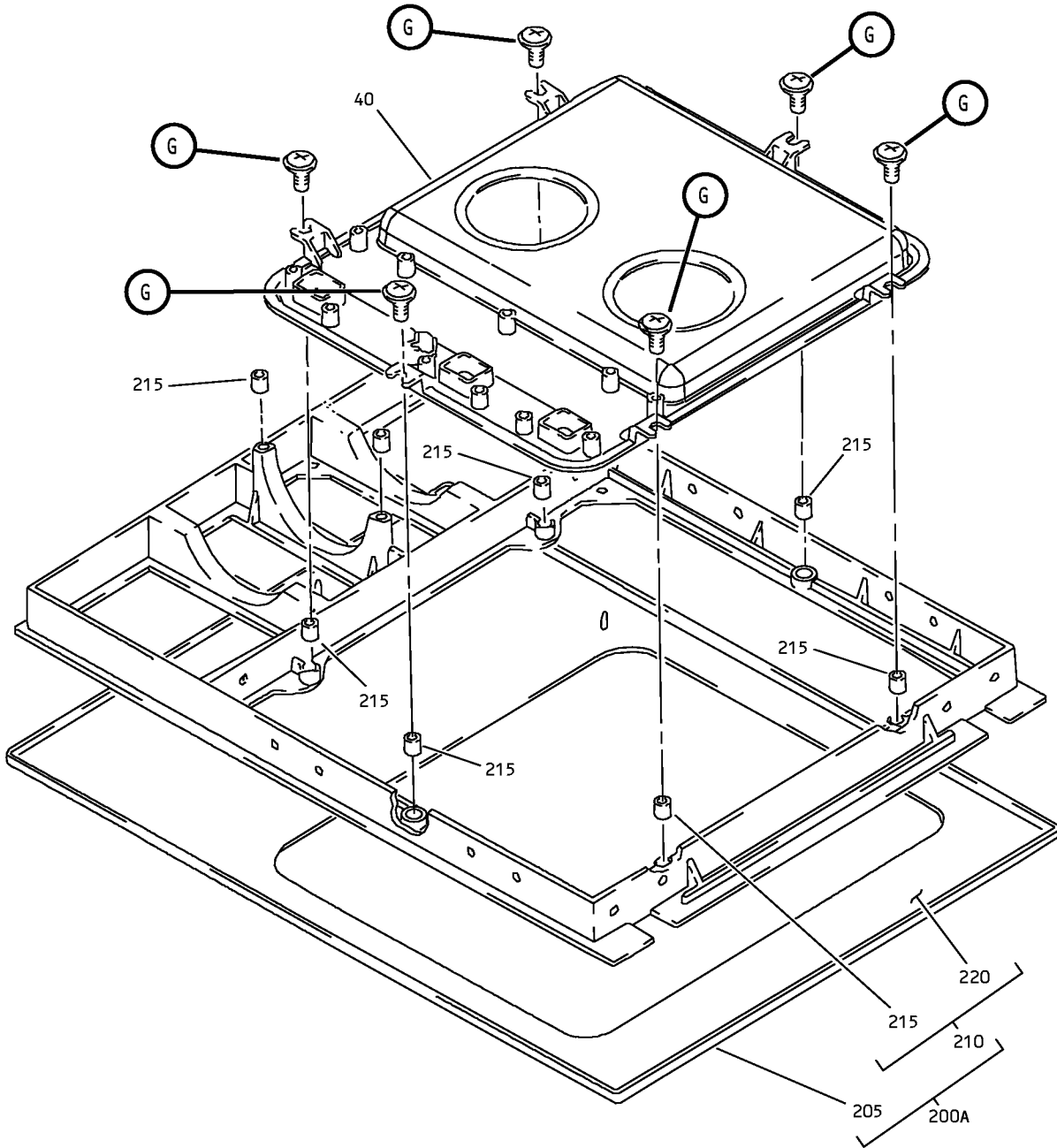
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Overdoor Passenger Service Unit Assembly
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Overdoor Passenger Service Unit Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-1	417N3051-11SP									F	RF
-1A	417N3051-13SP										
-1B	417N3051-15SP									H	RF
-1C	417N3051-17SP										
-1D	417N3051-19SP										
-1E	417N3051-37SP									AN	RF
-1F	417N3051-45SP									AP	RF
-1G	417N3051-56SP									AQ	RF
-5	417N3051-12SP									U	RF
-5A	417N3051-14SP										
-5B	417N3051-16SP										
-5C	417N3051-18SP										
-5D	417N3051-20SP										
-5E	417N3051-46SP									AR	RF
7	BACS12FA08K7									H	1
7J	NAS1801-08-7									H	1
-7K	NAS1801-08-7									F, U, AN- AR	1
8	AN960JD8L									H	1
-8A	NAS1149DN816J									H	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- -8B	NAS1149DN816J		.	W	A	S	H	E	R	F, U, AN- AR	1
-9	A4972-6-82		.	N	U	T				F, H, U, AN-AR	1
9J	BACC10DK4		.	C	L	A	M	P		F, H, U, AN-AR	1
10	S417N313-401										
-10A	S417N313-402										
-10B	S417N313-403		.	H	A	R	N	E	S	H, AN, AQ	1
-10C	S417N313-404										
-10D	S417N313-405										
10E	53314		.	H	A	R	N	E	S	F, U, AP, AR	1
-10F	53319		.	H	A	R	N	E	S	H, AN, AQ	1
-10G	53320		.	H	A	R	N	E	S	H, AN, AQ	1
15	S417N311-1										
15A	10-1581-1A		.	L	I	G	H	T	-	H	2
-15B	10-1581-1B		.	L	I	G	H	T	-	H	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- -15C	10-1581-1C		.	LIGHT-READING (COLOR OPT-CUST PREFERENCE, DOVE GRAY) (V72914) (SPEC S417N311-1C)						H	2
-15D	10-1581-3A		.	LIGHT-READING (COLOR OPT-CUST PREFERENCE, BEIGE) (V72914) (SPEC S417N311-3A)						F, U, AN	2
-15E	S417N311-3B			DELETED							
-15F	S417N311-3C			DELETED							
-15G	S417N311-3D			DELETED							
-15H	10-1581-5A		.	LIGHT-READING (COLOR OPT-CUST PREFERENCE, BEIGE) (V72914) (SPEC S417N311-5A)						AP-AR	2
-15J	10-1581-5B		.	LIGHT-READING (COLOR OPT-CUST PREFERENCE, GRAY) (V72914) (SPEC S417N311-5B)						AP-AR	2
-15K	10-1581-5C		.	LIGHT-READING (COLOR OPT-CUST PREFERENCE, DOVE GRAY) (V72914) (SPEC S417N311-5C)						AP-AR	2
-15L	10-1581-5D		.	LIGHT-READING (COLOR OPT-CUST PREFERENCE, DARK GRAY) (V72914) (SPEC S417N311-5D)						AP-AR	2
-15M	10-1581-3D		.	LIGHT-READING (V72914) (SPEC S417N311-3D)						F, U, AN	2
-15N	10-1581-3B		.	LIGHT-READING (V72914) (SPEC S417N311-3B)						F, U, AN	2
-15P	10-1581-3C		.	LIGHT-READING (V72914) (SPEC S417N311-3C)						F, U, AN	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
16	NAS8200-14P		.	SCREW						H	6
				(OPT ITEM 16A)							
-16A	NAS600-14P		.	SCREW						H	6
				(OPT ITEM 16)							
-16B	NAS600-14P		.	SCREW						F, U, AN- AR	6
17	NAS43DD0-40FC		.	SPACER						F, H, U, AN-AR	6
18	417N3132-8		.	PLATE-COVER						F, H, U, AN-AR	1
19	25-1734-15A			DELETED							
-19A	25-1734-15B			DELETED							
19B	25-1734-15		.	LENS						F, H, U, AN-AR	1
				(COLOR OPT-CUST PREFERENCE, CLEAR POLYCARBONATE)							
				(V72914)							
				(SPEC S417N312-5A)							
				(OPT 25-1734-15A (V72914))							
-19C	25-1734-13		.	LENS						F, H, U, AN-AR	1
				(COLOR OPT-CUST PREFERENCE, RED)							
				(V72914)							
				(SPEC S417N312-5B)							
				(OPT 25-1734-15B (V72914))							
20	NAS8200-4P		.	SCREW						H	5
				(OPT ITEM 20A)							
-20A	NAS600-4P		.	SCREW						H	5
				(OPT ITEM 20)							
-20B	NAS600-4P		.	SCREW						F, U, AN- AR	5
25	S417N312-101			DELETED							
25A	11-6612-1		.	MODULE-SWITCH						F, H, U, AN	1
				(V72914)							
				(SPEC S417N312-101)							
				(OPT 11-6612-3 (V72914))							
-25B	S417N312-111			DELETED							
-25C	11-6612-5		.	MODULE-SWITCH						AP-AR	1
				(V72914)							
				(SPEC S417N312-111)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
30	S417N312-102										
30A	S417N312-102B									H	1
-30B	S417N312-102C									H	1
-30C	S417N312-102D									H	1
-30D	S417N312-112A										
-30E	S417N312-112B										
-30F	S417N312-112C										
-30G	S417N312-112D										
-30H	S417N312-112E									F, U, AN- AR	1
-30J	11-6563-112A									F, U, AN- AR	1
-30K	11-6563-112B									F, U, AN- AR	1
-30L	11-6563-112C									F, U, AN- AR	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- -30M	11-6563-112D		.								F, U, AN- AR	1
35	BACS12FA08K5		.								H	6
36	NAS1801-08-5		.								H	6
-36A	NAS1801-08-5		.								F, U, AN- AR	6
37	AN960JD8L		.								H	6
-37A	NAS1149DN816J		.								H	6
-37B	NAS1149DN816J		.								F, U, AN- AR	6
40	417N3056-2SP		.								F, H, U, AN-AR	1
45	BACS12FA08K7		.								H	1
46	NAS1801-08-7		.								H	1
-46A	NAS1801-08-7		.								F, U, AN- AR	1
47	AN960JD8L		.								H	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- -47A	NAS1149DN816J		.	W	A	S	H	E	R	H	1
-47B	NAS1149DN816J		.	W	A	S	H	E	R	F, U, AN- AR	1
50	MS21042L08		.	N	U	T				F, H, U, AN-AR	1
55	417N3190-2		.	L	A	N	A	R	D	F, H, U, AN-AR	1
60	C828-10		.	.	T	E	R	M	I	F, H, U, AN-AR	1
65	GSC219		.	.	S	L	E	E	V	F, H, U, AN-AR	1
-65A	GSC205		.	.	S	L	E	E	V	F, H, U, AN-AR	1
70	65C16899-6		.	.	S	P	R	I	N	F, H, U, AN-AR	1
75	417N3190-4		.	.	C	O	R	D		F, H, U, AN-AR	AR
80	BACR15BB4D10		.	R	I	V	E	T		F, H, U, AN-AR	2
85	6100-12		.	R	E	T	A	I	N	F, H, U, AN-AR	2
90	417N3213-1		.	F	I	T	T	I	N	F, H, U, AN-AR	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 95	HW29872-3		.	.	NUT (V15653) (SPEC BACN10HY3M) (OPT RMLH9073-3 (V72962)) (OPT TLN1001WD33 (V92215)) (OPT TLN1001W33 (V92215)) (OPT 69233SB3D (V56878)) (OPT TLN1001WD33 (V97928)) (OPT TLN1001W33 (V97928))						F, H, U, AN-AR	2
100	NAS607-1-3		.	.	PIN (OPT ITEM 100A)						F, H, U, AN-AR	2
-100A	MS20253P1-045		.	.	PIN (OPT ITEM 100)						F, H, U, AN-AR	2
105	417N3213-3		.	.	SCREW						F, H, U, AN-AR	2
110	AN960-10L		.	.	WASHER						F, H, U, AN-AR	2
115	B0375-015S		.	.	WASHER-SPRING (V70472)						F, H, U, AN-AR	14
120	417N3123-4				DELETED							
120A	417N3213-4		.	.	PAWL						F, H, U, AN-AR	2
125	MS20253P2-25		.	.	PIN						F, H, U, AN-AR	1
130	417N3123-2				DELETED							
130A	417N3213-2		.	.	FITTING-HINGE						F, H, U, AN-AR	1
135	BACS12FA08K6		.	.	SCREW (ITEM 136 AND ITEM 137 OR ITEM 136 AND ITEM 137A OPTIONAL TO ITEM 135)						H	4
136	NAS1801-08-6		.	.	SCREW (ITEM 136 AND ITEM 137 OR ITEM 136 AND ITEM 137A OPTIONAL TO ITEM 135)						H	4
-136A	NAS1801-08-6		.	.	SCREW						F, U, AN- AR	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 137	AN960JD8L		.	W	A	S	H	E	R	H	4
-137A	NAS1149DN816J		.	W	A	S	H	E	R	H	4
-137B	NAS1149DN816J		.	W	A	S	H	E	R	F, U, AN- AR	4
140	MS21042L08		.	N	U	T				F, H, U, AN-AR	4
145	417N3102-2		.	B	R	A	C	K	E	F, H, U, AN-AR	2
150	417N3170-9		.	L	A	T	C	H	A	F, H, U, AN	2
150A	417N3170-16		.	L	A	T	C	H	A	AP-AR	2
155	BACS12FA08K5		.	S	C	R	E	W		H	4
156	NAS1801-08-5		.	S	C	R	E	W		H	4
-156A	NAS1801-08-5		.	S	C	R	E	W		F, U, AN- AR	4
157	AN960JD8L		.	W	A	S	H	E	R	H	4
-157A	NAS1149DN816J		.	W	A	S	H	E	R	H	4
-157B	NAS1149DN816J		.	W	A	S	H	E	R	F, U, AN- AR	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-160	6100-9		. .	RETAINER						F, H, U, AN-AR	2
				(V2X013)							
165	MS20253P2-155		. .	PIN-HINGE						F, H, U, AN-AR	1
170	417N3173-1		. .	SPRING						F, H, U, AN-AR	1
175	417N3171-2		. .	BOLT-CAM LATCH						F, H, U, AN-AR	1
				(OPT ITEM 175A)							
-175A	417N3171-3		. .	BOLT-CAM LATCH						F, H, U, AN-AR	1
				(OPT ITEM 175)							
180	417N3174-1		. .	PLUNGER						F, H, U, AN-AR	1
185	417N3172-6		. .	HOUSING ASSY						F, H, U, AN	1
				(OPT ITEM 185A)							
-185A	417N3172-16		. .	HOUSING ASSY						F, H, U, AN	1
				(OPT ITEM 185)							
-185B	417N3172-25		. .	HOUSING ASSY						AP-AR	1
190	6035-2BR185		. . .	INSERT						F, H, U, AN-AR	2
				(V01556)							
195	417N3172-7		. . .	HOUSING						F, H, U, AN	1
				(USED ON ITEM 185)							
-195A	417N3172-17		. . .	HOUSING						F, H, U, AN	1
				(USED ON ITEM 185A)							
-195B	417N3172-26		. . .	HOUSING						AP-AR	1
200	417N3052-1			DELETED							
200A	417N3052-1SP		. .	BONDED ASSY						F, H, U, AN-AR	1
205	417N3053-1SP		. .	FACEPLATE						F, H, U, AN-AR	1
210	417N3054-1		. .	FRAME ASSY						F, H, U, AN-AR	1
215	6035-2BR185		. . .	INSERT						F, H, U, AN-AR	8
				(V01556)							
220	417N3054-2		. . .	FRAME						F, H, U, AN-AR	1
225	BAC27NPA1368		. .	MARKER-ALUMINUM FOIL						F, U, AP, AR	1

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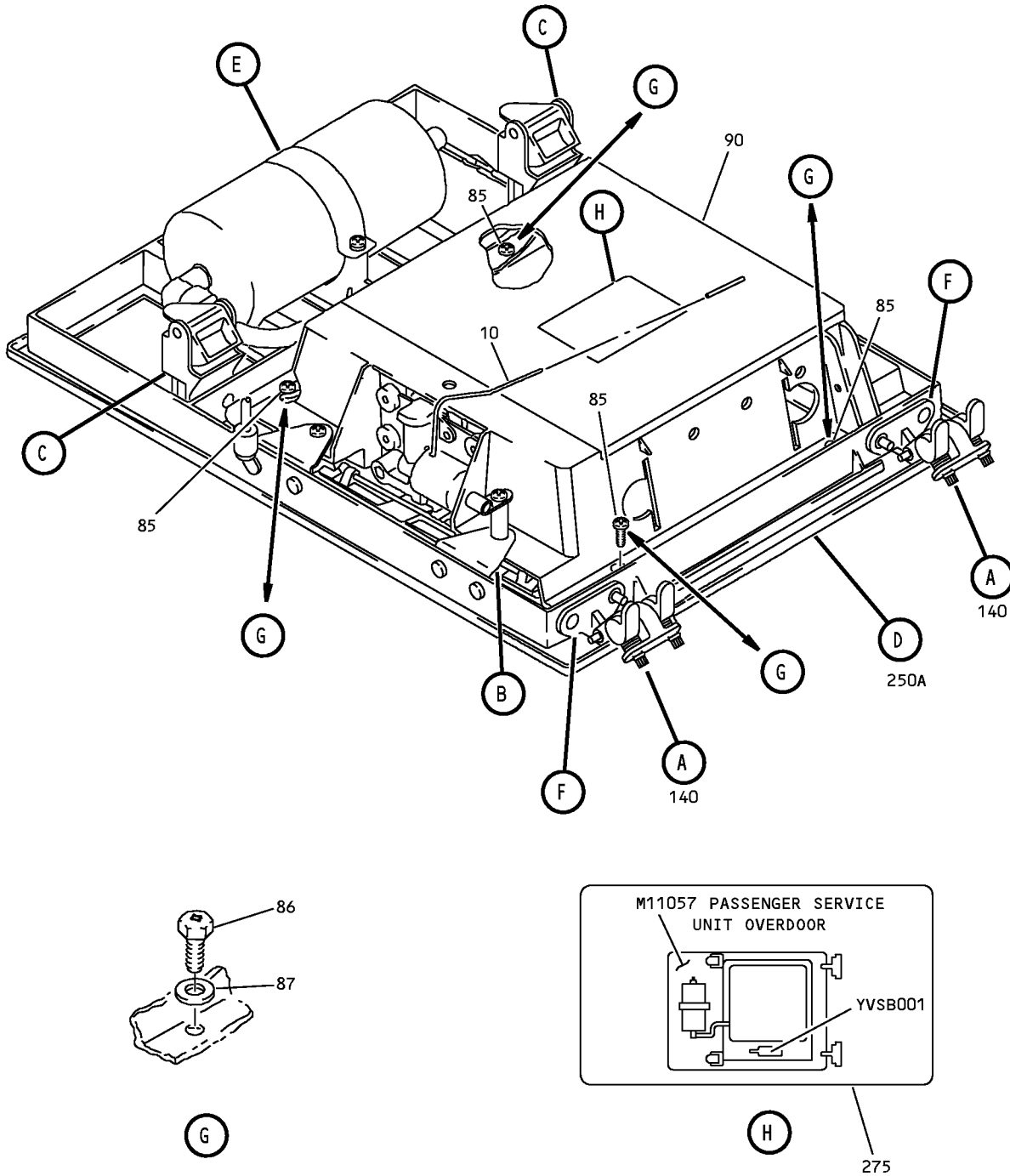


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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 230	BAC27NPA1369									H, AN, AQ	1

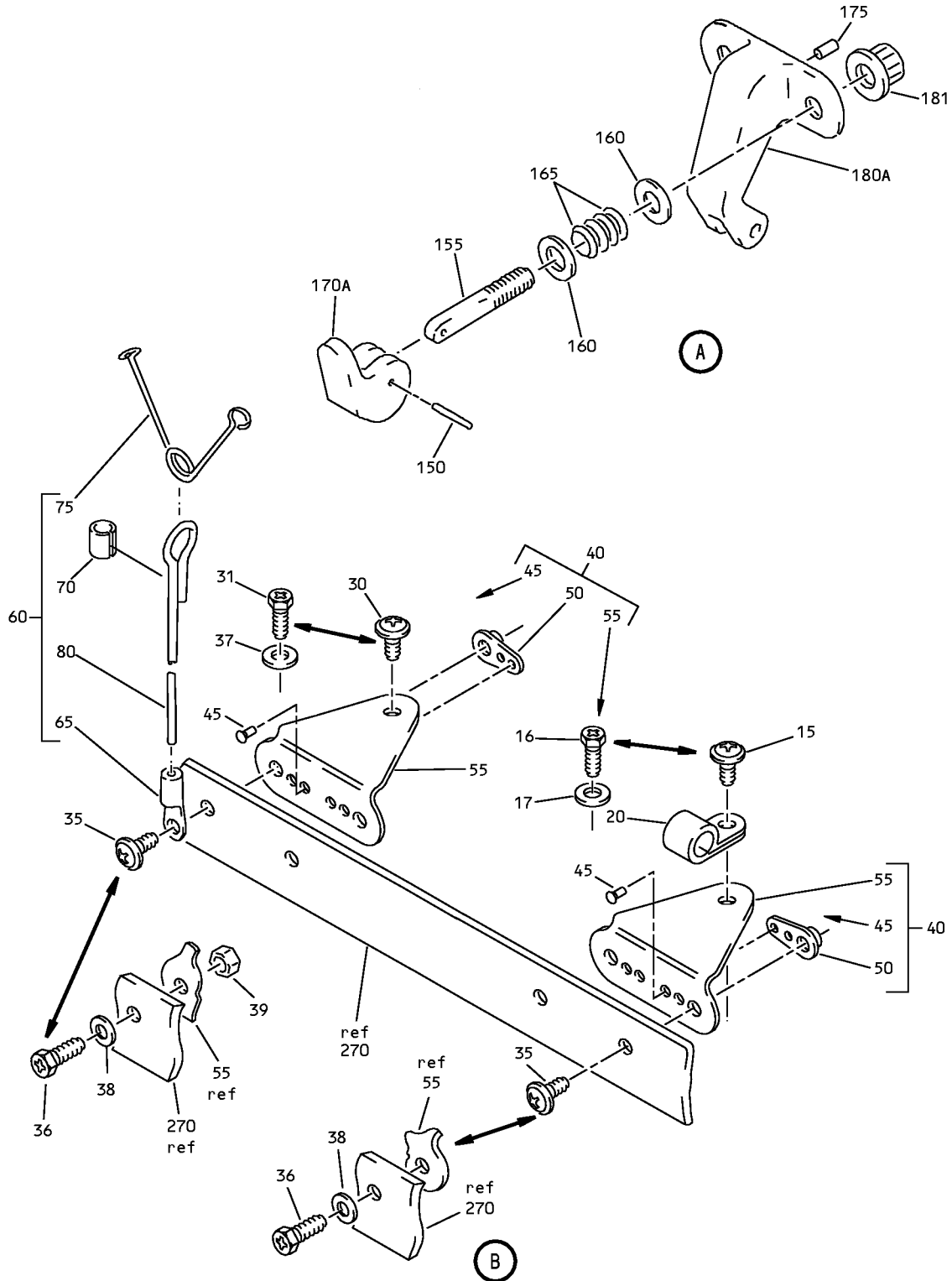
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Overdoor Passenger Service Unit Assembly
IPL Figure 3 (Sheet 1 of 5)

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Overdoor Passenger Service Unit Assembly
IPL Figure 3 (Sheet 2 of 5)

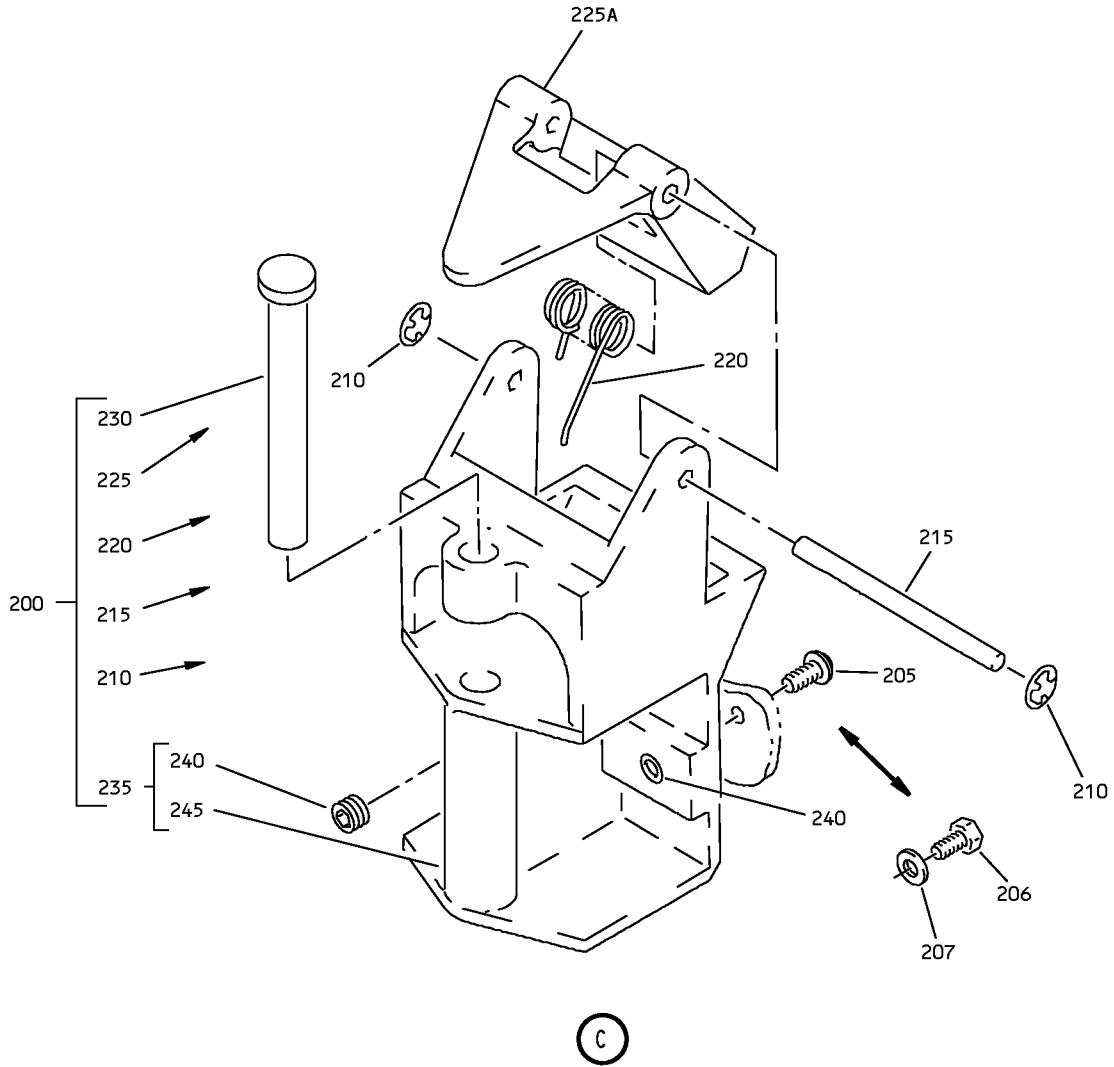
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IPL Figure 3 (Sheet 3 of 5)

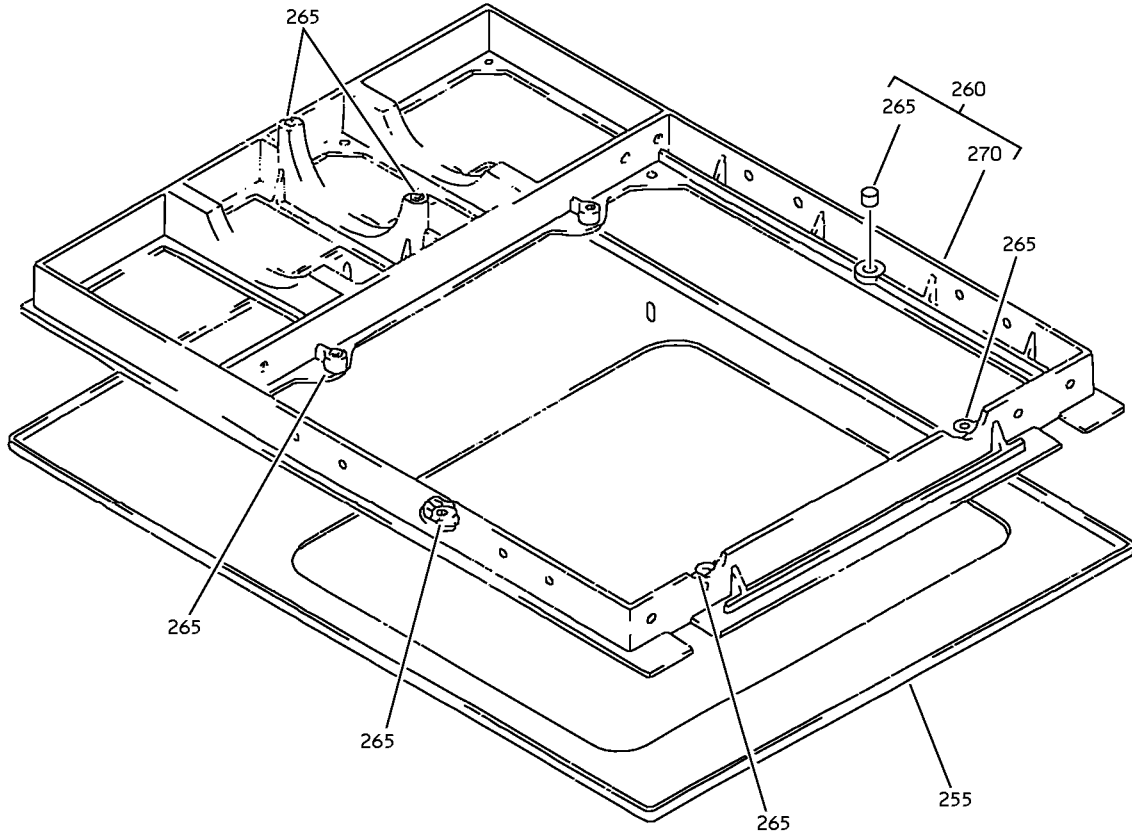
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Overdoor Passenger Service Unit Assembly
IPL Figure 3 (Sheet 4 of 5)

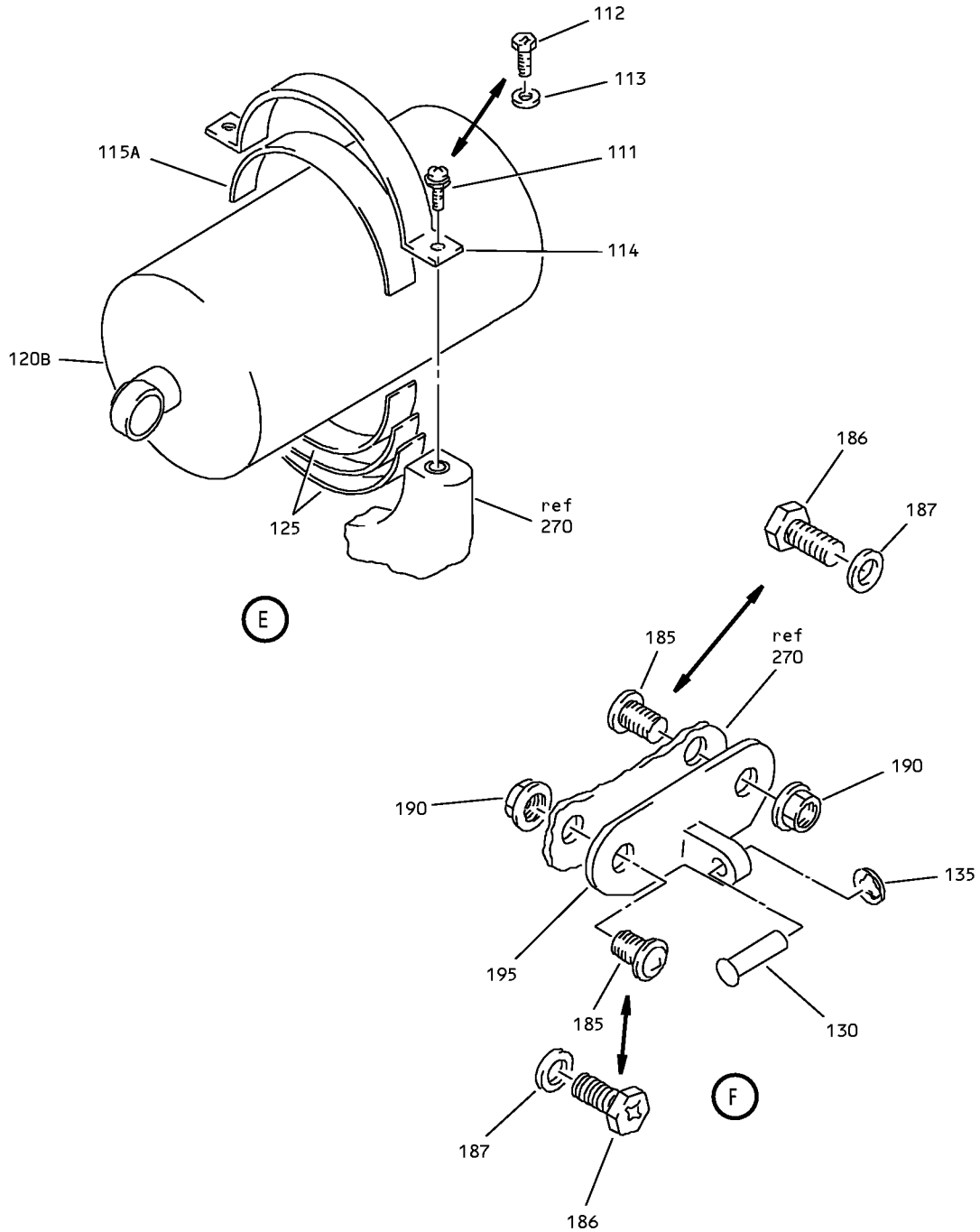
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
-1	417N3051-21SP										
-1A	417N3051-23SP									M	RF
-1B	417N3051-25SP									N	RF
-1C	417N3051-29SP										
-1D	417N3051-48SP									AS	RF
-1E	417N3051-50SP									AT	RF
-1F	417N3051-66SP									A	RF
-1G	417N3051-68SP									E	RF
-5	417N3051-22SP										
-5A	417N3051-24SP									AA	RF
-5B	417N3051-26SP									AB	RF
-5C	417N3051-30SP									AD	RF
-5D	417N3051-49SP									AU	RF
-5E	417N3051-51SP									AV	RF
-5F	417N3051-52SP									AW	RF
-5G	417N3051-64SP									D	RF
-5H	417N3051-65SP									B	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
-5J	417N3051-67SP									G	RF
-5K	417N3051-71SP									AX	RF
-5L	417N3051-148SP									AY	RF
-5M	417N3051-149SP									AZ	RF
-5N	417N3051-150SP									BA	RF
-5P	417N3051-151SP									BB	RF
-5Q	417N3051-152SP									BC	RF
-5R	417N3051-151C									L	RF
-5S	417N3051-151D									P	RF
10	S417N313-406										
-10A	S417N313-407										
15	BACS12FA08K22										
15A	BACS12FA08K7									M, N, AA, AB, AD	1
16	NAS1801-08-7									M, N, AA, AB, AD	1
-16A	NAS1801-08-7									A, B, D, E, G, L, P, AS-BC	1
17	AN960JD8L									M, N, AA, AB, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3- -17A	NAS1149DN816J		.	W	A	S	H	E	R	M, N, AA, AB, AD	1
-17B	NAS1149DN816J		.	W	A	S	H	E	R	A, B, D, E, G, L, P, AS-BC	1
20	BACC10DK4		.	C	L	A	M	P		A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1
25	NAS43DD3-56FC										
30	BACS12FA08K5		.	S	C	R	E	W		M, N, AA, AB, AD	1
31	NAS1801-08-5		.	S	C	R	E	W		M, N, AA, AB, AD	1
-31A	NAS1801-08-5		.	S	C	R	E	W		A, B, D, E, G, L, P, AS-BC	1
35	BACS12FA08K7		.	S	C	R	E	W		M, N, AA, AB, AD	4
36	NAS1801-08-7		.	S	C	R	E	W		M, N, AA, AB, AD	4
-36A	NAS1801-08-7		.	S	C	R	E	W		A, B, D, E, G, L, P, AS-BC	4
37	AN960JD8L		.	W	A	S	H	E	R	M, N, AA, AB, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
-37A	NAS1149DN816J		.	WASHER						M, N, AA, AB, AD	1
				(ITEM 31 AND ITEM 37 OR ITEM 31 AND ITEM 37A OPTIONAL TO ITEM 30)							
-37B	NAS1149DN816J		.	WASHER						A, B, D, E, G, L, P, AS-BC	1
38	AN960JD8L		.	WASHER						M, N, AA, AB, AD	4
				(ITEM 36 AND ITEM 38 OR ITEM 36 AND ITEM 38A OPTIONAL TO ITEM 35)							
-38A	NAS1149DN816J		.	WASHER						M, N, AA, AB, AD	4
				(ITEM 36 AND ITEM 38 OR ITEM 36 AND ITEM 38A OPTIONAL TO ITEM 35)							
-38B	NAS1149DN816J		.	WASHER						A, B, D, E, G, AS- AW	4
39	MS21042L08		.	NUT						A, B, D, E, G, L, P, AS-BC	1
40	417N3122-23		.	ANGLE ASSY						A, B, D, E, G, L-P, AA, AB, AD, AS- BC	2
45	BACR15BA3AD		.	RIVET						A, B, D, E, G, L-P, AA, AB, AD, AS- BC	4
				(SIZE DETERMINED ON INST) (FOR NHA SEE 417N3122)							
50	BRM100A08		.	NUTPLATE						A, B, D, E, G, L-P, AA, AB, AD, AS- BC	2
				(V52828) (SPEC BACN10JP08B) (OPT MK2000-08BAC (V15653)) (OPT NS103198-82 (V80539)) (OPT RMA9207M82 (V72962)) (OPT T8077S832 (V11815)) (OPT VN201A1-82 (V92215))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- 55	417N3122-24		.	.							A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1
60	417N3190-2		.								A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1
65	C828-10		.	.							A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1
70	GSC219		.	.							A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1
-70A	GSC205		.	.							A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1
75	65C16899-6		.	.							A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1
80	417N3190-4		.	.							A, B, D, E, G, L-P, AA, AB, AD, AS- BC	AR
85	BACS12FA08K4		.								M, N, AA, AB, AD	4
86	NAS1801-08-4		.								M, N, AA, AB, AD	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
-86A	NAS1801-08-4		.	SCREW						A, B, D, E, G, L, P, AS-BC	4
87	AN960JD8L		.	WASHER (ITEM 86 AND ITEM 87 OR ITEM 86 AND ITEM 87A OPTIONAL TO ITEM 85)						M, N, AA, AB, AD	4
-87A	NAS1149DN816J		.	WASHER (ITEM 86 AND ITEM 87 OR ITEM 86 AND ITEM 87A OPTIONAL TO ITEM 85)						M, N, AA, AB, AD	4
-87B	NAS1149DN816J		.	WASHER						A, B, D, E, G, L, P, AS-BC	4
90	417N3130-127SP		.	BOX ASSY (REF CMM 35-21-02)						D, AA, AU	1
-90A	417N3130-128SP		.	BOX ASSY (REF CMM 35-21-02)						M, AS	1
-90B	417N3130-129SP		.	BOX ASSY (REF CMM 35-21-02)						AB, AV	1
-90C	417N3130-130SP		.	BOX ASSY (REF CMM 35-21-02)						N, AT	1
-90D	417N3130-134SP		.	BOX ASSY (REF CMM 35-21-02)						AD, AW	1
-90E	417N3130-137SP		.	BOX ASSY (REF CMM 35-21-02)						D	1
-90F	417N3130-138SP		.	BOX ASSY (REF CMM 35-21-02)						E	1
-90G	417N3130-139SP		.	BOX ASSY (REF CMM 35-21-02)						B	1
-90H	417N3130-140SP		.	BOX ASSY (REF CMM 35-21-02)						A	1
-90J	417N3130-141SP		.	BOX ASSY (REF CMM 35-21-02)						G	1
-90K	417N3130-147SP		.	BOX ASSY (REF CMM 35-21-02)						AX	1
-90L	417N3130-227SP		.	BOX ASSY (REF CMM 35-21-02)						AZ	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
-90M	417N3130-228SP		.							AY	1
-90N	417N3130-229SP		.							BB	1
-90P	417N3130-230SP		.							BA	1
-90Q	417N3130-234SP		.							BC	1
-90R	417N3130-229C		.							L	1
-90S	417N3130-229D		.							P	1
95	417N3161-15										
100	FT1387P8-1-2										
105	AN960JD416										
110	417N3161-16										
111	BACS12FA08K6		.							M, N, AA, AB, AD	2
112	NAS1801-08-6		.							M, N, AA, AB, AD	2
-112A	NAS1801-08-6		.							A, B, D, E, G, L, P, AS-BC	2
113	AN960JD8L		.							M, N, AA, AB, AD	2
-113A	NAS1149DN816J		.							M, N, AA, AB, AD	2
-113B	NAS1149DN816J		.							A, B, D, E, G, L, P, AS-BC	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
3-													
114	417N3161-16		.								A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1	
115	417N3051-28										DELETED		
115A	417N3028-11		.								D, M, N, AA, AB, AD, AS- BC	AR	
120	S417N401-27										DELETED		
-120A	S417N401-22										DELETED		
120B	117003-14		.								GENERATOR-OXYGEN (V16827) (SPEC S417T401-27)	A, B, D, E, G, M, N, AA, AB, AS- AV, AX	1
-120C	117003-22		.								GENERATOR-OXYGEN (V16827) (SPEC S417T401-22)	AD, AW	1
-120D	117003-14		.								GENERATOR-OXYGEN (V16827) (SPEC S417T401-27) (OPT ITEM 120E, 120F)	L, P, AY- BB	1
-120E	803000-04		.								GENERATOR-OXYGEN (V53655) (SPEC S417T401-33) (OPT ITEM 120D, 120F)	L, P, AY- BB	1
-120F	E71740-00		.								GENERATOR-OXYGEN (VD1379) (SPEC S417T401-44) (OPT ITEM 120D, 120E)	L, P, AY- BB	1
-120G	117003-22		.								GENERATOR-OXYGEN (V16827) (SPEC S417T401-22) (OPT ITEM 120H)	BC	1
-120H	E72220-10		.								GENERATOR-OXYGEN (VD1379) (SPEC S417T401-51) (OPT ITEM 120G)	BC	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- 125	417N3051-27		.								A, B, D, E, G, L-P, AA, AB, AD, AS- BC	3
130	BACR15BB4D10		.								A, B, D, E, G, L-P, AA, AB, AD, AS- BC	2
135	6100-12		.								A, B, D, E, G, L-P, AA, AB, AD, AS- BC	2
140	417N3213-1		.								A, B, D, E, G, L-P, AA, AB, AD, AS- BC	2
150	NAS607-1-3		.	.							A, B, D, E, G, L-P, AA, AB, AD, AS- BC	2
-150A	MS20253P1-045		.	.							A, B, D, E, G, L-P, AA, AB, AD, AS- BC	2
155	417N3213-3		.	.							A, B, D, E, G, L-P, AA, AB, AD, AS- BC	2
160	AN960-10L		.	.							A, B, D, E, G, L-P, AA, AB, AD, AS- BC	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- 165	B0375-015S		.	.	WASHER-SPRING (V70472)						A, B, D, E, G, L-P, AA, AB, AD, AS- BC	14
170	417N3123-4		DELETED									
170A	417N3213-4		.	.	PAWL						A, B, D, E, G, L-P, AA, AB, AD, AS- BC	2
175	MS20253P2-25		.	.	PIN						A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1
180	417N3123-2		DELETED									
180A	417N3213-2		.	.	FITTING-HINGE						A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1
185	BACS12FA08K6		.	SCREW (ITEM 186 AND ITEM 187 OR ITEM 186 AND ITEM 187A OPTIONAL TO ITEM 185)							M, N, AA, AB, AD	4
186	NAS1801-08-6		.	SCREW (ITEM 186 AND ITEM 187 OR ITEM 186 AND ITEM 187A OPTIONAL TO ITEM 185)							M, N, AA, AB, AD	4
-186A	NAS1801-08-6		.	SCREW							A, B, D, E, G, L, P, AS-BC	4
187	AN960JD8L		.	WASHER (ITEM 186 AND ITEM 187 OR ITEM 186 AND ITEM 187A OPTIONAL TO ITEM 185)							M, N, AA, AB, AD	4
-187A	NAS1149DN816J		.	WASHER (ITEM 186 AND ITEM 187 OR ITEM 186 AND ITEM 187A OPTIONAL TO ITEM 185)							M, N, AA, AB, AD	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- -187B	NAS1149DN816J		.	W	A	S	H	E	R	A, B, D, E, G, L, P, AS-BC	4	
190	MS21042L08		.	N						A, B, D, E, G, L-P, AA, AB, AD, AS- BC	4	
195	417N3102-2		.	B	R	A	C	K	E	A, B, D, E, G, L-P, AA, AB, AD, AS- BC	2	
200	417N3170-9		.	L	A	T	C	H	A	M, N, AA, AB, AD	2	
-200A	417N3170-16		.	L	A	T	C	H	A	A, B, D, E, G, L, P, AS-BC	2	
205	BACS12FA08K5			ATTACHING PARTS								
206	NAS1801-08-5		.	S	C	R	E	W		M, N, AA, AB, AD	4	
-206A	NAS1801-08-5		.	S	C	R	E	W		A, B, D, E, G, L, P, AS-BC	4	
207	AN960JD8L		.	W	A	S	H	E	R	M, N, AA, AB, AD	4	
-207A	NAS1149DN816J		.	W	A	S	H	E	R	M, N, AA, AB, AD	4	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3- -207B	NAS1149DN816J		.	W	A	S	H	E	R	A, B, D, E, G, L, P, AS-BC	4
			-----*								
210	6100-9		.	R	E	T	A	I	N	A, B, D, E, G, L-P, AA, AB, AD, AS- BC	2
			.		(V2X013)						
215	MS20253P2-155		.	P	I	N	-	H	I	A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1
			.								
220	417N3173-1		.	S	P	R	I	N	G	A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1
			.								
225	417N3171-2		.	B	O	L	T	-	C	A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1
			.		(OPT ITEM 225A)						
-225A	417N3171-3		.	B	O	L	T	-	C	A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1
			.		(OPT ITEM 225)						
230	417N3174-1		.	P	L	U	N	G	E	A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1
			.								
235	417N3172-6		.	H	O	U	S	I	N	M, N, AA, AB, AD	1
			.		(OPT ITEM 235A)						
-235A	417N3172-16		.	H	O	U	S	I	N	M, N, AA, AB, AD	1
			.		(OPT ITEM 235)						

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
-235B	417N3172-25		.	.	HOUSING	ASSY				A, B, D, E, G, L, P, AS-BC	1
240	6035-2BR185		.	.	INSERT	(V01556)				A, B, D, E, G, L-P, AA, AB, AD, AS- BC	2
245	417N3172-7		.	.	HOUSING	(USED ON ITEM 235)				M, N, AA, AB, AD	1
-245A	417N3172-17		.	.	HOUSING	(USED ON ITEM 235A)				M, N, AA, AB, AD	1
-245B	417N3172-26		.	.	HOUSING					A, B, D, E, G, L, P, AS-BC	1
250	417N3052-1				DELETED						
250A	417N3052-1SP		.		BONDED ASSY					A, B, D, E, G, M, N, AA, AB, AD, AS-AX	1
-250B	417N3052-2SP		.		BONDED ASSY					AY-BC	1
-250C	417N3052-2D		.		BONDED ASSY					L	1
-250D	417N3052-2G		.		BONDED ASSY					P	1
255	417N3053-1SP		.	.	FACEPLATE					A, B, D, E, G, M, N, AA, AB, AD, AS-AX	1
-255A	417N3053-2SP		.	.	FACEPLATE					AY-BC	1
-255B	417N3053-2D		.	.	FACEPLATE					L	1
-255C	417N3053-2G		.	.	FACEPLATE					P	1
260	417N3054-1		.	.	FRAME ASSY					A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- 265	6035-2BR185		.	.	.	INSERT (V01556)					A, B, D, E, G, L-P, AA, AB, AD, AS- BC	8
270	417N3054-2		.	.	.	FRAME					A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1
275	BAC27NPA1371		.			MARKER-ALUMINUM FOIL					A, B, D, E, G, L-P, AA, AB, AD, AS- BC	1

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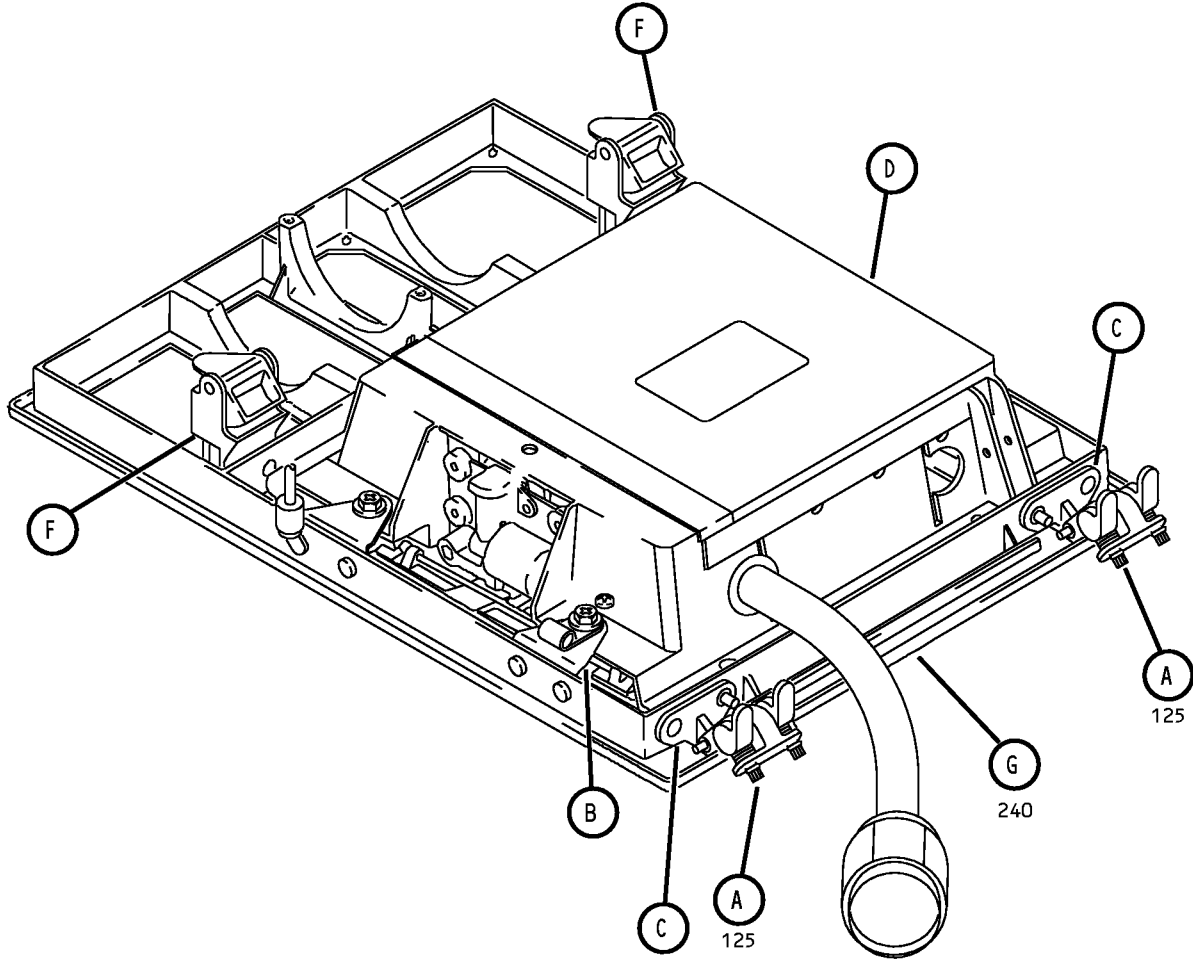
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Overdoor Passenger Service Unit Assembly
IPL Figure 4 (Sheet 1 of 5)

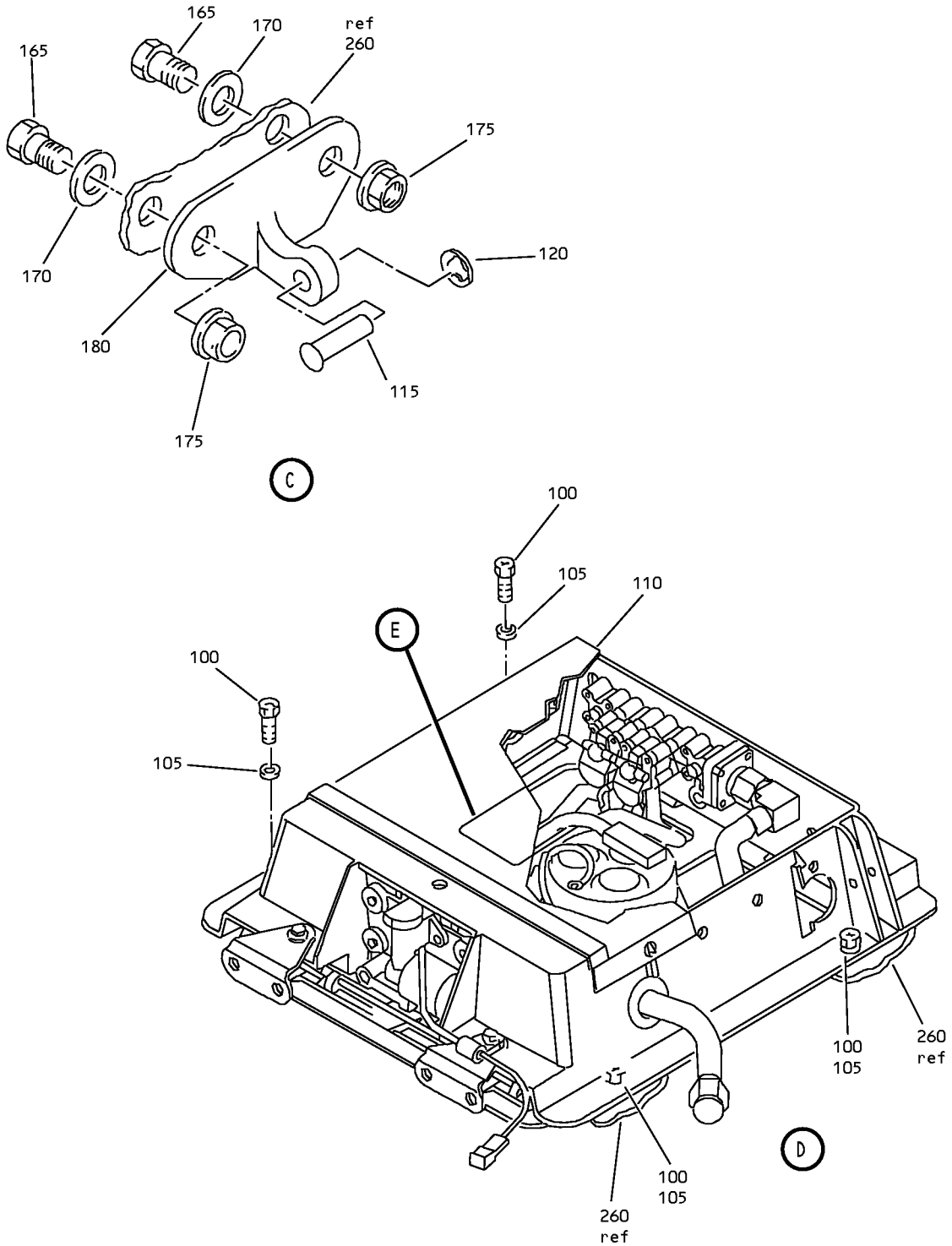
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IPL Figure 4 (Sheet 2 of 5)

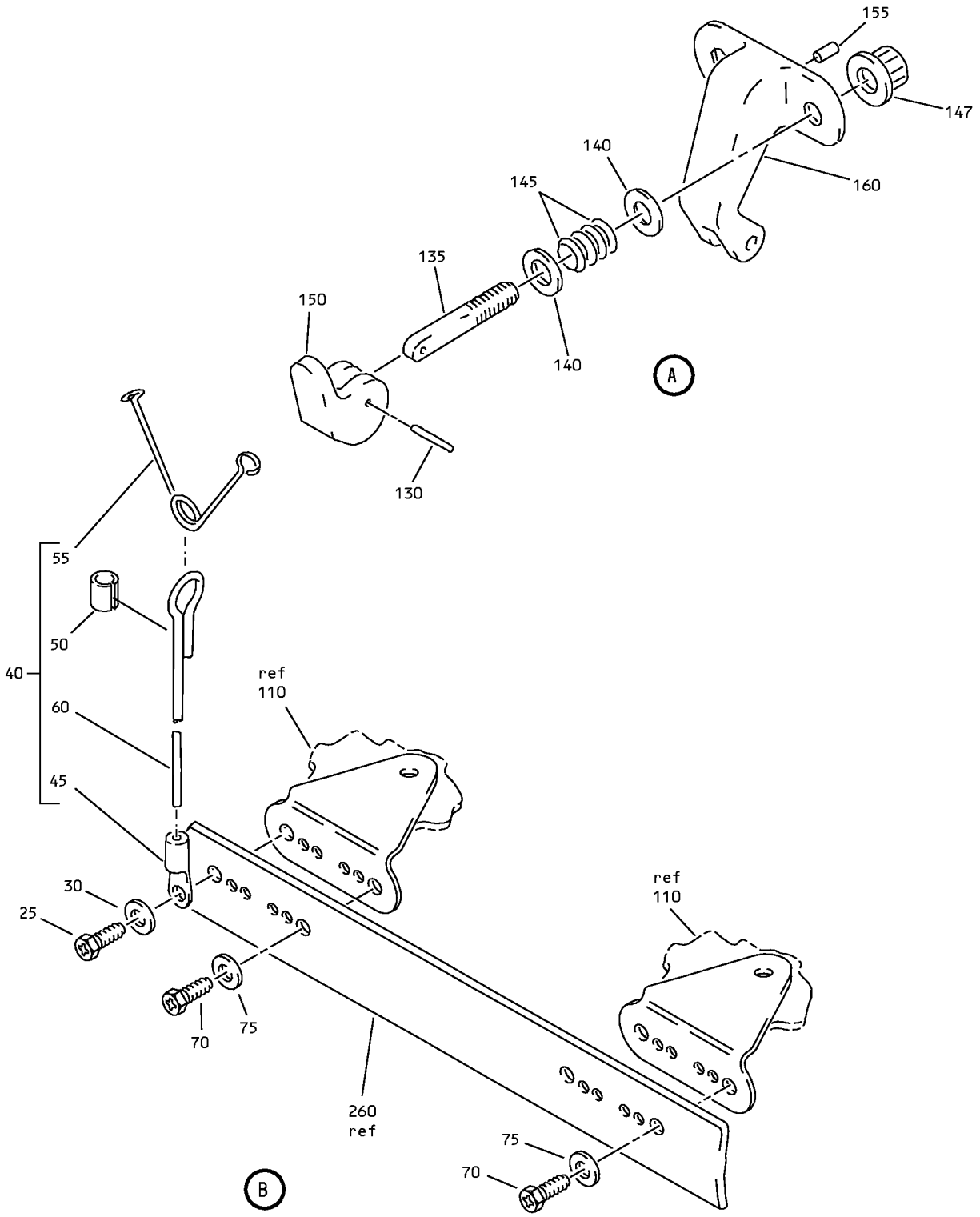
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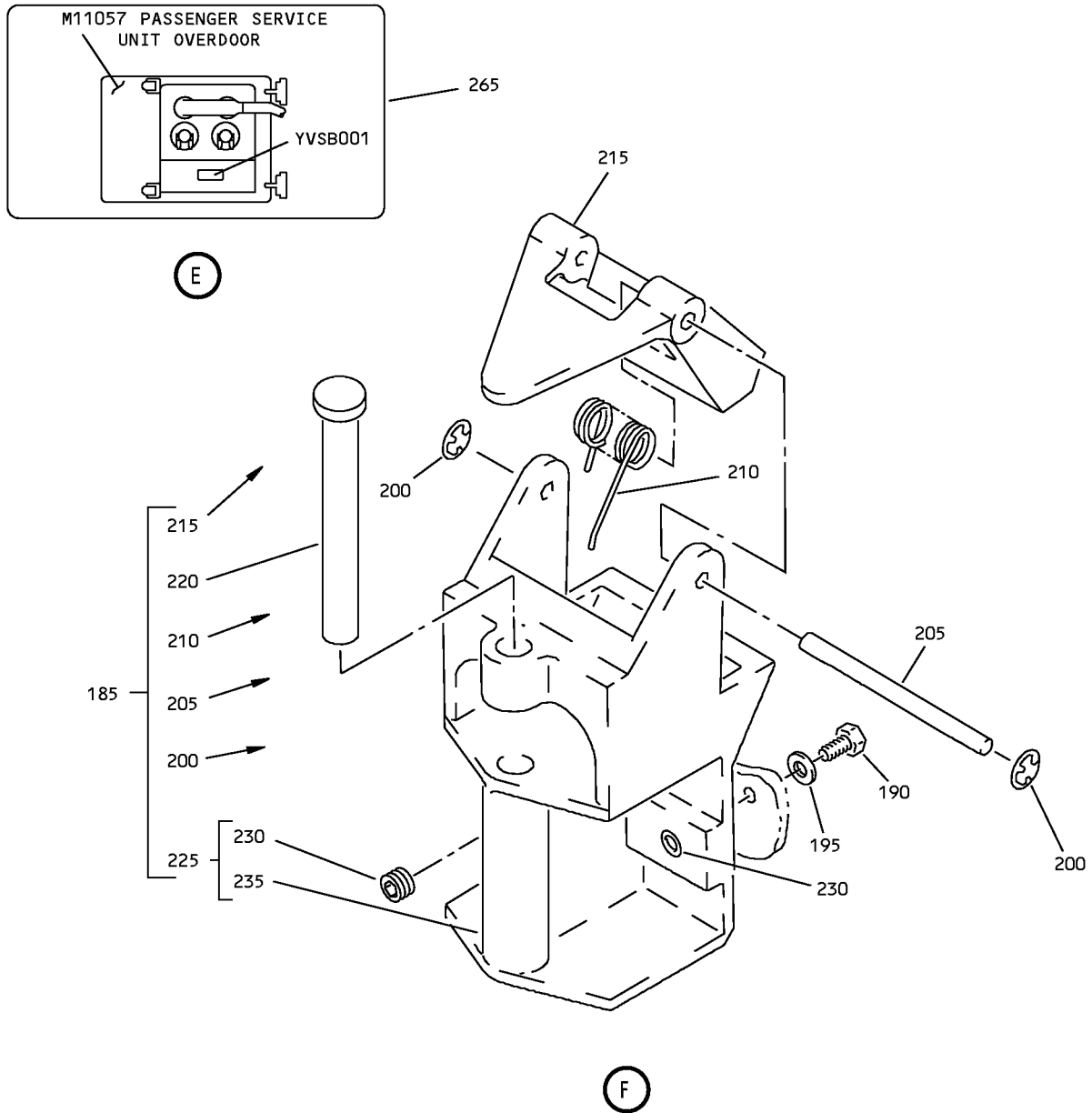
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IPL Figure 4 (Sheet 3 of 5)

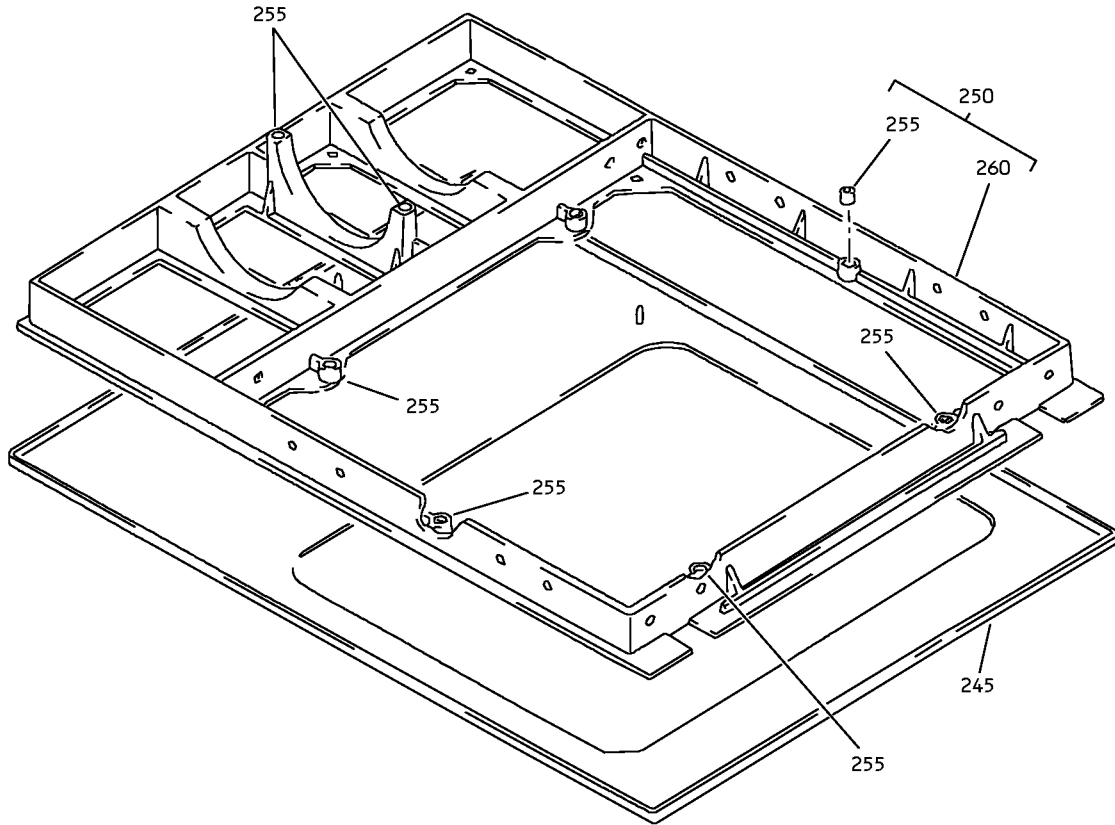
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
-1A	417N3051-31SP									AE	RF
-1B	417N3051-53SP									AF	RF
-1C	417N3051-153SP									BD	RF
10	NAS1801-08-7										
15	NAS1149DN816J										
20	BACC10DK4										
25	NAS1801-08-7									AE, AF, BD	1
30	NAS1149DN816J									AE, AF, BD	1
35	MS21042L08										
40	417N3190-2									AE, AF, BD	1
45	C828-10									AE, AF, BD	1
50	GSC219									AE, AF, BD	1
-50A	GSC205									AE, AF, BD	1
55	65C16899-6									AE, AF, BD	1
60	417N3190-4									AE, AF, BD	AR
65	NAS1801-08-5										
70	NAS1801-08-7									AE, AF, BD	3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
75	NAS1149DN816J		.	W	A	S	H	E	R	AE, AF, BD	3
80	417N3122-23									DELETED	
85	BACR15BA3AD									DELETED	
90	BRM100A08									DELETED	
95	417N3122-24									DELETED	
100	NAS1801-08-4		.	S	C	R	E	W		AE, AF, BD	4
105	NAS1149DN816J		.	W	A	S	H	E	R	AE, AF, BD	4
110	417N3130-135SP		.	B	O	X	A	S	S	AE, AF	1
										(REF CMM 35-21-02)	
-110A	417N3130-235SP		.	B	O	X	A	S	S	BD	1
										(REF CMM 35-21-02)	
115	BACR15BB4D10		.	R	I	V	E	T		AE, AF, BD	2
120	6100-12		.	R	E	T	A	I	N	AE, AF, BD	2
										(V97464)	
125	417N3213-1		.	F	I	T	T	I	N	AE, AF, BD	2
										ASSY-HINGE	
130	NAS607-1-3		. .	P	I	N				AE, AF, BD	2
										(OPT ITEM 130A)	
-130A	MS20253P1-045		. .	P	I	N				AE, AF, BD	2
										(OPT ITEM 130)	
135	417N3213-3		. .	S	C	R	E	W		AE, AF, BD	2
140	AN960-10L		. .	W	A	S	H	E	R	AE, AF, BD	2
145	B0375-015S		. .	W	A	S	H	E	R	AE, AF, BD	14
										-SPRING	
										(V70472)	
147	HW29872-3		. .	N	U	T				AE, AF, BD	2
										(V15653)	
										(SPEC BACN10HY3M)	
										(OPT RMLH9073-3 (V72962))	
										(OPT TLN1001WD33 (V92215))	
										(OPT TLN1001W33 (V92215))	
										(OPT 69233SB3D (V56878))	
										(OPT TLN1001WD33 (V97928))	
										(OPT TLN1001W33 (V97928))	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
150	417N3213-4		. .	PAWL						AE, AF, BD	2
155	MS20253P2-25		. .	PIN						AE, AF, BD	1
160	417N3213-2		. .	FITTING-HINGE						AE, AF, BD	1
165	NAS1801-08-6		. .	SCREW						AE, AF, BD	4
170	NAS1149DN816J		. .	WASHER						AE, AF, BD	4
175	MS21042L08		. .	NUT						AE, AF, BD	4
180	417N3102-2		. .	BRACKET-MOUNTING						AE, AF, BD	2
185	417N3170-9		. .	LATCH ASSY						AE	2
-185A	417N3170-16		. .	LATCH ASSY						AF, BD	2
				ATTACHING PARTS							
190	NAS1801-08-5		. .	SCREW						AE, AF, BD	4
195	NAS1149DN816J		. .	WASHER						AE, AF, BD	4
				----- * -----							
200	6100-9		. .	RETAINER (V2X013)						AE, AF, BD	2
205	MS20253P2-155		. .	PIN-HINGE						AE, AF, BD	1
210	417N3173-1		. .	SPRING						AE, AF, BD	1
215	417N3171-2		. .	BOLT-CAM LATCH (OPT ITEM 215A)						AE, AF, BD	1
-215A	417N3171-3		. .	BOLT-CAM LATCH (OPT ITEM 215A)						AE, AF, BD	1
220	417N3174-1		. .	PLUNGER						AE, AF, BD	1
225	417N3172-6		. .	HOUSING ASSY (OPT ITEM 225A)						AE	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
4-					
-225A	417N3172-16		. . HOUSING ASSY (OPT ITEM 225)	AE, BD	1
-225B	417N3172-25		. . HOUSING ASSY	AF, BD	1
230	6035-2BR185		. . . INSERT (V01556)	AE, AF, BD	2
235	417N3172-7		. . . HOUSING (USED ON ITEM 225)	AE	1
-235A	417N3172-17		. . . HOUSING (USED ON ITEM 225A)	AE	1
-235B	417N3172-26		. . . HOUSING	AF, BD	1
240	417N3052-1SP		. BONDED ASSY	AE, AF	1
-240A	417N3052-2SP		. BONDED ASSY	BD	1
245	417N3053-1SP		. . FACEPLATE	AE, AF	1
-245A	417N3053-2SP		. . FACEPLATE	BD	1
250	417N3054-1		. . FRAME ASSY	AE, AF, BD	1
255	6035-2BR185		. . . INSERT (V01556)	AE, AF, BD	8
260	417N3054-2		. . . FRAME	AE, AF, BD	1
265	BAC27NPA1371		. MARKER-ALUMINUM FOIL	AE, AF, BD	1

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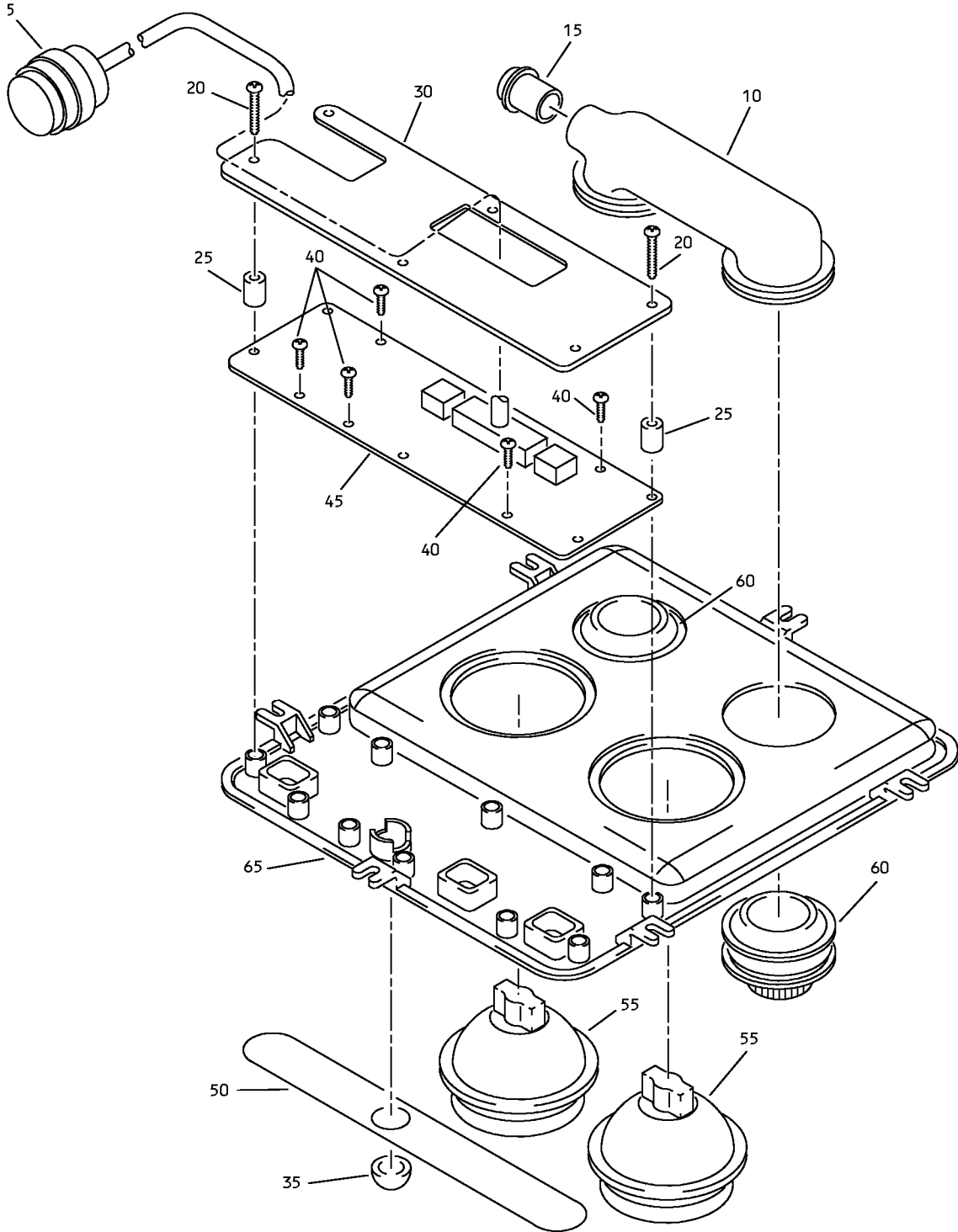
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
-1A	417N3051-69SP									J	RF
-1B	417N3051-169B									Q	RF
-1C	417N3051-170B									R	RF
5	53319									J	1
-5A	53320									J	1
-5B	S417N313-411									R	1
-5C	S417N313-411									Q	1
-5D	S417N313-403									Q	1
10	417N3103-2									J, Q, R	1
15	417N3063-4									J, Q, R	1
20	NAS600-14P									J	6
-20A	BACS12CK04-14									Q, R	6
25	NAS43DD0-40FC									J, Q, R	6
30	417N3132-8									J, Q, R	1
35	25-1734-15									J, Q, R	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
5- -35A	25-1734-13		. LENS (COLOR OPT-CUST PREFERENCE, RED) (V72914) (SPEC S417N312-5B) (OPT 25-1734-15B (V72914))	J	1
40 -40A	NAS600-4P BACS12CK04-4		. SCREW . SCREW	J Q, R	5 5
45	11-6612-5		. MODULE-SWITCH (V72914) (SPEC S417N312-111)	J, Q, R	1
50	11-6563-112A		. OVERLAY (COLOR OPT-CUST PREFERENCE, DOVE GRAY- WHITE SAND-SLATE GRAY- RED) (V72914) (SPEC S417N312-112A)	J	1
-50A	11-6563-112B		. OVERLAY (COLOR OPT-CUST PREFERENCE, BEIGE-WHITE SAND-SLATE GRAY- RED) (V72914) (SPEC S417N312-112B)	J	1
-50B	11-6563-112C		. OVERLAY (COLOR OPT-CUST PREFERENCE, GRAY-WHITE SAND-SLATE GRAY- RED) (V72914) (SPEC S417N312-112C)	J	1
-50C	11-6563-112D		. OVERLAY (COLOR OPT-CUST PREFERENCE, DOVE GRAY- WHITE SAND-BLUE- RED) (V72914) (SPEC S417N312-112D)	J	1
-50D	11-6563-112G		. OVERLAY (COLOR OPT-CUST PREFERENCE, WHITE SAND- WHITE SAND-SLATE GRAY- SLATE GRAY) (V72914) (SPEC S417N312-112G)	Q, R	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5- 55	10-1581-5A		.	LIGHT-READING						J	2
				(COLOR OPT-CUST PREFERENCE, BEIGE)							
				(V72914)							
				(SPEC S417N311-5A)							
-55A	10-1581-5B		.	LIGHT-READING						J	2
				(COLOR OPT-CUST PREFERENCE, GRAY)							
				(V72914)							
				(SPEC S417N311-5B)							
-55B	10-1581-5C		.	LIGHT-READING						J	2
				(COLOR OPT-CUST PREFERENCE, DOVE GRAY)							
				(V72914)							
				(SPEC S417N311-5C)							
-55C	10-1581-5D		.	LIGHT-READING						J	2
				(COLOR OPT-CUST PREFERENCE, DARK GRAY)							
				(V72914)							
				(SPEC S417N311-5D)							
-55D	10-1581-5G		.	LIGHT-READING						Q, R	2
				(COLOR OPT-CUST PREFERENCE, WHITE)							
				(V72914)							
				(SPEC S417N311-5G)							
60	3740-7		.	OUTLET-GASPER						J	2
				(COLOR OPT-CUST PREFERENCE, BEIGE)							
				(V83564)							
				(SPEC 10-60141-26A)							
				(OPT ITEM 60A)							
-60A	3740-4		.	OUTLET-GASPER						J	2
				(COLOR OPT-CUST PREFERENCE, BEIGE)							
				(V83564)							
				(SPEC 10-60141-23S)							
				(OPT 750801-002 (V28406))							
				(OT ITEM 60)							
-60B	3740-8		.	OUTLET-GASPER						J	2
				(COLOR OPT-CUST PREFERENCE, GRAY)							
				(V83564)							
				(SPEC 10-60141-26B)							
				(OPT ITEM 60C)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
5- -60C	3740-3		.								J	2
-60D	3740-9		.								J	2
-60E	3740-6		.								J	2
-60F	3740-10		.								J	2
-60G	3740-5		.								J	2
-60H	3740-11		.								Q, R	2
65	417N3056-1SP		.								J	1
-65A	417N3056-1J		.								Q, R	1
-70	BACC10DK4		.								J, Q, R	1

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