



COMPONENT MAINTENANCE MANUAL WITH ILLUSTRATED PARTS LIST

OVERHEAD STOWAGE COMPARTMENT ASSEMBLY

PART NUMBER
65C27005-103, -104, -15, -16, -55, -56, -74, -91, -92,
-95, 65C34485-3, -4

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COMPONENT MAINTENANCE MANUAL

Revision No. 12
Jul 01/2009

To: All holders of OVERHEAD STOWAGE COMPARTMENT ASSEMBLY 25-28-36.

Attached is the current revision to this COMPONENT MAINTENANCE MANUAL

The COMPONENT MAINTENANCE MANUAL is furnished either as a printed manual, on microfilm, or digital products, or any combination of the three. This revision replaces all previous microfilm cartridges or digital products. All microfilm and digital products are reissued with all obsolete data deleted and all updated pages added.

For printed manuals, changes are indicated on the List of Effective Pages (LEP). The pages which are revised will be identified on the LEP by an R (Revised), A (Added), O (Overflow, i.e. changes to the document structure and/or page layout), or D (Deleted). Each page in the LEP is identified by Chapter-Section-Subject number, page number and page date.

Pages replaced or made obsolete by this revision should be removed and destroyed.

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Location of Change

Description of Change

NO HIGHLIGHTS

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HIGHLIGHTS

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A = Added, R = Revised, D = Deleted, O = Overflow

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TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
		PRR 33180-48	JUN 05/85
25-1237			SEP 05/89
25A1283		PRR 35041-2R	SEP 05/92
25-1294		PRR 35041-2R	SEP 05/92

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TR AND SB RECORD

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All revisions to this manual will be accompanied by transmittal sheet bearing the revision number. Enter the revision number in numerical order, together with the revision date, the date filed and the initials of the person filing.

Revision		Filed		Revision		Filed	
Number	Date	Date	Initials	Number	Date	Date	Initials

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All temporary revisions to this manual will be accompanied by a cover sheet bearing the temporary revision number. Enter the temporary revision number in numerical order, together with the temporary revision date, the date the temporary revision is inserted and the initials of the person filing. When the temporary revision is incorporated or cancelled, and the pages are removed, enter the date the pages are removed and the initials of the person who removed the temporary revision.

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Number	Date	Date	Initials	Date	Initials	Date	Initials	Number	Date	Date	Initials



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Temporary Revision		Inserted		Removed	
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COMPONENT MAINTENANCE MANUAL

INTRODUCTION

1. General

- A. The instructions in this manual supply the data necessary to do the maintenance functions together with the test, fault isolation, repair, and replacement of the defective parts.
- B. This manual is divided into different parts:
 - (1) Title Page
 - (2) Transmittal Letter
 - (3) Highlights
 - (4) List of Effective Pages
 - (5) Table of Contents
 - (6) Temporary Revision & Service Bulletin Record
 - (7) Record of Revisions
 - (8) Record of Temporary Revisions
 - (9) Introduction
 - (10) Procedures & IPL Sections
- C. Components that can be repaired have a different repair number for each specified repair. To find the repair number location of a component, look in the Repair-General procedure at the beginning of the REPAIR section. The Repair-General procedure also has an explanation of the True Position Dimension symbols used.
- D. All dimensions, measures, quantities and weights included are in English units. When metric equivalents are given they will be in the parentheses that follow the English units.
- E. The introduction to the Illustrated Parts List (IPL) shows how the IPL data is used.
- F. Design changes, optional parts, configuration differences and Service Bulletin modifications may cause different part numbers. These part numbers are identified in the IPL with an alphabetical letter which is added to the end of the basic item number. This new item number is referred to as an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless shown differently.
- G. The tool reference numbers found in the individual procedures and in the Special Tools, Fixtures, and Equipment section are used to identify if a tool is a standard tool (STD-XXXX), a commercial tool (COM-XXXX), or a Special Tool (SPL-XXXX). This reference number is also used to distinguish between tools with similar names in the same procedure. These reference numbers are for use in the documentation only. They are not to be used for ordering tools.

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INTRODUCTION

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OVERHEAD STOWAGE COMPARTMENT ASSEMBLY - DESCRIPTION AND OPERATION

1. Description

A. The overhead stowage compartment is composed of a nomex honeycomb core body which supports a light assembly, bullnose and PSU supports, fittings and brackets, a latch which mounts on the bullnose extrusion of the body, and a door which connects to the body by two hinges with mechanical actuators.

2. Operation

A. The door is restrained in the closed position by engagement of pawls on the latch with striker rollers on each end of the door. When force is applied to the latch handle, the pawls disengage from the striker rollers and actuator force opens and rotates the door upwards.

3. Leading Particulars (approximate)

- A. Width – 28 inches
- B. Length – 60 inches
- C. Height – 14 inches
- D. Weight – 20-27 pounds

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DESCRIPTION AND OPERATION

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TESTING AND FAULT ISOLATION

(NOT APPLICABLE)

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TESTING AND FAULT ISOLATION

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DISASSEMBLY

1. General

- A. This procedure has the data necessary to disassemble the overhead stowage compartment assembly.

2. Disassembly

- A. Procedure

CAUTION: THE STOWAGE ASSEMBLY CONSISTS OF APPEARANCE ITEMS. SPECIAL CARE MUST BE TAKEN TO PREVENT MARRING VISIBLE SURFACES.

NOTE: Disassemble this component only as necessary to complete fault isolation, determine part serviceability, perform required repairs, and restore unit to serviceable condition.

- (1) No special instructions required. Use standard industry practices.

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DISASSEMBLY

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CLEANING

(NOT APPLICABLE)

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CLEANING
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CHECK

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CHECK
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REPAIR

1. Contents

A. Repair, refinish, and replacement procedures are included in separate REPAIR sections as follows:

Table 601:

P/N	Name	REPAIR
412N1119	FITTING ASSY	1-1
65C27005	COMPARTMENT ASSY	2-1
65C34485-3,-4	COMPARTMENT ASSY	2-1
65C27008	MODULE ASSY	3-1
65C34485-27,-28	MODULE ASSY	3-1
65C27017	BRACKET ASSY	4-1
65C72481	BRACKET ASSY	5-1
- - -	MISC PARTS	6-1

2. Standard Practices

- A. Refer to the following standard practices, as applicable, for details in individual repairs.
- SOPM 20-30-02 Stripping of Protective Finishes
 - SOPM 20-41-01 Decoding Table for Boeing Finish Codes
 - SOPM 20-50-03 Bearing Installation and Retention
 - SOPM 20-50-12 Application of Adhesives

3. Dimensioning Symbols

- A. Standard True Position Dimensioning Symbols used in the applicable repair procedures are shown in REPAIR-GENERAL, Figure 601.

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REPAIR - GENERAL

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—	STRAIGHTNESS	\oplus	THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
\square	FLATNESS	\varnothing	DIAMETER
\perp	PERPENDICULARITY (OR SQUARENESS)	$s \varnothing$	SPHERICAL DIAMETER
//	PARALLELISM	R	RADIUS
\bigcirc	ROUNDNESS	SR	SPHERICAL RADIUS
\bigcirc	CYLINDRICITY	()	REFERENCE
\frown	PROFILE OF A LINE	BASIC (BSC) OR	A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
\triangle	PROFILE OF A SURFACE	DIM	
\odot	CONCENTRICITY	-A-	DATUM
\equiv	SYMMETRY	\textcircled{M}	MAXIMUM MATERIAL CONDITION (MMC)
\sphericalangle	ANGULARITY	\textcircled{L}	LEAST MATERIAL CONDITION (LMC)
\nearrow	RUNOUT	\textcircled{S}	REGARDLESS OF FEATURE SIZE (RFS)
\nearrow	TOTAL RUNOUT	\textcircled{P}	PROJECTED TOLERANCE ZONE
\sqsubset	COUNTERBORE OR SPOTFACE	FIM	FULL INDICATOR MOVEMENT
\sphericalangle	COUNTERSINK	TIR	TOTAL INDICATOR READING

EXAMPLES

$\boxed{-0.002}$	STRAIGHT WITHIN 0.002	$\boxed{\textcircled{\varnothing}0.0005 C}$	CONCENTRIC TO C WITHIN 0.0005 DIAMETER
$\boxed{\perp 0.002 B}$	PERPENDICULAR TO B WITHIN 0.002	$\boxed{\equiv 0.010 A}$	SYMMETRICAL WITH A WITHIN 0.010
$\boxed{\parallel 0.002 A}$	PARALLEL TO A WITHIN 0.002	$\boxed{\sphericalangle 0.005 A}$	ANGULAR TOLERANCE 0.005 WITH A
$\boxed{\bigcirc 0.002}$	ROUND WITHIN 0.002	$\boxed{\oplus \varnothing 0.002 \textcircled{S} B}$	LOCATED AT TRUE POSITION WITHIN 0.002 DIA RELATIVE TO DATUM B, REGARDLESS OF FEATURE SIZE
$\boxed{\bigcirc 0.010}$	CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER	$\boxed{\perp \varnothing 0.010 \textcircled{M} A}$	AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION
$\boxed{\frown 0.006 A}$	EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART RELATIVE TO DATUM PLANE A	$\boxed{0.510 \textcircled{P}}$	
$\boxed{\triangle 0.020 A}$	SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE	$\boxed{2.000}$	THEORETICALLY EXACT DIMENSION IS 2.000
		OR	
		2.000	
		BSC	
		$\boxed{0.020 A}$	
		$\boxed{A 0.020}$	

NOTE: DATUM MAY APPEAR AT EITHER SIDE OF TOLERANCE FRAME

True Position Dimensioning Symbols
Figure 601



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FITTING ASSEMBLY - REPAIR 1-1

412N1119-1

1. General

- A. This procedure has the data necessary to repair and refinish the fitting assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols used in the repair.
- D. Refer to IPL Figure 1 and IPL Figure 2 for the item numbers.

2. Repair Procedures

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I

- B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT
SOPM 20-60-02	FINISHING MATERIALS

- C. Bushing Replacement (REPAIR 1-1, Figure 601)

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02.

- (1) Remove bushing (185, IPL Figure 1; 180, IPL Figure 2).
- (2) Install new bushing as specified in SOPM 20-50-03.
- (3) Machine 0.375-0.380 inch hole through bushing as shown in REPAIR 1-1, Figure 601.

- D. Refinish

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Fitting (190, IPL Figure 1; 185, IPL Figure 2) - Chromic acid anodize and apply primer, C00259 (F-18.13). Material: Al alloy.

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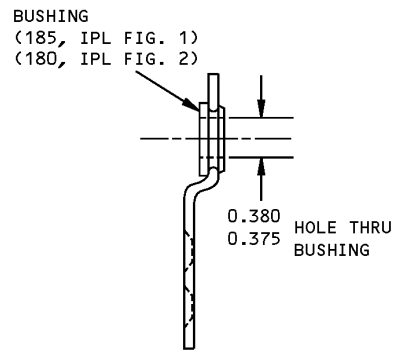
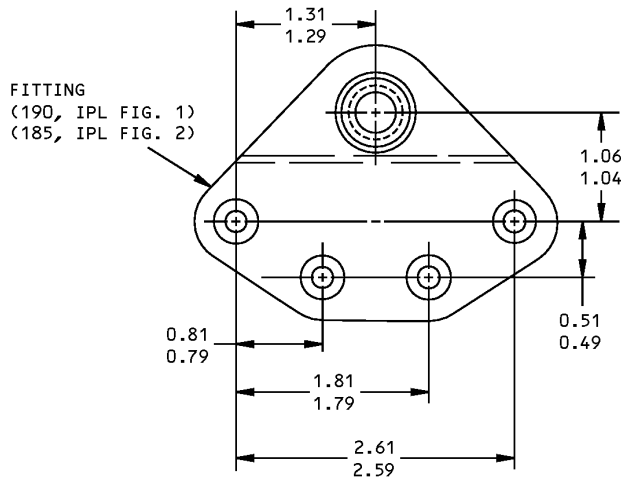
REPAIR 1-1

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ALL DIMENSIONS ARE IN INCHES

Bushing Replacement
Figure 601

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REPAIR 1-1

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COMPARTMENT ASSEMBLY - REPAIR 2-1

65C27005-15, -16, -55, -56, -74, -91, -92, -95, -103, -104, 65C34485-4, -5

1. General

- A. This procedure has the data necessary to repair the compartment assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 and IPL Figure 2 for item numbers.

2. Repair Procedures

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00028	Adhesive - Modified Epoxy For Rigid PVC, Foam Cored Sandwiches	BAC5010, Type 70 (BMS5-92, Type 1)

- B. References

Reference	Title
SOPM 20-50-12	APPLICATION OF ADHESIVES
SOPM 20-60-04	MISCELLANEOUS MATERIALS

- C. Bracket Replacement

NOTE: For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Bond bracket (240, IPL Figure 1 and IPL Figure 2) to the compartment using adhesive, A00028 per SOPM 20-50-12.

- D. Fitting Replacement

NOTE: For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Bond fitting (15, 175, 222, IPL Figure 2; 15, 170, 222, IPL Figure 2) to the compartment assembly using adhesive, A00028 per SOPM 20-50-12.

- E. Bracket and Shim Replacement

NOTE: For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Bond shim (219, IPL Figure 1; 219, IPL Figure 2) and bracket (204, IPL Figure 1 and IPL Figure 2) to the compartment using adhesive, A00028 per SOPM 20-50-12.

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REPAIR 2-1

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MODULE ASSEMBLY - REPAIR 3-1

65C27008-13, -14, -53, -54, -58, -88, -96, -97, 65C34485-27, -28

1. General

- A. This procedure has the data necessary to repair the module assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 and IPL Figure 2 for item numbers.

2. Retainer Replacement

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00028	Adhesive - Modified Epoxy For Rigid PVC, Foam Cored Sandwiches	BAC5010, Type 70 (BMS5-92, Type 1)
A50055	Adhesive - Two-Part, RT Cure, Urethane	BAC5010, Type 89 (BMS5-105)

- B. References

Reference	Title
SOPM 20-50-12	APPLICATION OF ADHESIVES
SOPM 20-60-04	MISCELLANEOUS MATERIALS

- C. Procedure

NOTE: For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Bond retainer (375, 380, IPL Figure 1; 370, 371, IPL Figure 2) to the module using adhesive, A00028 or urethane adhesive, A50055 per SOPM 20-50-12.

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REPAIR 3-1

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BRACKET ASSEMBLY - REPAIR 4-1

65C27017-9, -11

1. General

- A. This procedure has the data necessary to repair and refinish the bracket assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 and IPL Figure 2 for item numbers.

2. Repair Procedures

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I

- B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT
SOPM 20-60-02	FINISHING MATERIALS

- C. Bushing Replacement

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02.

- (1) Remove bushing (213, IPL Figure 1 and IPL Figure 2).
- (2) Install new bushing as specified in SOPM 20-50-03.
- (3) Machine 0.375-0.380 inch hole through the bushing.

- D. Refinish

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Bracket (216, IPL Figure 1 and IPL Figure 2) - Chemical treat and apply primer, C00259 (F-18.06). Material: Al alloy.

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REPAIR 4-1

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BRACKET ASSEMBLY - REPAIR 5-1

65C27481-36

1. General

- A. This procedure has the data necessary to repair and refinish the bracket assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 2 for item numbers.

2. Repair Procedures

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00335	Adhesive - Silicone Rubber, 2 Part, RTV	BAC5010, Type 68
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I

- B. References

Reference	Title
SOPM 20-50-12	APPLICATION OF ADHESIVES
SOPM 20-60-02	FINISHING MATERIALS
SOPM 20-60-04	MISCELLANEOUS MATERIALS

- C. Block Replacement

NOTE: For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Bond block (236, IPL Figure 2) on bracket (234, IPL Figure 2) using adhesive, A00335 per SOPM 20-50-12.

- D. Refinish

NOTE: For finishing materials, refer to SOPM 20-60-02.

- (1) Bracket (234, IPL Figure 2) - Chemical treat and apply primer, C00259 (F.18.06). Material: Al alloy.

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REPAIR 5-1

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MISCELLANEOUS PARTS REFINISH - REPAIR 6-1

1. General

- A. This procedure has the data necessary to refinish the parts which are not given in the specified repairs.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 and IPL Figure 2 for item numbers.

2. Refinish of Other Parts

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I

- B. References

Reference	Title
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-60-02	FINISHING MATERIALS

- C. Procedure

NOTE: For the decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Repair of parts listed in REPAIR 6-1, Table 601 consists of restoration of original finish.
- (2) Refer to REPAIR 6-1, Table 601 for the refinish details.

Table 601: Refinish Details

IPL FIG. & ITEM	MATERIAL	FINISH
Fig. 1		
Fitting (15,222) Bracket (250,575, 580)	Al alloy	Chromic acid anodize and apply primer, C00259 (F-18.13).
Bracket (234,240, 383) Washer (35)	Al alloy	Chemical treat and apply primer, C00259 (F-18.06).
Support (590)	Al alloy	Apply colorless alodine coating (F-14.05) all over.
Support (625)	Al alloy	Sulfuric acid anodize (F-14.2992).
Fig. 2		
Fitting (15,222) Bracket (240,570, 575)	Al alloy	Chromic acid anodize and apply primer, C00259 (F-18.13).
Bracket (234,379) Washer (35)	Al alloy	Chemical treat and apply primer, C00259 (F-18.06).
Support (585)	Al alloy	Apply colorless alodine coating (F-14.05) all over.

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REPAIR 6-1

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**COMPONENT MAINTENANCE MANUAL****Table 601: Refinish Details (Continued)**

IPL FIG. & ITEM	MATERIAL	FINISH
Support (620)	Al alloy	Sulfuric acid anodize (F-14.2992).

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REPAIR 6-1

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ASSEMBLY

1. General

- A. This procedure has the data necessary to assemble the overhead stowage compartment assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 and IPL Figure 2 for item numbers.

2. Assembly

A. References

Reference	Title
SOPM 20-50-01	BOLT AND NUT INSTALLATION

B. Procedure

NOTE: For bolt and nut installation, refer to SOPM 20-50-01.

- (1) Use standard industrial practices and the following adjustment procedures.
- (2) Latch and door adjustment.
 - (a) Tighten bolt (427, IPL Figure 1; 416, IPL Figure 2) 5-6 pound-inches on hinge assemblies 412N1155-7, -8, -13, -14 and ensure that chassis are not crushed or deformed by the bolt.
 - (b) Loosen slotted shank bolts (400, IPL Figure 1; 395, IPL Figure 2) to allow movement of hinge assemblies on body.
 - (c) Verify that striker plates (365, IPL Figure 1; 360, IPL Figure 2) are located on door (290, IPL Figure 1; 285, IPL Figure 2) to the dimension shown on ASSEMBLY, Figure 701 and that attaching screws are not tightened.
 - (d) Close the door and check that strikers are aligned centrally in latch covers (550, IPL Figure 1; 545, IPL Figure 2). Adjust the door on hinge quadrants as necessary to properly align strikers.
 - (e) With door closed and latched, pull down on center of door to seat striker as far downward and inward as possible in the latch covers. While holding door in that position, tighten slotted shank bolts (400, IPL Figure 1; 386, IPL Figure 2) which protrude from side panels of compartment.
 - (f) Tighten the striker plate attach screws (370, IPL Figure 1; 365, IPL Figure 2).
 - (g) Ensure proper adjustment of latch. Close door and check that:
 - 1) Door closes with minimal force.
 - 2) Latching pawls engage with striker rollers on door.
 - 3) Latch actuating PUSH handles protrude from latch housing per ASSEMBLY, Figure 702. This condition will only exist when the latching pawls are fully engaged and door fully closed. Any reading beyond the tolerance given in ASSEMBLY, Figure 702 will indicate that door is not latched and ASSEMBLY, Paragraph 2.B.(2) must be repeated.
 - (h) After adjustment of latch assembly, open door and tighten hinge assembly attach bolts from inside of stowage compartment.

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ASSEMBLY

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- (3) Perform latching and loading test as follows:
 - (a) With door closed and latched, position bin at 60 degree (ASSEMBLY, Figure 703) using an appropriate fixture.
 - (b) Open door 1 inch and hold open using an appropriate spacer block.
 - (c) Apply 7 pound load at position 1, pull spacer out, and check that door closes and latches at both latch locations.
 - (d) Repeat test at position 2 on door.
 - (e) If door does not properly close and latch, readjust door and latches per ASSEMBLY, Paragraph 2.B.(2).

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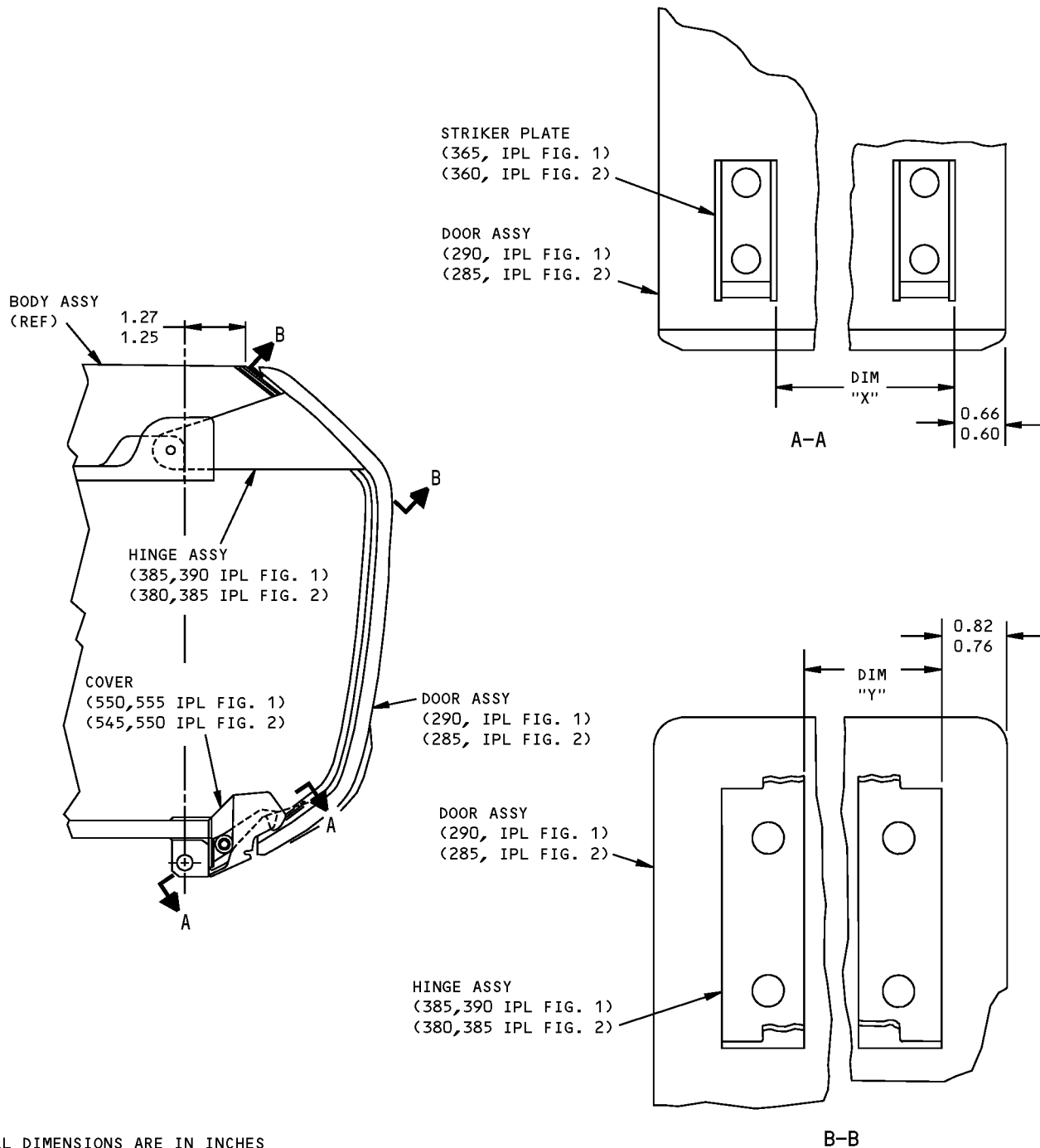
ASSEMBLY

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DOOR ASSY	DIM X	DIM Y
412N1140-1	57.45-57.51	56.89-56.95
412N1140-41	57.45-57.51	56.89-56.95



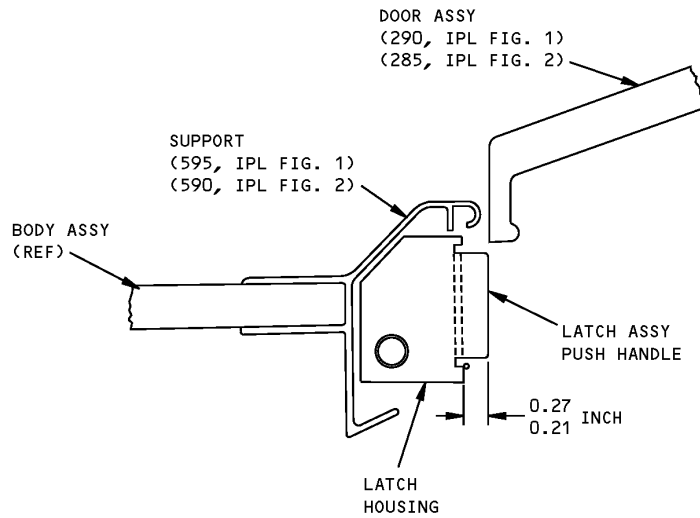
ALL DIMENSIONS ARE IN INCHES

Module Assembly
Figure 701

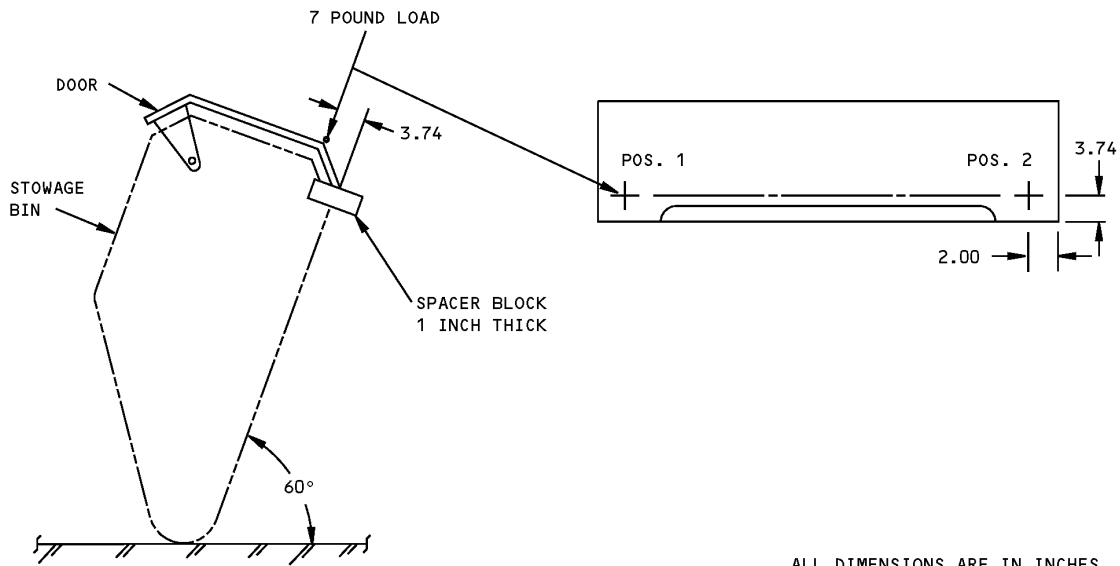
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Door and Latch Assembly Adjustment
Figure 702



ALL DIMENSIONS ARE IN INCHES

Door Latching and Loading Test
Figure 703



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FITS AND CLEARANCES

FOR TORQUE VALUES OF STANDARD FASTENERS, REFER TO 20-50-01			
ITEM NO.	NAME	TORQUE	
		POUND-INCHES	POUND-FEET
427, IPL FIG. 1	BOLT	5-6	
416, IPL FIG. 2	BOLT	5-6	

Torque Table
Figure 801



COMPONENT MAINTENANCE MANUAL

SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

(NOT APPLICABLE)

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SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

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COMPONENT MAINTENANCE MANUAL

ILLUSTRATED PARTS LIST

1. Introduction

- A. The Illustrated Parts List (IPL) contains an illustration and a list of component parts you can repair or replace. The Illustrated Parts Catalog (IPC) shows how to use the Boeing part number system.
- B. This shows how parts are related: The relation of each item to its next higher assembly (NHA) is shown in the NOMENCLATURE column. Use the indenture system that follows:

1	2	3	4	5	6	7
.	Assembly					
.	Attaching parts for assembly					
.	.	Detail parts for assembly				
.	.	Subassembly				
.	.	Attaching parts for subassembly				
.	.	.	Detail parts for subassembly			
.	.	.	Sub-subassembly			
.	.	.	Attaching parts for subassembly			
.	.	.	.	Details parts for sub-subassembly		
						Detail Installation Parts (Included only if installation parts may be sent to the shop as part of assembly)

- C. Each top assembly is given one use code letter (A, B, C, etc.) in the USAGE CODE column. All subsequent component parts in the list can have one or more of the use code letters to show effectivity to top assemblies. A component part without a use code applies to all top assemblies.
- D. An alphabetical letter is added after the item number for optional parts, parts changed by a Service Bulletin, configuration differences (except left-handed and right-handed parts), last engineering releases, and parts added between item numbers in a sequence. The alphabetical letter will not be shown on the illustration for equivalent parts of the same part number.
- E. Color-coded parts are identified with a single digit alpha following the dash number or with "SP" suffix. If the "SP" suffix is used, it represents consolidation of all color codes applicable for a given usage which are not separately listed. Orders for color-coded parts should include the registry number of the airplane for which the parts are ordered.
- F. If a part number is 15 characters long but will not fit in the part number column, the part number will be displayed with a "~" at the end of the line and will be continued on the next line. The "~" denotes that the part number continues on the next line.
- G. Parts changed by a Service Bulletin are shown by PRE SB XXXX and POST SB XXXX added to the NOMENCLATURE column.
- (1) When a new top assembly is added by a Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the top assembly level only. The configuration differences at the detail part level are shown by use code letters.
- (2) When the top assembly part number is not changed by the Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the detail level.
- H. Interchangeable Parts

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Optional (OPT)	The part is optional to and interchangeable with other parts that have the same item number.
Replaces, Replaced by and not interchangeable with (REPLACES, REPLACED BY AND NOT INTCHG/W)	The part replaces and is not interchangeable with the initial part.
Replaces, Replaced by (REPLACES, REPLACED BY)	The part replaces and is interchangeable with, or is an alternative to, the initial part.

VENDOR CODES

Code	Name
01556	EMHART FASTENING SYSTEMS GROUP HELI-COIL DIV SHELTER ROCK LANE DANBURY, CONNECTICUT 06810 FORMERLY HELI-COIL DIV OF BLACK AND DECKER
03805	Replaced: [V03805] ARCOS ALLOYS by Code: Name and Address below 19270: ARCOS INDUSTRIES LLC DIV ADVANCED TECHNOLOGIES DIVISION ONE ARCOS DR MOUNT CARMEL, PA 17851-2511 FORMERLY ARCOS ALLOYS V03805
04169	WESTERN SKY INDUSTRIES A DIVISION OF ATLAS CORPORATION 1280 SAN LUIS OBISPO STREET HAYWARD, CALIFORNIA 94544-7916 FORMERLY WESTERN SKY IND VB0008
05617	IDD AEROSPACE CORP 18225 NORTHEAST 76TH STREET PO BOX 97056 REDMOND, WASHINGTON 98073-9756 FORMERLY FARWEST ELEC INC;FORMERY IN BELLEVUE, WA; FORMERLY BELL IND FARWEST MFG DIV;FORMERLY BELL IND ILLUMINATED DISPLAYS DIV
06710	LAMSON AND SESSIONS CO THE VALLEY-TODECO 12975 BRADLEY AVENUE SYLMAR, CALIFORNIA 91342-3830 FORMERLY VALLEY BOLT CORP VB0097 IN NORTH HOLLYWOOD, CA

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Code	Name
06725	AIR INDUSTRIES CORPORATION 12570 KNOTT STREET GARDEN GROVE, CALIFORNIA 92641-3932 FORMERLY AIR INDUSTRIES OF CALIF IN GARDENA, CALIF.
06950	SCREWCORP VSI AEROSPACE PRODUCTS DIV FAIRCHILD IND DIV 13001 EAST TEMPLE AVENUE PO BOX 730 CITY OF INDUSTRY, CALIFORNIA 91746-1417 FORMERLY VB0096 AND VSI CORP SCREWCORP DIV FORMERLY IN CULVER CITY, CALIFORNIA SCREW CORP SEE V.S.I. CORP SCREWCORP DIVISION
07170	Replaced: [V07170] SEE V80539 by Code: Name and Address below 80539: SPS TECHNOLOGIES INC DIV AERPSOACE - SANTA ANA 2701 SOUTH HARBOR BOULEVARD SANTA ANA, CALIFORNIA 92704-5803 FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539 AND STANDARD PRESSED STEEL WESTERN DIV V17279; V07170
08128	
08524	Replaced: [V08524] DEUTSCH FASTENER CORP SEE CODE V97928 Replaced: [V97928] SEE V17446 HUCK INTL by Code: Name and Address below 17446: HUCK INTL INC AEROSPACE FASTENER DIV 900 WATSON CENTER ROAD CARSON, CALIFORNIA 90745-4201 FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL Referenced in FORMERLY line below [17419] DEUTSCH COMPANY THE WELLS FARGO BANK BLDG 2444 WILSHIRE BLVD #600 SANTA MONICA, CALIFORNIA 90403 FORMERLY DEUTSCH FASTENER CORP V08524 FORMERLY IN LOS ANGELES
08805	GENERAL ELECTRIC 1975 NOBLE RD CLEVELAND, OHIO 44112-1719

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**COMPONENT MAINTENANCE MANUAL**

Code	Name
10630	ANILLO INDUSTRIES, INCORPORATED 2090 NORTH GLASSELL ORANGE, CALIFORNIA 92667 FORMERLY WESTERN WASHER DIV OF SENG CO V87487
11815	CHERRY AEROSPACE FASTENERS DIV OF TEXTRON 1224 EAST WARNER AVENUE PO BOX 2157 SANTA ANA, CALIFORNIA 92707-0157 FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS TOWNSEND DIV OF TEXTRON INC V71087
15653	ALCOA GLOBAL FASTENERS INC DIV KAYNAR PRODUCTS 800 S STATE COLLEGE BLVD FULLERTON, CALIFORNIA 92831-3001 FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH FORMERLY FAIRCHILD FASTENERS KAYNAR DIV
17023	BRUCE INDUSTRIES, INCORPORATED 101 EVANS AVENUE PO BOX 1700 DAYTON, NEVADA 89403 FORMERLY IN GARDENA, CALIFORNIA
24984	HYDRAFLOW 1881 W MALVERN FULLERTON, CALIFORNIA 92833-2403 FORMERLY IN CERRITOS, CA
27624	PB FASTENERS DIV OF BRILES PAUL R 1700 WEST 132ND STREET GARDENA, CALIFORNIA 90249 FORMERLY PAUL R BRILES INC P.B. FASTENER DIV
34252	GULF OIL CO USA DIV OF GULF OIL CORP PO BOX 1519 HOUSTON, TEXAS 77001
34941	HARPER ENGINEERING COMPANY 200 SOUTH TOBIN STREET RENTON, WASHINGTON 98055-1307

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COMPONENT MAINTENANCE MANUAL

Code	Name
52828	REPUBLIC FASTENER MFG CORP 1300 RANCHO CONEJO BLVD NEWBURY PARK, CALIFORNIA 91320-1405 FORMERLY IN SYLMAR, CALIFORNIA
56878	SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV 301 HIGHLAND AVE JENKINTOWN, PENNSYLVANIA 19046 FORMERLY STANDARD PRESSED STEEL FORMERLY IN SALT LAKE, UTAH
60116	PSI WEST 255 SOUTH 7TH AVENUE CITY OF INDUSTRY, CALIFORNIA 91744-3079 FORMERLY V0812B
72962	HARVARD INDUSTRIES INC 3 WERNER WAY SUITE 210 LEBANON, NEW JERSEY 08833 FORMERLY ESNA V7A079 FORMERLY ELASTIC STOP NUT IN UNION, NJ
73197	HI-SHEAR TECHNOLOGY CORP 2600 SKYPARK DRIVE TORRANCE, CALIFORNIA 90509
80539	SPS TECHNOLOGIES INC DIV AERPSPACE - SANTA ANA 2701 SOUTH HARBOR BOULEVARD SANTA ANA, CALIFORNIA 92704-5803 FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539 AND STANDARD PRESSED STEEL WESTERN DIV V17279
83014	HARTWELL CORPORATION 900 SOUTH RICHFIELD ROAD PLACENTIA, CALIFORNIA 92670-6732 FORMERLY V0532B IN LOS ANGELES, CALIFORNIA
92215	FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV 3010 W LOMITA BLVD TORRANCE, CALIFORNIA 90505-5102 FORMERLY VOI-SHAN IN CULVER CITY, CALIF

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**COMPONENT MAINTENANCE MANUAL**

Code	Name
92928	COBUSCO INC DENVER, CO 80217 OBSOLETE RECORD
93907	TEXTRON INC CAMCAR DIV 600 18TH AVENUE ROCKFORD, ILLINOIS 61101
97393	SHUR-LOK CORPORATION 2541 WHITE ROAD PO BOX 19584 IRVINE, CALIFORNIA 92623-9584 FORMERLY SHUR LOK CORP VB0060 FORMERLY IN SANTA ANA, CALIFORNIA 92714
97928	Replaced: [V97928] SEE V17446 HUCK INTL by Code: Name and Address below 17446: HUCK INTL INC AEROSPACE FASTENER DIV 900 WATSON CENTER ROAD CARSON, CALIFORNIA 90745-4201 FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL

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NUMERICAL INDEX

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
05939-13		2	70A	1
05939-15		1	70	1
05939-16		1	70A	1
05939-5		2	70	1
05939-7		1	135	1
		2	130	1
1864		2	93	1
2055132		1	145	2
		2	140	2
2055150		1	80	2
		2	80	2
22K1-02		1	65	3
		1	130	3
		2	65	3
		2	125	3
26CL02		1	65	3
		1	130	3
		2	65	3
		2	125	3
411N3142-28		1	35	2
		2	35	2
412N1112-36		1	725	1
		2	770	1
412N1112-46		1	725A	1
		2	770A	1
412N1113-11		1	550A	1
		2	545A	1
412N1113-12		1	555A	1
		2	550A	1
412N1113-7		1	550	1
		2	545	1
412N1113-8		1	555	1
		2	550	1
412N1117-1		2	510	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
412N1117-2		1	515	1
412N1117-6		1	520	1
412N1117-7		2	515	1
412N1118-1SP		1	375	1
		2	370	1
412N1118-2SP		1	380	1
		2	375	1
412N1119-1		1	175	1
		2	170	1
412N1119-12		1	250	1
		2	240	2
		2	250	1
412N1119-13		2	15	1
412N1119-14		1	15	1
412N1119-2		1	190	1
		2	185	1
412N1119-41		1	222	1
		2	222	1
412N1140-13		1	315	1
		2	310	1
412N1140-18SP		1	305	1
		2	300	1
412N1140-1SP		1	290	1
		2	285	1
412N1140-41SP		1	290A	1
		2	285A	1
412N1140-58SP		1	305A	1
		2	300A	1
412N1140-88		2	285B	1
412N1140-88SP		1	290B	1
412N1141-1SP		1	310	1
		2	305A	1
412N1141-7SP		1	325	1
		2	320	1
412N1142-11		1	321	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	316	1
412N1142-12		1	322	1
		2	317	1
412N1142-15		1	320	1
		2	315	1
412N1143-13SP		1	355	1
		2	350	1
412N1143-14SP		1	360	1
		2	355	1
412N1145-116		1	625	1
412N1145-27		2	570	1
412N1145-28		1	580	1
412N1146-111		2	590	1
412N1146-112		1	595	1
412N1146-115		2	620	1
412N1153-101		1	525	1
		2	520	1
412N1153-157		1	525A	1
		2	520A	1
412N1154-1		1	381	1
		2	377	1
412N1154-2		1	382	1
		2	378	1
412N1154-5		1	381A	1
		2	377A	1
412N1154-6		1	382A	1
		2	378A	1
412N1155-1		1	385	1
		1	385A	1
		2	380	1
		2	380A	1
412N1155-13		1	387A	1
		2	381A	1
412N1155-14		1	392B	1
		2	386A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
412N1155-2		1	390	1
		1	392	1
		2	385	1
		2	385A	1
412N1155-25		1	387B	1
		2	381B	1
412N1155-26		1	392C	1
		2	386B	1
412N1155-7		1	387	1
		2	381	1
412N1155-8		1	392A	1
		2	386	1
412N1156-1		1	460	1
		2	455	1
412N1156-13		1	461	1
		2	456	1
412N1156-14		1	466	1
		2	461	1
412N1156-15		1	475A	1
		2	470A	1
412N1156-16		1	480A	1
		2	475A	1
412N1156-2		1	465	1
		2	460	1
412N1156-21		1	466A	1
		2	461A	1
412N1156-22		1	466B	1
		2	461B	1
412N1156-23		1	480B	1
		2	475B	1
412N1156-24		1	480C	1
		2	475C	1
412N1156-3		1	475	1
		2	470	1
412N1156-4		1	480	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	475	1
412N1161-1		2	15A	1
412N1161-2		1	15A	1
412N1227-1		1	400	4
		2	395	4
412N1245-1		1	345	2
		2	340	2
417N5120-11		1	75	1
		2	75	1
417N5120-12		1	140	1
		2	135	1
417N5120-25		2	40	1
417N5120-26		1	40	1
417N5120-32		1	40A	1
417N5120-34		2	40A	1
417N5120-38		1	105	1
		2	100	1
		2	100C	1
417N5120-42		2	155A	1
417N5120-47		1	105A	1
		2	100A	1
6041-36RX225		1	470	2
6041-3BRX225		2	465	2
65C27005-103SP		1	1J	RF
65C27005-104SP		1	1K	RF
		2	1E	RF
65C27005-15SP		1	1	RF
65C27005-16SP		1	1B	RF
		2	1	RF
65C27005-55SP		1	1A	RF
65C27005-56SP		1	1C	RF
		2	1A	RF
65C27005-74SP		1	1H	RF
65C27005-91SP		1	1D	RF
		2	1B	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C27005-92SP		1	1E	RF
		2	1C	RF
65C27005-95SP		1	1F	RF
		2	1D	RF
65C27008-13SP		1	285	1
65C27008-14SP		2	280	1
65C27008-53SP		1	286	1
65C27008-54SP		2	280A	1
65C27008-88SP		2	280B	1
65C27008-96SP		1	286A	1
65C27008-97SP		2	280C	1
65C27011-1005		1	635A	1
65C27011-1006		2	650	1
65C27011-1205		1	645	1
65C27011-1206		2	660	1
65C27011-1207		2	675	1
65C27011-1208		1	660	1
65C27011-1261		1	675	1
65C27011-1262		2	690	1
65C27011-13		1	630	1
65C27011-1313		1	690	1
65C27011-1314		2	705	1
65C27011-14		2	645	1
65C27011-2002		2	720	1
65C27011-2003		1	705	1
65C27011-2102		2	730	1
65C27011-2103		1	715	1
65C27011-4003		2	740	1
65C27011-4101		2	750	1
65C27011-42		2	645A	1
65C27011-5001		2	760	1
65C27011-51		1	630A	1
65C27011-52		2	645B	1
65C27016-1		1	522	1
65C27016-3		2	517	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C27017-1		1	575	1
65C27017-10		1	216	1
65C27017-11		2	204	1
65C27017-12		2	216	1
65C27017-15		1	219	2
		2	219	2
65C27017-2		2	575	1
65C27017-3		1	383	1
		2	379	1
65C27017-4		1	240	1
65C27017-9		1	204	1
65C27023-1		2	585	1
65C27023-2		1	590	1
65C27481-26		1	231	1
65C27481-27		1	234	1
65C27481-36		2	231	1
65C27481-37		2	234	1
65C27481-38		2	236	1
65C28117-3		2	97	1
		2	163	1
65C34485-27		1	287	1
65C34485-28		2	281	1
65C34485-3SP		1	1L	RF
65C34485-4SP		2	1F	RF
800000255-17		1	160	1
		80	1A	RF
800000255-21		1	100	1
		80	1	RF
800000255-22		2	95	1
800000255-30		2	95A	1
800000255-37		2	155	1
AIC1321-3-8		1	400A	4
		2	395A	4
AN960JD10		1	10A	8
		1	210A	8

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	247A	4
		1	260A	4
		1	509	2
		2	10A	8
		2	210A	8
		2	247A	4
		2	503	2
AN960JD10L		1	433A	1
		1	572	2
		2	427B	1
AN960JD10LL		1	50A	2
		1	115A	2
		1	198A	4
		1	228A	4
		2	50A	2
		2	110A	2
		2	198A	4
		2	228A	4
		2	496A	2
AN960JD8		1	495A	4
		1	605A	11
		2	490A	4
		2	600A	11
AN960PD10L		1	430	3
		2	425	3
BACB12FA3K5		2	565	16
BACB28B6-220		1	185	1
BACB28B6-220P		2	180	1
BACB28B6-235P		1	213	1
		2	213	1
BACB30LK3-18		1	395	2
		2	390	2
BACB30MY6K2		1	505	2
		2	500	4
BACB30MY6K3		2	502	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30MYCK3		1	507	2
BACB30NM3K1		1	5	8
		1	5	8
		1	5	8
		1	5	8
		1	5	8
		1	5	8
		1	5	8
		1	5	8
		1	5	8
		1	5	8
		1	5	8
		1	225	4
		1	243	4
		1	255	4
		1	571	1
		2	5	8
		2	5	8
		2	5	8
		2	5	8
		2	5	8
		2	5	8
		2	5	8
		2	5	8
		2	5	8
		2	5	8
		2	5	8
		2	225	4
		2	243	4
		2	496	1
BACB30NM3K12		1	427	1
		2	416	1
BACB30NM3K2		1	207	8

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	207	8
BACB30NM3K3		1	195	2
		2	195	2
BACB30NM3K8		1	422	1
		2	421	1
BACN10JC8		1	573	1
BACN10JR3FR		1	237	1
		2	237	1
BACN10KB08		1	620	2
		2	615	2
BACN10R10L		1	65	3
		1	130	3
		2	65	3
		2	125	3
BACR150R3P		2	379A	2
BACR15BA3A		1	238	2
		2	238	2
BACR15DR3		1	615	4
		2	610	4
BACR15DR3P		1	384	2
BACS12ER06K8		1	530	4
		1	530	4
		1	530	4
		1	530	4
		1	530	4
		1	530	4
		1	530	4
		1	530	4
		1	530	4
		1	530	4
		1	530	4
		1	530	4
		1	530	4
		2	525	4
		2	525	4
		2	525	4



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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACS12ER08K12		2	525	4
		2	525	4
		2	525	4
		2	525	4
		2	525	4
		2	525	4
		2	525	4
		2	525	4
		1	600	11
		1	600	11
		1	600	11
		1	600	11
		1	600	11
		1	600	11
BACS12ER08K14		2	595	11
		2	595	11
		1	490	4
		2	485	4
BACS12ER08K6		1	535	2
		1	535	2
		2	530	2
BACS12ER3K6		2	530	2
		1	55	3
		1	55	3
		1	55	3
		1	55	3
		1	55	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	55	3
		1	55	3
		1	55	3
		1	55	3
		1	55	3
		1	120	3
		1	120	3
		1	120	3
		1	120	3
		1	120	3
		1	120	3
		1	120	3
		1	120	3
		1	120	3
		1	120	3
		1	120	3
		1	120	3
		1	180	4
		1	535	2
		1	535	2
		1	535	2
		1	535	2
		1	535	2
		1	535	2
		1	535	2
		1	535	2
		1	535	2
		1	535	2
		2	55	3
		2	55	3
		2	55	3
		2	55	3
		2	55	3
		2	55	3
		2	55	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	55	3
		2	55	3
		2	55	3
		2	55	3
		2	55	3
		2	115	3
		2	115	3
		2	115	3
		2	115	3
		2	115	3
		2	115	3
		2	115	3
		2	115	3
		2	115	3
		2	115	3
		2	115	3
		2	115	3
		2	175	4
		2	530	2
		2	530	2
		2	530	2
		2	530	2
		2	530	2
		2	530	2
		2	530	2
		2	530	2
		2	530	2
		2	530	2
		2	530	2
		2	525	4
BACS12ER96K8		2	525	4
BACS12FA3K4		1	232	2
		1	370	4
		2	232	2
		2	365	4
BACS12FA3K5		1	570	16
		1	570	16

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	570	16
		1	570	16
		1	570	16
		1	570	16
		1	570	16
		1	570	16
		1	570	16
		1	570	16
		1	570	16
		1	570	16
		1	585	26
		1	585	26
		1	585	26
		1	585	26
		1	585	26
		1	585	26
		1	585	26
		1	585	26
		1	585	26
		1	585	26
		1	585	26
		1	585	26
		1	585	26
		2	565	16
		2	565	16
		2	565	16
		2	565	16
		2	565	16
		2	565	16
		2	565	16
		2	565	16
		2	565	16
		2	565	16
		2	565	16
		2	565	16
		2	580	26
		2	580	26

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	580	26
		2	580	26
		2	580	26
		2	580	26
		2	580	26
		2	580	26
		2	580	26
		2	580	26
		2	580	26
		2	580	26
BACS12H4-8		1	335A	2
		2	330A	2
BACS18C8-6		1	25	2
		2	25	2
BACW10P136AL		1	405	6
		1	405	6
		2	400	6
		2	400	6
BACW10UD10		1	60	3
		1	125	3
		2	60	3
		2	120	3
BR1000A08		1	620	2
		2	615	2
BV03112-03-33		80	10	2
F15T8WW		1	150	1
		2	145	1
F20T12WW		1	85	1
		2	85	1
F22K1-02		1	65	3
		1	130	3
		2	65	3
		2	125	3
H2948-1		1	450	1
		2	445	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
H2948-2		1	445	1
		2	440	1
H3-1145-1-4760		2	540	1
H3-1145-1-5760		1	545	1
H3-1152-1		1	365	2
		2	360	2
K2000-08		1	620	2
		2	615	2
LP1610-18		1	155	1
LP1610-1B		2	150	1
LP1625-24		1	90	1
		2	90	1
MS20392-2C13		1	415	1
		2	410	1
MS21042L08		1	500A	4
		1	610A	11
		2	495A	4
		2	605A	11
MS21042L3		1	201A	4
		1	510A	4
		2	201A	2
		2	496B	1
		2	505A	4
MS24585-1230		1	30	2
		2	30	2
MS24665-132		1	410	1
		2	405	1
MS35206-323		80	5	4
MS35333-39		1	300	4
		1	373	4
		2	295	4
		2	368	4
MS51861-15		1	335	2
		2	330	8
MS51862-4		1	350	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	345	2
NAS1398D4		1	235	2
		2	239	2
NAS14P832-5		2	535	4
NAS1801-3-10		1	395A	2
		2	390A	2
NAS1801-3-11		1	20	2
		2	20	2
NAS1801-3-4		1	295	4
		2	290	4
NAS1801-3-5		1	45	2
		1	110	2
		2	45	3
		2	105	2
NAS1833-3-400		1	485	6
		2	480	6
		2	745	6
		2	755	10
NAS1836-3-11		1	640	16
		1	650	4
		1	665	4
		1	680	8
		1	695	8
		1	710	6
		1	720	7
		2	655	16
		2	665	4
		2	680	4
		2	695	8
		2	710	8
		2	725	6
		2	735	7
		2	765	4
NAS1836-4-11		1	685	2
		2	700	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
NAS43DD3-3		1	437	1
		2	432	1
NAS43DD3-5		1	435	1
		2	430	1
NAS43DD3-6		1	440	1
		2	435	1
NAS43DD3-8		1	442	1
		2	437	1
NAS514P832-5		1	540	4
NAS620ABL		1	340	2
		2	335A	2
NAS6703PU11		1	420	1
		2	415	1
NAS6703PU15		1	420A	1
		2	415A	1
NS103184-82		1	620	2
		2	615	2
RMA9207-82		1	620	2
		2	615	2
S283N702-13		2	70A	1
S283N702-15		1	70	1
S283N702-16		1	70A	1
S283N702-5		2	70	1
S283N702-7		1	135	1
		2	130	1
S412N101-1		1	365	2
S412N101-1050		2	540	1
S412N101-1060		1	545	1
S412N102-1		1	450	1
		2	445	1
S412N102-15		1	450A	1
		2	445A	1
S412N102-16		1	445A	1
		2	440A	1
S412N102-2		1	445	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
S412N104-1		2	440	1
		1	455	1
S412N104-4		2	450	1
		1	455A	1
S412N104-9		2	450A	1
S417N507-17		1	160	1
		80	1A	RF
S417N507-21		1	100	1
		80	1	RF
S417N507-22		2	95	1
S417N507-30		2	95A	1
S417N507-37		1	160A	1
		1	160A	1
SB113		2	155	1
		1	455	1
SL210-06-2		2	450	1
		2	555	4
SL210-08-1		1	565	4
		2	560	4
SL2334-3A2		1	655	8
		1	670	4
SL2339-3A2		1	700	4
		2	670	8
SL618-3A		2	685	4
		2	715	4
SI210-06-2		1	330	8
T8109S832		2	325	8
		1	560	4
VN101A1-82		1	620	2
		2	615	2
		1	620	2
		2	615	2

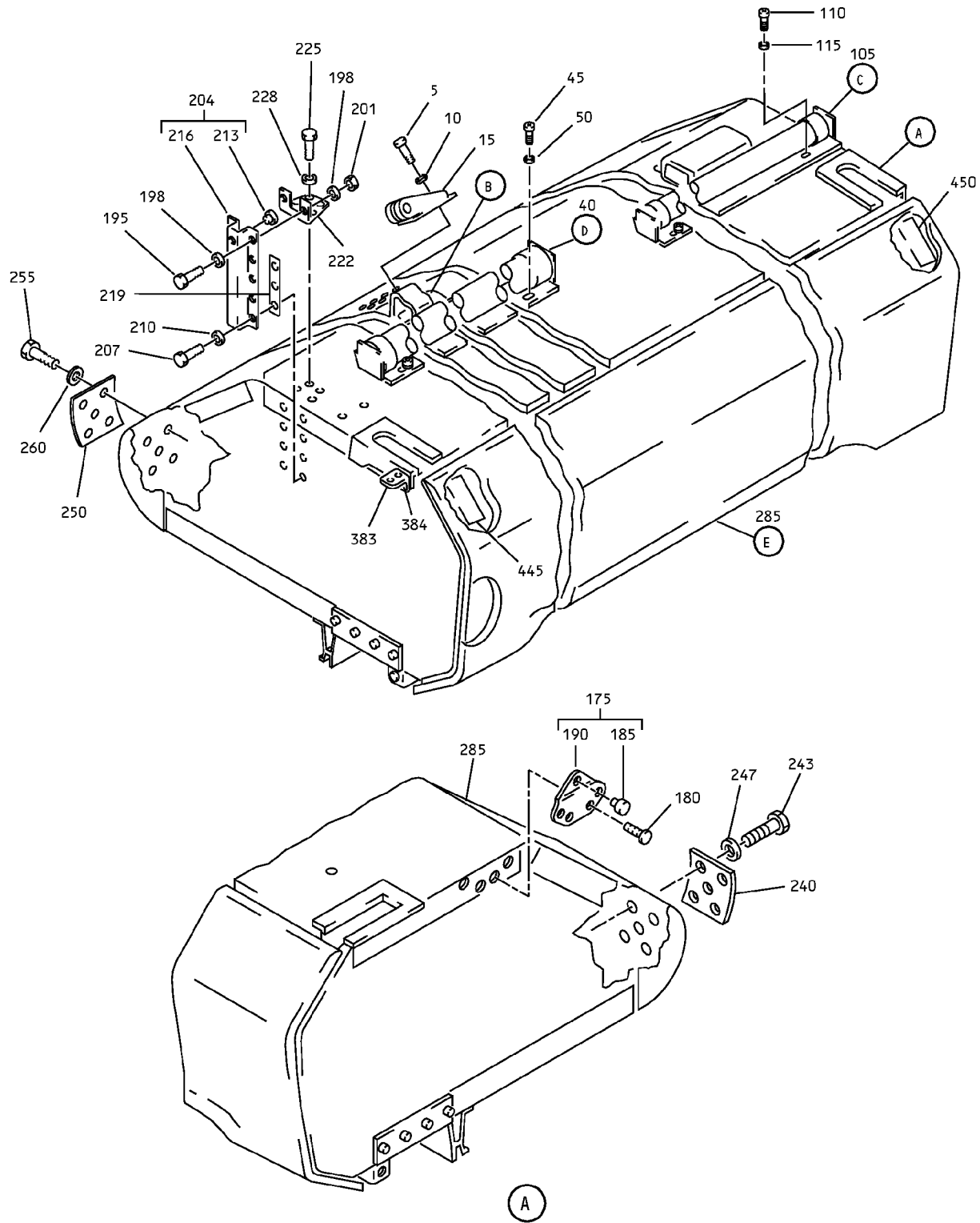
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IPL Figure 1 (Sheet 1 of 10)

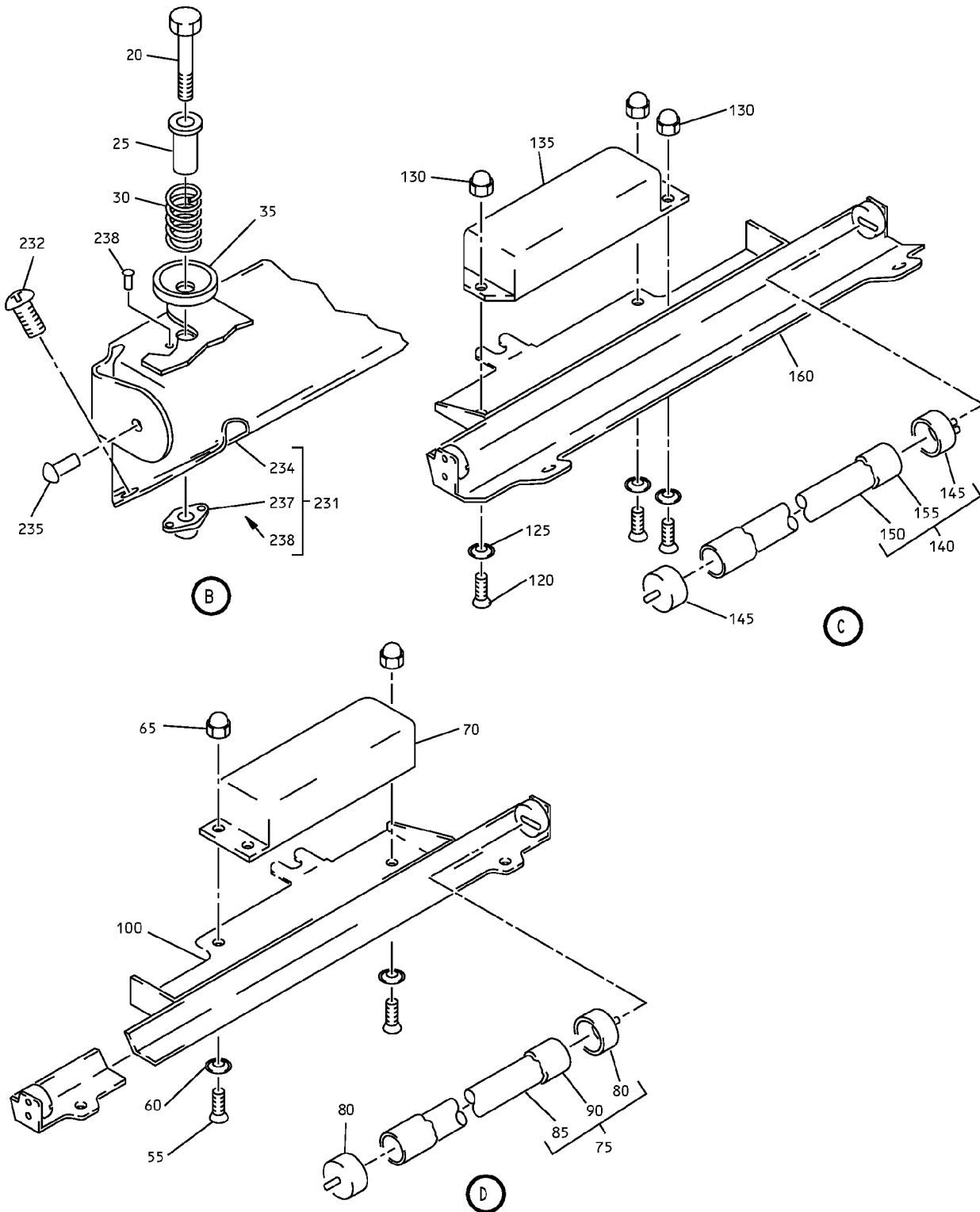
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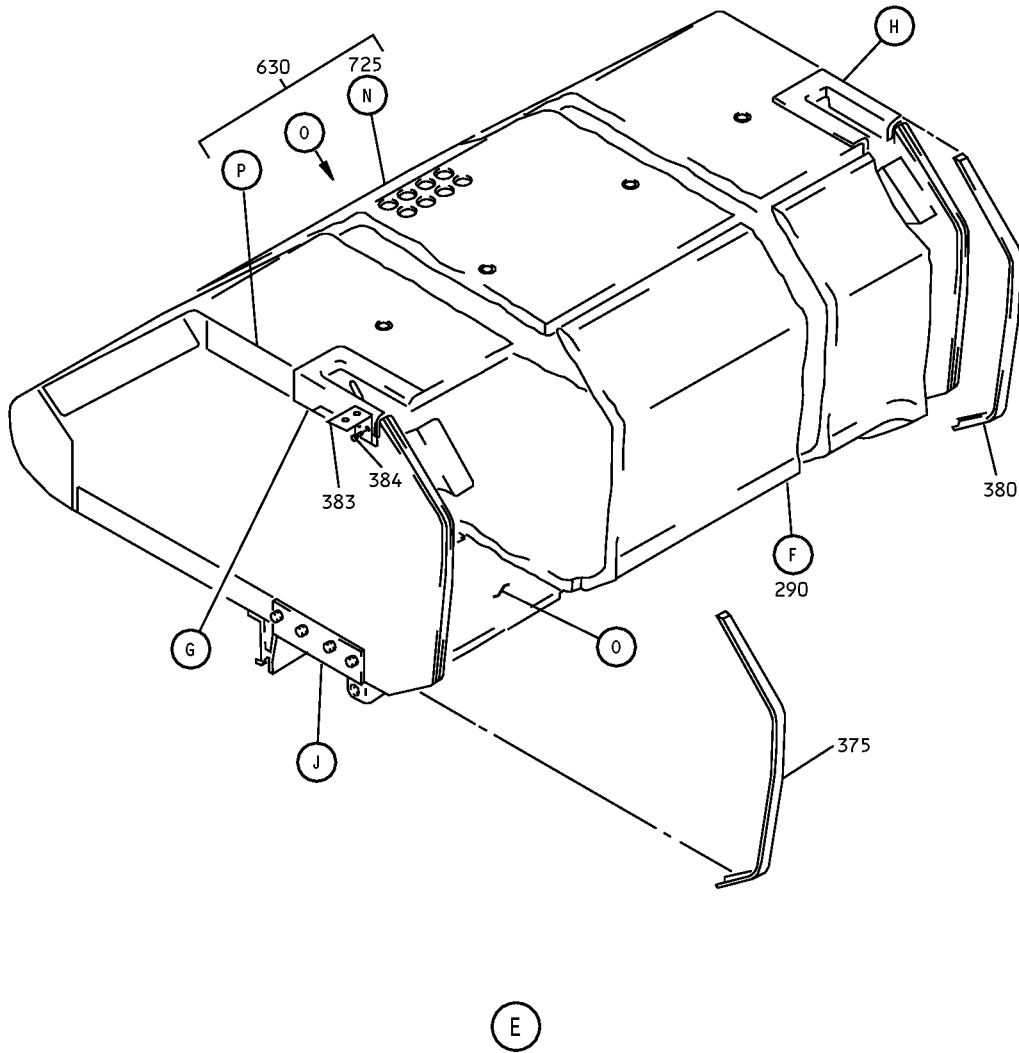
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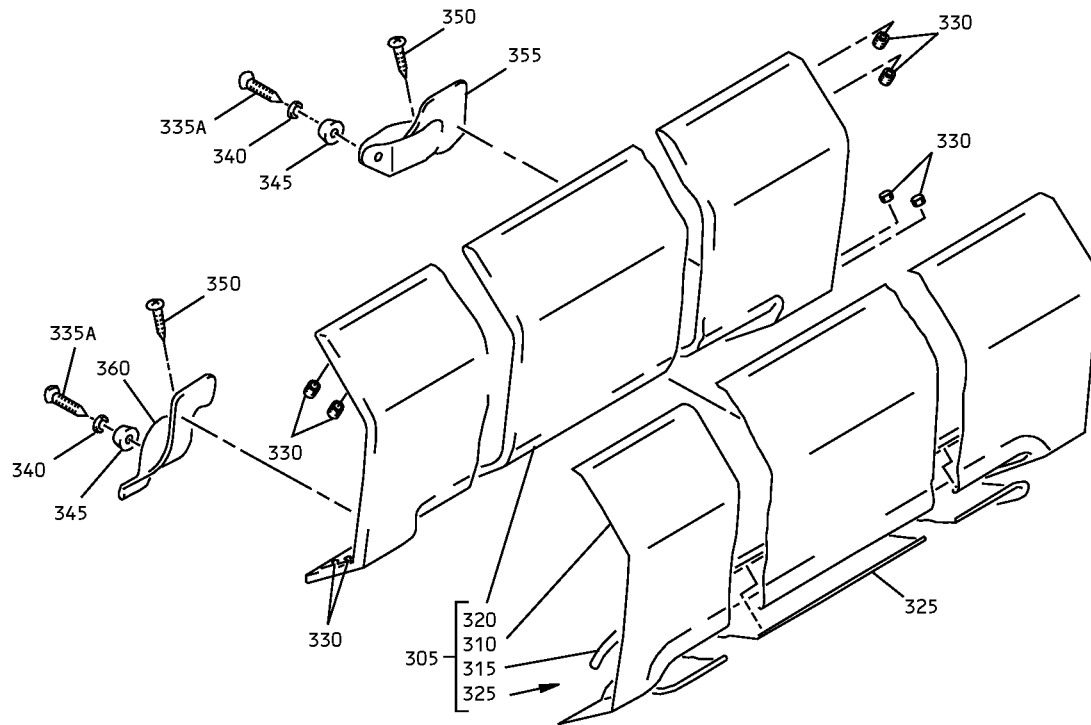
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IPL Figure 1 (Sheet 4 of 10)

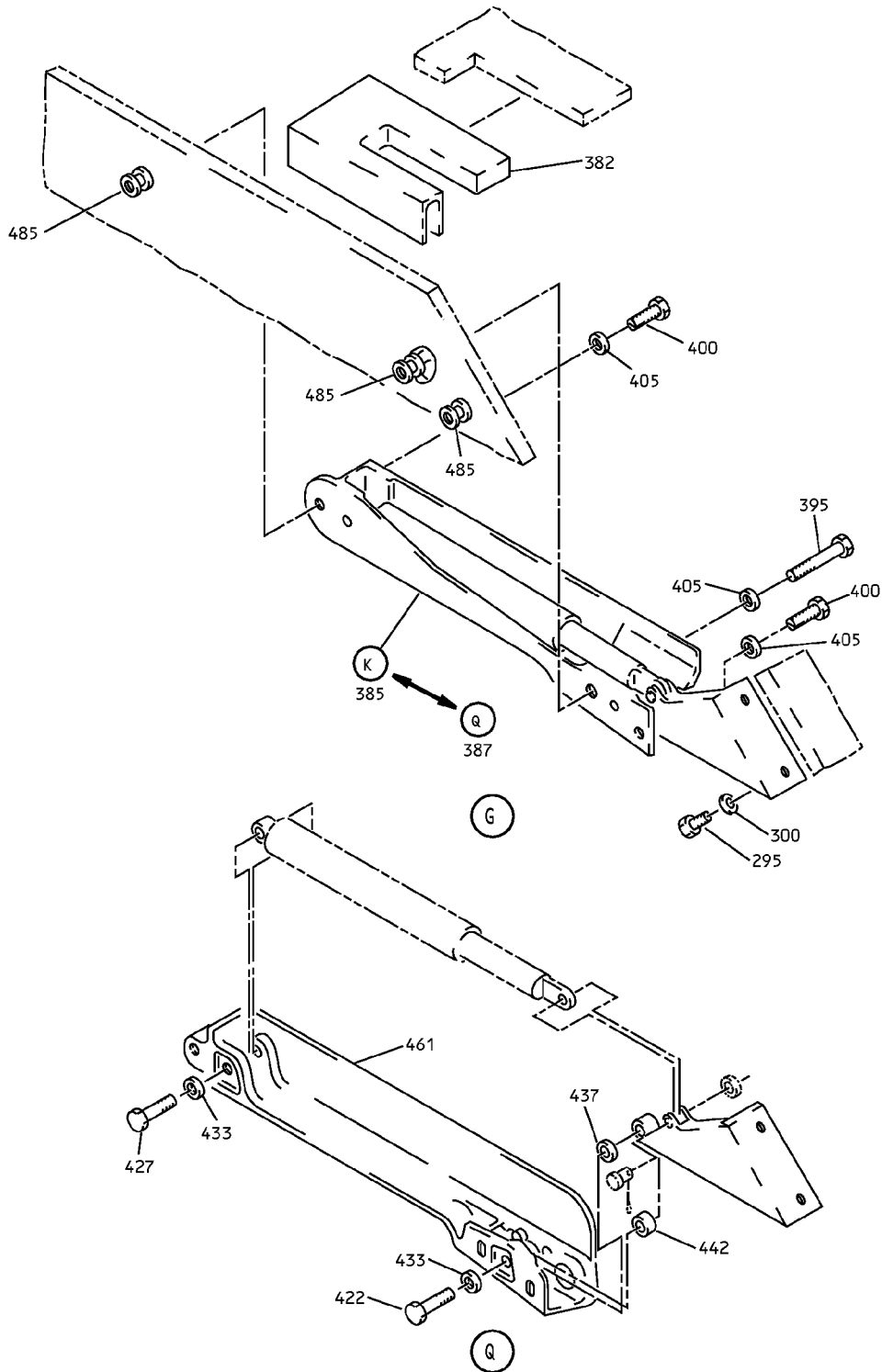
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IPL Figure 1 (Sheet 5 of 10)

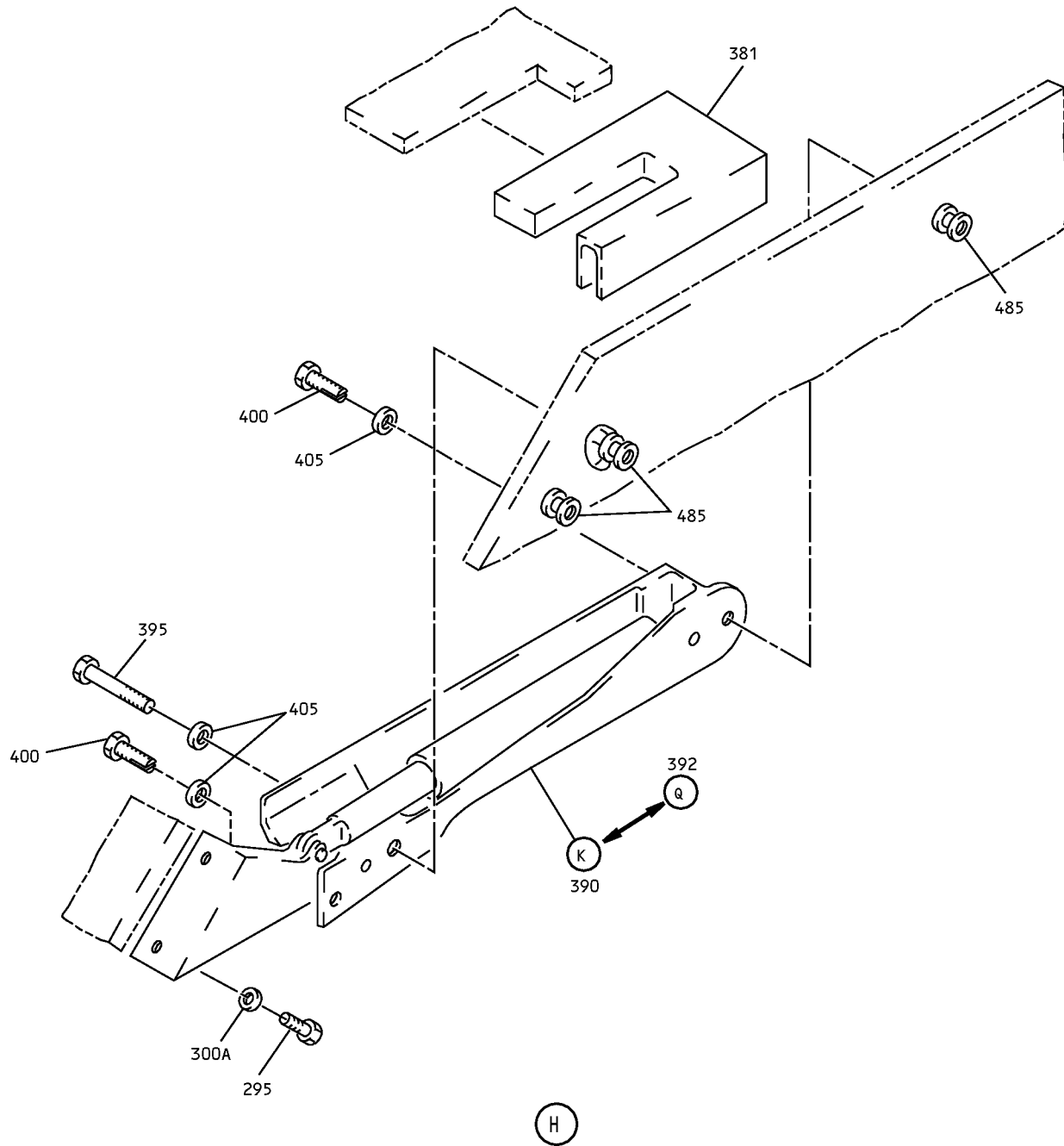
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IPL Figure 1 (Sheet 6 of 10)

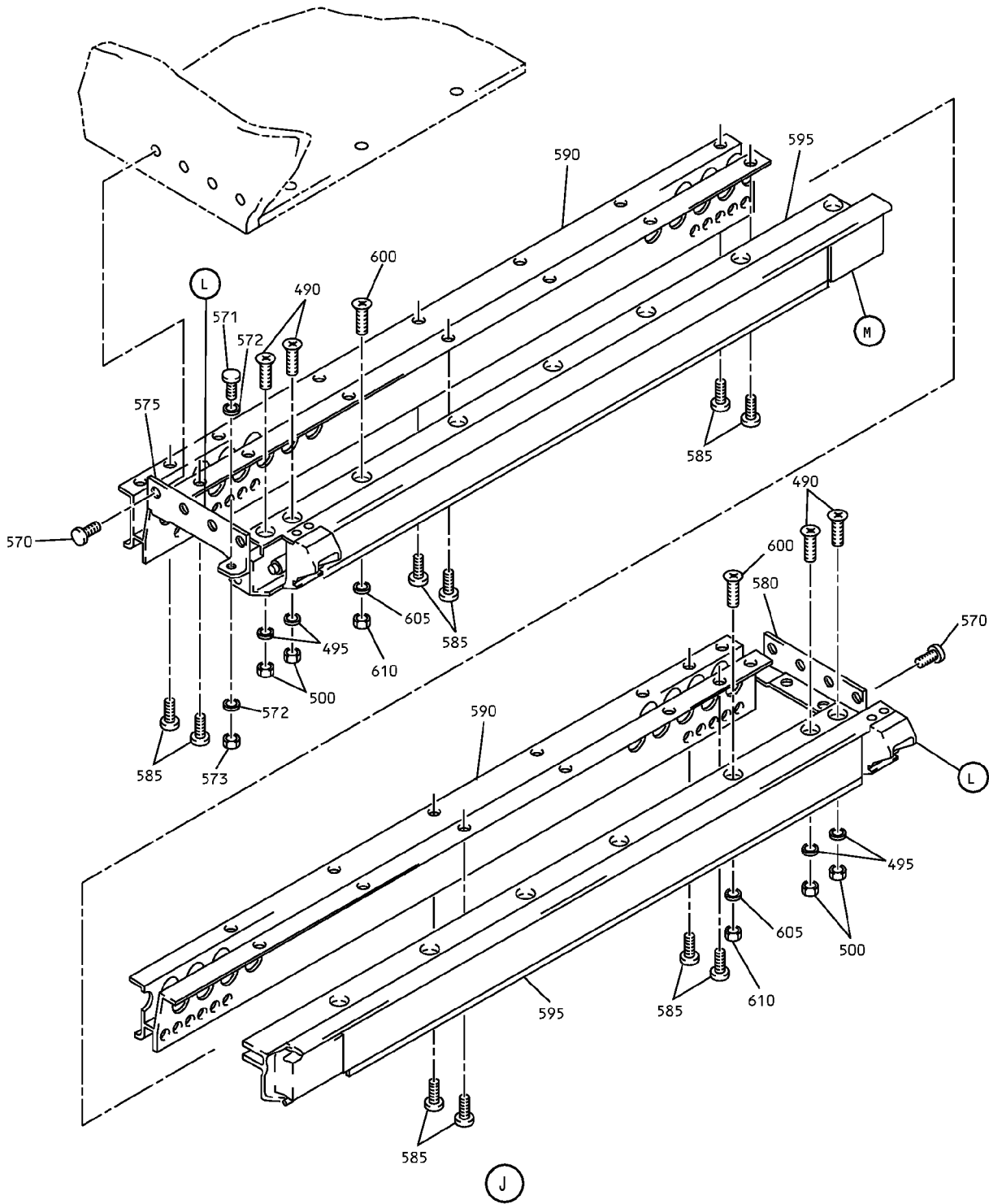
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IPL Figure 1 (Sheet 7 of 10)

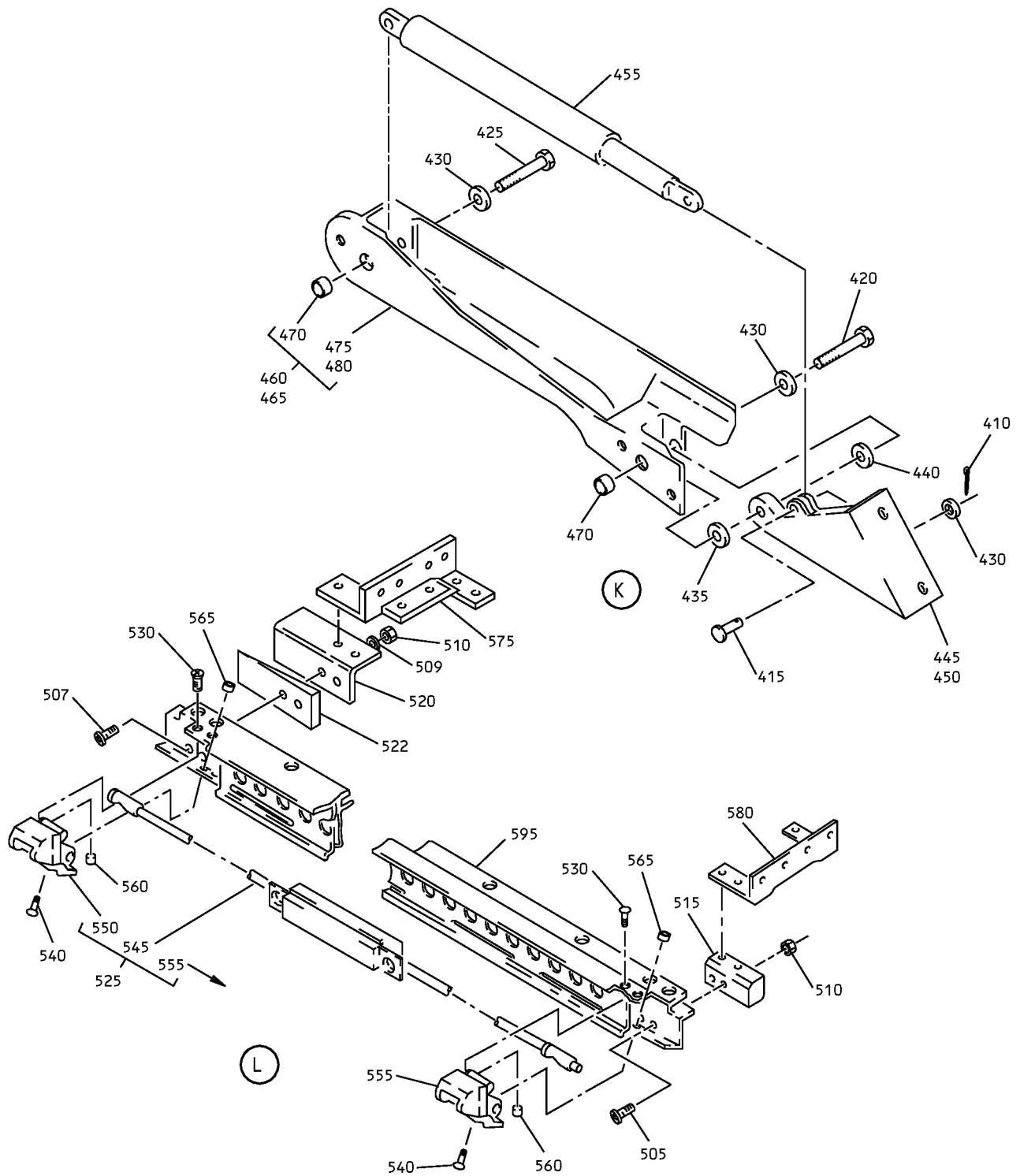
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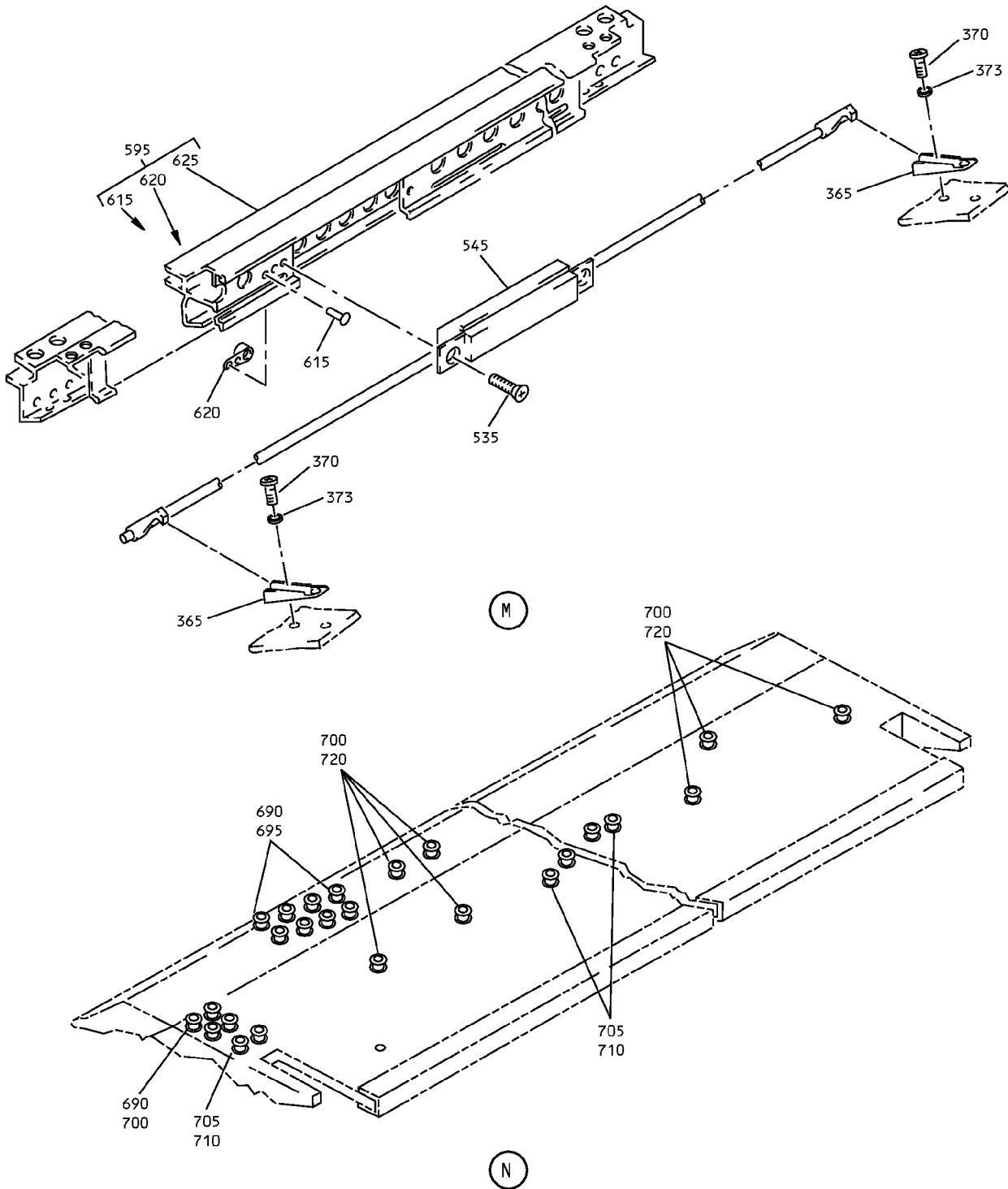
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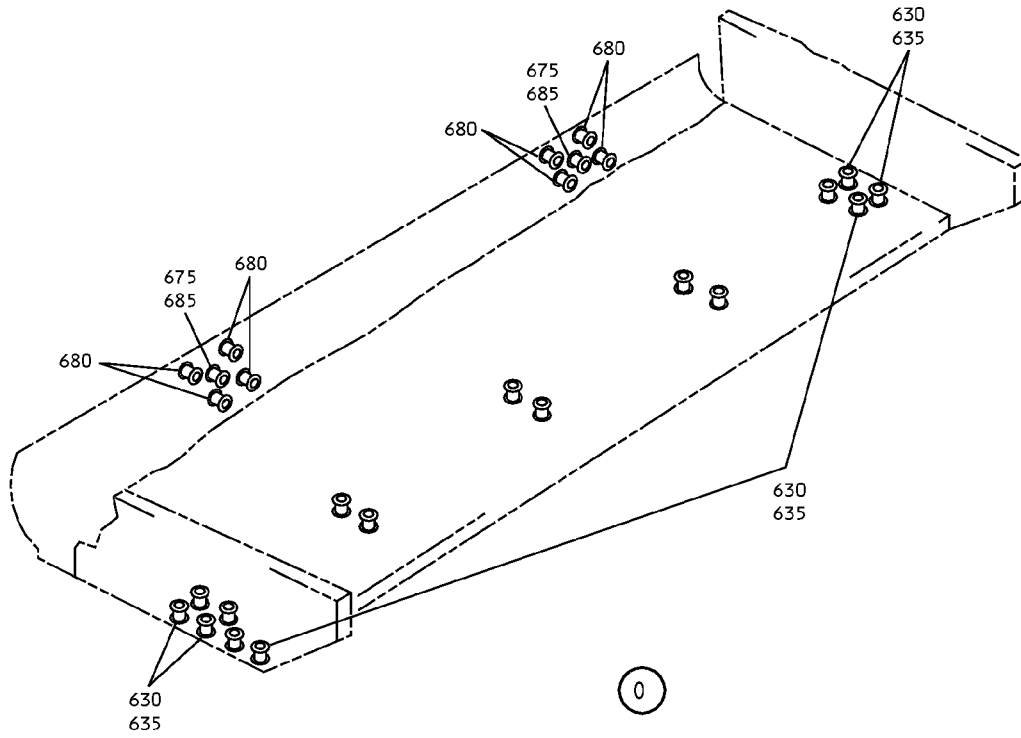
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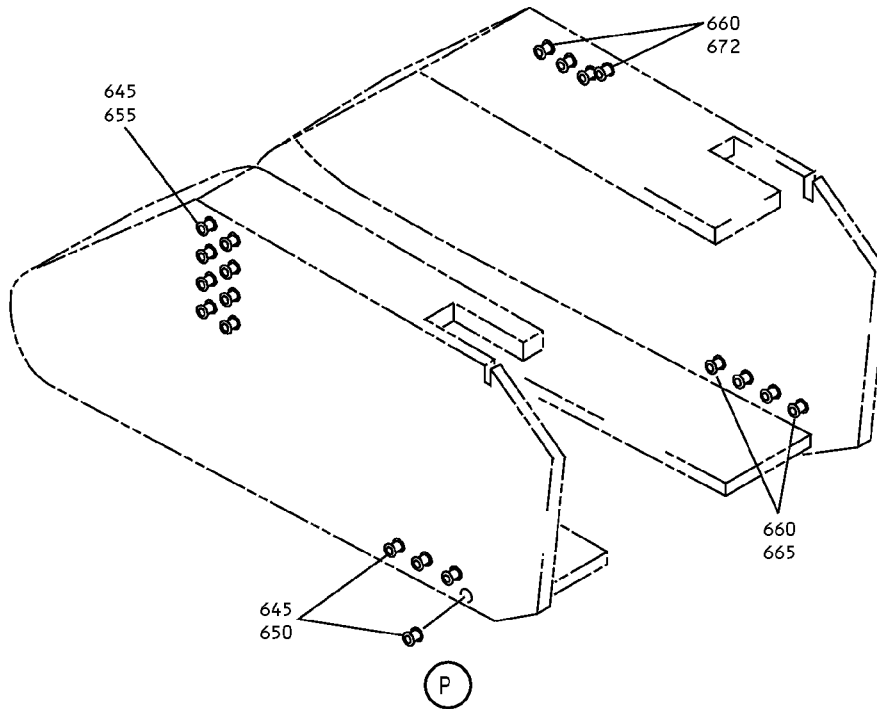
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-1	65C27005-15SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER)							A	RF
-1A	65C27005-55SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (PRE SB 737-25-1237) (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER)							B	RF
-1B	65C27005-16SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER) (FOR DETAILS SEE FIG. 2)								RF
-1C	65C27005-56SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER) (FOR DETAILS SEE FIG. 2)								RF
-1D	65C27005-91SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER) (FOR DETAILS SEE FIG. 2)								RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -1E	65C27005-92SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER) (FOR DETAILS SEE FIG. 2)								RF
-1F	65C27005-95SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER) (FOR DETAILS SEE FIG. 2)								RF
-1H	65C27005-74SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER)							C	RF
-1J	65C27005-103SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER)							D	RF
-1K	65C27005-104SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER) (FOR DETAILS SEE FIG. 2)								
-1L	65C34485-3SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (POST SB 737-25-1237)							E	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
5	BACB30NM3K1		.	BOLT							8
				(V06710)							
				(SPEC BACB30NM3K1)							
				(OPT BACB30NM3K1 (V06725))							
				(OPT BACB30NM3K1 (V06950))							
				(OPT BACB30NM3K1 (V08524))							
				(OPT BACB30NM3K1 (V27624))							
				(OPT BACB30NM3K1 (V56878))							
				(OPT BACB30NM3K1 (V73197))							
				(OPT BACB30NM3K1 (V80539))							
				(OPT BACB30NM3K1 (V92215))							
				(OPT BACB30NM3K1 (V93907))							
				(OPT BACB30NM3K1 (V97928))							
10	AN960PD10			DELETED							
10A	AN960JD10		.	WASHER							8
15	412N1119-14		.	FITTING							1
				(OPT ITEM 15A)							
15A	412N1161-2		.	FITTING							1
				(OPT ITEM 15)							
20	NAS1801-3-11		.	SCREW							2
25	BACS18C8-6		.	SPACER							2
30	MS24585-1230		.	SPRING							2
35	411N3142-28		.	WASHER-CUPPED							2
40	417N5120-26		.	LIGHT ASSY					A, B, D		1
40A	417N5120-32		.	LIGHT ASSY					C		1
				ATTACHING PARTS							
45	NAS1801-3-5		.	SCREW							2
50	AN960PD10L			DELETED							
50A	AN960JD10LL		.	WASHER							2
				----- * -----							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-55	BACS12ER3K6		. .	SCREW							3
				(V06710)							
				(SPEC BACS12ER3K6)							
				(OPT BACS12ER3K6 (V06725))							
				(OPT BACS12ER3K6 (V06950))							
				(OPT BACS12ER3K6 (V27624))							
				(OPT BACS12ER3K6 (V34252))							
				(OPT BACS12ER3K6 (V56878))							
				(OPT BACS12ER3K6 (V73197))							
				(OPT BACS12ER3K6 (V80539))							
				(OPT BACS12ER3K6 (V92215))							
				(OPT BACS12ER3K6 (V93907))							
				(OPT BACS12ER3K6 (V97928))							
60	BACW10UD10		. .	WASHER							3
65	F22K1-02		. .	NUT							3
				(V72962)							
				(SPEC BACN10R10L)							
				(OPT 22K1-02 (V72962))							
				(OPT 26CL02 (V07170))							
70	05939-15		. .	BALLAST					A, B, D		1
				(V17023)							
				(SPEC S283N702-15)							
70A	05939-16		. .	BALLAST					C		1
				(V17023)							
				(SPEC S283N702-16)							
75	417N5120-11		. .	LAMP ASSY							1
80	2055150		. . .	CAP-END							2
				(V04169)							
85	F20T12WW		. . .	LAMP-FLUOR.							1
				(V08805)							
90	LP1625-24		. . .	TUBE-COVER							1
				(V08128)							
100	800000255-21		. .	HOUSING							1
				(V05617)							
				(SPEC S417N507-21)							
				(FOR DETAILS SEE FIG. 80)							
105	417N5120-38		. LIGHT	ASSY							1
				(OPT ITEM 105A)							
-105A	417N5120-47		. LIGHT	ASSY							
				(OPT ITEM 105)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-			ATTACHING PARTS								
110	NAS1801-3-5		. SCREW								2
115	AN960PD10L		DELETED								
115A	AN960JD10LL		. WASHER								2
			-----*								
120	BACS12ER3K6		. . SCREW (V06710) (SPEC BACS12ER3K6) (OPT BACS12ER3K6 (V06725)) (OPT BACS12ER3K6 (V06950)) (OPT BACS12ER3K6 (V27624)) (OPT BACS12ER3K6 (V34252)) (OPT BACS12ER3K6 (V56878)) (OPT BACS12ER3K6 (V73197)) (OPT BACS12ER3K6 (V80539)) (OPT BACS12ER3K6 (V92215)) (OPT BACS12ER3K6 (V93907)) (OPT BACS12ER3K6 (V97928))								3
125	BACW10UD10		. . WASHER								3
130	F22K1-02		. . NUT (V06710) (SPEC BACN10R10L) (OPT 22K1-02 (V72962)) (OPT 26CL02 (V80539))								3
135	05939-7		. . BALLAST (V17023) (SPEC S283N702-7)								1
140	417N5120-12		. . LAMP ASSY								1
145	2055132		. . . CAP-END								2
150	F15T8WW		. . . LAMP-FLUOR. (V08805)								1
155	LP1610-18		. . . TUBE-COVER (V60116)								1
160	800000255-17		. . HOUSING (V05617) (SPEC S417N507-17) (FOR DETAILS SEE FIG. 80)								1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -160A	S417N507-37		. .								1
175	412N1119-1		. .								1
180	BACS12ER3K6		. .								4
185	BACB28B6-220		. .								1
190	412N1119-2		. .								1
195	BACB30NM3K3		. .								2
198	AN960PD10L										
198A	AN960JD10LL		. .								4
201	BACN10JC3										
201A	MS21042L3		. .								4
204	65C27017-9		. .								1
207	BACB30NM3K2		. .								8
210	AN960PD10										
210A	AN960JD10		. .								8
213	BACB28B6-235P		. .								1
216	65C27017-10		. .								1
219	65C27017-15		. .								2
222	412N1119-41		. .								1
225	BACB30NM3K1		. .								4
228	AN960PD10L										
228A	AN960JD10LL		. .								4
231	65C27481-26		. .								1
232	BACS12FA3K4		. .								2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-234	65C27481-27		. .								1
235	NAS1398D4		. .								2
237	BACN10JR3FR		. .								1
238	BACR15BA3A		. .								2
240	65C27017-4		. BRACKET								1
			ATTACHING PARTS								
243	BACB30NM3K1		. BOLT								4
247	AN960PD10		DELETED								
247A	AN960JD10		. WASHER								4
250	412N1119-12		. BRACKET								1
255	BACB30NM3K1		. BOLT								4
260	AN960PD10		DELETED								
260A	AN960JD10		. WASHER								4
			-----*								
285	65C27008-13SP		. MODULE ASSY						A		1
-286	65C27008-53SP		. MODULE ASSY						B, C		1
-286A	65C27008-96SP		. MODULE ASSY						D		1
-287	65C34485-27		. MODULE ASSY						E		1
290	412N1140-1SP		. . DOOR ASSY						A		1
-290A	412N1140-41SP		. . DOOR ASSY						B-D		1
-290B	412N1140-88SP		. . DOOR ASSY						E		1
			ATTACHING PARTS								
295	NAS1801-3-4		. . SCREW								4
300	MS35333-39		. . WASHER								4
			-----*								
305	412N1140-18SP		. . . PANEL ASSY-DOOR						A		1
305A	412N1140-58SP		. . . PANEL ASSY-DOOR						B-D		1
310	412N1141-1SP		. . . FACEPLATE								1
315	412N1140-13		. . . STRIP-RTNR								1
320	412N1142-15	 PANEL ASSY								1
321	412N1142-11	 GUSSET								1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
322	412N1142-12										1
325	412N1141-7SP										1
330	SL618-3A										8
335	MS51861-15									A	2
335A	BACS12H4-8									B-D	2
340	NAS620ABL										2
345	412N1245-1										2
350	MS51862-4										2
355	412N1143-13SP										1
360	412N1143-14SP										1
365	H3-1152-1										2
			ATTACHING PARTS								
370	BACS12FA3K4										4
373	MS35333-39										4
			-----*-----								
375	412N1118-1SP										1
380	412N1118-2SP										1
381	412N1154-1									A-C	1
381A	412N1154-5									D	1
382	412N1154-2									A-C	1
382A	412N1154-6									D	1
383	65C27017-3										1
384	BACR15DR3P										2
385	412N1155-1									A	1
385A	412N1155-1									B, C	
387	412N1155-7									B, C	1
387A	412N1155-13									D	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
387B	412N1155-25				.	.	HINGE ASSY			E	1
390	412N1155-2				.	.	HINGE ASSY			A	1
392	412N1155-2				.	.	HINGE ASSY (OPT ITEM 392A)			B, C	1
392A	412N1155-8				.	.	HINGE ASSY (OPT ITEM 392)			B, C	1
392B	412N1155-14				.	.	HINGE ASSY			D	1
-392C	412N1155-26				.	.	HINGE ASSY			E	1
							ATTACHING PARTS				
395	BACB30LK3-18				.	.	BOLT (USED WITH ITEMS 385, 385A, 390, 392)				2
-395A	NAS1801-3-10				.	.	SCREW *[2] (USED WITH ITEMS 387, 387A, 392A, 395)				2
400	412N1227-1				.	.	BOLT (OPT ITEM 400A)				4
-400A	AIC1321-3-8				.	.	BOLT (OPT ITEM 400)				4
405	BACW10P136AL				.	.	WASHER (V10630) (SPEC BACW10P136AL)				6
							----- * -----				
410	MS24665-132				.	.	PIN-COTTER				1
415	MS20392-2C13				.	.	PIN-DRILLED SHANK				1
420	NAS6703PU11				.	.	BOLT (USED ON ITEMS 385,385A,390,392)				1
-420A	NAS6703PU15				.	.	BOLT (USED ON ITEMS 385,385A,390,392)				1
422	BACB30NM3K8				.	.	BOLT (USED ON ITEMS 387,387A,392A,392B)				1
427	BACB30NM3K12				.	.	BOLT (USED ON ITEMS 387,387A,392A,392B)				1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
430	AN960PD10L										3
433	AN960KD10L										
433A	AN960JD10L										1
435	NAS43DD3-5										1
437	NAS43DD3-3								B		1
440	NAS43DD3-6										1
442	NAS43DD3-8								B		1
445	H2948-2										1
-445A	S412N102-16										1
450	H2948-1										1
-450A	S412N102-15										1
455	SB113								A-D		1
-455A	S412N104-4								E		1
460	412N1156-1										1
461	412N1156-13										1
465	412N1156-2										1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
466	412N1156-14											
466A	412N1156-21											1
466B	412N1156-22											1
470	6041-36RX225											2
475	412N1156-3											1
-475A	412N1156-15											
480	412N1156-4											1
-480A	412N1156-16											
480B	412N1156-23											1
480C	412N1156-24											1
485	NAS1833-3-400											6
490	BACS12ER08K14											4
495	AN960PD8											
495A	AN960JD8											4
500	H10-08BAC											
500A	MS21042L08											4
505	BACB30MY6K2											2
507	BACB30MYCK3											2
509	AN960JD10											2
510	H10-3BAC											
510A	MS21042L3											4
515	412N1117-2											1
520	412N1117-6											1
522	65C27016-1											

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
525	412N1153-101									A-C	1
525A	412N1153-157									D	1
530	BACS12ER06K8										4
535	BACS12ER08K6										2
540	NAS514P832-5										4
545	H3-1145-1-5760										1
550	412N1113-7										1
550A	412N1113-11										1
555	412N1113-8										1
555A	412N1113-12										1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1-					
560	SI210-06-2		. . INSERT (V97393)		4
565	SL210-08-1		. . INSERT (V97393)		4
570	BACS12FA3K5		. . SCREW (V06710) (SPEC BACS12FA3K5) (OPT BACS12FA3K5 (V06725)) (OPT BACS12FA3K5 (V06950)) (OPT BACS12FA3K5 (V27624)) (OPT BACS12FA3K5 (V34252)) (OPT BACS12FA3K5 (V56878)) (OPT BACS12FA3K5 (V73197)) (OPT BACS12FA3K5 (V80539)) (OPT BACS12FA3K5 (V92215)) (OPT BACS12FA3K5 (V93907)) (OPT BACS12FA3K5 (V97928))		16
571	BACB30NM3K1		. . BOLT		1
572	AN960JD10L		. . WASHER		2
573	BACN10JC8		. . NUT		1
575	65C27017-1		. . BRACKET		1
580	412N1145-28		. . BRACKET		1
585	BACS12FA3K5		. . SCREW (V06710) (SPEC BACS12FA3K5) (OPT BACS12FA3K5 (V06725)) (OPT BACS12FA3K5 (V06950)) (OPT BACS12FA3K5 (V27624)) (OPT BACS12FA3K5 (V34252)) (OPT BACS12FA3K5 (V56878)) (OPT BACS12FA3K5 (V73197)) (OPT BACS12FA3K5 (V80539)) (OPT BACS12FA3K5 (V92215)) (OPT BACS12FA3K5 (V93907)) (OPT BACS12FA3K5 (V97928))		26
590	65C27023-2		. . SUPPORT-PASS. SVCE UNIT		1
595	412N1146-112		. . SUPPORT ASSY-BULLNOSE		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
600	BACS12ER08K12										11
605	AN960PD8										
605A	AN960JD8										11
610	H10-08BAC										
610A	MS21042L08										11
615	BACR15DR3										4
620	BR1000A08										2
625	412N1145-116										1
630	65C27011-13								A-C		1
630A	65C27011-51								D		1
635	412N1111-1303										
635A	65C27011-1005										1
640	NAS1836-3-11										16
645	65C27011-1205										1
650	NAS1836-3-11										4
655	SL2334-3A2										8
660	65C27011-1208										1
665	NAS1836-3-11										4

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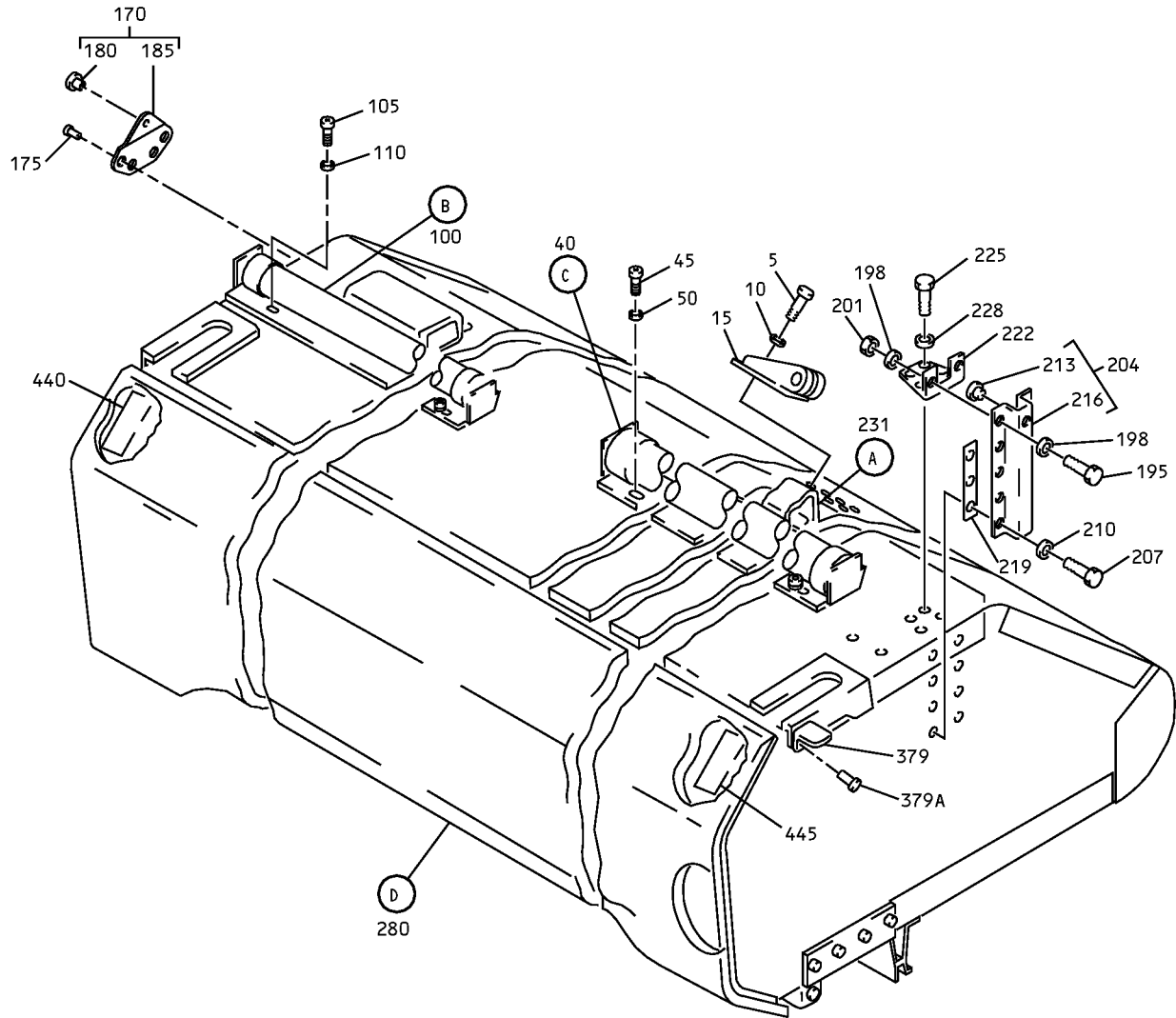


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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
670	SL2334-3A2							 INSERT		4
675	65C27011-1261								... PATTERN ASSY-INSERT		1
680	NAS1836-3-11							 INSERT		8
685	NAS1836-4-11							 INSERT		2
690	65C27011-1313								... PATTERN ASSY-INSERT		1
695	NAS1836-3-11							 INSERT		8
700	SL2334-3A2							 INSERT		4
705	65C27011-2003								... PATTERN ASSY-INSERT		1
710	NAS1836-3-11							 INSERT		6
715	65C27011-2103								... PATTERN ASSY-INSERT		1
720	NAS1836-3-11							 INSERT		7
725	412N1112-36								... BODY ASSY	A-C	1
725A	412N1112-46								... BODY ASSY	D	1

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Overhead Storage Compartment Assembly
IPL Figure 2 (Sheet 1 of 10)

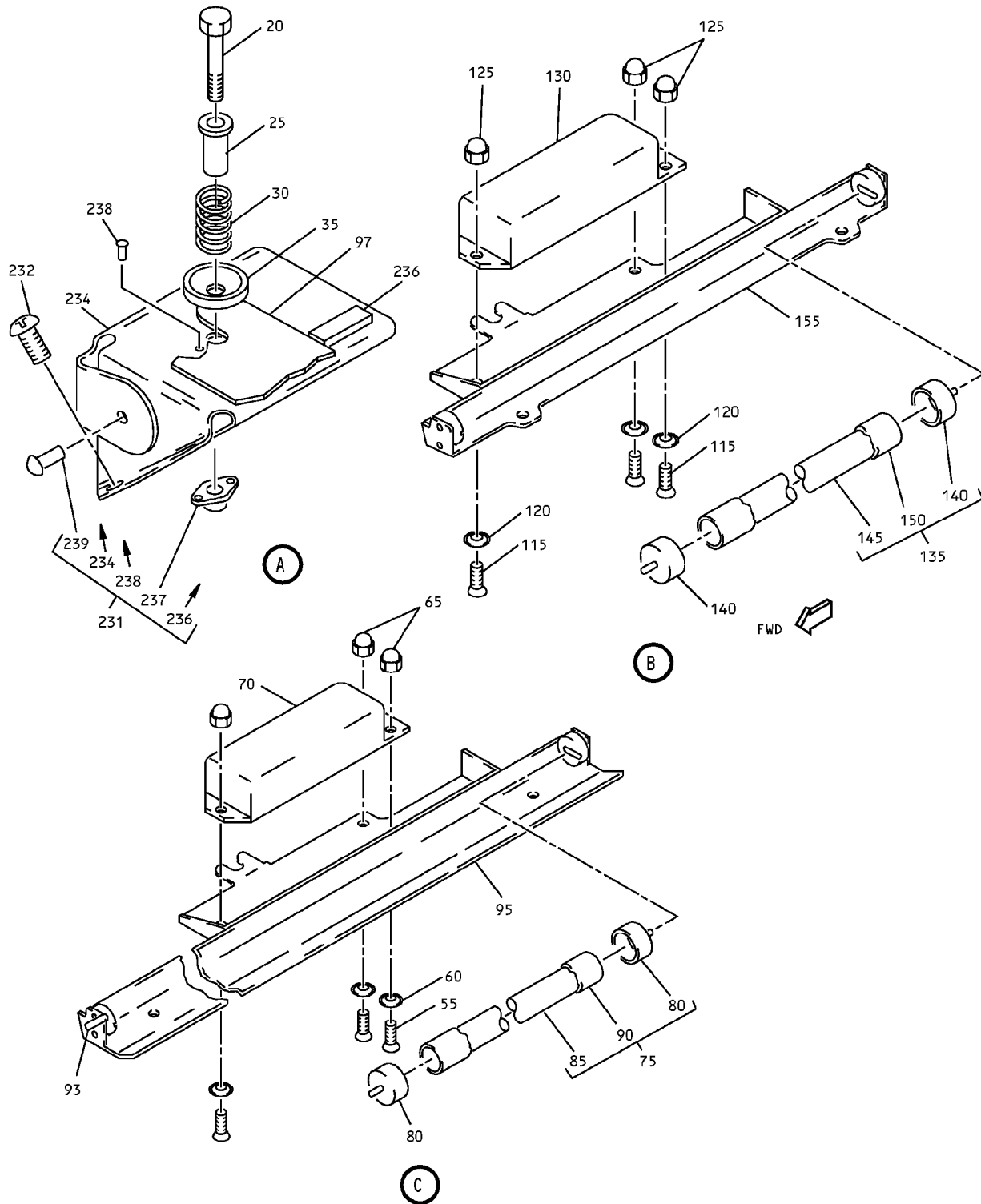
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Overhead Storage Compartment Assembly
IPL Figure 2 (Sheet 2 of 10)

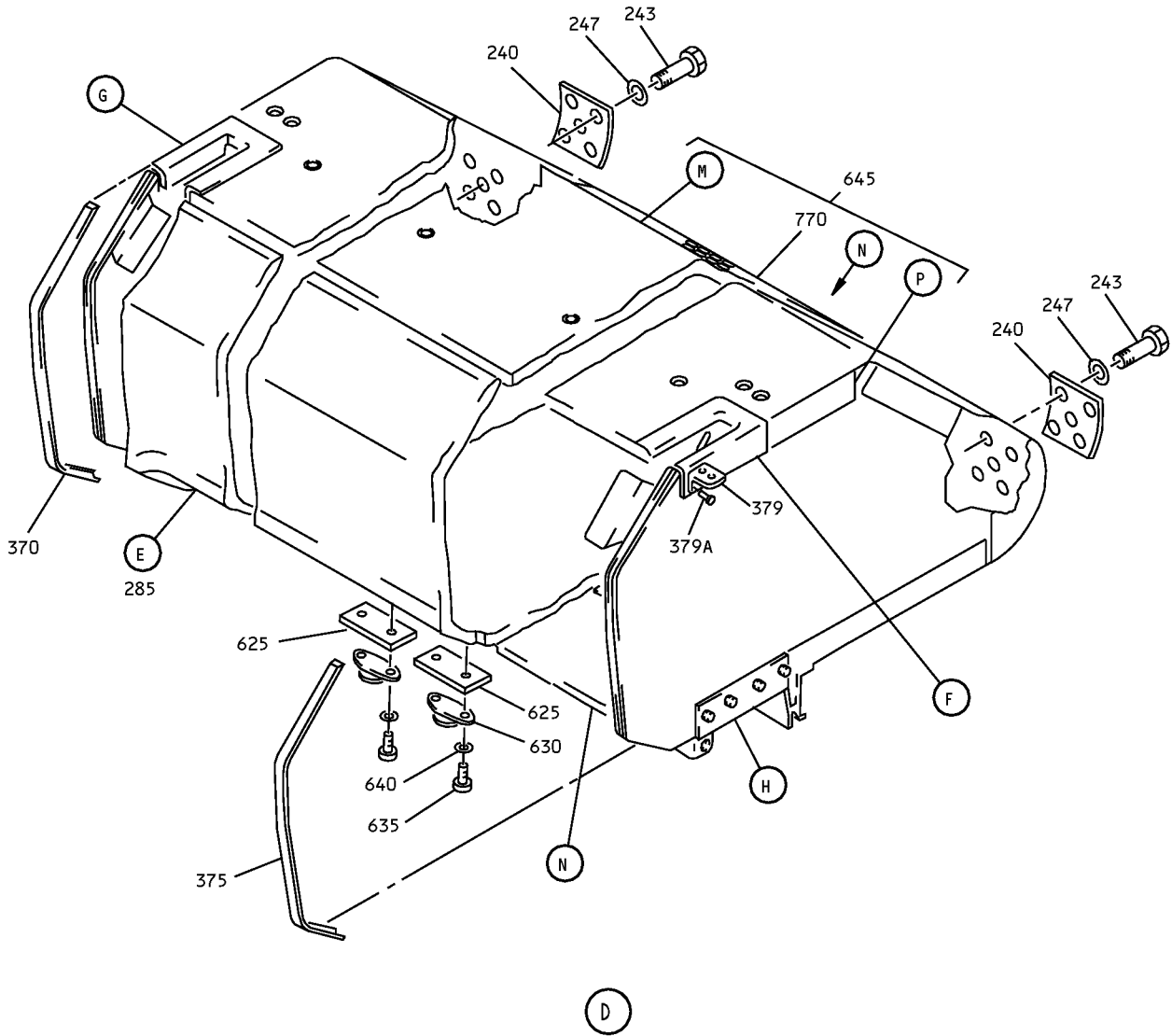
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Overhead Storage Compartment Assembly
IPL Figure 2 (Sheet 3 of 10)

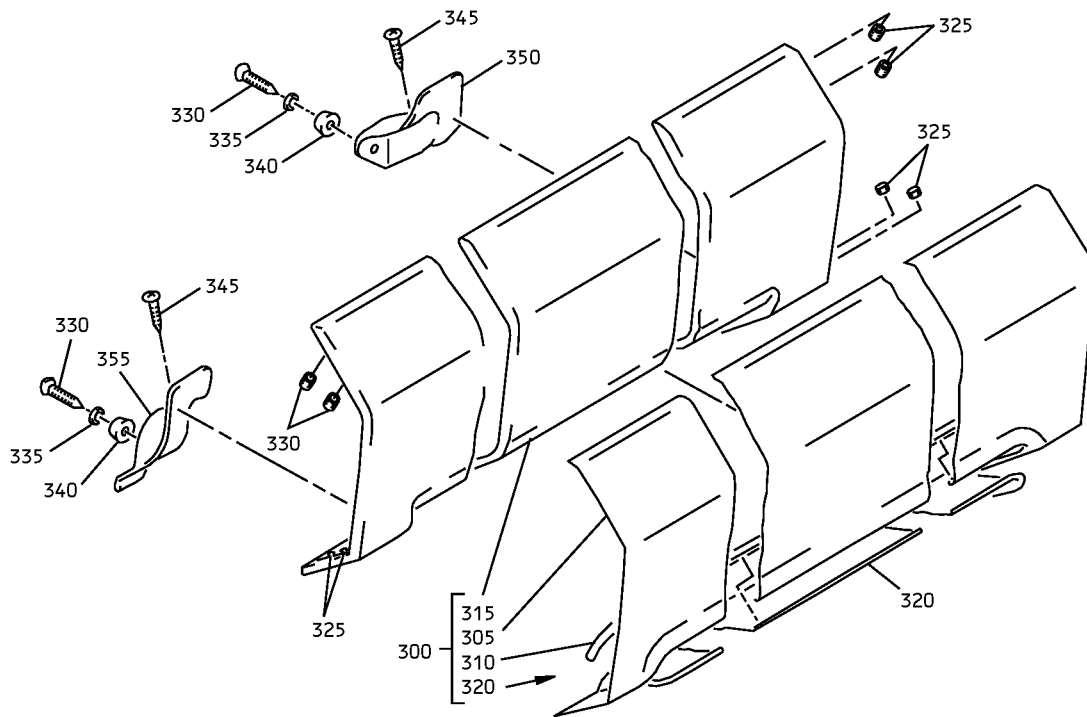
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E

Overhead Storage Compartment Assembly
IPL Figure 2 (Sheet 4 of 10)

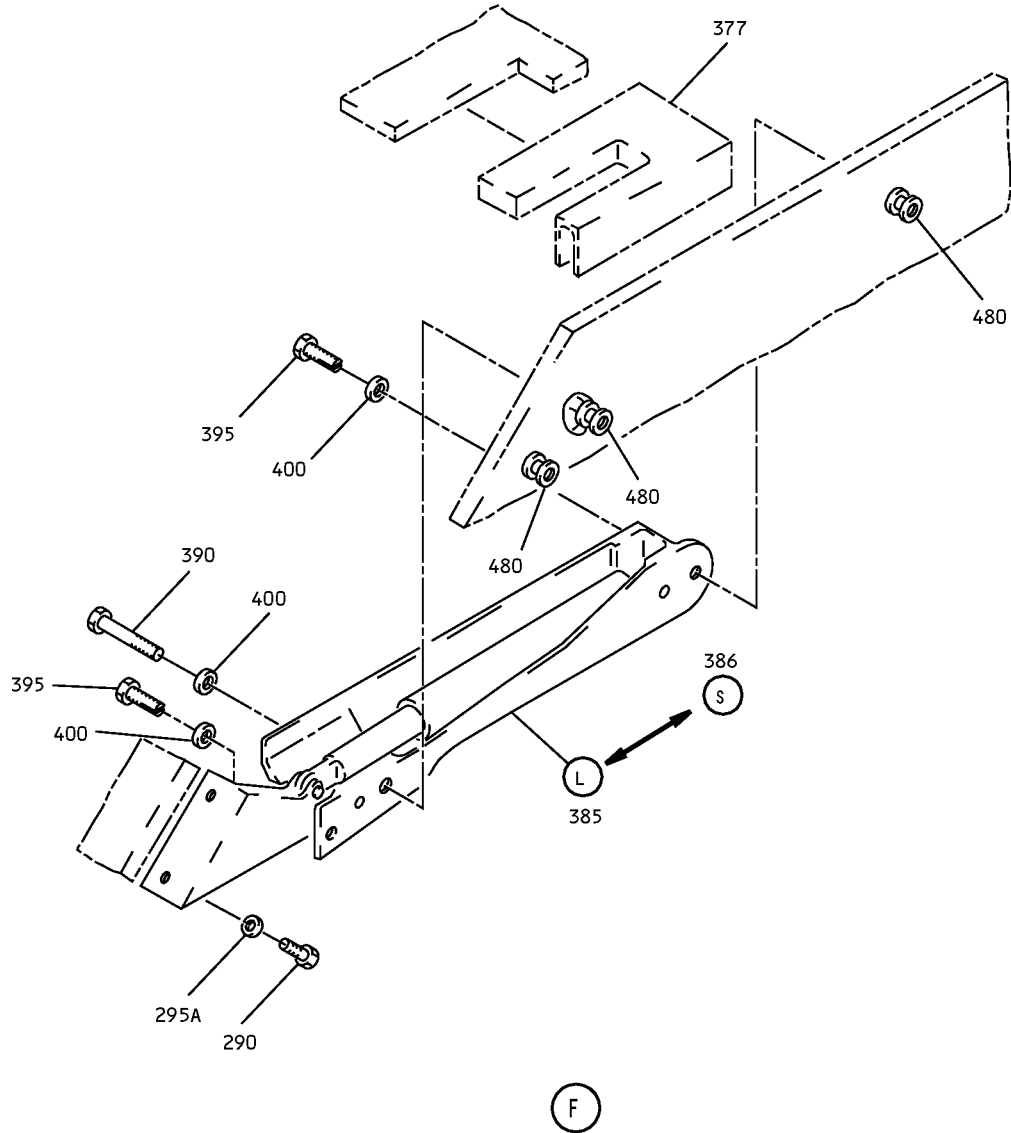
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Overhead Storage Compartment Assembly
IPL Figure 2 (Sheet 5 of 10)

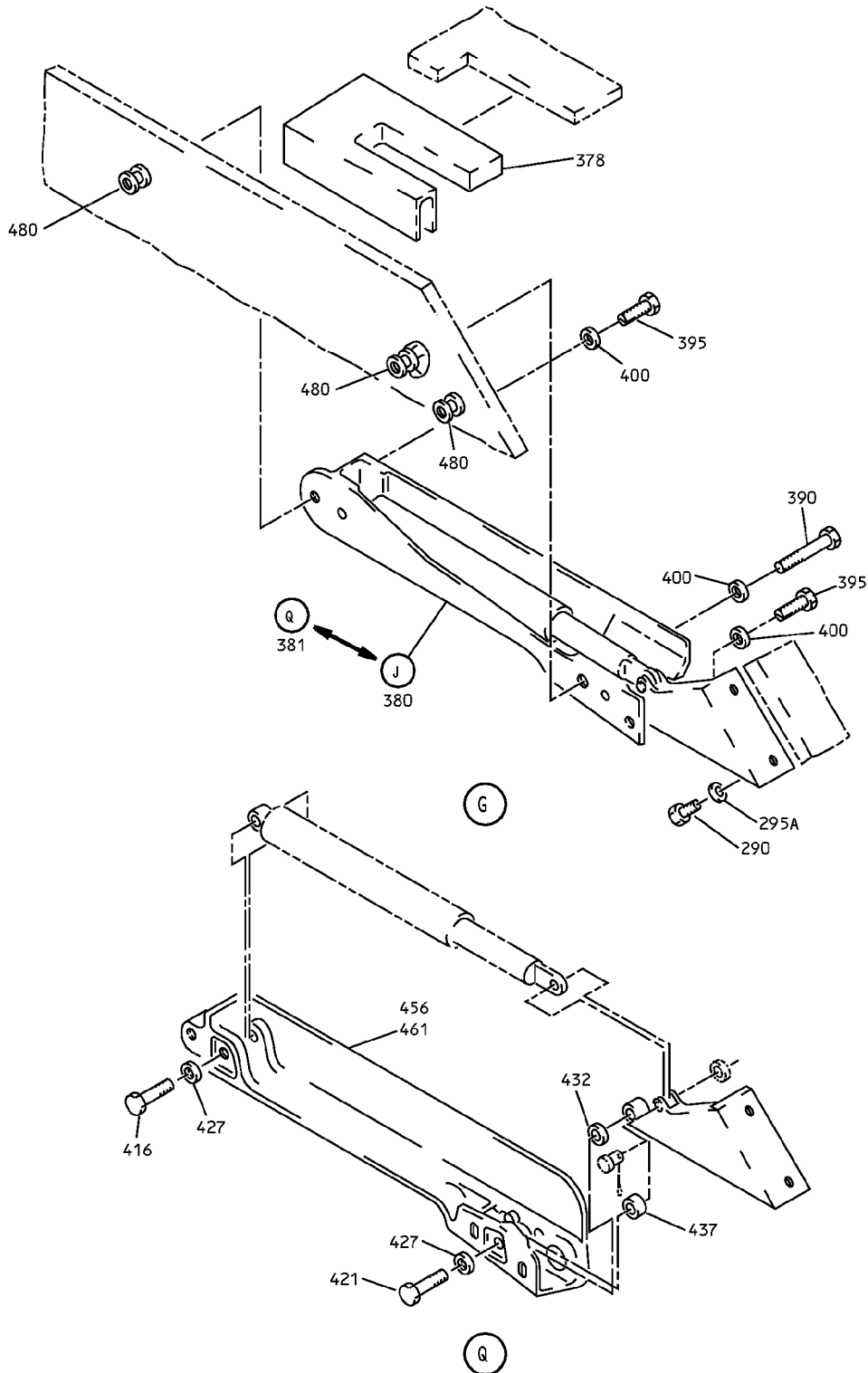
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Overhead Storage Compartment Assembly
IPL Figure 2 (Sheet 6 of 10)

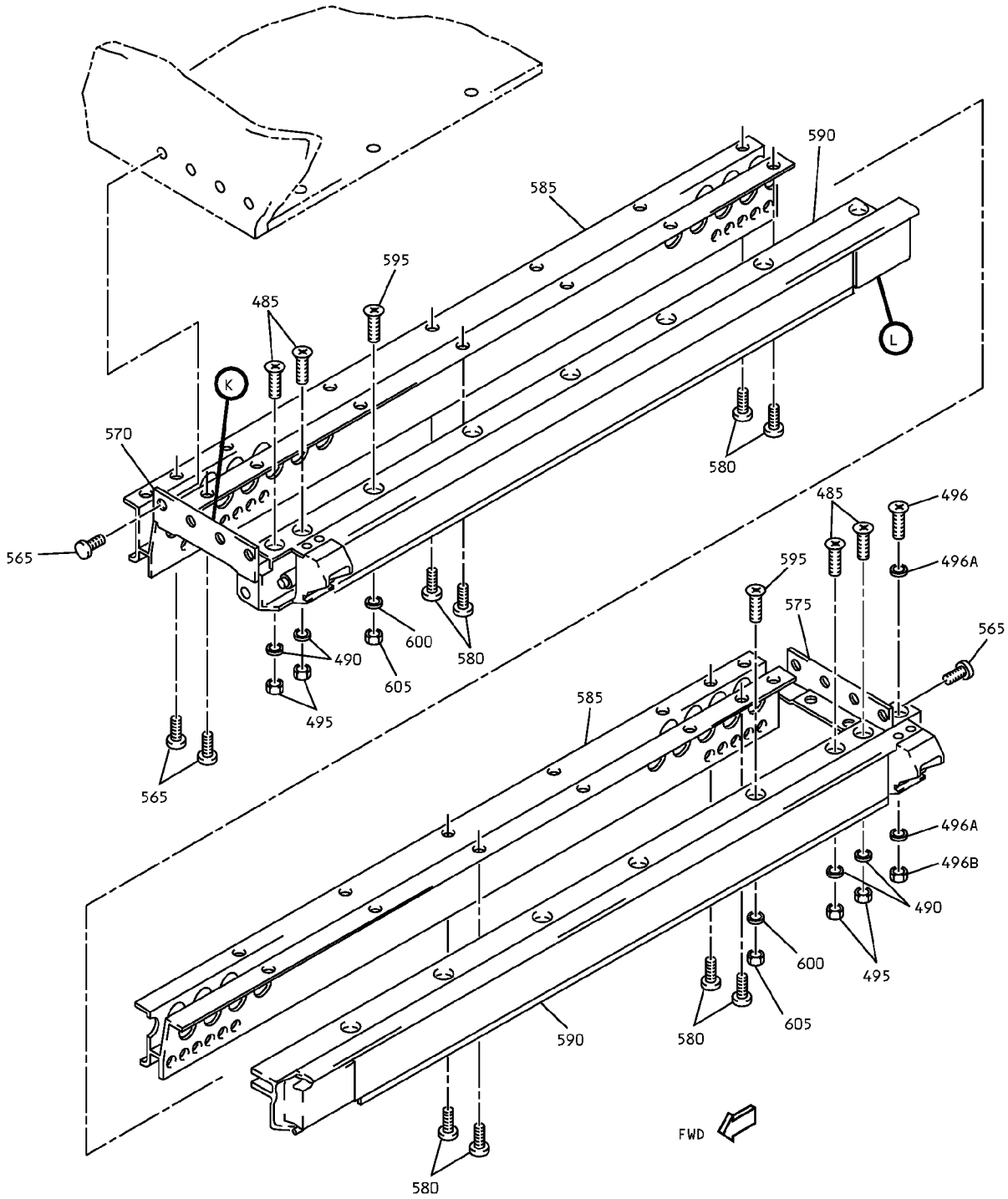
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(H)

Overhead Storage Compartment Assembly
IPL Figure 2 (Sheet 7 of 10)

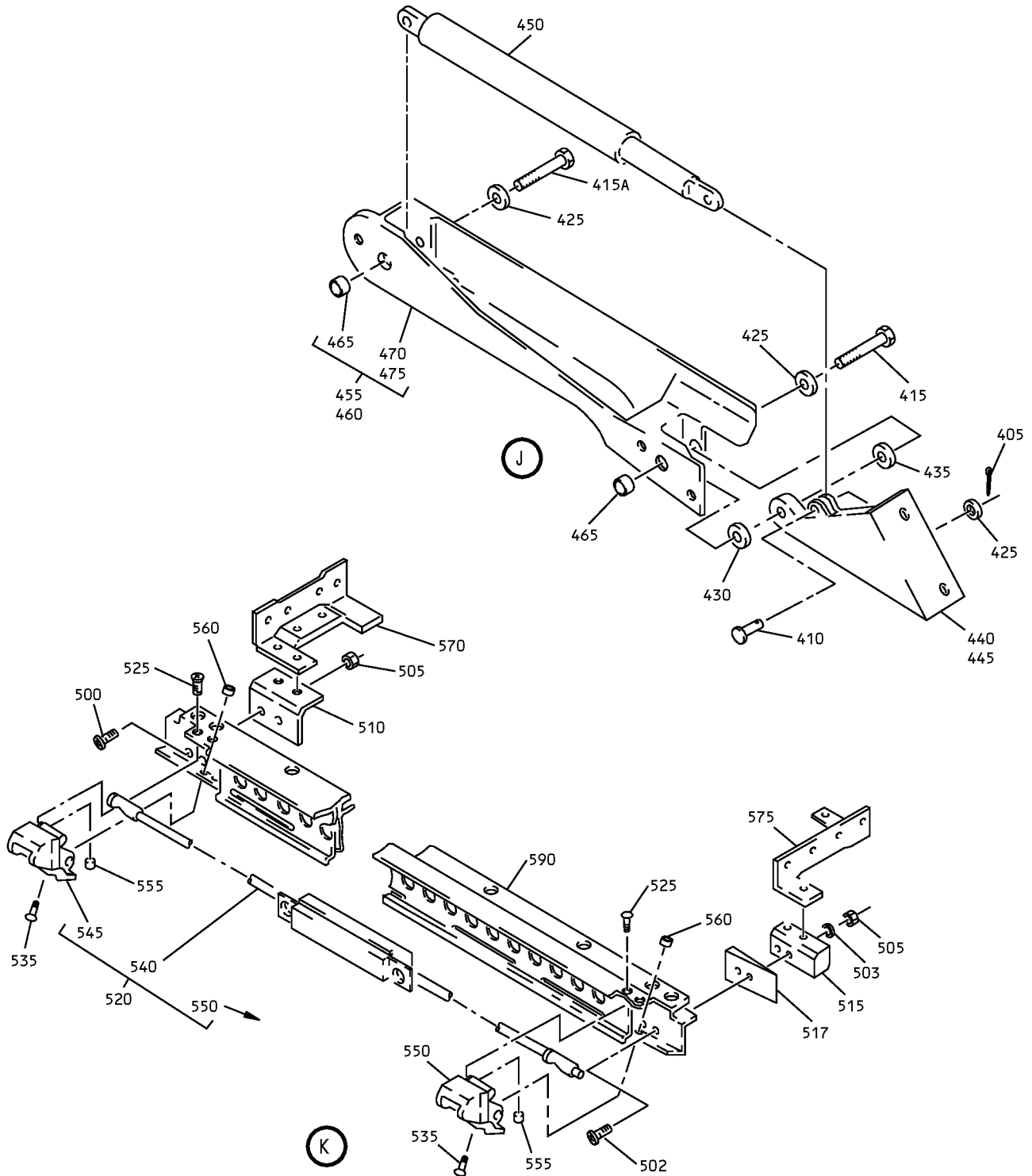
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Overhead Storage Compartment Assembly
IPL Figure 2 (Sheet 8 of 10)

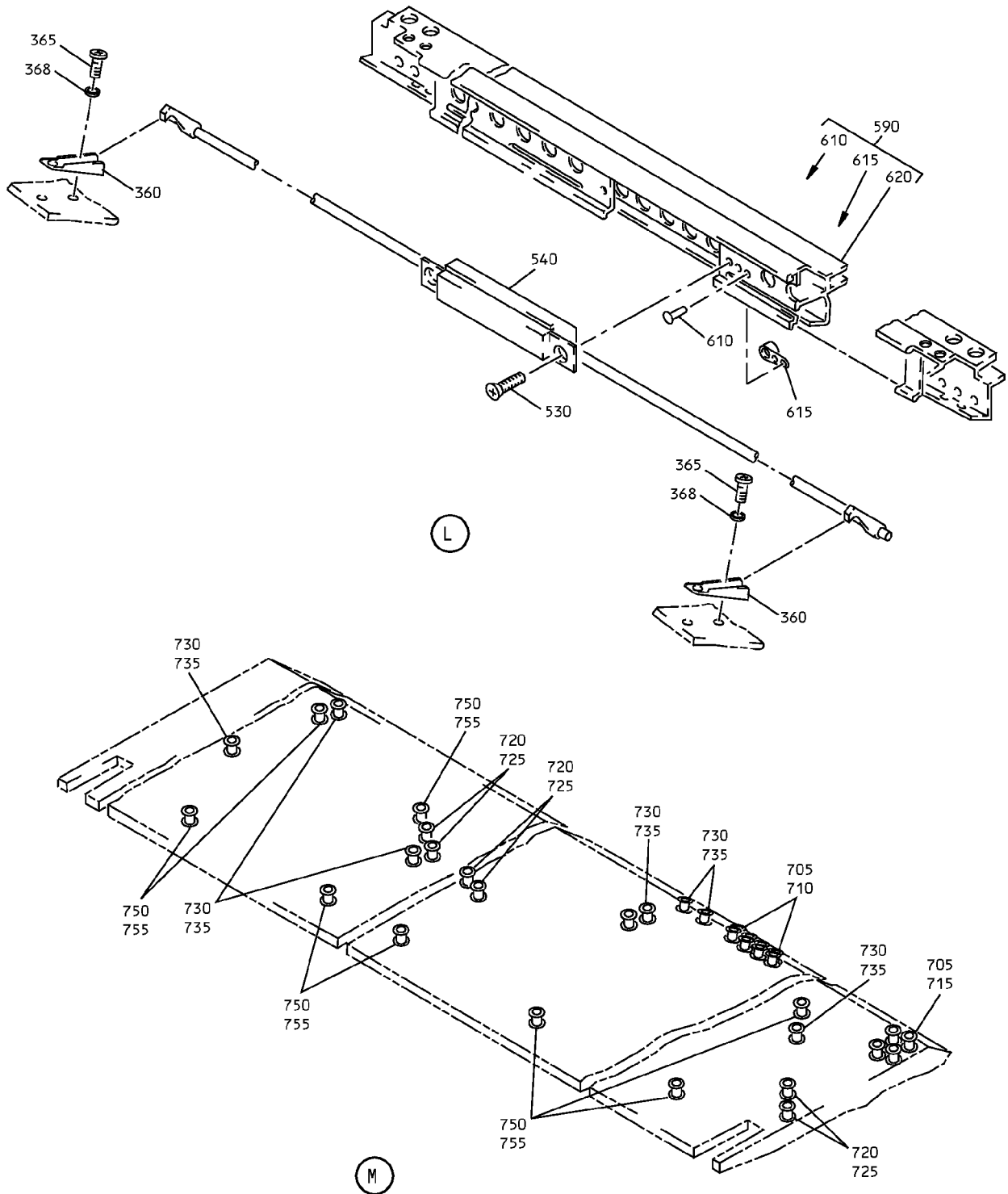
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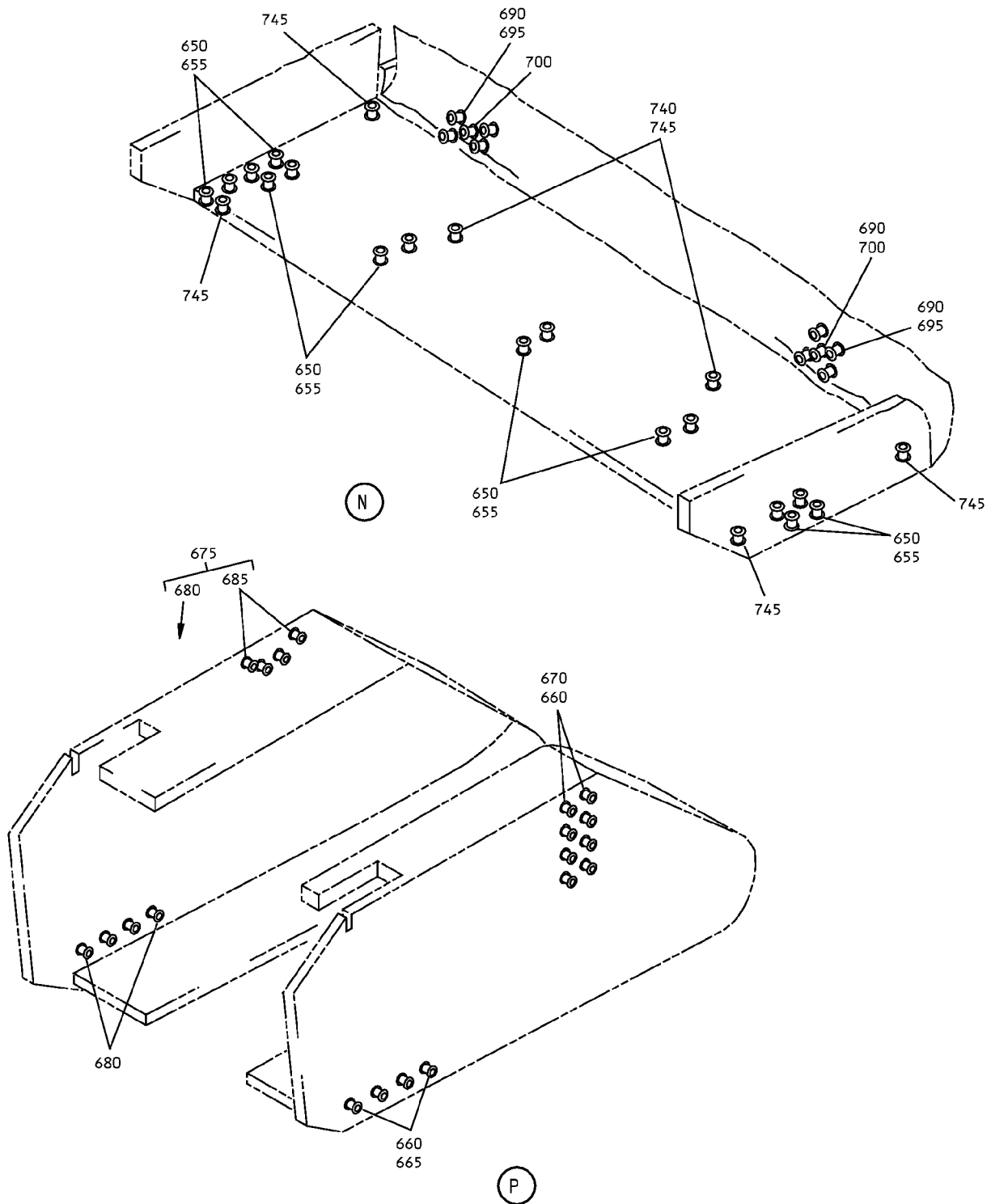
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Overhead Storage Compartment Assembly
IPL Figure 2 (Sheet 9 of 10)

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Overhead Stowage Compartment Assembly
IPL Figure 2 (Sheet 10 of 10)



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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-1	65C27005-16SP									A	RF
-1A	65C27005-56SP									B	RF
-1B	65C27005-91SP									C	RF
-1C	65C27005-92SP									D	RF
-1D	65C27005-95SP									E	RF
-1E	65C27005-104SP									F	RF
-1F	65C34485-4SP									G	RF
5	BACB30NM3K1										8
10	AN960PD10										
10A	AN960JD10										8
15	412N1119-13										1
15A	412N1161-1										1
20	NAS1801-3-11										2
25	BACS18C8-6										2
30	MS24585-1230										2
35	411N3142-28										2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
40	417N5120-25								. LIGHT ASSY	A-C	1
-40A	417N5120-34								. LIGHT ASSY	D-F	1
45	NAS1801-3-5								. SCREW		3
50	AN960PD10L								DELETED		
50A	AN960JD10LL								. WASHER		2
55	BACS12ER3K6								. . SCREW (V06710) (SPEC BACS12ER3K6) (OPT BACS12ER3K6 (V06725)) (OPT BACS12ER3K6 (V06950)) (OPT BACS12ER3K6 (V27624)) (OPT BACS12ER3K6 (V34252)) (OPT BACS12ER3K6 (V56878)) (OPT BACS12ER3K6 (V73197)) (OPT BACS12ER3K6 (V80539)) (OPT BACS12ER3K6 (V92215)) (OPT BACS12ER3K6 (V93907)) (OPT BACS12ER3K6 (V97928))		3
60	BACW10UD10								. . WASHER		3
65	F22K1-02								. . NUT (V72962) (SPEC BACN10R10L) (OPT 22K1-02 (V72962)) (OPT 26CL02 (V07170))		3
70	05939-5								. . BALLAST (V17023) (SPEC S283N702-5)	A-C	1
-70A	05939-13								. . BALLAST (V17023) (SPEC S283N702-13)	D-F	1
75	417N5120-11								. . LAMP ASSY		1
80	2055150								. . . CAP-END (V04169)		2
85	F20T12WW								. . . LAMP-FLUOR. (V03805)		1
90	LP1625-24								. . . TUBE-COVER (V08128)		1
93	1864								. . LAMP-NIGHT		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 95	800000255-22		.	.	HOUSING (V05617) (SPEC S417N507-22) (FOR DETAILS SEE FIG. 80)						A-C	1
-95A	800000255-30		.	.	HOUSING (V05617) (SPEC S417N507-30) (FOR DETAILS SEE FIG. 80)						D-F	1
97	65C28117-3		.	.	PAD							1
100	417N5120-38		.	.	LIGHT ASSY (OPT ITEM 100A)						B-F	1
-100A	417N5120-47		.	.	LIGHT ASSY (OPT ITEM 100)						B-F	1
100C	417N5120-38		.	.	LIGHT ASSY						A	1
					ATTACHING PARTS							
105	NAS1801-3-5		.	.	SCREW							2
110	AN960PD10L				DELETED							
110A	AN960JD10LL		.	.	WASHER							2
			-----*									
115	BACS12ER3K6		.	.	SCREW (V06710) (SPEC BACS12ER3K6) (OPT BACS12ER3K6 (V06725)) (OPT BACS12ER3K6 (V06950)) (OPT BACS12ER3K6 (V27624)) (OPT BACS12ER3K6 (V34252)) (OPT BACS12ER3K6 (V56878)) (OPT BACS12ER3K6 (V73197)) (OPT BACS12ER3K6 (V80539)) (OPT BACS12ER3K6 (V92215)) (OPT BACS12ER3K6 (V93907)) (OPT BACS12ER3K6 (V97928))							3
120	BACW10UD10		.	.	WASHER							3
125	F22K1-02		.	.	NUT (V72962) (SPEC BACN10R10L) (OPT 22K1-02 (V72962)) (OPT 26CL02 (V80539))							3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
130	05939-7		. .								1
135	417N5120-12		. .								1
140	2055132		. . .								2
145	F15T8WW		. . .								1
150	LP1610-1B		. . .								1
155	800000255-37		. .								1
-155A	417N5120-42		. .								1
160	BACS12ER3K6										
-163	65C28117-3		. .								1
170	412N1119-1		. FITTING ASSY								1
175	BACS12ER3K6		. SCREW								4
180	BACB28B6-220P		. . BUSHING								1
185	412N1119-2		. . FITTING								1
195	BACB30NM3K3		. BOLT								2
198	AN960DD10L		DELETED								
198A	AN960JD10LL		. WASHER								4
201	BACN10JC3		DELETED								
201A	MS21042L3		. NUT								2
204	65C27017-11		. BRACKET ASSY								1
			ATTACHING PARTS								
207	BACB30NM3K2		. BOLT								8
210	AN960PD10		DELETED								
210A	AN960JD10		. WASHER								8
			----- * -----								
213	BACB28B6-235P		. . BUSHING								1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
216	65C27017-12							. . BRACKET			1
219	65C27017-15							. SHIM			2
222	412N1119-41							. FITTING			1
225	BACB30NM3K1							. BOLT			4
228	AN960PD10L							DELETED			4
228A	AN960JD10LL							. WASHER			4
231	65C27481-36							. BRACKET ASSY			1
								ATTACHING PARTS			
232	BACS12FA3K4							. SCREW			2
								----- * -----			
234	65C27481-37							. . BRACKET			1
236	65C27481-38							. . BLOCK, RUBBER			1
237	BACN10JR3FR							. . NUTPLATE			1
238	BACR15BA3A							. . RIVET (SIZE DETERMINED ON INST)			2
239	NAS1398D4							. . RIVET (SIZE DETERMINED ON INST)			2
240	412N1119-12							. BRACKET			2
								ATTACHING PARTS			
243	BACB30NM3K1							. BOLT			4
247	AN960PD10							DELETED			
247A	AN960JD10							. WASHER			4
								----- * -----			
250	412N1119-12							. BRACKET			1
280	65C27008-14SP							. MODULE ASSY	A		1
-280A	65C27008-54SP							. MODULE ASSY	B, E		1
-280B	65C27008-88SP							. MODULE ASSY	C, D		1
-280C	65C27008-97SP							. MODULE ASSY	F		1
-281	65C34485-28							. MODULE ASSY	G		1
285	412N1140-1SP							. . DOOR ASSY	A		1
285A	412N1140-41SP							. . DOOR ASSY	B-F		1
-285B	412N1140-88							. . DOOR ASSY	G		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-			ATTACHING PARTS								
290	NAS1801-3-4		..								4
295	MS35333-39		..								4
			-----*-----								
300	412N1140-18SP		...							A	1
300A	412N1140-58SP		...							B-F	1
305	412N1141-58		DELETED								
305A	412N1141-1SP									1
310	412N1140-13									1
315	412N1142-15									1
-316	412N1142-11									1
-317	412N1142-12									1
320	412N1141-7SP									1
325	SL618-3A		... INSERT (V97393)								8
330	MS51861-15		... SCREW							A	
330A	BACS12H4-8		... SCREW							B-F	2
335	AN960PD4L		DELETED								
335A	NAS620ABL		... WASHER								2
340	412N1245-1		... BUMPER								2
345	MS51862-4		... SCREW								2
350	412N1143-13SP		... COVER								1
355	412N1143-14SP		... COVER								1
360	H3-1152-1		.. PLATE ASSY-STRIKER (V34941)								2
			ATTACHING PARTS								
365	BACS12FA3K4		.. SCREW								4
368	MS35333-39		.. WASHER								4
			-----*-----								
370	412N1118-1SP		.. RETAINER-VERT. TRIM								1
375	412N1118-2SP		.. RETAINER-VERT. TRIM								1
377	412N1154-1		.. REINFORCEMENT-CORNER							A-E	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
377A	412N1154-5		. .							F	1
378	412N1154-2		. .							A-E	1
378A	412N1154-6		. .							F	1
379	65C27017-3		. .								1
379A	BACR150R3P		. .								2
380	412N1155-1		. .							A	1
-380A	412N1155-1		. .							B-E	1
-381	412N1155-7		. .							B-E	1
-381A	412N1155-13		. .							F	1
-381B	412N1155-25		. .							G	1
385	412N1155-2		. .							A	1
-385A	412N1155-2		. .							B-E	
-386	412N1155-8		. .							B-E	
-386A	412N1155-14		. .							F	1
-386B	412N1155-26		. .							G	1
390	BACB30LK3-18		. .								2
-390A	NAS1801-3-10		. .								
395	412N1227-1		. .								4
-395A	AIC1321-3-8		. .								4
400	BACW10P136AL		. .								6
405	MS24665-132		. . .								1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
410	MS20392-2C13										1
415	NAS6703PU11										1
-415A	NAS6703PU15										1
416	BACB30NM3K12										1
421	BACB30NM3K8										1
425	AN960PD10L										3
427	AN960PD10L										DELETED
427A	AN960KD10L										DELETED
427B	AN960JD10L										1
430	NAS43DD3-5										1
432	NAS43DD3-3										1
435	NAS43DD3-6										1
437	NAS43DD3-8										1
440	H2948-2										1
440A	S412N102-16										1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
445	H2948-1		. . .	HINGE							1
				(V83014)							
				(SPEC S412N102-1)							
				(USED ON ITEM 385,385A,386)							
445A	S412N102-15		. . .	HINGE							1
				(USED ON ITEM 386A)							
450	SB113		. . .	ACTUATOR					A-F		1
				(V24984)							
				(SPEC S412N104-1)							
-450A	S412N104-9		. . .	ACTUATOR					G		1
				(V24984)							
455	412N1156-1		. . .	CHASSIS ASSY							1
				(USED ON ITEM 380,380A)							
456	412N1156-13		. . .	CHASSIS ASSY							1
				(USED ON ITEM 381)							
460	412N1156-2		. . .	CHASSIS ASSY							1
				(USED ON ITEM 385,385A)							
461	412N1156-14		. . .	CHASSIS ASSY							1
				(USED ON ITEM 386)							
461A	412N1156-21		. . .	CHASSIS ASSY							1
				(USED ON ITEM 381A)							
461B	412N1156-22		. . .	CHASSIS ASSY							1
				(USED ON ITEM 386A)							
465	6041-3BRX225		INSERT							2
				(V01556)							
470	412N1156-3		CHASSIS							1
				(USED ON ITEM 455)							
-470A	412N1156-15		CHASSIS							1
				(USED ON ITEM 456)							
475	412N1156-4		CHASSIS							1
				(USED ON ITEM 460)							
-475A	412N1156-16		CHASSIS							1
				(USED ON ITEM 461)							
475B	412N1156-23		CHASSIS							1
				(USED ON ITEM 461A)							
475C	412N1156-24		CHASSIS							1
				(USED ON ITEM 461B)							
480	NAS1833-3-400		. .	INSERT							6

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
485	BACS12ER08K14								. . SCREW		4
490	AN960PD8								DELETED		
490A	AN960JD8								. . WASHER		4
495	H10-08BAC								DELETED		
495A	MS21042L08								. . NUT		4
496	BACB30NM3K1								. . SCREW		1
496A	AN960JD10LL								. . WASHER		2
496B	MS21042L3								. . NUT		1
500	BACB30MY6K2								. . BOLT		4
502	BACB30MY6K3								. . BOLT		
503	AN960JD10								. . WASHER		2
505	H10-3BAC								DELETED		
505A	MS21042L3								. . NUT		4
510	412N1117-1								. . FITTING		1
515	412N1117-7								. . FITTING		1
517	65C27016-3								. . FITTING TAPERED		
520	412N1153-101								. . LATCH ASSY (60-IN.)	A-E	1
520A	412N1153-157								. . LATCH ASSY (60-IN.)	F	1
525	BACS12ER96K8								. . SCREW (V06710) (SPEC BACS12ER06K8) (OPT BACS12ER06K8 (V06725)) (OPT BACS12ER06K8 (V06950)) (OPT BACS12ER06K8 (V27624)) (OPT BACS12ER06K8 (V34252)) (OPT BACS12ER06K8 (V56878)) (OPT BACS12ER06K8 (V73197)) (OPT BACS12ER06K8 (V80539)) (OPT BACS12ER06K8 (V92215)) (OPT BACS12ER06K8 (V93907)) (OPT BACS12ER06K8 (V97928))		4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
530	BACS12ER08K6		. .	SCREW							2
				(V06710)							
				(SPEC BACS12ER08K6)							
				(OPT BACS12ER3K6 (V06725))							
				(OPT BACS12ER3K6 (V06950))							
				(OPT BACS12ER3K6 (V27624))							
				(OPT BACS12ER3K6 (V34252))							
				(OPT BACS12ER3K6 (V56878))							
				(OPT BACS12ER3K6 (V73197))							
				(OPT BACS12ER3K6 (V80539))							
				(OPT BACS12ER3K6 (V92215))							
				(OPT BACS12ER3K6 (V93907))							
				(OPT BACS12ER3K6 (V97928))							
535	NAS14P832-5		. .	SCREW							4
540	H3-1145-1-4760		. . .	LATCH ASSY							1
				(V34941)							
				(SPEC S412N101-1050)							
545	412N1113-7		. . .	COVER				A-E			1
545A	412N1113-11		. . .	COVER				F			1
550	412N1113-8		. . .	COVER				A-E			1
550A	412N1113-12		. . .	COVER				F			1
555	SL210-06-2		. . .	INSERT							4
				(V97393)							
560	SL210-08-1		. . .	INSERT							4
				(V97393)							
565	BACB12FA3K5		. .	SCREW							16
				(V06710)							
				(SPEC BACS12FA3K5)							
				(OPT BACS12FA3K5 (V06725))							
				(OPT BACS12FA3K5 (V06950))							
				(OPT BACS12FA3K5 (V27624))							
				(OPT BACS12FA3K5 (V34252))							
				(OPT BACS12FA3K5 (V56878))							
				(OPT BACS12FA3K5 (V73197))							
				(OPT BACS12FA3K5 (V80539))							
				(OPT BACS12FA3K5 (V92215))							
				(OPT BACS12FA3K5 (V93907))							
				(OPT BACS12FA3K5 (V97928))							
570	412N1145-27		. .	BRACKET							1
575	65C27017-2		. .	BRACKET							1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
580	BACS12FA3K5		. .	SCREW							26
				(V06710)							
				(SPEC BACS12FA3K5)							
				(OPT BACS12FA3K5 (V06725))							
				(OPT BACS12FA3K5 (V06950))							
				(OPT BACS12FA3K5 (V27624))							
				(OPT BACS12FA3K5 (V34252))							
				(OPT BACS12FA3K5 (V56878))							
				(OPT BACS12FA3K5 (V73197))							
				(OPT BACS12FA3K5 (V80539))							
				(OPT BACS12FA3K5 (V92215))							
				(OPT BACS12FA3K5 (V93907))							
				(OPT BACS12FA3K5 (V97928))							
585	65C27023-1		. .	SUPPORT-PASS. SVCE UNIT							1
590	412N1146-111		. .	SUPPORT ASSY-BULLNOSE							1
				ATTACHING PARTS							
595	BACS12ER08K12		. .	SCREW							11
				(SPEC BACS12ER08K12)							
600	AN960PD8			DELETED							
600A	AN960JD8		. .	WASHER							11
605	H10-08BAC			DELETED							
605A	MS21042L08		. .	NUT							11
				----- * -----							
610	BACR15DR3		. . .	RIVET							4
				(SIZE DETERMINED ON INST)							
615	BR1000A08		. . .	NUTPLATE							2
				(SPEC BACN10KB08)							
				(OPT K2000-08 (V15653))							
				(OPT RMA9207-82 (V72962))							
				(OPT T8109S832 (V11815))							
				(OPT VN101A1-82 (V92215))							
				(OPT NS103184-82 (V80539))							
620	412N1146-115		. . .	SUPPORT							1
625	BACF3F009J024NN			DELETED							
630	BACS14K6			DELETED							
635	NAS603-6P			DELETED							
640	AN960PD10L			DELETED							
645	65C27011-14		. .	BODY ASSY					A, B, E		1

-Item not Illustrated

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-645A	65C27011-42									C, D	
-645B	65C27011-52									F	1
650	65C27011-1006										1
655	NAS1836-3-11										16
660	65C27011-1206										1
665	NAS1836-3-11										4
670	SL2334-3A2										8
675	65C27011-1207										1
680	NAS1836-3-11										4
685	SL2334-3A2										4
690	65C27011-1262										1
695	NAS1836-3-11										8
700	NAS1836-4-11										2
705	65C27011-1314										1
710	NAS1836-3-11										8
715	SL2339-3A2										4
720	65C27011-2002										1
725	NAS1836-3-11										6
730	65C27011-2102										1
735	NAS1836-3-11										7
740	65C27011-4003									C, D	1
745	NAS1833-3-400										6
750	65C27011-4101									C, D	1
755	NAS1833-3-400										10
760	65C27011-5001										1
765	NAS1836-3-11										4
770	412N1112-36									A-E	1
770A	412N1112-46									F	1

-Item not Illustrated

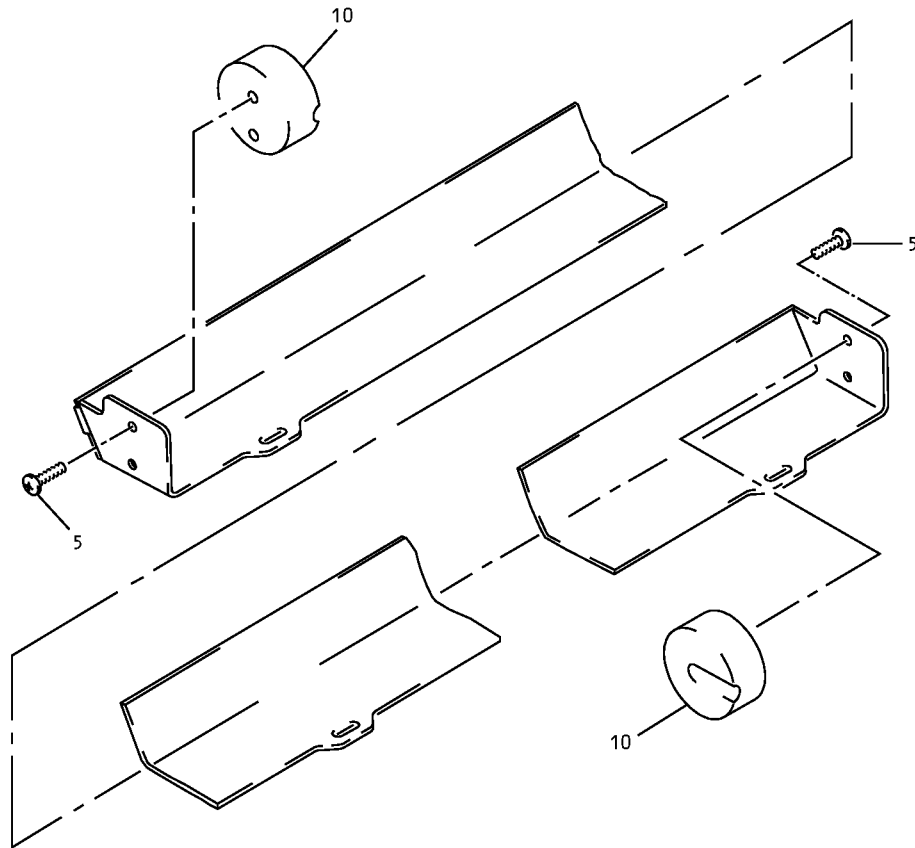
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Ceiling Light Assembly
IPL Figure 80

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
80- -1	800000255-21		LIGHT ASSY-CLG (V05617) (SPEC S417N507-21) (THIS ASSEMBLY IS NOT BOEING MANUFACTURED. PARTS BREAKDOWN FOR REFERENCE ONLY. CONSULT VENDOR FOR ANY ADDITIONAL INFORMATION)								RF
-1A	800000255-17		LIGHT ASSY-CLG (V05617) (SPEC S417N507-17) (THIS ASSEMBLY IS NOT BOEING MANUFACTURED. PARTS BREAKDOWN FOR REFERENCE ONLY. CONSULT VENDOR FOR ANY ADDITIONAL INFORMATION)								RF
5	MS35206-323		. SCREW								4
10	BV03112-03-33		. HOLDER-BRUCE LAMP								2

-Item not Illustrated

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