



COMPONENT MAINTENANCE MANUAL WITH ILLUSTRATED PARTS LIST

OVERHEAD STOWAGE COMPARTMENT ASSEMBLY

PART NUMBER
65C27005-100, -109, -46, -48, -59, -6, -8, -89, -93,
-96, -97, 65C34485-9

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COMPONENT MAINTENANCE MANUAL

Revision No. 10
Jul 01/2009

To: All holders of OVERHEAD STOWAGE COMPARTMENT ASSEMBLY 25-28-37.

Attached is the current revision to this COMPONENT MAINTENANCE MANUAL

The COMPONENT MAINTENANCE MANUAL is furnished either as a printed manual, on microfilm, or digital products, or any combination of the three. This revision replaces all previous microfilm cartridges or digital products. All microfilm and digital products are reissued with all obsolete data deleted and all updated pages added.

For printed manuals, changes are indicated on the List of Effective Pages (LEP). The pages which are revised will be identified on the LEP by an R (Revised), A (Added), O (Overflow, i.e. changes to the document structure and/or page layout), or D (Deleted). Each page in the LEP is identified by Chapter-Section-Subject number, page number and page date.

Pages replaced or made obsolete by this revision should be removed and destroyed.

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Location of Change

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NO HIGHLIGHTS

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COMPONENT MAINTENANCE MANUAL

INTRODUCTION

1. General

- A. The instructions in this manual supply the data necessary to do the maintenance functions together with the test, fault isolation, repair, and replacement of the defective parts.
- B. This manual is divided into different parts:
 - (1) Title Page
 - (2) Transmittal Letter
 - (3) Highlights
 - (4) List of Effective Pages
 - (5) Table of Contents
 - (6) Temporary Revision & Service Bulletin Record
 - (7) Record of Revisions
 - (8) Record of Temporary Revisions
 - (9) Introduction
 - (10) Procedures & IPL Sections
- C. Components that can be repaired have a different repair number for each specified repair. To find the repair number location of a component, look in the Repair-General procedure at the beginning of the REPAIR section. The Repair-General procedure also has an explanation of the True Position Dimension symbols used.
- D. All dimensions, measures, quantities and weights included are in English units. When metric equivalents are given they will be in the parentheses that follow the English units.
- E. The introduction to the Illustrated Parts List (IPL) shows how the IPL data is used.
- F. Design changes, optional parts, configuration differences and Service Bulletin modifications may cause different part numbers. These part numbers are identified in the IPL with an alphabetical letter which is added to the end of the basic item number. This new item number is referred to as an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless shown differently.
- G. The tool reference numbers found in the individual procedures and in the Special Tools, Fixtures, and Equipment section are used to identify if a tool is a standard tool (STD-XXXX), a commercial tool (COM-XXXX), or a Special Tool (SPL-XXXX). This reference number is also used to distinguish between tools with similar names in the same procedure. These reference numbers are for use in the documentation only. They are not to be used for ordering tools.

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INTRODUCTION

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COMPONENT MAINTENANCE MANUAL

OVERHEAD STOWAGE COMPARTMENT ASSEMBLY - DESCRIPTION AND OPERATION

1. Description

- A. The overhead stowage compartment is composed of a nomex honeycomb core body which supports a light assembly, bullnose and PSU supports, fittings and brackets, a latch which mounts on the bullnose extrusion of the body, and a door which is connected to the body by two hinges with mechanical actuators.

2. Operation

- A. The door is restrained in the closed position by engagement of pawls on the latch with striker rollers on each end of the door. When force is applied to the latch handle, the pawls disengage from the striker rollers and actuator force opens and rotates the door upwards.

3. Leading Particulars (approximate)

- A. Width – 28 inches
- B. Length – 60 inches
- C. Height – 14 inches
- D. Weight – 20-27 pounds

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DESCRIPTION AND OPERATION

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TESTING AND FAULT ISOLATION

(NOT APPLICABLE)

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TESTING AND FAULT ISOLATION

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DISASSEMBLY

1. General

- A. This procedure has the data necessary to disassemble the overhead stowage compartment assembly.

2. Disassembly

- A. Procedure

NOTE: Disassemble this component only as necessary to complete fault isolation, determine part serviceability, perform required repairs, and restore unit to serviceable condition.

CAUTION: THE STOWAGE ASSEMBLY CONSISTS OF APPEARANCE ITEMS. SPECIAL CARE MUST BE TAKEN TO PREVENT MARRING VISIBLE SURFACES.

- (1) No special instructions required. Use standard industry practices.

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DISASSEMBLY

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CLEANING

1. General

- A. This procedure has the data necessary to clean the overhead stowage compartment assembly.
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the subjects identified in this procedure.

2. Cleaning

A. References

Reference	Title
SOPM 20-30-03	GENERAL CLEANING PROCEDURES

B. Procedure.

- (1) Clean all plastic parts per Cleaning of Interior Painted and Plastic Parts in SOPM 20-30-03.
- (2) Use standard industry practices for cleaning aluminum parts.

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CLEANING

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CHECK

(NOT APPLICABLE)

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CHECK
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REPAIR

1. Contents

A. Repair, refinish, and replacement procedures are included in separate REPAIR sections as follows:

Table 601:

P/N	NAME	REPAIR
412N1119-1	FITTING ASSY	1-1
412N1119-15	FITTING ASSY	2-1
412N1119-37	FITTING ASSY	3-1
412N1147	SUPPORT	4-1
65C27023	SUPPORT	4-1
65C27005	COMPARTMENT ASSY	5-1
65C34485-9	COMPARTMENT ASSY	5-1
65C27008	MODULE ASSY	6-1
65C34485-29	MODULE ASSY	6-1
- - -	MISC. PARTS	7-1

2. Dimensioning Symbols

A. Standard True Position Dimensioning Symbols used in the applicable repair procedures are shown in REPAIR-GENERAL, Figure 601.

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REPAIR - GENERAL

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—	STRAIGHTNESS	\oplus	THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
\square	FLATNESS	\varnothing	DIAMETER
\perp	PERPENDICULARITY (OR SQUARENESS)	$s \varnothing$	SPHERICAL DIAMETER
//	PARALLELISM	R	RADIUS
\bigcirc	ROUNDNESS	SR	SPHERICAL RADIUS
\bigcirc (with slash)	CYLINDRICITY	()	REFERENCE
\frown	PROFILE OF A LINE	BASIC (BSC) OR	A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
\triangle	PROFILE OF A SURFACE	DIM	
\odot	CONCENTRICITY	-A-	DATUM
\equiv	SYMMETRY	\textcircled{M}	MAXIMUM MATERIAL CONDITION (MMC)
\sphericalangle	ANGULARITY	\textcircled{L}	LEAST MATERIAL CONDITION (LMC)
\nearrow	RUNOUT	\textcircled{S}	REGARDLESS OF FEATURE SIZE (RFS)
\nearrow (with slash)	TOTAL RUNOUT	\textcircled{P}	PROJECTED TOLERANCE ZONE
\sqcup	COUNTERBORE OR SPOTFACE	FIM	FULL INDICATOR MOVEMENT
\sphericalangle (with slash)	COUNTERSINK	TIR	TOTAL INDICATOR READING

EXAMPLES

$\boxed{-0.002}$	STRAIGHT WITHIN 0.002	$\boxed{\textcircled{\oplus} \varnothing 0.0005 \text{ C}}$	CONCENTRIC TO C WITHIN 0.0005 DIAMETER
$\boxed{\perp 0.002 \text{ B}}$	PERPENDICULAR TO B WITHIN 0.002	$\boxed{\equiv 0.010 \text{ A}}$	SYMMETRICAL WITH A WITHIN 0.010
$\boxed{\parallel 0.002 \text{ A}}$	PARALLEL TO A WITHIN 0.002	$\boxed{\sphericalangle 0.005 \text{ A}}$	ANGULAR TOLERANCE 0.005 WITH A
$\boxed{\bigcirc 0.002}$	ROUND WITHIN 0.002	$\boxed{\oplus \varnothing 0.002 \textcircled{S} \text{ B}}$	LOCATED AT TRUE POSITION WITHIN 0.002 DIA RELATIVE TO DATUM B, REGARDLESS OF FEATURE SIZE
$\boxed{\bigcirc 0.010}$	CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER	$\boxed{\perp \varnothing 0.010 \textcircled{M} \text{ A}}$ $\boxed{0.510 \textcircled{P}}$	AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION
$\boxed{\frown 0.006 \text{ A}}$	EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART RELATIVE TO DATUM PLANE A	$\boxed{2.000}$	THEORETICALLY EXACT DIMENSION IS 2.000
$\boxed{\triangle 0.020 \text{ A}}$	SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE	OR 2.000 BSC	
NOTE: DATUM MAY APPEAR AT EITHER SIDE OF TOLERANCE FRAME		$\boxed{0.020 \text{ A}}$ $\boxed{\text{A} 0.020}$	

True Position Dimensioning Symbols
Figure 601



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FITTING ASSEMBLY - REPAIR 1-1

412N1119-1

1. General

- A. This procedure has the data necessary to repair and refinish the fitting assembly.
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols used in the repair.
- D. Refer to IPL Figure 1, IPL Figure 2, IPL Figure 4 for item numbers.

2. Repair Procedures

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I

- B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT
SOPM 20-60-02	FINISHING MATERIALS

- C. Bushing Replacement (IPL Figure 1, IPL Figure 2, IPL Figure 4)

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02.

- (1) Remove bushing (141, 144, IPL Figure 1; 75, 80, IPL Figure 2; 49, IPL Figure 4) from fitting (147, 150, IPL Figure 1; 85, 90, IPL Figure 2; 50, IPL Figure 4).
- (2) Install new bushing per SOPM 20-50-03.
- (3) Machine 0.375-0.380 inch hole through bushing per REPAIR 1-1, Figure 601.

- D. Refinish

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Fitting (147, 150, IPL Figure 1; 85, 90, IPL Figure 2; 50, IPL Figure 4) - Chromic acid anodize and apply primer, C00259 (F-18.13). Material: Al alloy.

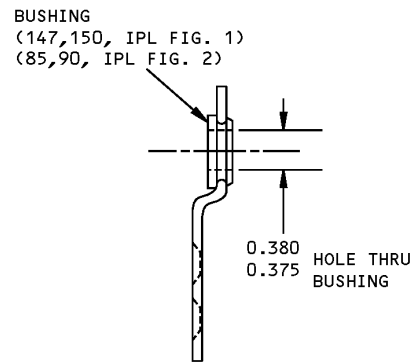
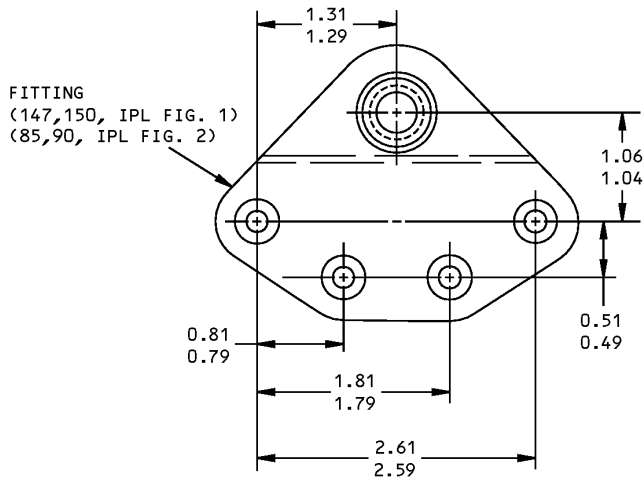
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REPAIR 1-1

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ALL DIMENSIONS ARE IN INCHES

Bushing Replacement
Figure 601



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FITTING ASSEMBLY - REPAIR 2-1

412N1119-15

1. General

- A. This procedure has the data necessary to repair and refinish the fitting assembly.
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols used in the repair.
- D. Refer to IPL Figure 1 and IPL Figure 2 for item numbers.

2. Repair Procedures

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I

- B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT
SOPM 20-60-02	FINISHING MATERIALS

- C. Bushing Replacement (REPAIR 2-1, Figure 601)

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02.

- (1) Remove bushing (189, IPL Figure 1; 115, IPL Figure 2) from fitting (195, IPL Figure 1; 120, IPL Figure 2).
- (2) Install new bushing per SOPM 20-50-03.
- (3) Machine 0.375-0.380 inch hole through bushing per REPAIR 2-1, Figure 601.

- D. Refinish

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Fittings (195, IPL Figure 1; 120, IPL Figure 2) – Chromic acid anodize and apply primer, C00259 (F-18.13). Material: Al alloy.

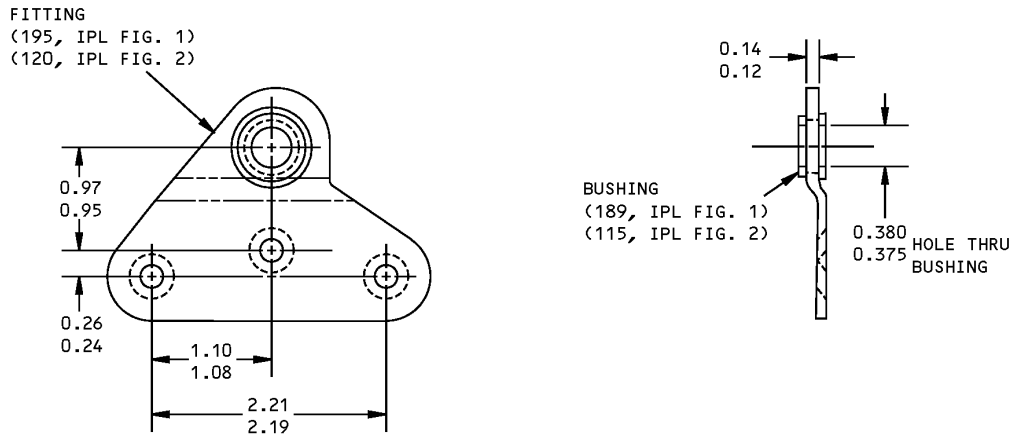
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REPAIR 2-1

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ALL DIMENSIONS ARE IN INCHES

Bushing Replacement
Figure 601

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REPAIR 2-1

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BRACKET ASSEMBLY - REPAIR 3-1

412N1119-37

1. General

- A. This procedure has the data necessary to repair and refinish the fitting assembly.
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols used in the repair.
- D. Refer to IPL Figure 3 for item numbers.

2. Repair Procedures

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I

- B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT
SOPM 20-60-02	FINISHING MATERIALS

- C. Bushing Replacement

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02.

- (1) Remove bushing (45, IPL Figure 3).
- (2) Install new bushing per SOPM 20-50-03.
- (3) Machine 0.375-0.380 inch hole through bushing per REPAIR 3-1, Figure 601.

- D. Refinish

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Fitting (48, IPL Figure 3) – Chromic acid anodize and apply primer, C00259 (F-18.13).
Material: Al alloy.

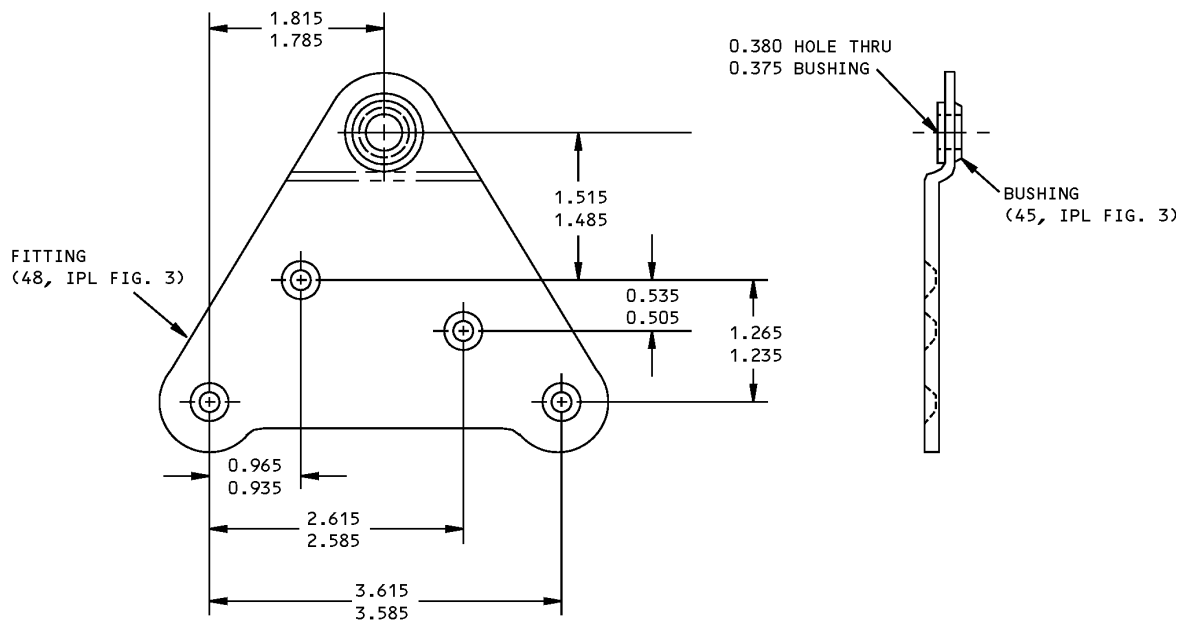
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REPAIR 3-1

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Bushing Replacement
Figure 601



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SUPPORT - REPAIR 4-1

412N1147-1, 65C27023-42, -48

1. General

- A. This procedure has the data necessary to repair and refinish the fitting assembly.
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols used in the repair.
- D. Refer to IPL Figure 1 thru IPL Figure 4 for item numbers.

2. Plating Repair

A. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-60-02	FINISHING MATERIALS

B. Procedure

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Repair consists of stripping and restoration of original finish.
- (2) Refer to REPAIR 4-1, Figure 601 for the refinish details.

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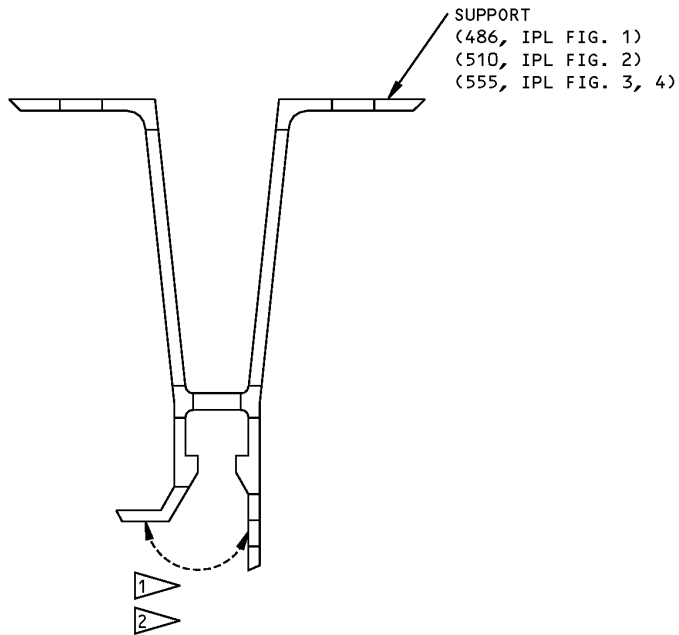
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
COMPONENT MAINTENANCE MANUAL




REFINISH


APPLY COLORLESS ALODINE COATING (F-14.05) ALL OVER

REFINISH 

CHROMIC ACID ANODIZE AND APPLY PRIMER, BMS 10-11, TYPE 1 (F-18.13) FOLLOWED BY LACQUER (F-14.904-701) TO AREAS NOTED 

MATERIAL: AL ALLOY

 APPLY BLACK LACQUER TO THIS AREA ONLY, OVERSPRAY ALLOWED

 USED ON LIMITED NUMBER OF CONFIGURATIONS

Support Refinish
Figure 601

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REPAIR 4-1

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COMPARTMENT ASSEMBLY - REPAIR 5-1

65C27005-6, -8, -46, -48, -59, -89, -93, -96, -97, -100, -109, 65C34485-9

1. General

- A. This procedure has the data necessary to repair the compartment assembly.
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols used in the repair.
- D. Refer to IPL Figure 1 thru IPL Figure 4 for item numbers.

2. Repair Procedures

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00028	Adhesive - Modified Epoxy For Rigid PVC, Foam Cored Sandwiches	BAC5010, Type 70 (BMS5-92, Type 1)

- B. References

Reference	Title
SOPM 20-50-12	APPLICATION OF ADHESIVES
SOPM 20-60-04	MISCELLANEOUS MATERIALS

- C. Fitting Replacement

NOTE: For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Bond fitting (9, IPL Figure 1 thru IPL Figure 4) to compartment using adhesive, A00028 per SOPM 20-50-12.

- D. Fitting Assembly Replacement

NOTE: For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Bond fitting assembly (130, 133, 183, IPL Figure 1; 60, 65, 105, IPL Figure 2, 45, IPL Figure 4) to compartment using adhesive, A00028 per SOPM 20-50-12 .

- E. Fitting Assembly Replacement

NOTE: For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Bond shim (50, IPL Figure 3) and fitting (39, IPL Figure 3) to compartment using adhesive, A00028 per SOPM 20-50-12.

- F. Fitting Replacement

NOTE: For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Bond fitting (51, IPL Figure 3, IPL Figure 4) to compartment using adhesive, A00028 per SOPM 20-50-12.

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REPAIR 5-1

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MODULE ASSEMBLY - REPAIR 6-1

65C27008-6, -8, -46, -48, -61, -86, -91, -101, 65C34485-29

1. General

- A. This procedure has the data necessary to repair the module assembly.
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols used in the repair.
- D. Refer to IPL Figure 1 thru IPL Figure 4 for item numbers.

2. Repair Procedures

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00028	Adhesive - Modified Epoxy For Rigid PVC, Foam Cored Sandwiches	BAC5010, Type 70 (BMS5-92, Type 1)
A50055	Adhesive - Two-Part, RT Cure, Urethane	BAC5010, Type 89 (BMS5-105)

- B. References

Reference	Title
SOPM 20-50-12	APPLICATION OF ADHESIVES
SOPM 20-60-04	MISCELLANEOUS MATERIALS

- C. Retainer Replacement (IPL Figure 1 thru IPL Figure 4)

NOTE: For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Bond retainer (273, 276, IPL Figure 1; 220, 225, IPL Figure 2 ; 268, 271, IPL Figure 3, IPL Figure 4) to module using adhesive, A00028 or urethane adhesive, A50055 per SOPM 20-50-12.

- D. Bracket Replacement (IPL Figure 1 thru IPL Figure 4)

NOTE: For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Bond bracket (480, 483, IPL Figure 1; 500, 505, IPL Figure 2; 446, 449, IPL Figure 3, IPL Figure 4) to module using adhesive, A00028 per SOPM 20-50-12.

- E. Support Replacement (IPL Figure 1 thru IPL Figure 4)

NOTE: For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Bond support (486, IPL Figure 1; 510, IPL Figure 2; 555, IPL Figure 3, IPL Figure 4) to module using adhesive, A00028 per SOPM 20-50-12.

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REPAIR 6-1

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COMPONENT MAINTENANCE MANUAL

MISCELLANEOUS PARTS REFINISH - REPAIR 7-1

1. General

- A. This procedure has the data necessary to refinish the parts which are not given in the specified repairs.
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 thru IPL Figure 4 for item numbers.

2. Refinish of Other Parts

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00040	Coating - Interior Decorative Urethane Topcoat, Semigloss	BMS10-83, Type II
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I

- B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-60-02	FINISHING MATERIALS

- C. Procedure

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Instructions for the repair of the parts listed in REPAIR 7-1, Table 601 is for repair of the initial finish.
- (2) Refer to REPAIR 7-1, Table 601 for the refinish details.

Table 601: Refinish Details

IPL FIG. & ITEM	MATERIAL	FINISH
Fig. 1		
Fitting (9,147, 150,195,205,210) Bracket (480,483)	Al alloy	Chromic acid anodize and apply primer, C00259 (F-18.13).
Support (599M)	Al alloy	Sulfuric acid anodize (F-14.2992).
Fitting (410,415)	Al alloy	Chromic acid or sulfuric acid anodize (F-17.05).
Fig. 2		
Fitting (9,85,90, 120) Bracket (500,505)	Al alloy	Chromic acid anodize and apply primer, C00259 (F-18.13).

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REPAIR 7-1

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Table 601: Refinish Details (Continued)

IPL FIG. & ITEM	MATERIAL	FINISH
Support (540)	Al alloy	Sulfuric acid anodize (F-14.2992).
Fitting (440,445)	Al alloy	Chromic acid or sulfuric acid anodize (F-17.05).
Fig. 3		
Fitting (9,51,60) Bracket (446,449) Strap (452)	Al alloy	Chromic acid anodize and apply primer, C00259 (F-18.13).
Support (565)	Al alloy	Sulfuric acid anodize (F-14.2992).
Bracket (70,73, 130,133,139) Support (118,201)	Al alloy	Chemical treat and apply primer, C00259 (F-18.06).
Fitting (413)	Al alloy	Chromic acid or sulfuric acid anodize (F-17.05).
Fig. 4		
Fitting (9,51,60) Bracket (446,449) Strap (452)	Al alloy	Chromic acid anodize and apply primer, C00259 (F-18.13).
Support (565)	Al alloy	Sulfuric acid anodize (F-14.2992).
Bracket (70,73) support (118)	Al alloy	Chemical treat and apply primer, C00259 (F-18.06).
Fitting (413)	Al alloy	Chromic acid or sulfuric acid anodize (F-17.05).
Bracket (695)	Al alloy	Chemical treat and apply primer, C00259 (F-18.06) and apply enamel coating, C00040 (F-22.06-80070).

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REPAIR 7-1

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COMPONENT MAINTENANCE MANUAL

ASSEMBLY

1. General

- A. This procedure has the data necessary to assemble the overhead stowage compartment assembly.
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 thru IPL Figure 4 for item numbers.

2. Assembly

A. References

Reference	Title
SOPM 20-50-01	BOLT AND NUT INSTALLATION

B. Procedure

NOTE: For bolt and nut installation, refer to SOPM 20-50-01.

- (1) Use standard industrial practices and the following adjustment procedures.
- (2) Torque bolt (339, IPL Figure 1; 315, IPL Figure 2; 319A, IPL Figure 3) 5-6 inch-pound. Ensure that chassis assemblies (320, 323 IPL Figure 1; 245, 245A, 255, 255A, IPL Figure 2; 280, 283, IPL Figure 3, IPL Figure 4) are not deformed by the bolt.
- (3) Latch and door adjustment (IPL Figure 1 thru IPL Figure 4).
 - (a) Loosen slotted shank bolts (325, IPL Figure 1; 225, IPL Figure 2; 286, IPL Figure 3, IPL Figure 4) to allow movement of hinge assemblies (319, 322, IPL Figure 1; 240, 250, IPL Figure 2; 280, 283, IPL Figure 3, IPL Figure 4) on stowage compartment.
 - (b) Verify that striker plates (266, IPL Figure 1; 205, IPL Figure 2; 259, IPL Figure 3, IPL Figure 4) are located on door (252, IPL Figure 1; 135, IPL Figure 2; 216, IPL Figure 3, IPL Figure 4) to the dimension shown on ASSEMBLY, Figure 701 and that attaching screws (269, IPL Figure 1; 210, IPL Figure 2; 262, IPL Figure 3, IPL Figure 4) are loose.
 - (c) Close door and check that strikers are aligned centrally in latch covers (445, 450, IPL Figure 1; 475, 480, IPL Figure 2; 434, 437, IPL Figure 3, IPL Figure 4). Adjust door on hinge quadrants as necessary to properly align strikers.
- (4) Adjust door and latch as follows:
 - (a) With door closed and latched, pull down on center of door to seat strikers as far downward and inward as possible in the latch covers. While holding door in that position, tighten slotted shank bolts which protrude from side panels of compartment.
 - (b) Tighten striker plate attach screws (269, IPL Figure 1; 210, IPL Figure 2; 262, IPL Figure 3, IPL Figure 4).
 - (c) Ensure proper adjustment of latch. Close door and check the following:
 - 1) Door should close with minimal force.
 - 2) Latching pawls should engage with striker rollers on door.

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ASSEMBLY

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- 3) Latch actuating PUSH handle should protrude out from latch housing per ASSEMBLY, Figure 702. This condition will only exist when the latching pawls are fully engaged and door assembled fully closed. Any reading beyond the tolerance given in ASSEMBLY, Figure 702 indicates that door is not latched and ASSEMBLY, Paragraph 2.B.(4)(a) and ASSEMBLY, Paragraph 2.B.(4)(b) must be repeated.
- (d) After adjustment of latch, open door and tighten slotted bolts from inside of stowage compartment.
- (5) Perform latching and loading test as follows:
 - (a) With door closed and latched, position bin at 60 degrees (ASSEMBLY, Figure 703) using an appropriate fixture.
 - (b) Open door one inch and hold open using an appropriate spacer block.
 - (c) Apply seven (7) pound load at position one (1), and pull spacer out; the door should close and latch at both latch locations.
 - (d) Repeat test at position two (2) on door.
 - (e) If door does not properly close and latch, readjust door and latches per ASSEMBLY, Paragraph 2.B.(3).

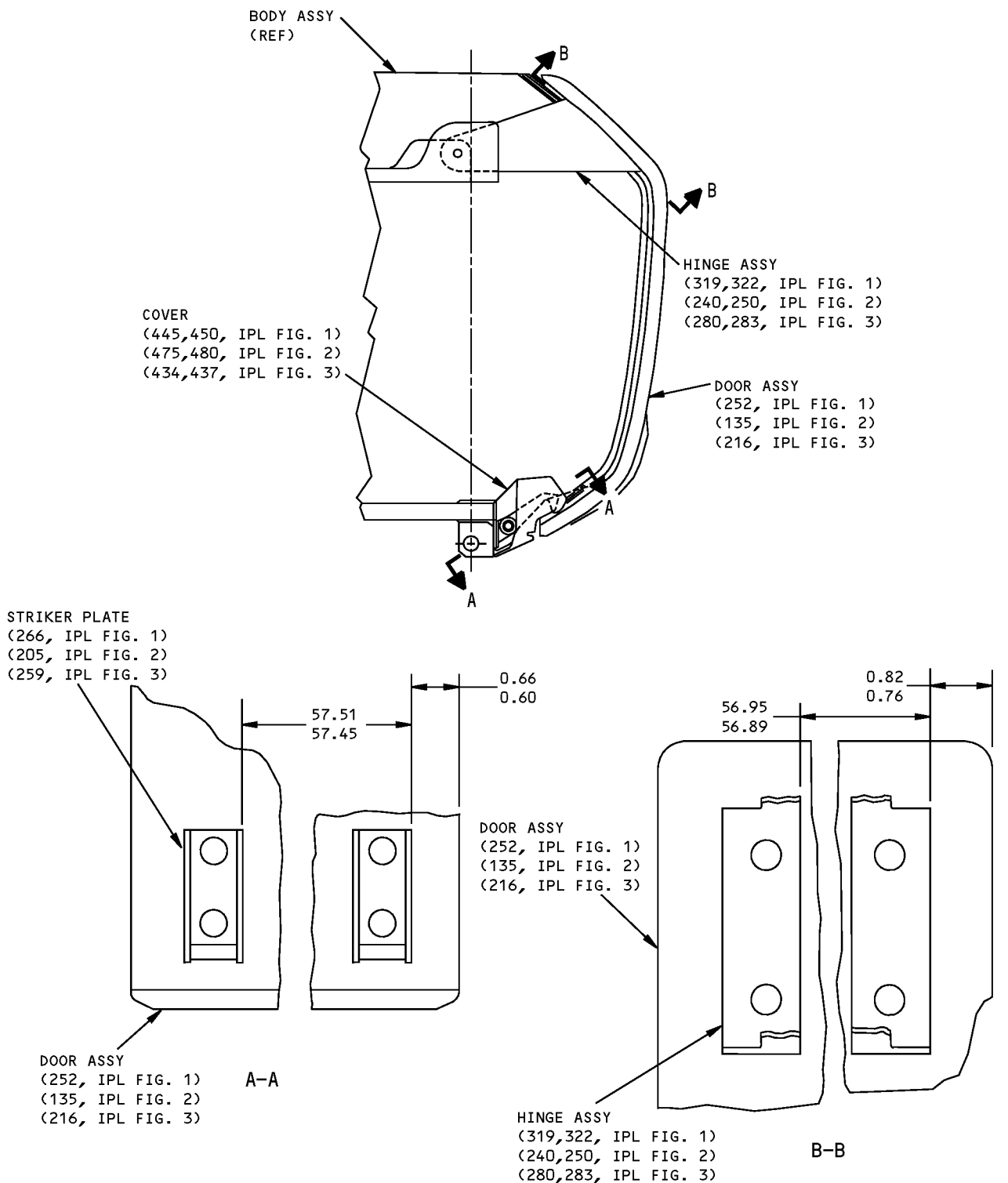
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ASSEMBLY

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ALL DIMENSIONS ARE IN INCHES

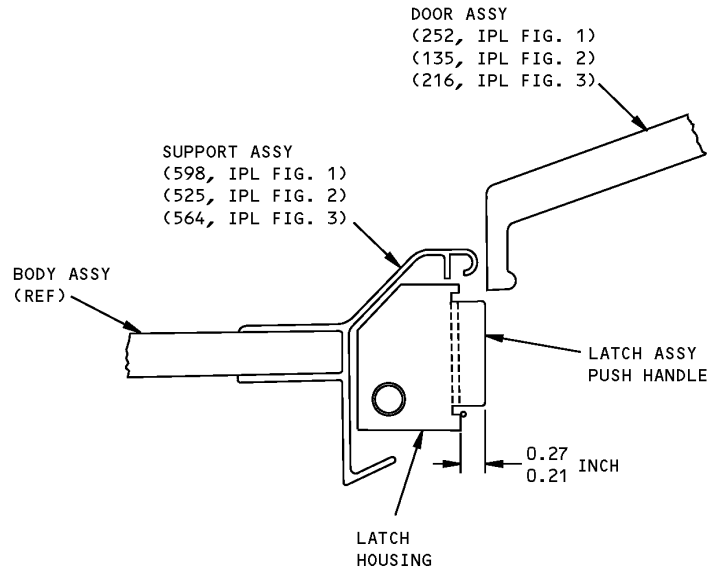
Module Assembly
Figure 701

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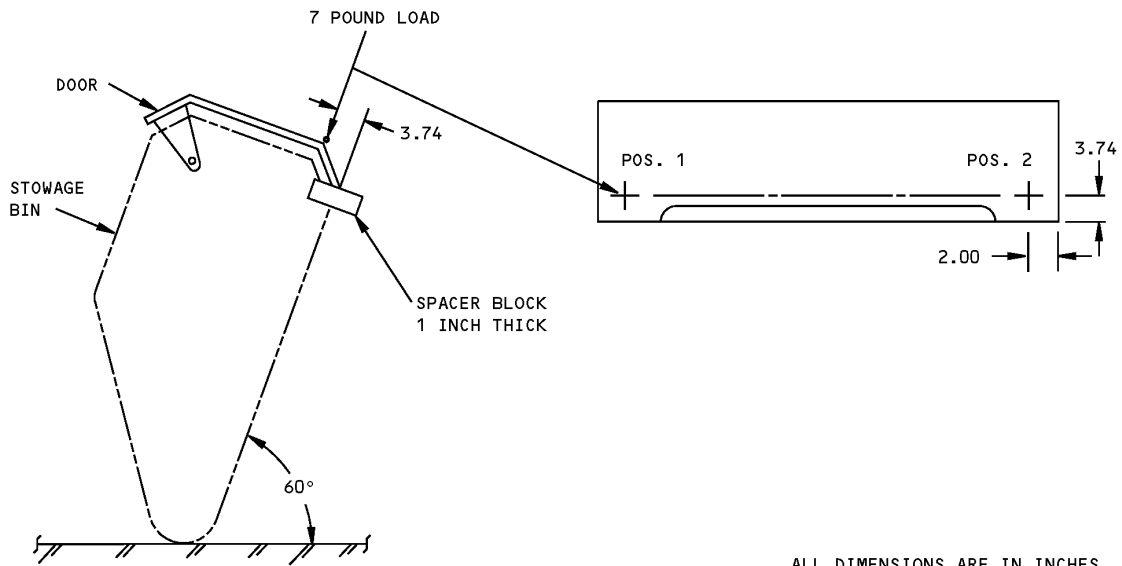
ASSEMBLY
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Door and Latch Assembly Adjustment
Figure 702



ALL DIMENSIONS ARE IN INCHES

Door Latching and Loading Test
Figure 703

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ASSEMBLY

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FITS AND CLEARANCES

FOR TORQUE VALUES OF STANDARD FASTENERS, REFER TO 20-50-01			
ITEM NO.	NAME	TORQUE	
		POUND-INCHES	POUND-FEET
339, IPL FIG. 1	BOLT	5-6	
315, IPL FIG. 2	BOLT	5-6	
319A, IPL FIG. 3	BOLT	5-6	
319, IPL FIG. 4	BOLT	5-6	

Torque Table
Figure 801



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SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

(NOT APPLICABLE)

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SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

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COMPONENT MAINTENANCE MANUAL

ILLUSTRATED PARTS LIST

1. Introduction

- A. The Illustrated Parts List (IPL) contains an illustration and a list of component parts you can repair or replace. The Illustrated Parts Catalog (IPC) shows how to use the Boeing part number system.
- B. This shows how parts are related: The relation of each item to its next higher assembly (NHA) is shown in the NOMENCLATURE column. Use the indenture system that follows:

1	2	3	4	5	6	7
.	Assembly					
.	Attaching parts for assembly					
.	.	Detail parts for assembly				
.	.	Subassembly				
.	.	Attaching parts for subassembly				
.	.	.	Detail parts for subassembly			
.	.	.	Sub-subassembly			
.	.	.	Attaching parts for subassembly			
.	.	.	.	Details parts for sub-subassembly		
						Detail Installation Parts (Included only if installation parts may be sent to the shop as part of assembly)

- C. Each top assembly is given one use code letter (A, B, C, etc.) in the USAGE CODE column. All subsequent component parts in the list can have one or more of the use code letters to show effectivity to top assemblies. A component part without a use code applies to all top assemblies.
- D. An alphabetical letter is added after the item number for optional parts, parts changed by a Service Bulletin, configuration differences (except left-handed and right-handed parts), last engineering releases, and parts added between item numbers in a sequence. The alphabetical letter will not be shown on the illustration for equivalent parts of the same part number.
- E. Color-coded parts are identified with a single digit alpha following the dash number or with "SP" suffix. If the "SP" suffix is used, it represents consolidation of all color codes applicable for a given usage which are not separately listed. Orders for color-coded parts should include the registry number of the airplane for which the parts are ordered.
- F. If a part number is 15 characters long but will not fit in the part number column, the part number will be displayed with a "~" at the end of the line and will be continued on the next line. The "~" denotes that the part number continues on the next line.
- G. Parts changed by a Service Bulletin are shown by PRE SB XXXX and POST SB XXXX added to the NOMENCLATURE column.
- (1) When a new top assembly is added by a Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the top assembly level only. The configuration differences at the detail part level are shown by use code letters.
- (2) When the top assembly part number is not changed by the Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the detail level.
- H. Interchangeable Parts

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Optional (OPT)	The part is optional to and interchangeable with other parts that have the same item number.
Replaces, Replaced by and not interchangeable with (REPLACES, REPLACED BY AND NOT INTCHG/W)	The part replaces and is not interchangeable with the initial part.
Replaces, Replaced by (REPLACES, REPLACED BY)	The part replaces and is interchangeable with, or is an alternative to, the initial part.

VENDOR CODES

Code	Name
01556	EMHART FASTENING SYSTEMS GROUP HELI-COIL DIV SHELTER ROCK LANE DANBURY, CONNECTICUT 06810 FORMERLY HELI-COIL DIV OF BLACK AND DECKER
04169	WESTERN SKY INDUSTRIES A DIVISION OF ATLAS CORPORATION 1280 SAN LUIS OBISPO STREET HAYWARD, CALIFORNIA 94544-7916 FORMERLY WESTERN SKY IND VB0008
05617	IDD AEROSPACE CORP 18225 NORTHEAST 76TH STREET PO BOX 97056 REDMOND, WASHINGTON 98073-9756 FORMERLY FARWEST ELEC INC; FORMERY IN BELLEVUE, WA; FORMERLY BELL IND FARWEST MFG DIV; FORMERLY BELL IND ILLUMINATED DISPLAYS DIV
06034	NEWAGE INDUSTRIES INC. 2300 MARYLAND ROAD WILLOW GROVE, PENNSYLVANIA 19090-1709 FORMERLY IN JENKINTOWN, PENNSYLVANIA
06710	LAMSON AND SESSIONS CO THE VALLEY-TODECO 12975 BRADLEY AVENUE SYLMAR, CALIFORNIA 91342-3830 FORMERLY VALLEY BOLT CORP VB0097 IN NORTH HOLLYWOOD, CA
06725	AIR INDUSTRIES CORPORATION 12570 KNOTT STREET GARDEN GROVE, CALIFORNIA 92641-3932 FORMERLY AIR INDUSTRIES OF CALIF IN GARDENA, CALIF.

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Code	Name
06950	SCREWCORP VSI AEROSPACE PRODUCTS DIV FAIRCHILD IND DIV 13001 EAST TEMPLE AVENUE PO BOX 730 CITY OF INDUSTRY, CALIFORNIA 91746-1417 FORMERLY VB0096 AND VSI CORP SCREWCORP DIV FORMERLY IN CULVER CITY, CALIFORNIA SCREW CORP SEE V.S.I. CORP SCREWCORP DIVISION
07170	Replaced: [V07170] SEE V80539 by Code: Name and Address below 80539: SPS TECHNOLOGIES INC DIV AERPSOACE - SANTA ANA 2701 SOUTH HARBOR BOULEVARD SANTA ANA, CALIFORNIA 92704-5803 FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539 AND STANDARD PRESSED STEEL WESTERN DIV V17279; V07170
0812B	Replaced: [V0812B] SEE CODE V60116 by Code: Name and Address below 60116: PSI WEST 255 SOUTH 7TH AVENUE CITY OF INDUSTRY, CALIFORNIA 91744-3079 FORMERLY V0812B
08524	Replaced: [V08524] DEUTSCH FASTENER CORP SEE CODE V97928 Replaced: [V97928] SEE V17446 HUCK INTL by Code: Name and Address below 17446: HUCK INTL INC AEROSPACE FASTENER DIV 900 WATSON CENTER ROAD CARSON, CALIFORNIA 90745-4201 FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL Referenced in FORMERLY line below [17419] DEUTSCH COMPANY THE WELLS FARGO BANK BLDG 2444 WILSHIRE BLVD #600 SANTA MONICA, CALIFORNIA 90403 FORMERLY DEUTSCH FASTENER CORP V08524 FORMERLY IN LOS ANGELES
08805	GENERAL ELECTRIC 1975 NOBLE RD CLEVELAND, OHIO 44112-1719
08806	GENERAL ELECTRIC CO MINIATURE LAMP PRODUCTS DEPT NELA PARK CLEVELAND, OHIO 44112

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**COMPONENT MAINTENANCE MANUAL**

Code	Name
10630	ANILLO INDUSTRIES, INCORPORATED 2090 NORTH GLASSELL ORANGE, CALIFORNIA 92667 FORMERLY WESTERN WASHER DIV OF SENG CO V87487
17023	BRUCE INDUSTRIES, INCORPORATED 101 EVANS AVENUE PO BOX 1700 DAYTON, NEVADA 89403 FORMERLY IN GARDENA, CALIFORNIA
24984	HYDRAFLOW 1881 W MALVERN FULLERTON, CALIFORNIA 92833-2403 FORMERLY IN CERRITOS, CA
27624	PB FASTENERS DIV OF BRILES PAUL R 1700 WEST 132ND STREET GARDENA, CALIFORNIA 90249 FORMERLY PAUL R BRILES INC P.B. FASTENER DIV
34941	HARPER ENGINEERING COMPANY 200 SOUTH TOBIN STREET RENTON, WASHINGTON 98055-1307
52828	REPUBLIC FASTENER MFG CORP 1300 RANCHO CONEJO BLVD NEWBURY PARK, CALIFORNIA 91320-1405 FORMERLY IN SYLMAR, CALIFORNIA
56878	SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV 301 HIGHLAND AVE JENKINTOWN, PENNSYLVANIA 19046 FORMERLY STANDARD PRESSED STEEL FORMERLY IN SALT LAKE, UTAH
60116	PSI WEST 255 SOUTH 7TH AVENUE CITY OF INDUSTRY, CALIFORNIA 91744-3079 FORMERLY V0812B

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Code	Name
72962	HARVARD INDUSTRIES INC 3 WERNER WAY SUITE 210 LEBANON, NEW JERSEY 08833 FORMERLY ESNA V7A079 FORMERLY ELASTIC STOP NUT IN UNION, NJ
73197	HI-SHEAR TECHNOLOGY CORP 2600 SKYPARK DRIVE TORRANCE, CALIFORNIA 90509
80539	SPS TECHNOLOGIES INC DIV AERPSOACE - SANTA ANA 2701 SOUTH HARBOR BOULEVARD SANTA ANA, CALIFORNIA 92704-5803 FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539 AND STANDARD PRESSED STEEL WESTERN DIV V17279
83014	HARTWELL CORPORATION 900 SOUTH RICHFIELD ROAD PLACENTIA, CALIFORNIA 92670-6732 FORMERLY V0532B IN LOS ANGELES, CALIFORNIA
92215	FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV 3010 W LOMITA BLVD TORRANCE, CALIFORNIA 90505-5102 FORMERLY VOI-SHAN IN CULVER CITY, CALIF
93907	TEXTRON INC CAMCAR DIV 600 18TH AVENUE ROCKFORD, ILLINOIS 61101
97393	SHUR-LOK CORPORATION 2541 WHITE ROAD PO BOX 19584 IRVINE, CALIFORNIA 92623-9584 FORMERLY SHUR LOK CORP VB0060 FORMERLY IN SANTA ANA, CALIFORNIA 92714
97928	Replaced: [V97928] SEE V17446 HUCK INTL by Code: Name and Address below 17446: HUCK INTL INC AEROSPACE FASTENER DIV 900 WATSON CENTER ROAD CARSON, CALIFORNIA 90745-4201 FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL

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NUMERICAL INDEX

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
05939-3		1	36	1
05939-5		4	39	1
1864		1	42	1
2055132		3	24	1
2055150		1	48	2
		2	25	2
		4	24	1
22K1-02		1	34	3
26CL02		1	34	3
411N3134-1		1	77	2
		2	45	2
411N3142-28		1	65	1
		4	41	1
412N1112-13		4	665	1
412N1112-34		1	770	1
		2	695	1
412N1112-45		2	695A	1
412N1113-11		2	475A	1
412N1113-12		2	480A	1
412N1113-7		1	445	1
		2	475	1
		3	434	1
		4	434	1
412N1113-8		1	450	1
		2	480	1
		3	437	1
		4	437	1
412N1116-108		3	174	1
412N1116-109		3	177	1
412N1116-30		4	682	1
412N1116-42		4	670	1
412N1116-65		3	670	1
412N1116-77		3	675	1
412N1116-78		3	685	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
412N1116-91		4	675	1
412N1117-1		1	410	1
		2	440	1
412N1117-2		1	415	1
		2	445	1
		3	413	1
		4	413	1
412N1118-1SP		1	273	1
		2	220	1
		3	268	1
		4	268	1
412N1118-2		3	148	1
412N1118-2SP		1	276	1
		2	225	1
		3	271	1
		4	271	1
412N1119-1		1	130	1
		1	133	1
		2	60	1
		2	65	1
		4	45	1
412N1119-12		1	205	1
		1	210	1
		3	60	2
		4	60	2
412N1119-13		1	9	1
		3	9A	1
		4	9A	1
412N1119-14		2	9	1
412N1119-15		1	183	1
		2	105	1
412N1119-17		1	195	1
		2	120	1
412N1119-2		1	147	1
		1	150	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	85	1
		2	90	1
		4	50	1
412N1119-24		2	95	1
412N1119-36		3	347	1
412N1119-37		3	39	1
412N1119-39		3	48	1
412N1119-42		3	51	1
412N1119-69		3	350	1
412N1119-70		3	353	1
412N1119-71		3	356	1
412N1119-72		3	359	1
412N1119-78		4	51	1
412N1123-13		3	665	1
412N1130-17		3	85	1
412N1130-5		3	145	1
412N1130-5SP		4	85	1
412N1140-13		1	259G	1
		2	155	1
		3	231	1
		4	231	1
412N1140-18SP		1	258	1
412N1140-1SP		1	252	1
412N1140-41SP		1	252A	1
		2	135	1
412N1140-43SP		4	216	1
412N1140-44SP		3	216	1
412N1140-58SP		1	258B	1
		2	147	1
412N1140-60SP		4	225	1
412N1140-61SP		3	225	1
412N1140-88SP		2	135A	1
412N1141-10SP		3	234	1
412N1141-1SP		1	259	1
		2	150	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
412N1141-3SP		4	228	1
412N1141-4SP		3	228	1
412N1141-7SP		1	259L	1
		2	160	1
412N1141-9SP		4	234	1
412N1142-11		4	238	1
412N1142-12		4	239	1
412N1142-15		1	259Q	1
		2	165	1
412N1142-17		4	237	1
412N1142-18		3	237	1
412N1143-13SP		1	264	1
		2	195	1
		3	253	1
		4	253	1
412N1143-14SP		1	265	1
		2	200	1
		3	256	1
		4	256	1
412N1145-21		4	71	1
412N1145-27		1	480	1
		2	500	1
		3	446	1
		4	446	1
412N1145-28		1	483	1
		2	505	1
		3	449	1
		4	449	1
412N1145-29		4	70	1
412N1145-30		3	70	3
		4	73	2
412N1145-33		3	690	5
		4	685	5
412N1145-69		3	452	1
		4	452	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
412N1145-70		4	690	1
412N1145-71		4	695	2
412N1145-72		3	695	2
412N1145-74		3	133	1
412N1145-75		3	73	1
		3	130	1
412N1145-93		3	700	1
412N1146-1		1	598	1
		2	525	1
412N1146-23		4	573	1
412N1146-24		3	573	1
412N1146-3		4	565	1
412N1146-4		3	565	1
412N1146-41		1	610	1
		2	540	1
412N1147-1		1	486	1
		2	510	1
412N1153-101		1	420	1
		2	450	1
412N1153-103		4	416	1
412N1153-104		3	416	1
412N1153-157		2	450A	1
412N1154-1		1	300	1
		2	235	1
		3	277	1
		4	277	1
412N1154-2		1	290	1
		2	230	1
		3	274	1
		4	274	1
412N1154-5		2	235A	1
412N1154-6		2	230A	1
412N1155-1		1	319	1
		1	319A	1
		2	240	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		4	280A	1
412N1155-11		3	280	1
412N1155-12		3	283	1
412N1155-13		2	245A	1
412N1155-14		2	255A	1
412N1155-2		1	322	1
		1	322A	1
		2	250	1
		4	283A	1
412N1155-25		2	245B	1
412N1155-26		2	255B	1
412N1155-5		3	280A	1
412N1155-6		3	283A	1
412N1155-7		1	320	1
		2	245	1
		4	280	1
412N1155-8		1	323	1
		2	255	1
		4	283	1
412N1156-1		1	360	1
		2	370	1
		4	371	1
412N1156-13		1	365	1
		2	375	1
		4	371A	1
412N1156-14		1	370	1
		2	380	1
		3	377	1
		4	377A	1
412N1156-15		1	376S	1
		2	395	1
		3	386	1
		4	386	1
412N1156-16		1	377M	1
		2	410	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
412N1156-2		3	395	1
		4	395	1
		1	375	1
		2	385	1
		3	377A	1
		4	377	1
412N1156-21		2	385A	1
412N1156-22		2	385B	1
412N1156-23		2	410A	1
412N1156-24		2	410B	1
412N1156-3		1	377	1
		2	400	1
		3	389	1
		4	389	1
412N1156-4		1	377G	1
		2	405	1
		3	392	1
		4	392	1
412N1156-7		3	371	1
412N1156-8		3	371A	1
412N1161-1		1	9A	1
		3	9	1
		4	9	1
412N1161-2		2	9A	1
412N1215-62		4	710	1
412N1215-83		4	659	1
412N1215-84		3	659	1
412N1215-85		3	715	1
412N1215-91		3	660	1
412N1227-1		1	325	4
		2	260	4
		3	286	4
		4	286	4
412N1245-1		1	262	2
		2	185	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	247	2
		4	247	2
417N5120-1		1	12A	1
417N5120-10		1	45	1
		2	21	1
417N5120-11		3	21	1
		4	21	1
417N5120-14		1	12	1
417N5120-17		1	15	1
		2	12	1
417N5120-19		4	12	1
417N5120-33		3	12	1
417N5120-4		1	15A	1
		2	12A	1
417N5120-6		4	12A	1
6041-33BRX255		2	390	2
		3	383	2
		4	383	2
6041-3BRX225		1	376	2
65C270008-101SP		2	130B	1
65C270008-61SP		2	130	1
65C270008-86SP		4	213	1
65C270008-89SP		3	213	1
65C270008-91SP		2	130A	1
65C27005-100SP		1	1H	RF
		3	1A	RF
65C27005-109		2	2B	RF
65C27005-109SP		1	1K	RF
65C27005-46SP		1	1B	RF
65C27005-48SP		1	1C	RF
65C27005-59SP		1	1D	RF
		2	2	RF
65C27005-6SP		1	1	RF
65C27005-89SP		1	1J	RF
		4	1	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C27005-8SP		1	1A	RF
65C27005-93SP		1	1E	RF
		3	1	RF
65C27005-96SP		1	1F	RF
65C27005-97SP		1	1G	RF
		2	2A	RF
65C27005-99		3	171	1
65C27008-46SP		1	245	1
65C27008-48SP		1	248	1
65C27008-6SP		1	240	1
65C27008-8SP		1	242	1
65C27008-90SP		1	248A	1
65C27008-93SP		3	213A	1
65C27011-1004		1	615	1
		2	615	1
65C27011-1009		4	585	1
65C27011-1010		3	585	1
65C27011-1201		2	625	1
65C27011-1202		1	625	1
		2	640	1
65C27011-1203		1	640	1
		2	700	1
65C27011-1204		1	655	1
		2	715	1
65C27011-1208		4	591	1
65C27011-1211		3	591	1
65C27011-1212		4	603	1
65C27011-1213		3	603	1
65C27011-1214		3	615	1
65C27011-1254		1	670	1
65C27011-1256		1	685	1
65C27011-1264		2	730	1
65C27011-1275		4	624	1
65C27011-1276		3	624	1
65C27011-1302		2	745	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C27011-1306		1	700	1
65C27011-1308		1	710	1
65C27011-1315		2	655	1
65C27011-1326		4	633	1
65C27011-1327		3	633	1
65C27011-17		2	545	1
65C27011-2001		1	720	1
		2	665	1
65C27011-2008		4	639	1
65C27011-2009		3	639	1
65C27011-2101		1	730	1
		2	675	1
65C27011-2108		4	645	1
65C27011-2109		3	645	1
65C27011-2201		1	740	1
		2	685	1
65C27011-3201		4	651	1
65C27011-4001		1	750	1
		2	691	1
65C27011-4005		3	651	1
65C27011-41		4	580	1
65C27011-4101		1	760	1
		2	693	1
65C27011-44		3	580	1
65C27011-45		1	613B	1
65C27011-46		2	545A	1
65C27011-48		3	580A	1
65C27011-59		2	545B	1
65C27011-6		1	613	1
65C27011-8		1	613A	1
65C27017-16		3	50	1
65C27023-42		4	555	1
65C27023-48		3	555	1
65C27026-62		3	151	1
65C27027-11		3	198	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C27027-13		3	112	1
		3	195	1
		4	112	1
65C27027-14		3	118	1
		3	201	1
		4	118	1
65C27027-17		3	106	1
		3	139	4
		3	189	1
		4	106	1
65C27027-20		3	121	2
		4	121	2
65C27027-42		3	103	1
		4	103	1
65C27027-44		3	115	1
		4	115	1
65C27027-51		3	186	1
65C27027-53		3	204	1
65C27027-7		3	109	1
		3	192	1
		4	109	1
65C28117-3		1	40	1
		3	33	1
		4	33	1
65C34485-29SP		2	131	1
65C34485-9		1	1L	RF
		2	2C	RF
800000255-1		1	55	1
		80	1B	RF
800000255-11		1	55B	1
		80	1	RF
800000255-14		1	64	1
		2	40	1
		80	1A	RF
800000255-16		4	34A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		80	1E	RF
800000255-29		3	34	1
		80	1F	RF
800000255-4		1	63	1
		2	40A	1
		80	1C	RF
800000255-6		4	34	1
		80	1D	RF
A1C1321-3-8		1	325A	4
		2	265	4
		3	289	4
		4	289	4
AN960JD10		1	6A	8
		1	27A	3
		1	86A	4
		1	208A	4
		1	215A	4
		2	6A	8
		2	55A	4
		3	6	8
		3	57	5
		3	67	4
		3	82	1
		4	6	8
		4	67	4
		4	82	1
AN960JD10L		1	346A	2
		2	350	2
		3	337A	3
		4	337	3
AN960JD10LL		2	18A	3
		3	18	2
		4	18	2
AN960JD8		1	390A	4
		1	592A	11

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	420A	4
		2	515A	11
		3	401	4
		4	401	4
		4	558	7
AN960PD10		1	208	4
AN960PD10L		1	335	1
		1	345	3
		2	340	1
		2	345	2
		3	334	3
		3	335	1
		3	365	2
		4	334	3
		4	335	1
AN960PD8		3	558	7
BAC12FA3K6		4	700	10
BAC512ER3K6		4	38	3
BACB18K10-28W		3	97	1
BACB18K10-36W		3	100	1
BACB28B6-220		1	141	1
		1	144	1
		2	75	1
		2	80	1
BACB28B6-220P		3	45	1
		4	49	1
BACB28B6-250		1	189	1
		2	115	1
BACB300LK18		1	326	2
BACB30LK3-18		2	270	2
		3	292	2
		4	292	2
BACB30LU3-14		3	319A	1
		4	319	1
BACB30MY6K2		1	400	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30NM3K1		2	430	4
		3	407	4
		4	407	4
		1	3	8
		1	83	4
		1	206	4
		1	212	4
		2	3	8
		2	50	4
		3	3	8
		3	3	8
		3	3	8
		3	3	8
		3	3	8
		3	3	8
		3	3	8
		3	3	8
		3	3	8
		3	3	8
		3	3	8
		3	3	8
		3	3	8
		3	63	4
		4	3	8
		4	3	8
		4	3	8
		4	3	8
		4	3	8
		4	3	8
		4	3	8
	4	3	8	
	4	3	8	
	4	3	8	
	4	3	8	
	4	63	4	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30NM3K12		1	339	1
		2	315	1
BACB30NM3K2		3	54	5
BACB30NM3K6		4	54	5
BACB30NM3K8		1	336	1
		2	300	1
		3	310	1
		4	310	1
BACB30NN3K10-16		3	162	4
BACB30NN3K14		4	88	2
BACB30NN3K20		3	88	1
BACB30NN3K23		3	94	1
BACN101CB08		1	600	2
BACN10JC3		3	368	3
BACN10KB08		2	535	2
		3	570	2
		4	570	2
BACN10R10L		1	34	3
BACR15DR3		2	530	4
		3	567	4
		4	567	4
BACS12ER06K8		1	425	4
		2	455	4
		3	419	2
		4	419	2
BACS12ER08K12		1	489	11
		2	512	11
		3	560	7
		4	560	7
BACS12ER08K14		1	380	4
		2	415	4
		3	398	4
		4	398	4
BACS12ER08K6		3	431	2
		4	431	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACS12ER3K6		1	30	3
		1	135	4
		1	138	4
		1	186	3
		2	70	4
		2	100	3
		2	110	3
		3	36	4
		3	42	4
		BACS12ER3K8		4
BACS12FA3K4		1	269	4
		2	210	4
		3	262	4
		4	262	4
BACS12FA3K5		1	468	8
		1	474	14
		2	490	8
		2	495	34
		3	76	7
		3	136	4
		3	142	8
		3	443	22
		4	76	7
		4	443	22
BACS12FA3K6		3	705	10
BACS12FA3K7		3	79	1
		4	79	1
BACS12H4-8		1	261A	2
		2	175A	2
		3	243	2
		4	243	2
BACS18C8-6		1	68	1
		4	42	1
BACS18K10-38W		3	168	4
BACW10CT10		3	91	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACW10P136AL		3	165	4
		4	91	2
		1	327	6
		2	280	6
		2	280	6
		3	298	6
		3	298	6
		4	298	6
		4	298	6
	BACW10P44AL		3	159
BACW10UD10		1	33	3
		4	36	3
BR1000A08		1	600	2
		2	535	2
		3	570	2
		4	570	2
BV03112-03-33		80	5	2
BV03112-33		80	5A	2
F20T12WW		3	27	1
		4	27	1
F22K1-02		1	34	3
		4	37	3
F40WW		1	51	1
		2	30	1
H2948-1		1	351	1
		2	360	1
		3	343	1
		4	343	1
H2948-2		1	348	1
		2	355	1
		3	340	1
		4	340	1
H3-1145-1-2760		3	440	1
H3-1145-1-3760		4	440	1
H3-1145-1-4760		1	455	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
H3-1152-1		2	485	1
		1	266	2
		2	205	2
		3	259	2
		4	259	2
HL10VAZ6-2		1	400	4
		1	400	4
		1	400	4
		1	400	4
		1	400	4
L8006K2		1	400	4
LP1610-24		3	30	1
		4	30	1
LP1625-24		1	54A	1
LP1625-48		1	54	1
		2	35	1
MS20392-2C13		1	333	1
		2	295	1
		3	307	1
		4	307	1
MS21042L03		1	405A	4
		2	435A	4
MS21042L08		1	395A	4
		1	595A	11
		2	425A	4
		2	520A	11
		3	404	4
		3	561	7
		4	404	4
MS21042L3		4	561	7
		3	410	4
		4	410	4
MS24585-1230		1	71	1
		4	43	1
MS24665-132		1	330	1
		2	290	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	304	1
		4	304	1
MS35206-323		80	10	4
MS35333-39		1	256A	4
		1	272	4
		2	145	4
		2	215	4
		3	222	4
		3	265	4
		4	222	4
		4	265	4
MS51862-4		1	263	2
		2	190	2
		3	252	2
		4	252	2
N1152LGWUV1000		3	30A	1
		4	30A	1
NAS1801-3-10		1	326B	2
		2	275	2
		3	295	2
		4	295	2
NAS1801-3-11		1	74	1
		4	40	1
NAS1801-3-12		3	156	3
NAS1801-3-4		1	254	4
		2	140	4
		3	219	4
		4	219	4
NAS1801-3-5		1	24	3
		2	15	3
		3	15	2
		4	15	2
NAS1833-3-400		1	328	6
		1	755	6
		1	765	10

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY		
NAS1834-5-400		2	285	6		
		2	692	6		
		2	694	10		
		3	301	6		
		3	654	3		
		3	710	5		
		4	301	3		
		4	654	2		
		4	705	5		
		3	180	3		
		3	594	4		
		3	606	2		
		NAS1836-3-11		4	606	2
				1	620	14
1	630			4		
1	645			4		
1	660			4		
1	675			8		
1	690			4		
1	705			8		
1	715			8		
1	735			4		
1	745			4		
2	620			14		
2	630			4		
2	645			4		
2	660	8				
2	680	4				
2	690	4				
2	705	4				
2	720	4				
2	735	8				
2	750	8				
3	153	4				
3	564	2				

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	588	15
		3	597	4
		3	609	4
		3	618	4
		3	627	8
		3	636	8
		3	642	2
		3	648	2
		3	680	7
		4	588	16
		4	597	4
		4	609	4
		4	627	8
		4	636	8
		4	642	4
		4	648	2
		4	680	7
NAS1836-4-11		1	680	2
		1	695	1
		2	740	2
		3	630	2
		4	630	2
NAS43DD3-3		1	343	1
		2	335	1
		3	331	1
		4	331	1
NAS43DD3-5		1	340	1
		2	320	1
		3	322	1
		4	322	1
NAS43DD3-6		1	341	1
		2	325	1
		3	325	1
		4	325	1
NAS43DD3-8		1	342	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	330	1
		3	328	1
		4	328	1
NAS514P1032-7		3	362	2
NAS514P832-5		1	435	4
		2	465	4
		3	425	4
		4	425	4
NAS620A8L		1	261H	2
		3	246	2
		4	246	2
NAS620ABL		2	180	2
NAS6703PU11		1	337A	1
		2	305	1
		3	313	1
		4	313	1
NAS6703PU15		1	338A	1
		2	310	1
		3	316	1
		4	316	1
S283N702-3		1	36	1
S412N101-1		1	266	2
		2	205	2
		3	259	2
		4	259	2
S412N101-1030		3	440	1
S412N101-1040		4	440	1
S412N101-1060		1	455	1
		2	485	1
S412N102-1		1	351	1
		2	360	1
		3	343	1
		4	343	1
S412N102-15		2	360A	1
S412N102-16		2	355A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
S412N102-2		1	348	1
		2	355	1
		3	340	1
		4	340	1
S412N104-1		1	357	1
		2	365	1
		3	370	1
		4	370	1
S417N507-1		1	55	1
		80	1B	RF
S417N507-11		1	55B	1
		80	1	RF
S417N507-14		1	64	1
		2	40	1
		80	1A	RF
S417N507-16		4	34A	1
		80	1E	RF
S417N507-29		3	34	1
		80	1F	RF
S417N507-4		1	63	1
		2	40A	1
		80	1C	RF
S417N507-6		4	34	1
		80	1D	RF
SB113		1	357	1
		2	365	1
		3	370	1
		4	370	1
SL210-06-2		1	430	4
		2	460	4
		3	422	4
		4	422	4
SL210-08-1		1	440	4
		2	470	4
		3	428	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
SL2334-3A2		4	428	4
		1	635	7
		1	650	4
		1	665	4
		1	725	4
		2	635	7
		2	650	7
		2	670	4
		2	710	4
		2	725	4
		3	124	6
		3	183	4
		3	207	6
		3	210	3
		3	600	5
		3	612	5
		3	621	4
		4	124	6
		4	600	4
		SL618-3A		4
1	260			8
2	170			8
3	240			8
4	240			8

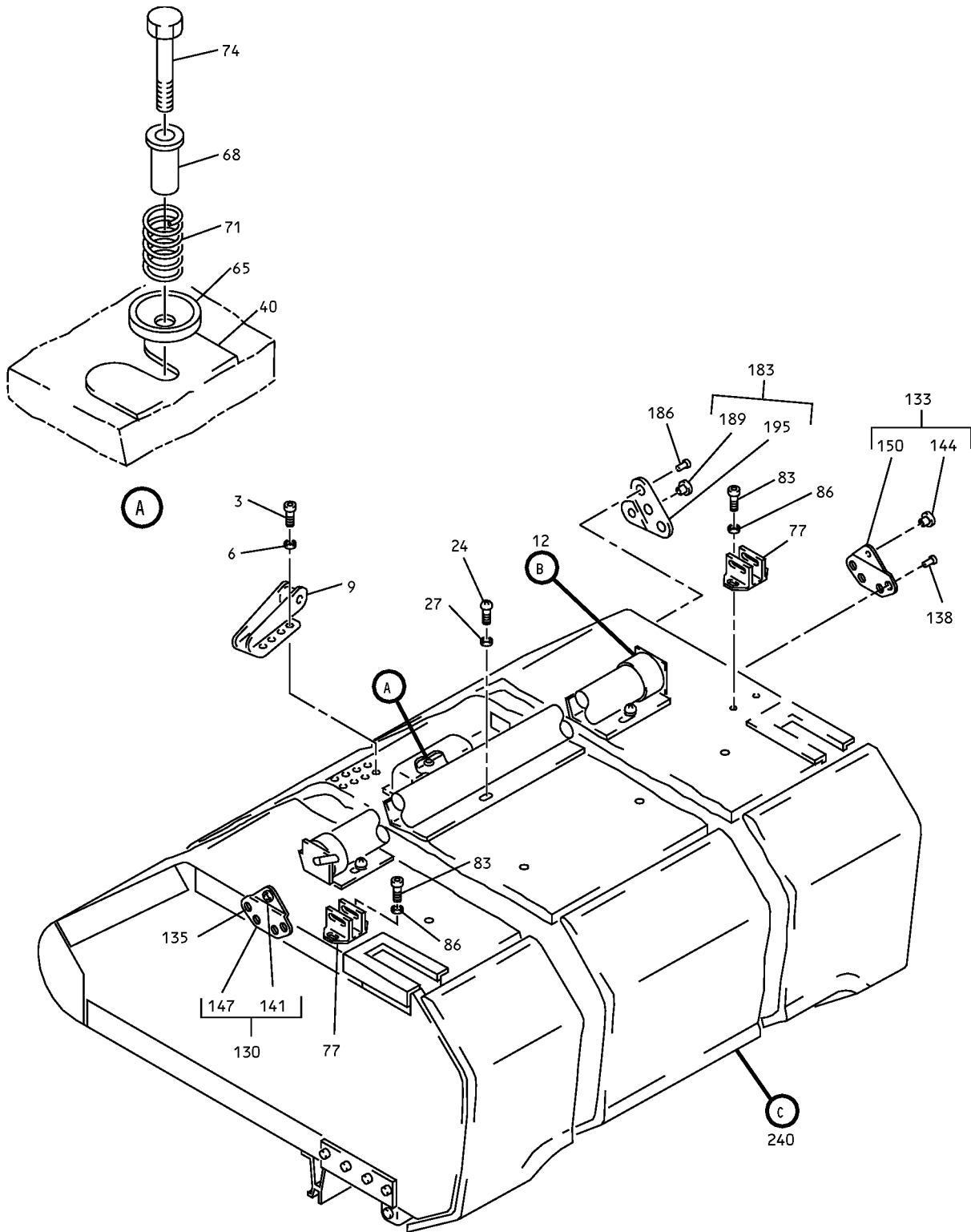
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Overhead Stowage Compartment Assembly
IPL Figure 1 (Sheet 1 of 9)

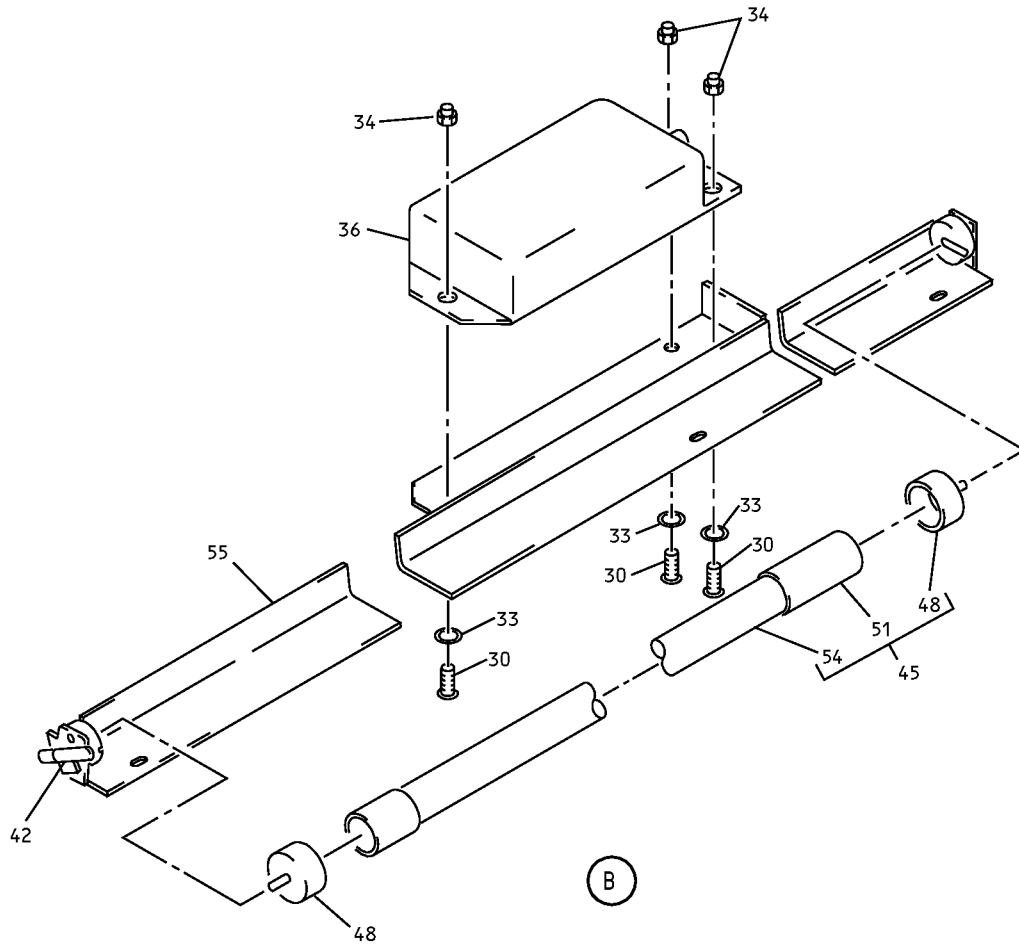
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Overhead Storage Compartment Assembly
IPL Figure 1 (Sheet 2 of 9)

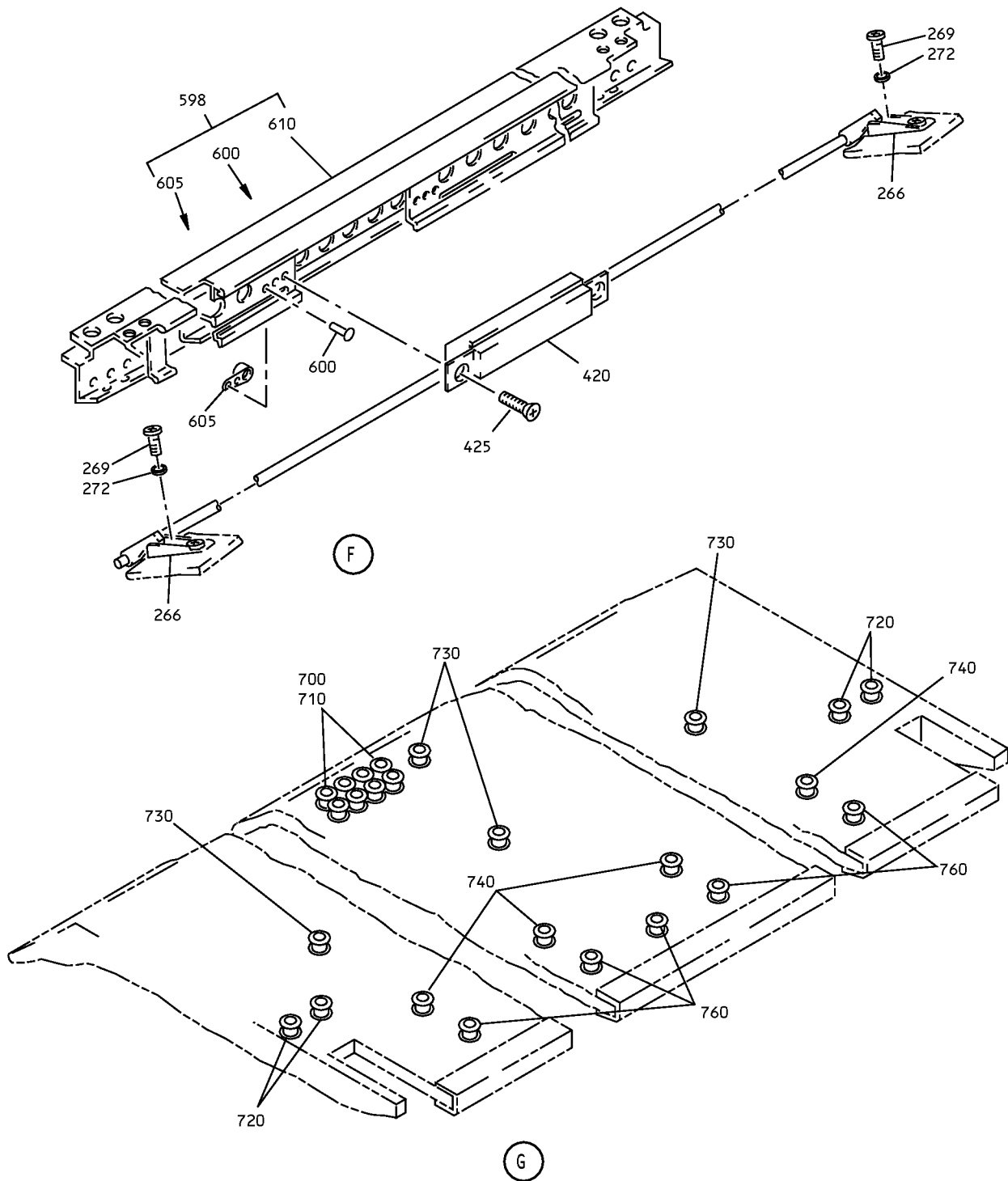
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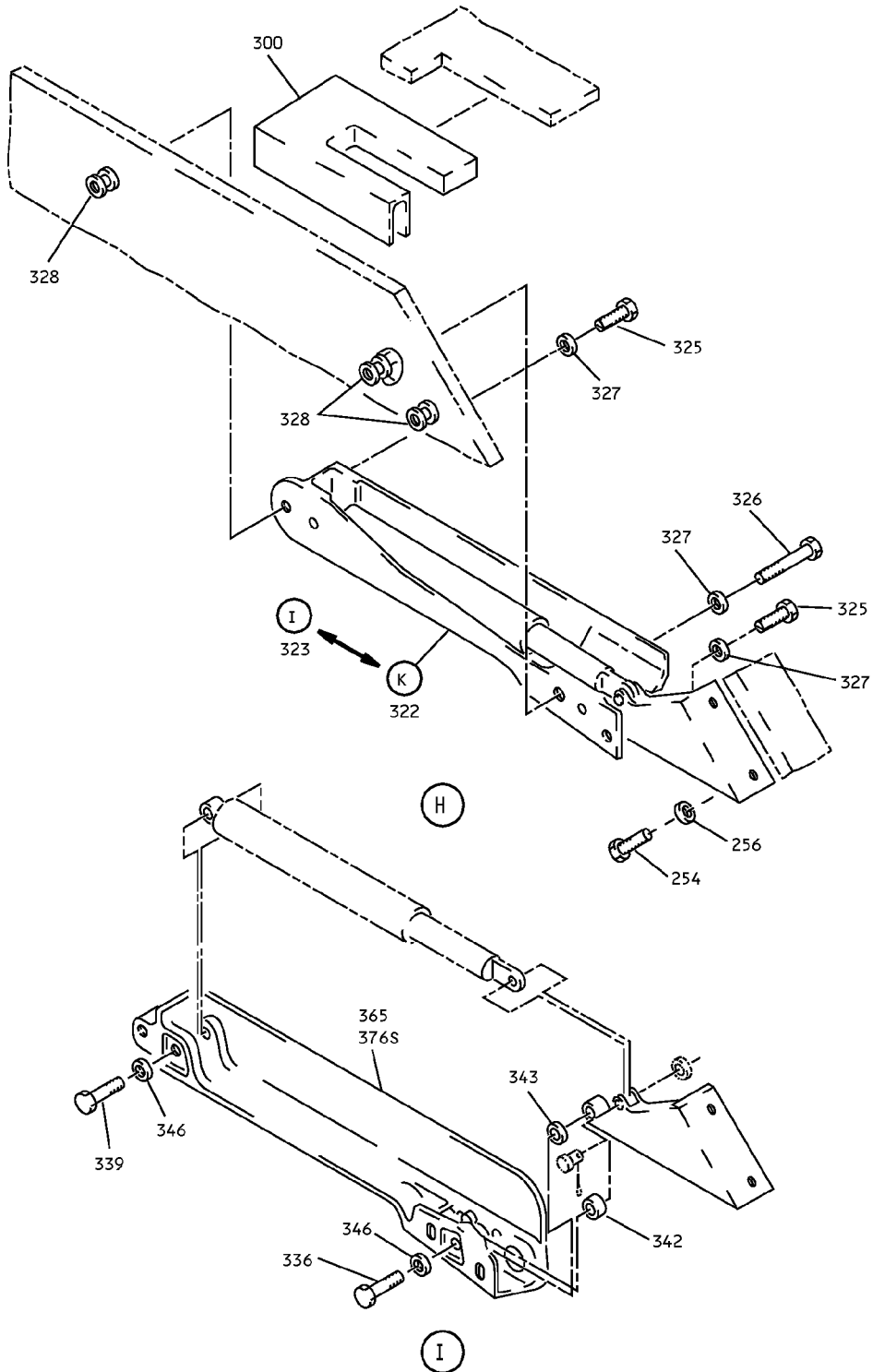
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Overhead Stowage Compartment Assembly
IPL Figure 1 (Sheet 5 of 9)

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Overhead Storage Compartment Assembly
IPL Figure 1 (Sheet 6 of 9)

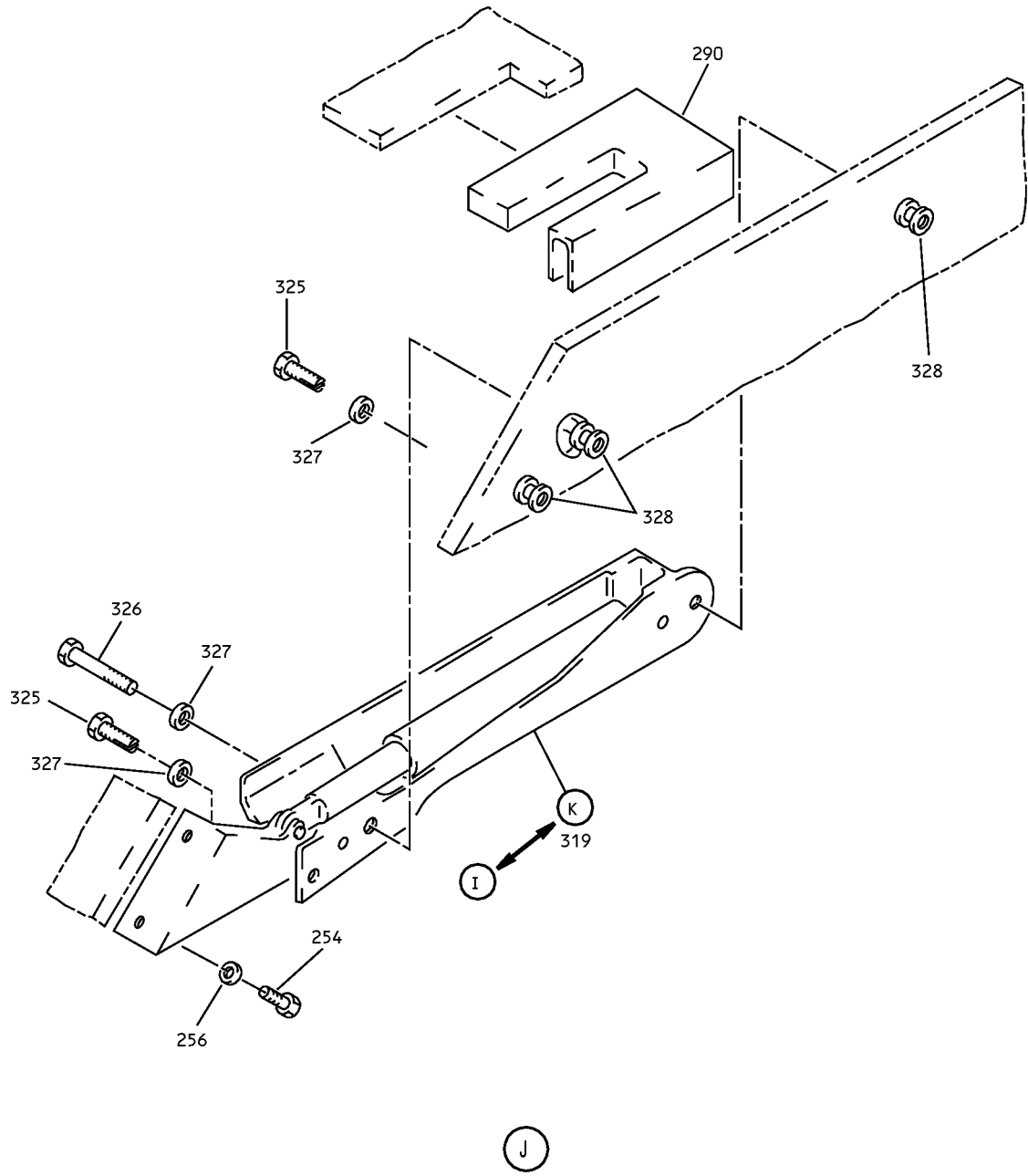
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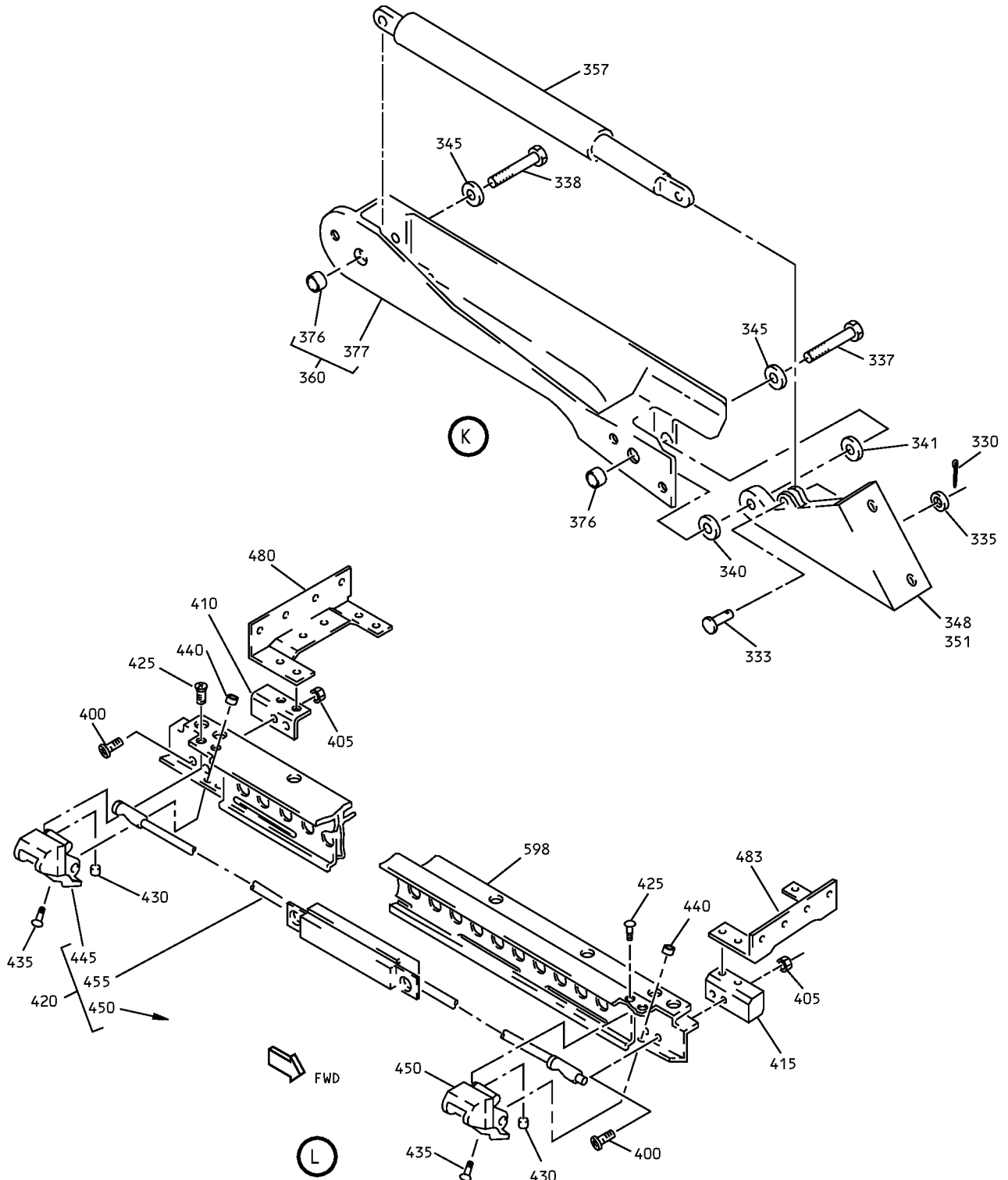
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Overhead Storage Compartment Assembly
IPL Figure 1 (Sheet 7 of 9)

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IPL Figure 1 (Sheet 8 of 9)

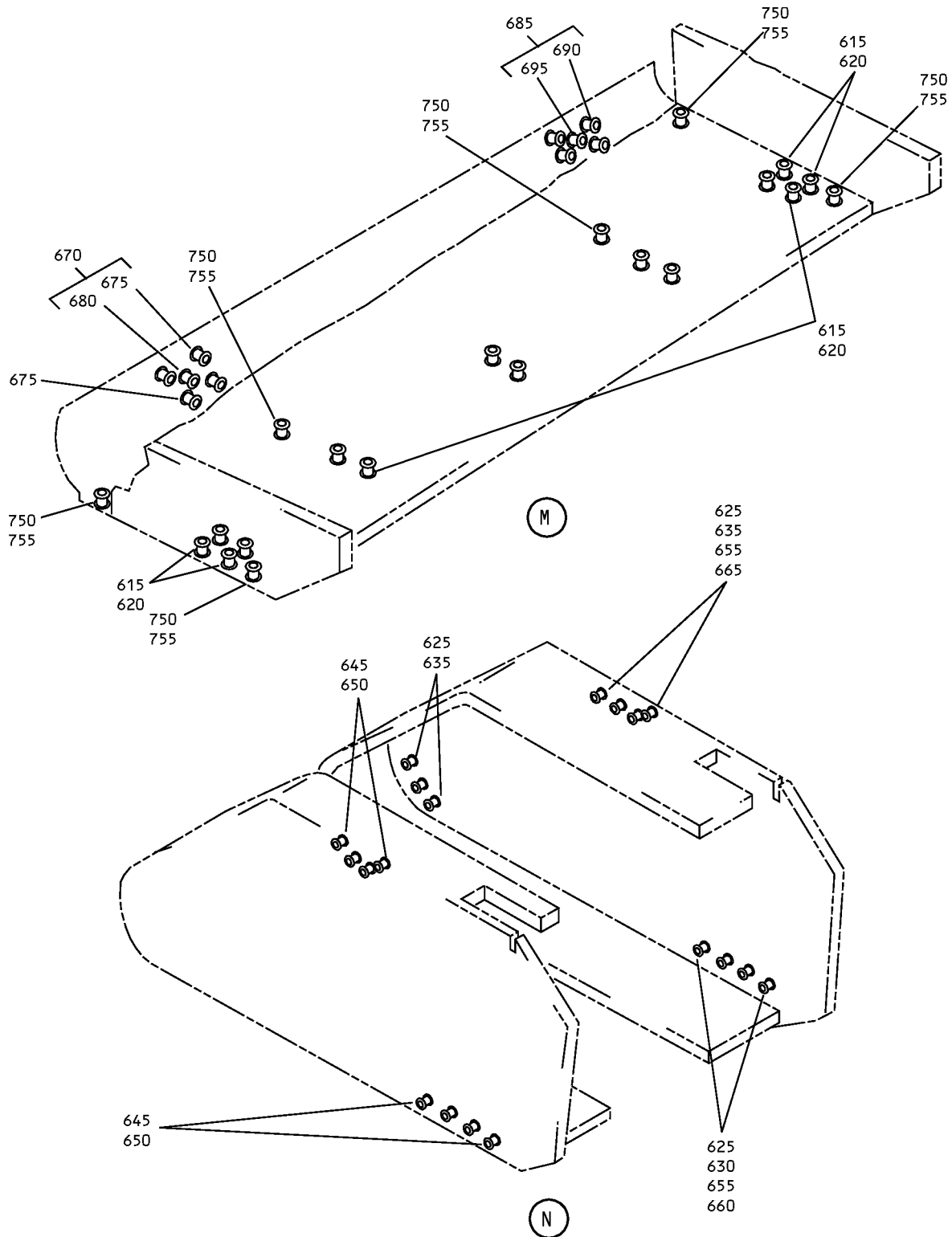
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-1	65C27005-6SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER)							A	RF
-1A	65C27005-8SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER)							B	RF
-1B	65C27005-46SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER)							C	RF
-1C	65C27005-48SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER)							D	RF
-1D	65C27005-59SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (FOR DETAILS SEE FIG. 2) (PRE SB 737-25-1237) (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER)								RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -1E	65C27005-93SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (FOR DETAILS SEE FIG. 3) (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER)								RF
-1F	65C27005-96SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER)							E	RF
-1G	65C27005-97SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (FOR DETAILS SEE FIG. 2) (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER)								RF
-1H	65C27005-100SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (FOR DETAILS SEE FIG. 3) (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER)								RF
-1J	65C27005-89SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (FOR DETAILS SEE FIG. 4) (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER)								RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -1K	65C27005-109SP		COMPARTMENT ASSY-OVERHEAD STOWAGE (FOR DETAILS SEE FIG. 2) (REWORKED BY ALERT SB 737- 25A1283) (REWORKED BY SB 737-25-1294) (NO EQUIVALENT BOEING REPLACEMENT PART NUMBER)								RF
-1L	65C34485-9		COMPARTMENT ASSY-OVERHEAD STOWAGE (FOR DETAILS SEE FIG. 2) (POST SB 737-25-1237)								RF
3	BACB30NM3K1		. BOLT								8
6	AN960PD10		DELETED								
6A	AN960JD10		. WASHER								8
9	412N1119-13		. FITTING (OPT ITEM 9A)								1
9A	412N1161-1		. FITTING (OPT ITEM 9)								1
12	417N5120-14		. LIGHT ASSY (OPT ITEM 12A)							B, D, E	1
12A	417N5120-1		. LIGHT ASSY (OPT ITEM 12)							B, D, E	1
-15	417N5120-17		. LIGHT ASSY (OPT ITEM 15A)							A, C	1
-15A	417N5120-4		. LIGHT ASSY (OPT ITEM 15)							A, C	1
			ATTACHING PARTS								
24	NAS1801-3-5		. SCREW								3
27	AN960PD10L		DELETED								
27A	AN960JD10		. WASHER								3
			----- * -----								
30	BACS12ER3K6		. . SCREW								3
33	BACW10UD10		. . WASHER								3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
34	F22K1-02		. .	NUT							3
				(V72962)							
				(SPEC BACN10R10L)							
				(OPT 22K1-02 (V72962))							
				(OPT 26CL02 (V07170))							
36	05939-3		. .	BALLAST					B, D, E		1
				(V17023)							
				(SPEC S283N702-3)							
40	65C28117-3		. . .	PAD							1
42	1864		. .	BULB-NIGHT LIGHT					B, D, E		1
				(V08806)							
45	417N5120-10		. .	LAMP ASSY							1
48	2055150		. . .	CAP-END							2
				(V04169)							
51	F40WW		. . .	LAMP-FLUOR.							1
				(V08805)							
54	LP1625-48		. . .	TUBE-COVER							1
				(V0812B)							
				(OPT ITEM 54A)							
-54A	LP1625-24		. . .	TUBE-COVER							1
				(V06034)							
				(OPT ITEM 54)							
55	800000255-1		. .	HOUSING					B, D, E		1
				(V05617)							
				(SPEC S417N507-1)							
				(FOR DETAILS SEE FIG. 80)							
-55B	800000255-11		. .	LIGHT ASSY-CLG							1
				(V05617)							
				(SPEC S417N507-11)							
				(FOR DETAILS SEE FIG. 80)							
-63	800000255-4		. .	LIGHT ASSY					A, C		1
				(V05617)							
				(SPEC S417N507-4)							
				(USED ON ITEM 15A)							
				(FOR DETAILS SEE FIG. 80)							
-64	800000255-14		. .	HOUSING					A, C		1
				(V05617)							
				(SPEC S417N507-14)							
				(USED ON ITEM 15)							
				(FOR DETAILS SEE FIG. 80)							
65	411N3142-28		. .	WASHER-CUPPED					B, D, E		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
68	BACS18C8-6								. SPACER	B, D, E	1
71	MS24585-1230								. SPRING	B, D, E	1
74	NAS1801-3-11								. SCREW	B, D, E	1
77	411N3134-1								. BRACKET ASSY-SLIDE		2
									ATTACHING PARTS		
83	BACB30NM3K1								. BOLT		4
86	AN960PD10								DELETED		
86A	AN960JD10								. WASHER		4
									----- * -----		
130	412N1119-1								. FITTING ASSY		1
133	412N1119-1								. FITTING ASSY		1
									ATTACHING PARTS		
135	BACS12ER3K6								. SCREW		4
138	BACS12ER3K6								. SCREW		4
									----- * -----		
141	BACB28B6-220								. . BUSHING		1
144	BACB28B6-220								. . BUSHING		1
147	412N1119-2								. . FITTING		1
150	412N1119-2								. . FITTING		1
183	412N1119-15								. FITTING ASSY	B, D, E	1
									ATTACHING PARTS		
186	BACS12ER3K6								. SCREW		3
									----- * -----		
189	BACB28B6-250								. . BUSHING		1
195	412N1119-17								. . FITTING		1
205	412N1119-12								. FITTING ASSY		1
									ATTACHING PARTS		
206	BACB30NM3K1								. SCREW		4
208	AN960PD10								. . DELETE		
208A	AN960JD10								. . WASHER		4
									----- * -----		

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-210	412N1119-12		.							A, C	1
212	BACB30NM3K1		.								4
215	AN960PD10										
215A	AN960JD10		.								4
240	65C27008-6SP		.							A	1
-242	65C27008-8SP		.							B	1
-245	65C27008-46SP		.							C	1
-248	65C27008-48SP		.							D	1
-248A	65C27008-90SP		.							E	1
252	412N1140-1SP		.	.						A, B	1
-252A	412N1140-41SP		.	.						C, D	1
254	NAS1801-3-4		.	.							4
256	AN960PD10L										
256A	MS35333-39		.	.							4
258	412N1140-18SP		.	.	.					A, B	1
-258B	412N1140-58SP		.	.	.					C, D	1
259	412N1141-1SP						1
-259G	412N1140-13						1
259L	412N1141-7SP						1
-259Q	412N1142-15						1
260	SL618-3A		.	.	.						8
261	MS51861-15										
261A	BACS12H4-8		.	.	.						2
261H	NAS620A8L		.	.	.						2
262	412N1245-1		.	.	.						2
263	MS51862-4		.	.	.						2
264	412N1143-13SP		.	.	.						1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
265	412N1143-14SP								. . . COVER		1
266	H3-1152-1								. . PLATE ASSY-STRIKER (V34941) (SPEC S412N101-1)		2
									ATTACHING PARTS		
269	BACS12FA3K4								. . SCREW		4
272	MS35333-39								. . WASHER		4
									----- * -----		
273	412N1118-1SP								. . RETAINER-VERT. TRIM		1
276	412N1118-2SP								. . RETAINER-VERT. TRIM		1
290	412N1154-2								. . REINFORCEMENT-CORNER		1
300	412N1154-1								. . REINFORCEMENT-CORNER		1
319	412N1155-1								. . HINGE ASSY	A, B	1
-319A	412N1155-1								. . HINGE ASSY (OPT ITEM 320)	C, D, E	1
320	412N1155-7								. . HINGE ASSY (OPT ITEM 319A)	C, D, E	1
322	412N1155-2								. . HINGE ASSY	A, B	1
-322A	412N1155-2								. . HINGE ASSY (OPT ITEM 323)	C, D, E	1
323	412N1155-8								. . HINGE ASSY (OPT ITEM 322A)	C, D, E	1
									ATTACHING PARTS		
325	412N1227-1								. . BOLT (OPT ITEM 325A)		4
-325A	A1C1321-3-8								. . BOLT (V06725) (OPT ITEM 325)		4
326	BACB300LK18								. . BOLT (USED WITH ITEMS 319, 319A, 322, 322A)		2
-326B	NAS1801-3-10								. . SCREW (USED WITH ITEMS 320, 323)		2
327	BACW10P136AL								. . WASHER		6

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
328	NAS1833-3-400											6
330	MS24665-132											1
333	MS20392-2C13											1
335	AN960PD10L											1
336	BACB30NM3K8											1
337	BACB30LK3D11											
337A	NAS6703PU11											1
338	BACB30LK3D15											
338A	NAS6703PU15											1
339	BACB30NM3K12											
340	NAS43DD3-5											1
341	NAS43DD3-6											1
342	NAS43DD3-8											1
343	NAS43DD3-3											1
344	AN960PD10L											
345	AN960PD10L											3
346	AN960KD10L											
346A	AN960JD10L											2
348	H2948-2											1
351	H2948-1											1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
357	SB113								... ACTUATOR (V24984) (SPEC S412N104-1)		1
360	412N1156-1								... CHASSIS ASSY (USED ON ITEM 319,319A)		1
365	412N1156-13								... CHASSIS ASSY (USED ON ITEM 320)		1
-370	412N1156-14								... CHASSIS ASSY (USED ON ITEM 323)		1
-375	412N1156-2								... CHASSIS ASSY (USED ON ITEM 322,322A)		1
376	6041-3BRX225								... INSERT-DODGE (V01556)		2
376S	412N1156-15								... CHASSIS (USED ON ITEM 365)		1
376	412N1156-2								DELETED		
377	412N1156-3								... CHASSIS (USED ON ITEM 360)		1
-377G	412N1156-4								... CHASSIS (USED ON ITEM 376)		1
-377M	412N1156-16								... CHASSIS (USED ON ITEM 370)		1
380	BACS12ER08K14								.. SCREW		4
390	AN960PD8								DELETED		
390A	AN960JD8								.. WASHER		4
395	BRH10-08								DELETED		
395A	MS21042L08								.. NUT		4
400	HL10VAZ6-2								.. BOLT (V56878) (SPEC BACB30MY6K2) (OPT HL10VAZ6-2 (V97928)) (OPT HL10VAZ6-2 (V73197)) (OPT HL10VAZ6-2 (V92215)) (OPT invalidHL10VAZ6-2numericalindex V97928) (OPT L8006K2 (V06725))		4
405	H10-3BAC								DELETED		

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
405A	MS21042L03											4
410	412N1117-1											1
415	412N1117-2											1
420	412N1153-101											1
425	BACS12ER06K8											4
430	SL210-06-2											4
435	NAS514P832-5											4
440	SL210-08-1											4
445	412N1113-7											1
450	412N1113-8											1
455	H3-1145-1-4760											1
468	BACS12FA3K5											8
474	BACS12FA3K5											14
480	412N1145-27											1
483	412N1145-28											1
486	412N1147-1											1
489	BACS12ER08K12											11
592	AN960PD8											
592A	AN960JD8											11
595	BACN10JC03											
595A	MS21042L08											11
598	412N1146-1											1
600	BR1000A08											2
610	412N1146-41											1
613	65C27011-6									A, C		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-613A	65C27011-8									B, D	1
-613B	65C27011-45									E	1
615	65C27011-1004										1
620	NAS1836-3-11										14
625	65C27011-1202									B, D	1
630	NAS1836-3-11										4
635	SL2334-3A2										7
640	65C27011-1203										1
645	NAS1836-3-11										4
650	SL2334-3A2										4
655	65C27011-1204									A, C	1
660	NAS1836-3-11										4
665	SL2334-3A2										4
670	65C27011-1254									A, C	1
675	NAS1836-3-11										8
680	NAS1836-4-11										2
685	65C27011-1256									B, D, E	1
690	NAS1836-3-11										4
695	NAS1836-4-11										1
700	65C27011-1306									A, C	1
705	NAS1836-3-11										8
710	65C27011-1308									B, D, E	1
715	NAS1836-3-11										8
720	65C27011-2001										1
725	SL2334-3A2										4
730	65C27011-2101										1
735	NAS1836-3-11										4
740	65C27011-2201										1
745	NAS1836-3-11										4
750	65C27011-4001									B, D	1
755	NAS1833-3-400										6

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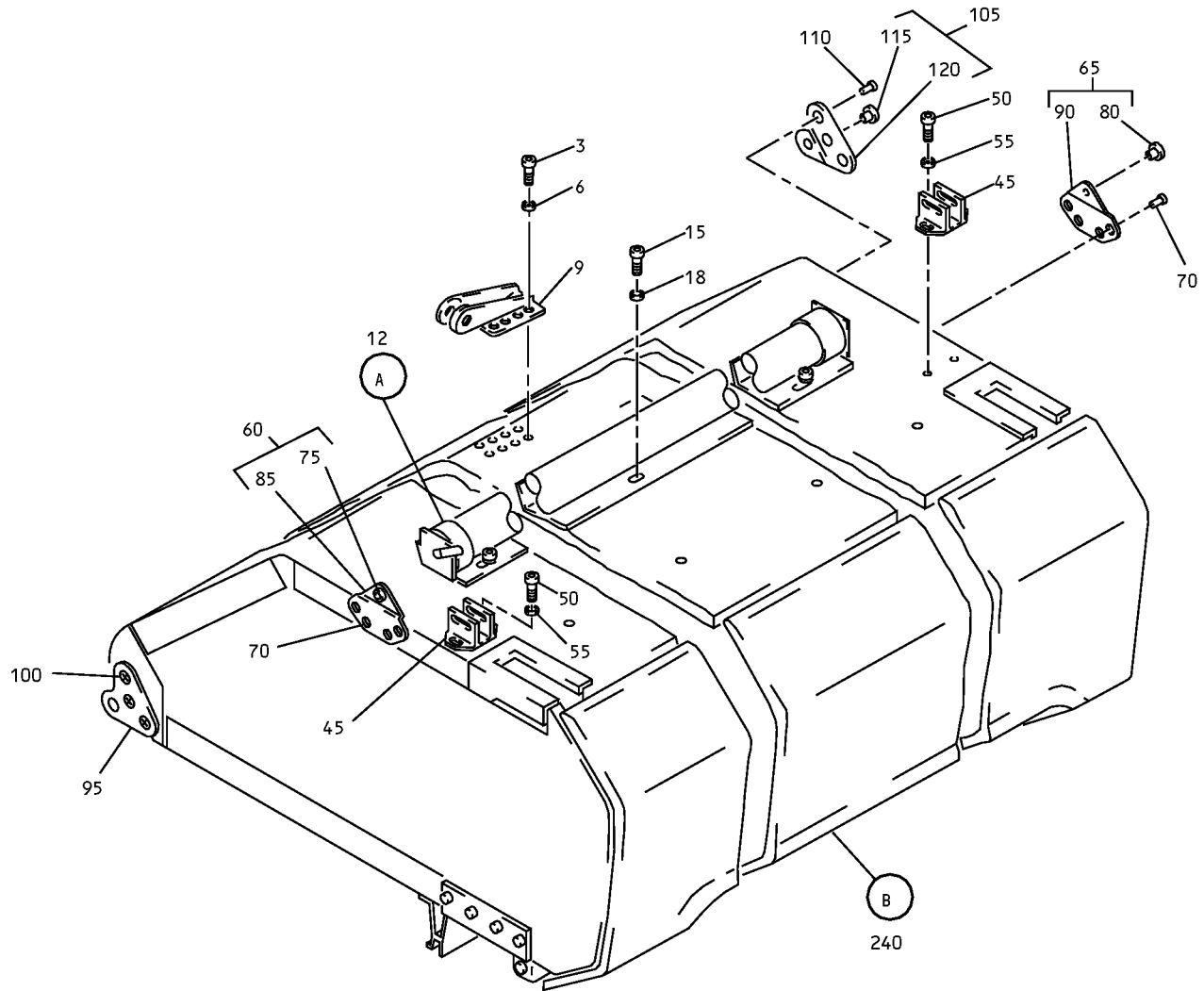


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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
760	65C27011-4101									B, D	1
765	NAS1833-3-400										10
770	412N1112-34										1

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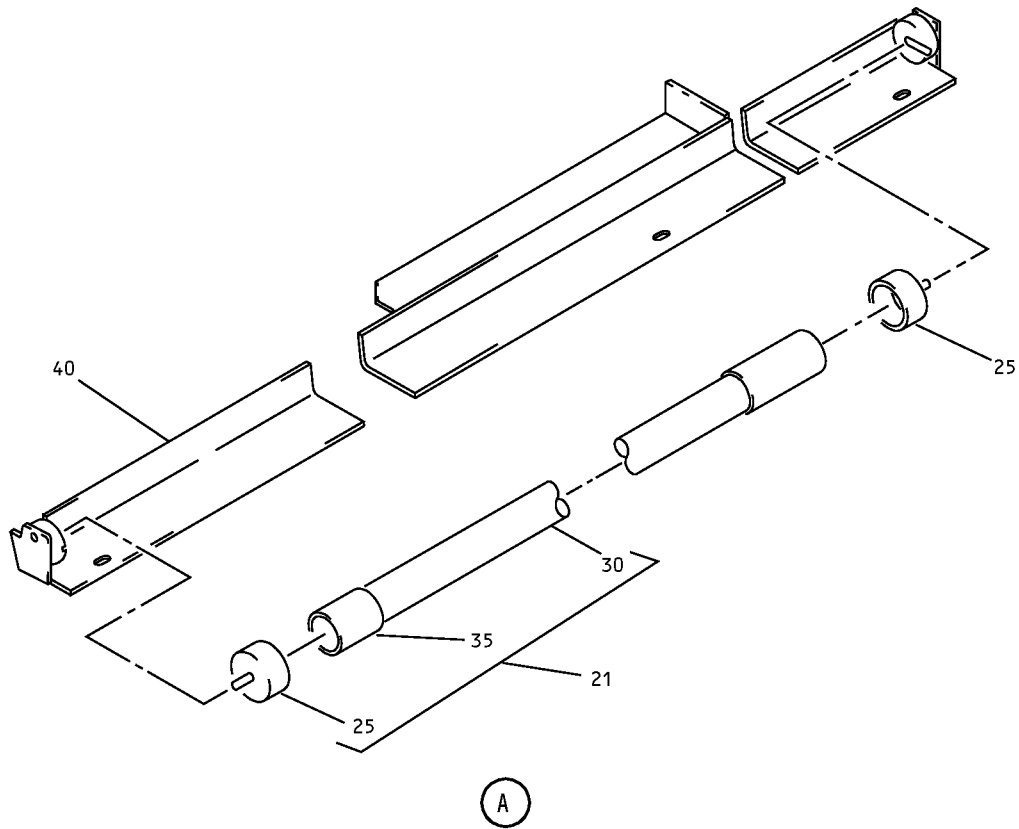
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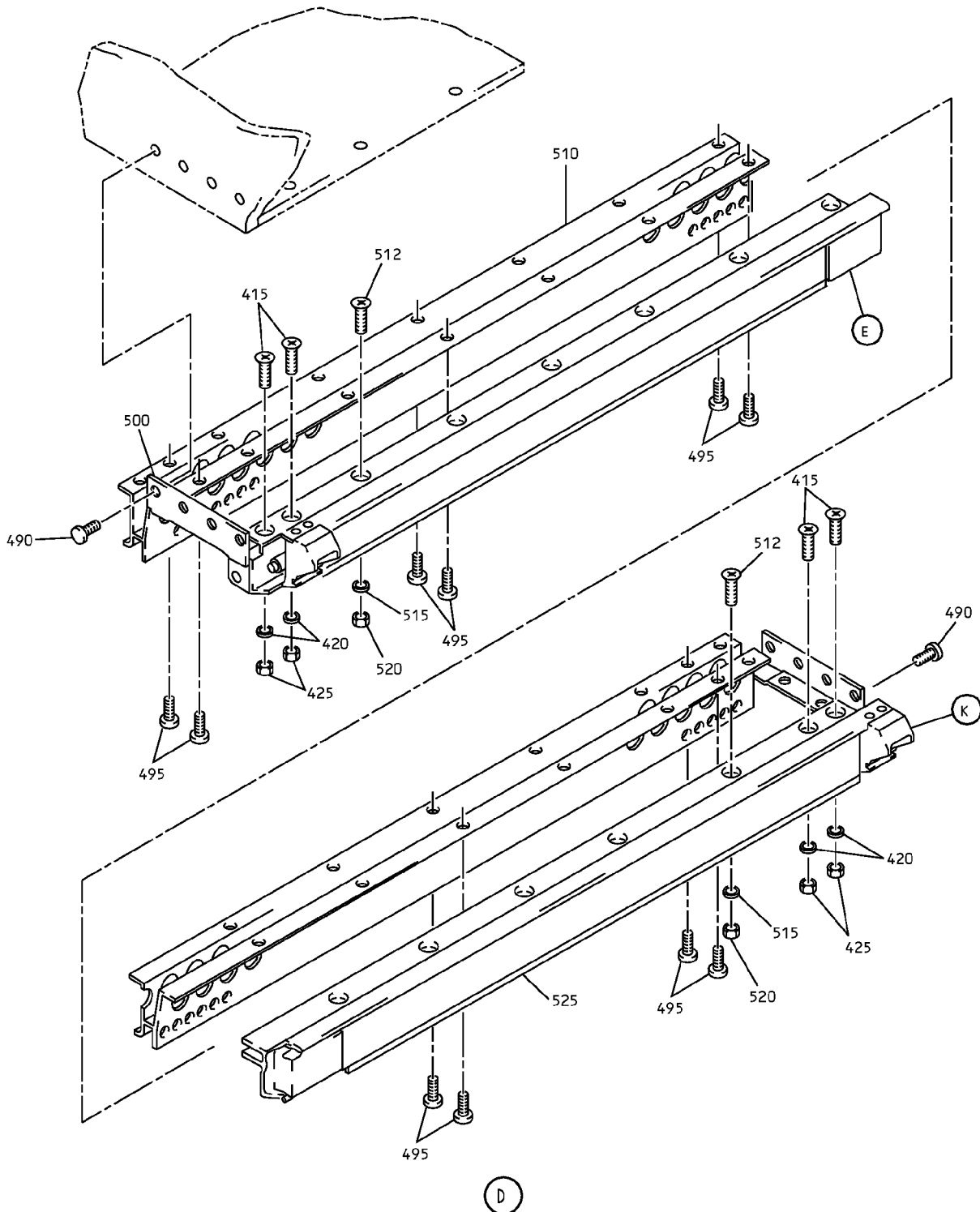
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IPL Figure 2 (Sheet 4 of 9)

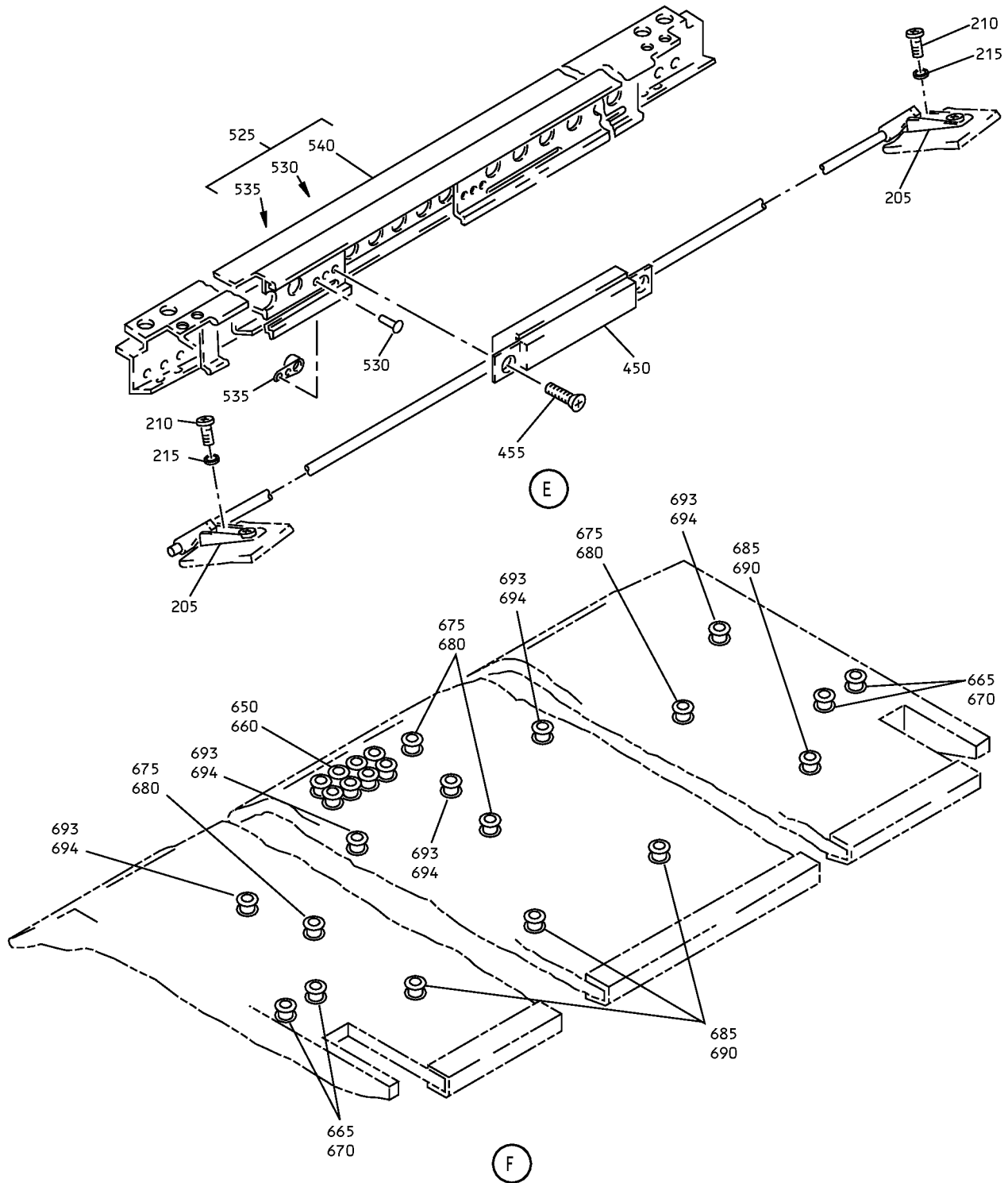
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IPL Figure 2 (Sheet 5 of 9)

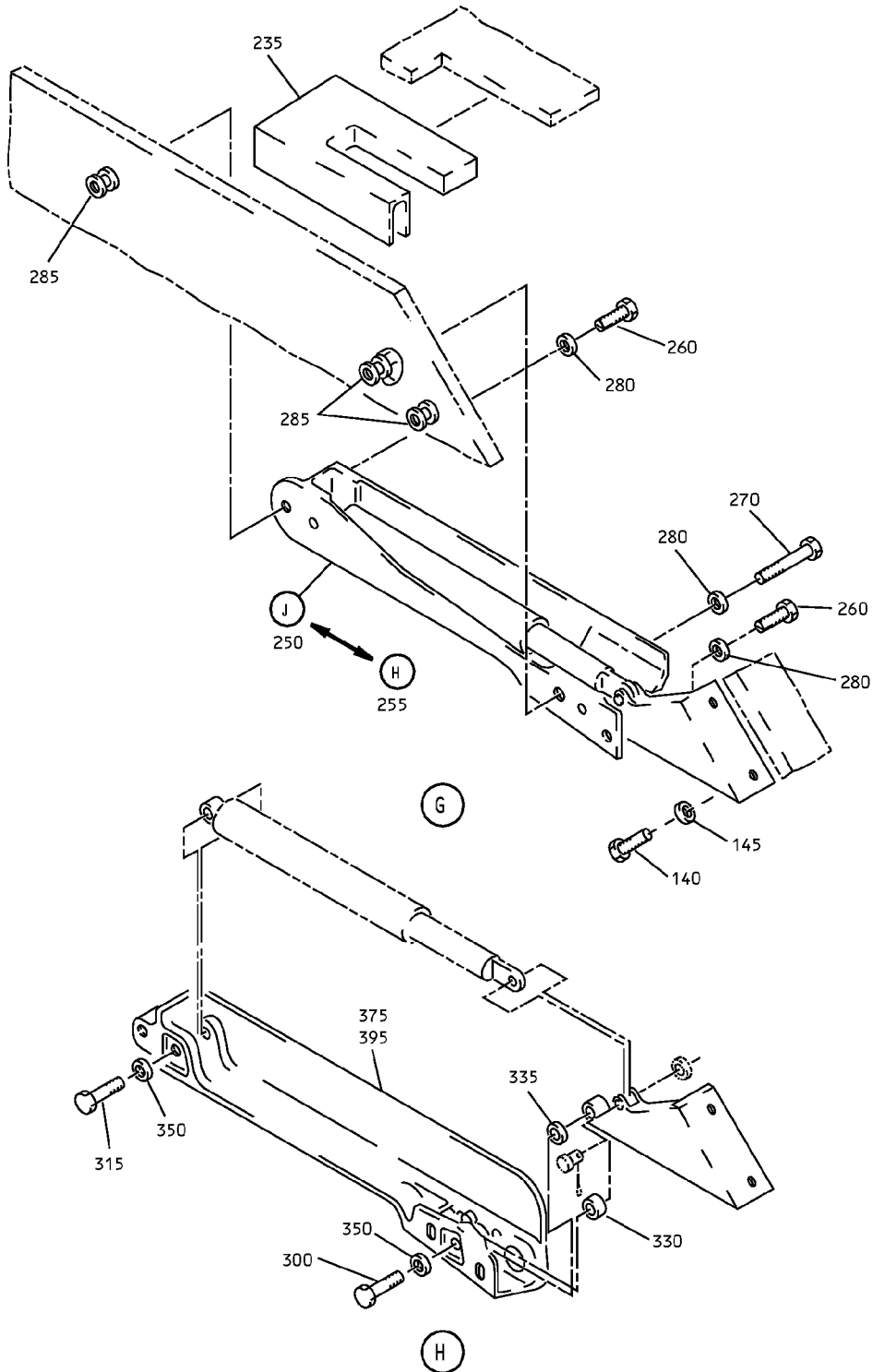
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IPL Figure 2 (Sheet 6 of 9)

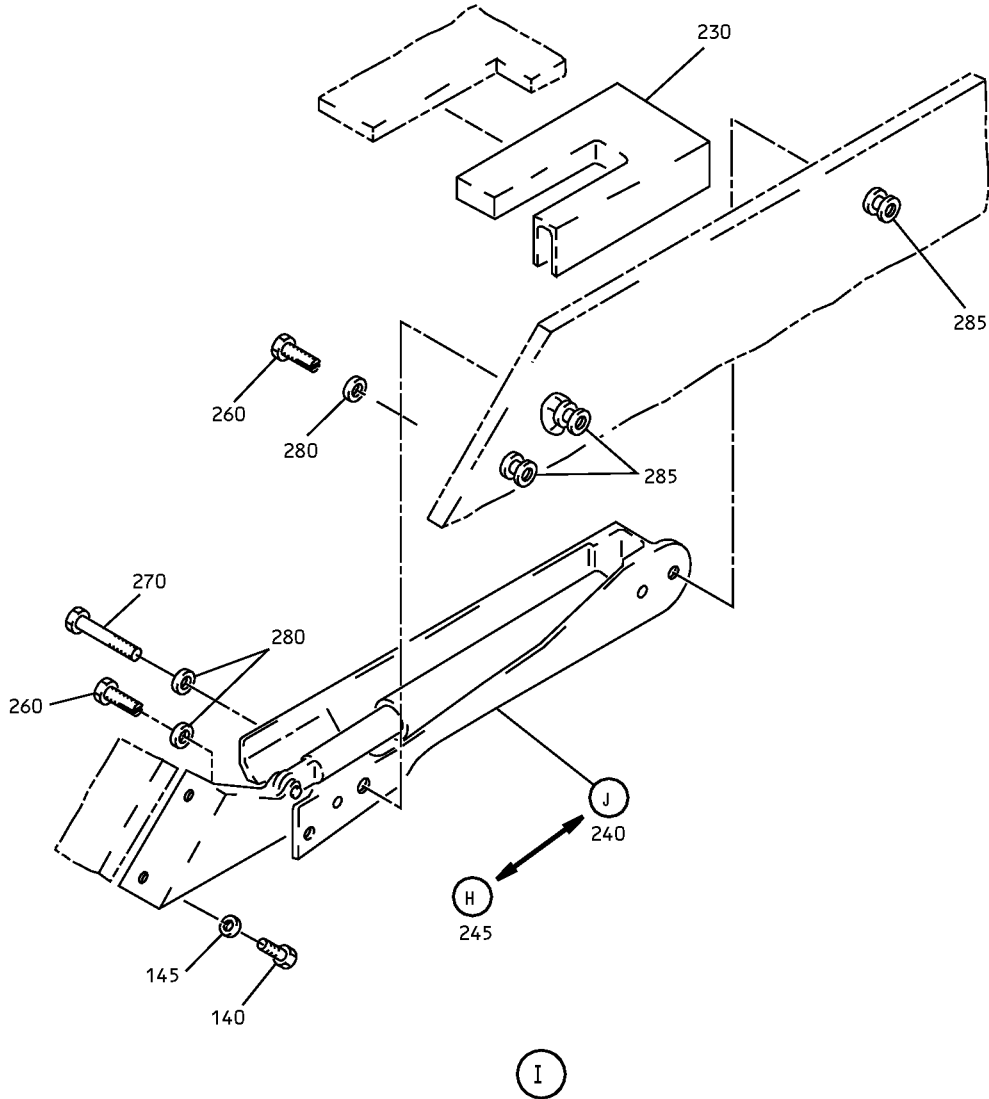
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IPL Figure 2 (Sheet 7 of 9)

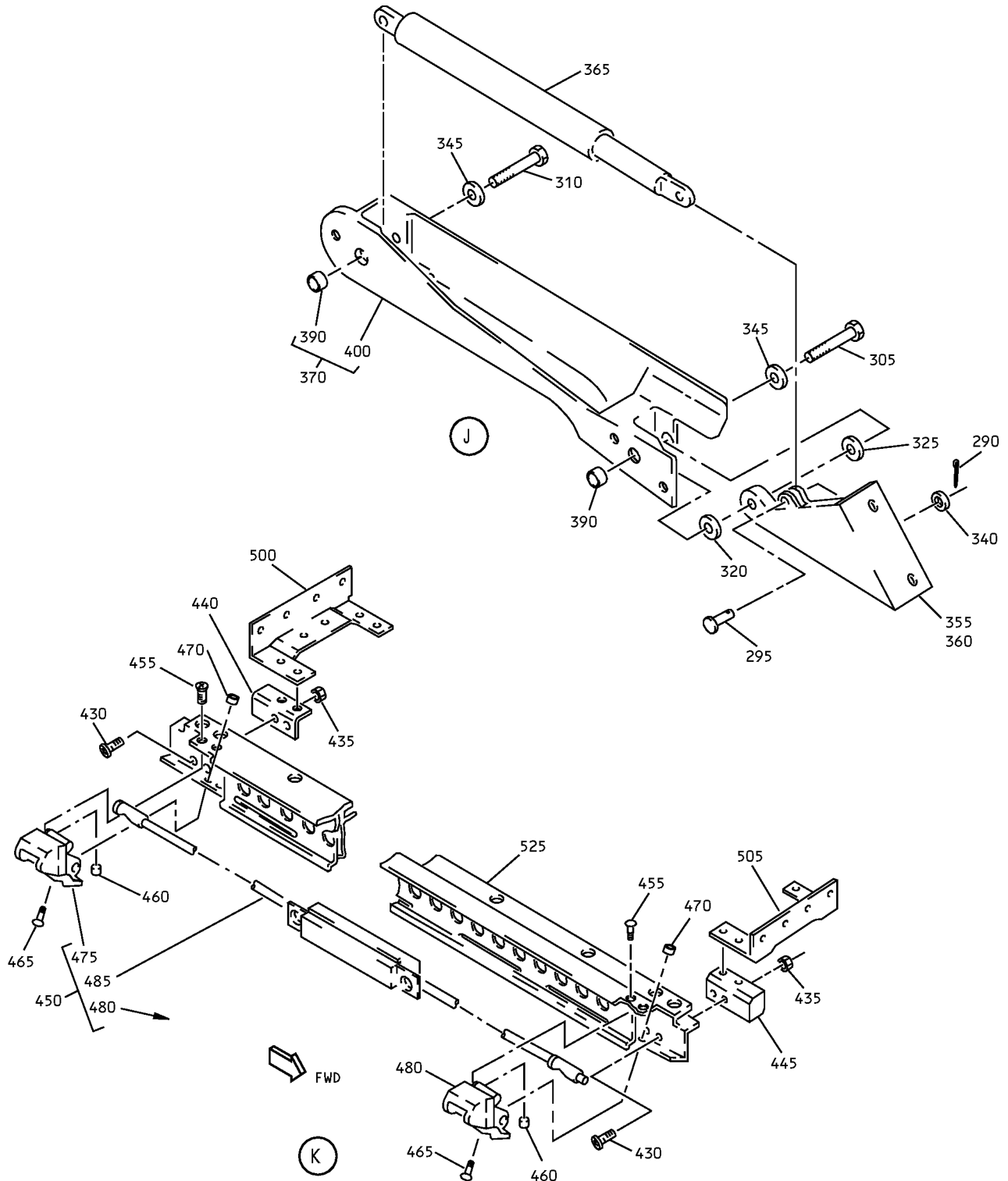
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IPL Figure 2 (Sheet 8 of 9)

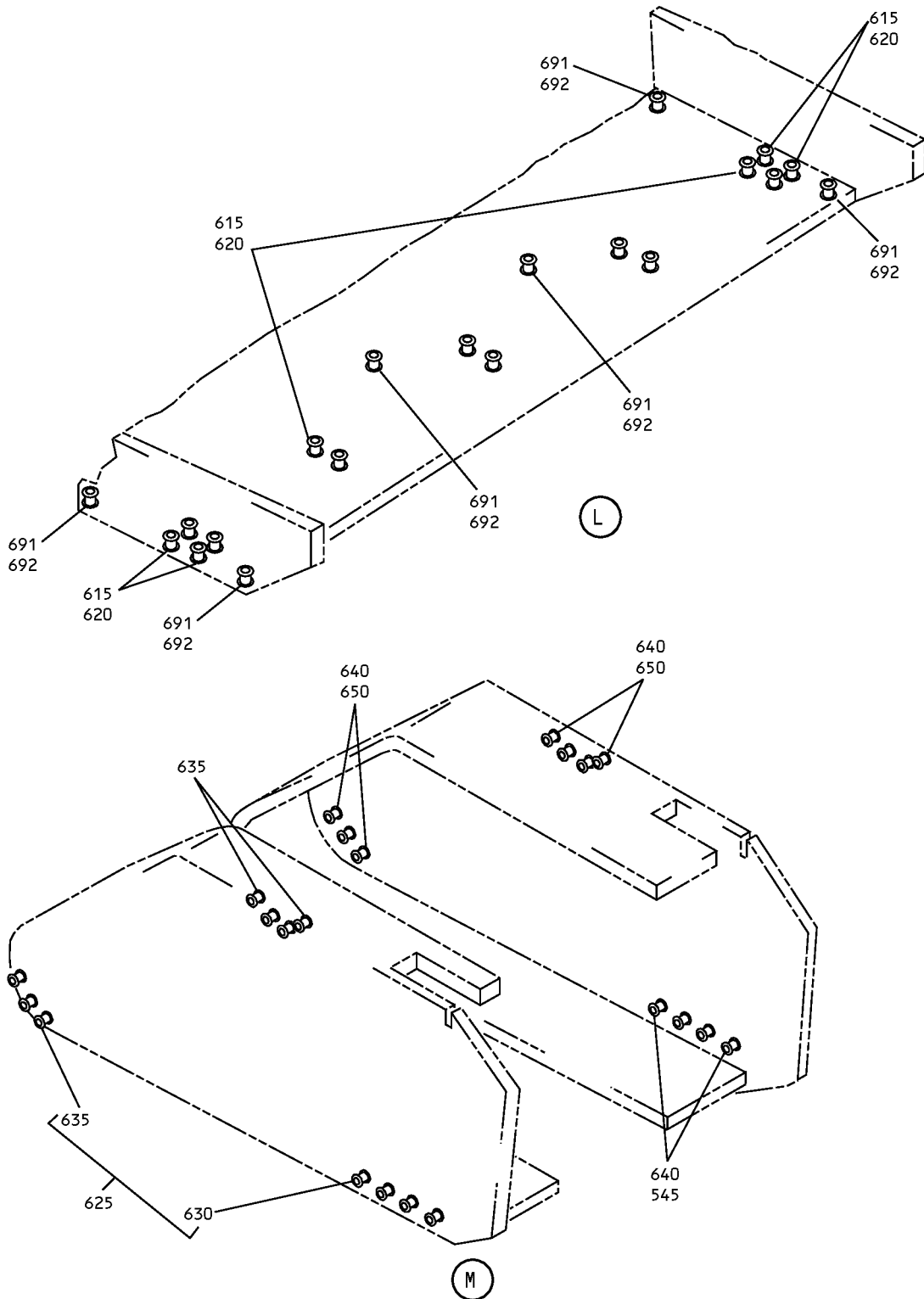
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
40A	800000255-4		. .	HOUSING							1
				(V05617)							
				(SPEC S417N507-4)							
45	411N3134-1		. BRACKET ASSY-SLIDE								2
			ATTACHING PARTS								
50	BACB30NM3K1		. BOLT								4
55	AN960PD10		DELETED								
55A	AN960JD10		. WASHER								4
			-----*								
60	412N1119-1		. FITTING ASSY								1
65	412N1119-1		. FITTING ASSY								1
			ATTACHING PARTS								
70	BACS12ER3K6		. SCREW								4
			-----*								
75	BACB28B6-220		. . BUSHING								1
80	BACB28B6-220		. . BUSHING								1
85	412N1119-2		. . FITTING								1
90	412N1119-2		. . FITTING								1
95	412N1119-24		. FITTING								1
			ATTACHING PARTS								
100	BACS12ER3K6		. SCREW								3
			-----*								
105	412N1119-15		. FITTING ASSY								1
			ATTACHING PARTS								
110	BACS12ER3K6		. SCREW								3
			-----*								
115	BACB28B6-250		. . BUSHING								1
120	412N1119-17		. . FITTING								1
130	65C270008-61SP		. MODULE ASSY						A		1
130A	65C270008-91SP		. MODULE ASSY						B		1
130B	65C270008-101SP		. MODULE ASSY						C		1
-131	65C34485-29SP		. MODULE ASSY						D		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
135	412N1140-41SP									A-C	1
-135A	412N1140-88SP									D	1
140	NAS1801-3-4										4
145	MS35333-39										4
147	412N1140-58SP										1
150	412N1141-1SP										1
155	412N1140-13										1
160	412N1141-7SP										1
165	412N1142-15										1
170	SL618-3A										8
175	MS51861-15										2
175A	BACS12H4-8										2
180	NAS620ABL										2
185	412N1245-1										2
190	MS51862-4										2
195	412N1143-13SP										1
200	412N1143-14SP										1
205	H3-1152-1										2
210	BACS12FA3K4										4
215	MS35333-39										4
220	412N1118-1SP										1
225	412N1118-2SP										1
230	412N1154-2									A, B	1
-230A	412N1154-6									C	1
235	412N1154-1									A, B	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
2-													
-235A	412N1154-5										. . REINFORCEMENT-CORNER	C	1
240	412N1155-1										. . HINGE ASSY (OPT ITEM 245)	A, B	1
245	412N1155-7										. . HINGE ASSY (OPT ITEM 240)	A, B	1
-245A	412N1155-13										. . HINGE ASSY	C	1
-245B	412N1155-25										. . HINGE ASSY	D	1
-250	412N1155-2										. . HINGE ASSY (OPT ITEM 255)	A, B	1
-255	412N1155-8										. . HINGE ASSY (OPT ITEM 250)	A, B	1
-255A	412N1155-14										. . HINGE ASSY	C	1
-255B	412N1155-26										. . HINGE ASSY	D	1
											ATTACHING PARTS		
260	412N1227-1										. . BOLT (OPT ITEM 265)		4
-265	A1C1321-3-8										. . BOLT (OPT ITEM 260)		4
270	BACB30LK3-18										. . BOLT (USED WITH ITEMS 240, 250)		2
-275	NAS1801-3-10										. . SCREW (USED WITH ITEMS 245, 245A, 255, 255A)		2
280	BACW10P136AL										. . WASHER (V10630) (SPEC BACW10P136AL)		6
285	NAS1833-3-400										. . INSERT		6
											-----*		
290	MS24665-132										. . . PIN-COTTER		1
295	MS20392-2C13										. . . PIN-DRILLED SHANK		1
300	BACB30NM3K8										. . . BOLT (USED ON TIEMS 245,245A,255,255A)		1
305	NAS6703PU11										. . . BOLT (USED ON ITEMS 240,250)		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
310	NAS6703PU15		. . .	BOLT							1
				(USED ON ITEMS 240,250)							
315	BACB30NM3K12		. . .	BOLT							1
				(USED ON ITEMS 245,245A,255,255A)							
320	NAS43DD3-5		. . .	SPACER							1
				(USED ON ITEMS 240,250)							
325	NAS43DD3-6		. . .	SPACER							1
				(USED ON ITEMS 240,250)							
330	NAS43DD3-8		. . .	SPACER							1
				(USED ON ITEM 245,245A,255,255A)							
335	NAS43DD3-3		. . .	SPACER							1
				(USED ON ITEMS 245,245A,250,250A)							
340	AN960PD10L		. . .	WASHER							1
345	AN960PD10L		. . .	WASHER							2
				(USED ON ITEMS 240,250)							
350	AN960JD10L		. . .	WASHER							2
				(USED ON ITEMS 245,245A,255,255A)							
355	H2948-2		. . .	HINGE							1
				(V83014)							
				(SPEC S412N102-2)							
				(USED ON ITEM 240,245)							
-355A	S412N102-16		. . .	HINGE							1
				(USED ON ITEM 245A)							
360	H2948-1		. . .	HINGE							1
				(V83014)							
				(SPEC S412N102-1)							
				(USED ON ITEMS 250,255)							
-360A	S412N102-15		. . .	HINGE							1
				(USED ON ITEM 255A)							
365	SB113		. . .	ACTUATOR							1
				(V24984)							
				(SPEC S412N104-1)							
370	412N1156-1		. . .	CHASSIS ASSY							1
				(USED ON ITEM 240)							
375	412N1156-13		. . .	CHASSIS ASSY							1
				(USED ON ITEM 245)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-380	412N1156-14								. . . CHASSIS ASSY (USED ON ITEM 255)		1
-385	412N1156-2								. . . CHASSIS ASSY (USED ON ITEM 250)		1
385A	412N1156-21								. . . CHASSIS ASSY (USED ON ITEM 245A)		1
385B	412N1156-22								. . . CHASSIS ASSY (USED ON ITEM 255A)		1
390	6041-33BRX255							 INSERT (V01556)		2
395	412N1156-15							 CHASSIS (USED ON ITEM 375)		1
400	412N1156-3							 CHASSIS (USED ON ITEM 370)		1
-405	412N1156-4							 CHASSIS (USED ON ITEM 376)		1
-410	412N1156-16							 CHASSIS (USED ON ITEM 380)		1
-410A	412N1156-23							 CHASSIS (USED ON ITEM 385A)		1
-410B	412N1156-24							 CHASSIS (USED ON ITEM 360A)		1
415	BACS12ER08K14								. . SCREW		4
420	AN960PD8								DELETED		
420A	AN960JD8								. . WASHER		4
425	BRH10-08								DELETED		
425A	MS21042L08								. . NUT		4
430	BACB30MY6K2								. . BOLT		4
435	BACN10JC3								DELETED		
435A	MS21042L03								. . NUT		4
440	412N1117-1								. . FITTING		1
445	412N1117-2								. . FITTING		1
450	412N1153-101								. . LATCH ASSY	A, B	1
									ATTACHING PARTS		
-450A	412N1153-157								. . LATCH ASSY	C	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
455	BACS12ER06K8								.. SCREW		4
460	SL210-06-2								.. INSERT (V97393)		4
465	NAS514P832-5								.. SCREW		4
470	SL210-08-1								.. INSERT (V97393)		4
									-----*		
475	412N1113-7								... COVER	A, B	1
475A	412N1113-11								... COVER	C	1
480	412N1113-8								... COVER	A, B	1
480A	412N1113-12								... COVER	C	1
485	H3-1145-1-4760								... LATCH ASSY (V34941) (SPEC S412N101-1060)		1
490	BACS12FA3K5								.. SCREW		8
495	BACS12FA3K5								.. SCREW		34
500	412N1145-27								.. BRACKET		1
505	412N1145-28								.. BRACKET		1
510	412N1147-1								.. SUPPORT-PSU		1
512	BACS12ER08K12								.. SCREW		11
515	AN960PD8								DELETED		
515A	AN960JD8								.. WASHER		11
520	BACN10JC03								DELETED		
520A	MS21042L08								.. NUT		11
525	412N1146-1								.. SUPPORT-BULLNOSE		1
530	BACR15DR3								... RIVET (SIZE DETERMINED ON INST)		4
535	BR1000A08								... NUTPLATE (V52828) (SPEC BACN10KB08)		2
540	412N1146-41								... SUPPORT		1
545	65C27011-17								.. BODY ASSY	A	1
545A	65C27011-46								.. BODY ASSY	B	1
545B	65C27011-59								.. BODY ASSY	C	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
615	65C27011-1004										1
620	NAS1836-3-11										14
625	65C27011-1201								A, B		1
630	NAS1836-3-11										4
635	SL2334-3A2										7
640	65C27011-1202								A, B		1
645	NAS1836-3-11										4
650	SL2334-3A2										7
655	65C27011-1315								A, B		1
660	NAS1836-3-11										8
665	65C27011-2001										1
670	SL2334-3A2										4
675	65C27011-2101										1
680	NAS1836-3-11										4
685	65C27011-2201										1
690	NAS1836-3-11										4
691	65C27011-4001								B		1
692	NAS1833-3-400								B		6
693	65C27011-4101								B		1
694	NAS1833-3-400								B		10
695	412N1112-34								A, B		1
695A	412N1112-45								C		1
-700	65C27011-1203								C		1
-705	NAS1836-3-11										4
-710	SL2334-3A2										4
											(V97393)
-715	65C27011-1204								C		1
-720	NAS1836-3-11										4
-725	SL2334-3A2								C		4
											(V97393)
-730	65C27011-1264								C		1
-735	NAS1836-3-11										8

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-740	NAS1836-4-11										2
-745	65C27011-1302									C	1
-750	NAS1836-3-11										8

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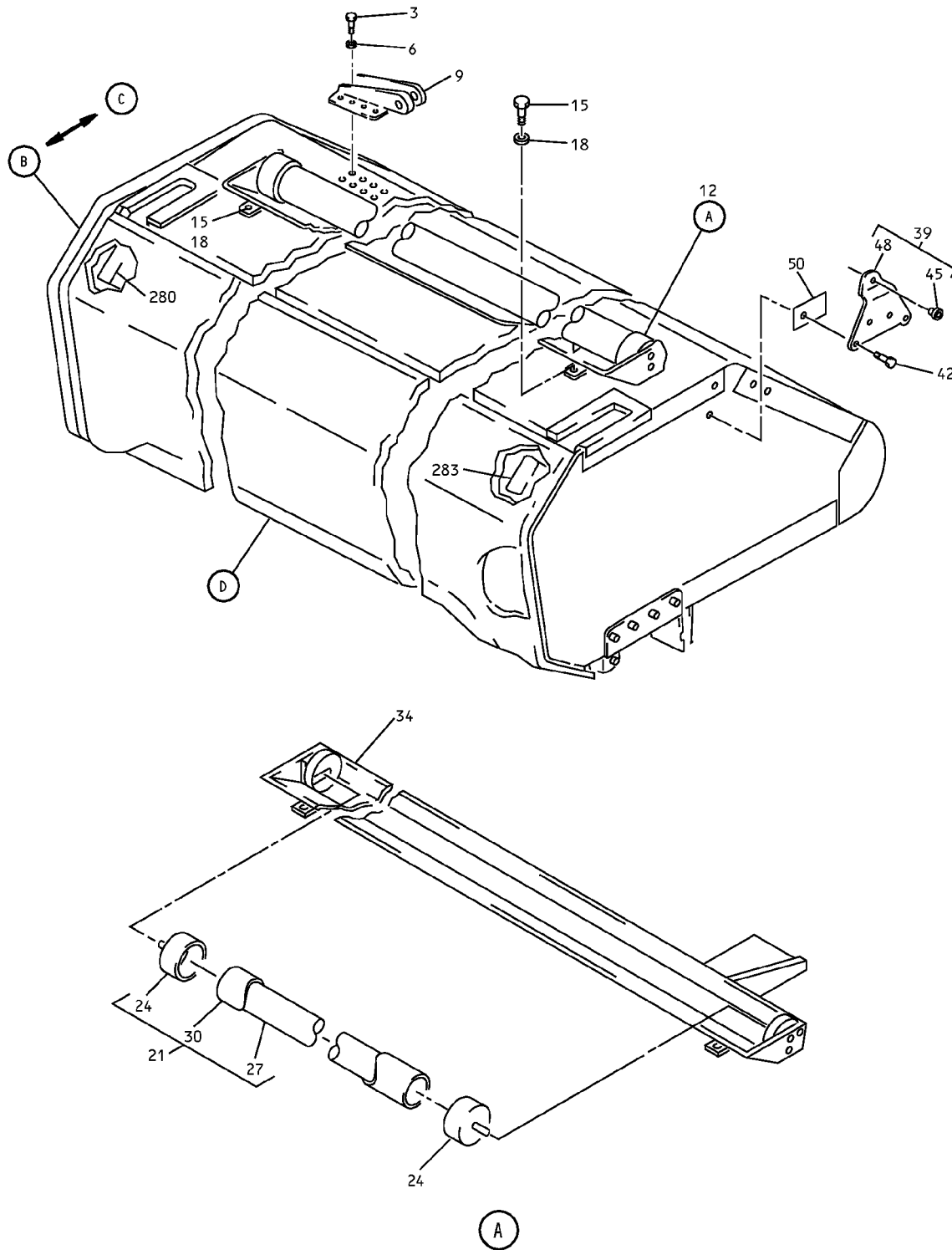
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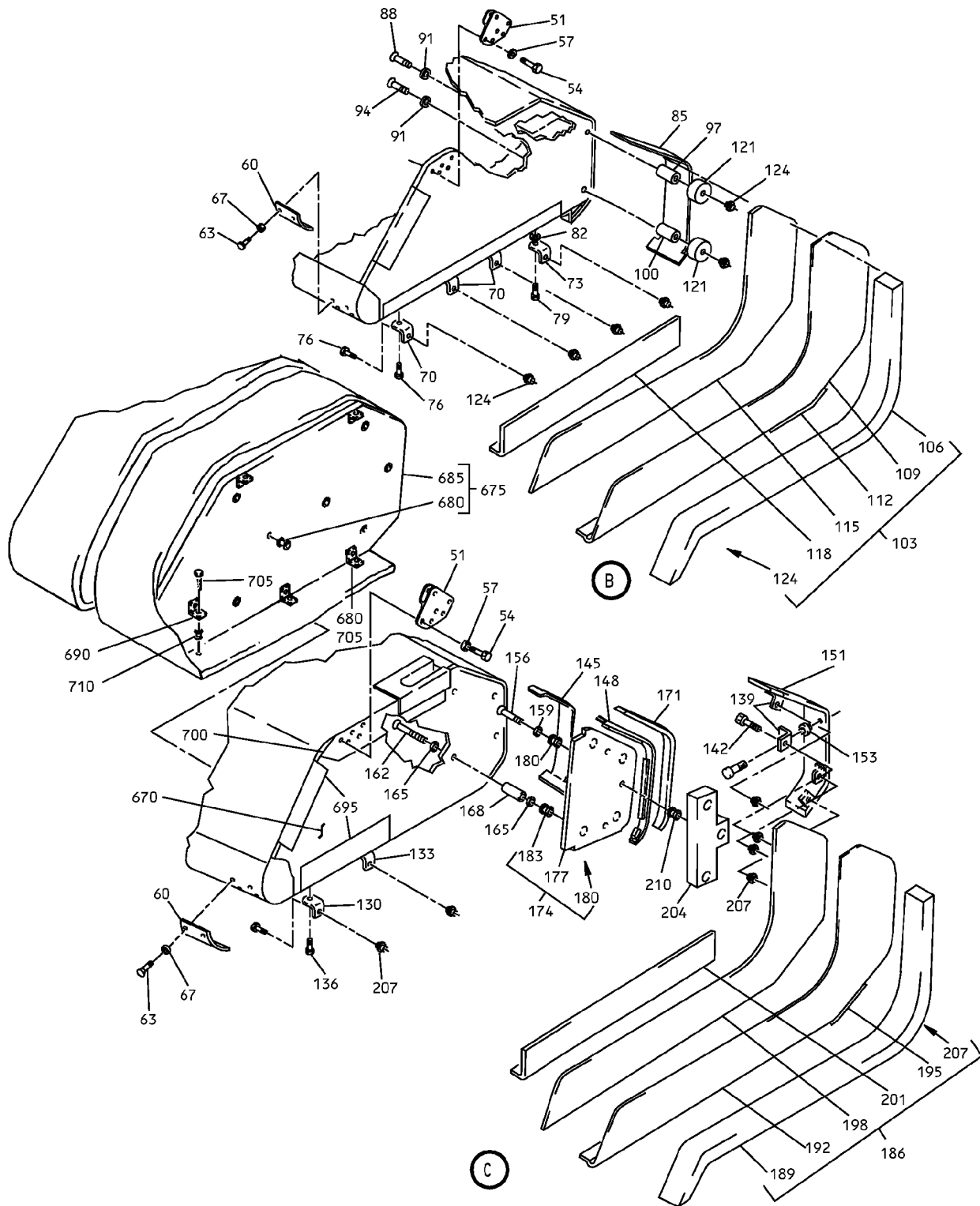
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Overhead Storage Compartment Assembly
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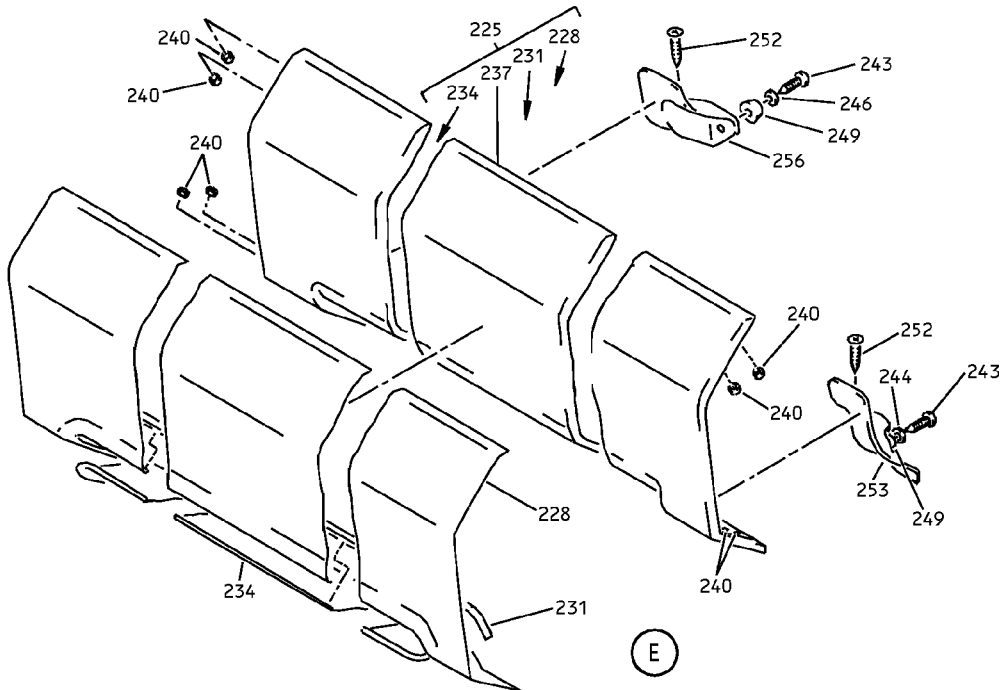
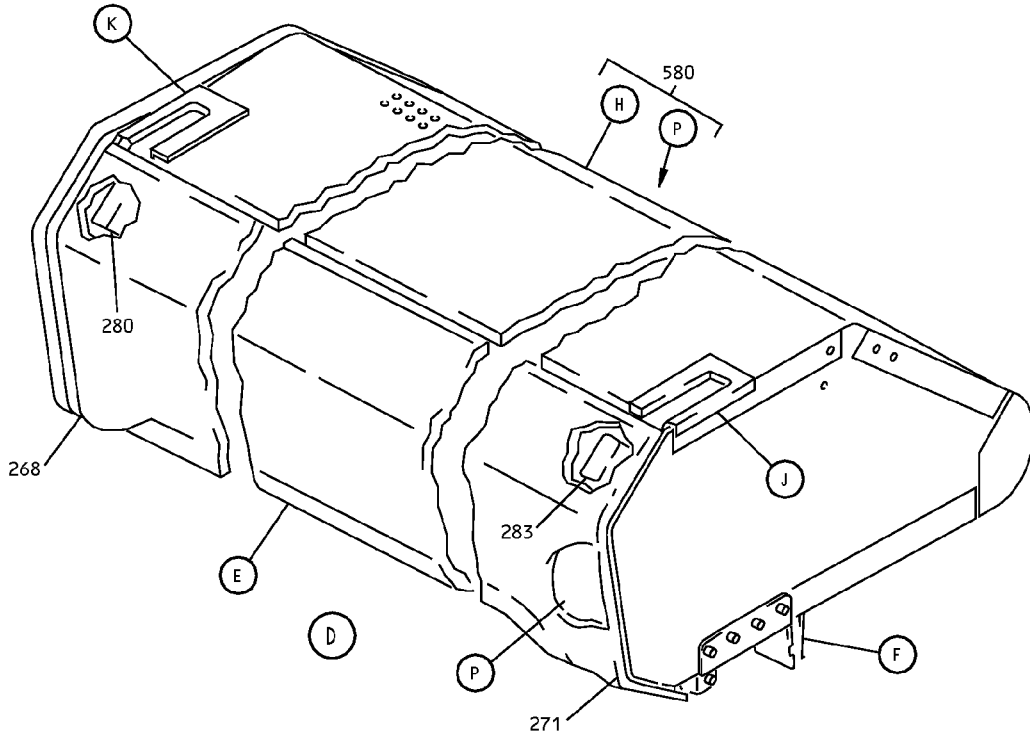
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IPL Figure 3 (Sheet 3 of 9)

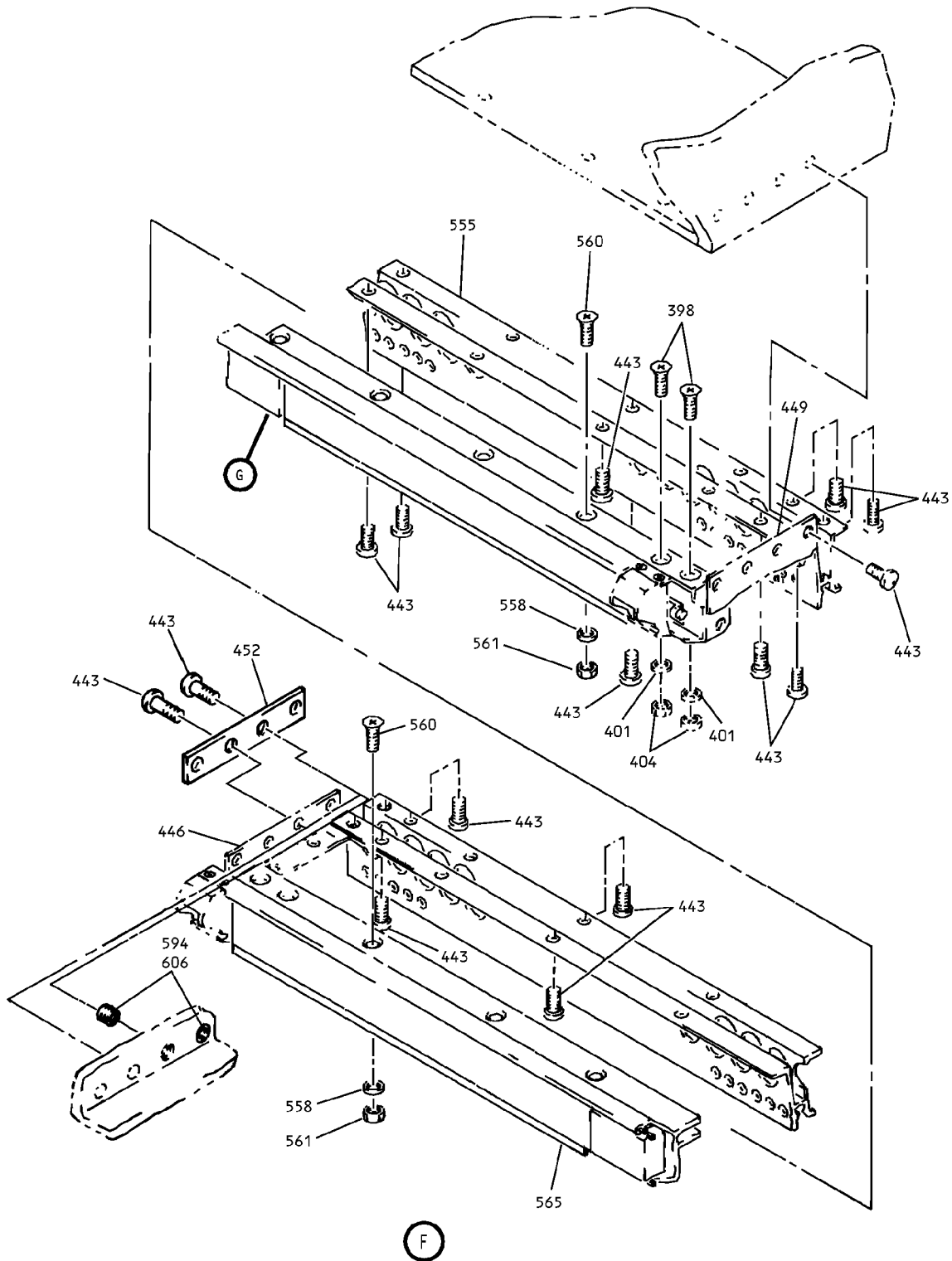
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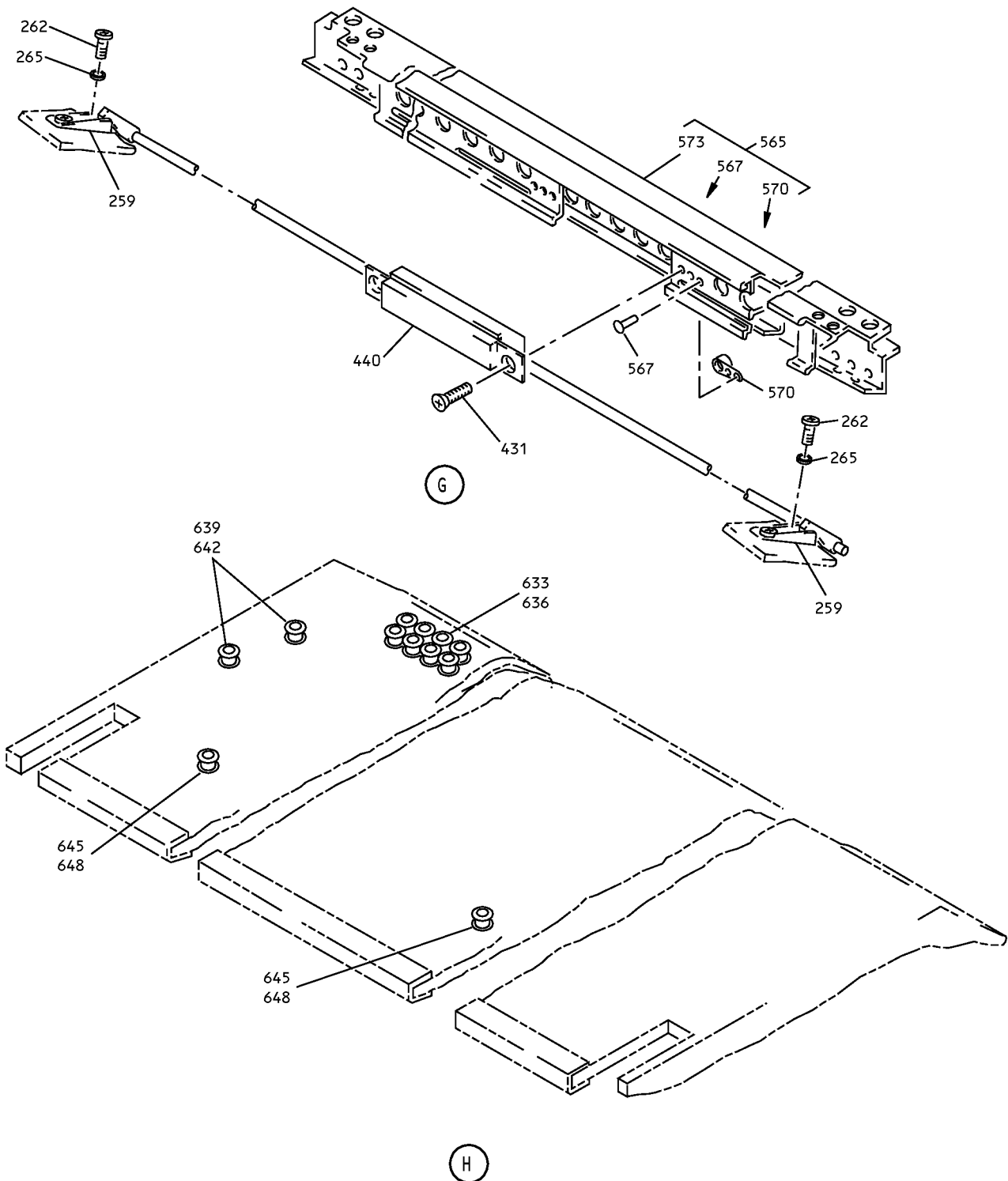
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Overhead Storage Compartment Assembly
IPL Figure 3 (Sheet 4 of 9)

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Overhead Storage Compartment Assembly
IPL Figure 3 (Sheet 5 of 9)

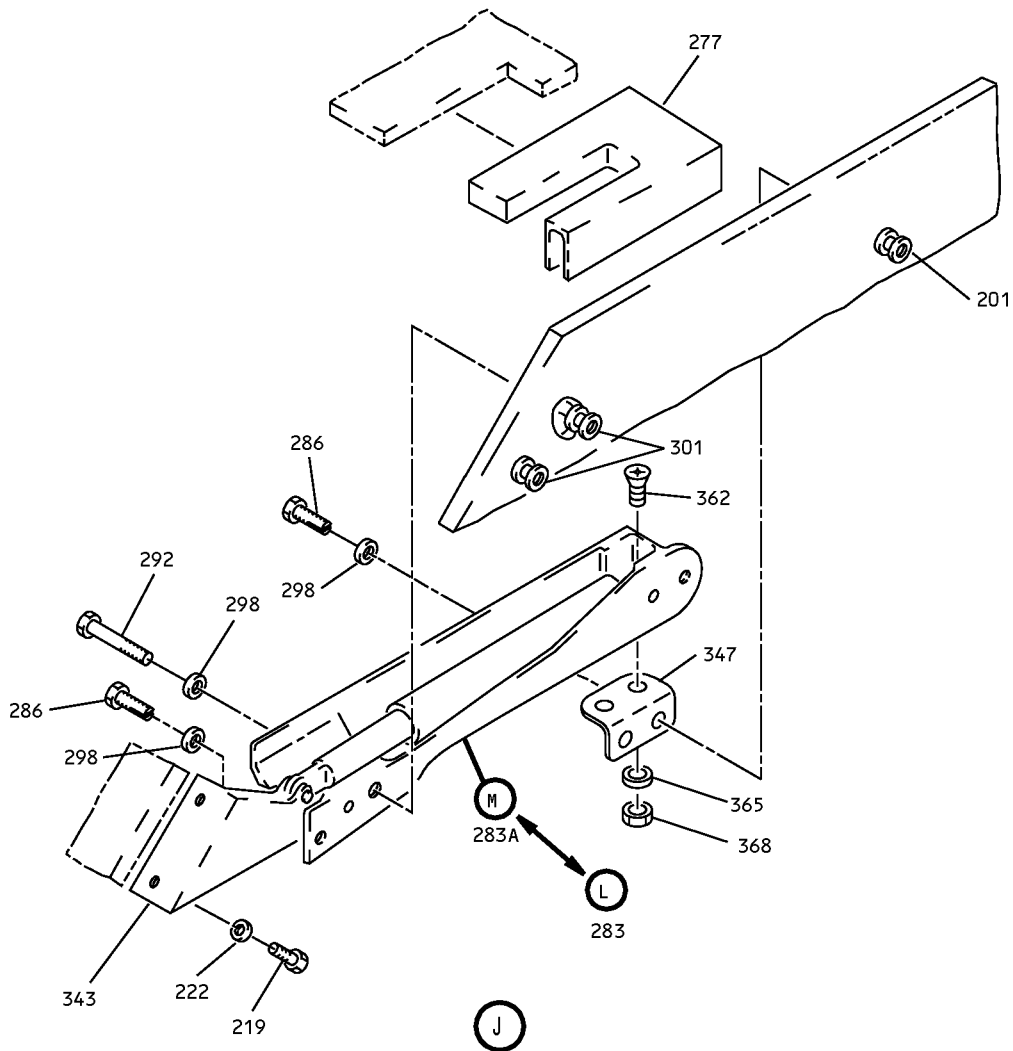
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IPL Figure 3 (Sheet 6 of 9)

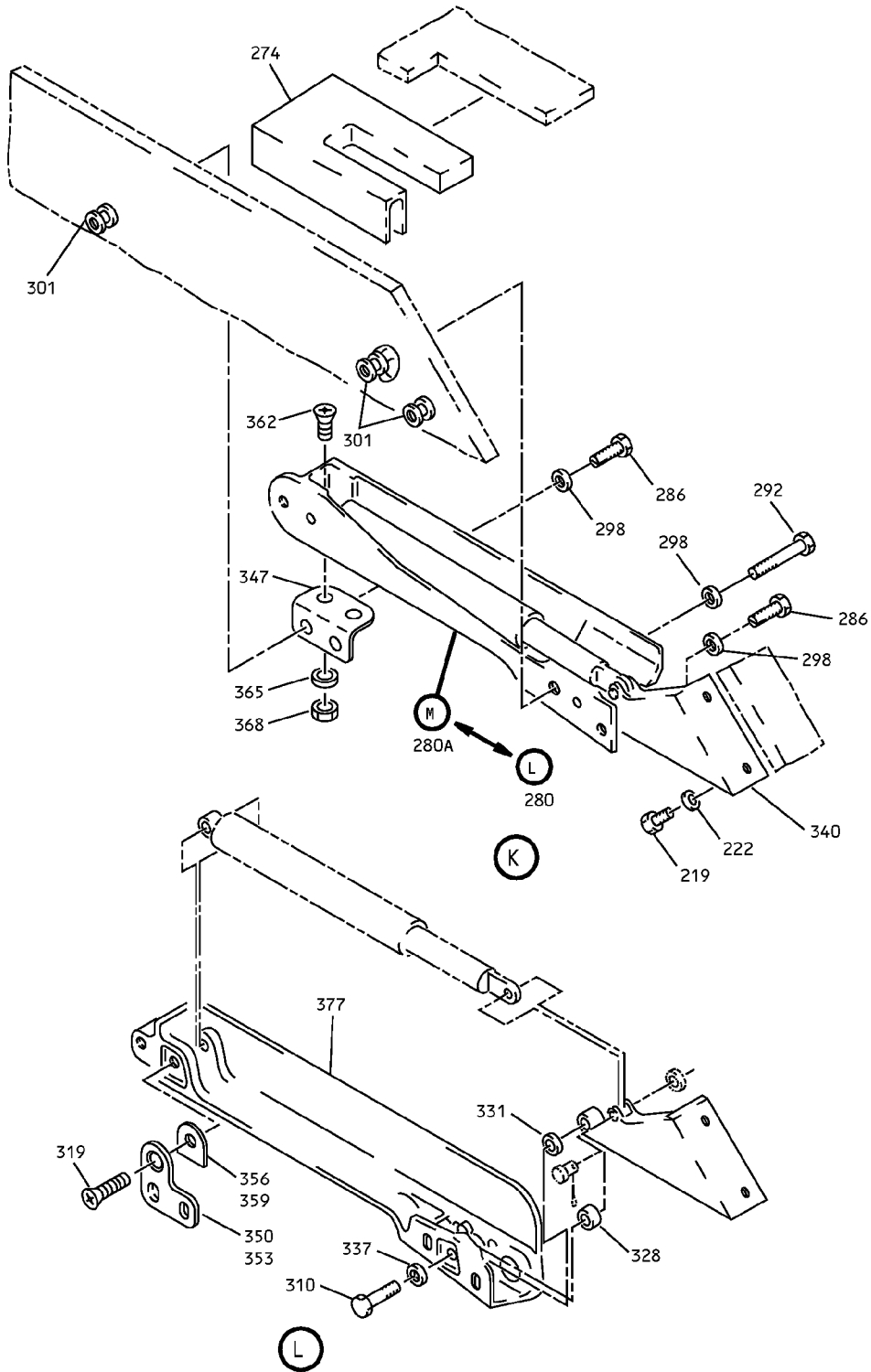
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IPL Figure 3 (Sheet 7 of 9)

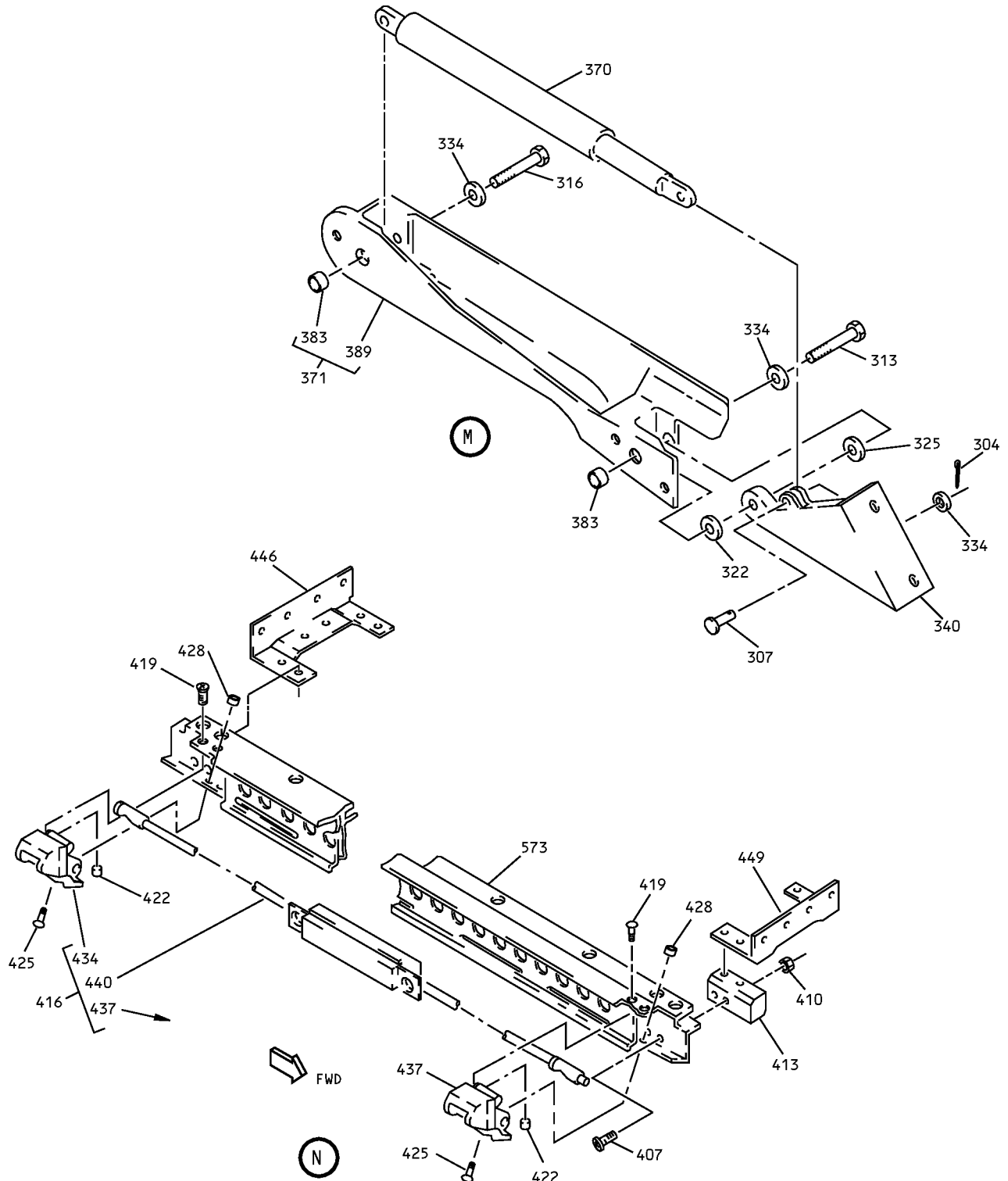
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IPL Figure 3 (Sheet 8 of 9)

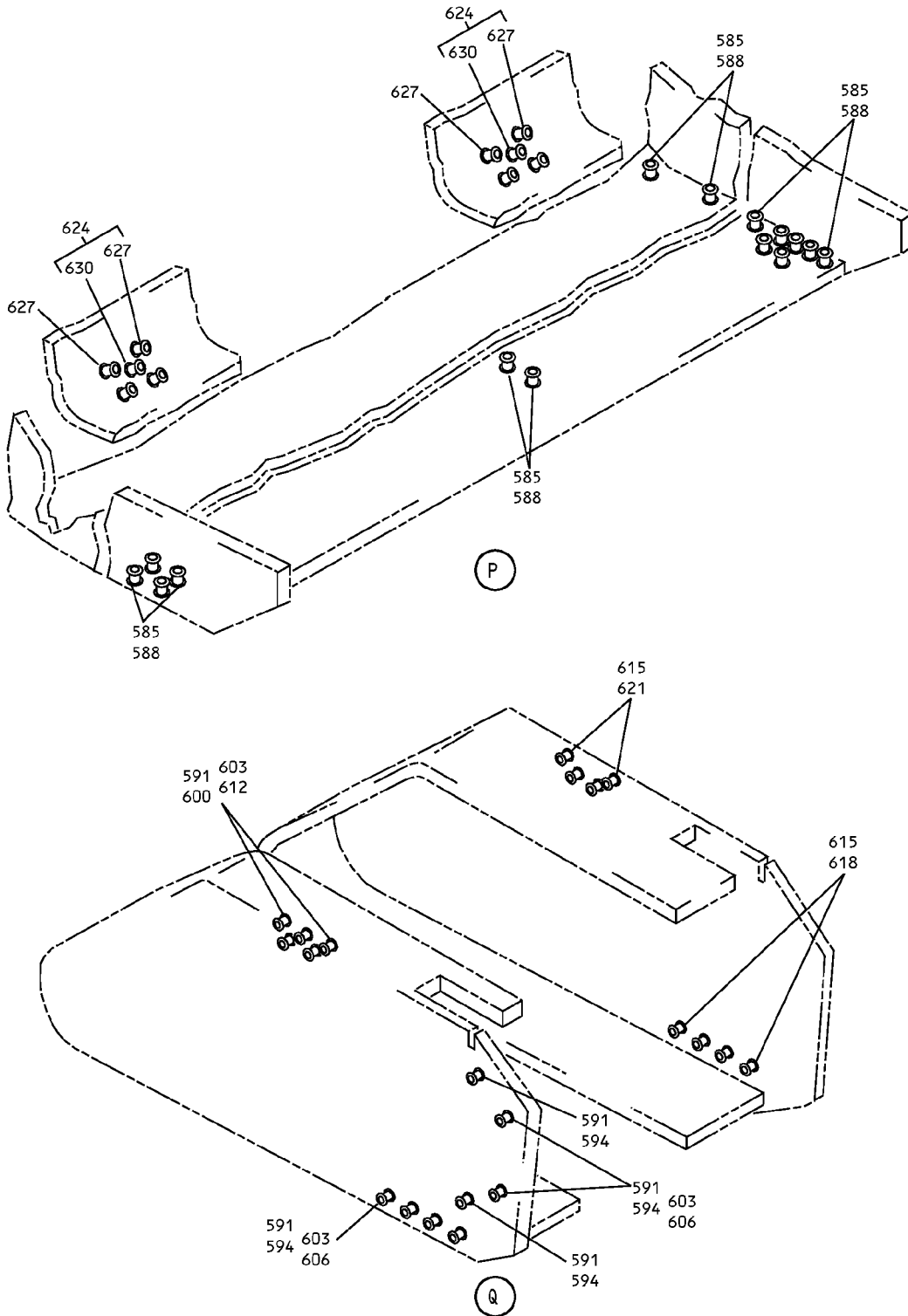
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
33	65C28117-3							. .	PAD		1
34	800000255-29							. .	HOUSING (V05617) (SPEC S417N507-29) (FOR DETAILS SEE FIG. 80)		1
36	BACS12ER3K6							.	SCREW		4
39	412N1119-37							.	FITTING ASSY		1
									ATTACHING PARTS		
42	BACS12ER3K6							.	SCREW		4
									----- * -----		
45	BACB28B6-220P							. .	BUSHING		1
48	412N1119-39							. .	FITTING		1
50	65C27017-16							. .	SHIM		1
51	412N1119-42							.	FITTING		1
									ATTACHING PARTS		
54	BACB30NM3K2							.	SCREW		5
57	AN960JD10							.	WASHER		5
									----- * -----		
60	412N1119-12							.	FITTING		2
									ATTACHING PARTS		
63	BACB30NM3K1							.	BOLT		4
67	AN960JD10							.	WASHER		4
									----- * -----		
70	412N1145-30							.	BRACKET	A	3
73	412N1145-75							.	BRACKET	A	1
76	BACS12FA3K5							.	BOLT	A	7
79	BACS12FA3K7							.	BOLT	A	1
82	AN960JD10							.	WASHER	A	1
85	412N1130-17							.	TRIM STRIP-VERTICAL	A	1
88	BACB30NN3K20							.	BOLT	A	1
91	BACW10CT10							.	WASHER	A	2
94	BACB30NN3K23							.	BOLT	A	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
97	BACB18K10-28W		.							A	1
100	BACB18K10-36W		.							A	1
103	65C27027-42		.							A	1
106	65C27027-17		.	.						A	1
109	65C27027-7		.	.						A	1
112	65C27027-13		.	.						A	1
115	65C27027-44		.	.						A	1
118	65C27027-14		.	.						A	1
121	65C27027-20		.	.						A	2
124	SL2334-3A2		.	.						A	6
130	412N1145-75		.							B	1
133	412N1145-74		.							B	1
136	BACS12FA3K5		.							B	4
139	65C27027-17		.							B	4
142	BACS12FA3K5		.							B	8
145	412N1130-5		.							B	1
148	412N1118-2		.							B	1
151	65C27026-62		.							B	1
153	NAS1836-3-11		.	.						B	4
156	NAS1801-3-12		.							B	3
159	BACW10P44AL		.							B	3
162	BACB30NN3K10-16		.							B	4
165	BACW10CT10		.							B	4
168	BACS18K10-38W		.							B	4
171	65C27005-99		.							B	1
174	412N1116-108		.							B	1
177	412N1116-109		.	.						B	1
180	NAS1834-5-400		.	.						B	3
183	SL2334-3A2		.	.						B	4
								(V97393)			
186	65C27027-51		.							B	1
189	65C27027-17		.	.						B	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
192	65C27027-7									B	1
195	65C27027-13									B	1
198	65C27027-11									B	1
201	65C27027-14									B	1
204	65C27027-53									B	1
207	SL2334-3A2									B	6
210	SL2334-3A2									B	3
213	65C270008-89SP									A	1
213A	65C27008-93SP									B	1
216	412N1140-44SP										1
219	NAS1801-3-4										4
222	MS35333-39										4
225	412N1140-61SP										1
228	412N1141-4SP										1
231	412N1140-13										1
234	412N1141-10SP										1
237	412N1142-18										1
240	SL618-3A										8
243	BACS12H4-8										2
246	NAS620A8L										2
247	412N1245-1										2
252	MS51862-4										2
253	412N1143-13SP										1
256	412N1143-14SP										1
259	H3-1152-1										2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-			ATTACHING PARTS								
262	BACS12FA3K4		. . . SCREW								4
265	MS35333-39		. . WASHER								4
			-----*-----								
268	412N1118-1SP		. . RETAINER-VERT. TRIM								1
271	412N1118-2SP		. . RETAINER-VERT. TRIM								1
274	412N1154-2		. . REINFORCEMENT-CORNER								1
277	412N1154-1		. . REINFORCEMENT-CORNER								1
280	412N1155-11		. . HINGE ASSY (OPT ITEM 280A)								1
280A	412N1155-5		. . HINGE ASSY (OPT ITEM 280)								1
-283	412N1155-12		. . HINGE ASSY (OPT ITEM 283A)								1
-283A	412N1155-6		. . HINGE ASSY (OPT ITEM 283)								1
			ATTACHING PARTS								
286	412N1227-1		. . BOLT (OPT ITEM 289)								4
-289	A1C1321-3-8		. . BOLT (OPT ITEM 286)								4
292	BACB30LK3-18		. . BOLT (USED WITH ITEMS 280A, 283A)								2
-295	NAS1801-3-10		. . SCREW (USED WITH ITEMS 280, 283)								2
298	BACW10P136AL		. . WASHER (V10630) (SPEC BACW10P136AL)								6
301	NAS1833-3-400		. . INSERT								6
			-----*-----								
304	MS24665-132		. . . PIN-COTTER								1
307	MS20392-2C13		. . . PIN-DRILLED SHANK								1
310	BACB30NM3K8		. . . BOLT (USED ON TIEMS 280,283)								1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
313	NAS6703PU11								. . . BOLT (USED ON ITEMS 280A,283A)		1
316	NAS6703PU15								. . . BOLT (USED ON ITEMS 280A,283A)		1
319	BACB30NM3K12								DELETED		
319A	BACB30LU3-14								. . . BOLT (USED ON ITIM 280,283)		
322	NAS43DD3-5								. . . SPACER (USED ON ITEMS 280A,283A)		1
325	NAS43DD3-6								. . . SPACER (USED ON ITEMS 280A,283A)		1
328	NAS43DD3-8								. . . SPACER (USED ON ITEMS 280A,283A)		1
331	NAS43DD3-3								. . . SPACER (USED ON ITEMS 280,283)		1
334	AN960PD10L								. . . WASHER (USED ON ITEMS 280A,283A)		3
335	AN960PD10L								. . . WASHER		1
337	AN960KD10L								DELETED		
337A	AN960JD10L								. . . WASHER (USED ON ITEMS 280,283)		3
340	H2948-2								. . . HINGE (V83014) (SPEC S412N102-2) (USED ON ITEMS 280,280A)		1
343	H2948-1								. . . HINGE (V83014) (SPEC S412N102-1) (USED ON ITEMS 283,283A)		1
347	412N1119-36								. . . FITTING (USED ON ITEMS 280A,283A)		1
350	412N1119-69								. . . BRACKET (USED ON ITEM 280)		1
353	412N1119-70								. . . BRACKET (USED ON ITEM 283)		1
356	412N1119-71								. . . FILLER (USED ON ITEM 280)		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3-												
359	412N1119-72											1
362	NAS514P1032-7											2
365	AN960PD10L											2
368	BACN10JC3											3
370	SB113											1
371	412N1156-7											1
371A	412N1156-8											1
-377	412N1156-14											1
-377A	412N1156-2											1
383	6041-33BRX255											2
386	412N1156-15											1
389	412N1156-3											1
-392	412N1156-4											1
-395	412N1156-16											1
398	BACS12ER08K14											4
401	AN960JD8											4
404	MS21042L08											4
407	BACB30MY6K2											4
410	MS21042L3											4
413	412N1117-2											1
416	412N1153-104											1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-			ATTACHING PARTS								
419	BACS12ER06K8		. .								2
422	SL210-06-2		. .								4
											(V97393)
425	NAS514P832-5		. .								4
428	SL210-08-1		. .								4
											(V97393)
			----- * -----								
431	BACS12ER08K6		. .								2
434	412N1113-7		. . .								1
437	412N1113-8		. . .								1
440	H3-1145-1-2760		. . .								1
											(V34941)
											(SPEC S412N101-1030)
443	BACS12FA3K5		. .								22
446	412N1145-27		. .								1
449	412N1145-28		. .								1
452	412N1145-69		. .								1
555	65C27023-48		. .								1
560	BACS12ER08K12		. .								7
558	AN960PD8		. .								7
561	MS21042L08		. .								7
564	NAS1836-3-11		. .								2
565	412N1146-4		. .								1
567	BACR15DR3		. . .								4
											(SIZE DETERMINED ON INST)
570	BR1000A08		. . .								2
											(V52828)
											(SPEC BACN10KB08)
573	412N1146-24		. . .								1
580	65C27011-44		. .						A		1
580A	65C27011-48		. .						B		1
585	65C27011-1010		. . .								1
588	NAS1836-3-11									15

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
591	65C27011-1211									B	1
594	NAS1834-5-400										4
597	NAS1836-3-11										4
600	SL2334-3A2										5
603	65C27011-1213									A	1
606	NAS1834-5-400										2
609	NAS1836-3-11										4
612	SL2334-3A2										5
615	65C27011-1214										1
618	NAS1836-3-11										4
621	SL2334-3A2										4
624	65C27011-1276										1
627	NAS1836-3-11										8
630	NAS1836-4-11										2
633	65C27011-1327										1
636	NAS1836-3-11										8
639	65C27011-2009										1
642	NAS1836-3-11										2
645	65C27011-2109										1
648	NAS1836-3-11										2
651	65C27011-4005									B	1
654	NAS1833-3-400										3
659	412N1215-84									A	1
660	412N1215-91									B	1
665	412N1123-13										1
670	412N1116-65										1
675	412N1116-77									B	1
680	NAS1836-3-11										7
685	412N1116-78										1

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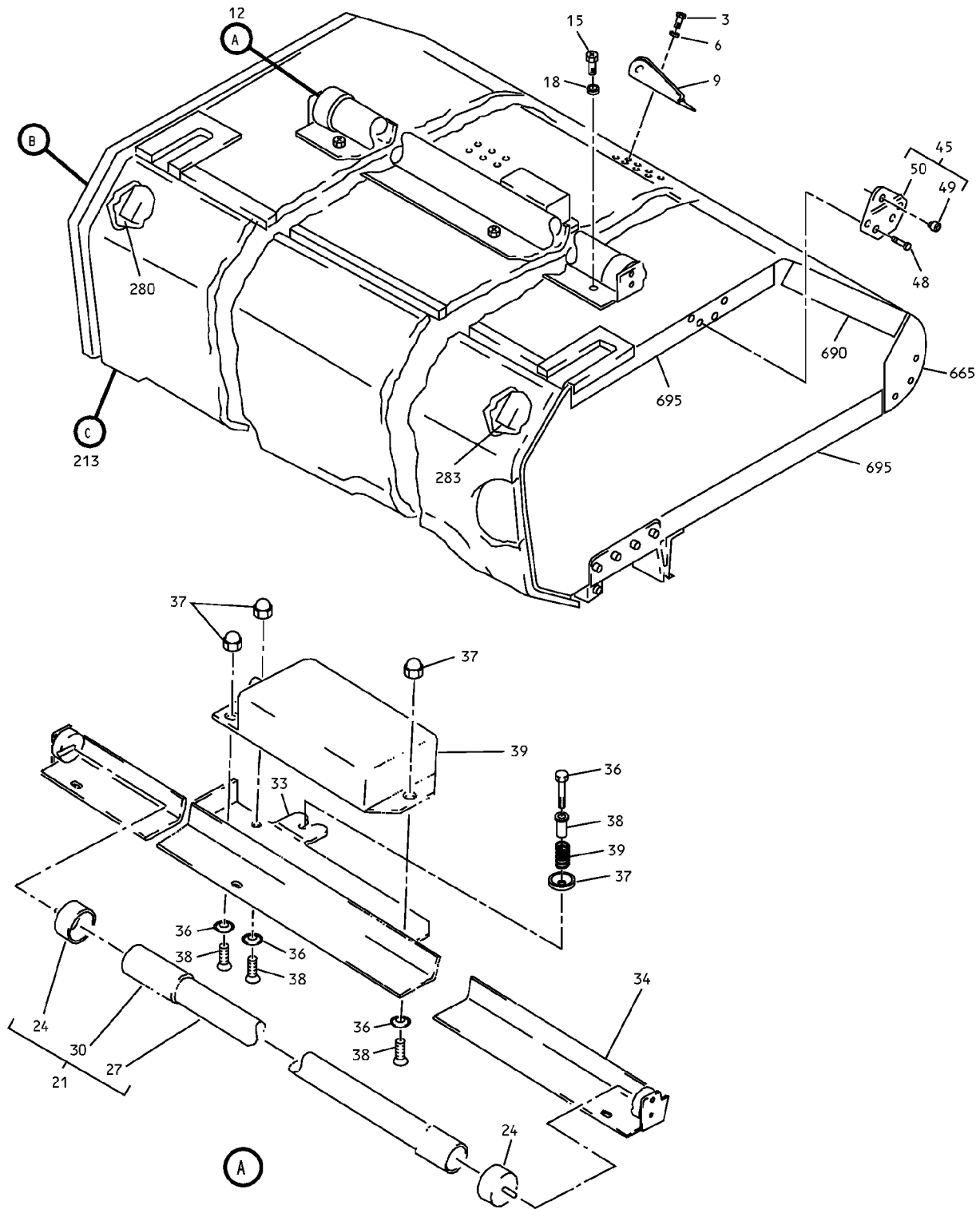


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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
690	412N1145-33									B	5
-695	412N1145-72										2
-700	412N1145-93										1
705	BACS12FA3K6									B	10
710	NAS1833-3-400									B	5
715	412N1215-85										1

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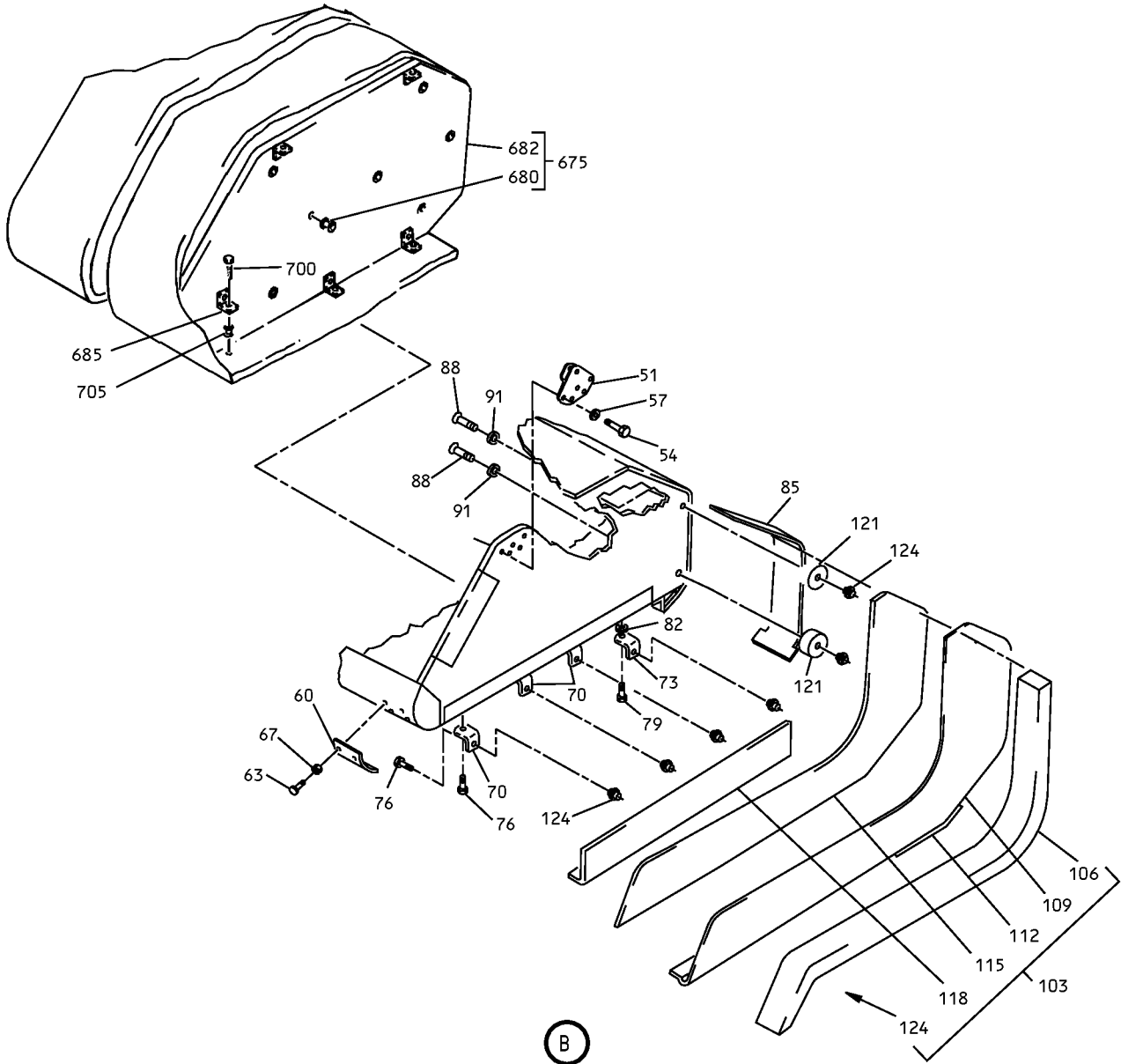
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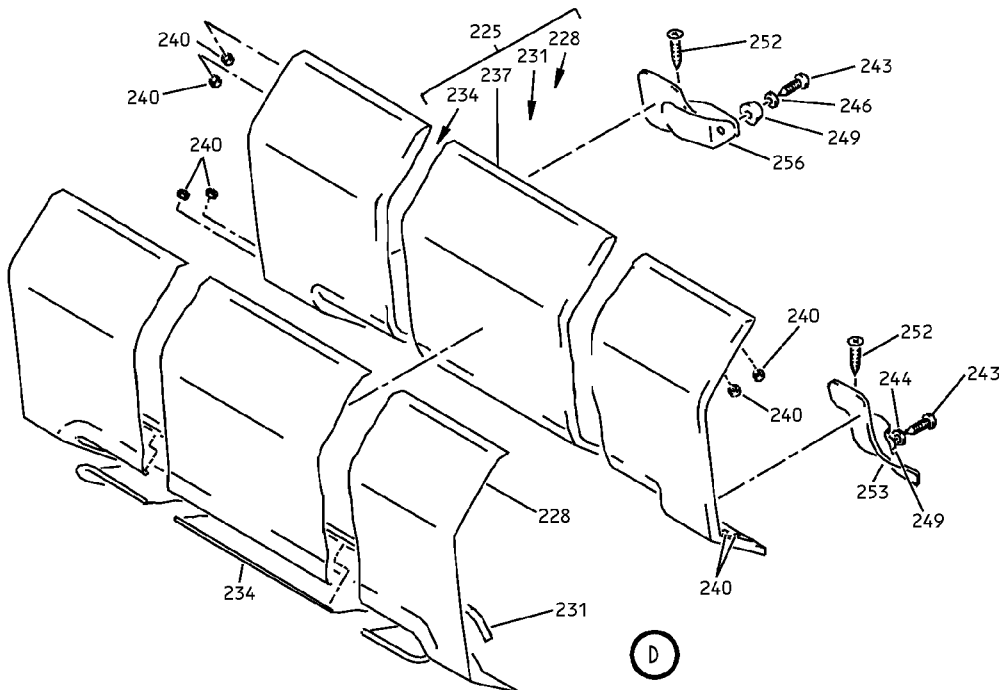
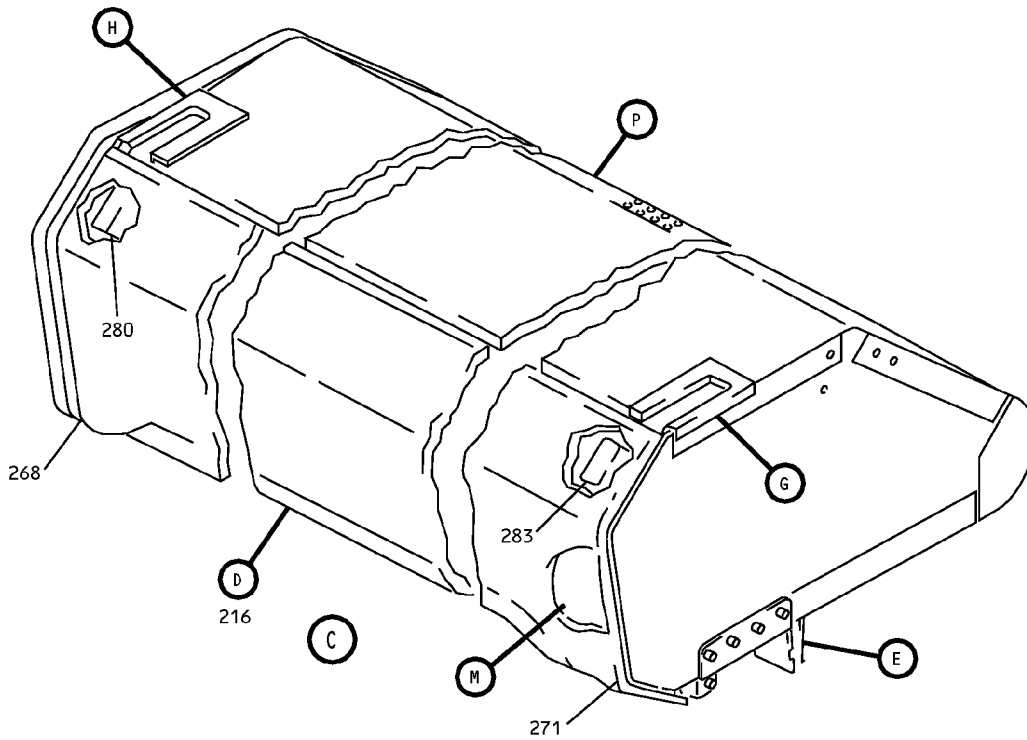
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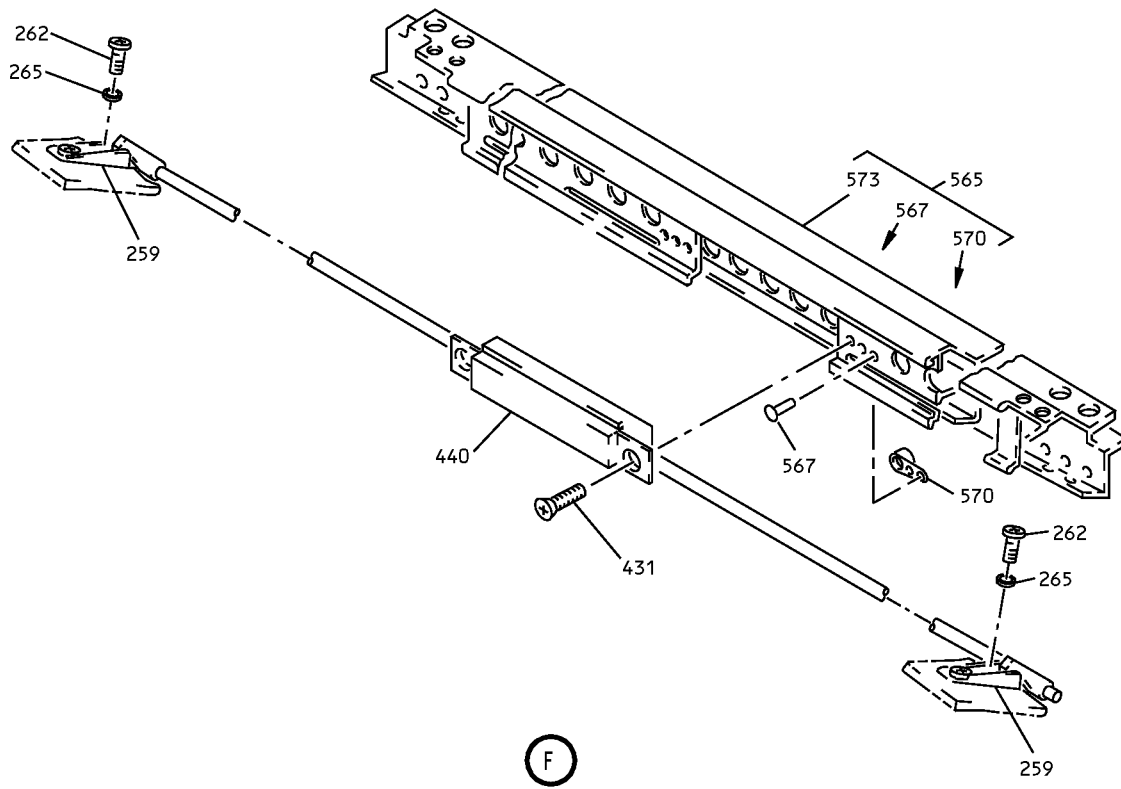
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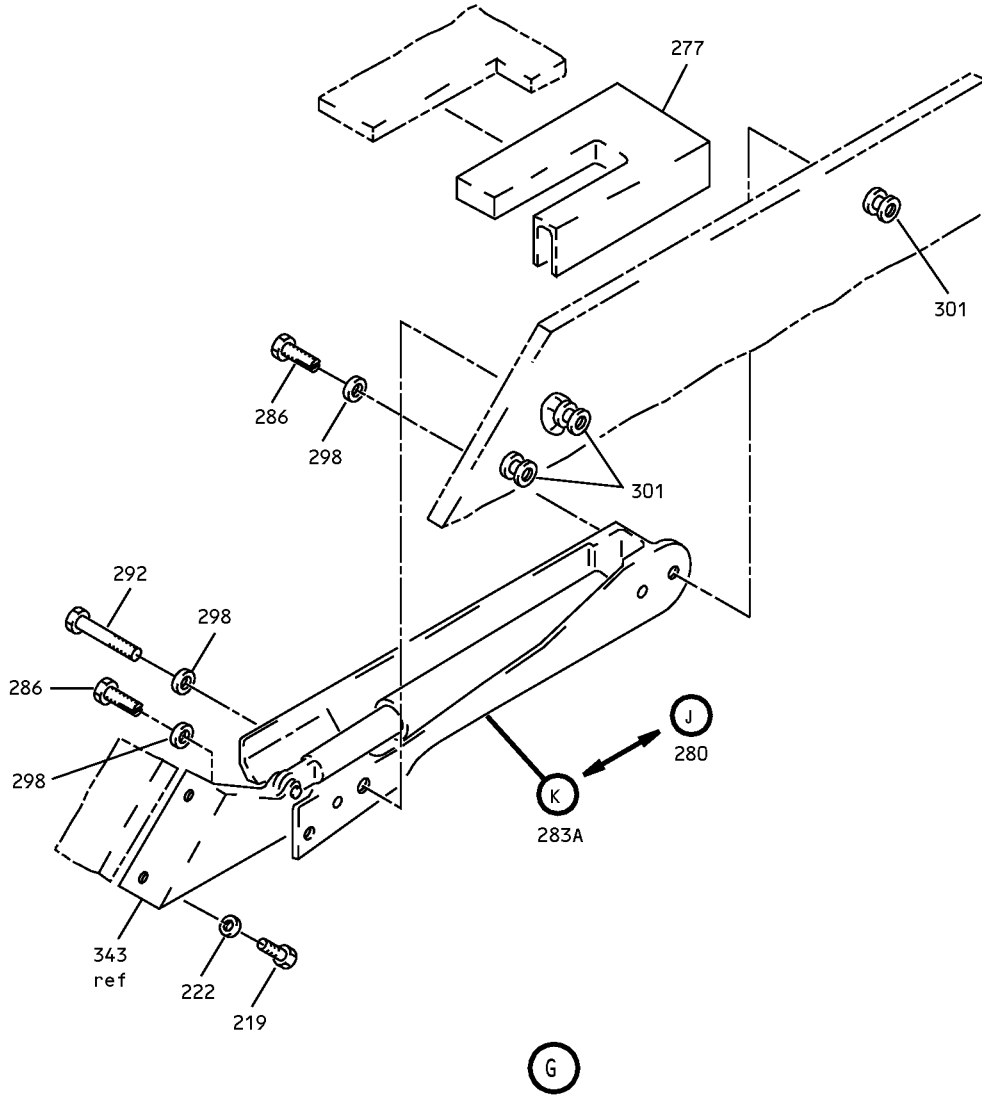
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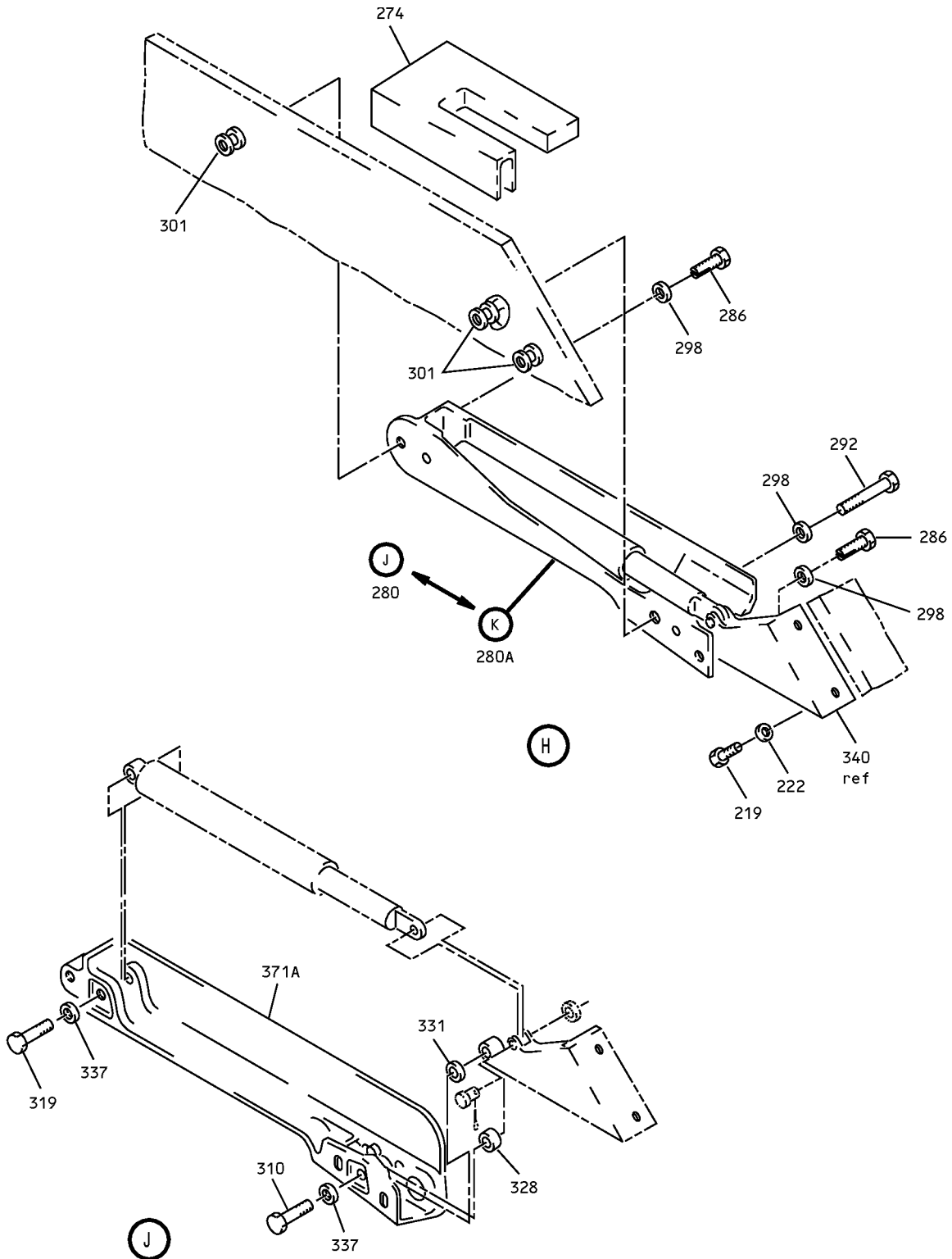
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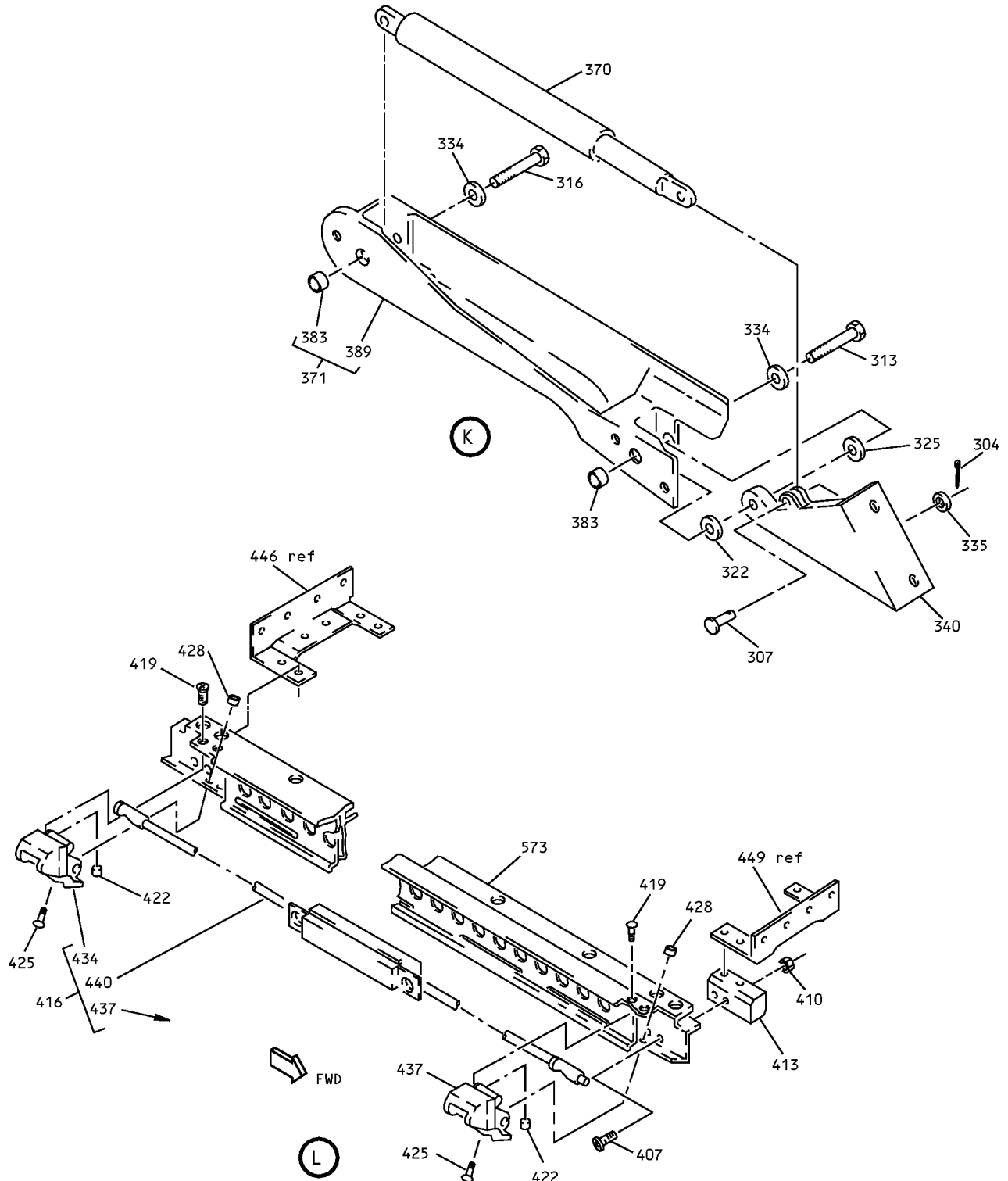
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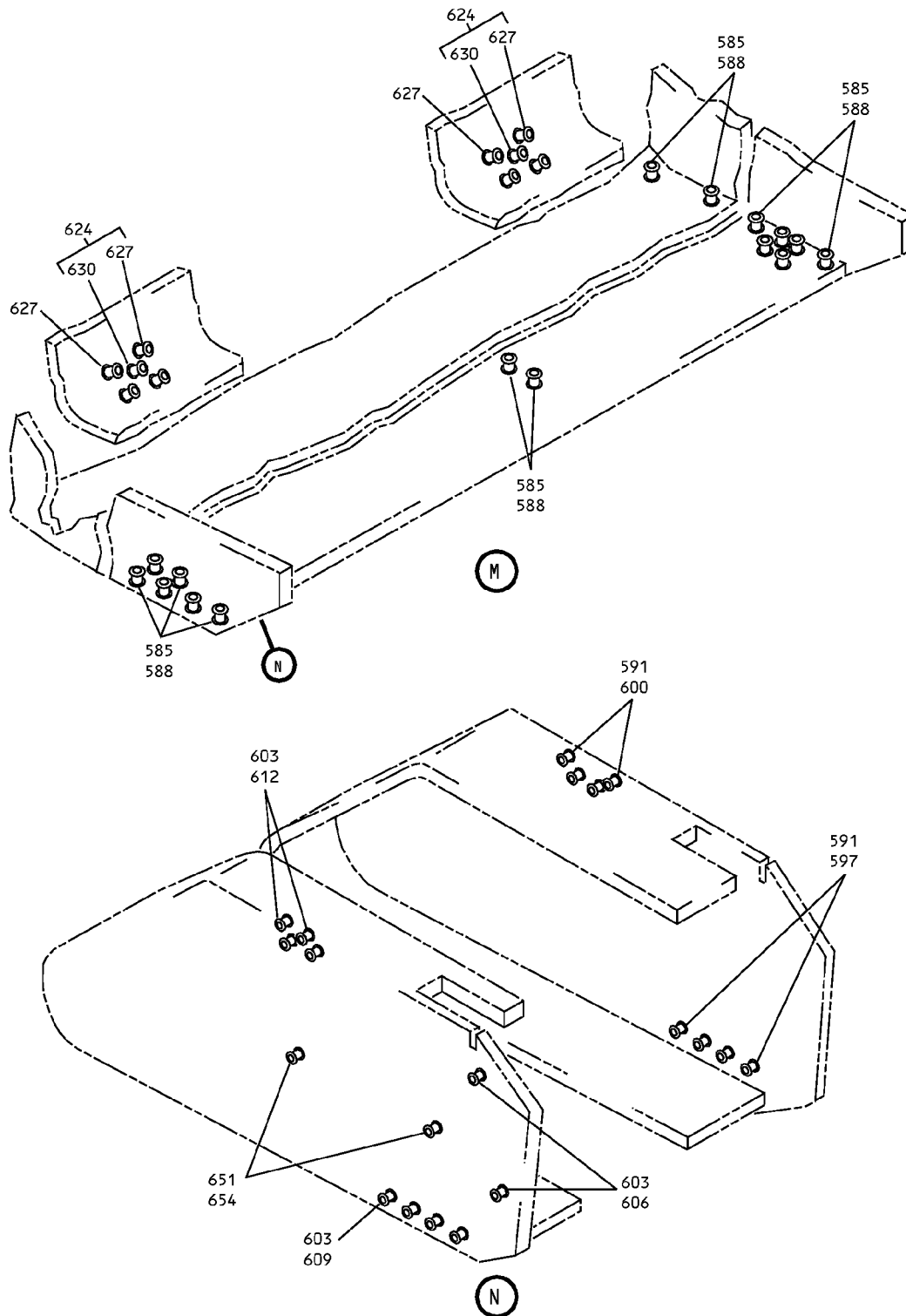
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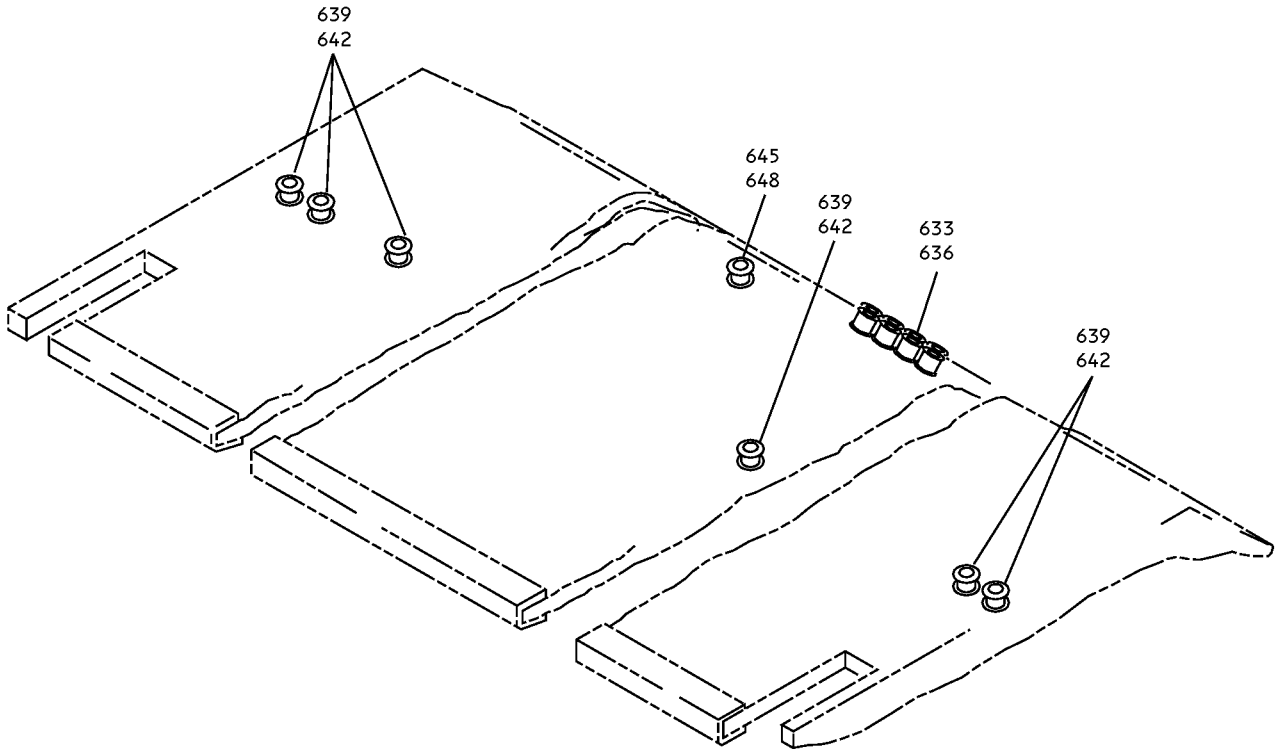
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
-1	65C27005-89SP									A	RF
3	BACB30NM3K1										8
6	AN960JD10										8
9	412N1161-1										1
9A	412N1119-13										1
12	417N5120-19										1
12A	417N5120-6										1
15	NAS1801-3-5										2
18	AN960JD10LL										2
21	417N5120-11										1
24	2055150										1
27	F20T12WW										1
30	LP1610-24										1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
30A	N1152LGWUV1000								. . . TUBE-COVER (V06034) (OPT ITEM 30)		1
33	65C28117-3								. . PAD		1
34	800000255-6								. . HOUSING (V05617) (SPEC S417N507-6) (FOR DETAILS SEE FIG. 80)		1
34A	800000255-16								. . HOUSING (V05617) (SPEC S417N507-16) (USED ON ITEM 12) (FOR DETAILS SEE FIG. 80)		1
36	BACW10UD10								. . WASHER		3
37	F22K1-02								. . NUT		3
38	BAC512ER3K6								. . SCREW		3
39	05939-5								. . BALLAST		1
40	NAS1801-3-11								. SCREW		1
41	411N3142-28								. WASHER-CUPPED		1
42	BACS18C8-6								. SPACER		1
43	MS24585-1230								. SPRING		1
45	412N1119-1								. FITTING ASSY		1
									ATTACHING PARTS		
48	BACS12ER3K8								. SCREW		4
									-----*-----		
49	BACB28B6-220P								. . BUSHING		1
50	412N1119-2								. . FITTING		1
51	412N1119-78								. FITTING		1
									ATTACHING PARTS		
54	BACB30NM3K6								. SCREW		5
									-----*-----		
60	412N1119-12								. FITTING		2
									ATTACHING PARTS		
63	BACB30NM3K1								. BOLT		4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
4-												
67	AN960JD10		.	W	A	S	H	E	R		4	
			-----*-----									
70	412N1145-29		.	B	R	A	C	K	E	T	1	
71	412N1145-21		.	B	R	A	C	K	E	T	1	
73	412N1145-30		.	B	R	A	C	K	E	T	2	
76	BACS12FA3K5		.	B	O	L	T				7	
79	BACS12FA3K7		.	B	O	L	T				1	
82	AN960JD10		.	W	A	S	H	E	R		1	
85	412N1130-5SP		.	T	R	I	M	S	T	R	I	1
88	BACB30NN3K14		.	B	O	L	T				2	
91	BACW10CT10		.	W	A	S	H	E	R		2	
103	65C27027-42		.	E	N	D	C	A	P	A	1	
106	65C27027-17		..	S	E	A	L				1	
109	65C27027-7		..	E	N	D	C	A	P		1	
112	65C27027-13		..	F	O	A	M				1	
115	65C27027-44		..	P	A	N	E	L	A	S	1	
118	65C27027-14		..	S	U	P	P	O	R	T	1	
121	65C27027-20		..	S	P	A	C	E	R		2	
124	SL2334-3A2		..	I	N	S	E	R	T		6	
213	65C270008-86SP		.	M	O	D	U	L	E	A	1	
216	412N1140-43SP		..	D	O	O	R	A	S	S	1	
			ATTACHING PARTS									
219	NAS1801-3-4		..	S	C	R	E	W			4	
222	MS35333-39		..	W	A	S	H	E	R		4	
			-----*-----									
225	412N1140-60SP		...	P	A	N	E	L	A	S	1	
228	412N1141-3SP		F	A	C	E	P	L	A	1	
231	412N1140-13		S	T	R	I	P	R	E	1	
234	412N1141-9SP		M	A	R	K	E	R		1	
237	412N1142-17		P	A	N	E	L	A	S	1	
-238	412N1142-11		G	U	S	S	E	T		1	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
4-												
-239	412N1142-12											1
240	SL618-3A											8
243	BACS12H4-8											2
246	NAS620A8L											2
247	412N1245-1											2
252	MS51862-4											2
253	412N1143-13SP											1
256	412N1143-14SP											1
259	H3-1152-1											2
262	BACS12FA3K4											4
265	MS35333-39											4
268	412N1118-1SP											1
271	412N1118-2SP											1
274	412N1154-2											1
277	412N1154-1											1
280	412N1155-7											1
280A	412N1155-1											1
-283	412N1155-8											1
-283A	412N1155-2											1
286	412N1227-1											4
-289	A1C1321-3-8											4
292	BACB30LK3-18											2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
-295	NAS1801-3-10								. . SCREW (USED WITH ITEMS 280, 283)		2
298	BACW10P136AL								. . WASHER (V10630) (SPEC BACW10P136AL)		6
301	NAS1833-3-400								. . INSERT		3
									----- * -----		
304	MS24665-132								. . . PIN-COTTER		1
307	MS20392-2C13								. . . PIN-DRILLED SHANK		1
310	BACB30NM3K8								. . . BOLT (USED ON TIEMS 280,283)		1
313	NAS6703PU11								. . . BOLT (USED ON ITEMS 280A,283A)		1
316	NAS6703PU15								. . . BOLT (USED ON ITEMS 280A,283A)		1
319	BACB30LU3-14								. . . BOLT (USED ON ITIM 280,283)		
322	NAS43DD3-5								. . . SPACER (USED ON ITEMS 280A,283A)		1
325	NAS43DD3-6								. . . SPACER (USED ON ITEMS 280A,283A)		1
328	NAS43DD3-8								. . . SPACER (USED ON ITEMS 280,283)		1
331	NAS43DD3-3								. . . SPACER (USED ON ITEMS 280,283)		1
334	AN960PD10L								. . . WASHER (USED ON ITEMS 280A,283A)		3
335	AN960PD10L								. . . WASHER		1
337	AN960JD10L								. . . WASHER (USED ON ITEMS 280,283)		3
340	H2948-2								. . . HINGE (V83014) (SPEC S412N102-2) (USED ON ITEMS 280,280A)		1
343	H2948-1								. . . HINGE (V83014) (SPEC S412N102-1) (USED ON ITEMS 283,283A)		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
4-												
-431	BACS12ER08K6											2
434	412N1113-7											1
437	412N1113-8											1
440	H3-1145-1-3760											1
443	BACS12FA3K5											22
446	412N1145-27											1
449	412N1145-28											1
452	412N1145-69											1
555	65C27023-42											1
560	BACS12ER08K12											7
558	AN960JD8											7
561	MS21042L08											7
565	412N1146-3											1
567	BACR15DR3											4
570	BR1000A08											2
573	412N1146-23											1
580	65C27011-41											1
585	65C27011-1009											1
588	NAS1836-3-11											16
591	65C27011-1208											1
597	NAS1836-3-11											4
600	SL2334-3A2											4
603	65C27011-1212											1
606	NAS1834-5-400											2
609	NAS1836-3-11											4
612	SL2334-3A2											4
624	65C27011-1275											1

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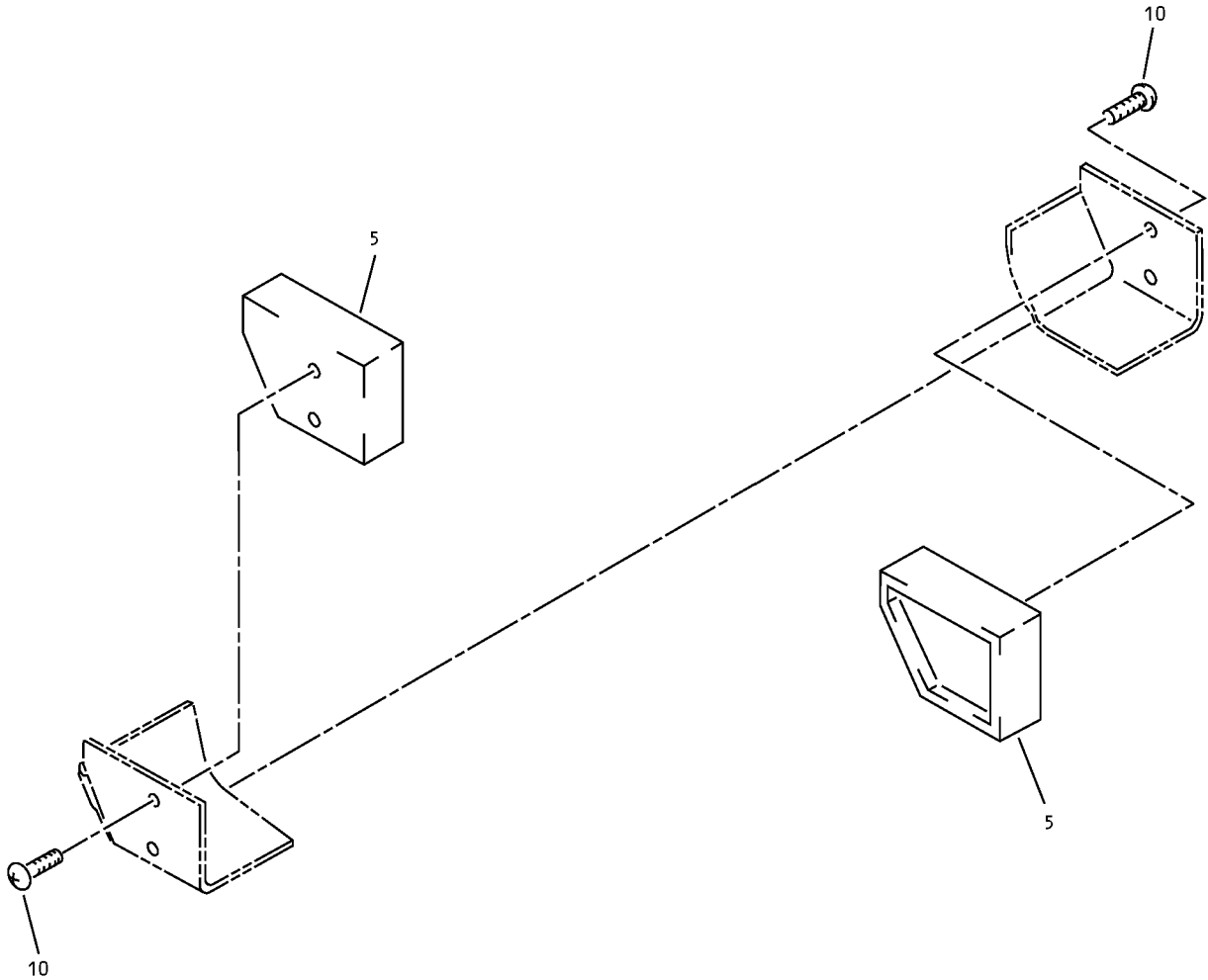
FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
627	NAS1836-3-11										8
630	NAS1836-4-11										2
633	65C27011-1326										1
636	NAS1836-3-11										8
639	65C27011-2008										1
642	NAS1836-3-11										4
645	65C27011-2108										1
648	NAS1836-3-11										2
651	65C27011-3201										1
654	NAS1833-3-400										2
659	412N1215-83										1
665	412N1112-13										1
670	412N1116-42										1
675	412N1116-91										1
680	NAS1836-3-11										7
682	412N1116-30										1
685	412N1145-33										5
-690	412N1145-70										1
-695	412N1145-71										2
700	BAC12FA3K6										10
705	NAS1833-3-400										5
710	412N1215-62										1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
80- -1	800000255-11		LIGHT ASSY-CLG (V05617) (SPEC S417N507-11) (THIS ASSEMBLY IS NOT BOEING MANUFACTURED. PARTS BREAKDOWN FOR REFERENCE ONLY. CONSULT VENDOR FOR ANY ADDITIONAL INFORMATION)								RF
-1A	800000255-14		LIGHT ASSY-CLG (V05617) (SPEC S417N507-14) (THIS ASSEMBLY IS NOT BOEING MANUFACTURED. PARTS BREAKDOWN FOR REFERENCE ONLY. CONSULT VENDOR FOR ANY ADDITIONAL INFORMATION)								RF
-1B	800000255-1		LIGHT ASSY-CLG (V05617) (SPEC S417N507-1) (THIS ASSEMBLY IS NOT BOEING MANUFACTURED. PARTS BREAKDOWN FOR REFERENCE ONLY. CONSULT VENDOR FOR ANY ADDITIONAL INFORMATION)								RF
-1C	800000255-4		LIGHT ASSY-CLG (V05617) (SPEC S417N507-4) (THIS ASSEMBLY IS NOT BOEING MANUFACTURED. PARTS BREAKDOWN FOR REFERENCE ONLY. CONSULT VENDOR FOR ANY ADDITIONAL INFORMATION)								RF
-1D	800000255-6		LIGHT ASSY-CLG (V05617) (SPEC S417N507-6) (THIS ASSEMBLY IS NOT BOEING MANUFACTURED. PARTS BREAKDOWN FOR REFERENCE ONLY. CONSULT VENDOR FOR ANY ADDITIONAL INFORMATION)								RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
80- -1E	800000255-16		LIGHT ASSY-CLG (V05617) (SPEC S417N507-16) (THIS ASSEMBLY IS NOT BOEING MANUFACTURED. PARTS BREAKDOWN FOR REFERENCE ONLY. CONSULT VENDOR FOR ANY ADDITIONAL INFORMATION)								RF
-1F	800000255-29		LIGHT ASSY-CLG (V05617) (SPEC S417N507-29) (THIS ASSEMBLY IS NOT BOEING MANUFACTURED. PARTS BREAKDOWN FOR REFERENCE ONLY. CONSULT VENDOR FOR ANY ADDITIONAL INFORMATION)								RF
5	BV03112-03-33		. HOLDER-BRUCE LAMP (V17023) (USED ON ITEM 1,1A,1E,1F)								2
-5A	BV03112-33		. HOLDER-LAMP (V17023) (USED ON ITEM 1B,1C,1D)								2
10	MS35206-323		. SCREW								4

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