



**COMPONENT MAINTENANCE  
MANUAL  
WITH  
ILLUSTRATED PARTS LIST**

**MAIN DECK CARGO DOOR ASSEMBLY**

**PART NUMBER  
142A6000-1, -2**

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## COMPONENT MAINTENANCE MANUAL

Revision No. 7  
Jul 01/2009

To: All holders of MAIN DECK CARGO DOOR ASSEMBLY 52-36-64.

Attached is the current revision to this COMPONENT MAINTENANCE MANUAL

The COMPONENT MAINTENANCE MANUAL is furnished either as a printed manual, on microfilm, or digital products, or any combination of the three. This revision replaces all previous microfilm cartridges or digital products. All microfilm and digital products are reissued with all obsolete data deleted and all updated pages added.

For printed manuals, changes are indicated on the List of Effective Pages (LEP). The pages which are revised will be identified on the LEP by an R (Revised), A (Added), O (Overflow, i.e. changes to the document structure and/or page layout), or D (Deleted). Each page in the LEP is identified by Chapter-Section-Subject number, page number and page date.

Pages replaced or made obsolete by this revision should be removed and destroyed.

### ATTENTION

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TRANSMITTAL LETTER

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## COMPONENT MAINTENANCE MANUAL

### Location of Change

52-36-64

REPAIR-GENERAL

### Description of Change

Changed consumable from "lubricant, D50081" to "solid film lubricant, D50081"

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HIGHLIGHTS

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## COMPONENT MAINTENANCE MANUAL

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1098.347	Nov 01/2006				
1098.348	Nov 01/2006				
1098.349	Mar 01/2006				
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A = Added, R = Revised, D = Deleted, O = Overflow

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## COMPONENT MAINTENANCE MANUAL

### INTRODUCTION

#### 1. General

- A. The instructions in this manual supply the data necessary to do the maintenance functions together with the test, fault isolation, repair, and replacement of the defective parts.
- B. This manual is divided into different parts:
  - (1) Title Page
  - (2) Transmittal Letter
  - (3) Highlights
  - (4) List of Effective Pages
  - (5) Table of Contents
  - (6) Temporary Revision & Service Bulletin Record
  - (7) Record of Revisions
  - (8) Record of Temporary Revisions
  - (9) Introduction
  - (10) Procedures & IPL Sections
- C. Components that can be repaired have a different repair number for each specified repair. To find the repair number location of a component, look in the Repair-General procedure at the beginning of the REPAIR section. The Repair-General procedure also has an explanation of the True Position Dimension symbols used.
- D. All dimensions, measures, quantities and weights included are in English units. When metric equivalents are given they will be in the parentheses that follow the English units.
- E. The introduction to the Illustrated Parts List (IPL) shows how the IPL data is used.
- F. Design changes, optional parts, configuration differences and Service Bulletin modifications may cause different part numbers. These part numbers are identified in the IPL with an alphabetical letter which is added to the end of the basic item number. This new item number is referred to as an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless shown differently.
- G. The tool reference numbers found in the individual procedures and in the Special Tools, Fixtures, and Equipment section are used to identify if a tool is a standard tool (STD-XXXX), a commercial tool (COM-XXXX), or a Special Tool (SPL-XXXX). This reference number is also used to distinguish between tools with similar names in the same procedure. These reference numbers are for use in the documentation only. They are not to be used for ordering tools.

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INTRODUCTION

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## COMPONENT MAINTENANCE MANUAL

### MAIN DECK CARGO DOOR ASSEMBLY - DESCRIPTION AND OPERATION

#### 1. Description

A. The main deck cargo door provides access to the main deck cargo compartment and is located on the forward left side of the fuselage. The door structural framework consists of beams, frames, intercostals, and skins fabricated from aluminum alloy sheet and extrusions. Door pressurization loads are transmitted to the fuselage by eight door latches along the bottom edge, and a piano-type hinge along the upper edge. Two door pull-in hooks are located on the fore and aft sides. A pressure seal attached around the door periphery prevents pressure losses and internal rain leakage when the door is closed. A rain seal, which extends across the hinge line, prevents rain leakage through the hinge line when the door is opened. Five switches installed along the latch mechanism shaft and the lock mechanism shaft allow verification that the door is securely latched. The pressure vent door (negative pressure relief doors) is located in the upper door surface to prevent pressurization if the door is not properly closed, latched or locked. The pressure vent door opens and closes as the latch lock tube rotates.

#### 2. Operation

- A. The door opens outward.
- B. The normal door operation is hydraulic and is possible only from just inside the entry door. The door can be opened manually.
- C. The door operating mechanism consists of mechanical and hydraulic components located on the door. Torque tubes, bellcranks and pushrods connect the handle mechanism to the locks and vent door. A hydraulic actuator operates the eight rotary latches at the bottom of the door and the two other hydraulic actuators operate the two pull-in hooks on the forward and aft sides of the door.
- D. The door is opened and closed by a hydraulic lift actuator and mechanical actuators mounted on the door that are connected to the fittings on the fuselage.

#### 3. Leading Particulars (Approximations)

- A. Height – 132 inches
- B. Width – 140 inches
- C. Depth – 6 inches
- D. Weight – 1300 pounds

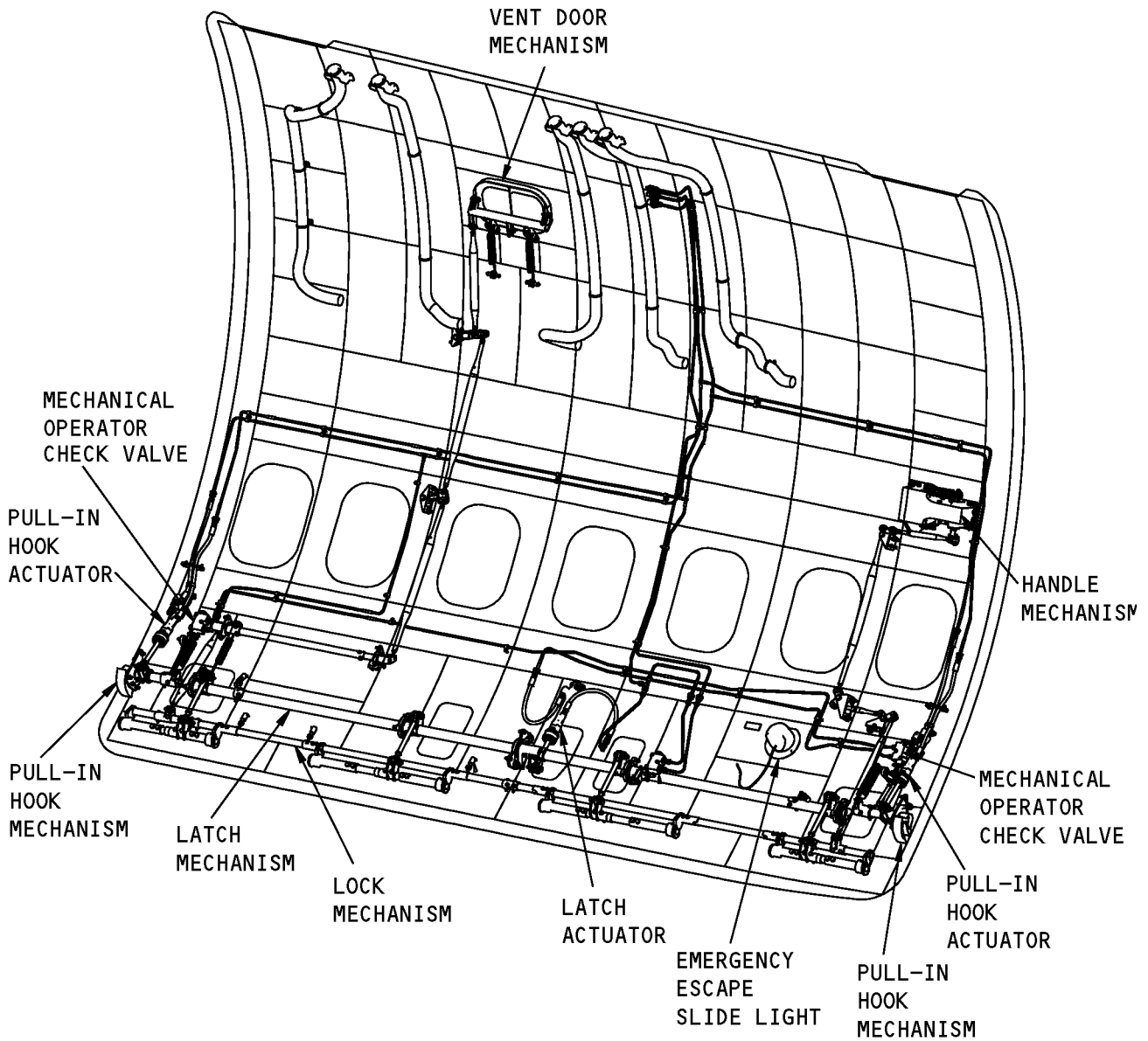
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DESCRIPTION AND OPERATION

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Forward Cargo Door Assembly  
Figure 1 (Sheet 1 of 2)

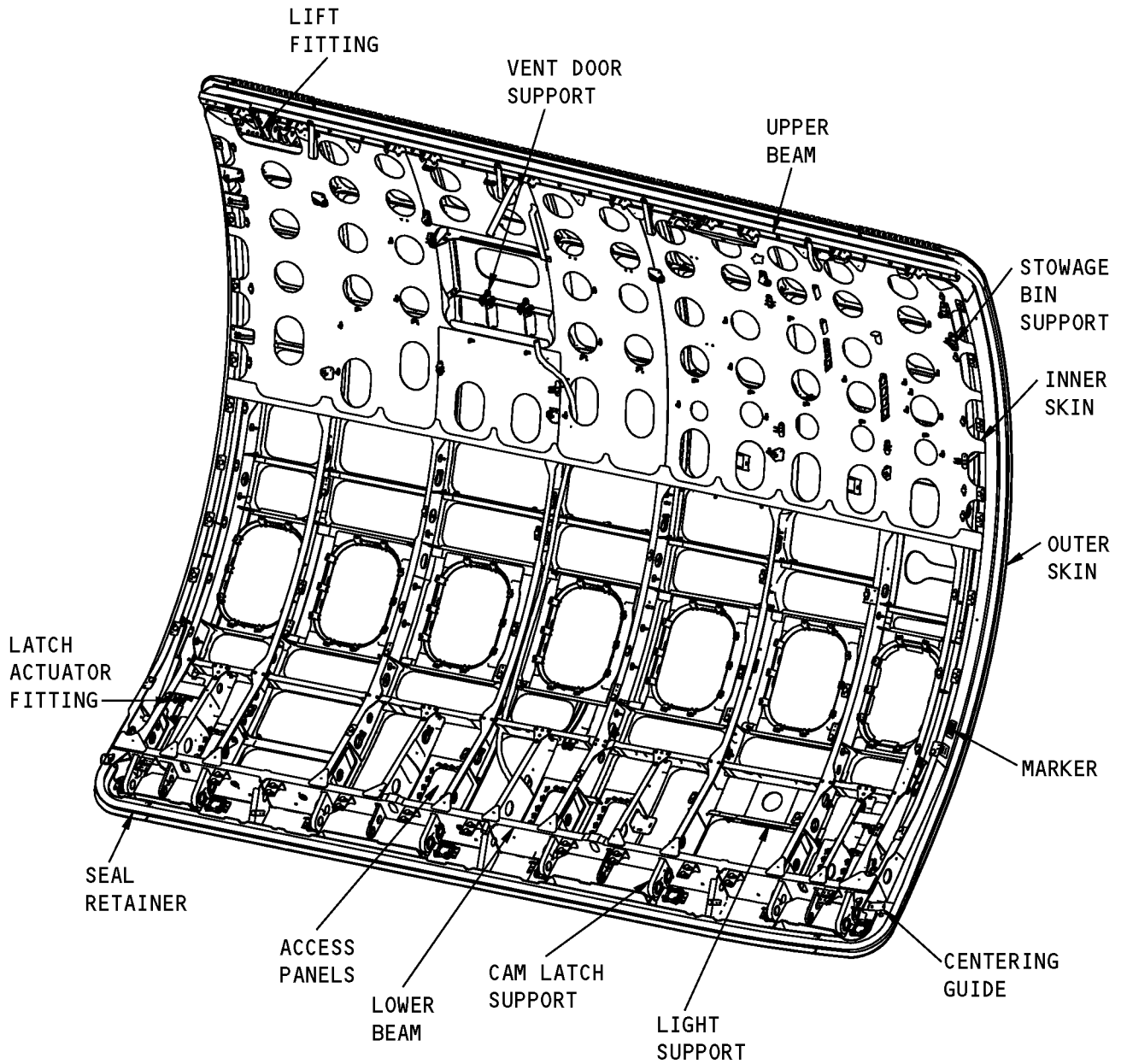
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DESCRIPTION AND OPERATION

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Forward Cargo Door Assembly  
Figure 1 (Sheet 2 of 2)

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DESCRIPTION AND OPERATION

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**COMPONENT MAINTENANCE MANUAL**

**TESTING AND FAULT ISOLATION**

**(NOT APPLICABLE)**

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TESTING AND FAULT ISOLATION

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## COMPONENT MAINTENANCE MANUAL

### DISASSEMBLY

#### 1. General

- A. This procedure contains the data necessary to disassemble the Main Deck Cargo Door Assembly.
- B. Disassemble this component only as necessary to sufficiently isolate the defect, do the necessary repairs, and put the component back to a serviceable condition.
- C. Disassembly is divided generally (by IPL figure) into three different operations: removal of latch and hook installation, the latch lock installation, and the structure assembly.

#### 2. Disassembly

- A. Procedure

**NOTE:** Do not remove hinge fittings unless necessary for repair or replacement. If it is necessary to remove the hinge fittings, remove and install them one at a time to maintain the centerline of the hinges. Note the thickness of the shims for reference during assembly.

- (1) Permanently installed parts such as press-fit bearings or bushings, riveted components, threaded inserts, bonded components, etc., must not be removed unless repair or replacement is necessary.
- (2) Support the door assembly in a suitable holding fixture.

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DISASSEMBLY

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## COMPONENT MAINTENANCE MANUAL

### CLEANING

#### 1. General

- A. This procedure has the data necessary to clean the main deck cargo door assembly.
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.

#### 2. Cleaning

##### A. References

Reference	Title
SOPM 20-30-01	CLEANING AND RELUBRICATING BEARINGS
SOPM 20-30-03	GENERAL CLEANING PROCEDURES

##### B. Procedure

- (1) Use standard industry practices (SOPM 20-30-03) to clean all parts but the bearings identified in CLEANING, Paragraph 2.B.(2).
- (2) Clean all sealed bearings as specified in the manufacturers instructions. Clean and lubricate all other bearings as specified in SOPM 20-30-01.

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CLEANING

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## COMPONENT MAINTENANCE MANUAL

### CHECK

#### 1. General

- A. This procedure has the data necessary to find defects in the material of the specified parts.
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.

#### 2. Check

##### A. References

Reference	Title
SOPM 20-20-01	MAGNETIC PARTICLE INSPECTION
SOPM 20-20-02	PENETRANT METHODS OF INSPECTION

##### B. Procedure

- (1) Use standard industry practices to do a check of all parts for defects.
- (2) Magnetic particle check as specified in SOPM 20-20-01.
- (3) Penetrant check as specified in SOPM 20-20-02.
- (4) Refer to FITS AND CLEARANCES for service wear limits.

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CHECK  
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## COMPONENT MAINTENANCE MANUAL

### REPAIR

#### 1. Content

A. Repair, refinish and replacement procedures are included in separate REPAIR sections as follows:

**Table 601:**

<b>P/N</b>	<b>NAME</b>	<b>REPAIR</b>
- -	MISCELLANEOUS PARTS	1-1
142A6165	Fitting Assembly	2-1
142A6171	Fitting Assembly	3-1
142A6181	Fitting Assembly	4-1, 4-2
142A6183	Lug Fitting Assembly	5-1
142A6184	Fitting Assembly	6-1, 6-2
142A6185	Fitting Assembly	7-1
142A6187	Angle Assembly	8-1, 8-2
142A6191	Centering Guide Ramp Assembly	9-1
142A6241	Hinge Assembly	10-1, 10-2
142A6285	Fitting Assembly	11-1, 11-2
142A6288	Bracket Assembly	15-1
142A6322	Hook	16-1
142A6301	Housing Assembly	17-1
142A6302	Torque Tube Assembly	18-1
142A6304	Crank Assembly	19-1, 19-2
142A6305	Crank Assembly	20-1, 20-2
142A6306	Cam Assembly	21-1
142A6307	Link Assembly	22-1
142A6310	Crank Assembly	23-1, 23-2
142A6344	Crank Assembly	24-1, 24-2
142A6346	Bellcrank Assembly	25-1, 25-2
142A6349	Bracket Assembly	26-1
142A6364	Push Rod Assembly	27-1, 27-2
142A6561	Upper Crank Assembly	28-1, 28-2
142A6562	Lower Crank Assembly	29-1, 29-2
142A6566	Anchor Assembly	30-1, 30-2
258A4212	Check Valve Assembly	31-1
142A6321	Crank Assembly	32-1, 32-2
142A6323	Crank Assembly	33-1, 33-2
142A6326	Piston Assembly	34-1

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REPAIR - GENERAL

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## COMPONENT MAINTENANCE MANUAL

P/N	NAME	REPAIR
142A6327	Cylinder Assembly	36-1, 36-2
142A6329	Support Assembly	37-1, 37-2
142A6331	Pull-In Hook Assembly	38-1
142A6332	Support Assembly	39-1
142A6333	Crank Assembly	40-1, 40-2
142A6384	Handle Box Assembly	43-1
142A6390	Shaft Assembly	44-1, 44-2
142A6394	Cylinder Assembly	45-1
142A6395	Piston Assembly	46-1
142A6366	Torque Tube Assembly	47-1
142A6367	Aft Crank Assembly	48-1, 48-2
142A6368	Forward Crank Assembly	49-1, 49-2
142A6369	Bearing Housing Assembly	50-1, 50-2
142A6371	Door Assembly	51-1, 51-2
142A6372	Push Rod Assembly	52-1, 52-2
142A6374	Hinge Arm Assembly	53-1, 53-2
142A6376	Crank Assembly	54-1, 54-2
142A6377	Idler Support Assembly	55-1, 55-2
142A6378	Idler Support Assembly	56-1, 56-2
142A6379	Housing Assembly	57-1, 57-2
272A4251	Tube Assembly	58-1
142A6382	Crank Assembly	59-1, 59-2

### 2. Standard Practices

- A. Refer to the standard practices that follow, as applicable for details of procedures in individual repairs.
- SOPM 20-10-01 - Repair and Refinish of High Strength Steel Parts
  - SOPM 20-30-01 - Cleaning and Relubricating Antifriction Bearings
  - SOPM 20-30-02 - Stripping of Protective Finishes
  - SOPM 20-30-03 - General Cleaning Procedures
  - SOPM 20-41-01 - Decoding Table for Boeing Finish Codes
  - SOPM 20-41-05 - Application of Corrosion Inhibiting Compounds
  - SOPM 20-42-03 - Hard Chrome Plating
  - SOPM 20-42-05 - Bright Cadmium Plating
  - SOPM 20-43-01 - Chromic Acid Anodizing
  - SOPM 20-43-03 - Anodizing
  - SOPM 20-44-02 - Temporary Protective Coatings

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REPAIR - GENERAL

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## COMPONENT MAINTENANCE MANUAL

- SOPM 20-50-03 - Bearing Installation and Retention
- SOPM 20-50-07 - Lubrication
- SOPM 20-50-08 - Application of Dry Lubricant
- SOPM 20-50-09 - Installation of Protective Grommets
- SOPM 20-50-12 - Application of Adhesives
- SOPM 20-70-01 - Protection, Storage, and Handling of Airplane Components

### 3. Materials

**NOTE:** Equivalent substitutes can be used.

#### A. Adhesives (Ref SOPM 20-50-12)

- (1) Type 60
- (2) Type 70
- (3) Type 82

#### B. Compound, corrosion inhibiting – corrosion inhibiting compound, G00009 BMS 3-23, type 2 (Ref SOPM 20-60-04)

#### C. Compound, corrosion preventive – compound, C00174 MIL-C-16173, Grade 3 (Ref SOPM 20-60-04)

#### D. Enamel (Ref SOPM 20-60-02)

- (1) coating, C00260 BMS 10-11, type 2, BAC101 red gloss
- (2) coating, C00260 BMS 10-11, type 2, BAC702 white gloss
- (3) coating, C00260 BMS 10-11, type 2, BAC4533 apple green gloss
- (4) coating, C00032BMS 10-60, BAC101 red gloss
- (5) coating, C00033 BMS 10-60, type 2, BAC707 gray gloss

#### E. Grease (Ref SOPM 20-60-03)

- (1) grease, D00015 BMS 3-24

#### F. Lubricant, dry film (Ref SOPM 20-60-03)

- (1) solid film lubricant, D50081BMS 3-8
- (2) lubricant, D00110 MIL-L-46010

#### G. Primer (Ref SOPM 20-60-02)

- (1) primer, C00259 BMS 10-11, type 1
- (2) primer, C00319 BMS 10-79, type 2
- (3) primer, C00175 BMS 10-79, type 3

#### H. Sealant – sealant, A00247 BMS 5-95 (Ref SOPM 20-60-04)

### 4. Dimensioning Symbols

- A. Standard True Position Dimensioning Symbols used in applicable repair procedures are shown in REPAIR-GENERAL, Figure 601.

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REPAIR - GENERAL

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- STRAIGHTNESS
- ▭ FLATNESS
- ⊥ PERPENDICULARITY (OR SQUARENESS)
- // PARALLELISM
- ROUNDNESS
- ⊙ CYLINDRICITY
- ⌒ PROFILE OF A LINE
- ⌓ PROFILE OF A SURFACE
- ◎ CONCENTRICITY
- ≡ SYMMETRY
- ∠ ANGULARITY
- ↗ RUNOUT
- ↗↗ TOTAL RUNOUT
- COUNTERBORE OR SPOTFACE
- ∇ COUNTERSINK
- ⊕ THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)

- ∅ DIAMETER
- S ∅ SPHERICAL DIAMETER
- R RADIUS
- SR SPHERICAL RADIUS
- ( ) REFERENCE
- BASIC A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE. FROM THIS FEATURE PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
- DIM**
- A-** DATUM
- (M) MAXIMUM MATERIAL CONDITION (MMC)
- (L) LEAST MATERIAL CONDITION (LMC)
- (S) REGARDLESS OF FEATURE SIZE (RFS)
- (P) PROJECTED TOLERANCE ZONE
- FIM FULL INDICATOR MOVEMENT

EXAMPLES

- 0.002** STRAIGHT WITHIN 0.002
- ⊥ 0.002 B** PERPENDICULAR TO DATUM B WITHIN 0.002
- // 0.002 A** PARALLEL TO DATUM A WITHIN 0.002
- 0.002** ROUND WITHIN 0.002
- ⊙ 0.010** CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER
- ⌒ 0.006 A** EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART RELATIVE TO DATUM A
- ⌓ 0.020 A** SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.020 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE

- ◎ ∅ 0.0005 C** CONCENTRIC TO DATUM C WITHIN 0.0005 DIAMETER
- ≡ 0.010 A** SYMMETRICAL WITH DATUM A WITHIN 0.010
- ∠ 0.005 A** ANGULAR TOLERANCE 0.005 WITH DATUM A
- ⊕ ∅ 0.002 (S) B** LOCATED AT TRUE POSITION WITHIN 0.002 DIA RELATIVE TO DATUM B, REGARDLESS OF FEATURE SIZE
- ⊥ ∅ 0.010 (M) A** AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010 INCH DIAMETER, PERPENDICULAR TO DATUM A, AND EXTENDING 0.510 INCH ABOVE DATUM A, MAXIMUM MATERIAL CONDITION
- 0.510 (P)**
- 2.000** THEORETICALLY EXACT DIMENSION IS 2.000
- OR
- 2.000**
- BSC

True Position Dimensioning Symbols  
Figure 601

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REPAIR - GENERAL

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## COMPONENT MAINTENANCE MANUAL

### MISCELLANEOUS PARTS - REPAIR 1-1

#### 1. General

- A. This procedure has the data necessary to refinish the parts which are not given in the specified repairs.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in the repair.

#### 2. Refinish of Other Parts

- A. Repair of parts listed in REPAIR 1-1, Table 601 is only replacement of the original finish.

**Table 601:** Refinish Details

IPL FIG. & ITEM	MATERIAL	FINISH
Fig. 1		
TBD		

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REPAIR 1-1

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## COMPONENT MAINTENANCE MANUAL

### FITTING ASSEMBLY - REPAIR 3-1

142A6171-2

#### 1. General

- A. This procedure has the data necessary to refinish the fitting (70) and replace the bushing(s) (65) in the fitting assembly (1A).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 4 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Fitting (70) Refinish

##### A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a penetrant examination of the fitting (70) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00259 (F-20.03) all over, except do not put primer in the holes for the bushings.

#### 3. Bushing (65) Replacement

##### A. Procedure

**NOTE:** For lubricants, refer to SOPM 20-60-03. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bushing(s) (65) from the fitting (70) as shown in REPAIR 3-1, Figure 601.
- (2) Install the bushing(s) (65) into the fitting (70) with sealant, A00247 as shown in SOPM 20-50-03.
- (3) Flush grease, D00633 through the lube fittings (60) until you see grease, D00633 at the inner diameter of the bushing(s) (65).

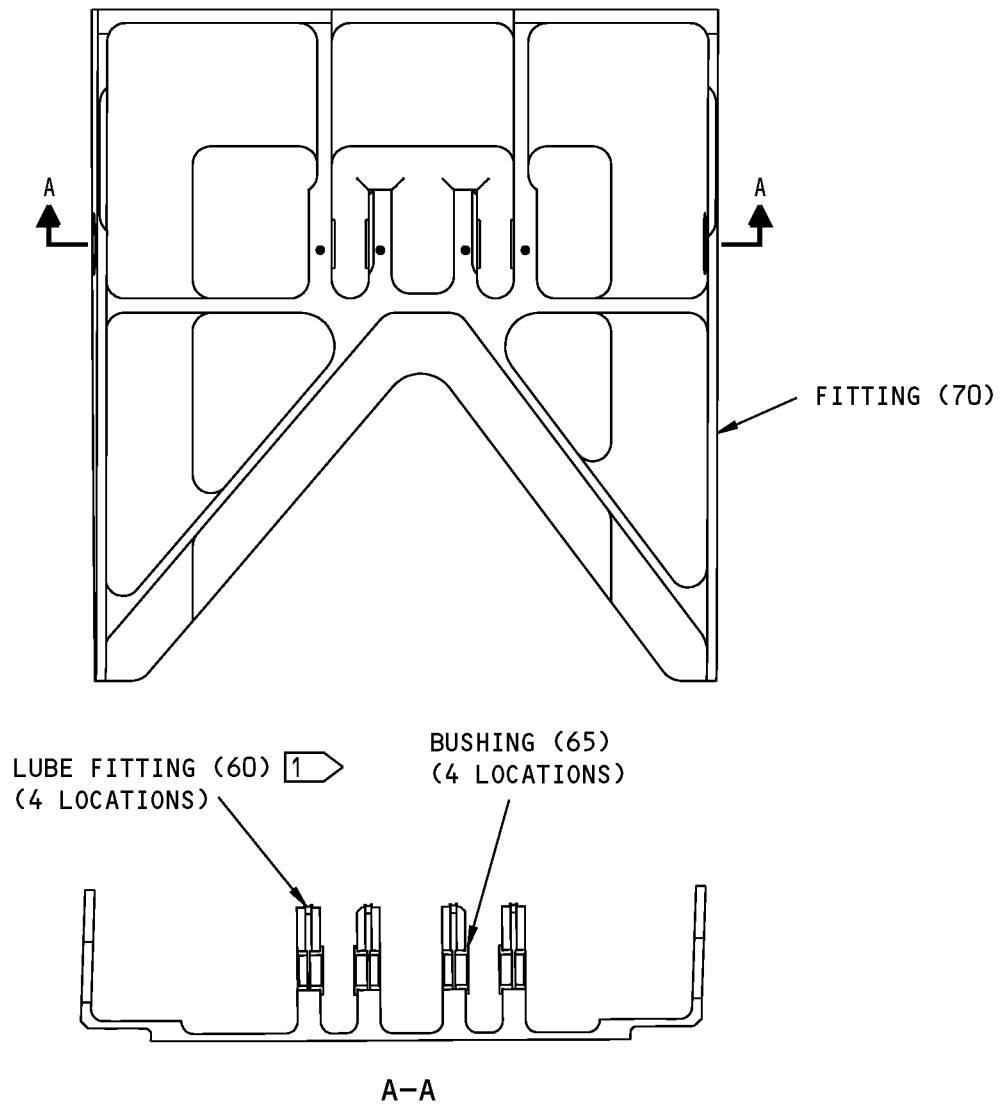
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REPAIR 3-1

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**1** PUSH GREASE THROUGH THE LUBE FITTING UNTIL IT APPEARS AT THE INNER DIAMETER OF EACH BUSHING

**125** ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 4

ALL DIMENSIONS ARE IN INCHES

142A6171-2 Fitting Assembly  
Figure 601

**52-36-64**

REPAIR 3-1

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## COMPONENT MAINTENANCE MANUAL

### FITTING ASSEMBLY - REPAIR 4-1

142A6181-1

#### 1. General

- A. This procedure has the data necessary to replace the bushing(s) (75,80) in the fitting assembly (70).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 2 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Bushing (75, 80) Replacement

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bushing(s) (75, 80) from the fitting (85) as shown in REPAIR 4-1, Figure 601.
- (2) Install the bushing(s) (75, 80) into the fitting (85) with sealant, A00247 as shown in SOPM 20-50-03.
- (3) Machine the inner diameter of the bushing(s) (75, 80) to the dimensions shown in REPAIR 4-1, Figure 601.

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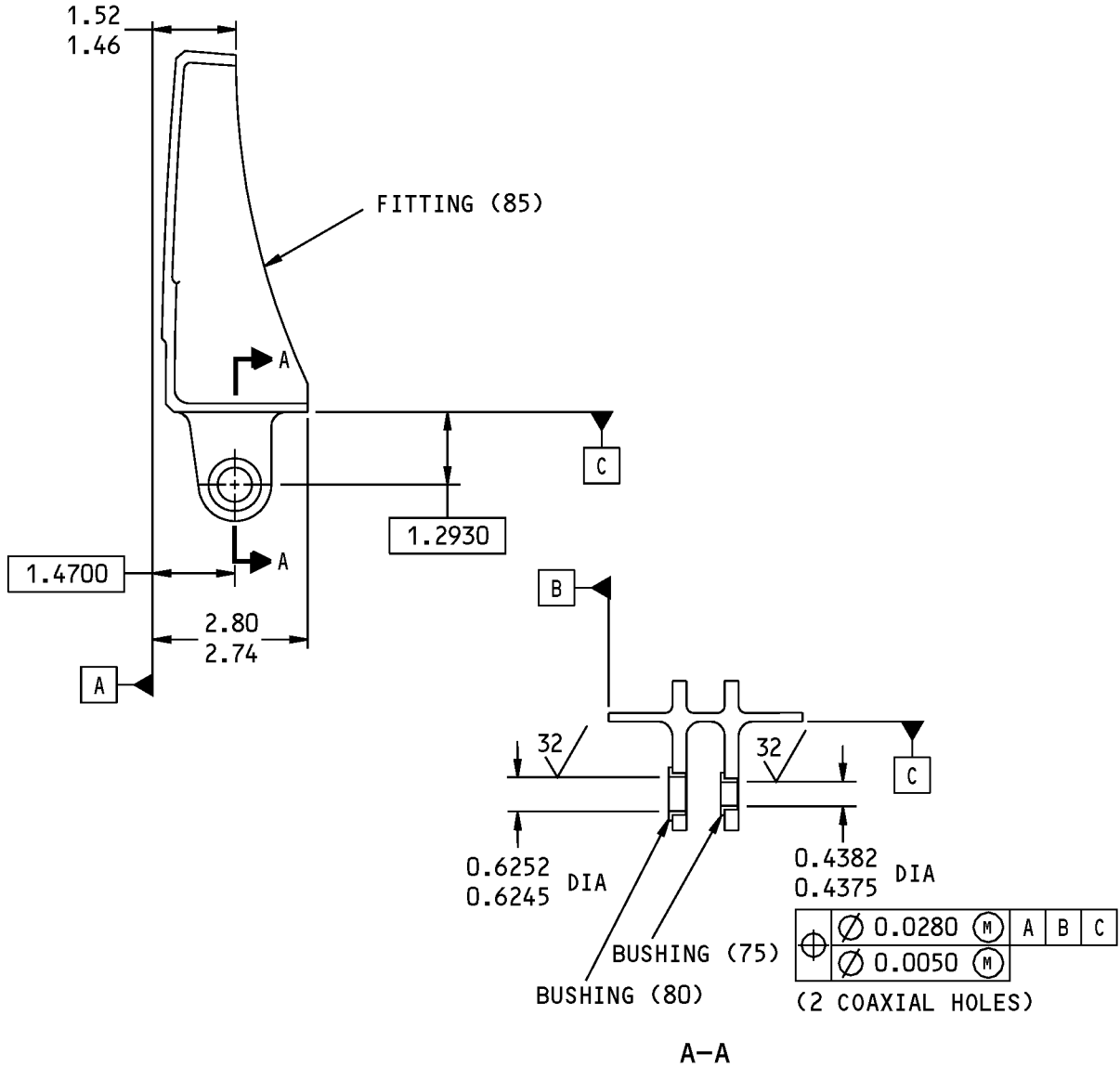
REPAIR 4-1

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125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 2

ALL DIMENSIONS ARE IN INCHES

142A6181-1 Fitting Assembly  
Figure 601

**52-36-64**

REPAIR 4-1  
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## COMPONENT MAINTENANCE MANUAL

### FITTING - REPAIR 4-2

142A6181-3

#### 1. General

- A. This procedure has the data necessary to refinish the fitting (85).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 2 for item numbers.
- D. General repair details:
  - (1) Materials: aluminum alloy

#### 2. Fitting (85) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a penetrant examination of the fitting (85) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00259 (F-20.03) all over, except as noted in REPAIR 4-2, Figure 601.

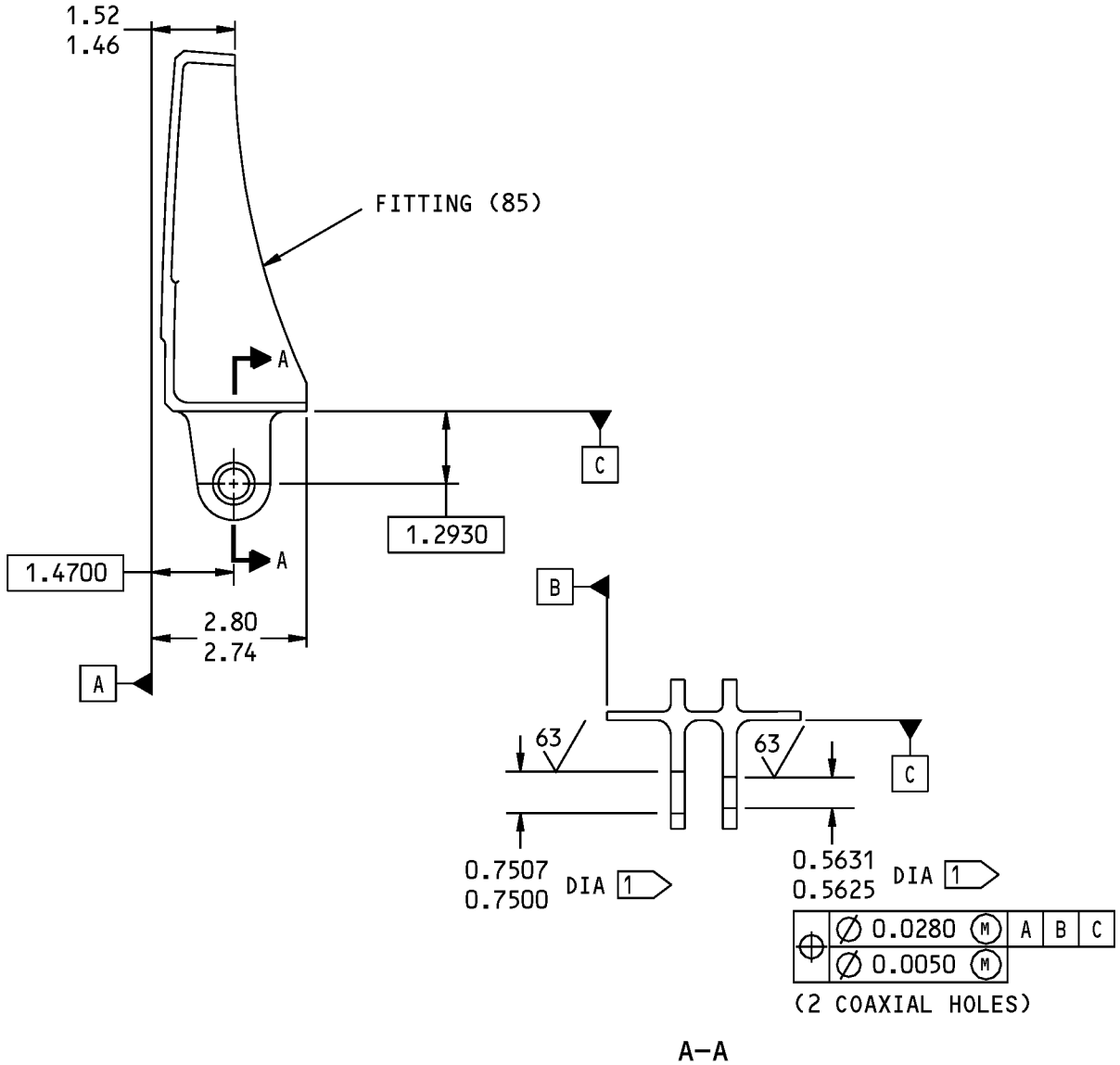
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REPAIR 4-2

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1 DO NOT PUT PRIMER IN THE HOLES

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 2

ALL DIMENSIONS ARE IN INCHES

142A6181-3 Fitting  
Figure 601

**52-36-64**

REPAIR 4-2

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## COMPONENT MAINTENANCE MANUAL

### FITTING ASSEMBLY - REPAIR 5-1

142A6183-1, -3, -5, -7

#### 1. General

- A. This procedure has the data necessary to refinish the fitting (85, 90, 95, 100) and to replace the bushings (80).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 26 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Fitting (85, 90, 95, 100) Refinish

##### A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a penetrant examination of the fitting (85, 90, 95, 100) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00259 (F-20.03) all over, except as noted in REPAIR 5-1, Figure 601.

#### 3. Bushing (80) Replacement

##### A. Procedure

**NOTE:** For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bushing(s) (80) from the fitting (85, 90, 95, 100) as shown in REPAIR 5-1, Figure 601.
- (2) Install the bushing(s) (80) into the fitting (85,90,95,100) with sealant, A00247 as shown in SOPM 20-50-03.

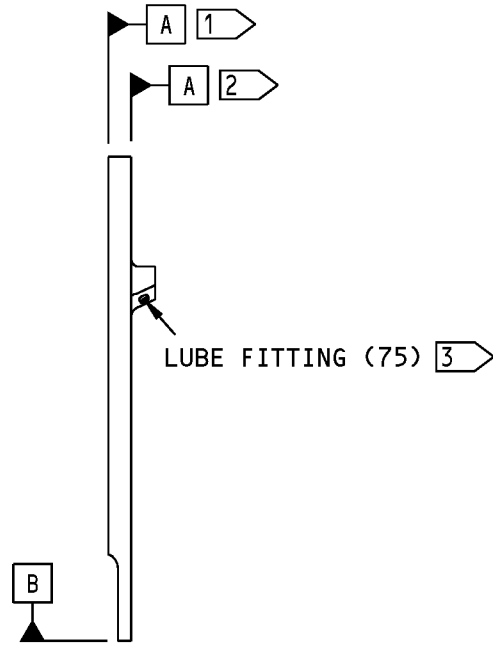
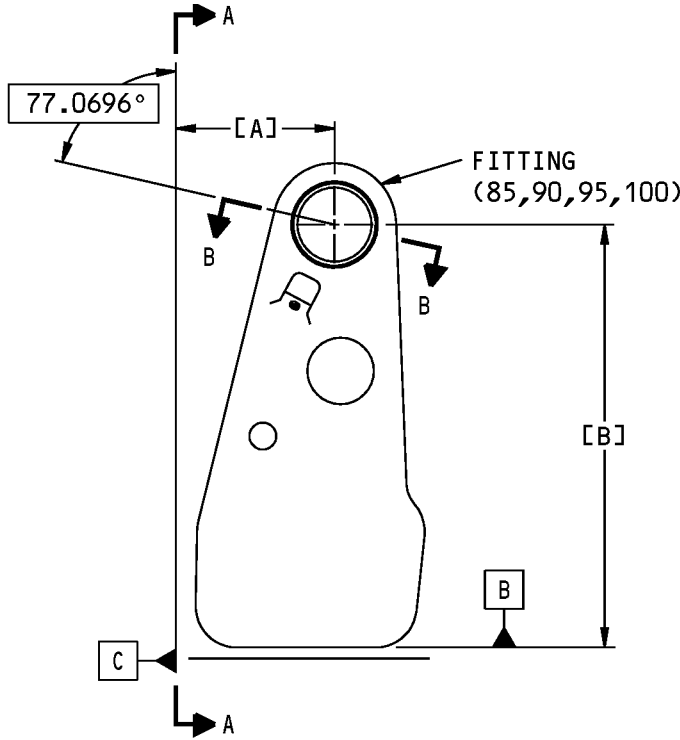
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REPAIR 5-1

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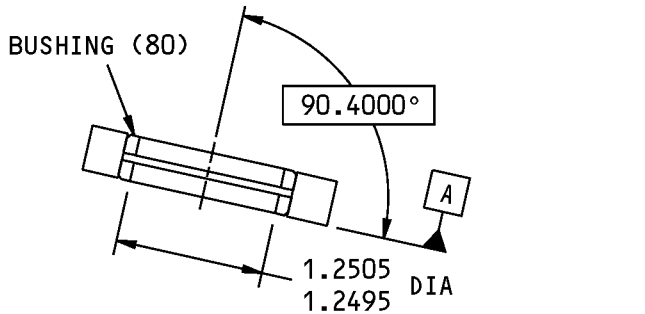
COMPONENT MAINTENANCE MANUAL



A-A

142A6183-1 SHOWN  
142A6183-3,-5,-7 SIMILAR

REFERENCE PART NUMBER	[A]	[B]
142A6183-1	2.6237	7.0020
142A6183-3	2.1505	6.8950
142A6183-5	2.2195	6.8325
142A6183-7	2.5808	6.8256



B-B

⊕	∅ 0.0140	(M)	A	B	C
	∅ 0.0060	(S)			

- 1 THIS DATUM IS USED ON 142A183-3,-5
- 2 THIS DATUM IS USED ON 142A6183-1,-7
- 3 PUSH GREASE THROUGH THE LUBE FITTING UNTIL IT APPEARS AT THE INNER DIAMETER OF EACH BUSHING

125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY  
BREAK ALL SHARP EDGES  
ITEM NUMBERS REFER TO IPL FIG. 26  
ALL DIMENSIONS ARE IN INCHES

142A6183-1,-3,-5,-7 Fitting Assembly  
Figure 601

**52-36-64**



## COMPONENT MAINTENANCE MANUAL

### FITTING ASSEMBLY - REPAIR 6-1

142A6184-1, -5

#### 1. General

- A. This procedure has the data necessary to replace the bushing(s) (25, 30) in the fitting assembly (15, 20).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 2 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Bushing(s) (25, 30) Replacement

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bushing(s) (25, 30) from the fitting (35, 40) as shown in REPAIR 6-1, Figure 601.
- (2) Install the bushing(s) (25, 30) into the fitting (35, 40) with sealant, A00247 as shown in SOPM 20-50-03.
- (3) Machine the inner diameter of the bushing(s) (25, 30) to the dimensions shown in REPAIR 6-1, Figure 601.

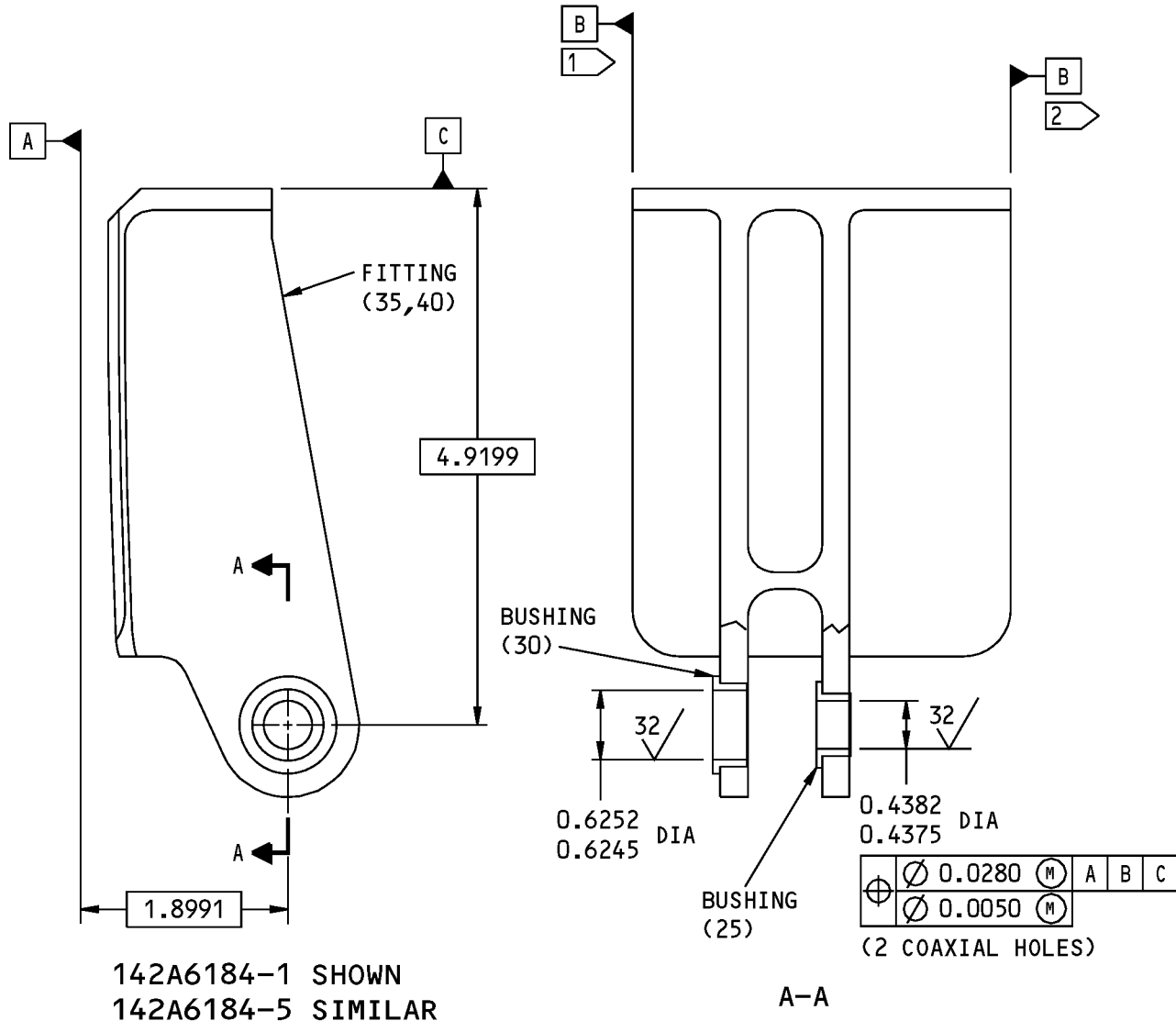
# 52-36-64

REPAIR 6-1

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COMPONENT MAINTENANCE MANUAL



- 1 THIS DATUM IS USED ON 142A6184-1
- 2 THIS DATUM IS USED ON 142A6184-5

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 2

ALL DIMENSIONS ARE IN INCHES

142A6184-1,-5 Fitting Assembly  
Figure 601

**52-36-64**

REPAIR 6-1  
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## COMPONENT MAINTENANCE MANUAL

### FITTING - REPAIR 6-2

142A6184-3, -7

#### 1. General

- A. This procedure has the data necessary to refinish the fitting (35, 40).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 2 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Fitting (35, 40) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01.

- (1) Do a penetrant examination of the fitting (35, 40) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00259 (F-20.03) all over, except as noted in REPAIR 6-2, Figure 601.

# 52-36-64

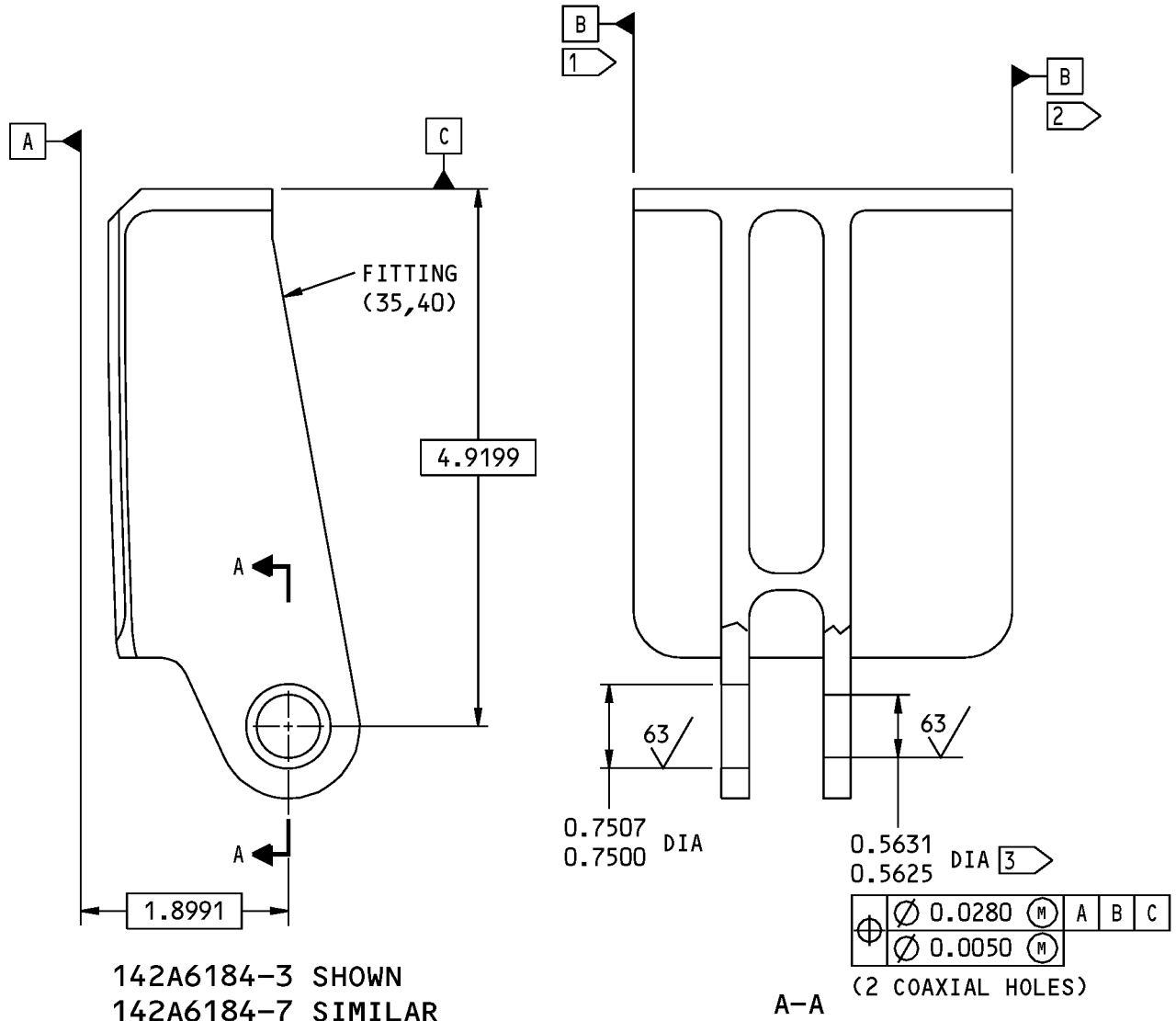
REPAIR 6-2

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COMPONENT MAINTENANCE MANUAL



- 1 THIS DATUM IS USED ON 142A6184-3
- 2 THIS DATUM IS USED ON 142A6184-7
- 3 DO NOT PUT PRIMER IN THE HOLES

142A6184-3,-7 Fitting  
Figure 601

**52-36-64**



## COMPONENT MAINTENANCE MANUAL

### FITTING ASSEMBLY - REPAIR 8-1

142A6187-1, -5

#### 1. General

- A. This procedure has the data necessary to replace the bushing(s) (180, 185, 190) in the fitting assembly (170, 175).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 2 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Bushing(s) (180, 185, 190) Replacement

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bushing(s) (180, 185, 190) from the fitting (195, 200) as shown in REPAIR 8-1, Figure 601.
- (2) Install the bushing(s) (180, 185, 190) into the fitting (195, 200) with sealant, A00247 as shown in SOPM 20-50-03.
- (3) Machine the inner diameter of the bushing(s) (180, 185, 190) to the dimensions shown in REPAIR 8-1, Figure 601.

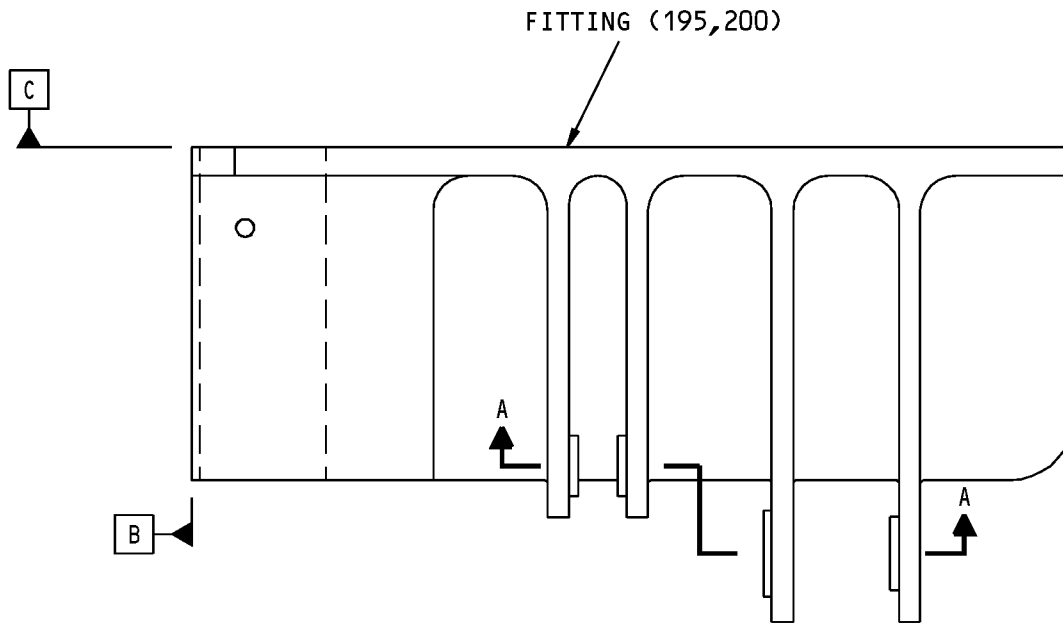
# 52-36-64

REPAIR 8-1

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COMPONENT MAINTENANCE MANUAL



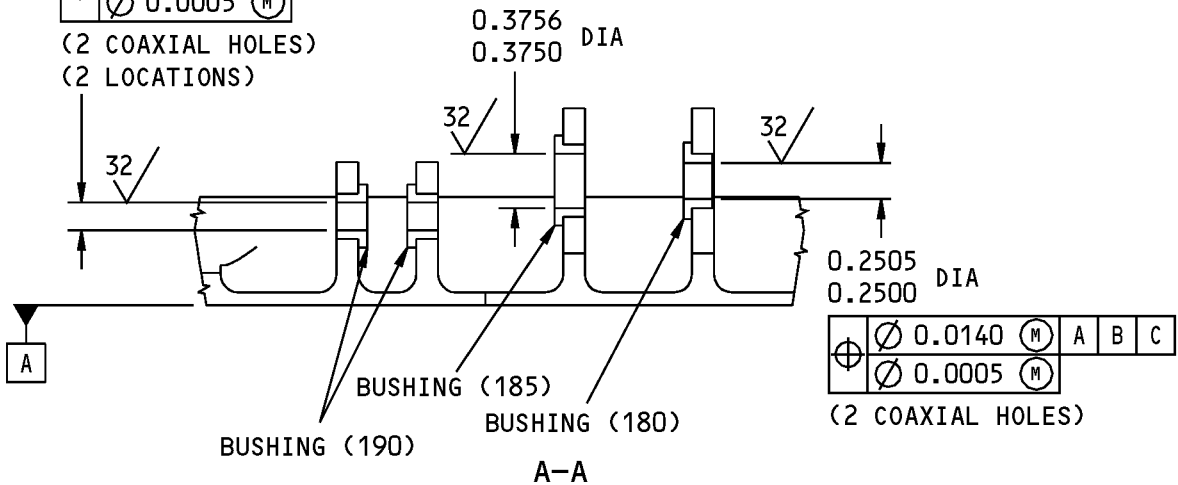
0.1905  
0.1900 DIA

142A6187-5 SHOWN  
142A6187-1 SIMILAR

⊕	∅ 0.0140	M	A	B	C
	∅ 0.0005				

(2 COAXIAL HOLES)  
(2 LOCATIONS)

0.3756  
0.3750 DIA



0.2505  
0.2500 DIA

⊕	∅ 0.0140	M	A	B	C
	∅ 0.0005				

(2 COAXIAL HOLES)

A-A

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 2

ALL DIMENSIONS ARE IN INCHES

142A6187-1,-5 Fitting Assembly  
Figure 601

**52-36-64**

REPAIR 8-1  
Page 602  
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## COMPONENT MAINTENANCE MANUAL

### FITTING - REPAIR 8-2

142A6187-3, -7

#### 1. General

- A. This procedure has the data necessary to refinish the fitting (195, 200).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 2 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Fitting (195, 200) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a penetrant examination of the fitting (195, 200) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00259 (F-20.03) all over, except as noted in REPAIR 8-2, Figure 601.

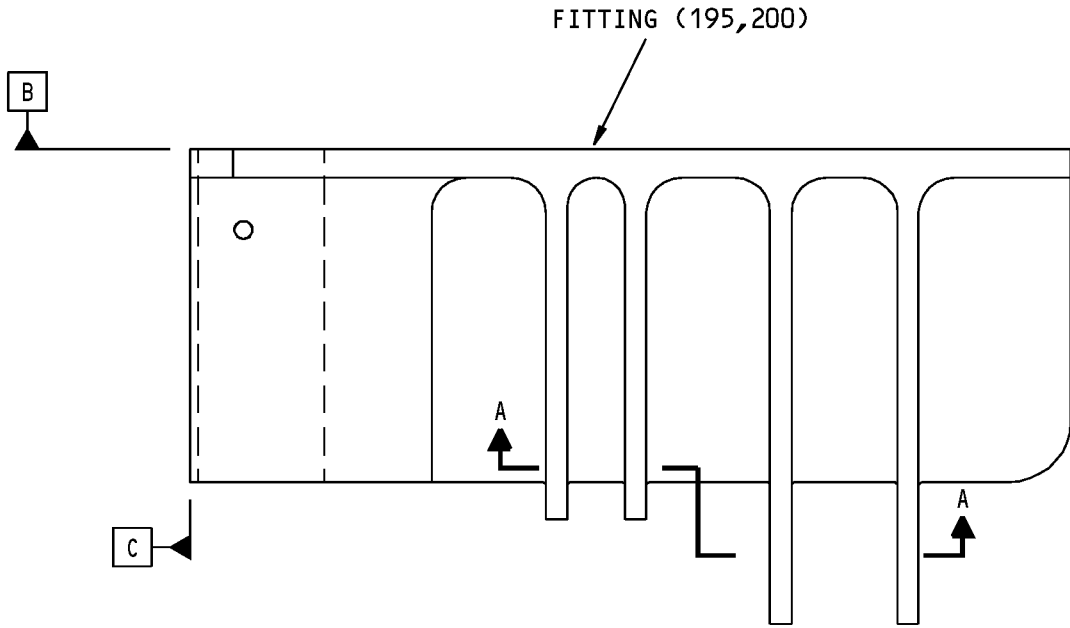
# 52-36-64

REPAIR 8-2

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COMPONENT MAINTENANCE MANUAL



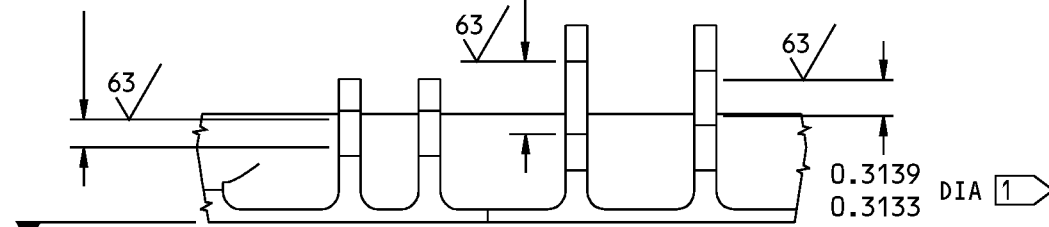
142A6187-7 SHOWN  
142A6187-3 SIMILAR

0.3756  
0.3750 DIA 1

⊕	∅ 0.0140	M	A	B	C
	∅ 0.0005				

(2 COAXIAL HOLES)

0.5006  
0.5000 DIA 1



0.3139  
0.3133 DIA 1

⊕	∅ 0.0140	M	A	B	C
	∅ 0.0005				

(2 COAXIAL HOLES)

1 DO NOT PUT PRIMER IN THE HOLES

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 2

ALL DIMENSIONS ARE IN INCHES

142A6187-3,-7 Fitting  
Figure 601

**52-36-64**

REPAIR 8-2

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## COMPONENT MAINTENANCE MANUAL

### HINGE ASSEMBLY - REPAIR 10-1

142A6241-1

#### 1. General

- A. This procedure has the data necessary to replace the bearing (35) in the hinge assembly (30).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 7 for item numbers.
- D. General repair details:
  - (1) Materials: 15-5PH CRES

#### 2. Bearing (35) Replacement

- A. Procedure

**NOTE:** For lubricants, refer to SOPM 20-60-03.

- (1) Remove the bearing (35) from the hinge (40) as shown.
- (2) Install the bearing (35) into the hinge (40) with grease, D00633 and swage both sides of the hinge as shown in SOPM 20-50-03.

# 52-36-64

REPAIR 10-1  
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## COMPONENT MAINTENANCE MANUAL

### HINGE - REPAIR 10-2

142A6241-3

#### 1. General

- A. This procedure has the data necessary to repair the hinge (40).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 7 for item numbers.
- D. General repair details:
  - (1) Materials: 15-5PH CRES

#### 2. Hinge (40) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a Class B magnetic particle examination of the hinge (40) as specified in SOPM 20-20-01.
- (2) Apply cadmium plate (F-15.06) except as shown.
- (3) Apply primer, C00259 (F-20.02) except as shown.

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REPAIR 10-2

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## COMPONENT MAINTENANCE MANUAL

### FITTING ASSEMBLY - REPAIR 11-1

142A6285-1, -3, -7, -9, -11, -13, -15, -17, -19, -21, -23, -25, -27, -29

#### 1. General

- A. This procedure has the data necessary to replace the bushing(s) (115, 120) in the fitting assembly (60, 65, 70, 75, 80, 85, 90, 96, 100, 105, 220, 225, 230, 235).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for subjects identified in the procedure .
- C. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 12 for item numbers.
- E. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Bushing(s) (115, 120) Replacement

##### A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bushing(s) (115, 120) from the fitting (155, 160, 165, 170, 175, 180, 185, 190, 195, 200, 205, 260, 265, 270, 275) as shown in REPAIR 11-1, Figure 601.
- (2) Install the bushing(s) (115, 120) into the fitting (155, 160, 165, 170, 175, 180, 185, 190, 195, 200, 205, 260, 265, 270, 275) with sealant, A00247 as shown in SOPM 20-50-03.
- (3) Machine the inner diameter of the bushing(s) (500, 505) to the dimensions shown in REPAIR 11-1, Figure 601, REPAIR 11-1, Figure 602, or REPAIR 11-1, Figure 603.

# 52-36-64

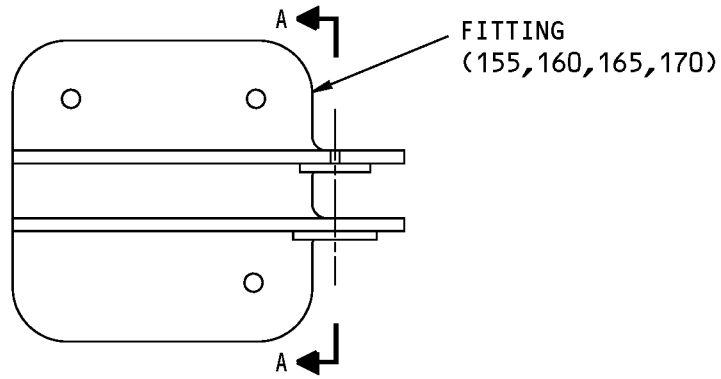
REPAIR 11-1

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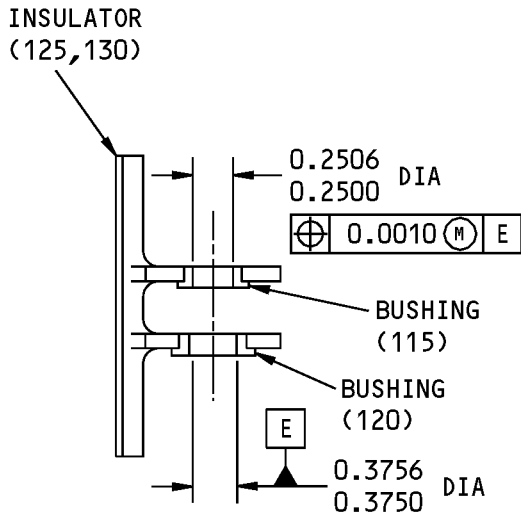
Mar 01/2006



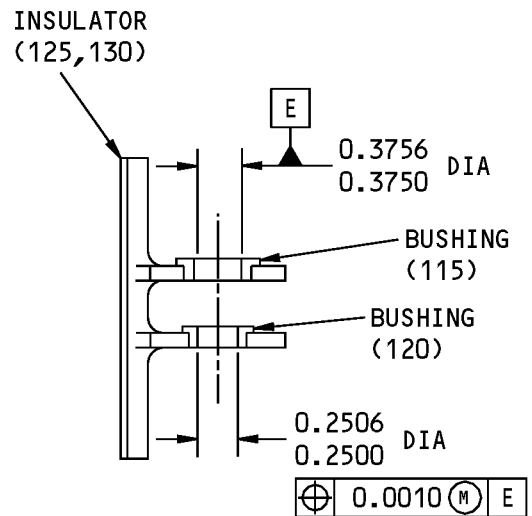
COMPONENT MAINTENANCE MANUAL



142A6285-15 SHOWN  
142A6285-25, -27, -29 SIMILAR



142A6285-15, -25, -29  
A-A



142A6285-27  
A-A

ITEM NUMBERS REFER TO IPL FIG. 12  
ALL DIMENSIONS ARE IN INCHES

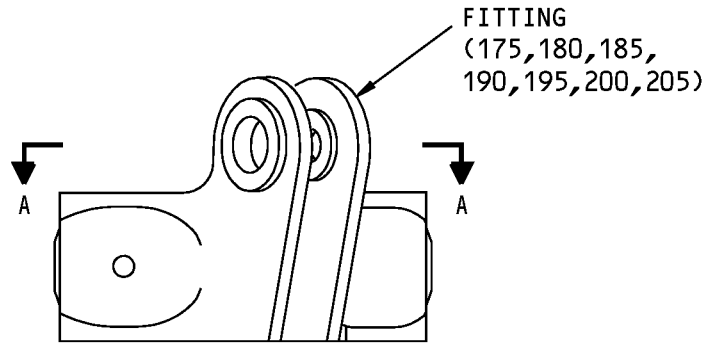
142A6285-15,-25,-27,-29 Fitting Assembly  
Figure 601

**52-36-64**

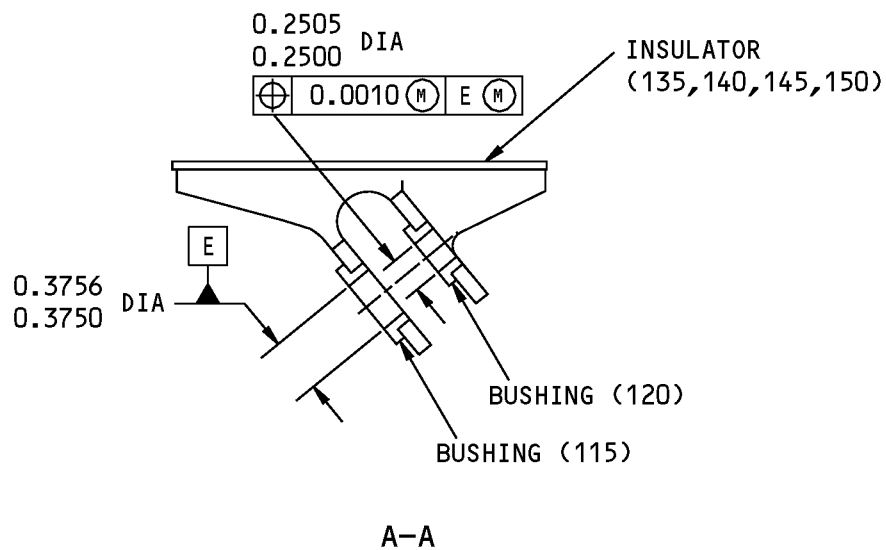
REPAIR 11-1  
Page 602  
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COMPONENT MAINTENANCE MANUAL



142A6285-9 SHOWN  
142A6285-1, -3, -11, -19, -21, -37 SIMILAR



ITEM NUMBERS REFER TO IPL FIG. 12  
ALL DIMENSIONS ARE IN INCHES

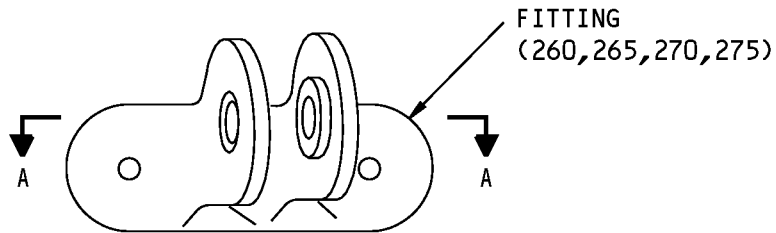
142A6285-1,-3,-9,-11,-19,-21,-37 Fitting Assembly  
Figure 602

**52-36-64**

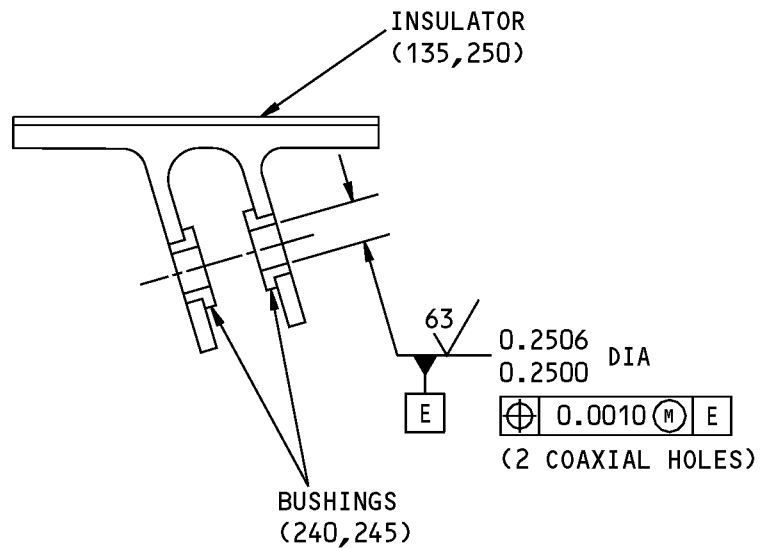
REPAIR 11-1  
Page 603  
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COMPONENT MAINTENANCE MANUAL



142A6285-13 SHOWN  
142A6285-7,-17,-23



A-A

ITEM NUMBERS REFER TO IPL FIG. 12

ALL DIMENSIONS ARE IN INCHES

142A6285-7,-13,-17-23 Fitting Assembly  
Figure 603

**52-36-64**

REPAIR 11-1

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## COMPONENT MAINTENANCE MANUAL

### FITTING - REPAIR 11-2

142A6285-2, -4, -8, -10, -12, -14, -16, -18, -20, -22, -24, -26, -28, -38

#### 1. General

- A. This procedure has the data necessary to refinish the fitting (155, 160, 165, 170, 175, 180, 185, 190, 195, 200, 205, 260, 265, 270, 275).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for subjects identified in the procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 12 for item numbers.
- E. General repair details:
  - (1) Materials: aluminum alloy

#### 2. Support (155, 160, 165, 170, 175, 180, 185, 190, 195, 200, 205, 260, 265, 270, 275) Refinish

##### A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a penetrant examination of the fitting (155, 160, 165, 170, 175, 180, 185, 190, 195, 200, 205, 260, 265, 270, 275) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00259 (F-20.03) all over, except as noted in REPAIR 11-2, Figure 601, REPAIR 11-2, Figure 602, or REPAIR 11-2, Figure 603.

# 52-36-64

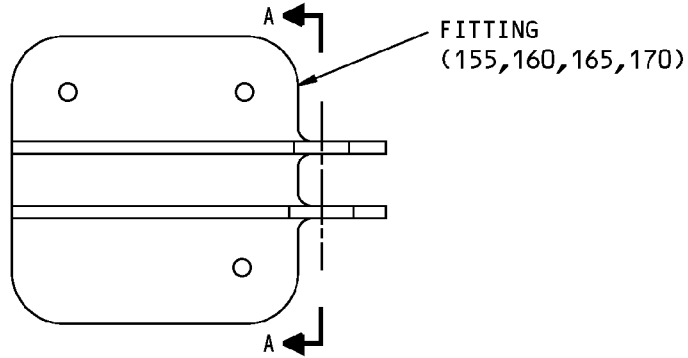
REPAIR 11-2

Page 601

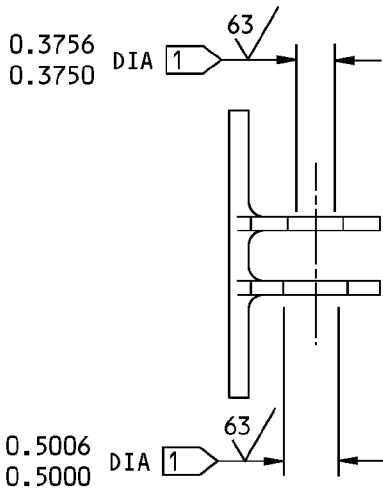
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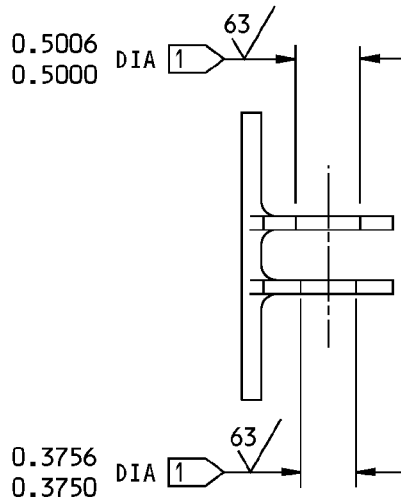
COMPONENT MAINTENANCE MANUAL



142A6285-16 SHOWN  
142A6285-26,-28,-30 SIMILAR



142A6285-16,-26,-30  
A-A



142A6285-28  
A-A

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 12

ALL DIMENSIONS ARE IN INCHES

1 DO NOT PUT PRIMER IN THE HOLES

142A6285-16,-26,-28,-30 Fitting Refinish  
Figure 601

**52-36-64**

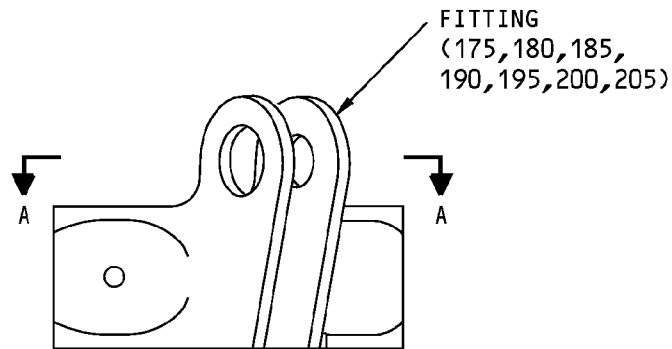
REPAIR 11-2

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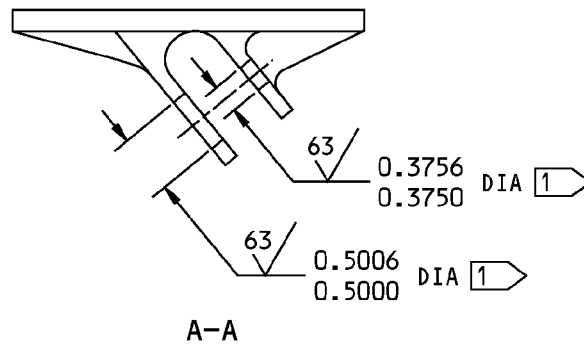
Mar 01/2006



COMPONENT MAINTENANCE MANUAL



142A6285-10 SHOWN  
 142A6285-2, -4, -12, -20, -22, -38 SIMILAR



125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 12

ALL DIMENSIONS ARE IN INCHES

1 DO NOT PUT PRIMER IN THE HOLES

142A6285-2,-4,-10,-12,-20,-22,-38 Fitting Finish  
 Figure 602

**52-36-64**

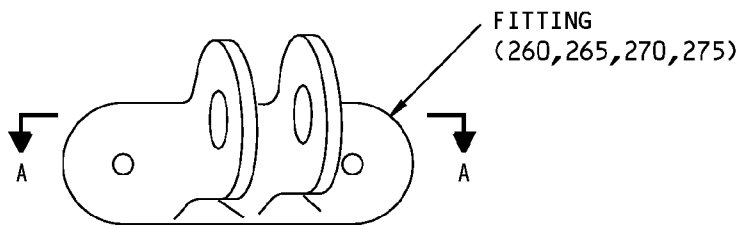
REPAIR 11-2

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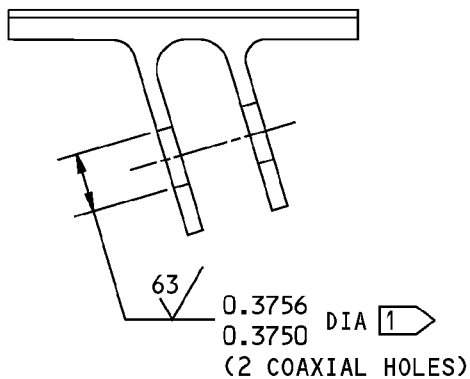
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COMPONENT MAINTENANCE MANUAL



142A6285-14 SHOWN  
142A6285-8, -18, -24



A-A

125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 12

ALL DIMENSIONS ARE IN INCHES

1 DO NOT PUT PRIMER IN THE HOLES

142A6285-8,-14,-18,-24 Fitting Finish  
Figure 603

**52-36-64**

REPAIR 11-2

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## COMPONENT MAINTENANCE MANUAL

### HOOK - REPAIR 16-1

142A6322-1

#### 1. General

- A. This procedure has the data necessary to refinish the hook (300, 305).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for subjects identified in the procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 33 for item numbers.
- E. General repair details:
  - (1) Materials: 15-5PH CRES, 180-200 KSI

#### 2. Crank (700) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01.

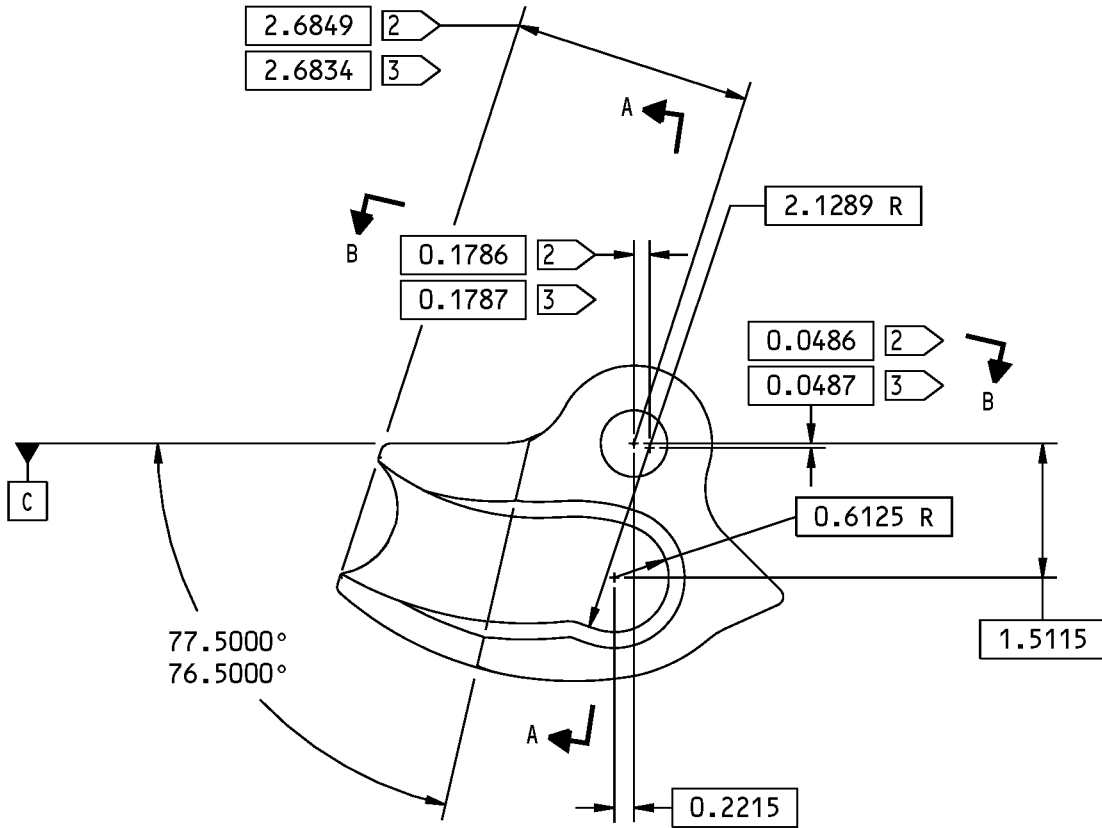
- (1) Do a Class B magnetic particle examination of the hook (300, 305) as specified in SOPM 20-20-01.
- (2) Passivate (F-17.25) the hook (300, 305) all over.

# 52-36-64

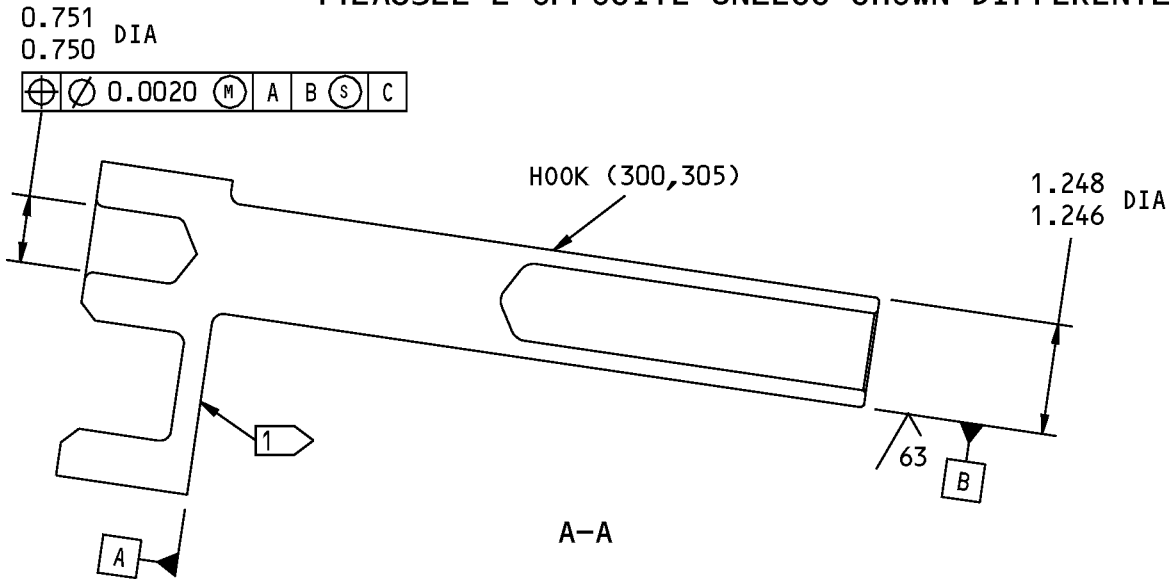
REPAIR 16-1  
Page 601  
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COMPONENT MAINTENANCE MANUAL



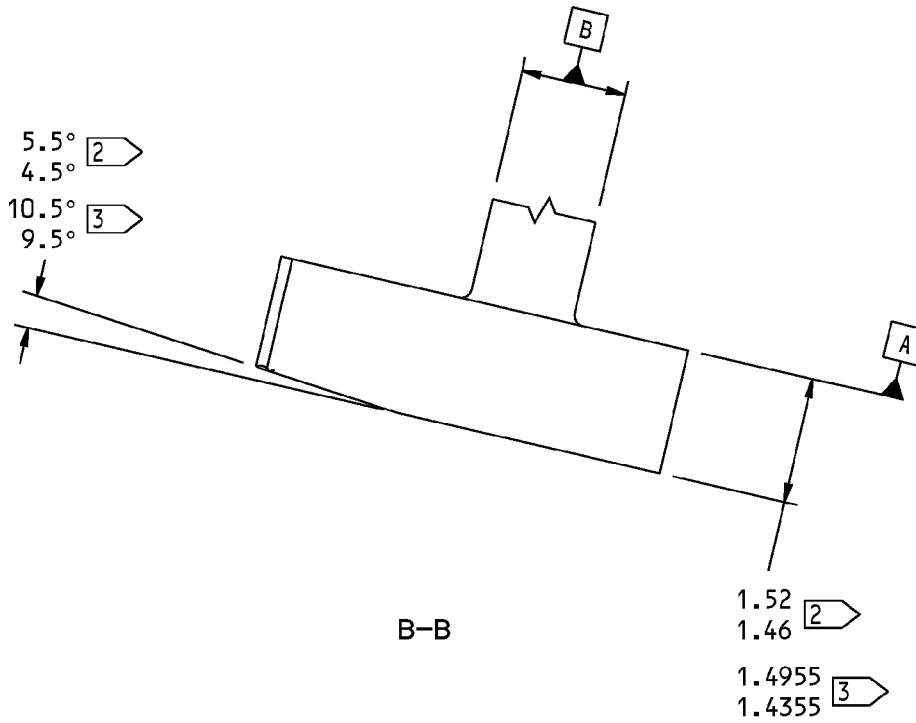
142A6322-1 SHOWN  
 142A6322-2 OPPOSITE UNLESS SHOWN DIFFERENTLY



142A6322-1,-2 Pull-In Hook  
 Figure 601 (Sheet 1 of 2)

**52-36-64**

COMPONENT MAINTENANCE MANUAL



- [1] THE PART NUMBER IS LOCATED HERE
- [2] FOR 142A6322-1
- [3] FOR 142A6322-2

125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 33

ALL DIMENSIONS ARE IN INCHES

142A6322-1,-2 Pull-In Hook  
Figure 601 (Sheet 2 of 2)

**52-36-64**

REPAIR 16-1

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## COMPONENT MAINTENANCE MANUAL

### UPPER CRANK ASSEMBLY - REPAIR 28-1

142A6561-1

#### 1. General

- A. This procedure has the data necessary to replace the bearing (375) and the bushings (365, 370) in the upper crank assembly (360).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for subjects identified in the procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 27 for item numbers.
- E. General repair details:
  - (1) Materials: 15-5PH CRES, 180-200 KSI

#### 2. Bushing (365, 370) Replacement

- A. Procedure

**NOTE:** For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bushing(s) (365, 370) from the crank (380) as shown in REPAIR 28-1, Figure 601.
- (2) Install the bushing(s) (365, 370) into the crank (380) with sealant, A00247 as shown in SOPM 20-50-03.

#### 3. Bearing (375) Replacement

- A. Procedure

**NOTE:** For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bearing (375) from the crank (380) as shown in REPAIR 28-1, Figure 601.
- (2) Install the bearing (375) into the crank (380) with sealant, A00247 by the shrink-fit procedure as shown in SOPM 20-50-03.

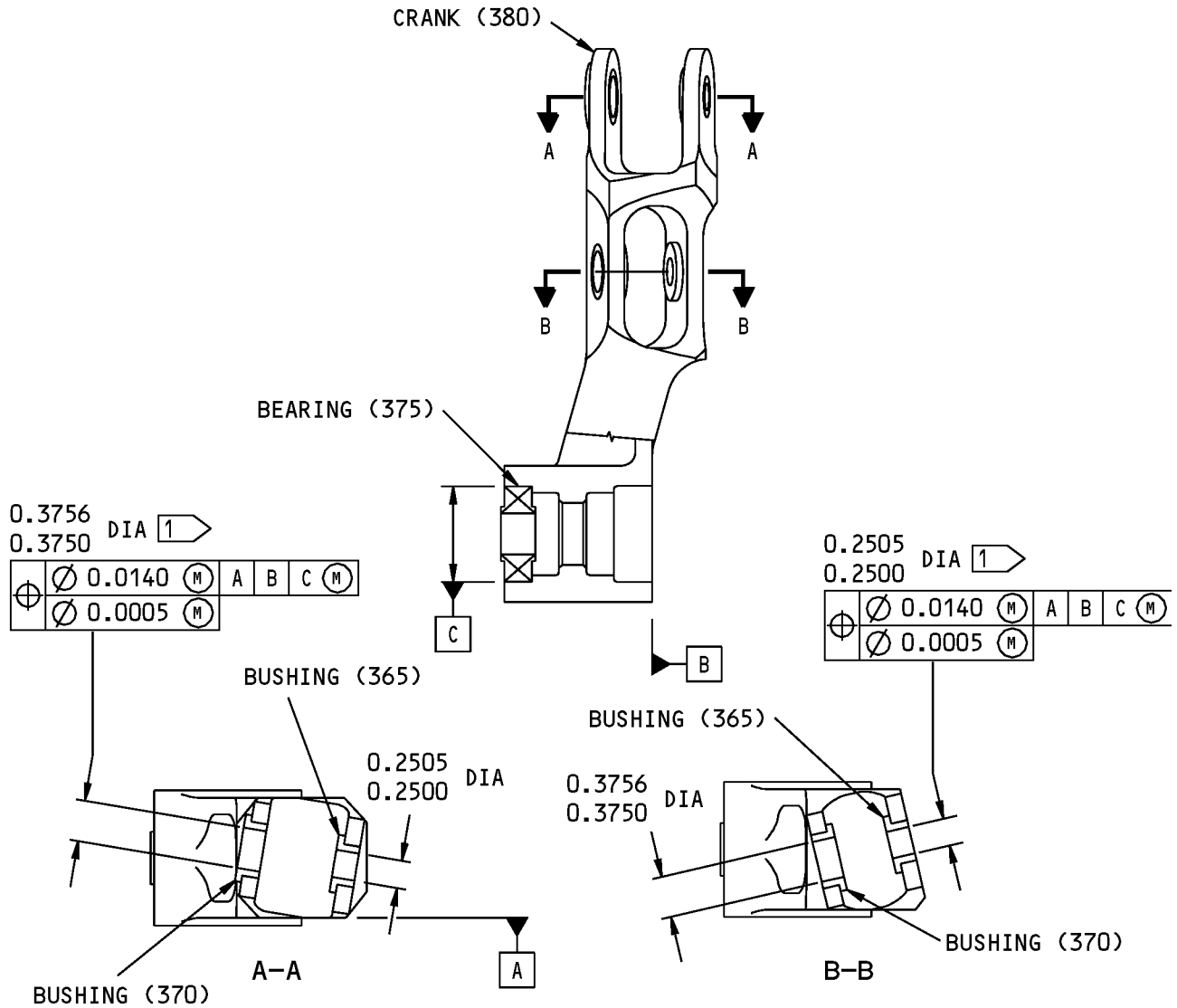
# 52-36-64

REPAIR 28-1

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1 THE TWO HOLES ARE COAXIAL

125 ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6561-1 Upper Crank Assembly  
Figure 601

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REPAIR 28-1

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## COMPONENT MAINTENANCE MANUAL

### UPPER CRANK - REPAIR 28-2

142A6561-2

#### 1. General

- A. This procedure has the data necessary to refinish the crank (380).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for subjects identified in the procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 27 for item numbers.
- E. General repair details:
  - (1) Materials: 15-5PH CRES, 180-200 KSI

#### 2. Crank (380) Repair

- A. Procedure

**NOTE:** For decoding table for Boeing finish codes, refer to SOPM 20-41-01.

- (1) Do a Class B magnetic particle examination of the crank (380) as specified in SOPM 20-20-01.
- (2) Passivate the crank (380) (F-17.25).

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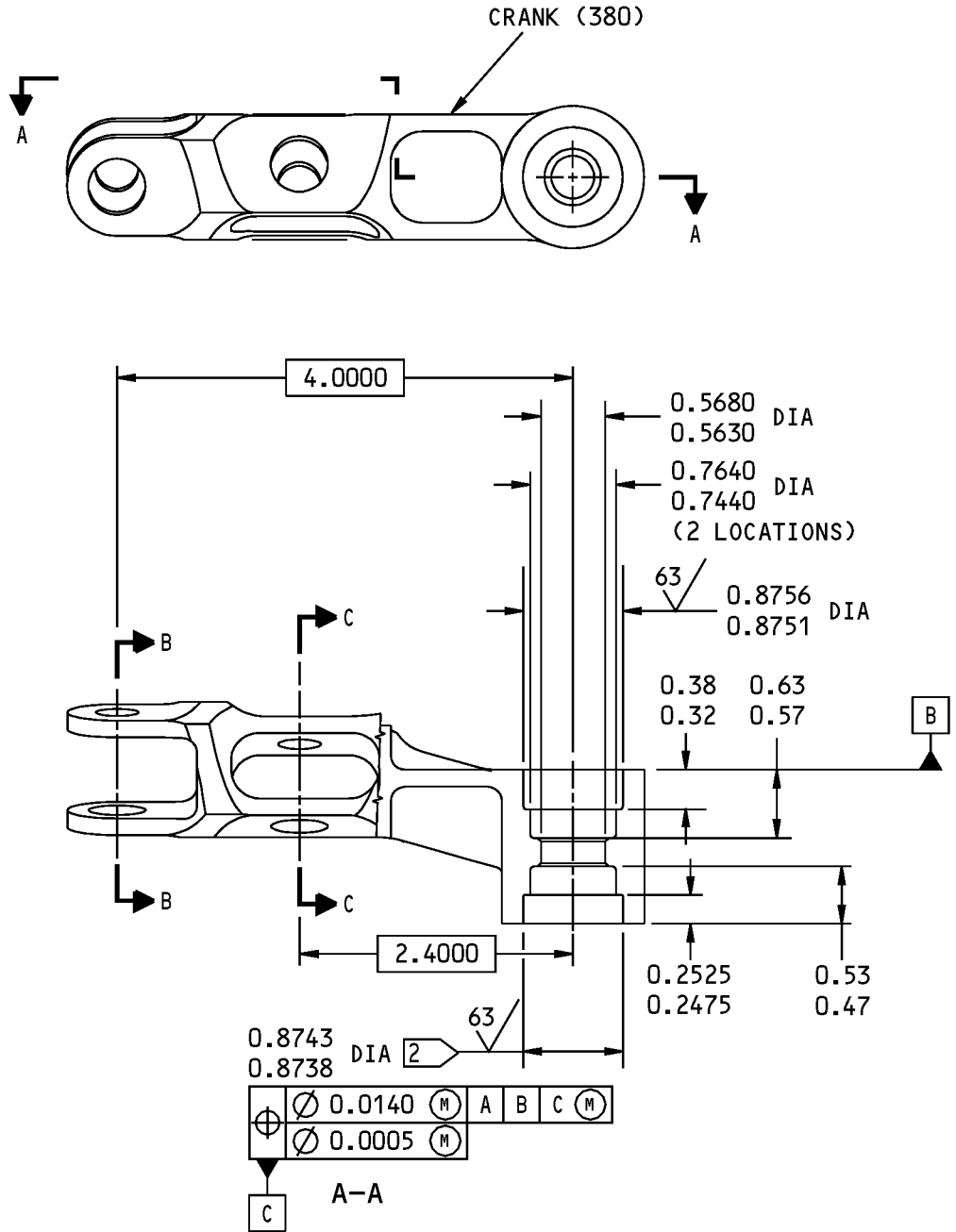
REPAIR 28-2

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142A6561-2 Upper Crank Repair  
Figure 601 (Sheet 1 of 2)

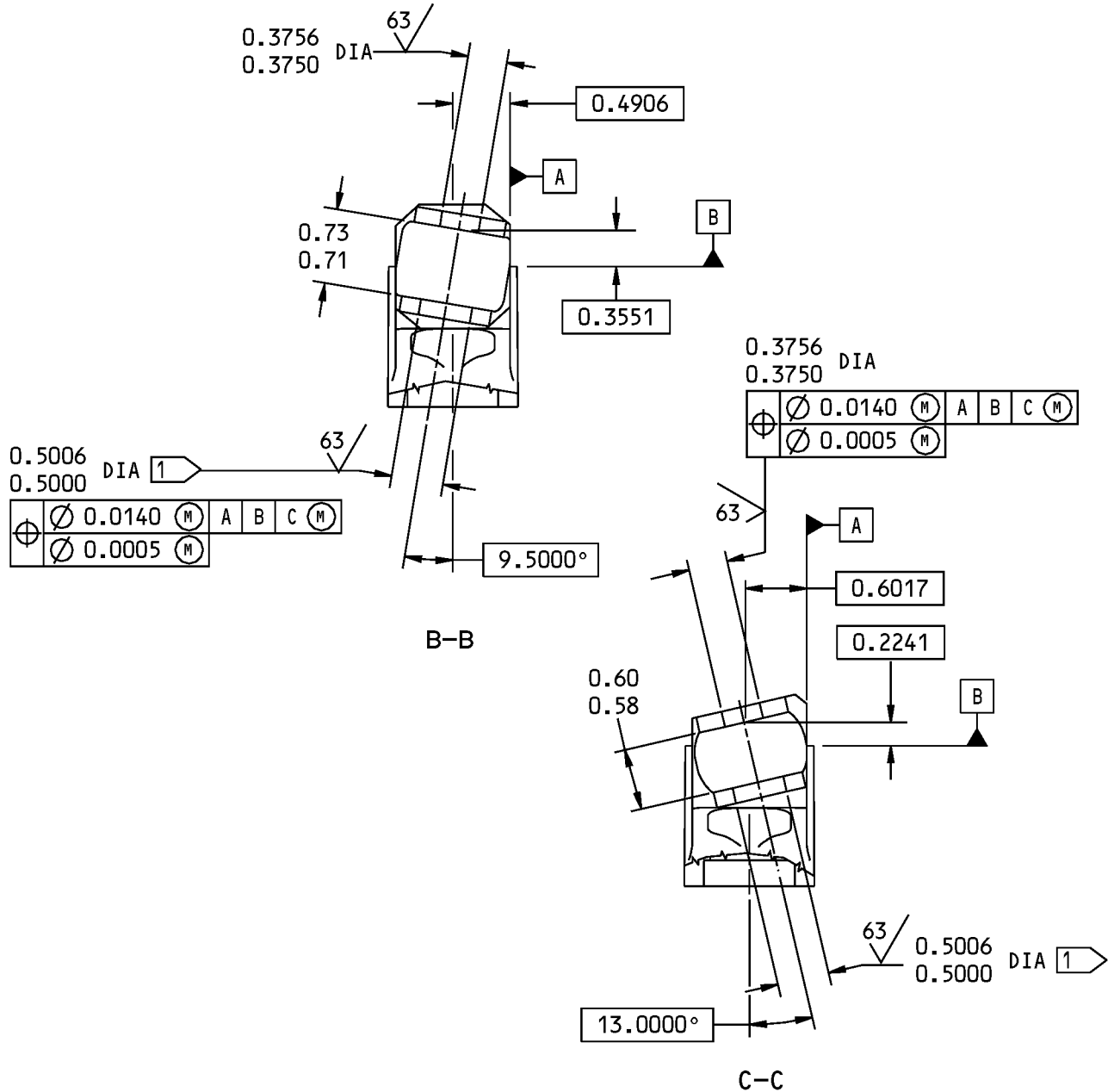
**52-36-64**

REPAIR 28-2

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COMPONENT MAINTENANCE MANUAL



- 1 THE TWO HOLES ARE COAXIAL
- 2 THE FIVE HOLES ARE COAXIAL

125 ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6561-2 Upper Crank Repair  
Figure 601 (Sheet 2 of 2)

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REPAIR 28-2  
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## COMPONENT MAINTENANCE MANUAL

### LOWER CRANK ASSEMBLY - REPAIR 29-1

142A6562-1

#### 1. General

- A. This procedure has the data necessary to replace the bushing(s) (460, 465), and the bearing (470), in the lower crank assembly (455).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for subjects identified in the procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 27 for item numbers.
- E. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Bushing(s) (460, 465) Replacement

##### A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bushing(s) (460, 465) from the crank (475) as shown in REPAIR 29-1, Figure 601.
- (2) Install the bushing(s) (460, 465) into the crank (475) with sealant, A00247 by the shrink-fit procedure as shown in SOPM 20-50-03.
- (3) Machine the inner diameter of the bushing(s) (460, 465) to the dimensions shown in REPAIR 29-1, Figure 601.

#### 3. Bearing (470) Replacement

##### A. Procedure

**NOTE:** For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bearing (470) from the crank (475) as shown in REPAIR 29-1, Figure 601.
- (2) Install the bearing (470) onto the crank (475) with sealant, A00247 by the shrink-fit procedure as shown in SOPM 20-50-03.

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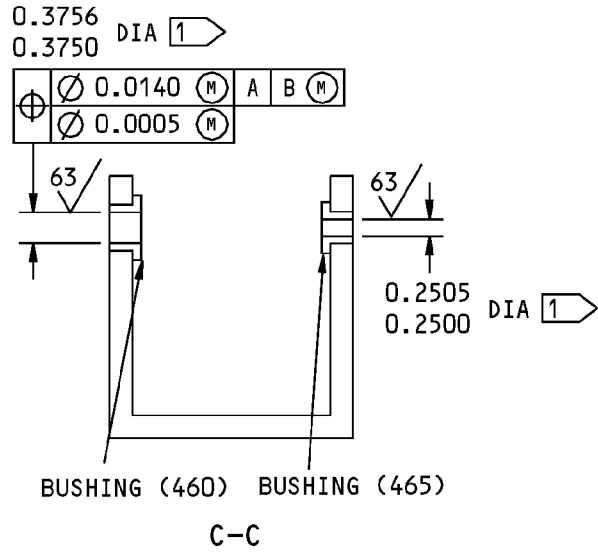
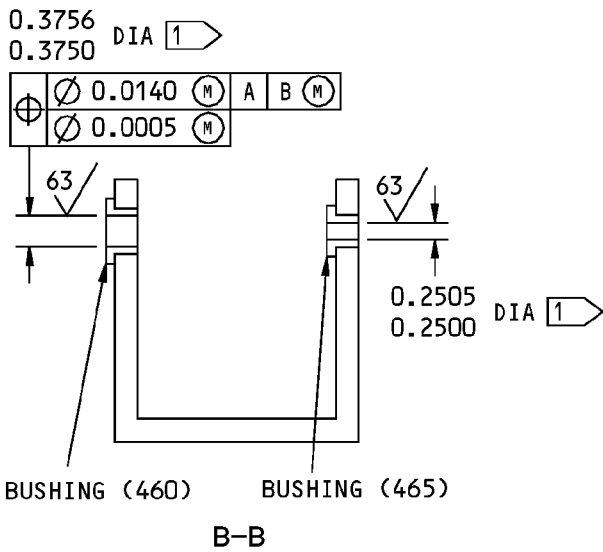
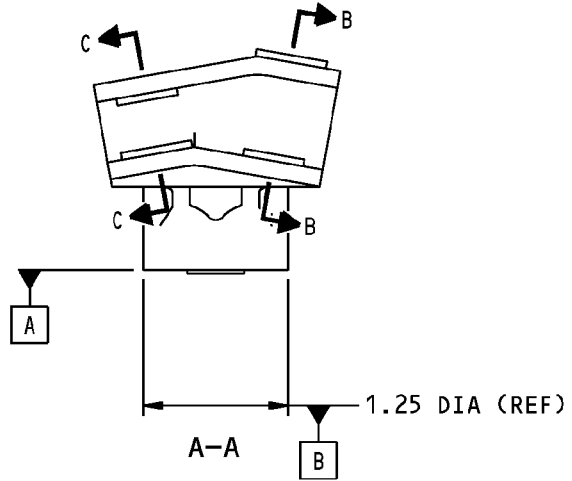
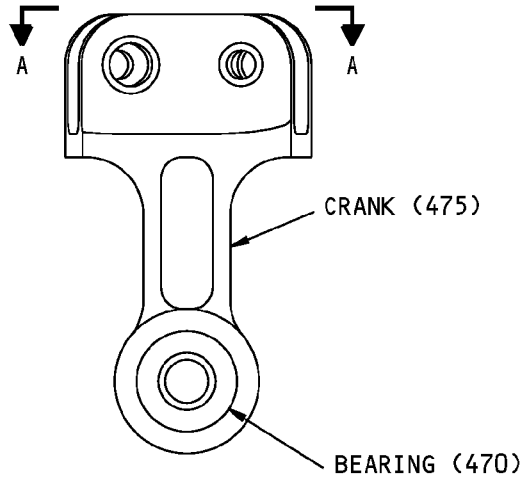
REPAIR 29-1

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COMPONENT MAINTENANCE MANUAL



1 THE TWO HOLES ARE COAXIAL

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6562-1 Lower Crank Assembly  
Figure 601

**52-36-64**

REPAIR 29-1

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## COMPONENT MAINTENANCE MANUAL

### CRANK - REPAIR 29-2

142A6562-2

#### 1. General

- A. This procedure has the data necessary to refinish the crank (475).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for subjects identified in the procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 27 for item numbers.
- E. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Crank (475) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a penetrant examination of the crank (695) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00259 (F-20.03) all over, except as noted in REPAIR 29-2, Figure 601.

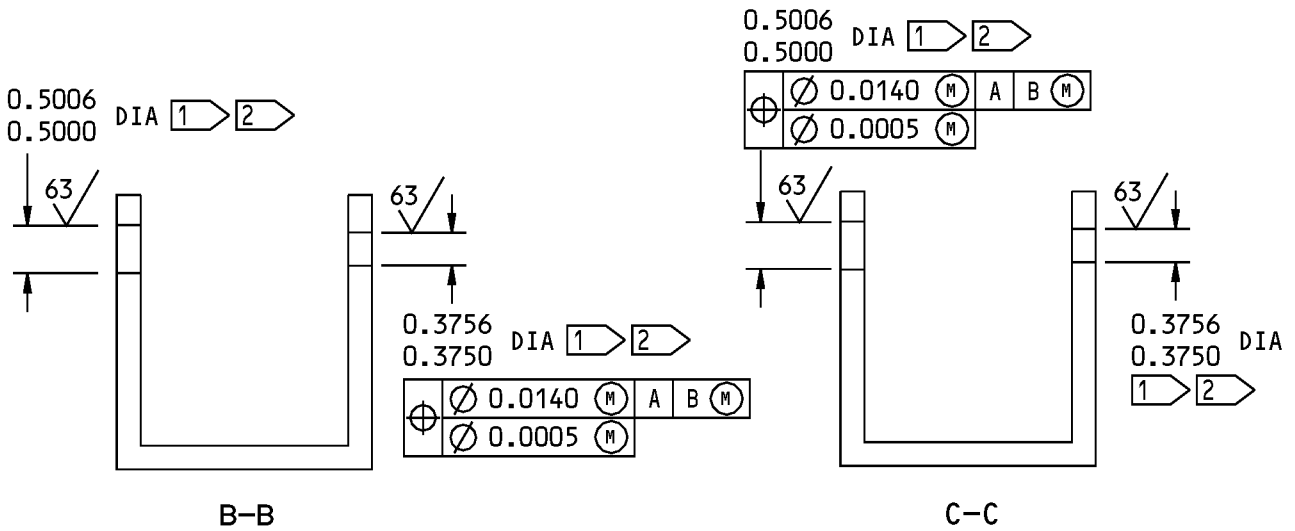
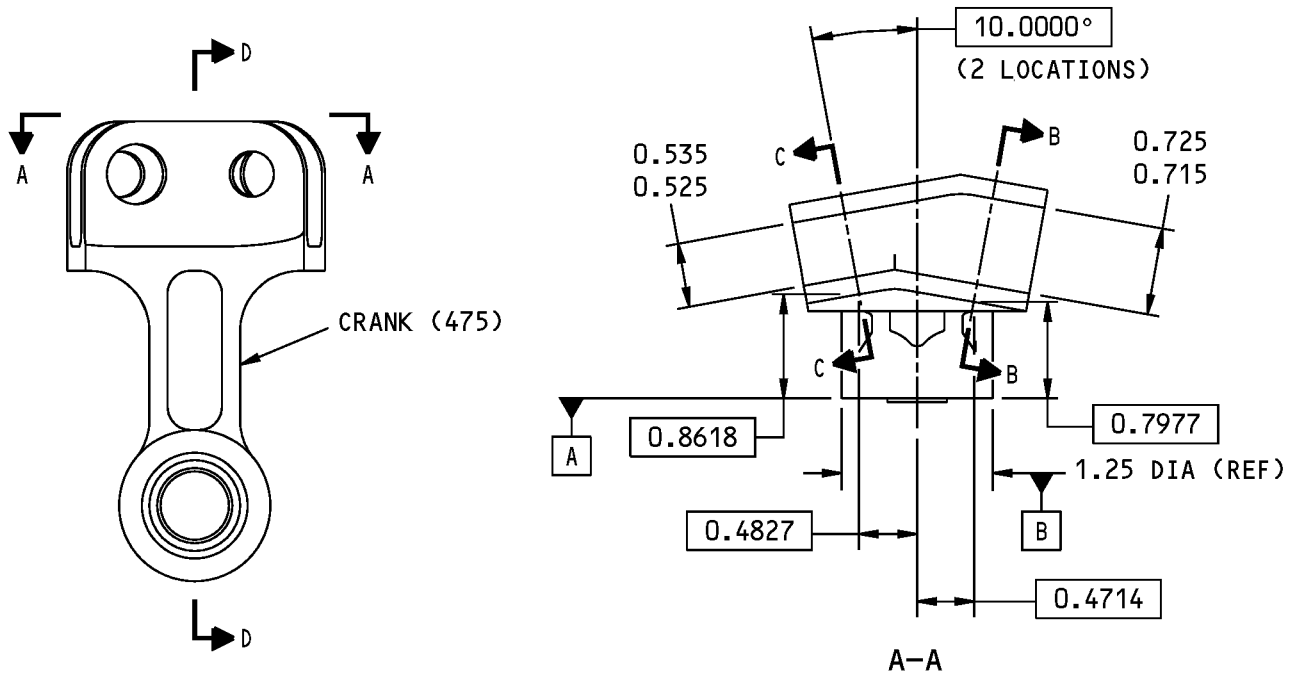
# 52-36-64

REPAIR 29-2

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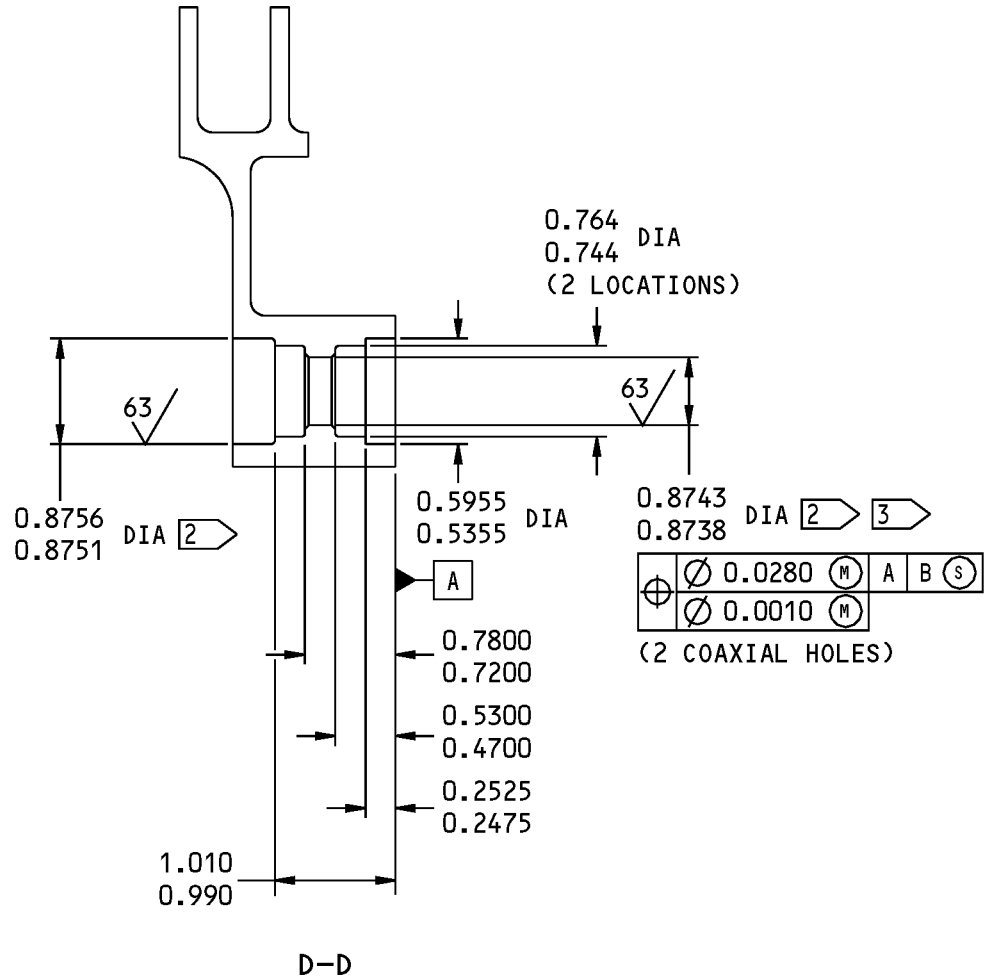


142A6562-2 Lower Crank Repair  
Figure 601 (Sheet 1 of 2)

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COMPONENT MAINTENANCE MANUAL



- 1 THE TWO HOLES ARE COAXIAL
- 2 THE DIMENSIONS APPLY TO THE ANODIZED PART
- 3 THE FIVE HOLES ARE COAXIAL

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6562-2 Lower Crank Repair  
Figure 601 (Sheet 2 of 2)

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REPAIR 29-2

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## COMPONENT MAINTENANCE MANUAL

### ANCHOR ASSEMBLY - REPAIR 30-1

142A6566-1

#### 1. General

- A. This procedure has the data necessary to replace the bushings (775) in the anchor assembly (745).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for subjects identified in the procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 27 for item numbers.
- E. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Bushings (775) Replacement

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the nut (765), the bolt (750), the washers (755,760) and the pulley (770) from the anchor (780).
- (2) Remove the bushings (775) from the anchor (780) as shown in REPAIR 30-1, Figure 601.
- (3) Install the bushings (775) into the anchor (780) with sealant, A00247 as shown in SOPM 20-50-03.
- (4) Machine the inner diameter of the bushings (775) to the dimensions shown in REPAIR 30-1, Figure 601.
- (5) Install the nut (765), the bolt (750), the washers (755, 760) and the pulley (770) on the anchor (780).

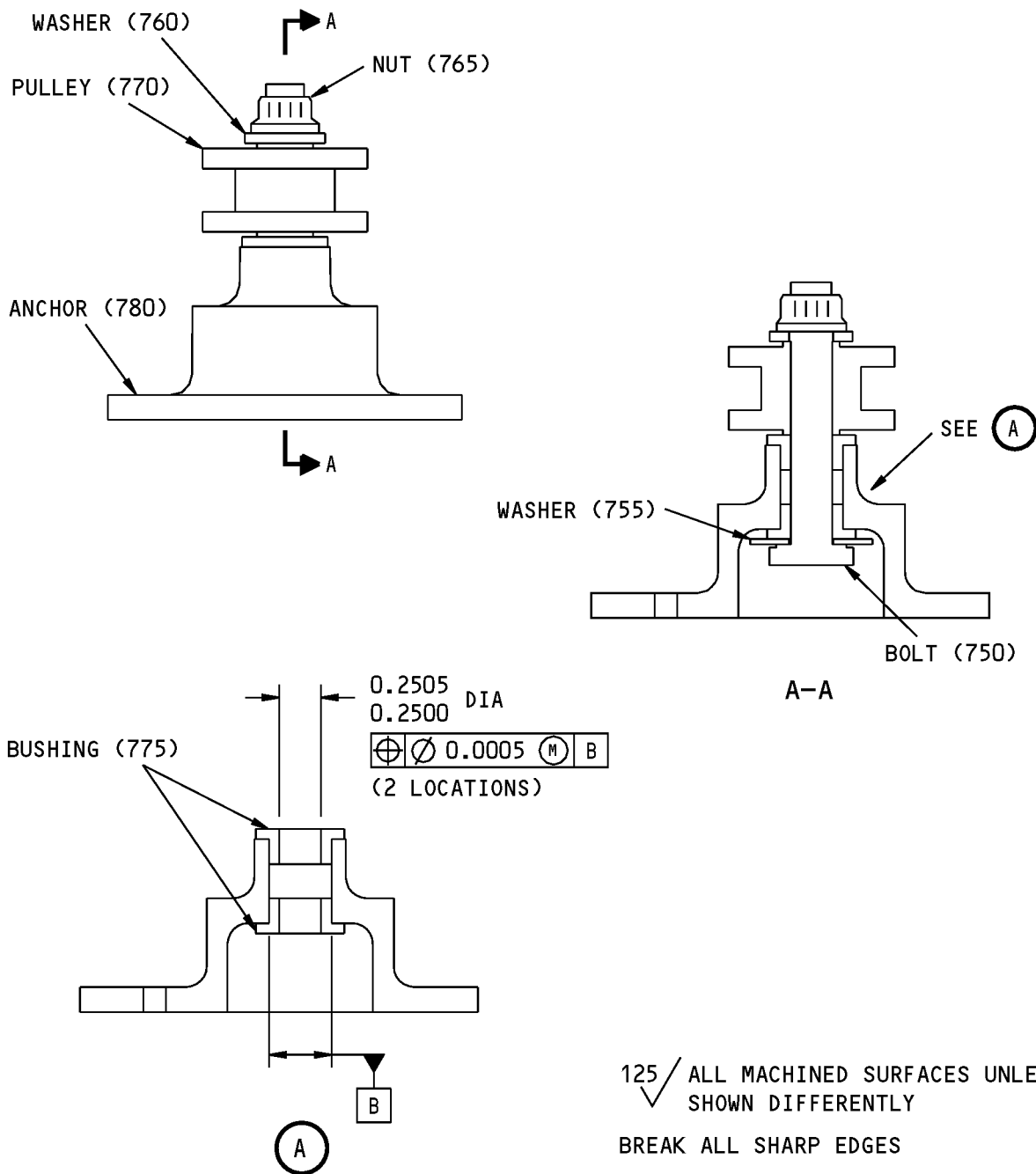
# 52-36-64

REPAIR 30-1

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COMPONENT MAINTENANCE MANUAL



125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6566-1 Anchor Assembly  
Figure 601

**52-36-64**

REPAIR 30-1

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## COMPONENT MAINTENANCE MANUAL

### ANCHOR - REPAIR 30-2

142A6566-2

#### 1. General

- A. This procedure has the data necessary to refinish the anchor (780).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for subjects identified in the procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 27 for item numbers.
- E. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Anchor (780) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a penetrant examination of the anchor (780) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00259 (F-20.03) all over, except as noted in REPAIR 30-2, Figure 601.

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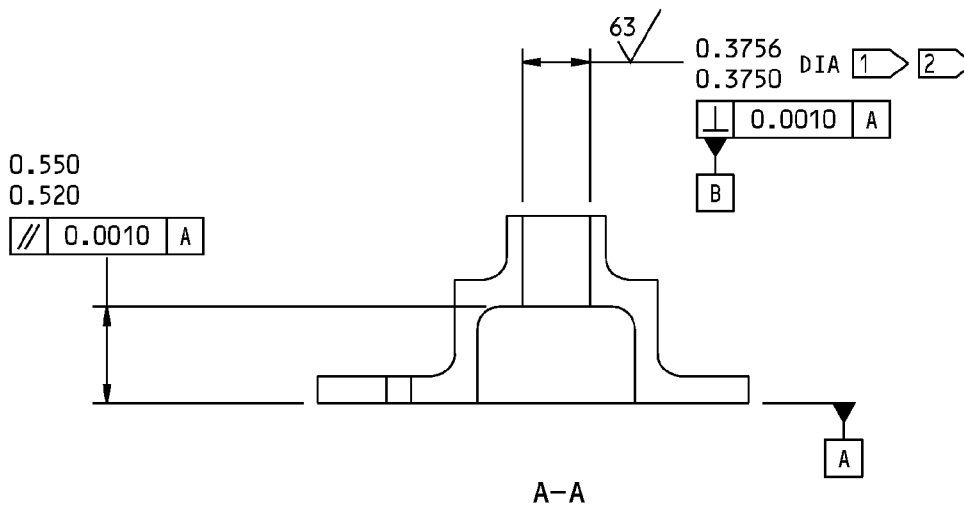
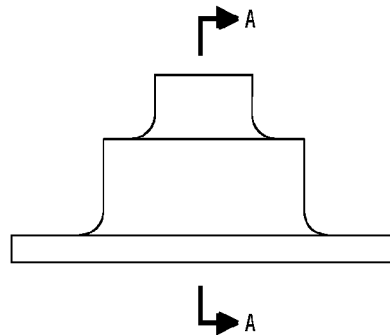
REPAIR 30-2

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COMPONENT MAINTENANCE MANUAL



1 THE DIMENSIONS APPLY TO THE ANODIZED PART

2 NO PRIMER IN THE HOLE

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6566-2 Anchor  
Figure 601

**52-36-64**

REPAIR 30-2

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## COMPONENT MAINTENANCE MANUAL

### MECHANICALLY OPERATED CHECK VALVE ASSEMBLY - REPAIR 31-1

258A4212-1, -2, -3

#### 1. General

- A. This procedure has the data necessary to repair the mechanically operated check valve assembly (1A, 5, 10).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 31 for item numbers.

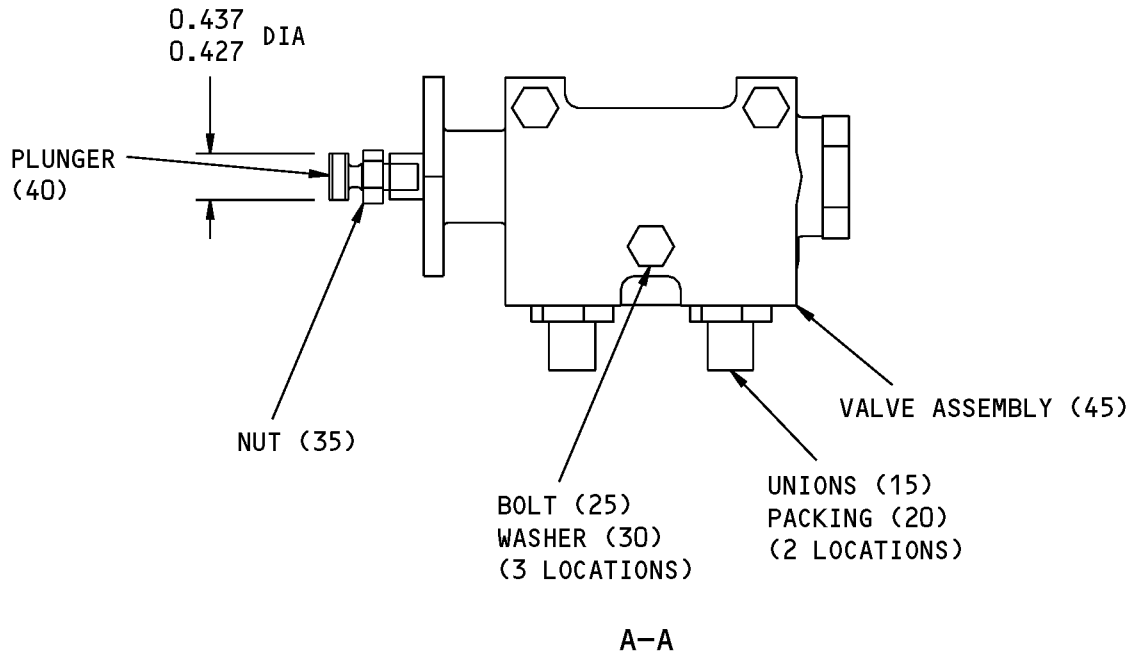
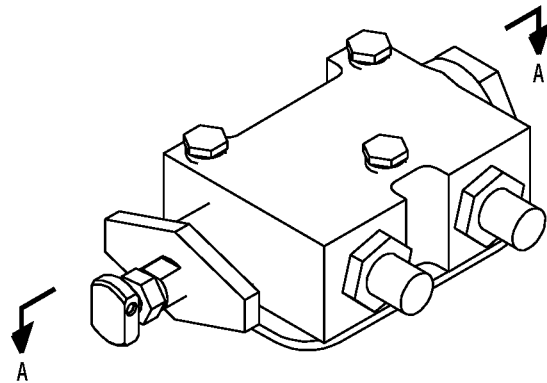
#### 2. Mechanically Operated Check Valve Assembly (1A, 5, 10) Repair

- A. Procedure
  - (1) Replace each plunger (40) that cannot meet the dimensions shown in REPAIR 31-1, Figure 601.
  - (2) Align the replacement plunger (40) as shown in REPAIR 31-1, Figure 601.

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REPAIR 31-1  
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ITEM NUMBERS REFER TO IPL FIG. 31  
ALL DIMENSIONS ARE IN INCHES

258A4212-1,-2,-3 Mechanical Operation Check Valve Assembly  
Figure 601

**52-36-64**

REPAIR 31-1  
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## COMPONENT MAINTENANCE MANUAL

### CRANK ASSEMBLY - REPAIR 32-1

142A6321-1

#### 1. General

- A. This procedure has the data necessary to replace the bushings (285, 290) in the crank assembly (280).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 33 for item numbers.
- D. General repair details:
  - (1) Materials: 15-5PH CRES, 125-145 KSI

#### 2. Bushing (285, 290) Replacement

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For lubricants, refer to SOPM 20-60-03.

- (1) Remove the bushing(s) (285, 290) from the crank (295) as shown in REPAIR 32-1, Figure 601.
- (2) Install the bushing(s) (285, 290) into the crank (295) with grease, D00633 as shown in SOPM 20-50-03.
- (3) Machine the inner diameter of the bushing(s) (285, 290) to the dimensions shown in REPAIR 32-1, Figure 601.

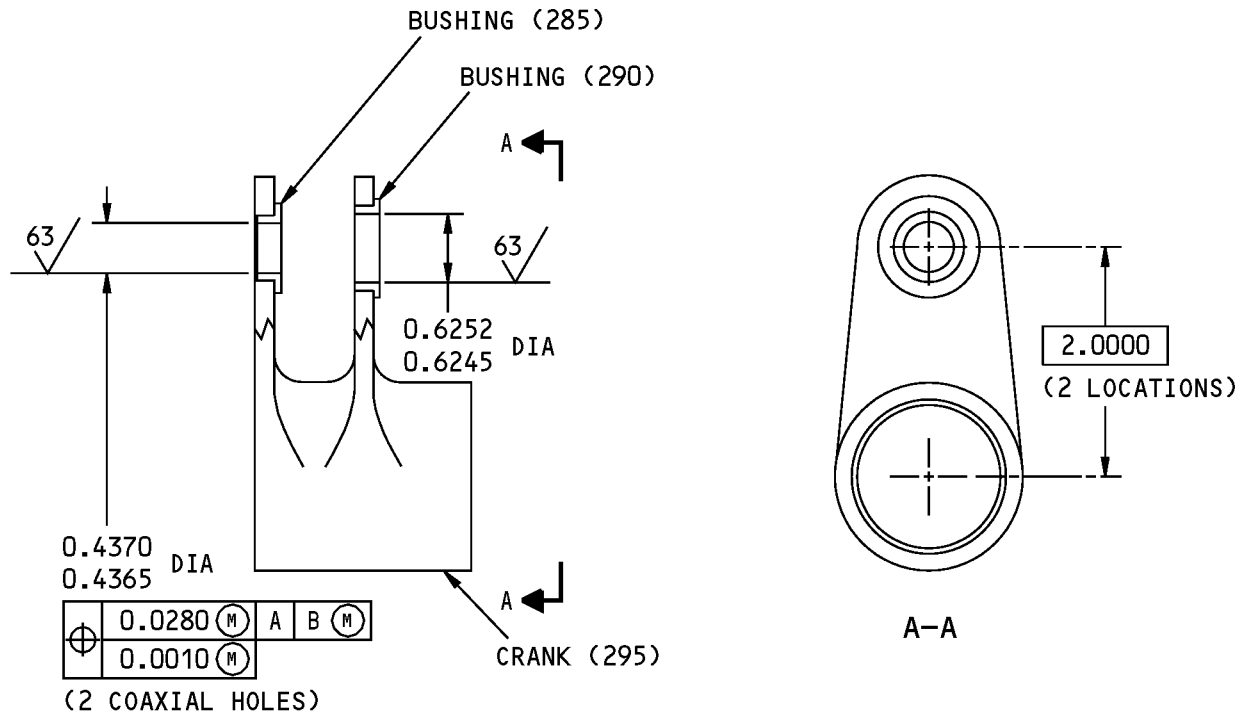
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REPAIR 32-1

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COMPONENT MAINTENANCE MANUAL



125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 33

ALL DIMENSIONS ARE IN INCHES

142A6321-1 Crank Assembly Repair  
Figure 601

**52-36-64**

REPAIR 32-1

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## COMPONENT MAINTENANCE MANUAL

### CRANK - REPAIR 32-2

142A6321-2

#### 1. General

- A. This procedure has the data necessary to refinish the crank (295).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 33 for item numbers.
- D. General repair details:
  - (1) Materials: 15-5PH CRES, 125-145 KSI

#### 2. Crank (295) Repair

- A. Procedure

**NOTE:** For decoding table for Boeing finish codes, refer to SOPM 20-41-01.

- (1) Do a Class B magnetic particle examination of the crank (295) as specified in SOPM 20-20-01.
- (2) Passivate the crank (295) (F-17.25).

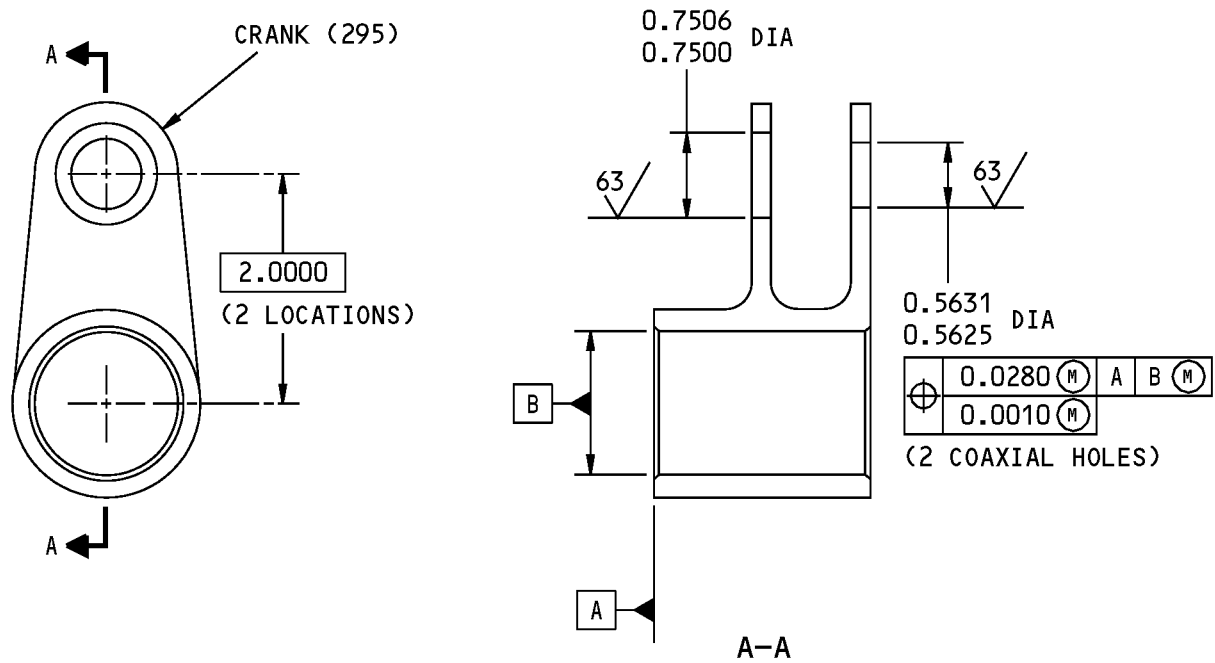
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REPAIR 32-2

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125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 33

ALL DIMENSIONS ARE IN INCHES

142A6321-2 Crank Repair  
Figure 601

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REPAIR 32-2

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## COMPONENT MAINTENANCE MANUAL

### CRANK ASSEMBLY - REPAIR 33-1

142A6323-1, -2

#### 1. General

- A. This procedure has the data necessary to replace the bushings (255, 260, 265) in the crank assembly (245, 250).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 33 for item numbers.
- D. General repair details:
  - (1) Materials: 15-5PH CRES, 125-145 KSI

#### 2. Bushing (255, 260, 265) Replacement

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For lubricants, refer to SOPM 20-60-03.

- (1) Remove the bushing(s) (255, 260, 265) from the crank (270, 275) as shown in REPAIR 33-1, Figure 601.
- (2) Install the bushing(s) (255, 260, 265) into the crank (270, 275) with grease, D00633 as shown in SOPM 20-50-03.
- (3) Machine the inner diameter of the bushing(s) (255, 260, 265) to the dimensions shown in REPAIR 33-1, Figure 601.

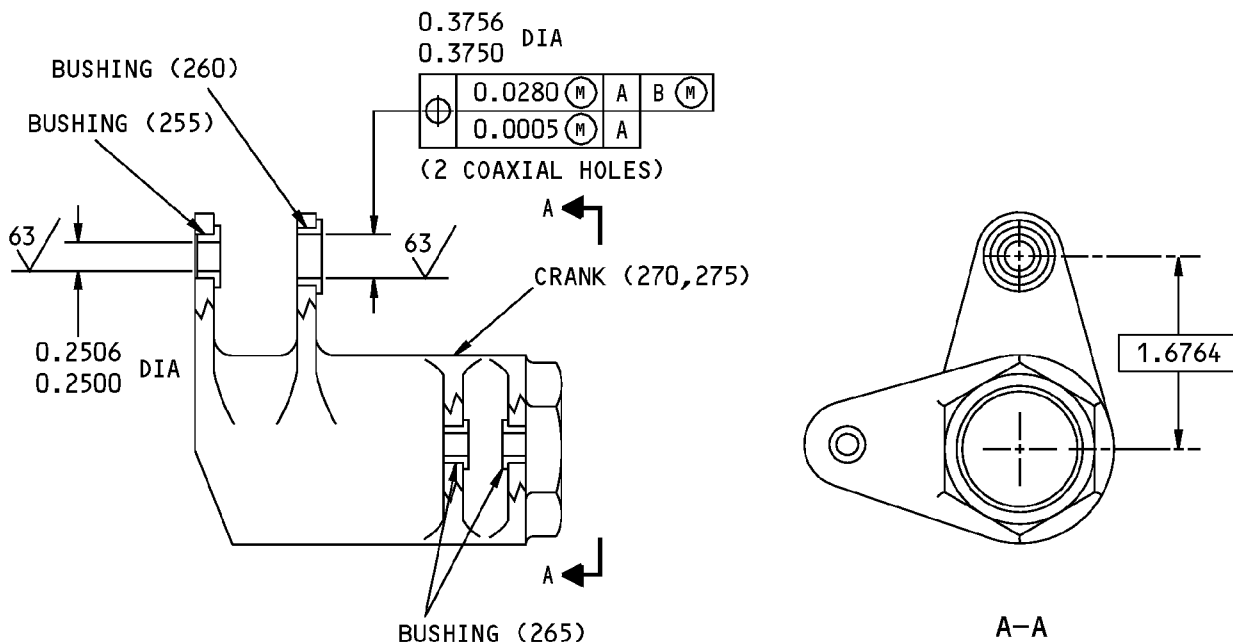
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REPAIR 33-1

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142A6323-1 SHOWN  
142A6323-2 OPPOSITE

125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 33

ALL DIMENSIONS ARE IN INCHES

142A6323-1,-2 Crank Assembly  
Figure 601

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REPAIR 33-1

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## COMPONENT MAINTENANCE MANUAL

### CRANK - REPAIR 33-2

142A6323-3, -4

#### 1. General

- A. This procedure has the data necessary to refinish the crank (270, 275).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 33 for item numbers.
- D. General repair details:
  - (1) Materials: 15-5PH CRES, 125-145 KSI

#### 2. Crank (270, 275) Repair

- A. Procedure

**NOTE:** For decoding table for boeing finish codes, refer to SOPM 20-41-01.

- (1) Do a Class B magnetic particle examination of the crank (270, 275) as specified in SOPM 20-20-01.
- (2) Passivate the crank (270, 275) (F-17.25).

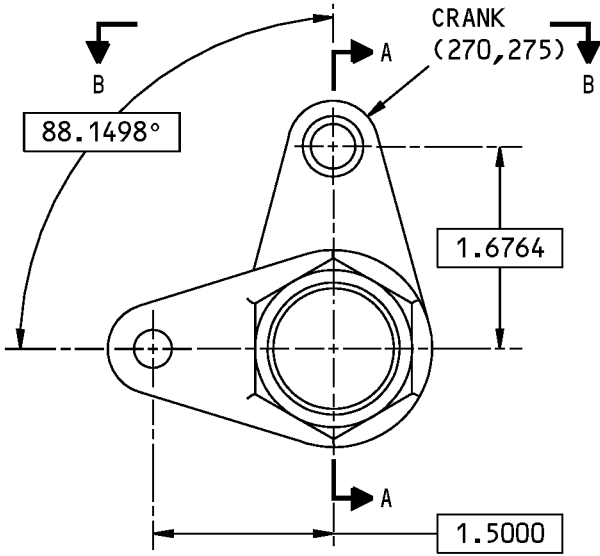
# 52-36-64

REPAIR 33-2

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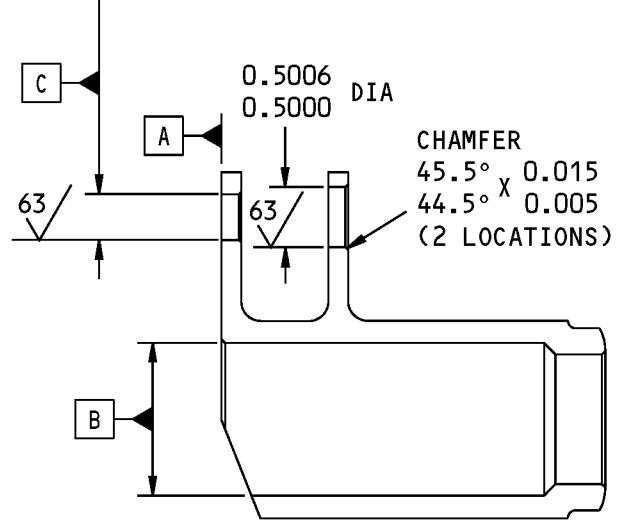


142A6323-3 SHOWN  
142A6323-4 OPPOSITE

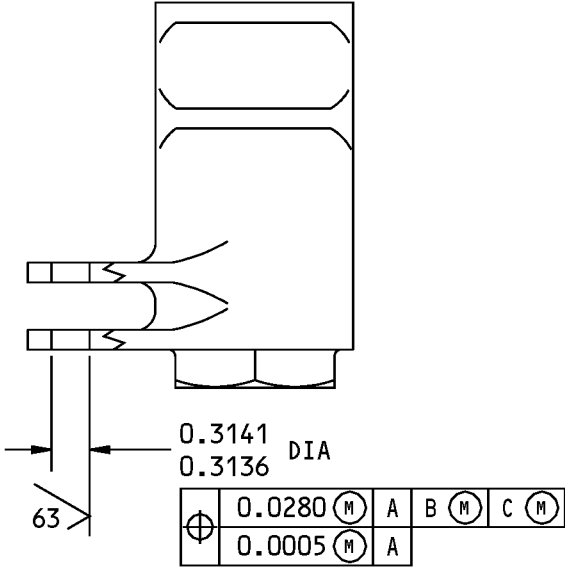
0.3756 DIA  
0.3750

⊕	0.0280 (M)	A	B	(M)
	0.0005 (M)	A		

(2 COAXIAL HOLES)



A-A



0.3141 DIA  
0.3136

⊕	0.0280 (M)	A	B	(M)	C	(M)
	0.0005 (M)	A				

(2 COAXIAL HOLES)

B-B

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 33

ALL DIMENSIONS ARE IN INCHES

142A6323-3,-4 Crank Repair  
Figure 601

**52-36-64**



## COMPONENT MAINTENANCE MANUAL

### CYLINDER ASSEMBLY - REPAIR 36-1

142A6327-3

#### 1. General

- A. This procedure has the data necessary to replace the bushings in the cylinder assembly (55A).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 33 for item numbers.
- D. General repair details:
  - (1) Materials: 15-5PH CRES, 125-145 KSI

#### 2. Bushing (60A) Replacement

- A. Procedure

**NOTE:** For lubricants, refer to SOPM 20-60-03.

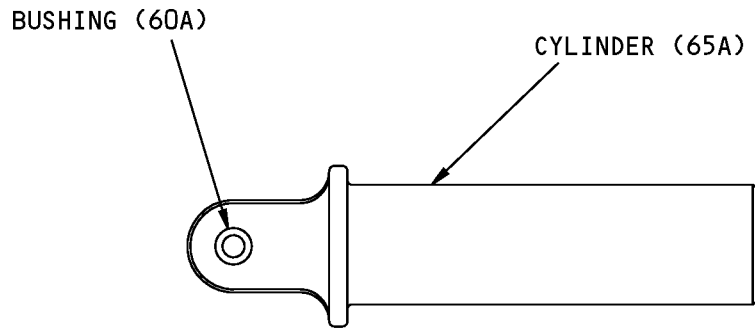
- (1) Remove the bushing (60A) from the cylinder (65A) as shown in REPAIR 36-1, Figure 601.
- (2) Install the bushing (60A,) into the cylinder (65A) with grease, D00633 by the shrink-fit procedure as shown in SOPM 20-50-03.

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REPAIR 36-1  
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125/ ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 33

ALL DIMENSIONS ARE IN INCHES

142A6327-3 Cylinder Assembly Repair  
Figure 601

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REPAIR 36-1

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## COMPONENT MAINTENANCE MANUAL

### CYLINDER - REPAIR 36-2

142A6327-4

#### 1. General

- A. This procedure has the data necessary to refinish the cylinder (65A).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 33 for item numbers.
- D. General repair details:
  - (1) Materials: 15-5PH CRES, 125-145 KSI

#### 2. Cylinder (65A) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01.

- (1) Do a Class B magnetic particle examination of the cylinder (65A) as specified in SOPM 20-20-01.
- (2) Passivate (F-17.25) the cylinder (65A) all over.

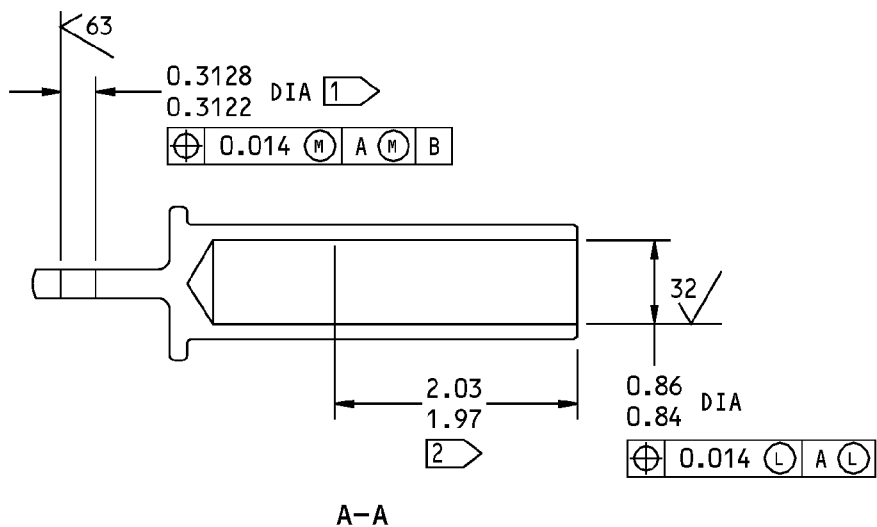
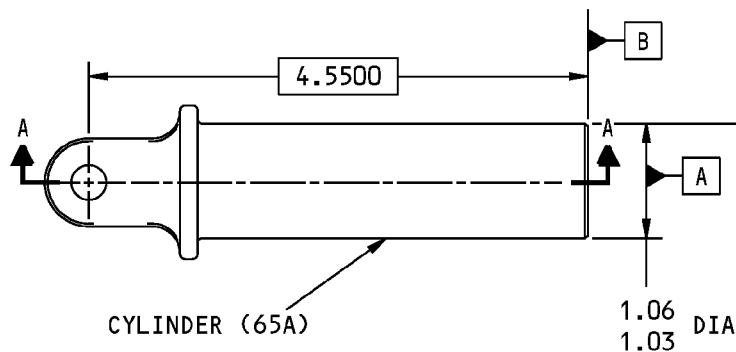
# 52-36-64

REPAIR 36-2

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- 1 DO NOT PUT PRIMER IN THE HOLE
- 2 DO NOT PUT PRIMER IN THIS AREA

125 ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 33

ALL DIMENSIONS ARE IN INCHES

142A6327-4 Cylinder Repair  
Figure 601

**52-36-64**

REPAIR 36-2

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## COMPONENT MAINTENANCE MANUAL

### SUPPORT ASSEMBLY - REPAIR 37-1

142A6329-9, -10

#### 1. General

- A. This procedure has the data necessary to replace the bushing in the support assembly (210A, 215A).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 33 for item numbers.
- D. General repair details:
  - (1) Materials: 15-5PH CRES

#### 2. Bushing (220) Replacement

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For lubricants, refer to SOPM 20-60-03.

- (1) Remove the bushing (220) from the support (225A, 230A) as shown in REPAIR 37-1, Figure 601.
- (2) Install the bushing (220) into the housing (225A, 230A) with grease, D00633 by the shrink-fit procedure as shown in SOPM 20-50-03.
- (3) Machine the inner diameter of the bushing (220) to the dimension shown in REPAIR 37-1, Figure 601.

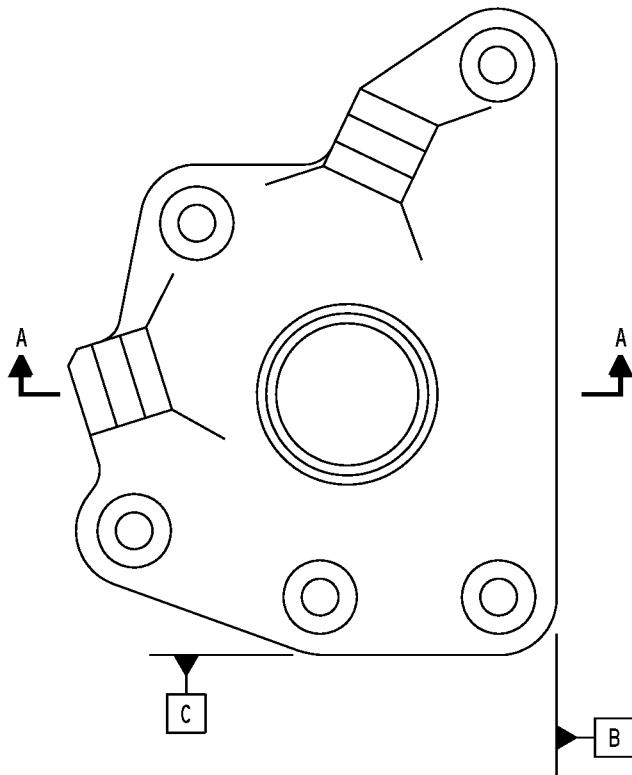
# 52-36-64

REPAIR 37-1

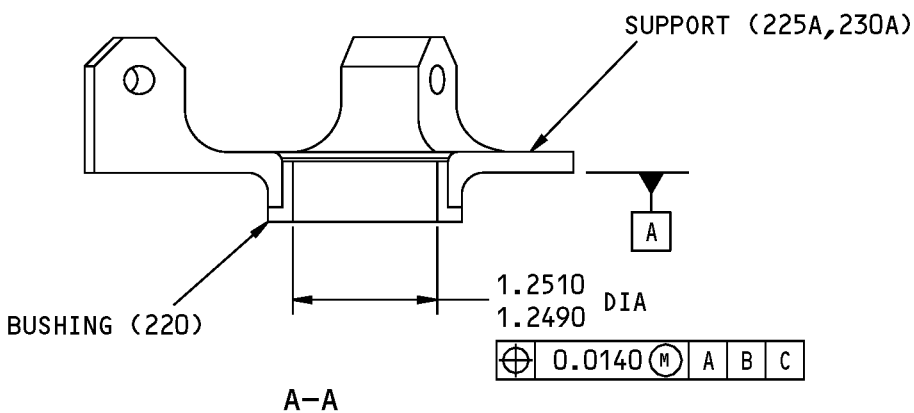
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COMPONENT MAINTENANCE MANUAL



142A6329-9 SHOWN  
142A6329-10 OPPOSITE



125/ ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 33

ALL DIMENSIONS ARE IN INCHES

142A6329-9,-10 Support Assembly Repair  
Figure 601

**52-36-64**

REPAIR 37-1  
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## COMPONENT MAINTENANCE MANUAL

### SUPPORT - REPAIR 37-2

142A6329-11, -12

#### 1. General

- A. This procedure has the data necessary to repair the support (225A, 230A).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 33 for item numbers.
- D. General repair details:
  - (1) Materials: 15-5PH CRES

#### 2. Support (225A, 230A) Refinish

- A. Procedure

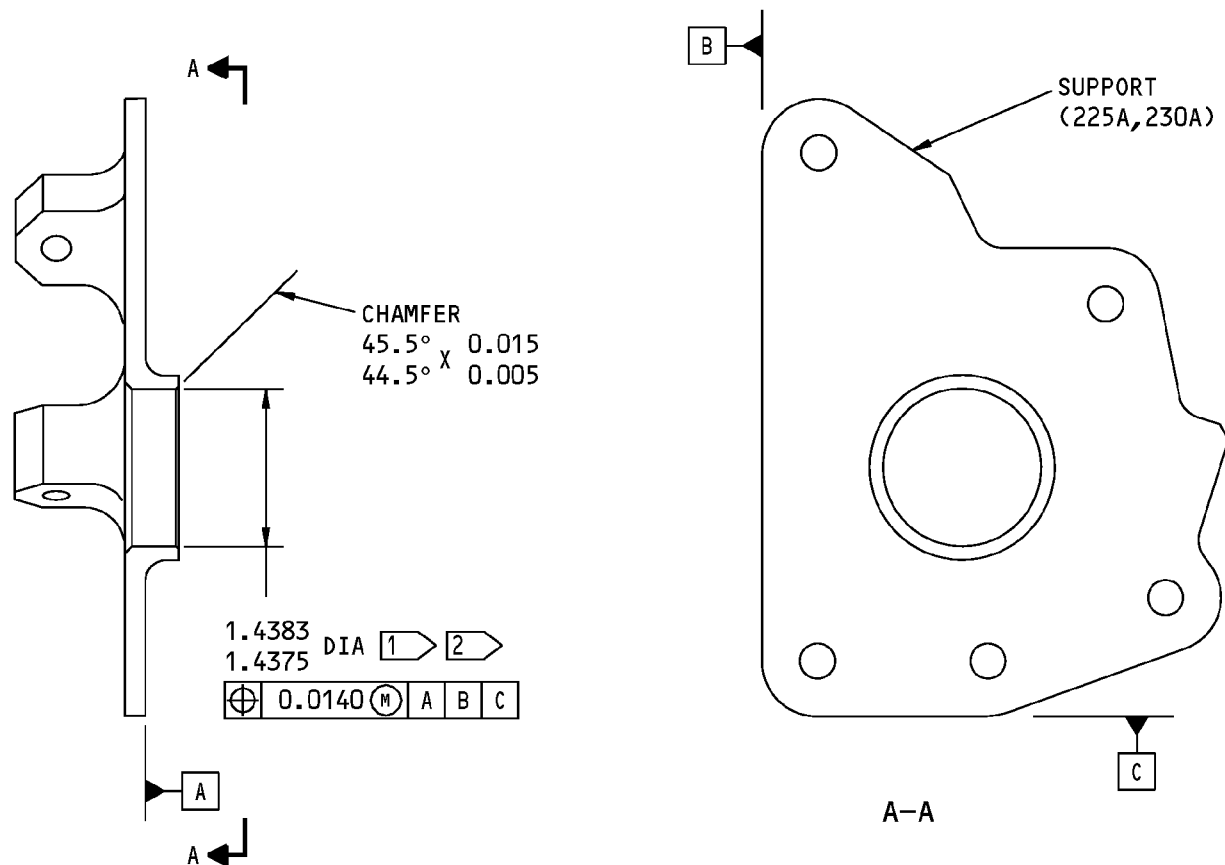
**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a Class B magnetic particle examination of the support (225A, 230A) as specified in SOPM 20-20-01.
- (2) Apply cadmium plate (F-15.06) except as shown in REPAIR 37-2, Figure 601.
- (3) Apply primer, C00259 (F-20.02) except as shown in REPAIR 37-2, Figure 601.

# 52-36-64

REPAIR 37-2  
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COMPONENT MAINTENANCE MANUAL



142A6329-11 SHOWN  
142A6329-12 OPPOSITE

- 1 DO NOT PUT CADMIUM PLATING IN THE HOLES
- 2 DO NOT PUT PRIMER IN THE HOLES

- 125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY
- BREAK ALL SHARP EDGES
- ITEM NUMBERS REFER TO IPL FIG. 33
- ALL DIMENSIONS ARE IN INCHES

142A6329-11,-12 Support Repair  
Figure 601

**52-36-64**

REPAIR 37-2  
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## COMPONENT MAINTENANCE MANUAL

### PULL-IN HOOK ASSEMBLY - REPAIR 38-1

142A6331-1, -2

#### 1. General

- A. This procedure has the data necessary to repair the pull-in hook assembly (235, 240).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 33 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

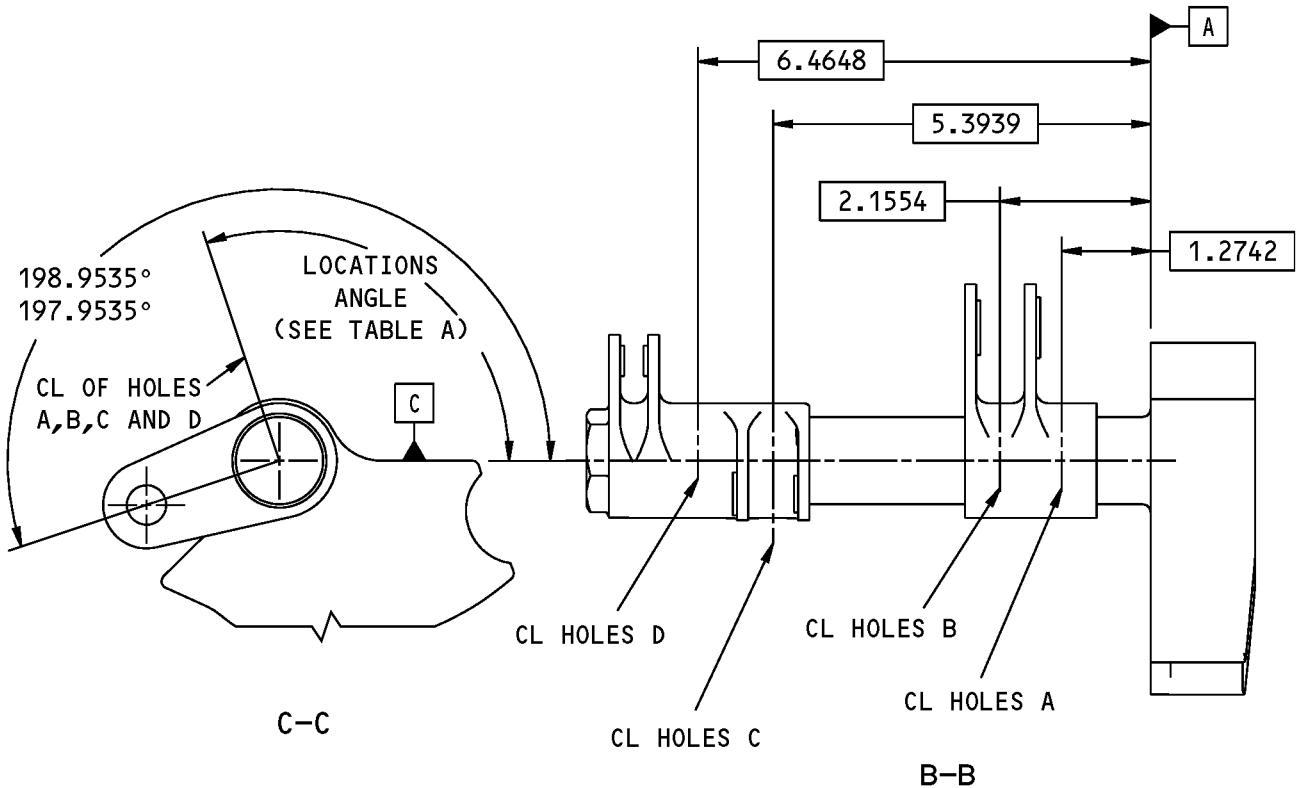
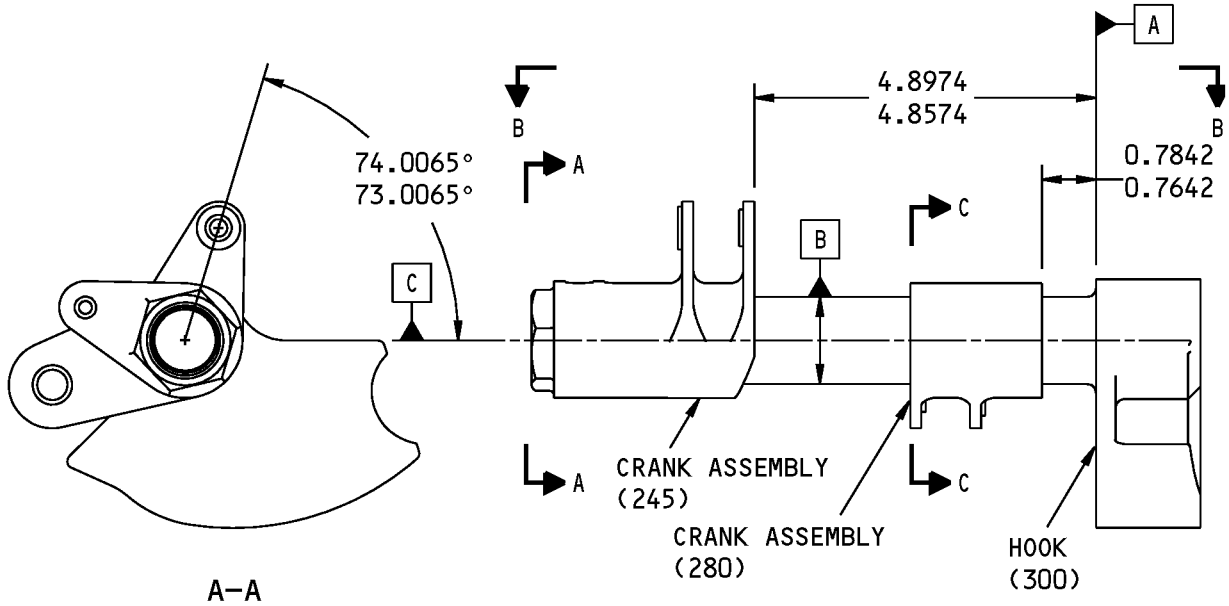
#### 2. Pull-In Hook Assembly (235, 240) Repair

- A. General
  - (1) This repair is limited to the replacement of the individual parts.
- B. Procedure
  - (1) Replace each individual part that cannot meet the dimensions shown in REPAIR 38-1, Figure 601 or REPAIR 38-1, Figure 602.
  - (2) Align the replacement part to the dimensions shown in REPAIR 38-1, Figure 601 or REPAIR 38-1, Figure 602.
  - (3) Drill the holes in the replacement part.
  - (4) Use an adjustable plastic strap, G50218, or equivalent to keep the parts together until they are installed.

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REPAIR 38-1  
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COMPONENT MAINTENANCE MANUAL



142A6331-1 Pull-In Hook Assembly  
Figure 601 (Sheet 1 of 2)

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REPAIR 38-1  
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COMPONENT MAINTENANCE MANUAL

	LOCATING ANGLE (SEE A-A)	HOLE DIAMETER	LOCATION TOLERANCE (FOUR COAXIAL HOLES)											
HOLE A	108.4578°	0.316 DIA 0.312 (4 LOCATIONS)	<table border="1"> <tr> <td rowspan="2">⊕</td> <td>∅ 0.0140 (M)</td> <td>A</td> <td>B</td> <td>(M)</td> <td>C</td> </tr> <tr> <td>∅ 0.0005 (M)</td> <td></td> <td></td> <td></td> <td></td> </tr> </table>	⊕	∅ 0.0140 (M)	A	B	(M)	C	∅ 0.0005 (M)				
⊕	∅ 0.0140 (M)	A	B		(M)	C								
	∅ 0.0005 (M)													
HOLE B	108.4578°	0.316 DIA 0.312 (4 LOCATIONS)	<table border="1"> <tr> <td rowspan="2">⊕</td> <td>∅ 0.0140 (M)</td> <td>A</td> <td>B</td> <td>(M)</td> <td>C</td> </tr> <tr> <td>∅ 0.0005 (M)</td> <td></td> <td></td> <td></td> <td></td> </tr> </table>	⊕	∅ 0.0140 (M)	A	B	(M)	C	∅ 0.0005 (M)				
⊕	∅ 0.0140 (M)	A	B		(M)	C								
	∅ 0.0005 (M)													
HOLE C	163.5096°	0.254 DIA 0.250 (4 LOCATIONS)	<table border="1"> <tr> <td rowspan="2">⊕</td> <td>∅ 0.0140 (M)</td> <td>A</td> <td>B</td> <td>(M)</td> <td>C</td> </tr> <tr> <td>∅ 0.0005 (M)</td> <td></td> <td></td> <td></td> <td></td> </tr> </table>	⊕	∅ 0.0140 (M)	A	B	(M)	C	∅ 0.0005 (M)				
⊕	∅ 0.0140 (M)	A	B		(M)	C								
	∅ 0.0005 (M)													
HOLE D	73.5096°	0.254 DIA 0.250 (4 LOCATIONS)	<table border="1"> <tr> <td rowspan="2">⊕</td> <td>∅ 0.0140 (M)</td> <td>A</td> <td>B</td> <td>(M)</td> <td>C</td> </tr> <tr> <td>∅ 0.0005 (M)</td> <td></td> <td></td> <td></td> <td></td> </tr> </table>	⊕	∅ 0.0140 (M)	A	B	(M)	C	∅ 0.0005 (M)				
⊕	∅ 0.0140 (M)	A	B		(M)	C								
	∅ 0.0005 (M)													

TABLE A

125/ ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 33

ALL DIMENSIONS ARE IN INCHES

142A6331-1 Pull-In Hook Assembly  
Figure 601 (Sheet 2 of 2)

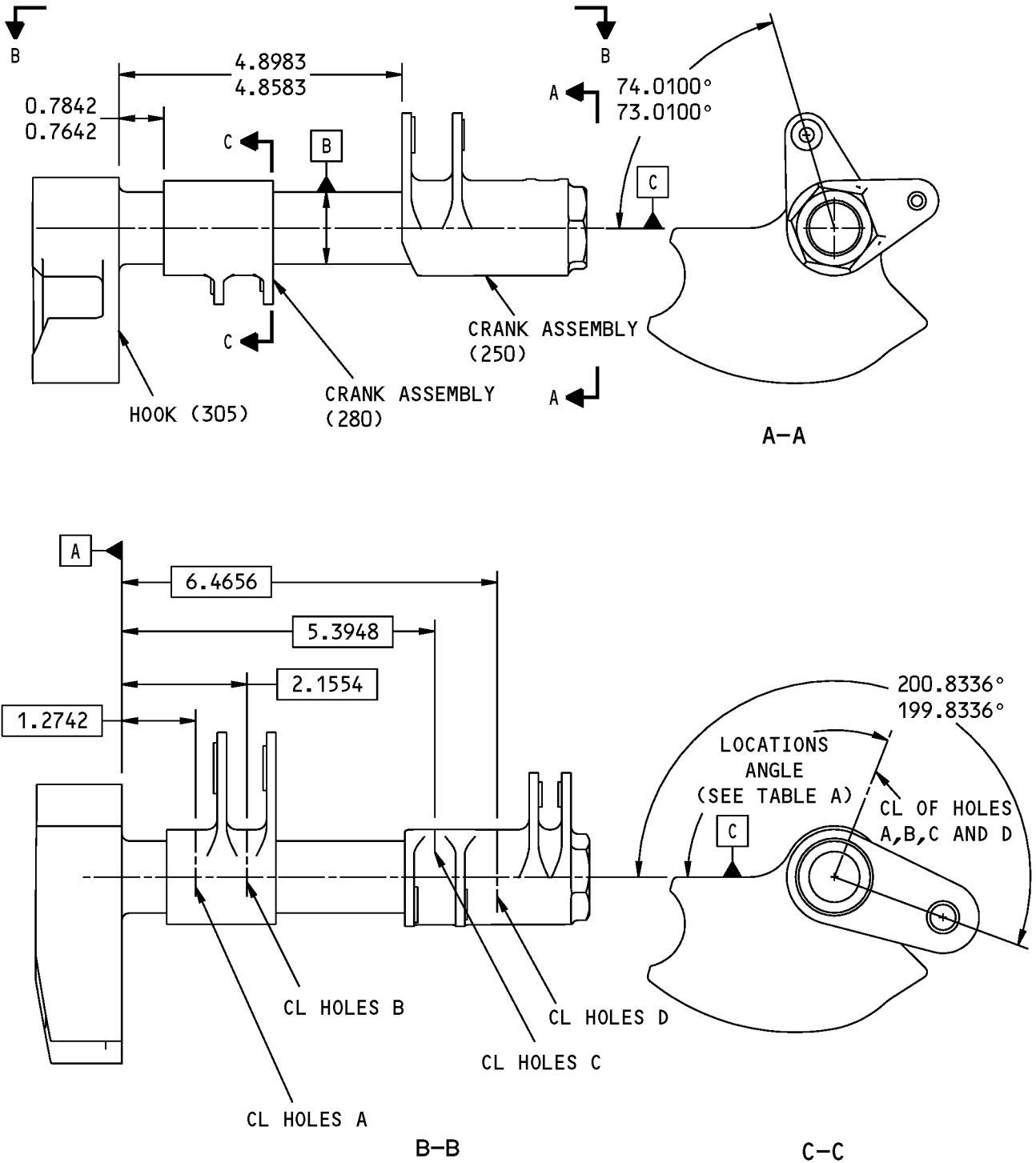
**52-36-64**

REPAIR 38-1

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COMPONENT MAINTENANCE MANUAL



142A6331-2 Pull-In Hook Assembly  
Figure 602 (Sheet 1 of 2)

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REPAIR 38-1  
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COMPONENT MAINTENANCE MANUAL

	LOCATING ANGLE (SEE A-A)	HOLE DIAMETER	LOCATION TOLERANCE (FOUR COAXIAL HOLES)											
HOLE A	111.1569°	0.316 DIA 0.312 (4 LOCATIONS)	<table border="1"> <tr> <td rowspan="2">⊕</td> <td>∅ 0.0140 (M)</td> <td>A</td> <td>B</td> <td>(M)</td> <td>C</td> </tr> <tr> <td>∅ 0.0005 (M)</td> <td></td> <td></td> <td></td> <td></td> </tr> </table>	⊕	∅ 0.0140 (M)	A	B	(M)	C	∅ 0.0005 (M)				
⊕	∅ 0.0140 (M)	A	B		(M)	C								
	∅ 0.0005 (M)													
HOLE B	111.1569°	0.316 DIA 0.312 (4 LOCATIONS)	<table border="1"> <tr> <td rowspan="2">⊕</td> <td>∅ 0.0140 (M)</td> <td>A</td> <td>B</td> <td>(M)</td> <td>C</td> </tr> <tr> <td>∅ 0.0005 (M)</td> <td></td> <td></td> <td></td> <td></td> </tr> </table>	⊕	∅ 0.0140 (M)	A	B	(M)	C	∅ 0.0005 (M)				
⊕	∅ 0.0140 (M)	A	B		(M)	C								
	∅ 0.0005 (M)													
HOLE C	163.5037°	0.254 DIA 0.250 (4 LOCATIONS)	<table border="1"> <tr> <td rowspan="2">⊕</td> <td>∅ 0.0140 (M)</td> <td>A</td> <td>B</td> <td>(M)</td> <td>C</td> </tr> <tr> <td>∅ 0.0005 (M)</td> <td></td> <td></td> <td></td> <td></td> </tr> </table>	⊕	∅ 0.0140 (M)	A	B	(M)	C	∅ 0.0005 (M)				
⊕	∅ 0.0140 (M)	A	B		(M)	C								
	∅ 0.0005 (M)													
HOLE D	73.5101°	0.254 DIA 0.250 (4 LOCATIONS)	<table border="1"> <tr> <td rowspan="2">⊕</td> <td>∅ 0.0140 (M)</td> <td>A</td> <td>B</td> <td>(M)</td> <td>C</td> </tr> <tr> <td>∅ 0.0005 (M)</td> <td></td> <td></td> <td></td> <td></td> </tr> </table>	⊕	∅ 0.0140 (M)	A	B	(M)	C	∅ 0.0005 (M)				
⊕	∅ 0.0140 (M)	A	B		(M)	C								
	∅ 0.0005 (M)													

TABLE A

125/ ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 33

ALL DIMENSIONS ARE IN INCHES

142A6331-2 Pull-In Hook Assembly  
Figure 602 (Sheet 2 of 2)

**52-36-64**

REPAIR 38-1  
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## COMPONENT MAINTENANCE MANUAL

### SUPPORT ASSEMBLY - REPAIR 39-1

142A6332-1, -5

#### 1. General

- A. This procedure has the data necessary to replace the bushing(s) (25) in the support assembly (15, 20).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 26 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Bushing (25) Replacement

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For miscellaneous materials, refer to SOPM 20-60-04.

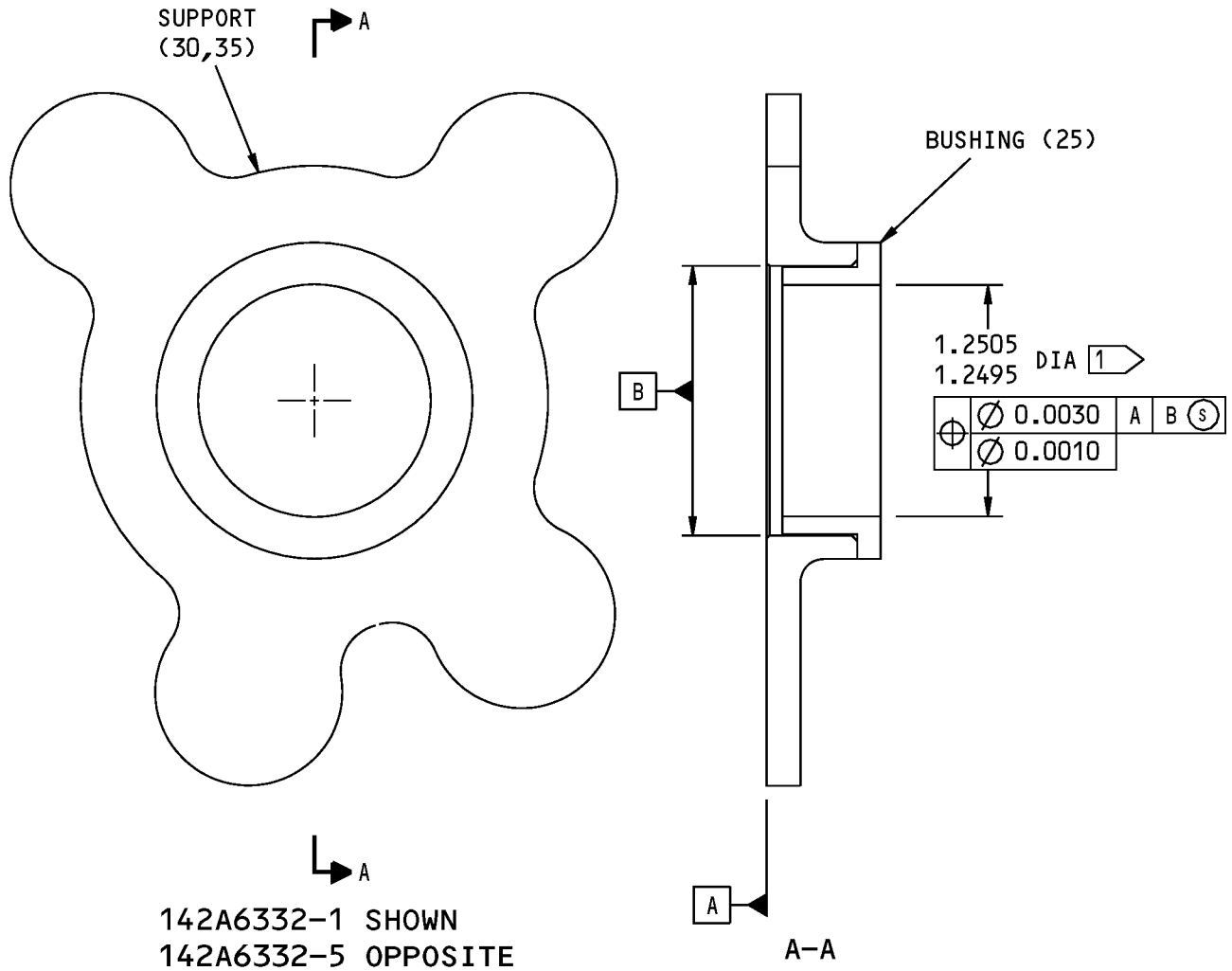
- (1) Remove the bushing (25) from the support (30, 35) as shown in REPAIR 39-1, Figure 601.
- (2) Install the bushing (25) into the support (30, 35) with sealant, A00247 as shown in SOPM 20-50-03.
- (3) Machine the inner diameter of the bushing(s) (25) to the dimensions shown in REPAIR 39-1, Figure 601.

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REPAIR 39-1  
Page 601  
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COMPONENT MAINTENANCE MANUAL



1 THIS IS THE DIMENSION WHEN THE BUSHING IS INSTALLED

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 26

ALL DIMENSIONS ARE IN INCHES

142A6332-1,-5 Support Assembly  
Figure 601

**52-36-64**

REPAIR 39-1

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## COMPONENT MAINTENANCE MANUAL

### SUPPORT - REPAIR 39-2

142A6332-3, -6

#### 1. General

- A. This procedure has the data necessary to refinish the support (30, 35).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 26 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Support (30, 35) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a penetrant examination of the support (30, 35) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00259 (F-20.03) all over, except as noted in REPAIR 39-2, Figure 601.

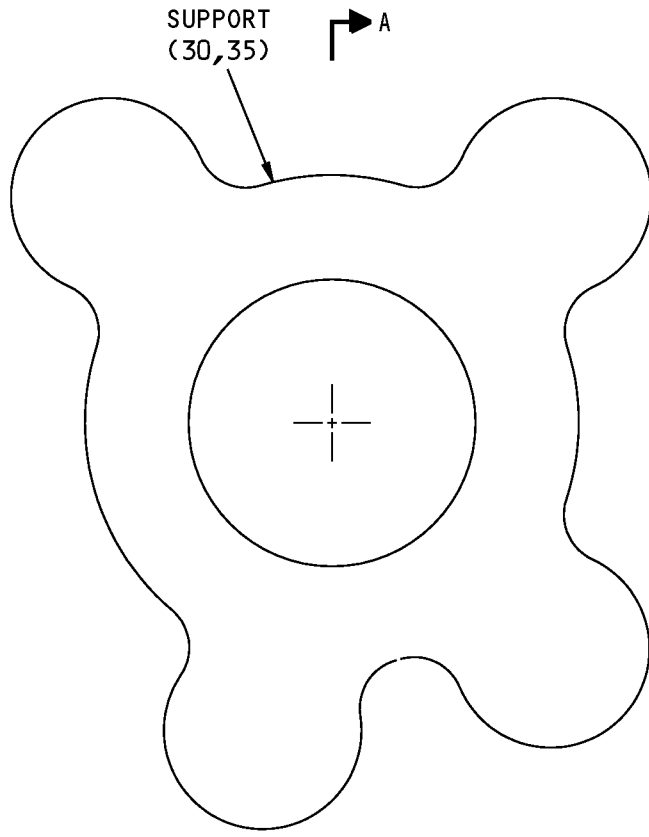
# 52-36-64

REPAIR 39-2

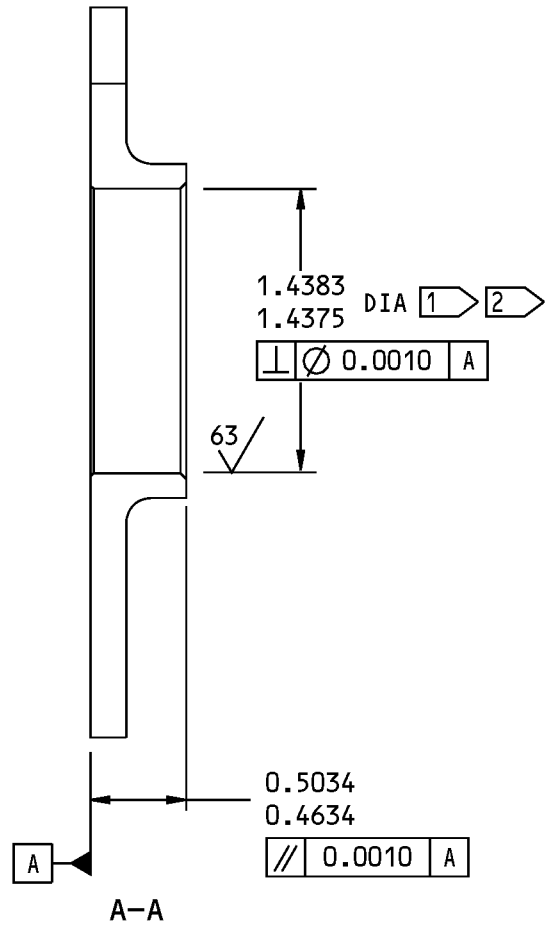
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COMPONENT MAINTENANCE MANUAL



142A6332-3 SHOWN  
142A6332-6 OPPOSITE



- 1 DO NOT PUT PRIMER IN THE HOLE
- 2 THE DIMENSIONS APPLY TO THE ANODIZED PART

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY  
BREAK ALL SHARP EDGES  
ITEM NUMBERS REFER TO IPL FIG. 26  
ALL DIMENSIONS ARE IN INCHES

142A6332-3,-6 Support  
Figure 601

**52-36-64**



## COMPONENT MAINTENANCE MANUAL

### AFT CRANK ASSEMBLY - REPAIR 40-1

142A6333-1, -2

#### 1. General

- A. This procedure has the data necessary to replace the bushing(s) (115, 120) in the crank assembly (105, 110).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 33 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Bushing(s) (115, 120) Replacement

- A. Procedure

**NOTE:** For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bushing(s) (115, 120) from the crank (130, 135) as shown in REPAIR 40-1, Figure 601.
- (2) Install the bushing(s) (115, 120) into the crank (130, 135) with sealant, A00247 as shown in SOPM 20-50-03.
- (3) Machine the inner diameter of the bushing(s) (115, 120) to the dimensions shown in REPAIR 40-1, Figure 601.

#### 3. Bearing (125) Replacement

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For lubricants, refer to SOPM 20-60-03.

- (1) Remove the bearing (125) from the crank (130, 135) as shown in REPAIR 40-1, Figure 601.
- (2) Install the bearing (125) into the crank (130, 135) with grease, D00633 as shown in SOPM 20-50-03.

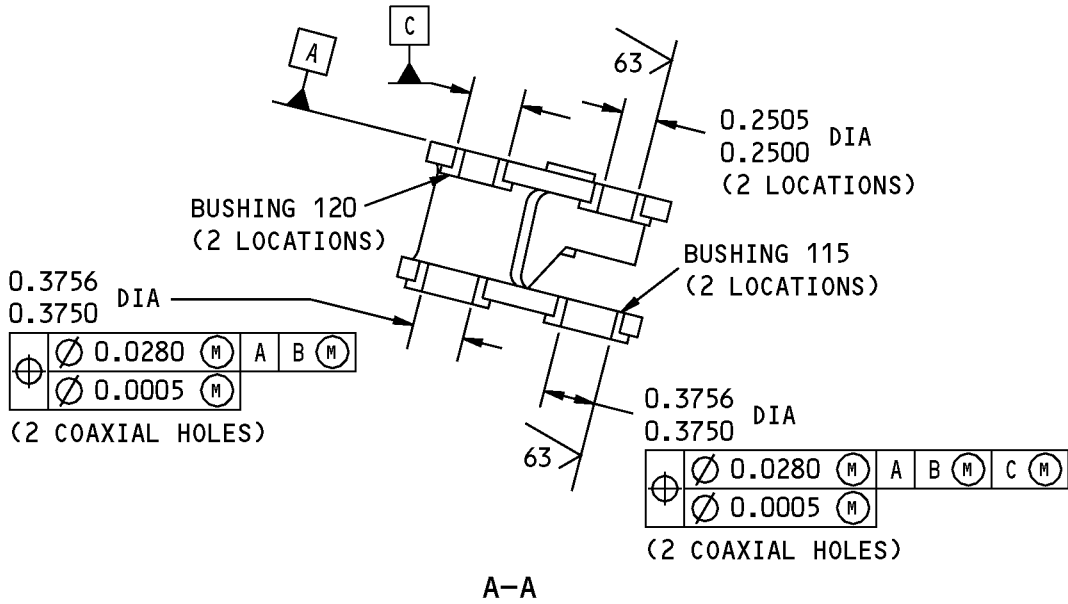
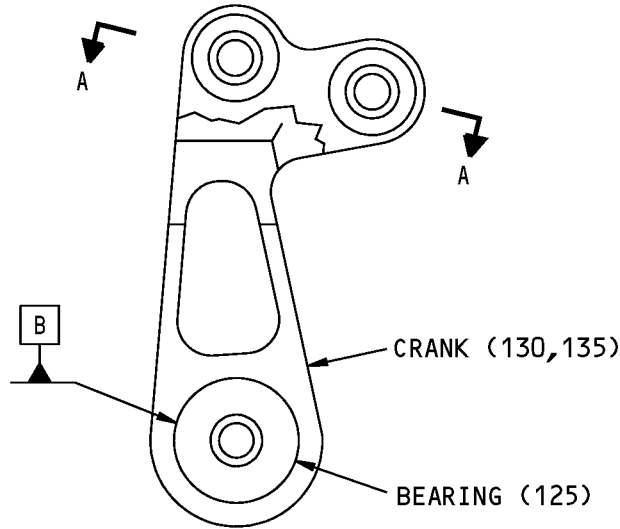
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REPAIR 40-1

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COMPONENT MAINTENANCE MANUAL



125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 33

ALL DIMENSIONS ARE IN INCHES

142A6333-1,-2 Crank Assembly Repair  
Figure 601

**52-36-64**

REPAIR 40-1

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## COMPONENT MAINTENANCE MANUAL

### CRANK - REPAIR 40-2

142A6333-3, -4

#### 1. General

- A. This procedure has the data necessary to refinish the crank (130, 135).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 33 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Crank (130, 135) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a penetrant examination of the crank (130, 135) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00259 (F-20.03) all over, except as noted in REPAIR 40-2, Figure 601.

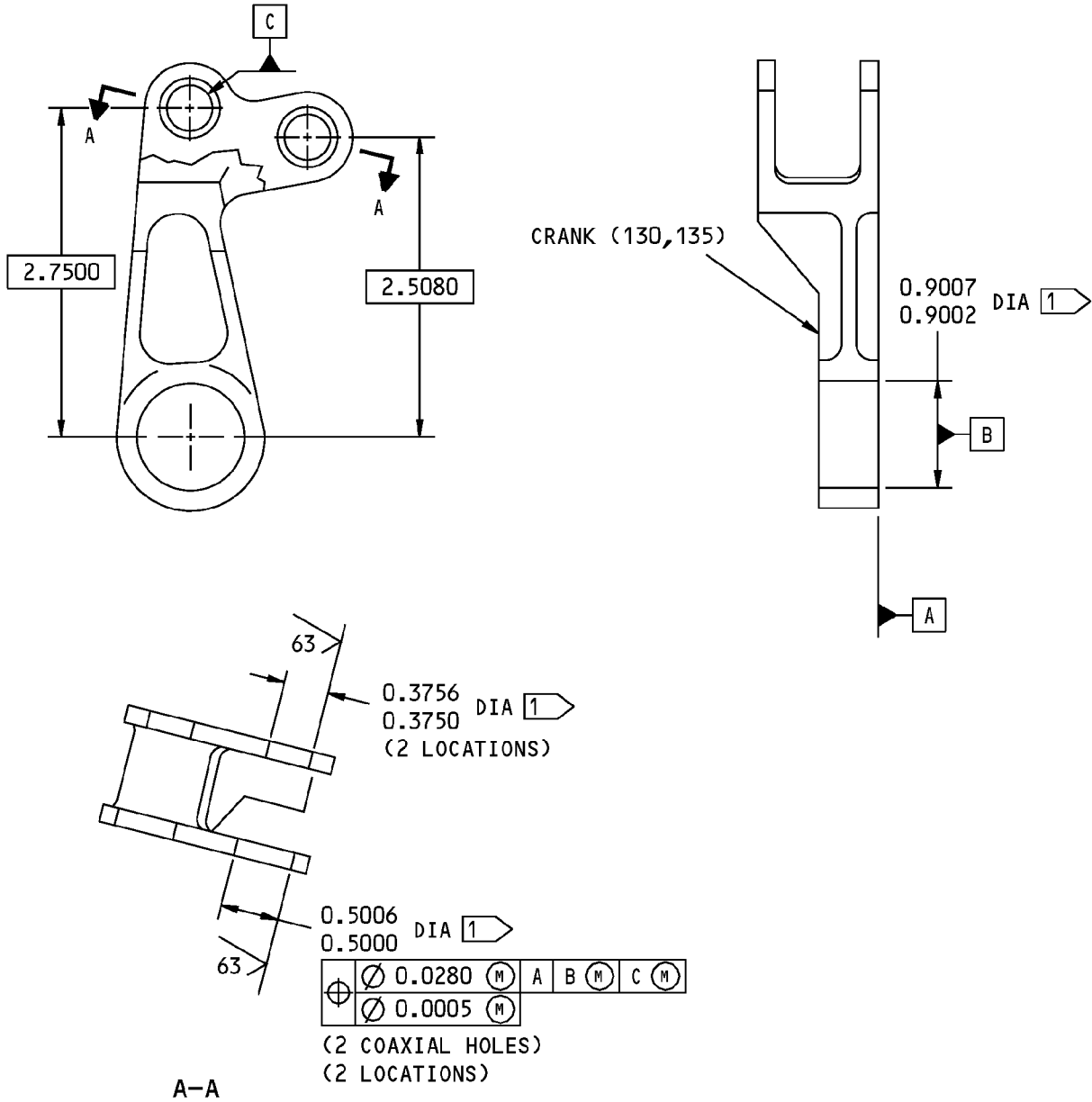
# 52-36-64

REPAIR 40-2

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COMPONENT MAINTENANCE MANUAL



125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 33

ALL DIMENSIONS ARE IN INCHES

1 DO NOT PUT PRIMER IN HOLES

142A6333-3,-4 Crank Repair  
Figure 601

**52-36-64**

REPAIR 40-2

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## COMPONENT MAINTENANCE MANUAL

### TORQUE TUBE ASSEMBLY - REPAIR 47-1

142A6366-1

#### 1. General

- A. This procedure has the data necessary to repair the torque tube assembly (660).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Torque Tube Assembly (660) Repair

- A. Procedure
  - (1) Replace each individual part that cannot meet the dimensions shown in REPAIR 47-1, Figure 601.
  - (2) Align the replacement part to the dimensions shown in REPAIR 47-1, Figure 601.
  - (3) Drill the holes in the replacement part.
  - (4) Use an adjustable plastic strap, G50218, or equivalent to keep the parts together until they are installed.

# 52-36-64

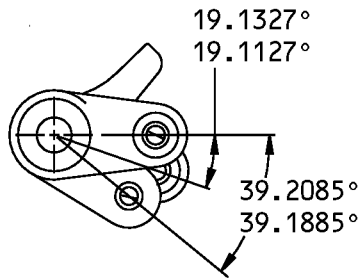
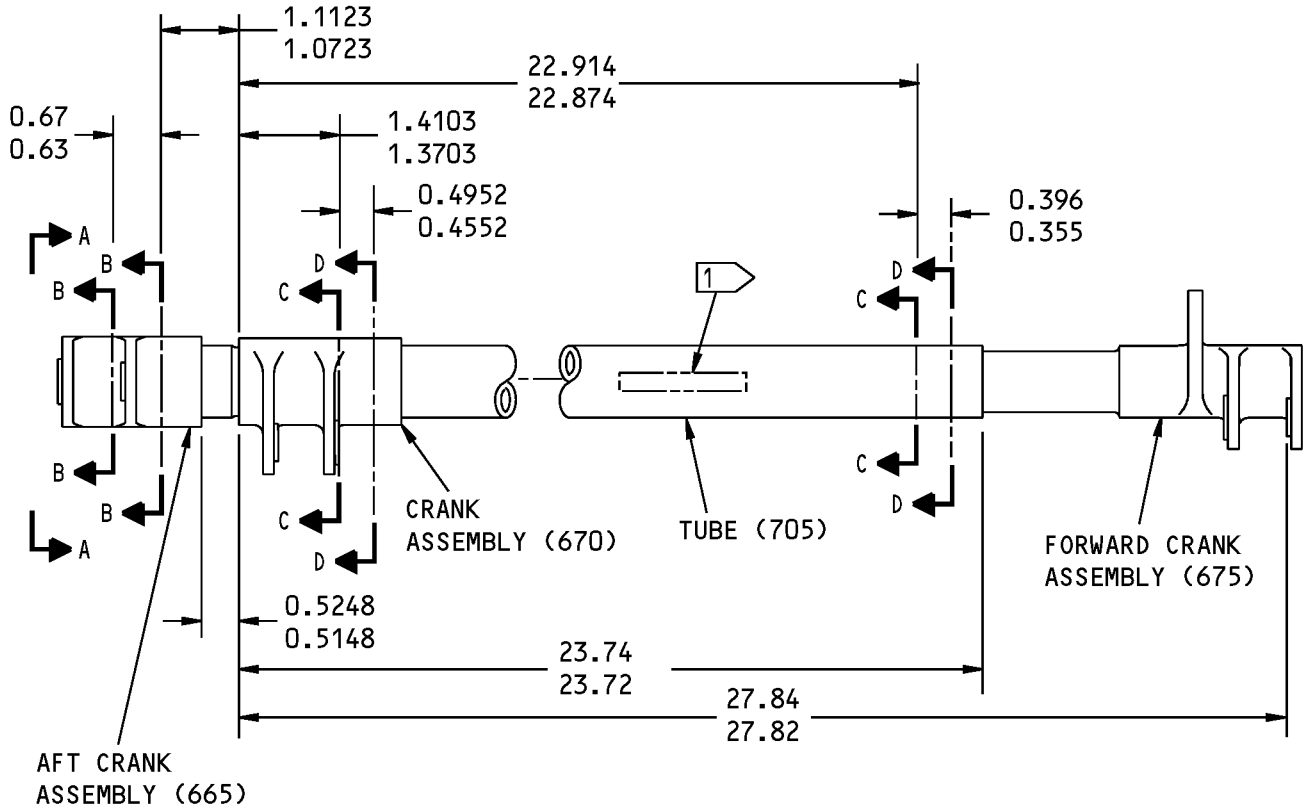
REPAIR 47-1

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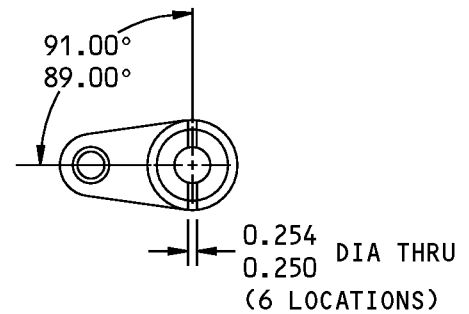
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A-A



B-B

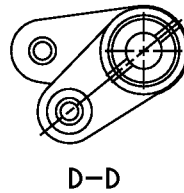
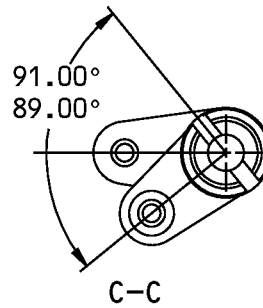
142A6366-1 Torque Tube Assembly  
Figure 601 (Sheet 1 of 2)

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REPAIR 47-1  
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COMPONENT MAINTENANCE MANUAL



 THE PART NUMBER IS LOCATED HERE

125  ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6366-1 Torque Tube Assembly  
Figure 601 (Sheet 2 of 2)

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REPAIR 47-1

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## COMPONENT MAINTENANCE MANUAL

### AFT CRANK ASSEMBLY - REPAIR 48-1

142A6367-1

#### 1. General

- A. This procedure has the data necessary to replace the bushing(s) (680, 685) in the crank assembly (665).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Bushing(s) (680, 685) Replacement

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bushing(s) (680, 685) from the crank (690) as shown in REPAIR 48-1, Figure 601.
- (2) Install the bushing(s) (680, 685) into the crank (690) with sealant, A00247 as shown in SOPM 20-50-03.
- (3) Machine the inner diameter of the bushing(s) (680, 685) to the dimensions shown in REPAIR 48-1, Figure 601.

# 52-36-64

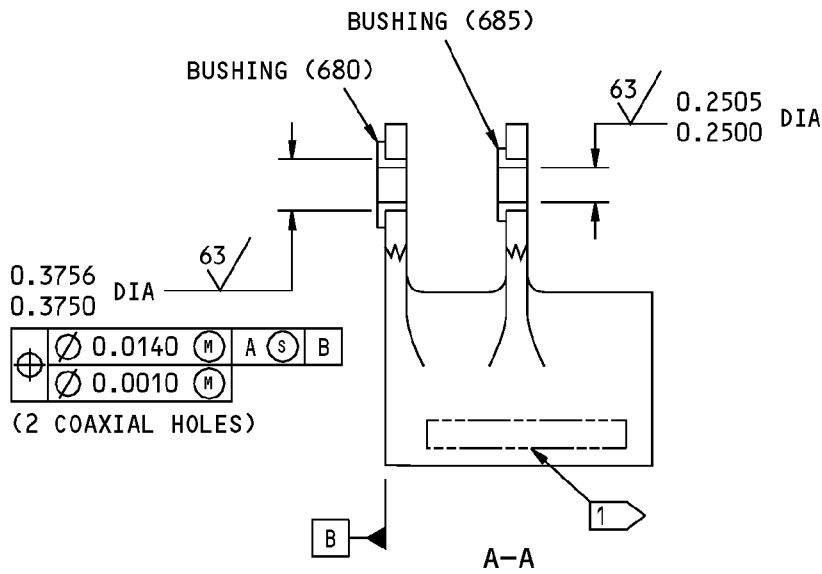
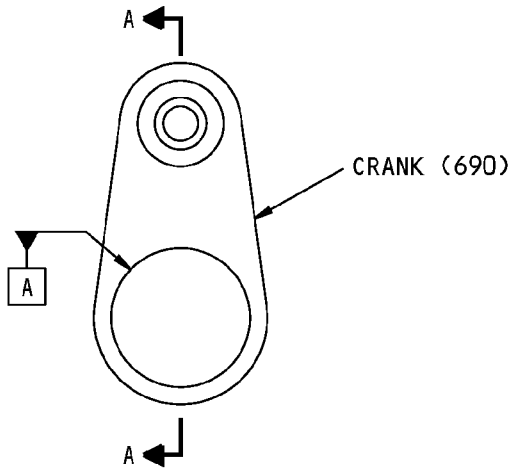
REPAIR 48-1

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COMPONENT MAINTENANCE MANUAL



1 THE PART NUMBER IS LOCATED HERE

125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6367-1 Crank Assembly  
Figure 601

**52-36-64**

REPAIR 48-1

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## COMPONENT MAINTENANCE MANUAL

### CRANK - REPAIR 48-2

142A6367-2

#### 1. General

- A. This procedure has the data necessary to refinish the crank (690).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Crank (690) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a penetrant examination of the crank (690) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00259 (F-20.03) all over, except as noted in REPAIR 48-2, Figure 601.

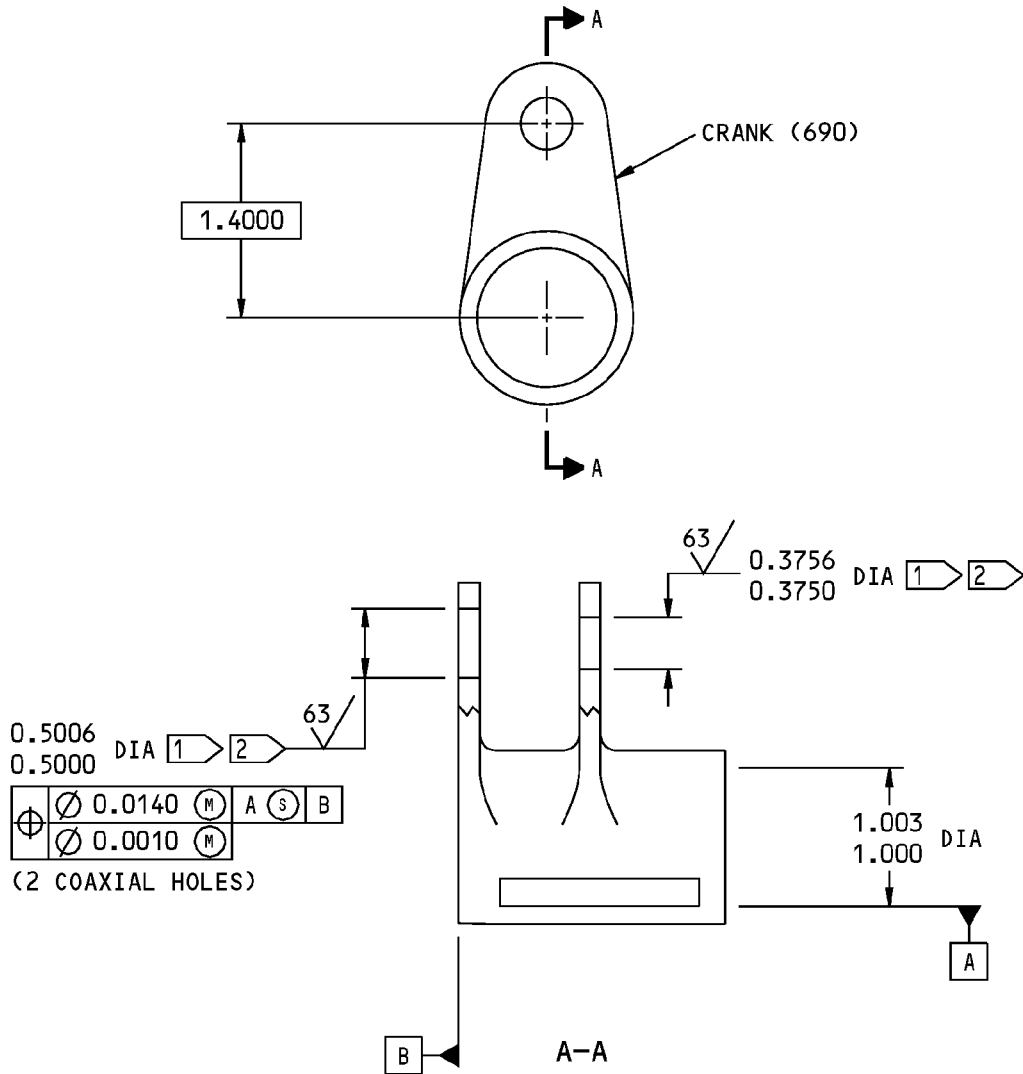
# 52-36-64

REPAIR 48-2

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COMPONENT MAINTENANCE MANUAL



1 THE DIMENSIONS APPLY TO THE ANODIZED PART

2 DO NOT PUT PRIMER IN THE HOLES

125 ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6367-2 Crank  
Figure 601

**52-36-64**

REPAIR 48-2

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## COMPONENT MAINTENANCE MANUAL

### FORWARD CRANK ASSEMBLY - REPAIR 49-1

142A6368-1

#### 1. General

- A. This procedure has the data necessary to replace the bushings in the forward crank assembly (675).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: 15-5PH CRES, 125-145 KSI

#### 2. Bushing (680,685) Replacement

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For lubricants, refer to SOPM 20-60-03.

- (1) Remove the bushings (680,685) from the crank (700) as shown in REPAIR 49-1, Figure 601.
- (2) Install the bushings (680,685) into the crank (700) with grease, D00633 by the shrink-fit procedure as shown in SOPM 20-50-03.
- (3) Machine the bushings (680, 685) as necessary to get the design diameter and surface roughness specified in REPAIR 49-1, Figure 601 (63 microinch RA).

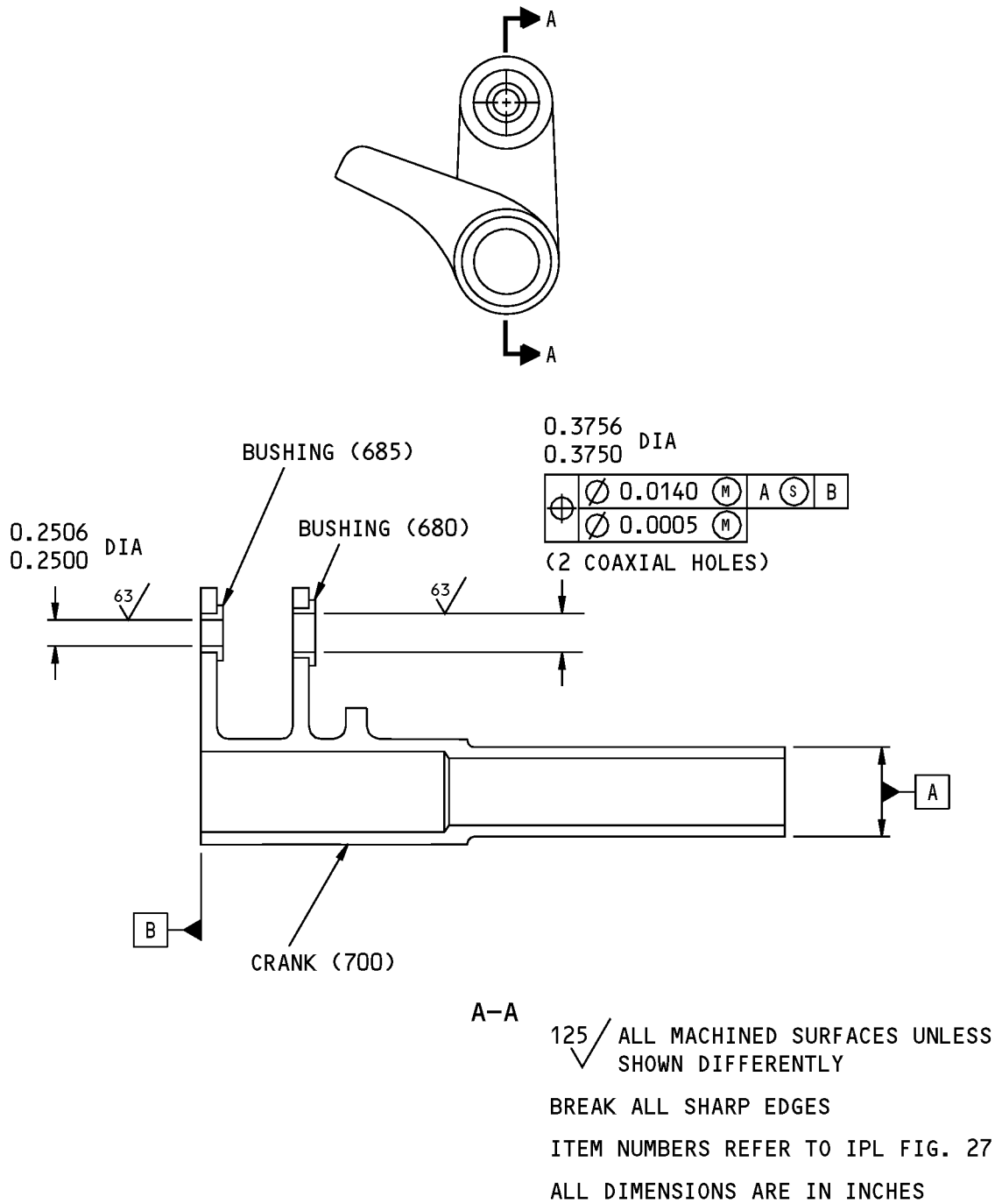
# 52-36-64

REPAIR 49-1

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COMPONENT MAINTENANCE MANUAL



142A6368-1 Forward Crank Assembly  
 Figure 601

**52-36-64**





## COMPONENT MAINTENANCE MANUAL

### CRANK - REPAIR 49-2

142A6368-2

#### 1. General

- A. This procedure has the data necessary to refinish the crank (700).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. D. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: 15-5PH CRES, 125-145 KSI

#### 2. Crank (700) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01.

- (1) Do a Class B magnetic particle examination of the crank (700) as specified in SOPM 20-20-01.
- (2) Passivate (F-17.25) the crank all over.

# 52-36-64

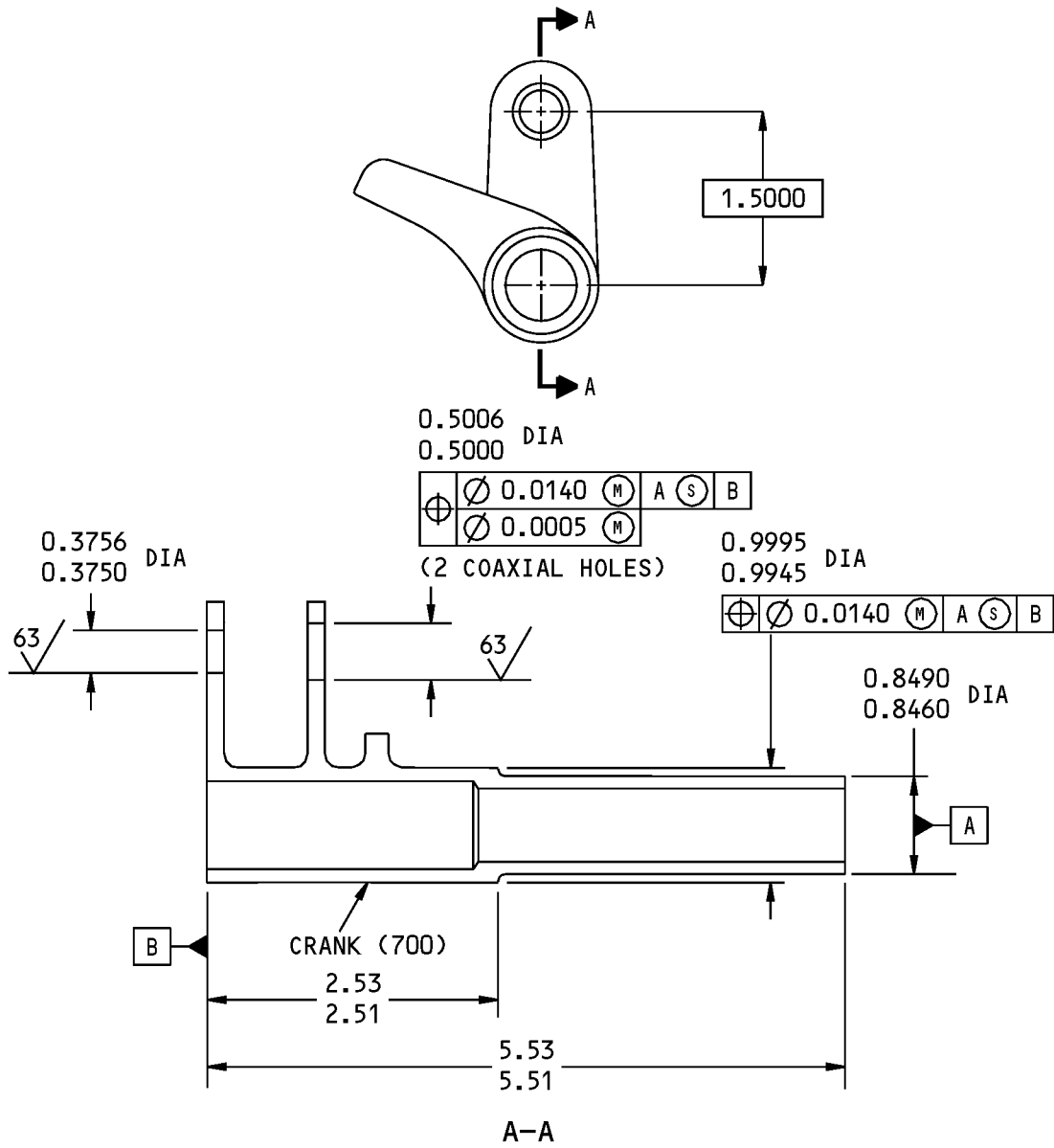
REPAIR 49-2

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COMPONENT MAINTENANCE MANUAL



125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6368-2 Crank  
Figure 601

**52-36-64**

REPAIR 49-2

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## COMPONENT MAINTENANCE MANUAL

### BEARING HOUSING ASSEMBLY - REPAIR 50-1

142A6369-1

#### 1. General

- A. This procedure has the data necessary to replace the bearing in the bearing housing assembly (725).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Bushing (735) Replacement

- A. Procedure

**NOTE:** For lubricants, refer to SOPM 20-60-03.

- (1) Do not remove the fitting (730) unless it is damaged or has a defect.
- (2) Remove the bearing (735) from the housing (740) as shown in REPAIR 50-1, Figure 601.
- (3) Install the bearing (735) into the housing (740) with grease, D00633 by shrink-fit procedure as shown in SOPM 20-50-03.

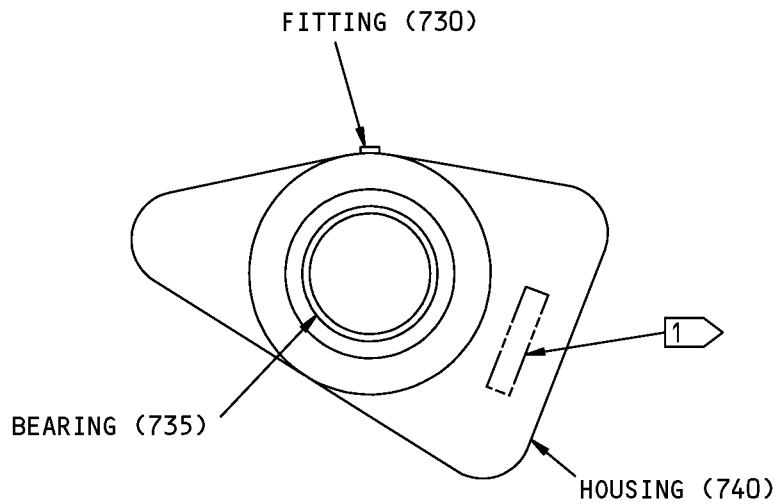
# 52-36-64

REPAIR 50-1

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## COMPONENT MAINTENANCE MANUAL



1 THE PART NUMBER IS LOCATED HERE

125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6369-1 Housing Assembly  
Figure 601

# 52-36-64

REPAIR 50-1

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## COMPONENT MAINTENANCE MANUAL

### BEARING HOUSING ASSEMBLY - REPAIR 50-2

142A6369-2

#### 1. General

- A. This procedure has the data necessary to refinish the bearing housing (740).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Housing (740) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a penetrant examination of the housing (740) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00259 (F-20.03) all over, except as noted in REPAIR 50-2, Figure 601.

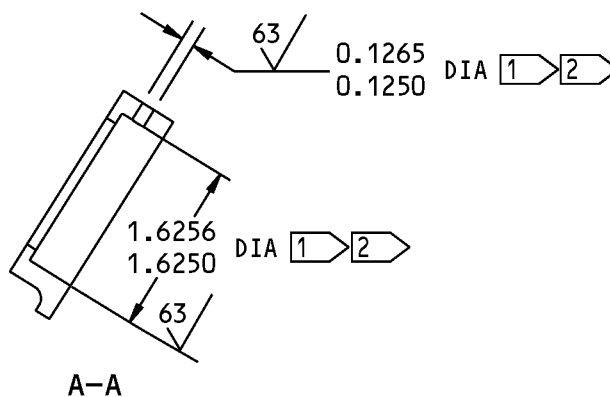
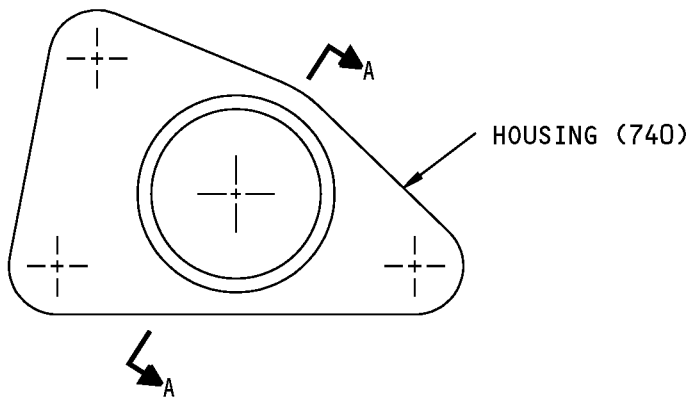
# 52-36-64

REPAIR 50-2

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COMPONENT MAINTENANCE MANUAL



- 1 THE DIMENSIONS APPLY TO THE ANODIZED PART
- 2 DO NOT PUT PRIMER IN THE HOLE

- 125 ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY
- BREAK ALL SHARP EDGES
- ITEM NUMBERS REFER TO IPL FIG. 27
- ALL DIMENSIONS ARE IN INCHES

142A6369-2 Housing Repair  
Figure 601

**52-36-64**

REPAIR 50-2  
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## COMPONENT MAINTENANCE MANUAL

### VENT DOOR ASSEMBLY - REPAIR 51-1

142A6371-3

#### 1. General

- A. This procedure has the data necessary to replace the bearing in the vent door assembly (175).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum Alloy

#### 2. Bearing (180) Replacement

- A. Procedure

**NOTE:** For lubricants, refer to SOPM 20-60-03.

- (1) Remove the bearing (180) from the door (185) as shown in REPAIR 51-1, Figure 601.
- (2) Install the bearing (180) into the door (185) with grease, D00633 by the shrink-fit procedure as shown in SOPM 20-50-03.

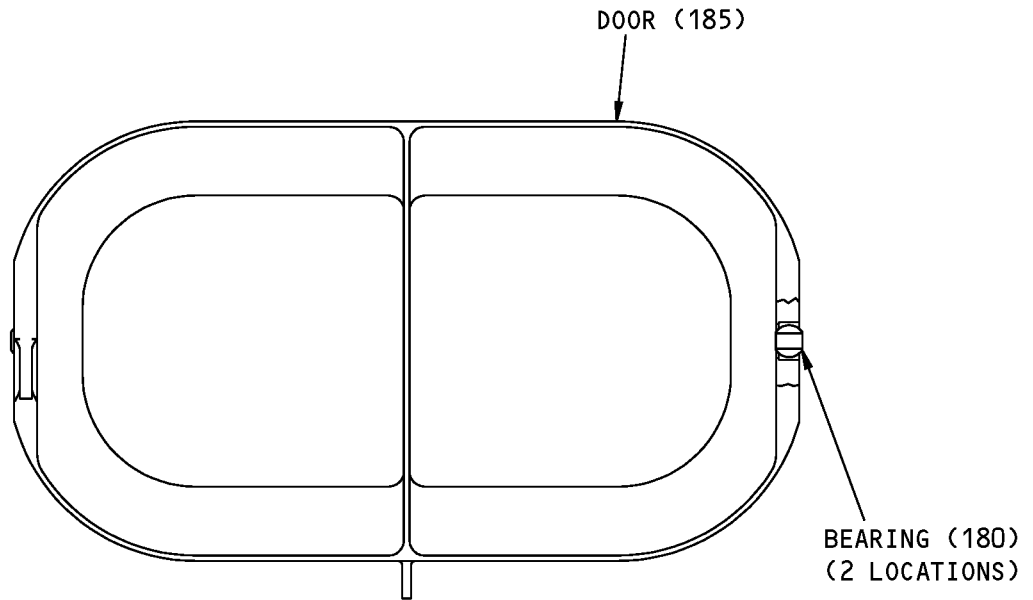
# 52-36-64

REPAIR 51-1

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COMPONENT MAINTENANCE MANUAL



ITEM NUMBERS REFER TO IPL FIG. 27  
ALL DIMENSIONS ARE IN INCHES

142A6371-3 Vent Door Assembly  
Figure 601

**52-36-64**

REPAIR 51-1  
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## COMPONENT MAINTENANCE MANUAL

### DOOR - REPAIR 51-2

142A6371-4

#### 1. General

- A. This procedure has the data necessary to refinish the door (185).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: aluminum alloy

#### 2. Door (185) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a penetrant examination of the door (185) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00175 (F-19.66) all over, except as noted in REPAIR 51-2, Figure 601.
- (4) Apply enamel coating, C00032 all over except as noted in REPAIR 51-2, Figure 601.
- (5) Apply abrasion resistant coating, C00951 (F-14.9625) as shown in REPAIR 51-2, Figure 601.

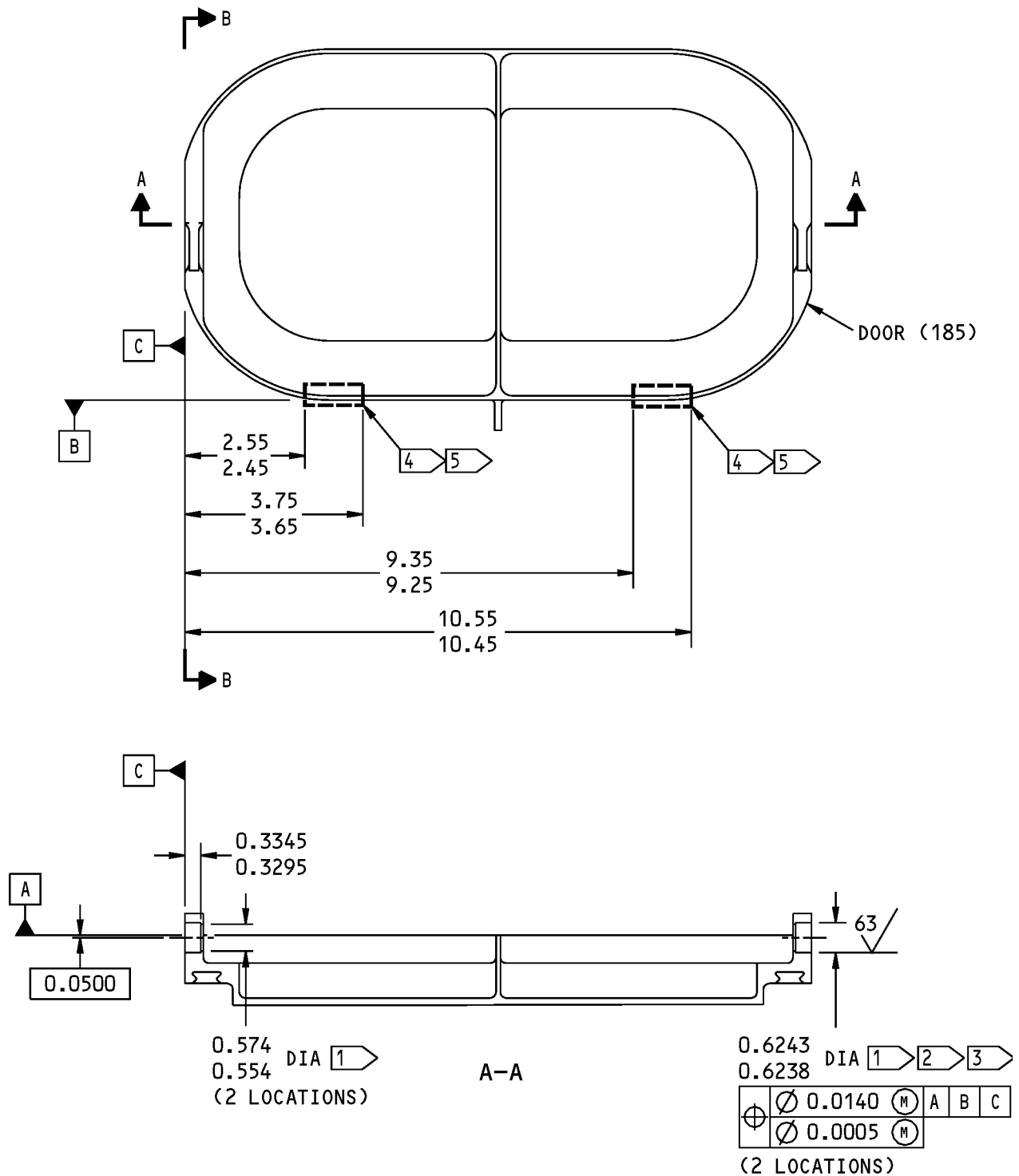
# 52-36-64

REPAIR 51-2

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COMPONENT MAINTENANCE MANUAL



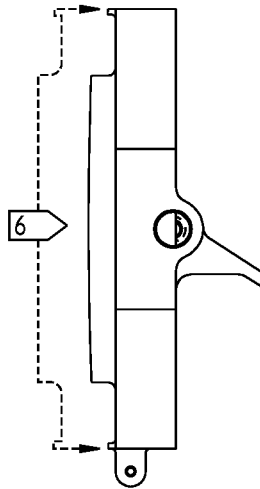
142A6371-4 Door  
Figure 601 (Sheet 1 of 2)

**52-36-64**

REPAIR 51-2  
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## COMPONENT MAINTENANCE MANUAL



B-B

- 1 THE FOUR HOLES ARE COAXIAL
- 2 ANODIZE, F-17.31, IN THE BEARING HOLES
- 3 DO NOT PUT PRIMER OR ENAMEL IN THE BEARING HOLES
- 4 DO NOT PUT ENAMEL IN THIS AREA
- 5 APPLY TYPE 27 ABRASION RESISTANT FINISH IN THIS AREA
- 6 APPLY ENAMEL IN THIS AREA

125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6371-4 Door  
Figure 601 (Sheet 2 of 2)

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REPAIR 51-2

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## COMPONENT MAINTENANCE MANUAL

### HINGE ARM ASSEMBLY - REPAIR 53-1

142A6374-1

#### 1. General

- A. This procedure has the data necessary to replace the bushing(s) (145, 150, 155, 160) in the hinge arm assembly (165).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Bushing (145, 150, 155, 160) Replacement

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bushing(s) (145, 150, 155, 160) from the arm (165) as shown in REPAIR 53-1, Figure 601.
- (2) Install the bushing(s) (145, 150, 155, 160) into the arm (165) with sealant, A00247 as shown in SOPM 20-50-03.
- (3) Machine the inner diameter of the bushing(s) (145, 150, 155, 160) to the dimensions shown in REPAIR 53-1, Figure 601.

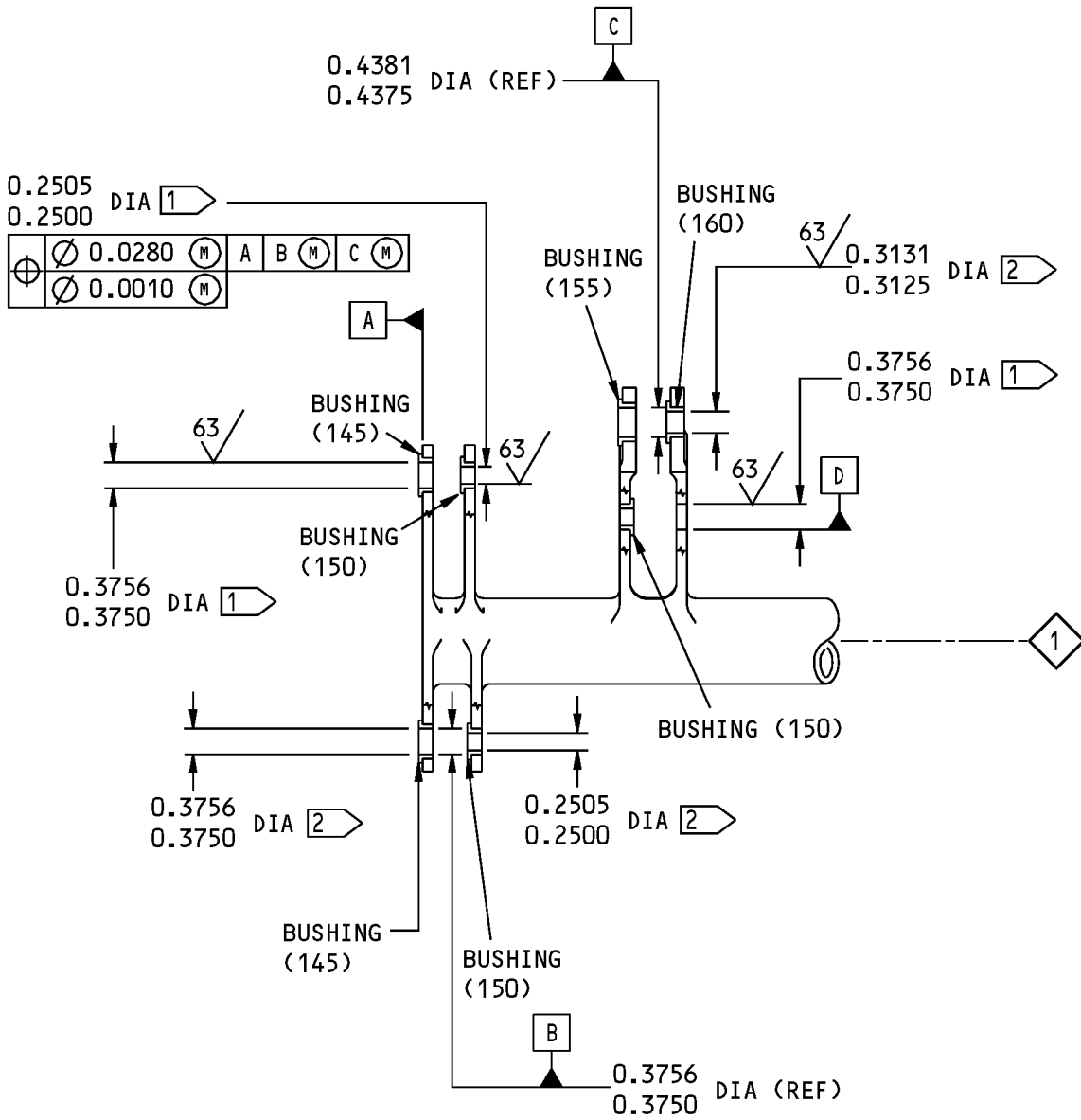
# 52-36-64

REPAIR 53-1

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COMPONENT MAINTENANCE MANUAL



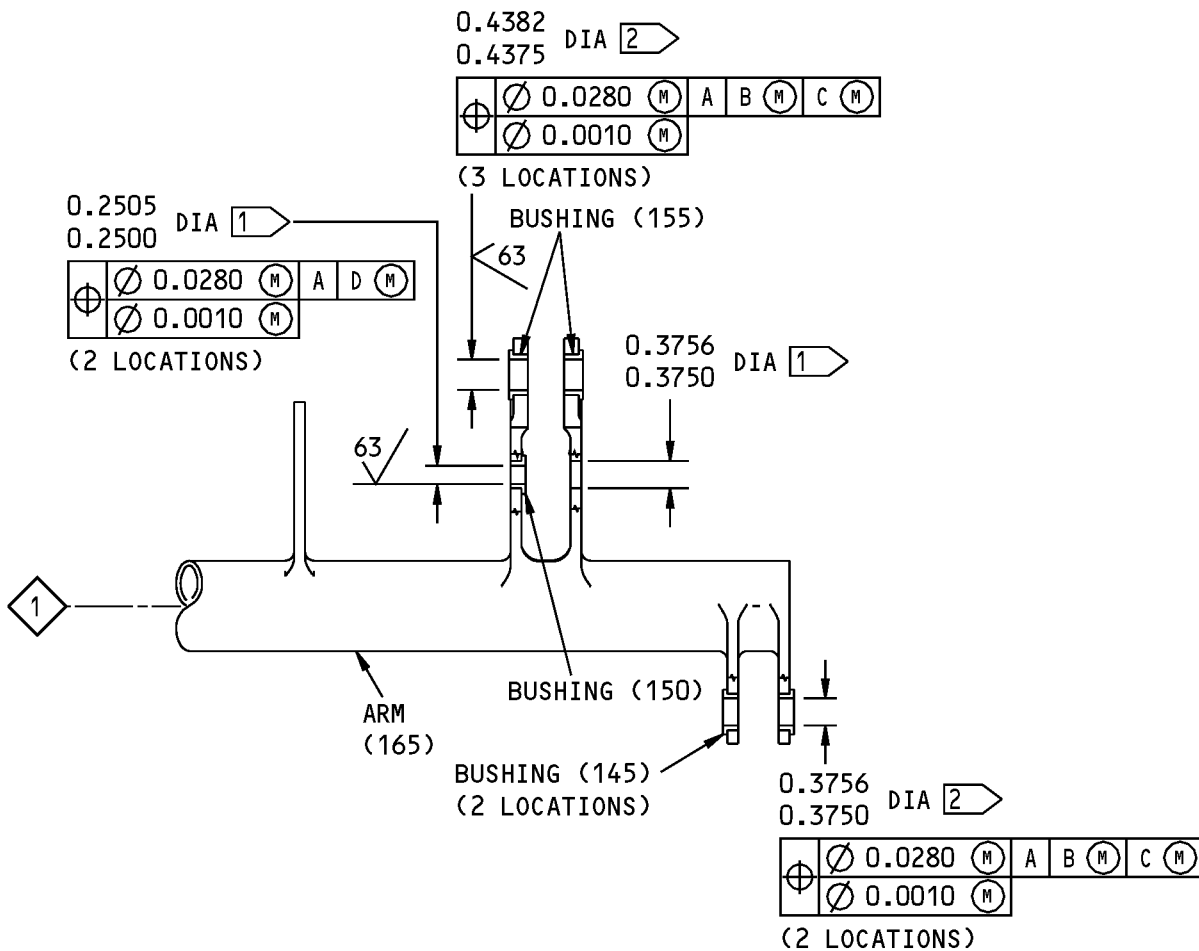
142A6374-1 Hinge Arm Assembly  
Figure 601 (Sheet 1 of 2)

**52-36-64**

REPAIR 53-1  
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COMPONENT MAINTENANCE MANUAL



- 1 THE TWO HOLES ARE COAXIAL
- 2 THE FOUR HOLES ARE COAXIAL

125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6374-1 Hinge Arm Assembly  
Figure 601 (Sheet 2 of 2)

**52-36-64**

REPAIR 53-1  
Page 603  
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## COMPONENT MAINTENANCE MANUAL

### HINGE ARM - REPAIR 53-2

142A6374-2

#### 1. General

- A. This procedure has the data necessary to repair and refinish the hinge arm (165).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: aluminum alloy

#### 2. Hinge Arm (165) Repair

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02.

- (1) Machine the hinge arm (165), as shown in REPAIR 53-2, Figure 601, within the repair limits, as necessary to remove any defects.

- B. Manufacture of Repair Bushings

- (1) Manufacture the bushings, as shown in REPAIR 53-2, Figure 602, as necessary to compensate for the amount of material removed in REPAIR 53-2, Paragraph 2.A.(1).
- (2) Install the bushings as shown in REPAIR 53-1.

#### 3. Hinge Arm (165) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a penetrant examination of the hinge arm (165) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00259 (F-20.03) all over, except as noted in REPAIR 53-2, Figure 601.
- (4) Apply abrasion resistant coating, C00951 (F-14.9625) as shown in REPAIR 53-2, Figure 601.

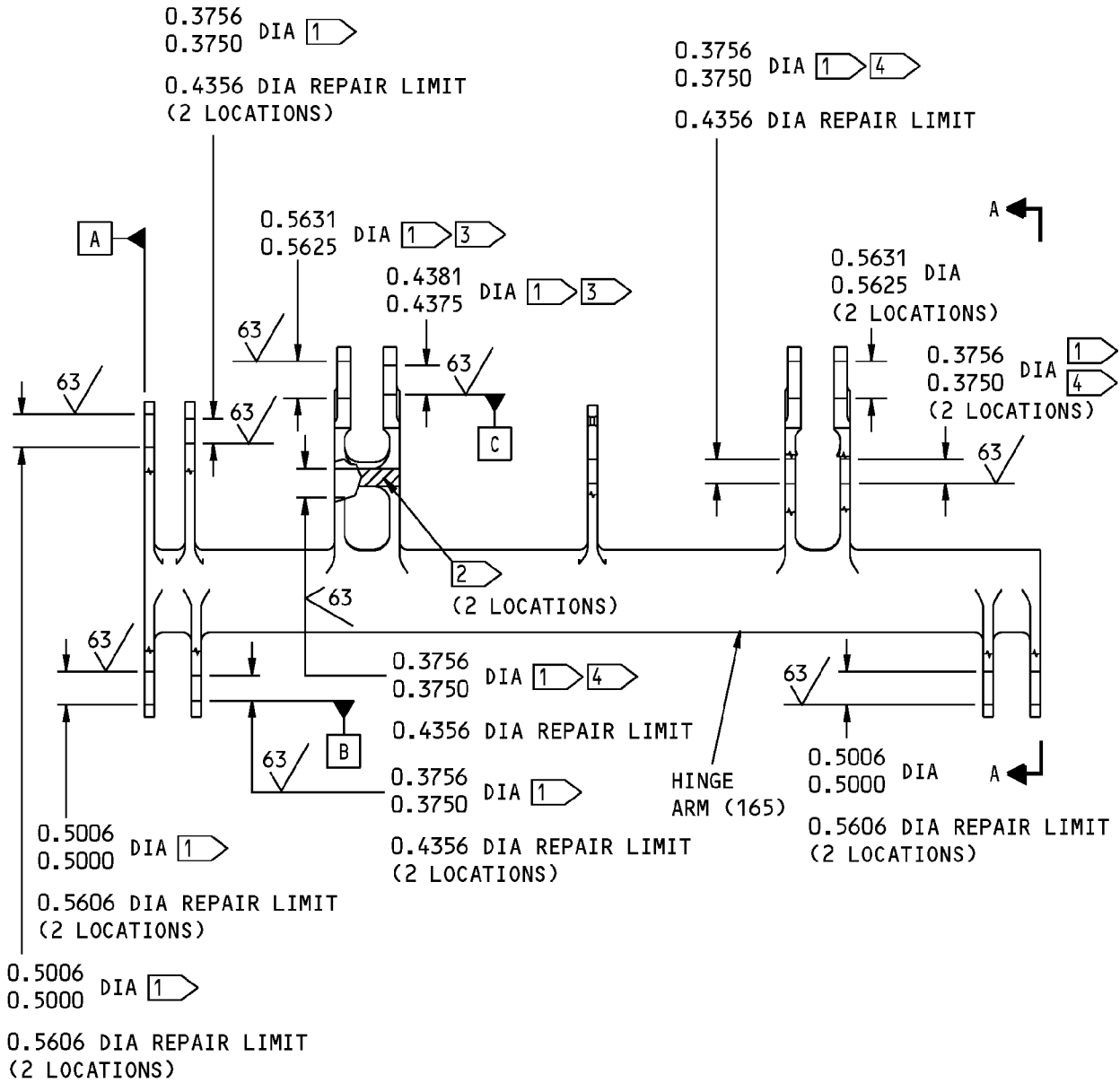
# 52-36-64

REPAIR 53-2

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COMPONENT MAINTENANCE MANUAL



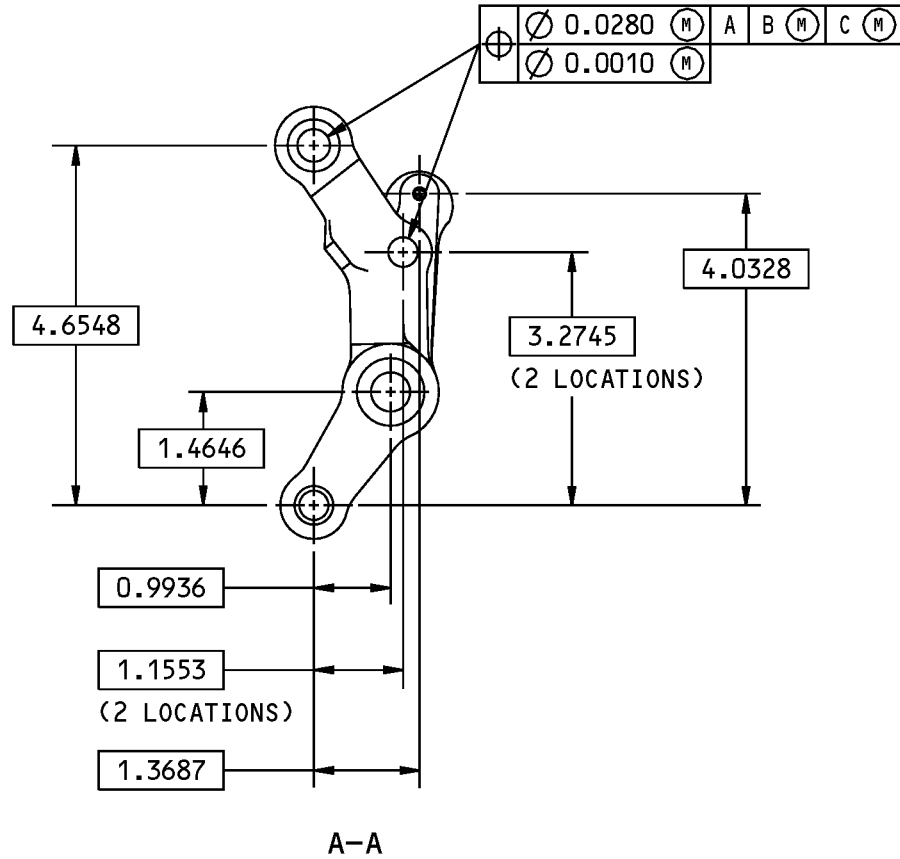
142A6374-2 Hinge Arm Refinish  
Figure 601 (Sheet 1 of 2)

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REPAIR 53-2  
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COMPONENT MAINTENANCE MANUAL



- 1 DO NOT PUT PRIMER IN THESE HOLES
- 2 APPLY TYPE 27 ABRASION RESISTANT FINISH IN THIS AREA
- 3 THE FOUR HOLES ARE COAXIAL
- 4 THE FIVE HOLES ARE COAXIAL

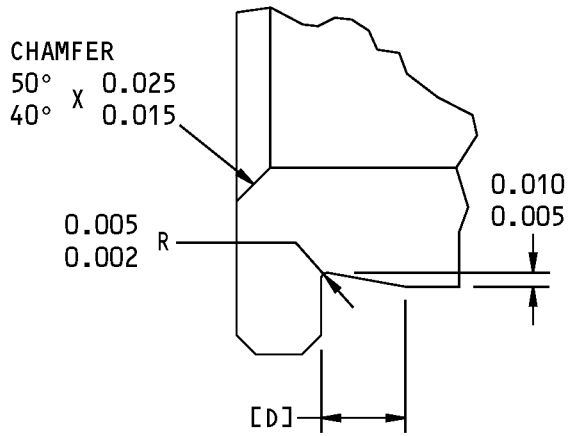
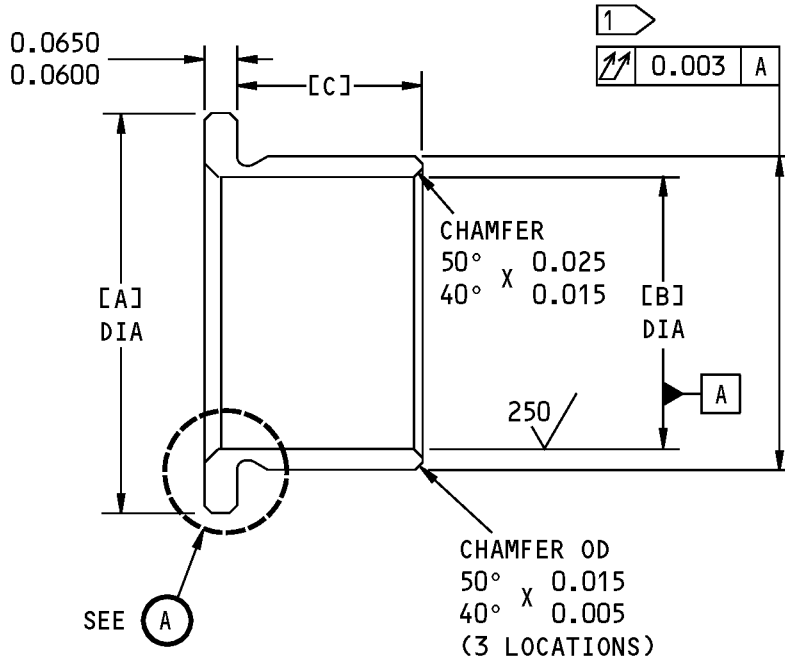
- 125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY
- BREAK ALL SHARP EDGES
- ITEM NUMBERS REFER TO IPL FIG. 27
- ALL DIMENSIONS ARE IN INCHES

142A6374-2 Hinge Arm Refinish  
 Figure 601 (Sheet 2 of 2)

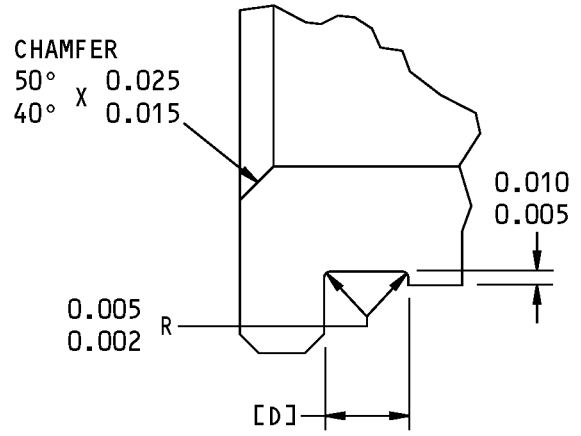
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REPAIR 53-2  
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COMPONENT MAINTENANCE MANUAL



TYPE 1



TYPE 2

(A)

Repair Bushing Details  
Figure 602 (Sheet 1 of 2)

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REPAIR 53-2  
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BUSHING ITEM NO.	[A]	[B]	[C]	[D]	INTERFERENCE
145	0.630 0.620	0.366 0.359	0.150 0.145	0.030 0.015	0.0010-0.0015
150	0.500 0.490	0.241 0.234	0.150 0.145	0.030 0.015	0.0010-0.0015
155	0.690 0.680	0.428 0.422	0.200 0.195	0.030 0.015	0.0010-0.0015
160	0.560 0.550	0.303 0.297	0.200 0.195	0.030 0.015	0.0010-0.0015

1 THE OUTSIDE DIAMETER OF THE BUSHING IS EQUAL TO THE BUSHING HOLE INSIDE DIAMETER PLUS INTERFERENCE

Repair Bushing Details  
Figure 602 (Sheet 2 of 2)

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REPAIR 53-2  
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## COMPONENT MAINTENANCE MANUAL

### CRANK ASSEMBLY - REPAIR 54-1

142A6376-1

#### 1. General

- A. This procedure has the data necessary to replace the bushing(s) (680,685) in the crank assembly (670).
- B. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 27 for item numbers.
- E. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Bushing(s) (680, 685) Replacement

##### A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bushing(s) (680, 685) from the crank (695) as shown in REPAIR 54-1, Figure 601.
- (2) Install the bushing(s) (680, 685) into the crank (695) with sealant, A00247 as shown in SOPM 20-50-03.
- (3) Machine the inner diameter of the bushing(s) (680, 685) to the dimensions shown in REPAIR 54-1, Figure 601.

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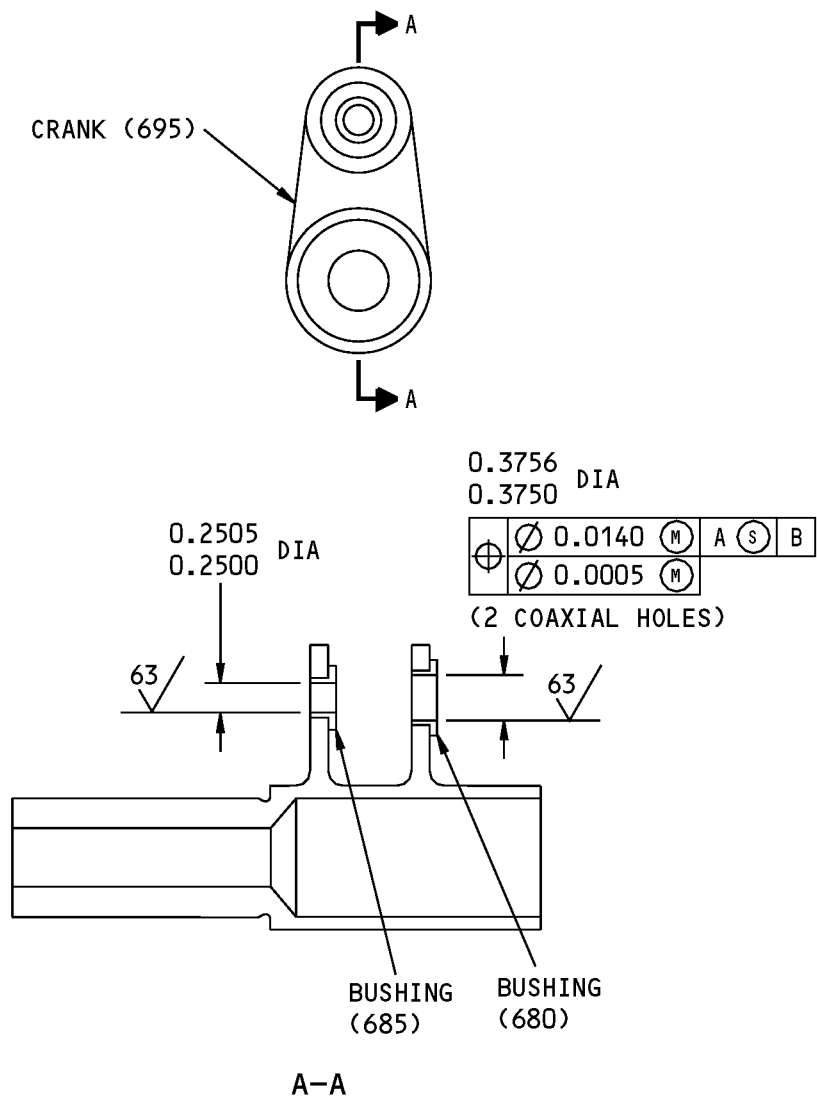
REPAIR 54-1

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COMPONENT MAINTENANCE MANUAL



125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6376-1 Crank Assembly  
Figure 601

**52-36-64**

REPAIR 54-1

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## COMPONENT MAINTENANCE MANUAL

### CRANK - REPAIR 54-2

142A6376-2

#### 1. General

- A. This procedure has the data necessary to refinish the crank (695).
- B. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 27 for item numbers.
- E. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Crank (695) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Do a penetrant examination of the crank (695) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00259 (F-20.03) all over, except as noted in REPAIR 54-2, Figure 601.

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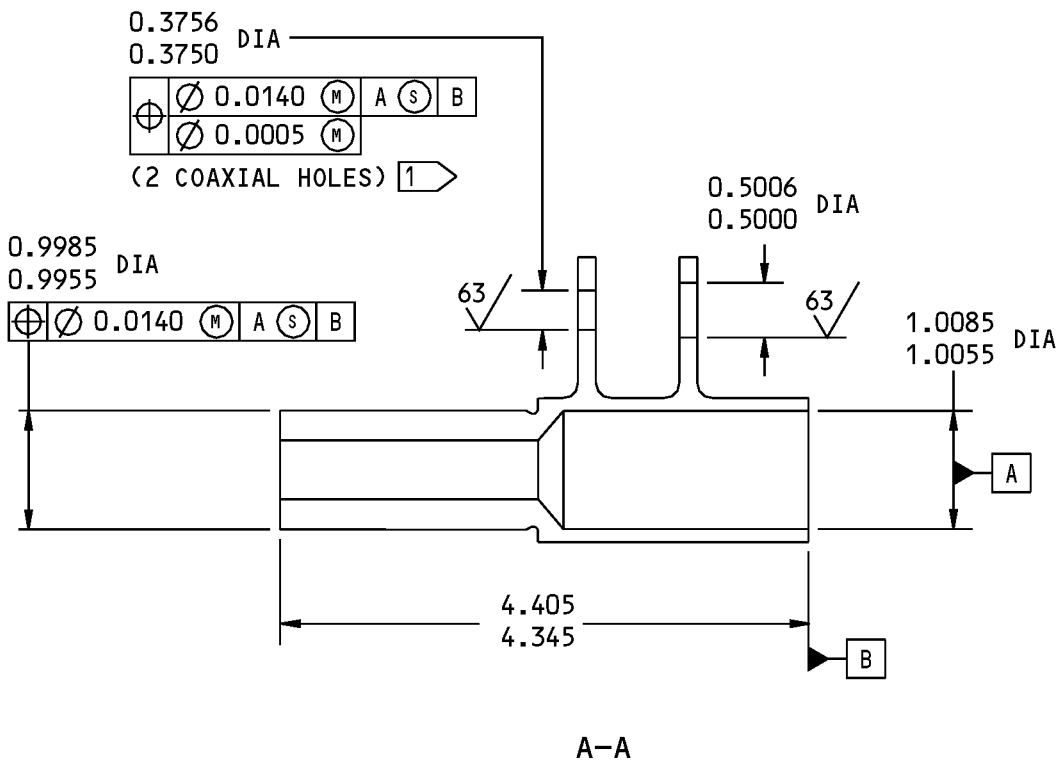
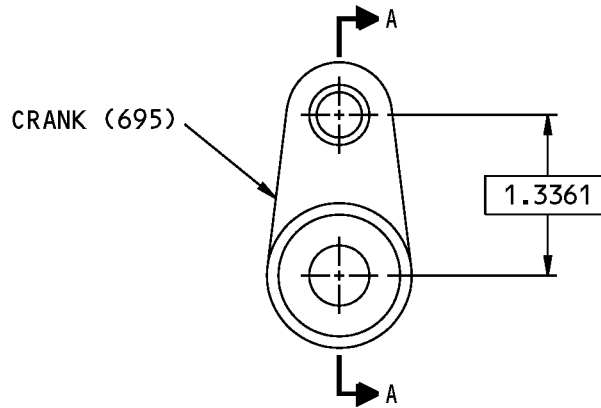
REPAIR 54-2

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COMPONENT MAINTENANCE MANUAL



1 DO NOT PUT PRIMER IN THE HOLES

125 ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6376-2 Crank Repair  
Figure 601

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REPAIR 54-2

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## COMPONENT MAINTENANCE MANUAL

### IDLER SUPPORT ASSEMBLY - REPAIR 55-1

142A6377-1

#### 1. General

- A. This procedure has the data necessary to repair the idler support assembly (400).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Bushing(s) (405, 410) Replacement

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bushing(s) (405, 410) from the support (415) as shown in REPAIR 55-1, Figure 601.
- (2) Install the bushing(s) (405, 410) into the support (415) with sealant, A00247 as shown in SOPM 20-50-03.
- (3) Machine the inner diameter of the bushing(s) (405, 410) to the dimensions shown in REPAIR 55-1, Figure 601.

# 52-36-64

REPAIR 55-1

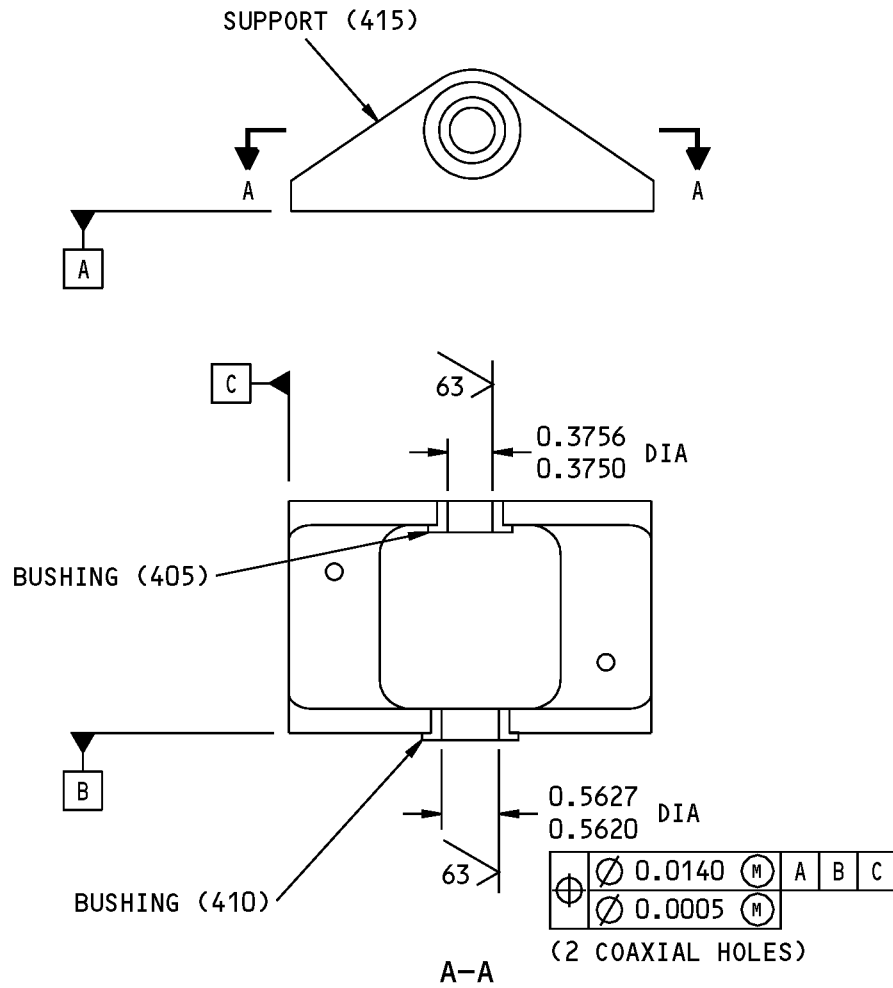
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COMPONENT MAINTENANCE MANUAL



125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6377-1 Support Assembly Repair  
Figure 601

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REPAIR 55-1

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## COMPONENT MAINTENANCE MANUAL

### SUPPORT - REPAIR 55-2

142A6377-2

#### 1. General

- A. This procedure has the data necessary to refinish the support (415).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Support (415) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Do a penetrant examination of the support (415) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00259 (F-20.03) all over, except as noted in REPAIR 55-2, Figure 601.

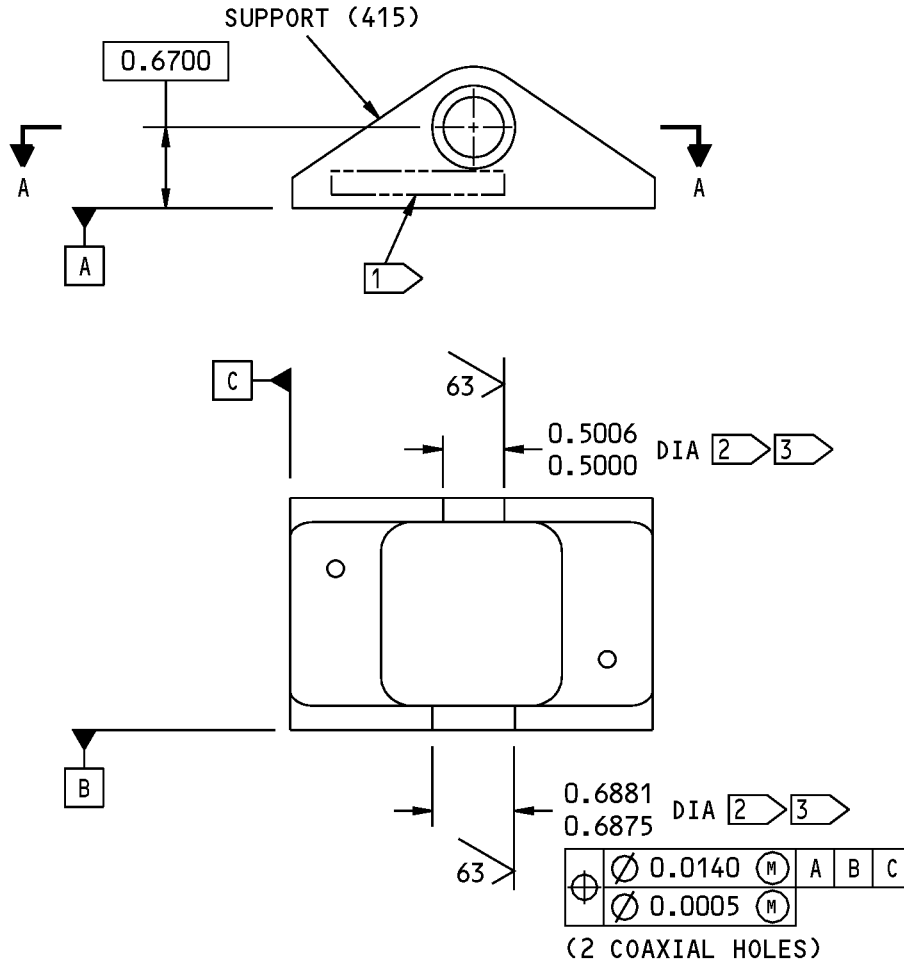
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REPAIR 55-2

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COMPONENT MAINTENANCE MANUAL



A-A

- 1 THE PART NUMBER IS LOCATED HERE
- 2 THE DIMENSIONS APPLY TO THE ANODIZED PART
- 3 DO NOT PUT PRIMER IN THE HOLES

- 125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY
- BREAK ALL SHARP EDGES
- ITEM NUMBERS REFER TO IPL FIG. 27
- ALL DIMENSIONS ARE IN INCHES

142A6377-2 Support Repair  
Figure 601

**52-36-64**



## COMPONENT MAINTENANCE MANUAL

### IDLER SUPPORT ASSEMBLY - REPAIR 56-1

142A6378-1

#### 1. General

- A. This procedure has the data necessary to replace the bushing(s) (500, 505) in the idler support assembly (495).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Bushing (500, 505) Replacement

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bushing(s) (500, 505) from the support (510) as shown in REPAIR 56-1, Figure 601.
- (2) Install the bushing(s) (500, 505) into the support (510) with sealant, A00247 as shown in SOPM 20-50-03.
- (3) Machine the inner diameter of the bushing(s) (500, 505) to the dimensions shown in REPAIR 56-1, Figure 601.

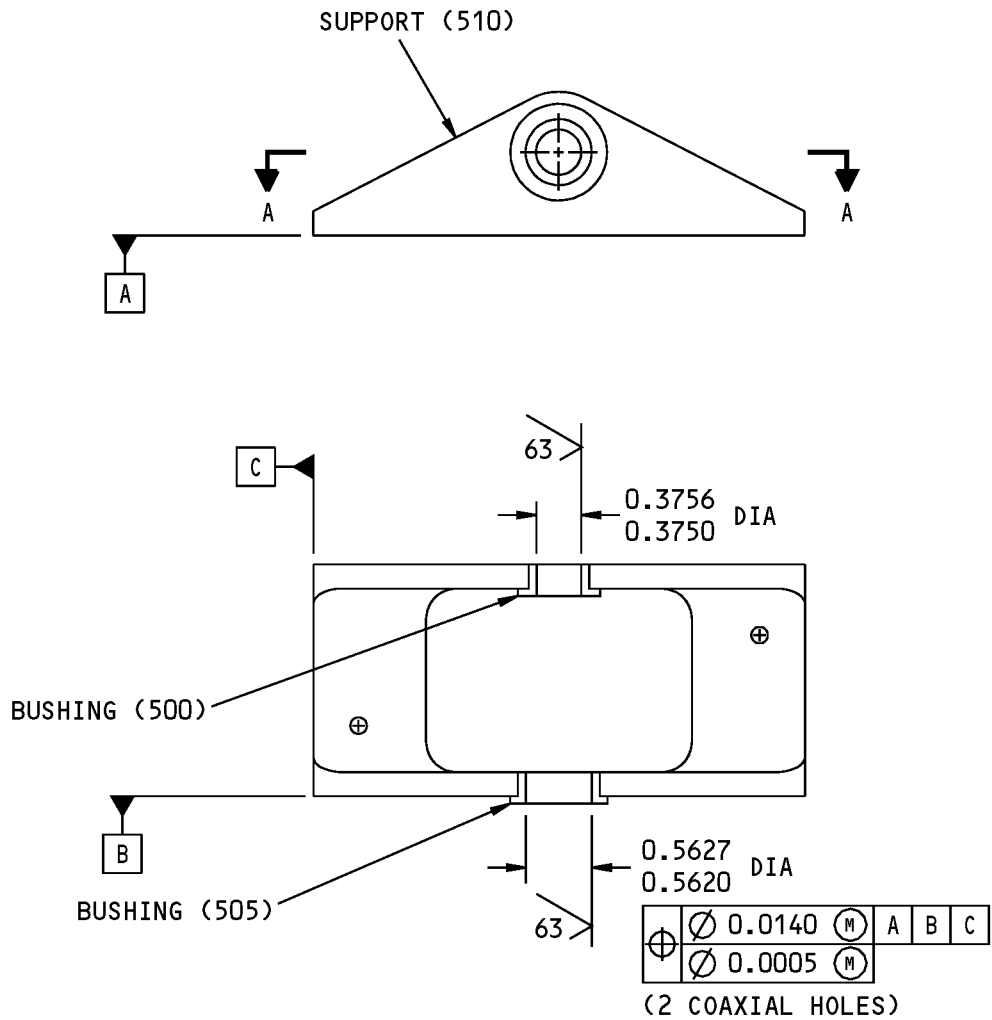
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REPAIR 56-1

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COMPONENT MAINTENANCE MANUAL



A-A

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6378-1 Support Assembly Repair  
Figure 601

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REPAIR 56-1

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## COMPONENT MAINTENANCE MANUAL

### SUPPORT - REPAIR 56-2

142A6378-2

#### 1. General

- A. This procedure has the data necessary to refinish the support (510).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: Aluminum alloy

#### 2. Support (510) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a penetrant examination of the support (510) as specified in SOPM 20-20-02.
- (2) Boric acid - sulfuric acid anodize or chromic acid anodize (F-17.31) all over.
- (3) Apply primer, C00259 (F-20.03) all over, except as noted in REPAIR 56-2, Figure 601.

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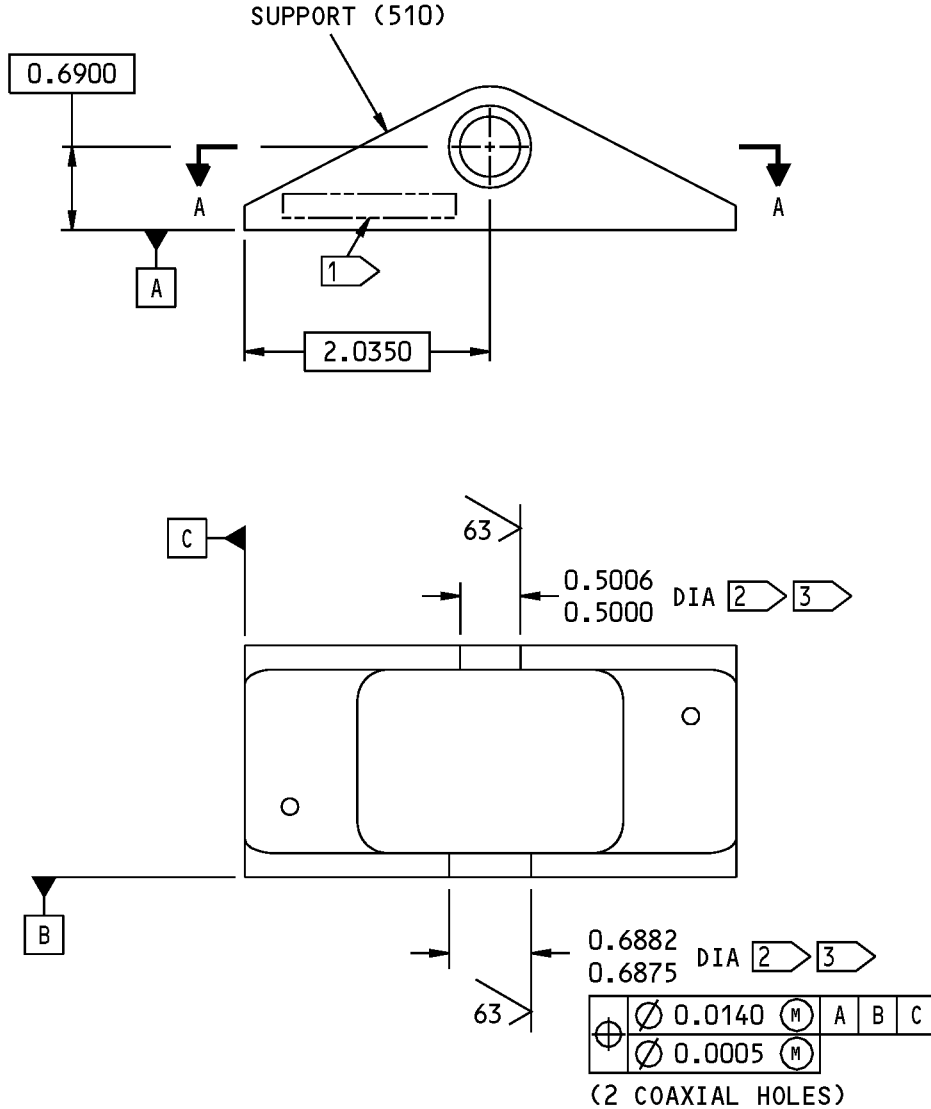
REPAIR 56-2

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COMPONENT MAINTENANCE MANUAL



A-A

- 1 THE PART NUMBER IS LOCATED HERE
- 2 THE DIMENSIONS APPLY TO THE ANODIZED PART
- 3 DO NOT PUT PRIMER IN THE HOLES

125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6378-2 Support Repair  
Figure 601

**52-36-64**



## COMPONENT MAINTENANCE MANUAL

### HOUSING ASSEMBLY - REPAIR 57-1

142A6379-3

#### 1. General

- A. This procedure has the data necessary to replace the bearing in the housing assembly (545A).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: 15-5PH CRES

#### 2. Bearing (555) Replacement

- A. Procedure

**NOTE:** For finishing materials, refer to SOPM 20-60-02. For lubricants, refer to SOPM 20-60-03.  
For miscellaneous materials, refer to SOPM 20-60-04.

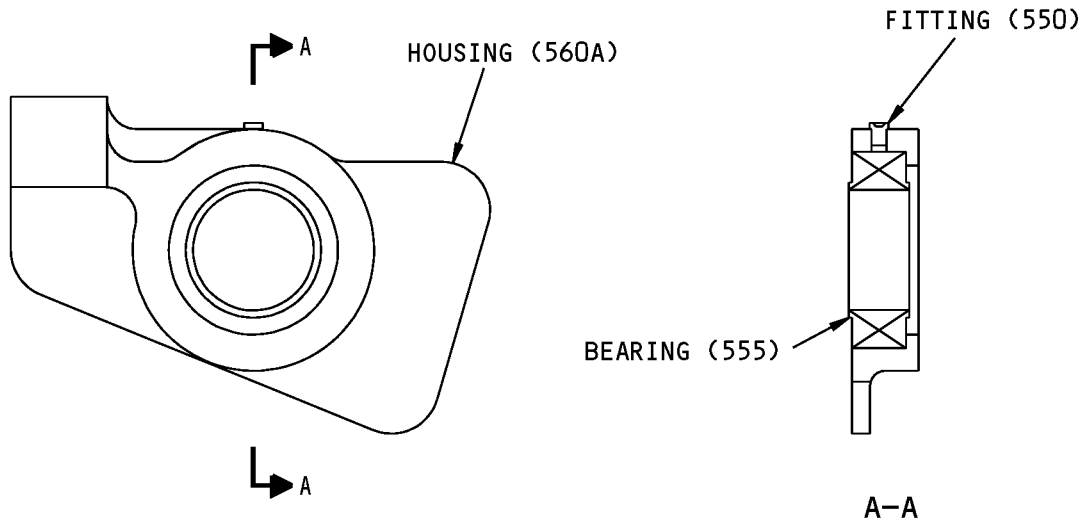
- (1) Do not remove the fitting (550) unless it is damaged or has a defect.
- (2) Remove the bearing (555) from the housing (560A) as shown in REPAIR 57-1, Figure 601.
- (3) Install the bearing (555) into the housing (560A) with grease, D00633 by the shrink-fit procedure as shown in SOPM 20-50-03.

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REPAIR 57-1  
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125/ ALL MACHINED SURFACES UNLESS  
 ✓ SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6379-3 Housing Assembly Repair  
 Figure 601

**52-36-64**

REPAIR 57-1  
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## COMPONENT MAINTENANCE MANUAL

### HOUSING - REPAIR 57-2

142A6379-4

#### 1. General

- A. This procedure has the data necessary to repair the housing (IPL Figure 27, 560A).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 27 for item numbers.
- D. General repair details:
  - (1) Materials: 15-5PH CRES

#### 2. Housing (560A) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Do a Class B magnetic particle examination of the housing (560A) as specified in SOPM 20-20-01.
- (2) Apply cadmium plate (F-15.06) to the surface identified by flagnote 1 as shown in REPAIR 57-2, Figure 601.
- (3) Apply primer, C00259 (F-15.06) to the surface identified by flagnote 1 as shown in REPAIR 57-2, Figure 601.

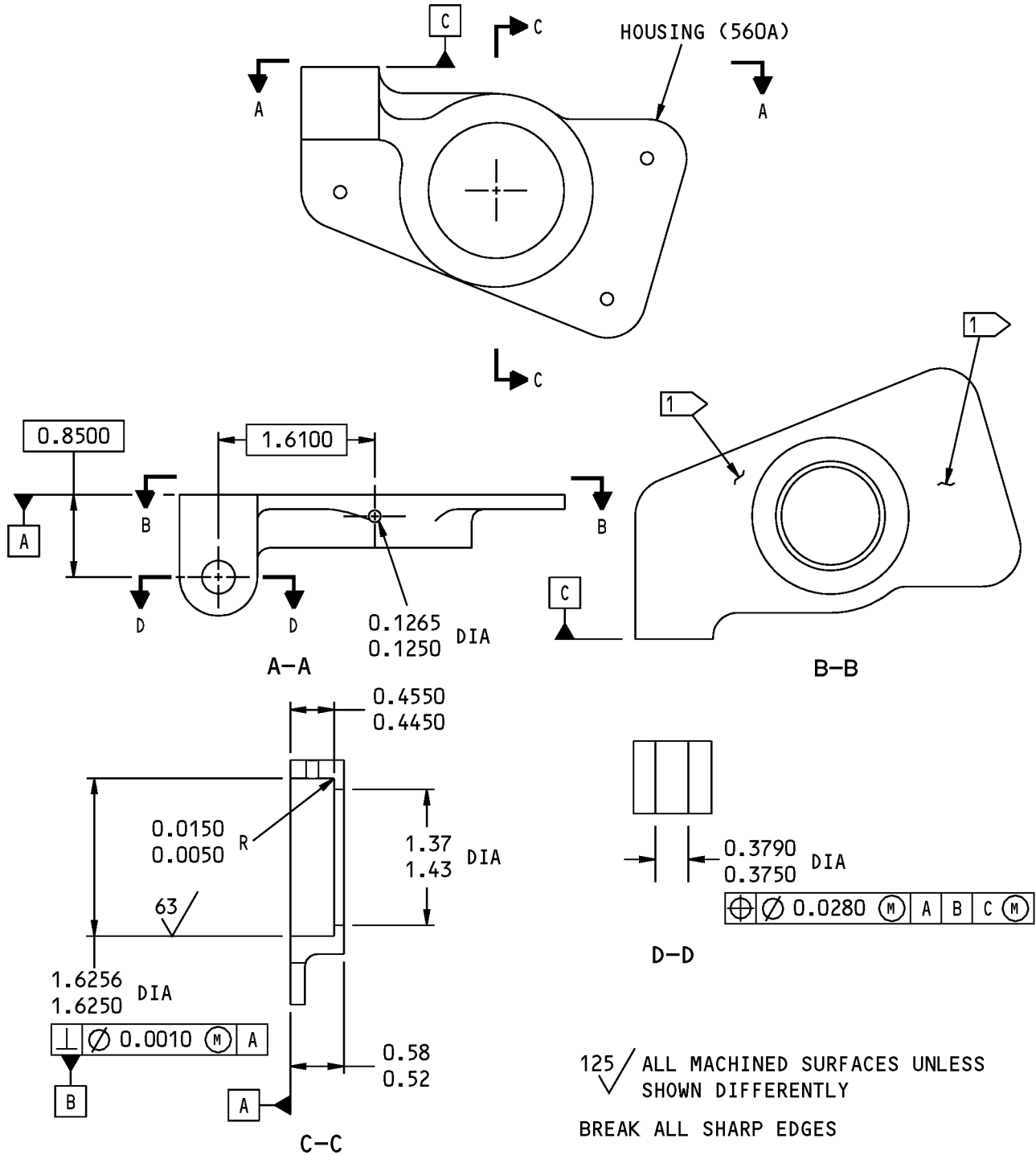
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REPAIR 57-2

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1 APPLY CADMIUM PLATE AND PRIMER TO THIS SURFACE ONLY

125 ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 27

ALL DIMENSIONS ARE IN INCHES

142A6379-4 Housing Repair  
Figure 601

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REPAIR 57-2

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## COMPONENT MAINTENANCE MANUAL

### TUBE ASSEMBLY - REPAIR 58-1

272A4251-31

#### 1. General

- A. This procedure has the data necessary to refinish the tube assembly (70).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 32 for item numbers.
- D. General repair details:
  - (1) Materials: CRES tubing, seamless

#### 2. Tube Assembly (70) Refinish

- A. Procedure

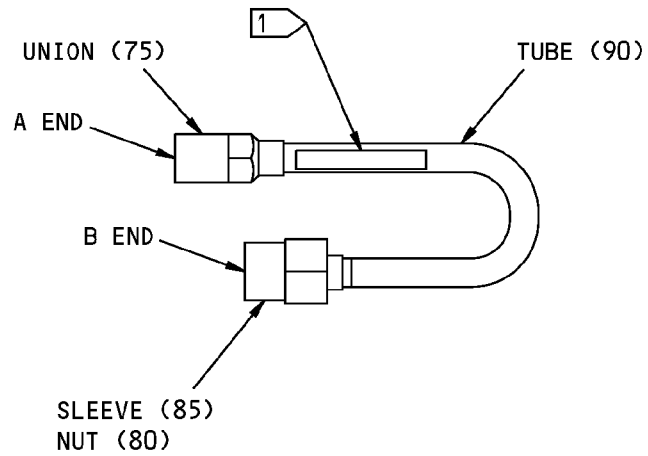
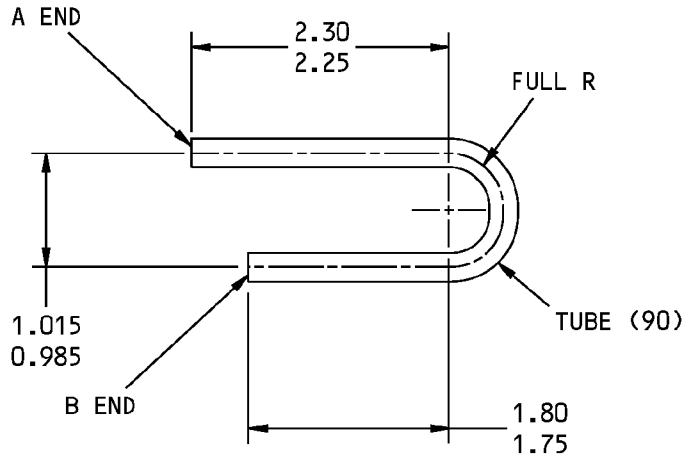
**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Clean the tube assembly (70) (Ref. CLEANING).
- (2) Apply primer, C00259 (F-18.12) to the outer surface of the tube (90).

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REPAIR 58-1  
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THE PART NUMBER IS LOCATED HERE

BREAK ALL SHARP EDGES  
 ITEM NUMBERS REFER TO IPL FIG. 32  
 ALL DIMENSIONS ARE IN INCHES

272A4251-31 Tube Assembly  
 Figure 601

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REPAIR 58-1  
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## COMPONENT MAINTENANCE MANUAL

### CRANK ASSEMBLY - REPAIR 59-1

142A6382-3

#### 1. General

- A. This procedure has the data necessary to replace the bearing in the crank assembly (405).
- B. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- C. Refer to IPL Figure 30 for item numbers.
- D. General repair details:
  - (1) Materials: 15-5PH CRES, 125-145 KSI

#### 2. Bearing (410) Replacement

- A. Procedure

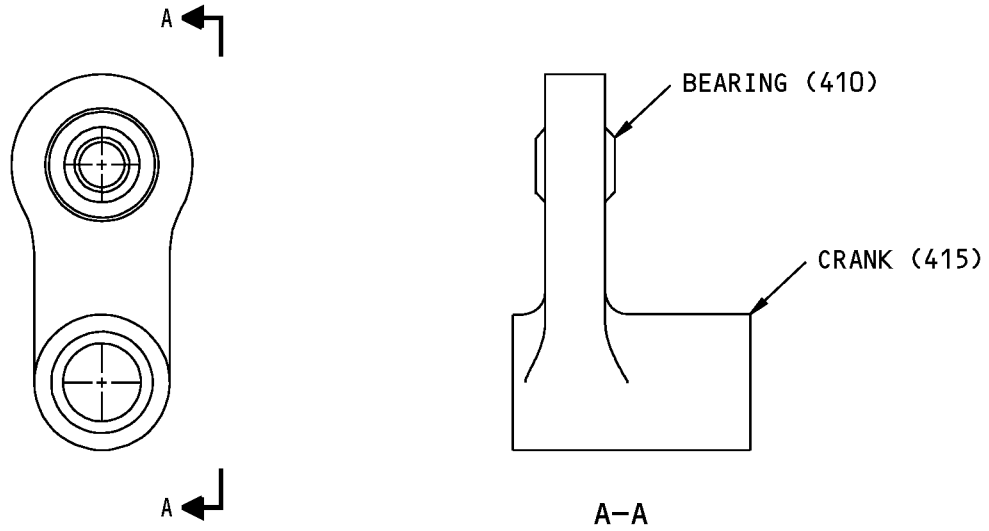
**NOTE:** For finishing materials, refer to SOPM 20-60-02. For lubricants, refer to SOPM 20-60-03.  
For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the bearing (410) from the crank (415) as shown in REPAIR 59-1, Figure 601.
- (2) Install the bearing (410) into the crank (415) as specified in SOPM 20-50-03.

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REPAIR 59-1  
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ITEM NUMBERS REFER TO IPL FIG. 30  
ALL DIMENSIONS ARE IN INCHES

142A6382-3 Crank Assembly  
Figure 601

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REPAIR 59-1  
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## COMPONENT MAINTENANCE MANUAL

### CRANK - REPAIR 59-2

142A6382-4

#### 1. General

- A. This procedure has the data necessary to refinish the crank (415).
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in the procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 30 for item numbers.
- F. General repair details:
  - (1) Materials: 15-5PH CRES, 125-145 KSI

#### 2. Crank (415) Refinish

- A. Procedure

**NOTE:** For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01.

- (1) Do a Class B magnetic particle examination of the crank (415) as specified in SOPM 20-20-01.
- (2) Passivate (F-17.25) the crank all over.

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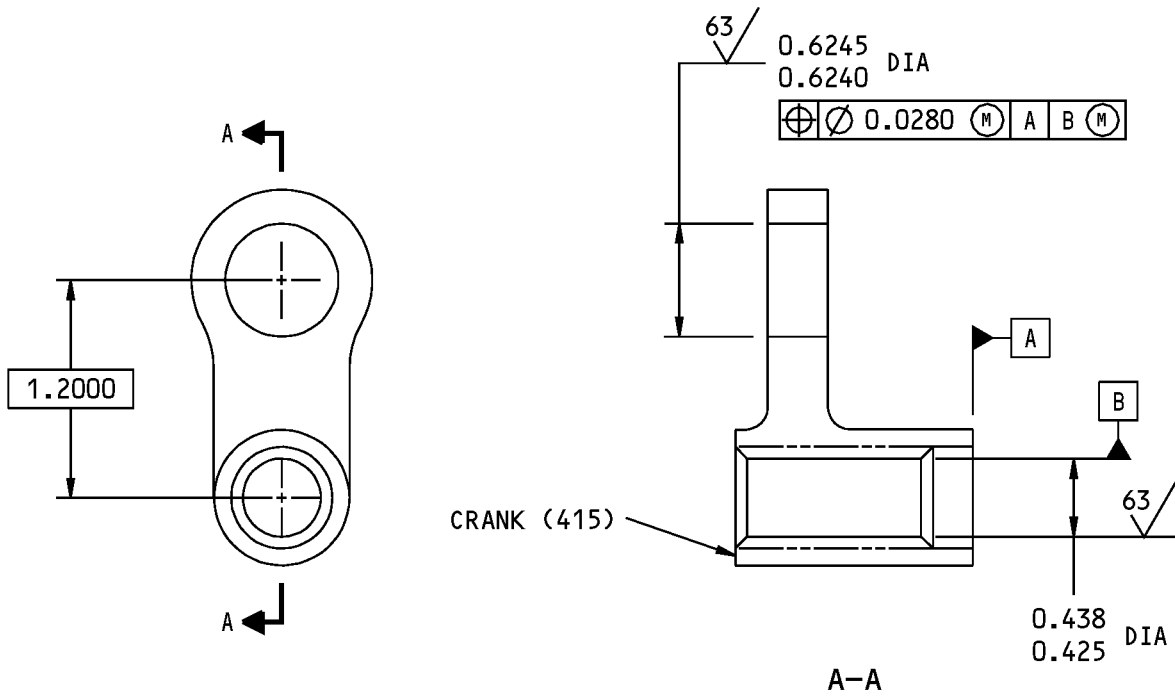
REPAIR 59-2

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125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 30

ALL DIMENSIONS ARE IN INCHES

142A6382-4 Crank Repair  
Figure 601

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REPAIR 59-2

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## COMPONENT MAINTENANCE MANUAL

### ASSEMBLY

#### 1. General

- A. This procedure has the data necessary to assemble the main deck cargo door assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in the procedure.
- C. Assembly is divided into seven separate operations: structure and bracket assemblies IPL Figure 1 thru IPL Figure 26, IPL Figure 37, IPL Figure 38, vent door mechanism IPL Figure 27, sidewall air system and hydraulic plumbing assemblies IPL Figure 28, IPL Figure 29, handle mechanism assembly IPL Figure 30, pull-in hook and latch and lock mechanism assemblies IPL Figure 31 thru IPL Figure 36.

#### 2. Assembly

- A. Procedure

**NOTE:** For bolt and nut installation, refer to SOPM 20-50-01. For installation of safetying devices, refer to SOPM 20-50-02. For protection, storage and handling of airplanes components, refer to SOPM 20-70-01.

- (1) Use standard industry procedures and the steps shown below to assemble the vent door mechanism. Refer to IPL Figure 27 for item numbers.
  - (a) Install the pulleys (130) into the arm assembly (140) with bolts (105), washers (110), nuts (115) and cotter pins (95).
  - (b) Install the arm assembly (140) onto the door assembly (175) with bolts (100, 105), washers (110), nuts (115) and cotter pins (95).
  - (c) Attach the spring (135) to the arm assembly (140) and the door assembly (175).
  - (d) Install pulleys (80), in the intercostal assembly (IPL Figure 1, 170) with the bolts (25), the bushings (60, 65, 70, 75), the washers (30), the nuts (40) and the cotter pins (5).
  - (e) Attach the arm assembly (140) to the hinge assembly (IPL Figure 7, 30) with the bolts (15, 20), the bushings (55), the washers (35), the nuts (45) and the cotter pins (5).
  - (f) Attach the springs (85) to pulleys (80, 130).
 

**NOTE:** Make sure the short, open end of each spring points to the vent door.
  - (g) Install the idler support assembly (400) on the frame (IPL Figure 17, 45) with the bolts (385), the washers (390), and the nuts (395).
  - (h) Install the upper crank assembly (360) on the idler support assembly (400) with the bolt (330), the bearings (345, 350), the washer (335), the nut (340), and the cotter pin (325).
  - (i) Install the idler support assembly (495) on the frame (IPL Figure 17, 45) with the bolts (480), the washers (485), and the nuts (490).
  - (j) Install the lower crank assembly (455) on the idler support assembly (495) with the bolt (425), the bushings (440, 445), the washer (430), the nut (435), and the cotter pin (420).
  - (k) Attach the non-adjustable end of the push rod assembly (215), in the middle of the upper crank assembly (360) with the bolt (195), the washer (200), the nut (205) and the cotter pin (190).
  - (l) Attach the push rod assembly (215) to the hinge arm assembly (140) with the bolt (10), the bushing (50), the washer (30), the nut (40) and the cotter pin (5).

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ASSEMBLY

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- (m) Attach the bearing (300) of the push rod assembly (280), in the end of the upper crank assembly (360) with the bolt (255), the bushing (275), the washer (265), the nut (270) and the cotter pin (250).
- (n) Attach the rod end (305) of the push rod assembly (280), in the lower crank assembly (455) with the bolt (260), the bushing (275), the washer (265), the nut (270) and the cotter pin (250).

**3. Install**

**NOTE:** For bolt and nut installation, refer to SOPM 20-50-01.

- A. Use standard industry procedures and the steps shown below to assemble this vent door assembly (xx).

**Table 701: Torque Table**

IPL FIG & ITEM	NAME	TORQUE (POUND-INCHES)
IPL Fig. 2		
TBD		
*[1]*[2]*[3]*[4]		

\*[1] Item must be able to withstand this torque value  
 \*[2] Apply the torque to the nut of the specified bolt  
 \*[3] Initial torque  
 \*[4] Torque after sealant has squeezed out



**COMPONENT MAINTENANCE MANUAL**

**FITS AND CLEARANCES**

**(NOT APPLICABLE)**

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FITS AND CLEARANCES

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**SPECIAL TOOLS, FIXTURES, AND EQUIPMENT**

**(NOT APPLICABLE)**

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SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

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## COMPONENT MAINTENANCE MANUAL

### ILLUSTRATED PARTS LIST

#### 1. Introduction

- A. The Illustrated Parts List (IPL) contains an illustration and a list of component parts you can repair or replace. The Illustrated Parts Catalog (IPC) shows how to use the Boeing part number system.
- B. This shows how parts are related: The relation of each item to its next higher assembly (NHA) is shown in the NOMENCLATURE column. Use the indenture system that follows:

1	2	3	4	5	6	7
.	Assembly					
.	Attaching parts for assembly					
.	.	Detail parts for assembly				
.	.	Subassembly				
.	.	Attaching parts for subassembly				
.	.	.	Detail parts for subassembly			
.	.	.	Sub-subassembly			
.	.	.	Attaching parts for subassembly			
.	.	.	.	Details parts for sub-subassembly		
						Detail Installation Parts (Included only if installation parts may be sent to the shop as part of assembly)

- C. Each top assembly is given one use code letter (A, B, C, etc.) in the USAGE CODE column. All subsequent component parts in the list can have one or more of the use code letters to show effectivity to top assemblies. A component part without a use code applies to all top assemblies.
- D. An alphabetical letter is added after the item number for optional parts, parts changed by a Service Bulletin, configuration differences (except left-handed and right-handed parts), last engineering releases, and parts added between item numbers in a sequence. The alphabetical letter will not be shown on the illustration for equivalent parts of the same part number.
- E. Color-coded parts are identified with a single digit alpha following the dash number or with "SP" suffix. If the "SP" suffix is used, it represents consolidation of all color codes applicable for a given usage which are not separately listed. Orders for color-coded parts should include the registry number of the airplane for which the parts are ordered.
- F. If a part number is 15 characters long but will not fit in the part number column, the part number will be displayed with a "~" at the end of the line and will be continued on the next line. The "~" denotes that the part number continues on the next line.
- G. Parts changed by a Service Bulletin are shown by PRE SB XXXX and POST SB XXXX added to the NOMENCLATURE column.
- (1) When a new top assembly is added by a Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the top assembly level only. The configuration differences at the detail part level are shown by use code letters.
- (2) When the top assembly part number is not changed by the Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the detail level.
- H. Interchangeable Parts

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ILLUSTRATED PARTS LIST

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Optional (OPT)	The part is optional to and interchangeable with other parts that have the same item number.
Replaces, Replaced by and not interchangeable with (REPLACES, REPLACED BY AND NOT INTCHG/W)	The part replaces and is not interchangeable with the initial part.
Replaces, Replaced by (REPLACES, REPLACED BY)	The part replaces and is interchangeable with, or is an alternative to, the initial part.

### VENDOR CODES

<b>Code</b>	<b>Name</b>
00624	EATON AEROQUIP INC ENGINEERED SYSTEMS DIV 300 S EAST AVE JACKSON, MICHIGAN 49203-1972 FORMERLY AEROQUIP ELBEE PLANT V99879 OR WESTERN PLANT V70128; FORMERLY AEROQUIP AEROSP DIV JACKSON PLANT; FORMERLY V11328 AEROQUIP LINAIR DIV; LAWRENCE PLANT V26622
01673	AIRDROME PRECISION COMPONENTS 3251 E AIRPORT WAY LONG BEACH, CALIFORNIA 90806-2407 FORMERLY AIRDROME PARTS CO
02107	FLOUROCARBON CO OHIO DIV DOVER, OHIO 44622 CANCELLED NO REPLACEMENT FORMERLY SPARTA MANUFACTURING CO
04169	WESTERN SKY INDUSTRIES A DIVISION OF ATLAS CORPORATION 1280 SAN LUIS OBISPO STREET HAYWARD, CALIFORNIA 94544-7916 FORMERLY WESTERN SKY IND VB0008
06383	PANDUIT CORPORATION 17301 RIDGELAND AVENUE TINLEY PARK, ILLINOIS 60477-3048
06710	LAMSON AND SESSIONS CO THE VALLEY-TODECO 12975 BRADLEY AVENUE SYLMAR, CALIFORNIA 91342-3830 FORMERLY VALLEY BOLT CORP VB0097 IN NORTH HOLLYWOOD, CA

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ILLUSTRATED PARTS LIST

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## COMPONENT MAINTENANCE MANUAL

Code	Name
06725	AIR INDUSTRIES CORPORATION 12570 KNOTT STREET GARDEN GROVE, CALIFORNIA 92641-3932 FORMERLY AIR INDUSTRIES OF CALIF IN GARDENA, CALIF.
06950	SCREWCORP VSI AEROSPACE PRODUCTS DIV FAIRCHILD IND DIV 13001 EAST TEMPLE AVENUE PO BOX 730 CITY OF INDUSTRY, CALIFORNIA 91746-1417 FORMERLY VB0096 AND VSI CORP SCREWCORP DIV FORMERLY IN CULVER CITY, CALIFORNIA SCREW CORP SEE V.S.I. CORP SCREWCORP DIVISION
07128	TETRAFLUOR INC 2051 EAST MAPLE AVENUE EL SEGUNDO, CALIFORNIA 90245-5009 FORMERLY ROYAL IND TETRAFLUOR DIV V0667B ENGLEWOOD CALIF
08199	SIERRACIN CORPORATION DBA HARRISON 3020 EMPIRE AVENUE BURBANK, CALIFORNIA 91504-3109 FORMERLY TECHNICAL IND INC OR HARRISON MFG CO DIV AXIAL CORP
OPTK6	SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV 5195 W 4700 SALT LAKE CITY, UTAH 94118 SEE V56878 SPS TECHNOLOGIES INC
11328	Replaced: [V11328] AEROQUIP SEE EATON AEROQUIP V00624 LINAIR ENG A TELEDYNE CO SEE TELEDYNE LINAIR ENGINEERING TELEDYNE INC SEE LINAIR ENGINEERING TELEDYNE LINAIR ENG SEE AEROQUIP CORP LINAIR DIV by Code: Name and Address below 00624: EATON AEROQUIP INC ENGINEERED SYSTEMS DIV 300 S EAST AVE JACKSON, MICHIGAN 49203-1972 FORMERLY AEROQUIP ELBEE PLANT V99879 OR WESTERN PLANT V70128; FORMERLY AEROQUIP AEROSP DIV JACKSON PLANT; FORMERLY V11328 AEROQUIP LINAIR DIV

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ILLUSTRATED PARTS LIST

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## COMPONENT MAINTENANCE MANUAL

Code	Name
11815	CHERRY AEROSPACE FASTENERS DIV OF TEXTRON 1224 EAST WARNER AVENUE PO BOX 2157 SANTA ANA, CALIFORNIA 92707-0157 FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS TOWNSEND DIV OF TEXTRON INC V71087
14397	FABER ENTERPRISES, INCORPORATED 6606 VARIEL AVE CANOGA PARK, CALIFORNIA 91303-2808
14798	DEUTSCH CO METAL COMPONENTS DIV 14800 SOUTH FIGUEROA STREET GARDEN, CALIFORNIA 90248-1795 FORMERLY WEATHERHEAD V79470 FOR AEROSPACE PROD V 61498 DEUSCH CO THE DEUTSCH AEROSPACE FITTINGS CO DIV
15653	ALCOA GLOBAL FASTENERS INC DIV KAYNAR PRODUCTS 800 S STATE COLLEGE BLVD FULLERTON, CALIFORNIA 92831-3001 FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH FORMERLY FAIRCHILD FASTENERS KAYNAR DIV
15860	NEW HAMPSHIRE BALL BEARINGS, INC ASTRO DIVISION 155 LEXINGTON AVENUE LACONIA, NEW HAMPSHIRE 03246-2937 FORMERLY ASTRO BEARING CORP, LOS ANGELES, CALIF.
17446	HUCK INTL INC AEROSPACE FASTENER DIV 900 WATSON CENTER ROAD CARSON, CALIFORNIA 90745-4201 FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL
18076	UMPCO, INCORPORATED 7100 LAMPSON AVENUE GARDEN GROVE, CALIFORNIA 92841-3914 FORMERLY IN CITY OF INDUSTRY, CALIFORNIA

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ILLUSTRATED PARTS LIST

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## COMPONENT MAINTENANCE MANUAL

Code	Name
21335	TIMKEN US CORPORATION DIV FAFNIR 336 MECHANIC STREET LEBANON, NH 03766-0267 FORMERLY FAFNIR BRG AND TEXTRON INC FAFNIR DIV IN NEW BRITAIN, CONNECTICUT ; FORMERLY TORRINGTON CO THE SPECIAL PRODUCTS DIV SUB OF THE INGERSOLL-RAND CO V8D210 FORMERLY TORRINGTON CO FAFNIR BEARING DIV IN TORRINGTON, CT
22175	J & M PRODUCTS INC. 1647 TRUMAN STREET SAN FERNANDO, CALIFORNIA 91340 FORMERLY IN ANAHUM CALIFORNIA AND BURBANK
25220	BUSAK AND SHAMBAN INC SANTA MONICA, CALIFORNIA 90405 OBSOLETE-OUT COMPANY OUT OF BUSINESS
26303	GREENE TWEED IND INC ADVANTEC DIV 7101 PATTERSON DRIVE PO BOX 5037 GARDEN GROVE, CALIFORNIA 92645-5037 FORMERLY OHIO AIRCRAFT SUPPLIES INC IN INGLEWOOD, CALIFORNIA FORMERLY ADVANTEC DIV OF IFP INC, LOS ANGELES, CA V5P801
26879	CORONADO MFG INC 11069 PENROSE AVENUE SUN VALLEY, CALIFORNIA 90352-2722 FORMERLY CORONADO PLASTICS INC IN BURBANK, CALIFORNIA
27238	BRISTOL INDUSTRIES 630 EAST LAMBERT ROAD PO BOX 630 BREA, CALIFORNIA 92621-4119
30974	AEROFIT PRODUCTS INC 6460 DALE STREET BUENA PARK, CALIFORNIA 90621-3115
38443	MRC BEARINGS 402 CHANDLER STREET JAMESTOWN, NEW YORK 14701-3802 FORMERLY MARLIN-ROCKWELL CORP DIV TRW AND TRW INC

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## COMPONENT MAINTENANCE MANUAL

Code	Name
45681	PARKER-HANNIFIN CORPORATION 17325 EUCLID AVENUE CLEVELAND, OHIO 44112-1209
50632	KAMATICS CORP SUB OF KAMAN CORP 1335 BLUE HILLS ROAD BLOOMFIELD, CONNECTICUT 06002-1304
50808	UNITED SUPPLY CO INC 3676 S BROADWAY PLACE LOS ANGELES, CALIFORNIA 90007-4432
50948	PARKER-HANNIFIN CORP HUNTSVILLE AIRCRAFT FACILITY 9400 SOUTH MEMORIAL PARKWAY HUNTSVILLE, ALABAMA 35802 FORMERLY PARKER-HANNIFIN CORP TUBE FITTINGS DIV
52828	REPUBLIC FASTENER MFG CORP 1300 RANCHO CONEJO BLVD NEWBURY PARK, CALIFORNIA 91320-1405 FORMERLY IN SYLMAR, CALIFORNIA
53421	TYTON CORP 7930 FAULKNER ROAD PO BOX 23055 MILWAUKEE, WISCONSIN 53223-3496 FORMERLY V3E655
53551	ALLFAST FASTENING SYSTEMS INC 15200 EAST DON JULIAN ROAD PO BOX 3166 CITY OF INDUSTRY, CALIFORNIA 91745-1001 FORMERLY V0736B FORMERLY ALLFAST INC V5K545
56878	SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV 301 HIGHLAND AVE JENKINTOWN, PENNSYLVANIA 19046 FORMERLY STANDARD PRESSED STEEL FORMERLY IN SALT LAKE, UTAH

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## COMPONENT MAINTENANCE MANUAL

Code	Name
57606	REXNORD CORP PSI BEARINGS DIV 2175 UNION PL SIMI VALLEY, CALIFORNIA 93065-1661 FORMERLY PSI BEARINGS
5M902	ALCOA GLOBAL FASTENERS INC, DIV OF VOI-SHAN PRODUCTS 3000 W LOMITA BLVD TORRANCE, CALIFORNIA 90505-5103 FORMERLY FAIRCHILD INC INC FAIRCHILD AEROSPACE FASTENERS DIV
60119	MONADNOCK CO THE 18301 ARENTH AVENUE ROWLAND HEIGHTS, CALIFORNIA 91748-1288 FORMERLY UNITED CARR FASTENER CORP VB0051 VB0056 VB0076 FORMERLY TRW ELECTRONIC COMPONENTS CINCH-MONADNOCK DIV FORMERLY CINCH-MONADNOCK DIV OF TRW INC V76530 FORMERLY IN CITY OF INDUSTRY, CALIFORNIA
60516	WEST COAST AEROSPACE INC 812 MIRAFLORES STREET SAN PEDRO, CALIFORNIA 90731-1439
61498	Replaced: [V61498] DEUTSCH CO THE SEE V14798 DEUTSCH CO METAL COMPONENTS DIV by Code: Name and Address below 14798: DEUTSCH CO METAL COMPONENTS DIV 14800 SOUTH FIGUEROA STREET GARDENA, CALIFORNIA 90248-1795 FORMERLY WEATHERHEAD V79470 FOR AEROSPACE PROD V61498 DEUTSCH CO THE DEUTSCH AEROSPACE FITTINGS CO DIV
62554	SIMMONDS MECAERO FASTENERS INC 1734 SEQUOIA AVENUE ORANGE, CALIFORNIA 92668
71985	DOW-ELCO INCORPORATED 1313 W OLYMPIC BOULEVARD, PO BOX 669 MONTEBELLO, CALIFORNIA 90641-5010

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## COMPONENT MAINTENANCE MANUAL

Code	Name
72962	HARVARD INDUSTRIES INC 3 WERNER WAY SUITE 210 LEBANON, NEW JERSEY 08833 FORMERLY ESNA V7A079 FORMERLY ELASTIC STOP NUT IN UNION, NJ
73134	ROLLER BEARING COMPANY OF AMER DBA HEIM BEARINGS DIV 60 ROUND HILL RD FAIRFIELD, CONNECTICUT 06430-0000 FORMERLY INCOM INTL HEIM DIV; HEIM UNIVERSAL CORP INCOM; FORMERLY HEIM DIV INCOM INTL; IMO IND HEIM BEARINGS DIV
73197	HI-SHEAR TECHNOLOGY CORP 2600 SKYPARK DRIVE TORRANCE, CALIFORNIA 90509
77896	REXNORD INC BEARING OPERATION 2400 CURTIS STREET DOWNERS GROVE, ILLINOIS 60515-4005 FORMERLY SHAEFER BEARING DIV REX CHAINBELT FORMERLY REX CHAINBELT INC BEARING DIV.
79550	MURPHY INDUSTRIES INC 2801 ROCKCREEK PARKWAY PO BOX 7499 NORTH KANSAS CITY, MISSOURI 64116 FORMERLY WHITAKER CABLE CORPORATION
80539	SPS TECHNOLOGIES INC DIV AERPSOACE - SANTA ANA 2701 SOUTH HARBOR BOULEVARD SANTA ANA, CALIFORNIA 92704-5803 FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539 AND STANDARD PRESSED STEEL WESTERN DIV V17279
83086	NEW HAMPSHIRE BALL BEARING, INC HITECH DIVISION 172 JAFFREY ROAD PETERBOROUGH, NEW HAMPSHIRE 03458

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## COMPONENT MAINTENANCE MANUAL

Code	Name
83930	ADEL WIGGINS GROUP 5000 TRIGGS STREET LOS ANGELES, CALIFORNIA 90022-4833 FORMERLY ADEL PROD DIV OF DELAVAL TURBINE CALIF INC; FORMERLY EXACTO IND V72285; FORMERLY DELAVAL ADEL FSTN DIV FORMERLY TRANSAMERICA DELAVAL ADEL FTNRS DIV; FORMERLY IMO DELAVAL IN HUNTINGTON, WV
84971	TA MFG CO TA DIV 28065 W FRANKLIN PKY PO BOX 931 VALENCIA, CALIFORNIA 91380-9031 FORMERLY IN LA, CALIF; SUB OF CRITON CORP, GLENDALE, CALIF
91812	ESTERLINE MASON 13955 BALVOA ROAD SYLMAR, CALIFORNIA 91342 FORMERLY JANCO CORPORATION
91929	HONEYWELL INC MICRO SWITCH DIV 11 WEST SPRING STREET FREEPORT, ILLINOIS 61032 FORMERLY MICRO SWITCH A DIV OF HONEYWELL FORMERLY V74059 AND V40228
92003	PARKER-HANNIFIN CORPORATION 14300 ALTON PKWY IRVINE, CALIFORNIA 92618 FORMERLY PARKER AIRCRAFT V02689; FORMERLY SCHULZ TOOL & MFG V82267; FORMERLY PARKER-BERTEA AEROSPACE GROUP
92215	FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV 3010 W LOMITA BLVD TORRANCE, CALIFORNIA 90505-5102 FORMERLY VOI-SHAN IN CULVER CITY, CALIF
92555	LEE COMPANY 2 PETTIPAUG ROAD PO BOX 424 WESTBROOK, CONNECTICUT 06498-1543

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## COMPONENT MAINTENANCE MANUAL

Code	Name
94878	RAYBESTOS-MANHATTAN INC PACIFIC COAST DIV FULLERTON, CALIFORNIA 92631 BUSINESS DISCONTINUED
97393	SHUR-LOK CORPORATION 2541 WHITE ROAD PO BOX 19584 IRVINE, CALIFORNIA 92623-9584 FORMERLY SHUR LOK CORP VB0060 FORMERLY IN SANTA ANA, CALIFORNIA 92714
97820	BUSAK AND SHAMBAN INC BEARING DIV 711 MITCHELL ROAD PO BOX 665 NEWBURY PARK, CALIFORNIA 91320-2214 FORMERLY IN CULVER CITY, CALIF; FORMERLY SHAMBAN W S & CO
97928	Replaced: [V97928] SEE V17446 HUCK INTL by Code: Name and Address below 17446: HUCK INTL INC AEROSPACE FASTENER DIV 900 WATSON CENTER ROAD CARSON, CALIFORNIA 90745-4201 FORMERLY V32134 REYNOLD INC; FORMERLY V97928 HUCK INTL
9N513	VOI SHAN/CHATSWORTH DIV OF VSI CORP SUB OF FAIRCHILD IND CHATSWORTH, CALIFORNIA 91311-5013 COMPANY NO LONGER WISHES TO BE CONSIDERED FOR FED CONTRACTG
S0352	NIPPON MINIATURE BEARING CO LTD TOKYO, JAPAN
S5006	KOITO MFG CO LTD 4-8-3 TAKANAWA MINATO KU TOKYO, 108 JAPAN FORMERLY V0810B

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
025029-04		32	60	1
10-60912-4		1	815	1
102B13171-3		21	35	2
102F9201-3		13	85	4
102F9201M3		20	60	1
		38	40	4
102F9201M4		20	100	2
102F9220-3		9	10	2
		16	235	4
102F9220-4		9	15	1
		16	25	16
102LH9031-3		26	190	6
102LH90313		26	190	6
109K9457-3		24	15	108
130069		3	20	4
		3	40	25
130120G		29	80	2
13200-5001		31	45	1
142A6000-1		1	1A	RF
142A6000-2		1	1B	RF
142A6030-1		1	985	1
142A6100-1		17	100	1
142A6101-9		17	95	1
142A6102-3		17	90	1
142A6103-3		17	80	1
142A6104-3		17	70	1
142A6105-5		17	60	1
142A6106-5		17	45	1
142A6107-3		17	35	1
142A6108-6		17	30A	1
142A6109-1		17	25	1
142A6110-1		1	760	1
		17	1A	RF
142A6120-1		17	125	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
142A6121-1		17	120	1
142A6122-3		17	115	1
142A6123-1		17	110	1
142A6124-1		17	105	1
142A6125-1		17	85	1
142A6126-1		17	75	1
142A6127-1		17	65	1
142A6128-5		17	50	1
142A6128-7		17	55	1
142A6129-1		17	40	1
142A6130-1		1	720	1
		9	1A	RF
142A6131-1		9	130	1
142A6132-3		9	200	1
142A6133-1		9	90	1
142A6133-3		9	95	1
142A6134-1		9	85	1
142A6134-11		5	170	1
142A6134-13		5	175	1
142A6134-15		5	180	1
142A6134-17		5	185	1
142A6134-19		5	190	1
142A6134-21		5	195	1
142A6134-23		5	200	1
142A6134-25		5	205	1
142A6134-27		5	210	1
142A6134-3		9	125	1
142A6134-5		9	120	1
142A6134-7		9	80	1
142A6134-9		9	75	1
142A6135-1		9	70	1
142A6135-3		9	65	1
142A6136-1		1	830	1
		25	1A	RF
142A6137-1		25	150	1

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
142A6138-5		9	195	1
142A6138-7		9	190	1
142A6140-11		1	185	1
142A6140-9		1	170	1
142A6141-1		1	5	1
142A6142-1		1	80	1
142A6143-1		1	115	1
142A6144-1		1	220	1
142A6145-1		1	250	1
142A6146-1		1	320	1
142A6147-1		1	380	1
142A6148-1		1	445	1
142A6149-1		1	510	1
142A6151-1		1	65	1
142A6151-11		1	40	1
142A6151-13		1	35	1
142A6151-15		1	30	1
142A6151-17		1	45	1
142A6151-3		1	60	1
142A6151-5		1	55	1
142A6151-7		1	50	1
142A6152-1		1	105	1
142A6152-5		1	100	1
142A6153-1		1	205	1
142A6153-11		1	165	1
142A6153-13		1	155	1
		1	235	1
142A6153-15		1	95	1
		1	160	1
142A6153-3		1	200	1
142A6153-5		1	195	1
142A6153-7		1	190	1
142A6154-1		1	240	1
142A6155-1		1	275	1
142A6155-11		1	300	1

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
142A6155-13		1	305	1
142A6155-3		1	280	1
142A6155-5		1	285	1
142A6155-7		1	290	1
142A6155-9		1	295	1
142A6156-1		1	335	1
142A6156-11		1	360	1
142A6156-13		1	365	1
142A6156-3		1	340	1
142A6156-5		1	345	1
142A6156-7		1	350	1
142A6156-9		1	355	1
142A6157-1		1	430	1
142A6157-13		1	400	1
142A6157-15		1	405	1
142A6157-17		1	420	1
142A6157-19		1	415	1
142A6157-3		1	425	1
142A6157-9		1	410	1
142A6158-1		1	495	1
142A6158-11		1	470	1
142A6158-13		1	465	1
142A6158-15		1	485	1
142A6158-17		1	480	1
142A6158-3		1	490	1
142A6158-9		1	475	1
142A6159-1		1	560	1
142A6159-11		1	585	1
142A6159-13		1	590	1
142A6159-3		1	565	1
142A6159-5		1	570	1
142A6159-7		1	575	1
142A6159-9		1	580	1
142A6160-5		1	545	5
142A6160-7		1	260	5

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
142A6162-1		1	615	1
142A6163-1		1	630	1
142A6163-3		1	635	1
142A6163-5		1	640	1
142A6164-1		1	835	1
		26	1A	RF
142A6165-1		26	170	1
142A6165-3		26	165	1
142A6165-5		26	160	1
142A6165-7		26	155	1
142A6166-1		26	300	1
142A6166-11		26	235	1
142A6166-13		26	285	1
142A6166-15		26	230	1
142A6166-3		26	245	1
142A6166-5		26	295	1
142A6166-7		26	240	1
142A6166-9		26	290	1
142A6168-1		26	320	1
142A6168-3		26	315	1
142A6168-5		26	310	1
142A6168-7		26	305	1
142A6169-1		26	100	1
142A6169-3		26	95	1
142A6169-5		26	90	1
142A6169-7		26	85	1
142A6170-1		1	660	1
		4	1A	RF
142A6171-2		4	55A	1
142A6172-2		4	70A	1
142A6174-1		4	65	4
142A6175-1		4	50	1
142A6179-1		4	75	1
142A6179-3		4	80	1
142A6179-5		4	85	1

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
142A6180-1		1	650	1
		2	1A	RF
142A6181-1		2	70	1
142A6181-3		2	85	1
142A6183-1		26	70	1
142A6183-3		26	65	1
142A6183-5		26	60	1
142A6183-7		26	55	1
142A6184-1		2	20	1
142A6184-3		2	40	1
142A6184-5		2	15	1
142A6184-7		2	35	1
142A6185-1		26	265	1
142A6185-11		26	200	1
142A6185-13		26	250	1
142A6185-15		26	195	1
142A6185-3		26	210	1
142A6185-5		26	260	1
142A6185-7		26	205	1
142A6185-9		26	255	1
142A6187-1		2	175	1
142A6187-17		2	120	2
142A6187-19		2	140	1
142A6187-21		2	125	1
142A6187-23		2	145	1
142A6187-3		2	200	1
142A6187-5		2	170	1
142A6187-7		2	195	1
142A6190-1		1	800	1
		21	1A	RF
142A6191-1		21	20	1
142A6191-3		21	25	1
142A6192-1		21	50	1
142A6192-3		21	55	1
142A6193-1		21	40	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
142A6193-3		21	45	1
142A6197-25		9	155	6
142A6197-26		9	160	2
142A6197-27		9	165	1
142A6197-29		9	170	2
142A6197-33		1	15	1
		1	130	1
142A6197-35		25	135	1
142A6197-37		25	145	1
142A6197-39		25	140	1
142A6197-40		25	130	1
142A6197-41		25	125	1
142A6197-43		25	115	7
142A6197-44		25	110	7
142A6197-45		25	120	1
142A6197-46		25	105	1
142A6197-47		9	150	1
142A6197-7		4	20	1
142A6197-8		4	25	1
142A6199-1		1	395	2
		1	460	2
142A6200-1		1	755	1
		16	1A	RF
142A6204-1		16	275	1
142A6204-3		16	290	1
142A6205-1		16	225	7
142A6205-3		16	240	1
142A6205-5		16	245	1
142A6205-7		16	260	1
142A6206-3		16	10	2
142A6208-1		16	265	7
142A6208-3		16	280	1
142A6209-1		16	270	2
142A6209-3		16	285	2
142A6210-1		1	665	1

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		5	1A	RF
142A6211-1		5	215	1
142A6211-3		5	260	1
142A6213-1		5	220	1
142A6213-11		5	245	1
142A6213-13		5	250	1
142A6213-15		5	255	1
142A6213-3		5	225	1
142A6213-5		5	230	1
142A6213-7		5	235	1
142A6213-9		5	240	1
142A6214-11		5	50	1
142A6214-9		5	45	1
142A6220-11		16	160	1
142A6220-13		16	80	1
142A6220-15		16	125	1
142A6220-17		16	75	1
142A6220-3		16	120	1
142A6220-5		16	130	2
142A6220-7		16	155	1
142A6220-9		16	135	3
142A6230-1		1	820	1
		23	1A	RF
142A6231-3		23	120	1
142A6231-7		23	125	1
142A6231-9		23	115	1
142A6232-3		23	10	1
142A6232-5		23	15	1
142A6232-7		23	140	1
142A6233-1		23	90	1
142A6233-3		23	85	1
142A6233-5		23	80	1
142A6233-7		23	75	1
142A6234-11		23	50	1
142A6234-13		23	55	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
142A6240-1		1	675	1
		7	1A	RF
142A6240-3		7	45	2
142A6241-1		7	30	2
142A6241-3		7	40	1
142A6241-5		7	60	1
142A6241-7		7	65	1
142A6244-1		7	95	1
142A6244-3		7	90	1
142A6250-1		1	840	1
142A6251-1		1	865	1
142A6270-1		1	745	1
		14	1A	RF
142A6272-1		14	115	4
142A6272-13		25	65	3
142A6272-15		25	70	6
142A6272-17		25	75	2
142A6272-21		1	555	4
142A6272-23		1	550	1
142A6272-25		25	30	2
142A6272-27		14	70	1
142A6272-29		14	75	1
142A6272-3		14	110	1
142A6272-31		14	65	1
142A6272-7		14	105	2
142A6273-1		14	145	1
142A6275-1		1	825	1
		24	1A	RF
142A6276-1		24	20	1
142A6276-3		24	25	1
142A6276-5		24	30	1
142A6276-7		24	35	1
142A6276-9		24	40	1
142A6280-1		1	735	1
		12	1A	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
142A6281-1		1	750	1
		15	1A	RF
142A6282-1		1	685	1
142A6282-2		1	685A	1
142A6284-1		1	730	1
		11	1A	RF
142A6285-1		12	100	1
142A6285-10		12	185	1
142A6285-11		12	95	1
142A6285-12		12	190	1
142A6285-13		12	230	1
142A6285-14		12	270	1
142A6285-15		12	75	2
142A6285-16		12	170	1
142A6285-17		12	225	1
142A6285-18		12	265	1
142A6285-19		12	80	1
142A6285-2		12	195	1
142A6285-20		12	175	1
142A6285-21		12	85	1
142A6285-22		12	180	1
142A6285-23		12	220	1
142A6285-24		12	260	1
142A6285-25		12	60	1
142A6285-26		12	155	1
142A6285-27		12	65	1
142A6285-28		12	160	1
142A6285-29		12	70	1
142A6285-3		12	105	1
142A6285-30		12	165	1
142A6285-31		12	145	1
142A6285-32		12	150	1
142A6285-33		12	135	1
		12	255	1
142A6285-34		12	130	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
142A6285-35		12	125	1
142A6285-36		12	140	1
142A6285-37		12	110	1
142A6285-38		12	205	1
142A6285-4		12	200	1
142A6285-7		12	235	1
142A6285-8		12	275	1
142A6285-9		12	90	1
142A6286-1		11	35	4
142A6286-11		11	55	1
142A6286-13		11	45	1
142A6286-15		11	60	1
142A6286-17		11	50	1
142A6286-3		11	40	8
142A6286-5		11	25	16
142A6286-7		11	65	1
142A6286-9		11	30	2
142A6287-1		10	70	1
142A6287-11		11	110	1
142A6287-13		11	105	1
142A6287-15		11	100	1
142A6287-17		11	135	1
142A6287-19		11	130	1
142A6287-2		10	80	3
142A6287-21		11	125	1
142A6287-23		11	120	1
142A6287-25		1	695	10
142A6287-27		11	140	1
142A6287-29		20	70	1
142A6287-3		10	65	1
142A6287-31		20	45	3
142A6287-33		20	50	4
142A6287-35		20	65	1
142A6287-37		10	35	1
142A6287-39		10	45	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
142A6287-41		10	55	1
142A6287-43		10	40	2
142A6287-45		10	50	1
142A6287-47		10	60	1
142A6287-49		20	80	3
142A6287-5		20	90	2
142A6287-51		1	140	1
142A6287-53		20	47	1
142A6287-6		20	105	1
142A6287-7		20	140	1
142A6287-9		11	115	1
142A6288-1		15	20	1
142A6288-10		15	35	1
142A6288-11		11	95	1
142A6288-13		11	90	1
142A6288-15		11	85	1
142A6288-17		11	80	1
142A6288-19		11	160	1
142A6288-2		15	40	1
142A6288-21		11	165	9
142A6288-23		11	170	1
142A6288-25		11	155	1
142A6288-27		11	150	1
142A6288-29		11	145	1
142A6288-33		15	55	1
142A6288-34		15	65	1
142A6288-35		15	60	1
142A6288-36		15	75	1
142A6288-37		10	105	2
142A6288-38		16	115	1
142A6288-39		16	100	4
142A6288-5		15	25	1
142A6288-6		15	45	1
142A6288-7		15	30	1
142A6288-8		15	50	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
142A6290-1		1	682	1
		38	1A	RF
142A6290-2		1	682A	1
		38	1B	RF
142A6291-1		20	110	1
142A6291-3		20	125	1
142A6292-1		38	20	1
142A6293-1		1	795	1
		20	1A	RF
142A6294-1		20	120	1
142A6294-3		20	135	1
142A6295-1		20	115	1
142A6295-3		20	130	1
142A6296-1		1	740	1
		13	1A	RF
142A6297-1		1	725	1
		10	1A	RF
142A6298-1		38	30	1
142A6298-3		38	45	1
142A6298-5		38	60	1
142A6300-1		1	930	1
		34	1A	RF
142A6300-2		1	930A	1
		34	1B	RF
142A6301-1		34	245	4
142A6301-3		34	260	1
142A6301-5		34	250	1
142A6301-6		34	265	1
142A6302-1		34	320	1
142A6302-2		34	320A	1
142A6303-1		34	400	1
142A6304-1		34	325	3
142A6304-2		34	330	1
142A6304-4		34	345	1
142A6304-5		34	350	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
142A6304-7		34	380	1
142A6304-8		34	395	1
142A6305-1		34	360	1
142A6305-2		34	375	1
142A6306-1		34	80	1
142A6306-2		34	95	1
142A6306-3		34	85	1
142A6306-4		34	90	1
142A6307-1		34	35	4
142A6307-2		34	55	1
142A6309-10		34	105	1
142A6309-3		34	155	1
142A6309-4		34	100	1
142A6309-7		34	145	1
142A6309-8		34	110	1
142A6309-9		34	150	1
142A6310-5		34	120	1
142A6310-6		34	115	1
142A6310-7		34	140	1
142A6310-8		34	135	1
142A6311-1		34	165	1
142A6311-2		34	160	1
142A6312-1		34	235	4
142A6312-2		34	240	1
142A6314-1		26	280	1
142A6314-2		26	225	1
142A6315-1		26	80	1
142A6316-1		34	355	2
142A6317-1		34	17	4
		36	25	1
142A6317-2		32	25	2
		36	15	1
142A6320-1		1	920	1
		33	1A	RF
142A6320-2		1	925	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		33	5	RF
142A6321-1		33	280	1
142A6321-2		33	295	1
142A6322-1		33	300	1
142A6322-2		33	305	1
142A6323-1		33	245	1
142A6323-2		33	250	1
142A6323-3		33	270	1
142A6323-4		33	275	1
142A6324-1		33	30	1
142A6325-1		33	50	1
142A6326-1		33	35	1
142A6326-2		33	45	1
142A6327-1		33	55	1
142A6327-2		33	65	1
142A6329-10		33	215A	1
142A6329-11		33	225A	1
142A6329-12		33	230A	1
142A6329-9		33	210A	1
142A6331-1		33	235	1
142A6331-2		33	240	1
142A6332-1		26	15	1
142A6332-3		26	30	1
142A6332-5		26	20	1
142A6332-6		26	35	1
142A6333-1		33	105	1
142A6333-2		33	110	1
142A6333-3		33	130	1
142A6333-4		33	135	1
142A6340-1		1	935	1
		35	1A	RF
142A6340-2		1	935A	1
		35	1B	RF
142A6341-1		35	25	1
142A6341-2		35	25A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
142A6342-1		35	80	1
142A6342-3		35	75	1
142A6342-4		35	80A	1
142A6342-5		35	75A	1
142A6343-1		35	55	3
142A6344-1		35	35	1
142A6344-2		35	30	1
142A6344-3		35	50	1
142A6344-4		35	45	1
142A6346-1		30	160	1
142A6346-2		30	165	1
142A6346-3		30	170	1
142A6346-4		30	190	1
142A6346-5		30	195	1
142A6346-6		30	200	1
142A6348-1		35	70	3
142A6348-2		35	60	2
142A6348-3		35	65	3
142A6348-4		35	60A	2
142A6349-10		30	245	1
142A6349-12		30	255	1
142A6349-13		30	225A	1
142A6349-14		30	250A	1
142A6349-7		30	220	1
142A6349-9		30	230	1
142A6352-1		16	200	2
142A6352-10		16	180A	1
142A6352-11		16	175A	1
142A6352-2		16	205	3
142A6352-3		16	210	1
142A6352-4		16	180	1
142A6352-5		16	175	1
142A6352-7		16	200A	2
142A6352-8		16	205A	3
142A6352-9		16	210A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
142A6360-1		1	875	1
		27	1A	RF
142A6362-1		27	85	2
142A6364-1		27	285	1
142A6364-2		27	280	1
142A6364-3		27	320	1
142A6364-4		27	315	1
142A6365-1		27	135	1
142A6366-1		27	660	1
142A6367-1		27	665	1
142A6367-2		27	690	1
142A6368-1		27	675	1
142A6368-2		27	700	1
142A6369-1		27	725	1
142A6369-2		27	740	1
142A6371-3		27	175	1
142A6371-4		27	185	1
142A6372-1		27	595	1
142A6372-10		30	95	1
142A6372-11		27	215	1
142A6372-12		27	245	1
142A6372-2		30	45	1
142A6372-3		30	55	1
142A6372-4		30	40	1
142A6372-5		30	50	1
142A6372-6		27	625	1
142A6372-7		30	90	1
142A6372-8		30	100	1
142A6372-9		30	85	1
142A6374-1		27	140	1
142A6374-2		27	165	1
142A6375-1		27	655	1
142A6376-1		27	670	1
142A6376-2		27	695	1
142A6377-1		27	400	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
142A6377-2		27	415	1
142A6378-1		27	495	1
142A6378-2		27	510	1
142A6379-3		27	545A	1
142A6379-4		27	560A	1
142A6380-1		1	890	1
		30	1A	RF
142A6381-1		30	365	1
142A6382-3		30	405	1
142A6382-4		30	415	1
142A6384-1		30	525	1
142A6384-2		30	570	1
142A6385-1		30	455	1
142A6386-1		30	305	1
142A6387-1		30	500	1
142A6388-2		30	505	1
142A6389-2		30	520	1
142A6390-1		30	420	1
142A6390-2		30	435	1
142A6394-1		30	285	1
142A6394-2		30	300	1
142A6395-1		30	345	1
142A6395-2		30	355	1
142A6400-1		1	810	1
142A6410-1		1	805	1
		22	1A	RF
142A6411-1		22	75	1
142A6411-11		22	50	1
142A6411-3		22	70	1
142A6411-5		22	65	1
142A6411-7		22	60	1
142A6411-9		22	55	1
142A6412-1		22	85	1
142A6412-3		22	80	1
142A6560-1		27	90	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
142A6561-1		27	360	1
142A6561-2		27	380	1
142A6562-1		27	455	1
142A6562-2		27	475	1
142A6563-1		27	170	1
142A6566-1		27	745	1
142A6566-2		27	780	1
142A6567-1		27	705	1
144A9434-7		12	250	1
19396U12DF		8	20	6
2-010890604J		29	40	1
2-02903-04H		32	85	1
2045081-1		1	780	79
2055300		19	5	22
2055309		1	775	28
2055320-1		1	785	2
2100-111		32	135	2
		36	95	2
2100-114		32	145	4
		36	105	4
2100-214		32	140	2
		36	100	2
214A3201-3		1	880	1
		28	1A	RF
214A3201-4		1	880A	1
		28	1B	RF
214A3203-1		28	5	5
258A4210-1		1	940	1
		36	1A	RF
258A4211-1		1	910	1
		32	1A	RF
258A4211-2		1	915	1
		32	5	RF
258A4212-1		1	895	1
		31	1A	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
258A4212-2		1	900	1
		31	5	RF
258A4212-3		1	905	1
		31	10	RF
258A4213-1		31	40	1
258A4214-1		32	45	1
272A4200-1		1	885	1
		29	1A	RF
272A4200-2		1	885A	1
		29	1B	RF
272A4251-1		29	170	1
272A4251-10		29	175	1
272A4251-11		29	285	1
272A4251-12		29	290	1
272A4251-13		29	295	1
272A4251-14		29	300	1
272A4251-15		29	305	1
272A4251-16		29	310	1
272A4251-17		29	315	1
272A4251-18		29	180	1
272A4251-19		29	185	1
272A4251-2		29	250	1
272A4251-20		29	320	1
272A4251-21		29	325	1
272A4251-22		29	190	1
272A4251-23		29	195	1
272A4251-24		29	330	1
272A4251-25		29	335	1
272A4251-26		29	200	1
272A4251-27		29	205	1
272A4251-28		29	210	1
272A4251-29		29	230	1
272A4251-3		29	255	1
272A4251-30		29	235	1
272A4251-31		32	70	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
272A4251-32		32	90	1
272A4251-34		29	315A	1
272A4251-35		29	190A	1
272A4251-36		29	195A	1
272A4251-4		29	260	1
272A4251-5		29	265	1
272A4251-6		29	270	1
272A4251-7		29	275	1
272A4251-8		29	280	1
272A4251-9		29	225	1
272A4271-1		29	160	2
273A2508-13		32	215	1
		36	175	1
284A0100-1		1	945	1
		37	1A	RF
284A0305-1		1	950	1
287A4011-9		13	95	2
2TCC06		22	35	97
		22	35	97
31875-4H		32	75	1
35056V04		32	75	1
35235V04		32	85	1
393-12AF		8	20	6
393A12AF		8	20	6
411A1444-1		3	50	1
411A1444-2		3	30	1
411A1445-1		3	35	1
411A1445-2		3	15	1
411A1445-3		3	45	1
411A1445-4		3	25	1
411A1446-1		1	655	1
		3	1A	RF
411A4210-2		1	770	1
411A4402-64		6	25	1
411A4402-65		6	10	8

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
411A4402-66		6	20	2
411A4402-67		6	15	2
411A4402-68		6	5	1
411A4412-22		19	10	2
411A4412-26		19	15	2
411A4412-27		19	20	6
411A4412-28		19	25	1
411A4412-29		19	30	1
411A4412-30		19	35	1
411A4412-31		19	40	1
411A4412-32		19	45	1
411A4412-33		19	50	1
411A4412-34		19	55	1
411A4412-35		19	60	1
411A4412-36		19	65	1
411A4412-37		19	70	1
411A4412-38		19	75	1
411A4412-39		19	80	1
411A4413-1		1	670	1
		6	1A	RF
411A4413-2		1	790	1
		19	1A	RF
411A4810-1		1	765	1
		18	1A	RF
411A4810-2		1	700	1
411A4901-2951		18	60	1
411A4901-2952		18	55	1
411A4901-2953		18	50	1
411A4901-2954		18	45	1
411A4901-2955		18	40	1
411A4901-2956		18	35	1
411A4901-2957		18	30	1
411A4901-2958		18	25	1
411A4901-2959		18	70	1
411A4901-2960		18	20	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
411A4901-2961		18	65	1
411A4901-2962		18	15	1
411A4901-2963		18	10	1
411A4901-2964		18	5	1
411A4901-2965		1	715	1
411A4901-2966		1	710	1
411A4901-2967		1	705	1
412A1011-1		1	680	1
		8	1A	RF
412A1011-10		8	30	1
44LC17H4PB		32	60	1
4615-1250-0500		30	545	3
4615-1250-0625		30	540	1
4671097H4		32	75	1
490-04RPB		32	60	1
4E12E		10	25	4
622EN28-6		1	955	5
65-62238-2		32	95	1
		36	55	1
65-62275-4		32	190	1
		36	150	1
65-62275-5		32	210	1
		36	170	1
65-62278-3		32	175	1
		36	135	1
65-62278-4		32	185	1
		36	145	1
67832CD1032		26	190	6
67832CD3		26	190	6
69-47407-3		30	495	1
69-53008-2		32	120	1
		36	80	1
69-53009-2		32	170	1
		36	130	1
69-53022-2		32	115	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		36	75	1
740D10-48		10	25	4
760-12-2-8		8	25	1
81000-37801		37	15	1
92834-1032CD		21	35	2
A11330-6-3		3	20	4
		3	40	25
A4972-6-02		3	20	4
		3	40	25
ADNE7-311N9		34	50	2
AF3253-6-2B		22	40	14
AFP175V04		32	85	1
AFP238-0604J		29	40	1
AFP941H4		32	75	1
AN316C8R		34	45	1
AN924-4T		29	5	1
		29	125	9
AN924-6T		29	10	1
AN924-8T		29	15	1
AP1004H04		32	75	1
AP1042T0404		29	120	3
AP2097-04H		32	85	1
AP2097H04		32	85	1
APX832-0604J		29	40	1
ARNM7-101M		34	50	2
AS115-04K0167		29	165	6
AS1581T04		29	220	1
		29	245	2
AS1591-06-0510A		28	55	2
AS1591-06-0530A		28	55A	2
AS1591-06-0580A		28	50	1
		28	65	1
AS1591-06-0600A		28	50A	1
AS1591-06-0620A		28	60	1
AS1591-06-0640A		28	60A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BAC27DBY191		1	990	1
BAC27DEX6397		1	980	1
BAC27DEX6398		1	975	1
BAC27DEX6399		1	965	1
BAC27DEX6400		1	960	1
BAC27DEX6401		1	970	1
BAC27DEX6421		37	20	1
BACA14BP0404J		29	135	7
BACB10CB4		33	125	1
BACB10CJ16		27	555	1
		27	735	1
BACB10CK16D		26	220	1
		26	275	1
BACB10DE4-05D		27	300	1
		27	310	1
		27	620	2
		30	80	2
BACB10FS06		27	375	1
		27	470	1
		30	185	1
BACB10FS06JP		27	355	1
		27	450	1
		30	155	3
BACB10FS08		30	535	1
BACB10FS10		30	530	1
BACB10FT04JP		33	95	1
		34	310	1
BACB10FT04RJ		33	95A	1
		34	310A	1
BACB10FV29J		34	255	1
BACB19F12S		32	52	1
BACB28AK04-012		30	330	2
BACB28AK04-023		34	315	1
BACB28AK04-026		27	125	2
		30	335	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB28AK04-032		27	50	1
		27	120	3
		27	275	4
		27	590	2
		30	30	7
		30	280	1
		33	85	3
BACB28AK04-033		30	35	1
BACB28AK04-037		27	70	1
		27	628L	1
BACB28AK04-040		27	210	1
BACB28AK04-043		33	90	1
BACB28AK04-047		27	60	1
BACB28AK04-057		27	65	1
BACB28AK04-067		27	75	1
BACB28AK05-038		27	55	3
BACB28AK06-037		27	345	1
		27	440	1
		30	135	3
BACB28AK06-061		30	150	1
BACB28AK06-077		27	350	1
		27	445	1
BACB28AK06-095		30	145	1
BACB28AK06-104		30	140	1
BACB28AK07-009		36	50	1
BACB28AK07-012		34	25	8
BACB28AK07-033		32	40	1
BACB28AK07-042		32	35	1
BACB28AK07-045		36	40	1
BACB28AK07-050		34	30	8
BACB28AK07-057		36	45	1
BACB28AP04-009		34	390	1
BACB28AP04B009C		12	240	2
BACB28AP04P008		1	180	2
BACB28AP04P009		12	120	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB28AP04P014		2	180	1
		33	120	2
		33	255	1
BACB28AP04P015		27	150	4
		27	365	2
		27	465	2
		27	685	1
		27	775	2
		30	180	2
		30	290	1
BACB28AP04P016		30	425	1
BACB28AP05P020		27	160	1
BACB28AP06P020		27	405	1
		27	500	1
		30	240	1
BACB28AP07-018		34	340	1
		34	370	1
BACB28AP07-019		34	130	1
BACB28AP07-024		2	75	1
BACB28AP07P017		33	285	1
BACB28AP07P024		2	25	1
BACB28AT04B009C		12	245	2
BACB28AT06B008C		1	175	2
BACB28AT06B010C		12	115	1
		34	385	1
BACB28AT06B014C		33	115	2
		35	40	1
BACB28AT06B015C		2	185	1
		27	145	4
		27	370	2
		27	460	2
		27	680	1
		30	175	2
		30	295	1
		33	260	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB28AT06B016C		30	430	1
BACB28AT07B020C		27	155	3
BACB28AT09B020C		27	410	1
		27	505	1
		30	235	1
BACB28AT10B015C		33	290	1
BACB28AT10B018A		34	365	1
BACB28AT10B019C		34	125	1
		34	335	1
BACB28AT10B024C		2	30	1
		2	80	1
BACB28AZ20A040B		33	220	1
BACB28AZ20A040C		26	25	1
BACB28X3E015		33	265	2
BACB28X3M015		2	190	2
BACB28X8F025		30	550	2
BACB28Y3M027		33	40	1
		33	60	1
BACB28Y4C035		30	490	1
BACB28Z20-012		33	205A	1
BACB30LH3U7		30	440	2
BACB30LH4K12		34	195	12
BACB30LJ4-19		33	70	4
BACB30LJ4-28		33	180	2
BACB30LJ4-30		34	170	4
		34	275	1
BACB30LJ4-33		34	175	1
		34	285	1
BACB30LJ4DU13		27	260	1
BACB30LJ4DU14		30	265	1
BACB30LJ4DU15		27	100	1
BACB30LJ4DU16		27	105	3
BACB30LJ4DU18		27	255	3
		27	570	1
		30	10	7

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30LJ4DU27		27	25	2
BACB30LJ4K13		7	5	8
BACB30LJ4K8		34	200	4
BACB30LJ4U010		30	310	1
BACB30LJ4U16		34	290	1
BACB30LJ4U18		35	10	12
BACB30LJ4U19		27	750	1
BACB30LJ4U20		35	5	16
BACB30LJ4U27		34	280	4
BACB30LJ4U29		34	270	5
BACB30LJ5-28		33	145	2
BACB30LJ5DU16		27	15	1
BACB30LJ5DU17		27	20	1
BACB30LJ6D31		30	120	1
BACB30LJ6D36		30	115	1
BACB30LJ6D37		30	110	1
BACB30LJ6DU32		27	330	1
		27	425	1
BACB30LJ7-18		32	15	1
BACB30LJ7-21		32	10	1
BACB30LJ7-22		36	5	1
BACB30LJ7-24		34	5	8
BACB30LJ7-26		36	10	1
BACB30LM3SU12		33	10	2
BACB30LT5U21		34	60	24
BACB30LU4DU18		27	627	1
BACB30NM3K3		25	40	10
BACB30NM3K5		25	35	33
BACB30NM3K6		10	85	4
		12	40	4
		25	45	18
BACB30NM3K7		12	25	6
BACB30NM3K8		12	35	4
BACB30NM3K9		12	30	2
BACB30NM6K6		14	80	22

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30NN5K7		33	140A	5
BACB30NR4K092		30	315	1
BACB30NR4K10		30	205A	12
BACB30NR4K18		27	640A	2
BACB30NR4K21		27	635A	2
BACB30NR4K22		27	630A	2
BACB30NR4K7		27	520A	3
		27	712	3
BACB30NR4K8		27	480A	4
		27	710A	3
BACB30NR4K9		27	385A	4
BACB30NT3K10		5	90	1
BACB30NT3K7		5	85	1
BACB30NT3K8		5	80	5
BACB30NT3K9		5	75	2
BACB30NT4K10		5	135	6
BACB30NX6K5		15	10	4
BACB30NX6K6		12	5	10
		12	210	8
		15	5	6
BACB30NX6K7		12	10	4
BACB30NX6K8		12	15	4
BACB30UB6K3		22	15	85
BACB30UB6K4		22	20	9
BACB30UB6K5		22	25	3
BACB30US3K9		26	175	6
BACB30UU4-13D		27	10	1
BACB30UU4-15D		27	195	1
BACB30VF3K10		5	25	1
BACB30VF3K11		16	220	4
BACB30VF3K12		5	15	1
BACB30VF3K3		16	185	12
BACB30VF3K4		24	5	108
BACB30VF3K6		5	10	2
		5	70	62

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30VF3K7		5	65	16
BACB30VF3K8		5	5	1
		5	60	95
		16	215	28
BACB30VF3K9		5	20	1
		5	55	14
BACB30VF4K10		5	95	17
BACB30VF4K11		5	30	1
BACB30VF4K12		5	120	10
BACB30VF4K13		5	115	10
BACB30VF4K5		5	105	3
BACB30VF4K6		5	130	1
		16	15	16
BACB30VF4K7		5	125	10
BACB30VF4K8		5	100	11
BACB30VF4K9		5	110	3
BACB30VT10K10		26	125	26
BACB30VT10K11		26	45	12
BACB30VT10K12		26	120	4
BACB30VT10K15		26	110	24
BACB30VT10K24		26	115	24
BACB30VT10K7		26	40	12
BACB30VT10K9		26	105	24
BACB30VT5K3		14	30	1
BACB30VT5K5		9	50	2
BACB30VT6K2		17	10	36
BACB30VT6K3		1	120	6
		1	265	42
		1	525	43
		2	105	2
		2	150	3
		4	5	4
		7	50	4
		9	135	29
		14	20	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30VT6K4		14	130	10
		17	15	8
		1	20	32
		1	85	10
		1	145	32
		1	225	8
		1	325	28
		1	385	32
		1	450	32
		1	530	42
		1	620	12
		2	110	2
		2	160	2
		7	75	4
		9	40	8
		14	120	22
	BACB30VT6K5		38	50
		1	535	7
		2	5	4
		2	60	4
		2	100	8
		2	155	5
		7	80	4
		14	25	5
		14	125	12
		23	20	4
		25	5	6
BACB30VT6K6		26	145	24
		1	520	9
		2	55	2
		9	140	4
		9	175	9
		22	5	1
BACB30VT6K7		26	140	20
		1	515	12

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		4	10	6
		4	30	39
		22	10	1
		25	90	4
BACB30VT6K8		4	35	1
BACB30VT6K9		17	5	3
BACB30VT8K5		25	10	6
		25	85	20
BACB30VT8K6		21	10	16
		25	15	4
		25	80	42
BACB30VU6K4		37	5	11
BACB30YP10K10		26	130	2
BACB30YP10K13		26	5	8
BACB30YP5K4		9	45	4
BACB30YP6K4		1	845	2
		9	30	4
BACB30YP6K5		9	20	4
		16	55	138
		16	165	4
BACB30YP6K6		16	50	19
		23	95	3
BACB30YP6K8		9	25	2
		16	45	4
		23	25	6
BACB30YP6K9		9	35	2
		23	30	2
BACB30YP8K6		16	30	64
		21	5	16
BACB30YP8K7		16	40	2
BACB30YP8K8		16	35	12
BACC10BA12		8	25	1
BACC10BU12DF		8	20	6
BACC10FY013SE		32	65A	1
BACC10HS04		32	60	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACC15AN12		32	53	1
BACC30BF6		22	35	97
BACC30BH6		12	20	18
		12	215	8
		15	15	10
BACC30BL10		26	10	8
		26	50	24
		26	135	104
BACC30BL5		9	60	6
		14	40	1
BACC30BL6		1	25	32
		1	90	10
		1	125	6
		1	150	32
		1	230	8
		1	270	42
		1	330	28
		1	390	32
		1	455	32
		1	540	113
		1	625	12
		1	850	2
		2	10	4
		2	65	6
		2	115	12
		2	165	10
		4	15	10
		4	40	40
		7	55	4
		7	85	8
		9	55	20
		9	145	33
		9	180	9
		14	35	8
		14	135	44

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		16	65	161
		16	170	4
		17	20	47
		22	30	2
		23	35	12
		23	100	3
		25	100	4
		26	150	44
		37	10	11
		38	55	2
BACC30BL8		16	60	78
		21	15	32
		25	95	62
BACC30BZ6		25	20	6
BACC30BZ8		25	25	10
BACE21BT0404T		29	120	3
BACF3F010R022NN		9	110	1
BACF3H10JF025HG		5	172	1
BACG20AD1257		14	15	1
BACG20AD1571		14	5	14
BACG20AD2073		14	10	4
BACG20ZB000550		13	20	1
BACG20ZB000620		28	35	1
BACG20ZC000550		13	5	8
BACG20ZC000677		20	35	1
BACG20ZE000531		13	15	1
BACG20ZE000550		13	10	2
		20	30	1
BACJ40D10-48		10	25	4
BACM14K2-2		28	45	3
BACN10FX16		3	20	4
		3	40	25
BACN10GH3-10		13	70	2
BACN10GH3-12		13	65	5
BACN10GH3-14		13	55	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACN10GH3-2		13	60	3
BACN10GH3-4		13	50	7
		20	15	8
BACN10GH3-6		13	30	8
		20	10	9
BACN10GH3-8		13	45	5
		20	20	2
BACN10HR3CD		26	190	6
BACN10JN3		2	135	3
BACN10JN3CD		20	60	1
		38	40	4
BACN10JN4CD		20	100	2
BACN10JP3ACD		16	110	1
BACN10JR3CFD		13	85	4
BACN10JY3CM		24	15	108
BACN10JZ3A2CDMU		16	255	4
BACN10JZ3B2CDM		9	10	2
		16	235	4
BACN10JZ4B2CDM		9	15	1
		16	25	16
BACN10MK3-45		16	95	2
		16	150	2
BACN10TL3-10		13	75	4
BACN10TL3-12		13	35	3
		20	25	3
BACN10TL3-3		13	42	1
BACN10TL3-6		13	40	36
BACN10TL3-8		38	10	3
BACN10TL3A3		13	42A	1
BACN10TL3A6		28	25	2
BACN10YA4		29	215	1
		29	240	2
		32	80	1
BACN10YD1G		29	80	2
BACN10YG3-45		16	90	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACN10YR3CD		16	145	8
		5	40	4
		5	160	196
		10	20	4
		16	195	12
		29	105	3
		29	105A	4
BACN10YR3CM		30	450	2
		30	485	1
		32	55	1
		33	25	2
		33	25	2
BACN10YR4CD		5	165	71
		7	25	8
		27	395	4
		27	490	4
		27	540	3
		27	650	4
		27	720	6
		27	765	1
		30	215	12
		30	325	2
		34	210	16
		34	230	2
		35	20	28
		27	652	2
		33	80	4
BACN10YR4CM		33	195	4
		34	190	5
		34	305	12
		34	305	12
		34	305	12
BACN10YR5CD		33	165	5
BACN10YR5CM		33	170	2
		34	75	24
BACN10YR6CD		27	539	1
BACN10YR7CD		32	30	2
BACN10YR7CM		34	20	8

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		36	35	2
BACN10ZC3CD		21	35	2
BACN11G3A1CD		30	565	18
BACN11G3B1CD		30	560	4
BACN11N104CS		27	40	3
		27	115	4
		27	205	1
		27	270	4
		27	585	2
		27	628	1
		30	25	8
		30	275	1
BACN11N105CS		27	45	2
BACN11N106CS		27	340	1
		27	435	1
		30	130	3
		30	375	1
BACP18BC02A06P		27	5	AR
		27	190	AR
		27	250	AR
		27	565	AR
		30	5	AR
		30	260	AR
BACP18BC02A6P		27	95	4
BACP18BC03A10P		27	325	AR
		27	420	AR
		30	105	AR
		30	370	1
BACP20AX12		32	200	1
		36	160	1
BACP20AX12P		32	205	1
		36	165	1
BACP30G8		27	80	2
		27	130	2
		27	629	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		27	770	1
BACR12BM111		32	135	2
		36	95	2
BACR12BM114		32	145	4
		36	105	4
BACR12BM214		32	140	2
		36	100	2
BACR15BA3AD		2	130	6
		16	250	8
		20	95	4
BACR15BA3ADC		16	105	2
		24	10	216
		38	35	8
BACR15BA3DC		13	80	8
BACR15BA4AD		16	230	8
BACR15BA4ADC		16	20	32
BACR15BB3DC		13	25	150
		20	5	44
		28	10	4
		38	5	6
BACR15BB4ADC		16	85	20
		16	140	20
BACR15BB4DC		20	40	18
BACR15BB5D5C		10	75	12
BACR15BB5DC		11	5	172
		11	75	6
		13	90	4
		20	75	12
BACR15BB6D3C		10	30	23
BACR15BB6DC		1	10	6
		1	135	10
		1	255	40
		4	45	7
		9	185	52
		11	70	103

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		14	60	1
		14	100	16
		14	140	110
		15	70	6
		20	85	12
		23	5	16
		23	40	4
		23	60	52
		23	110	19
		23	135	12
BACR15FR6E2R		22	40	14
BACR15GF3D4		30	555	44
BACR15GF4D		9	5	6
BACR15GF5D		1	690	40
		16	5	10
		22	45	243
		23	65	39
BACR15GF6D		9	115	2
		23	45	36
		23	70	15
		23	105	12
		23	130	106
		38	25	3
BACR15GF6D4		1	860	15
BACR15GF6D5		1	855	2
BACR15GF8D		16	70	160
BACR24N6F058		33	100	1
BACS12GP3L10		28	15	2
BACS12GU3K10		3	5	25
		8	5	6
BACS12GU3K11		29	90	23
		29	90A	24
BACS12GU3K22		29	50	4
BACS12GU3K7		29	95	2
BACS12GU3K8		8	10	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACS12GU3K9		29	70	2
		38	15	4
BACS13BX04H		32	85	1
BACS38K1		32	110	2
		36	70	2
BACS38K7		28	40	12
BACS40R007A009F		1	375	AR
BACS40R007C009F		1	595	12
BACS40R007D008F		1	370	2
BACS40R007D009F		1	70	2
BACS40R008A		17	130	AR
BACS40R008A008F		1	245	AR
BACS40R008A009F		1	75	AR
		1	110	AR
		1	215	AR
		1	315	AR
		1	645	AR
		1	870	AR
		1	505	AR
BACS40R008A015F		1	610	AR
BACS40R008D008F		1	310	2
BACS40R008E008F		1	210	2
BACS40R008E009F		1	435	2
		1	500	2
		1	600	2
BACS40R008E015F		1	440	AR
BACS40R008E026F		30	460	2
BACS40R009A025F		2	205	AR
BACS40R009A039F		2	50	AR
BACS40R009B019P		7	70	AR
BACS40R009B050		26	335	1
BACS40R009B087		26	325	1
BACS40R009B158		26	330	2
BACS40R009C015F		1	605	2
BACS40R009C019P		7	70A	AR

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACS40R009D019P		7	70B	AR
BACS40R010A021F		2	210	AR
BACS40R010A035F		2	95	AR
BACS40R010A050F		2	45	AR
BACS40R010B024		26	340	1
BACS40R010C022F		9	105	AR
BACS40R010C035F		2	90	AR
BACS40R010D013P		22	90	1
BACS40R011A019F		25	155	AR
BACS40R011B023F		9	100	AR
BACS40R011C138F		4	95	2
BACS40R011D012P		22	95	1
BACS40R012C099F		4	90	1
BACS40R021C143F		5	270	2
BACS40R022C143F		5	265	1
BACT16BN040404T		29	145	1
BACT16CD040404J		29	150	4
BACU24AA0604J		29	40	1
BACU24AA0804J		29	45	1
BACU24AB4H		32	75	1
BACU24BS0404J		29	155	13
BACW10BN4AC		7	10	8
		27	387	4
		27	482	4
		27	642	4
		27	713	6
		30	207	12
BACW10BP3ACU		31	30	3
BACW10BP3APU		30	445	2
		33	20	2
BACW10BP3CD		10	90	4
		12	45	16
		25	50	61
		26	180	6
BACW10BP3DP		10	95	4

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		12	50	16
		25	55	61
		26	185	6
BACW10BP3NP		30	480	1
BACW10BP4ACU		27	537	3
		27	643	2
		34	180	5
		34	295	12
BACW10BP4APU		27	647	2
		33	75	5
		33	190	4
BACW10BP4NAPU		33	185	AR
BACW10BP5ACU		34	65	24
BACW10BP5APU		33	155	4
BACW10BP6APU		30	380	1
BACW10BP6CD		14	85	22
BACW10BP6DP		14	90	22
BACW10BP7ACU		34	10	8
		36	20	1
BACW10BP7AP		32	20	2
BACW10DZ3		28	20	2
BACW10P250S		27	755	1
BACW10P271TF		30	475	2
BACW10P434CG		3	10	25
BH00303CM3		26	190	6
BMN5024CWD33		26	190	6
BRC600-8-3GP		29	80	2
BRF200C3D		13	85	4
BRFM20A3		2	135	3
BRFM20C3D		20	60	1
		38	40	4
BRFM20C4D		20	100	2
C11236-111B		32	135	2
		36	95	2
C11236-114B		32	145	4

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
C11236-214B		36	105	4
		32	140	2
		36	100	2
CR3253-6-2		22	40	14
CR60303		26	190	6
D10282-0404J		29	155	13
DAT16-26A4		27	555	1
		27	735	1
DB0S13BX04H		32	85	1
DB0U24AA0604J		29	40	1
DB0U24AB4H		32	75	1
DE846		11	10	18
DE847		11	15	30
DE848		11	20	3
DPP4		33	125	1
DPP4FS428		33	125	1
DPP4SD610		33	125	1
ER832-0604J		29	40	1
F51646-3BAC		9	10	2
		16	235	4
F51646-4BAC		9	15	1
		16	25	16
FER1579-0604J		29	40	1
FL4C6-2FS428		27	80	2
		27	130	2
		27	629	1
		27	770	1
		26	190	6
H51560-3		5	40	4
		5	160	196
		10	20	4
		16	195	12
		29	105	3
H52732-3CD		29	105A	4
		29	450	2
		30	450	2
H52732-3CM		30	450	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
H52732-4CD		30	485	1
		32	55	1
		33	25	2
		5	165	71
		7	25	8
		27	395	4
		27	490	4
		27	540	3
		27	650	4
		27	720	6
		27	765	1
		30	215	12
		30	325	2
		34	210	16
		34	230	2
	H52732-4CM		35	20
		27	652	2
		33	80	4
		33	195	4
H52732-5CD		34	190	5
		34	305	12
H52732-5CM		33	165	5
		33	170	2
H52732-6CD		34	75	24
		27	539	1
H52732-7CD		32	30	2
		34	20	8
H52732-7CM		36	35	2
		15	10	4
HL1012AZ6-5		15	10	4
		15	10	4
		15	10	4
		15	10	4
		15	10	4
		15	10	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY		
HL1012AZ6-6		15	10	4		
		12	5	10		
		12	5	10		
		12	5	10		
		12	5	10		
		12	5	10		
		12	5	10		
		12	5	10		
		12	5	10		
		12	5	10		
		12	210	8		
		12	210	8		
		12	210	8		
		12	210	8		
		12	210	8		
		12	210	8		
		12	210	8		
		12	210	8		
		HL1012AZ6-7		15	5	6
				15	5	6
15	5			6		
15	5			6		
15	5			6		
15	5			6		
15	5			6		
15	5			6		
15	5			6		
15	5			6		
HL1012AZ6-8		12	10	4		
		12	10	4		
		12	10	4		
		12	10	4		
		12	10	4		
		12	10	4		
		12	10	4		
		12	10	4		

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL1087-6		12	15	4
		12	15	4
		12	15	4
		12	15	4
		12	15	4
		12	15	4
		12	20	18
		12	20	18
		12	20	18
		12	20	18
		12	215	8
		12	215	8
		12	215	8
		12	215	8
	HL12VAZ6-5		15	15
		15	15	10
		15	15	10
		15	15	10
		15	10	4
HL12VAZ6-6		15	10	4
		15	10	4
		15	10	4
		15	10	4
HL12VAZ6-7		12	5	10
		12	5	10
		12	5	10
		12	5	10
		12	210	8
		12	210	8
		12	210	8
		12	210	8
		15	5	6
		15	5	6
		15	5	6
		15	5	6
	12	10	4	

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL12VAZ6-8		12	10	4
		12	10	4
		12	10	4
		12	15	4
		12	15	4
		12	15	4
		12	15	4
HST1070CY8		25	25	10
HST10AG10-10		26	125	26
		26	125	26
		26	125	26
		26	125	26
HST10AG10-11		26	45	12
		26	45	12
		26	45	12
		26	45	12
HST10AG10-12		26	120	4
		26	120	4
		26	120	4
		26	120	4
HST10AG10-15		26	110	24
		26	110	24
		26	110	24
		26	110	24
HST10AG10-24		26	115	24
		26	115	24
		26	115	24
HST10AG10-7		26	40	12
		26	40	12
		26	40	12
		26	40	12
HST10AG10-9		26	105	24
		26	105	24
		26	105	24
		26	105	24

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST10AG5-3		14	30	1
		14	30	1
		14	30	1
		14	30	1
HST10AG5-5		9	50	2
		9	50	2
		9	50	2
		9	50	2
HST10AG6-2		17	10	36
		17	10	36
		17	10	36
		17	10	36
HST10AG6-3		1	120	6
		1	120	6
		1	120	6
		1	120	6
		1	265	42
		1	265	42
		1	265	42
		1	265	42
		1	525	43
		1	525	43
		1	525	43
		1	525	43
		2	105	2
		2	105	2
		2	105	2
		2	105	2
2	150	3		
2	150	3		
2	150	3		
2	150	3		
4	5	4		
4	5	4		
4	5	4		

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST10AG6-4		4	5	4
		7	50	4
		7	50	4
		7	50	4
		7	50	4
		9	135	29
		9	135	29
		9	135	29
		9	135	29
		14	20	3
		14	20	3
		14	20	3
		14	20	3
		14	130	10
		14	130	10
		14	130	10
		14	130	10
		17	15	8
		17	15	8
		17	15	8
		17	15	8
		1	20	32
		1	20	32
		1	20	32
		1	20	32
		1	85	10
		1	85	10
		1	85	10
		1	85	10
		1	145	32
		1	145	32
		1	145	32
	1	145	32	
	1	225	8	
	1	225	8	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	225	8
		1	225	8
		1	325	28
		1	325	28
		1	325	28
		1	325	28
		1	385	32
		1	385	32
		1	385	32
		1	385	32
		1	450	32
		1	450	32
		1	450	32
		1	450	32
		1	530	42
		1	530	42
		1	530	42
		1	530	42
		1	620	12
		1	620	12
		1	620	12
		1	620	12
		2	110	2
		2	110	2
		2	110	2
		2	110	2
		2	160	2
		2	160	2
		2	160	2
		2	160	2
		7	75	4
		7	75	4
		7	75	4
		7	75	4
		9	40	8

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST10AG6-5		9	40	8
		9	40	8
		9	40	8
		14	120	22
		14	120	22
		14	120	22
		14	120	22
		38	50	2
		38	50	2
		38	50	2
		38	50	2
		1	535	7
		1	535	7
		1	535	7
		1	535	7
		2	5	4
		2	5	4
		2	5	4
		2	5	4
		2	60	4
		2	60	4
		2	60	4
		2	60	4
		2	100	8
		2	100	8
		2	100	8
		2	100	8
		2	155	5
		2	155	5
		2	155	5
		2	155	5
		7	80	4
	7	80	4	
	7	80	4	
	7	80	4	

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		14	25	5
		14	25	5
		14	25	5
		14	25	5
		14	125	12
		14	125	12
		14	125	12
		14	125	12
		23	20	4
		23	20	4
		23	20	4
		23	20	4
		25	5	6
		25	5	6
		25	5	6
		25	5	6
		26	145	24
		26	145	24
		26	145	24
		26	145	24
HST10AG6-6		1	520	9
		1	520	9
		1	520	9
		1	520	9
		2	55	2
		2	55	2
		2	55	2
		2	55	2
		9	140	4
		9	140	4
		9	140	4
		9	140	4
		9	175	9
		9	175	9
		9	175	9

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST10AG6-7		9	175	9
		22	5	1
		22	5	1
		22	5	1
		22	5	1
		26	140	20
		26	140	20
		26	140	20
		26	140	20
		1	515	12
		1	515	12
		1	515	12
		1	515	12
		4	10	6
		4	10	6
		4	10	6
		4	10	6
		4	30	39
		4	30	39
		4	30	39
		4	30	39
		22	10	1
		22	10	1
		22	10	1
		22	10	1
		25	90	4
		25	90	4
		25	90	4
25	90	4		
HST10AG6-8		4	35	1
		4	35	1
		4	35	1
		4	35	1
HST10AG6-9		17	5	3
		17	5	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST10AG8-5		17	5	3
		17	5	3
		25	10	6
		25	10	6
		25	10	6
		25	10	6
		25	85	20
		25	85	20
		25	85	20
		25	85	20
HST10AG8-6		21	10	16
		21	10	16
		21	10	16
		21	10	16
		25	15	4
		25	15	4
		25	15	4
		25	15	4
		25	80	42
		25	80	42
HST11AG6-4		37	5	11
		37	5	11
		37	5	11
		37	5	11
HST79-10		26	10	8
		26	50	24
		26	135	104
HST79-5		9	60	6
		14	40	1
HST79-6		1	25	32
		1	90	10
		1	125	6
		1	150	32

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	230	8
		1	270	42
		1	330	28
		1	390	32
		1	455	32
		1	540	113
		1	625	12
		1	850	2
		2	10	4
		2	65	6
		2	115	12
		2	165	10
		4	15	10
		4	40	40
		7	55	4
		7	85	8
		9	55	20
		9	145	33
		9	180	9
		14	35	8
		14	135	44
		16	65	161
		16	170	4
		17	20	47
		22	30	2
		23	35	12
		23	100	3
		25	100	4
		26	150	44
		37	10	11
		38	55	2
HST79-8		16	60	78
		21	15	32
		25	95	62
HST79CY10		26	10	8

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		26	10	8
		26	10	8
		26	50	24
		26	50	24
		26	50	24
		26	135	104
		26	135	104
		26	135	104
HST79CY5		9	60	6
		9	60	6
		9	60	6
		14	40	1
		14	40	1
		14	40	1
HST79CY6		1	25	32
		1	25	32
		1	25	32
		1	90	10
		1	90	10
		1	90	10
		1	125	6
		1	125	6
		1	125	6
		1	150	32
		1	150	32
		1	150	32
		1	230	8
		1	230	8
		1	230	8
		1	270	42
		1	270	42
		1	270	42
		1	330	28
		1	330	28
		1	330	28

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	390	32
		1	390	32
		1	390	32
		1	455	32
		1	455	32
		1	455	32
		1	540	113
		1	540	113
		1	540	113
		1	625	12
		1	625	12
		1	625	12
		1	850	2
		1	850	2
		1	850	2
		2	10	4
		2	10	4
		2	10	4
		2	65	6
		2	65	6
		2	65	6
		2	115	12
		2	115	12
		2	115	12
		2	165	10
		2	165	10
		2	165	10
		4	15	10
		4	15	10
		4	15	10
		4	40	40
		4	40	40
		4	40	40
		7	55	4
		7	55	4

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		7	55	4
		7	85	8
		7	85	8
		7	85	8
		9	55	20
		9	55	20
		9	55	20
		9	145	33
		9	145	33
		9	145	33
		9	180	9
		9	180	9
		9	180	9
		14	35	8
		14	35	8
		14	35	8
		14	135	44
		14	135	44
		14	135	44
		16	65	161
		16	65	161
		16	65	161
		16	170	4
		16	170	4
		16	170	4
		17	20	47
		17	20	47
		17	20	47
		22	30	2
		22	30	2
		22	30	2
		23	35	12
		23	35	12
		23	35	12
		23	100	3

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		23	100	3
		23	100	3
		25	100	4
		25	100	4
		25	100	4
		26	150	44
		26	150	44
		26	150	44
		37	10	11
		37	10	11
		37	10	11
		38	55	2
		38	55	2
		38	55	2
HST79CY8		16	60	78
		16	60	78
		16	60	78
		21	15	32
		21	15	32
		21	15	32
		25	95	62
		25	95	62
		25	95	62
JM44LC24D12YN		8	20	6
K51602-3BAC		13	85	4
KSC316204F		27	180	2
		30	350	1
		30	410	1
KSC323505F		7	35	1
L802-6K5		15	10	4
L802-6K6		12	5	10
		12	210	8
		15	5	6
L802-6K7		12	10	4
L802-6K8		12	15	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
LER832-0604J		29	40	1
LLDPP4		33	125	1
MF1000-3BAC		2	135	3
MF51637-3		20	60	1
		38	40	4
MF51637-4		20	100	2
MF53049-3		2	135	3
MF53050-3CD		20	60	1
		38	40	4
MF53050-4CD		20	100	2
MS14103-7		32	180	1
		32	195	1
		36	140	1
		36	155	1
MS14227-5		27	235	1
		27	615	1
		30	75	1
MS16562-37		30	465	1
MS20426AD3		20	55	2
MS20470AD4-12		27	220	1
		27	290	2
		27	600	1
		30	60	1
MS21902-4T		31	15	2
		32	100	2
		36	60	2
MS21919WCE4		29	65	12
		29	85	4
		29	110	34
		29	110A	36
MS21919WCE7		29	115	4
MS21924-4T		29	35	1
		29	140	1
MS24586C201		30	340	1
MS27253F1		1	995	1

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
MS35691-13		27	225	1
		27	295	2
		27	605	1
		30	70	1
MSSRRS07FBDF		34	50	2
NAS1149C0363R		32	51	1
NAS1149D0316H		10	15	12
NAS1149D0316J		29	60	4
		29	75	2
		29	100	28
		29	100A	30
NAS1149D0332J		5	145	9
		8	15	7
NAS1149D0363J		5	35	4
		5	140	196
		16	190	12
NAS1149D0432J		5	155	6
		7	20	8
NAS1149D0463J		5	150	71
		7	15	8
		27	390A	4
		27	485A	4
		27	538	3
		27	645A	4
		27	715A	6
		30	210A	12
NAS1149D0563J		33	152	5
NAS1149D0663R		27	430	1
NAS1149D0732J		29	20	2
		29	130	18
NAS1149D0816J		30	385	AR
		30	510	AR
NAS1149D0932J		29	25	2
NAS1149D1016J		30	400	AR
NAS1149D1232J		29	30	2

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY		
NAS1149E0432R		34	220	2		
		35	15	28		
NAS1149E0463P		27	110	4		
		27	760	1		
		34	205	20		
NAS1149E0463R		27	30	3		
		27	200	1		
		27	265	4		
		27	580	3		
		27	627L	1		
		30	20	9		
		30	270	1		
		30	320	6		
		34	185	5		
		34	225	8		
		34	300	12		
		NAS1149E0563R		27	35	2
				34	70	24
NAS1149E0616R		27	535A	2		
NAS1149E0632R		27	530A	1		
NAS1149E0663R		27	335	1		
		27	525A	4		
		30	125	3		
		32	130	1		
		36	90	1		
NAS1149E0763R		34	15	8		
		36	30	2		
NAS1149F2016P		33	200	AR		
NAS1198-6-14		34	40	1		
NAS1398D6A3		14	50	2		
NAS1398D6A4		14	45	6		
NAS1398D6A5		14	55	2		
NAS1423C5		27	230	1		
		27	610	1		
		30	65	1		

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
NAS1611-111		32	150A	1
		36	110A	1
NAS1611-111A		32	150	1
		36	110	1
NAS1611-114		32	160A	2
		36	120A	2
NAS1611-114A		32	160	2
		36	120	2
NAS1611-214		32	155A	1
		36	115A	1
NAS1611-214A		32	155	1
		36	115	1
NAS1612-4		32	105A	2
		36	65A	2
NAS1612-4A		31	20	2
		32	105	2
		36	65	2
NAS1801-3-8		10	5	3
NAS1801-3-9		10	10	1
NAS1805-3L		10	100	4
		12	55	16
		25	60	61
NAS1805-6L		14	95	22
NAS1805-6P		32	125	1
		36	85	1
NAS428-4A13		33	175	2
		34	215	2
NAS428KP6A12		27	515A	1
NAS43DD3-17C		29	103	1
NAS43DD3-32FC		29	55	4
NAS509-4C		31	35	1
NAS516-1A		4	60	4
		26	75	1
		26	215	2
		26	270	2

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		27	550	1
		27	730	1
NAS549BL1016		30	395	1
NAS549BL816		30	390	1
		30	515	2
NAS623-3-12		33	15	2
NAS623-3-16		30	470	1
NAS6703U20		31	25	3
NAS6703U4		32	50A	1
NAS8703-4		30	360	22
NAS8703-7		21	30	2
NAS8704DU16		27	575	1
		30	15	1
NS103218-02		2	135	3
NS103223SE02		24	15	108
NS202476-02		13	85	4
NS202487-02		20	60	1
		38	40	4
NS202487-048		20	100	2
P3A3700		27	240	2
		27	305	1
PACMKP10AA3908		30	530	1
PLGA12		32	200	1
		36	160	1
PLH53CD		5	40	4
		5	160	196
		10	20	4
		16	195	12
		29	105	3
		29	105A	4
PLH53CM		30	450	2
		30	485	1
		32	55	1
		33	25	2
PLH54CD		5	165	71

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## COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		7	25	8
		27	395	4
		27	490	4
		27	540	3
		27	650	4
		27	720	6
		27	765	1
		30	215	12
		30	325	2
		34	210	16
		34	230	2
		35	20	28
PLH54CM		27	652	2
		33	80	4
		33	195	4
		34	190	5
		34	305	12
PLH55CD		33	165	5
PLH55CM		33	170	2
		34	75	24
PLH56CD		27	539	1
PLH57CD		32	30	2
PLH57CM		34	20	8
		36	35	2
PLT2SM		32	110	2
		36	70	2
PLT3SM		28	40	12
PP220M212AT99EH		32	165	1
		36	125	1
RM52LHA4972-6-0		3	20	4
		3	40	25
RM52LHA71C4-02		16	90	4
		16	145	8
RMF9201M3		2	135	3
RMR12BM111		32	135	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		36	95	2
RMR12BM114		32	145	4
		36	105	4
RMR12BM214		32	140	2
		36	100	2
S012T235-107-9		34	50	2
S283A325-1		37	15	1
S30294-111-1		32	135	2
		36	95	2
S30294-114-1		32	145	4
		36	105	4
S30294-214-1		32	140	2
		36	100	2
S392D12F		8	20	6
S411T100-1009		11	10	18
S411T100-1010		11	15	30
S411T100-1011		11	20	3
S415W001-1		19	5	22
S415W001-24		1	775	28
S500-4		32	60	1
SL4113-3CDBAC		21	35	2
SL7108C1032		26	190	6
SL7108C3		26	190	6
SSMKP10ASD705		30	530	1
STBP19M9		28	30	2
STF800-111		32	135	2
		36	95	2
STF800-114		32	145	4
		36	105	4
STF800-214		32	140	2
		36	100	2
T05I0		28	40	12
T05R0		32	110	2
		36	70	2
T8059S1032B1		16	95	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		16	95	2
		16	150	2
		16	150	2
T8092C1032CD		13	85	4
T8124S3S		2	135	3
T8296S1032B1		16	90	4
		16	145	8
T8301C428CD		20	100	2
TA04C34D12		8	25	1
TA04C44D12NB		8	20	6
TF450-111A		32	135	2
		36	95	2
TF450-114A		32	145	4
		36	105	4
TF450-214A		32	140	2
		36	100	2
TM2S8		28	30	2
US2113-0604J		29	40	1
VCU0005D3		26	190	6
VLC1070CY8		25	25	10
VN252A02		2	135	3
WS1-4A6		28	25	2
WS14A3		13	42A	1
WSI332-10		13	70	2
WSI332-12		13	65	5
WSI332-14		13	55	1
WSI332-2		13	60	3
WSI332-4		13	50	7
		20	15	8
WSI332-6		13	30	8
		20	10	9
WSI332-8		13	45	5
		20	20	2
WSI4-10		13	75	4
WSI4-12		13	35	3

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<b>PART NUMBER</b>	<b>AIRLINE PART NUMBER</b>	<b>FIGURE</b>	<b>ITEM</b>	<b>UNITS PER ASSEMBLY</b>
		20	25	3
WSI4-3		13	42	1
WSI4-6		13	40	36
WSI4-8		38	10	3

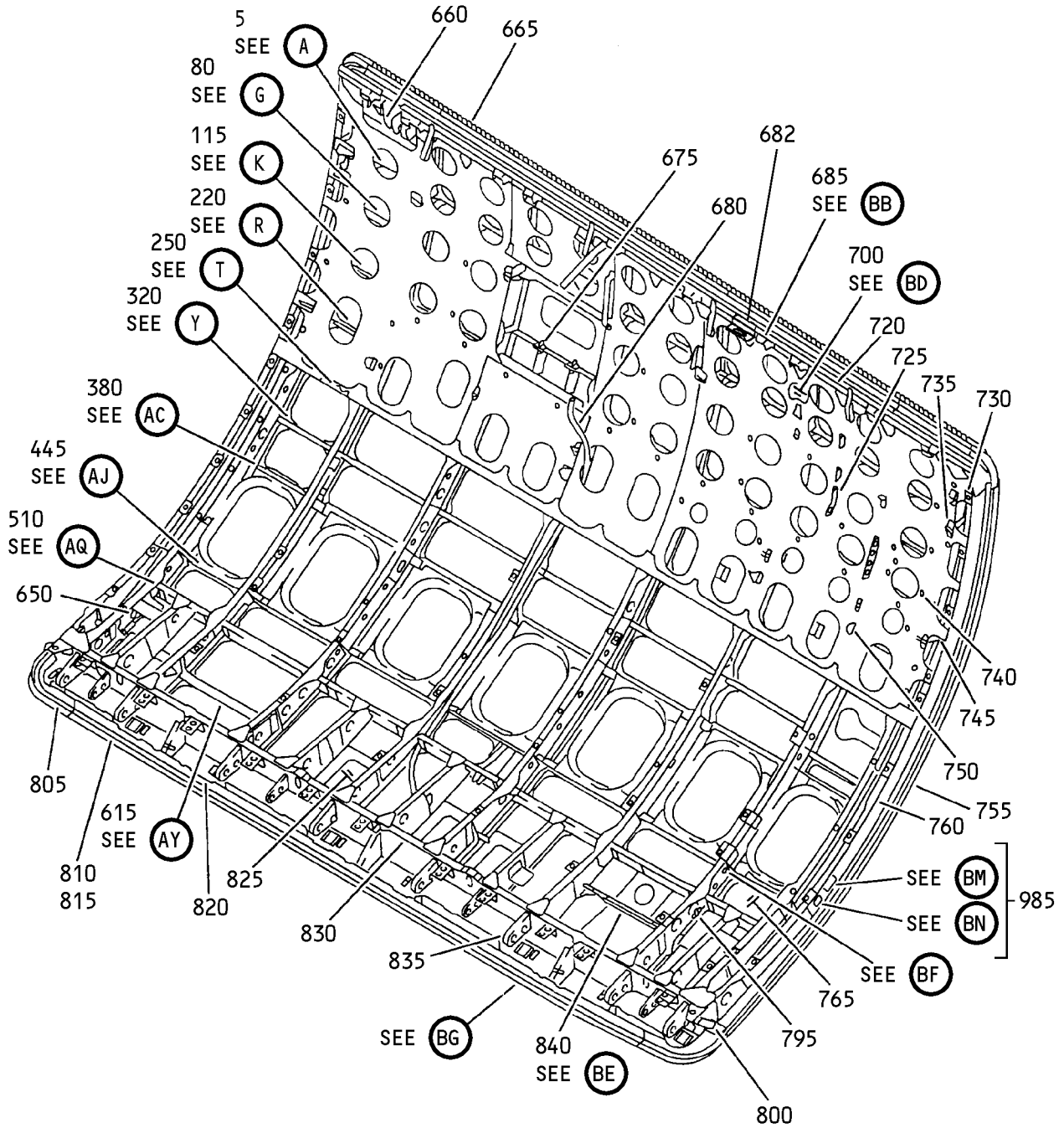
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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 1 of 37)

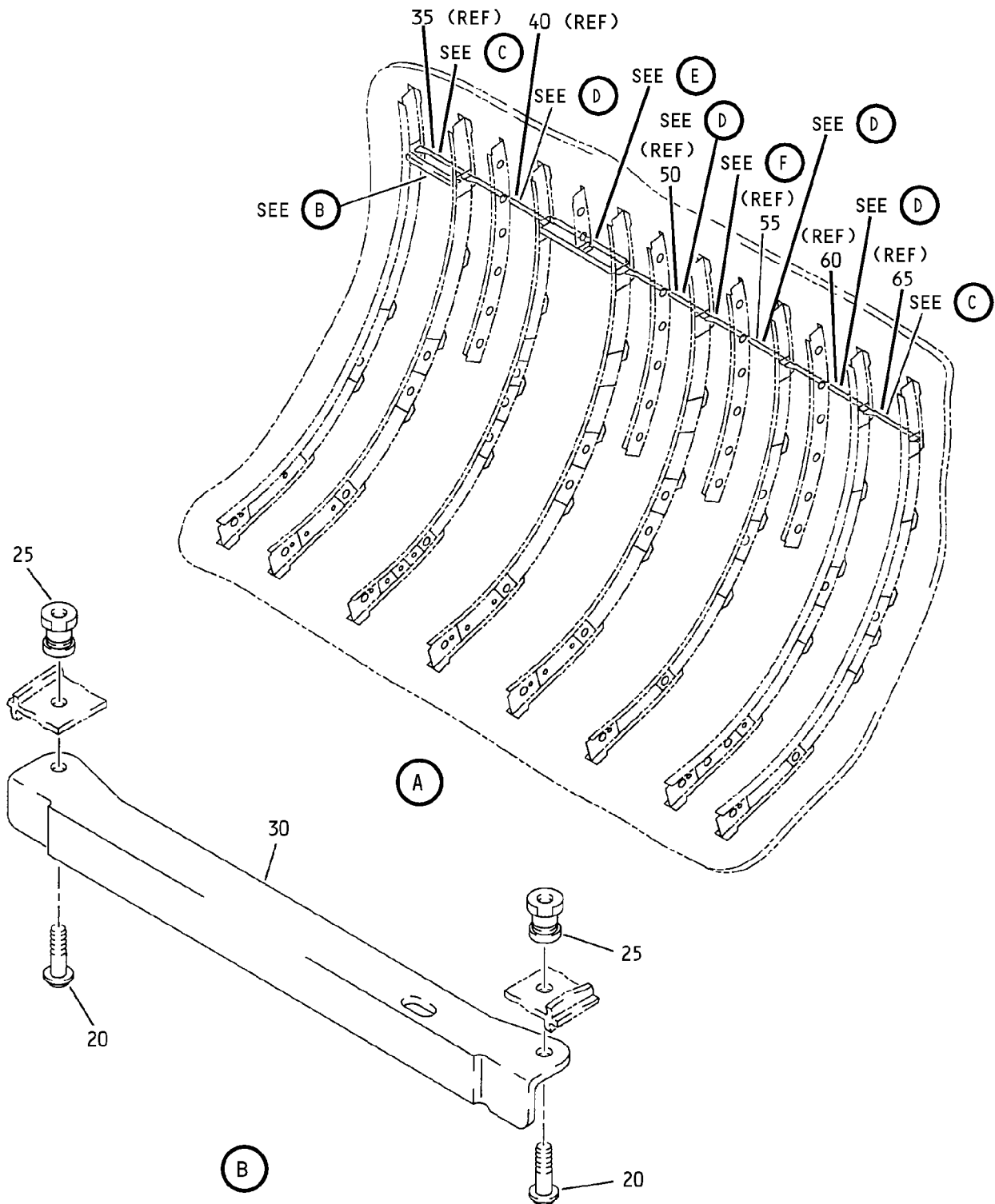
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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 2 of 37)

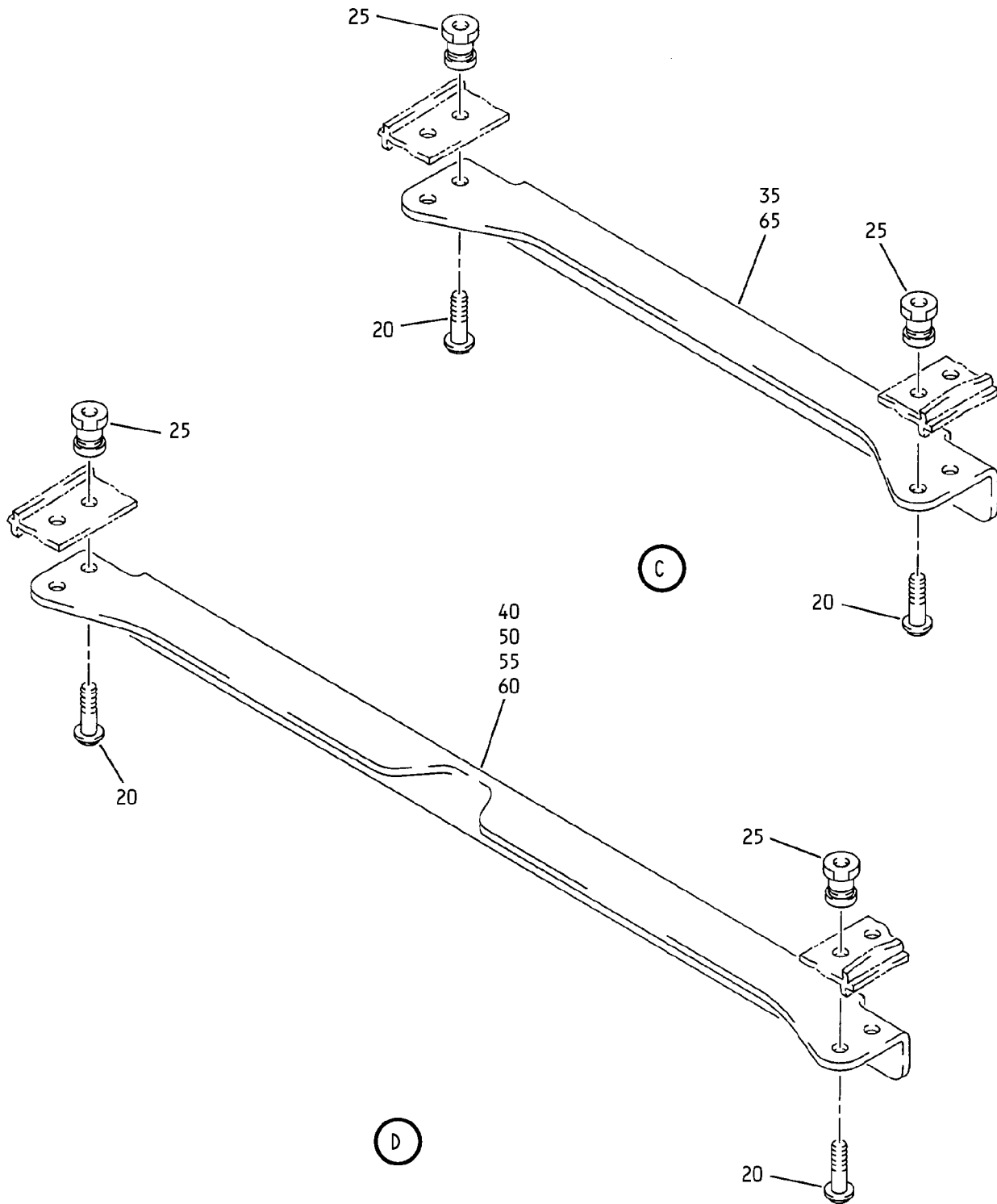
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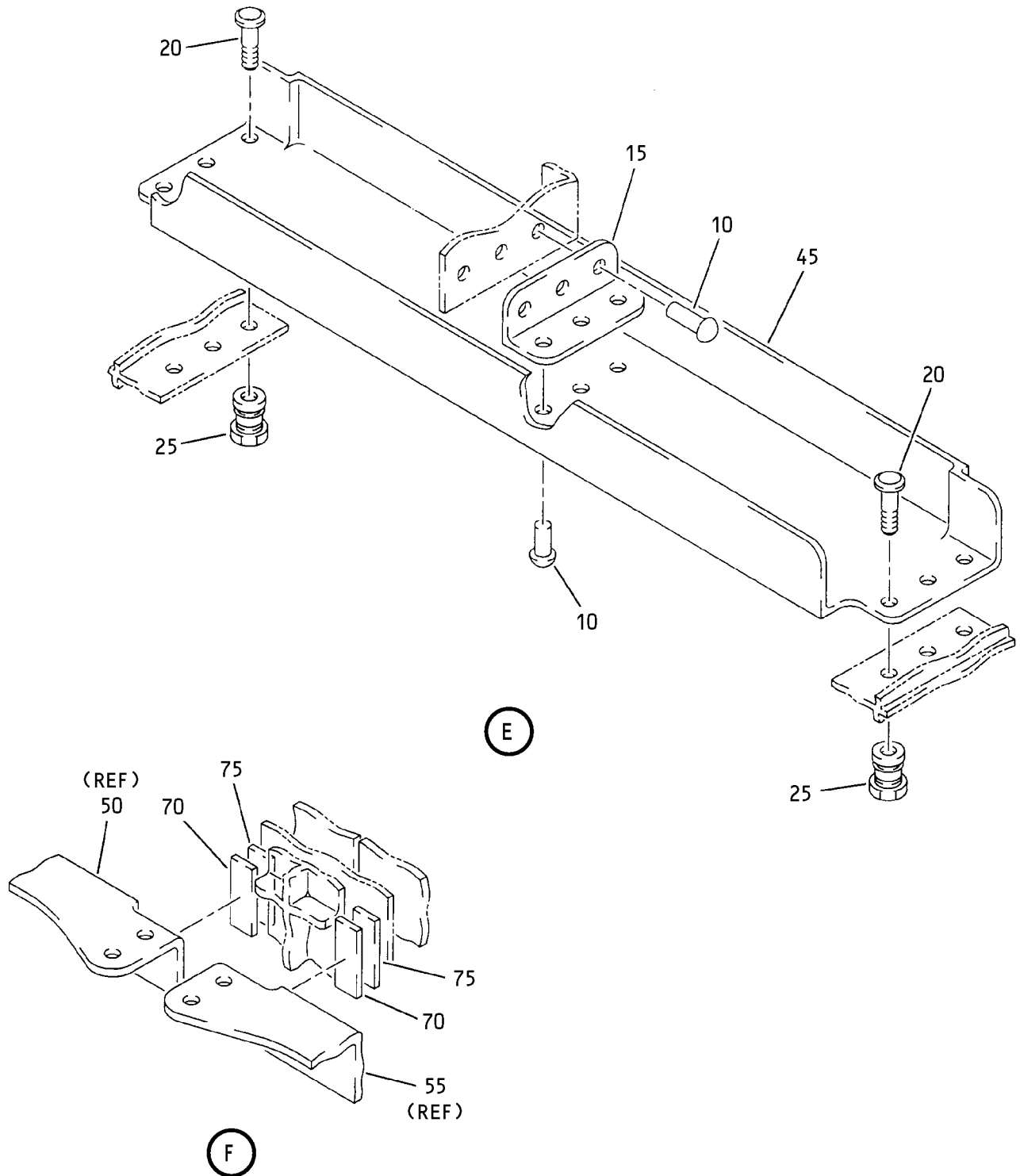
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Main Deck Cargo Door Assembly  
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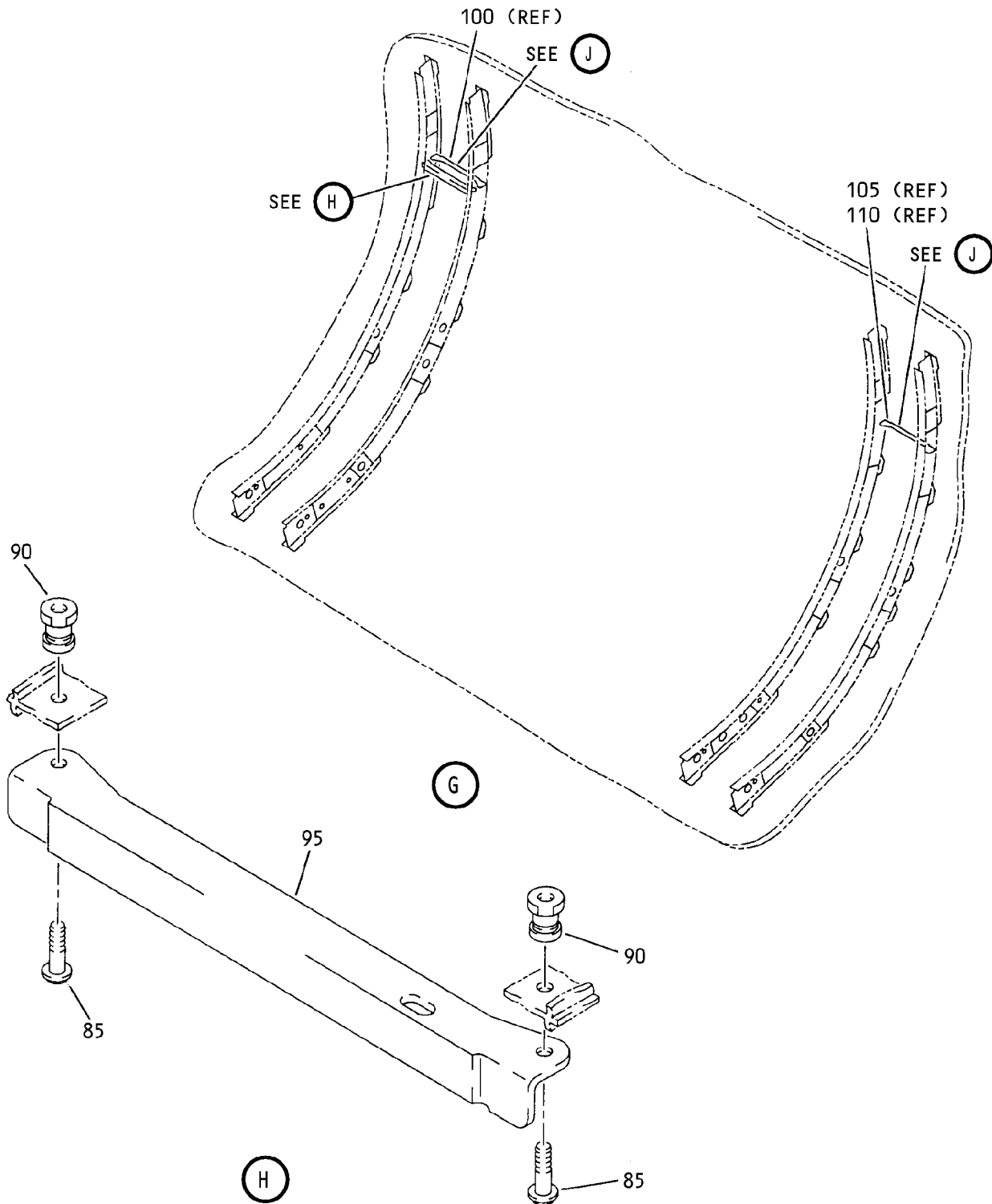
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Main Deck Cargo Door Assembly  
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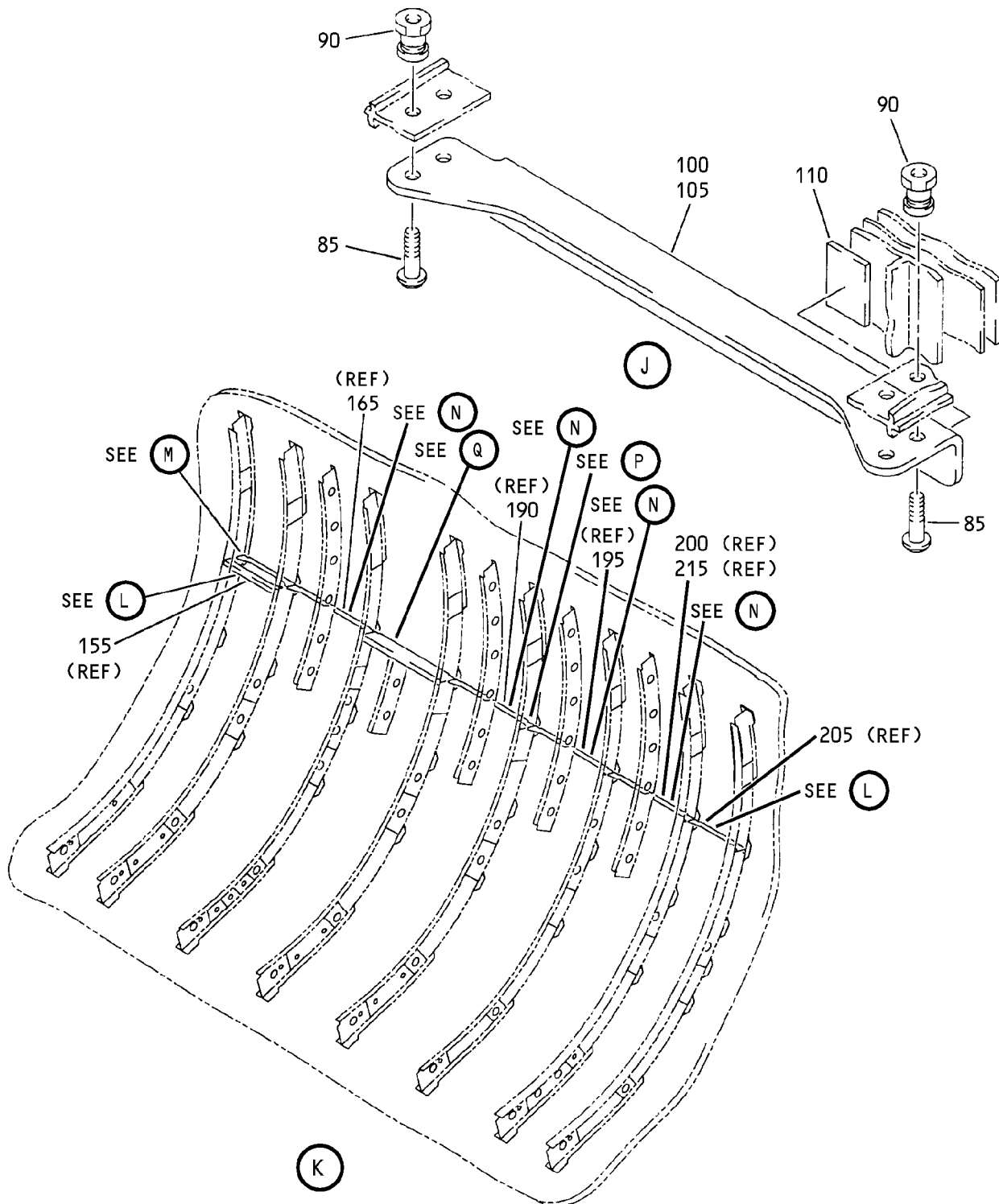
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Main Deck Cargo Door Assembly  
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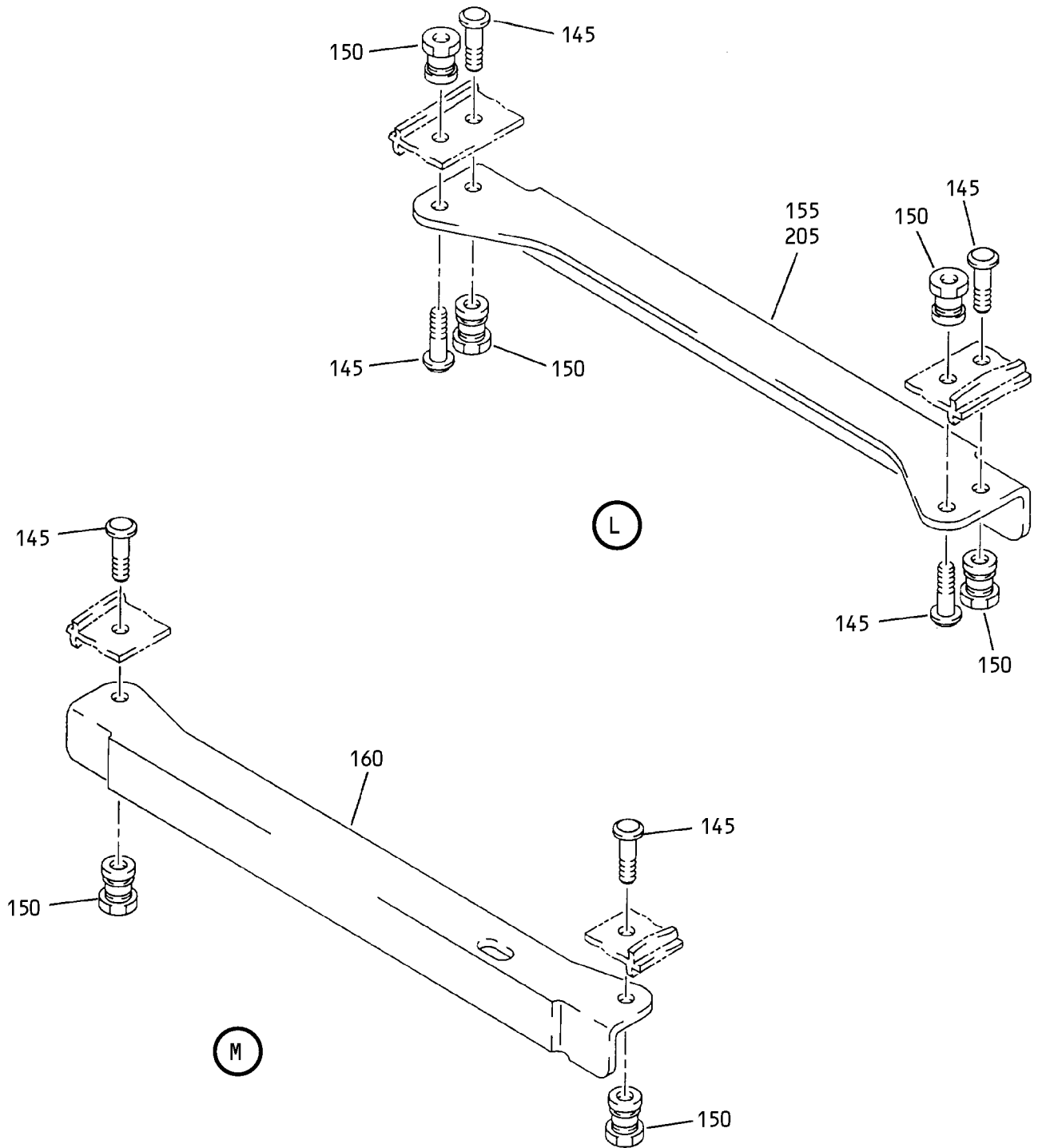
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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 7 of 37)

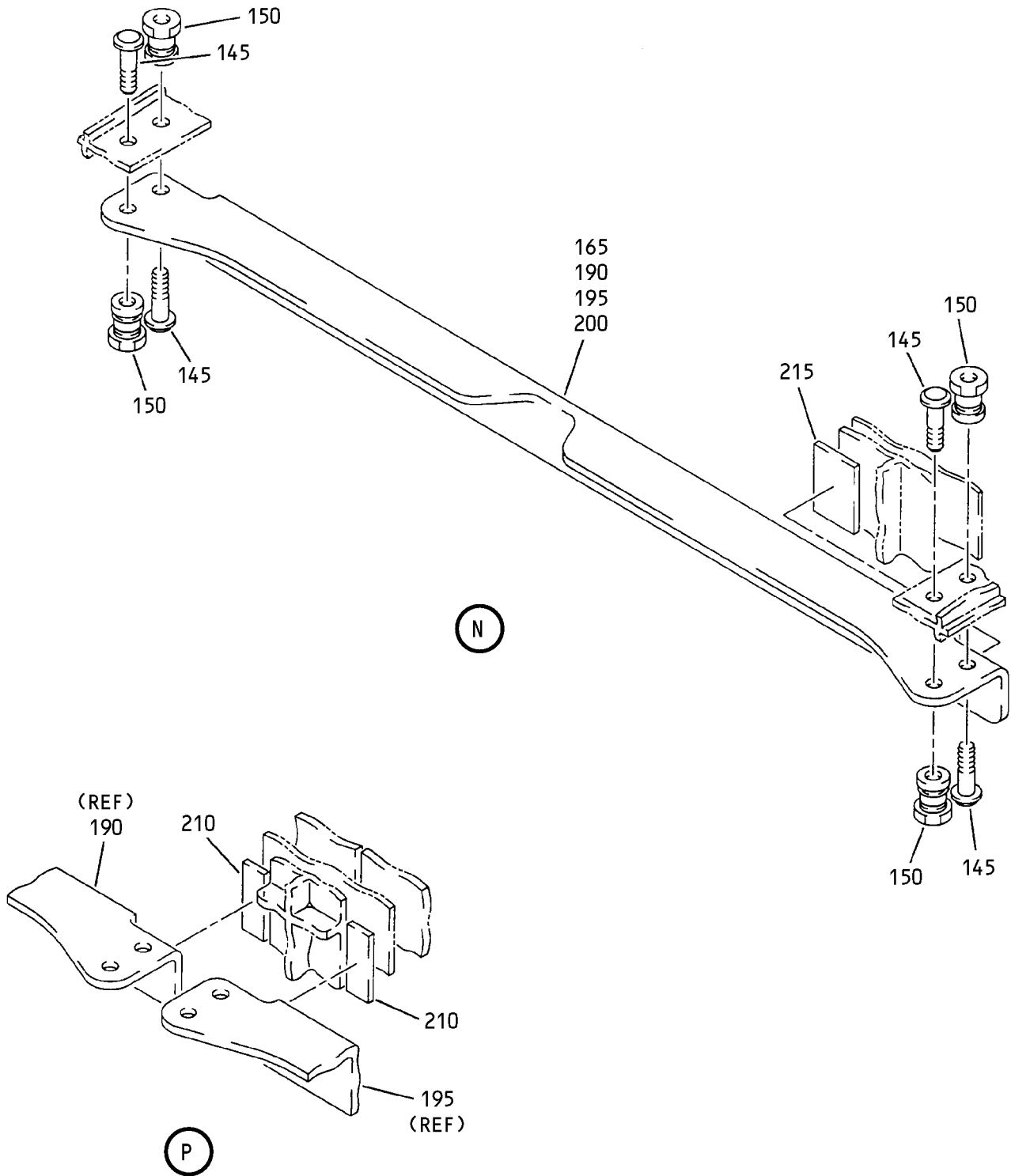
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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 8 of 37)

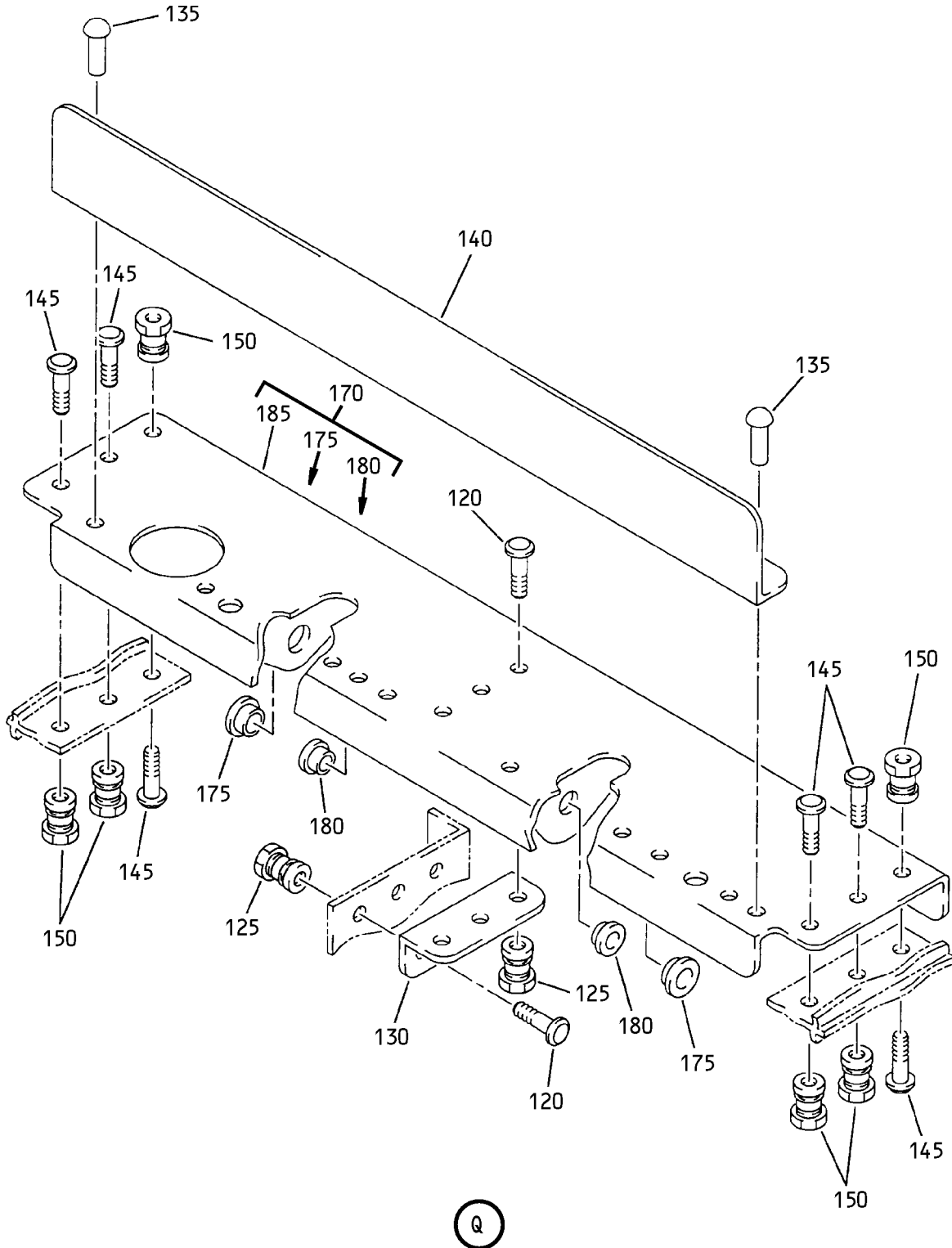
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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 9 of 37)

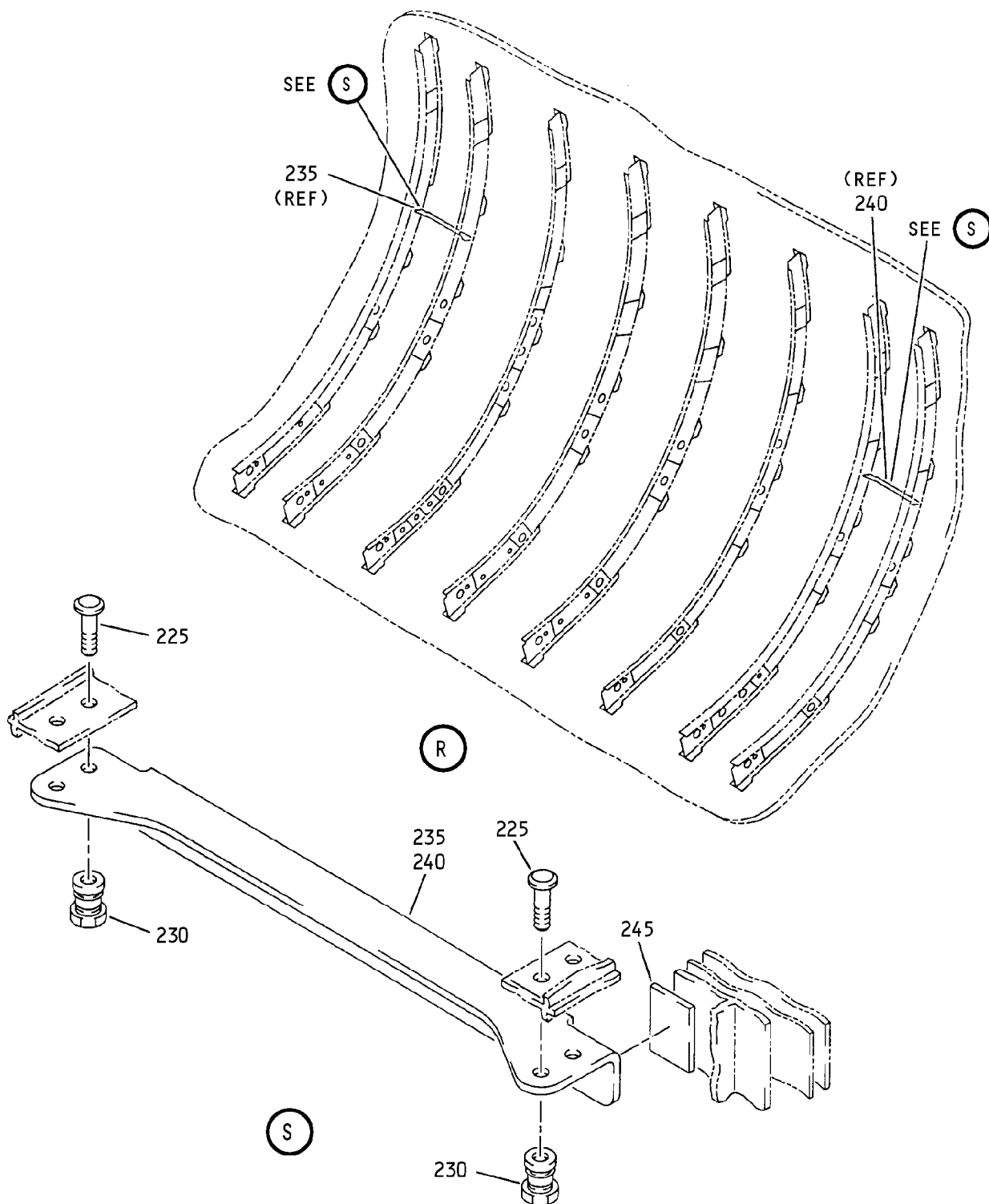
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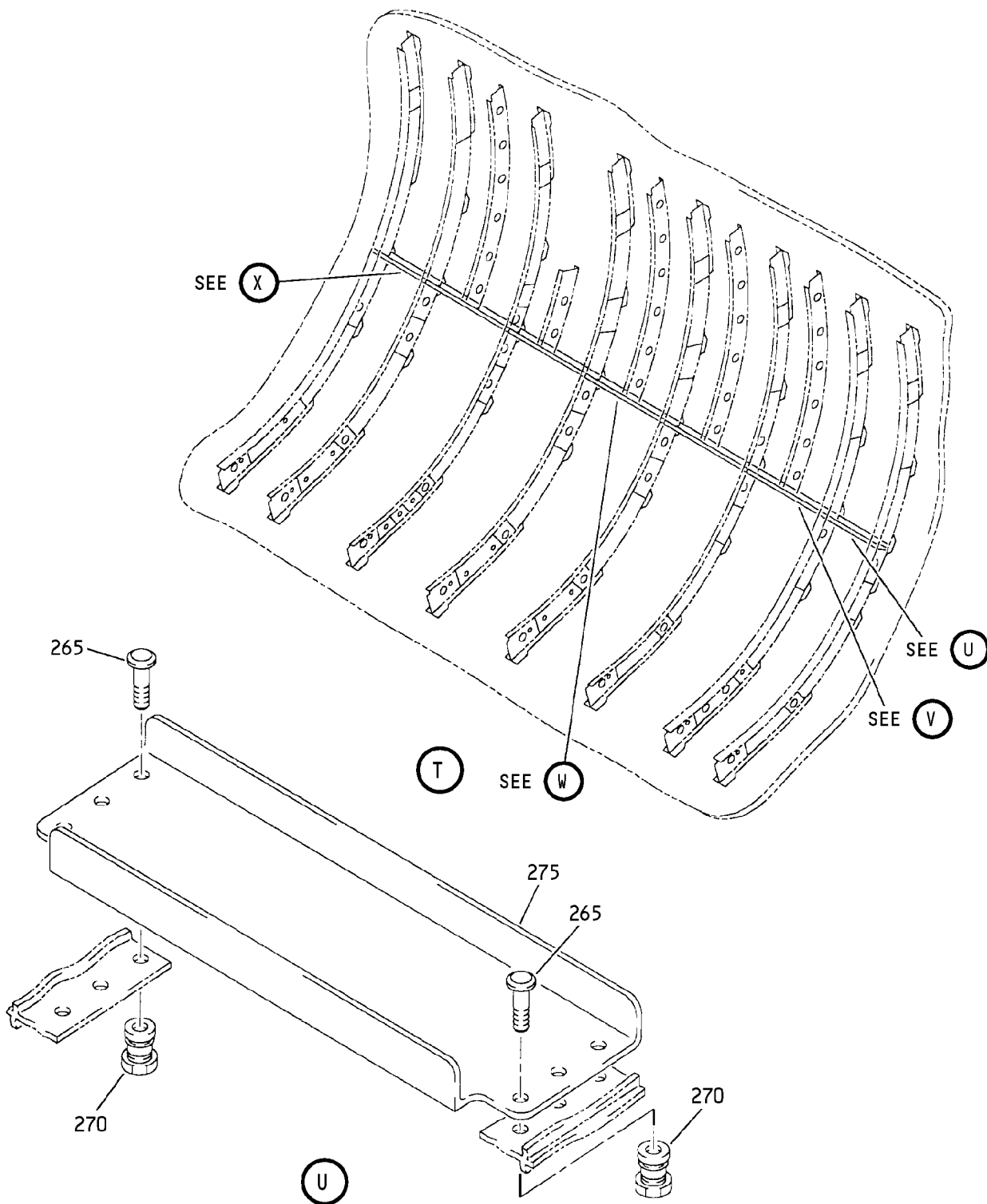
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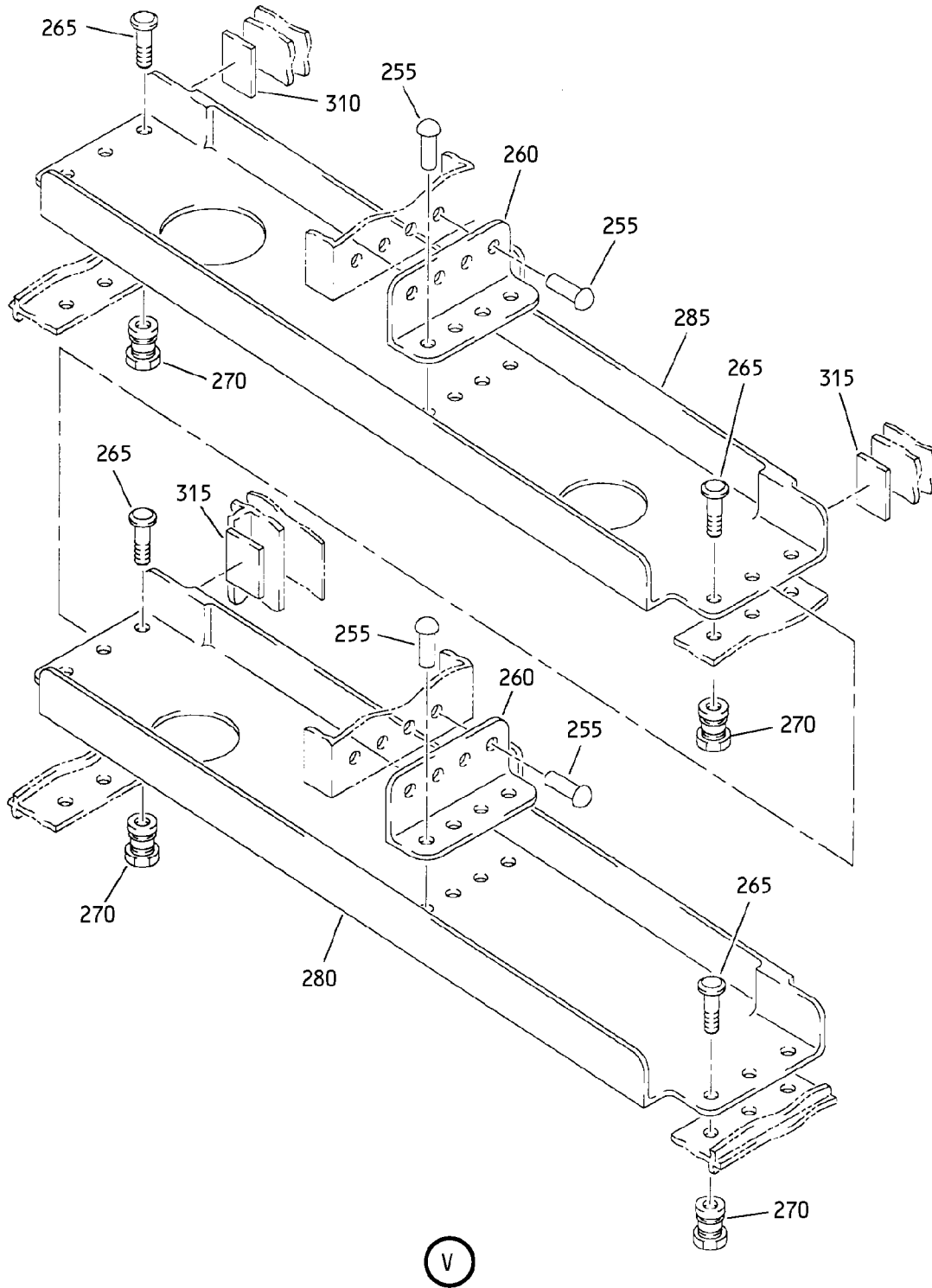
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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 11 of 37)

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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 12 of 37)

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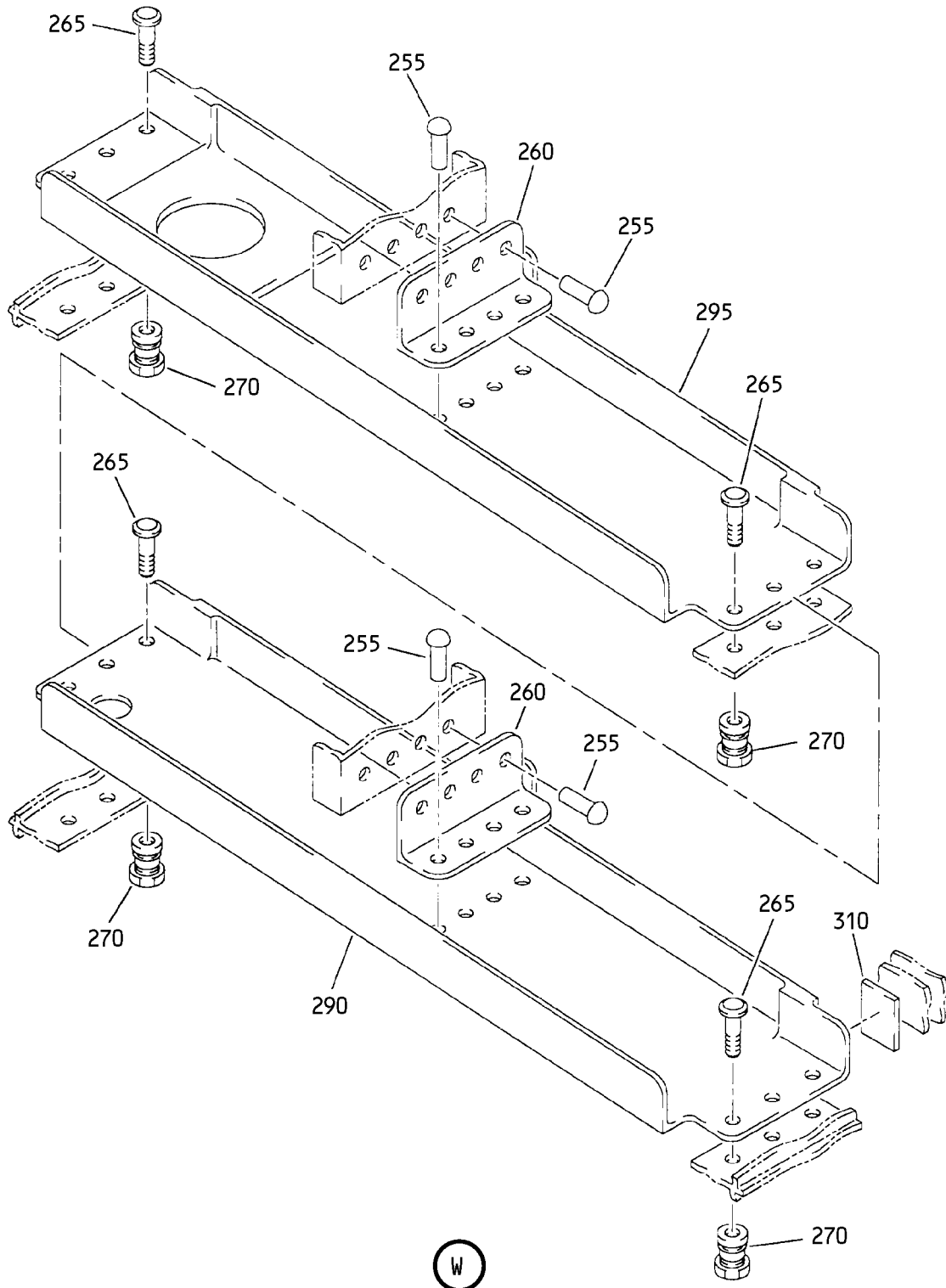
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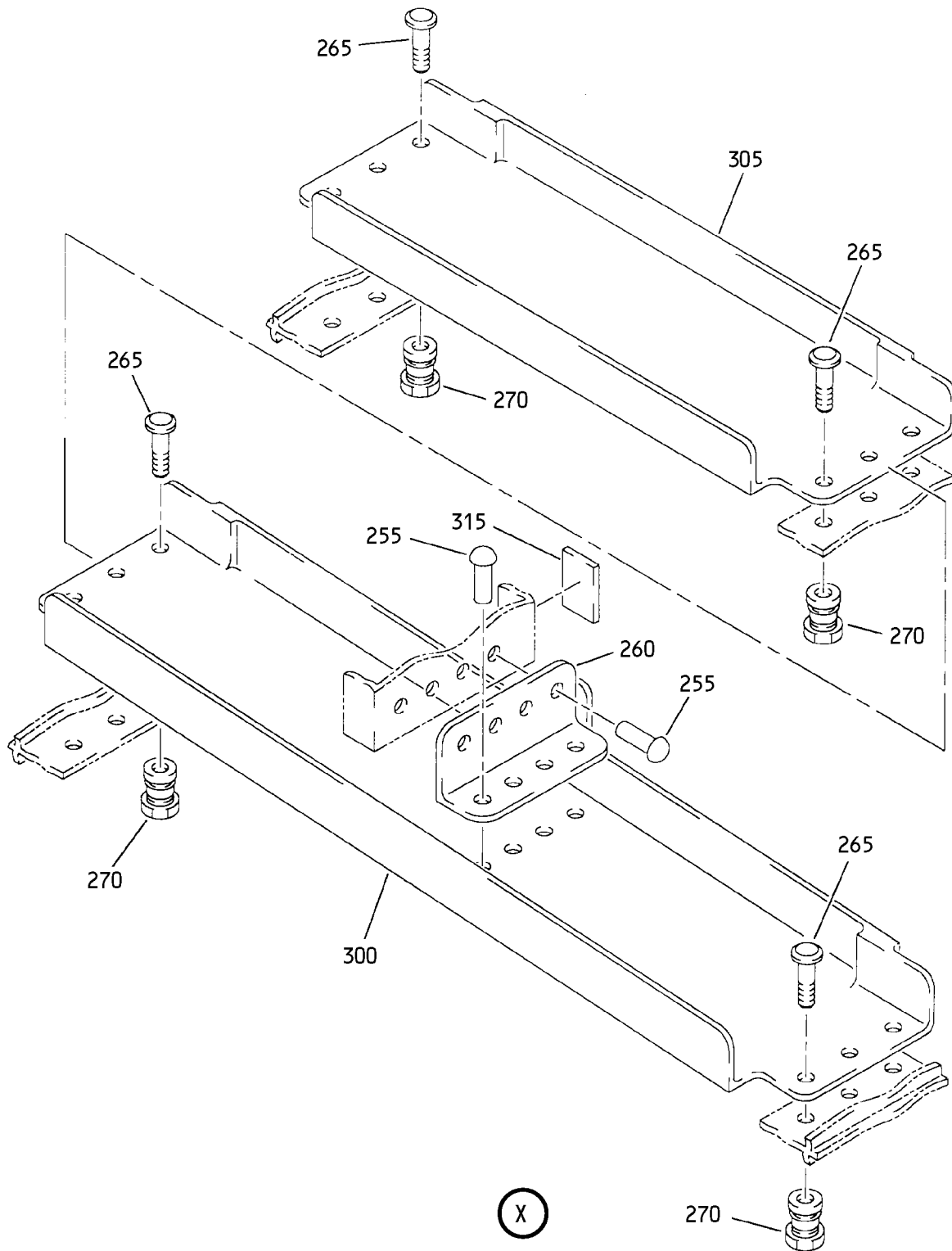
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Main Deck Cargo Door Assembly  
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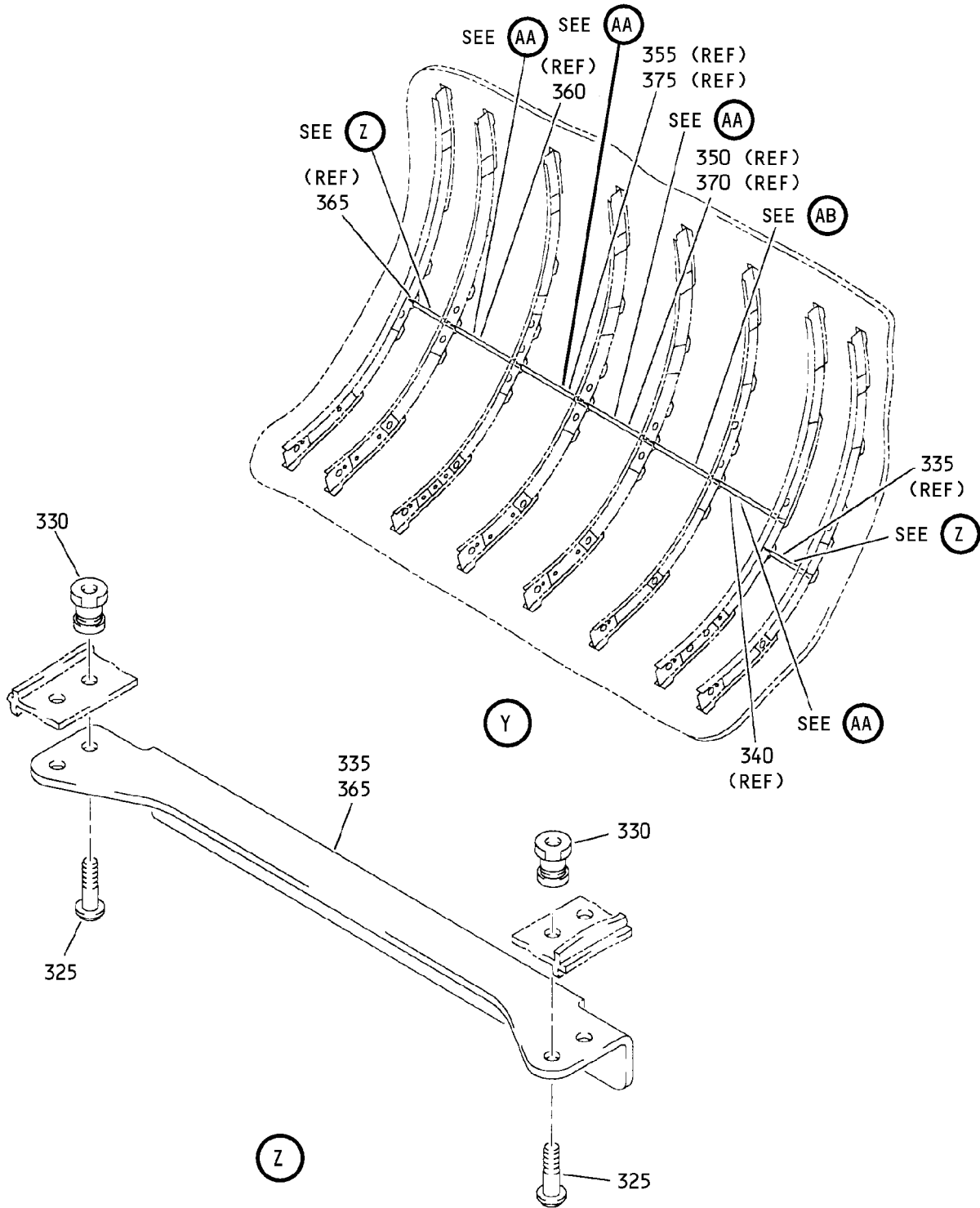
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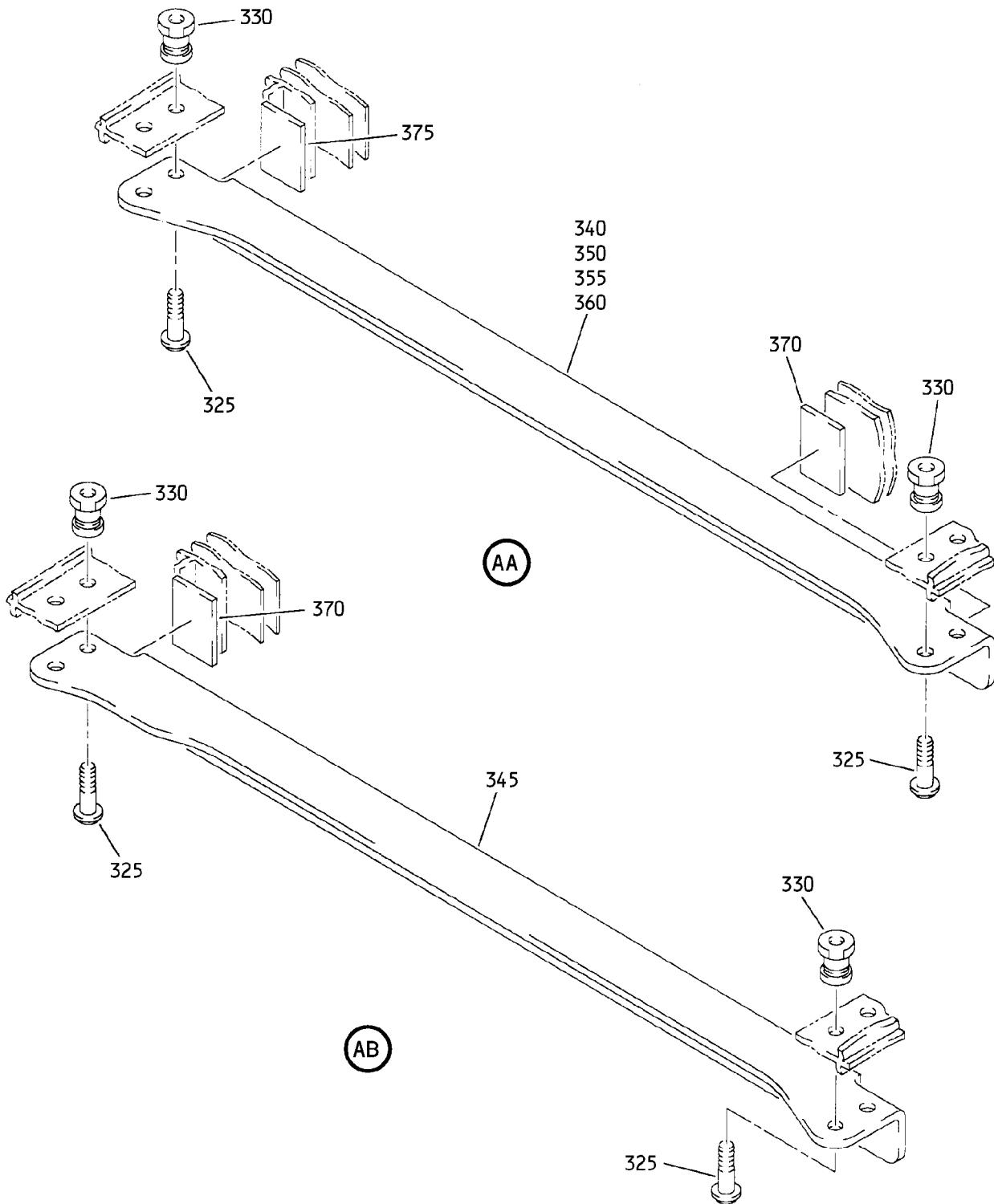
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IPL Figure 1 (Sheet 16 of 37)

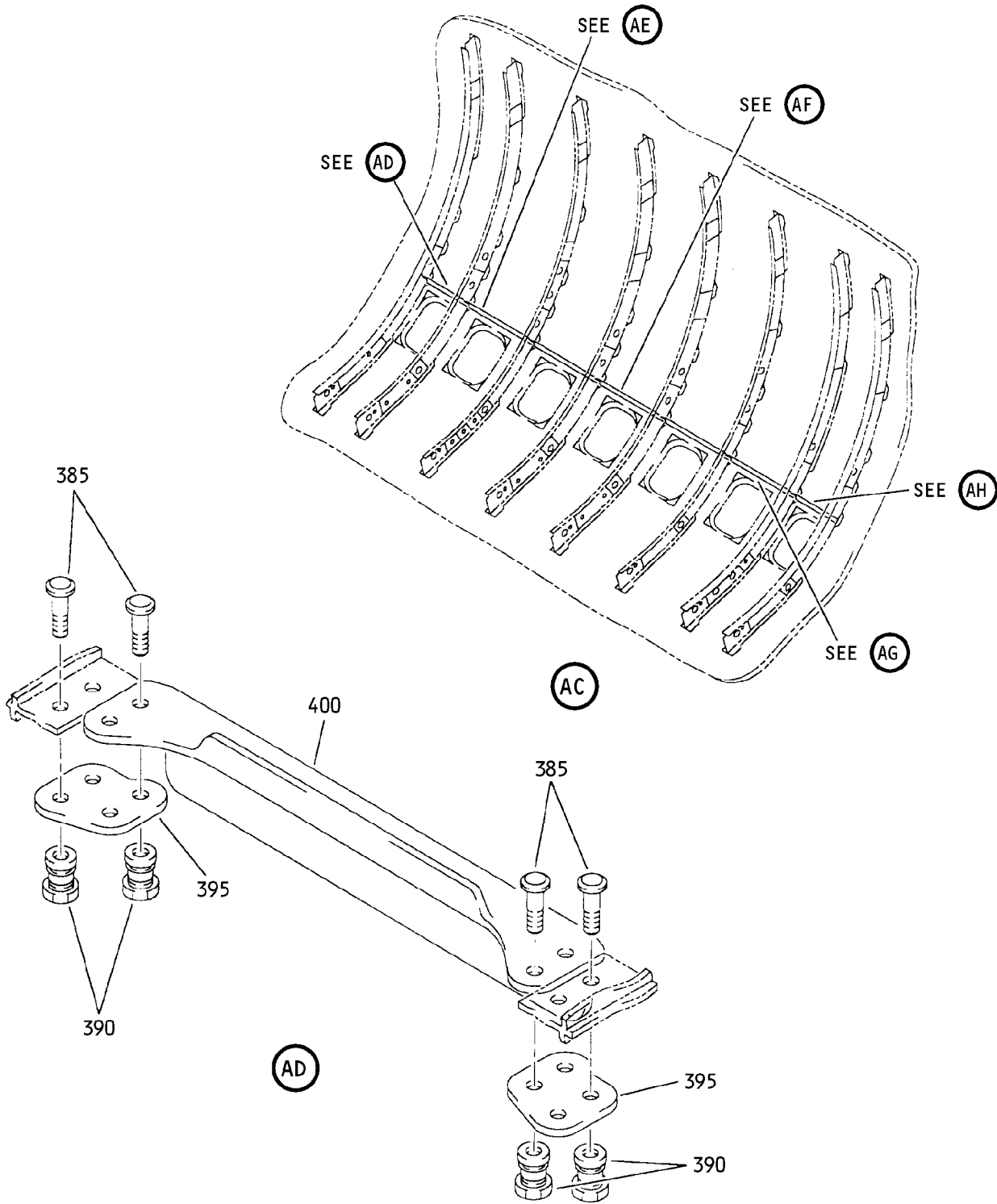
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IPL Figure 1 (Sheet 17 of 37)

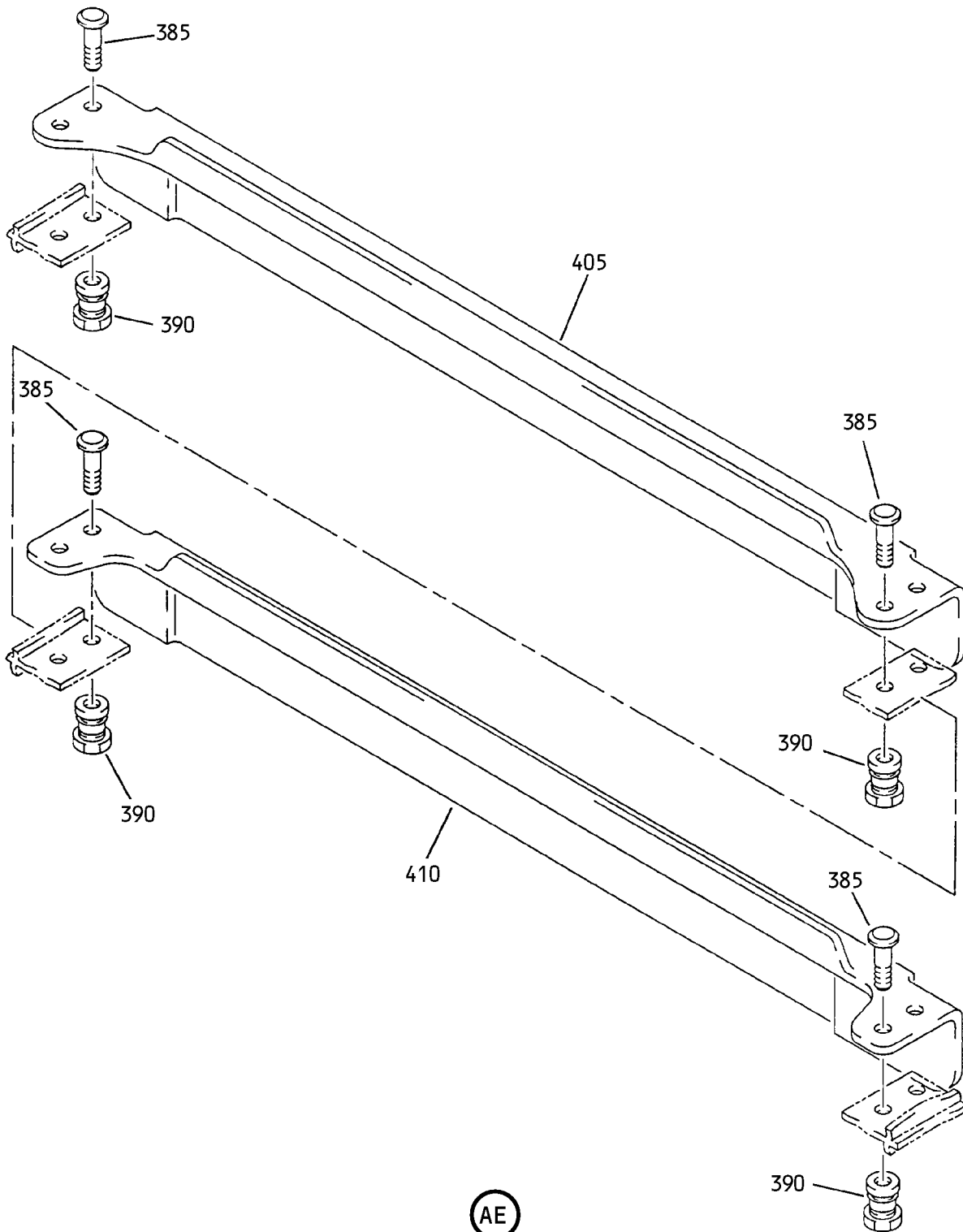
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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 18 of 37)

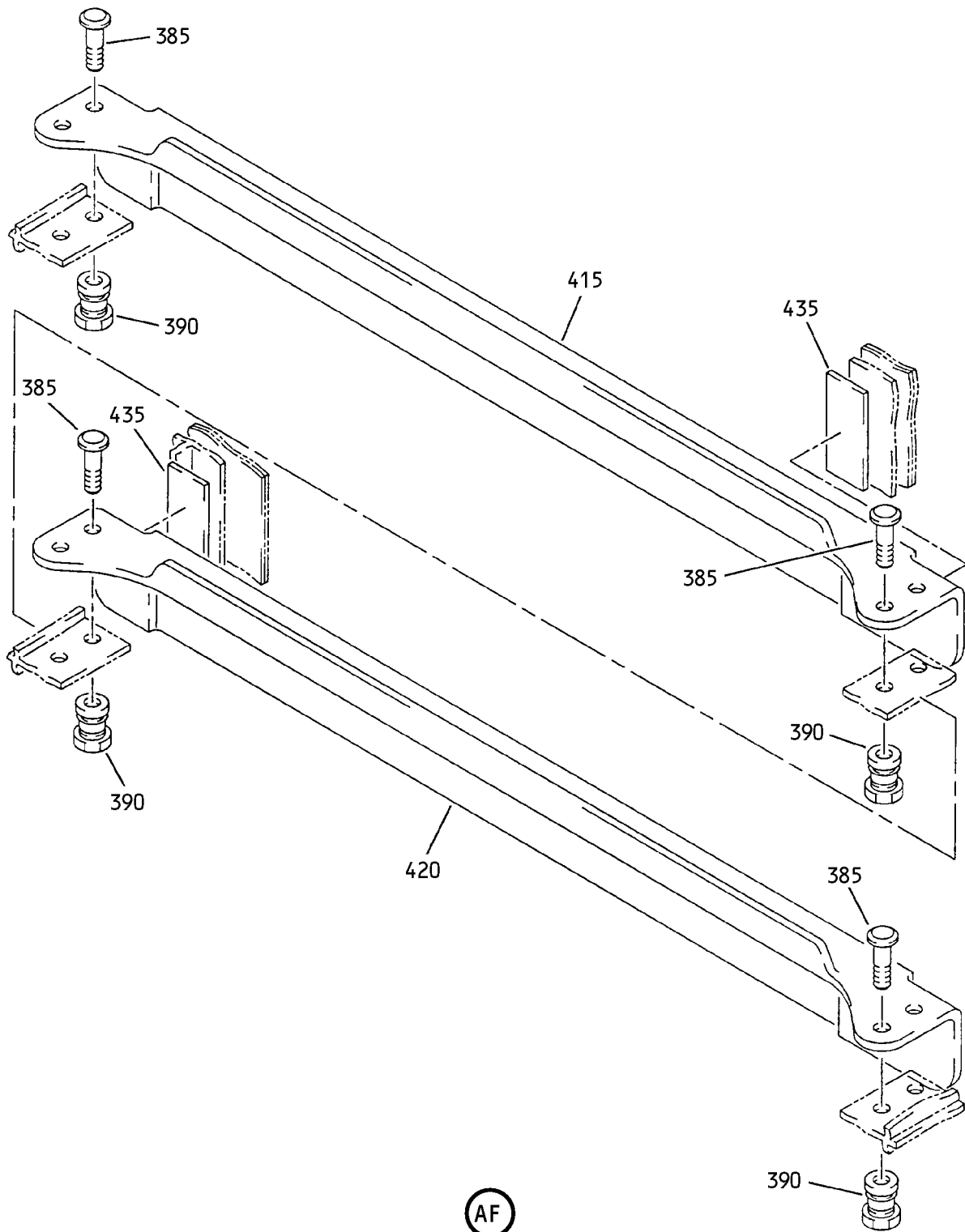
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AF

Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 19 of 37)

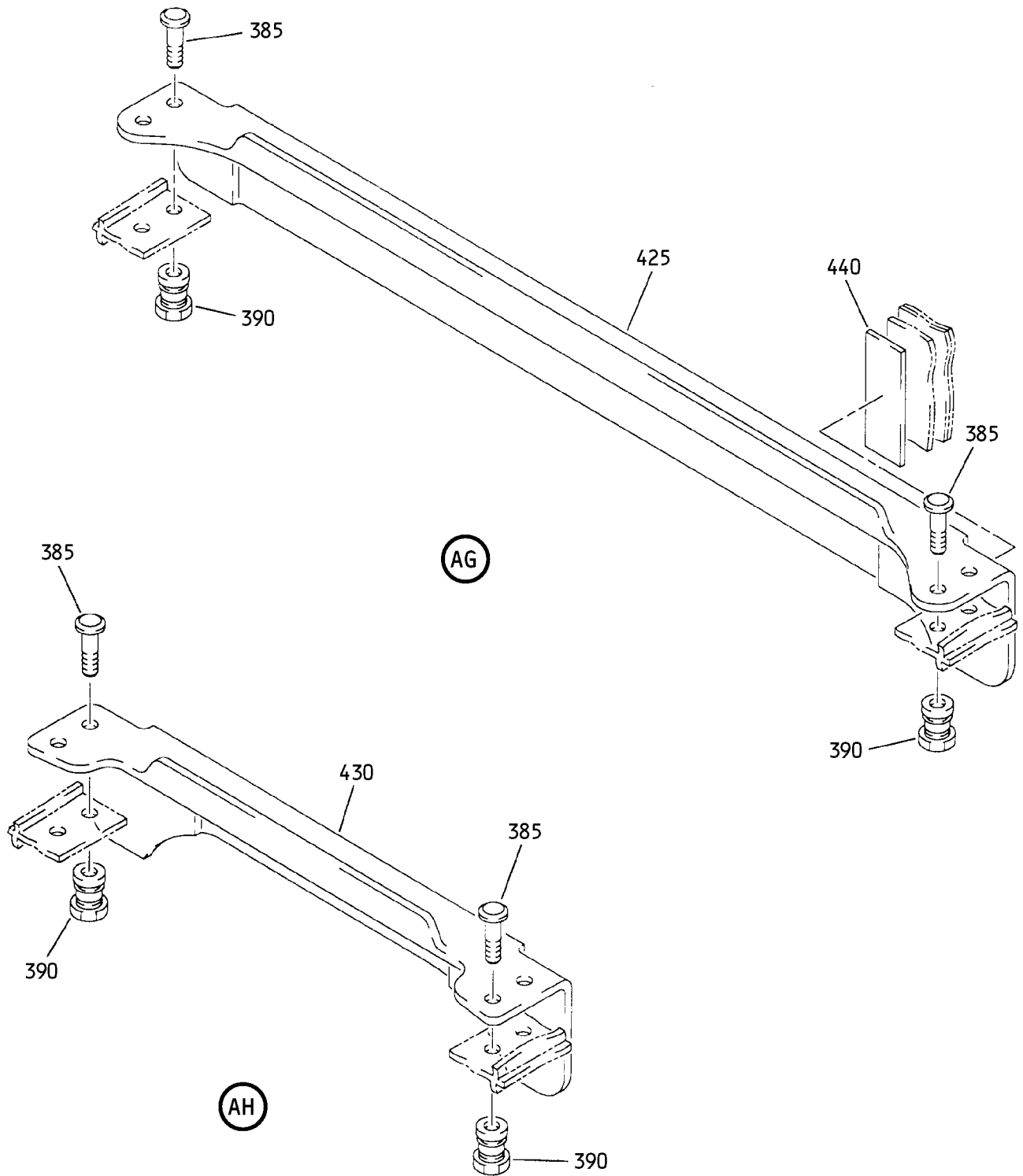
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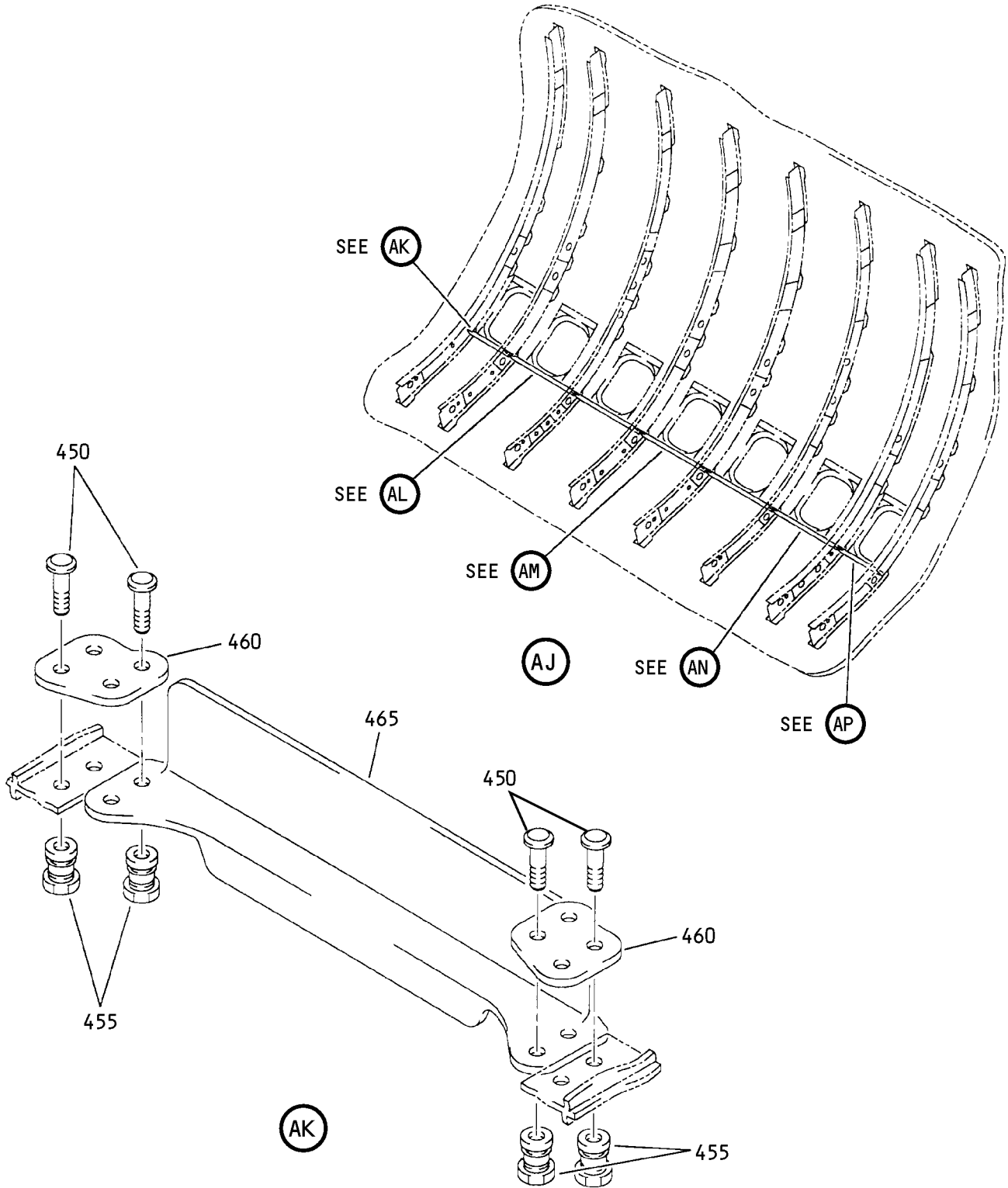


Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 20 of 37)

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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 21 of 37)

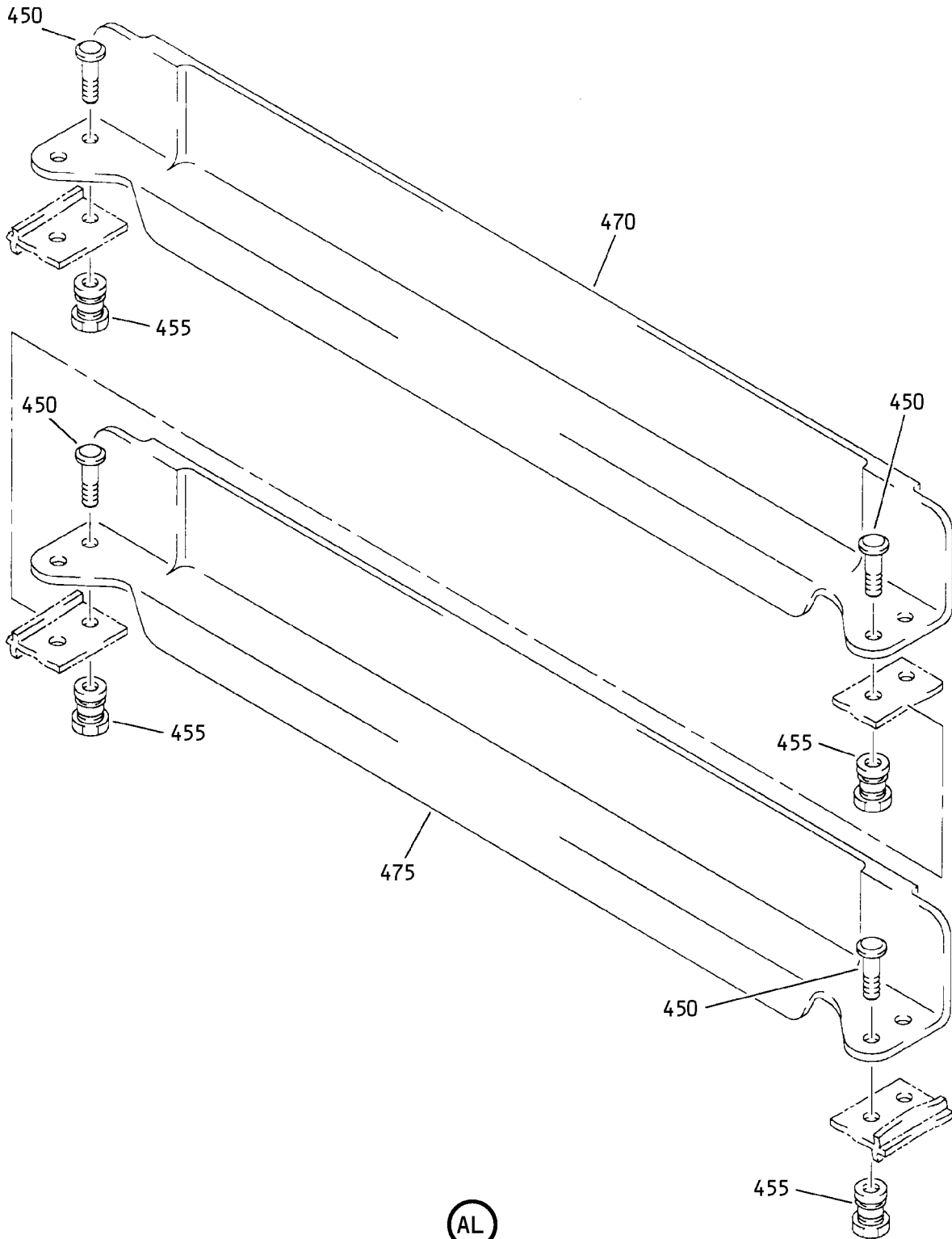
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AL

Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 22 of 37)

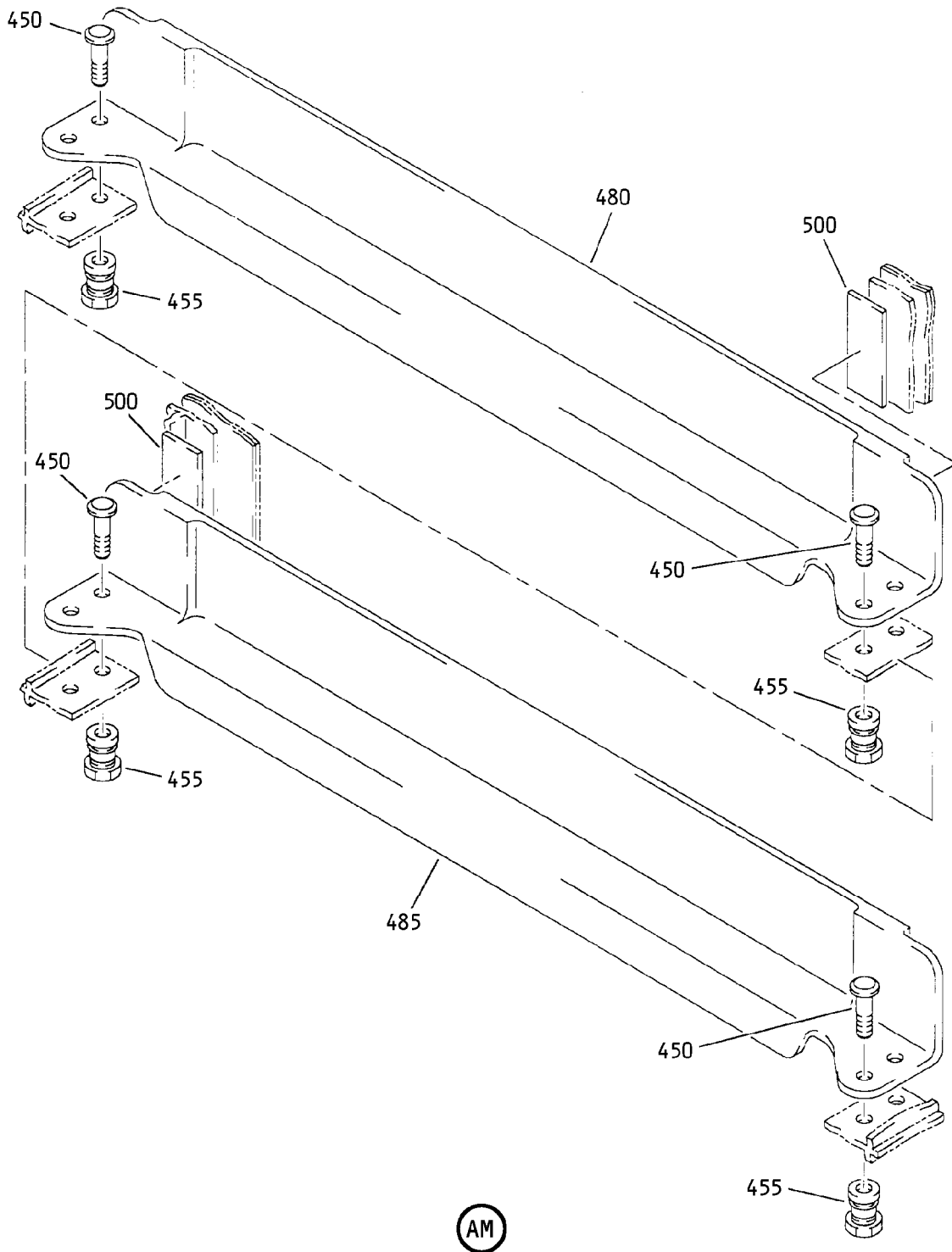
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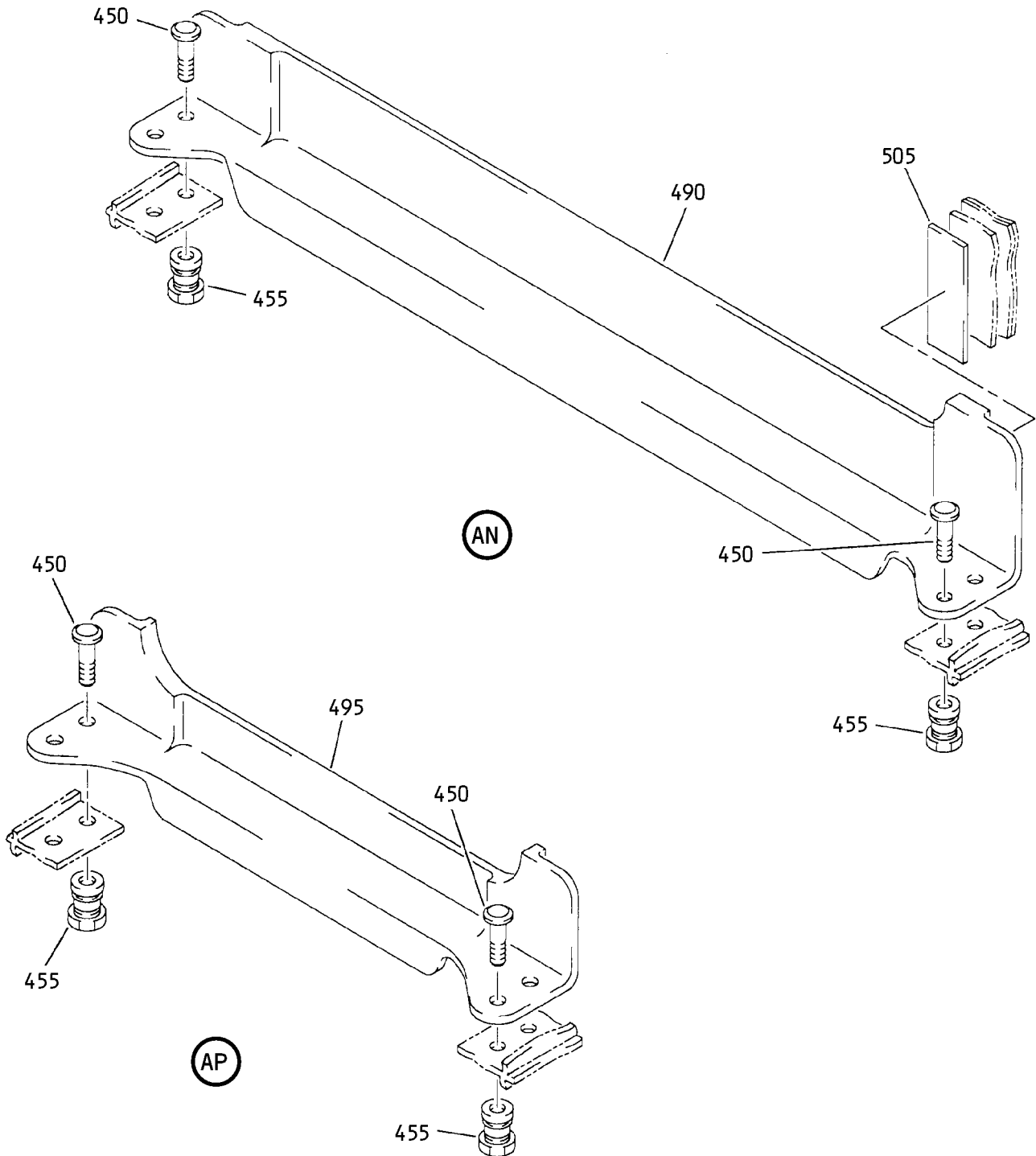
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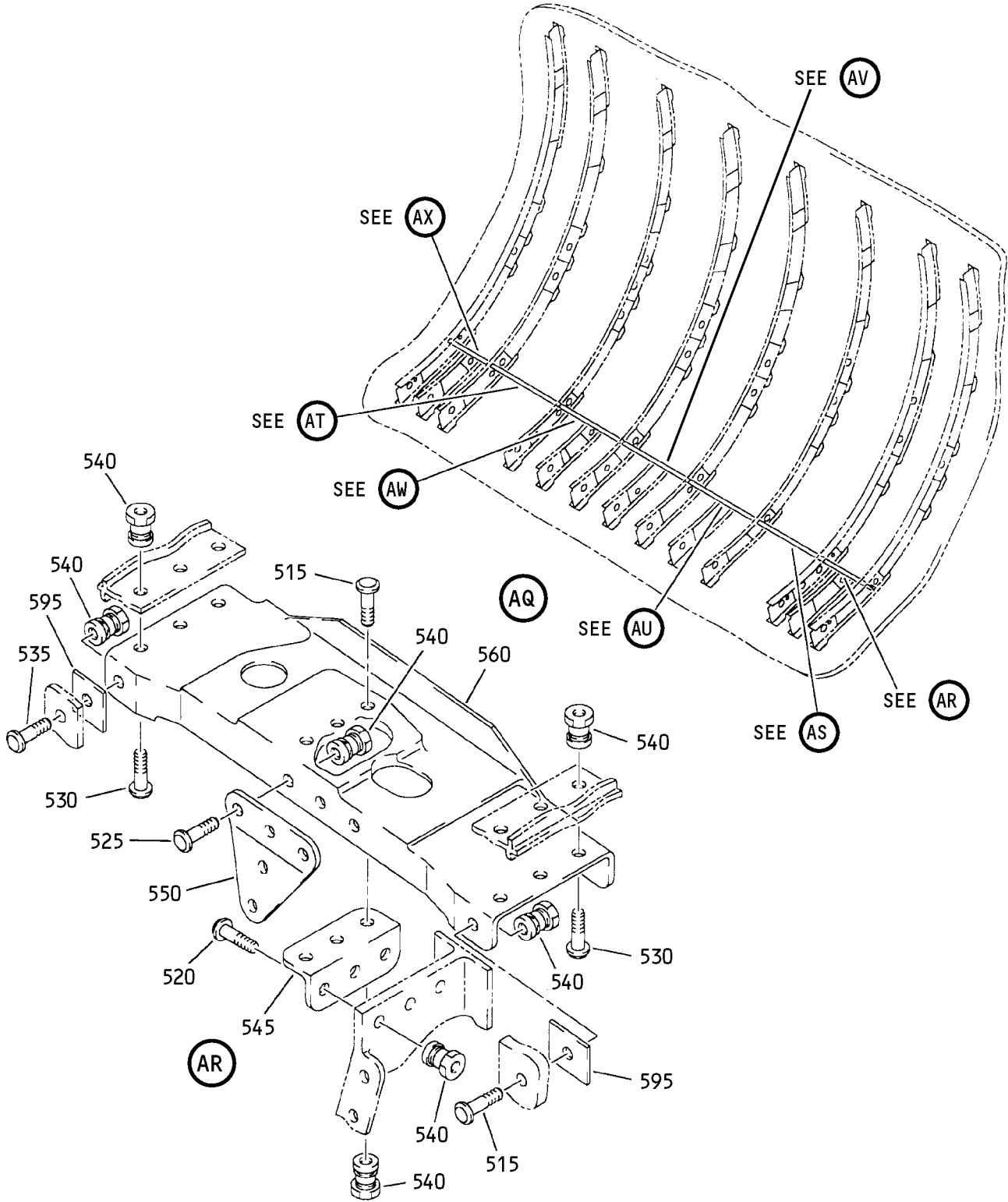
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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 25 of 37)

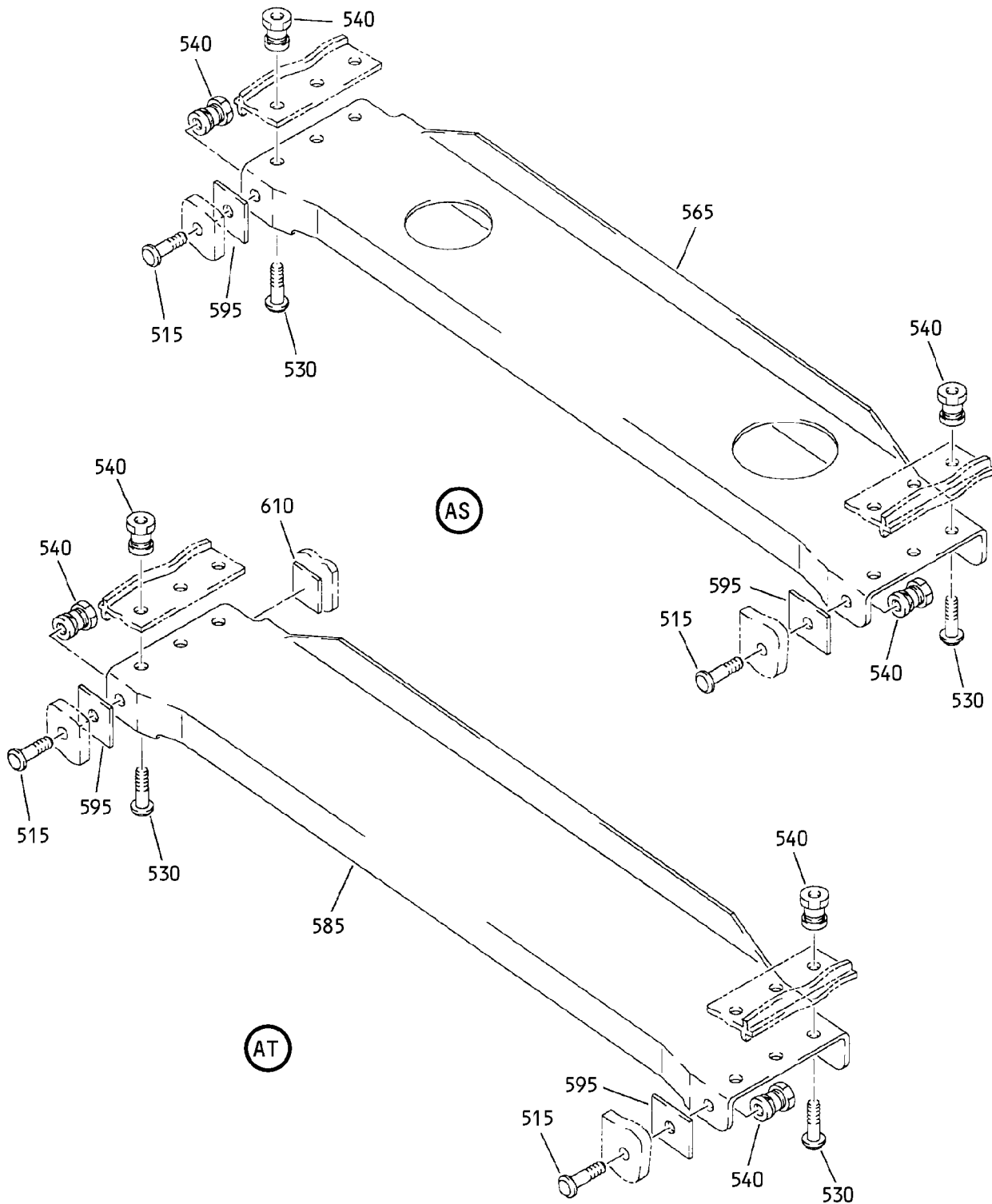
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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 26 of 37)

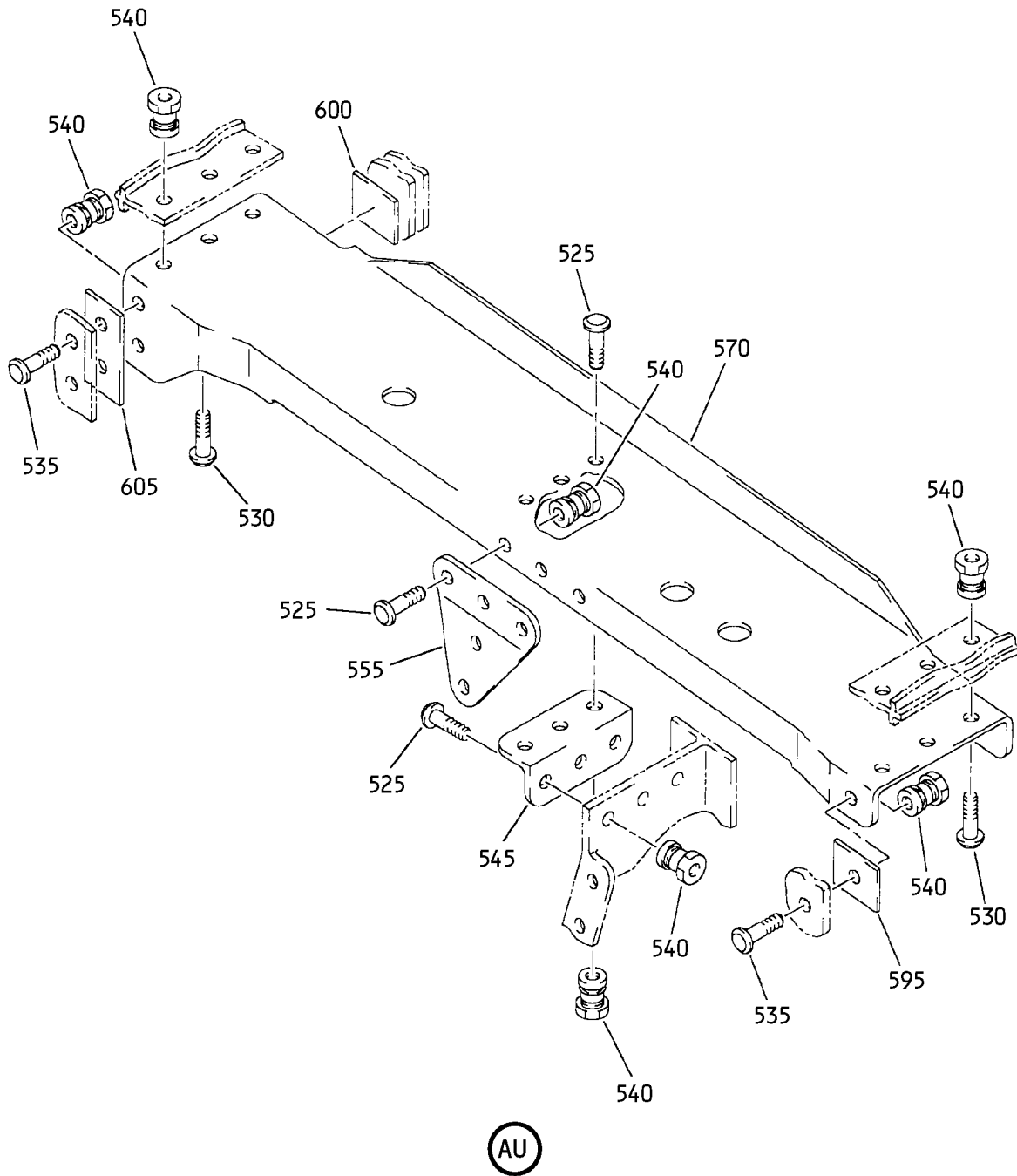
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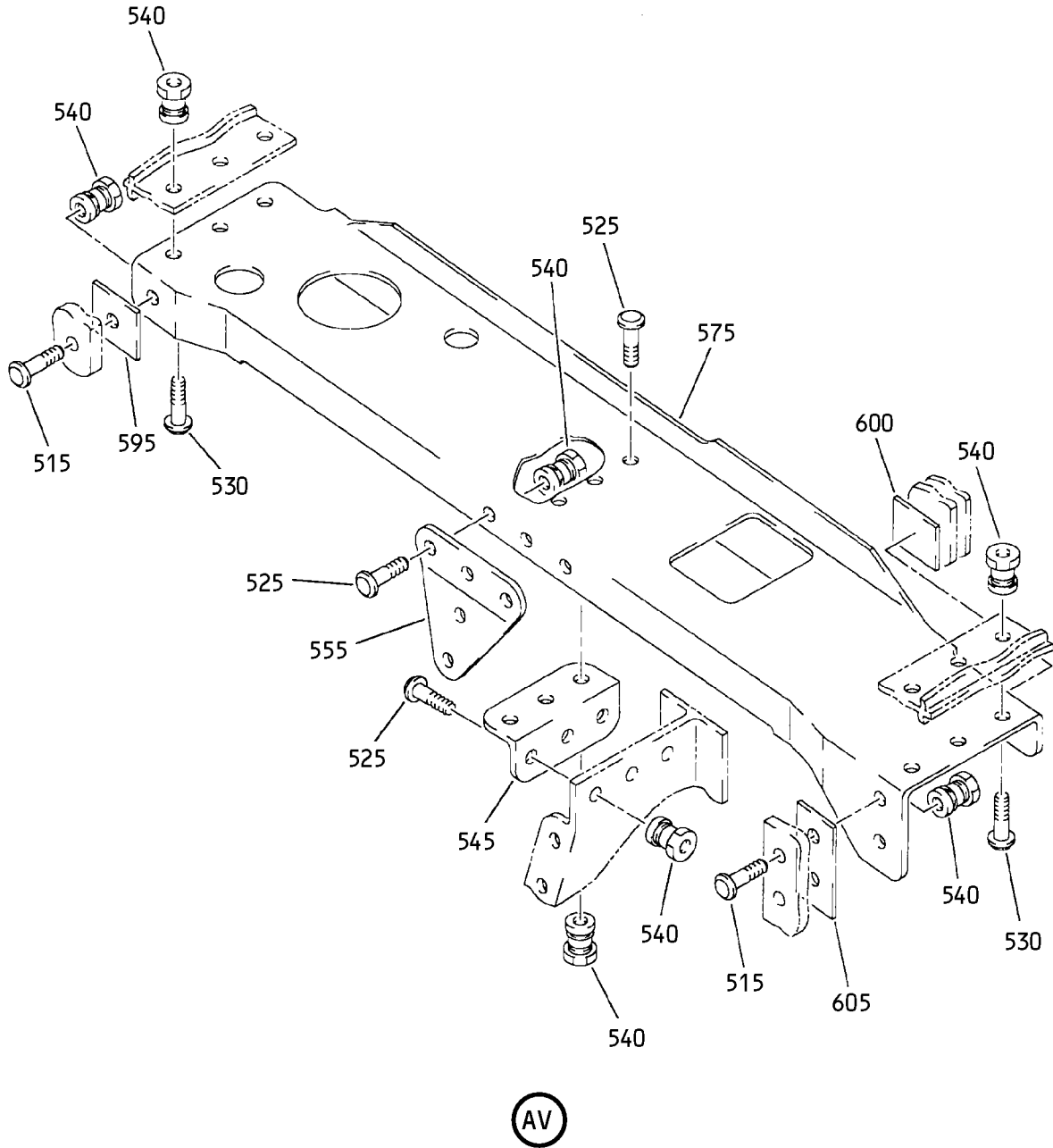
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Main Deck Cargo Door Assembly  
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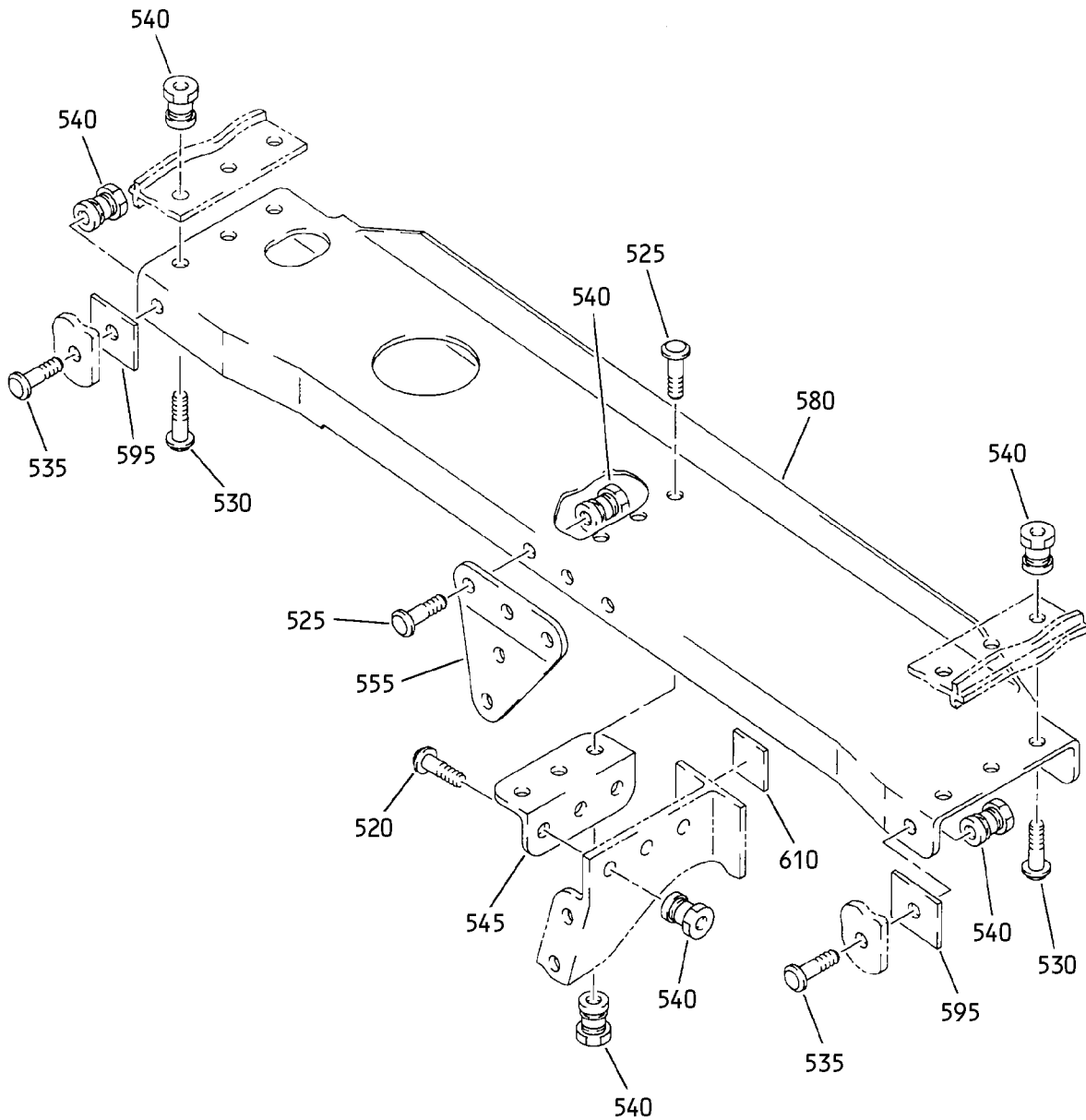
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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 29 of 37)

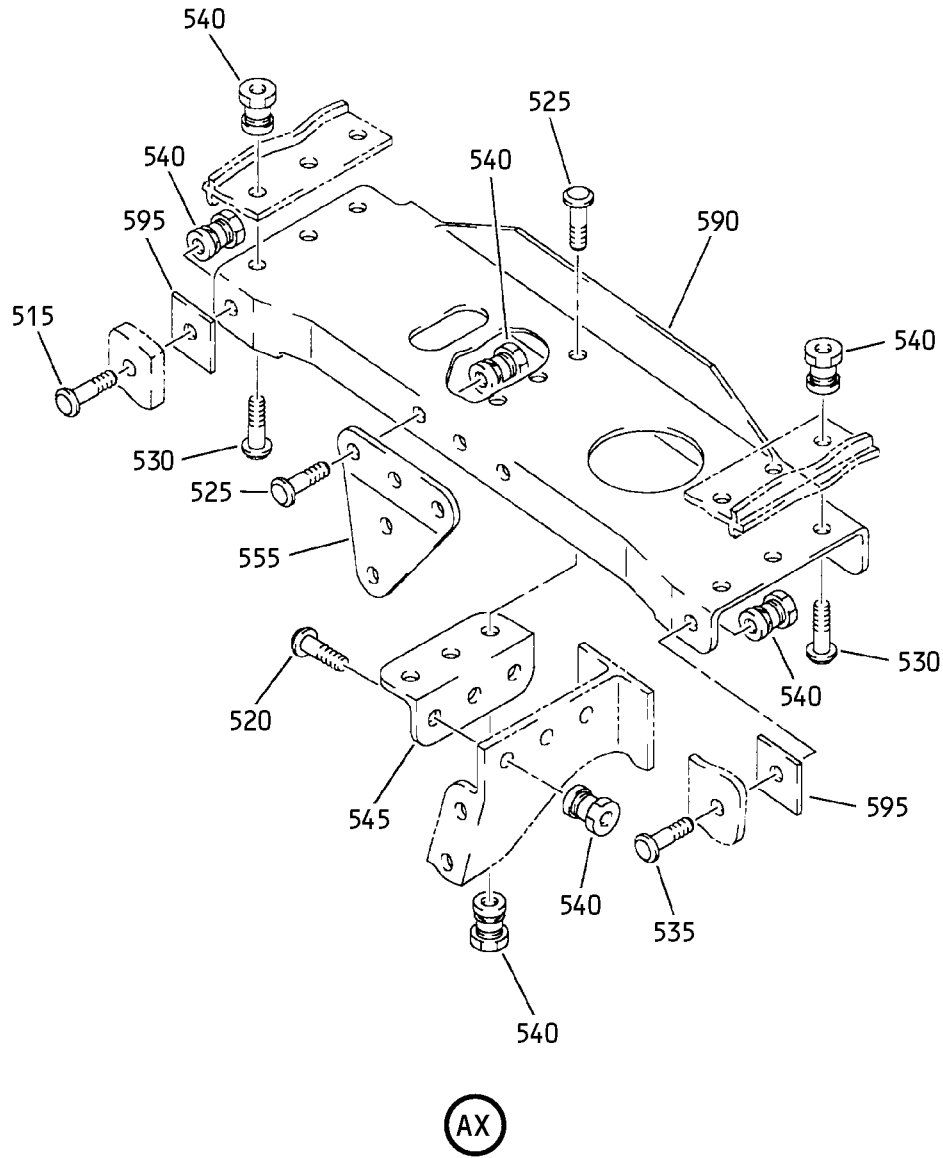
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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 30 of 37)

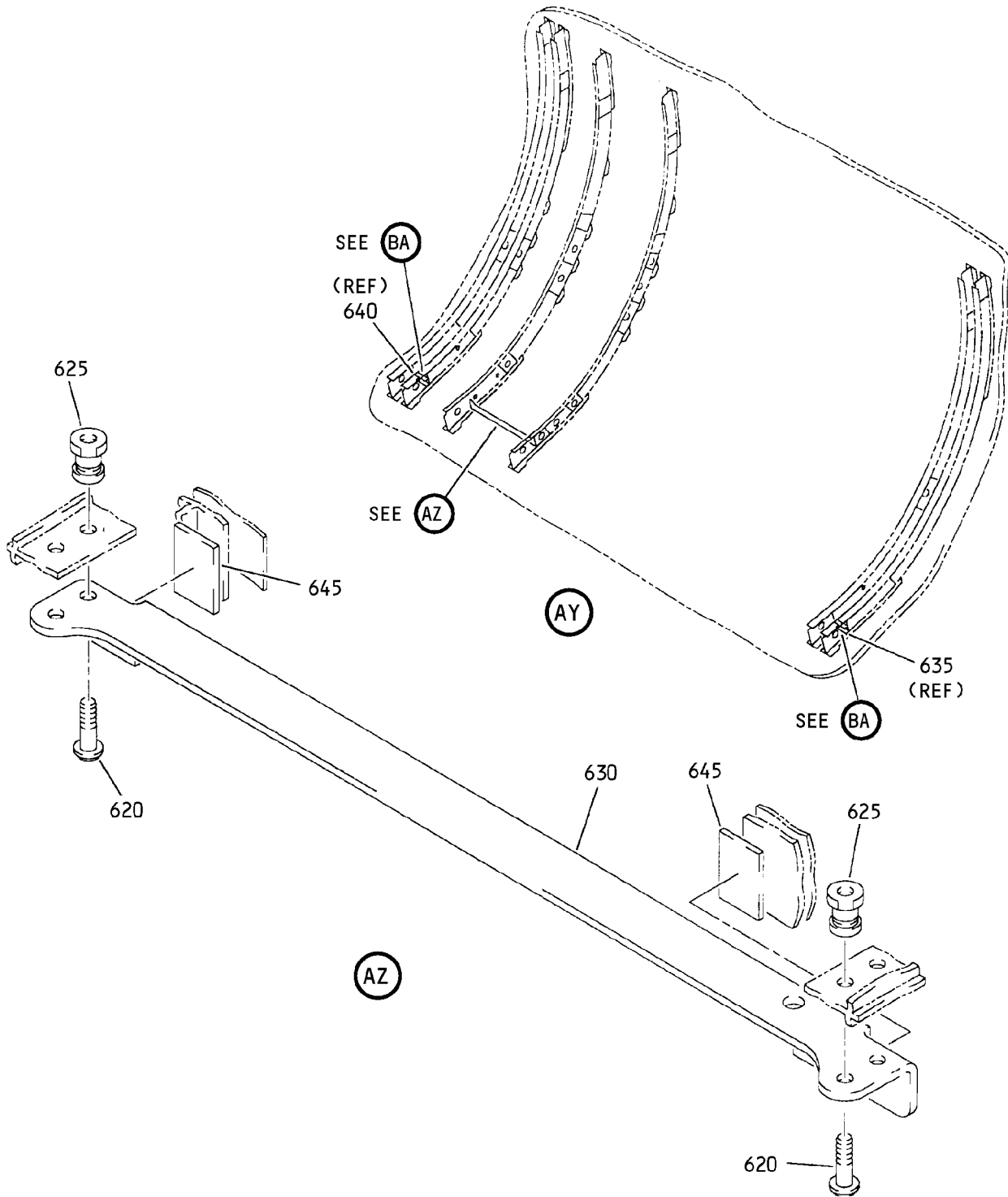
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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 31 of 37)

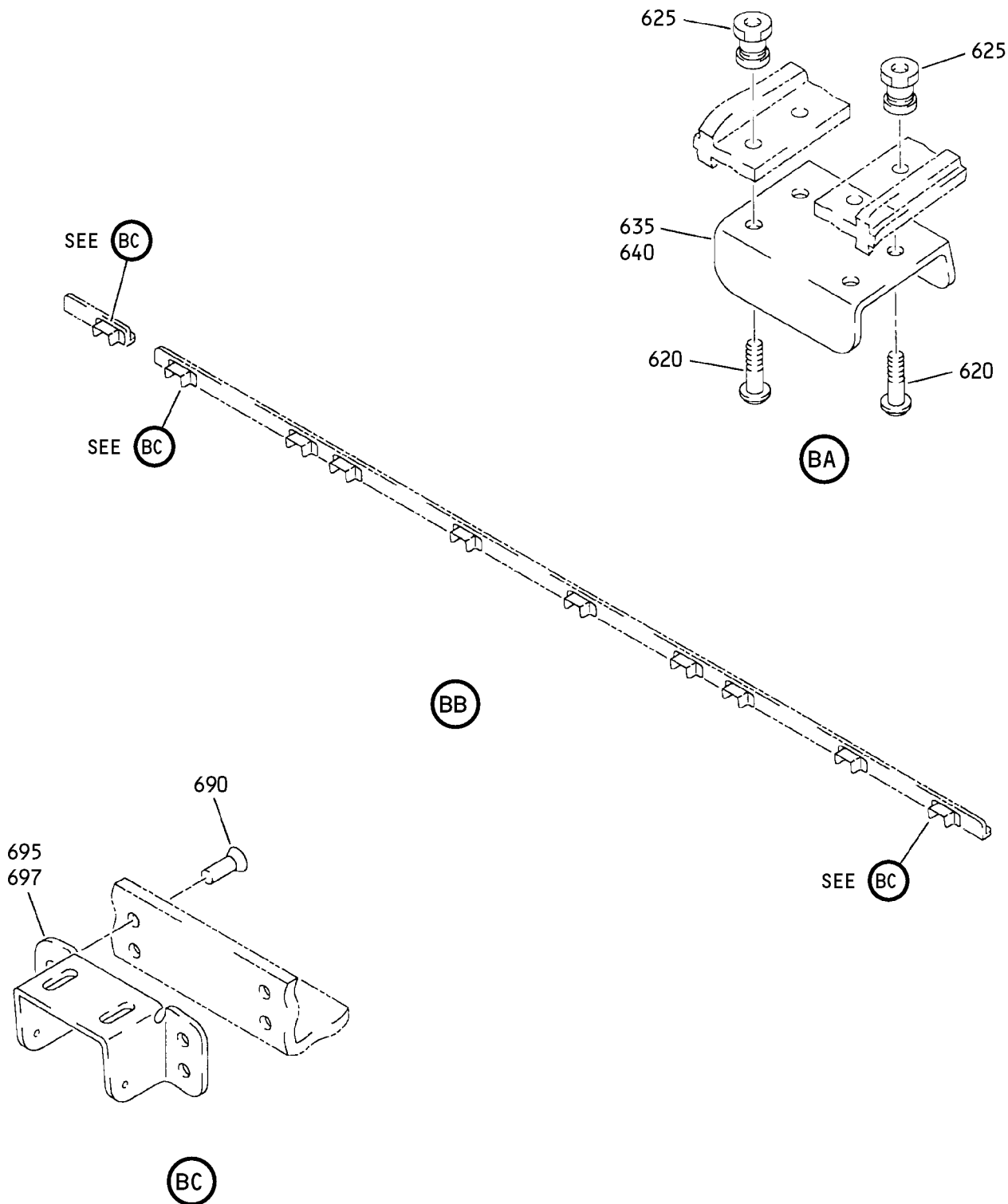
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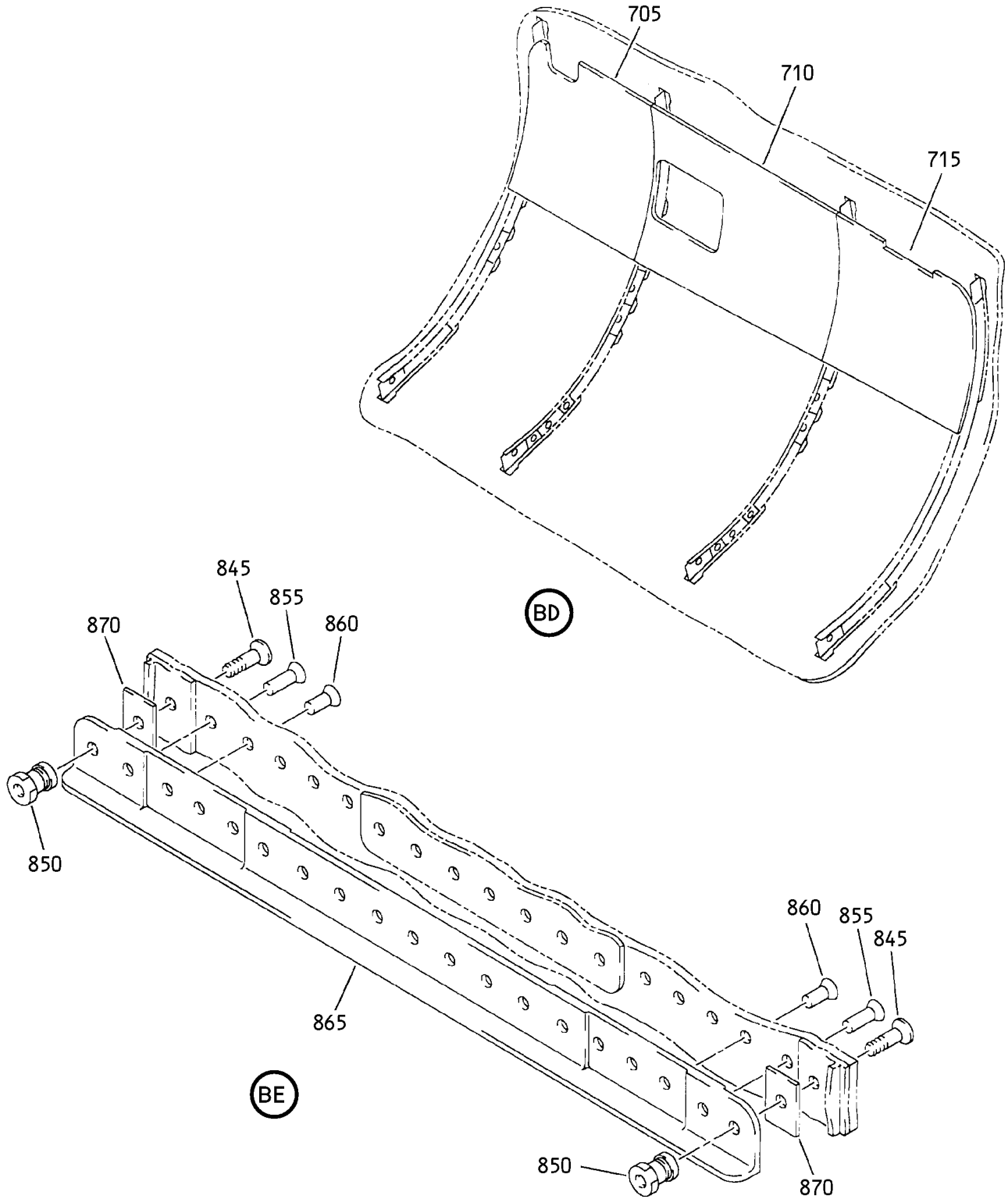
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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 32 of 37)

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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 33 of 37)

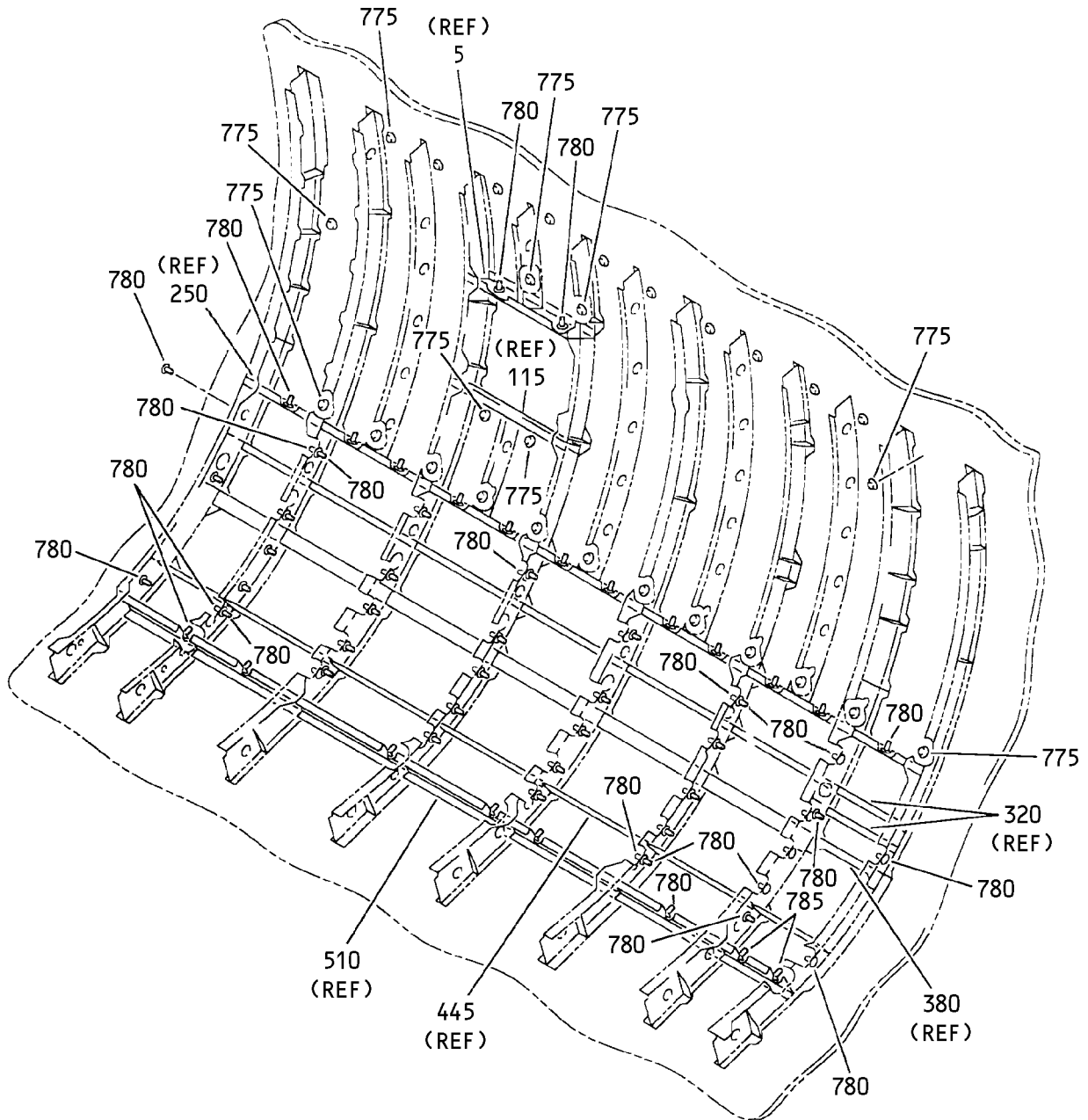
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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 34 of 37)

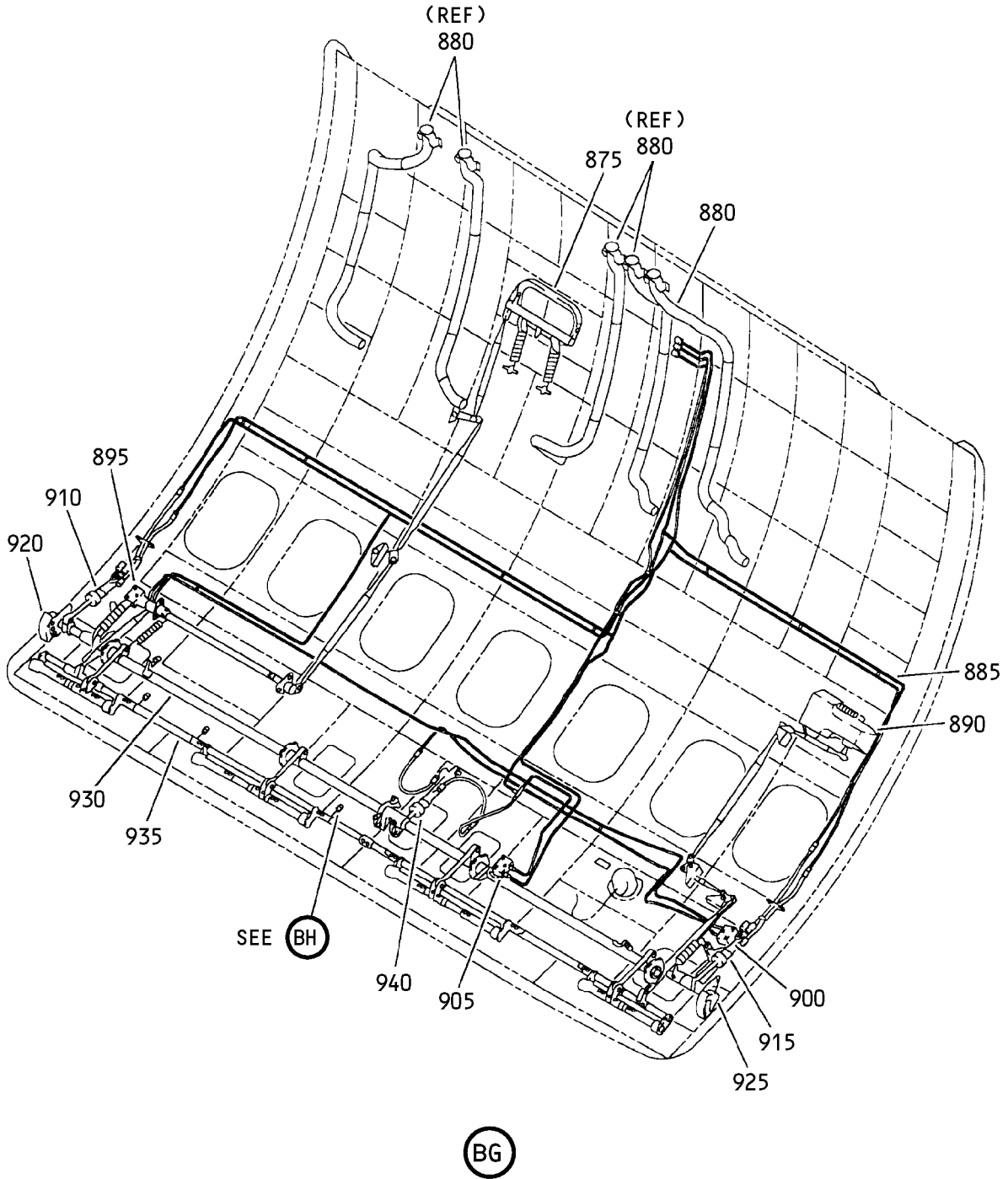
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Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 35 of 37)

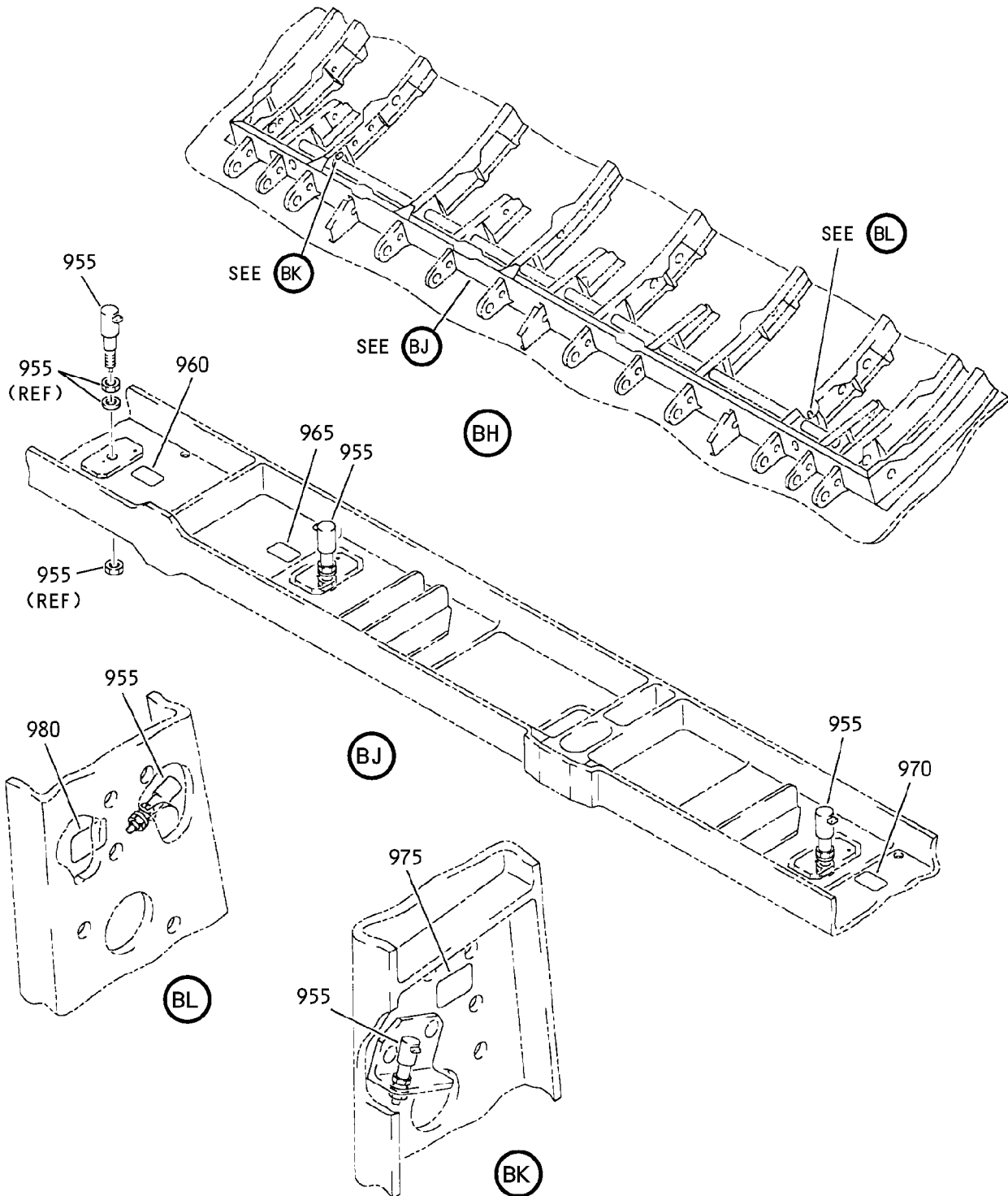
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Main Deck Cargo Door Assembly  
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**DOOR CYCLE LOG**

AIRPLANE SERIAL NO.	AIRPLANE FLIGHT CYCLES AT INSTL	AIRPLANE FLIGHT CYCLES AT REMOVAL

990

BM

995

<input type="checkbox"/> AIRCRAFT MOD. MFR. CODE PART NO. CONT NO. SERIAL NO.		
CONT.	<input style="width: 50px; height: 20px;" type="text"/> <input style="width: 50px; height: 20px;" type="text"/>	CUST.
INSP.	<input style="width: 50px; height: 20px;" type="text"/> <input style="width: 50px; height: 20px;" type="text"/>	INSP.
MODIFICATION INCORPORATED		

BN

Main Deck Cargo Door Assembly  
IPL Figure 1 (Sheet 37 of 37)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-1A	142A6000-1									A	RF
1B	142A6000-2									B	RF
5	142A6141-1										1
10	BACR15BB6DC										6
15	142A6197-33										1
20	HST10AG6-4										32
25	HST79CY6										32
30	142A6151-15										1
35	142A6151-13										1
40	142A6151-11										1
45	142A6151-17										1
50	142A6151-7										1
55	142A6151-5										1
60	142A6151-3										1
65	142A6151-1										1
70	BACS40R007D009F										2
75	BACS40R008A009F										AR
80	142A6142-1										1
85	HST10AG6-4										10

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
160	142A6153-15		.	.	INTERCOSTAL						1
165	142A6153-11		.	.	INTERCOSTAL						1
170	142A6140-9		.	.	INTERCOSTAL ASSY						1
175	BACB28AT06B008C		.	.	.	BUSHING					2
180	BACB28AP04P008		.	.	.	BUSHING					2
185	142A6140-11		.	.	.	INTERCOSTAL					1
190	142A6153-7		.	.	INTERCOSTAL						1
195	142A6153-5		.	.	INTERCOSTAL						1
200	142A6153-3		.	.	INTERCOSTAL						1
205	142A6153-1		.	.	INTERCOSTAL						1
210	BACS40R008E008F		.	.	SHIM						2
215	BACS40R008A009F		.	.	SHIM						AR
220	142A6144-1		.	INTERCOSTAL ASSY-PLANE 5							1
225	HST10AG6-4		.	.	BOLT (V06725) (SPEC BACB30VT6K4) (OPT HST10AG6-4 (V73197)) (OPT HST10AG6-4 (V56878)) (OPT HST10AG6-4 (V0PTK6))						8
230	HST79CY6		.	.	COLLAR (V73197) (SPEC BACC30BL6) (OPT HST79-6 (V92215)) (OPT HST79CY6 (V56878)) (OPT HST79CY6 (V5M902))						8
235	142A6153-13		.	.	INTERCOSTAL						1
240	142A6154-1		.	.	INTERCOSTAL						1
245	BACS40R008A008F		.	.	SHIM						AR
250	142A6145-1		.	INTERCOSTAL ASSY-PLANE 6							1
255	BACR15BB6DC		.	.	RIVET (SIZE DETERMINED ON INST)						40
260	142A6160-7		.	.	BRACKET						5

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
265	HST10AG6-3		. .	BOLT							42
				(V0PTK6)							
				(SPEC BACB30VT6K3)							
				(OPT HST10AG6-3 (V06725))							
				(OPT HST10AG6-3 (V56878))							
				(OPT HST10AG6-3 (V73197))							
270	HST79CY6		. .	COLLAR							42
				(V73197)							
				(SPEC BACC30BL6)							
				(OPT HST79-6 (V92215))							
				(OPT HST79CY6 (V56878))							
				(OPT HST79CY6 (V5M902))							
275	142A6155-1		. .	INTERCOSTAL							1
280	142A6155-3		. .	INTERCOSTAL							1
285	142A6155-5		. .	INTERCOSTAL							1
290	142A6155-7		. .	INTERCOSTAL							1
295	142A6155-9		. .	INTERCOSTAL							1
300	142A6155-11		. .	INTERCOSTAL							1
305	142A6155-13		. .	INTERCOSTAL							1
310	BACS40R008D008F		. .	SHIM							2
315	BACS40R008A009F		. .	SHIM							AR
320	142A6146-1		. .	INTERCOSTAL ASSY-PLANE 7							1
325	HST10AG6-4		. .	BOLT							28
				(V06725)							
				(SPEC BACB30VT6K4)							
				(OPT HST10AG6-4 (V73197))							
				(OPT HST10AG6-4 (V56878))							
				(OPT HST10AG6-4 (V0PTK6))							
330	HST79CY6		. .	COLLAR							28
				(V73197)							
				(SPEC BACC30BL6)							
				(OPT HST79-6 (V92215))							
				(OPT HST79CY6 (V56878))							
				(OPT HST79CY6 (V5M902))							
335	142A6156-1		. .	INTERCOSTAL							1
340	142A6156-3		. .	INTERCOSTAL							1
345	142A6156-5		. .	INTERCOSTAL							1
350	142A6156-7		. .	INTERCOSTAL							1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1-					
355	142A6156-9		. . INTERCOSTAL		1
360	142A6156-11		. . INTERCOSTAL		1
365	142A6156-13		. . INTERCOSTAL		1
370	BACS40R007D008F		. . SHIM		2
375	BACS40R007A009F		. . SHIM		AR
380	142A6147-1		. INTERCOSTAL ASSY-PLANE 8		1
385	HST10AG6-4		. . BOLT (V06725) (SPEC BACB30VT6K4) (OPT HST10AG6-4 (V73197)) (OPT HST10AG6-4 (V56878)) (OPT HST10AG6-4 (V0PTK6))		32
390	HST79CY6		. . COLLAR (V73197) (SPEC BACC30BL6) (OPT HST79-6 (V92215)) (OPT HST79CY6 (V56878)) (OPT HST79CY6 (V5M902))		32
395	142A6199-1		. . BRACKET		2
400	142A6157-13		. . INTERCOSTAL		1
405	142A6157-15		. . INTERCOSTAL		1
410	142A6157-9		. . INTERCOSTAL		1
415	142A6157-19		. . INTERCOSTAL		1
420	142A6157-17		. . INTERCOSTAL		1
425	142A6157-3		. . INTERCOSTAL		1
430	142A6157-1		. . INTERCOSTAL		1
435	BACS40R008E009F		. . SHIM		2
440	BACS40R008E015F		. . SHIM		AR
445	142A6148-1		. INTERCOSTAL ASSY-PLANE 9		1
450	HST10AG6-4		. . BOLT (V06725) (SPEC BACB30VT6K4) (OPT HST10AG6-4 (V73197)) (OPT HST10AG6-4 (V56878)) (OPT HST10AG6-4 (V0PTK6))		32

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
455	HST79CY6		.	.							32
460	142A6199-1		.	.							2
465	142A6158-13		.	.							1
470	142A6158-11		.	.							1
475	142A6158-9		.	.							1
480	142A6158-17		.	.							1
485	142A6158-15		.	.							1
490	142A6158-3		.	.							1
495	142A6158-1		.	.							1
500	BACS40R008E009F		.	.							2
505	BACS40R008A015F		.	.							AR
510	142A6149-1		.								1
515	HST10AG6-7		.	.							12
520	HST10AG6-6		.	.							9
525	HST10AG6-3		.	.							43

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
530	HST10AG6-4		. .	BOLT							42
				(V06725)							
				(SPEC BACB30VT6K4)							
				(OPT HST10AG6-4 (V73197))							
				(OPT HST10AG6-4 (V56878))							
				(OPT HST10AG6-4 (V0PTK6))							
535	HST10AG6-5		. .	BOLT							7
				(V0PTK6)							
				(SPEC BACB30VT6K5)							
				(OPT HST10AG6-5 (V06725))							
				(OPT HST10AG6-5 (V56878))							
				(OPT HST10AG6-5 (V73197))							
540	HST79CY6		. .	COLLAR							113
				(V73197)							
				(SPEC BACC30BL6)							
				(OPT HST79-6 (V92215))							
				(OPT HST79CY6 (V56878))							
				(OPT HST79CY6 (V5M902))							
545	142A6160-5		. .	CLIP							5
550	142A6272-23		. .	STRAP							1
555	142A6272-21		. .	STRAP							4
560	142A6159-1		. .	INTERCOSTAL							1
565	142A6159-3		. .	INTERCOSTAL							1
570	142A6159-5		. .	INTERCOSTAL							1
575	142A6159-7		. .	INTERCOSTAL							1
580	142A6159-9		. .	INTERCOSTAL							1
585	142A6159-11		. .	INTERCOSTAL							1
590	142A6159-13		. .	INTERCOSTAL							1
595	BACS40R007C009F		. .	SHIM							12
600	BACS40R008E009F		. .	SHIM							2
605	BACS40R009C015F		. .	SHIM							2
610	BACS40R008A015F		. .	SHIM							AR
615	142A6162-1		. .	INTERCOSTAL ASSY-PLANE 11							1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 620	HST10AG6-4		.	.	.	.	.	.	.		12
625	HST79CY6		.	.	.	.	.	.	.		12
630	142A6163-1		.	.	.	.	.	.	.		1
635	142A6163-3		.	.	.	.	.	.	.		1
640	142A6163-5		.	.	.	.	.	.	.		1
645	BACS40R008A009F		.	.	.	.	.	.	.		AR
650	142A6180-1		.	.	.	.	.	.	.		1
-655	411A1446-1		.	.	.	.	.	.	.		1
660	142A6170-1		.	.	.	.	.	.	.		1
665	142A6210-1		.	.	.	.	.	.	.		1
-670	411A4413-1		.	.	.	.	.	.	.		1
675	142A6240-1		.	.	.	.	.	.	.		1
680	412A1011-1		.	.	.	.	.	.	.		1
682	142A6290-1		.	.	.	.	.	.	.	A	1
682A	142A6290-2		.	.	.	.	.	.	.	B	1
685	142A6282-1		.	.	.	.	.	.	.	A	1
685A	142A6282-2		.	.	.	.	.	.	.	B	1
690	BACR15GF5D		.	.	.	.	.	.	.		40

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
695	142A6287-25		.	.							10
700	411A4810-2		.								1
705	411A4901-2967		.	.							1
710	411A4901-2966		.	.							1
715	411A4901-2965		.	.							1
720	142A6130-1		.								1
725	142A6297-1		.								1
730	142A6284-1		.								1
735	142A6280-1		.								1
740	142A6296-1		.								1
745	142A6270-1		.								1
750	142A6281-1		.								1
755	142A6200-1		.								1
760	142A6110-1		.								1
765	411A4810-1		.								1
-770	411A4210-2		.								1
775	2055309		.	.							28
780	2045081-1		.	.							79
785	2055320-1		.	.							2
-790	411A4413-2		.								1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
795	142A6293-1		.								1
800	142A6190-1		.								1
805	142A6410-1		.								1
810	142A6400-1		.								1
815	10-60912-4		.	.							1
820	142A6230-1		.								1
825	142A6275-1		.								1
830	142A6136-1		.								1
835	142A6164-1		.								1
840	142A6250-1		.								1
845	BACB30YP6K4		.	.							2
850	HST79CY6		.	.							2
855	BACR15GF6D5		.	.							2
860	BACR15GF6D4		.	.							15
865	142A6251-1		.	.							1
870	BACS40R008A009F		.	.							AR
875	142A6360-1		.								1
880	214A3201-3		.						A		1
880A	214A3201-4		.						B		1
885	272A4200-1		.						A		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
885A	272A4200-2		.							B	1
890	142A6380-1		.								1
895	258A4212-1		.								1
900	258A4212-2		.								1
905	258A4212-3		.								1
910	258A4211-1		.								1
915	258A4211-2		.								1
920	142A6320-1		.								1
925	142A6320-2		.								1
930	142A6300-1		.							A	1
930A	142A6300-2		.							B	1
935	142A6340-1		.							A	1
935A	142A6340-2		.							B	1
940	258A4210-1		.								1
-945	284A0100-1		.								1
-950	284A0305-1		.								1
955	622EN28-6		.	.							5
960	BAC27DEX6400		.	.							1
965	BAC27DEX6399		.	.							1

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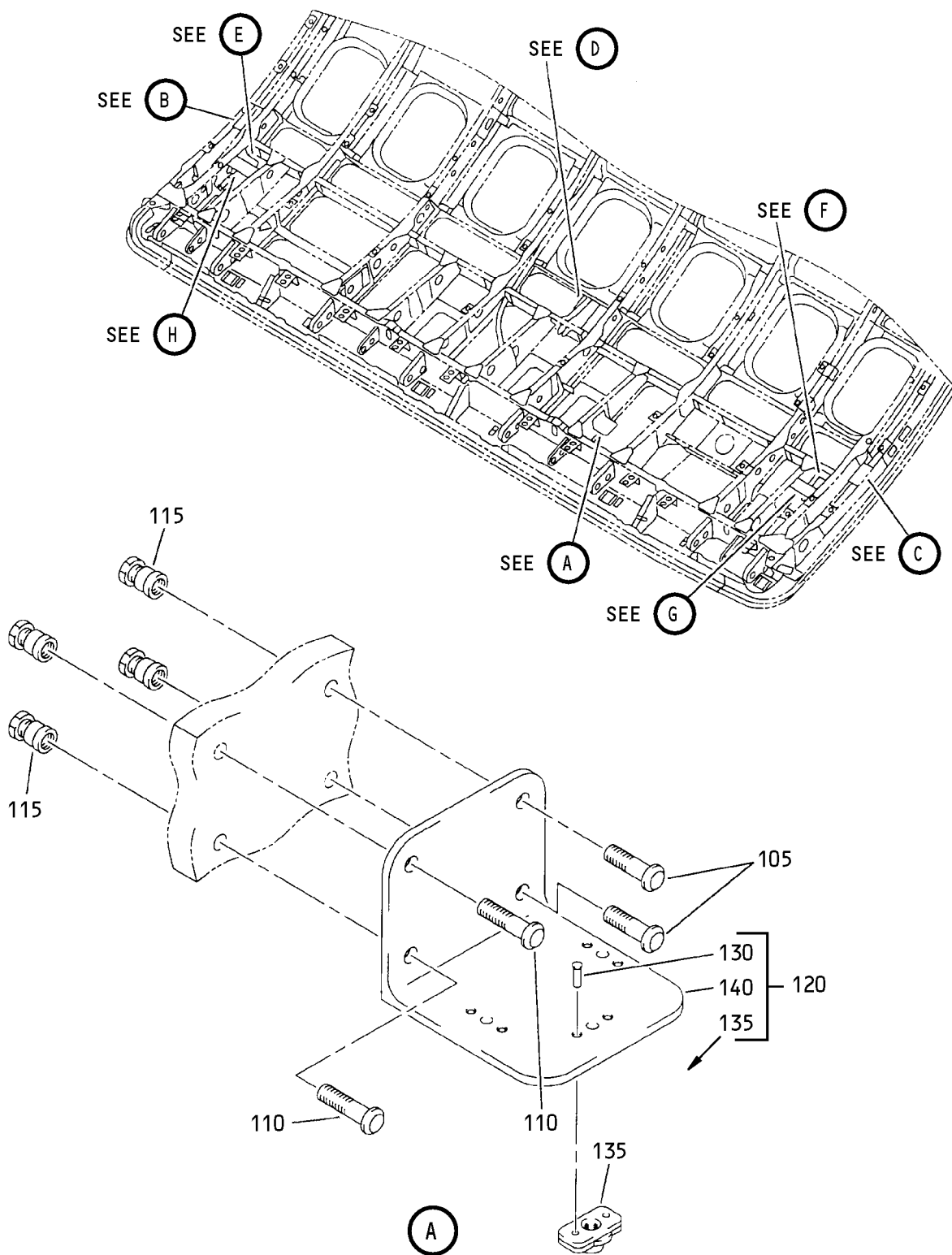


## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
970	BAC27DEX6401		.	.	MARKER-ALUMINUM FOIL S01162 UNLOCKED MDCD						1
975	BAC27DEX6398		.	.	MARKER-ALUMINUM FOIL S01160 LATCHED B MDCD						1
980	BAC27DEX6397		.	.	MARKER-ALUMINUM FOIL S01157 LATCHED A MDCD						1
985	142A6030-1		.		MARKER ASSY						1
990	BAC27DBY191		.	.	MARKER-ALUMINUM FOIL						1
995	MS27253F1		.	.	PLATE-IDENT						1

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COMPONENT MAINTENANCE MANUAL



Latch Actuator Fitting Assembly  
IPL Figure 2 (Sheet 1 of 7)

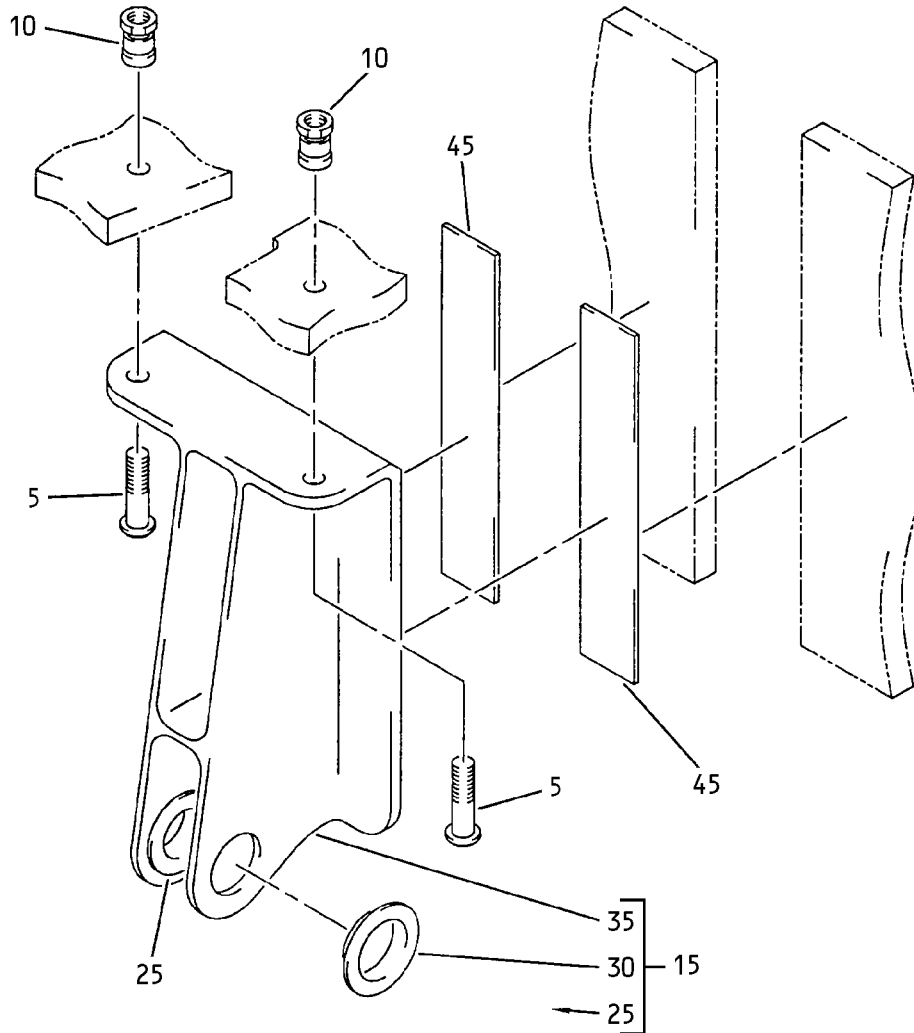
**52-36-64**

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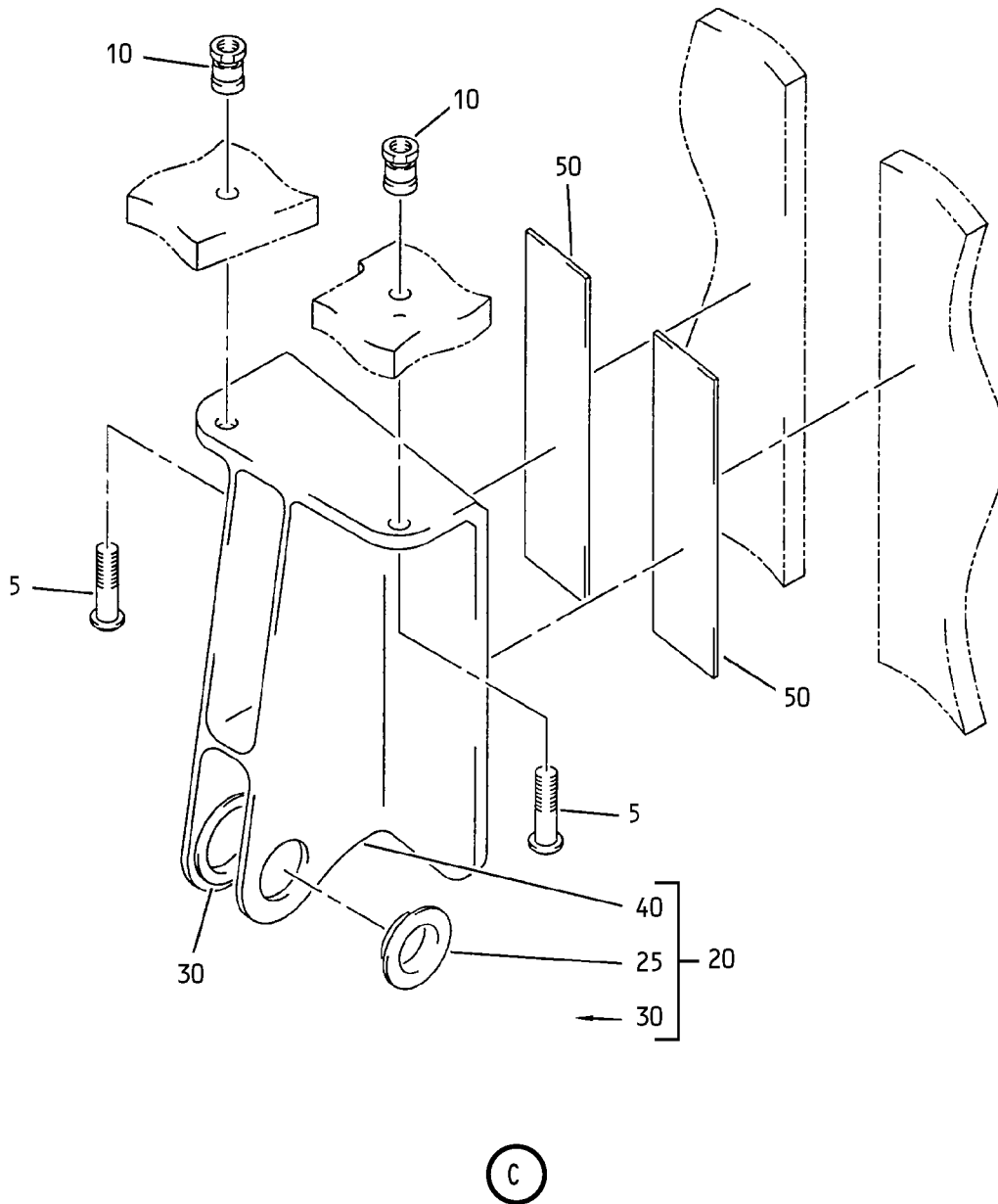


(B)

Latch Actuator Fitting Assembly  
IPL Figure 2 (Sheet 2 of 7)

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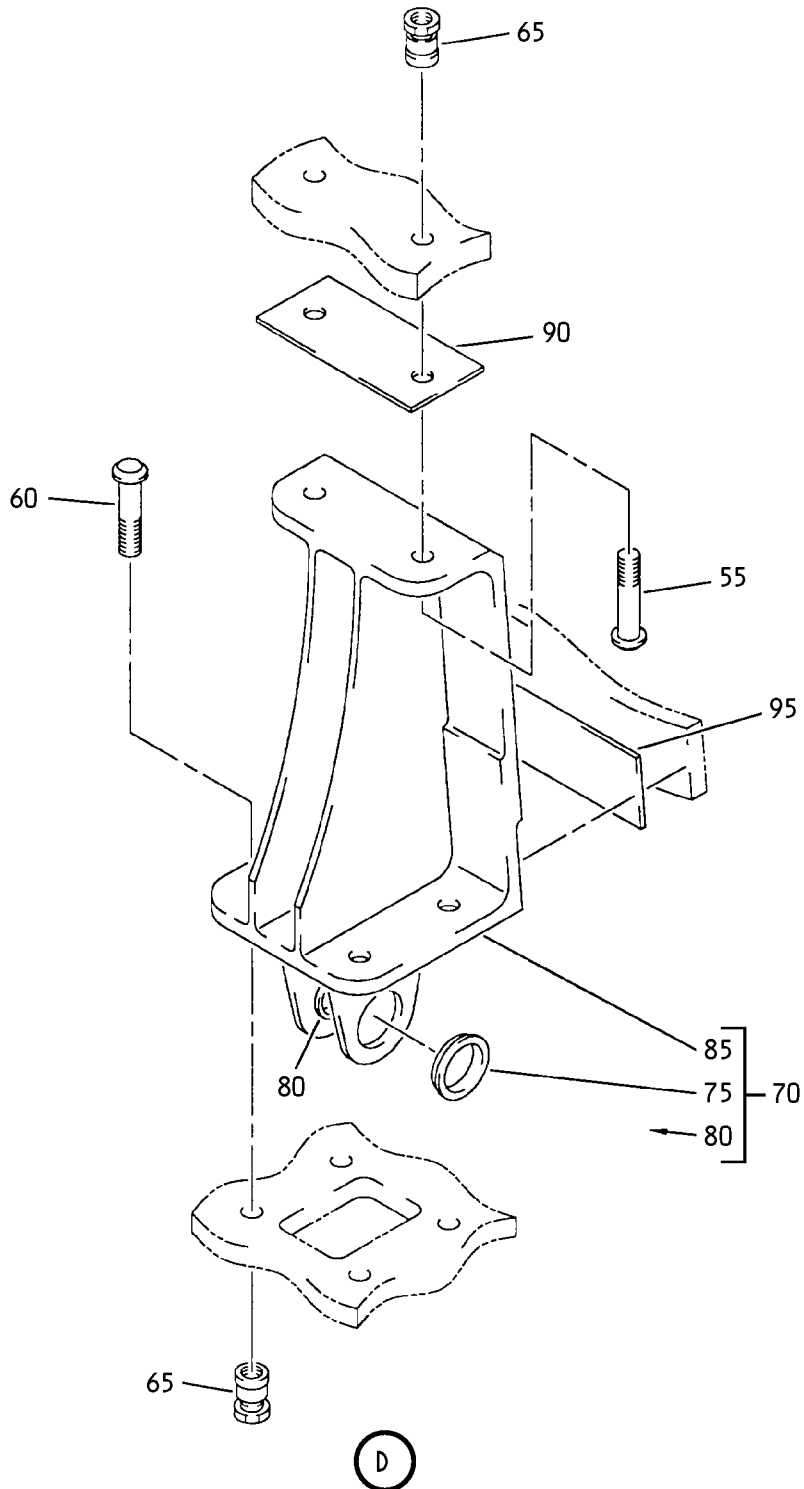


Latch Actuator Fitting Assembly  
IPL Figure 2 (Sheet 3 of 7)

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Latch Actuator Fitting Assembly  
IPL Figure 2 (Sheet 4 of 7)

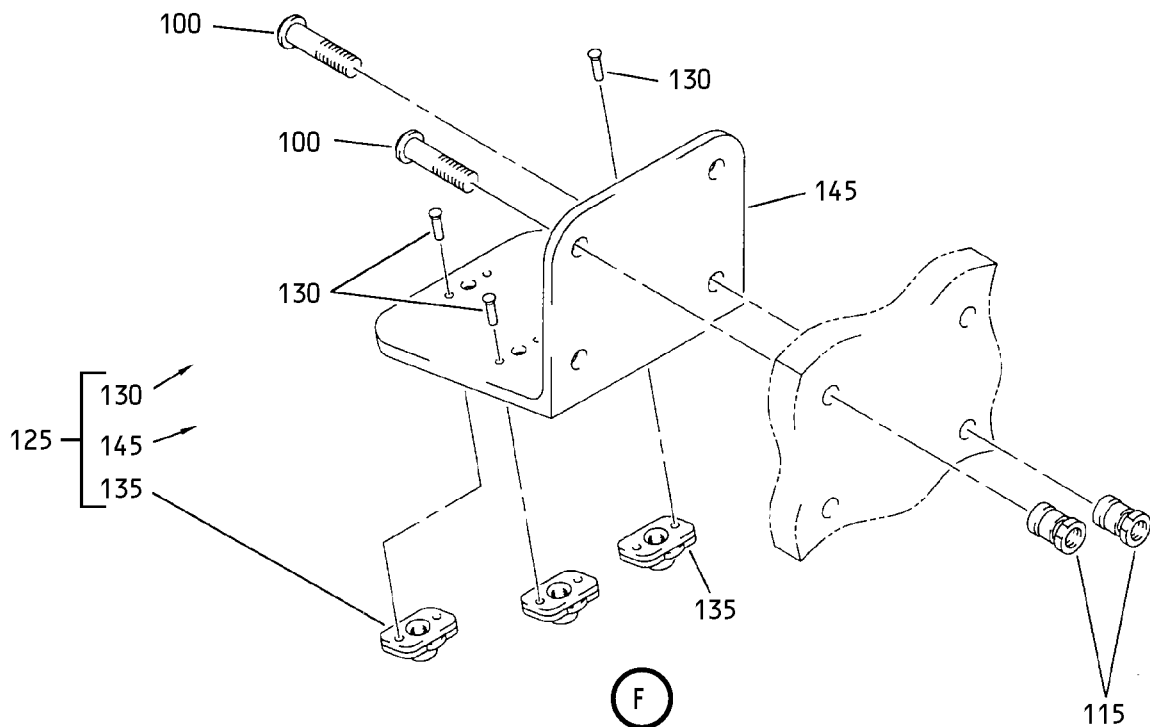
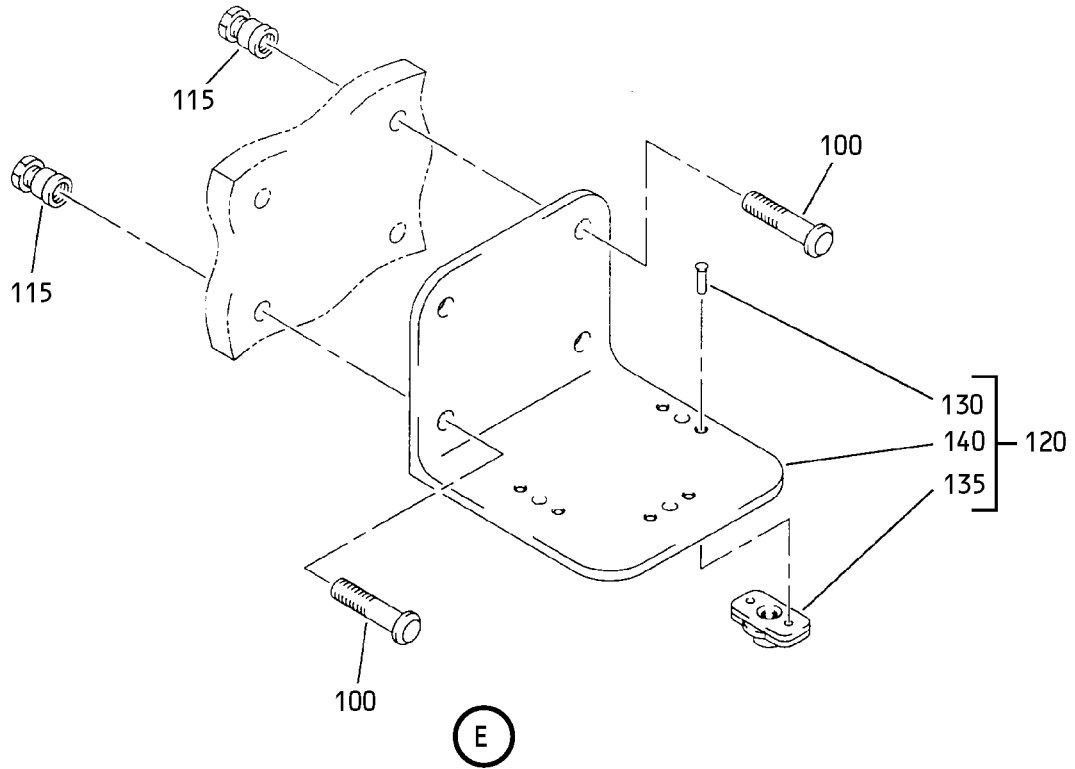
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Latch Actuator Fitting Assembly  
IPL Figure 2 (Sheet 5 of 7)

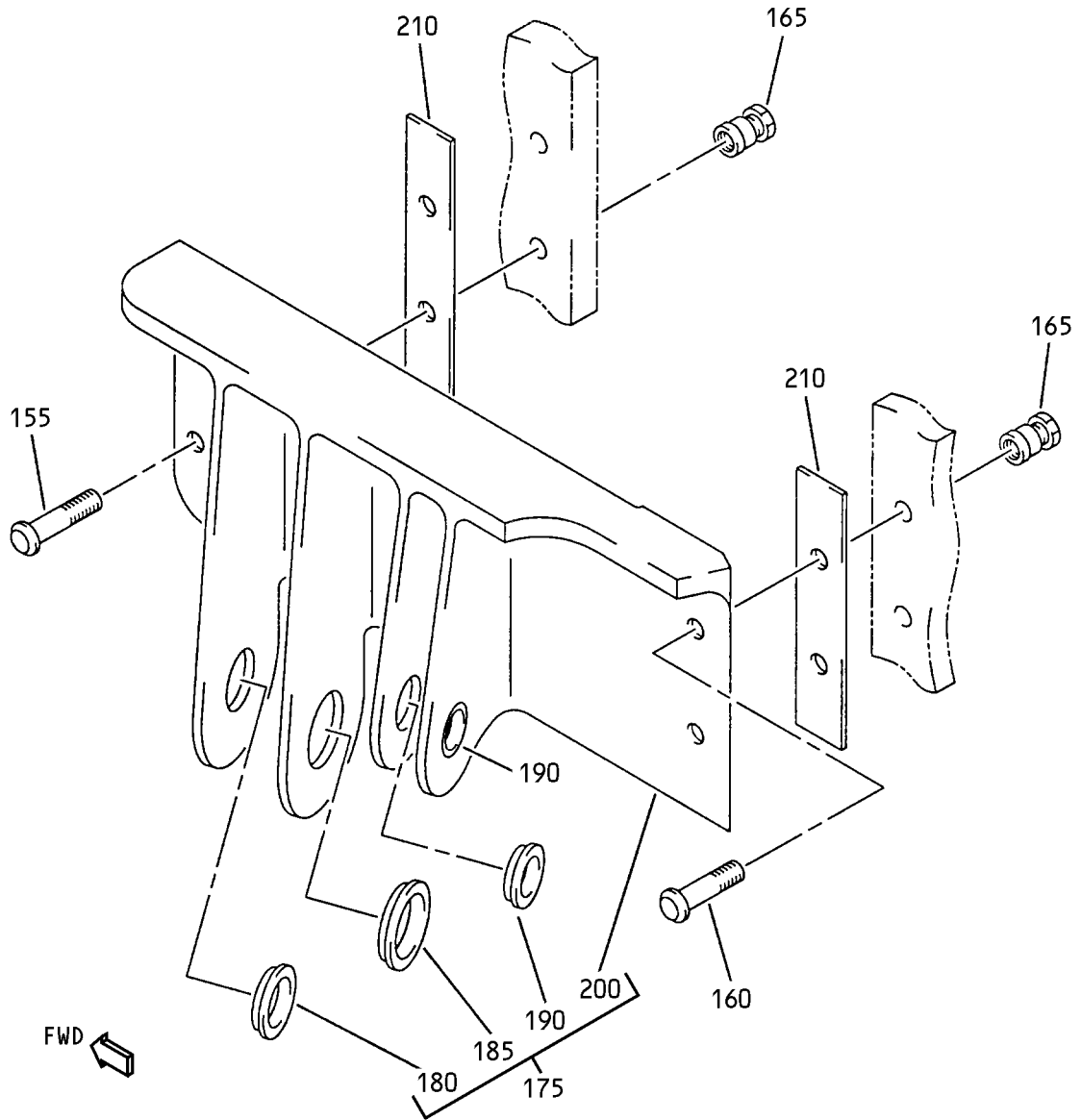
**52-36-64**

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G

Latch Actuator Fitting Assembly  
IPL Figure 2 (Sheet 6 of 7)

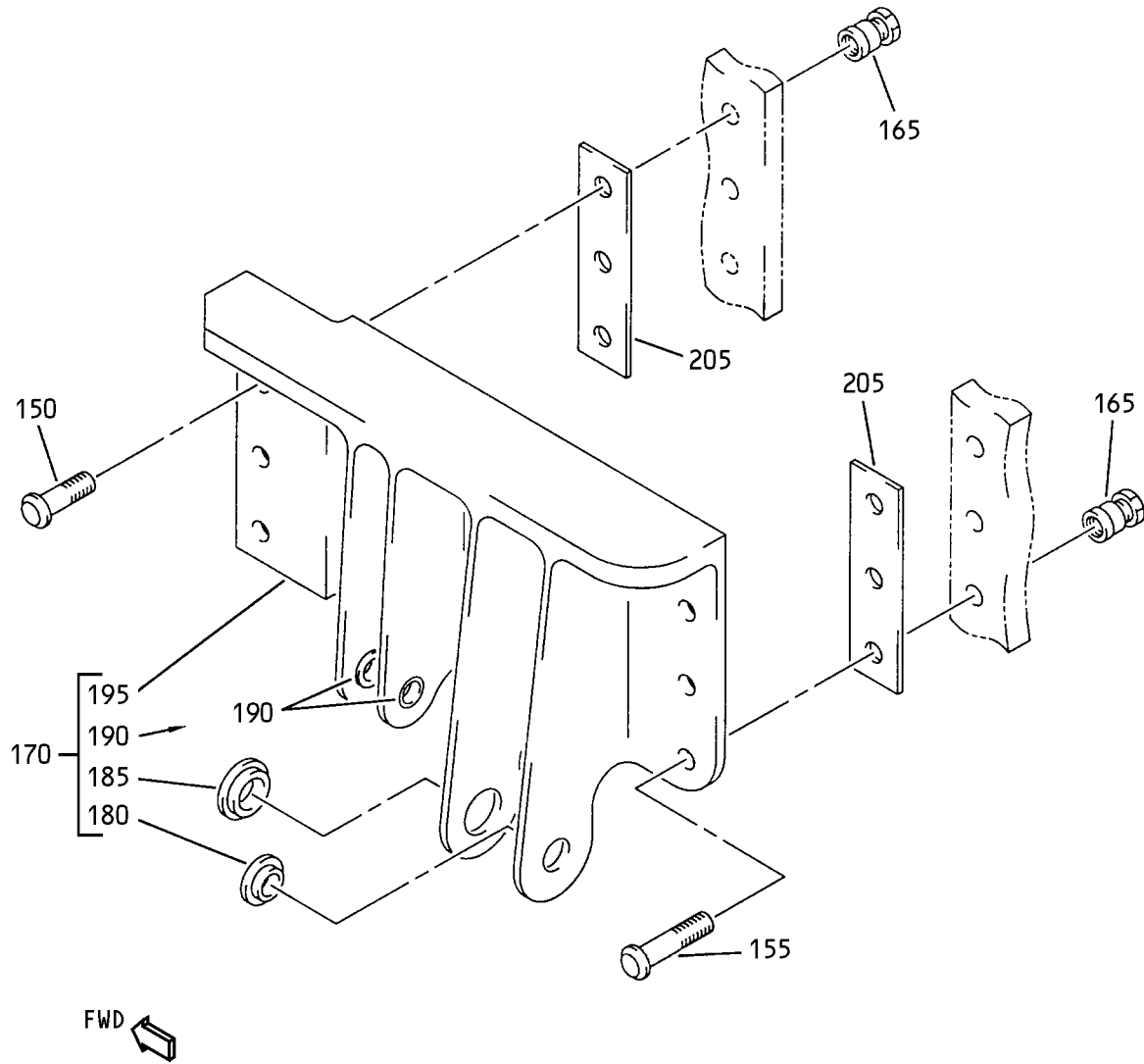
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H

Latch Actuator Fitting Assembly  
IPL Figure 2 (Sheet 7 of 7)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-1A	142A6180-1										RF
5	HST10AG6-5										4
10	HST79CY6										4
15	142A6184-5										1
20	142A6184-1										1
25	BACB28AP07P024										1
30	BACB28AT10B024C										1
35	142A6184-7										1
40	142A6184-3										1
45	BACS40R010A050F										AR
50	BACS40R009A039F										AR
55	HST10AG6-6										2
60	HST10AG6-5										4

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
2- 65	HST79CY6		. COLLAR (V73197) (SPEC BACC30BL6) (OPT HST79-6 (V92215)) (OPT HST79CY6 (V56878)) (OPT HST79CY6 (V5M902))		6
70	142A6181-1		. FITTING ASSY		1
75	BACB28AP07-024		. . BUSHING		1
80	BACB28AT10B024C		. . BUSHING		1
85	142A6181-3		. . FITTING		1
90	BACS40R010C035F		. SHIM		AR
95	BACS40R010A035F		. SHIM		AR
100	HST10AG6-5		. BOLT (V0PTK6) (SPEC BACB30VT6K5) (OPT HST10AG6-5 (V06725)) (OPT HST10AG6-5 (V56878)) (OPT HST10AG6-5 (V73197))		8
105	HST10AG6-3		. BOLT (V0PTK6) (SPEC BACB30VT6K3) (OPT HST10AG6-3 (V06725)) (OPT HST10AG6-3 (V56878)) (OPT HST10AG6-3 (V73197))		2
110	HST10AG6-4		. BOLT (V06725) (SPEC BACB30VT6K4) (OPT HST10AG6-4 (V73197)) (OPT HST10AG6-4 (V56878)) (OPT HST10AG6-4 (V0PTK6))		2
115	HST79CY6		. COLLAR (V73197) (SPEC BACC30BL6) (OPT HST79-6 (V92215)) (OPT HST79CY6 (V56878)) (OPT HST79CY6 (V5M902))		12
120	142A6187-17		. ANGLE ASSY		2
125	142A6187-21		. ANGLE ASSY		1
130	BACR15BA3AD		. . RIVET (SIZE DETERMINED ON INST)		6

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 135	BRFM20A3		.	.	NUTPLATE (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF53049-3 (V15653)) (OPT T8124S3S (V11815))						3
140	142A6187-19		.	.	ANGLE (USED ON ITEM 120)						1
145	142A6187-23		.	.	ANGLE (USED ON ITEM 125)						1
150	HST10AG6-3		.		BOLT (V0PTK6) (SPEC BACB30VT6K3) (OPT HST10AG6-3 (V06725)) (OPT HST10AG6-3 (V56878)) (OPT HST10AG6-3 (V73197))						3
155	HST10AG6-5		.		BOLT (V0PTK6) (SPEC BACB30VT6K5) (OPT HST10AG6-5 (V06725)) (OPT HST10AG6-5 (V56878)) (OPT HST10AG6-5 (V73197))						5
160	HST10AG6-4		.		BOLT (V06725) (SPEC BACB30VT6K4) (OPT HST10AG6-4 (V73197)) (OPT HST10AG6-4 (V56878)) (OPT HST10AG6-4 (V0PTK6))						2
165	HST79CY6		.		COLLAR (V73197) (SPEC BACC30BL6) (OPT HST79-6 (V92215)) (OPT HST79CY6 (V56878)) (OPT HST79CY6 (V5M902))						10
170	142A6187-5		.		FITTING ASSY						1
175	142A6187-1		.		FITTING ASSY						1
180	BACB28AP04P014		.	.	BUSHING						1
185	BACB28AT06B015C		.	.	BUSHING						1
190	BACB28X3M015		.	.	BUSHING						2

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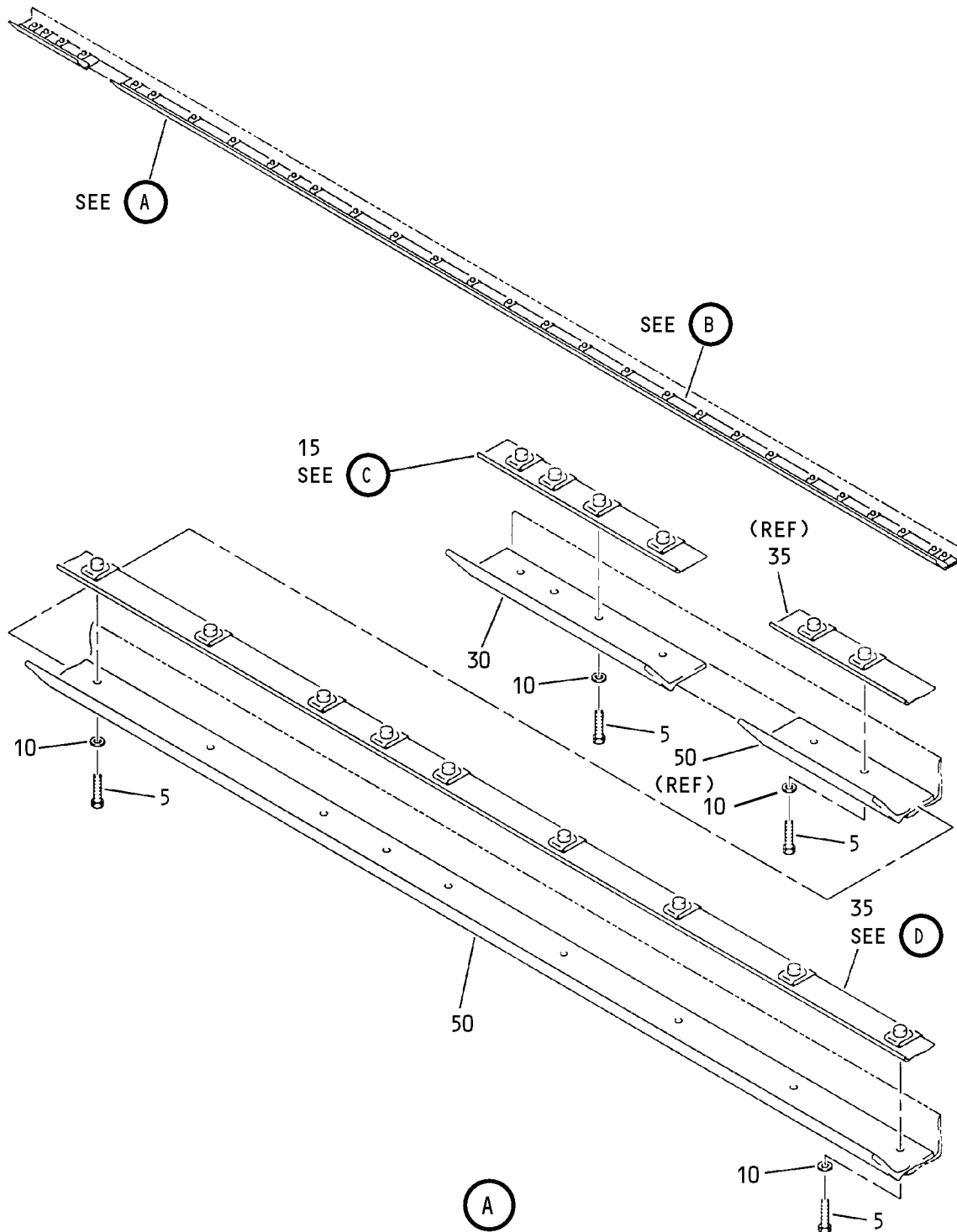
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			1	2	3	4	5	6	7		
2- 195	142A6187-7		.	.	FITTING (USED ON ITEM 170)						1
200	142A6187-3		.	.	FITTING (USED ON ITEM 175)						1
205	BACS40R009A025F		.		SHIM						AR
210	BACS40R010A021F		.		SHIM						AR

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Upper Acoustic Retainer Installation  
IPL Figure 3 (Sheet 1 of 3)

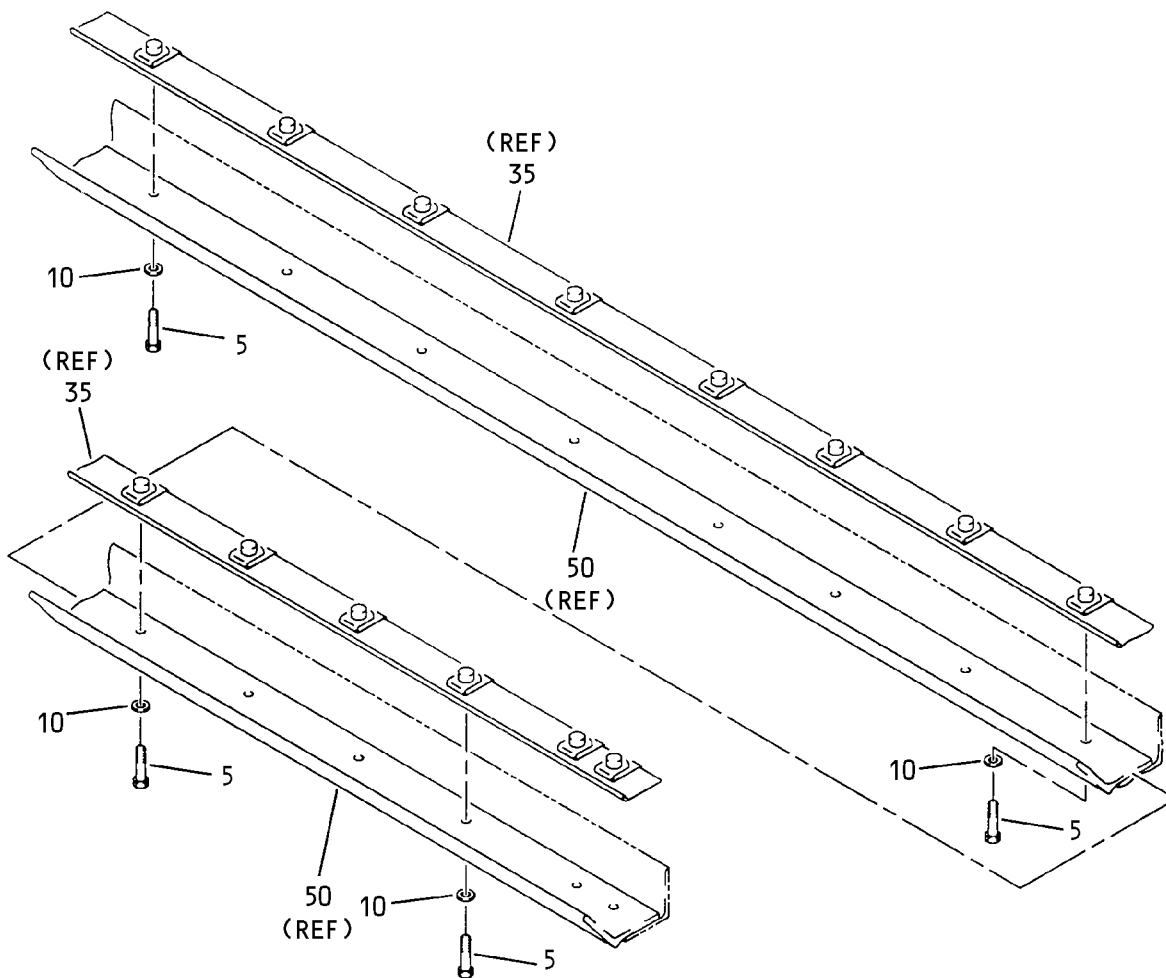
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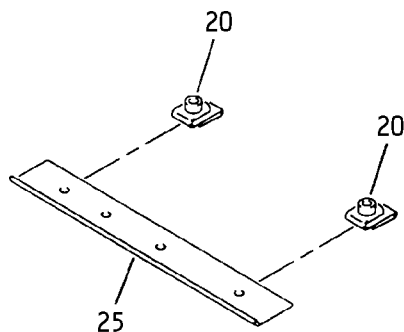
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(B)



(C)

Upper Acoustic Retainer Installation  
IPL Figure 3 (Sheet 2 of 3)

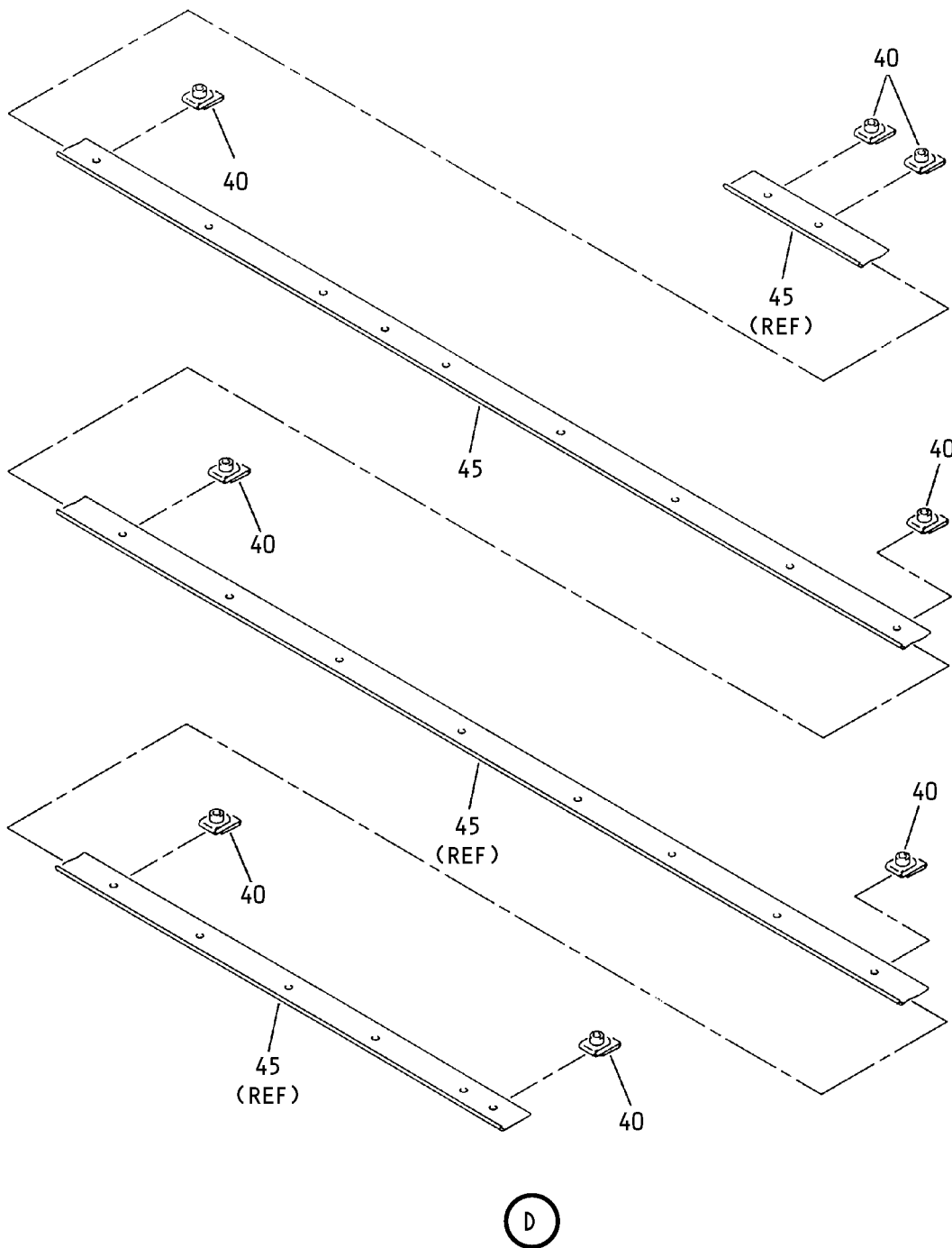
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Upper Acoustic Retainer Installation  
IPL Figure 3 (Sheet 3 of 3)

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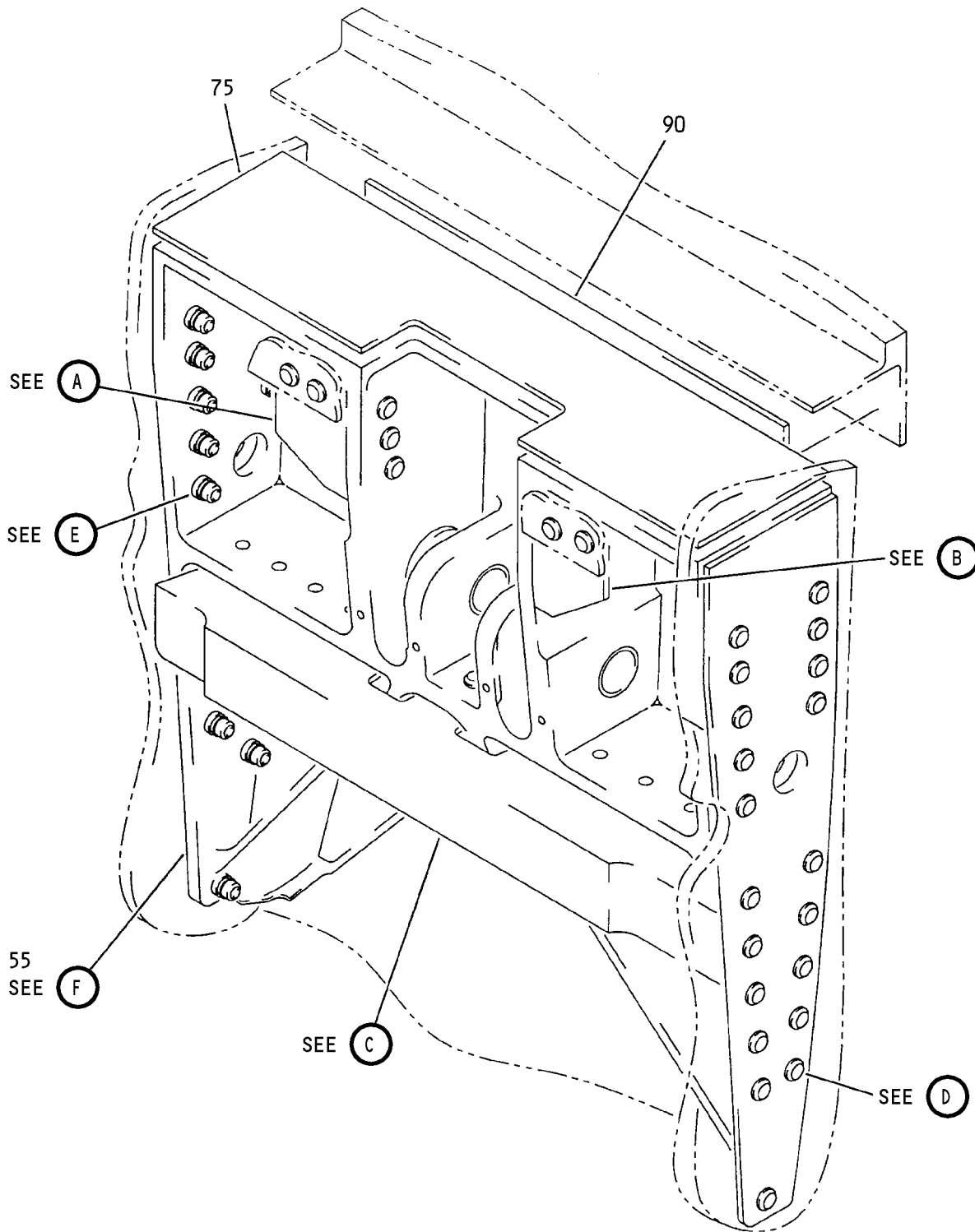
FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
-1A	411A1446-1										RF
5	BACS12GU3K10										25
10	BACW10P434CG										25
15	411A1445-2										1
20	A4972-6-02										4
25	411A1445-4										1
30	411A1444-2										1
35	411A1445-1										1
40	A4972-6-02										25
45	411A1445-3										1
50	411A1444-1										1

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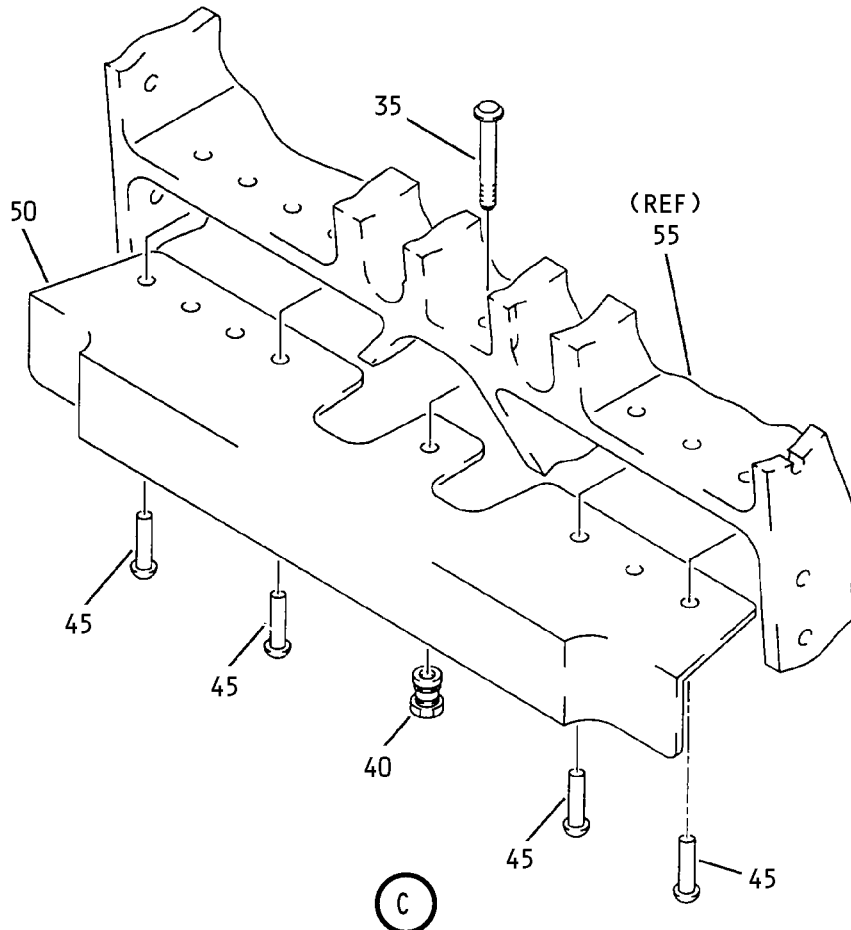
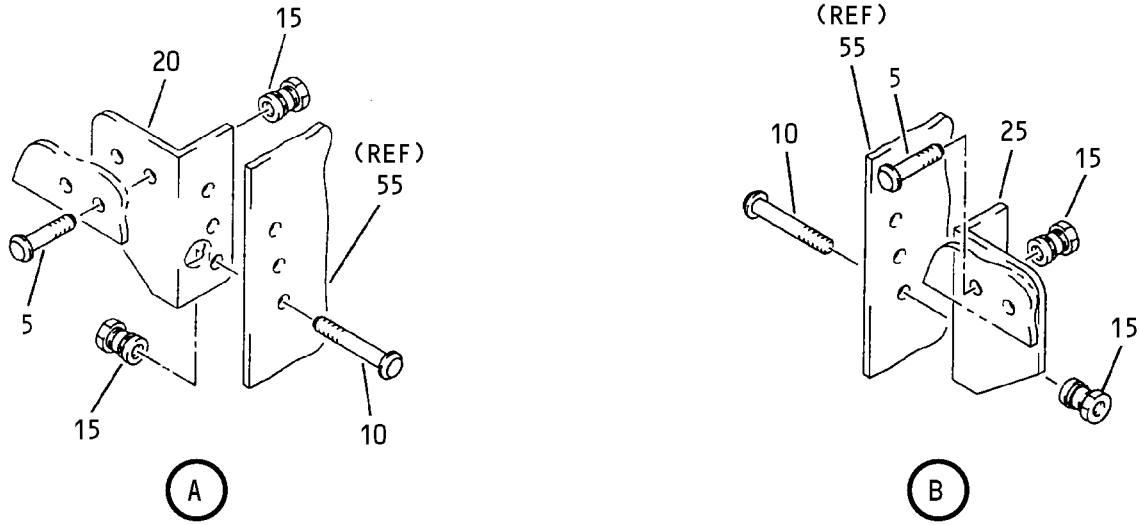
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Lift Fitting Assembly  
IPL Figure 4 (Sheet 1 of 5)

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Lift Fitting Assembly  
IPL Figure 4 (Sheet 2 of 5)

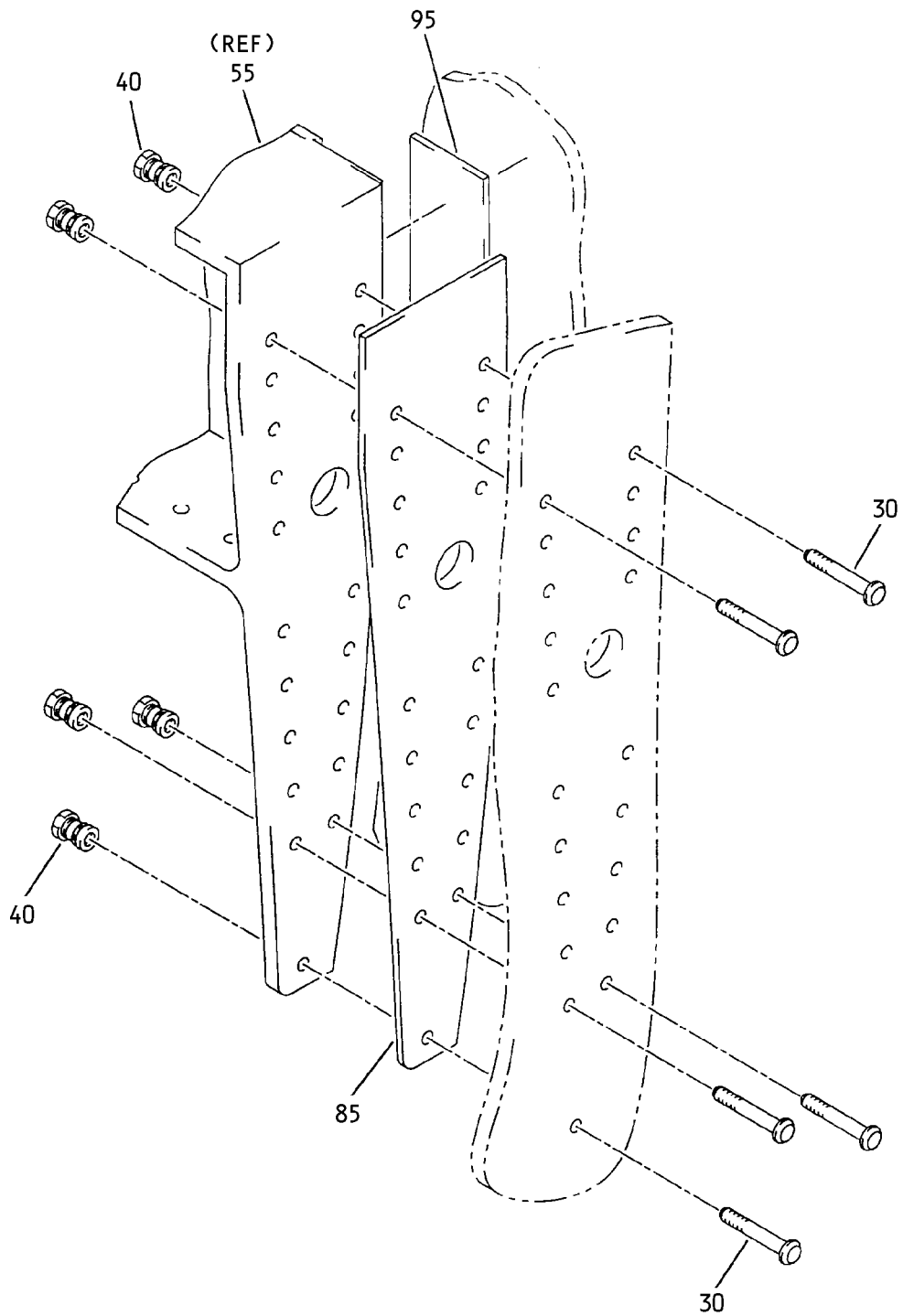
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D

Lift Fitting Assembly  
IPL Figure 4 (Sheet 3 of 5)

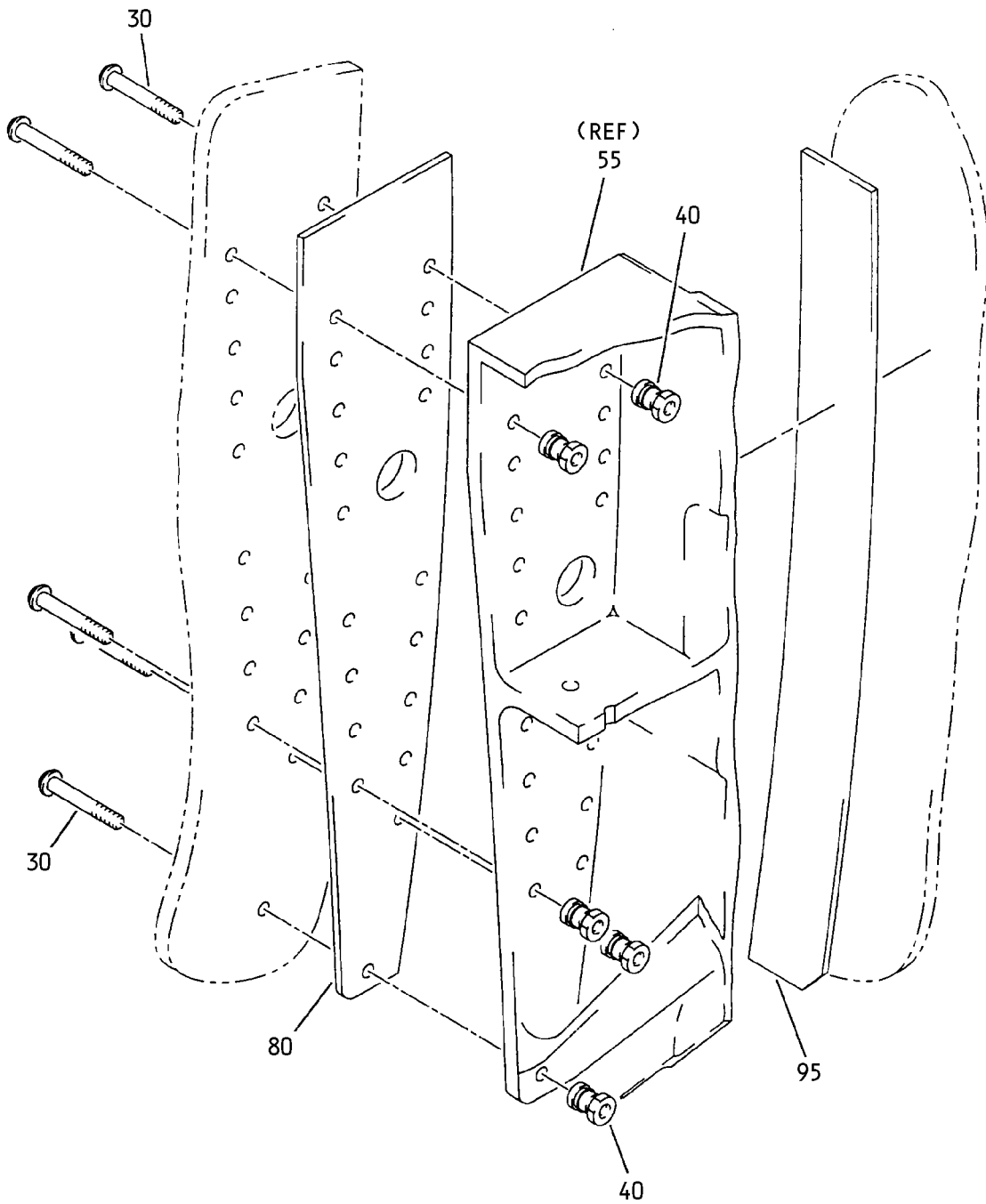
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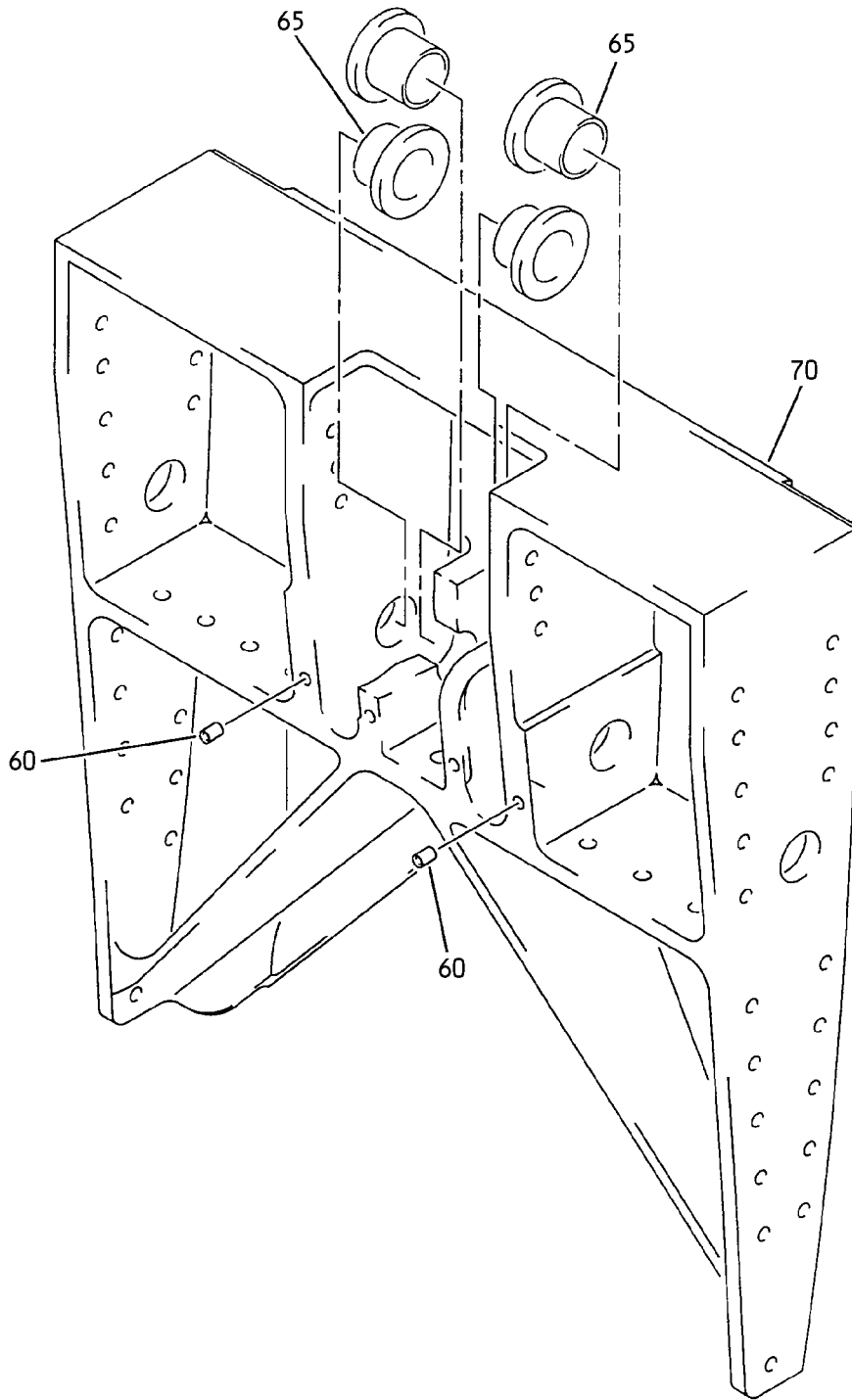
E

Lift Fitting Assembly  
IPL Figure 4 (Sheet 4 of 5)

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F

Lift Fitting Assembly  
IPL Figure 4 (Sheet 5 of 5)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
-1A	142A6170-1										RF
5	HST10AG6-3										4
10	HST10AG6-7										6
15	HST79CY6										10
20	142A6197-7										1
25	142A6197-8										1
30	HST10AG6-7										39
35	HST10AG6-8										1
40	HST79CY6										40
45	BACR15BB6DC										7

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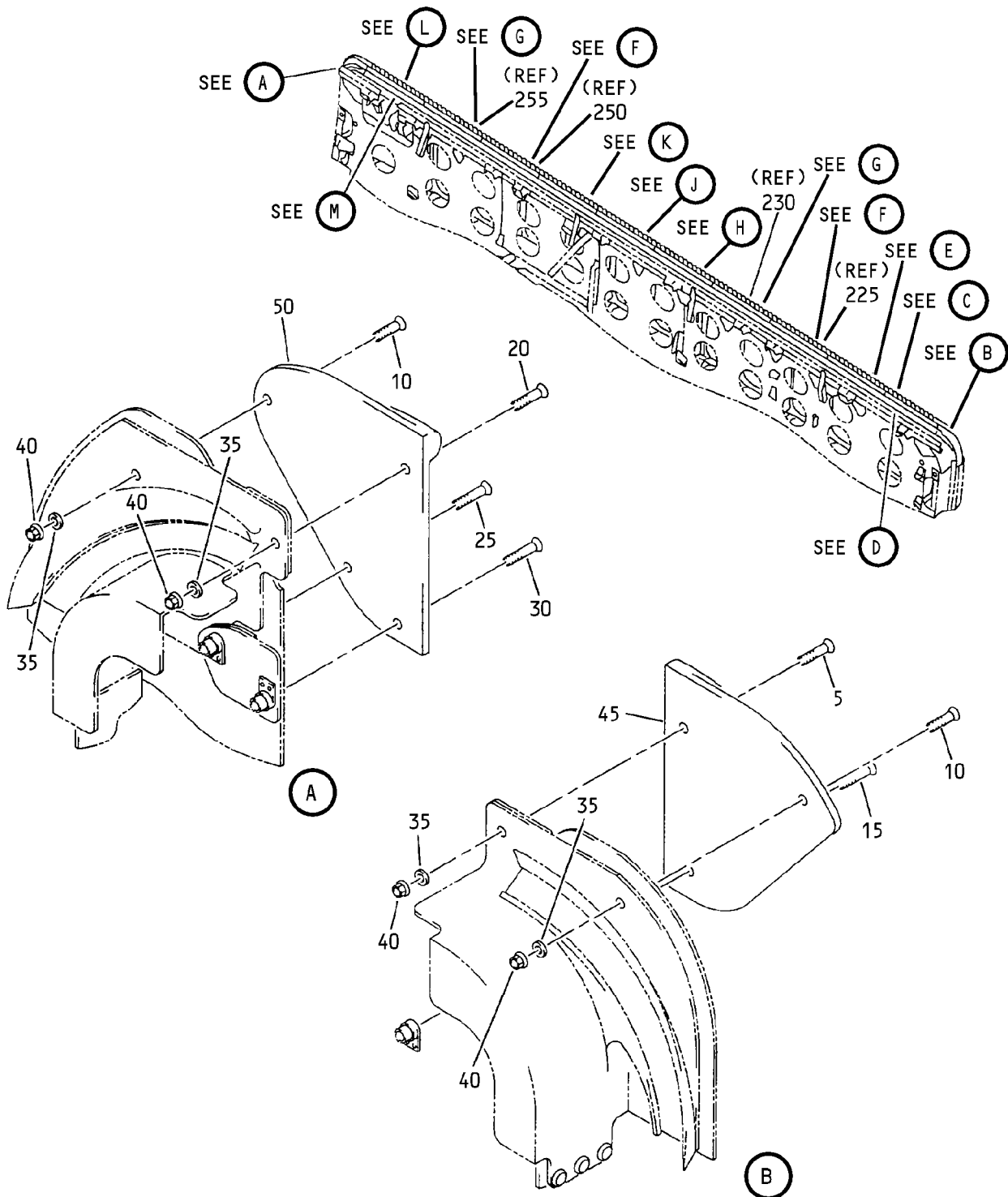


## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
50	142A6175-1								. ANGLE		1
55	142A6171-1								DELETED		
55A	142A6171-2								. FITTING ASSY		1
60	NAS516-1A								. . FITTING-LUBE		4
65	142A6174-1								. . BUSHING		4
70	142A6172-1								DELETED		
70A	142A6172-2								. . FITTING		1
75	142A6179-1								. SHIM		1
80	142A6179-3								. SHIM		1
85	142A6179-5								. SHIM		1
90	BACS40R012C099F								. SHIM		1
95	BACS40R011C138F								. SHIM		2

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Hinge Fitting Assembly  
IPL Figure 5 (Sheet 1 of 11)

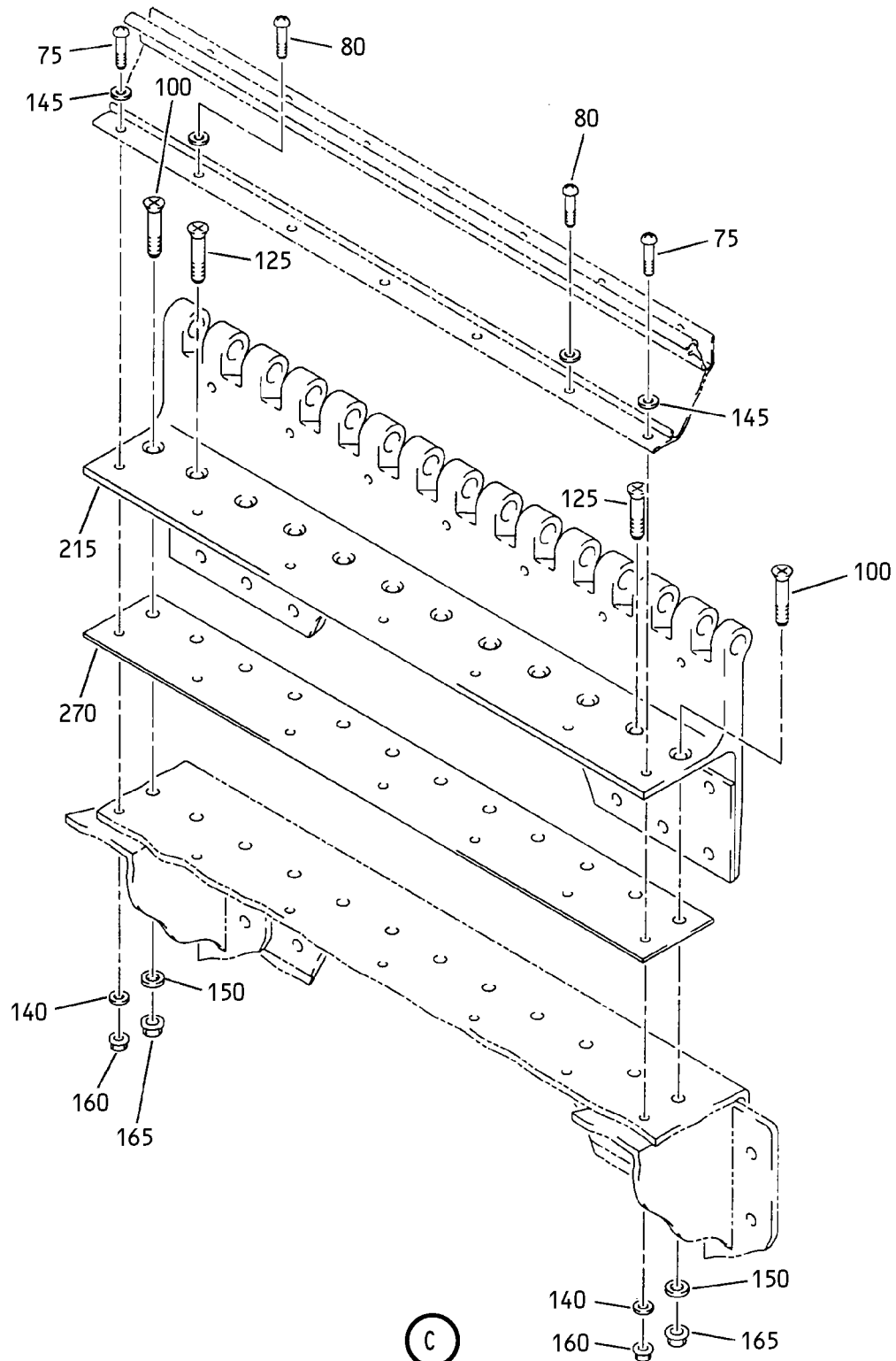
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Hinge Fitting Assembly  
IPL Figure 5 (Sheet 2 of 11)

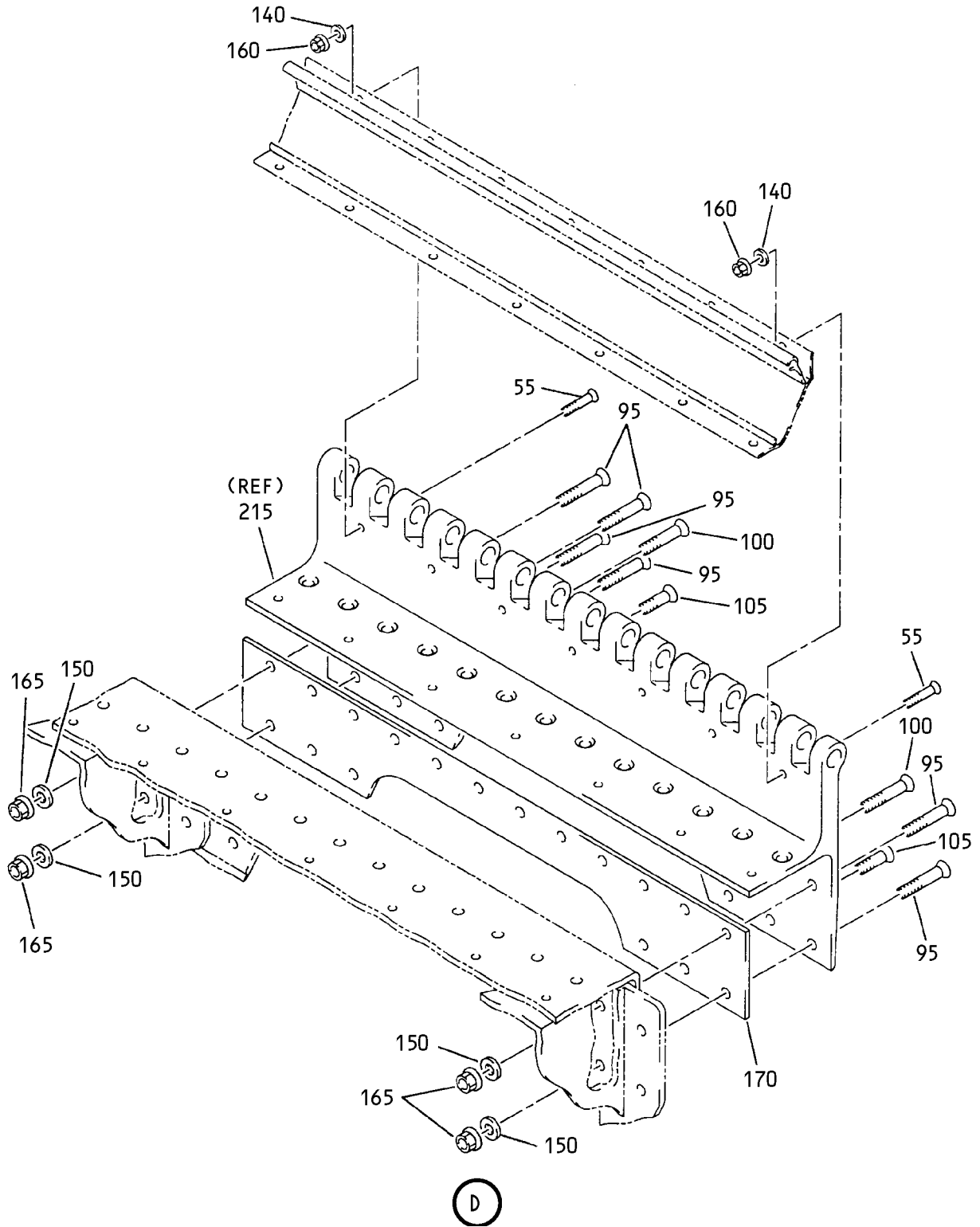
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Hinge Fitting Assembly  
IPL Figure 5 (Sheet 3 of 11)

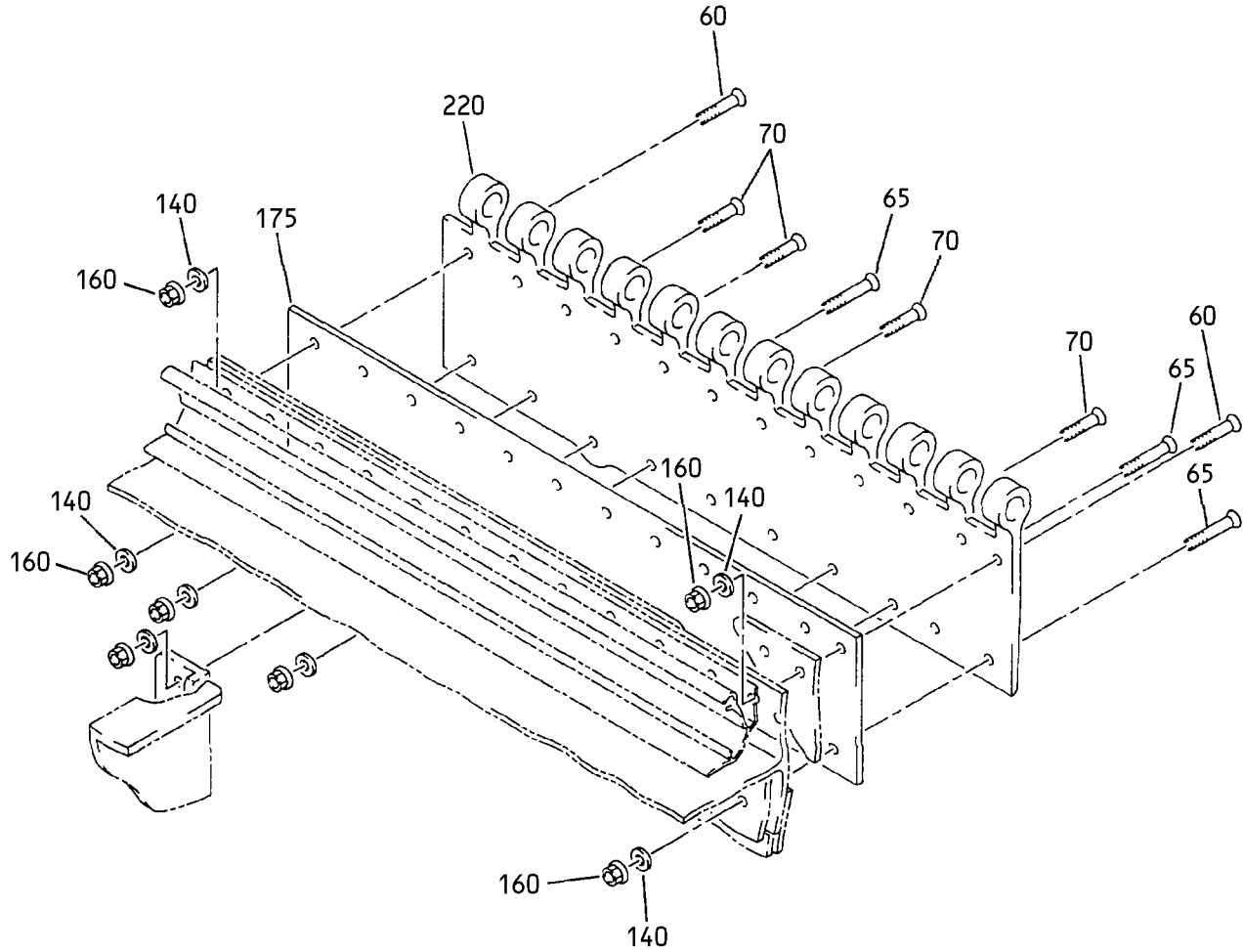
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E

Hinge Fitting Assembly  
IPL Figure 5 (Sheet 4 of 11)

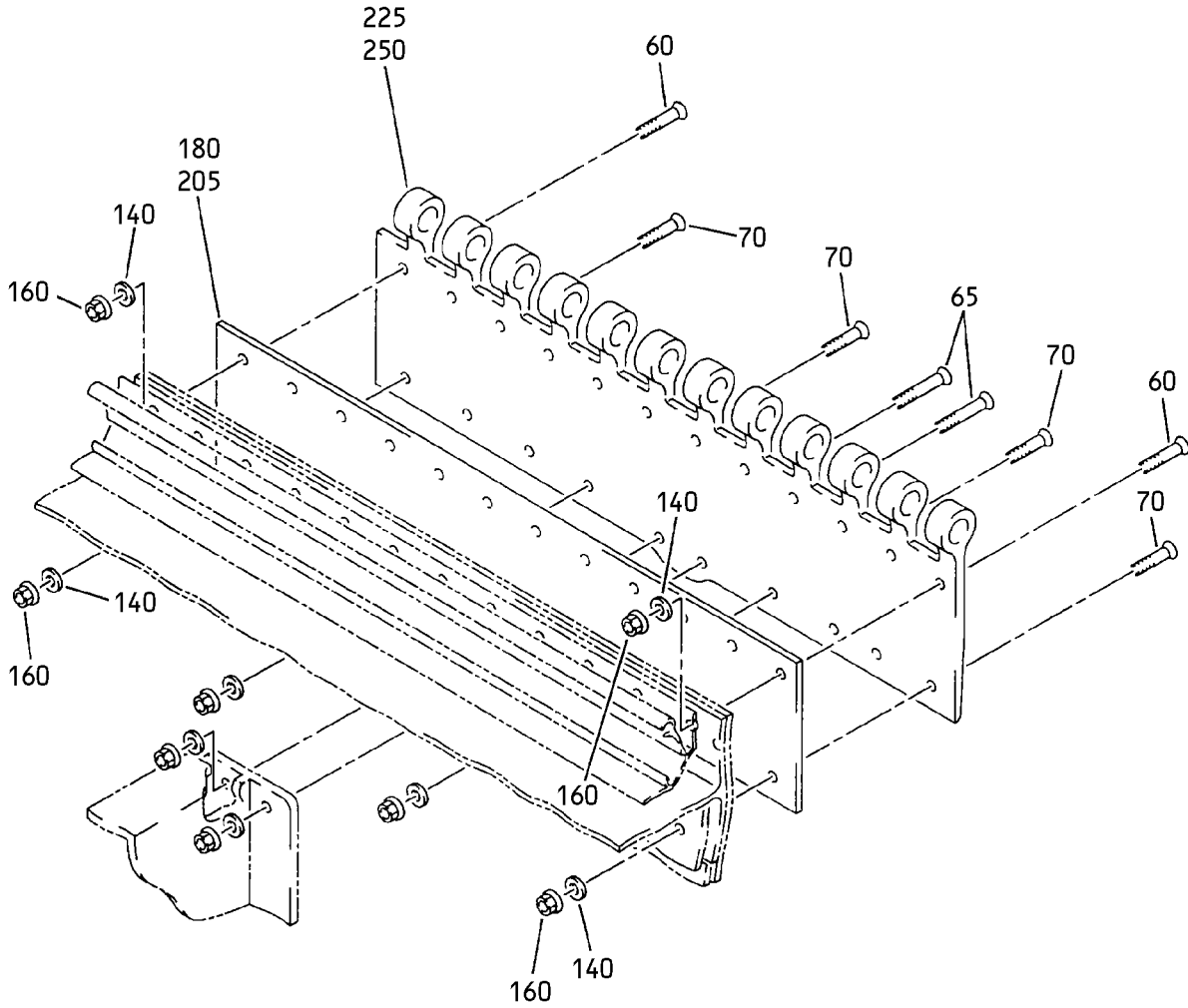
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F

Hinge Fitting Assembly  
IPL Figure 5 (Sheet 5 of 11)

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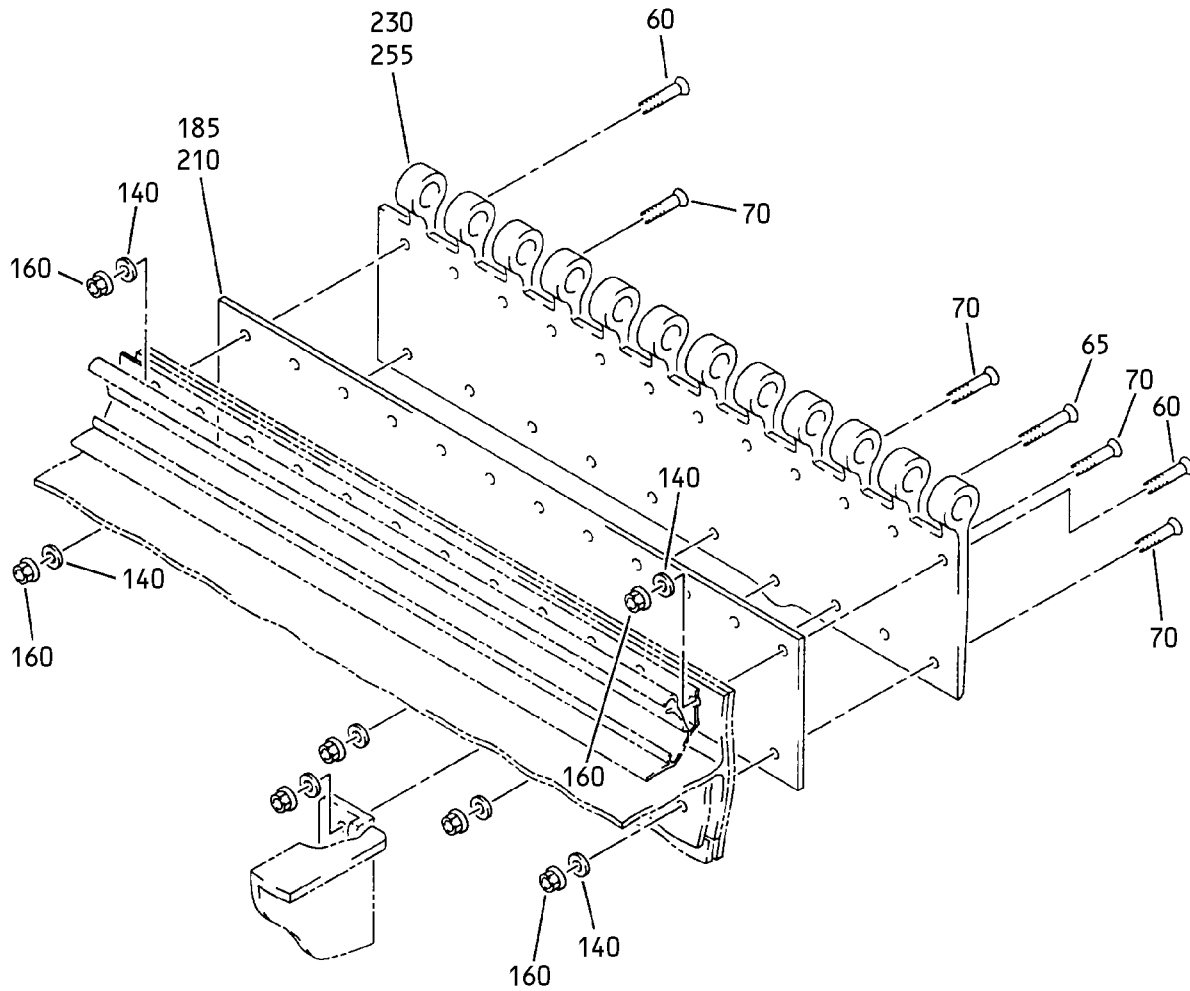
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G

Hinge Fitting Assembly  
IPL Figure 5 (Sheet 6 of 11)

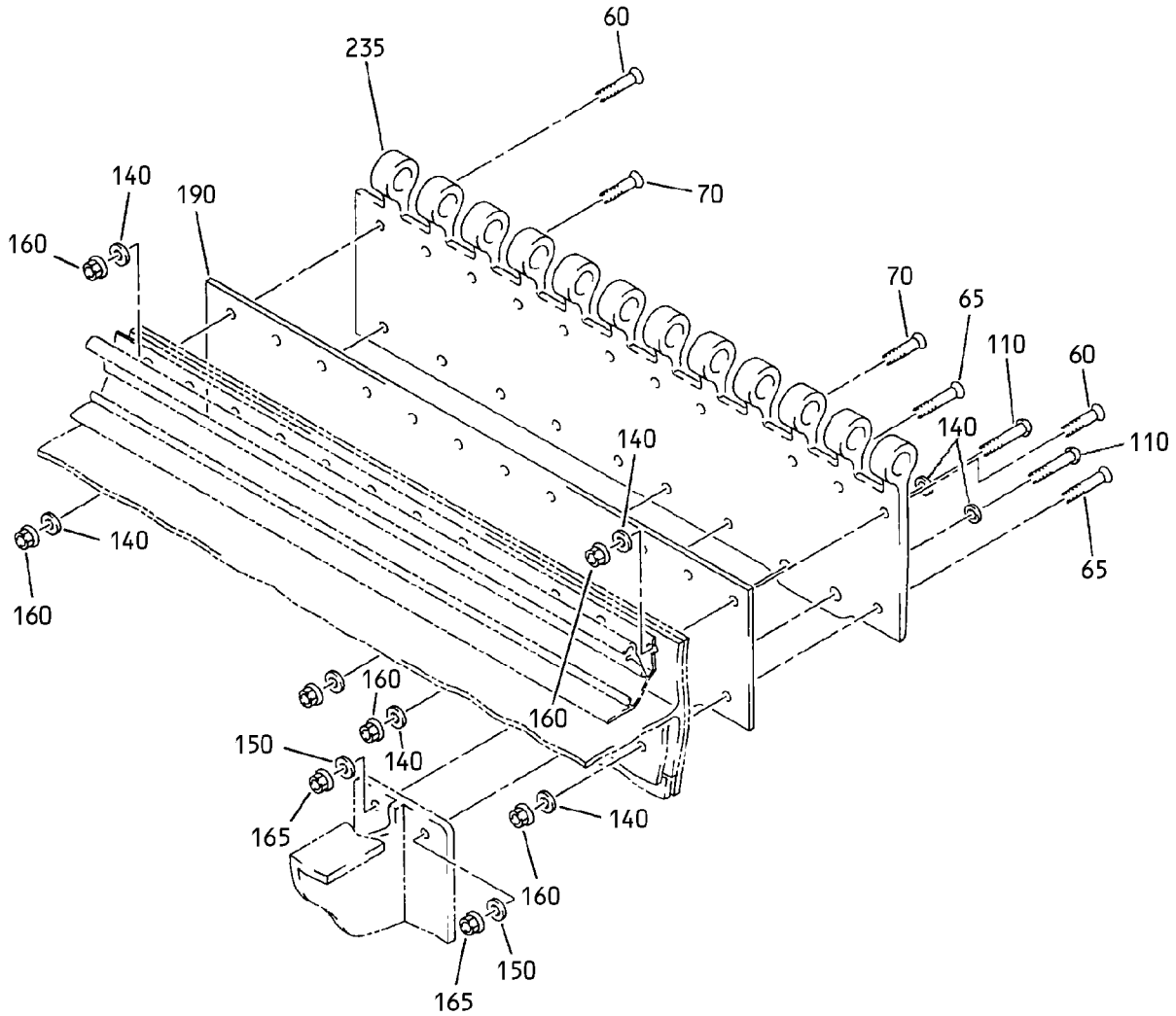
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(H)

Hinge Fitting Assembly  
IPL Figure 5 (Sheet 7 of 11)

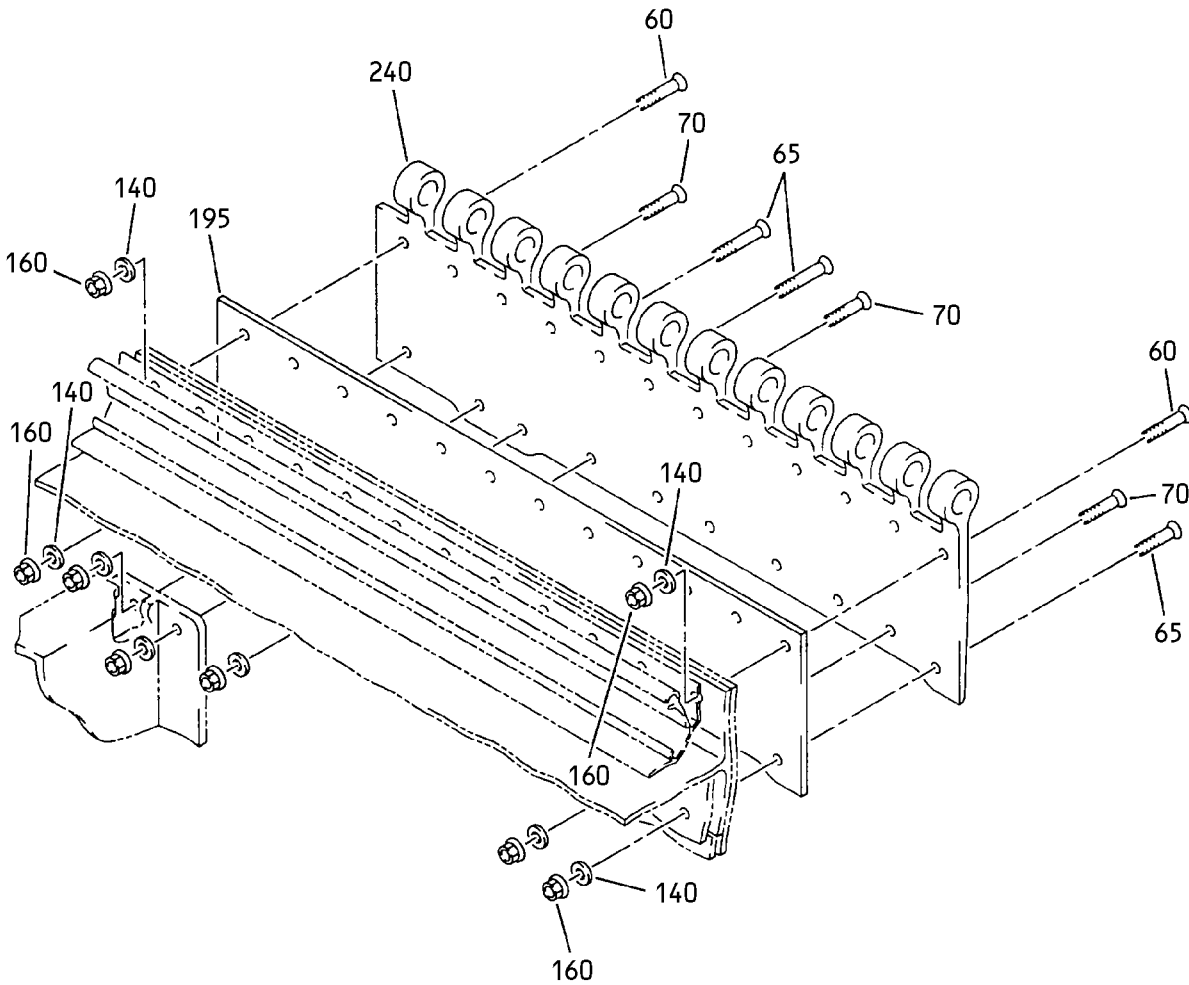
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J

Hinge Fitting Assembly  
IPL Figure 5 (Sheet 8 of 11)

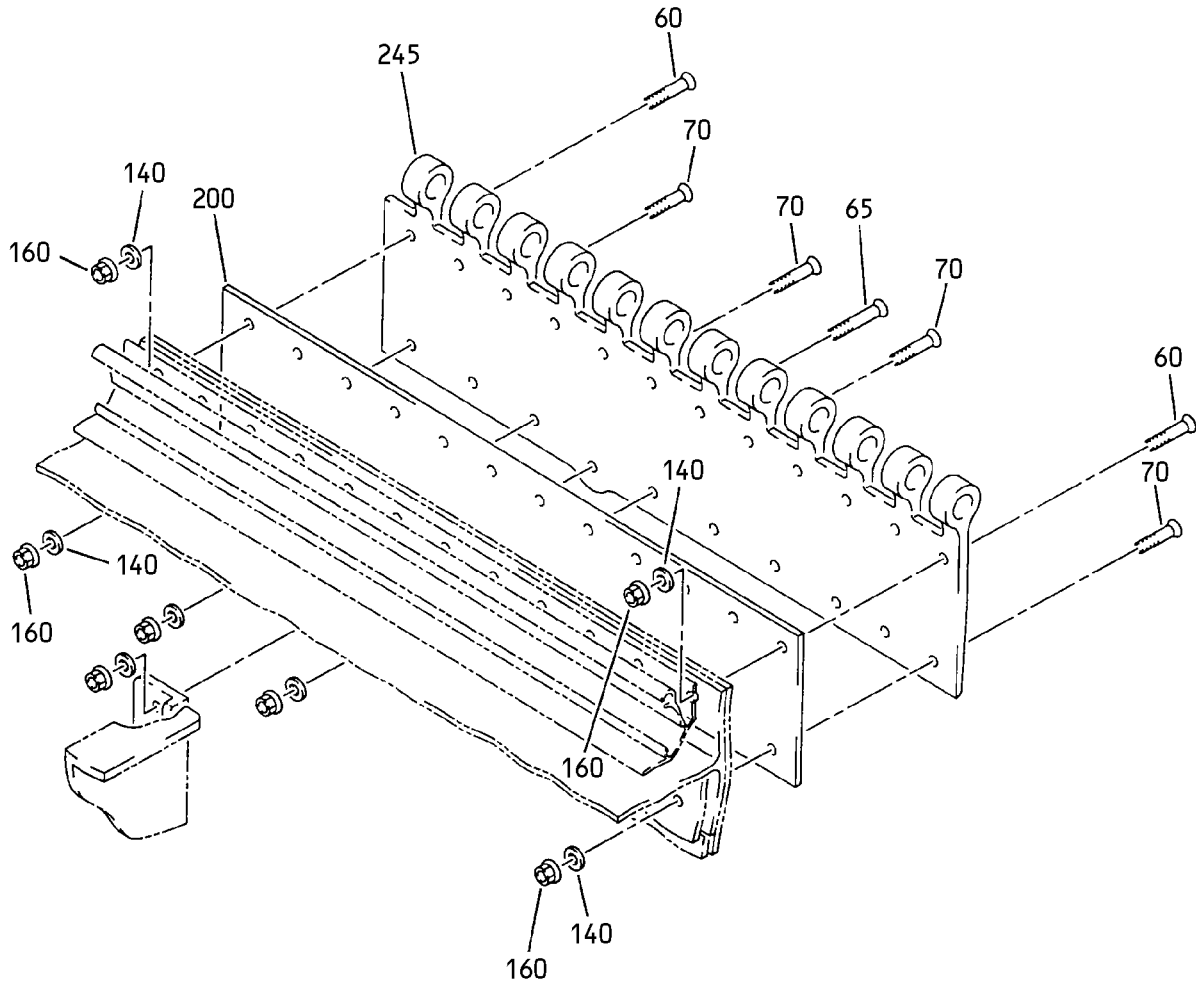
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(K)

Hinge Fitting Assembly  
IPL Figure 5 (Sheet 9 of 11)

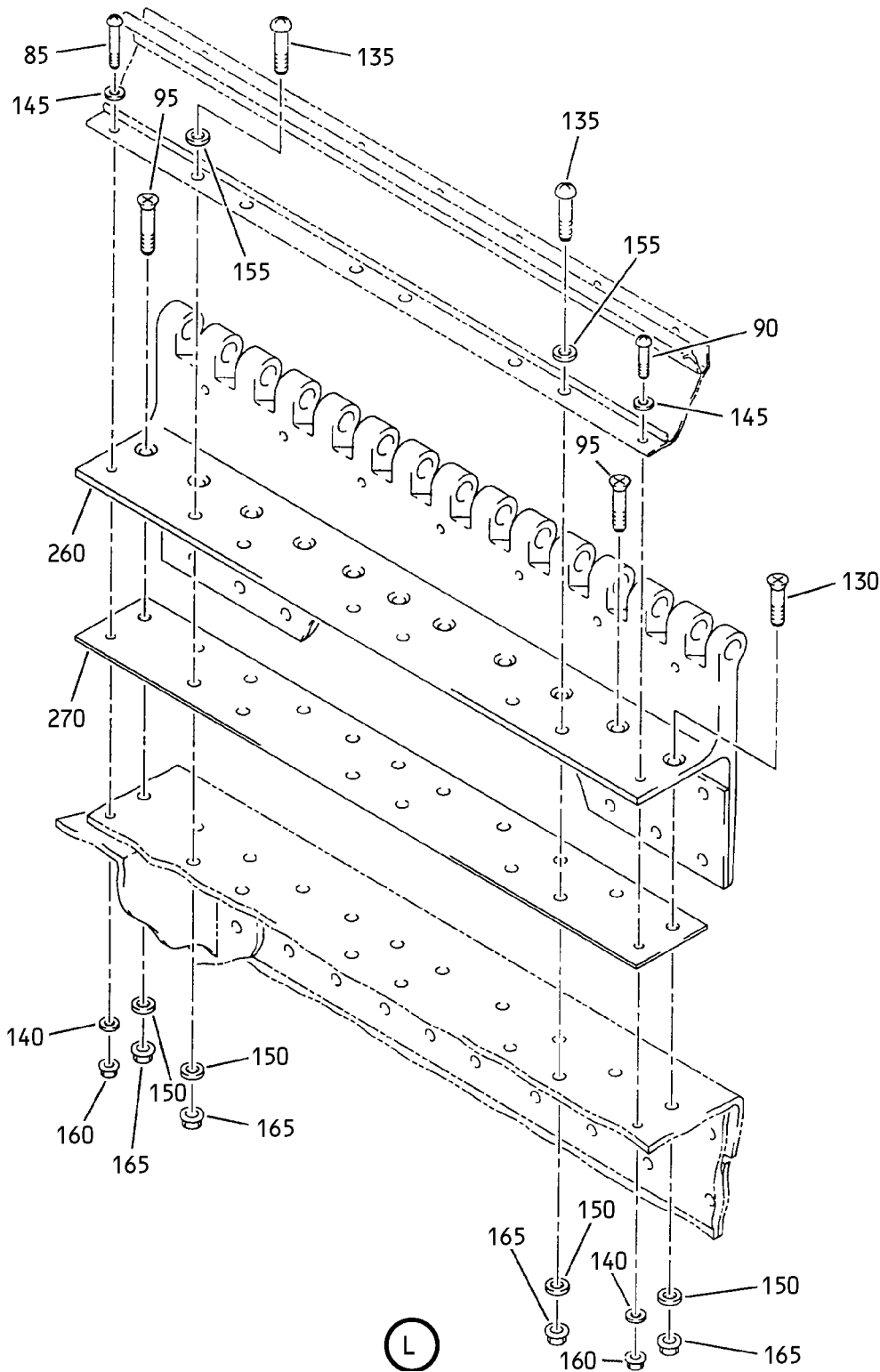
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Hinge Fitting Assembly  
IPL Figure 5 (Sheet 10 of 11)

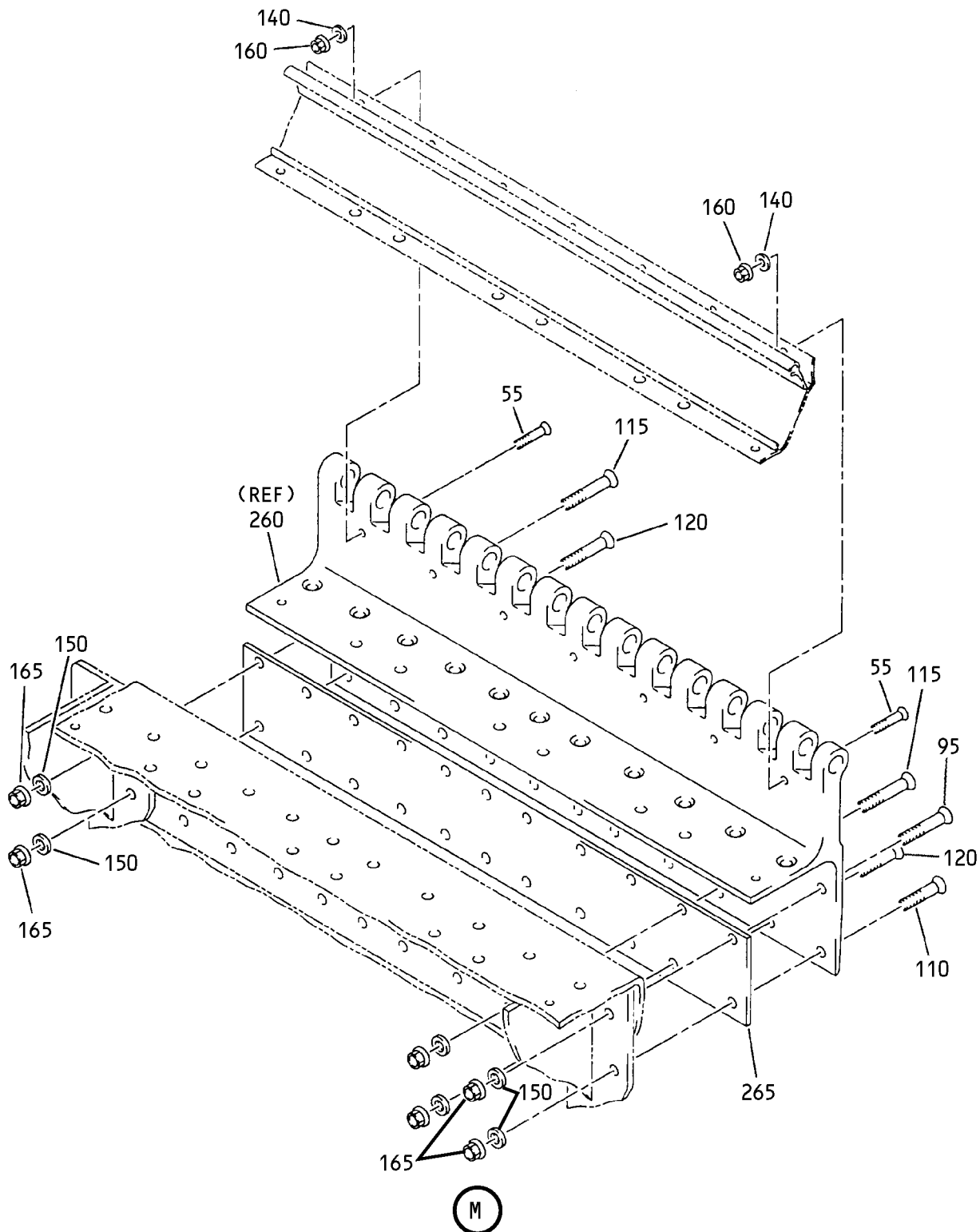
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Hinge Fitting Assembly  
IPL Figure 5 (Sheet 11 of 11)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
-1A	142A6210-1										RF
5	BACB30VF3K8										1
10	BACB30VF3K6										2
15	BACB30VF3K12										1
20	BACB30VF3K9										1
25	BACB30VF3K10										1
30	BACB30VF4K11										1
35	NAS1149D0363J										4
40	H52732-3CD										4
45	142A6214-9										1
50	142A6214-11										1
55	BACB30VF3K9										14
60	BACB30VF3K8										95
65	BACB30VF3K7										16
70	BACB30VF3K6										62
75	BACB30NT3K9										2
80	BACB30NT3K8										5
85	BACB30NT3K7										1
90	BACB30NT3K10										1
95	BACB30VF4K10										17
100	BACB30VF4K8										11
105	BACB30VF4K5										3
110	BACB30VF4K9										3
115	BACB30VF4K13										10
120	BACB30VF4K12										10
125	BACB30VF4K7										10
130	BACB30VF4K6										1
135	BACB30NT4K10										6
140	NAS1149D0363J										196

-Item not Illustrated

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
145	NAS1149D0332J		.								9
150	NAS1149D0463J		.								71
155	NAS1149D0432J		.								6
160	H52732-3CD		.								196
165	H52732-4CD		.								71
170	142A6134-11		.								1
172	BACF3H10JF025HG		.								1
175	142A6134-13		.								1
180	142A6134-15		.								1
185	142A6134-17		.								1
190	142A6134-19		.								1
195	142A6134-21		.								1
200	142A6134-23		.								1
205	142A6134-25		.								1
210	142A6134-27		.								1
215	142A6211-1		.								1
220	142A6213-1		.								1
225	142A6213-3		.								1
230	142A6213-5		.								1
235	142A6213-7		.								1
240	142A6213-9		.								1
245	142A6213-11		.								1
250	142A6213-13		.								1
255	142A6213-15		.								1
260	142A6211-3		.								1
265	BACS40R022C143F		.								1
270	BACS40R021C143F		.								2

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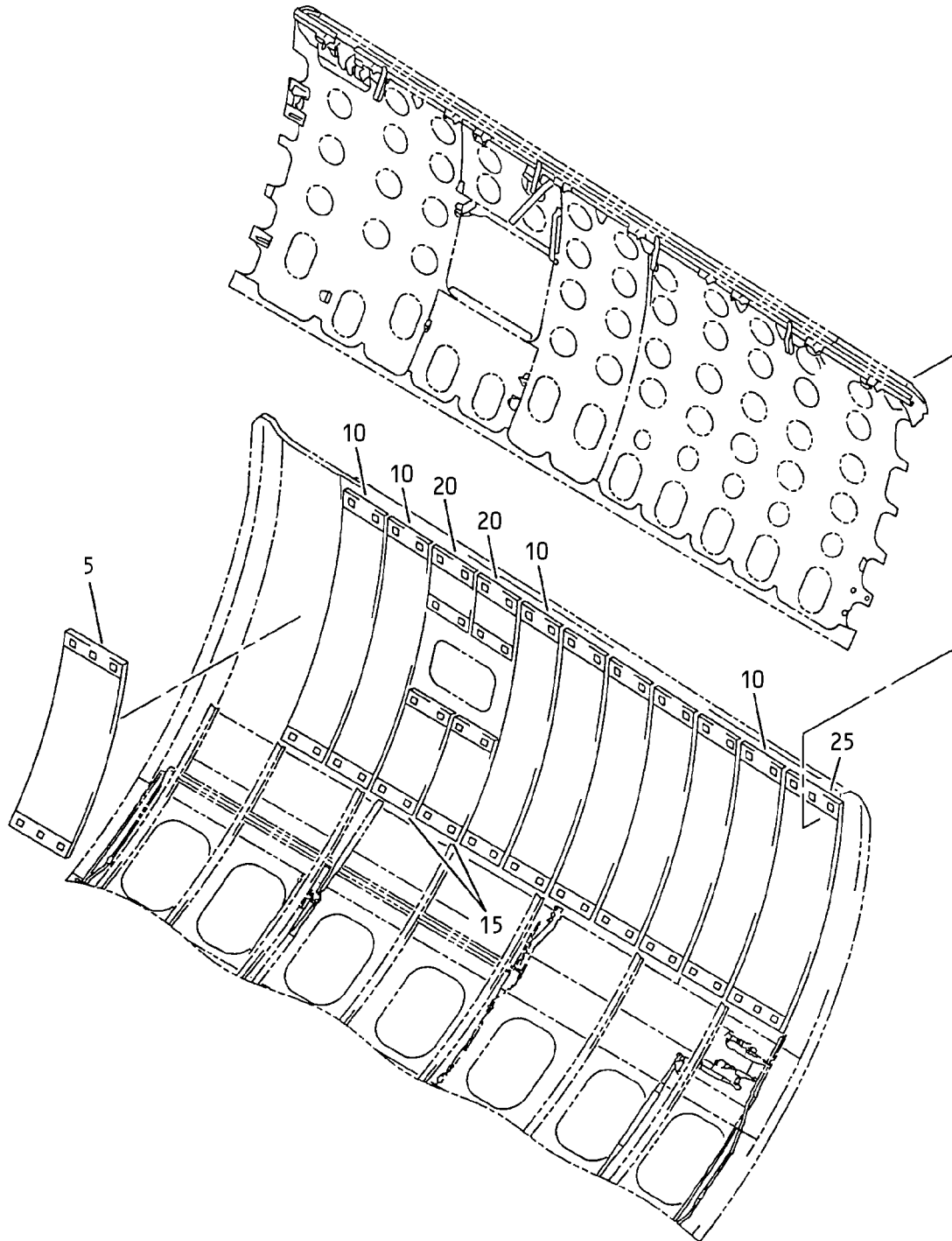
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COMPONENT MAINTENANCE MANUAL



Support Tray Installation  
IPL Figure 6

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
6-											
-1A	411A4413-1										RF
5	411A4402-68										1
10	411A4402-65										8
15	411A4402-67										2
20	411A4402-66										2
25	411A4402-64										1

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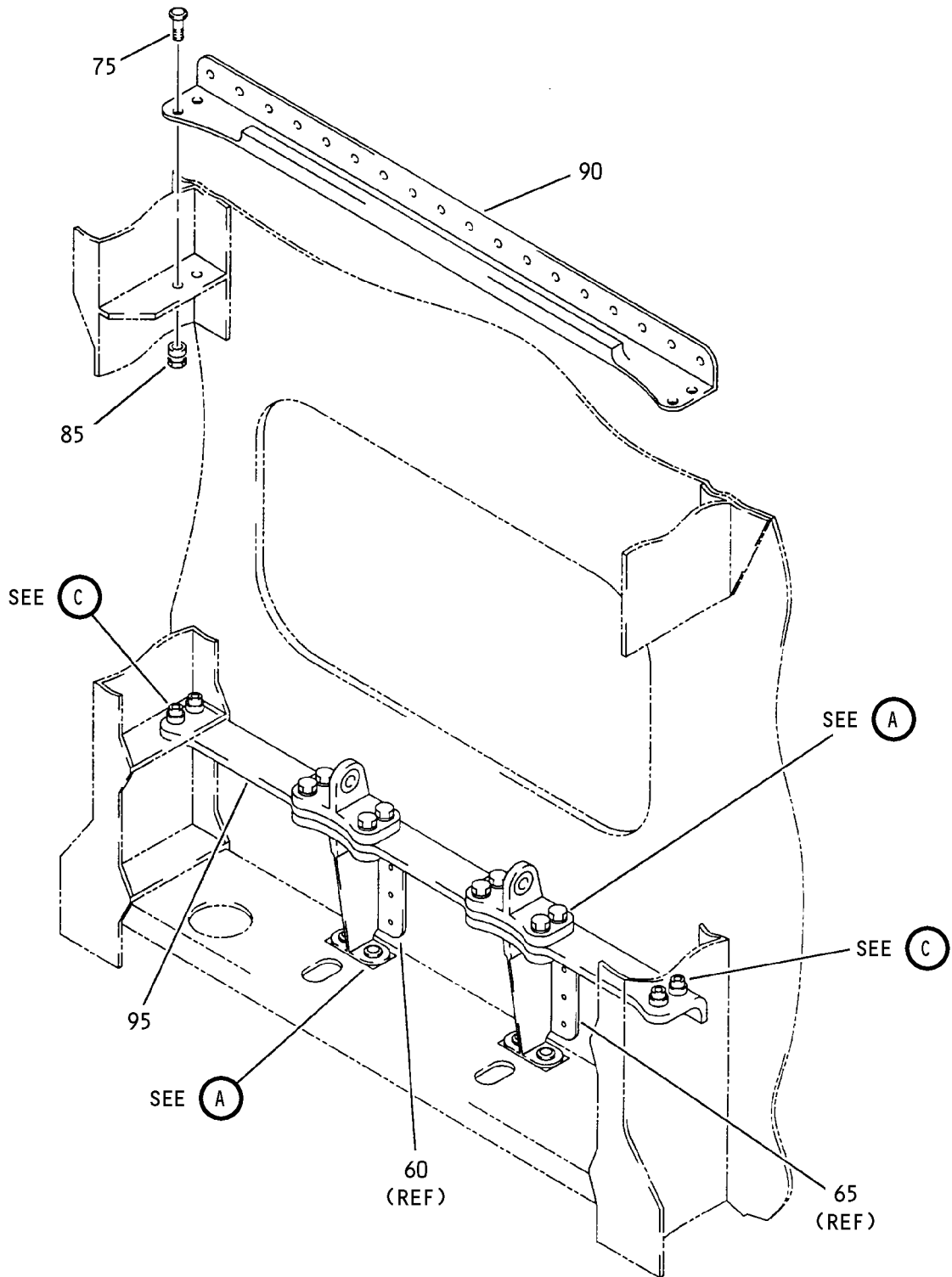
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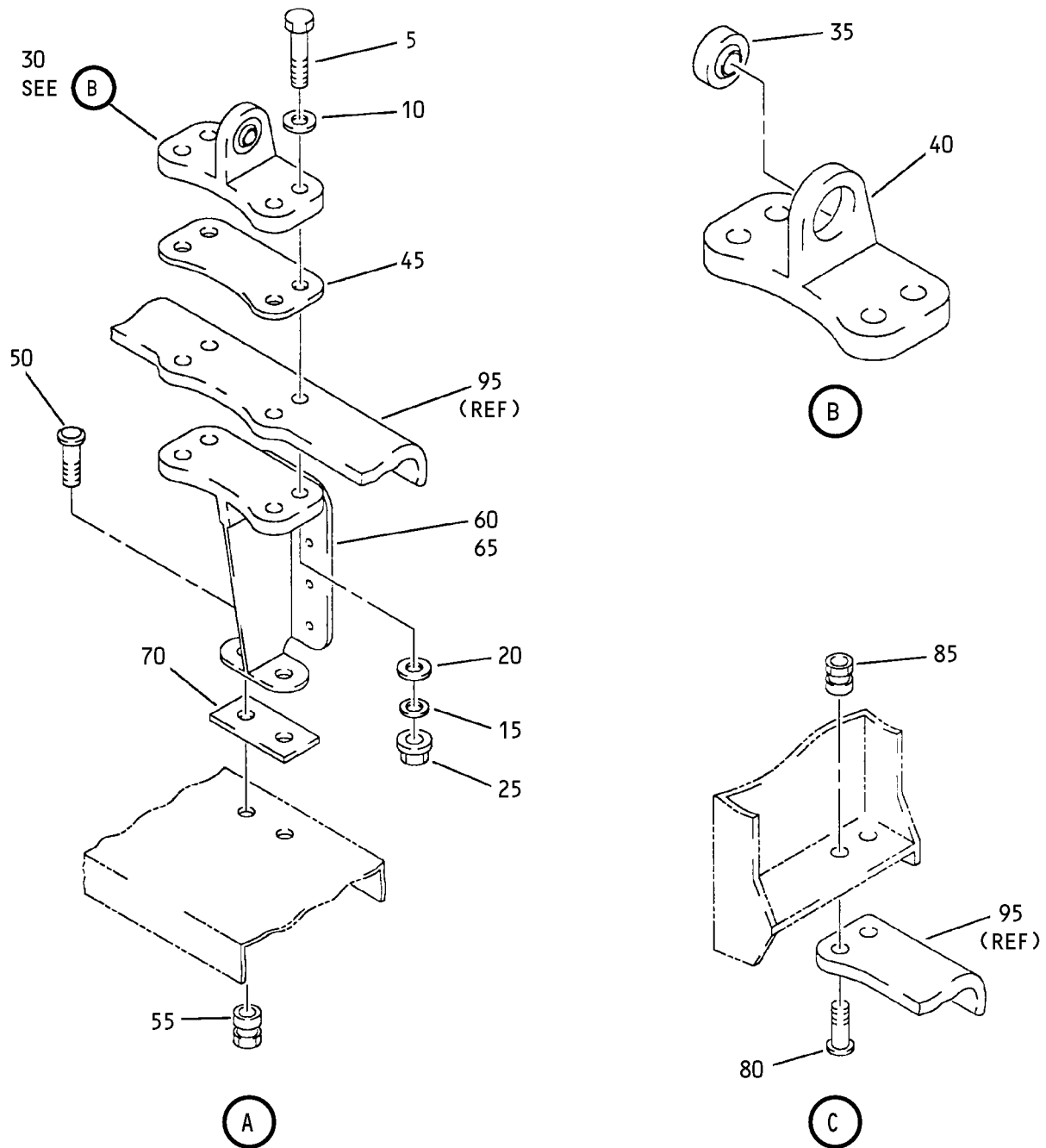
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Vent Door Support Assembly  
IPL Figure 7 (Sheet 1 of 2)

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Vent Door Support Assembly  
IPL Figure 7 (Sheet 2 of 2)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
7-											
-1A	142A6240-1										RF
5	BACB30LJ4K13										8
10	BACW10BN4AC										8
15	NAS1149D0463J										8
20	NAS1149D0432J										8
25	H52732-4CD										8
30	142A6241-1										2
35	KSC323505F										1
40	142A6241-3										1
45	142A6240-3										2
50	HST10AG6-3										4
55	HST79CY6										4
60	142A6241-5										1
65	142A6241-7										1
70	BACS40R009B019P										AR
-70A	BACS40R009C019P										AR
-70B	BACS40R009D019P										AR

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
7- 75	HST10AG6-4		.	BOLT							4
				(V06725)							
				(SPEC BACB30VT6K4)							
				(OPT HST10AG6-4 (V73197))							
				(OPT HST10AG6-4 (V56878))							
				(OPT HST10AG6-4 (V0PTK6))							
80	HST10AG6-5		.	BOLT							4
				(V0PTK6)							
				(SPEC BACB30VT6K5)							
				(OPT HST10AG6-5 (V06725))							
				(OPT HST10AG6-5 (V56878))							
				(OPT HST10AG6-5 (V73197))							
85	HST79CY6		.	COLLAR							8
				(V73197)							
				(SPEC BACC30BL6)							
				(OPT HST79-6 (V92215))							
				(OPT HST79CY6 (V56878))							
				(OPT HST79CY6 (V5M902))							
90	142A6244-3		.	STIFFENER							1
95	142A6244-1		.	STIFFENER							1

-Item not Illustrated

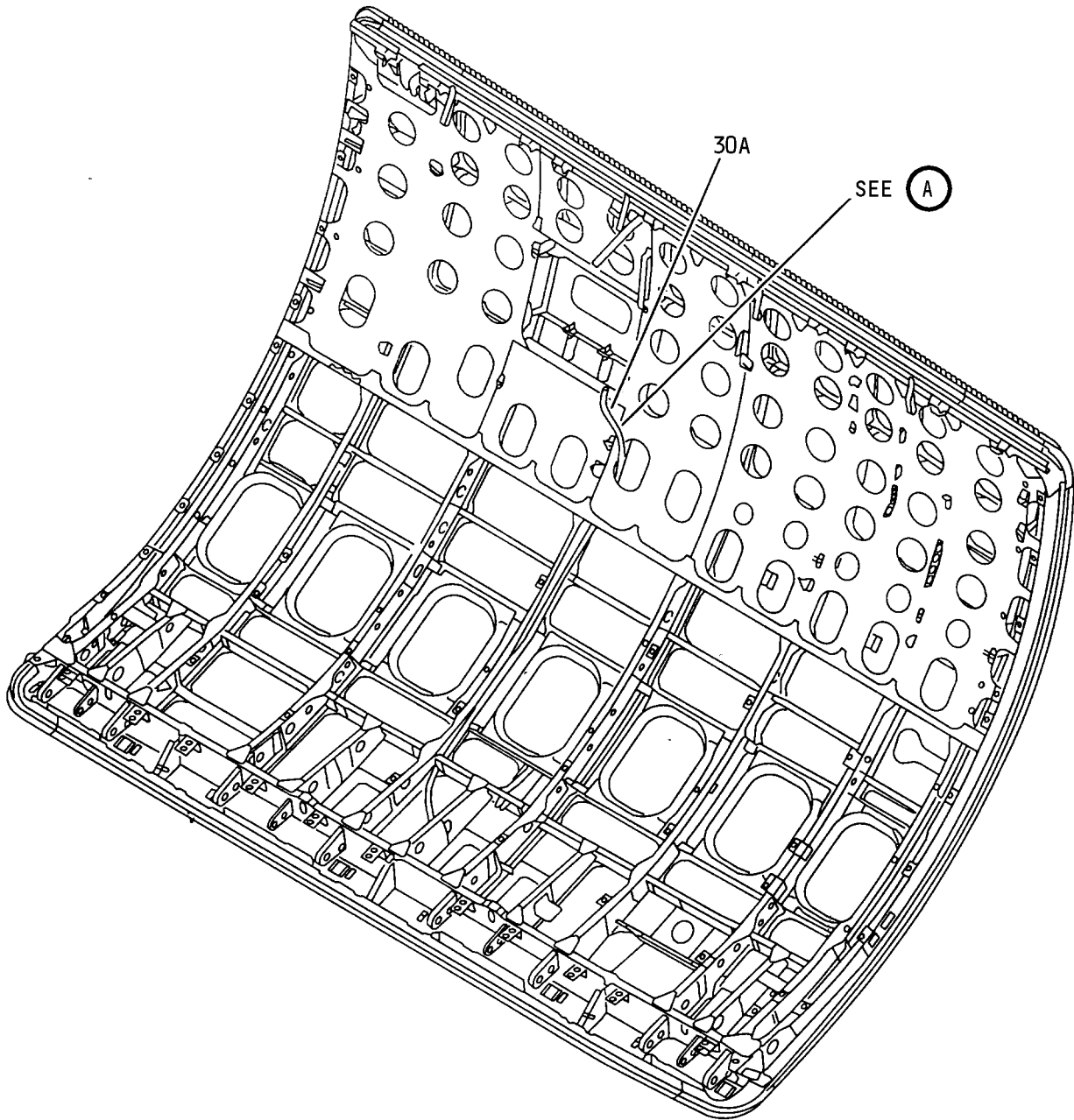
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Drain Hose Assembly  
IPL Figure 8 (Sheet 1 of 3)

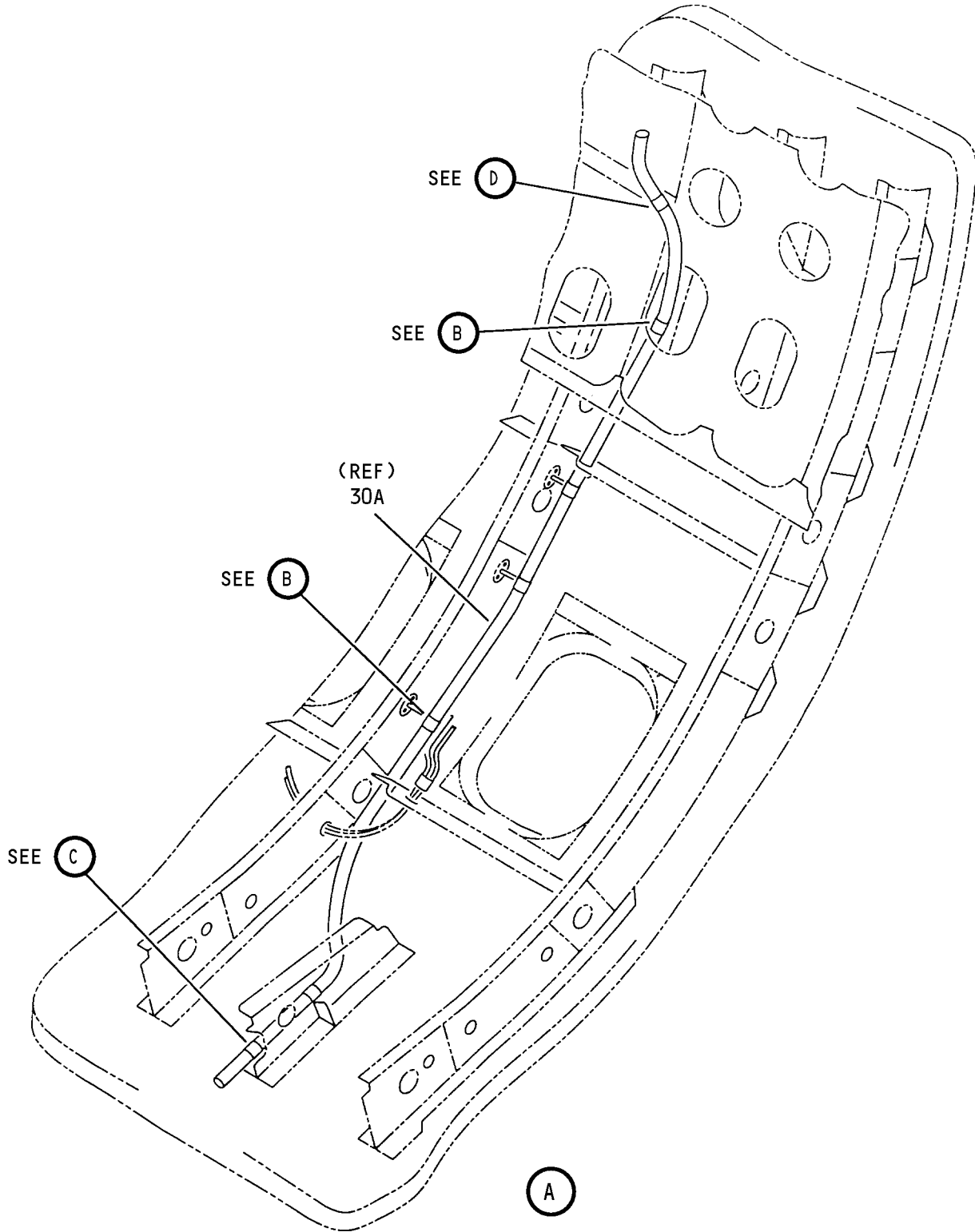
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COMPONENT MAINTENANCE MANUAL



Drain Hose Assembly  
IPL Figure 8 (Sheet 2 of 3)

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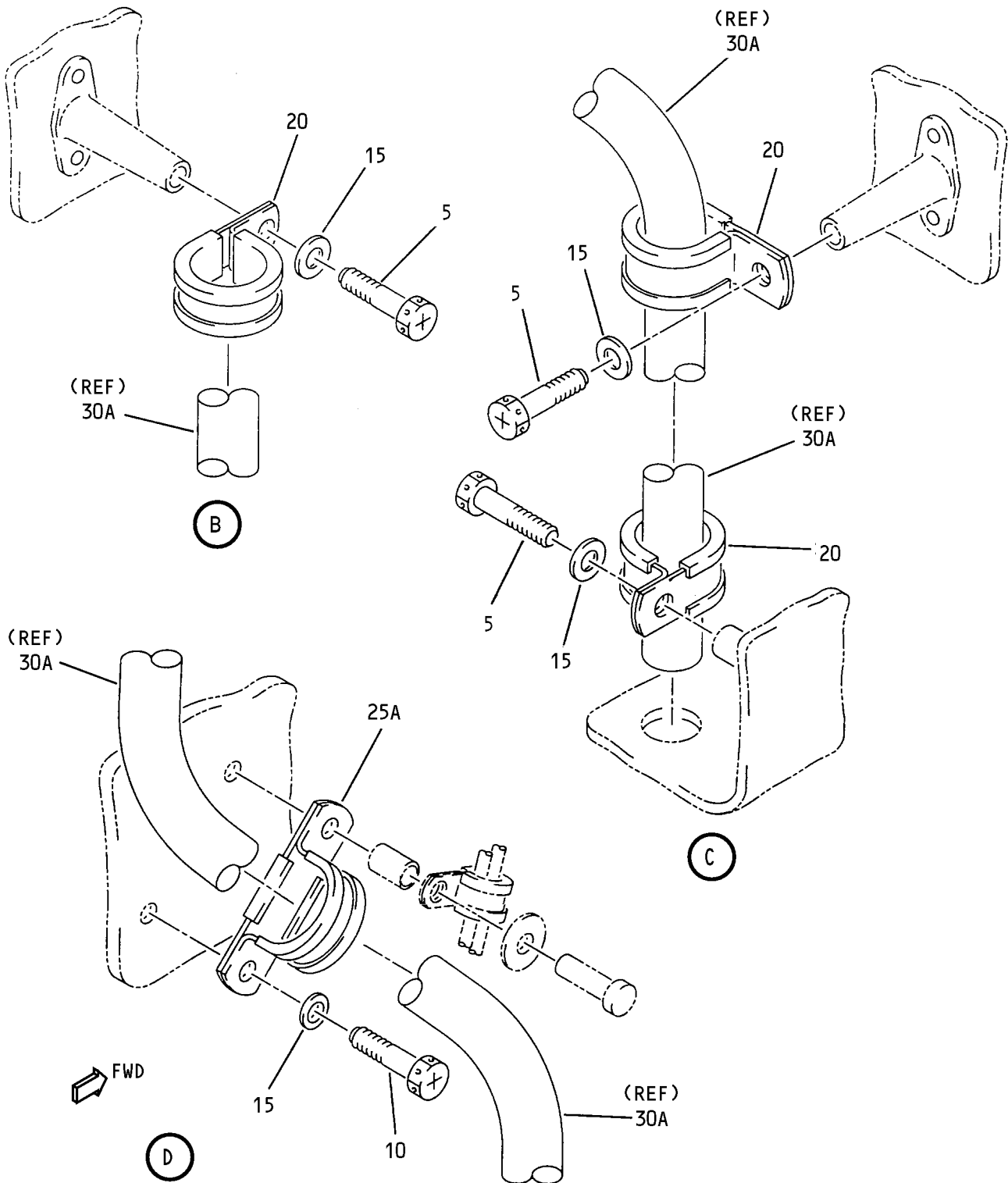
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Drain Hose Assembly  
IPL Figure 8 (Sheet 3 of 3)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
8-											
-1A	412A1011-1										RF
5	BACS12GU3K10										6
10	BACS12GU3K8										1
15	NAS1149D0332J										7
20	S392D12F										6
25	760-12-2-8										1
30	412A1011-10										1

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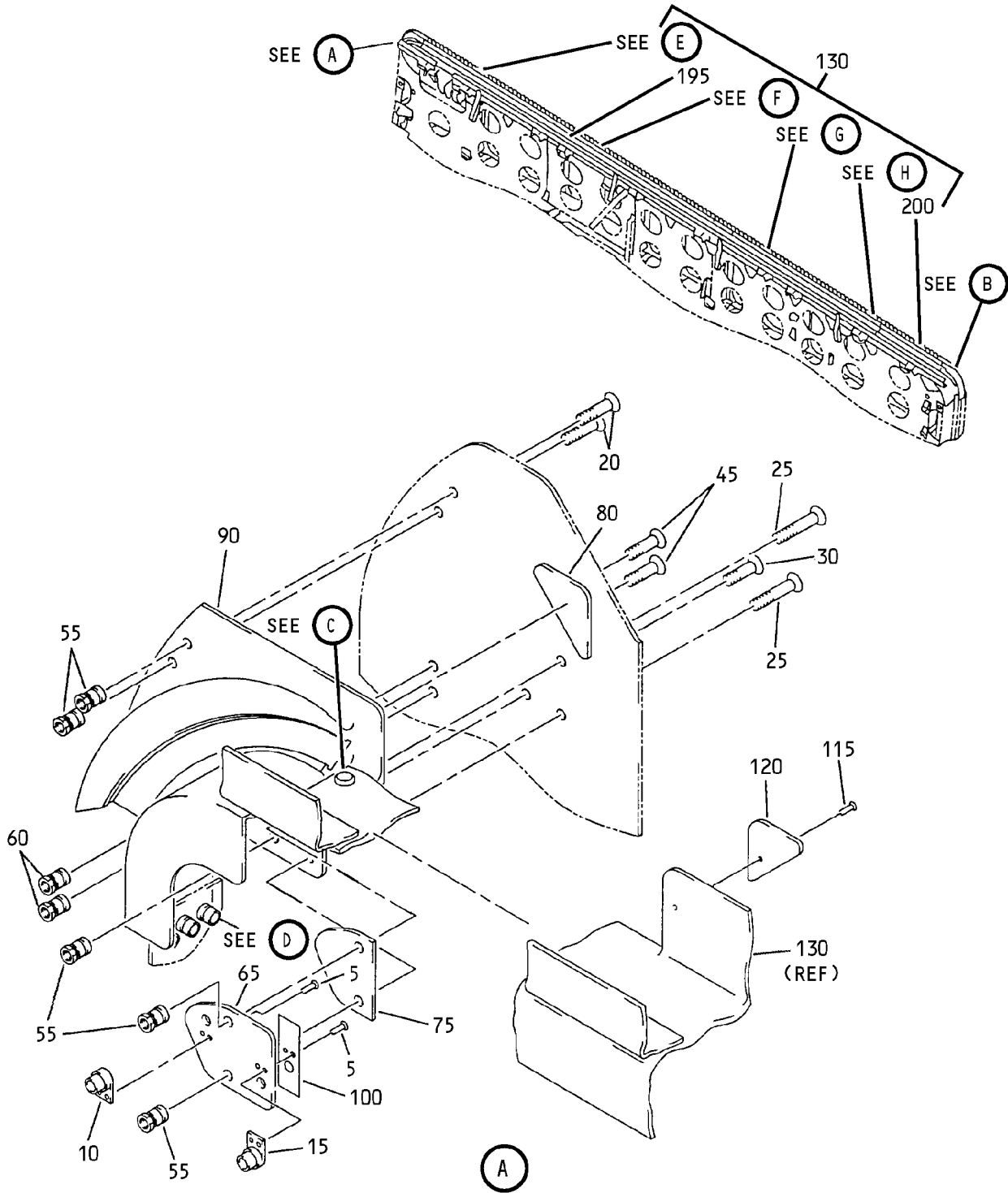
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Upper Beam Assembly  
IPL Figure 9 (Sheet 1 of 6)

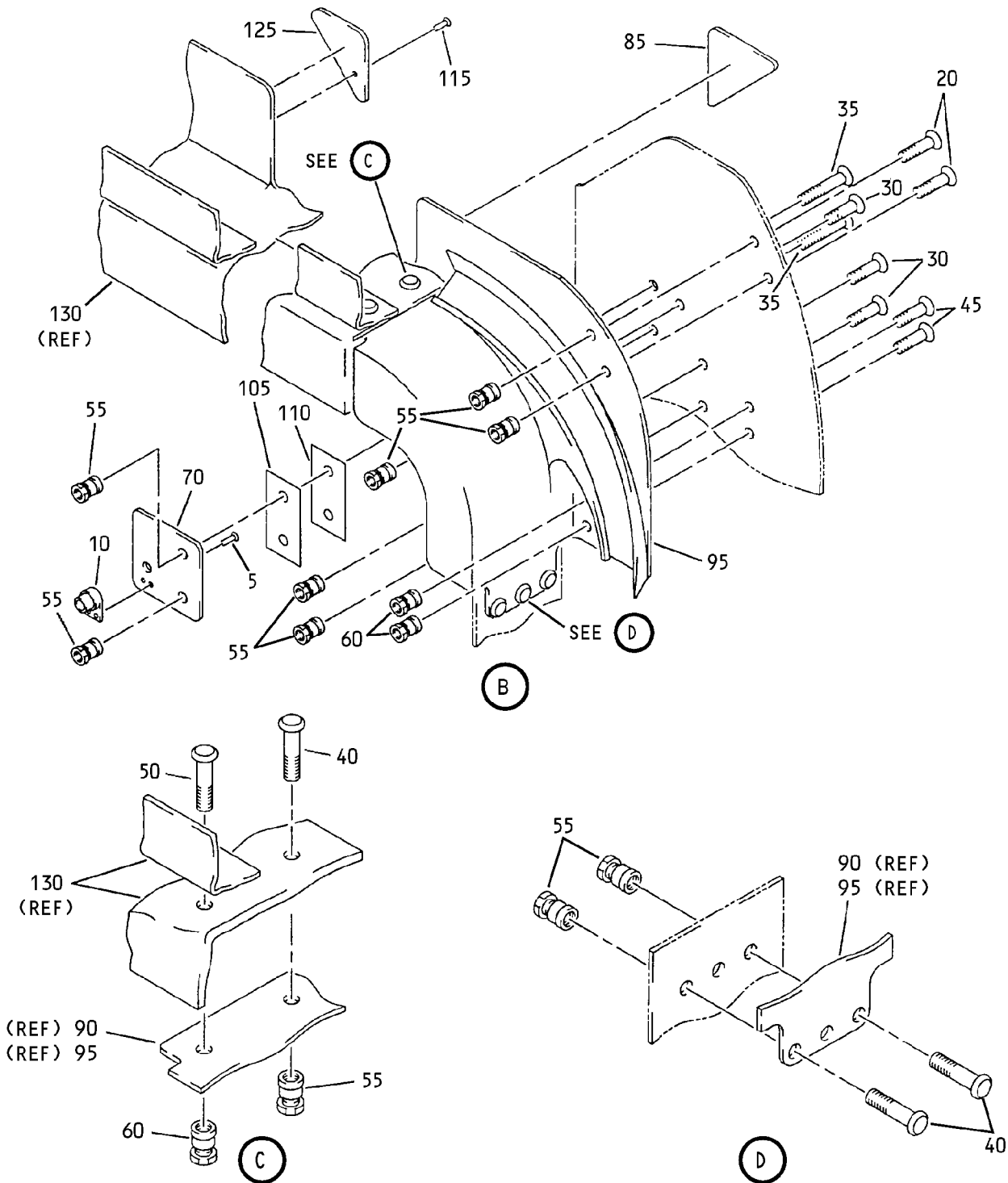
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Upper Beam Assembly  
IPL Figure 9 (Sheet 2 of 6)

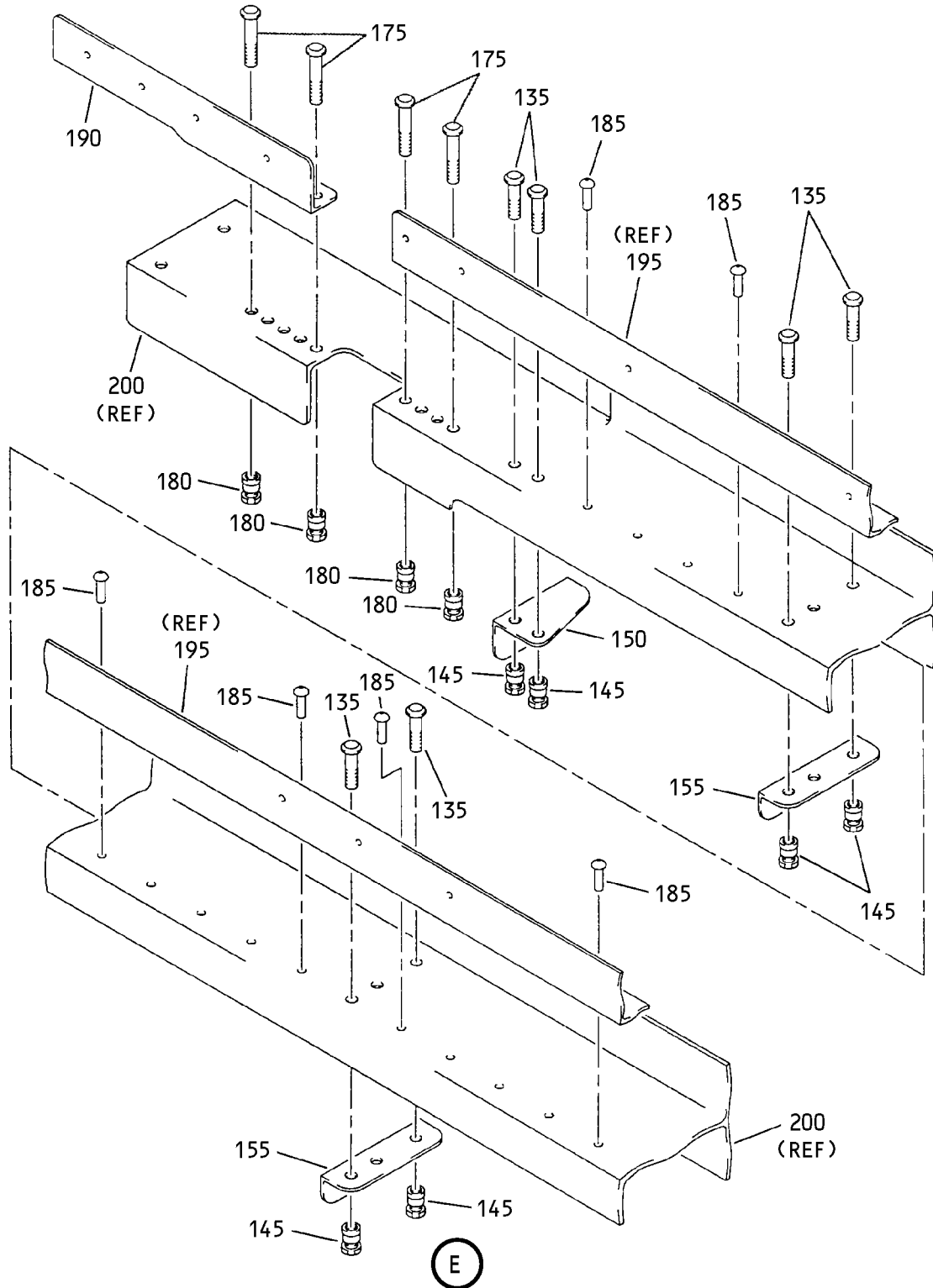
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Upper Beam Assembly  
IPL Figure 9 (Sheet 3 of 6)

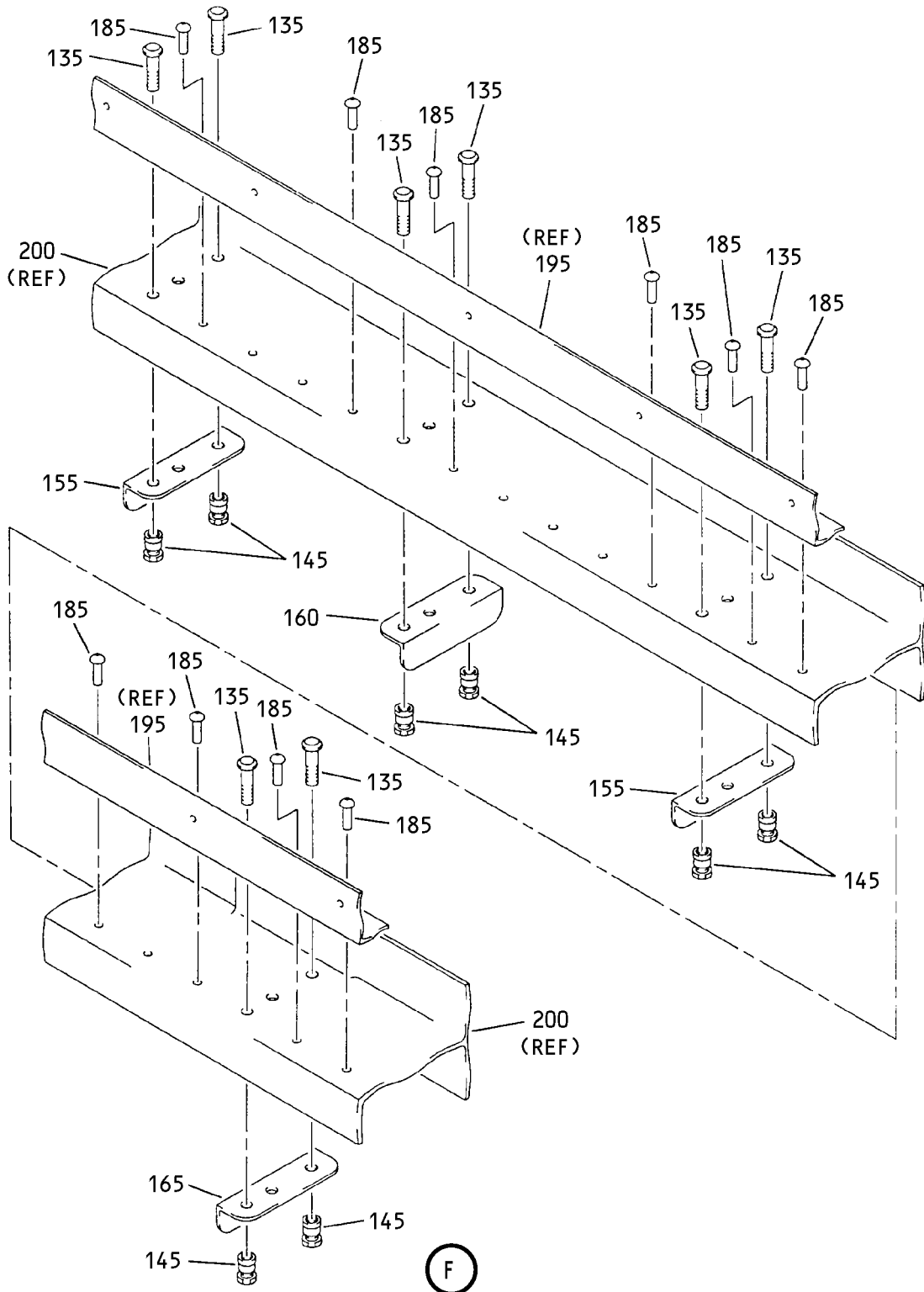
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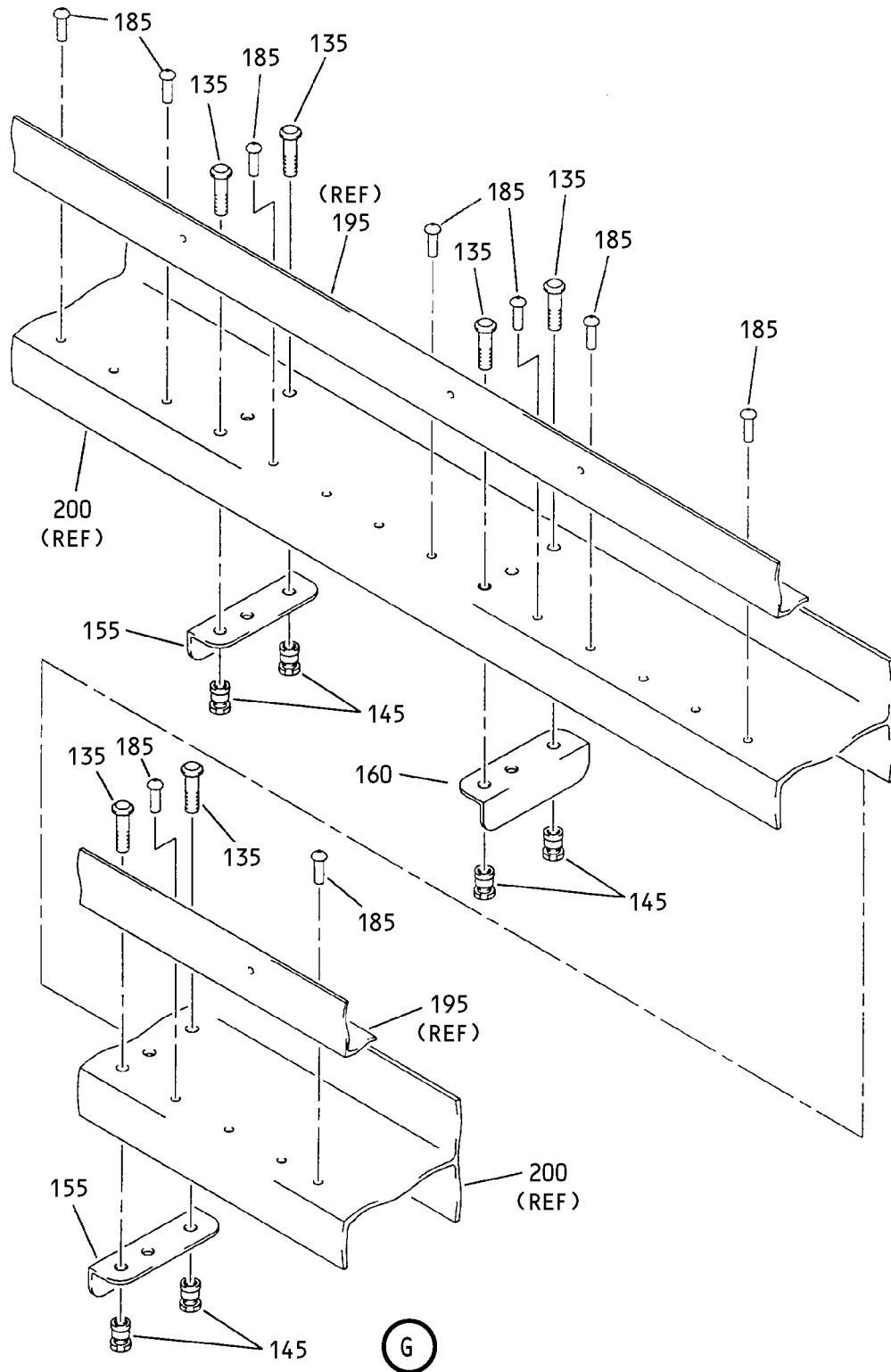
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Upper Beam Assembly  
IPL Figure 9 (Sheet 4 of 6)

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Upper Beam Assembly  
IPL Figure 9 (Sheet 5 of 6)

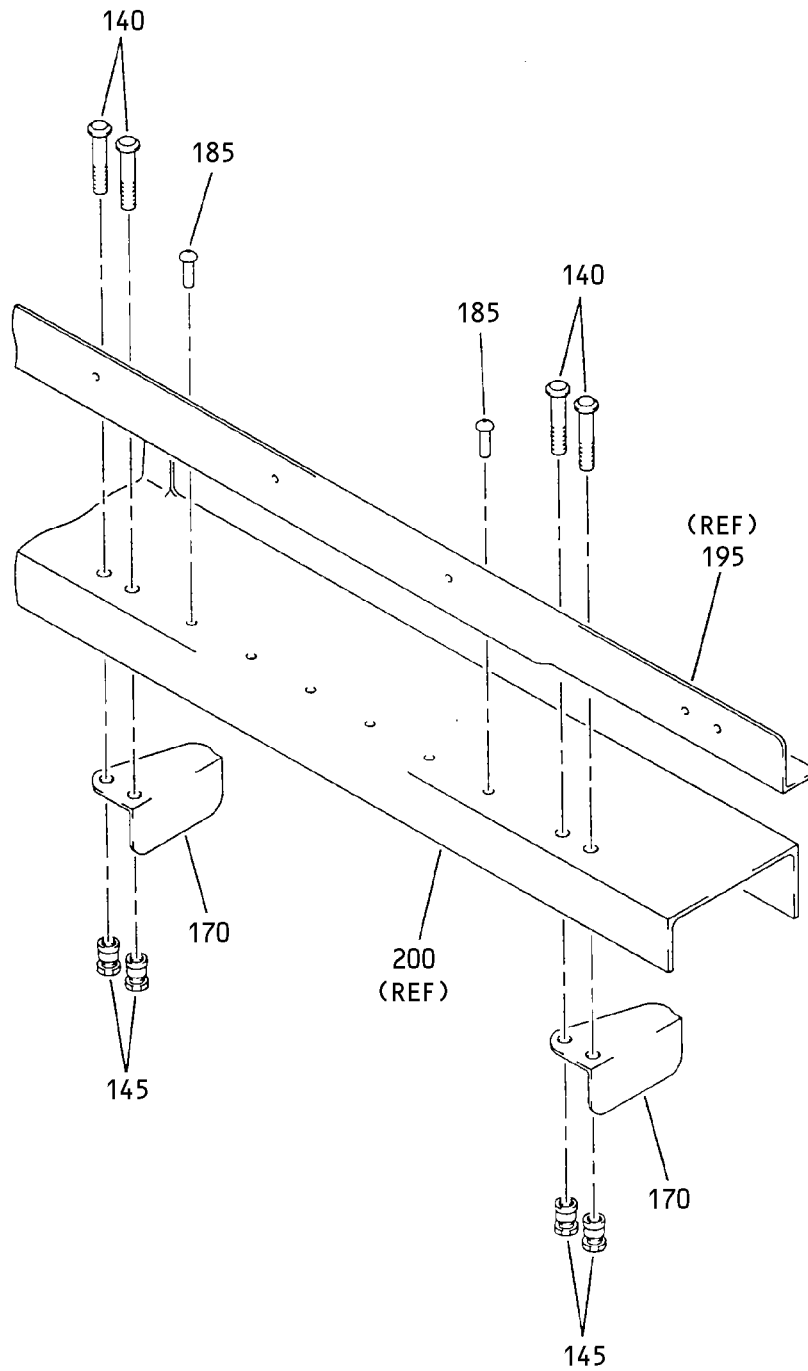
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Upper Beam Assembly  
IPL Figure 9 (Sheet 6 of 6)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
9-											
-1A	142A6130-1										RF
5	BACR15GF4D										6
10	F51646-3BAC										2
15	F51646-4BAC										1
20	BACB30YP6K5										4
25	BACB30YP6K8										2
30	BACB30YP6K4										4
35	BACB30YP6K9										2
40	HST10AG6-4										8
45	BACB30YP5K4										4
50	HST10AG5-5										2
55	HST79CY6										20
60	HST79CY5										6

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
9-											
65	142A6135-3										1
70	142A6135-1										1
75	142A6134-9										1
80	142A6134-7										1
85	142A6134-1										1
90	142A6133-1										1
95	142A6133-3										1
100	BACS40R011B023F										AR
105	BACS40R010C022F										AR
110	BACF3F010R022NN										1
115	BACR15GF6D										2
											(SIZE DETERMINED ON INST)
120	142A6134-5										1
125	142A6134-3										1
130	142A6131-1										1
135	HST10AG6-3										29
											(V0PTK6)
											(SPEC BACB30VT6K3)
											(OPT HST10AG6-3 (V06725))
											(OPT HST10AG6-3 (V56878))
											(OPT HST10AG6-3 (V73197))
140	HST10AG6-6										4
											(V0PTK6)
											(SPEC BACB30VT6K6)
											(OPT HST10AG6-6 (V06725))
											(OPT HST10AG6-6 (V56878))
											(OPT HST10AG6-6 (V73197))
145	HST79CY6										33
											(V73197)
											(SPEC BACC30BL6)
											(OPT HST79-6 (V92215))
											(OPT HST79CY6 (V56878))
											(OPT HST79CY6 (V5M902))
150	142A6197-47										1
155	142A6197-25										6
160	142A6197-26										2
165	142A6197-27										1

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
9-											
170	142A6197-29								. . BRACKET		2
175	HST10AG6-6								. . BOLT (V0PTK6) (SPEC BACB30VT6K6) (OPT HST10AG6-6 (V06725)) (OPT HST10AG6-6 (V56878)) (OPT HST10AG6-6 (V73197))		9
180	HST79CY6								. . COLLAR (V73197) (SPEC BACC30BL6) (OPT HST79-6 (V92215)) (OPT HST79CY6 (V56878)) (OPT HST79CY6 (V5M902))		9
185	BACR15BB6DC								. . RIVET (SIZE DETERMINED ON INST)		52
190	142A6138-7								. . SUPPORT-SEAL		1
195	142A6138-5								. . SUPPORT-SEAL		1
200	142A6132-3								. . BEAM		1

-Item not Illustrated

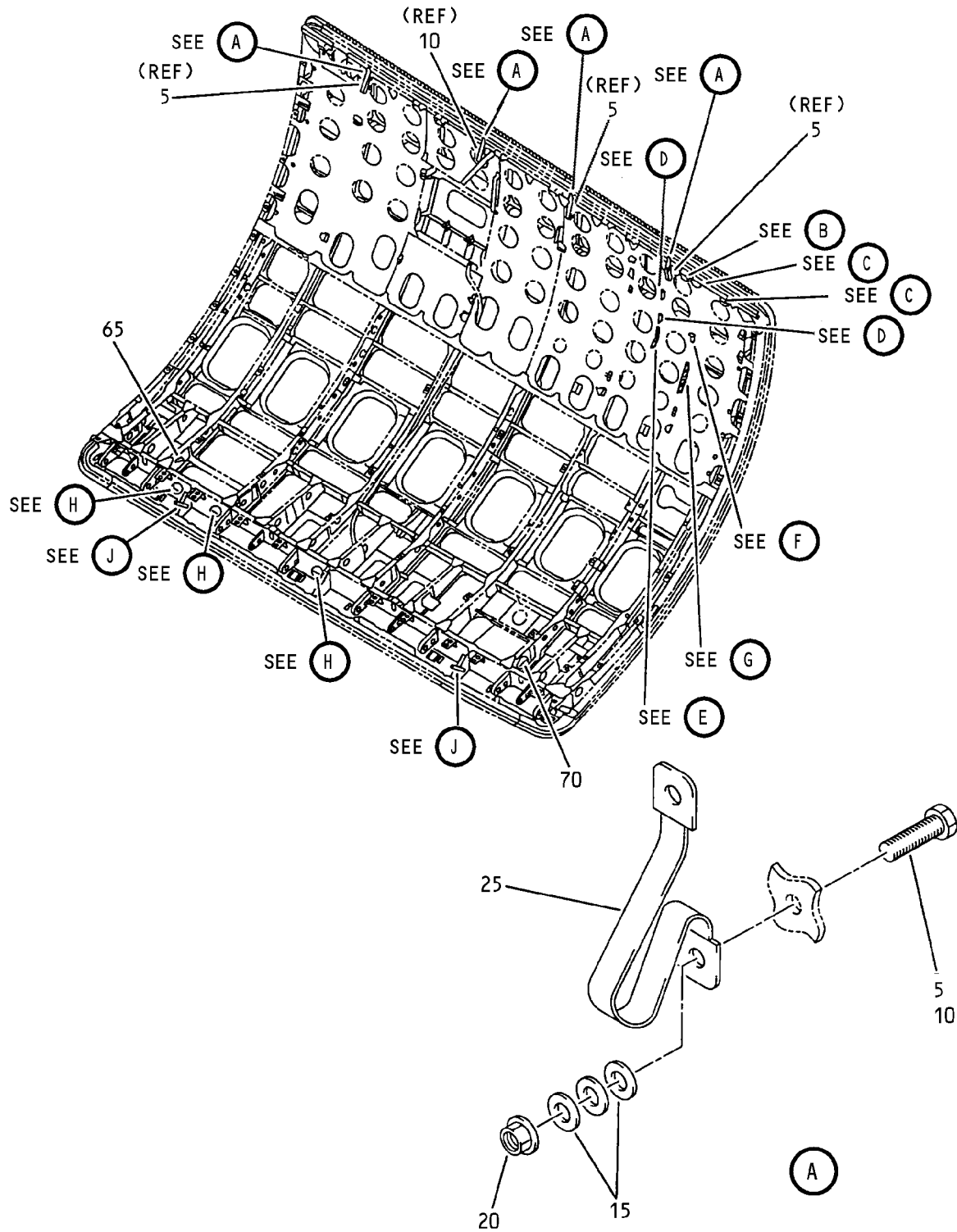
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COMPONENT MAINTENANCE MANUAL



Electrical Equipment Bracket Assembly  
IPL Figure 10 (Sheet 1 of 4)

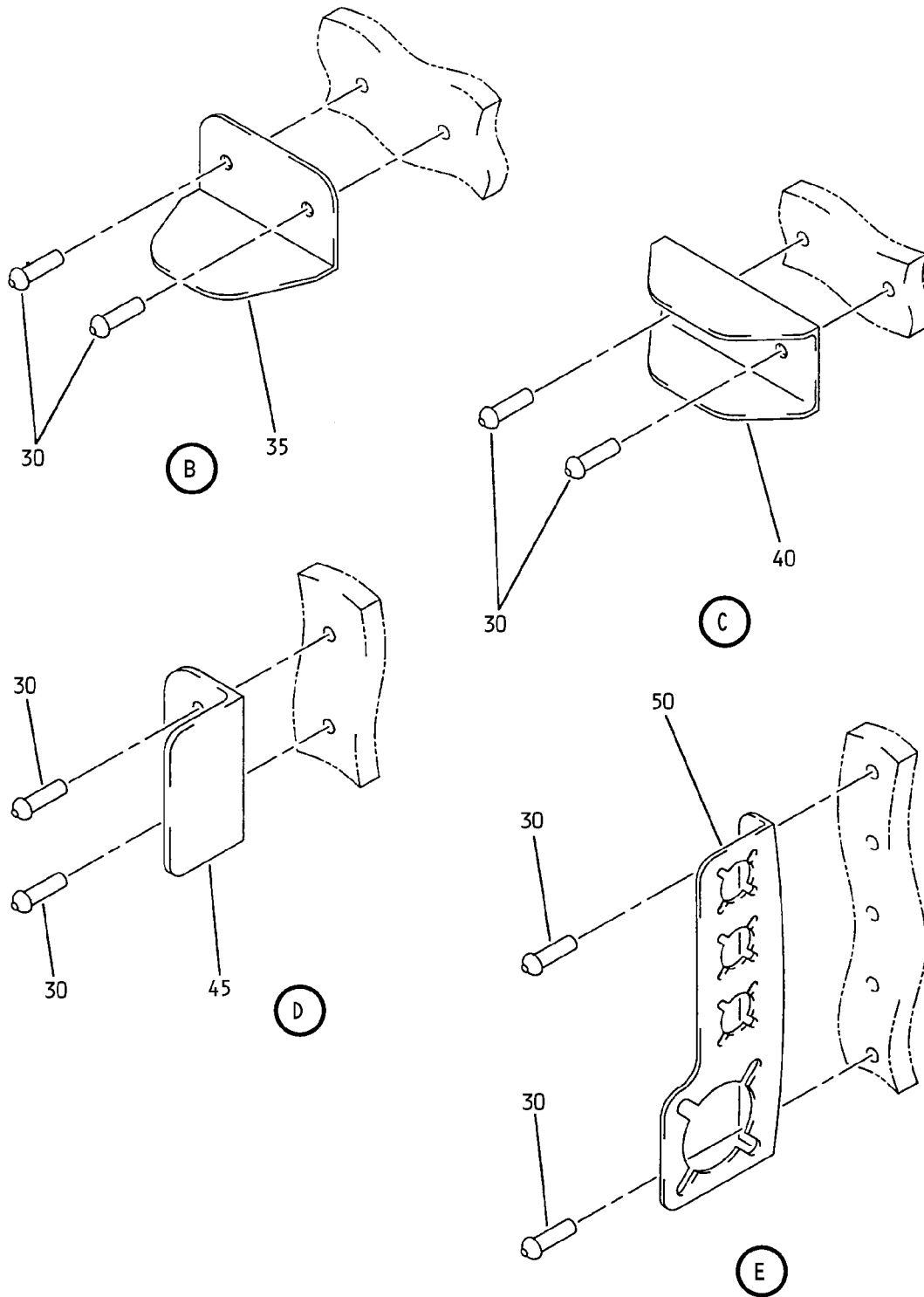
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Electrical Equipment Bracket Assembly  
 IPL Figure 10 (Sheet 2 of 4)

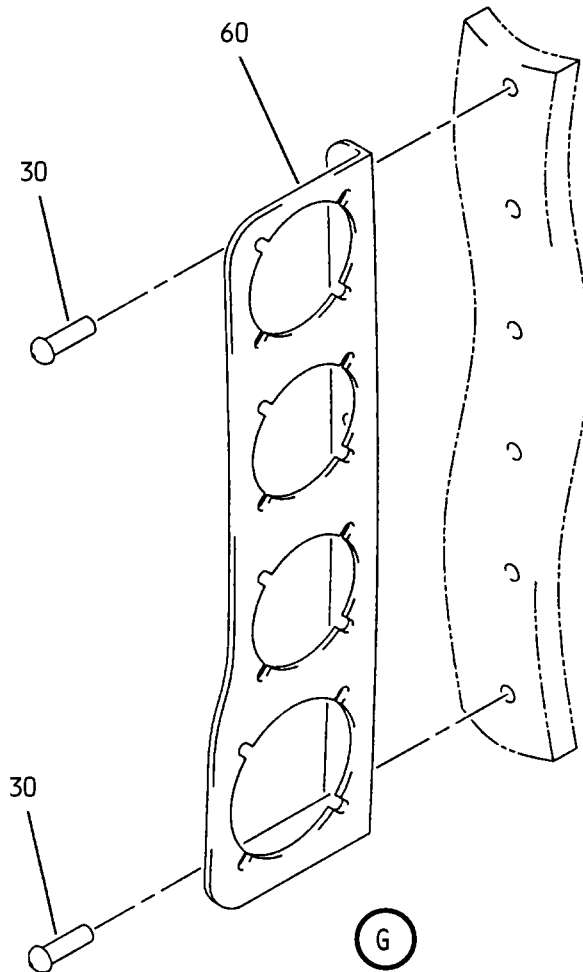
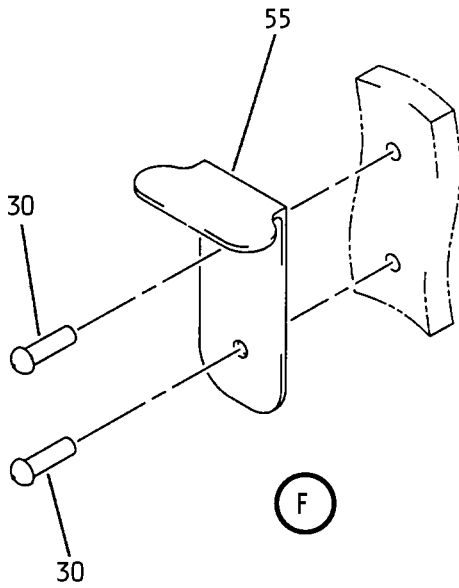
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COMPONENT MAINTENANCE MANUAL



Electrical Equipment Bracket Assembly  
IPL Figure 10 (Sheet 3 of 4)

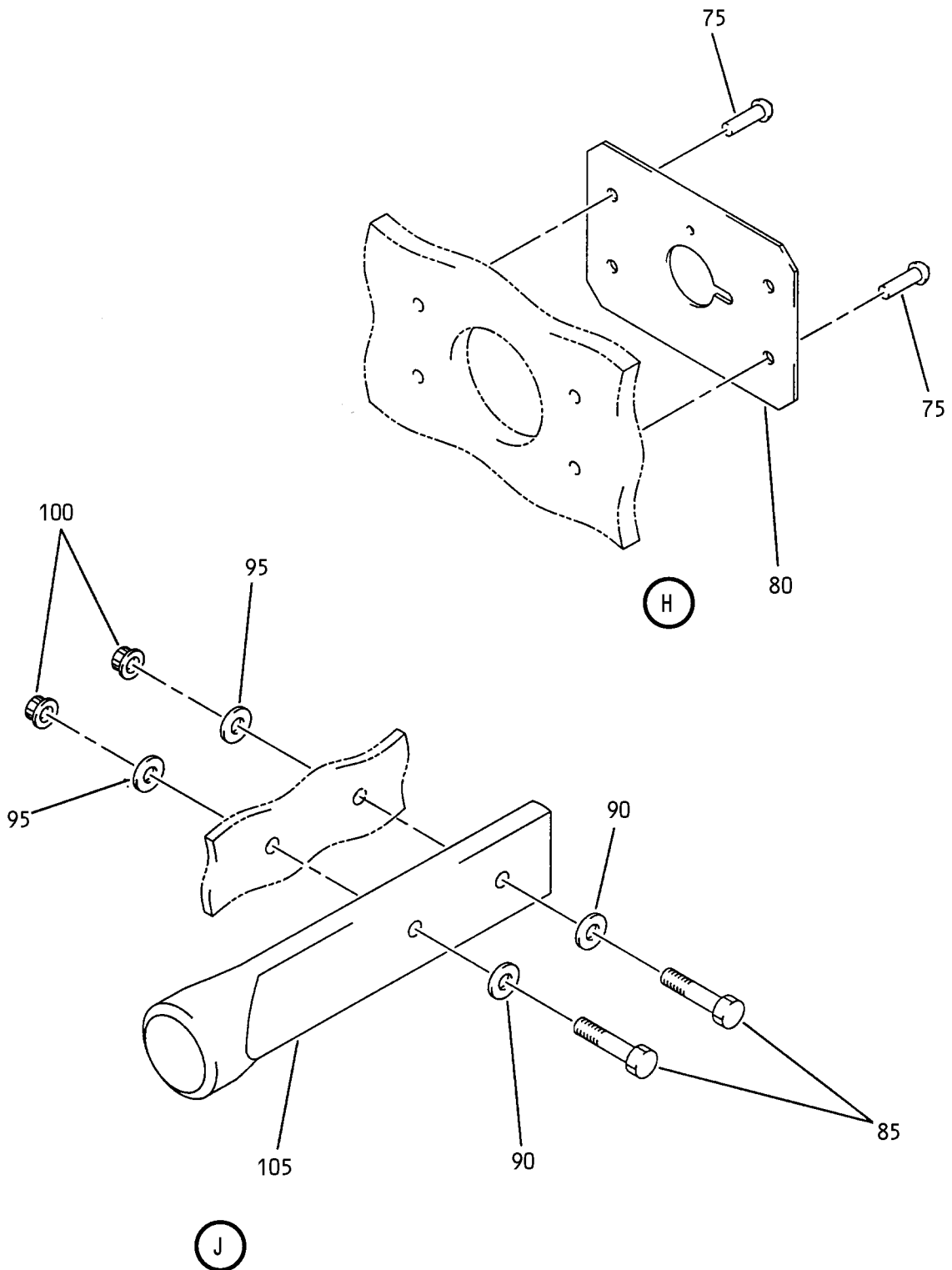
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Electrical Equipment Bracket Assembly  
IPL Figure 10 (Sheet 4 of 4)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
10-											
-1A	142A6297-1										RF
5	NAS1801-3-8										3
10	NAS1801-3-9										1
15	NAS1149D0316H										12
20	H52732-3CD										4
25	4E12E										4
30	BACR15BB6D3C										23
35	142A6287-37										1
40	142A6287-43										2
45	142A6287-39										2
50	142A6287-45										1
55	142A6287-41										1
60	142A6287-47										1
65	142A6287-3										1
70	142A6287-1										1
75	BACR15BB5D5C										12
80	142A6287-2										3
85	BACB30NM3K6										4
90	BACW10BP3CD										4
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100	NAS1805-3L										4
105	142A6288-37										2

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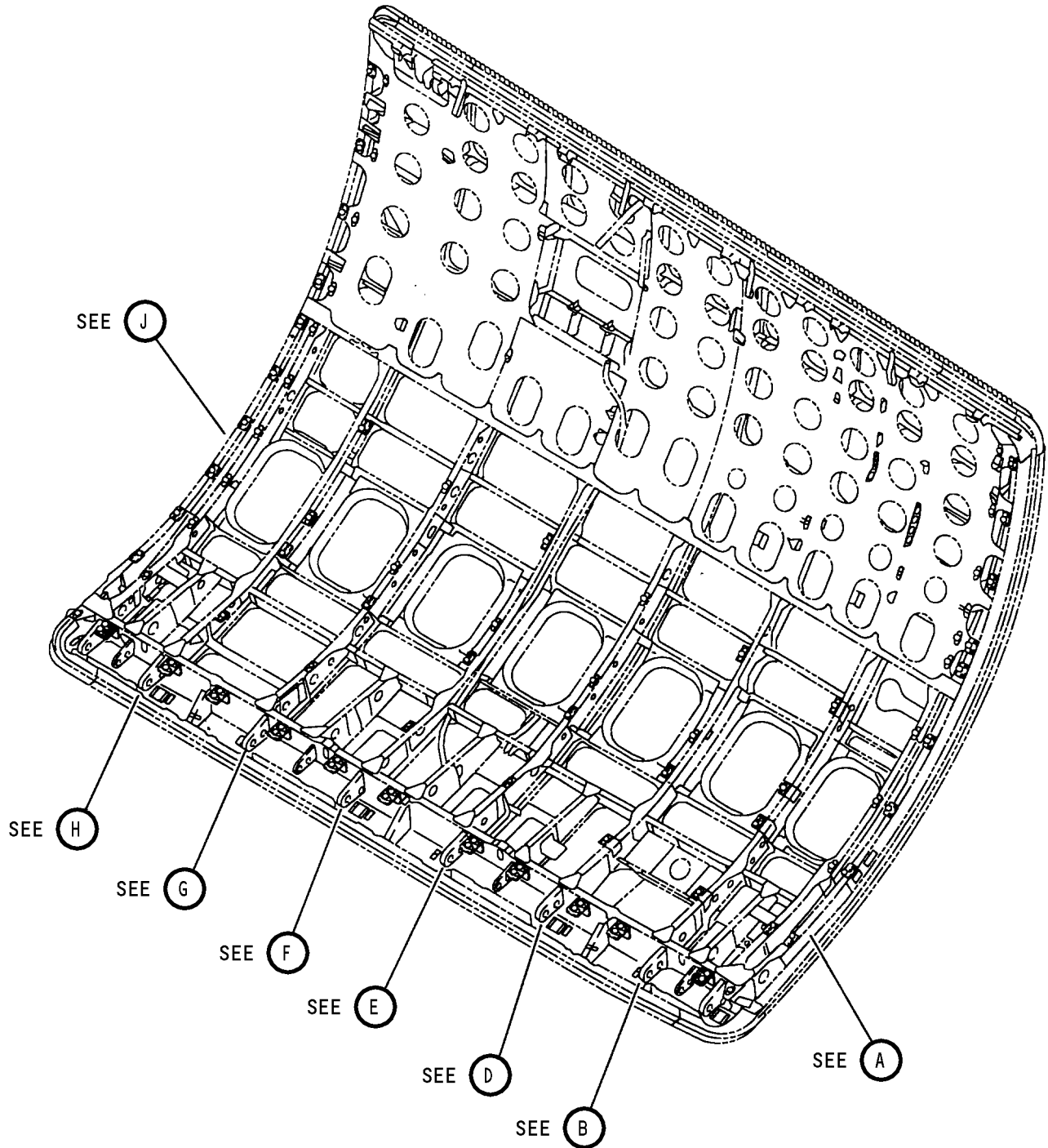
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Lining/Airgrille Bracket Assembly  
IPL Figure 11 (Sheet 1 of 13)

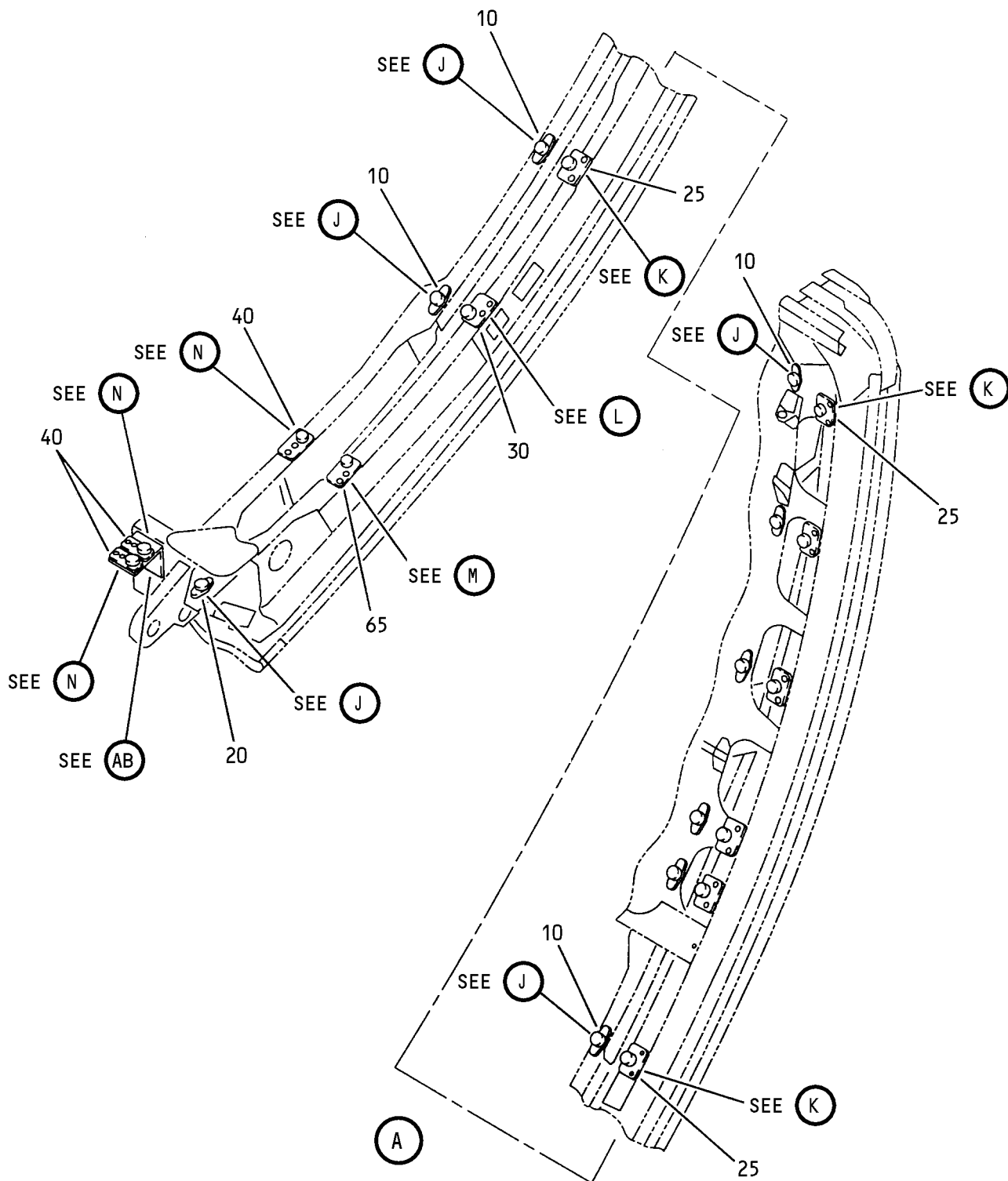
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Lining/Airgrille Bracket Assembly  
IPL Figure 11 (Sheet 2 of 13)

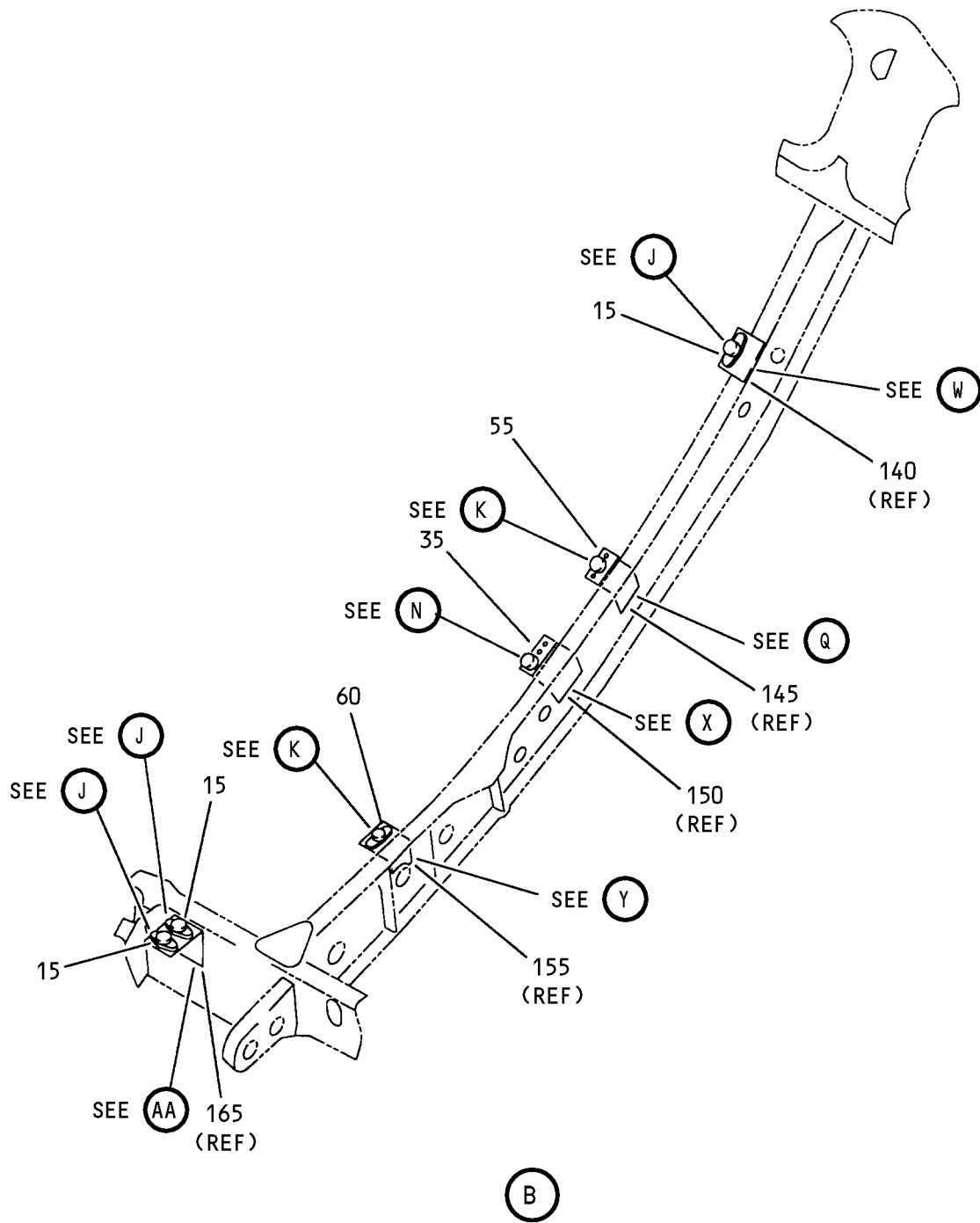
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Lining/Airgrille Bracket Assembly  
IPL Figure 11 (Sheet 3 of 13)

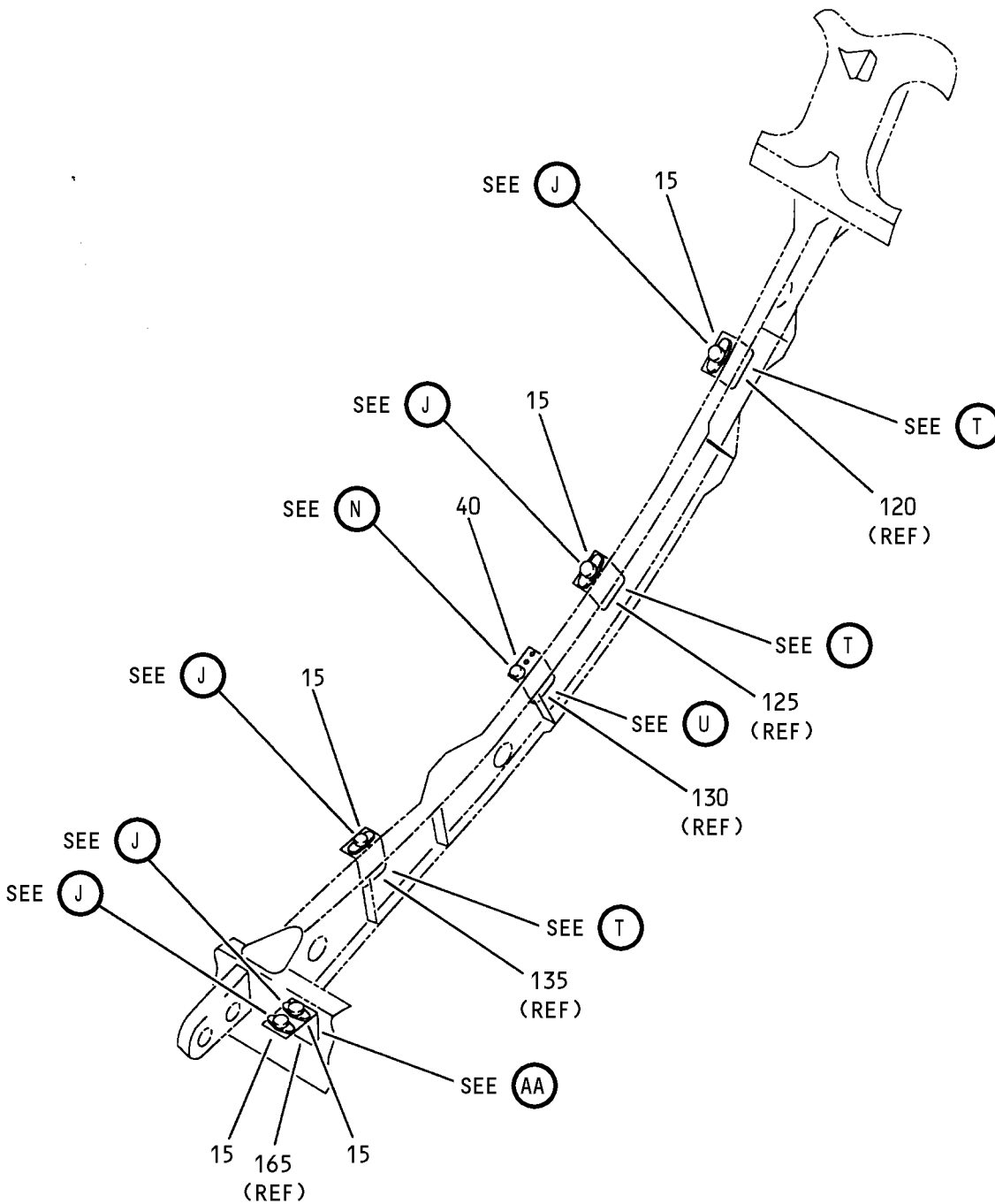
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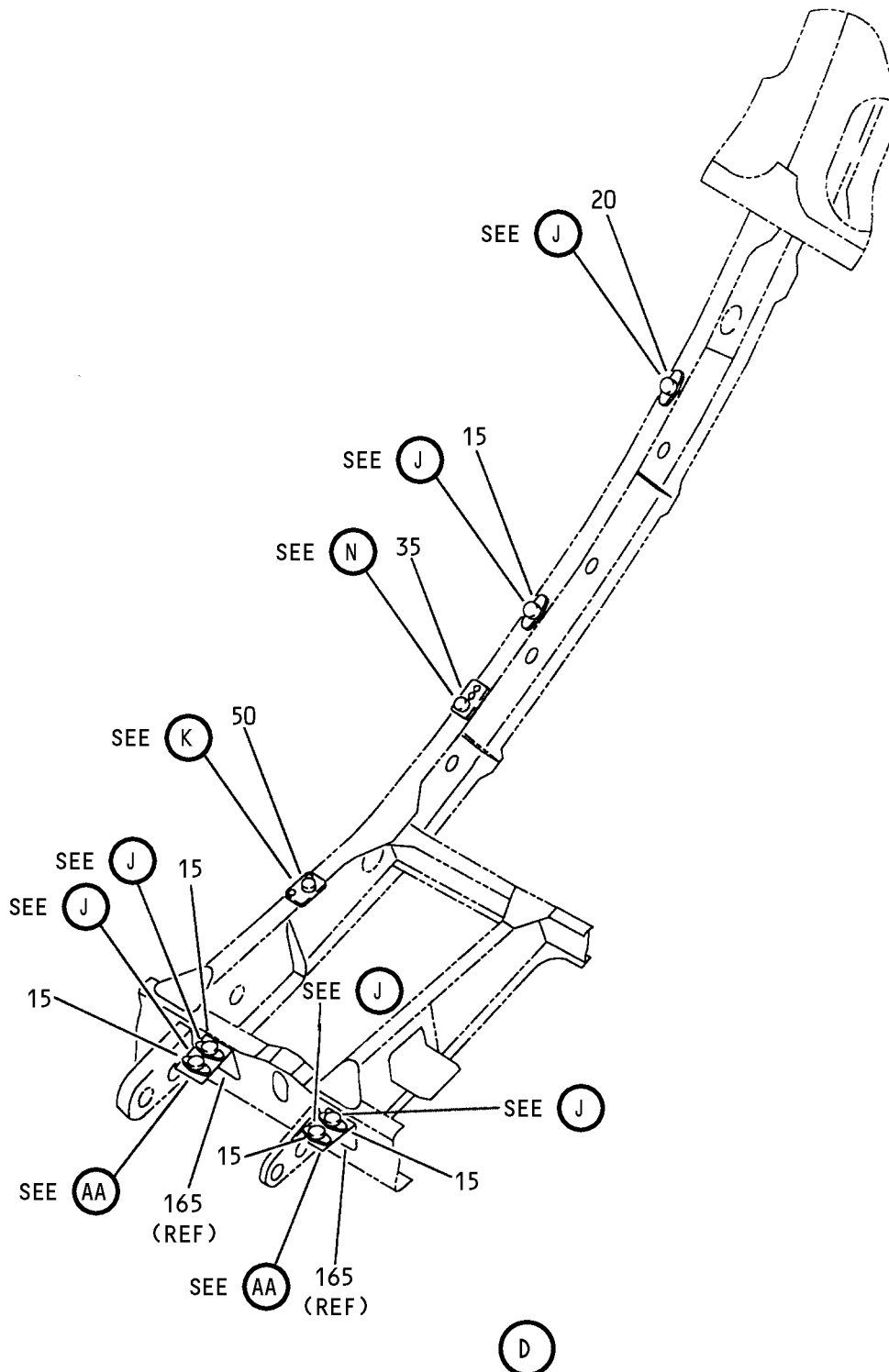
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Lining/Airgrille Bracket Assembly  
IPL Figure 11 (Sheet 4 of 13)

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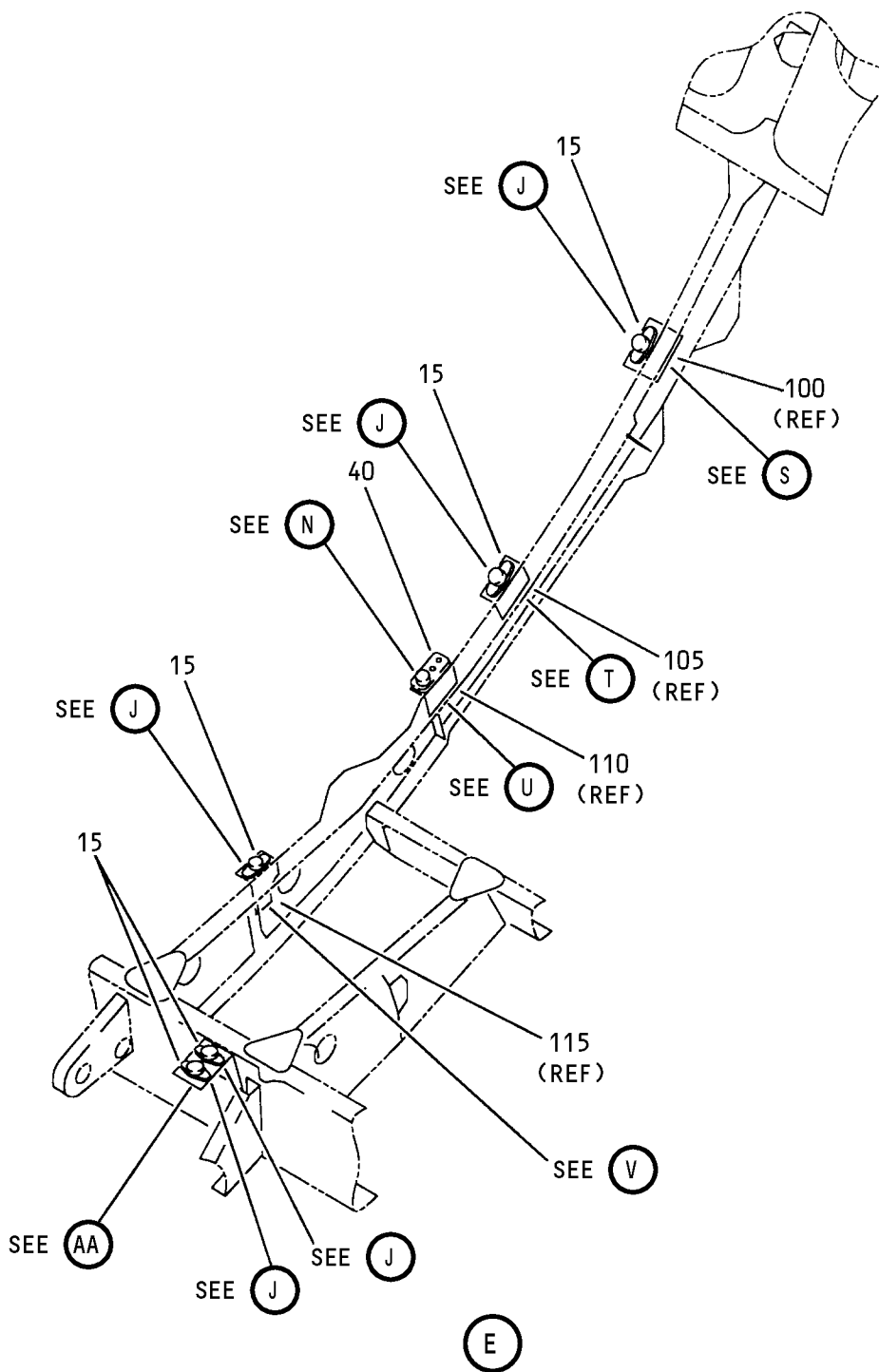
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Lining/Airgrille Bracket Assembly  
IPL Figure 11 (Sheet 5 of 13)

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Lining/Airgrille Bracket Assembly  
IPL Figure 11 (Sheet 6 of 13)

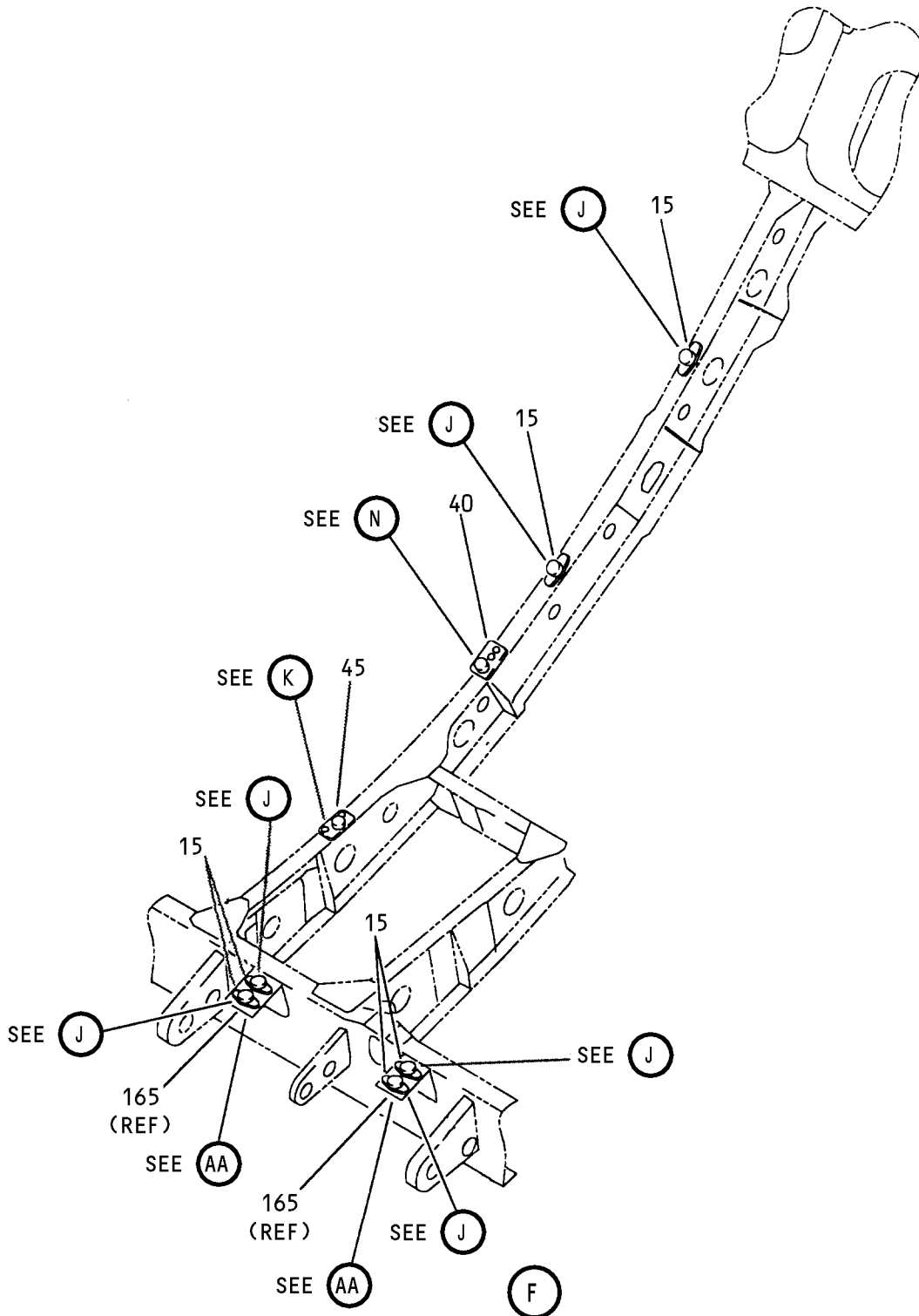
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Lining/Airgrille Bracket Assembly  
IPL Figure 11 (Sheet 7 of 13)

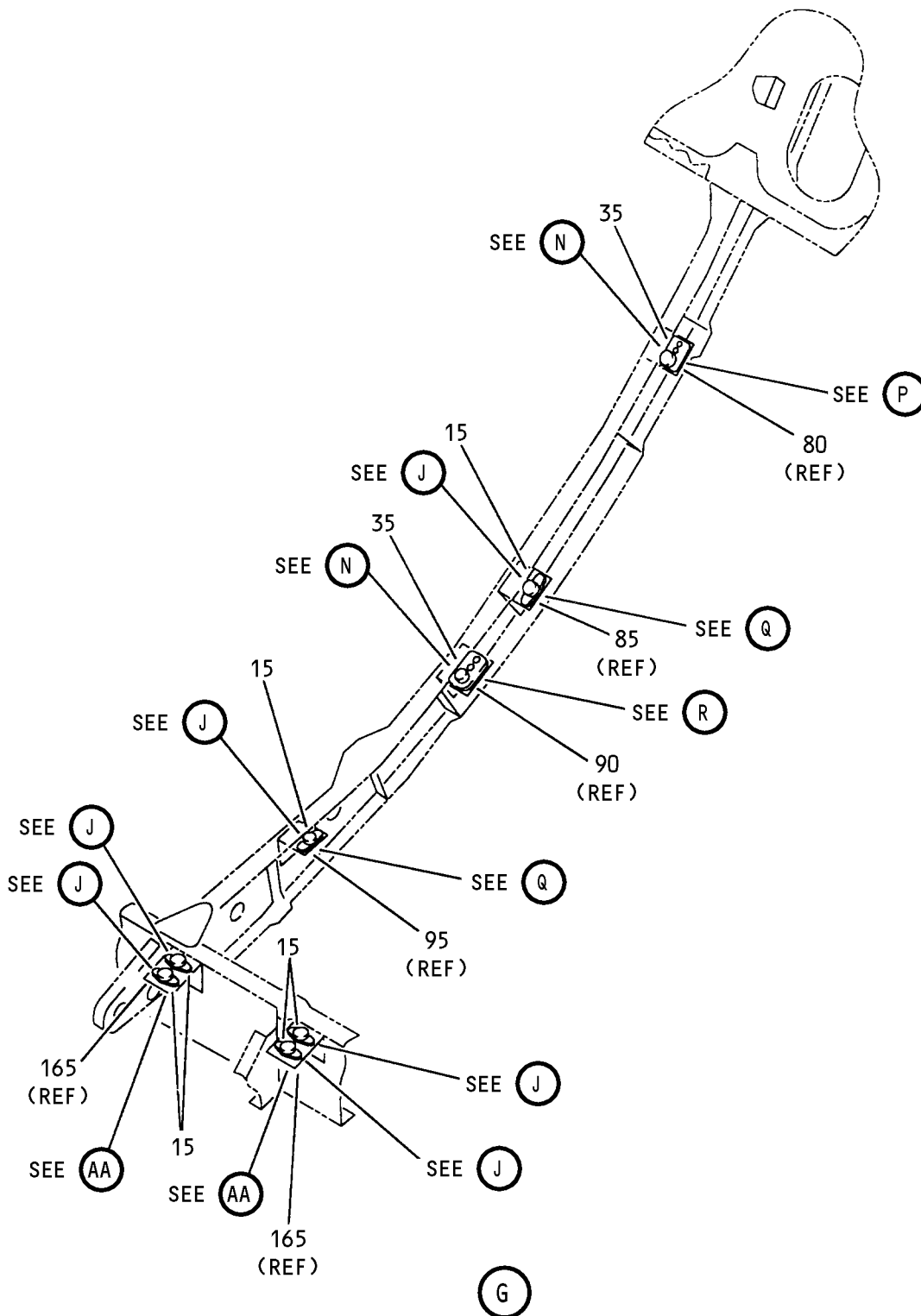
**52-36-64**

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Lining/Airgrille Bracket Assembly  
IPL Figure 11 (Sheet 8 of 13)

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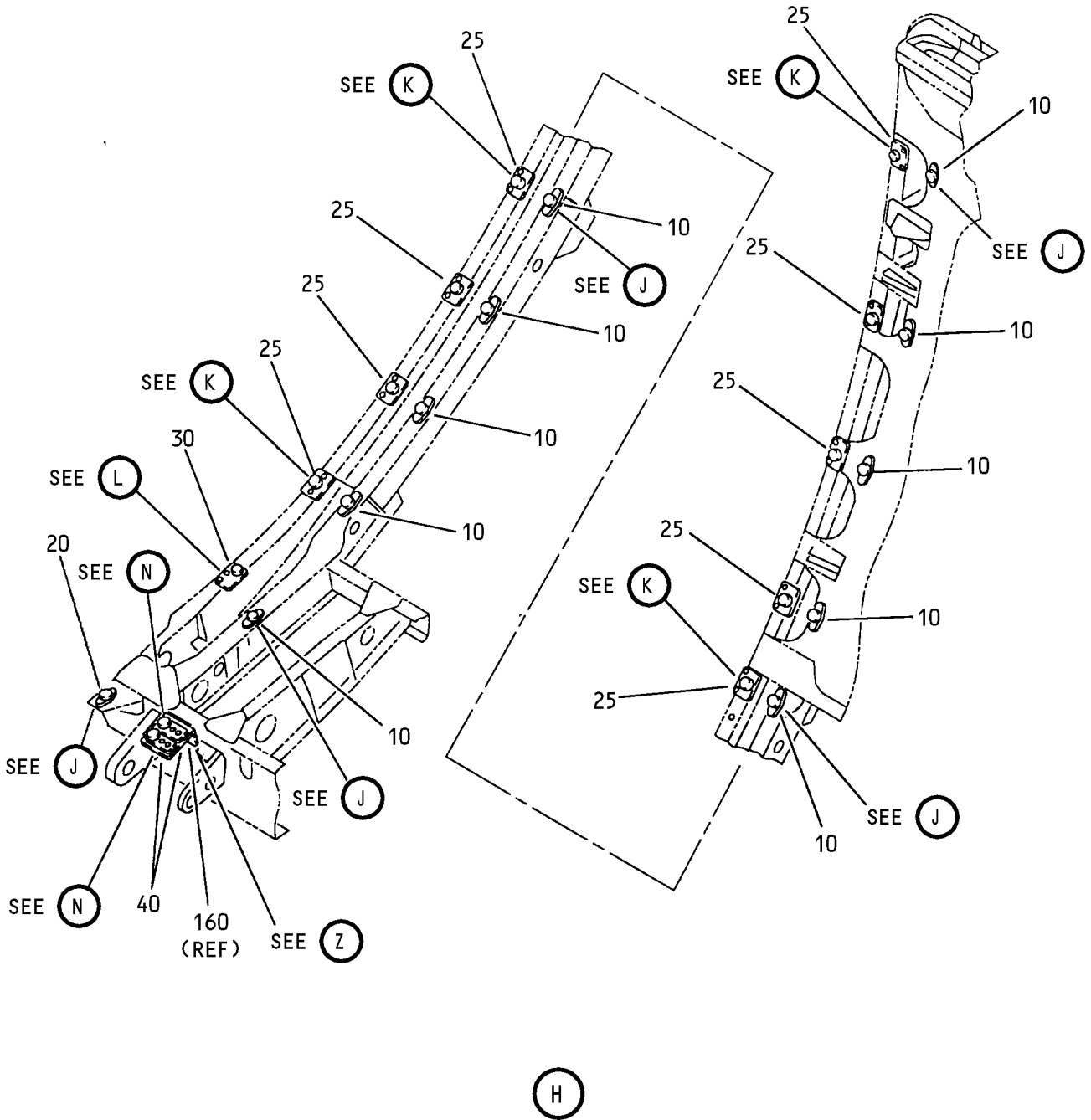
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Lining/Airgrille Bracket Assembly  
IPL Figure 11 (Sheet 9 of 13)

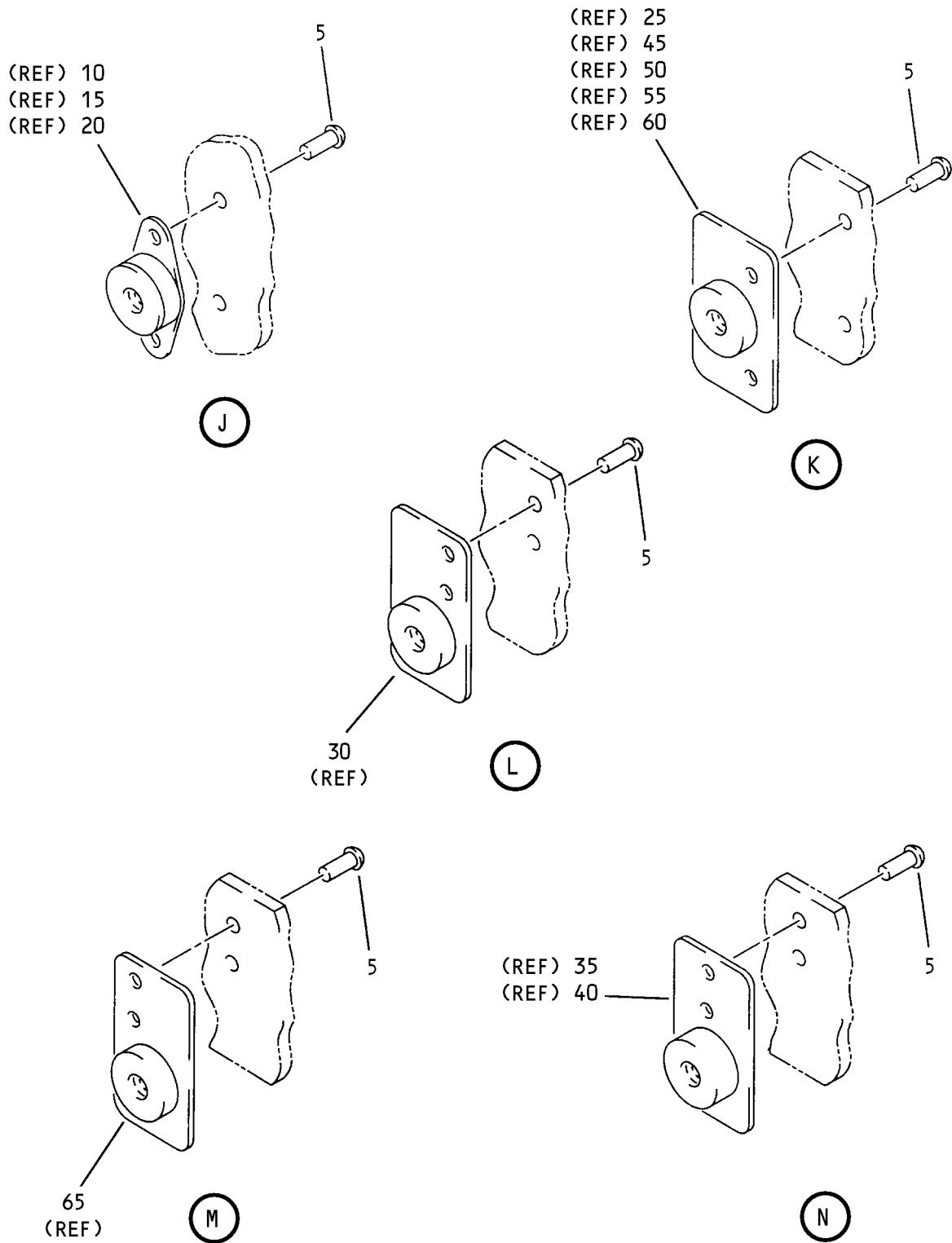
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Lining/Airgrille Bracket Assembly  
IPL Figure 11 (Sheet 10 of 13)

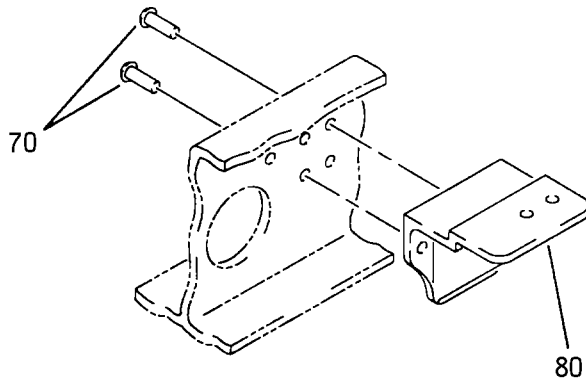
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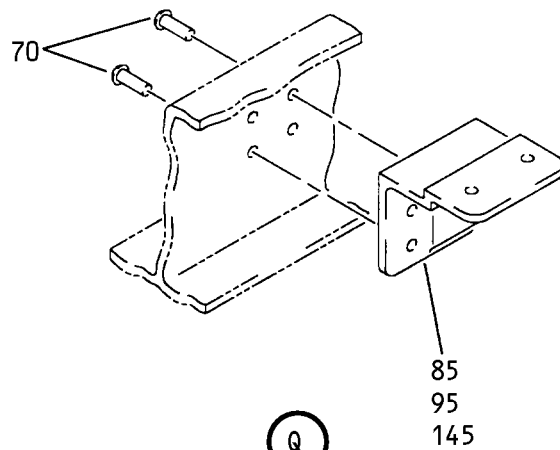
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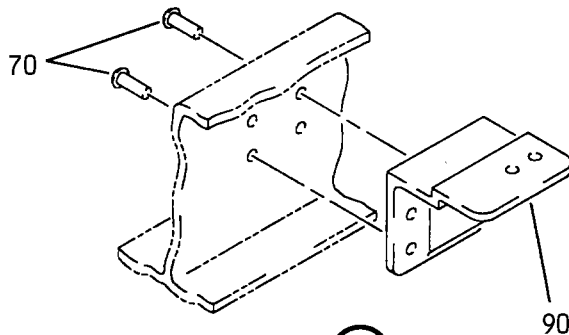
COMPONENT MAINTENANCE MANUAL



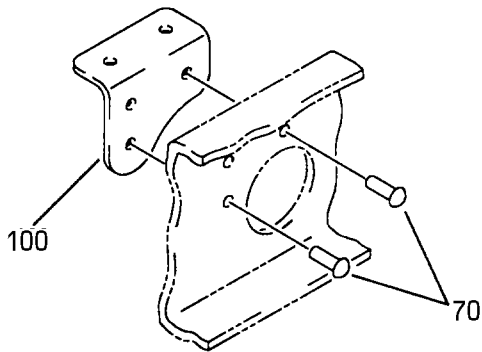
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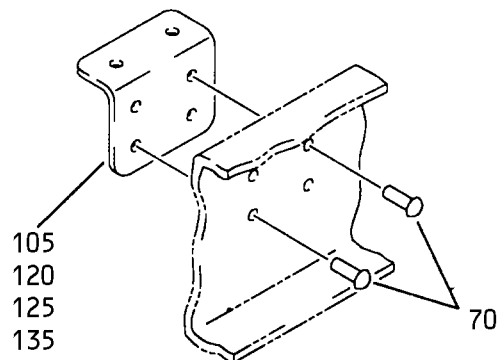
Q



R



S



T

Lining/Airgrille Bracket Assembly  
IPL Figure 11 (Sheet 11 of 13)

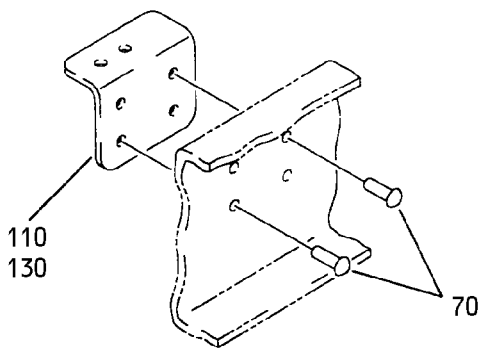
**52-36-64**

ILLUSTRATED PARTS LIST

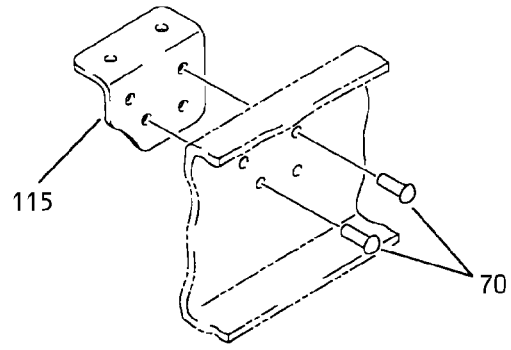
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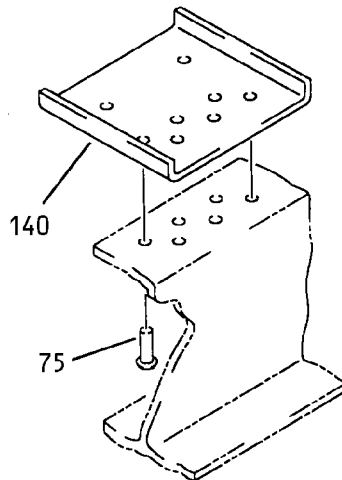
COMPONENT MAINTENANCE MANUAL



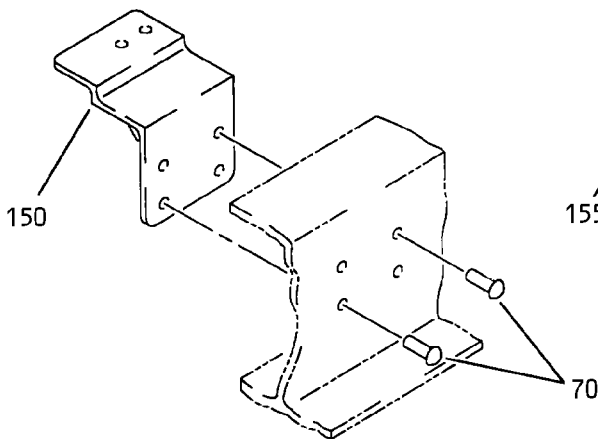
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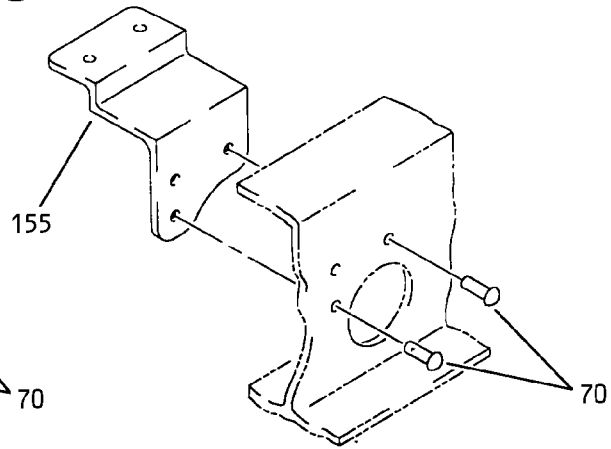
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W



X



Y

Lining/Airgrille Bracket Assembly  
IPL Figure 11 (Sheet 12 of 13)

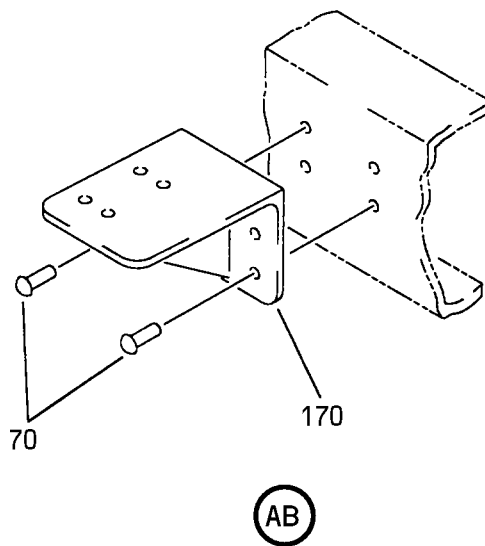
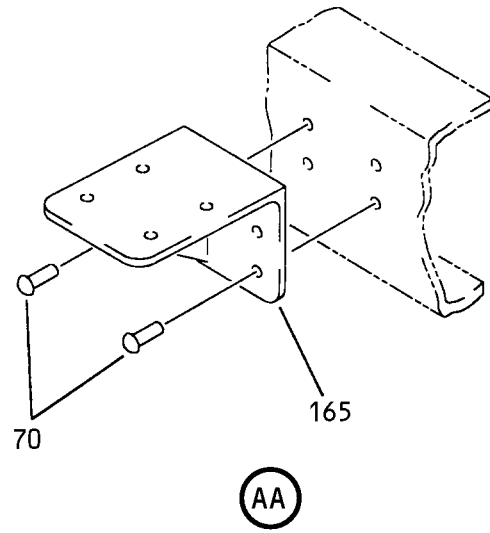
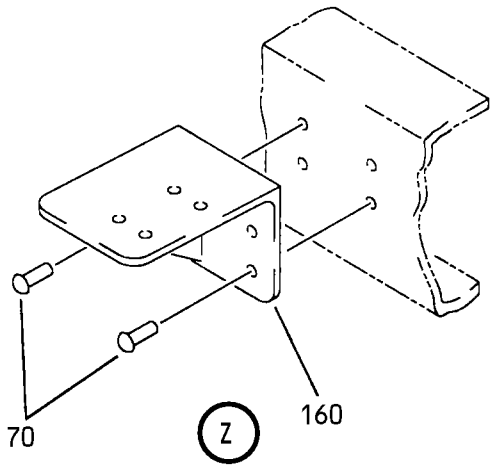
**52-36-64**

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Lining/Airgrille Bracket Assembly  
IPL Figure 11 (Sheet 13 of 13)



## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
11-											
-1A	142A6284-1										RF
5	BACR15BB5DC										172
10	DE846										18
15	DE847										30
20	DE848										3
25	142A6286-5										16
30	142A6286-9										2
35	142A6286-1										4
40	142A6286-3										8
45	142A6286-13										1
50	142A6286-17										1
55	142A6286-11										1
60	142A6286-15										1
65	142A6286-7										1
70	BACR15BB6DC										103
75	BACR15BB5DC										6
80	142A6288-17										1
85	142A6288-15										1
90	142A6288-13										1
95	142A6288-11										1
100	142A6287-15										1
105	142A6287-13										1
110	142A6287-11										1
115	142A6287-9										1
120	142A6287-23										1

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
11-											
125	142A6287-21		.								1
130	142A6287-19		.								1
135	142A6287-17		.								1
140	142A6287-27		.								1
145	142A6288-29		.								1
150	142A6288-27		.								1
155	142A6288-25		.								1
160	142A6288-19		.								1
165	142A6288-21		.								9
170	142A6288-23		.								1

-Item not Illustrated

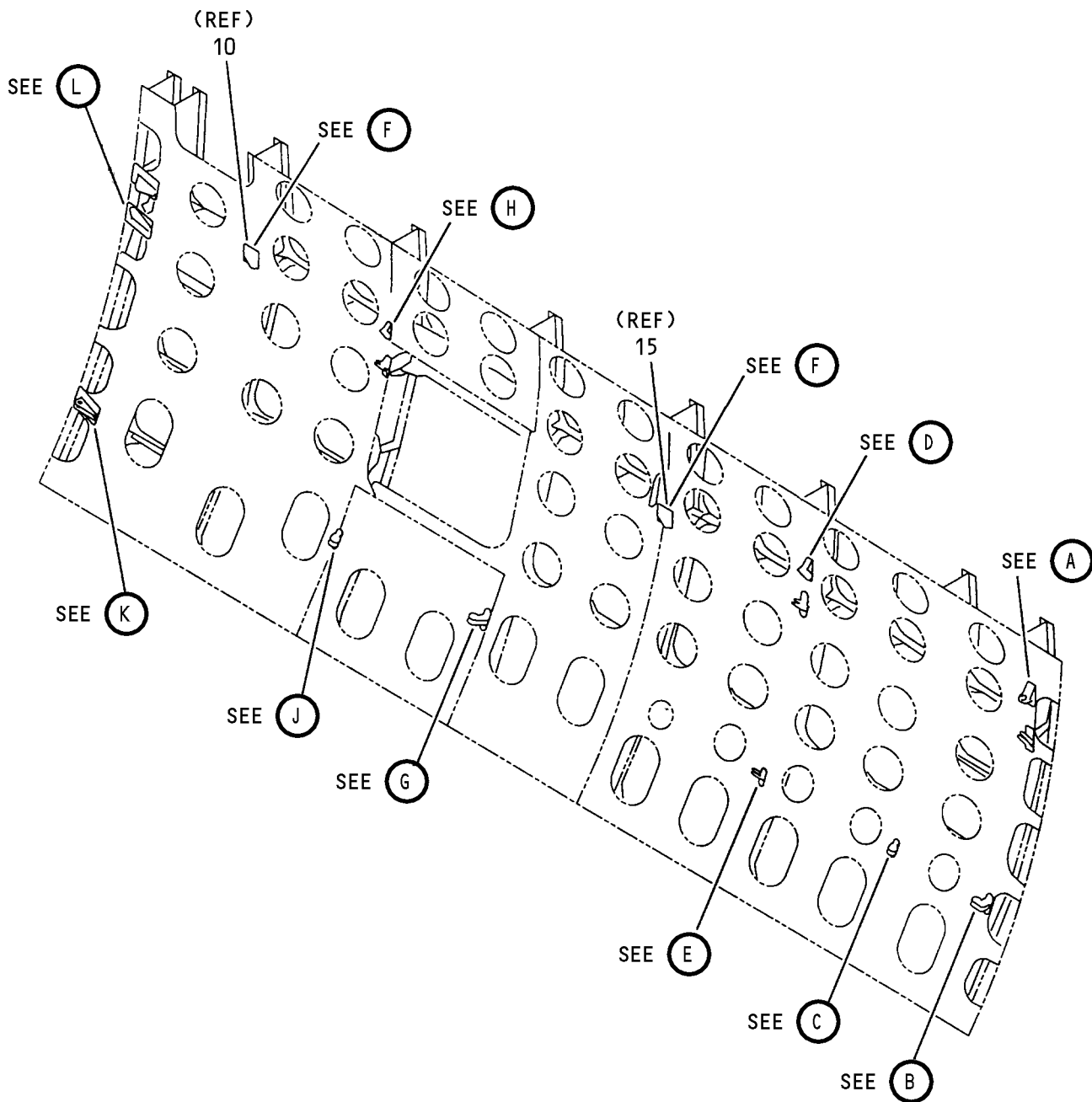
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COMPONENT MAINTENANCE MANUAL



Stow Bin Support Assembly  
IPL Figure 12 (Sheet 1 of 7)

**52-36-64**

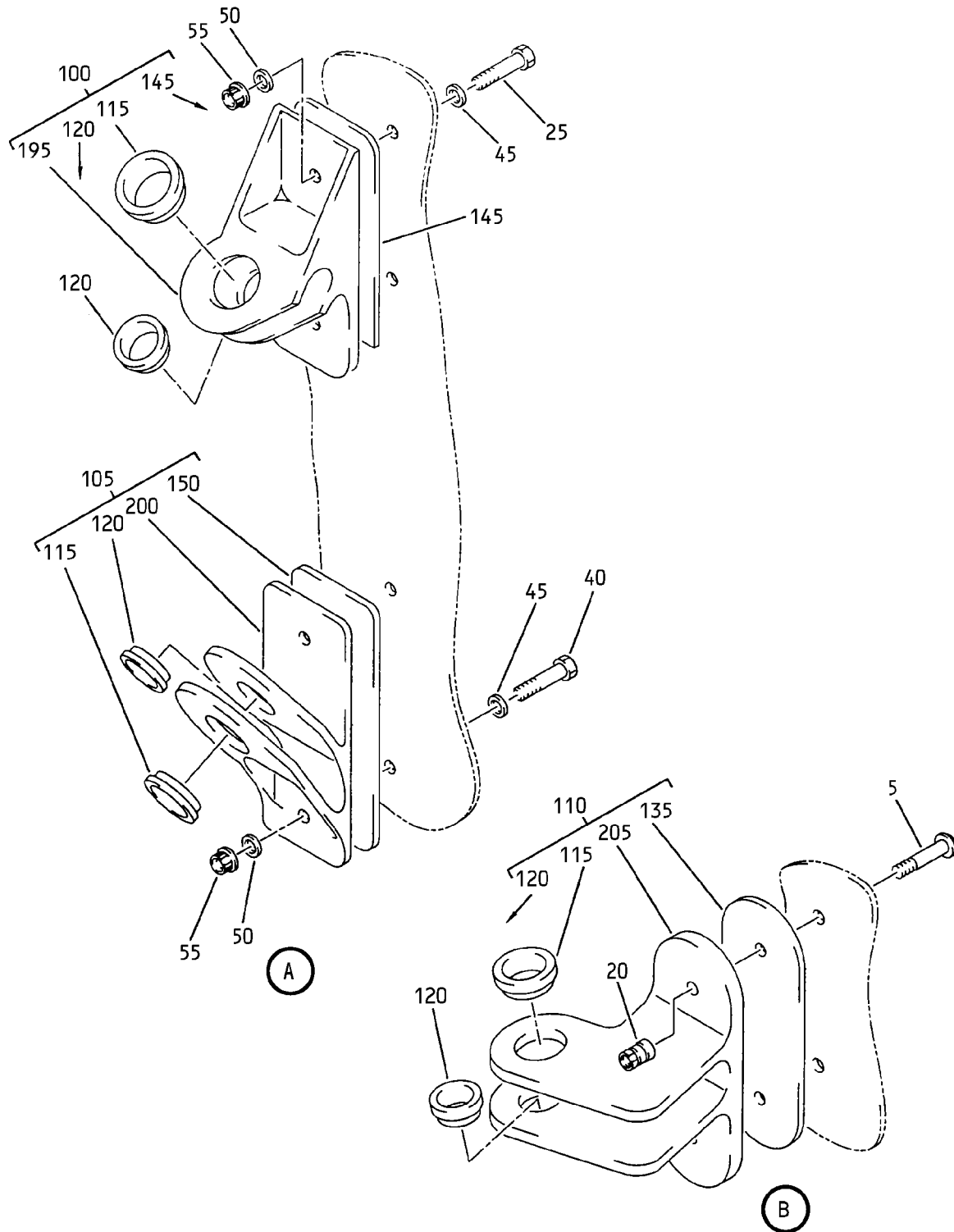
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Stow Bin Support Assembly  
IPL Figure 12 (Sheet 2 of 7)

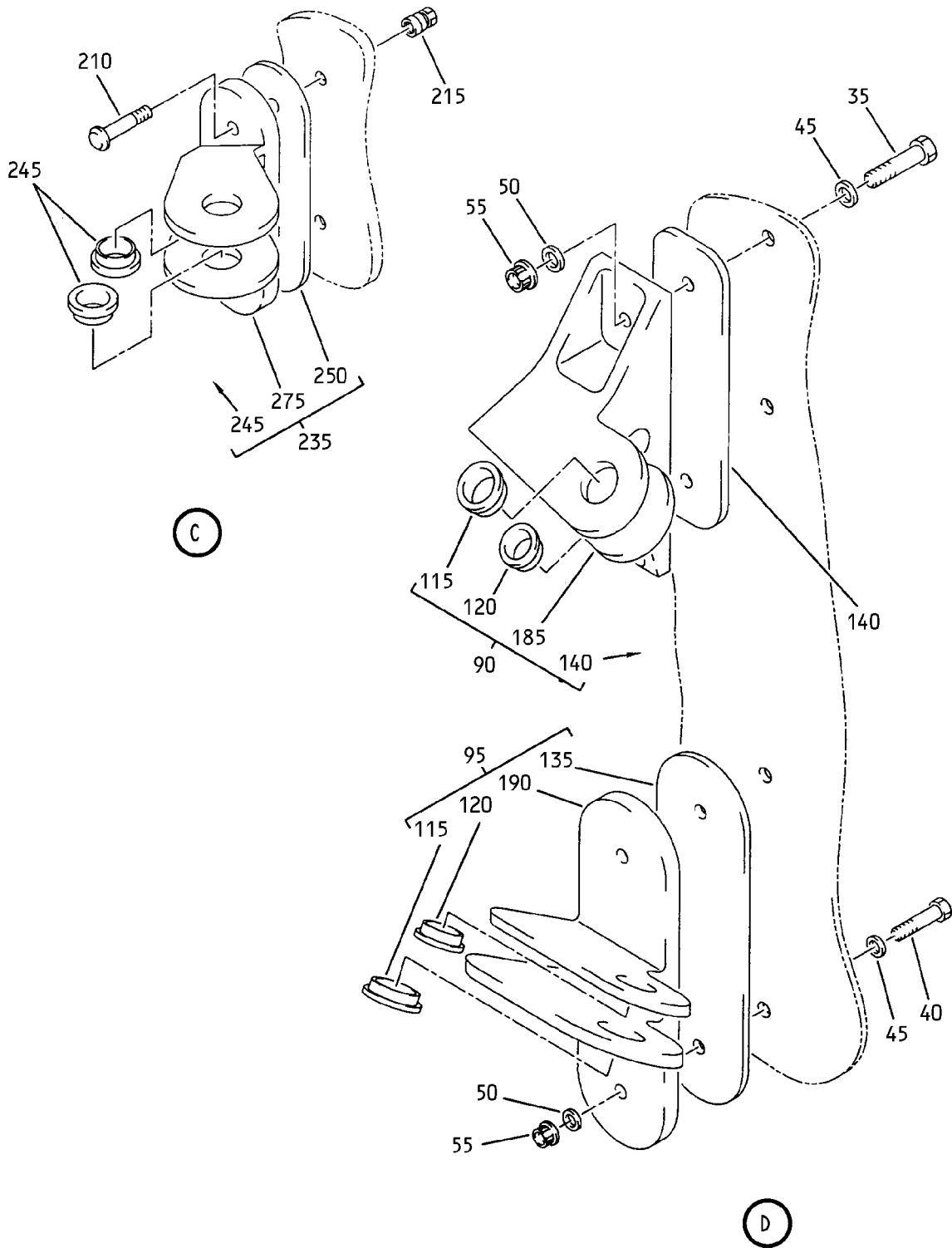
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COMPONENT MAINTENANCE MANUAL



Stow Bin Support Assembly  
IPL Figure 12 (Sheet 3 of 7)

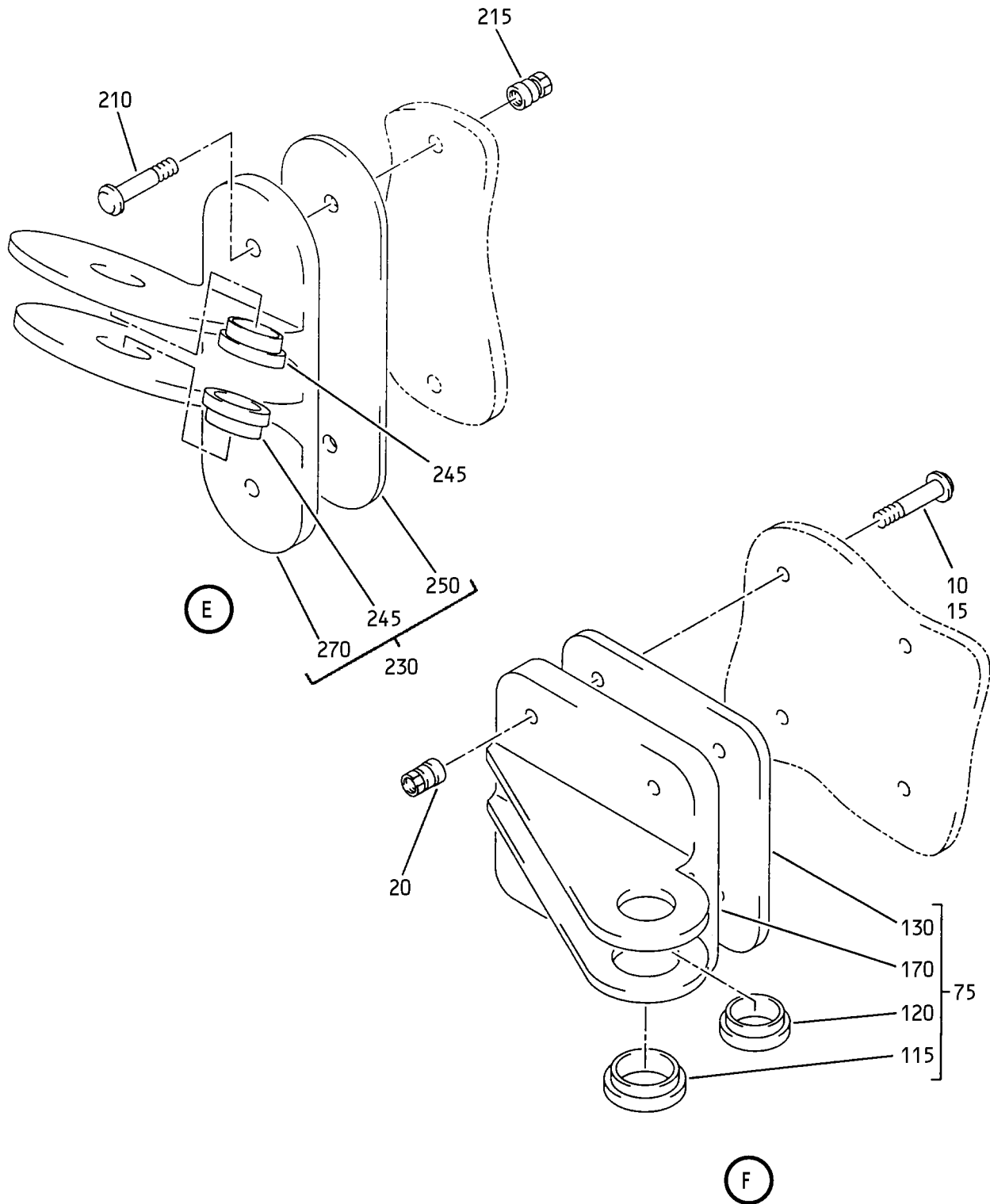
**52-36-64**

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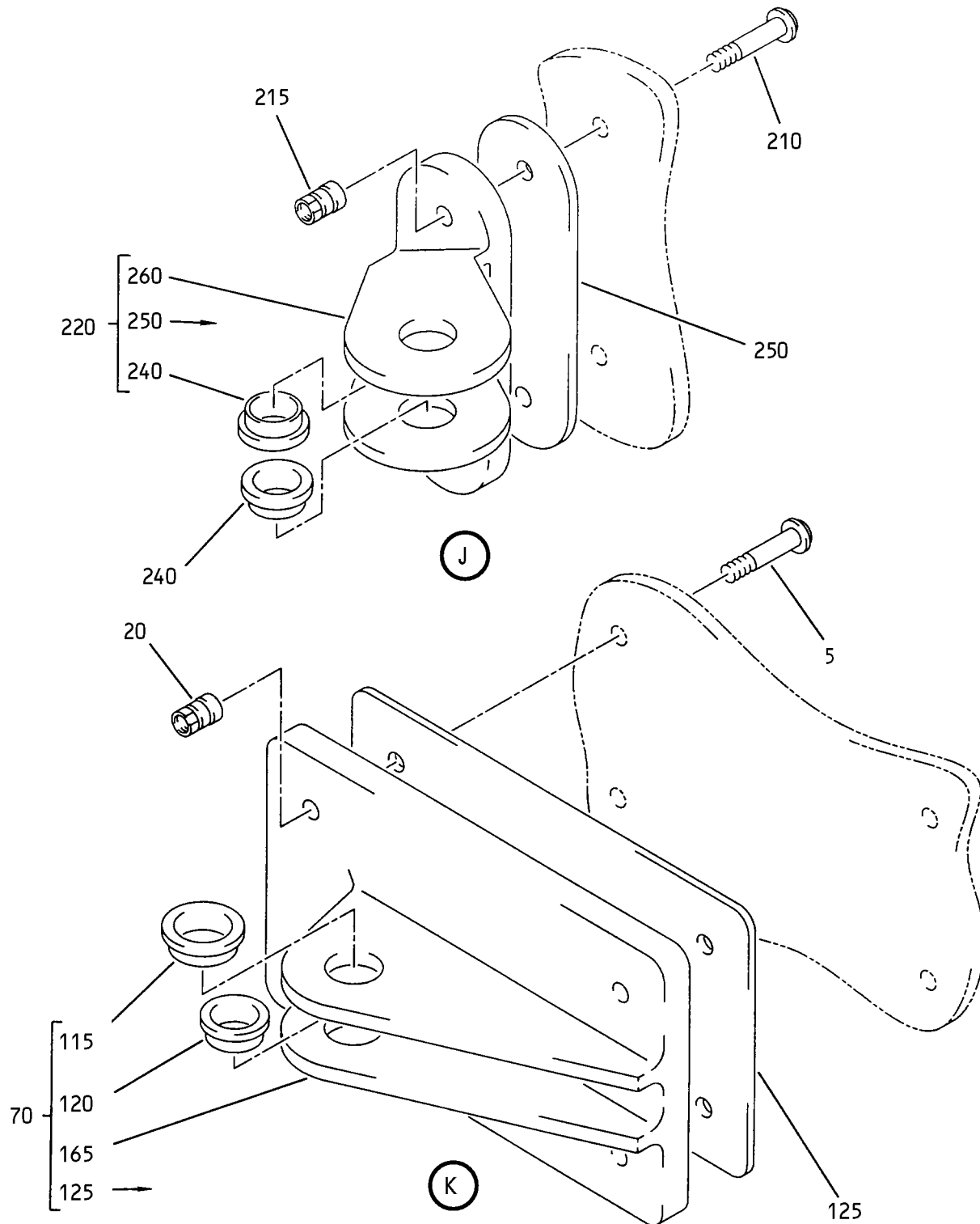


Stow Bin Support Assembly  
IPL Figure 12 (Sheet 4 of 7)

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Stow Bin Support Assembly  
IPL Figure 12 (Sheet 6 of 7)

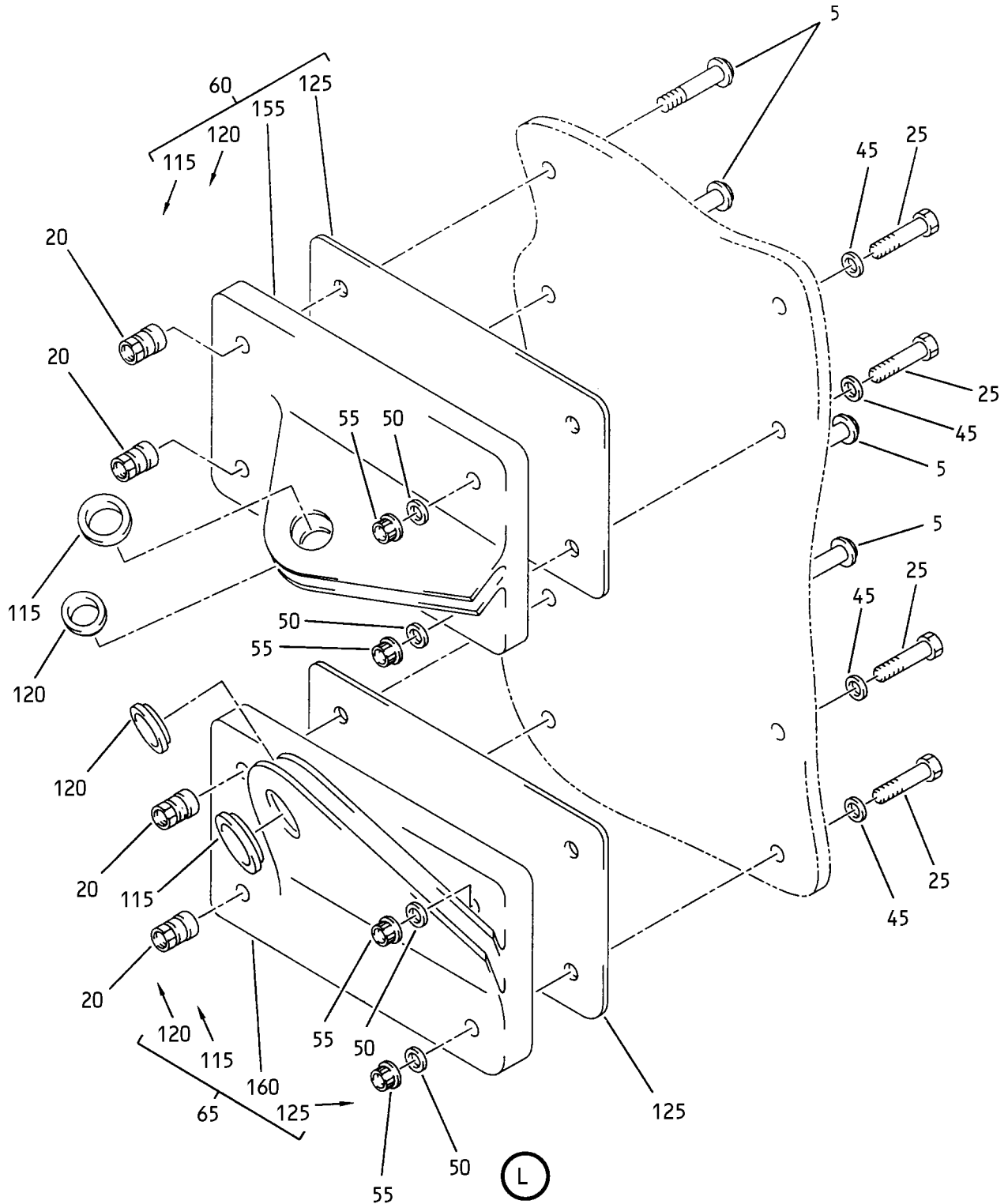
**52-36-64**

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Stow Bin Support Assembly  
IPL Figure 12 (Sheet 7 of 7)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
12-											
-1A	142A6280-1										RF
5	HL1012AZ6-6										10
10	HL1012AZ6-7										4

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
12- 15	HL1012AZ6-8		.	BOLT							4
				(V97928)							
				(SPEC BACB30NX6K8)							
				(OPT HL12VAZ6-8 (V73197))							
				(OPT HL12VAZ6-8 (V92215))							
				(OPT HL12VAZ6-8 (V97928))							
				(OPT L802-6K8 (V06725))							
				(OPT HL12VAZ6-8 (V56878))							
				(OPT HL1012AZ6-8 (V0PTK6))							
				(OPT HL1012AZ6-8 (V06725))							
				(OPT HL1012AZ6-8 (V06950))							
				(OPT HL1012AZ6-8 (V17446))							
				(OPT HL1012AZ6-8 (V56878))							
				(OPT HL1012AZ6-8 (V60516))							
				(OPT HL1012AZ6-8 (V73197))							
20	HL1087-6		.	COLLAR							18
				(V73197)							
				(SPEC BACC30BH6)							
				(OPT HL1087-6 (V56878))							
				(OPT HL1087-6 (V92215))							
				(OPT HL1087-6 (V9N513))							
25	BACB30NM3K7		.	BOLT							6
30	BACB30NM3K9		.	BOLT							2
35	BACB30NM3K8		.	BOLT							4
40	BACB30NM3K6		.	BOLT							4
45	BACW10BP3CD		.	WASHER							16
50	BACW10BP3DP		.	WASHER							16
55	NAS1805-3L		.	NUT							16
60	142A6285-25		.	FITTING ASSY							1
65	142A6285-27		.	FITTING ASSY							1
70	142A6285-29		.	FITTING ASSY							1
75	142A6285-15		.	FITTING ASSY							2
80	142A6285-19		.	FITTING ASSY							1
85	142A6285-21		.	FITTING ASSY							1
90	142A6285-9		.	FITTING ASSY							1
95	142A6285-11		.	FITTING ASSY							1
100	142A6285-1		.	FITTING ASSY							1
105	142A6285-3		.	FITTING ASSY							1

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
12-											
110	142A6285-37										1
115	BACB28AT06B010C										1
120	BACB28AP04P009										1
125	142A6285-35										1
130	142A6285-34										1
135	142A6285-33										1
140	142A6285-36										1
145	142A6285-31										1
150	142A6285-32										1
155	142A6285-26										1
160	142A6285-28										1
165	142A6285-30										1
170	142A6285-16										1
175	142A6285-20										1
180	142A6285-22										1
185	142A6285-10										1
190	142A6285-12										1
195	142A6285-2										1
200	142A6285-4										1
205	142A6285-38										1

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
12- 210	HL1012AZ6-6		.	BOLT (V97928) (SPEC BACB30NX6K6) (OPT HL12VAZ6-6 (V73197)) (OPT HL12VAZ6-6 (V92215)) (OPT HL12VAZ6-6 (V97928)) (OPT L802-6K6 (V06725)) (OPT HL12VAZ6-6 (V56878)) (OPT HL1012AZ6-6 (V0PTK6)) (OPT HL1012AZ6-6 (V06725)) (OPT HL1012AZ6-6 (V06950)) (OPT HL1012AZ6-6 (V17446)) (OPT HL1012AZ6-6 (V56878)) (OPT HL1012AZ6-6 (V60516)) (OPT HL1012AZ6-6 (V73197))								8
215	HL1087-6		.	COLLAR (V73197) (SPEC BACC30BH6) (OPT HL1087-6 (V56878)) (OPT HL1087-6 (V92215)) (OPT HL1087-6 (V9N513))								8
220	142A6285-23		.	FITTING ASSY								1
225	142A6285-17		.	FITTING ASSY								1
230	142A6285-13		.	FITTING ASSY								1
235	142A6285-7		.	FITTING ASSY								1
240	BACB28AP04B009C		..	BUSHING (USED ON ITEMS 220,225)								2
245	BACB28AT04B009C		..	BUSHING (USED ON ITEMS 230,235)								2
250	144A9434-7		..	INSULATOR (USED ON ITEMS 220,230,235)								1
255	142A6285-33		..	INSULATOR (USED ON ITEM 225)								1
260	142A6285-24		..	FITTING (USED ON ITEM 220)								1
265	142A6285-18		..	FITTING (USED ON ITEM 225)								1
270	142A6285-14		..	FITTING (USED ON ITEM 230)								1
275	142A6285-8		..	FITTING (USED ON ITEM 235)								1

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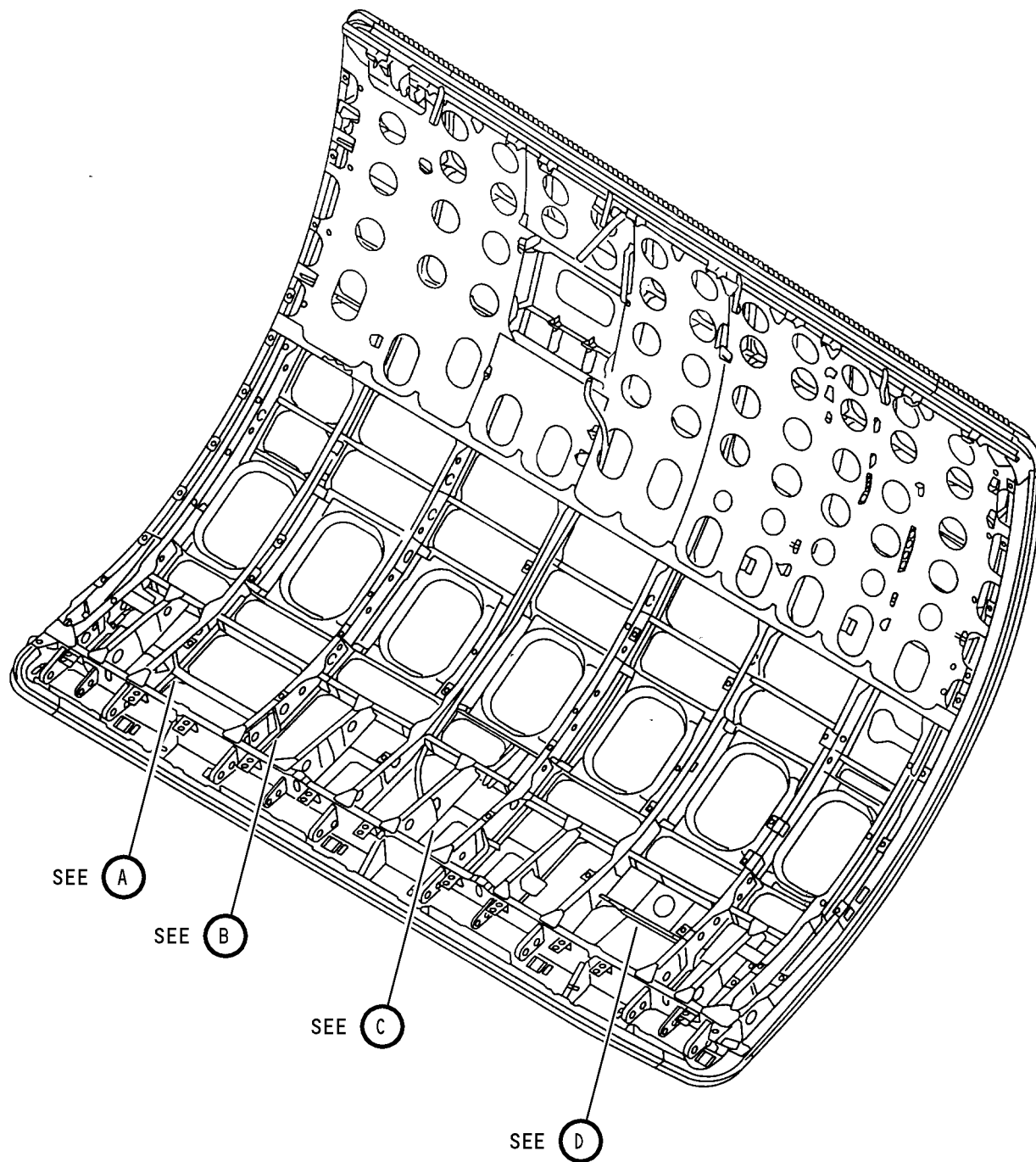
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Electrical/Drain System Bracket Assembly  
IPL Figure 13 (Sheet 1 of 7)

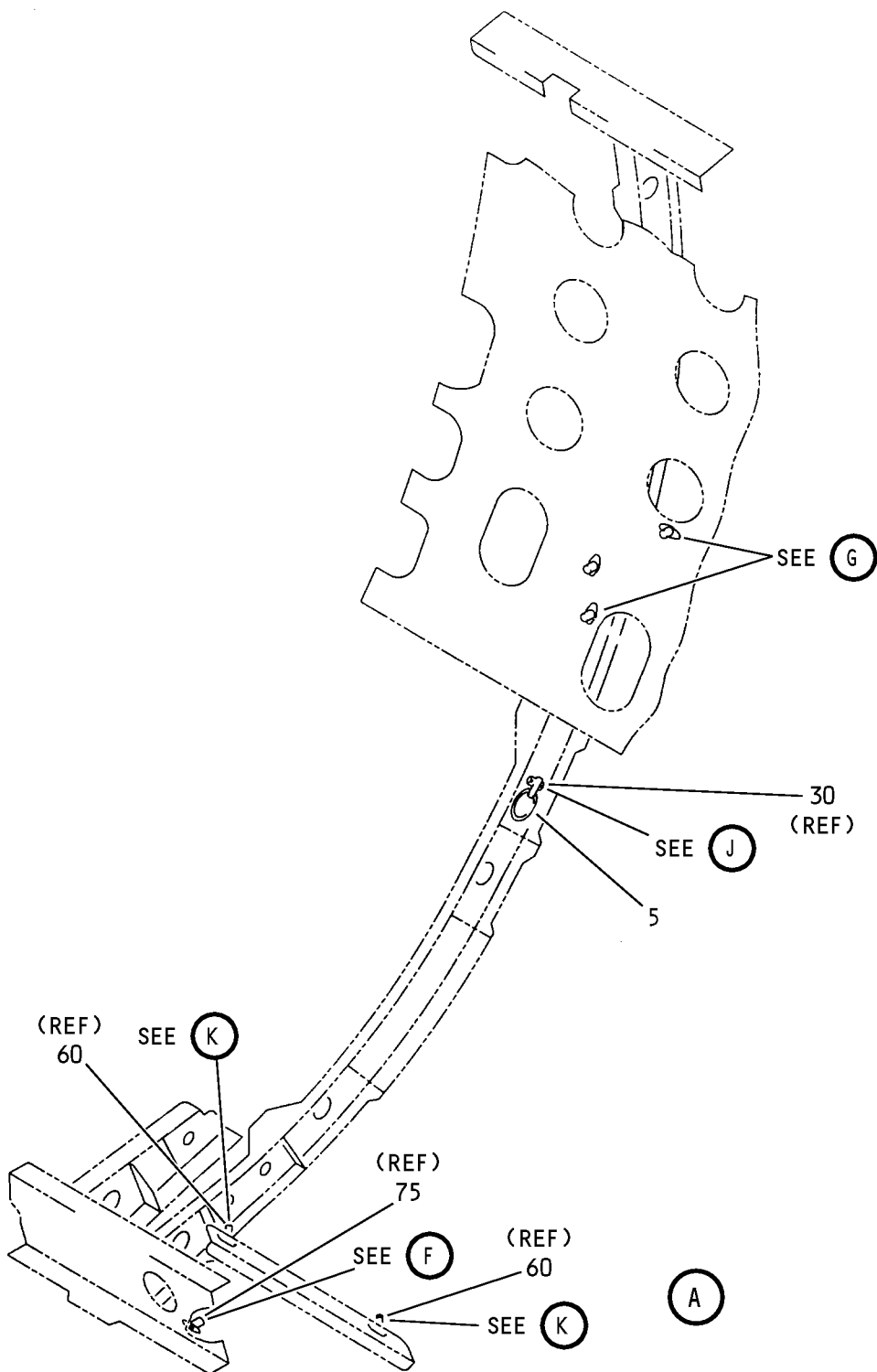
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Electrical/Drain System Bracket Assembly  
IPL Figure 13 (Sheet 2 of 7)

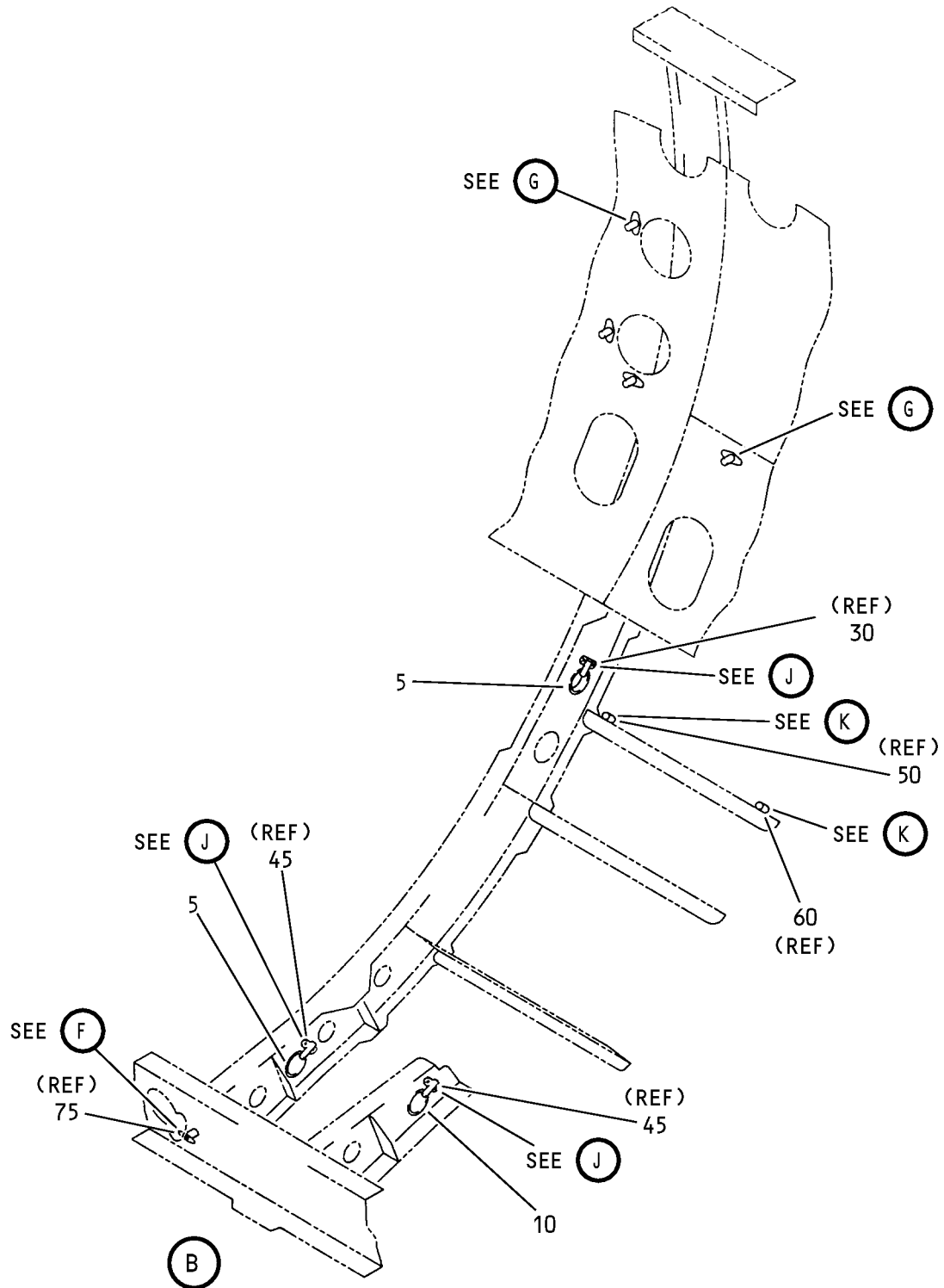
**52-36-64**

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Electrical/Drain System Bracket Assembly  
IPL Figure 13 (Sheet 3 of 7)

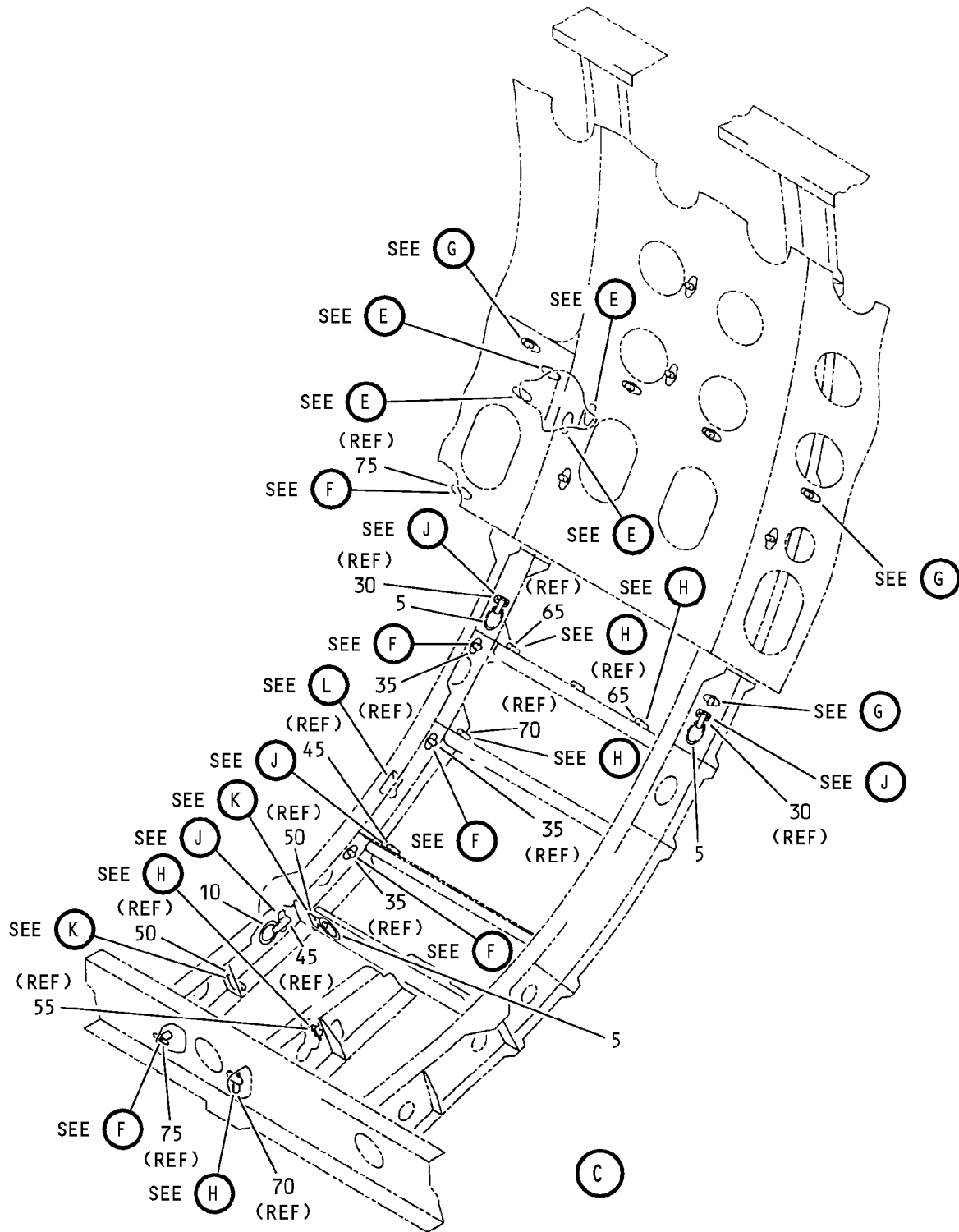
**52-36-64**

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Electrical/Drain System Bracket Assembly  
IPL Figure 13 (Sheet 4 of 7)

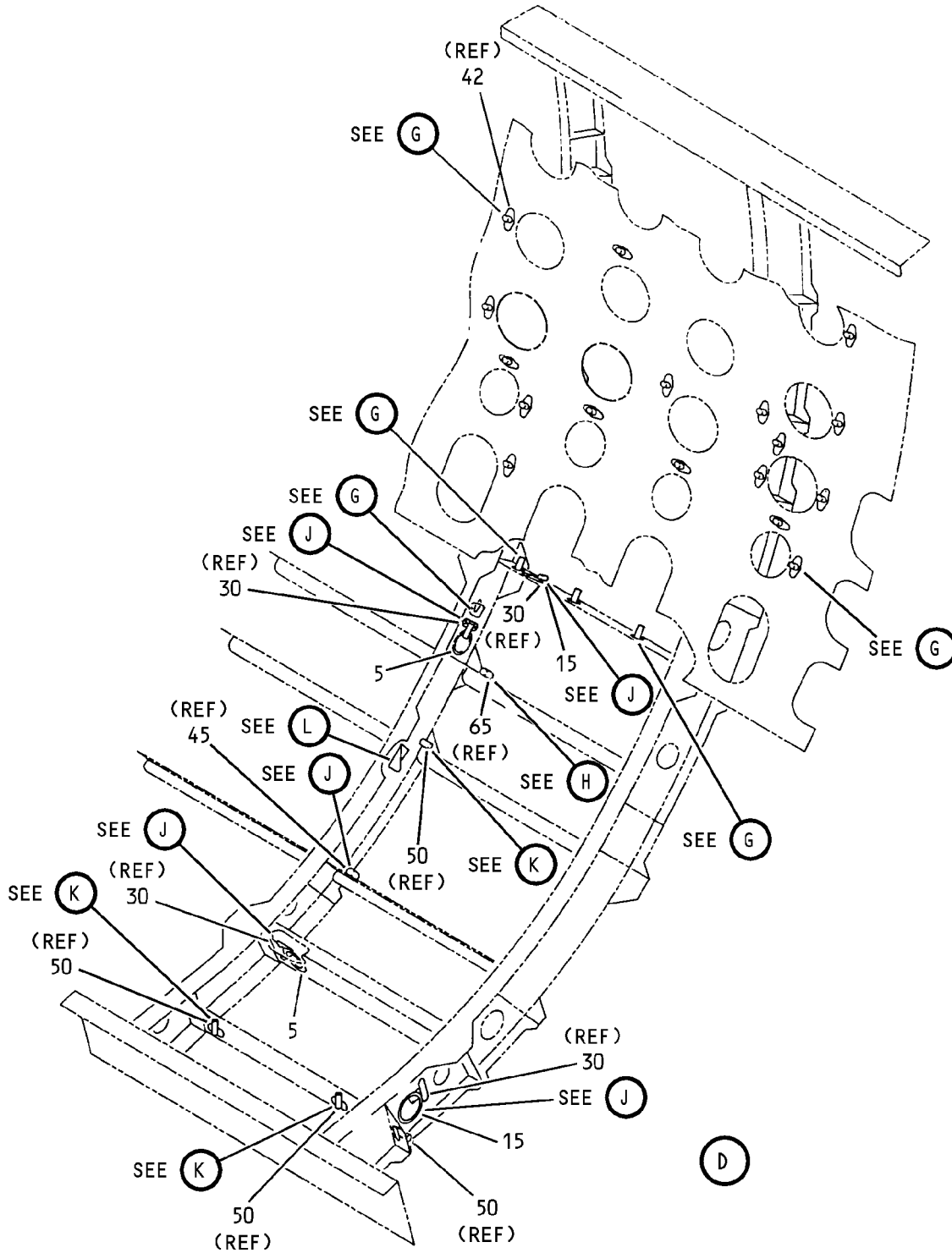
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Electrical/Drain System Bracket Assembly  
IPL Figure 13 (Sheet 5 of 7)

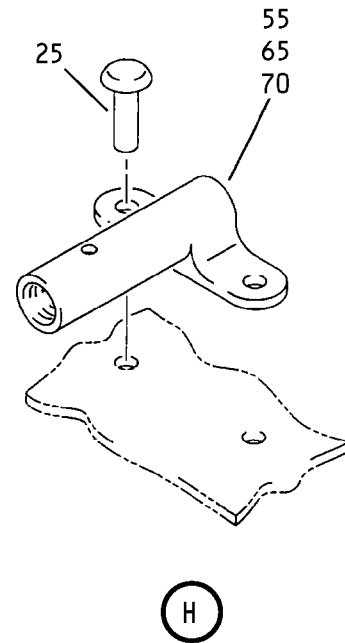
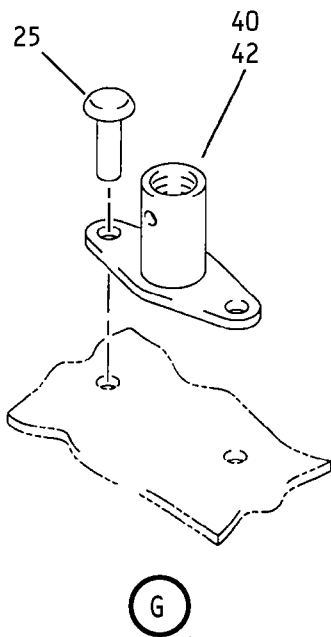
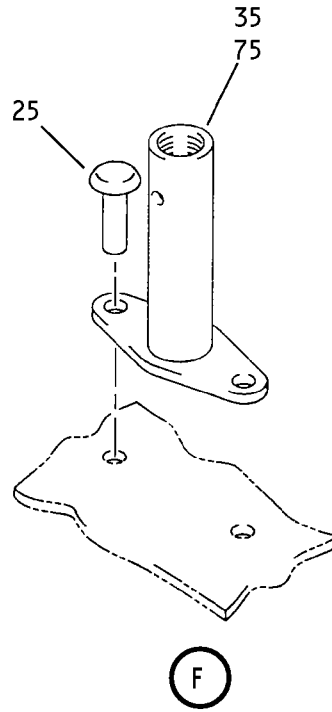
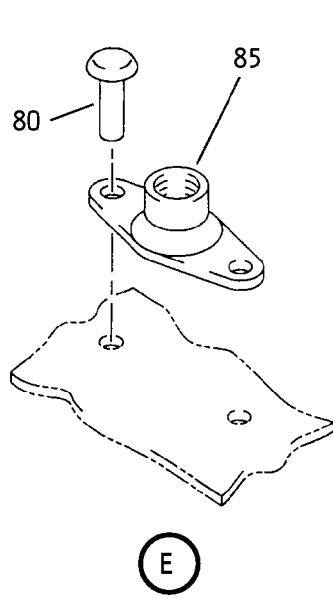
**52-36-64**

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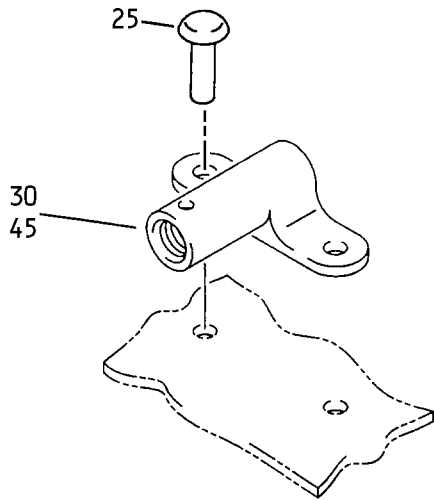


Electrical/Drain System Bracket Assembly  
IPL Figure 13 (Sheet 6 of 7)

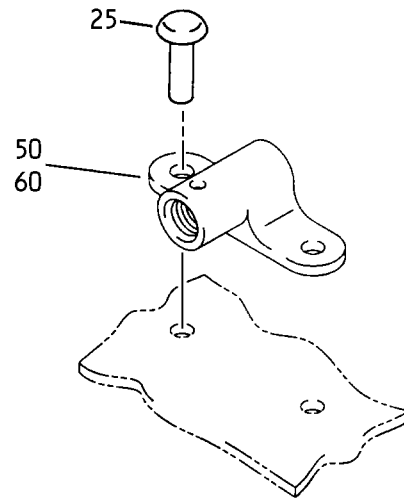
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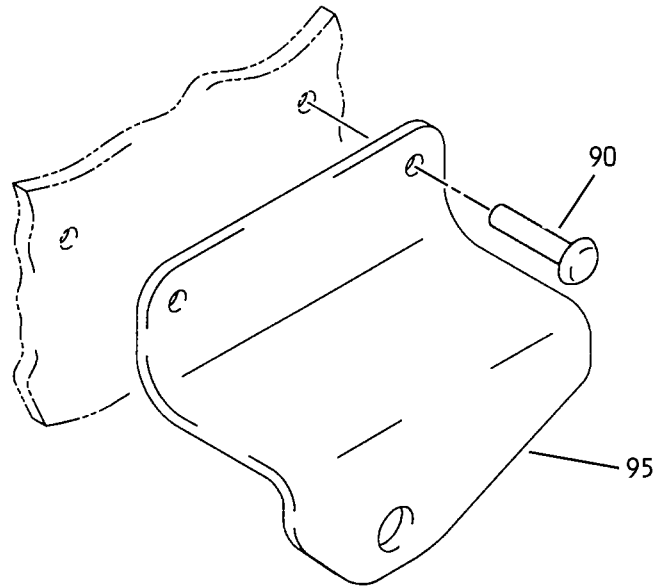
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J



K



L

Electrical/Drain System Bracket Assembly  
IPL Figure 13 (Sheet 7 of 7)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
13-											
-1A	142A6296-1										RF
5	BACG20ZC000550										8
10	BACG20ZE000550										2
15	BACG20ZE000531										1
20	BACG20ZB000550										1
25	BACR15BB3DC										150
30	WSI332-6										8
35	WSI4-12										3
40	WSI4-6										36
42	WSI4-3										1
-42A	WS14A3										1
45	WSI332-8										5
50	WSI332-4										7
55	WSI332-14										1
60	WSI332-2										3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
13- 65	WSI332-12		.								5
70	WSI332-10		.								2
75	WSI4-10		.								4
80	BACR15BA3DC		.								8
85	BRF200C3D		.								4
90	BACR15BB5DC		.								4
95	287A4011-9		.								2

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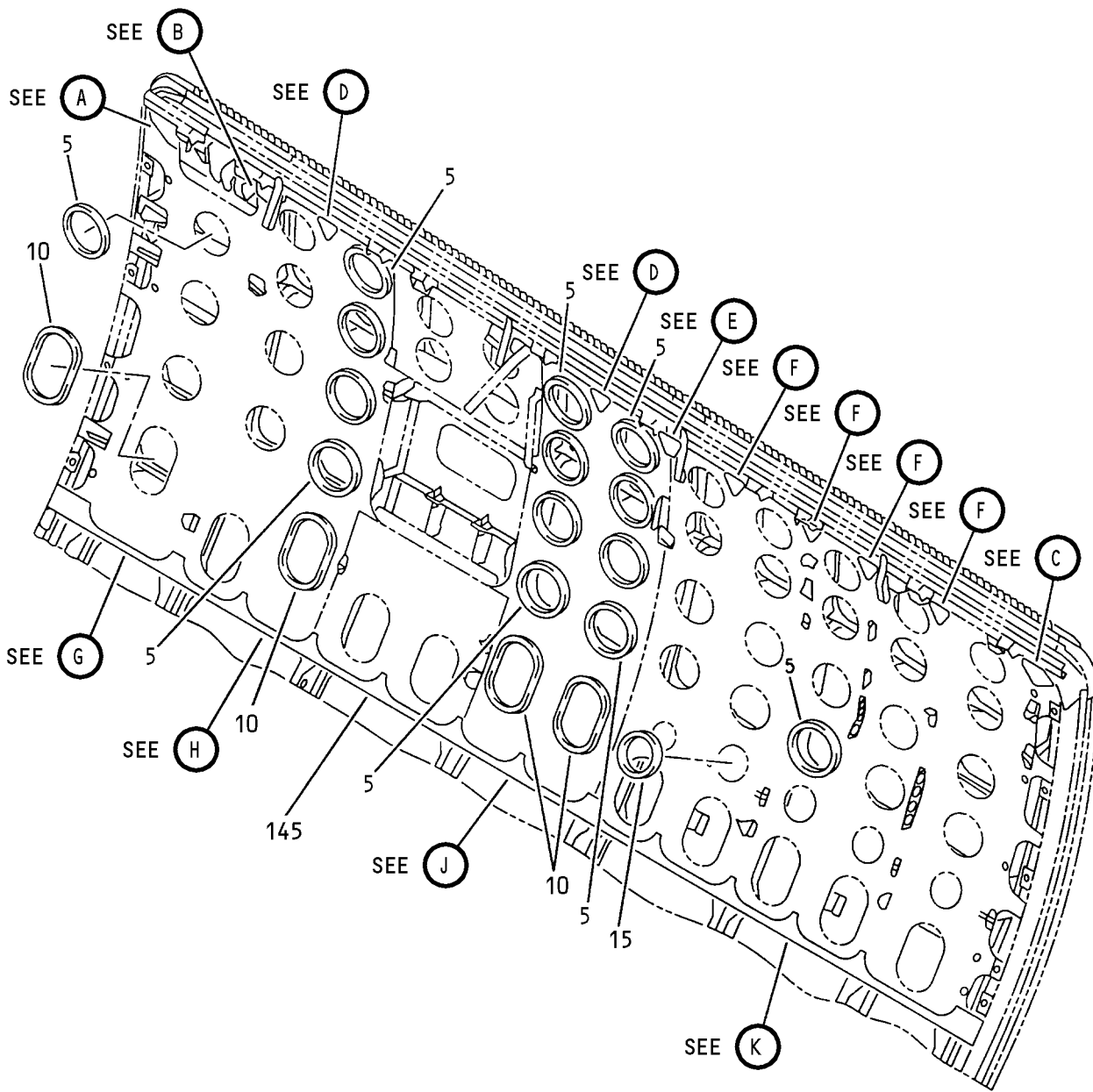
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Inner Skin Assembly  
IPL Figure 14 (Sheet 1 of 8)

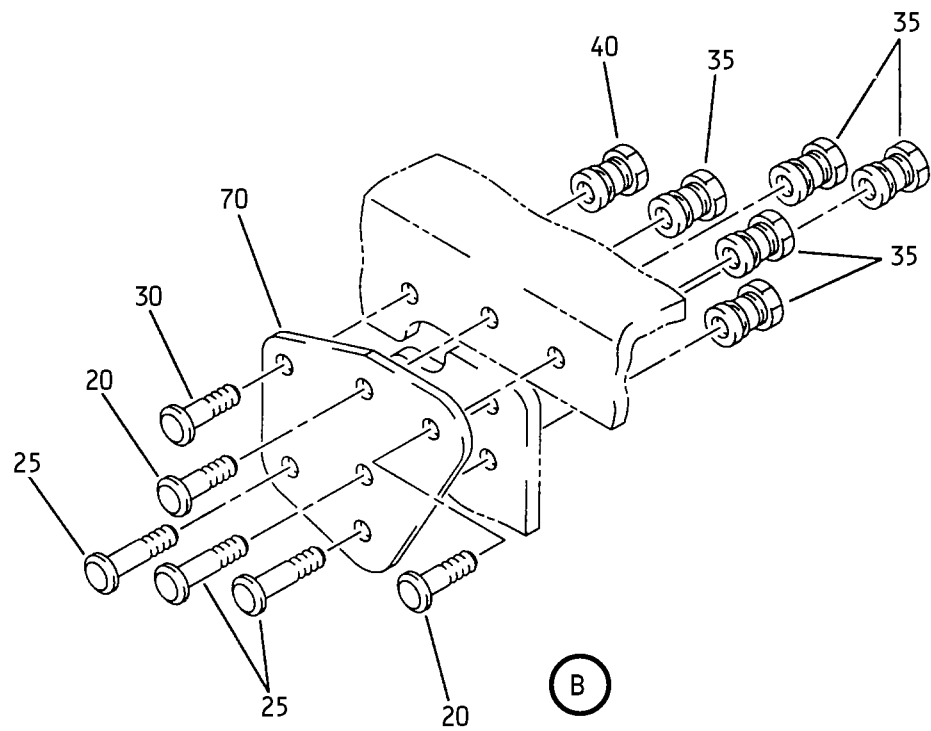
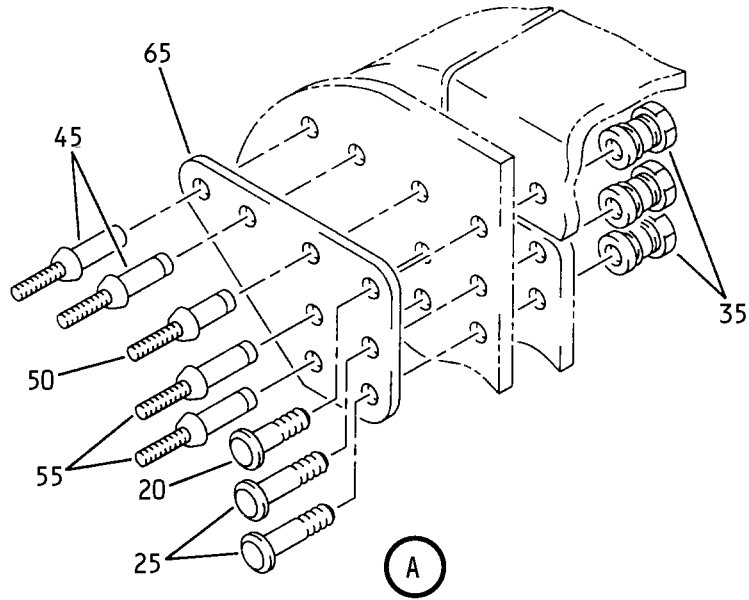
**52-36-64**

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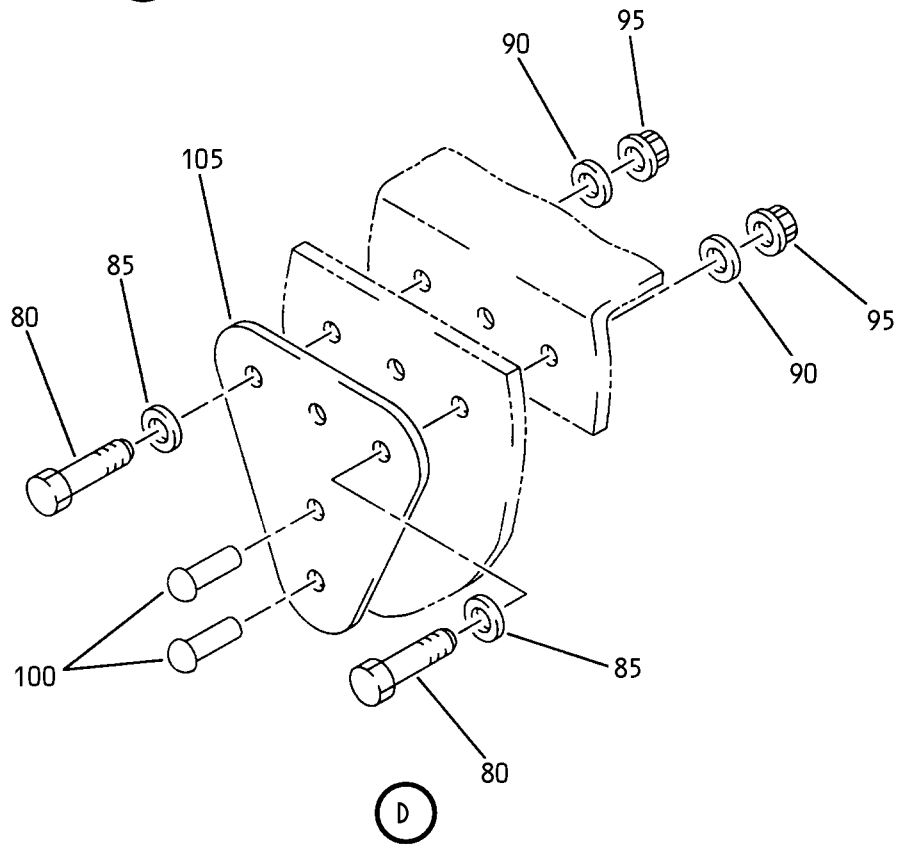
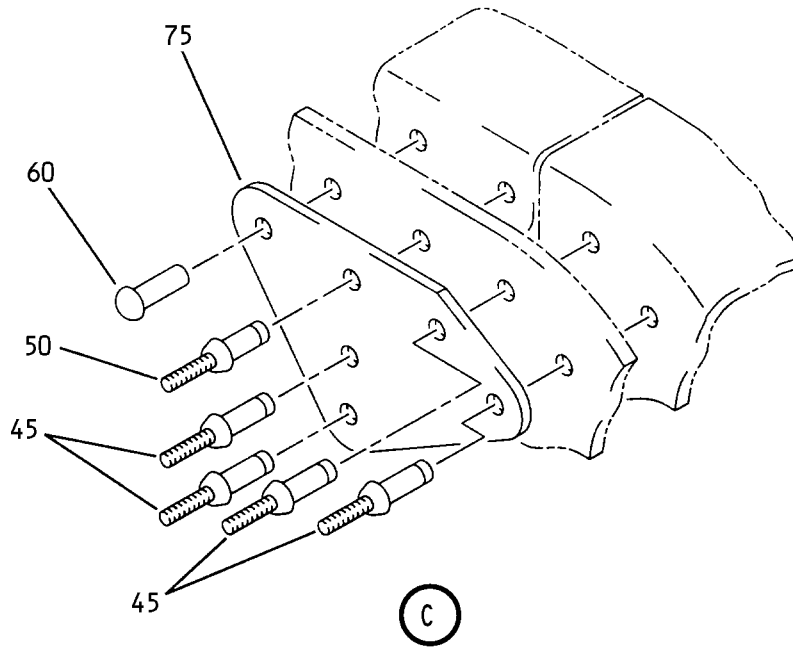
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Inner Skin Assembly  
IPL Figure 14 (Sheet 2 of 8)

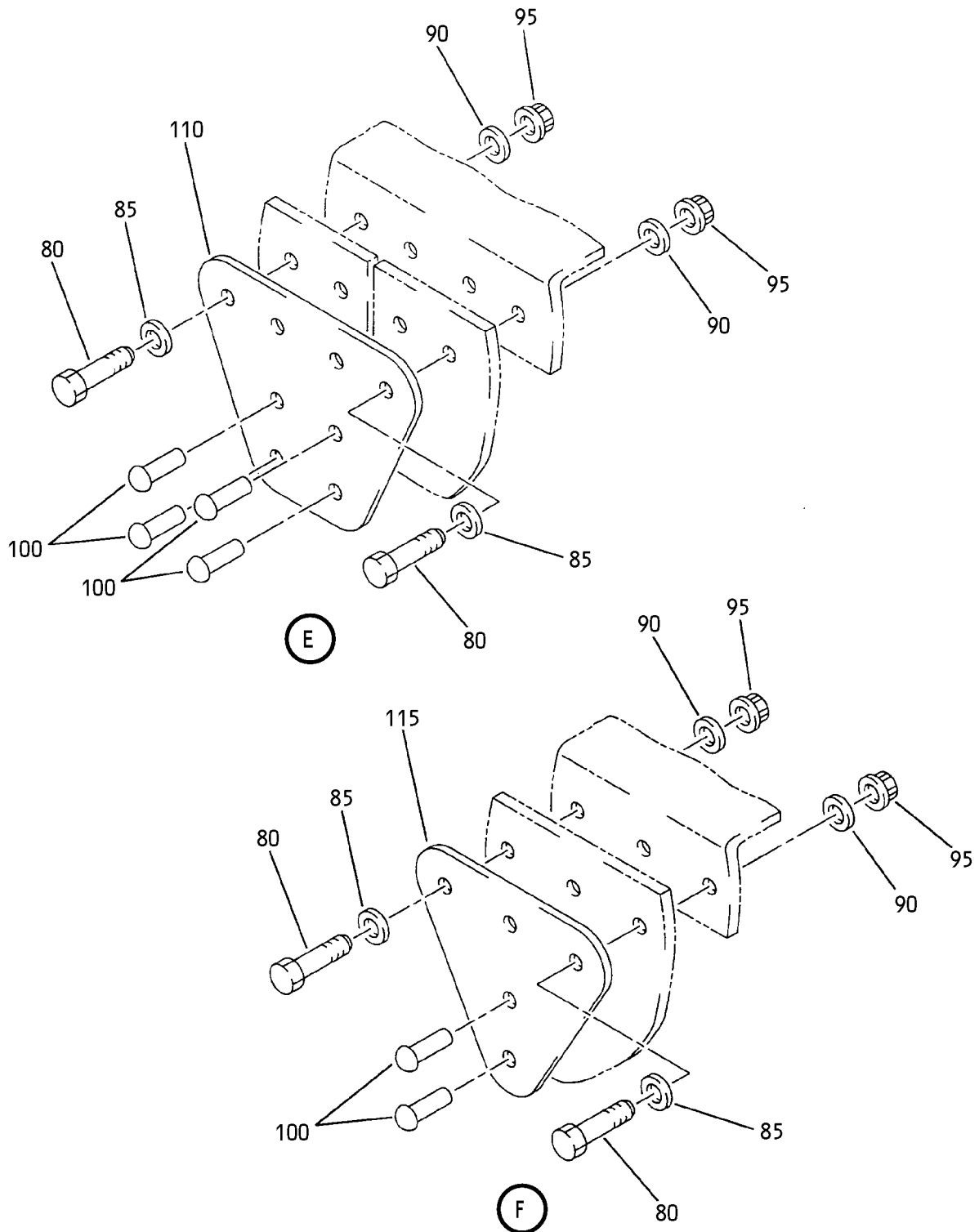
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Inner Skin Assembly  
IPL Figure 14 (Sheet 3 of 8)

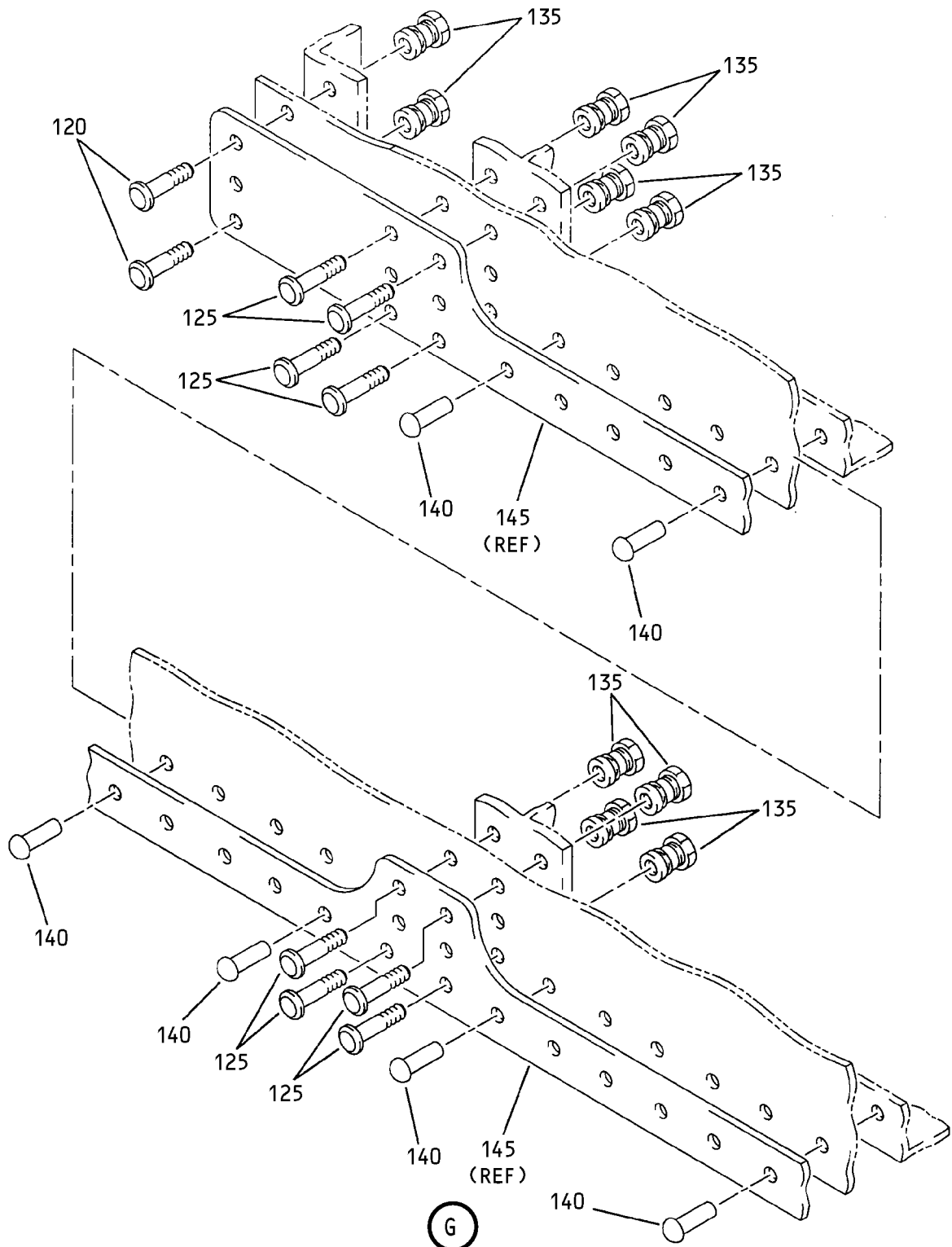
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Inner Skin Assembly  
IPL Figure 14 (Sheet 4 of 8)

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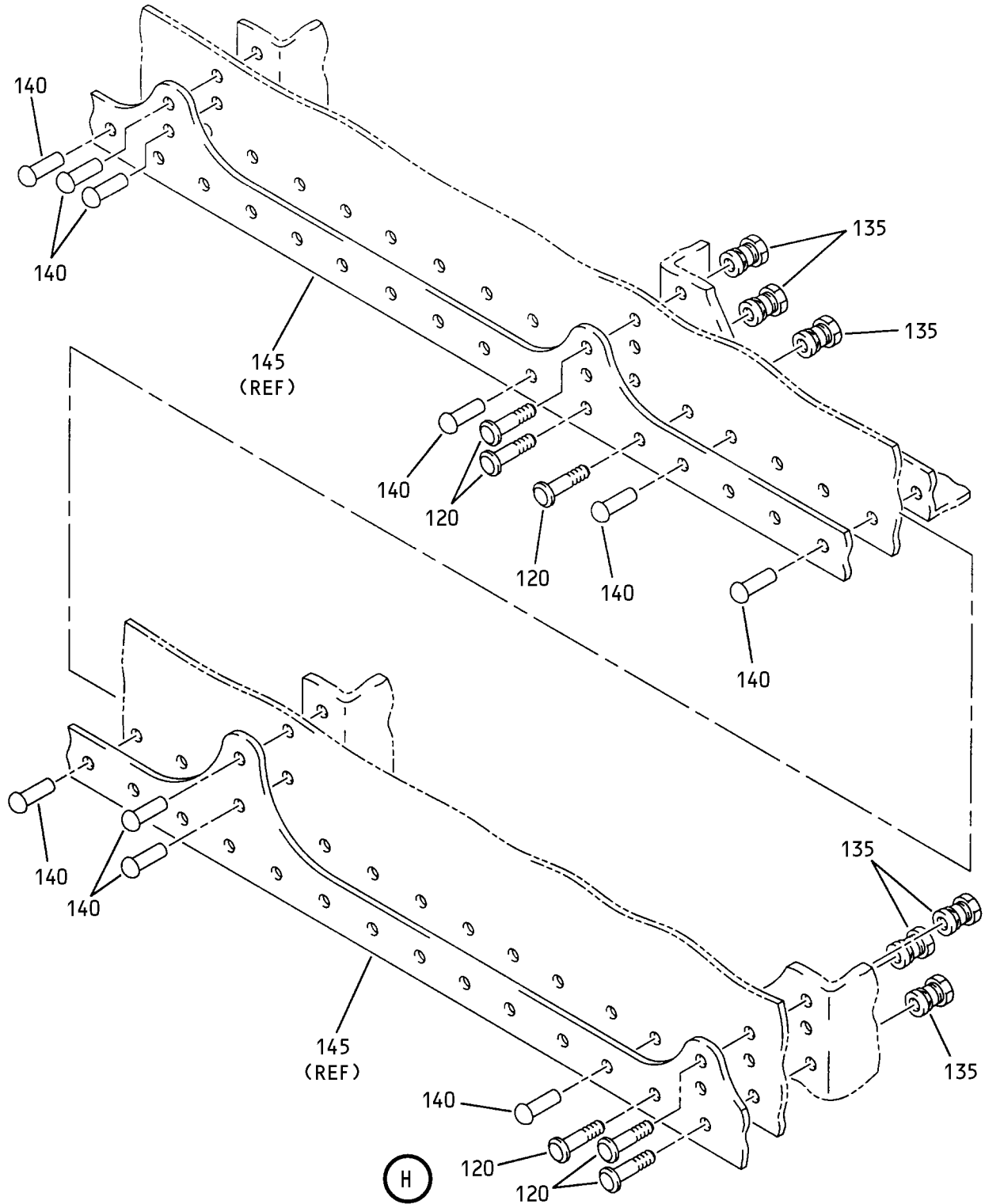


Inner Skin Assembly  
IPL Figure 14 (Sheet 5 of 8)

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Inner Skin Assembly  
IPL Figure 14 (Sheet 6 of 8)

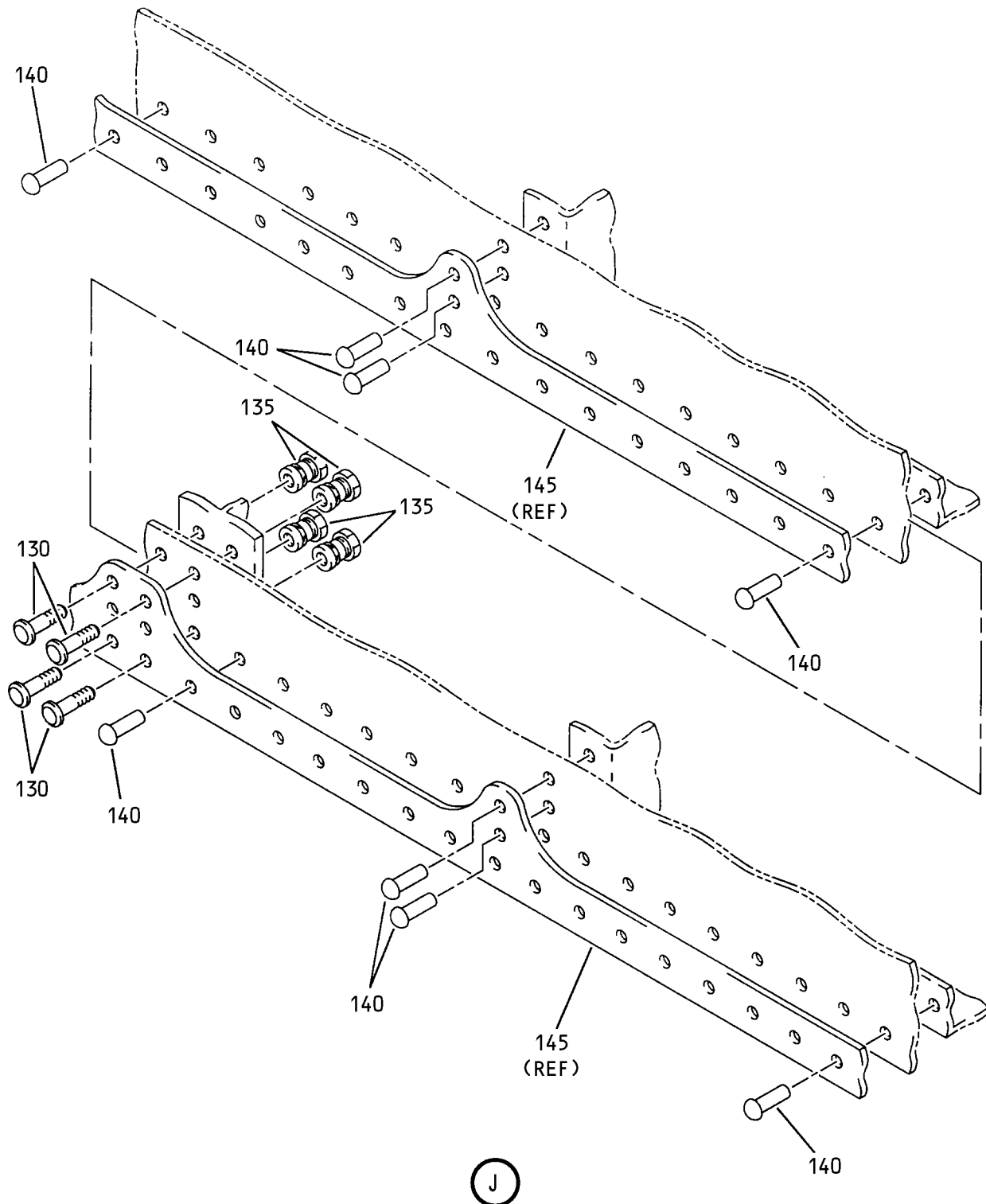
**52-36-64**

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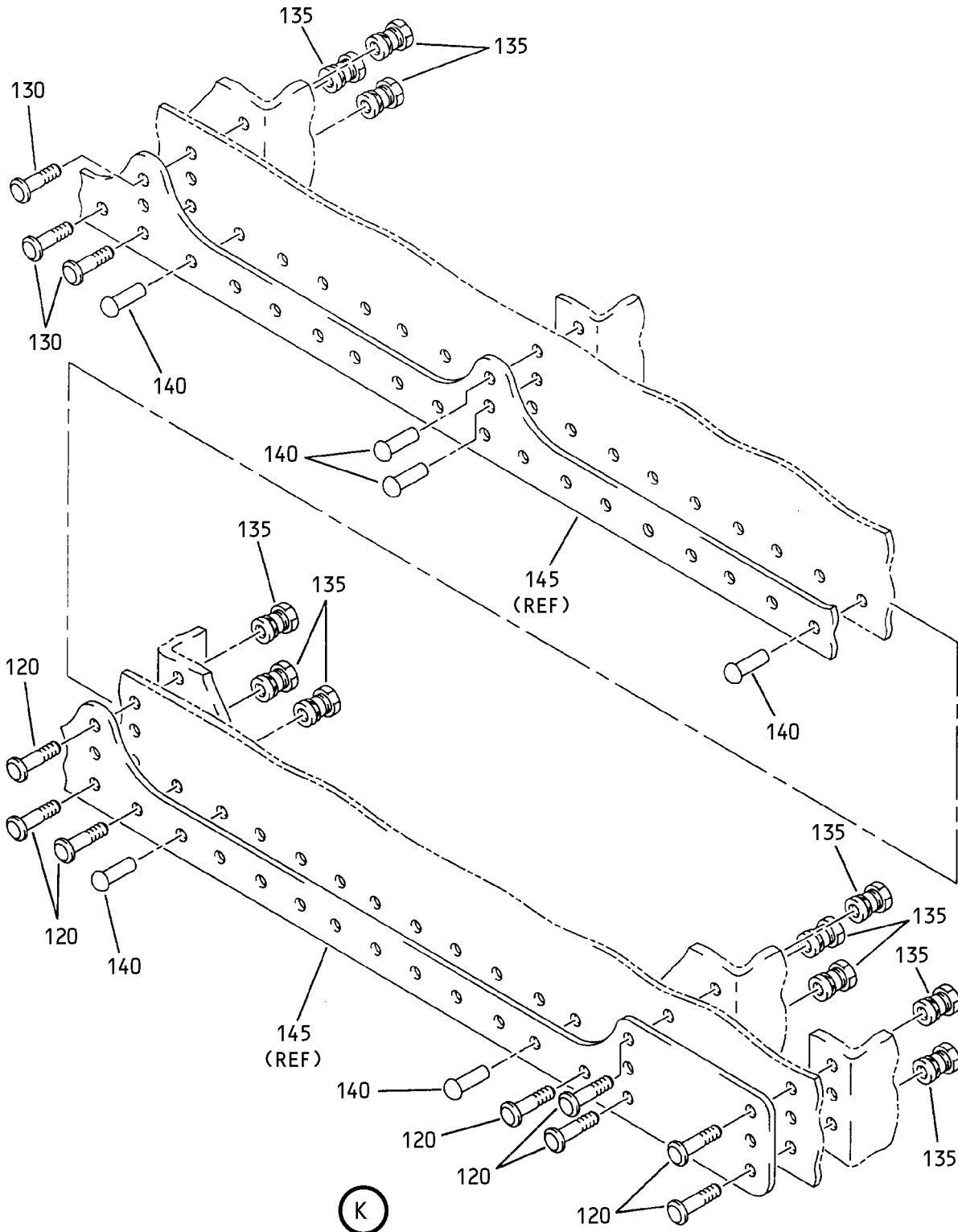
COMPONENT MAINTENANCE MANUAL



Inner Skin Assembly  
IPL Figure 14 (Sheet 7 of 8)

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Inner Skin Assembly  
IPL Figure 14 (Sheet 8 of 8)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14-											
65	142A6272-31		.	GUSSET							1
70	142A6272-27		.	GUSSET							1
75	142A6272-29		.	GUSSET							1
80	BACB30NM6K6		.	BOLT							22
85	BACW10BP6CD		.	WASHER							22
90	BACW10BP6DP		.	WASHER							22
95	NAS1805-6L		.	NUT							22
100	BACR15BB6DC		.	RIVET (SIZE DETERMINED ON INST)							16
105	142A6272-7		.	STRAP							2
110	142A6272-3		.	STRAP							1
115	142A6272-1		.	STRAP							4
120	HST10AG6-4		.	BOLT (V06725) (SPEC BACB30VT6K4) (OPT HST10AG6-4 (V73197)) (OPT HST10AG6-4 (V56878)) (OPT HST10AG6-4 (V0PTK6))							22
125	HST10AG6-5		.	BOLT (V0PTK6) (SPEC BACB30VT6K5) (OPT HST10AG6-5 (V06725)) (OPT HST10AG6-5 (V56878)) (OPT HST10AG6-5 (V73197))							12
130	HST10AG6-3		.	BOLT (V0PTK6) (SPEC BACB30VT6K3) (OPT HST10AG6-3 (V06725)) (OPT HST10AG6-3 (V56878)) (OPT HST10AG6-3 (V73197))							10
135	HST79CY6		.	COLLAR (V73197) (SPEC BACC30BL6) (OPT HST79-6 (V92215)) (OPT HST79CY6 (V56878)) (OPT HST79CY6 (V5M902))							44
140	BACR15BB6DC		.	RIVET (SIZE DETERMINED ON INST)							110
145	142A6273-1		.	STRAP							1

-Item not Illustrated

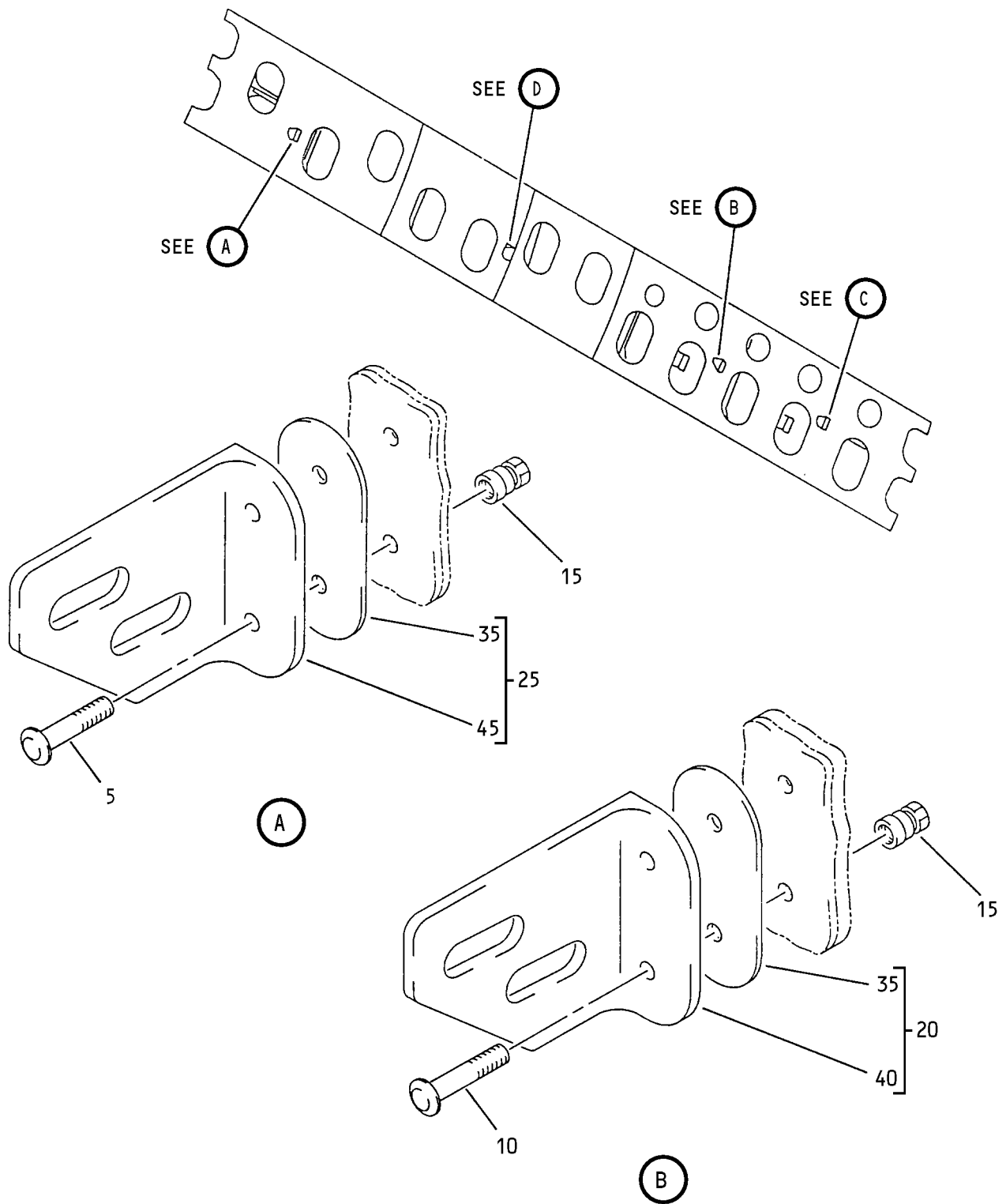
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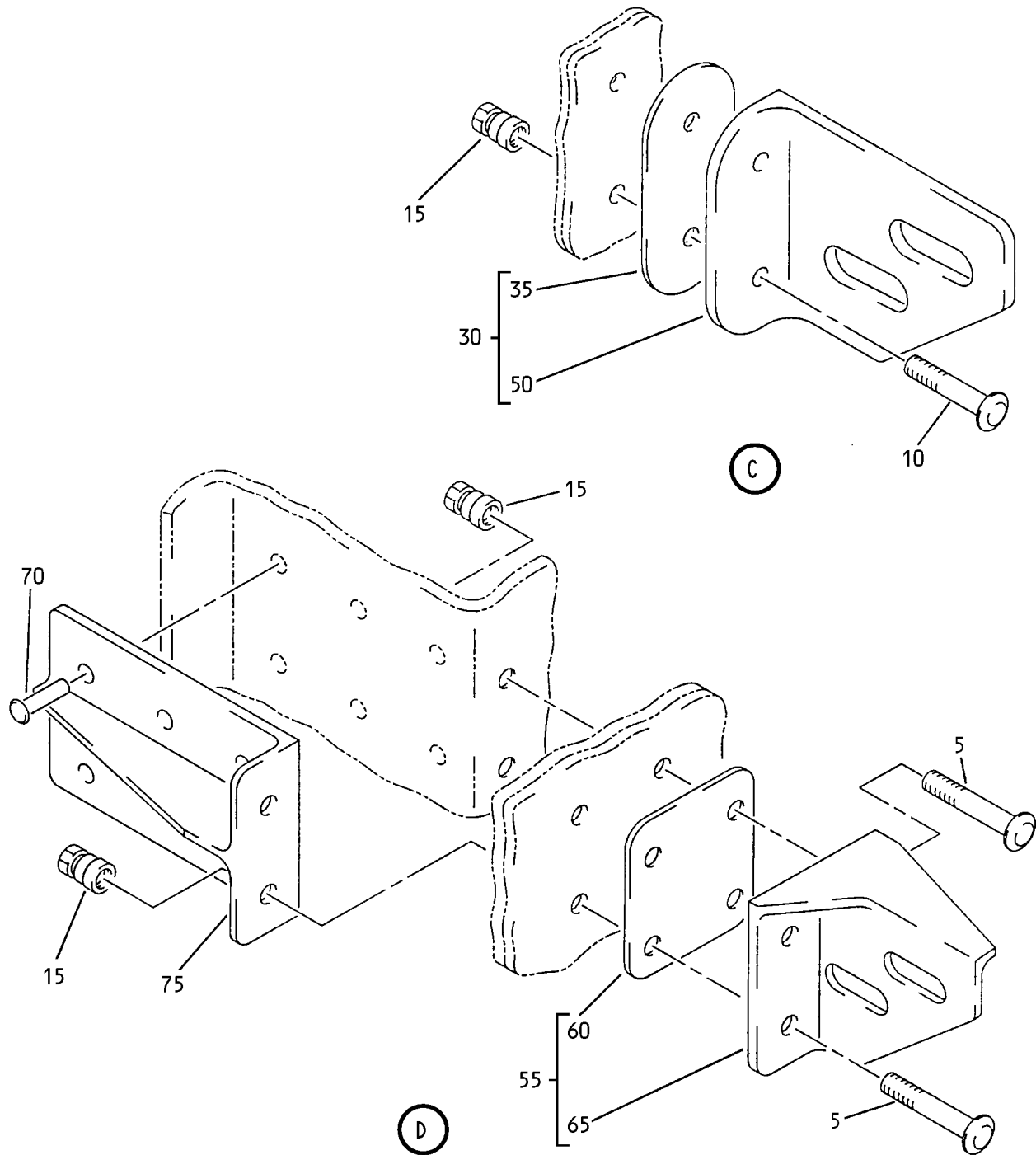
COMPONENT MAINTENANCE MANUAL



A/C Extrusion Bracket Assembly  
IPL Figure 15 (Sheet 1 of 2)

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A/C Extrusion Bracket Assembly  
IPL Figure 15 (Sheet 2 of 2)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
15-											
-1A	142A6281-1										RF
5	HL1012AZ6-6										6
10	HL1012AZ6-5										4
15	HL1087-6										10
20	142A6288-1										1
25	142A6288-5										1
30	142A6288-7										1
35	142A6288-10										1

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
15- 40	142A6288-2		.	.								1
			(USED ON ITEM 20)									
45	142A6288-6		.	.								1
			(USED ON ITEM 25)									
50	142A6288-8		.	.								1
			(USED ON ITEM 30)									
55	142A6288-33		.									1
60	142A6288-35		.	.								1
65	142A6288-34		.	.								1
70	BACR15BB6DC		.									6
			(SIZE DETERMINED ON INST)									
75	142A6288-36		.									1

-Item not Illustrated

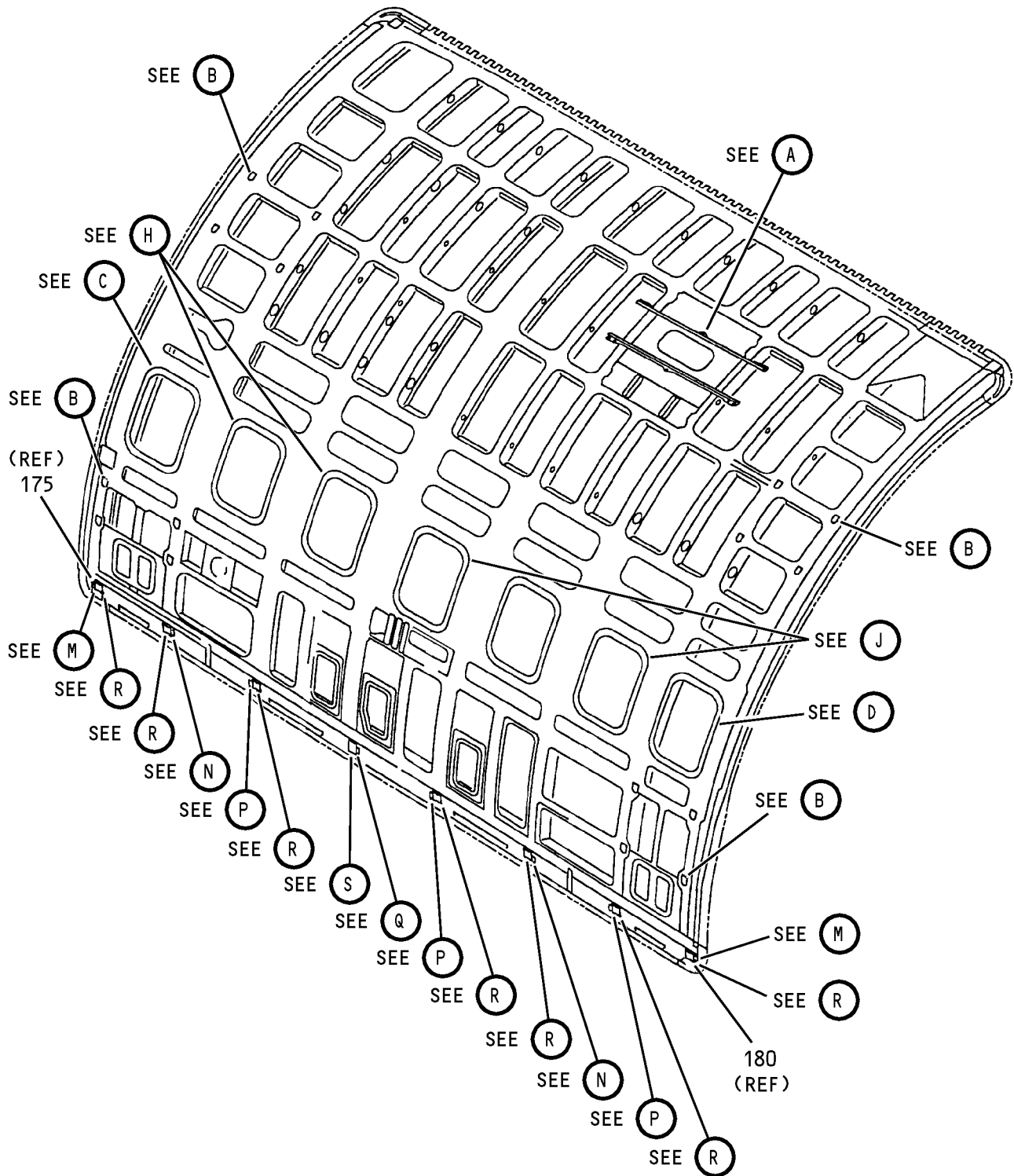
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Outer Skin Assembly  
IPL Figure 16 (Sheet 1 of 13)

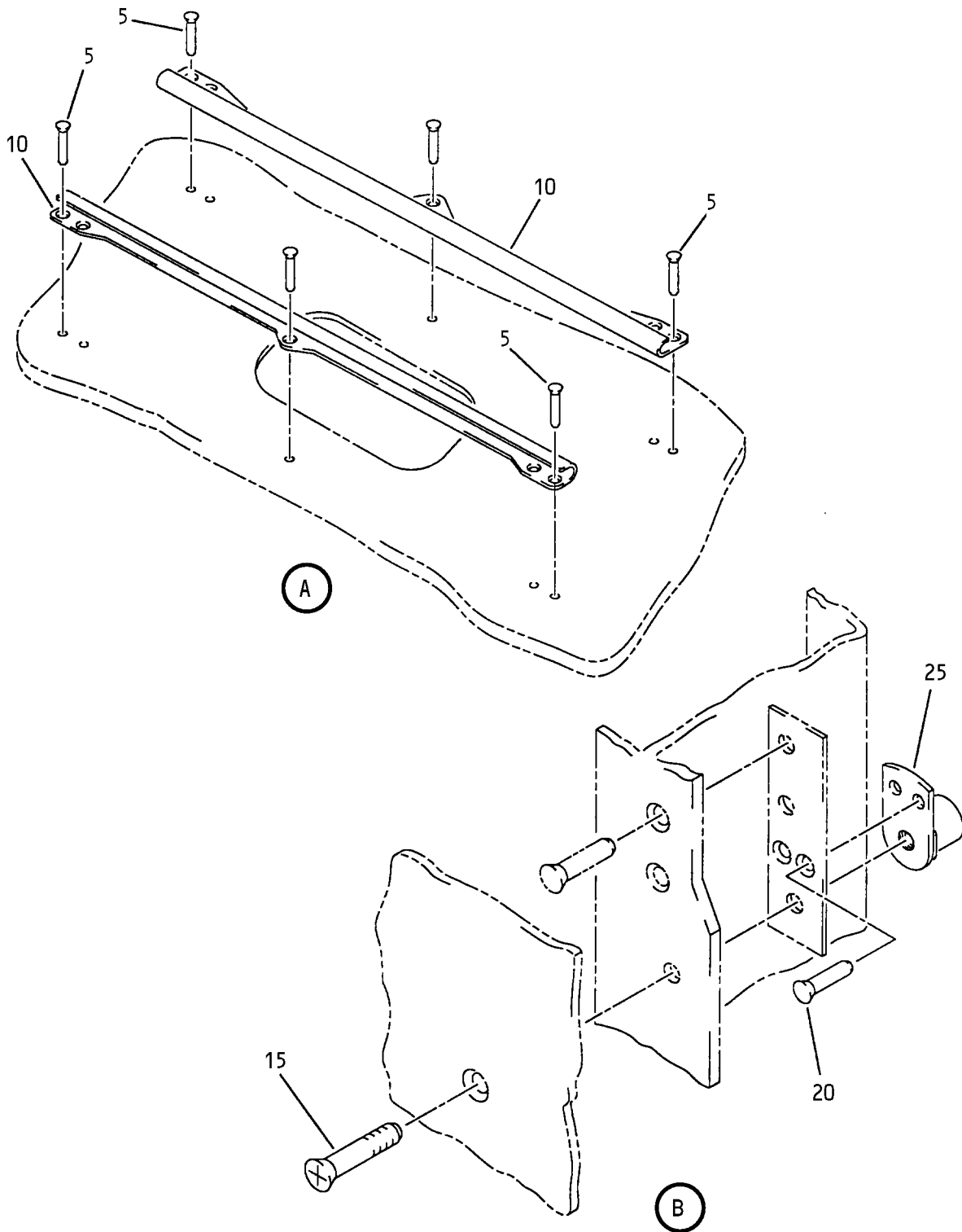
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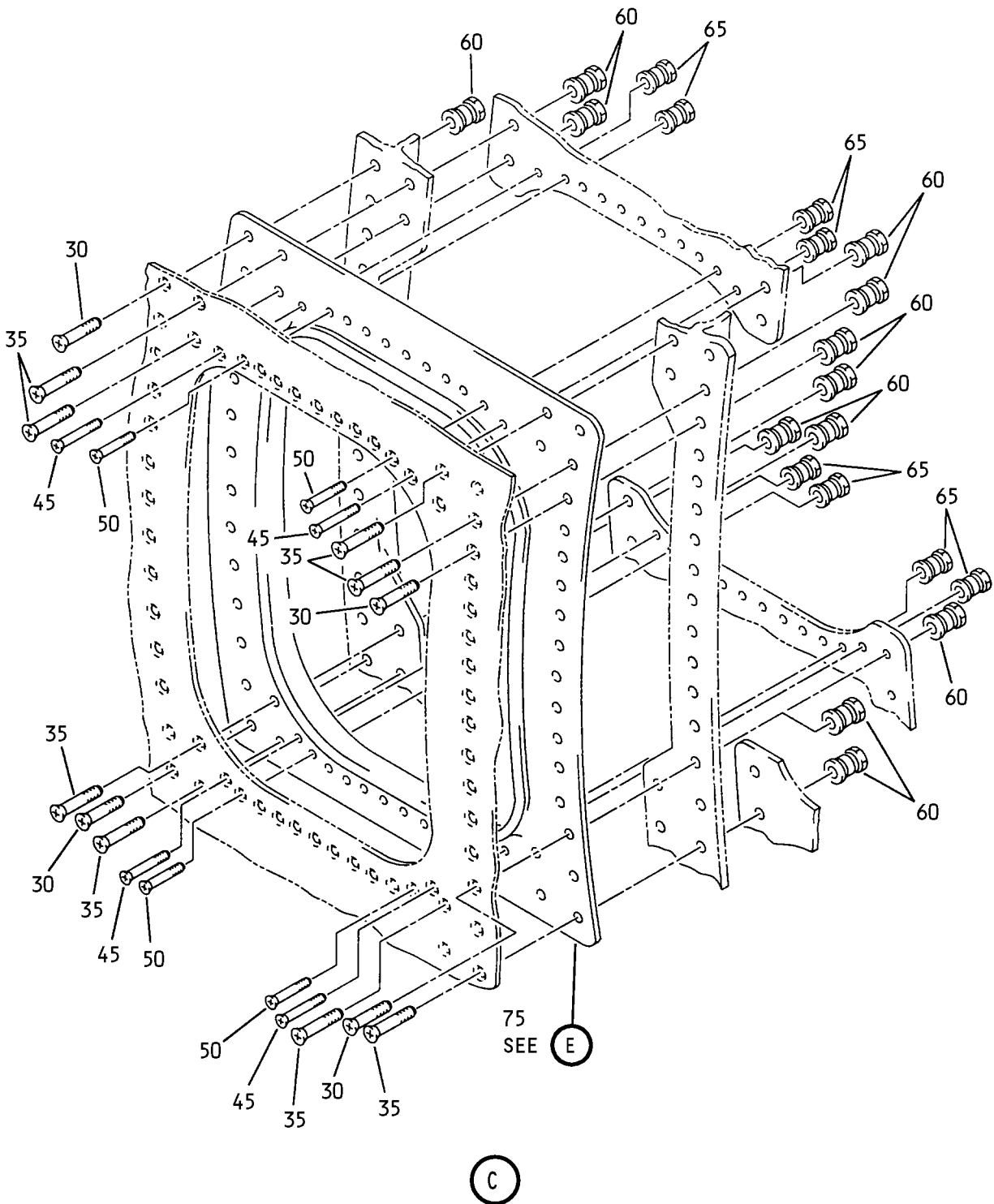
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Outer Skin Assembly  
IPL Figure 16 (Sheet 2 of 13)

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Outer Skin Assembly  
IPL Figure 16 (Sheet 3 of 13)

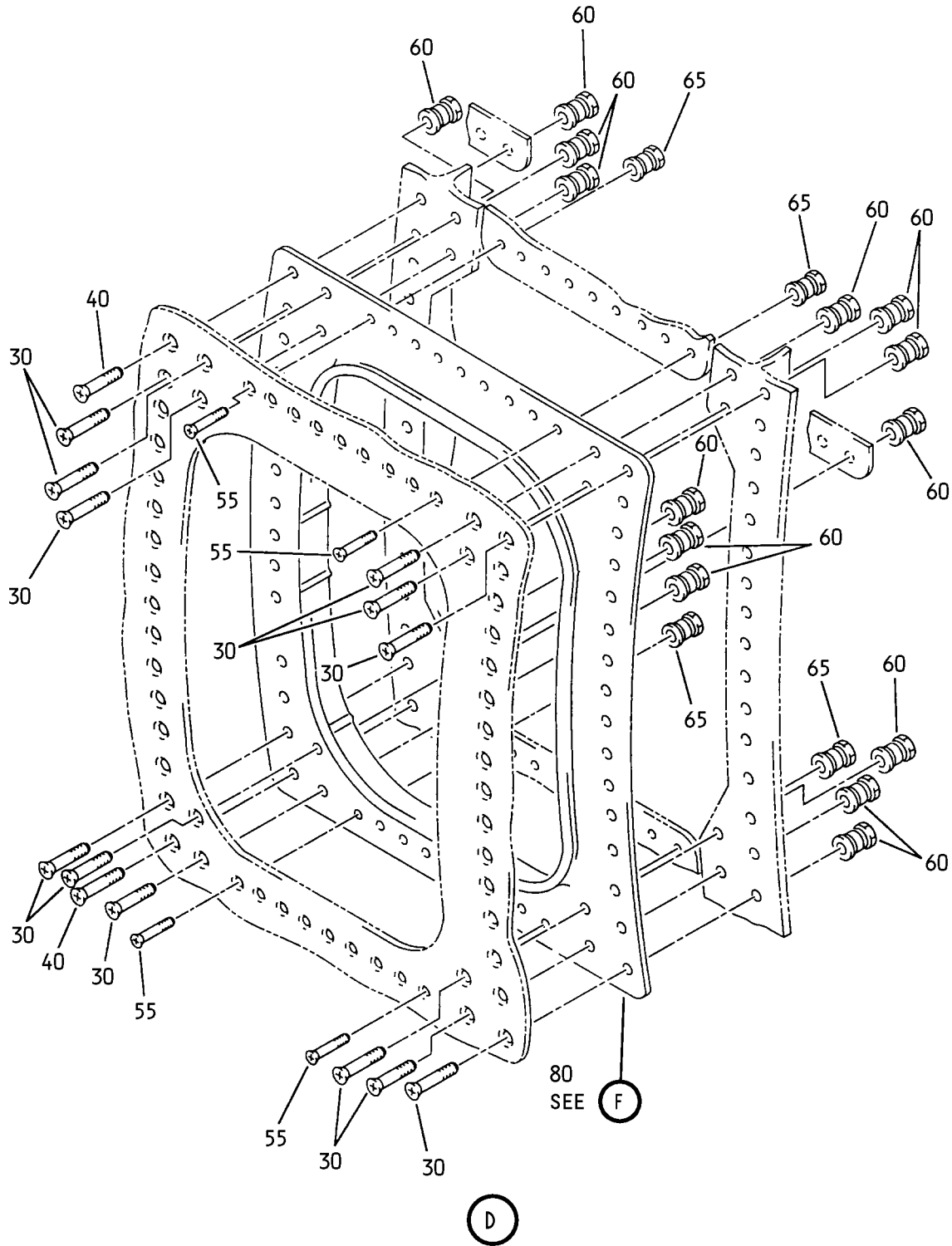
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Outer Skin Assembly  
IPL Figure 16 (Sheet 4 of 13)

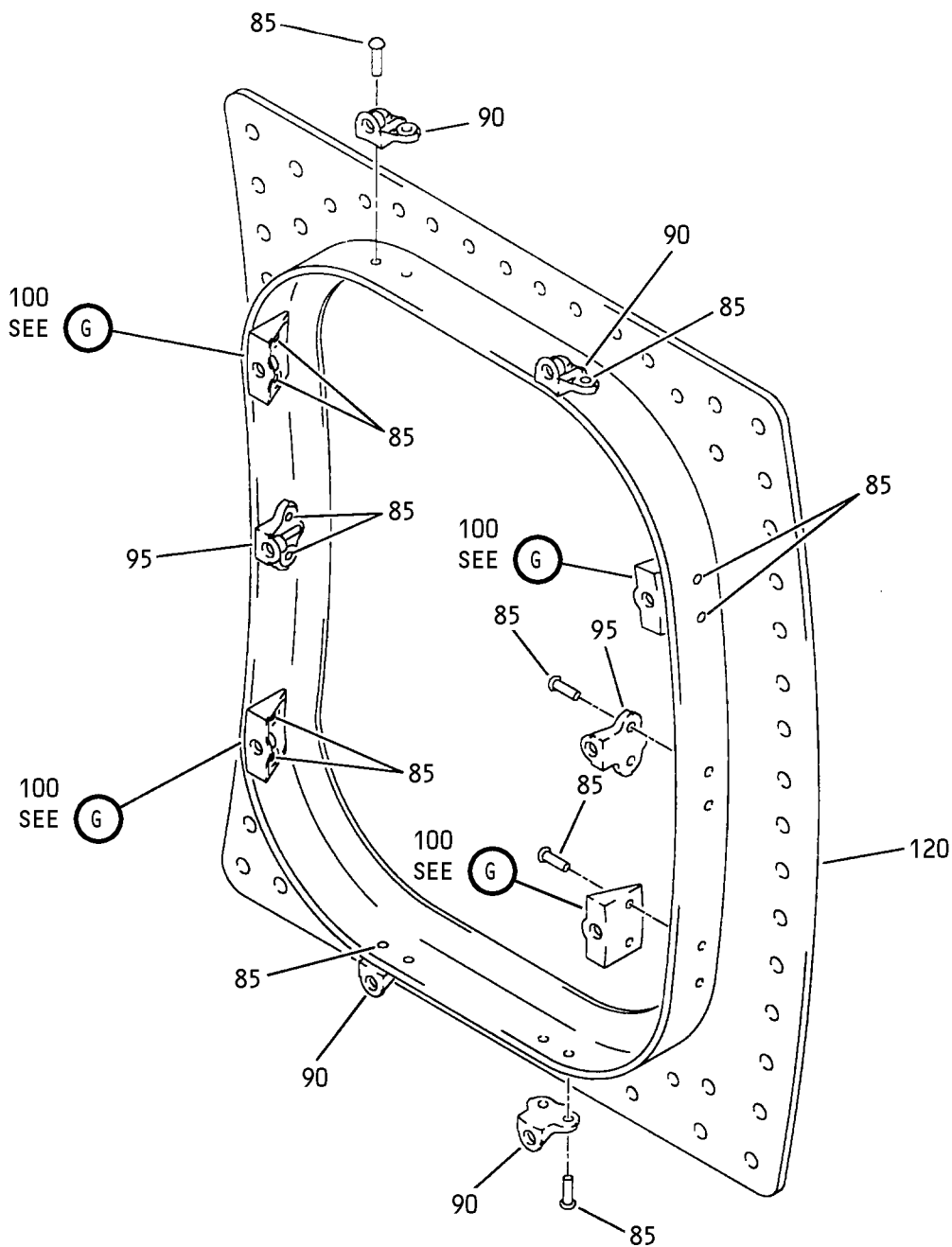
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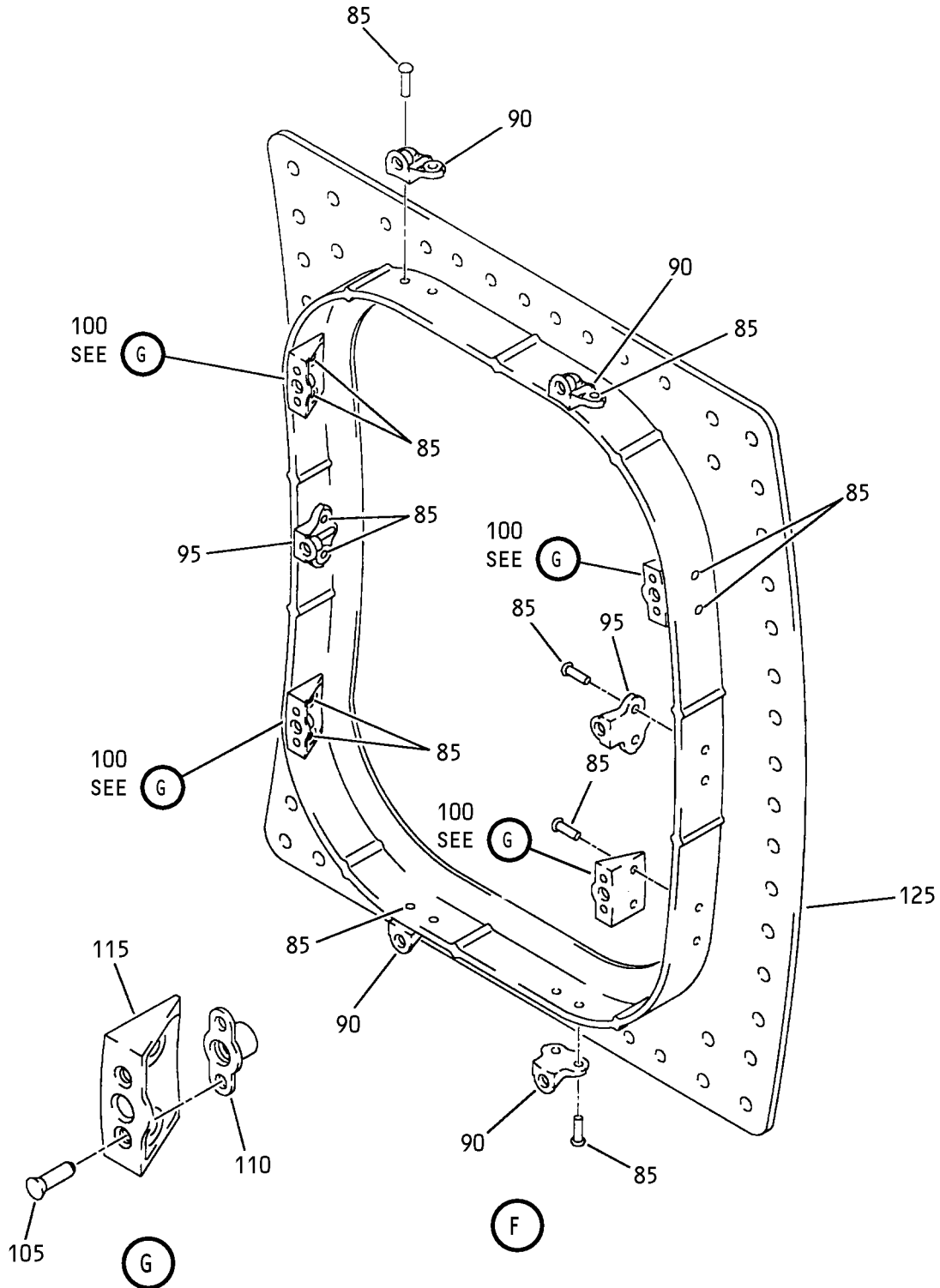
(E)

Outer Skin Assembly  
IPL Figure 16 (Sheet 5 of 13)

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Outer Skin Assembly  
IPL Figure 16 (Sheet 6 of 13)

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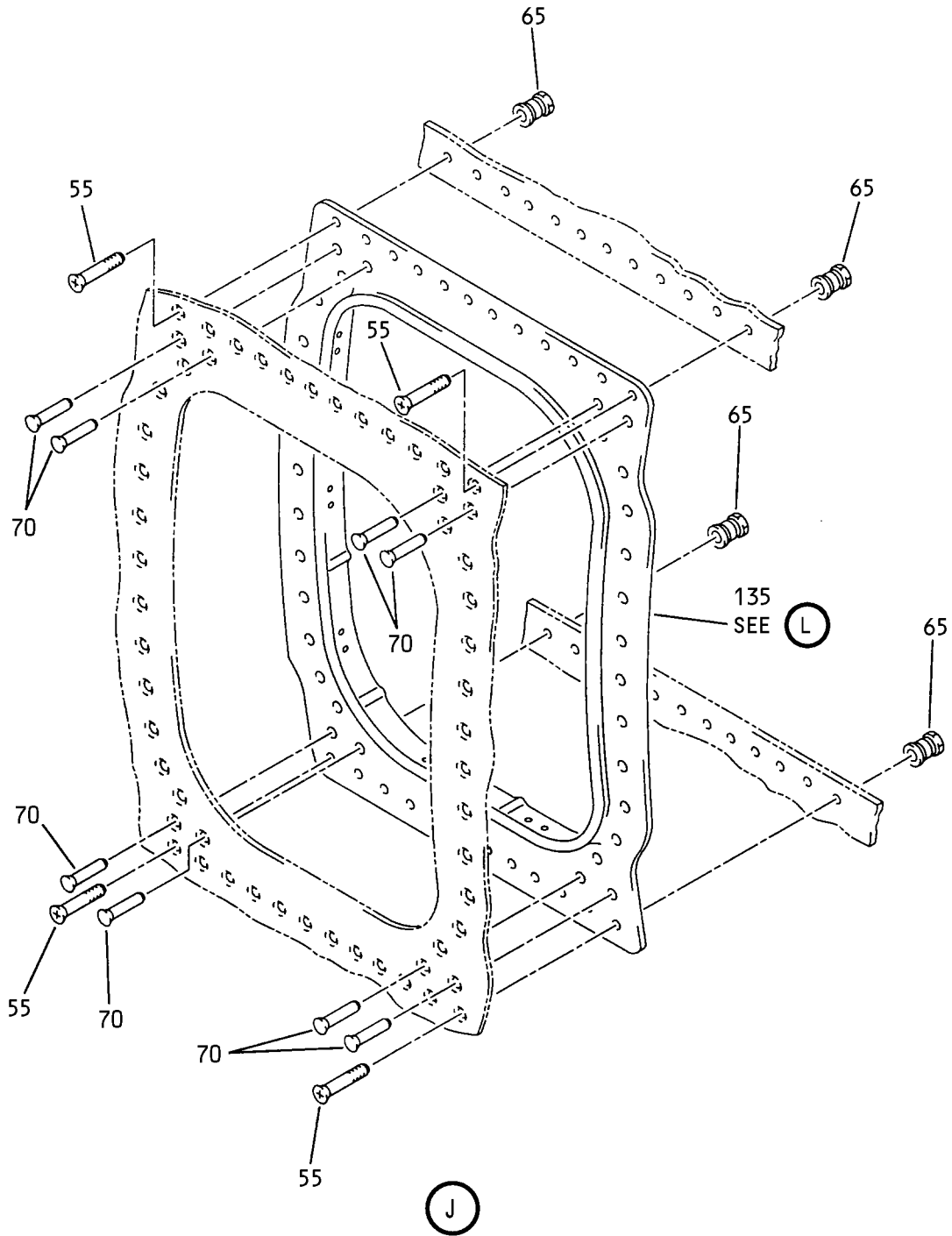
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Outer Skin Assembly  
IPL Figure 16 (Sheet 8 of 13)

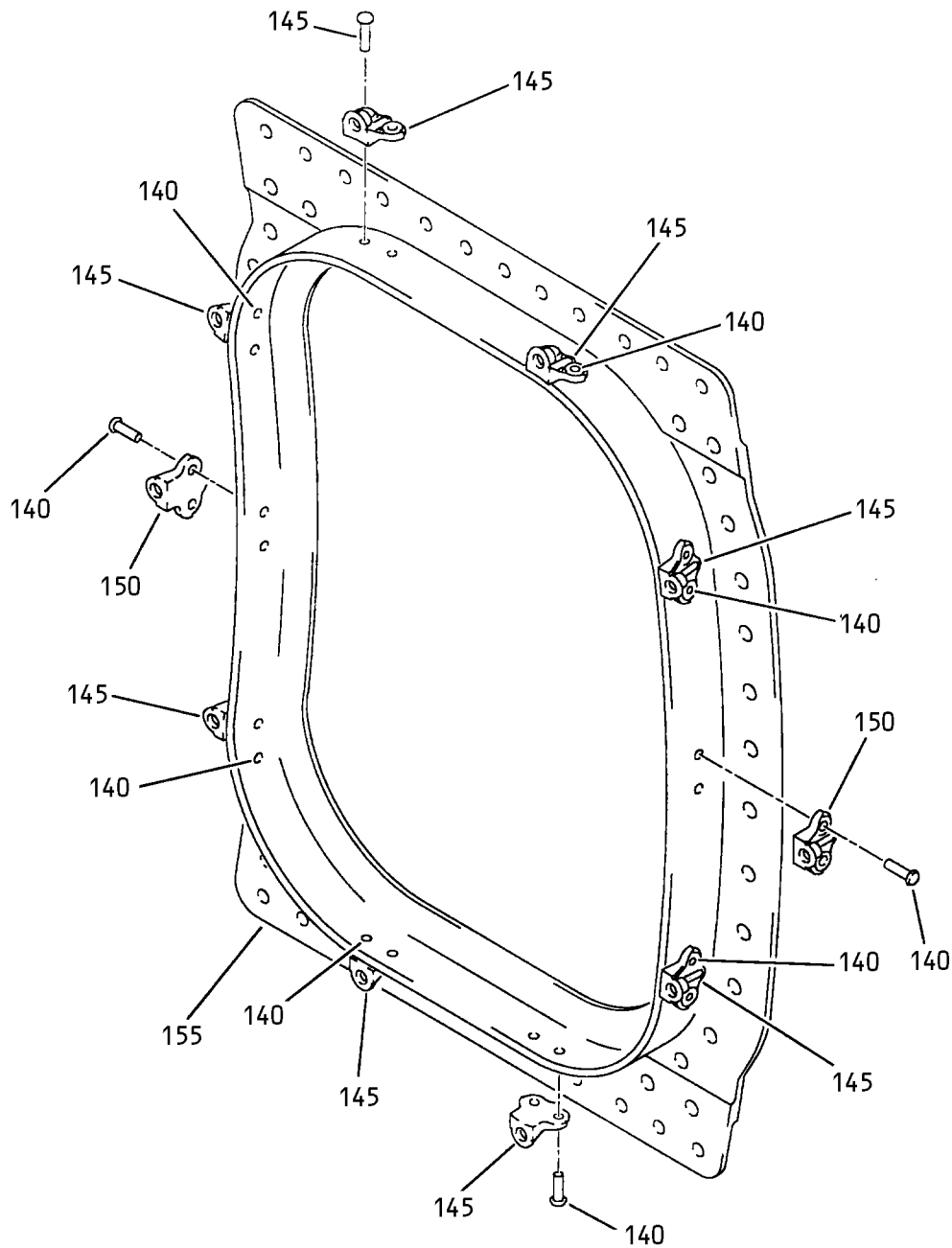
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Outer Skin Assembly  
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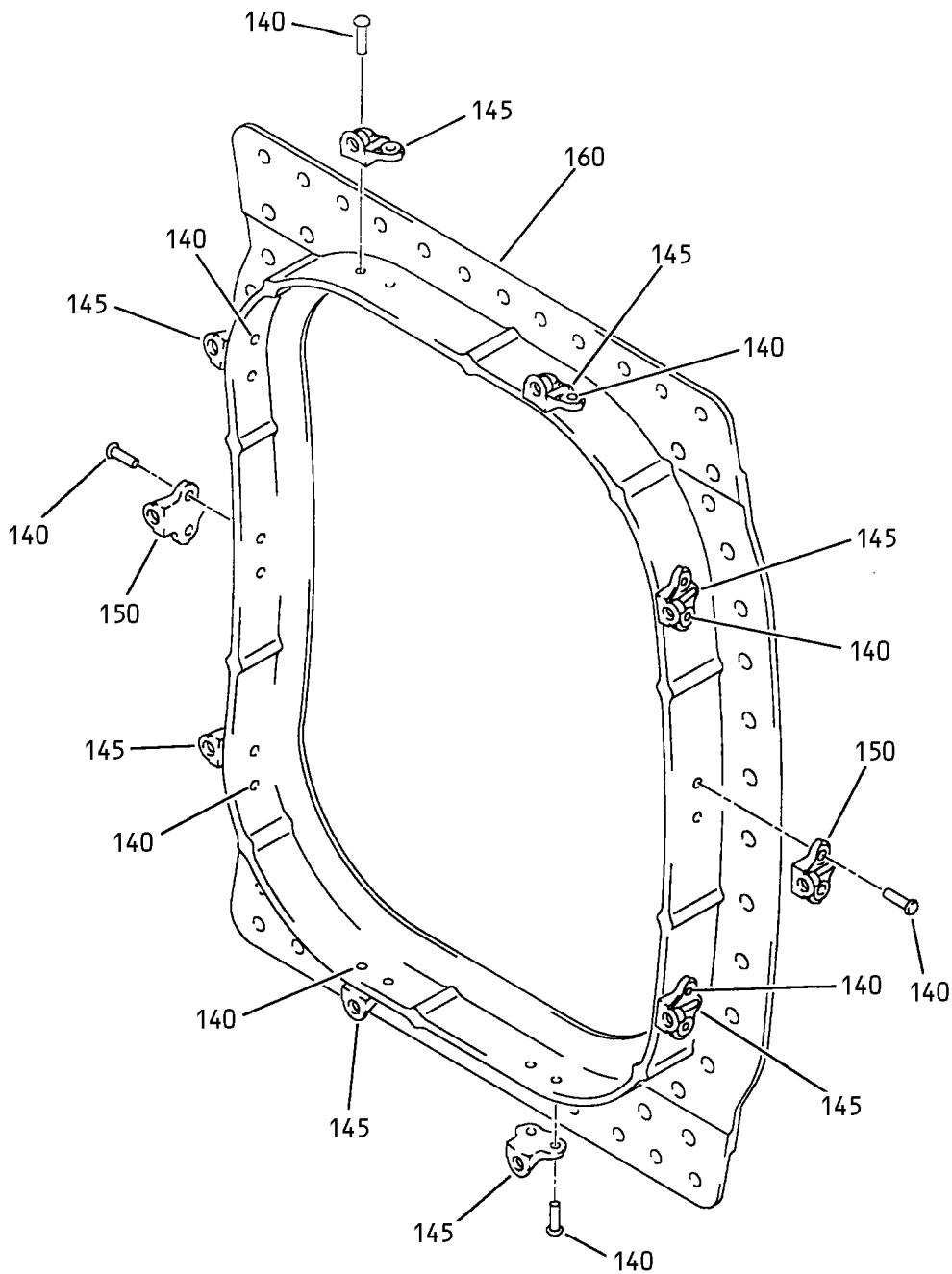
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Outer Skin Assembly  
IPL Figure 16 (Sheet 10 of 13)

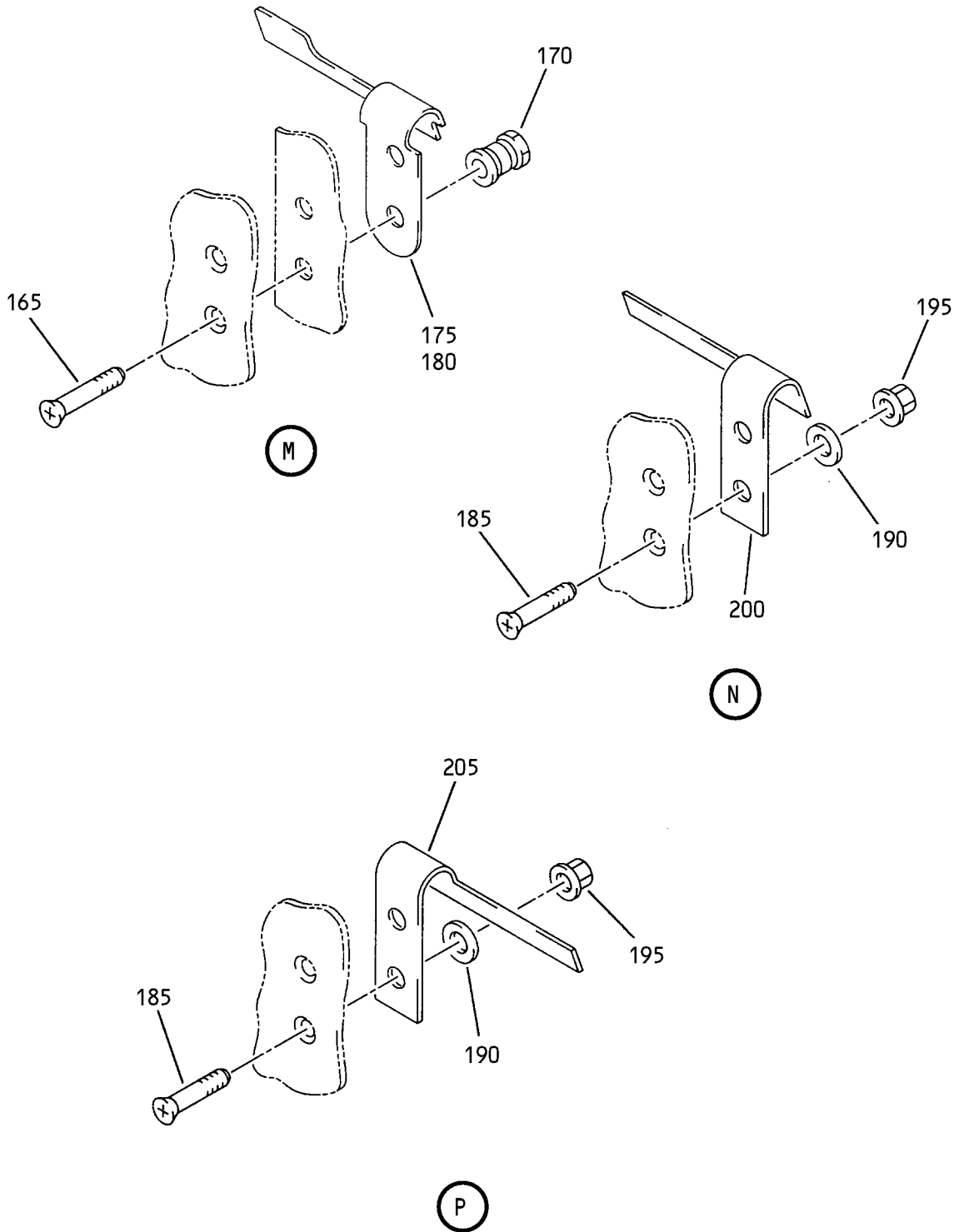
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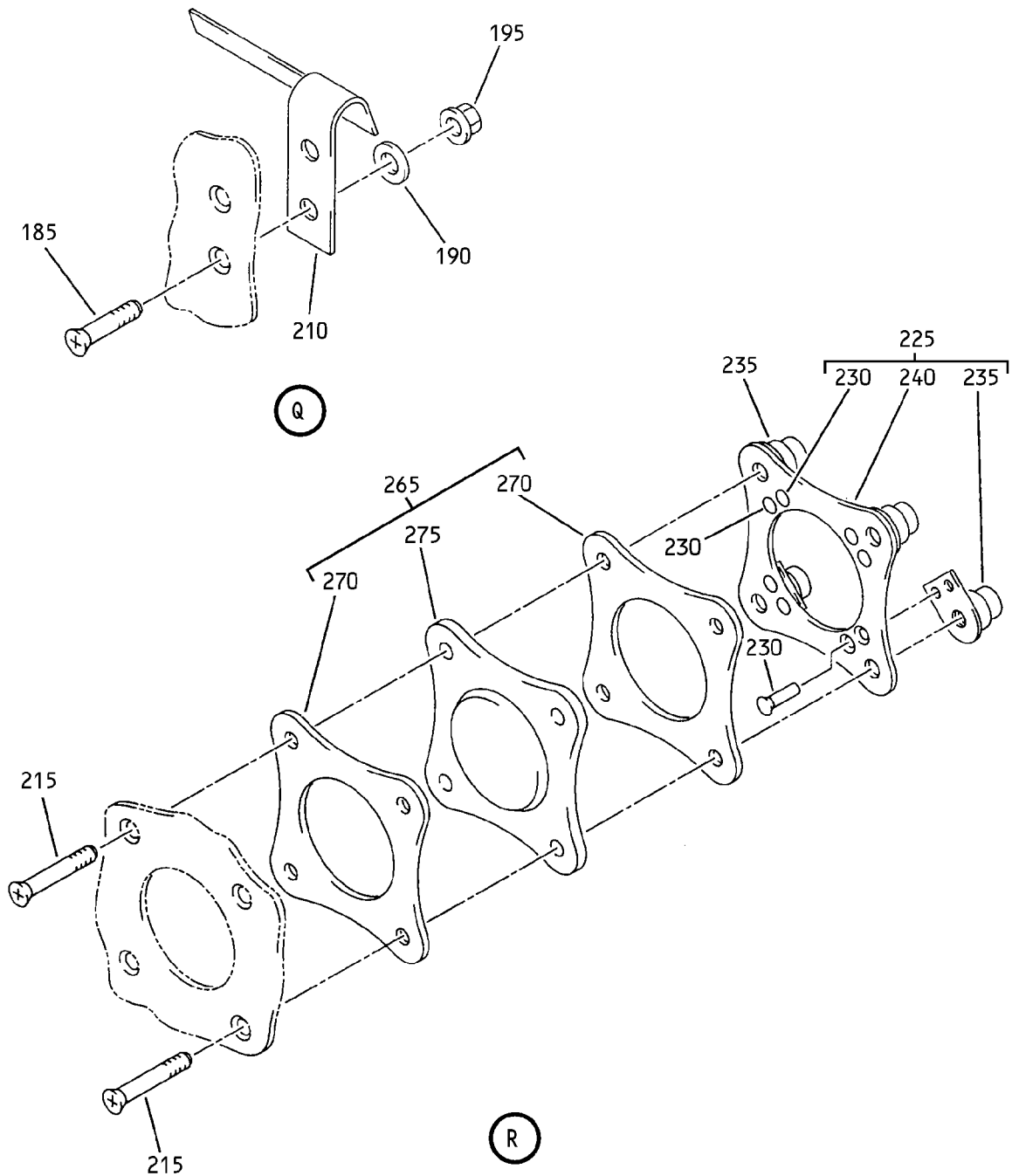
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Outer Skin Assembly  
IPL Figure 16 (Sheet 11 of 13)

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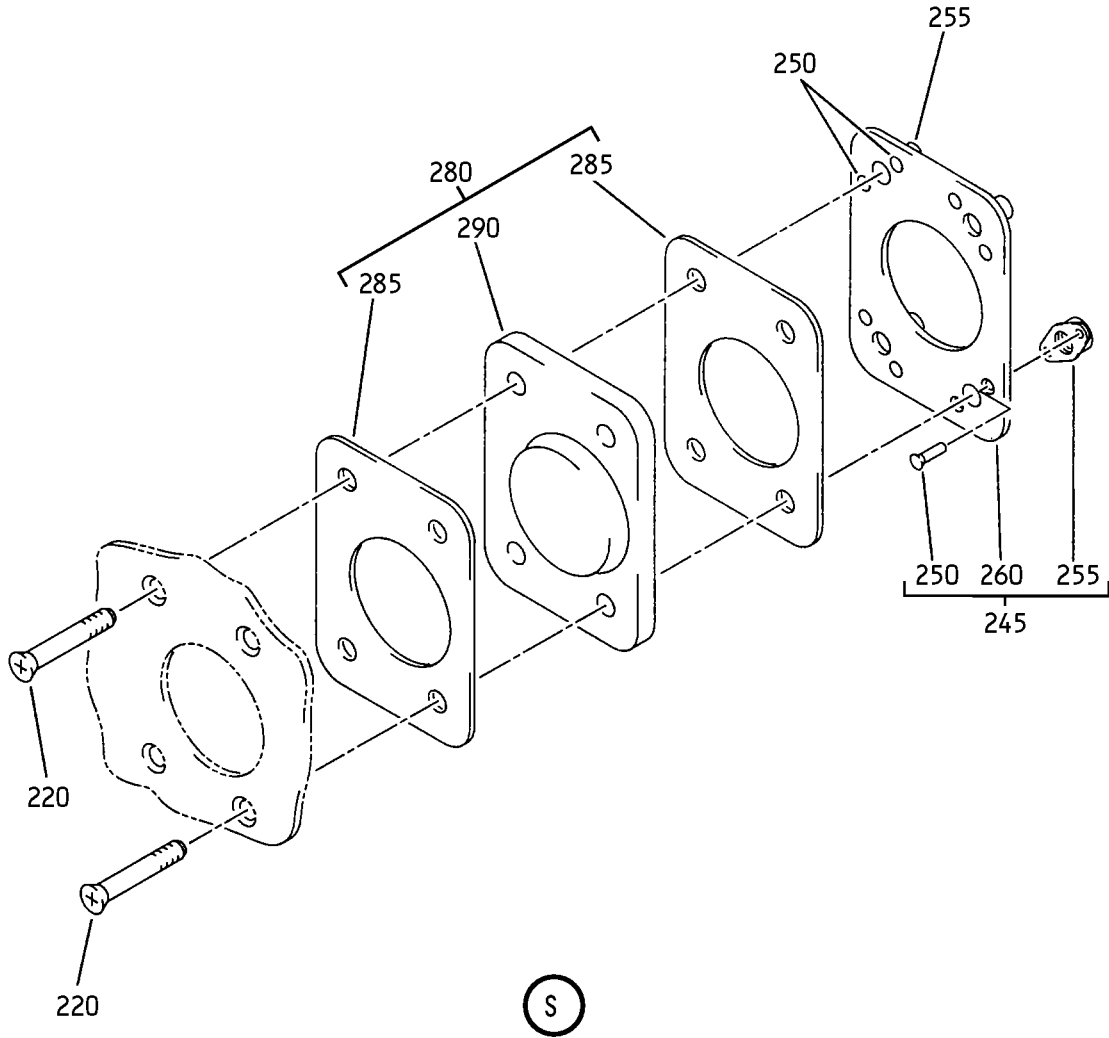
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Outer Skin Assembly  
IPL Figure 16 (Sheet 12 of 13)

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Outer Skin Assembly  
IPL Figure 16 (Sheet 13 of 13)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16-											
-1A	142A6200-1										RF
5	BACR15GF5D										10
10	142A6206-3										2
15	BACB30VF4K6										16
20	BACR15BA4ADC										32
25	F51646-4BAC										16
30	BACB30YP8K6										64
35	BACB30YP8K8										12
40	BACB30YP8K7										2
45	BACB30YP6K8										4
50	BACB30YP6K6										19
55	BACB30YP6K5										138
60	HST79CY8										78
65	HST79CY6										161
70	BACR15GF8D										160
75	142A6220-17										1
80	142A6220-13										1
85	BACR15BB4ADC										20

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16-											
90	T8296S1032B1		.	.							4
95	T8059S1032B1		.	.							2
100	142A6288-39		.	.							4
105	BACR15BA3ADC		.	.	.						2
110	BACN10JP3ACD		.	.	.						1
115	142A6288-38		.	.	.						1
120	142A6220-3		.	.							1
125	142A6220-15		.	.							1
130	142A6220-5		.								2
135	142A6220-9		.								3
140	BACR15BB4ADC		.	.							20
145	T8296S1032B1		.	.							8
150	T8059S1032B1		.	.							2
155	142A6220-7		.	.							1
160	142A6220-11		.	.							1
165	BACB30YP6K5		.								4

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- 170	HST79CY6		.									4
175	142A6352-5		.							A		1
-175A	142A6352-11		.							B		1
180	142A6352-4		.							A		1
-180A	142A6352-10		.							B		1
185	BACB30VF3K3		.									12
190	NAS1149D0363J		.									12
195	H52732-3CD		.									12
200	142A6352-1		.							A		2
-200A	142A6352-7		.							B		2
205	142A6352-2		.							A		3
-205A	142A6352-8		.							B		3
210	142A6352-3		.							A		1
-210A	142A6352-9		.							B		1
215	BACB30VF3K8		.									28
220	BACB30VF3K11		.									4
225	142A6205-1		.									7
230	BACR15BA4AD		.	.								8
235	F51646-3BAC		.	.								4
240	142A6205-3		.	.								1
245	142A6205-5		.									1
250	BACR15BA3AD		.	.								8

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16-											
255	BACN10JZ3A2CD~ MU								. . NUTPLATE		4
260	142A6205-7								. . RETAINER		1
265	142A6208-1								. PORT ASSY-VIEW		7
270	142A6209-1								. . GASKET		2
275	142A6204-1								. . PORT		1
280	142A6208-3								. PORT ASSY-VIEW		1
285	142A6209-3								. . GASKET		2
290	142A6204-3								. . PORT		1

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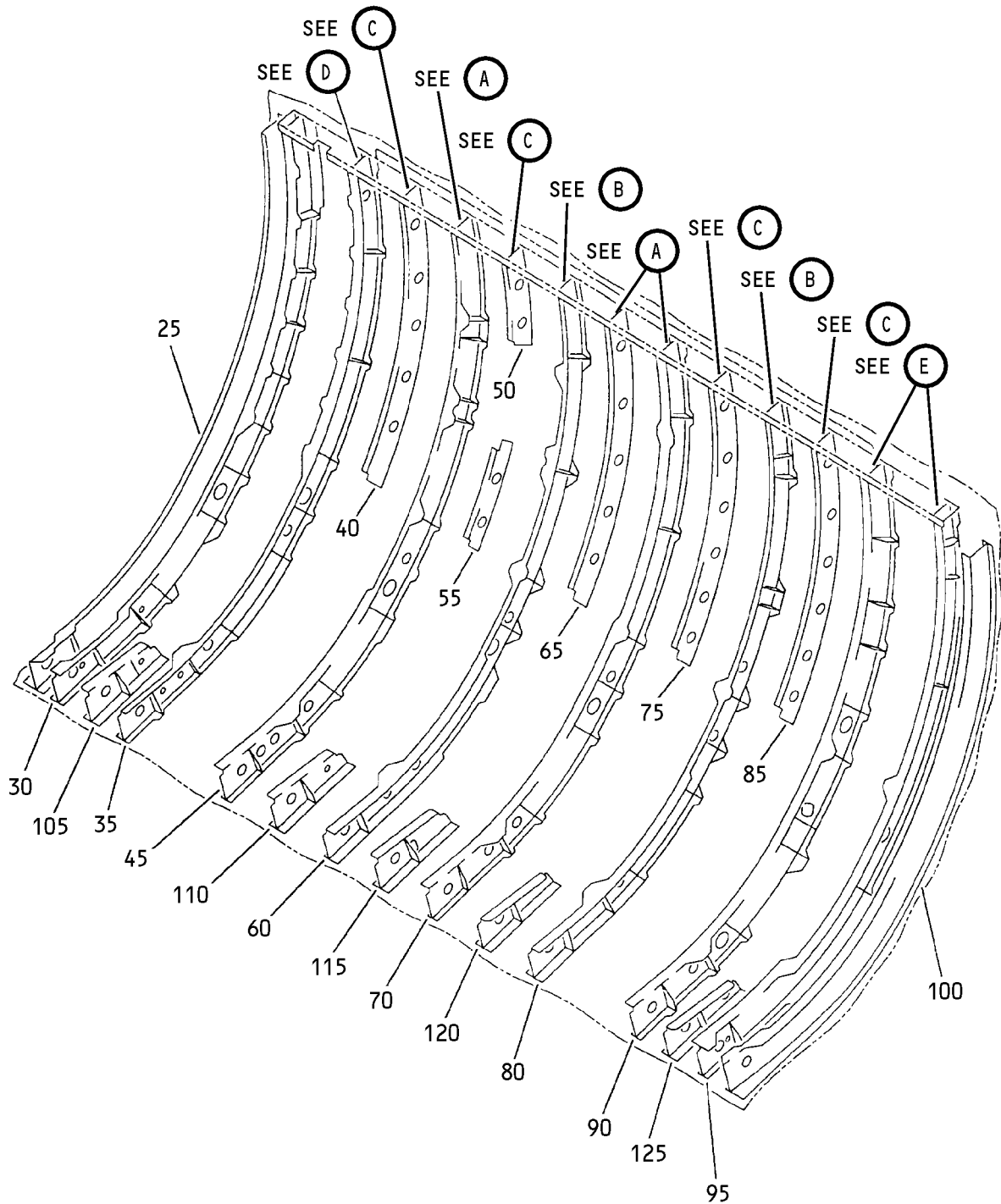
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Frame Assembly  
IPL Figure 17 (Sheet 1 of 3)

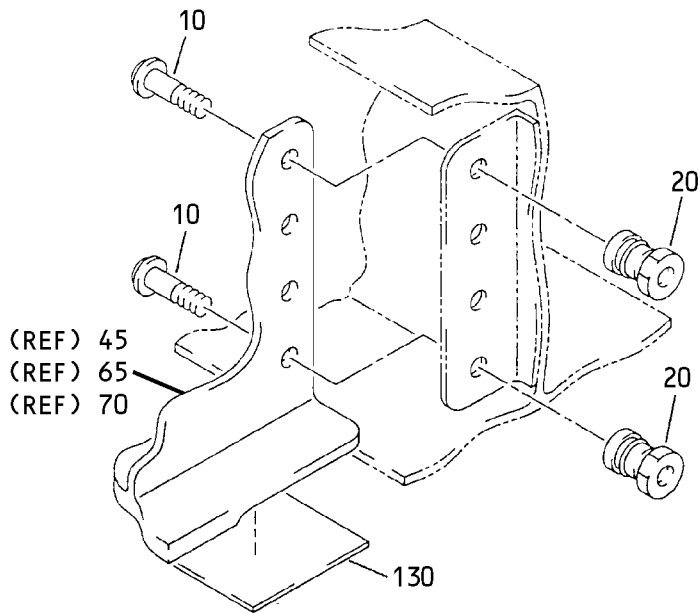
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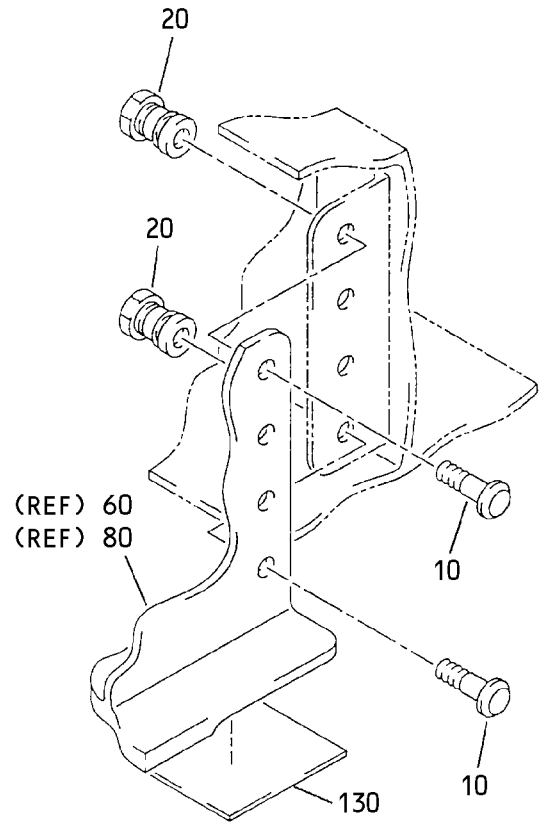
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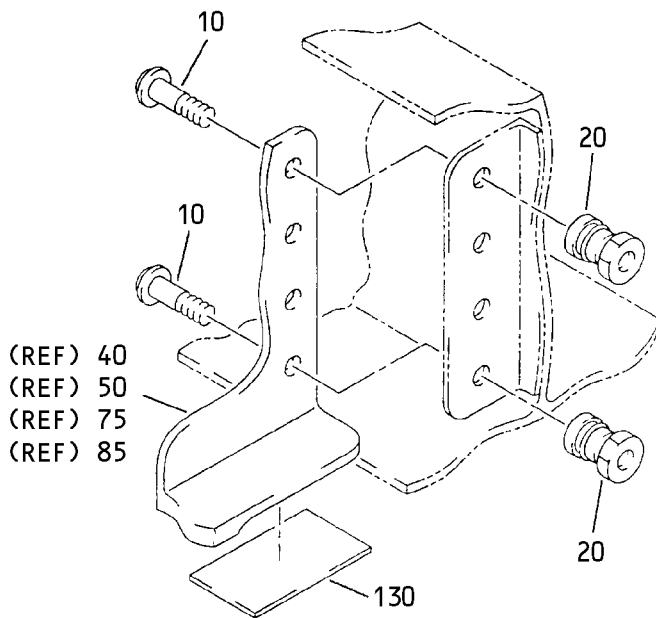
COMPONENT MAINTENANCE MANUAL



(A)



(B)



(C)

Frame Assembly  
IPL Figure 17 (Sheet 2 of 3)

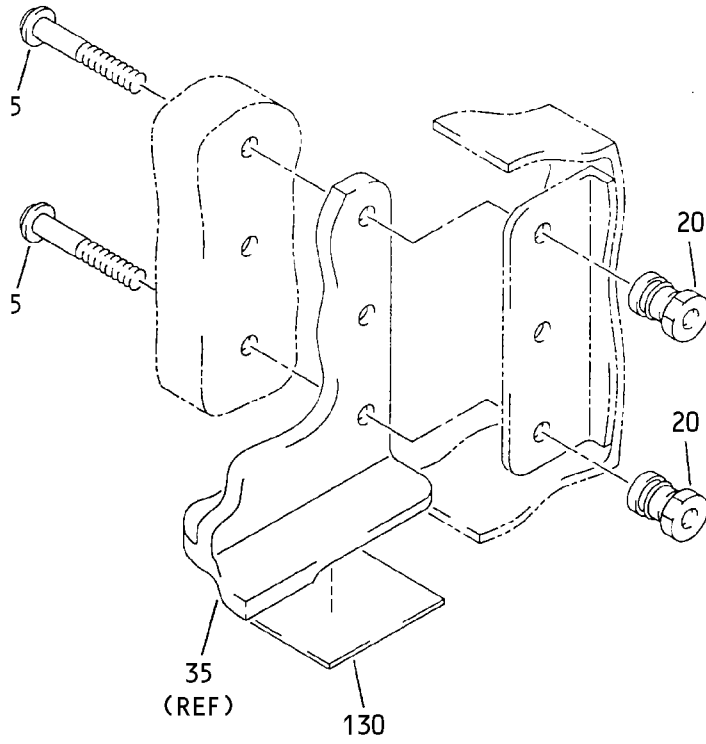
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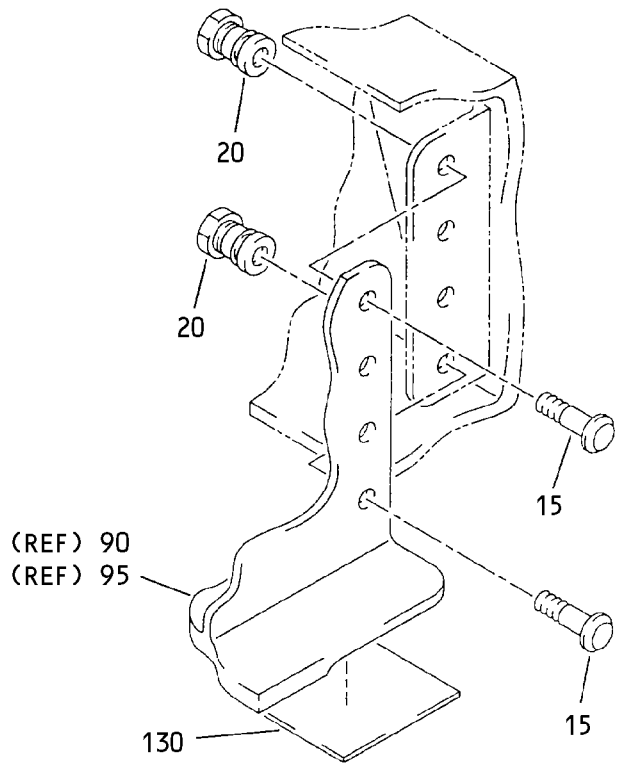
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D



E

Frame Assembly  
IPL Figure 17 (Sheet 3 of 3)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
17-											
-1A	142A6110-1										RF
5	HST10AG6-9										3
10	HST10AG6-2										36
15	HST10AG6-3										8
20	HST79CY6										47
25	142A6109-1										1
30	142A6108-5										
30A	142A6108-6										1
35	142A6107-3										1
40	142A6129-1										1
45	142A6106-5										1
50	142A6128-5										1
55	142A6128-7										1
60	142A6105-5										1
65	142A6127-1										1
70	142A6104-3										1
75	142A6126-1										1

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
17-											
80	142A6103-3		.								1
85	142A6125-1		.								1
90	142A6102-3		.								1
95	142A6101-9		.								1
100	142A6100-1		.								1
105	142A6124-1		.								1
110	142A6123-1		.								1
115	142A6122-3		.								1
120	142A6121-1		.								1
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130	BACS40R008A		.								AR
											(SIZE DETERMINED ON INST)

-Item not Illustrated

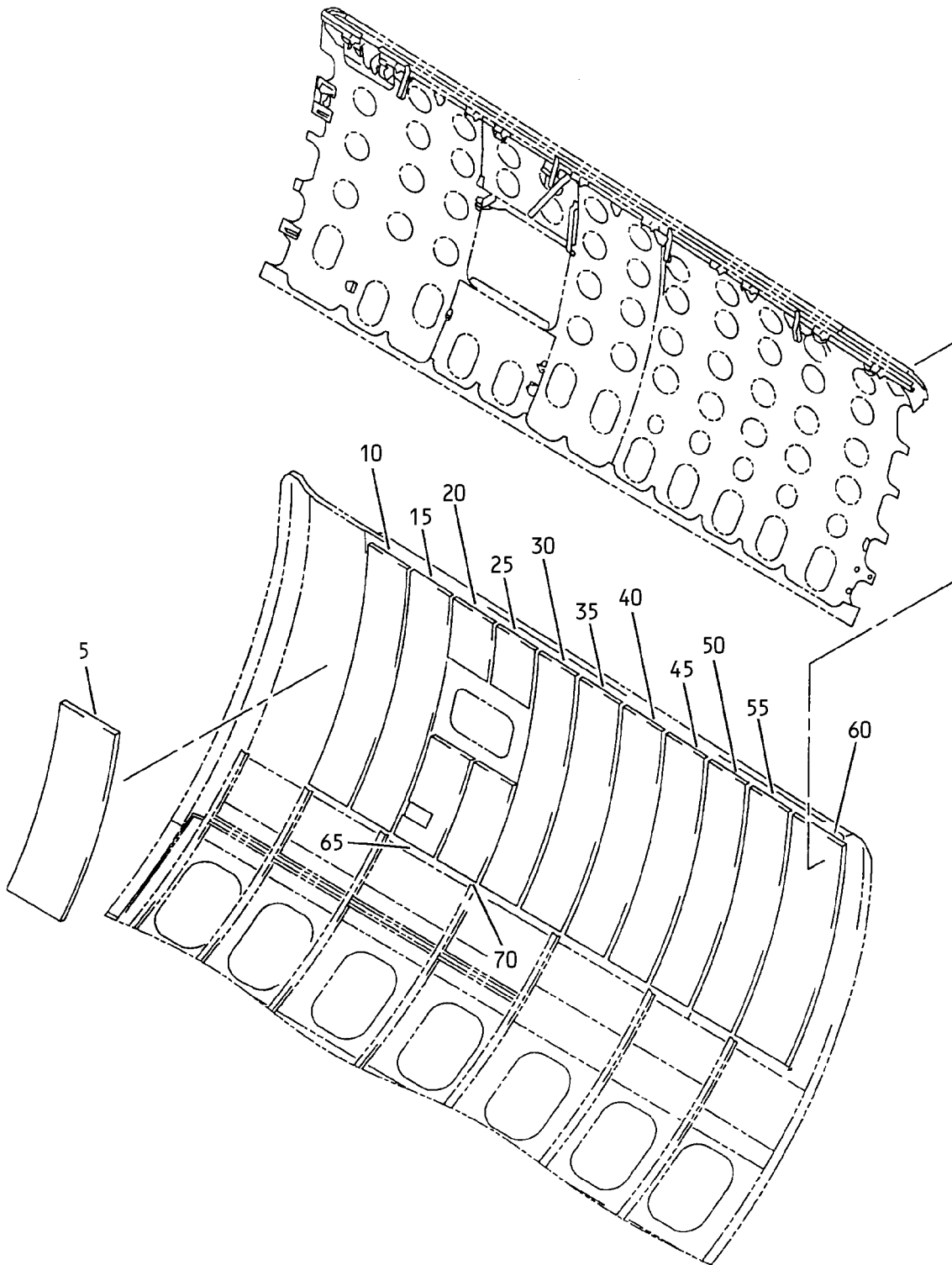
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Insulation Blanket Assembly  
IPL Figure 18

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
18-											
-1A	411A4810-1										RF
5	411A4901-2964										1
10	411A4901-2963										1
15	411A4901-2962										1
20	411A4901-2960										1
25	411A4901-2958										1
30	411A4901-2957										1
35	411A4901-2956										1
40	411A4901-2955										1
45	411A4901-2954										1
50	411A4901-2953										1
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65	411A4901-2961										1
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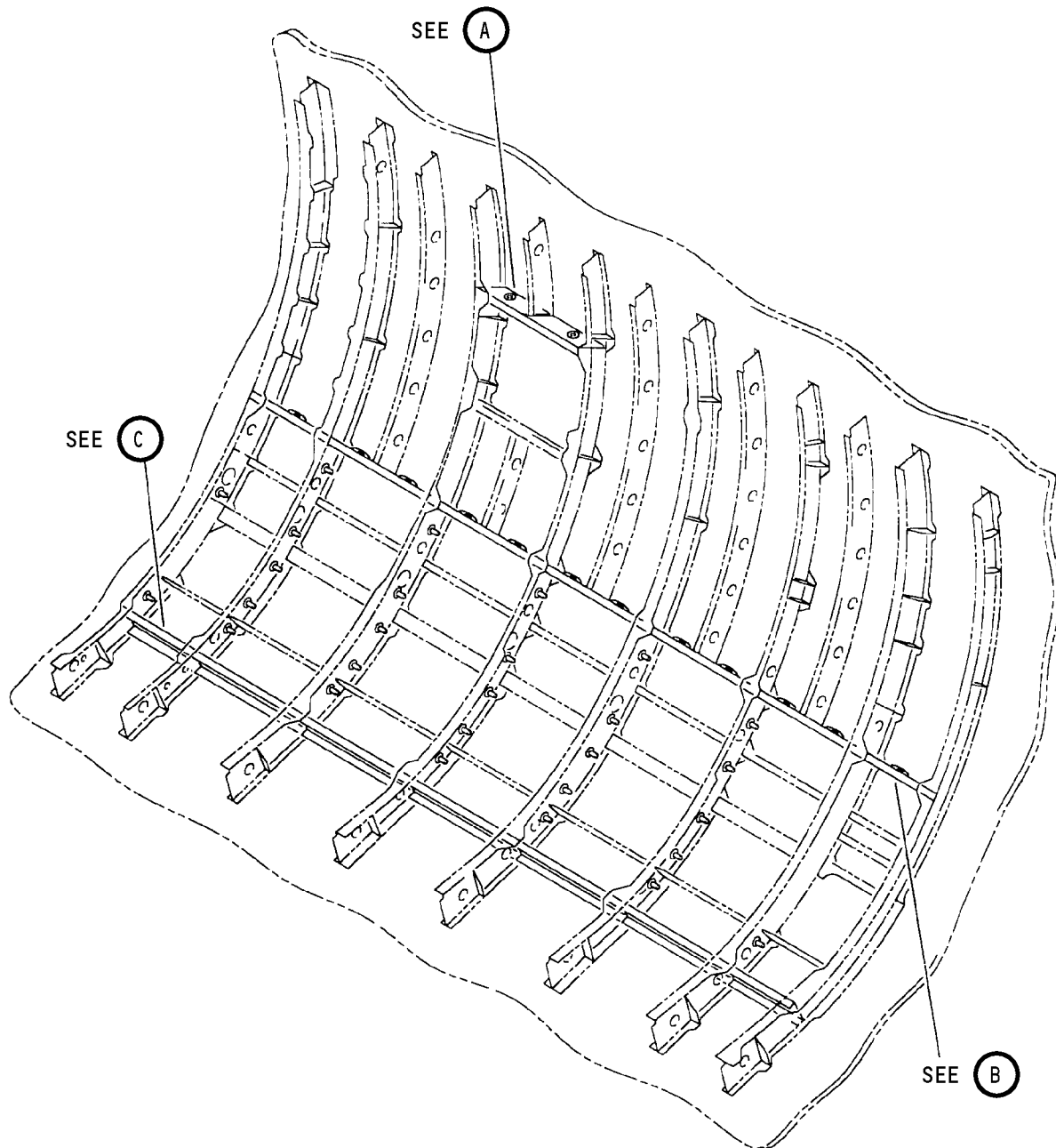
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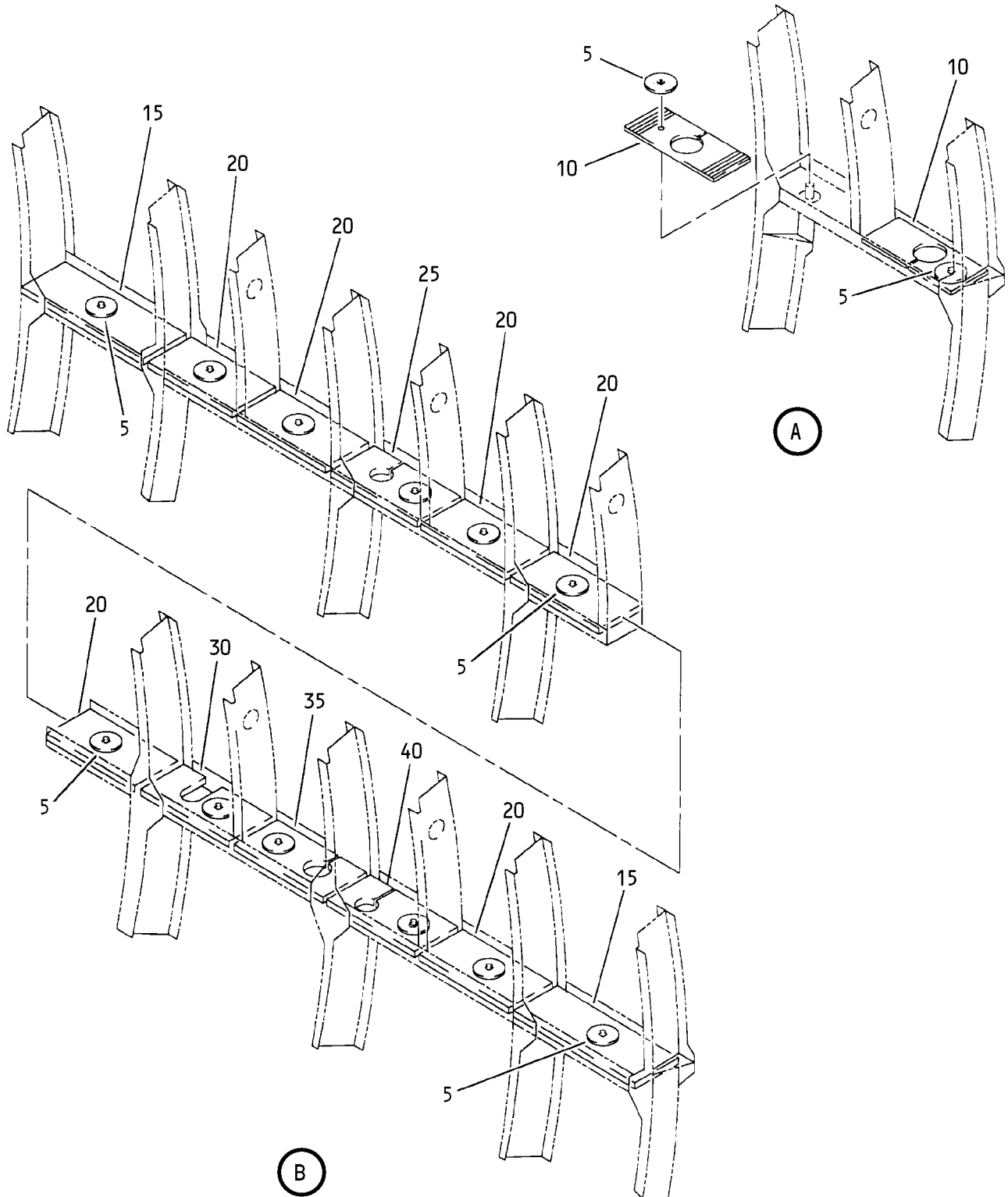
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Support Tray Installation  
IPL Figure 19 (Sheet 1 of 3)

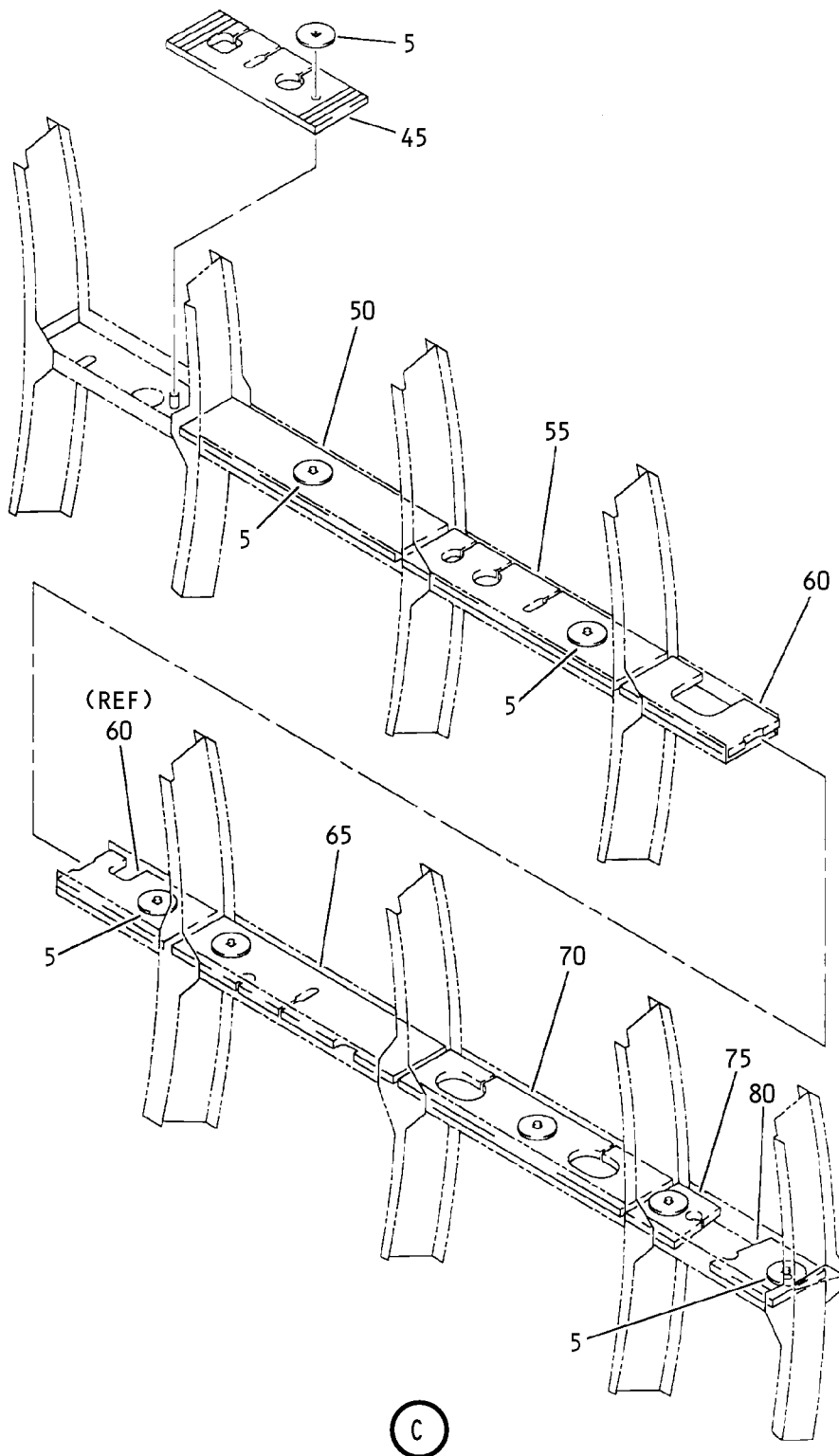
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Support Tray Installation  
IPL Figure 19 (Sheet 2 of 3)

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Support Tray Installation  
IPL Figure 19 (Sheet 3 of 3)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
19-											
-1A	411A4413-2										RF
5	2055300										22
10	411A4412-22										2
15	411A4412-26										2
20	411A4412-27										6
25	411A4412-28										1
30	411A4412-29										1
35	411A4412-30										1
40	411A4412-31										1
45	411A4412-32										1
50	411A4412-33										1
55	411A4412-34										1
60	411A4412-35										1
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75	411A4412-38										1
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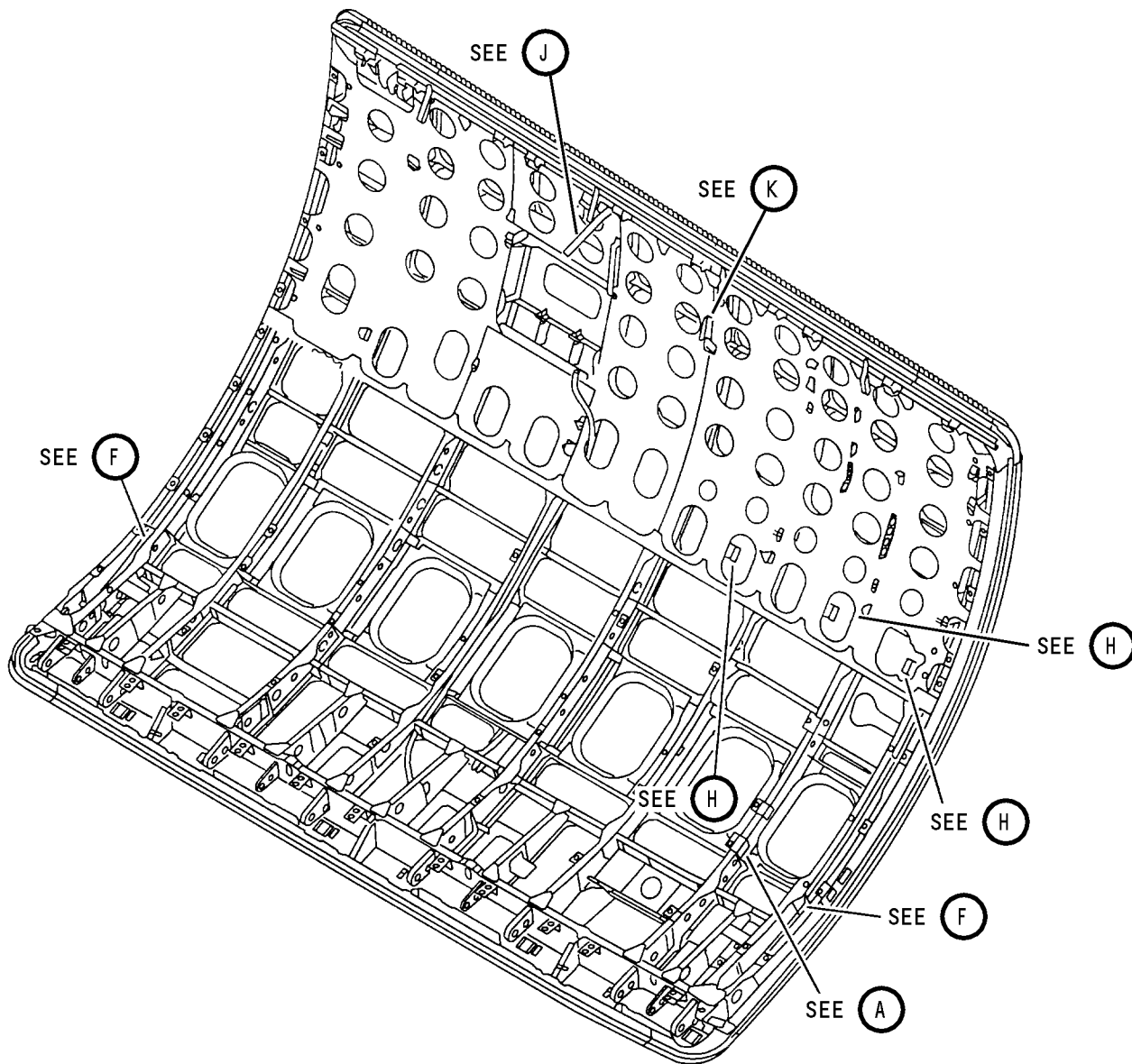
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Hydraulic System Bracket Assembly  
IPL Figure 20 (Sheet 1 of 5)

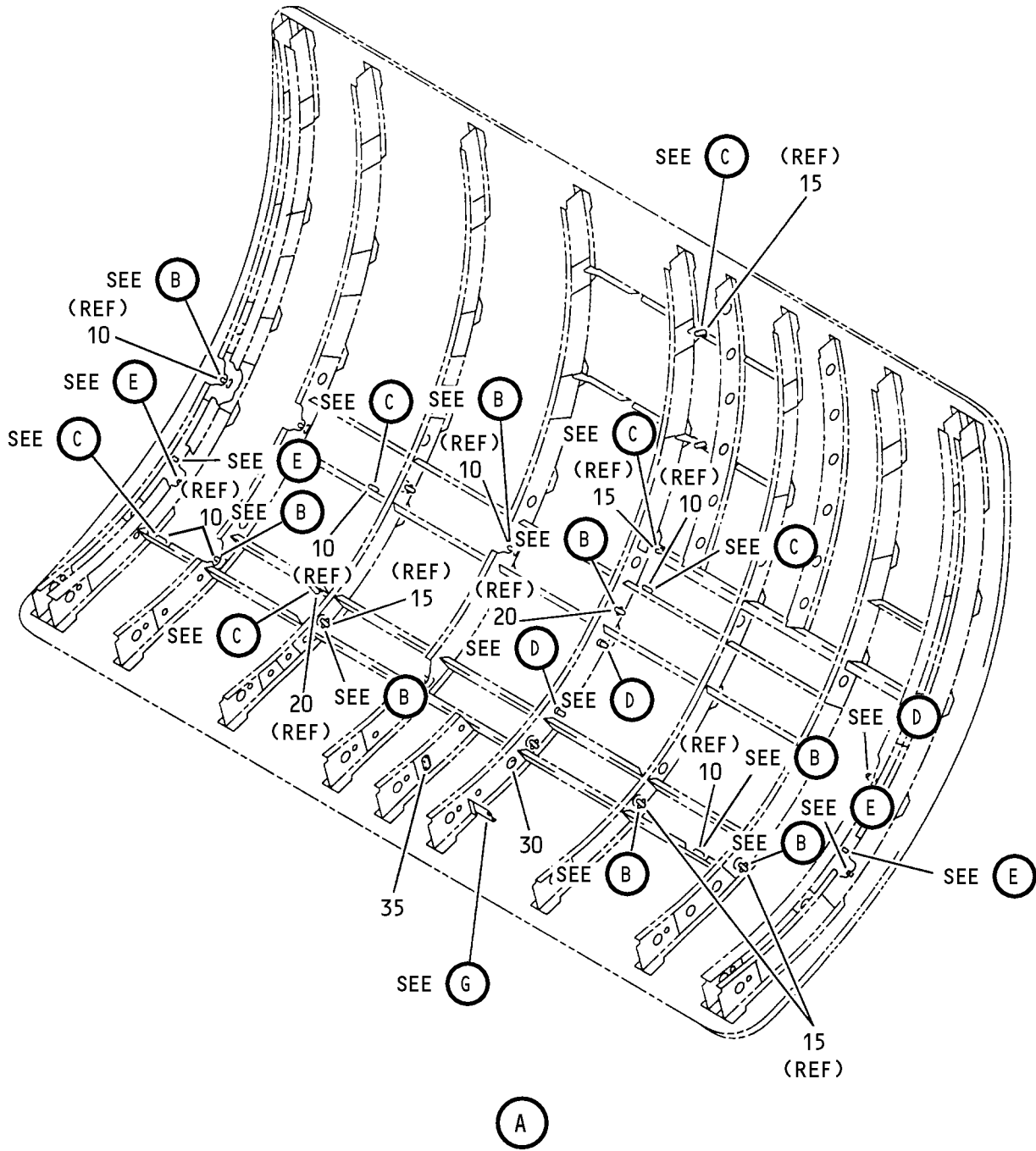
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Hydraulic System Bracket Assembly  
IPL Figure 20 (Sheet 2 of 5)

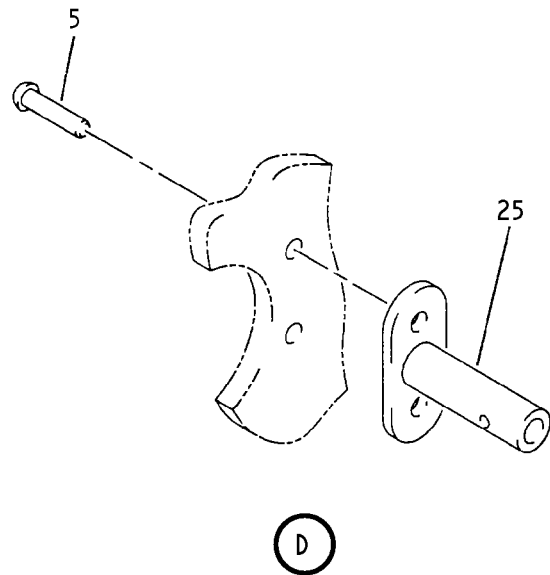
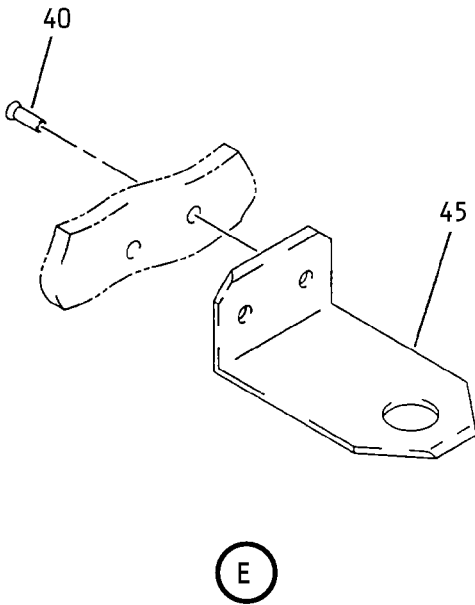
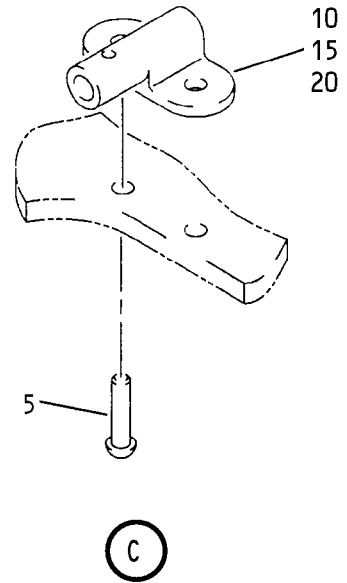
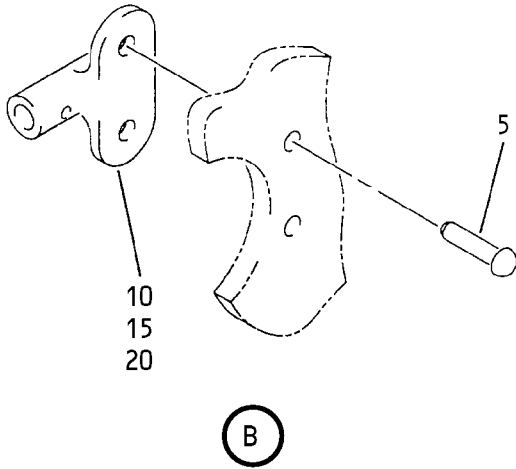
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Hydraulic System Bracket Assembly  
IPL Figure 20 (Sheet 3 of 5)

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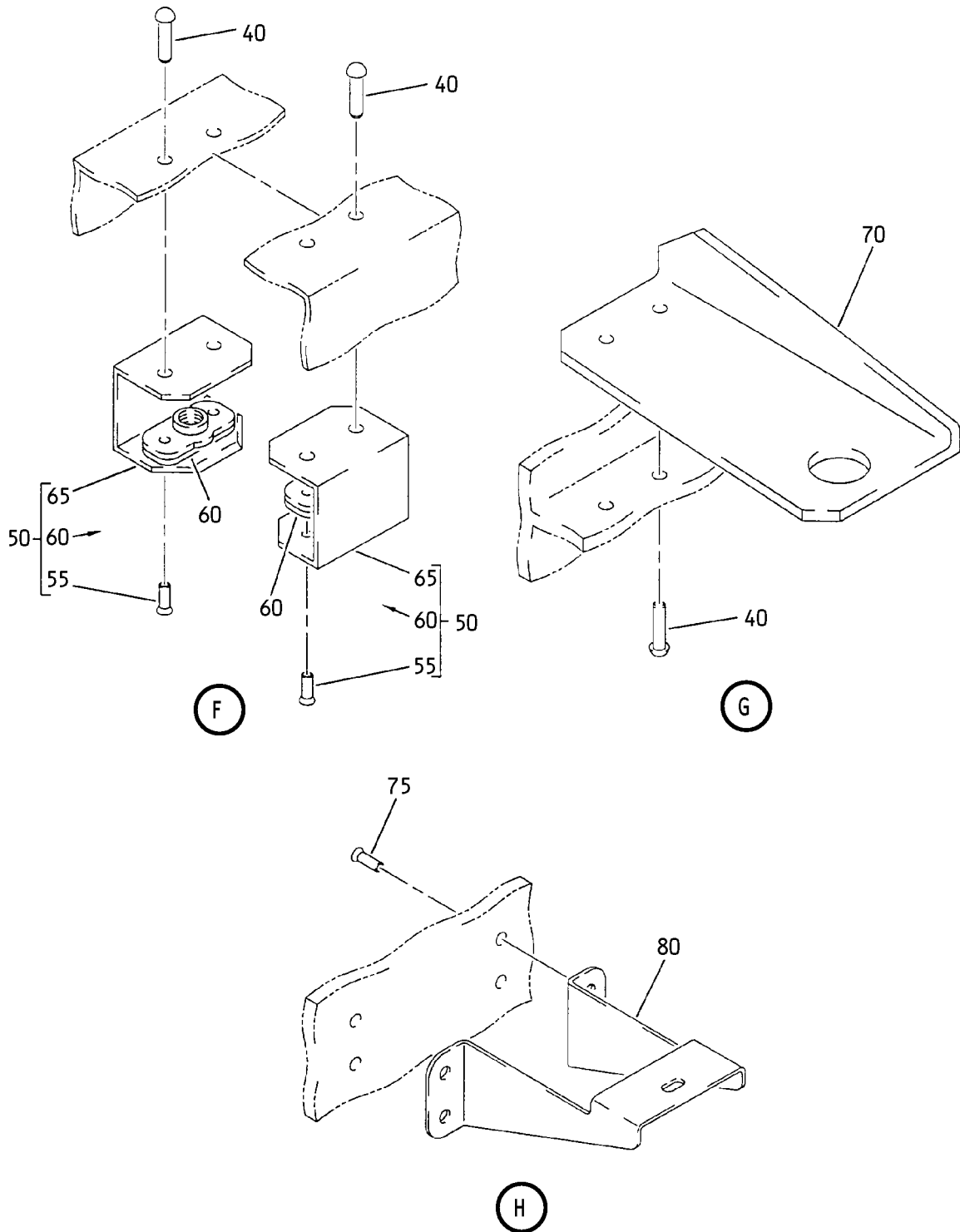
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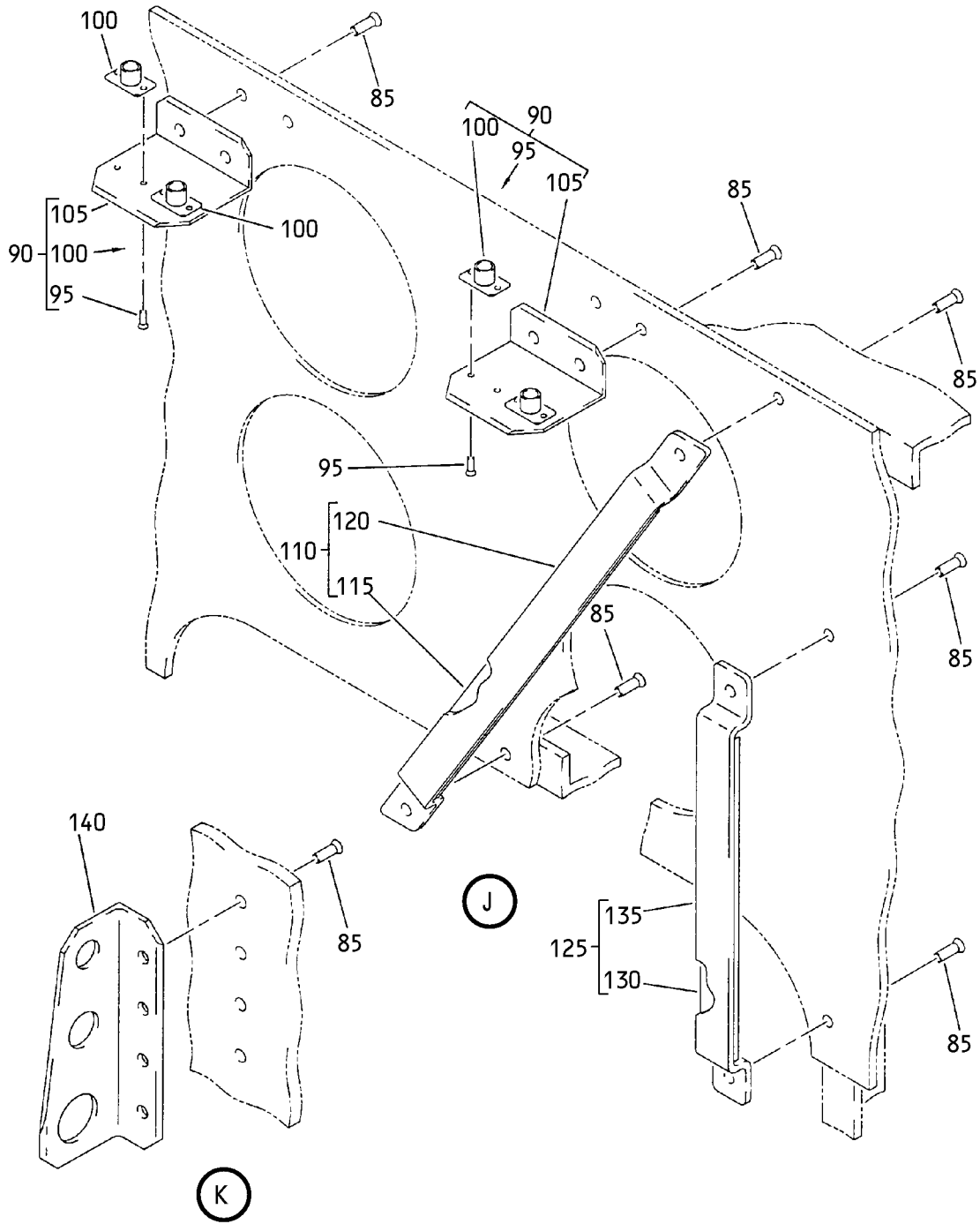
COMPONENT MAINTENANCE MANUAL



Hydraulic System Bracket Assembly  
IPL Figure 20 (Sheet 4 of 5)

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Hydraulic System Bracket Assembly  
IPL Figure 20 (Sheet 5 of 5)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
20-											
-1A	142A6293-1										RF
5	BACR15BB3DC										44
10	WSI332-6										9
15	WSI332-4										8
20	WSI332-8										2
25	WSI4-12										3
30	BACG20ZE000550										1
35	BACG20ZC000677										1
40	BACR15BB4DC										18
45	142A6287-31										3
47	142A6287-53										1
50	142A6287-33										4
55	MS20426AD3										2
60	BRFM20C3D										1
65	142A6287-35										1
70	142A6287-29										1
75	BACR15BB5DC										12
80	142A6287-49										3
85	BACR15BB6DC										12

-Item not Illustrated

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
20-											
90	142A6287-5		.								2
95	BACR15BA3AD		.	.							4
100	BRFM20C4D		.	.							2
105	142A6287-6		.	.							1
110	142A6291-1		.								1
115	142A6295-1		.	.							1
120	142A6294-1		.	.							1
125	142A6291-3		.								1
130	142A6295-3		.	.							1
135	142A6294-3		.	.							1
140	142A6287-7		.								1

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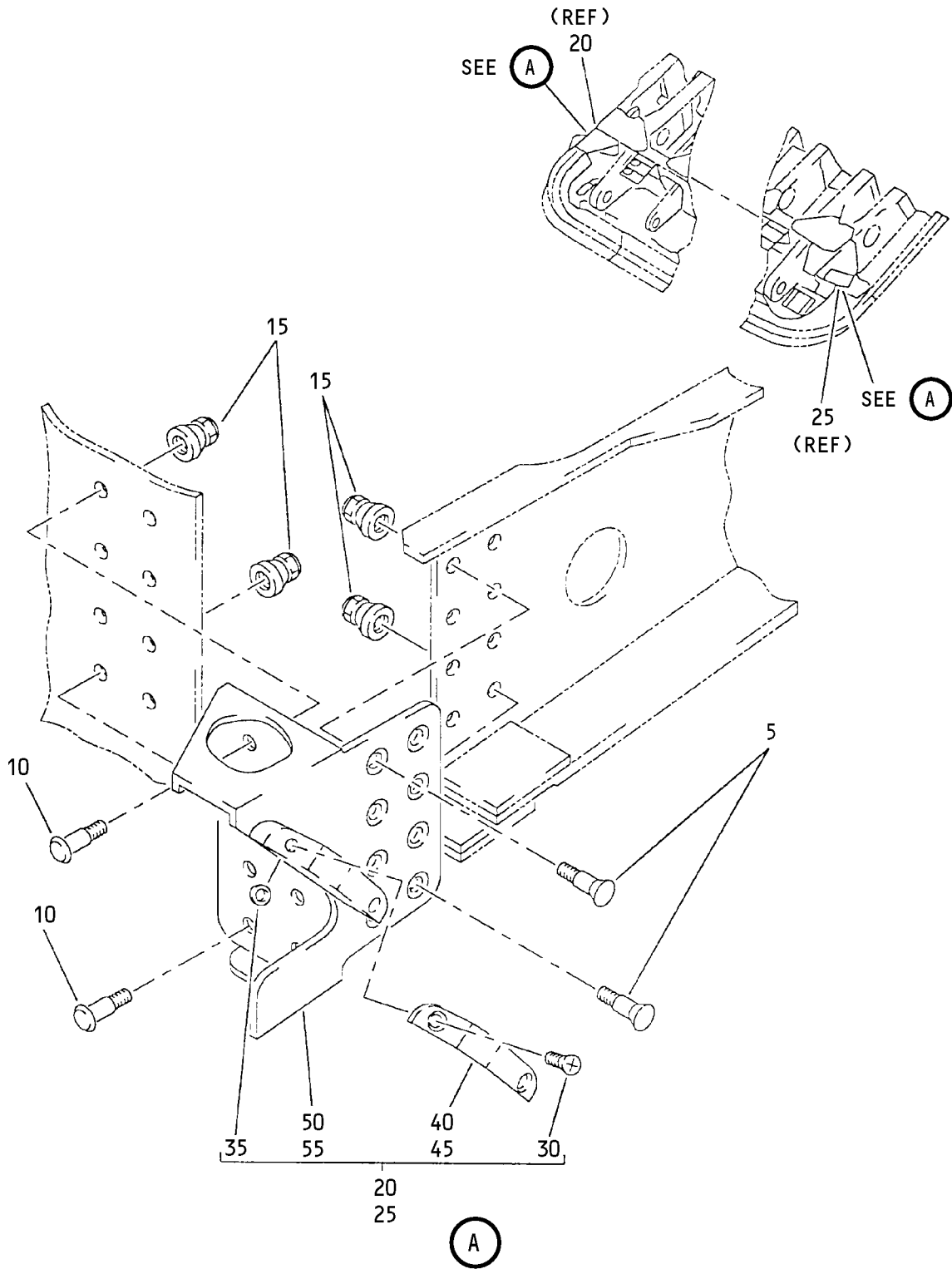
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Centering Guide Assembly  
IPL Figure 21

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
21-											
-1A	142A6190-1										RF
5	BACB30YP8K6										16
10	HST10AG8-6										16
15	HST79CY8										32
20	142A6191-1										1
25	142A6191-3										1
30	NAS8703-7										2
35	SL4113-3CDBAC										2
40	142A6193-1										1
45	142A6193-3										1
50	142A6192-1										1
55	142A6192-3										1

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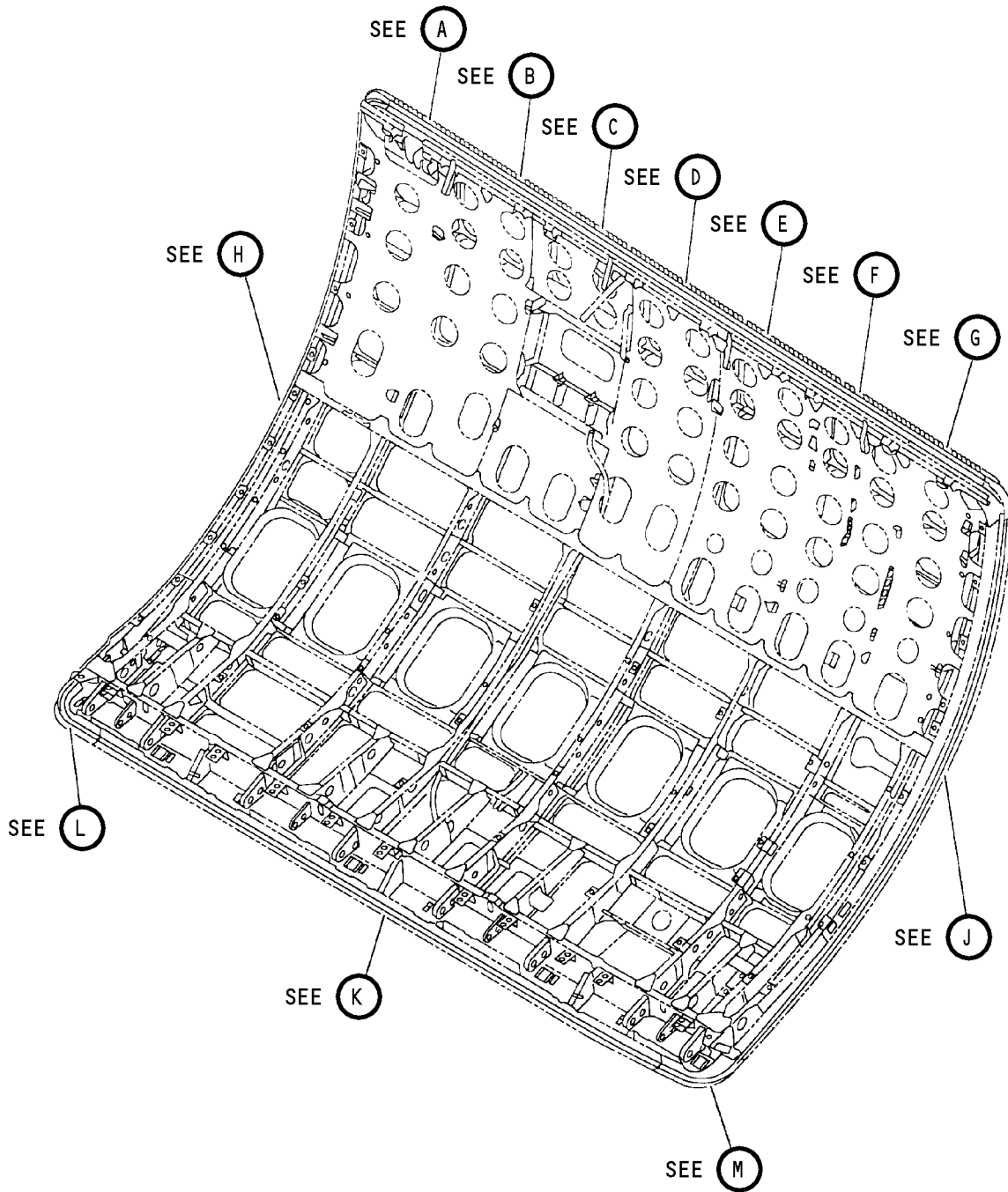
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Seal Retainer Assembly  
IPL Figure 22 (Sheet 1 of 12)

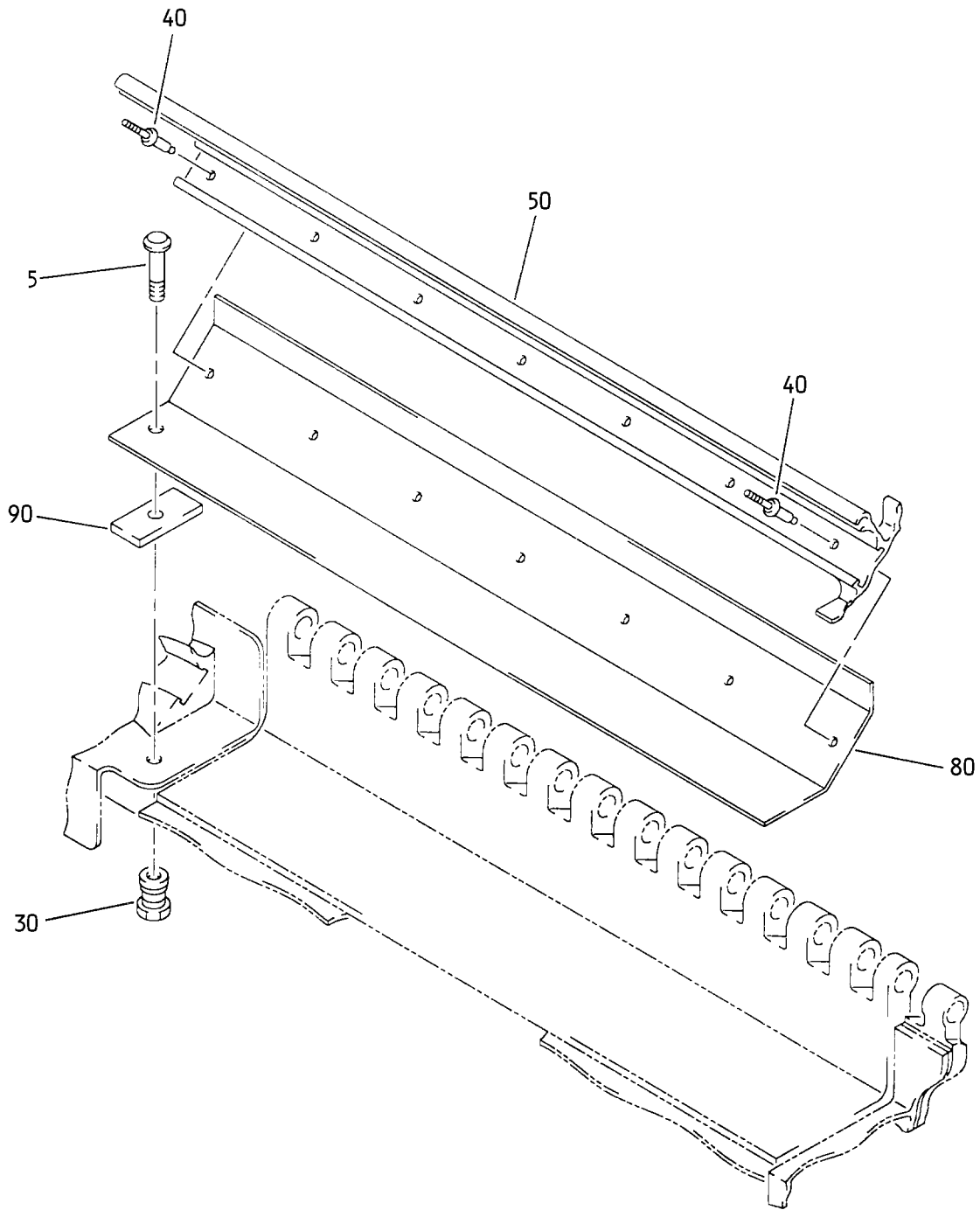
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COMPONENT MAINTENANCE MANUAL



A

Seal Retainer Assembly  
IPL Figure 22 (Sheet 2 of 12)

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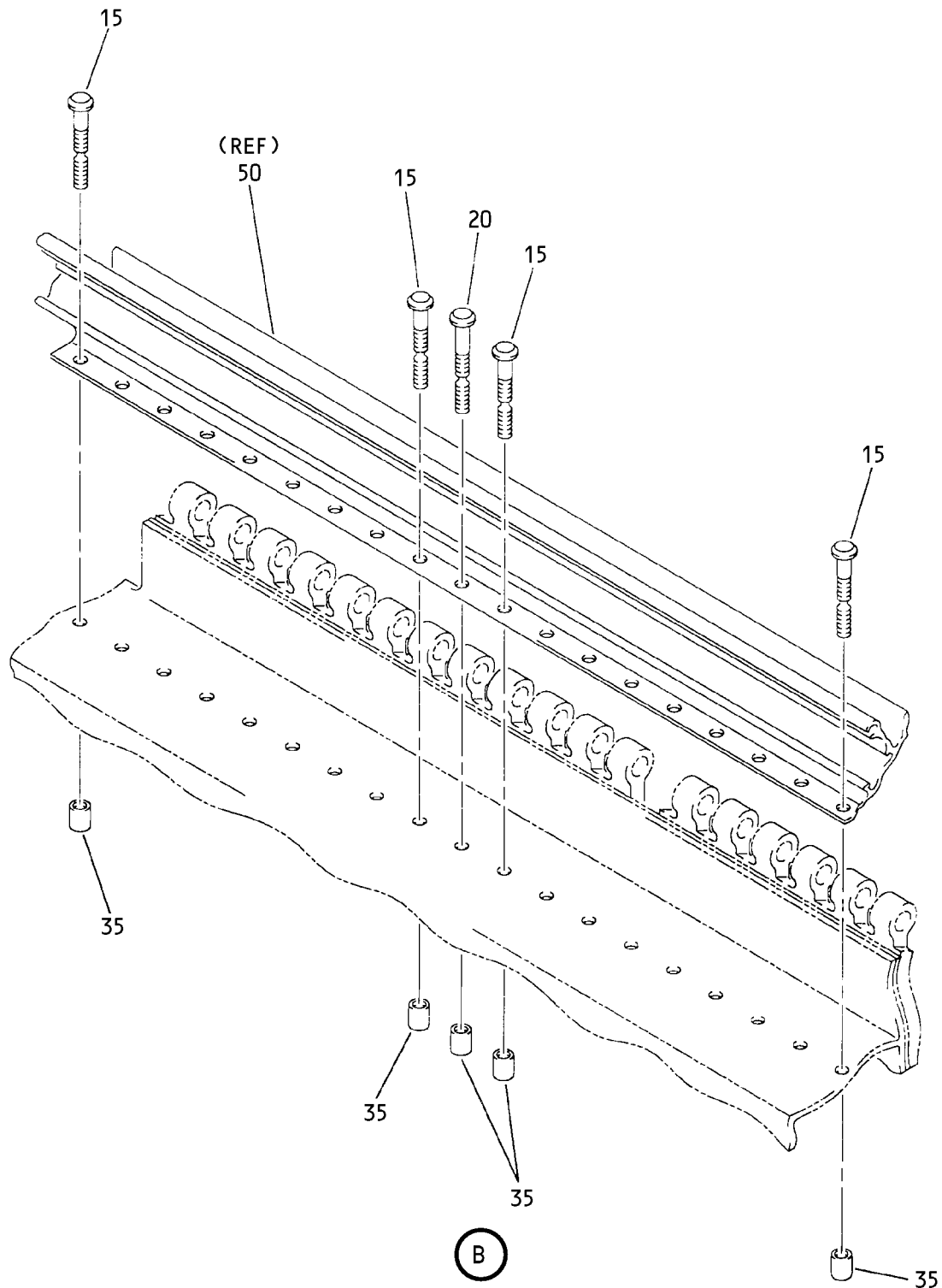
ILLUSTRATED PARTS LIST

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Seal Retainer Assembly  
IPL Figure 22 (Sheet 3 of 12)

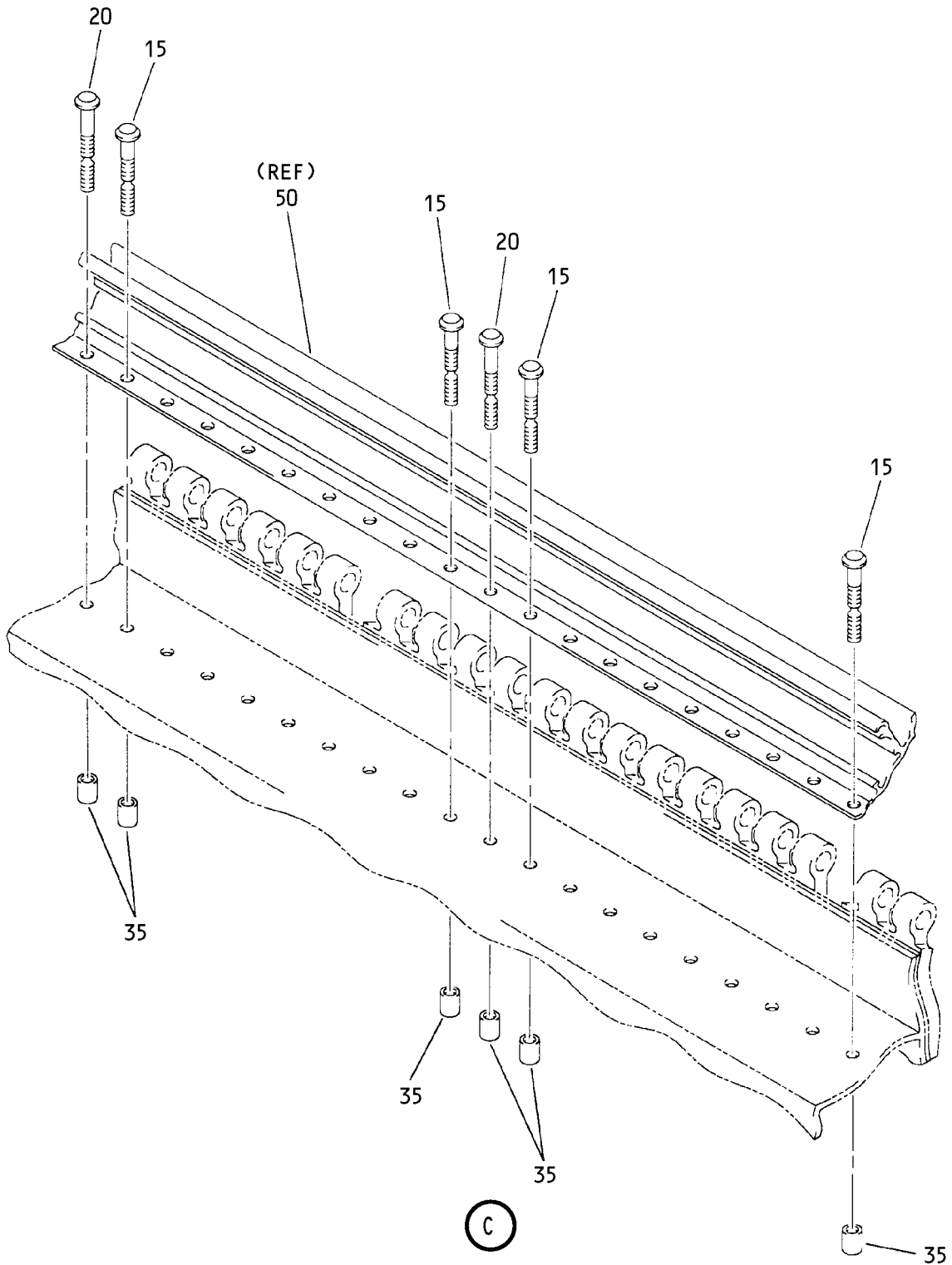
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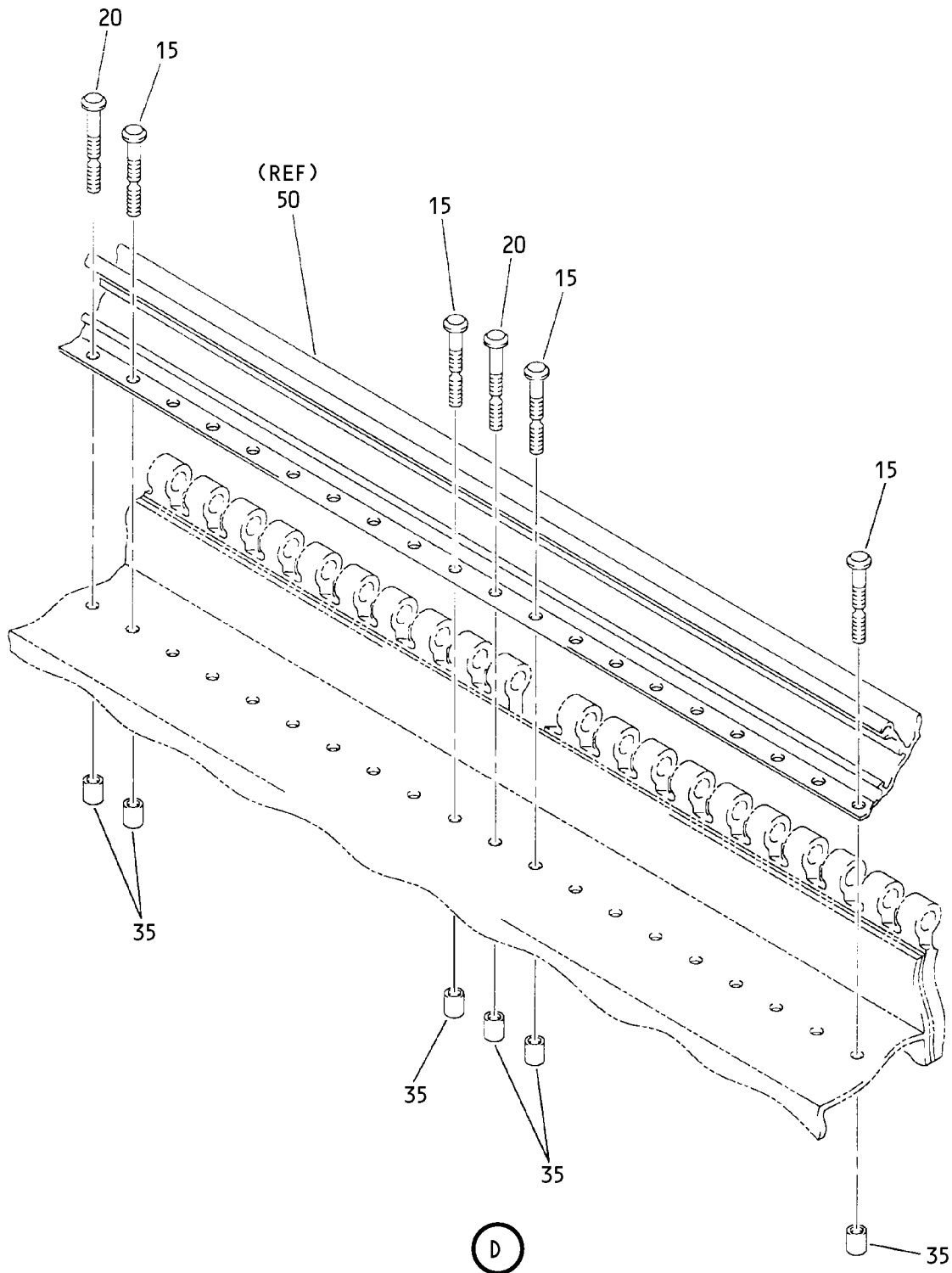
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Seal Retainer Assembly  
IPL Figure 22 (Sheet 4 of 12)

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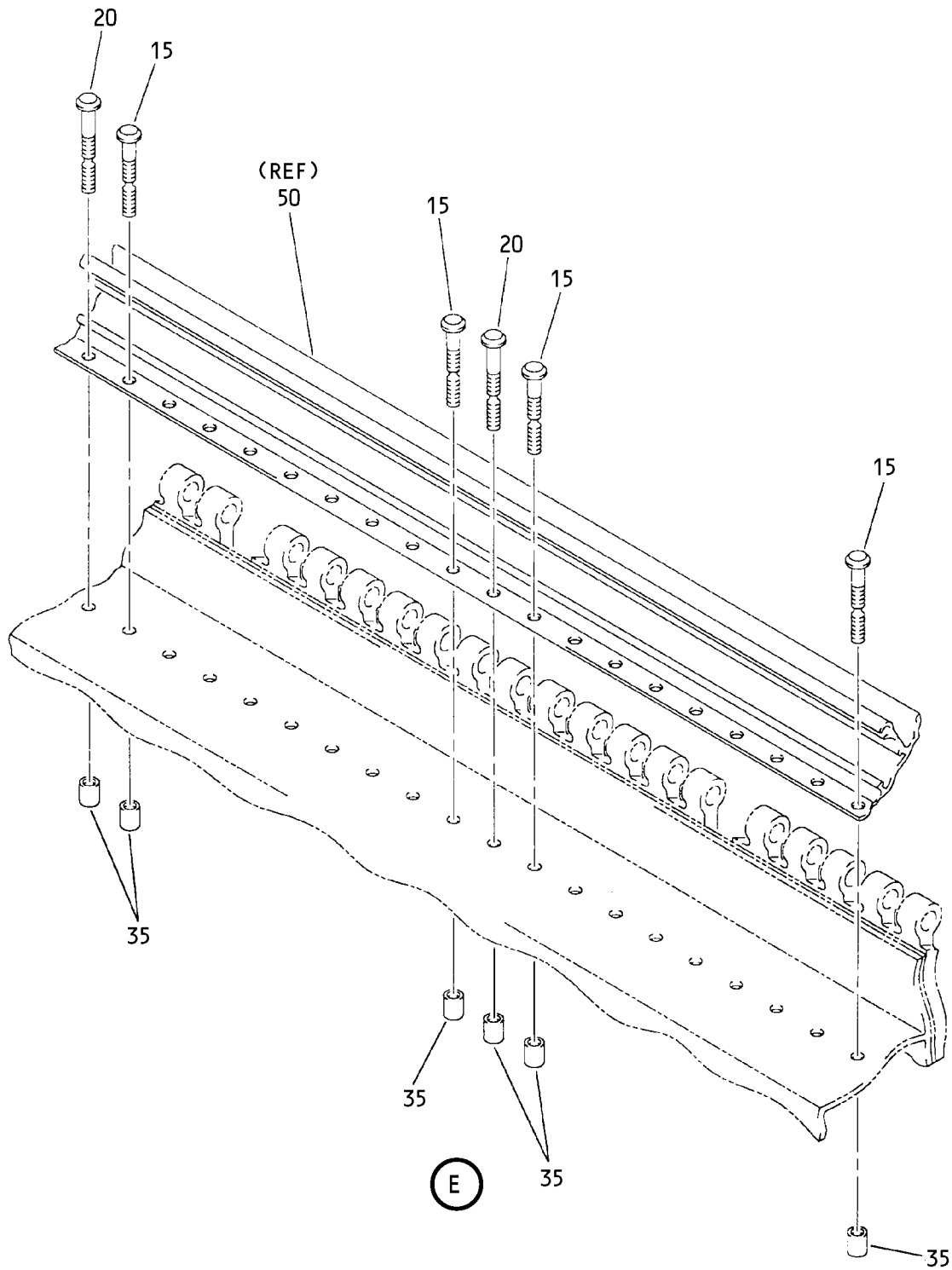
COMPONENT MAINTENANCE MANUAL



Seal Retainer Assembly  
IPL Figure 22 (Sheet 5 of 12)

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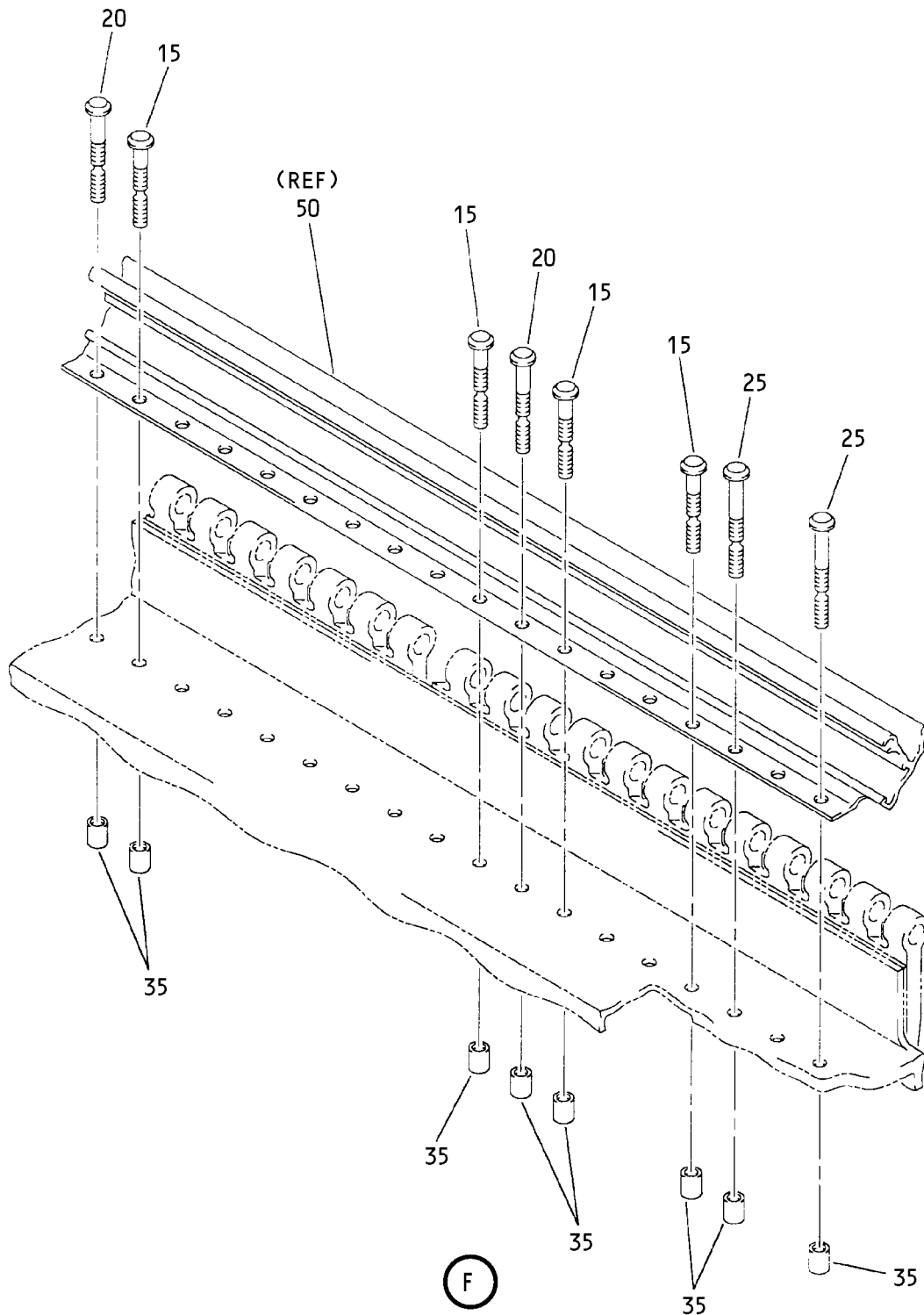
COMPONENT MAINTENANCE MANUAL



Seal Retainer Assembly  
IPL Figure 22 (Sheet 6 of 12)

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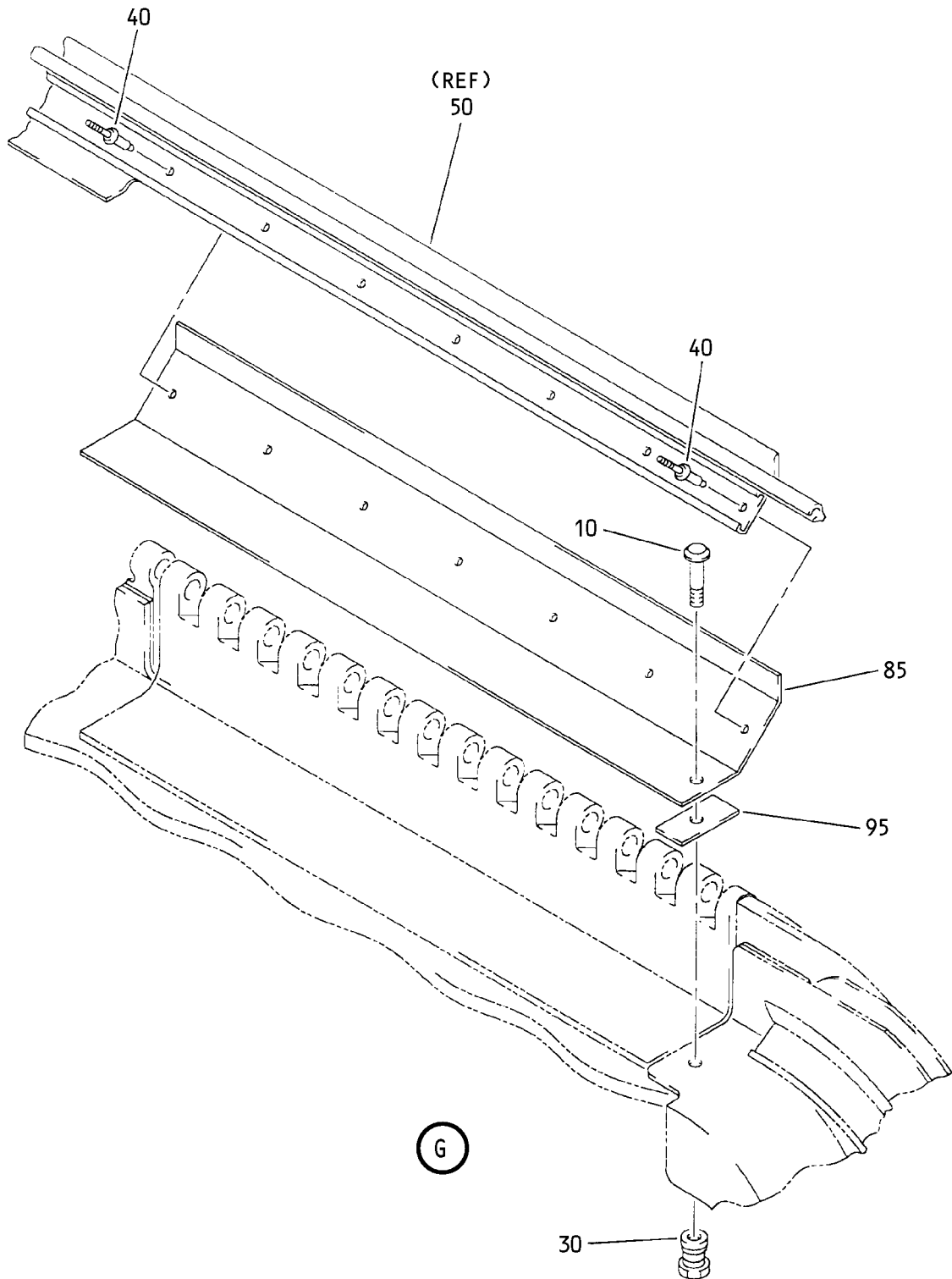
COMPONENT MAINTENANCE MANUAL



Seal Retainer Assembly  
IPL Figure 22 (Sheet 7 of 12)

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Seal Retainer Assembly  
IPL Figure 22 (Sheet 8 of 12)

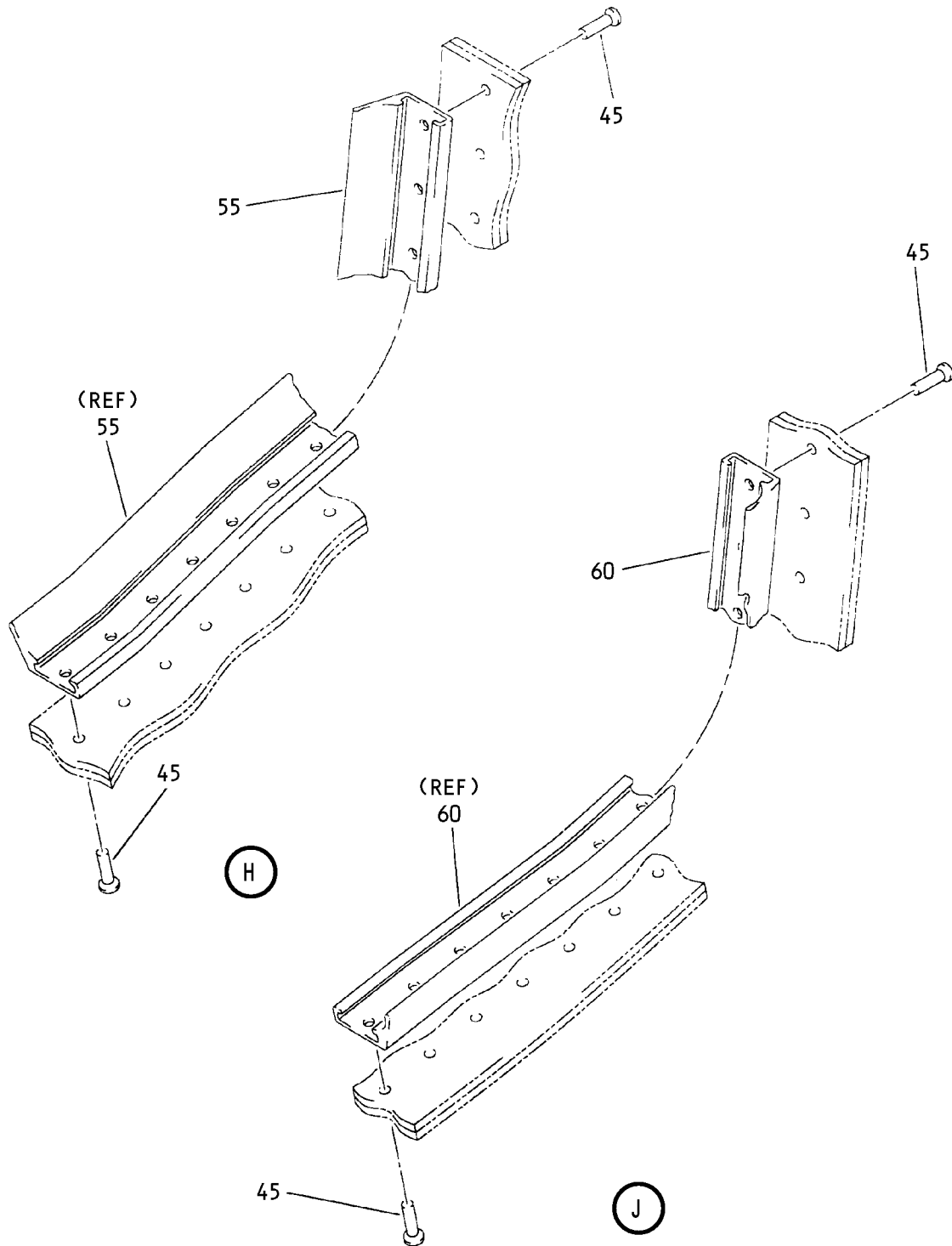
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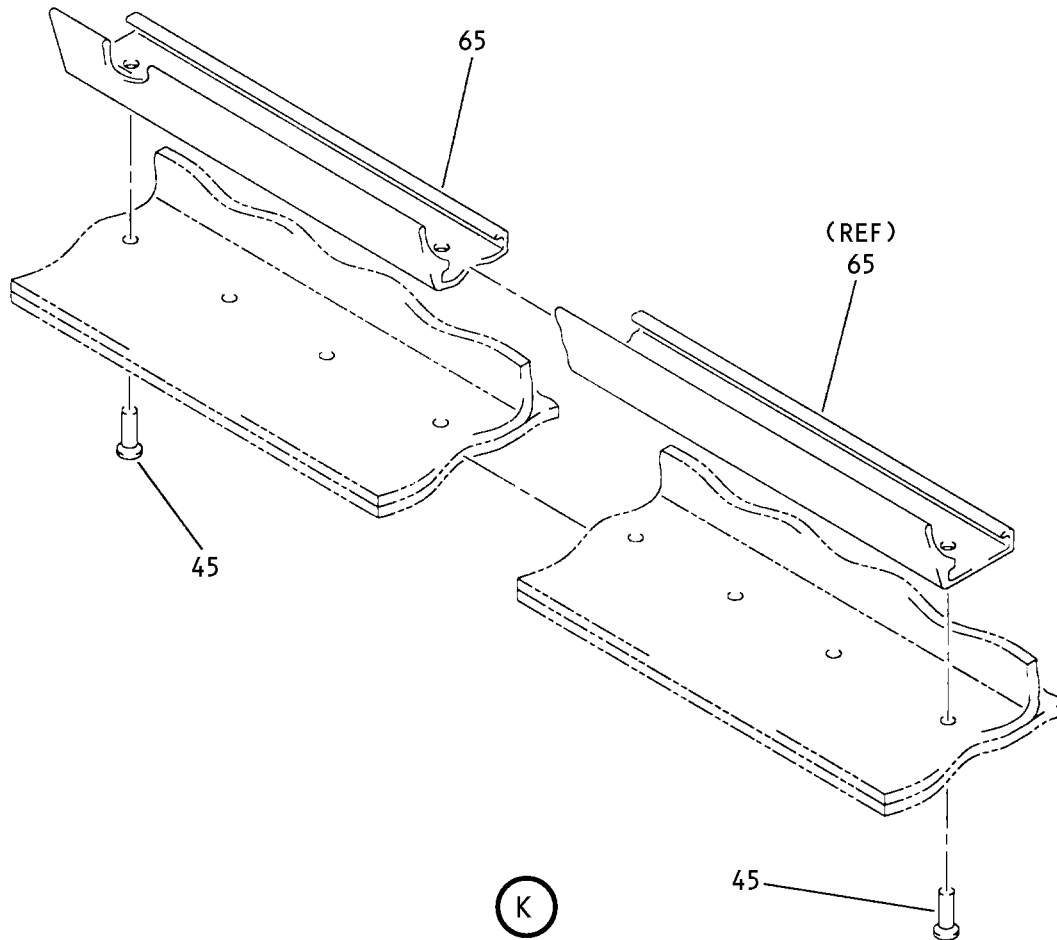
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Seal Retainer Assembly  
IPL Figure 22 (Sheet 9 of 12)

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Seal Retainer Assembly  
IPL Figure 22 (Sheet 10 of 12)

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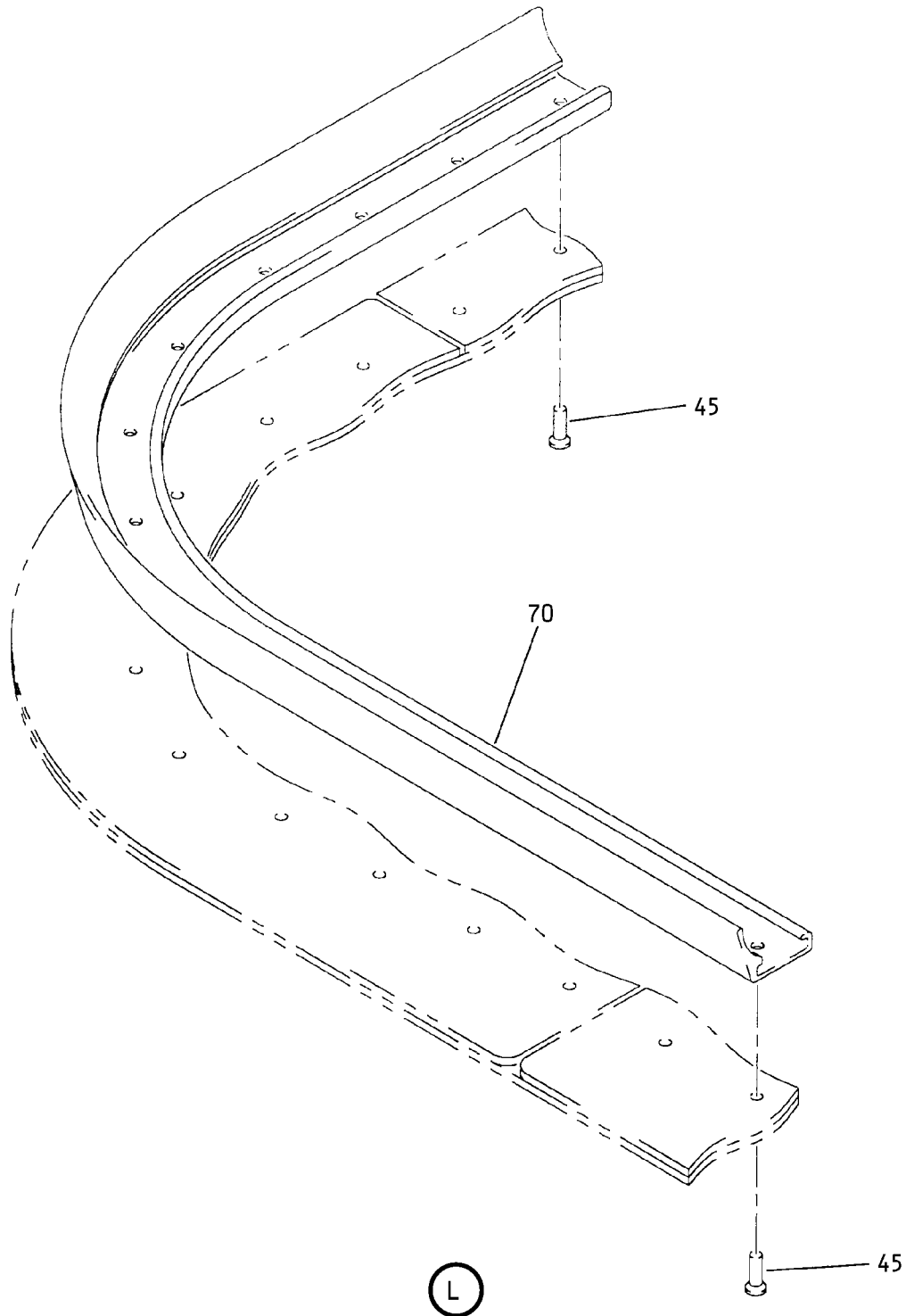
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Seal Retainer Assembly  
IPL Figure 22 (Sheet 11 of 12)

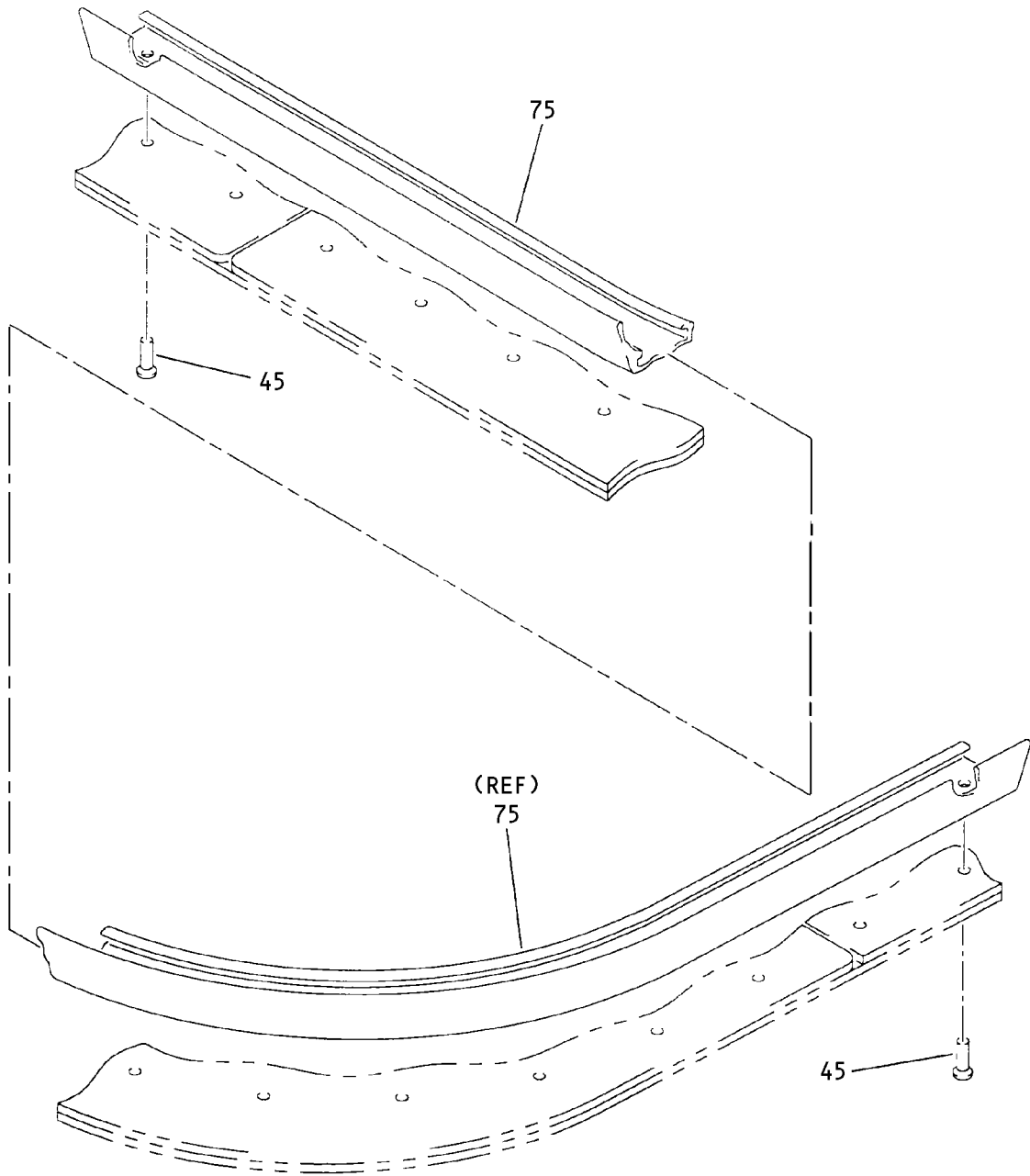
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Seal Retainer Assembly  
IPL Figure 22 (Sheet 12 of 12)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
22-											
-1A	142A6410-1										RF
5	HST10AG6-6										1
10	HST10AG6-7										1
15	BACB30UB6K3										85
20	BACB30UB6K4										9
25	BACB30UB6K5										3
30	HST79CY6										2
35	2TCC06										97
40	AF3253-6-2B										14
45	BACR15GF5D										243
50	142A6411-11										1
55	142A6411-9										1
60	142A6411-7										1
65	142A6411-5										1
70	142A6411-3										1
75	142A6411-1										1

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
22-											
80	142A6412-3		.								1
85	142A6412-1		.								1
90	BACS40R010D013P		.								1
95	BACS40R011D012P		.								1

-Item not Illustrated

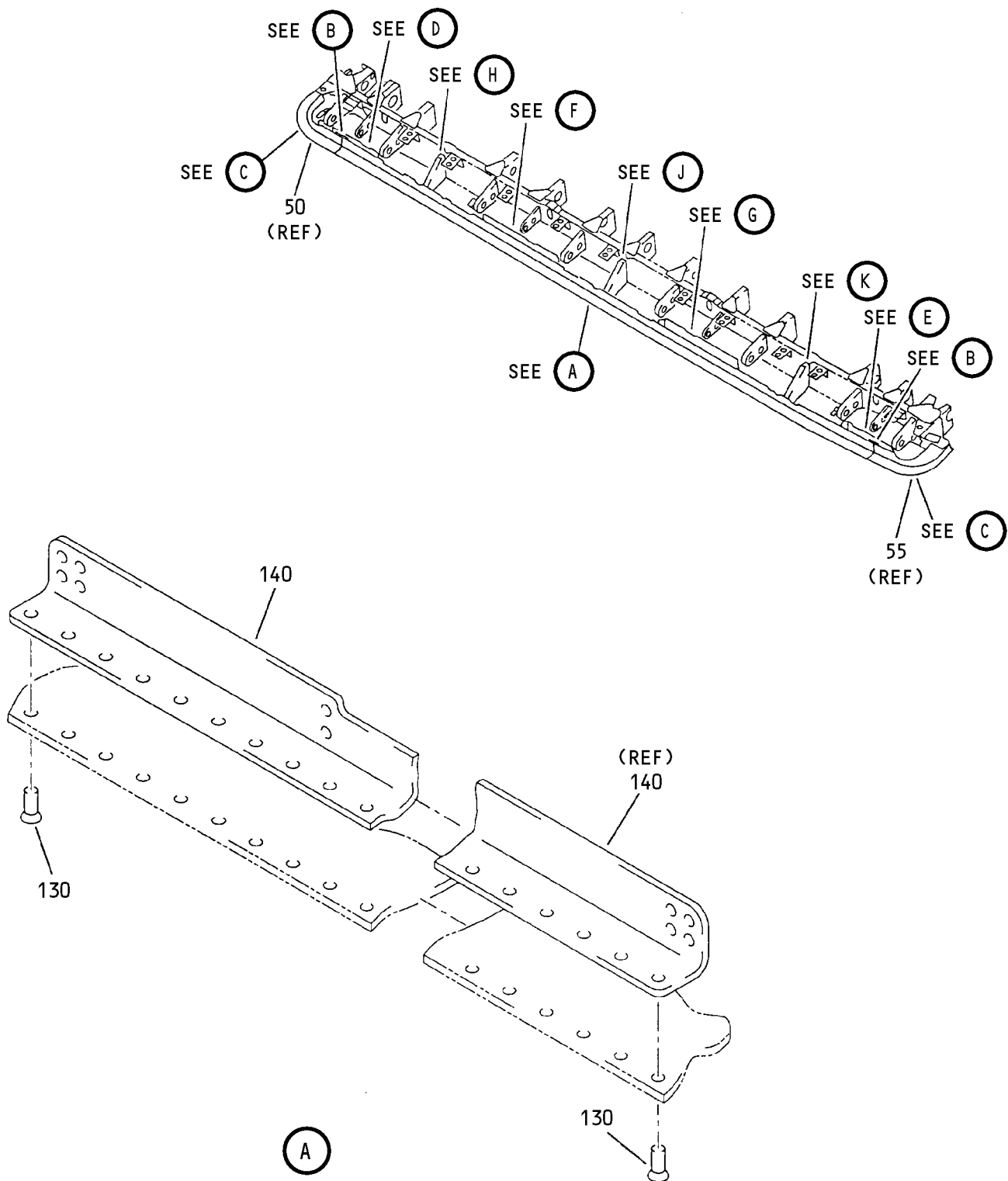
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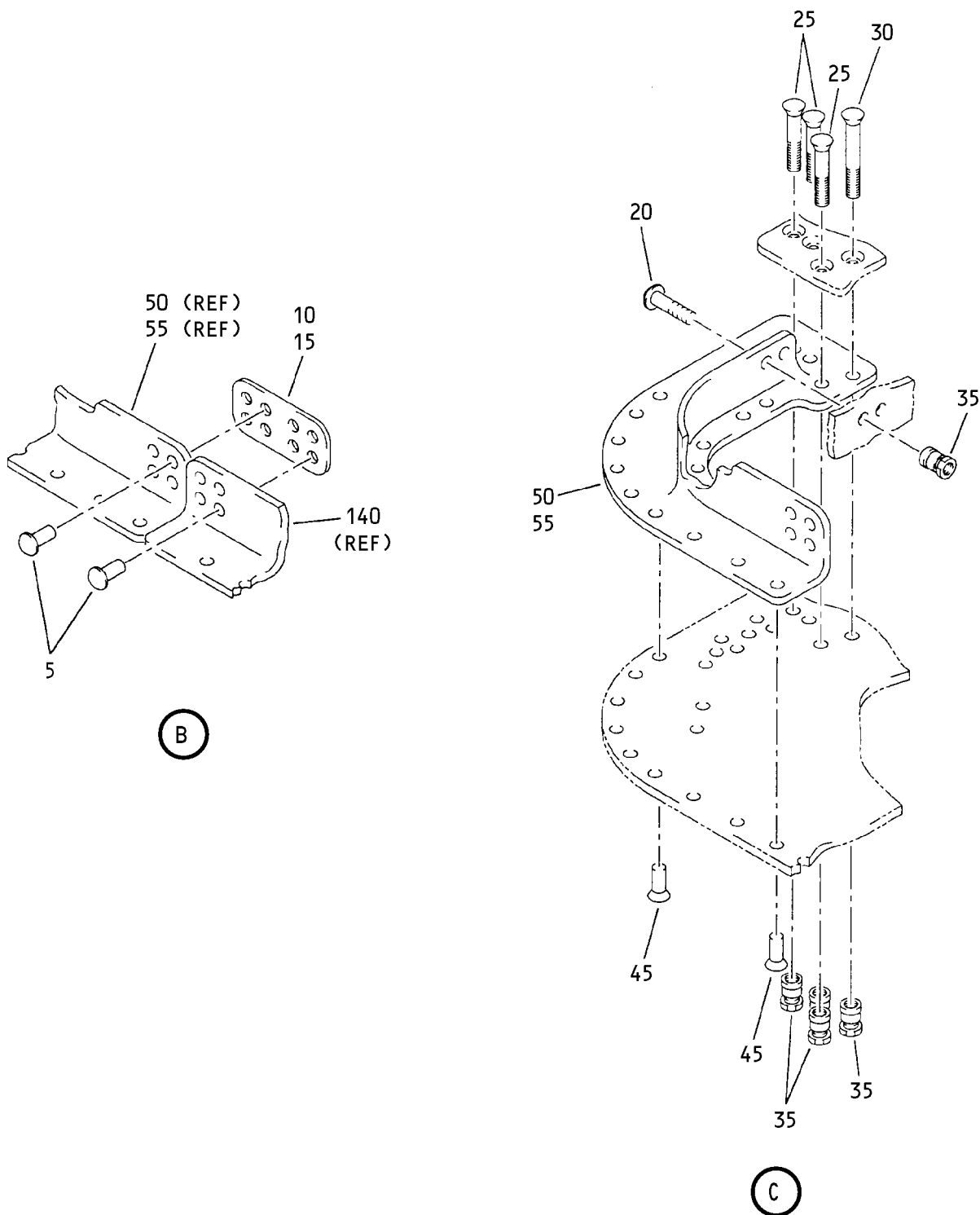
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Lower Edge Support Assembly  
IPL Figure 23 (Sheet 1 of 6)

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Lower Edge Support Assembly  
IPL Figure 23 (Sheet 2 of 6)

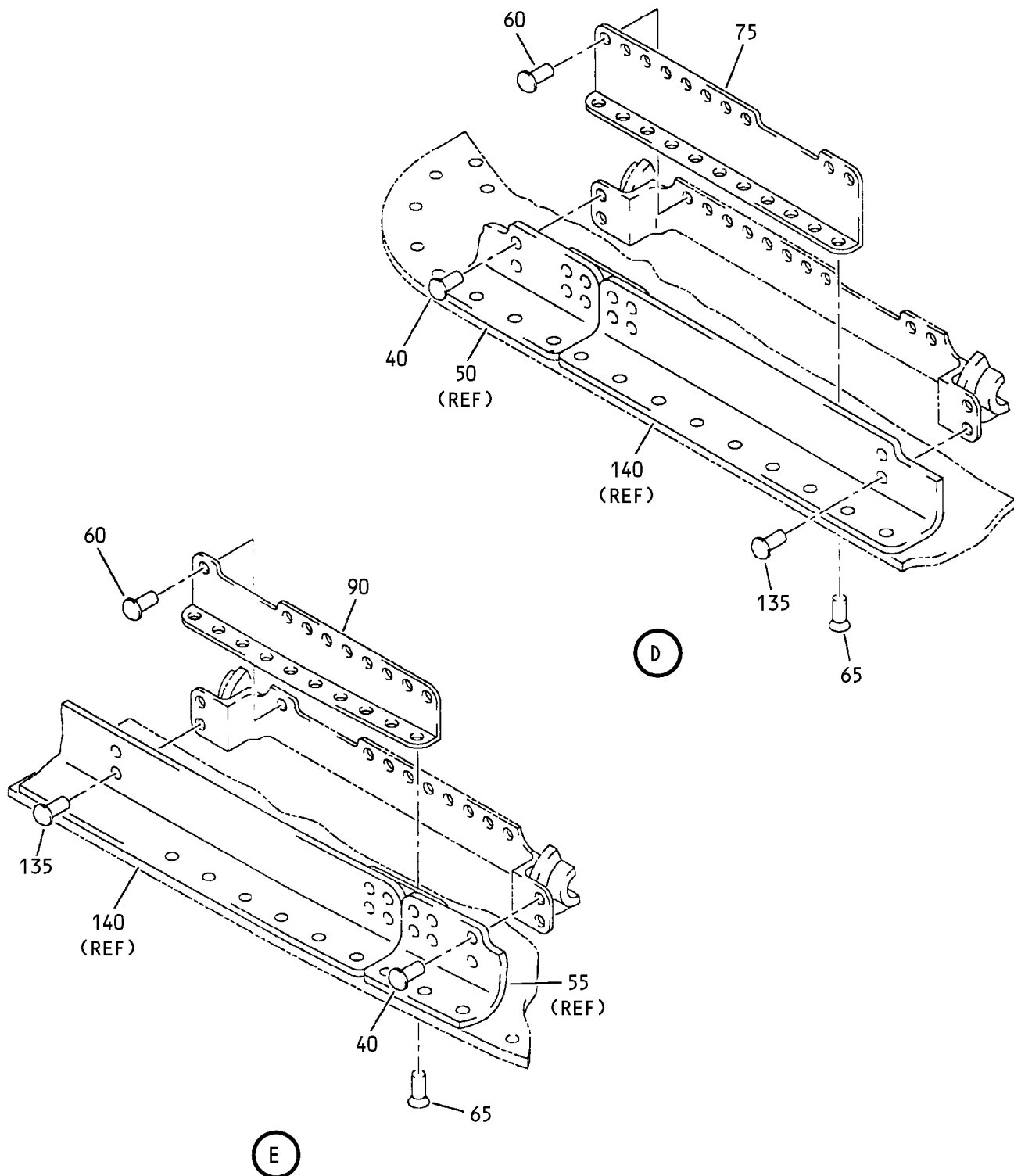
**52-36-64**

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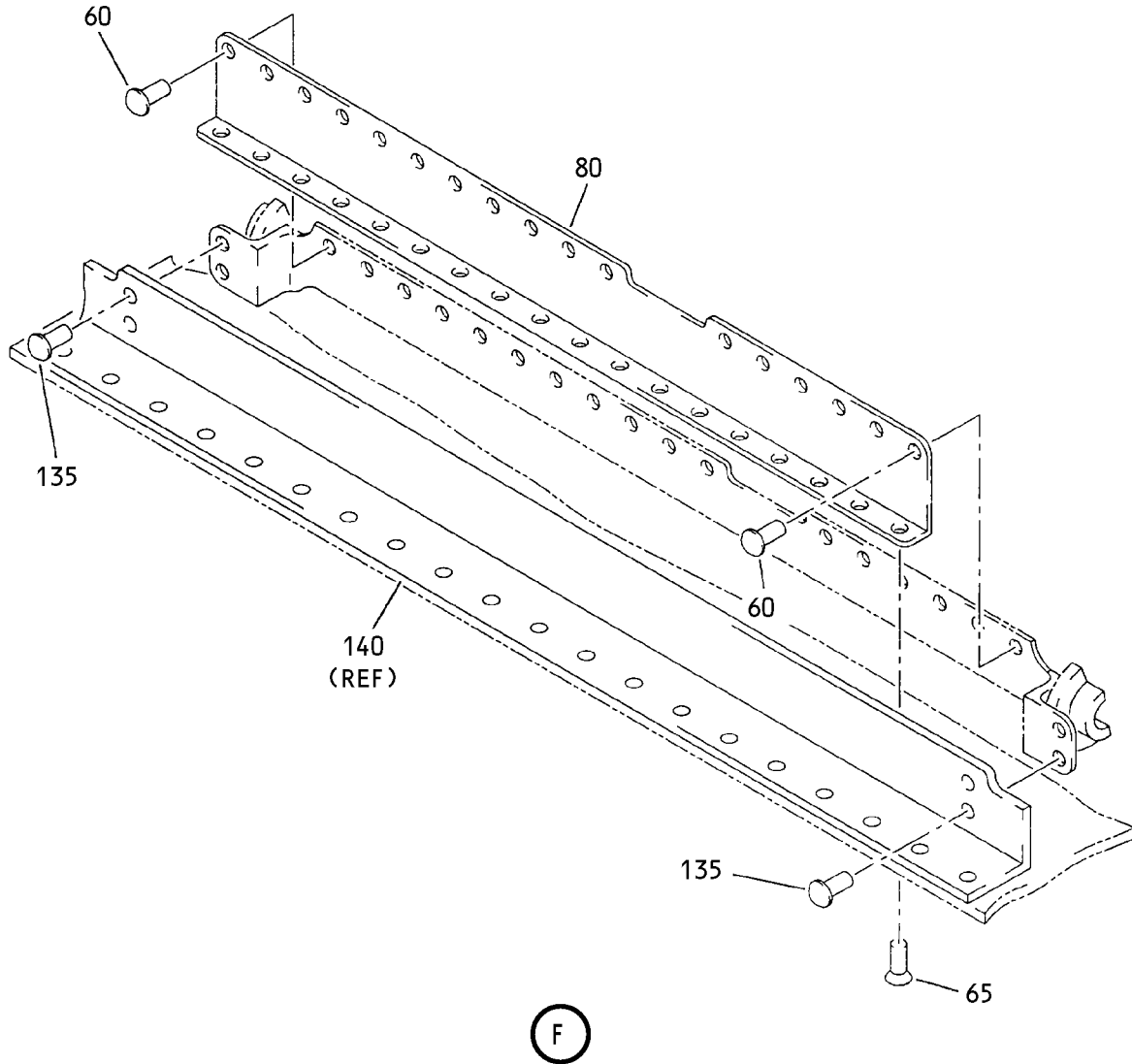
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Lower Edge Support Assembly  
IPL Figure 23 (Sheet 3 of 6)

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F

Lower Edge Support Assembly  
IPL Figure 23 (Sheet 4 of 6)

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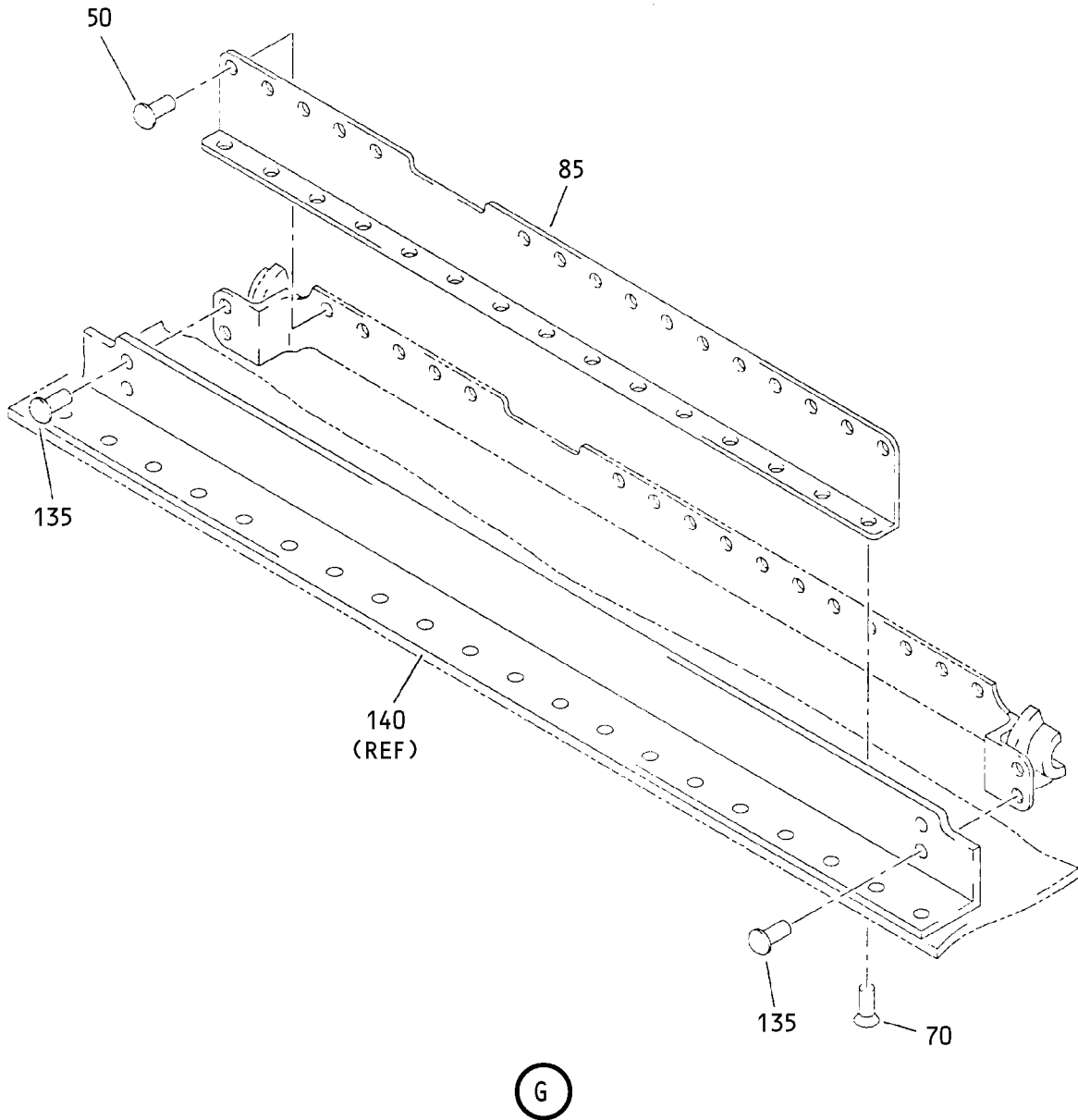
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Lower Edge Support Assembly  
IPL Figure 23 (Sheet 5 of 6)

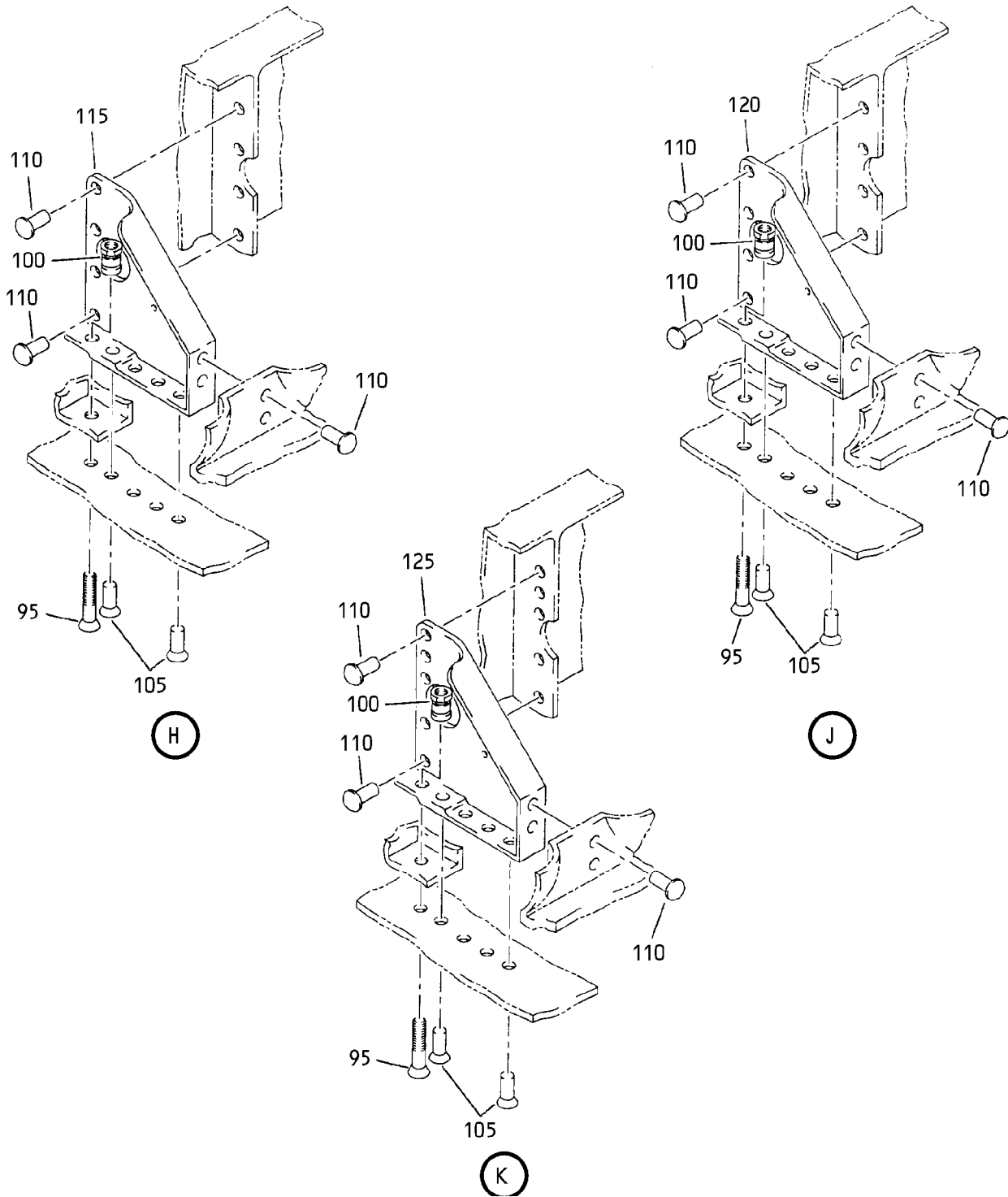
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Lower Edge Support Assembly  
IPL Figure 23 (Sheet 6 of 6)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
23-											
-1A	142A6230-1										RF
5	BACR15BB6DC										16
10	142A6232-3										1
15	142A6232-5										1
20	HST10AG6-5										4
25	BACB30YP6K8										6
30	BACB30YP6K9										2
35	HST79CY6										12
40	BACR15BB6DC										4
45	BACR15GF6D										36
50	142A6234-11										1
55	142A6234-13										1
60	BACR15BB6DC										52
65	BACR15GF5D										39
70	BACR15GF6D										15
75	142A6233-7										1
80	142A6233-5										1
85	142A6233-3										1
90	142A6233-1										1
95	BACB30YP6K6										3

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
23- 100	HST79CY6		.									3
105	BACR15GF6D		.									12
110	BACR15BB6DC		.									19
115	142A6231-9		.									1
120	142A6231-3		.									1
125	142A6231-7		.									1
130	BACR15GF6D		.									106
135	BACR15BB6DC		.									12
140	142A6232-7		.									1

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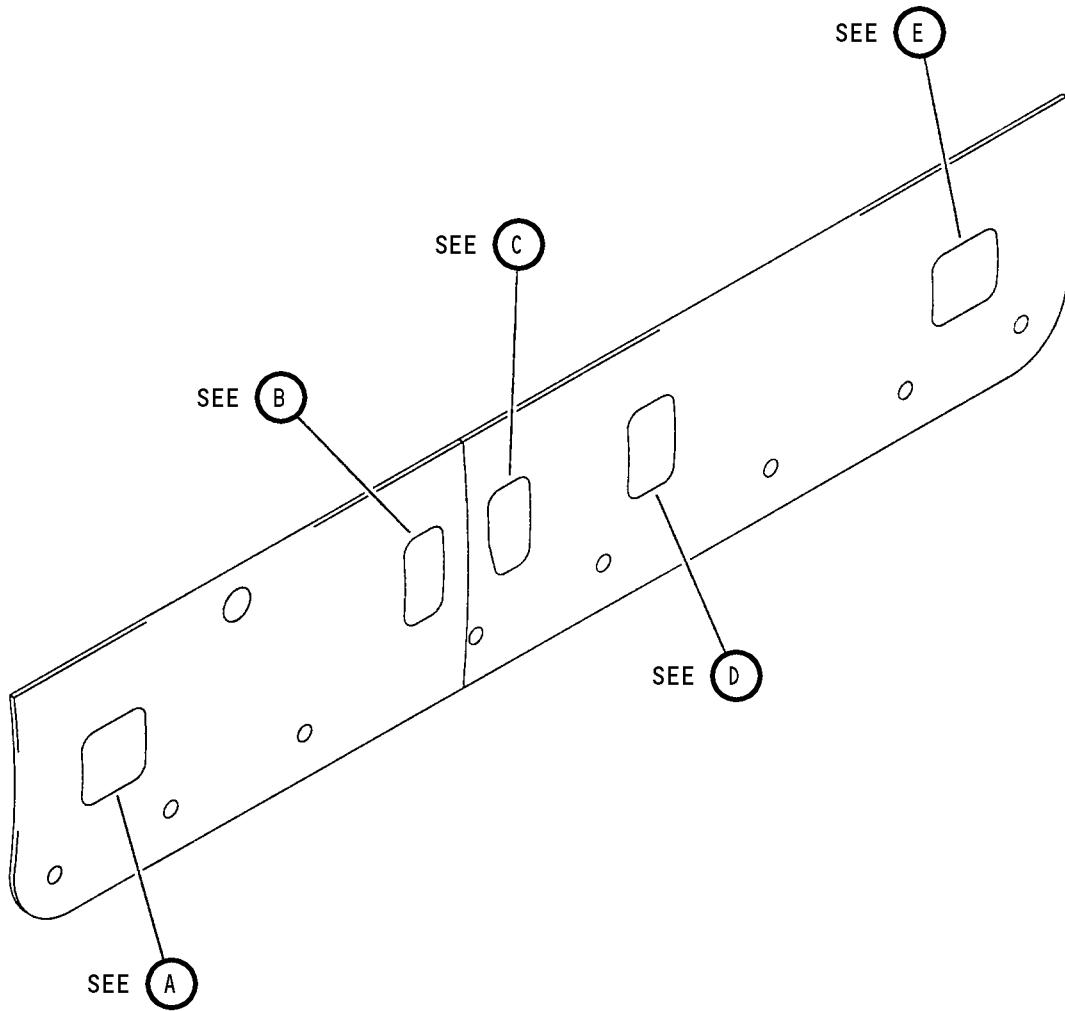
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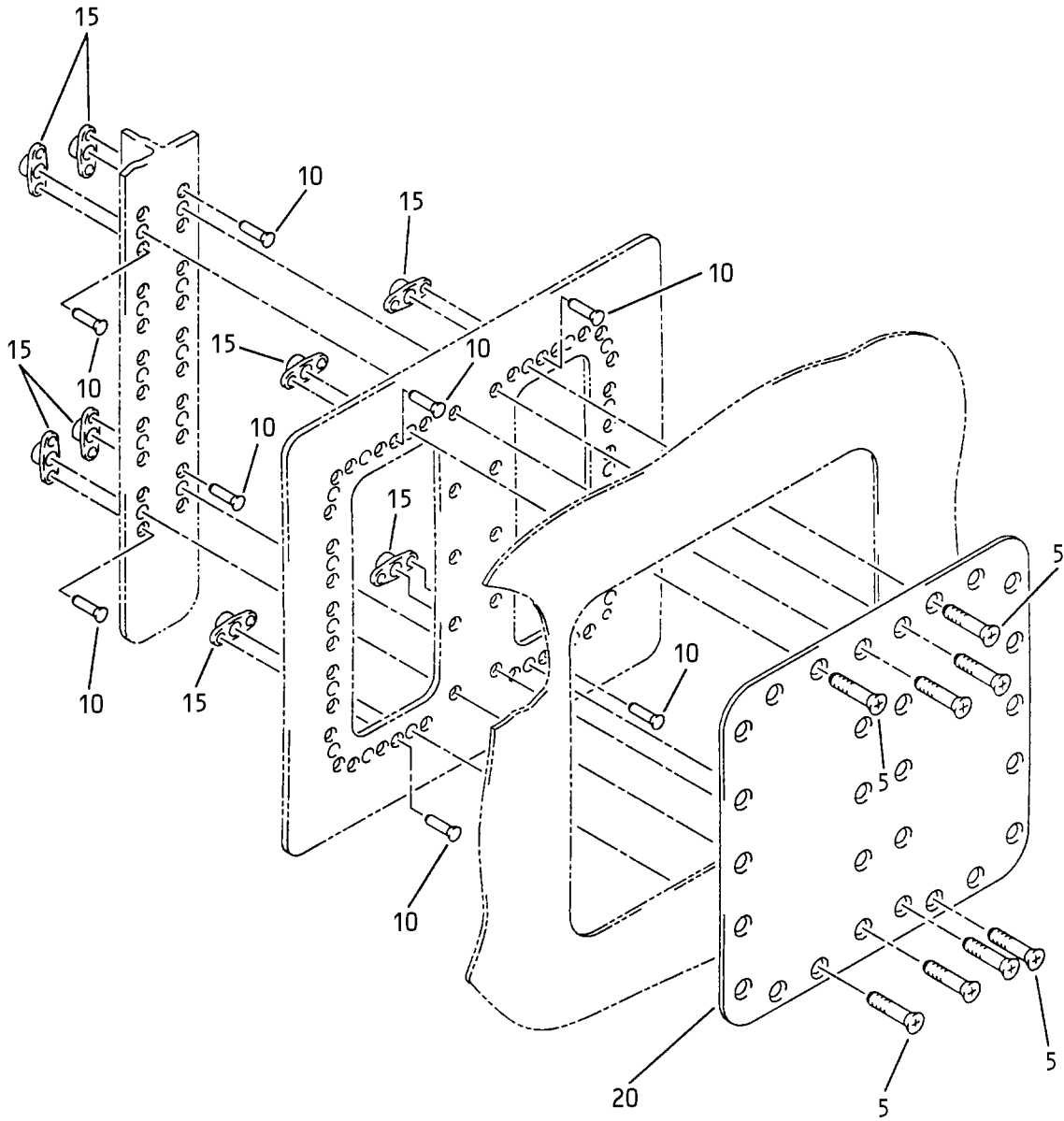
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Access Panel Assembly  
IPL Figure 24 (Sheet 1 of 6)

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A

Access Panel Assembly  
IPL Figure 24 (Sheet 2 of 6)

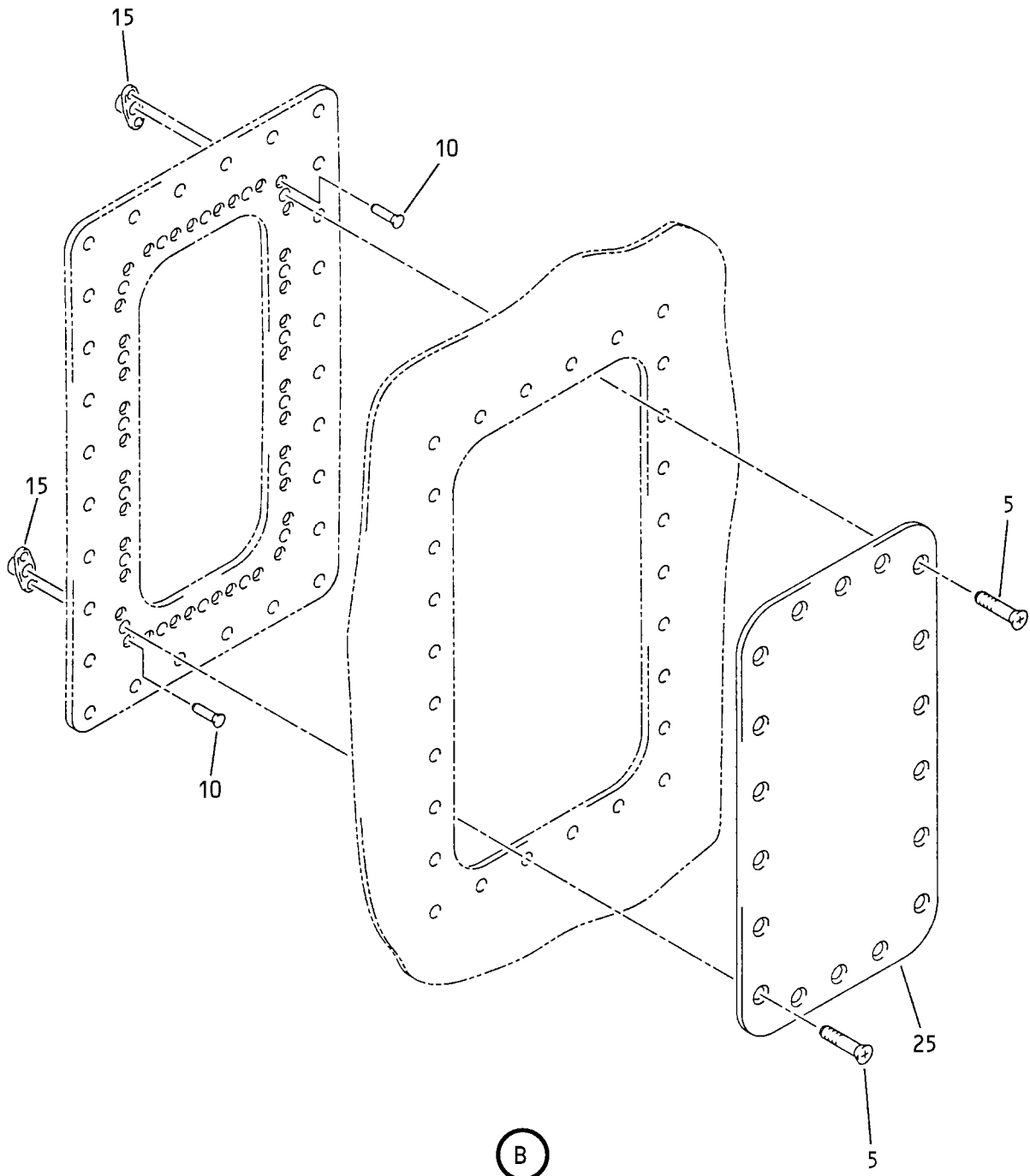
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Access Panel Assembly  
IPL Figure 24 (Sheet 3 of 6)

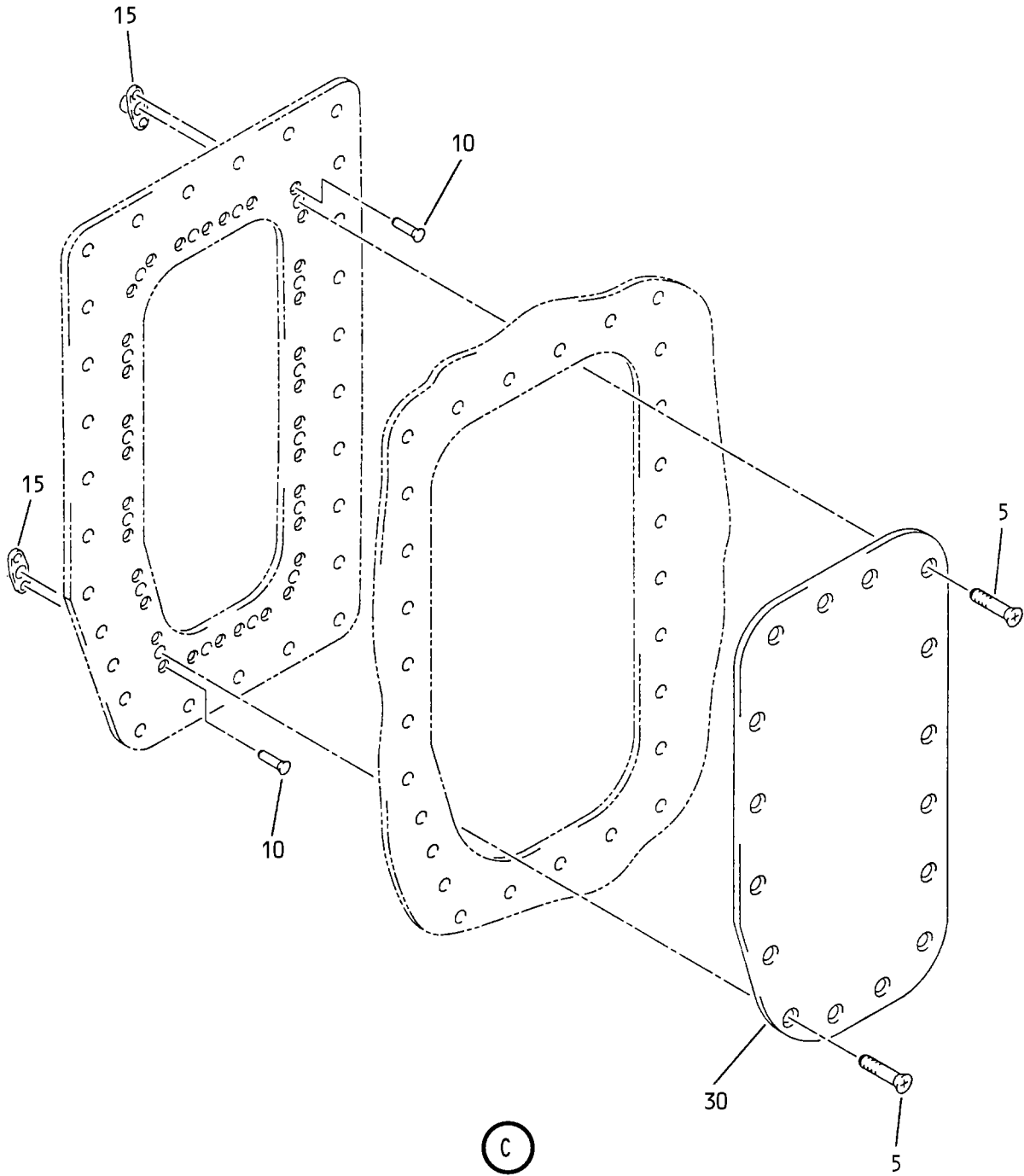
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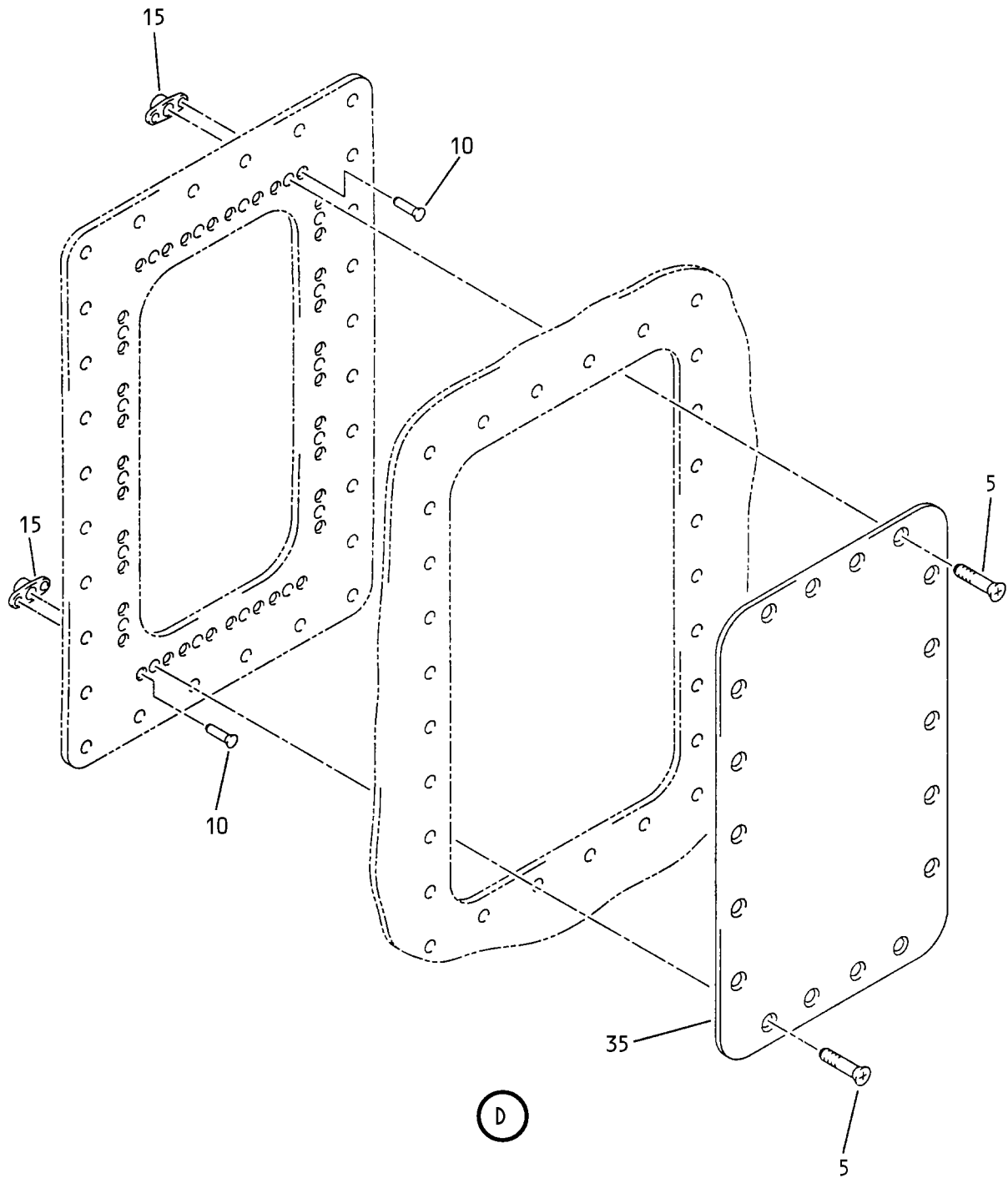


Access Panel Assembly  
IPL Figure 24 (Sheet 4 of 6)

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Access Panel Assembly  
IPL Figure 24 (Sheet 5 of 6)

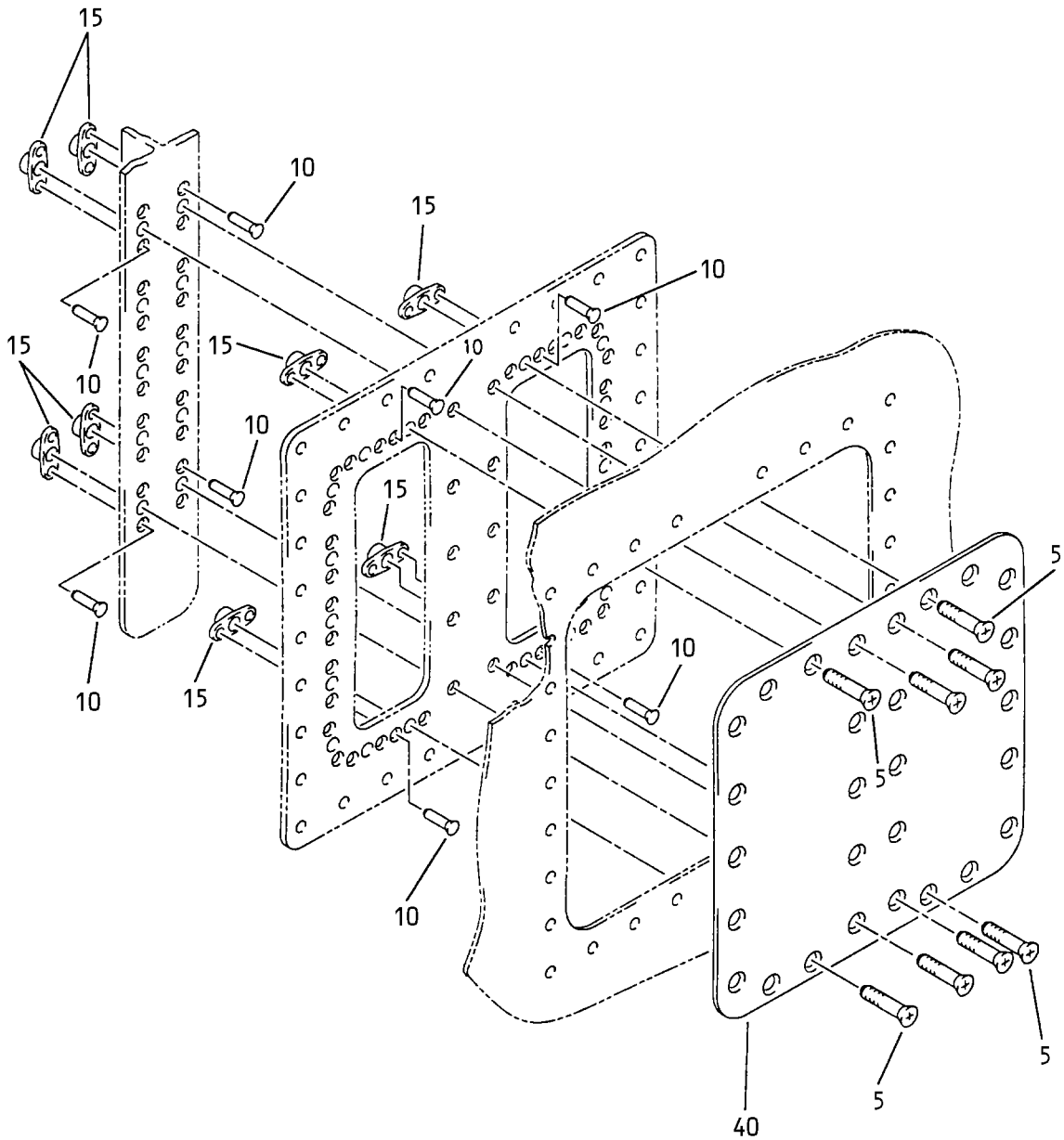
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E

Access Panel Assembly  
IPL Figure 24 (Sheet 6 of 6)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
24-											
-1A	142A6275-1										RF
5	BACB30VF3K4										108
10	BACR15BA3ADC										216
15	NS103223SE02										108
20	142A6276-1										1
25	142A6276-3										1
30	142A6276-5										1
35	142A6276-7										1
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-Item not Illustrated

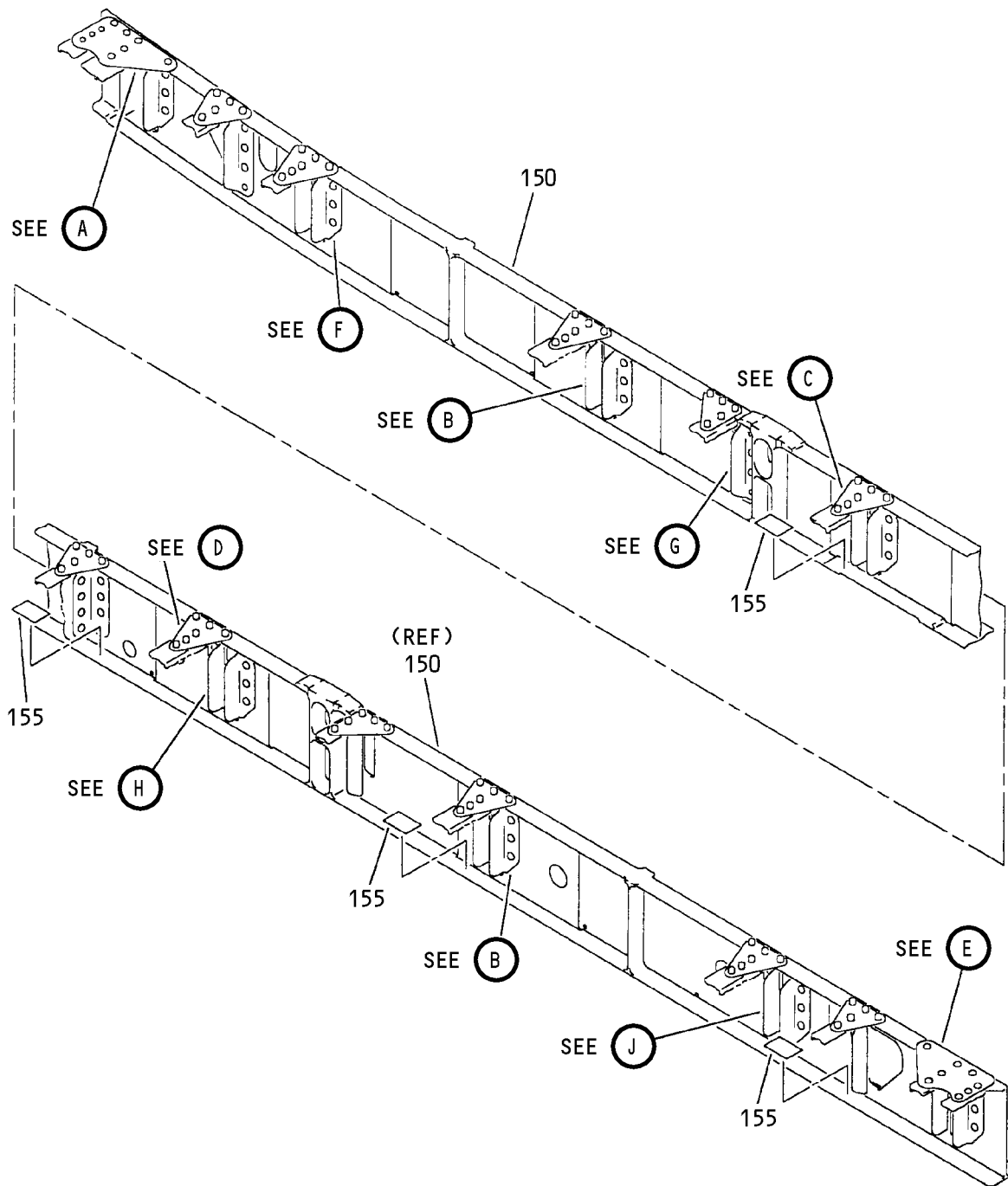
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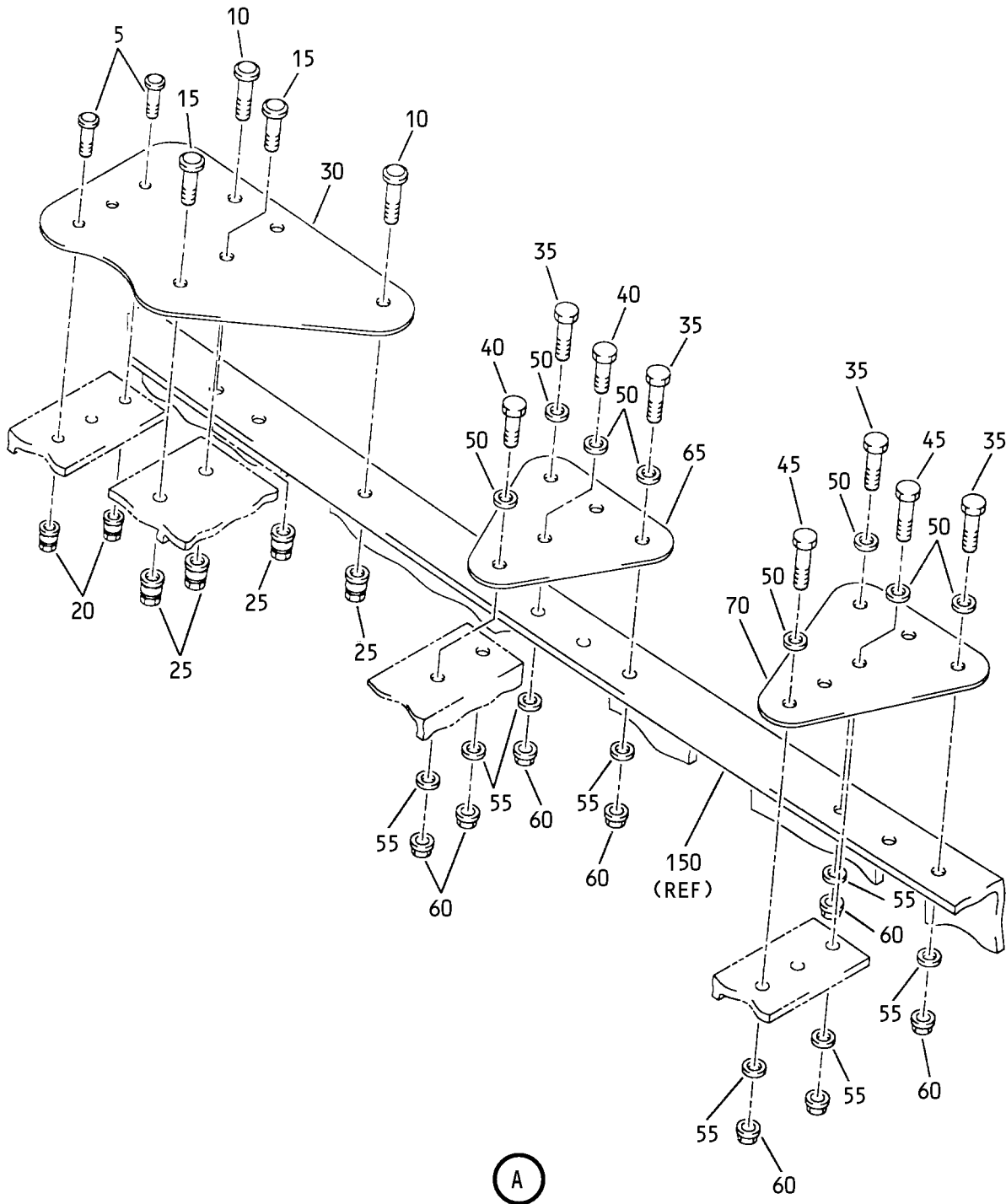
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Lower Beam Assembly  
IPL Figure 25 (Sheet 1 of 10)

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Lower Beam Assembly  
IPL Figure 25 (Sheet 2 of 10)

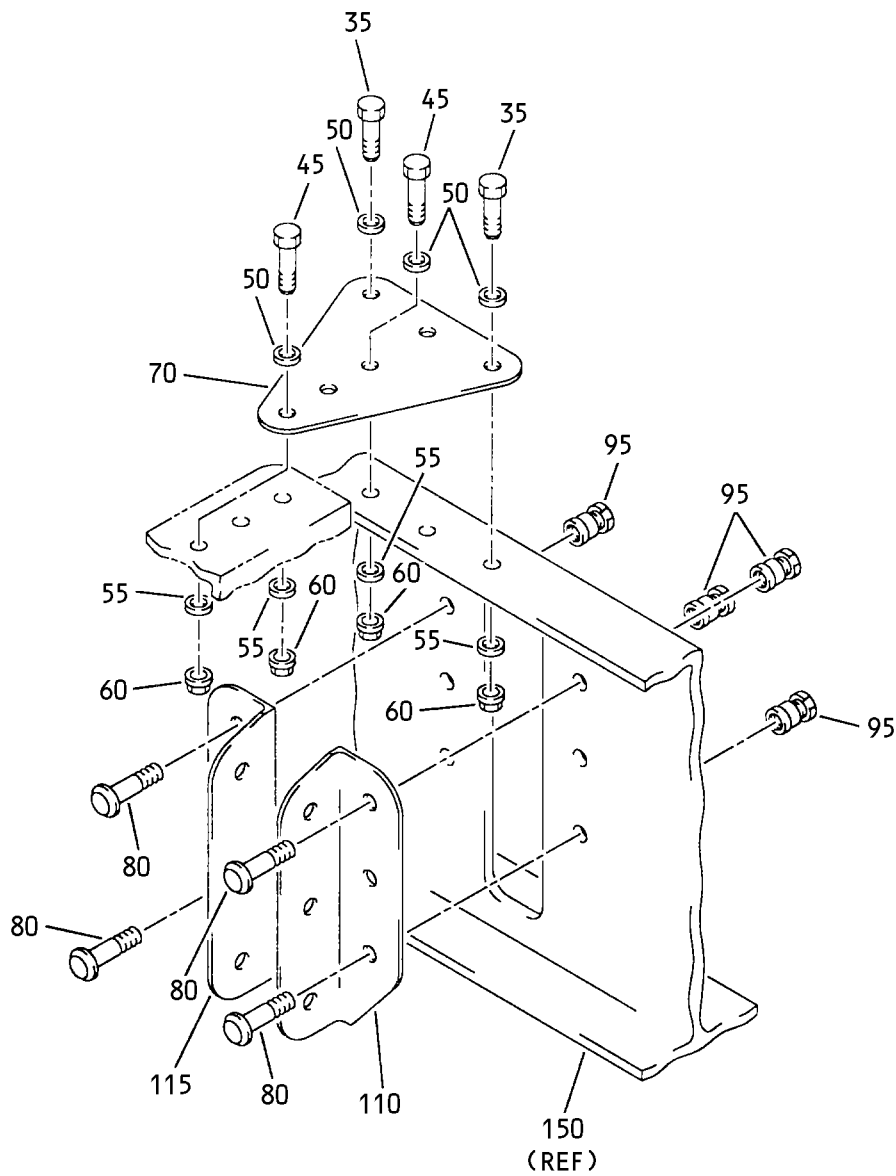
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B

Lower Beam Assembly  
IPL Figure 25 (Sheet 3 of 10)

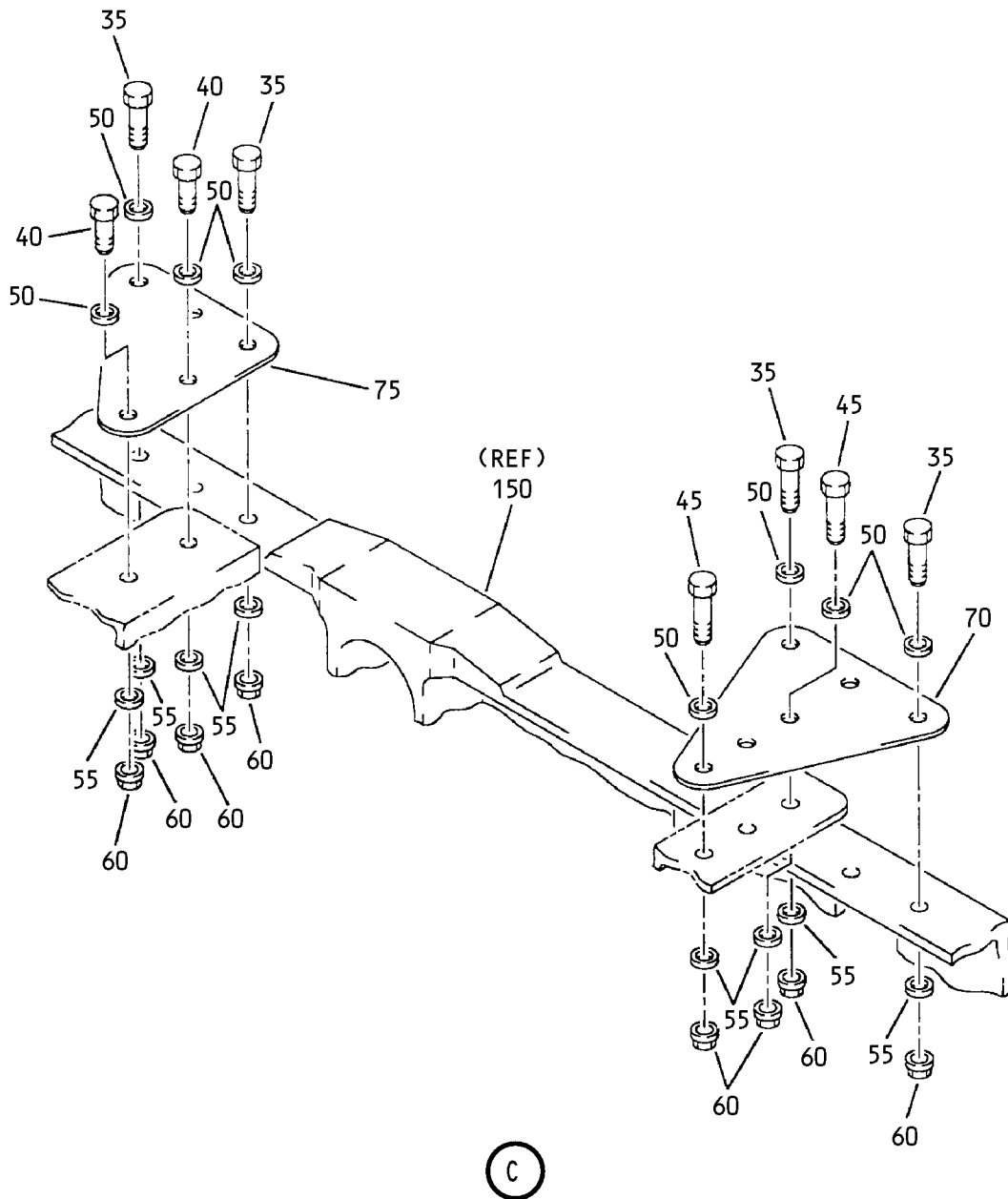
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Lower Beam Assembly  
IPL Figure 25 (Sheet 4 of 10)

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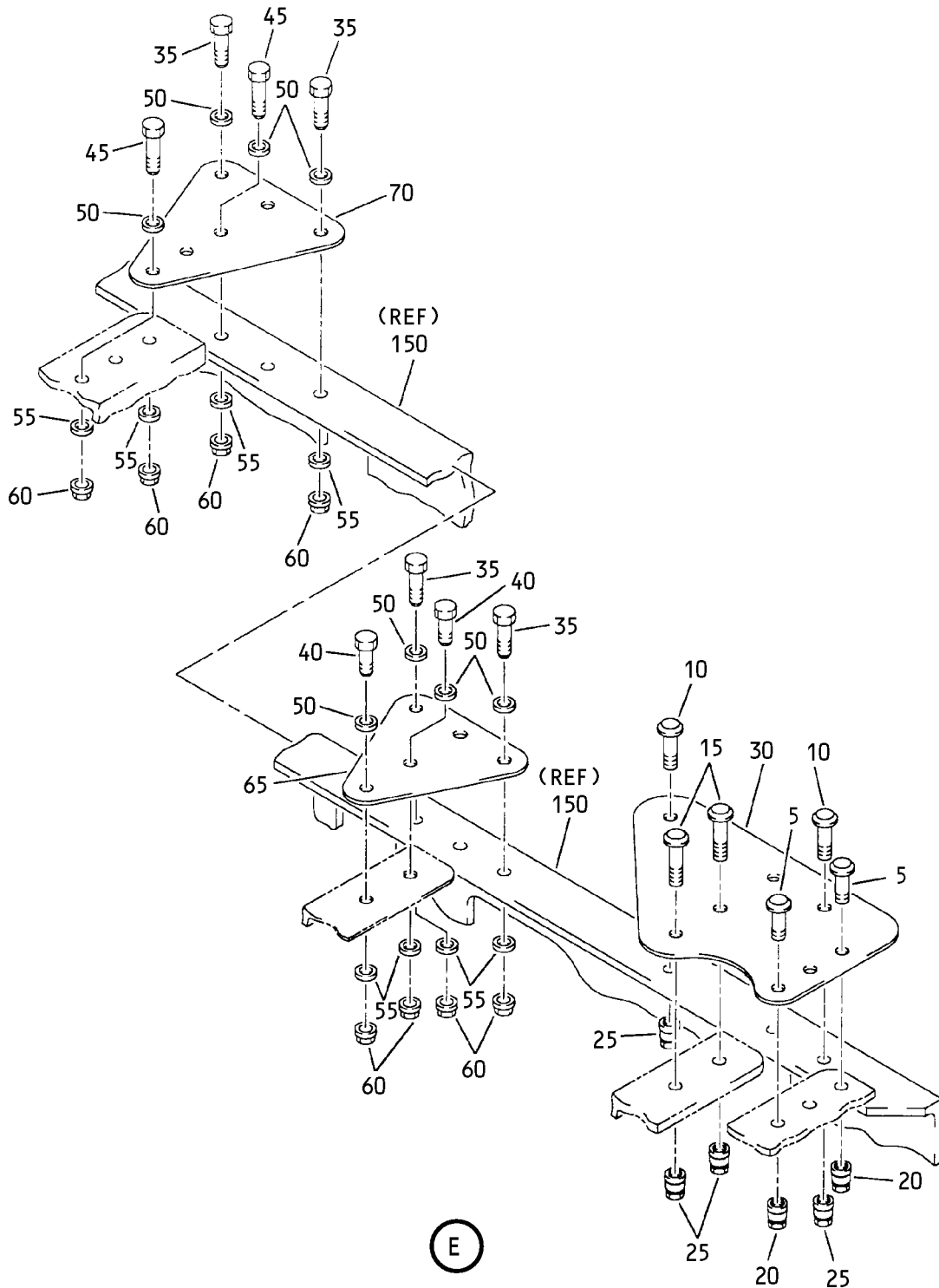
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E

Lower Beam Assembly  
IPL Figure 25 (Sheet 6 of 10)

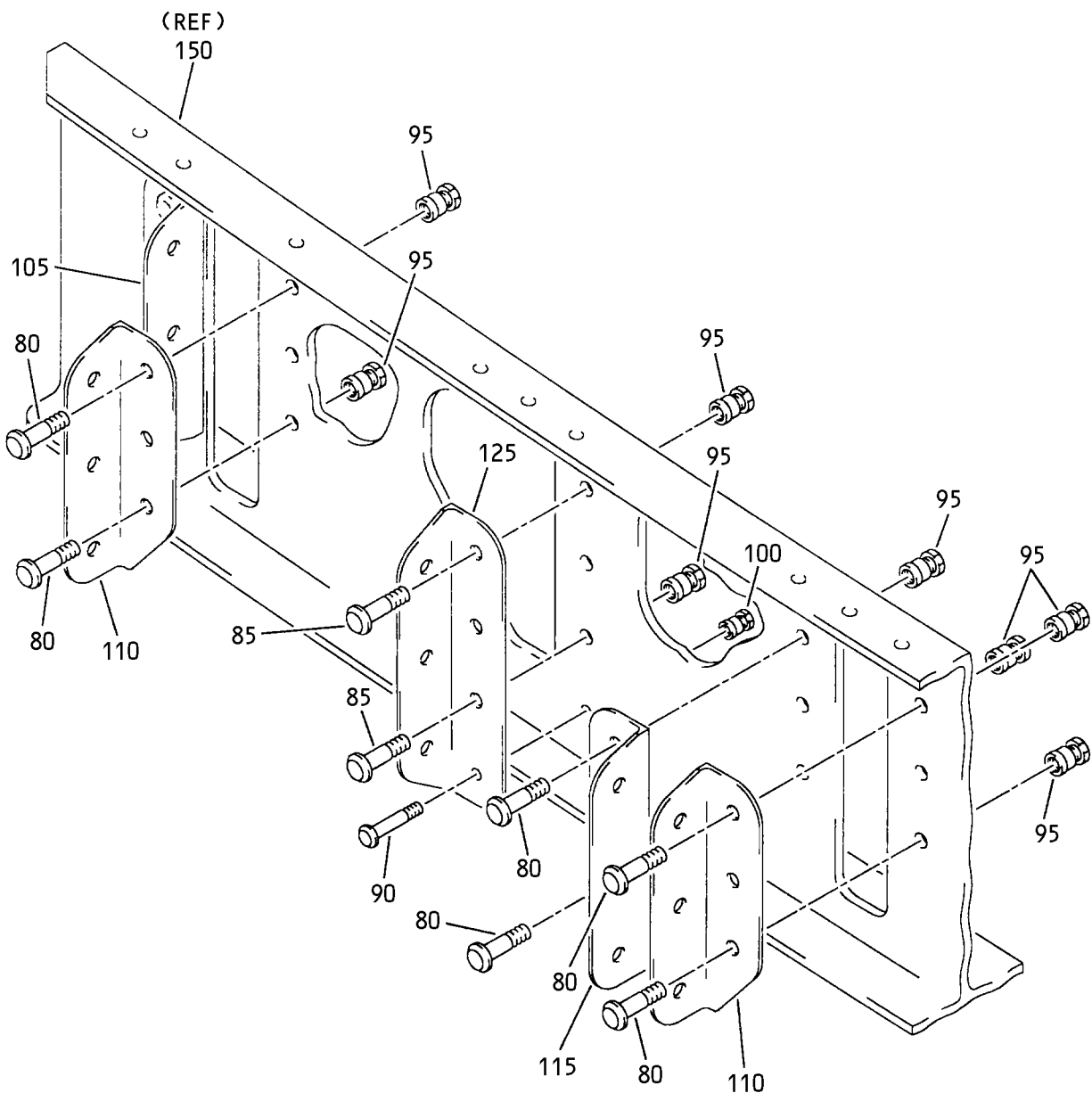
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F

Lower Beam Assembly  
IPL Figure 25 (Sheet 7 of 10)

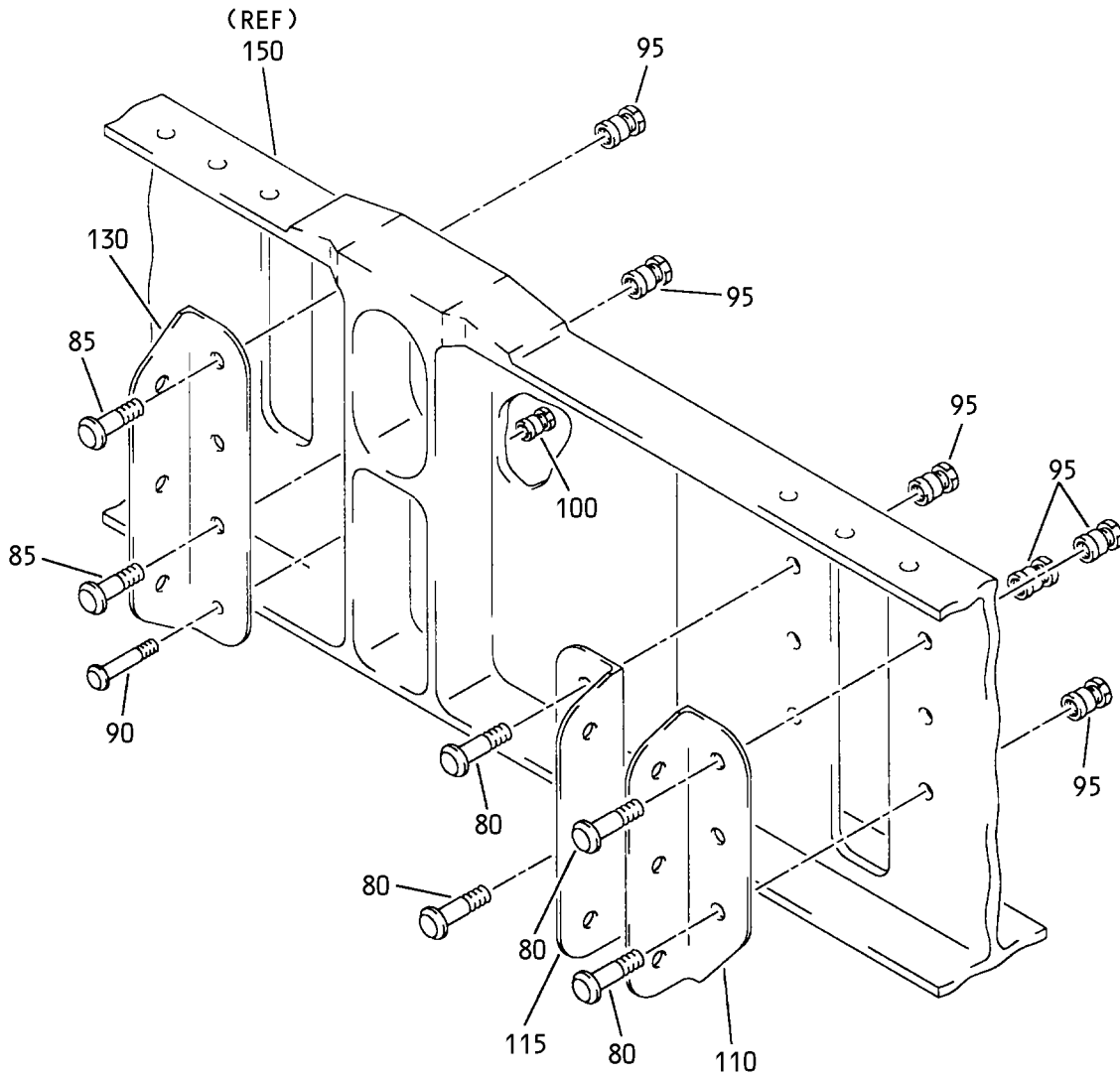
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G

Lower Beam Assembly  
IPL Figure 25 (Sheet 8 of 10)

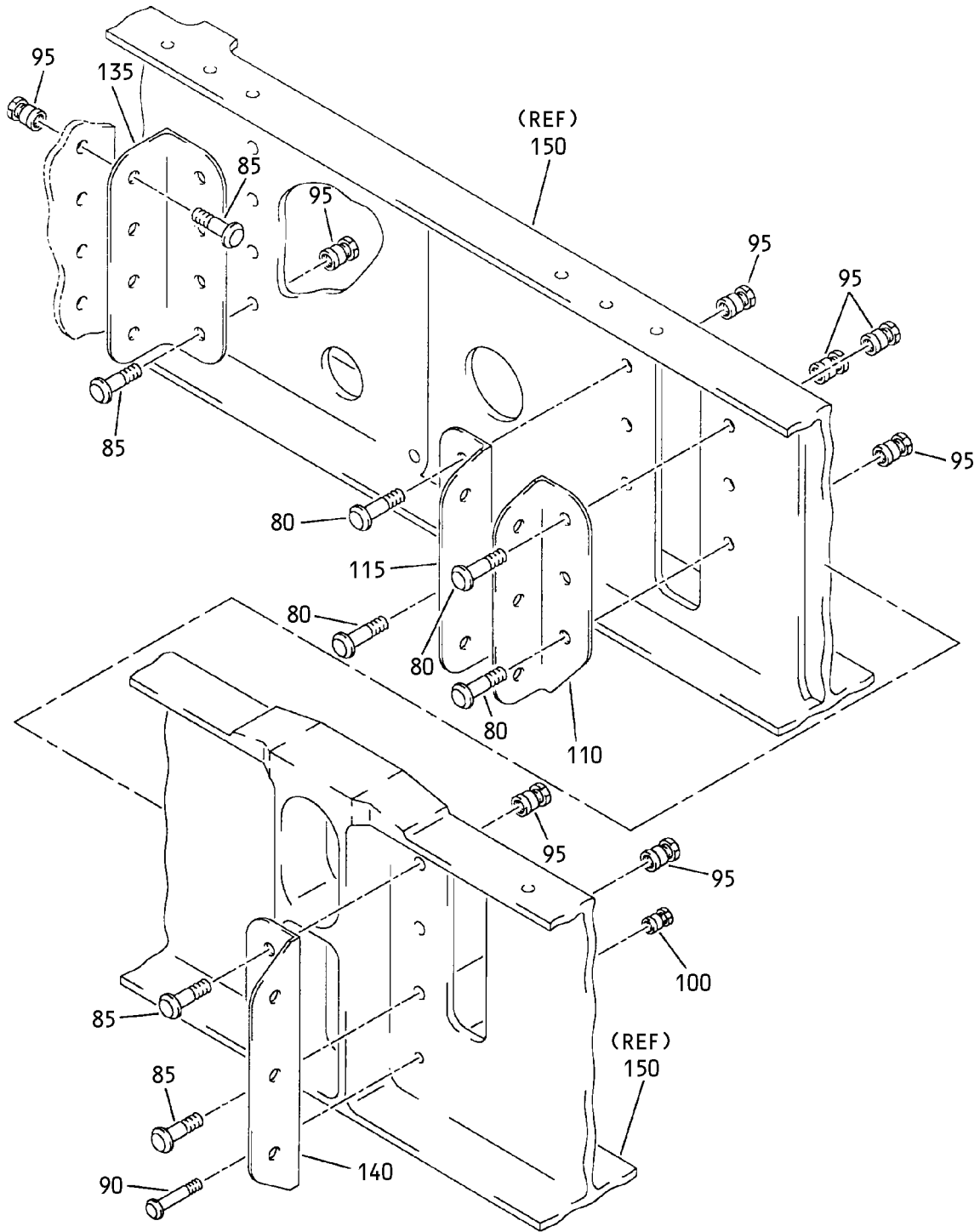
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(H)

Lower Beam Assembly  
IPL Figure 25 (Sheet 9 of 10)

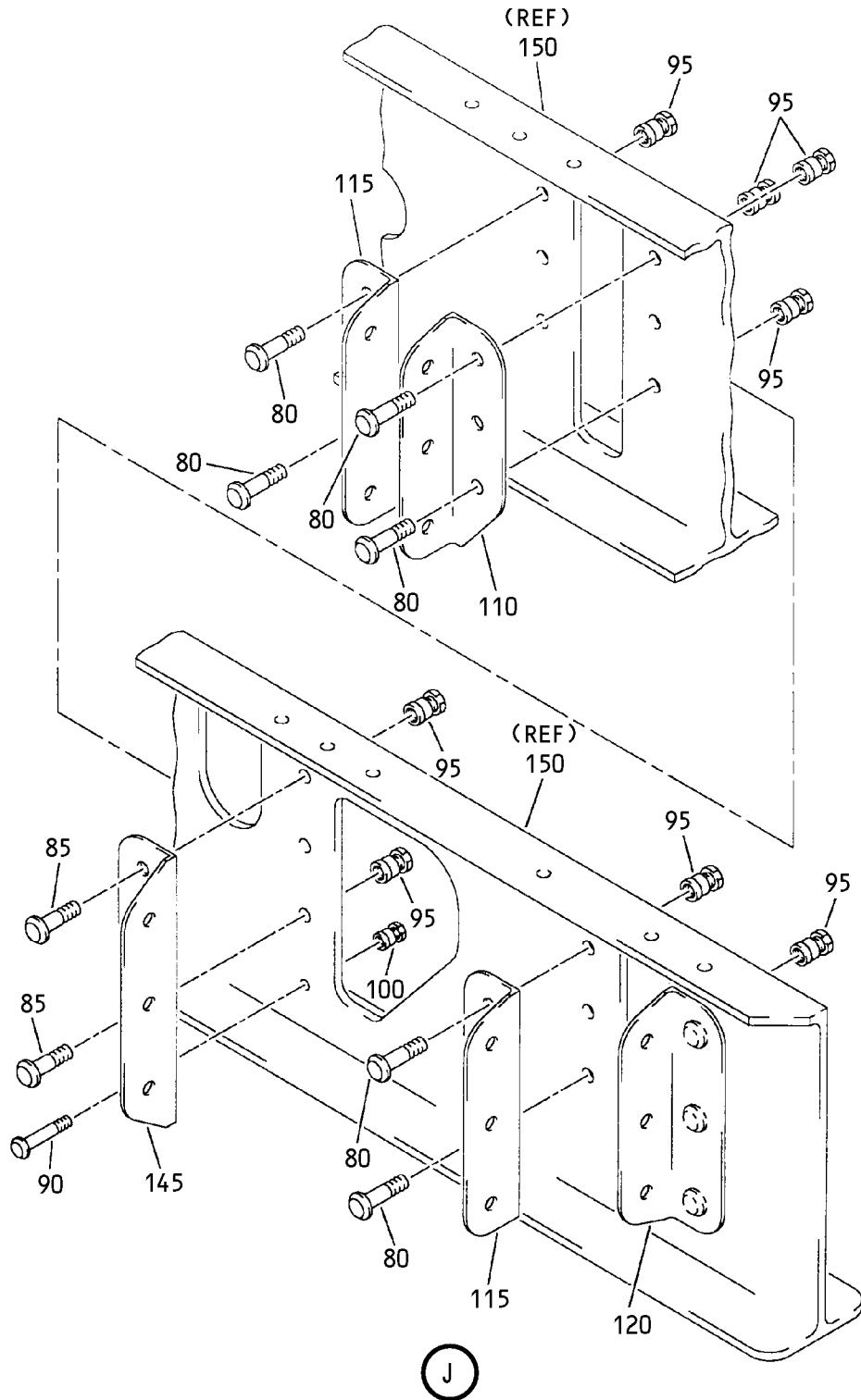
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Lower Beam Assembly  
IPL Figure 25 (Sheet 10 of 10)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
25-											
-1A	142A6136-1										RF
5	HST10AG6-5										6
10	HST10AG8-5										6
15	HST10AG8-6										4
20	BACC30BZ6										6
25	HST1070CY8										10
30	142A6272-25										2
35	BACB30NM3K5										33
40	BACB30NM3K3										10
45	BACB30NM3K6										18
50	BACW10BP3CD										61
55	BACW10BP3DP										61
60	NAS1805-3L										61
65	142A6272-13										3
70	142A6272-15										6
75	142A6272-17										2

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
25-											
80	HST10AG8-6		.	BOLT							42
				(V0PTK6)							
				(SPEC BACB30VT8K6)							
				(OPT HST10AG8-6 (V06725))							
				(OPT HST10AG8-6 (V56878))							
				(OPT HST10AG8-6 (V73197))							
85	HST10AG8-5		.	BOLT							20
				(V0PTK6)							
				(SPEC BACB30VT8K5)							
				(OPT HST10AG8-5 (V06725))							
				(OPT HST10AG8-5 (V56878))							
				(OPT HST10AG8-5 (V73197))							
90	HST10AG6-7		.	BOLT							4
				(V0PTK6)							
				(SPEC BACB30VT6K7)							
				(OPT HST10AG6-7 (V06725))							
				(OPT HST10AG6-7 (V56878))							
				(OPT HST10AG6-7 (V73197))							
95	HST79CY8		.	COLLAR							62
				(V73197)							
				(SPEC BACC30BL8)							
				(OPT HST79-8 (V92215))							
				(OPT HST79CY8 (V56878))							
				(OPT HST79CY8 (V5M902))							
100	HST79CY6		.	COLLAR							4
				(V73197)							
				(SPEC BACC30BL6)							
				(OPT HST79-6 (V92215))							
				(OPT HST79CY6 (V56878))							
				(OPT HST79CY6 (V5M902))							
105	142A6197-46		.	BRACKET							1
110	142A6197-44		.	BRACKET							7
115	142A6197-43		.	BRACKET							7
120	142A6197-45		.	BRACKET							1
125	142A6197-41		.	BRACKET							1
130	142A6197-40		.	BRACKET							1
135	142A6197-35		.	BRACKET							1
140	142A6197-39		.	BRACKET							1
145	142A6197-37		.	BRACKET							1
150	142A6137-1		.	BEAM							1

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## COMPONENT MAINTENANCE MANUAL

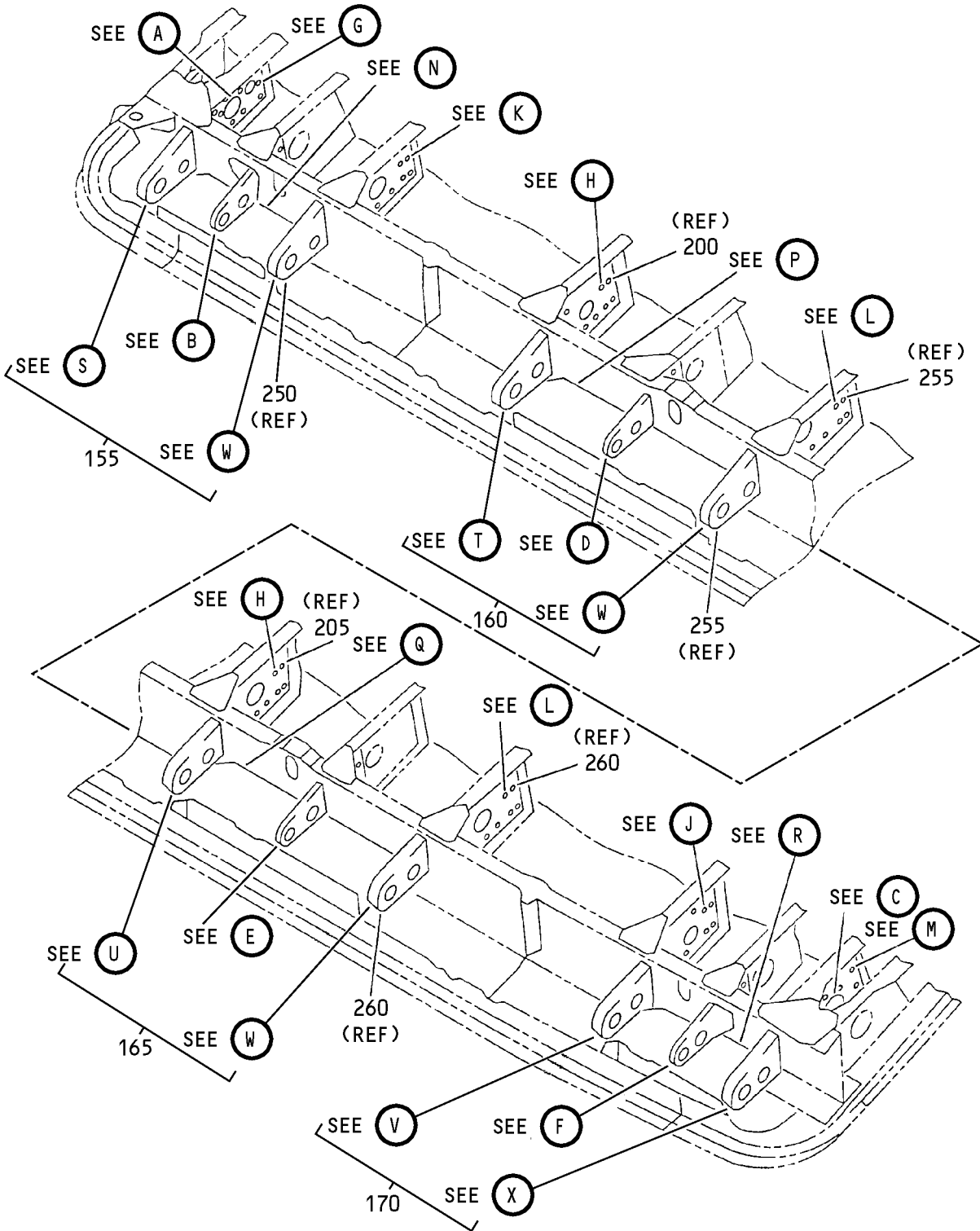
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			1	2	3	4	5	6	7			
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Cam Latch Support Assembly  
IPL Figure 26 (Sheet 1 of 17)

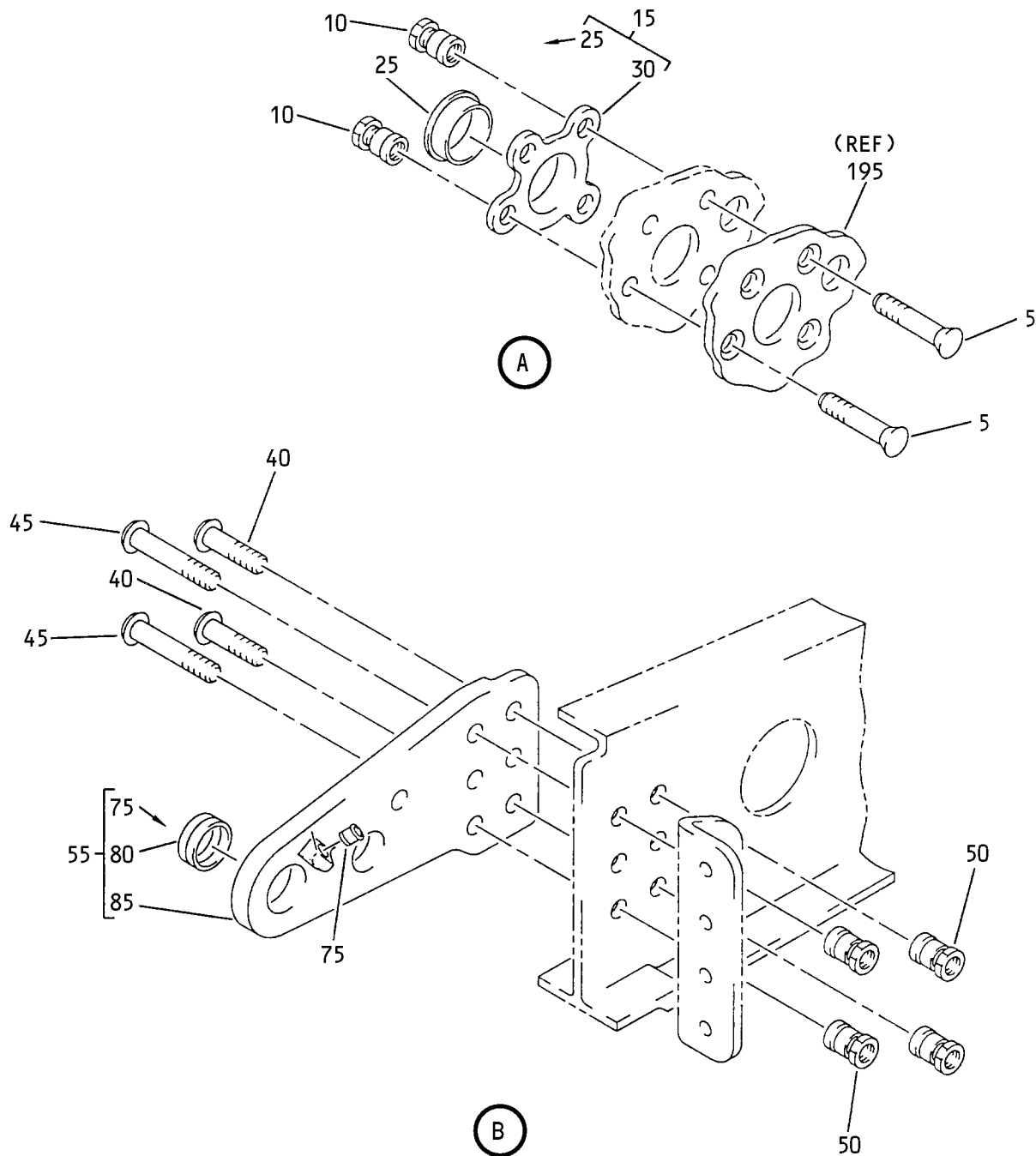
**52-36-64**

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Cam Latch Support Assembly  
IPL Figure 26 (Sheet 2 of 17)

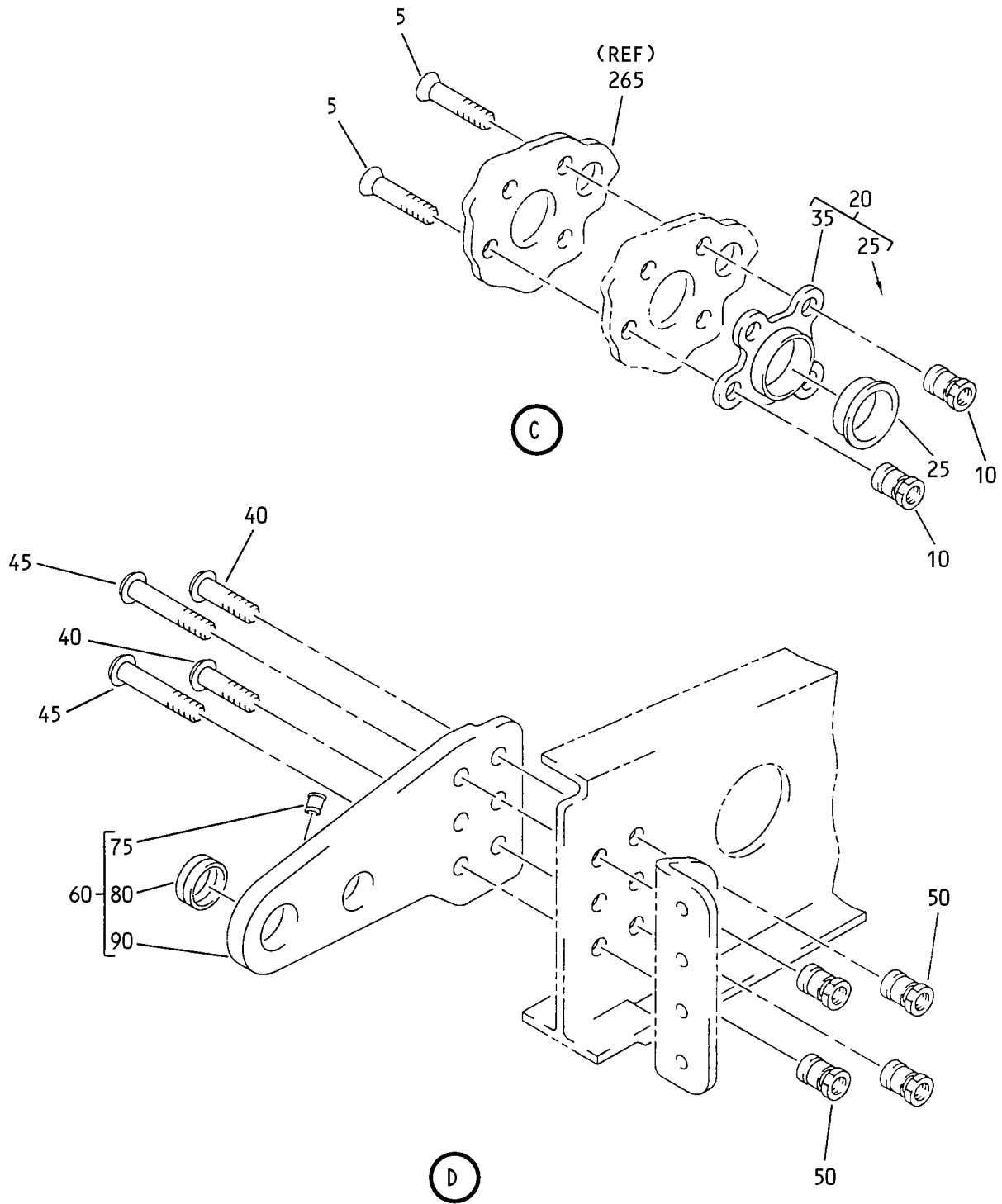
**52-36-64**

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Cam Latch Support Assembly  
IPL Figure 26 (Sheet 3 of 17)

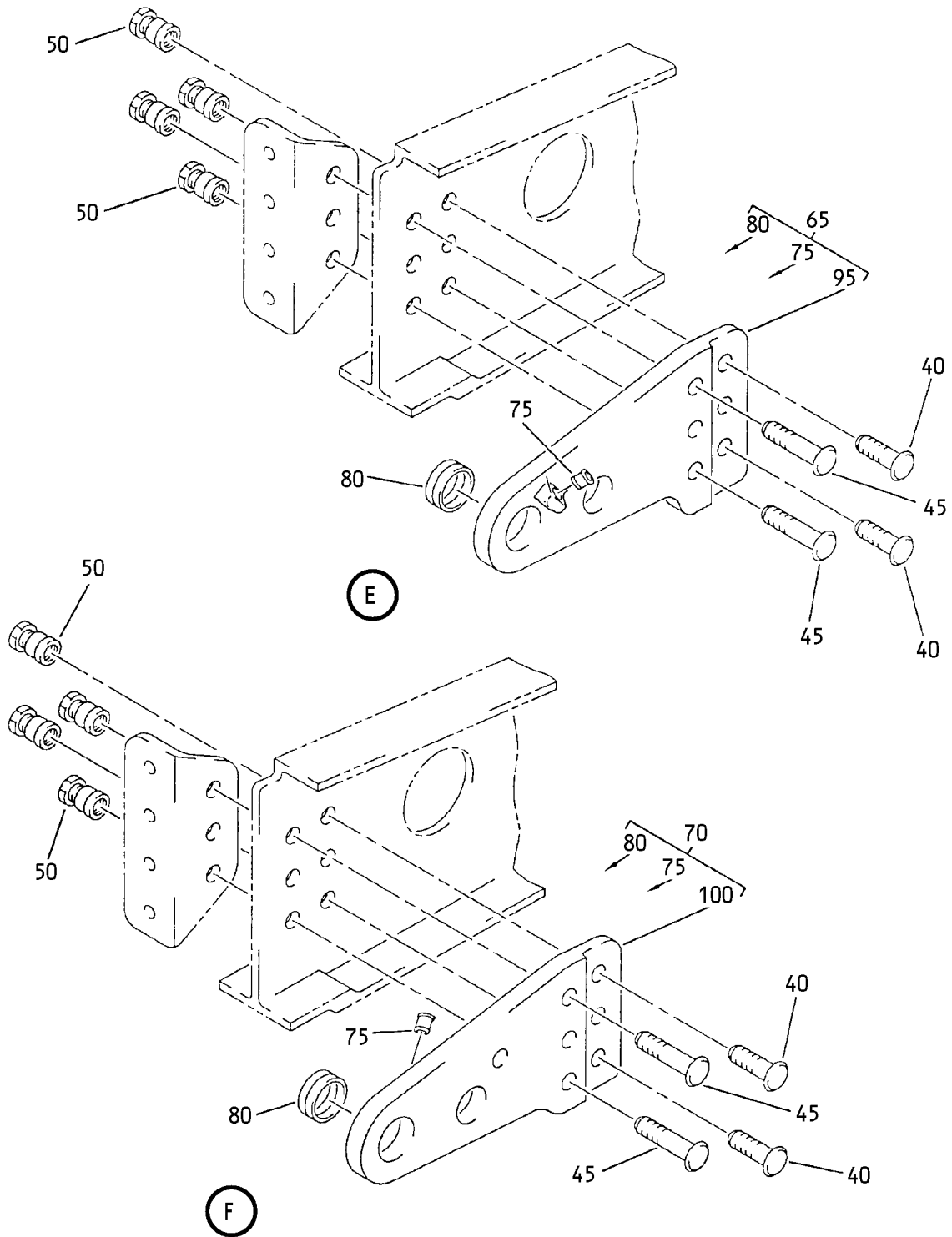
**52-36-64**

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Cam Latch Support Assembly  
IPL Figure 26 (Sheet 4 of 17)

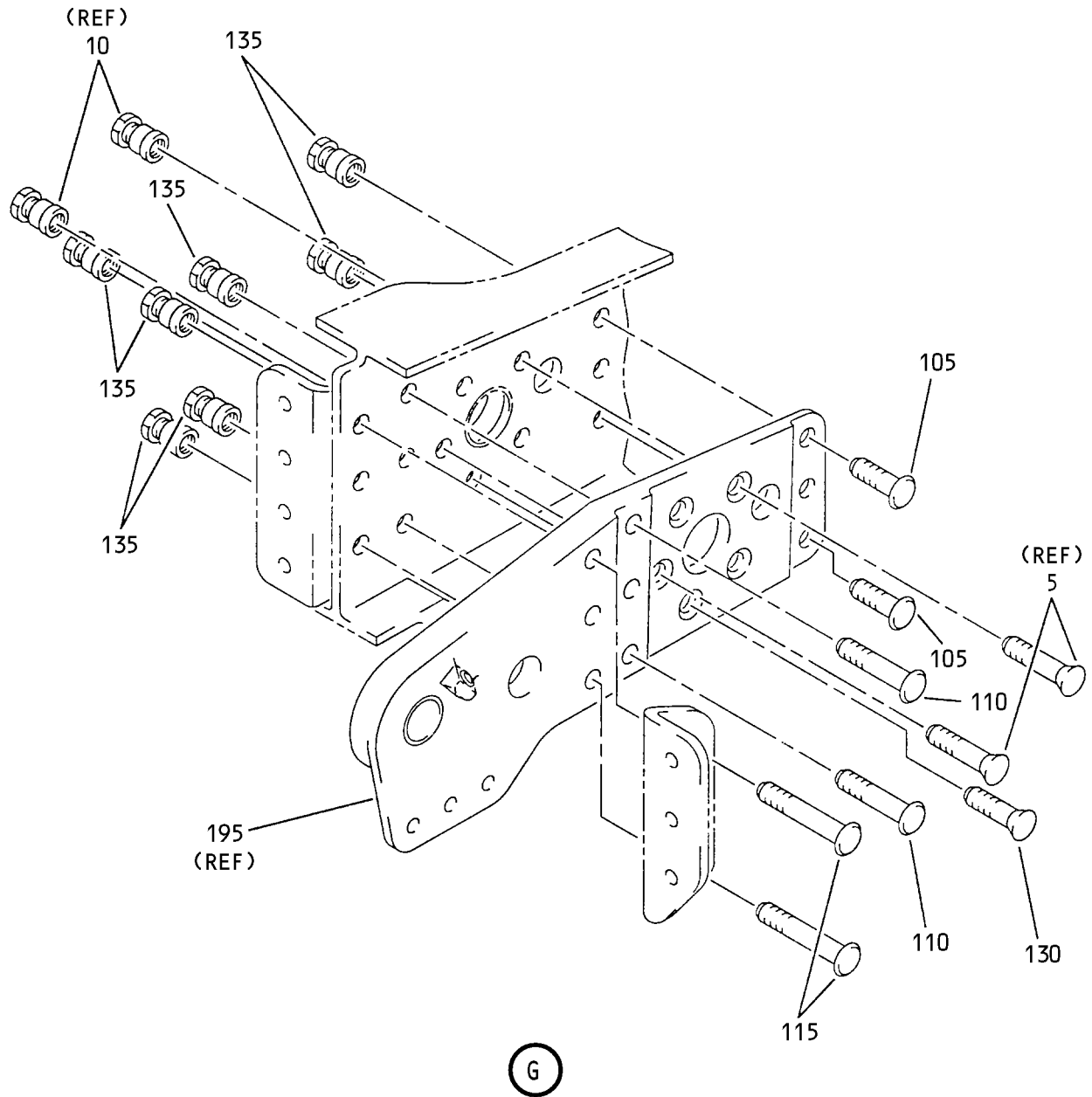
**52-36-64**

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Cam Latch Support Assembly  
IPL Figure 26 (Sheet 5 of 17)

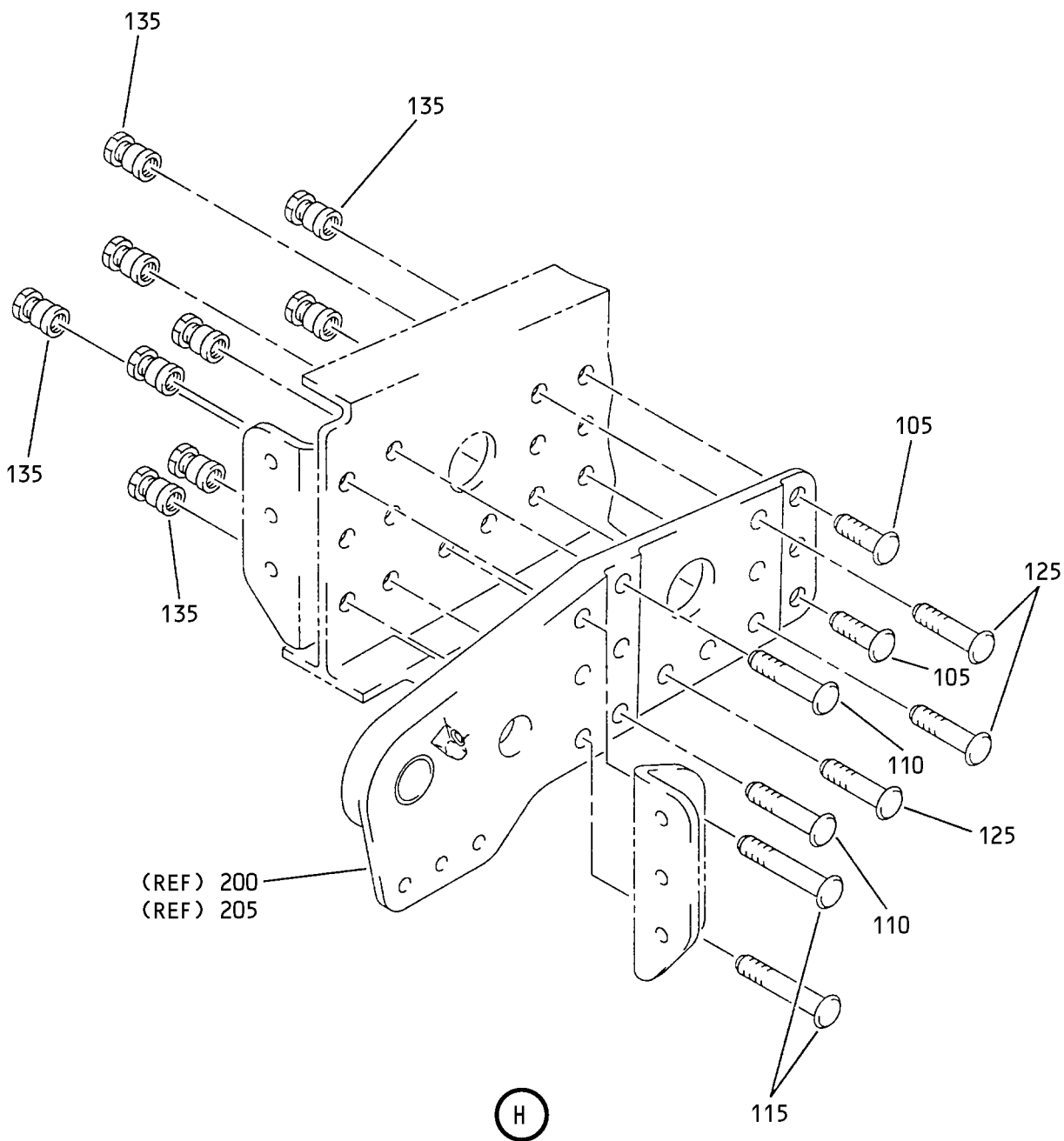
**52-36-64**

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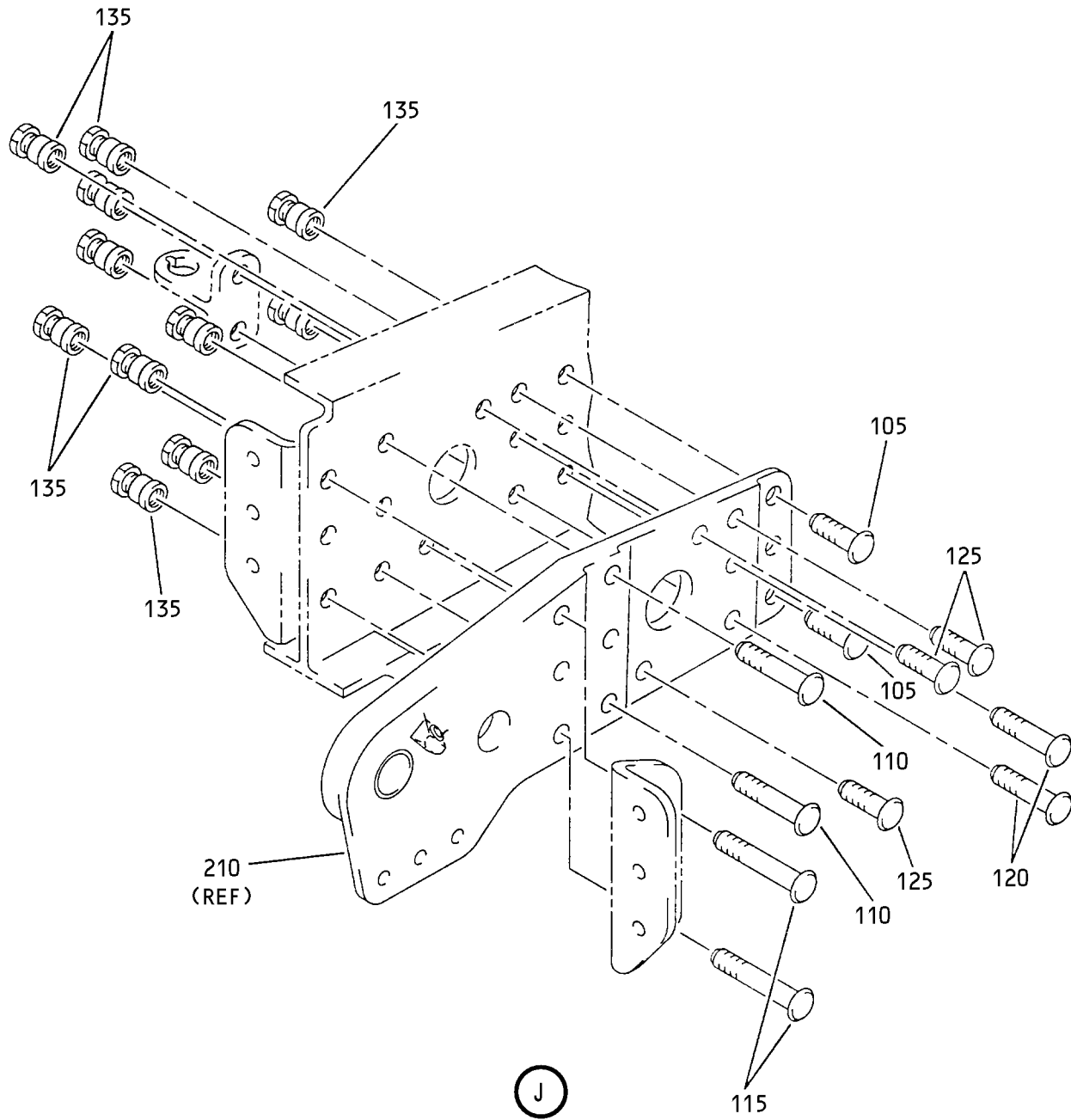
COMPONENT MAINTENANCE MANUAL



Cam Latch Support Assembly  
IPL Figure 26 (Sheet 6 of 17)

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Cam Latch Support Assembly  
IPL Figure 26 (Sheet 7 of 17)

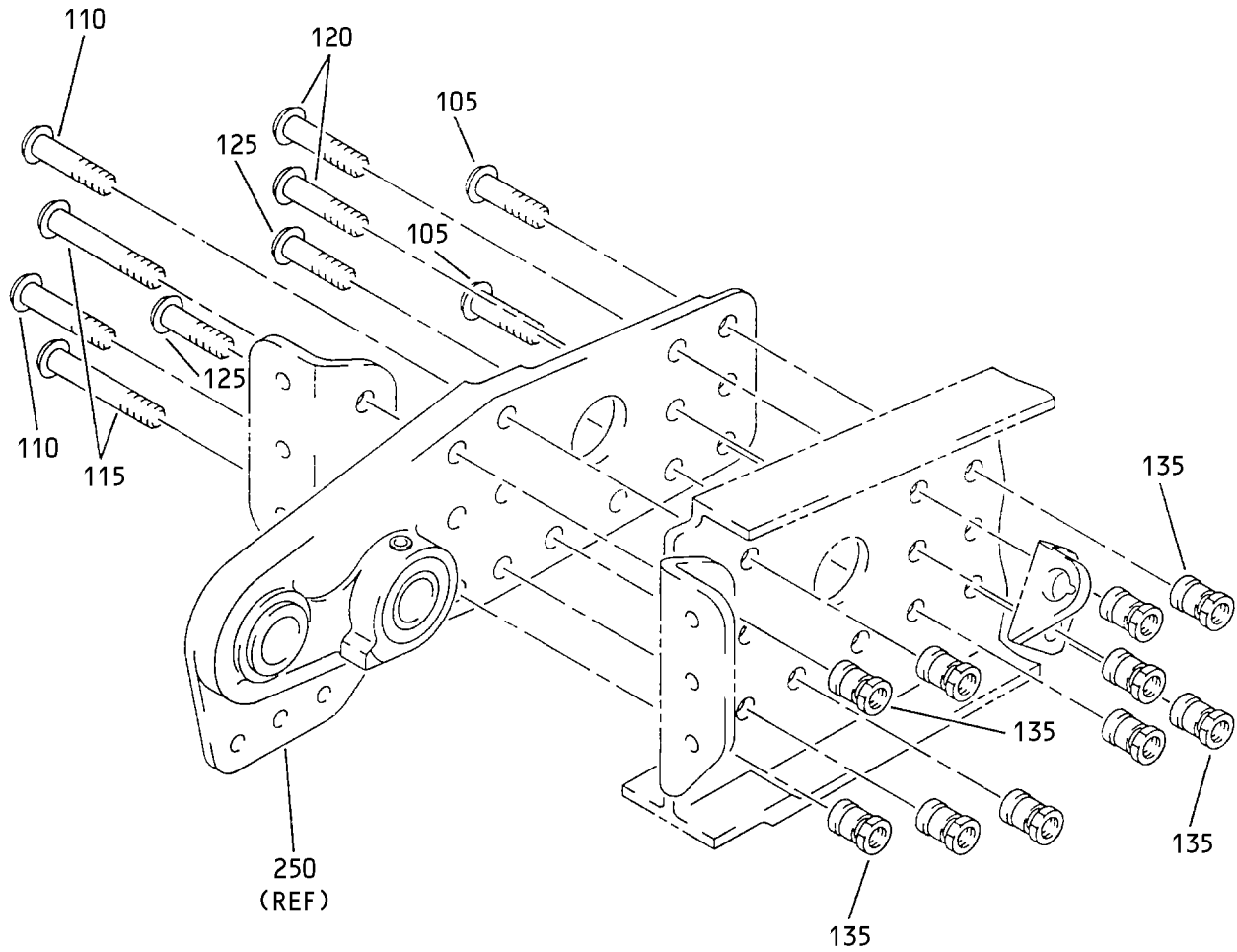
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Cam Latch Support Assembly  
IPL Figure 26 (Sheet 8 of 17)

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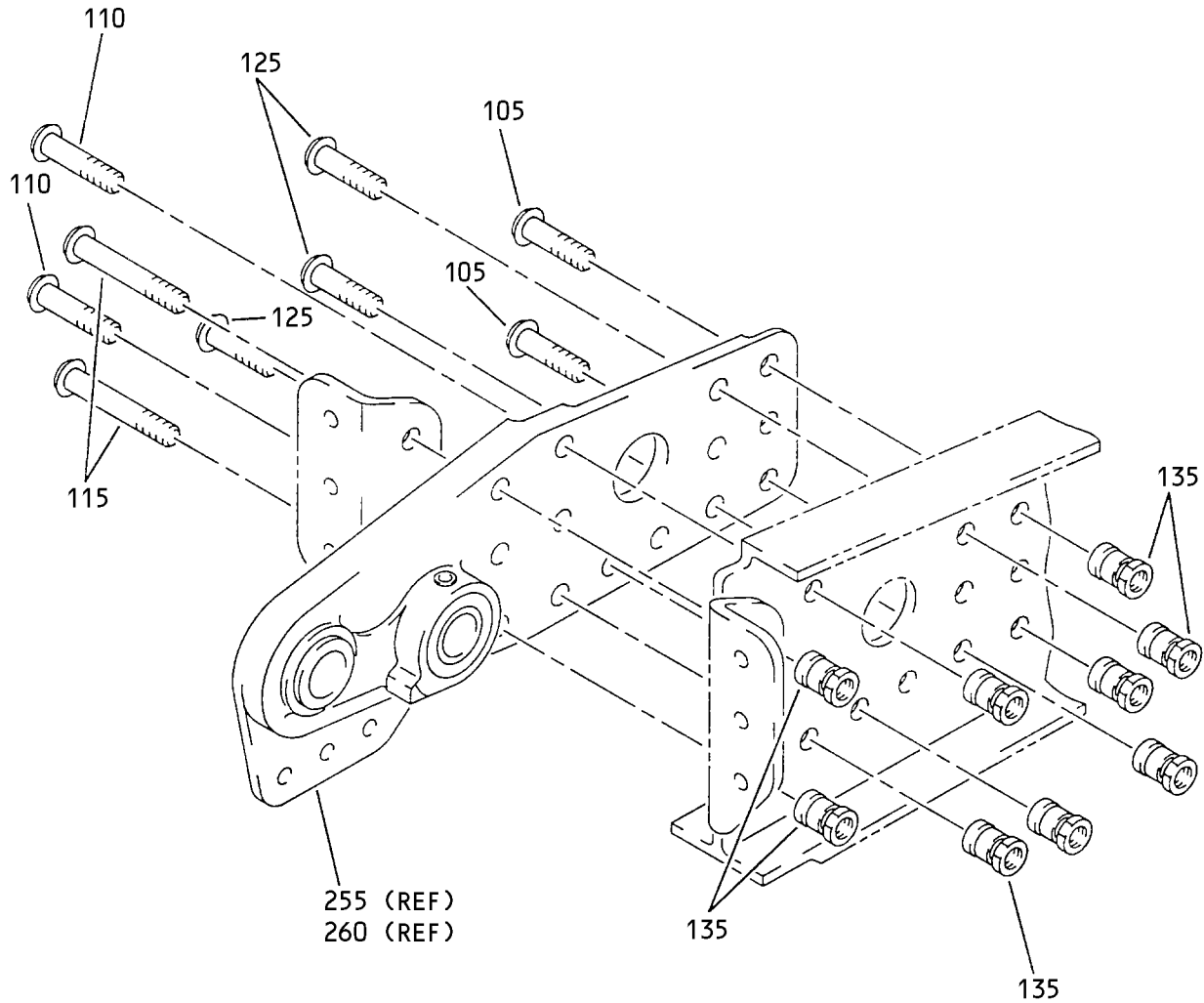
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Cam Latch Support Assembly  
IPL Figure 26 (Sheet 9 of 17)

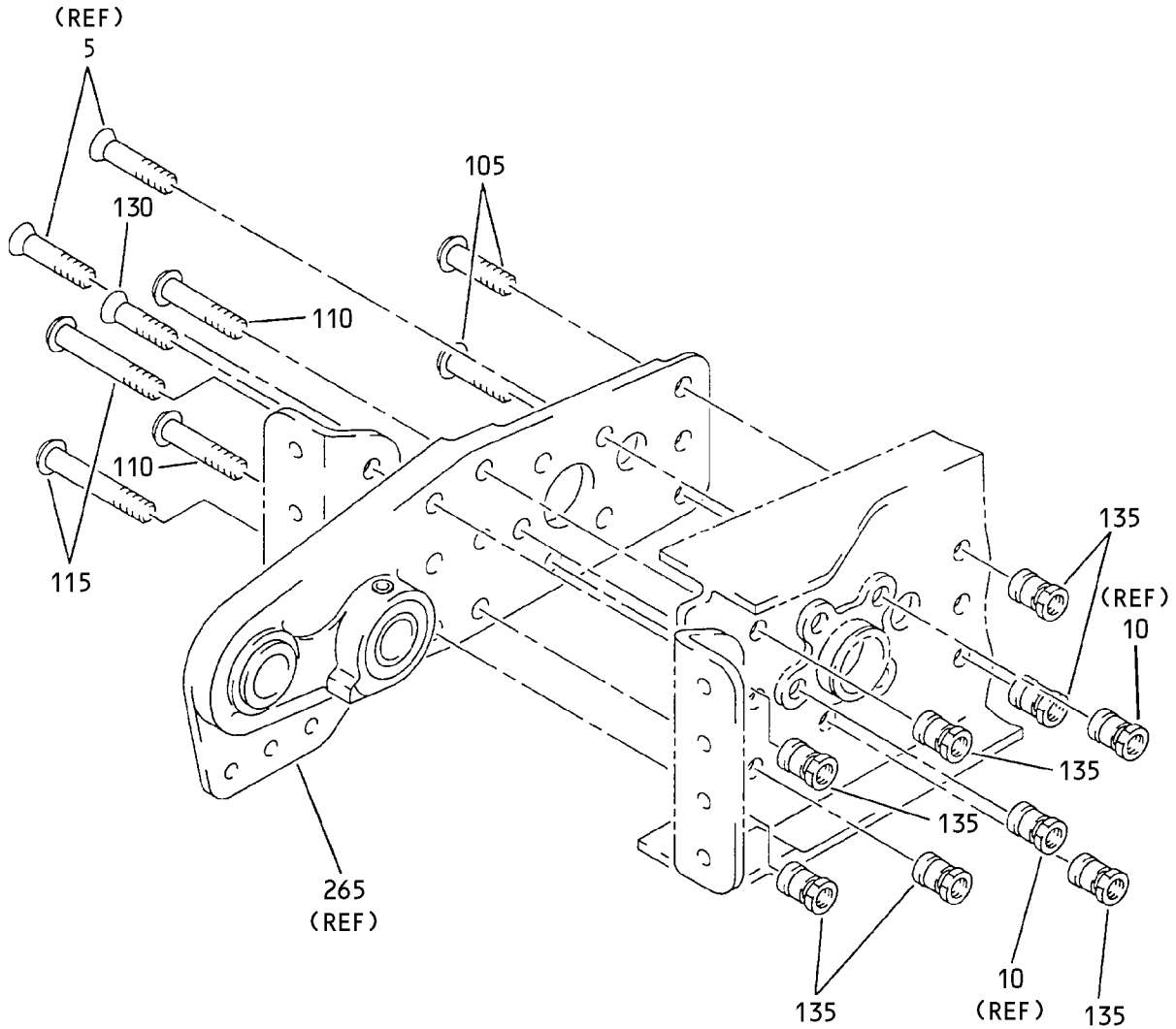
**52-36-64**

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Cam Latch Support Assembly  
IPL Figure 26 (Sheet 10 of 17)

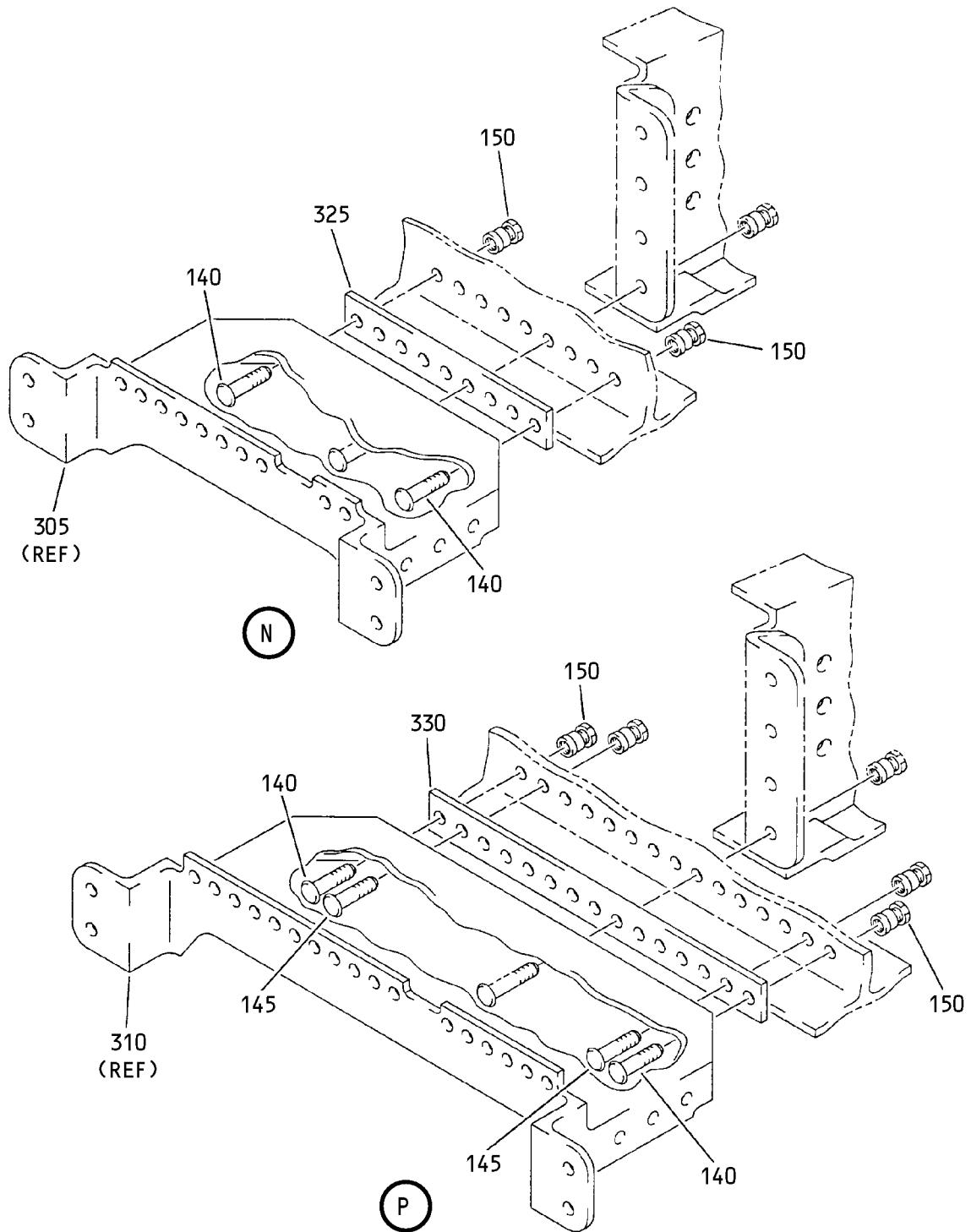
**52-36-64**

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Cam Latch Support Assembly  
IPL Figure 26 (Sheet 11 of 17)

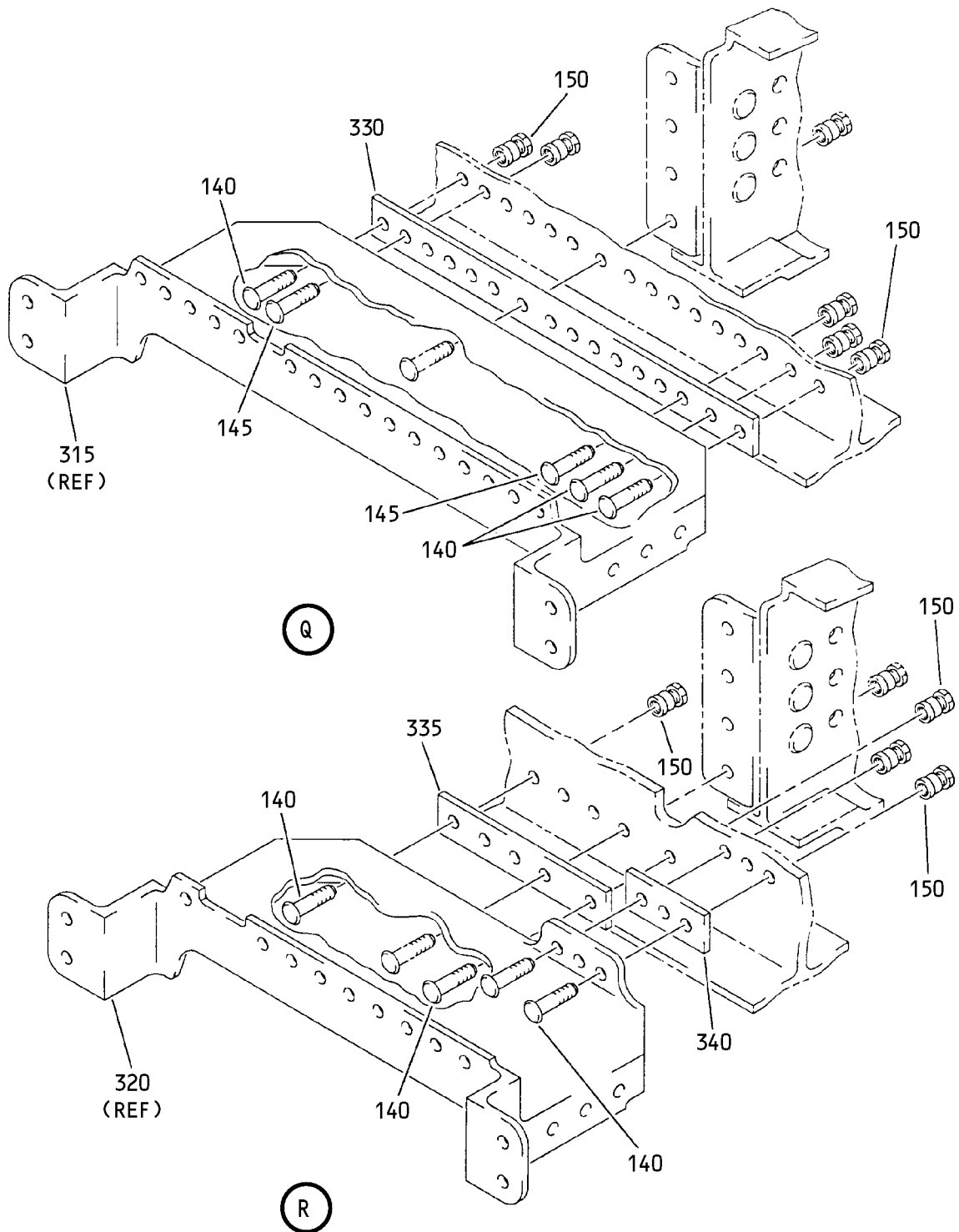
**52-36-64**

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Cam Latch Support Assembly  
IPL Figure 26 (Sheet 12 of 17)

**52-36-64**

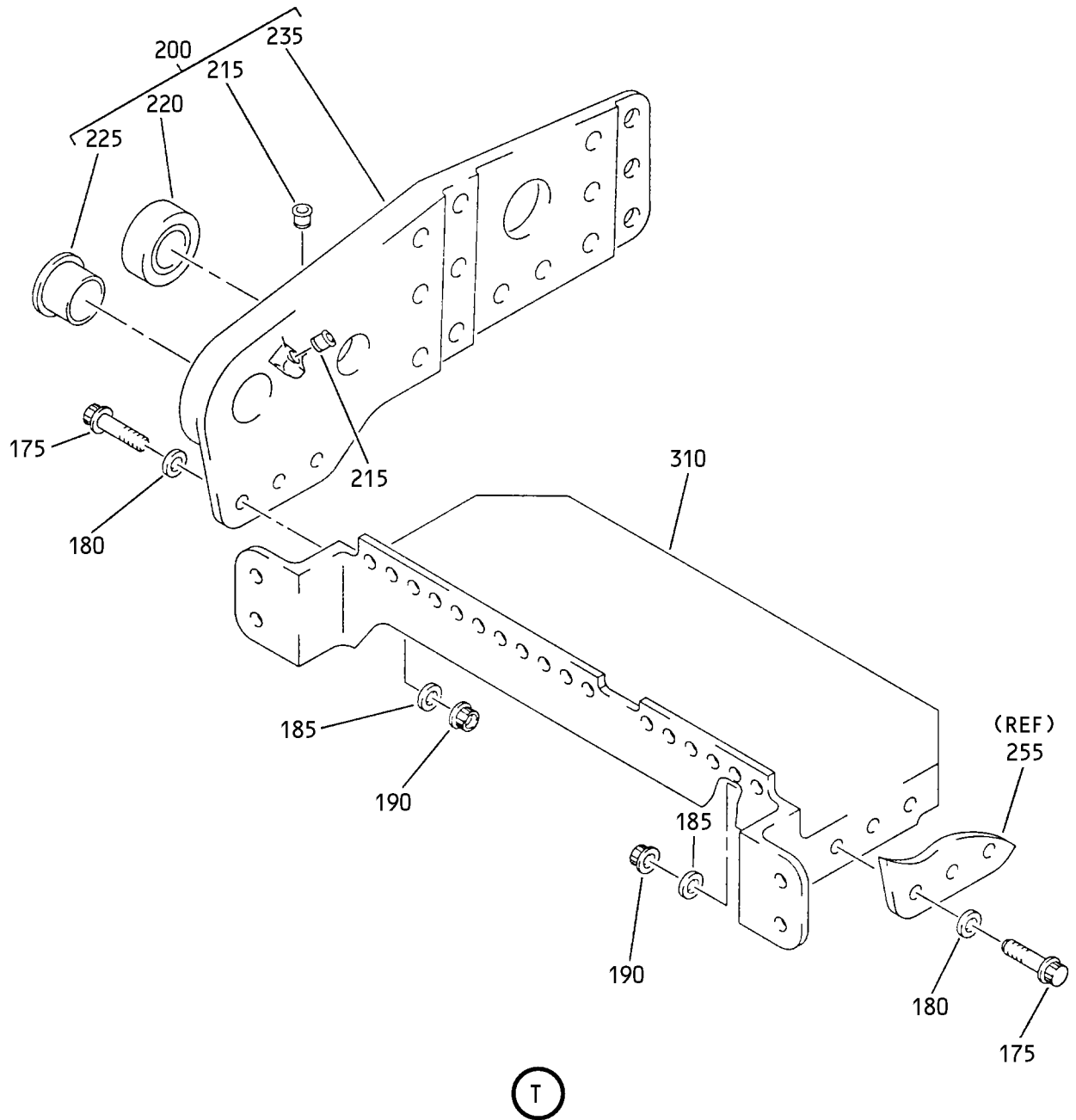
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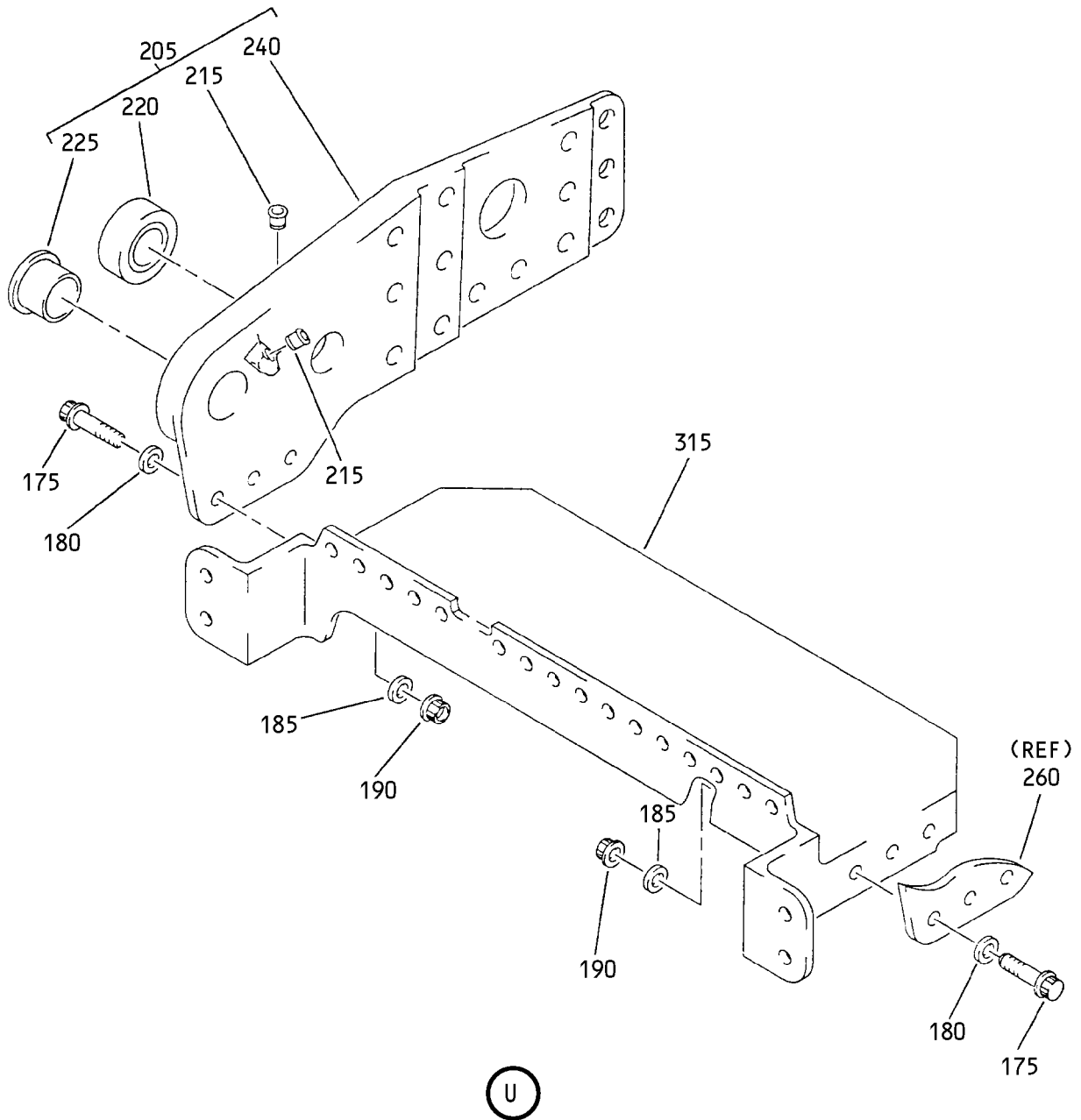
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Cam Latch Support Assembly  
IPL Figure 26 (Sheet 14 of 17)

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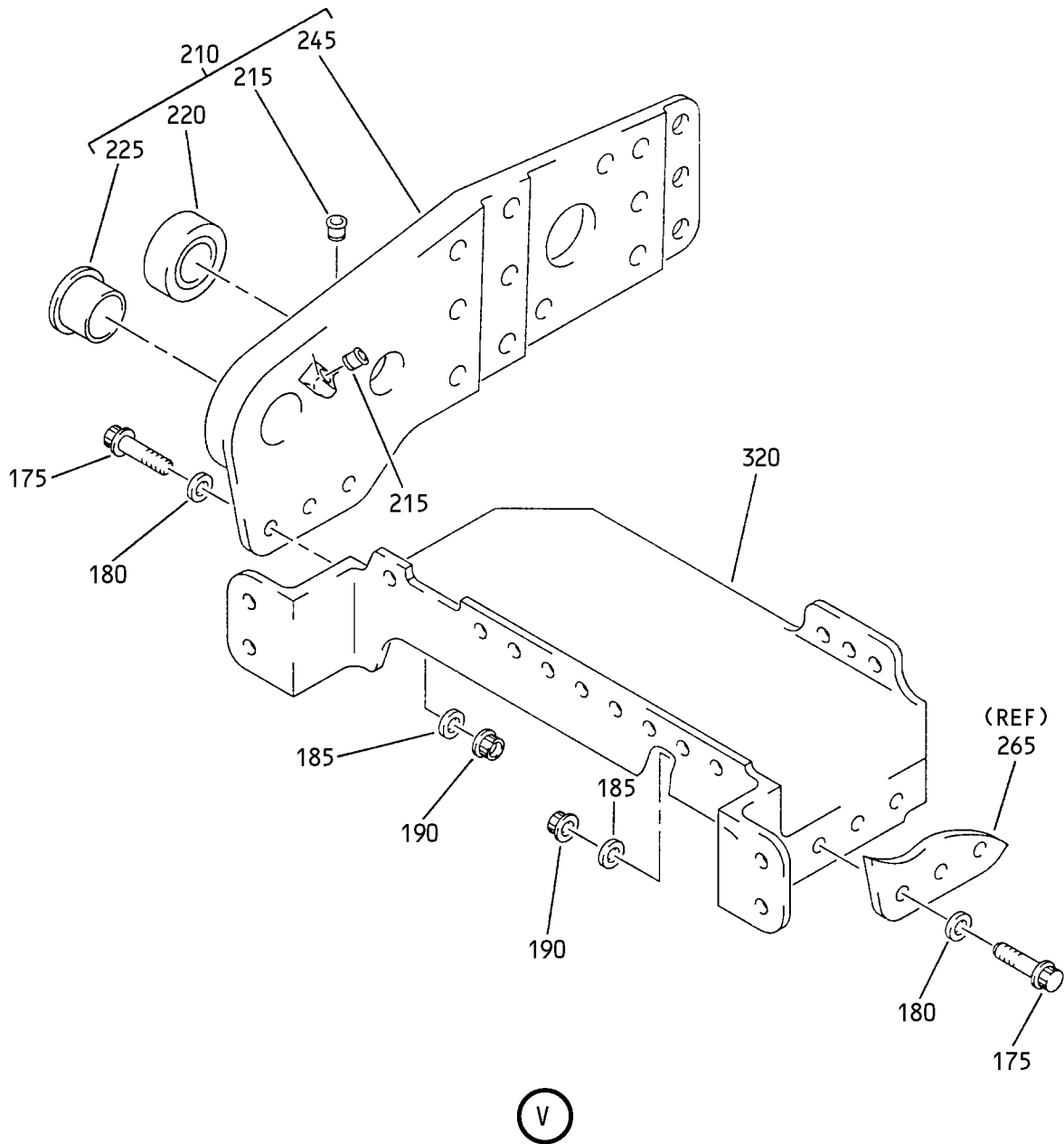
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Cam Latch Support Assembly  
IPL Figure 26 (Sheet 15 of 17)

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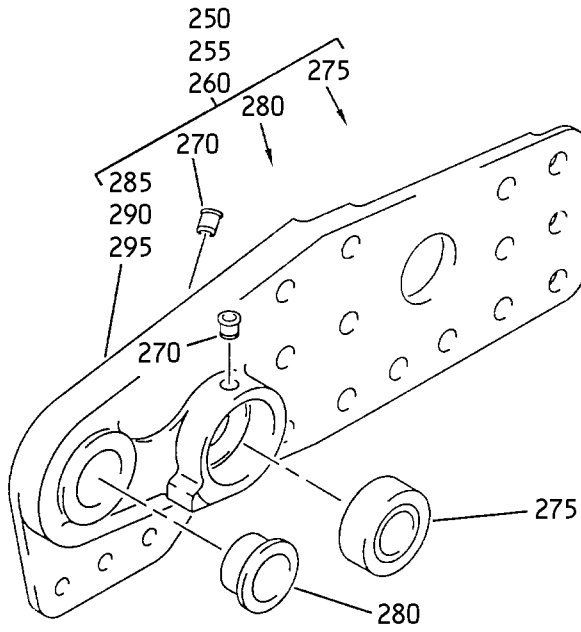


Cam Latch Support Assembly  
IPL Figure 26 (Sheet 16 of 17)

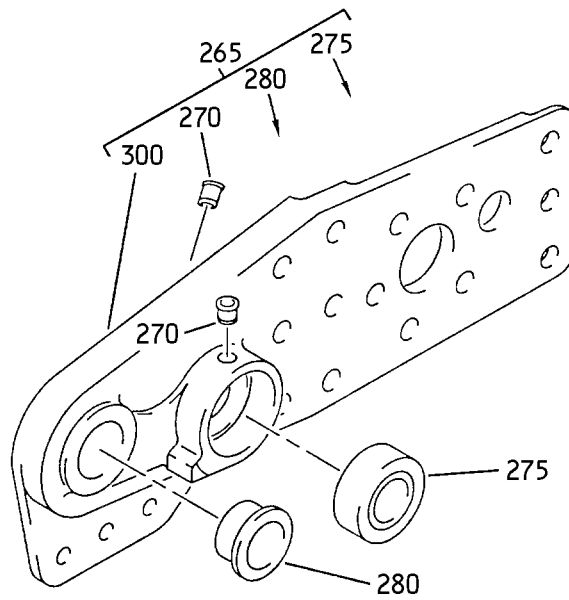
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Cam Latch Support Assembly  
IPL Figure 26 (Sheet 17 of 17)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
26-											
-1A	142A6164-1										RF
5	BACB30YP10K13										8
10	HST79CY10										8
15	142A6332-1										1
20	142A6332-5										1
25	BACB28AZ20A040C										1
30	142A6332-3										1
35	142A6332-6										1
40	HST10AG10-7										12
45	HST10AG10-11										12
50	HST79CY10										24
55	142A6183-7										1
60	142A6183-5										1
65	142A6183-3										1
70	142A6183-1										1
75	NAS516-1A										1

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
26-											
80	142A6315-1		.	.							1
85	142A6169-7		.	.							1
											(USED ON ITEM 55)
90	142A6169-5		.	.							1
											(USED ON ITEM 60)
95	142A6169-3		.	.							1
											(USED ON ITEM 65)
100	142A6169-1		.	.							1
											(USED ON ITEM 70)
105	HST10AG10-9		.								24
											(V0PTK6)
											(SPEC BACB30VT10K9)
											(OPT HST10AG10-9 (V06725))
											(OPT HST10AG10-9 (V56878))
											(OPT HST10AG10-9 (V73197))
110	HST10AG10-15		.								24
											(V0PTK6)
											(SPEC BACB30VT10K15)
											(OPT HST10AG10-15 (V06725))
											(OPT HST10AG10-15 (V56878))
											(OPT HST10AG10-15 (V73197))
115	HST10AG10-24		.								24
											(V0PTK6)
											(SPEC BACB30VT10K24)
											(OPT HST10AG10-24 (V06725))
											(OPT HST10AG10-24 (V56878))
120	HST10AG10-12		.								4
											(V0PTK6)
											(SPEC BACB30VT10K12)
											(OPT HST10AG10-12 (V06725))
											(OPT HST10AG10-12 (V56878))
											(OPT HST10AG10-12 (V73197))
125	HST10AG10-10		.								26
											(V0PTK6)
											(SPEC BACB30VT10K10)
											(OPT HST10AG10-10 (V06725))
											(OPT HST10AG10-10 (V56878))
											(OPT HST10AG10-10 (V73197))
130	BACB30YP10K10		.								2
											BOLT

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
26- 135	HST79CY10		.									104
140	HST10AG6-6		.									20
145	HST10AG6-5		.									24
150	HST79CY6		.									44
155	142A6165-7		.									1
160	142A6165-5		.									1
165	142A6165-3		.									1
170	142A6165-1		.									1
175	BACB30US3K9		..									6
180	BACW10BP3CD		..									6
185	BACW10BP3DP		..									6

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
26- 190	H51560-3		. .	NUT							6
				(V15653)							
				(SPEC BACN10HR3CD)							
				(OPT 67832CD1032 (V56878))							
				(OPT 102LH9031-3 (V72962))							
				(OPT BH00303CM3 (V27238))							
				(OPT SL7108C1032 (V11815))							
				(OPT BMN5024CWD33 (V97928))							
				(OPT CR60303 (V62554))							
				(OPT SL7108C3 (V11815))							
				(OPT VCU0005D3 (V06710))							
				(OPT 102LH90313 (V72962))							
				(OPT 67832CD3 (V56878))							
195	142A6185-15		. .	FITTING ASSY							1
				(USED ON ITEM 155)							
200	142A6185-11		. .	FITTING ASSY							1
				(USED ON ITEM 160)							
205	142A6185-7		. .	FITTING ASSY							1
				(USED ON ITEM 165)							
210	142A6185-3		. .	FITTING ASSY							1
				(USED ON ITEM 170)							
215	NAS516-1A		. . .	FITTING-LUBE							2
220	BACB10CK16D		. . .	BEARING							1
225	142A6314-2		. . .	BUSHING							1
230	142A6166-15		. . .	FITTING							1
				(USED ON ITEM 195)							
235	142A6166-11		. . .	FITTING							1
				(USED ON ITEM 200)							
240	142A6166-7		. . .	FITTING							1
				(USED ON ITEM 205)							
245	142A6166-3		. . .	FITTING							1
				(USED ON ITEM 210)							
250	142A6185-13		. .	FITTING ASSY							1
				(USED ON ITEM 155)							
255	142A6185-9		. .	FITTING ASSY							1
				(USED ON ITEM 160)							
260	142A6185-5		. .	FITTING ASSY							1
				(USED ON ITEM 165)							
265	142A6185-1		. .	FITTING ASSY							1
				(USED ON ITEM 170)							

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
26-											
270	NAS516-1A										2
275	BACB10CK16D										1
280	142A6314-1										1
285	142A6166-13										1
290	142A6166-9										1
295	142A6166-5										1
300	142A6166-1										1
305	142A6168-7										1
310	142A6168-5										1
315	142A6168-3										1
320	142A6168-1										1
325	BACS40R009B087										1
330	BACS40R009B158										2
335	BACS40R009B050										1
340	BACS40R010B024										1

-Item not Illustrated

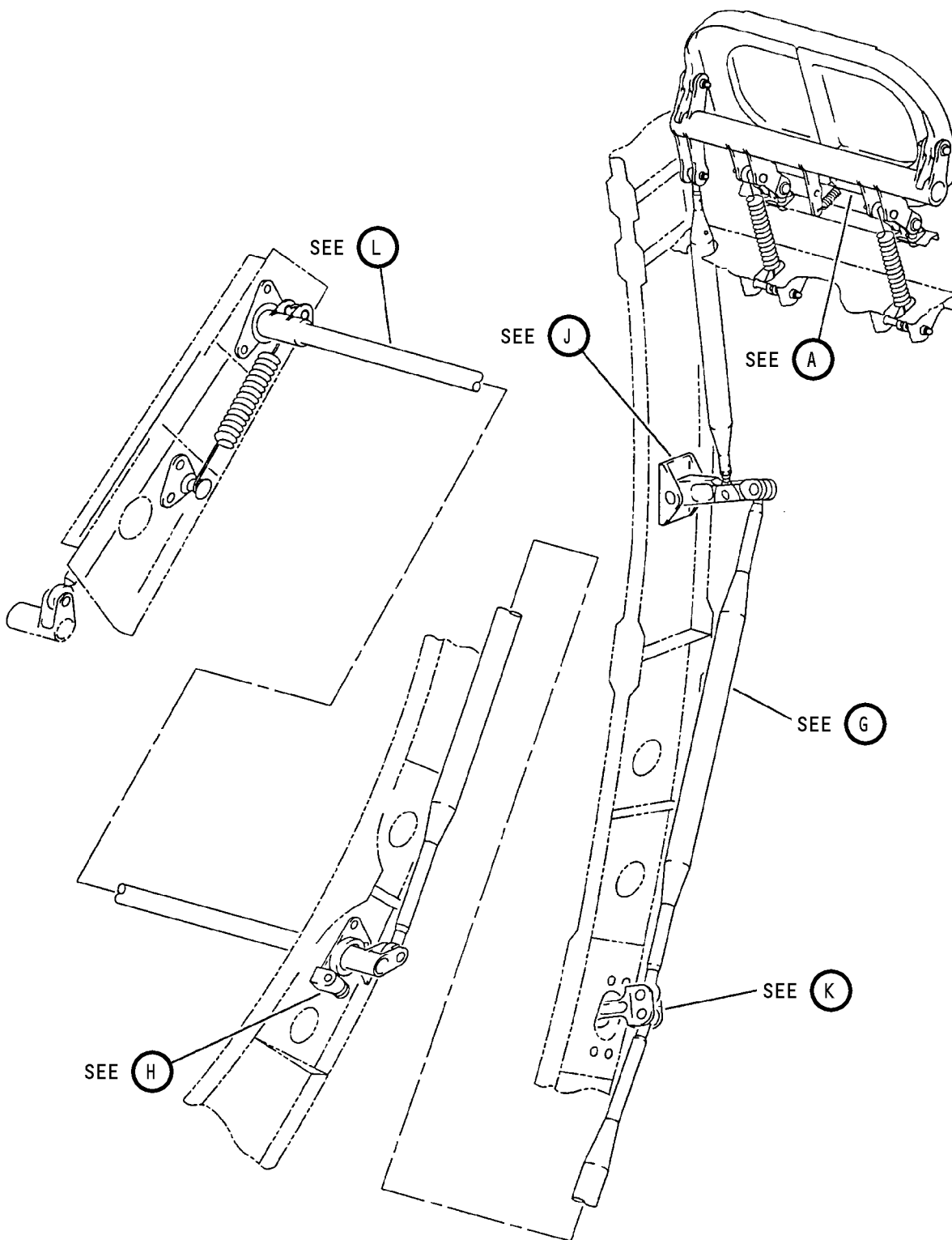
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Vent Door Mechanism Assembly  
IPL Figure 27 (Sheet 1 of 15)

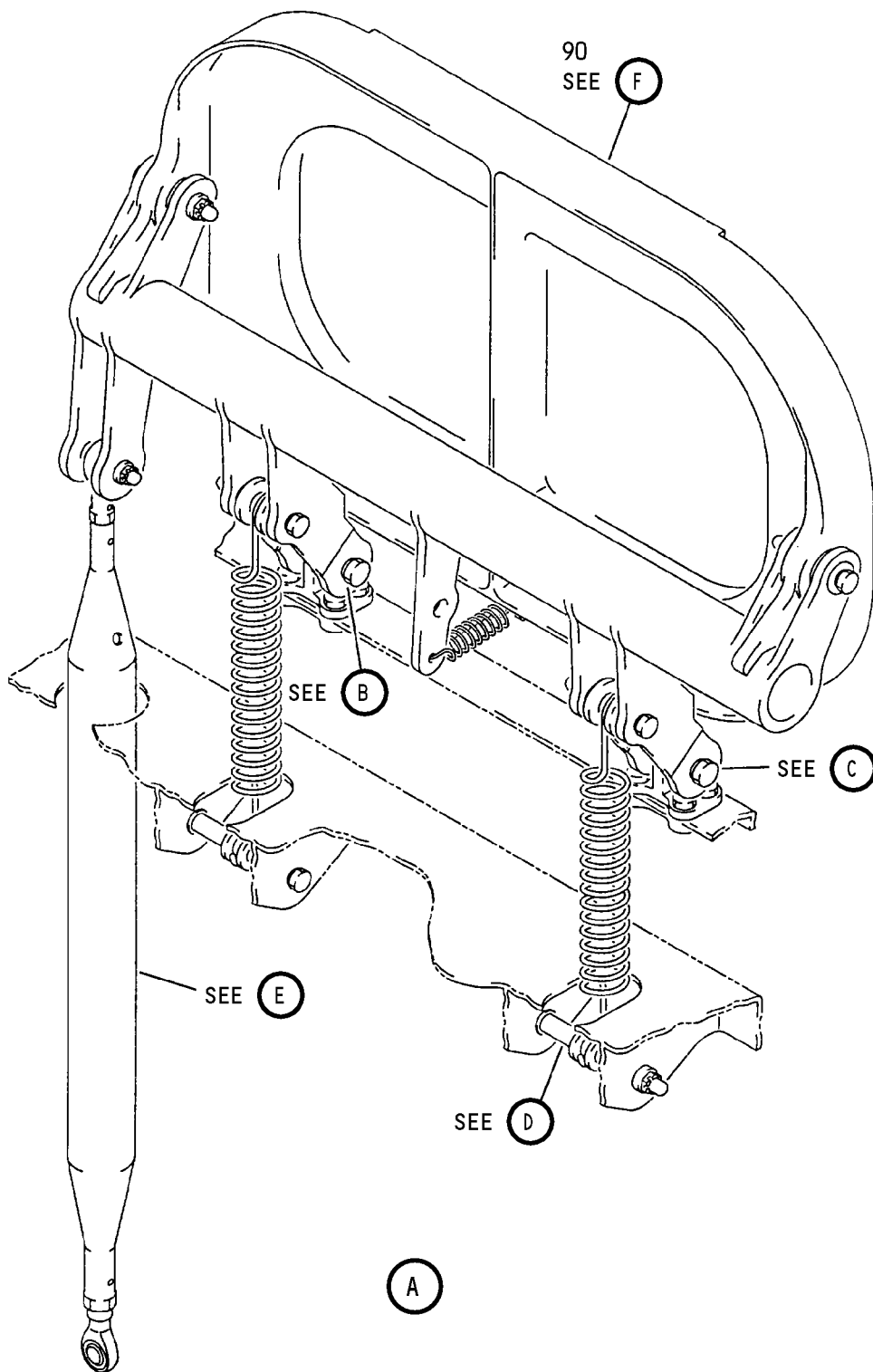
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Vent Door Mechanism Assembly  
IPL Figure 27 (Sheet 2 of 15)

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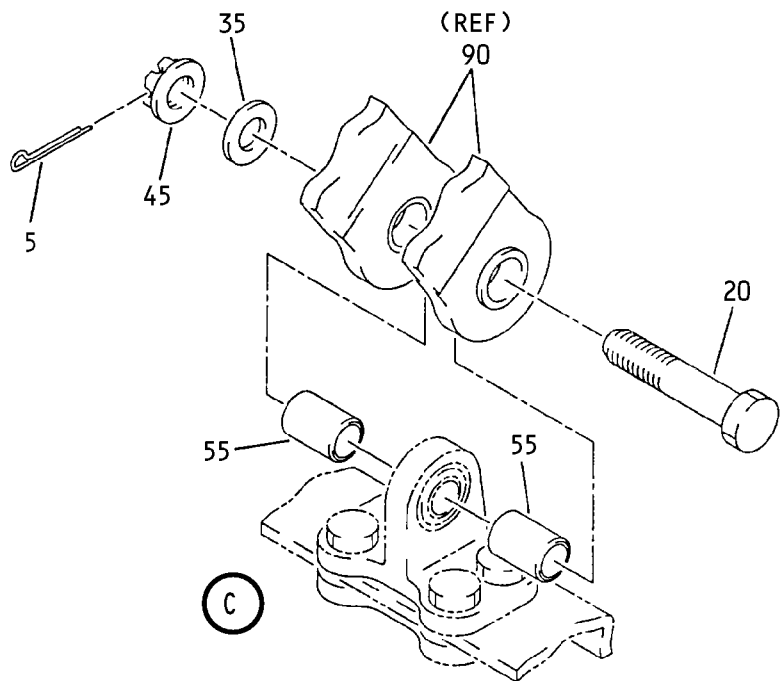
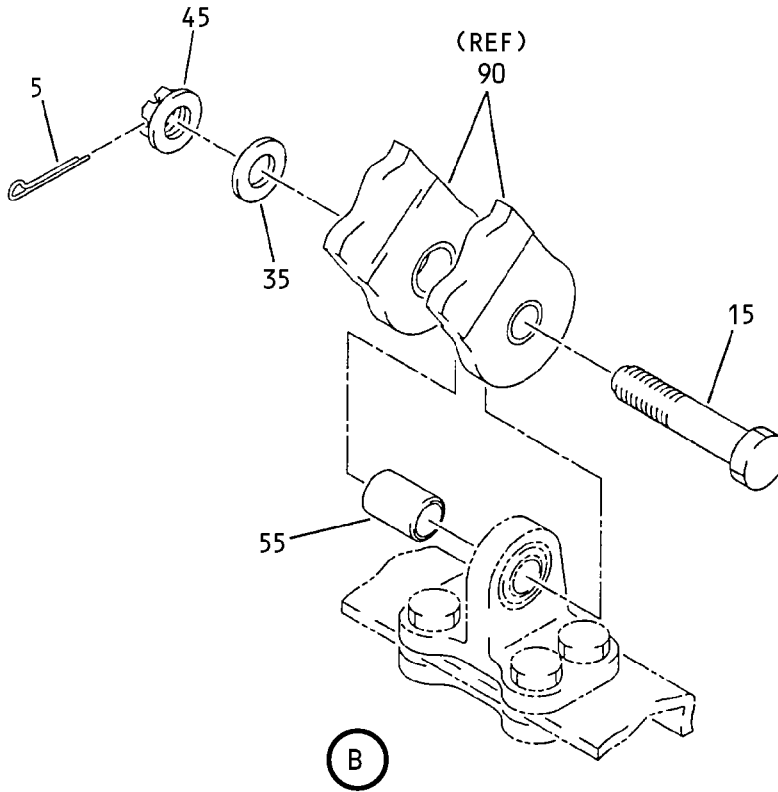
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Vent Door Mechanism Assembly  
IPL Figure 27 (Sheet 3 of 15)

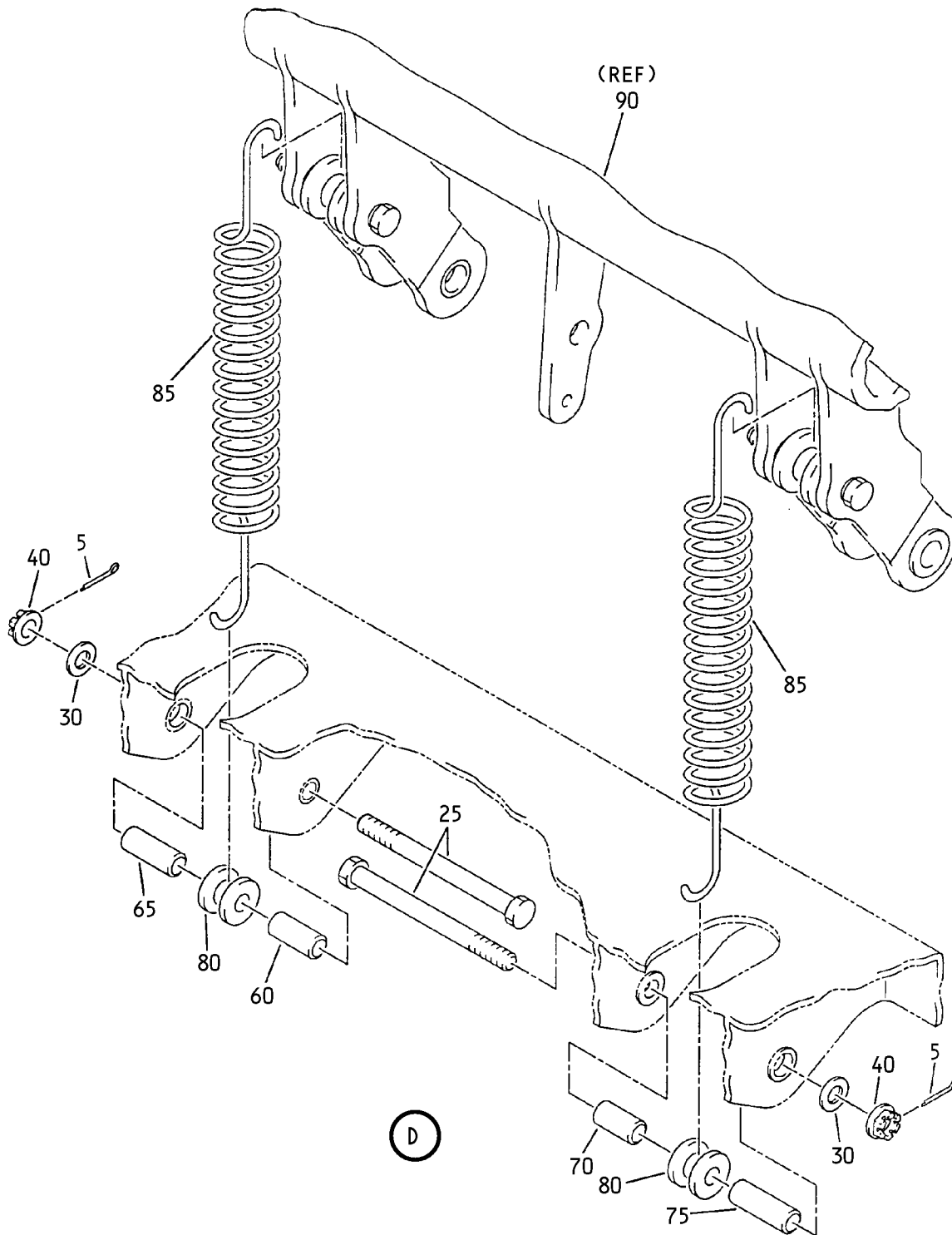
**52-36-64**

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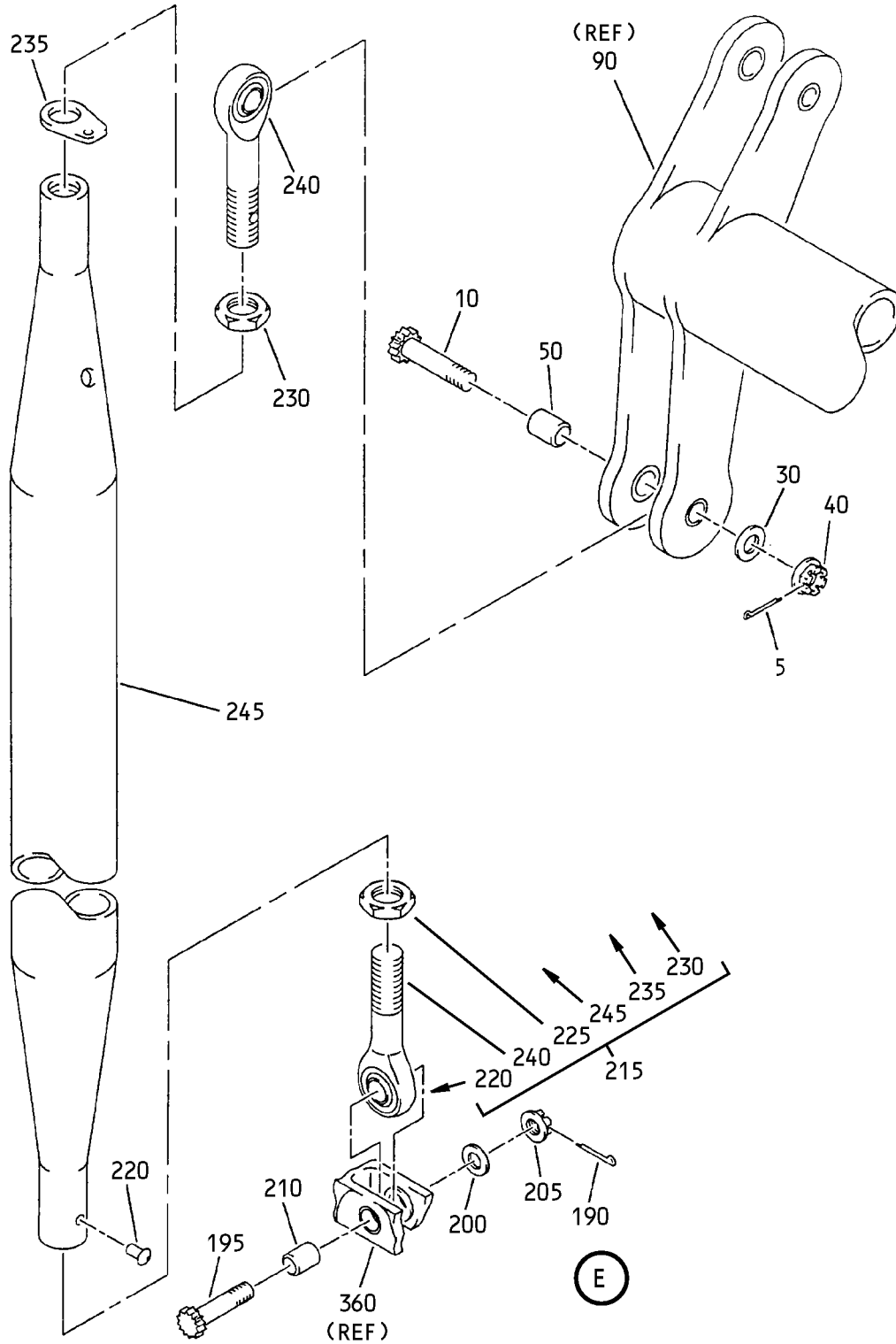
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Vent Door Mechanism Assembly  
IPL Figure 27 (Sheet 4 of 15)

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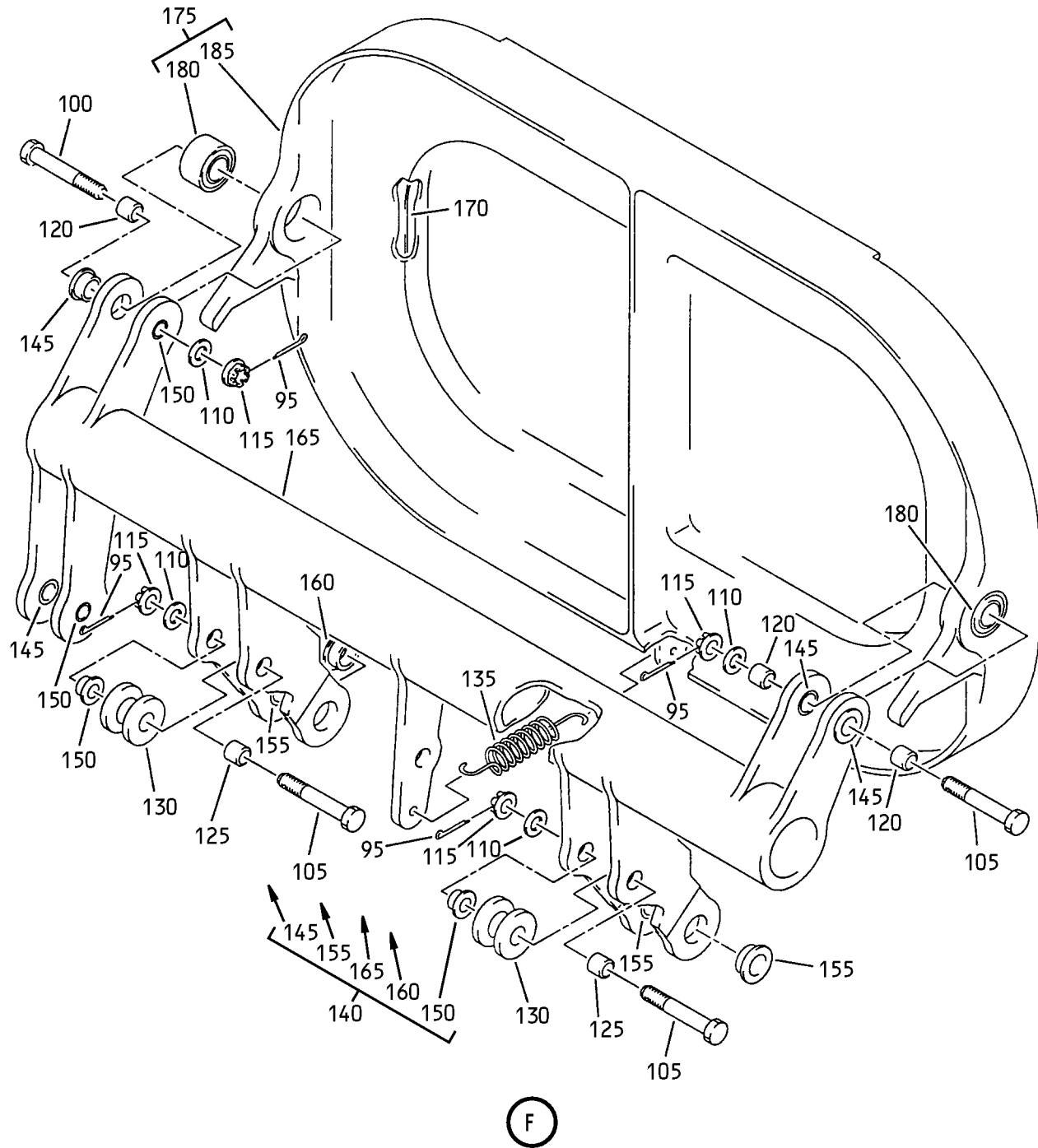
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Vent Door Mechanism Assembly  
IPL Figure 27 (Sheet 5 of 15)

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Vent Door Mechanism Assembly  
IPL Figure 27 (Sheet 6 of 15)

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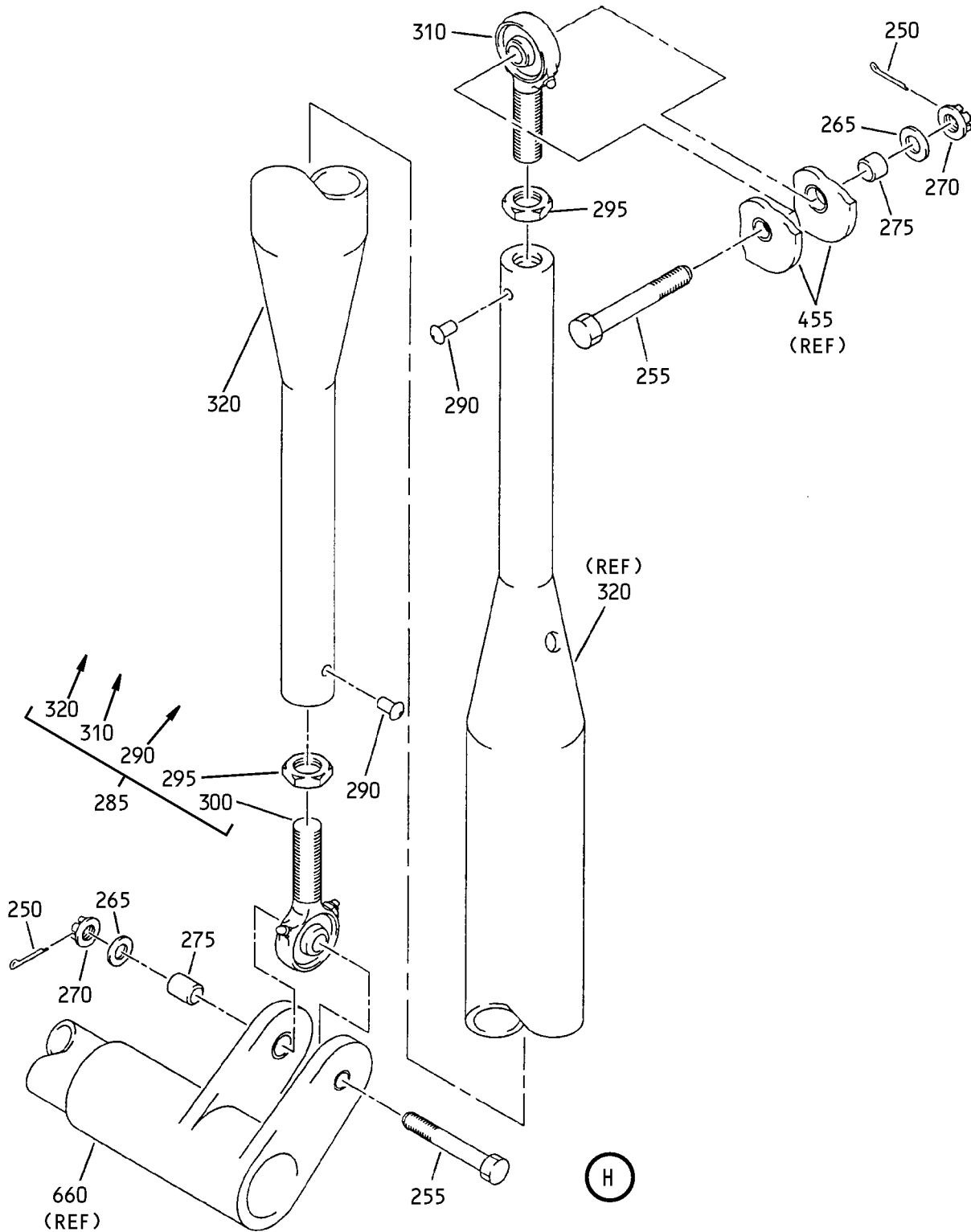
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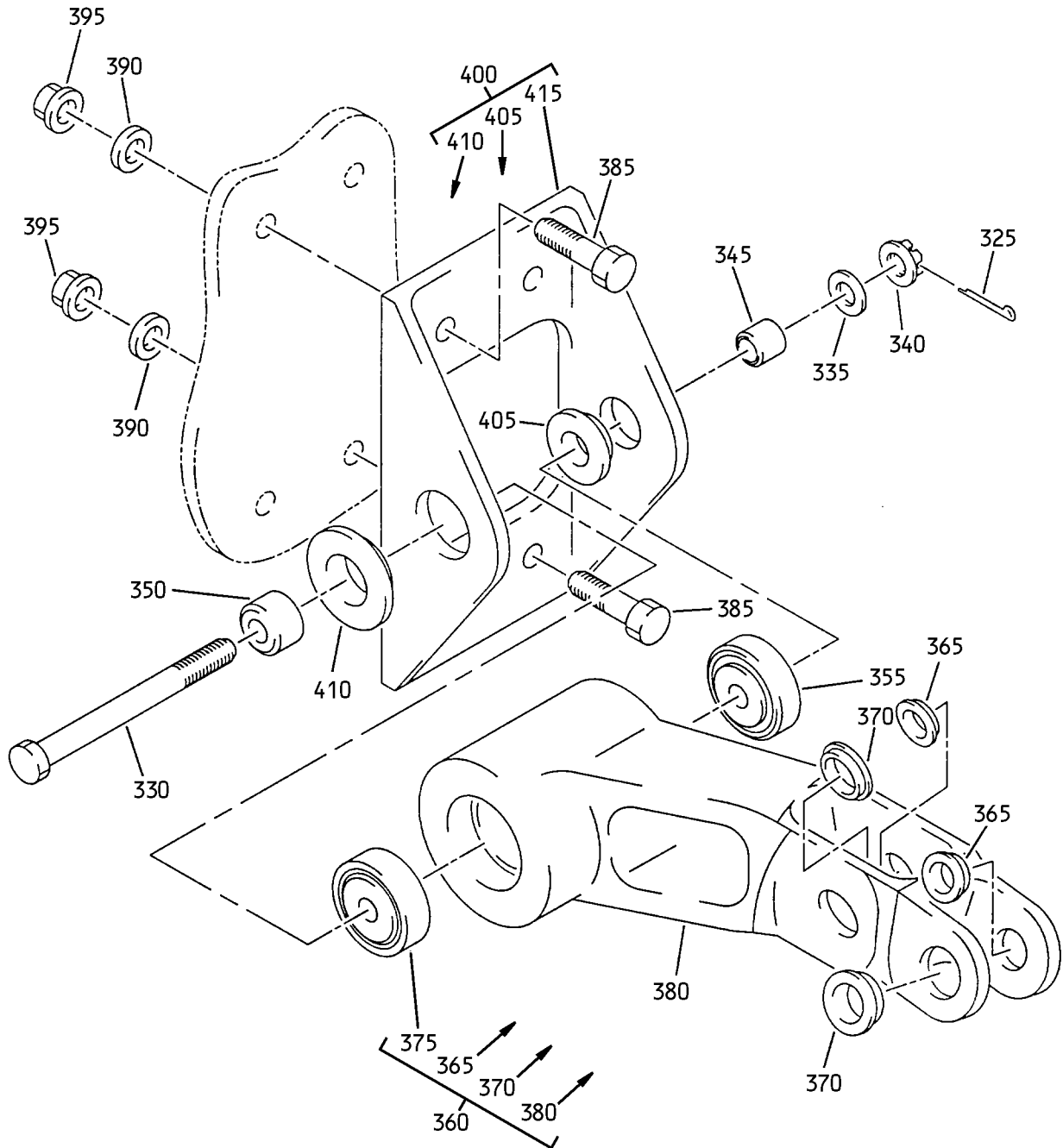
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Vent Door Mechanism Assembly  
IPL Figure 27 (Sheet 8 of 15)

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J

Vent Door Mechanism Assembly  
IPL Figure 27 (Sheet 9 of 15)

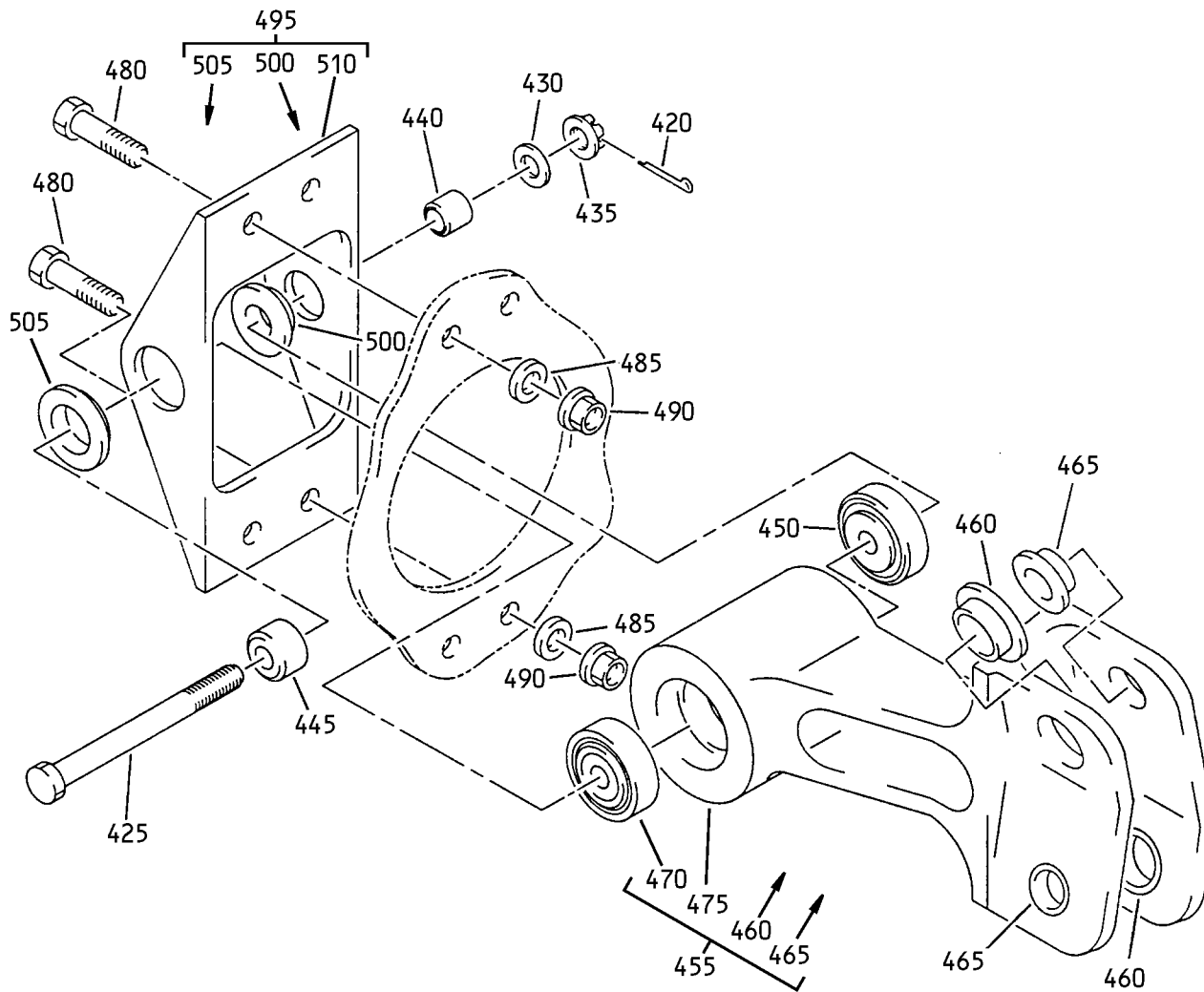
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Vent Door Mechanism Assembly  
IPL Figure 27 (Sheet 10 of 15)

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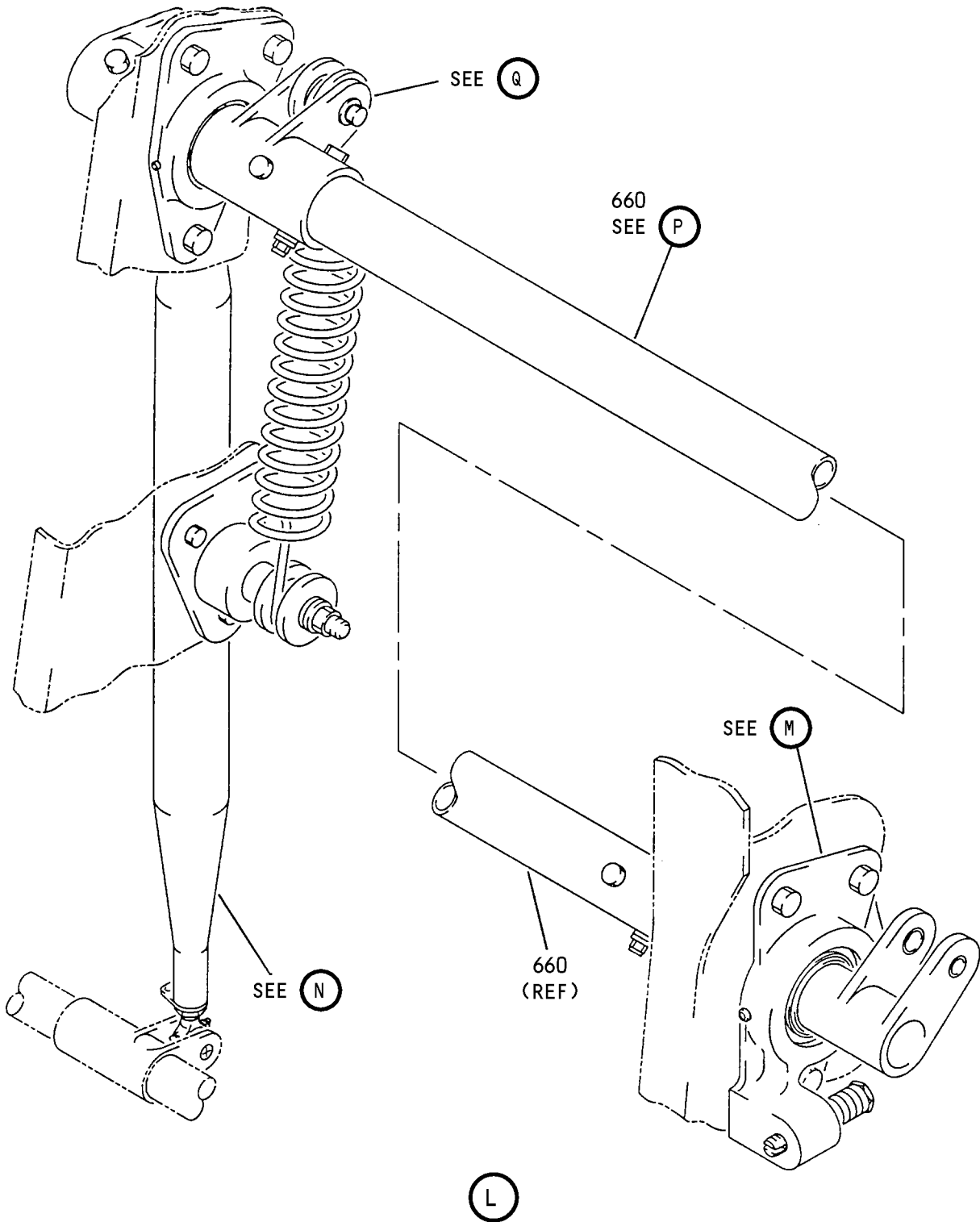
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Vent Door Mechanism Assembly  
IPL Figure 27 (Sheet 11 of 15)

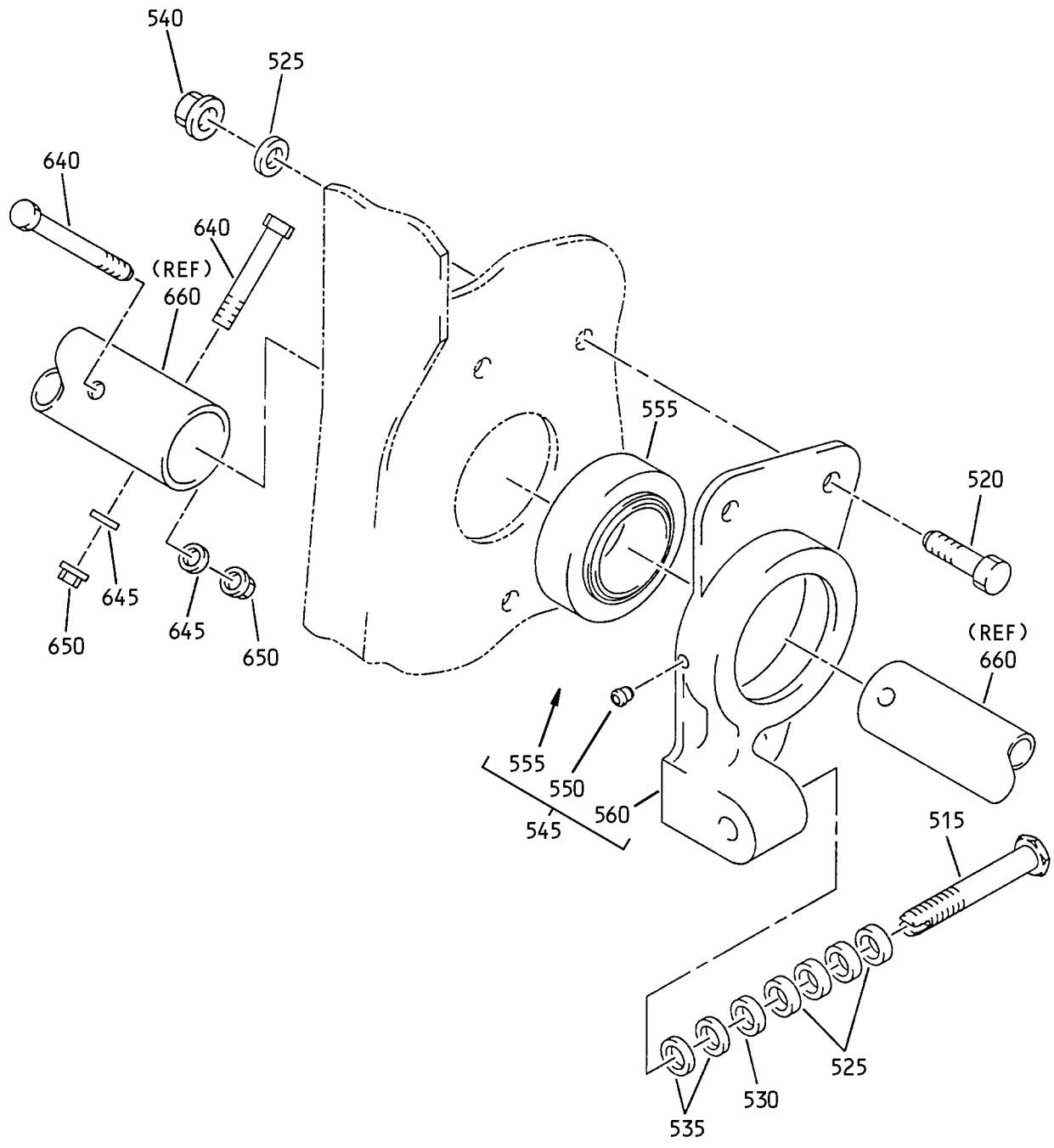
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Vent Door Mechanism Assembly  
IPL Figure 27 (Sheet 12 of 15)

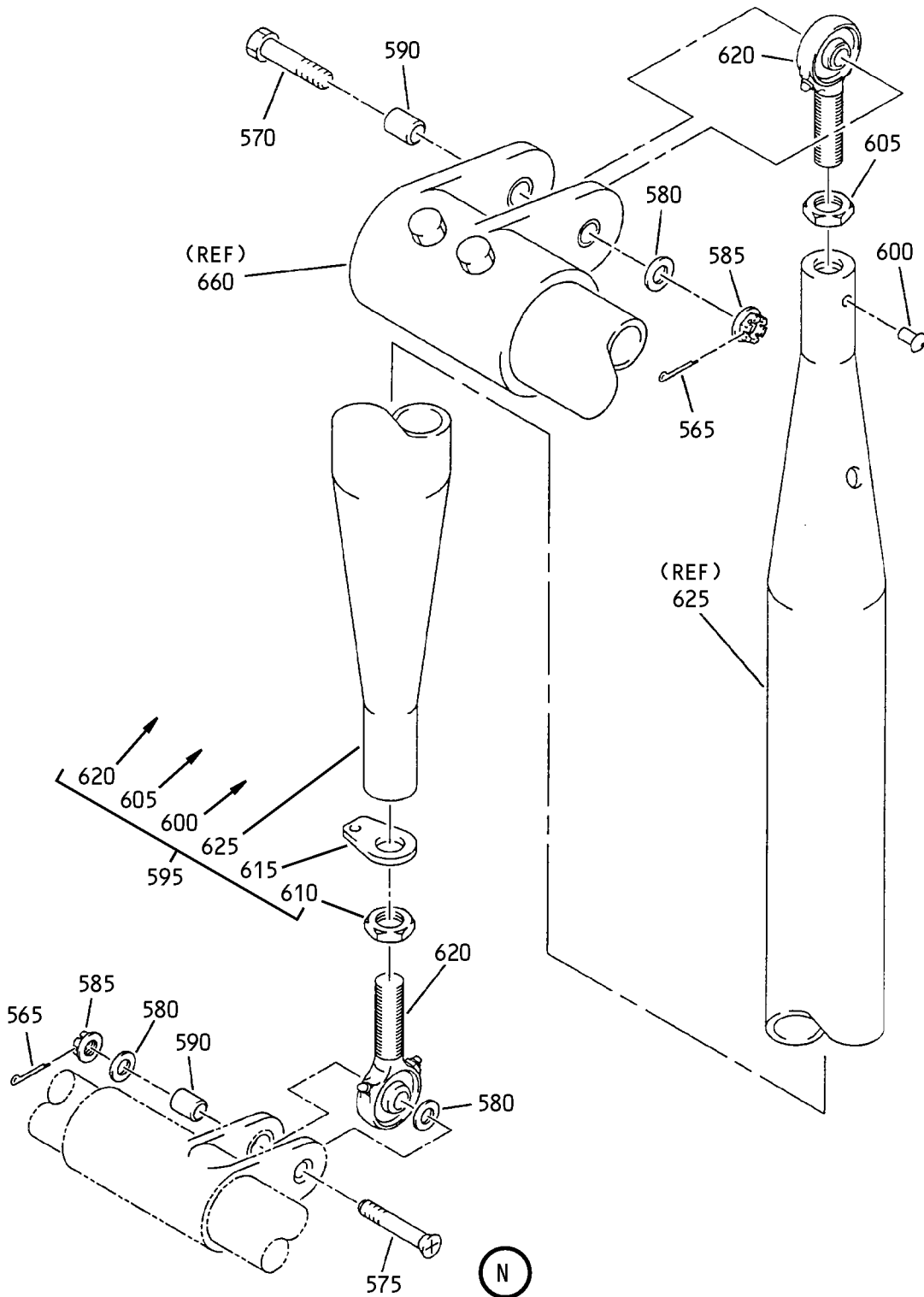
**52-36-64**

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Vent Door Mechanism Assembly  
IPL Figure 27 (Sheet 13 of 15)

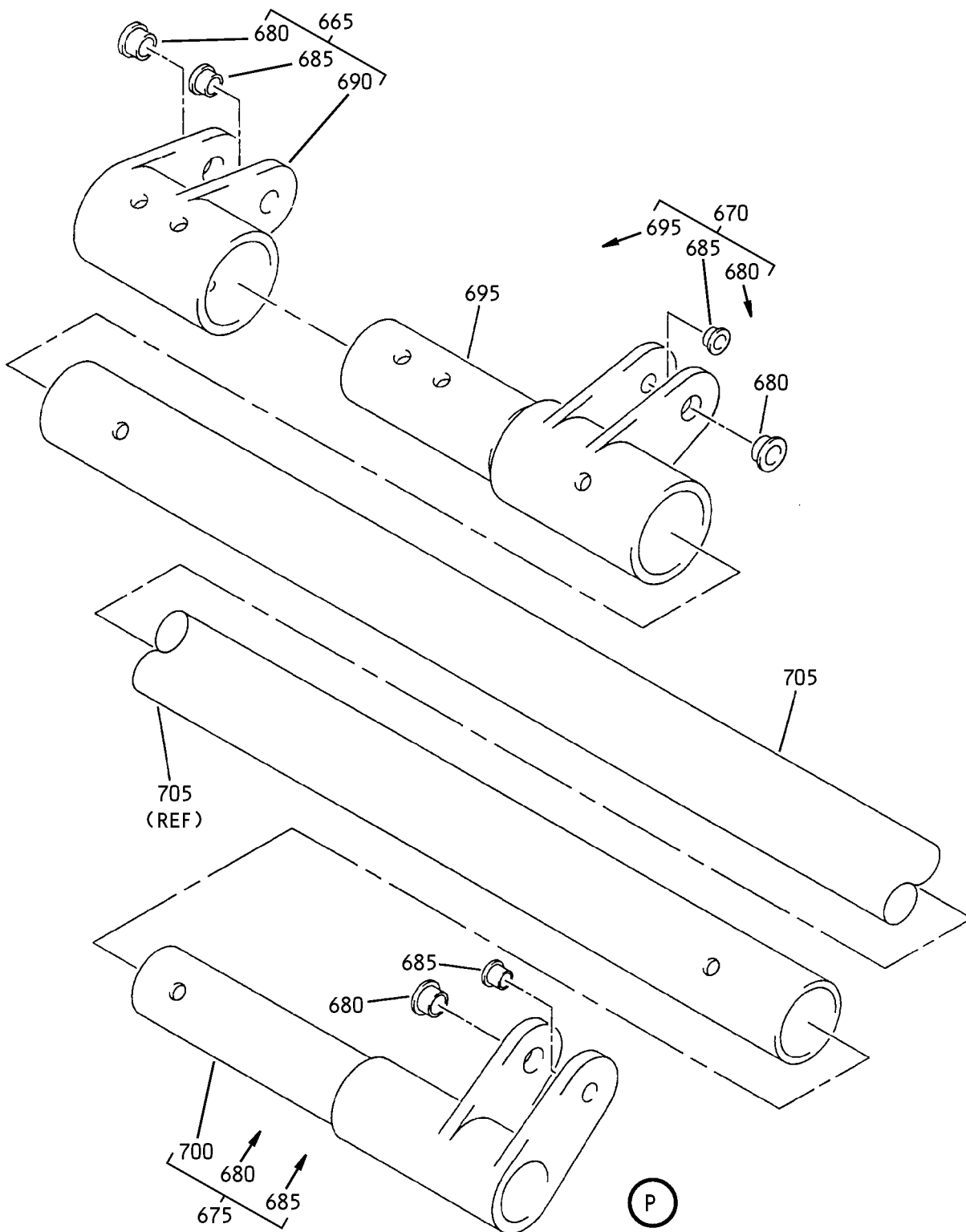
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Vent Door Mechanism Assembly  
IPL Figure 27 (Sheet 14 of 15)

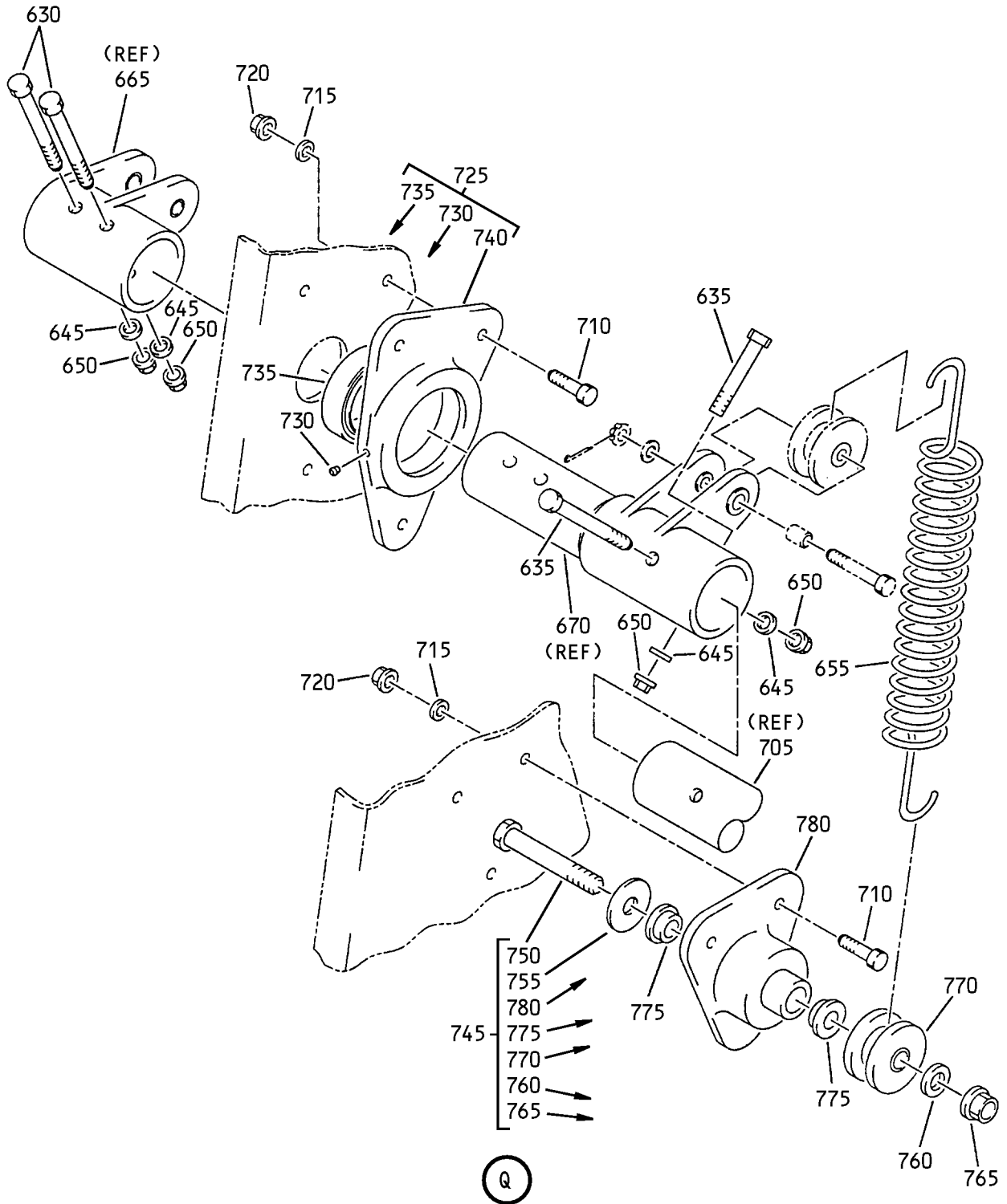
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Vent Door Mechanism Assembly  
IPL Figure 27 (Sheet 15 of 15)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
27-											
-1A	142A6360-1										RF
5	BACP18BC02A06P										AR
10	BACB30UU4-13D										1
15	BACB30LJ5DU16										1
20	BACB30LJ5DU17										1
25	BACB30LJ4DU27										2
30	NAS1149E0463R										3
35	NAS1149E0563R										2
40	BACN11N104CS										3
45	BACN11N105CS										2
50	BACB28AK04-032										1
55	BACB28AK05-038										3
60	BACB28AK04-047										1
65	BACB28AK04-057										1
70	BACB28AK04-037										1
75	BACB28AK04-067										1
80	FL4C6-2FS428										2
85	142A6362-1										2
90	142A6560-1										1
95	BACP18BC02A6P										4
100	BACB30LJ4DU15										1
105	BACB30LJ4DU16										3
110	NAS1149E0463P										4
115	BACN11N104CS										4
120	BACB28AK04-032										3
125	BACB28AK04-026										2
130	FL4C6-2FS428										2
135	142A6365-1										1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
27-											
140	142A6374-1		.	.							1
145	BACB28AT06B015C		.	.	.						4
150	BACB28AP04P015		.	.	.						4
155	BACB28AT07B020C		.	.	.						3
160	BACB28AP05P020		.	.	.						1
165	142A6374-2		.	.	.						1
170	142A6563-1		.	.							1
175	142A6371-3		.	.							1
180	KSC316204F		.	.	.						2
											(V50632)
185	142A6371-4		.	.	.						1
190	BACP18BC02A06P		.								AR
195	BACB30UU4-15D		.								1
200	NAS1149E0463R		.								1
205	BACN11N104CS		.								1
210	BACB28AK04-040		.								1
215	142A6372-11		.								1
220	MS20470AD4-12		.	.							1
225	MS35691-13		.	.							1
230	NAS1423C5		.	.							1
235	MS14227-5		.	.							1
240	P3A3700		.	.							2
											(V57606)
245	142A6372-12		.	.							1
250	BACP18BC02A06P		.								AR
255	BACB30LJ4DU18		.								3
260	BACB30LJ4DU13		.								1
265	NAS1149E0463R		.								4
270	BACN11N104CS		.								4
275	BACB28AK04-032		.								4
280	142A6364-2		.								1
285	142A6364-1		.								1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
27-											
290	MS20470AD4-12		.	.	RIVET						2
295	MS35691-13		.	.	NUT						2
300	BACB10DE4-05D		.	.	BEARING						1
305	P3A3700		.	.	BEARING-ROD END (V57606) (USED ON ITEM 280)						1
310	BACB10DE4-05D		.	.	BEARING (USED ON ITEM 285)						1
315	142A6364-4		.	.	TUBE-SWAGED (USED ON ITEM 280)						1
320	142A6364-3		.	.	TUBE-SWAGED (USED ON ITEM 285)						1
325	BACP18BC03A10P		.		PIN-COTTER						AR
330	BACB30LJ6DU32		.		BOLT						1
335	NAS1149E0663R		.		WASHER						1
340	BACN11N106CS		.		NUT						1
345	BACB28AK06-037		.		BUSHING						1
350	BACB28AK06-077		.		BUSHING						1
355	BACB10FS06JP		.		BEARING						1
360	142A6561-1		.		CRANK ASSY-UPR						1
365	BACB28AP04P015		.	.	BUSHING						2
370	BACB28AT06B015C		.	.	BUSHING						2
375	BACB10FS06		.	.	BEARING						1
380	142A6561-2		.	.	CRANK						1
385	BACB30LJ4U7				DELETED						
385A	BACB30NR4K9		.		BOLT						4
387	BACW10BN4AC		.		WASHER						4
390	NAS1149E0463R				DELETED						
390A	NAS1149D0463J		.		WASHER						4
395	H52732-4CD		.		NUT (V15653) (SPEC BACN10YR4CD) (OPT PLH54CD (V62554))						4
400	142A6377-1		.		SUPPORT ASSY-IDLER, UPR						1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
27-											
405	BACB28AP06P020		.	.	BUSHING						1
410	BACB28AT09B020C		.	.	BUSHING						1
415	142A6377-2		.	.	SUPPORT						1
420	BACP18BC03A10P		.		PIN-COTTER						AR
425	BACB30LJ6DU32		.		BOLT						1
430	NAS1149D0663R		.		WASHER						1
435	BACN11N106CS		.		NUT						1
440	BACB28AK06-037		.		BUSHING						1
445	BACB28AK06-077		.		BUSHING						1
450	BACB10FS06JP		.		BEARING						1
455	142A6562-1		.		CRANK ASSY-LWR						1
460	BACB28AT06B015C		.	.	BUSHING						2
465	BACB28AP04P015		.	.	BUSHING						2
470	BACB10FS06		.	.	BEARING						1
475	142A6562-2		.	.	CRANK						1
480	BACB30LJ4U7				DELETED						
480A	BACB30NR4K8		.		BOLT						4
482	BACW10BN4AC		.		WASHER						4
485	NAS1149E0463R				DELETED						
485A	NAS1149D0463J		.		WASHER						4
490	H52732-4CD		.		NUT						4
					(V15653)						
					(SPEC BACN10YR4CD)						
					(OPT PLH54CD (V62554))						
495	142A6378-1		.		SUPPORT ASSY-IDLER						1
500	BACB28AP06P020		.	.	BUSHING						1
505	BACB28AT09B020C		.	.	BUSHING						1
510	142A6378-2		.	.	SUPPORT						1
515	NAS428PK6A12				DELETED						
515A	NAS428KP6A12		.		BOLT						1
520	BACB30LJ4U6				DELETED						
520A	BACB30NR4K7		.		BOLT						3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
27-											
525	NAS1149E0463R								DELETED		
525A	NAS1149E0663R								. WASHER		4
530	NAS1149E0432R								DELETED		
530A	NAS1149E0632R								. WASHER		1
535	NAS1149E0416R								DELETED		
535A	NAS1149E0616R								. WASHER		2
537	BACW10BP4ACU								. WASHER		3
538	NAS1149D0463J								. WASHER		3
539	H52732-6CD								. NUT (V15653) (SPEC BACN10YR6CD) (OPT PLH56CD (V62554))		1
540	H52732-4CD								. NUT (V15653) (SPEC BACN10YR4CD) (OPT PLH54CD (V62554))		3
545	142A6379-1								DELETED		
545A	142A6379-3								. HOUSING ASSY-BRG		1
550	NAS516-1A								. . FITTING-LUBE		1
555	DAT16-26A4								. . BEARING (V77896) (SPEC BACB10CJ16)		1
560	142A6379-2								DELETED		
560A	142A6379-4								. . HOUSING		1
565	BACP18BC02A06P								. PIN-COTTER		AR
570	BACB30LJ4DU18								. BOLT		1
575	NAS8704DU16								. BOLT		1
580	NAS1149E0463R								. WASHER		3
585	BACN11N104CS								. NUT		2
590	BACB28AK04-032								. BUSHING		2
595	142A6372-1								. ROD ASSY-PUSH		1
600	MS20470AD4-12								. . RIVET		1
605	MS35691-13								. . NUT		1
610	NAS1423C5								. . NUT		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
27-											
615	MS14227-5		.	.							1
620	BACB10DE4-05D		.	.							2
625	142A6372-6		.	.							1
627	BACB30LU4DU18		.								1
627L	NAS1149E0463R		.								1
628	BACN11N104CS		.								1
628L	BACB28AK04-037		.								1
629	FL4C6-2FS428		.								1
630	BACB30LJ4U20										
630A	BACB30NR4K22		.								2
635	BACB30LJ4U18										
635A	BACB30NR4K21		.								2
640	BACB30LJ4U16										
640A	BACB30NR4K18		.								2
642	BACW10BN4AC		.								4
643	BACW10BP4ACU		.								2
645	NAS1149E0432R										
645A	NAS1149D0463J		.								4
647	BACW10BP4APU		.								2
650	H52732-4CD		.								4
652	H52732-4CM		.								2
655	142A6375-1		.								1
660	142A6366-1		.								1
665	142A6367-1		.	.							1
670	142A6376-1		.	.							1
675	142A6368-1		.	.							1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
27-											
680	BACB28AT06B015C										1
685	BACB28AP04P015										1
690	142A6367-2										1
695	142A6376-2										1
700	142A6368-2										1
705	142A6567-1										1
710	BACB30LJ4U6										
710A	BACB30NR4K8										3
712	BACB30NR4K7										3
713	BACW10BN4AC										6
715	NAS1149E0463R										
715A	NAS1149D0463J										6
720	H52732-4CD										6
725	142A6369-1										1
730	NAS516-1A										1
735	DAT16-26A4										1
740	142A6369-2										1
745	142A6566-1										1
750	BACB30LJ4U19										1
755	BACW10P250S										1
760	NAS1149E0463P										1
765	H52732-4CD										1
770	FL4C6-2FS428										1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
27-											
775	BACB28AP04P015										2
780	142A6566-2										1

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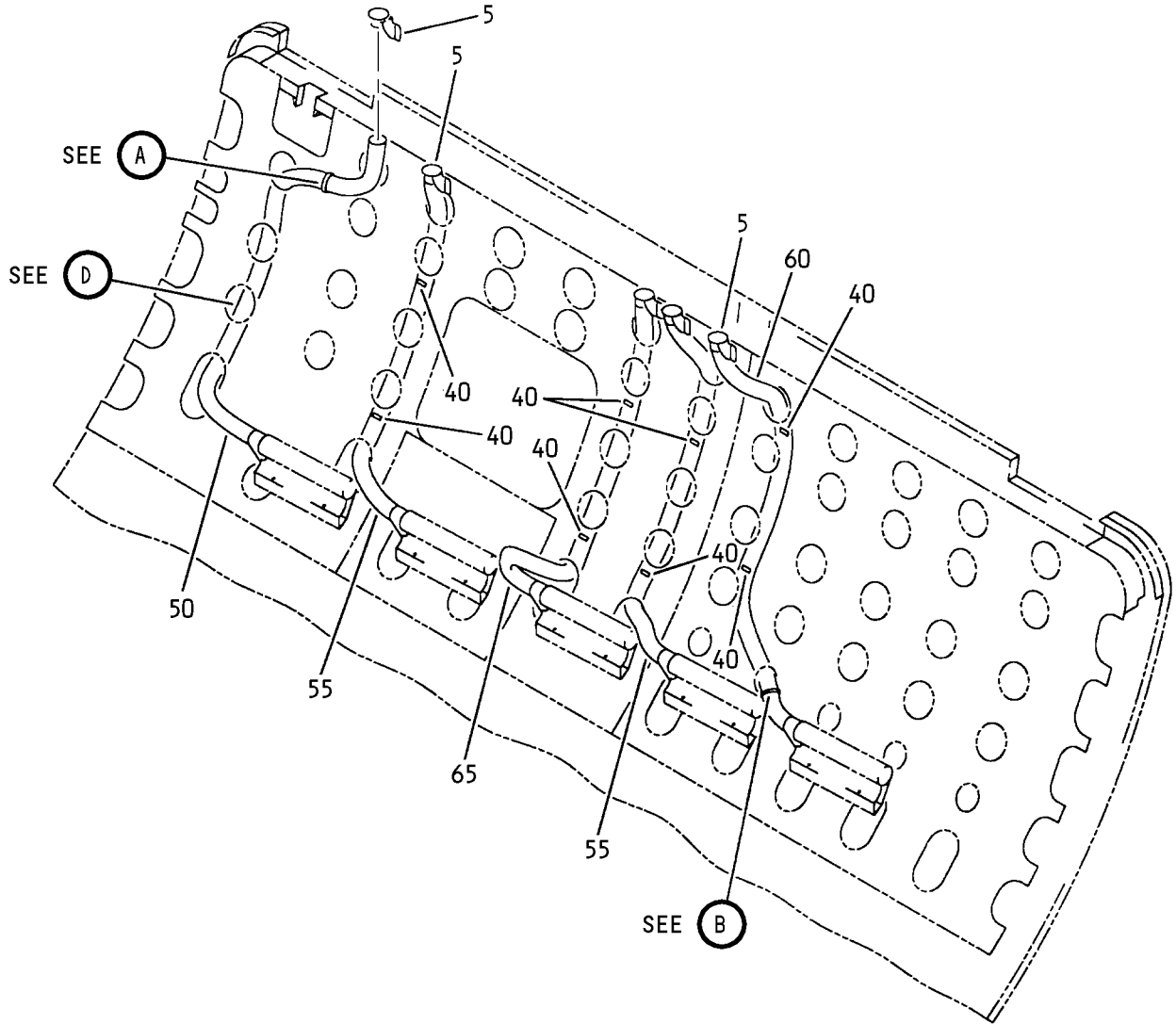
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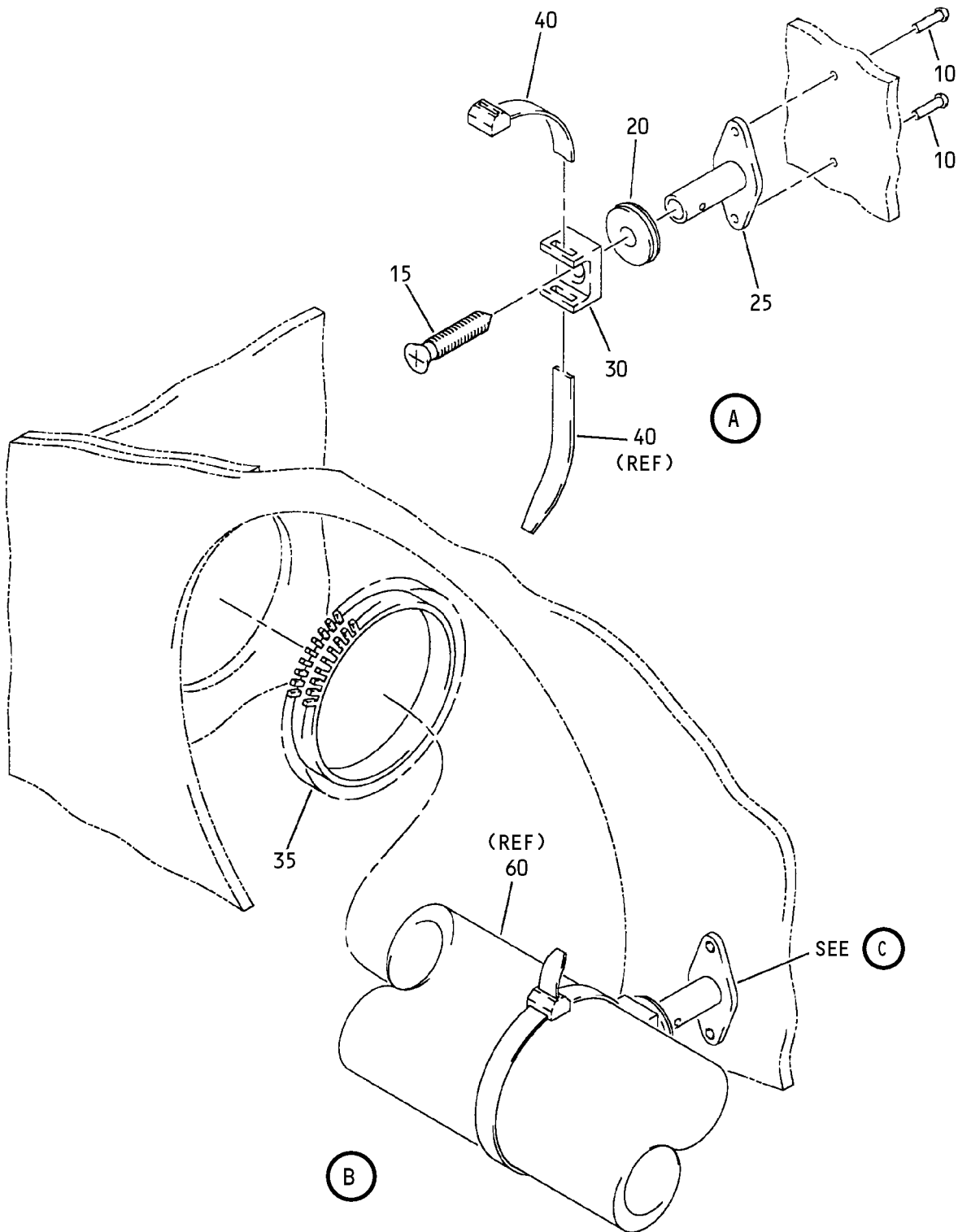
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Sidewall Air System Assembly  
IPL Figure 28 (Sheet 1 of 3)

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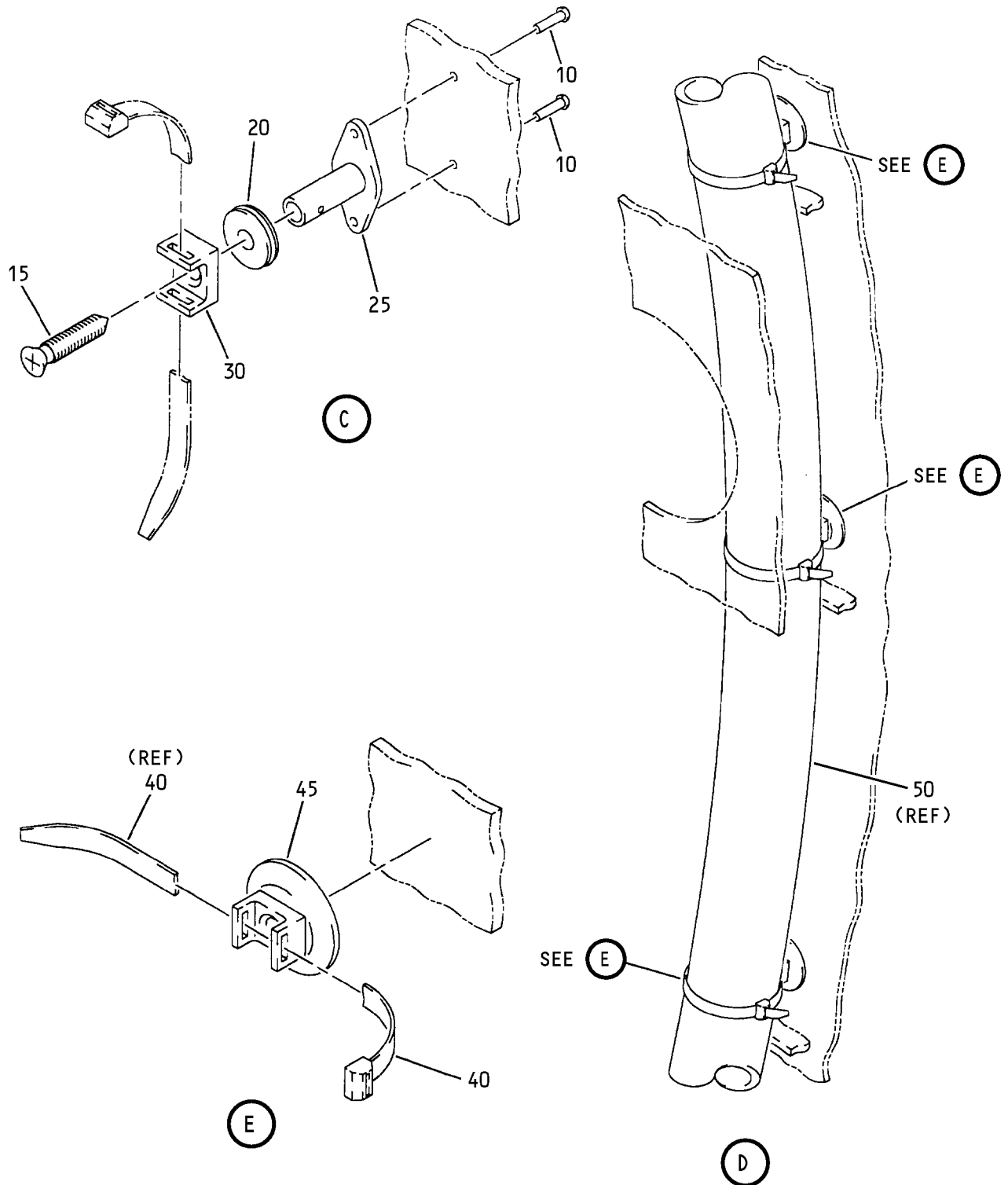
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Sidewall Air System Assembly  
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Sidewall Air System Assembly  
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
28-											
-1A	214A3201-3									A	RF
-1B	214A3201-4									B	RF
5	214A3203-1										5
10	BACR15BB3DC										4
15	BACS12GP3L10										2
20	BACW10DZ3										2
25	WS1-4A6										2
30	TM2S8										2
35	BACG20ZB000620										1
40	PLT3SM										12
45	BACM14K2-2										3
50	AS1591-06-0580A									A	1
-50A	AS1591-06-0600A									B	1
55	AS1591-06-0510A									A	2
-55A	AS1591-06-0530A									B	2
60	AS1591-06-0620A									A	1
-60A	AS1591-06-0640A									B	1
-65	AS1591-06-0580A										1

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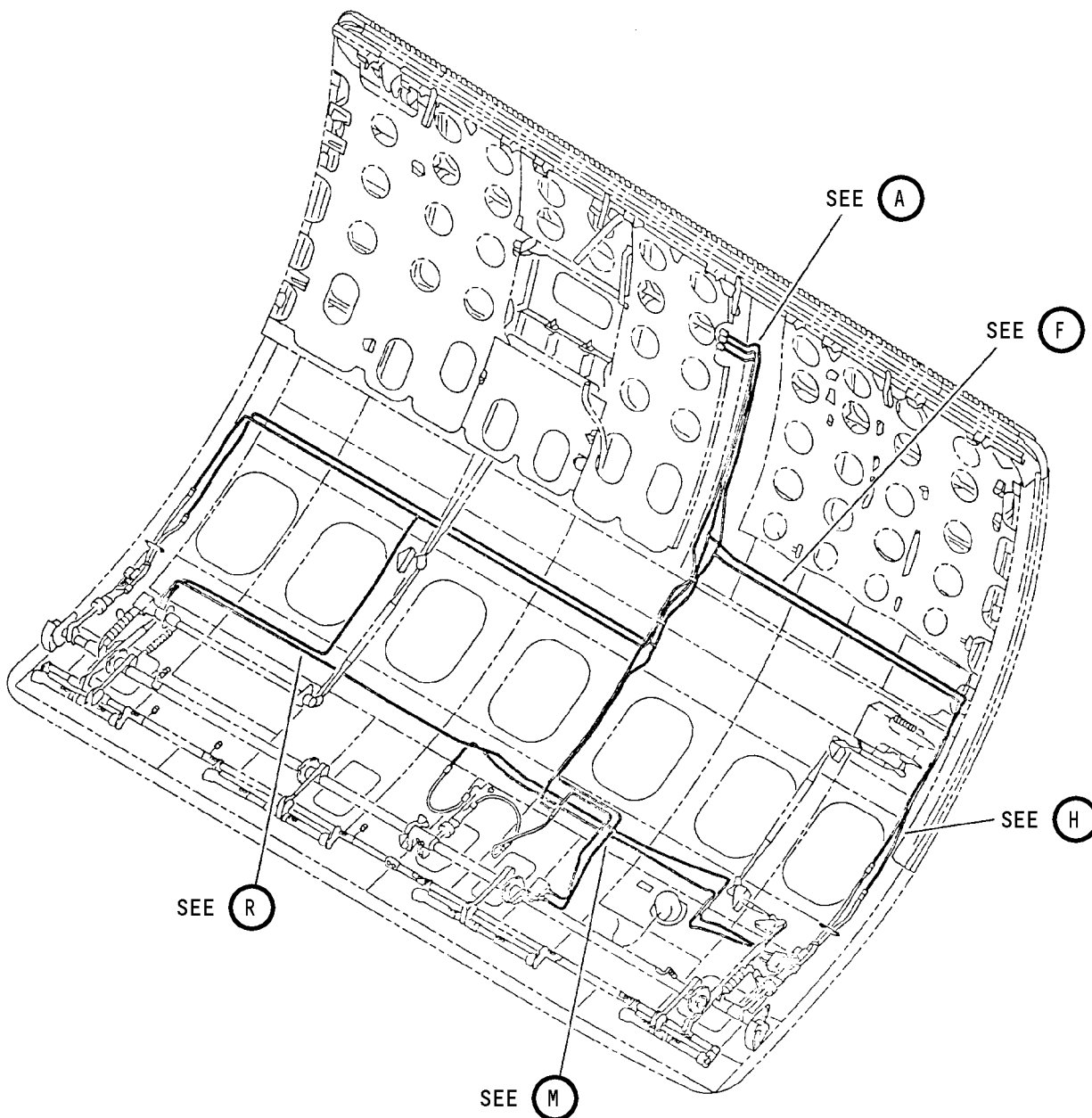
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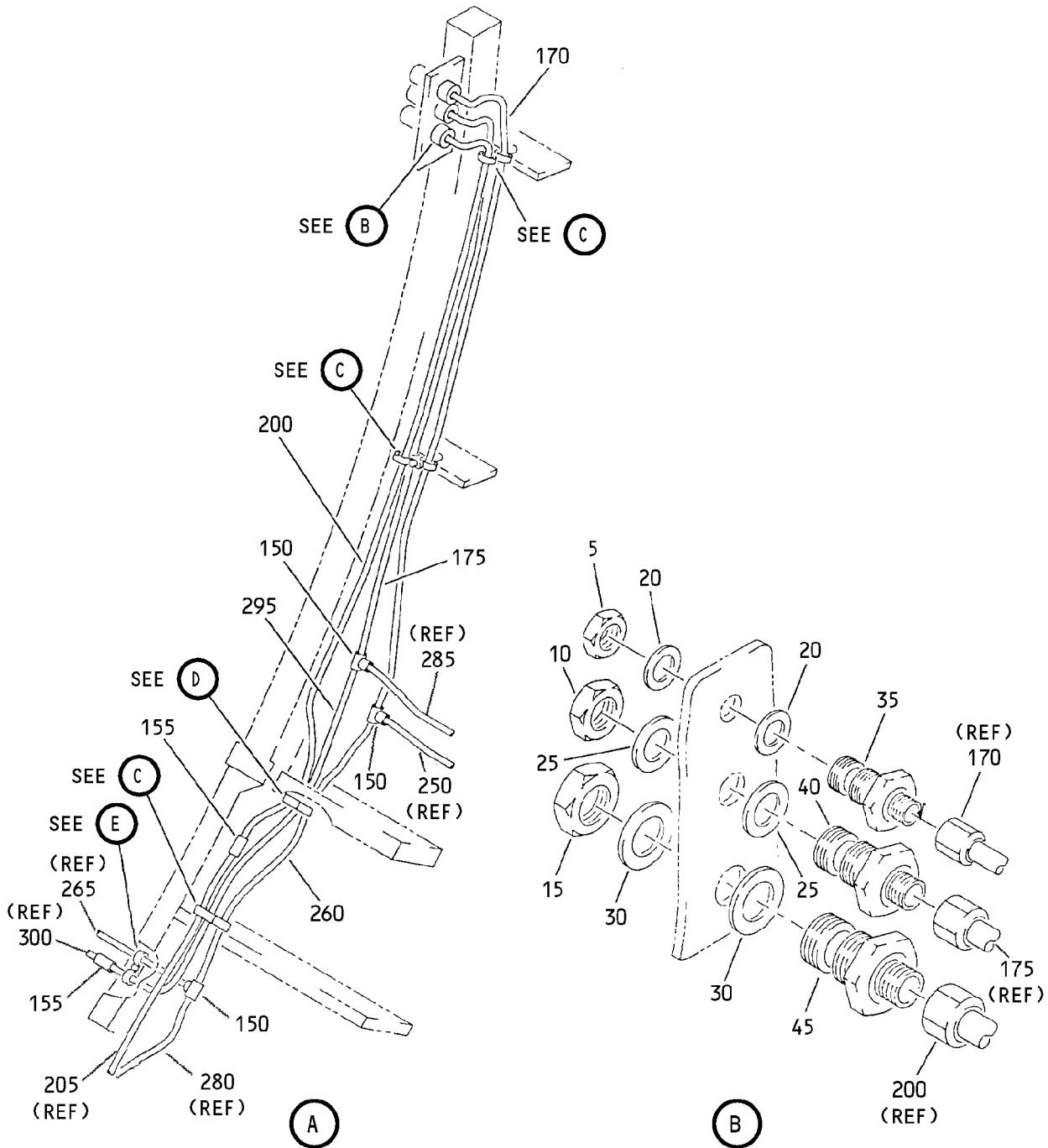
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Hydraulic Plumbing Assembly  
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Hydraulic Plumbing Assembly  
IPL Figure 29 (Sheet 2 of 14)

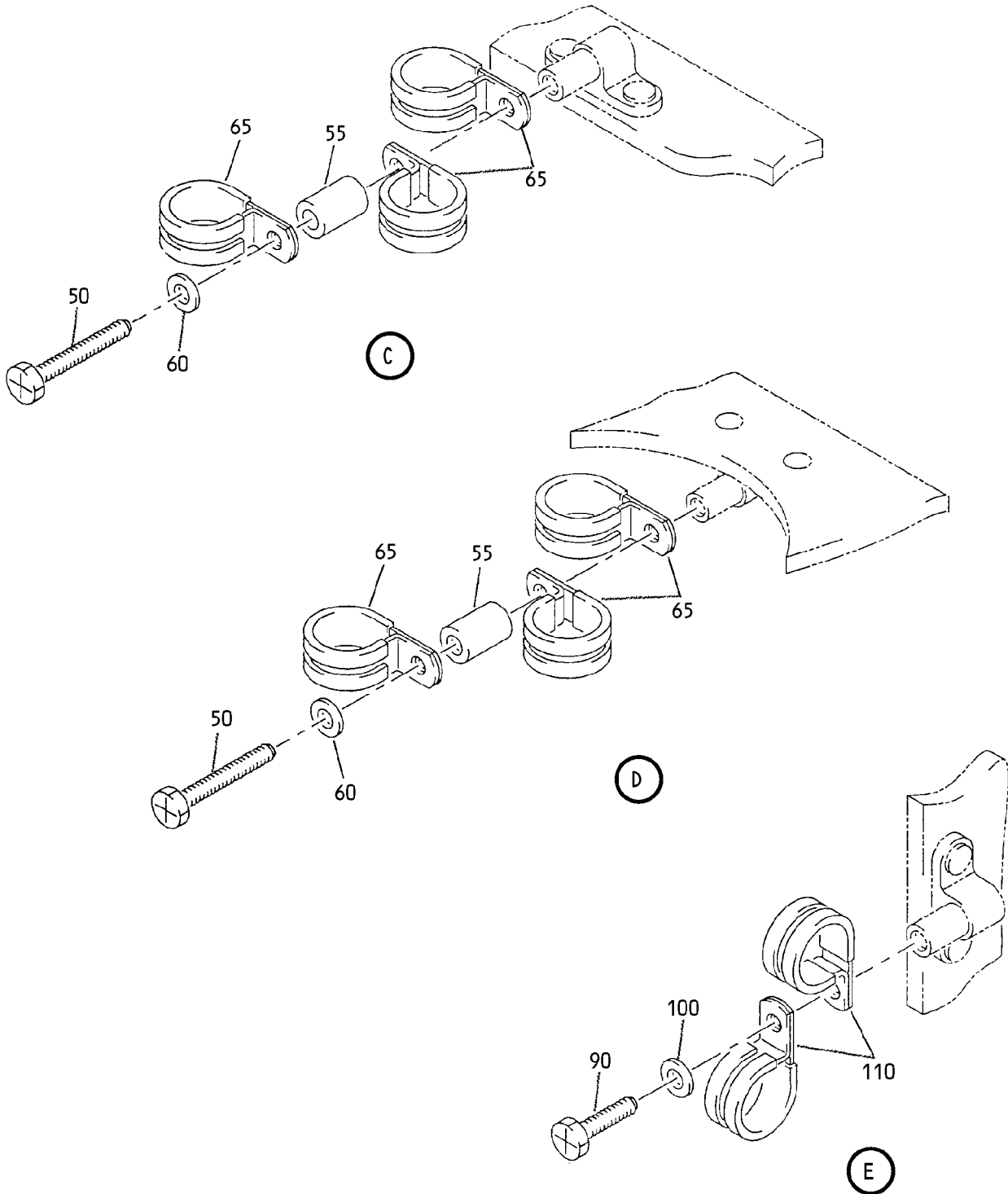
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Hydraulic Plumbing Assembly  
IPL Figure 29 (Sheet 3 of 14)

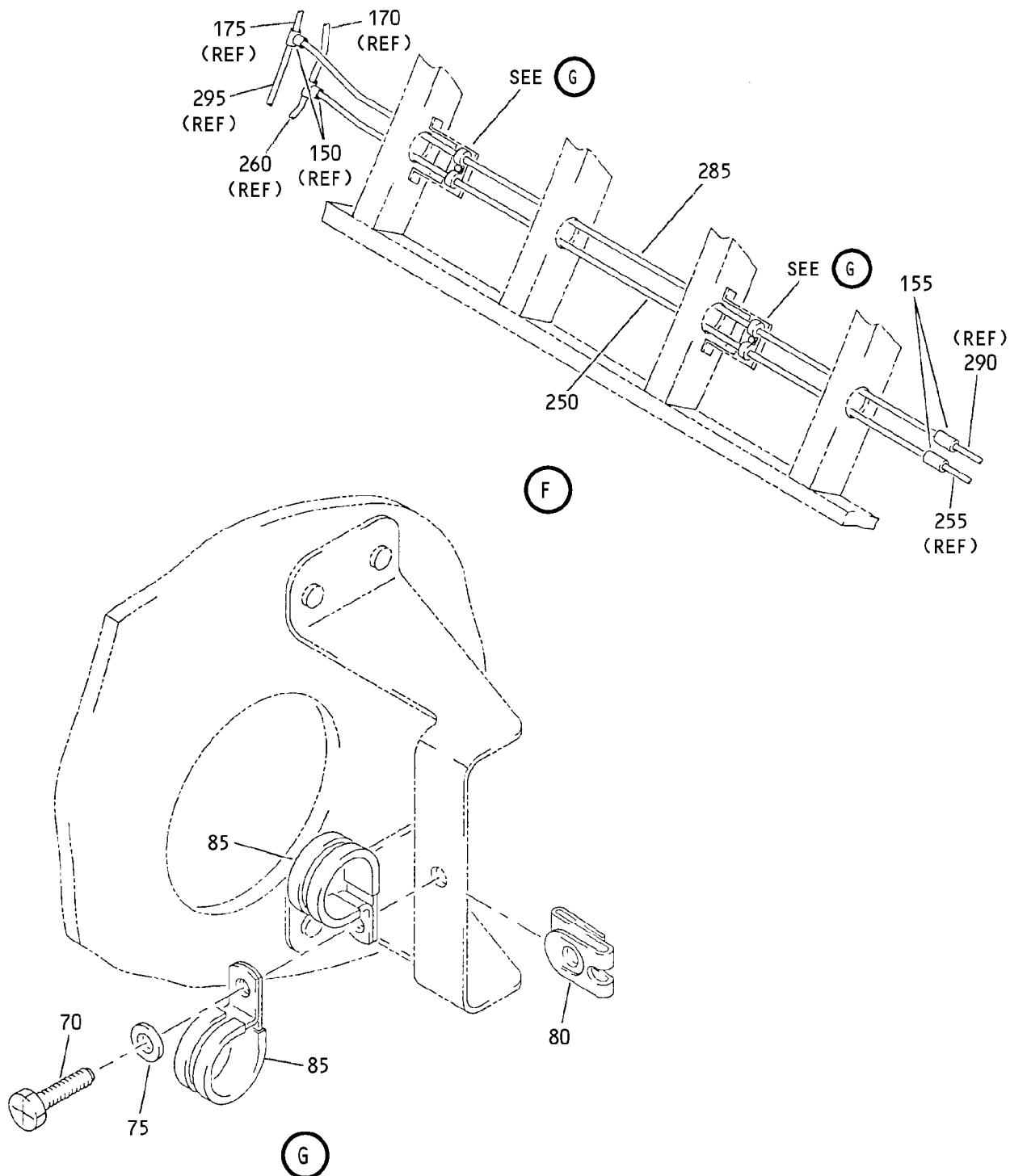
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Hydraulic Plumbing Assembly  
IPL Figure 29 (Sheet 4 of 14)

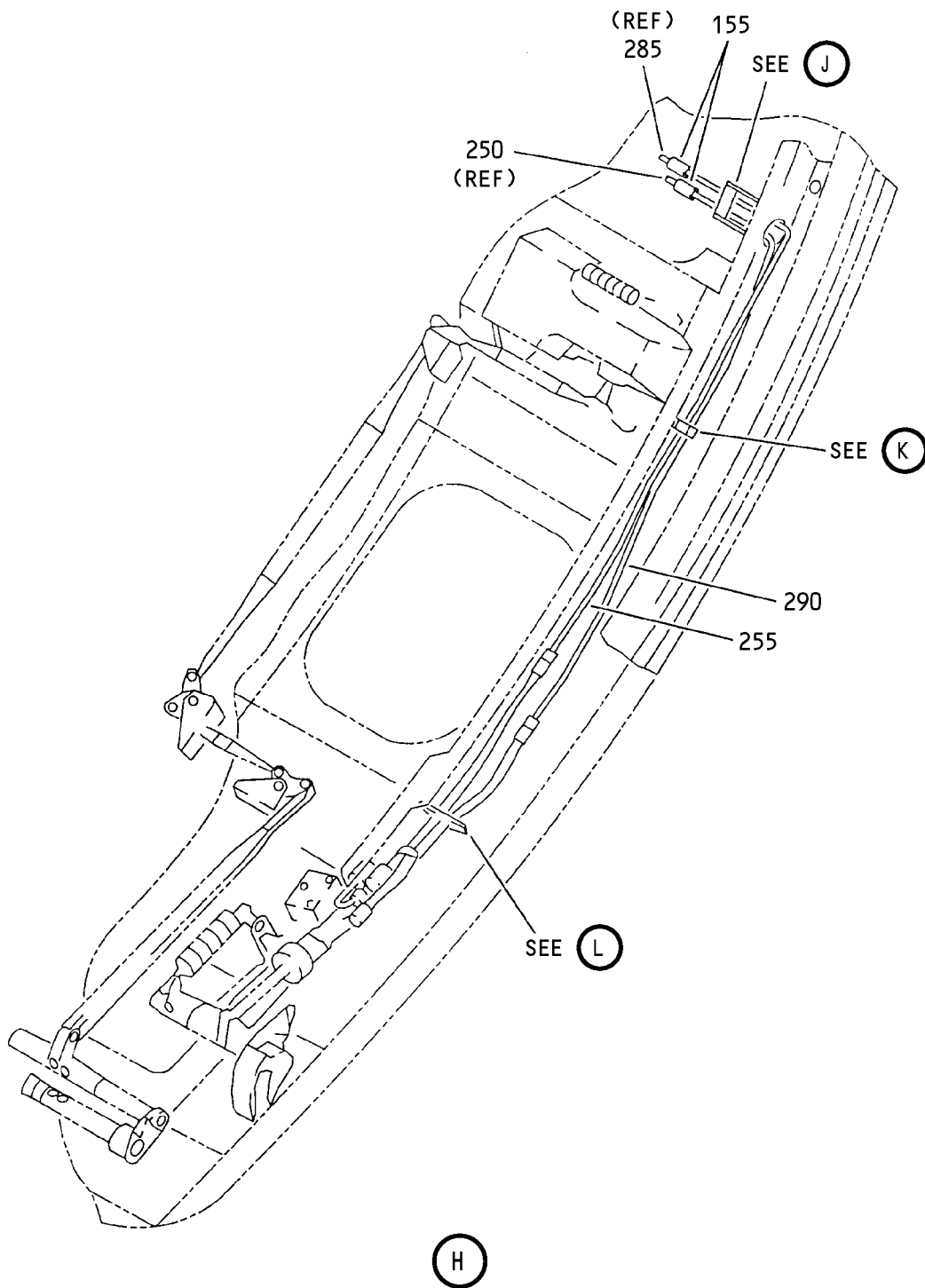
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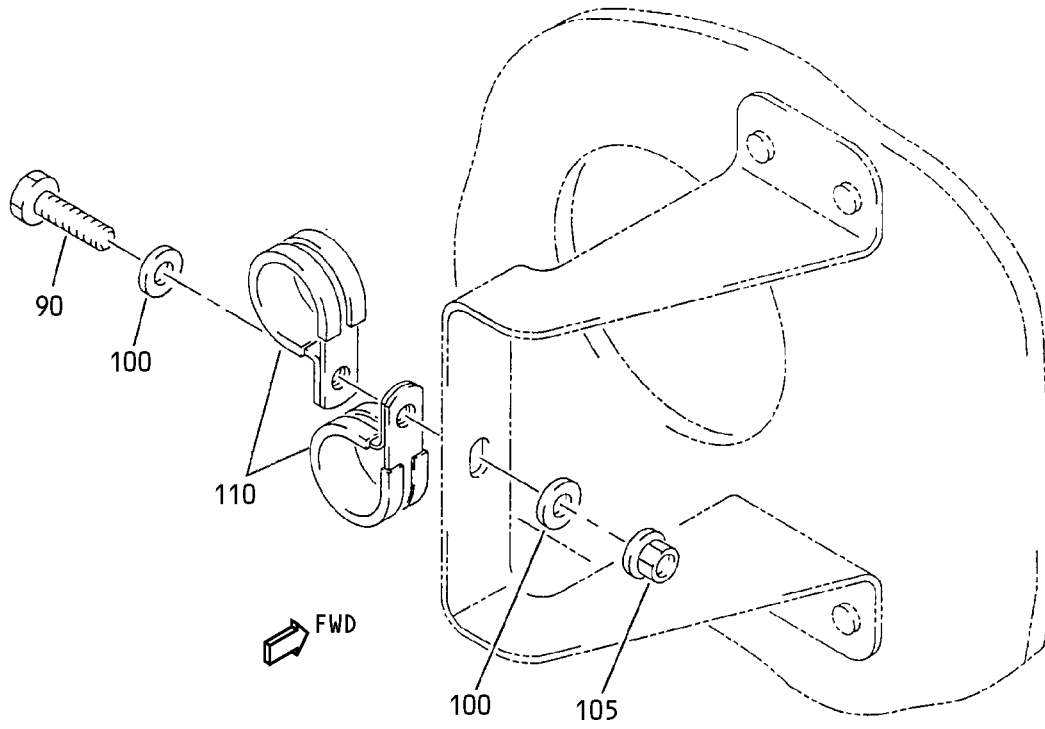
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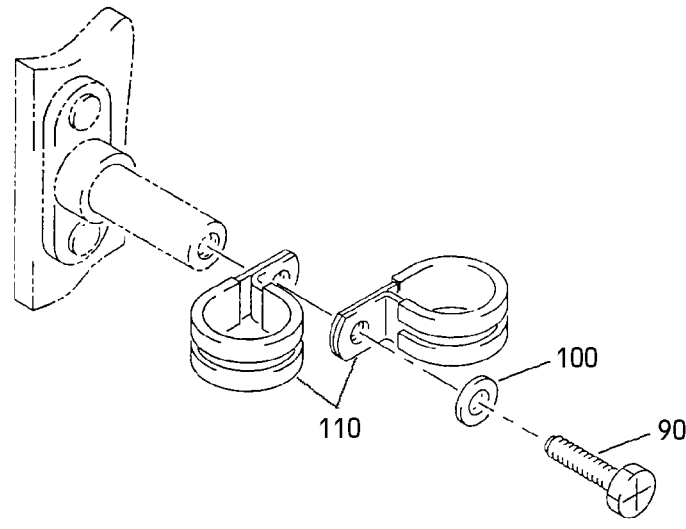
Hydraulic Plumbing Assembly  
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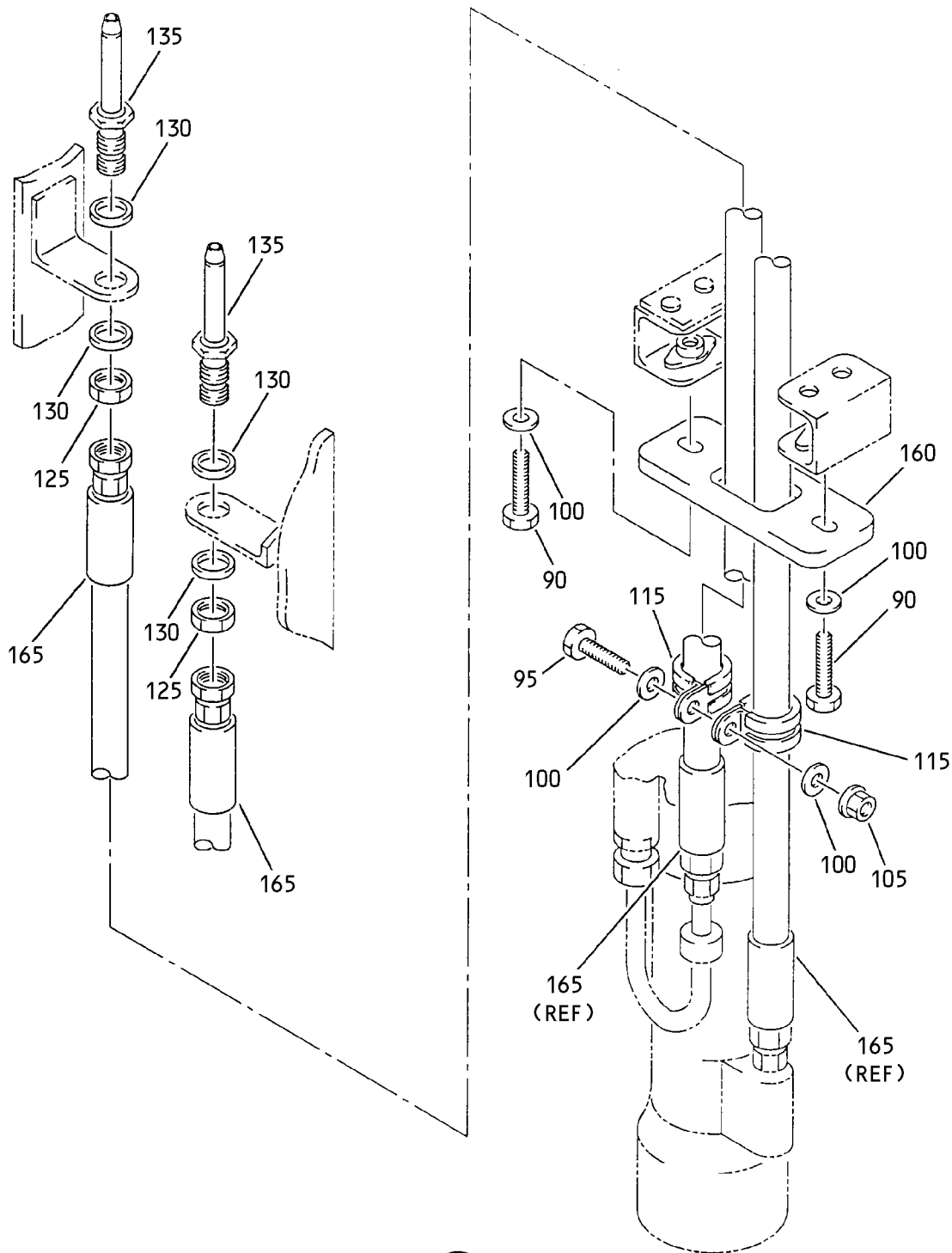
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Hydraulic Plumbing Assembly  
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Hydraulic Plumbing Assembly  
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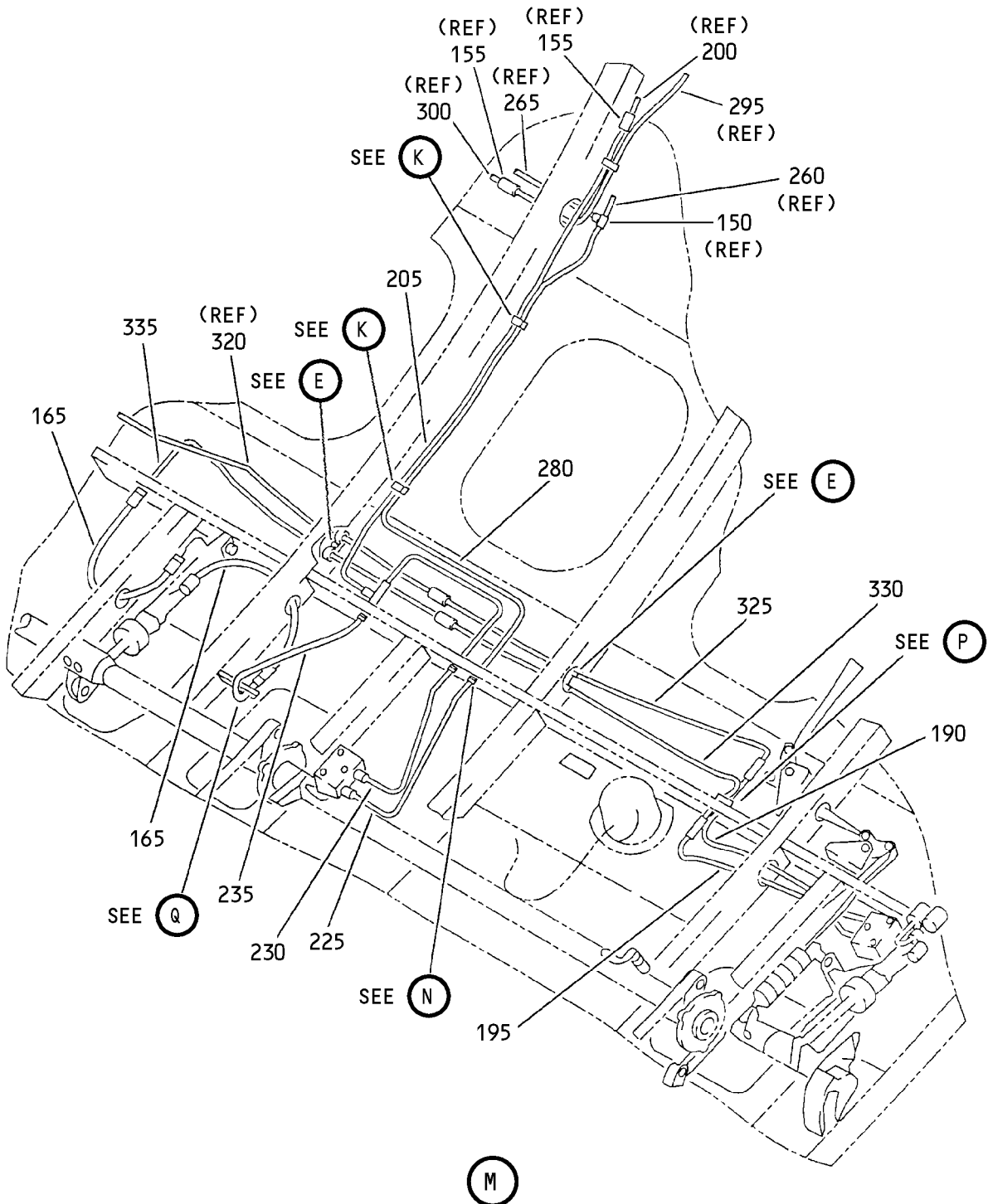
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Hydraulic Plumbing Assembly  
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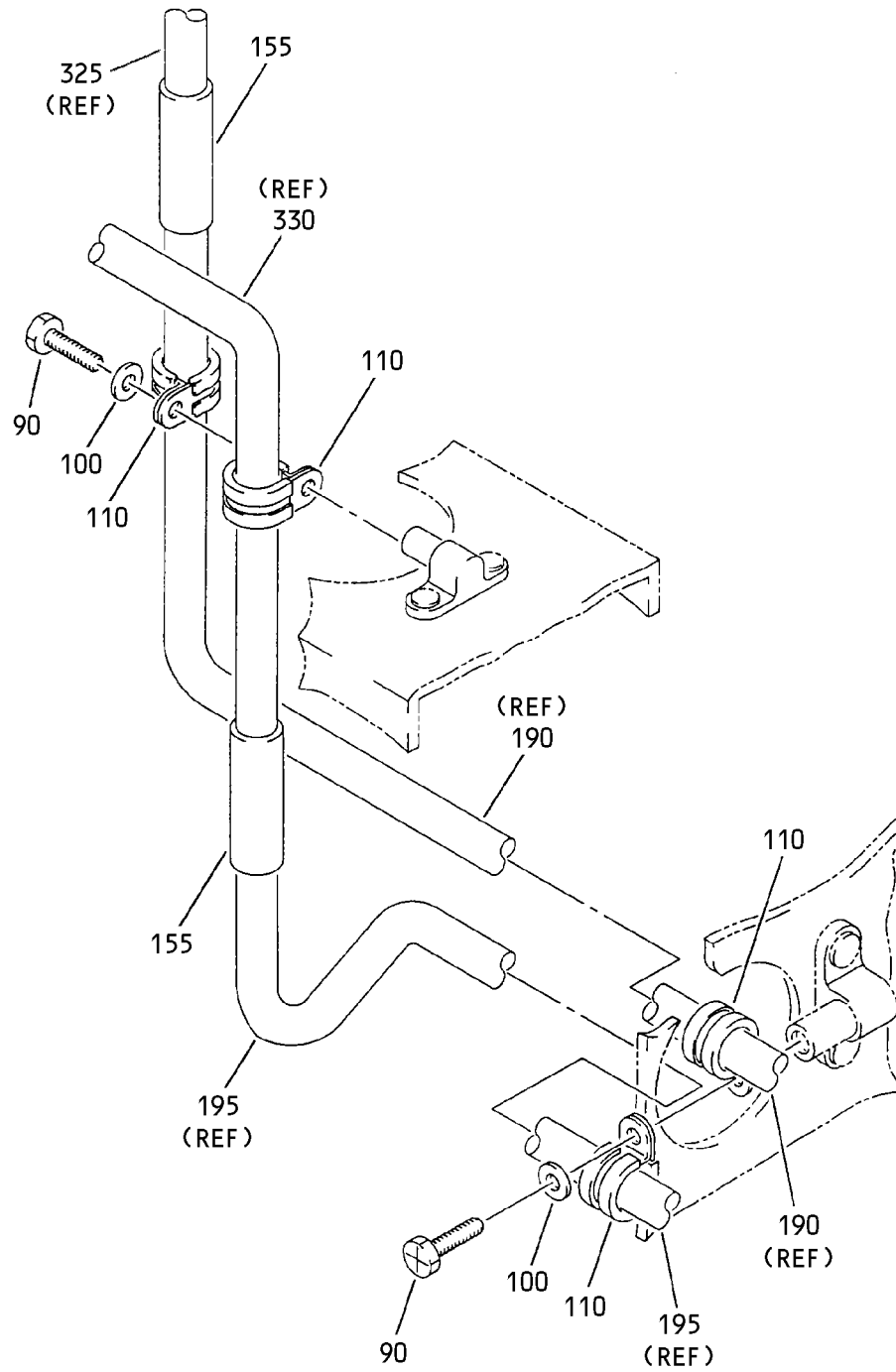
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Hydraulic Plumbing Assembly  
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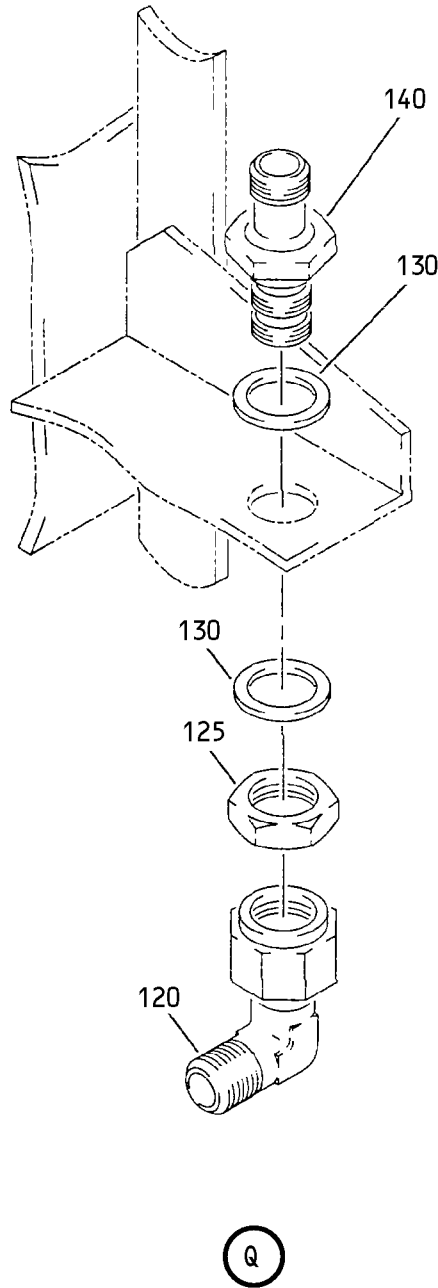
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Hydraulic Plumbing Assembly  
IPL Figure 29 (Sheet 11 of 14)

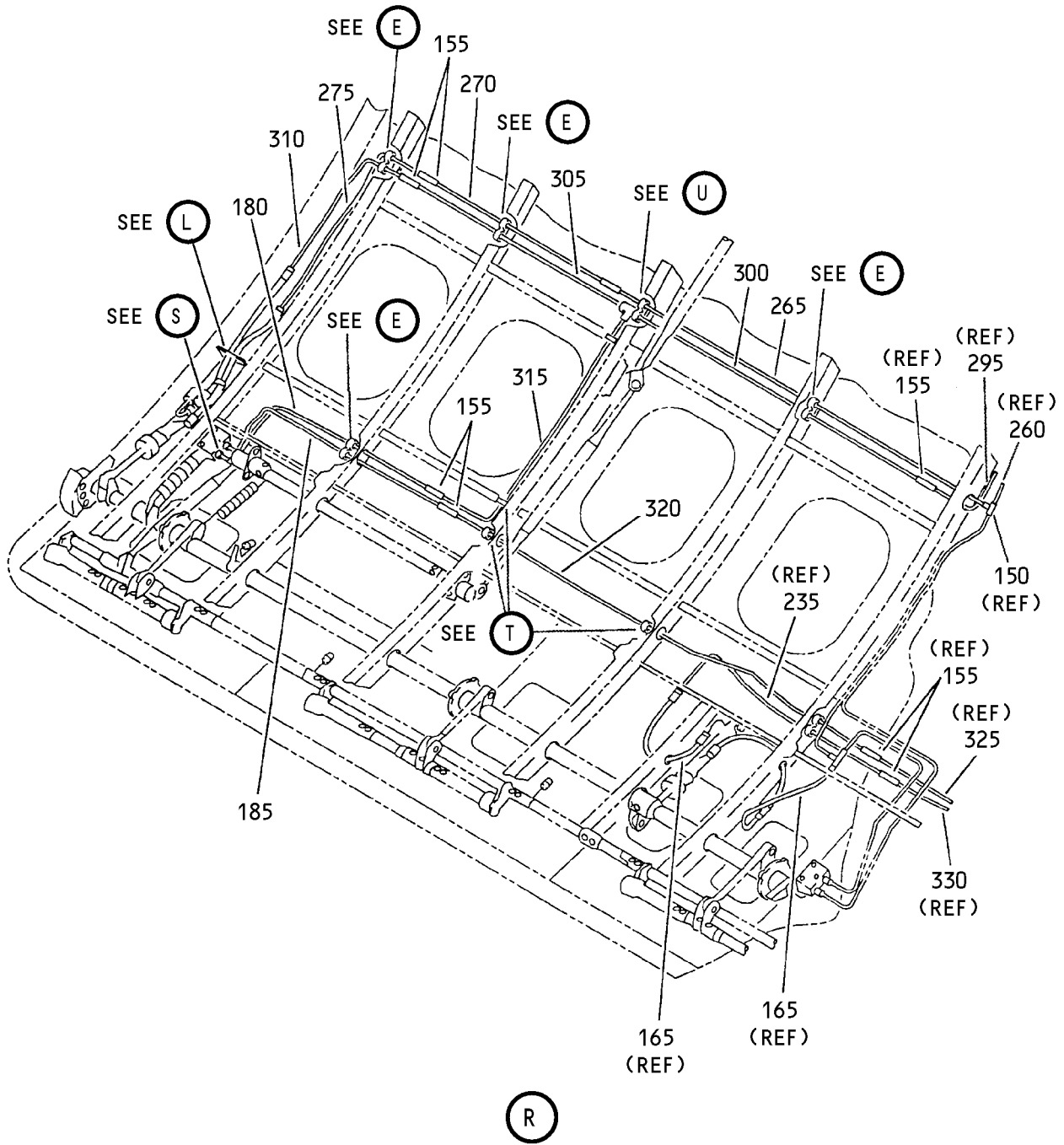
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Hydraulic Plumbing Assembly  
IPL Figure 29 (Sheet 12 of 14)

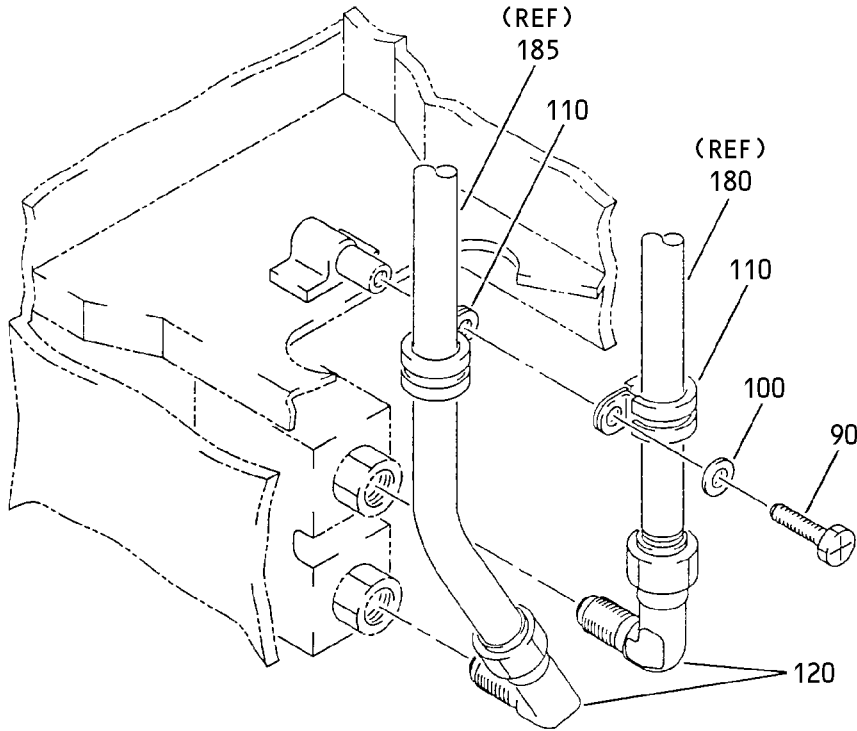
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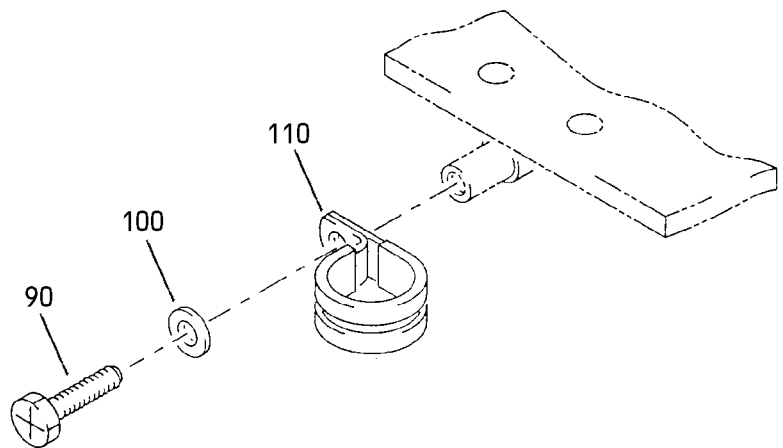
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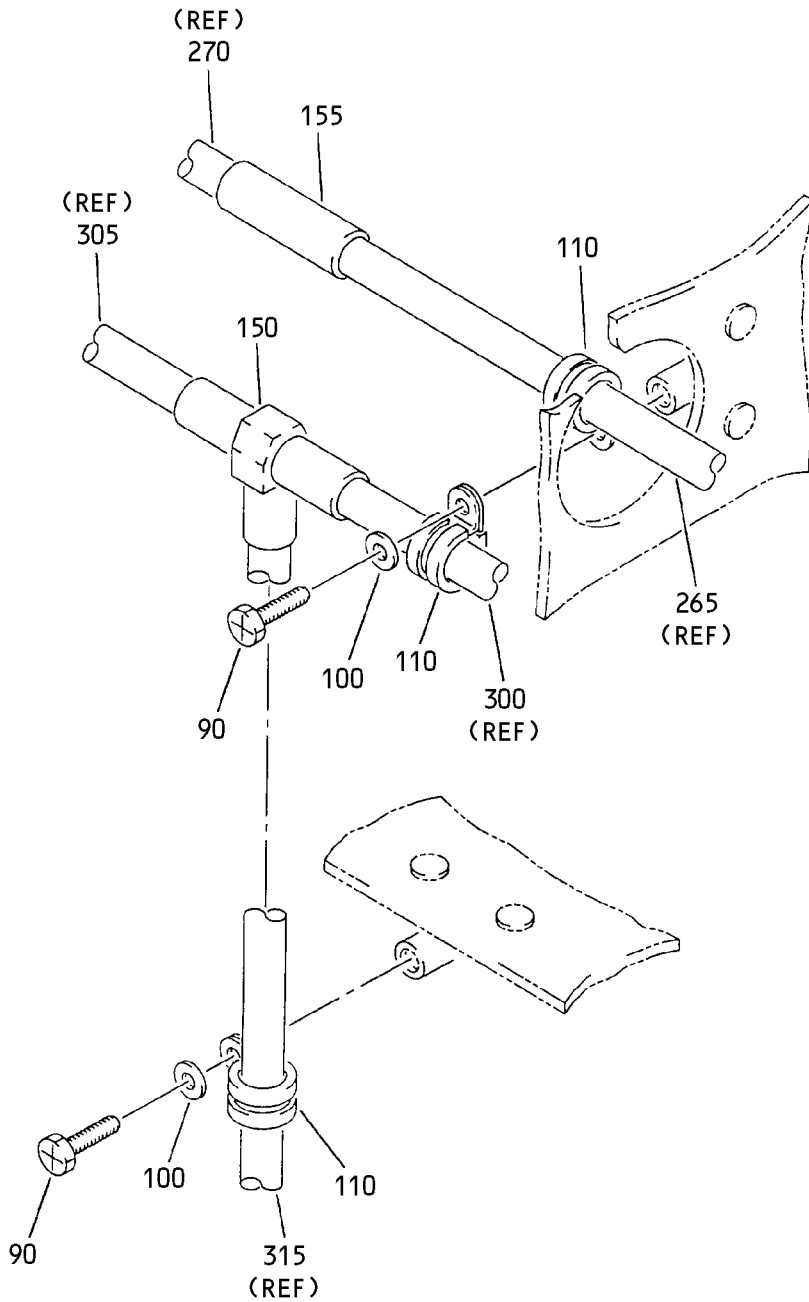
**52-36-64**

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U

Hydraulic Plumbing Assembly  
IPL Figure 29 (Sheet 14 of 14)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
29-												
100A	NAS1149D0316J		.	W	A	S	H	E	R	B	30	
103	NAS43DD3-17C		.	S	P	A	C	E	R	B	1	
105	H52732-3CD		.	N	U	T				A	3	
								(V15653)				
								(SPEC BACN10YR3CD)				
								(OPT PLH53CD (V62554))				
105A	H52732-3CD		.	N	U	T				B	4	
								(V15653)				
								(SPEC BACN10YR3CD)				
								(OPT PLH53CD (V62554))				
110	MS21919WCE4		.	C	L	A	M	P		A	34	
110A	MS21919WCE4		.	C	L	A	M	P		B	36	
115	MS21919WCE7		.	C	L	A	M	P			4	
120	AP1042T0404		.	E	L	B	O	W			3	
								(V01673)				
								(SPEC BACE21BT0404T)				
125	AN924-4T		.	N	U	T					9	
130	NAS1149D0732J		.	W	A	S	H	E	R		18	
135	BACA14BP0404J		.	A	D	A	P	T	E		7	
140	MS21924-4T		.	U	N	I	O	N			1	
145	BACT16BN040404T		.	T	E	E					1	
150	BACT16CD040404J		.	T	E	E					4	
155	D10282-0404J		.	U	N	I	O	N			13	
								(V14798)				
								(SPEC BACU24BS0404J)				
160	272A4271-1		.	G	U	I	D	E	-	H	O	2
165	AS115-04K0167		.	H	O	S	E		A	S	S	6
170	272A4251-1		.	T	U	B	E		A	S	S	1
175	272A4251-10		.	T	U	B	E		A	S	S	1
180	272A4251-18		.	T	U	B	E		A	S	S	1
185	272A4251-19		.	T	U	B	E		A	S	S	1
190	272A4251-22		.	T	U	B	E		A	S	S	1
190A	272A4251-35		.	T	U	B	E		A	S	S	1
195	272A4251-23		.	T	U	B	E		A	S	S	1
195A	272A4251-36		.	T	U	B	E		A	S	S	1

-Item not Illustrated

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
29-											
200	272A4251-26		.	TUBE	ASSY						1
205	272A4251-27		.	TUBE	ASSY						1
210	272A4251-28		.	TUBE	ASSY						1
-215	BACN10YA4		.	.	NUT						1
-220	AS1581T04		.	.	SLEEVE						1
225	272A4251-9		.	TUBE	ASSY						1
230	272A4251-29		.	TUBE	ASSY						1
235	272A4251-30		.	TUBE	ASSY						1
-240	BACN10YA4		.	.	NUT						2
-245	AS1581T04		.	.	SLEEVE						2
250	272A4251-2		.	TUBE	ASSY						1
255	272A4251-3		.	TUBE	ASSY						1
260	272A4251-4		.	TUBE	ASSY						1
265	272A4251-5		.	TUBE	ASSY						1
270	272A4251-6		.	TUBE	ASSY						1
275	272A4251-7		.	TUBE	ASSY						1
280	272A4251-8		.	TUBE	ASSY						1
285	272A4251-11		.	TUBE	ASSY						1
290	272A4251-12		.	TUBE	ASSY						1
295	272A4251-13		.	TUBE	ASSY						1
300	272A4251-14		.	TUBE	ASSY						1
305	272A4251-15		.	TUBE	ASSY						1
310	272A4251-16		.	TUBE	ASSY						1
315	272A4251-17		.	TUBE	ASSY				A		1
315A	272A4251-34		.	TUBE	ASSY				B		1
320	272A4251-20		.	TUBE	ASSY						1
325	272A4251-21		.	TUBE	ASSY						1
330	272A4251-24		.	TUBE	ASSY						1
335	272A4251-25		.	TUBE	ASSY						1

-Item not Illustrated

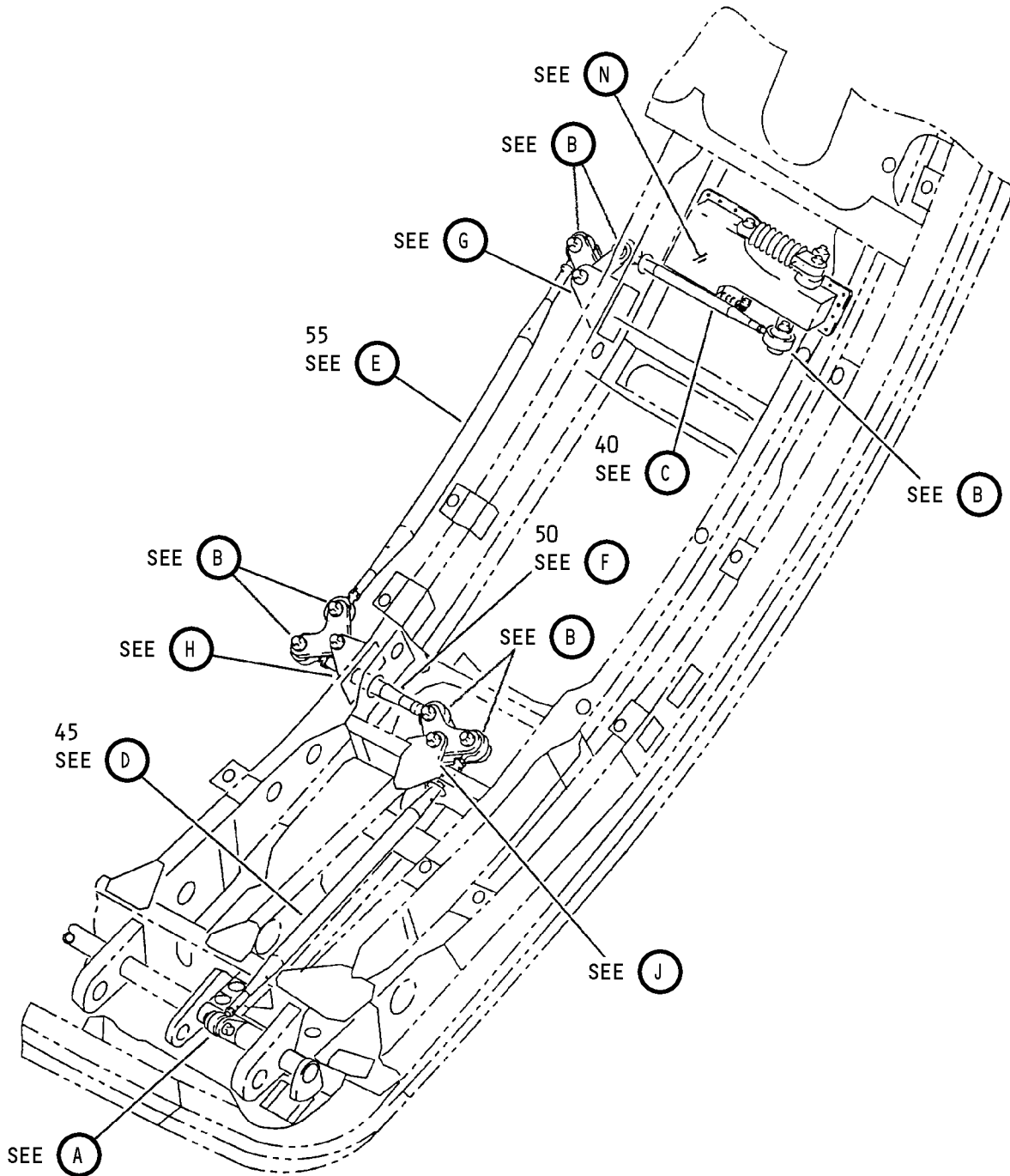
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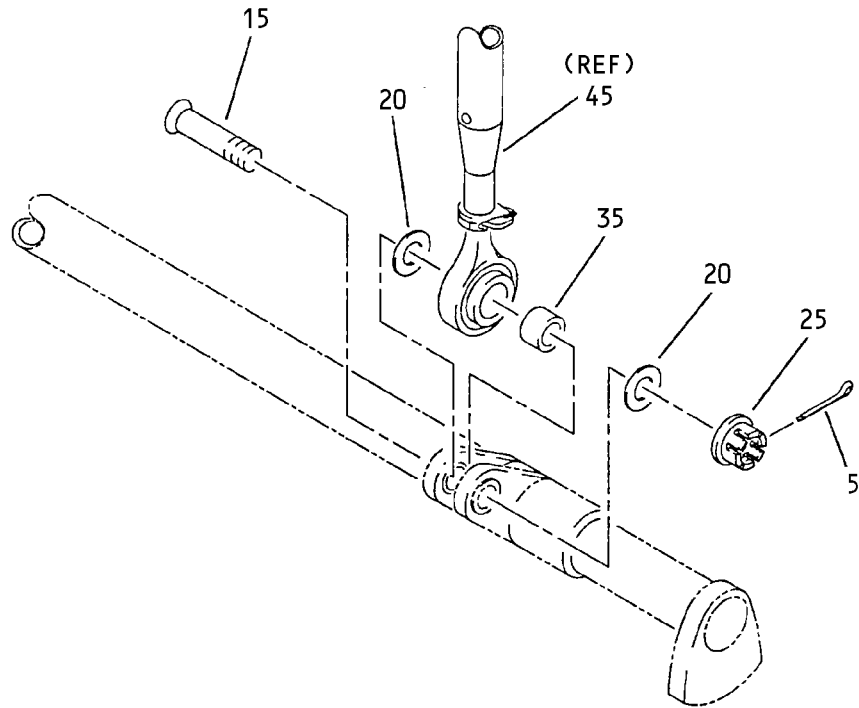
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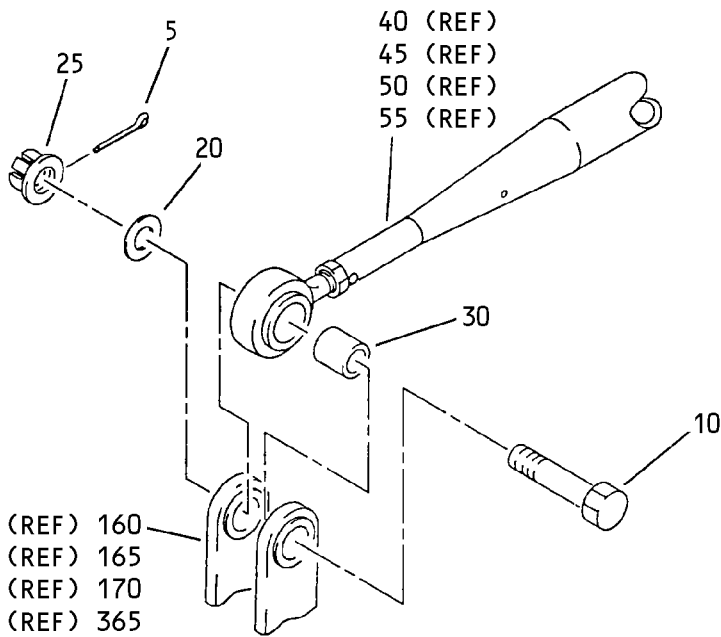
Handle Mechanism Assembly  
IPL Figure 30 (Sheet 1 of 14)

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A



B

Handle Mechanism Assembly  
IPL Figure 30 (Sheet 2 of 14)

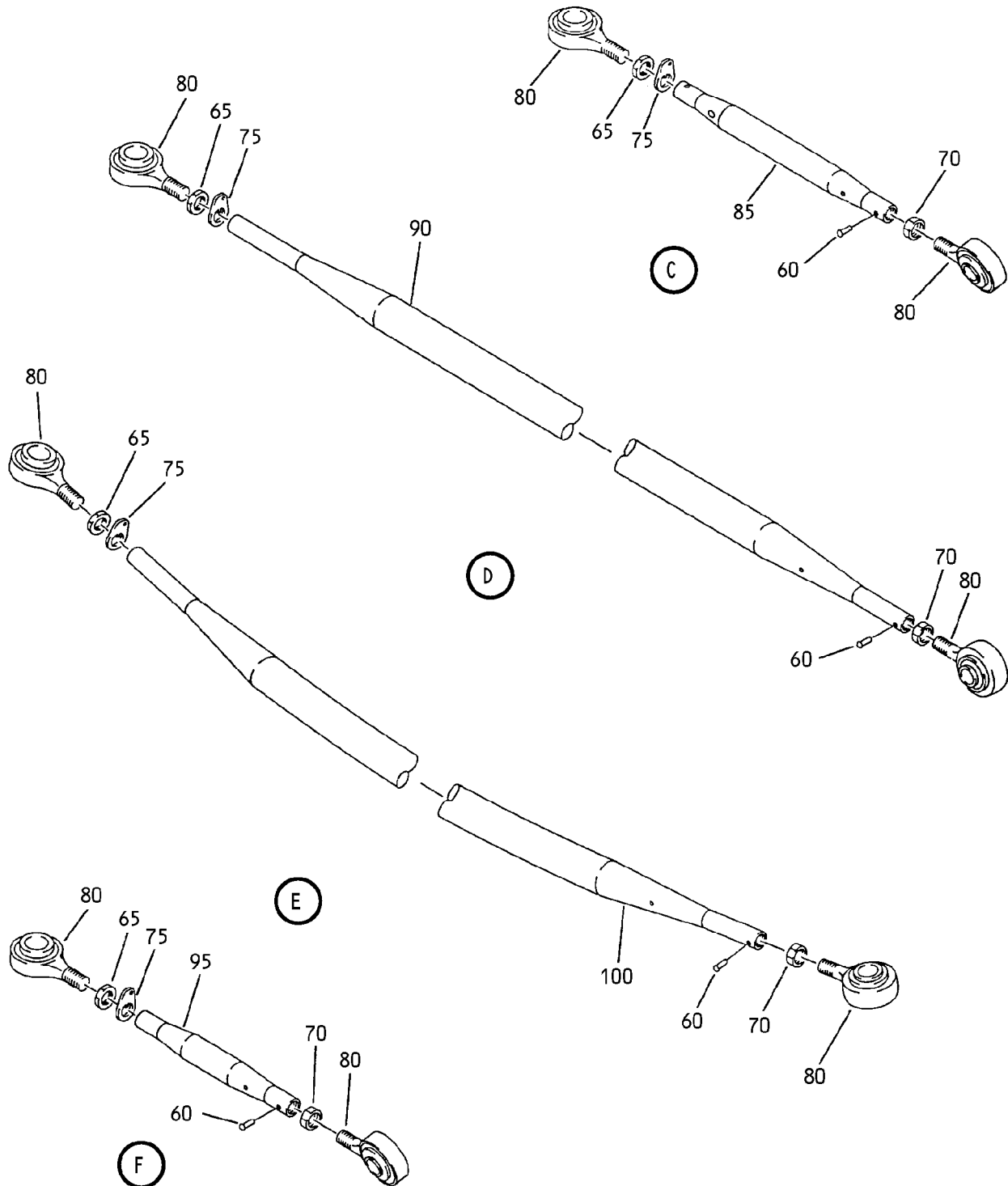
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Handle Mechanism Assembly  
IPL Figure 30 (Sheet 3 of 14)

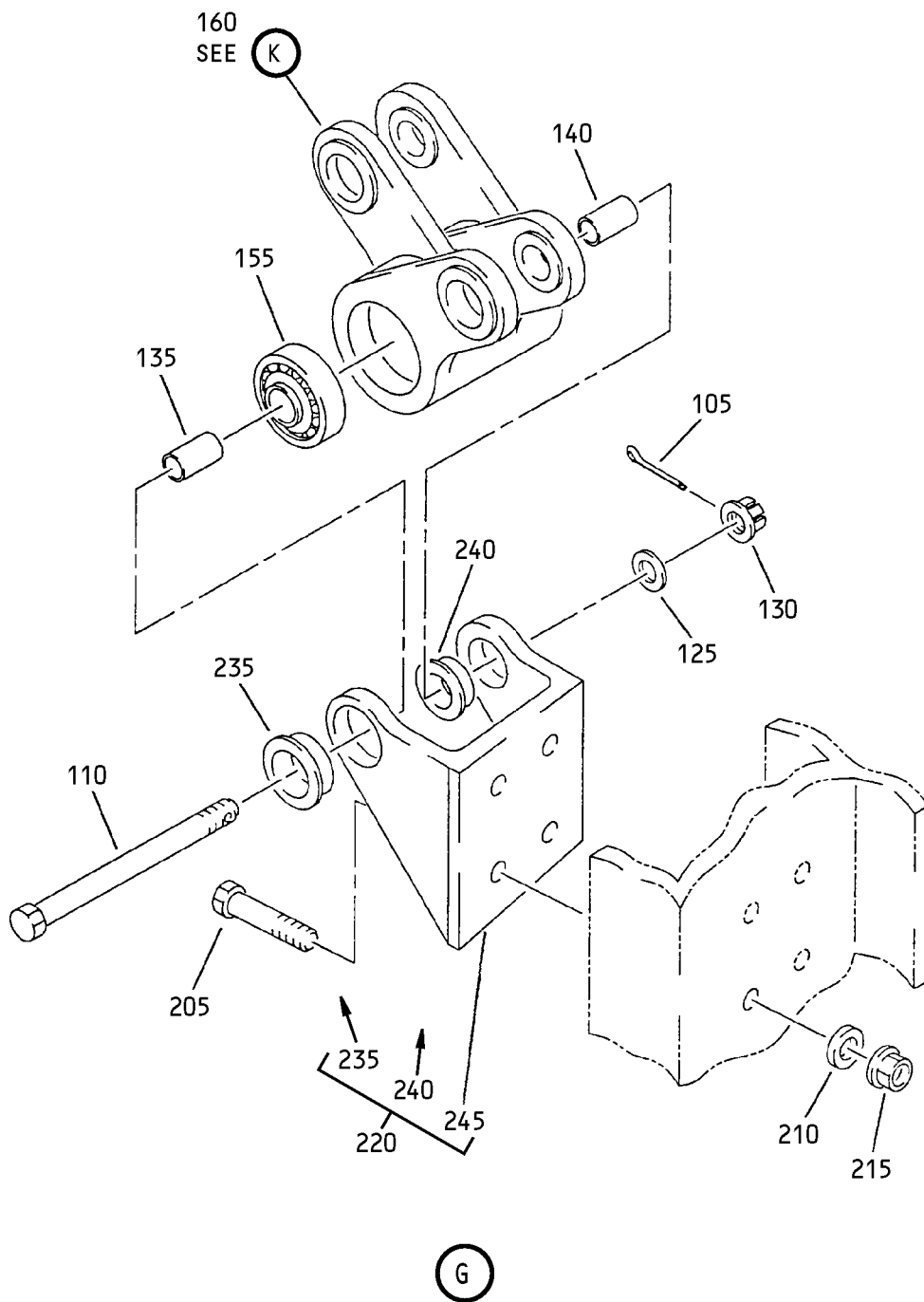
**52-36-64**

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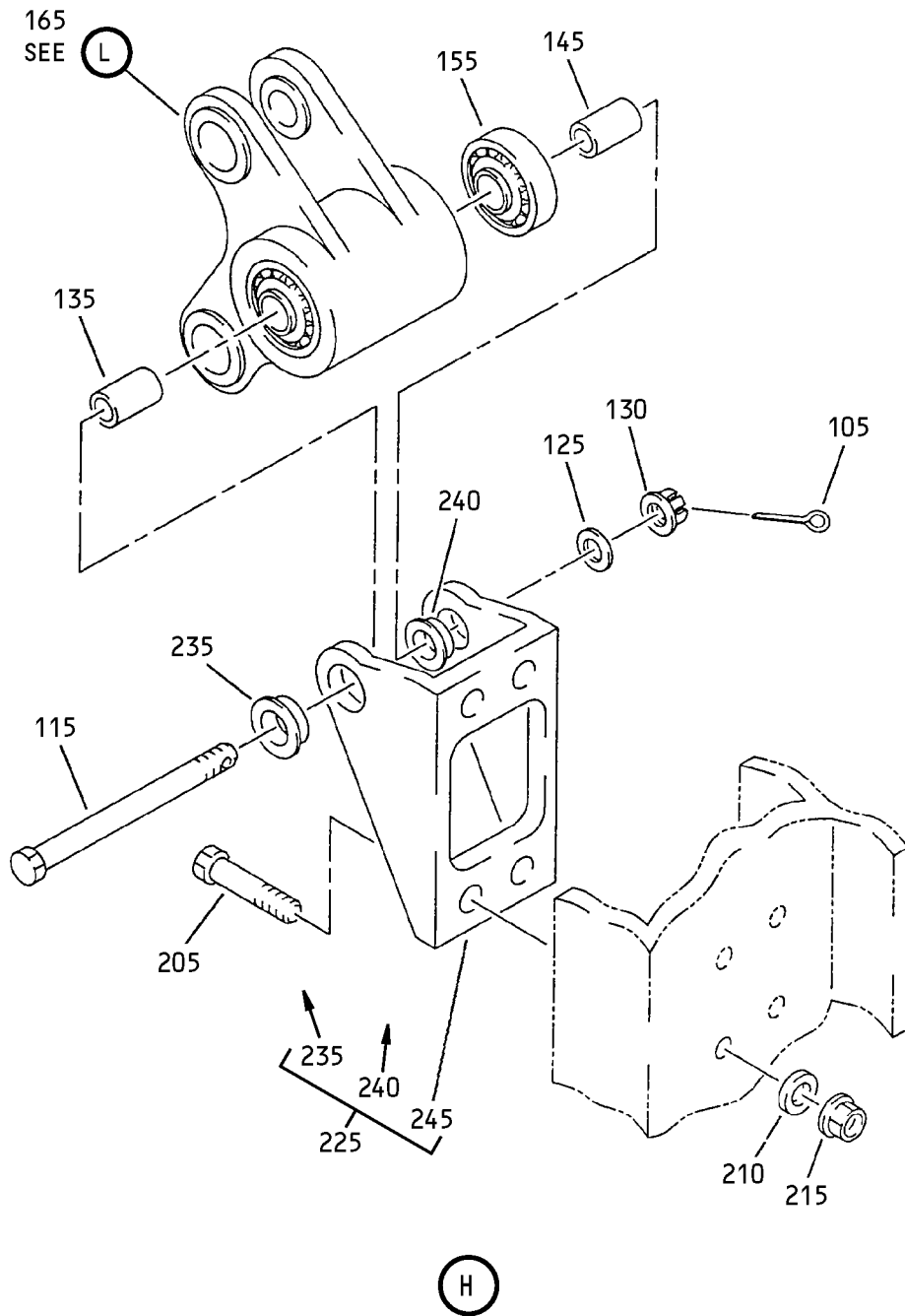
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Handle Mechanism Assembly  
IPL Figure 30 (Sheet 4 of 14)

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Handle Mechanism Assembly  
IPL Figure 30 (Sheet 5 of 14)

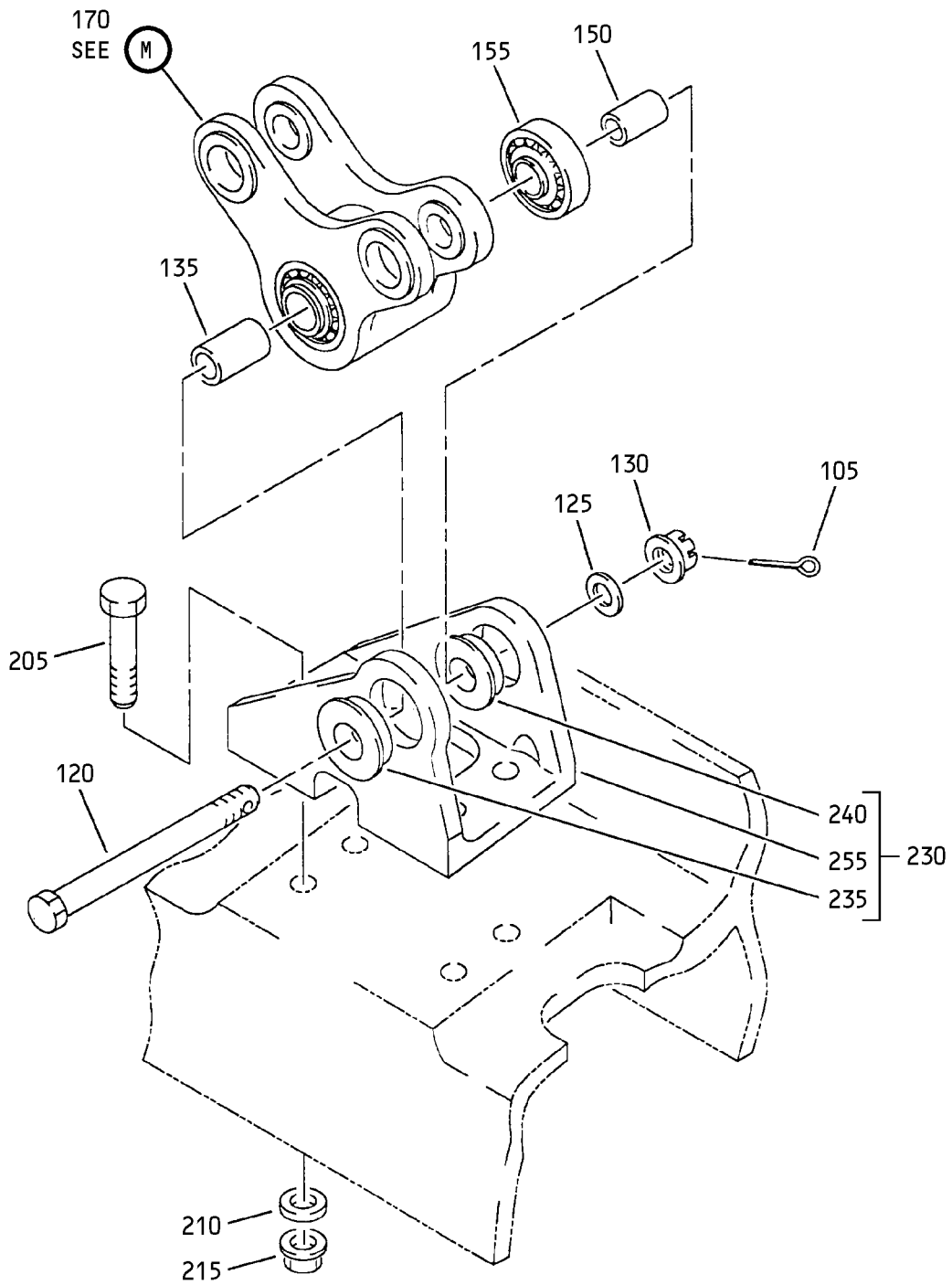
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J

Handle Mechanism Assembly  
IPL Figure 30 (Sheet 6 of 14)

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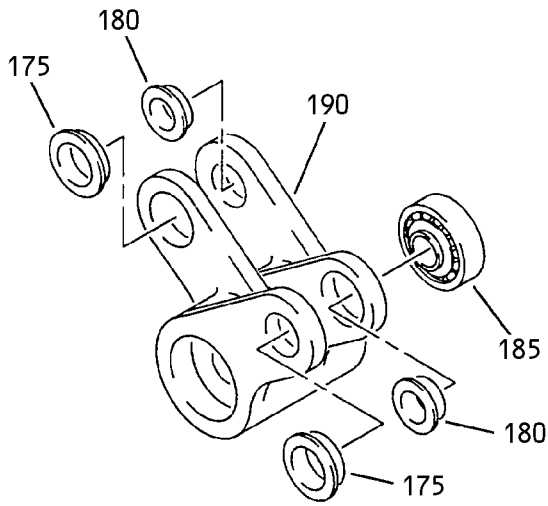
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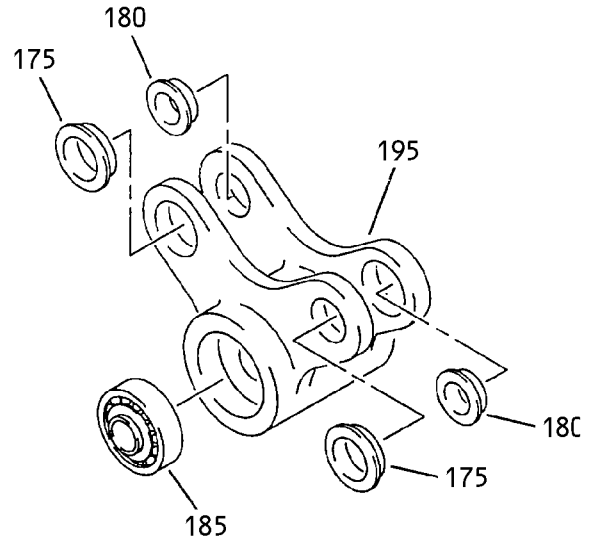
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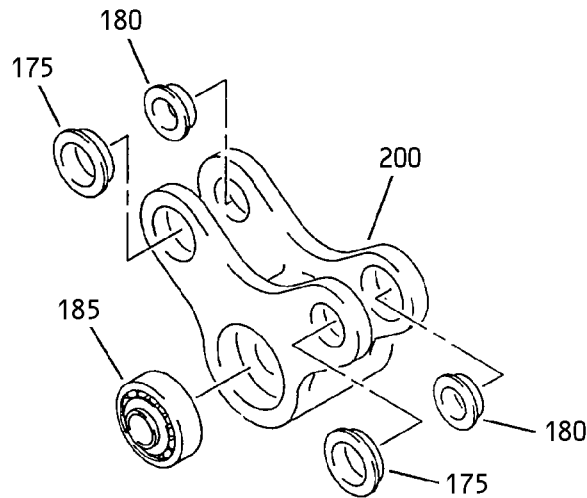
COMPONENT MAINTENANCE MANUAL



(K)



(L)



(M)

Handle Mechanism Assembly  
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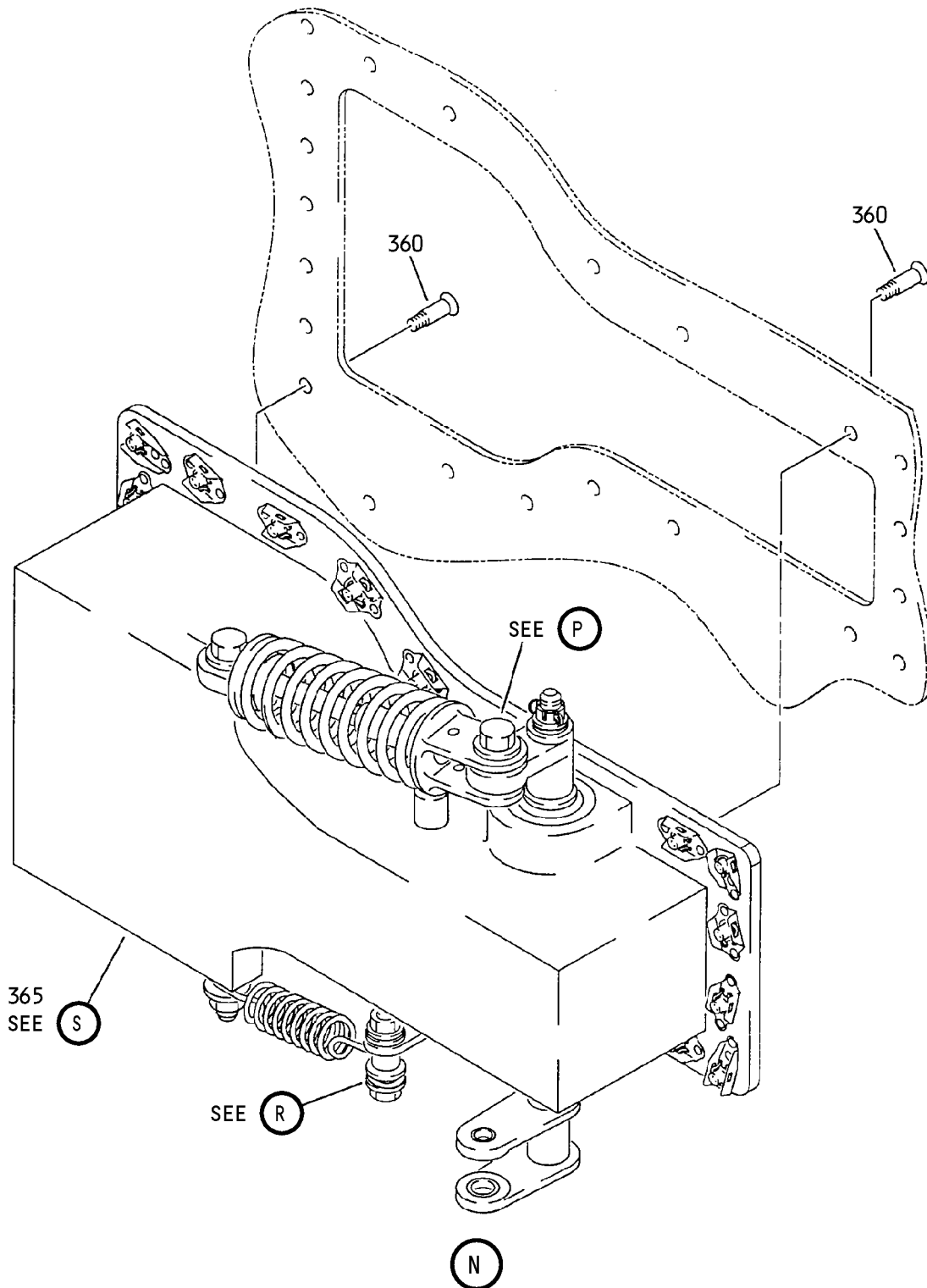
**52-36-64**

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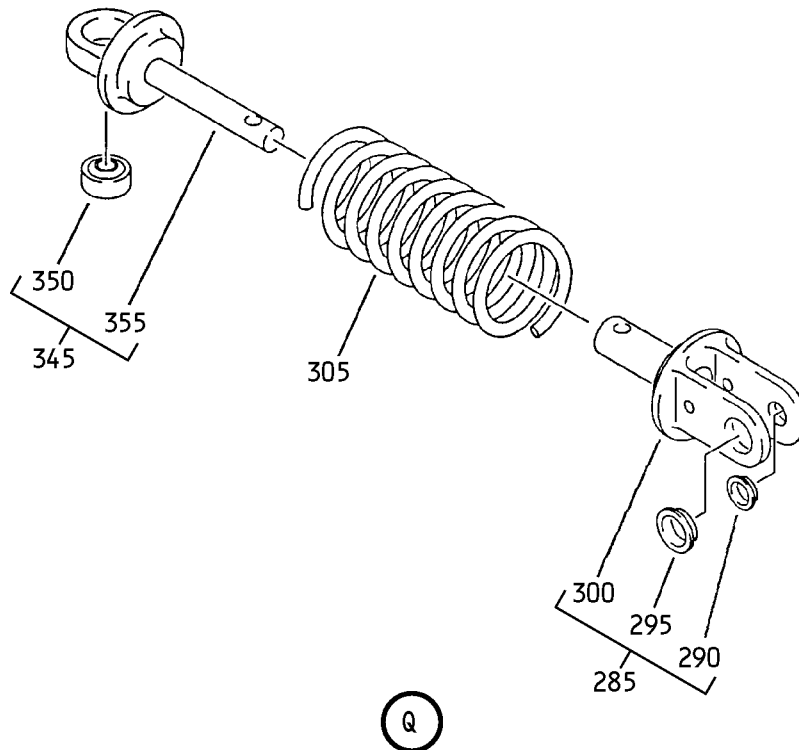
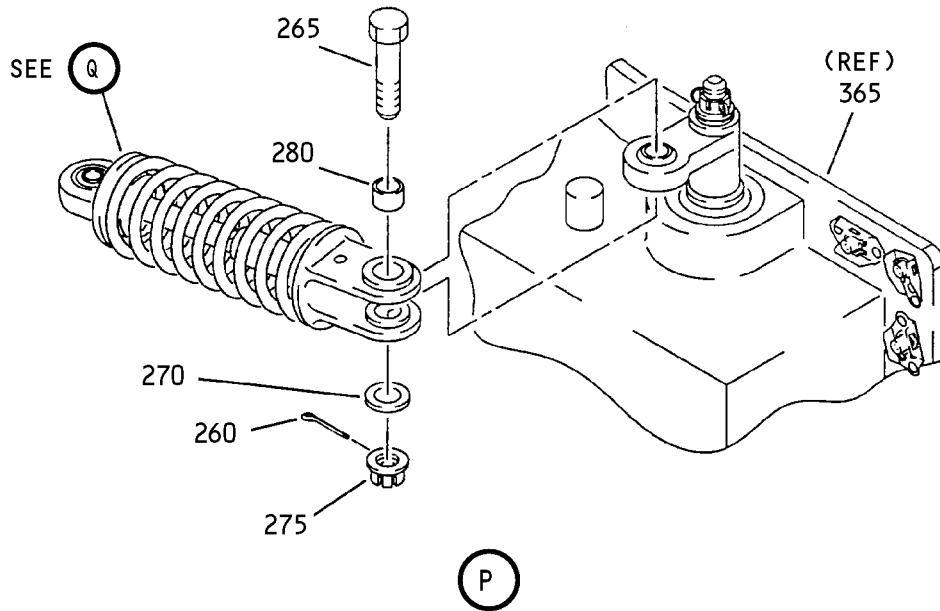
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Handle Mechanism Assembly  
IPL Figure 30 (Sheet 8 of 14)

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Handle Mechanism Assembly  
IPL Figure 30 (Sheet 9 of 14)

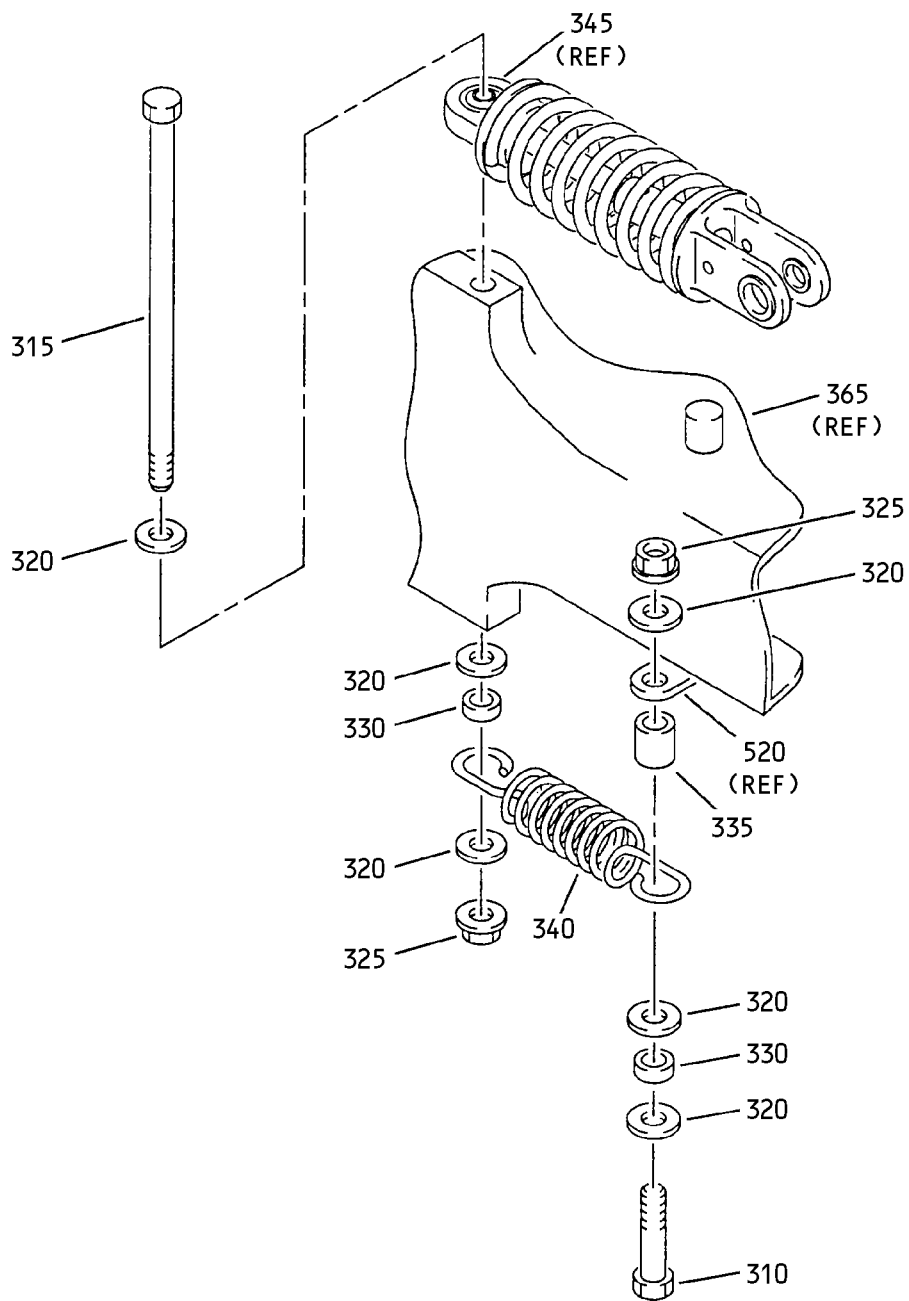
**52-36-64**

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(R)

Handle Mechanism Assembly  
IPL Figure 30 (Sheet 10 of 14)

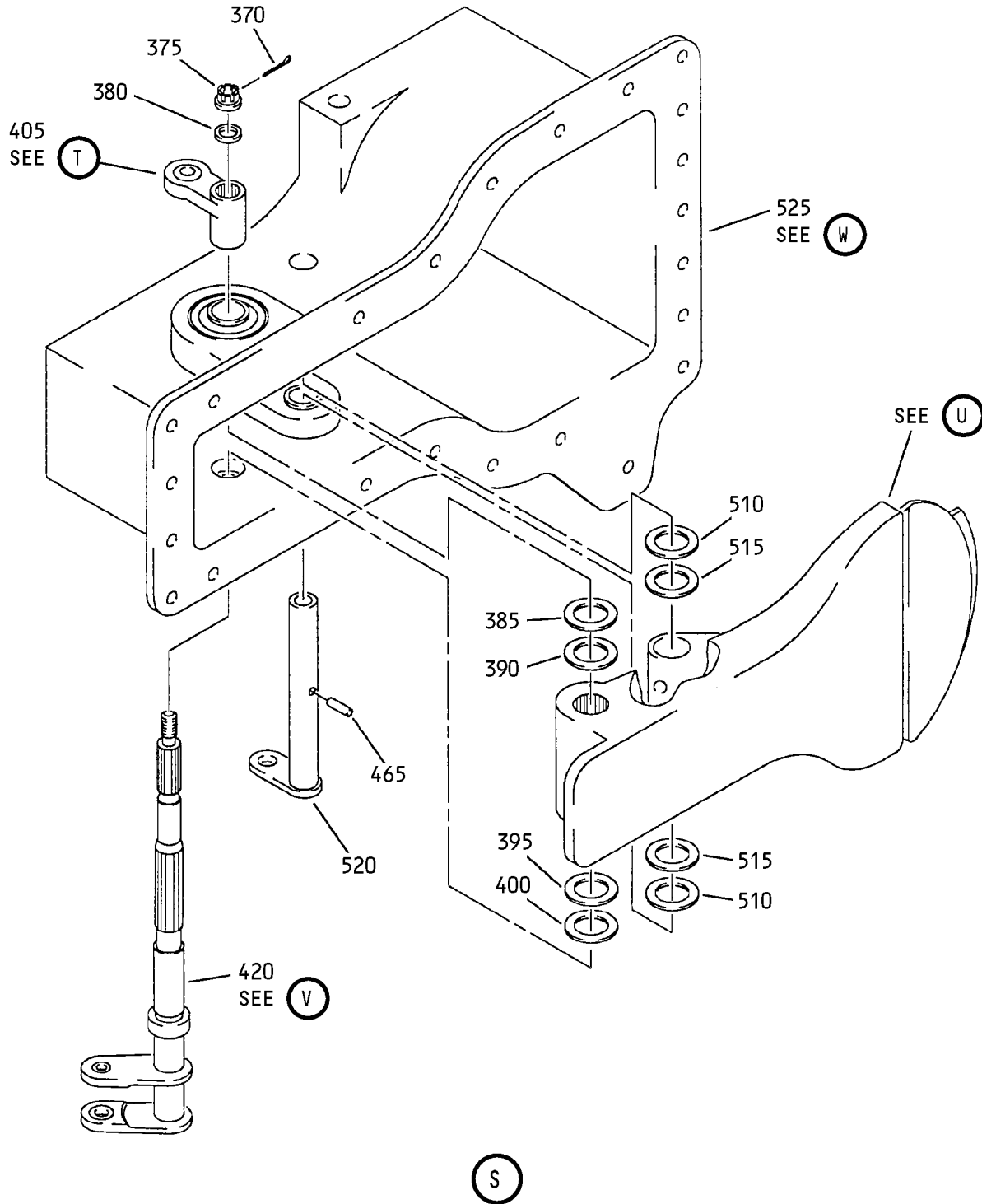
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Handle Mechanism Assembly  
IPL Figure 30 (Sheet 11 of 14)

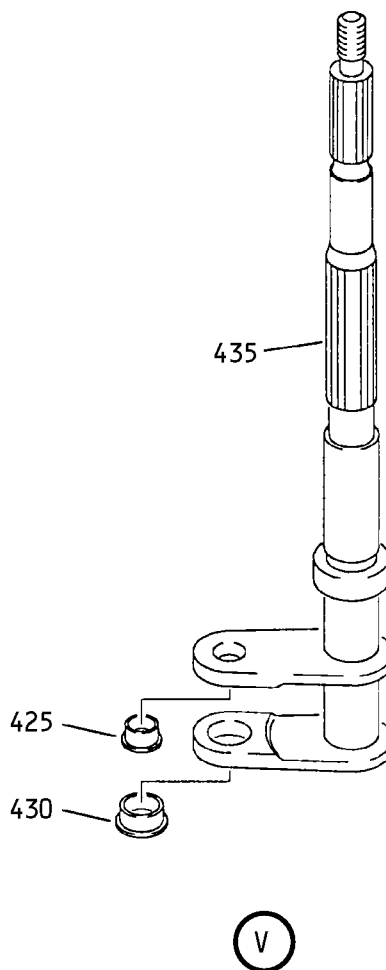
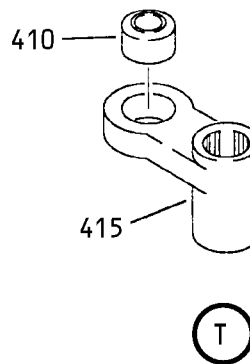
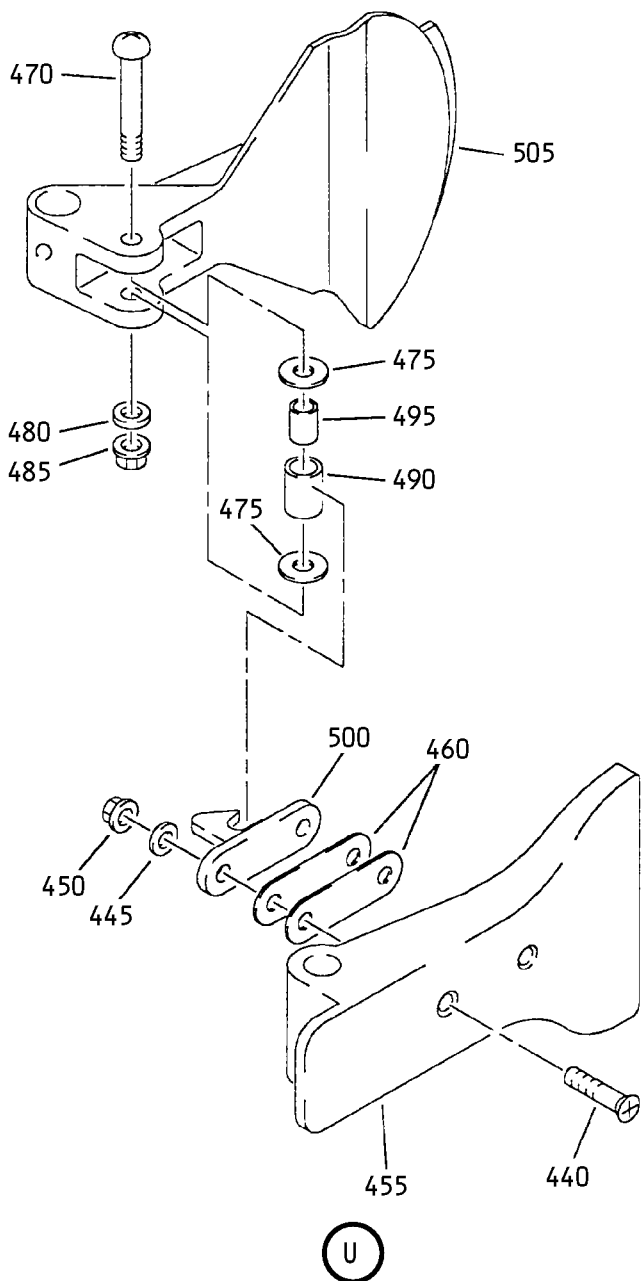
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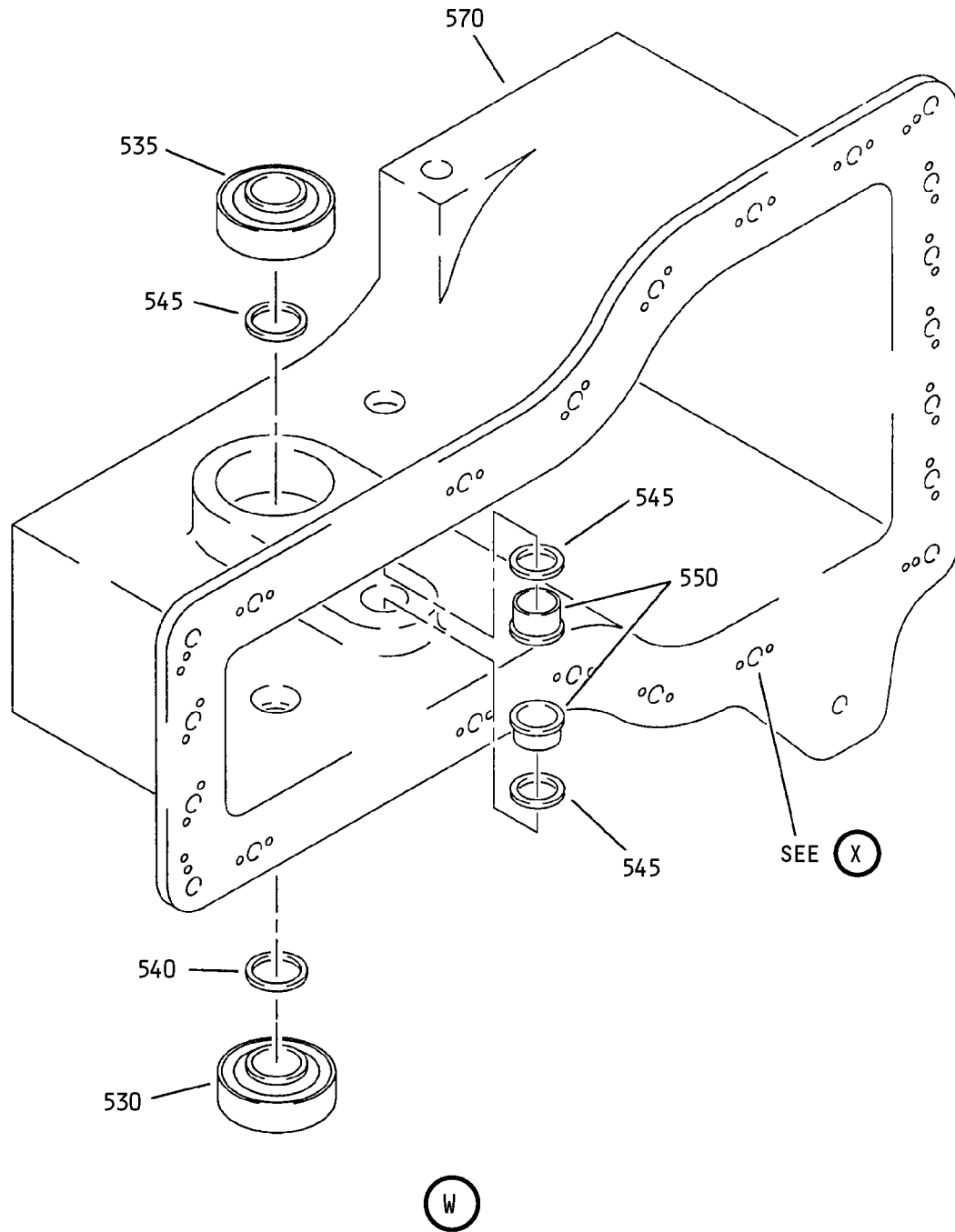
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Handle Mechanism Assembly  
IPL Figure 30 (Sheet 12 of 14)

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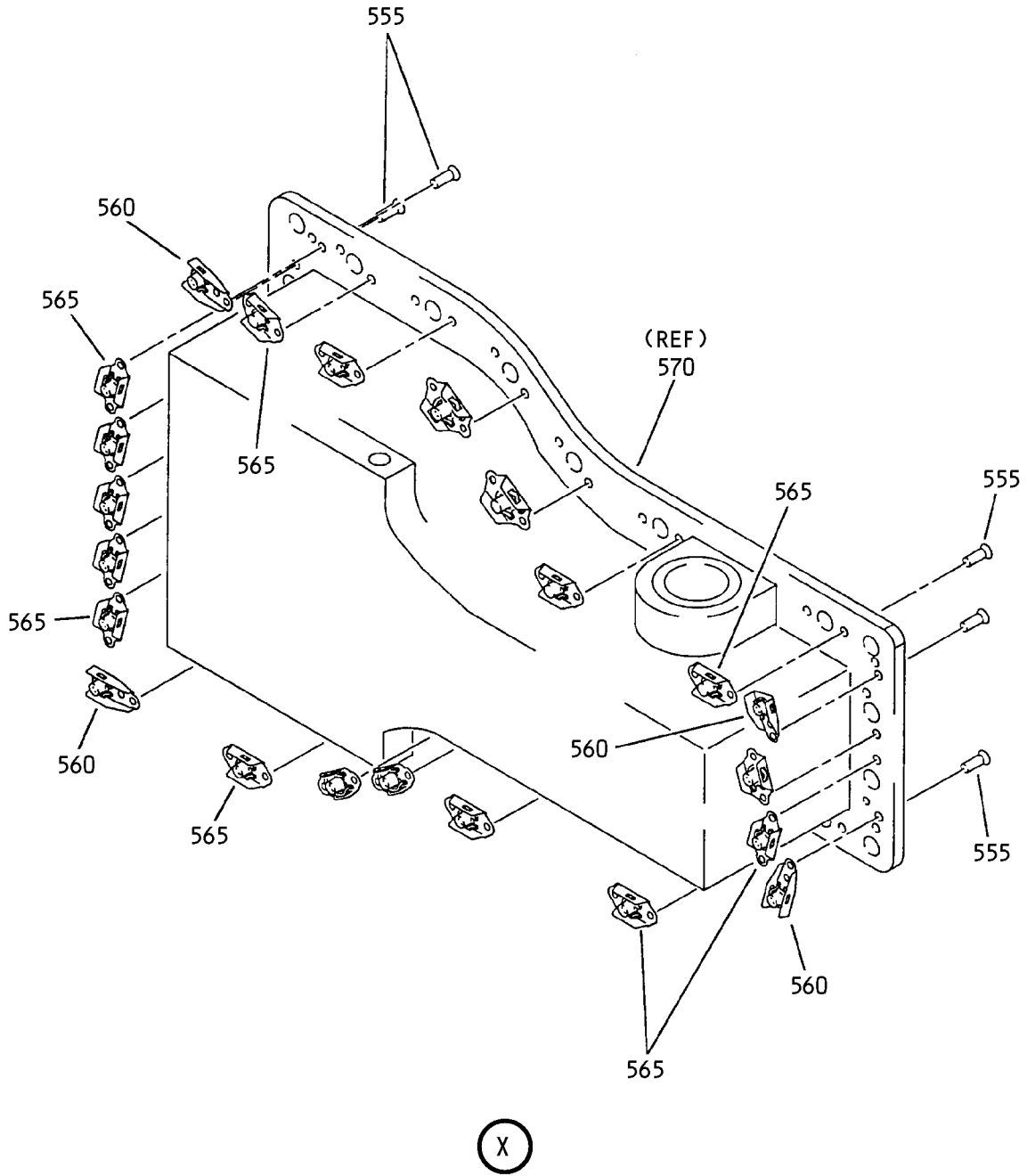
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Handle Mechanism Assembly  
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Handle Mechanism Assembly  
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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
30-											
-1A	142A6380-1										RF
5	BACP18BC02A06P										AR
10	BACB30LJ4DU18										7
15	NAS8704DU16										1
20	NAS1149E0463R										9
25	BACN11N104CS										8
30	BACB28AK04-032										7
35	BACB28AK04-033										1
40	142A6372-4										1
45	142A6372-2										1
50	142A6372-5										1
55	142A6372-3										1
60	MS20470AD4-12										1
65	NAS1423C5										1
70	MS35691-13										1
75	MS14227-5										1
80	BACB10DE4-05D										2
85	142A6372-9										1
											(USED ON ITEM 40)
90	142A6372-7										1
											(USED ON ITEM 45)
95	142A6372-10										1
											(USED ON ITEM 50)
100	142A6372-8										1
											(USED ON ITEM 55)
105	BACP18BC03A10P										AR
110	BACB30LJ6D37										1
115	BACB30LJ6D36										1
120	BACB30LJ6D31										1
125	NAS1149E0663R										3
130	BACN11N106CS										3
135	BACB28AK06-037										3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
30-											
140	BACB28AK06-104		.								1
145	BACB28AK06-095		.								1
150	BACB28AK06-061		.								1
155	BACB10FS06JP		.								3
160	142A6346-1		.								1
165	142A6346-2		.								1
170	142A6346-3		.								1
175	BACB28AT06B015C		..								2
180	BACB28AP04P015		..								2
185	BACB10FS06		..								1
190	142A6346-4		..								1
195	142A6346-5		..								1
200	142A6346-6		..								1
205	BACB30LJ4U8										
205A	BACB30NR4K10		.								12
207	BACW10BN4AC		.								12
210	NAS1149E0463R										
210A	NAS1149D0463J		.								12
215	H52732-4CD		.								12
220	142A6349-7		.								1
225	142A6349-8										
225A	142A6349-13		.								1
230	142A6349-9		.								1
235	BACB28AT09B020C		..								1
240	BACB28AP06P020		..								1
245	142A6349-10		..								1
250	142A6349-11										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
30-											
250A	142A6349-14		.	.	BRACKET (USED ON ITEM 225A)						1
255	142A6349-12		.	.	BRACKET (USED ON ITEM 230)						1
260	BACP18BC02A06P		.		PIN-COTTER						AR
265	BACB30LJ4DU14		.		BOLT						1
270	NAS1149E0463R		.		WASHER						1
275	BACN11N104CS		.		NUT						1
280	BACB28AK04-032		.		BUSHING						1
285	142A6394-1		.		CYLINDER ASSY						1
290	BACB28AP04P015		.	.	BUSHING						1
295	BACB28AT06B015C		.	.	BUSHING						1
300	142A6394-2		.	.	CYLINDER						1
305	142A6386-1		.		SPRING						1
310	BACB30LJ4U010		.		BOLT						1
315	BACB30NR4K092		.		BOLT						1
320	NAS1149E0463R		.		WASHER						6
325	H52732-4CD		.		NUT (V15653) (SPEC BACN10YR4CD) (OPT PLH54CD (V62554))						2
330	BACB28AK04-012		.		BUSHING						2
335	BACB28AK04-026		.		BUSHING						1
340	MS24586C201		.		SPRING						1
345	142A6395-1		.		PISTON ASSY						1
350	KSC316204F		.	.	BEARING (V50632)						1
355	142A6395-2		.	.	PISTON						1
360	NAS8703-4		.		BOLT						22
365	142A6381-1		.		BOX ASSY						1
370	BACP18BC03A10P		.	.	PIN-COTTER						1
375	BACN11N106CS		.	.	NUT						1
380	BACW10BP6APU		.	.	WASHER						1

-Item not Illustrated

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
30-											
520	142A6389-2								. . SHAFT		1
525	142A6384-1								. . BOX ASSY		1
530	SSMKP10ASD705								. . . BEARING (V83086) (SPEC BACB10FS10) (OPT PACMKP10AA3908 (V21335))		1
535	BACB10FS08								. . . BEARING		1
540	4615-1250-0625								. . . SEAL (V45681)		1
545	4615-1250-0500								. . . SEAL (V45681)		3
550	BACB28X8F025								. . . BUSHING		2
555	BACR15GF3D4								. . . RIVET		44
560	BACN11G3B1CD								. . . NUTPLATE		4
565	BACN11G3A1CD								. . . NUTPLATE		18
570	142A6384-2								. . . BOX		1

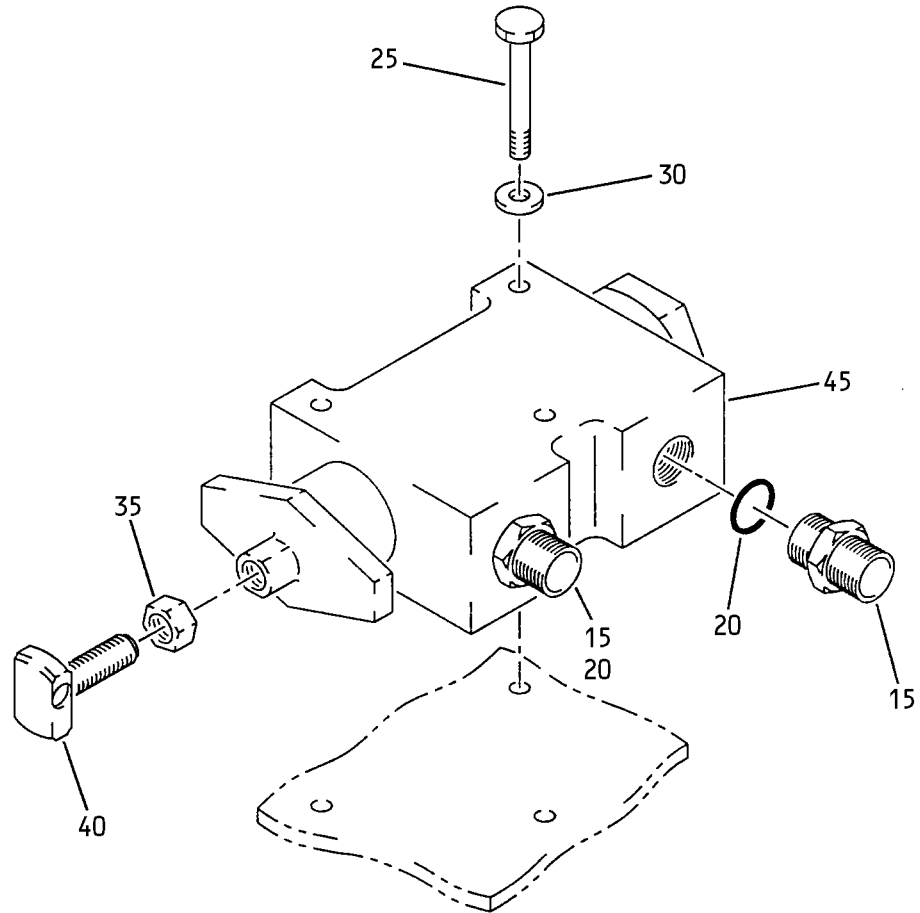
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Check Valve Assembly  
IPL Figure 31

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
31-											
-1A	258A4212-1										RF
-5	258A4212-2										RF
-10	258A4212-3										RF
15	MS21902-4T										2
20	NAS1612-4A										2
25	NAS6703U20										3
30	BACW10BP3ACU										3
35	NAS509-4C										1
40	258A4213-1										1
45	13200-5001										1
											(V92003)

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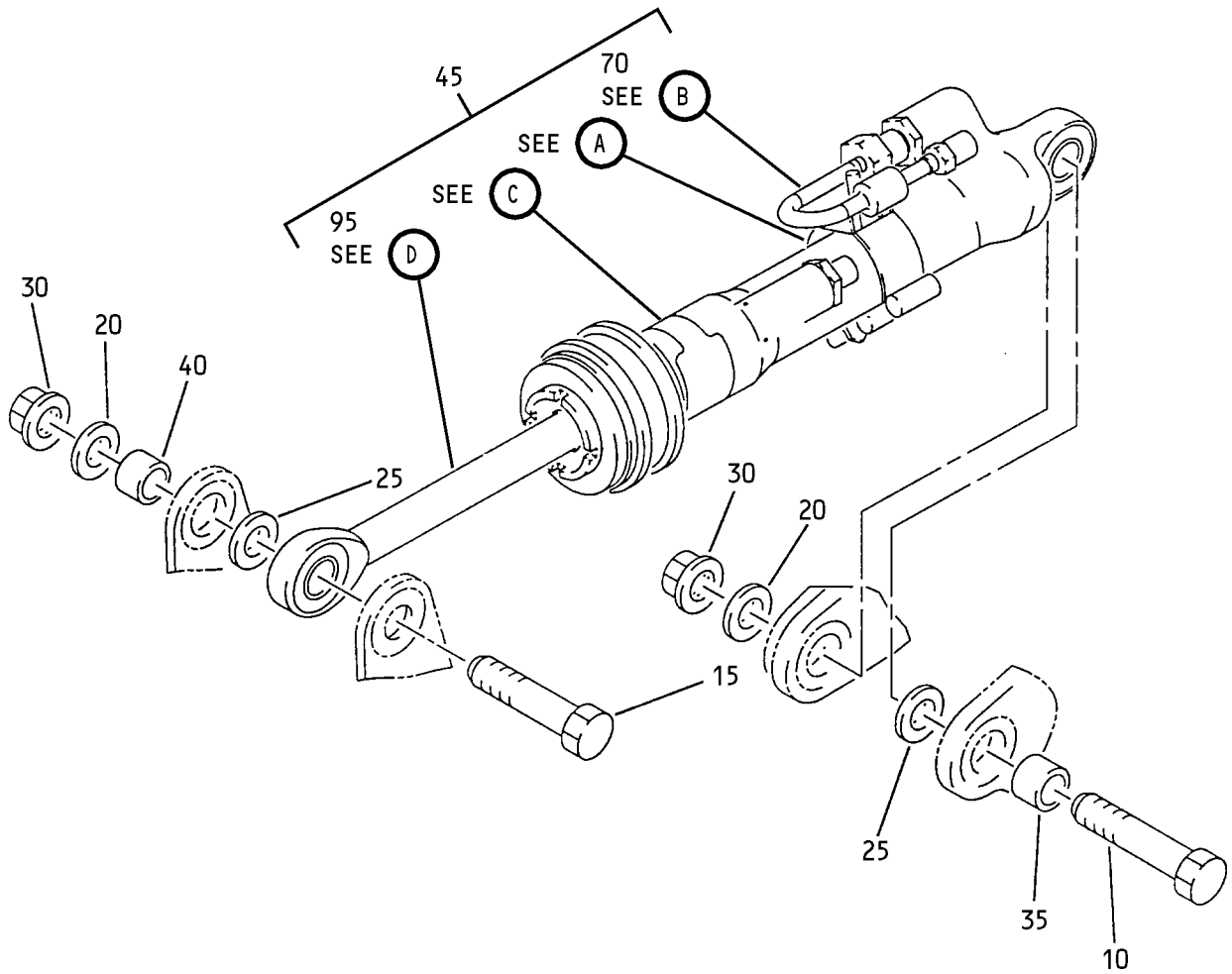
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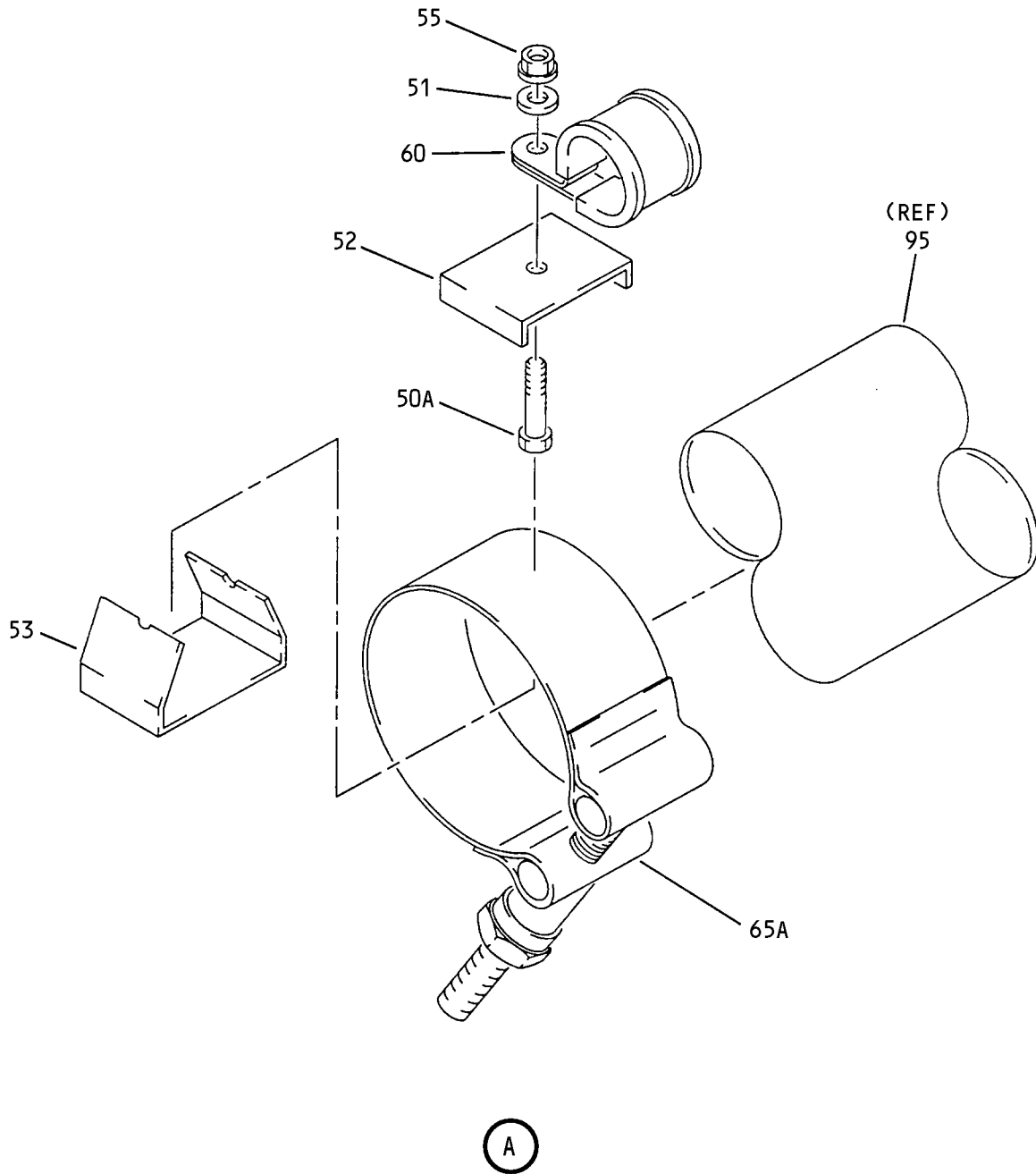


Pull-in Hook Actuator Assembly  
IPL Figure 32 (Sheet 1 of 4)

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Pull-in Hook Actuator Assembly  
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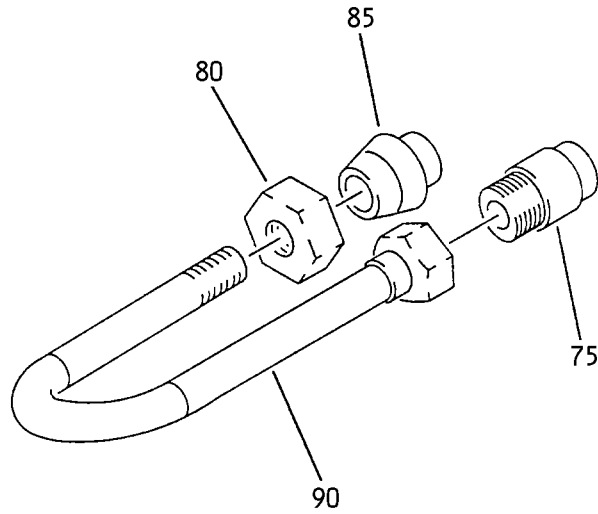
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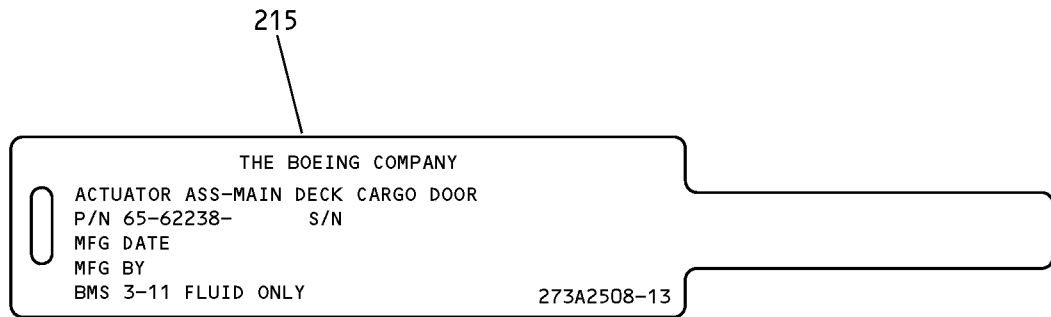
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B

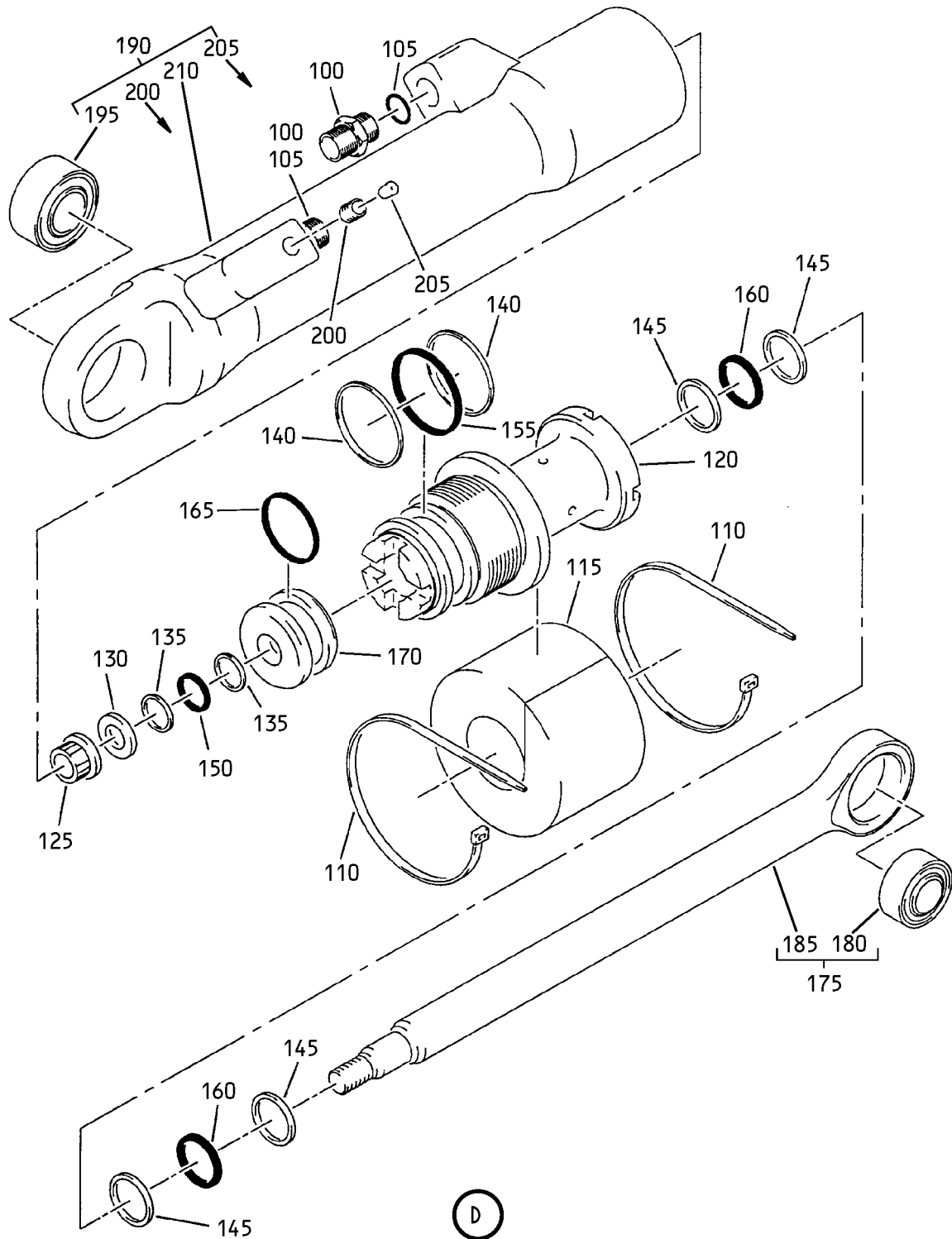


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Pull-in Hook Actuator Assembly  
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Pull-in Hook Actuator Assembly  
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
32-											
-1A	258A4211-1										RF
-5	258A4211-2										RF
10	BACB30LJ7-21										1
15	BACB30LJ7-18										1
20	BACW10BP7AP										2
25	142A6317-2										2
30	H52732-7CD										2
35	BACB28AK07-042										1
40	BACB28AK07-033										1
45	258A4214-1										1
50	NAS6703U2										
50A	NAS6703U4										1
51	NAS1149C0363R										1
52	BACB19F12S										1
53	BACC15AN12										1
55	H52732-3CM										1
60	S500-4										1
65	025029-20										
65A	BACC10FY013SE										1
70	272A4251-31										1

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
32-												
75	DB0U24AB4H		. . .	U	N	I	O	N			1	
									(V14798)			
									(SPEC BACU24AB4H)			
									(OPT 4671097H4 (V50948))			
									(OPT 31875-4H (V14397))			
									(OPT AP1004H04 (V01673))			
									(OPT AFP941H4 (V30974))			
									(OPT 35056V04 (V08199))			
80	BACN10YA4		. . .	N	U	T					1	
85	DB0S13BX04H		. . .	S	L	E	E	V	E		1	
									(V14798)			
									(SPEC BACS13BX04H)			
									(OPT 2-02903-04H (V11328))			
									(OPT 35235V04 (V08199))			
									(OPT AP2097-04H (V01673))			
									(OPT AFP175V04 (V30974))			
									(OPT AP2097H04 (V01673))			
90	272A4251-32		. . .	T	U	B	E				1	
95	65-62238-2		. .	A	C	T	U	A	T	O	R	1
100	MS21902-4T		. . .	U	N	I	O	N			2	
105	NAS1612-4A		. . .	P	A	C	K	I	N	G	2	
									(OPT ITEM 105A)			
-105A	NAS1612-4		. . .	P	A	C	K	I	N	G	2	
									(OPT ITEM 105)			
110	T05R0		. . .	S	T	R	A	P			2	
									(V53421)			
									(SPEC BACS38K1)			
									(OPT PLT2SM (V06383))			
115	69-53022-2		. . .	A	B	S	O	R	B	E	R	1
120	69-53008-2		. . .	B	E	A	R	I	N	G	1	
125	NAS1805-6P		. . .	N	U	T					1	
130	NAS1149E0663R		. . .	W	A	S	H	E	R		1	
135	C11236-111B		. . .	R	I	N	G				2	
									(V26879)			
									(SPEC BACR12BM111)			
									(OPT RMR12BM111 (V94878))			
									(OPT STF800-111 (V02107))			
									(OPT S30294-111-1 (V97820))			
									(OPT TF450-111A (V07128))			
									(OPT 2100-111 (V26303))			

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
32- 140	C11236-214B		. . .	RING							2
				(V26879)							
				(SPEC BACR12BM214)							
				(OPT RMR12BM214 (V94878))							
				(OPT STF800-214 (V02107))							
				(OPT S30294-214-1 (V97820))							
				(OPT TF450-214A (V07128))							
				(OPT 2100-214 (V26303))							
145	C11236-114B		. . .	RING							4
				(V26879)							
				(SPEC BACR12BM114)							
				(OPT RMR12BM114 (V94878))							
				(OPT STF800-114 (V02107))							
				(OPT S30294-114-1 (V97820))							
				(OPT TF450-114A (V07128))							
				(OPT 2100-114 (V26303))							
150	NAS1611-111A		. . .	PACKING							1
				(OPT ITEM 150A)							
-150A	NAS1611-111		. . .	PACKING							1
				(OPT ITEM 150)							
155	NAS1611-214A		. . .	PACKING							1
				(OPT ITEM 155A)							
-155A	NAS1611-214		. . .	PACKING							1
				(OPT ITEM 155)							
160	NAS1611-114A		. . .	PACKING							2
				(OPT ITEM 160A)							
-160A	NAS1611-114		. . .	PACKING							2
				(OPT ITEM 160)							
165	PP220M212AT99EH		. . .	GLAND-SEAL							1
				(V25220)							
170	69-53009-2		. . .	PISTON							1
175	65-62278-3		. . .	ROD ASSY							1
180	MS14103-7		. . . .	BEARING							1
185	65-62278-4		. . . .	ROD							1
190	65-62275-4		. . .	CYLINDER ASSY							1
195	MS14103-7		. . . .	BEARING							1
200	PLGA12		. . . .	PLUG							1
				(V92555)							
				(SPEC BACP20AX12)							

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
32-											
205	BACP20AX12P										1
210	65-62275-5										1
215	273A2508-13										1

-Item not Illustrated

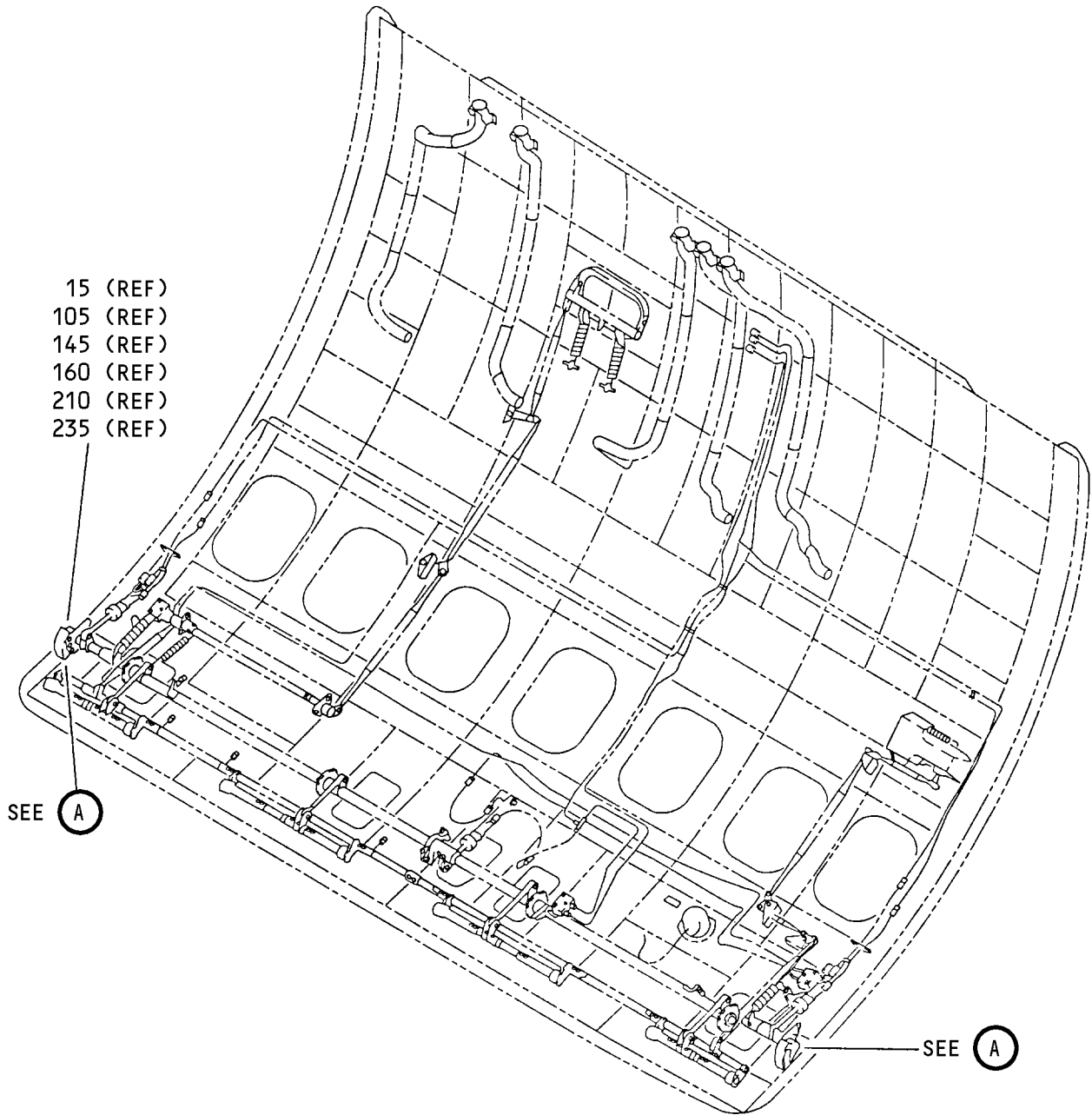
# 52-36-64

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Pull-In Hook Mechanism Assembly  
IPL Figure 33 (Sheet 1 of 5)

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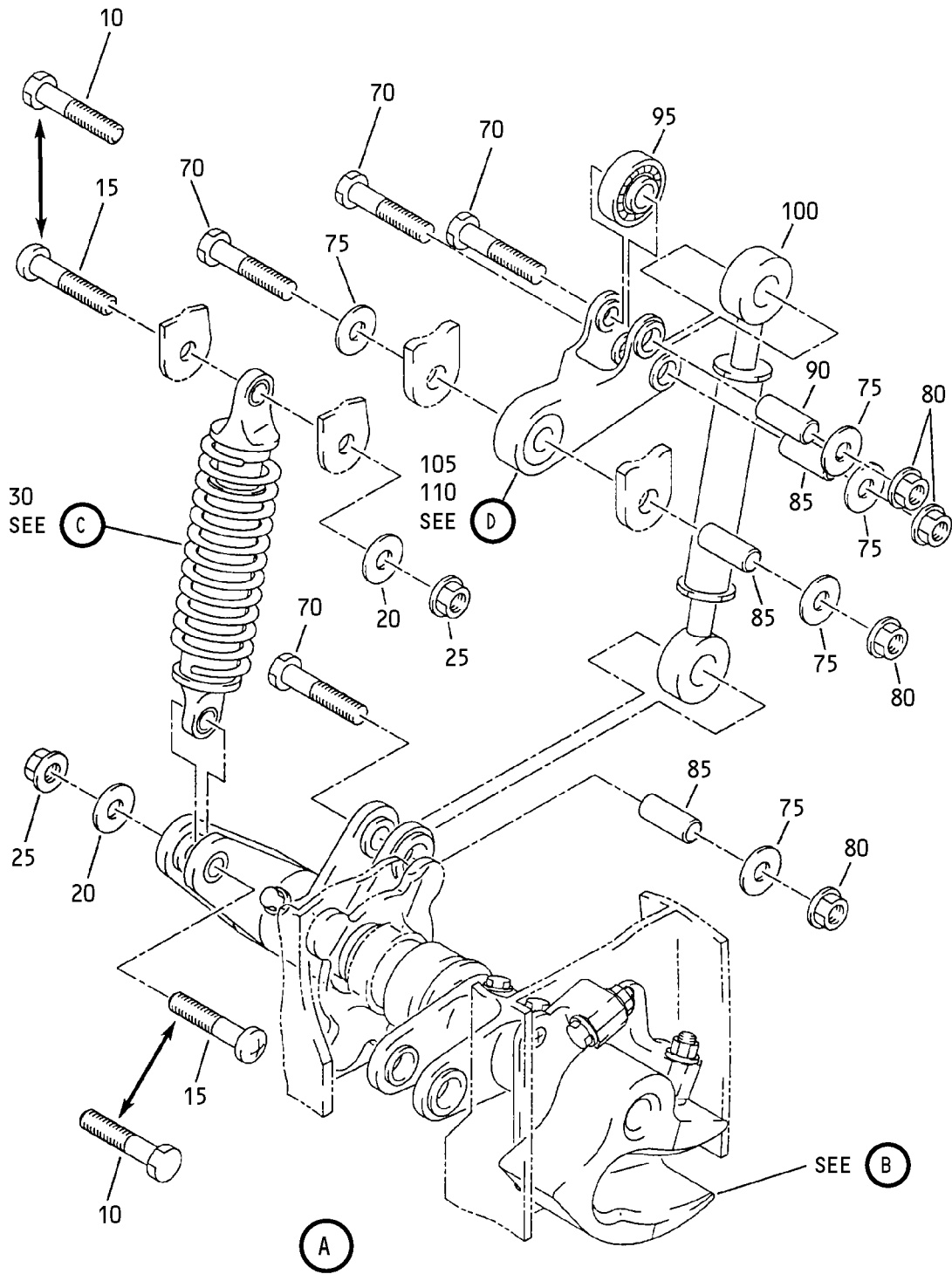
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Pull-In Hook Mechanism Assembly  
IPL Figure 33 (Sheet 2 of 5)

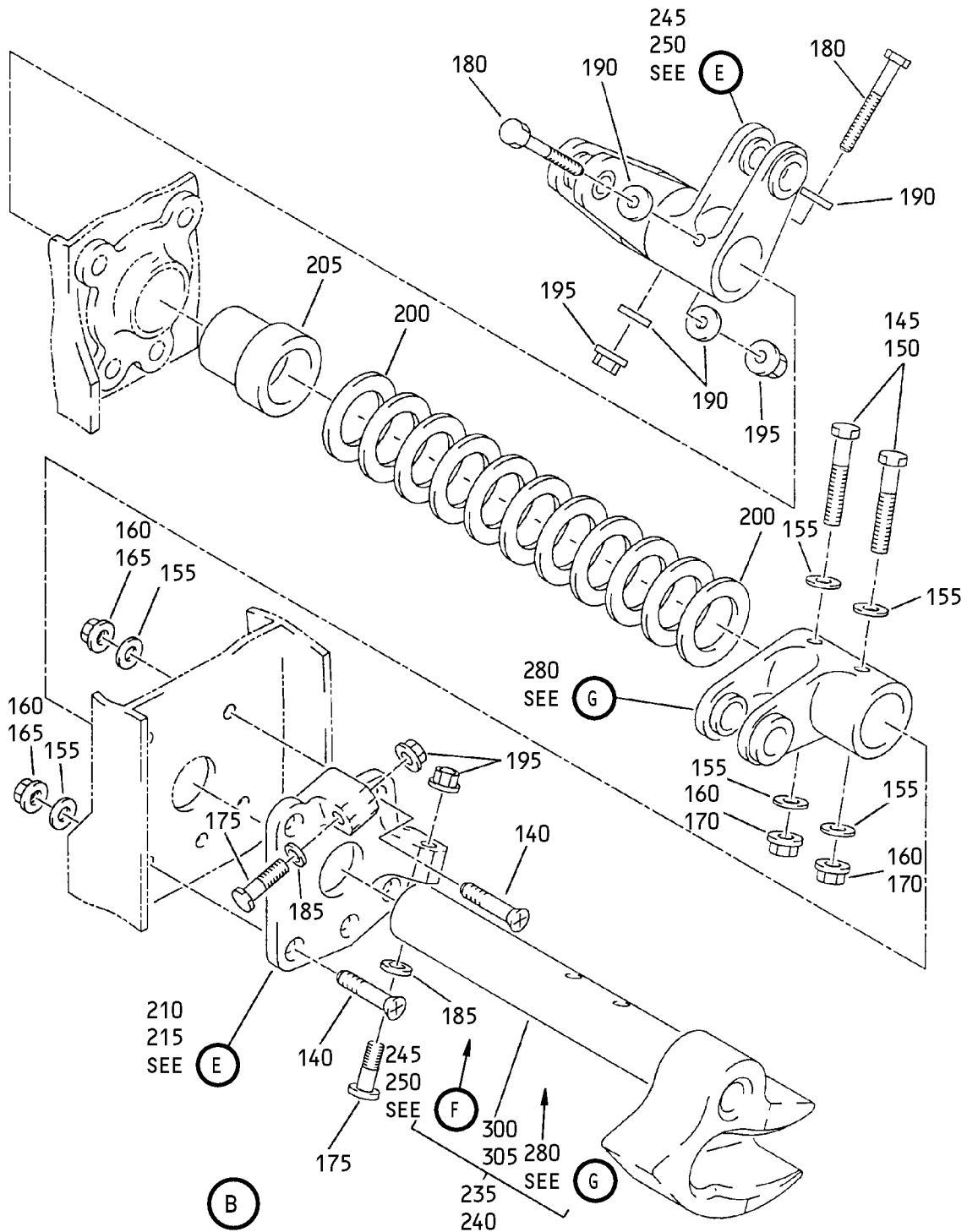
**52-36-64**

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Pull-In Hook Mechanism Assembly  
IPL Figure 33 (Sheet 3 of 5)

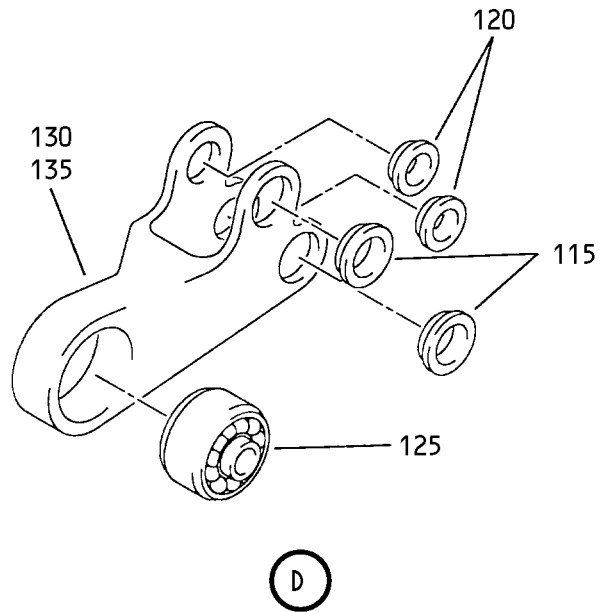
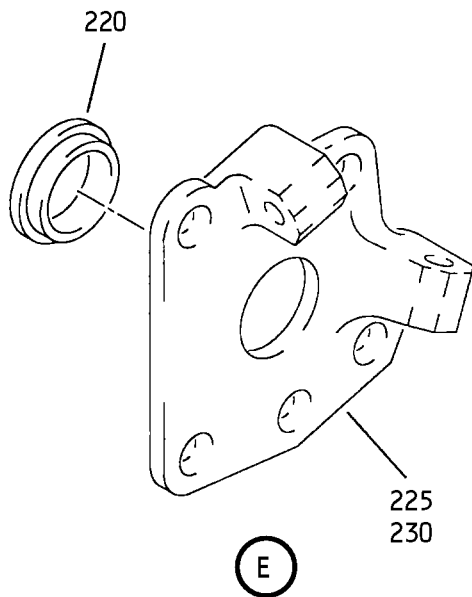
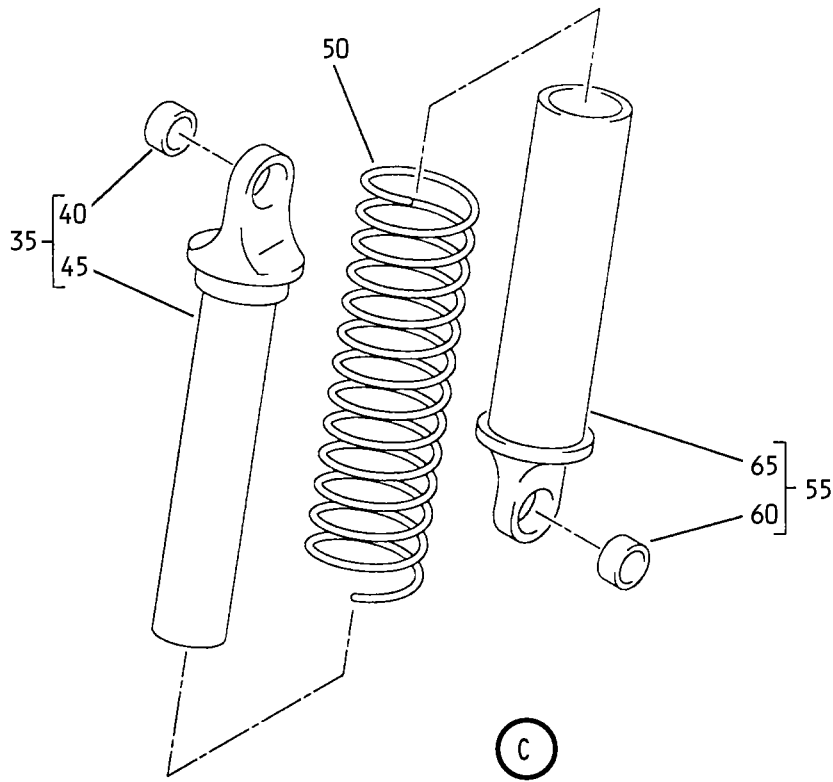
**52-36-64**

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Pull-In Hook Mechanism Assembly  
IPL Figure 33 (Sheet 4 of 5)

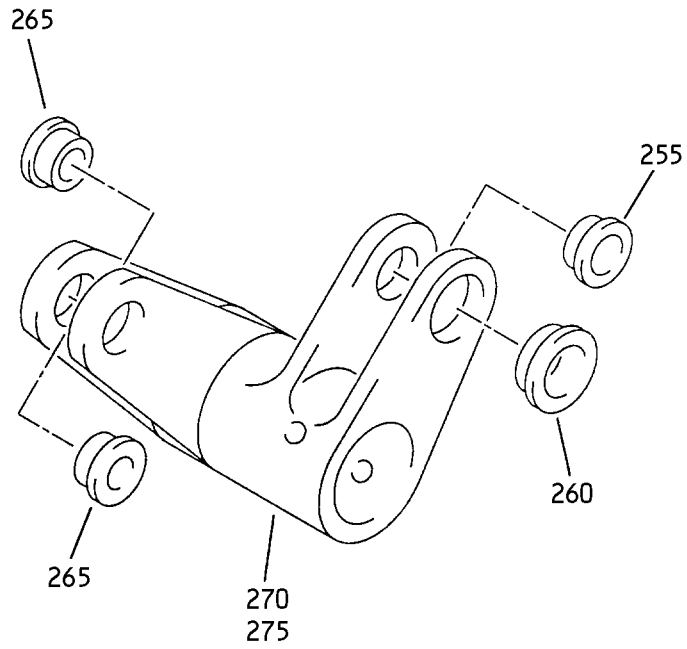
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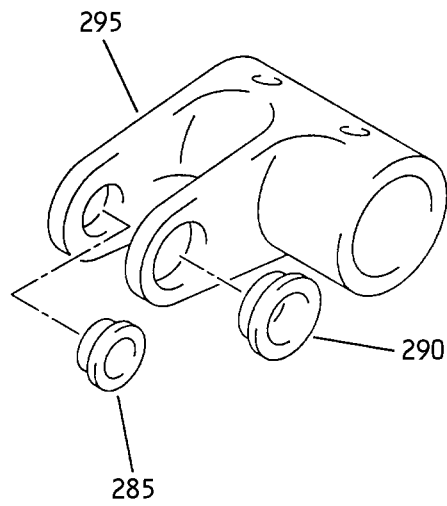
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Pull-In Hook Mechanism Assembly  
IPL Figure 33 (Sheet 5 of 5)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
33-											
-1A	142A6320-1										RF
-5	142A6320-2										RF
10	BACB30LM3SU12										2
15	NAS623-3-12										2
20	BACW10BP3APU										2
25	H52732-3CM										2
30	142A6324-1										1
35	142A6326-1										1
40	BACB28Y3M027										1
45	142A6326-2										1
50	142A6325-1										1
55	142A6327-1										1
60	BACB28Y3M027										1
65	142A6327-2										1
70	BACB30LJ4-19										4
75	BACW10BP4APU										5
80	H52732-4CM										4
85	BACB28AK04-032										3
90	BACB28AK04-043										1
95	BACB10FT04JP										1
-95A	BACB10FT04RJ										1
100	BACR24N6F058										1
105	142A6333-1										1

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
33-											
200	NAS1149F2016P								. WASHER		AR
205	BACB28Z20-024								DELETED		
205A	BACB28Z20-012								. BUSHING		1
210	142A6329-1								DELETED		
210A	142A6329-9								. SUPPORT ASSY (USED ON ITEM 1A)		1
215	142A6329-2								DELETED		
215A	142A6329-10								. SUPPORT ASSY (USED ON ITEM 5)		1
220	BACB28AZ20A040B								. . BUSHING		1
225	142A6329-3								DELETED		
225A	142A6329-11								. . SUPPORT (USED ON ITEM 210A)		1
230	142A6329-4								DELETED		
230A	142A6329-12								. . SUPPORT (USED ON ITEM 215A)		1
235	142A6331-1								. HOOK ASSY (USED ON ITEM 1A)		1
240	142A6331-2								. HOOK ASSY (USED ON ITEM 5)		1
245	142A6323-1								. . CRANK ASSY (USED ON ITEM 235)		1
250	142A6323-2								. . CRANK ASSY (USED ON ITEM 240)		1
255	BACB28AP04P014								. . . BUSHING		1
260	BACB28AT06B015C								. . . BUSHING		1
265	BACB28X3E015								. . . BUSHING		2
270	142A6323-3								. . . CRANK (USED ON ITEM 245)		1
275	142A6323-4								. . . CRANK (USED ON ITEM 250)		1
280	142A6321-1								. . CRANK ASSY		1
285	BACB28AP07P017								. . . BUSHING		1
290	BACB28AT10B015C								. . . BUSHING		1
295	142A6321-2								. . . CRANK		1

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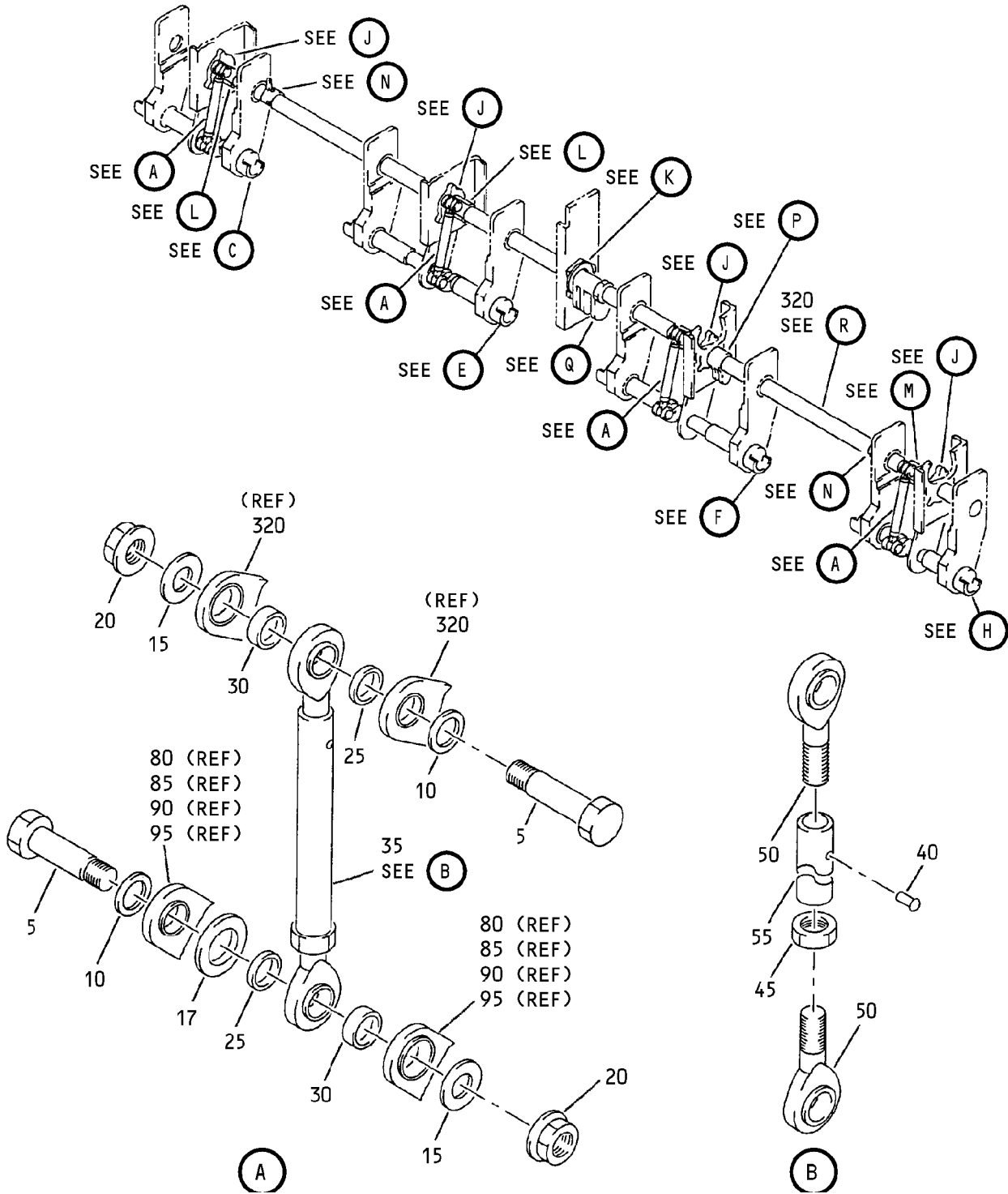
## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
33- 300	142A6322-1											1
305	142A6322-2											1

-Item not Illustrated



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Latch Mechanism Assembly  
IPL Figure 34 (Sheet 1 of 9)

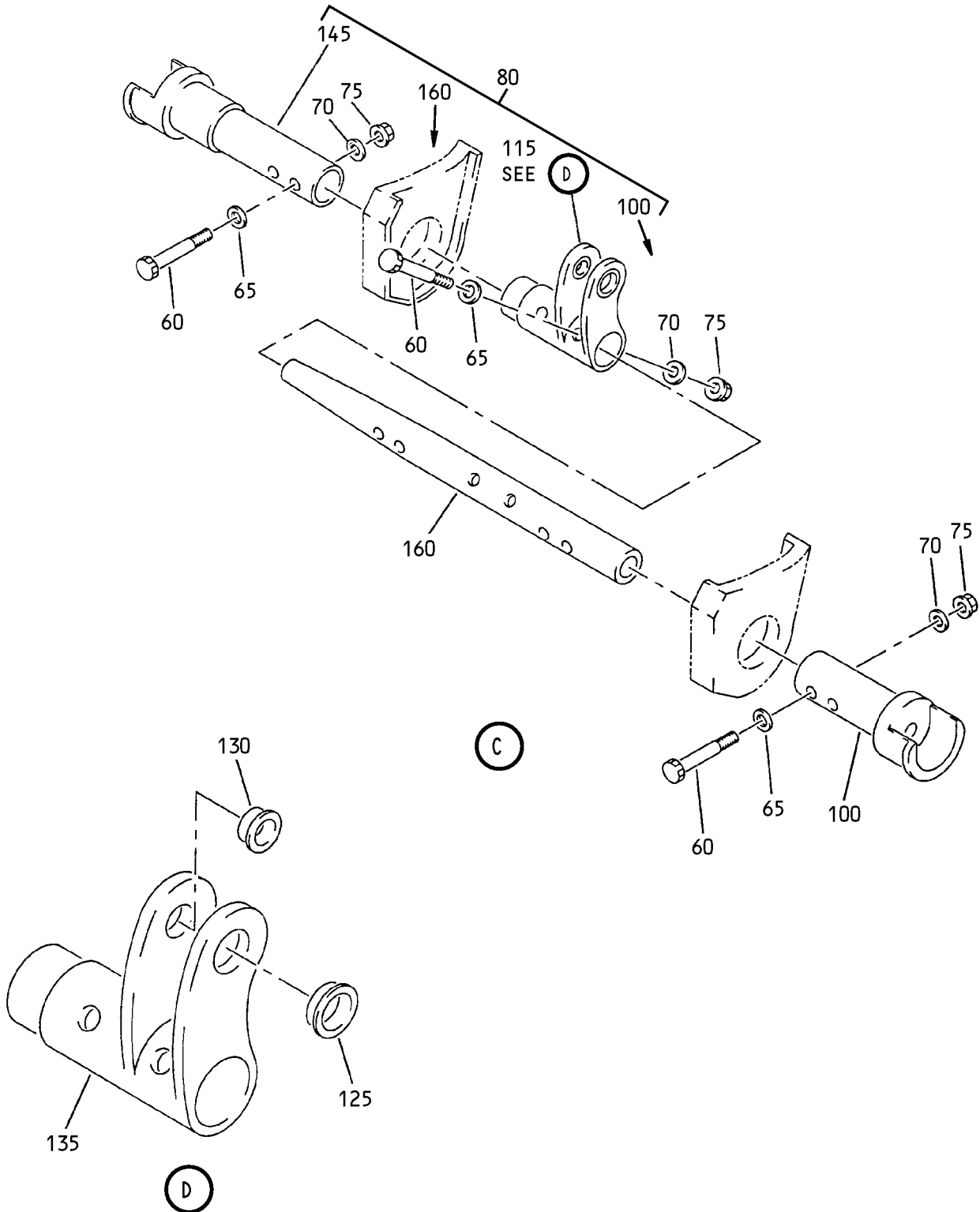
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Latch Mechanism Assembly  
IPL Figure 34 (Sheet 2 of 9)

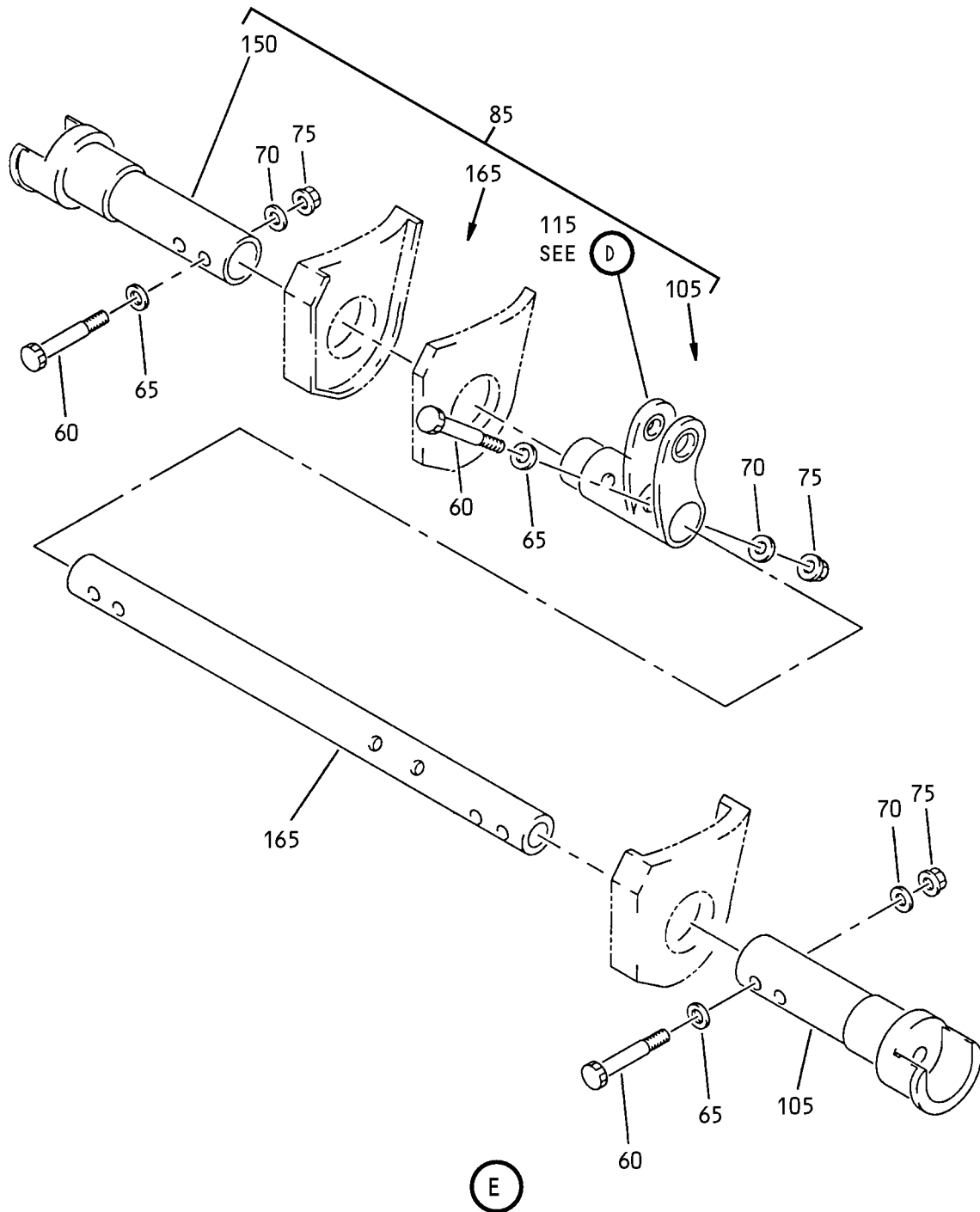
**52-36-64**

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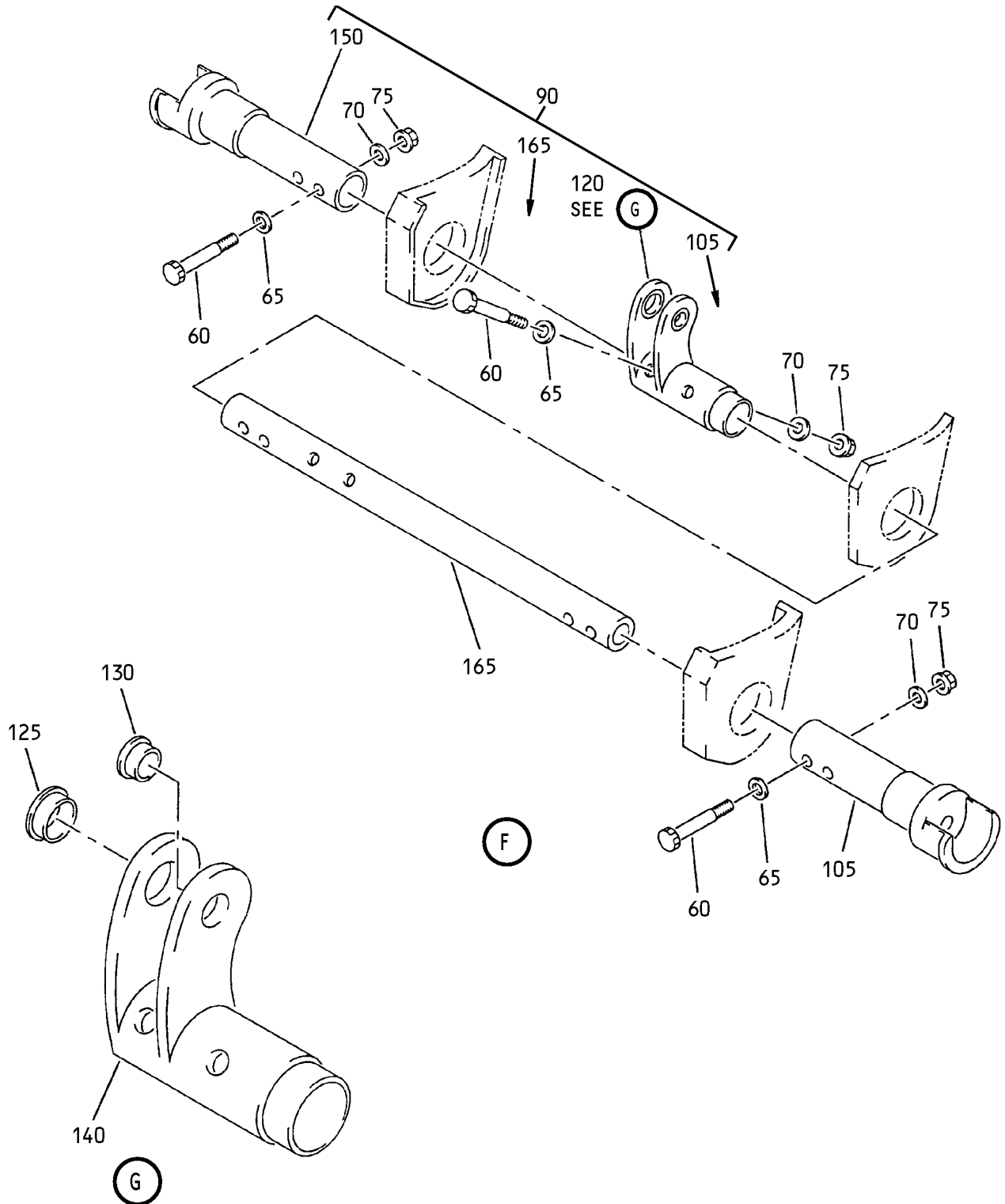
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Latch Mechanism Assembly  
IPL Figure 34 (Sheet 3 of 9)

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Latch Mechanism Assembly  
IPL Figure 34 (Sheet 4 of 9)

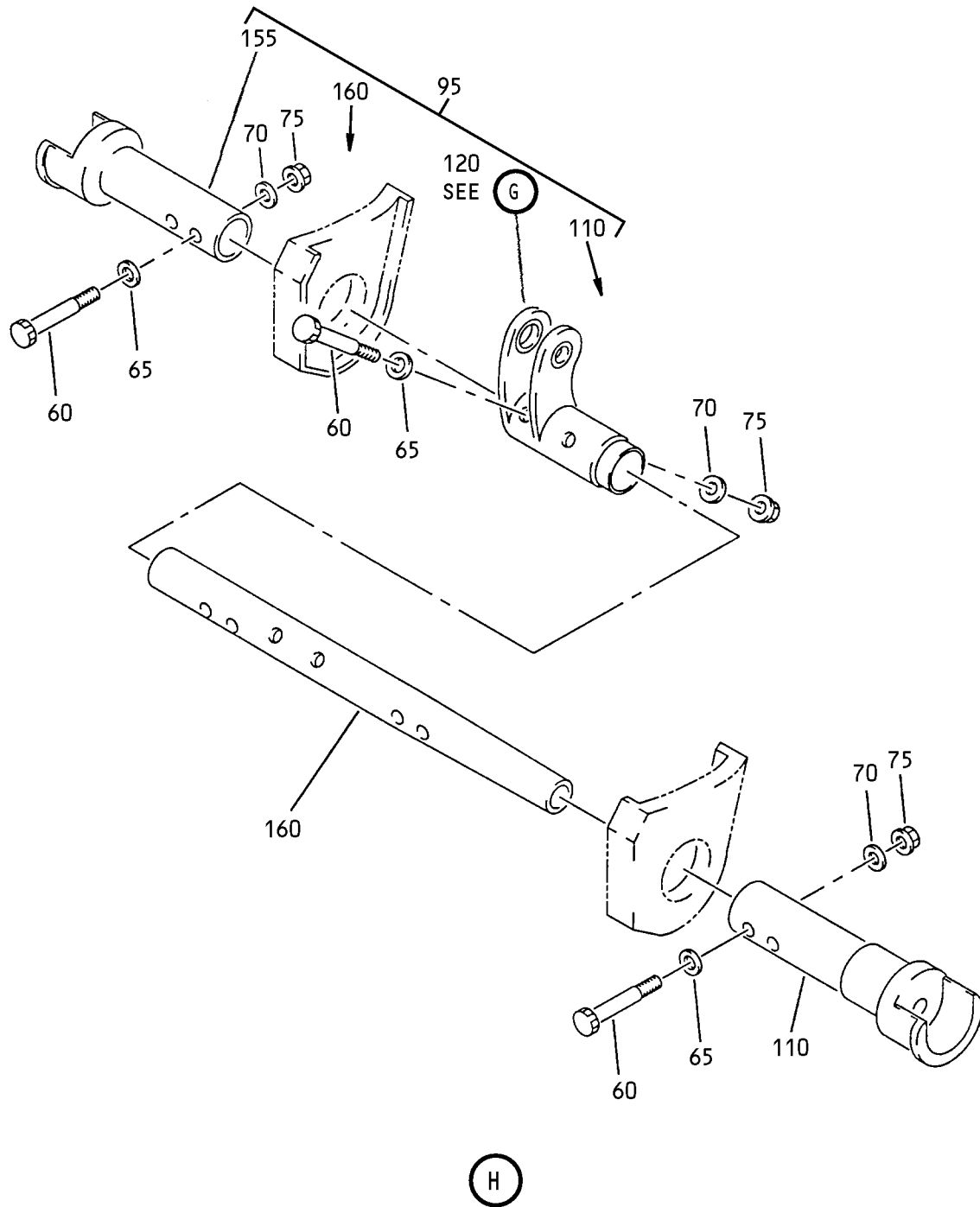
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Latch Mechanism Assembly  
IPL Figure 34 (Sheet 5 of 9)

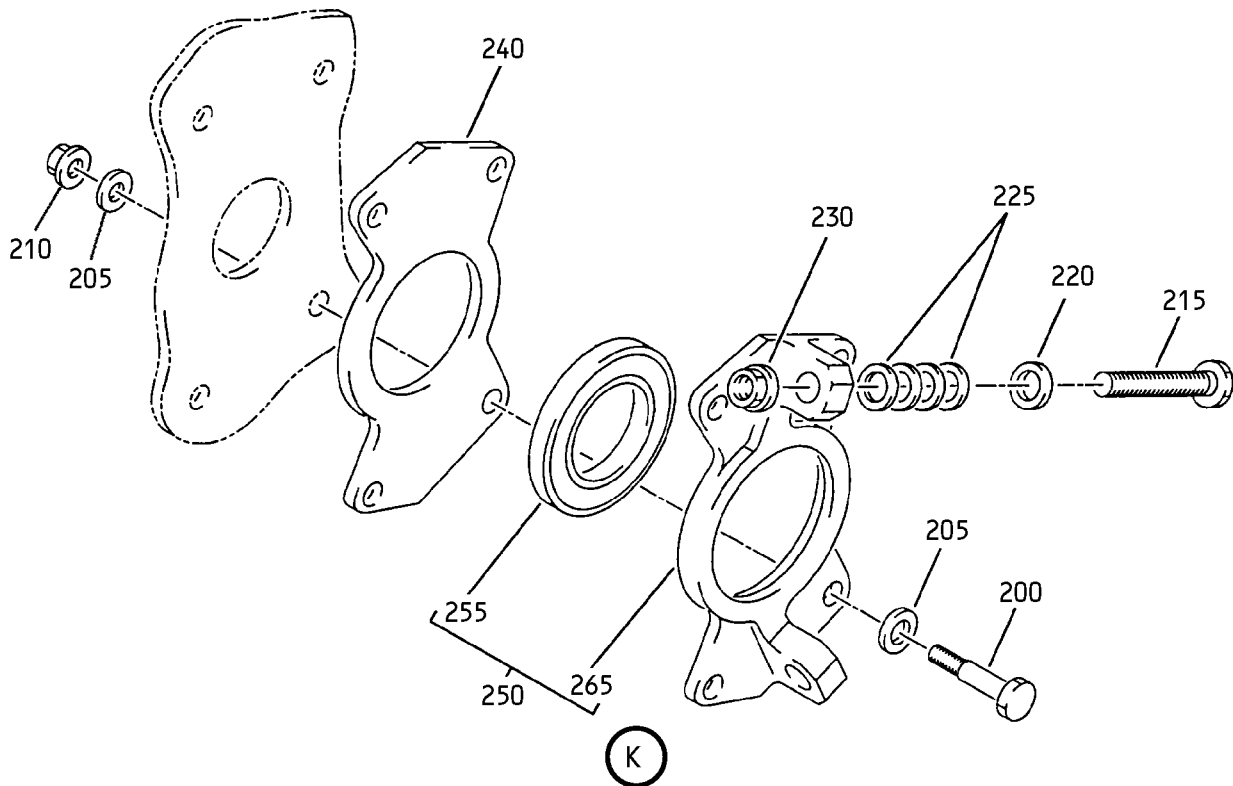
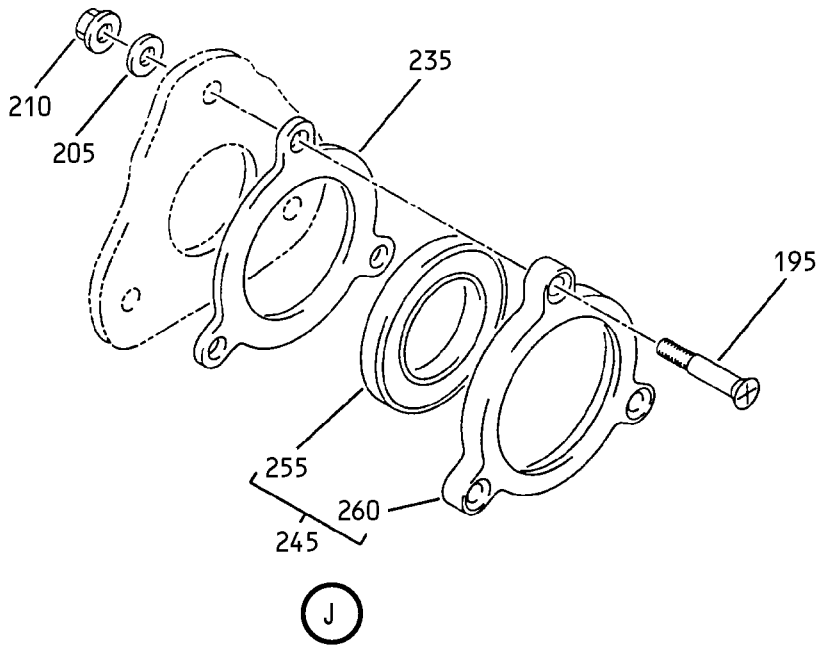
**52-36-64**

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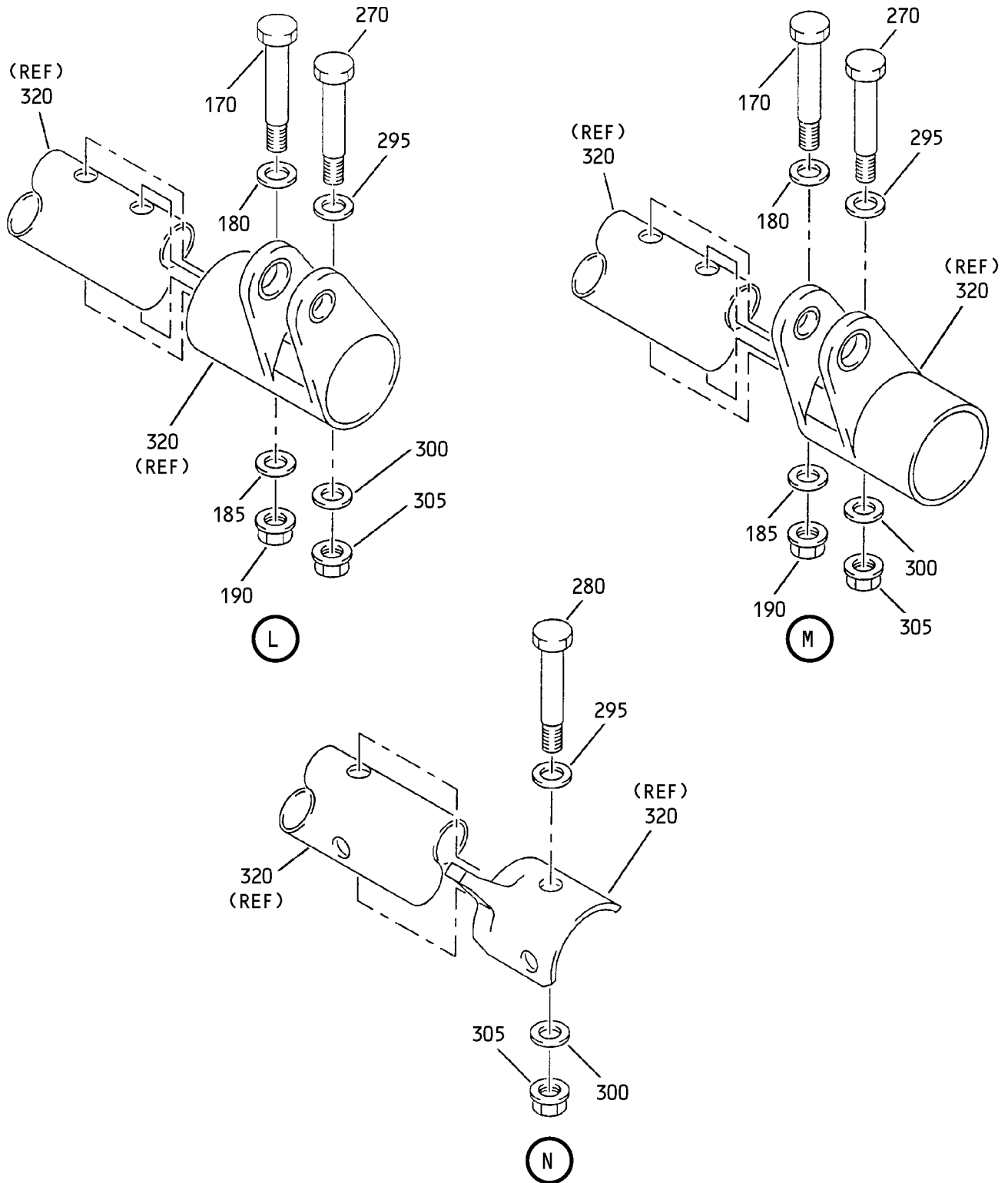
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Latch Mechanism Assembly  
IPL Figure 34 (Sheet 6 of 9)

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Latch Mechanism Assembly  
 IPL Figure 34 (Sheet 7 of 9)

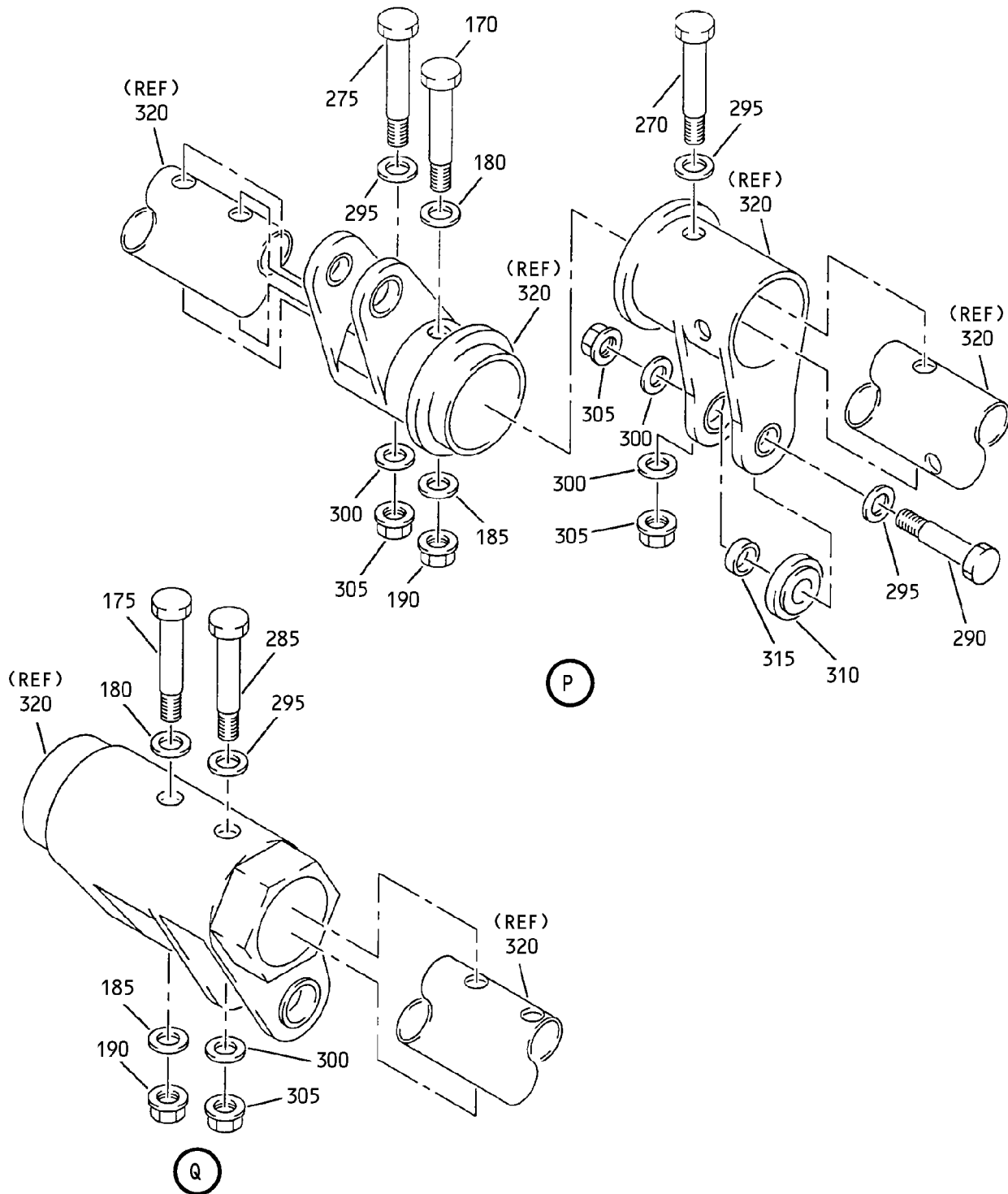
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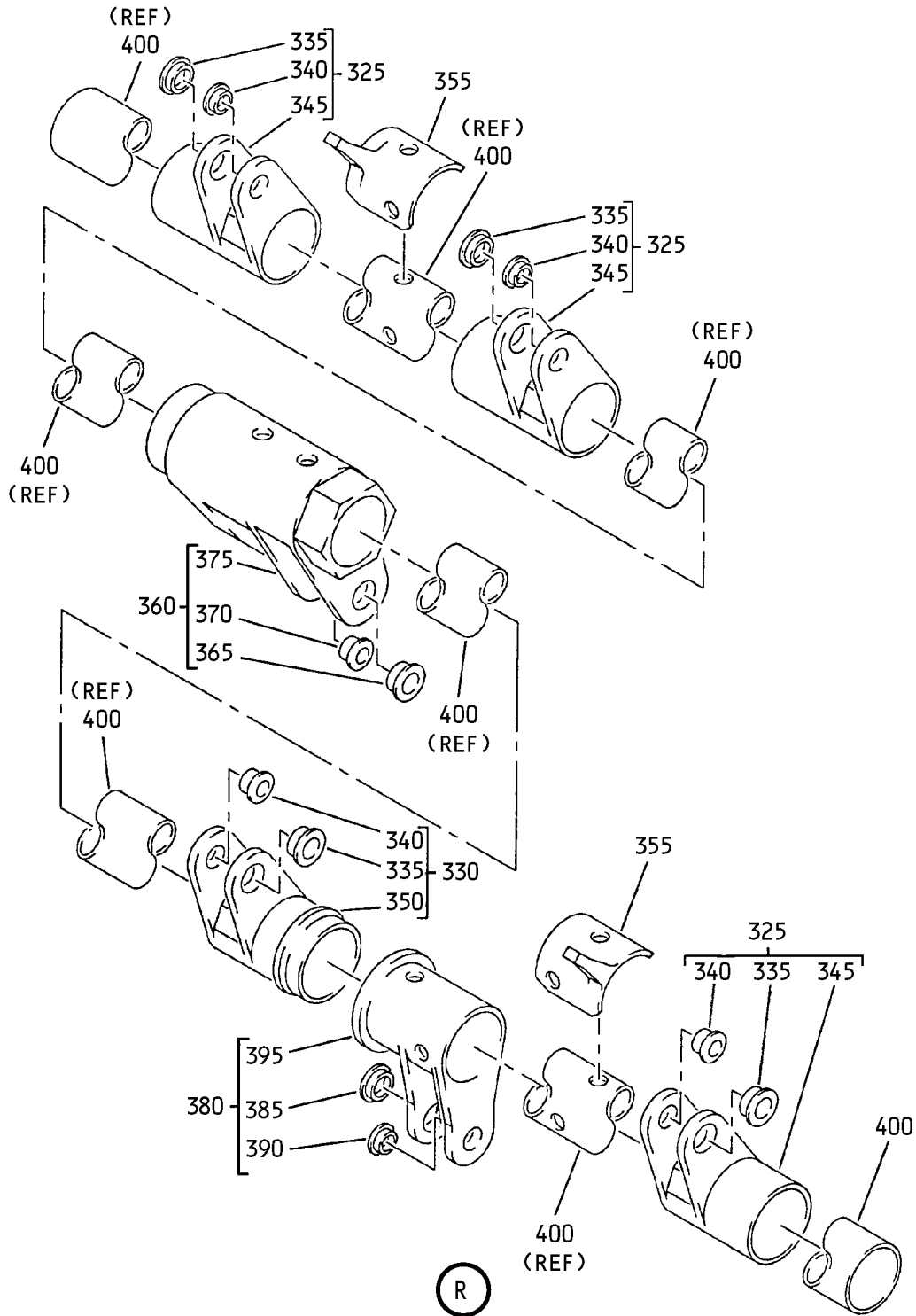


Latch Mechanism Assembly  
IPL Figure 34 (Sheet 8 of 9)

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Latch Mechanism Assembly  
IPL Figure 34 (Sheet 9 of 9)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
34-											
-1A	142A6300-1									A	RF
-1B	142A6300-2									B	RF
5	BACB30LJ7-24										8
10	BACW10BP7ACU										8
15	NAS1149E0763R										8
17	142A6317-1										4
20	H52732-7CM										8
25	BACB28AK07-012										8
30	BACB28AK07-050										8
35	142A6307-1										4
40	NAS1198-6-14										1
45	AN316C8R										1
50	ADNE7-311N9										2
55	142A6307-2										1
60	BACB30LT5U21										24
65	BACW10BP5ACU										24
70	NAS1149E0563R										24
75	H52732-5CM										24
80	142A6306-1										1
85	142A6306-3										1
90	142A6306-4										1
95	142A6306-2										1
100	142A6309-4										1

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
34-											
105	142A6309-10		. .	LATCH							1
				(USED ON ITEMS 85,90)							
110	142A6309-8		. .	LATCH							1
				(USED ON ITEM 95)							
115	142A6310-6		. .	CRANK ASSY							1
				(USED ON ITEMS 80,85)							
120	142A6310-5		. .	CRANK ASSY							1
				(USED ON ITEMS 90,95)							
125	BACB28AT10B019C		. . .	BUSHING							1
130	BACB28AP07-019		. . .	BUSHING							1
135	142A6310-8		. . .	CRANK							1
				(USED ON ITEM 115)							
140	142A6310-7		. . .	CRANK							1
				(USED ON ITEM 120)							
145	142A6309-7		. .	LATCH							1
				(USED ON ITEM 80)							
150	142A6309-9		. .	LATCH							1
				(USED ON ITEMS 85,90)							
155	142A6309-3		. .	LATCH							1
				(USED ON ITEM 95)							
160	142A6311-2		. .	SHAFT							1
				(USED ON ITEMS 80,95)							
165	142A6311-1		. .	SHAFT							1
				(USED ON ITEMS 85,90)							
170	BACB30LJ4-30		. BOLT								4
175	BACB30LJ4-33		. BOLT								1
180	BACW10BP4ACU		. WASHER								5
185	NAS1149E0463R		. WASHER								5
190	H52732-4CM		. NUT								5
				(V15653)							
				(SPEC BACN10YR4CM)							
				(OPT PLH54CM (V62554))							
195	BACB30LH4K12		. BOLT								12
200	BACB30LJ4K8		. BOLT								4
205	NAS1149E0463P		. WASHER								20

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
34-											
320	142A6302-1		.	TUBE	ASSY-TORQUE					A	1
-320A	142A6302-2		.	CRANK-TORQUE						B	1
325	142A6304-1		..	CRANK	ASSY						3
330	142A6304-2		..	CRANK	ASSY						1
335	BACB28AT10B019C		...	BUSHING							1
340	BACB28AP07-018		...	BUSHING							1
345	142A6304-4		...	CRANK							1
				(USED ON ITEM 325)							
350	142A6304-5		...	CRANK							1
				(USED ON ITEM 330)							
355	142A6316-1		..	STRIKER							2
360	142A6305-1		..	CRANK	ASSY						1
365	BACB28AT10B018A		...	BUSHING							1
370	BACB28AP07-018		...	BUSHING							1
375	142A6305-2		...	CRANK							1
380	142A6304-7		..	CRANK	ASSY						1
385	BACB28AT06B010C		...	BUSHING							1
390	BACB28AP04-009		...	BUSHING							1
395	142A6304-8		...	CRANK							1
400	142A6303-1		..	TUBE							1

-Item not Illustrated

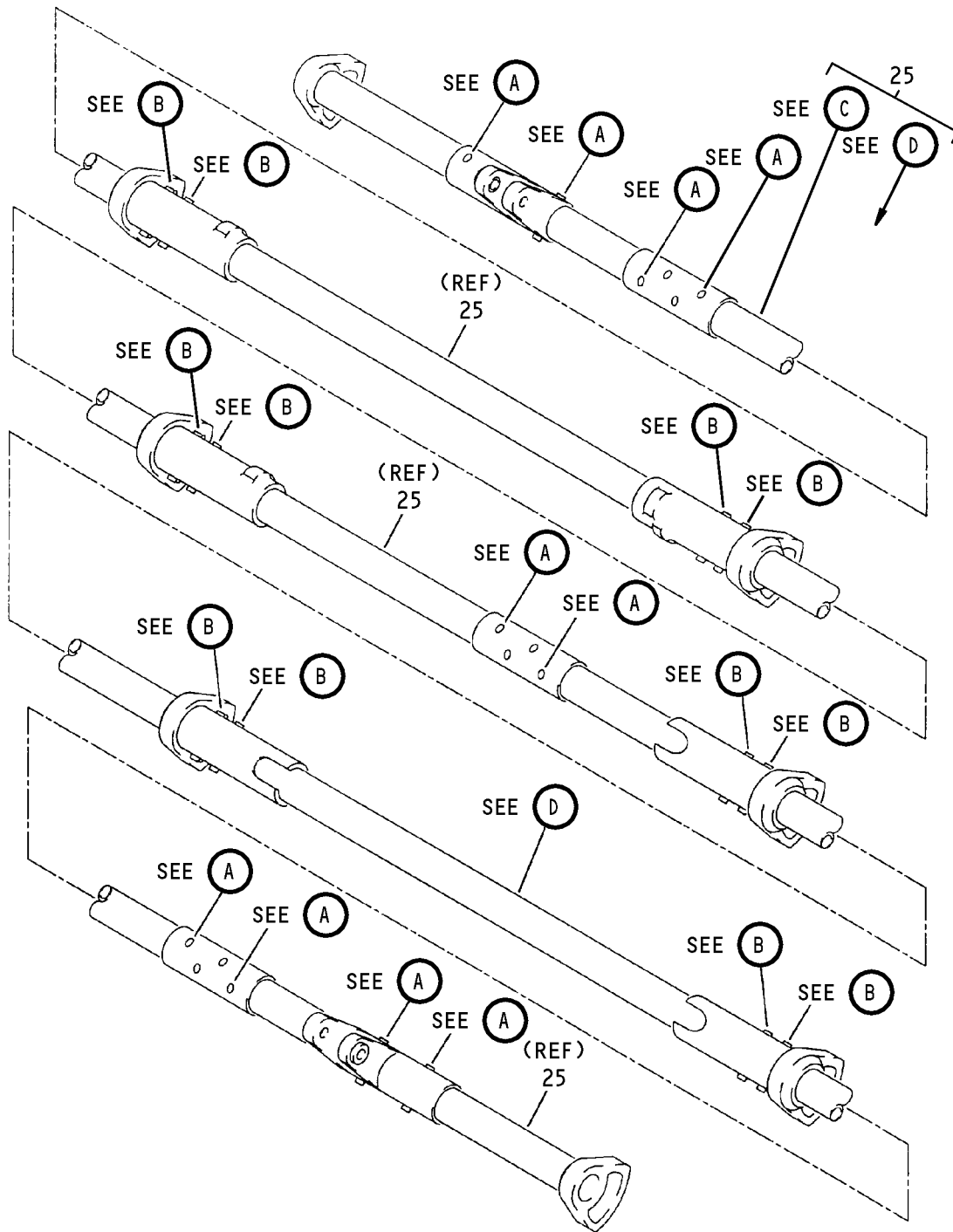
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Lock Mechanism Assembly  
IPL Figure 35 (Sheet 1 of 3)

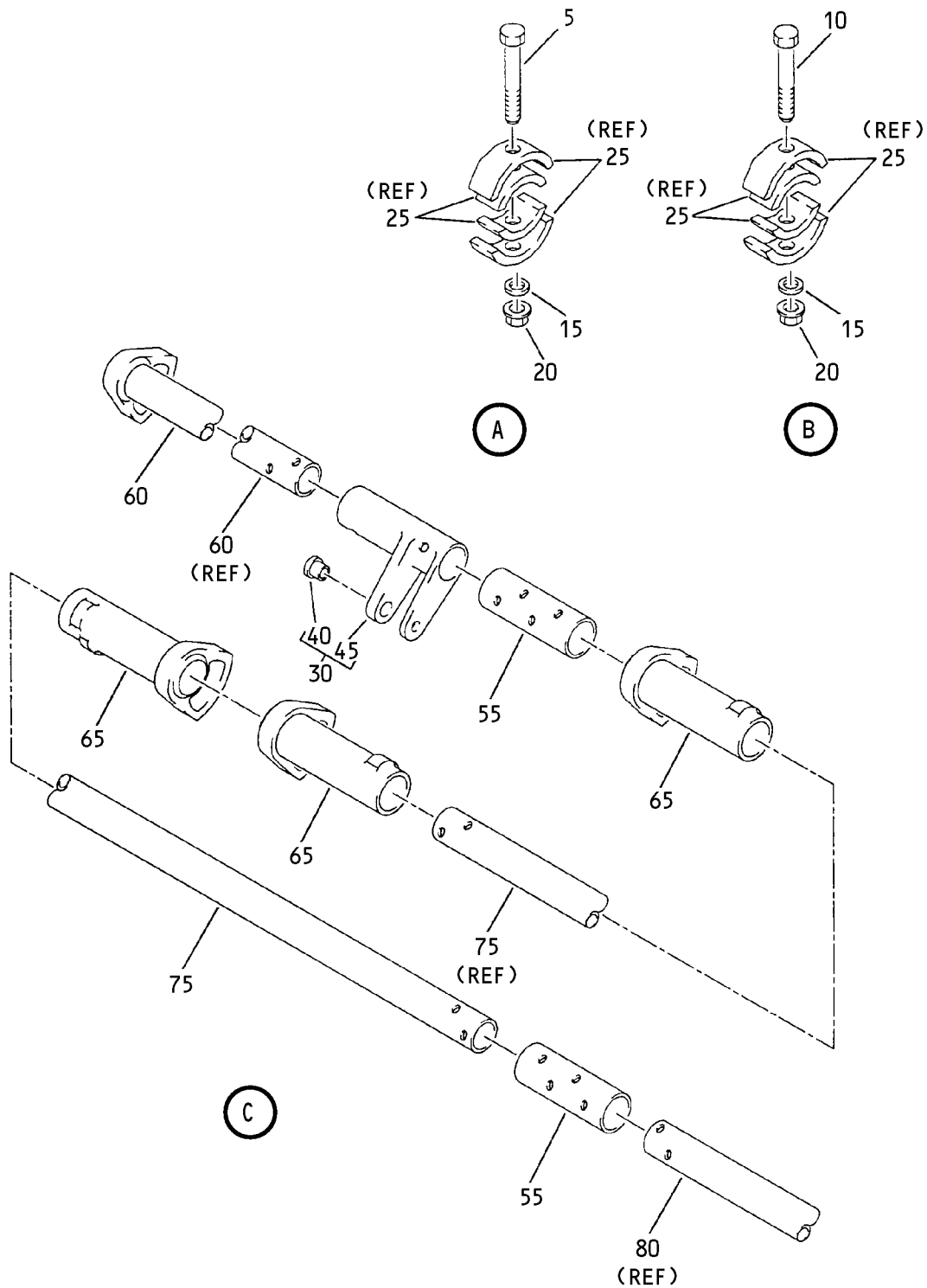
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Lock Mechanism Assembly  
IPL Figure 35 (Sheet 2 of 3)

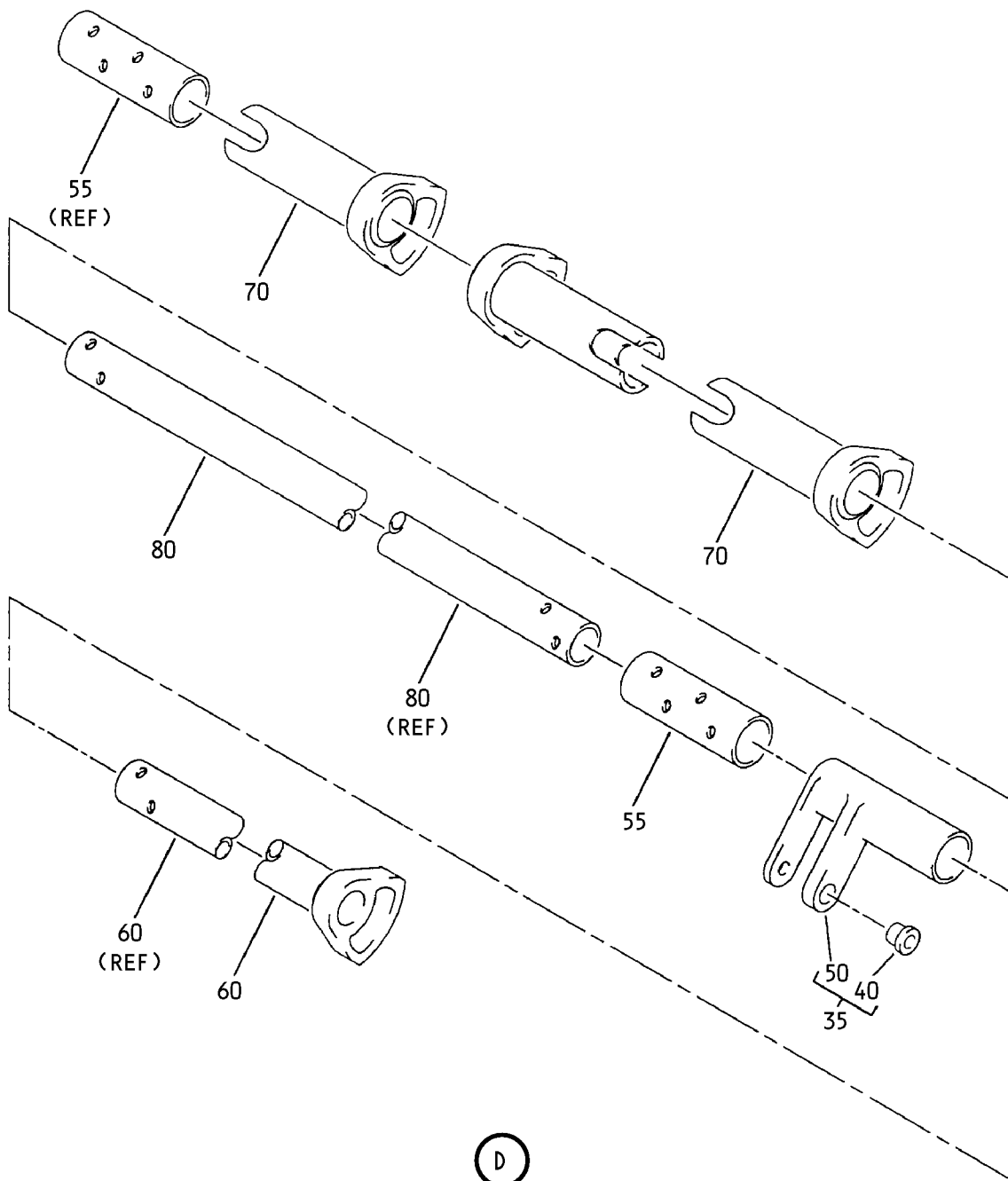
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Lock Mechanism Assembly  
IPL Figure 35 (Sheet 3 of 3)

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
35-											
-1A	142A6340-1									A	RF
-1B	142A6340-2									B	RF
5	BACB30LJ4U20										16
10	BACB30LJ4U18										12
15	NAS1149E0432R										28
20	H52732-4CD										28
25	142A6341-1									A	1
-25A	142A6341-2									B	1
30	142A6344-2										1
35	142A6344-1										1
40	BACB28AT06B014C										1
45	142A6344-4										1
50	142A6344-3										1
55	142A6343-1										3
60	142A6348-2									A	2
-60A	142A6348-4									B	2
65	142A6348-3										3
70	142A6348-1										3
75	142A6342-3										1
-75A	142A6342-5										1
80	142A6342-1										1
-80A	142A6342-4										1

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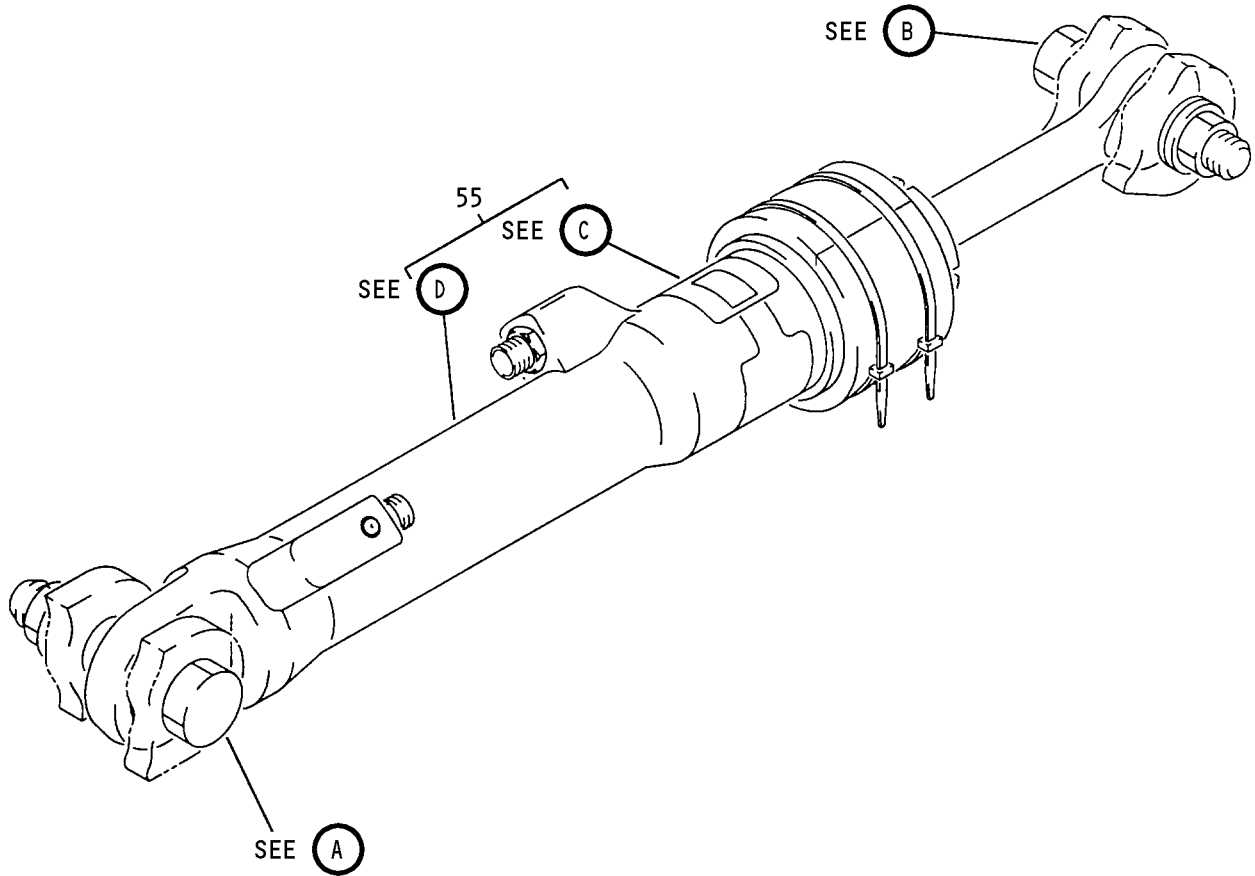
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Latch Actuator Assembly  
IPL Figure 36 (Sheet 1 of 3)

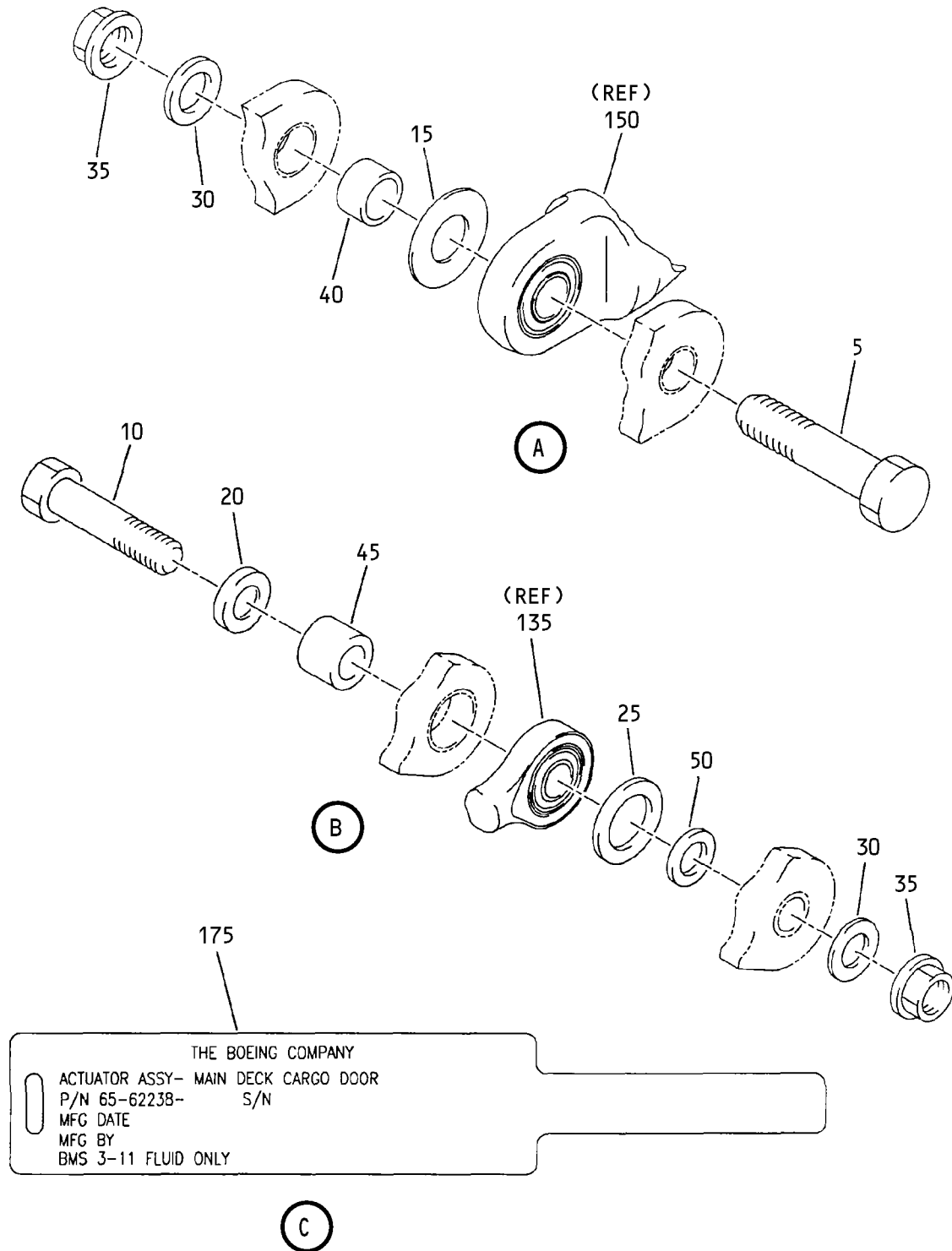
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THE BOEING COMPANY  
 ACTUATOR ASSY- MAIN DECK CARGO DOOR  
 P/N 65-62238- S/N  
 MFG DATE  
 MFG BY  
 BMS 3-11 FLUID ONLY

Latch Actuator Assembly  
 IPL Figure 36 (Sheet 2 of 3)

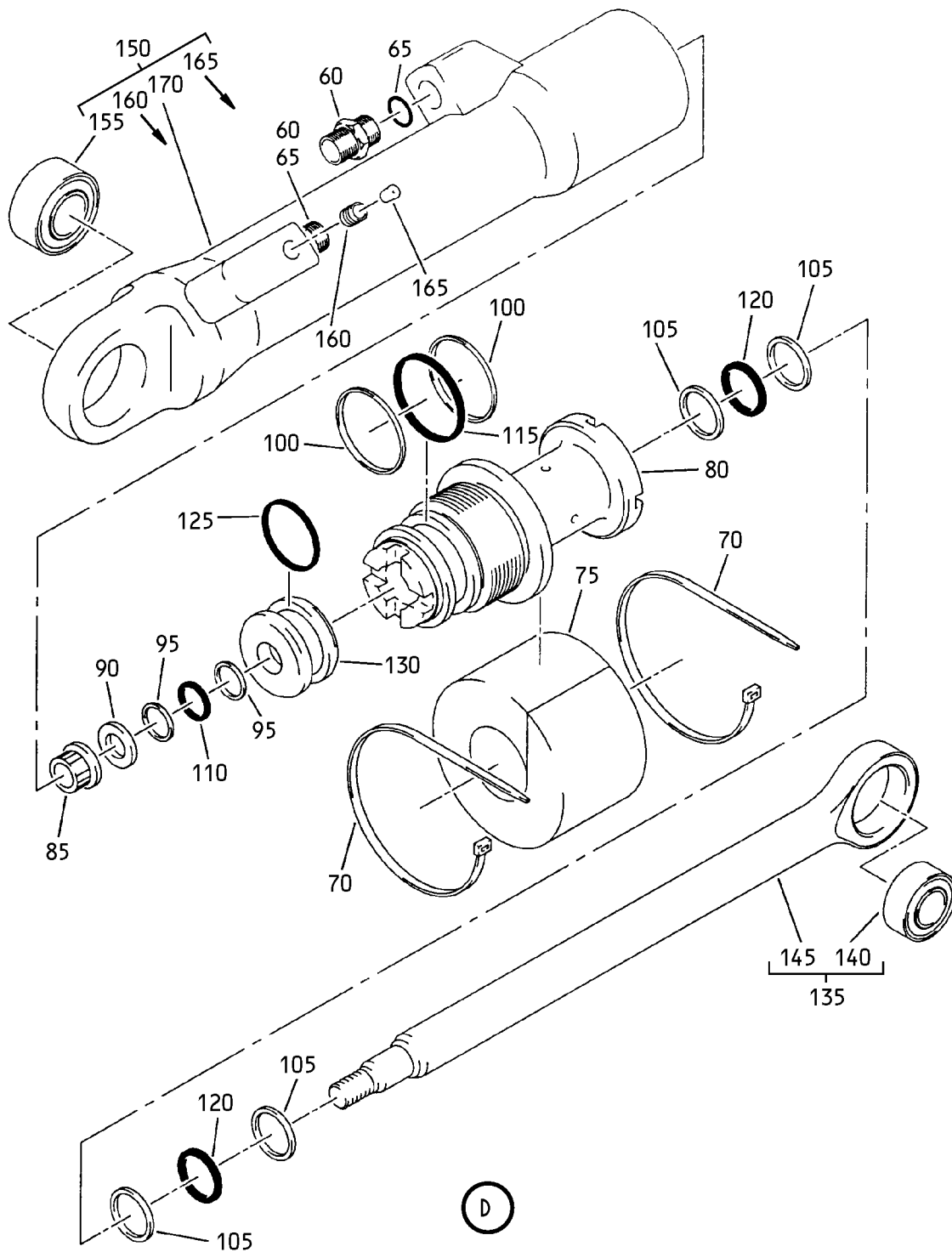
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Latch Actuator Assembly  
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
36- 100	C11236-214B		. .	RING							2
				(V26879)							
				(SPEC BACR12BM214)							
				(OPT RMR12BM214 (V94878))							
				(OPT STF800-214 (V02107))							
				(OPT S30294-214-1 (V97820))							
				(OPT TF450-214A (V07128))							
				(OPT 2100-214 (V26303))							
105	C11236-114B		. .	RING							4
				(V26879)							
				(SPEC BACR12BM114)							
				(OPT RMR12BM114 (V94878))							
				(OPT STF800-114 (V02107))							
				(OPT S30294-114-1 (V97820))							
				(OPT TF450-114A (V07128))							
				(OPT 2100-114 (V26303))							
110	NAS1611-111A		. .	PACKING							1
				(OPT ITEM 110A)							
-110A	NAS1611-111		. .	PACKING							1
				(OPT ITEM 110)							
115	NAS1611-214A		. .	PACKING							1
				(OPT ITEM 115A)							
-115A	NAS1611-214		. .	PACKING							1
				(OPT ITEM 115)							
120	NAS1611-114A		. .	PACKING							2
				(OPT ITEM 120A)							
-120A	NAS1611-114		. .	PACKING							2
				(OPT ITEM 120)							
125	PP220M212AT99EH		. .	GLAND-SEAL							1
				(V25220)							
130	69-53009-2		. .	PISTON							1
135	65-62278-3		. .	ROD ASSY							1
140	MS14103-7		. . .	BEARING							1
145	65-62278-4		. . .	ROD							1
150	65-62275-4		. .	CYLINDER ASSY							1
155	MS14103-7		. . .	BEARING							1
160	PLGA12		. . .	PLUG							1
				(V92555)							
				(SPEC BACP20AX12)							

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## COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
36-											
165	BACP20AX12P										1
170	65-62275-5										1
175	273A2508-13										1

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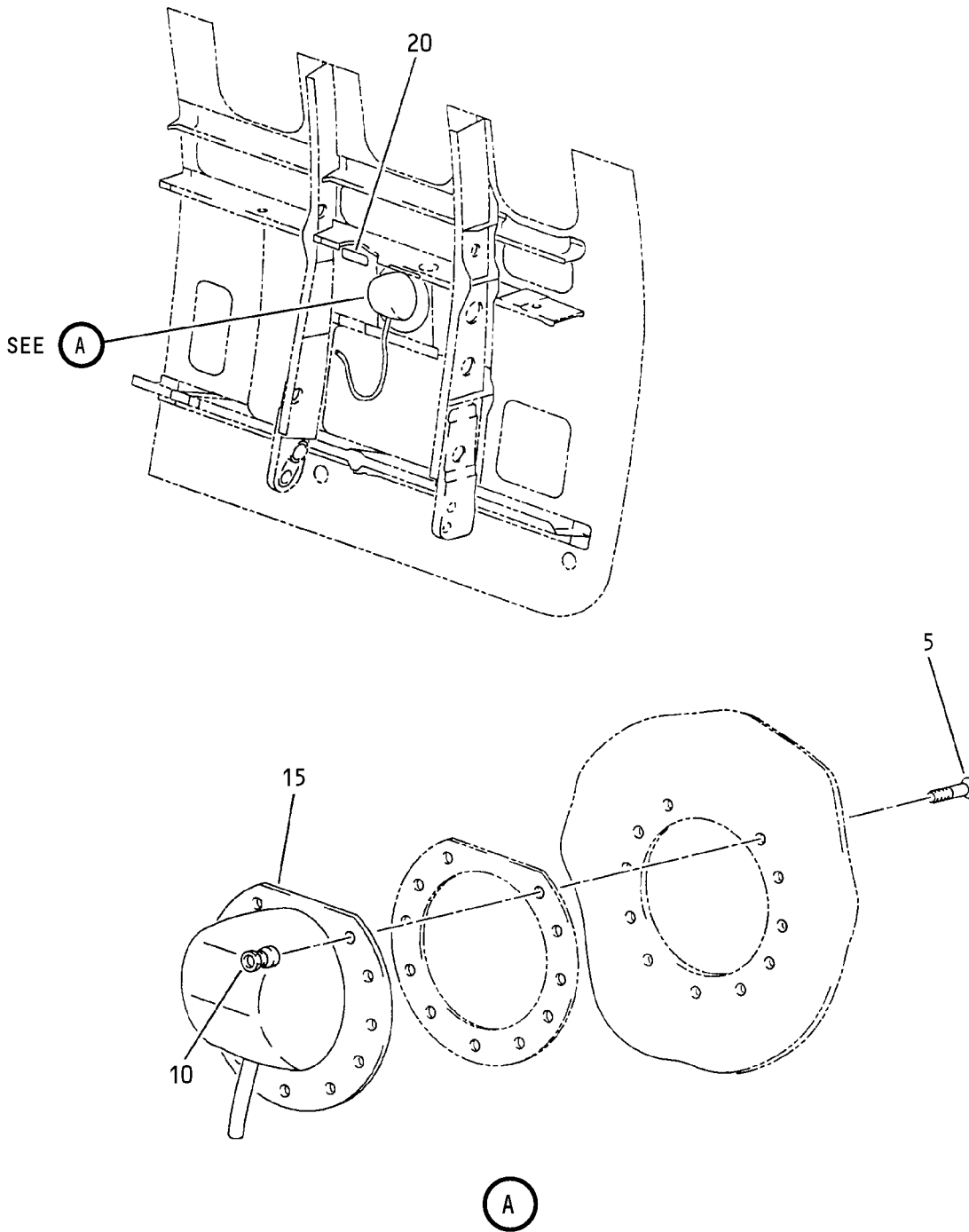
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Emergency Escape Slide Light Installation  
IPL Figure 37

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
37-											
-1A	284A0100-1										RF
5	HST11AG6-4										11
10	HST79CY6										11
15	81000-37801										1
20	BAC27DEX6421										1

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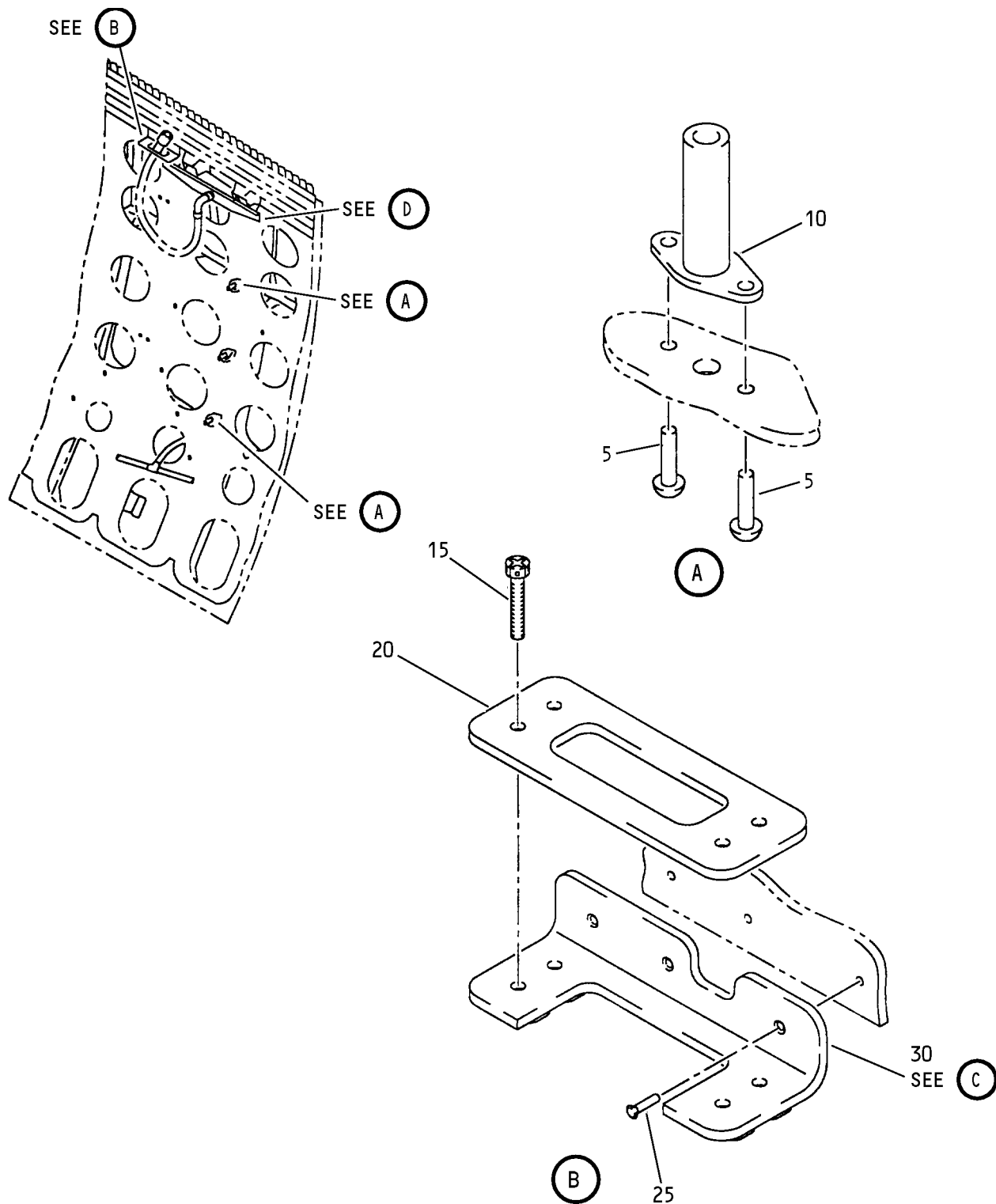
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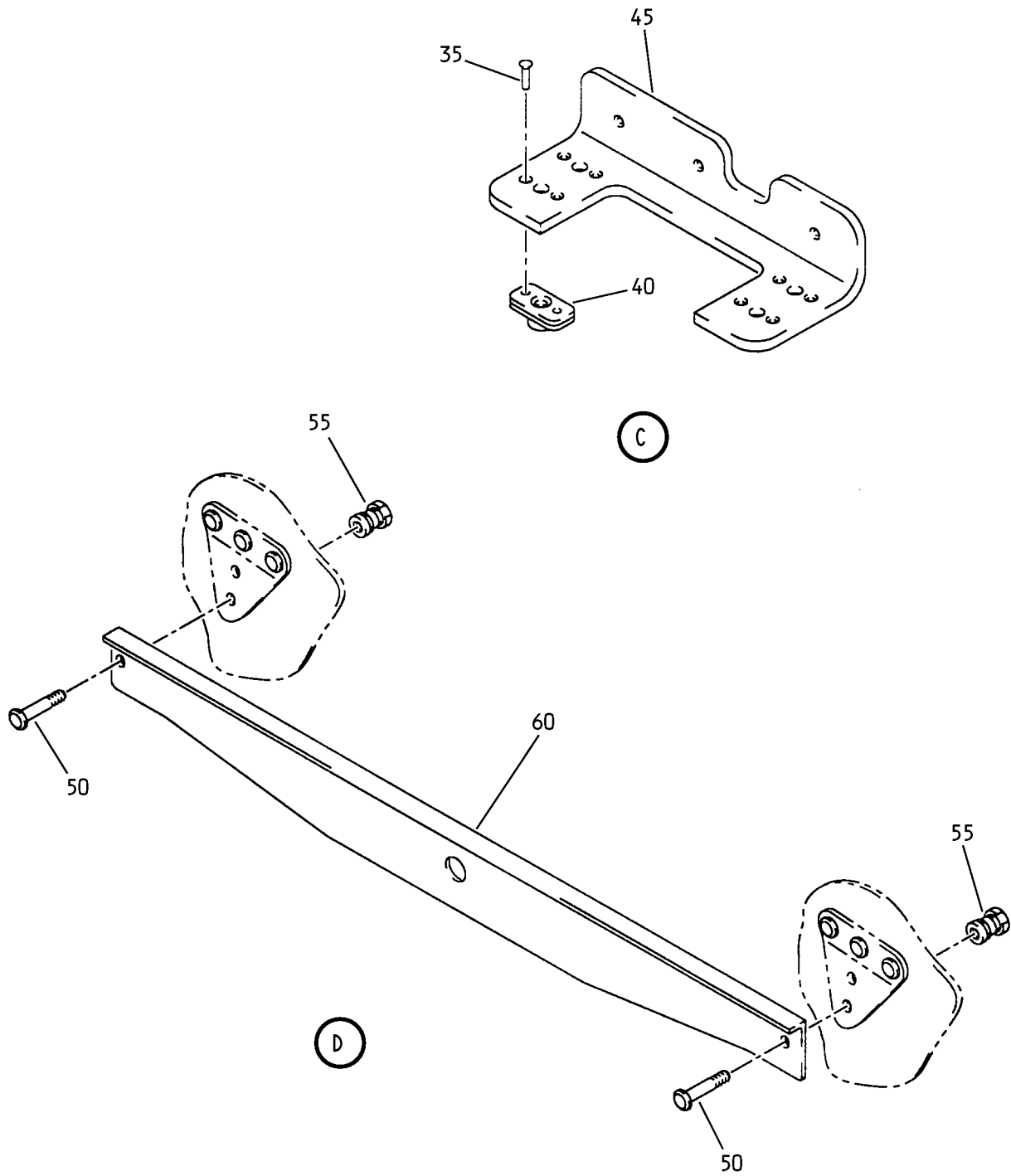
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Gaseous Oxygen Provision Assembly  
IPL Figure 38 (Sheet 1 of 2)

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Gaseous Oxygen Provision Assembly  
IPL Figure 38 (Sheet 2 of 2)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
38-											
-1A	142A6290-1									A	RF
-1B	142A6290-2									B	RF
5	BACR15BB3DC										6
10	WSI4-8										3
15	BACS12GU3K9										4
20	142A6292-1										1
25	BACR15GF6D										3
30	142A6298-1										1
35	BACR15BA3ADC										8
40	BRFM20C3D										4
45	142A6298-3										1
50	HST10AG6-4										2
55	HST79CY6										2
60	142A6298-5										1

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