



COMPONENT MAINTENANCE MANUAL WITH ILLUSTRATED PARTS LIST

OUTBOARD TRAILING EDGE FLAP MAIN FLAP ASSEMBLY

PART NUMBER

**113A3100-10, -11, -12, -13, -14, -15, -16, -17, -18,
-19, -20, -201, -202, -203, -204, -21, -22, -25, -26, -5,
-6, -7, -8, -9**

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COMPONENT MAINTENANCE MANUAL

Revision No. 13
Jul 01/2009

To: All holders of OUTBOARD TRAILING EDGE FLAP MAIN FLAP ASSEMBLY 57-53-07.

Attached is the current revision to this COMPONENT MAINTENANCE MANUAL

The COMPONENT MAINTENANCE MANUAL is furnished either as a printed manual, on microfilm, or digital products, or any combination of the three. This revision replaces all previous microfilm cartridges or digital products. All microfilm and digital products are reissued with all obsolete data deleted and all updated pages added.

For printed manuals, changes are indicated on the List of Effective Pages (LEP). The pages which are revised will be identified on the LEP by an R (Revised), A (Added), O (Overflow, i.e. changes to the document structure and/or page layout), or D (Deleted). Each page in the LEP is identified by Chapter-Section-Subject number, page number and page date.

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Location of Change

Description of Change

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COMPONENT MAINTENANCE MANUAL

INTRODUCTION

1. General

- A. The instructions in this manual supply the data necessary to do the maintenance functions together with the test, fault isolation, repair, and replacement of the defective parts.
- B. This manual is divided into different parts:
 - (1) Title Page
 - (2) Transmittal Letter
 - (3) Highlights
 - (4) List of Effective Pages
 - (5) Table of Contents
 - (6) Temporary Revision & Service Bulletin Record
 - (7) Record of Revisions
 - (8) Record of Temporary Revisions
 - (9) Introduction
 - (10) Procedures & IPL Sections
- C. Components that can be repaired have a different repair number for each specified repair. To find the repair number location of a component, look in the Repair-General procedure at the beginning of the REPAIR section. The Repair-General procedure also has an explanation of the True Position Dimension symbols used.
- D. All dimensions, measures, quantities and weights included are in English units. When metric equivalents are given they will be in the parentheses that follow the English units.
- E. The introduction to the Illustrated Parts List (IPL) shows how the IPL data is used.
- F. Design changes, optional parts, configuration differences and Service Bulletin modifications may cause different part numbers. These part numbers are identified in the IPL with an alphabetical letter which is added to the end of the basic item number. This new item number is referred to as an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless shown differently.
- G. The tool reference numbers found in the individual procedures and in the Special Tools, Fixtures, and Equipment section are used to identify if a tool is a standard tool (STD-XXXX), a commercial tool (COM-XXXX), or a Special Tool (SPL-XXXX). This reference number is also used to distinguish between tools with similar names in the same procedure. These reference numbers are for use in the documentation only. They are not to be used for ordering tools.

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INTRODUCTION

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COMPONENT MAINTENANCE MANUAL

OUTBOARD TRAILING EDGE FLAP - MAIN FLAP ASSEMBLY - DESCRIPTION AND OPERATION

1. Description

- A. Each wing has one outboard trailing edge flap assembly and one inboard trailing edge flap assembly. Each flap assembly has one main flap assembly and one aft flap assembly.

There are four aluminum aft track support rib assemblies and two failsafe fitting assemblies attached to the trailing edge of the rear spar. Each aft track support rib assembly has four rollers which ride on the track assemblies. The failsafe fitting assemblies are connected to the failsafe links.

There are two support fitting assemblies on the leading edge of the front spar and two are on the trailing edge of the rear spar. The support fitting assemblies are connected to the carriage assemblies and linkage system which move the flap assemblies. There is one aluminum wedge on the inboard trailing edge of the rear spar.

2. Operation

- A. During takeoff, the flap assemblies are extended to increase lift with low drag. During landing, the flap assemblies are fully extended to increase lift and high drag to help lower approach speed. The flap assemblies are retracted during cruise altitude. A torque tube drive system transfers movement from the flap power drive unit to the flap assemblies. The torque tube drive systems is hydraulically operated. If a failure prevents normal hydraulic operation, there is an alternate drive system which uses electric power to drive the flap assemblies.

3. Leading Particulars (Approximate)

- A. Length – 235 inches
- B. Width – 42 inches
- C. Height – 7 inches
- D. Weight – 228 pounds

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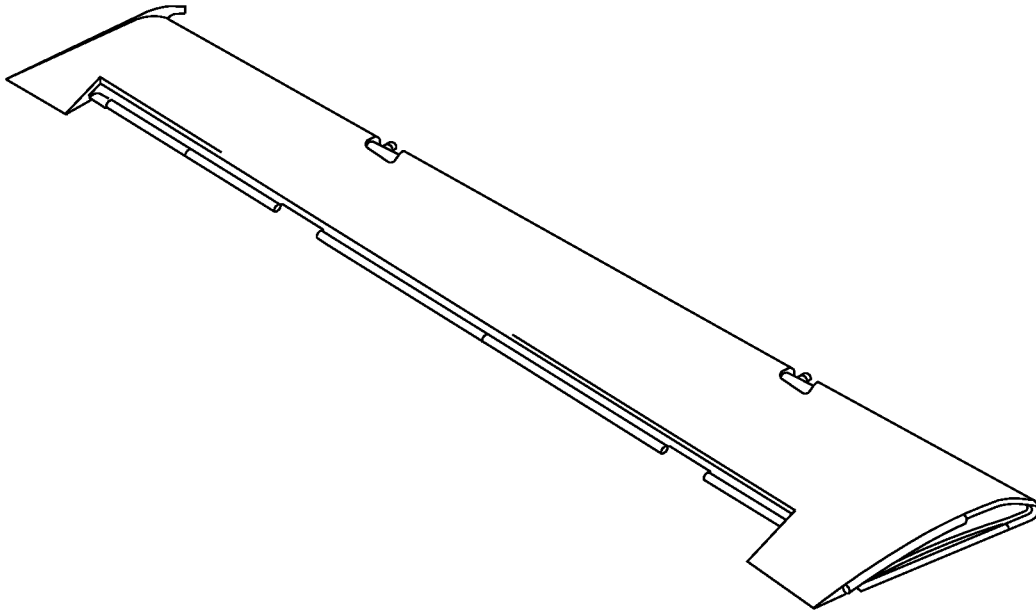
DESCRIPTION AND OPERATION

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Outboard Trailing Edge Flap - Main Flap Assembly
Figure 1

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DESCRIPTION AND OPERATION

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TESTING AND FAULT ISOLATION

(NOT APPLICABLE)

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TESTING AND FAULT ISOLATION

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DISASSEMBLY

1. General

- A. This procedure has the data necessary to disassemble the main flap assembly (IPL Figure 1; 1, 4).
- B. Disassemble this component sufficiently to isolate the defects, do the necessary repairs, and put the component back to a serviceable condition.
- C. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.

2. Disassembly

- A. Procedure
 - (1) Use standard industry procedures to disassemble this component.

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DISASSEMBLY

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CLEANING

1. General

- A. This procedure has the data necessary to clean the main flap assembly (IPL Figure 1; 1, 4).
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.

2. Cleaning

A. References

Reference	Title
SOPM 20-30-03	GENERAL CLEANING PROCEDURES

B. Procedure

- (1) Use standard industry procedures and refer to SOPM 20-30-03 to clean all parts.

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CLEANING

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CHECK

1. General

- A. This procedure has the data necessary to find defects in the material of the specified parts.
- B. Refer to FITS AND CLEARANCES for the design dimension and wear limits.
- C. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- D. Refer to IPL Figure 1 for item numbers.

2. Check

A. References

Reference	Title
SOPM 20-20-01	MAGNETIC PARTICLE INSPECTION
SOPM 20-20-02	PENETRANT METHODS OF INSPECTION
737 NDT Part 1, 51-05-01	Tap Test Inspection of Honeycomb Sandwich Structure
737 NDT Part 2, 51-00-01	Water Detection in Honeycomb Structure
737 NDT Part 4, 51-00-02	Full Depth Honeycomb and Laminate Structure Inspection
737 NDT Part 9, 51-00-01	Non-Destructive Testing

B. Procedure

- (1) Use standard industry procedures to do a visual check of all the parts for defects. Do the penetrant or magnetic particle check if the visual check shows possible damage or if you suspect possible damage on the parts listed below:
- (2) Do a magnetic particle check (SOPM 20-20-01) of these parts:
 - (a) Fitting (IPL Figure 1; 100, 103, 106, 109)
 - (b) Rib (IPL Figure 1; 244, 247, 550C, 553C)
 - (c) Track (IPL Figure 1; 334C, 337C, 838C, 840C)
- (3) Do a penetrant check (SOPM 20-20-02) of these parts:
 - (a) Fitting (IPL Figure 1; 49, 52)
 - (b) Retainer (IPL Figure 1; 238, 241)
 - (c) Rib (IPL Figure 1; 250, 253, 340, 343, 550, 550A, 550B, 553, 553A, 553B, 556, 559, 891, 893)
 - (d) Track (IPL Figure 1; 334, 334A, 334B, 337, 337A, 337B, 838, 838A, 838B, 840, 840A, 840B, 843, 846)
 - (e) Wedge (IPL Figure 1; 898, 900)
 - (f) Rib support (IPL Figure 2; 97, 100, 103, 106, 109, 112, 115, 118, 121, 124, 127, 130, 133, 136, 139, 142, 145, 148, 151, 154, 157, 160, 163, 166)
 - (g) Fitting (IPL Figure 2; 376, 379, 382, 385)
 - (h) Rib (IPL Figure 2; 448, 451, 454, 457, 460, 463, 466, 469, 472, 475, 598, 602, 605, 608, 611, 614, 617, 620, 623, 626, 629, 632, 635, 638, 641, 644, 647, 650, 653, 656, 659, 662, 665, 668, 774, 777, 780, 783, 786, 789, 792, 795, 798, 801, 804, 807, 810, 813, 816, 819, 900, 903, 906, 909)

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CHECK

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- (i) Strap (IPL Figure 2; 924, 927, 930, 933, 936, 939)
 - (j) Cartridge (IPL Figure 3; 50)
 - (k) Rib (IPL Figure 3; 125, 130)
 - (l) Cartridge (IPL Figure 4; 50)
 - (m) Rib (IPL Figure 3; 125, 130)
 - (n) Cartridge (IPL Figure 5; 50)
 - (o) Rib (IPL Figure 5; 125, 130)
 - (p) Cartridge (IPL Figure 6; 50)
 - (q) Rib (IPL Figure 6; 125, 130)
- (4) Do a check for cracks, corrosion, or missing potting and sealant at the ends of the panels (IPL Figure 1; 951, 954, 957, 960, 963, 966, 975, 978, 981, 984).
- (5) Do a check of bonded parts for evidence of delamination, internal water, scratches, and contour defects.
- (a) If you see delamination of impact damage when you do a visual check, do an ultra sonic inspection or a tap test to find all damage. Refer to 737 NDT Part 4, 51-00-02 or 737 NDT Part 1, 51-05-01.

NOTE: For the tap test, use a small solid metal disk and tap the surface area lightly but firmly. You will hear a sharp sound when you tap on solid bonded areas, and dull sound on void areas. Refer to 737 NDT Part 1, 51-05-01.
 - (b) Do a check on areas you suspect of containing water with the radiographic or thermographic method. Refer to 737 NDT Part 2, 51-00-01 or 737 NDT Part 9, 51-00-01.
 - (c) Do a check on the edges of the panel carefully for cuts and abrasions. Delamination starts very easily from damage to an edgemember of honeycomb panel.
- (6) Refer to the applicable 737 Structural Repair Manuals section for allowable damage and repair data.

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REPAIR

1. General

- A. Instructions for repair, refinish, and replacement of the specified subassembly parts are included in each REPAIR when applicable:

Table 601:

PART NUMBER	NAME	REPAIR
—	REFINISH OF OTHER PARTS	1-1
113A3100	OUTBOARD TRAILING EDGE - MAIN FLAP ASSEMBLY	2-1
113A3135	FAILSAFE FITTING ASSEMBLY	2-2
113A3313	RIB ASSEMBLY	3-1, 3-2
113A3323	RIB ASSEMBLY	4-1, 4-2
113A3333	RIB ASSEMBLY	5-1, 5-2
113A3343	RIB ASSEMBLY	6-1, 6-2

2. Dimensioning Symbols

- A. Standard True Position Dimensioning Symbols used in the applicable repair procedures are shown in REPAIR-GENERAL, Figure 601.

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REPAIR - GENERAL

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- STRAIGHTNESS
- ▭ FLATNESS
- ⊥ PERPENDICULARITY (OR SQUARENESS)
- // PARALLELISM
- ROUNDNESS
- ⊙ CYLINDRICITY
- ⌒ PROFILE OF A LINE
- ⌓ PROFILE OF A SURFACE
- ◎ CONCENTRICITY
- ≡ SYMMETRY
- ∠ ANGULARITY
- ↗ RUNOUT
- ↗↗ TOTAL RUNOUT
- COUNTERBORE OR SPOTFACE
- ∇ COUNTERSINK
- ⊕ THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)

- ∅ DIAMETER
- S ∅ SPHERICAL DIAMETER
- R RADIUS
- SR SPHERICAL RADIUS
- () REFERENCE
- BASIC A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE. FROM THIS FEATURE PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
- DIM**
- A-** DATUM
- (M) MAXIMUM MATERIAL CONDITION (MMC)
- (L) LEAST MATERIAL CONDITION (LMC)
- (S) REGARDLESS OF FEATURE SIZE (RFS)
- (P) PROJECTED TOLERANCE ZONE
- FIM FULL INDICATOR MOVEMENT

EXAMPLES

- 0.002** STRAIGHT WITHIN 0.002
- ⊥ 0.002 B** PERPENDICULAR TO DATUM B WITHIN 0.002
- // 0.002 A** PARALLEL TO DATUM A WITHIN 0.002
- 0.002** ROUND WITHIN 0.002
- ⊙ 0.010** CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER
- ⌒ 0.006 A** EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART RELATIVE TO DATUM A
- ⌓ 0.020 A** SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.020 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE

- ◎ ∅ 0.0005 C** CONCENTRIC TO DATUM C WITHIN 0.0005 DIAMETER
- ≡ 0.010 A** SYMMETRICAL WITH DATUM A WITHIN 0.010
- ∠ 0.005 A** ANGULAR TOLERANCE 0.005 WITH DATUM A
- ⊕ ∅ 0.002 (S) B** LOCATED AT TRUE POSITION WITHIN 0.002 DIA RELATIVE TO DATUM B, REGARDLESS OF FEATURE SIZE
- ⊥ ∅ 0.010 (M) A** AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010 INCH DIAMETER, PERPENDICULAR TO DATUM A, AND EXTENDING 0.510 INCH ABOVE DATUM A, MAXIMUM MATERIAL CONDITION
- 0.510 (P)**
- 2.000** THEORETICALLY EXACT DIMENSION IS 2.000
- OR
- 2.000**
- BSC

True Position Dimensioning Symbols
Figure 601

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REPAIR - GENERAL

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REFINISH OF OTHER PARTS - REPAIR 1-1

1. General

- A. This procedure has the data necessary to refinish the parts which are not given in the specified repairs.
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.

2. Refinish of Other Parts

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00032	Coating - Exterior Protective Enamel, General Use	BMS10-60, Type I
C00175	Primer - Urethane Compatible, Corrosion Resistant (Less Than 1% Aromatic Amines)	BMS10-79, Type III
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I
C00766	Primer - Nonchromated (For Non-Metallic Composites)	BMS10-103, Type 1
C00767	Coating - Anti-Static Coating	BMS10-21, Type III

- B. References

Reference	Title
SOPM 20-10-06	REPAIR OF CONDUCTIVE COATINGS
SOPM 20-10-08	REMOVAL OF FAYING SURFACE SEALED METAL FITTINGS FROM COMPOSITE STRUCTURES
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-44-04	APPLICATION OF URETHANE COMPATIBLE PRIMER
SOPM 20-60-02	FINISHING MATERIALS

- C. Procedure

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Instructions for the repair of the parts listed in REPAIR 1-1, Table 601 is for repair of the initial finish.
- (2) Refer to REPAIR 1-1, Table 601 for the refinish details.

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REPAIR 1-1

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Table 601: Refinish Details

IPL FIG. & ITEM	MATERIAL	FINISH
IPL Fig. 1		
Filler (55,58)	Aluminum alloy	Anodize (F-17.31). Apply primer, C00259 (F-20.02).
Retainer (208,211, 319,322)	Aluminum alloy	Chemical treat (F-17.07). Apply primer, C00259 (F-20.02). Apply enamel coating, C00032 (SRF-14.9813).
Plate (316)	Aluminum alloy	Chemical treat (F-17.07). Apply primer, C00259 (F-20.02). Apply enamel coating, C00032 (SRF-14.9813).
Retainer (238,241, 445,448,466,469, 490,493,511,514, 620,623,638,641, 659,662,680,683, 794,797,809,823, 826)	Aluminum alloy	Anodize (F-17.31). Apply primer, C00259 (F-20.02). Apply enamel coating, C00032 (SRF-14.9813).
Retainer (512,513, 515,516)	Aluminum alloy	Chemical treat (F-17.10). Boric acid- sulfuric acid anodize or chromic acid anodize (F-17.31). Apply primer, C00259 (F-20.02). Apply enamel coating, C00032 (SRF-14.9813).
Rib (244,247)	15-5PH CRES, 180-200 KSI	Cadmium plate (F-16.06). Apply primer, C00259 (F-20.02).
Rib (250,253,340, 343,843,846,891, 893)	Aluminum alloy	Anodize (F-17.31). Apply primer, C00259 (F-20.02).
Track (334 334A, 334B, ,337, 337A, 337B, 838, 838A, 838B, 840, 840A, 840B)	TI-6AL-4V	Apply no finish except as noted by REPAIR 1-1, Figure 601.
Track (334C, 337C, 838C, 840C)	Stainless Steel 180–200 KSI	Apply no finish except as noted by REPAIR 1-1, Figure 601.
Wedge (898,900)	Aluminum alloy	Anodize (F-17.31). Apply primer, C00259 (F-20.02).
Panel (951,954,957 960,963,966)	Aluminum alloy	Anodize (F-17.31). Apply primer, C00175 (F-19.47) (SOPM 20-44-04).
Panel (975,978,981 984)	Carbon and aramid fiber reinforced composite	On the toolside: Prepare surface (SRF-14.672). Apply coating, C00767 (F-14.685). Apply primer, C00766(F-14.692) (SOPM 20-10-06 and SOPM 20-10-08).
IPL Fig. 2		
Support (97,100,103 106,109,112,115,118 121,124,127,130,133 136,139,142,145,148 151,154,157,160,163 166)	Aluminum alloy	Anodize (F-17.31). Apply primer, C00259 (F-20.03).
Rib (448,451,454, 457,460,463,466, 469,472,475)	Aluminum alloy	Anodize (F-17.31). Apply primer, C00259 (F-20.02).

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REPAIR 1-1
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Table 601: Refinish Details (Continued)

IPL FIG. & ITEM	MATERIAL	FINISH
Rib (598,602,605, 611,614,617,620, 623,626,629,632, 635,638,641,644, 647,650,653,656, 659,662,665,668, 810,900,903,906, 909)	Aluminum alloy	Anodize (F-17.31). Apply primer, C00259 (F-20.02).
Rib (774,777,780, 783,786,789,792, 795,798,801,807, 813,816,819)	Aluminum alloy	Anodize (F-17.31). Apply primer, C00259 (F-20.03).
Strap (924,927,930 933,936,939)	Aluminum alloy	Anodize (F-17.31). Apply primer, C00259 (F-20.02).
IPL Fig. 3		
Plate (95)	Aluminum alloy	Chemical treat (F-17.07). Apply primer, C00259 (F-20.02).
IPL Fig. 4		
Plate (95)	Aluminum alloy	Chemical treat (F-17.07). Apply primer, C00259 (F-20.02).
IPL Fig. 6		
Plate (95)	Aluminum alloy	Chemical treat (F-17.07). Apply primer, C00259 (F-20.02).

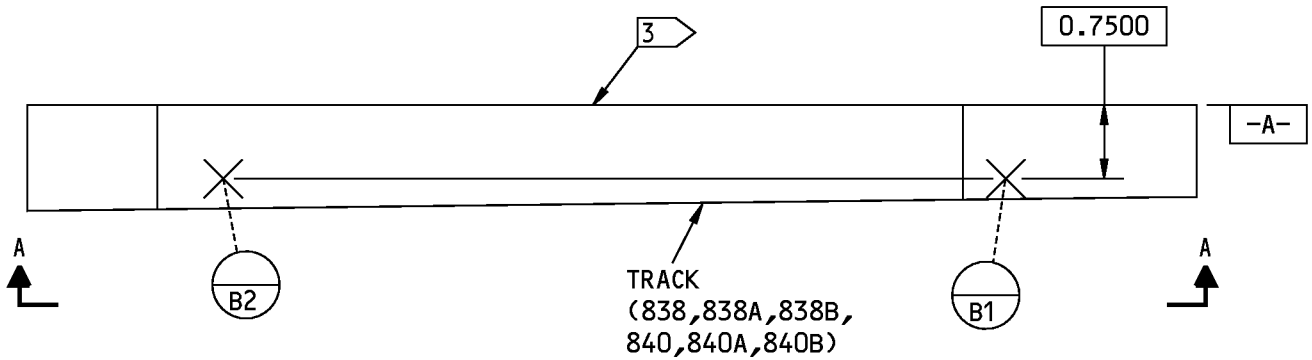
57-53-07

REPAIR 1-1

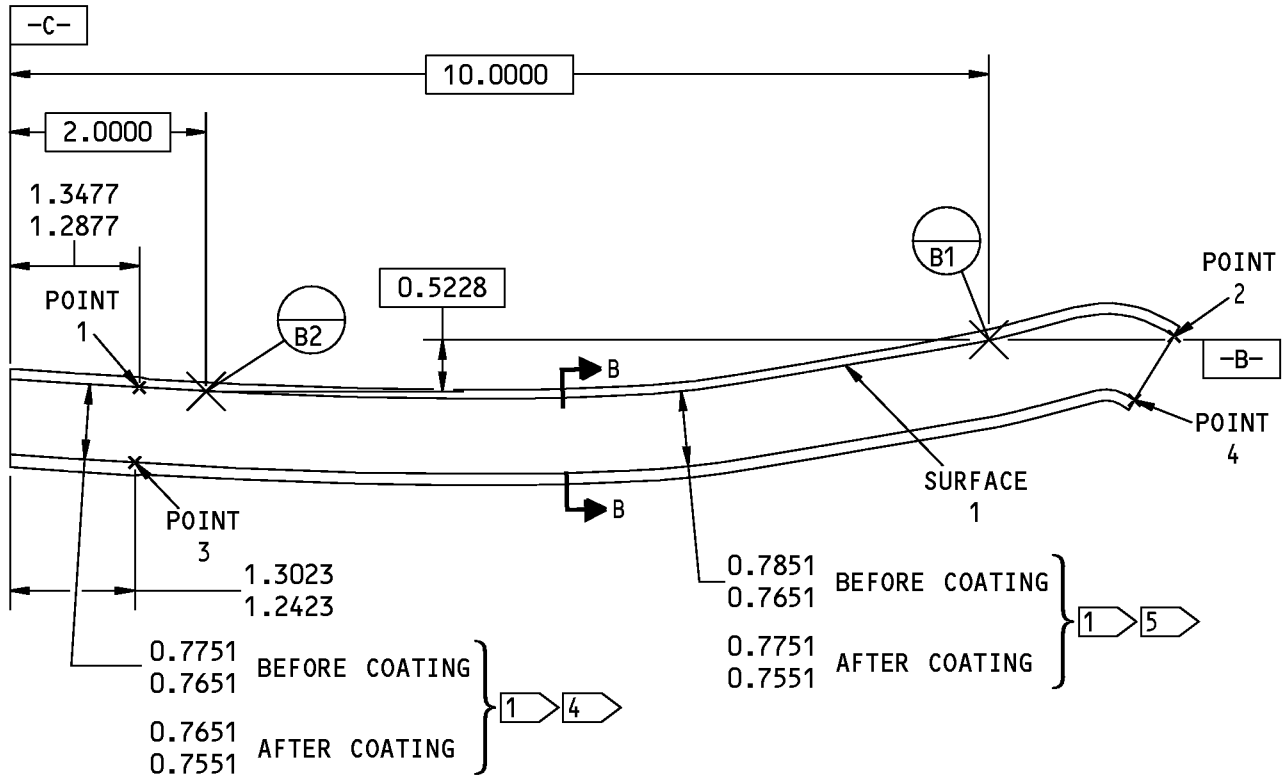
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113A3362-1 THRU -4



A-A

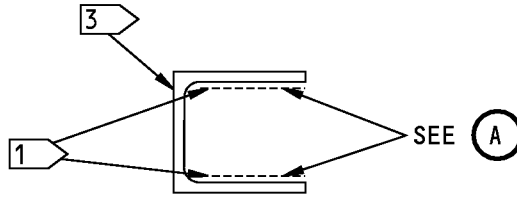
Miscellaneous Refinish
Figure 601 (Sheet 1 of 7)

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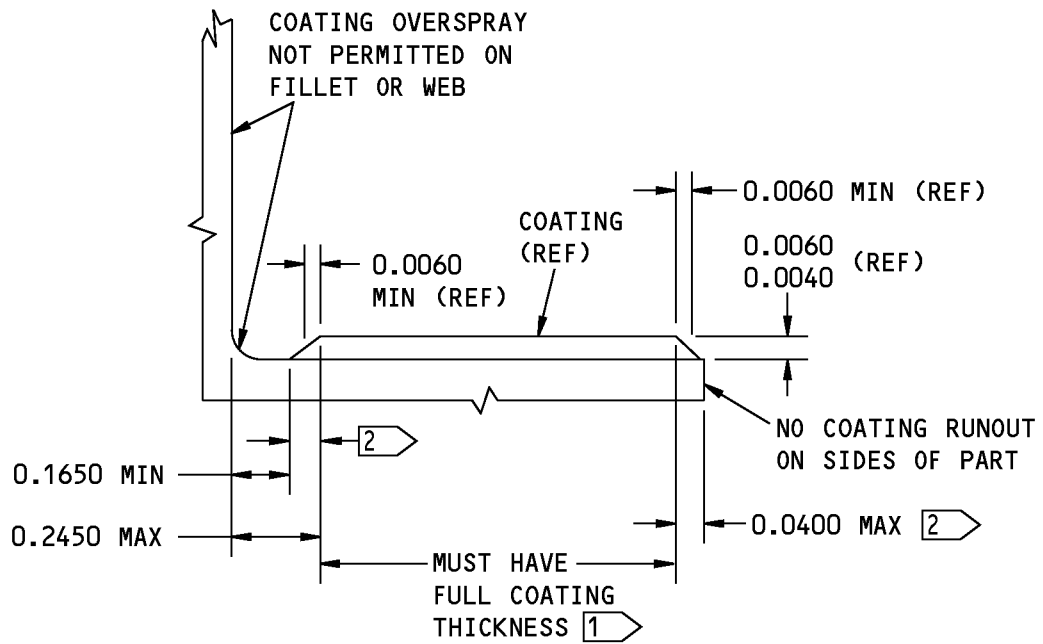
REPAIR 1-1
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B-B



(A)

Miscellaneous Refinish
Figure 601 (Sheet 2 of 7)

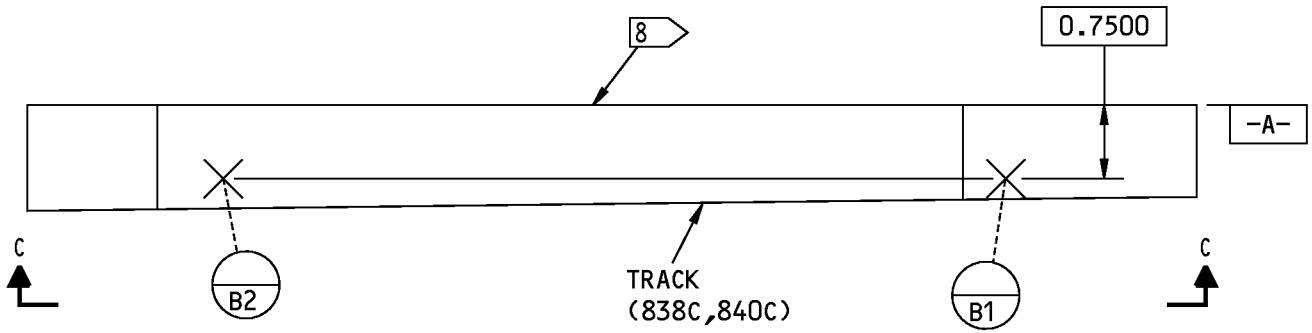
57-53-07

REPAIR 1-1

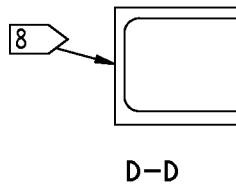
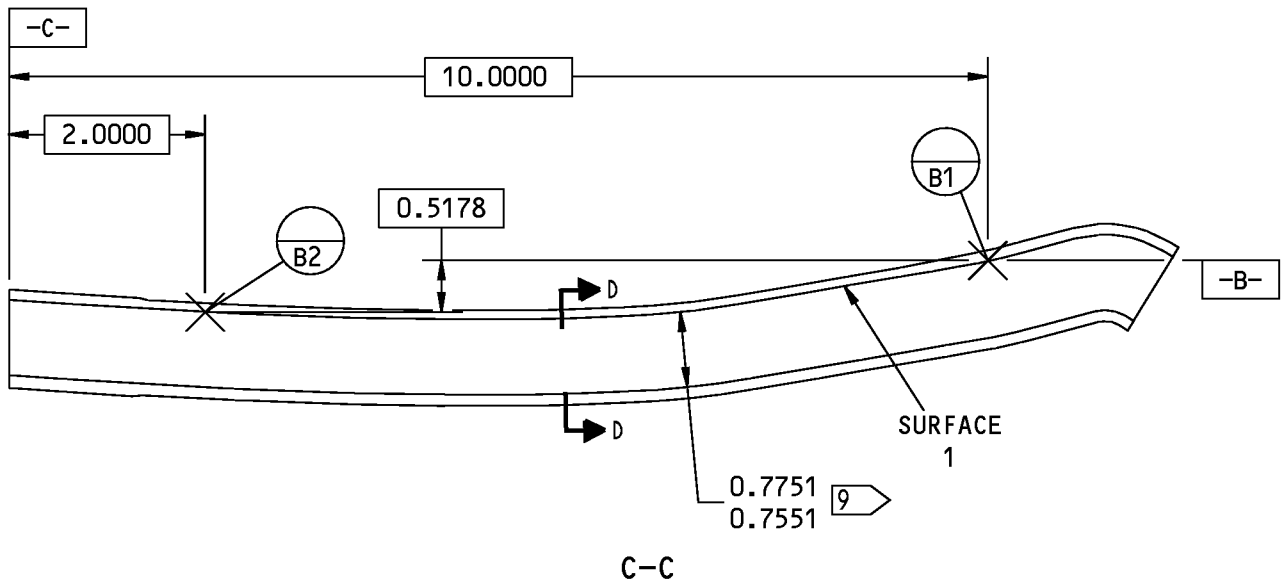
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113A3362-201, -202

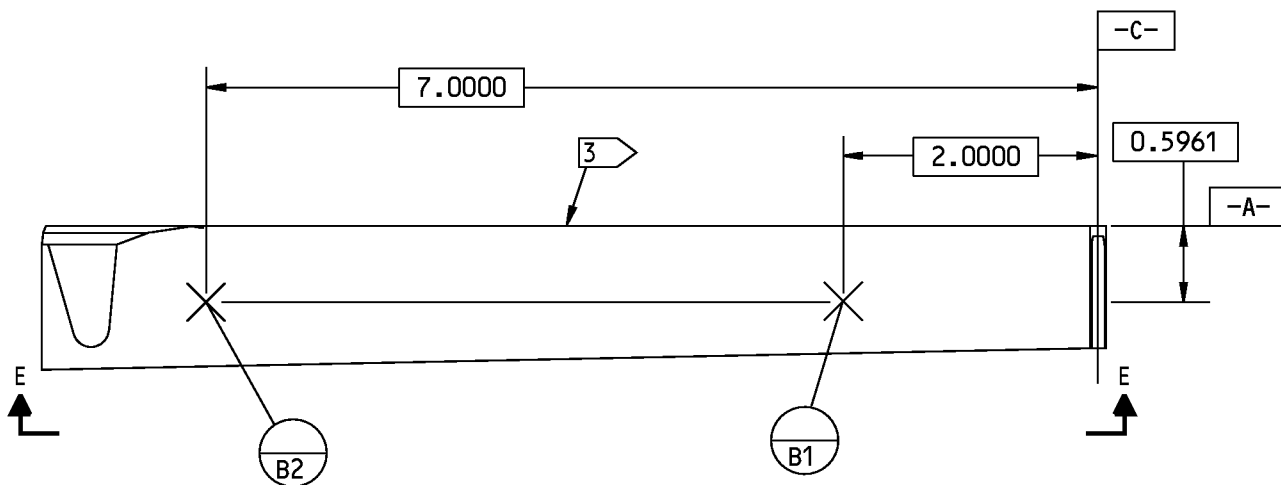


Miscellaneous Refinish
Figure 601 (Sheet 3 of 7)

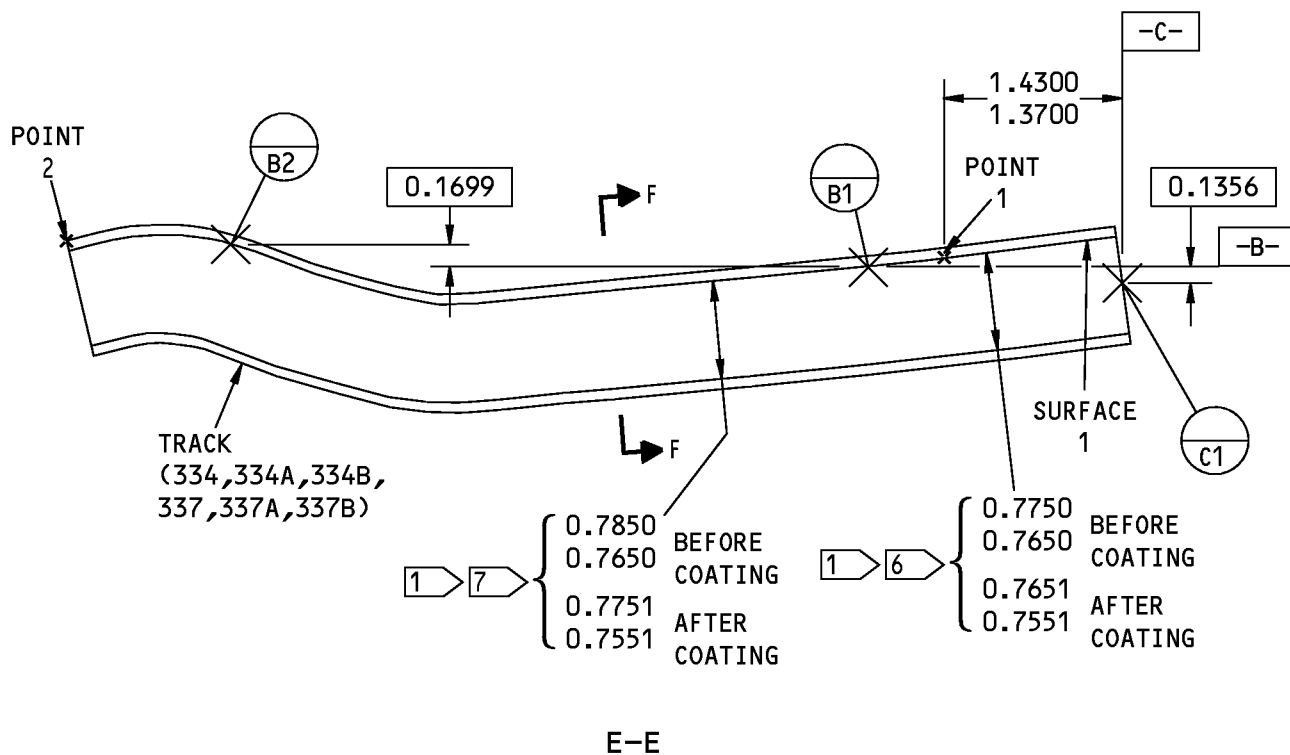
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113A3392-1 THRU -4

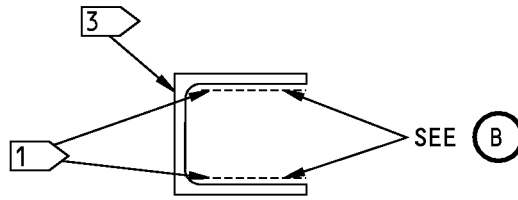


Miscellaneous Refinish
Figure 601 (Sheet 4 of 7)

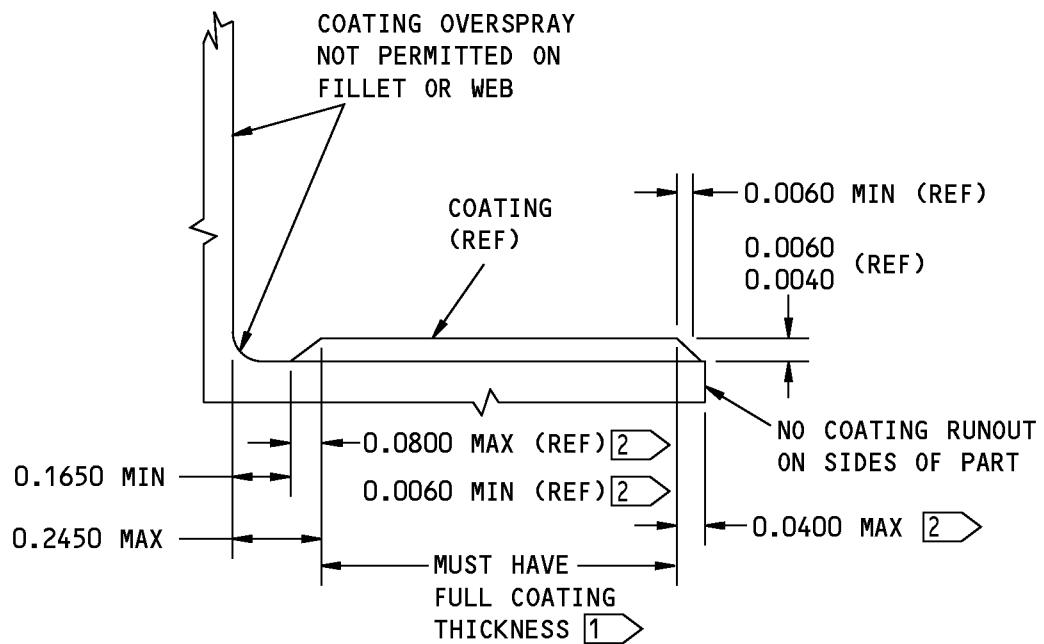
57-53-07

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F-F



(B)

Miscellaneous Refinish
Figure 601 (Sheet 5 of 7)

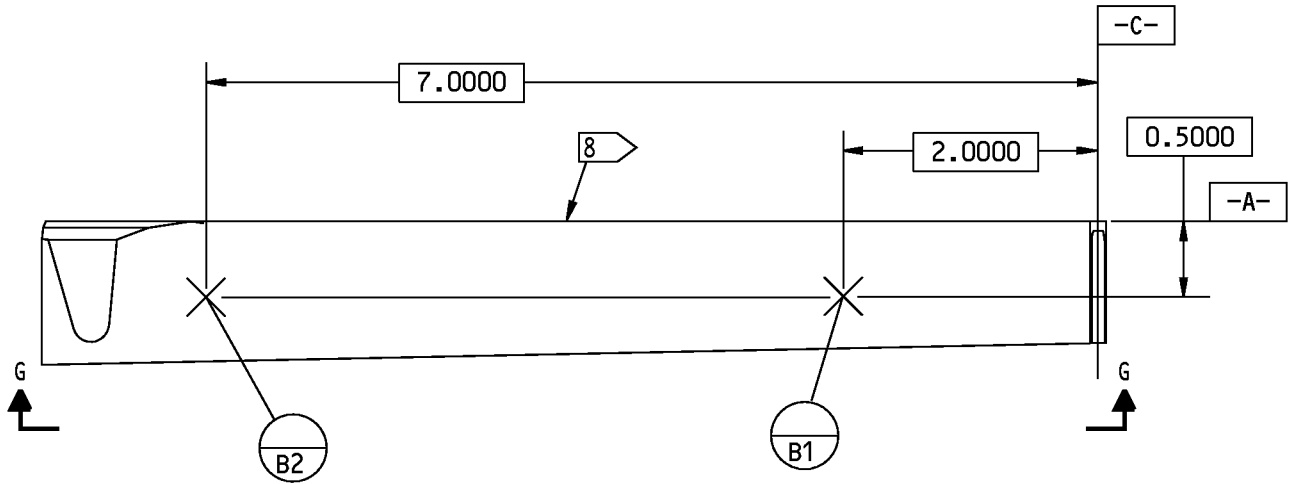
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REPAIR 1-1

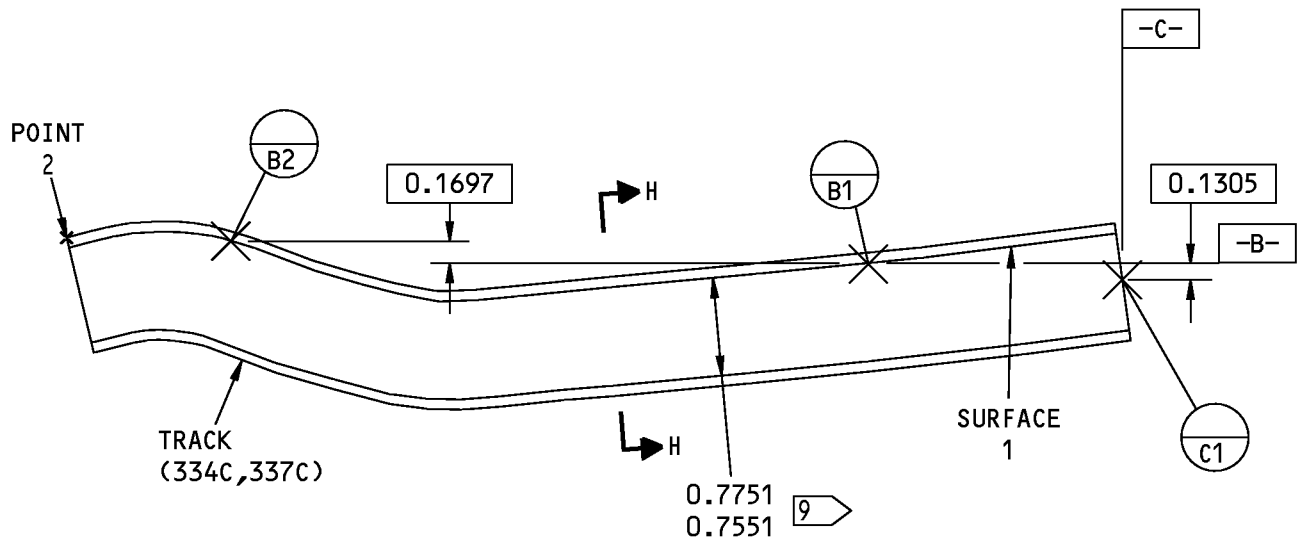
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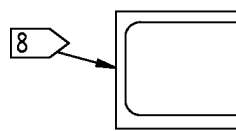
COMPONENT MAINTENANCE MANUAL



113A3392-201,-202



G-G



H-H

Miscellaneous Refinish
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- 1 APPLY BMS 10-67, TYPE 1 THERMAL SPRAY COATING (F-15.360 OR F-15.3871) TO THIS AREA AFTER SHOT PEEN. FINAL THICKNESS TO BE 0.0040-0.0060 INCH. COATING SURFACE ROUGHNESS TO BE 150 RA MAXIMUM. COATING TO RUN THE FULL LENGTH OF THE APPLICABLE TRACK SURFACES. OVERSPRAY IS NOT PERMITTED ON ANY OTHER TRACK SURFACES
- 2 ALLOWABLE COATING RUNOUT IN THIS AREA. RUNOUT SHALL TAPER FROM FULL THICKNESS TO ZERO THICKNESS OVER A 0.0060 INCH MINIMUM TAPER LENGTH WITHIN THIS AREA
- 3 CLEAN PART (F-14.882) AND APPLY ONE COAT OF BMS 10-11, TYPE 1 PRIMER (F-20.02) TO THE SURFACE SHOWN
- 4 DIMENSIONS APPLY BETWEEN DATUM C AND POINTS 1 AND 3. DIMENSIONS ARE PERPENDICULAR TO SURFACE 1
- 5 DIMENSIONS APPLY BETWEEN POINT 1 TO POINT 2 AND FROM POINT 3 TO POINT 4. DIMENSIONS ARE PERPENDICULAR TO SURFACE 1
- 6 DIMENSIONS APPLY BETWEEN DATUM C AND POINT 1. DIMENSIONS ARE PERPENDICULAR TO SURFACE 1
- 7 DIMENSIONS APPLY FROM POINT 1 TO POINT 2. DIMENSIONS ARE PERPENDICULAR TO SURFACE 1
- 8 CLEAN PART (F-17.25) AND APPLY ONE COAT OF BMS 10-11, TYPE 1 PRIMER (F-20.02). CADMIUM PLATE (F-16.06) AS SHOWN IN BAC 5701, TYPE II, CLASS 2. APPLY TO THE SURFACE SHOWN
- 9 CONSTANT PERPENDICULAR DISTANCE FROM SURFACE 1

BREAK ALL SHARP EDGES OF MACHINED SURFACES TO 0.010-0.035 INCH

MATERIAL: TI-6AL-4V BAR

SHOT PEEN ALL SURFACES:
0.004A-0.007A INTENSITY
2.0 COVERAGE

ITEM NUMBERS REFER TO IPL FIG. 1

ALL DIMENSIONS ARE IN INCHES

Miscellaneous Refinish
Figure 601 (Sheet 7 of 7)

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REPAIR 1-1
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COMPONENT MAINTENANCE MANUAL

OUTBOARD TRAILING EDGE FLAP - MAIN FLAP ASSEMBLY - REPAIR 2-1

113A3100-5, -6, -7, -8, -9, -10, -11, -12, -13, -14, -15, -16, -17, -18, -19, -20, -21, -22, -201, -202, -203, -204, -25, -26

1. General

- A. This procedure has the data necessary to repair and refinish the outboard trailing edge flap - main flap assembly (1, 4).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 1 for item numbers.

2. Repair Procedures

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00033	Coating - Exterior Protective Enamel, Flexibility Use	BMS10-60, Type II
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I
C00304	Coating - Teflon Filled, Non Decorative, Sprayable Material	BMS 10-86 Type I
C00528	Compound - Corrosion Preventive, Petroleum Hot Application (Soft Film)	MIL-C-11796, Class III

- B. References

Reference	Title
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-41-02	APPLICATION OF CHEMICAL AND SOLVENT RESISTANT FINISHES
SOPM 20-50-01	BOLT AND NUT INSTALLATION
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT

- C. Seal Assembly Replacement

NOTE: For the decoding table for Boeing finish codes, refer to SOPM 20-41-01. For bolt and nut installation, refer to SOPM 20-50-01. For bearing removal, installation and retention, refer to SOPM 20-50-03.

- (1) If applicable, write a note to show the locations where washers (370, 373, 740, 743) are needed before you remove the damaged seal assembly (517, 520, 523, 526, 529, 532, 544, 547, 830, 833).
- (2) Remove the damaged seal assembly (517, 520, 523, 526, 529, 532, 544, 547, 830, 833).
- (3) Apply primer, C00259 (SOPM 20-41-02) to all areas of the holes where the bolts (346, 725) will be installed. Wait for the primer, C00259 to dry before you do the next step.

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REPAIR 2-1

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- (4) Apply compound, C00528 to all areas of the holes where the bolts (346, 725) will be installed. Do the next step immediately.
- (5) Install the new seal assembly (517, 520, 523, 526, 529, 532, 544, 547, 830, 833) on the main flap assembly (1, 4) with retainer assembly (445, 466, 490, 511, 513, 794), bolts (346, 725) , and washers (370, 373, 740, 743) if applicable.

NOTE: Installation of the seal assemblies (517, 520, 523, 526, 830, 833) requires washers (370, 373, 740, 743). Refer to your note or see IPL Figure 1 for specific locations of washers (370, 373, 740, 743).

D. Main Flap Assembly Refinish

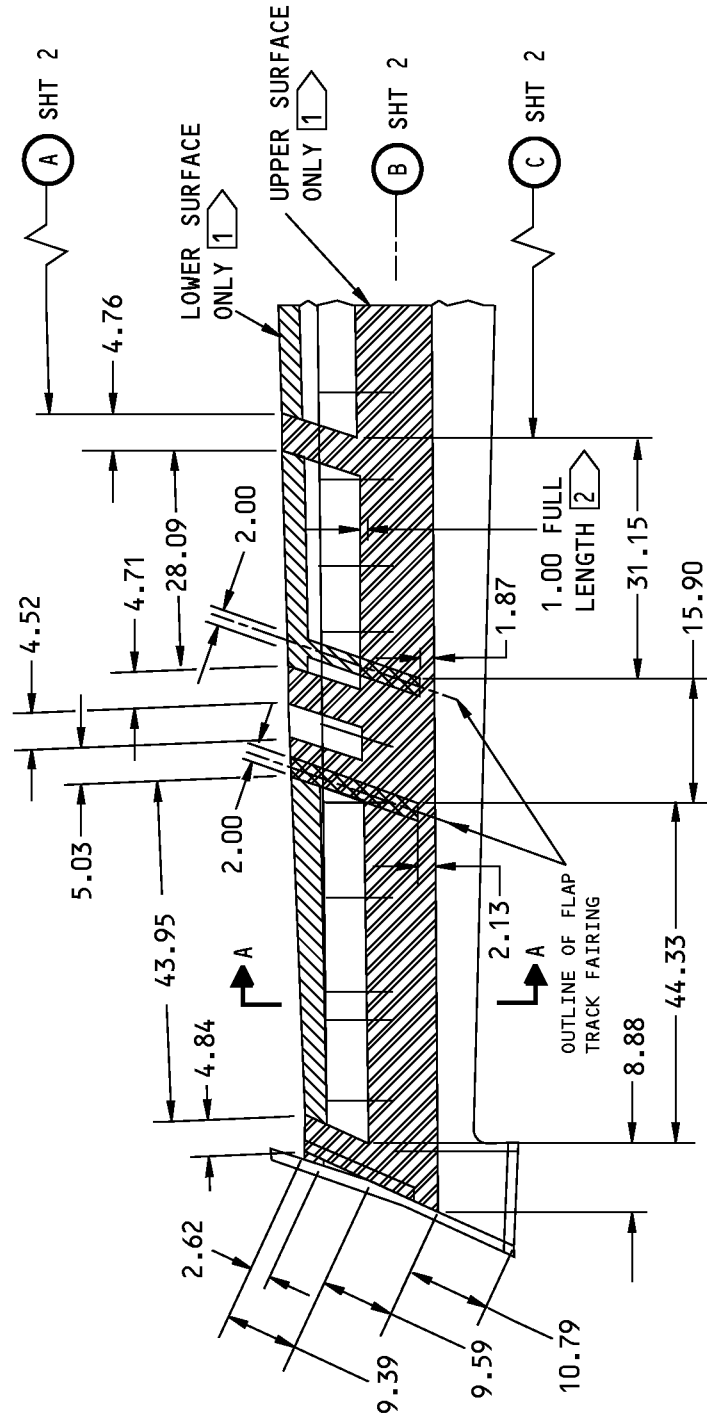
NOTE: For the decoding table for Boeing finish codes, refer to SOPM 20-41-01.

- (1) Mask all bushing bores and faces, all seals, and stud mounted roller bearings.
- (2) Apply enamel coating, C00033 (F-19.39-707) on the exterior surfaces and include the end ribs and cove area cavity. See REPAIR 2-1, Figure 601 for additional details.
- (3) Apply coating, C00304 (F-14.9625) to the specified areas shown in REPAIR 2-1, Figure 601.

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113A3100

Outboard Main Flap Assembly Topcoat Details
Figure 601 (Sheet 1 of 3)

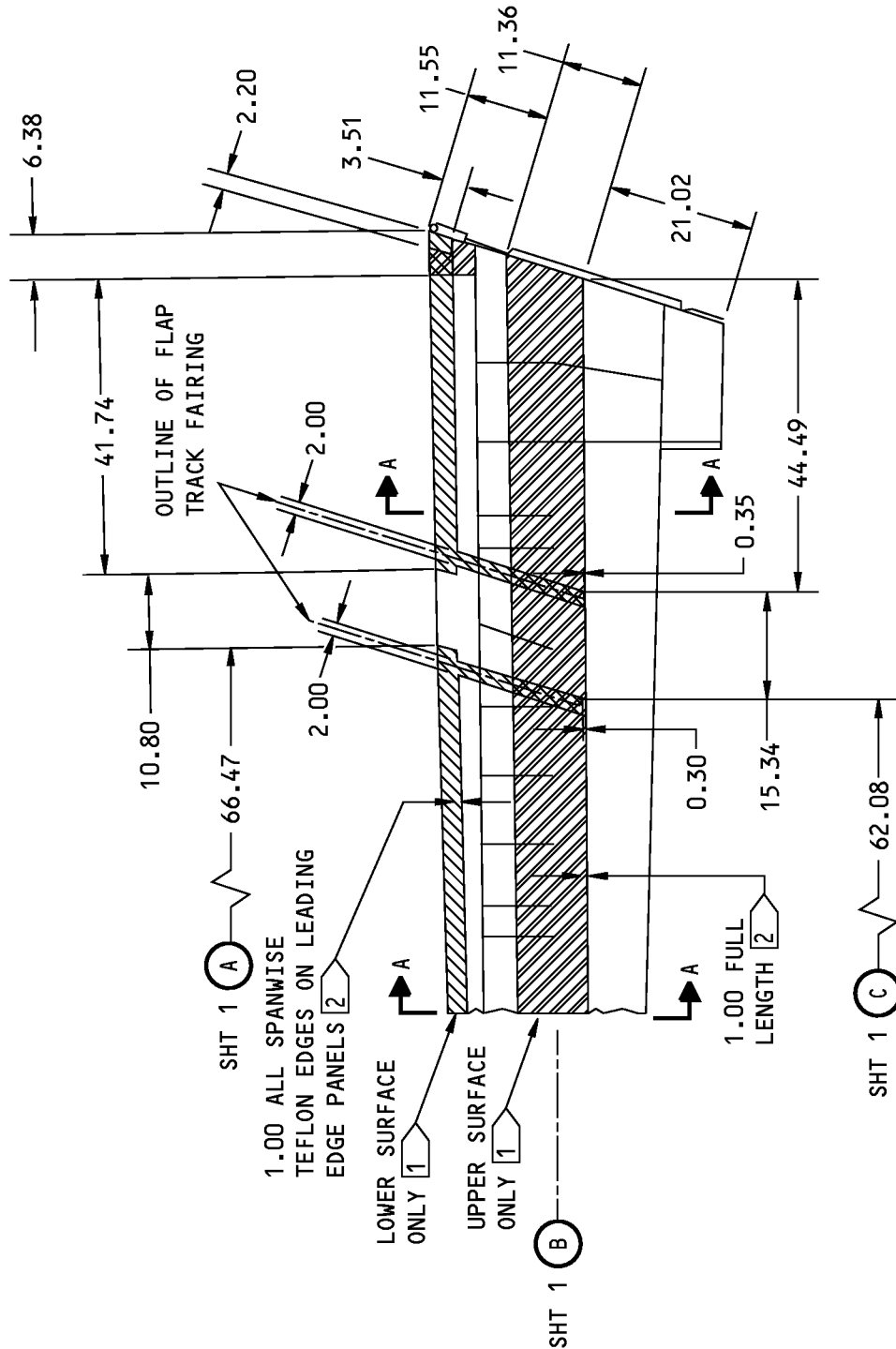
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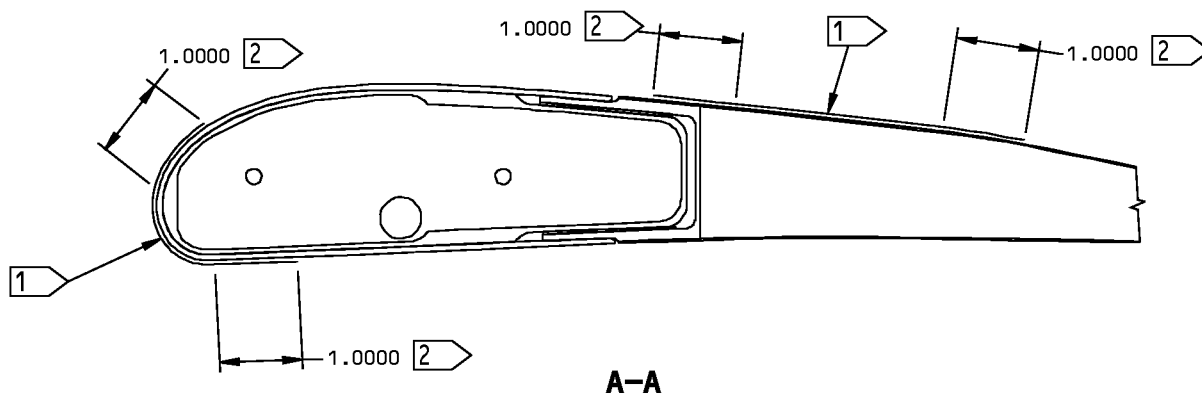
113A3100

Outboard Main Flap Assembly Topcoat Details
Figure 601 (Sheet 2 of 3)

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REPAIR 2-1
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- 1 APPLY BMS 10-86 TEFLON COATING (F-14.9625) TO THESE AREAS. THESE AREAS INCLUDE THE ONE-INCH TRANSITION ZONE USED IN 2
- 2 TO MAKE SURE THE TEFLON PAINT IS SMOOTH WITH THE ADJACENT ENAMEL:
- STEP MASK THE AREAS TO GET THE TEFLON PAINT WITHIN A ONE INCH ZONE INSIDE AND ALONG THE EDGES SHOWN, BEFORE YOU APPLY THE TEFLON PAINT
 - THE ENAMEL CAN EXTEND UNDER THE TEFLON PAINT INTO THE ONE-INCH TRANSITION ZONE. IN THIS ZONE THE TEFLON PAINT CAN BE THIN AS 0.002 (0.05) INCH
 - OR, AS AN OPTION, THE ENAMEL CAN BE UNDER ALL OF THE TEFLON PAINT. IF YOU USE THIS OPTION, REACTIVATE THE ENAMEL FOR TYPE 27 COATING (SOPM 20-44-01) BEFORE YOU APPLY THE MASKS AND THE TEFLON PAINT
 - MAKE THE TEFLON PAINT LAYER NO THICKER THAN 0.008 (0.20) INCH

ALL DIMENSIONS ARE IN INCHES
(MILLIMETERS ARE IN PARENTHESIS)
TOLERANCE ON EDGES ± 0.1250
(3.175)

Outboard Main Flap Assembly Topcoat Details
Figure 601 (Sheet 3 of 3)

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REPAIR 2-1
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FAILSAFE FITTING ASSEMBLY - REPAIR 2-2

113A3135-1, -3, -201, -202

1. General

- A. This procedure has the data necessary to repair and refinish the failsafe fitting assembly (40, 43).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 1 for item numbers.

2. Repair Procedures

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
D00015	Grease - Aircraft Bearing (Use BMS 3-24 until existing stocks are depleted, BMS 3-33 supersedes BMS 3-24)	BMS3-24 (Superseded by BMS 3-33)
D00633	Grease - Aircraft General Purpose	BMS3-33

- B. References

Reference	Title
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT
SOPM 20-60-03	LUBRICANTS

- C. Bushing (46) Replacement

NOTE: For lubricants, refer to SOPM 20-60-03.

- (1) Remove the bushing (46) from the fitting (49, 52) (SOPM 20-50-03).
- (2) Install the new bushing (46) on the fitting (49, 52). Use the press fit method (SOPM 20-50-03).
 - (a) For 113A3135-1, -3: Use grease, D00015
 - (b) For 113A3135-201, -203: Use grease, D00633

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REPAIR 2-2

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RIB ASSEMBLY - REPAIR 3-1

113A3313-1, -2

1. General

- A. This procedure has the data necessary to repair and refinish the rib assembly (110, 115).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 3 for item numbers.

2. Repair Procedures

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00247	Sealant - Pressure And Environmental - Chromate Type	BMS 5-95
D00015	Grease - Aircraft Bearing (Use BMS 3-24 until existing stocks are depleted, BMS 3-33 supersedes BMS 3-24)	BMS3-24 (Superseded by BMS 3-33)
D00633	Grease - Aircraft General Purpose	BMS3-33

- B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-50-01	BOLT AND NUT INSTALLATION
SOPM 20-50-02	INSTALLATION OF SAFETYING DEVICES
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT
SOPM 20-60-03	LUBRICANTS
SOPM 20-60-04	MISCELLANEOUS MATERIALS

- C. Roller (45) Replacement

NOTE: For bolt and nut installation, refer to SOPM 20-50-01. For lubricants, refer to SOPM 20-60-03.

- (1) Remove the nut (35) and washer (40) from the roller (45).
- (2) Remove the roller (45) from the rib assembly (110, 115).
- (3) Apply grease, D00633 or grease, D00015 to the shaft and the threads of the new roller (45).
- (4) Install the new roller (45) on the rib assembly (110, 115) with washer (40) and nut (35).
- (5) Apply grease, D00633 or grease, D00015 to the hole at the end of the shaft of the new roller (45).

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D. Bushing (120) Replacement

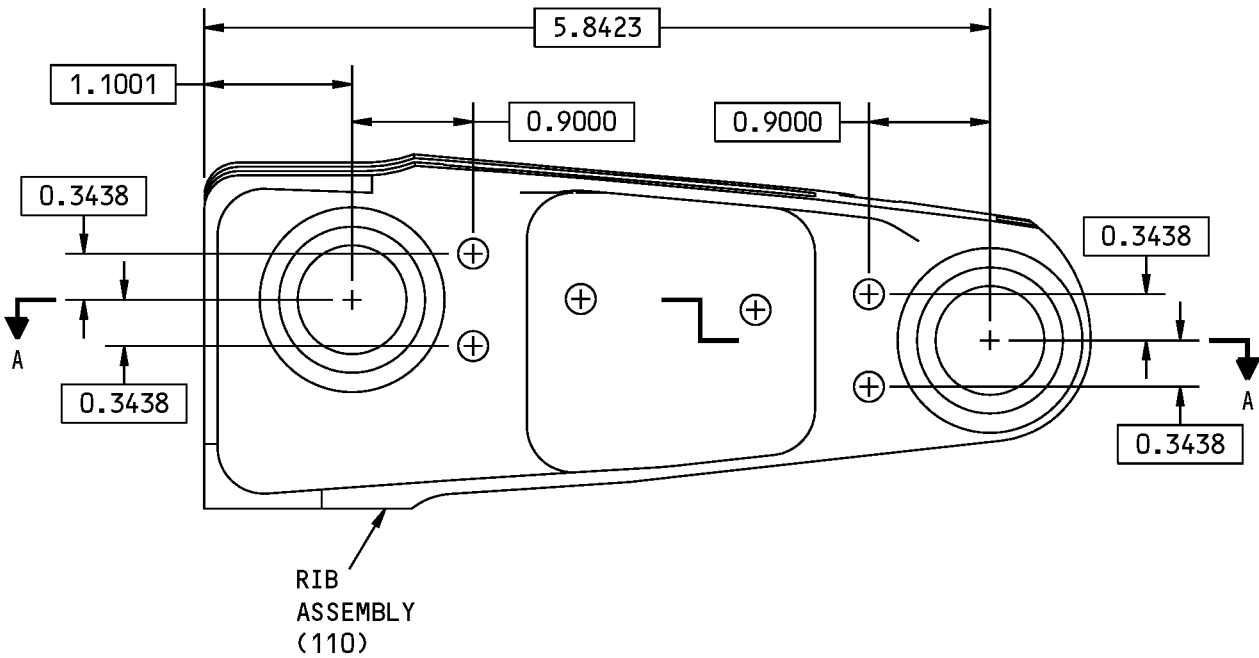
NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For bolt and nut installation, refer to SOPM 20-50-01. For lubricants, refer to SOPM 20-60-03. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the nut (35) and washer (40) from the roller (45).
- (2) Remove the roller (45) from the rib assembly (110, 115).
- (3) Remove the bolts (10), washers (15), nuts (20), and retainers (25) from the rib assembly (110, 115).
- (4) Remove the cartridge (50) from the rib assembly (110, 115).
- (5) It may be necessary to remove the rub plate assembly (65, 70).
 - (a) Remove the bolts (55) and washers (60) from the rib assembly (110, 115).
 - (b) Remove the rub plate assembly (65, 70) from the rib assembly (110, 115).
- (6) Remove the bushing (120) from the rib (125, 130) (SOPM 20-50-03).
- (7) Install the new bushing (120) on the rib (125, 130) with sealant, A00247. Use the shrink fit method (SOPM 20-50-03).
- (8) Ream the inside diameter of the new bushing (120) to the dimensions shown in REPAIR 3-1, Figure 601.
- (9) Break all sharp edges.
- (10) If you removed the rub plate assembly (65, 70), re-install the rub plate assembly (65, 70).
 - (a) Install the rub plate assembly (65, 70) on the rib assembly (110, 115) with washers (60) and bolts (55). See SOPM 20-50-01 and SOPM 20-50-02.
 - (b) Torque the bolts (55) 25-35 pound-inches.
- (11) Install the roller (45) on the rib assembly (110, 115) with washer (40) and nut (35).
- (12) If necessary, apply grease, D00633 or grease, D00015 to the hole at the end of the shaft of the roller (45).

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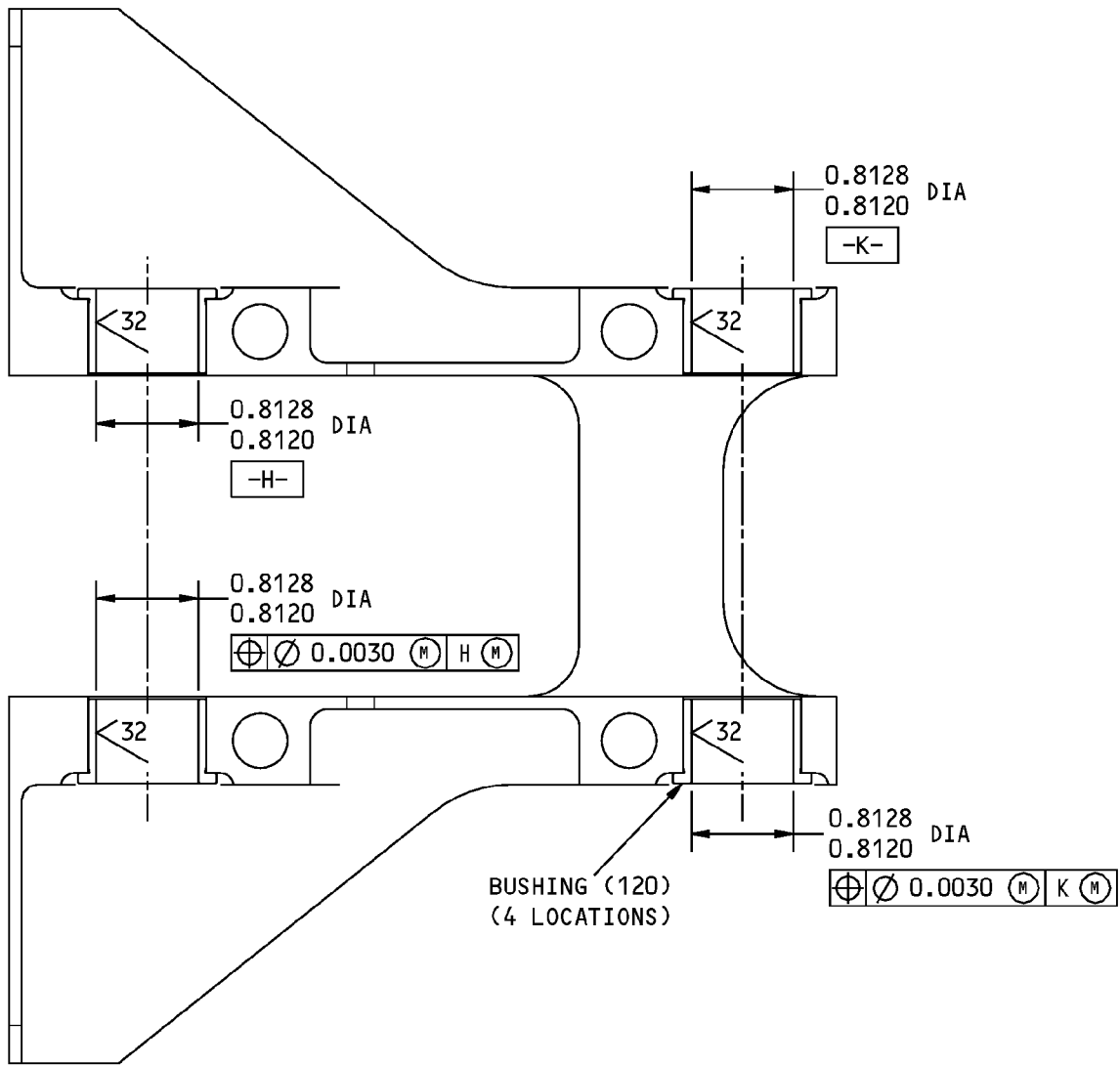
113A3313-1 SHOWN
 113A3313-2 OPPOSITE

113A3313-1,-2 Rib Assembly Repair
 Figure 601 (Sheet 1 of 2)

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A-A

125/ \checkmark ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 3

ALL DIMENSIONS ARE IN INCHES

113A3313-1,-2 Rib Assembly Repair
Figure 601 (Sheet 2 of 2)

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REPAIR 3-1

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RIB - REPAIR 3-2

113A3313-3, -4

1. General

- A. This procedure has the data necessary to repair and refinish the rib (125, 130).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 3 for item numbers.
- E. General repair details:
 - (1) Material: Aluminum alloy

2. Rib Refinish

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I

- B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-60-02	FINISHING MATERIALS

- C. Procedure (REPAIR 3-2, Figure 601)

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For the decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Anodize the indicated surface as noted below:
 - (a) Anodize (F-17.31) the rib (125, 130). See flagnote 1.
 - (b) Anodize (F-17.41) the rib (125A, 130A). See flagnote 1.
- (2) Apply primer, C00259 (F-20.03) to the anodized surface as noted by flagnote 1.

NOTE: Do not apply primer, C00259 to inside diameter of bushing holes. See flagnote 2.

- (3) Apply primer, C00259 (F-20.02) to all remaining surfaces.

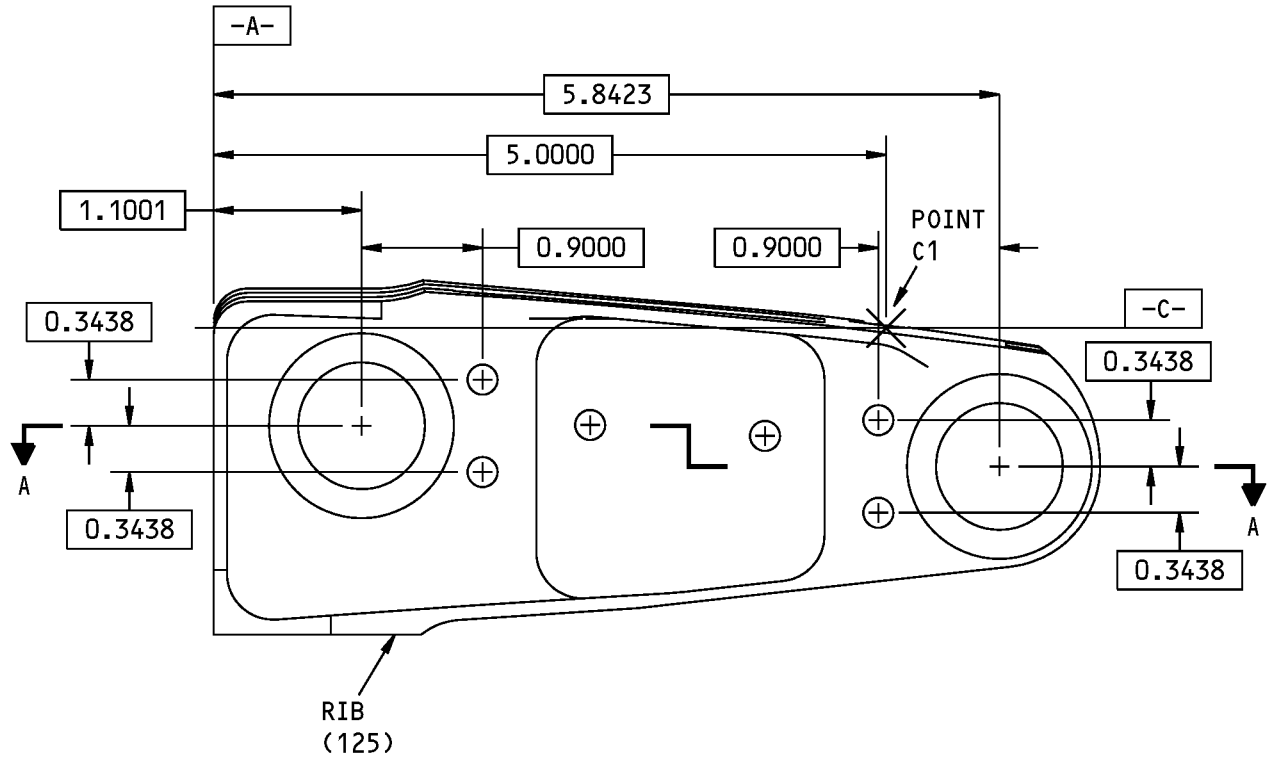
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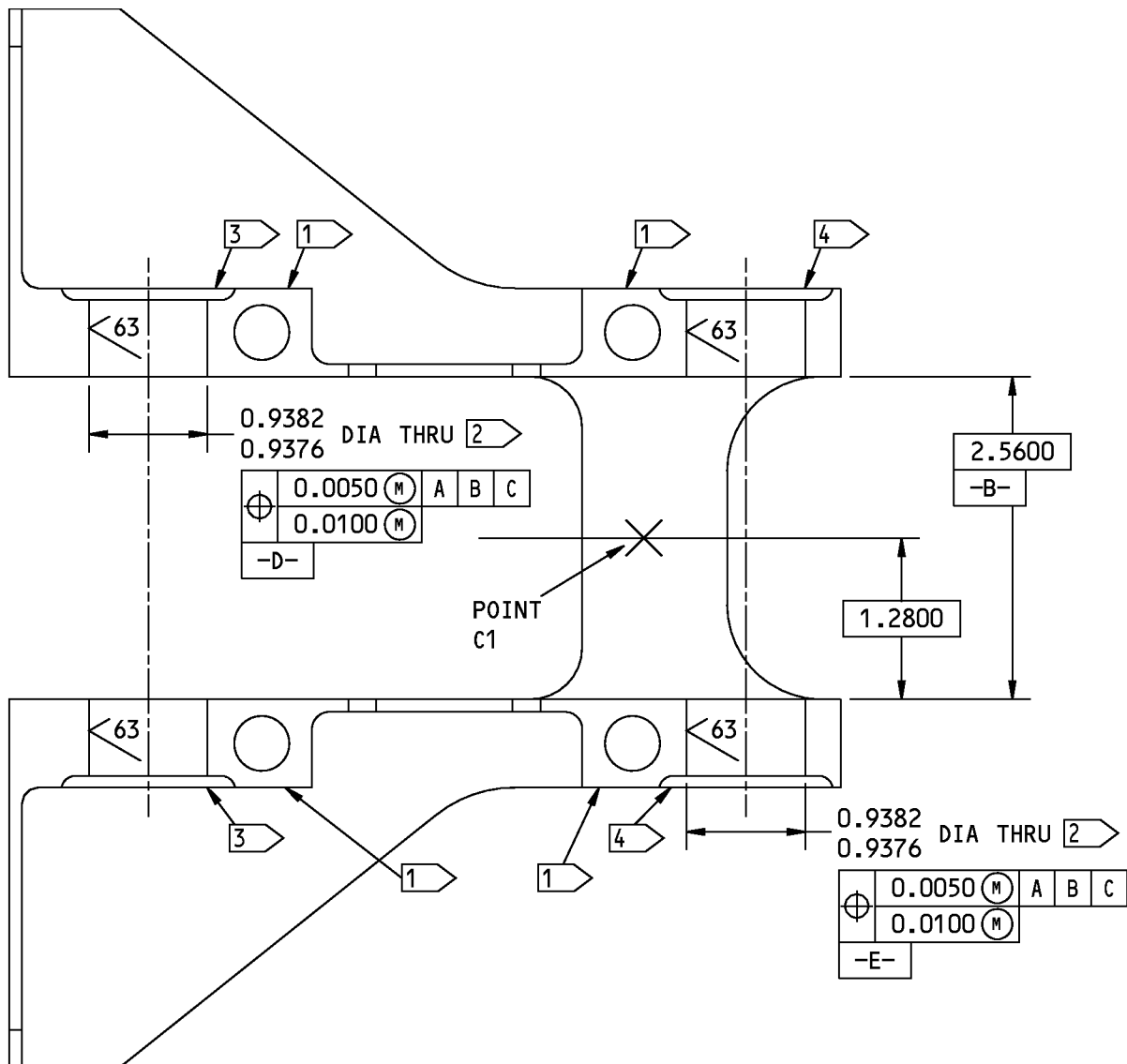
113A3313-3 SHOWN
 113A3313-4 OPPOSITE

113A3313-3,-4 Rib Repair
 Figure 601 (Sheet 1 of 2)

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REPAIR 3-2
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1 ANODIZE THIS SURFACE

A-A

2 NO PRIMER ON THIS SURFACE

3 SPOTFACE 1.3125-1.3750 DIA
 FILLET 0.0930-0.1030 R
 DEPTH 0.0870-0.0970

\oplus 0.0050 (M) D

4 SPOTFACE 1.3125-1.3750 DIA
 FILLET 0.0930-0.1030 R
 DEPTH 0.0870-0.0970

\oplus 0.0050 (M) E

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 3

ALL DIMENSIONS ARE IN INCHES

113A3313-3,-4 Rib Repair
 Figure 601 (Sheet 2 of 2)

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RIB ASSEMBLY - REPAIR 4-1

113A3323-1, -2, -201, -202

1. General

- A. This procedure has the data necessary to repair and refinish the rib assembly (110, 115).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 4 for item numbers.

2. Repair Procedures

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00247	Sealant - Pressure And Environmental - Chromate Type	BMS 5-95
D00015	Grease - Aircraft Bearing (Use BMS 3-24 until existing stocks are depleted, BMS 3-33 supersedes BMS 3-24)	BMS3-24 (Superseded by BMS 3-33)
D00633	Grease - Aircraft General Purpose	BMS3-33

- B. References

Reference	Title
SOPM 20-50-01	BOLT AND NUT INSTALLATION
SOPM 20-50-02	INSTALLATION OF SAFETYING DEVICES
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT
SOPM 20-60-03	LUBRICANTS
SOPM 20-60-04	MISCELLANEOUS MATERIALS

- C. Roller (45) Replacement

NOTE: For bolt and nut installation, refer to SOPM 20-50-01. For lubricants, refer to SOPM 20-60-03.

- (1) Remove the nut (35) and washer (40) from the roller (45).
- (2) Remove the roller (45) from the rib assembly (110, 115).
- (3) Apply grease, D00633 or grease, D00015 to the shaft and the threads of the new roller (45).
- (4) Install the new roller (45) on the rib assembly (110, 115) with washer (40) and nut (35).
- (5) Apply grease, D00633 or grease, D00015 to the hole at the end of the shaft of the new roller (45).

- D. Bushing (120) Replacement

NOTE: For bolt and nut installation, refer to SOPM 20-50-01. For lubricants, refer to SOPM 20-60-03. For miscellaneous materials, refer to SOPM 20-60-04.

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- (1) Remove the nut (35) and washer (40) from the roller (45).
- (2) Remove the roller (45) from the rib assembly (110, 115).
- (3) Remove the bolts (10), washers (15), nuts (20), and retainers (25) from the rib assembly (110, 115).
- (4) Remove the cartridge (50) from the rib assembly (110, 115).
- (5) It may be necessary to remove the rub plate assembly (65, 70).
 - (a) Remove the bolts (55) and washers (60) from the rib assembly (110, 115).
 - (b) Remove the rub plate assembly (65, 70) from the rib assembly (110, 115).
- (6) Remove the bushing (120) from the rib (125, 130) (SOPM 20-50-03).
- (7) Install the new bushing (120) on the rib (125, 130) with sealant, A00247. Use the shrink fit method (SOPM 20-50-03).
- (8) Ream the inside diameter of the new bushing (120) to the dimensions shown in REPAIR 4-1, Figure 601.
- (9) Break all sharp edges.
- (10) If you removed the rub plate assembly (65, 70), re-install the rub plate assembly (65, 70).
 - (a) Install the rub plate assembly (65, 70) on the rib assembly (110, 115) with washers (60) and bolts (55). See SOPM 20-50-01 and SOPM 20-50-02.
 - (b) Torque the bolts (55) 25-35 pound-inches.
- (11) Install the roller (45) on the rib assembly (110, 115) with washer (40) and nut (35).
- (12) If necessary, apply grease, D00633 or grease, D00015 to the hole at the end of the shaft of the roller (45).

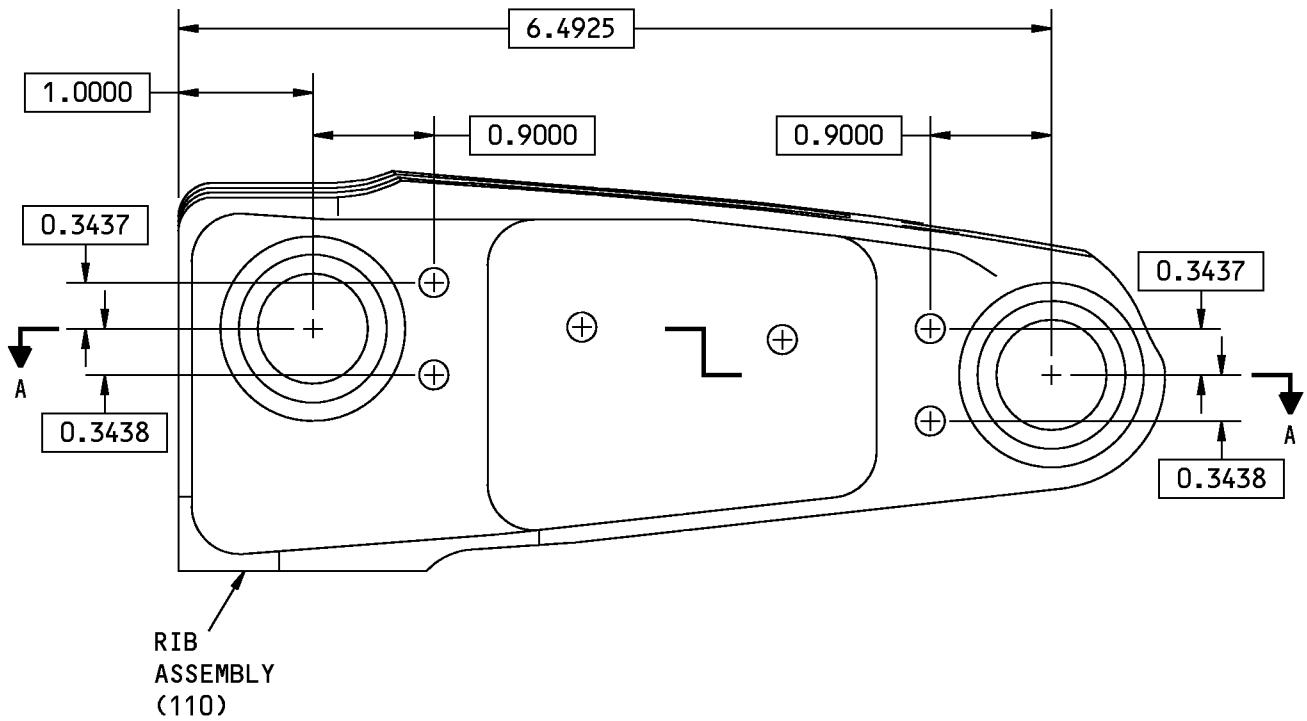
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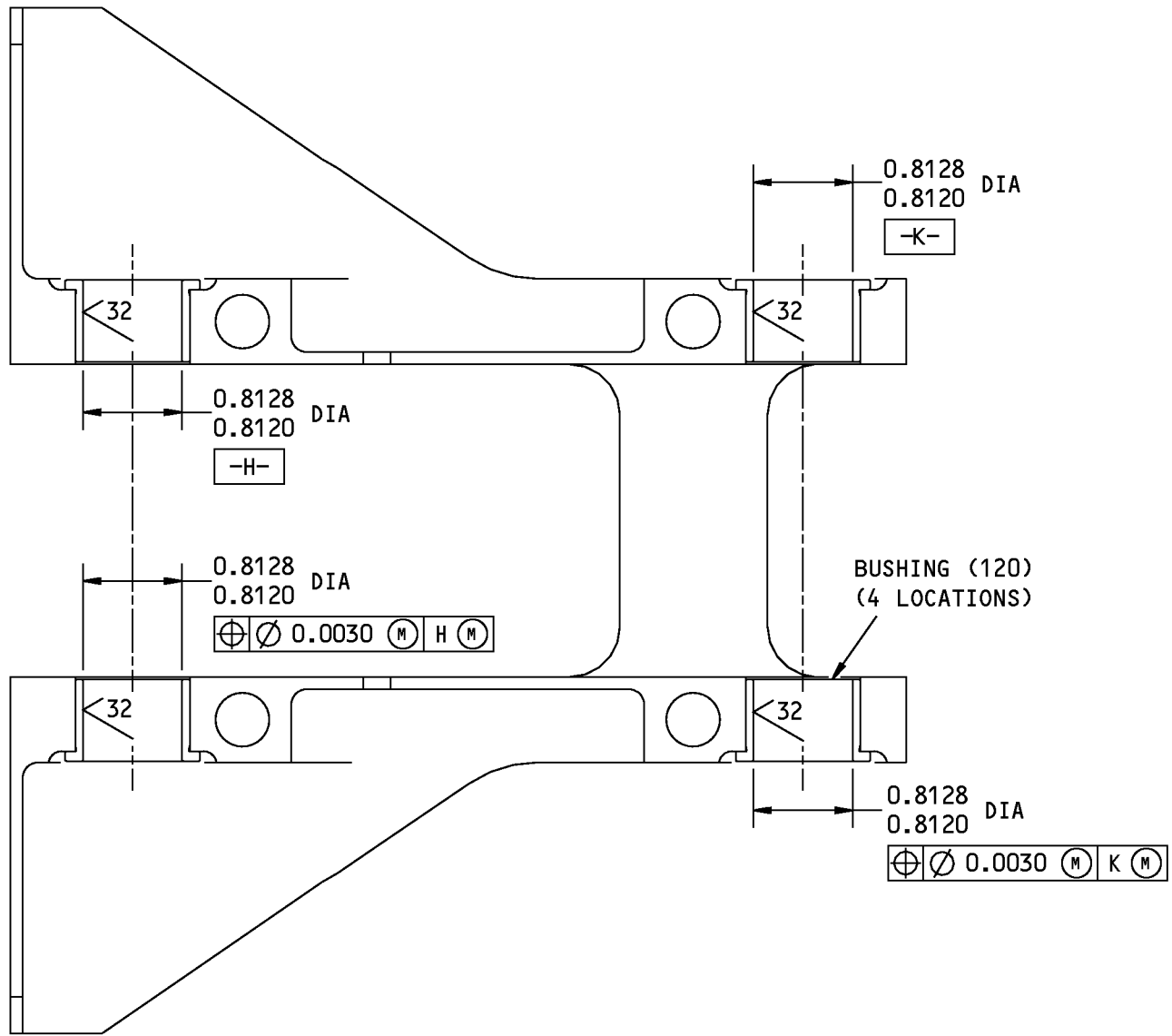
113A3323-1,-201 SHOWN
113A3323-2,-202 OPPOSITE

113A3323-1,-2,-201,-202 Rib Assembly Repair
Figure 601 (Sheet 1 of 2)

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REPAIR 4-1
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A-A

125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 4

ALL DIMENSIONS ARE IN INCHES

113A3323-1,-2,-201,-202 Rib Assembly Repair
Figure 601 (Sheet 2 of 2)

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REPAIR 4-1

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RIB - REPAIR 4-2

113A3323-3, -4, -203, -204

1. General

- A. This procedure has the data necessary to repair and refinish the rib (125, 130).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 4 for item numbers.
- E. General repair details:
 - (1) Material: Aluminum alloy

2. Rib Refinish

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I

- B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-60-02	FINISHING MATERIALS

- C. Procedure (REPAIR 4-2, Figure 601)

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Anodize the indicated surface as noted below:
 - (a) Anodize (F-17.31) the rib (125, 130). See flagnote 1.
 - (b) Anodize (F-17.41) the rib (125A, 130A). See flagnote 1.
- (2) Apply primer, C00259 (F-20.03) to the anodized surface as noted by flagnote 1.

NOTE: Do not apply primer, C00259 to inside diameter of bushing holes. See flagnote 2.

- (3) Apply primer, C00259 (F-20.02) to all remaining surfaces.

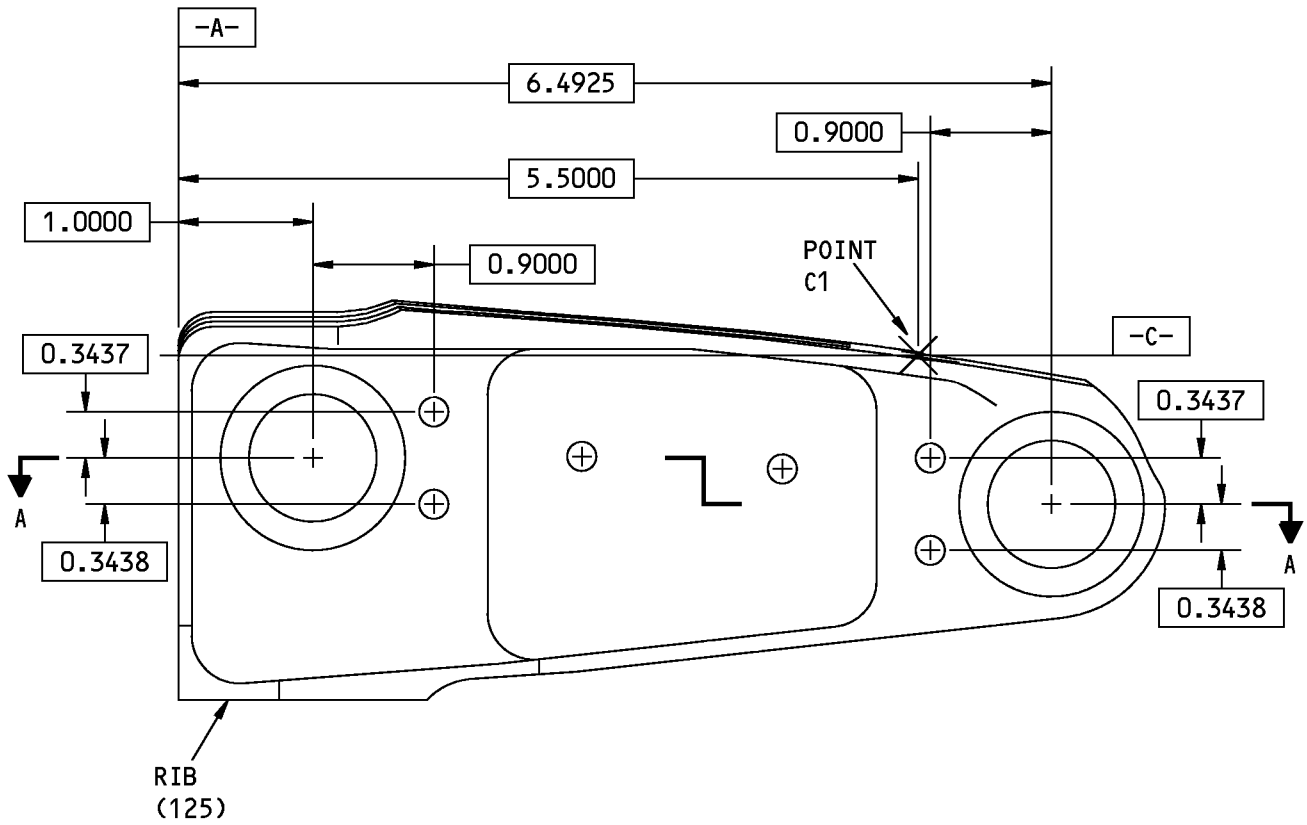
57-53-07

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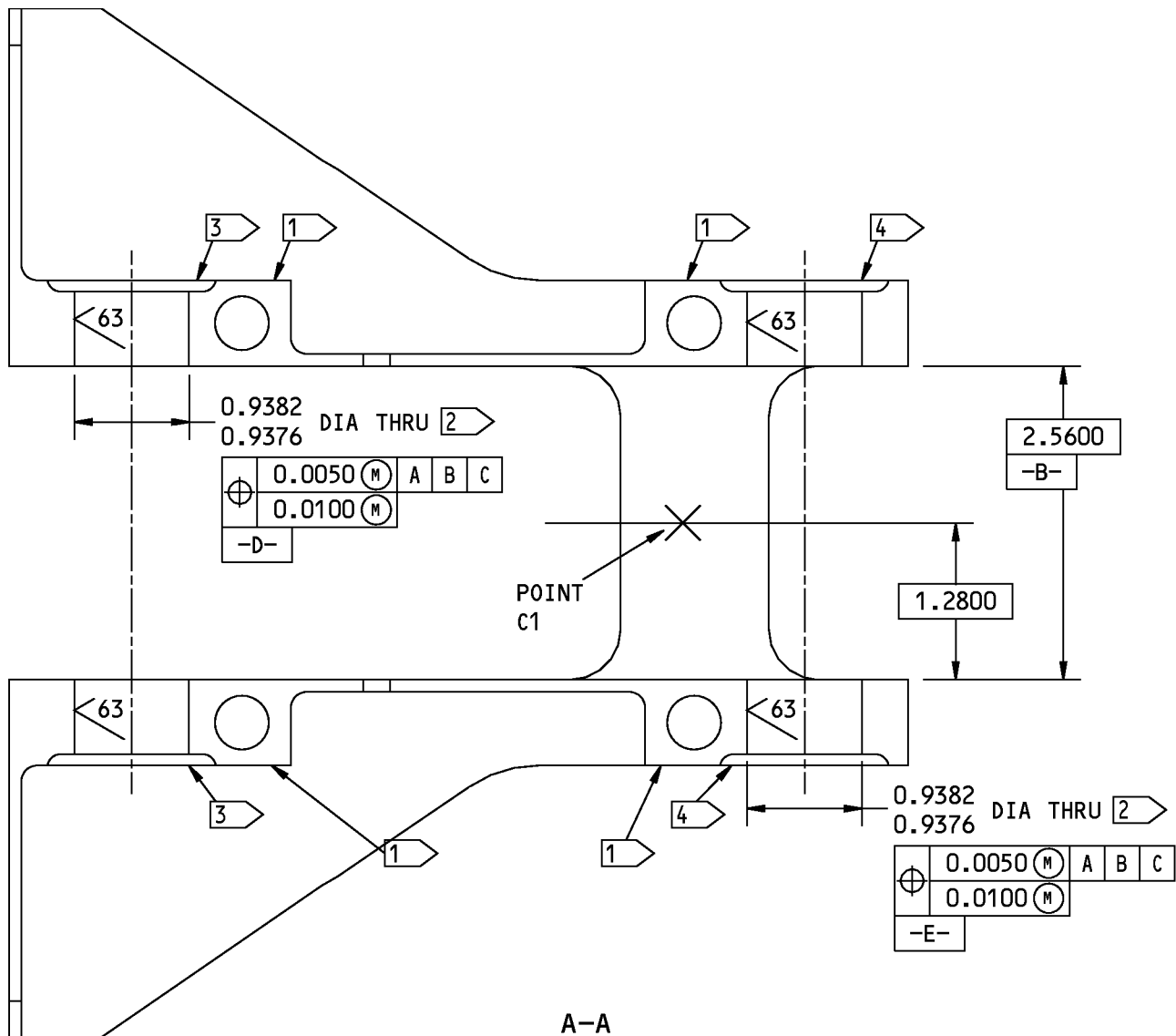
113A3323-3,-203 SHOWN
113A3323-4,-204 OPPOSITE

113A3323-3,-4,-203,-204 Rib Repair
Figure 601 (Sheet 1 of 2)

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REPAIR 4-2
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1 ANODIZE THIS SURFACE

2 NO PRIMER ON THIS SURFACE

3 SPOTFACE 1.3125-1.3750 DIA
 FILLET 0.0930-0.1030 R
 DEPTH 0.0870-0.0970

\oplus 0.0050 (M) D

4 SPOTFACE 1.3125-1.3750 DIA
 FILLET 0.0930-0.1030 R
 DEPTH 0.0870-0.0970

\oplus 0.0050 (M) E

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 4

ALL DIMENSIONS ARE IN INCHES

113A3323-3,-4,-203,-204 Rib Repair
 Figure 601 (Sheet 2 of 2)

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REPAIR 4-2

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RIB ASSEMBLY - REPAIR 5-1

113A3333-1, -2, -201, -202

1. General

- A. This procedure has the data necessary to repair and refinish the rib assembly (110, 115).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 5 for item numbers.

2. Repair Procedures

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00247	Sealant - Pressure And Environmental - Chromate Type	BMS 5-95
D00015	Grease - Aircraft Bearing (Use BMS 3-24 until existing stocks are depleted, BMS 3-33 supersedes BMS 3-24)	BMS3-24 (Superseded by BMS 3-33)
D00633	Grease - Aircraft General Purpose	BMS3-33

- B. References

Reference	Title
SOPM 20-50-01	BOLT AND NUT INSTALLATION
SOPM 20-50-02	INSTALLATION OF SAFETYING DEVICES
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT
SOPM 20-60-03	LUBRICANTS
SOPM 20-60-04	MISCELLANEOUS MATERIALS

- C. Roller (45) Replacement

NOTE: For bolt and nut installation, refer to SOPM 20-50-01. For lubricants, refer to SOPM 20-60-03.

- (1) Remove the nut (35) and washer (40) from the roller (45).
- (2) Remove the roller (45) from the rib assembly (110, 115).
- (3) Apply grease, D00633 or grease, D00015 to the shaft and the threads of the new roller (45).
- (4) Install the new roller (45) on the rib assembly (110, 115) with washer (40) and nut (35).
- (5) Apply grease, D00633 or grease, D00015 to the hole at the end of the shaft of the new roller (45).

- D. Bushing (120) Replacement

NOTE: For bolt and nut installation, refer to SOPM 20-50-01. For lubricants, refer to SOPM 20-60-03. For miscellaneous materials, refer to SOPM 20-60-04.

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REPAIR 5-1

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- (1) Remove the nut (35) and washer (40) from the roller (45).
- (2) Remove the roller (45) from the rib assembly (110, 115).
- (3) Remove the bolts (10), washers (15), nuts (20), and retainers (25) from the rib assembly (110, 115).
- (4) Remove the cartridge (50) from the rib assembly (110, 115).
- (5) It may be necessary to remove the rub plate assembly (65, 70).
 - (a) Remove the bolts (55) and washers (60) from the rib assembly (110, 115).
 - (b) Remove the rub plate assembly (65, 70) from the rib assembly (110, 115).
- (6) Remove the bushing (120) from the rib (125, 130).
- (7) Install the new bushing (120) on the rib (125, 130) with sealant, A00247. Use the shrink fit method (SOPM 20-50-03).
- (8) Ream the inside diameter of the new bushing (120) to the dimensions shown in REPAIR 5-1, Figure 601.
- (9) Break all sharp edges.
- (10) If you removed the rub plate assembly (65, 70), re-install the rub plate assembly (65, 70).
 - (a) Install the rub plate assembly (65, 70) on the rib assembly (110, 115) with washers (60) and bolts (55). See SOPM 20-50-01 and SOPM 20-50-02.
 - (b) Torque the bolts (55) 25-35 pound-inches.
- (11) Install the roller (45) on the rib assembly (110, 115) with washer (40) and nut (35).
- (12) If necessary, apply grease, D00633 or grease, D00015 to the hole at the end of the shaft of the roller (45).

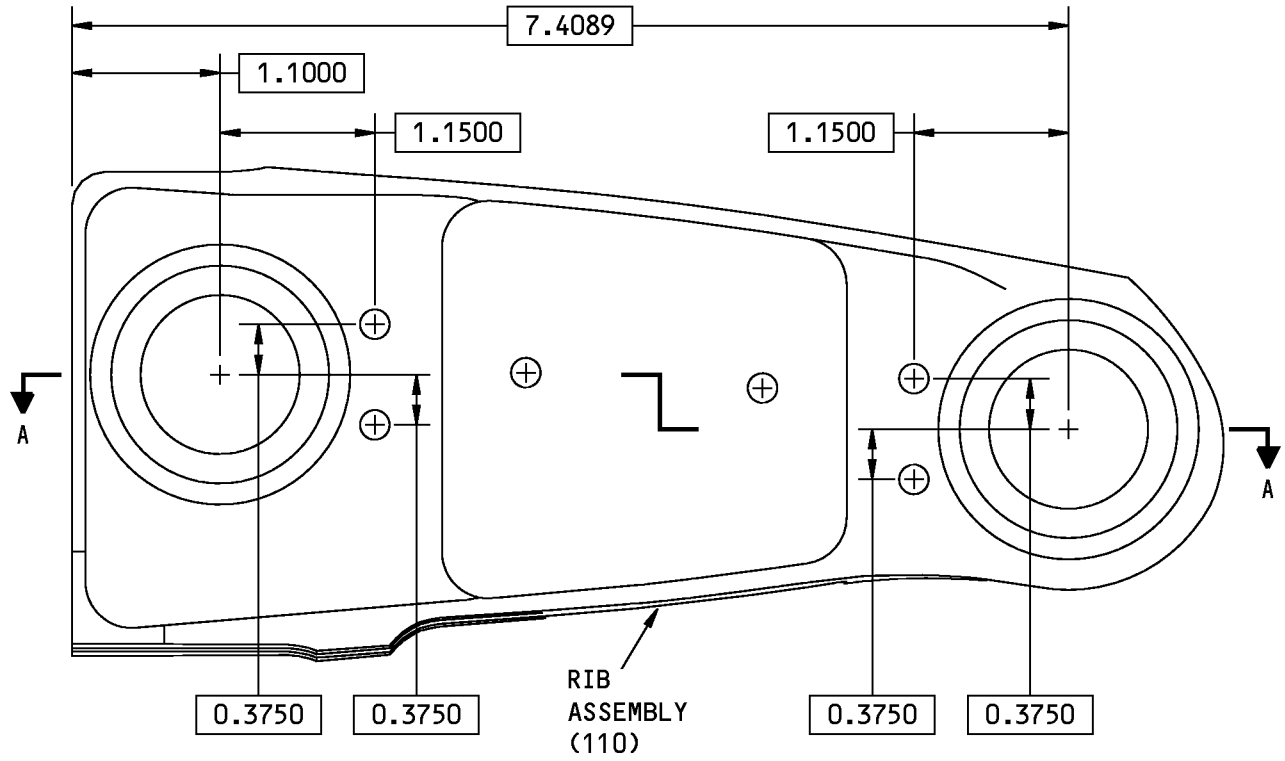
57-53-07

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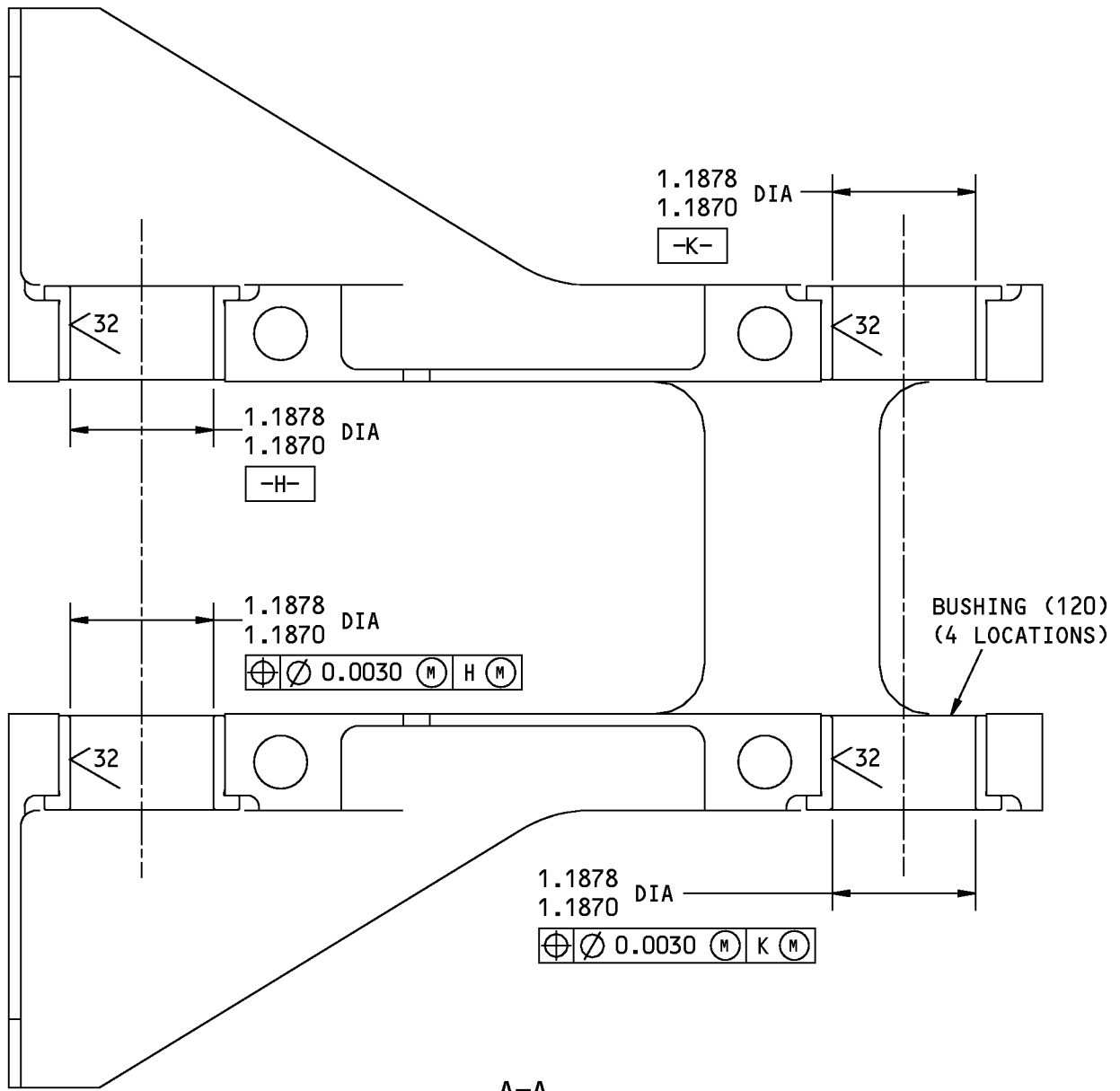
113A3333-1,-201 SHOWN
 113A3333-2,-202 OPPOSITE

113A3333-1,-2,-201,-202 Rib Assembly Repair
 Figure 601 (Sheet 1 of 2)

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A-A

125 ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 5

ALL DIMENSIONS ARE IN INCHES

113A3333-1,-2,-201,-202 Rib Assembly Repair
Figure 601 (Sheet 2 of 2)

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REPAIR 5-1

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RIB - REPAIR 5-2

113A3333-3, -4, -203, -204

1. General

- A. This procedure has the data necessary to repair and refinish the rib (125,130).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 5 for item numbers.
- E. General repair details:
 - (1) Material: Aluminum alloy

2. Rib Refinish

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I

- B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-60-02	FINISHING MATERIALS

- C. Procedure (REPAIR 5-2, Figure 601)

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For the decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Anodize the indicated surface as noted below:
 - (a) Anodize (F-17.31) the rib (125, 130). See flagnote 1.
 - (b) Anodize (F-17.41) the rib (125A, 130A). See flagnote 1.
- (2) Apply primer, C00259 (F-20.03) to the anodized surface as noted by flagnote 1.

NOTE: Do not apply primer, C00259 to inside diameter of bushing holes. See flagnote 2.

- (3) Apply primer, C00259 (F-20.02) to all remaining surfaces.

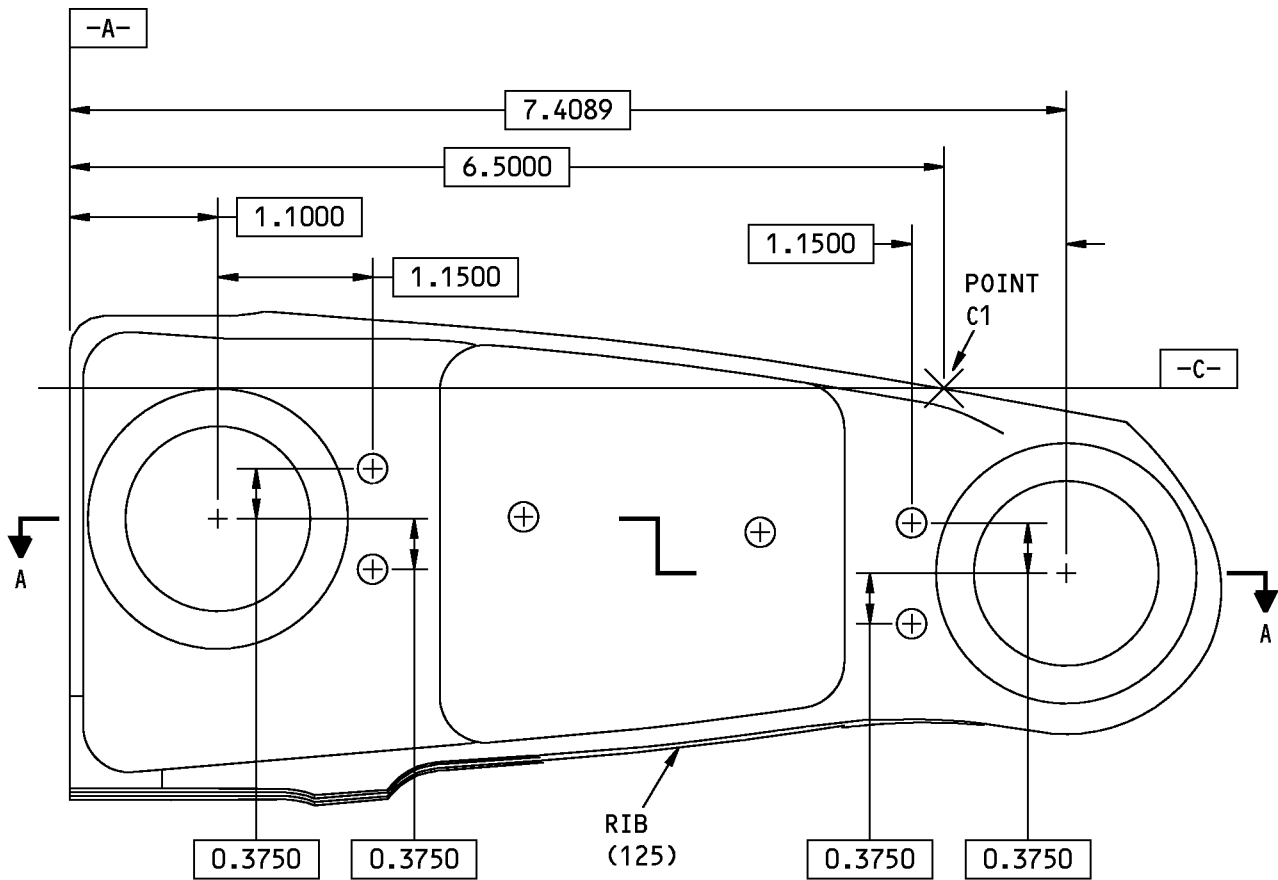
57-53-07

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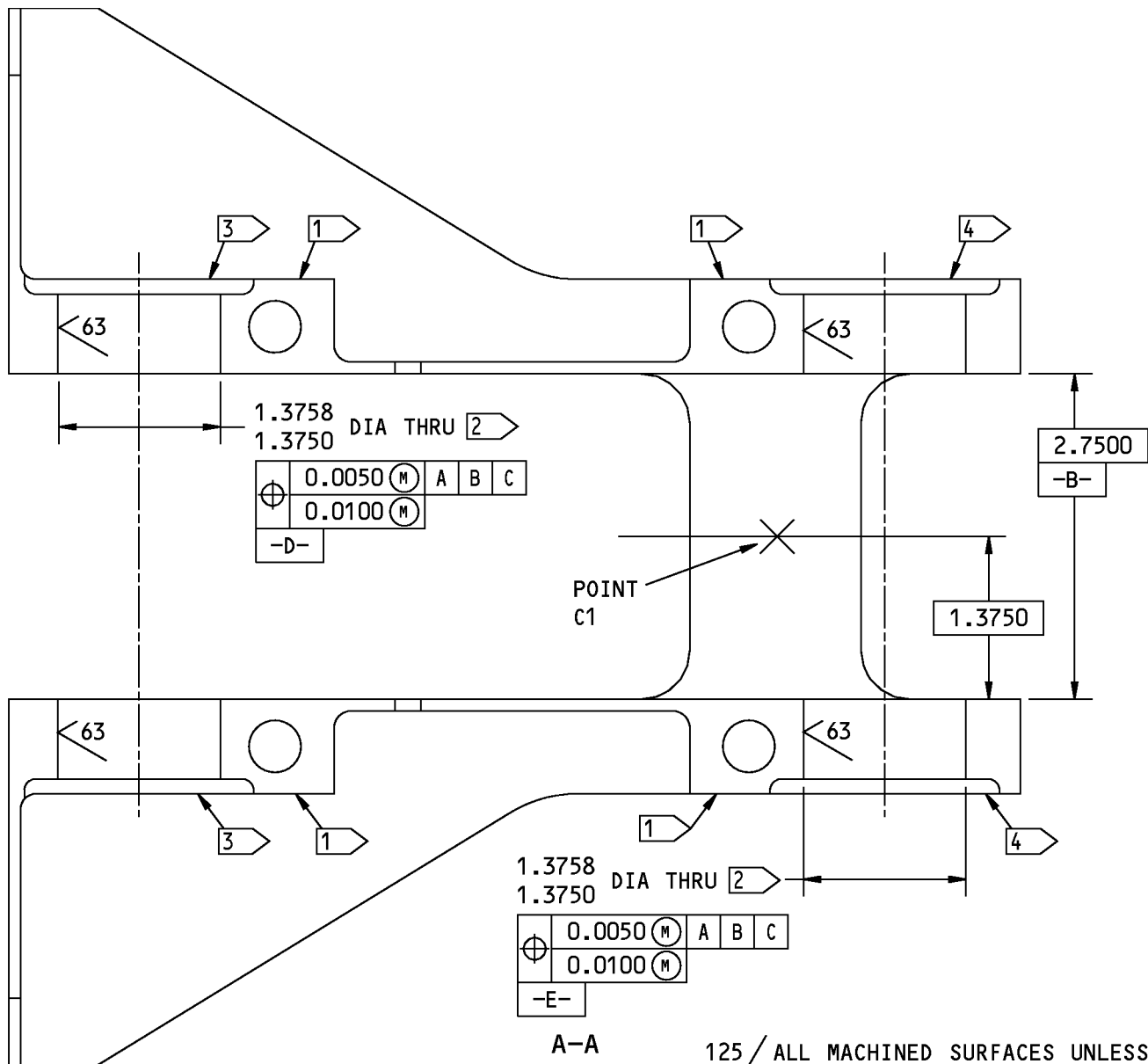
113A3333-3,-203 SHOWN
 113A3333-4,-204 OPPOSITE

113A3333-3,-4,-203,-204 Rib Repair
 Figure 601 (Sheet 1 of 2)

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A-A

125 / ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 5

ALL DIMENSIONS ARE IN INCHES

1 ANODIZE THIS SURFACE

2 NO PRIMER ON THIS SURFACE

3 SPOTFACE 1.9380-1.9880 DIA
FILLET 0.0930-0.1200 R
DEPTH 0.1215-0.1315

0.0050 M D

4 SPOTFACE 1.9380-1.9880 DIA
FILLET 0.0930-0.1200 R
DEPTH 0.1215-0.1315

0.0050 M E

113A3333-3,-4,-203,-204 Rib Repair
Figure 601 (Sheet 2 of 2)

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RIB ASSEMBLY - REPAIR 6-1

113A3343-1, -2, -201, -202

1. General

- A. This procedure has the data necessary to repair and refinish the rib assembly (110, 115).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 6 for item numbers.

2. Repair Procedures

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00247	Sealant - Pressure And Environmental - Chromate Type	BMS 5-95
D00015	Grease - Aircraft Bearing (Use BMS 3-24 until existing stocks are depleted, BMS 3-33 supersedes BMS 3-24)	BMS3-24 (Superseded by BMS 3-33)
D00633	Grease - Aircraft General Purpose	BMS3-33

- B. References

Reference	Title
SOPM 20-50-01	BOLT AND NUT INSTALLATION
SOPM 20-50-02	INSTALLATION OF SAFETYING DEVICES
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT
SOPM 20-60-03	LUBRICANTS
SOPM 20-60-04	MISCELLANEOUS MATERIALS

- C. Roller (45) Replacement

NOTE: For bolt and nut installation, refer to SOPM 20-50-01. For lubricants, refer to SOPM 20-60-03.

- (1) Remove the nut (35) and washer (40) from the roller (45).
- (2) Remove the roller (45) from the rib assembly (110, 115).
- (3) Apply grease, D00633 or grease, D00015 to the shaft and the threads of the new roller (45).
- (4) Install the new roller (45) on the rib assembly (110, 115) with washer (40) and nut (35).
- (5) Apply grease, D00633 or grease, D00015 to the hole at the end of the shaft of the new roller (45).

- D. Bushing (120) Replacement

NOTE: For bolt and nut installation, refer to SOPM 20-50-01. For lubricants, refer to SOPM 20-60-03. For miscellaneous materials, refer to SOPM 20-60-04.

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REPAIR 6-1

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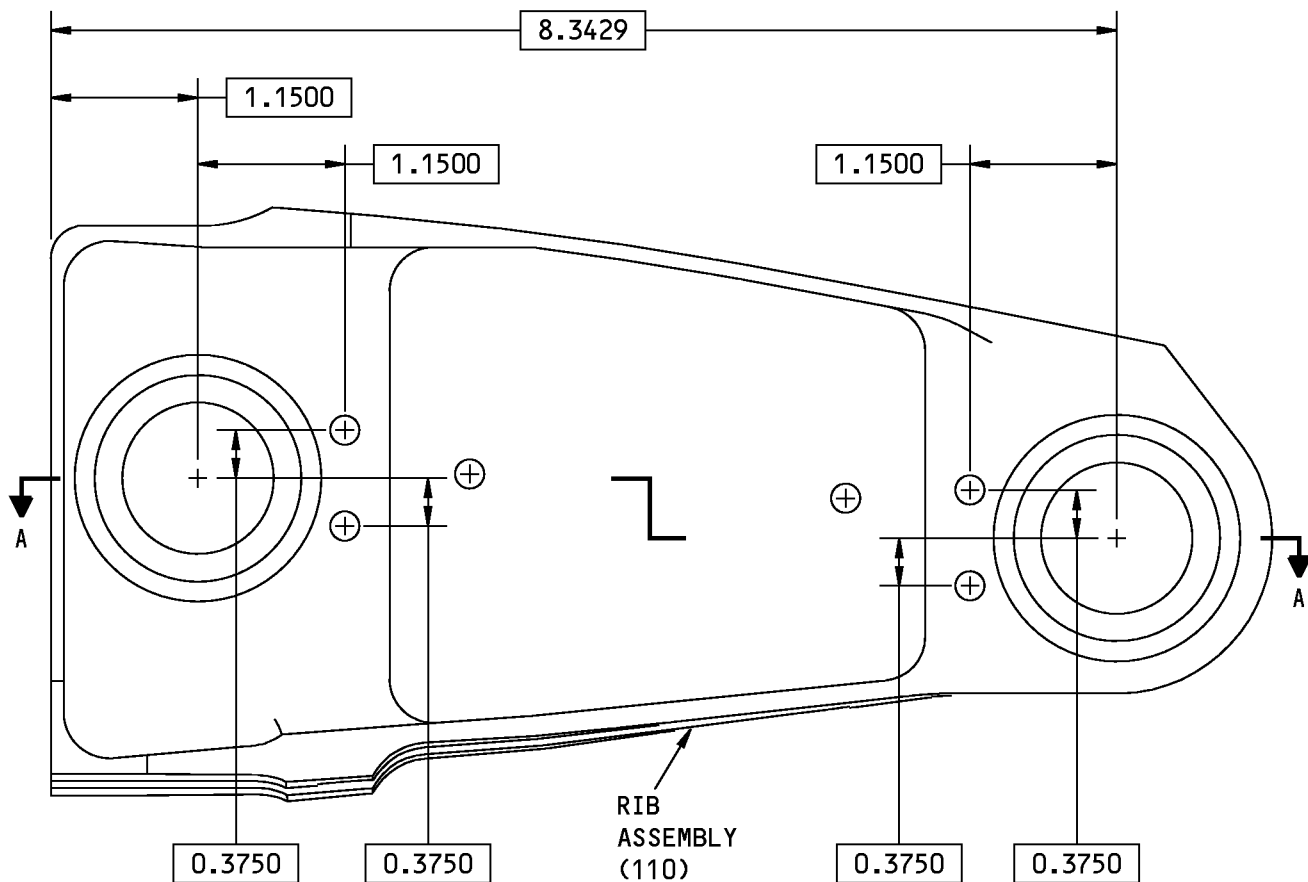
COMPONENT MAINTENANCE MANUAL

- (1) Remove the nut (35) and washer (40) from the roller (45).
- (2) Remove the roller (45) from the rib assembly (110, 115).
- (3) Remove the bolts (10), washers (15), nuts (20), and retainers (25) from the rib assembly (110, 115).
- (4) Remove the cartridge (50) from the rib assembly (110, 115).
- (5) It may be necessary to remove the rub plate assembly (65, 70).
 - (a) Remove the bolts (55) and washers (60) from the rib assembly (110, 115).
 - (b) Remove the rub plate assembly (65, 70) from the rib assembly (110, 115).
- (6) Remove the bushing (120) from the rib (125, 130).
- (7) Install the new bushing (120) on the rib (125, 130) with sealant, A00247. Use the shrink fit method (SOPM 20-50-03).
- (8) Ream the inside diameter of the new bushing (120) to the dimensions shown in REPAIR 6-1, Figure 601.
- (9) Break all sharp edges.
- (10) If you removed the rub plate assembly (65, 70), re-install the rub plate assembly (65, 70).
 - (a) Install the rub plate assembly (65, 70) on the rib assembly (110, 115) with washers (60) and bolts (55). See SOPM 20-50-01 and SOPM 20-50-02.
 - (b) Torque the bolts (55) 25-35 pound-inches.
- (11) Install the roller (45) on the rib assembly (110, 115) with washer (40) and nut (35).
- (12) If necessary, apply grease, D00633 or grease, D00015 to the hole at the end of the shaft of the roller (45).

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REPAIR 6-1
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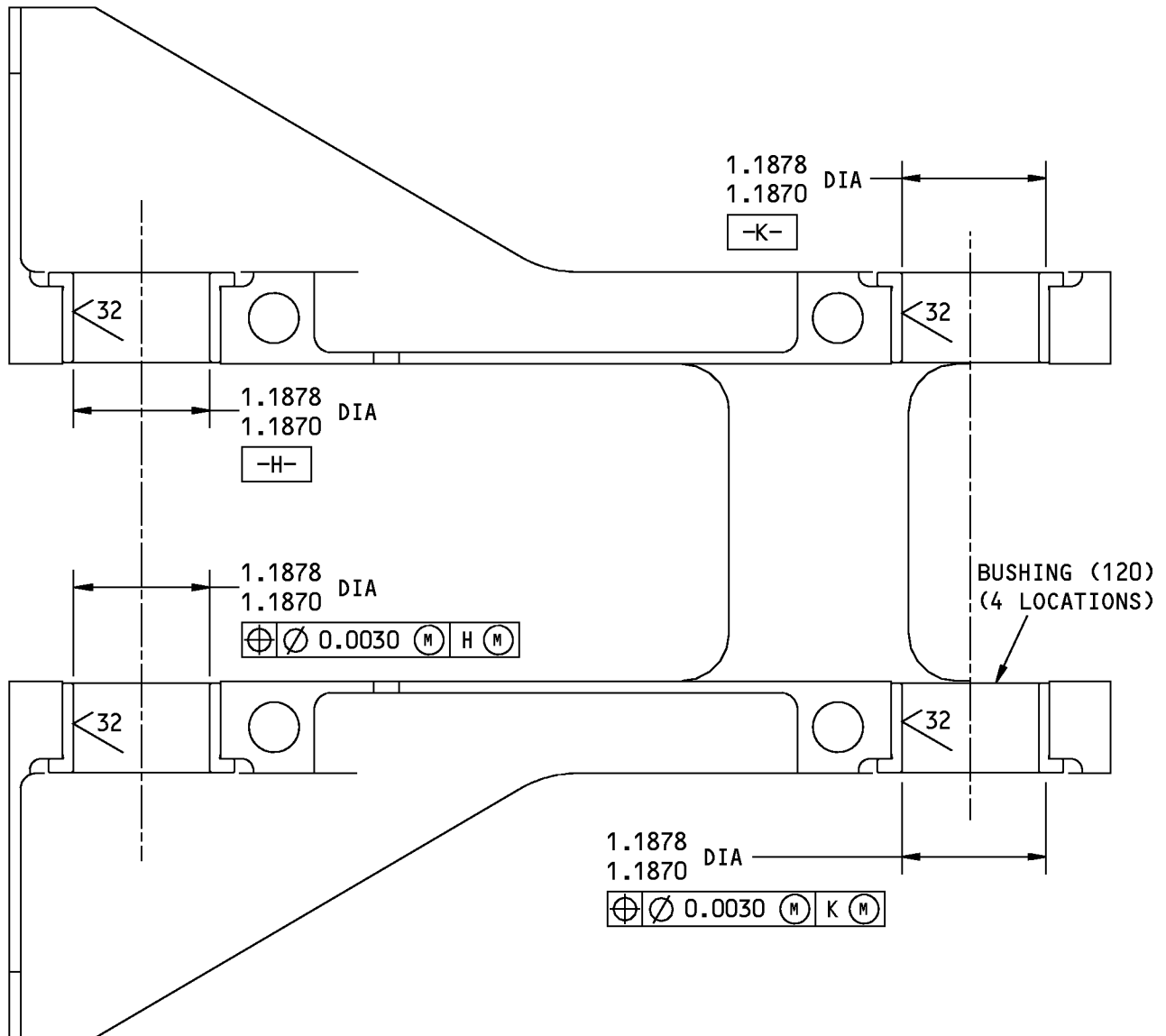
113A3343-1,-201 SHOWN
113A3343-2,-202 OPPOSITE

113A3343-1,-2,-201,-202 Rib Assembly Repair
Figure 601 (Sheet 1 of 2)

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REPAIR 6-1
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A-A

125/ ✓ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 6

ALL DIMENSIONS ARE IN INCHES

113A3343-1,-2,-201,-202 Rib Assembly Repair
Figure 601 (Sheet 2 of 2)

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REPAIR 6-1

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COMPONENT MAINTENANCE MANUAL

RIB - REPAIR 6-2

113A3343-3, -4, -203, -204

1. General

- A. This procedure has the data necessary to repair and refinish the rib (125,130).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 6 for item numbers.
- E. General repair details:
 - (1) Material: Aluminum alloy

2. Rib Refinish

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I

- B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-60-02	FINISHING MATERIALS

- C. Procedure (REPAIR 6-2, Figure 601)

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For the decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Anodize the indicated surface as noted below:
 - (a) Anodize (F-17.31) the rib (125, 130). See flagnote 1.
 - (b) Anodize (F-17.41) the rib (125A, 130A). See flagnote 1.
- (2) Apply primer, C00259 (F-20.03) to the anodized surface as noted by flagnote 1.

NOTE: Do not apply primer, C00259 to inside diameter of bushing holes. See flagnote 2.

- (3) Apply primer, C00259 (F-20.02) to all remaining surfaces.

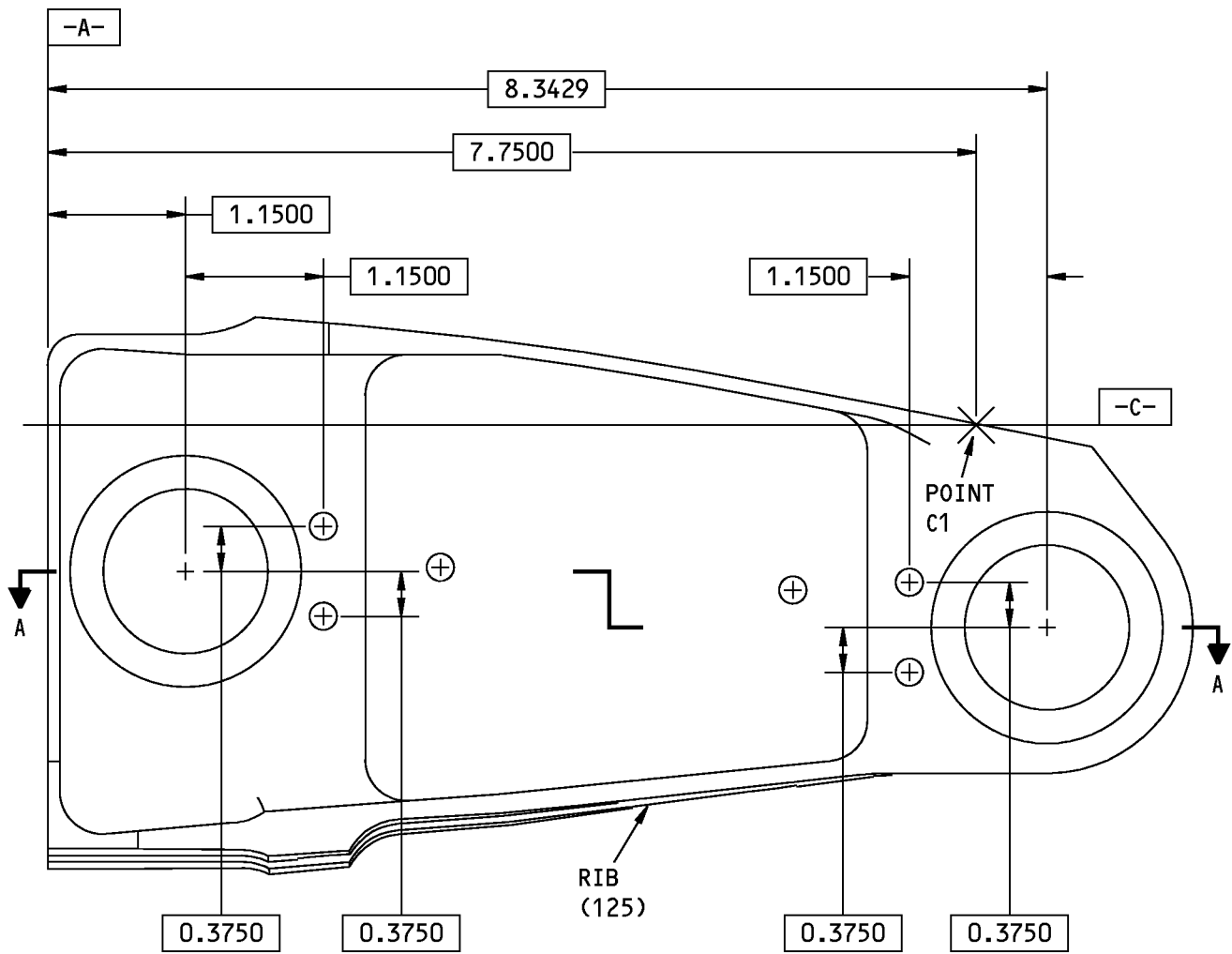
57-53-07

REPAIR 6-2

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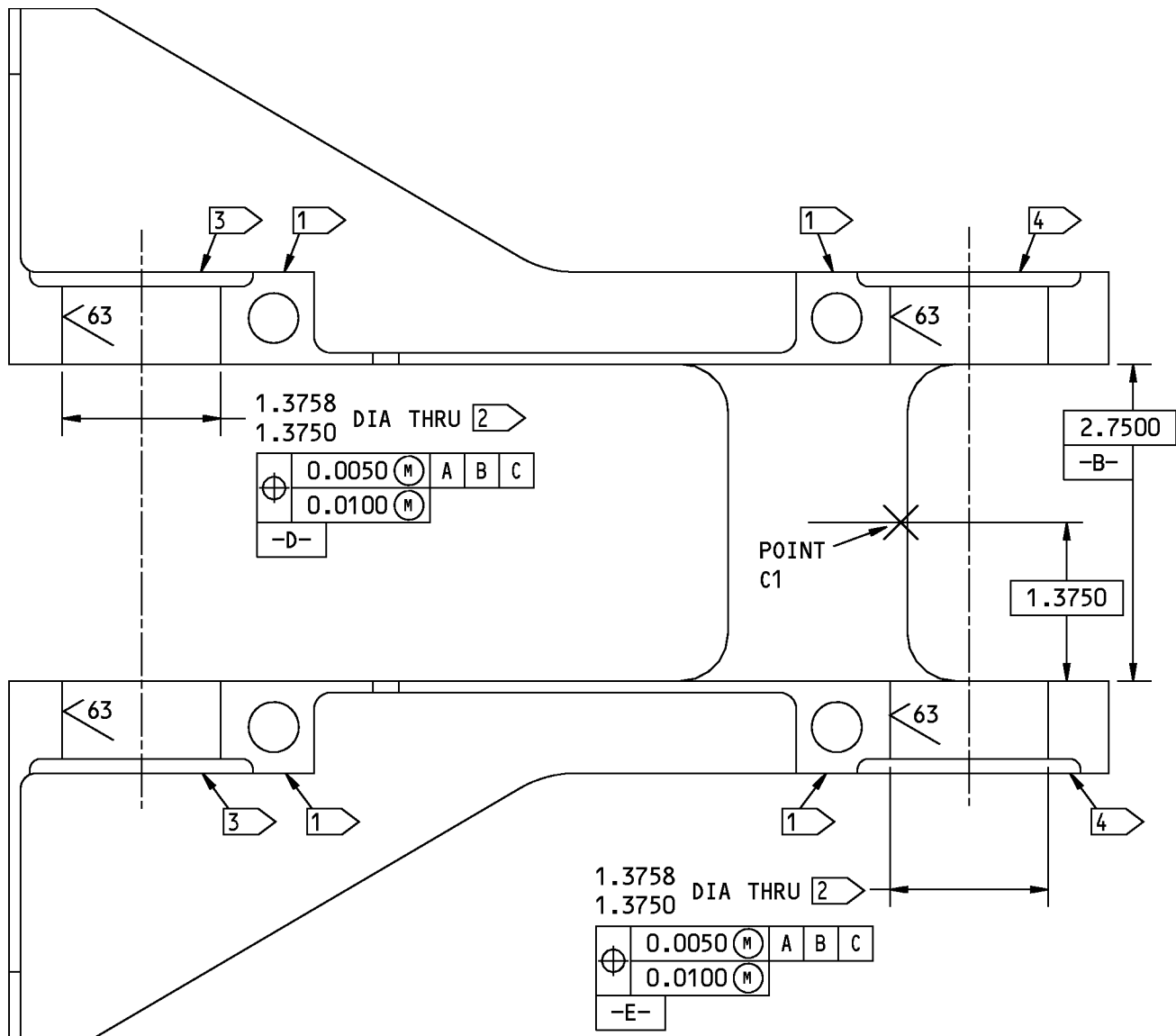
113A3343-3,-203 SHOWN
 113A3343-4,-204 OPPOSITE

113A3343-3,-4,-203,-204 Rib Repair
 Figure 601 (Sheet 1 of 2)

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REPAIR 6-2
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COMPONENT MAINTENANCE MANUAL



A-A

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 6

ALL DIMENSIONS ARE IN INCHES

1 ANODIZE THIS SURFACE

2 NO PRIMER ON THIS SURFACE

3 SPOTFACE 1.9380-1.9880 DIA
FILLET 0.0930-0.1200 R
DEPTH 0.1215-0.1315

⊕ 0.0050 (M) D

4 SPOTFACE 1.9380-1.9880 DIA
FILLET 0.0930-0.1200 R
DEPTH 0.1215-0.1315

⊕ 0.0050 (M) E

113A3343-3,-4,-203,-204 Rib Repair
Figure 601 (Sheet 2 of 2)

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REPAIR 6-2

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COMPONENT MAINTENANCE MANUAL

ASSEMBLY

1. General

- A. This procedure has the data necessary to assemble the main flap assembly (1, 4).
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 for item numbers.

2. Assembly

A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00247	Sealant - Pressure And Environmental - Chromate Type	BMS 5-95
A01076	Adhesive - Synthetic Rubber	BAC5010, Type 93 (BMS5-95, Class B)
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I
C00528	Compound - Corrosion Preventive, Petroleum Hot Application (Soft Film)	MIL-C-11796, Class III

B. References

Reference	Title
SOPM 20-50-01	BOLT AND NUT INSTALLATION
SOPM 20-60-02	FINISHING MATERIALS
SOPM 20-60-04	MISCELLANEOUS MATERIALS

C. Procedure

NOTE: For bolt and nut installation, refer to SOPM 20-50-01. For finishing materials, refer to SOPM 20-60-02. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Use standard industry procedures to assemble this component.
- (2) Use standard industry procedures and the steps shown below to assemble this component.
- (3) Install the track (334, 337, 838, 840) on the main flap assembly (1, 4).
 - (a) Apply primer, C00259 to all areas of the holes where the bolts (271, 725) will be installed. Wait for the primer, C00259 to dry before you do the next step.
 - (b) Apply compound, C00528 to all areas of the holes where the bolts (271, 725) will be installed. Do the next step immediately.
 - (c) Install the track (334, 337, 838, 840) on the main flap assembly (1, 4) with bolts (271, 725).
 - (d) Torque bolts (271, 725) 28-32 pound-inches.
- (4) Install the rib (550, 553) on the main flap assembly (1C, 4B).

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ASSEMBLY

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- (a) Apply primer, C00259 to all areas of the holes where the bolts (361) will be installed. Wait for the primer, C00259 to dry before you do the next step.
- (b) Apply compound, C00528 to all areas of the holes where the bolts (361) will be installed. Do the next step immediately.
- (c) Install the rib (550, 553) on the main flap assembly (1, 4) with bolts (361).
- (5) Install the rib assemblies (IPL Figure 2: 271, 277, 283, 289) into the main flap assembly (1,4).
 - (a) Finish shims (IPL Figure 2: 295, 298, 301, 304, 307, 310, 313, 316, 319, 322, 325, 328) per BAC5300.
 - (b) To prevent rotation, bond shim (IPL Figure 2: 301, 304, 307, 310, 313, 328) to rib assembly (IPL Figure 2: 271, 277, 283, 289) using adhesive, A01076.
 - 1) Fay seal both sides of shim (IPL Figure 2: 295, 298, 301, 304, 307, 310, 313, 316, 319, 322, 325, 328) with sealant, A00247 per BAC5000.
 - (c) Apply compound, C00528 to top surface of rib (IPL Figure 2: 271, 277, 283, 289). Apply sufficient compound, C00528 (thicker than adjacent shim gage) to completely fill cavity between cove panel and top surface of rib assembly (IPL Figure 2: 271, 277, 283, 289).
 - (d) Install the rib assemblies (IPL Figure 2: 271, 277, 283, 289) into the main flap assembly (1, 4) using bolts (IPL Figure 2: 169, 172, 184, 187, 196, 214, 217, 226, 229, 232, 238, 244, 247, 253, 256, 259, 262).

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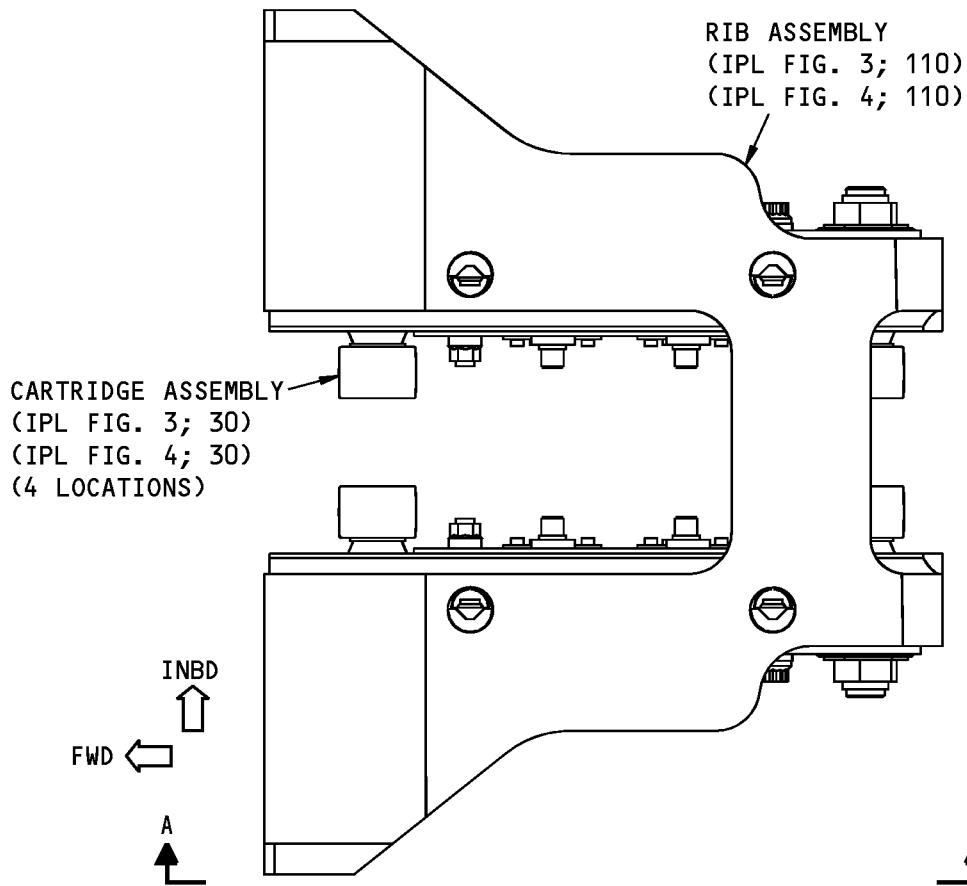
ASSEMBLY

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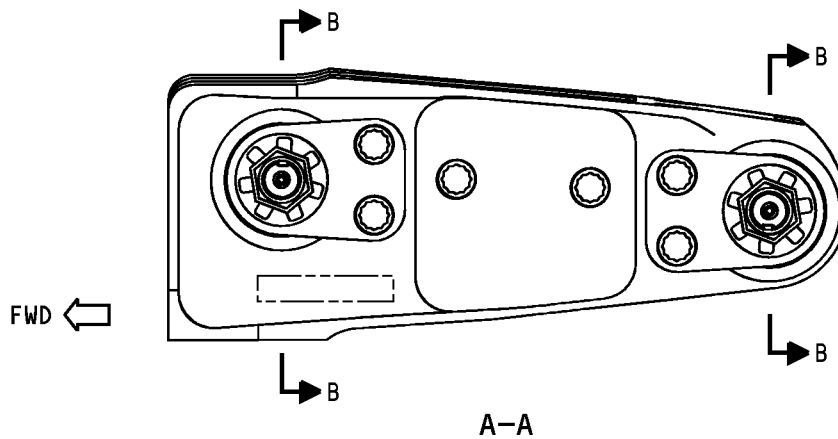
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COMPONENT MAINTENANCE MANUAL

FITS AND CLEARANCES

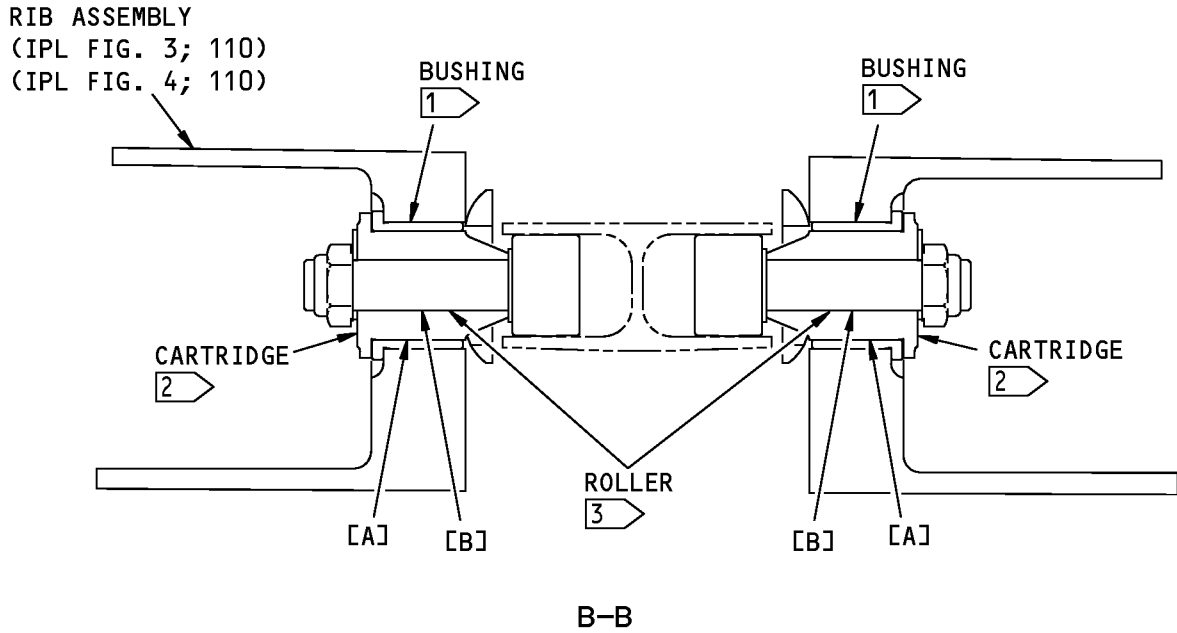


113A3310-1; 113A3320-1,-201 SHOWN
 113A3310-2; 113A3320-2,-202 OPPOSITE



113A3310-1,-2; 113A3320-1,-2 Fits and Clearances
 Figure 801 (Sheet 1 of 2)

COMPONENT MAINTENANCE MANUAL



REF LETTER	REF IPL MATING ITEM NO.	DESIGN DIMENSION*				SERVICE WEAR LIMIT*		
		DIMENSION		ASSEMBLY CLEARANCE		DIMENSION		MAXIMUM CLEARANCE
		MIN	MAX	MIN	MAX	MIN	MAX	
[A]	ID 1 OD 2	0.8120 0.8110	0.8128 0.8116	0.0004	0.0018	0.8095	0.8138	0.0040
[B]	ID 2 OD 3	0.3750 0.3735	0.3756 0.3750	0.0000	0.0021	0.3720	0.3771	0.0050

* ALL DIMENSIONS ARE IN INCHES

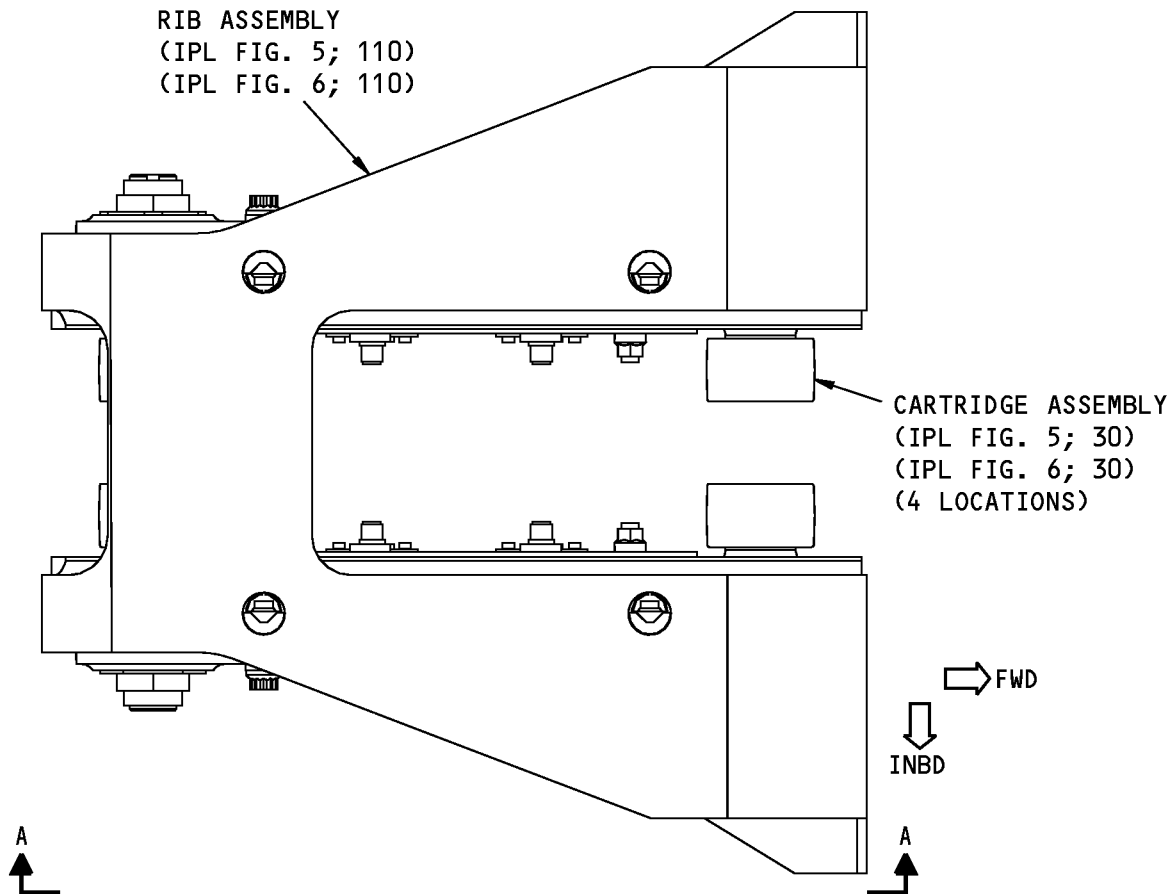
1 BUSHING: (IPL FIG. 3; 120)
(IPL FIG. 4; 120)

2 CARTRIDGE: (IPL FIG. 3; 50)
(IPL FIG. 4; 50)

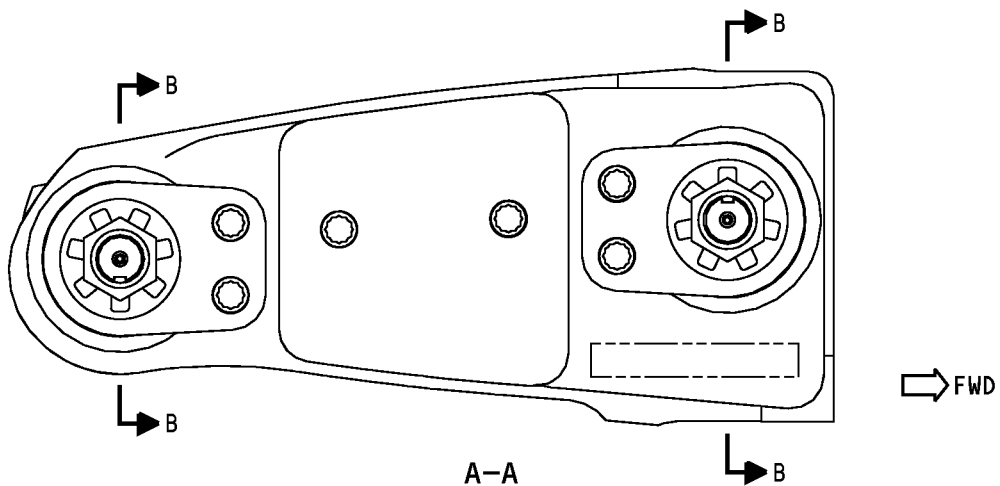
3 ROLLER: (IPL FIG. 3; 45)
(IPL FIG. 4; 45)

113A3310-1,-2; 113A3320-1,-2 Fits and Clearances
Figure 801 (Sheet 2 of 2)

COMPONENT MAINTENANCE MANUAL

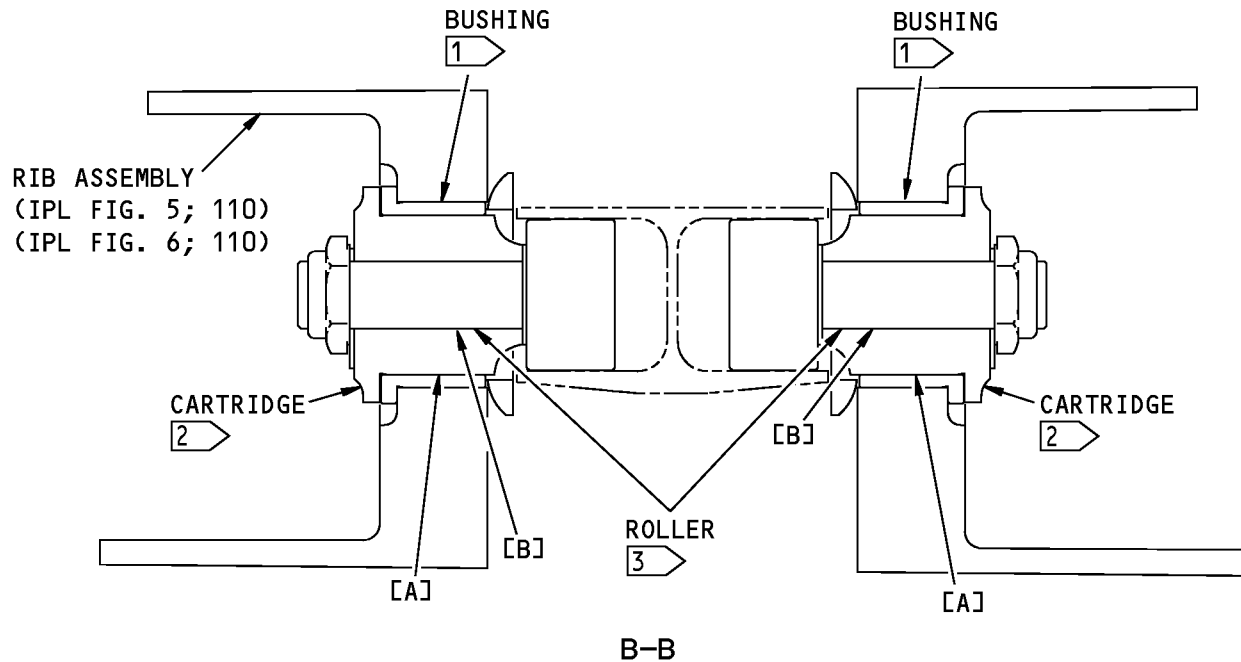


113A3330-1,-201; 113A3340-1,-3,-201 SHOWN
113A3330-2,-202; 113A3340-2,-4,-202 OPPOSITE



113A3330-1,-2; 113A3340-1,-2 Fits and Clearances
Figure 802 (Sheet 1 of 2)

COMPONENT MAINTENANCE MANUAL



REF LETTER	REF IPL	DESIGN DIMENSION*				SERVICE WEAR LIMIT*		
	MATING ITEM NO.	DIMENSION		ASSEMBLY CLEARANCE		DIMENSION		MAXIMUM CLEARANCE
		MIN	MAX	MIN	MAX	MIN	MAX	
[A]	ID 1	1.1870	1.1878	0.0005	0.0023	1.1840	1.1893	0.0050
	OD 2	1.1855	1.1865					
[B]	ID 2	0.5000	0.5008	0.0000	0.0023	0.4970	0.5023	0.0050
	OD 3	0.4985	0.5000					

* ALL DIMENSIONS ARE IN INCHES

1 BUSHING: (IPL FIG. 5; 120)
(IPL FIG. 6; 120)

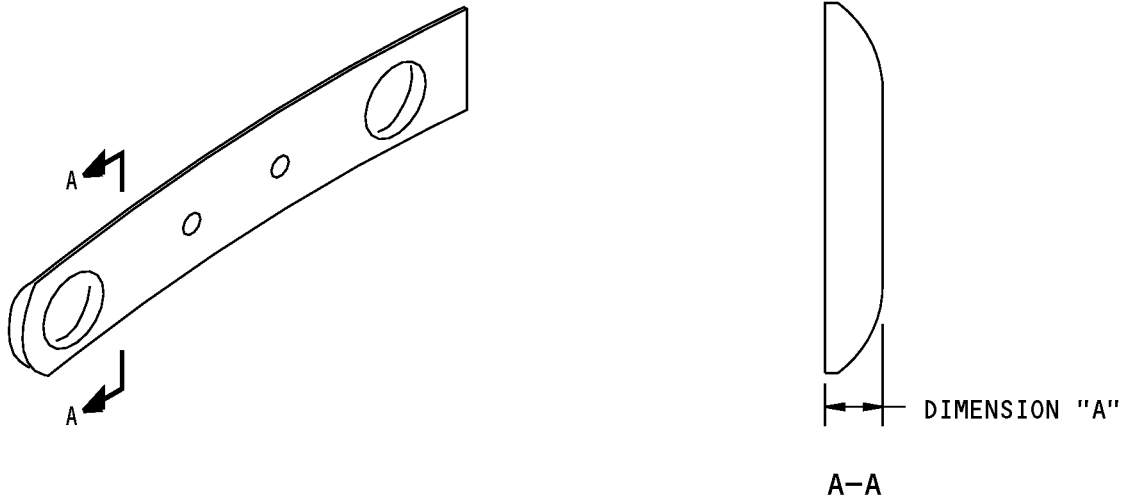
2 CARTRIDGE: (IPL FIG. 5; 50)
(IPL FIG. 6; 50)

3 ROLLER: (IPL FIG. 5; 45)
(IPL FIG. 6; 45)

113A3330-1,-2; 113A3340-1,-2 Fits and Clearances
Figure 802 (Sheet 2 of 2)



COMPONENT MAINTENANCE MANUAL



PART NUMBER 113A3337 (ITEM NUMBER)		DESIGN DIMENSION "A"		SERVICE WEAR LIMIT
SHOWN	OPPOSITE	MIN	MAX	MIN
-1 (IPL FIG 3; 100)	-2 (IPL FIG 3; 105)	0.1900	0.2100	0.1400
-5 (IPL FIG 4; 100)	-4 (IPL FIG 4; 105)	0.1900	0.2100	0.1400
-7 (IPL FIG 5; 100)	-8 (IPL FIG 5; 105)	0.1800	0.2000	0.1300
-11 (IPL FIG 6; 100)	-10 (IPL FIG 6; 105)	0.1250	0.1450	0.0750

ALL DIMENSIONS ARE IN INCHES

113A3337-1,-2,-4,-5,-7,-8,-10,-11 Fits and Clearances
Figure 803

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FITS AND CLEARANCES

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COMPONENT MAINTENANCE MANUAL

SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

(NOT APPLICABLE)

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SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

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COMPONENT MAINTENANCE MANUAL

ILLUSTRATED PARTS LIST

1. Introduction

- A. The Illustrated Parts List (IPL) contains an illustration and a list of component parts you can repair or replace. The Illustrated Parts Catalog (IPC) shows how to use the Boeing part number system.
- B. This shows how parts are related: The relation of each item to its next higher assembly (NHA) is shown in the NOMENCLATURE column. Use the indenture system that follows:

1	2	3	4	5	6	7
.	Assembly					
.	Attaching parts for assembly					
.	.	Detail parts for assembly				
.	.	Subassembly				
.	.	Attaching parts for subassembly				
.	.	.	Detail parts for subassembly			
.	.	.	Sub-subassembly			
.	.	.	Attaching parts for subassembly			
.	.	.	.	Details parts for sub-subassembly		
						Detail Installation Parts (Included only if installation parts may be sent to the shop as part of assembly)

- C. Each top assembly is given one use code letter (A, B, C, etc.) in the USAGE CODE column. All subsequent component parts in the list can have one or more of the use code letters to show effectivity to top assemblies. A component part without a use code applies to all top assemblies.
- D. An alphabetical letter is added after the item number for optional parts, parts changed by a Service Bulletin, configuration differences (except left-handed and right-handed parts), last engineering releases, and parts added between item numbers in a sequence. The alphabetical letter will not be shown on the illustration for equivalent parts of the same part number.
- E. Color-coded parts are identified with a single digit alpha following the dash number or with "SP" suffix. If the "SP" suffix is used, it represents consolidation of all color codes applicable for a given usage which are not separately listed. Orders for color-coded parts should include the registry number of the airplane for which the parts are ordered.
- F. If a part number is 15 characters long but will not fit in the part number column, the part number will be displayed with a "~" at the end of the line and will be continued on the next line. The "~" denotes that the part number continues on the next line.
- G. Parts changed by a Service Bulletin are shown by PRE SB XXXX and POST SB XXXX added to the NOMENCLATURE column.
- (1) When a new top assembly is added by a Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the top assembly level only. The configuration differences at the detail part level are shown by use code letters.
- (2) When the top assembly part number is not changed by the Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the detail level.
- H. Interchangeable Parts

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ILLUSTRATED PARTS LIST

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Optional (OPT)	The part is optional to and interchangeable with other parts that have the same item number.
Replaces, Replaced by and not interchangeable with (REPLACES, REPLACED BY AND NOT INTCHG/W)	The part replaces and is not interchangeable with the initial part.
Replaces, Replaced by (REPLACES, REPLACED BY)	The part replaces and is interchangeable with, or is an alternative to, the initial part.

VENDOR CODES

Code	Name
06710	LAMSON AND SESSIONS CO THE VALLEY-TODECO 12975 BRADLEY AVENUE SYLMAR, CALIFORNIA 91342-3830 FORMERLY VALLEY BOLT CORP VB0097 IN NORTH HOLLYWOOD, CA
06725	AIR INDUSTRIES CORPORATION 12570 KNOTT STREET GARDEN GROVE, CALIFORNIA 92641-3932 FORMERLY AIR INDUSTRIES OF CALIF IN GARDENA, CALIF.
06950	SCREWCORP VSI AEROSPACE PRODUCTS DIV FAIRCHILD IND DIV 13001 EAST TEMPLE AVENUE PO BOX 730 CITY OF INDUSTRY, CALIFORNIA 91746-1417 FORMERLY VB0096 AND VSI CORP SCREWCORP DIV FORMERLY IN CULVER CITY, CALIFORNIA SCREW CORP SEE V.S.I. CORP SCREWCORP DIVISION
0PTK6	SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV 5195 W 4700 SALT LAKE CITY, UTAH 94118 SEE V56878 SPS TECHNOLOGIES INC
11815	CHERRY AEROSPACE FASTENERS DIV OF TEXTRON 1224 EAST WARNER AVENUE PO BOX 2157 SANTA ANA, CALIFORNIA 92707-0157 FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS TOWNSEND DIV OF TEXTRON INC V71087

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COMPONENT MAINTENANCE MANUAL

Code	Name
15653	ALCOA GLOBAL FASTENERS INC DIV KAYNAR PRODUCTS 800 S STATE COLLEGE BLVD FULLERTON, CALIFORNIA 92831-3001 FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH FORMERLY FAIRCHILD FASTENERS KAYNAR DIV
17446	HUCK INTL INC AEROSPACE FASTENER DIV 900 WATSON CENTER ROAD CARSON, CALIFORNIA 90745-4201 FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL
27238	BRISTOL INDUSTRIES 630 EAST LAMBERT ROAD PO BOX 630 BREA, CALIFORNIA 92621-4119
52825	HOFFMAN CAMERA CORP 19 GRAND AVENUE FARMINGTON, NEW YORK 11735-6315
52828	REPUBLIC FASTENER MFG CORP 1300 RANCHO CONEJO BLVD NEWBURY PARK, CALIFORNIA 91320-1405 FORMERLY IN SYLMAR, CALIFORNIA
56878	SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV 301 HIGHLAND AVE JENKINTOWN, PENNSYLVANIA 19046 FORMERLY STANDARD PRESSED STEEL FORMERLY IN SALT LAKE, UTAH
5M902	ALCOA GLOBAL FASTENERS INC, DIV OF VOI-SHAN PRODUCTS 3000 W LOMITA BLVD TORRANCE, CALIFORNIA 90505-5103 FORMERLY FAIRCHILD INC INC FAIRCHILD AEROSPACE FASTENERS DIV

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ILLUSTRATED PARTS LIST

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COMPONENT MAINTENANCE MANUAL

Code	Name
60119	MONADNOCK CO THE 18301 ARENTH AVENUE ROWLAND HEIGHTS, CALIFORNIA 91748-1288 FORMERLY UNITED CARR FASTENER CORP VB0051 VB0056 VB0076 FORMERLY TRW ELECTRONIC COMPONENTS CINCH-MONADNOCK DIV FORMERLY CINCH-MONADNOCK DIV OF TRW INC V76530 FORMERLY IN CITY OF INDUSTRY, CALIFORNIA
60380	TORRINGTON CO BEARINGS DIV SUBSIDIARY OF INGERSOLL-RAND CORP 59 FIELD STREET PO BOX 1008 TORRINGTON, CONNECTICUT 06790-1008 FORMERLY TORRINGTON BEARING COMPANY
60516	WEST COAST AEROSPACE INC 812 MIRAFLORES STREET SAN PEDRO, CALIFORNIA 90731-1439
60980	MEGGITT-OREGON INC DBA MEGGITT SILICONE PROD DIV MSP 2010 LAFAYETTE AVE P.O. BOX 887 MCMINNVILLE, OREGON 97128 FORMERLY ELASTOMERIC SILICON PRODUCTS
62554	SIMMONDS MECAERO FASTENERS INC 1734 SEQUOIA AVENUE ORANGE, CALIFORNIA 92668
72960	Replaced: [V72960] EISEMANN CORP SEE V31435 by Code: Name and Address below 31435: LUCAS AEROSPACE POWER EQUIPMENT CORP 777 LENA DR AURORA, OHIO 44202-8025
72962	HARVARD INDUSTRIES INC 3 WERNER WAY SUITE 210 LEBANON, NEW JERSEY 08833 FORMERLY ESNA V7A079 FORMERLY ELASTIC STOP NUT IN UNION, NJ
73197	HI-SHEAR TECHNOLOGY CORP 2600 SKYPARK DRIVE TORRANCE, CALIFORNIA 90509

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COMPONENT MAINTENANCE MANUAL

Code	Name
80539	SPS TECHNOLOGIES INC DIV AERPSOACE - SANTA ANA 2701 SOUTH HARBOR BOULEVARD SANTA ANA, CALIFORNIA 92704-5803 FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539 AND STANDARD PRESSED STEEL WESTERN DIV V17279
85495	Replaced: [V85495] BRILES MFG CO SEE V97928 OMARK INDUSTRIES OMARK INDUSTRIES SEE PRECISION FASTENING PRECISION FASTENING SUB OF OMARK IND INC SEE DEUTSCH FASTENER CORP V08524 Replaced: [V08524] DEUTSCH FASTENER CORP SEE CODE V97928 Replaced: [V97928] HUCK INTL SEE V17446 HUCK INTL by Code: Name and Address below 17446: HUCK INTL INC AEROSPACE FASTENER DIV 900 WATSON CENTER ROAD CARSON, CALIFORNIA 90745-4201 FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL
92215	FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV 3010 W LOMITA BLVD TORRANCE, CALIFORNIA 90505-5102 FORMERLY VOI-SHAN IN CULVER CITY, CALIF
92555	LEE COMPANY 2 PETTIPAUG ROAD PO BOX 424 WESTBROOK, CONNECTICUT 06498-1543
92563	MCGILL MFG CO INC BEARINGS DIV 909 LAFAYETTE STREET VALPARAISO, INDIANA 46383-4210
97393	SHUR-LOK CORPORATION 2541 WHITE ROAD PO BOX 19584 IRVINE, CALIFORNIA 92623-9584 FORMERLY SHUR LOK CORP VB0060 FORMERLY IN SANTA ANA, CALIFORNIA 92714
97928	Replaced: [V97928] SEE V17446 HUCK INTL by Code: Name and Address below 17446: HUCK INTL INC AEROSPACE FASTENER DIV 900 WATSON CENTER ROAD CARSON, CALIFORNIA 90745-4201 FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL

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**COMPONENT MAINTENANCE MANUAL**

Code	Name
9N513	VOI SHAN/CHATSWORTH DIV OF VSI CORP SUB OF FAIRCHILD IND CHATSWORTH, CALIFORNIA 91311-5013 COMPANY NO LONGER WISHES TO BE CONSIDERED FOR FED CONTRCTG
K1406	DUNLOP LTD PRECISION RUBBER DIV ASHBY ROAD SHEPSHED LOUGHBOROUGH LEICS LE12 9EQ ENGLAND
U1901	BESTOBEL AVIATION PART MEGGITT COMPOSITES 127/135 FARNHAM ROAD SLOUGH BERKS SLI 4UY UNITED KINGDOM FORMERLY MEGGITT AEROSP COMPTNS BESTOBELL PROD FORMERLY VK8319

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
10-60754-1056		1	542A	1
10-60754-1163		1	538	1
10-60754-1164		1	541	1
101LH9031-5		1	73A	8
101LH90315		1	73A	8
102A9212-4		1	175	8
		2	846	6
102A9213-2-3		1	160	5
		1	235	1
		1	292	2
		1	391	2
		1	392	4
		1	393	4
		1	442	1
		1	463	3
		1	484	1
		1	485	8
		1	508	9
		1	509	4
		1	510	5
		1	617	22
		1	635	25
		1	656	25
		1	677	9
		1	770	7
		1	806	2
		1	918	235
		2	58	2
		2	205	12
		2	400	18
		2	496	25
		2	689	12
		3	80	2
		4	80	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		5	80	2
		6	80	2
102A9213-2-4		1	392A	4
		1	393A	4
102A9213-3-3		1	163	5
		1	295	6
		1	394	14
		1	442A	1
		1	463A	3
		1	485A	8
		1	509A	4
		1	510A	5
		1	791	6
		1	820	1
		1	915	78
		2	397	58
		2	487	32
		2	677	9
		2	840	6
102A9213-3-4		1	393B	4
		1	930	3
		1	931	1
		1	931A	1
		2	13	2
		2	13A	2
		2	837	2
102A9213-3-5		2	852	4
102A9213-4-3		1	166	5
		1	232	1
		1	927	131
		2	493	32
		2	695	10
		2	849	10
102A9213-4-4		1	392B	4
102A9213-5-3		1	169	8

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	397	16
		1	876	9
		1	924	135
		2	490	6
102A9219-3-4		1	930	3
		2	13	2
		2	837	2
102A9219-4-4		1	392B	4
102F9201M3		1	388A	1
		1	921A	40
102F9209M3		1	873	2
102F9216-2-3		1	439	1
		1	460	3
		1	487	3
		1	505	6
		1	506	2
		1	507	4
		1	614	2
		1	653	1
		1	674	2
		1	933	1
102F9216-3-3		1	439A	1
		1	460A	3
		1	481	1
		1	487A	3
		1	506A	2
		1	507A	4
		1	818	1
102F9216-4-3		1	229	2
		1	481A	1
102F9216-5-3		1	400	2
102LH9031-5		1	73	8
102LH90315		1	73	8
102LH9075-6		3	35	1
		4	35	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
109LH9074-8		5	35	1
		6	35	1
113A3100-10		1	4D	RF
		2	4D	RF
113A3100-11		1	1F	RF
		2	1F	RF
113A3100-12		1	4E	RF
		2	4E	RF
113A3100-13		1	1G	RF
		2	1G	RF
113A3100-14		1	4F	RF
		2	4F	RF
113A3100-15		1	1H	RF
		2	1H	RF
113A3100-16		1	4G	RF
		2	4G	RF
113A3100-17		1	1J	RF
		2	1J	RF
113A3100-18		1	4H	RF
		2	4H	RF
113A3100-19		1	1K	RF
		2	1K	RF
113A3100-20		1	4J	RF
		2	4J	RF
113A3100-201		1	1M	RF
		2	1M	RF
113A3100-202		1	4L	RF
		2	4L	RF
113A3100-203		1	1P	RF
		2	1P	RF
113A3100-204		1	4N	RF
		2	4N	RF
113A3100-21		1	1L	RF
		2	1L	RF
113A3100-22		1	4K	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	4K	RF
113A3100-23		1	23	4
113A3100-25		1	1N	RF
		2	1N	RF
113A3100-26		1	4M	RF
		2	4M	RF
113A3100-5		1	1C	RF
		2	1C	RF
113A3100-6		1	4B	RF
		2	4B	RF
113A3100-7		1	1D	RF
		2	1D	RF
113A3100-8		1	4C	RF
		2	4C	RF
113A3100-9		1	1E	RF
		2	1E	RF
113A3101-1		1	85	1
113A3101-2		1	88	1
113A3101-3		1	106	1
113A3101-4		1	109	1
113A3102-1		2	382	1
113A3102-2		2	385	1
113A3102-201		2	382B	1
113A3102-202		2	385B	1
113A3102-3		2	382A	1
113A3102-4		2	385A	1
113A3103-1		2	376	1
113A3103-2		2	379	1
113A3103-201		2	376B	1
113A3103-202		2	379B	1
113A3103-3		2	376A	1
113A3103-4		2	379A	1
113A3104-1		1	79	1
113A3104-2		1	82	1
113A3104-3		1	100	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
113A3104-4		1	103	1
113A3135-1		1	40	1
113A3135-201		1	40A	1
113A3135-203		1	43A	1
113A3135-205		1	49A	1
113A3135-207		1	52A	1
113A3135-3		1	43	1
113A3135-5		1	49	1
113A3135-7		1	52	1
113A3150-1		1	975	1
113A3150-15		1	975A	1
113A3150-16		1	978A	1
113A3150-17		1	981A	1
113A3150-18		1	984A	1
113A3150-2		1	978	1
113A3150-3		1	981	1
113A3150-4		1	984	1
113A3171-1		1	208	1
113A3171-10		1	668	1
113A3171-11		1	776	1
113A3171-12		1	779	1
113A3171-14		1	686	1
113A3171-15		1	782	1
113A3171-16		1	785	1
113A3171-17		1	496	1
113A3171-18		1	499	1
113A3171-19		1	472	1
113A3171-2		1	211	1
113A3171-20		1	475	1
113A3171-21		1	430	1
113A3171-22		1	433	1
113A3171-23		1	451	1
113A3171-24		1	454	1
113A3171-27		1	220	1
113A3171-28		1	223	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
113A3171-29		1	811	1
113A3171-3		1	319	1
113A3171-30		1	813	1
113A3171-31		1	644	1
113A3171-32		1	647	1
113A3171-33		1	823	1
113A3171-34		1	826	1
113A3171-35		1	620	1
113A3171-36		1	623	1
113A3171-37		1	638	1
113A3171-38		1	641	1
113A3171-39		1	680	1
113A3171-4		1	322	1
113A3171-40		1	683	1
113A3171-41		1	659	1
113A3171-42		1	662	1
113A3171-43		1	466	1
113A3171-44		1	469	1
113A3171-45		1	794	1
113A3171-46		1	797	1
113A3171-47		1	511	1
113A3171-48		1	514	1
113A3171-49		1	490	1
113A3171-5		1	605	1
113A3171-50		1	493	1
113A3171-51		1	445	1
113A3171-52		1	448	1
113A3171-55		1	238	1
113A3171-56		1	241	1
113A3171-57		1	800	1
113A3171-58		1	809	1
113A3171-59		1	316	1
113A3171-6		1	608	1
113A3171-61		1	498	1
113A3171-62		1	501	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
113A3171-63		1	513	1
113A3171-64		1	516	1
113A3171-65		1	497	1
113A3171-66		1	500	1
113A3171-67		1	512	1
113A3171-68		1	515	1
113A3171-69		1	472A	1
113A3171-7		1	626	1
113A3171-70		1	475A	1
113A3171-71		1	430A	1
113A3171-72		1	433A	1
113A3171-73		1	451A	1
113A3171-74		1	454A	1
113A3171-75		1	316A	1
113A3171-77		1	498A	1
113A3171-78		1	501A	1
113A3171-79		1	497A	1
113A3171-8		1	629	1
113A3171-80		1	500A	1
113A3171-9		1	665	1
113A3172-1		1	214	1
113A3172-10		1	704	1
113A3172-11		1	828	1
113A3172-15		1	830	1
113A3172-16		1	833	1
113A3172-17		1	529	1
113A3172-18		1	532	1
113A3172-19		1	523	1
113A3172-2		1	217	1
113A3172-20		1	526	1
113A3172-21		1	517	1
113A3172-22		1	520	1
113A3172-23		1	544	1
113A3172-24		1	547	1
113A3172-27		1	535	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
113A3172-28		1	836	2
113A3172-3		1	325	1
113A3172-5		1	689	1
113A3172-6		1	692	1
113A3172-7		1	695	1
113A3172-8		1	698	1
113A3172-9		1	701	1
113A3173-1		1	951	1
113A3173-2		1	954	1
113A3173-3		1	957	1
113A3173-4		1	960	1
113A3173-5		1	963	1
113A3173-6		1	966	1
113A3173-7		1	963A	1
113A3173-8		1	966A	1
113A3174-1		2	97	1
113A3174-10		2	130	1
113A3174-11		2	133	1
113A3174-12		2	136	1
113A3174-13		2	139	1
113A3174-14		2	142	1
113A3174-15		2	145	1
113A3174-16		2	148	1
113A3174-17		2	151	1
113A3174-18		2	154	1
113A3174-19		2	157	1
113A3174-2		2	100	1
113A3174-20		2	160	1
113A3174-21		2	163	1
113A3174-22		2	166	1
113A3174-23		2	115	1
113A3174-24		2	118	1
113A3174-3		2	103	1
113A3174-4		2	106	1
113A3174-5		2	109	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
113A3174-6		2	112	1
113A3174-7		2	121	1
113A3174-8		2	124	1
113A3174-9		2	127	1
113A3221-1		1	550	1
		1	550A	1
113A3221-2		1	553	1
		1	553A	1
113A3221-201		1	550C	1
113A3221-202		1	553C	1
113A3221-3		1	550B	1
113A3221-4		1	553B	1
113A3222-1		1	556	1
113A3222-2		1	559	1
113A3222-201		1	556A	1
113A3222-202		1	559A	1
113A3241-1		1	244	1
113A3241-2		1	247	1
113A3243-1		1	250	1
113A3243-2		1	253	1
113A3310-1		2	271	1
		3	1A	RF
113A3310-2		2	274	1
		3	5	RF
113A3311-1		2	780	1
113A3311-2		2	783	1
113A3312-1		2	774	1
113A3312-2		2	777	1
113A3312-3		2	774A	1
113A3312-4		2	777A	1
113A3313-1		3	110	1
113A3313-2		3	115	1
113A3313-3		3	125	1
113A3313-4		3	130	1
113A3315-1		1	193	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
113A3315-10		2	364	1
113A3315-11		1	112	1
113A3315-12		2	85A	21
113A3315-13		1	196	1
113A3315-14		1	199	1
113A3315-15		1	424	1
113A3315-16		1	412	1
113A3315-17		1	415	1
113A3315-18		1	421	1
113A3315-2		1	118	1
113A3315-4		1	58	1
113A3315-5		1	55	1
113A3315-6		1	121	1
113A3315-7		1	115	1
113A3315-8		2	361	2
113A3315-9		2	367	1
113A3320-1		2	277	1
		4	1A	RF
113A3320-2		2	280	1
		4	5	RF
113A3320-201		2	277A	1
		4	1B	RF
113A3320-202		2	280A	1
		4	5A	RF
113A3321-1		2	792	1
113A3321-2		2	795	1
113A3322-1		2	786	1
113A3322-2		2	789	1
113A3323-1		4	110	1
113A3323-2		4	115	1
113A3323-201		4	110A	1
113A3323-202		4	115A	1
113A3323-203		4	125A	1
113A3323-204		4	130A	1
113A3323-3		4	125	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
113A3323-4		4	130	1
113A3325-1		3	65	1
113A3325-2		3	70	1
113A3325-3		4	65	1
113A3325-4		4	70	1
113A3325-5		5	65	1
113A3325-6		5	70	1
113A3325-7		6	65	1
113A3325-8		6	70	1
113A3326-1		3	30	4
		4	30	4
113A3326-2		5	30	4
		6	30	4
113A3326-3		3	50	1
		4	50	1
113A3326-4		5	50	1
		6	50	1
113A3327-1		3	120	4
		4	120	4
113A3327-5		1	46	1
113A3327-6		5	120	4
		6	120	4
113A3327-7		3	40	1
		4	40	1
113A3327-8		5	40	1
		6	40	1
113A3330-1		2	283	1
		5	1A	RF
113A3330-2		2	286	1
		5	5	RF
113A3330-201		2	283A	1
		5	1B	RF
113A3330-202		2	286A	1
		5	5A	RF
113A3331-1		2	804	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
113A3331-2		2	807	1
113A3332-1		2	798	1
113A3332-2		2	801	1
113A3333-1		5	110	1
113A3333-2		5	115	1
113A3333-201		5	110A	1
113A3333-202		5	115A	1
113A3333-203		5	125A	1
113A3333-204		5	130A	1
113A3333-3		5	125	1
113A3333-4		5	130	1
113A3337-1		3	100	1
113A3337-10		6	105	1
113A3337-11		6	100	1
113A3337-12		6	95	1
113A3337-2		3	105	1
113A3337-3		3	95	1
113A3337-4		4	105	1
113A3337-5		4	100	1
113A3337-6		4	95	1
113A3337-7		5	100	1
113A3337-8		5	105	1
113A3337-9		5	95	1
113A3340-1		2	289	1
		6	1A	RF
113A3340-2		2	292	1
		6	5	RF
113A3340-201		2	289B	1
		6	1C	RF
113A3340-202		2	292B	1
		6	5B	RF
113A3340-3		2	289A	1
		6	1B	RF
113A3340-4		2	292A	1
		6	5A	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
113A3341-1		2	816	1
113A3341-2		2	819	1
113A3342-1		2	810	1
113A3342-2		2	813	1
113A3343-1		6	110	1
113A3343-2		6	115	1
113A3343-201		6	110A	1
113A3343-202		6	115A	1
113A3343-203		6	125A	1
113A3343-204		6	130A	1
113A3343-3		6	125	1
113A3343-4		6	130	1
113A3345-1		2	623	1
113A3345-2		2	626	1
113A3346-1		2	598	1
113A3346-2		2	602	1
113A3346-3		2	598A	1
113A3346-4		2	602A	1
113A3347-1		2	605	1
113A3347-2		2	608	1
113A3347-3		2	605A	1
113A3347-4		2	608A	1
113A3348-1		2	611	1
113A3348-2		2	614	1
113A3348-3		2	611A	1
113A3348-4		2	614A	1
113A3349-1		2	617	1
113A3349-2		2	620	1
113A3349-3		2	617A	1
113A3349-4		2	620A	1
113A3351-1		2	629	1
113A3351-2		2	632	1
113A3351-3		2	629A	1
113A3351-4		2	632A	1
113A3352-1		2	635	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
113A3352-2		2	638	1
113A3352-3		2	635A	1
113A3352-4		2	638A	1
113A3353-1		2	641	1
113A3353-2		2	644	1
113A3353-3		2	641A	1
113A3353-4		2	644A	1
113A3354-1		2	647	1
113A3354-2		2	650	1
113A3354-3		2	647A	1
113A3354-4		2	650A	1
113A3355-1		2	653	1
113A3355-2		2	656	1
113A3355-3		2	653A	1
113A3355-4		2	656A	1
113A3357-1		2	659	1
113A3357-2		2	662	1
113A3357-3		2	659A	1
113A3357-4		2	662A	1
113A3358-1		2	665	1
113A3358-2		2	668	1
113A3358-3		2	665A	1
113A3358-4		2	668A	1
113A3361-1		1	843	1
113A3361-2		1	846	1
113A3361-201		1	843A	1
113A3361-202		1	846A	1
113A3362-1		1	838	1
		1	838A	1
113A3362-2		1	840	1
		1	840A	1
113A3362-201		1	838C	1
113A3362-202		1	840C	1
113A3362-3		1	838B	1
113A3362-4		1	840B	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
113A3371-1		2	900	1
113A3371-2		2	903	1
113A3381-1		2	906	1
113A3381-2		2	909	1
113A3391-1		1	340	1
113A3391-2		1	343	1
113A3391-201		1	340A	1
113A3391-202		1	343A	1
113A3392-1		1	334	1
		1	334A	1
113A3392-2		1	337	1
		1	337A	1
113A3392-201		1	334C	1
113A3392-202		1	337C	1
113A3392-3		1	334B	1
113A3392-4		1	337B	1
113A3413-1		1	987	1
113A3413-10		1	991L	1
113A3413-11		1	992	1
113A3413-12		1	992L	1
113A3413-13		1	993	1
113A3413-14		1	993L	1
113A3413-2		1	987L	1
113A3413-3		1	988	1
113A3413-4		1	988L	1
113A3413-5		1	989	1
113A3413-6		1	989L	1
113A3413-7		1	990	1
113A3413-8		1	990L	1
113A3413-9		1	991	1
113A3431-1		2	448	1
113A3431-10		2	475	1
113A3431-2		2	451	1
113A3431-3		2	454	1
113A3431-4		2	457	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
113A3431-5		2	460	1
113A3431-6		2	463	1
113A3431-7		2	466	1
113A3431-8		2	469	1
113A3431-9		2	472	1
113A3434-1		2	924	1
113A3434-2		2	927	1
113A3434-3		2	930	1
113A3434-4		2	933	1
113A3434-5		2	936	1
113A3434-6		2	939	1
113A3511-1		1	898	1
113A3511-2		1	900	1
113A3511-3		1	898A	1
113A3511-4		1	900A	1
113A3511-5		1	898B	1
113A3511-6		1	900B	1
113A3513-1		1	891	1
113A3513-2		1	893	1
113A3600-1		1	328	1
113A3600-2		1	331	1
60B00178-667		3	45	1
		4	45	1
60B00178-669		5	45	1
		6	45	1
66014-6		1	280	1
		1	749	1
		2	181	8
67832A5		1	73A	8
67832A524		1	73A	8
67832CD5		1	73	8
67832CD524		1	73	8
69235-820CM		5	35	1
		6	35	1
70188-5U		1	27	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
70191-5U		1	26	1
8065-02RET		3	25	8
		4	25	8
		5	25	8
		6	25	8
922009-5		1	27	1
922010-5		1	26	1
942009-5		1	27	1
942010-5		1	26	1
94263-1032		3	20	8
		4	20	8
		5	20	8
		6	20	8
95A10420-1163		1	538A	1
95A10420-1164		1	541A	1
97E064		3	35	1
		4	35	1
ARM5554		1	542A	1
BA202564		1	538	1
BA202565		1	541	1
BACB30LE5K13		1	64	4
BACB30LE5K14		1	61	4
		1	64A	4
BACB30LE5K15		1	61A	4
BACB30MR3AH4		4	10B	8
BACB30MR3AH6		4	55B	4
		5	10C	8
		5	55B	4
		6	10C	8
		6	55C	4
BACB30MR3HK4		3	10	8
		4	10	8
		4	10A	8
		6	55	4
BACB30MR3HK5		6	10	8

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY		
BACB30MR3HK6		3	55	4		
		4	55	4		
		4	55A	4		
		5	10A	8		
		5	10B	8		
		5	55	4		
		5	55A	4		
		6	10A	8		
		6	10B	8		
		6	55A	4		
		6	55B	4		
		BACB30NM4K3		1	142	4
		BACB30NN4K4		1	139	4
				1	361	8
BACB30NN4K6		1	361A	8		
BACB30NX8K13		1	67A	4		
BACB30NX8K8		1	67	4		
BACB30NY12K8		1	7	4		
		2	331	4		
BACB30NZ6K5		1	259	1		
		1	719	1		
BACB30NZ6K6		2	172	6		
BACB30NZ6K7		2	169	8		
BACB30NZ6K8		2	28	2		
		2	175	2		
BACB30VF3K2		1	262A	2		
BACB30VF3K4		1	124	3		
		1	271	6		
		1	349	14		
		1	602	86		
		1	725	14		
		1	903	305		
		2	52	2		
		2	388	76		
		2	912	4		

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30VF3K5		1	133	8
BACB30VF3K7		1	728	4
		2	196	10
BACB30VF3K8		2	199	2
BACB30VF4K7		1	722	2
		1	909	4
		2	7	2
		2	391	4
		2	822	8
BACB30VF5K11		2	825	4
BACB30VT10K10		2	346	2
BACB30VT10K4		1	32	2
BACB30VT10K6		1	13	2
		1	13A	2
		2	337	4
BACB30VT10K7		1	16	2
		1	16A	2
		1	33	2
BACB30VT10K9		1	24	1
		2	343	2
BACB30VT6K11		2	262	2
BACB30VT6K13		2	253	2
BACB30VT6K2		2	526	16
		2	726	5
BACB30VT6K3		1	181	1
		1	298	1
		2	61	2
		2	532	17
		2	723	3
BACB30VT6K4		1	178	5
		1	403	8
		2	64	2
		2	412	4
		2	523	21
		2	720	8

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30VT6K5		1	184	1
		1	301	2
		1	406	1
		2	67	5
		2	418	16
		2	529	13
		2	858	20
BACB30VT6K6		2	70	10
		2	256	4
		2	415	4
		2	535	11
		2	729	2
		2	861	2
BACB30VT6K7		2	76	5
		2	247	4
		2	538	1
		2	855	4
BACB30VT6K8		2	73	2
		2	259	4
BACB30VT6K9		2	250	2
BACB30VT8K10		2	241	2
		2	352	4
		2	864	2
BACB30VT8K11		2	229	8
BACB30VT8K12		2	238	4
BACB30VT8K13		2	244	2
BACB30VT8K4		1	34	4
BACB30VT8K5		2	226	2
		2	544	2
		2	732	2
BACB30VT8K6		1	37	4
		2	406	6
		2	541	2
BACB30VT8K7		2	235	2
		2	349	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY		
BACB30VT8K8		2	547	1		
		2	870	2		
		2	232	4		
		2	409	2		
		2	867	2		
BACB30VU6K		1	942	77		
BACB30VU6K3		1	265	1		
		1	358	1		
		1	713	1		
		2	34	18		
		2	508	11		
		2	705	10		
		3	85	2		
		6	85	3		
		BACB30VU6K4		2	43	12
				2	514	15
2	714			12		
4	85			2		
5	85			2		
BACB30VU6K5		1	136	2		
		1	268	2		
		1	352	3		
		1	716	1		
		1	853	1		
		2	40	8		
		2	505	43		
		2	708	17		
BACB30VU6K6		1	355	1		
		1	710	4		
		2	37	2		
		2	217	9		
		2	511	28		
		2	711	6		
		BACB30VU6K7		2	214	15
2	702			13		

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30VU8K7		1	850	1
BACB30XD3K2		1	262	2
		1	262B	2
BACB30XD3K4		1	725A	14
		2	184	4
BACB30XD3K5		1	130	2
		2	16	10
		2	187	4
BACB30XD3K6		2	19	10
BACB30XD3K7		1	127	30
		1	256	2
		1	346	65
		1	707	11
		1	848	13
		1	906	320
		2	478	113
		2	671	58
		2	828	18
BACB30YP6K		1	942A	77
BACB30YP6K3		1	265A	1
		1	358A	1
		1	713A	1
		2	34A	18
		2	508A	11
		2	705A	10
BACB30YP6K4		2	43A	12
		2	514A	15
		2	714A	12
BACB30YP6K5		1	136A	2
		1	268A	2
		1	352A	3
		1	716A	1
		1	853A	1
		2	40A	8
		2	505A	43

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30YP6K6		2	708A	17
		1	355A	1
		1	710A	4
		2	37A	2
		2	217A	9
		2	511A	28
		2	711A	6
		2	214A	15
BACB30YP6K7		2	702A	13
BACB30YP8K7		1	850A	1
BACC30AB12S		2	334	4
BACC30AG12		1	10	4
BACC30AG6		2	31	2
		2	178	8
BACC30BH8		1	76	4
BACC30BL10		1	38	4
		2	355	4
BACC30BL6		1	154	2
		1	187	7
		1	283	3
		1	304	3
		1	379	5
		1	409	9
		1	746	6
		1	866	1
		1	944	77
		2	46	24
		2	79	26
		2	220	21
		2	268	18
		2	424	24
		2	520	97
	2	550	79	
	2	717	58	
	2	735	18	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACC30BL8		2	873	26
		1	39	8
		1	863	1
		2	265	24
		2	358	8
		2	421	8
		2	553	5
		2	738	2
		2	876	6
		BACC30BQ6		2
2	223			3
BACC30BS10S		1	29	1
		2	340	4
BACC30BU10PW		1	22	4
		1	22A	4
		1	22B	4
BACC30M6		1	280	1
		1	749	1
		2	181	8
BACF3H06JM006HG		1	886A	1
BACF3H06JM006M6		1	886	1
BACF3T02C08-04B		1	307A	2
BACF3T02C5-10B		1	939	1
BACN10HC3		3	20	8
		4	20	8
		5	20	8
		6	20	8
BACN10HR5C		1	73A	8
BACN10HR5CD		1	73	8
BACN10JC6CM		3	35	1
		4	35	1
BACN10JC8CM		5	35	1
		6	35	1
BACN10JN3CD		1	388A	1
		1	921A	40

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACN10KE3B2CD		1	160	5
		1	235	1
		1	292	2
		1	391	2
		1	392	4
		1	393	4
		1	442	1
		1	463	3
		1	484	1
		1	485	8
		1	508	9
		1	509	4
		1	510	5
		1	617	22
		1	635	25
		1	656	25
		1	677	9
		1	770	7
		1	806	2
		1	918	235
		2	58	2
		2	205	12
		2	400	18
		2	496	25
		2	689	12
		3	80	2
		4	80	2
	5	80	2	
	6	80	2	
BACN10KE3B3CD		1	163	5
		1	295	6
		1	394	14
		1	442A	1
		1	463A	3
		1	485A	8

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	509A	4
		1	510A	5
		1	791	6
		1	820	1
		1	915	78
		2	397	58
		2	487	32
		2	677	9
		2	840	6
BACN10KE3B4CD		1	166	5
		1	232	1
		1	927	131
		2	493	32
		2	695	10
		2	849	10
BACN10KE3B5CD		1	169	8
		1	397	16
		1	876	9
		1	924	135
		2	490	6
BACN10KE3E2CD		1	439	1
		1	460	3
		1	487	3
		1	505	6
		1	506	2
		1	507	4
		1	614	2
		1	653	1
		1	674	2
		1	933	1
BACN10KE3E3CD		1	439A	1
		1	460A	3
		1	481	1
		1	487A	3
		1	506A	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	507A	4
		1	818	1
BACN10KE3E4CD		1	229	2
		1	481A	1
BACN10KE3E5CD		1	400	2
BACN10KE4ACD		1	175	8
		2	846	6
BACN10KE4B1CD		1	175A	8
		2	846A	6
BACN10KE4B2CD		1	392A	4
		1	393A	4
BACN10KE4B3CD		1	393B	4
		1	930	3
		1	931	1
		1	931A	1
		2	13	2
		2	13A	2
		2	837	2
BACN10KE4B4CD		1	392B	4
BACN10KE4DCD		1	931B	1
BACN10KE5B3CD		2	852	4
BACN10KH3CD		1	873	2
BACN10YF31CD		1	388	1
		1	921	40
		2	686	7
BACN10YF32CD		1	385	3
		1	758	1
		2	502	4
		2	698	2
		2	921	4
BACN10YF33CD		1	764	2
		1	870	2
		2	484	13
		2	680	10
		2	843	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACN10YF34CD		1	172	6
		1	289	2
		2	499	1
		2	692	5
BACN10YF35CD		1	761	8
		1	936	5
		2	683	3
BACN10YF43CD		2	13B	2
BACN10YF44CD		2	403	4
BACN10YF46CD		1	767	2
BACN10YR3CD		1	151	10
		1	376	5
		1	752	1
		2	25	20
		2	193	8
BACN10YR5CM		1	30	4
BACN10ZV3		3	90	2
		4	90	2
		5	90	2
		6	90	3
		1	160A	5
BACN11G3A2CD		1	292B	1
		1	391A	2
		1	484A	1
		1	617A	22
		1	635A	25
		1	656A	25
		1	677A	9
		1	770A	7
		1	806A	2
		1	918A	235
		2	58A	2
		2	205A	12
		2	400A	18
		2	496A	25

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACN11G3A3CD		2	689A	12
		1	163A	5
		1	295A	6
		1	394A	6
		1	915A	78
BACN11G3A4CD		1	166A	5
		1	927A	131
BACN11G3A5CD		1	169A	16
		1	397A	13
		1	876A	9
		1	924A	135
BACP20AX15A		1	94	1
BACP20AX15AP		1	97	1
BACR10V3R		3	25	8
		4	25	8
		5	25	8
		6	25	8
		1	157	74
BACR15BA3AD		1	226	8
		1	286	20
		1	382	92
		1	436	4
		1	457	12
		1	478	26
		1	502	30
		1	503	12
		1	504	18
		1	611	48
		1	632	50
		1	650	52
		1	671	22
		1	755	40
		1	788	12
1	803	4		
1	816	4		

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	868	26
		1	912	999
		2	10	4
		2	55	4
		2	202	24
		2	394	160
		2	481	226
		2	674	116
		2	831	52
		2	918	8
		3	75	4
		4	75	4
		5	75	4
		6	75	4
BACR15BA4AD		2	834	8
BACR15BA6D		1	274	18
		1	734	9
		1	948	4
		1	969	86
BACR15FT6AD		2	427	10
BACR15GF6D		1	145	14
		1	277	12
		1	367	22
		1	737	15
		1	856	11
		1	896	45
		1	945	11
		1	986	14
		2	517	14
		2	915	21
BACS40R008C008F		1	205	1
BACS40R008C010F		2	577	10
		2	759	4
BACS40R008C012F		1	889	1
		2	580	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACS40R008C018F		2	310	4
BACS40R008C020F		2	307	4
BACS40R008C021F		1	313	1
BACS40R008C024F		2	313	4
BACS40R008C035F		2	586	1
BACS40R009C010F		1	310	1
		2	589	6
BACS40R009C013F		1	883	1
BACS40R009C035F		2	592	1
BACS40R010C010F		2	88	5
		2	595	1
		2	756	4
BACS40R010C011F		2	91	2
		2	556	18
		2	762	2
BACS40R010C012F		1	202	1
		1	880	1
		2	94	2
		2	562	5
		2	741	4
BACS40R010C013F		1	878	1
		2	565	1
BACS40R010C016F		2	301	6
BACS40R010C017F		2	304	2
BACS40R010C020F		1	773	4
BACS40R010C023F		1	190	1
		2	82	1
BACS40R010C026F		2	298	4
		2	894	1
BACS40R010C027F		2	295	4
BACS40R010C028F		1	418	2
		2	768	1
		2	897	1
BACS40R010C029F		2	373	1
		2	885	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACS40R010C035F		2	583	1
BACS40R010C039F		2	568	1
BACS40R010C040F		2	439	1
BACS40R010C050F		2	771	1
BACS40R011C011F		2	765	2
BACS40R011C012F		2	325	6
		2	559	3
		2	747	8
BACS40R011C028F		2	430	2
BACS40R011C030F		2	370	1
BACS40R011C032F		2	882	1
BACS40R011C039F		2	571	1
BACS40R011E032F		1	427A	1
BACS40R012C012F		2	753	4
BACS40R012C013F		2	328	2
		2	574	1
		2	744	2
BACS40R012C014F		2	750	2
BACS40R012C032F		2	888	1
BACS40R013C029F		2	891	1
BACS40R013C030F		2	879	2
BACS40R013C032F		2	433	1
BACS40R016C030F		2	316	2
BACS40R016C032F		2	322	4
BACS40R017C030F		2	319	2
BACS40R019C016F		2	436	1
BACS40R020C021F		2	442	1
BACS40R022C022F		2	445	1
BACW10BP3ACU		3	15	8
		4	15	8
		5	15	8
		6	15	8
BACW10BP3CD		3	60	4
		4	60	4
		5	60	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		6	60	4
BACW10BP3DP		2	22	20
		2	190	8
BACW10BP5CD		1	69	8
BACW10BP5DP		1	70	8
BACW10BP5PTU		1	19	4
BACW10CA5CCU		1	26	1
BACW10CA5CVU		1	27	1
BACW10P359CC		1	743	1
BH00303CM5		1	73	8
		1	73	8
BH00304-5		1	73A	8
BH003045		1	73A	8
BMN10HRC5		1	73A	8
BMN10HRCWD3-5		1	73	8
BMN4122C1D2-8		5	35	1
		5	35	1
		6	35	1
		6	35	1
BMN5024C5		1	73A	8
BMN5024CWD35		1	73	8
BRFM20C3D		1	388A	1
		1	921A	40
BRFR120C3-2D		1	439	1
		1	460	3
		1	487	3
		1	505	6
		1	506	2
		1	507	4
		1	614	2
		1	653	1
		1	674	2
		1	933	1
BRFR120C3-3D		1	439A	1
		1	460A	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	481	1
		1	487A	3
		1	506A	2
		1	507A	4
		1	818	1
BRFR120C3-4D		1	229	2
		1	481A	1
BRFR120C3-5D		1	400	2
BRFR220C3-2D		1	160	5
		1	235	1
		1	292	2
		1	391	2
		1	392	4
		1	393	4
		1	442	1
		1	463	3
		1	484	1
		1	485	8
		1	508	9
		1	509	4
		1	510	5
		1	617	22
		1	635	25
		1	656	25
		1	677	9
		1	770	7
		1	806	2
		1	918	235
		2	58	2
		2	205	12
		2	400	18
		2	496	25
		2	689	12
		3	80	2
		4	80	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BRFR220C3-3D		5	80	2
		6	80	2
		1	163	5
		1	295	6
		1	394	14
		1	442A	1
		1	463A	3
		1	485A	8
		1	509A	4
		1	510A	5
		1	791	6
		1	820	1
		1	915	78
		2	397	58
		2	487	32
BRFR220C3-4D		2	677	9
		2	840	6
		1	166	5
		1	232	1
		1	927	131
BRFR220C3-5D		2	493	32
		2	695	10
		2	849	10
		1	169	8
BRFR220C4-10		1	397	16
		1	876	9
		1	924	135
		2	490	6
BRFR220C4-2D		1	175	8
		2	846	6
BRFR220C4-3D		1	392A	4
		1	393A	4
BRFR220C4-3D		1	393B	4
		1	931	1
		1	931A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	13A	2
BRFR220C4-4D		1	392B	4
BRFR220C5-3D		2	852	4
BRH10C6M		3	35	1
		4	35	1
CC67515		3	45	1
		4	45	1
CC67860		5	45	1
		6	45	1
CF2974		3	45	1
		4	45	1
CF2976		5	45	1
		6	45	1
CR59075		1	73A	8
CR60305		1	73	8
F51747-3-2CD		1	160	5
		1	235	1
		1	292	2
		1	391	2
		1	392	4
		1	393	4
		1	442	1
		1	463	3
		1	484	1
		1	485	8
		1	508	9
		1	509	4
		1	510	5
		1	617	22
		1	635	25
		1	656	25
		1	677	9
		1	770	7
		1	806	2
		1	918	235

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
F51747-3-3CD		2	58	2
		2	205	12
		2	400	18
		2	496	25
		2	689	12
		3	80	2
		4	80	2
		5	80	2
		6	80	2
		1	163	5
		1	295	6
		1	394	14
		1	442A	1
		1	463A	3
		1	485A	8
		1	509A	4
		1	510A	5
		1	791	6
		1	820	1
	F51747-3-4CD		1	915
		2	397	58
		2	487	32
		2	677	9
		2	840	6
		1	166	5
		1	232	1
		1	927	131
F51747-3-5CD		2	493	32
		2	695	10
		2	849	10
		1	169	8
		1	397	16
		1	876	9
	1	924	135	
	2	490	6	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
F51747-4-1CD		1	175	8
		2	846	6
F51747-4-2CD		1	392A	4
		1	393A	4
F51747-4-3CD		1	393B	4
		1	930	3
		1	931	1
		1	931A	1
		2	13	2
		2	13A	2
		2	837	2
F51747-4-4CD		1	392B	4
F51747-5-3CD		2	852	4
F51751-3-2CD		1	439	1
		1	460	3
		1	487	3
		1	505	6
		1	506	2
		1	507	4
		1	614	2
		1	653	1
		1	674	2
		1	933	1
F51751-3-3CD		1	439A	1
		1	460A	3
		1	481	1
		1	487A	3
		1	506A	2
		1	507A	4
		1	818	1
F51751-3-4CD		1	229	2
		1	481A	1
F51751-3-5CD		1	400	2
F51753-4CD		1	931B	1
FS1651-3		1	873	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
H01-6BAC		3	35	1
		4	35	1
H01-8BAC		5	35	1
		6	35	1
H51560-5		1	73	8
H52732-3CD		1	151	10
		1	376	5
		1	752	1
		2	25	20
		2	193	8
H52732-5CM		1	30	4
H97-5		1	73A	8
H975		1	73A	8
HL1012AZ8-13		1	67A	4
		1	67A	4
		1	67A	4
		1	67A	4
		1	67A	4
		1	67A	4
		1	67A	4
		1	67A	4
		1	67A	4
		1	67A	4
HL1012AZ8-8		1	67	4
		1	67	4
		1	67	4
		1	67	4
		1	67	4
		1	67	4
		1	67	4
		1	67	4
HL1087-8		1	76	4
		1	76	4
		1	76	4
		1	76	4
HL12VAZ8-13		1	67A	4
		1	67A	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL12VAZ8-8		1	67A	4
		1	67A	4
		1	67	4
		1	67	4
		1	67	4
		1	67	4
HL13V12K8		1	7	4
HL13VAZ12-8		2	331	4
		1	7	4
		1	7	4
		1	7	4
		1	7	4
		1	7	4
		2	331	4
		2	331	4
		2	331	4
		2	331	4
		2	331	4
		1	259	1
		1	259	1
		1	259	1
1	259	1		
HL523AZ6-5		1	259	1
		1	259	1
		1	259	1
		1	259	1
		1	259	1
		1	259	1
		1	259	1
		1	259	1
		1	259	1
		1	259	1
		1	719	1
		1	719	1
		1	719	1
		1	719	1
HL523AZ6-6		1	719	1
		2	172	6
		2	172	6
		2	172	6
		2	172	6
		2	172	6

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY		
HL523AZ6-7		2	172	6		
		2	172	6		
		2	172	6		
		2	172	6		
		2	169	8		
		2	169	8		
		2	169	8		
		2	169	8		
		2	169	8		
		2	169	8		
		2	169	8		
		2	169	8		
		HL523AZ6-8		2	28	2
				2	28	2
2	28			2		
2	28			2		
2	28			2		
2	28			2		
2	28			2		
2	28			2		
2	28			2		
2	28			2		
2	175			2		
2	175			2		
2	175			2		
2	175			2		
HL79-6		1	280	1		
		1	280	1		
		1	280	1		
		1	280	1		
		1	749	1		
		1	749	1		
		1	749	1		
		1	749	1		
		2	181	8		
		2	181	8		

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	181	8
		2	181	8
HL82-12APBW		1	10	4
		1	10	4
		1	10	4
HL82-6APBW		2	31	2
		2	31	2
		2	31	2
		2	31	2
		2	178	8
		2	178	8
		2	178	8
		2	178	8
HL97DU12		2	334	4
		2	334	4
		2	334	4
HST1076DU10AWU		1	22	4
		1	22A	4
		1	22B	4
HST1094DU10		1	29	1
		2	340	4
HST10AG10-10		2	346	2
		2	346	2
		2	346	2
		2	346	2
HST10AG10-4		1	32	2
		1	32	2
		1	32	2
		1	32	2
HST10AG10-6		1	13	2
		1	13	2
		1	13	2
		1	13	2
		1	13A	2
		1	13A	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST10AG10-7		1	13A	2
		1	13A	2
		2	337	4
		2	337	4
		2	337	4
		2	337	4
		1	16	2
		1	16	2
		1	16	2
		1	16	2
		1	16A	2
		1	16A	2
		1	16A	2
		1	16A	2
HST10AG10-9		1	33	2
		1	33	2
		1	33	2
		1	33	2
		1	33	2
		1	24	1
		1	24	1
		1	24	1
HST10AG6-11		2	24	1
		2	343	2
		2	343	2
		2	343	2
		2	343	2
HST10AG6-13		2	262	2
		2	262	2
		2	262	2
		2	262	2
HST10AG6-2		2	253	2
		2	253	2
		2	253	2
		2	253	2
HST10AG6-2		2	526	16

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST10AG6-3		2	526	16
		2	526	16
		2	526	16
		2	726	5
		2	726	5
		2	726	5
		2	726	5
		1	181	1
		1	181	1
		1	181	1
		1	181	1
		1	298	1
		1	298	1
		1	298	1
		1	298	1
		2	61	2
		2	61	2
		2	61	2
		2	61	2
	HST10AG6-4		2	532
		2	532	17
		2	532	17
		2	532	17
		2	723	3
		2	723	3
		2	723	3
		2	723	3
		1	178	5
		1	178	5
		1	178	5
		1	178	5
	1	403	8	
	1	403	8	
	1	403	8	
	1	403	8	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST10AG6-5		2	64	2
		2	64	2
		2	64	2
		2	64	2
		2	412	4
		2	412	4
		2	412	4
		2	412	4
		2	523	21
		2	523	21
		2	523	21
		2	523	21
		2	720	8
		2	720	8
		2	720	8
		2	720	8
		1	184	1
		1	184	1
		1	184	1
		1	184	1
		1	301	2
		1	301	2
		1	301	2
		1	301	2
		1	406	1
		1	406	1
		1	406	1
		1	406	1
		2	67	5
		2	67	5
		2	67	5
		2	67	5
		2	418	16
	2	418	16	
	2	418	16	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST10AG6-6		2	418	16
		2	529	13
		2	529	13
		2	529	13
		2	529	13
		2	858	20
		2	858	20
		2	858	20
		2	858	20
		2	70	10
		2	70	10
		2	70	10
		2	70	10
		2	256	4
		2	256	4
		2	256	4
		2	256	4
		2	415	4
		2	415	4
		2	415	4
		2	415	4
		2	535	11
		2	535	11
		2	535	11
		2	535	11
		2	729	2
	2	729	2	
	2	729	2	
	2	729	2	
	2	861	2	
	2	861	2	
	2	861	2	
	2	861	2	
HST10AG6-7		2	76	5
		2	76	5

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST10AG6-8		2	76	5
		2	76	5
		2	247	4
		2	247	4
		2	247	4
		2	247	4
		2	538	1
		2	538	1
		2	538	1
		2	538	1
		2	855	4
		2	855	4
		2	855	4
		2	855	4
		2	73	2
	HST10AG6-9		2	73
		2	73	2
		2	73	2
		2	73	2
HST10AG8-10		2	259	4
		2	259	4
		2	259	4
		2	259	4
		2	250	2
		2	250	2
		2	250	2
		2	250	2
	2	241	2	
	2	241	2	
	2	241	2	
	2	241	2	
	2	352	4	
	2	352	4	
	2	352	4	
	2	352	4	
	2	864	2	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST10AG8-11		2	864	2
		2	864	2
		2	864	2
		2	229	8
		2	229	8
		2	229	8
HST10AG8-12		2	229	8
		2	238	4
		2	238	4
		2	238	4
HST10AG8-13		2	238	4
		2	244	2
		2	244	2
		2	244	2
HST10AG8-4		2	244	2
		1	34	4
		1	34	4
		1	34	4
HST10AG8-5		1	34	4
		2	226	2
		2	226	2
		2	226	2
		2	226	2
		2	544	2
		2	544	2
		2	544	2
		2	544	2
		2	732	2
		2	732	2
		2	732	2
HST10AG8-6		2	732	2
		1	37	4
		1	37	4
		1	37	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST10AG8-7		2	406	6
		2	406	6
		2	406	6
		2	406	6
		2	541	2
		2	541	2
		2	541	2
		2	541	2
		2	235	2
		2	235	2
		2	235	2
		2	235	2
		2	349	4
		2	349	4
		2	349	4
		2	349	4
		2	547	1
		2	547	1
		2	547	1
	HST10AG8-8		2	547
		2	870	2
		2	870	2
		2	870	2
		2	870	2
		2	232	4
		2	232	4
		2	232	4
		2	232	4
		2	409	2
		2	409	2
		2	409	2
		2	409	2
	2	867	2	
	2	867	2	
	2	867	2	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY	
HST11AG6-3		2	867	2	
		1	265	1	
		1	265	1	
		1	265	1	
		1	265	1	
		1	358	1	
		1	358	1	
		1	358	1	
		1	358	1	
		1	713	1	
		1	713	1	
		1	713	1	
		1	713	1	
		2	34	18	
		2	34	18	
		2	34	18	
		2	34	18	
		2	508	11	
		2	508	11	
		2	508	11	
		2	508	11	
		2	705	10	
		2	705	10	
		2	705	10	
		2	705	10	
	HST11AG6-4		3	85	2
			3	85	2
		3	85	2	
		3	85	2	
		6	85	3	
		6	85	3	
		6	85	3	
	2	43	12		
	2	43	12		

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST11AG6-5		2	43	12
		2	43	12
		2	514	15
		2	514	15
		2	514	15
		2	514	15
		2	714	12
		2	714	12
		2	714	12
		2	714	12
		4	85	2
		4	85	2
		4	85	2
		4	85	2
		5	85	2
		5	85	2
		5	85	2
		5	85	2
		1	136	2
		1	136	2
		1	136	2
		1	136	2
		1	268	2
		1	268	2
		1	268	2
		1	268	2
		1	352	3
		1	352	3
		1	352	3
		1	352	3
	1	716	1	
	1	716	1	
	1	716	1	
	1	716	1	
	1	853	1	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST11AG6-6		1	853	1
		1	853	1
		1	853	1
		2	40	8
		2	40	8
		2	40	8
		2	40	8
		2	505	43
		2	505	43
		2	505	43
		2	505	43
		2	708	17
		2	708	17
		2	708	17
		2	708	17
		1	355	1
		1	355	1
		1	355	1
		1	355	1
		1	710	4
		1	710	4
		1	710	4
		1	710	4
		2	37	2
		2	37	2
		2	37	2
		2	37	2
		2	217	9
		2	217	9
		2	217	9
		2	217	9
		2	511	28
	2	511	28	
	2	511	28	
	2	511	28	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST11AG6-7		2	711	6
		2	711	6
		2	711	6
		2	711	6
		2	214	15
		2	214	15
		2	214	15
		2	214	15
		2	702	13
		2	702	13
		2	702	13
		2	702	13
	HST11AG8-7		1	850
		1	850	1
		1	850	1
		1	850	1
HST79-10		1	38	4
		1	38	4
		1	38	4
		2	355	4
		2	355	4
		2	355	4
HST79-6		1	154	2
		1	154	2
		1	154	2
		1	187	7
		1	187	7
		1	187	7
		1	283	3
		1	283	3
		1	283	3
		1	304	3
		1	304	3
		1	304	3
		1	379	5

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	379	5
		1	379	5
		1	409	9
		1	409	9
		1	409	9
		1	746	6
		1	746	6
		1	746	6
		1	866	1
		1	866	1
		1	866	1
		1	944	77
		1	944	77
		1	944	77
		2	46	24
		2	46	24
		2	46	24
		2	79	26
		2	79	26
		2	79	26
		2	220	21
		2	220	21
		2	220	21
		2	268	18
		2	268	18
		2	268	18
		2	424	24
		2	424	24
		2	424	24
		2	520	97
		2	520	97
		2	520	97
		2	550	79
		2	550	79
		2	550	79

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST79-8		2	717	58
		2	717	58
		2	717	58
		2	735	18
		2	735	18
		2	735	18
		2	873	26
		2	873	26
		2	873	26
		1	39	8
		1	39	8
		1	39	8
		1	863	1
		1	863	1
		1	863	1
		2	265	24
		2	265	24
		2	265	24
		2	358	8
		2	358	8
		2	358	8
		2	421	8
		2	421	8
		2	421	8
		2	553	5
		2	553	5
		2	553	5
		2	738	2
		2	738	2
		2	738	2
	2	876	6	
	2	876	6	
	2	876	6	
HST79CY10		1	38	4
		2	355	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HST79CY6		1	154	2
		1	187	7
		1	283	3
		1	304	3
		1	379	5
		1	409	9
		1	746	6
		1	866	1
		1	944	77
		2	46	24
		2	79	26
		2	220	21
		2	268	18
		2	424	24
		2	520	97
		2	550	79
		2	717	58
		2	735	18
		2	873	26
	HST79CY8		1	39
		1	863	1
		2	265	24
		2	358	8
		2	421	8
		2	553	5
		2	738	2
HST826AW		2	876	6
		2	49	16
		2	49	16
		2	49	16
		2	223	3
		2	223	3
HST82CY6APBW		2	223	3
		2	49	16
		2	49	16

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	223	3
		2	223	3
K29646-5NF		1	27	1
K29913-5NF		1	26	1
L801-12K8		1	7	4
		1	7	4
		2	331	4
		2	331	4
L802-8K13		1	67A	4
L802-8K8		1	67	4
L804-6K5		1	259	1
		1	719	1
L804-6K6		2	172	6
L804-6K7		2	169	8
L804-6K8		2	28	2
		2	175	2
LH8065-02		3	20	8
		4	20	8
		5	20	8
		6	20	8
MF51594-3-2BAC		1	385	3
		1	758	1
		2	502	4
		2	698	2
		2	921	4
MF51594-3-3BAC		1	764	2
		1	870	2
		2	484	13
		2	680	10
		2	843	2
MF51594-3-4BAC		1	172	6
		1	289	2
		2	499	1
		2	692	5
MF51594-3-5BAC		1	761	8

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	936	5
		2	683	3
MF51594-4-3BAC		2	13B	2
MF51594-4-4BAC		2	403	4
MF51594-4-6BAC		1	767	2
MF51637-3		1	388A	1
		1	921A	40
MF53050-3CD		1	388A	1
		1	921A	40
MS15001-3		1	91	1
MS27253C1		2	942	1
MS27253F2		2	942A	1
NAS1149D0332J		1	148	10
		1	373	5
NAS1149D0363H		1	370	3
		1	740	1
NAS1195C3KH		1	858	4
NAS1195C3KM		1	860	2
NAS1399MW6A		1	364	1
		1	731	1
		1	972	5
NAS1399MW6A3		1	972B	5
NAS1399MW6A4		1	364B	1
		1	731B	1
NAS1399MW6AB3		1	972A	5
NAS1399MW6AB4		1	364A	1
		1	731A	1
NS202487-02		1	388A	1
		1	921A	40
NS202493-02-2		1	160	5
		1	235	1
		1	292	2
		1	391	2
		1	392	4
		1	393	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
NS202493-02-3		1	442	1
		1	463	3
		1	484	1
		1	485	8
		1	508	9
		1	509	4
		1	510	5
		1	617	22
		1	635	25
		1	656	25
		1	677	9
		1	770	7
		1	806	2
		1	918	235
		2	58	2
		2	205	12
		2	400	18
		2	496	25
		2	689	12
		3	80	2
		4	80	2
		5	80	2
		6	80	2
		1	163	5
		1	295	6
		1	394	14
		1	442A	1
		1	463A	3
		1	485A	8
		1	509A	4
		1	510A	5
		1	791	6
	1	820	1	
	1	915	78	
	2	397	58	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
NS202493-02-4		2	487	32
		2	677	9
		2	840	6
		1	166	5
		1	232	1
		1	927	131
		2	493	32
		2	695	10
NS202493-02-5		2	849	10
		1	169	8
		1	397	16
		1	876	9
		1	924	135
NS202493-048-1		2	490	6
		1	175	8
NS202493-048-2		2	846	6
		1	392A	4
NS202493-048-3		1	393A	4
		1	393B	4
NS202493-048-4		1	930	3
		1	931	1
		1	931A	1
		2	13	2
		2	13A	2
		2	837	2
		1	392B	4
		2	852	4
NS202494-02-2		1	439	1
		1	460	3
		1	487	3
		1	505	6
		1	506	2
		1	507	4
		1	614	2
		1	653	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
NS202494-02-3		1	674	2
		1	933	1
		1	439A	1
		1	460A	3
		1	481	1
		1	487A	3
		1	506A	2
		1	507A	4
		1	818	1
NS202494-02-4		1	229	2
		1	481A	1
NS202494-02-5		1	400	2
NS202495-048		1	931B	1
NS202496-02		1	873	2
PLGA1874020		1	97	1
PLH53CD		1	151	10
		1	376	5
		1	752	1
		2	25	20
		2	193	8
		1	30	4
PLH55CM		1	30	4
SL414-3		3	20	8
		4	20	8
		5	20	8
		6	20	8
		1	73A	8
		1	73A	8
SL70605		1	73A	8
SL7060C524		1	73A	8
SL7108C5		1	73	8
SL7108C524		1	73	8
VAL280025		1	73A	8
VCU0005D5		1	73	8
WC331K6-3		1	265A	1
		1	358A	1
		1	713A	1
		2	34A	18

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
WC331K6-4		2	508A	11
		2	705A	10
		2	43A	12
		2	514A	15
WC331K6-5		2	714A	12
		1	136A	2
		1	268A	2
		1	352A	3
		1	716A	1
		1	853A	1
		2	40A	8
WC331K6-6		2	505A	43
		2	708A	17
		1	355A	1
		1	710A	4
		2	37A	2
		2	217A	9
		2	511A	28
		2	711A	6
WC331K6-7		2	214A	15
		2	702A	13
WC331K8-7		1	850A	1

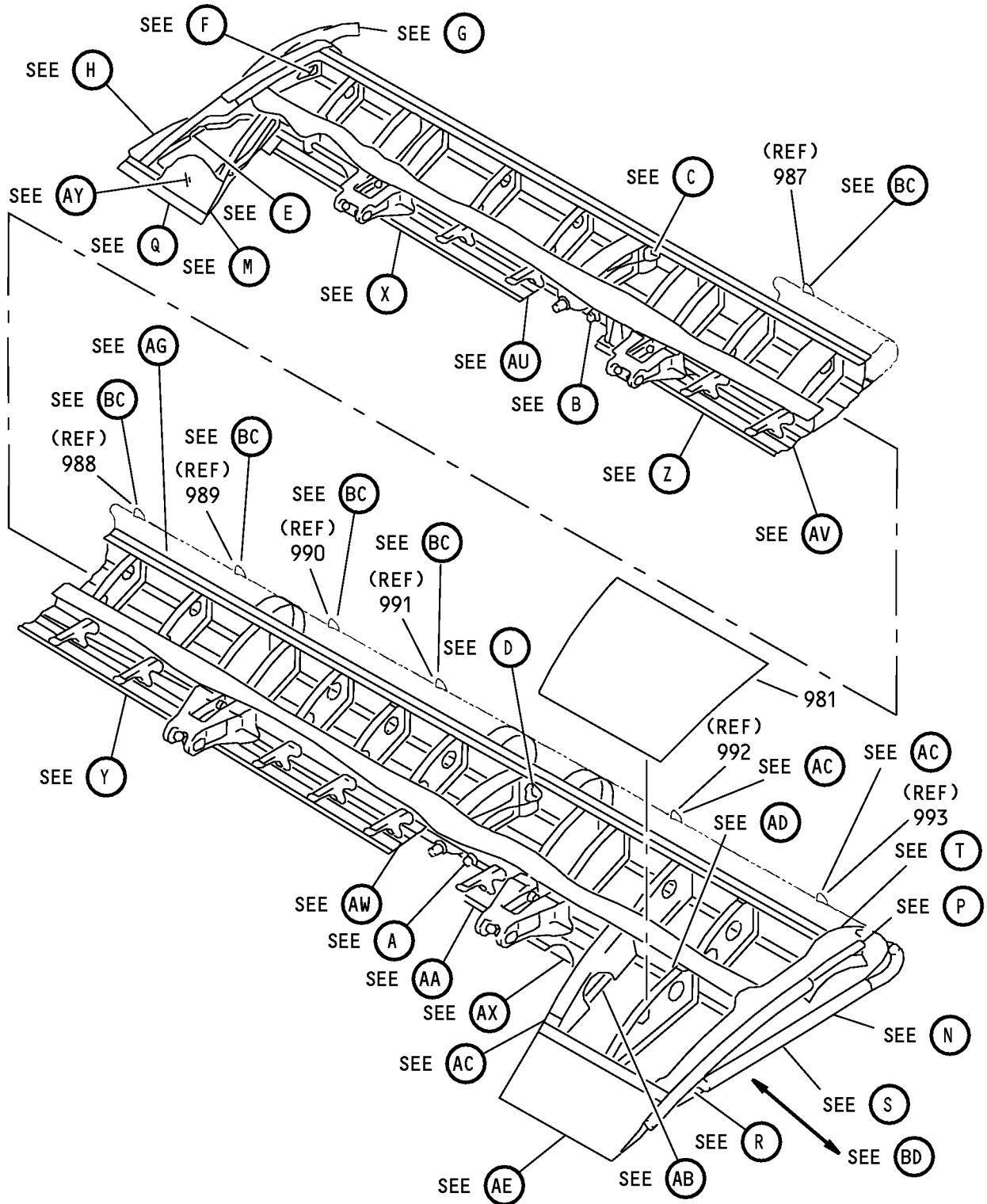
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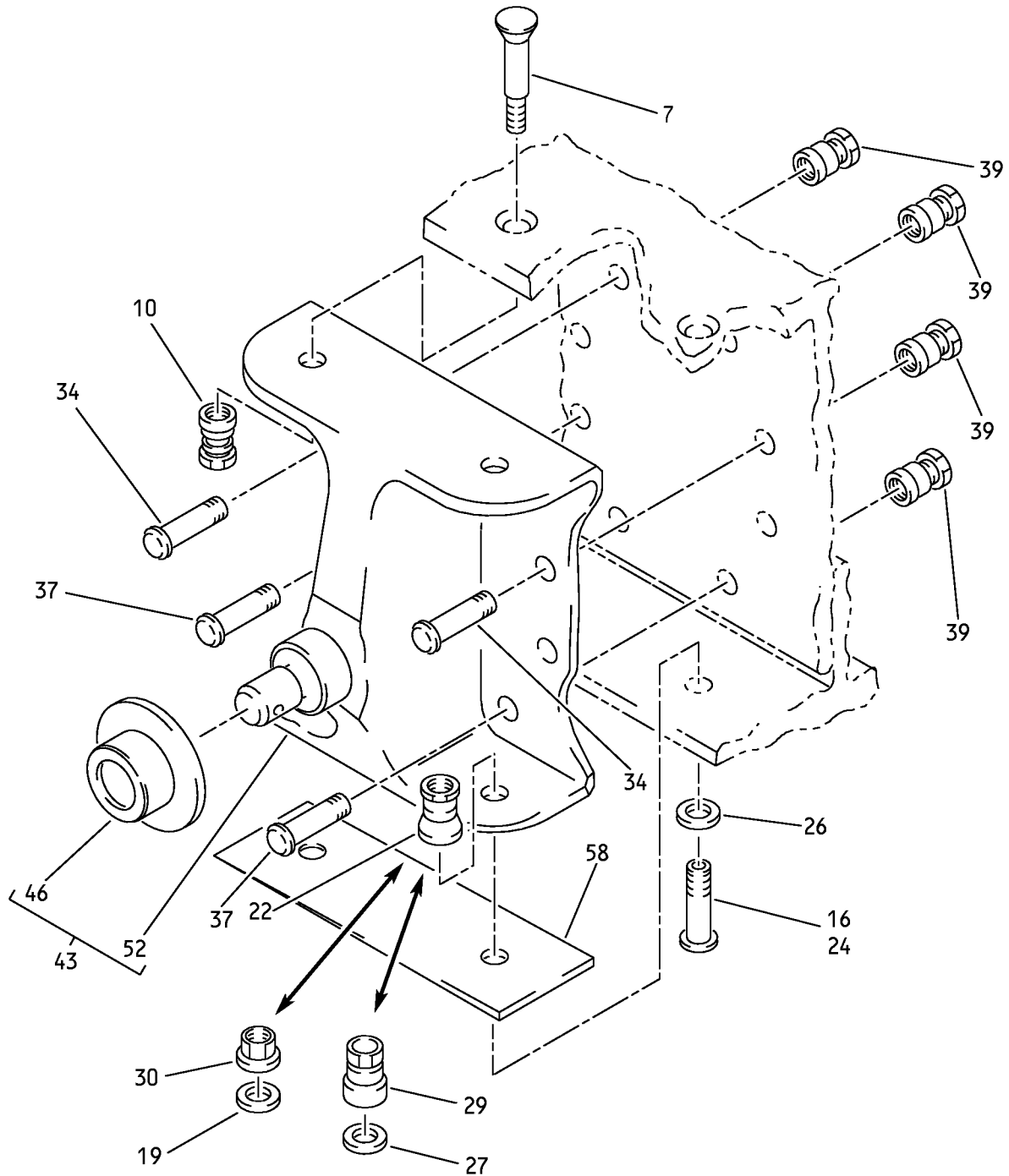
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 2 of 37)

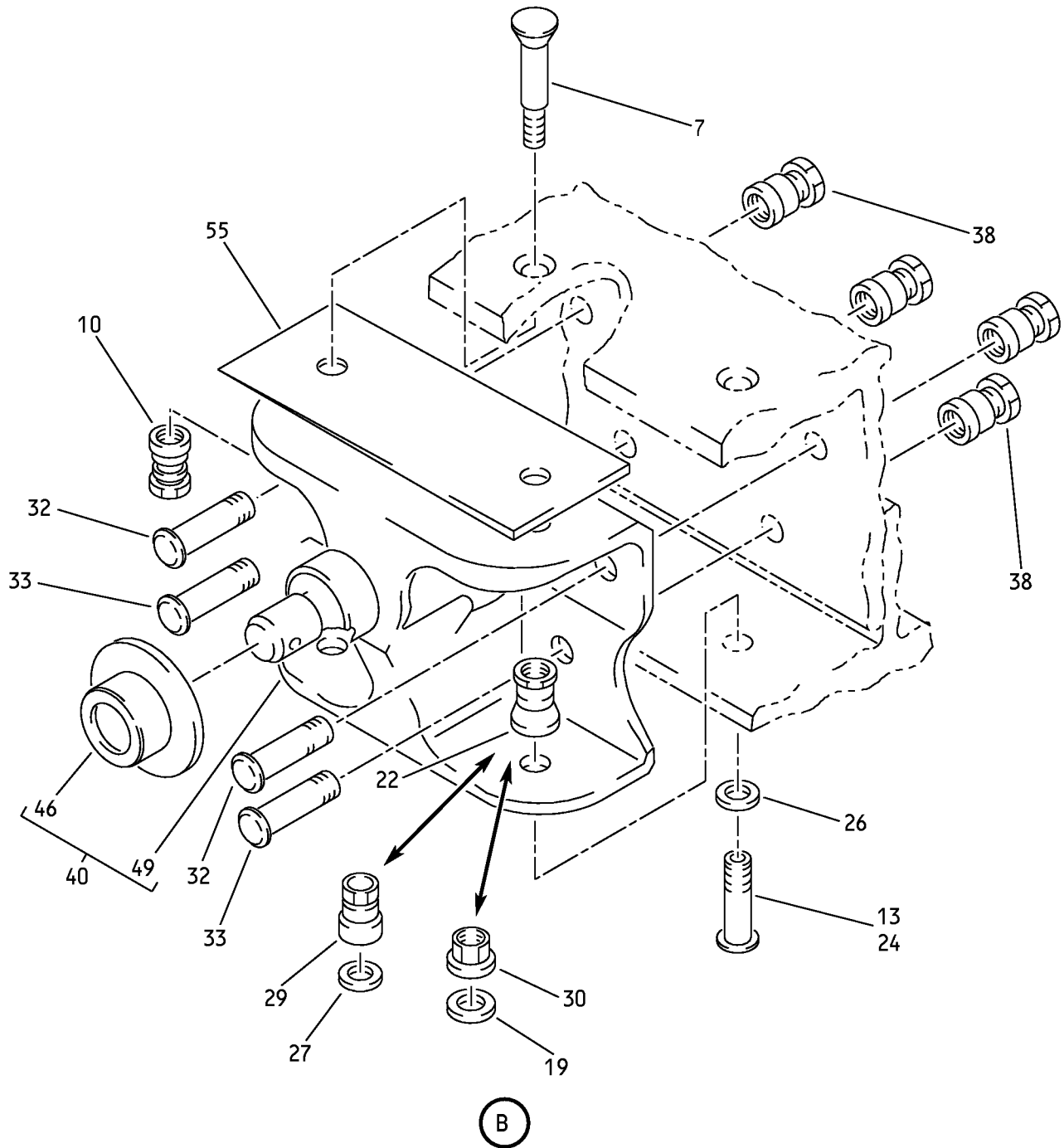
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 3 of 37)

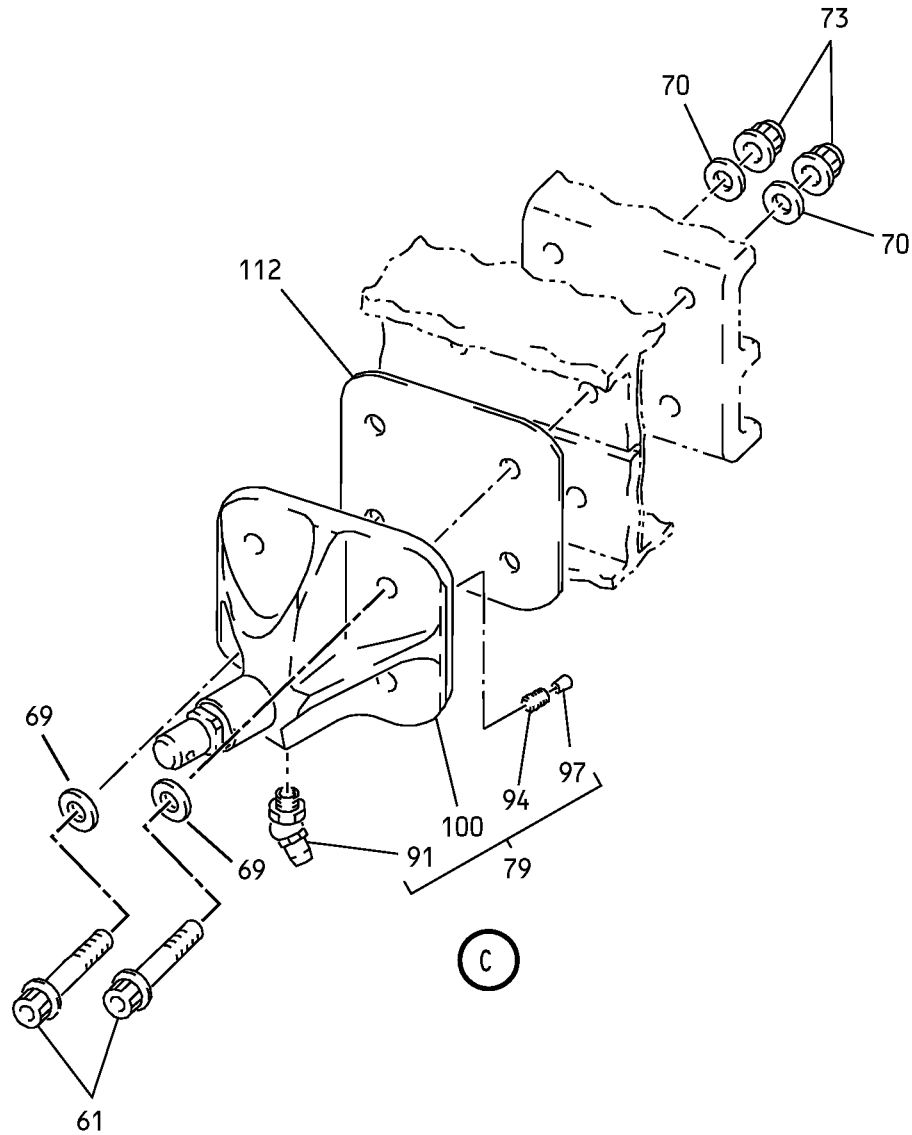
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 4 of 37)

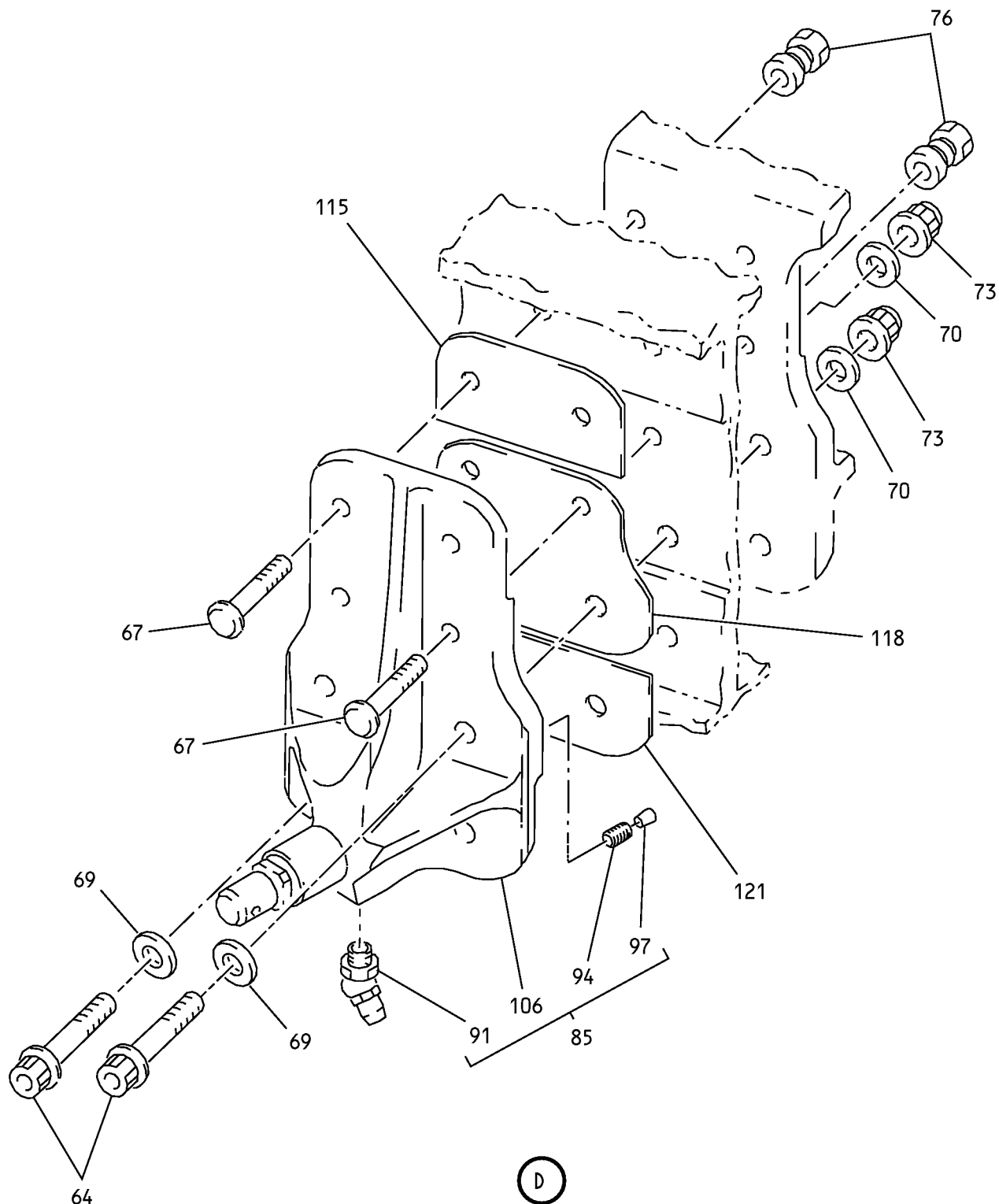
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 5 of 37)

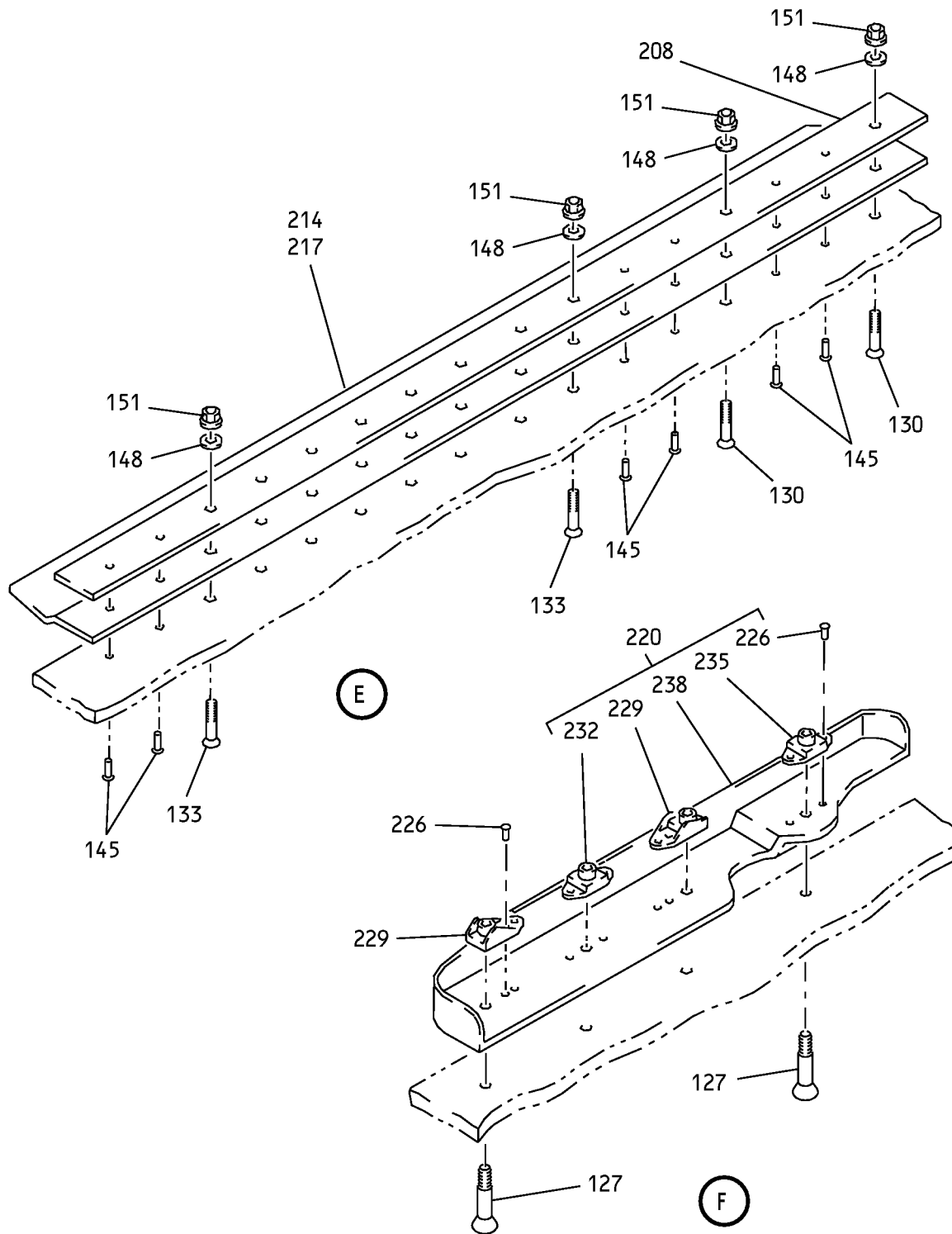
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 6 of 37)

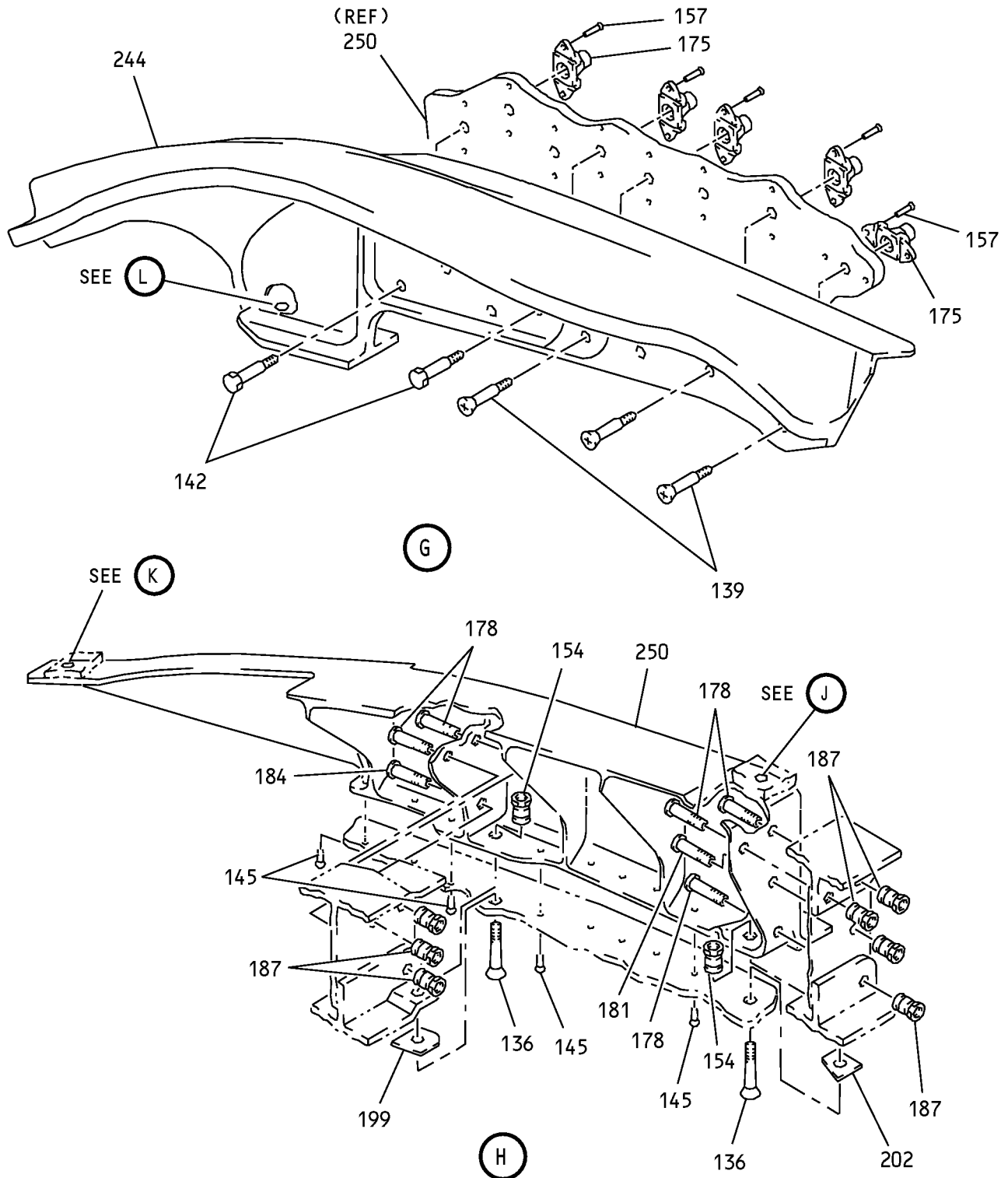
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Outboard Trailing Edge Flap - Main Flap Assembly
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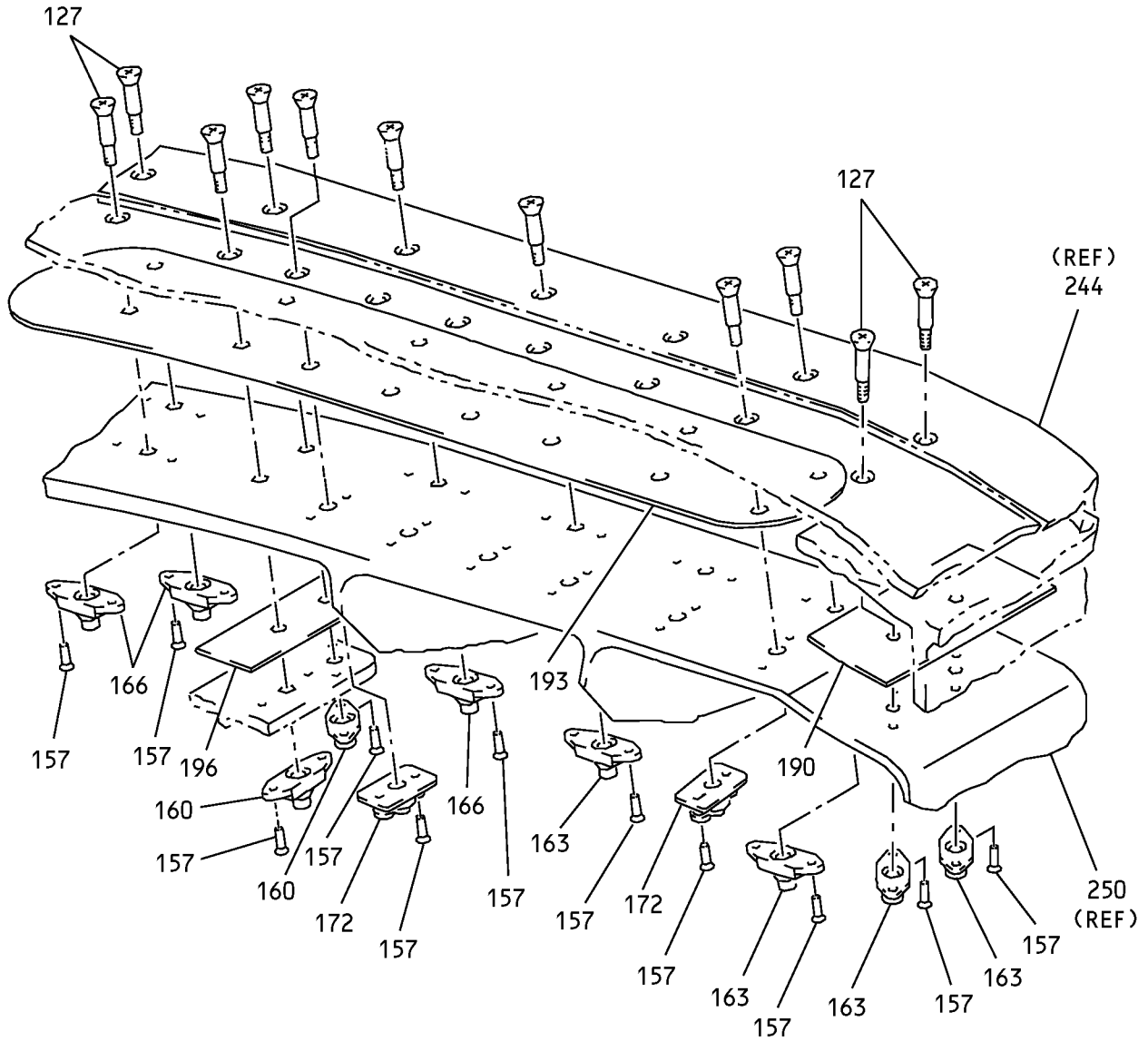
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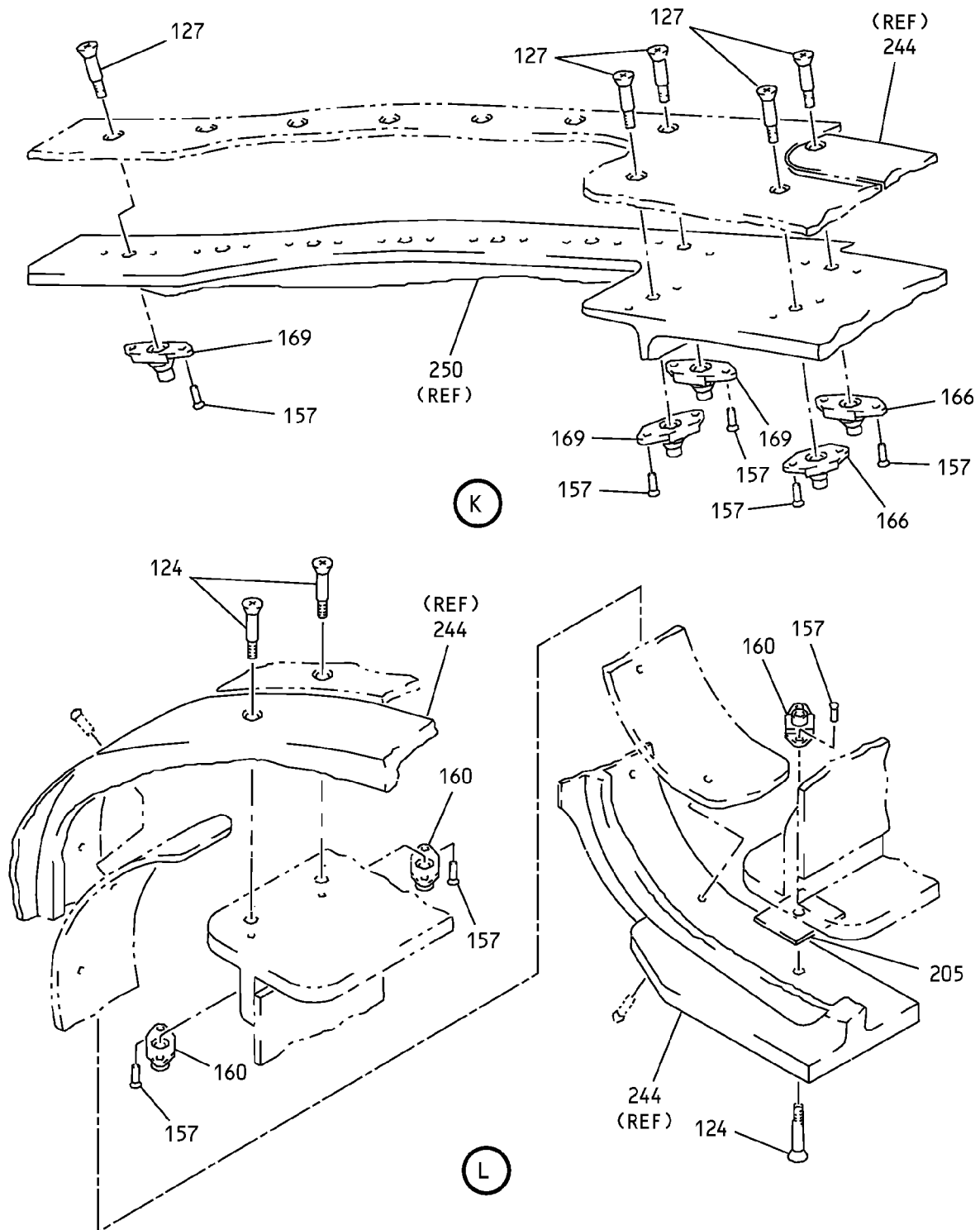
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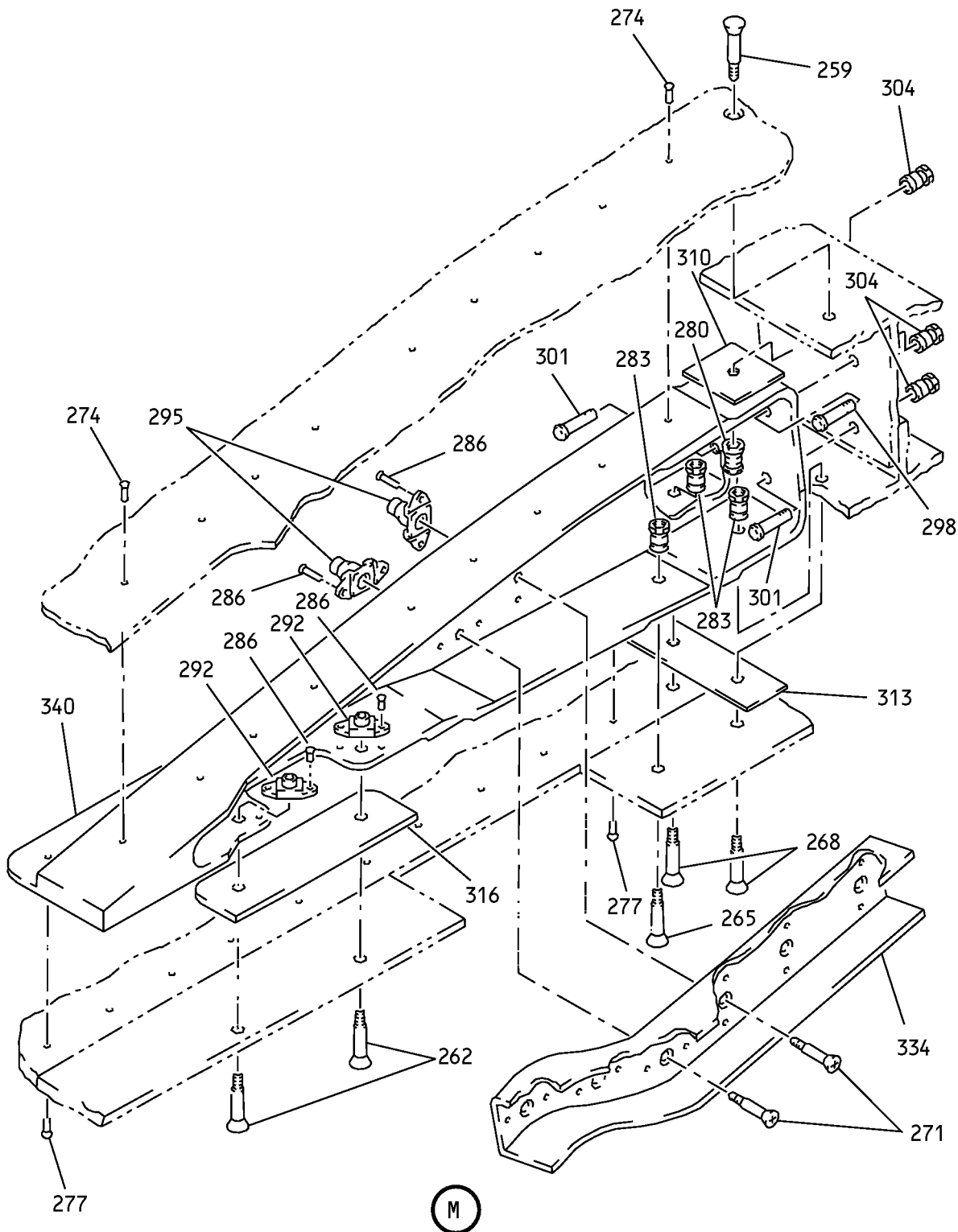
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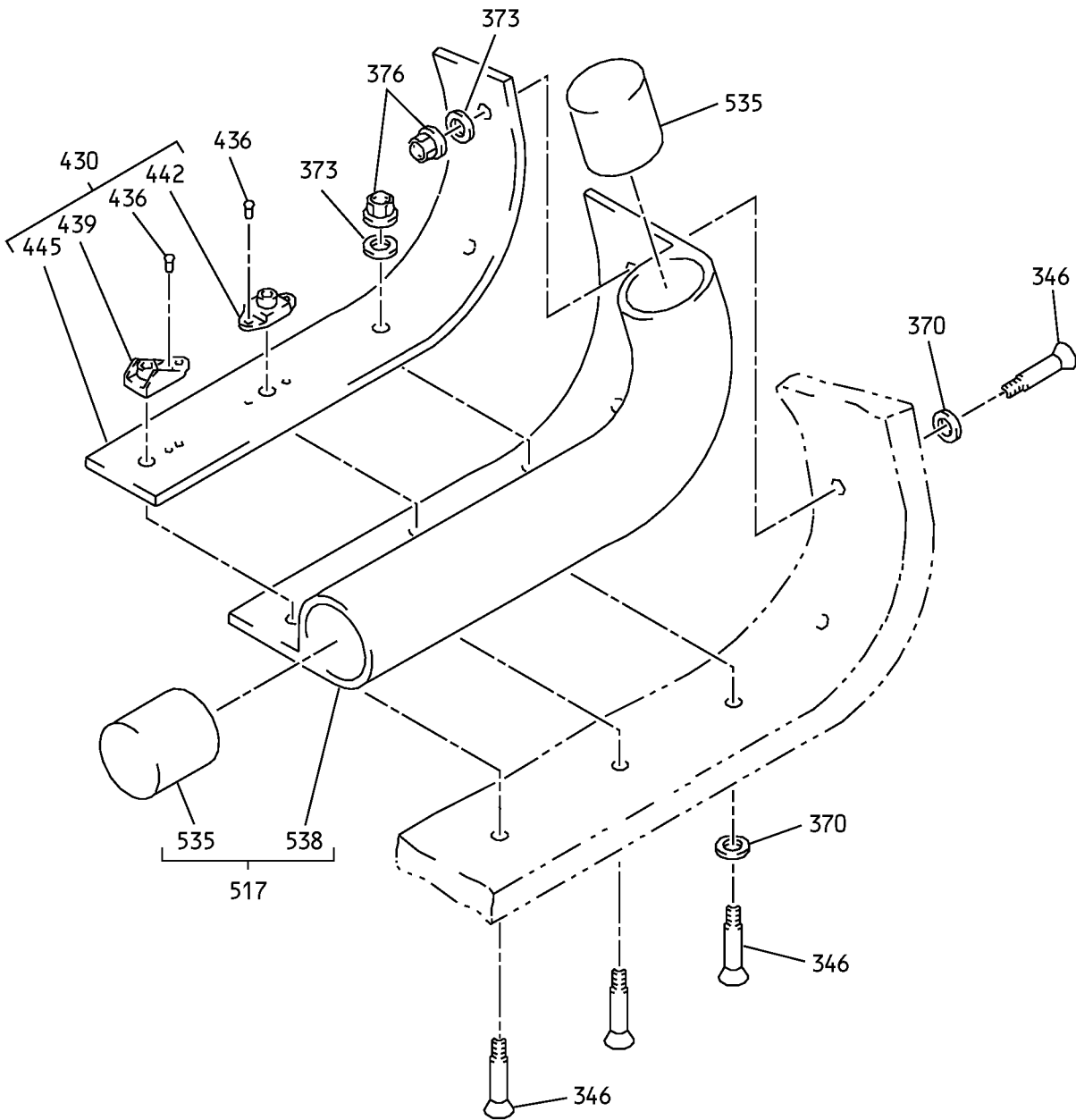
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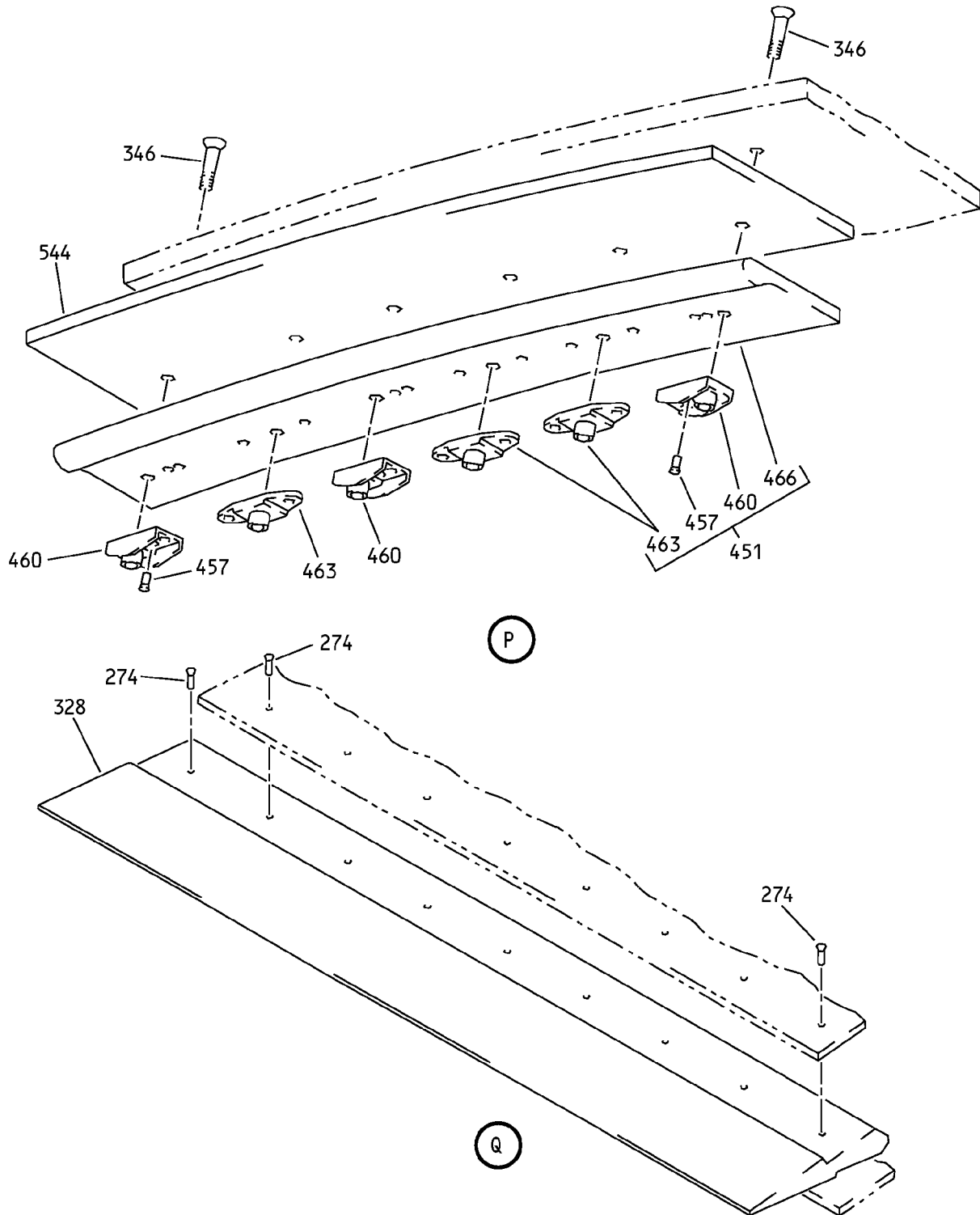
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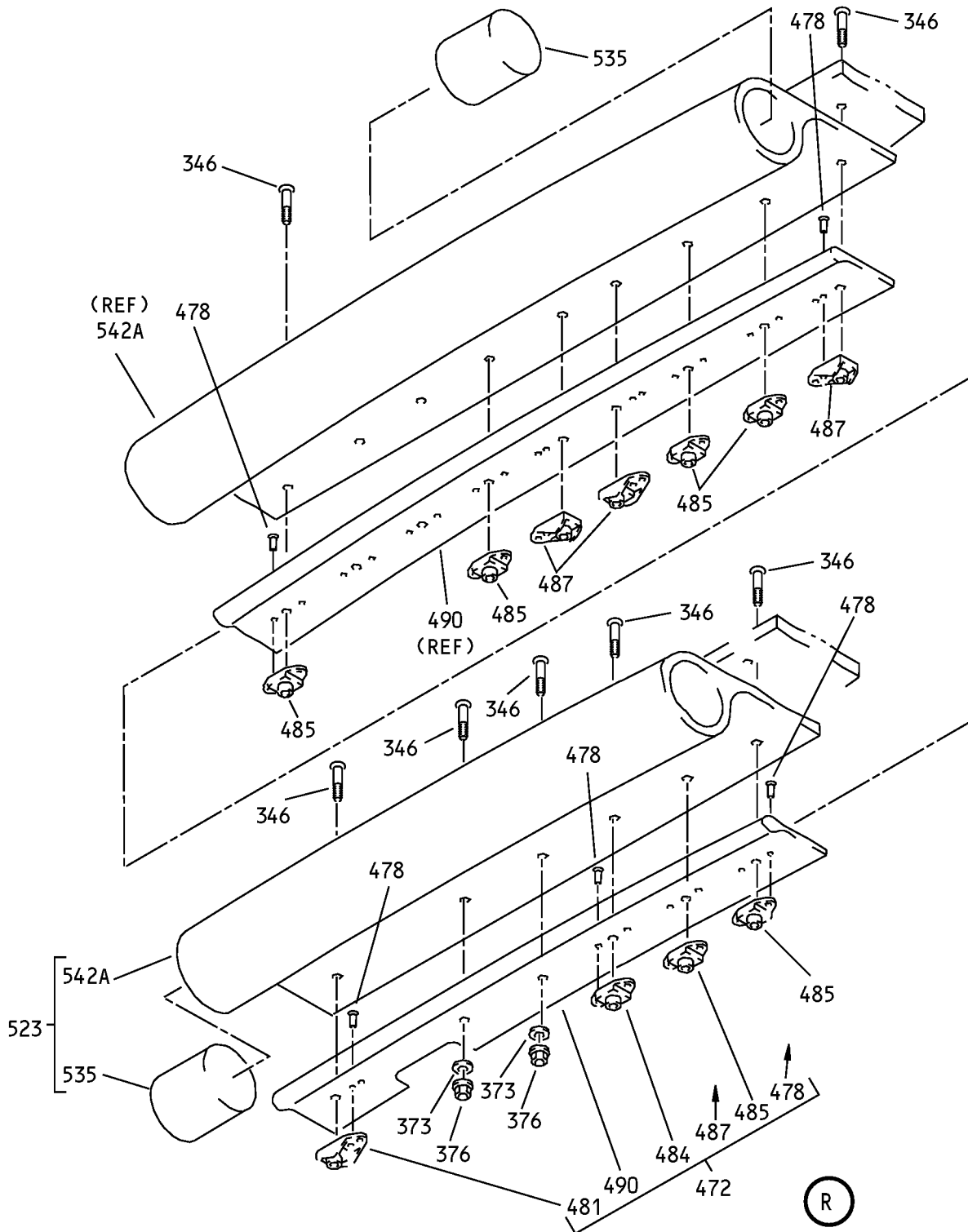
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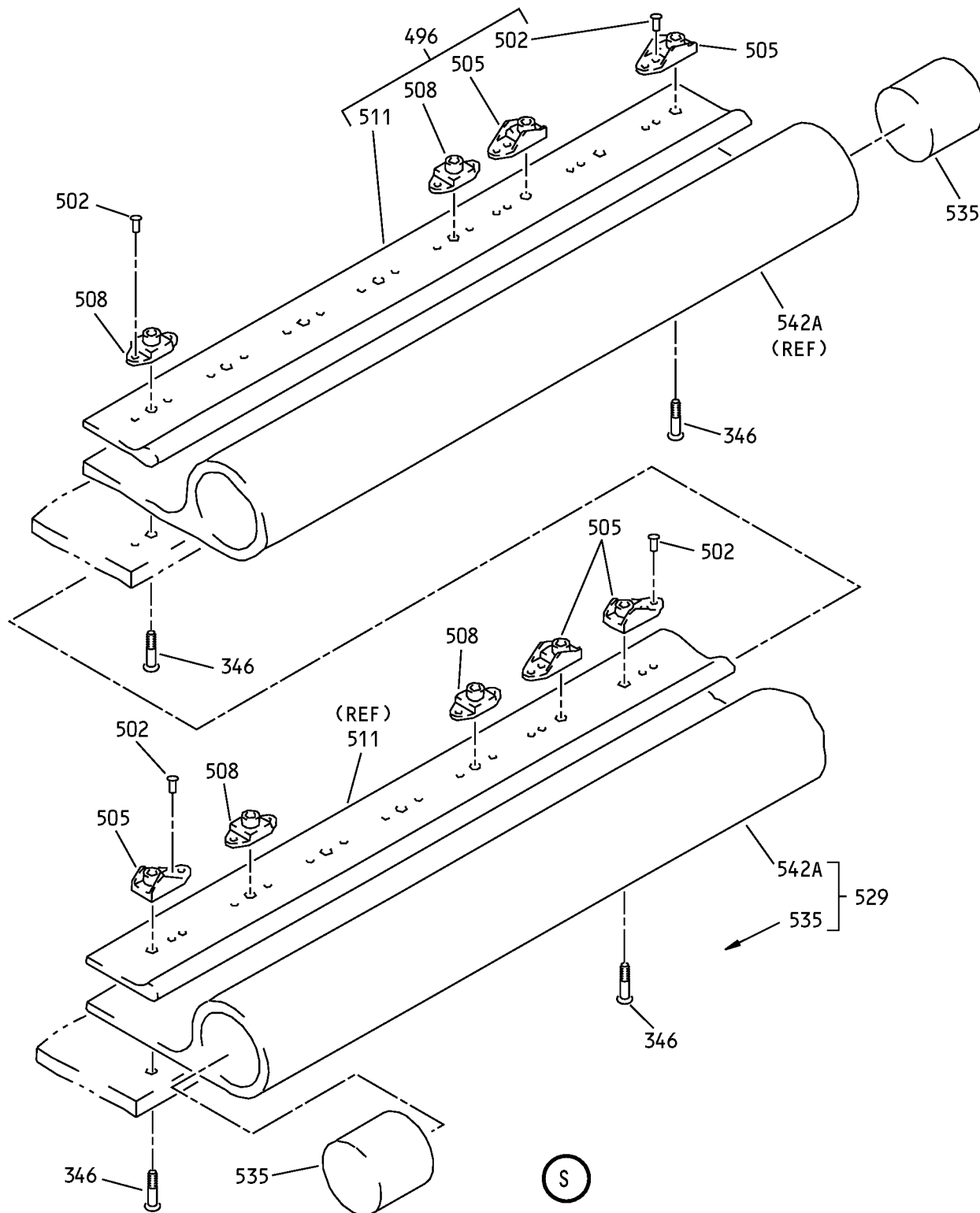
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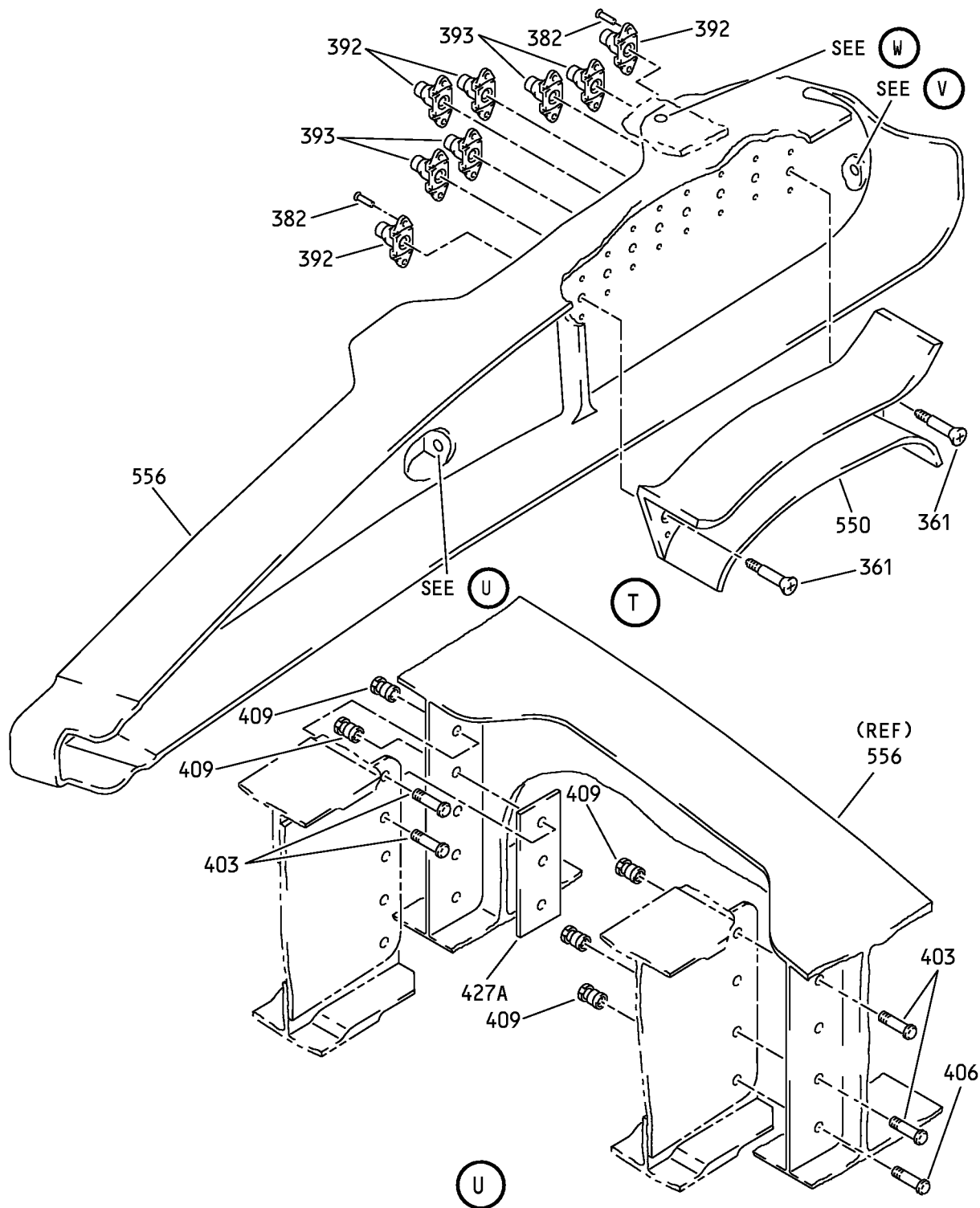
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Outboard Trailing Edge Flap - Main Flap Assembly
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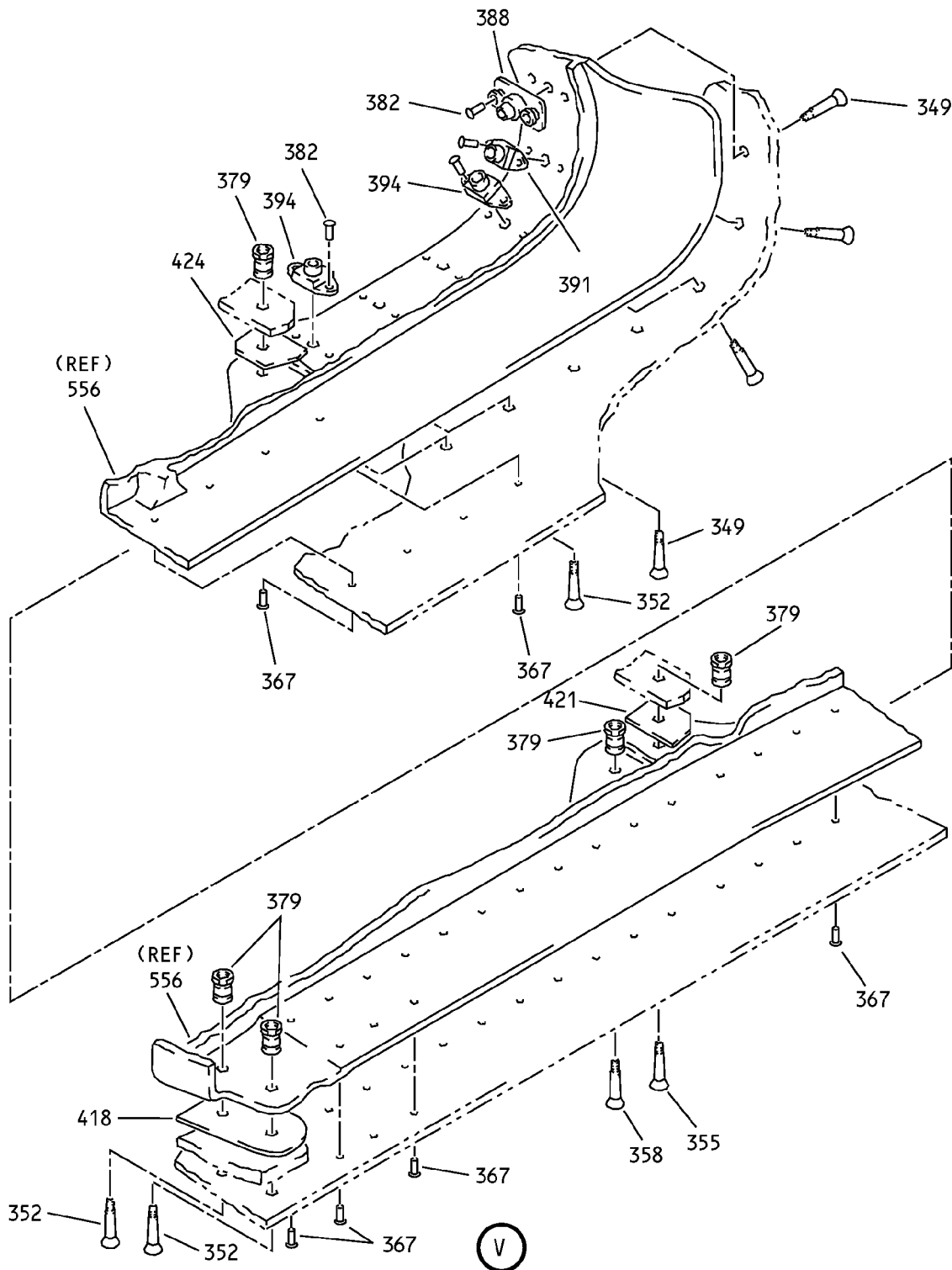
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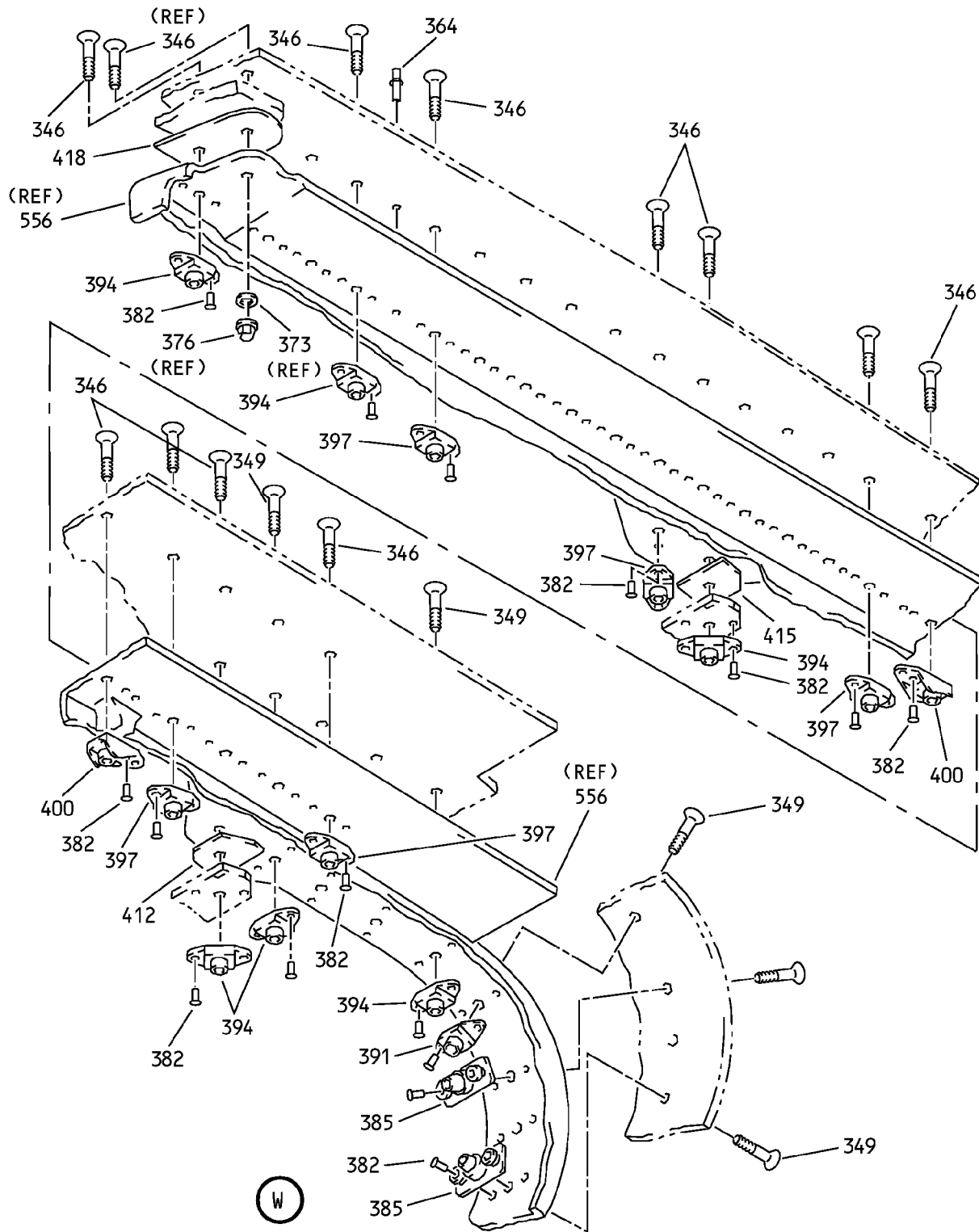
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 17 of 37)

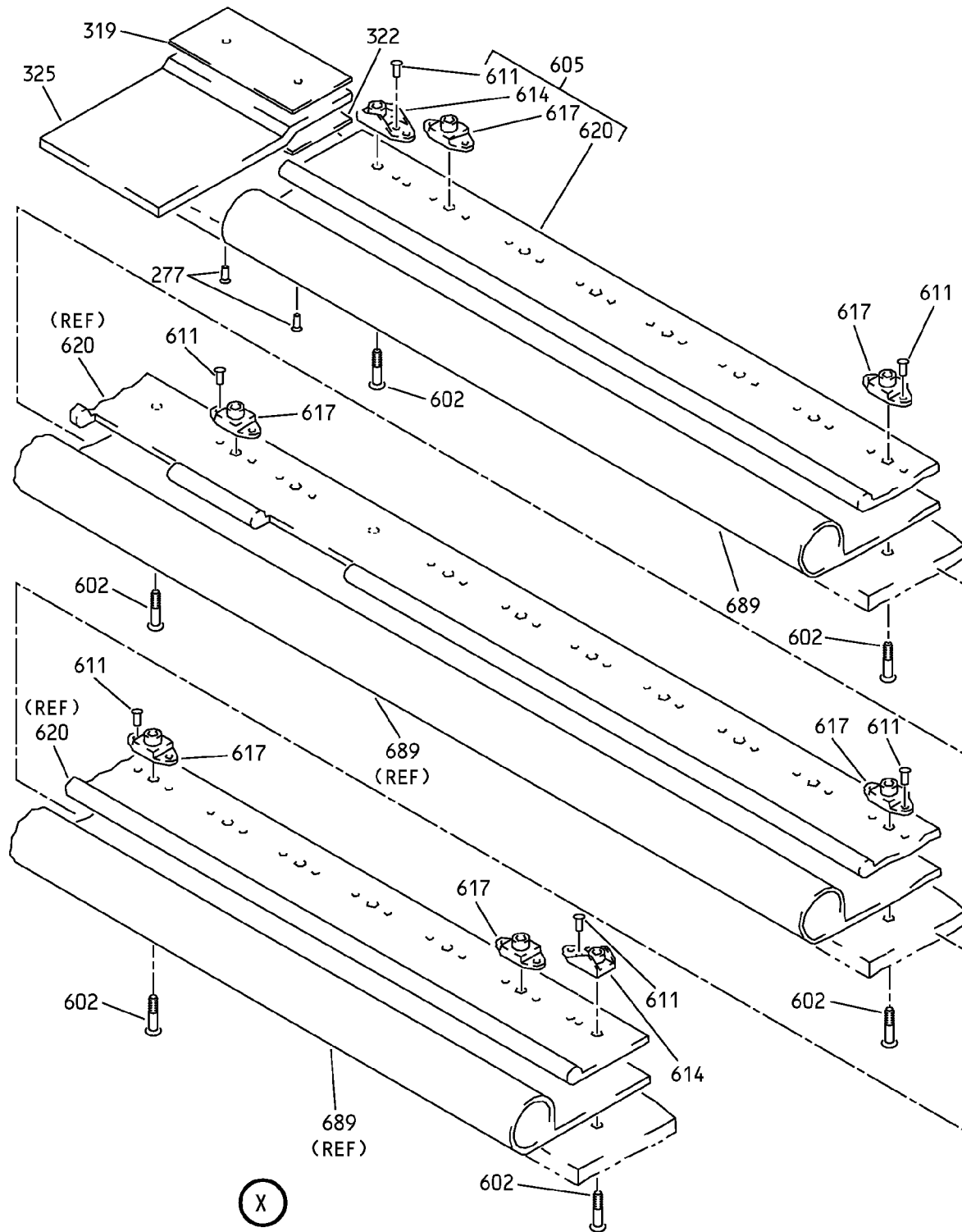
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 18 of 37)

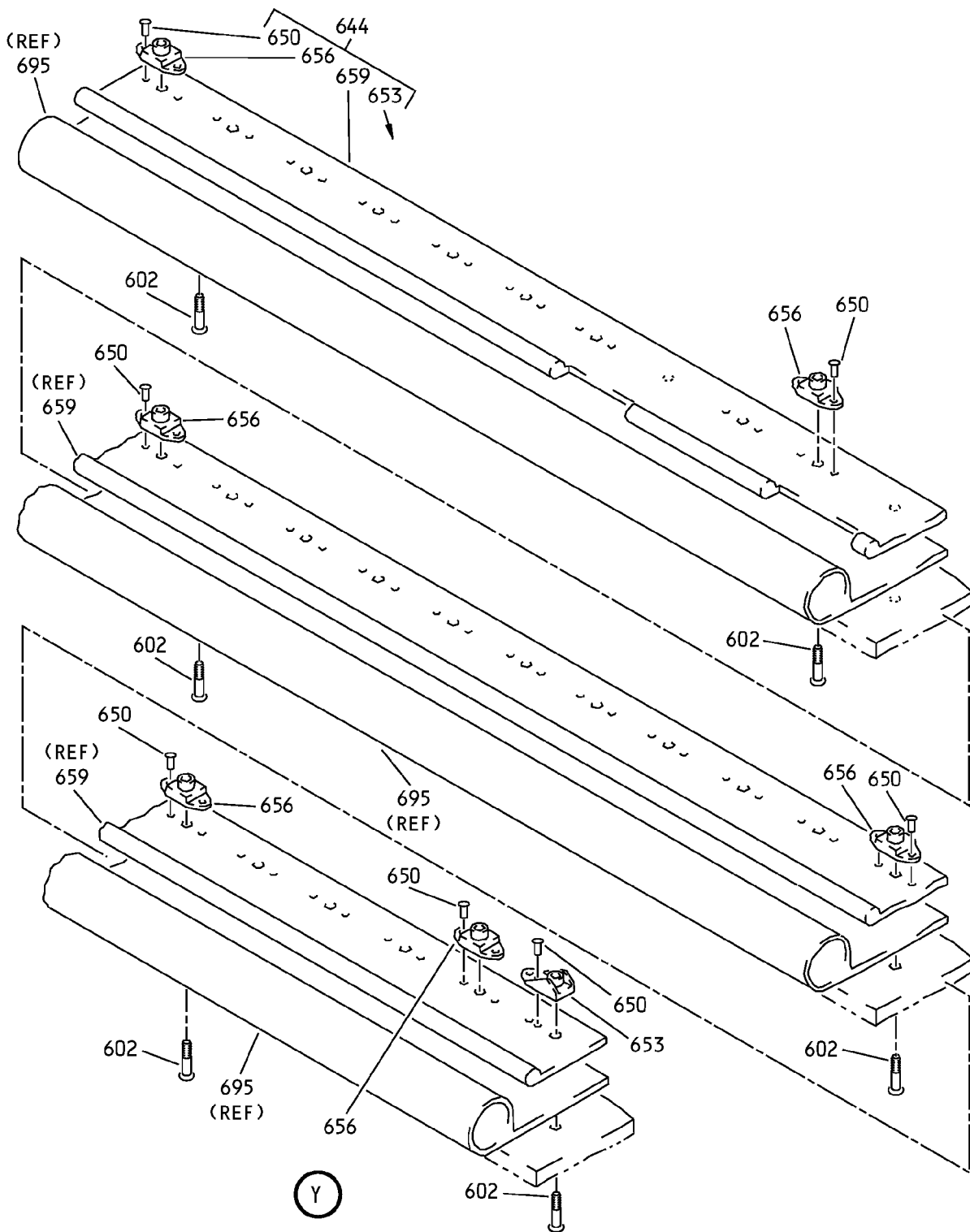
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 19 of 37)

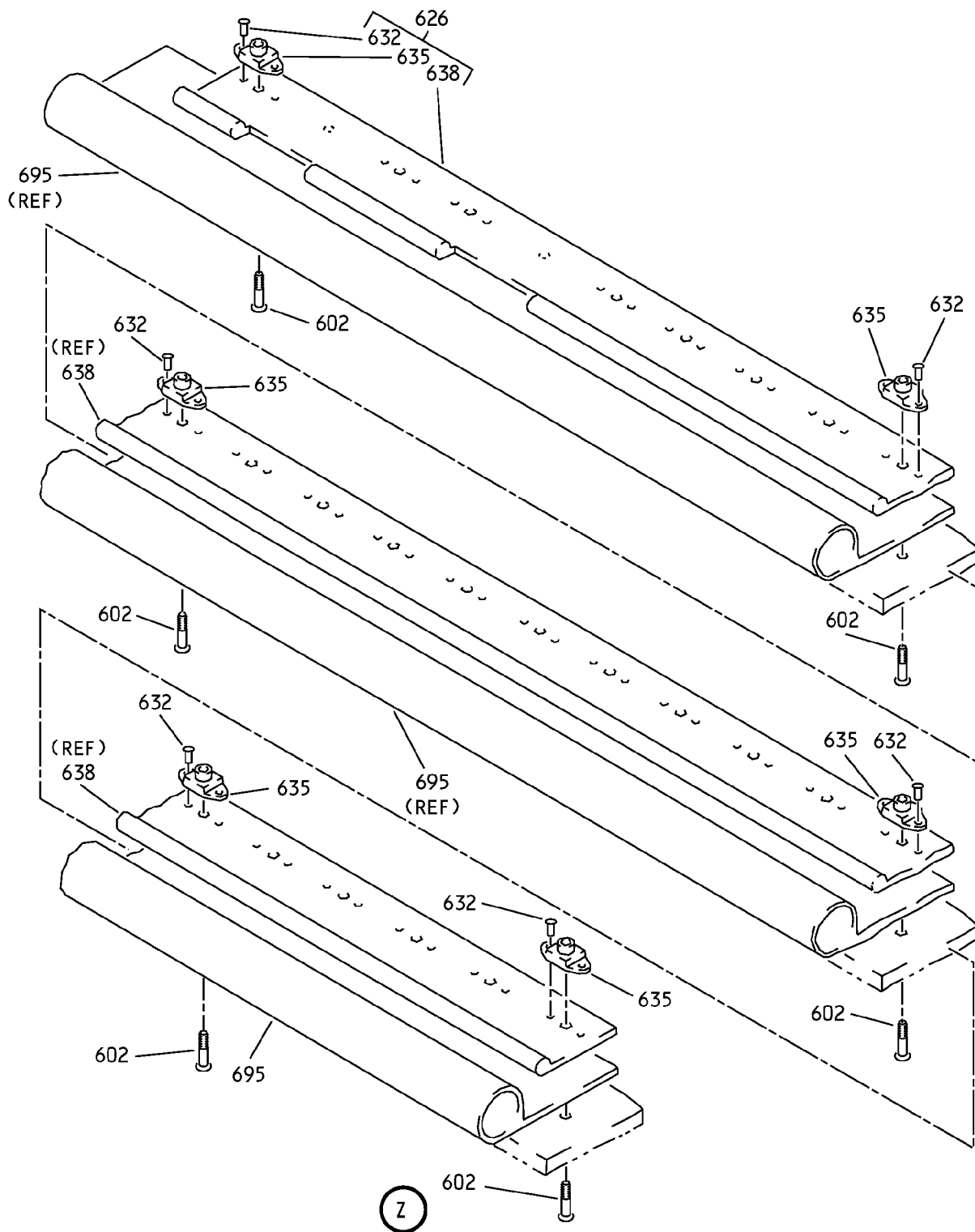
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 20 of 37)

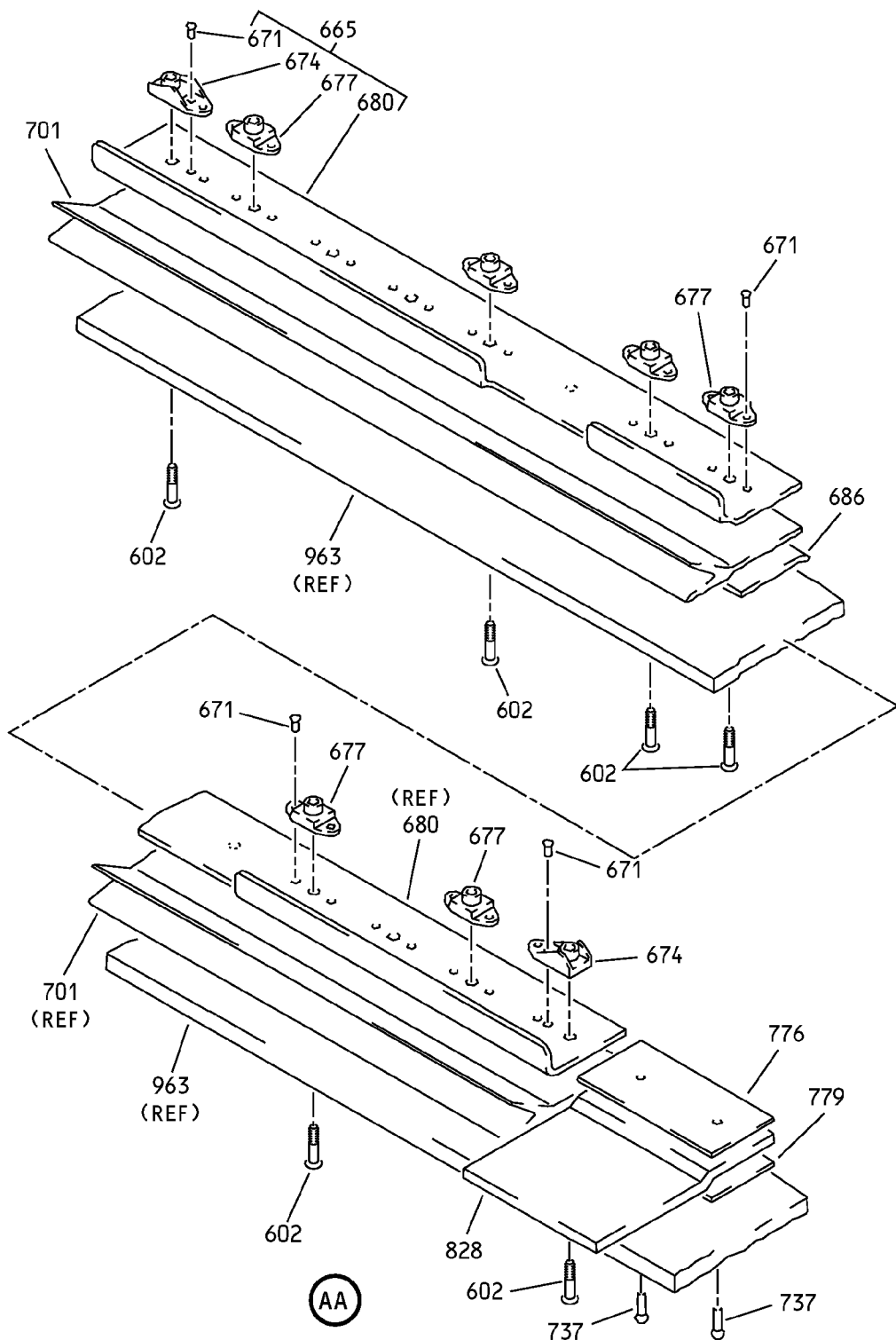
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 21 of 37)

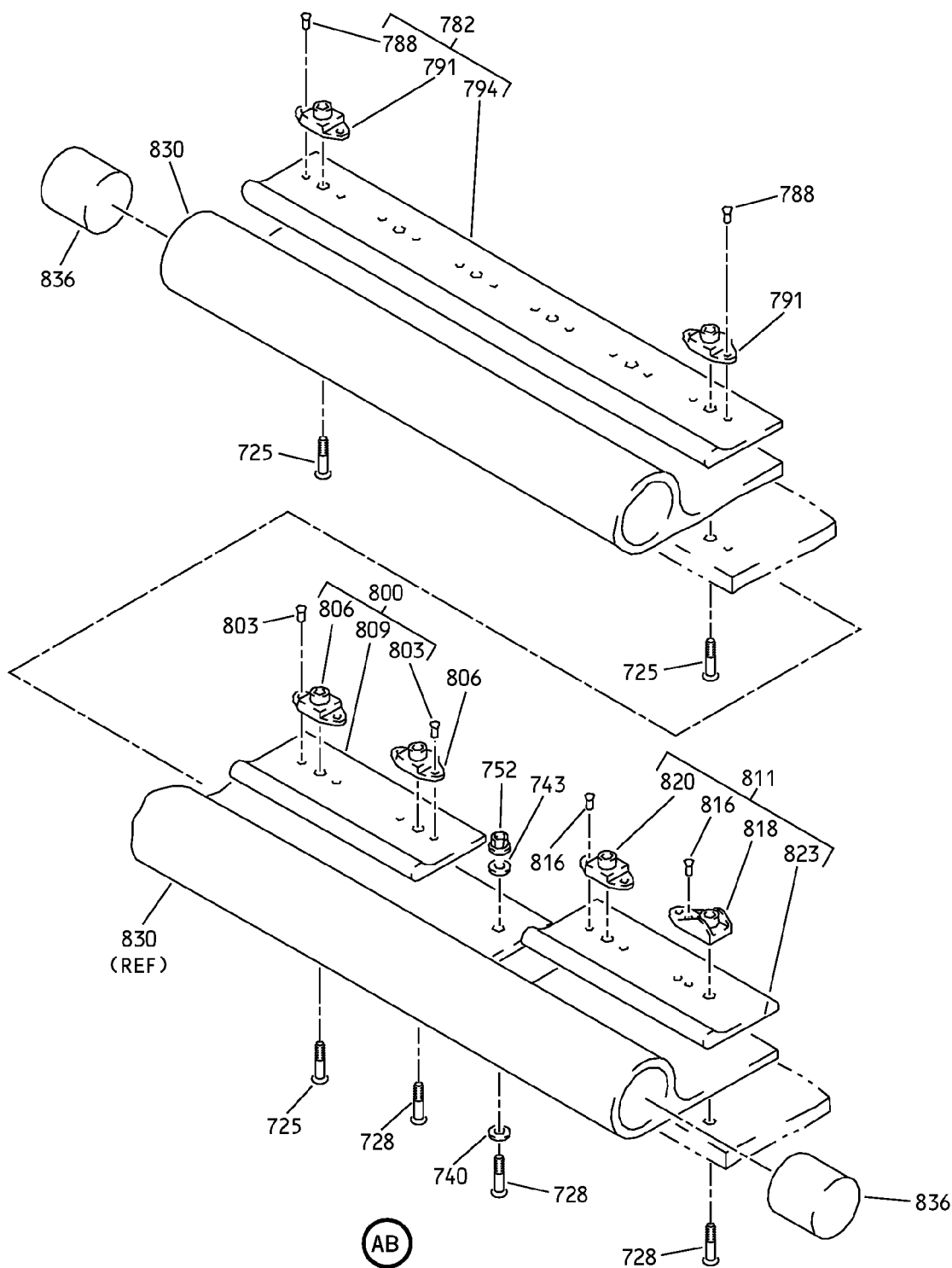
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 22 of 37)

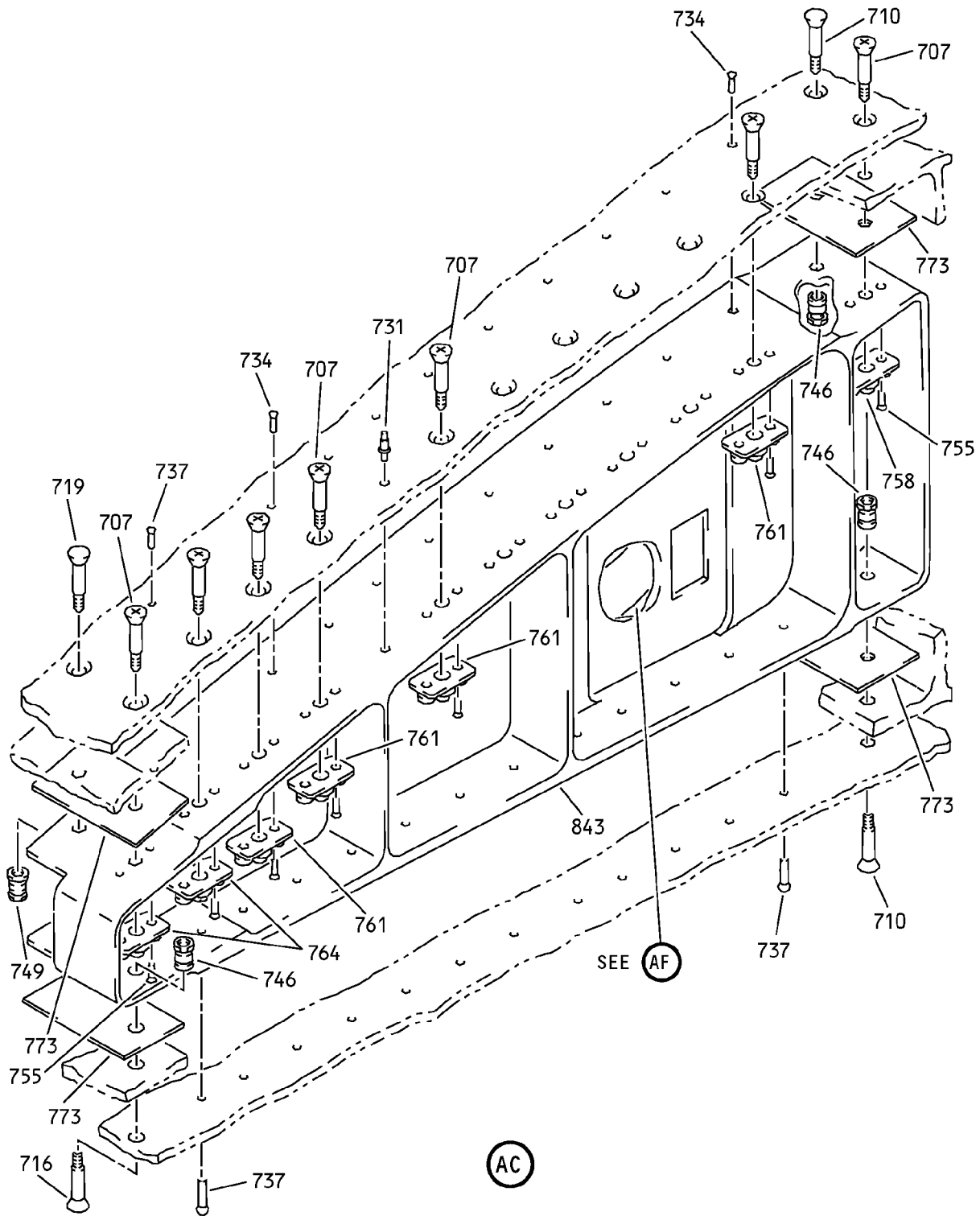
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 23 of 37)

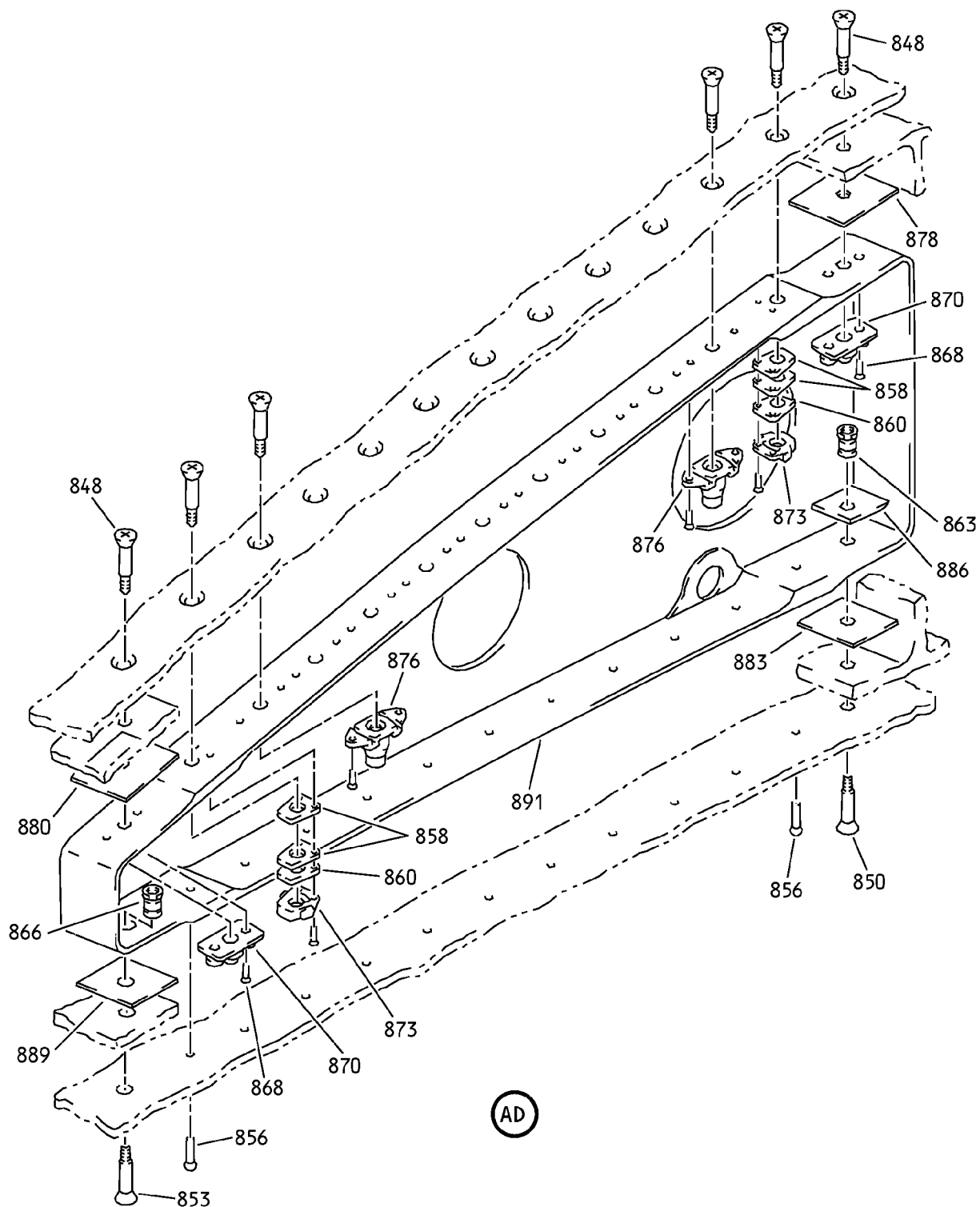
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 24 of 37)

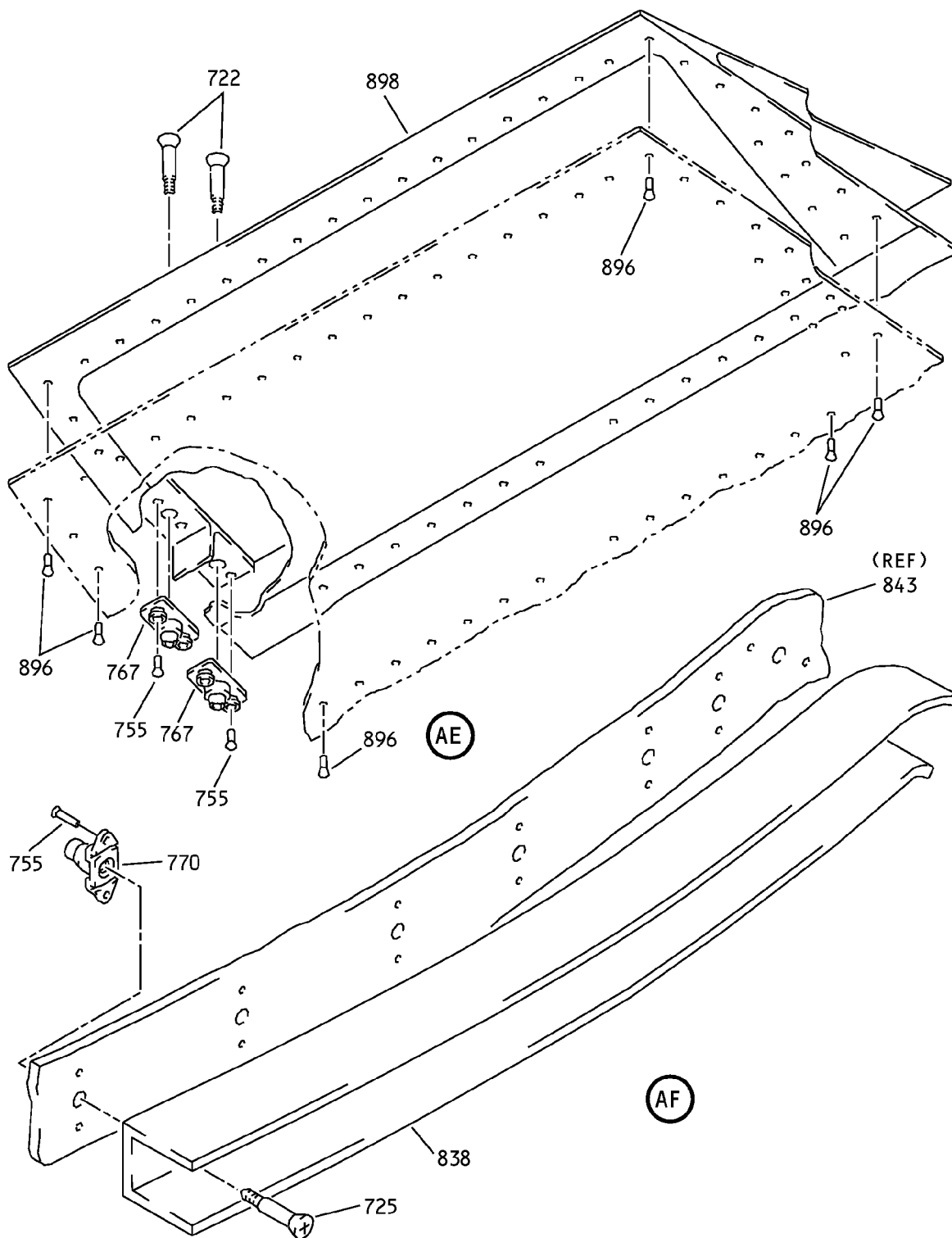
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 25 of 37)

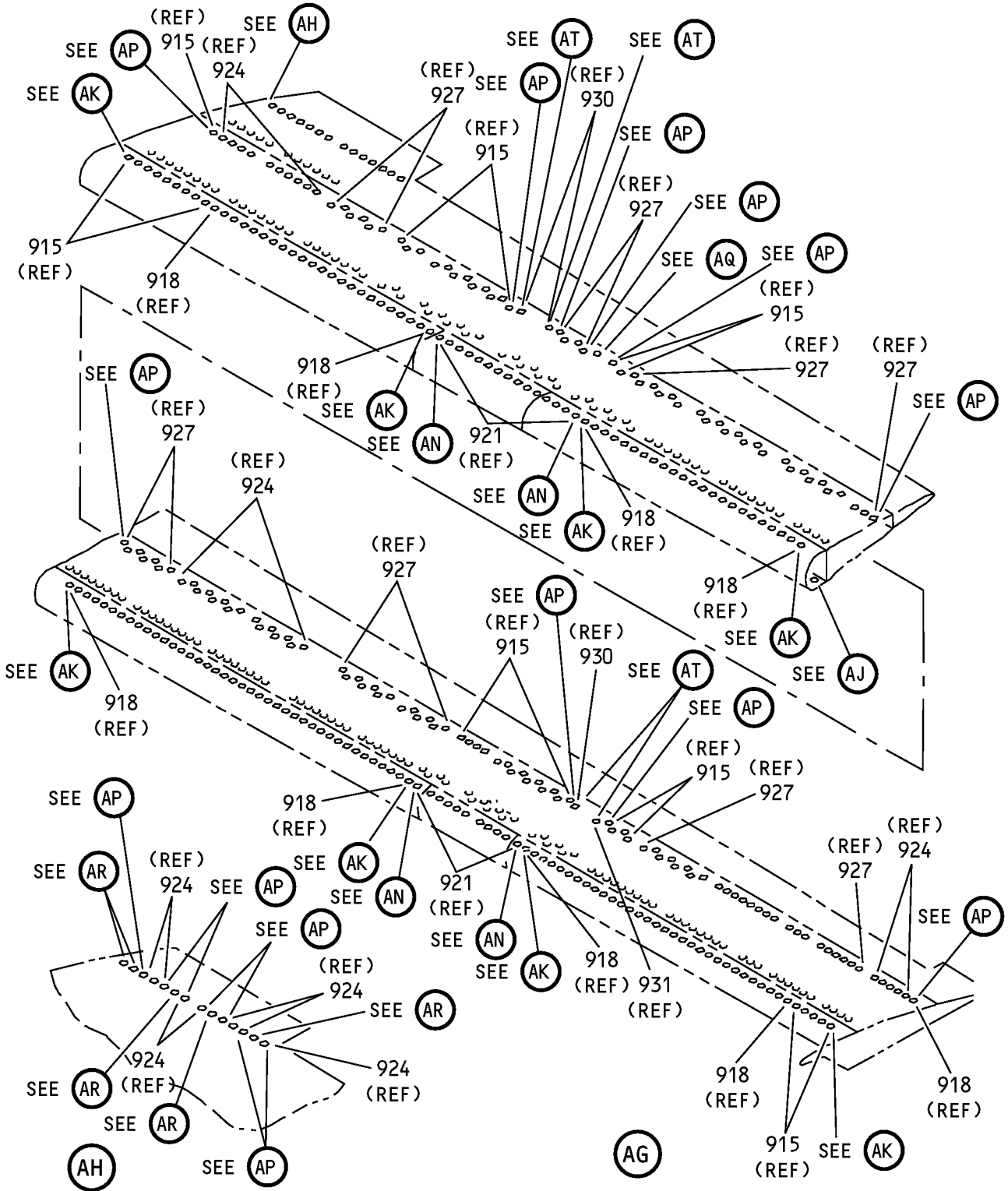
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 26 of 37)

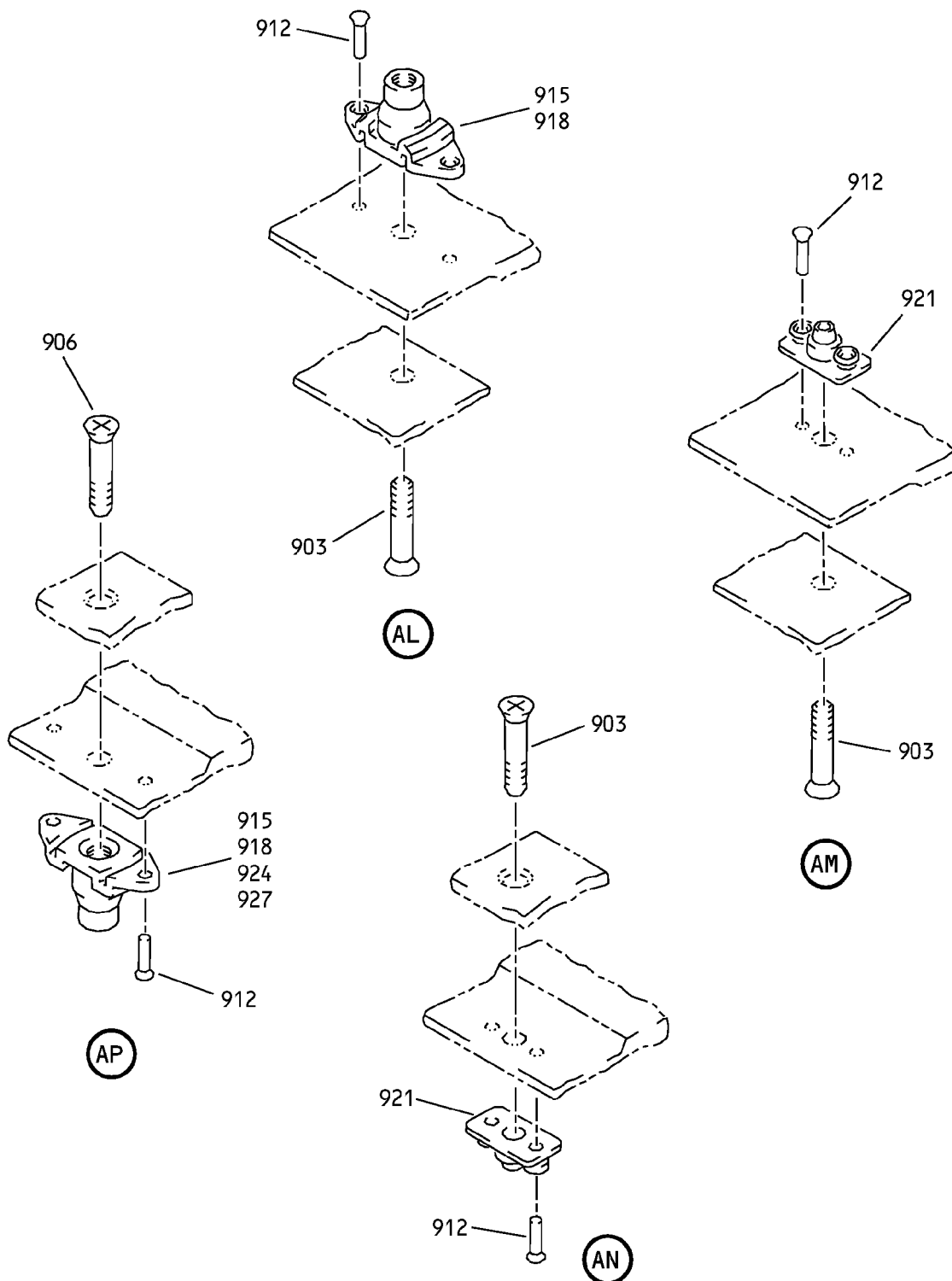
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 28 of 37)

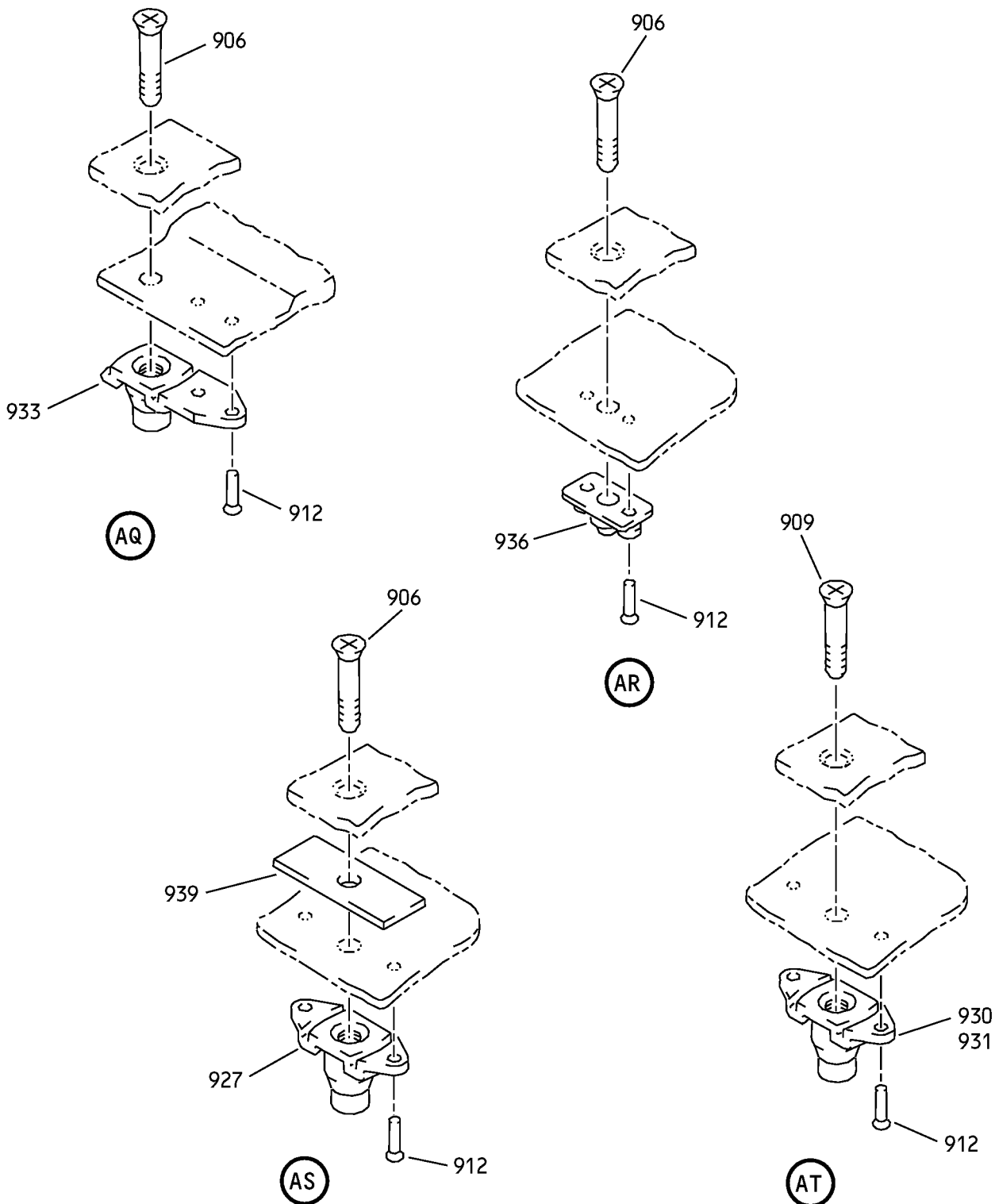
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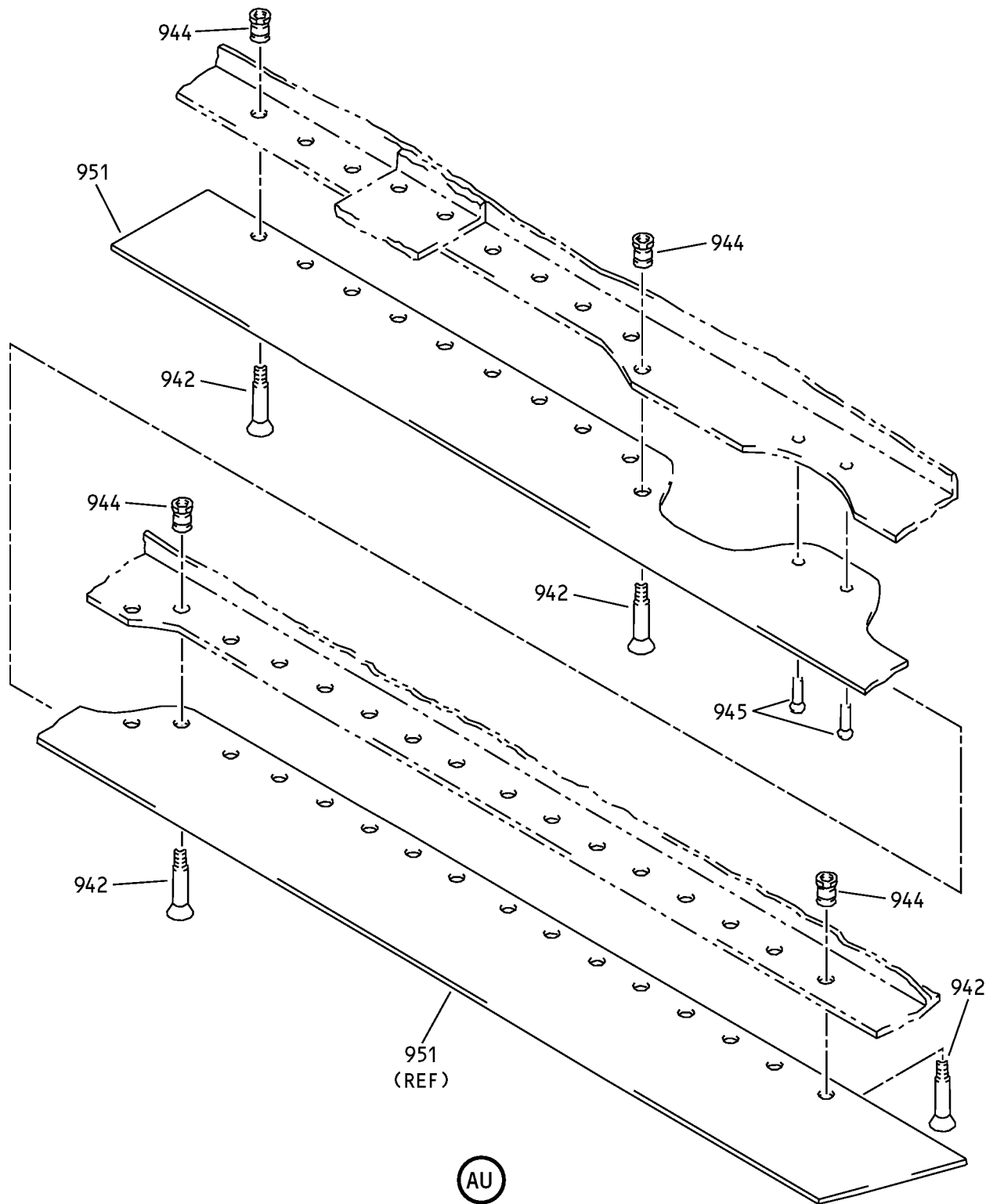
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Outboard Trailing Edge Flap - Main Flap Assembly
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 30 of 37)

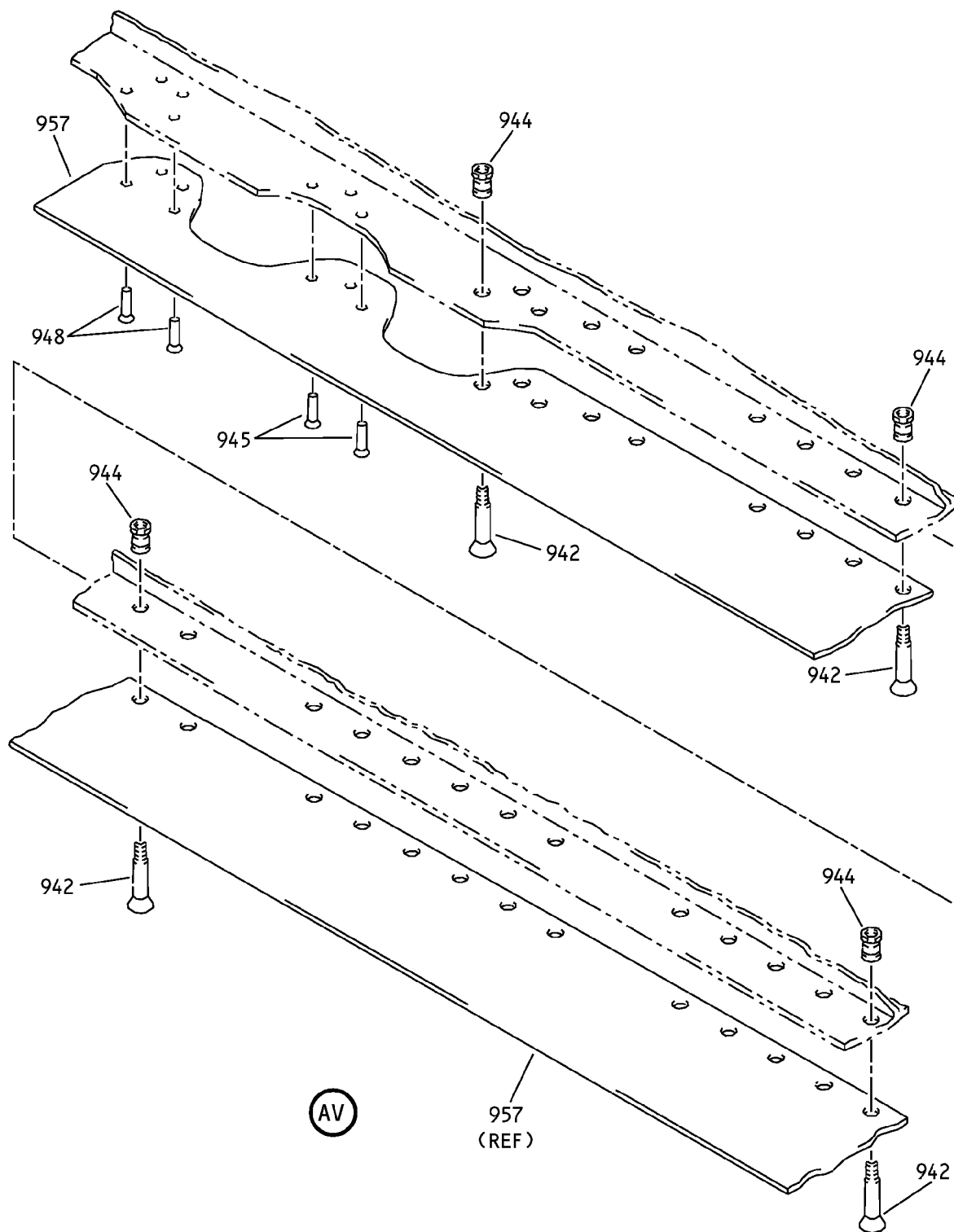
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 31 of 37)

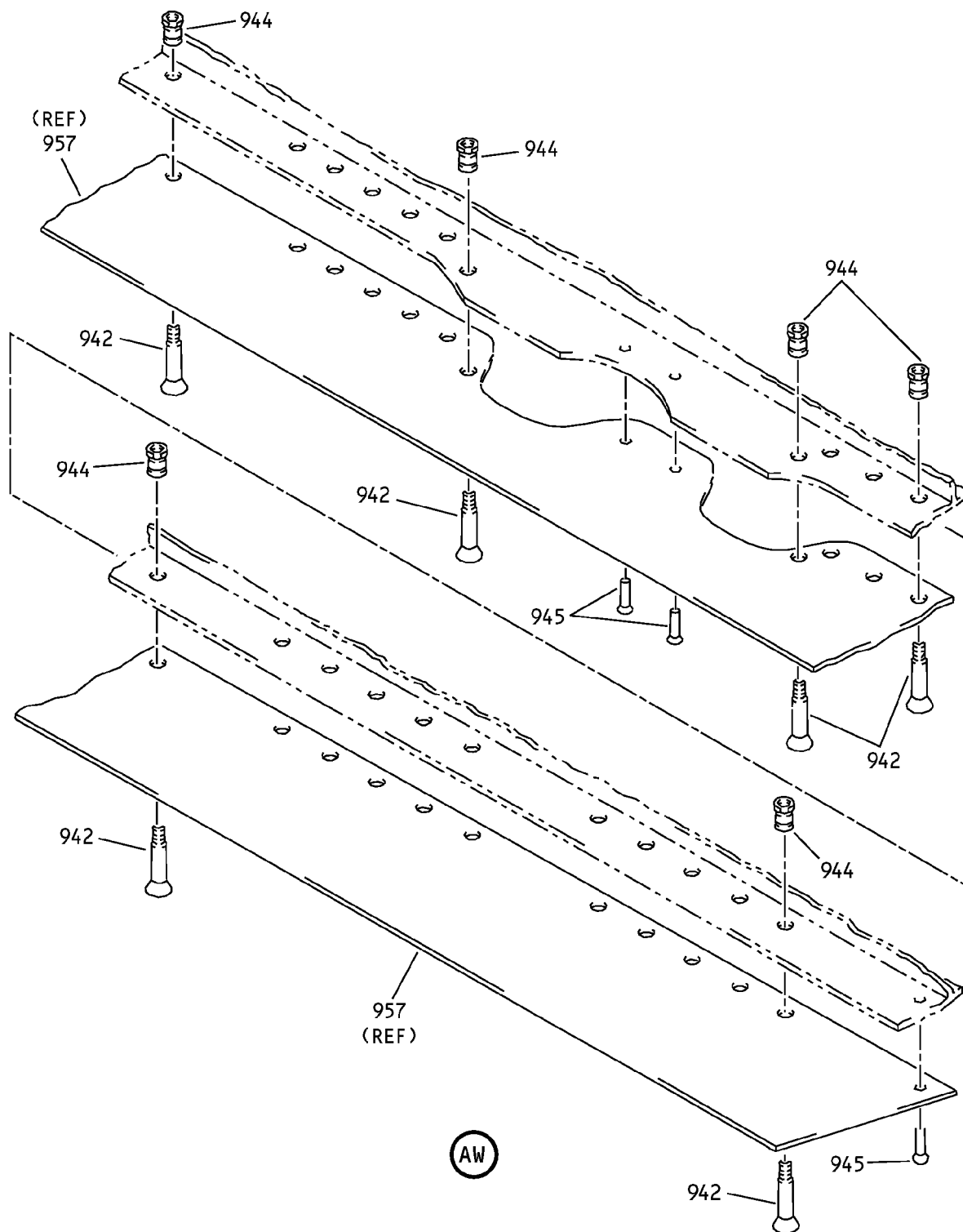
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 32 of 37)

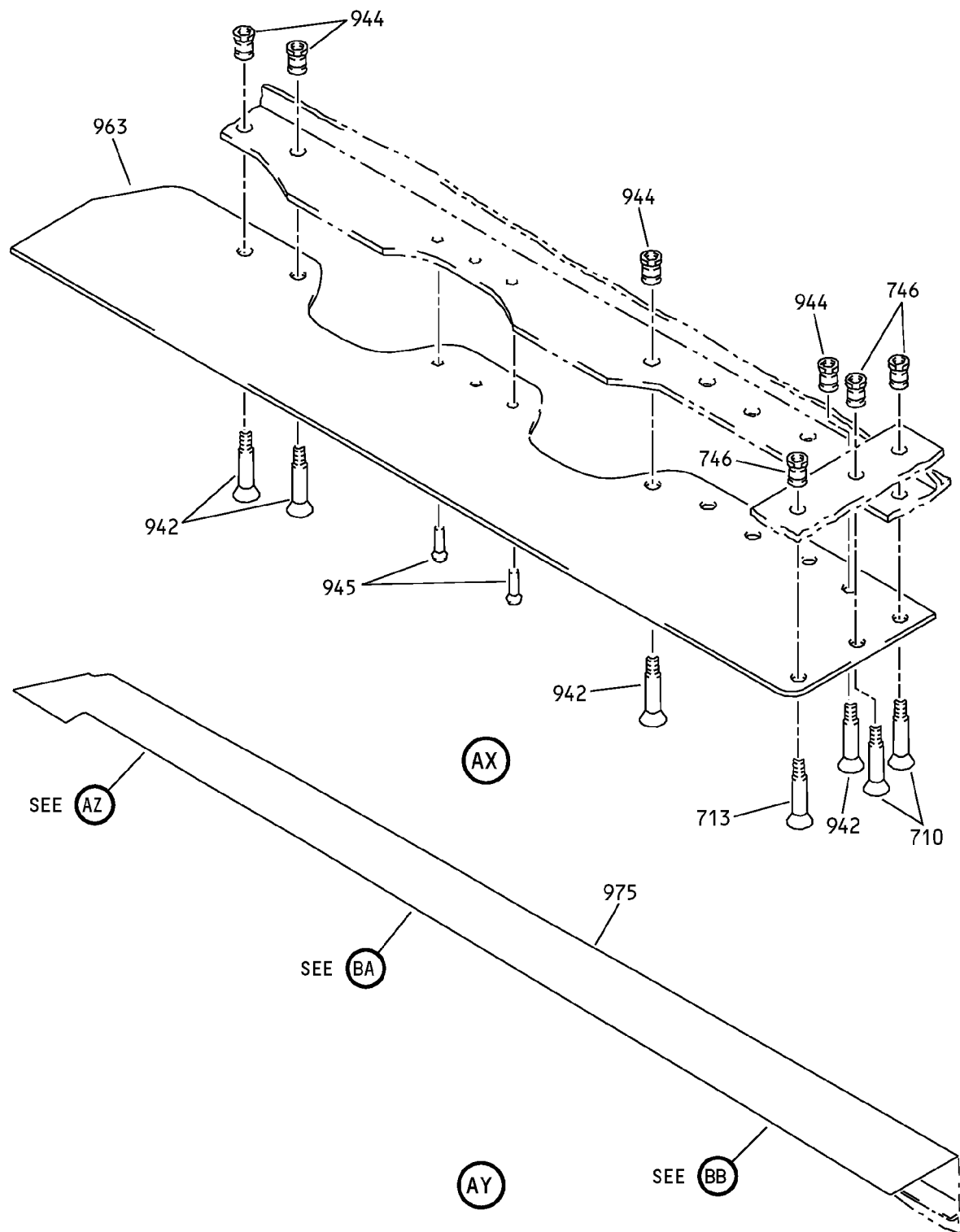
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 33 of 37)

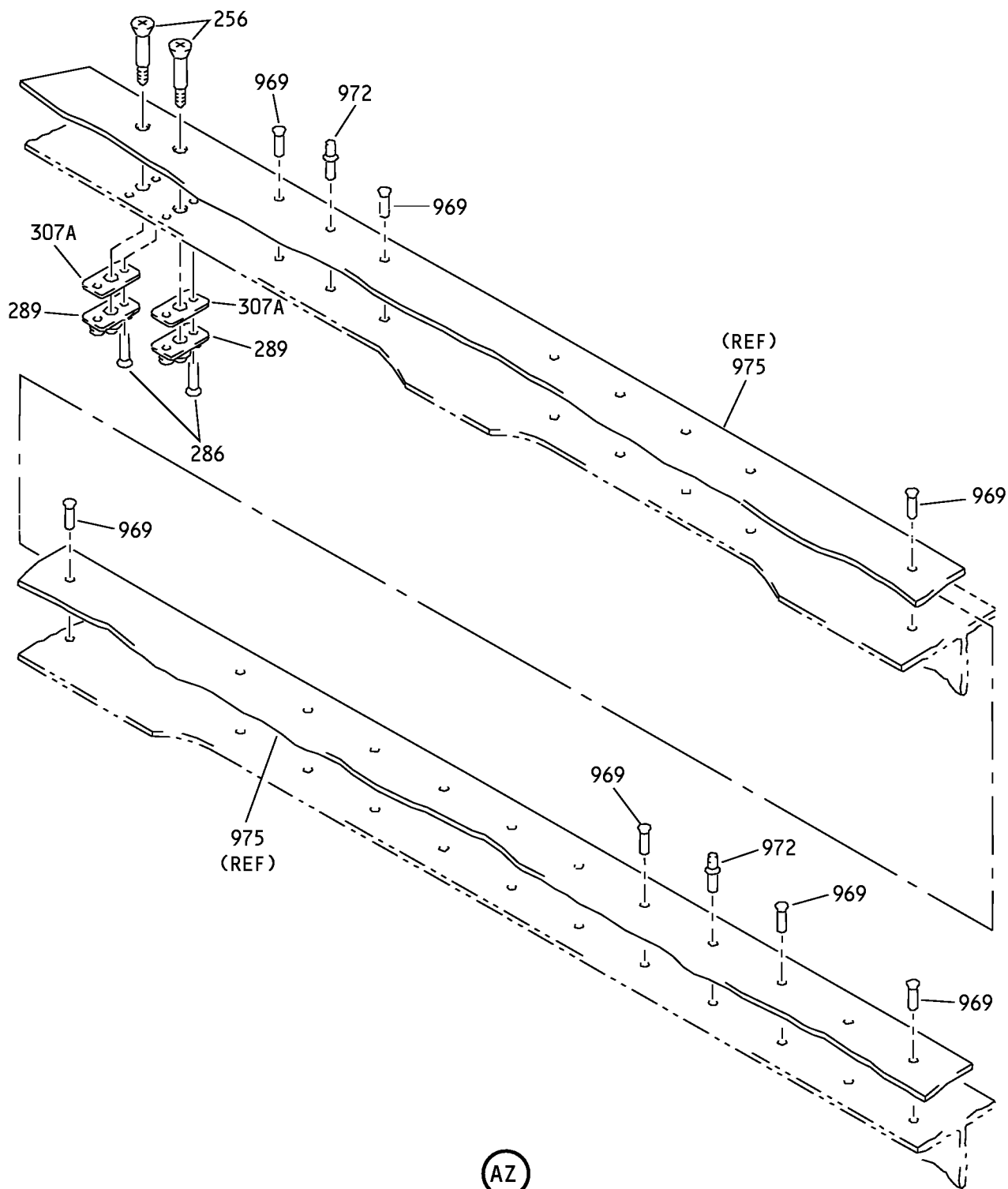
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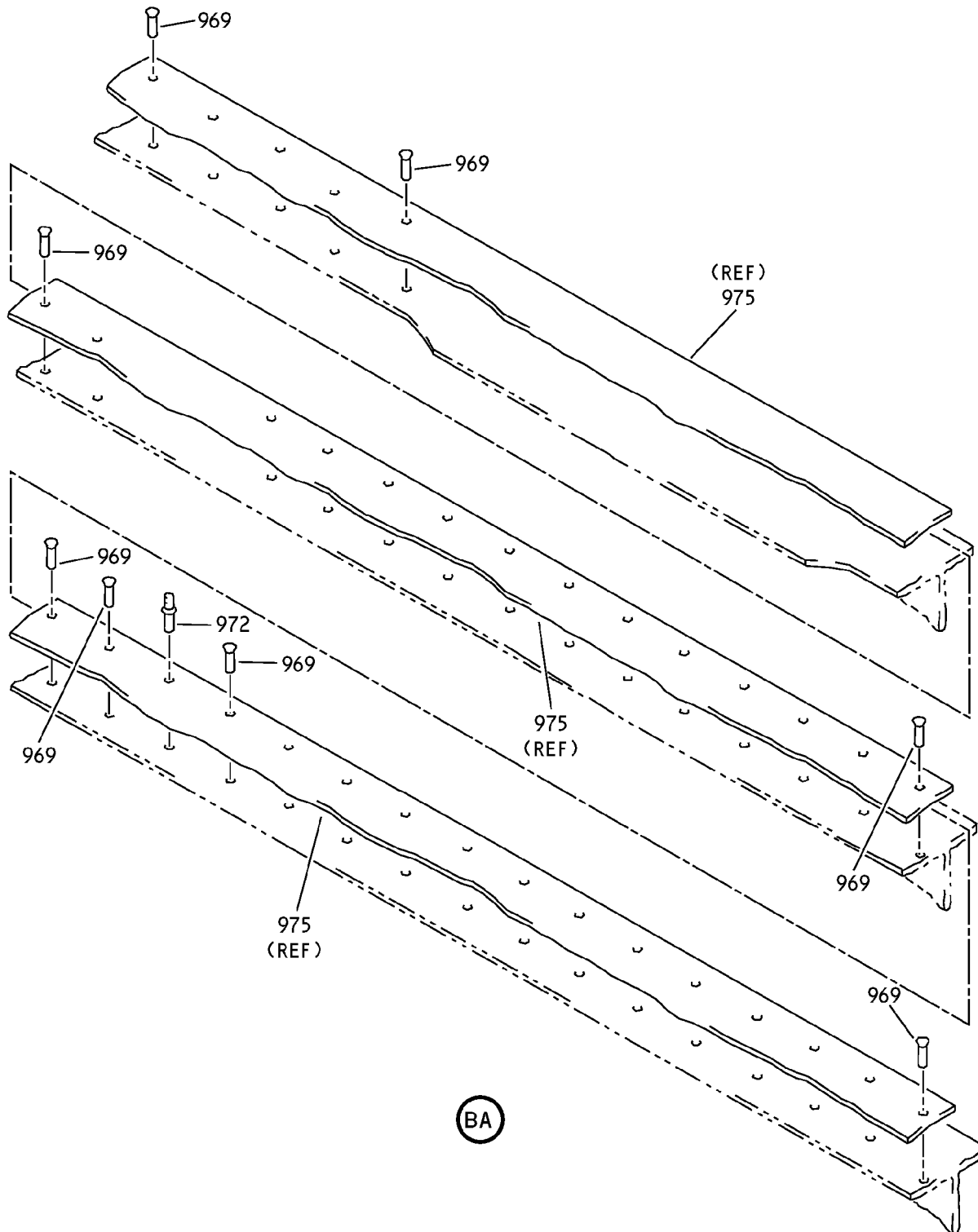
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Outboard Trailing Edge Flap - Main Flap Assembly
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 35 of 37)

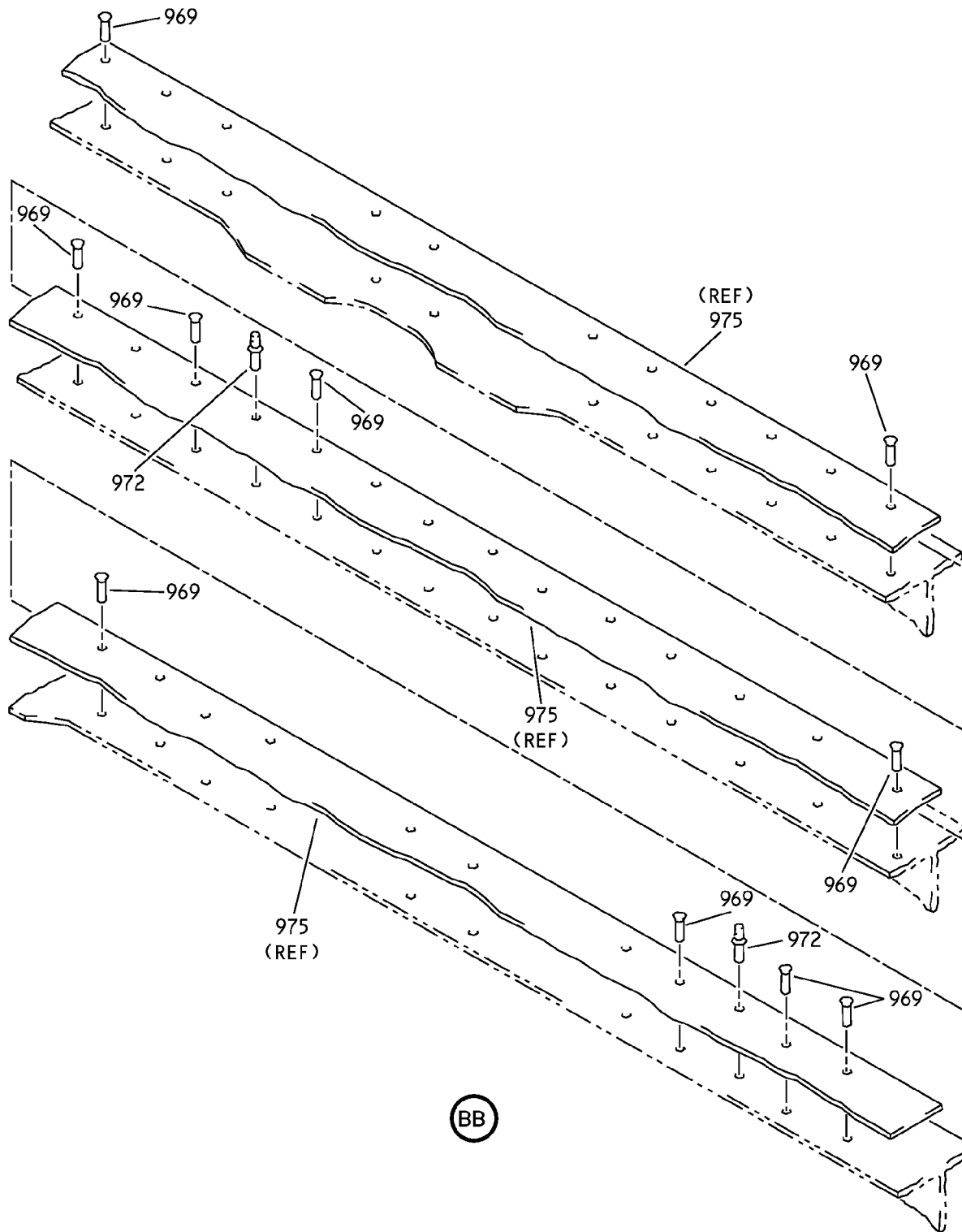
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 1 (Sheet 36 of 37)

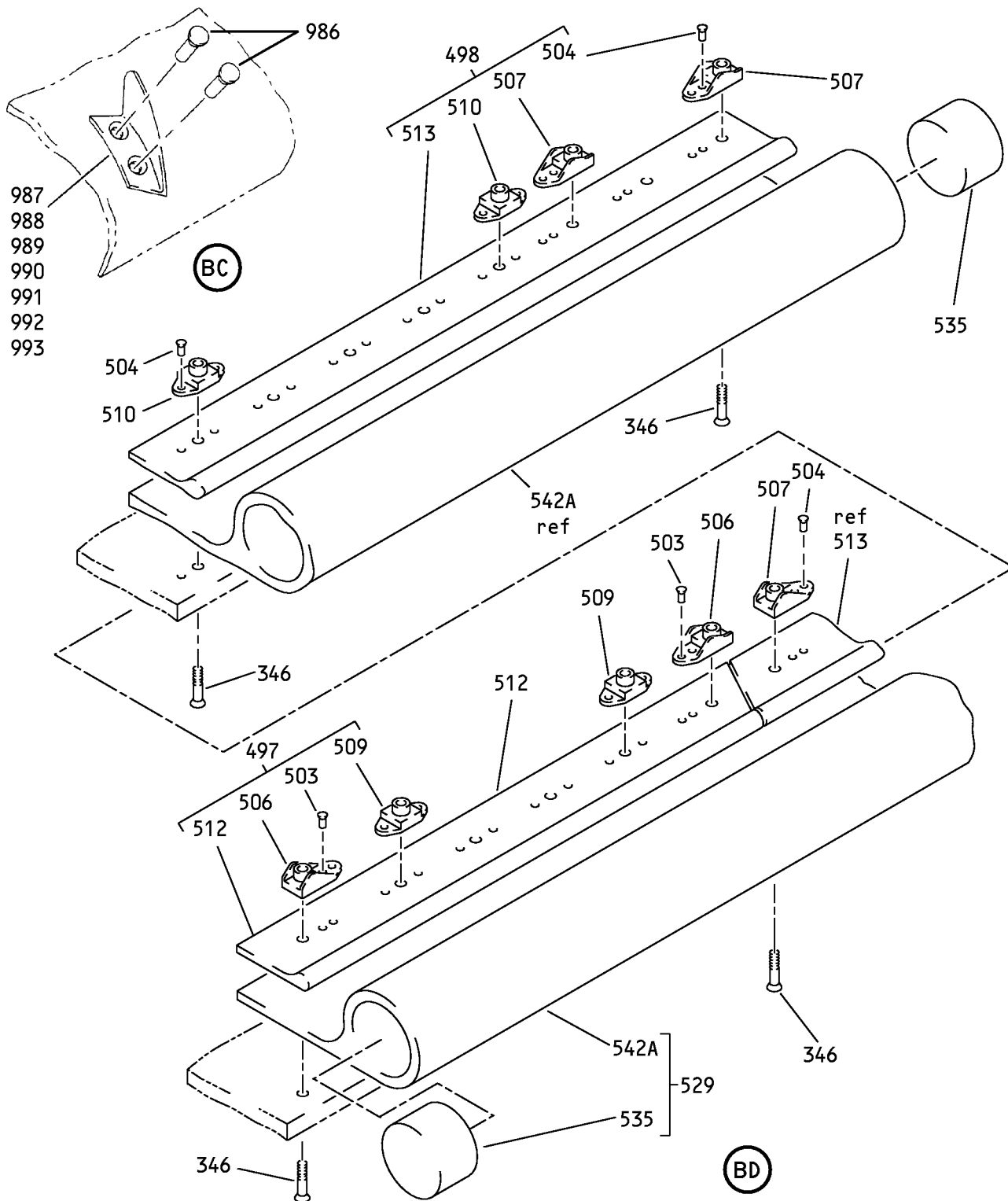
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Outboard Trailing Edge Flap - Main Flap Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-1A	113A3100-1										
-1B	113A3100-3										
-1C	113A3100-5								E		RF
-1D	113A3100-7								F		RF
-1E	113A3100-9								J		RF
-1F	113A3100-11								A		RF
-1G	113A3100-13								C		RF
-1H	113A3100-15								L		RF
-1J	113A3100-17								N		RF
-1K	113A3100-19								Q		RF
-1L	113A3100-21								S		RF
-1M	113A3100-201								U		RF
-1N	113A3100-25								W		RF
-1P	113A3100-203								Y		RF
-4	113A3100-2										

-Item not illustrated

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-4A	113A3100-4										
-4B	113A3100-6									G	RF
-4C	113A3100-8									H	RF
-4D	113A3100-10									K	RF
-4E	113A3100-12									B	RF
-4F	113A3100-14									D	RF
-4G	113A3100-16									M	RF
-4H	113A3100-18									P	RF
-4J	113A3100-20									R	RF
-4K	113A3100-22									T	RF
-4L	113A3100-202									V	RF
-4M	113A3100-26									X	RF
-4N	113A3100-204									Z	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 7	HL13VAZ12-8		.	BOLT							4
				(V56878)							
				(SPEC BACB30NY12K8)							
				(OPT HL13VAZ12-8 (V73197))							
				(OPT HL13VAZ12-8 (V92215))							
				(OPT L801-12K8 (V06725))							
				(OPT HL13V12K8 (V06725))							
				(OPT HL13VAZ12-8 (V97928))							
				(OPT HL13VAZ12-8 (V17446))							
				(OPT L801-12K8 (V0PTK6))							
10	HL82-12APBW		.	COLLAR							4
				(V5M902)							
				(SPEC BACC30AG12)							
				(OPT HL82-12APBW (V56878))							
				(OPT HL82-12APBW (V73197))							
13	HST10AG10-6		.	BOLT					A-R		2
				(V0PTK6)							
				(SPEC BACB30VT10K6)							
				(OPT HST10AG10-6 (V06725))							
				(OPT HST10AG10-6 (V56878))							
				(OPT HST10AG10-6 (V73197))							
-13A	HST10AG10-6		.	BOLT					S-Z		2
				(V0PTK6)							
				(SPEC BACB30VT10K6)							
				(OPT HST10AG10-6 (V06725))							
				(OPT HST10AG10-6 (V56878))							
				(OPT HST10AG10-6 (V73197))							
				(ITEM 13A OR 16A TOGETHER WITH ITEM 22B IS OPTIONAL TO ITEM 23)							
16	HST10AG10-7		.	BOLT					A-R		2
				(V0PTK6)							
				(SPEC BACB30VT10K7)							
				(OPT HST10AG10-7 (V06725))							
				(OPT HST10AG10-7 (V56878))							
				(OPT HST10AG10-7 (V73197))							
-16A	HST10AG10-7		.	BOLT					S-Z		2
				(V0PTK6)							
				(SPEC BACB30VT10K7)							
				(OPT HST10AG10-7 (V06725))							
				(OPT HST10AG10-7 (V56878))							
				(OPT HST10AG10-7 (V73197))							
				(ITEM 13A OR 16A TOGETHER WITH ITEM 22B IS OPTIONAL TO ITEM 23)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 19	BACW10BP5PTU		.	W	A	S	H	E	R	E, G	4
22	HST1076DU10AWU		.	C	O	L	L	A	R	E, G	4
-22A	HST1076DU10AWU		.	C	O	L	L	A	R	A-D, F, H-R	4
-22B	HST1076DU10AWU		.	C	O	L	L	A	R	S-Z	4
-23	113A3100-23		.	K	I	T	A	S	S	S-Z	4
24	HST10AG10-9		.	.	B	O	L	T		S-Z	1
-25	H52732-5CM										
26	K29913-5NF		.	.	W	A	S	H	E	S-Z	1
27	K29646-5NF		.	.	W	A	S	H	E	S-Z	1
-28	HST10AG10-4										
29	HST1094DU10		.	.	C	O	L	L	A	S-Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 30	PLH55CM		.	NUT							E, G	4
				(V62554)								
				(SPEC BACN10YR5CM)								
				(OPT H52732-5CM (V15653))								
				(ITEM 25 AND ITEM 19 OPT TO ITEM 22)								
-31	HST10AG10-7			DELETED								
32	HST10AG10-4		.	BOLT								2
				(V0PTK6)								
				(SPEC BACB30VT10K4)								
				(OPT HST10AG10-4 (V06725))								
				(OPT HST10AG10-4 (V56878))								
				(OPT HST10AG10-4 (V73197))								
33	HST10AG10-7		.	BOLT								2
				(V0PTK6)								
				(SPEC BACB30VT10K7)								
				(OPT HST10AG10-7 (V06725))								
				(OPT HST10AG10-7 (V56878))								
				(OPT HST10AG10-7 (V73197))								
34	HST10AG8-4		.	BOLT								4
				(V0PTK6)								
				(SPEC BACB30VT8K4)								
				(OPT HST10AG8-4 (V06725))								
				(OPT HST10AG8-4 (V56878))								
				(OPT HST10AG8-4 (V73197))								
37	HST10AG8-6		.	BOLT								4
				(V0PTK6)								
				(SPEC BACB30VT8K6)								
				(OPT HST10AG8-6 (V06725))								
				(OPT HST10AG8-6 (V56878))								
				(OPT HST10AG8-6 (V73197))								
38	HST79CY10		.	COLLAR								4
				(V73197)								
				(SPEC BACC30BL10)								
				(OPT HST79-10 (V92215))								
				(OPT HST79-10 (V56878))								
				(OPT HST79-10 (V5M902))								
39	HST79CY8		.	COLLAR								8
				(V73197)								
				(SPEC BACC30BL8)								
				(OPT HST79-8 (V56878))								
				(OPT HST79-8 (V92215))								
				(OPT HST79-8 (V5M902))								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
40	113A3135-1		.							A-T, W, X	1
-40A	113A3135-201		.							U, V, Y, Z	1
43	113A3135-3		.							A-T, W, X	1
-43A	113A3135-203		.							U, V, Y, Z	1
46	113A3327-5		.	.							1
49	113A3135-5		.	.						A-T, W, X	1
										(USED ON ITEM 40)	
-49A	113A3135-205		.	.						U, V, Y, Z	1
										(USED ON ITEM 40A)	
52	113A3135-7		.	.						A-T, W, X	1
										(USED ON ITEM 43)	
-52A	113A3135-207		.	.						U, V, Y, Z	1
										(USED ON ITEM 43A)	
55	113A3315-5		.								1
58	113A3315-4		.								1
61	BACB30LE5K14		.							A-M	4
-61A	BACB30LE5K15		.							N-Z	4
64	BACB30LE5K13		.							A-M	4
-64A	BACB30LE5K14		.							N-Z	4
67	HL1012AZ8-8		.							A-V	4
										(V0PTK6)	
										(SPEC BACB30NX8K8)	
										(OPT HL12VAZ8-8 (V73197))	
										(OPT HL12VAZ8-8 (V92215))	
										(OPT HL12VAZ8-8 (V97928))	
										(OPT L802-8K8 (V06725))	
										(OPT HL12VAZ8-8 (V56878))	
										(OPT HL1012AZ8-8 (V06725))	
										(OPT HL1012AZ8-8 (V06950))	
										(OPT HL1012AZ8-8 (V17446))	
										(OPT HL1012AZ8-8 (V56878))	
										(OPT HL1012AZ8-8 (V60516))	
										(OPT HL1012AZ8-8 (V73197))	
										(OPT HL1012AZ8-8 (V97928))	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -67A	HL1012AZ8-13		.	BOLT						W-Z	4
				(V0PTK6)							
				(SPEC BACB30NX8K13)							
				(OPT HL12VAZ8-13 (V73197))							
				(OPT HL12VAZ8-13 (V92215))							
				(OPT HL12VAZ8-13 (V97928))							
				(OPT L802-8K13 (V06725))							
				(OPT HL12VAZ8-13 (V56878))							
				(OPT HL1012AZ8-13 (V06725))							
				(OPT HL1012AZ8-13 (V06950))							
				(OPT HL1012AZ8-13 (V17446))							
				(OPT HL1012AZ8-13 (V56878))							
				(OPT HL1012AZ8-13 (V60516))							
				(OPT HL1012AZ8-13 (V73197))							
				(OPT HL1012AZ8-13 (V97928))							
69	BACW10BP5CD		.	WASHER						N-R	8
70	BACW10BP5DP		.	WASHER							8
73	H51560-5		.	NUT						A-R	8
				(V15653)							
				(SPEC BACN10HR5CD)							
				(OPT 67832CD524 (V56878))							
				(OPT 102LH9031-5 (V72962))							
				(OPT BH00303CM5 (V27238))							
				(OPT SL7108C524 (V11815))							
				(OPT BH00303CM5 (V27238))							
				(OPT BMN5024CWD35 (V97928))							
				(OPT CR60305 (V62554))							
				(OPT SL7108C5 (V11815))							
				(OPT VCU0005D5 (V06710))							
				(OPT 102LH90315 (V72962))							
				(OPT BMN10HRCWD3-5 (V97928))							
				(OPT 67832CD5 (V56878))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -73A	BH003045		.	NUT (V27238) (SPEC BACN10HR5C) (OPT H97-5 (V15653)) (OPT 101LH9031-5 (V72962)) (OPT 67832A524 (V56878)) (OPT BH00304-5 (V27238)) (OPT SL7060C524 (V11815)) (OPT BMN5024C5 (V97928)) (OPT CR59075 (V62554)) (OPT H975 (V15653)) (OPT SL70605 (V11815)) (OPT VAL280025 (V06710)) (OPT 101LH90315 (V72962)) (OPT 67832A5 (V56878)) (OPT BMN10HRC5 (V97928))						S-Z	8
76	HL1087-8		.	COLLAR (V9N513) (SPEC BACC30BH8) (OPT HL1087-8 (V92215)) (OPT HL1087-8 (V73197)) (OPT HL1087-8 (V56878))							4
79	113A3104-1		.	FITTING ASSY-SPRT					A, C, E, F, J, L, N, Q, S, U, W, Y	1	
-82	113A3104-2		.	FITTING ASSY-SPRT					B, D, G, H, K, M, P, R, T, V, X, Z	1	
85	113A3101-1		.	FITTING ASSY-SPRT					A, C, E, F, J, L, N, Q, S, U, W, Y	1	
-88	113A3101-2		.	FITTING ASSY-SPRT					B, D, G, H, K, M, P, R, T, V, X, Z	1	
91	MS15001-3		.	FITTING						1	
94	BACP20AX15A		.	PIN						1	
97	PLGA1874020		.	PIN (V92555) (SPEC BACP20AX15AP)						1	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 100	113A3104-3		.	.							A, C, E, F, J, L, N, Q, S, U, W, Y	1
-103	113A3104-4		.	.							B, D, G, H, K, M, P, R, T, V, X, Z	1
106	113A3101-3		.	.							A, C, E, F, J, L, N, Q, S, U, W, Y	1
-109	113A3101-4		.	.							B, D, G, H, K, M, P, R, T, V, X, Z	1
112	113A3315-11		.									1
115	113A3315-7		.									1
118	113A3315-2		.									1
121	113A3315-6		.									1
124	BACB30VF3K4		.									3
127	BACB30XD3K7		.									30
130	BACB30XD3K5		.									2
133	BACB30VF3K5		.									8
136	HST11AG6-5		.								E-K	2
-136A	WC331K6-5		.								A-D, L-T, W-Z	2
139	BACB30NN4K4		.									4
142	BACB30NM4K3		.									4
145	BACR15GF6D		.									14
148	NAS1149D0332J		.									10

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
151	H52732-3CD		.	NUT							10
				(V15653)							
				(SPEC BACN10YR3CD)							
				(OPT PLH53CD (V62554))							
154	HST79CY6		.	COLLAR							2
				(V73197)							
				(SPEC BACC30BL6)							
				(OPT HST79-6 (V56878))							
				(OPT HST79-6 (V92215))							
				(OPT HST79-6 (V5M902))							
157	BACR15BA3AD		.	RIVET							74
				(SIZE DETERMINED ON INST)							
160	NS202493-02-2		.	NUTPLATE							5
				(V80539)							
				(SPEC BACN10KE3B2CD)							
				(OPT BRFR220C3-2D (V52828))							
				(OPT F51747-3-2CD (V15653))							
				(OPT 102A9213-2-3 (V72962))							
				(OPT ITEM 160A)							
-160A	BACN11G3A2CD		.	NUTPLATE							5
				(OPT ITEM 160)							
163	NS202493-02-3		.	NUTPLATE							5
				(V80539)							
				(SPEC BACN10KE3B3CD)							
				(OPT 102A9213-3-3 (V72962))							
				(OPT F51747-3-3CD (V15653))							
				(OPT BRFR220C3-3D (V52828))							
				(OPT ITEM 163A)							
-163A	BACN11G3A3CD		.	NUTPLATE							5
				(OPT ITEM 163)							
166	NS202493-02-4		.	NUTPLATE							5
				(V80539)							
				(SPEC BACN10KE3B4CD)							
				(OPT BRFR220C3-4D (V52828))							
				(OPT F51747-3-4CD (V15653))							
				(OPT 102A9213-4-3 (V72962))							
				(OPT ITEM 166A)							
-166A	BACN11G3A4CD		.	NUTPLATE							5
				(OPT ITEM 166)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 169	NS202493-02-5		.								8
-169A	BACN11G3A5CD		.								16
172	MF51594-3-4BAC		.								6
175	NS202493-048-1		.							A-T, W, X	8
-175A	BACN10KE4B1CD		.							U, V, Y, Z	8
178	HST10AG6-4		.								5
181	HST10AG6-3		.								1
184	HST10AG6-5		.								1
187	HST79CY6		.								7

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
190	BACS40R010C023F		.	SHIM							1
193	113A3315-1		.	SHIM							1
196	113A3315-13		.	SHIM							1
199	113A3315-14		.	SHIM							1
202	BACS40R010C012F		.	SHIM							1
205	BACS40R008C008F		.	SHIM							1
208	113A3171-1		.	RETAINER-SEAL					A, C, E, F, J, L, N, Q, S, U, W, Y		1
-211	113A3171-2		.	RETAINER-SEAL					B, D, G, H, K, M, P, R, T, V, X, Z		1
214	113A3172-1		.	SEAL					A, C, E, F, J, L, N, Q, S, U, W, Y		1
217	113A3172-2		.	SEAL (MAKE FROM SYNTHETIC RUBBER 10-60754-1165 X 20.0)					B, D, G, H, K, M, P, R, T, V, X, Z		1
220	113A3171-27		.	RETAINER ASSY					A, C, E, F, J, L, N, Q, S, U, W, Y		1
-223	113A3171-28		.	RETAINER ASSY					B, D, G, H, K, M, P, R, T, V, X, Z		1
226	BACR15BA3AD		.	RIVET (SIZE DETERMINED ON INST)							8
229	NS202494-02-4		.	NUTPLATE (V80539) (SPEC BACN10KE3E4CD) (OPT 102F9216-4-3 (V72962)) (OPT F51751-3-4CD (V15653)) (OPT BRFR120C3-4D (V52828))							2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 232	NS202493-02-4		.	.	NUTPLATE (V80539) (SPEC BACN10KE3B4CD) (OPT BRFR220C3-4D (V52828)) (OPT F51747-3-4CD (V15653)) (OPT 102A9213-4-3 (V72962))							1
235	NS202493-02-2		.	.	NUTPLATE (V80539) (SPEC BACN10KE3B2CD) (OPT BRFR220C3-2D (V52828)) (OPT F51747-3-2CD (V15653)) (OPT 102A9213-2-3 (V72962))							1
-235A 238	BACN11G3A2CD 113A3171-55				DELETED . . RETAINER-SEAL					A, C, E, F, J, L, N, Q, S, U, W, Y		1
-241	113A3171-56		.	.	RETAINER-SEAL					B, D, G, H, K, M, P, R, T, V, X, Z		1
244	113A3241-1		.	.	RIB-DEFLECTION CONT					A, C, E, F, J, L, N, Q, S, U, W, Y		1
-247	113A3241-2		.	.	RIB-DEFLECTION CONT					B, D, G, H, K, M, P, R, T, V, X, Z		1
250	113A3243-1		.	.	RIB-OUTBD CLOSURE					A, C, E, F, J, L, N, Q, S, U, W, Y		1
-253	113A3243-2		.	.	RIB-OUTBD CLOSURE					B, D, G, H, K, M, P, R, T, V, X, Z		1
256	BACB30XD3K7		.	.	BOLT							2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 259	HL523AZ6-5		.	BOLT							1
				(V56878)							
				(SPEC BACB30NZ6K5)							
				(OPT HL523AZ6-5 (V92215))							
				(OPT L804-6K5 (V06725))							
				(OPT HL523AZ6-5 (V06725))							
				(OPT HL523AZ6-5 (V73197))							
				(OPT HL523AZ6-5 (V97928))							
				(OPT HL523AZ6-5 (V60516))							
				(OPT HL523AZ6-5 (V0PTK6))							
262	BACB30XD3K2		.	BOLT					A-R		2
				(OPT ITEM 262A)							
-262A	BACB30VF3K2		.	BOLT					A-R		2
				(OPT ITEM 262)							
-262B	BACB30XD3K2		.	BOLT					S-Z		2
265	HST11AG6-3		.	BOLT					E-K		1
				(V06725)							
				(SPEC BACB30VU6K3)							
				(OPT HST11AG6-3 (V73197))							
				(OPT HST11AG6-3 (V56878))							
				(OPT HST11AG6-3 (V0PTK6))							
-265A	WC331K6-3		.	BOLT					A-D, L-Z		1
				(V60516)							
				(SPEC BACB30YP6K3)							
268	HST11AG6-5		.	BOLT					E-K		2
				(V06725)							
				(SPEC BACB30VU6K5)							
				(OPT HST11AG6-5 (V73197))							
				(OPT HST11AG6-5 (V56878))							
				(OPT HST11AG6-5 (V0PTK6))							
-268A	WC331K6-5		.	BOLT					A-D, L-Z		2
				(V60516)							
				(SPEC BACB30YP6K5)							
271	BACB30VF3K4		.	BOLT							6
274	BACR15BA6D		.	RIVET							18
				(SIZE DETERMINED ON INST)							
277	BACR15GF6D		.	RIVET							12
				(SIZE DETERMINED ON INST)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
280	HL79-6		.								1
283	HST79CY6		.								3
286	BACR15BA3AD		.								20
289	MF51594-3-4BAC		.								2
292	NS202493-02-2		.								2
-292A	BACN11G3A1CD										
-292B	BACN11G3A2CD		.								1
295	NS202493-02-3		.								6
-295A	BACN11G3A3CD		.								6
298	HST10AG6-3		.								1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
301	HST10AG6-5		.	BOLT							2
				(V0PTK6)							
				(SPEC BACB30VT6K5)							
				(OPT HST10AG6-5 (V06725))							
				(OPT HST10AG6-5 (V56878))							
				(OPT HST10AG6-5 (V73197))							
304	HST79CY6		.	COLLAR							3
				(V73197)							
				(SPEC BACC30BL6)							
				(OPT HST79-6 (V56878))							
				(OPT HST79-6 (V92215))							
				(OPT HST79-6 (V5M902))							
-307	BACF3T028-4B			DELETED							
307A	BACF3T02C08-04B		.	FILLER							2
310	BACS40R009C010F		.	SHIM							1
313	BACS40R008C021F		.	SHIM							1
316	113A3171-59		.	PLATE-COVER					A, B, E-K		1
-316A	113A3171-75		.	PLATE-COVER					C, D, L-Z		1
319	113A3171-3		.	RETAINER-SEAL							1
322	113A3171-4		.	RETAINER-SEAL							1
325	113A3172-3		.	SEAL							1
				(MAKE FROM SYNTHETIC RUBBER							
				10-60754-1162 X 1.50 LONG)							
328	113A3600-1		.	MACHINED PART-ARROW HEAD					A, C, E, F, J, L, N, Q, S, U, W, Y		1
-331	113A3600-2		.	MACHINED PART-ARROW HEAD					B, D, G, H, K, M, P, R, T, V, X, Z		1
334	113A3392-1		.	TRACK-OUTBD PROGRAMMING					A, C, E, F, J, L, N, Q		1
-334A	113A3392-1		.	TRACK-OUTBD PROGRAMMING					S, W		1
				(OPT ITEM 334B)							
-334B	113A3392-3		.	TRACK-OUTBD PROGRAMMING					S, W		1
				(OPT ITEM 334A)							
-334C	113A3392-201		.	TRACK-OUTBD PROGRAMMING					U, Y		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
-337	113A3392-2		.							TRACK-OUTBD PROGRAMMING	B, D, G, H, K, M, P, R	1
-337A	113A3392-2		.							TRACK-OUTBD PROGRAMMING (OPT ITEM 337B)	T, X	1
-337B	113A3392-4		.							TRACK-OUTBD PROGRAMMING (OPT ITEM 337A)	T, X	1
-337C	113A3392-202		.							TRACK-OUTBD PROGRAMMING	V, Z	1
340	113A3391-1		.							RIB-OUTBD PROGRAMMING	A, C, E, F, J, L, N, Q, S, W	1
-340A	113A3391-201		.							RIB-OUTBD PROGRAMMING	U, Y	1
-343	113A3391-2		.							RIB-OUTBD PROGRAMMING	B, D, G, H, K, M, P, R, T, X	1
-343A	113A3391-202		.							RIB-OUTBD PROGRAMMING	V, Z	1
346	BACB30XD3K7		.							BOLT		65
349	BACB30VF3K4		.							BOLT		14
352	HST11AG6-5		.							BOLT (V06725) (SPEC BACB30VU6K5) (OPT HST11AG6-5 (V73197)) (OPT HST11AG6-5 (V56878)) (OPT HST11AG6-5 (V0PTK6))	E-K	3
-352A	WC331K6-5		.							BOLT (V60516) (SPEC BACB30YP6K5)	A-D, L-Z	3
355	HST11AG6-6		.							BOLT (V06725) (SPEC BACB30VU6K6) (OPT HST11AG6-6 (V73197)) (OPT HST11AG6-6 (V56878)) (OPT HST11AG6-6 (V0PTK6))	E-K	1
-355A	WC331K6-6		.							BOLT (V60516) (SPEC BACB30YP6K6)	A-D, L-Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
358	HST11AG6-3		.	BOLT						E-K	1
				(V06725)							
				(SPEC BACB30VU6K3)							
				(OPT HST11AG6-3 (V73197))							
				(OPT HST11AG6-3 (V56878))							
				(OPT HST11AG6-3 (V0PTK6))							
-358A	WC331K6-3		.	BOLT						A-D, L-Z	1
				(V60516)							
				(SPEC BACB30YP6K3)							
361	BACB30NN4K4		.	BOLT						A-T, W, X	8
-361A	BACB30NN4K6		.	BOLT						U, V, Y, Z	8
364	NAS1399MW6A		.	RIVET						A-M	1
				(SIZE DETERMINED ON INST)							
-364A	NAS1399MW6AB4		.	RIVET						N-Z	1
				(OPT ITEM 364B)							
-364B	NAS1399MW6A4		.	RIVET						N-Z	1
				(OPT ITEM 364A)							
367	BACR15GF6D		.	RIVET							22
				(SIZE DETERMINED ON INST)							
370	NAS1149D0363H		.	WASHER							3
373	NAS1149D0332J		.	WASHER							5
376	H52732-3CD		.	NUT							5
				(V15653)							
				(SPEC BACN10YR3CD)							
				(OPT PLH53CD (V62554))							
379	HST79CY6		.	COLLAR							5
				(V73197)							
				(SPEC BACC30BL6)							
				(OPT HST79-6 (V56878))							
				(OPT HST79-6 (V92215))							
				(OPT HST79-6 (V5M902))							
382	BACR15BA3AD		.	RIVET							92
				(SIZE DETERMINED ON INST)							
385	MF51594-3-2BAC		.	NUTPLATE							3
				(V15653)							
				(SPEC BACN10YF32CD)							
388	BACN10YF31CD		.	NUTPLATE							1
				(OPT ITEM 388A)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -388A	MF53050-3CD		.								1
391	NS202493-02-2		.								2
-391A	BACN11G3A2CD		.								2
392	BRFR220C3-2D		.							A, B, E-K	4
-392A	BRFR220C4-2D		.							C, D, L-T, W, X	4
-392B	BRFR220C4-4D		.							U, V, Y, Z	4
393	BRFR220C3-2D		.							A, B, E-K	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-393A	BRFR220C4-2D		.	NUTPLATE						C, D, L-T, W, X	4
				(V52828)							
				(SPEC BACN10KE4B2CD)							
				(OPT F51747-4-2CD (V15653))							
				(OPT 102A9213-2-4 (V72962))							
				(OPT NS202493-048-2 (V80539))							
-393B	BRFR220C4-3D		.	NUTPLATE						U, V, Y, Z	4
				(V52828)							
				(SPEC BACN10KE4B3CD)							
				(OPT F51747-4-3CD (V15653))							
				(OPT 102A9213-3-4 (V72962))							
				(OPT NS202493-048-3 (V80539))							
394	NS202493-02-3		.	NUTPLATE							14
				(V80539)							
				(SPEC BACN10KE3B3CD)							
				(OPT 102A9213-3-3 (V72962))							
				(OPT F51747-3-3CD (V15653))							
				(OPT BRFR220C3-3D (V52828))							
				(OPT ITEM 394A)							
-394A	BACN11G3A3CD		.	NUTPLATE							6
				(OPT ITEM 394)							
397	NS202493-02-5		.	NUTPLATE							16
				(V80539)							
				(SPEC BACN10KE3B5CD)							
				(OPT BRFR220C3-5D (V52828))							
				(OPT F51747-3-5CD (V15653))							
				(OPT 102A9213-5-3 (V72962))							
				(OPT ITEM 397A)							
-397A	BACN11G3A5CD		.	NUTPLATE							13
				(OPT ITEM 397)							
400	NS202494-02-5		.	NUTPLATE							2
				(V80539)							
				(SPEC BACN10KE3E5CD)							
				(OPT 102F9216-5-3 (V72962))							
				(OPT F51751-3-5CD (V15653))							
				(OPT BRFR120C3-5D (V52828))							
403	HST10AG6-4		.	BOLT							8
				(V06725)							
				(SPEC BACB30VT6K4)							
				(OPT HST10AG6-4 (V73197))							
				(OPT HST10AG6-4 (V56878))							
				(OPT HST10AG6-4 (V0PTK6))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 406	HST10AG6-5		.	BOLT							1
				(V0PTK6)							
				(SPEC BACB30VT6K5)							
				(OPT HST10AG6-5 (V06725))							
				(OPT HST10AG6-5 (V56878))							
				(OPT HST10AG6-5 (V73197))							
409	HST79CY6		.	COLLAR							9
				(V73197)							
				(SPEC BACC30BL6)							
				(OPT HST79-6 (V56878))							
				(OPT HST79-6 (V92215))							
				(OPT HST79-6 (V5M902))							
412	113A3315-16		.	SHIM							1
415	113A3315-17		.	SHIM							1
418	BACS40R010C028F		.	SHIM							2
421	113A3315-18		.	SHIM							1
424	113A3315-15		.	SHIM							1
-427	BACS40R011C032F			DELETED							
427A	BACS40R011E032F		.	SHIM							1
430	113A3171-21		.	RETAINER ASSY					A, E, F, J		1
-430A	113A3171-71		.	RETAINER ASSY					C, L, N, Q, S, U, W, Y		1
-433	113A3171-22		.	RETAINER ASSY					B, G, H, K		1
-433A	113A3171-72		.	RETAINER ASSY					D, M, P, R, T, V, X, Z		1
436	BACR15BA3AD		. .	RIVET							4
				(SIZE DETERMINED ON INST)							
439	NS202494-02-2		. .	NUTPLATE					A, B, E-K		1
				(V80539)							
				(SPEC BACN10KE3E2CD)							
				(OPT 102F9216-2-3 (V72962))							
				(OPT F51751-3-2CD (V15653))							
				(OPT BRFR120C3-2D (V52828))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -439A	F51751-3-3CD		C, D, L, M, W-Z	1
442	NS202493-02-2		A, B, E-K	1
-442A	NS202493-02-3		C, D, L, M, W-Z	1
445	113A3171-51		A, C, E, F, J, L, N, Q, S, U, W, Y	1
-448	113A3171-52		B, D, G, H, K, M, P, R, T, V, X, Z	1
451	113A3171-23		A, E, F, J	1
-451A	113A3171-73		C, L, N, Q, S, U, W, Y	1
-454	113A3171-24		B, G, H, K	1
-454A	113A3171-74		D, M, P, R, T, V, X, Z	1
457	BACR15BA3AD			12
			(SIZE DETERMINED ON INST)								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 460	NS202494-02-2		.	.	NUTPLATE (V80539) (SPEC BACN10KE3E2CD) (OPT 102F9216-2-3 (V72962)) (OPT F51751-3-2CD (V15653)) (OPT BRFR120C3-2D (V52828))						A, B, E-K	3
-460A	F51751-3-3CD		.	.	NUTPLATE (V15653) (SPEC BACN10KE3E3CD) (OPT 102F9216-3-3 (V72960)) (OPT BRFR120C3-3D (V52828)) (OPT NS202494-02-3 (V80539))						C, D, L-Z	3
463	NS202493-02-2		.	.	NUTPLATE (V80539) (SPEC BACN10KE3B2CD) (OPT BRFR220C3-2D (V52828)) (OPT F51747-3-2CD (V15653)) (OPT 102A9213-2-3 (V72962))						A, B, E-K	3
-463A	NS202493-02-3		.	.	NUTPLATE (V80539) (SPEC BACN10KE3B3CD) (OPT F51747-3-3CD (V15653)) (OPT 102A9213-3-3 (V72962)) (OPT BRFR220C3-3D (V52828))						C, D, L-Z	3
466	113A3171-43		.	.	RETAINER-SEAL						A, C, E, F, J, L, N, Q, S, U, W, Y	1
-469	113A3171-44		.	.	RETAINER-SEAL						B, D, G, H, K, M, P, R, T, V, X, Z	1
472	113A3171-19		.		RETAINER ASSY						A, E, F, J	1
-472A	113A3171-69		.		RETAINER ASSY						C, L, N, Q, S, U, W, Y	1
-475	113A3171-20		.		RETAINER ASSY						B, G, H, K	1
-475A	113A3171-70		.		RETAINER ASSY						D, M, P, R, T, V, X, Z	1

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			1	2	3	4	5	6	7		
1- 478	BACR15BA3AD		.	.	RIVET (SIZE DETERMINED ON INST)						26
481	F51751-3-3CD		.	.	NUTPLATE (V15653) (SPEC BACN10KE3E3CD) (OPT 102F9216-3-3 (V72960)) (OPT BRFR120C3-3D (V52828)) (OPT NS202494-02-3 (V80539))					A, B, E-K	1
-481A	NS202494-02-4		.	.	NUTPLATE (V80539) (SPEC BACN10KE3E4CD) (OPT 102F9216-4-3 (V72962)) (OPT F51751-3-4CD (V15653)) (OPT BRFR120C3-4D (V52828))					C, D, L-Z	1
484	NS202493-02-2		.	.	NUTPLATE (V80539) (SPEC BACN10KE3B2CD) (OPT BRFR220C3-2D (V52828)) (OPT F51747-3-2CD (V15653)) (OPT 102A9213-2-3 (V72962)) (OPT ITEM 484A)					A-V	1
-484A	BACN11G3A2CD		.	.	NUTPLATE (OPT ITEM 484)					A-V	1
485	NS202493-02-2		.	.	NUTPLATE (V80539) (SPEC BACN10KE3B2CD) (OPT F51747-3-2CD (V15653)) (OPT 102A9213-2-3 (V72962)) (OPT BRFR220C3-2D (V52828))					A, B, E-K	8
-485A	NS202493-02-3		.	.	NUTPLATE (V80539) (SPEC BACN10KE3B3CD) (OPT F51747-3-3CD (V15653)) (OPT 102A9213-3-3 (V72962)) (OPT BRFR220C3-3D (V52828))					C, D, L-Z	8
487	NS202494-02-2		.	.	NUTPLATE (V80539) (SPEC BACN10KE3E2CD) (OPT 102F9216-2-3 (V72962)) (OPT F51751-3-2CD (V15653)) (OPT BRFR120C3-2D (V52828))					A, B, E-K	3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-487A	F51751-3-3CD		.	.	NUTPLATE (V15653) (SPEC BACN10KE3E3CD) (OPT 102F9216-3-3 (V72960)) (OPT BRFR120C3-3D (V52828)) (OPT NS202494-02-3 (V80539))					C, D, L-Z	3
490	113A3171-49		.	.	RETAINER-SEAL					A, C, E, F, J, L, N, Q, S, U, W, Y	1
-493	113A3171-50		.	.	RETAINER-SEAL					B, D, G, H, K, M, P, R, T, V, X, Z	1
496	113A3171-17		.		RETAINER ASSY					E, F, J	1
497	113A3171-65		.		RETAINER ASSY					A	1
-497A	113A3171-79		.		RETAINER ASSY					C, L, N, Q, S, U, W, Y	1
498	113A3171-61		.		RETAINER ASSY					A	1
-498A	113A3171-77		.		RETAINER ASSY					C, L, N, Q, S, U, W, Y	1
-499	113A3171-18		.		RETAINER ASSY					G, H, K	1
-500	113A3171-66		.		RETAINER ASSY					B	1
-500A	113A3171-80		.		RETAINER ASSY					D, M, P, R, T, V, X, Z	1
-501	113A3171-62		.		RETAINER ASSY					B	1
-501A	113A3171-78		.		RETAINER ASSY					D, M, P, R, T, V, X, Z	1
502	BACR15BA3AD		.	.	RIVET (SIZE DETERMINED ON INST)					E-K	30
503	BACR15BA3AD		.	.	RIVET (SIZE DETERMINED ON INST) (USED ON ITEMS 497, 497A, 500, 500A)					A-D, L-Z	12

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 504	BACR15BA3AD		.	.	RIVET (SIZE DETERMINED ON INST) (USED ON ITEMS 498, 498A, 501, 501A)						A-D, L-Z	18
505	NS202494-02-2		.	.	NUTPLATE (V80539) (SPEC BACN10KE3E2CD) (OPT 102F9216-2-3 (V72962)) (OPT F51751-3-2CD (V15653)) (OPT BRFR120C3-2D (V52828))						E-K	6
506	NS202494-02-2		.	.	NUTPLATE (V80539) (SPEC BACN10KE3E2CD) (OPT 102F9216-2-3 (V72962)) (OPT F51751-3-2CD (V15653)) (OPT BRFR120C3-2D (V52828)) (USED ON ITEMS 497, 500)						A, B	2
-506A	F51751-3-3CD		.	.	NUTPLATE (V15653) (SPEC BACN10KE3E3CD) (OPT 102F9216-3-3 (V72960)) (OPT BRFR120C3-3D (V52828)) (OPT NS202494-02-3 (V80539)) (USED ON ITEMS 497A, 500A)						C, D, L-Z	2
507	NS202494-02-2		.	.	NUTPLATE (V80539) (SPEC BACN10KE3E2CD) (OPT 102F9216-2-3 (V72962)) (OPT F51751-3-2CD (V15653)) (OPT BRFR120C3-2D (V52828)) (USED ON ITEMS 498, 501)						A, B	4
-507A	F51751-3-3CD		.	.	NUTPLATE (V15653) (SPEC BACN10KE3E3CD) (OPT 102F9216-3-3 (V72960)) (OPT BRFR120C3-3D (V52828)) (OPT NS202494-02-3 (V80539)) (USED ON ITEMS 498A, 501A)						C, D, L-Z	4
508	NS202493-02-2		.	.	NUTPLATE (V80539) (SPEC BACN10KE3B2CD) (OPT BRFR220C3-2D (V52828)) (OPT F51747-3-2CD (V15653)) (OPT 102A9213-2-3 (V72962))						E-K	9

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
509	NS202493-02-2		. .	NUTPLATE						A, B	4
				(V80539)							
				(SPEC BACN10KE3B2CD)							
				(OPT F51747-3-2CD (V15653))							
				(OPT 102A9213-2-3 (V72962))							
				(OPT BRFR220C3-2D (V52828))							
				(USED ON ITEMS 497, 500)							
-509A	NS202493-02-3		. .	NUTPLATE						C, D, L-Z	4
				(V80539)							
				(SPEC BACN10KE3B3CD)							
				(OPT F51747-3-3CD (V15653))							
				(OPT 102A9213-3-3 (V72962))							
				(OPT BRFR220C3-3D (V52828))							
				(USED ON ITEMS 497A, 500A)							
510	NS202493-02-2		. .	NUTPLATE						A, B	5
				(V80539)							
				(SPEC BACN10KE3B2CD)							
				(OPT F51747-3-2CD (V15653))							
				(OPT 102A9213-2-3 (V72962))							
				(OPT BRFR220C3-2D (V52828))							
				(USED ON ITEMS 498, 501)							
-510A	NS202493-02-3		. .	NUTPLATE						C, D, L-Z	5
				(V80539)							
				(SPEC BACN10KE3B3CD)							
				(OPT F51747-3-3CD (V15653))							
				(OPT 102A9213-3-3 (V72962))							
				(OPT BRFR220C3-3D (V52828))							
				(USED ON ITEMS 498A, 501A)							
511	113A3171-47		. .	RETAINER-SEAL						E, F, J	1
512	113A3171-67		. .	RETAINER-SEAL						A, C, L, N, Q, S, U, W, Y	1
				(USED ON ITEMS 497, 497A)							
513	113A3171-63		. .	RETAINER-SEAL						A, C, L, N, Q, S, U, W, Y	1
				(USED ON ITEMS 498, 498A)							
-514	113A3171-48		. .	RETAINER-SEAL						G, H, K	1
-515	113A3171-68		. .	RETAINER-SEAL						B, D, M, P, R, T, V, X, Z	1
				(USED ON ITEMS 500, 500A)							
-516	113A3171-64		. .	RETAINER-SEAL						B, D, M, P, R, T, V, X, Z	1
				(USED ON ITEMS 501, 501A)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 517	113A3172-21		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-520	113A3172-22		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
523	113A3172-19		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-526	113A3172-20		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
529	113A3172-17		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-532	113A3172-18		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
535	113A3172-27		.	.								2
538	BA202564		.	.							A, C, E, F, J, L, N, Q, S, U, W, Y	1
-538A	95A10420-1163		.	.							A, C, E, F, J, L, N, Q, S, U, W, Y	1
-541	BA202565		.	.							B, D, G, H, K, M, P, R, T, V, X, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-541A	95A10420-1164		.	.	SEAL (V60980) (USED ON ITEM 520) (OPT ITEM 541)					B, D, G, H, K, M, P, R, T, V, X, Z	1
-542	10-60754-1056				DELETED						
542A	ARM5554		.	.	SEAL (VK1406) (SPEC 10-60754-1056) (USED ON ITEMS 523, 526 529, 532)						1
544	113A3172-23		.		SEAL (MAKE FROM SYNTHETIC RUBBER BAC1530-17 X 8.0 LONG RUBBER SECTION ZZ-R-765 MS 1-18B)					A, C, E, F, J, L, N, Q, S, U, W, Y	1
-547	113A3172-24		.		SEAL (MAKE FROM SYNTHETIC RUBBER BAC1530-17 X 8.0 LONG RUBBER SECTION ZZ-R-765 MS 1-18B)					B, D, G, H, K, M, P, R, T, V, X, Z	1
550	113A3221-1		.		RIB-DEFLECTION CONT					A, C, E, F, J, L, N, Q	1
-550A	113A3221-1		.		RIB-DEFLECTION CONT (OPT ITEM 550B)					S, W	1
-550B	113A3221-3		.		RIB-DEFLECTION CONT (OPT ITEM 550A)					S, W	1
-550C	113A3221-201		.		RIB-DEFLECTION CONT					U, Y	1
-553	113A3221-2		.		RIB-DEFLECTION CONT					B, D, G, H, K, M, P, R	1
-553A	113A3221-2		.		RIB-DEFLECTION CONT (OPT ITEM 553B)					T, X	1
-553B	113A3221-4		.		RIB-DEFLECTION CONT (OPT ITEM 553A)					T, X	1
-553C	113A3221-202		.		RIB-DEFLECTION CONT					V, Z	1
556	113A3222-1		.		RIB-INBD CLOSURE					A, C, E, F, J, L, N, Q, S, W	1
-556A	113A3222-201		.		RIB-INBD CLOSURE					U, Y	1
-559	113A3222-2		.		RIB-INBD CLOSURE					B, D, G, H, K, M, P, R, T, X	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-559A	113A3222-202		.	RIB-INBD	CLOSURE					V, Z	1
602	BACB30VF3K4		.	BOLT							86
605	113A3171-5		.	RETAINER	ASSY					A, C, E, F, J, L, N, Q, S, U, W, Y	1
-608	113A3171-6		.	RETAINER	ASSY					B, D, G, H, K, M, P, R, T, V, X, Z	1
611	BACR15BA3AD		.	RIVET							48
					(SIZE DETERMINED ON INST)						
614	NS202494-02-2		.	NUTPLATE							2
					(V80539)						
					(SPEC BACN10KE3E2CD)						
					(OPT 102F9216-2-3 (V72962))						
					(OPT F51751-3-2CD (V15653))						
					(OPT BRFR120C3-2D (V52828))						
617	NS202493-02-2		.	NUTPLATE							22
					(V80539)						
					(SPEC BACN10KE3B2CD)						
					(OPT BRFR220C3-2D (V52828))						
					(OPT F51747-3-2CD (V15653))						
					(OPT 102A9213-2-3 (V72962))						
					(OPT ITEM 617A)						
-617A	BACN11G3A2CD		.	NUTPLATE						A-V	22
					(OPT ITEM 617)						
620	113A3171-35		.	RETAINER-SEAL						A, C, E, F, J, L, N, Q, S, U, W, Y	1
-623	113A3171-36		.	RETAINER-SEAL						B, D, G, H, K, M, P, R, T, V, X, Z	1
626	113A3171-7		.	RETAINER	ASSY					A, C, E, F, J, L, N, Q, S, U, W, Y	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- -629	113A3171-8		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
632	BACR15BA3AD		.	.								50
635	NS202493-02-2		.	.								25
-635A	BACN11G3A2CD		.	.						A-V		25
638	113A3171-37		.	.							A, C, E, F, J, L, N, Q, S, U, W, Y	1
-641	113A3171-38		.	.							B, D, G, H, K, M, P, R, T, V, X, Z	1
644	113A3171-31		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-647	113A3171-32		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
650	BACR15BA3AD		.	.								52
653	NS202494-02-2		.	.								1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 656	NS202493-02-2		.	.							25
-656A	BACN11G3A2CD		.	.						A-V	25
659	113A3171-41		.	.						A, C, E, F, J, L, N, Q, S, U, W, Y	1
-662	113A3171-42		.	.						B, D, G, H, K, M, P, R, T, V, X, Z	1
665	113A3171-9		.							A, C, E, F, J, L, N, Q, S, U, W, Y	1
-668	113A3171-10		.							B, D, G, H, K, M, P, R, T, V, X, Z	1
671	BACR15BA3AD		.	.							22
674	NS202494-02-2		.	.							2
677	NS202493-02-2		.	.							9
-677A	BACN11G3A2CD		.	.						A-V	9

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
680	113A3171-39		.	.	RETAINER-SEAL					A, C, E, F, J, L, N, Q, S, U, W, Y	1
-683	113A3171-40		.	.	RETAINER-SEAL					B, D, G, H, K, M, P, R, T, V, X, Z	1
686	113A3171-14		.		RETAINER-SEAL						1
689	113A3172-5		.		SEAL (MAKE FROM SYNTHETIC RUBBER 10-60754-1167 X 43.50 LONG)					A, C, E, F, J, L, N, Q, S, U, W, Y	1
-692	113A3172-6		.		SEAL (MAKE FROM SYNTHETIC RUBBER 10-60754-1167 X 43.50 LONG)					B, D, G, H, K, M, P, R, T, V, X, Z	1
695	113A3172-7		.		SEAL (MAKE FROM SYNTHETIC RUBBER 10-60754-1167 X 96.50 LONG)					A, C, E, F, J, L, N, Q, S, U, W, Y	1
-698	113A3172-8		.		SEAL (MAKE FROM SYNTHETIC RUBBER 10-60754-1167 X 96.50 LONG)					B, D, G, H, K, M, P, R, T, V, X, Z	1
701	113A3172-9		.		SEAL (MAKE FROM SYNTHETIC RUBBER 10-60754-1166 X 21.0 LONG)					A, C, E, F, J, L, N, Q, S, U, W, Y	1
-704	113A3172-10		.		SEAL (MAKE FROM SYNTHETIC RUBBER 10-60754-1166 X 21.0)					B, D, G, H, K, M, P, R, T, V, X, Z	1
707	BACB30XD3K7		.		BOLT						11
710	HST11AG6-6		.		BOLT (V06725) (SPEC BACB30VU6K6) (OPT HST11AG6-6 (V73197)) (OPT HST11AG6-6 (V56878)) (OPT HST11AG6-6 (V0PTK6))					E-K	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-710A	WC331K6-6		.	BOLT						A-D, L-Z	4
				(V60516)							
				(SPEC BACB30YP6K6)							
713	HST11AG6-3		.	BOLT						E-K	1
				(V06725)							
				(SPEC BACB30VU6K3)							
				(OPT HST11AG6-3 (V73197))							
				(OPT HST11AG6-3 (V56878))							
				(OPT HST11AG6-3 (V0PTK6))							
-713A	WC331K6-3		.	BOLT						A-D, L-Z	1
				(V60516)							
				(SPEC BACB30YP6K3)							
716	HST11AG6-5		.	BOLT						E-K	1
				(V06725)							
				(SPEC BACB30VU6K5)							
				(OPT HST11AG6-5 (V73197))							
				(OPT HST11AG6-5 (V56878))							
				(OPT HST11AG6-5 (V0PTK6))							
-716A	WC331K6-5		.	BOLT						A-D, L-Z	1
				(V60516)							
				(SPEC BACB30YP6K5)							
719	HL523AZ6-5		.	BOLT							1
				(V56878)							
				(SPEC BACB30NZ6K5)							
				(OPT HL523AZ6-5 (V92215))							
				(OPT L804-6K5 (V06725))							
				(OPT HL523AZ6-5 (V06725))							
				(OPT HL523AZ6-5 (V73197))							
				(OPT HL523AZ6-5 (V97928))							
				(OPT HL523AZ6-5 (V60516))							
				(OPT HL523AZ6-5 (V0PTK6))							
722	BACB30VF4K7		.	BOLT							2
725	BACB30VF3K4		.	BOLT						U, V, Y, Z	14
-725A	BACB30XD3K4		.	BOLT						A-T, W, X	14
728	BACB30VF3K7		.	BOLT							4
731	NAS1399MW6A		.	RIVET						A-M	1
				(SIZE DETERMINED ON INST)							
-731A	NAS1399MW6AB4		.	RIVET						N-Z	1
				(OPT ITEM 731B)							
-731B	NAS1399MW6A4		.	RIVET						N-Z	1
				(OPT ITEM 731A)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
734	BACR15BA6D								. RIVET (SIZE DETERMINED ON INST)		9
737	BACR15GF6D								. RIVET (SIZE DETERMINED ON INST)		15
740	NAS1149D0363H								. WASHER		1
743	BACW10P359CC								. WASHER		1
746	HST79CY6								. COLLAR (V73197) (SPEC BACC30BL6) (OPT HST79-6 (V56878)) (OPT HST79-6 (V92215)) (OPT HST79-6 (V5M902))		6
749	HL79-6								. COLLAR (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))		1
752	H52732-3CD								. NUT (V15653) (SPEC BACN10YR3CD) (OPT PLH53CD (V62554))		1
755	BACR15BA3AD								. RIVET (SIZE DETERMINED ON INST)		40
758	MF51594-3-2BAC								. NUTPLATE (V15653) (SPEC BACN10YF32CD)		1
761	MF51594-3-5BAC								. NUTPLATE (V15653) (SPEC BACN10YF35CD)		8
764	MF51594-3-3BAC								. NUTPLATE (V15653) (SPEC BACN10YF33CD)		2
767	MF51594-4-6BAC								. NUTPLATE (V15653) (SPEC BACN10YF46CD)		2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
770	NS202493-02-2		.								7
-770A	BACN11G3A2CD		.								7
773	BACS40R010C020F		.								4
776	113A3171-11		.								1
779	113A3171-12		.								1
782	113A3171-15		.						A, C, E, F, J, L, N, Q, S, U, W, Y		1
-785	113A3171-16		.						B, D, G, H, K, M, P, R, T, V, X, Z		1
788	BACR15BA3AD		.	.							12
791	NS202493-02-3		.	.							6
794	113A3171-45		.	.					A, C, E, F, J, L, N, Q, S, U, W, Y		1
-797	113A3171-46		.	.					B, D, G, H, K, M, P, R, T, V, X, Z		1
800	113A3171-57		.								1
803	BACR15BA3AD		.	.							4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
806	NS202493-02-2		. .								2
-806A	BACN11G3A2CD		. .								2
809	113A3171-58		. .								1
811	113A3171-29		. .						A, C, E, F, J, L, N, Q, S, U, W, Y		1
-813	113A3171-30		. .						B, D, G, H, K, M, P, R, T, V, X, Z		1
816	BACR15BA3AD		. .								4
818	F51751-3-3CD		. .								1
820	NS202493-02-3		. .								1
823	113A3171-33		. .						A, C, E, F, J, L, N, Q, S, U, W, Y		1
-826	113A3171-34		. .						B, D, G, H, K, M, P, R, T, V, X, Z		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
828	113A3172-11		.	SEAL							1
				(MAKE FROM SYNTHETIC RUBBER							
				10-60754-1162 X 2.0)							
830	113A3172-15		.	SEAL ASSY					A, C, E,		1
				(MAKE FROM SYNTHETIC RUBBER					F, J, L, N,		
				10-60754-336 X 15.50 LONG)					Q, S, U,		
									W, Y		
-833	113A3172-16		.	SEAL ASSY					B, D, G,		1
				(MAKE FROM SYNTHETIC RUBBER					H, K, M,		
				10-60754-336 X 15.50 LONG)					P, R, T,		
									V, X, Z		
836	113A3172-28		.	PLUG							2
838	113A3362-1		.	TRACK-INBD PROGRAMMING					A, C, E,		1
									F, J, L, N,		
									Q		
-838A	113A3362-1		.	TRACK-INBD PROGRAMMING					S, W		1
				(OPT ITEM 838B)							
-838B	113A3362-3		.	TRACK-INBD PROGRAMMING					S, W		1
				(OPT ITEM 838A)							
-838C	113A3362-201		.	TRACK-INBD PROGRAMMING					U, Y		1
-840	113A3362-2		.	TRACK-INBD PROGRAMMING					B, D, G,		1
									H, K, M,		
									P, R		
-840A	113A3362-2		.	TRACK-INBD PROGRAMMING					T, X		1
				(OPT ITEM 840B)							
-840B	113A3362-4		.	TRACK-INBD PROGRAMMING					T, X		1
				(OPT ITEM 840A)							
-840C	113A3362-202		.	TRACK-INBD PROGRAMMING					V, Z		1
843	113A3361-1		.	RIB-INBD PROGRAMMING					A, C, E,		1
									F, J, L, N,		
									Q, S, W		
-843A	113A3361-201		.	RIB-INBD PROGRAMMING					U, Y		1
-846	113A3361-2		.	RIB-INBD PROGRAMMING					B, D, G,		1
									H, K, M,		
									P, R, T, X		
-846A	113A3361-202		.	RIB-INBD PROGRAMMING					V, Z		1
848	BACB30XD3K7		.	BOLT							13

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
850	HST11AG8-7		.	BOLT						E-K	1
				(V0PTK6)							
				(SPEC BACB30VU8K7)							
				(OPT HST11AG8-7 (V06725))							
				(OPT HST11AG8-7 (V73197))							
				(OPT HST11AG8-7 (V56878))							
-850A	WC331K8-7		.	BOLT						A-D, L-Z	1
				(V60516)							
				(SPEC BACB30YP8K7)							
853	HST11AG6-5		.	BOLT						E-K	1
				(V06725)							
				(SPEC BACB30VU6K5)							
				(OPT HST11AG6-5 (V73197))							
				(OPT HST11AG6-5 (V56878))							
				(OPT HST11AG6-5 (V0PTK6))							
-853A	WC331K6-5		.	BOLT						A-D, L-Z	1
				(V60516)							
				(SPEC BACB30YP6K5)							
856	BACR15GF6D		.	RIVET							11
				(SIZE DETERMINED ON INST)							
858	NAS1195C3KH		.	SPACER							4
860	NAS1195C3KM		.	SPACER							2
863	HST79CY8		.	COLLAR							1
				(V73197)							
				(SPEC BACC30BL8)							
				(OPT HST79-8 (V56878))							
				(OPT HST79-8 (V92215))							
				(OPT HST79-8 (V5M902))							
866	HST79CY6		.	COLLAR							1
				(V73197)							
				(SPEC BACC30BL6)							
				(OPT HST79-6 (V56878))							
				(OPT HST79-6 (V92215))							
				(OPT HST79-6 (V5M902))							
868	BACR15BA3AD		.	RIVET							26
				(SIZE DETERMINED ON INST)							
870	MF51594-3-3BAC		.	NUTPLATE							2
				(V15653)							
				(SPEC BACN10YF33CD)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
873	102F9209M3		.	NUTPLATE							2
				(V72962)							
				(SPEC BACN10KH3CD)							
				(OPT FS1651-3 (V15653))							
				(OPT NS202496-02 (V80539))							
876	NS202493-02-5		.	NUTPLATE							9
				(V80539)							
				(SPEC BACN10KE3B5CD)							
				(OPT BRFR220C3-5D (V52828))							
				(OPT F51747-3-5CD (V15653))							
				(OPT 102A9213-5-3 (V72962))							
				(OPT ITEM 876A)							
-876A	BACN11G3A5CD		.	NUTPLATE							9
				(OPT ITEM 876)							
878	BACS40R010C013F		.	SHIM							1
880	BACS40R010C012F		.	SHIM							1
883	BACS40R009C013F		.	SHIM							1
886	BACF3H06JM006~ M6		.	FILLER					A-R		1
-886A	BACF3H06JM006H~ G		.	FILLER					S-Z		1
889	BACS40R008C012F		.	SHIM							1
891	113A3513-1		.	RIB-AIRLOAD, INBD TE WEDGE					A, C, E, F, J, L, N, Q, S, U, W, Y		1
-893	113A3513-2		.	RIB-AIRLOAD, INBD TE WEDGE					B, D, G, H, K, M, P, R, T, V, X, Z		1
896	BACR15GF6D		.	RIVET							45
				(SIZE DETERMINED ON INST)							
898	113A3511-1		.	WEDGE-INBD TE					A, E, F, J		1
-898A	113A3511-3		.	WEDGE-INBD TE					C, L		1
-898B	113A3511-5		.	WEDGE-INBD TE					N, Q, S, U, W, Y		1
-900	113A3511-2		.	WEDGE-INBD TE					B, G, H, K		1
-900A	113A3511-4		.	WEDGE-INBD TE					D, M		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1-					
-900B	113A3511-6		. WEDGE-INBD TE	P, R, T, V, X, Z	1
903	BACB30VF3K4		. BOLT		305
906	BACB30XD3K7		. BOLT		320
909	BACB30VF4K7		. BOLT		4
912	BACR15BA3AD		. RIVET (SIZE DETERMINED ON INST)		999
915	NS202493-02-3		. NUTPLATE (V80539) (SPEC BACN10KE3B3CD) (OPT 102A9213-3-3 (V72962)) (OPT F51747-3-3CD (V15653)) (OPT BRFR220C3-3D (V52828)) (OPT ITEM 915A)		78
-915A	BACN11G3A3CD		. NUTPLATE (OPT ITEM 915)		78
918	NS202493-02-2		. NUTPLATE (V80539) (SPEC BACN10KE3B2CD) (OPT BRFR220C3-2D (V52828)) (OPT F51747-3-2CD (V15653)) (OPT 102A9213-2-3 (V72962)) (OPT ITEM 918A)		235
-918A	BACN11G3A2CD		. NUTPLATE (OPT ITEM 918)		235
921	BACN10YF31CD		. NUTPLATE (OPT ITEM 921A)		40
-921A	MF53050-3CD		. NUTPLATE (V15653) (SPEC BACN10JN3CD) (OPT BRFM20C3D (V52828)) (OPT 102F9201M3 (V72962)) (OPT NS202487-02 (V80539)) (OPT MF51637-3 (V15653)) (OPT ITEM 921)		40
924	NS202493-02-5		. NUTPLATE (V80539) (SPEC BACN10KE3B5CD) (OPT BRFR220C3-5D (V52828)) (OPT F51747-3-5CD (V15653)) (OPT 102A9213-5-3 (V72962)) (OPT ITEM 924A)		135

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-924A	BACN11G3A5CD		.								135
927	NS202493-02-4		.								131
-927A	BACN11G3A4CD		.								131
930	NS202493-048-3		.								3
931	BRFR220C4-3D		.						A-M		1
-931A	BRFR220C4-3D		.						N-Z		1
-931B	F51753-4CD		.						N-Z		1
933	NS202494-02-2		.								1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
936	MF51594-3-5BAC		.								5
939	BACF3T02C5-10B		.								1
942	BACB30VU6K		.						E-K		77
-942A	BACB30YP6K		.						A-D, L-Z		77
944	HST79CY6		.								77
945	BACR15GF6D		.								11
948	BACR15BA6D		.								4
951	113A3173-1		.						A, C, E, F, J, L, N, Q, S, U, W, Y		1
-954	113A3173-2		.						B, D, G, H, K, M, P, R, T, V, X, Z		1
957	113A3173-3		.						A, C, E, F, J, L, N, Q, S, U, W, Y		1
-960	113A3173-4		.						B, D, G, H, K, M, P, R, T, V, X, Z		1
963	113A3173-5		.						E, F		1
-963A	113A3173-7		.						A, C, J, L, N, Q, S, U, W, Y		1
-966	113A3173-6		.						G, H		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY													
			1	2	3	4	5	6	7															
1-																								
-966A	113A3173-8		.	P	A	N	E	L	-	L	W	R	C	O	V	E	B, D, K, M, P, R, T, V, X, Z	1						
969	BACR15BA6D		.	R	I	V	E	T										86						
972	NAS1399MW6A		.	R	I	V	E	T			A	-	M					5						
-972A	NAS1399MW6AB3		.	R	I	V	E	T			N	-	Z					5						
-972B	NAS1399MW6A3		.	R	I	V	E	T			N	-	Z					5						
975	113A3150-1		.	P	A	N	E	L	-	U	P	R	C	O	V	E	A, C, E, F, J, L, N, Q	1						
-975A	113A3150-15		.	P	A	N	E	L	-	U	P	R	C	O	V	E	S, U, W, Y	1						
-978	113A3150-2		.	P	A	N	E	L	-	U	P	R	C	O	V	E	B, D, G, H, K, M, P, R	1						
-978A	113A3150-16		.	P	A	N	E	L	-	U	P	R	C	O	V	E	T, V, X, Z	1						
981	113A3150-3		.	P	A	N	E	L	-	U	P	R	C	O	V	E	A, C, E, F, J, L, N, Q	1						
-981A	113A3150-17		.	P	A	N	E	L	-	U	P	R	C	O	V	E	S, U, W, Y	1						
-984	113A3150-4		.	P	A	N	E	L	-	U	P	R	C	O	V	E	B, D, G, H, K, M, P, R	1						
-984A	113A3150-18		.	P	A	N	E	L	-	U	P	R	C	O	V	E	T, V, X, Z	1						
986	BACR15GF6D		.	R	I	V	E	T										14						
987	113A3413-1		.	S	T	I	F	F	E	N	E	R	-	V	O	R	T	E	X	G	E	N	A, C, E, F, J, L, N, Q, S, U, W, Y	1
-987L	113A3413-2		.	S	T	I	F	F	E	N	E	R	-	V	O	R	T	E	X	G	E	N	B, D, G, H, K, M, P, R, T, V, X, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 988	113A3413-3		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-988L	113A3413-4		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
989	113A3413-5		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-989L	113A3413-6		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
990	113A3413-7		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-990L	113A3413-8		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
991	113A3413-9		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-991L	113A3413-10		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
992	113A3413-11		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-992L	113A3413-12		.								B, D, G, H, K, M, P, R, T, V, X, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 993	113A3413-13		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-993L	113A3413-14		.								B, D, G, H, K, M, P, R, T, V, X, Z	1

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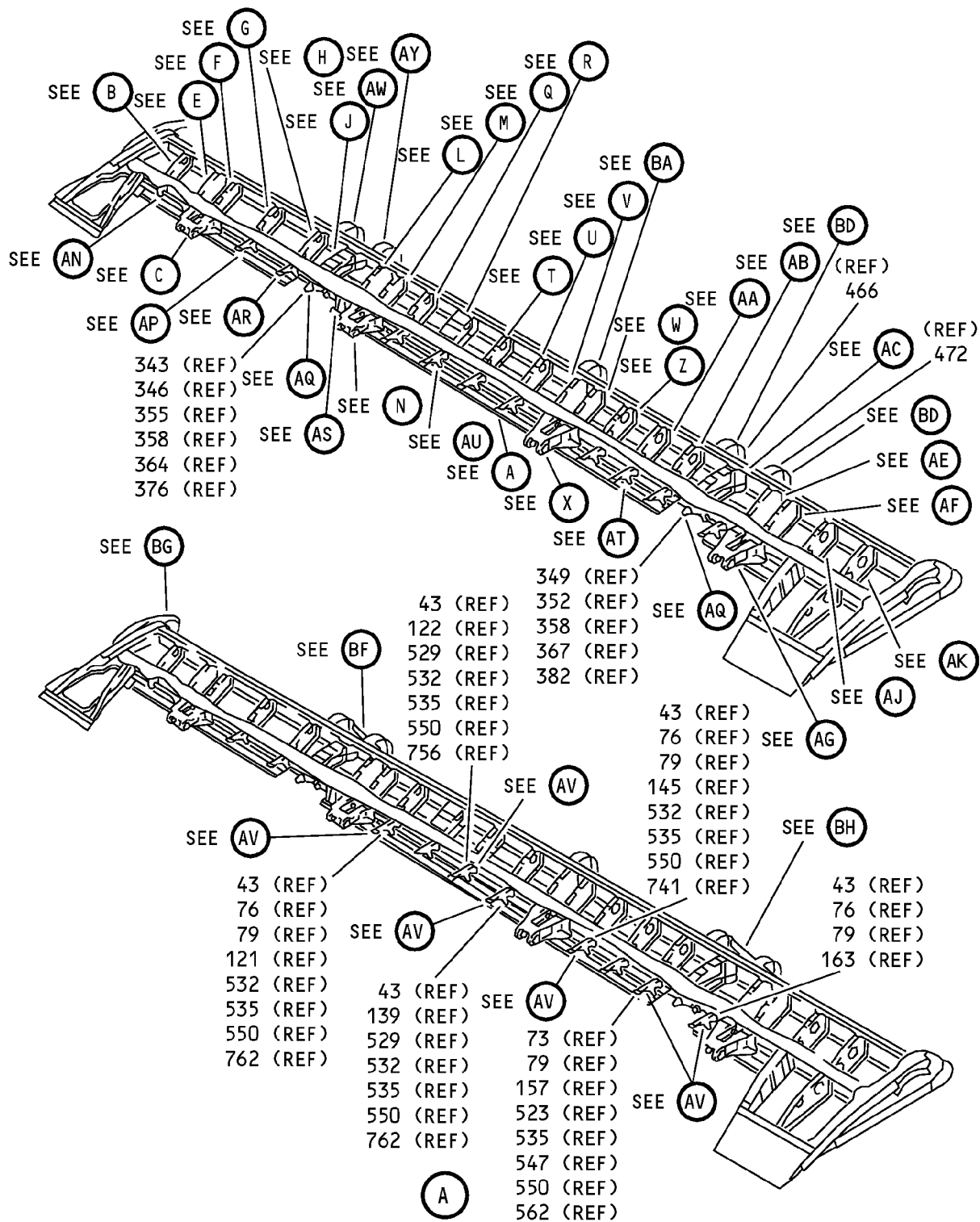
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Outboard Trailing Edge Flap - Main Flap Assembly
 IPL Figure 2 (Sheet 1 of 46)

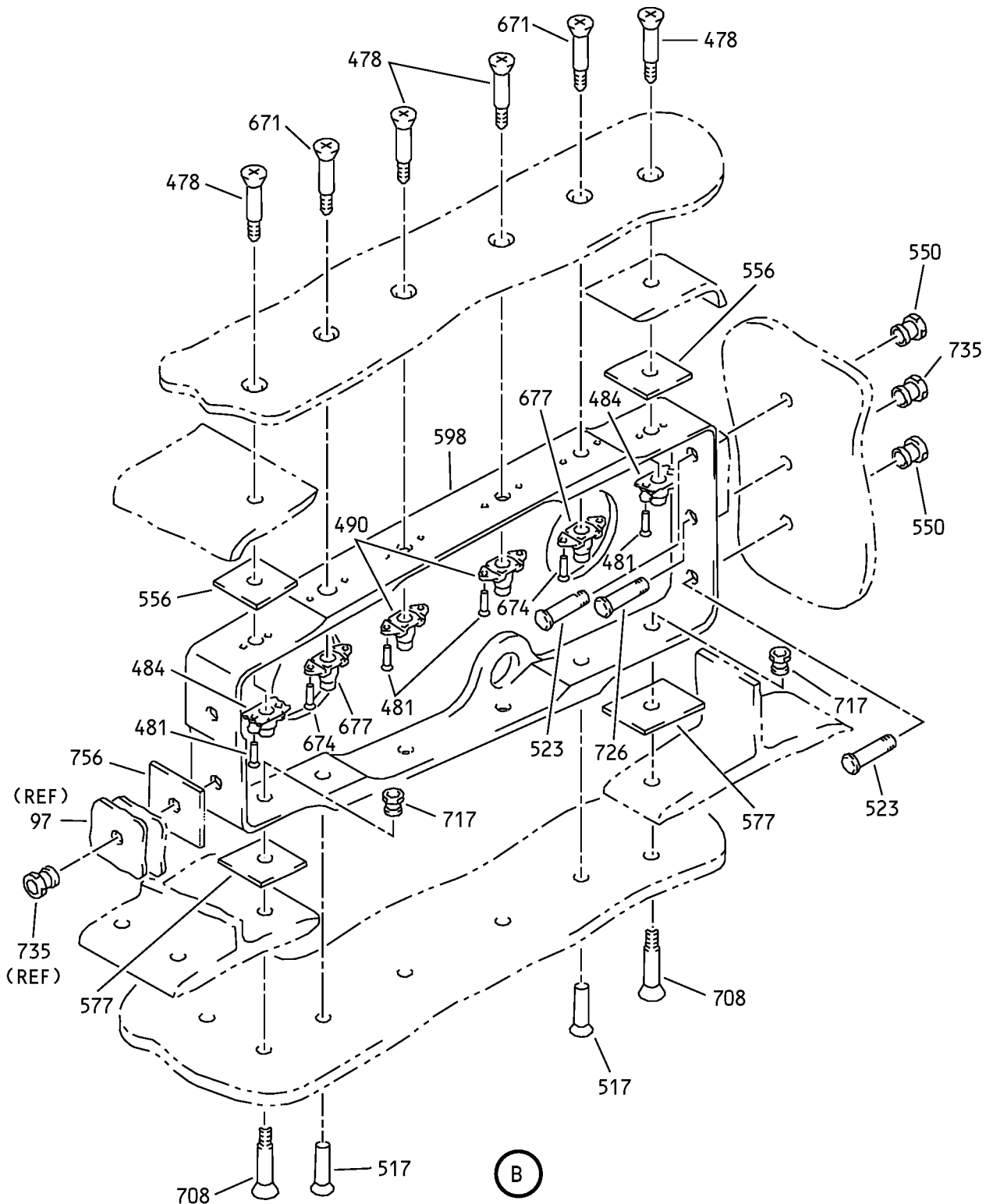
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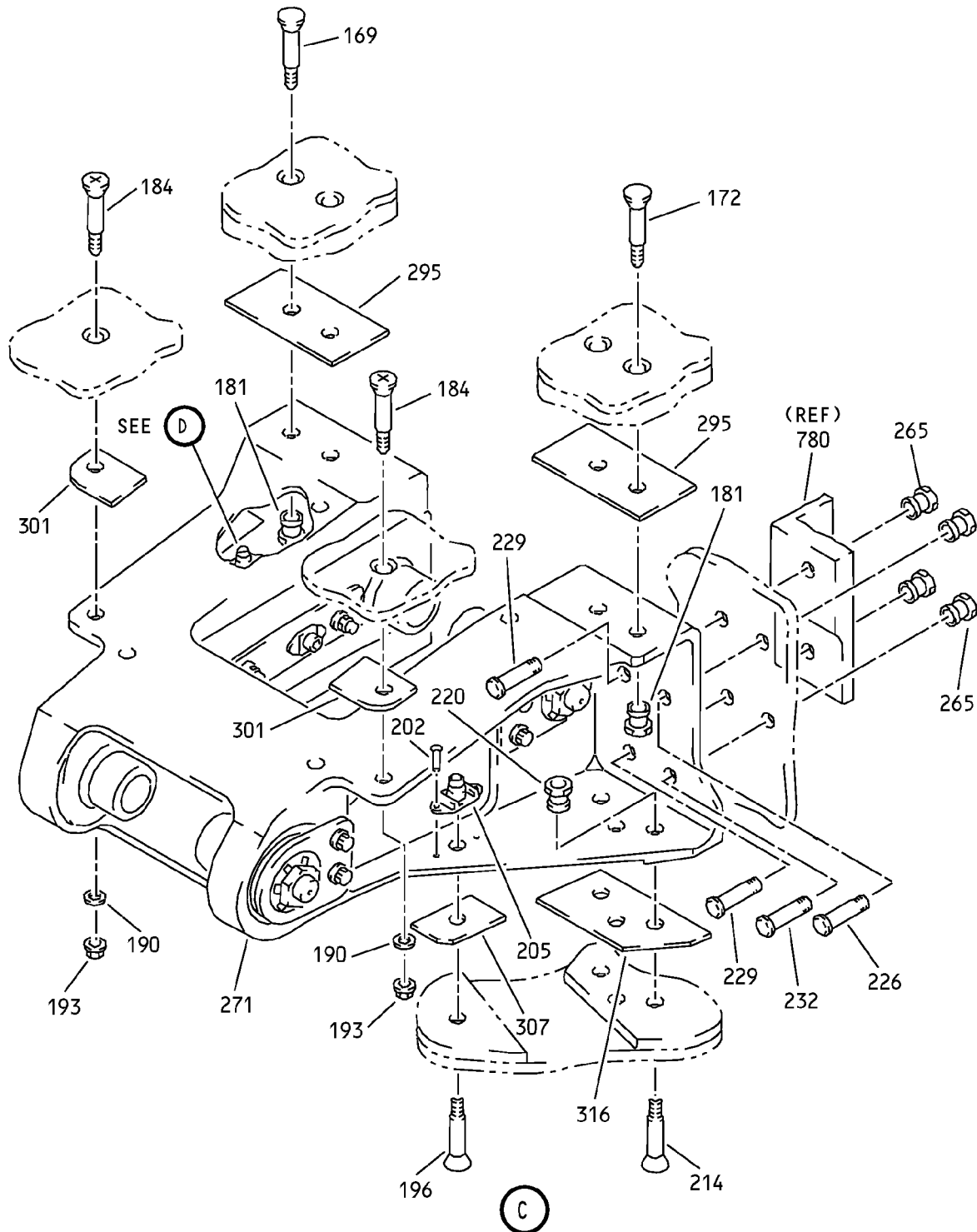


Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 2 of 46)

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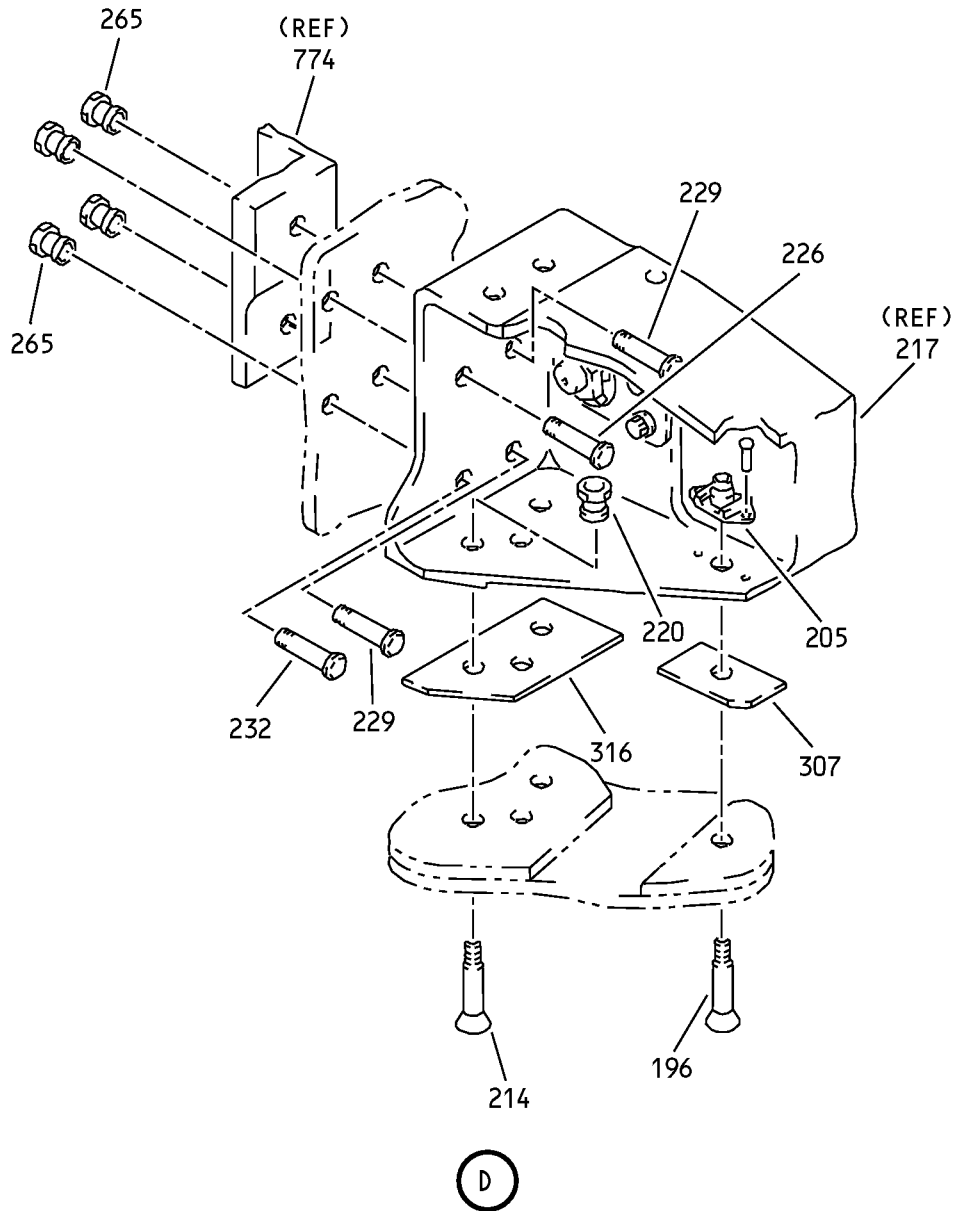
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Outboard Trailing Edge Flap - Main Flap Assembly
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Outboard Trailing Edge Flap - Main Flap Assembly
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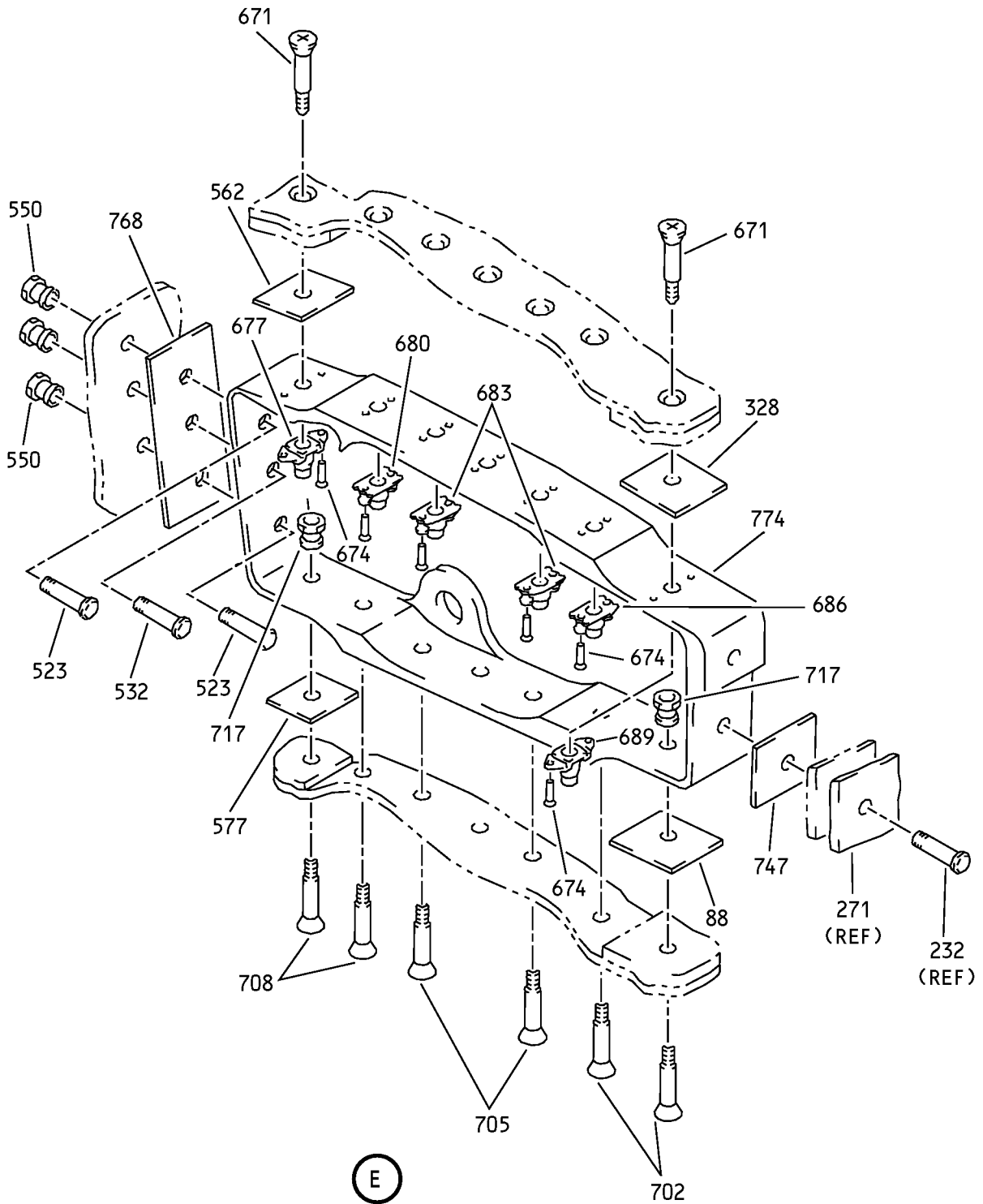
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 5 of 46)

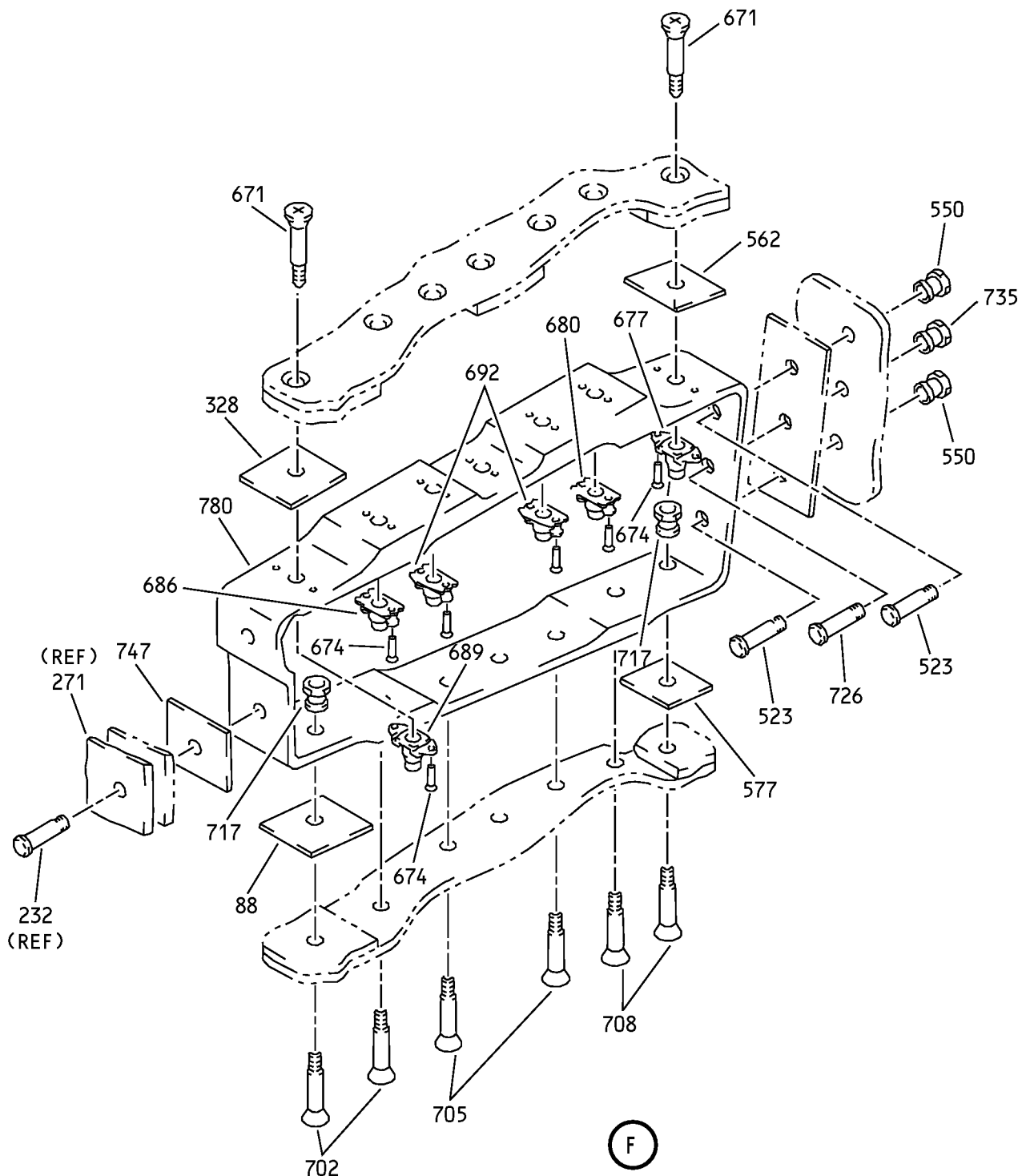
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 6 of 46)

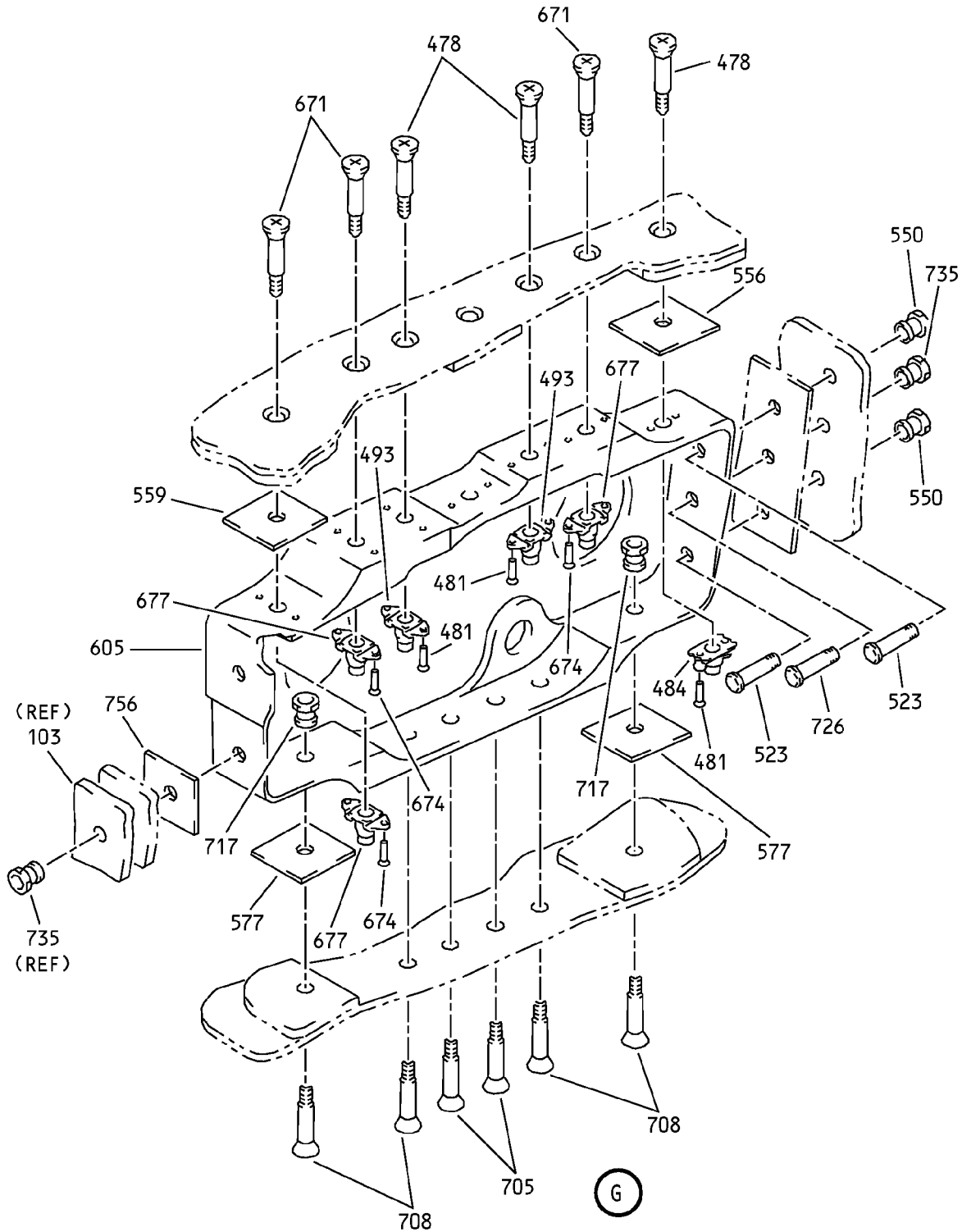
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 7 of 46)

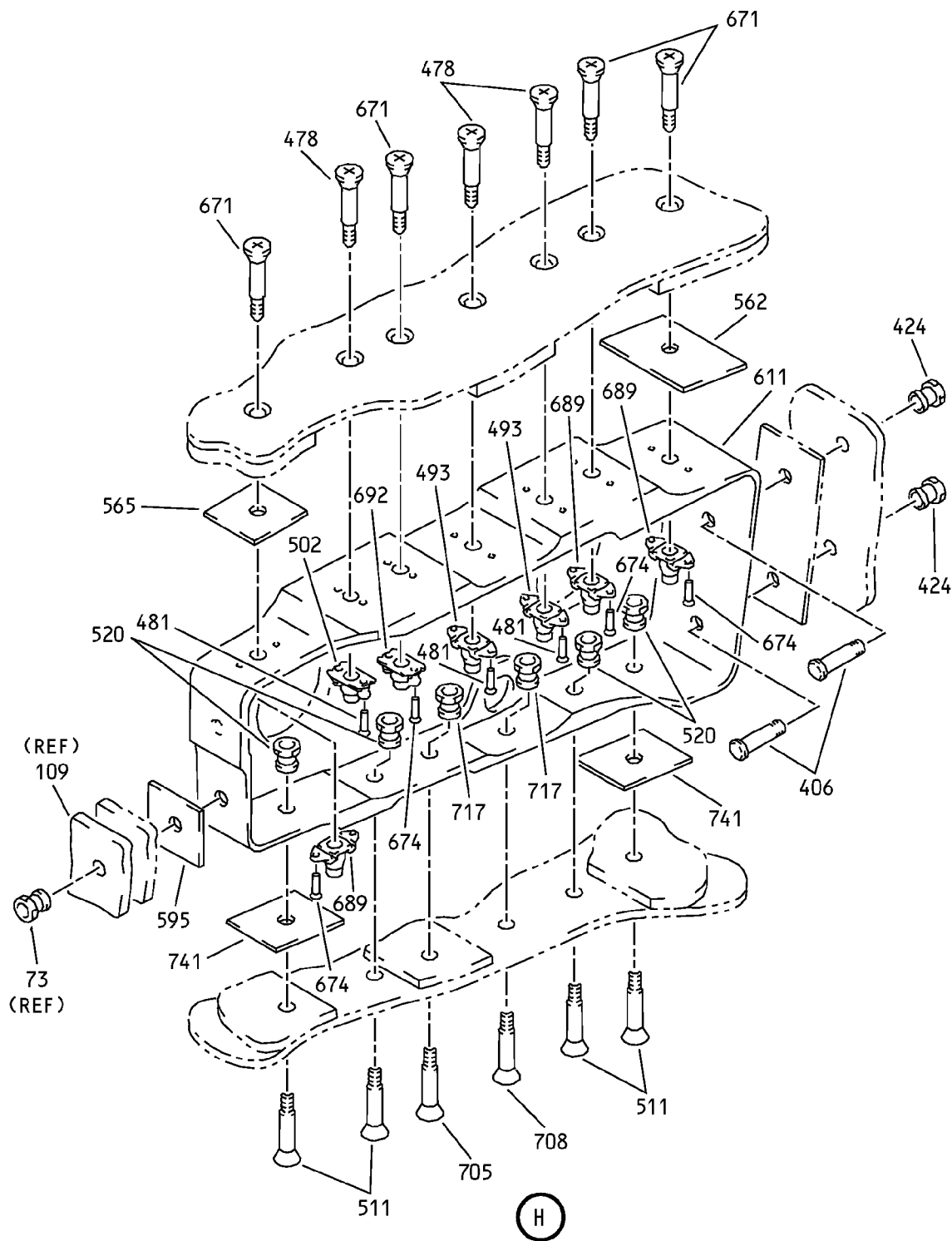
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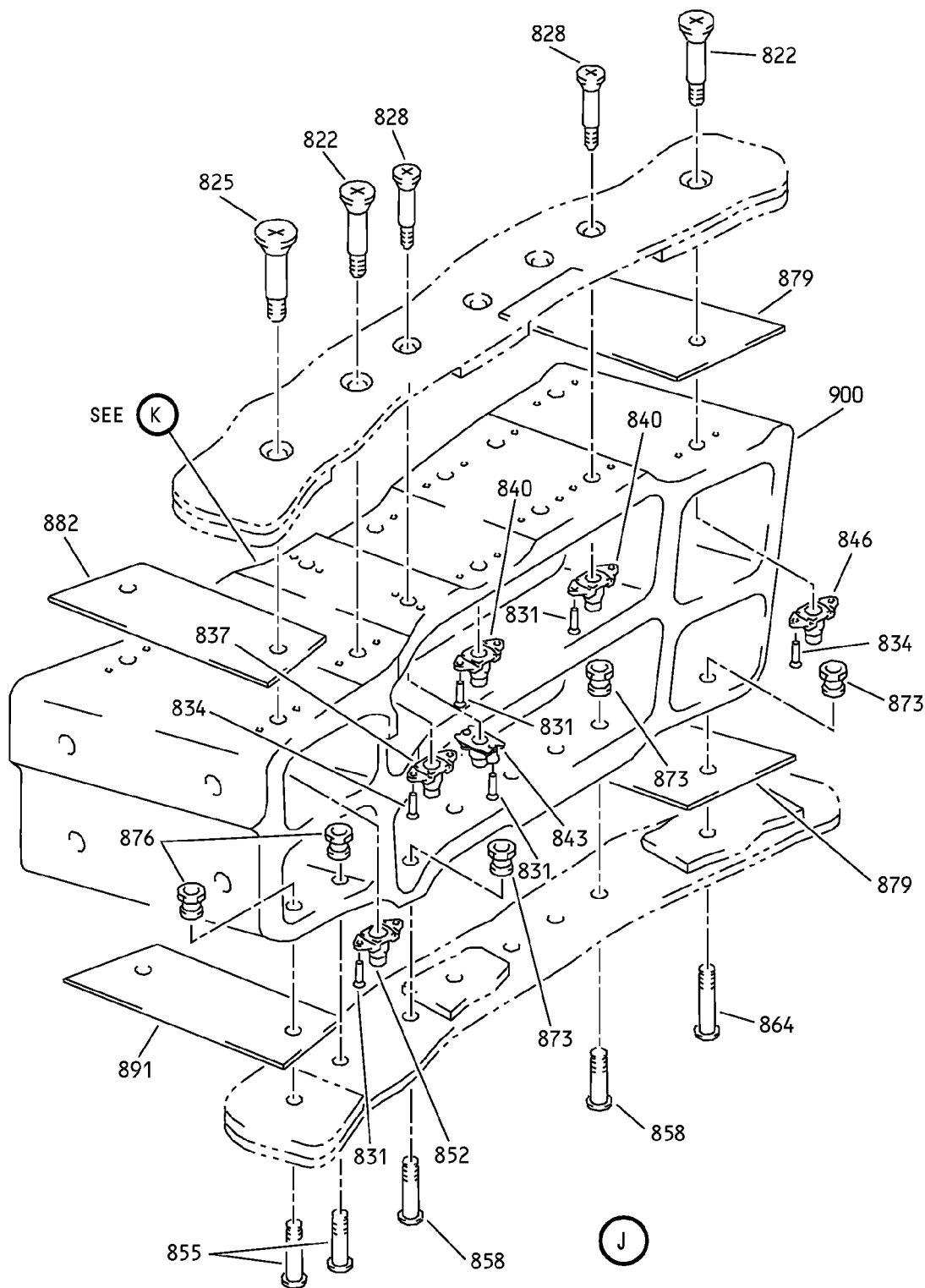


Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 8 of 46)

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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 9 of 46)

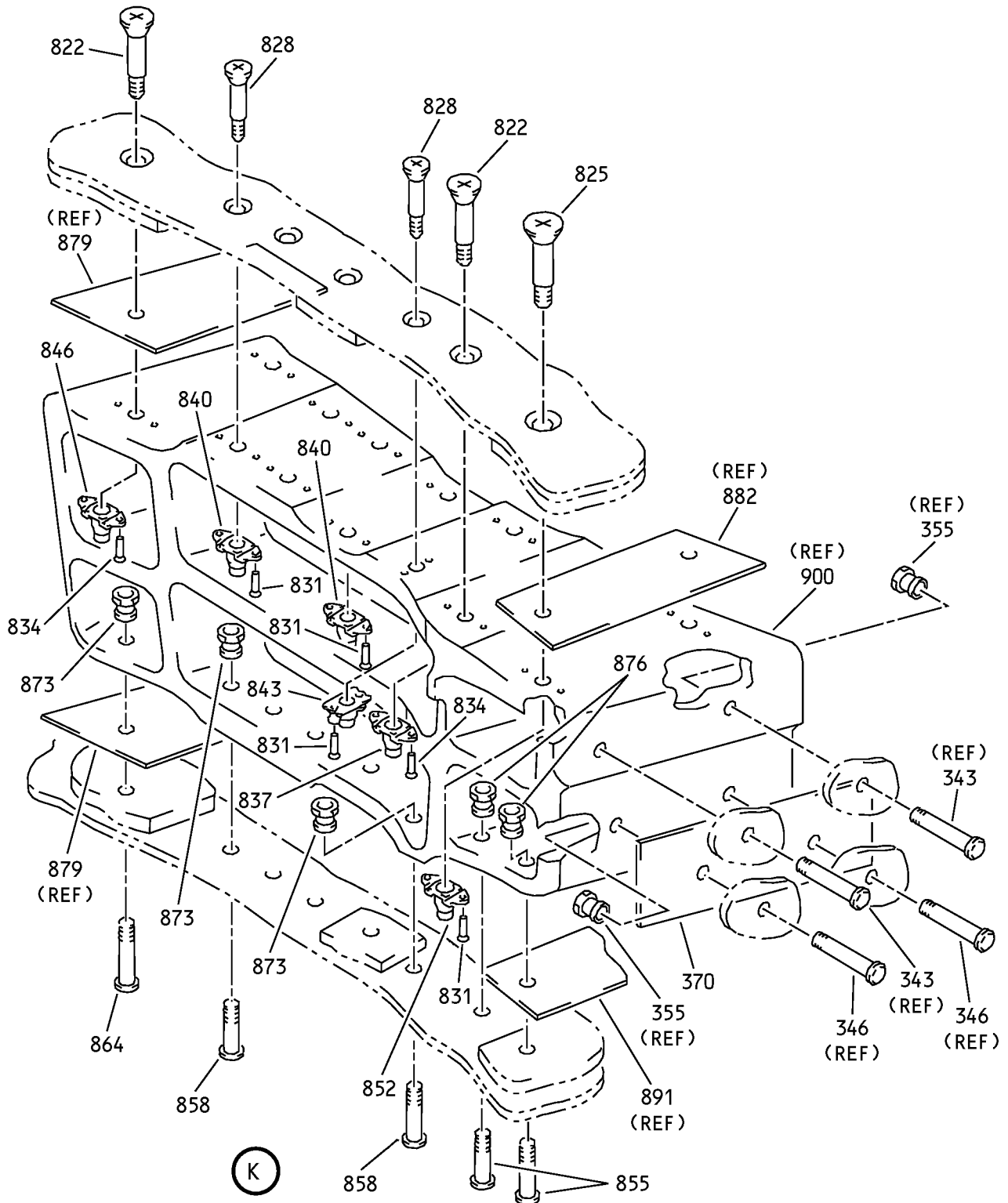
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 10 of 46)

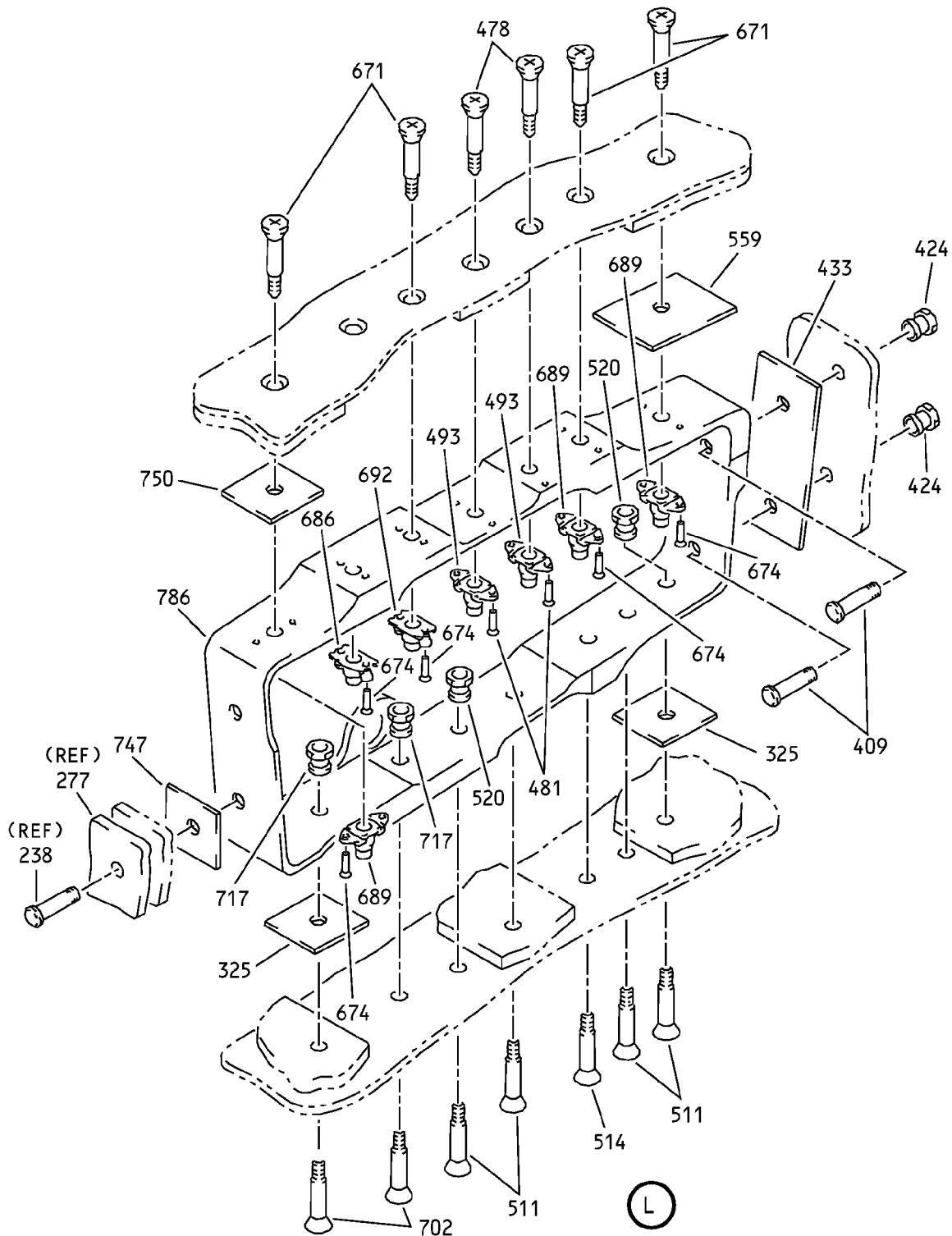
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 11 of 46)

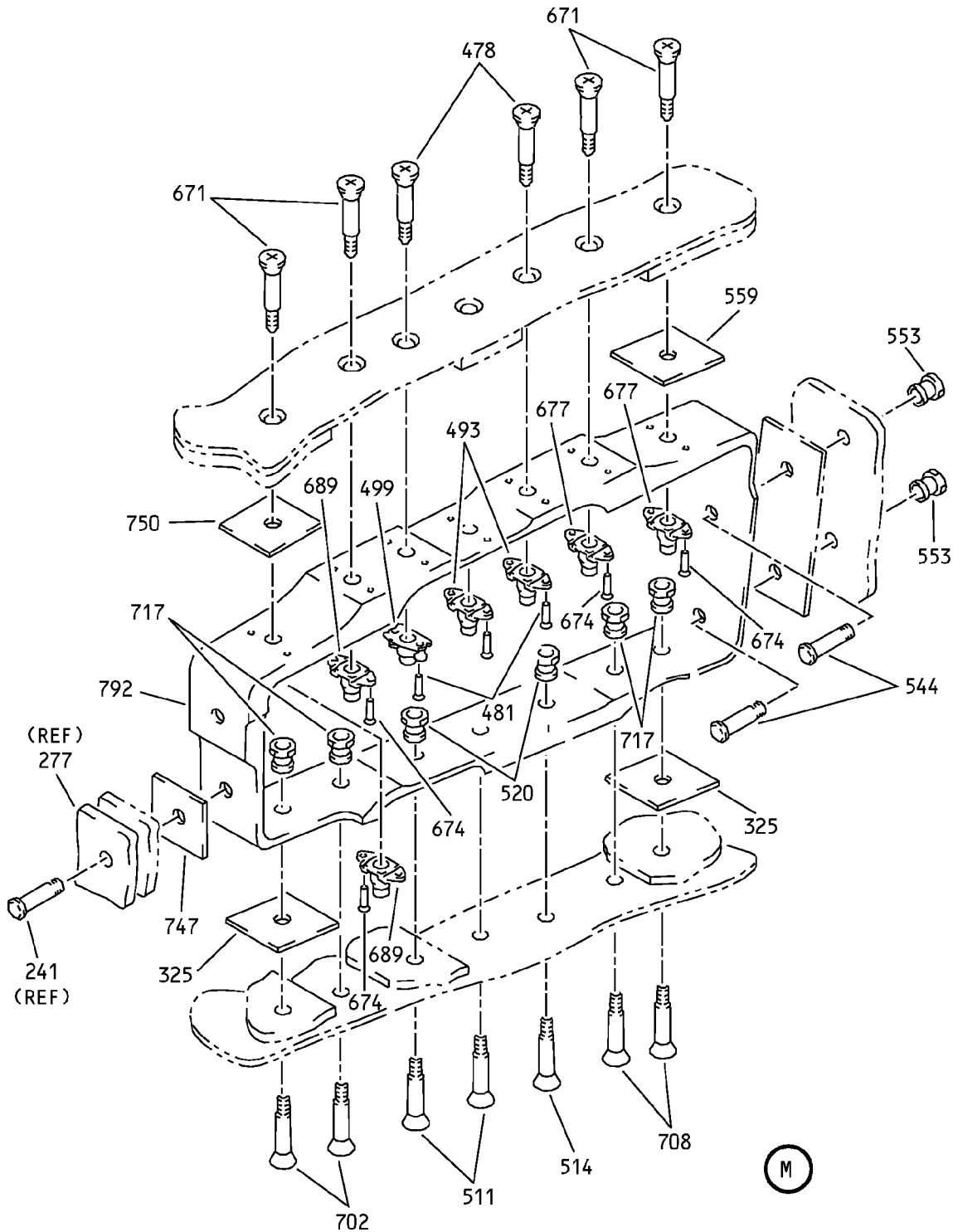
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 12 of 46)

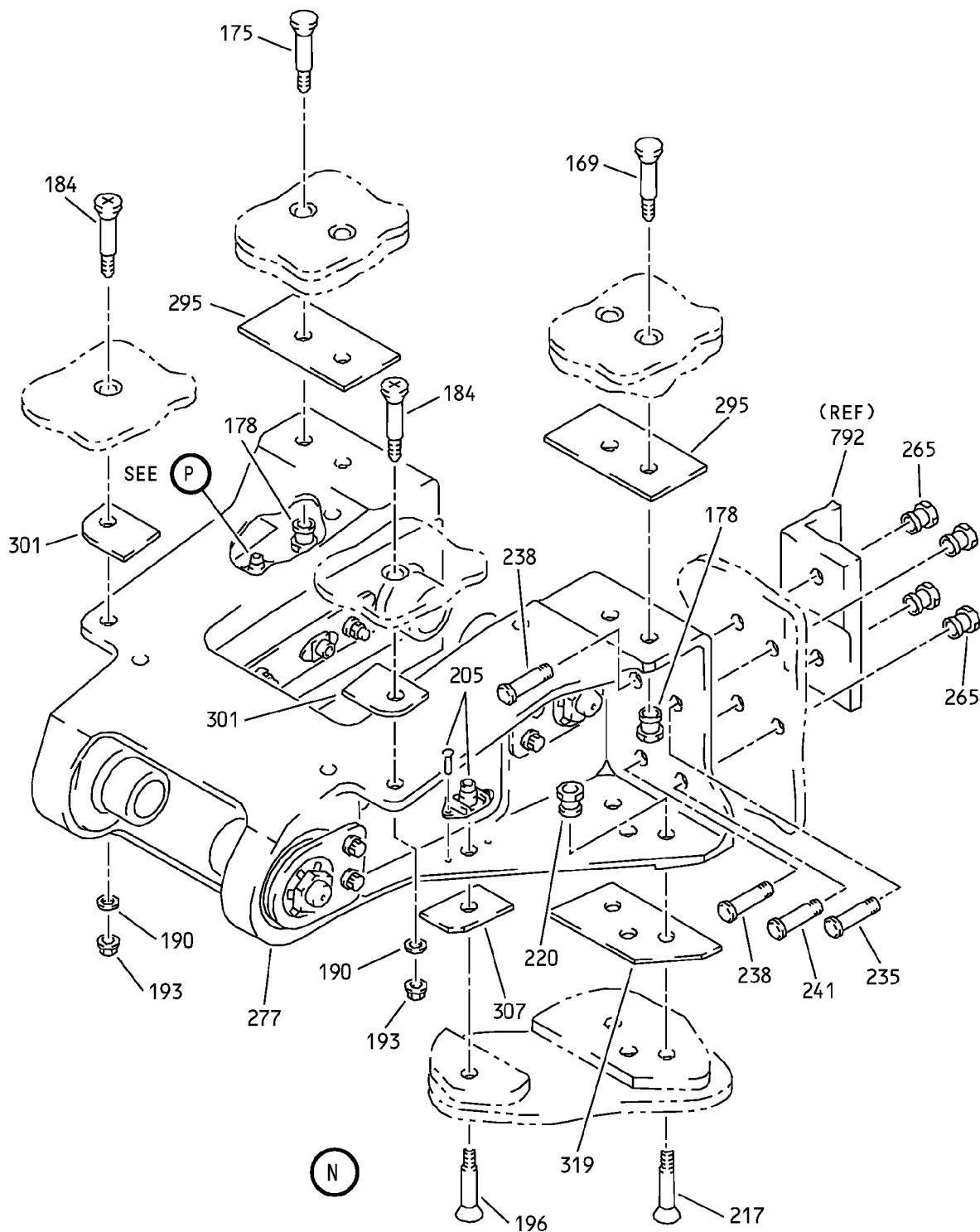
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 13 of 46)

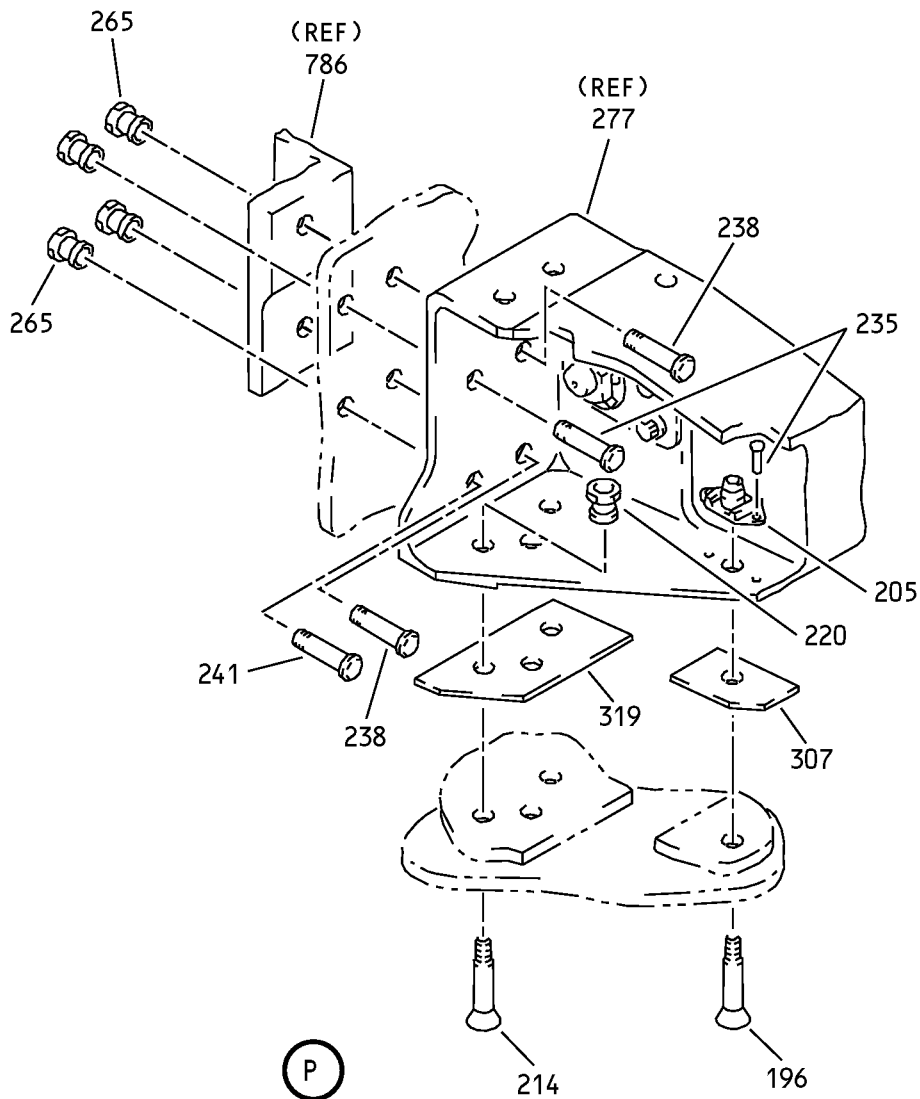
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 14 of 46)

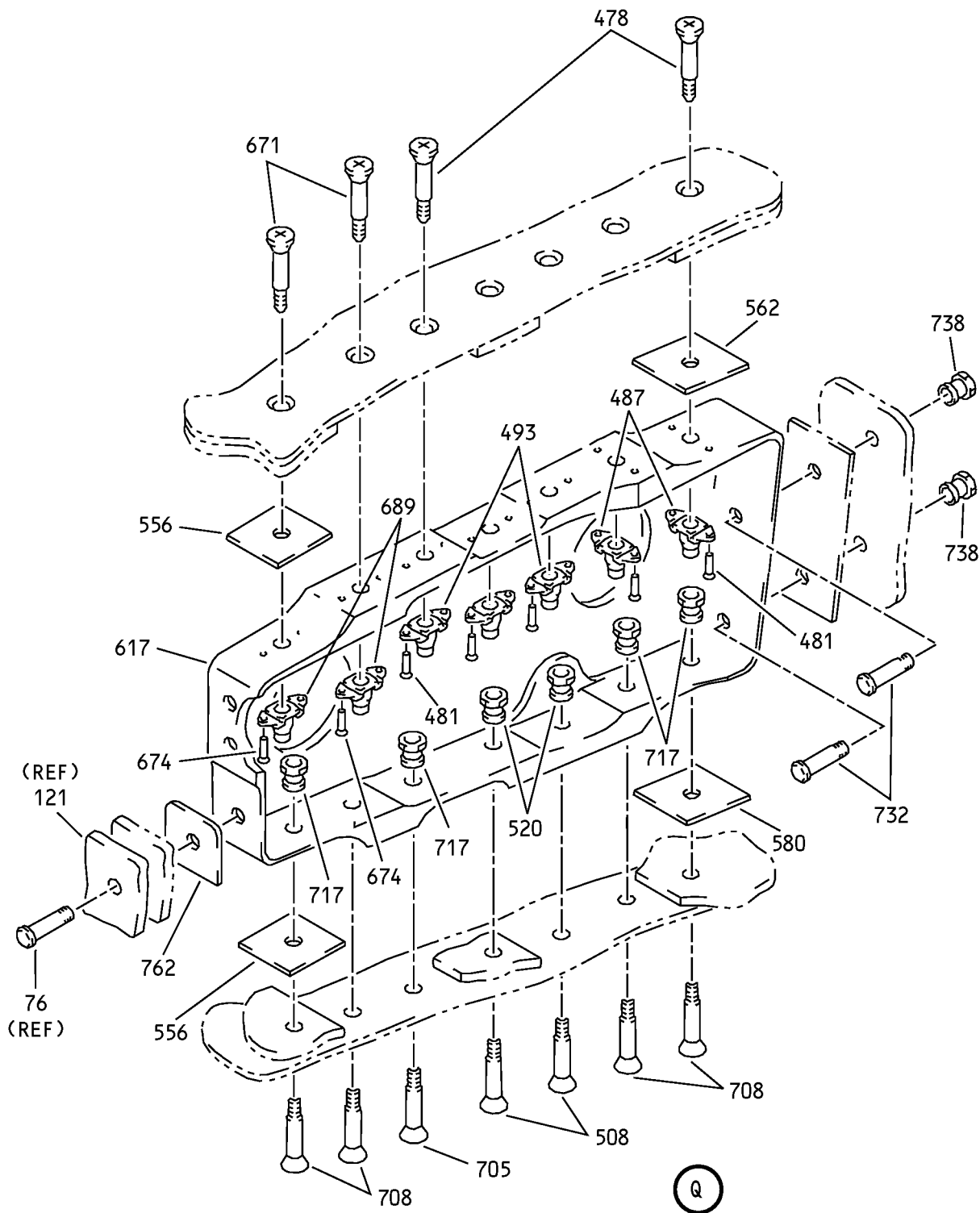
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 15 of 46)

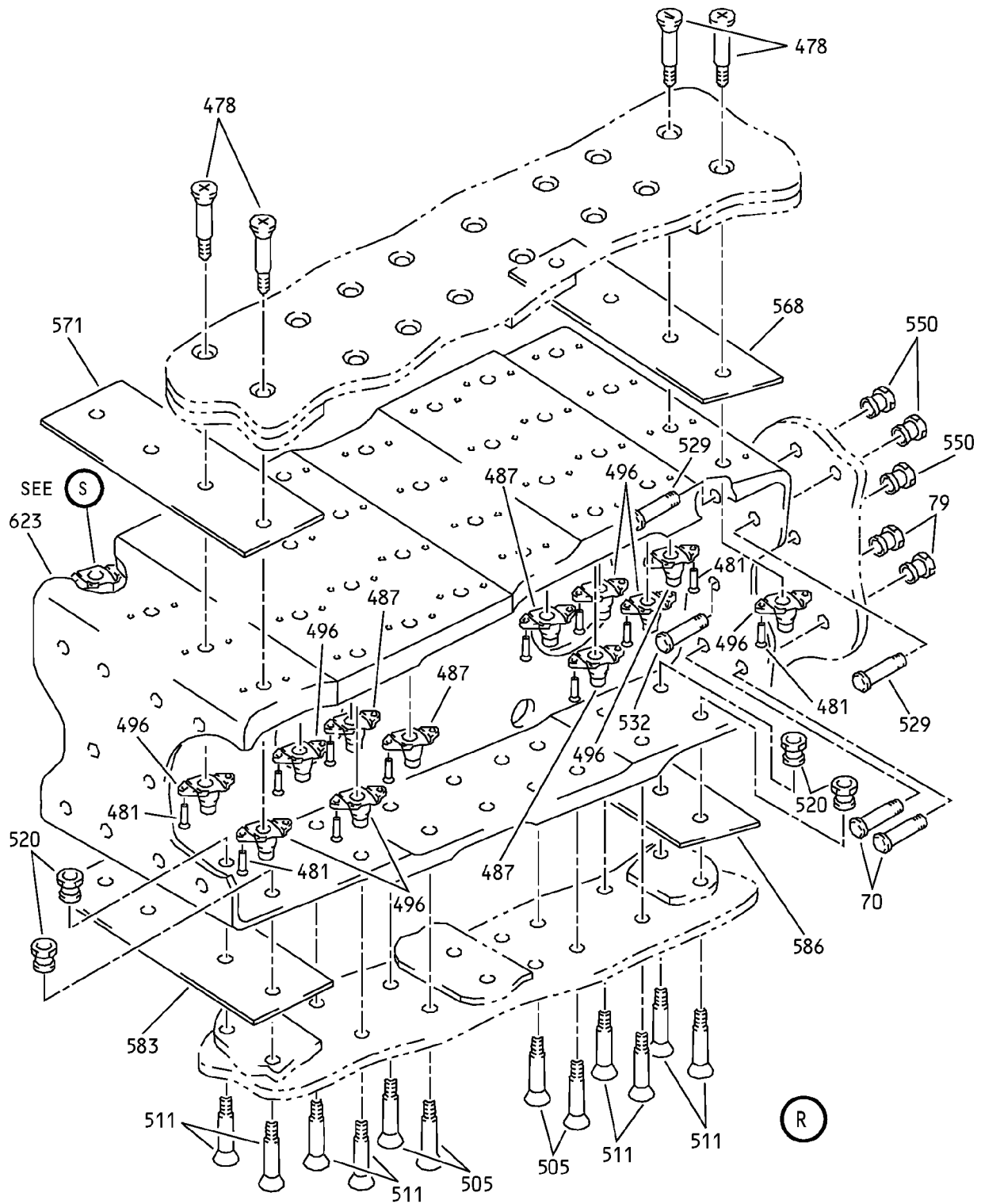
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 16 of 46)

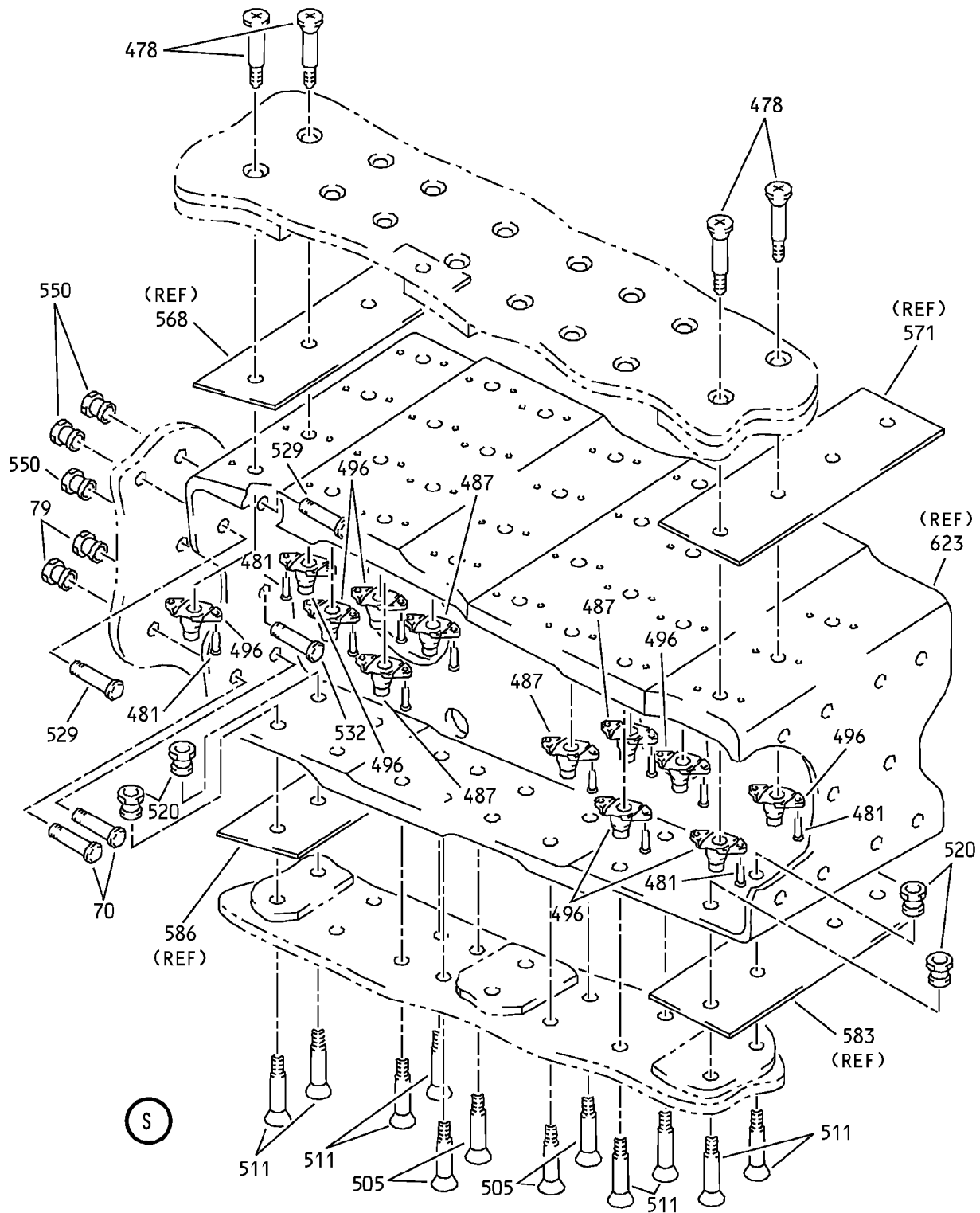
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 17 of 46)

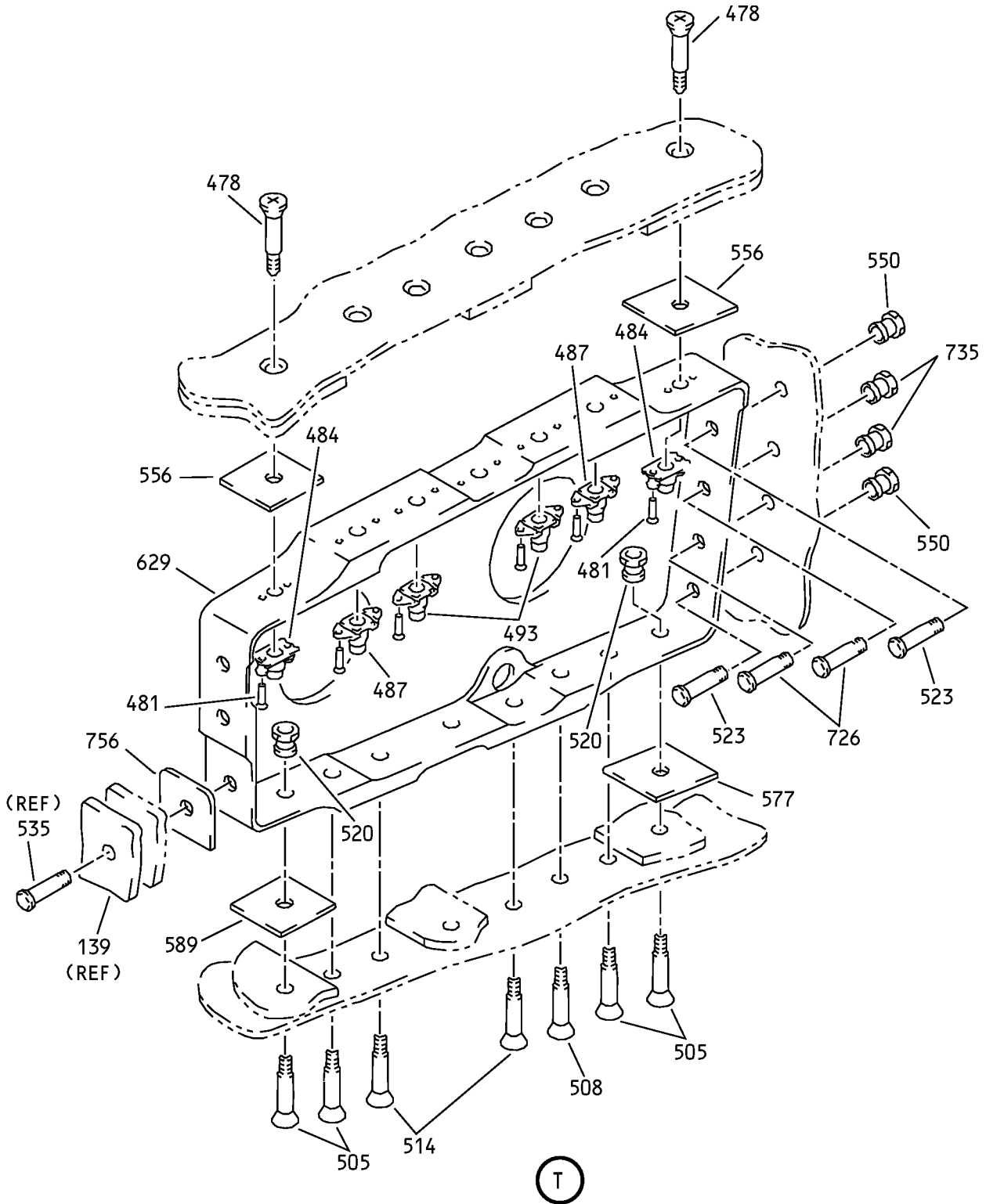
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 18 of 46)

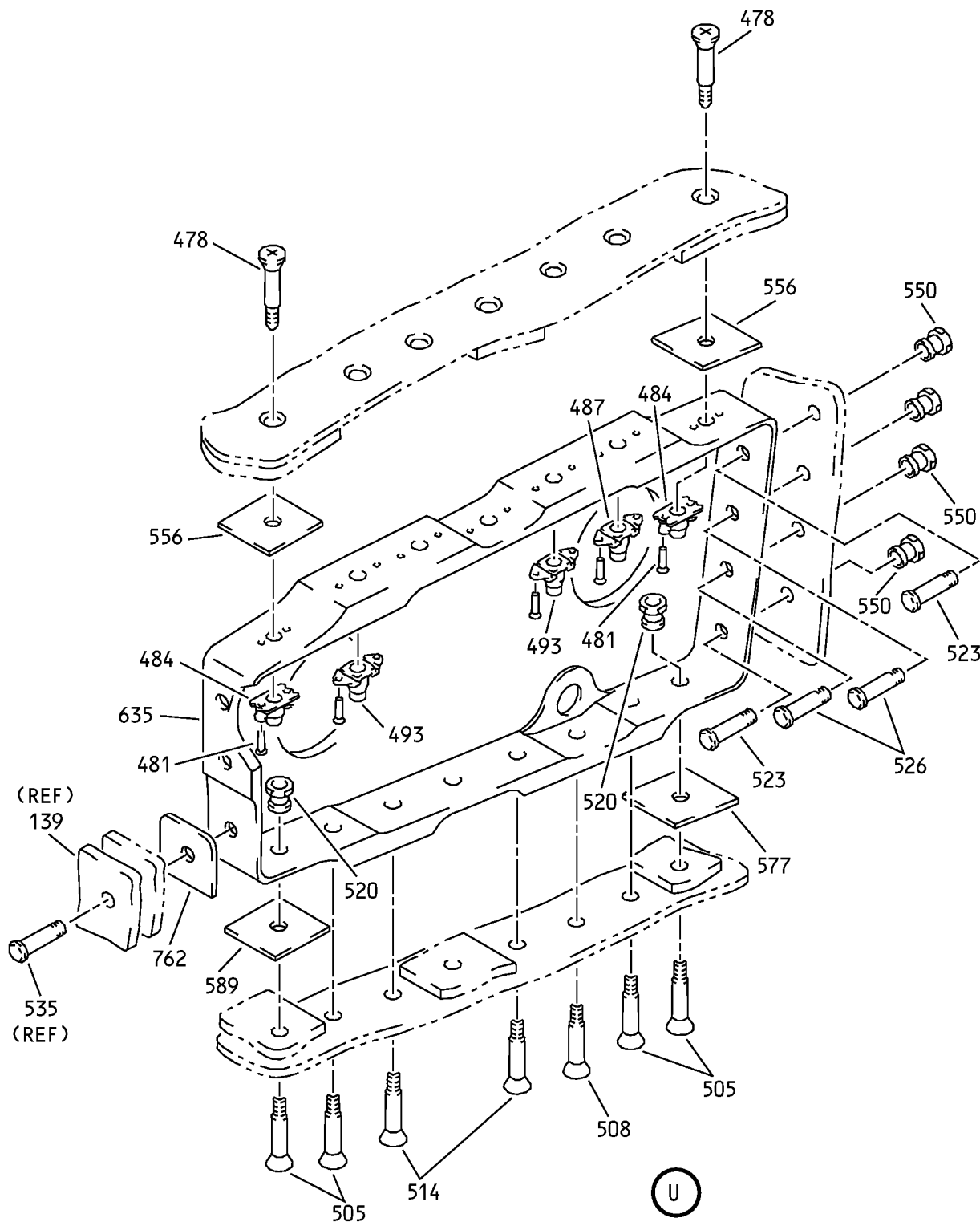
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 19 of 46)

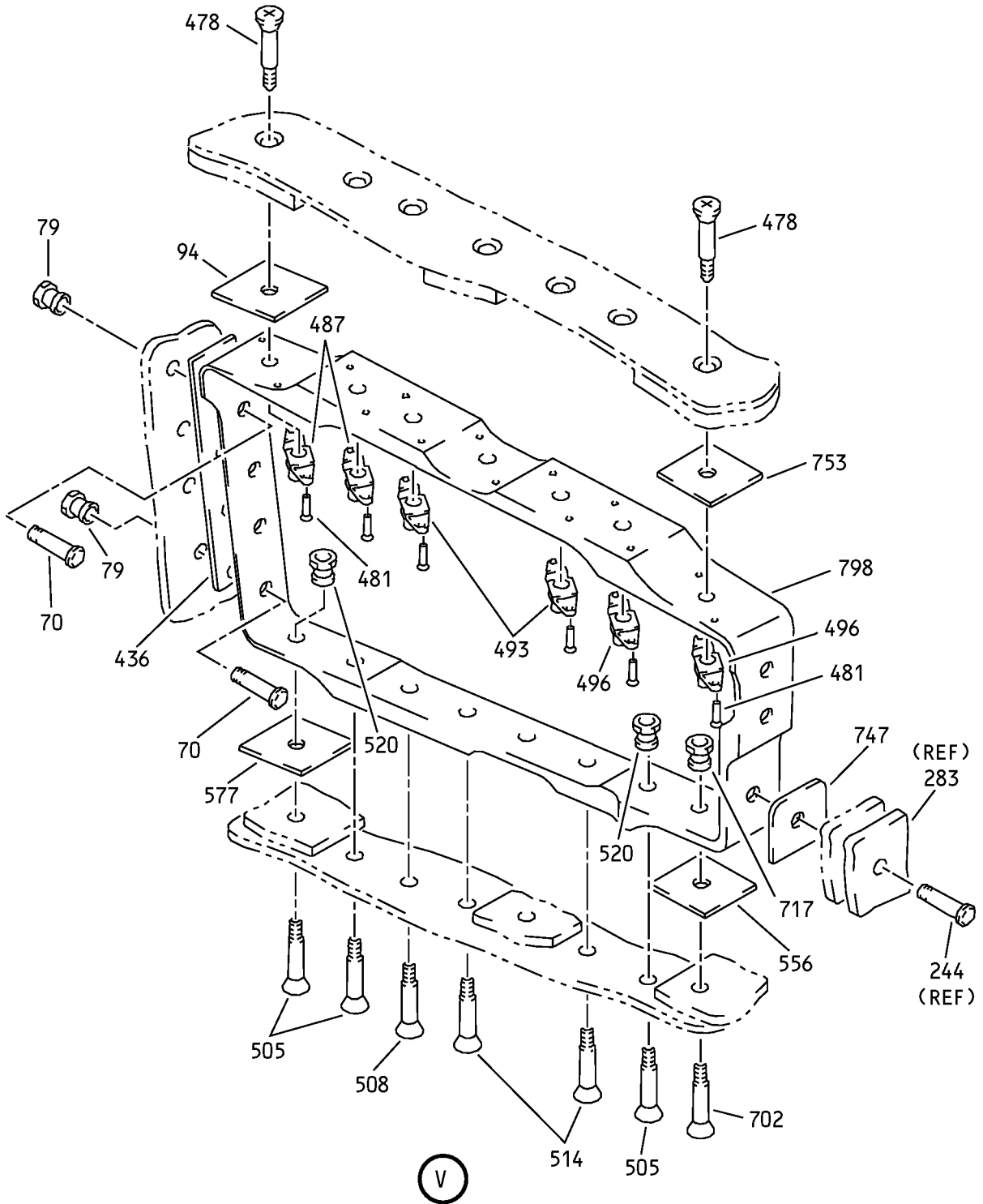
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 20 of 46)

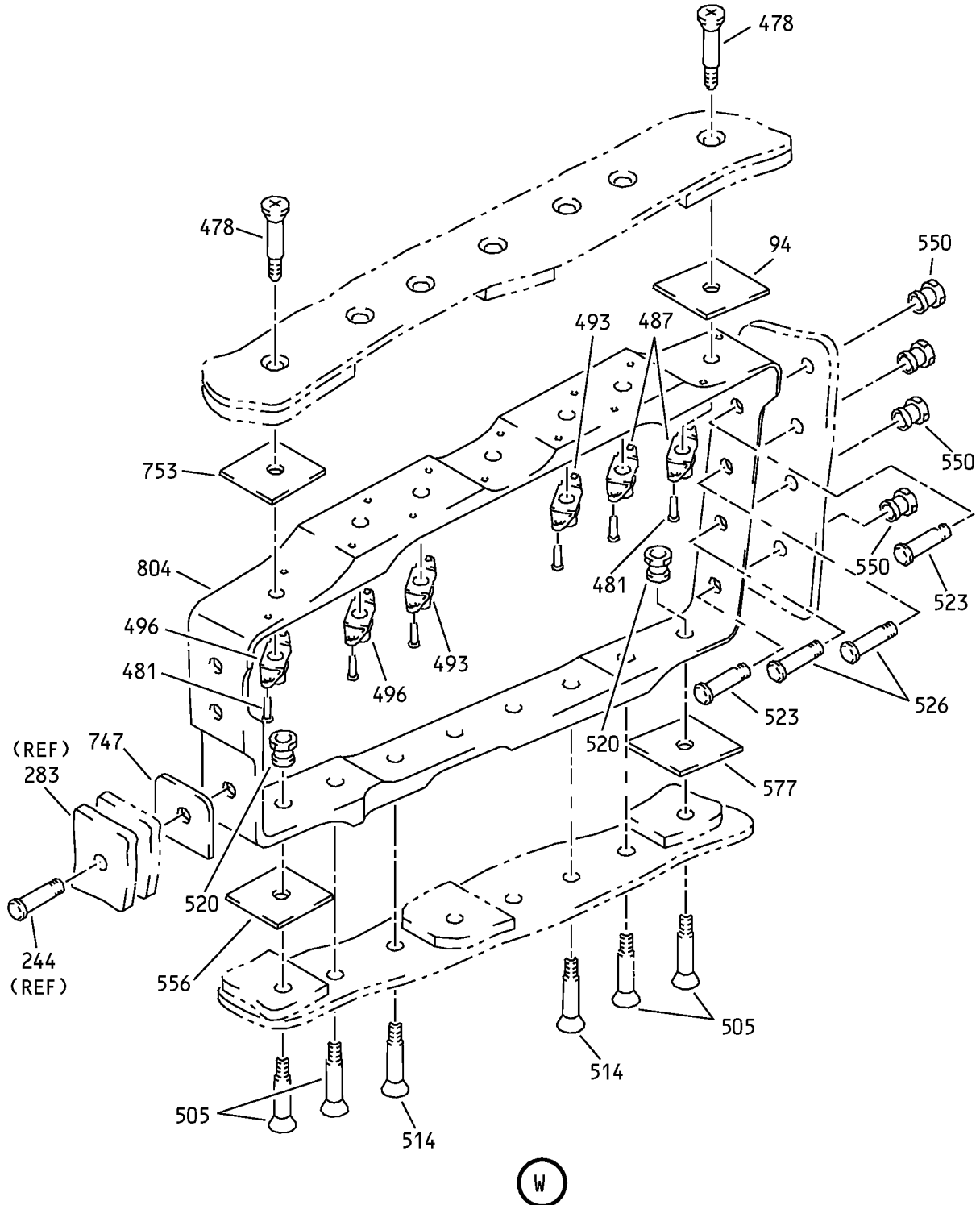
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 21 of 46)

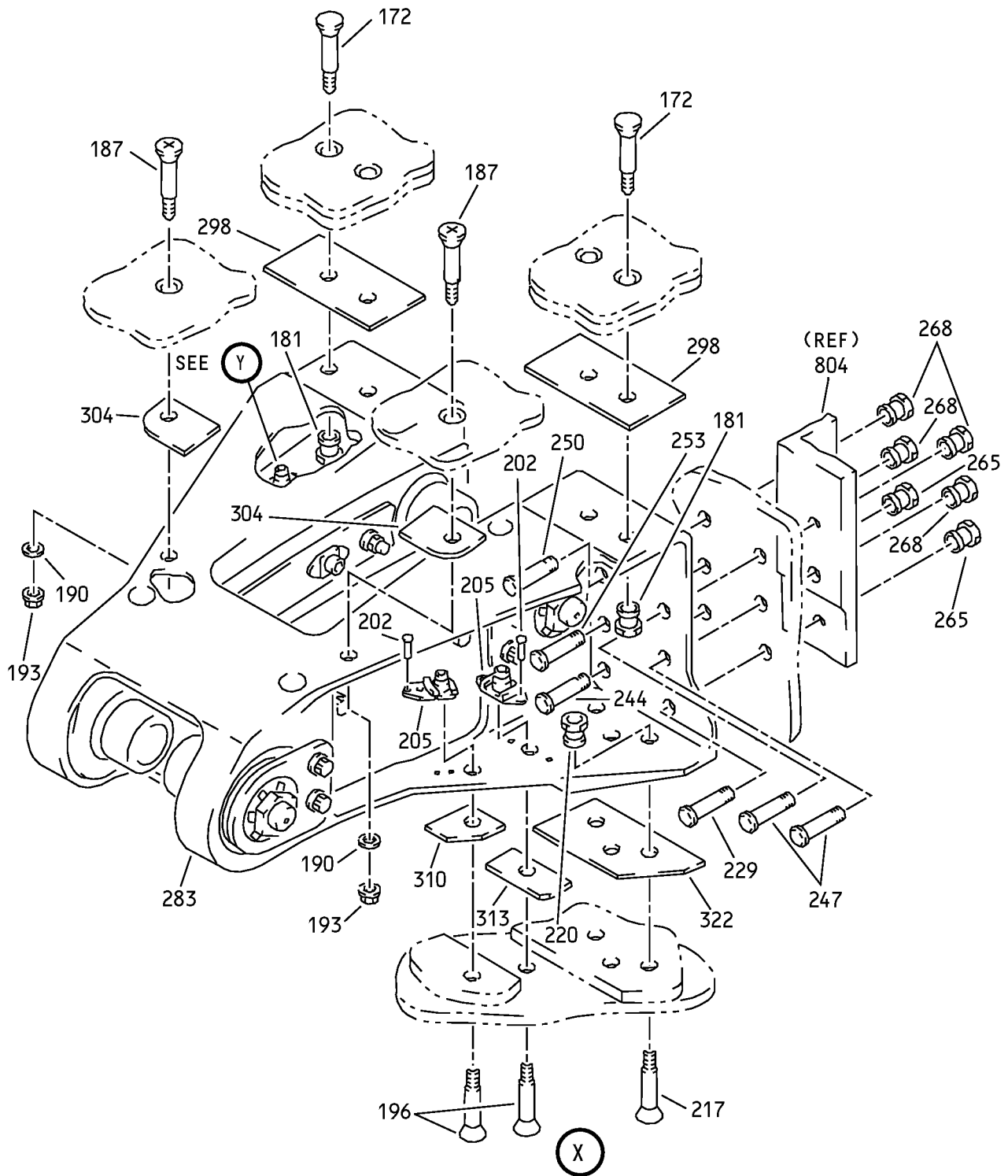
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 22 of 46)

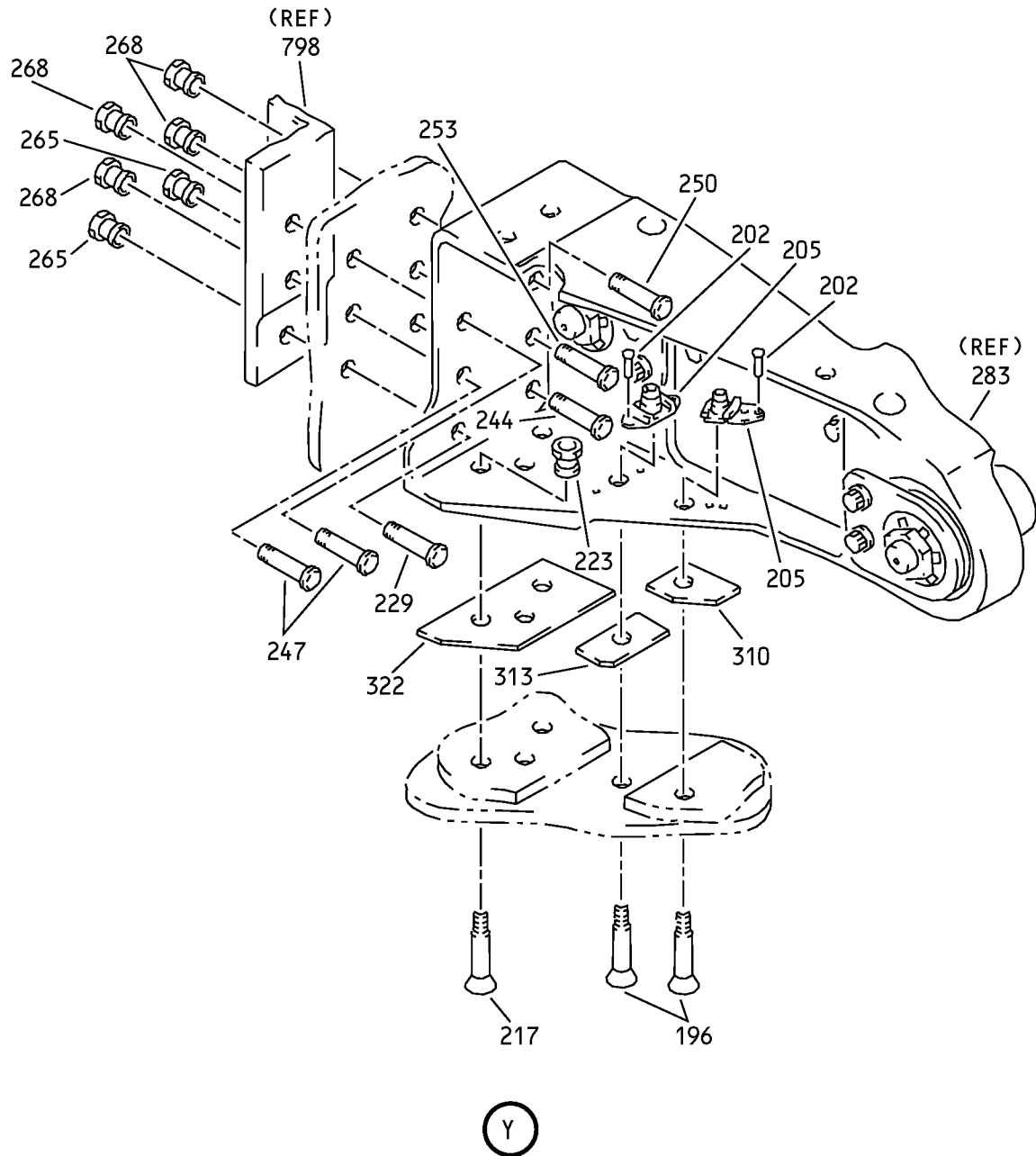
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 23 of 46)

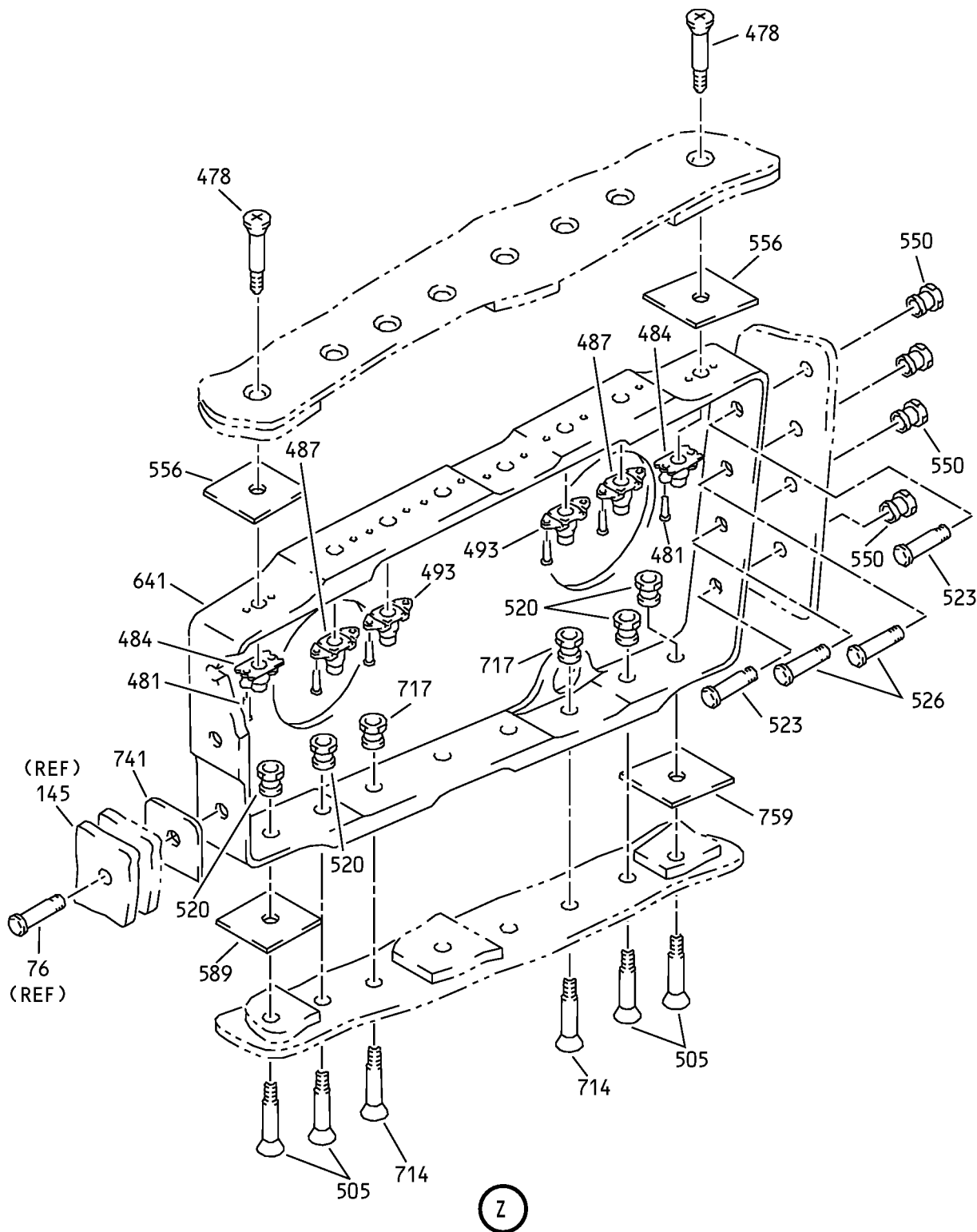
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 24 of 46)

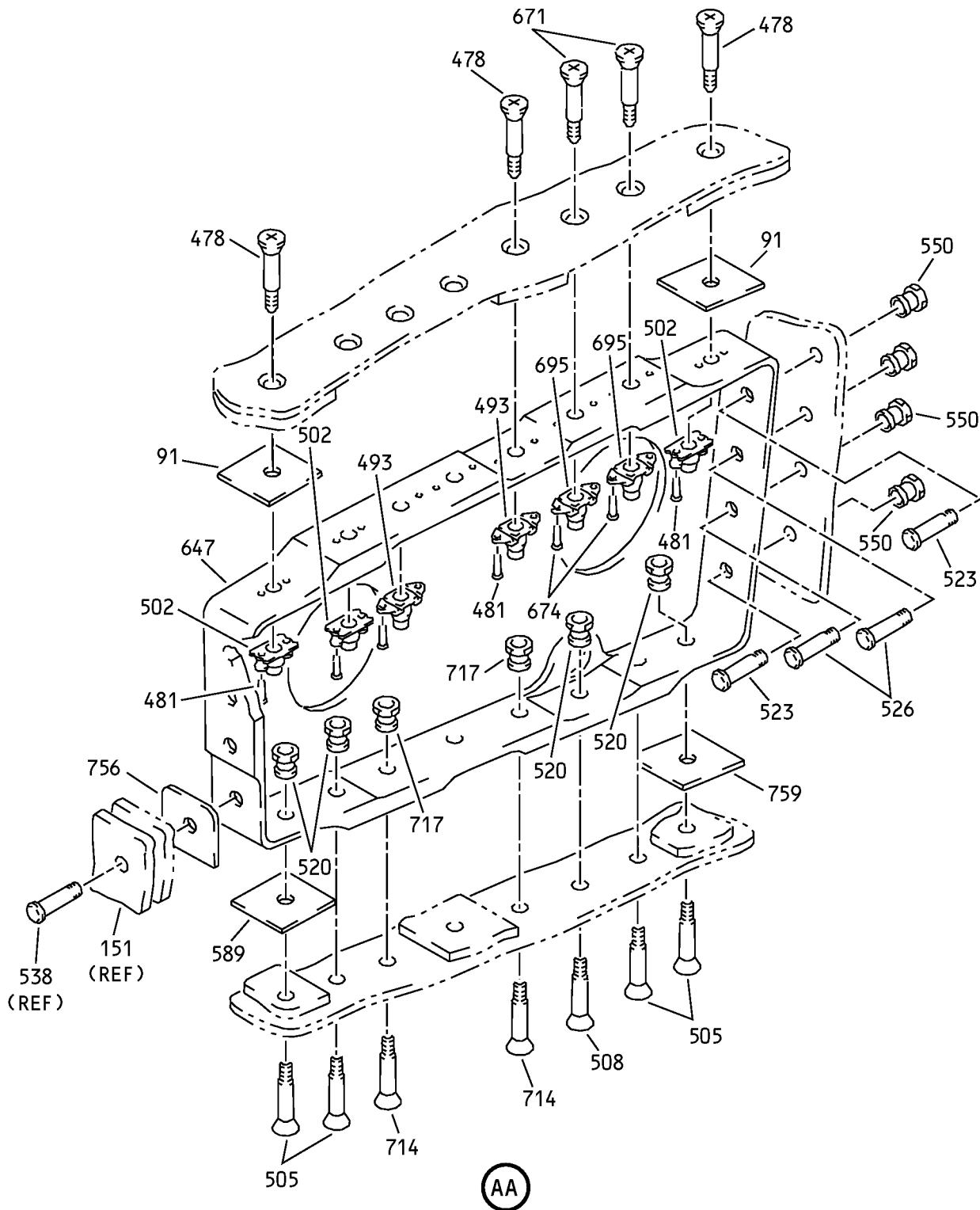
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 25 of 46)

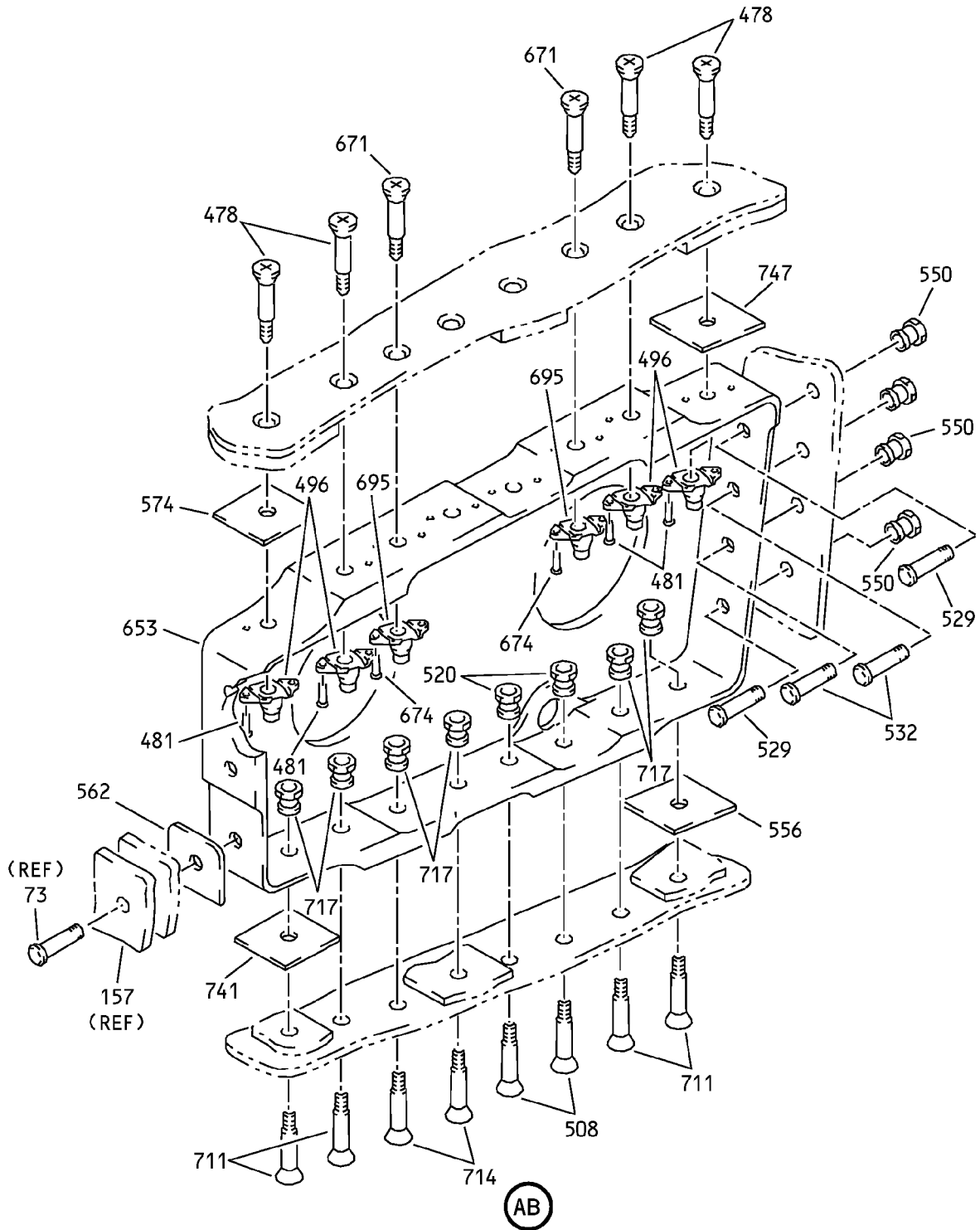
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 26 of 46)

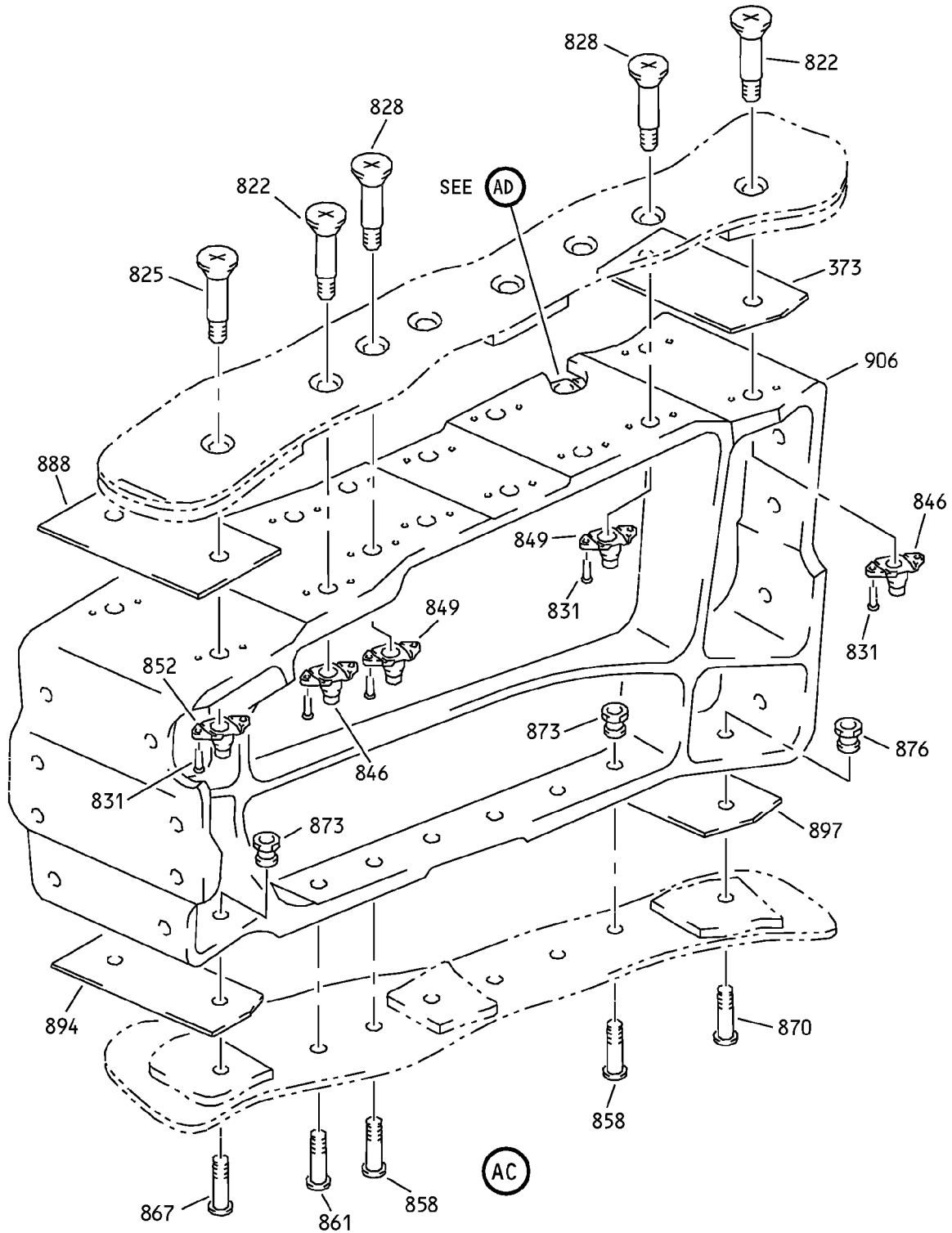
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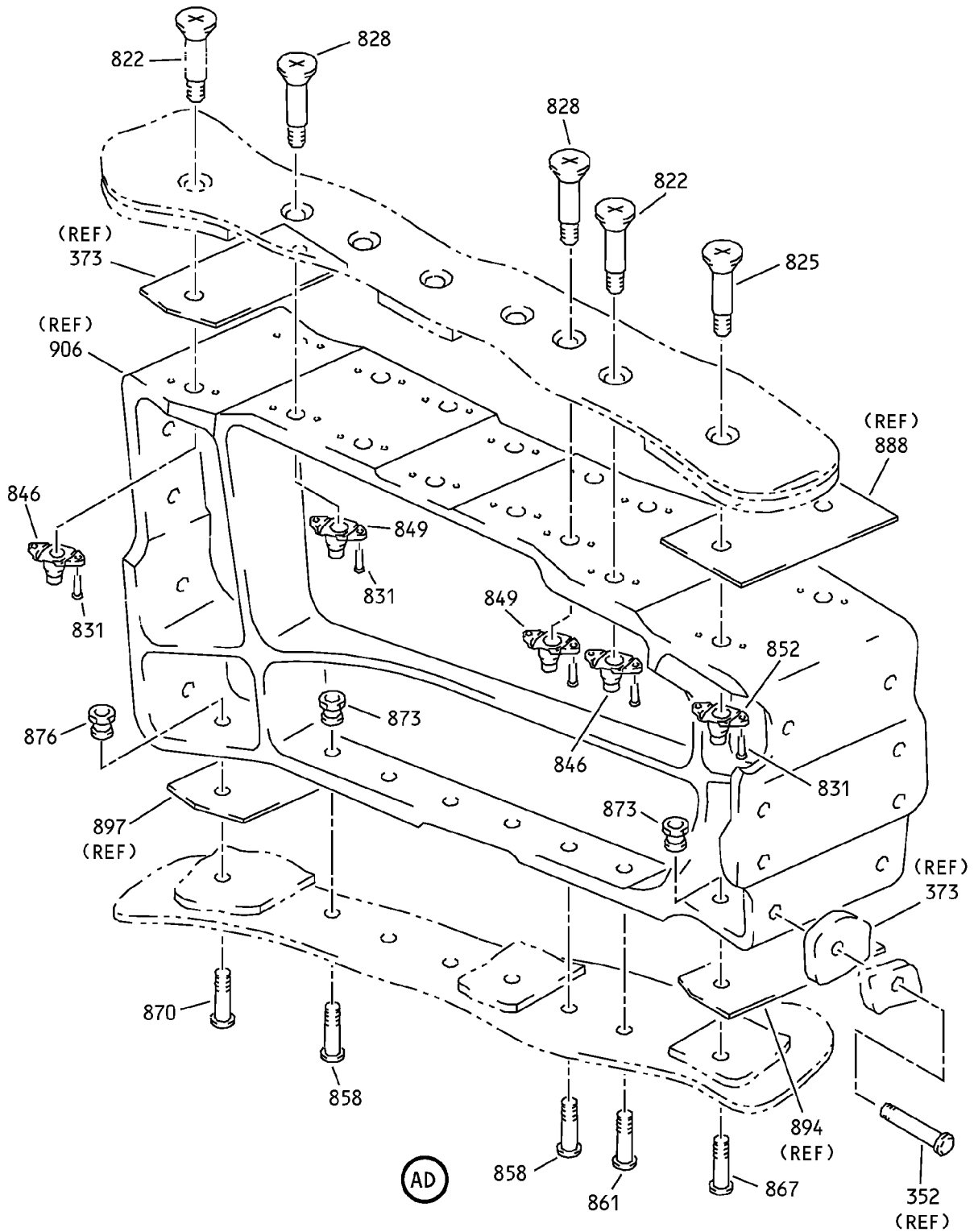


Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 27 of 46)

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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 28 of 46)

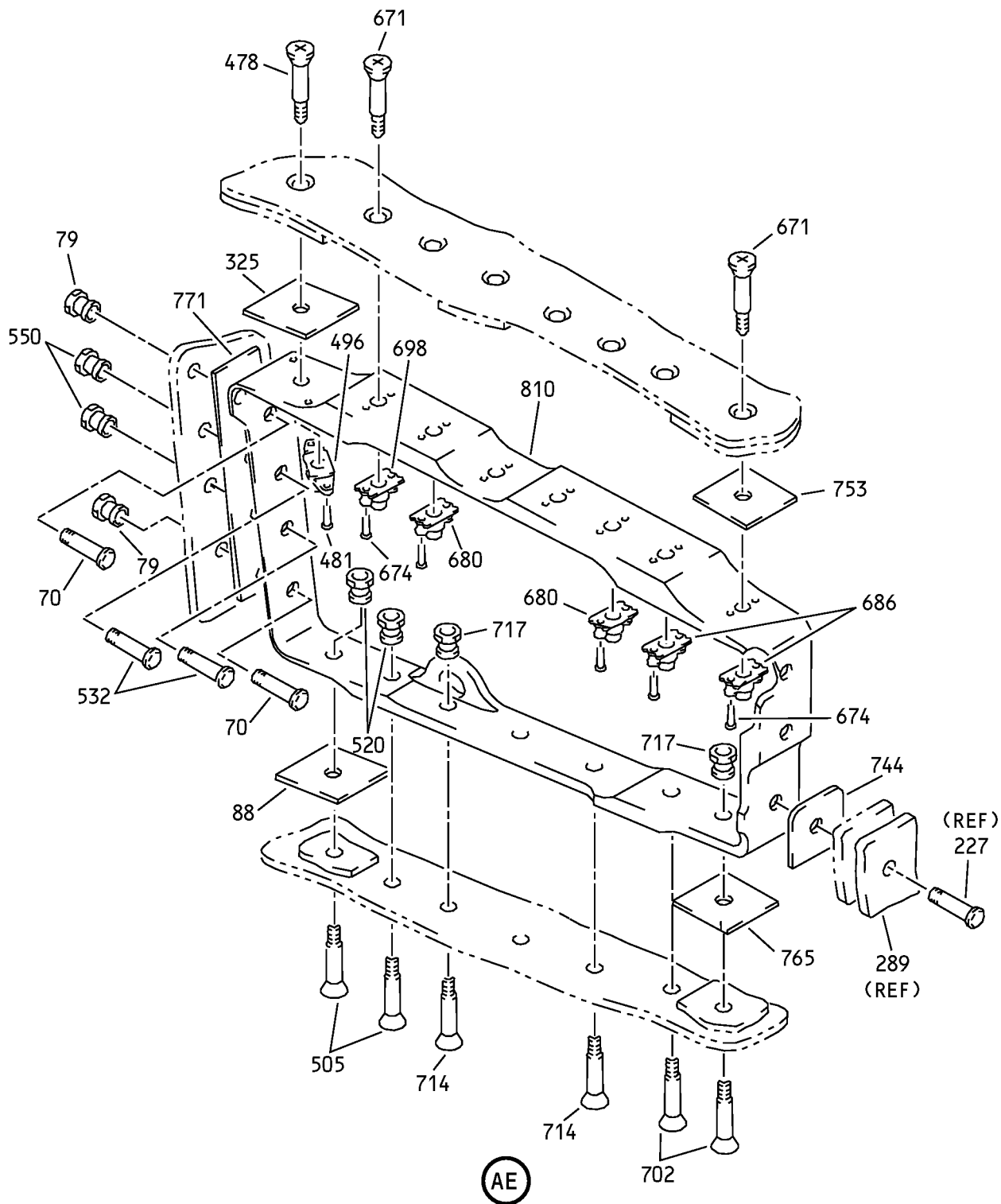
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 29 of 46)

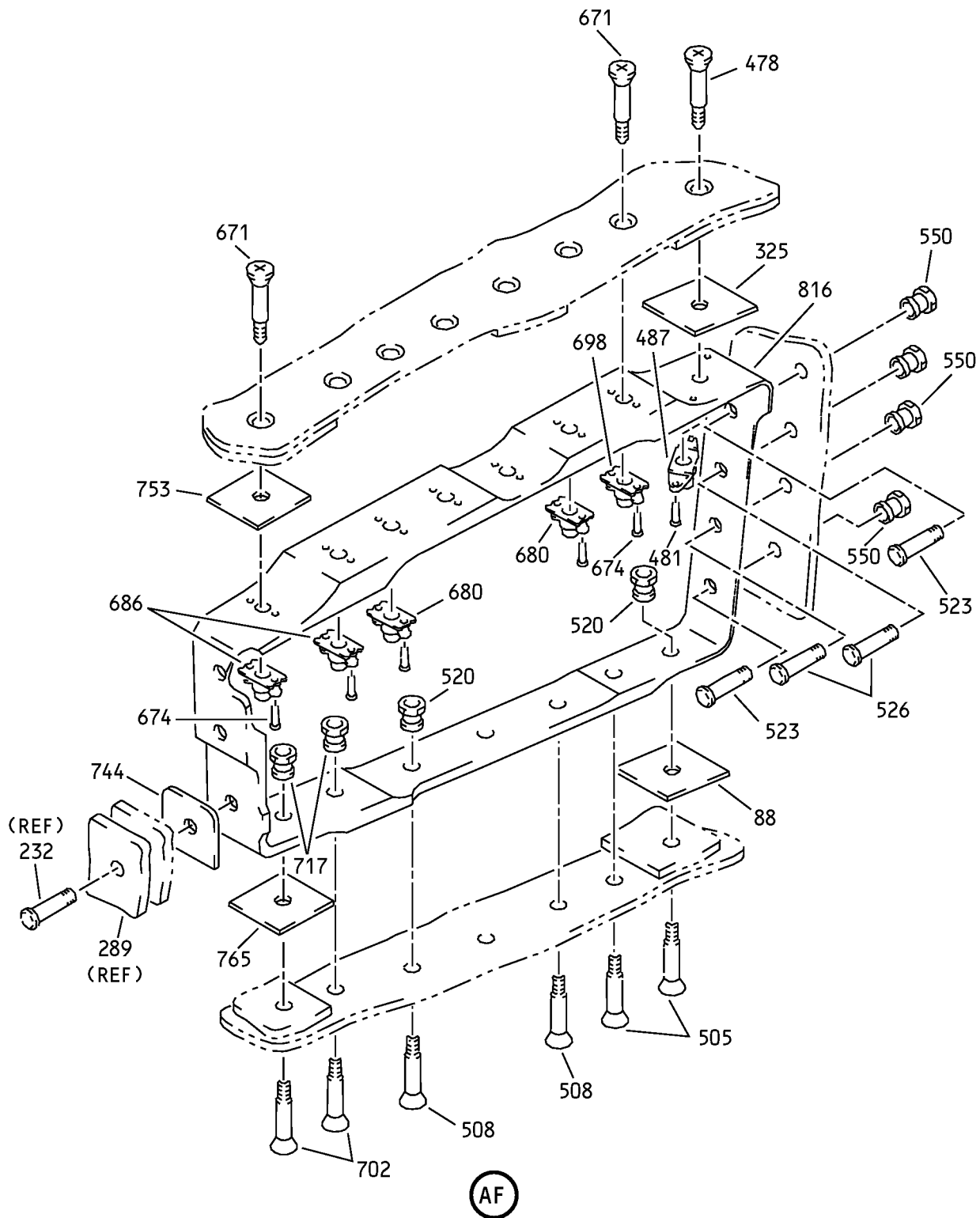
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 30 of 46)

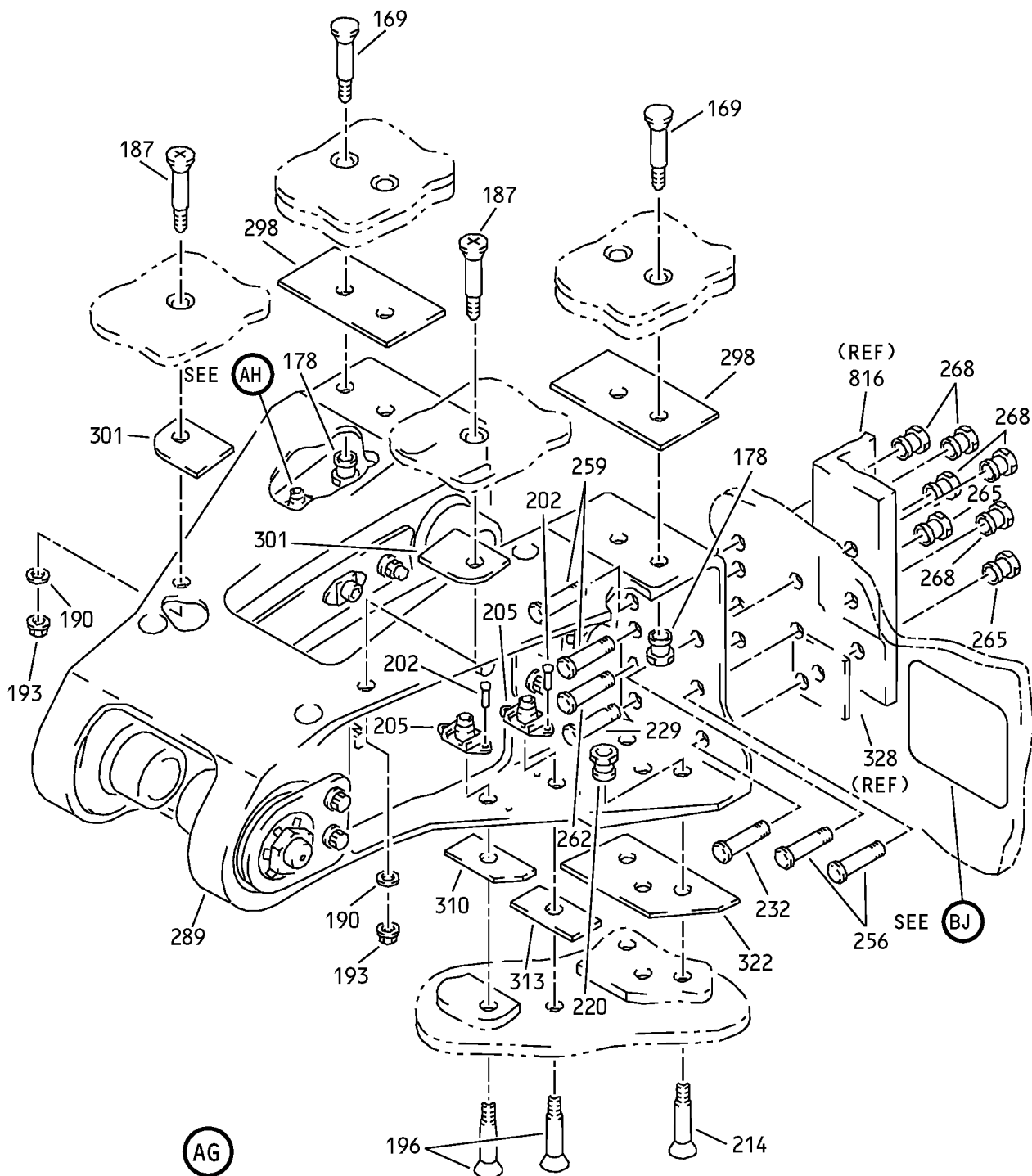
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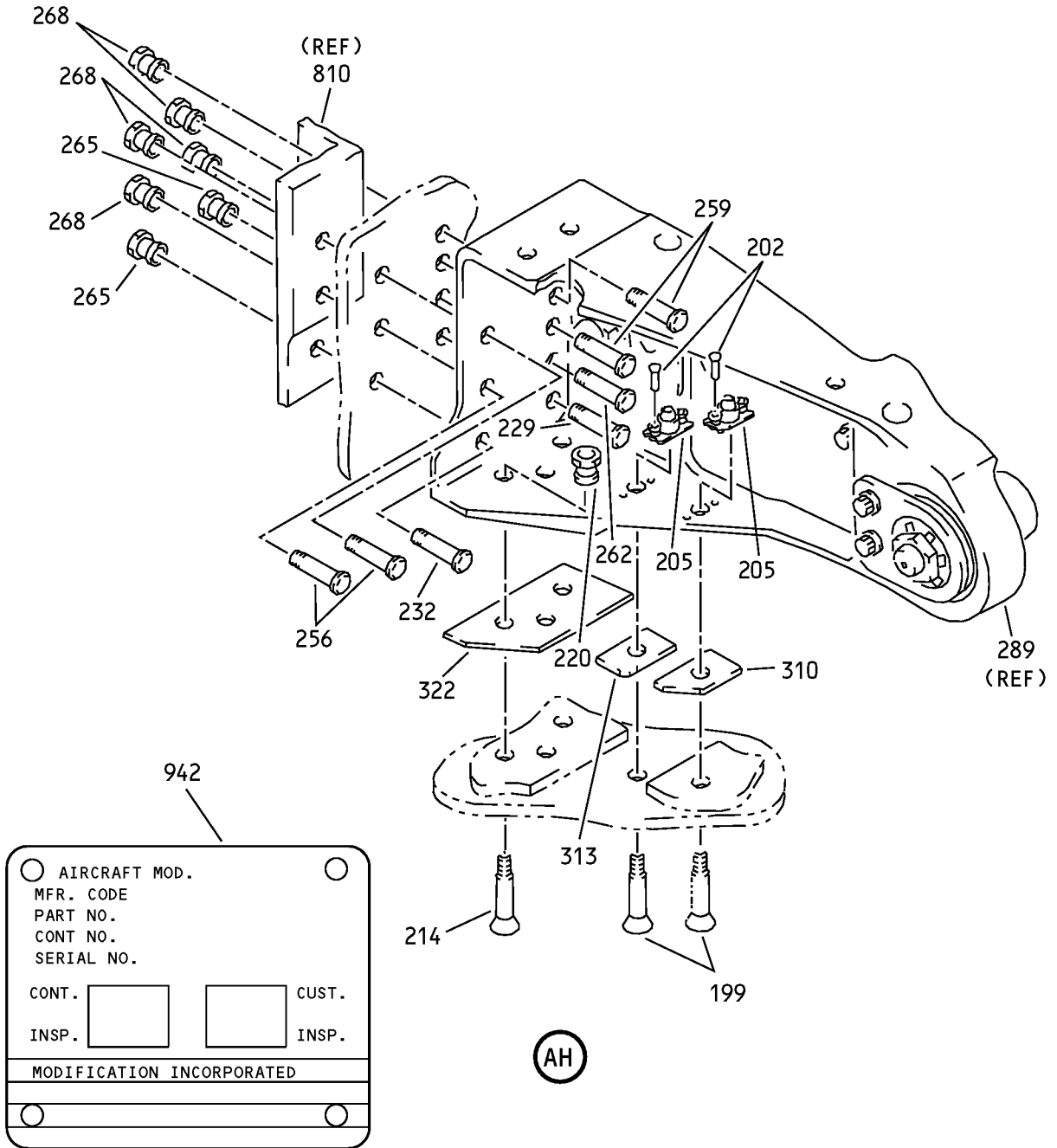


Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 31 of 46)

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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 32 of 46)

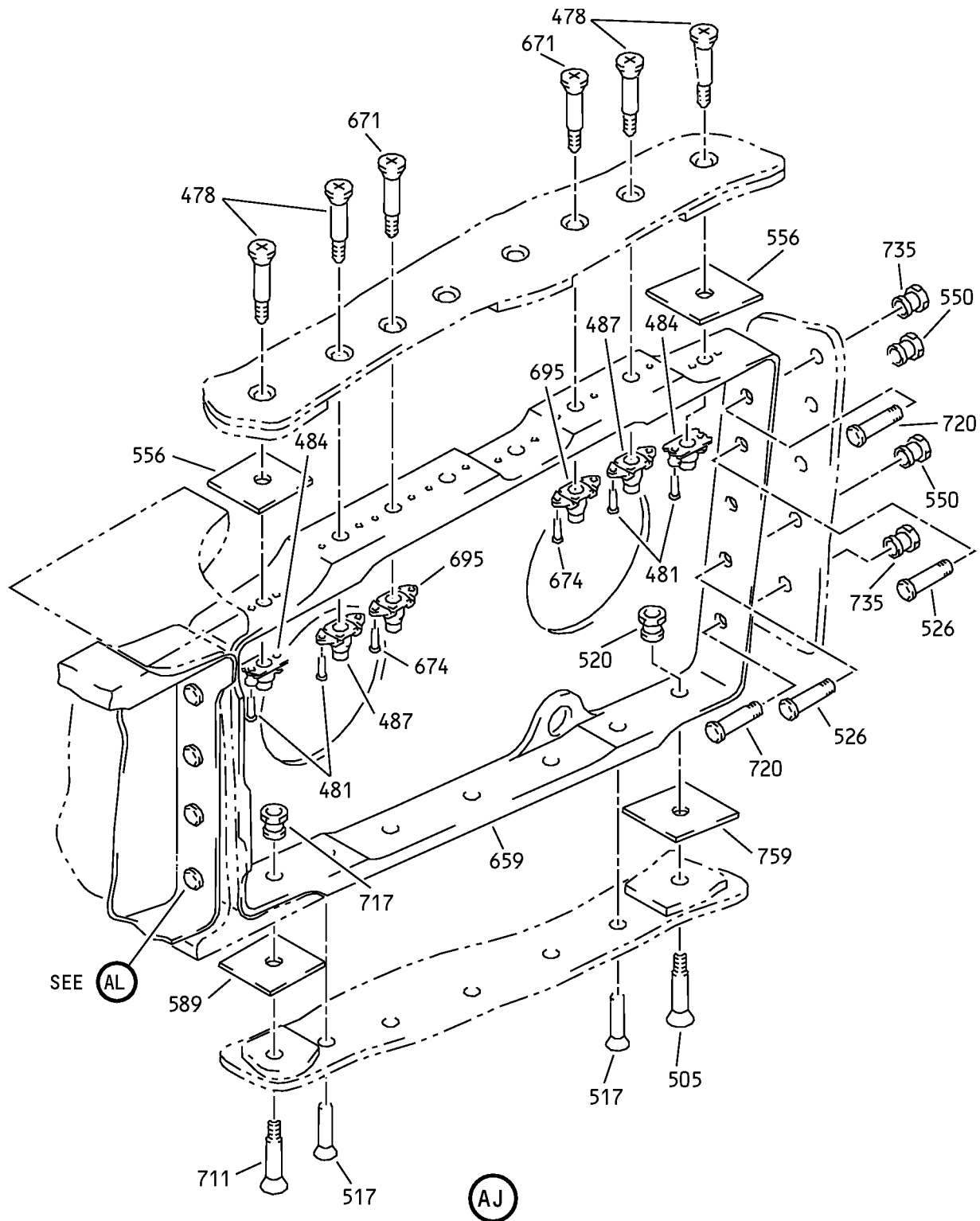
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 33 of 46)

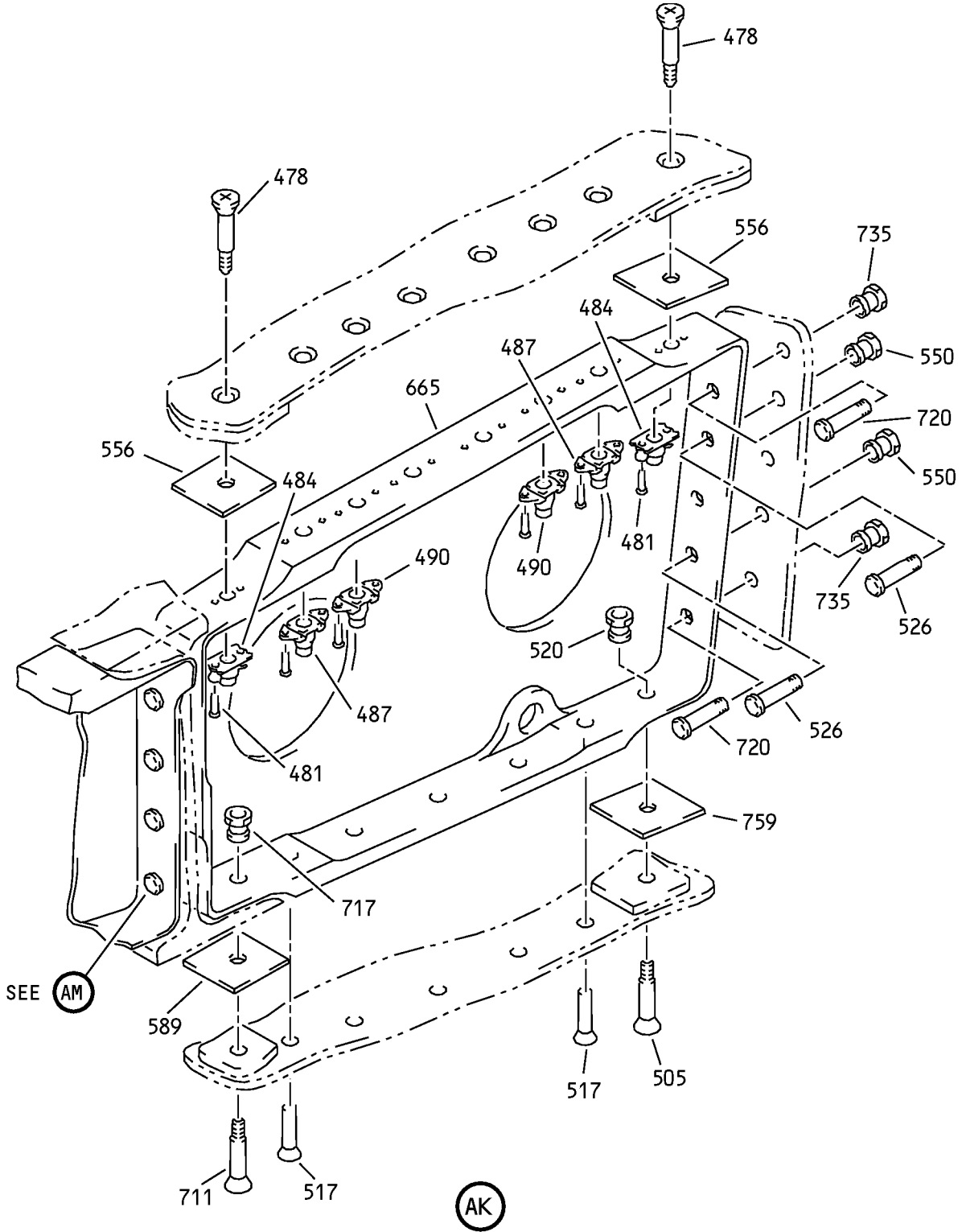
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 34 of 46)

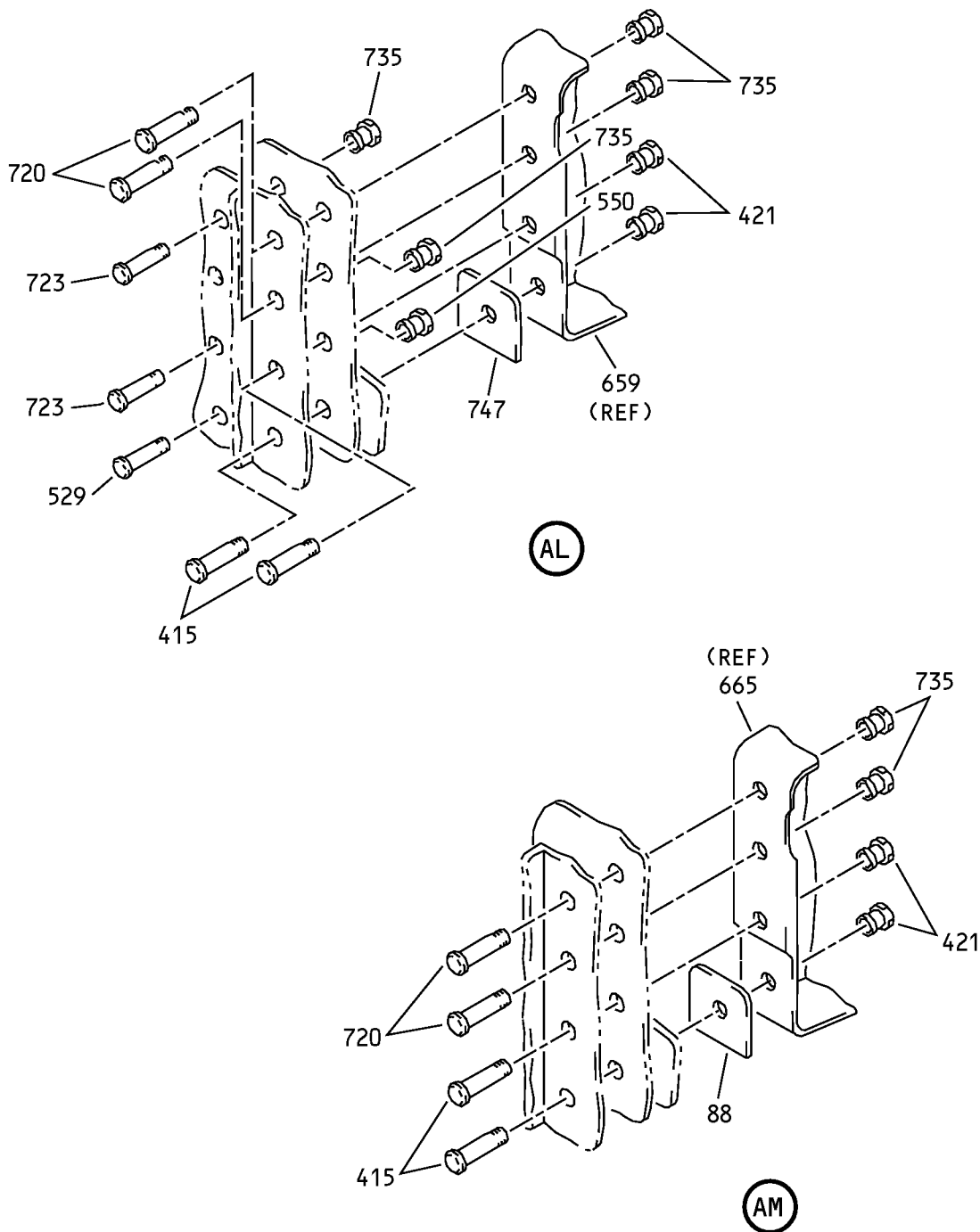
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 35 of 46)

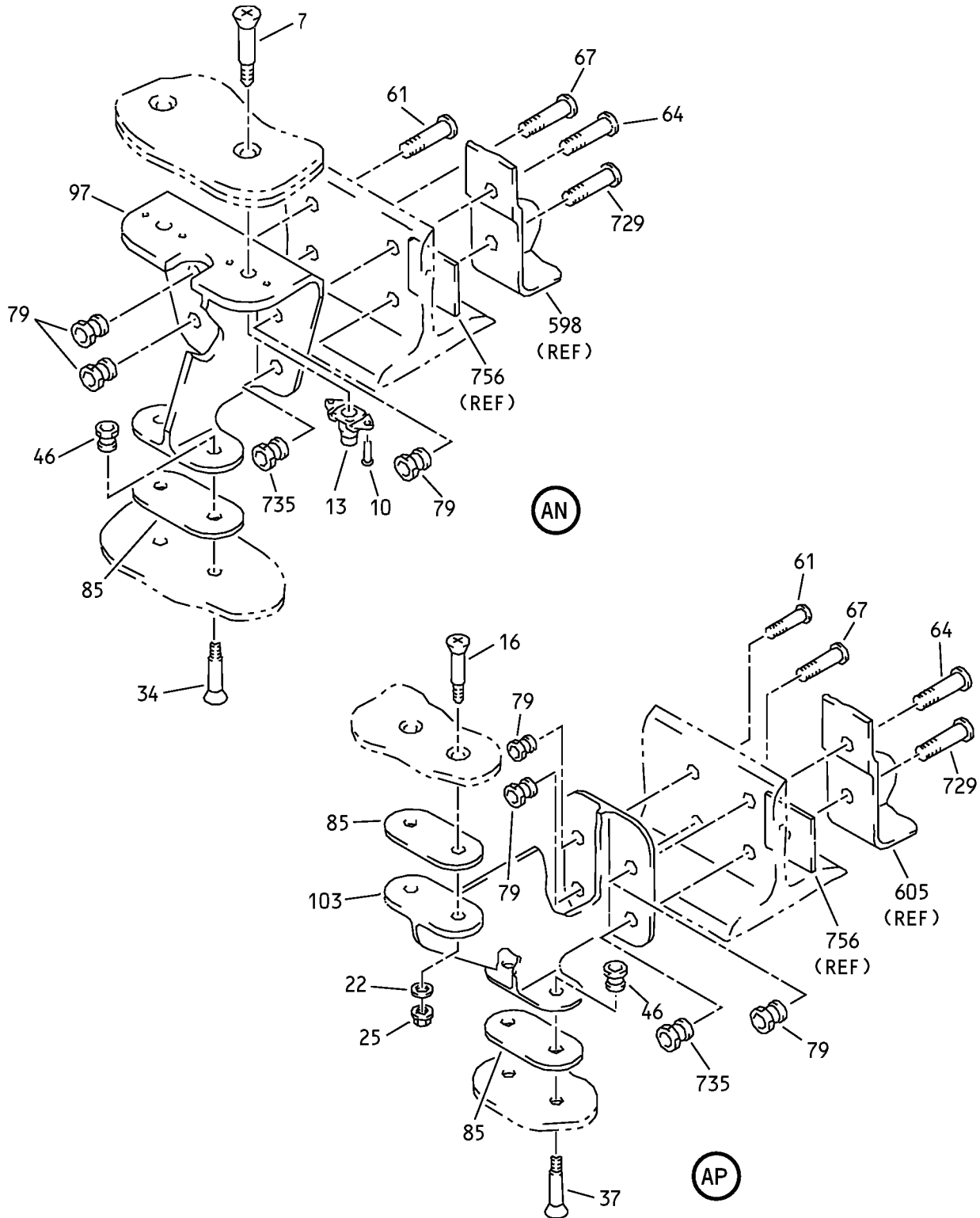
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 36 of 46)

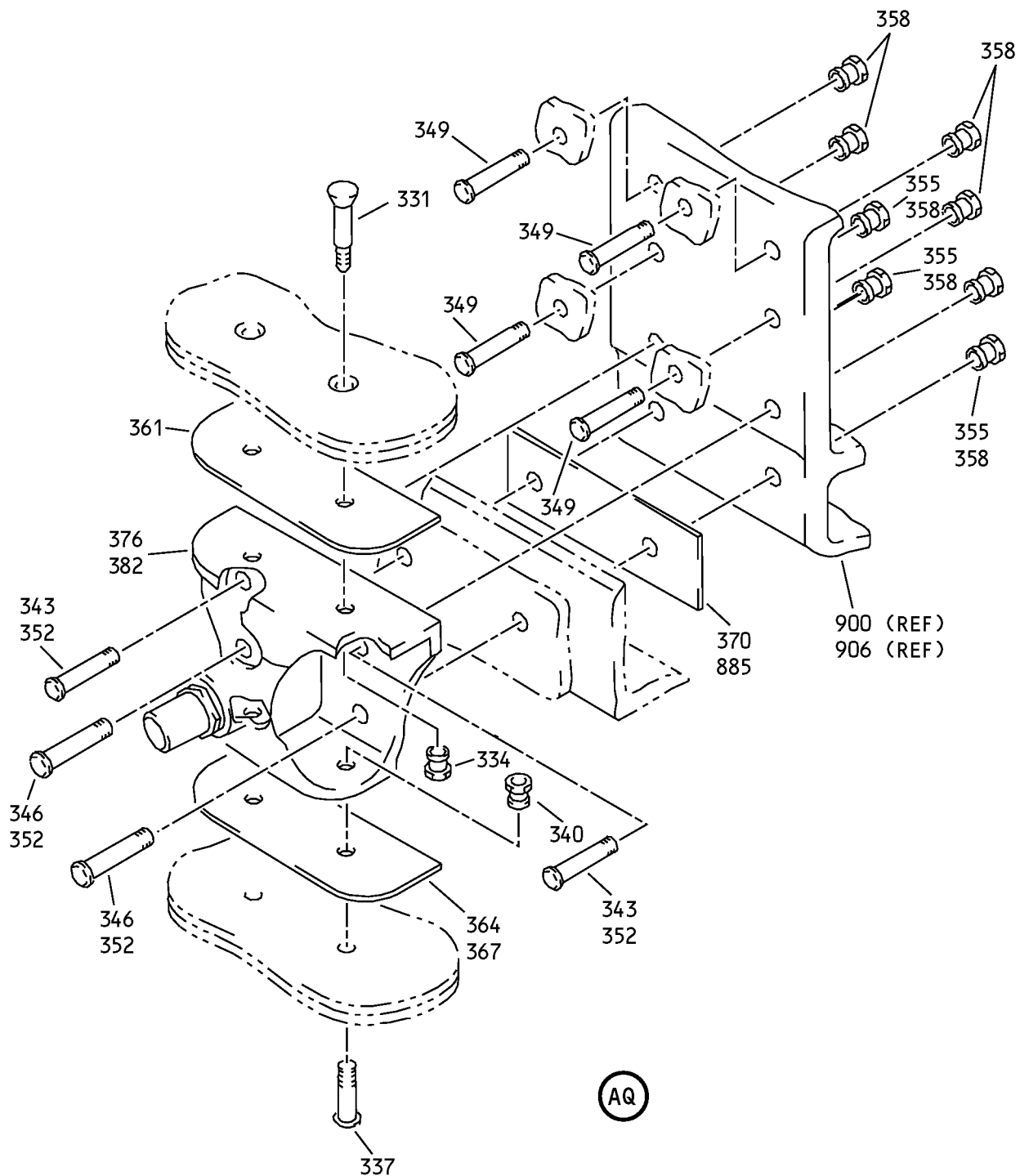
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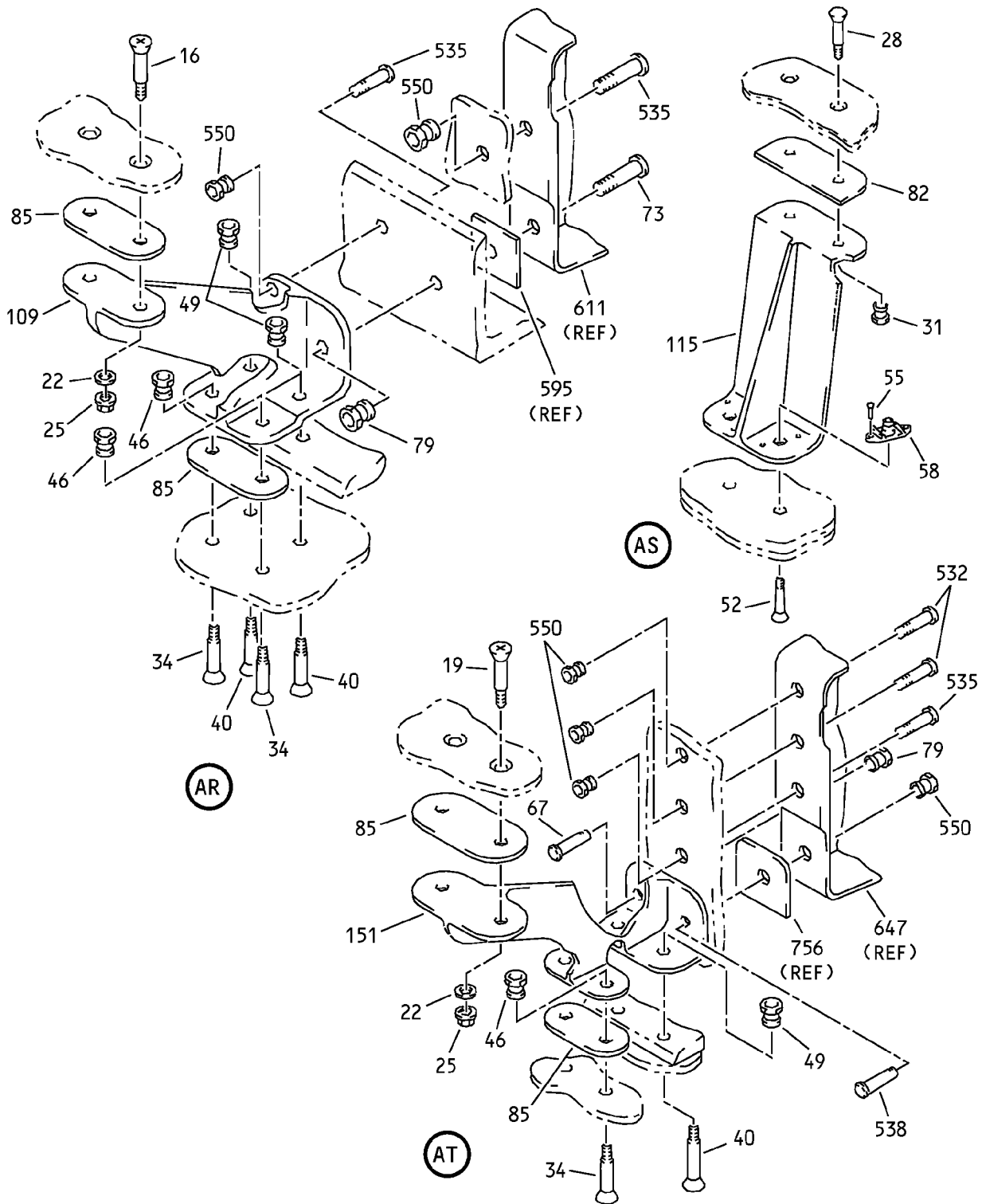


Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 37 of 46)

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Outboard Trailing Edge Flap - Main Flap Assembly
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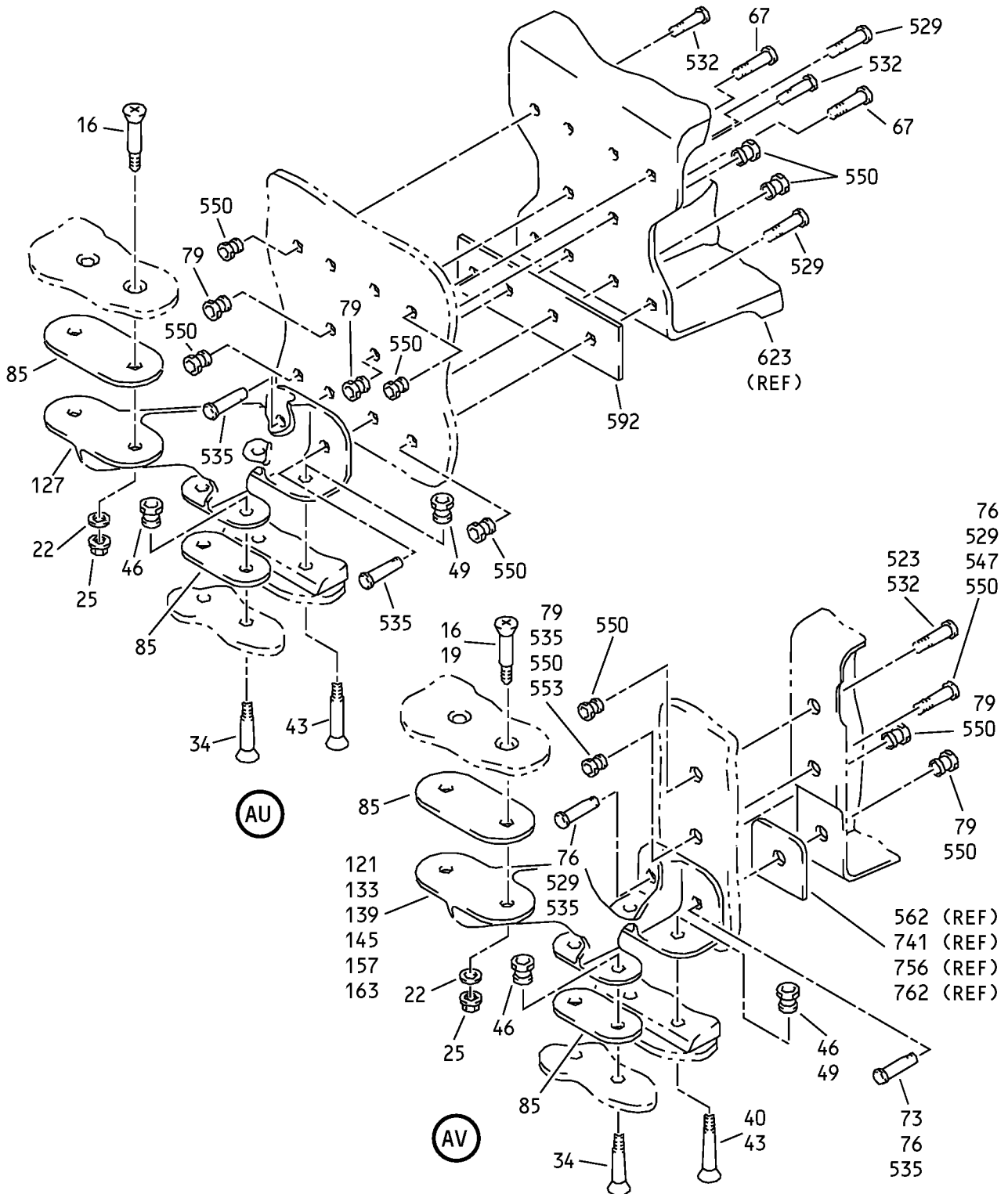
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 39 of 46)

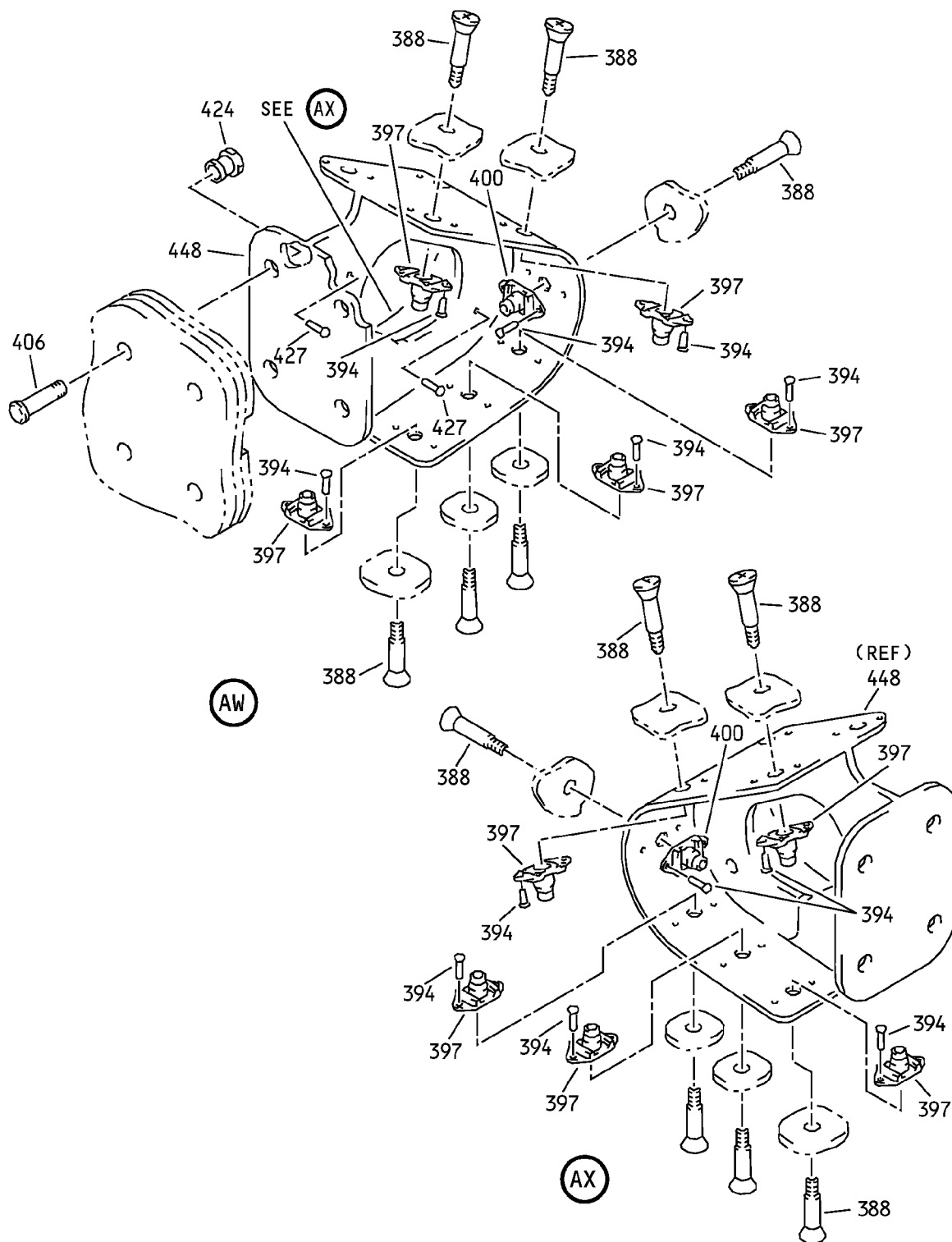
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 40 of 46)

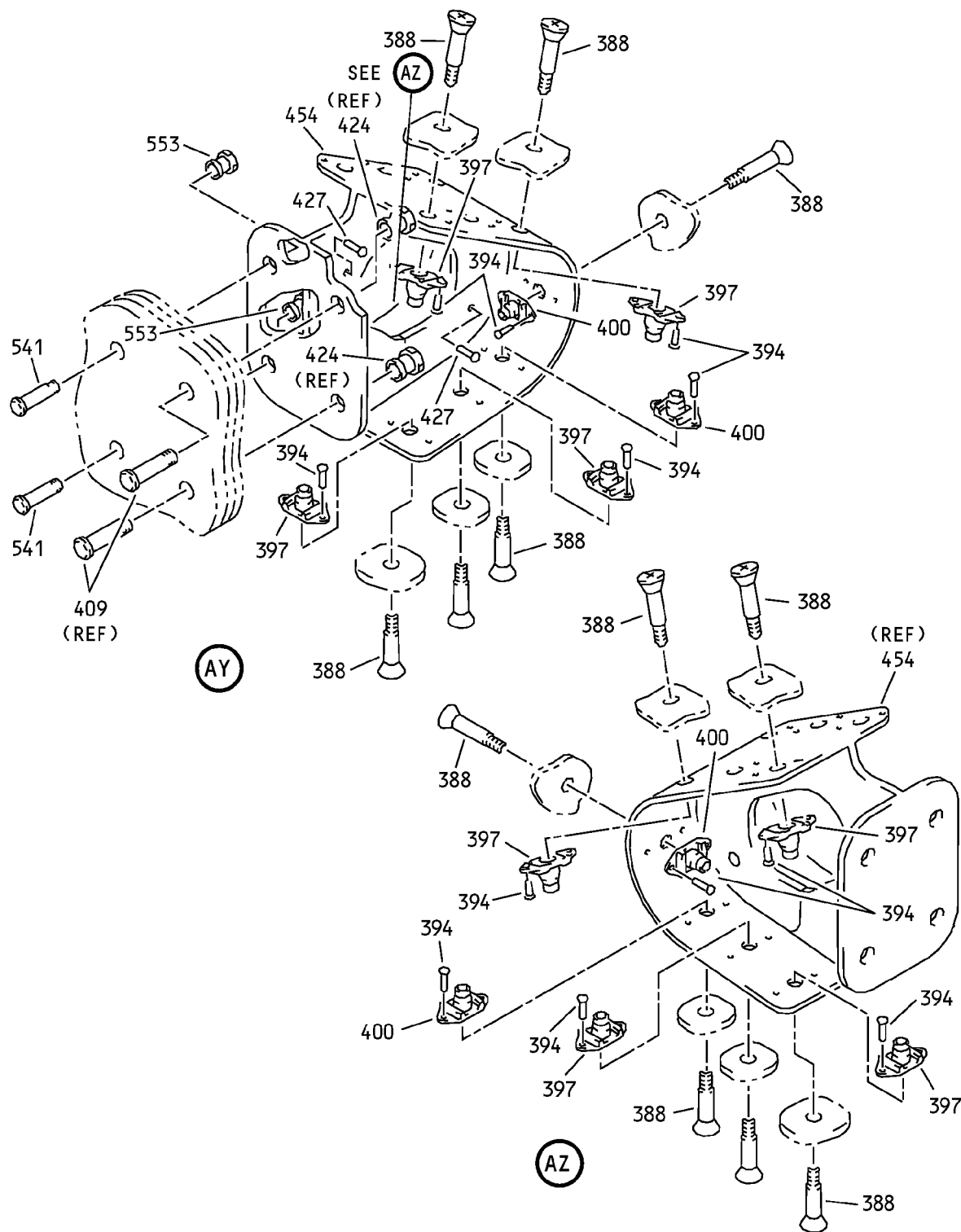
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 41 of 46)

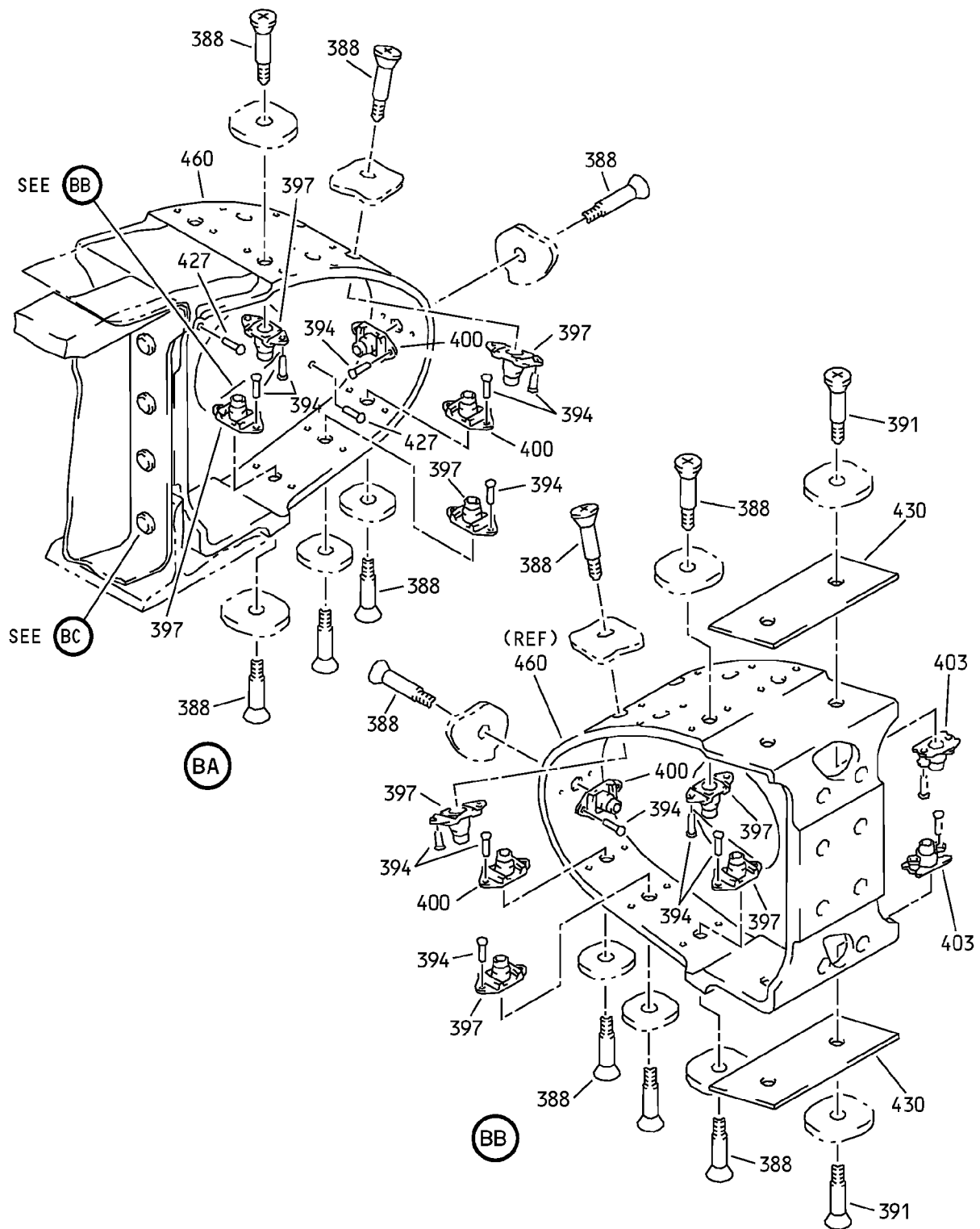
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Outboard Trailing Edge Flap - Main Flap Assembly
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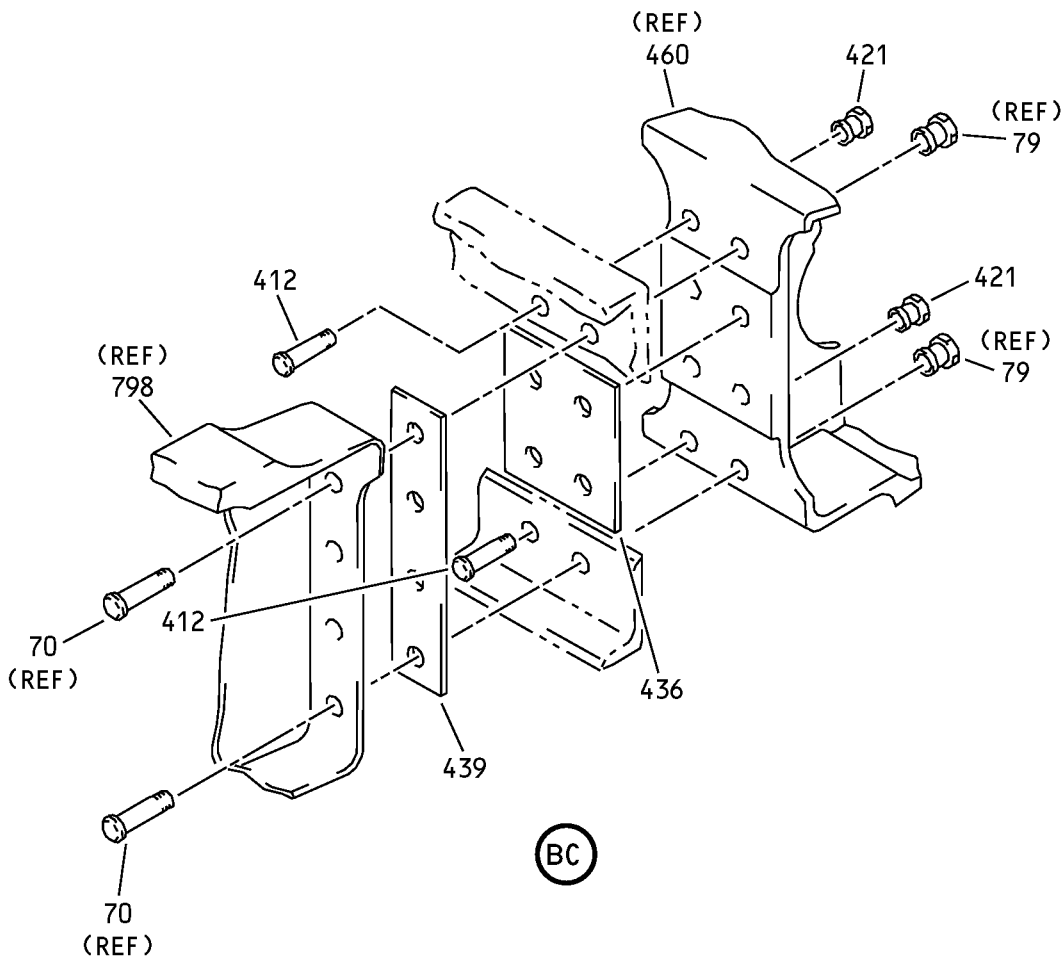
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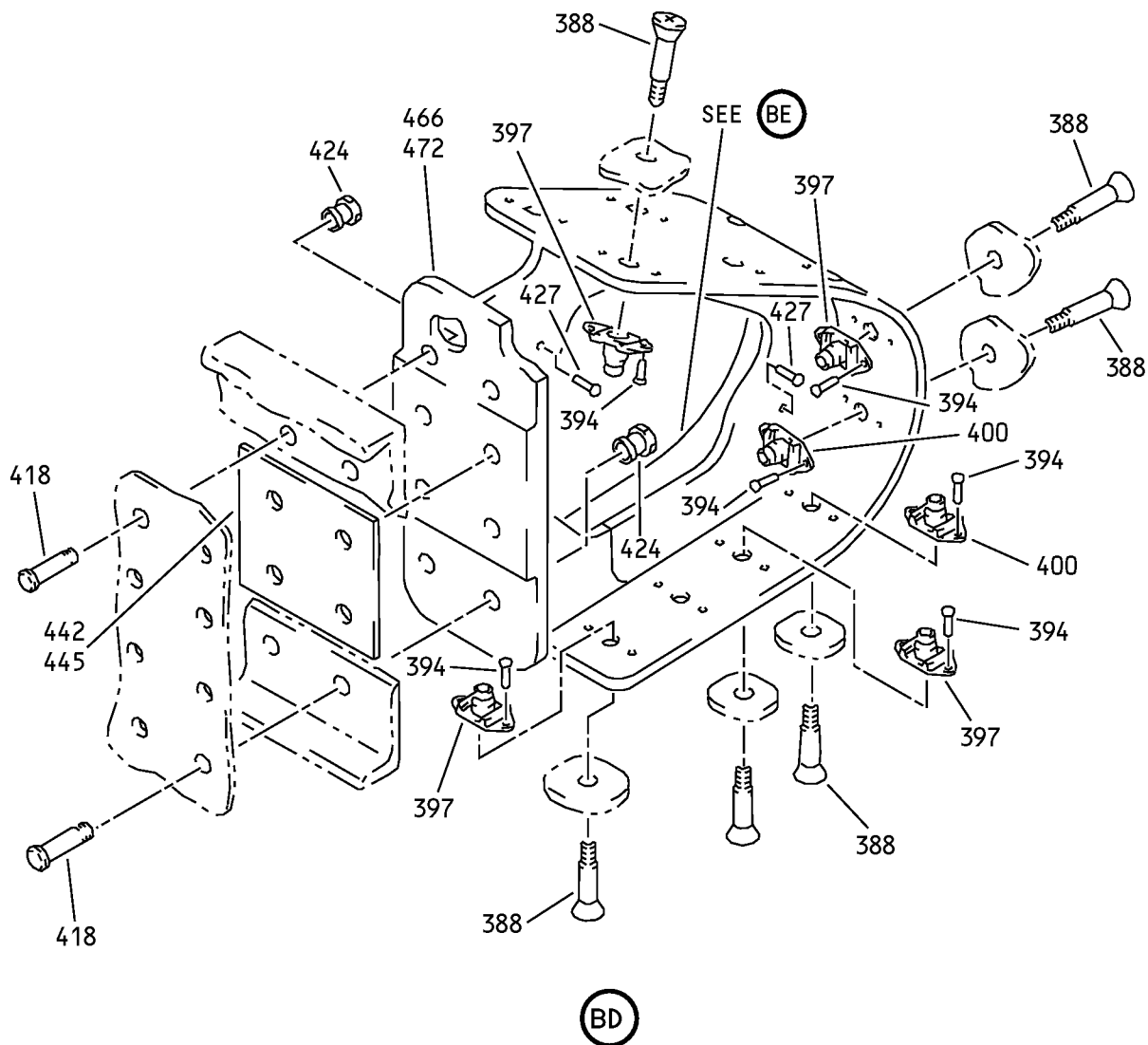


Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 43 of 46)

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Outboard Trailing Edge Flap - Main Flap Assembly
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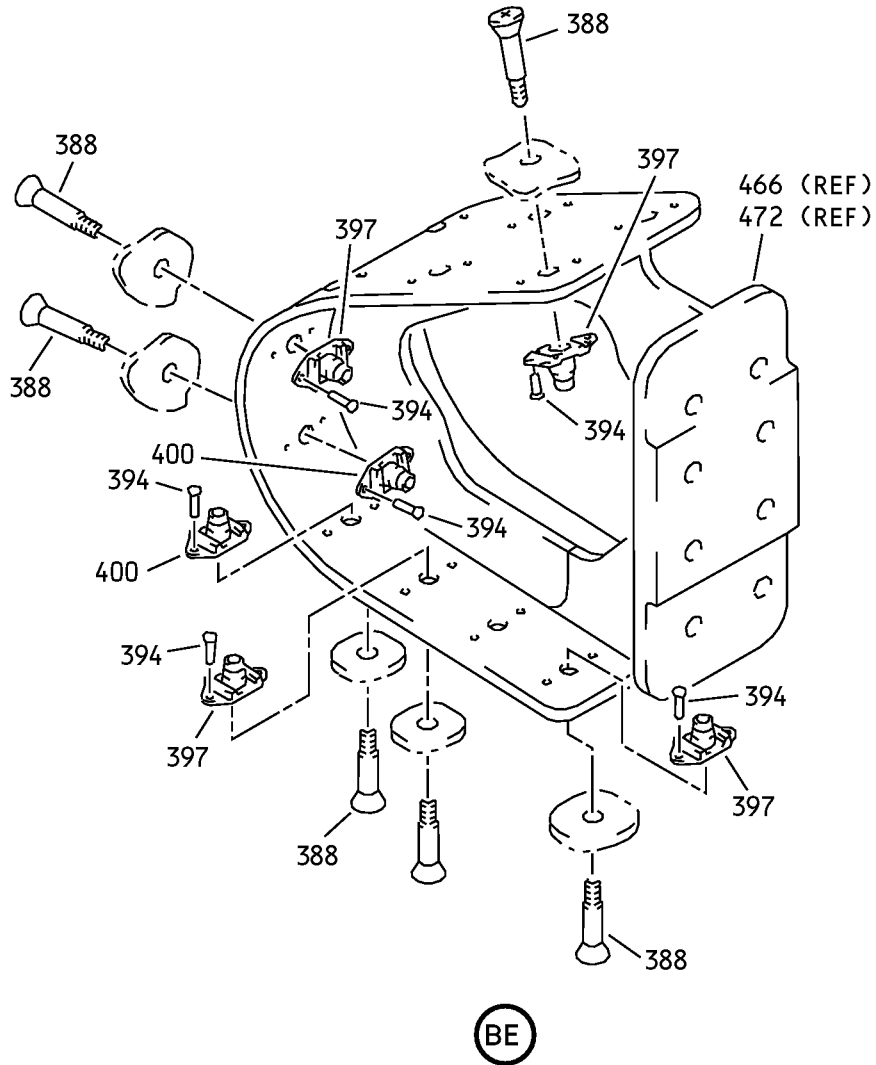
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Outboard Trailing Edge Flap - Main Flap Assembly
IPL Figure 2 (Sheet 45 of 46)

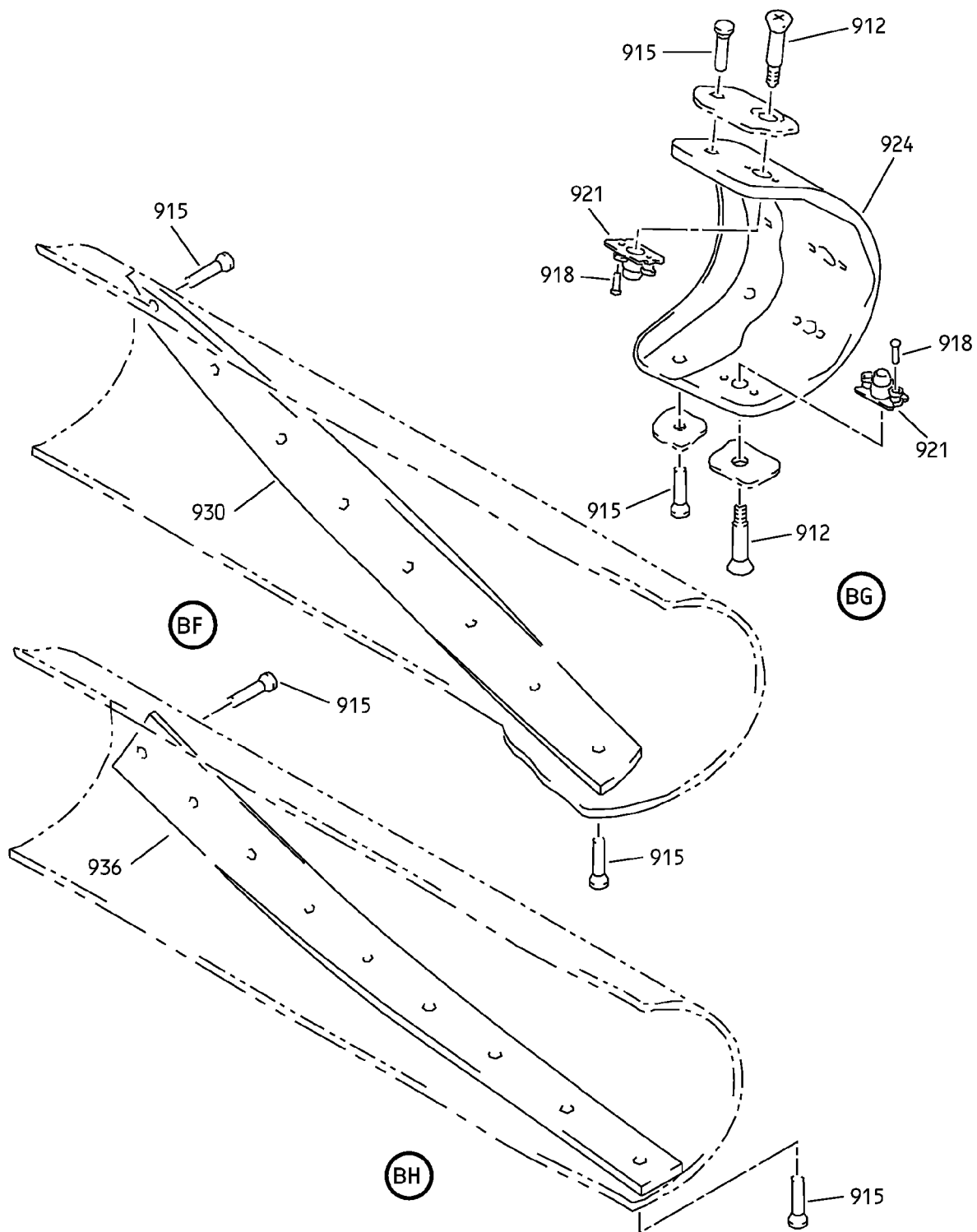
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Outboard Trailing Edge Flap - Main Flap Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-1A	113A3100-1										
-1B	113A3100-3										
-1C	113A3100-5								E	RF	
-1D	113A3100-7								F	RF	
-1E	113A3100-9								J	RF	
-1F	113A3100-11								A	RF	
-1G	113A3100-13								C	RF	
-1H	113A3100-15								L	RF	
-1J	113A3100-17								N	RF	
-1K	113A3100-19								Q	RF	
-1L	113A3100-21								S	RF	
-1M	113A3100-201								U	RF	
-1N	113A3100-25								W	RF	
-1P	113A3100-203								Y	RF	
-4	113A3100-2										

-Item not illustrated

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-4A	113A3100-4										
-4B	113A3100-6									G	RF
-4C	113A3100-8									H	RF
-4D	113A3100-10									K	RF
-4E	113A3100-12									B	RF
-4F	113A3100-14									D	RF
-4G	113A3100-16									M	RF
-4H	113A3100-18									P	RF
-4J	113A3100-20									R	RF
-4K	113A3100-22									T	RF
-4L	113A3100-202									V	RF
-4M	113A3100-26									X	RF
-4N	113A3100-204									Z	RF
7	BACB30VF4K7										2
10	BACR15BA3AD										4
											(SIZE DETERMINED ON INST)

-Item not Illustrated

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 13	NS202493-048-3		.								A-M	2
-13A	BRFR220C4-3D		.								N-Z	2
-13B	MF51594-4-3BAC		.								N-Z	2
16	BACB30XD3K5		.									10
19	BACB30XD3K6		.									10
22	BACW10BP3DP		.									20
25	H52732-3CD		.									20
28	HL523AZ6-8		.									2
31	HL82-6APBW		.									2

-Item not Illustrated

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
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				(V06725)							
				(SPEC BACB30VU6K3)							
				(OPT HST11AG6-3 (V73197))							
				(OPT HST11AG6-3 (V56878))							
				(OPT HST11AG6-3 (V0PTK6))							
-34A	WC331K6-3		.	BOLT						A-D, L-Z	18
				(V60516)							
				(SPEC BACB30YP6K3)							
37	HST11AG6-6		.	BOLT						E-K	2
				(V06725)							
				(SPEC BACB30VU6K6)							
				(OPT HST11AG6-6 (V73197))							
				(OPT HST11AG6-6 (V56878))							
				(OPT HST11AG6-6 (V0PTK6))							
-37A	WC331K6-6		.	BOLT						A-D, L-Z	2
				(V60516)							
				(SPEC BACB30YP6K6)							
40	HST11AG6-5		.	BOLT						E-K	8
				(V06725)							
				(SPEC BACB30VU6K5)							
				(OPT HST11AG6-5 (V73197))							
				(OPT HST11AG6-5 (V56878))							
				(OPT HST11AG6-5 (V0PTK6))							
-40A	WC331K6-5		.	BOLT						A-D, L-Z	8
				(V60516)							
				(SPEC BACB30YP6K5)							
43	HST11AG6-4		.	BOLT						E-K	12
				(V06725)							
				(SPEC BACB30VU6K4)							
				(OPT HST11AG6-4 (V73197))							
				(OPT HST11AG6-4 (V56878))							
				(OPT HST11AG6-4 (V0PTK6))							
-43A	WC331K6-4		.	BOLT						A-D, L-Z	12
				(V60516)							
				(SPEC BACB30YP6K4)							
46	HST79CY6		.	COLLAR							24
				(V73197)							
				(SPEC BACC30BL6)							
				(OPT HST79-6 (V56878))							
				(OPT HST79-6 (V92215))							
				(OPT HST79-6 (V5M902))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 49	HST826AW		.									16
52	BACB30VF3K4		.									2
55	BACR15BA3AD		.									4
58	NS202493-02-2		.									2
-58A	BACN11G3A2CD		.	.								2
61	HST10AG6-3		.									2
64	HST10AG6-4		.									2
67	HST10AG6-5		.									5
70	HST10AG6-6		.									10

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 73	HST10AG6-8		.	BOLT							2
				(V0PTK6)							
				(SPEC BACB30VT6K8)							
				(OPT HST10AG6-8 (V06725))							
				(OPT HST10AG6-8 (V56878))							
				(OPT HST10AG6-8 (V73197))							
76	HST10AG6-7		.	BOLT							5
				(V0PTK6)							
				(SPEC BACB30VT6K7)							
				(OPT HST10AG6-7 (V06725))							
				(OPT HST10AG6-7 (V56878))							
				(OPT HST10AG6-7 (V73197))							
79	HST79CY6		.	COLLAR							26
				(V73197)							
				(SPEC BACC30BL6)							
				(OPT HST79-6 (V56878))							
				(OPT HST79-6 (V92215))							
				(OPT HST79-6 (V5M902))							
82	BACS40R010C023F		.	SHIM							1
-85	113A3315-2			DELETED							
85A	113A3315-12		.	SHIM							21
88	BACS40R010C010F		.	SHIM							5
91	BACS40R010C011F		.	SHIM							2
94	BACS40R010C012F		.	SHIM							2
97	113A3174-1		.	SUPPORT-RIB					A, C, E, F, J, L, N, Q, S, U, W, Y		1
-100	113A3174-2		.	SUPPORT-RIB					B, D, G, H, K, M, P, R, T, V, X, Z		1
103	113A3174-3		.	SUPPORT-RIB					A, C, E, F, J, L, N, Q, S, U, W, Y		1
-106	113A3174-4		.	SUPPORT-RIB					B, D, G, H, K, M, P, R, T, V, X, Z		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 109	113A3174-5		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-112	113A3174-6		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
115	113A3174-23		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-118	113A3174-24		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
121	113A3174-7		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-124	113A3174-8		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
127	113A3174-9		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-130	113A3174-10		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
133	113A3174-11		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-136	113A3174-12		.								B, D, G, H, K, M, P, R, T, V, X, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 139	113A3174-13		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-142	113A3174-14		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
145	113A3174-15		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-148	113A3174-16		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
151	113A3174-17		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-154	113A3174-18		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
157	113A3174-19		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-160	113A3174-20		.								B, D, G, H, K, M, P, R, T, V, X, Z	1
163	113A3174-21		.								A, C, E, F, J, L, N, Q, S, U, W, Y	1
-166	113A3174-22		.								B, D, G, H, K, M, P, R, T, V, X, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY				
			1	2	3	4	5	6	7						
2- 169	HL523AZ6-7		.	BOLT	(V73197)	(SPEC BACB30NZ6K7)	(OPT L804-6K7 (V06725))	(OPT HL523AZ6-7 (V56878))	(OPT HL523AZ6-7 (V92215))	(OPT HL523AZ6-7 (V97928))	(OPT HL523AZ6-7 (V0PTK6))	(OPT HL523AZ6-7 (V60516))	(OPT HL523AZ6-7 (V06725))		8
172	HL523AZ6-6		.	BOLT	(V56878)	(SPEC BACB30NZ6K6)	(OPT HL523AZ6-6 (V0PTK6))	(OPT L804-6K6 (V06725))	(OPT HL523AZ6-6 (V92215))	(OPT HL523AZ6-6 (V73197))	(OPT HL523AZ6-6 (V06725))	(OPT HL523AZ6-6 (V97928))	(OPT HL523AZ6-6 (V60516))		6
175	HL523AZ6-8		.	BOLT	(V73197)	(SPEC BACB30NZ6K8)	(OPT L804-6K8 (V06725))	(OPT HL523AZ6-8 (V56878))	(OPT HL523AZ6-8 (V92215))	(OPT HL523AZ6-8 (V97928))	(OPT HL523AZ6-8 (V0PTK6))	(OPT HL523AZ6-8 (V60516))	(OPT HL523AZ6-8 (V06725))		2
178	HL82-6APBW		.	COLLAR	(V5M902)	(SPEC BACC30AG6)	(OPT HL82-6APBW (V92215))	(OPT HL82-6APBW (V56878))	(OPT HL82-6APBW (V73197))						8
181	HL79-6		.	COLLAR	(V5M902)	(SPEC BACC30M6)	(OPT HL79-6 (V73197))	(OPT HL79-6 (V92215))	(OPT 66014-6 (V56878))	(OPT HL79-6 (V56878))					8
184	BACB30XD3K4		.	BOLT											4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
187	BACB30XD3K5		.	B	O	L	T				4
190	BACW10BP3DP		.	W	A	S	H	E	R		8
193	H52732-3CD		.	N	U	T					8
				(V15653)							
				(SPEC BACN10YR3CD)							
				(OPT PLH53CD (V62554))							
196	BACB30VF3K7		.	B	O	L	T				10
199	BACB30VF3K8		.	B	O	L	T				2
202	BACR15BA3AD		.	R	I	V	E	T			24
				(SIZE DETERMINED ON INST)							
205	NS202493-02-2		.	N	U	T	P	L	A		12
				(V80539)							
				(SPEC BACN10KE3B2CD)							
				(OPT BRFR220C3-2D (V52828))							
				(OPT F51747-3-2CD (V15653))							
				(OPT 102A9213-2-3 (V72962))							
				(OPT ITEM 205A)							
-205A	BACN11G3A2CD		.	N	U	T	P	L	A		12
				(OPT ITEM 205)							
-208	NS202494-02-2			D	E	L	E	T	E		
-211	BACN10YF31CD			D	E	L	E	T	E		
214	HST11AG6-7		.	B	O	L	T		E-K		15
				(V06725)							
				(SPEC BACB30VU6K7)							
				(OPT HST11AG6-7 (V73197))							
				(OPT HST11AG6-7 (V56878))							
				(OPT HST11AG6-7 (V0PTK6))							
-214A	WC331K6-7		.	B	O	L	T		A-D, L-Z		15
				(V60516)							
				(SPEC BACB30YP6K7)							
217	HST11AG6-6		.	B	O	L	T		E-K		9
				(V06725)							
				(SPEC BACB30VU6K6)							
				(OPT HST11AG6-6 (V73197))							
				(OPT HST11AG6-6 (V56878))							
				(OPT HST11AG6-6 (V0PTK6))							
-217A	WC331K6-6		.	B	O	L	T		A-D, L-Z		9
				(V60516)							
				(SPEC BACB30YP6K6)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 220	HST79CY6		.									21
223	HST826AW		.									3
226	HST10AG8-5		.									2
229	HST10AG8-11		.									8
232	HST10AG8-8		.									4
235	HST10AG8-7		.									2
238	HST10AG8-12		.									4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 241	HST10AG8-10		.	BOLT							2
				(V0PTK6)							
				(SPEC BACB30VT8K10)							
				(OPT HST10AG8-10 (V06725))							
				(OPT HST10AG8-10 (V56878))							
				(OPT HST10AG8-10 (V73197))							
244	HST10AG8-13		.	BOLT							2
				(V0PTK6)							
				(SPEC BACB30VT8K13)							
				(OPT HST10AG8-13 (V06725))							
				(OPT HST10AG8-13 (V56878))							
				(OPT HST10AG8-13 (V73197))							
247	HST10AG6-7		.	BOLT							4
				(V0PTK6)							
				(SPEC BACB30VT6K7)							
				(OPT HST10AG6-7 (V06725))							
				(OPT HST10AG6-7 (V56878))							
				(OPT HST10AG6-7 (V73197))							
250	HST10AG6-9		.	BOLT							2
				(V0PTK6)							
				(SPEC BACB30VT6K9)							
				(OPT HST10AG6-9 (V06725))							
				(OPT HST10AG6-9 (V56878))							
				(OPT HST10AG6-9 (V73197))							
253	HST10AG6-13		.	BOLT							2
				(V0PTK6)							
				(SPEC BACB30VT6K13)							
				(OPT HST10AG6-13 (V06725))							
				(OPT HST10AG6-13 (V56878))							
				(OPT HST10AG6-13 (V73197))							
256	HST10AG6-6		.	BOLT							4
				(V0PTK6)							
				(SPEC BACB30VT6K6)							
				(OPT HST10AG6-6 (V06725))							
				(OPT HST10AG6-6 (V56878))							
				(OPT HST10AG6-6 (V73197))							
259	HST10AG6-8		.	BOLT							4
				(V0PTK6)							
				(SPEC BACB30VT6K8)							
				(OPT HST10AG6-8 (V06725))							
				(OPT HST10AG6-8 (V56878))							
				(OPT HST10AG6-8 (V73197))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 262	HST10AG6-11		.	BOLT							2
				(V0PTK6)							
				(SPEC BACB30VT6K11)							
				(OPT HST10AG6-11 (V06725))							
				(OPT HST10AG6-11 (V56878))							
				(OPT HST10AG6-11 (V73197))							
265	HST79CY8		.	COLLAR							24
				(V73197)							
				(SPEC BACC30BL8)							
				(OPT HST79-8 (V56878))							
				(OPT HST79-8 (V92215))							
				(OPT HST79-8 (V5M902))							
268	HST79CY6		.	COLLAR							18
				(V73197)							
				(SPEC BACC30BL6)							
				(OPT HST79-6 (V56878))							
				(OPT HST79-6 (V92215))							
				(OPT HST79-6 (V5M902))							
271	113A3310-1		.	RIB ASSY-AFT TRACK NO. 1 SPRT					A, C, E,		1
				(FOR DETAILS SEE FIG. 3)					F, J, L, N,		
									Q, S, U,		
									W, Y		
-274	113A3310-2		.	RIB ASSY-AFT TRACK NO. 1 SPRT					B, D, G,		1
				(FOR DETAILS SEE FIG. 3)					H, K, M,		
									P, R, T,		
									V, X, Z		
277	113A3320-1		.	RIB ASSY-AFT TRACK NO. 2 SPRT					A, C, E,		1
				(FOR DETAILS SEE FIG. 4)					F, J, L, N,		
									Q, S, W		
-277A	113A3320-201		.	RIB ASSY-AFT TRACK NO. 2 SPRT					U, Y		1
				(FOR DETAILS SEE FIG. 4)							
-280	113A3320-2		.	RIB ASSY-AFT TRACK NO. 2 SPRT					B, D, G,		1
				(FOR DETAILS SEE FIG. 4)					H, K, M,		
									P, R, T, X		
-280A	113A3320-202		.	RIB ASSY-AFT TRACK NO. 2 SPRT					V, Z		1
				(FOR DETAILS SEE FIG. 4)							
283	113A3330-1		.	RIB ASSY-AFT TRACK NO. 3 SPRT					A, C, E,		1
				(FOR DETAILS SEE FIG. 5)					F, J, L, N,		
									Q, S, W		
-283A	113A3330-201		.	RIB ASSY-AFT TRACK NO. 3 SPRT					U, Y		1
				(FOR DETAILS SEE FIG. 5)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-286	113A3330-2		.	RIB	ASSY-AFT	TRACK	NO. 3	SPRT		B, D, G, H, K, M, P, R, T, X	1
								(FOR DETAILS SEE FIG. 5)			
-286A	113A3330-202		.	RIB	ASSY-AFT	TRACK	NO. 3	SPRT		V, Z	1
								(FOR DETAILS SEE FIG. 5)			
289	113A3340-1		.	RIB	ASSY-AFT	TRACK	NO. 4	SPRT		E, F	1
								(FOR DETAILS SEE FIG. 6)			
-289A	113A3340-3		.	RIB	ASSY-AFT	TRACK	NO. 4	SPRT		A, C, J, L, N, Q, S, W	1
								(FOR DETAILS SEE FIG. 6)			
-289B	113A3340-201		.	RIB	ASSY-AFT	TRACK	NO. 4	SPRT		U, Y	1
								(FOR DETAILS SEE FIG. 6)			
-292	113A3340-2		.	RIB	ASSY-AFT	TRACK	NO. 4	SPRT		G, H	1
								(FOR DETAILS SEE FIG. 6)			
-292A	113A3340-4		.	RIB	ASSY-AFT	TRACK	NO. 4	SPRT		B, D, K, M, P, R, T, X	1
								(FOR DETAILS SEE FIG. 6)			
-292B	113A3340-202		.	RIB	ASSY-AFT	TRACK	NO. 4	SPRT		V, Z	1
								(FOR DETAILS SEE FIG. 6)			
295	BACS40R010C027F		.	SHIM							4
298	BACS40R010C026F		.	SHIM						A-T, W, X	4
301	BACS40R010C016F		.	SHIM							6
304	BACS40R010C017F		.	SHIM							2
307	BACS40R008C020F		.	SHIM							4
310	BACS40R008C018F		.	SHIM							4
313	BACS40R008C024F		.	SHIM							4
316	BACS40R016C030F		.	SHIM							2
319	BACS40R017C030F		.	SHIM							2
322	BACS40R016C032F		.	SHIM							4
325	BACS40R011C012F		.	SHIM							6
328	BACS40R012C013F		.	SHIM							2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 331	HL13VAZ12-8		.	BOLT							4
				(V56878)							
				(SPEC BACB30NY12K8)							
				(OPT HL13VAZ12-8 (V73197))							
				(OPT HL13VAZ12-8 (V92215))							
				(OPT L801-12K8 (V06725))							
				(OPT HL13V12K8 (V06725))							
				(OPT HL13VAZ12-8 (V97928))							
				(OPT HL13VAZ12-8 (V17446))							
				(OPT L801-12K8 (V0PTK6))							
334	HL97DU12		.	COLLAR							4
				(V73197)							
				(SPEC BACC30AB12S)							
				(OPT HL97DU12 (V92215))							
				(OPT HL97DU12 (V56878))							
337	HST10AG10-6		.	BOLT							4
				(V0PTK6)							
				(SPEC BACB30VT10K6)							
				(OPT HST10AG10-6 (V06725))							
				(OPT HST10AG10-6 (V56878))							
				(OPT HST10AG10-6 (V73197))							
340	HST1094DU10		.	COLLAR							4
				(V73197)							
				(SPEC BACC30BS10S)							
343	HST10AG10-9		.	BOLT							2
				(V0PTK6)							
				(SPEC BACB30VT10K9)							
				(OPT HST10AG10-9 (V06725))							
				(OPT HST10AG10-9 (V56878))							
				(OPT HST10AG10-9 (V73197))							
346	HST10AG10-10		.	BOLT							2
				(V0PTK6)							
				(SPEC BACB30VT10K10)							
				(OPT HST10AG10-10 (V06725))							
				(OPT HST10AG10-10 (V56878))							
				(OPT HST10AG10-10 (V73197))							
349	HST10AG8-7		.	BOLT							4
				(V0PTK6)							
				(SPEC BACB30VT8K7)							
				(OPT HST10AG8-7 (V06725))							
				(OPT HST10AG8-7 (V56878))							
				(OPT HST10AG8-7 (V73197))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
352	HST10AG8-10		.	BOLT							4
				(V0PTK6)							
				(SPEC BACB30VT8K10)							
				(OPT HST10AG8-10 (V06725))							
				(OPT HST10AG8-10 (V56878))							
				(OPT HST10AG8-10 (V73197))							
355	HST79CY10		.	COLLAR							4
				(V73197)							
				(SPEC BACC30BL10)							
				(OPT HST79-10 (V92215))							
				(OPT HST79-10 (V56878))							
				(OPT HST79-10 (V5M902))							
358	HST79CY8		.	COLLAR							8
				(V73197)							
				(SPEC BACC30BL8)							
				(OPT HST79-8 (V56878))							
				(OPT HST79-8 (V92215))							
				(OPT HST79-8 (V5M902))							
361	113A3315-8		.	SHIM							2
364	113A3315-10		.	SHIM							1
367	113A3315-9		.	SHIM							1
370	BACS40R011C030F		.	SHIM							1
373	BACS40R010C029F		.	SHIM							1
376	113A3103-1		.	FITTING-SPRT					A, C, E, F, J, L		1
-376A	113A3103-3		.	FITTING-SPRT					N, Q, S, W		1
-376B	113A3103-201		.	FITTING-SPRT					U, Y		1
-379	113A3103-2		.	FITTING-SPRT					B, D, G, H, K, M		1
-379A	113A3103-4		.	FITTING-SPRT					P, R, T, X		1
-379B	113A3103-202		.	FITTING-SPRT					V, Z		1
382	113A3102-1		.	FITTING-SPRT					A, C, E, F, J, L		1
-382A	113A3102-3		.	FITTING-SPRT					N, Q, S, W		1
-382B	113A3102-201		.	FITTING-SPRT					U, Y		1
-385	113A3102-2		.	FITTING-SPRT					B, D, G, H, K, M		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-385A	113A3102-4		.							P, R, T, X	1
-385B	113A3102-202		.							V, Z	1
388	BACB30VF3K4		.								76
391	BACB30VF4K7		.								4
394	BACR15BA3AD		.								160
397	NS202493-02-3		.								58
400	NS202493-02-2		.								18
-400A	BACN11G3A2CD		.								18
403	MF51594-4-4BAC		.								4
406	HST10AG8-6		.								6
409	HST10AG8-8		.								2
412	HST10AG6-4		.								4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 415	HST10AG6-6		.	BOLT							4
				(V0PTK6)							
				(SPEC BACB30VT6K6)							
				(OPT HST10AG6-6 (V06725))							
				(OPT HST10AG6-6 (V56878))							
				(OPT HST10AG6-6 (V73197))							
418	HST10AG6-5		.	BOLT							16
				(V0PTK6)							
				(SPEC BACB30VT6K5)							
				(OPT HST10AG6-5 (V06725))							
				(OPT HST10AG6-5 (V56878))							
				(OPT HST10AG6-5 (V73197))							
421	HST79CY8		.	COLLAR							8
				(V73197)							
				(SPEC BACC30BL8)							
				(OPT HST79-8 (V56878))							
				(OPT HST79-8 (V92215))							
				(OPT HST79-8 (V5M902))							
424	HST79CY6		.	COLLAR							24
				(V73197)							
				(SPEC BACC30BL6)							
				(OPT HST79-6 (V56878))							
				(OPT HST79-6 (V92215))							
				(OPT HST79-6 (V5M902))							
427	BACR15FT6AD		.	RIVET							10
				(SIZE DETERMINED ON INST)							
430	BACS40R011C028F		.	SHIM							2
433	BACS40R013C032F		.	SHIM							1
436	BACS40R019C016F		.	SHIM							1
439	BACS40R010C040F		.	SHIM							1
442	BACS40R020C021F		.	SHIM							1
445	BACS40R022C022F		.	SHIM							1
448	113A3431-1		.	RIB-LE					A, C, E, F, J, L, N, Q, S, U, W, Y		1
-451	113A3431-2		.	RIB-LE					B, D, G, H, K, M, P, R, T, V, X, Z		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 454	113A3431-3		.	R	I	B	-	L	E	A, C, E, F, J, L, N, Q, S, U, W, Y	1
-457	113A3431-4		.	R	I	B	-	L	E	B, D, G, H, K, M, P, R, T, V, X, Z	1
460	113A3431-5		.	R	I	B	-	L	E	A, C, E, F, J, L, N, Q, S, U, W, Y	1
-463	113A3431-6		.	R	I	B	-	L	E	B, D, G, H, K, M, P, R, T, V, X, Z	1
466	113A3431-7		.	R	I	B	-	L	E	A, C, E, F, J, L, N, Q, S, U, W, Y	1
-469	113A3431-8		.	R	I	B	-	L	E	B, D, G, H, K, M, P, R, T, V, X, Z	1
472	113A3431-9		.	R	I	B	-	L	E	A, C, E, F, J, L, N, Q, S, U, W, Y	1
-475	113A3431-10		.	R	I	B	-	L	E	B, D, G, H, K, M, P, R, T, V, X, Z	1
478	BACB30XD3K7		.	B	O	L	T				113
481	BACR15BA3AD		.	R	I	V	E	T		(SIZE DETERMINED ON INST)	226
484	MF51594-3-3BAC		.	N	U	T	P	L	A	T	13
										(V15653) (SPEC BACN10YF33CD)	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 487	NS202493-02-3		.								32
490	NS202493-02-5		.								6
493	NS202493-02-4		.								32
496	NS202493-02-2		.								25
-496A	BACN11G3A2CD		.								25
499	MF51594-3-4BAC		.								1
502	MF51594-3-2BAC		.								4
505	HST11AG6-5		.						E-K		43
-505A	WC331K6-5		.						A-D, L-Z		43

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 508	HST11AG6-3		.	BOLT							E-K	11
				(V06725)								
				(SPEC BACB30VU6K3)								
				(OPT HST11AG6-3 (V73197))								
				(OPT HST11AG6-3 (V56878))								
				(OPT HST11AG6-3 (V0PTK6))								
-508A	WC331K6-3		.	BOLT							A-D, L-Z	11
				(V60516)								
				(SPEC BACB30YP6K3)								
511	HST11AG6-6		.	BOLT							E-K	28
				(V06725)								
				(SPEC BACB30VU6K6)								
				(OPT HST11AG6-6 (V73197))								
				(OPT HST11AG6-6 (V56878))								
				(OPT HST11AG6-6 (V0PTK6))								
-511A	WC331K6-6		.	BOLT							A-D, L-Z	28
				(V60516)								
				(SPEC BACB30YP6K6)								
514	HST11AG6-4		.	BOLT							E-K	15
				(V06725)								
				(SPEC BACB30VU6K4)								
				(OPT HST11AG6-4 (V73197))								
				(OPT HST11AG6-4 (V56878))								
				(OPT HST11AG6-4 (V0PTK6))								
-514A	WC331K6-4		.	BOLT							A-D, L-Z	15
				(V60516)								
				(SPEC BACB30YP6K4)								
517	BACR15GF6D		.	RIVET								14
				(SIZE DETERMINED ON INST)								
520	HST79CY6		.	COLLAR								97
				(V73197)								
				(SPEC BACC30BL6)								
				(OPT HST79-6 (V56878))								
				(OPT HST79-6 (V92215))								
				(OPT HST79-6 (V5M902))								
523	HST10AG6-4		.	BOLT								21
				(V06725)								
				(SPEC BACB30VT6K4)								
				(OPT HST10AG6-4 (V73197))								
				(OPT HST10AG6-4 (V56878))								
				(OPT HST10AG6-4 (V0PTK6))								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 526	HST10AG6-2		.	BOLT							16
				(V0PTK6)							
				(SPEC BACB30VT6K2)							
				(OPT HST10AG6-2 (V06725))							
				(OPT HST10AG6-2 (V56878))							
				(OPT HST10AG6-2 (V73197))							
529	HST10AG6-5		.	BOLT							13
				(V0PTK6)							
				(SPEC BACB30VT6K5)							
				(OPT HST10AG6-5 (V06725))							
				(OPT HST10AG6-5 (V56878))							
				(OPT HST10AG6-5 (V73197))							
532	HST10AG6-3		.	BOLT							17
				(V0PTK6)							
				(SPEC BACB30VT6K3)							
				(OPT HST10AG6-3 (V06725))							
				(OPT HST10AG6-3 (V56878))							
				(OPT HST10AG6-3 (V73197))							
535	HST10AG6-6		.	BOLT							11
				(V0PTK6)							
				(SPEC BACB30VT6K6)							
				(OPT HST10AG6-6 (V06725))							
				(OPT HST10AG6-6 (V56878))							
				(OPT HST10AG6-6 (V73197))							
538	HST10AG6-7		.	BOLT							1
				(V0PTK6)							
				(SPEC BACB30VT6K7)							
				(OPT HST10AG6-7 (V06725))							
				(OPT HST10AG6-7 (V56878))							
				(OPT HST10AG6-7 (V73197))							
541	HST10AG8-6		.	BOLT							2
				(V0PTK6)							
				(SPEC BACB30VT8K6)							
				(OPT HST10AG8-6 (V06725))							
				(OPT HST10AG8-6 (V56878))							
				(OPT HST10AG8-6 (V73197))							
544	HST10AG8-5		.	BOLT							2
				(V0PTK6)							
				(SPEC BACB30VT8K5)							
				(OPT HST10AG8-5 (V06725))							
				(OPT HST10AG8-5 (V56878))							
				(OPT HST10AG8-5 (V73197))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
547	HST10AG8-7		.	BOLT							1
				(V0PTK6)							
				(SPEC BACB30VT8K7)							
				(OPT HST10AG8-7 (V06725))							
				(OPT HST10AG8-7 (V56878))							
				(OPT HST10AG8-7 (V73197))							
550	HST79CY6		.	COLLAR							79
				(V73197)							
				(SPEC BACC30BL6)							
				(OPT HST79-6 (V56878))							
				(OPT HST79-6 (V92215))							
				(OPT HST79-6 (V5M902))							
553	HST79CY8		.	COLLAR							5
				(V73197)							
				(SPEC BACC30BL8)							
				(OPT HST79-8 (V56878))							
				(OPT HST79-8 (V92215))							
				(OPT HST79-8 (V5M902))							
556	BACS40R010C011F		.	SHIM							18
559	BACS40R011C012F		.	SHIM							3
562	BACS40R010C012F		.	SHIM							5
565	BACS40R010C013F		.	SHIM							1
568	BACS40R010C039F		.	SHIM							1
571	BACS40R011C039F		.	SHIM							1
574	BACS40R012C013F		.	SHIM							1
577	BACS40R008C010F		.	SHIM							10
580	BACS40R008C012F		.	SHIM							1
583	BACS40R010C035F		.	SHIM							1
586	BACS40R008C035F		.	SHIM							1
589	BACS40R009C010F		.	SHIM							6
592	BACS40R009C035F		.	SHIM							1
595	BACS40R010C010F		.	SHIM							1
598	113A3346-1		.	RIB-AIRLOAD					E		1
-598A	113A3346-3		.	RIB-AIRLOAD					A, C, F, J, L, N, Q, S, U, W, Y		1
-602	113A3346-2		.	RIB-AIRLOAD					G		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-602A	113A3346-4		.	RIB-AIRLOAD						B, D, H, K, M, P, R, T, V, X, Z	1
605	113A3347-1		.	RIB-AIRLOAD						E	1
-605A	113A3347-3		.	RIB-AIRLOAD						A, C, F, J, L, N, Q, S, U, W, Y	1
-608	113A3347-2		.	RIB-AIRLOAD						G	1
-608A	113A3347-4		.	RIB-AIRLOAD						B, D, H, K, M, P, R, T, V, X, Z	1
611	113A3348-1		.	RIB-AIRLOAD						E	1
-611A	113A3348-3		.	RIB-AIRLOAD						A, C, F, J, L, N, Q, S, U, W, Y	1
-614	113A3348-2		.	RIB-AIRLOAD						G	1
-614A	113A3348-4		.	RIB-AIRLOAD						B, D, H, K, M, P, R, T, V, X, Z	1
617	113A3349-1		.	RIB-AIRLOAD						E	1
-617A	113A3349-3		.	RIB-AIRLOAD						A, C, F, J, L, N, Q, S, U, W, Y	1
-620	113A3349-2		.	RIB-AIRLOAD						G	1
-620A	113A3349-4		.	RIB-AIRLOAD						B, D, H, K, M, P, R, T, V, X, Z	1
623	113A3345-1		.	RIB-AIRLOAD						A, C, E, F, J, L, N, Q, S, U, W, Y	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-626	113A3345-2		.	RIB-AIRLOAD						B, D, G, H, K, M, P, R, T, V, X, Z	1
629	113A3351-1		.	RIB-AIRLOAD						E	1
-629A	113A3351-3		.	RIB-AIRLOAD						A, C, F, J, L, N, Q, S, U, W, Y	1
-632	113A3351-2		.	RIB-AIRLOAD						G	1
-632A	113A3351-4		.	RIB-AIRLOAD						B, D, H, K, M, P, R, T, V, X, Z	1
635	113A3352-1		.	RIB-AIRLOAD						E	1
-635A	113A3352-3		.	RIB-AIRLOAD						A, C, F, J, L, N, Q, S, U, W, Y	1
-638	113A3352-2		.	RIB-AIRLOAD						G	1
-638A	113A3352-4		.	RIB-AIRLOAD						B, D, H, K, M, P, R, T, V, X, Z	1
641	113A3353-1		.	RIB-AIRLOAD						E	1
-641A	113A3353-3		.	RIB-AIRLOAD						A, C, F, J, L, N, Q, S, U, W, Y	1
-644	113A3353-2		.	RIB-AIRLOAD						G	1
-644A	113A3353-4		.	RIB-AIRLOAD						B, D, H, K, M, P, R, T, V, X, Z	1
647	113A3354-1		.	RIB-AIRLOAD						E	1
-647A	113A3354-3		.	RIB-AIRLOAD						A, C, F, J, L, N, Q, S, U, W, Y	1
-650	113A3354-2		.	RIB-AIRLOAD						G	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-650A	113A3354-4		.	RIB-AIRLOAD						B, D, H, K, M, P, R, T, V, X, Z	1
653	113A3355-1		.	RIB-AIRLOAD						E	1
-653A	113A3355-3		.	RIB-AIRLOAD						A, C, F, J, L, N, Q, S, U, W, Y	1
-656	113A3355-2		.	RIB-AIRLOAD						G	1
-656A	113A3355-4		.	RIB-AIRLOAD						B, D, H, K, M, P, R, T, V, X, Z	1
659	113A3357-1		.	RIB-AIRLOAD						E	1
-659A	113A3357-3		.	RIB-AIRLOAD						A, C, F, J, L, N, Q, S, U, W, Y	1
-662	113A3357-2		.	RIB-AIRLOAD						G	1
-662A	113A3357-4		.	RIB-AIRLOAD						B, D, H, K, M, P, R, T, V, X, Z	1
665	113A3358-1		.	RIB-AIRLOAD						E	1
-665A	113A3358-3		.	RIB-AIRLOAD						A, C, F, J, L, N, Q, S, U, W, Y	1
-668	113A3358-2		.	RIB-AIRLOAD						G	1
-668A	113A3358-4		.	RIB-AIRLOAD						B, D, H, K, M, P, R, T, V, X, Z	1
671	BACB30XD3K7		.	BOLT							58
674	BACR15BA3AD		.	RIVET							116
				(SIZE DETERMINED ON INST)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 677	NS202493-02-3		.									9
680	MF51594-3-3BAC		.									10
683	MF51594-3-5BAC		.									3
686	BACN10YF31CD		.									7
689	NS202493-02-2		.									12
-689A	BACN11G3A2CD		.									12
692	MF51594-3-4BAC		.									5
695	NS202493-02-4		.									10
698	MF51594-3-2BAC		.									2
702	HST11AG6-7		.							E-K		13

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- -702A	WC331K6-7		.	BOLT							A-D, L-Z	13
				(V60516)								
				(SPEC BACB30YP6K7)								
705	HST11AG6-3		.	BOLT							E-K	10
				(V06725)								
				(SPEC BACB30VU6K3)								
				(OPT HST11AG6-3 (V73197))								
				(OPT HST11AG6-3 (V56878))								
				(OPT HST11AG6-3 (V0PTK6))								
-705A	WC331K6-3		.	BOLT							A-D, L-Z	10
				(V60516)								
				(SPEC BACB30YP6K3)								
708	HST11AG6-5		.	BOLT							E-K	17
				(V06725)								
				(SPEC BACB30VU6K5)								
				(OPT HST11AG6-5 (V73197))								
				(OPT HST11AG6-5 (V56878))								
				(OPT HST11AG6-5 (V0PTK6))								
-708A	WC331K6-5		.	BOLT							A-D, L-Z	17
				(V60516)								
				(SPEC BACB30YP6K5)								
711	HST11AG6-6		.	BOLT							E-K	6
				(V06725)								
				(SPEC BACB30VU6K6)								
				(OPT HST11AG6-6 (V73197))								
				(OPT HST11AG6-6 (V56878))								
				(OPT HST11AG6-6 (V0PTK6))								
-711A	WC331K6-6		.	BOLT							A-D, L-Z	6
				(V60516)								
				(SPEC BACB30YP6K6)								
714	HST11AG6-4		.	BOLT							E-K	12
				(V06725)								
				(SPEC BACB30VU6K4)								
				(OPT HST11AG6-4 (V73197))								
				(OPT HST11AG6-4 (V56878))								
				(OPT HST11AG6-4 (V0PTK6))								
-714A	WC331K6-4		.	BOLT							A-D, L-Z	12
				(V60516)								
				(SPEC BACB30YP6K4)								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 717	HST79CY6		.									58
720	HST10AG6-4		.									8
723	HST10AG6-3		.									3
726	HST10AG6-2		.									5
729	HST10AG6-6		.									2
732	HST10AG8-5		.									2
735	HST79CY6		.									18

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 738	HST79CY8		.	COLLAR (V73197) (SPEC BACC30BL8) (OPT HST79-8 (V56878)) (OPT HST79-8 (V92215)) (OPT HST79-8 (V5M902))							2
741	BACS40R010C012F		.	SHIM							4
744	BACS40R012C013F		.	SHIM							2
747	BACS40R011C012F		.	SHIM							8
750	BACS40R012C014F		.	SHIM							2
753	BACS40R012C012F		.	SHIM							4
756	BACS40R010C010F		.	SHIM							4
759	BACS40R008C010F		.	SHIM							4
762	BACS40R010C011F		.	SHIM							2
765	BACS40R011C011F		.	SHIM							2
768	BACS40R010C028F		.	SHIM							1
771	BACS40R010C050F		.	SHIM							1
774	113A3312-1		.	RIB-FWD OUTBD					A, C, E, F, J, L		1
-774A	113A3312-3		.	RIB-FWD OUTBD					N, Q, S, U, W, Y		1
-777	113A3312-2		.	RIB-FWD OUTBD					B, D, G, H, K, M		1
-777A	113A3312-4		.	RIB-FWD OUTBD					P, R, T, V, X, Z		1
780	113A3311-1		.	RIB-FWD INBD					A, C, E, F, J, L, N, Q, S, U, W, Y		1
-783	113A3311-2		.	RIB-FWD INBD					B, D, G, H, K, M, P, R, T, V, X, Z		1
786	113A3322-1		.	RIB-FWD OUTBD					A, C, E, F, J, L, N, Q, S, U, W, Y		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- -789	113A3322-2		.	RIB-FWD	OUTBD						B, D, G, H, K, M, P, R, T, V, X, Z	1
792	113A3321-1		.	RIB-FWD	INBD						A, C, E, F, J, L, N, Q, S, U, W, Y	1
-795	113A3321-2		.	RIB-FWD	INBD						B, D, G, H, K, M, P, R, T, V, X, Z	1
798	113A3332-1		.	RIB-FWD	OUTBD						A, C, E, F, J, L, N, Q, S, U, W, Y	1
-801	113A3332-2		.	RIB-FWD	OUTBD						B, D, G, H, K, M, P, R, T, V, X, Z	1
804	113A3331-1		.	RIB-FWD	INBD						A, C, E, F, J, L, N, Q, S, U, W, Y	1
-807	113A3331-2		.	RIB-FWD	INBD						B, D, G, H, K, M, P, R, T, V, X, Z	1
810	113A3342-1		.	RIB-FWD	OUTBD						A, C, E, F, J, L, N, Q, S, U, W, Y	1
-813	113A3342-2		.	RIB-FWD	OUTBD						B, D, G, H, K, M, P, R, T, V, X, Z	1
816	113A3341-1		.	RIB-FWD	INBD						A, C, E, F, J, L, N, Q, S, U, W, Y	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-819	113A3341-2		.	RIB-FWD	INBD					B, D, G, H, K, M, P, R, T, V, X, Z	1
822	BACB30VF4K7		.	BOLT							8
825	BACB30VF5K11		.	BOLT							4
828	BACB30XD3K7		.	BOLT							18
831	BACR15BA3AD		.	RIVET							52
				(SIZE DETERMINED ON INST)							
834	BACR15BA4AD		.	RIVET							8
				(SIZE DETERMINED ON INST)							
837	NS202493-048-3		.	NUTPLATE							2
				(V80539)							
				(SPEC BACN10KE4B3CD)							
				(OPT 102A9219-3-4 (V72962))							
				(OPT F51747-4-3CD (V15653))							
				(OPT 102A9213-3-4 (V72962))							
-838	BRFR220C4-3D			DELETED							
-838A	BRFR220C4-3D			DELETED							
-838B	F51753-4CD			DELETED							
840	NS202493-02-3		.	NUTPLATE							6
				(V80539)							
				(SPEC BACN10KE3B3CD)							
				(OPT 102A9213-3-3 (V72962))							
				(OPT F51747-3-3CD (V15653))							
				(OPT BRFR220C3-3D (V52828))							
843	MF51594-3-3BAC		.	NUTPLATE							2
				(V15653)							
				(SPEC BACN10YF33CD)							
846	NS202493-048-1		.	NUTPLATE						A-T, W, X	6
				(V80539)							
				(SPEC BACN10KE4ACD)							
				(OPT 102A9212-4 (V72962))							
				(OPT F51747-4-1CD (V15653))							
				(OPT BRFR220C4-10 (V52828))							
-846A	BACN10KE4B1CD		.	NUTPLATE						U, V, Y, Z	6

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 849	NS202493-02-4		.								10
852	F51747-5-3CD		.								4
855	HST10AG6-7		.								4
858	HST10AG6-5		.								20
861	HST10AG6-6		.								2
864	HST10AG8-10		.								2
867	HST10AG8-8		.								2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 870	HST10AG8-7		.	BOLT							2
				(V0PTK6)							
				(SPEC BACB30VT8K7)							
				(OPT HST10AG8-7 (V06725))							
				(OPT HST10AG8-7 (V56878))							
				(OPT HST10AG8-7 (V73197))							
873	HST79CY6		.	COLLAR							26
				(V73197)							
				(SPEC BACC30BL6)							
				(OPT HST79-6 (V56878))							
				(OPT HST79-6 (V92215))							
				(OPT HST79-6 (V5M902))							
876	HST79CY8		.	COLLAR							6
				(V73197)							
				(SPEC BACC30BL8)							
				(OPT HST79-8 (V56878))							
				(OPT HST79-8 (V92215))							
				(OPT HST79-8 (V5M902))							
879	BACS40R013C030F		.	SHIM							2
882	BACS40R011C032F		.	SHIM							1
885	BACS40R010C029F		.	SHIM							1
888	BACS40R012C032F		.	SHIM							1
891	BACS40R013C029F		.	SHIM							1
894	BACS40R010C026F		.	SHIM					A-T, W, X		1
897	BACS40R010C028F		.	SHIM							1
900	113A3371-1		.	RIB-CARRIAGE SPRT, OUTBD					A, C, E, F, J, L, N, Q, S, U, W, Y		1
-903	113A3371-2		.	RIB-CARRIAGE SPRT, OUTBD					B, D, G, H, K, M, P, R, T, V, X, Z		1
906	113A3381-1		.	RIB-CARRIAGE SPRT, INBD					A, C, E, F, J, L, N, Q, S, U, W, Y		1
-909	113A3381-2		.	RIB-CARRIAGE SPRT, INBD					B, D, G, H, K, M, P, R, T, V, X, Z		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY												
			1	2	3	4	5	6	7														
2-																							
912	BACB30VF3K4		.	B	O	L	T				4												
915	BACR15GF6D		.	R	I	V	E	T	(SIZE DETERMINED ON INST)		21												
918	BACR15BA3AD		.	R	I	V	E	T	(SIZE DETERMINED ON INST)		8												
921	MF51594-3-2BAC		.	N	U	T	P	L	A	(V15653) (SPEC BACN10YF32CD)	4												
924	113A3434-1		.	S	T	R	A	P	-	F	A	I	S	A	F	A	S	A	F	A	E	A, C, E, F, J, L, N, Q, S, U, W, Y	1
-927	113A3434-2		.	S	T	R	A	P	-	F	A	I	S	A	F	A	S	A	F	A	E	B, D, G, H, K, M, P, R, T, V, X, Z	1
930	113A3434-3		.	S	T	R	A	P	-	F	A	I	S	A	F	A	S	A	F	A	E	A, C, E, F, J, L, N, Q, S, U, W, Y	1
-933	113A3434-4		.	S	T	R	A	P	-	F	A	I	S	A	F	A	S	A	F	A	E	B, D, G, H, K, M, P, R, T, V, X, Z	1
936	113A3434-5		.	S	T	R	A	P	-	F	A	I	S	A	F	A	S	A	F	A	E	A, C, E, F, J, L, N, Q, S, U, W, Y	1
-939	113A3434-6		.	S	T	R	A	P	-	F	A	I	S	A	F	A	S	A	F	A	E	B, D, G, H, K, M, P, R, T, V, X, Z	1
942	MS27253C1		.	P	L	A	T	E	(OPT ITEM 942A)			1											
-942A	MS27253F2		.	P	L	A	T	E	(OPT ITEM 942)			1											

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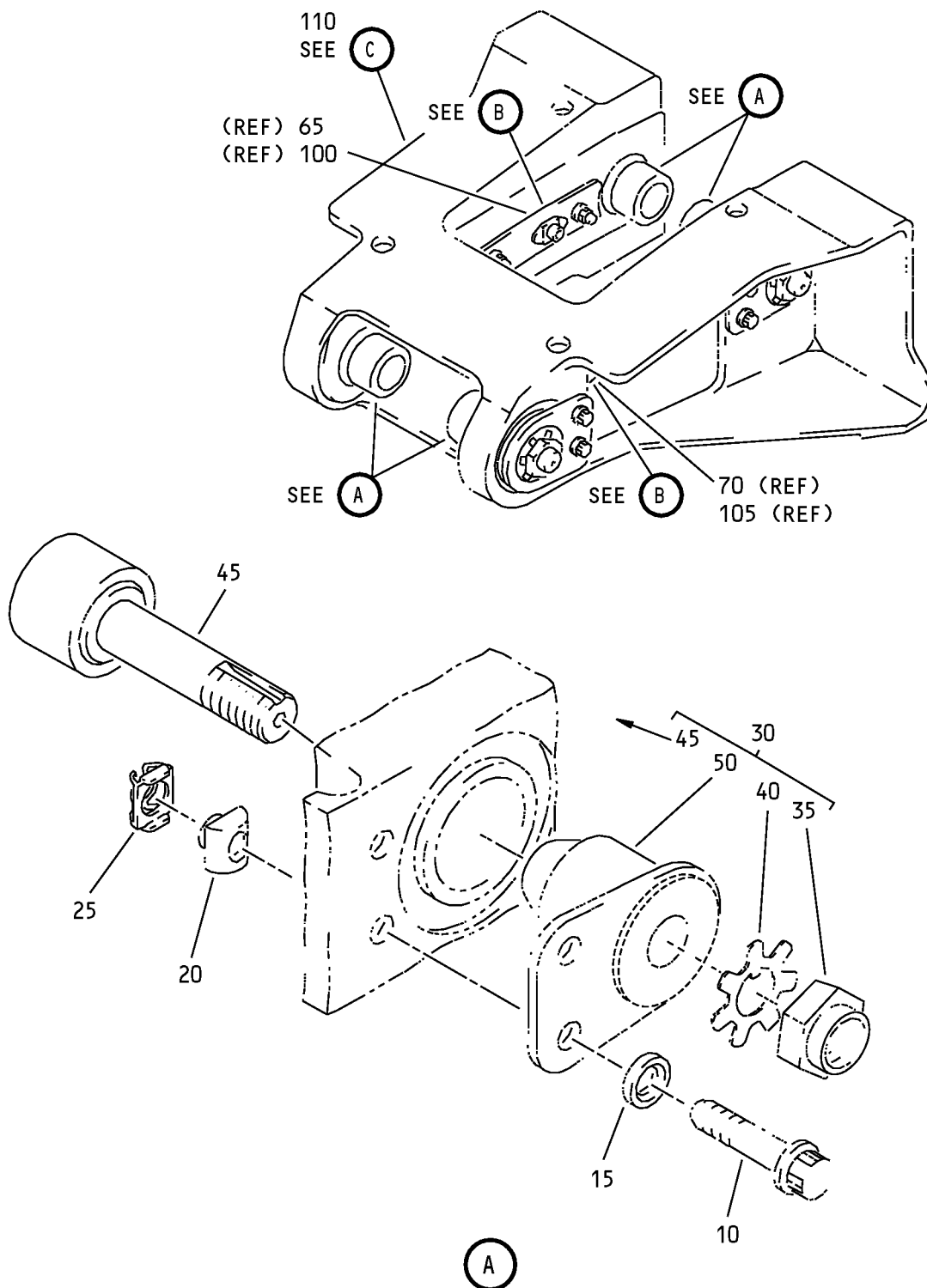
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AFT Track No. 1 Support - Rib Assembly
IPL Figure 3 (Sheet 1 of 2)

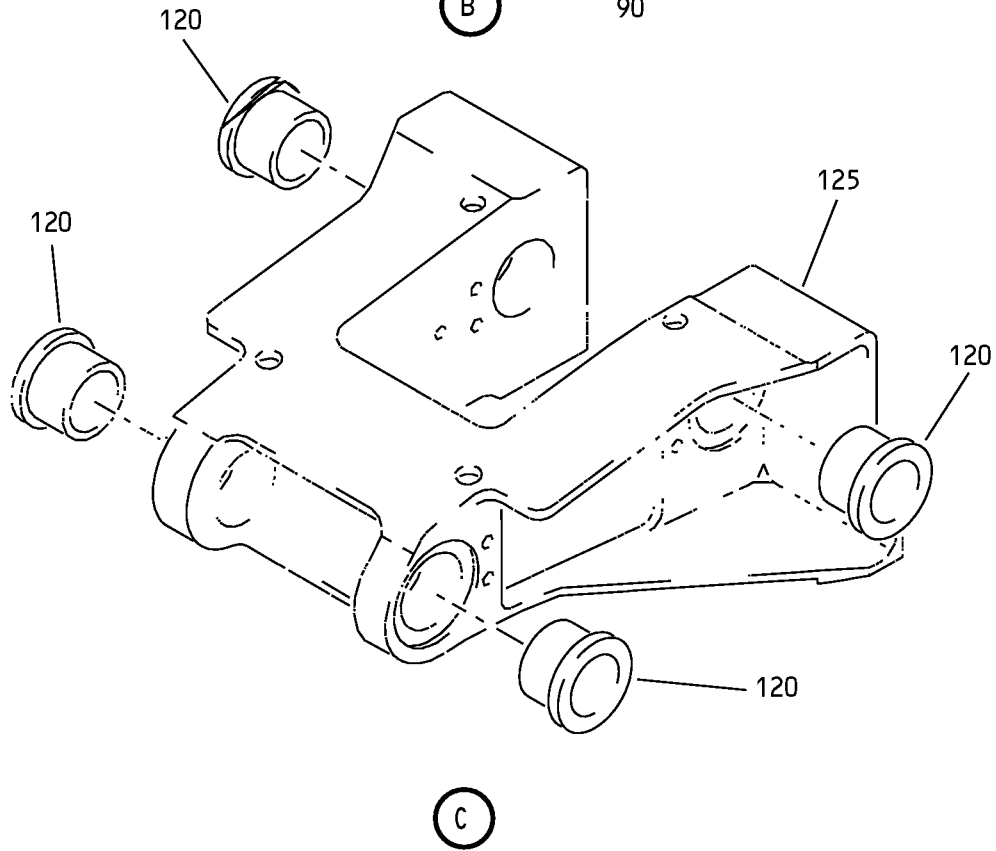
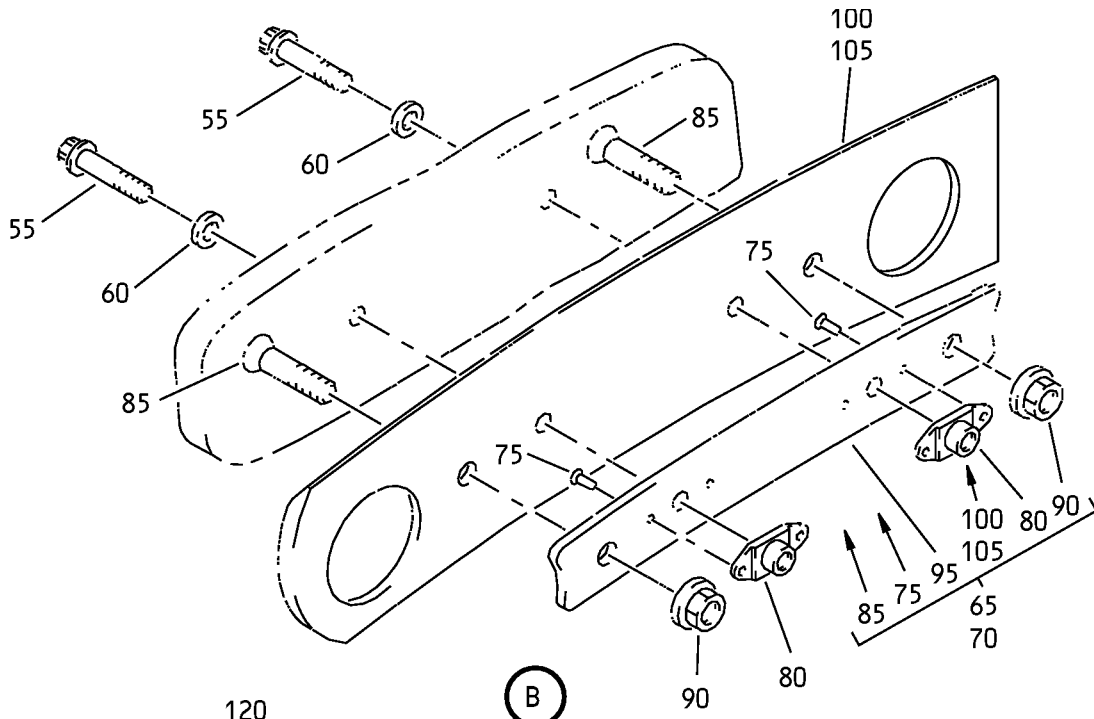
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AFT Track No. 1 Support - Rib Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
-1A	113A3310-1									A, C, E, F, J, L, N, Q, S, U, W, Y	RF
-5	113A3310-2									B, D, G, H, K, M, P, R, T, V, X, Z	RF
10	BACB30MR3HK4									. BOLT	8
15	BACW10BP3ACU									. WASHER	8
20	LH8065-02									. NUT (V72962) (SPEC BACN10HC3) (OPT SL414-3 (V97393)) (OPT 94263-1032 (V56878))	8
25	8065-02RET									. RETAINER (V72962) (SPEC BACR10V3R)	8
30	113A3326-1									. CARTRIDGE ASSY	4
35	BRH10C6M									. . NUT (V52828) (SPEC BACN10JC6CM) (OPT 97E064 (V80539)) (OPT 102LH9075-6 (V72962)) (OPT H01-6BAC (V15653))	1
40	113A3327-7									. . WASHER	1
45	CF2974									. . ROLLER (V92563) (SPEC 60B00178-667) (OPT CC67515 (V60380))	1
-45A	CC67515									DELETED	
50	113A3326-3									. . CARTRIDGE	1
55	BACB30MR3HK6									. BOLT	4
60	BACW10BP3CD									. WASHER	4
65	113A3325-1									. PLATE ASSY-RUB	1
70	113A3325-2									. PLATE ASSY-RUB	1
75	BACR15BA3AD									. . RIVET (SIZE DETERMINED ON INST)	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- 80	NS202493-02-2		.	.	NUTPLATE (V80539) (SPEC BACN10KE3B2CD) (OPT BRFR220C3-2D (V52828)) (OPT F51747-3-2CD (V15653)) (OPT 102A9213-2-3 (V72962))							2
85	HST11AG6-3		.	.	BOLT (V06725) (SPEC BACB30VU6K3) (OPT HST11AG6-3 (V73197)) (OPT HST11AG6-3 (V56878)) (OPT HST11AG6-3 (V0PTK6))							2
90	BACN10ZV3		.	.	NUT							2
95	113A3337-3		.	.	PLATE-ATTACHMENT							1
100	113A3337-1		.	.	PLATE (USED ON ITEM 65)							1
105	113A3337-2		.	.	PLATE (USED ON ITEM 70)							1
110	113A3313-1		.	.	RIB ASSY					A, C, E, F, J, L, N, Q, S, U, W, Y		1
-115	113A3313-2		.	.	RIB ASSY					B, D, G, H, K, M, P, R, T, V, X, Z		1
120	113A3327-1		.	.	BUSHING							4
125	113A3313-3		.	.	RIB					A, C, E, F, J, L, N, Q, S, U, W, Y		1
-130	113A3313-4		.	.	RIB					B, D, G, H, K, M, P, R, T, V, X, Z		1

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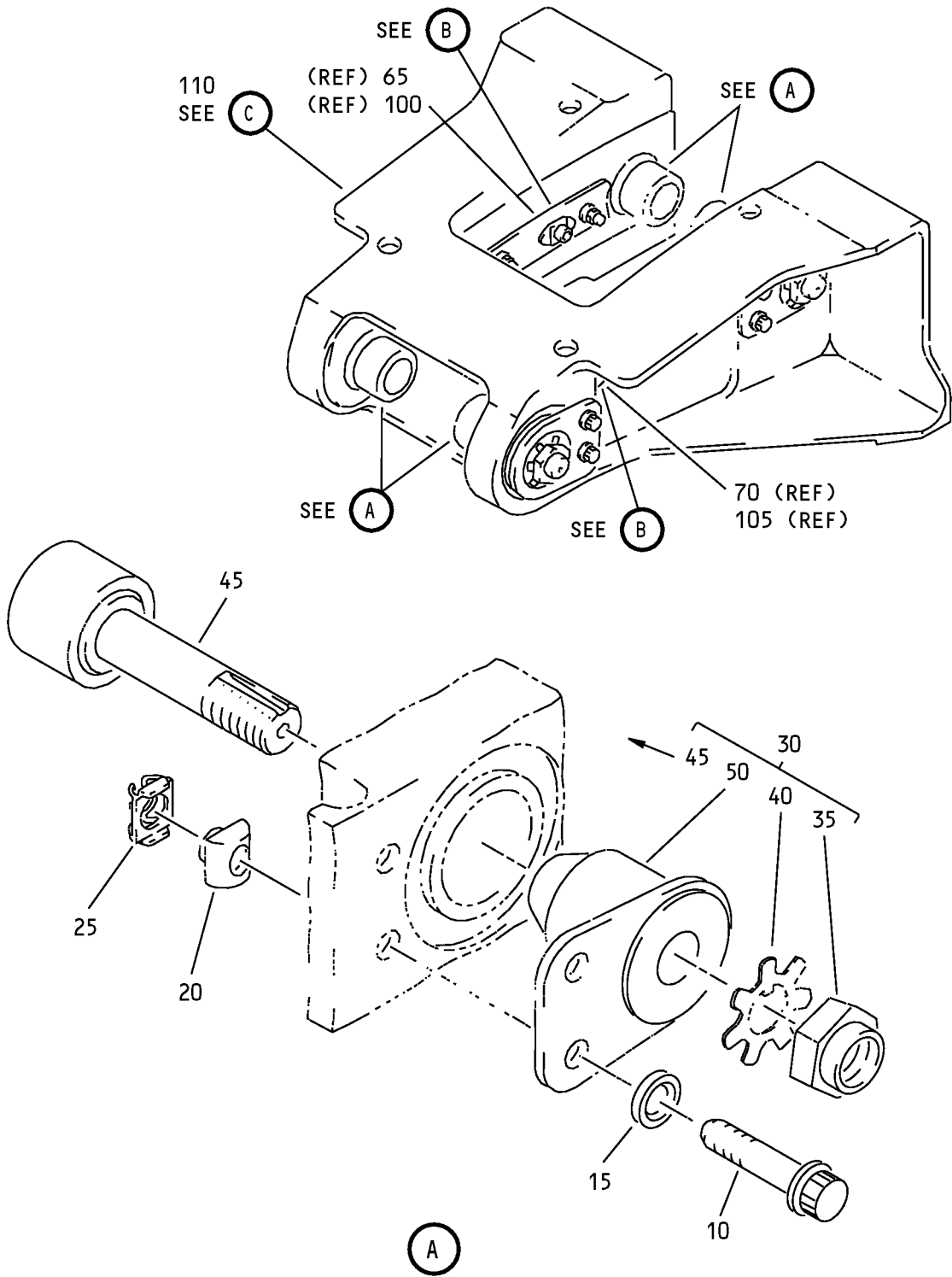
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AFT Track No. 2 Support - Rib Assembly
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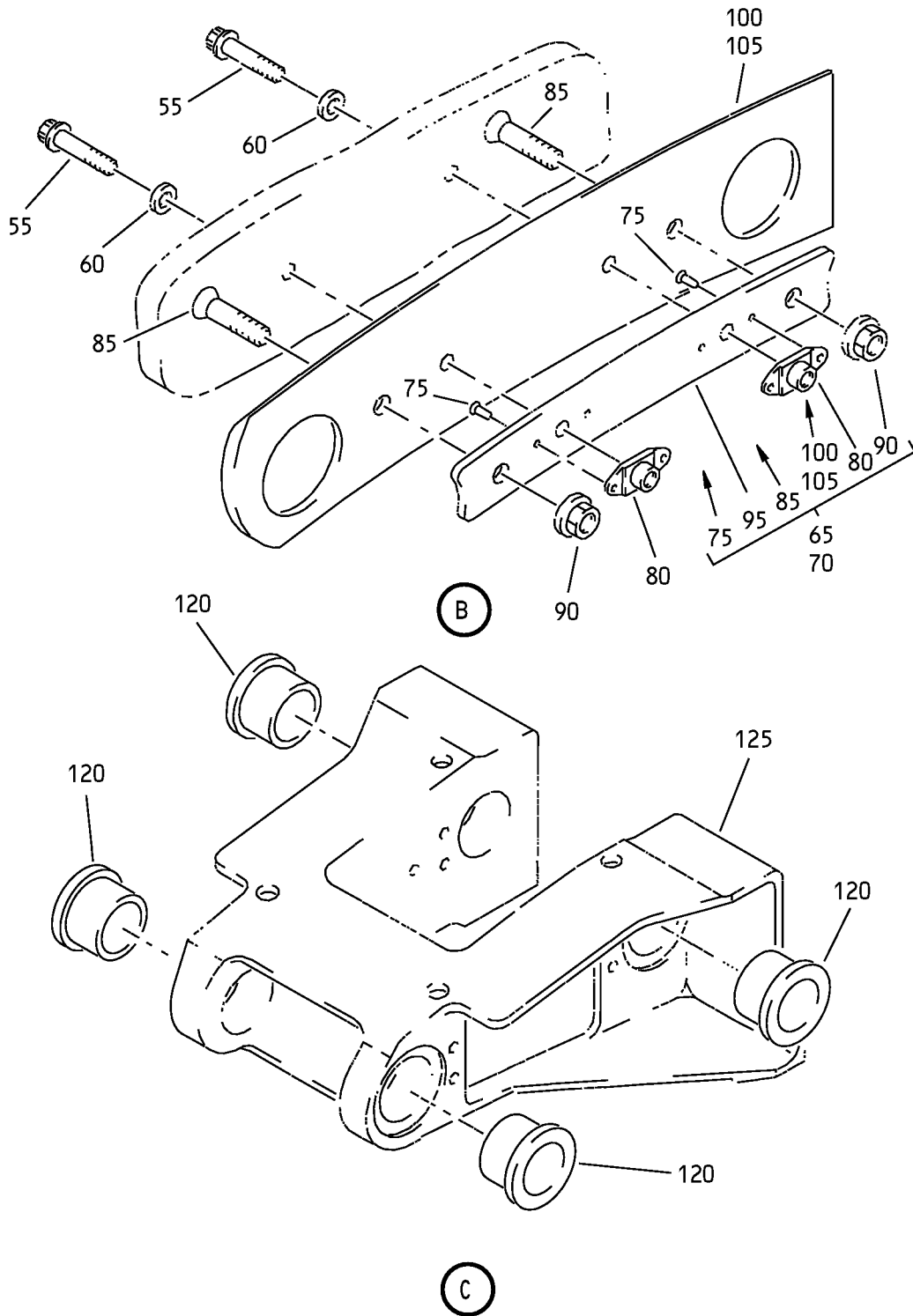
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AFT Track No. 2 Support - Rib Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
-1A	113A3320-1									A, C, E, F, J, L, N, Q, S, W	RF
-1B	113A3320-201									U, Y	RF
-5	113A3320-2									B, D, G, H, K, M, P, R, T, X	RF
-5A	113A3320-202									V, Z	RF
10	BACB30MR3HK4									A-T, W, X	8
-10A	BACB30MR3HK4									U, V, Y, Z	8
										(OPT ITEM 10B)	
-10B	BACB30MR3AH4									U, V, Y, Z	8
										(OPT ITEM 10A)	
15	BACW10BP3ACU										8
										. WASHER	
20	LH8065-02										8
										. NUT	
										(V72962)	
										(SPEC BACN10HC3)	
										(OPT SL414-3 (V97393))	
										(OPT 94263-1032 (V56878))	
25	8065-02RET										8
										. RETAINER	
										(V72962)	
										(SPEC BACR10V3R)	
30	113A3326-1										4
										. CARTRIDGE ASSY	
35	BRH10C6M										1
										. . NUT	
										(V52828)	
										(SPEC BACN10JC6CM)	
										(OPT 97E064 (V80539))	
										(OPT 102LH9075-6 (V72962))	
										(OPT H01-6BAC (V15653))	
40	113A3327-7										1
										. . WASHER	
45	CF2974										1
										. . ROLLER	
										(V92563)	
										(SPEC 60B00178-667)	
										(OPT CC67515 (V60380))	
-45A	CC67515										
										DELETED	
50	113A3326-3										1
										. . CARTRIDGE	
55	BACB30MR3HK6										4
										. BOLT	
										A-T, W, X	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
4-													
-55A	BACB30MR3HK6		.	B	O	L	T				U, V, Y, Z	4	
-55B	BACB30MR3AH6		.	B	O	L	T				U, V, Y, Z	4	
60	BACW10BP3CD		.	W	A	S	H					4	
65	113A3325-3		.	P	L	A	T	E	A	S	S	Y	1
70	113A3325-4		.	P	L	A	T	E	A	S	S	Y	1
75	BACR15BA3AD		..	R	I	V	E	T				4	
80	NS202493-02-2		..	N	U	T	P	L	A	T	E		2
85	HST11AG6-4		..	B	O	L	T					2	
90	BACN10ZV3		..	N	U	T						2	
95	113A3337-6		..	P	L	A	T	E	A	T	T	A	1
100	113A3337-5		..	P	L	A	T	E				1	
105	113A3337-4		..	P	L	A	T	E				1	
110	113A3323-1		.	R	I	B	A	S	S		A, C, E, F, J, L, N, Q, S, W	1	
-110A	113A3323-201		.	R	I	B	A	S	S		U, Y	1	
-115	113A3323-2		.	R	I	B	A	S	S		B, D, G, H, K, M, P, R, T, X	1	
-115A	113A3323-202		.	R	I	B	A	S	S		V, Z	1	
120	113A3327-1		..	B	U	S	H	I	N	G		4	
125	113A3323-3		..	R	I	B					A, C, E, F, J, L, N, Q, S, W	1	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
-125A	113A3323-203		.	.	RIB					U, Y	1
-130	113A3323-4		.	.	RIB					B, D, G, H, K, M, P, R, T, X	1
-130A	113A3323-204		.	.	RIB					V, Z	1

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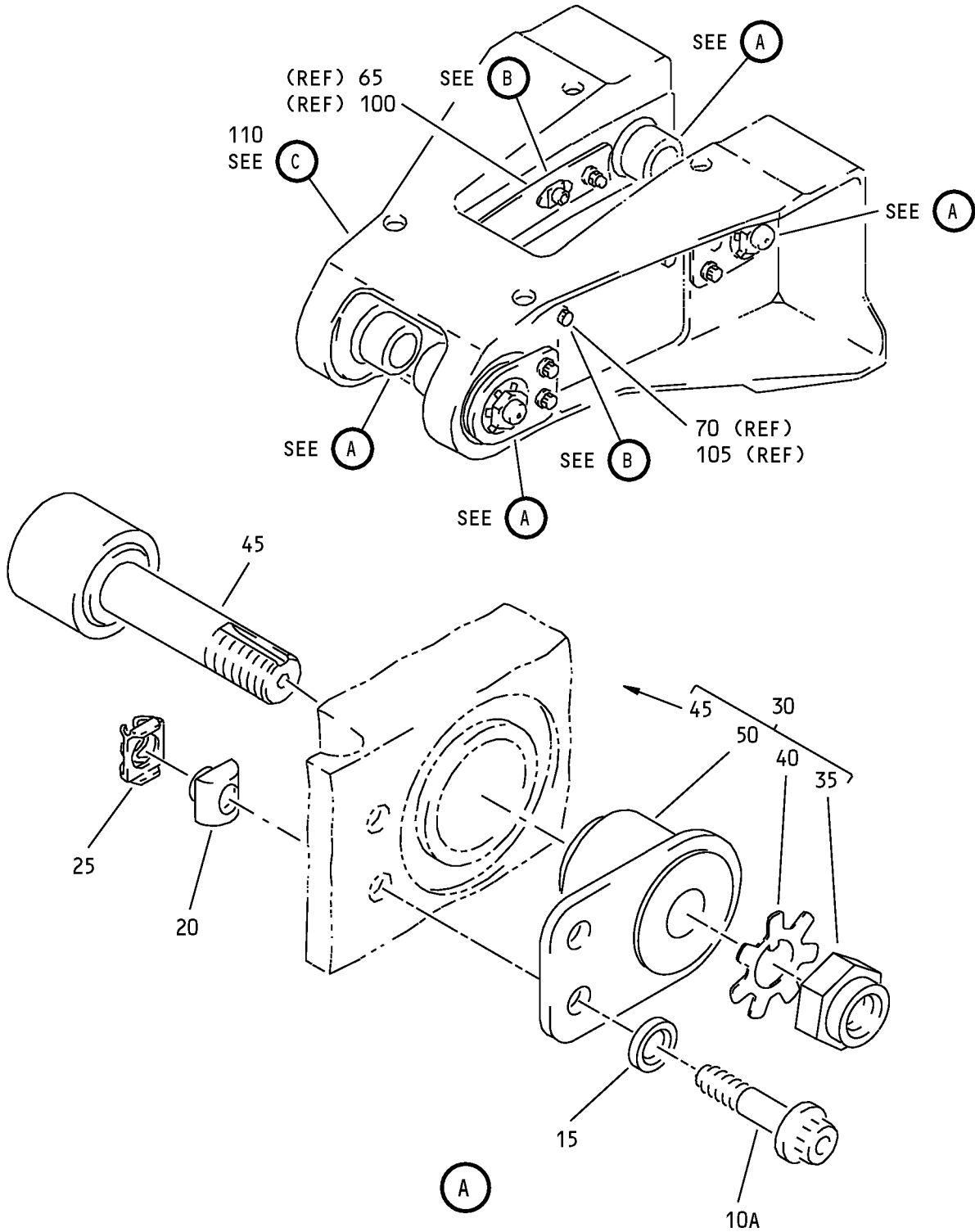
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AFT Track No. 3 Support - Rib Assembly
IPL Figure 5 (Sheet 1 of 2)

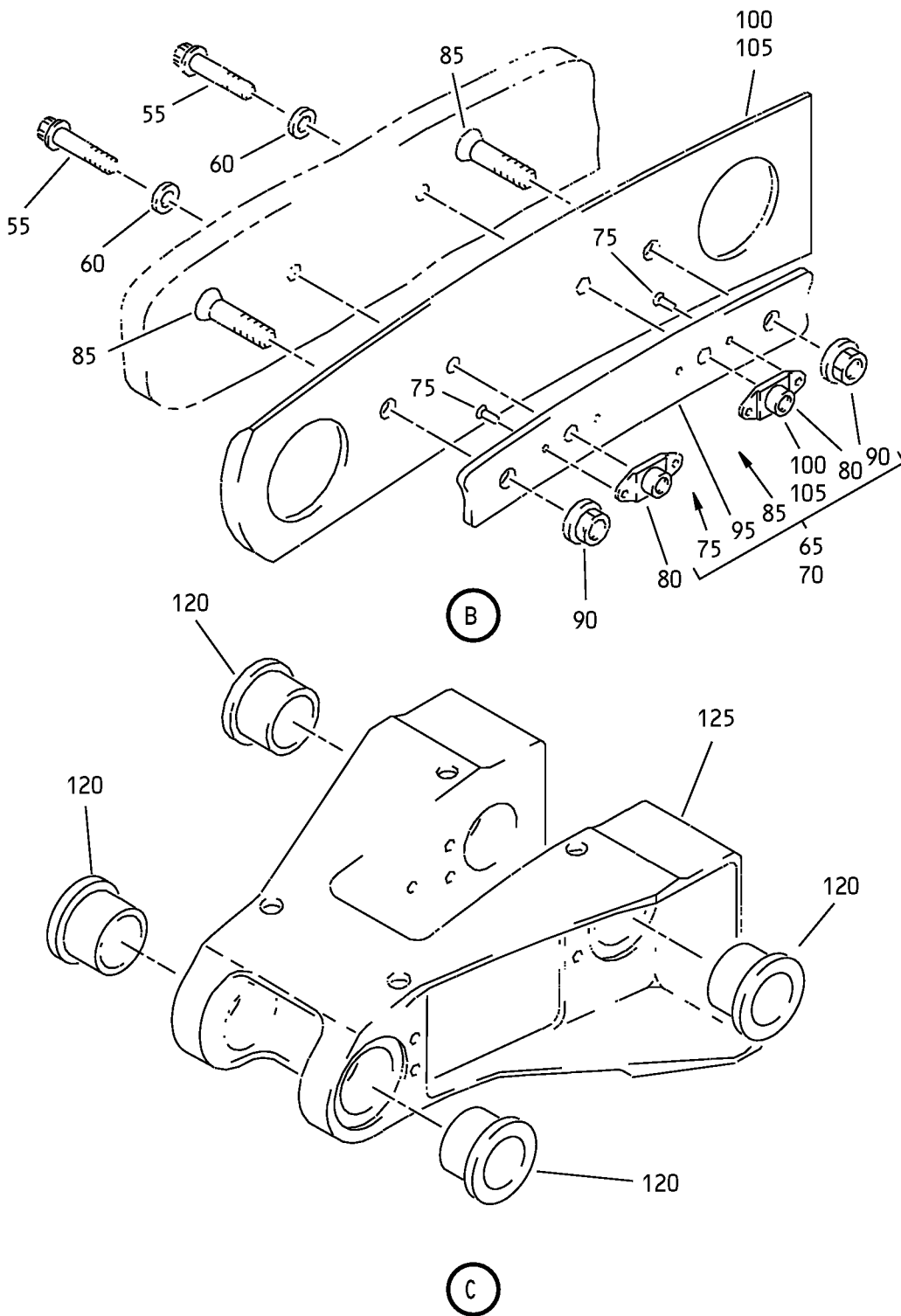
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AFT Track No. 3 Support - Rib Assembly
IPL Figure 5 (Sheet 2 of 2)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
5-												
-1A	113A3330-1									RIB ASSY-AFT TRACK NO. 3 SPRT	A, C, E, F, J, L, N, Q, S, W	RF
-1B	113A3330-201									RIB ASSY-AFT TRACK NO. 3 SPRT	U, Y	RF
-5	113A3330-2									RIB ASSY-AFT TRACK NO. 3 SPRT	B, D, G, H, K, M, P, R, T, X	RF
-5A	113A3330-202									RIB ASSY-AFT TRACK NO. 3 SPRT	V, Z	RF
-10	BACB30MR3HK4									DELETED		
10A	BACB30MR3HK6									. BOLT	A-T, W, X	8
-10B	BACB30MR3HK6									. BOLT (OPT ITEM 10C)	U, V, Y, Z	8
-10C	BACB30MR3AH6									. BOLT (OPT ITEM 10B)	U, V, Y, Z	8
15	BACW10BP3ACU									. WASHER		8
20	LH8065-02									. NUT (V72962) (SPEC BACN10HC3) (OPT SL414-3 (V97393)) (OPT 94263-1032 (V56878))		8
25	8065-02RET									. RETAINER (V72962) (SPEC BACR10V3R)		8
30	113A3326-2									. CARTRIDGE ASSY		4
35	H01-8BAC									. . NUT (V15653) (SPEC BACN10JC8CM) (OPT BMN4122C1D2-8 (V85495)) (OPT 109LH9074-8 (V72962)) (OPT 69235-820CM (V56878)) (OPT BMN4122C1D2-8 (V97928))		1
40	113A3327-8									. . WASHER		1
45	CF2976									. . ROLLER (V92563) (SPEC 60B00178-669) (OPT CC67860 (V60380))		1
-45A	CC67860									DELETED		
50	113A3326-4									. . CARTRIDGE		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY						
			1	2	3	4	5	6	7								
5-																	
55	BACB30MR3HK6		.	B	O	L	T			A-T, W, X	4						
-55A	BACB30MR3HK6		.	B	O	L	T		(OPT ITEM 55B)	U, V, Y, Z	4						
-55B	BACB30MR3AH6		.	B	O	L	T		(OPT ITEM 55A)	U, V, Y, Z	4						
60	BACW10BP3CD		.	W	A	S	H	E	R		4						
65	113A3325-5		.	P	L	A	T	E	A	S	S	Y	R	U	B		1
70	113A3325-6		.	P	L	A	T	E	A	S	S	Y	R	U	B		1
75	BACR15BA3AD		.	.	R	I	V	E	T			4					
									(SIZE DETERMINED ON INST)								
80	NS202493-02-2		.	.	N	U	T	P	L	A	T	2					
									(V80539)								
									(SPEC BACN10KE3B2CD)								
									(OPT BRFR220C3-2D (V52828))								
									(OPT F51747-3-2CD (V15653))								
									(OPT 102A9213-2-3 (V72962))								
85	HST11AG6-4		.	.	B	O	L	T			2						
									(V06725)								
									(SPEC BACB30VU6K4)								
									(OPT HST11AG6-4 (V73197))								
									(OPT HST11AG6-4 (V56878))								
									(OPT HST11AG6-4 (V0PTK6))								
90	BACN10ZV3		.	.	N	U	T				2						
95	113A3337-9		.	.	P	L	A	T	E	A	T	T	A	C	H	M	1
100	113A3337-7		.	.	P	L	A	T	E			1					
									(USED ON ITEM 65)								
105	113A3337-8		.	.	P	L	A	T	E			1					
									(USED ON ITEM 70)								
110	113A3333-1		.	R	I	B	A	S	S		A, C, E, F, J, L, N, Q, S, W	1					
-110A	113A3333-201		.	R	I	B	A	S	S		U, Y	1					
-115	113A3333-2		.	R	I	B	A	S	S		B, D, G, H, K, M, P, R, T, X	1					
-115A	113A3333-202		.	R	I	B	A	S	S		V, Z	1					
120	113A3327-6		.	.	B	U	S	H	I	N	G	4					

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
5- 125	113A3333-3		.	.	R	I	B				A, C, E, F, J, L, N, Q, S, W	1
-125A	113A3333-203		.	.	R	I	B				U, Y	1
-130	113A3333-4		.	.	R	I	B				B, D, G, H, K, M, P, R, T, X	1
-130A	113A3333-204		.	.	R	I	B				V, Z	1

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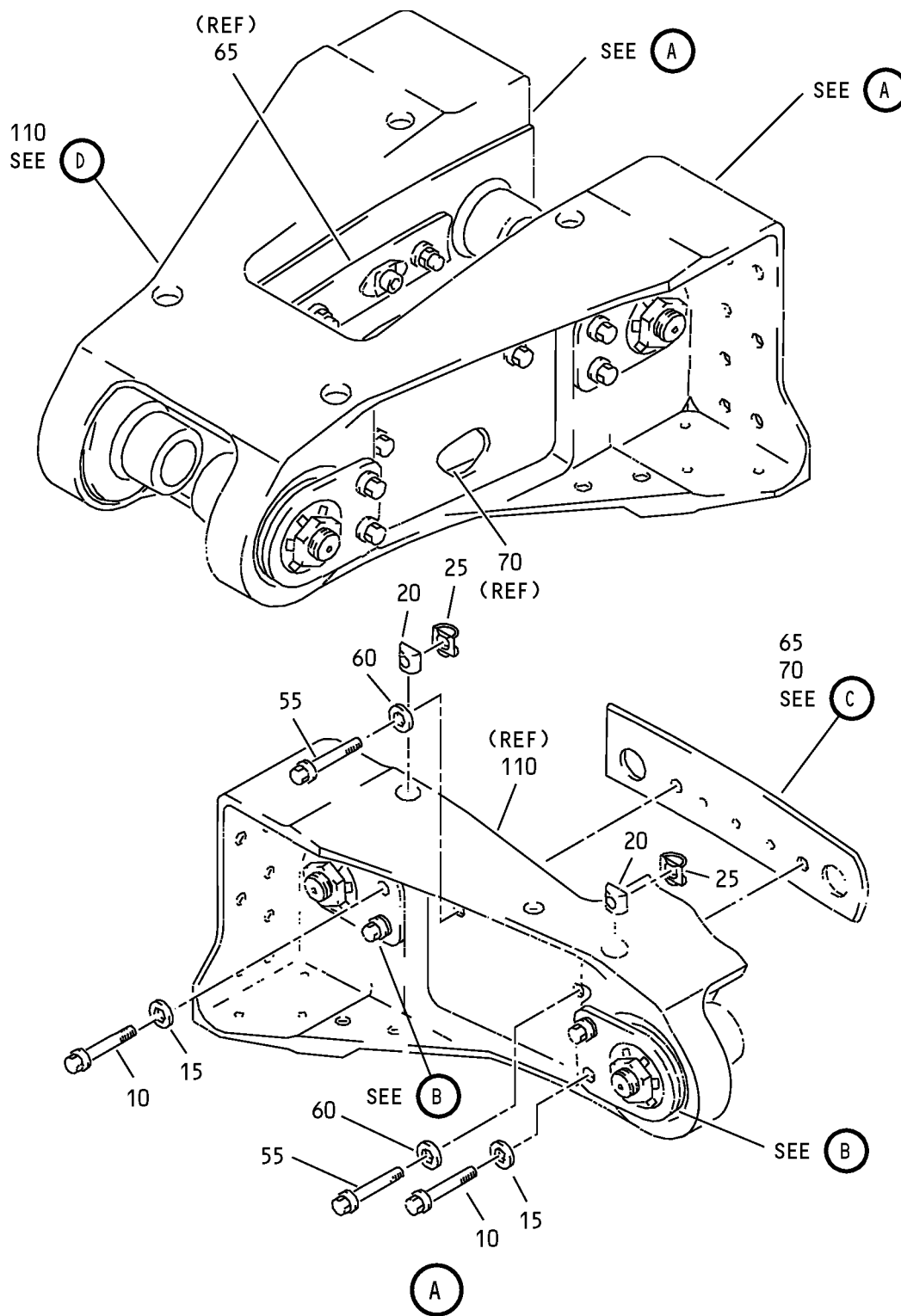
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AFT Track No. 4 Support - Rib Assembly
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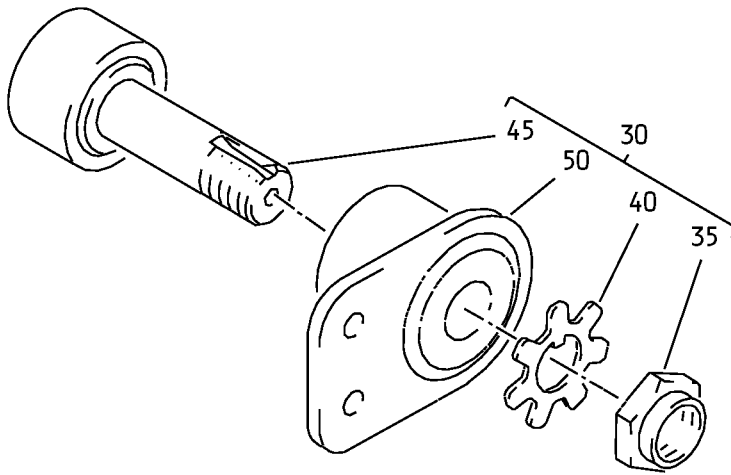
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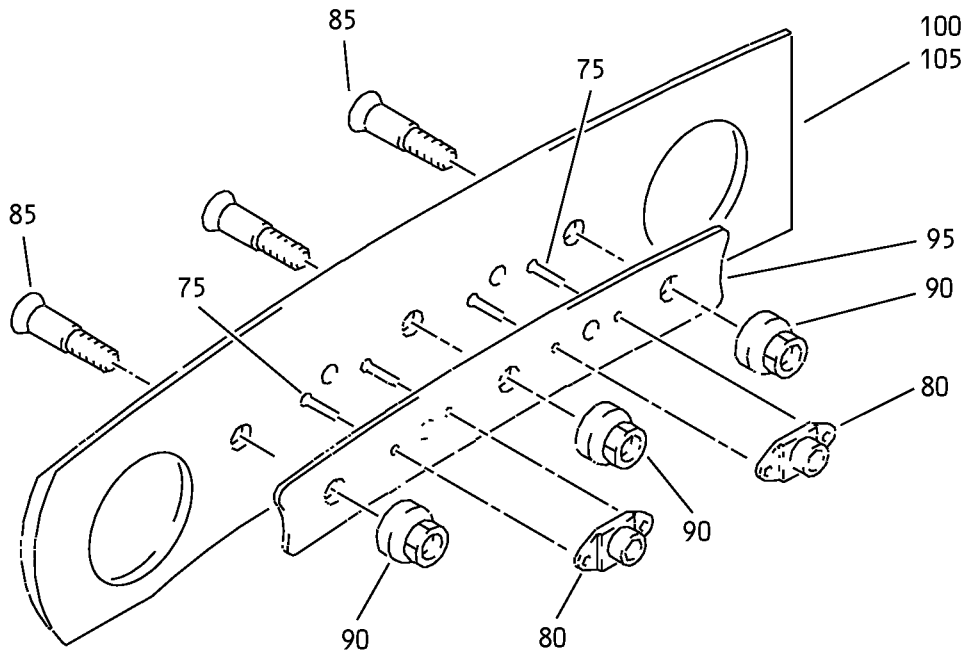
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(B)



(C)

AFT Track No. 4 Support - Rib Assembly
IPL Figure 6 (Sheet 2 of 3)

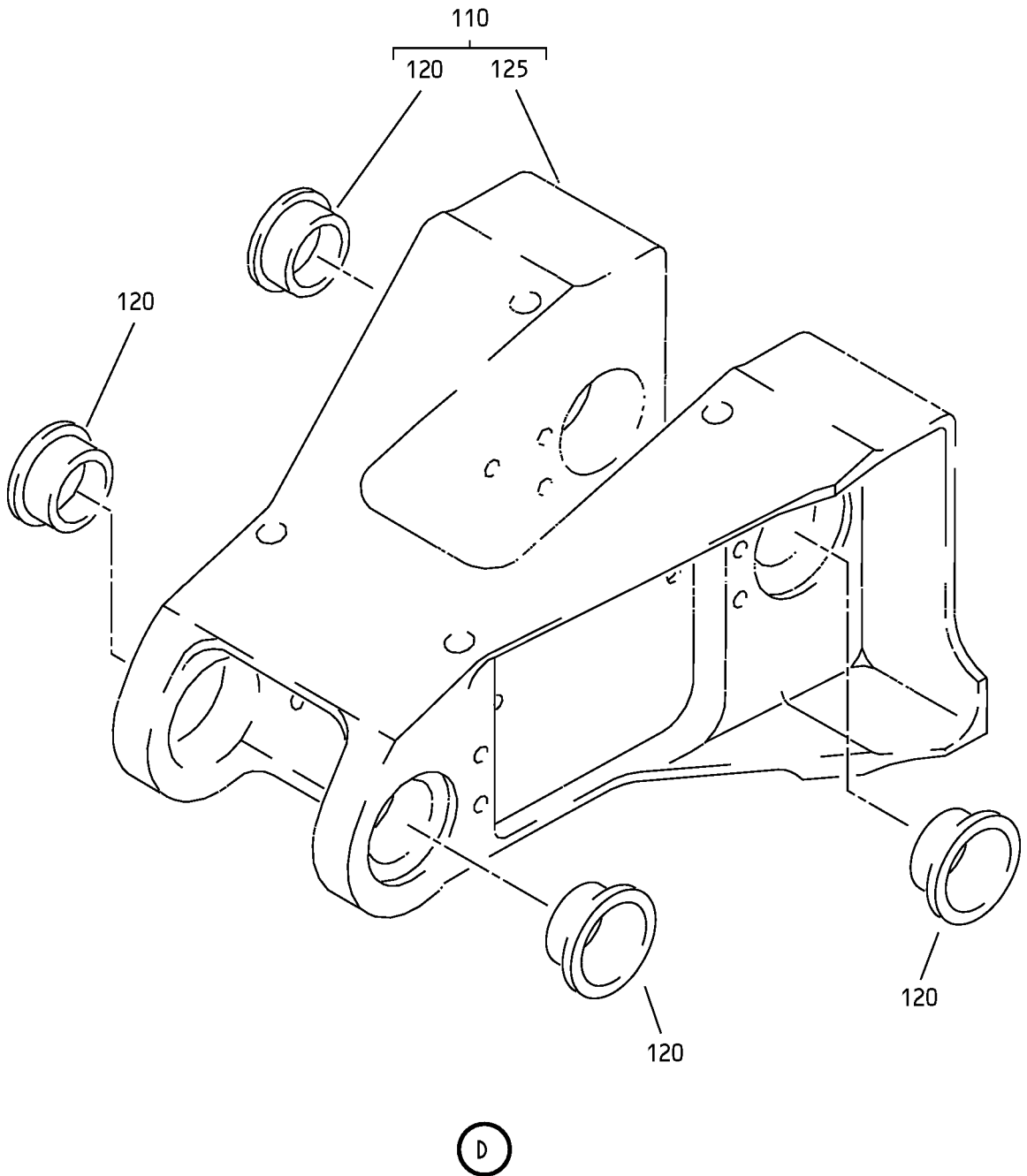
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AFT Track No. 4 Support - Rib Assembly
IPL Figure 6 (Sheet 3 of 3)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
6-											
-1A	113A3340-1									E, F	RF
-1B	113A3340-3									A, C, J, L, N, Q, S, W	RF
-1C	113A3340-201									U, Y	RF
-5	113A3340-2									G, H	RF
-5A	113A3340-4									B, D, K, M, P, R, T, X	RF
-5B	113A3340-202									V, Z	RF
10	BACB30MR3HK5									E-H	8
-10A	BACB30MR3HK6									A-D, J-T, W, X	8
-10B	BACB30MR3HK6									U, V, Y, Z	8
-10C	BACB30MR3AH6									U, V, Y, Z	8
15	BACW10BP3ACU										8
20	LH8065-02										8
25	8065-02RET										8
30	113A3326-2										4
35	H01-8BAC										1
40	113A3327-8										1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
6-											
45	CF2976		.	.	ROLLER (V92563) (SPEC 60B00178-669) (OPT CC67860 (V60380))						1
-45A	CC67860				DELETED						
50	113A3326-4		.	.	CARTRIDGE						1
55	BACB30MR3HK4		.		BOLT				E-H		4
-55A	BACB30MR3HK6		.		BOLT				A-D, J-T, W, X		4
-55B	BACB30MR3HK6		.		BOLT (OPT ITEM 55C)				U, V, Y, Z		4
-55C	BACB30MR3AH6		.		BOLT (OPT ITEM 55B)				U, V, Y, Z		4
60	BACW10BP3CD		.		WASHER						4
65	113A3325-7		.		PLATE ASSY-RUB						1
70	113A3325-8		.		PLATE ASSY-RUB						1
75	BACR15BA3AD		.	.	RIVET (SIZE DETERMINED ON INST)						4
80	NS202493-02-2		.	.	NUTPLATE (V80539) (SPEC BACN10KE3B2CD) (OPT BRFR220C3-2D (V52828)) (OPT F51747-3-2CD (V15653)) (OPT 102A9213-2-3 (V72962))						2
85	HST11AG6-3		.	.	BOLT (V06725) (SPEC BACB30VU6K3) (OPT HST11AG6-3 (V73197)) (OPT HST11AG6-3 (V56878)) (OPT HST11AG6-3 (V0PTK6))						3
90	BACN10ZV3		.	.	NUT						3
95	113A3337-12		.	.	PLATE-ATTACHMENT						1
100	113A3337-11		.	.	PLATE (USED ON ITEM 65)						1
105	113A3337-10		.	.	PLATE (USED ON ITEM 70)						1
110	113A3343-1		.		RIB ASSY				A, C, E, F, J, L, N, Q, S, W		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
6-											
-110A	113A3343-201		.	RIB	ASSY					U, Y	1
-115	113A3343-2		.	RIB	ASSY					B, D, G, H, K, M, P, R, T, X	1
-115A	113A3343-202		.	RIB	ASSY					V, Z	1
120	113A3327-6		.	.	BUSHING						4
125	113A3343-3		.	.	RIB					A, C, E, F, J, L, N, Q, S, W	1
-125A	113A3343-203		.	.	RIB					U, Y	1
-130	113A3343-4		.	.	RIB					B, D, G, H, K, M, P, R, T, X	1
-130A	113A3343-204		.	.	RIB					V, Z	1

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