



COMPONENT MAINTENANCE MANUAL WITH ILLUSTRATED PARTS LIST OUTBOARD FLAP ASSEMBLY

PART NUMBER

**65-46437-21, -22, -27, -28, -29, -30, -33, -34, -35,
-36, -39, -40, -45, -46**

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COMPONENT MAINTENANCE MANUAL

Revision No. 30
Jul 01/2009

To: All holders of OUTBOARD FLAP ASSEMBLY 57-53-38.

Attached is the current revision to this COMPONENT MAINTENANCE MANUAL

The COMPONENT MAINTENANCE MANUAL is furnished either as a printed manual, on microfilm, or digital products, or any combination of the three. This revision replaces all previous microfilm cartridges or digital products. All microfilm and digital products are reissued with all obsolete data deleted and all updated pages added.

For printed manuals, changes are indicated on the List of Effective Pages (LEP). The pages which are revised will be identified on the LEP by an R (Revised), A (Added), O (Overflow, i.e. changes to the document structure and/or page layout), or D (Deleted). Each page in the LEP is identified by Chapter-Section-Subject number, page number and page date.

Pages replaced or made obsolete by this revision should be removed and destroyed.

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TRANSMITTAL LETTER

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Location of Change

Description of Change

NO HIGHLIGHTS

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O 1	Jul 01/2009	502	BLANK	902	BLANK
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A = Added, R = Revised, D = Deleted, O = Overflow

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		PRR 33498	SEP 05/84
		PRR 33598	SEP 05/84
		PRR 33127	SEP 05/84
		PRR 33180-30	SEP 05/84
		PRR 32382	SEP 05/84
		PRR 33191	SEP 05/84
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737-57-1153		PRR 33890-51	DEC 05/88
737-57-1187		PRR 33890-61	SEP 05/89
		PRR 33890-53	DEC 05/88
		PRR 34686	SEP 05/89
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737-57-1227R1			MAR 01/04

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All revisions to this manual will be accompanied by transmittal sheet bearing the revision number. Enter the revision number in numerical order, together with the revision date, the date filed and the initials of the person filing.

Revision		Filed		Revision		Filed	
Number	Date	Date	Initials	Number	Date	Date	Initials

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Number	Date	Date	Initials	Number	Date	Date	Initials

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REVISION RECORD

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All temporary revisions to this manual will be accompanied by a cover sheet bearing the temporary revision number. Enter the temporary revision number in numerical order, together with the temporary revision date, the date the temporary revision is inserted and the initials of the person filing. When the temporary revision is incorporated or cancelled, and the pages are removed, enter the date the pages are removed and the initials of the person who removed the temporary revision.

Temporary Revision		Inserted		Removed		Temporary Revision		Inserted		Removed	
Number	Date	Date	Initials	Date	Initials	Date	Initials	Number	Date	Date	Initials

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COMPONENT MAINTENANCE MANUAL

INTRODUCTION

1. General

- A. The instructions in this manual supply the data necessary to do the maintenance functions together with the test, fault isolation, repair, and replacement of the defective parts.
- B. This manual is divided into different parts:
 - (1) Title Page
 - (2) Transmittal Letter
 - (3) Highlights
 - (4) List of Effective Pages
 - (5) Table of Contents
 - (6) Temporary Revision & Service Bulletin Record
 - (7) Record of Revisions
 - (8) Record of Temporary Revisions
 - (9) Introduction
 - (10) Procedures & IPL Sections
- C. Components that can be repaired have a different repair number for each specified repair. To find the repair number location of a component, look in the Repair-General procedure at the beginning of the REPAIR section. The Repair-General procedure also has an explanation of the True Position Dimension symbols used.
- D. All dimensions, measures, quantities and weights included are in English units. When metric equivalents are given they will be in the parentheses that follow the English units.
- E. The introduction to the Illustrated Parts List (IPL) shows how the IPL data is used.
- F. Design changes, optional parts, configuration differences and Service Bulletin modifications may cause different part numbers. These part numbers are identified in the IPL with an alphabetical letter which is added to the end of the basic item number. This new item number is referred to as an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless shown differently.
- G. The tool reference numbers found in the individual procedures and in the Special Tools, Fixtures, and Equipment section are used to identify if a tool is a standard tool (STD-XXXX), a commercial tool (COM-XXXX), or a Special Tool (SPL-XXXX). This reference number is also used to distinguish between tools with similar names in the same procedure. These reference numbers are for use in the documentation only. They are not to be used for ordering tools.

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INTRODUCTION

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COMPONENT MAINTENANCE MANUAL

OUTBOARD FLAP ASSEMBLY - DESCRIPTION AND OPERATION

1. Description

- A. The outboard trailing edge flap assembly makes an auxiliary wing surface which supplies added lift during takeoff and landing. The flap assembly has three segments, a foreflap assembly, a midflap assembly, and an afflap assembly.
- B. The foreflap has sheet metal covered nose ribs, a spar, and a curved, machine-tapered honeycomb trailing edge. The upper and lower surfaces have clad aluminum alloy skins. Three support fittings which extend through the lower surface connect to three foreflap tracks in the midflap.
- C. The midflap is a sheet metal unit which includes a front spar, rear spar, trailing edge, upper and lower chord angles, nose ribs, interspar ribs, and trailing edge ribs. The flap contains three foreflap tracks which travel on roller bearings installed between three interspar rib assemblies. Four tracks are installed in the trailing edge section to hold up the afflap. The midflap has clad aluminum alloy skin. The lower skin panels are removable, and provide access to the carriages and internal areas of the flap. The inboard and outboard ends of the midflap have deflection control fittings which become guides for horizontal flap alignment when the flap is extended and retracted.
- D. The afflap is a monospar structure which includes the spar, sheet metal covered nose ribs, and a machine-tapered honeycomb trailing edge. The upper and lower surfaces have a clad aluminum alloy skin. Four sets of rollers on the leading edge of the flap ride on cam tracks in the trailing edge of the midflap. Eccentric bushings in the carriage sideplates let you adjust the position of the afflap compared to the midflap.

2. Operation

- A. A hydraulically operated drive system operates the two outboard trailing edge flap assemblies. The drive system is operated by a hand-controlled, flap control lever. A power transmission system moves two torque tubes attached to fittings under the midflap to extend the three components of the flap. A series of links controls the related movement of the three flap segments.

3. Leading Particulars (approximate)

- A. Length – 18 feet
- B. Width – 46 inches (retracted)
- C. Thickness – 15 inches
- D. Weight – 345 pounds

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DESCRIPTION AND OPERATION

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TESTING AND FAULT ISOLATION

(NOT APPLICABLE)

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TESTING AND FAULT ISOLATION

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COMPONENT MAINTENANCE MANUAL

DISASSEMBLY

1. General

- A. This procedure has the data necessary to disassemble the outboard flap assembly.
- B. Disassemble this component only as necessary to complete fault isolation, determine the serviceability of parts, perform required repairs, and restore the unit to serviceable condition.
- C. Refer to IPL Figure 1 and IPL Figure 8 for item numbers unless shown differently.

2. Disassembly

A. References

Reference	Title
CMM 57-53-18	OUTBOARD WING TRAILING EDGE MIDFLAP ASSEMBLY
CMM 57-53-20	AFT FLAP ASSEMBLY
CMM 57-53-36	OUTBOARD FLAP CARRIAGE ASSEMBLY
CMM 57-53-37	OUTBOARD TRAILING EDGE FORE FLAP ASSEMBLY

B. Procedure

- (1) Use standard industry practices and these special steps. Make notes of the thickness and locations from which shims are removed during disassembly.
- (2) Remove Foreflap (10, 15)
 - (a) Remove bolts (415), washer (420), nut (425) and guides (430, 435, 440, 445) at three locations. Remove foreflap assembly (10, 15) from midflap assembly (20, 25). Refer to CMM 57-53-37 for overhaul of the foreflap.
- (3) Remove Aftflap (290, 295)
 - (a) Remove the access doors from the midflap with their related bolts. (CMM 57-53-18; IPL Fig. 2, items 30 thru 45, and IPL Fig. 3, items 25 thru 40). Do not remove the bonded rubstrips at this time.
 - (b) Remove bolts (CMM 57-53-20; IPL Fig. 1, items 115, 120, 125, 130), related washers, and nuts, bottom flight rollers (207A, 210) and mating bushings. Lift the aftflap from the track. Refer to CMM 57-53-20 for overhaul of the aftflap.
- (4) Remove Carriage Assembly (375, 380, 385, 390)
 - (a) Remove the access doors from the midflap with their related bolts. (CMM 57-53-18; IPL Fig. 5, items 80, 85; IPL Fig. 6, items 65, 70).
 - (b) Remove bearing retainer bolt (395), washers (400, 405), and nut (410). Disassembly of the bearing is not necessary to permit removal.
 - (c) Hold up the carriage assembly and remove bolts (CMM 57-53-18; IPL Fig. 5, item 150 and IPL Fig. 6, item 125), related washers, nut, retainers, bolt and bushing. Slide the carriage assembly forward and away. Refer to CMM 57-53-36 for overhaul of the carriage assembly.
- (5) Refer to CMM 57-53-18 for overhaul of midflap (20).

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DISASSEMBLY

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CLEANING

1. General

- A. This procedure has the data necessary to clean the outboard flap assembly.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.

2. Cleaning

A. References

Reference	Title
SOPM 20-30-01	CLEANING AND RELUBRICATING BEARINGS
SOPM 20-30-03	GENERAL CLEANING PROCEDURES

B. Procedure

- (1) Clean all parts, but not the bearings, with standard industry practices and the instructions in SOPM 20-30-03.
- (2) Clean bearings per SOPM 20-30-01.

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CLEANING

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CHECK

1. General

A. This procedure has the data necessary to find defects in the material of the specified parts.

2. Check

A. Examine all parts for defects by standard industry practices.

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CHECK
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REPAIR

1. Contents

A. Repair, refinish, and replacement procedures are included in separate repair sections as follows:

Table 601:

P/N	NAME	REPAIR
69-37238	LINK	1-1
69-38824	BOLT	2-1
65C26326	HINGE BRACKET ASSY	7-1
65C34777	ACTUATION BRACKET ASS	17-1
69-73573		
- - -	MISCELLANEOUS PARTS REFINISH	19-1

2. Standard Practices

A. Refer to the following standard practices, as applicable, for details of procedures in individual repairs.

- SOPM 20-30-02 Stripping of Protective Finishes
- SOPM 20-30-03 General Cleaning Procedures
- SOPM 20-41-01 Decoding Table for Boeing Finish Codes
- SOPM 20-41-02 Application of Chemical and Solvent Resistant Finishes
- SOPM 20-42-05 Bright Cadmium Plating
- SOPM 20-43-01 Cadmium Plating
- SOPM 20-43-03 Chemical Conversion Coatings for Aluminum
- SOPM 20-50-03 Bearing Installation and Retention
- SOPM 20-50-12 Application of Adhesives
- SOPM 20-60-02 Finishing Materials
- SOPM 20-60-03 Lubricants
- SOPM 20-60-04 Miscellaneous Materials

3. Materials

NOTE: Equivalent substitutes can be used.

- A. Grease – compound, C00913 BMS 3-27
- B. Primer – primer, C00259 BMS 10-11, type 1
- C. Primer – primer, C00803 Type 51
- D. Sealant – sealant, A00247 BMS 5-95
- E. Enamel – coating, C00260 BMS 10-11, Type 2

4. Dimensioning Symbols

A. Standard True Position Dimensioning Symbols used in applicable repair procedures are shown in REPAIR-GENERAL, Figure 601.

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REPAIR - GENERAL

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—	STRAIGHTNESS	⊕	THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
▭	FLATNESS	∅	DIAMETER
⊥	PERPENDICULARITY (OR SQUARENESS)	S ∅	SPHERICAL DIAMETER
//	PARALLELISM	R	RADIUS
○	ROUNDNESS	SR	SPHERICAL RADIUS
⊘	CYLINDRICITY	()	REFERENCE
⤿	PROFILE OF A LINE	BASIC (BSC) OR	A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
⤿	PROFILE OF A SURFACE	DIM	
◎	CONCENTRICITY	-A-	DATUM
≡	SYMMETRY	Ⓜ	MAXIMUM MATERIAL CONDITION (MMC)
∠	ANGULARITY	Ⓛ	LEAST MATERIAL CONDITION (LMC)
↗	RUNOUT	Ⓢ	REGARDLESS OF FEATURE SIZE (RFS)
↗	TOTAL RUNOUT	Ⓟ	PROJECTED TOLERANCE ZONE
⊐	COUNTERBORE OR SPOTFACE	FIM	FULL INDICATOR MOVEMENT
∇	COUNTERSINK		

EXAMPLES

— 0.002	STRAIGHT WITHIN 0.002	◎ ∅ 0.0005 C	CONCENTRIC TO C WITHIN 0.0005 DIAMETER
⊥ 0.002 B	PERPENDICULAR TO B WITHIN 0.002	≡ 0.010 A	SYMMETRICAL WITH A WITHIN 0.010
// 0.002 A	PARALLEL TO A WITHIN 0.002	∠ 0.005 A	ANGULAR TOLERANCE 0.005 WITH A
○ 0.002	ROUND WITHIN 0.002	⊕ ∅ 0.002 Ⓢ B	LOCATED AT TRUE POSITION WITHIN 0.002 DIA RELATIVE TO DATUM B, REGARDLESS OF FEATURE SIZE
⊘ 0.010	CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER	⊥ ∅ 0.010 Ⓜ A 0.510 Ⓟ	AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION
⤿ 0.006 A	EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART RELATIVE TO DATUM PLANE A	2.000	THEORETICALLY EXACT DIMENSION IS 2.000
▭ 0.020 A	SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE	OR 2.000 BSC	
NOTE: DATUM MAY APPEAR AT EITHER SIDE OF TOLERANCE FRAME		0.020 A A 0.020	

True Position Dimensioning Symbols
Figure 601

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REPAIR - GENERAL

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LINK - REPAIR 1-1

69-37238-2

1. General

- A. This repair gives the data that is necessary to refinish the link.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in the procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.

2. Plating Repair (REPAIR 1-1, Figure 601)

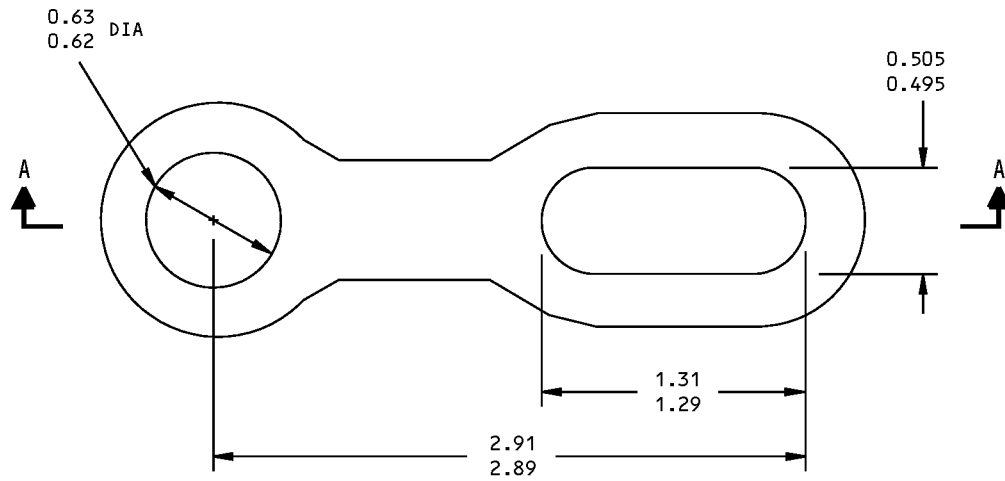
- A. Repair is only replacement of the original finish. Refer to Refinish instructions, REPAIR 1-1, Figure 601.

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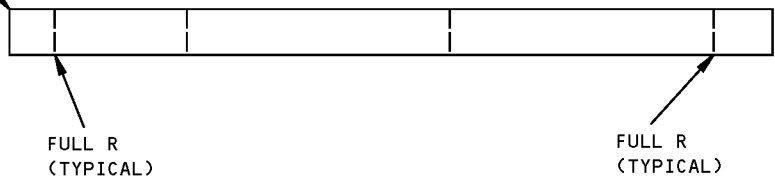
REPAIR 1-1
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BREAK SHARP
EDGES
0.05
0.03 R
(TYPICAL
OUTSIDE)



A-A

REFINISH

CADMIUM-TITANIUM PLATE (F-15.01)
APPLY PRIMER BMS 10-11, TYPE 1
(F-20.02) AND ENAMEL BMS 10-11,
TYPE 2 (F-21.02).

REPAIR

(SAME AS REFINISH)

125/ ALL MACHINED SURFACES UNLESS SHOWN
DIFFERENTLY

MATERIAL: 4330M STEEL, 220-240 KSI

ALL DIMENSIONS ARE IN INCHES

69-37238-2 Link Repair and Refinish
Figure 601

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REPAIR 1-1

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BOLT - REPAIR 2-1

69-38824-5

1. General

- A. This procedure has the data necessary to refinish the bolt.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.

2. Plating Repair (REPAIR 2-1, Figure 601)

- A. Repair is only replacement of the original finish. Refer to Refinish instructions, REPAIR 2-1, Figure 601.

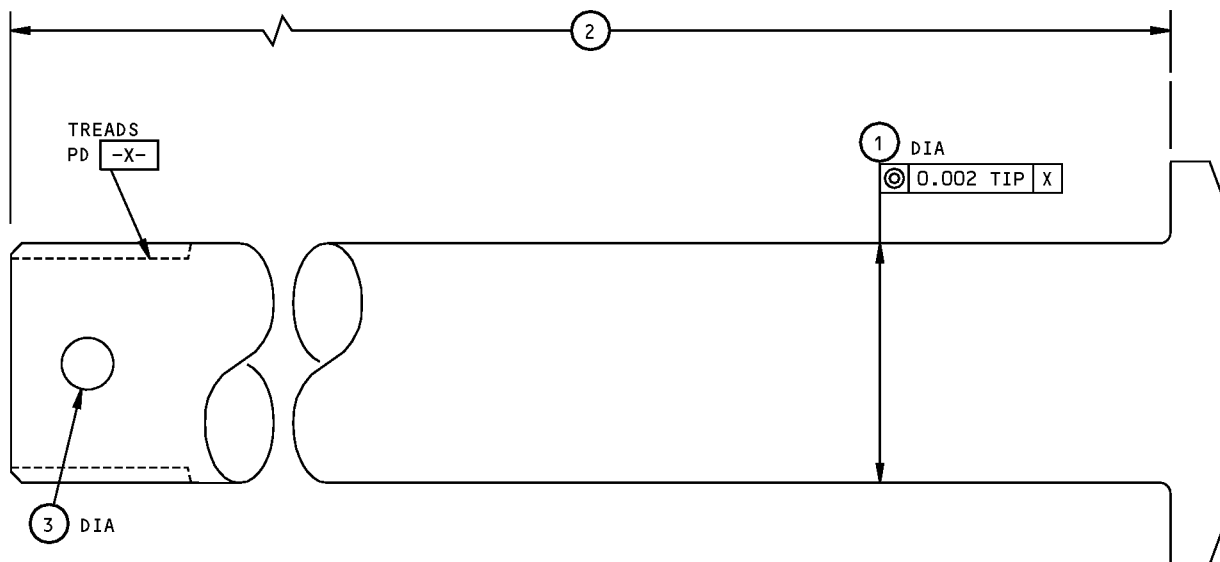
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REPAIR 2-1

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	①	②	③
DESIGN DIM	0.4370 0.4360	1.590 1.570	0.116 0.106
REPAIR LIMIT	---	---	---

REFINISH

CADMIUM PLATE (F-15.02) ALL OVER.

REPAIR

(SAME AS REFINISH)

125/ MACHINE FINISH

SHOT PEEN: 0.017-0.046 SHOT SIZE
0.012 A2 INTENSITY

MATERIAL: 4340 STEEL, 180-200 KSI
ALL DIMENSIONS ARE IN INCHES

69-38824-5 Bolt Repair and Refinish
Figure 601

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REPAIR 2-1
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HINGE BRACKET ASSEMBLY - REPAIR 7-1

65C26326-1, -2, -3, -4, -9, -10, -11, -12

1. General

- A. This repair gives the data to repair and refinish the hinge bracket assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to the REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 8 for item numbers.

2. Bearing Replacement (160, 185 IPL Figure 8)

- A. Remove the old bearing.
- B. Install a replacement bearing with compound, C00913.
- C. Roller swage the bearing over the bracket per SOPM 20-50-03.
- D. Lubricate the bearing with compound, C00913.

3. Refinish (IPL Figure 8)

- A. Hinge brackets (150, 155, 155A, 155B, 175, 180, 180A, 180B) – Chromic acid anodize, and apply primer, C00259 (F-18.13). Material: Al alloy.

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REPAIR 7-1

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ACTUATION BRACKET ASSY - REPAIR 17-1

69-73573-1, -2, 65C34777-5, -6

1. General

- A. This repair gives the data to repair and refinish the actuation bracket assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 8 for item numbers.

2. Bushings (210, 215) Replacement

- A. Remove the old bushings.
- B. Install new bushings per SOPM 20-50-03 with wet sealant, A00247.
- C. Machine the bushings per REPAIR 17-1, Figure 601.
- D. Fillet seal the bushing flanges with sealant, A00247.

3. Refinish

- A. For repair of surfaces which is only replacement of the original finish, refer to Refinish instructions, REPAIR 17-1, Figure 601.

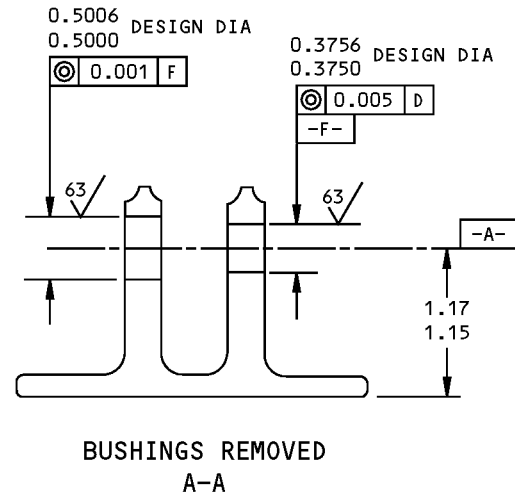
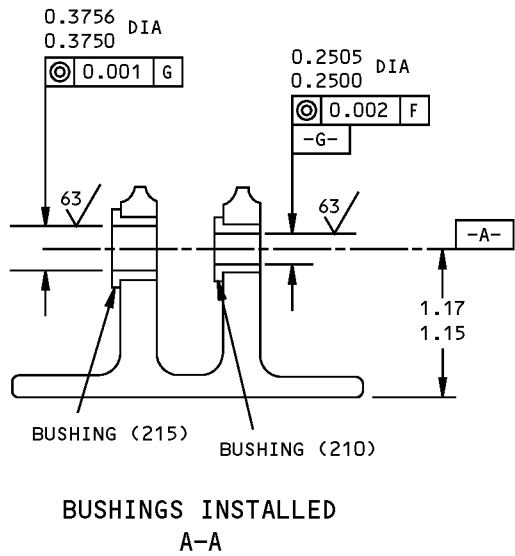
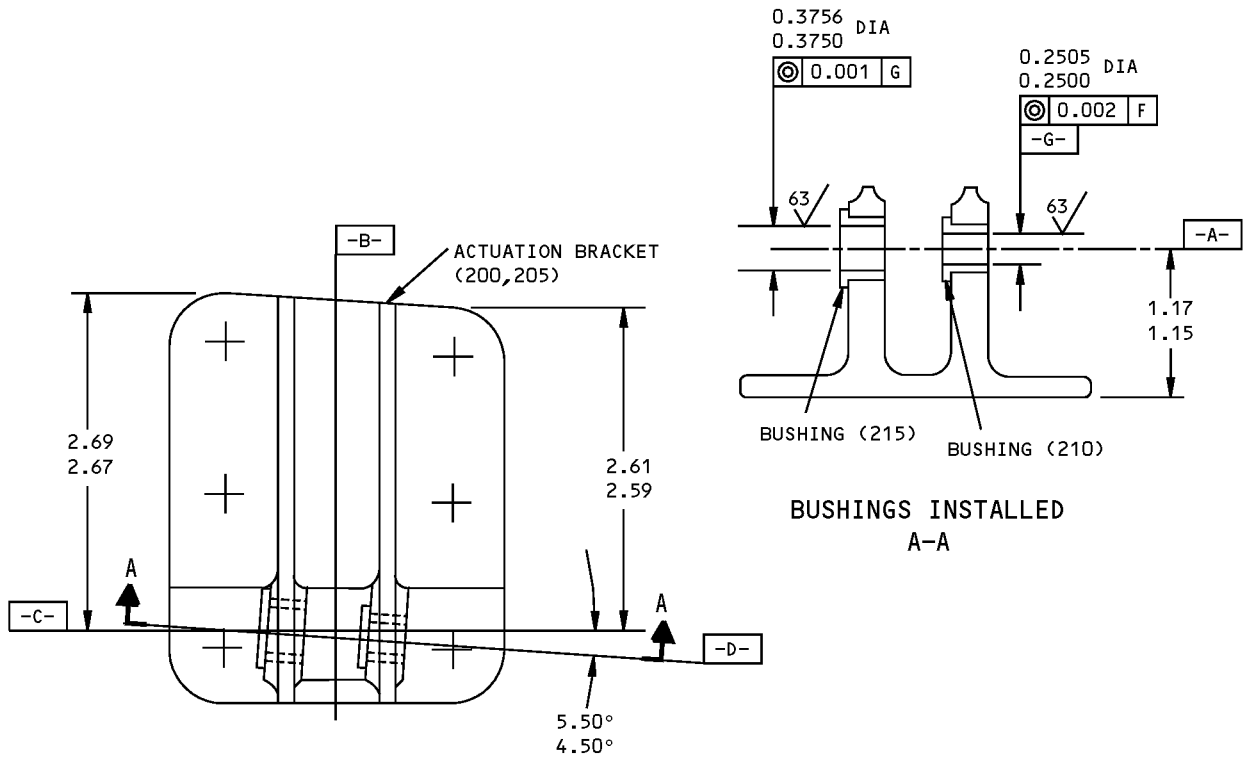
57-53-38

REPAIR 17-1

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REFINISH

CHROMIC ACID ANODIZE AND APPLY PRIMER,
BMS 10-11, TYPE 1 (F-18.13) ALL OVER

REPAIR

125/ ALL MACHINED SURFACES UNLESS SHOWN
DIFFERENTLY

MATERIAL: AL ALLOY

ITEM NUMBERS REFER TO IPL FIG. 8

ALL DIMENSIONS ARE IN INCHES

69-73573-1,-2 Bracket Repair and Refinish
Figure 601

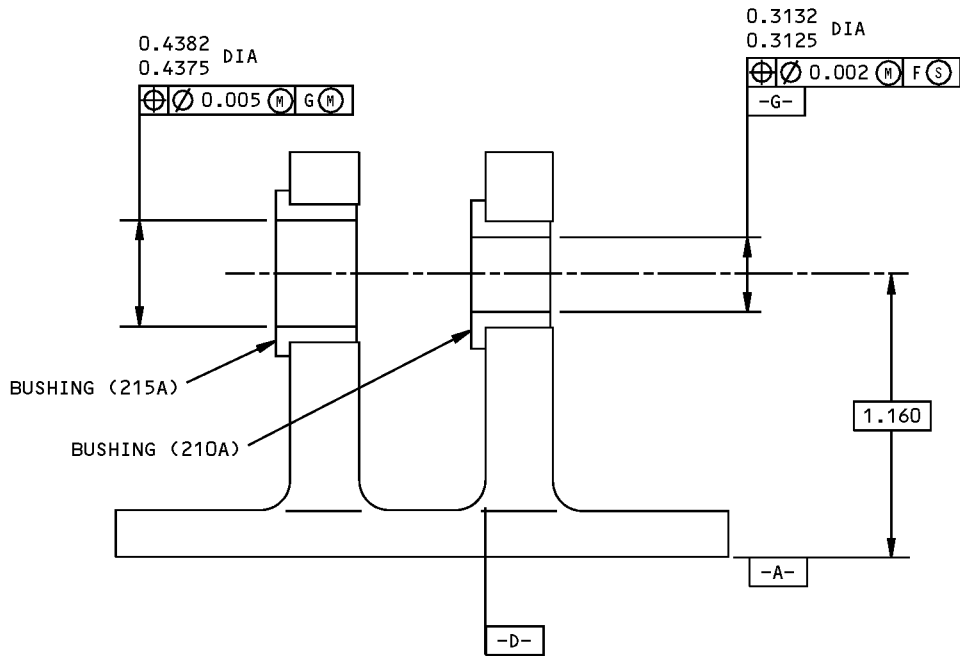
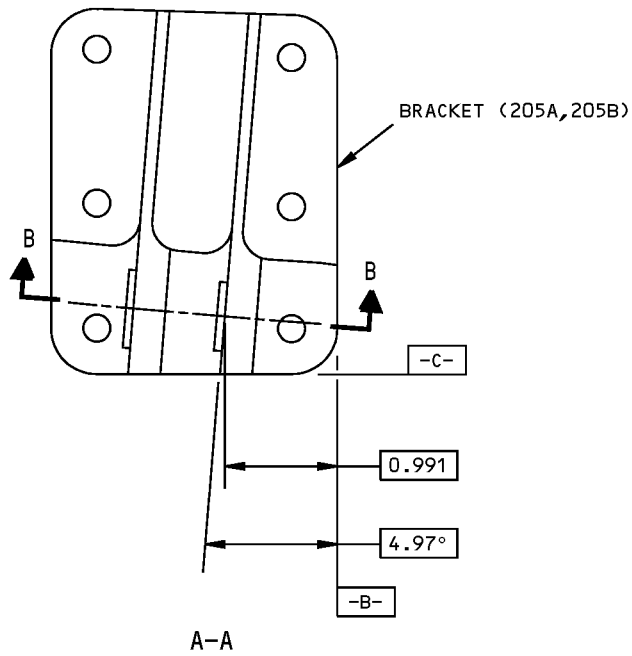
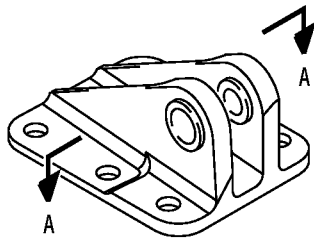
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REPAIR 17-1

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BUSHINGS INSTALLED
B-B

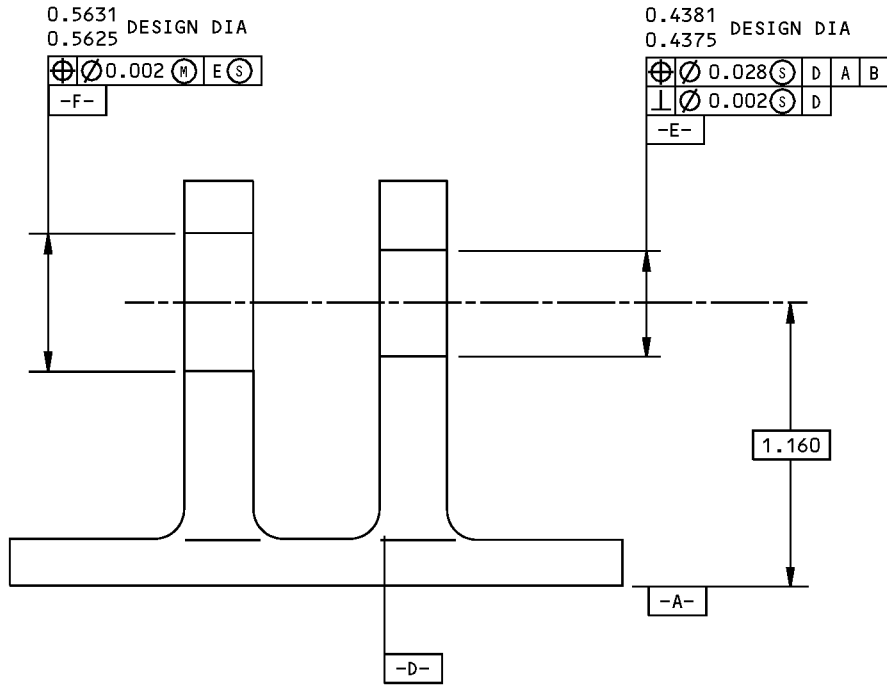
65C34777-5,6 Bracket Repair and Refinish
Figure 602 (Sheet 1 of 2)

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REPAIR 17-1
Page 603
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COMPONENT MAINTENANCE MANUAL



BUSHINGS REMOVED
B-B

REFINISH

CHROMIC ACID ANODIZE AND APPLY PRIMER
BMS 10-11, TYPE 1 (F-18.13), BUT NO
PRIMER IN HOLES FOR BUSHINGS

REPAIR

125/ ALL MACHINED SURFACES UNLESS SHOWN
DIFFERENTLY

MATERIAL: AL ALLOY

ITEM NUMBERS REFER TO IPL FIG. 8

ALL DIMENSIONS ARE IN INCHES

65C34777-5,6 Bracket Repair and Refinish
Figure 602 (Sheet 2 of 2)

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REPAIR 17-1

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MISCELLANEOUS PARTS REFINISH - REPAIR 19-1

1. General

- A. This procedure has the data necessary to refinish the parts, which are not given in the specific repairs.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to IPL Figure 1 and IPL Figure 8 for the item numbers.

2. Refinish details

- A. Repair of these parts is only replacement of the original finish. Refer to REPAIR 19-1, Table 601 for refinish details.

Table 601: Refinish Details

IPL FIG. & ITEM	MATERIAL	FINISH
Fig. 1		
Guides (430,435, 440,445)	Al alloy	Chemical treat or anodize and apply primer, C00259 (SRF-2.30).
Fig. 8		
Seal retainers (25A,30A,31,32,65, 70,71,72), trailing edge (135), deflector (220)	Al alloy	Chromic acid anodize (F-17.04). Apply polyurethane primer, C00803 (F-19.43).
Seal retainer (100, 115A)	Al alloy	Sulfuric acid anodize (F-17.03). Apply polyurethane primer, C00803 (F-19.43).

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REPAIR 19-1

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ASSEMBLY

1. General

- A. This procedure has the necessary data to assemble the outboard flap assembly.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 and IPL Figure 8 for item numbers.

2. Assembly (IPL Figure 1) (unless shown differently)

A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00247	Sealant - Pressure And Environmental - Chromate Type	BMS 5-95
C00913	Compound - Corrosion Inhibiting Material, Nondrying Resin Mix	BMS 3-27

B. References

Reference	Title
CMM 57-53-18	OUTBOARD WING TRAILING EDGE MIDFLAP ASSEMBLY
CMM 57-53-20	AFT FLAP ASSEMBLY
CMM 57-53-36	OUTBOARD FLAP CARRIAGE ASSEMBLY
SOPM 20-50-01	BOLT AND NUT INSTALLATION
SOPM 20-60-02	FINISHING MATERIALS
SOPM 20-60-03	LUBRICANTS
SOPM 20-60-04	MISCELLANEOUS MATERIALS

C. Procedure

NOTE: For bolt and nut installation, refer to SOPM 20-50-01. For finishing materials, refer to SOPM 20-60-02. For lubricants, refer to SOPM 20-60-03. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Use standard industry practices and these special steps.
- (2) Carriage Assembly (375, 380, 385, 390)
 - (a) Apply a light coating of compound, C00913 to OD of bearing and install carriage assembly into midflap carriage support with these parts (Ref CMM 57-53-18): retainers (145, 150, IPL Fig. 5; 120, IPL Fig. 6, bolt (150, IPL Fig. 5; 125, IPL Fig. 6, washer (155, IPL Fig. 5; 130, IPL Fig. 6, and nut (160, IPL Fig. 5; 135, IPL Fig. 6.
 - 1) Make sure chamfered side of the retainer is aft and the flange of the retainer touches the bearing.
 - 2) Make sure you put the bolt head on the aft side and install the bolt with wet sealant, A00247.

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ASSEMBLY

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- (b) Install these parts (Ref CMM 57-53-36, IPL Fig. 1): bearing retainer bolt (465), washers (470, 475) and nut (490), with sealant, A00247. Be sure to put the bolt head on the inboard side.
 - (c) Attach safety link (450) with bolt (460) and bushing (455). Install bolt (460) with wet sealant, A00247.
- (3) Attach afflap assembly (290, 295) to midflap assembly (20, 25).
- (a) Make sure each pair of top and bottom deadweight rollers are adjusted identically between opposite sides of carriage support at all four locations. To do this, look at the rollers or the location of the eccentric lock relative to the bore upon partial withdrawal of the eccentric bushing (ASSEMBLY, Figure 701).
 - (b) Remove, if necessary these parts (Ref CMM 57-53-20, IPL Fig. 1): bottom flight rollers (207A, 210) and mating bushings with attaching bolts (115, 120, 125, 130) and related washers and nuts.
 - (c) Install afflap assembly into midflap assembly with top flight rollers and both top and bottom deadweight rollers into afflap tracks per ASSEMBLY, Figure 701. Slide afflap assembly forward into midflap.
 - (d) Install the bottom flight rollers with their bolts, washers, nuts, and cotter pins. Apply a light coat of compound, C00913 to the bolts before installation. Do not let the compound, C00913 get on the threads.
- (4) Adjust afflap assembly (290, 295) to midflap assembly (20, 25).
- (a) Extend the aft flap and position it so that the distance from the aft edge of the bottom flight rollers to the aft edge of the afflap track is 0.100 - 0.300 inch at the inboard track location and 0.230 0.330 inch at the outboard track location.
 - (b) Make sure the top and bottom deadweight rollers touch the track flanges. Adjust the bottom deadweight rollers to get a maximum gap of 0.040 inch (units 65-46435-237, -238, -273, -274), or 0.025 inch (all other 65-46435-series units) between the bottom flight roller and the track. Adjust the bottom deadweight rollers as follows:
 - 1) Remove cotter pin, nut, and washer from the bottom deadweight roller bolt.
 - 2) Pull the eccentric bushing sufficiently away from the eccentric lock to let you turn the eccentric bushing.
 - 3) Turn the eccentric bushing to get the correct gap and engage the eccentric bushing in the eccentric lock. If necessary, turn the bushing to the next notch to engage. When the gap cannot be decreased with the adjacent notches, turn the eccentric bushing 90° in one direction or the other, and try again. Do not rotate eccentric bushings independently. Adjustments must be made equally to both sides.
 - 4) Install washer and nut on the bottom deadweight roller bolt. Tighten nut 12 - 15 pound-inches.
 - (c) Adjust the top deadweight rollers, if necessary, to touch the track flange. The procedure used to adjust the top deadweight rollers is the same as the procedure used to adjust the bottom deadweight rollers.

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ASSEMBLY

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CAUTION: LOAD MUST BE APPLIED TO AN AREA OF 20 SQUARE INCHES OR MORE TO PREVENT FLAP SKIN DAMAGE.

- (d) Apply 15 to 30 pounds downward pressure on the aftflap in the area of the tracks. Make sure the deadweight rollers are against the track flanges and the flight rollers are clear. Apply the downward pressure on an area of not less than 20 square inches to prevent damage to the skin.

CAUTION: LOAD MUST BE APPLIED TO AN AREA OF 20 SQUARE INCHES OR MORE TO PREVENT FLAP SKIN DAMAGE.

- (e) Apply 15 to 30 pounds upward pressure on the aftflap in the area of the tracks. Make sure the flight rollers touch the track flanges and the deadweight rollers are away from the track flanges. Apply the upward pressure on an area of not less than 20 square inches to prevent flap skin damage.
 - (f) Move aftflap fore and aft for the full length of travel and make sure the rollers move freely. If the rollers do not move freely, adjust the deadweight rollers (as specified before) to get a maximum gap of 0.000 to 0.040 inch (65-46435-237, -238, -273, -274) or 0.025 (all other 65-46435-series units), between the bottom flight roller and the track.
 - (g) Lubricate the bottom flight rollers through the fittings in their attaching bolts.
 - (h) Install the cotter pins on the nuts.
- (5) Aftflap assembly (290, 295) to midflap assembly (20, 25) adjustments.
- (a) Retract aftflap and move it to get a 0.060-0.090-inch stowed gap between the lower aft edge of the midflap and the leading edge of the aftflap (ASSEMBLY, Figure 701).

CAUTION: LOAD MUST BE APPLIED TO AN AREA OF 20 SQUARE INCHES OR MORE TO PREVENT FLAP SKIN DAMAGE.

- (b) Apply 15 to 20 pounds of upward pressure on the aftflap in the area of the tracks, to an area of no less than 20 square inches. If necessary, change the shim thickness of the aftflap tracks and track supports if necessary to get the clearances specified below.
 - 1) Make sure the stowed gap between lower edge of midflap and leading edge of aftflap is a maximum of 0.13 inch for the full length of the flap.
 - 2) Make sure the clearance between the upper midflap trailing edge and to the aftflap is 0.01-0.20 inch.
 - 3) Make sure the mismatch between the lower surface of the midflap and the aftflap is a maximum of 0.06 inch.
- (6) Examine the seal at the leading edge of the aftflap (ASSEMBLY, Figure 702). When fully retracted, the aftflap leading edge must compress the seal between 10 and 30 percent. If the seal does not touch the aftflap, loosen the nuts of the seal retainer and position the seal retainer to get seal compression. Tighten the nuts evenly along the length of retainer.
- (7) Attach foreflap (10, 15) to midflap (20, 25).
- (a) Align the foreflap assembly with the midflap. Install bolt (415), washer (420), nut (425) and guides (430, 435, 440, 445) at three locations with sealant, A00247.
 - (b) Attach the foreflap mechanism arm to the foreflap with a BACB30NF4D18 bolt, a BACC28Y4C032 bushing, an AN960-416 washer, and a BACN10JD104 nut. Tighten the nut to 30-40 pound-inches.

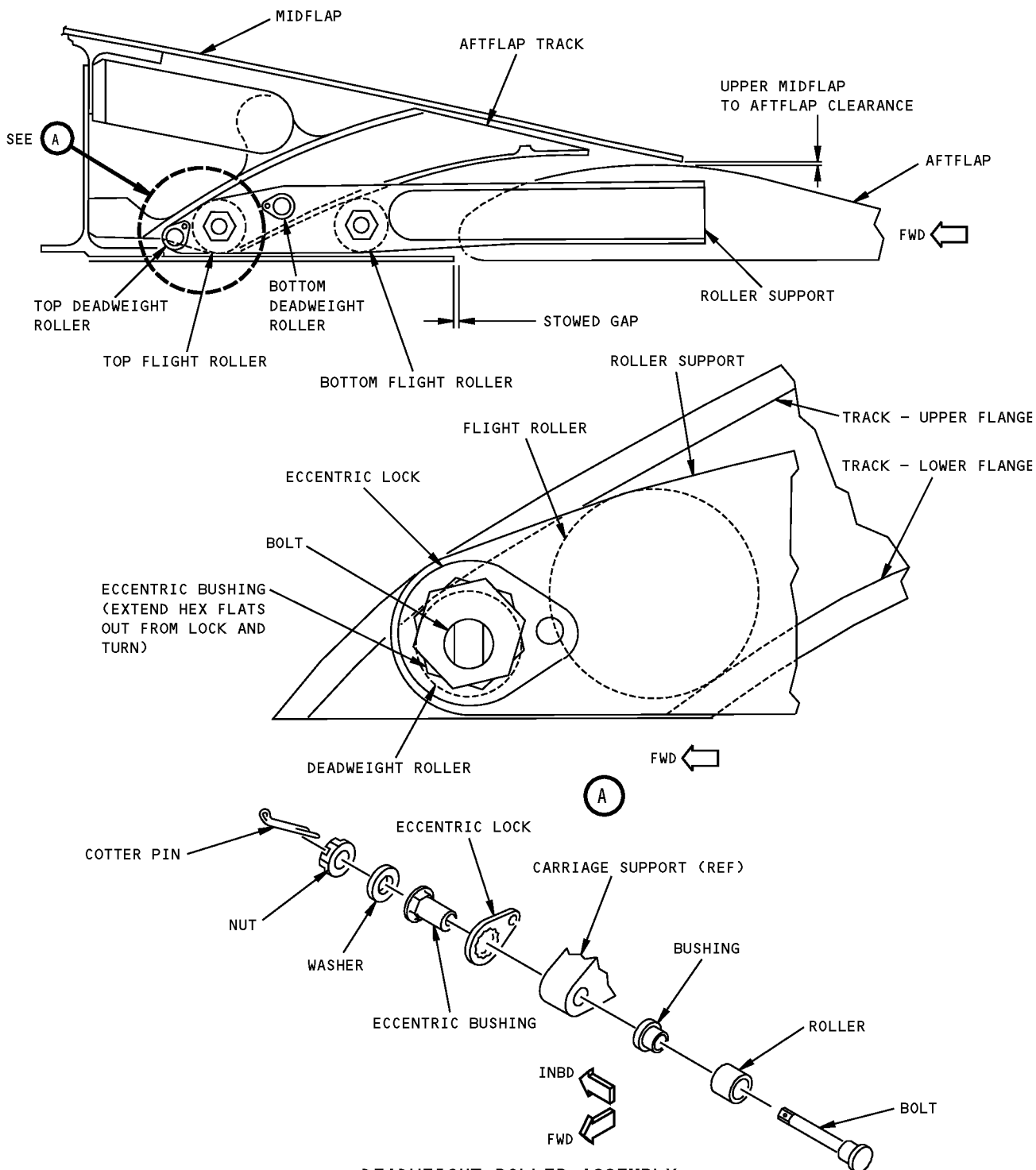
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ASSEMBLY

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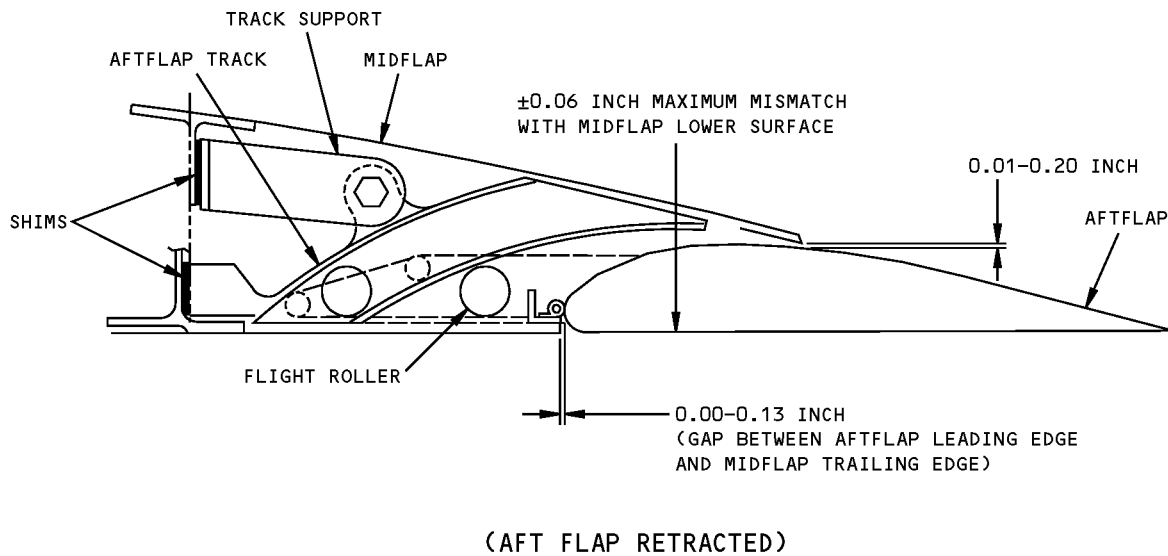
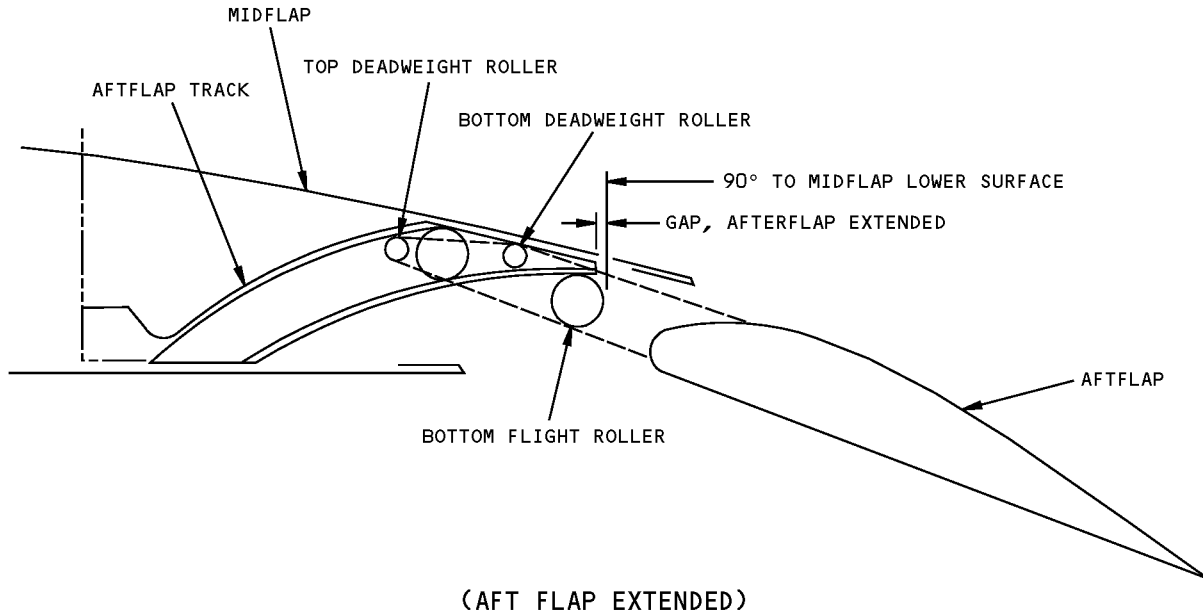
DEADWEIGHT ROLLER ASSEMBLY
 EXAMPLE (4 LOCATIONS)
 (FOR DETAILS SEE CMM 57-53-20)

Aft Flap Assembly and Adjustment
 Figure 701 (Sheet 1 of 2)

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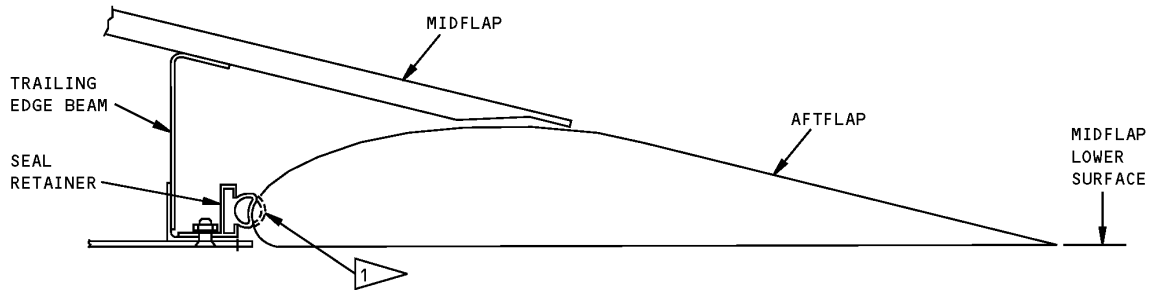


Aft Flap Assembly and Adjustment
Figure 701 (Sheet 2 of 2)

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ASSEMBLY
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- 1 ADJUST THE SEAL RETAINER AS NECESSARY TO GET THE SEAL TO TOUCH THE AFTFLAP WHEN THE AFTFLAP IS FULLY RETRACTED. SEAL COMPRESSION OF 10-30 PERCENT IS ACCEPTABLE.

Aftflap Seal Compression Information
Figure 702

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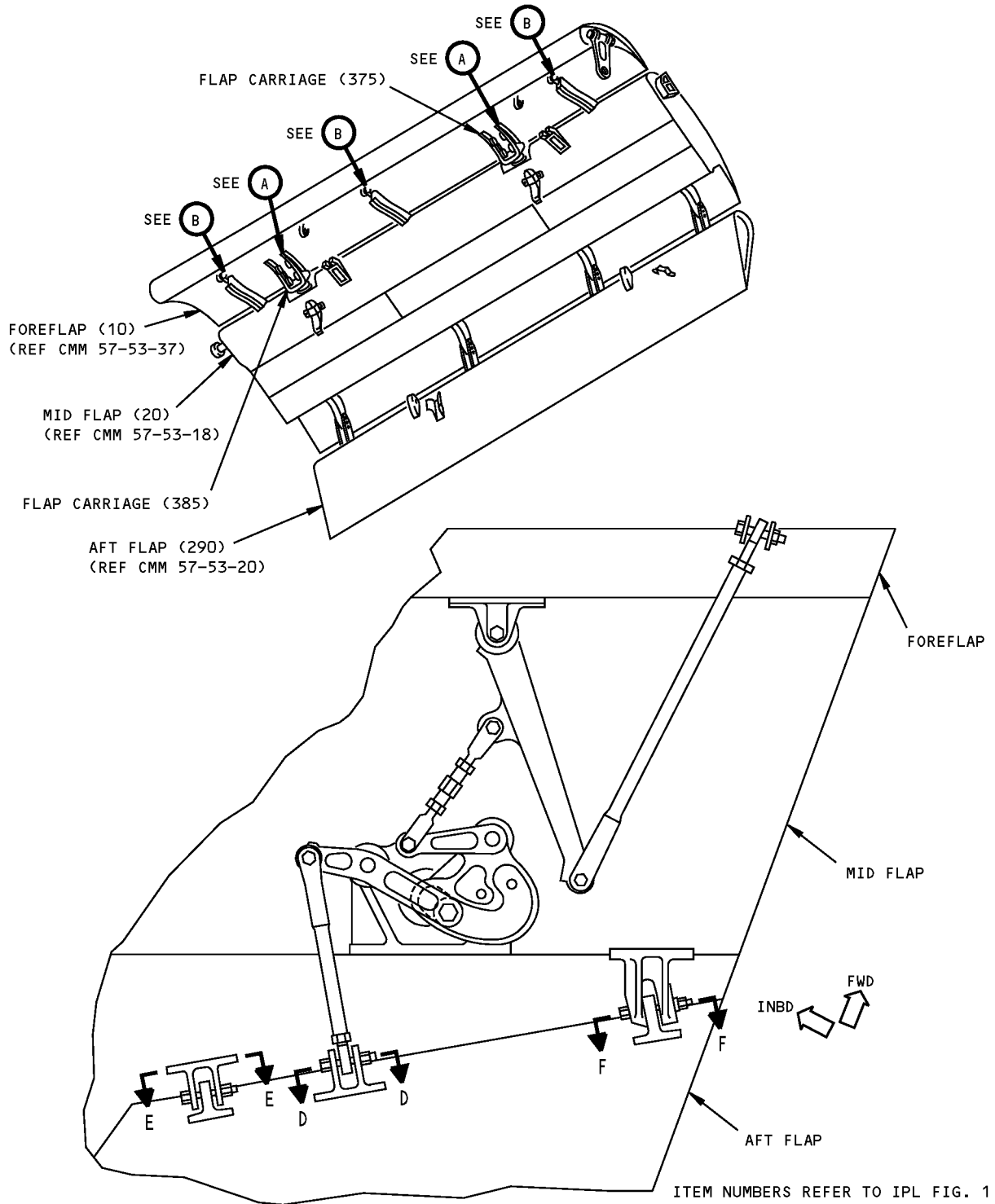
ASSEMBLY

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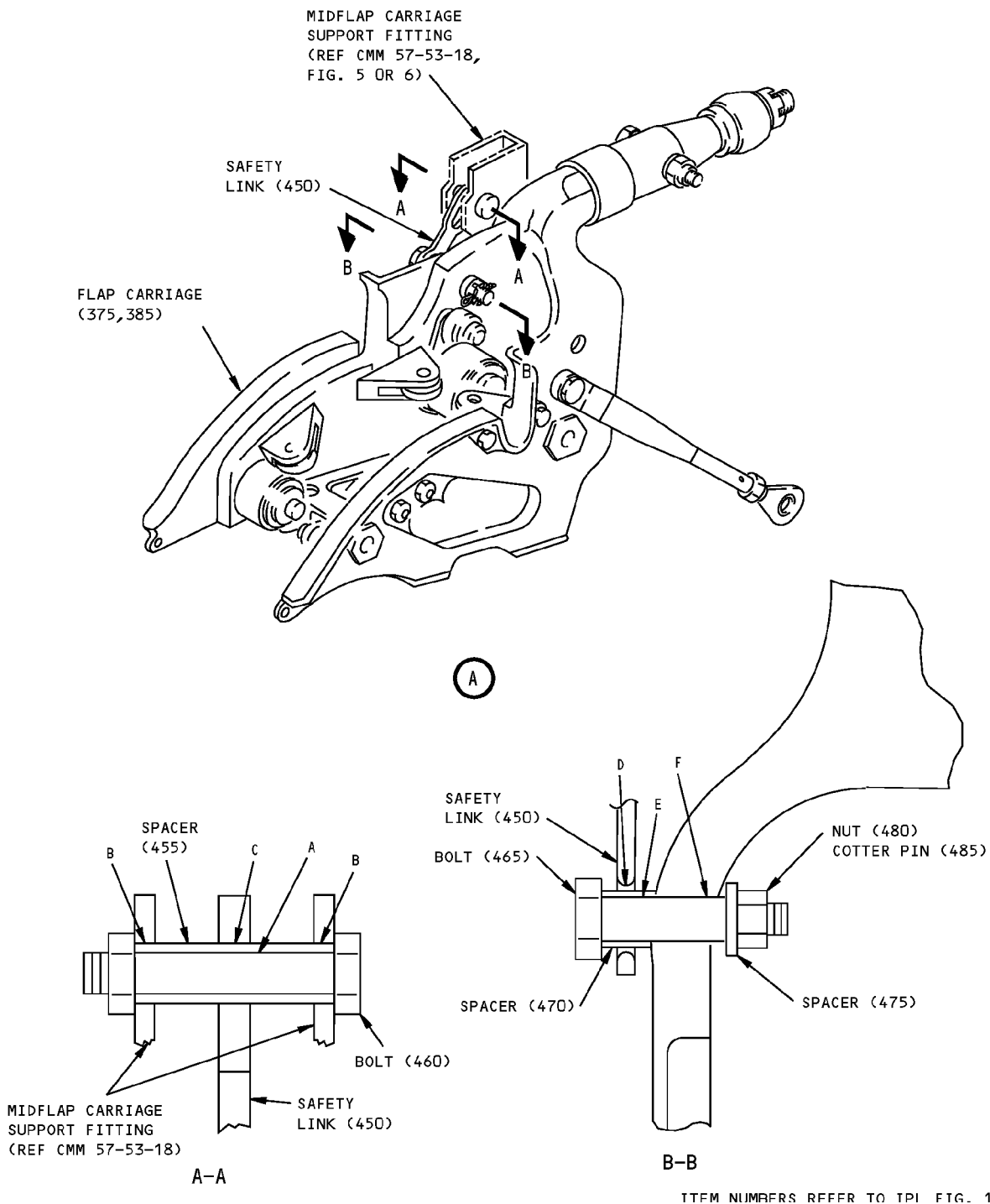
FITS AND CLEARANCES



Fits and Clearances
Figure 801 (Sheet 1 of 7)

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FITS AND CLEARANCES
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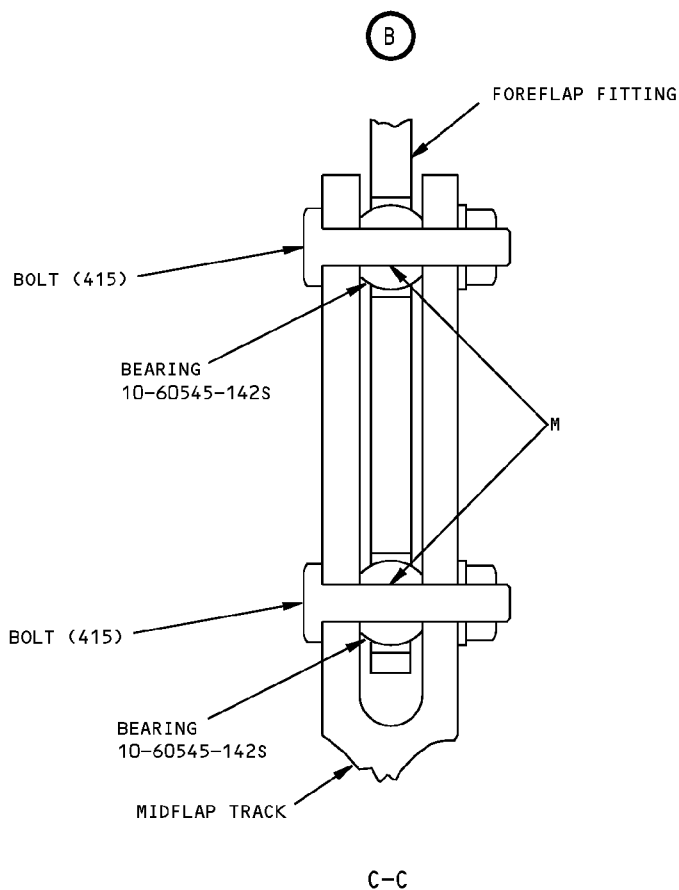
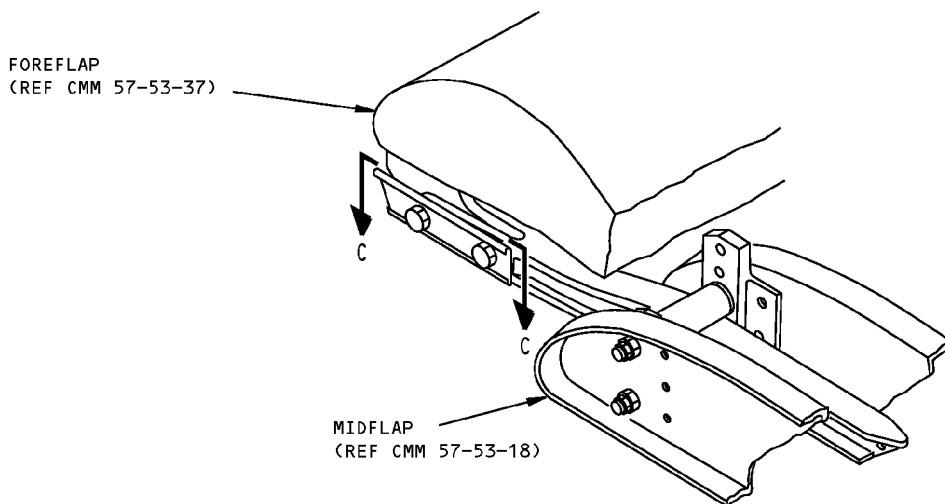
COMPONENT MAINTENANCE MANUAL



Fits and Clearances
Figure 801 (Sheet 2 of 7)



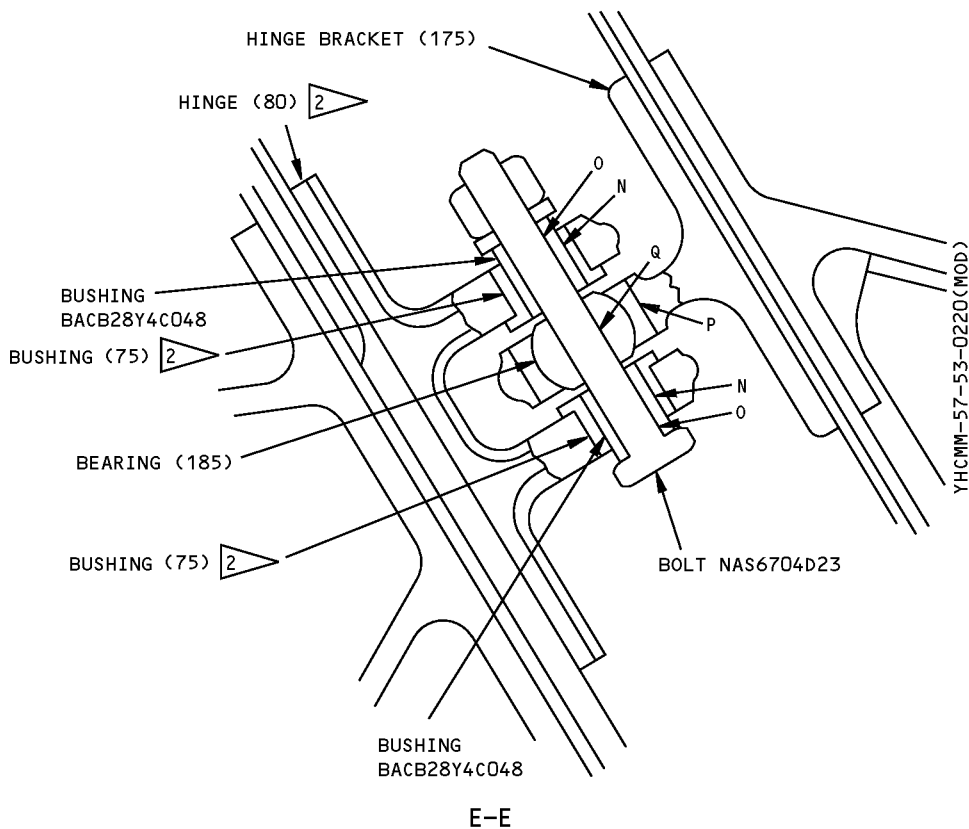
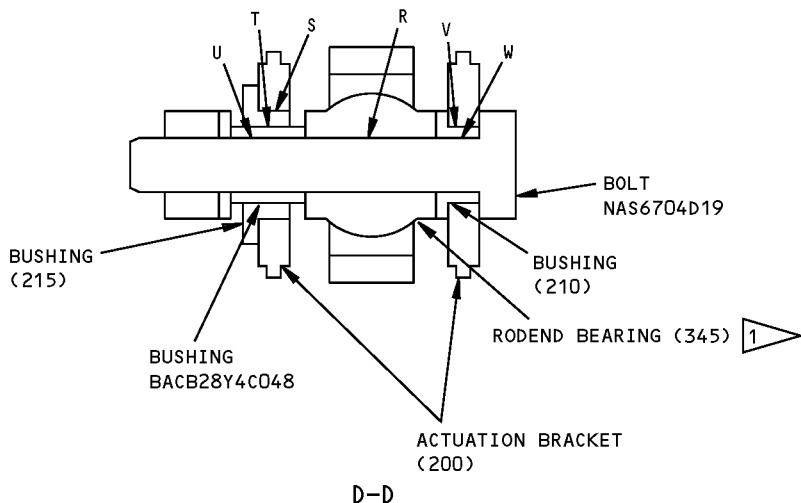
COMPONENT MAINTENANCE MANUAL



ITEM NUMBERS REFER TO IPL FIG. 1
UNLESS OTHERWISE SPECIFIED

Fits and Clearances
Figure 801 (Sheet 3 of 7)

COMPONENT MAINTENANCE MANUAL

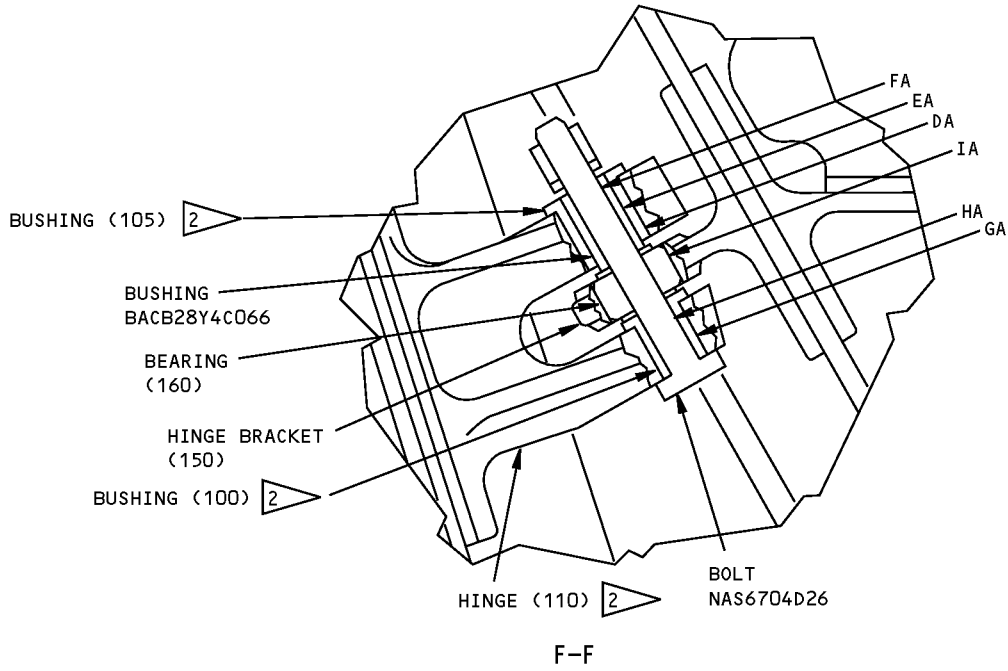


- 1 CMM 57-53-18; IPL FIG. 7
- 2 CMM 57-53-18; IPL FIG. 14

ITEM NUMBERS REFER TO IPL FIG. 8 UNLESS SHOWN DIFFERENTLY

Fits and Clearances
Figure 801 (Sheet 4 of 7)

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








2 CMM 57-53-18; IPL FIG. 14

ITEM NUMBERS REFER TO IPL FIG. 8
UNLESS SHOWN DIFFERENTLY

Fits and Clearances
Figure 801 (Sheet 5 of 7)



COMPONENT MAINTENANCE MANUAL

REF LETTER	REF IPL		DESIGN DIMENSION*				SERVICE WEAR LIMIT*		
	FIG. NO.	MATING ITEM NO.	DIMENSION		ASSEMBLY CLEARANCE		DIMENSION		MAXIMUM CLEARANCE
			MIN	MAX	MIN	MAX	MIN	MAX	
[A]	1	ID 455 OD 460	0.3125 0.3110	0.3140 0.3120	0.0005	0.0030	0.3065	0.3180	0.0060
[B]	1	ID  OD 455	0.4390 0.4381	0.4400 0.4386	0.0004	0.0019			
[C]	1	 450 OD 455	0.4950 0.4381	0.5050 0.4386	0.0564	0.0669			
[D]	1	ID 450 OD 470	0.620 0.548	0.630 0.578	0.041	0.082			
[E]	1	ID 470 OD 465	0.440 0.436	0.490 0.437	0.003	0.054			
[F]	1	ID 375,385 OD 465	0.437 0.436	0.442 0.437	0.000	0.006			
[M]	1	ID  OD 415	0.3120 0.3110	0.3125 0.3120	0.0000	0.0015	0.3090	0.3150	0.0030
[N]	2	ID 75 OD 	0.3750 0.3756	0.3756 0.3761	-0.0011	0.0000			
[O]	4	ID  OD 	0.2500 0.2490	0.2515 0.2495	0.0005	0.0025	0.2450	0.2545	0.005
[P]	8	ID 175 OD 185	0.6250 0.6245	0.6260 0.6250	0.0000	0.0015	0.6220	0.6280	0.003
[Q]	8	ID 185 OD 	0.2495 0.2490	0.2500 0.2495	0.0000	0.0010	0.2475	0.2515	0.002
[R]	1	ID 345 OD 	0.2500 0.2490	0.2515 0.2495	0.0005	0.0025	0.2450	0.2545	0.005
[S]	8	ID 200 OD 215	0.5000 0.5006	0.5006 0.5013	-0.0013	0.0000			
[T]	8	ID 215 OD 	0.3750 0.3756	0.3756 0.3761	-0.0011	0.0000			
[U]	4	ID  OD 	0.2500 0.2490	0.2515 0.2495	0.0005	0.0025	0.2450	0.2545	0.0060











ALL DIMENSIONS ARE IN INCHES

Fits and Clearances
Figure 801 (Sheet 6 of 7)

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FITS AND CLEARANCES
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











COMPONENT MAINTENANCE MANUAL

REF LETTER	REF IPL		DESIGN DIMENSION*				SERVICE WEAR LIMIT*		
	FIG. NO.	MATING ITEM NO.	DIMENSION		ASSEMBLY CLEARANCE		DIMENSION		MAXIMUM CLEARANCE
			MIN	MAX	MIN	MAX	MIN	MAX	
[V]	8	ID 200 OD 210	0.3750 0.3756	0.3756 0.3761	-0.0011	0.0000			
[W]	8 --	ID 210 OD 	0.2500 0.2490	0.2505 0.2495	0.0005	0.0015	0.2470	0.2525	0.0030
[DA]	 	ID 110 OD 105	0.5000 0.5006	0.5006 0.5013	-0.0013	0.0000			
[EA]	 --	ID 105 OD 	0.3750 0.3756	0.3756 0.3761	-0.0011	0.0000			
[FA]	-- --	ID  OD 	0.2500 0.2490	0.2515 0.2495	0.0005	0.0025	0.2450	0.2545	0.0050
[GA]		ID 110 OD 100	0.3750 0.3756	0.3756 0.3761	-0.0011	0.0000			
[HA]	 --	ID 100 OD 	0.2500 0.2495	0.2505 0.2495	0.0005	0.0010	0.2480	0.2515	0.0020
[IA]	8	ID 150 OD 160	0.6250 0.6245	0.6260 0.6250	0.0000	0.0015	0.6220	0.6280	0.0030

ALL DIMENSIONS ARE IN INCHES

* NEGATIVE VALUES ARE AN INTERFERENCE FIT



-  CMM 57-53-18; IPL FIG. 7
-  CMM 57-53-18; IPL FIG. 14
-  BEARING 10-60545-142S
-  BUSHING BACB28Y4C048
-  BOLT NAS6704D23
-  BOLT NAS6704D19
-  BUSHING BACB28Y4C066
-  BOLT NAS6704D26
-  SUPPORT FITTING 65-47925,65-47926 (CMM 57-53-18; IPL FIG. 5,6)
-  SLOT WIDTH

Fits and Clearances
Figure 801 (Sheet 7 of 7)



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REF IPL		NAME	TORQUE*	
FIG. NO.	ITEM NO.		POUND-INCHES	POUND-FEET
1	315	NUT	60-85	
1	335	NUT	30-40	
1	365	NUT	60-85	
--	--		12-15	
--	--		30-40	

* REFER TO SOPM 20-50-01 FOR TORQUE VALUES OF STANDARD FASTENERS.

-  NUT ON BOTTOM DEADWEIGHT ROLLER
-  NUT BACN10JD104 IN FOREFLAP MECHANISM

Torque Table
Figure 802



COMPONENT MAINTENANCE MANUAL

SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

(NOT APPLICABLE)

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SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

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COMPONENT MAINTENANCE MANUAL

ILLUSTRATED PARTS LIST

1. Introduction

- A. The Illustrated Parts List (IPL) contains an illustration and a list of component parts you can repair or replace. The Illustrated Parts Catalog (IPC) shows how to use the Boeing part number system.
- B. This shows how parts are related: The relation of each item to its next higher assembly (NHA) is shown in the NOMENCLATURE column. Use the indenture system that follows:

1	2	3	4	5	6	7
.	Assembly					
.	Attaching parts for assembly					
.	.	Detail parts for assembly				
.	.	Subassembly				
.	.	Attaching parts for subassembly				
.	.	.	Detail parts for subassembly			
.	.	.	Sub-subassembly			
.	.	.	Attaching parts for subassembly			
.	.	.	.	Details parts for sub-subassembly		
						Detail Installation Parts (Included only if installation parts may be sent to the shop as part of assembly)

- C. Each top assembly is given one use code letter (A, B, C, etc.) in the USAGE CODE column. All subsequent component parts in the list can have one or more of the use code letters to show effectivity to top assemblies. A component part without a use code applies to all top assemblies.
- D. An alphabetical letter is added after the item number for optional parts, parts changed by a Service Bulletin, configuration differences (except left-handed and right-handed parts), last engineering releases, and parts added between item numbers in a sequence. The alphabetical letter will not be shown on the illustration for equivalent parts of the same part number.
- E. Color-coded parts are identified with a single digit alpha following the dash number or with "SP" suffix. If the "SP" suffix is used, it represents consolidation of all color codes applicable for a given usage which are not separately listed. Orders for color-coded parts should include the registry number of the airplane for which the parts are ordered.
- F. If a part number is 15 characters long but will not fit in the part number column, the part number will be displayed with a "~" at the end of the line and will be continued on the next line. The "~" denotes that the part number continues on the next line.
- G. Parts changed by a Service Bulletin are shown by PRE SB XXXX and POST SB XXXX added to the NOMENCLATURE column.
- (1) When a new top assembly is added by a Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the top assembly level only. The configuration differences at the detail part level are shown by use code letters.
- (2) When the top assembly part number is not changed by the Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the detail level.
- H. Interchangeable Parts

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ILLUSTRATED PARTS LIST

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Optional (OPT)	The part is optional to and interchangeable with other parts that have the same item number.
Replaces, Replaced by and not interchangeable with (REPLACES, REPLACED BY AND NOT INTCHG/W)	The part replaces and is not interchangeable with the initial part.
Replaces, Replaced by (REPLACES, REPLACED BY)	The part replaces and is interchangeable with, or is an alternative to, the initial part.

VENDOR CODES

Code	Name
09455	RBC TRANSPORT DYNAMICS CORP 3131 W SEGERSTROM AVE SANTA ANA, CALIFORNIA 92704-5872 FORMERLY TRANSPORT DYNAMICS AEROSPACE DIV; FABROID DIV TRANSPORT DYNAMICS V17571 & LEAR SEIGLER INC TRANSPORT DIV V98076; FORMERLY BFM TRANSPORT DYNAMICS
15860	NEW HAMPSHIRE BALL BEARINGS, INC ASTRO DIVISION 155 LEXINGTON AVENUE LACONIA, NEW HAMPSHIRE 03246-2937 FORMERLY ASTRO BEARING CORP, LOS ANGELES, CALIF.
50294	NEW HAMPSHIRE BALL BEARINGS, INC PRECISION DIVISION 9700 INDEPENDENCE AVENUE CHATSWORTH, CALIFORNIA 91311 FORMERLY NIPPON MINATURE BEARING CORP V23589 AND NMB AMERICA INC AND NMB INC
97613	SARGENT CONTROLS & AEROSPACE/KAHR BEARING DIV 5675 W BURLINGAME RD TUCSON, ARIZONA 85743 FORMERLY AETNA STEEL PROD KAHR BEARING DIV V96579 FORMERLY SARGENT IND KAHR BEARING DIV, BURBANK, CALIFORNIA

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COMPONENT MAINTENANCE MANUAL

NUMERICAL INDEX

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
03-506-04E055		8	160C	1
		8	185C	1
65-46431-255SP		1	10	1
65-46431-256SP		1	15	1
65-46431-279SP		1	10A	1
		1	10D	1
65-46431-280SP		1	15A	1
		1	15D	1
65-46431-281SP		1	10B	1
65-46431-282SP		1	15B	1
65-46431-285SP		1	10C	1
		1	10E	1
65-46431-286SP		1	15C	1
		1	15E	1
65-46435-237SP		1	290	1
		1	290A	1
65-46435-238SP		1	295	1
		1	295A	1
65-46435-273SP		1	290B	1
65-46435-274SP		1	295B	1
65-46435-277SP		1	290C	1
65-46435-278SP		1	295C	1
65-46437-21		1	1	RF
65-46437-22		1	5	RF
65-46437-27		1	1A	RF
65-46437-28		1	5A	RF
65-46437-29		1	1B	RF
65-46437-30		1	5B	RF
65-46437-33		1	1C	RF
65-46437-34		1	5C	RF
65-46437-35		1	1E	RF
65-46437-36		1	5E	RF
65-46437-39		1	1D	RF
65-46437-40		1	5D	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65-46437-45		1	1F	RF
65-46437-46		1	5F	RF
65-46481-101		1	375C	1
65-46481-102		1	380C	1
65-46481-103		1	385C	1
65-46481-104		1	390C	1
65-46481-105		1	385D	1
65-46481-106		1	390D	1
65-46481-107		1	385E	1
65-46481-108		1	390E	1
65-46481-109		1	385F	1
65-46481-110		1	390F	1
65-46481-111		1	375D	1
65-46481-112		1	380D	1
65-46481-87		1	375	1
65-46481-88		1	380	1
65-46481-89		1	385	1
65-46481-90		1	390	1
65-46481-91		1	375A	1
65-46481-92		1	380A	1
65-46481-93		1	385A	1
65-46481-94		1	390A	1
65-46481-97		1	375B	1
65-46481-98		1	380B	1
6526321-528		8	82	1
65C26320-11SP		1	20B	1
65C26320-12SP		1	25B	1
65C26320-1SP		1	20	1
65C26320-21SP		1	20K	1
65C26320-22SP		1	25J	1
65C26320-2SP		1	25	1
65C26320-3SP		1	20A	1
65C26320-4SP		1	25A	1
65C26320-5SP		1	20C	1
65C26320-6SP		1	25D	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26320-7SP		1	20E	1
65C26320-8SP		1	25F	1
65C26321-10		8	20	1
		8	20A	1
65C26321-13		8	35	1
65C26321-14		8	75	1
65C26321-15		8	55	1
		8	55A	1
65C26321-16		8	60	1
		8	60A	1
65C26321-17		8	65	1
65C26321-18		8	70	1
65C26321-19		8	95	1
65C26321-20		8	100	1
65C26321-29		8	120	1
65C26321-31		8	95A	1
		8	95B	1
65C26321-32		8	120B	1
		8	120C	1
65C26321-33SP		1	27B	1
		8	1B	RF
65C26321-34SP		1	27C	1
		8	5B	RF
65C26321-35		1	28G	1
		8	1E	RF
65C26321-36		1	27H	1
		8	5E	RF
65C26321-501		8	40	1
65C26321-502		8	80	1
65C26321-505		8	25A	1
65C26321-506		8	30A	1
65C26321-509SP		1	27D	1
		8	1C	RF
65C26321-510SP		1	27G	1
		8	5C	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26321-511SP		1	27	1
		8	1A	RF
65C26321-512SP		1	27A	1
		8	5A	RF
65C26321-513		8	115A	1
65C26321-514		8	120A	1
65C26321-515		8	16	1
		8	16A	1
65C26321-516		8	21	1
		8	21A	1
65C26321-517		8	56	1
		8	56A	1
65C26321-518		8	61	1
		8	61A	1
65C26321-519SP		1	27E	1
		8	1D	RF
65C26321-520SP		1	27F	1
		8	5D	RF
65C26321-521		1	28I	1
		8	1F	RF
65C26321-522		1	28J	1
		8	5F	RF
65C26321-523		1	28K	1
		8	1G	RF
65C26321-524		1	28I	1
		8	5G	RF
65C26321-525		8	41	1
65C26321-526		8	42	1
65C26321-527		8	81	1
65C26321-529		8	71	1
65C26321-530		8	72	1
65C26321-531		8	31	1
65C26321-532		8	32	1
65C26321-7		8	135	1
65C26321-9		8	15	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		8	15A	1
65C26326-1		8	140	1
65C26326-10		8	145B	1
65C26326-11		8	170A	1
65C26326-12		8	170B	1
65C26326-13		8	155A	1
65C26326-14		8	155B	1
65C26326-15		8	180A	1
65C26326-16		8	180B	1
65C26326-2		8	145	1
65C26326-3		8	165	1
65C26326-4		8	170	1
65C26326-5		8	150	1
65C26326-6		8	155	1
65C26326-7		8	175	1
65C26326-8		8	180	1
65C26326-9		8	145A	1
65C34483-5		1	385G	1
65C34483-6		1	390G	1
65C34483-7		1	375E	1
65C34483-8		1	380E	1
65C34777-1		8	195A	1
65C34777-2		8	195B	1
65C34777-3		8	205A	1
65C34777-4		8	205B	1
69-37238-2		1	450	2
69-38824-5		1	465	2
69-43507-2		1	475	2
69-43507-4		1	470	2
69-61937-1		1	430	3
		1	430E	3
69-61937-2		1	435	3
		1	435E	3
69-61937-3		1	440	3
		1	440E	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
69-61937-4		1	445	3
		1	445E	3
69-73107-1		2	365	2
69-73573-1		8	190	1
69-73573-2		8	195	1
69-73573-3		8	200	1
69-73573-4		8	205	1
69-74619-2		8	220	1
69-77632-1		1	430A	3
		1	430B	3
69-77632-2		1	435A	3
		1	435B	3
69-77632-3		1	440A	3
		1	440B	3
69-77632-4		1	445A	3
		1	445B	3
69-77779-1		1	440C	3
		1	440D	3
69-77779-2		1	445C	3
		1	445D	3
69-77780-1		1	430C	3
		1	430D	3
69-77780-2		1	435C	3
ABW4V110		8	160	1
		8	185	1
AN320-7		1	480	2
AN960-516L		1	420	6
AW4V73		8	160A	1
		8	185A	1
BACB28AP05P027		8	210A	1
BACB28AT07B027C		8	215A	1
BACB28W4B027		8	210	1
BACB28W6B027		8	215	1
BACB30NM5K15		1	415	6
		1	415A	6

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30NM5K21		1	460	2
BACB30NN3K4		8	106	1
		8	126	1
BACB30NN3K5		8	50	5
		8	85	4
		8	105	6
		8	125	5
BACB30NN5K18		1	415B	6
		1	415C	6
BACN10HR6C5		1	410	1
BACN10JC5CD		1	425	6
BACN10JS3A2CD		8	45	5
		8	90	4
		8	110	7
		8	130	5
BACN10KE3E2CD		8	131	1
BACW10BP6ACU		1	400	1
BACW10BP6APU		1	405	1
BR1322-5-5		8	225	7
EWBM26-6-38		1	395	1
KWB428		8	160B	1
		8	185B	1
MS24665-304		1	485	2
NAS516-1A		8	162	1
		8	186	1
NAS75-5-111		1	455	2
P27850		8	160D	1
		8	185D	1

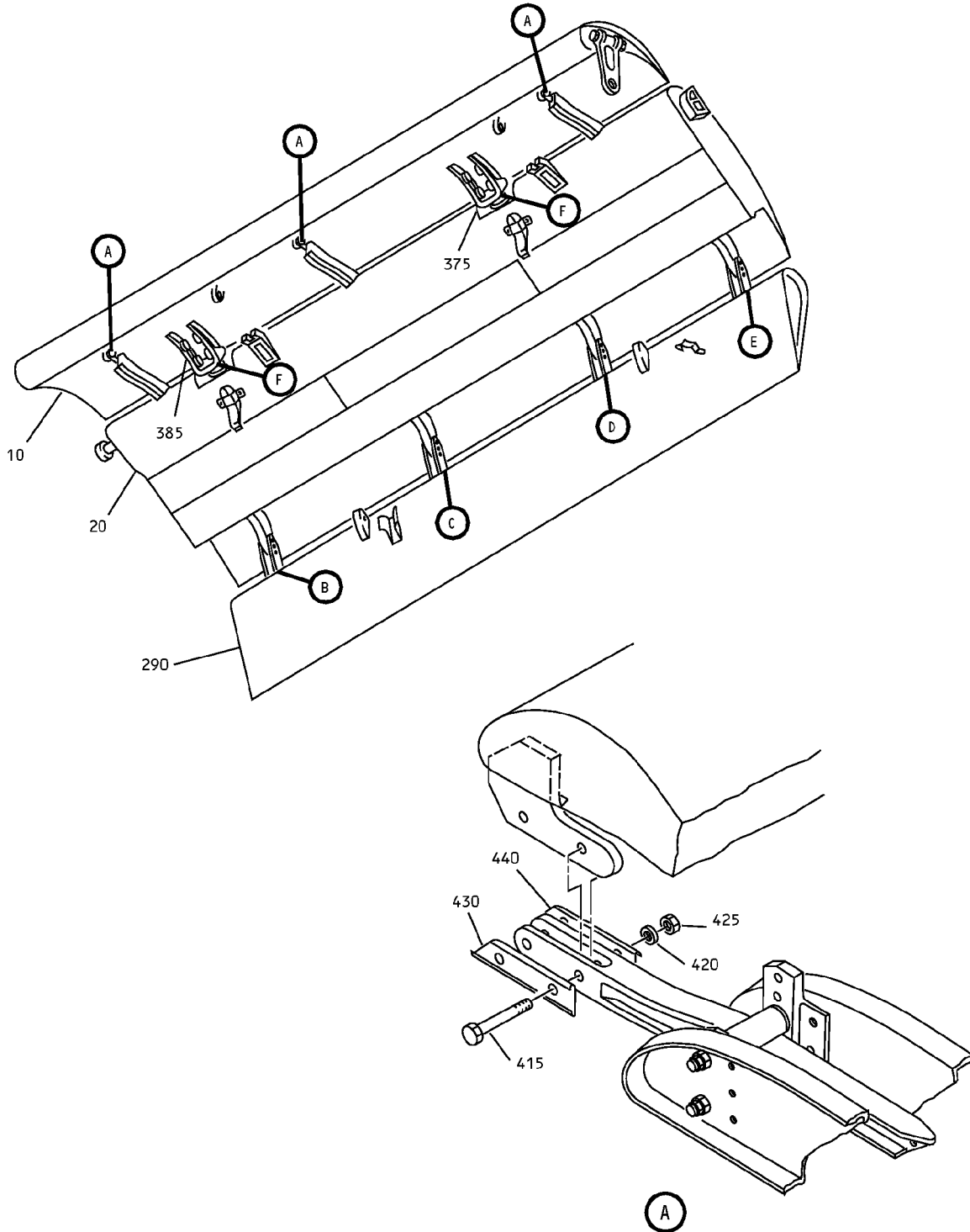
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COMPONENT MAINTENANCE MANUAL



Outboard Trailing Edge Flap Assembly
IPL Figure 1 (Sheet 1 of 4)

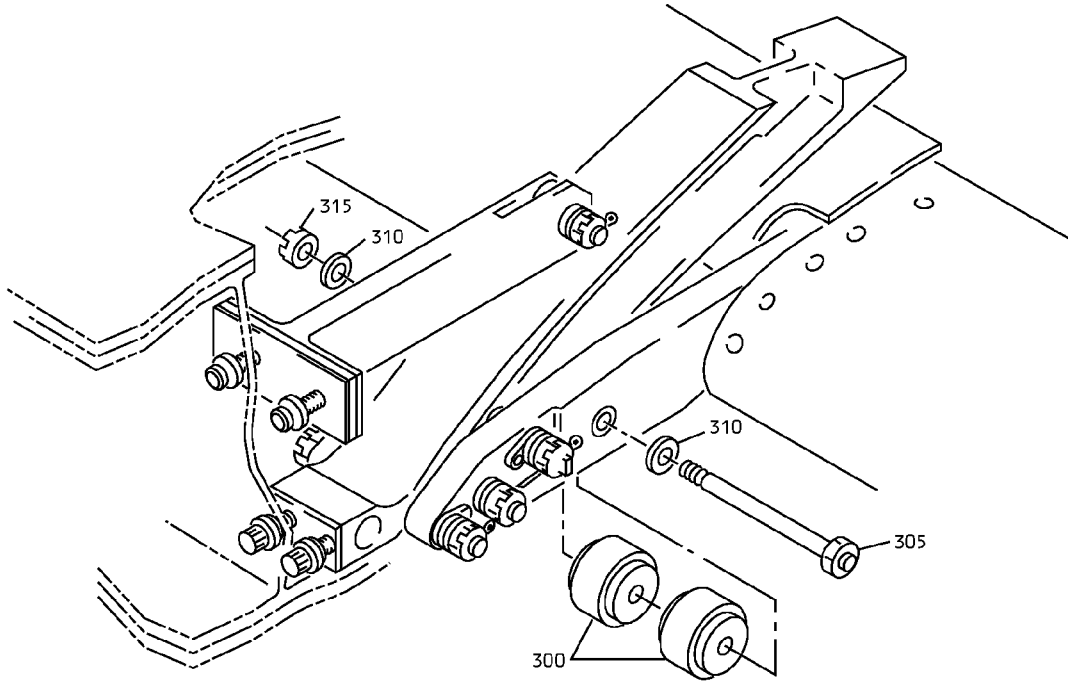
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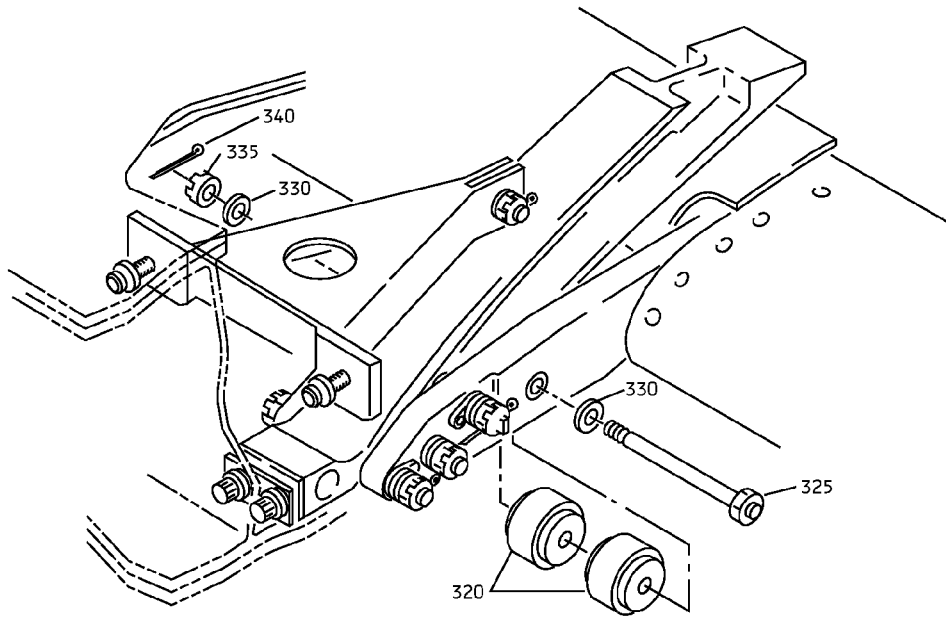
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AFT FLAP TRACK ASSY, WBL 253.4

(B)



AFT FLAP TRACK ASSY, WBL 295.05

(C)

Outboard Trailing Edge Flap Assembly
IPL Figure 1 (Sheet 2 of 4)

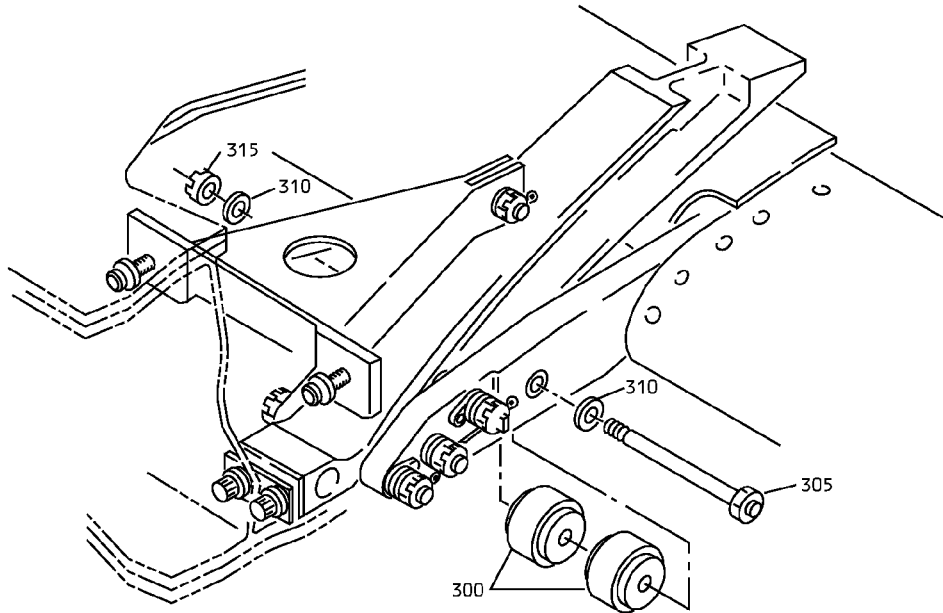
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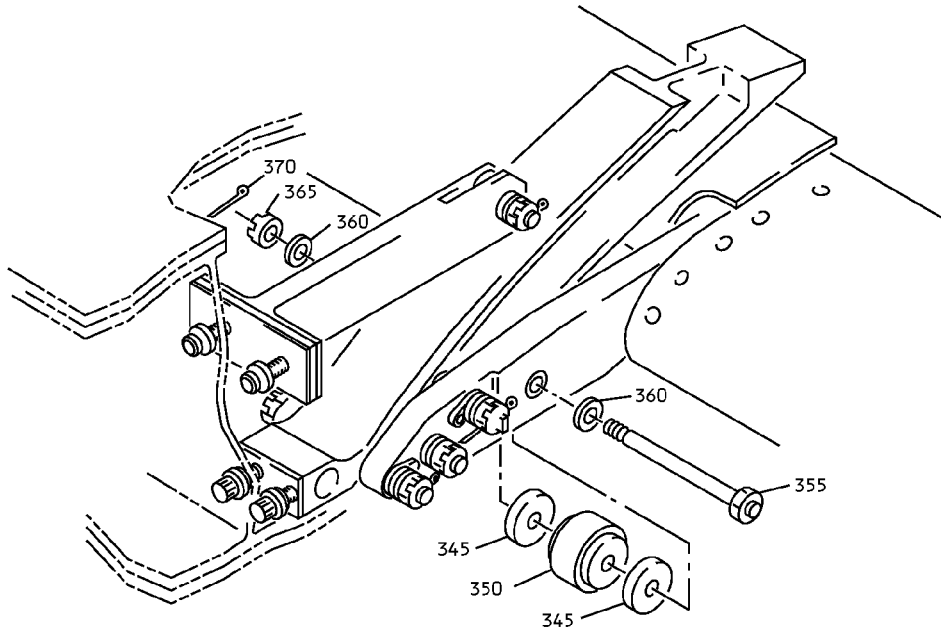
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AFT FLAP TRACK ASSY, WBL 354.4

D



AFT FLAP TRACK ASSY, WBL 399.85

E

Outboard Trailing Edge Flap Assembly
IPL Figure 1 (Sheet 3 of 4)

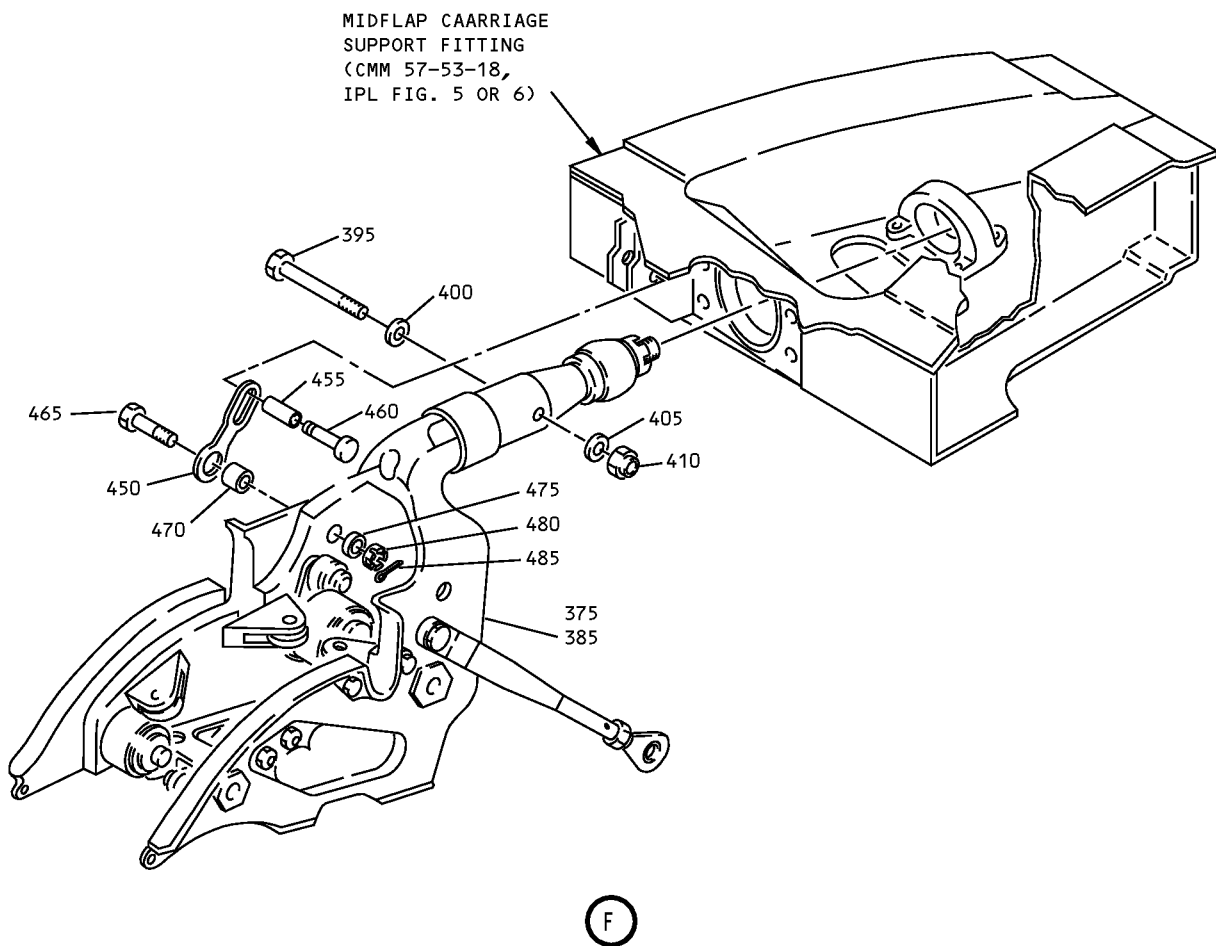
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Outboard Trailing Edge Flap Assembly
IPL Figure 1 (Sheet 4 of 4)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-1	65-46437-21		FLAP ASSY-OUTBD (LH) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)							A	RF
-1A	65-46437-27		FLAP ASSY-OUTBD (LH) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)							C	RF
-1B	65-46437-29		FLAP ASSY-OUTBD (LH) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)							E	RF
-1C	65-46437-33		FLAP ASSY-OUTBD (LH) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)							G	RF
-1D	65-46437-39		FLAP ASSY-OUTBD (LH) (POST SB 737-57-1201) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)							I	RF
-1E	65-46437-35		FLAP ASSY-OUTBD (LH) (PRE SB 737-57-1201) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)							K	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -1F	65-46437-45									M	RF
-5	65-46437-22									B	RF
-5A	65-46437-28									D	RF
-5B	65-46437-30									F	RF
-5C	65-46437-34									H	RF
-5D	65-46437-40									J	RF
-5E	65-46437-36									L	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -5F	65-46437-46		FLAP ASSY-OUTBD (RH) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)							N	RF
10	65-46431-255SP		. FLAP ASSY-OUTBD TE FORE (LH) (REFER TO CMM 57-53-37)							A	1
-10A	65-46431-279SP		. FLAP ASSY-OUTBD TE FORE (LH) (REFER TO CMM 57-53-37)							C, G	1
-10B	65-46431-281SP		. FLAP ASSY-OUTBD TE FORE (LH) (REFER TO CMM 57-53-37)							E	1
-10C	65-46431-285SP		. FLAP ASSY-OUTBD TE FORE (LH) (LIMITED USAGE) (REFER TO CMM 57-53-37)							I, K	1
-10D	65-46431-279SP		. FLAP ASSY-OUTBD TE FORE (LH) (LIMITED USAGE) (OPT ITEM 10C) (REFER TO CMM 57-53-37)							I, K	1
-10E	65-46431-285SP		. FLAP ASSY-OUTBD TE FORE (LH) (REFER TO CMM 57-53-37)							M	1
-15	65-46431-256SP		. FLAP ASSY-OUTBD TE FORE (RH) (REFER TO CMM 57-53-37)							B	1
-15A	65-46431-280SP		. FLAP ASSY-OUTBD TE FORE (RH) (REFER TO CMM 57-53-37)							D, H	1
-15B	65-46431-282SP		. FLAP ASSY-OUTBD TE FORE (RH) (REFER TO CMM 57-53-37)							F	1
-15C	65-46431-286SP		. FLAP ASSY-OUTBD TE FORE (RH) (LIMITED USAGE) (REFER TO CMM 57-53-37)							J, L	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -15D	65-46431-280SP		.	FLAP ASSY-OUTBD TE FORE (RH) (LIMITED USAGE) (OPT ITEM 15C) (REFER TO CMM 57-53-37)						J, L	1
-15E	65-46431-286SP		.	FLAP ASSY-OUTBD TE FORE (RH) (REFER TO CMM 57-53-37)						N	1
20	65C26320-1SP		.	FLAP ASSY-OUTBD TE MID (LH) (PRE SB 737-57-1187) (REFER TO CMM 57-53-18) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)						A, C, E	1
-20A	65C26320-3SP		.	FLAP ASSY-OUTBD TE MID (LH) (LIMITED USAGE) (PRE SB 737-57-1187) (REFER TO CMM 57-53-18) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)						G, I	1
-20B	65C26320-11SP		.	FLAP ASSY-OUTBD TE MID (LH) (LIMITED USAGE) (PRE SB 737-57-1187) (REFER TO CMM 57-53-18) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)						I	1
-20C	65C26320-5SP		.	FLAP ASSY-OUTBD TE MID (LH) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227) (REFER TO CMM 57-53-18)						K	1
-20D	65C26320-6			DELETED							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- -20E	65C26320-7SP		.	FLAP	ASSY-OUTBD	TE	MID				I	1
				(LH)	(LIMITED USAGE)	(PRE SB 737-57-1227)	(NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)	(REFER TO CMM 57-53-18)				
-20F	65C26320-8		DELETED									
-20G	65C34505-5		DELETED									
20H	65C26320-3SP		DELETED									
-20I	65C26320-15SP		DELETED									
-20J	65C26320-17SP		DELETED									
-20K	65C26320-21SP		.	FLAP	ASSY-OUTBD	TE	MID				M	1
				(LH)	(PRE SB 737-57-1227)	(NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)	(REFER TO CMM 57-53-18)					
-25	65C26320-2SP		.	FLAP	ASSY-OUTBD	TE	MID				B, D, F	1
				(RH)	(REFER TO CMM 57-53-18)	(PRE SB 737-57-1187)	(PRE SB 737-57-1227)	(NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)				
-25A	65C26320-4SP		.	FLAP	ASSY-OUTBD	TE	MID				H, J	1
				(RH)	(LIMITED USAGE)	(REFER TO CMM 57-53-18)	(PRE SB 737-57-1187)	(PRE SB 737-57-1227)	(NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)			

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-25B	65C26320-12SP		.	FLAP ASSY-OUTBD TE MID						J	1
				(RH)							
				(LIMITED USAGE)							
				(REFER TO CMM 57-53-18)							
				(PRE SB 737-57-1227)							
				(NO EQUIVALENT PART NUMBER							
				EXISTS FOR THE PARTS CHANGED							
				BY SERVICE BULLETIN 737-57-1227)							
-25D	65C26320-6SP		.	FLAP ASSY-OUTBD TE MID						L)	1
				(PRE SB 737-57-1227)							
				(NO EQUIVALENT PART NUMBER							
				EXISTS FOR THE PARTS CHANGED							
				BY SERVICE BULLETIN 737-57-1227)							
				(RH)							
				(REFER TO CMM 57-53-18)							
-25E	65C26320-7			DELETED							
-25F	65C26320-8SP		.	FLAP ASSY-OUTBD TE MID						J	1
				(RH)							
				(LIMITED USAGE)							
				(PRE SB 737-57-1227)							
				(NO EQUIVALENT PART NUMBER							
				EXISTS FOR THE PARTS CHANGED							
				BY SERVICE BULLETIN 737-57-1227)							
				(REFER TO CMM 57-53-18)							
-25G	65C34505-6			DELETED							
-25H	65C26320-16SP			DELETED							
-25I	65C26320-18SP			DELETED							
-25J	65C26320-22SP		.	FLAP ASSY-OUTBD TE MID						N	1
				(PRE SB 737-57-1227)							
				(RH)							
				(NO EQUIVALENT PART NUMBER							
				EXISTS FOR THE PARTS CHANGED							
				BY SERVICE BULLETIN 737-57-1227)							
				(REFER TO CMM 57-53-18)							
-27	65C26321-511SP			GATE ASSY-OUTBD FLAP EXHAUST						A, C, E, G	1
				(LH)							
				(FOR DETAILS SEE FIG. 8)							
				(PRE SB 737-57-1201)							
-27A	65C26321-512SP			GATE ASSY-OUTBD FLAP EXHAUST						B, D, F, H	1
				(RH)							
				(FOR DETAILS SEE FIG. 8)							
				(PRE SB 737-57-1201)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -27B	65C26321-33SP		GATE ASSY-OUTBD FLAP EXHAUST (LH) (LIMITED USAGE) (FOR DETAILS SEE FIG. 8) (PRE SB 737-57-1201)							I, G	1
-27C	65C26321-34SP		GATE ASSY-OUTBD FLAP EXHAUST (RH) (LIMITED USAGE) (FOR DETAILS SEE FIG. 8) (PRE SB 737-57-1201)							J, H	1
-27D	65C26321-509SP		GATE ASSY-OUTBD FLAP EXHAUST (LH) (FOR DETAILS SEE FIG. 8) (PRE SB 737-57-1201)							C	1
-27G	65C26321-510SP		GATE ASSY-OUTBD FLAP EXHAUST (RH) (FOR DETAILS SEE FIG. 8) (PRE SB 737-57-1201)							D	1
-27E	65C26321-519SP		GATE ASSY-OUTBD FLAP EXHAUST (LH) (LIMITED USAGE) (FOR DETAILS SEE FIG. 8) (PRE SB 737-57-1201)							I	1
-27F	65C26321-520SP		GATE ASSY-OUTBD FLAP EXHAUST (RH) (LIMITED USAGE) (FOR DETAILS SEE FIG. 8) (PRE SB 737-57-1201)							J	1
-28G	65C26321-35		GATE ASSY-OUTBD FLAP EXHAUST (LH) (LIMITED USAGE) (FOR DETAILS SEE FIG. 8) (POST SB 737-57-1201)							I	1
-27H	65C26321-36		GATE ASSY-OUTBD FLAP EXHAUST (RH) (LIMITED USAGE) (FOR DETAILS SEE FIG. 8) (POST SB 737-57-1201)							J	1
-28I	65C26321-521		GATE ASSY-OUTBD FLAP EXHAUST (LH) (LIMITED USAGE) (FOR DETAILS SEE FIG. 8) (PRE SB 737-57-1201)							I	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-28J	65C26321-522									J	1
-28K	65C26321-523									I, M	1
-28L	65C26321-524									J, N	1
-30	65-71949-39										
-35	65-71949-40										
-40	65-71949-55										
-40A	65-71949-501										
-40B	65-71949-71										
-45	65-71949-56										
-45A	65-71949-502										
-45B	65-71949-72										
-50	65-71949-57										
-55	BACB30NN3K3										
-60	NAS1068A3										
-65	65-71949-37										
-70	65-71949-38										
-75	65-47927-24										
-80	BACB30NN3K3										
-85	NAS1068A3										
-90	65-47928-69										
-95	65-47928-70										
-100	65-47928-71										
-105	65-47928-72										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-110	65-47928-35										
-120	BACB30NN3K3										
-125	NAS1068A3										
-130	65-47928-47										
-135	65-47928-48										
-140	65-47928-46										
-145	BACB30NN3K3										
-150	NAS1068A3										
-155	65C27408-1										
-155A	65C27408-3										
-160	65C27408-2										
-160A	65C27408-4										
-165	65-46469-3										
-170	65-46469-4										
-175	BACB30NN3K9										
-180	BACN10YF36CD										
-185	BACN10YF35CD										
-190	BACN10YF34CD										
-195	BACN10YF32CD										
-200	BACB30NT4K25										
-205	AN960D416										
-210	BACN10JC4CD										
-215	65C27407-1										
-215A	65C27407-3										
-220	65C27407-2										
-220A	65C27407-4										
-225	65-46468-3										
-230	65-46468-4										
-235	BACB30NN3K6										
-240	BACB30NN4K5										
-245	BACN10YF32CD										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-250	BACN10YF33CD										
-255	BACN10YF34CD										
-260	BACN10YF35CD										
-265	BACN10YF36CD										
-270	BACN10JN4										
-275	BACB30NT4K25										
-280	AN960D416										
-285	BACN10JC4CD										
290	65-46435-237SP									A, E	1
-290A	65-46435-237SP									C	1
-290B	65-46435-273SP									C	1
-290C	65-46435-277SP									G, I, K, M	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-295	65-46435-238SP		.	FLAP	ASSY-OUTBD	TE	AFT			B, F	1
				(RH)	(PRE SB 737-57-1227)	(NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)	(REFER TO CMM 57-53-20)				
-295A	65-46435-238SP		.	FLAP	ASSY-OUTBD	TE	AFT			D	1
				(RH)	(LIMITED USAGE)	(PRE SB 737-57-1227)	(NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)	(REFER TO CMM 57-53-20)			
-295B	65-46435-274SP		.	FLAP	ASSY-OUTBD	TE	AFT			D	1
				(RH)	(LIMITED USAGE)	(PRE SB 737-57-1227)	(NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)	(REFER TO CMM 57-53-20)			
-295C	65-46435-278SP		.	FLAP	ASSY-OUTBD	TE	AFT			H, J, L, N	1
				(RH)	(PRE SB 737-57-1227)	(NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)	(REFER TO CMM 57-53-20)				
300	AE57826			DELETED							
-300A	AE57826			DELETED							
-300B	YR1055			DELETED							
305	69-38849-9			DELETED							
-305A	69-38849-504			DELETED							
310	AN960PD516			DELETED							
315	BACN10JC5CD			DELETED							
320	BACB10EU04			DELETED							
325	69-38849-1			DELETED							
330	AN960PD416			DELETED							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
335	BACN10JD104										
340	MS24665-134										
345	69-37234-22										
350	BACB10EU04										
355	69-38849-5										
360	AN960PD416										
365	BACN10JC5CD										
370	MS24665-134										
375	65-46481-87								. CARRIAGE ASSY-OUTBD FLAP WBL 355 (LH) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227) (PRE SB 737-57-1181R1) (REFER TO CMM 57-53-36)	A, C, E	1
-375A	65-46481-91								. CARRIAGE ASSY-OUTBD FLAP WBL 355 (LH) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227) (PRE SB 737-57-1181R1) (REFER TO CMM 57-53-36)	C, G	1
-375B	65-46481-97								. CARRIAGE ASSY-OUTBD FLAP WBL 355 (LH) (LIMITED USAGE) (OPT ITEM 375D) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227) (POST SB 737-57-1181R1) (REFER TO CMM 57-53-36)	I, K, M	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- -375C	65-46481-101		.	CARRIAGE ASSY-OUTBD FLAP WBL							I, K	1
				355	(LH)	(PRE SB 737-57-1227)	(NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)	(PRE SB 737-57-1181R1)	(REFER TO CMM 57-53-36)			
-375D	65-46481-111		.	CARRIAGE ASSY-OUTBD FLAP, WBL							I	1
				355	(LH)	(PREFERED)	(LIMITED USAGE)	(PRE SB 737-57-1227)	(NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)	(REFER TO CMM 57-53-36)		
-375E	65C34483-7		.	CARRIAGE ASSY-OUTBD FLAP WBL							A, C, E, G, I	1
				355	(LH)	(LIMITED USAGE)	(POST SB 737-57-1181R1)	(REFER TO CMM 57-53-36)				
-380	65-46481-88		.	CARRIAGE ASSY-OUTBD FLAP WBL							B, D, F	1
				355	(RH)	(PRE SB 737-57-1227)	(NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)	(POST SB 737-57-1181R1)	(REFER TO CMM 57-53-36)			
-380A	65-46481-92		.	CARRIAGE ASSY-OUTBD FLAP WBL							D, H	1
				355	(RH)	(PRE SB 737-57-1227)	(NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)	(PRE SB 737-57-1181R1)	(REFER TO CMM 57-53-36)			

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- -380B	65-46481-98		.	CARRIAGE ASSY-OUTBD FLAP WBL							J, L, N	1
				355								
				(LH)								
				(LIMITED USAGE)								
				(OPT ITEM 380D)								
				(PRE SB 737-57-1227)								
				(NO EQUIVALENT PART NUMBER								
				EXISTS FOR THE PARTS CHANGED								
				BY SERVICE BULLETIN 737-57-1227)								
				(POST SB 737-57-1181R1)								
				(REFER TO CMM 57-53-36)								
-380C	65-46481-102		.	CARRIAGE ASSY-OUTBD FLAP WBL							J, L	1
				355								
				(RH)								
				(LIMITED USAGE)								
				(PRE SB 737-57-1227)								
				(NO EQUIVALENT PART NUMBER								
				EXISTS FOR THE PARTS CHANGED								
				BY SERVICE BULLETIN 737-57-1227)								
				(PRE SB 737-57-1181R1)								
				(REFER TO CMM 57-53-36)								
-380D	65-46481-112		.	CARRIAGE ASSY-OUTBD FLAP WBL							J	1
				355								
				(RH)								
				(PREFERED)								
				(LIMITED USAGE)								
				(PRE SB 737-57-1227)								
				(NO EQUIVALENT PART NUMBER								
				EXISTS FOR THE PARTS CHANGED								
				BY SERVICE BULLETIN 737-57-1227)								
				(REFER TO CMM 57-53-36)								
-380E	65C34483-8		.	CARRIAGE ASSY-OUTBD FLAP WBL							B, D, F, H, J, L	1
				355								
				(RH)								
				(LIMITED USAGE)								
				(POST SB 737-57-1181R1)								
				(REFER TO CMM 57-53-36)								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 385	65-46481-89		.	CARRIAGE ASSY-OUTBD FLAP WBL							A, C, E	1
				254								
				(LH)								
				(PRE SB 737-57-1227)								
				(NO EQUIVALENT PART NUMBER								
				EXISTS FOR THE PARTS CHANGED								
				BY SERVICE BULLETIN 737-57-1227)								
				(PRE SB 737-57-1181R1)								
				(REFER TO CMM 57-53-36)								
-385A	65-46481-93		.	CARRIAGE ASSY-OUTBD FLAP WBL							C, G	1
				254								
				(LH)								
				(PRE SB 737-57-1227)								
				(NO EQUIVALENT PART NUMBER								
				EXISTS FOR THE PARTS CHANGED								
				BY SERVICE BULLETIN 737-57-1227)								
				(PRE SB 737-57-1181R1)								
				(REFER TO CMM 57-53-36)								
-385B	65-46481-99			DELETED								
-385C	65-46481-103		.	CARRIAGE ASSY-OUTBD FLAP WBL							I, K	1
				254								
				(LH)								
				(LIMITED USAGE)								
				(PRE SB 737-57-1227)								
				(NO EQUIVALENT PART NUMBER								
				EXISTS FOR THE PARTS CHANGED								
				BY SERVICE BULLETIN 737-57-1227)								
				(PRE SB 737-57-1181R1)								
				(REFER TO CMM 57-53-36)								
-385D	65-46481-105		.	CARRIAGE ASSY-OUTBD FLAP WBL							I, M	1
				254								
				(LH)								
				(LIMITED USAGE)								
				(OPT ITEM 385F)								
				(PRE SB 737-57-1227)								
				(NO EQUIVALENT PART NUMBER								
				EXISTS FOR THE PARTS CHANGED								
				BY SERVICE BULLETIN 737-57-1227)								
				(POST SB 737-57-1181R1)								
				(REFER TO CMM 57-53-36)								
				(LIMITED USAGE)								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USAGE CODE	UNITS PER ASSY
1- -385E	65-46481-107		. CARRIAGE ASSY-OUTBD FLAP, WBL 254 (LH) (LIMITED USAGE) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227) (PRE SB 737-57-1181R1) (REFER TO CMM 57-53-36)	I	1
-385F	65-46481-109		. CARRIAGE ASSY-OUTBD FLAP, WBL 254 (LH) (PREFERED) (LIMITED USAGE) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227) (REFER TO CMM 57-53-36)	I	1
-385G	65C34483-5		. CARRIAGE ASSY-OUTBD FLAP, WBL 254 (LH) (LIMITED USAGE) (POST SB 737-57-1181R1) (REFER TO CMM 57-53-36)	A, C, E, G, I, K	1
-390	65-46481-90		. CARRIAGE ASSY-OUTBD FLAP WBL 254 (RH) (PRE SB 737-57-1181R1) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227) (REFER TO CMM 57-53-36)	B, D, F	1
-390A	65-46481-94		. CARRIAGE ASSY-OUTBD FLAP WBL 254 (RH) (PRE SB 737-57-1227) (NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227) (PRE SB 737-57-1181R1) (REFER TO CMM 57-53-36)	D, H	1
-390B	65-46481-100		DELETED		

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- -390C	65-46481-104		.	CARRIAGE ASSY-OUTBD FLAP WBL						J, L	1	
				254	(RH)	(LIMITED USAGE)	(PRE SB 737-57-1227)	(NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)	(PRE SB 737-57-1181R1)	(REFER TO CMM 57-53-36)		
-390D	65-46481-106		.	CARRIAGE ASSY-OUTBD FLAP, WBL						J, N	1	
				254	(RH)	(OPT ITEM 390F)	(LIMITED USAGE)	(PRE SB 737-57-1227)	(NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)	(POST SB 737-57-1181R1)	(REFER TO CMM 57-53-36)	
-390E	65-46481-108		.	CARRIAGE ASSY-OUTBD FLAP, WBL						J	1	
				254	(RH)	(LIMITED USAGE)	(PRE SB 737-57-1181R1)	(PRE SB 737-57-1227)	(NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)	(REFER TO CMM 57-53-36)		
-390F	65-46481-110		.	CARRIAGE ASSY-OUTBD FLAP, WBL						J	1	
				254	(RH)	(PREFERED)	(LIMITED USAGE)	(PRE SB 737-57-1227)	(NO EQUIVALENT PART NUMBER EXISTS FOR THE PARTS CHANGED BY SERVICE BULLETIN 737-57-1227)	(REFER TO CMM 57-53-36)		

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-390G	65C34483-6		.							B, D, F, H, J, L	1
395	EWBM26-6-38		.	.							1
400	BACW10BP6ACU		.	.							1
405	BACW10BP6APU		.	.							1
410	BACN10HR6C5		.	.							1
415	BACB30NM5K15		.							A-F	6
-415A	BACB30NM5K15		.							G, H	6
-415B	BACB30NN5K18		.							G, H	6
-415C	BACB30NN5K18		.							I-N	6
420	AN960-516L		.								6
425	BACN10JC5CD		.								6
430	69-61937-1		.							A, C, E	3
-430A	69-77632-1		.							G	3
-430B	69-77632-1		.							I, K, M	3
-430C	69-77780-1		.							G	3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-430D	69-77780-1		.							I, K, M	3
-430E	69-61937-1		.							G	3
-435	69-61937-2		.							B, D, F	3
-435A	69-77632-2		.							H	3
-435B	69-77632-2		.							J, L, N	3
-435C	69-77780-2		.							H	3
-435E	69-61937-2		.							H	3
440	69-61937-3		.							A, C, E	3
-440A	69-77632-3		.							G	3
-440B	69-77632-3		.							I, K, M	3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-440C	69-77779-1		.							G	3
-440D	69-77779-1		.							I, K, M	3
-440E	69-61937-3		.							G	3
445	69-61937-4		.							B, D, F	3
-445A	69-77632-4		.							H	3
-445B	69-77632-4		.							J, L, N	3
-445C	69-77779-2		.							H	3
-445D	69-77779-2		.							J, L, N	3
-445E	69-61937-4		.							H	3
450	69-37238-2		.								2
455	NAS75-5-111		.								2
460	BACB30NM5K21		.								2
465	69-38824-5		.								2
470	69-43507-4		.								2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
475	69-43507-2										2
480	AN320-7										2
485	MS24665-304										2
-490	69-73758-1										
-495	69-73758-2										
-500	69-73758-3										

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FIGURE DELETED

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-5	65C26320-1SP		DELETED								
-5A	65C26320-3SP		DELETED								
-5B	65C26320-11SP		DELETED								
-5C	65C26320-5SP		DELETED								
-5D	65C26320-7SP		DELETED								
-5E	65C26320-15SP		DELETED								
-5F	65C34505-5		DELETED								
-5G	65C26320-17SP		DELETED								
-5H	65C26320-21SP		DELETED								
-5I	65C26320-23SP		DELETED								
-10	65C26320-2SP		DELETED								
-10A	65C26320-4SP		DELETED								
-10B	65C26320-12SP		DELETED								
-10C	65C26320-6SP		DELETED								
-10D	65C26320-8SP		DELETED								
-10E	65C26320-16SP		DELETED								
-10F	65C34505-6		DELETED								
-10G	65C26320-18SP		DELETED								
-10H	65C26320-22SP		DELETED								
-10I	65C26320-24SP		DELETED								
15	65-68265-1		DELETED								
-20	65-68265-2		DELETED								
25	69-54948-1		DELETED								
-30	69-54948-2		DELETED								
35	65-71909-29		DELETED								
40	BACB30NR3K6		DELETED								
45	BACB30NN3K6		DELETED								
50	AN960PD10L		DELETED								
55	BACN10YF32CD		DELETED								
60	65-71909-47		DELETED								
-65	65-71909-48		DELETED								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
70	65-47928-69										
-75	65-47928-70										
80	65-47928-57										
-85	65-47928-58										
90	65-47928-59										
-95	65-47928-60										
96	65-47928-71										
-96A	65-47928-72										
97	65-47928-35										
97A	BACB30NN3K3										
-97B	NAS1068A3										
98	65-47928-47										
-98A	65-47928-48										
99	65-47928-46										
99A	BACB30NN3K3										
-99B	NAS1068A3										
100	65-71949-39										
-105	65-71949-40										
106	65-71949-71										
-106A	65-71949-72										
107	65-71949-57										
107A	BACB30NN3K3										
-107B	NAS1068A3										
108	65-71949-37										
-108A	65-71949-38										
109	65-47927-24										
109A	BACB30NN3K3										
-109B	NAS1068A3										
110	65-47930-7										
-115	65-47930-8										
120	65-47929-89										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2-												
-125	65-47929-90											DELETED
130	65C27405-1											DELETED
-130A	65C31728-1											DELETED
-135	65C27405-2											DELETED
-135A	65C31728-2											DELETED
140	65C26322-1											DELETED
-141	65C26322-13											DELETED
-142	65C26322-27											DELETED
-145	65C26322-2											DELETED
-146	65C26322-14											DELETED
-148	65C26322-28											DELETED
150	65C26325-1											DELETED
-151	65C26325-17											DELETED
-155	65C26325-2											DELETED
-156	65C26325-18											DELETED
160	65C27407-1											DELETED
-160A	65C27407-3											DELETED
-160B	65C27407-5											DELETED
-160C	65C27407-9											DELETED
-165	65C27407-2											DELETED
-165A	65C27407-4											DELETED
-165B	65C27407-6											DELETED
-165C	65C27407-10											DELETED
170	65C27408-1											DELETED
-170A	65C27408-3											DELETED
170B	65C27408-5											DELETED
-170C	65C27408-7											DELETED
-175	65C27408-2											DELETED
-175A	65C27408-4											DELETED
-175B	65C27408-6											DELETED
-175C	65C27408-8											DELETED

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
180	65-46472-21										
-181	65-46472-25										
-182	65-46472-27										
-183	65-46472-29										
-184	65-46472-33										
-185	65-46472-22										
-186	65-46472-26										
-187	65-46472-28										
-188	65-46472-30										
-189	65-46472-34										
190	65-46471-23										
-191	65-46471-25										
-192	65-46471-27										
-195	65-46471-24										
-196	65-46471-26										
-197	65-46471-28										
200	65-46470-25										
201	65-46470-27										
-202	65-46470-29										
-205	65-46470-26										
-206	65-46470-28										
-206A	65-46470-30										
-207	65C26321-1										
207A	65C26321-511										
-209	65C26321-2										
-209A	65C26321-512										
210	69-37864-1										
-210A	69-76289-1										
-215	69-37864-2										
-215A	69-76289-2										
220	69-37864-3										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-220A	69-76289-3										
-225	69-37864-4										
-225A	69-76289-4										
230	NAS537B4P011										
235	65-47890-1										
-235A	65C31352-5										
-240	65-47890-2										
-240A	65C31352-6										
245	65-47890-5										
-245A	65C31352-7										
-250	65-47890-6										
-250A	65C31352-8										
255	69-37234-2										
260	NAS6704D6										
265	AN960D416L										
-265A	AN960JD416L										
270	BACN10JD4										
275	BACW10P273L										
280	MS24665-136										
285	BACS40R10B30F										
-285A	BACS40R10B25F										
-285B	BACS40R10C25F										
290	BACS40R10C30F										
-291	BACS40R10E30F										
295	BACS40R05C13F										
-295A	BACS40R05E13F										
-295B	BACS40R05B13F										
-295C	BACS40R05C13F										
300	BACB30TZ6K6										
-300A	BACB30MY6K8										
305	BACC30BE6										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-305A	BACC30M6										
310	BACB30MT4K6										
-310A	BACB30US4K6										
-310B	BACB30MT4L6										
-310C	BACB30US4K6										
315	MS20002C4										
-315A	BACW10BP4C										
320	BACN10CP4L										
-320A	BACN10HC4										
325	BACR10V4										
328	69-73749-1										
330	69-54944-6										
-330A	65C35180-1										
-330B	65C35180-2										
-330C	65-54944-6										
-330D	65C35180-1										
331	65C35237-1										
-331A	65C35237-2										
-331B	65C35237-2										
-331C	BACS40R078E35F										
-331D	BACF3T05F10-33										
335	69-54944-7										
-335A	65C35180-2										
340	69-54944-8										
-340A	65C35180-3										
345	69-54944-9										
-345A	65C35180-4										
350	69-54944-5										
-350A	65C35180-5										
355	NAS623-2-3										
360	NAS679										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2-												
365	69-73107-1											DELETED
-365A	65C34678-1											DELETED
-365B	65C34678-1											DELETED
-365C	65C34678-1											DELETED
-365D	69-73107-1											DELETED
-365E	65C34678-2											DELETED
-365F	65C34678-2											DELETED
-365G	65C34678-2											DELETED
-365H	65C34678-6											DELETED
-365J	65C34678-6											DELETED
370	69-73107-2											DELETED
-370A	65C34678-2											DELETED
-370B	65C34678-2											DELETED
-370C	65C34678-2											DELETED
-370D	69-73107-2											DELETED
-370E	65C34678-1											DELETED
-370F	65C34678-1											DELETED
-370G	65C34678-1											DELETED
-370H	65C34678-5											DELETED
-370J	65C34678-5											DELETED
375	69-73107-3											DELETED
-375A	65C34678-4											DELETED
-375B	65C34678-8											DELETED
380	69-73107-4											DELETED
-380A	65C34678-3											DELETED
-380B	65C34678-7											DELETED
385	MS21209F4-15											DELETED
390	BACS40R7C25F											DELETED
390A	BACS40R078E35F											DELETED
390B	BACF3T05F10-33											DELETED
395	BACB30NN4K11											DELETED

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
396	BACB30NX8K19										
397	66-2955-4										
398	BACW10BP4NAPU										
399	NAS1805-4L										
400	69-73748-1										
400A	69-87818-1										
401	BACF3T13R100H14										
402	BACS40R014B034F										
-405	69-73748-2										
-405A	69-87818-2										
-406	BACF3T13R100H14										
-407	BACS40R014B034F										
410	69-54973-5										
415	69-54973-6										
420	69-54973-7										
425	69-54973-8										
-427	69-54937-5										
-427A	69-54937-6										
-427B	69-54397-7										
-427C	69-54937-8										
430	65-47909-13										
-430A	65C31357-1										
-435	65-47909-14										
-435A	65C31357-2										
440	65-47909-17										
-440A	65C31357-3										
-445	65-47909-18										
-445A	65C31357-4										
450	NAS537B5P11										
455	65-47891-7										
-455A	65C31353-1										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-460	65-47891-8										
-460A	65C31353-2										
465	65-47891-9										
-465A	65C31353-3										
-470	65-47891-10										
-470A	65C31353-4										
475	69-37234-1										
480	NAS6705D6										
485	AN960D516L										
-485A	AN960JD516L										
490	BACW10P273L										
495	BACN10JD5										
500	MS24665-136										
505	BACS40R09B12F										
-505A	BACS40R09C12F										
-505B	BACS40R09E12F										
510	BACS40R09C12F										
515	BACB30TZ6K8										
-515A	BACB30MY6K9										
520	BACC30BE6										
-520A	BACC30M6										
525	BACS40R05C13F										
-525A	BACS40R05E13F										
-525B	BACS40R05B13F										
-525C	BACS40R05C13F										
530	BACB30MT4K9										
-530A	BACB30US4K9										
-530B	BACB30MT4L9										
-530C	BACB30US4K9										
535	BACN10CP4L										
-535A	BACN10HC4										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
540	BACR10V4										
545	65-71909-119										
-545A	65-76417-1										
-545B	65-76417-501										
-545C	69-76417-501										
-550	BACS40R09E12F										
555	69-73693-1										
-555A	69-76291-1										
-560	69-73693-2										
-560A	69-76291-2										
565	69-73693-3										
-565A	69-76291-3										
-570	69-73693-4										
-570A	69-76291-4										
575	BACB28Y5M016										
-575A	BACB28U5B016										
580	69-73100-1										
-580A	65C31356-5										
-580B	65C31356-9										
-585	69-73100-2										
-585A	65C31356-6										
-585B	65C31356-10										
590	69-73100-3										
-590A	65C31356-7										
-590B	65C31356-11										
-595	69-73100-4										
-595A	65C31356-8										
-595B	65C31356-12										
600	BACB28Y4C019										
-600A	BACB28Y5M019										
605	NAS6705D8										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
610	AN960D516L										
-610A	AN960JD516L										
615	BACW10P273L										
620	BACN10JD5										
625	MS24665-136										
630	BACS40R09B39F										
-630A	BACS40R09C39F										
-630B	BACS40R09E39F										
635	BACS40R09C39F										
-640	BACS40R09E39F										
645	BACB30TZ6K8										
-645A	BACB30MY6K8										
650	BACC30BE6										
-650A	BACC30M6										
655	BACS40R07C34F										
-655A	BACS40R07E34F										
-655B	BACS40R07B34F										
660	65-71909-119										
665	BACB30MT4K11										
-665A	BACB30US4K11										
-665B	BACB30MT4L15										
-665C	BACB30US4K9										
-665D	BACB30US4K9										
667	BACB30MT4K11										
-667A	BACB30MT4L9										
-667B	BACB30US3K18										
-667C	BACB30US4K18										
670	BACN10CP4L										
670A	BACN10HC4										
671	BACN10CP4L										
672	BACN10HR4										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
675	BACR10V4										
675A	BACR10V4										
676	BACR10V4										
680	65-47908-17										
-680A	65C31358-5										
-680B	65C31358-5										
-680C	65C31358-9										
-680D	65C31358-9										
-685	65-47908-18										
-685A	65C31358-6										
-685B	65C31358-6										
-685C	65C31358-10										
-685D	65C31358-10										
690	65-47908-19										
-690A	65C31358-7										
-690B	65C31358-7										
-690C	65C31358-11										
-690D	65C31358-11										
-695	65-47908-20										
-695A	65C31358-8										
-695B	65C31358-8										
-695C	65C31358-12										
-695D	65C31358-12										
700	NAS537B4P011										
705	65-47892-1										
-705A	65C31354-1										
-710	65-47892-2										
-710A	65C31354-2										
715	65-47892-5										
-715A	65C31354-3										
-720	65-47892-6										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2-												
-720A	65C31354-4											DELETED
725	69-37234-2											DELETED
730	NAS6704D6											DELETED
735	BACW10P273L											DELETED
740	AN960D416L											DELETED
-740A	AN960JD416L											DELETED
745	BACN10JD4											DELETED
750	MS24665-136											DELETED
755	BACB30TZ6K8											DELETED
-755A	BACBMY6K8											DELETED
760	BACC30BE6											DELETED
-760A	BACC30M6											DELETED
765	BACS40R10B30F											DELETED
-765A	BACS40R10C30F											DELETED
-765B	BACS40R10E30F											DELETED
770	BACS40R10C30F											DELETED
-775	BACB40R10E30F											DELETED
780	BACS40R05C13F											DELETED
-780A	BACS40R05E13F											DELETED
-780B	BACS40R05B13F											DELETED
785	BACB30MT4K9											DELETED
-785A	BACB30US4K9											DELETED
-785B	BACB30MT4L9											DELETED
-785C	BACB30US4K9											DELETED
790	MS20002C4											DELETED
-790A	BACW10BP4C											DELETED
795	BACN10CP4L											DELETED
-795A	BACN10HC4											DELETED
800	BACR10V4											DELETED
805	65-46467-123											DELETED
-806	65-46467-143											DELETED

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-810	65-46467-124										
-811	65-46467-144										
815	65-46467-131										
820	65-46467-103										
825	65-46467-132										
830	65-46467-87										
835	65-46467-112										
840	65-46467-88										
845	65-46467-102										
850	65-46467-89										
855	65-46467-129										
-860	65-46467-130										
865	65-46467-137										
-870	65-46467-138										
875	65-46467-79										
-880	65-46467-80										
885	65-46467-81										
-890	65-46467-82										
895	65-46467-83										
-900	65-46467-84										
905	BACB30NN3K3										
910	AN960D10L										
915	BACN10JC3CD										
920	65C26330-1										
-925	65C26330-2										
930	65C26330-3										
-935	65C26330-4										
940	BACS40R08B015F										
945	69-74626-3										
-950	69-74626-4										
955	69-74626-1										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
960	69-74626-5										
965	BACB30VF3K5										
970	BACB30VF3K7										
975	BACB30VF4K10										
-980	BACN10JB3CD										
982	65-76133-43										
982A	65-76133-517										
982B	65-76133-53										
-982C	65-76133-65										
-982D	65-76133-71										
984	65C27551-1										
-984A	65C27551-5										
-984B	65C27551-11										
-985	65-76133-44										
-985A	65-76133-518										
-985B	65-76133-54										
-985C	65-76133-66										
-985D	65-76133-71										
-985E	65-76133-72										
-986	65C27551-2										
-986A	65C27551-6										
-986B	65C27551-12										
987	BACB30NN3K4										
987A	BACB30NN3K5										
987B	BACB30NN3K6										
987C	BACB30NN3K7										
987D	BACB30NN4K4										
987E	BACB30NN4K5										
987F	BACB30NN4K8										
987G	BACB30LU4-8										
987H	BACB30NM4K9										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
987I	MS20005-14										
987J	BACB30NN4K9										
987K	NAS623-3-8										
987L	NAS1304-7										
987M	BACB30NN3K3										
987N	BACB30NN4K3										
987P	BACB30VF4K10										
987Q	BACB30NM5K17										
987R	BACB30NN4K6										
-995	65-73732-31										
995A	65-73732-32										
995B	65-73732-33										

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FIGURE DELETED

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
-5	65C27405-1										
-5A	65C31728-1										
-5B	65C31730-1										
-10	65C27405-2										
-10A	65C31728-2										
-10B	65C31730-2										
15	65C27405-3										
-15A	65C27405-11										
-15B	65C31728-3										
-15C	65C30853-5										
-15D	65C31729-1										
15E	65C30853-7										
15F	65C31729-3										
15G	10-60516-402										
15H	10-60516-403										
-15I	65C31730-3										
15N	65C31750-5										
-20	65C27405-4										
-20A	65C27405-12										
-20B	65C31728-4										
-20C	65C30853-6										
-20D	65C31729-2										
-20E	65C30853-8										
-20F	65C31729-4										
-20G	10-60516-402										
-20H	10-60516-403										
-20I	65C31730-4										
-20N	65C31730-6										
25	BACB30NN4K8										
-30	69-54907-2										
30A	69-54907-501										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
-30B	69-54907-3										
-30C	69-76527-1										
-30D	69-54907-3										
35	NAS6704H3										
-35A	NAS6704H2										
-35B	NAS6704H2										
40	BACW10BN4SP										
-40A	BACW10BN4SP										
-45	MS21209F4-15P										
-45A	MS21209F4-15										
48	AN960JD916										
50	BACW10P93A										
-50A	BACW10P93A										
55	BACN10JC4CD										
-55A	BACN10JC4CD										
60	65C27405-7										
-60A	65C27405-13										
-60B	69-76653-1										
65	65C27405-8										
70	BJC26TA30A10										
-70A	KJN13-10										
75	69-57803-1										
80	69-54908-3										
-80A	69-54908-4										
85	BACW10P271TF										
-85A	69-76524-1										
85B	69-76525-1										
85C	KJB243513V										
85D	MS20392-3P31										
85E	MS20427M										
-85H	69-76653-1										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3-												
-85K	69-76528-1											DELETED
85N	KJB243513V											DELETED
85R	MS20392-2P31											DELETED
90	MS20392-3C29											DELETED
-90A	MS20392-3C35											DELETED
95	BACW10P270L											DELETED
100	BACR15CE4AD											DELETED
105	10-60516-232											DELETED
-105A	10-60516-401											DELETED
-105B	10-60516-401											DELETED
110	66-24544-1											DELETED
-110A	69-76529-1											DELETED
-110B	69-76526-1											DELETED
-110C	69-76529-1											DELETED
115	10-60516-231											DELETED
120	65C27405-5											DELETED
-125	65C27405-6											DELETED

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FIGURE DELETED

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
-5	65C26322-1										
-5A	65C26322-13										
-5B	65C26322-27										
-10	65C26322-2										
-10A	65C26322-14										
-10B	65C26322-28										
15	65C26323-1										
-15A	65C26323-11										
-15B	65C26323-7										
-15C	65C35068-1										
-20	65C26323-2										
-20A	65C26323-12										
-20B	65C26323-8										
-20C	65C35068-2										
25	65C26323-3										
-25A	65C26323-13										
-25B	65C26323-9										
-30	65C26323-4										
-30A	65C26323-14										
-30B	65C26323-10										
-35	BACB28W6B027										
40	BACB30TZ6K9										
45	BACB30TZ6K5										
50	BACB30TZ6K8										
55	BACC30BE6										
60	65C27410-1										
-60A	65C27410-501										
-60B	65C27410-7										
-60C	65C27410-11										
-60D	65C34695-1										
65	65C27410-2										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
65A	65C27410-502										
-65B	65C27410-8										
-65C	65C27410-12										
-65D	65C34695-2										
70	65C27410-3										
-70A	65C27410-503										
-70B	65C27410-9										
-70C	65C27410-13										
-70D	65C34695-3										
-80	65C27410-4										
-80A	65C27410-504										
-80B	65C27410-10										
-80C	65C27410-14										
-80D	65C34695-4										
90	BACB28W6B043										
-90A	BACB28AT07B043C										
95	BACB28W4B043										
-95A	BACB28AP05P043										
100	BACB30TZ6K7										
105	BACB30TZ6K6										
110	BACC30BE6										
115	69-74620-3										
-120	69-74620-4										
125	69-74627-1										
-130	69-74627-2										
135	69-74627-3										
140	69-74627-5										
-145	69-74627-6										
150	69-74625-5										
-155	69-74625-6										
160	69-74625-3										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
165	69-74625-9										
170	69-74625-7										
-175	69-74625-8										
180	BACB30NM3K5										
185	BACB30NZ6K5										
190	AN960PD10L										
195	BACN10JB3CD										
200	BACR15CE6D										

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FIGURE DELETED

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
5-												
-5	65C26325-1											DELETED
-5A	65C26325-17											DELETED
-10	65C26325-2											DELETED
-10A	65C26325-18											DELETED
15	65C26340-11											DELETED
20	65C26340-12											DELETED
25	BACB28W4B014											DELETED
30	BACR15BB4D9											DELETED
35	65C26340-13											DELETED
40	NAS559-1											DELETED
45	NAS509-5											DELETED
50	BACB10DE4-05											DELETED
55	65C26340-16											DELETED
60	65C26340-18											DELETED
65	BACB28W4B014											DELETED
70	NAS559-1											DELETED
75	AR4E180											DELETED
-75A	ARB4E199											DELETED
-75B	KBE4-234											DELETED
-75C	01-511-04E016											DELETED
80	BACR15BB5D10											DELETED
85	65C26340-17											DELETED
90	NAS509-5											DELETED
95	65C26340-14											DELETED
100	65C26340-15											DELETED
105	BACB28W4B014											DELETED
110	NAS559-1											DELETED
115	NAS509-5											DELETED
120	NAS509L5											DELETED
125	65C26340-5											DELETED
130	65C26340-6											DELETED

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
132	65C26325-501										
-132A	65C26325-9										
-133	65C26325-502										
-133A	65C26325-10										
135	65C26331-7										
-135A	65C26331-11										
-140	65C26331-8										
-140A	65C26331-12										
145	65C26331-9										
-150	65C26331-10										
155	BACB10CC5C										
160	69-73113-502										
-160A	69-73113-3										
165	ABG4V105										
-165A	03-505-04E021										
-165B	KSBG4-27										
-165C	AG4V35										
170	65C26332-1										
175	65C26332-2										
180	BACB28AP05P034										
-185	NAS6705D46										
185A	NAS6705D40										
190	BACS40U5N2										
-190A	BACS40U5L2C										
-190B	BACS40U5L3C										
195	AN960-516L										
200	BACN10JD5CD										
205	BACB30NR3K11										
210	BACB30NR3K9										
215	BACB30NN3K8										
220	BACB30NN3K6										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
225	AN960K9										
230	BACB30NF4D12										
235	AN960-416										
240	BACN10JD104										
245	65C26325-3										
-245A	65C26325-15										
-245B	65C26325-507										
-250	65C26325-4										
-250A	65C26325-16										
-250B	65C26325-508										
255	65C26317-501										
-255A	65C26317-11										
-255B	65C26317-509										
260	65C26317-503										
-260A	65C26317-13										
-260B	65C26317-510										
265	69-73113-501										
270	BACB10CC6E										
280	69-74324-2										
285	MS27111-3										
290	AN960-616L										
295	NAS509-6C										
300	BACS40U6N2										
305	65C26328-3										
-305A	65C26328-13										
-305B	65C26328-503										
-305C	65C26328-517										
-310	65C26328-4										
-310A	65C26328-14										
-310B	65C26328-504										
-310C	65C26328-518										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
315	65C26328-7										
-315A	65C26328-17										
-315B	65C26328-521										
-320	65C26328-8										
-320A	65C26328-18										
-320B	65C26328-522										
325	BACB28AP06P086										
330	ABG4V105										
-330A	03-505-04E021										
-330B	KSBG4-27										
-330C	AG4V35										
335	65C26329-1										
-340	65C26329-2										
345	65C26329-3										
-350	65C26329-4										
355	ABG4V105										
-355A	03-505-04E021										
-355B	KSBG4-27										
-355C	AG4V35										
360	NAS513-7										
365	NAS509-7										
370	CC57748										
375	BACB28AP06-079										
380	BACB30MR5K11										
385	NAS1804-5										
390	65C26325-7										
395	65C26325-8										
800	BACB30NF4D18										
805	BACB28Y4C032										
810	AN960-416										
815	BACN10JD104										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
-816	MS24665-132										
820	NAS6704D19										
825	BACB28Y4C048										
830	BACN10JD4CD										
-831	MS24665-153										
-835	NAS6704D23										
-840	NAS6704D26										
-845	BACB28Y4C066										
-850	65C26340-25										
-851	65C26340-27										
852	NAS559-1										
853	NAS559-1										
854	NAS509-5										
855	NAS509L5										
856	BACR15BB4D9										
857	69-78209-2										
858	69-78209-1										
858F	BACB28AP05-011										
858J	BACB28AP05-014										
858L	BACB28AT07B014										
858P	69-78209-4										
858T	69-78209-3										
859	BACB10DE4-05										
860	P37810										
861	65C26340-29										
862	65C26340-31										
-863	BACB30NF4D18										
-864	BACB28Y4C032										
-865	BACN10JD104										
-866	AN960-416										
-867	BACB30LR5-13										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
-868	NAS1805-5L										
-869	NAS6705-17										
-870	NAS1805-5L										
-871	BACW10BP5CD										
-872	BACB28AK05-035										
-873	NAS6705-20										
-874	NAS1805-5L										
-875	BACW10BP5CD										
-876	BACB28AK05-040										
-877	65C35041-1										
-878	65C35041-3										
-879	BACB30NX10C11										
-880	BACB30NX10C09										
-881	BACC30BH10										
-882	65C26325-8										
-883	65C35232-1										
-884	65C35232-2										
-885	69-78227-1										
-886	AN960KD816L										
-887	NAS1805-8L										
-888	BACB28AK08-060										
-889	65C35038-3										
-890	65C35038-4										
-891	69-78180-1										
-892	BACB28W11B040										
-893	65C35038-5										
-894	65C35038-6										
-895	NAS6704-27										
-896	BACW10BP4CD										
-897	NAS1805-4L										
-898	BACW10BP4DP										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
-899	BACB28AK04-040										
-900	KRP147304FT										
-901	NAS6705-27										
-902	BACW10BP5CD										
-903	NAS1805-5L										
-904	BACW10BP5DP										
-905	BACB28AK05-040										
-906	KRP144705VT										
-907	65C35037-1										
-908	65C35037-2										
-909	P27850										
-910	NAS516-1A										
-911	KRP141608V										
-912	BACB28AT07B020A										
-913	BACB28AT06B020A										
-914	BACB28AP05-020										
-915	BACB28AP04-020										
-916	65C35037-3										
-917	65C35037-4										
-918	65C35036-3										
-919	65C35036-4										
-920	P27850										
-921	NAS516-1A										
-922	KRP141608V										
-923	65C35036-5										
-924	65C35036-6										
-925	NAS6705-10										
-926	NAS1805-5L										
-927	BACW10BP5CD										
-928	BACW10BP5DP										
-929	BACS40R010D035F										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
5-												
-930	BACB30MR3K8											DELETED
-931	BACW10BP3CD											DELETED
-932	BACB30MR3K7											DELETED
-933	BACW10BP3CD											DELETED
-934	BACN10KF3CD											DELETED

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FIGURE DELETED

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IPL Figure 6

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
6-											
-5	65C27407-1										
-5A	65C27407-3										
-5B	65C27407-5										
-5C	65C27407-9										
-10	65C27407-2										
-10A	65C27407-4										
-10B	65C27407-6										
-10C	65C27407-10										
-15	65C27408-1										
-15A	65C27408-3										
-15B	65C27408-5										
-15C	65C27408-7										
-20	65C27408-2										
-20A	65C27408-4										
-20B	65C27408-6										
-20C	65C27408-8										
-21	65-46468-3										
-21A	65-46468-4										
22	BACB30NN3K6										
22A	BACB30NN4K5										
-22B	BACN10YF32CD										
-22C	BACN10YF33CD										
-22D	BACN10YF34CD										
-22E	BACN10YF35CD										
-22F	BACN10YF36CD										
-22G	BACN10JN4										
23	65-46469-3										
-23A	65-46469-4										
24	BACB30NN3K9										
-24A	BACN10YF36CD										
-24B	BACN10YF35CD										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
6-												
-24C	BACN10YF34CD											DELETED
-24D	BACN10YF32CD											DELETED
25	69-73575-1											DELETED
-25A	69-76313-1											DELETED
-25B	69-77847-1											DELETED
-25C	69-77847-1											DELETED
-30	69-73575-2											DELETED
-30A	69-76313-2											DELETED
-30B	69-77847-2											DELETED
-30C	69-77847-2											DELETED
-35	69-73747-13											DELETED
-35A	69-73747-23											DELETED
-35B	69-73747-505											DELETED
35C	69-73747-27											DELETED
-35D	69-73747-29											DELETED
-35E	69-73747-31											DELETED
-35F	69-73747-33											DELETED
-35G	69-77878-1											DELETED
-35H	69-77878-3											DELETED
-35I	69-77878-5											DELETED
-35J	69-77878-7											DELETED
-40	69-73747-14											DELETED
-40A	69-73747-24											DELETED
40B	69-73747-28											DELETED
-40C	69-73747-30											DELETED
-40D	69-73747-32											DELETED
-40E	69-73747-34											DELETED
-40F	69-77878-2											DELETED
-40G	69-77878-4											DELETED
-40H	69-77878-6											DELETED
-40I	69-77878-8											DELETED

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
6-											
-40K	BACS40R080E026F										
-40L	BACS40R080E035F										
-40M	BACS40R080E033F										
45	BACB30NM4DK24										
-45B	BACB30NM4DK24										
-45C	BACB30NM4DK24										
-45D	BACB30NM4K24										
50	BACB30NM5DK24										
50A	BACB30NM5DK23										
-50B	BACB30NM5DK24										
-50C	BACB30NM5DK24										
-50D	BACB30NM5K24										
55	AN960D616										
-55A	AN960D416										
60	BACW10P196L										
-60A	AN960D516										
65	BACW10P240L										
70	NAS1804-4										
-70A	BACN10JD4CD										
-70B	BACN10JD4CD										
75	NAS1804-5										
75A	MS24665-134										
-75B	BACN10JD5CD										
-75C	BACN10JD5CD										
-77	MS24665-134										
80	65-67163-9										
-80A	65-67163-501										
-80B	65-67163-11										
-80C	65-67163-13										
-80D	65-67163-13										
-85	65-67163-10										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
6-											
-85A	65-67163-502										
-85B	65-67163-12										
-85C	65-67163-14										
-85D	65-67163-14										
90	65-67164-11										
-95	65-67164-12										
100	BACB30NM5K15										
105	BACW10BN5SC										
110	BACB30NM5K14										
-115	BACN10YF52CD										
120	BACB30NT3K8										
125	BACB30NT3K8										
130	BACB30NM5K17										
133	BACB30NM5K17										
-135	BACN10YF52CD										
140	BACB30NM5K16										
142	BACB30NM5K19										
145	BACB30NM5K14										
150	AN960PD10L										
155	AN960PD10L										
160	65C27407-501										
-160A	65C34091-5										
165	65C27407-502										
-165A	65C34091-6										
170	65C27408-501										
175	65C27408-502										
180	65-47925-7										
-180A	65-47925-9										
-180B	65-47925-13										
-180C	65-47925-15										
-180D	65-47925-17										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
6-											
-180E	65-47925-19										
-180F	65-47925-503										
-180G	65-46925-19										
-180H	65-47925-23										
-185	65-47925-8										
-185A	65-47925-10										
-185B	65-46925-20										
-185C	65-47925-14										
-185D	65-47925-16										
-185E	65-47925-18										
-185F	65-47925-20										
-185G	65-47925-504										
-185H	65-46925-20										
-185J	65-47925-24										
190	65-47926-13										
-190A	65-47926-17										
-190B	65-47926-19										
-190C	65-47926-21										
-190D	65-46926-21										
-190E	65-47926-23										
-195	65-47926-14										
-195A	65-47926-18										
-195B	65-47926-20										
-195C	65-47926-22										
-195D	65-46926-22										
-195E	65-47926-24										
200	BACB30NT4K25										
205	AN960D416										
210	BACN10JC4CD										
215	69-73758-2										
220	69-73758-3										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
6-											
225	69-76580-1										
-225A	69-76580-1										
230	69-73758-1										
235	69-76631-1										
-235A	69-76631-1										

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FIGURE DELETED

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
7-											
-5	65-46470-25										
-5A	65-46470-27										
-5B	65-46470-29										
-10	65-46470-26										
-10A	65-46470-28										
-10B	65-46470-30										
-15	65-46471-23										
-15A	65-46471-25										
-15B	65-46471-27										
-20	65-46471-24										
-20A	65-46471-26										
-20B	65-46471-28										
-25	65-46472-21										
-25A	65-46472-25										
-25B	65-46472-27										
-25C	65-46472-29										
-30	65-46472-22										
-30A	65-46472-26										
-30B	65-46472-28										
-30C	65-46472-30										
35	65-46470-19										
-40	65-46470-20										
-45	65-46470-23										
-45A	65-46470-501										
-50	65-46470-24										
-50A	65-46470-502										
55	69-44984-2										
60	69-44984-3										
65	69-44984-1										
-70	69-44984-4										
75	BACW10P197L										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
7-											
80	10-60516-275										
-80A	69-59857-1										
-80B	10-60516-405										
-80C	KRP140005VT										
-80D	KRP140105VT										
85	10-60516-203										
-85A	10-60516-404										
90	BACB30NR5DK42										
95	BACN10JD105										
100	NAS72-5E113										
105	AN960-D516										
110	MS24665-299										
115	BACR15BB6D										
145	65-46470-14										
150	65-46470-12										
-155	69-59864-23										
-155A	69-59864-9										
-160	69-59864-24										
-160A	69-59864-10										
165	65-46471-17										
-170	65-46471-18										
175	65-46471-19										
-180	65-46471-20										
185	69-44967-1										
190	69-44967-4										
-195	69-44967-2										
-200	69-44967-3										
205	BACB30NR5DK40										
210	BACR15BB6D										
215	65-46471-11										
220	65-46471-12										

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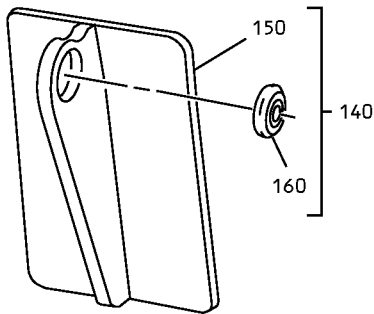
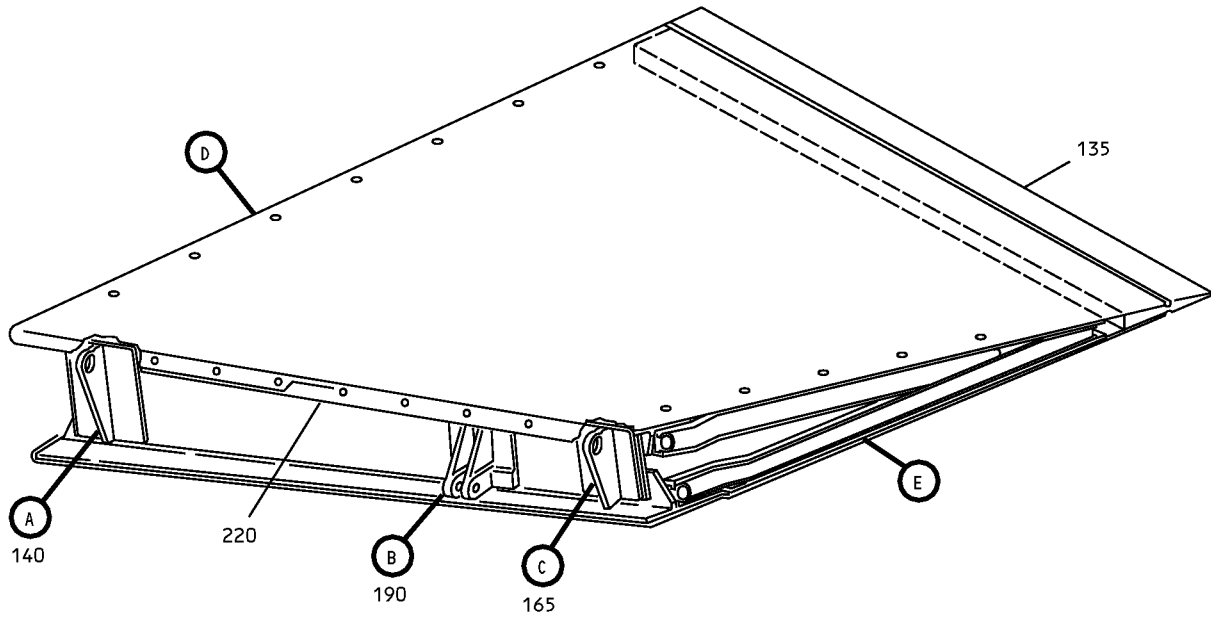


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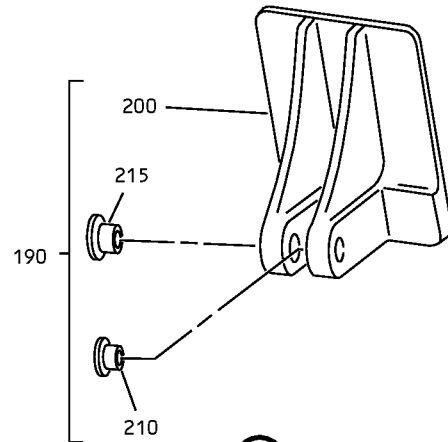
FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
7-											
225	65-46472-15										
-230	65-46472-16										
235	65-46472-17										
-240	65-46472-18										
245	BACR15BB6D										
250	65-46472-12										
-255	69-59864-19										
-255A	69-59864-1										
-260	69-59864-20										
-260A	69-59864-2										
-265	69-59864-21										
-265A	69-59864-3										
-270	69-59864-22										
-270A	69-59864-4										
920	69-35346-3										
925	69-44985-1										
930	69-44985-2										
935	NAS623-4-4										
940	BACN10JC4										

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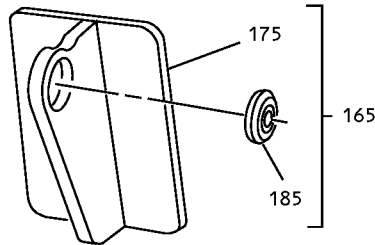
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A



B



C

Outboard Flap Exhaust Gate Assy
IPL Figure 8 (Sheet 1 of 2)

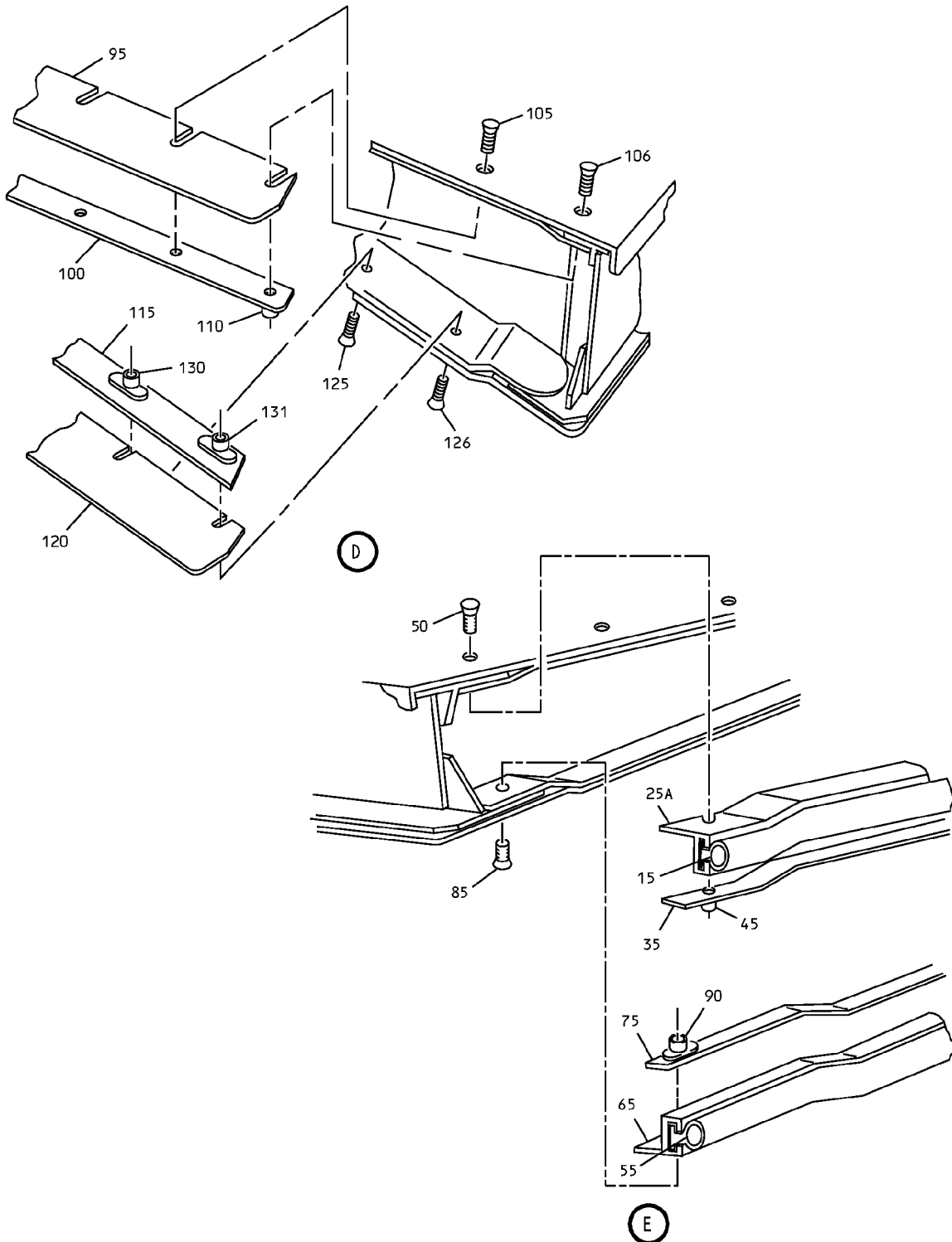
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Outboard Flap Exhaust Gate Assy
IPL Figure 8 (Sheet 2 of 2)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
8-											
1	65C26321-1										
-1A	65C26321-511SP									A	RF
-1B	65C26321-33SP									C	RF
-1C	65C26321-509SP									E	RF
-1D	65C26321-519SP									G	RF
-1E	65C26321-35									I	RF
-1F	65C26321-521									K	RF
-1G	65C26321-523									M	RF
5	65C26321-2										
-5A	65C26321-512SP									B	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
8- -5B	65C26321-34SP		EXHAUST GATE ASSEMBLY-OUTBD FLAP (RH) (PRE SB 737-57-1201)							D	RF
-5C	65C26321-510SP		EXHAUST GATE ASSEMBLY-OUTBD FLAP (RH) (PRE SB 737-57-1201) (65C26321-509, 65C26321-510 ARE SPARE ASSEMBLIES, IDENTICAL IN CONFIGURATION TO 65C26321-511, 65C26321-512)							F	RF
-5D	65C26321-520SP		EXHAUST GATE ASSEMBLY-OUTBD FLAP (RH) (PRE SB 737-57-1201)							H	RF
-5E	65C26321-36		EXHAUST GATE ASSEMBLY-OUTBD FLAP (RH) (POST SB 737-57-1201)							J	RF
-5F	65C26321-522		EXHAUST GATE ASSEMBLY-OUTBD FLAP (RH) (PRE SB 737-57-1201)							L	RF
-5G	65C26321-524		EXHAUST GATE ASSEMBLY-OUTBD FLAP (RH) (PRE SB 737-57-1201)							N	RF
15	65C26321-9		. BULB SEAL-UPPER (LH) (LIMITED USAGE)							A	1
-15A	65C26321-9		. BULB SEAL-UPPER (LH) (OPT ITEM 16A) (OPTIONAL ONLY IF THIS PART DOES NOT HAVE AN ALUMINUM INSERT)							C, G, I, K, M	1
-16	65C26321-515		. BULB SEAL-UPPER (LH) (LIMITED USAGE)							A	1
-16A	65C26321-515		. BULB SEAL-UPPER (LH) (OPT ITEM 15A)							C, G, I, K, M	1

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			1	2	3	4	5	6	7		
8-											
-20	65C26321-10		.	BULB SEAL-UPPER (RH) (LIMITED USAGE)						B	1
-20A	65C26321-10		.	BULB SEAL-UPPER (RH) (OPT ITEM 21A) (OPTIONAL ONLY IF THIS PART DOES NOT HAVE AN ALUMINUM INSERT)						D, H, J, L, N	1
-21	65C26321-516		.	BULB SEAL-UPPER (RH) (LIMITED USAGE)						B	1
-21A	65C26321-516		.	BULB SEAL-UPPER (RH) (OPT ITEM 20A)						D, H, J, L, N	1
-25	65C26321-11			DELETED							
25A	65C26321-505		.	SEAL RETAINER						A, C, G, K	1
-30	65C26321-12			DELETED							
30A	65C26321-506		.	SEAL RETAINER						B, D, H, L	1
-31	65C26321-531		.	SEAL RETAINER-OUTBD UPPER (LH)						I, M	1
-32	65C26321-532		.	SEAL RETAINER-OUTBD LOWER (RH)						J, N	1
35	65C26321-13		.	NUTPLATE RETAINER-OUTBD UPPER (OPT ITEM 80)						A, C, G, K	1
-40	65C26321-501		.	NUTPLATE RETAINER (OPT ITEM 75)						B, D, H, L	1
-41	65C26321-525		.	NUTPLATE-OUTBD UPPER (LH)						I, M	1
-42	65C26321-526		.	NUTPLATE-OUTBD UPPER (RH)						J, N	1
45	BACN10JS3A2CD		.	NUTPLATE							5
50	BACB30NN3K5		.	BOLT							5
55	65C26321-15		.	BULB SEAL-LOWER (LH) (LIMITED USAGE)						A, C, G	1

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8- -55A	65C26321-15		. BULB SEAL-LOWER (LH) (OPT ITEM 56A) (OPTIONAL ONLY IF THIS PART DOES NOT HAVE AN ALUMINUM INSERT)	C, G, I, K, M	1
-56	65C26321-517		. BULB SEAL-LOWER (LH) (LIMITED USAGE)	A, C, G	1
-56A	65C26321-517		. BULB SEAL-LOWER (LH)	C, G, I, K, M	1
-60	65C26321-16		. BULB SEAL-LOWER (RH) (LIMITED USAGE)	B, D, H	1
-60A	65C26321-16		. BULB SEAL-LOWER (RH) (OPT ITEM 61A) (OPTIONAL ONLY IF THIS PART DOES NOT HAVE AN ALUMINUM INSERT)	D, H, J, N	1
-61	65C26321-518		. BULB SEAL-LOWER (RH) (LIMITED USAGE)	B, D, H	1
-61A	65C26321-518		. BULB SEAL-LOWER (RH)	D, H, J, N	1
65	65C26321-17		. SEAL RETAINER-OUTBD LOWER (LH)	A, C, G, K	1
-70	65C26321-18		. SEAL RETAINER-OUTBD LOWER (RH)	B, D, H, L	1
-71	65C26321-529		. SEAL RETAINER-OUTBD (LH) (LOWER)	I, M	1
-72	65C26321-530		. SEAL RETAINER-OUTBD (RH) (LOWER)	J, N	1
75	65C26321-14		. NUTPLATE RETAINER-OUTBD LOWER (OPT ITEM 40)	A, C, G, K	1
-80	65C26321-502		. NUTPLATE RETAINER (OPT ITEM 35)	B, D, H, L	1
-81	65C26321-527		. NUTPLATE-OUTBD LOWER (LH)	I, M	1

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			1	2	3	4	5	6	7		
8-											
-82	6526321-528		.	NUTPLATE-OUTBD LOWER (RH)						J, N	1
85	BACB30NN3K5		.	BOLT							4
90	BACN10JS3A2CD		.	NUTPLATE							4
95	65C26321-19		.	BLADE SEAL-INBD UPPER (OPT ITEM 95A)						A-D, G, H	1
-95A	65C26321-31		.	BLADE SEAL-INBD UPPER (OPT ITEM 95)						A-D, G, H	1
-95B	65C26321-31		.	BLADE SEAL-INBD UPPER						I, J, K, L, M, N	1
100	65C26321-20		.	SEAL RETAINER-INBD UPPER							1
105	BACB30NN3K5		.	BOLT							6
106	BACB30NN3K4		.	BOLT							1
110	BACN10JS3A2CD		.	NUTPLATE							7
-115	65C26321-28			DELETED							
115A	65C26321-513		.	SEAL RETAINER-INBD LOWER (REPLACES ITEM 115)							1
120	65C26321-29		.	BLADE SEAL-INBD LOWER (OPT ITEM 120B)						A-D, G, H	
-120A	65C26321-514		.	BLADE SEAL-INBD LOWER (OPT ITEM 120B)						A-D, G, H	1
-120B	65C26321-32		.	BLADE SEAL-INBD LOWER (OPT ITEM 120,120A)						A-D, G, H	1
-120C	65C26321-32		.	BLADE SEAL-INBD LOWER						I, J, K, L, M, N	1
125	BACB30NN3K5		.	BOLT							5
126	BACB30NN3K4		.	BOLT							1
130	BACN10JS3A2CD		.	NUTPLATE							5
131	BACN10KE3E2CD		.	NUTPLATE							1
135	65C26321-7		.	TRAILING EDGE							1
140	65C26326-1		.	HINGE BRACKET ASSY-INBD						A, C, G, K, M	1
-145	65C26326-2		.	HINGE BRACKET ASSY-INBD						B, D, H, L, N	1
-145A	65C26326-9		.	HINGE BRACKET ASSY-INBD						I	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
8-											
-145B	65C26326-10		J	1
150	65C26326-5		A, C, G, K, M	1
-155	65C26326-6		B, D, H, L, N	1
-155A	65C26326-13		I	1
-155B	65C26326-14		J	1
160	ABW4V110		A-D, G, H, K-N	1
-160A	AW4V73		A-D, G, H, K-N	1
-160B	KWB428		A-D, G, H, K-N	1
-160C	03-506-04E055		A-D, G, H, K-N	1
-160D	P27850		I, J	1
-162	NAS516-1A			1
165	65C26326-3		A, C, G, K, M	1
-170	65C26326-4		B, D, H, L, N	1
-170A	65C26326-11		I	1
-170B	65C26326-12		J	1
175	65C26326-7		A, C, G, K, M	1
-180	65C26326-8		B, D, H, L, N	1
-180A	65C26326-15		I	1
-180B	65C26326-16		J	1
185	ABW4V110		A-D, G, H, K-N	1

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			1	2	3	4	5	6	7		
8-											
-185A	AW4V73		. .							A-D, G, H, K-N	1
-185B	KWB428		. .							A-D, G, H, K-N	1
-185C	03-506-04E055		. .							A-D, G, H, K-N	1
-185D	P27850		. .							I, J	1
-186	NAS516-1A		. .								1
190	69-73573-1		. .							A, C, G, K, M	1
-195	69-73573-2		. .							B, D, H, L, N	1
-195A	65C34777-1		. .							I	1
-195B	65C34777-2		. .							J	1
200	69-73573-3		. .							A, C, G, K, M	1
-205	69-73573-4		. .							B, D, H, L, N	1
-205A	65C34777-3		. .							I	1
-205B	65C34777-4		. .							J	1
210	BACB28W4B027		. .							A-D, G, H, K-N	1
-210A	BACB28AP05P027		. .							I, J	1
215	BACB28W6B027		. .							A-D, G, H, K-N	1
-215A	BACB28AT07B027C		. .							I, J	1
220	69-74619-2		. .								1
-225	BR1322-5-5		. .								7

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