



COMPONENT MAINTENANCE MANUAL WITH ILLUSTRATED PARTS LIST

WING LEADING EDGE NO. 1 AND NO. 6 SLAT ASSEMBLY

PART NUMBER

**65C26601-167SP, -168SP, -169SP, -170SP, -171SP,
-172SP, -173SP, -174SP, -179SP, -180SP, -197SP,
-198SP, -1SP, -271SP, -272SP, -283SP, -284SP,**

BOEING PROPRIETARY, CONFIDENTIAL, AND/OR TRADE SECRET

Copyright © 1995 The Boeing Company
Unpublished Work - All Rights Reserved

Boeing claims copyright in each page of this document only to the extent that the page contains copyrightable subject matter. Boeing also claims copyright in this document as a compilation and/or collective work.

This document includes proprietary information owned by The Boeing Company and/or one or more third parties. Treatment of the document and the information it contains is governed by contract with Boeing. For more information, contact The Boeing Company, P.O. Box 3707, Seattle, Washington 98124.

Boeing, the Boeing signature, the Boeing symbol, 707, 717, 727, 737, 747, 757, 767, 777, 787, Dreamliner, BBJ, DC-8, DC-9, DC-10, KC-10, KDC-10, MD-10, MD-11, MD-80, MD-88, MD-90, P-8A, Poseidon and the Boeing livery are all trademarks owned by The Boeing Company; and no trademark license is granted in connection with this document unless provided in writing by Boeing.

PUBLISHED BY BOEING COMMERCIAL AIRPLANES GROUP, SEATTLE, WASHINGTON, USA
A DIVISION OF THE BOEING COMPANY
PAGE DATE: Jul 01/2009

57-56-02

Page 1
Jul 01/2009



COMPONENT MAINTENANCE MANUAL

PART NUMBER (Cont.)

65C26601-2SP, -301SP, -302SP, -381SP, -382SP, -389SP, -390SP, -435SP, -436SP, -95SP, -96SP

57-56-02



COMPONENT MAINTENANCE MANUAL

Revision No. 27
Jul 01/2009

To: All holders of WING LEADING EDGE NO. 1 AND NO. 6 SLAT ASSEMBLY 57-56-02.

Attached is the current revision to this COMPONENT MAINTENANCE MANUAL

The COMPONENT MAINTENANCE MANUAL is furnished either as a printed manual, on microfilm, or digital products, or any combination of the three. This revision replaces all previous microfilm cartridges or digital products. All microfilm and digital products are reissued with all obsolete data deleted and all updated pages added.

For printed manuals, changes are indicated on the List of Effective Pages (LEP). The pages which are revised will be identified on the LEP by an R (Revised), A (Added), O (Overflow, i.e. changes to the document structure and/or page layout), or D (Deleted). Each page in the LEP is identified by Chapter-Section-Subject number, page number and page date.

Pages replaced or made obsolete by this revision should be removed and destroyed.

ATTENTION

IF YOU RECEIVE PRINTED REVISIONS, PLEASE VERIFY THAT YOU HAVE RECEIVED AND FILED THE PREVIOUS REVISION. BOEING MUST BE NOTIFIED WITHIN 30 DAYS IF YOU HAVE NOT RECEIVED THE PREVIOUS REVISION. REQUESTS FOR REVISIONS OTHER THAN THE PREVIOUS REVISION WILL REQUIRE A COMPLETE MANUAL REPRINT SUBJECT TO REPRINT CHARGES SHOWN IN THE DATA AND SERVICES CATALOG.

57-56-02

TRANSMITTAL LETTER

Page 1

Jul 01/2009



COMPONENT MAINTENANCE MANUAL

Location of Change

57-56-02
REPAIR 6-1

Description of Change

Added nontechnical change.

57-56-02

HIGHLIGHTS

Page 1

Jul 01/2009



COMPONENT MAINTENANCE MANUAL

Subject/Page	Date	Subject/Page	Date	Subject/Page	Date
TITLE PAGE		57-56-02 CLEANING (cont)		57-56-02 ASSEMBLY (cont)	
O 1	Jul 01/2009	402	BLANK	702	Mar 01/2006
O 2	Jul 01/2009	57-56-02 CHECK		703	Mar 01/2006
57-56-02 TRANSMITTAL LETTER		501	Mar 01/2006	704	Jul 01/2008
O 1	Jul 01/2009	502	BLANK	705	Jul 01/2008
2	BLANK	57-56-02 REPAIR - GENERAL		706	Jul 01/2008
57-56-02 HIGHLIGHTS		601	Mar 01/2006	57-56-02 FITS AND CLEARANCES	
O 1	Jul 01/2009	602	Mar 01/2008	801	Jul 01/2006
2	BLANK	603	Mar 01/2006	802	Mar 01/2006
57-56-02 EFFECTIVE PAGES		604	BLANK	803	Mar 01/2006
1 thru 2	Jul 01/2009	57-56-02 REPAIR 1-1		804	BLANK
57-56-02 CONTENTS		601	Mar 01/2006	57-56-02 SPECIAL TOOLS, FIXTURES, AND EQUIPMENT	
1	Mar 01/2006	602	Mar 01/2006	901	Mar 01/2006
2	BLANK	57-56-02 REPAIR 2-1		902	BLANK
57-56-02 TR AND SB RECORD		601	Mar 01/2006	57-56-02 ILLUSTRATED PARTS LIST	
1	Mar 01/2006	602	Mar 01/2006	1001	Nov 01/2008
2	BLANK	603	Mar 01/2006	1002	Jul 01/2006
57-56-02 REVISION RECORD		604	BLANK	1003	Mar 01/2006
1	Mar 01/2006	57-56-02 REPAIR 3-1		1004	Mar 01/2006
2	Mar 01/2006	601	Mar 01/2008	1005	Mar 01/2006
57-56-02 RECORD OF TEMPORARY REVISIONS		602	Mar 01/2006	1006	Mar 01/2006
1	Mar 01/2006	603	Mar 01/2006	1007	Mar 01/2006
2	Mar 01/2006	604	BLANK	1008	Mar 01/2006
57-56-02 INTRODUCTION		57-56-02 REPAIR 4-1		1009	Mar 01/2006
1	Mar 01/2009	601	Mar 01/2008	1010	Mar 01/2006
2	BLANK	602	Nov 01/2008	1011	Mar 01/2006
57-56-02 DESCRIPTION AND OPERATION		603	Mar 01/2008	1012	Mar 01/2006
1	Mar 01/2006	604	Mar 01/2008	1013	Mar 01/2006
2	BLANK	605	Mar 01/2008	1014	Mar 01/2006
57-56-02 TESTING AND FAULT ISOLATION		606	Mar 01/2008	1015	Mar 01/2006
101	Mar 01/2006	607	Mar 01/2008	1016	Mar 01/2006
102	BLANK	608	BLANK	1017	Mar 01/2006
57-56-02 DISASSEMBLY		57-56-02 REPAIR 5-1		1018	Mar 01/2006
301	Mar 01/2006	601	Mar 01/2006	1019	Mar 01/2006
302	BLANK	602	Mar 01/2006	1020	Mar 01/2006
57-56-02 CLEANING		57-56-02 REPAIR 6-1		1021	Mar 01/2006
401	Mar 01/2006	R 601	Jul 01/2009	1022	Mar 01/2006
		602	BLANK	1023	Mar 01/2006
		57-56-02 ASSEMBLY		1024	Mar 01/2006
		701	Jul 01/2008		

A = Added, R = Revised, D = Deleted, O = Overflow

57-56-02

EFFECTIVE PAGES

Page 1

Jul 01/2009



COMPONENT MAINTENANCE MANUAL

Subject/Page	Date	Subject/Page	Date	Subject/Page	Date
57-56-02 ILLUSTRATED PARTS LIST (cont)		57-56-02 ILLUSTRATED PARTS LIST (cont)			
1025	Mar 01/2006	1063	Mar 01/2006		
1026	Mar 01/2006	1064	Mar 01/2006		
1027	Mar 01/2006	1065	Mar 01/2006		
1028	Mar 01/2006	1066	Mar 01/2006		
1029	Mar 01/2006	1067	Mar 01/2006		
1030	Mar 01/2006	1068	Mar 01/2006		
1031	Mar 01/2006	1069	Mar 01/2006		
1032	Mar 01/2006	1070	Mar 01/2006		
1033	Mar 01/2006	1071	Mar 01/2006		
1034	Mar 01/2006	1072	Mar 01/2006		
1035	Mar 01/2006	1073	Mar 01/2006		
1036	Mar 01/2006	1074	Mar 01/2006		
1037	Mar 01/2006	1075	Mar 01/2006		
1038	Mar 01/2006	1076	Mar 01/2006		
1039	Mar 01/2006	1077	Mar 01/2006		
1040	Mar 01/2006	1078	Mar 01/2006		
1041	Mar 01/2006	1079	Mar 01/2006		
1042	Mar 01/2006	1080	Mar 01/2006		
1043	Mar 01/2006				
1044	Mar 01/2006				
1045	Mar 01/2006				
1046	Mar 01/2006				
1047	Mar 01/2006				
1048	Mar 01/2006				
1049	Mar 01/2006				
1050	Mar 01/2006				
1051	Mar 01/2006				
1052	Mar 01/2006				
1053	Mar 01/2006				
1054	Mar 01/2006				
1055	Mar 01/2006				
1056	Mar 01/2006				
1057	Mar 01/2006				
1058	Mar 01/2006				
1059	Mar 01/2006				
1060	Mar 01/2006				
1061	Mar 01/2006				
1062	Mar 01/2006				

A = Added, R = Revised, D = Deleted, O = Overflow

57-56-02

EFFECTIVE PAGES

Page 2

Jul 01/2009

**COMPONENT MAINTENANCE MANUAL****TABLE OF CONTENTS**

<u>Paragraph Title</u>		<u>Page</u>
WING LEADING EDGE SLAT ASSEMBLY - DESCRIPTION AND OPERATION		1
TESTING AND FAULT ISOLATION	(Not Applicable)	
DISASSEMBLY		301
CLEANING		401
CHECK		501
REPAIR		601
ASSEMBLY		701
FITS AND CLEARANCES		801
SPECIAL TOOLS, FIXTURES, AND EQUIPMENT	(Not Applicable)	
ILLUSTRATED PARTS LIST		1001

57-56-02

CONTENTS

Page 1

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
		PRR 33437	SEP 05/86
		PRR 33527	SEP 05/86
		PRR 33533	SEP 05/86
		PRR 33526	SEP 05/86
57-1148			SEP 05/86
		PRR 34381	JUN 05/88
57-1189		PRR 34398	DEC 05/90
57-1148R1			MAR 05/89
57-1189R1		PRR 34398-12	JUN 05/91
57-1175		PRR 33890-84	SEP 05/92
27-1174		PRR 33890-88	SEP 01/96
57-1175R2		PRR 33890-84	JUN 01/95

57-56-02

TR AND SB RECORD

Page 1

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

All revisions to this manual will be accompanied by transmittal sheet bearing the revision number. Enter the revision number in numerical order, together with the revision date, the date filed and the initials of the person filing.

Revision		Filed		Revision		Filed	
Number	Date	Date	Initials	Number	Date	Date	Initials



COMPONENT MAINTENANCE MANUAL

Revision		Filed		Revision		Filed	
Number	Date	Date	Initials	Number	Date	Date	Initials

57-56-02
REVISION RECORD
Page 2
Mar 01/2006



COMPONENT MAINTENANCE MANUAL

All temporary revisions to this manual will be accompanied by a cover sheet bearing the temporary revision number. Enter the temporary revision number in numerical order, together with the temporary revision date, the date the temporary revision is inserted and the initials of the person filing.

When the temporary revision is incorporated or cancelled, and the pages are removed, enter the date the pages are removed and the initials of the person who removed the temporary revision.

Temporary Revision		Inserted		Removed		Temporary Revision		Inserted		Removed	
Number	Date	Date	Initials	Date	Initials	Date	Initials	Number	Date	Date	Initials



COMPONENT MAINTENANCE MANUAL

Temporary Revision		Inserted		Removed		Temporary Revision		Inserted		Removed	
Number	Date	Date	Initials	Date	Initials	Date	Initials	Number	Date	Date	Initials

57-56-02

BOEING PROPRIETARY - Copyright © Unpublished Work - See title page for details



COMPONENT MAINTENANCE MANUAL

INTRODUCTION

1. General

- A. The instructions in this manual supply the data necessary to do the maintenance functions together with the test, fault isolation, repair, and replacement of the defective parts.
- B. This manual is divided into different parts:
 - (1) Title Page
 - (2) Transmittal Letter
 - (3) Highlights
 - (4) List of Effective Pages
 - (5) Table of Contents
 - (6) Temporary Revision & Service Bulletin Record
 - (7) Record of Revisions
 - (8) Record of Temporary Revisions
 - (9) Introduction
 - (10) Procedures & IPL Sections
- C. Components that can be repaired have a different repair number for each specified repair. To find the repair number location of a component, look in the Repair-General procedure at the beginning of the REPAIR section. The Repair-General procedure also has an explanation of the True Position Dimension symbols used.
- D. All dimensions, measures, quantities and weights included are in English units. When metric equivalents are given they will be in the parentheses that follow the English units.
- E. The introduction to the Illustrated Parts List (IPL) shows how the IPL data is used.
- F. Design changes, optional parts, configuration differences and Service Bulletin modifications may cause different part numbers. These part numbers are identified in the IPL with an alphabetical letter which is added to the end of the basic item number. This new item number is referred to as an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless shown differently.
- G. The tool reference numbers found in the individual procedures and in the Special Tools, Fixtures, and Equipment section are used to identify if a tool is a standard tool (STD-XXXX), a commercial tool (COM-XXXX), or a Special Tool (SPL-XXXX). This reference number is also used to distinguish between tools with similar names in the same procedure. These reference numbers are for use in the documentation only. They are not to be used for ordering tools.

57-56-02

INTRODUCTION

Page 1

Mar 01/2009



COMPONENT MAINTENANCE MANUAL

WING LEADING EDGE SLAT ASSEMBLY - DESCRIPTION AND OPERATION

1. Description and Operation

A. Three leading edge slats are installed on each wing outboard of the engine. The slats are numbered 1 through 6 from left to right. The slats consist of ribs attached to a beam, inner and outer clad aluminum skins, and a honeycomb trailing edge. A void between the inner and outer skins provides a path for thermal anti-icing. Anti-icing ducts installed in the slat leading edge connect with hot air supply lines through a telescoping tube. A three-position hydraulic actuator is attached at the center of the slat. Each slat has two main tracks and two auxiliary tracks which ride on rollers in the wing leading edge.

2. Leading Particulars (Approximate)

- A. Width – 11 inches
- B. Length – 135 inches
- C. Height – 8 inches
- D. Weight – 86 pounds

57-56-02

DESCRIPTION AND OPERATION

Page 1

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

TESTING AND FAULT ISOLATION

(NOT APPLICABLE)

57-56-02

TESTING AND FAULT ISOLATION

Page 101

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

DISASSEMBLY

1. General

- A. This procedure has the data necessary to disassemble the wing leading edge slat assembly.
- B. Disassemble this component only as necessary to complete fault isolation, determine the serviceability of parts, perform required repairs and restore the unit to serviceable condition.

2. Disassembly

- A. Procedure
 - (1) Use standard industry practices for disassembly of this component.

57-56-02

DISASSEMBLY

Page 301

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

CLEANING

1. General

- A. This procedure has the data necessary to clean the wing leading edge slat assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- C. Refer to IPL Figure 1 for item numbers.

2. Cleaning

A. References

Reference	Title
SOPM 20-30-01	CLEANING AND RELUBRICATING BEARINGS
SOPM 20-30-03	GENERAL CLEANING PROCEDURES

B. Procedure

CAUTION: DO NOT CLEAN GRAPHITE/ARAMID EPOXY STRUCTURES WITH CHLORINATED CLEANING AGENTS SUCH AS METHYLENE CHLORIDE, TRICHLOROETHYLENE AND TRICHLOROETHANE. CHLORINATED CLEANING AGENTS WILL CAUSE DAMAGE TO GRAPHITE/ARAMID EPOXY STRUCTURES.

CAUTION: 1, 1, 1 - TRICHLOROETHANE IS ONE OF THE SOLVENTS ALLOWED FOR CLEANING COMPOSITE COMPONENTS. DO NOT SUBMERGE PARTS IN THE SOLVENT OR ALLOW STANDING SOLVENT ON THE PARTS OR DAMAGE MAY OCCUR. USE 1, 1, 1 - TRICHLOROETHANE ONLY AS A WIPE SOLVENT.

- (1) Clean all parts in accordance with standard industry practices (SOPM 20-30-03) except for the following:
 - (a) Graphite/Aramid Epoxy Trailing Edge Wedge Assemblies (302, 303).
 - (b) Clean teflon lined bearing (565) per SOPM 20-30-01.

57-56-02

CLEANING

Page 401

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

CHECK

1. General

- A. This procedure has the data necessary to find defects in the material of the specified parts.
- B. Refer to FITS AND CLEARANCES for the design dimension and wear limits.
- C. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- D. Refer to IPL Figure 1 for item numbers.

2. Check

- A. Procedure
 - (1) Check all parts for obvious defects using standard industry practices. If you find visible defects or suspect possible defects, do a magnetic particle or penetrant check as specified below.
 - (2) Magnetic particle check the following per SOPM 20-20-01 (IPL Figure 1).
 - (a) Stop (430, 586)
 - (b) Track (567, 567A, 567B, 567C, 567D, 568, 568A, 568B)
 - (c) Arm (730, 735, 735A, 740)
 - (3) Penetrant check the following per SOPM 20-20-02 (IPL Figure 1).
 - (a) Fitting (435A, 495A, 495B, 495C, 495D, 500A)
 - (b) Ribs (615 thru 646D, 681 thru 682M, 780 thru 806)
 - (c) Actuator Stop Rib Assembly (570 thru 585G)
- B. Do a check of the honeycomb structure:
- C. Do a check of the honeycomb and the bonded parts for delamination, internal water, scratches, and contour damage.
 - (1) If you see delamination or contour damage, do an ultrasonic check or a tap test to find all of the damage.
NOTE: For a tap test, use a solid metal disk and refer to 737 NDT Part 1, 51-05-01.
 - (2) Examine areas that you think contain water radiographically or by thermography as shown in 737 NDT Part 9, 51-00-01.
- D. Refer to 737 SRM 57-43-00 for allowable honeycomb and laminate damage data.
- E. Check resistance across bond between TAI tube end flange and slat structure with an ohmmeter. Maximum allowable resistance is 0.010 ohm.
- F. Check assembly for nicks, scratches, and corrosion. Refer to the applicable 737 SRM Chapter 57 for Allowable Repair Data and Limits.

57-56-02

CHECK

Page 501

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

REPAIR

1. Content

A. Repair, refinish and replacement procedures are included in separate REPAIR sections as follows:

Table 601:

P/N	NAME	REPAIR
65C26657 65C26658 65C26659	ARM ASSEMBLY - AUXILIARY	1-1
65C26698	RIB ASSEMBLY - MAIN TRACK	2-1
65C26699	RIB ASSEMBLY - MAIN TRACK	3-1
65C26664 65C26665	TRACK ASSEMBLY - MAIN	4-1
65C26797	RIB ASSEMBLY - ACTUATOR	5-1
-----	MISCELLANEOUS PARTS - REFINISH	6-1

2. Standard Practices

A. Refer to these standard practices, as applicable, for details of procedures in individual repairs.

- SOPM 20-10-01 Repair and Refinish of High Strength Steel Parts
- SOPM 20-10-02 Machine of Alloy Steel
- SOPM 20-10-03 Shot Peening
- SOPM 20-10-09 Machining of Copper Beryllium Alloys
- SOPM 20-30-02 Stripping of Protective Finishes
- SOPM 20-30-03 General Cleaning Procedures
- SOPM 20-41-01 Decoding Table for Boeing Finish Codes
- SOPM 20-41-02 Application of Chemical and Solvent Resistant Finishes
- SOPM 20-42-02 Low Hydrogen Embrittlement Cadmium-Titanium Alloy Plating.
- SOPM 20-42-05 Bright Cadmium Plating.
- SOPM 20-43-01 Chromic Acid Anodizing
- SOPM 20-50-03 Bushing and Bearing Removal, Installation and Retention
- SOPM 20-50-11 Application of Aerodynamic Smoothing Sealant
- SOPM 20-50-12 Application of Adhesives
- SOPM 20-60-02 Finishing Materials
- SOPM 20-60-04 Miscellaneous Materials

3. Materials

NOTE: Equivalent substitutes can be used.

- A. Adhesive – adhesive, A50057 BAC 55010, Type 60
- B. Enamel – coating, C00260 BMS 10-11 type 2, color BAC 707 Gray Gloss
- C. Primer – primer, C00259 BMS 10-11 Type 1

57-56-02

REPAIR - GENERAL

Page 601

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

- D. Sealant – sealant, A00247 BMS 5-95
- E. Grease – grease, D00015 BMS3-24

4. Dimensioning Symbols

- A. Standard True Position Dimensioning Symbols used in applicable repair procedures are shown in REPAIR-GENERAL, Figure 601.

57-56-02

REPAIR - GENERAL

Page 602

Mar 01/2008



COMPONENT MAINTENANCE MANUAL

—	STRAIGHTNESS	⊕	THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
▭	FLATNESS	∅	DIAMETER
⊥	PERPENDICULARITY (OR SQUARENESS)	S ∅	SPHERICAL DIAMETER
//	PARALLELISM	R	RADIUS
○	ROUNDNESS	SR	SPHERICAL RADIUS
⊘	CYLINDRICITY	()	REFERENCE
⌒	PROFILE OF A LINE	BASIC (BSC) OR	A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
⌒	PROFILE OF A SURFACE	DIM	
◎	CONCENTRICITY	-A-	DATUM
≡	SYMMETRY	Ⓜ	MAXIMUM MATERIAL CONDITION (MMC)
∠	ANGULARITY	Ⓛ	LEAST MATERIAL CONDITION (LMC)
↗	RUNOUT	Ⓢ	REGARDLESS OF FEATURE SIZE (RFS)
↗	TOTAL RUNOUT	Ⓟ	PROJECTED TOLERANCE ZONE
⊏	COUNTERBORE OR SPOTFACE	FIM	FULL INDICATOR MOVEMENT
∇	COUNTERSINK		

EXAMPLES

— 0.002	STRAIGHT WITHIN 0.002	◎ ∅ 0.0005 C	CONCENTRIC TO C WITHIN 0.0005 DIAMETER
⊥ 0.002 B	PERPENDICULAR TO B WITHIN 0.002	≡ 0.010 A	SYMMETRICAL WITH A WITHIN 0.010
// 0.002 A	PARALLEL TO A WITHIN 0.002	∠ 0.005 A	ANGULAR TOLERANCE 0.005 WITH A
○ 0.002	ROUND WITHIN 0.002	⊕ ∅ 0.002 Ⓢ B	LOCATED AT TRUE POSITION WITHIN 0.002 DIA RELATIVE TO DATUM B, REGARDLESS OF FEATURE SIZE
⊘ 0.010	CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER	⊥ ∅ 0.010 Ⓜ A 0.510 Ⓟ	AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION
⌒ 0.006 A	EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART RELATIVE TO DATUM PLANE A	2.000	THEORETICALLY EXACT DIMENSION IS 2.000
▭ 0.020 A	SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE	OR 2.000 BSC	
NOTE: DATUM MAY APPEAR AT EITHER SIDE OF TOLERANCE FRAME		0.020 A A 0.020	

True Position Dimensioning Symbols
Figure 601



COMPONENT MAINTENANCE MANUAL

ARM ASSEMBLY - AUXILIARY - REPAIR 1-1

65C26657-1, -5, 65C26658-1, 65C26659-1

1. General

- A. This procedure has the data necessary to repair and refinish the arm assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols used in the repair.
- E. Refer to IPL Figure 1 for item numbers.

2. Bushing (725) Replacement (REPAIR 1-1, Figure 601)

- A. Procedure
 - (1) Remove sideplate guard (720) with rivets (718). These guards were assembled with sealant, A00247.
 - (2) Remove the old bushings.
 - (3) Install replacement bushings SOPM 20-50-03 with wet sealant, A00247.
 - (4) Machine the bushings as shown.
 - (5) Fillet seal the bushing flanges with sealant, A00247.
 - (6) Apply sealant, A00247 to side plate guards (720) and install them with new rivets (718).

3. Refinish

- A. Procedure
 - (1) Side Plate Guard (720) - - Cadmium plate (F-15.06) Material: Copper Beryllium Alloy 172.
 - (2) Auxiliary Arm (740) – Passivate (F-17.09) Material: 15-5PH CRES, 180-200 ksi.
 - (3) Auxiliary Arm (730, 730A, 735, 735A) – Cadmium plate and apply primer, C00259 (F-16.01) Material: 15-5PH CRES, 180-210 ksi.

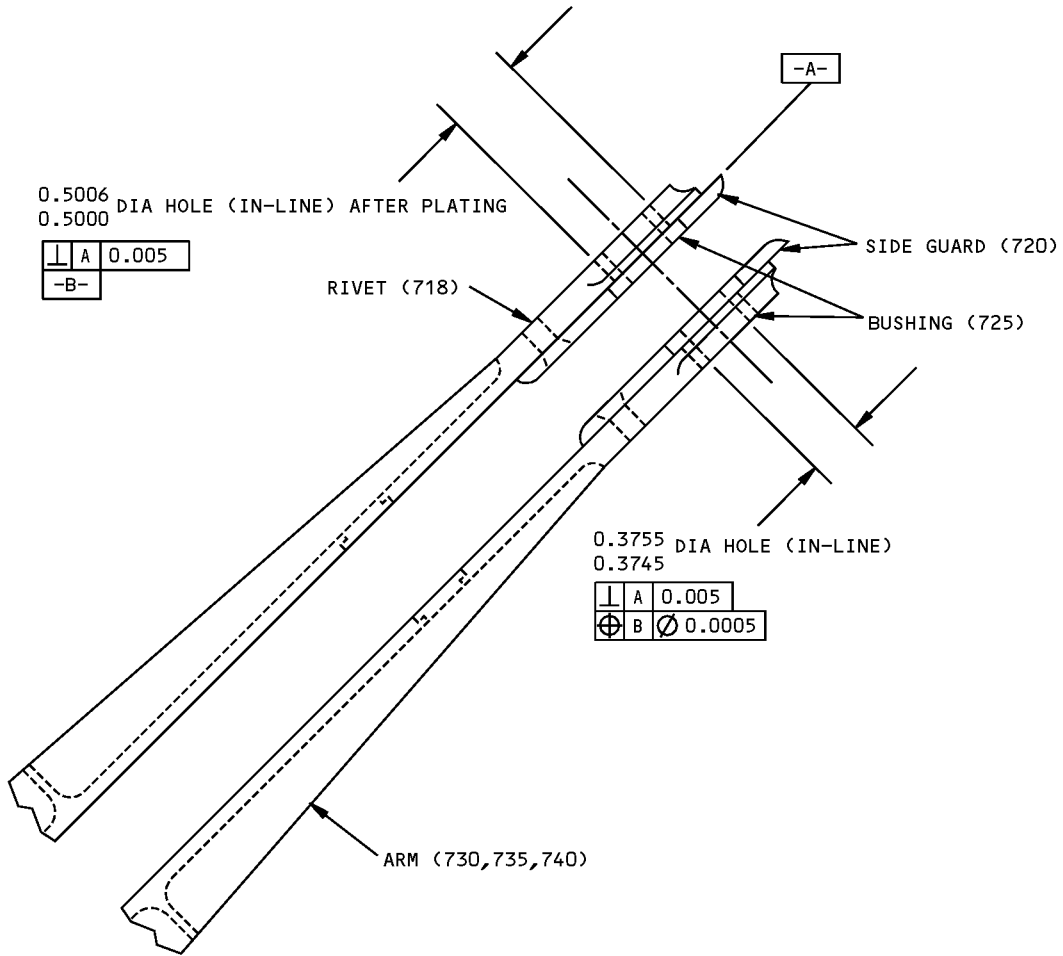
57-56-02

REPAIR 1-1

Page 601

Mar 01/2006

COMPONENT MAINTENANCE MANUAL



ALL DIMENSIONS ARE IN INCHES

Bushing Replacement
Figure 601

57-56-02

REPAIR 1-1

Page 602

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

RIB ASSEMBLY - MAIN TRACK - REPAIR 2-1

65C26698-1, -2, -3, -4, -5, -6, -7, -8, -9, -10, -12

1. General

- A. This procedure has the data necessary to repair and refinish the rib assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols used in the repair.
- E. Refer to IPL Figure 1 for item numbers.

2. Bushing (653, 654) Replacement (REPAIR 2-1, Figure 601)

- A. Procedure
 - (1) Remove the bushing from the rib assembly (595).
 - (2) If you find defects on the hole, refer to REPAIR 2-1, Paragraph 3. for repair instructions.
 - (3) Install a replacement bushing by the shrink-fit method of SOPM 20-50-03, with wet sealant, A00247.
 - (4) Machine the bushing as shown.
 - (5) Fillet seal the bushing flange with sealant, A00247.

3. Repair (Part Number 65C26698-1 thru -10) (REPAIR 2-1, Figure 601)

- A. Procedure

NOTE: Currently, there is not an oversize bushing hole repair limit for 65C26698-11, -12; therefore, an oversize repair bushing cannot be used for 65C26698-11, -12.

- (1) Hole for bushing (653).
 - (a) Machine the hole as required, within repair limits, to remove defects.
 - (b) Penetrant examine per SOPM 20-20-02.
 - (c) Shot peen as indicated per SOPM 20-10-03.
 - (d) Chemical treat and apply primer, C00259.
 - (e) Make an oversize bushing (REPAIR 2-1, Figure 602) as required to make allowance for the amount of material in REPAIR 2-1, Paragraph 3.A.(1)(a).
 - (f) Install the oversize bushing per REPAIR 2-1, Paragraph 2..

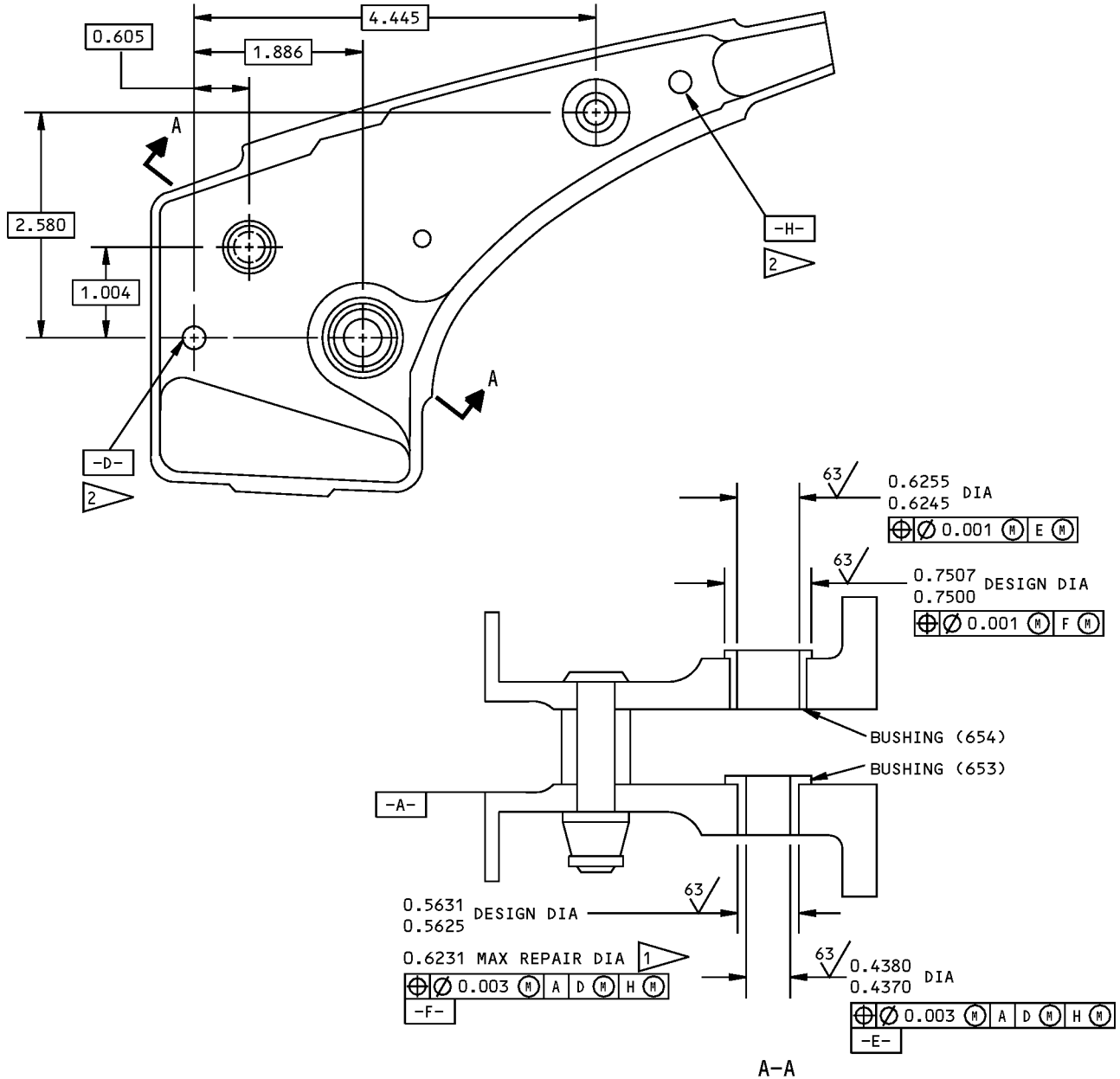
57-56-02

REPAIR 2-1

Page 601

Mar 01/2006

COMPONENT MAINTENANCE MANUAL



REFINISH

RIBS: CHROMIC ACID ANODIZE AND APPLY PRIMER, BMS 10-11, TYPE 1 (F-18.13)

1 LIMIT FOR INSTALLATION OF OVERSIZE BUSHING (FIG. 602). FOR 65C26698-1 THRU -10 ONLY

2 DATUM HOLES COMMON TO BOTH PARTS (IN-LINE)

REPAIR

REF 1

125 ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

SHOT PEEN: 0.023-0.055 SHOT SIZE 0.006A2 INTENSITY

MATERIAL: AL ALLOY

ALL DIMENSIONS ARE IN INCHES

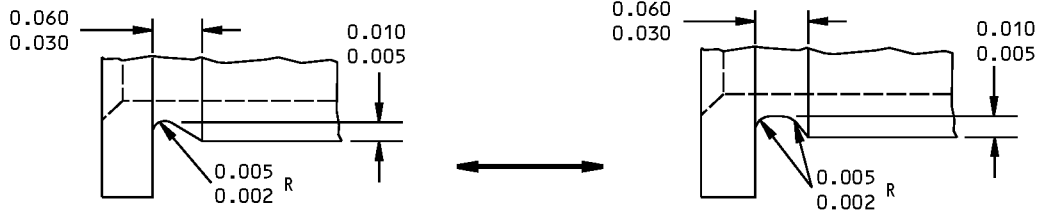
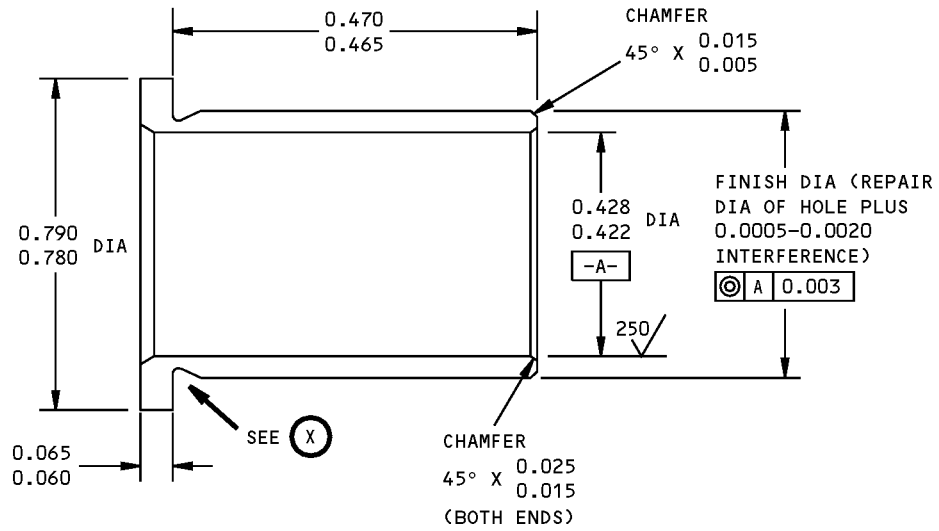
65C26698-1 thru -12 Main Track Rib Repair and Refinish Figure 601

57-56-02

REPAIR 2-1
Page 602
Mar 01/2006



COMPONENT MAINTENANCE MANUAL



63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

MATERIAL: 15-5PH CRES, 180-200 KSI

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2, CLASS 2. PLATING IN BORE OPTIONAL

ALL DIMENSIONS ARE IN INCHES

DIMENSIONS APPLY AFTER PLATING

REPLACES BUSHING (653) BACB28AP07P047

Oversize Bushing Details
Figure 602

57-56-02

REPAIR 2-1

Page 603

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

RIB ASSEMBLY - MAIN TRACK - REPAIR 3-1

65C26699-1, -2, -3, -4, -5, -6, -7, -8, -9, -10, -11, -12, -13, -14

1. General

- A. This procedure has the data necessary to repair and refinish the main track rib assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols used in the repair.
- E. Refer to IPL Figure 1 for item numbers.

2. Bushing (653, 654A) Replacement (REPAIR 3-1, Figure 601)

- A. Procedure
 - (1) Remove the bushing from the rib assembly (605).
 - (2) If you find defects on the hole, refer to REPAIR 3-1, Paragraph 3. for repair instructions.
 - (3) Install a replacement bushing by the shrink fit method of SOPM 20-50-03, with wet sealant, A00247.
 - (4) Machine the bushing as shown.
 - (5) Fillet seal the bushings flange with sealant, A00247.

3. Repair (Part Numbers 65C26699-1 thru -12) (REPAIR 3-1, Figure 601)

A. Procedure

NOTE: Currently, there is not an oversize bushing hole repair limit for 65C26699-13, -14; therefore, an oversize repair bushing cannot be used for 65C26698-13,-14.

- (1) Hole for bushing (653).
 - (a) Machine the hole as required, within repair limits, to remove defects.
 - (b) Penetrant examine per SOPM 20-20-02.
 - (c) Shot peen as indicated per SOPM 20-10-03.
 - (d) Chemical treat and apply primer, C00259.
 - (e) Make an oversize bushing (REPAIR 3-1, Figure 602) as required to make allowance for the amount of material removed in REPAIR 3-1, Paragraph 3.A.(1)(a).
 - (f) Install the bushing per REPAIR 3-1, Paragraph 2..

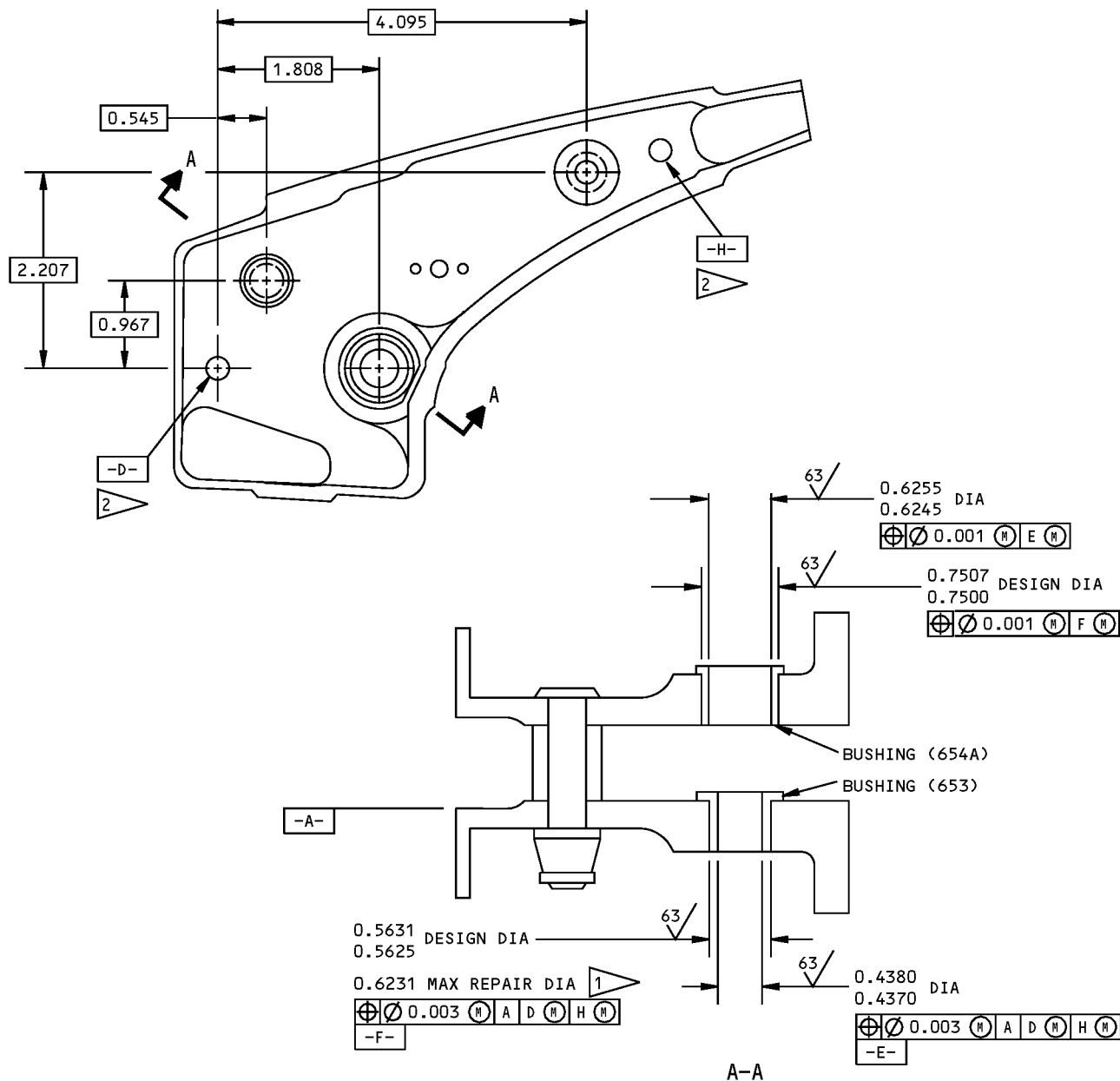
57-56-02

REPAIR 3-1

Page 601

Mar 01/2008

COMPONENT MAINTENANCE MANUAL



REFINISH

RIBS: CHROMIC ACID ANODIZE AND APPLY PRIMER, BMS 10-11, TYPE 1 (F-18.13)

1 LIMIT FOR INSTALLATION OF OVERSIZE BUSHING (FIG. 602). FOR 65C26699-1 THRU -12 ONLY

2 DATUM HOLES COMMON TO BOTH PARTS (IN-LINE)

REPAIR

REF 1

125 ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

SHOT PEEN: 0.023-0.055 SHOT SIZE 0.006A2 INTENSITY

MATERIAL: AL ALLOY

ALL DIMENSIONS ARE IN INCHES

65C26699-1 thru -14 Main Track Rib Repair and Refinish Figure 601

57-56-02

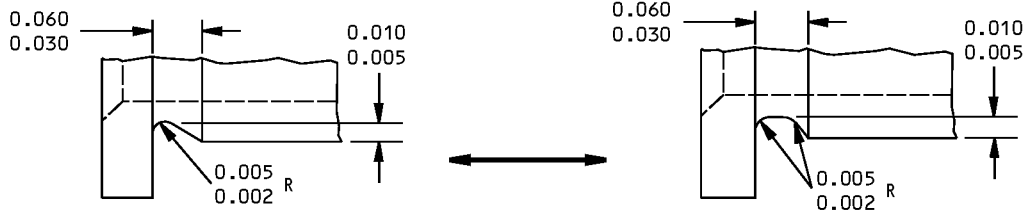
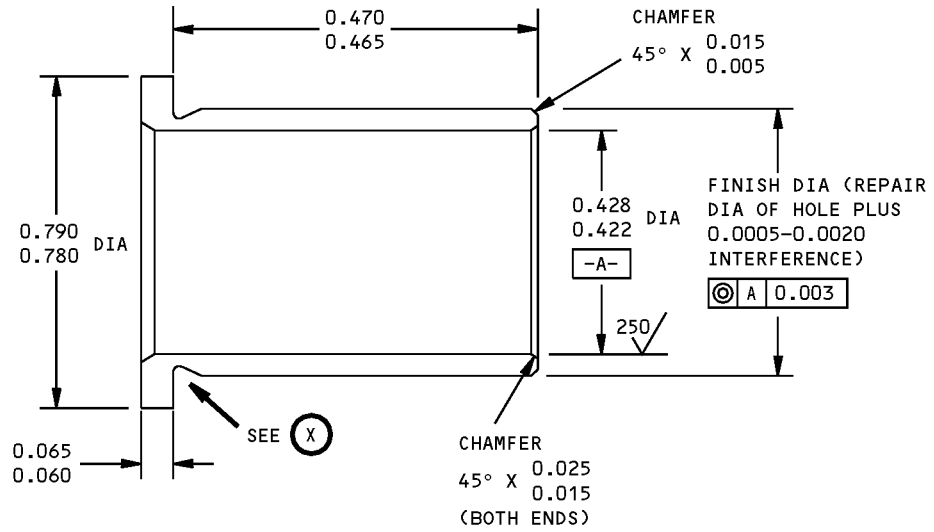
REPAIR 3-1

Page 602

Mar 01/2006



COMPONENT MAINTENANCE MANUAL



63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

MATERIAL: 15-5PH CRES, 180-200 KSI

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2, CLASS 2. PLATING IN BORE OPTIONAL

ALL DIMENSIONS ARE IN INCHES

DIMENSIONS APPLY AFTER PLATING

REPLACES BUSHING (653) BACB28AP07P047

Oversize Bushing Details
Figure 602

57-56-02

REPAIR 3-1

Page 603

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

MAIN TRACK ASSEMBLY - REPAIR 4-1

65C26664-1, -3, -5, 65C26665-1, -5

1. General

- A. This procedure has the data necessary to repair and refinish the main track assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols used in the repair.
- E. Refer to IPL Figure 1 for item numbers.

2. Bearing (565) Replacement

- A. Procedure
 - (1) Remove the bearing from the track assembly (555, 560).
 - (2) If you find defects on hole surfaces, refer to REPAIR 4-1, Paragraph 3. for repair instructions.
 - (3) Install a replacement bearing with wet sealant, A00247 and roller swage per SOPM 20-50-03.

3. Hole for Bearing (565) (REPAIR 4-1, Figure 601, REPAIR 4-1, Figure 602)

- A. Procedure
 - (1) Machine the hole to the repair diameter shown.
 - (2) Magnetic particle inspect per SOPM 20-20-01.
 - (3) Shot peen as indicated per SOPM 20-10-03.
 - (4) Get a special oversize bearing (565A).
 - (5) Install the bearing per REPAIR 4-1, Paragraph 2..

4. Track Surfaces (REPAIR 4-1, Figure 601, REPAIR 4-1, Figure 602)

- A. Procedure
 - (1) Blend out defects within repair limits, shown.
 - (2) Refinish as indicated.

5. Track Hole Repair (REPAIR 4-1, Figure 603)

- A. Procedure
 - (1) Track - Measure the hole diameter. If the track hole diameter is greater than 0.469 inch, stop the repair and contact Boeing for further evaluation.
 - (2) Track - Machine the track hole to remove damage and/or corrosion to oversize diameter from 0.375 inch minimum to 0.469 inch maximum.
 - (3) Track - Perform a magnetic particle check on the track hole (SOPM 20-20-01).
 - (4) Track - Apply stylus cadmium plate and primer (SOPM 20-42-10).
 - (5) Bushing - Fabricate a repair bushing using 180-200 ksi 17-4PH (AMS5643) or 15-5PH (AMS5669) CRES. Heat treat the bushing to 180-200 ksi before machining if not already at 180-200 ksi.

57-56-02

REPAIR 4-1

Page 601

Mar 01/2008



COMPONENT MAINTENANCE MANUAL

- (6) Bushing - LHE (Low Hydrogen Embrittlement) cadmium plate the bushing (SOPM 20-42-01) or brush cadmium plate the bushing per BAC 5849 (SOPM 20-42-05). Use an interference fit of 0.0003 to 0.0014 inch after plating.
- (7) Bushing - Install the bushing in the track hole with BMS3-24 grease, D00015 (SOPM 20-50-03).
- (8) Bushing - Ream the bushing hole to design dimension of 0.312 to 0.316 inches.
- (9) Bushing - LHE (Low Hydrogen Embrittlement) brush cadmium plate the bushing hole per BAC 5849 (SOPM 20-42-05).

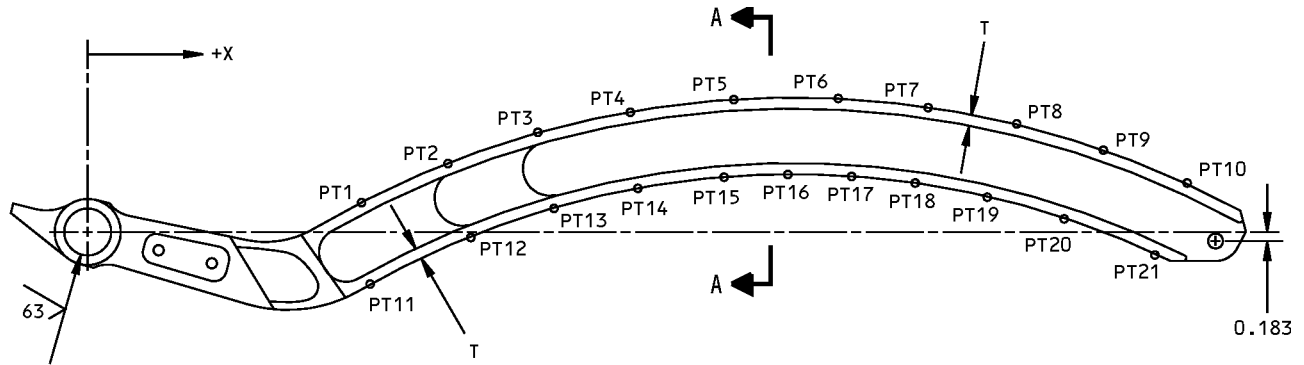
57-56-02

REPAIR 4-1

Page 602

Nov 01/2008

COMPONENT MAINTENANCE MANUAL

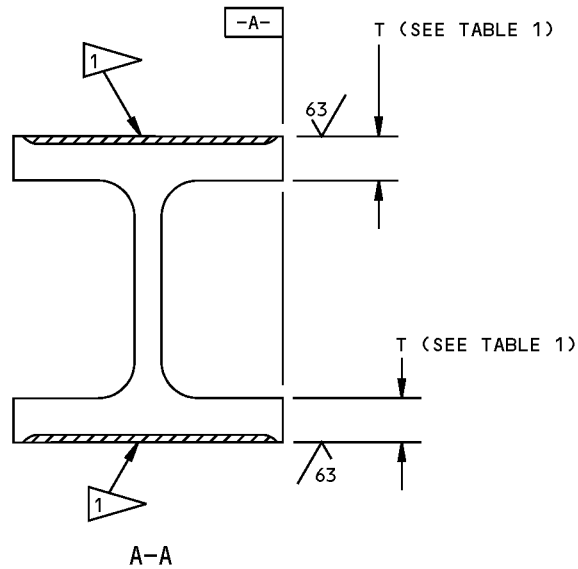


⊥	0.002	A
-D-		

0.9072 DESIGN DIA
0.9062 AFTER PLATING

0.9392 REPAIR DIA

CHAMFER
45° X 0.035
0.025
(BOTH SIDES)



REFINISH

CADMIUM-TITANIUM PLATE (F-15.01)
APPLY PRIMER BMS 10-11, TYPE 1 (F-20.02)
BUT NOT IN DIA -D-.

AFTER BEARING INSTALLATION, APPLY ENAMEL
BMS 10-11, TYPE 2 (F-21.02) BUT NOT ON
BEARING OR SURFACES SHOWN BY

- NO ENAMEL
- RANGE FOR INSTALLATION OF OVERSIZE BEARING (565A)
- 65C26664-1,-3 UNLESS SHOWN DIFFERENTLY
- 65C26664-5 ONLY

ROLLER CONTACT WEAR SURFACE

REPAIR

REF
125 ALL MACHINED SURFACES UNLESS SHOWN
DIFFERENTLY

SHOT PEEN:
RC 55-65 SHOT HEAT TREAT
0.012-0.019 A2 INTENSITY

MATERIAL: 4340M STEEL, 270-300 KSI
ITEM NUMBERS REFER TO IPL FIG. 1
ALL DIMENSIONS ARE IN INCHES

65C26664-1,-3,-5 Main Track Repair and Refinish
Figure 601 (Sheet 1 of 2)

57-56-02

REPAIR 4-1
Page 603
Mar 01/2008



COMPONENT MAINTENANCE MANUAL

POINT 3	LOCATION +X 3	DESIGN THICKNESS T 3	MINIMUM WEAR THICKNESS T 3
1	5.707	0.157 0.137	0.117
2	7.504	0.179 0.159	0.139
3	9.372	0.201 0.181	0.161
4	11.295	0.223 0.203	0.183
5	13.451	0.230 0.210	0.190
6	15.622	0.230 0.210	0.190
7	17.494	0.230 0.210	0.190
8	19.340	0.219 0.199	0.179
9	21.143	0.192 0.172	0.152
10	22.886	0.166 0.146	0.126
11	5.878	0.149 0.147	0.127
12	7.977	0.177 0.157	0.137
13	9.689	0.199 0.179	0.157
14	11.452	0.222 0.202	0.182
15	13.248	0.230 0.210	0.190
16	14.576	0.230 0.210	0.190
17	15.905	0.241 0.221	0.201
18	17.227	0.242 0.222	0.202
19	18.729	0.223 0.203	0.183
20	20.329	0.197 0.177	0.157
21	22.216	0.166 0.146	0.126
ALL 4	ALL 4	0.240 0.220 4	0.200 4

TABLE 1

65C26664-1,-3,-5 Main Track Repair and Refinish
Figure 601 (Sheet 2 of 2)

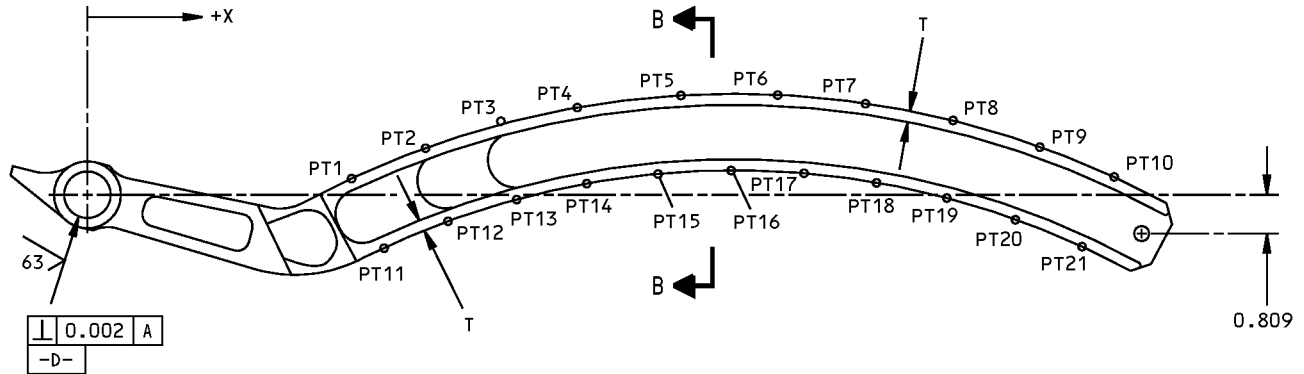
57-56-02

REPAIR 4-1

Page 604

Mar 01/2008

COMPONENT MAINTENANCE MANUAL

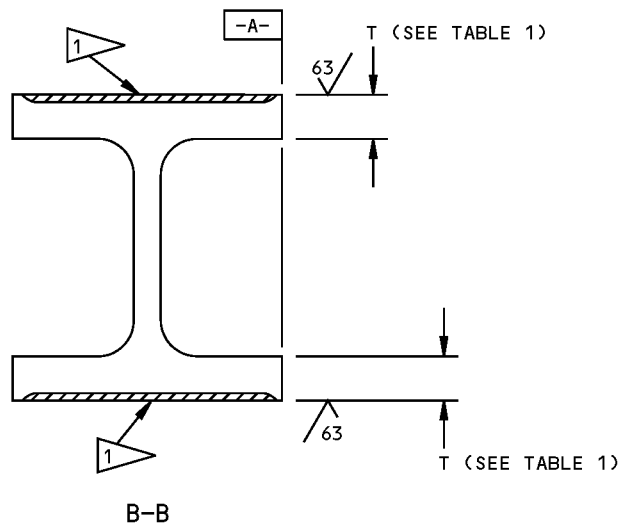


⊥ 0.002 A
-D-

0.9072 DESIGN DIA
0.9062 AFTER PLATING

0.9392 REPAIR DIA

CHAMFER
45° X 0.035
0.025
(BOTH SIDES)



REFINISH

CADMIUM-TITANIUM PLATE (F-15.01)
APPLY PRIMER BMS 10-11, TYPE 1 (F-20.02)
BUT NOT IN DIA -D-.

AFTER BEARING INSTALLATION, APPLY ENAMEL
BMS 10-11, TYPE 2 (F-21.02) BUT NOT ON
BEARING OR SURFACES SHOWN BY

- NO ENAMEL
- RANGE FOR INSTALLATION OF OVERSIZE BEARING (565A)
- 65C26665-1 UNLESS SHOWN DIFFERENTLY
- 65C26665-5 ONLY

ROLLER CONTACT WEAR SURFACE

REPAIR

REF
125 ALL MACHINED SURFACES UNLESS SHOWN
DIFFERENTLY

SHOT PEEN: RC 55-65 SHOT HEAT TREAT
0.012-0.019 INTENSITY

MATERIAL: 4340M STEEL, 275-300 KSI
ITEM NUMBERS REFER TO IPL FIG. 1
ALL DIMENSIONS ARE IN INCHES

65C26665-1,-5 Main Track Assembly Repair and Refinish
Figure 602 (Sheet 1 of 2)

57-56-02

REPAIR 4-1
Page 605
Mar 01/2008



COMPONENT MAINTENANCE MANUAL

POINT 3	LOCATION +X 3	DESIGN THICKNESS T 3	MINIMUM WEAR THICKNESS T 3
1	5.499	0.150 0.130	0.110
2	7.041	0.174 0.154	0.134
3	8.608	0.198 0.178	0.158
4	10.199	0.221 0.201	0.181
5	12.355	0.230 0.210	0.190
6	14.372	0.230 0.210	0.190
7	16.200	0.230 0.210	0.190
8	18.019	0.218 0.198	0.178
9	19.829	0.190 0.170	0.150
10	21.377	0.166 0.146	0.126
11	6.177	0.150 0.130	0.110
12	7.508	0.172 0.152	0.132
13	8.936	0.196 0.176	0.156
14	10.397	0.219 0.199	0.179
15	11.881	0.230 0.210	0.190
16	13.400	0.230 0.210	0.190
17	14.919	0.230 0.210	0.190
18	16.428	0.230 0.210	0.190
19	17.891	0.214 0.194	0.174
20	19.321	0.190 0.170	0.150
21	20.707	0.166 0.146	0.126
ALL 4	ALL 4	0.240 0.220 4	0.200 4

TABLE 1

65C26665-1,-5 Main Track Assembly Repair and Refinish
Figure 602 (Sheet 2 of 2)

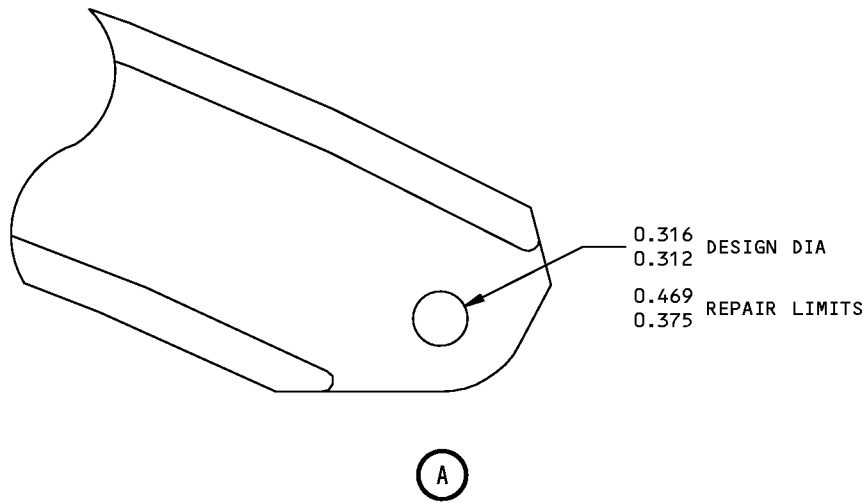
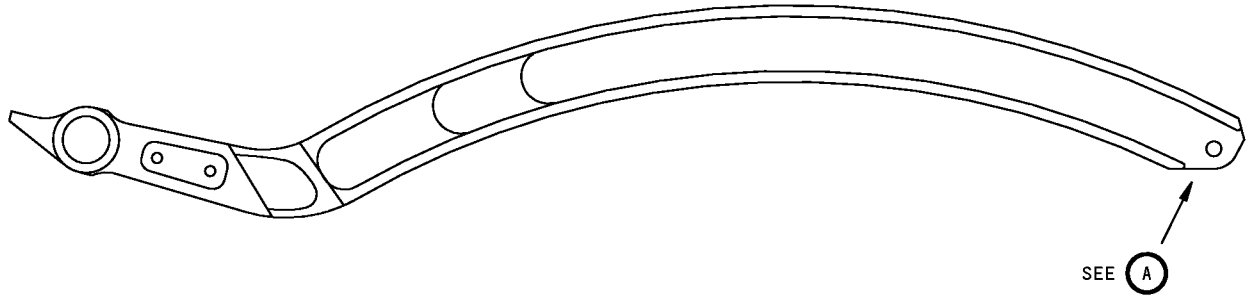
57-56-02

REPAIR 4-1

Page 606

Mar 01/2008

COMPONENT MAINTENANCE MANUAL



1497015 S0000270688_V1

65C26664-1, -3, -5 and 65C26665-1, -3 Track Hole Repair and Refinish
Figure 603

57-56-02

REPAIR 4-1

Page 607

Mar 01/2008



COMPONENT MAINTENANCE MANUAL

RIB ASSEMBLY - ACTUATOR - REPAIR 5-1

65C26797-1, -2, -5, -6, -7, -8, -9, -10, -15, -16, -19, -20, -21, -22, -23, -24, -25, -26, -27, -28, -29, -30

1. General

- A. This procedure has the data necessary to repair and refinish the actuator rib assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to REPAIR-GENERAL, Figure 601 for the True Position Dimensioning Symbols used in the repair.
- E. Refer to IPL Figure 1 for item numbers.

2. Bushing (770, 775) Replacement (REPAIR 5-1, Figure 601)

- A. Procedure
 - (1) Remove the bushings from the rib assembly.
 - (2) Install replacement bushings by the shrink-fit method of SOPM 20-50-03, with wet sealant, A00247.
 - (3) Machine the bushing as shown.
 - (4) Fillet seal the bushing flanges with wet sealant, A00247.

3. Refinish

- A. Procedure
 - (1) Ribs (780, 782, 784, 786, 795, 797, 799, 801) – Chromic acid anodize and apply primer, C00259 (F-18.13). Material: Aluminum Alloy.

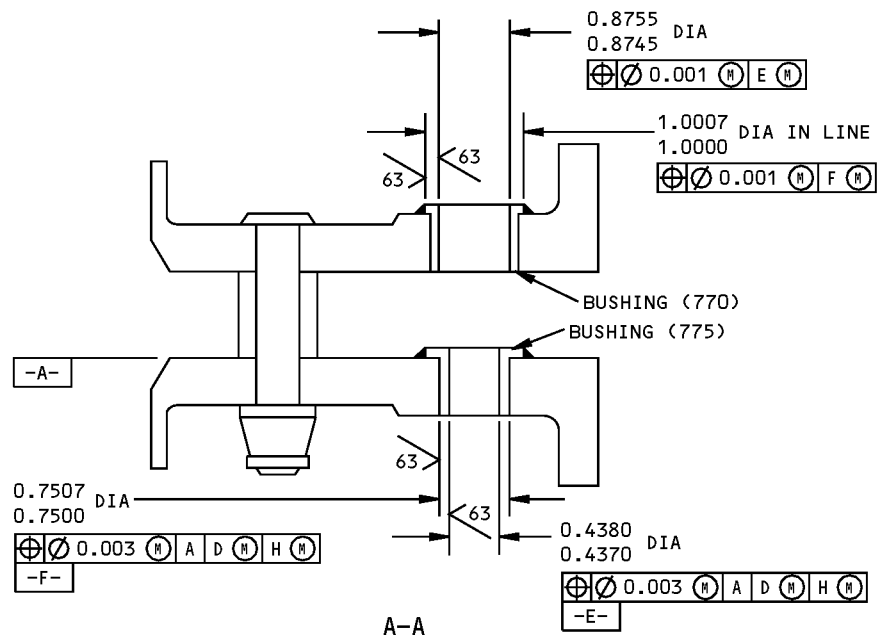
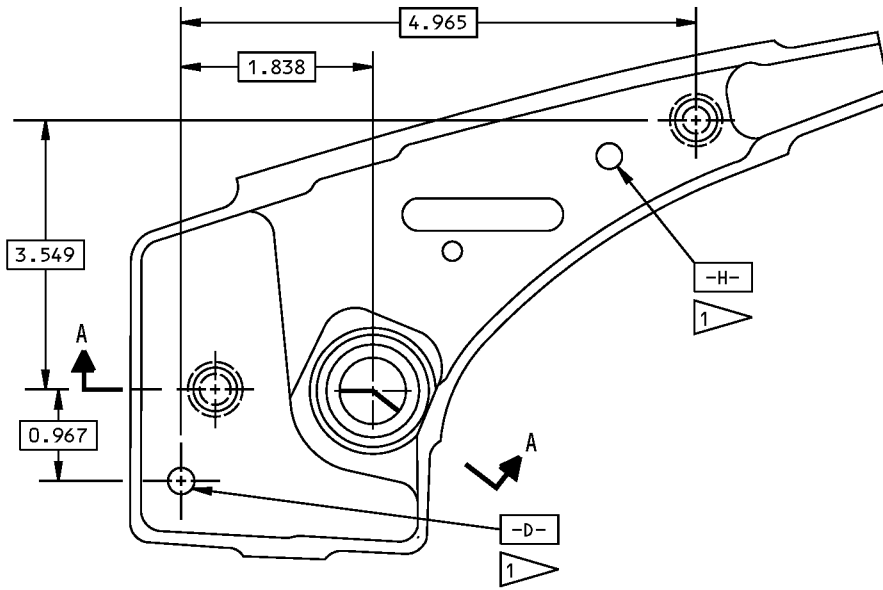
57-56-02

REPAIR 5-1

Page 601

Mar 01/2006

COMPONENT MAINTENANCE MANUAL



REFINISH

RIBS: CHROMIC ACID ANODIZE AND APPLY PRIMER, BMS 10-11, TYPE 1 (F-18.13)

DATUM HOLES COMMON TO BOTH PARTS (IN-LINE)

REPAIR

125 ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

SHOT PEEN: INTENSITY 0.005A-0.007A
SHOT NO. 230-330
COVERAGE 2.0

MATERIAL: AL ALLOY

ALL DIMENSIONS ARE IN INCHES

65C26797-1,-2,-5 thru -10,-15,-16,-19 thru -30 Rib Assembly - Actuator, Repair and Refinish
Figure 601

57-56-02

REPAIR 5-1

Page 602

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

MISCELLANEOUS PARTS REFINISH - REPAIR 6-1

1. General

- A. This procedure has the data necessary to refinish the parts which are not given in the specified repairs.
- B. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- C. Refer to IPL Figure 1 for item numbers.

2. Refinish of Other Parts

- A. Procedure
 - (1) Repair of these parts is only replacement of the original finish.
 - (2) Refer to REPAIR 6-1, Table 601 for the refinish details.

Table 601: Refinish Details

IPL FIG. & ITEM	MATERIAL	FINISH
IPL Fig. 1		
Retainer (15, 20, 40, 45, 66, 70, 90, 95, 116, 120, 140, 145, 172, 174, 182, 184, 192, 194, 202, 204, 214, 216, 224, 231, 245, 345, 350)	Al alloy	Chromic acid anodize and apply primer, C00259 (F-18.13).
Fitting (435, 495, 500)		
Clip (528, 529)		
Retainer (265, 290, 315)	Al alloy	Chemical treat and apply primer, C00259 (F-18.06).
Stop (430, 490, 586)	15-5PH CRES 150-170 ksi	Cadmium plate and apply primer, C00259 (F-16.01).

57-56-02

REPAIR 6-1

Page 601

Jul 01/2009



COMPONENT MAINTENANCE MANUAL

ASSEMBLY

1. General

- A. This procedure has the data necessary to assemble the wing leading edge slat assembly.
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 for item numbers.

2. Assembly (IPL Figure 1)

A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00028	Adhesive - Modified Epoxy For Rigid PVC, Foam Cored Sandwiches	BAC5010, Type 70 (BMS5-92, Type 1)
A00247	Sealant - Pressure And Environmental - Chromate Type	BMS 5-95
A50057	Adhesive - Silicone Rubber, RTV157	BAC5010, Type 60
A50091	Adhesive - Urethane	BAC 5010, Type 82 (BMS 5-105)
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I

B. References

Reference	Title
SOPM 20-11-03	REPAIR OF ELECTRICAL TERMINATIONS AND ELECTRICAL BONDING AREAS
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-50-01	BOLT AND NUT INSTALLATION
SOPM 20-60-02	FINISHING MATERIALS
SOPM 20-60-04	MISCELLANEOUS MATERIALS

C. Procedure

NOTE: For bolt and nut installation, refer to SOPM 20-50-01. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Use standard industry practices and these steps.
- (2) Auxiliary Arm-Rib Assemblies (655, 660, 665, 670, 675, 680)
 - (a) Apply sealant, A00247 and install bolt (668, 700) and nut (669, 685) as shown in ASSEMBLY, Figure 701.
 - (b) Tighten nut (664) on aux arm rib assembly (655, 660) to 25-35 pound-inches.

57-56-02

ASSEMBLY
Page 701
Jul 01/2008



COMPONENT MAINTENANCE MANUAL

- (3) Actuator Stop Rib Assembly (570, 585)
 - (a) Install stop (490, 586) with wet sealant, A00247.
 - (b) Apply fillet seal with sealant, A00247.
- (4) Stop fitting assemblies (385A, 445A)
 - (a) Install stop (490) with wet sealant, A00247.
 - (b) Apply fillet seal with sealant, A00247.
 - (c) For the stop fitting assemblies (445D) install the screw (502).
- (5) Seal and refinish the end ribs as shown in ASSEMBLY, Figure 702.
- (6) Trim bulb seals (25, 50, 75, 100, 125, 150, 176, 186, 196, 206, 218, 225, 232) as shown in ASSEMBLY, Figure 703.
- (7) Install and bond sponge seal (225, 230) using adhesive, A50057 as shown in ASSEMBLY, Figure 704.
- (8) Install and bond retainer (245) using Type 70 adhesive, A00028 or Type 82 adhesive, A50091 as shown in ASSEMBLY, Figure 705.
- (9) Adjust and trim blade seal (355) as shown in ASSEMBLY, Figure 706.
- (10) Delaminate aluminum shims, if required, and install with primer, C00259 either wet or dry.
- (11) TAI tube assemblies
 - (a) Prepare faying surfaces of slat structure and TAI tube end flange for electrical bonding per SOPM 20-11-03.
 - (b) Install TAI tube assemblies (826, 827, 831, 832) in slat assembly with the tube through the opening in the slat end closure rib. Put the tube end in tee fitting bushing. Install and bond TAI tube assembly to slat end closure rib with bolts and washers (828, 829, 829A, 833, 834, 834A).
 - (c) Make a check of the resistance across the bonds with an ohmmeter. Maximum permitted resistance across bond is 0.010 ohm. Remove TAI tube and do steps (1) and (2) again if necessary to get a good bond.

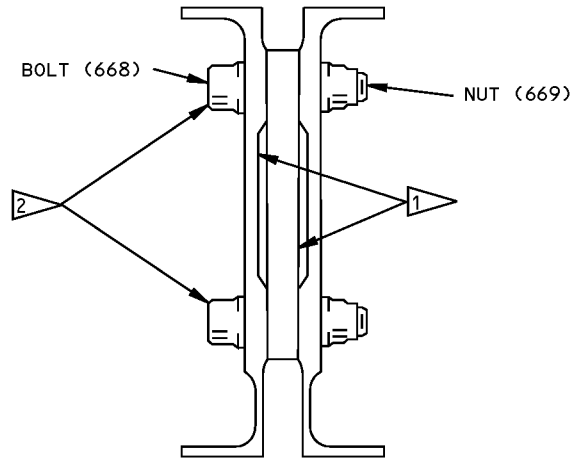
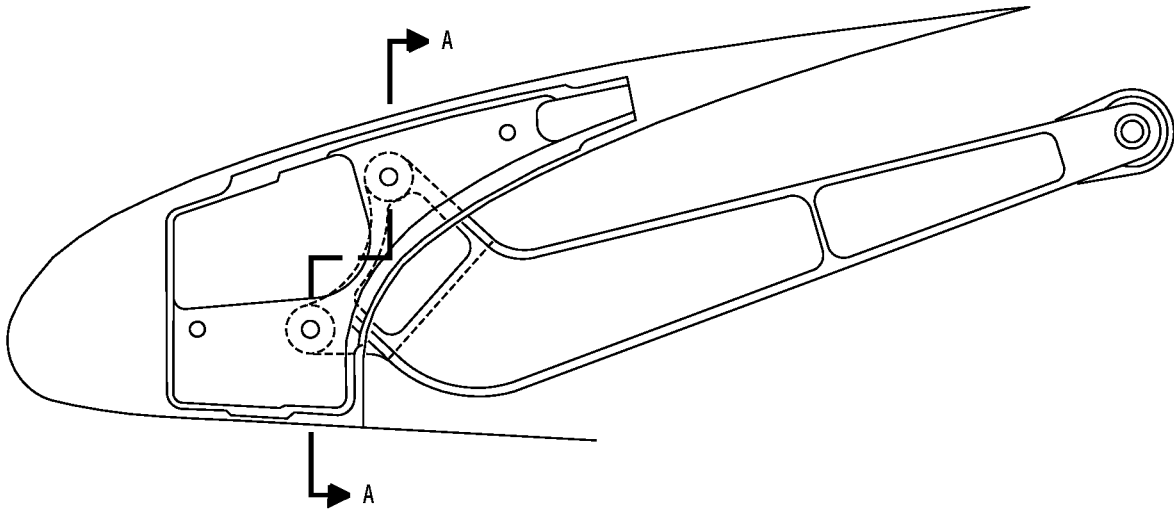
57-56-02

ASSEMBLY

Page 702

Mar 01/2006

COMPONENT MAINTENANCE MANUAL



A-A

- 1 FILL GAP WITH BMS 5-95 SEALANT
- 2 INSTALL FASTENERS WITH WET BMS 5-95 SEALANT (F-19.27)

AUX. ARM RIB ASSY (655,665,675)

Aux Arm Rib Assembly Sealing Requirements
Figure 701

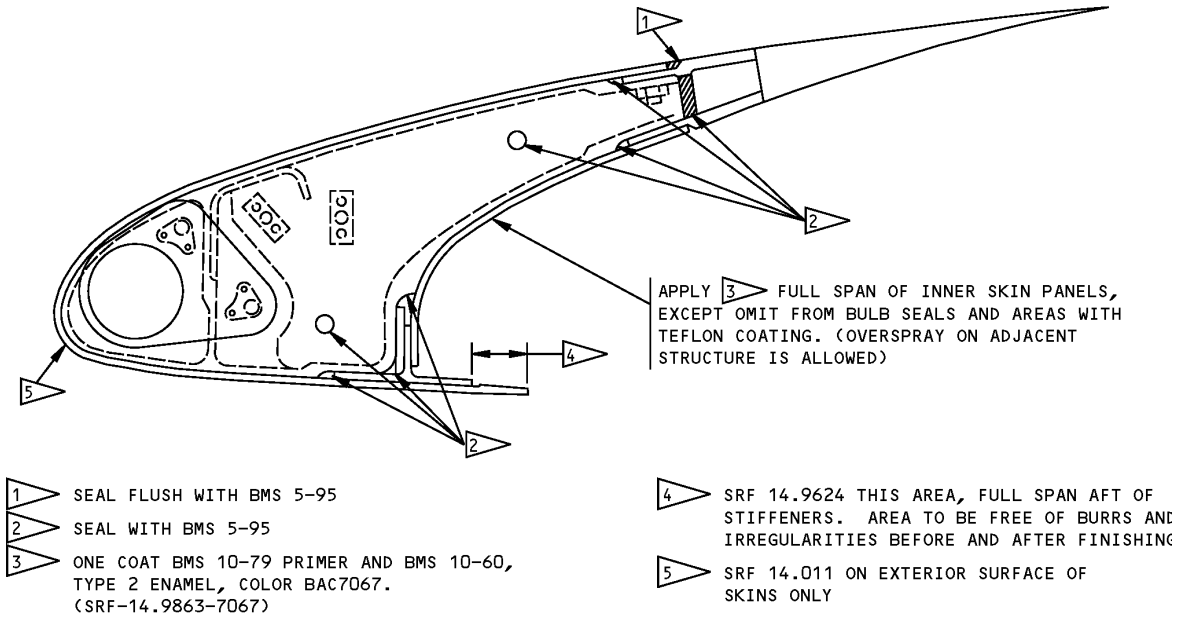
57-56-02

ASSEMBLY

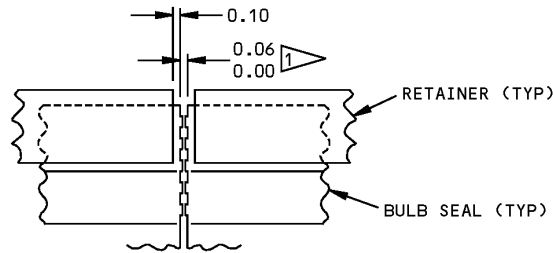
Page 703

Mar 01/2006

COMPONENT MAINTENANCE MANUAL



Slat Assembly End Sealing and Finishing Requirements
Figure 702

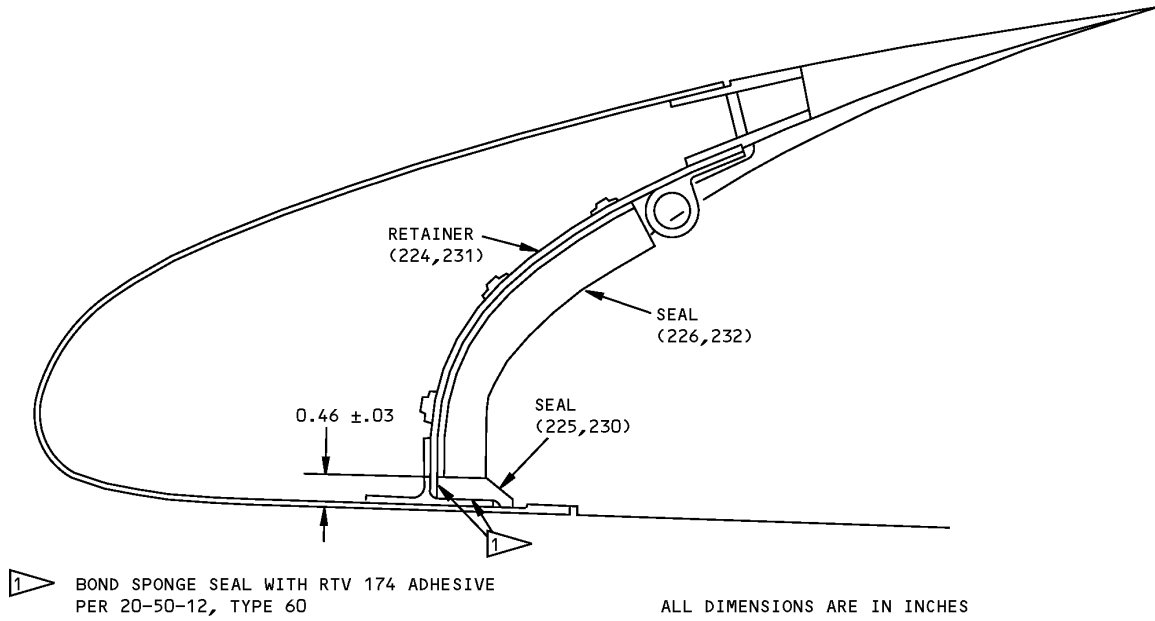


1 GAP BETWEEN SEALS

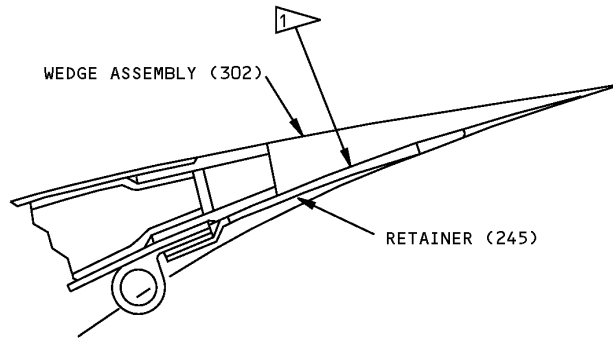
ALL DIMENSIONS ARE IN INCHES

Bulb Seal Trim Requirements
Figure 703

COMPONENT MAINTENANCE MANUAL



Sponge Seal Installation Requirements
Figure 704



1 BOND RETAINER TO WEDGE ASSEMBLY PER 20-50-12, TYPE 70 OR 82.
ITEM NUMBER REFERS TO IPL FIG. 1

Retainer Bonding Requirements
Figure 705

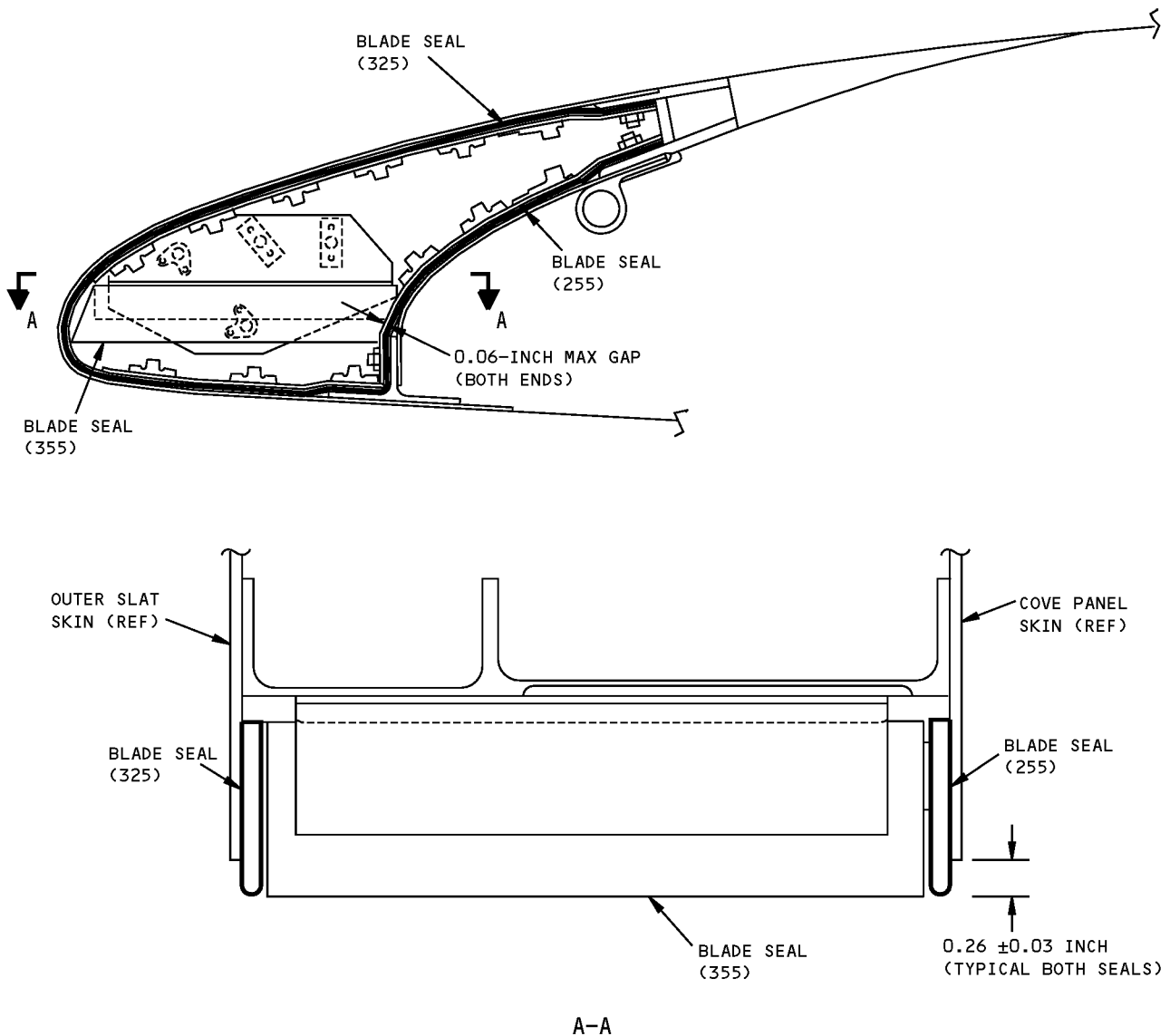
57-56-02

ASSEMBLY

Page 705

Jul 01/2008

COMPONENT MAINTENANCE MANUAL



SEAL INSTALLATION STEPS

1. ADJUST BOTH BLADE SEALS (255,325) TO THE 0.26-INCH DIMENSION SHOWN IN A-A
2. DEFLECT BLADE SEAL (355) TO EXTEND FLUSH WITH BOTH BLADE SEALS (255,325)
3. NEATLY TRIM BLADE SEAL (355) ENDS AS REQUIRED TO NEST WITHIN BLADE SEALS (255,325) WITH AN 0.06 INCH MAX GAP

NOTE: NO OTHER TRIMMING OF BLADE SEAL (355) IS ALLOWED.

Seal Installation
Figure 706

57-56-02

ASSEMBLY

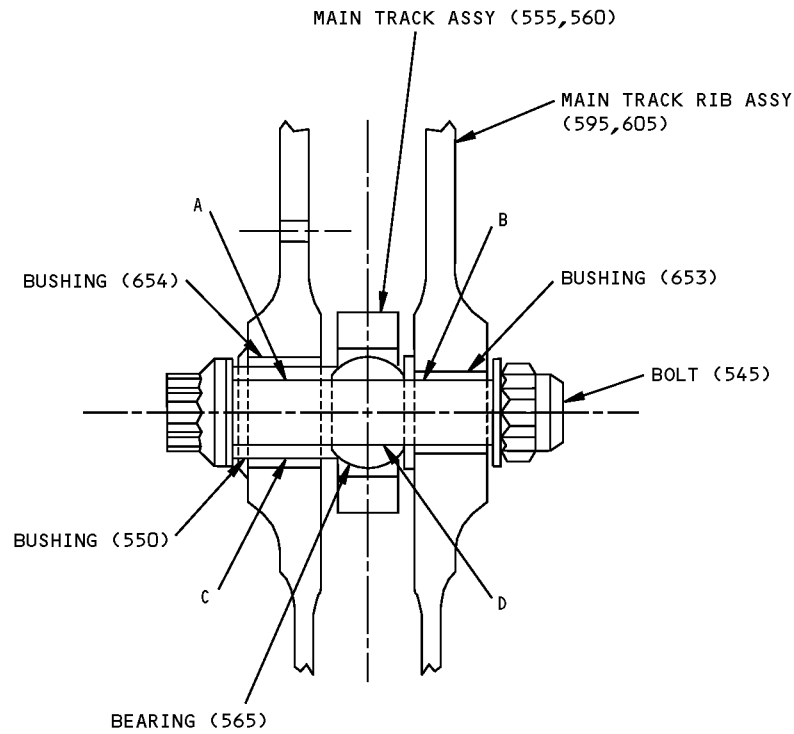
Page 706

Jul 01/2008



COMPONENT MAINTENANCE MANUAL

FITS AND CLEARANCES



Fits and Clearances
Figure 801 (Sheet 1 of 2)



COMPONENT MAINTENANCE MANUAL

REF LETTER	REF IPL	DESIGN DIMENSION*				SERVICE WEAR LIMIT*		
	FIG. 1, MATING ITEM NO.	DIMENSION		ASSEMBLY CLEARANCE		DIMENSION		MAXIMUM CLEARANCE
		MIN	MAX	MIN	MAX	MIN	MAX	
A	ID 550	0.4375	0.4380	0.0005	0.0020	0.4330	0.4420	0.0050
	OD 545	0.4360	0.4370					
B	ID 653	0.4370	0.4380	0.0000	0.0020			
	OD 545	0.4360	0.4370					
C	ID 654,654A	0.6245	0.6255	0.0005	0.0020	0.6205	0.6290	0.0050
	OD 550	0.6235	0.6240					
D	ID 565	0.4370	0.4375	0.0000	0.0015			
	OD 545	0.4360	0.4370					

* ALL DIMENSIONS ARE IN INCHES

Fits and Clearances
Figure 801 (Sheet 2 of 2)

57-56-02
FITS AND CLEARANCES
Page 802
Mar 01/2006



COMPONENT MAINTENANCE MANUAL

REF IPL		NAME	TORQUE*	
FIG. NO.	ITEM NO.		POUND-INCHES	POUND-FEET
1	664	Nut	25-35	

* REFER TO SOPM 20-50-01 FOR TORQUE VALUES OF STANDARD FASTENERS.

Torque Table
Figure 802



COMPONENT MAINTENANCE MANUAL

SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

(NOT APPLICABLE)

57-56-02

SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

Page 901

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

ILLUSTRATED PARTS LIST

1. Introduction

- A. The Illustrated Parts List (IPL) contains an illustration and a list of component parts you can repair or replace. The Illustrated Parts Catalog (IPC) shows how to use the Boeing part number system.
- B. This shows how parts are related: The relation of each item to its next higher assembly (NHA) is shown in the NOMENCLATURE column. Use the indenture system that follows:

1	2	3	4	5	6	7
.	Assembly					
.	Attaching parts for assembly					
.	.	Detail parts for assembly				
.	.	Subassembly				
.	.	Attaching parts for subassembly				
.	.	.	Detail parts for subassembly			
.	.	.	Sub-subassembly			
.	.	.	Attaching parts for subassembly			
.	.	.	.	Details parts for sub-subassembly		
						Detail Installation Parts (Included only if installation parts may be sent to the shop as part of assembly)

- C. Each top assembly is given one use code letter (A, B, C, etc.) in the USAGE CODE column. All subsequent component parts in the list can have one or more of the use code letters to show effectivity to top assemblies. A component part without a use code applies to all top assemblies.
- D. An alphabetical letter is added after the item number for optional parts, parts changed by a Service Bulletin, configuration differences (except left-handed and right-handed parts), last engineering releases, and parts added between item numbers in a sequence. The alphabetical letter will not be shown on the illustration for equivalent parts of the same part number.
- E. Color-coded parts are identified with a single digit alpha following the dash number or with "SP" suffix. If the "SP" suffix is used, it represents consolidation of all color codes applicable for a given usage which are not separately listed. Orders for color-coded parts should include the registry number of the airplane for which the parts are ordered.
- F. If a part number is 15 characters long but will not fit in the part number column, the part number will be displayed with a "~" at the end of the line and will be continued on the next line. The "~" denotes that the part number continues on the next line.
- G. Parts changed by a Service Bulletin are shown by PRE SB XXXX and POST SB XXXX added to the NOMENCLATURE column.
- (1) When a new top assembly is added by a Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the top assembly level only. The configuration differences at the detail part level are shown by use code letters.
- (2) When the top assembly part number is not changed by the Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the detail level.
- H. Interchangeable Parts

57-56-02

ILLUSTRATED PARTS LIST

Page 1001

Nov 01/2008



COMPONENT MAINTENANCE MANUAL

Optional (OPT)	The part is optional to and interchangeable with other parts that have the same item number.
Replaces, Replaced by and not interchangeable with (REPLACES, REPLACED BY AND NOT INTCHG/W)	The part replaces and is not interchangeable with the initial part.
Replaces, Replaced by (REPLACES, REPLACED BY)	The part replaces and is interchangeable with, or is an alternative to, the initial part.

VENDOR CODES

Code	Name
97424	AMETEK AEROSPACE PRODUCTS INC 50 FORDHAM ROAD WILMINGTON, MASSACHUSETTS 01887 FORMERLY IN WEST LYNN, MASS; FORMERLY GENERAL ELEC CO AIRCRAFT INSTR; FORMERLY REVERE AEROSPACE IN WILLINGFORD, CONNECTICUT V50625

57-56-02

ILLUSTRATED PARTS LIST

Page 1002

Jul 01/2006



COMPONENT MAINTENANCE MANUAL

NUMERICAL INDEX

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
10-60754-755		1	226	1
10-60754-756		1	234	1
10-60754-757		1	232	1
10-60754-758		1	236	1
10-62222-2		1	945	1
		1	1000	1
608904		1	945	1
		1	1000	1
65-54753-13		1	825	1
		2	15	1
65-54753-14		1	830	1
		2	45	1
65-54754-29		1	826	1
		2	20	1
65-54754-30		1	831	1
		2	50	1
65-54755-33		1	827	1
		2	25	1
65-54755-34		1	832	1
		2	55	1
65C26601-100		1	120	1
65C26601-103		1	182	1
65C26601-104		1	184	1
65C26601-107		1	202	1
65C26601-108		1	204	1
65C26601-113		1	125	1
65C26601-114		1	130	1
65C26601-117		1	186	1
65C26601-118		1	188	1
65C26601-121		1	206	1
65C26601-122		1	208	1
65C26601-139		1	66	1
65C26601-140		1	70	1
65C26601-141		1	75	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1003

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26601-142		1	80	1
65C26601-143		1	172	1
65C26601-144		1	174	1
65C26601-145		1	176	1
65C26601-146		1	178	1
65C26601-147		1	192	1
65C26601-148		1	194	1
65C26601-149		1	196	1
65C26601-150		1	198	1
65C26601-151		1	214	1
65C26601-152		1	216	1
65C26601-153		1	218	1
65C26601-154		1	220	1
65C26601-167SP		1	1B	RF
65C26601-168SP		1	5B	RF
65C26601-169SP		1	1C	RF
		2	5	1
65C26601-170SP		1	5C	RF
		2	10	1
65C26601-171SP		1	1M	RF
		2	1M	RF
65C26601-172SP		1	5M	RF
		2	5M	RF
65C26601-173SP		1	1D	RF
65C26601-174SP		1	5D	RF
65C26601-179SP		1	1E	RF
65C26601-180SP		1	5E	RF
65C26601-197SP		1	1F	RF
65C26601-198SP		1	5F	RF
65C26601-1SP		1	1	RF
65C26601-225		1	15A	1
65C26601-226		1	20A	1
65C26601-227		1	66A	1
65C26601-228		1	70A	1
65C26601-229		1	116A	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1004

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26601-230		1	120A	1
65C26601-231		1	172A	1
65C26601-232		1	174A	1
65C26601-233		1	182A	1
65C26601-234		1	184A	1
65C26601-235		1	140A	1
65C26601-236		1	145A	1
65C26601-237		1	202A	1
65C26601-238		1	204A	1
65C26601-239		1	214A	1
65C26601-240		1	216A	1
65C26601-241		1	25A	1
65C26601-242		1	30A	1
65C26601-243		1	75A	1
65C26601-244		1	80A	1
65C26601-245		1	125A	1
65C26601-246		1	130A	1
65C26601-247		1	176A	1
65C26601-248		1	178A	1
65C26601-249		1	186A	1
65C26601-250		1	188A	1
65C26601-251		1	150A	1
65C26601-252		1	150B	1
65C26601-253		1	206A	1
65C26601-254		1	208A	1
65C26601-257		1	218A	1
65C26601-258		1	220A	1
65C26601-27		1	527	1
65C26601-271SP		1	1G	RF
65C26601-272SP		1	5G	RF
65C26601-283SP		1	1H	RF
65C26601-284SP		1	5H	RF
65C26601-285		1	580F	1
65C26601-286		1	585F	1
65C26601-287		1	570F	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1005

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26601-288		1	575F	1
65C26601-29		1	25	1
65C26601-2SP		1	5	RF
65C26601-30		1	30	1
65C26601-301SP		1	1I	RF
65C26601-302SP		1	5I	RF
65C26601-31		1	50	1
65C26601-32		1	55	1
65C26601-35		1	100	1
65C26601-36		1	105	1
65C26601-381SP		1	1J	RF
65C26601-382SP		1	5J	RF
65C26601-383		1	445E	1
65C26601-384		1	450E	1
65C26601-385		1	385C	1
65C26601-389SP		1	1K	RF
65C26601-39		1	150	1
65C26601-390SP		1	5K	RF
65C26601-435SP		1	1L	RF
65C26601-436SP		1	5L	RF
65C26601-47		1	15	1
65C26601-48		1	20	1
65C26601-49		1	40	1
65C26601-50		1	45	1
65C26601-53		1	90	1
65C26601-54		1	95	1
65C26601-57		1	140	1
65C26601-58		1	145	1
65C26601-63		1	230	1
65C26601-64		1	225	1
65C26601-65		1	305	1
65C26601-66		1	315	1
65C26601-67		1	260	1
65C26601-68		1	265	1
65C26601-69		1	280	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1006

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26601-70		1	290	1
65C26601-93		1	231	1
65C26601-94		1	224	1
65C26601-95SP		1	1A	RF
65C26601-96SP		1	5A	RF
65C26601-99		1	116	1
65C26603-70		1	520	4
65C26604-35		1	570G	1
65C26647-1		1	615	1
65C26647-10		1	783	1
65C26647-11		1	621	1
65C26647-12		1	622	1
65C26647-13		1	623	1
65C26647-14		1	624	1
65C26647-15		1	784	1
65C26647-16		1	785	1
65C26647-17		1	625	1
65C26647-18		1	626	1
65C26647-19		1	627	1
65C26647-2		1	616	1
65C26647-20		1	628	1
65C26647-21		1	786	1
65C26647-22		1	787	1
65C26647-23		1	629	1
65C26647-24		1	630	1
65C26647-25		1	630A	1
65C26647-26		1	630B	1
65C26647-27		1	630C	1
65C26647-28		1	630D	1
65C26647-29		1	788	1
65C26647-3		1	780	1
65C26647-30		1	789	1
65C26647-31		1	630E	1
65C26647-32		1	630F	1
65C26647-33		1	790	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1007

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26647-34		1	791	1
65C26647-35		1	630G	1
65C26647-36		1	630H	1
65C26647-4		1	781	1
65C26647-5		1	617	1
65C26647-6		1	618	1
65C26647-7		1	619	1
65C26647-8		1	620	1
65C26647-9		1	782	1
65C26648-1		1	631	1
65C26648-10		1	798	1
65C26648-11		1	637	1
65C26648-12		1	638	1
65C26648-13		1	639	1
65C26648-14		1	640	1
65C26648-15		1	799	1
65C26648-16		1	800	1
65C26648-17		1	641	1
65C26648-18		1	642	1
65C26648-19		1	643	1
65C26648-2		1	632	1
65C26648-20		1	644	1
65C26648-21		1	801	1
65C26648-22		1	802	1
65C26648-23		1	645	1
65C26648-24		1	646	1
65C26648-25		1	646A	1
65C26648-26		1	646B	1
65C26648-27		1	646C	1
65C26648-28		1	646D	1
65C26648-29		1	803	1
65C26648-3		1	795	1
65C26648-30		1	804	1
65C26648-31		1	646E	1
65C26648-32		1	646F	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1008

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26648-33		1	805	1
65C26648-34		1	806	1
65C26648-35		1	646G	1
65C26648-36		1	646H	1
65C26648-4		1	796	1
65C26648-5		1	633	1
65C26648-6		1	634	1
65C26648-7		1	635	1
65C26648-8		1	636	1
65C26648-9		1	797	1
65C26649-1		1	661B	1
65C26649-10		1	666E	1
65C26649-11		1	681D	1
65C26649-12		1	681E	1
65C26649-13		1	661F	1
65C26649-14		1	661G	1
65C26649-15		1	666B	1
65C26649-16		1	666C	1
65C26649-17		1	681F	1
65C26649-18		1	681G	1
65C26649-19		1	661	1
		1	681H	1
65C26649-2		1	661C	1
65C26649-20		1	661A	1
65C26649-21		1	666	1
65C26649-22		1	666A	1
65C26649-23		1	681	1
65C26649-24		1	681A	1
65C26649-25		1	661H	1
		1	661K	1
65C26649-26		1	661J	1
		1	661L	1
65C26649-27		1	666H	1
		1	666J	1
65C26649-28		1	666I	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1009

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	666K	1
65C26649-29		1	681J	1
65C26649-3		1	666F	1
65C26649-30		1	681I	1
		1	681K	1
65C26649-31		1	661M	1
65C26649-32		1	661N	1
65C26649-33		1	666L	1
65C26649-34		1	666M	1
65C26649-35		1	681L	1
65C26649-36		1	681M	1
65C26649-4		1	666G	1
65C26649-5		1	681B	1
65C26649-6		1	681C	1
65C26649-7		1	661D	1
65C26649-8		1	661E	1
65C26649-9		1	666D	1
65C26650-1		1	662B	1
65C26650-10		1	667E	1
65C26650-11		1	682D	1
65C26650-12		1	682E	1
65C26650-13		1	662F	1
65C26650-14		1	662G	1
65C26650-15		1	667B	1
65C26650-16		1	667C	1
65C26650-17		1	682F	1
65C26650-18		1	682G	1
65C26650-19		1	662	1
65C26650-2		1	662C	1
65C26650-20		1	662A	1
65C26650-21		1	667	1
65C26650-22		1	667A	1
65C26650-23		1	682	1
65C26650-24		1	682A	1
65C26650-25		1	662H	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1010

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	662K	1
65C26650-26		1	662J	1
		1	662L	1
65C26650-27		1	667H	1
		1	667J	1
65C26650-28		1	667I	1
		1	667K	1
65C26650-29		1	682H	1
		1	682J	1
65C26650-3		1	667F	1
65C26650-30		1	682I	1
		1	682K	1
65C26650-31		1	662M	1
65C26650-32		1	662N	1
65C26650-33		1	667L	1
65C26650-34		1	667M	1
65C26650-35		1	682L	1
65C26650-36		1	682M	1
65C26650-4		1	667G	1
65C26650-5		1	682B	1
65C26650-6		1	682C	1
65C26650-7		1	662D	1
65C26650-8		1	662E	1
65C26650-9		1	667D	1
65C26651-13		1	580C	1
65C26651-14		1	585C	1
65C26651-15		1	580	1
65C26651-16		1	585	1
65C26651-17		1	580D	1
65C26651-18		1	585D	1
65C26651-21		1	580E	1
65C26651-22		1	585E	1
65C26651-3		1	580A	1
65C26651-4		1	585A	1
65C26651-7		1	580B	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1011

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26651-8		1	585B	1
65C26657-1		1	705	1
65C26657-3		1	730	1
65C26657-5		1	705A	1
65C26657-7		1	730A	1
65C26658-1		1	710	1
65C26658-3		1	735	1
65C26658-5		1	710A	1
65C26658-7		1	735A	1
65C26659-1		1	715	1
65C26659-3		1	740	1
65C26664-1		1	555	1
65C26664-2		1	567	1
65C26664-3		1	555A	1
65C26664-4		1	567A	1
65C26664-5		1	555B	1
65C26664-6		1	567B	1
65C26664-7		1	567C	1
65C26665-1		1	560	1
65C26665-2		1	568	1
65C26665-5		1	560B	1
65C26665-6		1	568A	1
65C26665-7		1	568B	1
65C26674-1		1	655A	1
65C26674-10		1	660D	1
		1	660E	1
65C26674-11		1	655F	1
65C26674-12		1	660F	1
65C26674-13		1	655G	1
		1	655H	1
65C26674-14		1	660G	1
		1	660H	1
65C26674-15		1	655I	1
65C26674-16		1	660I	1
65C26674-17		1	655J	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1012

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26674-18		1	660J	1
65C26674-19		1	655K	1
65C26674-2		1	660A	1
65C26674-20		1	660K	1
65C26674-3		1	655B	1
65C26674-4		1	660B	1
65C26674-5		1	655C	1
65C26674-6		1	660C	1
65C26674-7		1	655	1
65C26674-8		1	660	1
65C26674-9		1	655D	1
		1	655E	1
65C26675-1		1	665A	1
65C26675-10		1	665S	1
		1	665T	1
65C26675-11		1	665F	1
65C26675-12		1	665U	1
65C26675-2		1	665P	1
65C26675-3		1	665B	1
65C26675-4		1	665Q	1
65C26675-5		1	665C	1
65C26675-6		1	665R	1
65C26675-7		1	665	1
65C26675-8		1	665N	1
65C26675-9		1	665D	1
		1	665E	1
65C26676-1		1	675A	1
65C26676-10		1	680D	1
		1	680E	1
65C26676-2		1	680A	1
65C26676-3		1	675B	1
65C26676-4		1	680B	1
65C26676-5		1	675C	1
65C26676-6		1	680C	1
65C26676-7		1	675	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1013

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26676-8		1	680	1
65C26676-9		1	675D	1
		1	675E	1
65C26687-1		1	302	1
65C26687-2		1	303	1
65C26687-21		1	302A	1
65C26687-22		1	303A	1
65C26687-39		1	302B	1
65C26687-40		1	303B	1
65C26693-13		1	570C	1
65C26693-14		1	575C	1
65C26693-15		1	570	1
65C26693-16		1	575	1
65C26693-17		1	570D	1
65C26693-18		1	575D	1
65C26693-21		1	570E	1
65C26693-22		1	575E	1
65C26693-23		1	570H	1
65C26693-24		1	575H	1
65C26693-3		1	570A	1
65C26693-4		1	575A	1
65C26693-7		1	570B	1
65C26693-8		1	575B	1
65C26697-26		1	751I	1
		1	751J	1
65C26697-28		1	751K	1
65C26697-30		1	751L	1
65C26698-1		1	595A	1
65C26698-10		1	600D	1
65C26698-11		1	595E	1
65C26698-12		1	600E	1
65C26698-2		1	600A	1
65C26698-3		1	595B	1
65C26698-4		1	600B	1
65C26698-5		1	595C	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1014

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26698-6		1	600C	1
65C26698-7		1	595	1
65C26698-8		1	600	1
65C26698-9		1	595D	1
65C26699-1		1	605A	1
65C26699-10		1	610	1
65C26699-11		1	605D	1
65C26699-12		1	610D	1
65C26699-13		1	605E	1
65C26699-14		1	610E	1
65C26699-2		1	610A	1
65C26699-3		1	654A	1
65C26699-5		1	605B	1
65C26699-6		1	610B	1
65C26699-7		1	605C	1
65C26699-8		1	610C	1
65C26699-9		1	605	1
65C26797-1		1	745A	1
65C26797-10		1	750	1
65C26797-15		1	746	1
		1	746E	1
65C26797-16		1	751	1
		1	751E	1
65C26797-17		1	746D	1
65C26797-18		1	751D	1
65C26797-19		1	746A	1
		1	746F	1
65C26797-2		1	750A	1
65C26797-20		1	751A	1
		1	751F	1
65C26797-21		1	746B	1
		1	746G	1
65C26797-22		1	751B	1
		1	751G	1
65C26797-23		1	746C	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1015

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	746H	1
65C26797-24		1	751C	1
		1	751H	1
65C26797-25		1	746I	1
		1	746J	1
65C26797-27		1	746K	1
65C26797-29		1	746L	1
65C26797-3		1	770	1
65C26797-4		1	765	2
65C26797-5		1	745B	1
65C26797-6		1	750B	1
65C26797-7		1	745C	1
65C26797-8		1	750C	1
65C26797-9		1	745	1
65C28064-10		1	529	1
65C28064-17		1	375	1
65C28064-18		1	380	1
65C28064-19		1	528A	1
65C28064-20		1	529A	1
65C28064-9		1	528	1
65C28091-1		1	325	1
65C28091-15		1	325A	1
65C28091-16		1	255A	1
65C28091-2		1	255	1
65C33604-36		1	575G	1
65C33604-37		1	580G	1
65C33627-1		1	840	2
65C33627-2		1	850	2
65C33709-1		1	327	1
		1	327D	1
65C33709-2		1	327A	1
		1	327E	1
65C33709-21		1	327B	1
		1	327F	1
65C33709-22		1	327C	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1016

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	327G	1
65C36604-38		1	585G	1
66-23737-541		1	810	1
66-23737-542		1	815	1
69-73801-1		1	240	1
		1	240A	1
69-73801-2		1	240B	1
		1	240C	1
69-73802-2		1	245	1
69-73802-3		1	235	1
69-73805-1		1	355	1
69-73805-2		1	360	1
69-73806-1		1	720	2
69-73815-2		1	430	1
		1	490	1
		1	577A	1
		1	586	1
69-73818-1		1	385	1
69-73818-10		1	385G	1
69-73818-2		1	435	1
69-73818-3		1	385A	1
69-73818-4		1	435A	1
69-73818-5		1	385B	1
69-73818-6		1	435B	1
69-73818-7		1	385D	1
69-73818-9		1	385E	1
		1	385F	1
69-73819-10		1	500	1
69-73819-15		1	445A	1
69-73819-16		1	450A	1
69-73819-17		1	495A	1
69-73819-18		1	500A	1
69-73819-23		1	445B	1
69-73819-24		1	450B	1
69-73819-25		1	445C	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1017

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
69-73819-26		1	450C	1
69-73819-27		1	495B	1
69-73819-28		1	500B	1
69-73819-29		1	495C	1
69-73819-30		1	500C	1
69-73819-31		1	495D	1
69-73819-32		1	500D	1
69-73819-33		1	445D	1
69-73819-34		1	450D	1
69-73819-7		1	445	1
69-73819-8		1	450	1
69-73819-9		1	495	1
69-74331-1		1	345	1
69-74331-2		1	350	1
69-74368-37		1	860	1
69-74368-38		1	865	1
69-74368-39		1	890	1
69-74368-40		1	895	1
69-74368-41		1	900	1
69-74368-42		1	905	1
69-74368-43		1	935	1
69-74368-44		1	940	1
69-74368-51		1	960	1
		1	960A	1
69-74368-52		1	965	1
		1	965A	1
69-74368-53		1	990	1
69-74368-54		1	995	1
69-74370-1		1	663	1
69-74370-10		1	663E	1
69-74370-15		1	663F	1
69-74370-16		1	663G	1
69-74370-2		1	663A	1
69-74370-7		1	663B	1
69-74370-8		1	663C	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1018

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
69-74370-9		1	663D	1
69-76548-1		1	577	1
		1	587	1
69-77389-1		1	490A	1
69-77529-1		1	338	3
69-77559-1		1	332	3
69-77559-2		1	333	24
69-77559-3		1	334	24
69-77562-1		1	339	3
69-77600-1		1	337	3
69-78320-10		1	820C	1
		1	820E	1
69-78320-11		1	820	1
		1	820A	1
69-78320-13		1	820F	1
69-78320-14		1	820G	1
69-78320-9		1	820B	1
		1	820D	1
AN960JD10L		1	829	2
		1	834	2
		2	35	2
		2	65	2
AN960KD10L		1	221	6
		1	233	3
		1	370	2
AN960PD10		1	335	3
BACB10FE07		1	565	1
BACB10FE07C		1	565B	1
BACB10FE07H		1	565A	1
BACB28AK07-070		1	550	2
BACB28AM10B050A		1	654	1
BACB28AP06P018		1	725	2
BACB28AP07P047		1	653	1
BACB28AP10P050		1	775	1
BACB28Z4-070		1	649	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1019

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB28Z6-070		1	652	1
BACB30FN5A2		1	875	2
BACB30FN6A2		1	920	2
BACB30FN6A3		1	975	2
BACB30LE5-16		1	700	2
BACB30LE5-18		1	668	2
BACB30LE7-31		1	545	2
BACB30MR4K16		1	331	3
BACB30MY12K19		1	651	1
BACB30MY6K4		1	425	1
		1	485	1
BACB30MY6K8		1	525	4
BACB30MY8K19		1	648	1
BACB30MY8K30		1	760	2
BACB30NM3K2		1	828	4
		1	833	4
		2	30	4
		2	60	4
BACB30NM3K3		1	365	2
BACB30NM3K4		1	340	3
BACB30NT2K32		1	761	2
BACB30NT3K3		1	222	3
		1	228	3
BACB30NT3K5		1	250	4
BACB30NT3K6		1	410	2
		1	470	2
BACB30NU3K5		1	10	5
		1	35	2
		1	85	3
		1	135	4
		1	285	7
		1	310	3
BACB30NW3K2		1	664C	1
BACB30NW6K3		1	400	1
		1	465	1

57-56-02

ILLUSTRATED PARTS LIST

Page 1020

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30NW6K4		1	395	1
BACB30NW6K5		1	405	1
		1	460	2
BACB30VF3K1		1	664E	1
BACB30VF3K5		1	10A	5
		1	35A	2
		1	65	3
		1	85A	3
		1	115	4
		1	135A	4
		1	170	4
		1	180	3
		1	190	3
		1	200	2
		1	210	2
		1	235B	1
		1	870	2
BACB30VF3K7		1	212	1
BACC30AG6		1	390	3
		1	455	3
BACC30M12		1	650	1
BACC30M6		1	420	1
		1	480	1
BACC30M8		1	647	1
		1	755	2
BACN10HR5CD		1	669	2
		1	685	2
BACN10HR7CD		1	530	2
BACN10JB3CD		1	223	3
		1	229A	3
BACN10JC3CD		1	510	4
		1	664B	1
BACN10KE3E2CD		1	270	1
		1	295	1
BACN10YF32CD		1	275	2

57-56-02

ILLUSTRATED PARTS LIST

Page 1021

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	300	5
		1	320	3
BACN10YR08CD		1	885	2
		1	915	2
BACN10YR3CD		1	664D	1
		1	930	2
		1	955	2
		1	1010	2
BACR15BA4AD		1	718	4
BACR15CE5D		1	526	6
BACR15CE6D7		1	970	2
BACR15DS7D7		1	970A	2
BACS12FA3K12		1	235A	1
BACS40R7C10F		1	507	1
BACS40R7C8F		1	506	1
BACS40R8C8F		1	440	1
		1	505	1
BACW10BP2NDP		1	880	2
		1	910	2
BACW10BP3NDP		1	415	2
		1	475	2
		1	872	2
		1	925	2
		1	950	2
		1	1005	2
BACW10BP5CD		1	669A	2
		1	695	2
BACW10BP5DP		1	669B	2
		1	690	2
BACW10BP7CD		1	540	2
BACW10BP7DP		1	535	2
BACW10P6AL		1	515	4
BACW10Z3		1	829A	AR
		1	834A	AR
		2	40	AR

57-56-02

ILLUSTRATED PARTS LIST

Page 1022

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	70	AR
MS21042L3		1	330	3
NAS1368N4D		1	578	1
NAS1804-3		1	664	1
NAS42DD8A54A		1	336	3
NAS43DD3-12		1	980	2
NAS514P1032-6		1	664A	1
NAS671C10		1	985	2

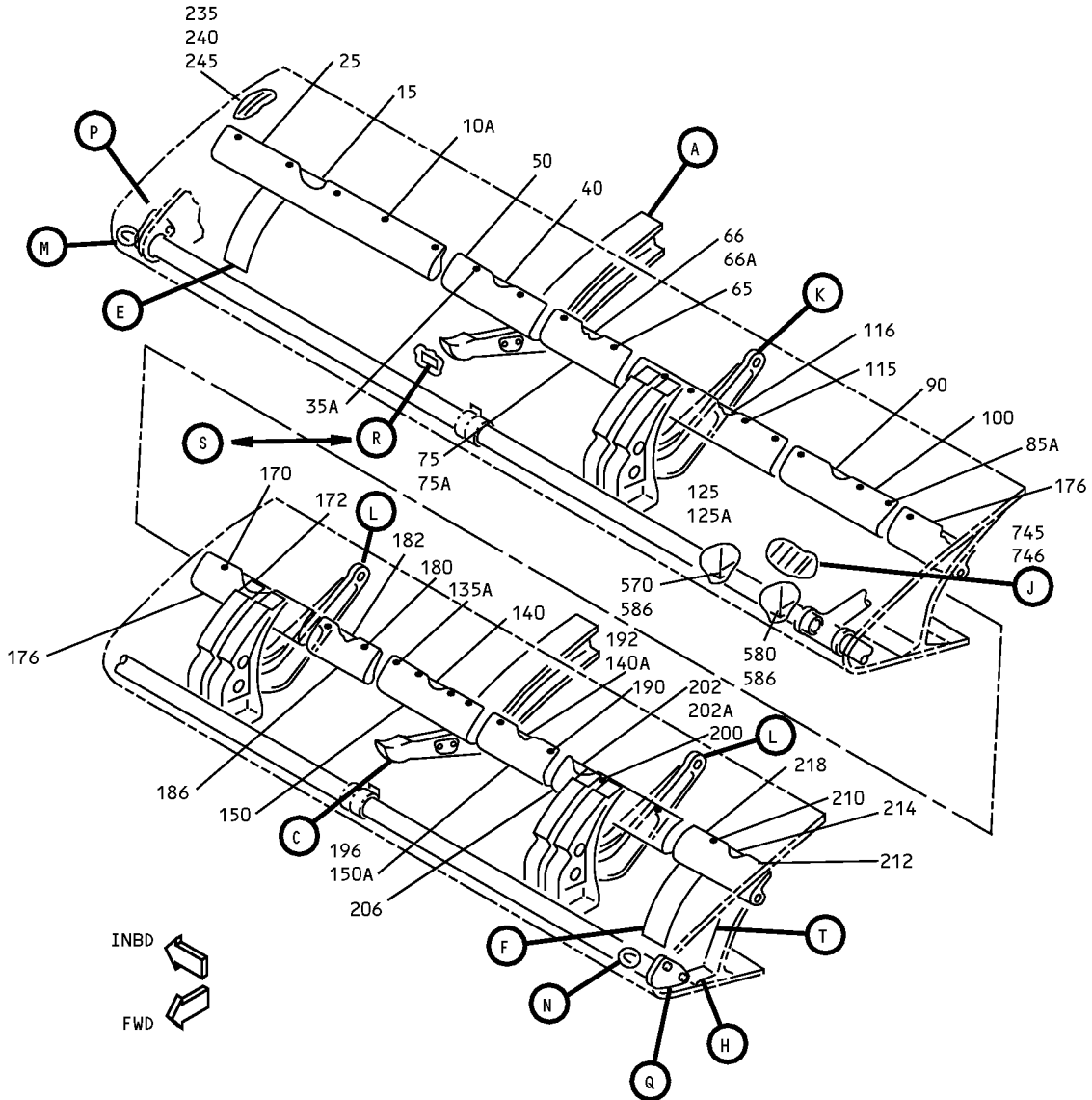
57-56-02

ILLUSTRATED PARTS LIST

Page 1023

Mar 01/2006

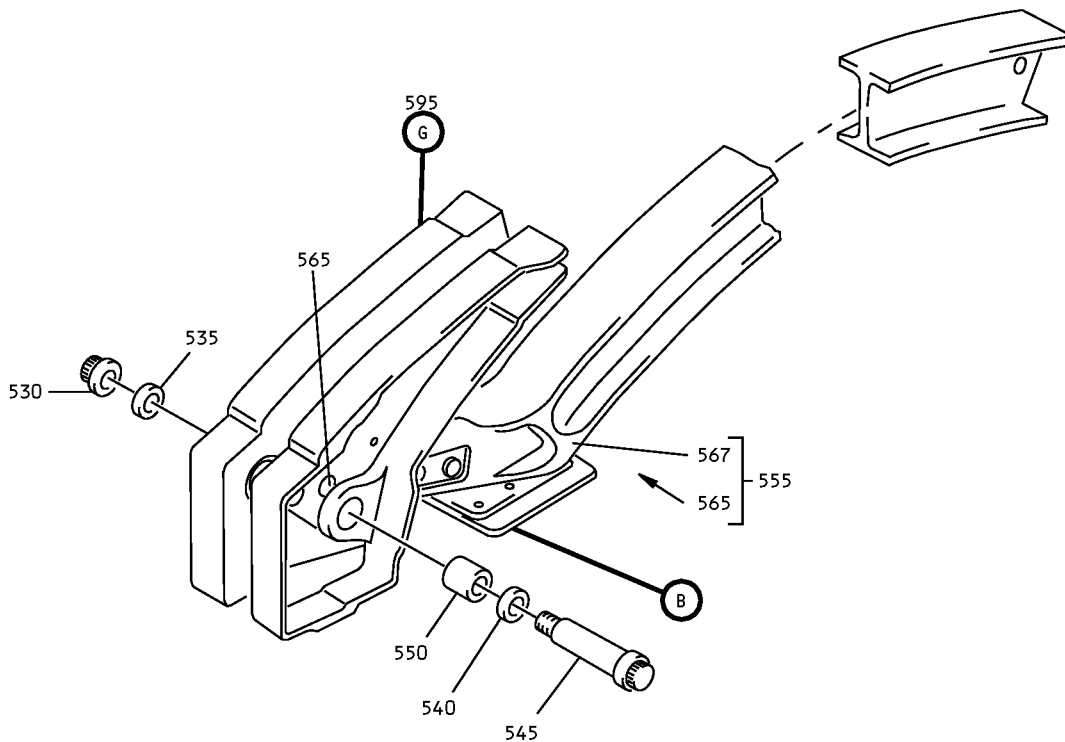
COMPONENT MAINTENANCE MANUAL



NO. 1 SHOWN
 NO. 6 OPPOSITE

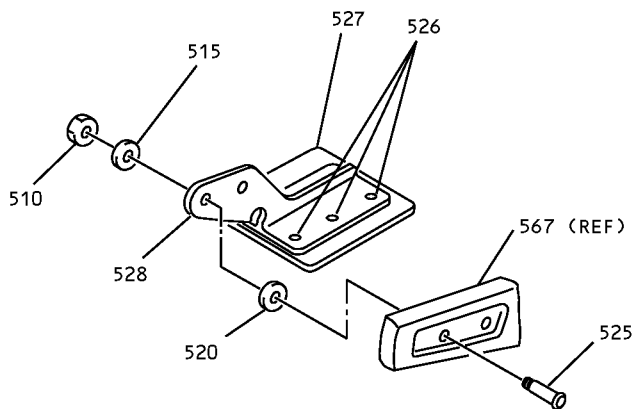
Wing Leading Edge No. 1 and No. 6 Slat Assemblies
 IPL Figure 1 (Sheet 1 of 9)

COMPONENT MAINTENANCE MANUAL



SLAT STATION 283.80

(A)



(B)

Wing Leading Edge No. 1 and No. 6 Slat Assemblies
IPL Figure 1 (Sheet 2 of 9)

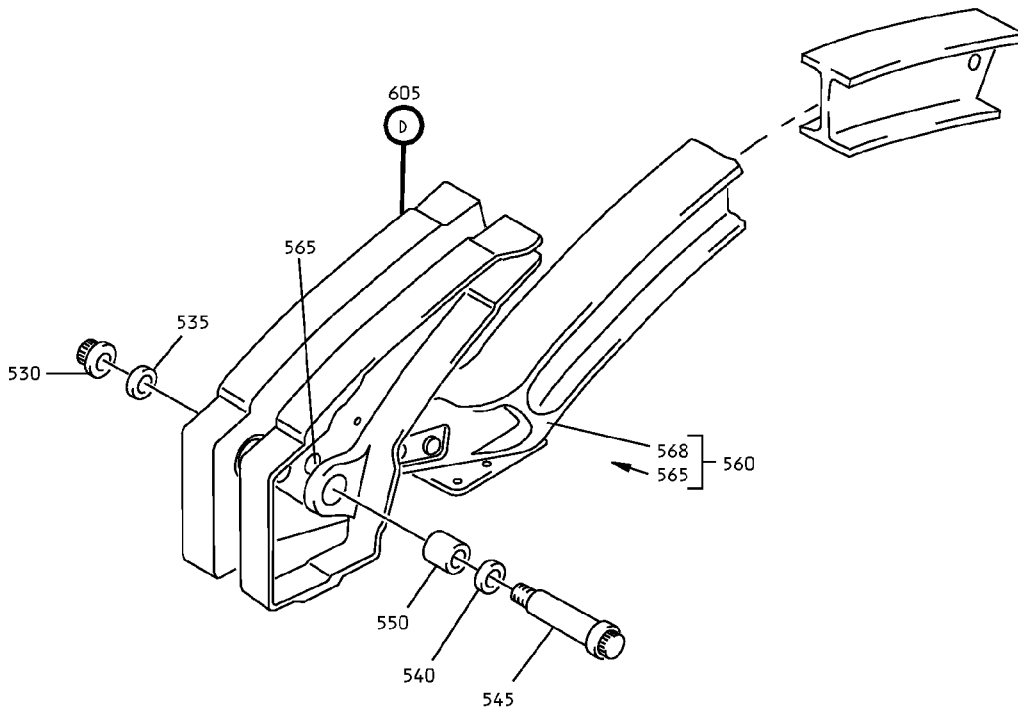
57-56-02

ILLUSTRATED PARTS LIST

Page 1025

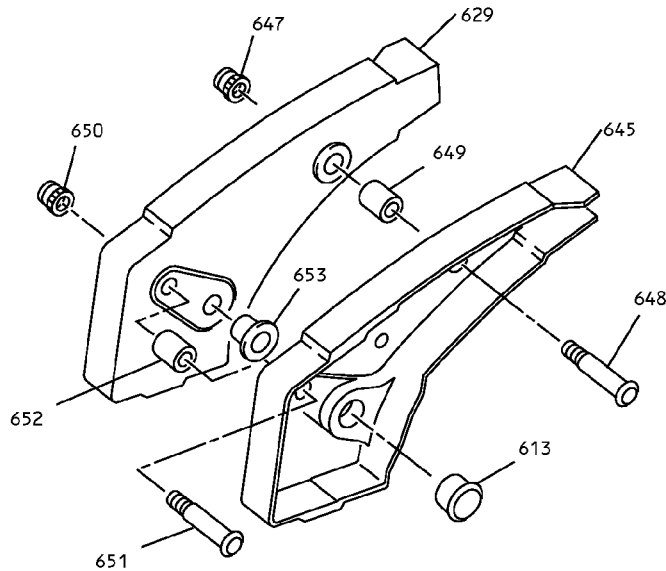
Mar 01/2006

COMPONENT MAINTENANCE MANUAL



SLAT STATION 356.00

(C)



(D)

Wing Leading Edge No. 1 and No. 6 Slat Assemblies
IPL Figure 1 (Sheet 3 of 9)

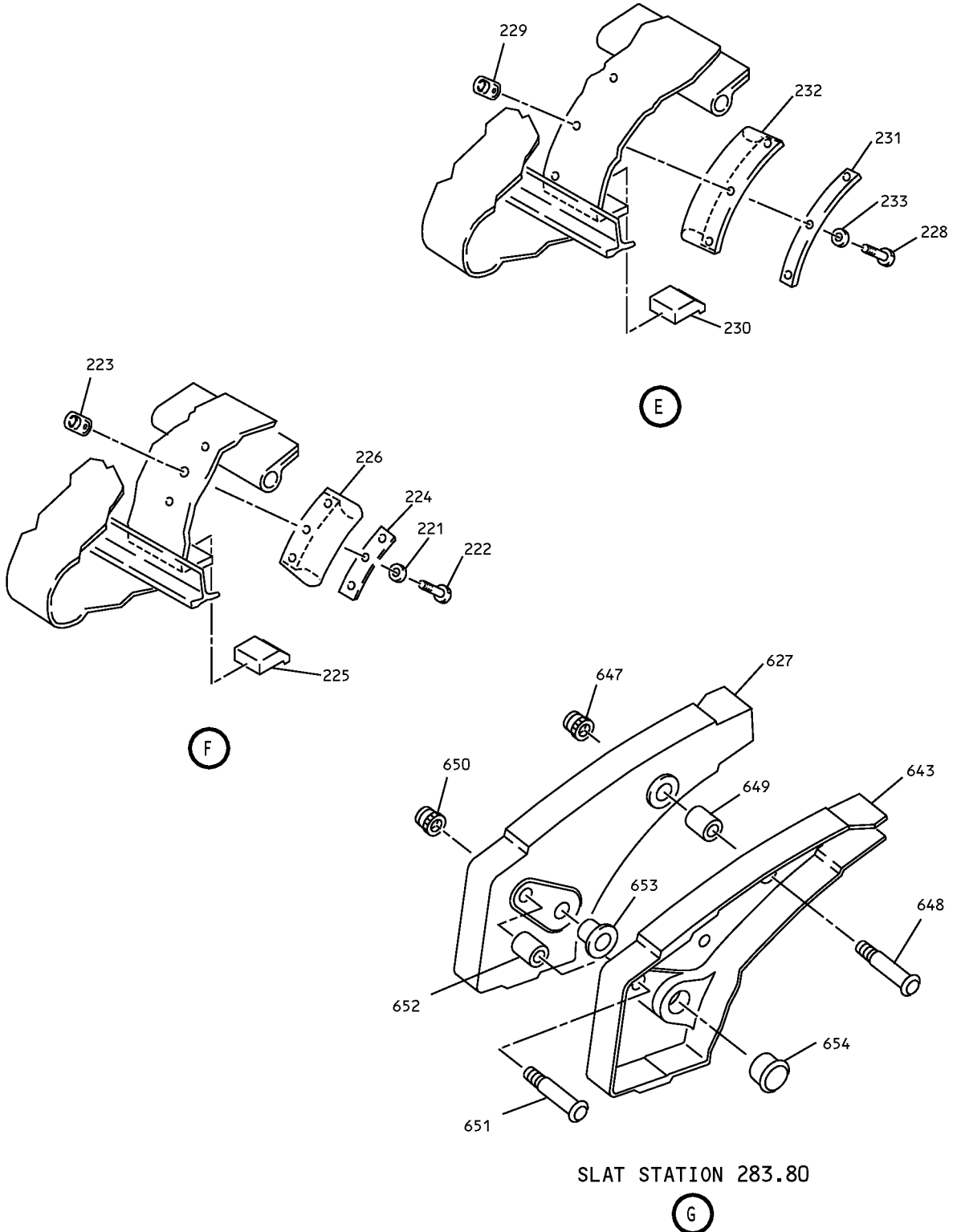
57-56-02

ILLUSTRATED PARTS LIST

Page 1026

Mar 01/2006

COMPONENT MAINTENANCE MANUAL



SLAT STATION 283.80

Wing Leading Edge No. 1 and No. 6 Slat Assemblies
IPL Figure 1 (Sheet 4 of 9)

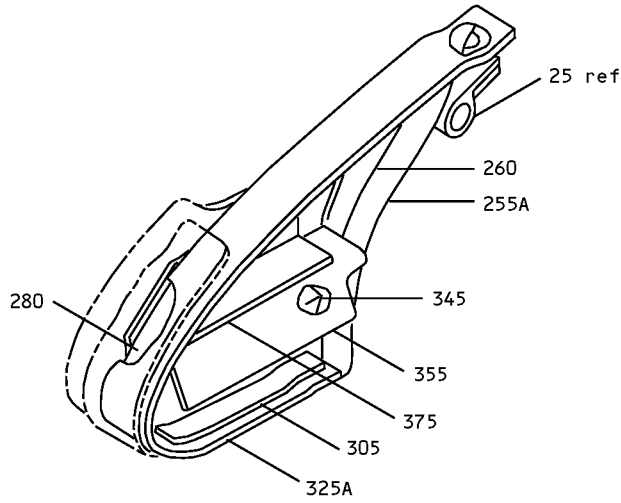
57-56-02

ILLUSTRATED PARTS LIST

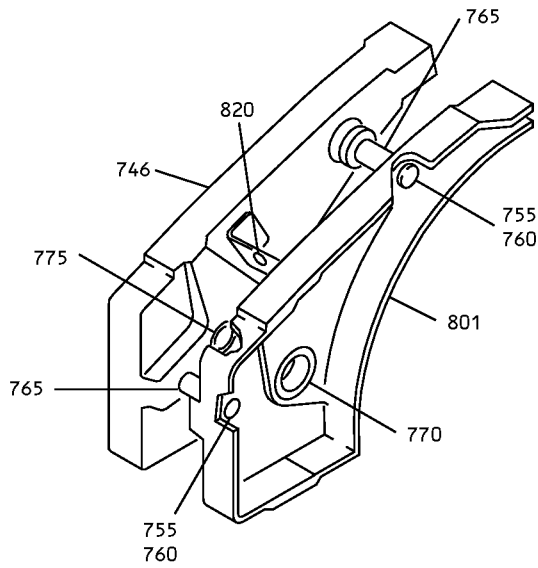
Page 1027

Mar 01/2006

COMPONENT MAINTENANCE MANUAL



H



SLAT STATION 319.90

J

Wing Leading Edge No. 1 and No. 6 Slat Assemblies
IPL Figure 1 (Sheet 5 of 9)

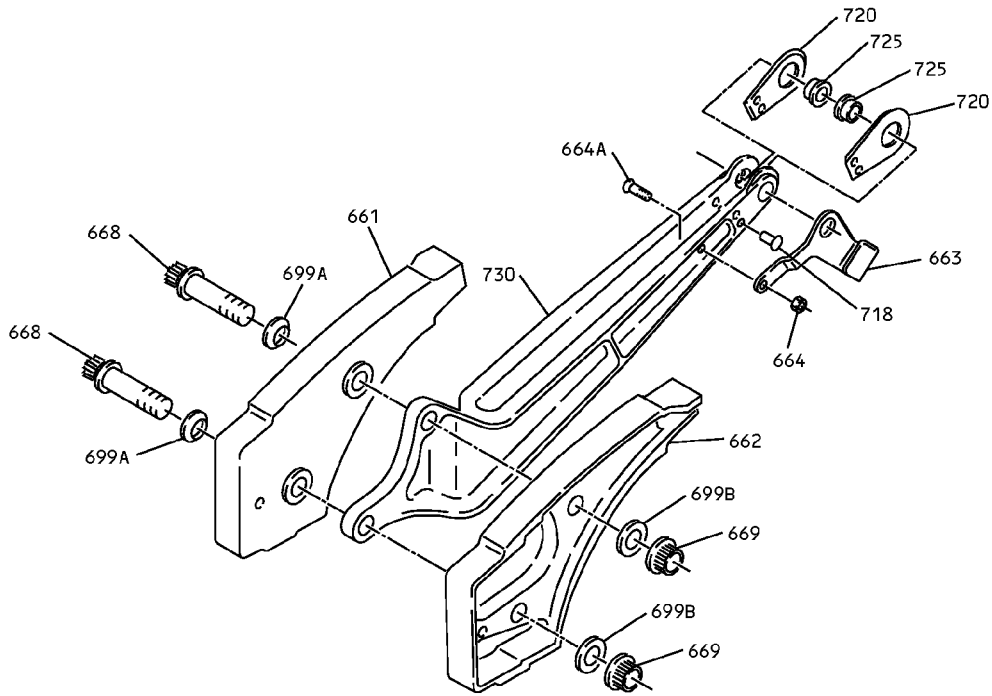
57-56-02

ILLUSTRATED PARTS LIST

Page 1028

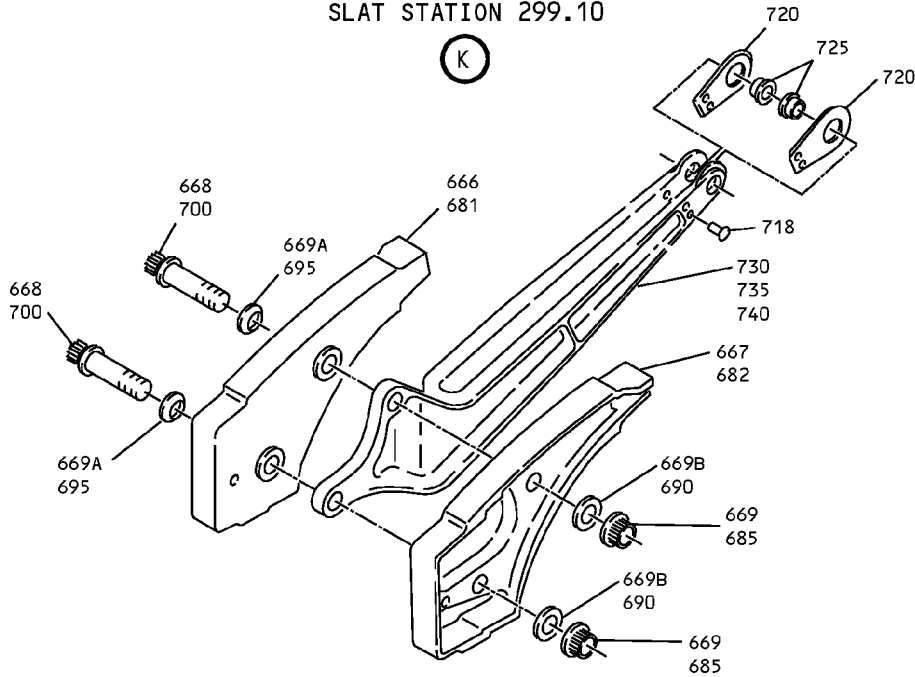
Mar 01/2006

COMPONENT MAINTENANCE MANUAL



SLAT STATION 299.10

(K)



SLAT STATIONS 340.70 AND 374.82

(L)

Wing Leading Edge No. 1 and No. 6 Slat Assemblies
IPL Figure 1 (Sheet 6 of 9)

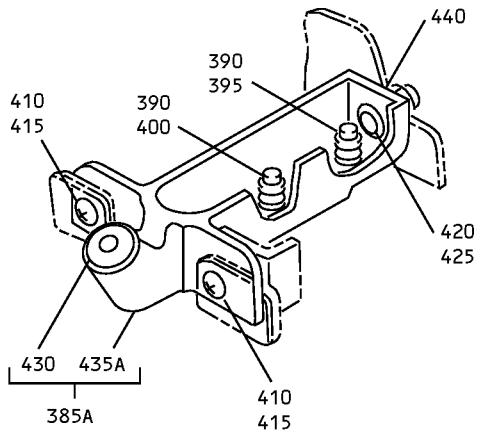
57-56-02

ILLUSTRATED PARTS LIST

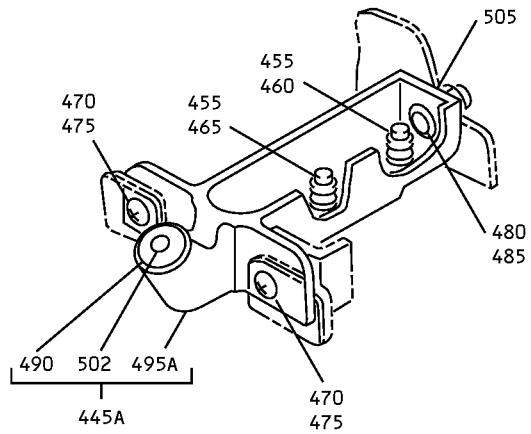
Page 1029

Mar 01/2006

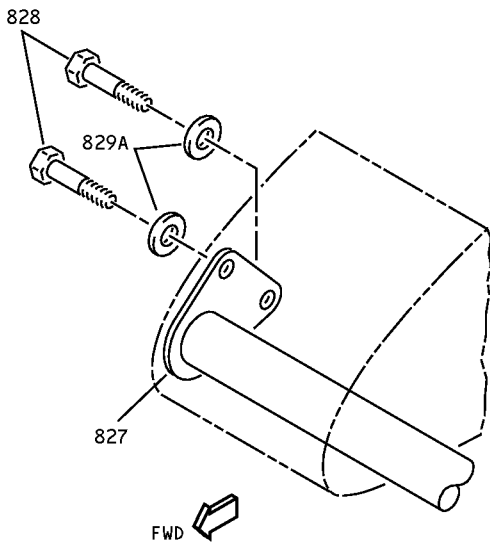
COMPONENT MAINTENANCE MANUAL



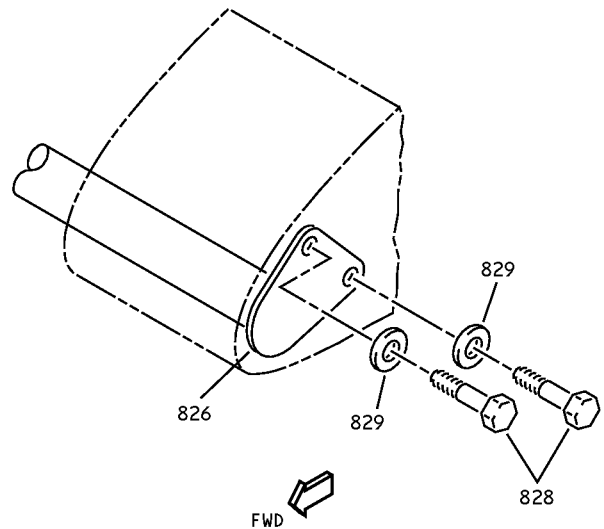
M



N



P



Q

Wing Leading Edge No. 1 and No. 6 Slat Assemblies
IPL Figure 1 (Sheet 7 of 9)

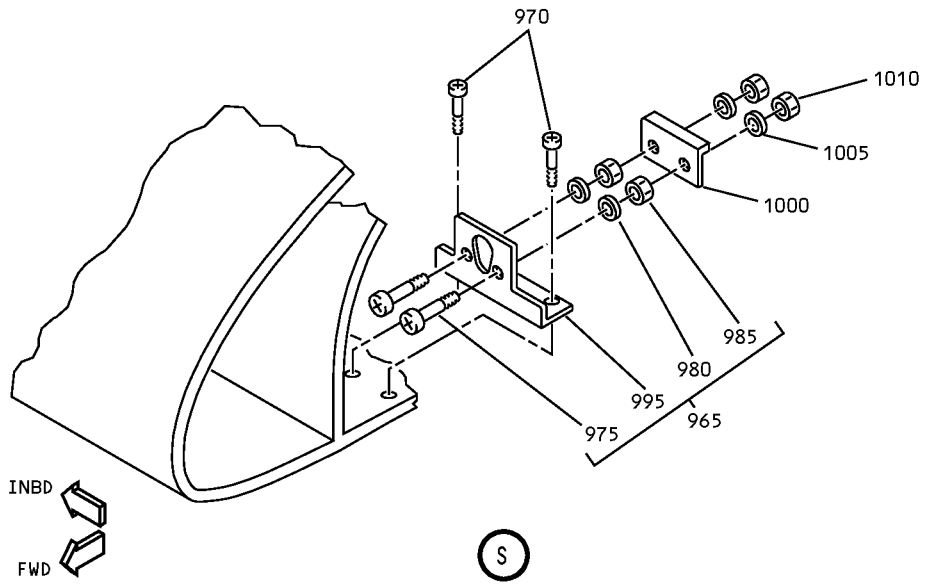
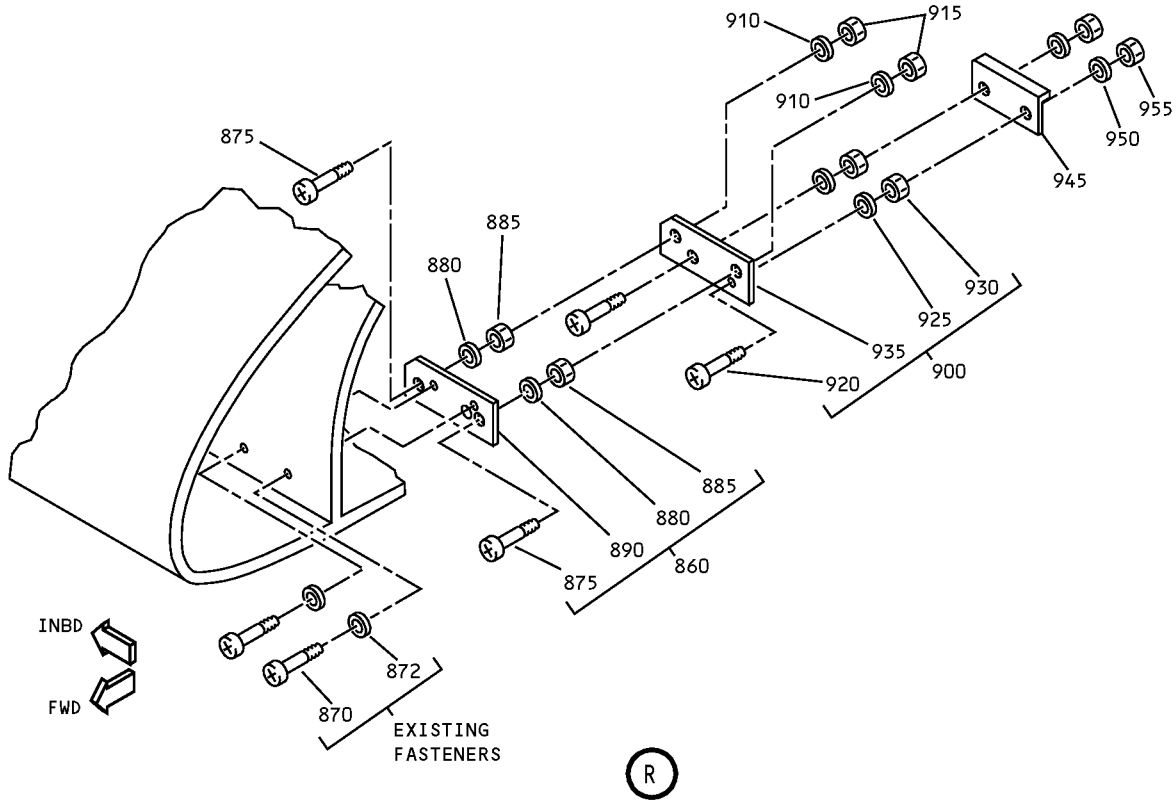
57-56-02

ILLUSTRATED PARTS LIST

Page 1030

Mar 01/2006

COMPONENT MAINTENANCE MANUAL



Wing Leading Edge No. 1 and No. 6 Slat Assemblies
IPL Figure 1 (Sheet 8 of 9)

57-56-02

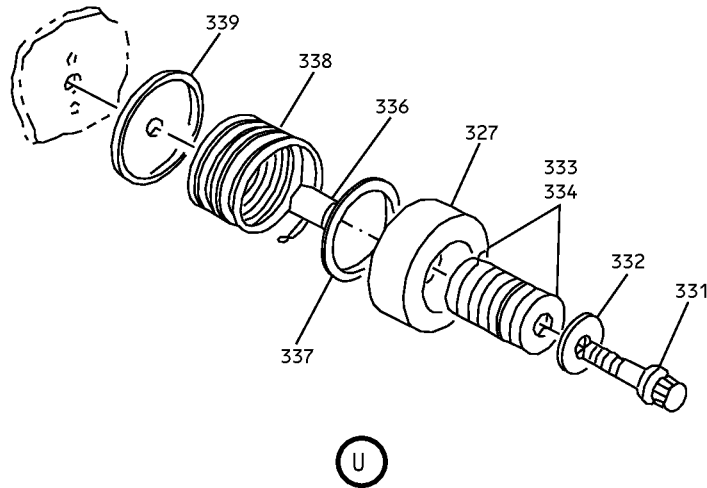
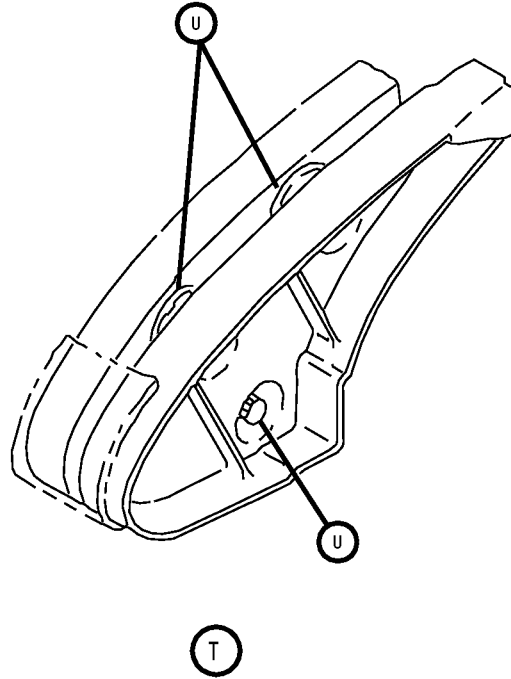
ILLUSTRATED PARTS LIST

Page 1031

Mar 01/2006



COMPONENT MAINTENANCE MANUAL



Wing Leading Edge No. 1 and No. 6 Slat Assemblies
IPL Figure 1 (Sheet 9 of 9)

57-56-02
ILLUSTRATED PARTS LIST
Page 1032
Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-1	65C26601-1SP		SLAT ASSY-WING LEADING EDGE NO. 1 (LH) (PRE SB 737-57-1189) (PRE SB 737-57-1189R1) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							A	RF
-1A	65C26601-95SP		SLAT ASSY-WING LEADING EDGE NO. 1 (LH) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							C	RF
-1B	65C26601-167SP		SLAT ASSY-WING LEADING EDGE NO. 1 (LH) (PRE SB 737-57-1189) (PRE SB 737-57-1189R1) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							E	RF
-1C	65C26601-169SP		SLAT ASSY-WING LEADING EDGE NO. 1 (LH) (PRE SB 737-57-1189) (PRE SB 737-57-1189R1) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							G	RF
-1D	65C26601-173SP		SLAT ASSY-WING LEADING EDGE NO. 1 (LH) (PRE SB 737-57-1189) (PRE SB 737-57-1189R1) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							I	RF

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1033

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -1E	65C26601-179SP		SLAT ASSY-WING LEADING EDGE NO. 1 (LH) (PRE SB 737-57-1189) (PRE SB 737-57-1189R1) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							K	RF
-1F	65C26601-197SP		SLAT ASSY-WING LEADING EDGE NO. 1 (LH) (PRE SB 737-57-1189R1) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							M	RF
-1G	65C26601-271SP		SLAT ASSY-WING LEADING EDGE NO. 1 (LH) (POST SB 737-57-1189) (POST SB 737-57-1189R1) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							P	RF
-1H	65C26601-283SP		SLAT ASSY-WING LEADING EDGE NO. 1 (LH) (REWORK) (-283 REWORK ASSY IS MADE FROM A -271 ASSY BY DELETING AND REPLACING THE FOLLOWING PARTS: DELETE ITEM 385A, REPLACE WITH ITEM 385B, DELETE ITEM 445A, REPLACE WITH ITEM 445B, DELETE ITEM 580D AND ITEM 570D, REPLACE WITH ITEM 580F, 570F) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							R	RF
-1I	65C26601-301SP		SLAT ASSY-WING LEADING EDGE NO. 1 (LH) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							T	RF

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1034

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -1J	65C26601-381SP		SLAT ASSY-WING LEADING EDGE NO. 1 (LH) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							V	RF
-1K	65C26601-389SP		SLAT ASSY-WING LEADING EDGE NO. 1 (LH) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							X	RF
-1L	65C26601-435SP		SLAT ASSY-WING LEADING EDGE NO. 1 (LH) (SPARES ASSEMBLY)							BA	RF
-1M	65C26601-171SP		SLAT ASSY-WING LEADING EDGE NO. 1 (LH) (SPARES ASSEMBLY) (FOR DETAILS SEE FIG. 2)							DA	RF
-5	65C26601-2SP		SLAT ASSY-WING LEADING EDGE NO. 6 (RH) (PRE SB 737-57-1189) (PRE SB 737-57-1189R1) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							B	RF
-5A	65C26601-96SP		SLAT ASSY-WING LEADING EDGE NO. 6 (RH) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							D	RF
-5B	65C26601-168SP		SLAT ASSY-WING LEADING EDGE NO. 6 (RH) (PRE SB 737-57-1189) (PRE SB 737-57-1189R1) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							F	RF

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1035

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -5C	65C26601-170SP		SLAT ASSY-WING LEADING EDGE NO. 6 (RH) (PRE SB 737-57-1189) (PRE SB 737-57-1189R1) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							H	RF
-5D	65C26601-174SP		SLAT ASSY-WING LEADING EDGE NO. 6 (RH) (PRE SB 737-57-1189) (PRE SB 737-57-1189R1) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							J	RF
-5E	65C26601-180SP		SLAT ASSY-WING LEADING EDGE NO. 6 (RH) (PRE SB 737-57-1189) (PRE SB 737-57-1189R1) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							L	RF
-5F	65C26601-198SP		SLAT ASSY-WING LEADING EDGE NO. 6 (RH) (PRE SB 737-57-1189R1) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							N	RF
-5G	65C26601-272SP		SLAT ASSY-WING LEADING EDGE NO. 6 (RH) (POST SB 737-57-1189) (POST SB 737-57-1189R1) (POST SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							Q	RF

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1036

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -5H	65C26601-284SP		SLAT ASSY-WING LEADING EDGE NO. 6 (RH) (REWORK) (-284 REWORK ASSY IS MADE FROM A -272 BY DELETING AND REPLACING THE FOLLOWING PARTS: DELETE ITEM 385A, REPLACE WITH ITEM 385B, DELETE ITEM 450A, REPLACE WITH ITEM 450B, DELETE ITEM 575D AND ITEM 585D, REPLACE WITH ITEM 575F AND 585F) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							S	RF
-5I	65C26601-302SP		SLAT ASSY-WING LEADING EDGE NO. 6 (RH) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							U	RF
-5J	65C26601-382SP		SLAT ASSY-WING LEADING EDGE NO. 6 (RH) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							W	RF
-5K	65C26601-390SP		SLAT ASSY-WING LEADING EDGE NO. 6 (RH) (PRE SB 737-57-1175) (REFER TO DRAWING 65C36923 FOR SLAT INTERCHANGEABILITY AND SERVICE BULLETIN REWORK)							Y	RF
-5L	65C26601-436SP		SLAT ASSY-WING LEADING EDGE NO. 6 (RH) (SPARES ASSY)							CA	RF
-5M	65C26601-172SP		SLAT ASSY-WING LEADING EDGE NO. 6 (RH) (SPARES ASSY) (FOR DETAILS SEE FIG. 2)							EA	RF
-10	BACB30NU3K5		. BOLT (REPLACED BY ITEM 10A)								5
10A	BACB30VF3K5		. BOLT (REPLACES ITEM 10)								5

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1037

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
15	65C26601-47		.							A, C, E, G, I, K, P, R, T	1
15A	65C26601-225		.							M, V, X, BA	1
-20	65C26601-48		.							B, D, F, H, J, L, Q, S, U	1
-20A	65C26601-226		.							N, W, Y, CA	1
25	65C26601-29		.							A, C, E, G, I, K, P, R, T	1
25A	65C26601-241		.							M	1
										(LIMITED USAGE)	
-30	65C26601-30		.							B, D, F, H, J, L, Q, S, U	1
-30A	65C26601-242		.							N	1
										(LIMITED USAGE)	
-35	BACB30NU3K5		.							BOLT (REPLACED BY ITEM 35A)	2
35A	BACB30VF3K5		.							BOLT (REPLACES ITEM 35)	2
40	65C26601-49		.							A, C, E, G, I, K, P, R, T	1
-45	65C26601-50		.							B, D, F, H, J, L, Q, S, U	1
50	65C26601-31		.							A, C, E, G, I, K, P, R, T	1
-55	65C26601-32		.							B, D, F, H, J, L, Q, S, U	1
60	BACB30NU3K5									DELETED	
-61	65C26601-51									DELETED	
-62	65C26601-52									DELETED	

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1038

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-63	65C26601-33										
-64	65C26601-34										
65	BACB30VF3K5										3
66	65C26601-139									A, C, E, G, I, K, P, R, T	1
66A	65C26601-227									M, V, X, BA	1
-70	65C26601-140									B, D, F, H, J, L, Q, S, U	1
-70A	65C26601-228									N, W, Y, CA	1
75	65C26601-141									A, C, E, G, I, K, P, R, T	1
75A	65C26601-243									M	1
-80	65C26601-142									B, D, F, H, J, L, Q, S, U	1
-80A	65C26601-244									N	1
-85	BACB30NU3K5										3
85A	BACB30VF3K5										3
90	65C26601-53									A, C, E, G, I, K, M, P, R, T, N, X, BA	1
-95	65C26601-54									B, D, F, H, J, L, N, Q, S, U, W, Y, CA	1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1039

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
100	65C26601-35		.	SEAL						A, C, E, G, I, K, M, P, R, T, V, X, BA	1
-105	65C26601-36		.	SEAL						B, D, F, H, J, L, N, Q, S, U, W, Y, CA	1
110	BACB30NU3K5			DELETED							
-111	65C26601-55			DELETED							
-112	65C26601-56			DELETED							
-113	65C26601-37			DELETED							
-114	65C26601-38			DELETED							
115	BACB30VF3K5		.	BOLT							4
116	65C26601-99		.	RETAINER						A, C, E, G, I, K, P, R, T	1
-116A	65C26601-229		.	RETAINER						M, V, X, BA	1
-120	65C26601-100		.	RETAINER						B, D, F, H, J, L, Q, S, U	1
-120A	65C26601-230		.	RETAINER						N, W, Y, CA	1
125	65C26601-113		.	SEAL						A, C, E, G, I, K, P, R, T	1
-125A	65C26601-245		.	SEAL (LIMITED USAGE)						M	1
130	65C26601-114		.	SEAL						B, D, F, H, J, L, Q, S, U	1
-130A	65C26601-246		.	SEAL (LIMITED USAGE)						N	1
-135	BACB30NU3K5		.	BOLT (REPLACED BY ITEM 135A)							4

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1040

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
135A	BACB30VF3K5		.	BOLT							4
				(REPLACES ITEM 135)							
140	65C26601-57		.	RETAINER					A, C, E, G, I, K, P, R, T		1
140A	65C26601-235		.	RETAINER					M, V, X, BA		1
-145	65C26601-58		.	RETAINER					B, D, F, H, J, L, Q, S, U		1
-145A	65C26601-236		.	RETAINER					N, W, Y, CA		1
150	65C26601-39		.	SEAL					A, B, E-L, P, Q, T, U		1
150A	65C26601-251		.	SEAL					M		1
				(LIMITED USAGE)							
150B	65C26601-252		.	SEAL					N		1
				(LIMITED USAGE)							
-155	65C26601-40			DELETED							1
160	BACB30NU3K5			DELETED							
-161	65C26601-59			DELETED							
-162	65C26601-60			DELETED							
-163	65C26601-41			DELETED							
-164	65C26601-42			DELETED							
-165	BACB30NT3K3			DELETED							
166	AN960KD10L			DELETED							
-167	65C26601-62			DELETED							
-168	65C26601-44			DELETED							
-169	65C26601-46			DELETED							
170	BACB30VF3K5		.	BOLT							4
172	65C26601-143		.	RETAINER					A, C, E, G, I, K, P, R, T		1
172A	65C26601-231		.	RETAINER					M, V, X, BA		1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1041

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-174	65C26601-144		.							B, D, F, H, J, L, Q, S, U	1
-174A	65C26601-232		.							N, W, Y, CA	1
176	65C26601-145		.							A, C, E, G, I, K, P, R, T	1
176A	65C26601-247		.							M	1
										(LIMITED USAGE)	
-178	65C26601-146		.							B, D, F, H, J, L, Q, S, U	1
-178A	65C26601-248		.							N	1
										(LIMITED USAGE)	
180	BACB30VF3K5		.								3
182	65C26601-103		.							A, C, E, G, I, K, P, R, T	1
182A	65C26601-233		.							M, V, X, BA	1
-184	65C26601-104		.							B, D, F, H, J, L, Q, S, U	1
-184A	65C26601-234		.							N, W, Y, CA	1
186	65C26601-117		.							A, C, E, G, I, K, P, S, T	1
186A	65C26601-249		.							M	1
										(LIMITED USAGE)	
-188	65C26601-118		.							B, D, F, H, J, L, Q, S, U	1
-188A	65C26601-250		.							N	1
										(LIMITED USAGE)	
190	BACB30VF3K5		.								3

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1042

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
192	65C26601-147		.							A, C, E, G, I, K, P, R, T	1
-194	65C26601-148		.							B, D, F, H, J, L, Q, S, U	1
-195	65C26601-61									DELETED	
196	65C26601-149		.							A, C, E, G, I, K, P, R, T	1
-198	65C26601-150		.							B, D, F, H, J, L, Q, S, U	1
200	BACB30VF3K5		.							BOLT	2
202	65C26601-107		.							A, C, E, G, I, K, P, R, T	1
202A	65C26601-237		.							M, V, X, BA	1
-204	65C26601-108		.							B, D, F, H, J, L, Q, S, U	1
-204A	65C26601-238		.							N, W, Y, CA	1
-205	65C26601-43									DELETED	
206	65C26601-121		.							A, C, E, G, I, K, P, R, T	1
206A	65C26601-253		.							SEAL (LIMITED USAGE) M	1
-208	65C26601-122		.							B, D, F, H, J, L, Q, S, U	1
-208A	65C26601-254		.							SEAL (LIMITED USAGE) N	1
210	BACB30VF3K5		.							BOLT	2
212	BACB30VF3K7		.							BOLT	1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1043

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
214	65C26601-151		.							A, C, E, G, I, K, P, R, T	1
214A	65C26601-239		.							M, V, X, BA	1
-215	65C26601-45									DELETED	
-216	65C26601-152		.							B, D, F, H, J, L, Q, S, U	1
-216A	65C26601-240		.							N, W, Y, CA	1
218	65C26601-153		.							A, C, E, G, I, K, P, R, T	1
218A	65C26601-257		.							M	1
										(LIMITED USAGE)	
-220	65C26601-154		.							B, D, F, H, J, L, Q, S, U	1
-220A	65C26601-258		.							N	1
										(LIMITED USAGE)	
221	AN960KD10L		.							WASHER	6
222	BACB30NT3K3		.							A, B, E- Q, T, U	3
223	BACN10JB3CD		.							NUTPLATE	3
224	65C26601-94		.							A, B, E- Q, T, U	1
225	65C26601-64		.							SEAL	1
226	10-60754-755		.							A, C, E, G, I, K, M, P, R, T	1
228	BACB30NT3K3		.							BOLT	3
229A	BACN10JB3CD		.							NUTPLATE	3
230	65C26601-63		.							SEAL	1
231	65C26601-93		.							A, B, E- Q, T, U	1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1044

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
232	10-60754-757		.	SEAL						A, C, E, G, I, K, M, P, R, T	1
233	AN960KD10L		.	WASHER							3
-234	10-60754-756		.	SEAL						B, D, F, H, J, L, N, Q, S, U	1
235	69-73802-3		.	RETAINER (PRE SB 737-57-1148) (PRE SB 737-57-1148R1)						A, B	1
-235A	BACS12FA3K12		.	SCREW (PRE SB 737-57-1148) (PRE SB 737-57-1148R1)						A, B	1
-235B	BACB30VF3K5		.	BOLT (POST SB 737-57-1148) (POST SB 737-57-1148R1)						A, B	1
-236	10-60754-758		.	SEAL						B, D, F, H, J, L, N, Q, S, U	1
240	69-73801-1		.	SEAL-WEDGE (PRE SB 737-57-1148R1)						A-U	1
-240A	69-73801-1		.	SEAL-WEDGE (LIMITED USAGE)						V, W	1
-240B	69-73801-2		.	SEAL-WEDGE (LIMITED USAGE)						V, W	1
-240C	69-73801-2		.	SEAL-WEDGE						X, Y, BA, CA	1
245	69-73802-2		.	RETAINER						A, B	1
-250	BACB30NT3K5		.	BOLT							4
-255	65C28091-2		.	SEAL-BLADE (REPLACED BY ITEM 255A)							1
255A	65C28091-16		.	SEAL-BLADE (PRE SB 737-57-1189) (REPLACES ITEM 255)						A, B, E-L, T, U	1
260	65C26601-67		.	RETAINER ASSY						A, B, E-L, T, U	1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1045

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-265	65C26601-68		. .								1
-270	BACN10KE3E2CD		. .								1
-275	BACN10YF32CD		. .								2
280	65C26601-69		. .							A, B, E-L, T, U	1
-285	BACB30NU3K5		. .								7
-290	65C26601-70		. .								1
-295	BACN10KE3E2CD		. .								1
-300	BACN10YF32CD		. .								5
-302	65C26687-1		. .							A, C	1
-302B	65C26687-39		. .							M, V, X, BA	1
-302A	65C26687-21		. .							A, C, E, G, I, K, P, R, T, BA	1
-303	65C26687-2		. .							B, D	1
-303A	65C26687-22		. .							B, D, F, H, J, L, Q, S, U	1
-303B	65C26687-40		. .							N, W, Y, CA	1
305	65C26601-65		. .							A, B, E-L, T, U	1
-310	BACB30NU3K5		. .								3
-315	65C26601-66		. .								1
-320	BACN10YF32CD		. .								3
-325	65C28091-1		. .								1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1046

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1-					
325A	65C28091-15		. SEAL-BLADE (REPLACES ITEM 325) (PRE SB 737-57-1189)	A, B, E-L, T, U	1
-327	65C33709-1		. SEAL-SLAT END (LIMITED USAGE)	M	1
-327A	65C33709-2		. SEAL-SLAT END (LIMITED USAGE)	N	1
-327B	65C33709-21		. SEAL-SLAT END (LIMITED USAGE)	M	1
-327C	65C33709-22		. SEAL-SLAT END (LIMITED USAGE)	N, Y, CA	1
-327D	65C33709-1		. SEAL-SLAT END	P	1
-327E	65C33709-2		. SEAL-SLAT END	Q	1
-327F	65C33709-21		. SEAL-SLAT END	V, X, BA	1
-327G	65C33709-22		. SEAL-SLAT END	W, Y, CA	1
-330	MS21042L3		. NUT	A, B, E-L, P, Q, T, U	3
-331	BACB30MR4K16		. BOLT	M-Q, V-Y	3
-332	69-77559-1		. WASHER-ALUMINUM	M-Q, V- Y, BA, CA	3
-333	69-77559-2		. WASHER-NYLON	M-Q, V-Y	24
-334	69-77559-3		. WASHER-ALUMINUM (OPT ITEM 333)	M-Q, V- Y, BA, CA	24
-335	AN960PD10		. WASHER	A, B, E-L, P, Q, T, U	3
-336	NAS42DD8A54A		. SPACER	M-Q, V-	3
-337	69-77600-1		. SLEEVE	M-Q, V- CA	3
-338	69-77529-1		. SPRING	M-Q, V- CA	3
-339	69-77562-1		. RETAINER-SPRING	M-Q, V- CA	3
-340	BACB30NM3K4		. BOLT	A, B, E-L, P, Q, T, U	3

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1047

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1-					
345	69-74331-1		. RETAINER (PRE SB 737-57-1189)	A, E, G, I, K, T	1
-350	69-74331-2		. RETAINER (PRE SB 737-57-1189)	B, F, H, J, L, U	1
355	69-73805-1		. SEAL-BLADE (PRE SB 737-57-1189)	A, E, G, I, K, T	1
-360	69-73805-2		. SEAL-BLADE (PRE SB 737-57-1189)	B, F, H, J, L, U	1
-365	BACB30NM3K3		. BOLT	A, B, E-L, T, U	2
-370	AN960KD10L		. WASHER	A, B, E-L, T, U	2
375	65C28064-17		. CLIP (PRE SB 737-57-1189)	A, E, G, I, K, T	1
-380	65C28064-18		. CLIP (PRE SB 737-57-1189)	B, F, H, J, L, U	1
-385	69-73818-1		. FITTING ASSY-STOP (REPLACED BY ITEM 385A)		1
385A	69-73818-3		. FITTING ASSY-STOP (REPLACES ITEM 385)	A, B, E-L, T, U	1
-385B	69-73818-5		. FITTING ASSY-STOP (-283 REWORK ASSY IS MADE FROM A -271 ASSY BY DELETING AND REPLACING THE FOLLOWING PARTS: DELETE ITEM 385A, REPLACE WITH ITEM 385B, DELETE ITEM 445A, REPLACE WITH ITEM 445B, DELETE ITEM 580D AND ITEM 570D, REPLACE WITH ITEM 580F, 570F) (-284 REWORK ASSY IS MADE FROM A -272 BY DELETING AND REPLACING THE FOLLOWING PARTS: DELETE ITEM 385A, REPLACE WITH ITEM 385B, DELETE ITEM 450A, REPLACE WITH ITEM 450B, DELETE ITEM 575D AND ITEM 585D, REPLACE WITH ITEM 575F AND 585F)	M, N, R, S	1
-385C	65C26601-385		. FITTING ASSY-STOP	V, W	1
-385D	69-73818-7		. FITTING ASSY-STOP	X, Y	1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1048

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USAGE CODE	UNITS PER ASSY
1-					
-385E	69-73818-9		. FITTING ASSY-STOP (LIMITED USAGE)	X, Y	1
-385F	69-73818-9		. FITTING ASSY-STOP	BA	1
-385G	69-73818-10		. FITTING ASSY-STOP ATTACHING PARTS	CA	1
390	BACC30AG6		. COLLAR		3
395	BACB30NW6K4		. BOLT		1
400	BACB30NW6K3		. BOLT		1
-405	BACB30NW6K5		. BOLT		1
410	BACB30NT3K6		. BOLT		2
415	BACW10BP3NDP		. WASHER		2
420	BACC30M6		. COLLAR		1
425	BACB30MY6K4		. BOLT		1
			-----*-----		
430	69-73815-2		. . STOP		1
-435	69-73818-2		. . FITTING (REPLACED BY ITEM 435A)		1
435A	69-73818-4		. . FITTING (REPLACES ITEM 435)		1
-435B	69-73818-6		. . FITTING (USED ON ITEM 385B)		1
440	BACS40R8C8F		. SHIM		1
-445	69-73819-7		. FITTING ASSY-STOP (REPLACED BY ITEM 445A)		1
445A	69-73819-15		. FITTING ASSY-STOP (REPLACES ITEM 445)	A, E, G, I, K, P	1
-445B	69-73819-23		. FITTING ASSY-STOP (-283 REWORK ASSY IS MADE FROM A -271 ASSY BY DELETING AND REPLACING THE FOLLOWING PARTS: DELETE ITEM 385A, REPLACE WITH ITEM 385B, DELETE ITEM 445A, REPLACE WITH ITEM 445B, DELETE ITEM 580D AND ITEM 570D, REPLACE WITH ITEM 580F, 570F)	M, R	1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1049

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USAGE CODE	UNITS PER ASSY
1-					
-445C	69-73819-25		. FITTING ASSY-STOP	P, T	1
-445D	69-73819-33		. FITTING ASSY-STOP (REPLACES ITEM 445B)	X, BA	1
-445E	65C26601-383		. FITTING ASSY-STOP	V	1
-450	69-73819-8		. FITTING ASSY-STOP (REPLACED BY ITEM 450A)		1
-450A	69-73819-16		. FITTING ASSY-STOP (REPLACES ITEM 450)	B, F, H, J, L, Q	1
			ATTACHING PARTS		
-450B	69-73819-24		. FITTING ASSY-STOP (-284 REWORK ASSY IS MADE FROM A -272 BY DELETING AND REPLACING THE FOLLOWING PARTS: DELETE ITEM 385A, REPLACE WITH ITEM 385B, DELETE ITEM 450A, REPLACE WITH ITEM 450B, DELETE ITEM 575D AND ITEM 585D, REPLACE WITH ITEM 575F AND 585F)	N, S	1
-450C	69-73819-26		. FITTING ASSY-STOP	Q, U	1
-450D	69-73819-34		. FITTING ASSY-STOP	Y, CA	1
-450E	65C26601-384		. FITTING ASSY-STOP	W	1
455	BACC30AG6		. COLLAR		3
460	BACB30NW6K5		. BOLT		2
465	BACB30NW6K3		. BOLT		1
470	BACB30NT3K6		. BOLT		2
475	BACW10BP3NDP		. WASHER		2
480	BACC30M6		. COLLAR		1
485	BACB30MY6K4		. BOLT		1
			----- * -----		
490	69-73815-2		. . STOP	A, B, E, F, G, H, I, J, K, L, P, Q, T, U	1
490A	69-77389-1		. . STOP	M, N, R, S, Y, X, B, A, CA	1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1050

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-495	69-73819-9		.	.	FITTING (REPLACED BY ITEM 495A)						1
495A	69-73819-17		.	.	STOP FITTING (REPLACES ITEM 495)				A, C, E, G, I		1
-495B	69-73819-27		.	.	FITTING				M, R		1
-495C	69-73819-29		.	.	FITTING				P, T		1
-495D	69-73819-31		.	.	FITTING				X, BA		1
-500	69-73819-10		.	.	FITTING (REPLACED BY ITEM 500A)						1
-500A	69-73819-18		.	.	STOP FITTING (REPLACES ITEM 500)				B, D, F, H, J		1
-500B	69-73819-28		.	.	STOP FITTING				N, S		1
-500C	69-73819-30		.	.	STOP FITTING				P, T		1
-500D	69-73819-32		.	.	STOP FITTING				Y, CA		1
505	BACS40R8C8F		.	.	SHIM						1
-506	BACS40R7C8F		.	.	SHIM						1
-507	BACS40R7C10F		.	.	SHIM						1
510	BACN10JC3CD		.	.	NUT						4
515	BACW10P6AL		.	.	WASHER						4
520	65C26603-70		.	.	FILLER						4
525	BACB30MY6K8		.	.	BOLT						4
526	BACR15CE5D		.	.	RIVET						6
527	65C26601-27		.	.	TAB-SKIN						1
528	65C28064-9		.	.	CLIP-TAB SUPPORT (LIMITED USAGE)				A		1
-528A	65C28064-19		.	.	CLIP-TAB SUPPORT				A, C, E, G, I, K, M, P, R, T, V, X, BA		1
-529	65C28064-10		.	.	CLIP-TAB SUPPORT (LIMITED USAGE)				B		1
-529A	65C28064-20		.	.	CLIP-TAB SUPPORT				B, D, F, H, J, L, N, Q, S, W, Y, CA		1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1051

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
530	BACN10HR7CD		.								2
535	BACW10BP7DP		.								2
540	BACW10BP7CD		.								2
545	BACB30LE7-31		.								2
550	BACB28AK07-070		.								2
555	65C26664-1		.							A, B, E-L, P-U	1
555A	65C26664-3		.							M, N, V-Y	1
-555B	65C26664-5		.								1
											(REPLACES ITEMS 555,555A)
560	65C26665-1		.								1
-560A	65C26665-3										DELETED
-560B	65C26665-5		.								1
											(REPLACES ITEM 560)
565	BACB10FE07		..								1
											(USED ON ITEMS 555, 560)
-565A	BACB10FE07H		..								1
											(REPAIR PART)
-565B	BACB10FE07C		..								1
											(USED ON ITEMS 555B, 560B)
567	65C26664-2		..								1
											(USED ON ITEM 555)
567A	65C26664-4		..								1
											(USED ON ITEM 557A)
-567B	65C26664-6		..								1
											(USED ON ITEM 555B)
-567C	65C26664-7		..								1
											(USED ON ITEM 555B)
											(OPT ITEM 567B)
568	65C26665-2		..								1
											(USED ON ITEM 560)
-568A	65C26665-6		..								1
											(USED ON ITEM 560B)
-568B	65C26665-7		..								1
											(USED ON ITEM 560B)
											(OPT ITEM 568A)

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1052

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1-					
570	65C26693-15		. RIB-ACTUATOR STOP ASSY (S.S.314.51) (PRE SB 737-57-1175)	A, E	1
-570A	65C26693-3		. RIB-ACTUATOR STOP ASSY (OPT ITEM 570) (PRE SB 737-57-1175)	A, E	1
-570B	65C26693-7		. RIB-ACTUATOR STOP ASSY (OPT ITEM 570) (PRE SB 737-57-1175)	A, E	1
-570C	65C26693-13		. RIB-ACTUATOR STOP ASSY (OPT ITEM 570) (PRE SB 737-57-1175)	A, E	1
-570D	65C26693-17		. RIB-ACTUATOR STOP ASSY (PRE SB 737-57-1175)	G, I, K, P, T	1
-570E	65C26693-21		. RIB-ACTUATOR STOP ASSY	M, V, X	1
-570F	65C26601-287		. RIB-ACTUATOR STOP ASSY (-283 REWORK ASSY IS MADE FROM A -271 ASSY BY DELETING AND REPLACING THE FOLLOWING PARTS: DELETE ITEM 385A, REPLACE WITH ITEM 385B, DELETE ITEM 445A, REPLACE WITH ITEM 445B, DELETE ITEM 580D AND ITEM 570D, REPLACE WITH ITEM 580F, 570F)	R	1
-570G	65C26604-35		. RIB-ACTUATOR STOP ASSY (POST SB 737-57-1175)	A, E, G, I, K, P, T	1
-570H	65C26693-23		. RIB-ACTUATOR STOP (LIMITED USAGE)	BA	1
-575	65C26693-16		. RIB-ACTUATOR STOP ASSY (PRE SB 737-57-1175)	B, F	1
-575A	65C26693-4		. RIB-ACTUATOR STOP ASSY (OPT ITEM 575) (PRE SB 737-57-1175)	B, F	1
-575B	65C26693-8		. RIB-ACTUATOR STOP ASSY (OPT ITEM 575) (PRE SB 737-57-1175)	B, F	1
-575C	65C26693-14		. RIB-ACTUATOR STOP ASSY (OPT ITEM 575) (PRE SB 737-58-1175)	B, F	1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1053

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-575D	65C26693-18		.	RIB-ACTUATOR STOP ASSY (PRE SB 737-58-1175)						H, J, L, Q, U	1
-575E	65C26693-22		.	RIB-ACTUATOR STOP ASSY						N, W, Y	1
-575F	65C26601-288		.	RIB-ACTUATOR STOP ASSY (-284 REWORK ASSY IS MADE FROM A -272 BY DELETING AND REPLACING THE FOLLOWING PARTS: DELETE ITEM 385A, REPLACE WITH ITEM 385B, DELETE ITEM 450A, REPLACE WITH ITEM 450B, DELETE ITEM 575D AND ITEM 585D, REPLACE WITH ITEM 575F AND 585F)						S	1
-575G	65C33604-36		.	RIB-ACTUATOR STOP ASSY (POST SB 737-57-1175)						B, F, H, J, L, Q, U	1
-575H	65C26693-24		.	RIB-ACTUATOR STOP						CA	1
-577	69-76548-1		.	STOP (USED ON ITEMS 570D, 570F, 575D, 575F)							1
-577A	69-73815-2		.	STOP (USED ON ITEMS 570A, 570B, 570C, 575A, 575B, 575C)							1
-578	NAS1368N4D		.	GROMMET (USED ON ITEMS 570, 570C, 570D, 570E, 570F, 575, 575C, 575D, 575E, 575F)							1
-580	65C26651-15		.	RIB-ACTUATOR STOP ASSY (S.S.325.29) (PRE SB 737-57-1175)						A, E	1
-580A	65C26651-3		.	RIB-ACTUATOR STOP ASSY (OPT ITEM 580) (PRE SB 737-57-1175)						A, E	1
-580B	65C26651-7		.	RIB-ACTUATOR STOP ASSY (OPT ITEM 580) (PRE SB 737-57-1175)						A, E	1
-580C	65C26651-13		.	RIB-ACTUATOR STOP ASSY (OPT ITEM 580) (PRE SB 737-57-1175)						A, E	1
-580D	65C26651-17		.	RIB-ACTUATOR STOP ASSY (PRE SB 737-57-1175)						G, I, K, P, T	1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1054

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-580E	65C26651-21		.	RIB-ACTUATOR	STOP	ASSY				M, V, X, BA	1
-580F	65C26601-285		.	RIB-ACTUATOR	STOP	ASSY				R	1
-580G	65C33604-37		.	RIB-ACTUATOR	STOP	ASSY				A, E, G, I, K, P, T	1
-585	65C26651-16		.	RIB-ACTUATOR	STOP	ASSY				B, F	1
-585A	65C26651-4		.	RIB-ACTUATOR	STOP	ASSY				B, F	1
-585B	65C26651-8		.	RIB-ACTUATOR	STOP	ASSY				B, F	1
-585C	65C26651-14		.	RIB-ACTUATOR	STOP	ASSY				B, F	1
-585D	65C26651-18		.	RIB-ACTUATOR	STOP	ASSY				H, J, L, Q, U	1
-585E	65C26651-22		.	RIB-ACTUATOR	STOP	ASSY				N, W, Y, CA	1
-585F	65C26601-286		.	RIB-ACTUATOR	STOP	ASSY				S	1
-585G	65C36604-38		.	RIB-ACTUATOR	STOP	ASSY				B, F, H, J, L, Q, U	1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1055

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
586	69-73815-2		.	.	STOP (USED ON ITEMS 580, 580A, 580B, 580C, 585, 585A, 585B, 585C)						1
-587	69-76548-1		.	.	FITTING (USED ON ITEMS 580D, 580F, 585D, 585F)						1
595	65C26698-7		.	.	RIB ASSY-MAIN TRACK (S.S.283.8)				A, E, G, I, K, Q, T		1
-595A	65C26698-1		.	.	RIB ASSY-MAIN TRACK (OPT ITEM 595)				A, E		1
-595B	65C26698-3		.	.	RIB ASSY-MAIN TRACK (OPT ITEM 595)				A, E		1
-595C	65C26698-5		.	.	RIB ASSY-MAIN TRACK (OPT ITEM 595)				A, E		1
-595D	65C26698-9		.	.	RIB ASSY-MAIN TRACK				M, V, X, BA		1
-595E	65C26698-11		.	.	RIB ASSY-MAIN TRACK (REPLACES ITEM 595D)				M, V, X, BA		1
-600	65C26698-8		.	.	RIB ASSY-MAIN TRACK (S.S.283.8)				B, F, H, J, L, Q, U		1
-600A	65C26698-2		.	.	RIB ASSY-MAIN TRACK (OPT ITEM 600)				B, F		1
-600B	65C26698-4		.	.	RIB ASSY-MAIN TRACK (OPT ITEM 600)				B, F		1
-600C	65C26698-6		.	.	RIB ASSY-MAIN TRACK (OPT ITEM 600)				B, F		1
-600D	65C26698-10		.	.	RIB ASSY-MAIN TRACK				N, W, Y, CA		1
-600E	65C26698-12		.	.	RIB ASSY-MAIN TRACK (REPLACES ITEM 600D)				N, W, Y, CA		1
605	65C26699-9		.	.	RIB ASSY-MAIN TRACK (S.S.356)				A, E, G, I, K, P, T		1
-605A	65C26699-1		.	.	RIB ASSY-MAIN TRACK (OPT ITEM 605)				A, E		1
-605B	65C26699-5		.	.	RIB ASSY-MAIN TRACK (OPT ITEM 605)				A, E		1
-605C	65C26699-7		.	.	RIB ASSY-MAIN TRACK (OPT ITEM 605)				A, E		1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1056

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
-605D	65C26699-11		.	RIB	ASSY-MAIN	TRACK					M, V, X, BA	1
				(OPT	ITEM	605E)						
-605E	65C26699-13		.	RIB	ASSY-MAIN	TRACK					M, V, X, BA	1
				(OPT	ITEM	605D)						
-610	65C26699-10		.	RIB	ASSY-MAIN	TRACK					B, F, H, J, L, Q, U	1
				(S.S.356)								
-610A	65C26699-2		.	RIB	ASSY-MAIN	TRACK					B, F	1
				(OPT	ITEM	610)						
-610B	65C26699-6		.	RIB	ASSY-MAIN	TRACK					B, F	1
				(OPT	ITEM	610)						
-610C	65C26699-8		.	RIB	ASSY-MAIN	TRACK					B, D, F	1
				(OPT	ITEM	610)						
-610D	65C26699-12		.	RIB	ASSY-MAIN	TRACK					N, W, Y, CA	1
				(OPT	ITEM	610E)						
-610E	65C26699-14		.	RIB	ASSY-MAIN	TRACK					N, W, Y, CA	1
				(OPT	ITEM	610D)						
-615	65C26647-1		..	RIB								1
				(USED	ON	ITEM	595A)					
-616	65C26647-2		..	RIB								1
				(USED	ON	ITEM	600A)					
-617	65C26647-5		..	RIB								1
				(USED	ON	ITEM	605A)					
-618	65C26647-6		..	RIB								1
				(USED	ON	ITEM	610A)					
-619	65C26647-7		..	RIB								1
				(USED	ON	ITEM	595B)					
-620	65C26647-8		..	RIB								1
				(USED	ON	ITEM	600B)					
-621	65C26647-11		..	RIB								1
				(USED	ON	ITEM	605B)					
-622	65C26647-12		..	RIB								1
				(USED	ON	ITEM	610B)					
-623	65C26647-13		..	RIB								1
				(USED	ON	ITEM	595C)					
-624	65C26647-14		..	RIB								1
				(USED	ON	ITEM	600C)					
-625	65C26647-17		..	RIB								1
				(USED	ON	ITEM	605C)					

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1057

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-626	65C26647-18		..	RIB							1
				(USED ON ITEM 610C)							
627	65C26647-19		..	RIB							1
				(USED ON ITEM 595)							
-628	65C26647-20		..	RIB							1
				(USED ON ITEM 600)							
629	65C26647-23		..	RIB							1
				(USED ON ITEM 605)							
-630	65C26647-24		..	RIB							1
				(USED ON ITEM 610)							
-630A	65C26647-25		..	RIB							1
				(USED ON ITEM 605D)							
-630B	65C26647-26		..	RIB							1
				(USED ON ITEM 610D)							
-630C	65C26647-27		..	RIB							1
				(USED ON ITEM 595D)							
-630D	65C26647-28		..	RIB							1
				(USED ON ITEM 600D)							
-630E	65C26647-31		..	RIB							1
				(USED ON ITEM 595E)							
-630F	65C26647-32		..	RIB							1
				(USED ON ITEM 600E)							
-630G	65C26647-35		..	RIB							1
				(USED ON ITEM 605E)							
-630H	65C26647-36		..	RIB							1
				(USED ON ITEM 610E)							
-631	65C26648-1		..	RIB							1
				(USED ON ITEM 595A)							
-632	65C26648-2		..	RIB							1
				(USED ON ITEM 600A)							
-633	65C26648-5		..	RIB							1
				(USED ON ITEM 605A)							
-634	65C26648-6		..	RIB							1
				(USED ON ITEM 610A)							
-635	65C26648-7		..	RIB							1
				(USED ON ITEM 595B)							
-636	65C26648-8		..	RIB							1
				(USED ON ITEM 600B)							

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1058

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
-637	65C26648-11											1
-638	65C26648-12											1
-639	65C26648-13											1
-640	65C26648-14											1
-641	65C26648-17											1
-642	65C26648-18											1
643	65C26648-19											1
-644	65C26648-20											1
645	65C26648-23											1
-646	65C26648-24											1
-646A	65C26648-25											1
-646B	65C26648-26											1
-646C	65C26648-27											1
-646D	65C26648-28											1
-646E	65C26648-31											1
-646F	65C26648-32											1
-646G	65C26648-35											1
-646H	65C26648-36											1
647	BACC30M8											1
648	BACB30MY8K19											1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1059

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
649	BACB28Z4-070		.	.	BUSHING						1
650	BACC30M12		.	.	COLLAR						1
651	BACB30MY12K19		.	.	BOLT						1
652	BACB28Z6-070		.	.	BUSHING						1
653	BACB28AP07P047		.	.	BUSHING-FLANGED						1
654	BACB28AM10~ B050A		.	.	BUSHING-FLANGED (USED ON ITEMS 595, 600, 605E, 610E)						1
654A	65C26699-3		.	.	BUSHING-CUT FLANGED (USED ON ITEMS 605, 610)						1
-655	65C26674-7		.	.	RIB ASSY-AUX ARM (S.S.299.1)				A, E, G, I, K, P, T		1
-655A	65C26674-1		.	.	RIB ASSY-AUX ARM (OPT ITEM 655)				A, E		1
-655B	65C26674-3		.	.	RIB ASSY-AUX ARM (OPT ITEM 655)				A, E		1
-655C	65C26674-5		.	.	RIB ASSY-AUX ARM (OPT ITEM 655)				A, E		1
-655D	65C26674-9		.	.	RIB ASSY-AUX ARM (LIMITED USAGE)				M		1
-655E	65C26674-9		.	.	RIB ASSY-AUX ARM				P		1
-655F	65C26674-11		.	.	RIB ASSY-AUX ARM (LIMITED USAGE)				M		1
-655G	65C26674-13		.	.	RIB ASSY-AUX ARM (LIMITED USAGE)				M		1
-655H	65C26674-13		.	.	RIB ASSY-AUX ARM				V		1
-655I	65C26674-15		.	.	RIB ASSY-AUX ARM (LIMITED USAGE)				X		1
-655J	65C26674-17		.	.	RIB ASSY-AUX ARM (LIMITED USAGE)				X, BA		1
-655K	65C26674-19		.	.	RIB ASSY-AUX ARM (LIMITED USAGE) (REPLACES ITEM 655J)				X, BA		1
-660	65C26674-8		.	.	RIB ASSY-AUX ARM (S.S.299.1)				B, F, H, J, L, Q, U		1
-660A	65C26674-2		.	.	RIB ASSY-AUX ARM (OPT ITEM 660)				B, F		1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1060

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1-					
-660B	65C26674-4		. RIB ASSY-AUX ARM (OPT ITEM 660)	B, F	1
-660C	65C26674-6		. RIB ASSY-AUX ARM (OPT ITEM 660)	B, F	1
-660D	65C26674-10		. RIB ASSY-AUX ARM (LIMITED USAGE)	N	1
-660E	65C26674-10		. RIB ASSY-AUX ARM	Q	1
-660F	65C26674-12		. RIB ASSY-AUX ARM (LIMITED USAGE)	N	1
-660G	65C26674-14		. RIB ASSY-AUX ARM (LIMITED USAGE)	N	1
-660H	65C26674-14		. RIB ASSY-AUX ARM (LIMITED USAGE)	W	1
-660I	65C26674-16		. RIB ASSY-AUX ARM (LIMITED USAGE)	Y	1
-660J	65C26674-18		. RIB ASSY-AUX ARM (LIMITED USAGE)	Y, CA	1
-660K	65C26674-20		. RIB ASSY-AUX ARM (LIMITED USAGE) (REPLACES ITEM 660J)	Y, CA	1
661	65C26649-19		. . RIB (USED ON ITEM 655)		1
-661A	65C26649-20		. . RIB (USED ON ITEM 660)		1
-661B	65C26649-1		. . RIB (USED ON ITEM 655A)		1
-661C	65C26649-2		. . RIB (USED ON ITEM 660A)		1
-661D	65C26649-7		. . RIB (USED ON ITEM 655B)		1
-661E	65C26649-8		. . RIB (USED ON ITEM 660B)		1
-661F	65C26649-13		. . RIB (USED ON ITEM 655C)		1
-661G	65C26649-14		. . RIB (USED ON ITEM 660C)		1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1061

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-661H	65C26649-25		. .	RIB							1
				(USED ON ITEMS 655D, 655E, 655G, 655H, 655I)							
-661J	65C26649-26		. .	RIB							1
				(USED ON ITEMS 660D, 660E, 660G, 660H, 660I)							
-661K	65C26649-25		. .	RIB							1
				(USED ON ITEM 655, 655J, 665J) (OPT ITEM 661)							
-661L	65C26649-26		. .	RIB							1
				(USED ON ITEMS 660, 660J, 660K) (OPT ITEM 661A)							
-661M	65C26649-31		. .	RIB							1
				(USED ON ITEMS 665D, 655E, 655G, 655H, 655I, 655J, 665J) (OPT ITEM 661H)							
-661N	65C26649-32		. .	RIB							1
				(USED ON ITEMS 660, 660E, 660G, 660H, 660I, 660J, 660K) (OPT ITEM 661J)							
662	65C26650-19		. .	RIB							1
				(USED ON ITEM 655)							
-662A	65C26650-20		. .	RIB							1
				(USED ON ITEM 660)							
-662B	65C26650-1		. .	RIB							1
				(USED ON ITEM 655A)							
-662C	65C26650-2		. .	RIB							1
				(USED ON ITEM 660A)							
-662D	65C26650-7		. .	RIB							1
				(USED ON ITEM 655B)							
-662E	65C26650-8		. .	RIB							1
				(USED ON ITEM 660B)							
-662F	65C26650-13		. .	RIB							1
				(USED ON ITEM 655C)							
-662G	65C26650-14		. .	RIB							1
				(USED ON ITEM 660C)							
-662H	65C26650-25		. .	RIB							1
				(USED ON ITEMS 655D, 655E, 655G, 655H, 655I, 655J, 665J)							

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1062

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-662J	65C26650-26								. . RIB (USED ON ITEMS 660D, 660E, 660G, 660H, 660I, 660J, 660K)		1
-662K	65C26650-25								. . RIB (USED ON ITEM 655) (OPT ITEM 662)		1
-662L	65C26650-26								. . RIB (USED ON ITEM 660) (OPT ITEM 662A)		1
-662M	65C26650-31								. . RIB (USED ON ITEM 655D, 655E, 655G, 655H, 655I, 655J, 665J) (OPT ITEM 662H)		1
-662N	65C26650-32								. . RIB (USED ON ITEM 660D, 660E, 660G, 660H, 660I, 660J, 660K) (OPT ITEM 662J)		1
663	69-74370-1								. . TARGET-SENSOR (USED ON ITEMS 655, 655A, 655B, 655C, 655D, 655E)		1
663A	69-74370-2								. . TARGET-SENSOR (USED ON ITEMS 660, 660A, 660B, 660C, 660D, 660E)		1
-663B	69-74370-7								. . TARGET-SENSOR (USED ON ITEMS 655G, 655H)		1
-663C	69-74370-8								. . TARGET-SENSOR (USED ON ITEMS 660G, 660H)		1
-663D	69-74370-9								. . TARGET-SENSOR (USED ON ITEM 655I)		1
-663E	69-74370-10								. . TARGET-SENSOR (USED ON ITEM 660I)		1
-663F	69-74370-15								. . TARGET-SENSOR (USED ON ITEMS 655J, 665J)		1
-663G	69-74370-16								. . TARGET-SENSOR (USED ON ITEMS 660J, 660K)		1
664	NAS1804-3								. . NUT (USED ON ITEMS 655A, 655B, 655C, 660A, 660B, 660C) (OPT ITEM 664B)		1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1063

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
664A	NAS514P1032-6		. .	BOLT							1
				(USED ON ITEMS 655A, 655B, 655C, 660A, 660B, 660C)							
				(OPT ITEM 664C)							
-664B	BACN10JC3CD		. .	NUT							1
				(USED ON ITEMS 655A, 655B, 655C, 660A, 660B, 660C)							
-664C	BACB30NW3K2		. .	BOLT							1
				(USED ON ITEMS 655A, 655B, 655C, 660A, 660B, 660C)							
-664D	BACN10YR3CD		. .	NUT							1
				(USED ON ITEMS 655, 655D, 655E, 655G, 655H, 655I, 655J, 655K, 660, 660D, 660E, 660G, 660H, 660I, 660J, 660K)							
-664E	BACB30VF3K1		. .	BOLT							1
				(USED ON ITEMS 655, 655D, 655E, 655G, 655H, 655I, 655J, 655K, 660, 660D, 660E, 660G, 660H, 660I, 660J, 660K)							
-665	65C26675-7		. .	RIB ASSY-AUX ARM (S.S.340.7)					A, E, G, I, K, P, T		1
-665A	65C26675-1		. .	RIB ASSY-AUX ARM (OPT ITEM 665)					A, E		1
-665B	65C26675-3		. .	RIB ASSY-AUX ARM (OPT ITEM 665)					A, E		1
-665C	65C26675-5		. .	RIB ASSY-AUX ARM (OPT ITEM 665)					A, E		1
-665D	65C26675-9		. .	RIB ASSY-AUX ARM					M, V, X, BA		1
-665E	65C26675-9		. .	RIB ASSY-AUX ARM (OPT ITEM 665)					P		1
-665F	65C26675-11		. .	RIB ASSY-AUX ARM (LIMITED USAGE)					M		1
-665N	65C26675-8		. .	RIB ASSY-AUX ARM (S.S. 340.7)					B, F, H, J, L, Q, U		1
-665P	65C26675-2		. .	RIB ASSY-AUX ARM (OPT ITEM 665N)					B, F		1
-665Q	65C26675-4		. .	RIB ASSY-AUX ARM (OPT ITEM 665N)					B, F		1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1064

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY									
			1	2	3	4	5	6	7											
1-																				
-665R	65C26675-6		.	R	I	B	A	S	S	-	A	A	U	X	A	R	M		B, F	1
-665S	65C26675-10		.	R	I	B	A	S	S	-	A	A	U	X	A	R	M	N, W, Y, CA	1	
-665T	65C26675-10		.	R	I	B	A	S	S	-	A	A	U	X	A	R	M	Q	1	
-665U	65C26675-12		.	R	I	B	A	S	S	-	A	A	U	X	A	R	M	N	1	
666	65C26649-21		..	R	I	B													1	
-666A	65C26649-22		..	R	I	B													1	
-666B	65C26649-15		..	R	I	B													1	
-666C	65C26649-16		..	R	I	B													1	
-666D	65C26649-9		..	R	I	B													1	
-666E	65C26649-10		..	R	I	B													1	
-666F	65C26649-3		..	R	I	B													1	
-666G	65C26649-4		..	R	I	B													1	
-666H	65C26649-27		..	R	I	B													1	
-666I	65C26649-28		..	R	I	B													1	
-666J	65C26649-27		..	R	I	B													1	
-666K	65C26649-28		..	R	I	B													1	
-666L	65C26649-33		..	R	I	B													1	
-666M	65C26649-34		..	R	I	B													1	

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1065

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
667	65C26650-21								.. RIB (USED ON ITEM 665)		1
-667A	65C26650-22								.. RIB (USED ON ITEM 665N)		1
-667B	65C26650-15								.. RIB (USED ON ITEM 665C)		1
-667C	65C26650-16								.. RIB (USED ON ITEM 665R)		1
-667D	65C26650-9								.. RIB (USED ON ITEM 665B)		1
-667E	65C26650-10								.. RIB (USED ON ITEM 665Q)		1
-667F	65C26650-3								.. RIB (USED ON ITEM 665A)		1
-667G	65C26650-4								.. RIB (USED ON ITEM 665P)		1
-667H	65C26650-27								.. RIB (USED ON ITEM 665) (OPT ITEM 667)		1
-667I	65C26650-28								.. RIB (USED ON ITEM 665N) (OPT ITEM 667A)		1
-667J	65C26650-27								.. RIB (USED ON ITEM 665D, 665E, 665F)		1
-667K	65C26650-28								.. RIB (USED ON ITEM 665S, 665T, 665U)		1
-667L	65C26650-33								.. RIB (USED ON ITEM 665D, 665E, 665F) (OPT ITEM 667J)		1
-667M	65C26650-34								.. RIB (USED ON ITEM 665S, 665T, 665U) (OPT ITEM 667K)		1
668	BACB30LE5-18								.. BOLT		2
669	BACN10HR5CD								.. NUT		2
669A	BACW10BP5CD								.. WASHER-CSK		2
669B	BACW10BP5DP								.. WASHER		2
-670	65C26675-8								DELETED		
-670A	65C26675-2								DELETED		

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1066

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-670B	65C26675-4										
-670C	65C26675-6										
-670D	65C26675-10										
-675	65C26676-7								. RIB ASSY-AUX ARM (S.S.374.82)	A, E, G, I, K, P, T	1
-675A	65C26676-1								. RIB ASSY-AUX ARM (OPT ITEM 675)	A, E	1
-675B	65C26676-3								. RIB ASSY-AUX ARM (OPT ITEM 675)	A, E	1
-675C	65C26676-5								. RIB ASSY-AUX ARM (OPT ITEM 675)	A, E	1
-675D	65C26676-9								. RIB ASSY-AUX ARM	M, V, X, BA	1
-675E	65C26676-9								. RIB ASSY-AUX ARM (OPT ITEM 675)	P	1
-680	65C26676-8								. RIB ASSY-AUX ARM (S.S.374.82)	F, H, J, L, B, Q, U	1
-680A	65C26676-2								. RIB ASSY-AUX ARM (OPT ITEM 680)	B, F	1
-680B	65C26676-4								. RIB ASSY-AUX ARM (OPT ITEM 680)	B, F	1
-680C	65C26676-6								. RIB ASSY-AUX ARM (OPT ITEM 680)	B, F	1
-680D	65C26676-10								. RIB ASSY-AUX ARM	N, W, Y, CA	1
-680E	65C26676-10								. RIB ASSY-AUX ARM (OPT ITEM 680)	Q	1
681	65C26649-23								. . RIB (USED ON ITEM 675)		1
-681A	65C26649-24								. . RIB (USED ON ITEM 680)		1
-681B	65C26649-5								. . RIB (USED ON ITEM 675A)		1
-681C	65C26649-6								. . RIB (USED ON ITEM 680A)		1
-681D	65C26649-11								. . RIB (USED ON ITEM 675B)		1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1067

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
-681E	65C26649-12											1
-681F	65C26649-17											1
-681G	65C26649-18											1
-681H	65C26649-19											1
-681I	65C26649-30											1
-681J	65C26649-29											1
-681K	65C26649-30											1
-681L	65C26649-35											1
-681M	65C26649-36											1
682	65C26650-23											1
-682A	65C26650-24											1
-682B	65C26650-5											1
-682C	65C26650-6											1
-682D	65C26650-11											1
-682E	65C26650-12											1
-682F	65C26650-17											1
-682G	65C26650-18											1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1068

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-682H	65C26650-29		. .	RIB							1
				(USED ON ITEM 675)							
				(OPT ITEM 682)							
-682I	65C26650-30		. .	RIB							1
				(USED ON ITEM 680)							
				(OPT ITEM 682A)							
-682J	65C26650-29		. .	RIB							1
				(USED ON ITEMS 675D, 675E)							
-682K	65C26650-30		. .	RIB							1
				(USED ON ITEMS 680D, 680E)							
-682L	65C26650-35		. .	RIB							1
				(USED ON ITEMS 675D, 675E)							
				(OPT ITEM 682J)							
-682M	65C26650-36		. .	RIB							1
				(USED ON ITEMS 680D, 680E)							
				(OPT ITEM 682K)							
685	BACN10HR5CD		. .	NUT							2
690	BACW10BP5DP		. .	WASHER							2
695	BACW10BP5CD		. .	WASHER-CSK							2
700	BACB30LE5-16		. .	BOLT							2
-705	65C26657-1		. .	ARM ASSY-AUX							1
				(REPLACED BY ITEM 705A)							
				(USED ON ITEMS 655, 660)							
-705A	65C26657-5		. .	ARM ASSY-AUX							1
				(USED ON ITEMS 655, 660)							
-710	65C26658-1		. .	ARM ASSY-AUX							1
				(USED ON ITEMS 665 THRU 665E,							
				665N THRU 665T)							
-710A	65C26658-5		. .	ARM ASSY-AUX							1
				(USED ON ITEMS 665F, 665U)							
-715	65C26659-1		. .	ARM ASSY-AUX							1
				(USED ON ITEMS 675, 680)							
718	BACR15BA4AD		. . .	RIVET							4
720	69-73806-1		. . .	PLATE-SIDE GUARD							2
725	BACB28AP06P018		. . .	BUSHING							2
730	65C26657-3		. . .	ARM-AUX							1
				(USED ON ITEM 705)							

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1069

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
730A	65C26657-7							. . . ARM-AUX (USED ON ITEM 705A)			1
735	65C26658-3							. . . ARM-AUX (USED ON ITEM 710)			1
-735A	65C26658-7							. . . ARM-AUX (USED ON ITEM 710A)			1
740	65C26659-3							. . . ARM-AUX (USED ON ITEM 715)			1
745	65C26797-9							. RIB ASSY-ACTUATOR (S.S.319.9) (REPLACED BY ITEM 746)	A, C		1
-745A	65C26797-1							. RIB ASSY-ACTUATOR (OPT ITEM 745)	A, C		1
-745B	65C26797-5							. RIB ASSY-ACTUATOR (OPT ITEM 745)	A, C		1
-745C	65C26797-7							. RIB ASSY-ACTUATOR (OPT ITEM 745)	A, C		1
746	65C26797-15							. RIB ASSY-ACTUATOR (S.S.319.9) (REPLACES ITEM 745)	A		1
746A	65C26797-19							. RIB ASSY-ACTUATOR (OPT ITEM 746)	A		1
746B	65C26797-21							. RIB ASSY-ACTUATOR (LIMITED USAGE) (OPT ITEM 746A)	G		1
746C	65C26797-23							. RIB ASSY-ACTUATOR (LIMITED USAGE) (OPT ITEM 746I)	M, V, X		1
746D	65C26797-17							. RIB ASSY-ACTUATOR (REPLACED BY ITEMS 746A, 746F)	A, C, E, G		1
-746E	65C26797-15							. RIB ASSY-ACTUATOR (LIMITED USAGE)	E		1
-746F	65C26797-19							. RIB ASSY-ACTUATOR (LIMITED USAGE)	E, G		1
-746G	65C26797-21							. RIB ASSY-ACTUATOR	I, K, P, T		1
-746H	65C26797-23							. RIB ASSY-ACTUATOR (OPT ITEM 746G)	P		1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1070

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1-					
-746I	65C26797-25		. RIB ASSY-ACTUATOR (LIMITED USAGE) (OPT ITEM 746C, 746L)	M, V, X	1
-746J	65C26797-25		. RIB ASSY-ACTUATOR (OPT ITEM 746L)	BA	1
-746K	65C26797-27		. RIB ASSY-ACTUATOR (LIMITED USAGE) (OPT ITEM 746L)	X	1
-746L	65C26797-29		. RIB ASSY-ACTUATOR (LIMITED USAGE) (OPT ITEM 746C, 746I, 746K)	X	1
-750	65C26797-10		. RIB ASSY-ACTUATOR (REPLACED BY ITEM 751)	B, D	1
-750A	65C26797-2		. RIB ASSY-ACTUATOR (OPT ITEM 750)	B, D	1
-750B	65C26797-6		. RIB ASSY-ACTUATOR (OPT ITEM 750)	B, D	1
-750C	65C26797-8		. RIB ASSY-ACTUATOR (OPT ITEM 750)	B, D	1
-751	65C26797-16		. RIB ASSY-ACTUATOR (S.S.319.9) (REPLACES ITEM 750)	B	1
-751A	65C26797-20		. RIB ASSY-ACTUATOR (OPT ITEM 751)	B	1
-751B	65C26797-22		. RIB ASSY-ACTUATOR (LIMITED USAGE) (OPT ITEM 751A)	H	1
-751C	65C26797-24		. RIB ASSY-ACTUATOR (LIMITED USAGE) (OPT ITEM 751I)	N, W, Y	1
-751D	65C26797-18		. RIB ASSY-ACTUATOR (REPLACED BY ITEM 751F)	B, D, F, H	1
-751E	65C26797-16		. RIB ASSY-ACTUATOR (LIMITED USAGE)	F	1
-751F	65C26797-20		. RIB ASSY-ACTUATOR (LIMITED USAGE)	F, H	1
-751G	65C26797-22		. RIB ASSY-ACTUATOR	J, L, Q, U	1
-751H	65C26797-24		. RIB ASSY-ACTUATOR (OPT ITEM 751G)	Q	1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1071

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1-					
-751I	65C26697-26		. RIB ASSY-ACTUATOR (LIMITED USAGE) (OPT ITEM 751C)	N, W, Y	1
-751J	65C26697-26		. RIB ASSY-ACTUATOR (OPT ITEM 751L)	CA	1
-751K	65C26697-28		. RIB ASSY-ACTUATOR (LIMITED USAGE) (OPT ITEM 751L)	Y	1
-751L	65C26697-30		. RIB ASSY-ACTUATOR (LIMITED USAGE) (OPT ITEM 751C, 751I, 751K)	Y	1
755	BACC30M8		. . COLLAR		2
760	BACB30MY8K30		. . BOLT		2
761	BACB30NT2K32		. . BOLT		2
765	65C26797-4		. . BUSHING-SPACER		2
770	65C26797-3		. . BUSHING		1
775	BACB28AP10P050		. . BUSHING-FLANGED		1
-780	65C26647-3		. . RIB (USED ON ITEM 746, 746E) (OPT ITEM 784)		1
-781	65C26647-4		. . RIB (USED ON ITEM 751, 751E) (OPT ITEM 785)		1
-782	65C26647-9		. . RIB (USED ON ITEM 746, 746E) (OPT ITEM 784)		1
-783	65C26647-10		. . RIB (USED ON ITEM 751, 751E) (OPT ITEM 785)		1
-784	65C26647-15		. . RIB (USED ON ITEM 746, 746E)		1
-785	65C26647-16		. . RIB (USED ON ITEM 751, 751E)		1
-786	65C26647-21		. . RIB (USED ON ITEMS 746A, 746B, 746D, 746F, 746G)		1
-787	65C26647-22		. . RIB (USED ON ITEMS 751A, 751B, 751D, 751F, 751G)		1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1072

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-788	65C26647-29		. .	RIB							1
				(USED ON ITEMS 746B, 746C, 746G, 746H, 746K)							
-789	65C26647-30		. .	RIB							1
				(USED ON ITEMS 751B, 751C, 751G, 751H, 751K)							
-790	65C26647-33		. .	RIB							1
				(USED ON ITEMS 746I, 746L)							
-791	65C26647-34		. .	RIB							1
				(USED ON ITEMS 751I, 751L)							
-795	65C26648-3		. .	RIB							1
				(USED ON ITEMS 746, 746E) (OPT ITEM 799)							
-796	65C26648-4		. .	RIB							1
				(USED ON ITEMS 751, 751E) (OPT ITEM 800)							
-797	65C26648-9		. .	RIB							1
				(USED ON ITEMS 746, 746E) (OPT ITEM 799)							
-798	65C26648-10		. .	RIB							1
				(USED ON ITEMS 751, 751E) (OPT ITEM 800)							
-799	65C26648-15		. .	RIB							1
				(USED ON ITEMS 746, 746E)							
-800	65C26648-16		. .	RIB							1
				(USED ON ITEMS 751, 751E)							
801	65C26648-21		. .	RIB							1
				(USED ON ITEMS 746A, 746B, 746D, 746F, 746G)							
-802	65C26648-22		. .	RIB							1
				(USED ON ITEMS 751A, 751B, 751D, 751F, 751G)							
-803	65C26648-29		. .	RIB							1
				(USED ON ITEMS 746B, 746C, 746G, 746H, 746K)							
-804	65C26648-30		. .	RIB							1
				(USED ON ITEMS 751B, 751C, 751G, 751H, 751K)							
-805	65C26648-33		. .	RIB							1
				(USED ON ITEMS 746I, 746L)							

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1073

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-806	65C26648-34		. .	RIB							1
				(USED ON ITEMS 751I, 751L)							
-810	66-23737-541		. .	BRACKET SUPPORT							1
				(USED ON ITEMS 750A, 750B)							
-815	66-23737-542		. .	BRACKET SUPPORT							1
				(USED ON ITEMS 745A, 745B)							
820	69-78320-11		. .	BRACKET ASSY							1
				(USED ON ITEMS 746, 746E)							
				(OPT ITEM 820B)							
-820A	69-78320-11		. .	BRACKET ASSY							1
				(USED ON ITEMS 751, 751E)							
				(OPT ITEM 820C)							
-820B	69-78320-9		. .	BRACKET ASSY							1
				(USED ON ITEMS 746, 746A, 746D,							
				746E, 746F, 746I, 746J)							
-820C	69-78320-10		. .	BRACKET ASSY							1
				(USED ON ITEMS 746J, 751, 751A,							
				751D, 751E, 751F, 751I)							
-820D	69-78320-9		. .	BRACKET ASSY							1
				(USED ON ITEMS 746, 746B, 746C,							
				746G, 746H)							
				(OPT ITEM 820F)							
-820E	69-78320-10		. .	BRACKET ASSY							1
				(USED ON ITEMS 751B, 751C, 751G,							
				751H)							
				(OPT ITEM 820G)							
-820F	69-78320-13		. .	BRACKET ASSY							1
				(USED ON ITEMS 746B, 746C, 746G,							
				746H, 746I)							
-820G	69-78320-14		. .	BRACKET ASSY							1
				(USED ON ITEMS 751B, 751C, 751G,							
				751H, 751I)							
-825	65-54753-13		. .	TAI TUBE INSTL					C, I, K, M, P, T, V, X, BA		1
826	65-54754-29		. .	TAI TUBE INSTL					C, I, K, M, P, T, V, X, BA		1
827	65-54755-33		. .	TAI TUBE INSTL					C, I, K, M, P, T, V, X, BA		1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1074

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
828	BACB30NM3K2		.	.							C, I, K, M, P, T, V, X, BA	4
829	AN960JD10L		.	.							C, I, K, M, P, T, V, X, BA	2
829A	BACW10Z3		.	.							C, I, K, M, P, T, V, X, BA	AR
-830	65-54753-14		.								D, J, L, N, Q, U, W, Y, CA	1
-831	65-54754-30		.	.							D, J, L, N, Q, U, W, Y, CA	1
-832	65-54755-34		.	.							D, J, L, N, Q, U, W, Y, CA	1
-833	BACB30NM3K2		.	.							D, J, L, N, Q, U, W, Y, CA	4
-834	AN960JD10L		.	.							D, J, L, N, Q, U, W, Y, CA	2
-834A	BACW10Z3		.	.							D, J, L, N, Q, U, W, Y, CA	AR
-840	65C33627-1		.								M, V, X, BA	2
-850	65C33627-2		.								N, W, Y, CA	2
860	69-74368-37		.								A, C, E, G, I, K, M, P, R, T, V, X	1
-865	69-74368-38		.								B, D, F, H, J, L, N, Q, S, U, W, Y	1

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1075

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-			ATTACHING PARTS								
870	BACB30VF3K5		.	B	O	L	T				2
872	BACW10BP3NDP		.	W	A	S	H	E	R		2
			-----*-----								
875	BACB30FN5A2		.	.	B	O	L	T			2
880	BACW10BP2NDP		.	.	W	A	S	H	E	R	2
885	BACN10YR08CD		.	.	N	U	T				2
890	69-74368-39		.	.	S	U	P	P	O	R	1
											(USED ON ITEM 860)
-895	69-74368-40		.	.	S	U	P	P	O	R	1
											(USED ON ITEM 865)
900	69-74368-41		.	S	U	P	P	O	R	A	1
											(POST SB 737-27-1174)
											A, C, E, G, I, K, M, P, R, T, V, X
-905	69-74368-42		.	S	U	P	P	O	R	A	1
											(POST SB 737-27-1174)
											B, D, F, H, J, L, N, Q, S, U, W, Y
			ATTACHING PARTS								
910	BACW10BP2NDP		.	W	A	S	H	E	R		2
915	BACN10YR08CD		.	N	U	T					2
			-----*-----								
920	BACB30FN6A2		.	.	B	O	L	T			2
925	BACW10BP3NDP		.	.	W	A	S	H	E	R	2
930	BACN10YR3CD		.	.	N	U	T				2
935	69-74368-43		.	.	S	U	P	P	O	R	1
											(USED ON ITEM 900)
-940	69-74368-44		.	.	S	U	P	P	O	R	1
											(USED ON ITEM 905)
945	608904		.	A	C	T	U	A	T	O	1
											(V97424) (SPEC 10-62222-2) (POST SB 737-27-1174)
			ATTACHING PARTS								
950	BACW10BP3NDP		.	W	A	S	H	E	R		2

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1076

Mar 01/2006



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
955	BACN10YR3CD		.	NUT							2
			-----*								
-960	69-74368-51		.	SUPPORT ASSY-SENSOR (POST SB 737-27-1174)					B, D, F, H, J, L, N, Q, S, U, W		1
-960A	69-74368-51		.	SUPPORT ASSY-SENSOR					Y, CA		1
965	69-74368-52		.	SUPPORT ASSY-SENSOR (POST SB 737-27-1174)					A, C, E, G, I, K, M, P, R, T, V		1
-965A	69-74368-52		.	SUPPORT ASSY-SENSOR					X, BA		1
				ATTACHING PARTS							
970	BACR15CE6D7		.	RIVET							2
-970A	BACR15DS7D7		.	RIVET-1/32 OVERSIZE (REPAIR PART)							2
			-----*								
975	BACB30FN6A3		..	BOLT							2
980	NAS43DD3-12		..	SPACER							2
985	NAS671C10		..	NUT							2
-990	69-74368-53		..	SUPPORT (USED ON ITEM 960)							1
995	69-74368-54		..	SUPPORT (USED ON ITEM 965)							1
1000	608904		.	ACTUATOR-MAGNET (V97424) (SPEC 10-62222-2) (POST SB 737-27-1174)							1
				ATTACHING PARTS							
1005	BACW10BP3NDP		.	WASHER							2
1010	BACN10YR3CD		.	NUT							2
			-----*								

-Item not Illustrated

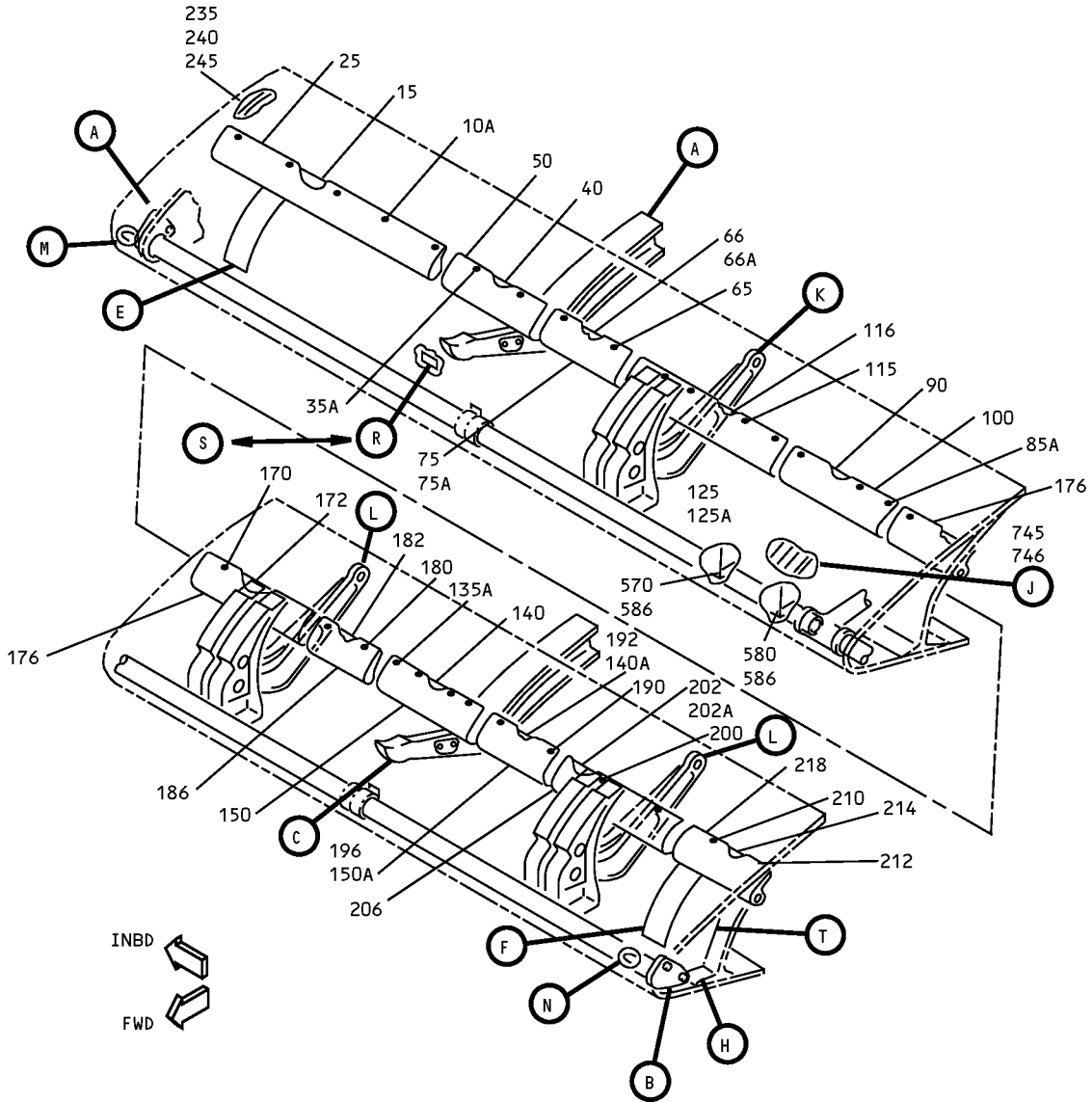
57-56-02

ILLUSTRATED PARTS LIST

Page 1077

Mar 01/2006

COMPONENT MAINTENANCE MANUAL

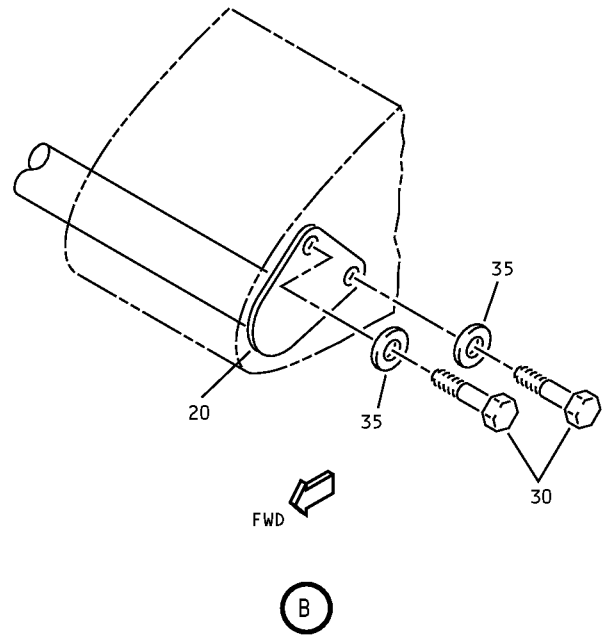
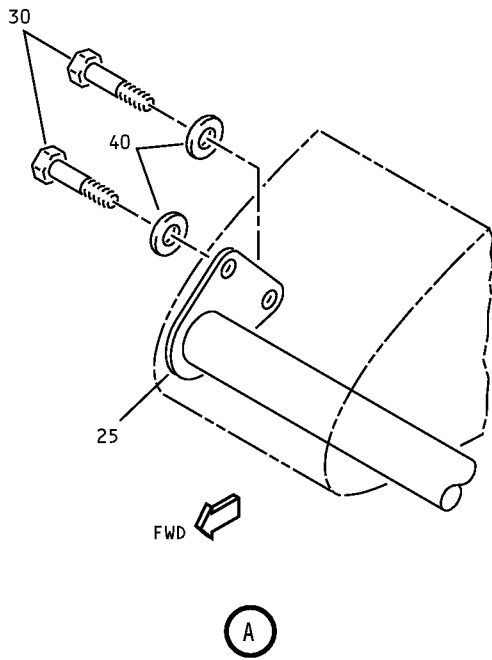


NO. 1 SHOWN
 NO. 6 OPPOSITE

Wing Leading Edge No. 1 and No. 6 Slat Assemblies
 IPL Figure 2 (Sheet 1 of 2)

57-56-02
 ILLUSTRATED PARTS LIST
 Page 1078
 Mar 01/2006

COMPONENT MAINTENANCE MANUAL



Wing Leading Edge No. 1 and No. 6 Slat Assemblies
IPL Figure 2 (Sheet 2 of 2)



COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-1M	65C26601-171SP									DA	RF
-5M	65C26601-172SP									EA	RF
-5	65C26601-169SP									DA	1
-10	65C26601-170SP									EA	1
-15	65-54753-13									DA	1
20	65-54754-29									DA	1
25	65-54755-33									DA	1
30	BACB30NM3K2									DA	4
35	AN960JD10L									DA	2
40	BACW10Z3									DA	AR
-45	65-54753-14									EA	1
-50	65-54754-30									EA	1
-55	65-54755-34									EA	1
-60	BACB30NM3K2									EA	4
-65	AN960JD10L									EA	2
-70	BACW10Z3									EA	AR

-Item not Illustrated

57-56-02

ILLUSTRATED PARTS LIST

Page 1080

Mar 01/2006