



COMPONENT MAINTENANCE MANUAL WITH ILLUSTRATED PARTS LIST

WING LEADING EDGE NO. 3 AND NO. 4 SLAT ASSEMBLY

PART NUMBER

**65C26603–100SP, –101SP, –102SP, –137SP, –138SP,
–143SP, –144SP, –157SP, –158SP, –191SP, –192SP,
–1SP, –201SP, –202SP, –219SP, –220SP, –2SP, –79SP,**

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PART NUMBER (Cont.)

65C26603-80SP, -89SP, -90SP, -95SP, -96SP, -97SP, -98SP, -99SP

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COMPONENT MAINTENANCE MANUAL

Revision No. 28
Jul 01/2009

To: All holders of WING LEADING EDGE NO. 3 AND NO. 4 SLAT ASSEMBLY 57-56-22.

Attached is the current revision to this COMPONENT MAINTENANCE MANUAL

The COMPONENT MAINTENANCE MANUAL is furnished either as a printed manual, on microfilm, or digital products, or any combination of the three. This revision replaces all previous microfilm cartridges or digital products. All microfilm and digital products are reissued with all obsolete data deleted and all updated pages added.

For printed manuals, changes are indicated on the List of Effective Pages (LEP). The pages which are revised will be identified on the LEP by an R (Revised), A (Added), O (Overflow, i.e. changes to the document structure and/or page layout), or D (Deleted). Each page in the LEP is identified by Chapter-Section-Subject number, page number and page date.

Pages replaced or made obsolete by this revision should be removed and destroyed.

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TRANSMITTAL LETTER
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Location of Change

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DISASSEMBLY

CHECK

ILLUSTRATED PARTS LIST

Description of Change

Added nontechnical change.

Added nontechnical change.

Changed the data in the Vendor Codes list.

Changed the data in the NUMERICAL INDEX list.

Updated the IPL.

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HIGHLIGHTS

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O 1	Jul 01/2009	502	BLANK	705	Jul 01/2008
2	BLANK	57-56-22 REPAIR - GENERAL		706	Jul 01/2008
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1	Mar 01/2006	602	Mar 01/2006	902	BLANK
2	BLANK	603	Mar 01/2006	57-56-22 ILLUSTRATED PARTS LIST	
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1	Mar 01/2006	57-56-22 REPAIR 3-1		R 1002	Jul 01/2009
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302	BLANK	601	Mar 01/2006	1018	Mar 01/2006
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A = Added, R = Revised, D = Deleted, O = Overflow

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1029	Mar 01/2006	A 1067	Jul 01/2009		
1030	Mar 01/2006	A 1068	BLANK		
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TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
		PRR 33437	SEP 05/84
		PRR 33526	SEP 05/84
		PRR 33527	SEP 05/84
57-1148			JUN 05/86
57-1189		PRR 34398	DEC 05/90
		PRR 34381	JUN 05/88
57-1189R1		PRR 34398	JUN 05/91
57-1175		PRR 33890-84	SEP 05/92
57-1175R2		PRR 33890-84	JUN 01/95
57-1175R2		PRR 34397	JUN 01/95
27-1175		PRR 33890-88	JUN 01/95
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TR AND SB RECORD

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COMPONENT MAINTENANCE MANUAL

All revisions to this manual will be accompanied by transmittal sheet bearing the revision number. Enter the revision number in numerical order, together with the revision date, the date filed and the initials of the person filing.

Revision		Filed		Revision		Filed	
Number	Date	Date	Initials	Number	Date	Date	Initials



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Revision		Filed		Revision		Filed	
Number	Date	Date	Initials	Number	Date	Date	Initials

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REVISION RECORD

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Temporary Revision		Inserted		Removed		Temporary Revision		Inserted		Removed	
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RECORD OF TEMPORARY REVISION



COMPONENT MAINTENANCE MANUAL

INTRODUCTION

1. General

- A. The instructions in this manual supply the data necessary to do the maintenance functions together with the test, fault isolation, repair, and replacement of the defective parts.
- B. This manual is divided into different parts:
 - (1) Title Page
 - (2) Transmittal Letter
 - (3) Highlights
 - (4) List of Effective Pages
 - (5) Table of Contents
 - (6) Temporary Revision & Service Bulletin Record
 - (7) Record of Revisions
 - (8) Record of Temporary Revisions
 - (9) Introduction
 - (10) Procedures & IPL Sections
- C. Components that can be repaired have a different repair number for each specified repair. To find the repair number location of a component, look in the Repair-General procedure at the beginning of the REPAIR section. The Repair-General procedure also has an explanation of the True Position Dimension symbols used.
- D. All dimensions, measures, quantities and weights included are in English units. When metric equivalents are given they will be in the parentheses that follow the English units.
- E. The introduction to the Illustrated Parts List (IPL) shows how the IPL data is used.
- F. Design changes, optional parts, configuration differences and Service Bulletin modifications may cause different part numbers. These part numbers are identified in the IPL with an alphabetical letter which is added to the end of the basic item number. This new item number is referred to as an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless shown differently.
- G. The tool reference numbers found in the individual procedures and in the Special Tools, Fixtures, and Equipment section are used to identify if a tool is a standard tool (STD-XXXX), a commercial tool (COM-XXXX), or a Special Tool (SPL-XXXX). This reference number is also used to distinguish between tools with similar names in the same procedure. These reference numbers are for use in the documentation only. They are not to be used for ordering tools.

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INTRODUCTION

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COMPONENT MAINTENANCE MANUAL

WING LEADING EDGE SLAT ASSEMBLY - DESCRIPTION AND OPERATION

1. Description and Operation

A. Three leading edge slats are installed on each wing outboard of the engine. The slats are numbered 1 through 6 from left to right. The slats consist of ribs attached to a beam, inner and outer clad aluminum skins, and a trailing edge wedge bond assembly. The wedge bond assembly has honeycomb core with Aramid Epoxy filler at the trailing edge. A void between the inner and outer skins provides a path for thermal anti-icing. Anti-icing ducts installed in the slat leading edge connect with hot air supply lines through a telescoping tube. A three-position hydraulic actuator is attached at the center of the slat. Each slat has two main tracks and two auxiliary tracks which ride on rollers in the wing leading edge.

2. Leading Particulars (Approximate)

- A. Width – 12 inches
- B. Length – 112 inches
- C. Height – 12 inches
- D. Weight – 86 pounds

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DESCRIPTION AND OPERATION

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TESTING AND FAULT ISOLATION

(NOT APPLICABLE)

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TESTING AND FAULT ISOLATION

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DISASSEMBLY

1. General

- I A. This procedure has the data necessary to disassemble the wing leading edge No. 3 and No. 4 slat assemblies.
- B. Disassemble this component only as necessary to complete fault isolation, determine the serviceability of parts, perform required repairs, and restore the unit to serviceable condition.

2. Disassembly

- A. Procedure
 - (1) Use standard industry Practices for disassembly of this component.

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DISASSEMBLY

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COMPONENT MAINTENANCE MANUAL

CLEANING

1. General

- A. This procedure has the data necessary to clean the wing leading edge No. 3 and 4 slat assemblies.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 for item numbers.

2. Cleaning

A. References

Reference	Title
SOPM 20-30-01	CLEANING AND RELUBRICATING BEARINGS
SOPM 20-30-03	GENERAL CLEANING PROCEDURES

B. Procedure

CAUTION: DO NOT VAPOR DEGREASE EPOXY BONDED STRUCTURES WITH CHLORINATED CLEANING AGENTS SUCH AS METHYLENE CHLORIDE, TRICHLOROETHYLENE, AND TRICHLOROETHANE. CHLORINATED CLEANING AGENTS WILL CAUSE DAMAGE TO EPOXY BONDED STRUCTURES. 1,1,1-TRICHLOROETHANE IS ONE OF THE SOLVENTS ALLOWED FOR CLEANING COMPOSITE COMPONENTS. DO NOT SUBMERGE PARTS IN THE SOLVENT OR ALLOW STANDING SOLVENT ON THE PARTS OR DAMAGE MAY OCCUR. USE 1,1, 1-TRICHLOROETHANE ONLY AS A WIPE SOLVENT.

- (1) Clean all parts in accordance with standard industry practices (SOPM 20-30-03) except for the following:
 - (2) Aramid trailing edge wedge assemblies.
 - (3) Clean teflon lined bearing (610) per SOPM 20-30-01.

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CLEANING

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CHECK

1. General

- A. This procedure has the data necessary to find defects in the material of the specified parts.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 for item numbers.

2. Check

A. References

Reference	Title
SOPM 20-20-01	MAGNETIC PARTICLE INSPECTION
SOPM 20-20-02	PENETRANT METHODS OF INSPECTION
737 NDT Part 1, 51-05-01	Tap Test Inspection of Honeycomb Sandwich Structure
737 NDT Part 9, 51-00-01	Non-Destructive Testing
737 SRM Chapter 57	Structural Repair Manual

B. Procedure

- (1) Check all parts for obvious defects using standard industry practices. If you find visible defects or suspect possible defects do a magnetic particle or penetrant check as specified below.
 - (a) Magnetic particle check the following parts per SOPM 20-20-01.
 - 1) Stop (440, 440A, 440B, 440C, 495, 495A, 623, 623A, 623B, 635, 635A, 635B)
 - 2) Track (600, 601, 605)
 - 3) Arm (760, 765)
 - (b) Penetrant check the following parts per SOPM 20-20-02.
 - 1) Stop Fitting (445, 445A, 445B, 445C, 445D, 445E, 495B, 495C, 495D, 495F, 500, 500A)
 - 2) Actuator Stop Rib (621, 622, 631, 632)
 - 3) Rib (656, 657, 658, 659, 716, 717, 718, 719, 776, 777)
- (2) Do a check of the honeycomb structure:
 - (a) Do a check of the honeycomb and the bonded parts for delamination, internal water, scratches, and contour damage.
 - 1) If you see delamination or contour damage, do an ultrasonic check or a tap test to find all of the damage.

NOTE: For a tap test, use a solid metal disk and refer to the 737 NDT Part 1, 51-05-01.
 - 2) Examine areas that you think contain water radiographically or by thermography as shown in the 737 NDT Part 9, 51-00-01.
- (3) Refer to the applicable 737 SRM Chapter 57 for allowable damage and repair data.
- (4) Refer to FITS AND CLEARANCES section for service wear limits.

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CHECK
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REPAIR

1. Content

A. Repair, refinish, and replacement procedures are included in separate repair sections as follows:

Table 601:

P/N	NAME	REPAIR
65C26653 65C26654	AUXILIARY ARM ASSEMBLY	1-1
65C26604 65C26605	MAIN TRACK RIB ASSEMBLY	2-1
65C26660 65C26661	MAIN TRACK ASSEMBLY	3-1
65C26795	ACTUATOR RIB ASSEMBLY	4-1
-----	MISCELLANEOUS PARTS REFINISH	5-1
65C17142	LOWER TEE DUCT ASSEMBLY	6-1

2. Standard Practices

A. Refer to these standard practices as applicable, for details of procedures in individual repairs.

- SOPM 20-10-01 Repair and Refinish of High Strength Steel Parts
- SOPM 20-10-02 Machining of Alloy Steel
- SOPM 20-10-09 Machining of Copper Beryllium Alloys
- SOPM 20-30-01 Cleaning and Lubrication of Antifriction Bearings
- SOPM 20-30-02 Stripping of Protective Finishes
- SOPM 20-30-03 General Cleaning Procedures
- SOPM 20-41-01 Decoding Table for Boeing Finish Codes
- SOPM 20-41-02 Application of Chemical and Solvent Resistant Finishes
- SOPM 20-42-02 Low Hydrogen Embrittlement Cadmium-Titanium Alloy Plating
- SOPM 20-42-04 Preparation of Aluminum Alloys for Plating
- SOPM 20-42-05 Bright Cadmium Plating
- SOPM 20-43-01 Chromic Acid Anodizing
- SOPM 20-50-02 Installation of Safety Devices
- SOPM 20-50-03 Bearing Removal, Installation and Retention
- SOPM 20-50-07 Lubrication
- SOPM 20-50-08 Application of Bonded Solid Film Lubricants
- SOPM 20-50-11 Application of Aerodynamic Smoothing Sealant
- SOPM 20-50-12 Application of Adhesives
- SOPM 20-60-02 Finishing Materials
- SOPM 20-60-03 Lubricants
- SOPM 20-60-04 Miscellaneous Materials

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REPAIR - GENERAL

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3. Materials

NOTE: Equivalent substitutes can be used.

- A. Adhesive – adhesive, A50057 BAC 5010, Type 60
- B. Coating – coating, C50074 White Teflon
- C. Enamel – coating, C00260 BMS 10-11, Type 2, BAC707 gray gloss
- D. Grease – grease, D00013 MIL-PRF-23827
- E. Lockwire – lockwire, G50347 NASM20449NC32
- F. Lubricant – lubricant, D00113 BMS 3-8
- G. Primer – primer, C00259 BMS 10-11, Type 1
- H. Sealant – sealant, A00247 BMS 5-95

4. Dimensioning Symbols

- A. Standard True Position Dimensioning Symbols used in applicable repair procedures are shown in REPAIR-GENERAL, Figure 601.

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REPAIR - GENERAL

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- STRAIGHTNESS
- ▭ FLATNESS
- ⊥ PERPENDICULARITY (OR SQUARENESS)
- // PARALLELISM
- ROUNDNESS
- ⊘ CYLINDRICITY
- ⤿ PROFILE OF A LINE
- ⤿ PROFILE OF A SURFACE
- ◎ CONCENTRICITY
- ≡ SYMMETRY
- ∠ ANGULARITY
- ↗ RUNOUT
- ↗ TOTAL RUNOUT
- ⊓ COUNTERBORE OR SPOTFACE
- ∇ COUNTERSINK

- ⊕ THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
- ∅ DIAMETER
- s ∅ SPHERICAL DIAMETER
- R RADIUS
- SR SPHERICAL RADIUS
- () REFERENCE
- BASIC (BSC) OR DIM A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
- A- DATUM
- Ⓜ MAXIMUM MATERIAL CONDITION (MMC)
- Ⓛ LEAST MATERIAL CONDITION (LMC)
- Ⓢ REGARDLESS OF FEATURE SIZE (RFS)
- Ⓟ PROJECTED TOLERANCE ZONE
- FIM FULL INDICATOR MOVEMENT

EXAMPLES

<p>$\boxed{-0.002}$ STRAIGHT WITHIN 0.002</p> <p>$\boxed{\perp 0.002 B}$ PERPENDICULAR TO B WITHIN 0.002</p> <p>$\boxed{\parallel 0.002 A}$ PARALLEL TO A WITHIN 0.002</p> <p>$\boxed{\circ 0.002}$ ROUND WITHIN 0.002</p> <p>$\boxed{\oslash 0.010}$ CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER</p> <p>$\boxed{\frown 0.006 A}$ EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART RELATIVE TO DATUM PLANE A</p> <p>$\boxed{\triangle 0.020 A}$ SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE</p>	<p>$\boxed{\text{◎} \oslash 0.0005 C}$ CONCENTRIC TO C WITHIN 0.0005 DIAMETER</p> <p>$\boxed{\equiv 0.010 A}$ SYMMETRICAL WITH A WITHIN 0.010</p> <p>$\boxed{\angle 0.005 A}$ ANGULAR TOLERANCE 0.005 WITH A</p> <p>$\boxed{\oplus \oslash 0.002 \text{Ⓢ} B}$ LOCATED AT TRUE POSITION WITHIN 0.002 DIA RELATIVE TO DATUM B, REGARDLESS OF FEATURE SIZE</p> <p>$\boxed{\perp \oslash 0.010 \text{Ⓜ} A}$ $\boxed{0.510 \text{Ⓟ}}$ AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION</p> <p>$\boxed{2.000}$ THEORETICALLY EXACT DIMENSION IS 2.000 OR 2.000 BSC</p> <p>$\boxed{0.020 A}$ $\boxed{A 0.020}$</p>
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NOTE: DATUM MAY APPEAR AT EITHER SIDE OF TOLERANCE FRAME

True Position Dimensioning Symbols
Figure 601

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REPAIR - GENERAL

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AUXILIARY ARM ASSEMBLY - REPAIR 1-1

65C26653-1, -5, -7, 65C26654-1, -4

1. General

- A. This procedure has the data necessary to repair and refinish the auxiliary arm assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 1 for item numbers.

2. Bushing (755) Replacement

- A. Remove side plate guards (750) with rivets (757). These guards were installed with sealant, A00247.
- B. Remove the old bushings.
- C. Install replacement bushings by the shrink-fit method of SOPM 20-50-03 with wet sealant, A00247.
- D. Machine the bushings as shown.
- E. Fillet seal the bushing flanges with sealant, A00247.
- F. Apply sealant, A00247 to side plate guards (750) and install them with new rivets (757).

3. Refinish

- A. Auxiliary arm (755, 760) – Cadmium plate (F-16.01). Material: 15-5PH CRES, 180-200 ksi.
- B. Side plate guard (750) – Passivate (F-17.09). Material: Copper beryllium Alloy 172.
- C. Side plate guard (750A) – Cadmium plate (F-15.06). Material: Al-Ni-Bronze.

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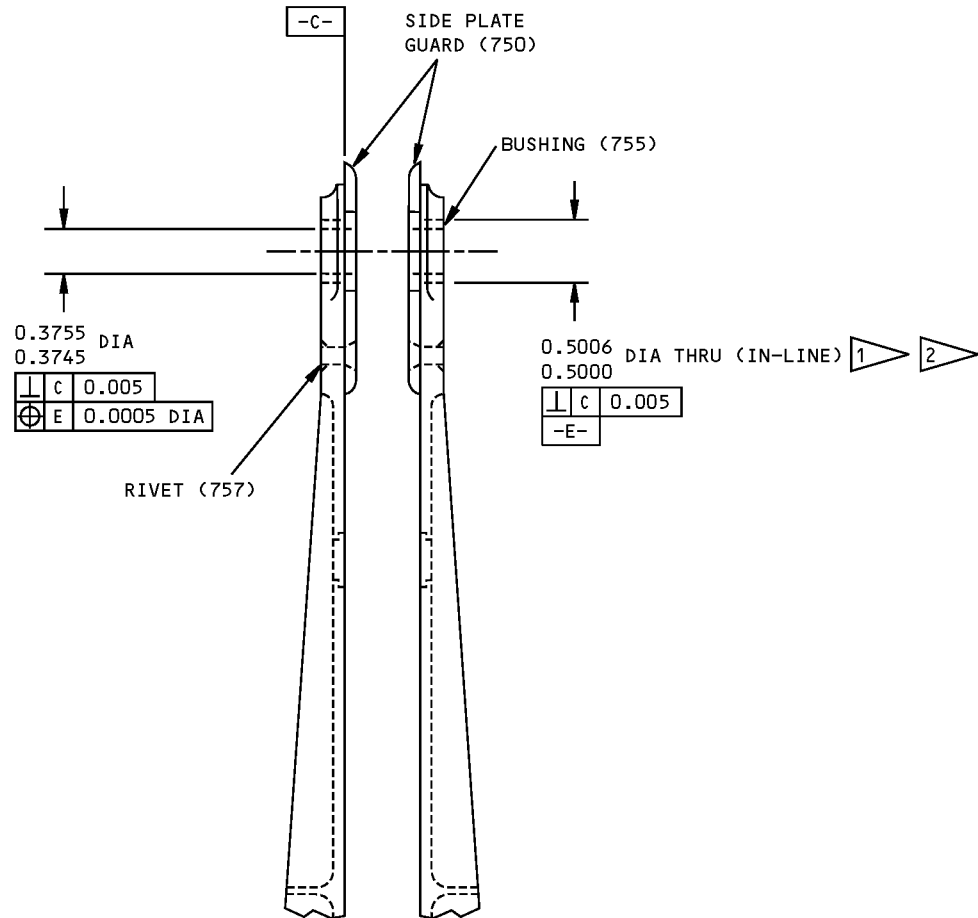
REPAIR 1-1

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- 1 AFTER PLATING NO PRIMER IN HOLE
- 2 DO NOT SHOT PEEN THE BORE FOR ARM (760)

ITEM NUMBERS REFER TO IPL FIG. 1
ALL DIMENSIONS ARE IN INCHES

65C26653-1,-5,-7 65C26654-1,-4 Auxiliary Arm Bushing Replacement
Figure 601

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REPAIR 1-1
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COMPONENT MAINTENANCE MANUAL

MAIN TRACK RIB ASSEMBLY - REPAIR 2-1

65C26604-1, -2, -3, -4, -5, -6, -7, -8, -9, -10, -11, -12, 65C26605-1, -2, -3, -4, -5, -6, -7, -8, -9, -10, -11, -12

1. General

- A. This procedure has the data necessary to repair and refinish the main track rib assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 1 for item numbers.

2. Bushing (690, 695) Replacement (REPAIR 2-1, Figure 601)

NOTE: For repair of surfaces which is only replacement of the original finish, refer to Refinish instructions in REPAIR 2-1, Figure 601 and (REPAIR 2-1, Figure 602).

- A. Remove the old bushings.
- B. If you find defects on hole surfaces, refer to REPAIR 2-1, Paragraph 3. for repair instructions.
- C. Install replacement bushings by the shrink-fit method of SOPM 20-50-03 wet sealant, A00247.
- D. Machine the bushings as shown.
- E. Fillet seal the bushing flanges with sealant, A00247.

3. Repair (REPAIR 2-1, Figure 601)

- A. Hole for bushing (690).
 - (1) Machine the hole as required within repair limits to remove defects.
 - (2) Penetrant examine per SOPM 20-20-02.
 - (3) Shot peen as indicated.
 - (4) Chemical treat and apply, primer, C00259.
 - (5) Make oversize bushings (REPAIR 2-1, Figure 602) as required to make allowance for the amount of material removed in REPAIR 2-1, Paragraph 3.A.(1).
 - (6) Cadmium plate oversize bushing (SOPM 20-42-05, Type 2, Class 2 per REPAIR 2-1, Figure 602).
 - (7) Install the oversize bushings per REPAIR 2-1, Paragraph 2..

4. Refinish

- A. For repair of surfaces which is only replacement of the original finish, refer to Refinish instructions in REPAIR 2-1, Figure 601.

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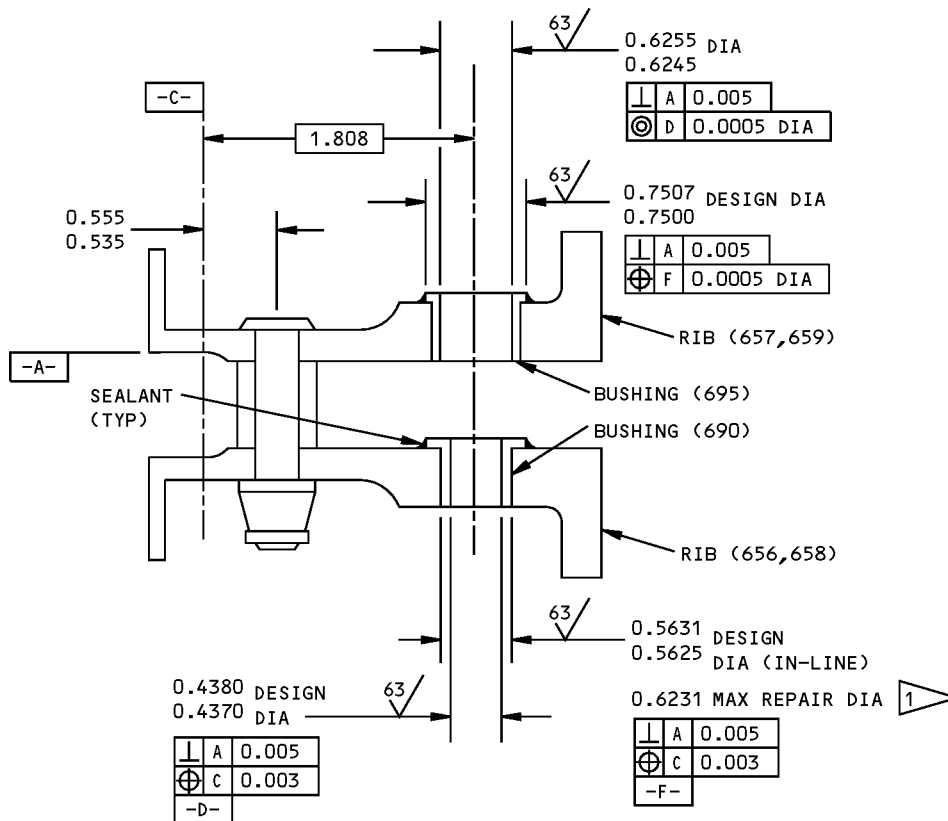
REPAIR 2-1

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COMPONENT MAINTENANCE MANUAL



REFINISH

RIBS: CHROMIC ACID ANODIZE AND APPLY PRIMER, BMS 10-11, TYPE 2 (F-18.13)

1 LIMIT FOR INSTALLATION OF OVERSIZE BUSHING (FIG. 602)

REPAIR

REF 1

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

SHOT PEEN: 0.023-0.055 SHOT SIZE
0.006A2 INTENSITY

MATERIAL: AL ALLOY

ALL DIMENSIONS ARE IN INCHES

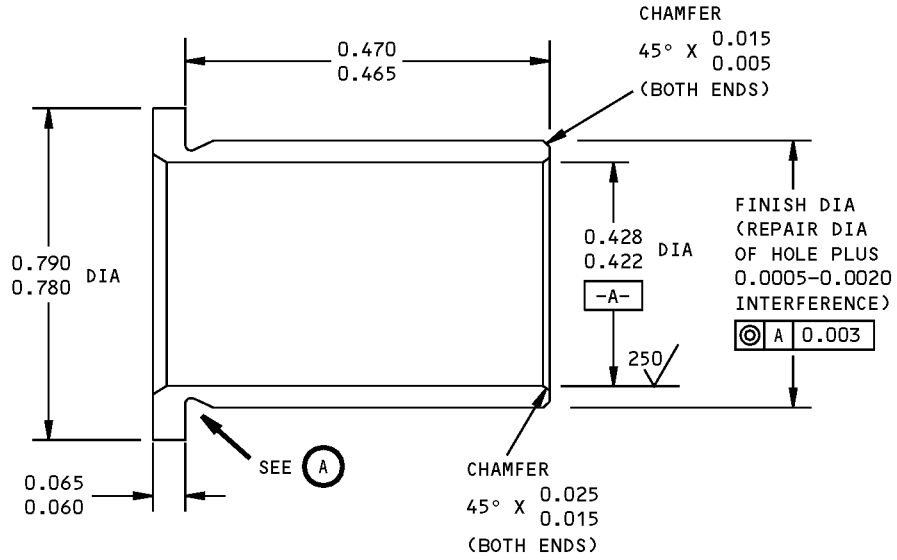
65C26604-1 THRU -10 65C26605-1 THRU -10 Main Track Rib Repair and Refinish
Figure 601

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REPAIR 2-1
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COMPONENT MAINTENANCE MANUAL



(A)

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED

MATERIAL: 15-5PH CRES, 180-200 KSI

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
CLASS 2. PLATING IN BORE OPTIONAL

ALL DIMENSIONS ARE IN INCHES

DIMENSIONS APPLY AFTER PLATING

REPLACES BUSHING (690) BACB28AP07P047

Oversize Bushing Details
Figure 602

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REPAIR 2-1

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COMPONENT MAINTENANCE MANUAL

MAIN TRACK ASSEMBLY - REPAIR 3-1

65C26660-1, -3, -5, 65C26661-1, -3

1. General

- A. This procedure has the data necessary to repair and refinish the main track assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 1 for item numbers.

2. Bearing Replacement (610)

NOTE: For repair of surfaces which is only replacement of the original finish, refer to Refinish instructions in REPAIR 3-1, Figure 601, or REPAIR 3-1, Figure 602.

- A. Remove the old bearing.
- B. If you find defects on hole surfaces, refer to REPAIR 3-1, Paragraph 3. for repair instructions.
- C. Install a replacement bearing with wet sealant, A00247 and roller swage per SOPM 20-50-03.

3. Hole for Bearing (610) (REPAIR 3-1, Figure 601, REPAIR 3-1, Figure 602)

- A. Machine the hole to the repair diameter shown.
- B. Get a special oversize bearing (610A).
- C. Install the bearing per REPAIR 3-1, Paragraph 2..

4. Track Surfaces (REPAIR 3-1, Figure 601, REPAIR 3-1, Figure 602)

- A. Blend out defects within repair limits shown.
- B. Refinish as applicable.

5. Refinish

- A. For repair of surfaces which is only replacement of the original finish, refer to Refinish instructions in REPAIR 3-1, Figure 601, or REPAIR 3-1, Figure 602.

6. Track Hole Repair (REPAIR 3-1, Figure 603)

- A. Procedure
 - (1) Track - Measure the hole diameter. If the track hole diameter is greater than 0.469 inch, stop the repair and contact Boeing for further evaluation.
 - (2) Track - Machine the track hole to remove damage and/or corrosion to oversize diameter from 0.375 inch minimum to 0.469 inch maximum.
 - (3) Track - Perform a magnetic particle check on the track hole (SOPM 20-20-01).
 - (4) Track - Apply stylus cadmium plate and primer (SOPM 20-42-10).
 - (5) Bushing - Fabricate a repair bushing using 180-200 ksi 17-4PH (AMS5643) or 15-5PH (AMS5669) CRES. Heat treat the bushing to 180-200 ksi before machining if not already at 180-200 ksi.

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REPAIR 3-1

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COMPONENT MAINTENANCE MANUAL

- (6) Bushing - LHE (Low Hydrogen Embrittlement) cadmium plate the bushing (SOPM 20-42-01) or brush cadmium plate the bushing per BAC 5849 (SOPM 20-42-05). Use an interference fit of 0.0003 to 0.0014 inch after plating.
- (7) Bushing - Install the bushing in the track hole with BMS3-24 grease, D00015 (SOPM 20-50-03).
- (8) Bushing - Ream the bushing hole to design dimension of 0.312 to 0.316 inches.
- (9) Bushing - LHE (Low Hydrogen Embrittlement) brush cadmium plate the bushing hole per BAC 5849 (SOPM 20-42-05).

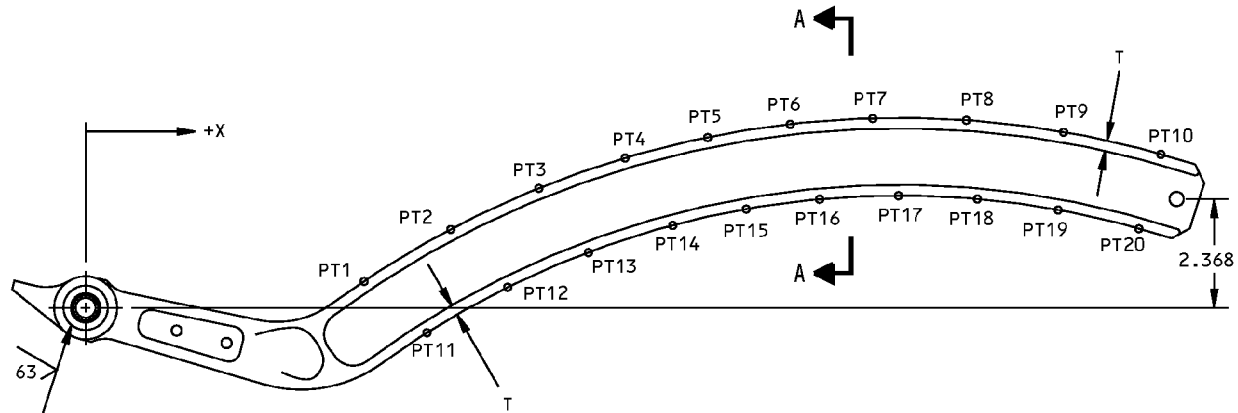
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REPAIR 3-1

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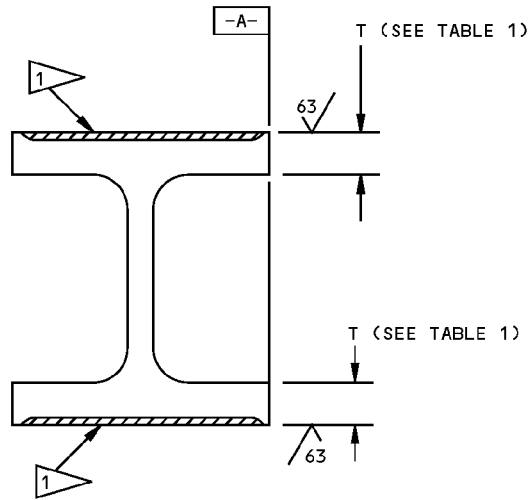
COMPONENT MAINTENANCE MANUAL



0.9072 DESIGN DIA
 0.9062 AFTER PLATING
 0.9392 REPAIR DIA 2
 0.9382

CHAMFER
 45° X 0.035
 0.025
 (BOTH SIDES)

	0.002		A
-D-			



A-A

REFINISH

CADMIUM-TITANIUM PLATE (F-15.01)
 APPLY PRIMER BMS 10-11, TYPE 1
 (F-20.02) BUT NOT IN DIA -D-.
 AFTER BEARING INSTALLATION, APPLY
 ENAMEL BMS 10-11, TYPE 2 (F-21.02)
 BUT NOT ON BEARING OR SURFACES
 SHOWN BY 1

- 1 NO ENAMEL
- 2 RANGE FOR INSTALLATION OF OVERSIZE BEARING (610A)
- 3 65C26660-1,-3 UNLESS SHOWN DIFFERENTLY
- 4 65C26660-5 ONLY

ROLLER CONTACT WEAR SURFACE

REPAIR

REF 1

125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

SHOT PEEN:
 Rc 55-65 SHOT HEAT TREAT
 0.012-0.019 A2 INTENSITY

MATERIAL: 4340M STEEL, 270-300 KS1

ITEM NUMBERS REFER TO IPL FIG 1

ALL DIMENSIONS ARE IN INCHES

65C26660-1,-3,-5 Main Track Repair and Refinish
 Figure 601 (Sheet 1 of 2)

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REPAIR 3-1
 Page 603
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COMPONENT MAINTENANCE MANUAL

POINT 3	LOCATION +X 3	DESIGN THICKNESS T 3	MINIMUM WEAR THICKNESS T 3
1	7.279	0.170 0.150	0.130
2	8.755	0.186 0.166	0.146
3	10.831	0.208 0.188	0.168
4	12.978	0.208 0.188	0.168
5	14.740	0.208 0.188	0.168
6	16.547	0.208 0.188	0.168
7	18.359	0.208 0.188	0.168
8	20.469	0.210 0.190	0.170
9	22.585	0.206 0.186	0.166
10	24.642	0.166 0.146	0.126
11	8.650	0.175 0.155	0.135
12	10.189	0.193 0.173	0.153
13	11.816	0.211 0.191	0.171
14	13.491	0.220 0.200	0.180
15	15.265	0.220 0.200	0.180
16	17.088	0.220 0.200	0.180
17	18.912	0.220 0.200	0.180
18	20.683	0.206 0.186	0.166
19	22.454	0.186 0.166	0.146
20	24.180	0.166 0.146	0.126
ALL 4	ALL 4	0.240 4 0.220 4	0.200 4

TABLE 1

65C26660-1,-3,-5 Main Track Repair and Refinish
Figure 601 (Sheet 2 of 2)

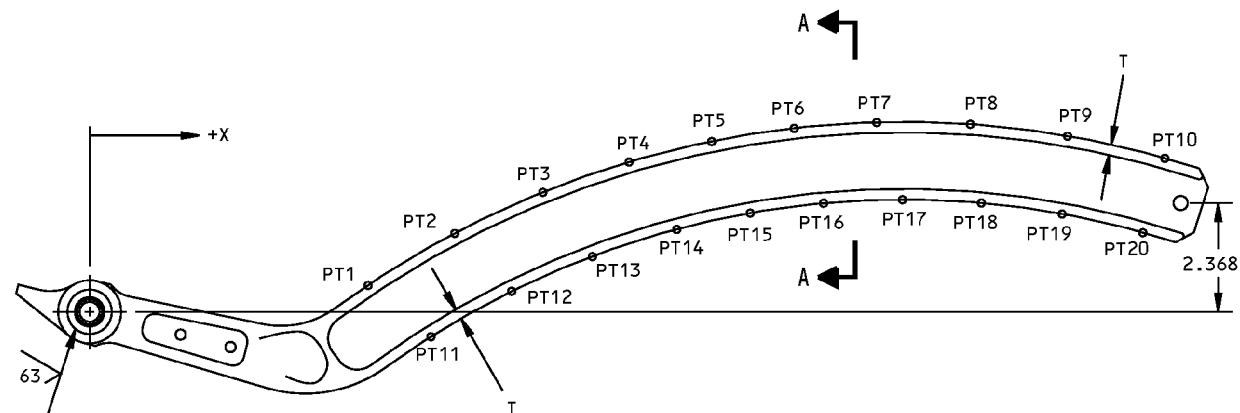
57-56-22

REPAIR 3-1

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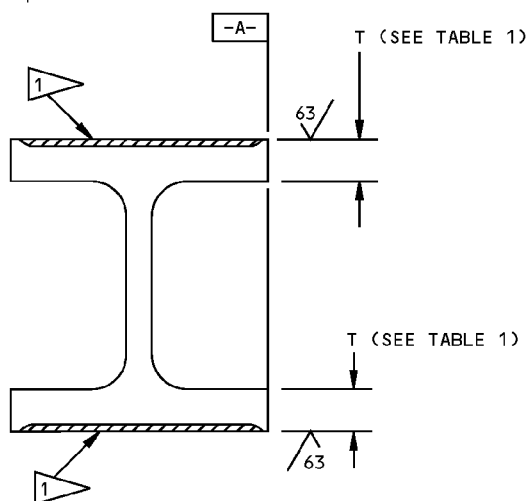
COMPONENT MAINTENANCE MANUAL



0.9072 DESIGN DIA
 0.9062 AFTER PLATING
 0.9392 REPAIR DIA [2]
 0.9382

CHAMFER
 45° X 0.035
 0.025
 (BOTH SIDES)

[1] 0.002 A
 -D-



A-A

REFINISH

CADMIUM-TITANIUM PLATE (F-15.01)
 APPLY PRIMER BMS 10-11, TYPE 1
 (F-20.02) BUT NOT IN DIA -D-.
 AFTER BEARING INSTALLATION, APPLY
 ENAMEL BMS 10-11, TYPE 2 (F-21.02)
 BUT NOT ON BEARING OR SURFACES
 SHOWN BY [1]

- [1] NO ENAMEL
- [2] RANGE FOR INSTALLATION OF OVERSIZE BEARING (610A)
- [3] 65C26661-1 UNLESS SHOWN DIFFERENTLY
- [4] 65C26661-3 ONLY

[Hatched Box] ROLLER CONTACT WEAR SURFACE

REPAIR

REF [1]
 125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

SHOT PEEN:
 Rc 55-65 SHOT HEAT TREAT
 0.012-0.019 A2 INTENSITY
 MATERIAL: 4340M STEEL, 270-300 KS1

ITEM NUMBERS REFER TO IPL FIG 1
 ALL DIMENSIONS ARE IN INCHES

65C26661-1,3 Main Track Repair and Refinish
 Figure 602 (Sheet 1 of 2)

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REPAIR 3-1
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COMPONENT MAINTENANCE MANUAL

POINT 3	LOCATION +X 3	DESIGN THICKNESS T 3	MINIMUM WEAR THICKNESS T 3
1	6.070	0.167 0.147	0.127
2	7.969	0.189 0.169	0.149
3	9.869	0.209 0.189	0.169
4	11.768	0.221 0.201	0.181
5	13.562	0.221 0.201	0.181
6	15.356	0.221 0.201	0.181
7	17.149	0.221 0.201	0.181
8	19.244	0.210 0.190	0.170
9	21.338	0.188 0.168	0.148
10	23.432	0.166 0.146	0.126
11	7.440	0.173 0.153	0.133
12	9.206	0.194 0.174	0.154
13	10.973	0.215 0.195	0.175
14	12.739	0.220 0.200	0.180
15	14.394	0.220 0.200	0.180
16	16.048	0.220 0.200	0.180
17	17.702	0.220 0.200	0.180
18	19.458	0.206 0.186	0.166
19	21.214	0.186 0.166	0.146
20	22.970	0.166 0.146	0.126
ALL 4	ALL 4	0.240 0.220 4	0.200 4

TABLE 1

65C26661-1,-3 Main Track Repair and Refinish
Figure 602 (Sheet 2 of 2)

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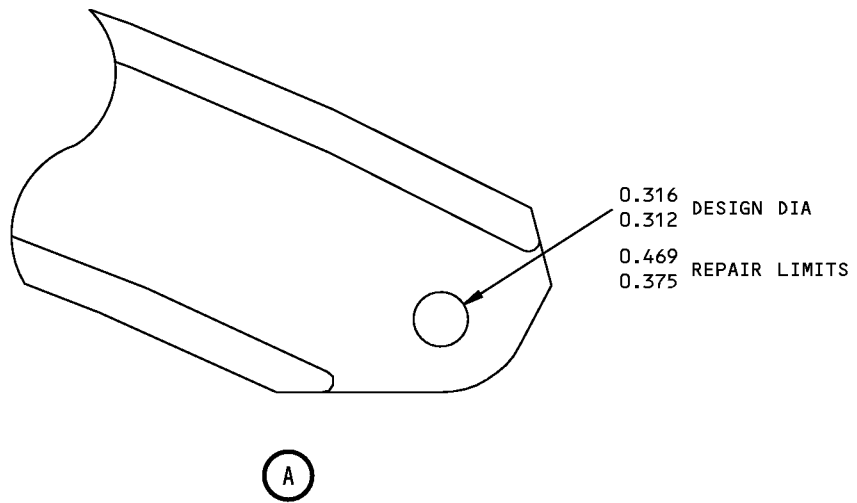
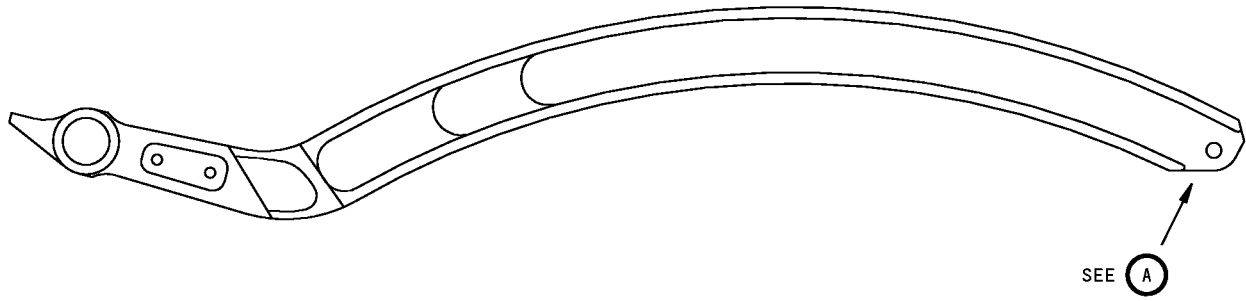
REPAIR 3-1

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1499283 S0000270694_V1

65C26660-1, -3, -5 and 65C2666-1, -3 Track Hole Repair and Refinish
Figure 603

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REPAIR 3-1

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COMPONENT MAINTENANCE MANUAL

ACTUATOR RIB ASSEMBLY - REPAIR 4-1

65C26795-11, -12, -13, -14, -15, -16

1. General

- A. This procedure has the data necessary to repair and refinish the actuator rib assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 1 for item numbers.

2. Bushing (795, 800) Replacement (REPAIR 4-1, Figure 601)

- A. Remove the old bushings.
- B. Install replacement bushings by the shrink-fit method of SOPM 20-50-03, with wet sealant, A00247.
- C. Machine the bushings as shown.
- D. Fillet seal the bushing flanges with sealant, A00247.

3. Refinish

- A. Ribs (776 and 777) – Chromic acid anodize and apply primer, C00259 (F-18.13). Material: Al alloy.

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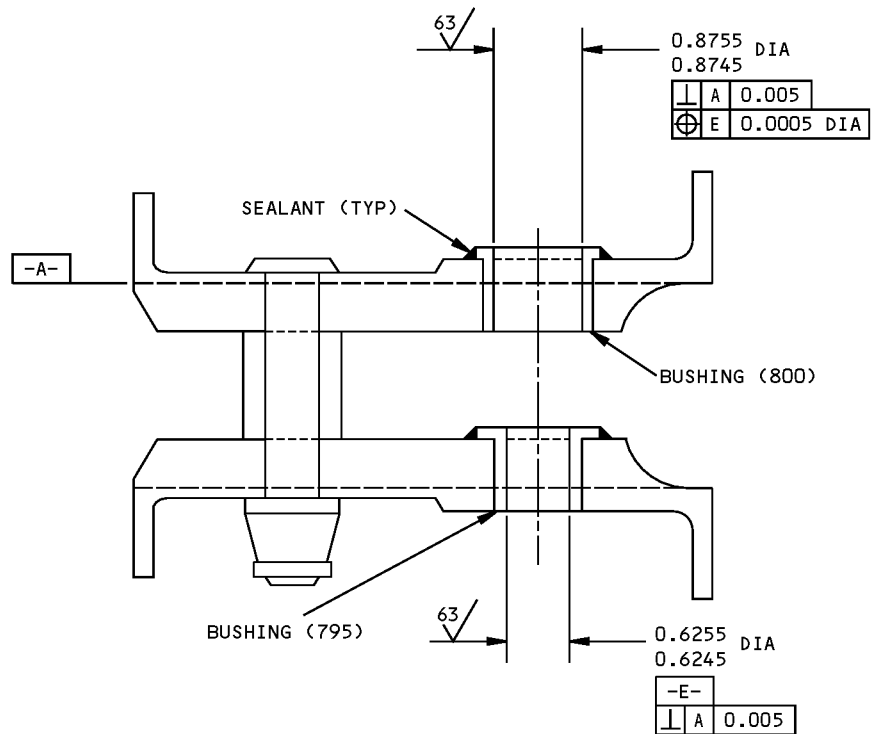
REPAIR 4-1

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ALL DIMENSIONS ARE IN INCHES

65C26795-11 THRU -16 Actuator Rib Bushing Replacement
Figure 601

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REPAIR 4-1

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MISCELLANEOUS PARTS REFINISH - REPAIR 5-1

1. General

- A. This procedure has the data necessary to refinish the parts, which are not given in the specific repairs.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practices Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to IPL Figure 1 for item numbers.

2. Refinish details

- A. Repair of these parts is only replacement of the original finish. Refer to REPAIR 5-1, Table 601 and REPAIR 5-1, Figure 601 for refinish details.

Table 601: Refinish Details

IPL FIG. & ITEM	MATERIAL	FINISH
Fig. 1		
Slat assembly (1,5)	Aluminum skin	On the inner skin panels: Apply primer, C00319 and enamel coating, C00033 (SRF-14.9863-7067), along the full span but not on bulb seals or areas with Teflon coating. Overspray to adjacent structure is allowed. On the interior lower surface aft of the stiffeners: Apply teflon coating, C50074 (SRF-14.9624) full span.
Stop (440,495,623, 623A,635,635A)	15-5PH CRES 150-170 ksi	Cadmium plate and apply primer, C00259 (F-16.01).
Stop (440A,495A)	15-5PH CRES 180-200 ksi	Chrome plate (F-14892), 0.0003-0.0005 inch thick per flagnote on REPAIR 5-1, Figure 601. Cadmium plat and apply primer, C00259 (F-16.01) per flagnote on REPAIR 5-1, Figure 601.
Stop (440B,440C, 495E, 495G,623B, 635B)	15-5PH CRES 180-200 ksi	Cadmium plate and apply primer, C00259 (F-16.01).
Stop (495B,495C, 495D,495F)	Al alloy	Chromic acid anodize and apply primer, C00259 (F-18.13).
Retainer (25,95, 120,200A,295A)	Al alloy	Chemical treat and apply primer, C00259 (F-18.06).
Fitting (445,445A, 445B,445C,445D,445~ E,500,500A)	Al alloy	Chromic acid anodize and apply primer, C00259 (F-18.13).
Retainer (65,65A, 70,70A,275A, 280A,325A, 330A)	Al alloy	Chromic acid anodize and apply primer, C00259 (F-18.13).
Retainer (95)	Al alloy	Chemical treat and apply primer, C00259 (F-18.06).

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REPAIR 5-1

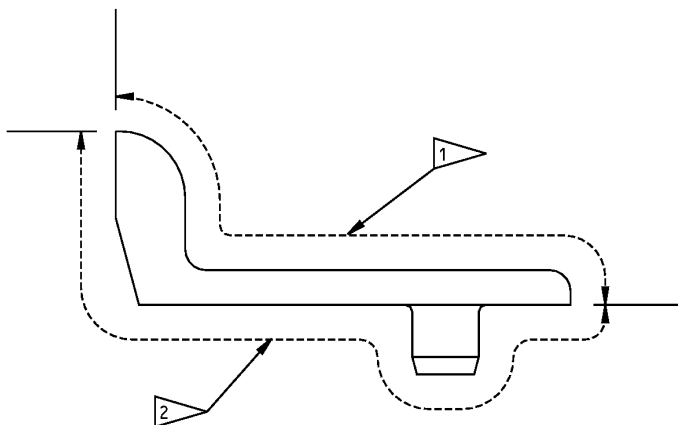
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Table 601: Refinish Details (Continued)

IPL FIG. & ITEM	MATERIAL	FINISH
Retainer (65,70, 225,230,250,255, 275,280,300,305, 325,330,365,370),		Chromic acid anodize and apply primer, C00259 (F-18.13).
Clip (180,185,545, 550,555,560)		Chromic acid anodize and apply primer, C00259 (F-18.13).



1 THIN, DENSE CHROME PLATE (F-14.892),
0.0003-0.0005 INCH THICK

2 CADMIUM PLATE AND APPLY BMS 10-11,
TYPE 1 PRIMER (F-16.01).

69-77389-1 Stop Refinish Details
Figure 601

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REPAIR 5-1

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LOWER TEE DUCT ASSEMBLY - REPAIR 6-1

65C17142-11, -12, -17, -18, -23, -24, -29, -30, -35, -36, -41, -42, -47, -48

1. General

- A. This procedure has the data necessary to repair and refinish the lower tee duct assembly, IPL Figure 1; 60.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- D. Refer to IPL Figure 2 for item numbers.

2. Bearing Replacement

A. Procedure

- (1) Replace the bearings (190):
 - (a) Remove the bearings (190) from the tee end of the duct assembly (60).
 - (b) Apply a coat of grease, D00013 on the inside diameter of the tube of the tee duct assembly (60).
 - (c) Install the bearings (190) (SOPM 20-50-03) on the tee duct assembly (60). A 0.015 inch maximum gap is allowed between the tee duct assembly (60) and the bearing flange.
 - (d) Ream the inside diameter of bearings (190) to the dimensions shown on REPAIR 6-1, Figure 601.
 - (e) Break all sharp edges.
 - (f) Apply lubricant, D00113 (SOPM 20-50-08) on the inside diameter of the bearings (190).
- (2) Replace the bearings (327, 330):
 - (a) Remove the end cap (200), rings (320), seal (315), and the retainer (300) from the tee duct assembly (60).
 - (b) Remove the bearings (327, 330) and the spacer (305) from inside the tee duct assembly (60).
 - (c) Apply a layer of grease, D00013 on the inside diameter of the tube of the tee duct assembly (60).
 - (d) Install the bearing (327) in the tee duct assembly (60) by shrink-fit method as specified in the SOPM 20-50-03. Make sure the square end of the bearing faces outward against the spacer.
 - (e) Install the spacer (305) in the tee duct assembly (60).
 - (f) Install the bearing (330) in the tube by the shrink-fit method as specified in the SOPM 20-50-03. If you use the optional bearing 69-78345-1, make sure the square end of the bearing faces inward against the spacer.
 - (g) Install the retainer (300) in the tee duct assembly (60). For retainers with a chamfer or radius outside edge, make sure the chamfer/radius edge faces inward against the tee duct assembly (60) and the square edge against the end cap (200).
 - (h) Install the end cap (200) with rings (310, 320) and seal (315) into the tee duct assembly (60). See REPAIR 6-1, Figure 601.

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REPAIR 6-1

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- (i) Torque the end cap (200) to 250-370 pound-inches.
- (j) Install the lockwire, G50347 on the tee duct assembly (60) and the end cap (200). Use the double-twist procedure (SOPM 20-50-02).

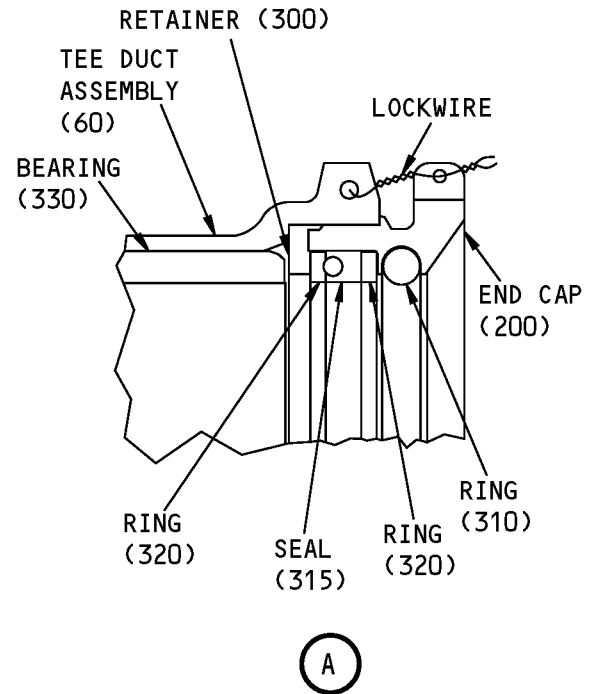
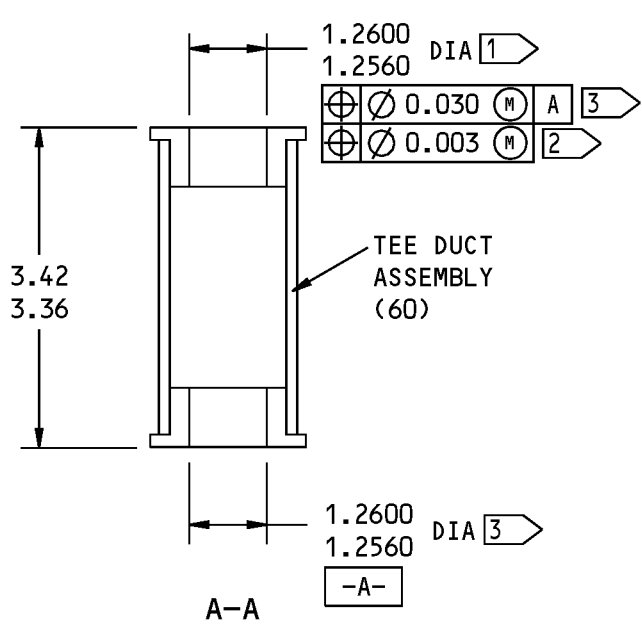
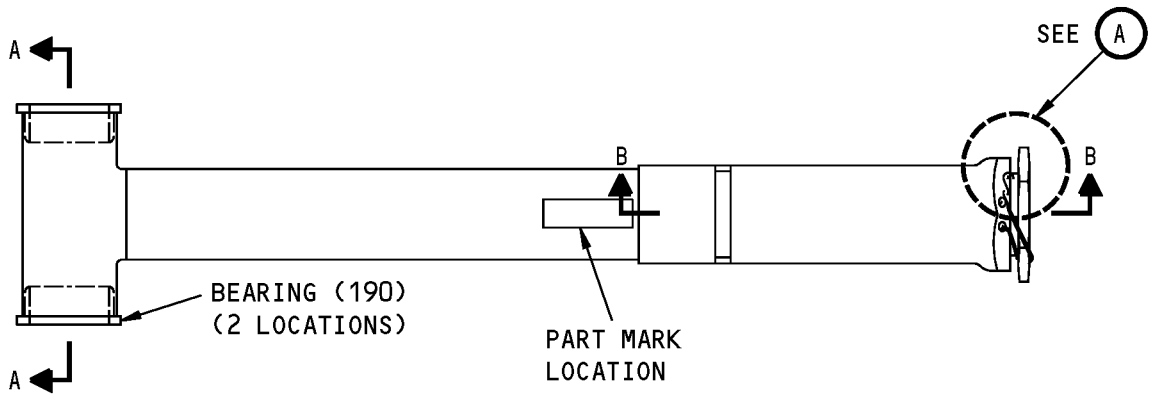
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REPAIR 6-1

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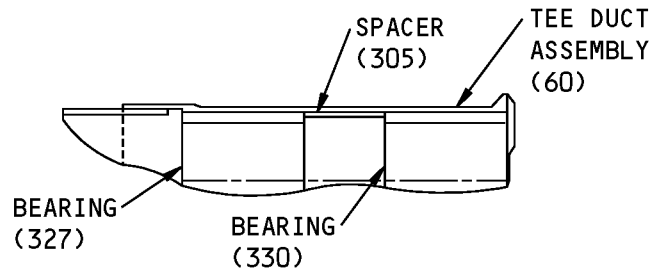
65C17142-11,-12,-17,-18,-23,-24,-29,-30,-35,-36,-41,-42,-47,-48 Telescoping Unit Duct Assembly Repair
 Figure 601 (Sheet 1 of 2)

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REPAIR 6-1
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B-B

1 FOR 65C17142-41,-42 MACHINE TO SPECIFIED I.D. FOR ALL OTHER ASSEMBLIES, I.D. IS AS INSTALLED, NO MACHINING NECESSARY

2 FOR 65C17142-11,-12,-17,-18,-23,-24,-29,-30,-35,-36,-41,-42

3 FOR 65C17142-47,-48

ITEM NUMBERS REFER TO IPL FIG. 2
ALL DIMENSIONS ARE IN INCHES

65C17142-11,-12,-17,-18,-23,-24,-29,-30,-35,-36,-41,-42,-47,-48 Telescoping Unit Duct Assembly Repair
Figure 601 (Sheet 2 of 2)

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REPAIR 6-1
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COMPONENT MAINTENANCE MANUAL

ASSEMBLY

1. General

- A. This procedure has the data necessary to assemble the wing leading edge No. 3 and 4 slat assemblies.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 for the item numbers.

2. Assembly

A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00028	Adhesive - Modified Epoxy For Rigid PVC, Foam Cored Sandwiches	BAC5010, Type 70 (BMS5-92, Type 1)
A00247	Sealant - Pressure And Environmental - Chromate Type	BMS 5-95
A50057	Adhesive - Silicone Rubber, RTV157	BAC5010, Type 60
A50091	Adhesive - Urethane	BAC 5010, Type 82 (BMS 5-105)

B. References

Reference	Title
SOPM 20-50-01	BOLT AND NUT INSTALLATION
SOPM 20-50-12	APPLICATION OF ADHESIVES
SOPM 20-60-02	FINISHING MATERIALS
SOPM 20-60-03	LUBRICANTS
SOPM 20-60-04	MISCELLANEOUS MATERIALS

C. Procedure

NOTE: For bolt and nut installation, refer to SOPM 20-50-01. For finishing materials, refer to SOPM 20-60-02. For lubricants, refer to SOPM 20-60-03. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Use standard industry practices and these steps.
- (2) Auxiliary Arm-Rib Assemblies (700, 705, 710, 715)
 - (a) Install washer (730) under bolt (735) and washer (725) under nut (720).
 - (b) Apply sealant as shown in ASSEMBLY, Figure 701.
 - (c) Install target (736, 737) and tighten nut (739) to 25-35 pound-inches.
- (3) Actuator Stop Rib Assembly (615, 620, 625, 630)

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ASSEMBLY

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- (a) Install stop (635) with wet sealant, A00247.
- (b) Fillet seal the flanges with sealant, A00247.
- (4) Stop Fitting Assemblies (415, 450)
 - (a) Install stop (440, 495) with wet sealant, A00247.
 - (b) Fillet seal the flanges with sealant, A00247.
- (5) Seal end ribs as shown in ASSEMBLY, Figure 702.
- (6) Trim bulb seal (75, 75A, 80, 235, 240, 260, 265, 285, 290, 300A, 310, 315, 335, 335A, 340, 375, 380) as shown in ASSEMBLY, Figure 703.
- (7) Install and bond sponge seal (215, 410) as shown in ASSEMBLY, Figure 704 using adhesive, A50057 per SOPM 20-50-12.
- (8) On slat assemblies (1, 5), pre SB 57-1148, install wedge seal (55) in retainer (60) and bond to wedge assembly (810, 812) using adhesive, A00028 or adhesive, A50091 per SOPM 20-50-12 as shown in ASSEMBLY, Figure 705. Sand the enameled surface down to the primer coat in the area to be bonded before you apply the adhesive.
- (9) On slat assemblies (1, 5), post SB 57-1148 and slat assemblies (1A, 1B, 1C, 5A, 5B, 5C) bond wedge seal (55) to wedge assy (810, 812) using adhesive, A50057 per SOPM 20-50-12 as shown in ASSEMBLY, Figure 705. Sand the enameled surface down to the primer coat in the area to be bonded before you apply the adhesive.
- (10) Seal (160) installation (ASSEMBLY, Figure 706).
 - (a) Adjust blade seals (130, 15) to the 0.26-inch dimension.
 - (b) Deflect seal (160) to extend flush with blade seal (130).
 - (c) Neatly trim seal (160) end as required to nest within blade seal (130) with a 0.06-inch maximum gap.
- (11) Actuator Magnet Assembly (955) Post SB 737-27-1174.
 - (a) Apply sealant, A00247 to support assembly (875) per SOPM 20-60-04.
 - (b) Install support assembly (875) to slat assemblies (1-1J, 5-5J) using bolts (880).
 - (c) Assemble accuator magnet (955) and sensor support assembly (915) using nut (965), washer (960), and bolt (930).

NOTE: Nut (940) and washer (935) are used to retain bolt (930) for shipping purposes and should be removed and discarded prior to actuator magnet (955) assembly.
 - (d) Install sensor support assembly (915) and actuator magnet (955) to support assembly (875) using nut (925), washer (920), and bolt (885).

NOTE: Nut (895) and washer (890) are used to retain bolt (885) for shipping purposes and should be removed and discarded prior to sensor support assembly (915) installation.
- (12) Actuator Magnet Assembly (1010)
 - (a) Assemble actuator magnet (1010) to sensor support assembly (975) using nut (1020), washer (1015), and bolt (985).

NOTE: Nut (995) and washer (990) are used to retain bolt (985) for shipping purposes and should be removed and discarded prior to actuator magnet (1010) installation.
 - (b) Apply sealant, A00247 to sensor support assembly (975) per SOPM 20-60-04.

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- (c) Install sensor support assembly (975) with actuator magnet (1010) to leading edge slat assembly (1K, 5K) using rivets (980).

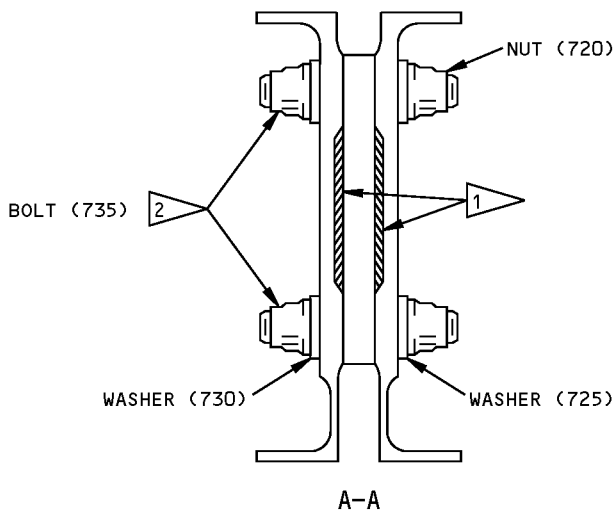
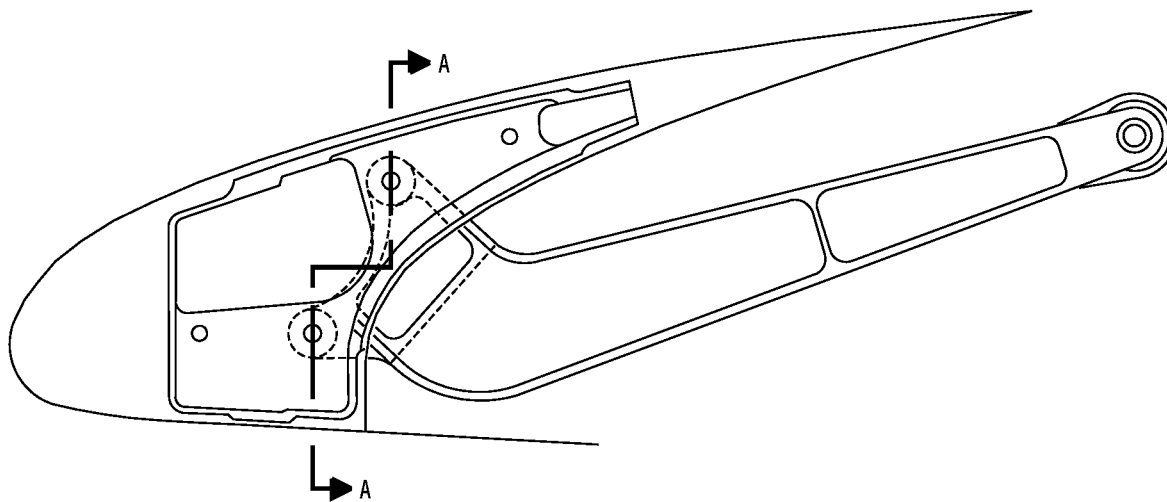
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

ASSEMBLY

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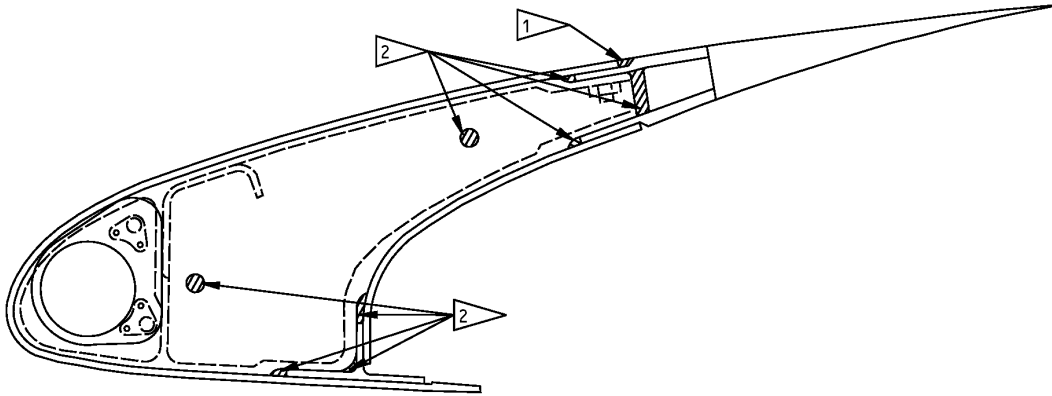
-  FILL GAP WITH BMS 5-95 SEALANT
-  INSTALL FASTENERS WITH WET BMS 5-95 SEALANT

Aux Arm Rib Assembly Sealing
Figure 701

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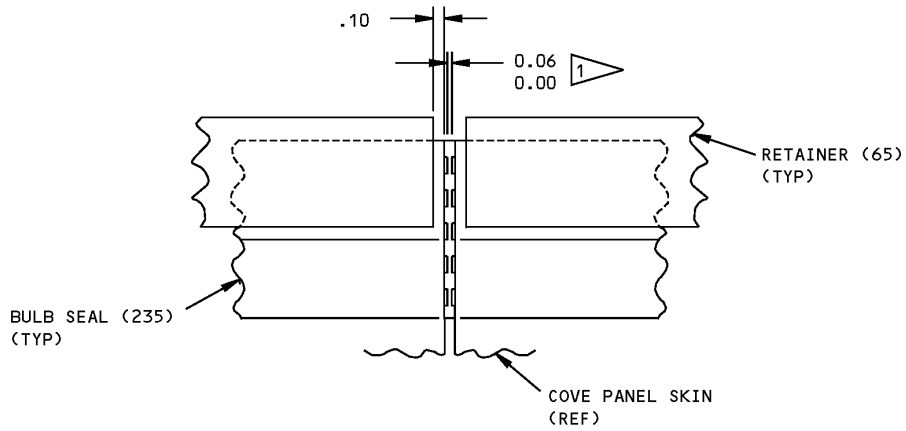
ASSEMBLY
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- SEAL FLUSH WITH BMS 5-95
- SEAL WITH BMS 5-95

End Rib Sealing
Figure 702



- GAP BETWEEN SEALS

ALL DIMENSIONS ARE IN INCHES

Bulb Seal Trim Requirement
Figure 703

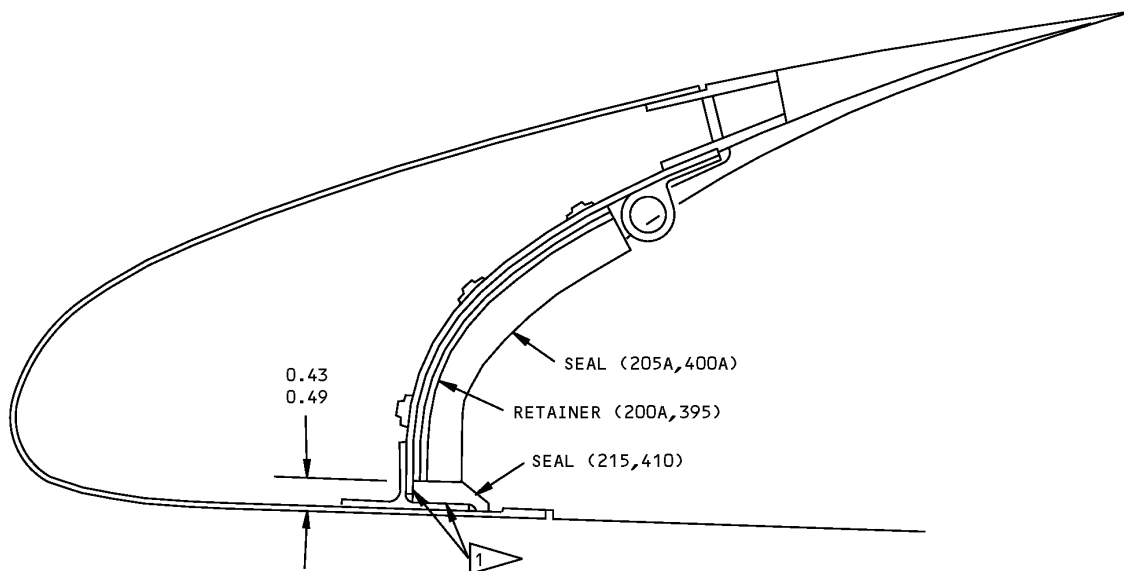
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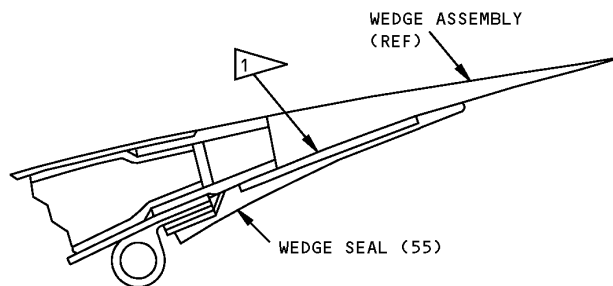
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1 BOND SPONGE SEAL WITH RTV 174 ADHESIVE
PER 20-50-12, TYPE 60

ALL DIMENSIONS ARE IN INCHES

Seal Installation
Figure 704



1 BOND RETAINER (60) TO WEDGE ASSEMBLY
PER 20-50-12, TYPE 70 OR TYPE 82 ON SLAT
ASSY'S (1,5) NOT INCORPERATING
SB 57-1148. ON SLAT ASSY'S (1,5)
INCORPERATING SB 57-1148 AND SLAT ASSY'S
(1A,1B,1C,1D,5A,5B,5C) BOND WEDGE SEAL
(55) TO WEDGE ASSY PER 20-50-12,
TYPE 60.

Retainer Bonding
Figure 705

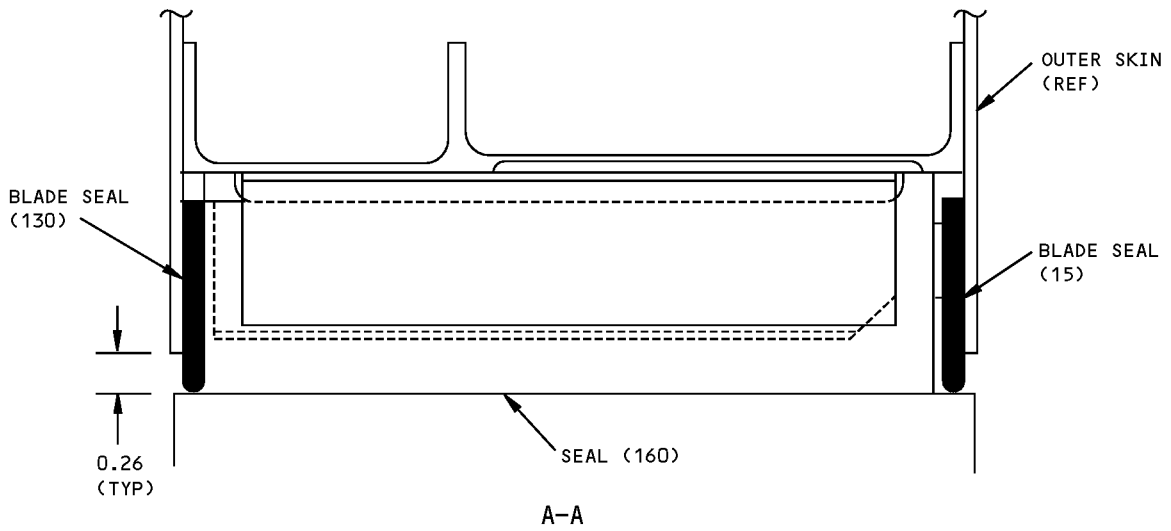
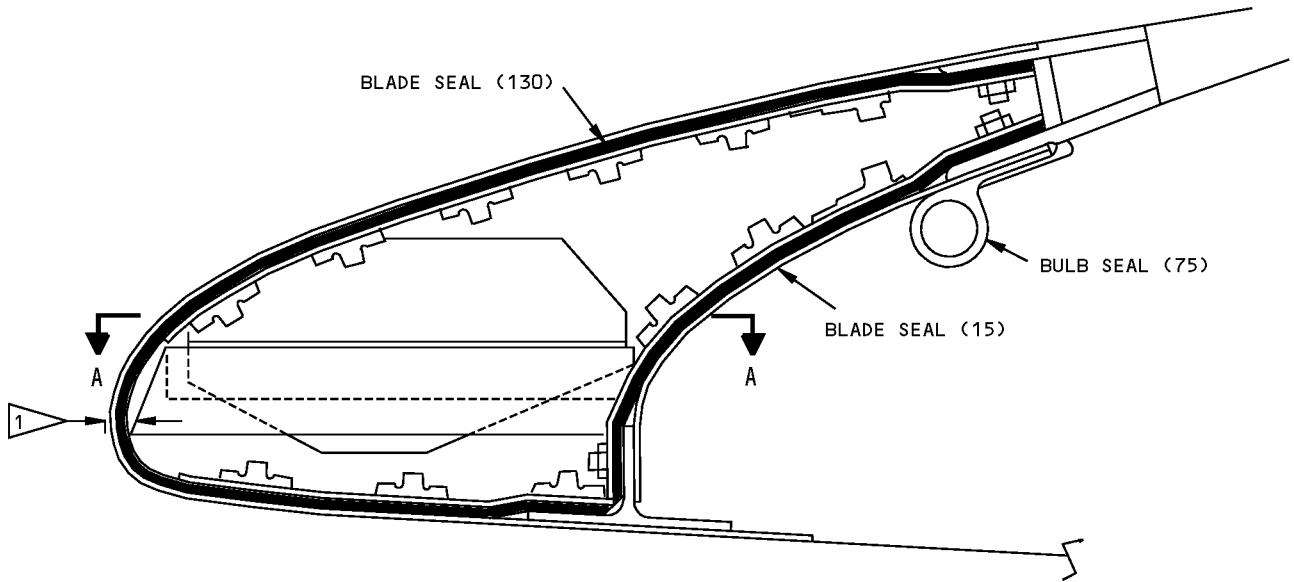
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ASSEMBLY

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1 0.06-INCH MAX GAP. NO OTHER TRIMMING ALLOWED

ALL DIMENSIONS ARE IN INCHES

End Rib Seal Trim
Figure 706

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ASSEMBLY

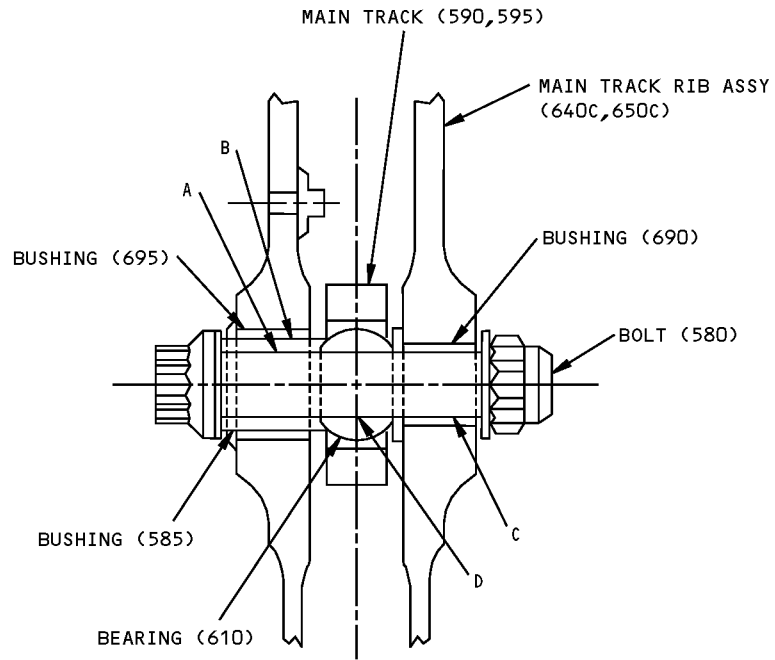
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FITS AND CLEARANCES



Fits and Clearances
Figure 801 (Sheet 1 of 2)



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Ref Letter Fig.801	Mating Item No. IPL Fig.1	Design Dimension				Service Wear Limit			
		Dimension		Assembly Clearance		Dimension		Maximum Clearance	
		Min	Max	Min	Max	Min	Max		
A	ID 585	0.4375	0.4380	0.0005	0.0020	0.4330	0.4420	0.0050	
	OD 580	0.4360	0.4370						
B	ID 695	0.6245	0.6255	0.0005	0.0020	0.6205	0.6290	0.0050	
	OD 585	0.6235	0.6240						
C	ID 690	0.4370	0.4380	0.0000	0.0020				
	OD 580	0.4360	0.4370						
D	ID 610	0.4370	0.4375	0.0000	0.0015				
	OD 580	0.4360	0.4370						

ALL DIMENSIONS ARE IN INCHES

Fits and Clearances
Figure 801 (Sheet 2 of 2)

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REF IPL		NAME	TORQUE*	
FIG. NO.	ITEM NO.		POUND-INCHES	POUND-FEET
1	739	Nut	25-35	

* REFER TO SOPM 20-50-01 FOR TORQUE VALUES OF STANDARD FASTENERS.

Torque Table
Figure 802



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SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

(NOT APPLICABLE)

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SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

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COMPONENT MAINTENANCE MANUAL

ILLUSTRATED PARTS LIST

1. Introduction

- A. The Illustrated Parts List (IPL) contains an illustration and a list of component parts you can repair or replace. The Illustrated Parts Catalog (IPC) shows how to use the Boeing part number system.
- B. This shows how parts are related: The relation of each item to its next higher assembly (NHA) is shown in the NOMENCLATURE column. Use the indenture system that follows:

1	2	3	4	5	6	7
.	Assembly					
.	Attaching parts for assembly					
.	.	Detail parts for assembly				
.	.	Subassembly				
.	.	Attaching parts for subassembly				
.	.	.	Detail parts for subassembly			
.	.	.	Sub-subassembly			
.	.	.	Attaching parts for subassembly			
.	.	.	.	Details parts for sub-subassembly		
						Detail Installation Parts (Included only if installation parts may be sent to the shop as part of assembly)

- C. Each top assembly is given one use code letter (A, B, C, etc.) in the USAGE CODE column. All subsequent component parts in the list can have one or more of the use code letters to show effectivity to top assemblies. A component part without a use code applies to all top assemblies.
- D. An alphabetical letter is added after the item number for optional parts, parts changed by a Service Bulletin, configuration differences (except left-handed and right-handed parts), last engineering releases, and parts added between item numbers in a sequence. The alphabetical letter will not be shown on the illustration for equivalent parts of the same part number.
- E. Color-coded parts are identified with a single digit alpha following the dash number or with "SP" suffix. If the "SP" suffix is used, it represents consolidation of all color codes applicable for a given usage which are not separately listed. Orders for color-coded parts should include the registry number of the airplane for which the parts are ordered.
- F. If a part number is 15 characters long but will not fit in the part number column, the part number will be displayed with a "~" at the end of the line and will be continued on the next line. The "~" denotes that the part number continues on the next line.
- G. Parts changed by a Service Bulletin are shown by PRE SB XXXX and POST SB XXXX added to the NOMENCLATURE column.
- (1) When a new top assembly is added by a Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the top assembly level only. The configuration differences at the detail part level are shown by use code letters.
- (2) When the top assembly part number is not changed by the Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the detail level.
- H. Interchangeable Parts

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Optional (OPT)	The part is optional to and interchangeable with other parts that have the same item number.
Replaces, Replaced by and not interchangeable with (REPLACES, REPLACED BY AND NOT INTCHG/W)	The part replaces and is not interchangeable with the initial part.
Replaces, Replaced by (REPLACES, REPLACED BY)	The part replaces and is interchangeable with, or is an alternative to, the initial part.

VENDOR CODES

Code	Name
77308	PARCO INC 1801 S ARCHIBALD AVE ONTARIO, CALIFORNIA 91761-5768 FORMERLY PLASTIC AND RUBBER PRODUCTS CO
97424	AMETEK AEROSPACE PRODUCTS INC 50 FORDHAM ROAD WILMINGTON, MASSACHUSETTS 01887 FORMERLY IN WEST LYNN, MASS; FORMERLY GENERAL ELEC CO AIRCRAFT INSTR; FORMERLY REVERE AEROSPACE IN WILLINGFORD, CONNECTICUT V50625

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NUMERICAL INDEX

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
10-60754-763		1	400A	1
10-60754-764		1	405A	1
10-60754-765		1	205A	1
10-60754-766		1	210A	1
10-62222-2		1	955A	1
		1	1010	1
608904		1	1010	1
65-54753-17		1	830	1
		2	1	RF
65-54753-18		1	835	1
		2	5	RF
65-54754-33		1	850	1
		2	340	1
65-54754-34		1	855	1
		2	345	1
65-54755-37		1	860	1
		2	350	1
65-54755-38		1	865	1
		2	355	1
65C17109-13		2	130	1
65C17109-14		2	135	1
65C17109-21		2	140	1
65C17109-22		2	145	1
65C17109-29		2	150	1
65C17109-30		2	155	1
65C17109-35		2	160	1
65C17109-36		2	165	1
65C17109-43		2	170	1
65C17109-44		2	175	1
65C17109-49		2	180	1
65C17109-50		2	185	1
65C17142-11		2	70	1
65C17142-12		2	75	1
65C17142-17		2	80	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C17142-18		2	85	1
65C17142-23		2	90	1
65C17142-24		2	95	1
65C17142-29		2	100	1
65C17142-30		2	105	1
65C17142-35		2	110	1
65C17142-36		2	115	1
65C17142-41		2	60	1
65C17142-42		2	65	1
65C17142-47		2	120	1
65C17142-48		2	125	1
65C26603-100SP		1	5E	RF
65C26603-101SP		1	1F	RF
65C26603-102SP		1	5F	RF
65C26603-123		1	65A	1
65C26603-124		1	70A	1
65C26603-125		1	325A	1
65C26603-126		1	330A	1
65C26603-127		1	75A	1
65C26603-128		1	80A	1
65C26603-129		1	335A	1
65C26603-130		1	340A	1
65C26603-137SP		1	1G	RF
65C26603-138SP		1	5G	RF
65C26603-143SP		1	1H	RF
65C26603-144SP		1	5H	RF
65C26603-157SP		1	1I	RF
65C26603-158SP		1	5I	RF
65C26603-161		1	300A	1
65C26603-162		1	305A	1
65C26603-163		1	275A	1
65C26603-164		1	280A	1
65C26603-191SP		1	1J	RF
65C26603-192SP		1	5J	RF
65C26603-1SP		1	1	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26603-201SP		1	1K	RF
65C26603-202SP		1	5K	RF
65C26603-216		1	536	1
65C26603-217		1	541	1
65C26603-219		1	1L	RF
65C26603-220		1	5L	RF
65C26603-27		1	535	1
65C26603-28		1	540	1
65C26603-29		1	75	1
65C26603-2SP		1	5	RF
65C26603-30		1	80	1
65C26603-31		1	235	1
65C26603-32		1	240	1
65C26603-33		1	260	1
65C26603-34		1	265	1
65C26603-35		1	285	1
65C26603-36		1	290	1
65C26603-37		1	310	1
65C26603-38		1	315	1
65C26603-39		1	335	1
65C26603-40		1	340	1
65C26603-41		1	375	1
65C26603-42		1	380	1
65C26603-43		1	65	1
65C26603-44		1	70	1
65C26603-45		1	225	1
65C26603-46		1	230	1
65C26603-47		1	250	1
65C26603-48		1	255	1
65C26603-49		1	275	1
65C26603-50		1	280	1
65C26603-51		1	300	1
65C26603-52		1	305	1
65C26603-53		1	325	1
65C26603-54		1	330	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26603-55		1	365	1
65C26603-56		1	370	1
65C26603-63		1	20	1
65C26603-64		1	25	1
65C26603-65		1	85	1
65C26603-66		1	95	1
65C26603-67		1	110	1
65C26603-68		1	120	1
65C26603-69		1	215	1
		1	410	1
65C26603-70		1	520	4
65C26603-77		1	200A	1
65C26603-78		1	395A	1
65C26603-79SP		1	1A	RF
65C26603-80SP		1	5A	RF
65C26603-89SP		1	1B	RF
65C26603-90SP		1	5B	RF
65C26603-95SP		1	1C	RF
65C26603-96SP		1	5C	RF
65C26603-97SP		1	1D	RF
65C26603-98SP		1	5D	RF
65C26603-99SP		1	1E	RF
65C26604-1		1	640	1
65C26604-10		1	645D	1
		1	645E	1
		1	645F	1
65C26604-11		1	640G	1
		1	640H	1
65C26604-12		1	645G	1
		1	645H	1
65C26604-2		1	645	1
65C26604-3		1	640A	1
65C26604-4		1	645A	1
65C26604-5		1	640B	1
65C26604-6		1	645B	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26604-7		1	640C	1
65C26604-8		1	645C	1
65C26604-9		1	640D	1
		1	640E	1
		1	640F	1
65C26605-1		1	650	1
65C26605-10		1	655D	1
		1	655E	1
		1	655F	1
65C26605-11		1	650G	1
		1	650H	1
65C26605-12		1	655G	1
		1	655H	1
65C26605-2		1	655	1
65C26605-3		1	650A	1
65C26605-4		1	655A	1
65C26605-5		1	650B	1
65C26605-6		1	655B	1
65C26605-7		1	650C	1
65C26605-8		1	655C	1
65C26605-9		1	650D	1
		1	650E	1
		1	650F	1
65C26633-1		1	656	1
65C26633-10		1	776O	1
65C26633-11		1	658A	1
65C26633-12		1	658O	1
65C26633-13		1	656B	1
65C26633-14		1	656P	1
65C26633-15		1	776B	1
65C26633-16		1	776P	1
65C26633-17		1	658B	1
65C26633-18		1	658P	1
65C26633-19		1	656C	1
65C26633-2		1	656N	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26633-20		1	656Q	1
65C26633-21		1	776C	1
65C26633-22		1	776Q	1
65C26633-23		1	658C	1
65C26633-24		1	658Q	1
65C26633-25		1	656D	1
65C26633-26		1	656R	1
65C26633-27		1	776D	1
65C26633-28		1	776R	1
65C26633-29		1	658D	1
65C26633-3		1	776	1
65C26633-30		1	658R	1
65C26633-31		1	656E	1
65C26633-32		1	656S	1
65C26633-33		1	658E	1
65C26633-34		1	658S	1
65C26633-4		1	776N	1
65C26633-5		1	658	1
65C26633-6		1	658N	1
65C26633-7		1	656A	1
65C26633-8		1	656O	1
65C26633-9		1	776A	1
65C26634-1		1	657	1
65C26634-10		1	777O	1
65C26634-11		1	659A	1
65C26634-12		1	659O	1
65C26634-13		1	657B	1
65C26634-14		1	657P	1
65C26634-15		1	777B	1
65C26634-16		1	777P	1
65C26634-17		1	659B	1
65C26634-18		1	659P	1
65C26634-19		1	657C	1
65C26634-2		1	657N	1
65C26634-20		1	657Q	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26634-21		1	777C	1
65C26634-22		1	777Q	1
65C26634-23		1	659C	1
65C26634-24		1	659Q	1
65C26634-25		1	657D	1
65C26634-26		1	657R	1
65C26634-27		1	777D	1
65C26634-28		1	777R	1
65C26634-29		1	659D	1
65C26634-3		1	777	1
65C26634-30		1	659R	1
65C26634-31		1	657E	1
65C26634-32		1	657S	1
65C26634-33		1	659E	1
65C26634-34		1	659S	1
65C26634-4		1	777N	1
65C26634-5		1	659	1
65C26634-6		1	659N	1
65C26634-7		1	657A	1
65C26634-8		1	657O	1
65C26634-9		1	777A	1
65C26635-1		1	716	1
65C26635-10		1	716P	1
65C26635-11		1	718B	1
65C26635-12		1	718P	1
65C26635-13		1	716C	1
65C26635-14		1	716Q	1
		1	717Q	1
65C26635-15		1	718C	1
65C26635-16		1	718Q	1
65C26635-17		1	716D	1
65C26635-18		1	716R	1
65C26635-19		1	718D	1
65C26635-2		1	716N	1
65C26635-20		1	718R	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26635-21		1	716E	1
65C26635-22		1	716S	1
65C26635-23		1	718E	1
65C26635-24		1	718S	1
65C26635-3		1	718	1
65C26635-4		1	718N	1
65C26635-5		1	716A	1
65C26635-6		1	716O	1
65C26635-7		1	718A	1
65C26635-8		1	718O	1
65C26635-9		1	716B	1
65C26636-1		1	717	1
65C26636-10		1	717P	1
65C26636-11		1	719B	1
65C26636-12		1	719P	1
65C26636-13		1	717C	1
65C26636-15		1	719C	1
65C26636-16		1	719Q	1
65C26636-17		1	717D	1
65C26636-18		1	717R	1
65C26636-19		1	719D	1
65C26636-2		1	717N	1
65C26636-20		1	719R	1
65C26636-21		1	717E	1
65C26636-22		1	717S	1
65C26636-23		1	719E	1
65C26636-24		1	719S	1
65C26636-3		1	719	1
65C26636-4		1	719N	1
65C26636-5		1	717A	1
65C26636-6		1	717O	1
65C26636-7		1	719A	1
65C26636-8		1	719O	1
65C26636-9		1	717B	1
65C26637-1		1	631	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26637-10		1	632B	1
65C26637-11		1	631C	1
65C26637-12		1	632C	1
65C26637-13		1	625B	1
65C26637-14		1	630B	1
65C26637-15		1	625C	1
65C26637-16		1	630C	1
65C26637-17		1	625D	1
65C26637-18		1	630D	1
		1	630E	1
65C26637-19		1	631D	1
65C26637-2		1	632	1
65C26637-20		1	632D	1
65C26637-23		1	625E	1
65C26637-24		1	630F	1
65C26637-3		1	625	1
65C26637-4		1	630	1
65C26637-5		1	631A	1
65C26637-6		1	632A	1
65C26637-7		1	625A	1
65C26637-8		1	630A	1
65C26637-9		1	631B	1
65C26653-1		1	740	1
65C26653-3		1	760	1
65C26653-5		1	740A	1
65C26653-6		1	767	1
65C26653-7		1	740B	1
65C26654-1		1	745	1
65C26654-3		1	765	1
65C26654-4		1	745A	1
65C26654-5		1	765A	1
65C26660-1		1	590	1
65C26660-2		1	600	1
65C26660-3		1	590A	1
65C26660-4		1	600A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26660-5		1	590B	1
65C26660-6		1	600B	1
65C26660-7		1	600C	1
65C26661-1		1	595	1
65C26661-2		1	605	1
65C26661-3		1	595A	1
65C26661-4		1	605A	1
65C26661-5		1	605B	1
65C26670-1		1	700	1
65C26670-11		1	700D	1
		1	700F	1
65C26670-12		1	705D	1
		1	705F	1
65C26670-17		1	700E	1
		1	700G	1
65C26670-18		1	705E	1
		1	705G	1
65C26670-19		1	700H	1
65C26670-2		1	705	1
65C26670-20		1	705H	1
65C26670-21		1	700J	1
65C26670-22		1	705J	1
65C26670-3		1	700A	1
65C26670-4		1	705A	1
65C26670-5		1	700B	1
65C26670-6		1	705B	1
65C26670-7		1	700C	1
65C26670-8		1	705C	1
65C26671-1		1	710	1
65C26671-11		1	710D	1
		1	710E	1
65C26671-12		1	715D	1
		1	715E	1
65C26671-16		1	775G	1
65C26671-2		1	715	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26671-3		1	710A	1
65C26671-4		1	715A	1
65C26671-5		1	710B	1
65C26671-6		1	715B	1
65C26671-7		1	710C	1
65C26671-8		1	715C	1
65C26685-1		1	810	1
65C26685-2		1	812	1
65C26685-21		1	813	1
65C26685-22		1	813A	1
65C26689-1		1	621	1
65C26689-10		1	622B	1
65C26689-11		1	621C	1
65C26689-12		1	622C	1
65C26689-13		1	615B	1
65C26689-14		1	620B	1
65C26689-15		1	615C	1
65C26689-16		1	620C	1
65C26689-17		1	615D	1
65C26689-18		1	620D	1
65C26689-19		1	621D	1
65C26689-2		1	622	1
65C26689-20		1	622D	1
65C26689-21		1	615E	1
65C26689-22		1	620E	1
65C26689-23		1	621E	1
65C26689-24		1	622E	1
65C26689-3		1	615	1
65C26689-4		1	620	1
65C26689-5		1	621A	1
65C26689-6		1	622A	1
65C26689-7		1	615A	1
65C26689-8		1	620A	1
65C26689-9		1	621B	1
65C26795-11		1	770D	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
65C26795-12		1	775D	1
65C26795-13		1	770E	1
65C26795-14		1	775E	1
65C26795-15		1	770F	1
		1	770G	1
65C26795-16		1	775F	1
65C26795-3		1	790	2
65C28064-15		1	180	1
65C28064-16		1	185	1
65C28064-5		1	545	1
65C28064-6		1	550	1
65C28064-7		1	555	1
65C28064-8		1	560	1
65C28091-19		1	130A	J 1
65C28091-20		1	15A	1
65C33604-43		1	615F	1
65C33604-44		1	620F	1
65C33604-45		1	625F	1
65C33604-46		1	630G	1
65C33629-1		1	611	2
65C33629-2		1	611A	2
65C33632-3		1	611B	2
65C33632-4		1	611C	2
66-13255-1		2	195	1
66-13255-2		2	190	1
69-69944-1		2	205	1
69-69944-2		2	200	1
69-69946-1		2	300	1
69-69951-1		2	305	1
69-73545-3		2	40	1
69-73545-4		2	45	1
69-73788-6		2	50	1
69-73788-7		2	55	1
69-73800-1		1	55	2
69-73800-2		1	355	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
69-73802-1		1	60	2
69-73802-3		1	50	2
69-73803-1		1	160	1
69-73803-2		1	165	1
69-73806-1		1	750	2
		1	750A	2
69-73815-1		1	415	1
69-73815-11		1	415C	1
69-73815-12		1	445D	1
69-73815-13		1	415D	1
69-73815-14		1	445E	1
69-73815-2		1	440	1
		1	495	1
		1	623	1
		1	635	1
69-73815-3		1	445	1
69-73815-4		1	445A	1
69-73815-5		1	415A	1
69-73815-6		1	415B	1
69-73815-7		1	445C	1
69-73815-8		1	445B	1
69-73816-1		1	450	1
69-73816-10		1	495B	1
69-73816-13		1	450A	1
69-73816-14		1	450B	1
69-73816-17		1	495C	1
69-73816-18		1	495D	1
69-73816-25		1	450D	1
69-73816-26		1	450E	1
69-73816-29		1	500A	1
69-73816-3		1	500	1
69-73816-30		1	495F	1
69-73816-6		1	450C	1
69-74331-7		1	150	1
69-74331-8		1	155	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
69-74368-37		1	870	1
69-74368-38		1	875	1
69-74368-39		1	900	1
69-74368-40		1	905	1
69-74368-41		1	910	1
69-74368-42		1	915	1
69-74368-43		1	945	1
69-74368-44		1	950	1
69-74368-51		1	970	1
		1	970A	1
69-74368-52		1	975	1
		1	975A	1
69-74368-53		1	1000	1
69-74368-54		1	1005	1
69-74370-13		1	736A	1
		1	736B	1
69-74370-14		1	737A	1
		1	737B	1
69-74370-5		1	736	1
69-74370-6		1	737	1
69-76548-1		1	623A	1
		1	635A	1
69-76692-1		1	750B	2
		1	750C	2
69-77389-1		1	440A	1
		1	495A	1
69-77389-3		1	440B	1
		1	495E	
		1	623B	1
		1	635B	1
69-77389-5		1	440C	1
69-77389-6		1	495G	1
69-78320-10		1	805C	1
69-78320-11		1	805A	1
69-78320-9		1	805B	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
69-78345-1		2	327	2
A2735		2	315	1
AN960JD10L		2	10	10
AN960KD10L		1	91	1
AN960PD10		1	140	3
		1	175	5
		1	195	3
		1	390	3
AN960PD10L		1	818	16
AS568-218-7115-70		2	310	1
AS568-218-7115-75		2	313	1
BACB10FE07		1	610	1
BACB10FE07C		1	610B	1
BACB10FE07H		1	610A	1
BACB28AK07-070		1	585	2
BACB28AM10B050A		1	695	1
BACB28AM14B055A		1	800	1
BACB28AP06P018		1	755	2
BACB28AP07P047		1	690	1
BACB28AP10P050		1	795	1
BACB28Z4-070		1	670	1
BACB28Z6-070		1	685	1
BACB30FN5A2		1	885	2
BACB30FN6A2		1	930	2
BACB30FN6A3		1	985	2
BACB30LE5-16		1	735	2
BACB30LE7-31		1	580	2
BACB30MY12K19		1	680	1
BACB30MY6K4		1	490	1
BACB30MY6K8		1	525	4
BACB30MY8K19		1	665	1
BACB30MY8K30		1	785	2
BACB30NM3K2		1	840	2
BACB30NM3K3		1	170	5
BACB30NM3K4		1	145	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	20	8
BACB30NN3K2		1	845	2
		2	25	2
BACB30NT3K3		1	190A	3
		1	385A	3
BACB30NT3K6		1	10	5
		1	475	2
BACB30NT3K9		1	430	2
BACB30NW3K5		1	345	5
BACB30NW6K3		1	465	1
BACB30NW6K4		1	460	1
BACB30NW6K5		1	425	2
		1	470	1
BACB30VF3K1		1	738A	1
BACB30VF3K4		1	816	16
BACB30VF3K5		1	45A	3
		1	45B	11
		1	46B	2
		1	90A	7
		1	115A	3
		1	220A	2
		1	245A	6
		1	270A	3
		1	270B	3
		1	295A	6
		1	320A	2
		1	320B	12
		1	880	2
BACB30VF3K7		1	46A	2
BACC30M12		1	675	1
BACC30M6		1	420	2
		1	455	3
		1	485	1
BACC30M8		1	660	1
		1	780	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACN10HR5CD		1	720	2
BACN10HR7CD		1	565	2
BACN10JC3CD		1	47	1
		1	92	1
		1	510	4
		1	820	16
BACN10JR08CD		1	697	1
BACN10KE3E2CD		1	30	4
		1	100	1
BACN10YF32CD		1	35	1
		1	105	5
		1	125	3
BACN10YF33CD		1	40	3
BACN10YR08CD		1	895	2
		1	925	2
BACN10YR3CD		1	739A	1
		1	940	2
		1	965	2
		1	1020	2
BACR12BP218		2	320	1
BACR15BA4AD		1	757	4
BACR15CE5D		1	530	6
		1	531	4
BACR15CE6D		1	814	74
BACR15CE6D7		1	980	2
BACR15DS7D7		1	980A	2
BACS12ER3K7		1	446	1
		1	501	1
BACS12FA3K12		1	46	2
BACS40R8C8F		1	505	AR
BACW10BP2NDP		1	890	2
		1	920	2
BACW10BP3NDP		1	435	2
		1	480	2
		1	882	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	935	2
		1	960	2
		1	1015	2
BACW10BP5CD		1	730	2
BACW10BP5DP		1	725	2
BACW10BP7CD		1	575	2
BACW10BP7DP		1	570	2
BACW10P136PL		1	515	4
BACW10Z3		2	30	2
BCREF112152		2	310	1
BCREF13009		2	313	1
M83248-1-218		2	312	1
MS21042L3		1	135	3
NAS1368N4D		1	624A	1
NAS1395C3L		1	447	1
		1	502	1
NAS1804-3		1	739	1
NAS43DD3-12		1	990	2
NAS514P1032-6		1	738	1
NAS671C10		1	995	2
PGL5276		2	325	2
SF5276-020		2	330	2

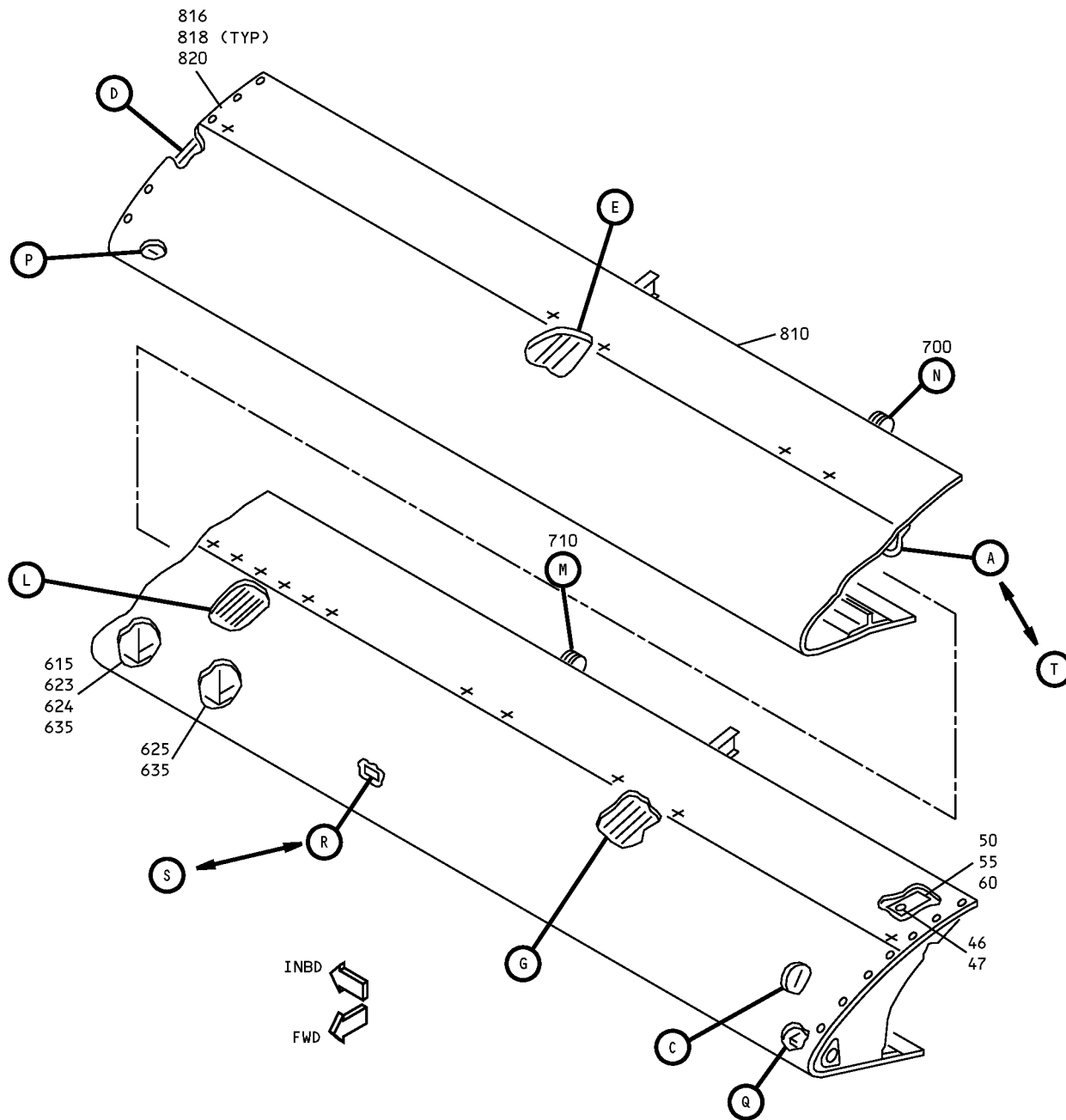
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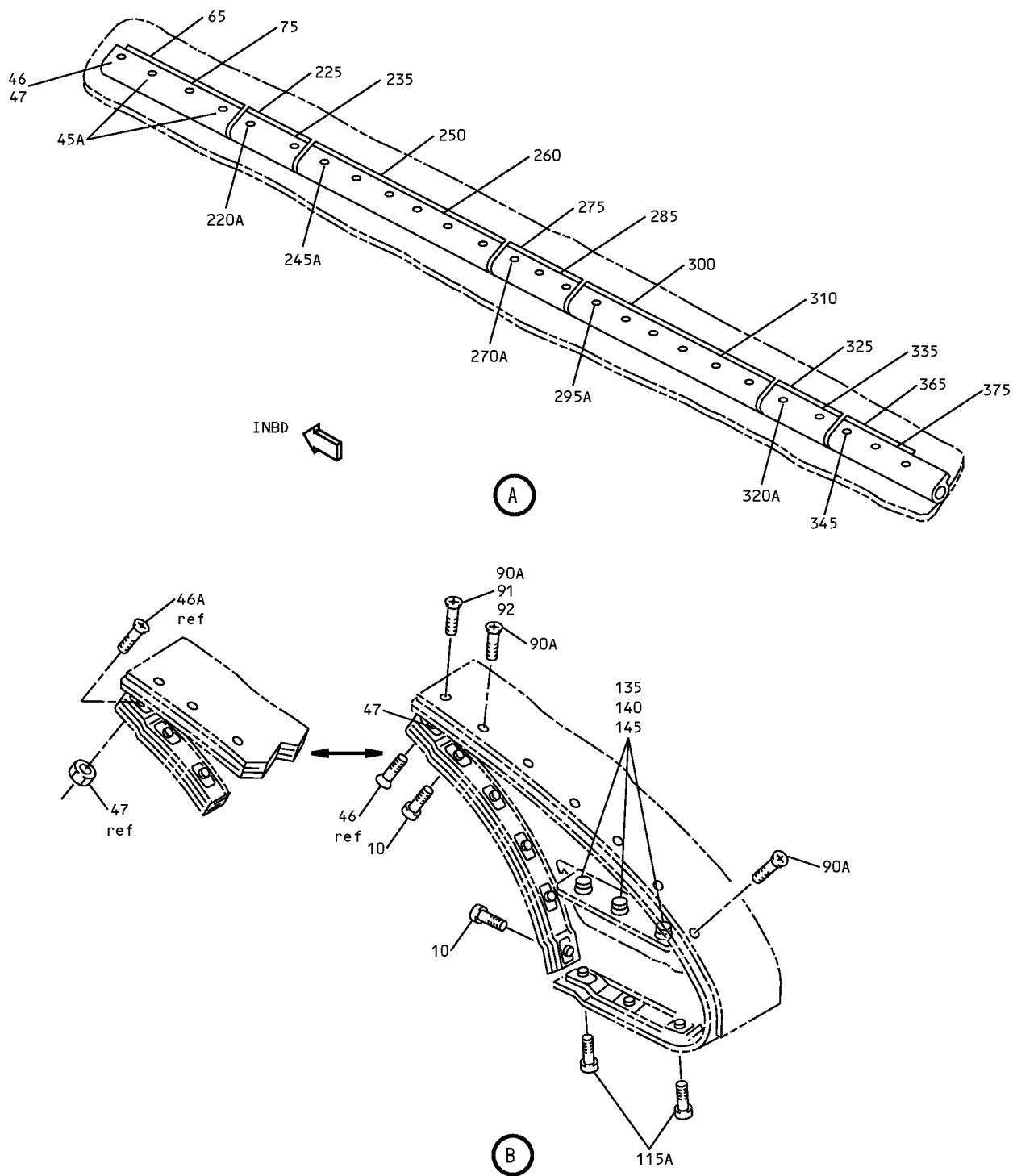


NO. 4 SLAT SHOWN
 NO. 3 OPPOSITE

Wing Leading Edge No. 3 and No. 4 Slat Assemblies
 IPL Figure 1 (Sheet 1 of 10)

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Wing Leading Edge No. 3 and No. 4 Slat Assemblies
IPL Figure 1 (Sheet 2 of 10)

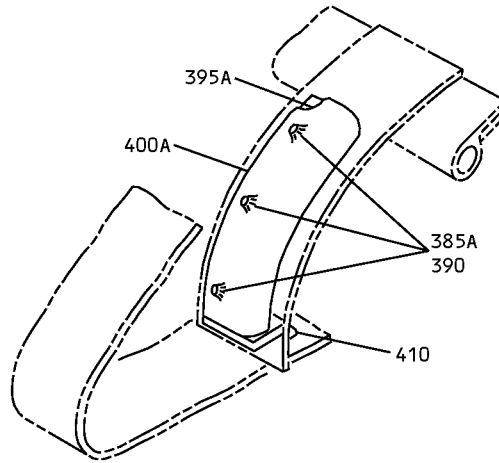
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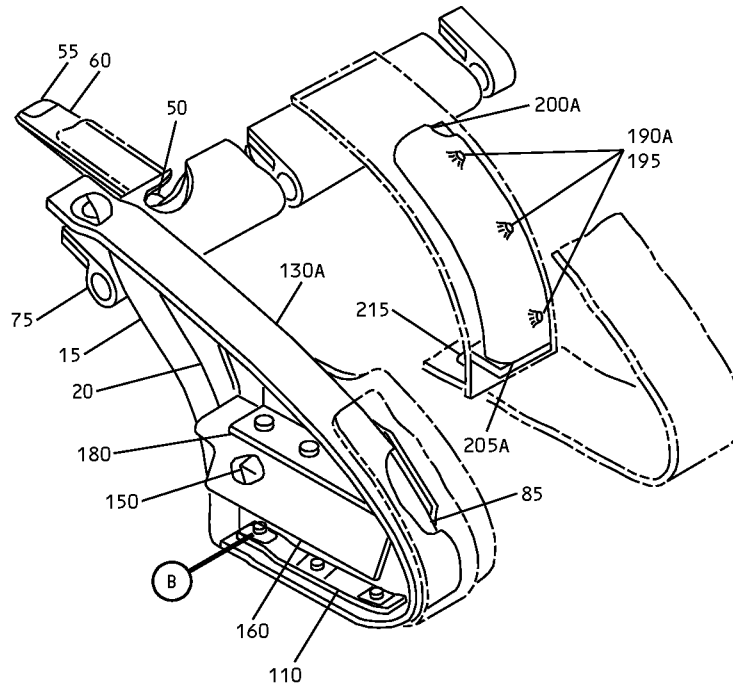
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C



D

Wing Leading Edge No. 3 and No. 4 Slat Assemblies
IPL Figure 1 (Sheet 3 of 10)

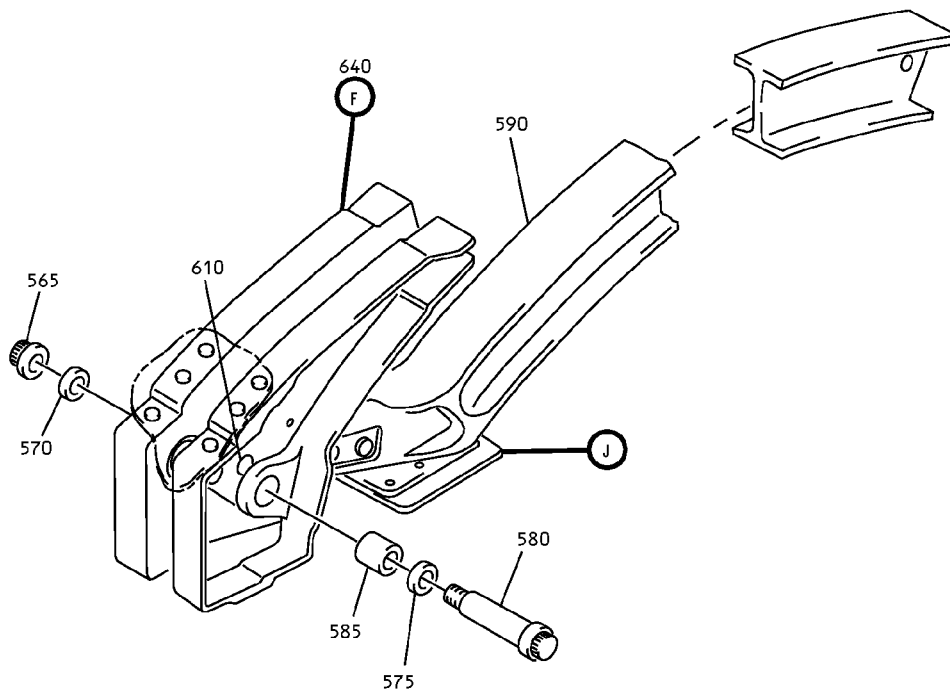
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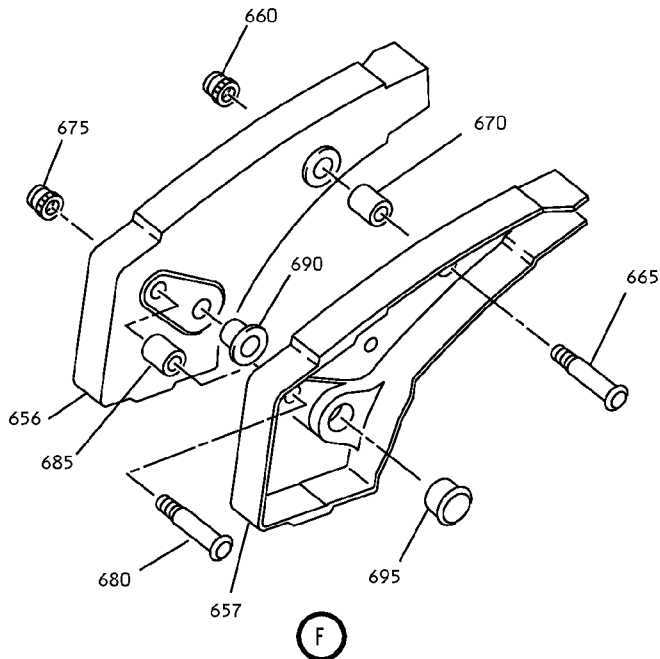
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SLAT STATION 30.01

(E)



Wing Leading Edge No. 3 and No. 4 Slat Assemblies
IPL Figure 1 (Sheet 4 of 10)

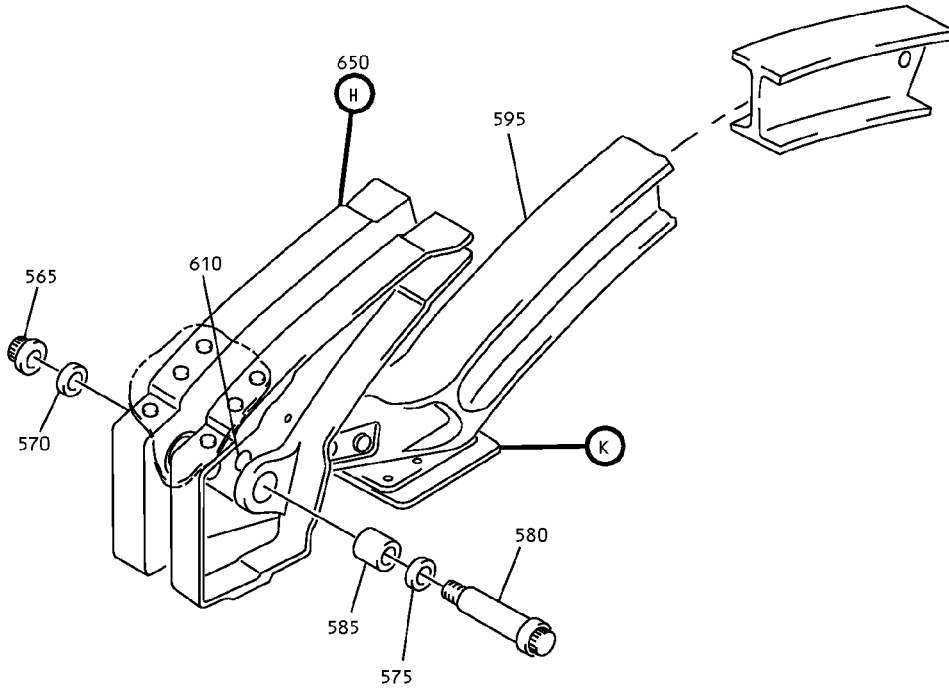
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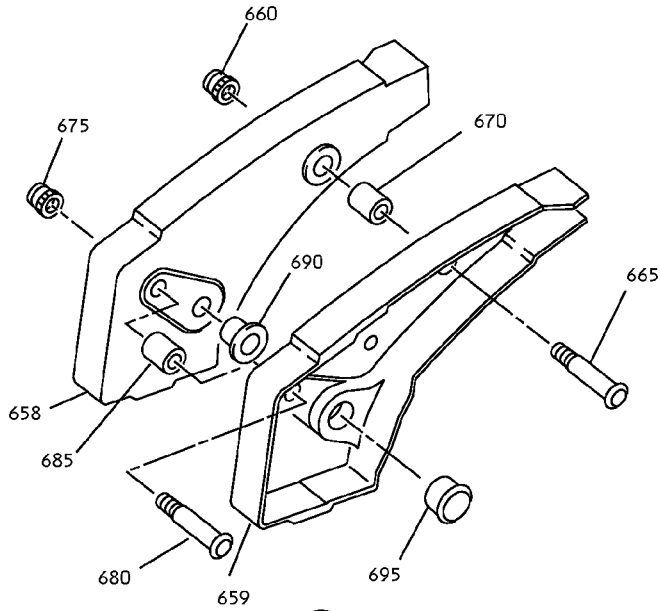
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SLAT STATION 101.83

(G)



(H)

Wing Leading Edge No. 3 and No. 4 Slat Assemblies
IPL Figure 1 (Sheet 5 of 10)

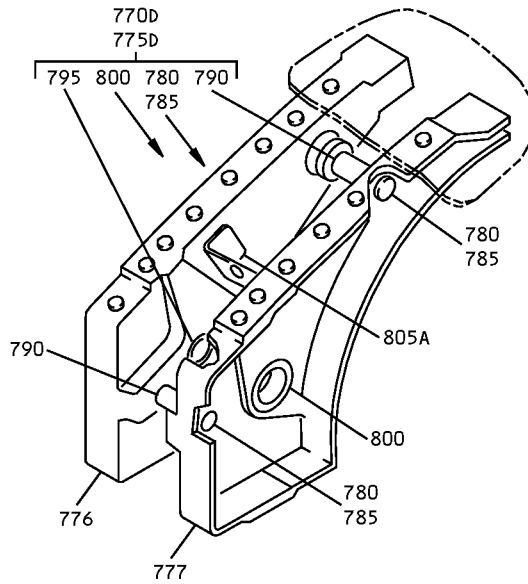
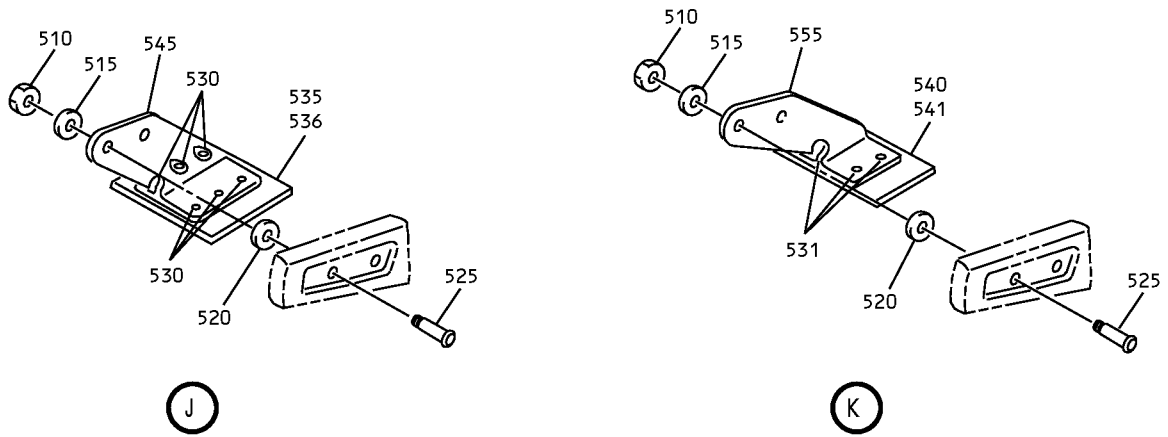
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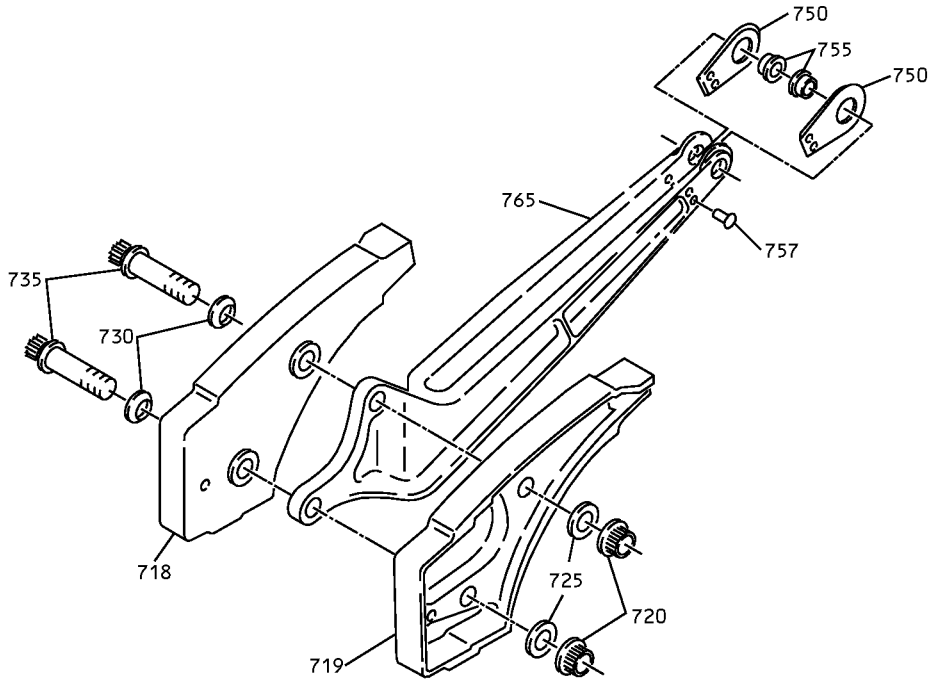
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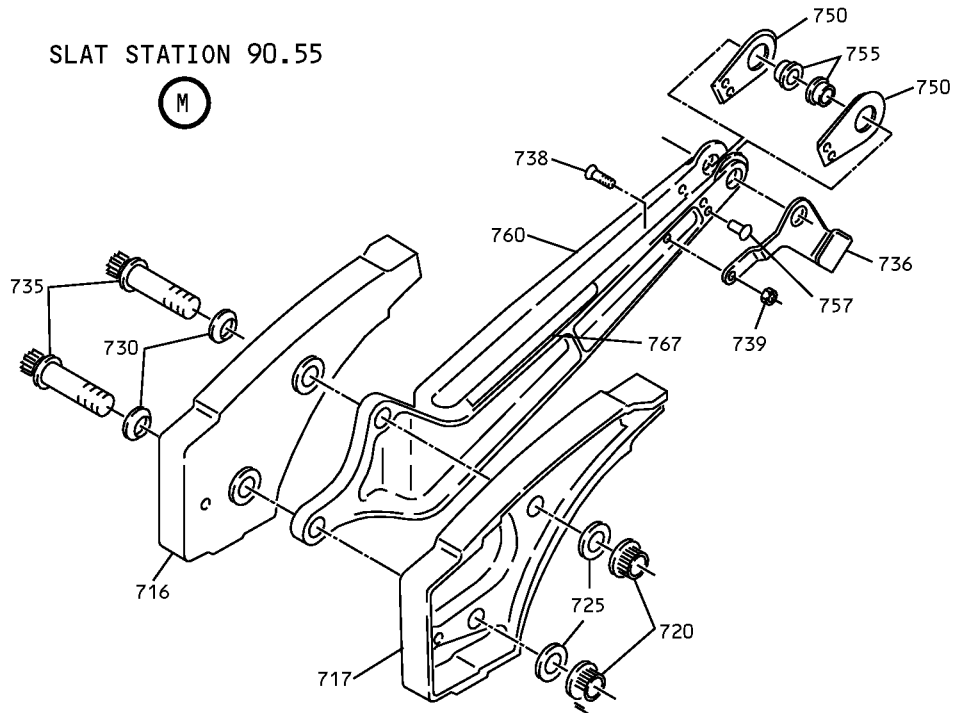
Wing Leading Edge No. 3 and No. 4 Slat Assemblies
IPL Figure 1 (Sheet 6 of 10)

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SLAT STATION 90.55

(M)



SLAT STATION 41.29

(N)

Wing Leading Edge No. 3 and No. 4 Slat Assemblies
IPL Figure 1 (Sheet 7 of 10)

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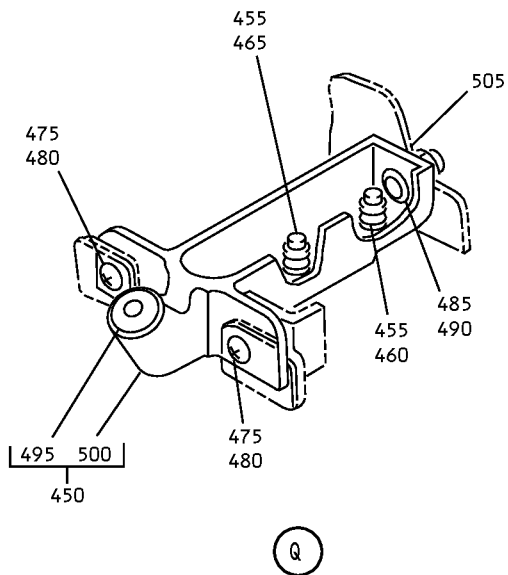
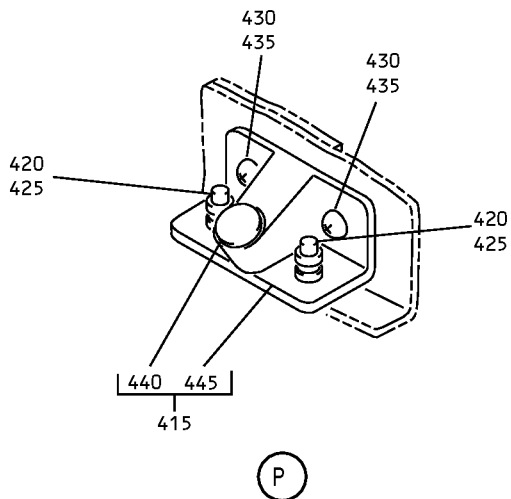
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Wing Leading Edge No. 3 and No. 4 Slat Assemblies
IPL Figure 1 (Sheet 8 of 10)

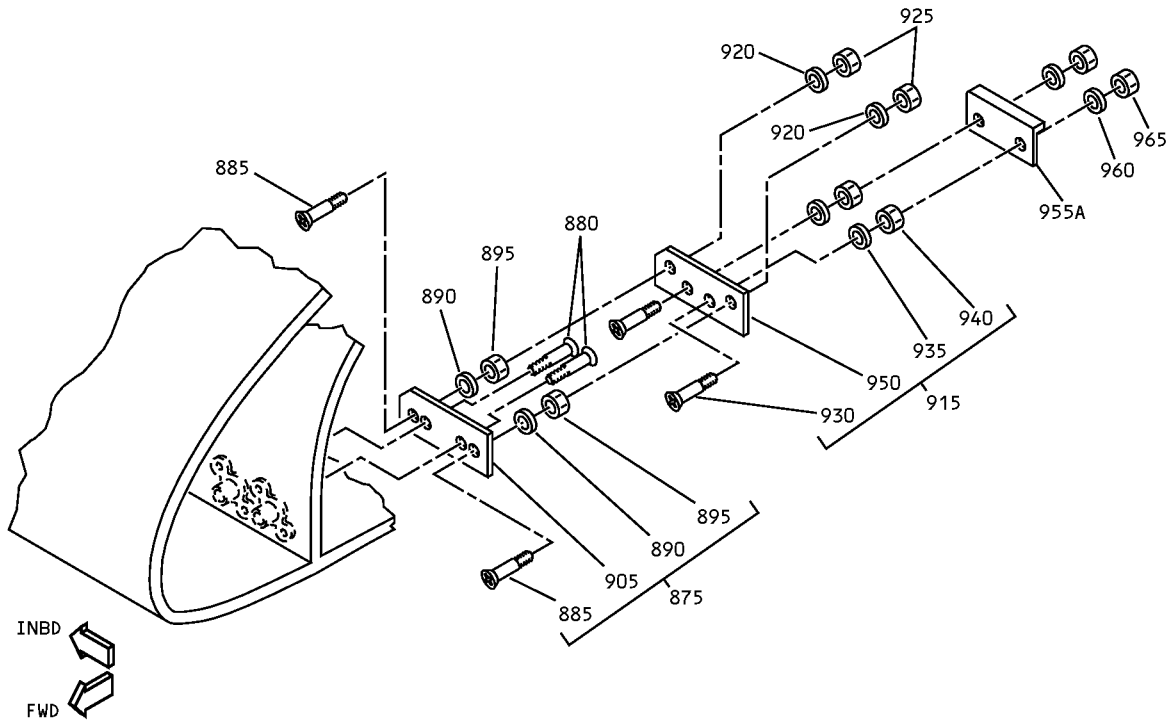
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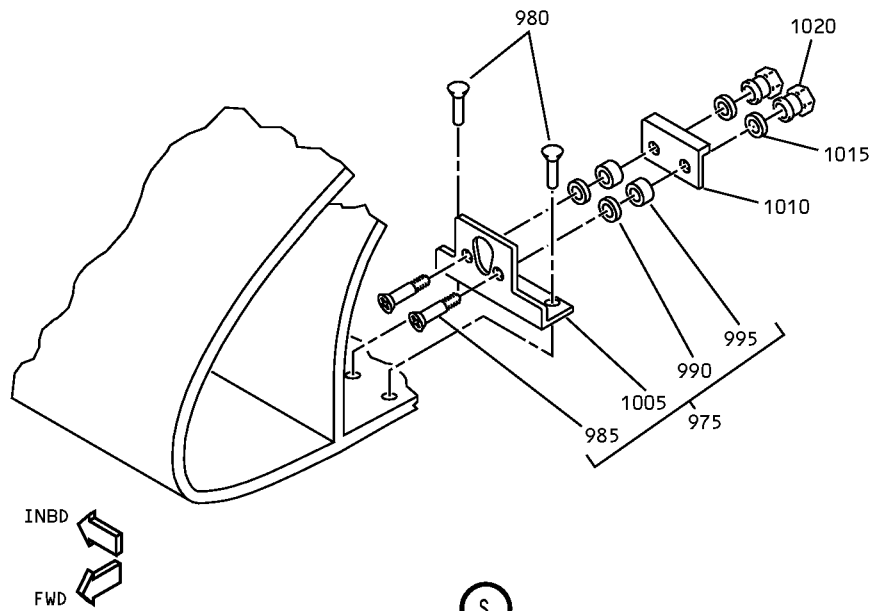
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Wing Leading Edge No. 3 and No. 4 Slat Assemblies
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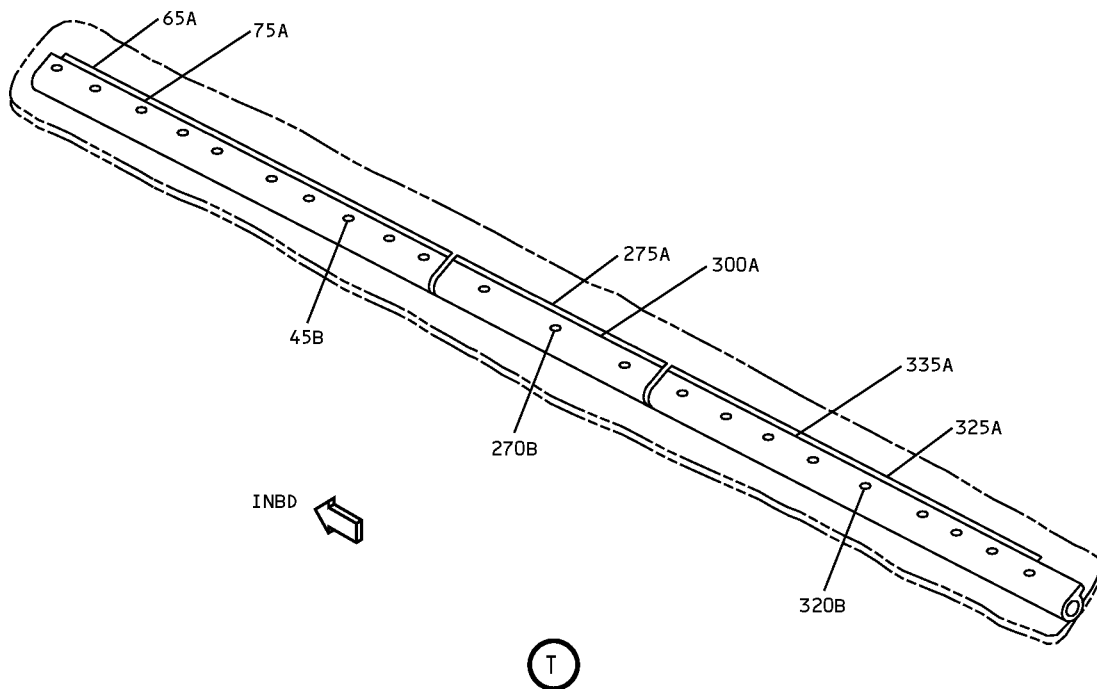
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Wing Leading Edge No. 3 and No. 4 Slat Assemblies
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-1	65C26603-1SP		SLAT ASSY-WING LEADING EDGE NO. 3 (LH) (PRE SB 737-57-1189) (PRE SB 737-57-1189R1) (PRE SB 737-57-1175) (REWORKED BY SB 737-27-1175)							A	RF
-1A	65C26603-79SP		SLAT ASSY-WING LEADING EDGE NO. 3 (LH) (SPARE ASSY) (REWORKED BY SB 737-27-1175)							B	RF
-1B	65C26603-89SP		SLAT ASSY-WING LEADING EDGE NO. 3 (LH) (PRE SB 737-57-1189) (PRE SB 737-57-1189R1) (PRE SB 737-57-1175) (REWORKED BY SB 737-27-1175)							C	RF
-1C	65C26603-95SP		SLAT ASSY-WING LEADING EDGE NO. 3 (LH) (PRE SB 737-57-1189) (PRE SB 737-57-1189R1) (PRE SB 737-57-1175) (REWORKED BY SB 737-27-1175)							D	RF
-1D	65C26603-97SP		SLAT ASSY-WING LEADING EDGE NO. 3 (LH) (SPARE ASSY) (REWORKED BY SB 737-27-1175)							E	RF
-1E	65C26603-99SP		SLAT ASSY-WING LEADING EDGE NO. 3 (LH) (PRE SB 737-57-1189) (PRE SB 737-57-1189R1) (PRE SB 737-57-1175) (REWORKED BY SB 737-27-1175)							F	RF
-1F	65C26603-101SP		SLAT ASSY-WING LEADING EDGE NO. 3 (LH) (PRE SB 737-57-1189R1) (REWORKED BY SB 737-27-1175)							G	RF
-1G	65C26603-137SP		SLAT ASSY-WING LEADING EDGE NO. 3 (LH) (POST SB 737-57-1189) (POST SB 737-57-1189R1) (POST SB 737-57-1175) (REWORKED BY SB 737-27-1175)							H	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-1H	65C26603-143SP									I	RF
-1I	65C26603-157SP									J	RF
-1J	65C26603-191SP									K	RF
-1K	65C26603-201SP									L	RF
-1L	65C26603-219									AA	RF
-5	65C26603-2SP									N	RF
-5A	65C26603-80SP									O	RF
-5B	65C26603-90SP									P	RF
-5C	65C26603-96SP									Q	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-5D	65C26603-98SP									R	RF
-5E	65C26603-100SP									S	RF
-5F	65C26603-102SP									T	RF
-5G	65C26603-138SP									U	RF
-5H	65C26603-144SP									V	RF
-5I	65C26603-158SP									W	RF
-5J	65C26603-192SP									X	RF
-5K	65C26603-202SP									Y	RF
-5L	65C26603-220									AB	RF
10	BACB30NT3K6										5
15	65C28091-6										
15A	65C28091-20									A-F, J, O- S, W	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
20	65C26603-63		.							A-F, N-S	1
-25	65C26603-64		.	.							1
-30	BACN10KE3E2CD		.	.							4
-35	BACN10YF32CD		.	.							1
-40	BACN10YF33CD		.	.							3
45	BACB30NW3K5										
45A	BACB30VF3K5		.								3
45B	BACB30VF3K5		.							AA, AB	11
46	BACS12FA3K12		.							A, N	2
-46A	BACB30VF3K7		.							A, N	2
-46B	BACB30VF3K5		.							B-E, O-R	2
-47	BACN10JC3CD		.								1
50	69-73802-3		.							A, N	2
55	69-73800-1		.								2
60	69-73802-1		.							A, N	2
65	65C26603-43		.							A-F, H-J	1
65A	65C26603-123		.							AA	1
-70	65C26603-44		.							N-S, U-W	1
-70A	65C26603-124		.							AB	1
75	65C26603-29		.							A-F, H-J	1
-75A	65C26603-127		.							AA	1
-80	65C26603-30		.							N-S, U-W	1
-80A	65C26603-128		.							AB	1
85	65C26603-65		.							A-F, J, N-S, W	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-			ATTACHING PARTS								
90	BACB30NW3K5		DELETED								
90A	BACB30VF3K5		. BOLT								7
-91	AN960KD10L		. WASHER								1
-92	BACN10JC3CD		. NUT								1
			-----*								
-95	65C26603-66		. . RETAINER								1
-100	BACN10KE3E2CD		. . NUTPLATE								1
-105	BACN10YF32CD		. . NUTPLATE								5
110	65C26603-67		. RETAINER ASSY (PRE SB 737-57-1189) (PRE SB 737-57-1189R1)							A-F, J, N- S, W	1
			ATTACHING PARTS								
115	BACB30NW3K5		DELETED								
115A	BACB30VF3K5		. BOLT								3
			-----*								
-120	65C26603-68		. . RETAINER								1
-125	BACN10YF32CD		. . NUTPLATE								3
-130	65C28091-5		DELETED								
130A	65C28091-19		. SEAL-BLADE PRE SB 737-57-1189) (PRE SB 737-57-1189R1)							A-F, N-S, W	J 1
135	MS21042L3		. NUT								3
140	AN960PD10		. WASHER								3
145	BACB30NM3K4		. BOLT								3
150	69-74331-7		. RETAINER (PRE SB 737-57-1189R1)							A-F, J	1
-155	69-74331-8		. RETAINER (PRE SB 737-57-1189) (PRE SB 737-57-1189R1)							N-S, W	1
160	69-73803-1		. SEAL-BLADE (PRE SB 737-57-1189R1)							A-F, J	1
-165	69-73803-2		. SEAL-BLADE (PRE SB 737-57-1189) (PRE SB 737-57-1189R1)							N-S, W	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY									
			1	2	3	4	5	6	7											
1-																				
-170	BACB30NM3K3		.	B	O	L	T				5									
-175	AN960PD10		.	W	A	S	H	E	R		5									
180	65C28064-15		.	C	L	I	P	-	T	A	B	S	S	U	P	T	T	E	A-F, J	1
-185	65C28064-16		.	C	L	I	P	-	T	A	B	S	S	U	P	T	T	E	N-S, W	1
190	BACB30NT3K4			D	E	L	E	T	E	D										
190A	BACB30NT3K3		.	B	O	L	T													3
195	AN960PD10		.	W	A	S	H	E	R											3
-200	65C26603-59			D	E	L	E	T	E	D										
200A	65C26603-77		.	R	E	T	A	I	N	E	R									1
-205	65C26603-57			D	E	L	E	T	E	D										
205A	10-60754-765		.	S	E	A	L	-	B	U	L	B							A-J	1
-210	65C26603-58			D	E	L	E	T	E	D										
-210A	10-60754-766		.	S	E	A	L	-	B	U	L	B							N-W	1
215	65C26603-69		.	S	E	A	L	-	S	P	O	N	G	E						1
220	BACB30NW3K5			D	E	L	E	T	E	D										
220A	BACB30VF3K5		.	B	O	L	T													2
225	65C26603-45		.	R	E	T	A	I	N	E	R								A-F, H-J	1
-230	65C26603-46		.	R	E	T	A	I	N	E	R								N-S, U-W	1
235	65C26603-31		.	S	E	A	L	-	B	U	L	B							A-F, H-J	1
-240	65C26603-32		.	S	E	A	L	-	B	U	L	B							N-S, U-W	1
245	BACB30NW3K5			D	E	L	E	T	E	D										
245A	BACB30VF3K5		.	B	O	L	T													6
250	65C26603-47		.	R	E	T	A	I	N	E	R								A-F, H-J	1
-255	65C26603-48		.	R	E	T	A	I	N	E	R								N-S, U-W	1
260	65C26603-33		.	S	E	A	L	-	B	U	L	B							A-F, H-J	1
-265	65C26603-34		.	S	E	A	L	-	B	U	L	B							N-S, U-W	1
270	BACB30NW3K5			D	E	L	E	T	E	D										
270A	BACB30VF3K5		.	B	O	L	T													3
270B	BACB30VF3K5		.	B	O	L	T												AA, AB	3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
275	65C26603-49		.							A-F, H-J	1
275A	65C26603-163		.							AA	1
-280	65C26603-50		.							N-S, U-W	1
-280A	65C26603-164		.							AB	1
285	65C26603-35		.							A-F, H-J	1
-290	65C26603-36		.							N-S, U-W	1
295	BACB30NW3K5									DELETED	
295A	BACB30VF3K5		.								6
300	65C26603-51		.							A-F, H-J	1
300A	65C26603-161		.							AA	1
-305	65C26603-52		.							N-S, U-W	1
305A	65C26603-162		.							AB	1
310	65C26603-37		.							A-F, H-J	1
-315	65C26603-38		.							N-S, U-W	1
320	BACB30NW3K5									DELETED	
320A	BACB30VF3K5		.								2
320B	BACB30VF3K5		.							AA, AB	12
325	65C26603-53		.							A-F, H-J	1
325A	65C26603-125		.							AA	1
-330	65C26603-54		.							N-S, U-W	1
-330A	65C26603-126		.							AB	1
335	65C26603-39		.							A-F, H-J	1
335A	65C26603-129		.							AA	1
-340	65C26603-40		.							N-S, U-W	1
-340A	65C26603-130		.							AB	1
345	BACB30NW3K5		.								5
350	69-73802-3									DELETED	
-355	69-73800-2		.								2
360	69-73802-1									DELETED	
365	65C26603-55		.							A-J	1
-370	65C26603-56		.							N-S, U-W	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
375	65C26603-41		.	SEAL-BULB						A-F, H-J	1
-380	65C26603-42		.	SEAL-BULB						N-S, U-W	1
385	BACB30NT3K4			DELETED							
385A	BACB30NT3K3		.	BOLT							3
390	AN960PD10		.	WASHER							3
395	65C26603-60			DELETED							
395A	65C26603-78		.	RETAINER							1
-400	65C26603-61			DELETED							
400A	10-60754-763		.	SEAL-BULB						A-J	1
-405	65C26603-62			DELETED							
-405A	10-60754-764		.	SEAL-BULB						N-W	1
410	65C26603-69		.	SEAL-SPONGE							1
415	69-73815-1		.	FITTING ASSY-STOP (PRE SB 737-57-1175)						A-F, N-S	1
-415A	69-73815-5		.	FITTING ASSY-STOP						G, T, I, V	1
-415B	69-73815-6		.	FITTING ASSY-STOP						H, U, J, W	1
-415C	69-73815-11		.	FITTING ASSY-STOP						L, Y	1
-415D	69-73815-13		.	FITTING ASSY-STOP						A-F, N-S, AA, AB	1
420	BACC30M6		.	COLLAR							2
425	BACB30NW6K5		.	BOLT							2
430	BACB30NT3K9		.	BOLT							2
435	BACW10BP3NDP		.	WASHER							2
440	69-73815-2		.	STOP (USED ON ITEMS 415, 415B) (PRE SB 737-57-1175)							1
-440A	69-77389-1		.	STOP (USED ON ITEM 415A)							1
-440B	69-77389-3		.	STOP (USED ON ITEMS 415, 415B) (POST SB 737-57-1175)							1
-440C	69-77389-5		.	STOP (USED ON ITEMS 415C,415D))	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
445	69-73815-3								. . FITTING (USED ON ITEM 415)		1
-445A	69-73815-4								. . FITTING (USED ON ITEM 415A) (OPT ITEM 445B)		1
-445B	69-73815-8								. . FITTING (USED ON ITEM 415A) (OPT ITEM 445A)		1
-445C	69-73815-7								. . FITTING (USED ON ITEM 415B)		1
-445D	69-73815-12								. . FITTING (USED ON ITEM 415C)		1
-445E	69-73815-14								. . FITTING (USED ON ITEM 415D)		1
-446	BACS12ER3K7								. . SCREW (USED ON ITEMS 415C, 415D)		1
-447	NAS1395C3L								. . INSERT (USED ON ITEMS 415C, 415D)		1
450	69-73816-1								. FITTING ASSY-STOP (PRE SB 737-57-1175)	A-F, H, J	1
-450A	69-73816-13								. FITTING ASSY-STOP	G, I	1
-450B	69-73816-14								. FITTING ASSY-STOP	T, V	1
-450C	69-73816-6								. FITTING ASSY-STOP (PRE SB 737-57-1175)	N-S, U, W	1
-450D	69-73816-25								. FITTING ASSY-STOP (POST SB 737-57-1175)	L, AA	1
-450E	69-73816-26								. FITTING ASSY-STOP (POST SB 737-57-1175)	Y, AB	1
									ATTACHING PARTS		
455	BACC30M6								. COLLAR		3
460	BACB30NW6K4								. BOLT		1
465	BACB30NW6K3								. BOLT		1
-470	BACB30NW6K5								. BOLT		1
475	BACB30NT3K6								. BOLT		2
480	BACW10BP3NDP								. WASHER		2
485	BACC30M6								. COLLAR		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
490	BACB30MY6K4								. BOLT		1
									-----*-----		
495	69-73815-2								. . STOP (USED ON ITEMS 450, 450C) (PRE SB 737-57-1175)		1
-495A	69-77389-1								. . STOP (USED ON ITEMS 450A, 450B)		1
-495B	69-73816-10								. . STOP FITTING (USED ON ITEM 450C)		1
-495C	69-73816-17								. . STOP FITTING (USED ON ITEM 450A)		1
-495D	69-73816-18								. . STOP FITTING (USED ON ITEM 450B)		1
-495E	69-77389-3								. . DELETED		
-495G	69-77389-6								. . STOP FITTING (USED ON ITEMS 450D, 450E)		1
-495F	69-73816-30								. . STOP FITTING (USED ON ITEM 450E)		1
-500	69-73816-3								. . STOP FITTING (USED ON ITEM 450)		1
-500A	69-73816-29								. . STOP FITTING (USED ON ITEM 450D)		1
-501	BACS12ER3K7								. . SCREW (USED ON ITEMS 450D, 450E)		1
-502	NAS1395C3L								. . INSERT (USED ON ITEMS 450D, 450E)		1
505	BACS40R8C8F								. SHIM		AR
510	BACN10JC3CD								. NUT		4
515	BACW10P136PL								. WASHER		4
520	65C26603-70								. FILLER		4
525	BACB30MY6K8								. BOLT		4
530	BACR15CE5D								. RIVET		6
531	BACR15CE5D								. RIVET		4
535	65C26603-27								. TAB-SKIN		1
536	65C26603-216								. TAB-SKIN	AA, AB	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
540	65C26603-28		.	TAB-SKIN							1
541	65C26603-217		.	TAB-SKIN					AA, AB		1
545	65C28064-5		.	CLIP-TAB SUPPORT					A-AA		1
-550	65C28064-6		.	CLIP-TAB SUPPORT					N-AB		1
555	65C28064-7		.	CLIP-TAB SUPPORT					A-AA		1
-560	65C28064-8		.	CLIP-TAB SUPPORT					N-AB		1
565	BACN10HR7CD		.	NUT							2
570	BACW10BP7DP		.	WASHER							2
575	BACW10BP7CD		.	WASHER							2
580	BACB30LE7-31		.	BOLT							2
585	BACB28AK07-070		.	BUSHING							2
590	65C26660-1		.	TRACK ASSY-MAIN					A-F, J, O- S, U, W		1
-590A	65C26660-3		.	TRACK ASSY-MAIN					G, T		1
-590B	65C26660-5		.	TRACK ASSY-MAIN (REPLACES ITEMS 590,590A)							1
595	65C26661-1		.	TRACK ASSY-MAIN					A-K, N-U, W, X		1
-595A	65C26661-3		.	TRACK ASSY-MAIN (REPLACES ITEM 595)							1
-600	65C26660-2		.	TRACK-MAIN (USED ON ITEM 590)							1
-600A	65C26660-4		.	TRACK-MAIN (USED ON ITEM 590A)							1
-600B	65C26660-6		.	TRACK-MAIN (USED ON ITEM 590B)							1
-600C	65C26660-7		.	TRACK-MAIN (USED ON ITEM 590B) (OPT ITEM 600B)							1
-605	65C26661-2		.	TRACK-MAIN (USED ON ITEM 595)							1
-605A	65C26661-4		.	TRACK-MAIN (USED ON ITEM 595A)							1
-605B	65C26661-5		.	TRACK-MAIN (USED ON ITEM 595A) (OPT ITEM 605A)							1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
610	BACB10FE07		.	.	BEARING (USED ON ITEMS 590, 590A, 595)						1
-610A	BACB10FE07H		.	.	BEARING-1/32 OVERSIZE (REPAIR PART)						1
-610B	BACB10FE07C		.	.	BEARING (USED ON ITEMS 590B, 595A)						1
-611	65C33629-1		.	.	UPSTOP FITTING (LOCATED AT SLAT STATIONS 60 AND 71)				G, K, L		2
-611A	65C33629-2		.	.	UPSTOP FITTING (LOCATED AT SLAT STATIONS 60 AND 71)				T, X, Y		2
-611B	65C33632-3		.	.	UPSTOP FITTING (LOCATED AT SLAT STATIONS 60 AND 71)				I		2
-611C	65C33632-4		.	.	UPSTOP FITTING (LOCATED AT SLAT STATIONS 60 AND 71)				V		2
615	65C26689-3		.	.	RIB ASSY-ACTUATOR STOP (OPT ITEM 615C) (PRE SB 737-57-1175)				A, B, C		1
-615A	65C26689-7		.	.	RIB ASSY-ACTUATOR STOP (OPT ITEM 615C) (PRE SB 737-57-1175)				A-C		1
-615B	65C26689-13		.	.	RIB ASSY-ACTUATOR STOP (OPT ITEM 615C) (PRE SB 737-57-1175)				A-C		1
-615C	65C26689-15		.	.	RIB ASSY-ACTUATOR STOP (PRE SB 737-57-1175)				A-C		1
-615D	65C26689-17		.	.	RIB ASSY-ACTUATOR STOP (PRE SB 737-57-1175)				D-F, H-J		1
-615E	65C26689-21		.	.	RIB ASSY-ACTUATOR STOP				G, K, L		1
-615F	65C33604-43		.	.	RIB ASSY-ACTUATOR STOP (POST SB 737-57-1175)				A-L		1
-620	65C26689-4		.	.	RIB ASSY-ACTUATOR STOP (OPT ITEM 620C) (PRE SB 737-57-1175)				N-P		1
-620A	65C26689-8		.	.	RIB ASSY-ACTUATOR STOP (OPT ITEM 620C) (PRE SB 737-57-1175)				N-P		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
-620B	65C26689-14		.							RIB ASSY-ACTUATOR STOP (OPT ITEM 620C) (PRE SB 737-57-1175)	N-P	1
-620C	65C26689-16		.							RIB ASSY-ACTUATOR STOP (PRE SB 737-57-1175)	N-P	1
-620D	65C26689-18		.							RIB ASSY-ACTUATOR STOP (PRE SB 737-57-1175)	Q-S, U-W	1
-620E	65C26689-22		.							RIB ASSY-ACTUATOR STOP	T, X, Y	1
-620F	65C33604-44		.							RIB ASSY-ACTUATOR STOP (POST SB 737-57-1175)	N-Y	1
-621	65C26689-1		..							RIB (USED ON ITEM 615)		1
-621A	65C26689-5		..							RIB (USED ON ITEM 615A)		1
-621B	65C26689-9		..							RIB (USED ON ITEM 615B)		1
-621C	65C26689-11		..							RIB (USED ON ITEM 615C)		1
-621D	65C26689-19		..							RIB (USED ON ITEM 615D)		1
-621E	65C26689-23		..							RIB (USED ON ITEM 615E)		1
-622	65C26689-2		..							RIB (USED ON ITEM 620)		1
-622A	65C26689-6		..							RIB (USED ON ITEM 620A)		1
-622B	65C26689-10		..							RIB (USED ON ITEM 620B)		1
-622C	65C26689-12		..							RIB (USED ON ITEM 620C)		1
-622D	65C26689-20		..							RIB (USED ON ITEM 620D)		1
-622E	65C26689-24		..							RIB (USED ON ITEM 620E)		1
623	69-73815-2		..							STOP (USED ON ITEMS 615 THRU 615C, 620 THRU 620C) (PRE SB 737-57- 1175)		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-623A	69-76548-1		.	.	STOP (USED ON ITEMS 615D, 620D)						1
-623B	69-77389-3		.	.	STOP (USED ON ITEMS 615 THRU 615C, 620 THRU 620C) (POST SB 737-57-1175)						1
624	NAS1368-4D				DELETED						
624A	NAS1368N4D		.	.	GROMMET (USED ON ITEMS 615B, 615C, 615D, 615E, 620B, 620C, 620D, 620E)						1
625	65C26637-3		.		RIB ASSY-ACTUATOR STOP (OPT ITEM 625C) (PRE SB 737-57-1175)				A-C		1
-625A	65C26637-7		.		RIB ASSY-ACTUATOR STOP (OPT ITEM 625C) (PRE SB 737-57-1175)				A-C		1
-625B	65C26637-13		.		RIB ASSY-ACTUATOR STOP (OPT ITEM 625C) (PRE SB 737-57-1175)				A-C		1
-625C	65C26637-15		.		RIB ASSY-ACTUATOR STOP (PRE SB 737-57-1175)				A-F, H-J		1
-625D	65C26637-17		.		RIB ASSY-ACTUATOR STOP (PRE SB 737-57-1175)				G		1
-625E	65C26637-23		.		RIB-ACTUATOR STOP				G, K, L, AA		1
-625F	65C33604-45		.		RIB ASSY-ACTUATOR STOP (PRE SB 737-57-1175)				A-L		1
-630	65C26637-4		.		RIB ASSY-ACTUATOR STOP (OPT ITEM 630C) (PRE SB 737-57-1175)				N-P		1
-630A	65C26637-8		.		RIB ASSY-ACTUATOR STOP (OPT ITEM 630C) (PRE SB 737-57-1175)				N-P		1
-630B	65C26637-14		.		RIB ASSY-ACTUATOR STOP (OPT ITEM 630C) (PRE SB 737-57-1175)				N-P		1
-630C	65C26637-16		.		RIB ASSY-ACTUATOR STOP (PRE SB 737-57-1175)				N-P		1
-630D	65C26637-18		.		RIB ASSY-ACTUATOR STOP (PRE SB 737-57-1175)				Q, R, S, W		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1-					
-630E	65C26637-18		. RIB ASSY-ACTUATOR STOP (OPT ITEM 630C WHEN USED WITH BACS40R8C8F)	U	1
-630F	65C26637-24		. RIB-ACTUATOR STOP	T, X, Y, AB	1
-630G	65C33604-46		. RIB ASSY-ACTUATOR STOP (POST SB 737-57-1175)	N-Y	1
-631	65C26637-1		. . RIB (USED ON ITEM 625)		1
-631A	65C26637-5		. . RIB (USED ON ITEM 625A)		1
-631B	65C26637-9		. . RIB (USED ON ITEM 625B)		1
-631C	65C26637-11		. . RIB (USED ON ITEM 625C)		1
-631D	65C26637-19		. . RIB (USED ON ITEM 625D)		1
-632	65C26637-2		. . RIB (USED ON ITEM 630)		1
-632A	65C26637-6		. . RIB (USED ON ITEM 630A)		1
-632B	65C26637-10		. . RIB (USED ON ITEM 630B)		1
-632C	65C26637-12		. . RIB (USED ON ITEM 630C)		1
-632D	65C26637-20		. . RIB (USED ON ITEM 630D, 630E)		1
635	69-73815-2		. . STOP (USED ON ITEMS 625 THRU 625C, 630 THRU 630C) (PRE SB 737-57-1175)		1
-635A	69-76548-1		. . STOP (USED ON ITEMS 625D THRU 630D, 630E)		1
-635B	69-77389-3		. . STOP (USED ON ITEMS 625 THRU 625C, 630 THRU 630C) (POST SB 737-57-1175)		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1-					
640	65C26604-1		. RIB ASSY-MAIN TRACK (OPT ITEM 640C)	A-C	1
-640A	65C26604-3		. RIB ASSY-MAIN TRACK (OPT ITEM 640C)	A-C	1
-640B	65C26604-5		. RIB ASSY-MAIN TRACK (OPT ITEM 640C)	A-C	1
-640C	65C26604-7		. RIB ASSY-MAIN TRACK	A-F, H-J, L	1
-640D	65C26604-9		. RIB ASSY-MAIN TRACK	G	1
-640E	65C26604-9		. RIB ASSY-MAIN TRACK (OPT ITEM 640C)	H, L	1
-640F	65C26604-9		. RIB ASSY-MAIN TRACK (LIMITED USAGE)	K	1
-640G	65C26604-11		. RIB ASSY-MAIN TRACK (LIMITED USAGE)	K	1
-640H	65C26604-11		. RIB ASSY-MAIN TRACK	L, AA	1
-645	65C26604-2		. RIB ASSY-MAIN TRACK (OPT ITEM 645C)	N-P	1
-645A	65C26604-4		. RIB ASSY-MAIN TRACK (OPT ITEM 645C)	N-P	1
-645B	65C26604-6		. RIB ASSY-MAIN TRACK (OPT ITEM 645C)	N-P	1
-645C	65C26604-8		. RIB ASSY-MAIN TRACK	N-S, U-W	1
-645D	65C26604-10		. RIB ASSY-MAIN TRACK	T	1
-645E	65C26604-10		. RIB ASSY-MAIN TRACK (OPT ITEM 645H)	U, Y	1
-645F	65C26604-10		. RIB ASSY-MAIN TRACK (LIMITED USAGE) (OPT ITEM 645G)	X	1
-645G	65C26604-12		. RIB ASSY-MAIN TRACK (LIMITED USAGE)	X	1
-645H	65C26604-12		. RIB ASSY-MAIN TRACK	Y, AA	1
650	65C26605-1		. RIB ASSY-MAIN TRACK (OPT ITEM 650C)	A-C	1
-650A	65C26605-3		. RIB ASSY-MAIN TRACK (OPT ITEM 650C)	A-C	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-650B	65C26605-5		.	RIB	ASSY-MAIN	TRACK				A-C	1
-650C	65C26605-7		.	RIB	ASSY-MAIN	TRACK				A-F, H-J	1
-650D	65C26605-9		.	RIB	ASSY-MAIN	TRACK				G	1
-650E	65C26605-9		.	RIB	ASSY-MAIN	TRACK				H, L	1
-650F	65C26605-9		.	RIB	ASSY-MAIN	TRACK				K	1
-650G	65C26605-11		.	RIB	ASSY-MAIN	TRACK				K	1
-650H	65C26605-11		.	RIB	ASSY-MAIN	TRACK				L, AA	1
-655	65C26605-2		.	RIB	ASSY-MAIN	TRACK				N-P	1
-655A	65C26605-4		.	RIB	ASSY-MAIN	TRACK				N-P	1
-655B	65C26605-6		.	RIB	ASSY-MAIN	TRACK				N-P	1
-655C	65C26605-8		.	RIB	ASSY-MAIN	TRACK				N-S, U-W	1
-655D	65C26605-10		.	RIB	ASSY-MAIN	TRACK				T	1
-655E	65C26605-10		.	RIB	ASSY-MAIN	TRACK				U, Y	1
-655F	65C26605-10		.	RIB	ASSY-MAIN	TRACK				X	1
-655G	65C26605-12		.	RIB	ASSY-MAIN	TRACK				X	1
-655H	65C26605-12		.	RIB	ASSY-MAIN	TRACK				Y, AB	1
656	65C26633-1		.	RIB							1
-656A	65C26633-7		.	RIB							1
-656B	65C26633-13		.	RIB							1
-656C	65C26633-19		.	RIB							1
-656D	65C26633-25		.	RIB							1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-656E	65C26633-31		. .	RIB							1
				(USED ON ITEMS 640G, 640H)							
-656N	65C26633-2		. .	RIB							1
				(USED ON ITEM 645)							
-656O	65C26633-8		. .	RIB							1
				(USED ON ITEM 645A)							
-656P	65C26633-14		. .	RIB							1
				(USED ON ITEM 645B)							
-656Q	65C26633-20		. .	RIB							1
				(USED ON ITEM 645C)							
-656R	65C26633-26		. .	RIB							1
				(USED ON ITEMS 645D THRU 645F)							
-656S	65C26633-32		. .	RIB							1
				(USED ON ITEMS 645G, 645H)							
657	65C26634-1		. .	RIB							1
				(USED ON ITEM 640)							
-657A	65C26634-7		. .	RIB							1
				(USED ON ITEM 640A)							
-657B	65C26634-13		. .	RIB							1
				(USED ON ITEM 640B)							
-657C	65C26634-19		. .	RIB							1
				(USED ON ITEM 640C)							
-657D	65C26634-25		. .	RIB							1
				(USED ON ITEM 640D THRU 640F)							
-657E	65C26634-31		. .	RIB							1
				(USED ON ITEMS 640G, 640H)							
-657N	65C26634-2		. .	RIB							1
				(USED ON ITEM 645)							
-657O	65C26634-8		. .	RIB							1
				(USED ON ITEM 645A)							
-657P	65C26634-14		. .	RIB							1
				(USED ON ITEM 645B)							
-657Q	65C26634-20		. .	RIB							1
				(USED ON ITEM 645C)							
-657R	65C26634-26		. .	RIB							1
				(USED ON ITEM 645D THRU 645F)							
-657S	65C26634-32		. .	RIB							1
				(USED ON ITEM 645G, 645H)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
658	65C26633-5								.. RIB (USED ON ITEM 650)		1
-658A	65C26633-11								.. RIB (USED ON ITEM 650A)		1
-658B	65C26633-17								.. RIB (USED ON ITEM 650B)		1
-658C	65C26633-23								.. RIB (USED ON ITEM 650C)		1
-658D	65C26633-29								.. RIB (USED ON ITEMS 650D THRU 650F)		1
-658E	65C26633-33								.. RIB (USED ON ITEMS 650G, 650H)		1
-658N	65C26633-6								.. RIB (USED ON ITEM 655)		1
-658O	65C26633-12								.. RIB (USED ON ITEM 655A)		1
-658P	65C26633-18								.. RIB (USED ON ITEM 655B)		1
-658Q	65C26633-24								.. RIB (USED ON ITEM 655C)		1
-658R	65C26633-30								.. RIB (USED ON ITEM 655D THRU 655F)		1
-658S	65C26633-34								.. RIB (USED ON ITEM 655G, 655H)		1
659	65C26634-5								.. RIB (USED ON ITEM 650)		1
-659A	65C26634-11								.. RIB (USED ON ITEM 650A)		1
-659B	65C26634-17								.. RIB (USED ON ITEM 650B)		1
-659C	65C26634-23								.. RIB (USED ON ITEM 650C)		1
-659D	65C26634-29								.. RIB (USED ON ITEM 650D THRU 655F)		1
-659E	65C26634-33								.. RIB (USED ON ITEM 650G THRU 650H)		1
-659N	65C26634-6								.. RIB (USED ON ITEM 655)		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-659O	65C26634-12		. .	RIB							1
				(USED ON ITEM 655A)							
-659P	65C26634-18		. .	RIB							1
				(USED ON ITEM 655B)							
-659Q	65C26634-24		. .	RIB							1
				(USED ON ITEM 655C)							
-659R	65C26634-30		. .	RIB							1
				(USED ON ITEM 655D THRU 655F)							
-659S	65C26634-34		. .	RIB							1
				(USED ON ITEM 655G THRU 655H)							
660	BACC30M8		. .	COLLAR							1
665	BACB30MY8K19		. .	BOLT							1
670	BACB28Z4-070		. .	BUSHING							1
675	BACC30M12		. .	COLLAR							1
680	BACB30MY12K19		. .	BOLT							1
685	BACB28Z6-070		. .	BUSHING							1
690	BACB28AP07P047		. .	BUSHING-FLANGED							1
695	BACB28AM10~ B050A		. .	BUSHING-FLANGED							1
-697	BACN10JR08CD		. . .	NUTPLATE							1
				(USED ON ITEMS 657 THRU 657E, 659 THRU 659E)							
700	65C26670-1		. RIB ASSY-AUX ARM						A-C		1
				(OPT ITEM 700C)							
-700A	65C26670-3		. RIB ASSY-AUX ARM						A-C		1
				(OPT ITEM 700C)							
-700B	65C26670-5		. RIB ASSY-AUX ARM						A-C		1
				(OPT ITEM 700C)							
-700C	65C26670-7		. RIB ASSY-AUX ARM						A-F, H-J		1
-700D	65C26670-11		. RIB ASSY-AUX ARM						G		1
				(LIMITED USAGE)							
-700E	65C26670-17		. RIB ASSY-AUX ARM						G		1
				(LIMITED USAGE)							
-700F	65C26670-11		. RIB ASSY-AUX ARM						H		1
				(OPT ITEM 700C)							
-700G	65C26670-17		. RIB ASSY-AUX ARM						K		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-700H	65C26670-19		.	RIB	ASSY-AUX	ARM				L	1
-700J	65C26670-21		.	RIB	ASSY-AUX	ARM				AA	1
-705	65C26670-2		.	RIB	ASSY-AUX	ARM				N-P	1
					(OPT ITEM 705C)						
-705A	65C26670-4		.	RIB	ASSY-AUX	ARM				N-P	1
					(OPT ITEM 705C)						
-705B	65C26670-6		.	RIB	ASSY-AUX	ARM				N-P	1
					(OPT ITEM 705C)						
-705C	65C26670-8		.	RIB	ASSY-AUX	ARM				N-S, U-W	1
-705D	65C26670-12		.	RIB	ASSY-AUX	ARM				T	1
					(LIMITED USAGE)						
-705E	65C26670-18		.	RIB	ASSY-AUX	ARM				T	1
					(LIMITED USAGE)						
-705F	65C26670-12		.	RIB	ASSY-AUX	ARM				U	1
					(OPT)						
-705G	65C26670-18		.	RIB	ASSY-AUX	ARM				X	1
-705H	65C26670-20		.	RIB	ASSY-AUX	ARM				Y	1
-705J	65C26670-22		.	RIB	ASSY-AUX	ARM				AB	1
710	65C26671-1		.	RIB	ASSY-AUX	ARM				A-C	1
					(OPT ITEM 710C)						
-710A	65C26671-3		.	RIB	ASSY-AUX	ARM				A-C	1
					(OPT ITEM 710C)						
-710B	65C26671-5		.	RIB	ASSY-AUX	ARM				A-C	1
					(OPT ITEM 710C)						
-710C	65C26671-7		.	RIB	ASSY-AUX	ARM				A-F, H-J	1
-710D	65C26671-11		.	RIB	ASSY-AUX	ARM				G, K, L	1
-710E	65C26671-11		.	RIB	ASSY-AUX	ARM				H-J	1
					(OPT ITEM 710C)						
-715	65C26671-2		.	RIB	ASSY-AUX	ARM				N-P	1
					(OPT ITEM 715C)						
-715A	65C26671-4		.	RIB	ASSY-AUX	ARM				N-P	1
					(OPT ITEM 715C)						
-715B	65C26671-6		.	RIB	ASSY-AUX	ARM				N-P	1
					(OPT ITEM 715C)						
-715C	65C26671-8		.	RIB	ASSY-AUX	ARM				N-S, U-W	1
-715D	65C26671-12		.	RIB	ASSY-AUX	ARM				T, X, Y	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1-					
-715E	65C26671-12		. RIB ASSY-AUX ARM (OPT ITEM 715C)	U	1
716	65C26635-1		. . RIB (USED ON ITEM 700)		1
-716A	65C26635-5		. . RIB (USED ON ITEM 700A)		1
-716B	65C26635-9		. . RIB (USED ON ITEM 700B)		1
-716C	65C26635-13		. . RIB (USED ON ITEM 700C)		1
-716D	65C26635-17		. . RIB (USED ON ITEMS 700D THRU 700H, 700J)		1
-716E	65C26635-21		. . RIB (USED ON ITEMS 700D THRU 700H, 700J) (OPT ITEM 716D)		1
-716N	65C26635-2		. . RIB (USED ON ITEM 705)		1
-716O	65C26635-6		. . RIB (USED ON ITEM 705A)		1
-716P	65C26635-10		. . RIB (USED ON ITEM 705B)		1
-716Q	65C26635-14		. . RIB (USED ON ITEM 705C)		1
-716R	65C26635-18		. . RIB (USED ON ITEMS 705D THRU 705H, 705J)		1
-716S	65C26635-22		. . RIB (USED ON ITEMS 705D THRU 705H, 705J) (OPT ITEM 716R)		1
717	65C26636-1		. . RIB (USED ON ITEM 700)		1
-717A	65C26636-5		. . RIB (USED ON ITEM 700A)		1
-717B	65C26636-9		. . RIB (USED ON ITEM 700B)		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-717C	65C26636-13		. .	RIB							1
				(USED ON ITEM 700C)							
-717D	65C26636-17		. .	RIB							1
				(USED ON ITEMS 700D THRU 700H, 700J)							
-717E	65C26636-21		. .	RIB							1
				(USED ON ITEMS 700D THRU 700H, 700J)							
				(OPT ITEM 717D)							
-717N	65C26636-2		. .	RIB							1
				(USED ON ITEM 705)							
-717O	65C26636-6		. .	RIB							1
				(USED ON ITEM 705A)							
-717P	65C26636-10		. .	RIB							1
				(USED ON ITEM 705B)							
-717Q	65C26635-14		. .	RIB							1
				(USED ON ITEM 705C)							
-717R	65C26636-18		. .	RIB							1
				(USED ON ITEMS 705D THRU 705H, 705J)							
-717S	65C26636-22		. .	RIB							1
				(USED ON ITEMS 705D THRU 705H, 705J)							
				(OPT ITEM 717R)							
718	65C26635-3		. .	RIB							1
				(USED ON ITEM 710)							
-718A	65C26635-7		. .	RIB							1
				(USED ON ITEM 710A)							
-718B	65C26635-11		. .	RIB							1
				(USED ON ITEM 710B)							
-718C	65C26635-15		. .	RIB							1
				(USED ON ITEM 710C)							
-718D	65C26635-19		. .	RIB							1
				(USED ON ITEMS 710D, 710E)							
-718E	65C26635-23		. .	RIB							1
				(USED ON ITEMS 710D, 710E)							
				(OPT ITEM 718D)							
-718N	65C26635-4		. .	RIB							1
				(USED ON ITEM 715)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-718O	65C26635-8								.. RIB (USED ON ITEM 715A)		1
-718P	65C26635-12								.. RIB (USED ON ITEM 715B)		1
-718Q	65C26635-16								.. RIB (USED ON ITEM 715C)		1
-718R	65C26635-20								.. RIB (USED ON ITEMS 715D, 715E)		1
-718S	65C26635-24								.. RIB (USED ON ITEMS 715D, 715E) (OPT ITEM 718R)		1
719	65C26636-3								.. RIB (USED ON ITEM 710)		1
-719A	65C26636-7								.. RIB (USED ON ITEM 710A)		1
-719B	65C26636-11								.. RIB (USED ON ITEM 710B)		1
-719C	65C26636-15								.. RIB (USED ON ITEM 710C)		1
-719D	65C26636-19								.. RIB (USED ON ITEMS 710D, 710E)		1
-719E	65C26636-23								.. RIB (USED ON ITEMS 710D, 710E) (OPT ITEM 719D)		1
-719N	65C26636-4								.. RIB (USED ON ITEM 715)		1
-719O	65C26636-8								.. RIB (USED ON ITEM 715A)		1
-719P	65C26636-12								.. RIB (USED ON ITEM 715B)		1
-719Q	65C26636-16								.. RIB (USED ON ITEM 715C)		1
-719R	65C26636-20								.. RIB (USED ON ITEMS 715D, 715E)		1
-719S	65C26636-24								.. RIB (USED ON ITEMS 715D, 715E) (OPT ITEM 719R)		1
720	BACN10HR5CD								.. NUT		2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
725	BACW10BP5DP								. . WASHER		2
730	BACW10BP5CD								. . WASHER-CSK		2
735	BACB30LE5-16								. . BOLT		2
736	69-74370-5								. . TARGET (USED ON ITEMS 700 THRU 700G) (PRE SB 737-27-1175)		1
-736A	69-74370-13								. . TARGET (USED ON ITEM 700H, 700J)		1
-736B	69-74370-13								. . TARGET (USED ON ITEMS 700 THRU 700G) (POST SB 737-27-1175)		1
-737	69-74370-6								. . TARGET (USED ON ITEMS 705 THRU 705G) (PRE SB 737-27-1175)		1
-737A	69-74370-14								. . TARGET (USED ON ITEM 705H, 705J)		1
-737B	69-74370-14								. . TARGET (USED ON ITEM 705 THRU 705G) (POST SB 737-27-1175)		1
									ATTACHING PARTS		
738	NAS514P1032-6								. . BOLT		1
-738A	BACB30VF3K1								. . BOLT	AA, AB	1
739	NAS1804-3								. . NUT		1
-739A	BACN10YR3CD								. . NUT	AA, AB	1
									-----*		
-740	65C26653-1								. . ARM ASSY-AUX (USED ON ITEMS 700 THRU 700D, 700F, 705 THRU 705D, 705F) (PRE SB 737-27-1175)		1
-740A	65C26653-5								. . ARM ASSY-AUX (USED ON ITEMS 700E, 700G, 700H, 705G, 705H, 705J) (PRE SB 737-27-1175)		1
-740B	65C26653-7								. . ARM ASSY-AUX (USED ON ITEMS 700 THRU 700H, 700J, 705 THRU 705J) (POST SB 737-27-1175)		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-745	65C26654-1		. . .	ARM ASSY-AUX							1
				(USED ON ITEMS 710 THRU 710C, 715 THRU 715C)							
-745A	65C26654-4		. . .	ARM ASSY-AUX							1
				(USED ON ITEMS 710D, 710E, 715D, 715E)							
750	69-73806-1		. . .	PLATE-SIDE GUARD							2
				(USED ON ITEMS 745, 745A)							
750A	69-73806-1		. . .	PLATE-SIDE GUARD							2
				(USED ON ITEMS 740, 740A) (PRE SB 737-27-1175)							
750B	69-76692-1		. . .	PLATE-SIDE GUARD							2
				(USED ON ITEM 740B)							
750C	69-76692-1		. . .	PLATE-SIDE GUARD							2
				(USED ON ITEM 740, 740A) (POST SB 737-27-1175)							
755	BACB28AP06P018		. . .	BUSHING							2
757	BACR15BA4AD		. . .	RIVET							4
760	65C26653-3		. . .	ARM-AUX							1
				(USED ON ITEMS 740, 740A, 740B)							
765	65C26654-3		. . .	ARM-AUX							1
				(USED ON ITEM 745)							
-765A	65C26654-5		. . .	ARM-AUX							1
				(USED ON ITEM 745A)							
767	65C26653-6		. . .	RUB-STRIP							1
				(USED ON ITEM 740A, 740B)							
770	65C26795-1			DELETED							
-770A	65C26795-5			DELETED							
-770B	65C26795-7			DELETED							
-770C	65C26795-9			DELETED							
770D	65C26795-11		. . .	RIB ASSY-ACTUATOR					A-C		1
				(OPT ITEM 770E)							
-770E	65C26795-13		. . .	RIB ASSY-ACTUATOR					A-F, H-J		1
-770F	65C26795-15		. . .	RIB ASSY-ACTUATOR					G, K, L		1
-770G	65C26795-15		. . .	RIB ASSY-ACTUATOR					H, AA		1
				(OPT ITEM 770E)							
775	65C26795-2			DELETED							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-775A	65C26795-6										
-775B	65C26795-8										
-775C	65C26795-10										
-775D	65C26795-12								. RIB ASSY-ACTUATOR (OPT ITEM 775E)	N-P	1
-775E	65C26795-14								. RIB ASSY-ACTUATOR	N-S, U-W	1
-775F	65C26795-16								. RIB ASSY-ACTUATOR	T, X, Y, AB	1
-775G	65C26671-16								. RIB ASSY-ACTUATOR (OPT ITEM 775E)	U	1
776	65C26633-3								. . RIB (USED ON ITEM 770D)		1
-776A	65C26633-9								. . RIB (USED ON ITEM 770D)		1
-776B	65C26633-15								. . RIB (USED ON ITEM 770D)		1
-776C	65C26633-21								. . RIB (USED ON ITEM 770E)		1
-776D	65C26633-27								. . RIB (USED ON ITEMS 770F, 770G)		1
-776N	65C26633-4								. . RIB (USED ON ITEM 775D)		1
-776O	65C26633-10								. . RIB (USED ON ITEM 775D)		1
-776P	65C26633-16								. . RIB (USED ON ITEM 775D)		1
-776Q	65C26633-22								. . RIB (USED ON ITEM 775E)		1
-776R	65C26633-28								. . RIB (USED ON ITEMS 775F, 775G)		1
777	65C26634-3								. . RIB (USED ON ITEM 770D)		1
-777A	65C26634-9								. . RIB (USED ON ITEM 770D)		1
-777B	65C26634-15								. . RIB (USED ON ITEM 770D)		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-777C	65C26634-21		. .	RIB							1
				(USED ON ITEM 770E)							
-777D	65C26634-27		. .	RIB							1
				(USED ON ITEMS 770F, 770G)							
-777N	65C26634-4		. .	RIB							1
				(USED ON ITEM 775D)							
-777O	65C26634-10		. .	RIB							1
				(USED ON ITEM 775D)							
-777P	65C26634-16		. .	RIB							1
				(USED ON ITEM 775D)							
-777Q	65C26634-22		. .	RIB							1
				(USED ON ITEM 775E)							
-777R	65C26634-28		. .	RIB							1
				(USED ON ITEMS 775F, 770G)							
780	BACC30M8		. .	COLLAR							2
785	BACB30MY8K30		. .	BOLT							2
790	65C26795-3		. .	BUSHING-SPACER							2
795	BACB28AP10P050		. .	BUSHING-FLANGED							1
800	BACB28AM14~ B055A		. .	BUSHING-FLANGED							1
-805	69-78320-1			DELETED							
805A	69-78320-11		. .	ELECTRICAL BRACKET							1
				(USED ON ITEMS 770D, 775D)							
				(OPT ITEM 805C, 805D)							
-805B	69-78320-9		. .	BRACKET ASSY							1
				(USED ON ITEMS 770D THRU 770G)							
-805C	69-78320-10		. .	BRACKET ASSY							1
				(USED ON ITEMS 775D THRU 775G)							
810	65C26685-1		. .	BOND ASSY-TE WEDGE					A-F, H-J		1
-812	65C26685-2		. .	BOND ASSY-TE WEDGE					N-S, U-W		1
-813	65C26685-21		. .	BOND ASSY-TE WEDGE					G, K, L, AA		1
-813A	65C26685-22		. .	BOND ASSY-TE WEDGE					T, X, Y, AB		1
				ATTACHING PARTS							
-814	BACR15CE6D		. .	RIVET							74

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY							
			1	2	3	4	5	6	7									
1-																		
816	BACB30VF3K4		.	B	O	L	T				16							
818	AN960PD10L		.	W	A	S	H	E	R		16							
820	BACN10JC3CD		.	N	U	T					16							
			-----*															
-830	65-54753-17		.	T	A	I	T	U	B	E	I	N	S	T		B-L, AA	1	
-835	65-54753-18		.	T	A	I	T	U	B	E	I	N	S	T		O-Y, AB	1	
			ATTACHING PARTS															
-840	BACB30NM3K2		.	B	O	L	T										2	
-845	BACB30NN3K2		.	B	O	L	T										2	
			-----*															
-850	65-54754-33		.	.	S	P	R	A	Y	T	U	B	E	A	S	S	1	
-855	65-54754-34		.	.	S	P	R	A	Y	T	U	B	E	A	S	S	1	
-860	65-54755-37		.	.	S	P	R	A	Y	T	U	B	E	A	S	S	1	
-865	65-54755-38		.	.	S	P	R	A	Y	T	U	B	E	A	S	S	1	
-870	69-74368-37		.	S	U	P	P	O	R	T	A	S	S	E	N	S	O	R
875	69-74368-38		.	S	U	P	P	O	R	T	A	S	S	E	N	S	O	R
			ATTACHING PARTS															
880	BACB30VF3K5		.	B	O	L	T										2	
882	BACW10BP3NDP		.	W	A	S	H	E	R								2	
			-----*															
885	BACB30FN5A2		.	.	B	O	L	T									2	
890	BACW10BP2NDP		.	.	W	A	S	H	E	R							2	
895	BACN10YR08CD		.	.	N	U	T										2	
-900	69-74368-39		.	.	S	U	P	P	O	R	T						1	
905	69-74368-40		.	.	S	U	P	P	O	R	T						1	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-910	69-74368-41		.							N-Y	1
915	69-74368-42		.							A-L	1
920	BACW10BP2NDP		.								2
925	BACN10YR08CD		.								2
930	BACB30FN6A2		.	.							2
935	BACW10BP3NDP		.	.							2
940	BACN10YR3CD		.	.							2
945	69-74368-43		.	.							1
950	69-74368-44		.	.							1
-955	608904										
955A	10-62222-2		.								1
960	BACW10BP3NDP		.								2
965	BACN10YR3CD		.								2
-970	69-74368-51		.							A-K	1
-970A	69-74368-51		.							L, AA	1
975	69-74368-52		.							N-X	1
-975A	69-74368-52		.							Y, AB	1
980	BACR15CE6D7		.								2
-980A	BACR15DS7D7		.								2
985	BACB30FN6A3		.	.							2
990	NAS43DD3-12		.	.							2
995	NAS671C10		.	.							2

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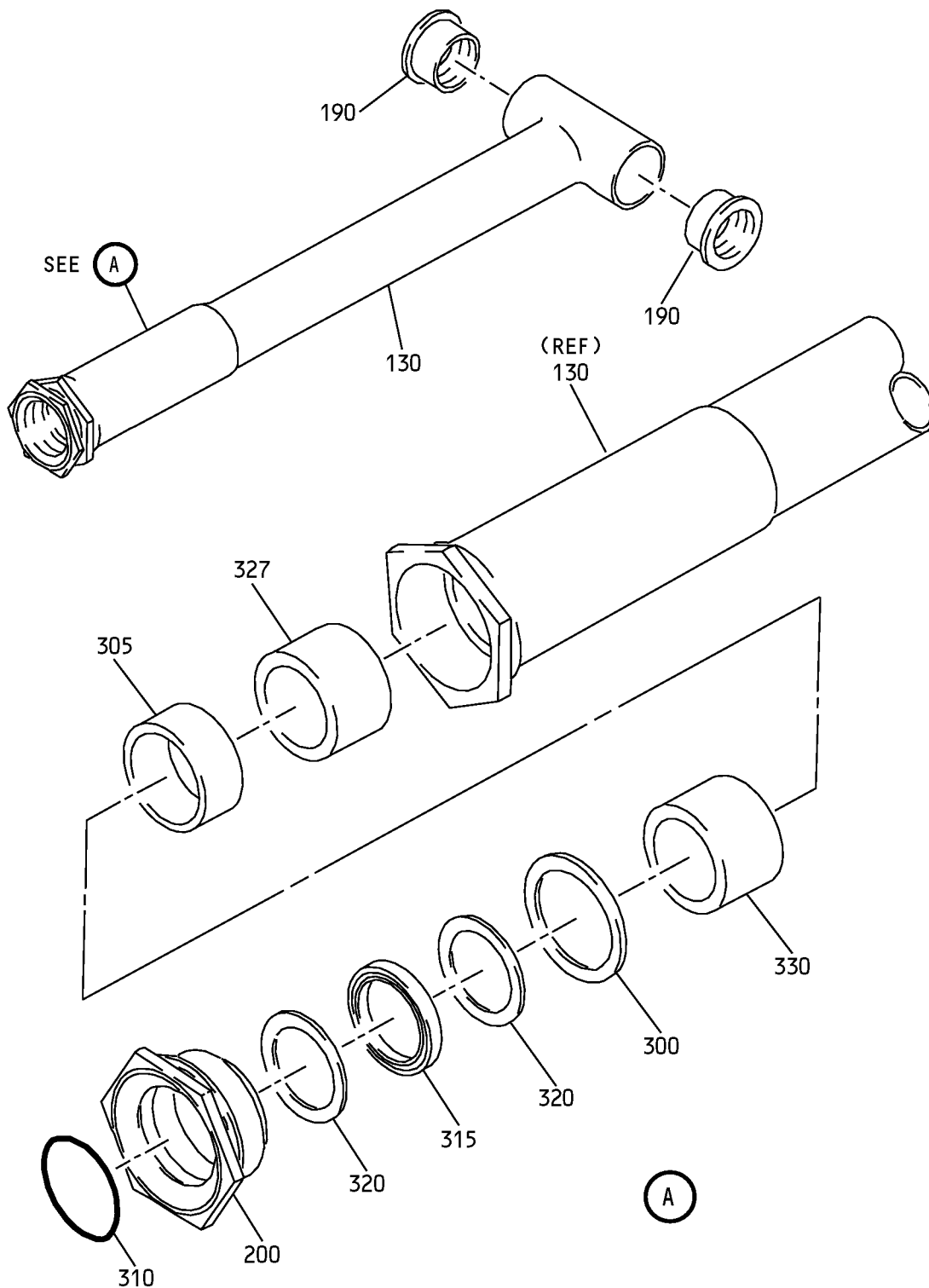


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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -1000	69-74368-53		.	.	SUPPORT (USED ON ITEM 970)						1
1005	69-74368-54		.	.	SUPPORT (USED ON ITEM 975)						1
1010	608904		.		ACTUATOR-MAGNET (V97424) (SPEC 10-62222-2) (POST SB 737-27-1174)						1
			ATTACHING PARTS								
1015	BACW10BP3NDP		.		WASHER						2
1020	BACN10YR3CD		.		NUT						2
			----- * -----								

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Telescoping Unit Duct Assembly
IPL Figure 2



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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-1	65-54753-17									B-L, AA	RF
-5	65-54753-18									O-Y, AB	RF
-10	AN960JD10L									B-L, O-Y, AA, AB	10
-20	BACB30NM3K4									B-L, O-Y, AA, AB	8
-25	BACB30NN3K2									B-L, O-Y, AA, AB	2
-30	BACW10Z3									B-L, O-Y, AA, AB	2
-40	69-73545-3									B-L, O-Y, AA, AB	1
-45	69-73545-4									B-L, O-Y, AA, AB	1
-50	69-73788-6									B-L, O-Y, AA, AB	1
-55	69-73788-7									B-L, O-Y, AA, AB	1
-60	65C17142-41									B-L, AA	1
-65	65C17142-42									O-Y, AB	1
-70	65C17142-11									B-L, AA	1
-75	65C17142-12									O-Y, AB	1
-80	65C17142-17									B-L, AA	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
2- -85	65C17142-18		. TEE DUCT ASSY (LIMITED USAGE) (ITEMS 95, 105, 115 OPT FOR SPARES) (ITEM 65 PREFERRED)	O-Y, AB	1
-90	65C17142-23		. TEE DUCT ASSY (LIMITED USAGE) (ITEMS 100, 110 OPT FOR SPARES) (ITEM 60 PREFERRED)	B-L, AA	1
-95	65C17142-24		. TEE DUCT ASSY (LIMITED USAGE) (ITEMS 105, 115 OPT FOR SPARES) (ITEM 65 PREFERRED)	O-Y, AB	1
-100	65C17142-29		. TEE DUCT ASSY (LIMITED USAGE) (ITEM 110 OPT FOR SPARES) (ITEM 60 PREFERRED)	B-L, AA	1
-105	65C17142-30		. TEE DUCT ASSY (LIMITED USAGE) (ITEM 115 OPT FOR SPARES) (ITEM 65 PREFERRED)	O-Y, AB	1
-110	65C17142-35		. TEE DUCT ASSY (LIMITED USAGE) (ITEM 60 PREFERRED SPARE)	B-L, AA	1
-115	65C17142-36		. TEE DUCT ASSY (LIMITED USAGE) (ITEM 65 PREFERRED SPARE)	O-Y, AB	1
-120	65C17142-47		. TEE DUCT ASSY (LIMITED USAGE) (ITEM 60 OPT FOR SPARES)	B-L, AA	1
-125	65C17142-48		. TEE DUCT ASSY (LIMITED USAGE) (ITEM 65 OPT FOR SPARES)	O-Y, AB	1
130	65C17109-13		. . TEE ASSY (USED ON ITEM 70)		1
-135	65C17109-14		. . TEE ASSY (USED ON ITEM 75)		1
-140	65C17109-21		. . TEE ASSY (USED ON ITEM 80)		1
-145	65C17109-22		. . TEE ASSY (USED ON ITEM 85)		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2-												
-150	65C17109-29											1
-155	65C17109-30											1
-160	65C17109-35											1
-165	65C17109-36											1
-170	65C17109-43											1
-175	65C17109-44											1
-180	65C17109-49											1
-185	65C17109-50											1
190	66-13255-2											1
-195	66-13255-1											1
200	69-69944-2											1
-205	69-69944-1											1
300	69-69946-1											1
305	69-69951-1									B-L, O-Y, AA, AB		1

-Item not Illustrated

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FIG/ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 310	BCREF112152		. .								1
-312	M83248-1-218		. .								1
-313	BCREF13009		. .								1
315	A2735		. .						B-L, O-Y, AA, BB		1
320	BACR12BP218		. .						B-L, O-Y, AA, AB		1
-325	PGL5276		. .								2
327	69-78345-1		. .								2
330	SF5276-020		. .								2
-340	65-54754-33		. .						B-L, AA		1
-345	65-54754-34		. .						O-Y, AB		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-350	65-54755-37									B-L, AA	1
-355	65-54755-38									O-Y, AB	1

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