



COMPONENT MAINTENANCE MANUAL WITH ILLUSTRATED PARTS LIST

FAN DUCT CFM56-3 COWL ASSEMBLY

PART NUMBER

**315A1002-1, -2, -25, -26, -27, -28, -29, -3, -30, -31,
-32, -4, -517, -518, -519, -520, -521, -522, -523, -524,
-547, -548, -549, -550, -551, -552, -553, -554**

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COMPONENT MAINTENANCE MANUAL

Revision No. 37
Jul 01/2009

To: All holders of FAN DUCT CFM56-3 COWL ASSEMBLY 71-13-28.

Attached is the current revision to this COMPONENT MAINTENANCE MANUAL

The COMPONENT MAINTENANCE MANUAL is furnished either as a printed manual, on microfilm, or digital products, or any combination of the three. This revision replaces all previous microfilm cartridges or digital products. All microfilm and digital products are reissued with all obsolete data deleted and all updated pages added.

For printed manuals, changes are indicated on the List of Effective Pages (LEP). The pages which are revised will be identified on the LEP by an R (Revised), A (Added), O (Overflow, i.e. changes to the document structure and/or page layout), or D (Deleted). Each page in the LEP is identified by Chapter-Section-Subject number, page number and page date.

Pages replaced or made obsolete by this revision should be removed and destroyed.

ATTENTION

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Location of Change

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ASSEMBLY

Description of Change

Changed the data in the Consumable Materials list.

Changed consumable from "RTV430 adhesive, A50025" to "RTV430 rubber base, A50025"

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TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
		PRR 33272	DEC 5/85
		PRR 33281	DEC 5/85
		PRR 33328	DEC 5/85
		PRR 33573	DEC 5/85
		PRR 33643	DEC 5/85
		PRR 33729	DEC 5/85
		PRR 33740	DEC 5/85
54-1019		PRR 33990	DEC 5/86
		PRR 33949	JUN 5/86
		PRR 33962	JUN 5/86
		PRR 33949-1	DEC 5/86
78-1048			JUN 5/90
		PRR 33949-2	SEP 5/90
		PRR 34610	SEP 5/90
		PRR 34650	SEP 5/90
		PRR 34842	SEP 5/90
78A1048		PRR 34553	SEP 5/92
78A1048R3		PRR 34553	DEC 5/92
737-78-1057		PRR 35005-56R	SEP 1/95
737-78-1060			JUN 1/96
	71-10		JUL 01/98
737-78-1064			MAR 01/99
78A1048R8			MAR 01/07

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BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL

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Revision		Filed	
Number	Date	Date	Initials

Revision		Filed	
Number	Date	Date	Initials

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REVISION RECORD

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All temporary revisions to this manual will be accompanied by a cover sheet bearing the temporary revision number. Enter the temporary revision number in numerical order, together with the temporary revision date, the date the temporary revision is inserted and the initials of the person filing. When the temporary revision is incorporated or cancelled, and the pages are removed, enter the date the pages are removed and the initials of the person who removed the temporary revision.

Table with two main columns: 'Temporary Revision' and 'Record'. Each column has a sub-table with headers for 'Number', 'Date', 'Inserted' (Date, Initials), and 'Removed' (Date, Initials).



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Temporary Revision		Inserted		Removed	
Number	Date	Date	Initials	Date	Initials

Temporary Revision		Inserted		Removed	
Date	Initials	Number	Date	Date	Initials

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RECORD OF TEMPORARY REVISION

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COMPONENT MAINTENANCE MANUAL

INTRODUCTION

1. General

- A. The instructions in this manual supply the data necessary to do the maintenance functions together with the test, fault isolation, repair, and replacement of the defective parts.
- B. This manual is divided into different parts:
 - (1) Title Page
 - (2) Transmittal Letter
 - (3) Highlights
 - (4) List of Effective Pages
 - (5) Table of Contents
 - (6) Temporary Revision & Service Bulletin Record
 - (7) Record of Revisions
 - (8) Record of Temporary Revisions
 - (9) Introduction
 - (10) Procedures & IPL Sections
- C. Components that can be repaired have a different repair number for each specified repair. To find the repair number location of a component, look in the Repair-General procedure at the beginning of the REPAIR section. The Repair-General procedure also has an explanation of the True Position Dimension symbols used.
- D. All dimensions, measures, quantities and weights included are in English units. When metric equivalents are given they will be in the parentheses that follow the English units.
- E. The introduction to the Illustrated Parts List (IPL) shows how the IPL data is used.
- F. Design changes, optional parts, configuration differences and Service Bulletin modifications may cause different part numbers. These part numbers are identified in the IPL with an alphabetical letter which is added to the end of the basic item number. This new item number is referred to as an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless shown differently.
- G. The tool reference numbers found in the individual procedures and in the Special Tools, Fixtures, and Equipment section are used to identify if a tool is a standard tool (STD-XXXX), a commercial tool (COM-XXXX), or a Special Tool (SPL-XXXX). This reference number is also used to distinguish between tools with similar names in the same procedure. These reference numbers are for use in the documentation only. They are not to be used for ordering tools.

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FAN DUCT COWL ASSEMBLY - DESCRIPTION AND OPERATION

1. Description

- A. The Fan Duct Cowl Assembly consists of six installations and assemblies; a Torque Box Installation located at the front of the assembly, Upper and Lower Bifurcation Installations which are located at the top and bottom of the assembly are attached to the Torque Box Installation, a ring segment assembly which is located at the rear of the assembly is attached to the Bifurcation Installations, a Duct Inner Wall Installation which is suspended in the center of the assembly is attached to the Bifurcation Installations, and Cascade Assemblies which are located on the outside of the assembly are attached to the Torque Box Installation in the front and Ring Segment Assembly in the rear.
- B. The Fan Duct Cowl Assemblies for the left and right engines are identical except for location and sequence of cascades.

2. Operation

- A. The Fan Duct Cowl Assembly has no moving parts. It functions to provide smooth air flow around the engine and to direct the air outward and forward during thrust reverse.

3. Leading Particulars (Approximate)

- A. Length – 60 inches
- B. Width – 41 inches
- C. Height – 72 inches
- D. Weight – 285 pounds

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DESCRIPTION AND OPERATION

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TESTING AND FAULT ISOLATION

(NOT APPLICABLE)

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TESTING AND FAULT ISOLATION

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DISASSEMBLY

1. General

- A. This procedure has the data necessary to disassemble the CFM 56-3 fan duct cowl assembly.
- B. Disassemble this component only as necessary to complete fault isolation, determine the serviceability of parts, perform required repairs, and restore the unit to serviceable condition.
- C. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.

2. Disassembly

A. References

Reference	Title
737 AMM 78-31-01-401	THRUST REVERSER - REMOVAL/INSTALLATION
737 AMM 78-31-02-401	TRANSLATING SLEEVE - REMOVAL/INSTALLATION
737 AMM 78-31-05-401	CASCADES - REMOVAL/INSTALLATION

B. Procedure

CAUTION: TO HOIST, RAISE, OR MOVE FAN DUCT COWL ASSEMBLY, A MINIMUM OF THREE CASCADES OR DUMMY CASCADES, MUST BE INSTALLED EVENLY SPACED ON THE SUPPORT FLANGES WITH NO MORE THAN TWO OPEN SPACES. FAILURE TO DO SO MAY DAMAGE COWL.

- (1) Use standard industry practices for disassembly of this component, plus the following additional steps.
- (2) Record exact location and thickness of all shims. If shims are bonded in place do not remove unless necessary to replace.

C. Disassemble the Thrust Reverser Upper Bifurcation Panel as follows:

NOTE: All instructions are given for the left hand Upper Bifurcation Panel. Where appropriate, opposite part numbers have been identified, which would be for a repair of a right hand bifurcation panel. The right hand repair procedure is identical to the procedure for the left hand side, while figures are mirror images.

- (1) Remove the Thrust Reverser from the engine strut per 737 AMM 78-31-01-401 procedures.
- (2) Remove the translating sleeve from the T/R structure per 737 AMM 78-31-02-401 procedures.
- (3) Place the Thrust Reverser structure on the pre-fabricated "L" blocks, oriented such that the forward end of the reverser is towards the floor, see DISASSEMBLY, Figure 301.
- (4) Remove the first two cascade segments, located nearest the upper bifurcation panel area, per 737 AMM 78-31-05-401 procedures.
- (5) Attach the AXXXXXX alignment tool to the upper bifurcation compression pads and beam assembly. Adjust it to fit the hinge and compression pad locations and tighten the adjustment settings.
- (6) Remove any ablative fire protection coating that covers the upper bifurcation panel/inner wall panel joint area. Extend the coating removal zone sufficient to allow access to all fasteners along the upper portion of the inner wall panel.

NOTE: Use a non-metallic scraper to remove the ablative coating.

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- (7) Remove fasteners that attach the 315A1318 Fire Seal Installation to the upper bifurcation wall, see DISASSEMBLY, Figure 302. Retain the 315A1318 Fire Seal brackets and any shims for re-use.
- (8) Remove fasteners that attach Shear Strap (IPL Figure 14; 670, 673) to the upper beam, see DISASSEMBLY, Figure 303.
- (9) Remove fasteners that attach Shear Strap (IPL Figure 14; 670, 673) and upper beam to the upper portion of the bifurcation panel, see DISASSEMBLY, Figure 304. Retain the Shear Strap (IPL Figure 14; 670, 673) and Peel Shims (IPL Figure 14; 571, 574, 679, 682) for re-use.
- (10) Remove fasteners that attach 315A1308 Compression Pad Assy to the lower portion of the upper bifurcation panel (STA 210), see DISASSEMBLY, Figure 305, DISASSEMBLY, Figure 306 and DISASSEMBLY, Figure 307. Retain the Peel Shim (IPL Figure 1; 476) for re-use.
- (11) Remove fasteners that attach 315A1309 Compression Pad Assy to the lower portion of the upper bifurcation panel (STA 232), see DISASSEMBLY, Figure 305, DISASSEMBLY, Figure 306 and DISASSEMBLY, Figure 307. Retain the Peel Shim (IPL Figure 1; 440, 436) for re-use.
- (12) Remove fasteners that attach the 315A1310 Compression Pad Assy to the lower portion of the upper bifurcation panel and to the upper part of the inner wall (STA 247), see DISASSEMBLY, Figure 305, DISASSEMBLY, Figure 306 and DISASSEMBLY, Figure 307. Retain the Peel Shim (IPL Figure 1; 748) for re-use.
- (13) Remove fasteners that attach the 315A1305 Angle to the lower portion of the upper bifurcation panel and to the inner wall (IPL Figure 1; 959) (STA 256), see DISASSEMBLY, Figure 306.
- (14) Remove the remaining fasteners that attach the bifurcation panel to the attach angle (IPL Figure 1; 788) on the top side of the inner wall, see DISASSEMBLY, Figure 307.
- (15) Remove the remaining fasteners that attach the angle (IPL Figure 1; 788) attach angle to the inner wall (IPL Figure 1; 959), see DISASSEMBLY, Figure 307.
- (16) Remove the fasteners that attach the upper bifurcation panel to the (IPL Figure 1; 820) attach angle on the under side of the inner wall (the majority of the fasteners were removed with the fire seal brackets), see DISASSEMBLY, Figure 307 and DISASSEMBLY, Figure 308.
- (17) Using wood wedges separate the bifurcation panel from the joining shims and angles along the length of the panel, at the upper beam and inner wall interfaces.
- (18) Prepare a locating pattern template using 0.125 inch thick aluminum sheet, similar to what is represented by (See DISASSEMBLY, Figure 309).
- (19) Clamp the pattern to the old bifurcation panel assembly.
- (20) Using the old upper bifurcation panel as a guide, drill (11) holes through the pattern template at the locations shown in DISASSEMBLY, Figure 310. Use temporary fasteners as holes are drilled.
- (21) Place locator pins in two of the K holes. Ensure that installation of the pins does not move that pattern such that the holes drilled in the pattern no longer match the holes in the panel.
- (22) Remove the pattern template from the old upper bifurcation panel assembly.
- (23) Locate and clamp the pattern template to the new upper bifurcation panel assembly, using the (2) K hole locator pins.
- (24) Using the pattern template hole locations, drill (9) 0.190 - 0.194 inch diameter holes in the new bifurcation panel per DISASSEMBLY, Figure 303, DISASSEMBLY, Figure 304, DISASSEMBLY, Figure 306, and DISASSEMBLY, Figure 307.

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(25) Remove the pattern template from the new bifurcation panel, and discard.

D. Disassemble the Thrust Reverser Lower Bifurcation Panel as follows:

NOTE: All instructions are given for the left hand Lower Bifurcation Panel. Where appropriate, opposite part numbers have been identified, which would be for a repair of a right hand bifurcation panel. The right hand repair procedure is identical to the procedure for the left hand side, while figures are mirror images.

- (1) Remove the Thrust Reverser from the engine strut per 737 AMM 78-31-01-401 procedures.
- (2) Remove the translating sleeve from the T/R structure per 737 AMM 78-31-02-401 procedures.
- (3) Place the Thrust Reverser structure on the pre-fabricated "L" blocks, oriented such that the forward end of the reverser is towards the floor, see DISASSEMBLY, Figure 301.
- (4) Remove the first two cascade segments, located nearest the lower bifurcation panel area, per 737 AMM 78-31-05-401 procedures.
- (5) Attach the alignment tool AXXXXXXX to the lower bifurcation compression pads and beam assembly. Adjust it so that it fits up to the holes in the compression pads and beam fitting without any misalignment and tighten the adjustment settings.
- (6) Remove any ablative fire protection coating that covers the lower bifurcation panel/inner wall panel joint area. Extend the coating removal zone sufficient to allow access to all fasteners along the lower portion of the inner wall panel.

NOTE: Use a non-metallic scraper to remove the ablative coating.

- (7) Remove fasteners that attach the Trailing Edge Plate (IPL Figure 15; 200) to the lower bifurcation panel, see DISASSEMBLY, Figure 311, DISASSEMBLY, Figure 312, DISASSEMBLY, Figure 313 and DISASSEMBLY, Figure 314. Retain the 315A1446 Trailing Edge Plate and any shims for re-use.
- (8) Remove fasteners that attach Splice Strap (IPL Figure 15; 250) to the lower beam, see DISASSEMBLY, Figure 314.
- (9) Remove fasteners that attach Splice Strap (IPL Figure 15; 250) and lower beam to the lower portion of the bifurcation panel, see DISASSEMBLY, Figure 313. Retain the Splice Strap and shims for re-use.
- (10) Remove fasteners that attach 315A1409 Compression Pad Assembly to the upper portion of the lower bifurcation panel (STA 210), see DISASSEMBLY, Figure 312. Retain the Peel Shim (IPL Figure 15; 524) for re-use.
- (11) Remove fasteners that attach 315A1410 Compression Pad Assy to the lower portion of the bifurcation panel (STA 232), see DISASSEMBLY, Figure 312. Retain the Peel Shim (IPL Figure 15; 528) for re-use.
- (12) Remove fasteners that attach the angle (IPL Figure 1; 916, 918) to the lower portion of the bifurcation panel and to the inner wall (IPL Figure 1; 959) (STA 256), see DISASSEMBLY, Figure 315.
- (13) Remove the remaining fasteners that attach the lower bifurcation panel to the angle (IPL Figure 1; 876, 878) on the lower side of the inner wall, see DISASSEMBLY, Figure 315.
- (14) Using wood wedges separate the bifurcation panel from the joining shims and angles along the length of the panel, at the lower beam and inner wall interfaces.
- (15) Prepare a locating pattern template using 0.063 thick aluminum sheet, similar to what is represented by DISASSEMBLY, Figure 309.

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- (16) Clamp the pattern to the OLD bifurcation panel assembly.
- (17) Using the OLD bifurcation panel as a guide, drill (4) holes through the pattern template at the locations shown in DISASSEMBLY, Figure 316.
- (18) Drill three holes along the periphery of the old panel, per DISASSEMBLY, Figure 316.
- (19) Place locator pins in the three periphery holes, and verify that they are flush with the old panel periphery. Ensure that installation of the pins does not move that pattern such that the holes drilled in the pattern no longer match the holes in the panel.
- (20) Remove the pattern template from the old lower bifurcation panel assembly.
- (21) Locate and clamp the pattern template to the new lower bifurcation panel assembly, using the (3) locator pins.
- (22) Using the pattern template hole locations, drill (4) 0.190 - 0.194 diameter holes in the NEW bifurcation panel per DISASSEMBLY, Figure 316.
- (23) Remove the pattern template from the new bifurcation panel, and discard.

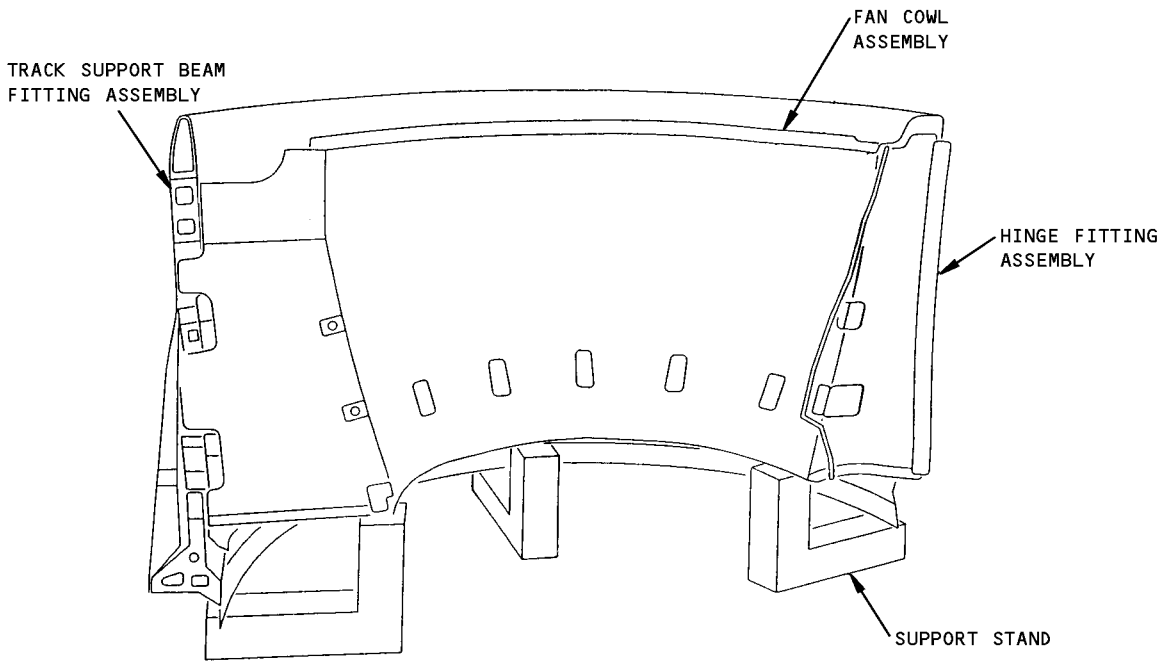
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Fan Duct Cowl Assembly
Figure 301

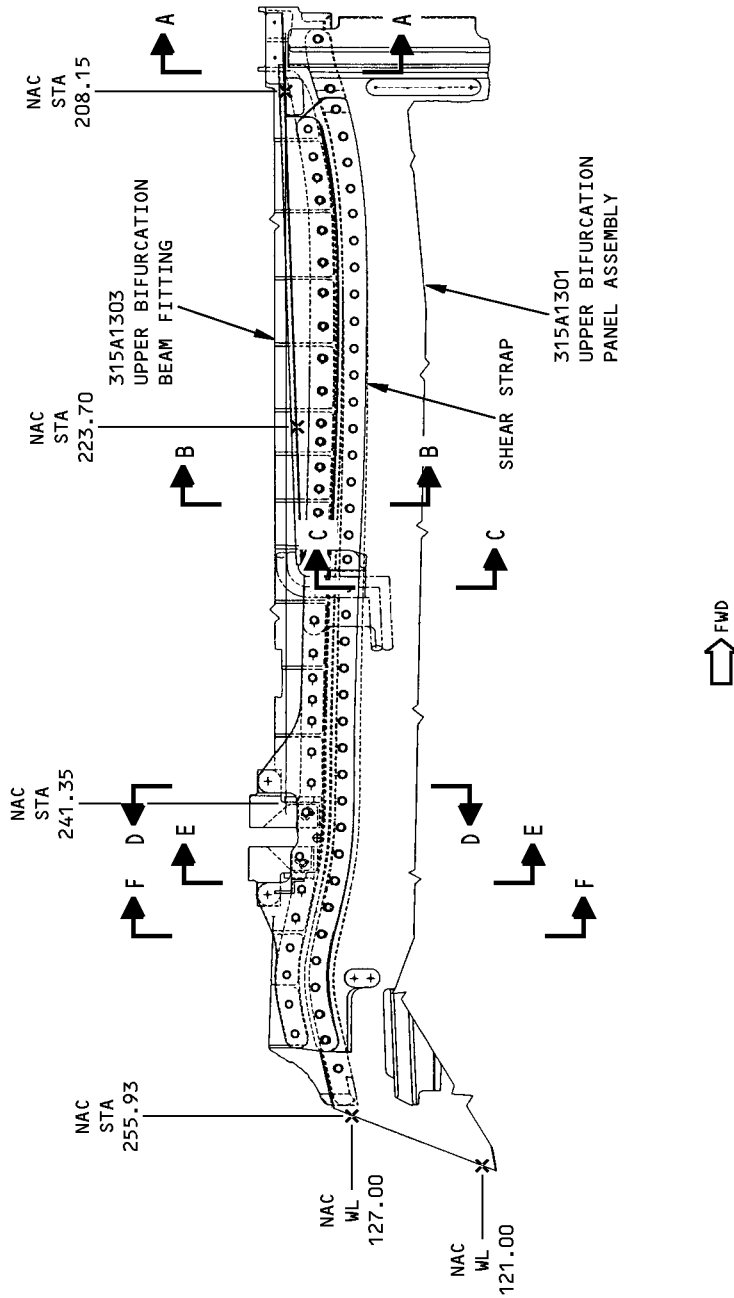
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Upper Bifurcation Panel - Fire Seal/Shear Strap Removal
Figure 302 (Sheet 1 of 2)

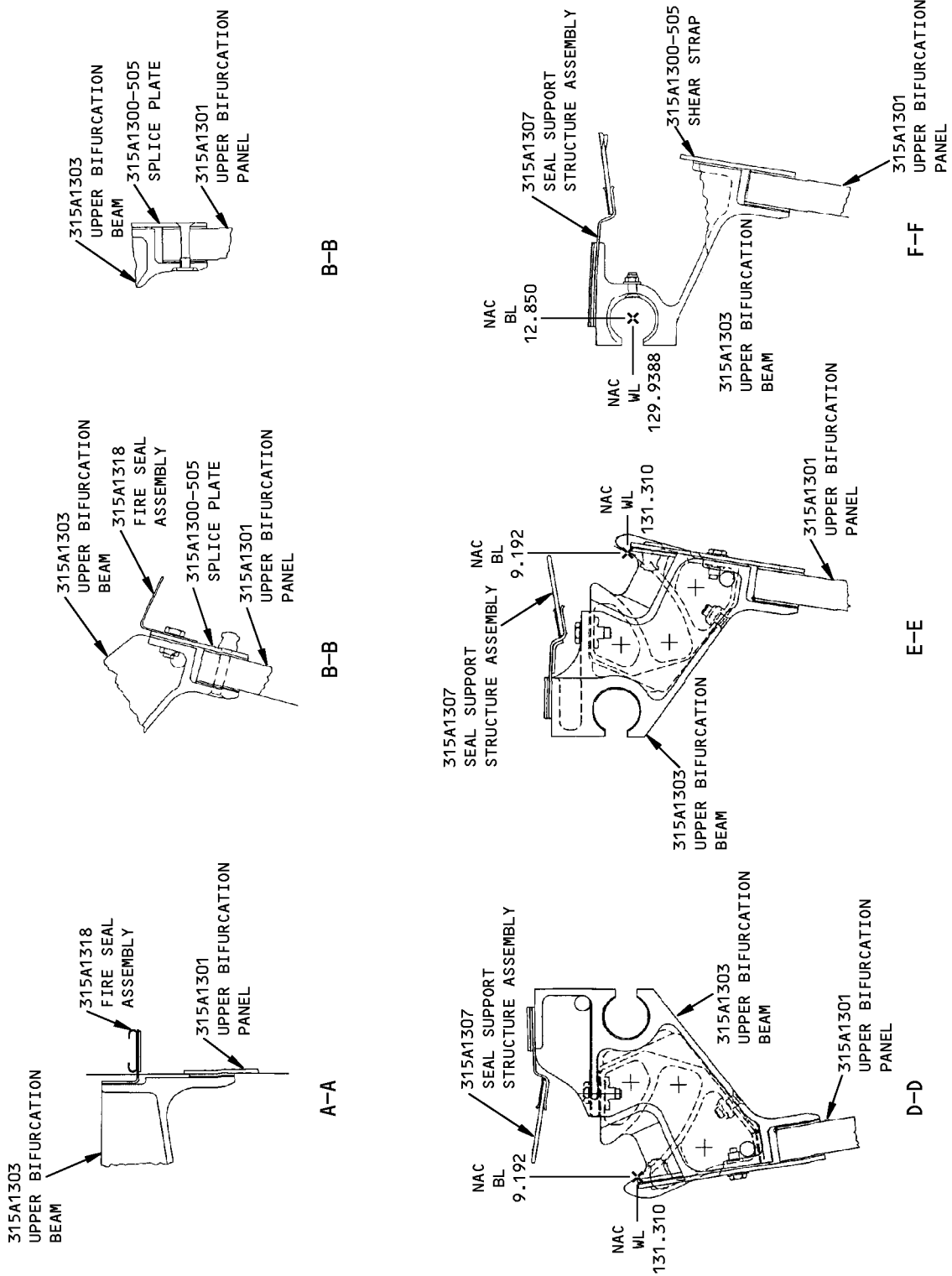
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Upper Bifurcation Panel - Fire Seal/Shear Strap Removal
Figure 302 (Sheet 2 of 2)

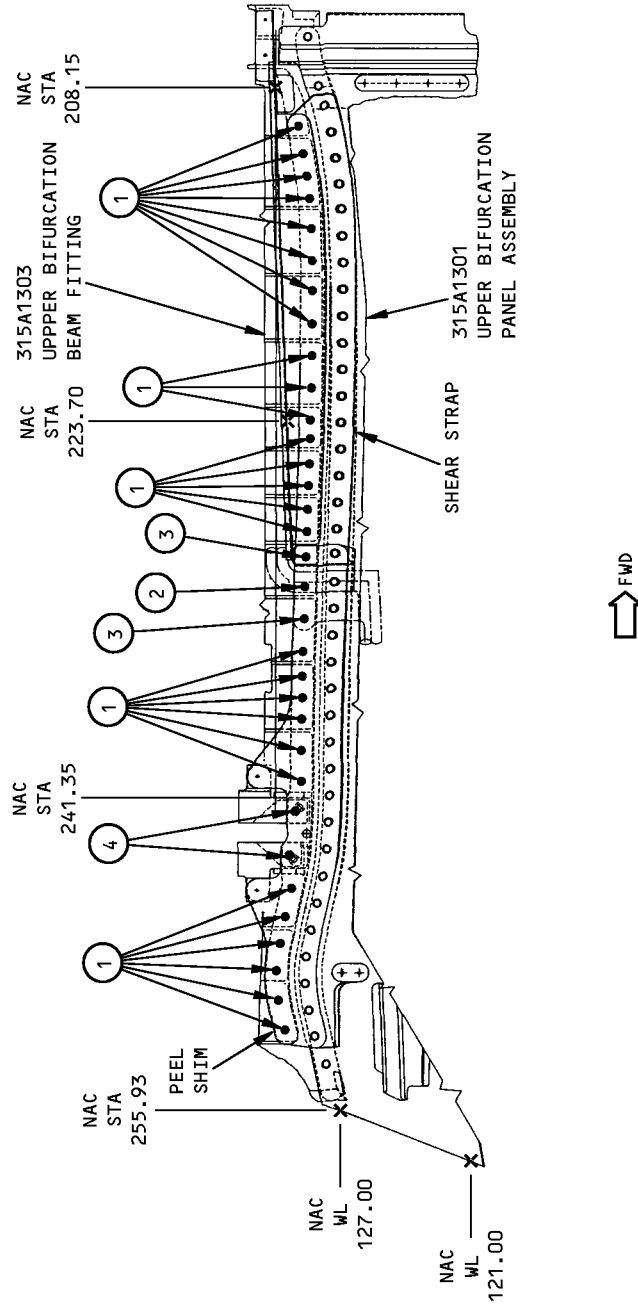
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Upper Bifurcation Panel - Shear Strap Removal
Figure 303 (Sheet 1 of 2)

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REFERENCE NUMBER	NOMENCLATURE	IPL FIGURE & ITEM NUMBER	QUANTITY	HOLE DIAMETER
1	BOLT	14-580	16	0.250-0.254
1	BOLT	14-649	12	0.250-0.254
1	NUT	14-589	16	0.250-0.254
1	NUT	14-664	12	0.250-0.254
1	WASHER	14-586	32	0.250-0.254
1	WASHER	14-661	24	0.250-0.254
2	BOLT	14-658	1	0.250-0.254
2	NUT	14-664	1	0.250-0.254
2	WASHER	14-661	2	0.250-0.254
3	BOLT	1-656	2	0.250-0.254
3	NUT	1-692	2	0.250-0.254
3	WASHER	1-684	4	0.250-0.254
4	BOLT	14-655	2	0.250-0.254
4	WASHER	14-661	2	0.250-0.254
4	NUTPLATE	14-688	2	0.250-0.254

Upper Bifurcation Panel - Shear Strap Removal
Figure 303 (Sheet 2 of 2)

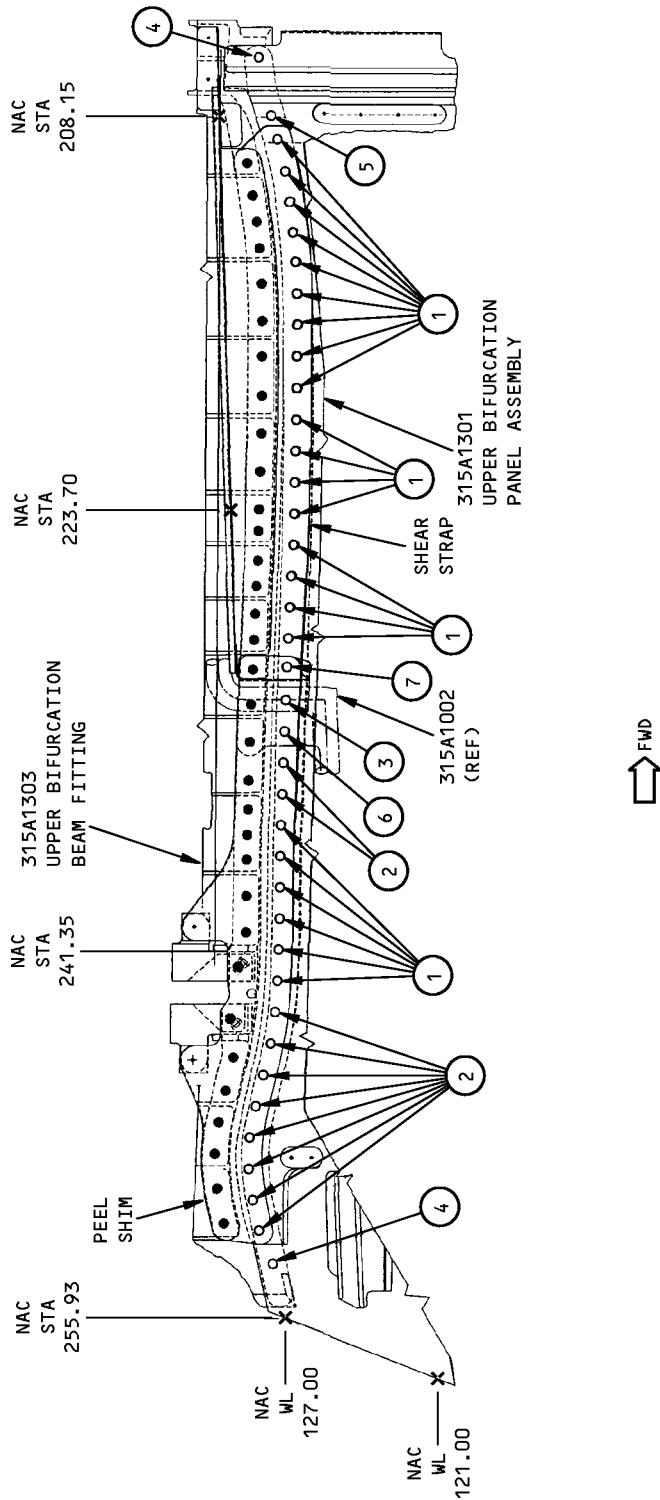
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Upper Bifurcation Panel - Shear Strap Removal
Figure 304 (Sheet 1 of 2)

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REFERENCE NUMBER	NOMENCLATURE	IPL FIGURE & ITEM NUMBER	QUANTITY	HOLE DIAMETER
1	BOLT	14-514	23	0.2459-0.2505
1	COLLAR	14-529	23	0.2459-0.2505
2	PIN	14-520	10	0.2660-0.2710
2	SLEEVE	14-523	10	0.2660-0.2710
2	COLLAR	14-532	10	0.2660-0.2710
3	PIN	14-517A	1	0.2660-0.2710
3	SLEEVE	14-524	1	0.2660-0.2710
3	COLLAR	14-532	1	0.2660-0.2710
4	BOLT	14-508	2	0.1895-0.1905
4	COLLAR	14-526	2	0.1895-0.1905
5	BOLT	14-511	1	0.2459-0.2505
5	COLLAR	14-529	1	0.2459-0.2505
6	BOLT	1-660	1	0.2459-0.2505
6	COLLAR	1-696	1	0.2459-0.2505
7	PIN	1-664	1	0.2459-0.2505
7	SLEEVE	1-688	1	0.2459-0.2505
7	COLLAR	1-700	1	0.2459-0.2505

Upper Bifurcation Panel - Shear Strap Removal
Figure 304 (Sheet 2 of 2)

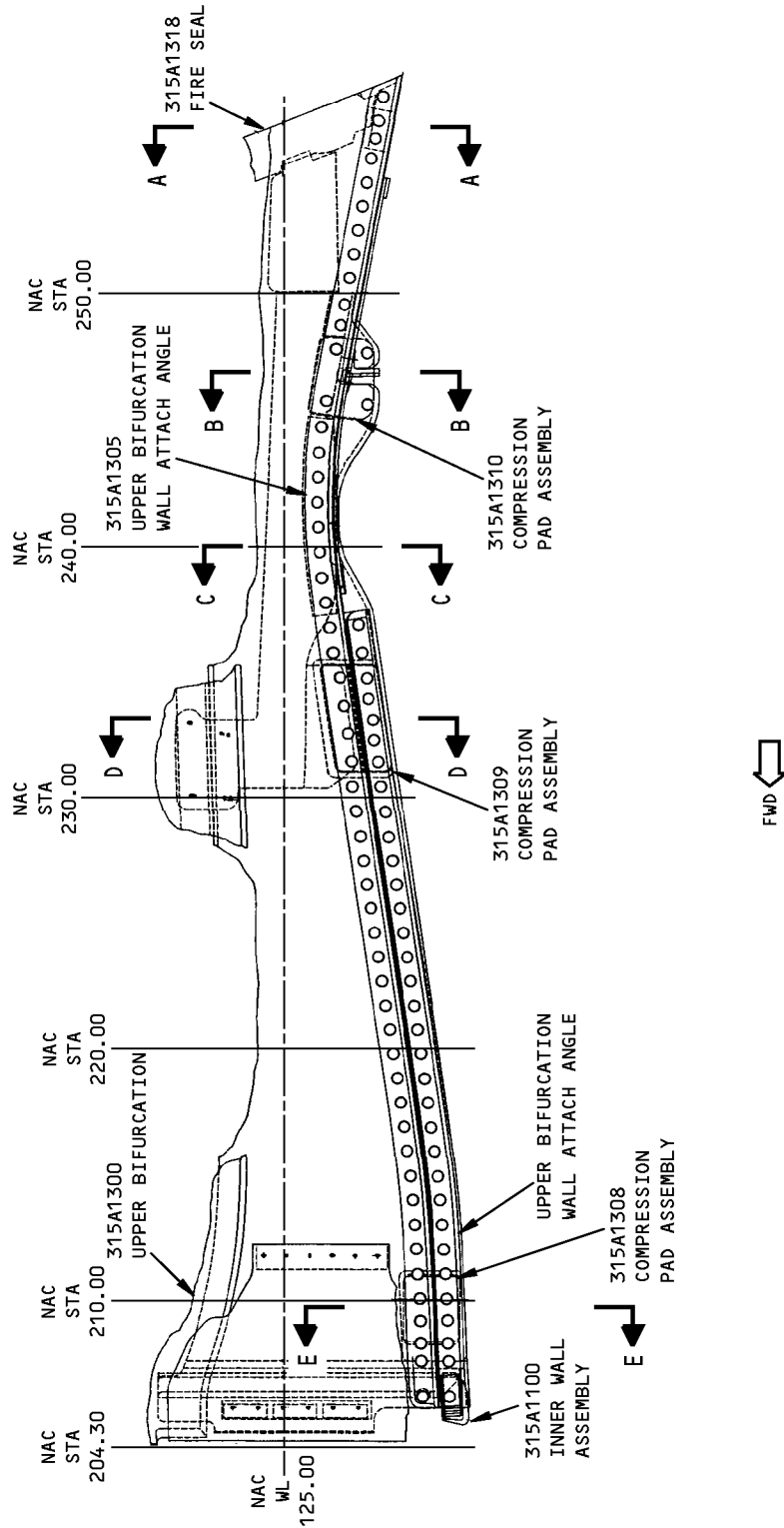
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Upper Bifurcation Panel - Angle/Compression Pad Removal
Figure 305 (Sheet 1 of 2)

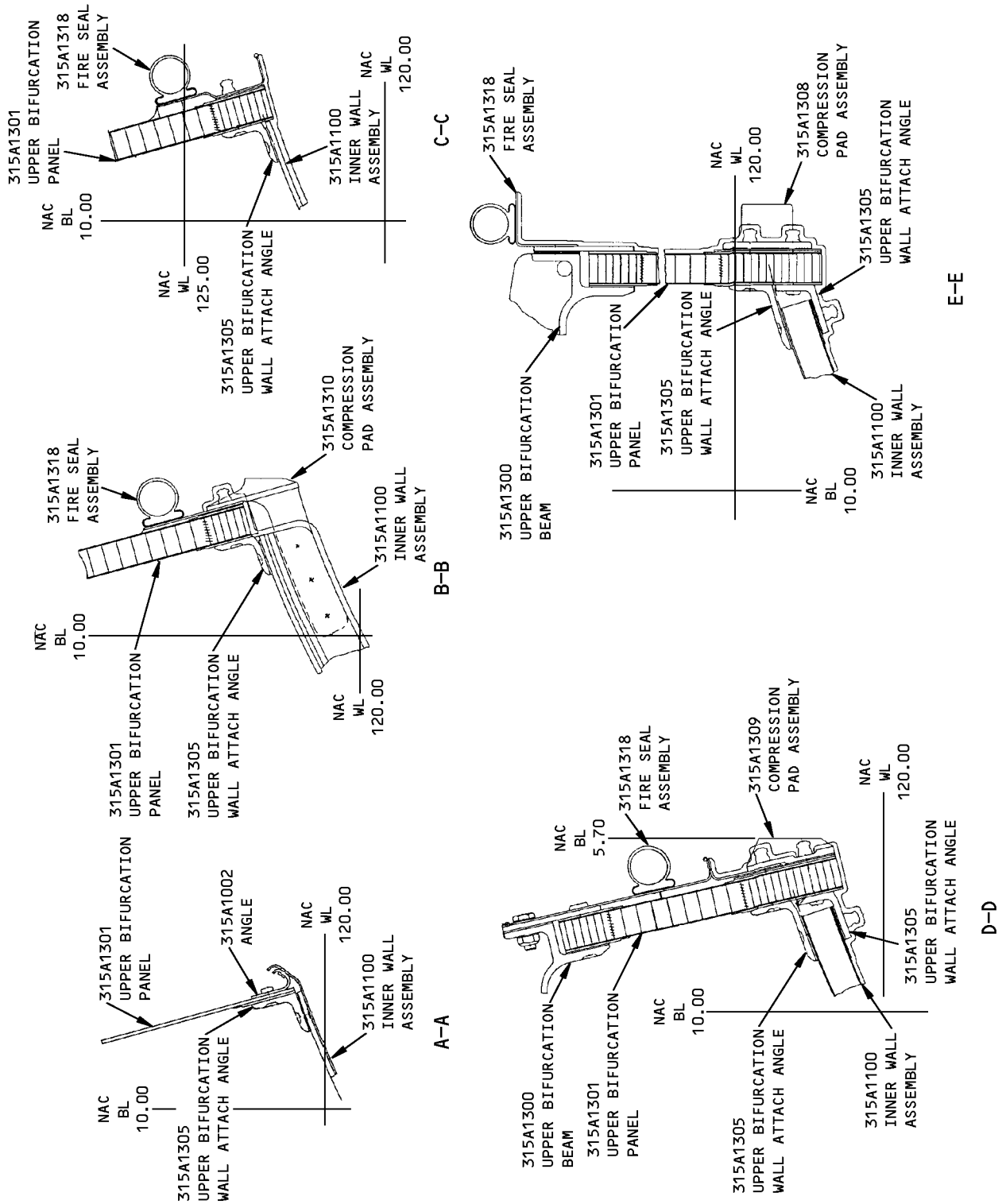
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Upper Bifurcation Panel - Angle/Compression Pad Removal
 Figure 305 (Sheet 2 of 2)

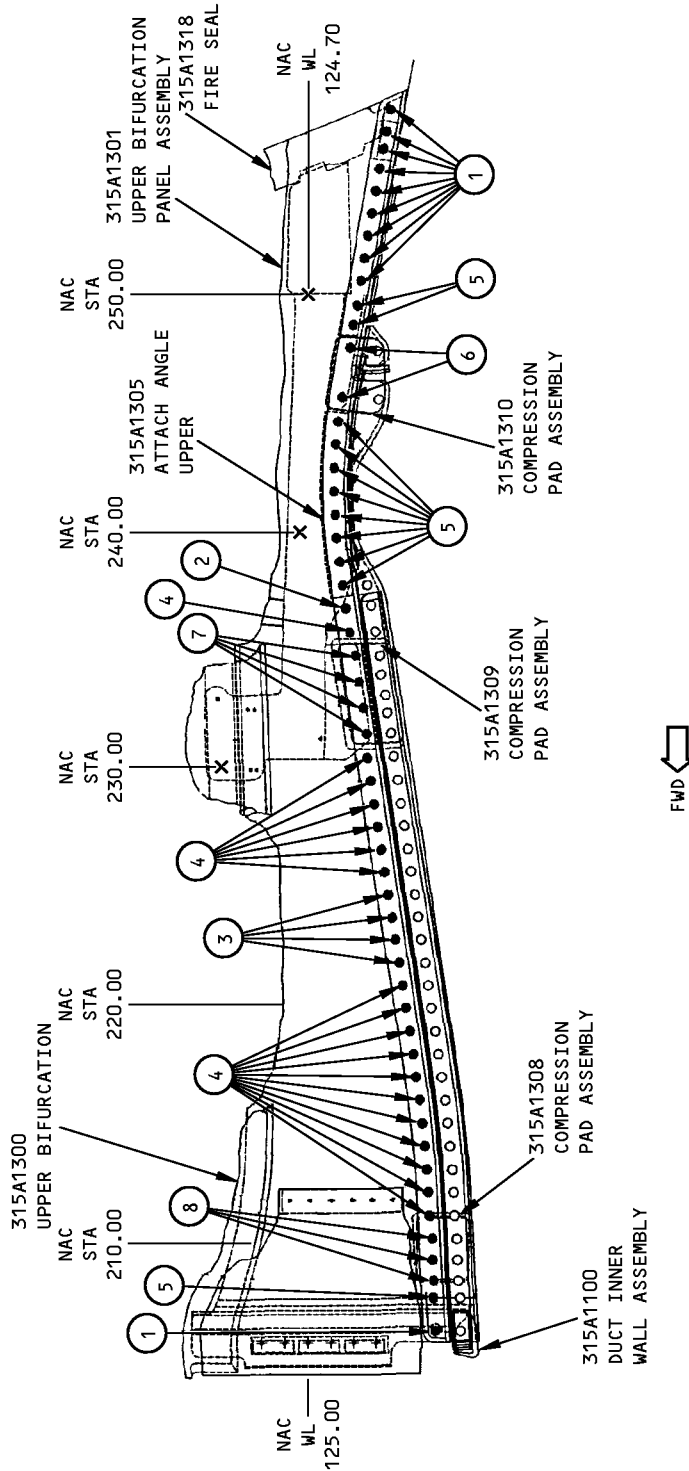
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Upper Bifurcation Panel - Angle/Compression Pad Removal
Figure 306 (Sheet 1 of 2)

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REFERENCE NUMBER	NOMENCLATURE	IPL FIGURE & ITEM NUMBER	QUANTITY	HOLE DIAMETER
1	RIVET	1-768	10	0.190-0.194
2	PIN	1-776	1	0.203-0.207
2	SLEEVE	1-780	1	0.203-0.207
2	COLLAR	1-786	1	0.203-0.207
3	PIN	1-774	4	0.203-0.207
3	SLEEVE	1-778	4	0.203-0.207
3	COLLAR	1-786	4	0.203-0.207
4	BOLT	1-772	18	0.190-0.194
4	COLLAR	1-782	18	0.190-0.194
5	BOLT	1-770	11	0.190-0.194
5	COLLAR	1-782	11	0.190-0.194
6	BOLT	1-344	2	0.190-0.194
6	COLLAR	1-356	2	0.190-0.194
7	BOLT	1-384	4	0.190-0.194
7	COLLAR	1-392	4	0.190-0.194
8	BOLT	1-444	3	0.190-0.194
8	COLLAR	1-452	3	0.190-0.194

Upper Bifurcation Panel - Angle/Compression Pad Removal
Figure 306 (Sheet 2 of 2)

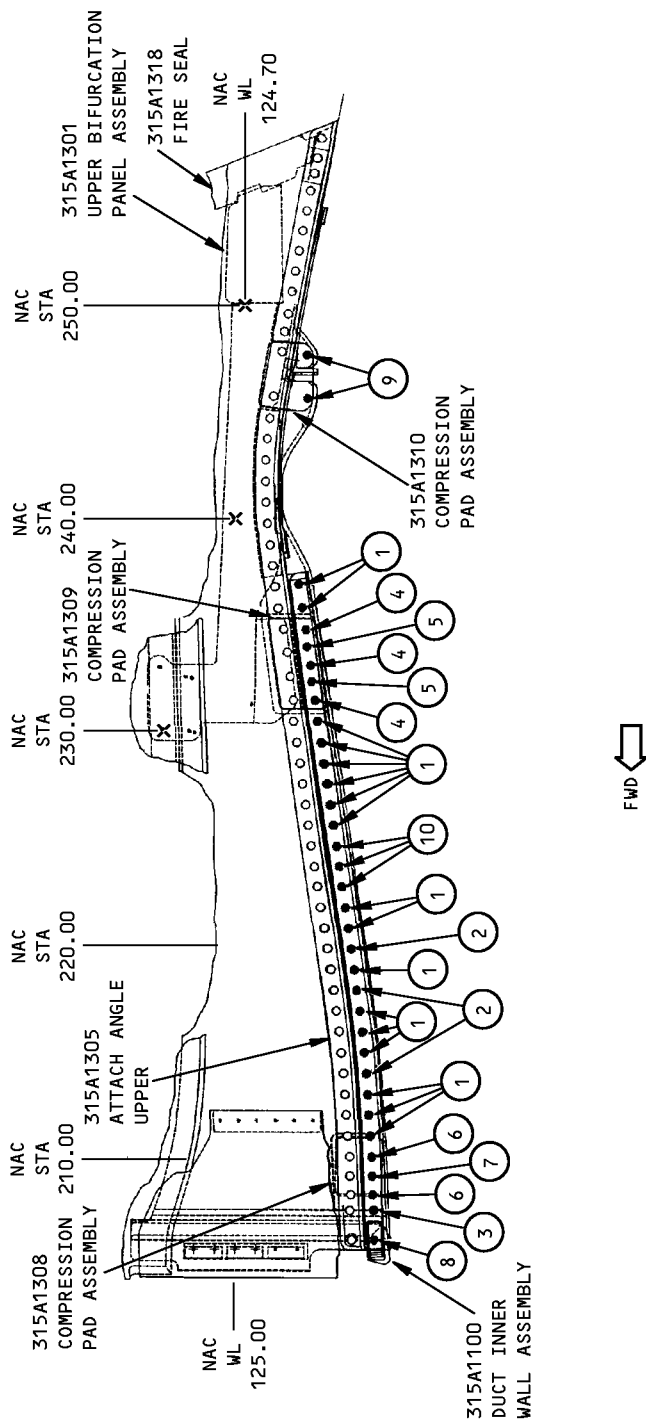
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Upper Bifurcation Panel - Angle/Compression Pad Removal
Figure 307 (Sheet 1 of 2)

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REFERENCE NUMBER	NOMENCLATURE	IPL FIGURE & ITEM NUMBER	QUANTITY	HOLE DIAMETER
1	BOLT	1-800	17	0.190-0.194
1	COLLAR	1-812	17	0.190-0.194
2	PIN	1-804	3	0.203-0.207
2	SLEEVE	1-808	3	0.203-0.207
2	COLLAR	1-816	3	0.203-0.207
3	BOLT	1-798	1	0.190-0.194
3	COLLAR	1-812	1	0.190-0.194
4	BOLT	1-388	3	0.190-0.194
4	COLLAR	1-394	3	0.190-0.194
5	PIN	1-805	2	0.203-0.207
5	SLEEVE	1-811	2	0.203-0.207
5	COLLAR	1-818	2	0.203-0.207
6	BOLT	1-448	2	0.190-0.194
6	COLLAR	1-452	2	0.190-0.194
7	PIN	1-805	1	0.203-0.207
7	SLEEVE	1-811	1	0.203-0.207
7	COLLAR	1-818	1	0.203-0.207
8	RIVET	1-796A	1	0.190-0.194
9	BOLT	1-348	2	0.190-0.194
9	COLLAR	1-356	2	0.190-0.194
10	PIN	1-806B	3	0.203-0.207
10	SLEEVE	1-810A	3	0.203-0.207
10	COLLAR	1-818	3	0.203-0.207

Upper Bifurcation Panel - Angle/Compression Pad Removal
Figure 307 (Sheet 2 of 2)

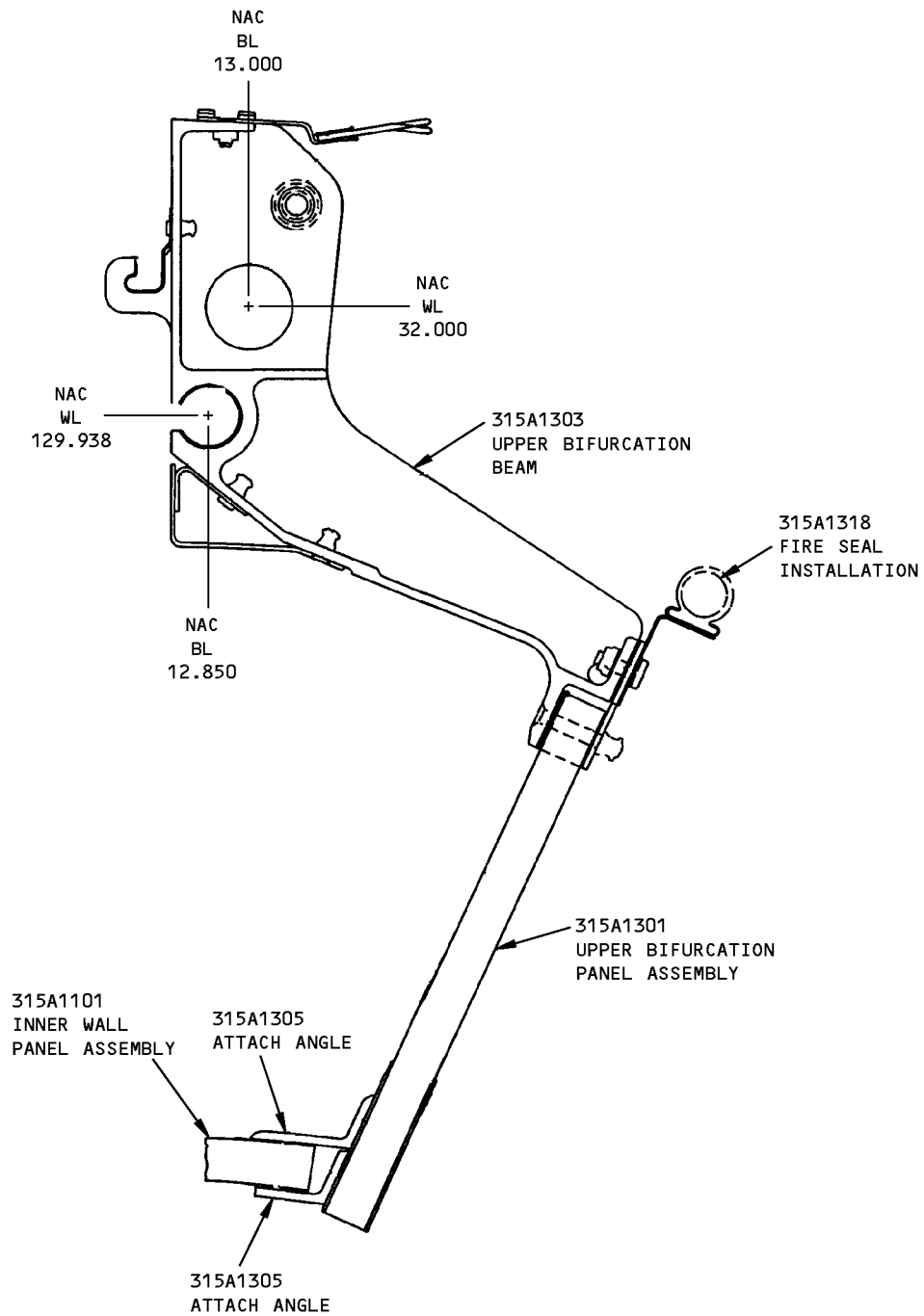
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Upper Bifurcation Panel - Angle Removal
Figure 308

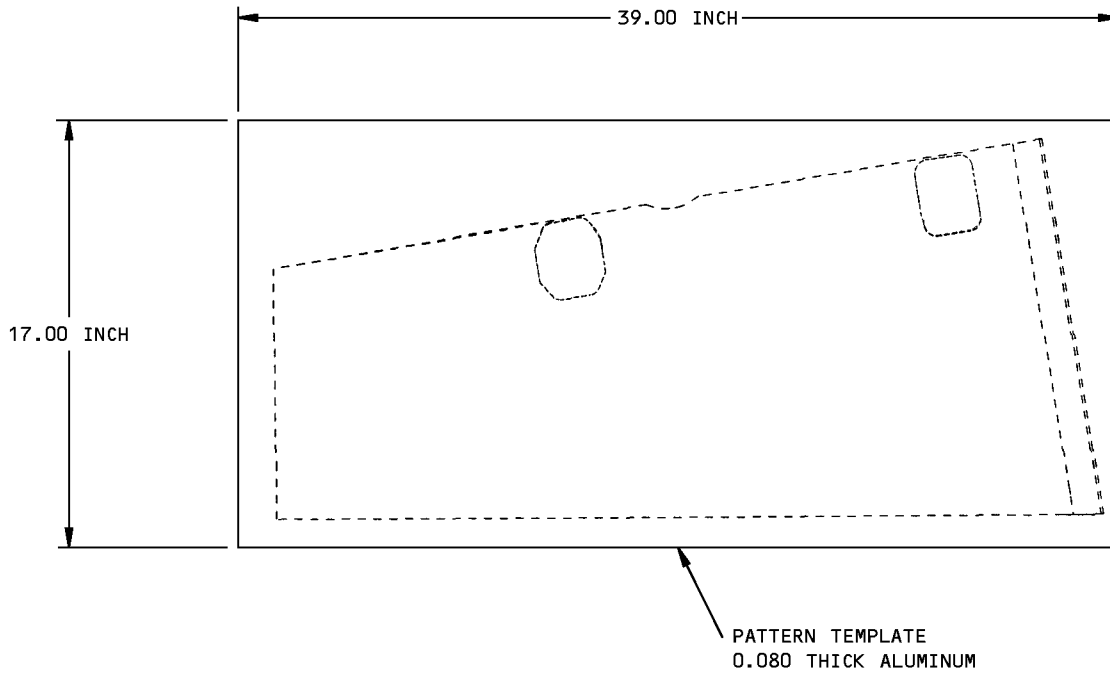
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Pattern Template - Preparation
Figure 309

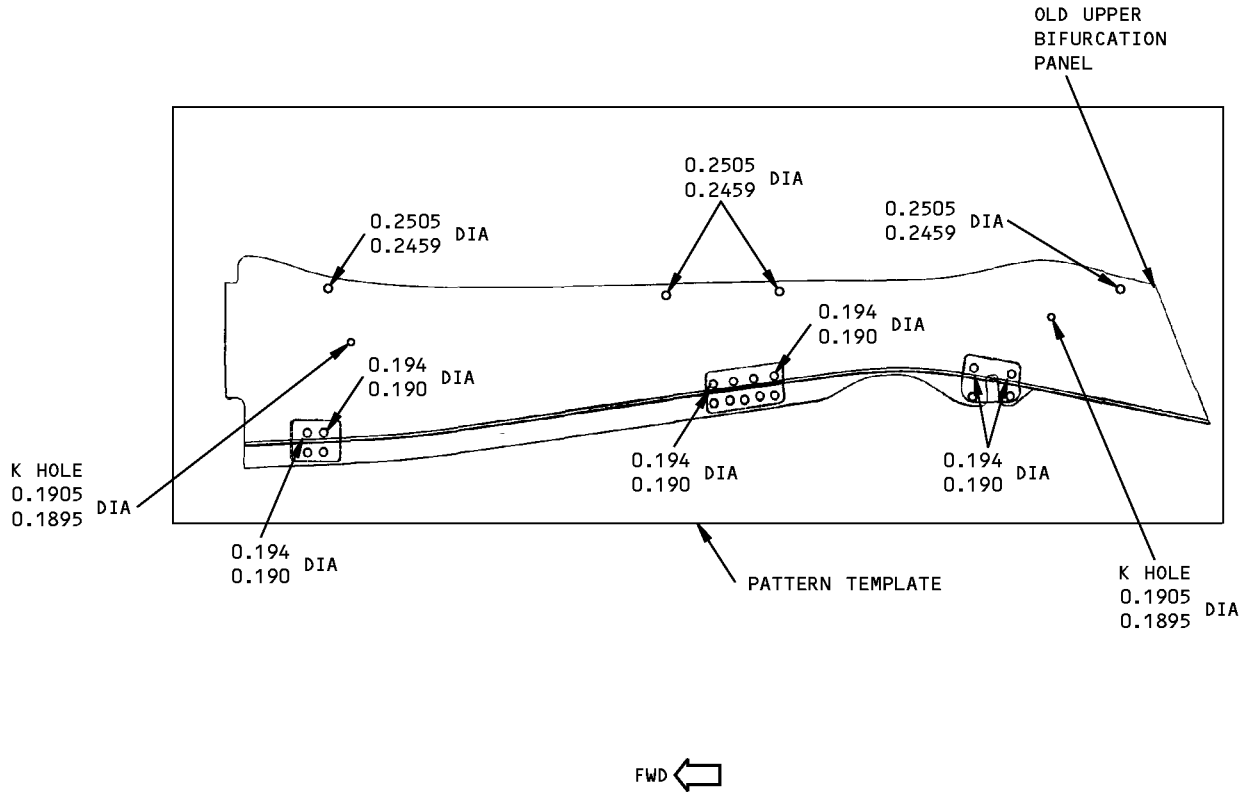
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Upper Bifurcation Panel, Pattern Template - Hole Location
Figure 310

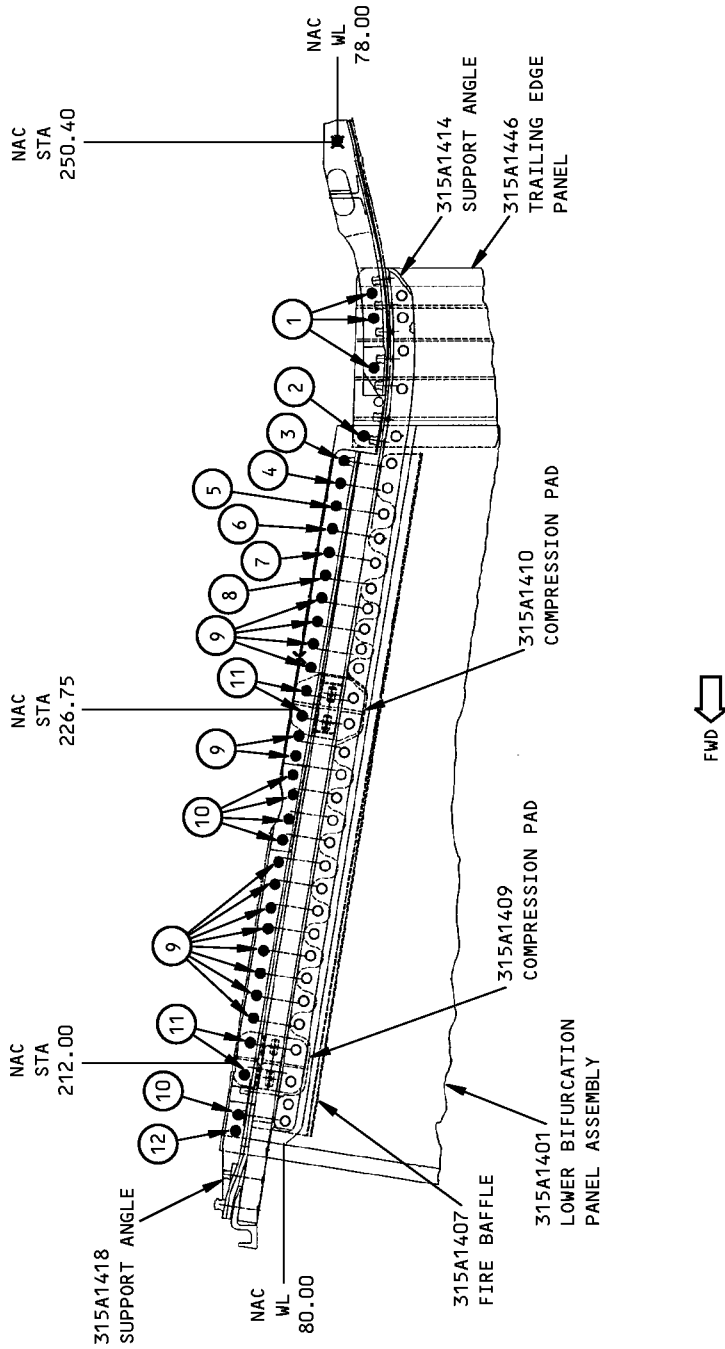
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Lower Bifurcation Panel - Angle/Compression Pad Removal
Figure 311 (Sheet 1 of 2)

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REFERENCE NUMBER	NOMENCLATURE	IPL FIGURE & ITEM NUMBER	QUANTITY	HOLE DIAMETER
1	BOLT	1-932	3	0.187-0.190
1	COLLAR	1-934	3	0.187-0.190
2	BOLT	1-909	1	0.187-0.190
2	COLLAR	1-914	1	0.187-0.190
3	BOLT	1-908	1	0.187-0.190
3	COLLAR	1-914	1	0.187-0.190
4	BOLT	1-906	1	0.187-0.190
4	COLLAR	1-914	1	0.187-0.190
5	BOLT	1-904	1	0.187-0.190
5	COLLAR	1-914	1	0.187-0.190
6	BOLT	1-902	1	0.187-0.190
6	COLLAR	1-914	1	0.187-0.190
7	BOLT	1-900	1	0.187-0.190
7	COLLAR	1-914	1	0.187-0.190
8	BOLT	1-898	1	0.187-0.190
8	COLLAR	1-914	1	0.187-0.190
9	BOLT	1-898	14	0.187-0.190
9	COLLAR	1-912	14	0.187-0.190
10	BOLT	1-896	4	0.187-0.190
10	COLLAR	1-912	4	0.187-0.190
11	BOLT	1-480	4	0.187-0.190
11	COLLAR	1-488	4	0.187-0.190
12	BOLT	1-894	1	0.187-0.190
12	COLLAR	1-912	1	0.187-0.190

Lower Bifurcation Panel - Angle/Compression Pad Removal
Figure 311 (Sheet 2 of 2)

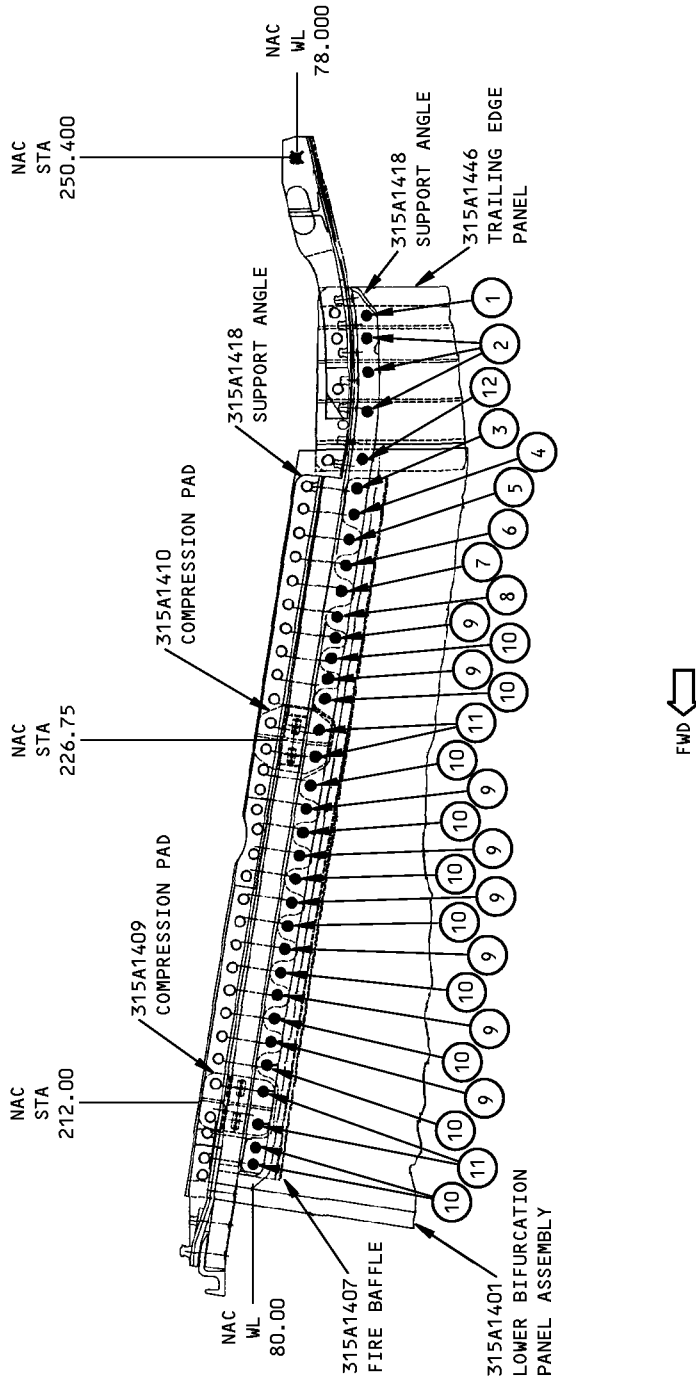
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Lower Bifurcation Panel - Angle/Compression Pad Removal
Figure 312 (Sheet 1 of 2)

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REFERENCE NUMBER	NOMENCLATURE	IPL FIGURE & ITEM NUMBER	QUANTITY	HOLE DIAMETER
1	RIVET	1-862	1	0.187-0.190
2	BOLT	1-860	3	0.187-0.190
2	COLLAR	1-872	3	0.187-0.190
3	BOLT	1-840	1	0.187-0.190
3	COLLAR	1-846	1	0.187-0.190
4	BOLT	1-838	1	0.187-0.190
4	COLLAR	1-844	1	0.187-0.190
5	BOLT	1-856	1	0.187-0.190
5	COLLAR	1-874	1	0.187-0.190
6	BOLT	1-836	1	0.187-0.190
6	COLLAR	1-844	1	0.187-0.190
7	BOLT	1-854	1	0.187-0.190
7	COLLAR	1-874	1	0.187-0.190
8	BOLT	1-834	1	0.187-0.190
8	COLLAR	1-844	1	0.187-0.190
9	BOLT	1-852	8	0.187-0.190
9	COLLAR	1-872	8	0.187-0.190
10	BOLT	1-832	11	0.187-0.190
10	COLLAR	1-842	11	0.187-0.190
11	BOLT	1-484	4	0.187-0.190
11	COLLAR	1-488	4	0.187-0.190
12	BOLT	1-858	1	0.187-0.190
12	COLLAR	1-874	1	0.187-0.190

Lower Bifurcation Panel - Angle/Compression Pad Removal
Figure 312 (Sheet 2 of 2)

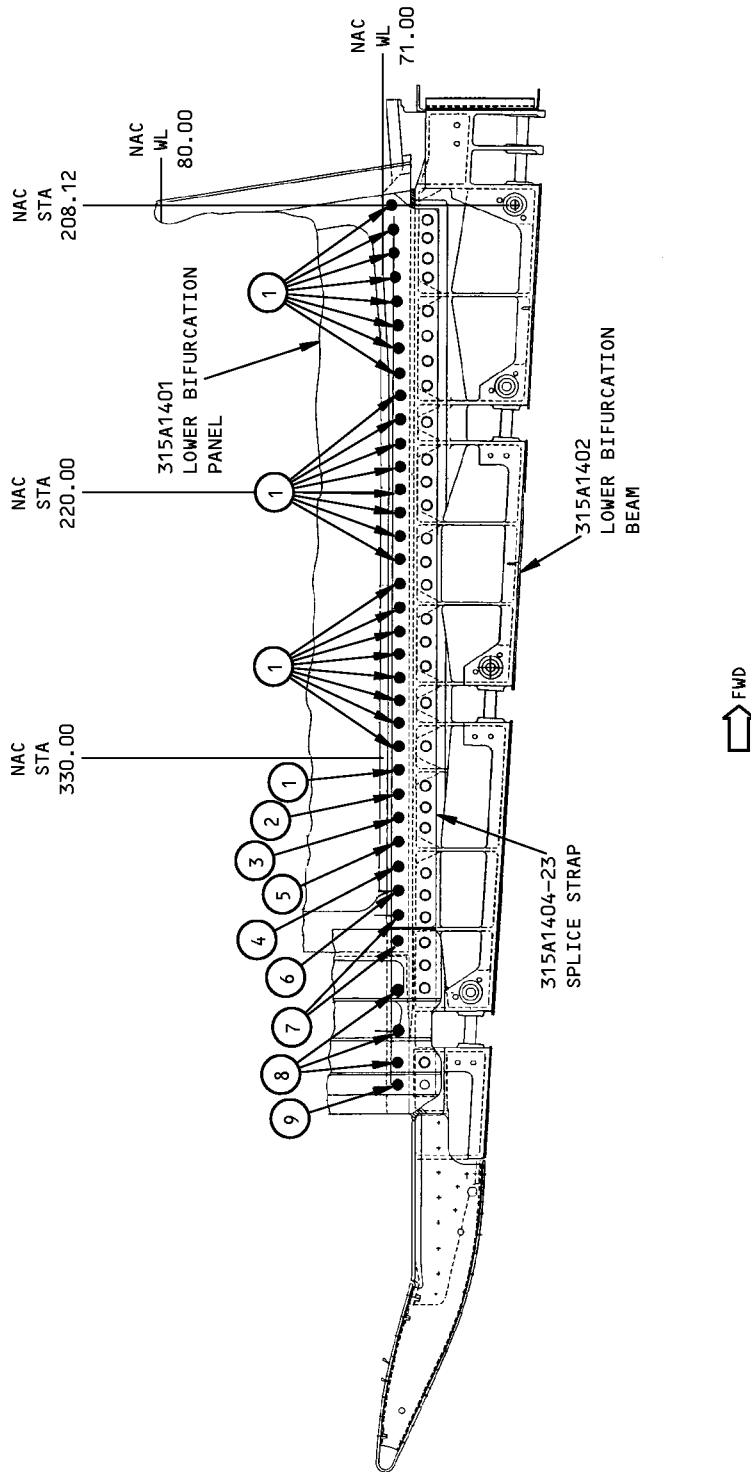
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Lower Bifurcation Panel - Splice Strap Removal
Figure 313 (Sheet 1 of 2)

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REFERENCE NUMBER	NOMENCLATURE	IPL FIGURE & ITEM NUMBER	QUANTITY	HOLE DIAMETER
1	BOLT	15-80	25	0.190-0.194
1	COLLAR	15-155	25	0.190-0.194
2	BOLT	15-85	1	0.190-0.194
2	COLLAR	15-155	1	0.190-0.194
3	BOLT	15-90	1	0.190-0.194
3	COLLAR	15-155	1	0.190-0.194
4	BOLT	15-105	1	0.190-0.194
4	COLLAR	15-155	1	0.190-0.194
5	BOLT	15-100	1	0.190-0.194
5	COLLAR	15-155	1	0.190-0.194
6	BOLT	15-110	1	0.190-0.194
6	COLLAR	15-155	1	0.190-0.194
7	BOLT	15-115	2	0.190-0.194
7	COLLAR	15-160	2	0.190-0.194
8	BOLT	15-125	3	0.190-0.194
8	COLLAR	15-155	3	0.190-0.194
9	RIVET	15-130	1	0.187-0.190

Lower Bifurcation Panel - Splice Strap Removal
Figure 313 (Sheet 2 of 2)

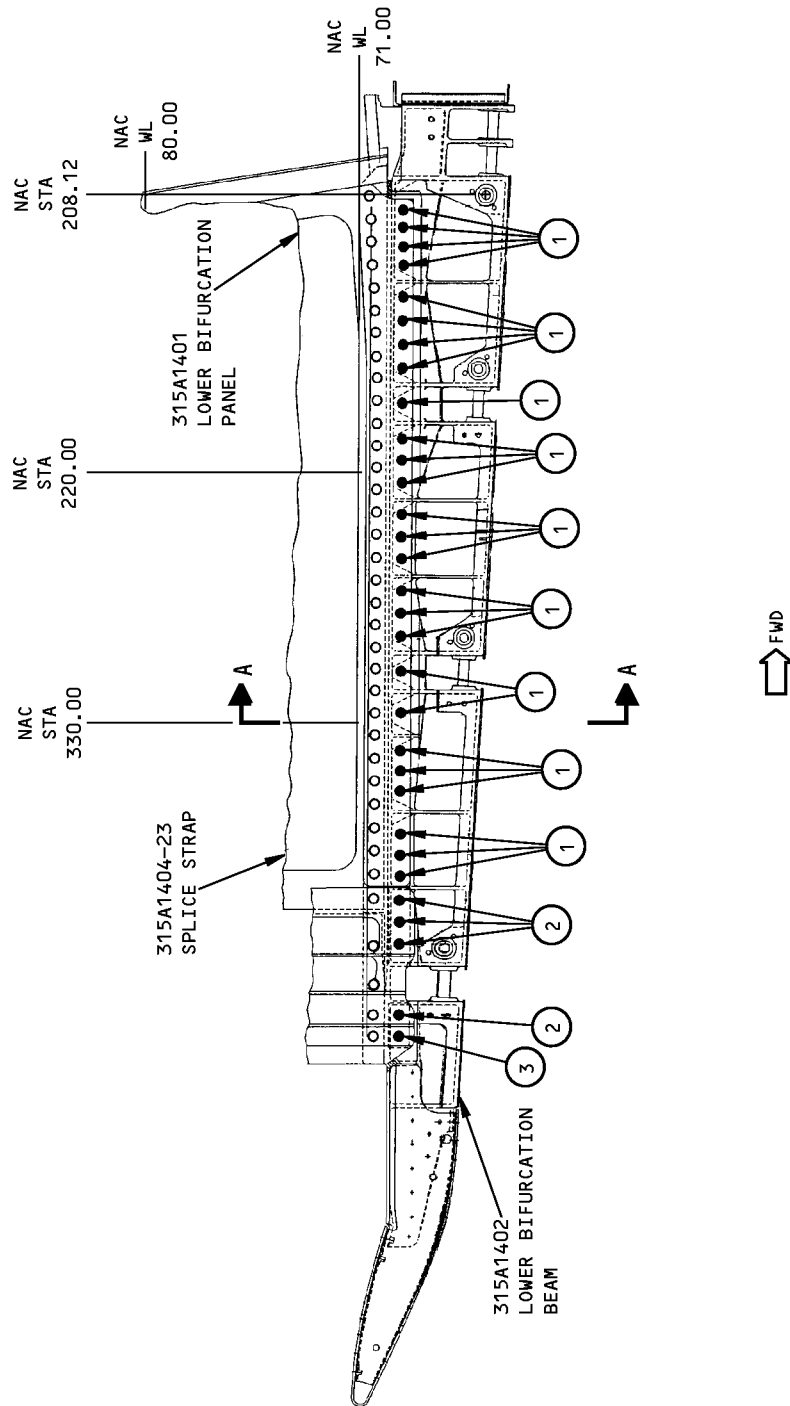
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Lower Bifurcation Panel - Splice Strap Removal
Figure 314 (Sheet 1 of 3)

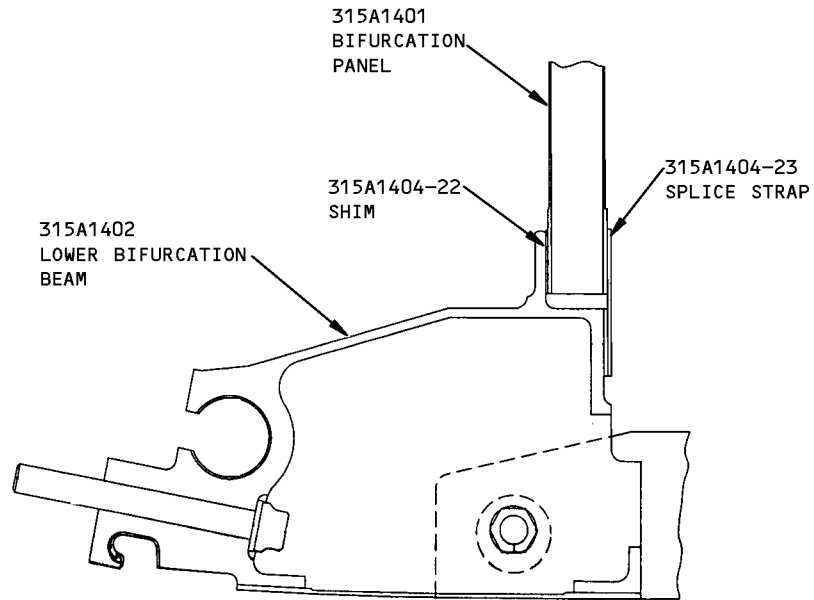
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A-A

Lower Bifurcation Panel - Splice Strap Removal
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REFERENCE NUMBER	NOMENCLATURE	IPL FIGURE & ITEM NUMBER	QUANTITY	HOLE DIAMETER
1	BOLT	15-240	25	0.187-0.190
1	COLLAR	15-245	25	0.187-0.190
2	BOLT	15-135A	1	0.190-0.194
2	WASHER	15-150A	1	0.190-0.194
2	NUT	15-165	1	0.190-0.194
3	BOLT	15-140	1	0.190-0.194
3	WASHER	15-150A	1	0.190-0.194
3	NUT	15-170	1	0.190-0.194

Lower Bifurcation Panel - Splice Strap Removal
Figure 314 (Sheet 3 of 3)

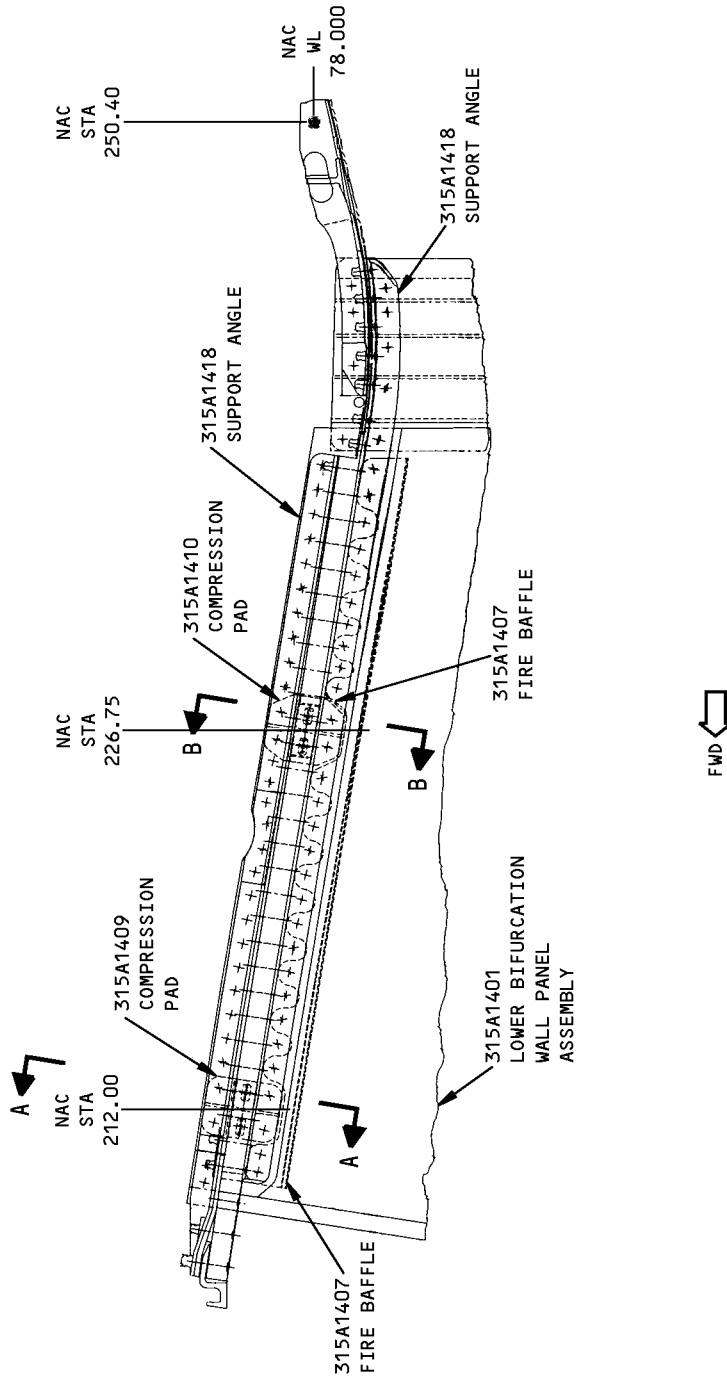
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Lower Bifurcation Panel - Angle/Compression Pad Removal
Figure 315 (Sheet 1 of 2)

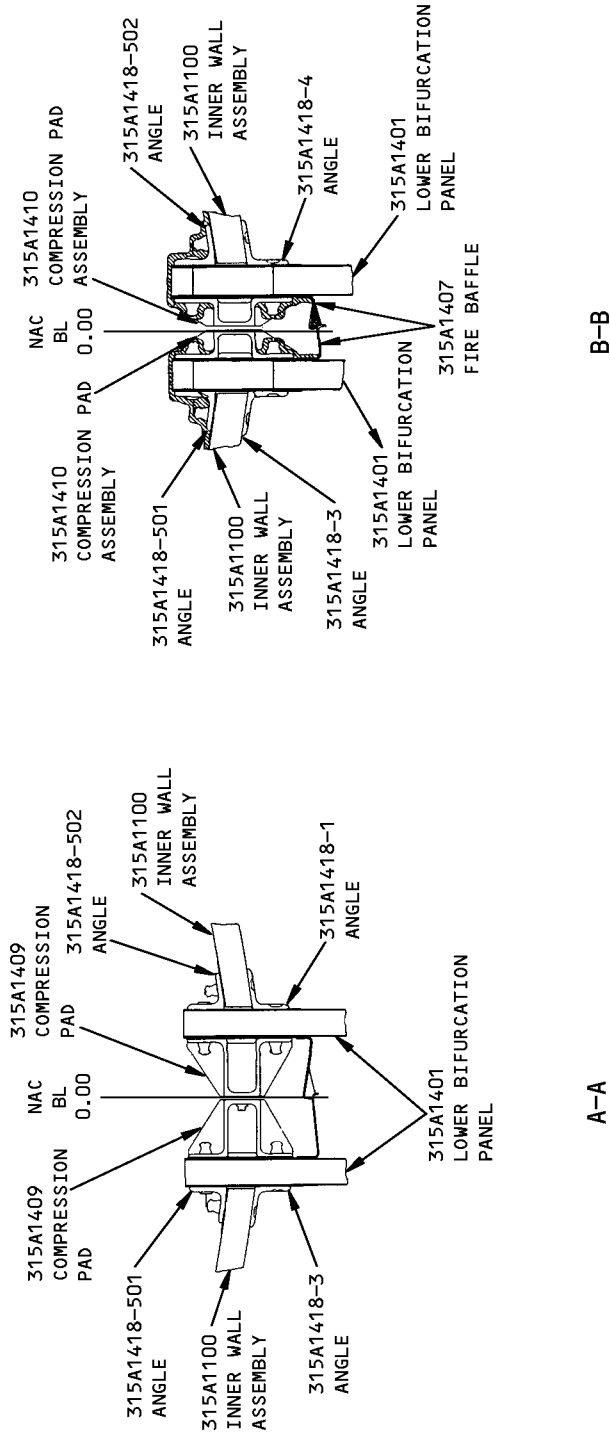
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Lower Bifurcation Panel - Angle/Compression Pad Removal
Figure 315 (Sheet 2 of 2)

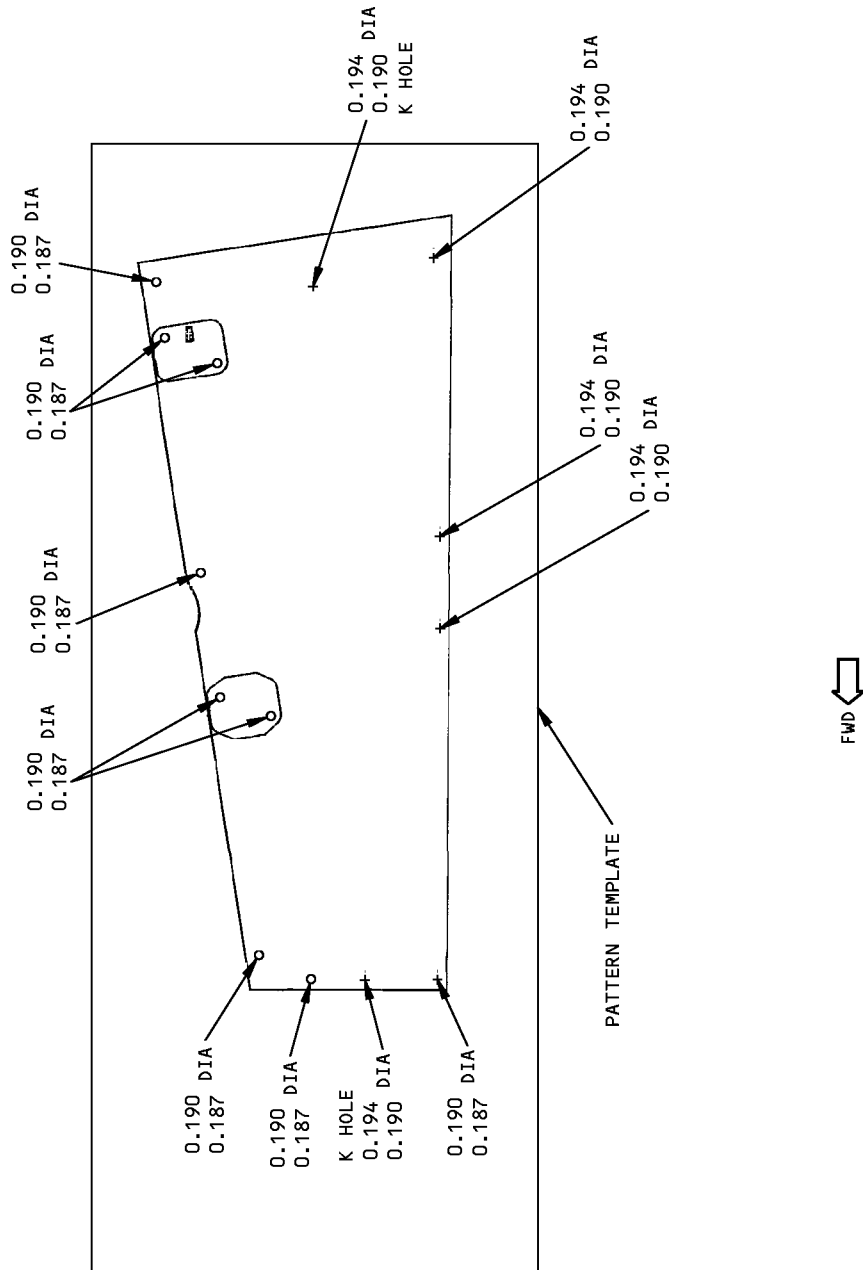
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Lower Bifurcation Panel, Pattern Template - Hole Location
Figure 316

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COMPONENT MAINTENANCE MANUAL

CLEANING

1. General

- A. This procedure has the data necessary to clean the CFM 56-3 fan cowl assembly.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.

2. Cleaning

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
B00090	Solvent - Inhibited Trichloroethane 1,1,1	MIL-T-81533
G50316	Cloth - Clean, Dry, Lint-free, White, Cotton	

- B. References

Reference	Title
SOPM 20-30-03	GENERAL CLEANING PROCEDURES

- C. Procedure

CAUTION: DO NOT VAPOR DEGREASE EPOXY BONDED STRUCTURES WITH CHLORINATED CLEANING AGENTS SUCH AS METHYLENE CHLORIDE, TRICHLOROETHYLENE, AND TRICHLOROETHANE. CHLORINATED CLEANING AGENTS WILL CAUSE DAMAGE TO EPOXY BONDED STRUCTURES. 1,1,1-TRICHLOROETHANE IS ONE OF THE SOLVENTS ALLOWED FOR CLEANING COMPOSITE COMPONENTS. DO NOT SUBMERGE PARTS IN THE SOLVENT OR ALLOW STANDING SOLVENT ON THE PARTS OR DAMAGE MAY OCCUR. USE 1,1, 1-TRICHLOROETHANE ONLY AS A WIPE SOLVENT.

CAUTION: SPECIAL ATTENTION SHOULD BE GIVEN TO PREVENT WATER AND CLEANING AGENTS FROM ENTERING THE HONEYCOMB CELLS OF THE ACOUSTIC PANELS. WATER AND CLEANING AGENTS TRAPPED INSIDE HONEYCOMB CELLS WILL LEAD TO CORROSION OF THE ALUMINUM HONEYCOMB CORE.

- (1) General cleaning

- (a) Clean all parts, except for graphite/aramid epoxy structures, using 1,1,1-Trichlorethane solvent, B00090 in accordance with standard industry practices (Ref SOPM 20-30-03).

NOTE: Contact Boeing for substitute cleaning solution approval.

- 1) Wipe cleaning solution on with a clean cotton cloth, G50316, damp, but not saturated.
- 2) Wipe with a clean cotton cloth, G50316, damp with water, to remove all residue.
- 3) Wipe using a clean dry cotton cloth, G50316 to remove all moisture.

- (2) Clean all parts, except for graphite/aramid epoxy structures, using 1,1,1-Trichlorethane solvent, B00090 in accordance with standard industry practices (Ref SOPM 20-30-03).

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CLEANING

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3. Special cleaning

CAUTION: DO NOT SUBJECT AREAS CONTAINING PERFORATED SKINS TO HIGH PRESSURE SPRAYING UNLESS PERFORATED SKINS ARE COVERED TO PREVENT INGESTION OF WATER OR CLEANING SOLUTIONS.

- A. Pressure wash components in accordance with standard industry practices adhering to all CAUTIONS/WARNINGS.

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CLEANING

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CHECK

1. General

- A. This procedure has the data necessary to clean the CFM 56-3 fan cowl assembly.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 through IPL Figure 16 as necessary, for item numbers.

2. Check

A. References

Reference	Title
SOPM 20-20-01	MAGNETIC PARTICLE INSPECTION
SOPM 20-20-02	PENETRANT METHODS OF INSPECTION
737 NDT Part 1, 51-05-01	Tap Test Inspection of Honeycomb Sandwich Structure
737 NDT Part 9, 51-00-01	Non-Destructive Testing

B. Procedure

- (1) Do a visual check for any obvious damage on all visible parts according to standard industry practices. Do the magnetic particle check or penetrant check if the visual check shows possible damage or damage is suspected on the parts listed.
- (2) Magnetic particle check per SOPM 20-20-01 – shear pin (65, IPL Figure 13), liners (475, 478, 496, 499, IPL Figure 14), liners (550, 555, 575, 577, 580, 582, IPL Figure 15), fitting (606, IPL Figure 16)
- (3) Penetrant check per SOPM 20-20-02 – Cascade (95, 100, IPL Figure 2), (115, 120, IPL Figure 3), (95, 100, IPL Figure 4), (115, 120, 125, 130, IPL Figure 5), (90, 95, IPL Figure 6), (40, 45, 50, 55, 60, 65, IPL Figure 7), (80, 85, IPL Figure 8), (70, 75, IPL Figure 9), (55, 60, IPL Figure 10), Fitting (20, 30, IPL Figure 11), Anchor Fitting (600, IPL Figure 1), Inlet Scoop (45, IPL Figure 13), Hinge Fitting (772, 775, IPL Figure 14), Fitting (840, 845, IPL Figure 15), Aft Support (40, IPL Figure 12), Fitting (75, 90, IPL Figure 12), Ring Segment (100, 105, IPL Figure 12), Fitting (458, 462, 542, IPL Figure 16).
- (4) Check honeycomb and bonded parts for evidence of delamination, internal water, scratches, and contour defects.
 - (a) If you see delamination or impact damage on a visual check, do an ultrasonic inspection or a tap test to find all of the damage.

NOTE: For the tap test, use a solid metal disk and tap the surface area lightly but firmly. Void areas will produce a dull sound as opposed to a sharp ring on a solid bonded area. Refer to 737 NDT Part 1, 51-05-01.
 - (b) Examine areas suspected of containing water radiographically or by thermography as shown in 737 NDT Part 9, 51-00-01.
- (5) Refer to 737-300 Structural Repair Manual, 54, for allowable damage and rework data.
- (6) Refer to FITS AND CLEARANCES section for allowable wear/rework information.

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CHECK

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REPAIR

1. Content

A. Repair, refinish, and replacement procedures are included in separate repair sections as follows:

Table 601:

P/N	NAME	REPAIR
315A1100	DUCT INNER WALL ASSY	1-1
315A1102	ANCHOR FITTING ASSY	2-1
315A1303	HINGE FITTING ASSY	3-1
301A1049-13 thru -18, -33,-34		
315A1402	FITTING ASSY	4-1
301A1049-19 thru -28		
315A1566	RING ATTACH FITTING ASSY	5-1
315A1630	ACTUATOR ATTACH FITTING ASSY	6-1
315A1634	ACTUATOR ATTACH FITTING ASSY	7-1
315A1663	ATTACH FITTING ASSY	8-1
—————	MISCELLANEOUS REFINISH	9-1
315A1210	CASCADE ASSY	10-1
315A1212	CASCADE ASSY	10-1
315A1213	CASCADE ASSY	10-1
315A1214	CASCADE ASSY	10-1
315A1215	CASCADE ASSY	10-1
315A1216	CASCADE ASSY	10-1

2. Standard Practices

A. Refer to the following standard practices as applicable, for details of procedures in individual repairs.

- 20-20-01 Magnetic Particle Inspection
- 20-20-02 Penetrant Methods of Inspection
- 20-30-02 Stripping of Protective Finishes
- 20-30-03 General Cleaning Procedures
- 20-41-01 Decoding Table for Boeing Finish Codes
- 20-41-02 Application of Chemical & Solvent Resistance Finishes
- 20-42-05 Bright Cadmium Plating
- 20-42-09 Electrodeposited Nickel Plating
- 20-43-01 Chromic Acid Anodizing
- 20-43-02 Anodizing of Magnesium Alloys (DOW 17)
- 20-43-03 Chemical Conversion Coatings for Aluminum
- 20-50-08 Application of Dry Lubricant

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3. Materials

NOTE: Equivalent substitutes may be used. Dri-Lube – Type 7, Class 1 lubricant, D50108 (Replaces Type 6, Class 2 per: Ref 20-50-08)

Enamel – Desoto Hi-Temp epoxy enamel, C50021 (Ref 20-60-02) – BMS 10-11, Type 2, BAC 702 white gloss coating, C50069 (Ref 20-60-02) Primer – BMS 10-11, Type 1 primer, C00259 (Ref 20-60-02)

- - Aluminized epoxy primer, C50048 (Ref 20-60-02)
- - High temperature polyurethane primer, C00803 (Ref 20-60-02)
- - BMS 10-79, Type 3 primer, C00175 (Ref 20-60-02)

Sealant – BMS 5-45 sealant, A00436 (Supersedes BMS 5-26 per: Ref 20-60-04)

A.

4. Dimensioning Symbols

A. Standard True Positioning Dimensioning Symbols used in applicable Repair procedures are shown in REPAIR-GENERAL, Figure 601.

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REPAIR - GENERAL

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—	STRAIGHTNESS	⊕	THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
▭	FLATNESS	∅	DIAMETER
⊥	PERPENDICULARITY (OR SQUARENESS)	S ∅	SPHERICAL DIAMETER
//	PARALLELISM	R	RADIUS
○	ROUNDNESS	SR	SPHERICAL RADIUS
⊘	CYLINDRICITY	()	REFERENCE
⤿	PROFILE OF A LINE	BASIC (BSC) OR	A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
⤿	PROFILE OF A SURFACE	DIM	
◎	CONCENTRICITY	-A-	DATUM
≡	SYMMETRY	Ⓜ	MAXIMUM MATERIAL CONDITION (MMC)
∠	ANGULARITY	Ⓛ	LEAST MATERIAL CONDITION (LMC)
↗	RUNOUT	Ⓢ	REGARDLESS OF FEATURE SIZE (RFS)
↗	TOTAL RUNOUT	Ⓟ	PROJECTED TOLERANCE ZONE
⊐	COUNTERBORE OR SPOTFACE	FIM	FULL INDICATOR MOVEMENT
∇	COUNTERSINK		

EXAMPLES

— 0.002	STRAIGHT WITHIN 0.002	◎ ∅ 0.0005 C	CONCENTRIC TO C WITHIN 0.0005 DIAMETER
⊥ 0.002 B	PERPENDICULAR TO B WITHIN 0.002	≡ 0.010 A	SYMMETRICAL WITH A WITHIN 0.010
// 0.002 A	PARALLEL TO A WITHIN 0.002	∠ 0.005 A	ANGULAR TOLERANCE 0.005 WITH A
○ 0.002	ROUND WITHIN 0.002	⊕ ∅ 0.002 Ⓢ B	LOCATED AT TRUE POSITION WITHIN 0.002 DIA RELATIVE TO DATUM B, REGARDLESS OF FEATURE SIZE
⊘ 0.010	CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER	⊥ ∅ 0.010 Ⓜ A 0.510 Ⓟ	AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION
⤿ 0.006 A	EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART RELATIVE TO DATUM PLANE A	2.000	THEORETICALLY EXACT DIMENSION IS 2.000
▭ 0.020 A	SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE	OR 2.000 BSC	
NOTE: DATUM MAY APPEAR AT EITHER SIDE OF TOLERANCE FRAME		0.020 A A 0.020	

True Position Dimensioning Symbols
Figure 601

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REPAIR - GENERAL

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DUCT INNER WALL INSTALLATION - REPAIR 1-1

315A1100-1, -2, -13, -14, -15, -16

1. General

- A. This procedure has the data necessary to repair and refinish the duct inner wall installation.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to the REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 1 through IPL Figure 16 as necessary, for item numbers.

2. Bushing Replacement (315A1100-1, -13, -15 Installation Only) (60, IPL Figure 13)

- A. Remove bushing.
- B. Repair fitting bore, if and as required, per REPAIR 1-1, Paragraph 3..
- C. Install bushing per SOPM 20-50-03 except install with BMS 5-45 sealant, A00436.
- D. Machine bushing per REPAIR 1-1, Figure 601.
- E. Fillet seal bushing flanges with BMS 5-45 sealant, A00436.

3. Oversize Bushing Repair (315A1100-1, -13, -15 Installation Only) (REPAIR 1-1, Figure 601, REPAIR 1-1, Figure 602)

- A. Machine fitting bore for bushing (60), as required, to a maximum diameter shown in REPAIR 1-1, Figure 601.
- B. Fabricate oversized bushing per REPAIR 1-1, Figure 602.
- C. Install bushing per REPAIR 1-1, Paragraph 2.C. thru REPAIR 1-1, Paragraph 2.E..

4. Inner Wall Acoustic Panel Assembly Replacement (225, 230, IPL Figure 13)

CAUTION: REPLACEMENT OF THE INNER WALL ACOUSTIC PANEL ASSEMBLY (225, 230, IPL FIG. 13) REQUIRES INSTALLATION OF TOP KIT 315A1720-1, -2 AS SHOWN IN SB 737-78-1064.

- A. Disassembly of the Duct Inner Wall Installation (959, 962, IPL Figure 1)
 - (1) Install the fan duct cowl assembly (1, IPL Figure 1) into a suitable holding fixture or dolly dolly, SPL-2432 (C78011-37, -60).

NOTE: The insulative coating should be removed where the inner duct wall acoustic panel attaches to the upper and lower bifurcations.

- (2) Remove the cascade assemblies (70, 80, 95, 105, 110, 120, 125, 135, 140, 155, 175, 185, 195, 204, 212, IPL Figure 1) by removing the bolts (35, 40, 45 IPL Figure 1) and the washers (50, IPL Figure 1).

NOTE: The cascade assemblies should be removed, as required, to gain access to the underside of the inner wall acoustic panel assembly.

- (3) Remove the inlet scoop (45, IPL Figure 13) from the inner wall acoustic panel assembly (225, 230, IPL Figure 13) by removing bolts (10, 30, IPL Figure 13), washers (15, IPL Figure 13) and nuts (20, 40, IPL Figure 13).

NOTE: Inlet scoop to be installed on new inner wall acoustic panel assembly.

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REPAIR 1-1

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- (4) Mark and measure the distance at four evenly spaced locations between the torque box assembly (296, IPL Figure 16) and inner wall acoustic panel assembly vee-blade (150, 155, IPL Figure 13) as shown in REPAIR 1-1, Figure 603.
- (5) Remove the bolts (80, IPL Figure 13) and the collars (85, IPL Figure 13) at the three locations shown in REPAIR 1-1, Figure 604.
- (6) Remove the rivets (170, IPL Figure 13) at five equally spaced locations as shown in REPAIR 1-1, Figure 605.
- (7) Fabricate the "Pattern Template" as shown in REPAIR 1-1, Figure 606.
- (8) Locate the "Pattern Template" to the outer surface of the inner wall acoustic panel assembly (225, 230, IPL Figure 13) so that it covers all eight open fastener locations with a sufficient edge margin and clamp as shown in REPAIR 1-1, Figure 607.

NOTE: The "Pattern Template" may have to be trimmed to clear the structure.

- (9) Back drill 0.160-0.164 inch diameter holes through the eight open hole locations and the "Pattern Template".
- (10) Remove the "Pattern Template".
- (11) Remove the bolts (754, 756, 758, IPL Figure 1), the collars (782, 784, IPL Figure 1), and the rivets (764, 768, IPL Figure 1) from the attach angle (788, 790, IPL Figure 1) and the inner wall acoustic panel assembly (225, 230, IPL Figure 13).
- (12) Remove the bolts (760, 762, 770, 772, IPL Figure 1), the rivets (768, IPL Figure 1), the collars (782, IPL Figure 1), the pin (774, IPL Figure 1), the sleeve (778, IPL Figure 1) and the collar (786, 818, IPL Figure 1) from the attach angle (788, 790, IPL Figure 1).
- (13) Remove the bolts (896, 898, IPL Figure 1) and the collars (912, 914, IPL Figure 1) from the attach angle (916, 918, IPL Figure 1).
- (14) Remove the bolts (888, 892, 890, 864, 866, IPL Figure 1) and the collars (842, 872, 882, IPL Figure 1) from the attach angle (916, 918, IPL Figure 1).
- (15) Remove and keep shims (880, 882, 920, 922, 924, IPL Figure 1).
- (16) Remove and keep attach angles (788, 790, 916, 918, IPL Figure 1).

NOTE: Use a plastic scraper, STD-765, a skin wedge, STD-1178 or a similar tool to break the sealant and remove the attach angles.

- (17) Remove and keep shim (792, IPL Figure 1).
 - (18) Remove the rivets (170, IPL Figure 13) attaching the inner wall acoustic panel assembly (225, 230, IPL Figure 13) and the aft cowl assembly (235, 240, IPL Figure 13).
 - (19) Remove the inner wall acoustic panel assembly (225, 230, IPL Figure 13).
- B. Assembly of the Duct Inner Wall Installation (959, 962, IPL Figure 1).

NOTE: Fasteners installed through honeycomb structure shall be installed wet using sealant, A00160 per SOPM 20-50-11.

- (1) Locate the new inner wall acoustic panel assembly (225, 230, IPL Figure 13) to the fan duct cowl assembly (1, IPL Figure 1) and clamp together.
- (2) Locate and temporarily fasten the "Pattern Template" to the three holes in the inner wall acoustic panel assembly (225, 230, IPL Figure 13) and to the five holes in the aft cowl assembly (235, 240, IPL Figure 13).

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REPAIR 1-1

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- (3) Locate the attach angles (788, 790, 916, 918, IPL Figure 1) to the fan duct cowl assembly (1, IPL Figure 1) and align the original holes with the aft cowl assembly (235, 240, IPL Figure 13) and install the temporary fasteners.
- (4) Using the dimensions taken in REPAIR 1-1, Paragraph 4.A.(4), make sure that the inner wall acoustic panel assembly (225, 230, IPL Figure 13) is located in the original position.
- (5) Back drill 0.190-0.194 inch diameter holes through the first and third forward most hole locations in the attach angles (788, 790, 916, 918, IPL Figure 1) and the inner wall acoustic panel assembly (225, 230, IPL Figure 13) and install the temporary fasteners.
- (6) Back drill 0.159-0.165 inch diameter holes through the aft cowl assembly (235, 240, IPL Figure 13), the inner wall acoustic panel assembly (225, 230, IPL Figure 13) and the "Pattern Template" (used at item (170) fastener locations).
- (7) Back drill 0.190-0.194 inch diameter holes through the remaining hole locations in the attach angles (788, 790, 916, 918, IPL Figure 1).
- (8) Remove the "Pattern Template" and separate the inner wall acoustic panel assembly (225, 230, IPL Figure 13) from the fan duct cowl assembly (1, IPL Figure 1).
- (9) Countersink the aft most rivet holes of the inner wall acoustic panel assembly (225, 230, IPL Figure 13) where it attaches to the aft cowl assembly (235, 240, IPL Figure 13).
- (10) Clean, debur and apply Alodine 1200 coating, C50033 to the open holes in the inner wall acoustic panel assembly (225, 230, IPL Figure 13) and the fan duct cowl assembly (1, IPL Figure 1).
- (11) Apply BMS 5-63 sealant, A00160 to the attach angles (820, 822, 788, 790, 916, 918, IPL Figure 1) and the aft cowl assembly (235, 240, IPL Figure 13) as shown in SOPM 20-50-11.
- (12) Locate the inner wall acoustic panel assembly (225, 230, IPL Figure 13) to the fan duct cowl assembly (1, IPL Figure 1) and clamp together.
- (13) Install the rivets (170, IPL Figure 13) through the inner wall acoustic panel assembly (225, 230, IPL Figure 13) and the aft cowl assembly (235, 240, IPL Figure 13).
- (14) Install the bolts (80, IPL Figure 13) and the collars (85, IPL Figure 13) at the three locations in the inner wall acoustic panel assembly (225, 230, IPL Figure 13).
- (15) Locate and fasten the attach angle (788, 790, IPL Figure 1) and the shim (792, IPL Figure 1) using the rivets (768, IPL Figure 1), the bolts (754, 756, 758, 760, 762, 770, 772, IPL Figure 1), the collars (782, 784, IPL Figure 1), the pins (774, IPL Figure 1), the sleeves (778, IPL Figure 1), and the lock collars (786, 818, IPL Figure 1).
- (16) Locate and fasten the attach angle (916, 918, IPL Figure 1) and the shims (880, 882, 920, 922, 924, IPL Figure 1) using the bolts (896, 898, 888, 892, 890, 864, 866, IPL Figure 1) and the collars (912, 842, 914, 842, 872, 882, IPL Figure 1).
- (17) Seal the gap between the inner wall acoustic panel assembly (225, 230, IPL Figure 13) and the aft cowl assembly (235, 240, IPL Figure 13) using sealant, A00160 as shown in SOPM 20-50-11.
- (18) Locate the inlet scoop (45, IPL Figure 13) and the shims (50, 55, IPL Figure 13) in the original position and clamp together.
- (19) Drill six 0.190-0.194 inch diameter holes through the inner wall acoustic panel assembly (225, 230, IPL Figure 13) using the inlet scoop (45, IPL Figure 13) hole patterns as a template.
- (20) Remove the inlet scoop (45, IPL Figure 13), clean, debur, and apply Alodine 1200 coating, C50033 to the holes in the inner wall acoustic panel assembly (225, 230, IPL Figure 13).

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- (21) Locate the inlet scoop (45, IPL Figure 13) to the original position and install the bolts (10, 30, IPL Figure 13), the washers (15, IPL Figure 13) and the collars (20, 40, IPL Figure 13).
- (22) Apply the insulative coating as shown in ASSEMBLY, Figure 702.
- (23) Locate and install the cascade assemblies (70, 80, 95, 125, 135, 140, 105, 155, 175, 110, 185, 195, 120, 204, 212, IPL Figure 1) using the bolts (35, 45, IPL Figure 1) and the washers (50, IPL Figure 1).

5. Refinish (REPAIR 1-1, Figure 608)

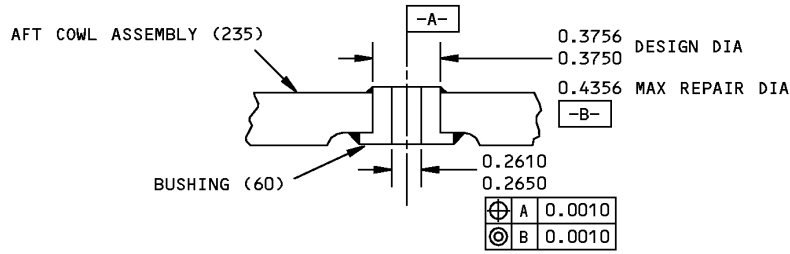
- A. Duct inner wall installation (959, 962, IPL Figure 1) – Touch up finish as follows: Acoustic Panel: Apply aluminized epoxy primer, C50048 (F-14.963) to exposed surface of perforated skin (exterior). Apply to interior surface primer, C00259. Material: Bonded aluminum skin/honeycomb/perforated aluminum skin. Aft Panels: Apply primer, C00803 (F-19.43) to interior and exterior surfaces except for flame sprayed area. Apply enamel, C50021 (F-21.20) to exterior surface. Material: Bonded aluminum skins. Vee Rings: Apply lubricant, D50108 per SOPM 20-50-08 to indicated area. Apply enamel, coating, C50069 to all other exposed areas. Material: Aluminum alloy.
- B. To ensure of both good adhesion and adequate cure of the primer, C00803 (F-19.43) for this application, we emphasize the following when refinishing the aft panels of the duct inner wall:
 - (1) The substrate should be cleaned in accordance with BAC 5710. In-service experience indicates that removal of the baked on carbon residues generally requires abrasive cleaning (per SOPM 20-30-03).
 - (2) Since the abrasive cleaning procedure removes the anodize surface preparation from the aluminum panel, it is necessary to apply Alodine 1200 coating, C50033 to the abrasively cleaned surface (per SOPM 20-43-03) prior to application of the primer, C00803 (F-19.43) in order to ensure good adhesion.
 - (3) As note above, primer, C00803 (F-19.43) requires an elevated temperature cure in order to develop full physical and chemical properties. Any of the three elevated temperature cure schedules provided above are acceptable. Due to the extremely aggressive service environment of these panels, we do not recommend room temperature cure of the primer, C00803, even for small areas requiring touch-up, for this application.
 - (4) Cure Time: The primer, C00803 is to be cured by following one of the following schedules:
 - (a) 2 hours minimum at 250°F
 - (b) 8 hours minimum at 200°F
 - (c) 24 hours minimum at 160°F

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315A1100-1,-13,-15 INSTALLATION ONLY

63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK ALL SHARP EDGES

ITEM NUMBERS REFER TO IPL FIG. 13

ALL DIMENSIONS ARE IN INCHES

Duct Inner Wall Installation
Figure 601

71-13-28

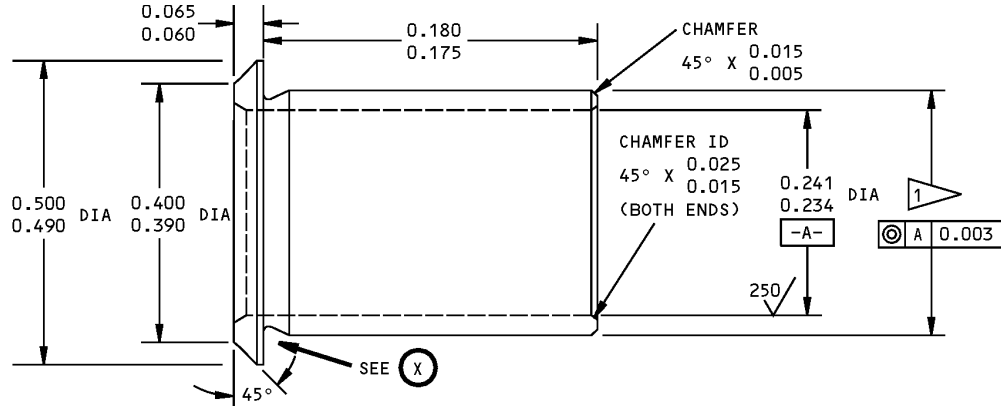
REPAIR 1-1

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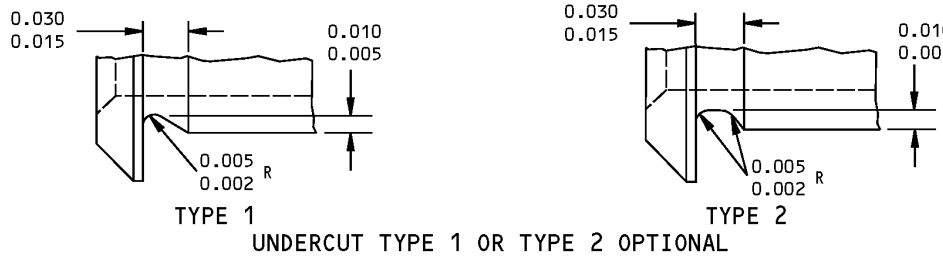
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COMPONENT MAINTENANCE MANUAL



OVERSIZE REPLACEMENT BUSHING FOR BUSHING (IPL FIG. 13; 60)



1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR DIA OF FITTING PLUS 0.0003-0.0015 INCH INTERFERENCE



63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

ANGULAR TOLERANCE, ± 0.50 DEG

MATERIAL: AL-NI-BR PER AMS 4640

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2, CLASS 2. PLATING IN BORE OPTIONAL

DIMENSIONS APPLY AFTER PLATING

ITEM NUMBERS REFER TO IPL FIG. 13

ALL DIMENSIONS ARE IN INCHES

Oversize Bushing Details
Figure 602

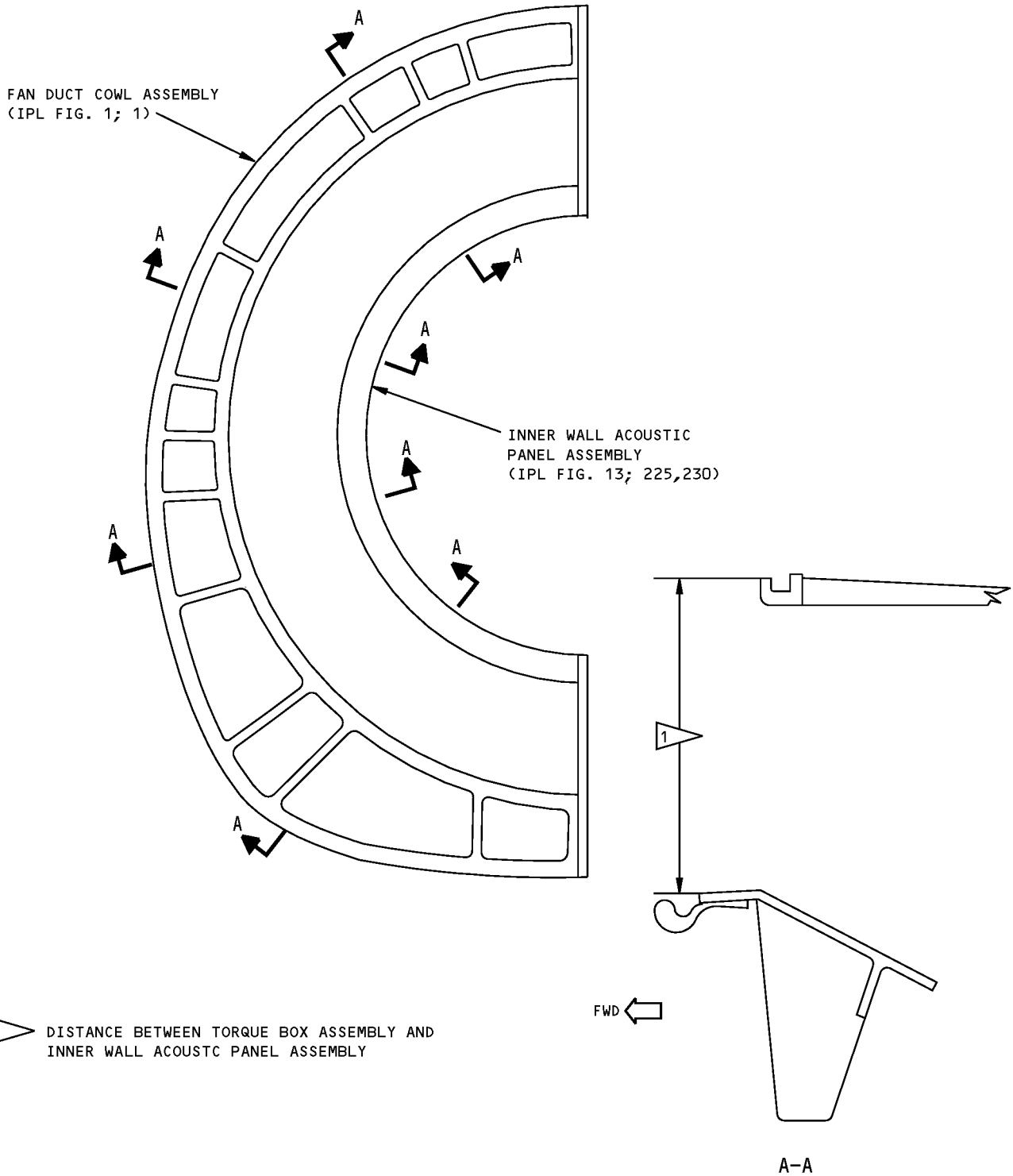
71-13-28

REPAIR 1-1

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COMPONENT MAINTENANCE MANUAL



Inner Wall Acoustic Panel Assembly
Figure 603

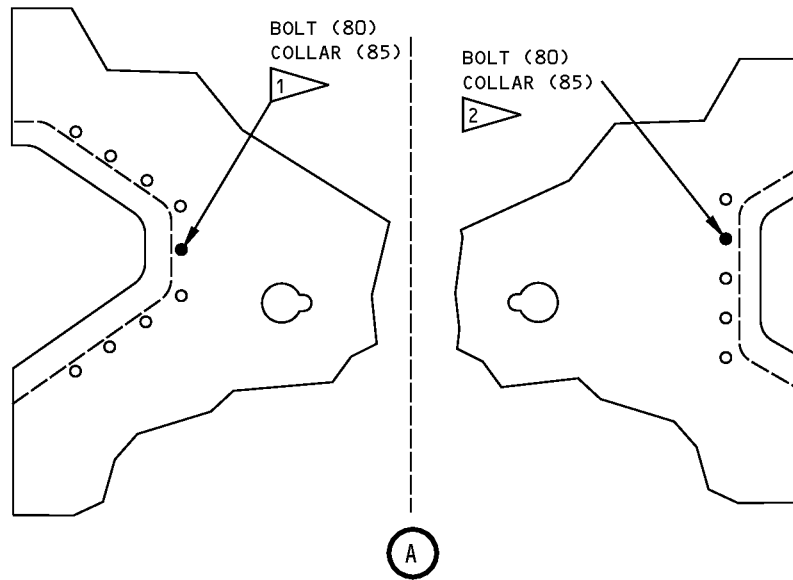
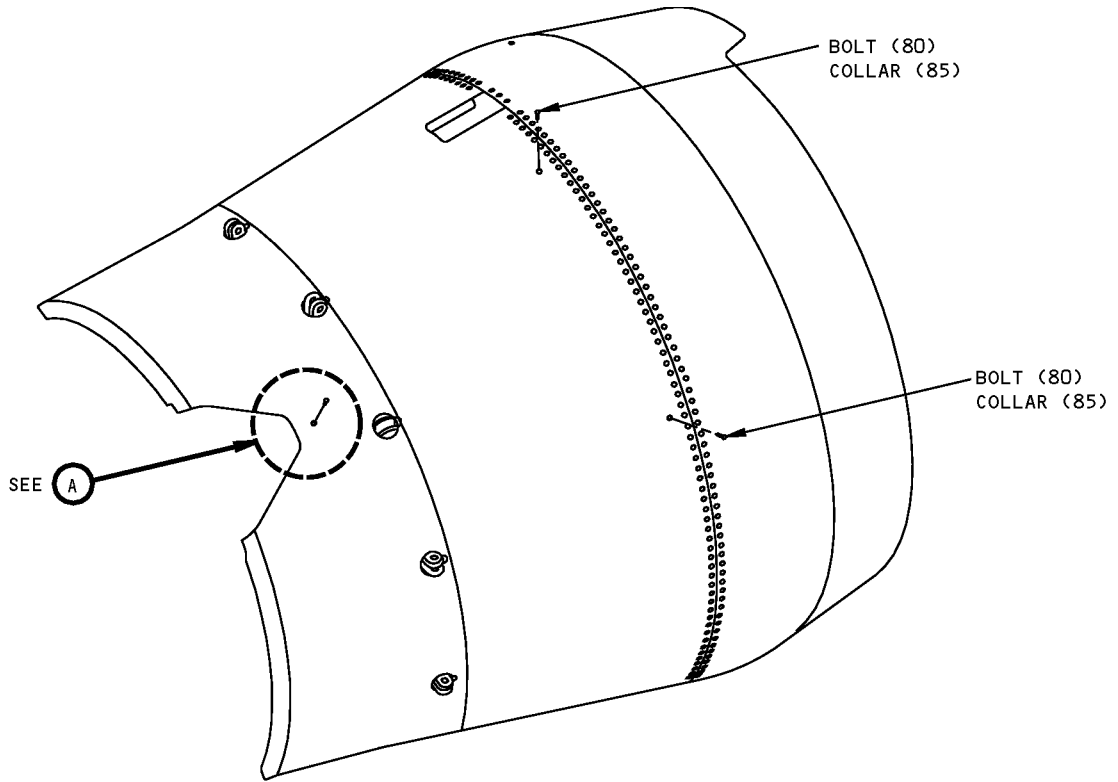
71-13-28

REPAIR 1-1

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- 1 315A1100-1,-13,-15
- 2 315A1100-2,-14,-16

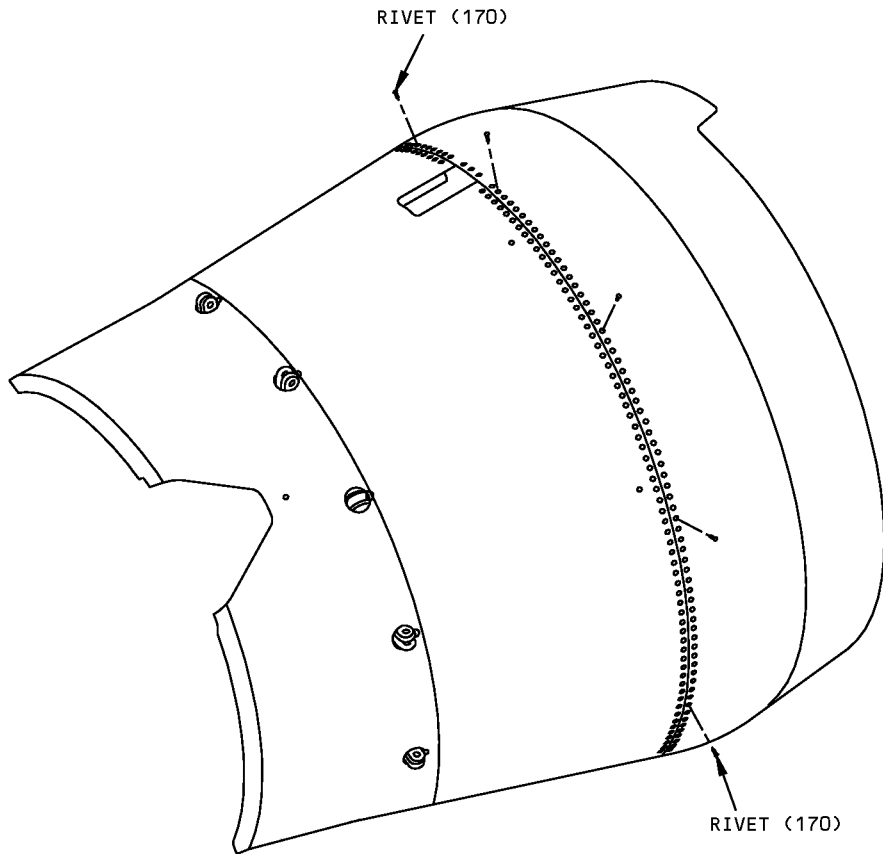
ITEM NUMBERS REFER TO IPL FIG. 13 UNLESS SHOWN DIFFERENTLY

Inner Wall Acoustic Panel Assembly
Figure 604

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REPAIR 1-1
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COMPONENT MAINTENANCE MANUAL



ITEM NUMBERS REFER TO IPL FIG. 13

Inner Wall Acoustic Panel Assembly
Figure 605

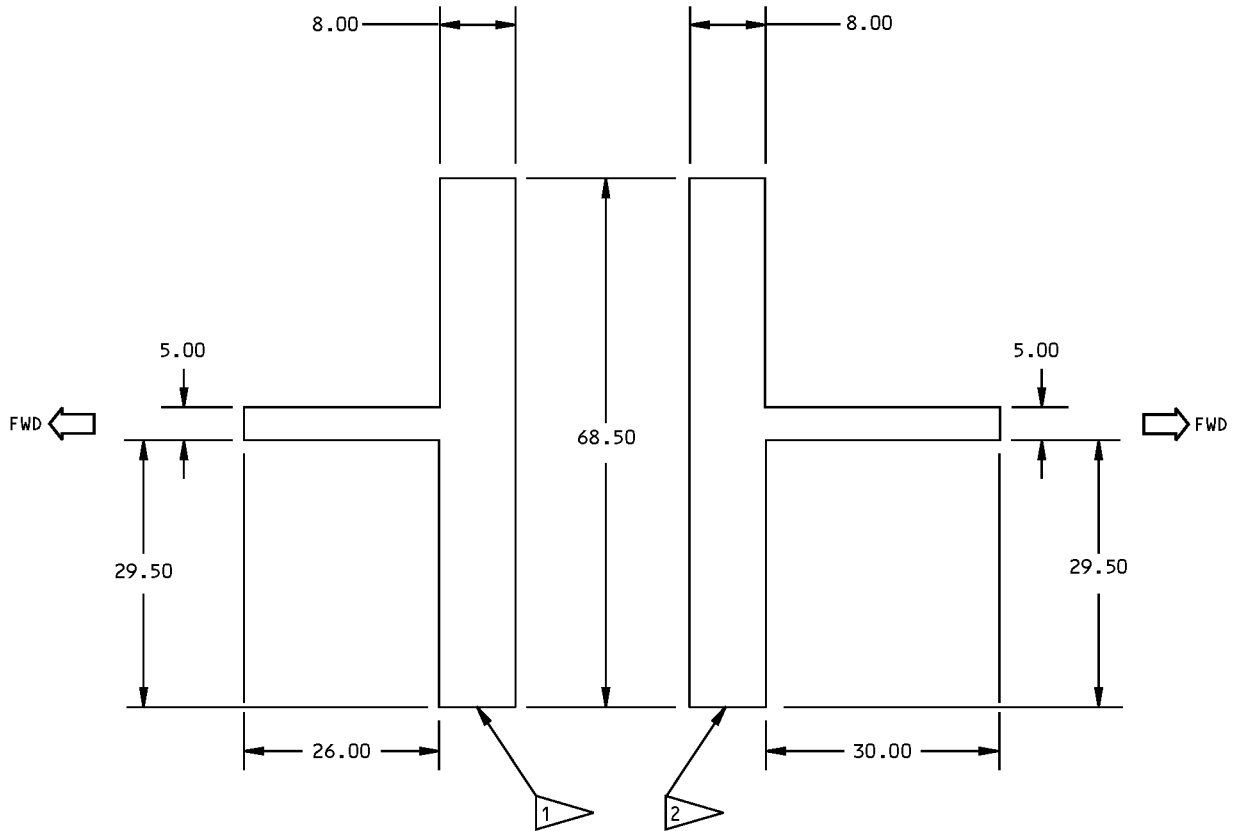
71-13-28

REPAIR 1-1

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PATTERN TEMPLATE

- 1 315A1100-1,-13,-15, PATTERN FOR LEFT SIDE COWL INNER WALL INSTALLATION
- 2 315A1100-2,-14,-16, PATTERN FOR RIGHT SIDE COWL INNER WALL INSTALLATION

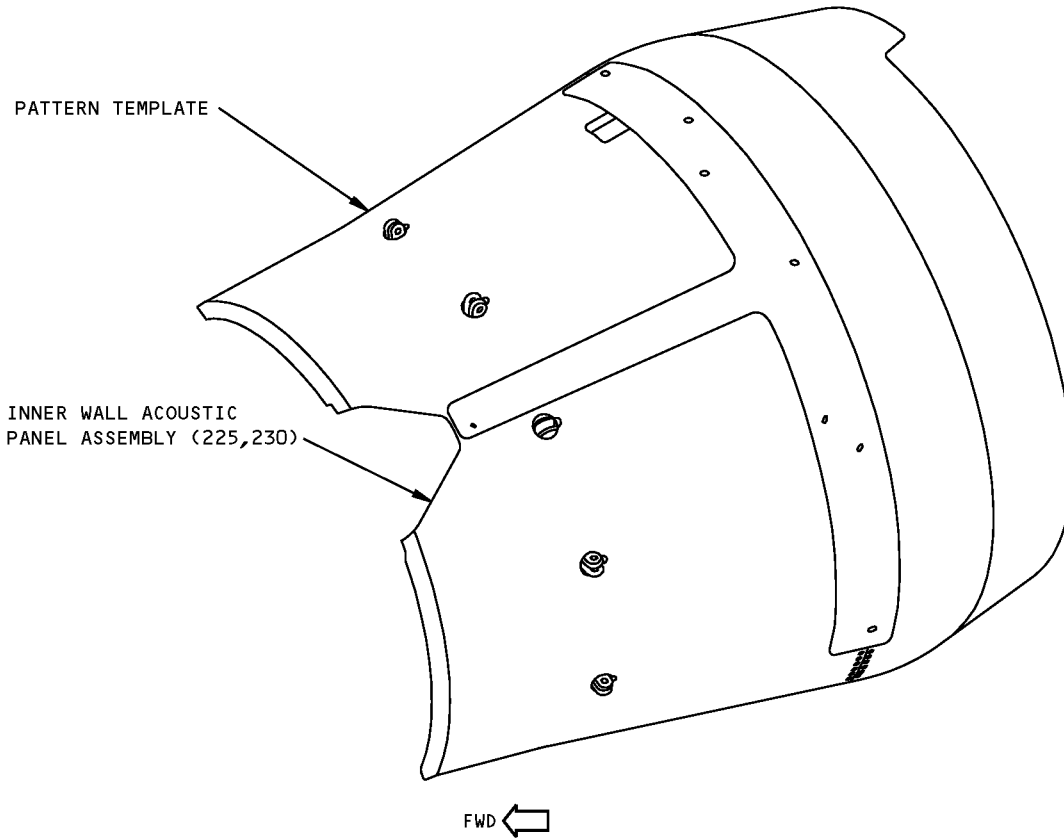
ALL DIMENSIONS ARE IN INCHES

Inner Wall Acoustic Panel Assembly
Figure 606

71-13-28

REPAIR 1-1
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COMPONENT MAINTENANCE MANUAL



ITEM NUMBERS REFER TO IPL FIG. 13

Inner Wall Acoustic Panel Assembly
Figure 607

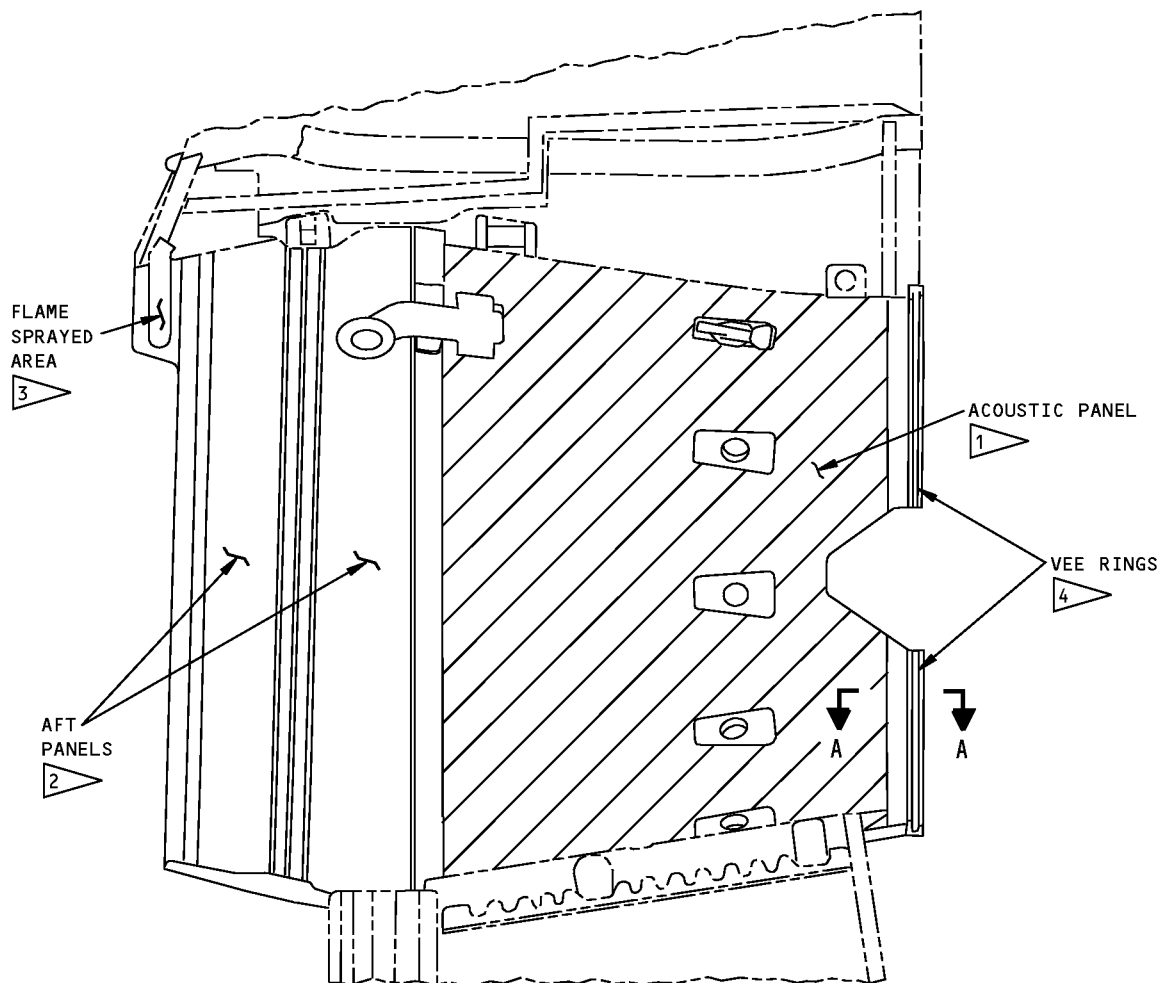
71-13-28

REPAIR 1-1

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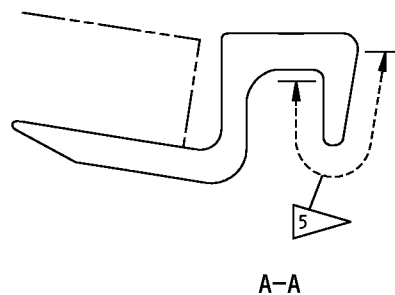
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COMPONENT MAINTENANCE MANUAL



DUCT INNER WALL INSTALLATION

- 1 APPLY ALUMINIZED EPOXY PRIMER (F-14.963) TO EXPOSED SURFACE OF PERFORATED SKIN (EXTERIOR). APPLY TO INTERIOR SURFACE ONE COAT PRIMER, BMS 10-11, TYPE I
- 2 APPLY HIGH TEMPERATURE PRIMER (F-19.43) TO INTERIOR AND EXTERIOR SURFACES, EXCEPT FLAME SPRAYED AREA SHOWN BY 3. APPLY HI-TEMP ENAMEL TO EXTERIOR SURFACE (F-21.20).
- 3 NO FINISH ON FLAME SPRAYED AREA
- 4 APPLY ONE COAT WHITE GLOSS ENAMEL, BMS 10-11, TYPE II, BAC 702 TO EXPOSED AREAS EXCEPT AREA COVERED BY 5
- 5 APPLY DRI-LUBE PER 20-50-08, TYPE 6, CLASS 2 TO INDICATED AREA



A-A

Duct Inner Wall Installation
Figure 608

71-13-28

REPAIR 1-1

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COMPONENT MAINTENANCE MANUAL

ANCHOR FITTING ASSEMBLY - REPAIR 2-1

315A1102-1, -2, -501

1. General

- A. This procedure has the data necessary to repair and refinish the anchor fitting assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to the REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 1 through IPL Figure 16 as necessary, for item numbers.

2. Bushing Replacement (596, IPL Figure 1, REPAIR 2-1, Figure 602)

- A. Remove bushing.
- B. Repair fitting bore, if and as required, per REPAIR 2-1, Paragraph 3..
- C. Install bushing per SOPM 20-50-03, except use wet sealant, A00551.
- D. Machine bushing flange and inside diameter per REPAIR 2-1, Figure 601.
- E. Fillet seal bushing with sealant, A00551.

3. Repair (REPAIR 2-1, Figure 601)

- A. Machine fitting bore for bushing (596), as required, to a maximum diameter shown in REPAIR 2-1, Figure 601.
- B. Fabricate oversized bushing per REPAIR 2-1, Figure 602.

4. Refinish

- A. Anchor fitting (600) – Chromic acid anodize (type 1) and apply, primer, C00259 (F-18.13) except no primer in bushing hole. Material: Aluminum alloy.

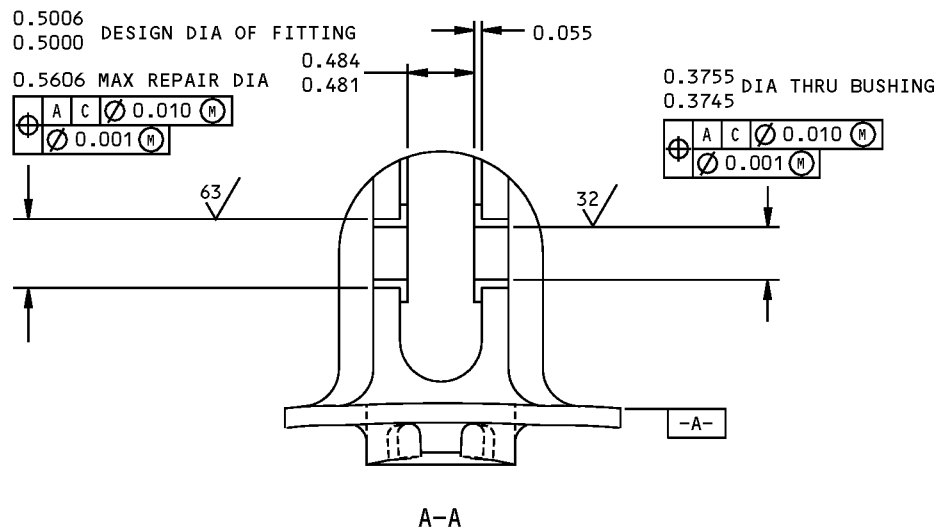
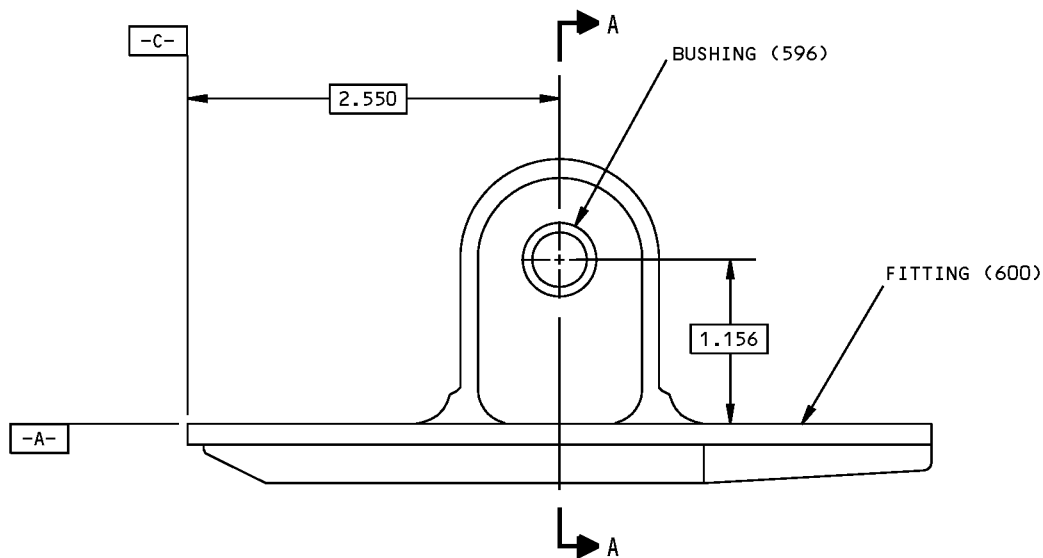
71-13-28

REPAIR 2-1

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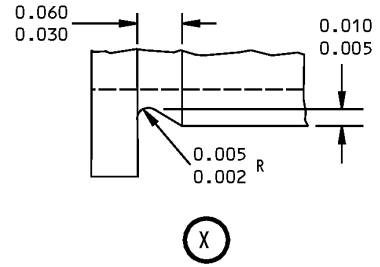
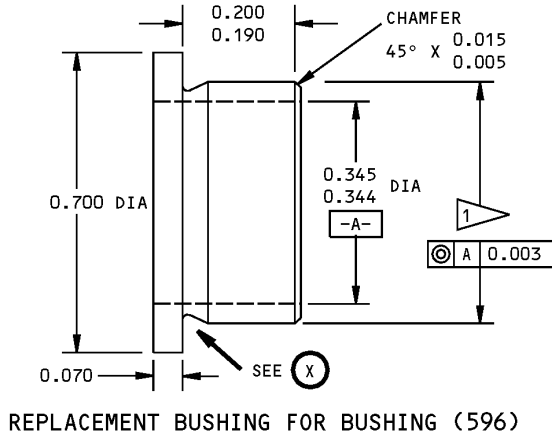
BREAK ALL SHARP EDGES
 ITEM NUMBERS REFER TO IPL FIG. 1
 ALL DIMENSIONS ARE IN INCHES

315A1102-1,-2,-501 Anchor Fitting Assembly
 Figure 601

71-13-28

REPAIR 2-1
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COMPONENT MAINTENANCE MANUAL



63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

DECIMAL TOLERANCE, ± 0.010 , UNLESS SHOWN DIFFERENTLY

MATERIAL: AL-NI-BRZ PER AMS 4640

FINISH: CADMIUM PLATE PER QQ-P-416, TYPE 2, CLASS 2 (F-15.06) PER 20-42-05

PENETRANT CHECK PER SOPM 20-20-02

DIMENSIONS APPLY AFTER PLATING

ITEM NUMBERS REFER TO IPL FIG. 1

ALL DIMENSIONS ARE IN INCHES

1 FINAL BUSHING OUTSIDE DIAMETER EQUALS REPAIR DIAMETER OF FITTING PLUS 0.0004-0.0016 INCH INTERFERENCE

Oversize Bushing Details
Figure 602



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HINGE FITTING ASSEMBLY - REPAIR 3-1

315A1303–509, –510, –513, –514, –517, –518, –519, –520, –523, –524, –527, –528, –531, –532, –535, –536, –543, –544, –547, –548, –551, –552, 301A1049–13, –14, –15, –16, –17, –18, –33, –34

1. General

- A. This procedure has the data necessary to repair and refinish the hinge fitting assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to the REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 1 through IPL Figure 16 as necessary, for item numbers.

2. Bushing Replacement (763, 763A, 766, 766A, 754, 754B, 754D, 757, 757A, 757B, (IPL Figure 14)

- A. Remove bushings.
- B. Repair fitting bore, if and as required, per REPAIR 3-1, Paragraph 4..
- C. Install bushings per SOPM 20-50-03.
- D. Machine bushings per REPAIR 3-1, Figure 601.
- E. Fillet seal bushing flanges with sealant, A00551.

3. Bushing Replacement (760, 769, IPL Figure 14)

- A. Remove bushings.
- B. Install bushings and stake per SOPM 20-50-03.
- C. Machine bushings per REPAIR 3-1, Figure 601.
- D. Fillet seal bushing flanges with sealant, A00551.

4. Repair (REPAIR 3-1, Figure 601, REPAIR 3-1, Figure 602)

- A. Machine fitting bore for bushing (763, 766, 754, 757), as required, to a maximum diameter shown in REPAIR 3-1, Figure 601.
- B. Fabricate oversized bushing per REPAIR 3-1, Figure 602.

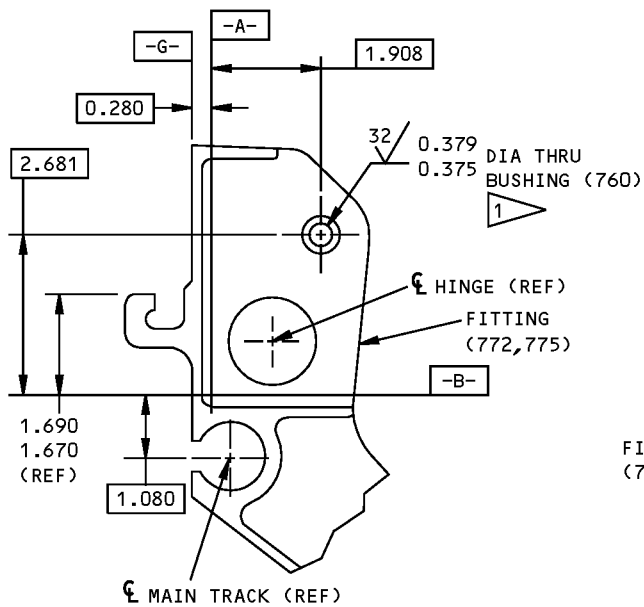
5. Refinish

- A. Fitting (772, 775, IPL Figure 14) – Touch up as follows: Manually apply (colored film) coating, C00064 (F-17.10) and apply primer, C00175 (F-19.47). Material: Aluminum alloy.

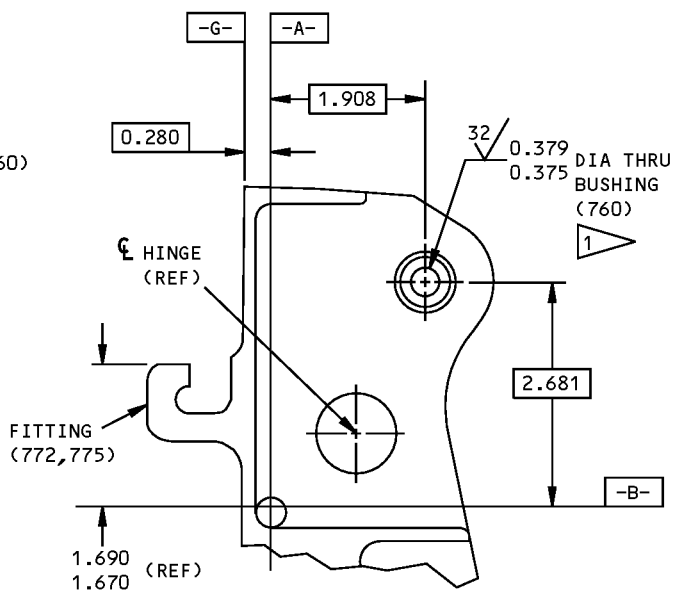
71-13-28

REPAIR 3-1
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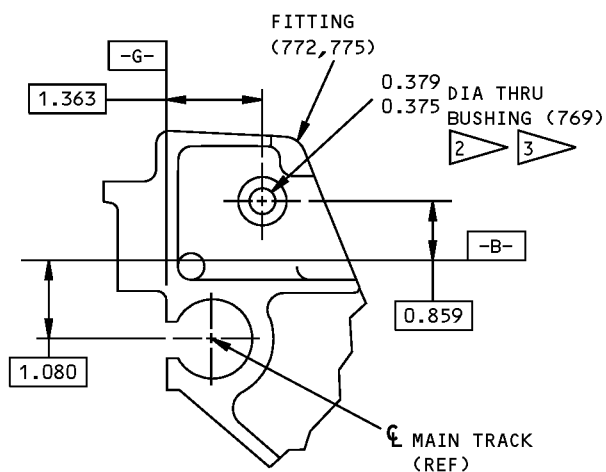
COMPONENT MAINTENANCE MANUAL



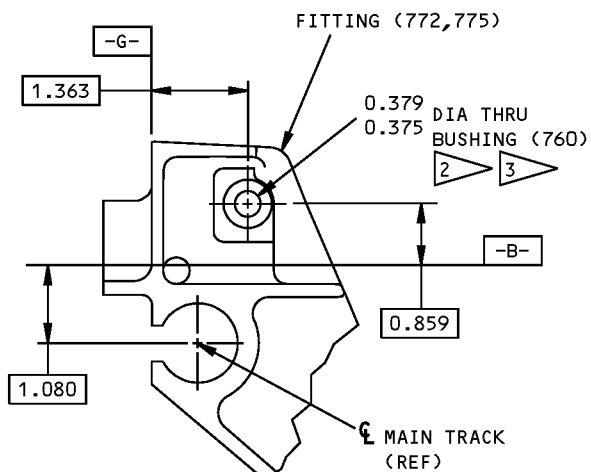
BUSHING (760) INSTALLATION



BUSHING (760) INSTALLATION



BUSHING (769) INSTALLATION



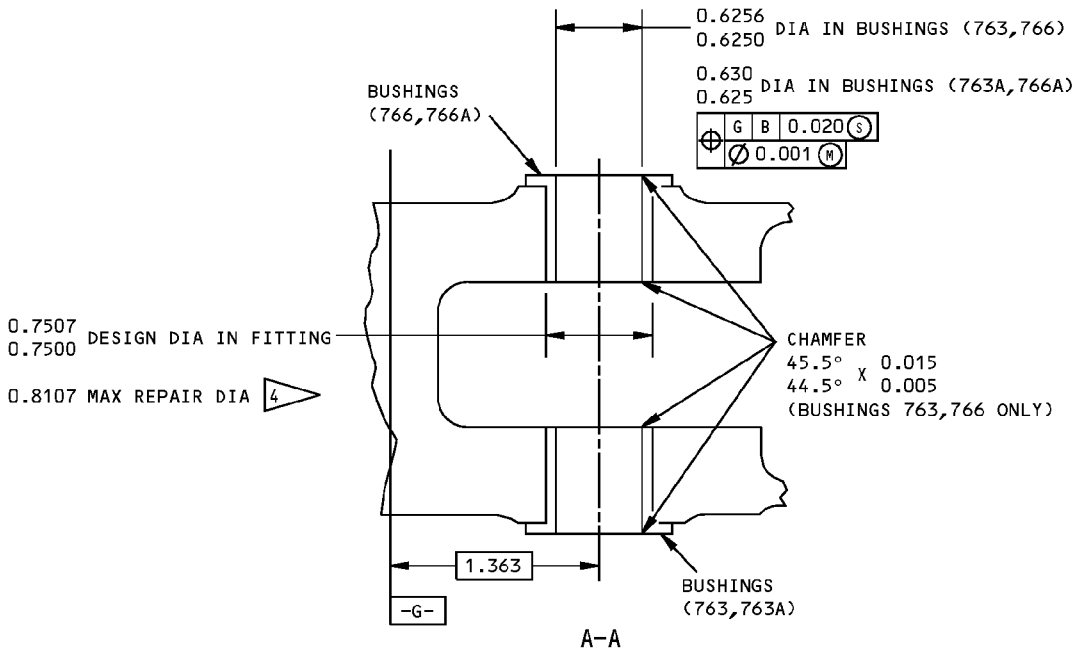
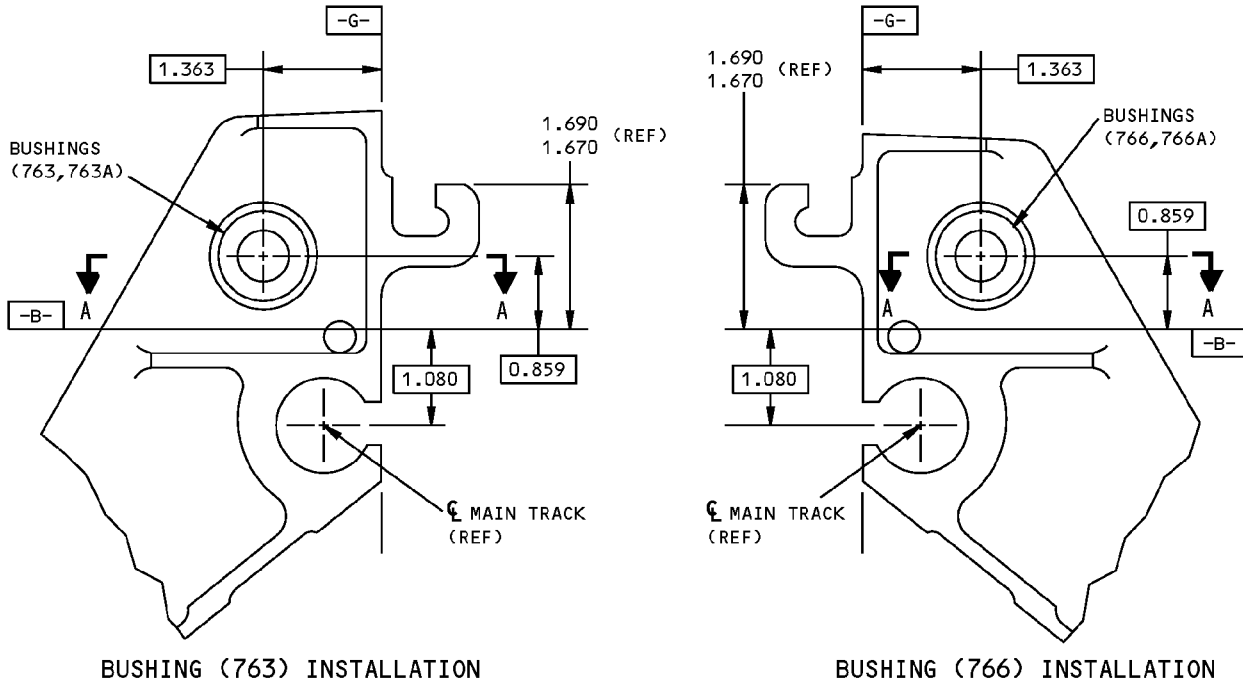
BUSHING (760) INSTALLATION

301A1049-13 Thru -18,-33,-34; 315A1303-509,-510,-513,-514,-517 Thru -520, -523,-524,-527,-528,-531,-532,-535,-536,-543,-544,-547,-548,-551,-552 Bushing Replacement
Figure 601 (Sheet 1 of 4)

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REPAIR 3-1
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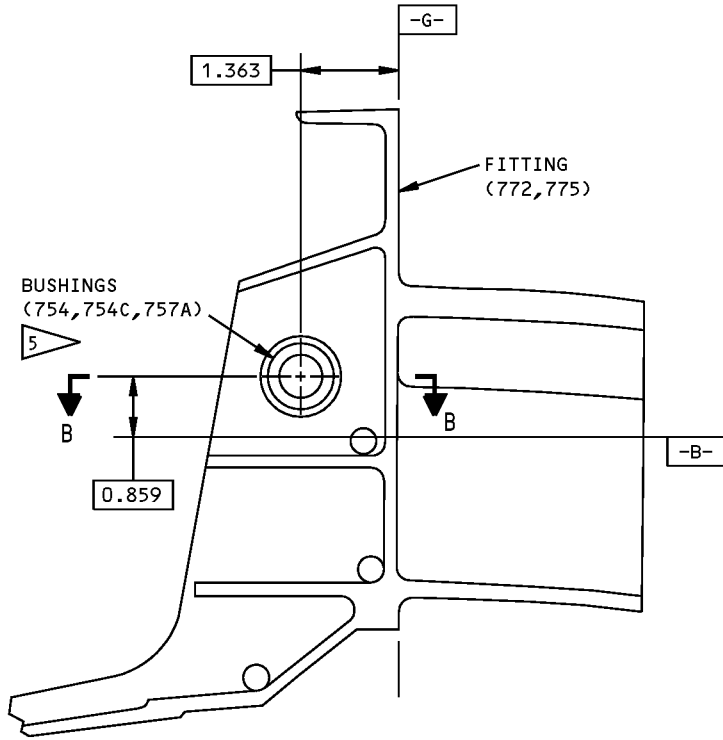


301A1049-13 Thru -18,-33,-34; 315A1303-509,-510,-513,-514,-517 Thru -520, -523,-524,-527,-528,-531,-532,-535,-536,-543,-544,-547,-548,-551,-552 Bushing Replacement
Figure 601 (Sheet 2 of 4)

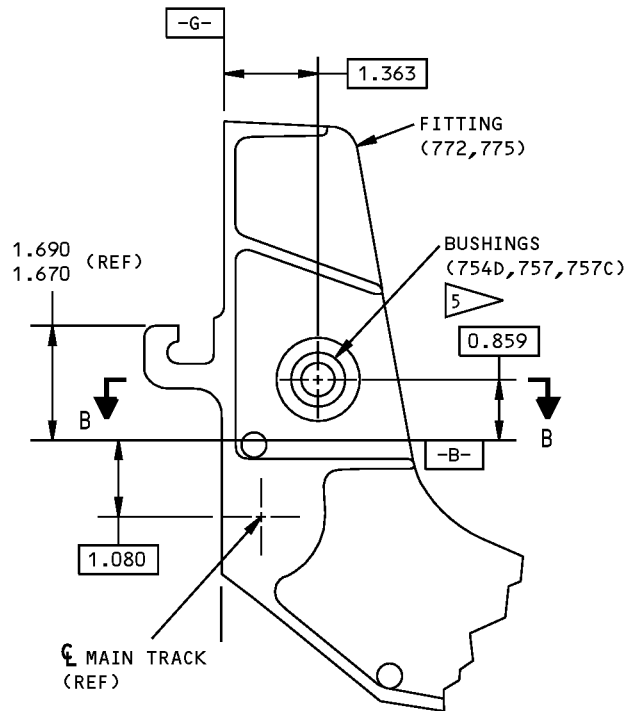
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REPAIR 3-1
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BUSHING (754) INSTALLATION



BUSHING (757) INSTALLATION

301A1049-13 Thru -18,-33,-34; 315A1303-509,-510,-513,-514,-517 Thru -520, -523,-524,-527,-528,-531,-532,-535,-536,-543,-544,-547,-548,-551,-552 Bushing Replacement
Figure 601 (Sheet 3 of 4)

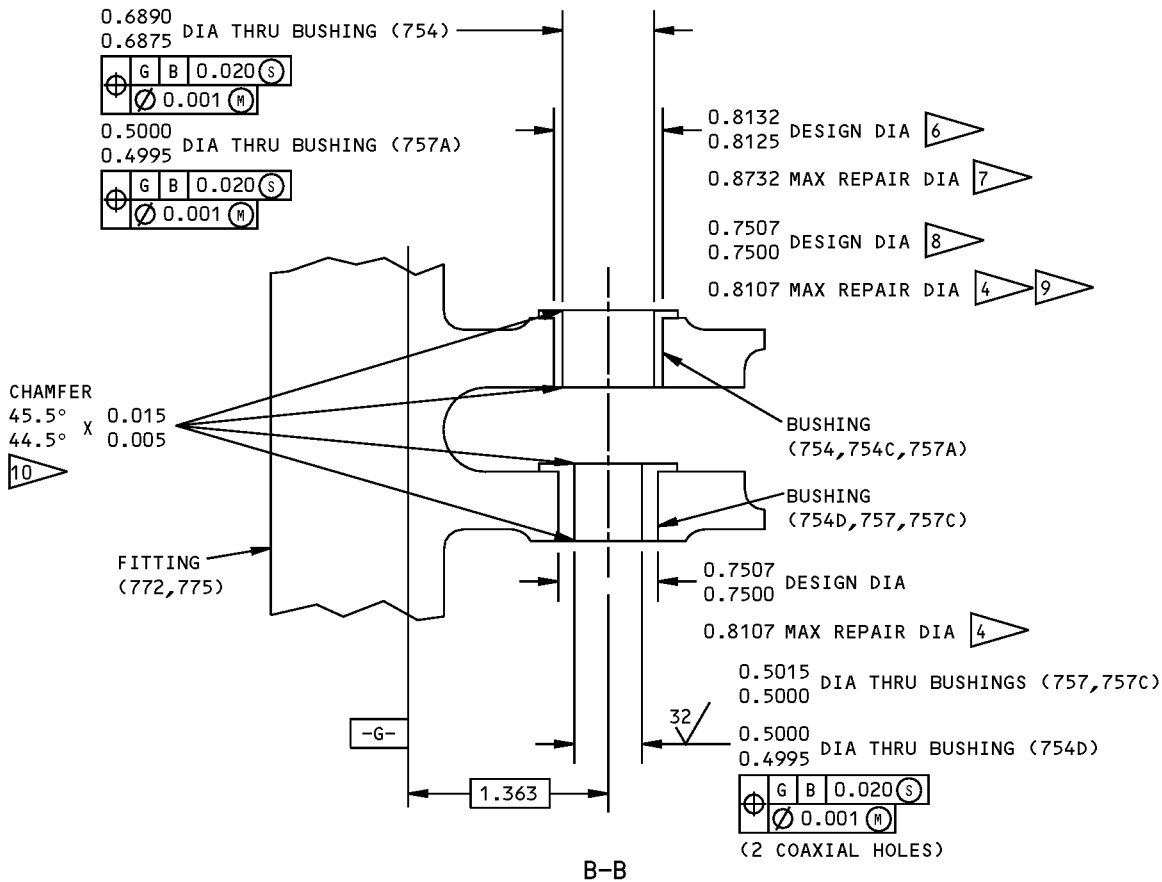
71-13-28

REPAIR 3-1

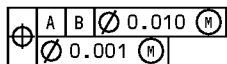
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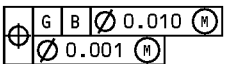
COMPONENT MAINTENANCE MANUAL



1 HOLES THRU BUSHINGS (760) ARE COAXIAL WITH CENTERS LOCATED:



2 HOLES THRU BUSHINGS (760,769) ARE COAXIAL WITH CENTERS LOCATED:



3 BUSHINGS USED FOR GSE USE ONLY. DISCARD AND REPLACE IF FUNCTIONALLY INADEQUATE OR NOTICEABLY DAMAGED

4 FOR 315A1303-509,-510,-513,-514,-517 THRU -520,-523,-524,-527,-528,-531,-532,-535,-536,-543,-544,-547,-548,-551,-552

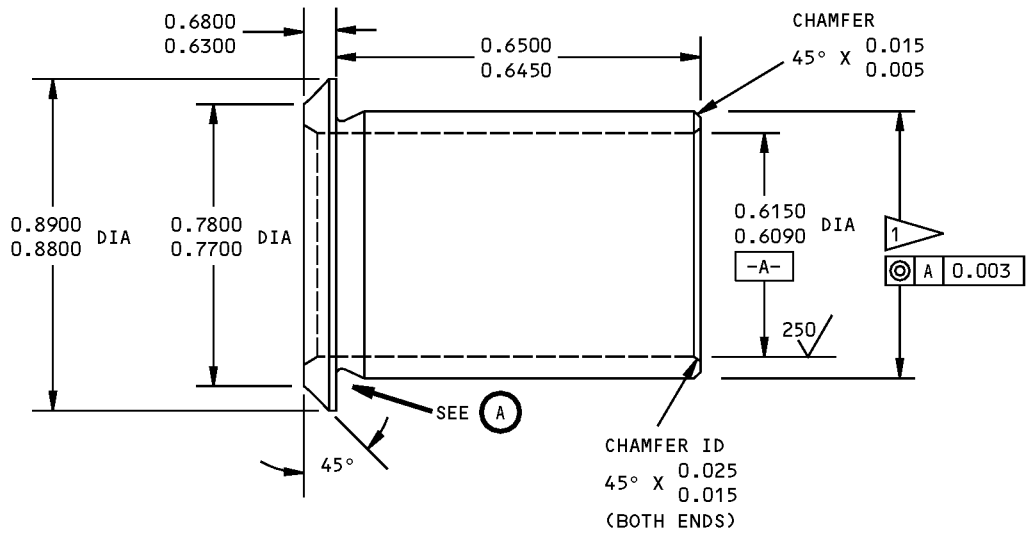
- 5 FILLET SEAL BUSHING FLANGES USING BMS 5-26
- 6 IF BUSHING (754,754C) IS INSTALLED
- 7 FOR REPLACING BUSHING (754)
- 8 IF BUSHING (757A) IS INSTALLED
- 9 FOR REPLACING BUSHING (757A)
- 10 AFTER REAMING ON HINGE FITTING ASSEMBLY (748,751)

ITEM NUMBERS REFER TO IPL FIG. 14
ALL DIMENSIONS ARE IN INCHES

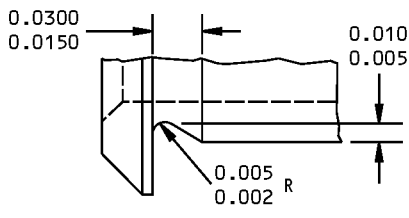
301A1049-13 Thru -18,-33,-34; 315A1303-509,-510,-513,-514,-517 Thru -520,-523,-524,-527,-528,-531,-532,-535,-536,-543,-544,-547,-548,-551,-552 Bushing Replacement
Figure 601 (Sheet 4 of 4)

71-13-28

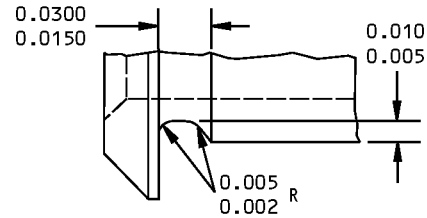
COMPONENT MAINTENANCE MANUAL



REPLACEMENT BUSHINGS FOR BUSHINGS (763,763A,766,766A)



TYPE 1



TYPE 2

UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

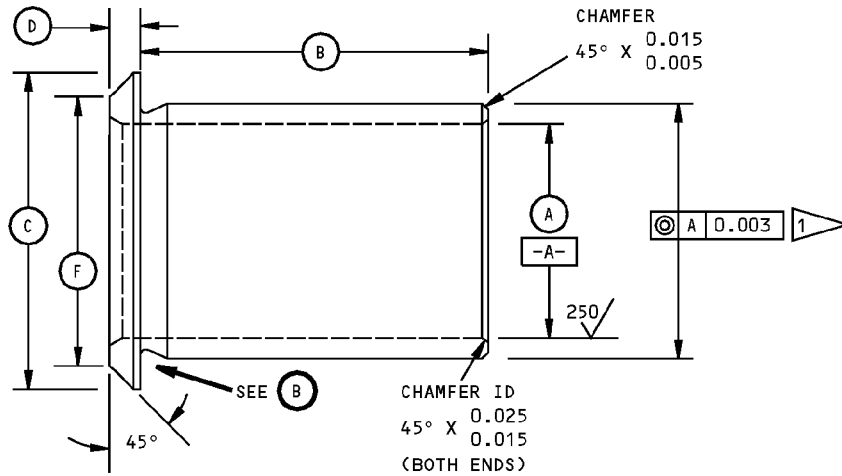


Oversize Bushing Details
Figure 602 (Sheet 1 of 2)

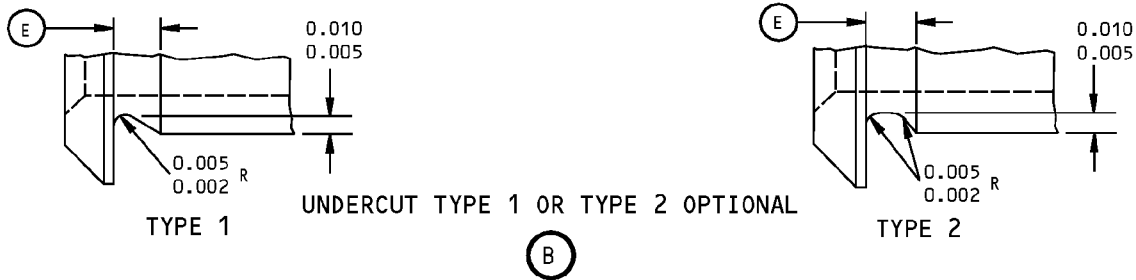
71-13-28

REPAIR 3-1
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COMPONENT MAINTENANCE MANUAL



REPLACEMENT BUSHINGS FOR BUSHINGS (754,754D,757,757A)



REPLACES BUSHING		(A)	(B)	(C)	(D)	(E)	(F)
IPL FIG.	ITEM NO.						
14	754	0.6780 0.6720	0.4900 0.4850	0.8900 0.8800	0.0680 0.0630	0.0300 0.0150	0.7800 0.7700
14	754D	0.4900 0.4700	0.3700 0.3650	0.8900 0.8800	0.0680 0.0630	0.0600 0.0300	----
14	757	0.4900 0.4700	0.4900 0.4850	1.0800 1.0600	0.0620 0.0570	0.0600 0.0300	----
14	757A	0.4900 0.4700	0.3700 0.3650	0.8900 0.8800	0.0680 0.0630	0.0600 0.0300	----

1 FINAL BUSHING OUTSIDE DIAMETER EQUALS REPAIR DIAMETER OF FITTING PLUS 0.0005-0.0019 INCH INTERFERENCE

63 ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

ANGULAR TOLERANCE, ±0.50 DEG

MATERIAL: AL-NI-BR PER AMS 4640

FINISH: BUSHING (763,766) -- CADMIUM PLATE PER SOPM 20-42-05, TYPE 2, CLASS 2. PLATING IN BORE OPTIONAL

DIMENSIONS FOR BUSHINGS (763,766) APPLY AFTER PLATING

ALL DIMENSIONS ARE IN INCHES

Oversize Bushing Details
Figure 602 (Sheet 2 of 2)

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REPAIR 3-1

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COMPONENT MAINTENANCE MANUAL

FITTING ASSEMBLY - REPAIR 4-1

315A1402-1, -2, -501, -502, -513, -514, -515, -516, -523, -524, -527, -528, -533, -534, 301A1049-19, -20, -21, -22, -23, -24, -25, -26, -27, -28

1. General

- A. This procedure has the data necessary to repair and refinish the fitting assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to the REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 15 as necessary, for item numbers.

2. Bushing Replacement (815, 820, 825, 830, 835) (IPL Figure 15)

- A. Remove bushing.
- B. Repair fitting bore, if and as required, per REPAIR 4-1, Paragraph 3..
- C. Machine bushing (835) per REPAIR 4-1, Figure 601.
- D. Machine bushings (815, 820, 825, 830) per REPAIR 4-1, Figure 602.
- E. Fillet seal bushing (835) flanges with sealant, A00551.

3. Repair (REPAIR 4-1, Figure 601, REPAIR 4-1, Figure 602, REPAIR 4-1, Figure 603)

- A. Machine fitting bore for bushing (835), as required, to a maximum diameter shown in REPAIR 4-1, Figure 601.
- B. Machine fitting bore for bushing (815, 820, 825, 830), as required, to a maximum diameter shown in REPAIR 4-1, Figure 602.
- C. Fabricate oversized bushing per REPAIR 4-1, Figure 603.

4. Refinish

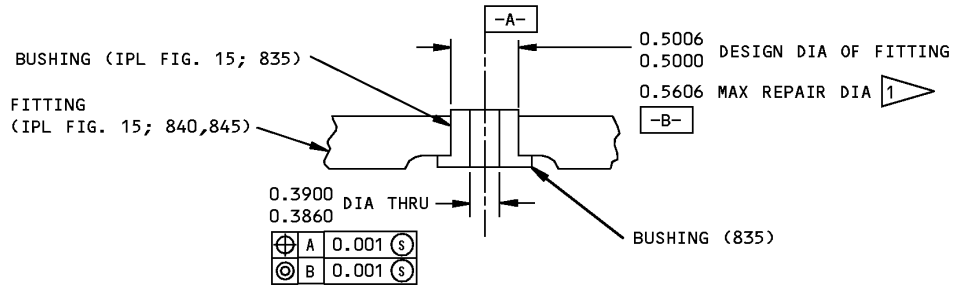
- A. Fitting (840, 845) – Touch up finish as follows: Manually apply (colored film) coating, C00064 (F-17.10) and apply primer, C00175 (F-19.47). Material: Aluminum alloy.

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REPAIR 4-1
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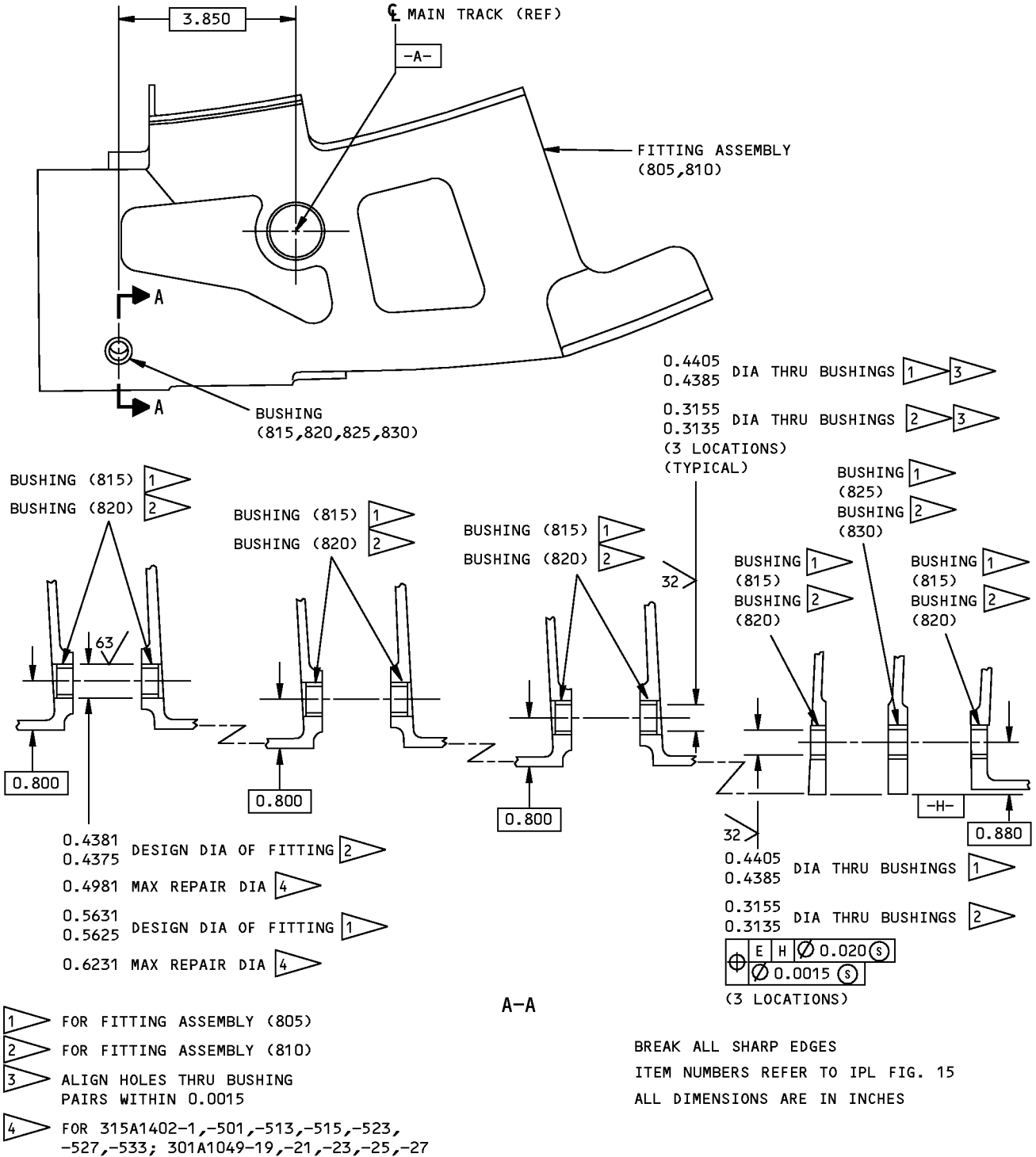


1 FOR 315A1402-1,-501,-513,-515,-523,-527,-533; 301A1049-19,-21,-23,-25,-27

63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY
 BREAK ALL SHARP EDGES
 ALL DIMENSIONS ARE IN INCHES

Bushing Replacement
 Figure 601

COMPONENT MAINTENANCE MANUAL



Bushing Replacement
Figure 602

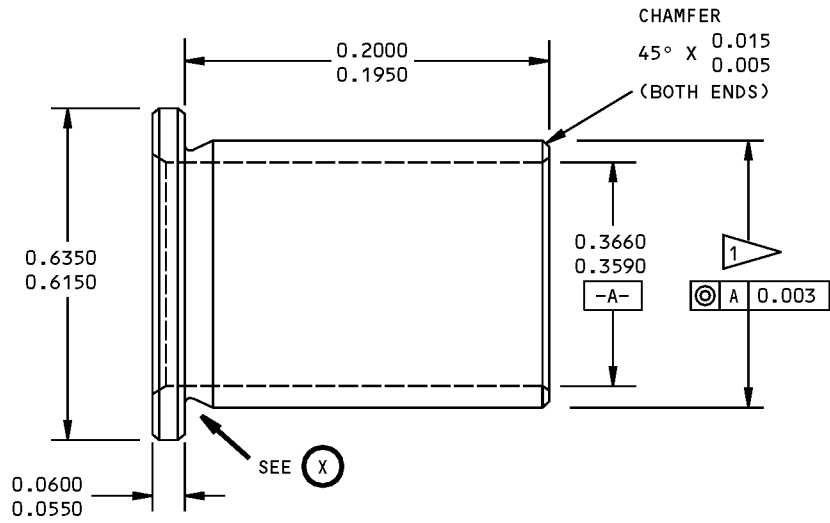
71-13-28

REPAIR 4-1

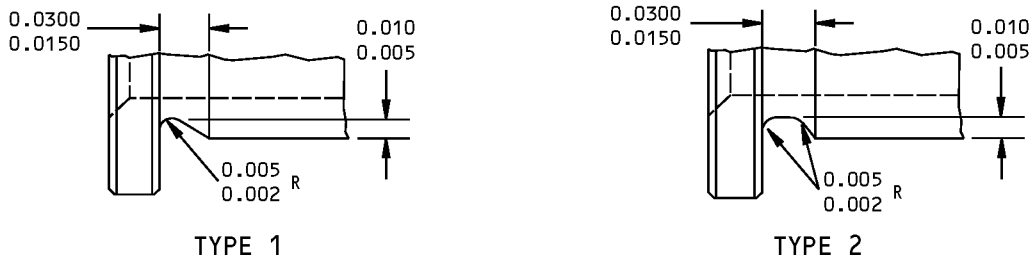
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COMPONENT MAINTENANCE MANUAL



REPLACEMENT BUSHING FOR BUSHING (835)



TYPE 1

TYPE 2

UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL



Oversize Bushing Details
Figure 603 (Sheet 1 of 2)

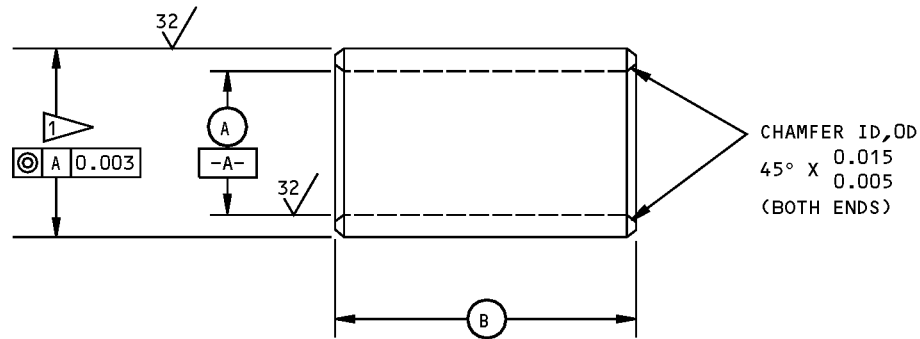
71-13-28

REPAIR 4-1

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COMPONENT MAINTENANCE MANUAL



OVERSIZE REPLACEMENT BUSHINGS FOR BUSHINGS (815,820,825,830)

REPLACES BUSHING		A	B	INTERFERENCE
IPL FIG.	ITEM NO.			
15	815	0.4290 0.4220	0.2700	0.0000-0.0013
15	820	0.3060 0.3010	0.2700	0.0000-0.0011
15	825	0.4290 0.4220	0.3300	0.0000-0.0013
15	830	0.3060 0.3010	0.3300	0.0000-0.0011

1 FINISH BUSHING OUTSIDE DIAMETER EQUALS REPAIR DIAMETER OF FITTING BUSHINGS PLUS INTERFERENCE

2 FINAL BUSHING OUTSIDE DIAMETER EQUALS REPAIR DIAMETER OF FITTING PLUS 0.0000-0.0013 INCH INTERFERENCE

32/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

ANGULAR TOLERANCE, ±0.50 DEG

MATERIAL: 17-4PH PER AMS 5643, HT R_c40-43

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2, CLASS 2. PLATING IN BORE OPTIONAL

DIMENSIONS APPLY AFTER PLATING

ALL DIMENSIONS ARE IN INCHES

Oversize Bushing Details
Figure 603 (Sheet 2 of 2)

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REPAIR 4-1

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COMPONENT MAINTENANCE MANUAL

RING ATTACH FITTING ASSEMBLY - REPAIR 5-1

315A1566-1, -4

1. General

- A. This procedure has the data necessary to repair and refinish the ring attach fitting assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to the REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 1 through IPL Figure 16 as necessary, for item numbers.

2. Bushing Replacement (80, IPL Figure 12)

- A. Remove bushings.
- B. Repair fitting (90, 90A) bore, if and as required, by machining up to a maximum (oversize) diameter of 0.5606 inch.
- C. Fabricate an oversize replacement bushing per REPAIR 5-1, Figure 601.
- D. Install bushings per SOPM 20-50-03.
- E. Machine 0.3755-0.3765 inch holes through bushings, in-line.
- F. Fillet seal bushing flanges with BMS 5-26 sealant, A00551.

3. Refinish

- A. Fitting (90, 90A) – Chromic acid anodize (type 1) and apply primer, C00259 (F-18.13). Material: Aluminum alloy.

71-13-28

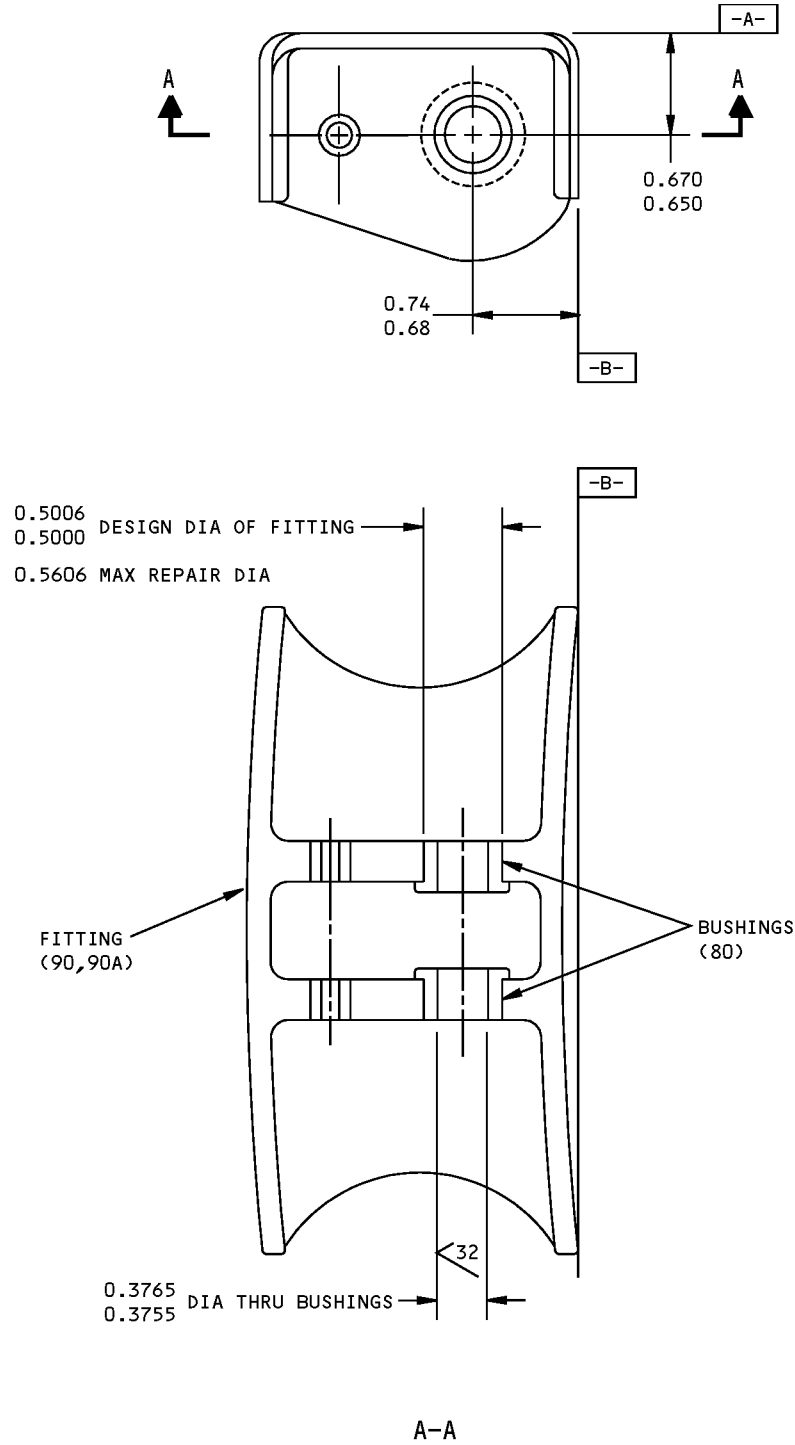
REPAIR 5-1

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COMPONENT MAINTENANCE MANUAL



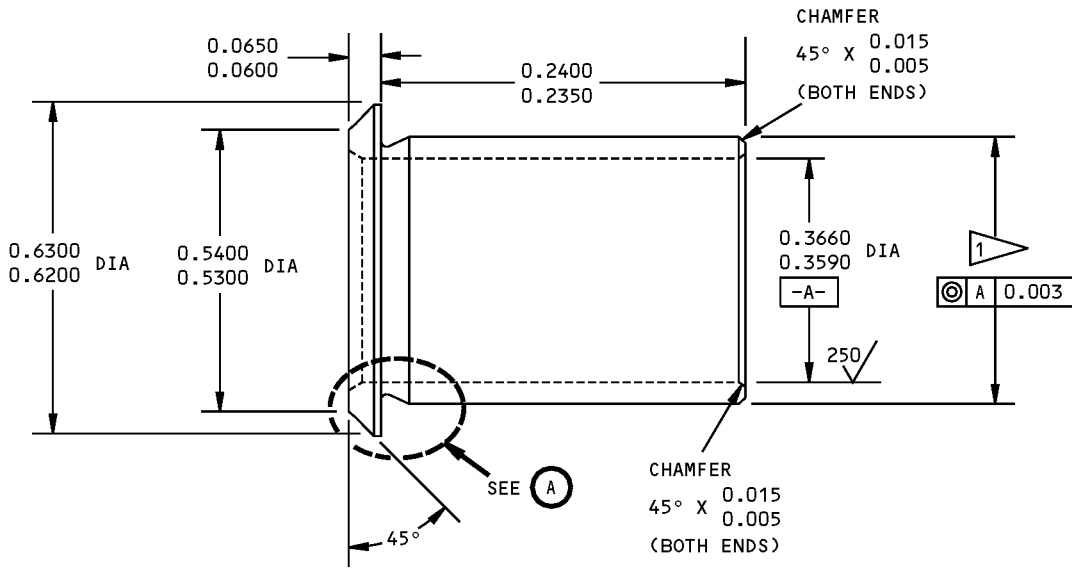
ITEM NUMBERS REFER TO IPL FIG. 12
 ALL DIMENSIONS ARE IN INCHES

315A1566-1,-4 Ring Attach Fitting Assembly
 Figure 601

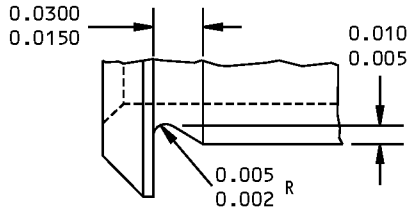
71-13-28

REPAIR 5-1
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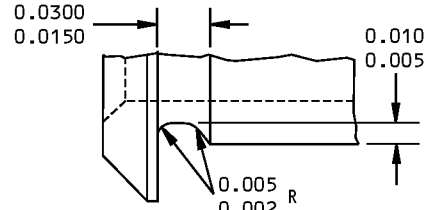
COMPONENT MAINTENANCE MANUAL



OVERSIZE REPLACEMENT BUSHING FOR BUSHING (80)



TYPE 1



TYPE 2

UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(A)

1 FINAL BUSHING OUTSIDE DIAMETER EQUALS REPAIR DIAMETER OF FITTING PLUS 0.0004-0.0016 INCH INTERFERENCE

63 ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

ANGULAR TOLERANCE, ±0.50 DEG

MATERIAL: AL-NI-BR PER AMS 4640

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2, CLASS 2. PLATING IN BORE OPTIONAL

ITEM NUMBERS REFER TO IPL FIG. 12

ALL DIMENSIONS ARE IN INCHES

DIMENSIONS APPLY AFTER PLATING

Oversize Bushing Details
Figure 602

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REPAIR 5-1

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COMPONENT MAINTENANCE MANUAL

ACTUATOR ATTACH FITTING ASSEMBLY - REPAIR 6-1

315A1630-502, -503, -506, -508, -510, -511

1. General

- A. This procedure has the data necessary to repair and refinish the actuator attach fitting assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to the REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 16 as necessary, for item numbers.

2. Bushing Replacement (598B, 602A, IPL Figure 16)

- A. Remove bushings.
- B. Repair fitting (606, 606A) bushing bores, if and as required, per REPAIR 6-1, Paragraph 3..
- C. Install bushings per SOPM 20-50-03, except install with wet sealant, A00551.
- D. Fillet seal bushing flanges with sealant, A00551.

3. Repair

- A. Machine fitting bores for bushings (598B, 602A), as required, to the dimensions shown in REPAIR 6-1, Figure 601.
- B. Fabricate oversized bushings per REPAIR 6-1, Figure 602.

4. Refinish

- A. Fitting (606) – Touch up finish as follows: Cadmium plate per SOPM 20-42-05, type 2, class 2 and apply one coat of primer, C00259 (F-16-01). Omit primer from bushing holes. Material: 17-4 PH CRES casting.
- B. Fitting (606A) – Touch up finish as follows: Cadmium plate per SOPM 20-42-05, type 2, class 2 and apply one coat of primer, C00259 (F-16-01). Omit primer from bushing holes. Material: 15-5 PH CRES, 150-170 KSI.

71-13-28

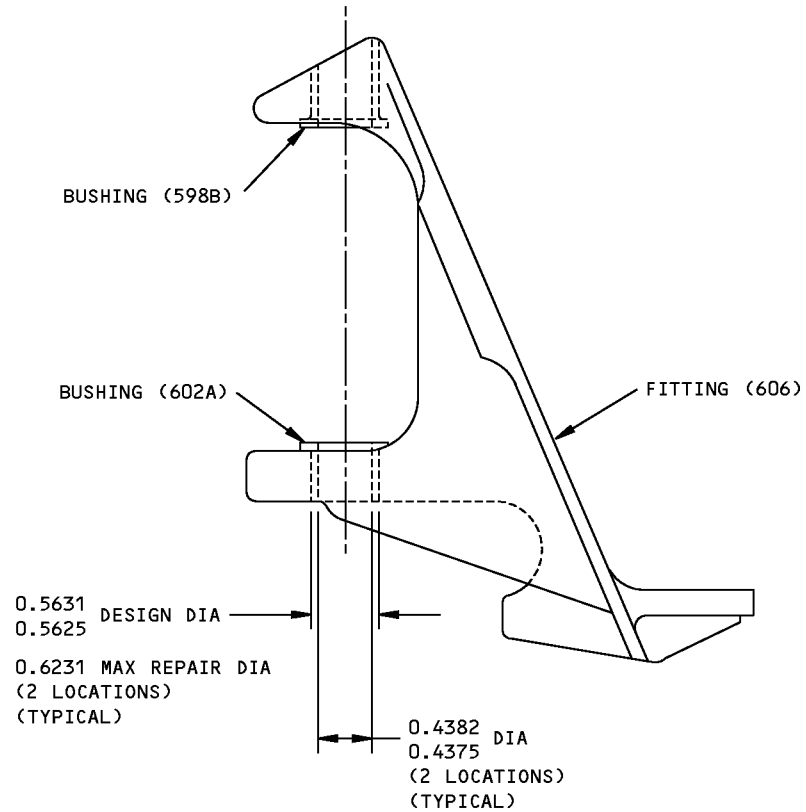
REPAIR 6-1

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COMPONENT MAINTENANCE MANUAL



ITEM NUMBERS REFER TO IPL FIG. 16

ALL DIMENSIONS ARE IN INCHES

Bushing Replacement
Figure 601

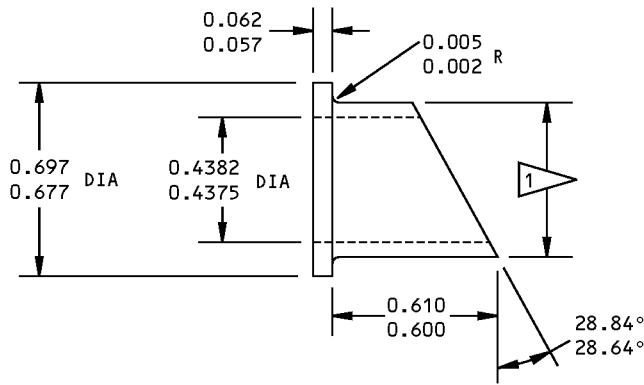
71-13-28

REPAIR 6-1

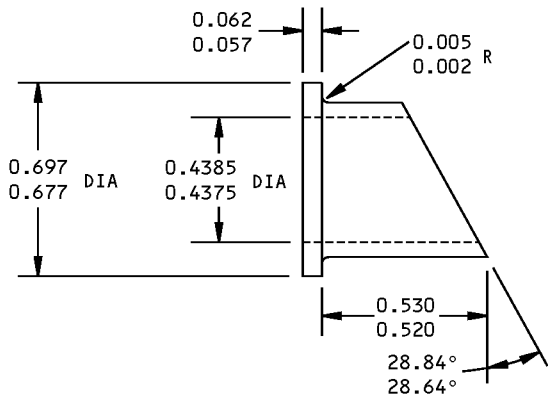
Page 602

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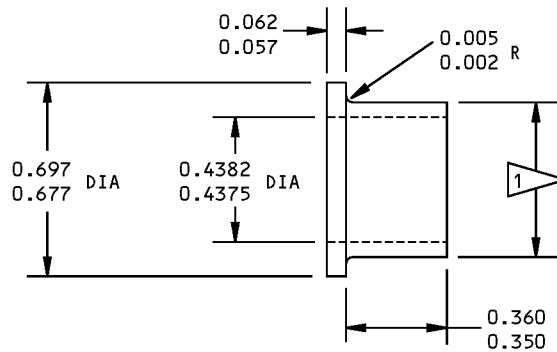
COMPONENT MAINTENANCE MANUAL



BUSHING (598,598B) REPLACEMENT



BUSHING (598A) REPLACEMENT



BUSHING (602A) REPLACEMENT

1 FINAL BUSHING OUTSIDE DIAMETER EQUALS REPAIR DIAMETER PLUS 0.0004-0.0016 INCH INTERFERENCE

63 ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

MATERIAL: 15-5PH CRES BAR PER AMS 5659.
HT TO 150-170 KSI

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2, CLASS 2. PLATING IN BORE OPTIONAL.

DIMENSIONS APPLY AFTER PLATING

ITEM NUMBERS REFER TO IPL FIG. 16

ALL DIMENSIONS ARE IN INCHES

Oversize Bushing Details
Figure 602

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REPAIR 6-1

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ACTUATOR ATTACH FITTING ASSEMBLY - REPAIR 7-1

315A1634-2, -504, -506, -510, -512

1. General

- A. This procedure has the data necessary to repair and refinish the actuator attach fitting assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to the REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 16 as necessary, for item numbers.

2. Bushing Replacement (534, 534A, 534B, 538, 538A, IPL Figure 16)

- A. Remove bushings.
- B. Repair fitting bores, if and as required, per REPAIR 7-1, Paragraph 3..
- C. Install bushings per SOPM 20-50-03.
- D. Fillet seal bushing flanges with sealant, A00551.

3. Repair (REPAIR 7-1, Figure 601, REPAIR 7-1, Figure 602)

- A. Machine fitting bores for bushing, as required, up to the maximum allowed per REPAIR 7-1, Figure 601.
- B. Fabricate oversized bushings per REPAIR 7-1, Figure 602.

4. Refinish

- A. Fitting (542, 542A, 542B) – Touch up finish as follows: Chromic acid anodize and apply one coat of primer, C00259 (F-18.13), except no primer in the bushing hole. Material: Aluminum alloy.

71-13-28

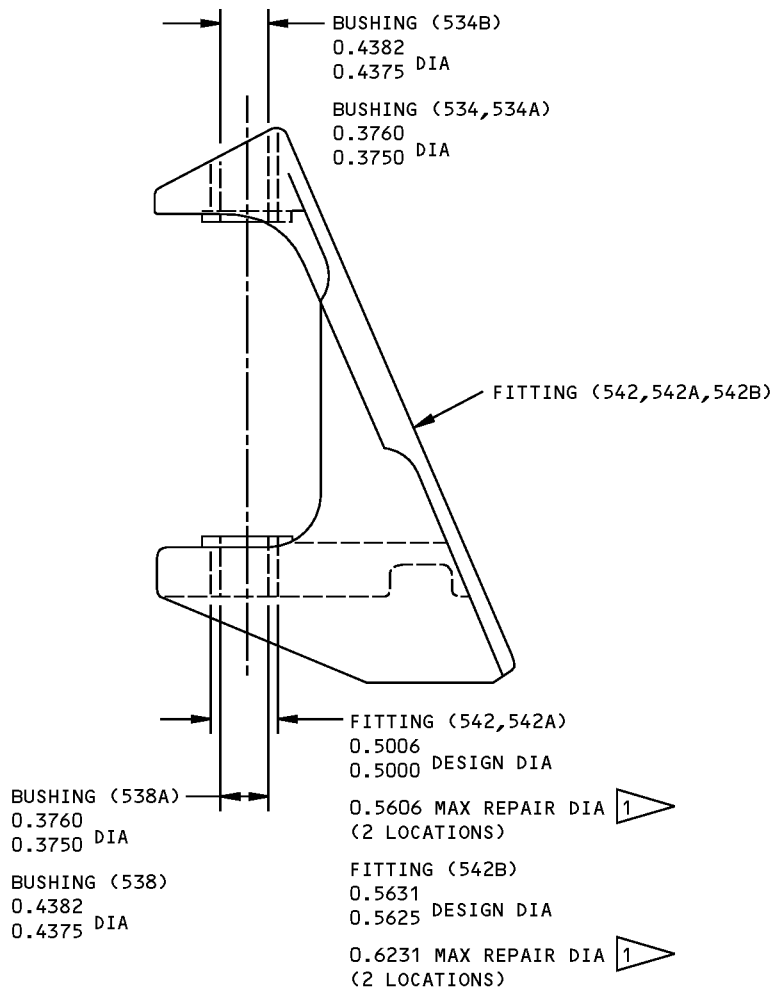
REPAIR 7-1

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1 FOR 315A1634-2,-504,-506

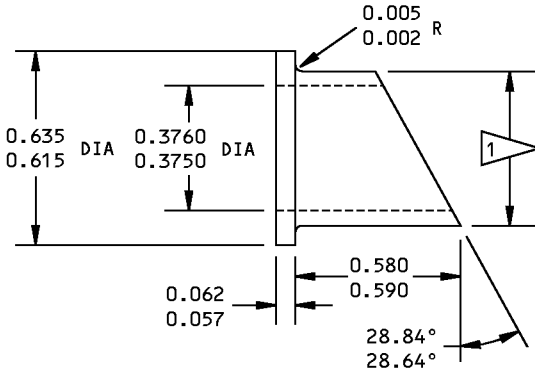
ITEM NUMBERS REFER TO IPL FIG. 16
 ALL DIMENSIONS ARE IN INCHES

315A1634-2,-504,-506,-510,-512 Bushing Replacement
 Figure 601

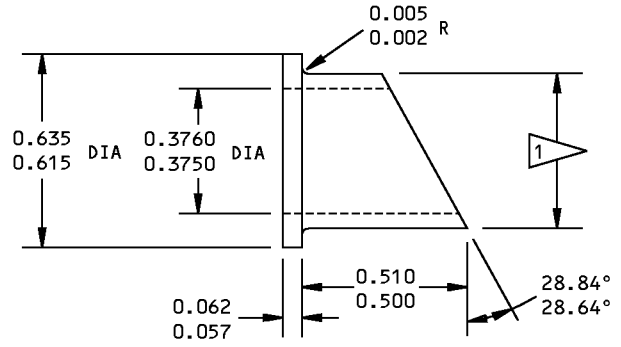
71-13-28

REPAIR 7-1
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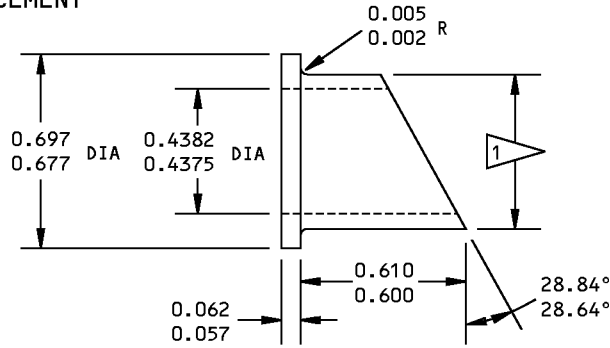
COMPONENT MAINTENANCE MANUAL



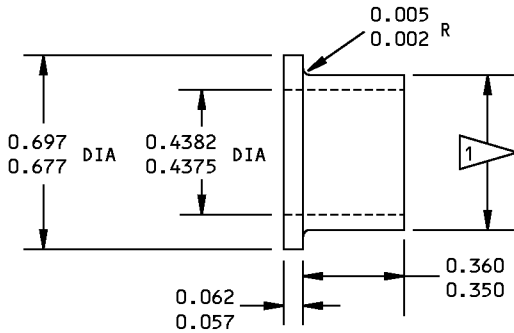
BUSHING (534) REPLACEMENT



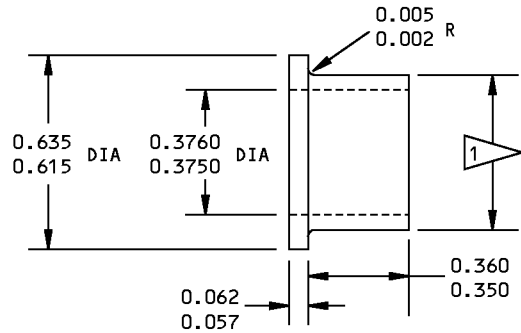
BUSHING (534A) REPLACEMENT



BUSHING (534B) REPLACEMENT



BUSHING (538A) REPLACEMENT



BUSHING (538) REPLACEMENT

FINAL BUSHING OUTSIDE DIAMETER EQUALS REPAIR DIAMETER PLUS 0.0004-0.0016 INCH INTERFERENCE

ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

MATERIAL: 15-5PH CRES BAR PER AMS 5659.
HT 150-170 KSI

FINISH: CADMIUM PLATE PER SOPM 20-42-05,
TYPE 2, CLASS 2.
PLATING IN BORE OPTIONAL.

DIMENSIONS APPLY AFTER PLATING

ITEM NUMBERS REFER TO IPL FIG. 16

ALL DIMENSIONS ARE IN INCHES

Oversize Bushing Details
Figure 602

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REPAIR 7-1

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COMPONENT MAINTENANCE MANUAL

ATTACH FITTING ASSEMBLY - REPAIR 8-1

315A1663-1, -2, -7, -8, -501, -502, -505, -506, -509, -510

1. General

- A. This procedure has the data necessary to repair and refinish the attach fitting assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to the REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 16 as necessary, for item numbers.

2. Bushing Replacement (442, 446, IPL Figure 16)

- A. Remove bushings.
- B. Repair fitting (458, 462A) bushing bores, if and as required, per REPAIR 8-1, Paragraph 3..
- C. Install bushings per SOPM 20-50-03, except install bushings with sealant, A00551.
- D. Fillet seal bushing flanges with sealant, A00551.

3. Repair (REPAIR 8-1, Figure 601, REPAIR 8-1, Figure 602)

- A. Machine fitting (458, 462A) bores for bushings (442, 446), as required, up to the maximum amount shown in REPAIR 8-1, Figure 601.
- B. Fabricate oversized bushings per REPAIR 8-1, Figure 602.

4. Refinish

- A. Fitting (458, 462) – Touch up finish as follows: Chromic acid anodize and apply one coat of primer, C00259 (F-18.13), except no primer in the bushing hole.
- B. Fitting (458C, 462C) – Touch up finish as follows: Apply two layers of primer, C00259 (F-20-03).

71-13-28

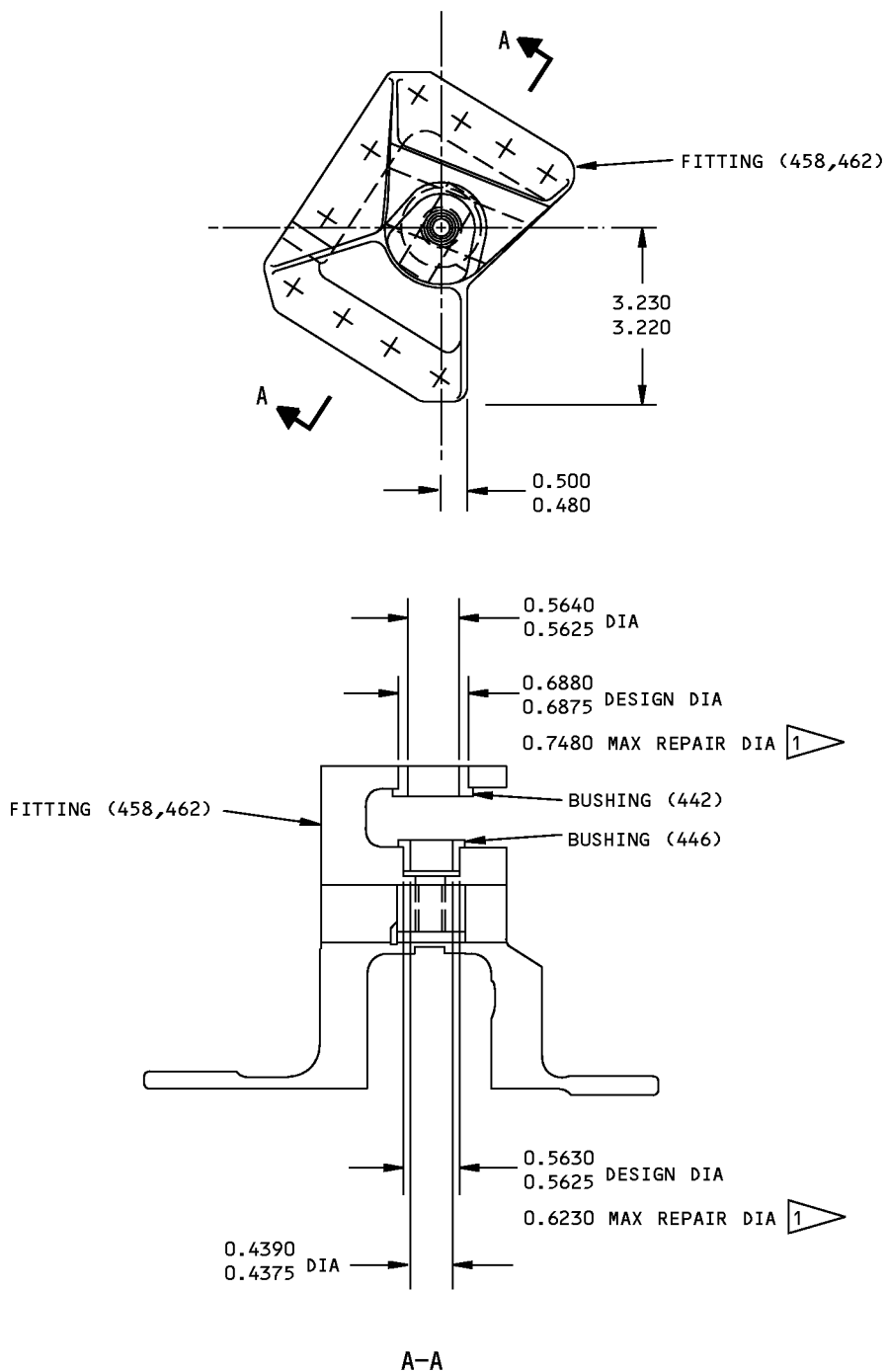
REPAIR 8-1

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1 FOR 315A1663-1,-2,-7,-8

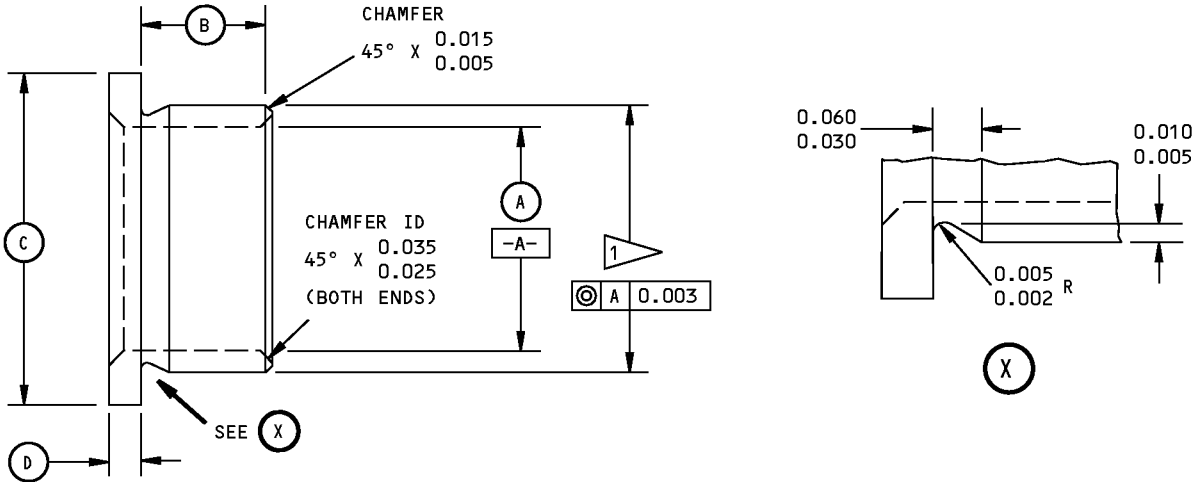
ITEM NUMBERS REFER TO IPL FIG. 16
ALL DIMENSIONS ARE IN INCHES

Attach Fitting Assembly Repair
Figure 601

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REPAIR 8-1
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REPLACEMENT BUSHINGS FOR BUSHINGS (442,446)

REPLACES BUSHING		A	B	C	D	INTERFERENCE
IPL FIG.	ITEM NO.					
16	442	0.5640	0.2550	0.8220	0.0620	0.0002-0.0017
		0.5625	0.2450	0.8020	0.0570	
16	446	0.4390	0.2650	0.6970	0.0620	0.0001-0.0013
		0.4375	0.2550	0.6770	0.0570	

1 FINAL BUSHING OUTSIDE DIAMETER EQUALS REPAIR DIAMETER OF FITTING PLUS INTERFERENCE

63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

ANGULAR TOLERANCE, ±1.00 DEG

MATERIAL: 4130 STEEL PER MIL-S-6758, HT TO 125-145 KSI

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2, CLASS 2. PLATING IN BORE OPTIONAL

PENETRANT CHECK PER SOPM 20-20-02

DIMENSIONS APPLY AFTER PLATING

ALL DIMENSIONS ARE IN INCHES

Oversize Bushing Details
Figure 602

71-13-28

REPAIR 8-1

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COMPONENT MAINTENANCE MANUAL

MISCELLANEOUS PARTS - REPAIR 9-1

1. General

- A. This procedure has the data necessary to refinish the parts which are not given in the specified repairs.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to the REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 1 through IPL Figure 16 as necessary, for item numbers.

2. Repair details

- A. Repair of parts consists of restoration of the original finish.

Table 601: Refinish Details

IPL FIG. & ITEM	MATERIAL	FINISH
Fig. 1		
Fan Duct Cowl Assy (1, 5, 10, 15)		Prepare surface and apply enamel, coating, C00700 (F-19.39-707) to indicated areas shown in REPAIR 9-1, Figure 601.
Fig. 2		
Cascade (95, 100)	Magnesium alloy	Anodize coating, C50047 per SOPM 20-43-02. Apply primer, C00259 (F-20.03) all over except apply primer, C00259 (F-20.02) to fastener holes.
Fig. 3		
Cascade (115, 120)	Magnesium alloy	Anodize coating, C50047 per SOPM 20-43-02. Apply primer, C00259 (F-20.03) all over except apply primer, C00259 (F-20.02) to fastener holes.
Fig. 4		
Cascade (95, 100)	Magnesium alloy	Anodize coating, C50047 per SOPM 20-43-02. Apply primer, C00259 (F-20.03) all over except apply primer, C00259 (F-20.02) to fastener holes.
Fig. 5		
Cascade (115, 120, 125, 130)	Magnesium alloy	Anodize coating, C50047 per SOPM 20-43-02. Apply primer, C00259 (F-20.03) all over except apply primer, C00259 (F-20.02) to fastener holes.
Fig. 6		
Cascade (90, 95)	Magnesium alloy	Anodize coating, C50047 per SOPM 20-43-02. Apply primer, C00259 (F-20.03) all over except apply primer, C00259 (F-20.02) to fastener holes.
Fig. 7		

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Table 601: Refinish Details (Continued)

IPL FIG. & ITEM	MATERIAL	FINISH
Cascade (40, 45, 50, 55, 60, 65)	Magnesium alloy	Anodize coating, C50047 per SOPM 20-43-02. Apply primer, C00259 (F-20.03) all over except apply primer, C00259 (F-20.02) to fastener holes.
Fig. 8		
Cascade (80, 85)	Magnesium alloy	Anodize coating, C50047 per SOPM 20-43-02. Apply primer, C00259 (F-20.03) all over except apply primer, C00259(F-20.02) to fastener holes.
Fig. 9		
Cascade (70, 75)	Magnesium alloy	Anodize coating, C50047 per SOPM 20-43-02. Apply primer, C00259 (F-20.03) all over except apply primer, C00259(F-20.02) to fastener holes.
Fig. 10		
Cascade (55, 60)	Magnesium alloy	Anodize coating, C50047 per SOPM 20-43-02. Apply primer, C00259 (F-20.03) all over except apply primer, C00259(F-20.02) to fastener holes.
Fig. 1		
Radius filler (604)	Aluminum alloy	Chromic acid anodize (type 1) and apply primer, C00259 (F-18.13) all over.
Fig. 11		
Fitting (20, 30)	Aluminum alloy	Chromic acid anodize (type 1) and apply primer, C00259 (F-18.13) all over.
Fig. 1		
Pad (376, 380, 424, 428, 416, 429, 516, 516A, 496, 496B)	Aluminum alloy	Chromic acid anodize (type 1) and apply primer, C00259 (F-18.13) all over.
Fig. 13		
Inlet scoop (45)	Aluminum Casting	Chromic acid (type 1) or sulfuric acid (type 2) anodize (F-17.05). Apply primer, C00803 (F-19.43).
Shear pin (65)	15-5 PH CRES 150-170 KSI	Cadmium plate (0.003-0.005 inch thick) (F-15.06)
Drain (440)	Aluminum alloy	Chromic acid anodize (type 1) (F-17.04). Apply primer, C00803 (F-19.43).
Fig. 14		
Bifurcation Instl (1, 5)		Touch-up finishes as follows: Bonded panel – Apply primer, C00175 (F-19.47). Misc aluminum parts – manually apply (colored film) coating, C00064 and apply primer, C00259 (F-18.01).

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Table 601: Refinish Details (Continued)

IPL FIG. & ITEM	MATERIAL	FINISH
Support seal assy (13, 16, 58, 61, 103, 106, 169, 172, 295, 298)	Aluminum alloy retainer	Chemical treat (colored film) primer, C00175 and apply primer, C00259 (F-18.06) to aluminum retainer. Do not apply finish to seal or rub strip portions.
Liner (475A, 478A, 496, 499)	17-7 PH CRES 150-170 KSI	Nickel plate, 0.003-0.005 inch thick (F-14.15) interior surface or passivate (F-17.09). Cadmium plate exterior surfaces per SOPM 20-42-05, type 2, class 2 and apply primer, C00259 (F-16.01).
Fig. 1		
Bifurcation Instl (971, 974)		Touch-up finish as follows: Bonded panel – Apply primer, C00175 (F-19.47). Misc. aluminum parts – Manually apply (colored film) coating, C00064 and apply primer, C00259 (F-18.01).
Fig. 15		
Retainer (295, 315)	Aluminum alloy	Chemical treat all surfaces (F-17.07) and apply primer, C00259 (F-20.03).
Retainer (415) Depressor (425)	301 or 304 CRES annealed sheet	Apply primer, C00259 (F-20.03).
Liner (550, 555, 575)	17-7 PH CRES	Nickel plate, 0.003-0.005 inch thick (F-15.33) interior surface or passivate (F-17.25). Cadmium plate exterior surfaces per SOPM 20-42-05, type 2, class 2 and apply primer, C00259 (F-16.01).
Retainer (710)	Aluminum alloy	Chemical treat (colored film) coating, C00064 and apply primer, C00259 (F-18.06).
Shear pin (395)	15-5 pin CRES 150-170 KSI	Cadmium plate, 0.0003 to 0.0005 inch thick, per SOPM 20-42-05, type 2, class 2 (F-15.06)
Fig. 12		
Aft support (40, 40A)	Aluminum alloy	Chromic acid anodize (type 1) or sulphuric acid anodize (type 2) (F-17.05) and apply primer, C00259 (F-20.02).
Striker plate (45)	15-5 PH CRES sheet 125-145 KSI or 17-7 PH CRES sheet 150-170 KSI	Cadmium plate per SOPM 20-42-05 and apply primer, C00259(F-16.01).
Ring Segment (100, 105)	Aluminum alloy	Touch-up as follows: Manually apply (colored film) coating, C00064 and apply primer, C00259 (F-18.01).
Fig. 16		

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Table 601: Refinish Details (Continued)

IPL FIG. & ITEM	MATERIAL	FINISH
Torque Box Assy (296, 300)		Touch up finishes as follows: Aluminum parts – Manually apply (colored film) coating, C00064 (F-18.01) and apply primer, C00259 (F-20.03). Vee Ring – Apply lubricant, D00113 per SOPM 20-50-08, type 6, class 2 to areas indicated in REPAIR 9-1, Figure 602. Apply enamel coating, C50069, to all other exposed areas.

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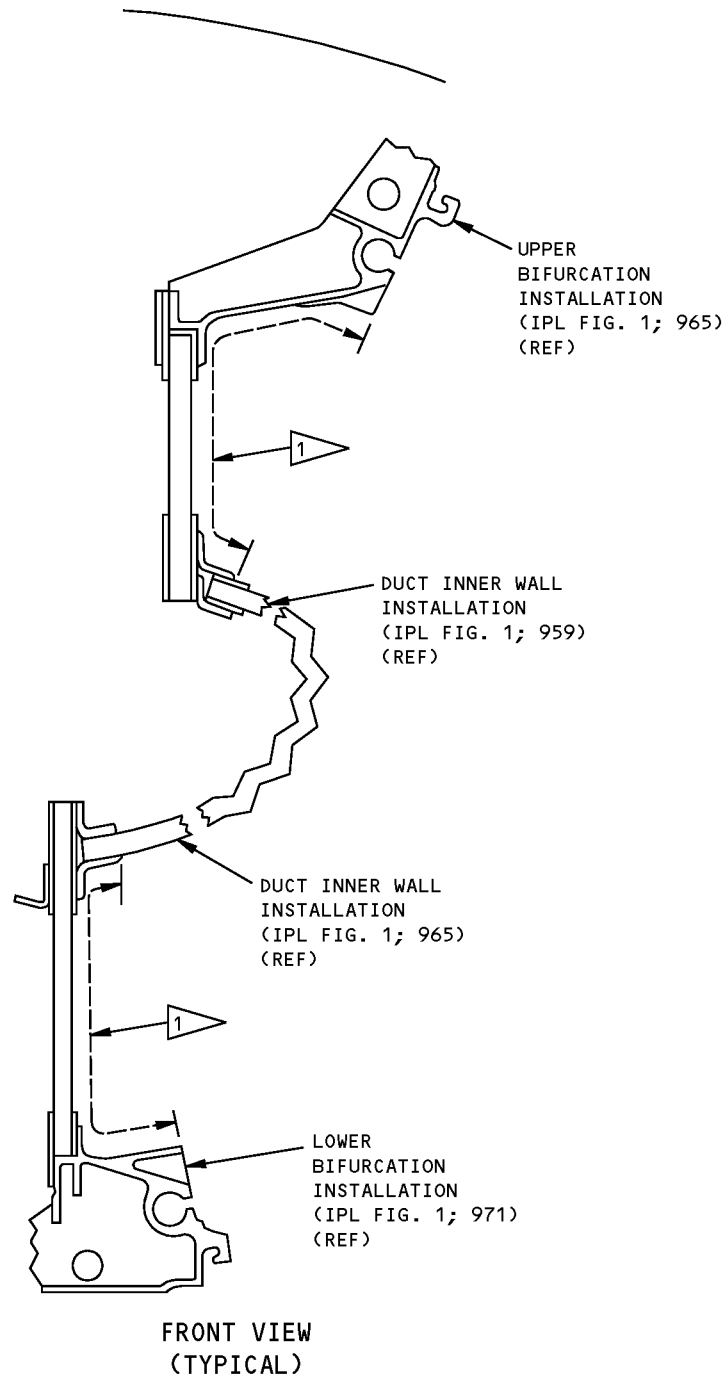
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1 PREPARE SURFACE AND APPLY ONE COAT GRAY GLOSS ENAMEL, BMS 10-60, TYPE 2, BAC 707 (F-19.37-707)

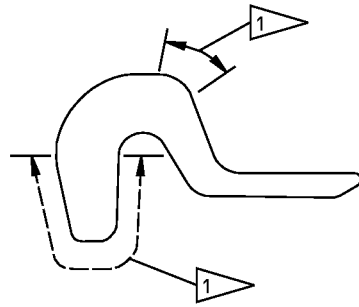
Fan Duct Cowl Assembly - Refinish
Figure 601

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1 APPLY DRI-LUBE PER 20-50-08,
TYPE 6, CLASS 2 TO INDICATED
AREAS

Torque Box Assembly - Vee Ring Refinish
Figure 602

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CASCADE ASSEMBLY - REPAIR 10-1

315A1210-5, -13, -14, -15, -16, -501, -502, 315A1212-2, -3, -4, -11, -12, -502, -503, -505, -506, 315A1213-2, -3, -4, -5, -6, -503, -505, -506, -507, -509, -511, 315A1214-1, -2, 315A1215-1, -2, -3, 315A1216-7, -8

1. General

- A. This procedure has the data necessary to repair and refinish the cascade assembly.
- B. Refer to REPAIR-GENERAL, Paragraph 2. for the Standard Overhaul Practice Manual (SOPM) subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Paragraph 3. for the description of the consumable codes identified in this procedure.
- D. Refer to the REPAIR-GENERAL, Figure 601 for the Standard True Position Dimensioning Symbols shown in the repair.
- E. Refer to IPL Figure 1 through IPL Figure 16 as necessary, for item numbers.

2. Cascade Assembly Vane Repair (80, 85, 70, 75, 85A, 70B, 95, 100, 105, 110, 115, 120, 125, 125A, 130, 135, 140, 155, 160, 160A, 160B, 160C, 160D, 175, 175A, 180, 180A, 180B, 185, 190, 195, 200, 204, 208)

CAUTION: WELD REPAIRS MUST BE A MINIMUM OF 0.50 INCH FROM ANY STRONGBACK OR STRUCTURAL DAMAGE MAY OCCUR. REPLACE CASCADE ASSEMBLIES IF DAMAGE IS LESS THAN 0.50 INCH FROM A STRONGBACK.

- A. Weld repairs not requiring a replacement section.

- (1) Clean entire casting per CLEANING.
- (2) Stop drill end of crack(s) with a number 40 (0.098 inch dia) or number 60 (0.040 inch dia) drill.

CAUTION: PREHEATING AND STRESS RELIEVING TO A MAXIMUM TEMPERATURE OF 350°F TO PREVENT CRACKING IS ALLOWED (FURNACE METHOD ONLY). 350°F SHALL NOT BE EXCEEDED OR STRUCTURAL DAMAGE MAY OCCUR. DO NOT SOLUTION HEAT TREAT AND/OR AGE HARDEN THE WELD CASTING AS CRACKING/DISTORTION MAY OCCUR.

- (3) Groove cracked area, from both sides, to ensure 100% joint penetration.
- (4) Weld joint using gas tungsten arc method and either AZ92A or AZ101A filler wire or rod per MIL-R-6944. Weld bead(s) must be left as deposited.
- (5) Penetrant inspect per SOPM 20-20-02 and X-ray weld areas.
- (6) Refinish weld area(s) of casting by applying Dow 19 anodize per SOPM 20-43-02.
- (7) Apply primer, C00259 (F-20.02).
- (8) Apply enamel, coating, C00700.

- B. Weld repairs requiring replacement sections.

- (1) Cut replacement section(s) from a similar salvaged cascade or 0.063 inch thick AZ31B magnesium sheet per QQ-M-44.
- (2) Clean cast or sheet metal per SOPM 20-30-03.
- (3) Prepare butt joint as required to permit 100% joint penetration.

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CAUTION: PREHEATING AND STRESS RELIEVING TO A MAXIMUM TEMPERATURE OF 350°F TO PREVENT CRACKING IS ALLOWED (FURNACE METHOD ONLY). 350°F SHALL NOT BE EXCEEDED OR STRUCTURAL DAMAGE MAY OCCUR. DO NOT SOLUTION HEAT TREAT AND/OR AGE HARDEN THE WELD CASTING AS CRACKING/DISTORTION MAY OCCUR.

- (4) Position parts for welding using minimum of restraint.
- (5) Weld joint using gas tungsten arc method and either AZ92A or AZ101A filler wire or rod per MIL-R-6944. Weld beads must be left as deposited.
- (6) Penetrant inspect per SOPM 20-20-02 and X-ray weld area(s).
- (7) Refinish weld area(s) of casting by applying Dow 19 anodize per SOPM 20-43-02.
- (8) Apply primer, C00259.
- (9) Apply enamel, coating, C00700.

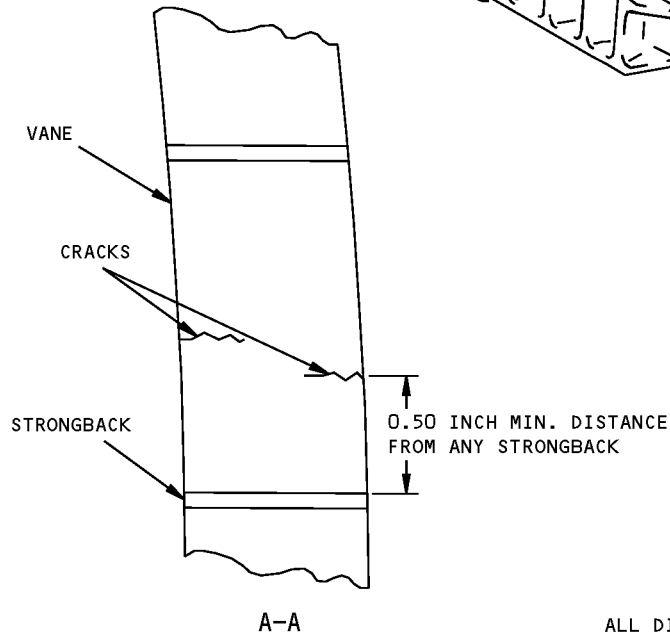
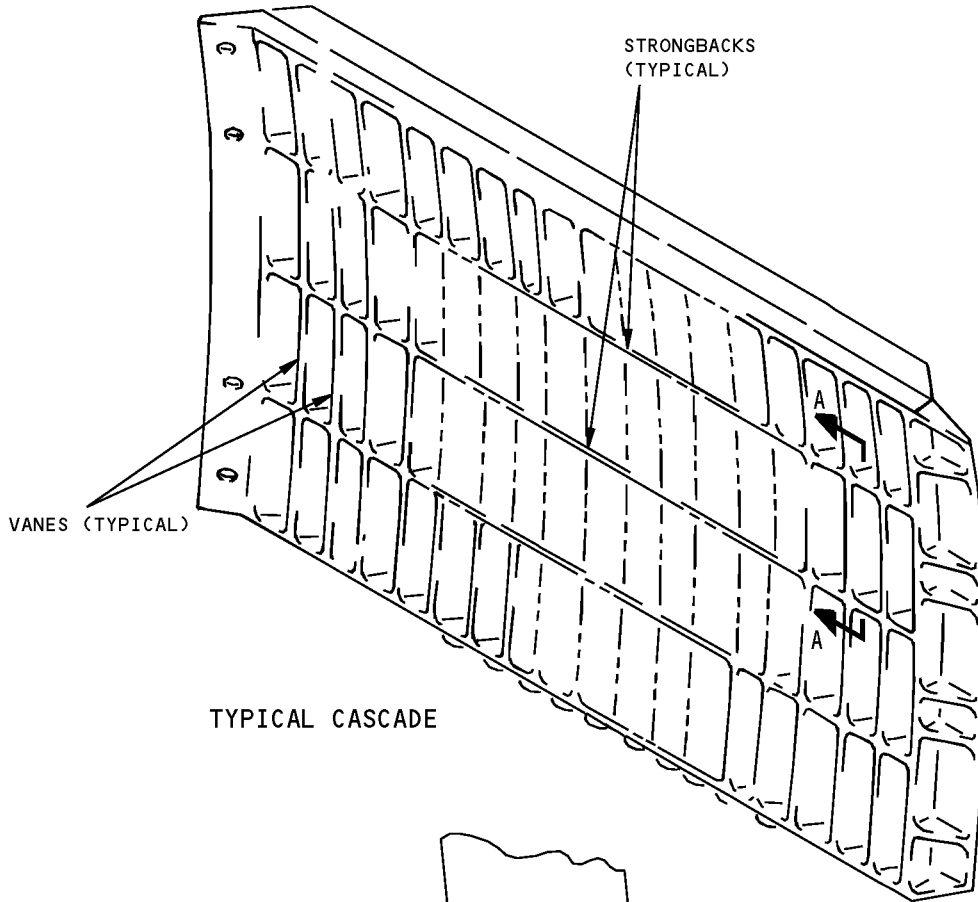
3. Refinish

- A. Cascade (95, 100, IPL Figure 2), (115, 120, IPL Figure 3), (95, 100, IPL Figure 4), 115, 120, 125, 130, IPL Figure 5), (90, 95, IPL Figure 6), 40, 45, 50, 55, 60, 65 IPL Figure 7), 80, 85, IPL Figure 8), (70, 75, IPL Figure 9), 55, 60, IPL Figure 10) – Anodize coating, C50047 per SOPM 20-43-02. Apply primer, C00259 (F-20.03) all over except apply primer, C00259(F-20.02) to fastener holes.
Material: Magnesium Alloy

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ALL DIMENSIONS ARE IN INCHES

Cascade Vane Weld Repair
Figure 601

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ASSEMBLY

1. General

- A. This procedure has the data necessary to assemble the CFM 56-3 fan duct cowl assembly.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1 through IPL Figure 16 as necessary, for item numbers.

2. Assembly

A. Tools/Equipment

NOTE: Equivalent substitutes may be used.

Reference	Description
SPL-1981	Tool - Installation, Door Seal (Part #: B52004-1, Supplier: 81205) (Part #: K52011-1, Supplier: 81205)

B. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00160	Sealant - Firewall - Hydraulic Fluid Resistant	BMS5-63
A00551	Sealant - Fuel Tank	BAC5010, Type 44 (BMS5-44, BMS5-45)
A00767	Sealant - Fuel Tank	BMS5-45
A50025	Adhesive - Condensation Cure, Mouldmaking Rubber, Momentive Performance Materials RTV430 Base (Formerly GE Silicones)	
A50057	Adhesive - Silicone Rubber, RTV157	BAC5010, Type 60
B01054	Solvent - Methyl Ethyl Ketone and sec-Butyl Alcohol Blend - (MEK:secButyl Alcohol - 42:58 Percent)	BAC 5750, ASTM D740 / ASTM D1007
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I
C00308	Compound - Corrosion Preventive, Petrolatum Hot Application	MIL-C-11796
C00319	Primer - Urethane Compatible, Corrosion Resistant	BMS10-79, Type II

C. References

Reference	Title
71-00-01	Component Maintenance Manual
78-00-08	Component Maintenance Manual

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Reference	Title
SOPM 20-41-02	APPLICATION OF CHEMICAL AND SOLVENT RESISTANT FINISHES
SOPM 20-43-03	CHEMICAL CONVERSION COATINGS FOR ALUMINUM
SOPM 20-50-05	APPLICATION OF ALUMINUM FOIL AND OTHER MARKERS
SOPM 20-50-12	APPLICATION OF ADHESIVES
SOPM 20-50-19	GENERAL SEALING
737 AMM 78-31-00-501	THRUST REVERSER SYSTEM - ADJUSTMENT/TEST
737 AMM 78-31-01-401	THRUST REVERSER - REMOVAL/INSTALLATION
737 AMM 78-31-01-501	THRUST REVERSER - ADJUSTMENT/TEST
737 AMM 78-31-01-801	THRUST REVERSER - REPAIRS
737 AMM 78-31-02-401	TRANSLATING SLEEVE - REMOVAL/INSTALLATION
737 AMM 78-31-05-401	CASCADES - REMOVAL/INSTALLATION

D. Procedure

NOTE: For positive lock fastener installation (ASP and MAF fasteners) refer to 78-00-08.

CAUTION: TO HOIST, RAISE, OR MOVE FAN DUCT COWL ASSEMBLY, A MINIMUM OF THREE CASCADES OR DUMMY CASCADES, MUST BE INSTALLED EVENLY SPACED ON THE SUPPORT FLANGES WITH NO MORE THAN TWO OPEN SPACES. FAILURE TO DO SO MAY DAMAGE COWL.

- (1) Use standard industry practices for the assembly of this component plus the following additional steps.
- (2) Re-install original shims (25, 35, IPL Figure 11), (608, 612, IPL Figure 1), (50, 55, IPL Figure 13), (510, 515, IPL Figure 15), (95, IPL Figure 12) or delaminate new shims to exact thickness recorded during disassembly. Apply primer, C00259 to shims after delamination.
- (3) Install Rivets (10, 30, 35, 40, IPL Figure 2), (10, 30, 35, 40, 45, IPL Figure 3), 10, 20, 25, 35, IPL Figure 4), 20, 30, 35, 40, 45, IPL Figure 5), (20, 25, 30, 35, IPL Figure 6), (10, 15, 30, 35, IPL Figure 8), (10, 25, 30, IPL Figure 9), (10, 20, IPL Figure 10).
 - (a) Install with sealant, A00551.
 - (b) Install by squeeze method only. Do not drive.
- (4) Install Fitting (20, 30, IPL Figure 11).
 - (a) Fay surface seal shims (25, 35, IPL Figure 11) with sealant, A00551.
 - (b) Fay surface seal fitting (20, 30, IPL Figure 11) with sealant, A00551.
 - (c) Install bolts (10, IPL Figure 11) with sealant, A00551 under heads and fillet seal collars (15, IPL Figure 11) with sealant, A00551.
- (5) Install Anchor Fitting Assembly (592A, IPL Figure 1).
 - (a) Install bolts (580, 576, IPL Figure 1) with sealant, A00160 under heads.
 - (b) Install collars (584, 588, IPL Figure 1) and, if required, radius filler (604, IPL Figure 1). Fillet seal collars (584, 588, IPL Figure 1) with sealant, A00160, except do not seal collars which will be covered by MA-25S coating.

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- (c) Seal hole in duct inner wall installation (959, 962, IPL Figure 1) with sealant, A00160, do not fill recess in anchor fitting assembly (592A, IPL Figure 1).
- (6) Install Fireseal Installation (220, 224, IPL Figure 1) per ASSEMBLY, Figure 701.
- NOTE:** door seal installation tool, SPL-1981 B52004-1 or equivalent may be used to push seals into retainers.
- (7) Bond seals (264, 268, 272, 276, 280, 288, 296, 300, 304, 308, 316, 320, 324, 328, 332, 336, 340, IPL Figure 1) to adjacent structure with adhesive, A50057 or RTV430 rubber base, A50025 per SOPM 20-50-12.
- (8) Bond seal (284, IPL Figure 1) to main track liner (550, 555, IPL Figure 15) with adhesive, A50057 or RTV430 rubber base, A50025 per SOPM 20-50-12.
- (9) Install Drain (440, IPL Figure 13).
- (a) Fay surface seal with sealant, A00160.
- (b) Seal gap between panel and drain with sealant, A00160; sealant should be smooth and flush with exterior surface of aft cowl assy (235, 240, IPL Figure 13). Do not allow sealant, A00160 to contaminate exterior skin surface of aft cowl assy.
- (10) Install Main Track Liner (496, 499, IPL Figure 14), (550, 555, IPL Figure 15).
- (a) Slide into position.
- (b) Note gap (0.013 nominal) between liner (496, 499, IPL Figure 14), (550, 555, IPL Figure 15) and fitting (772A, 775A, IPL Figure 14), (840, 845, IPL Figure 15) and limit torque on bolt (484, IPL Figure 14), (525, IPL Figure 15) to prevent deformation of liner.
- (c) Place a fillet of sealant, A00551, 0.38 ± 0.12 inch long around bolt (484, IPL Figure 14), (520, IPL Figure 15) shank, between washer (487, IPL Figure 14), (535, IPL Figure 15) and fitting to dampen movement of bolt.
- (11) Install Bolts (320, 325, 350, 355, IPL Figure 15).
- (a) Add washers (335, 365, IPL Figure 15) as required to minimize movement of shoulder bolt. Minimum gap between fitting assy (840, 845, IPL Figure 15) and washer (335, 365, IPL Figure 15) is 0.03 inch to prevent clamp up.
- (b) Place a fillet of sealant, A00551, 0.38 ± 0.12 inch long around bolt (320, 325, 350, 355) IPL Figure 15) shank between washer (335, 365, IPL Figure 15) and fitting assy (840, 845, IPL Figure 15) to dampen movement of bolt.
- (12) Install Nutplate (790, IPL Figure 15).
- NOTE:** Rivets (785, IPL Figure 15) may have originally been installed under outer skin. Using holes as a guide drill through outer skin.
- (a) Install rivet (785, IPL Figure 15) by squeeze method, flush with outer skin. Do not drive.
- (13) Install Rivets (50, 55, IPL Figure 12) with sealant, A00551, and head 0.000-0.010-inch below surface.
- (14) Install Markers (987, 984, IPL Figure 16) per SOPM 20-50-05.

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CAUTION: WHEN INSTALLING COMPOSITE CASCADE, USE ALUMINUM-COATED TITANIUM BOLTS (35, 45, IPL FIG. 1) WITH WET BMS 5-26 SEALANT. BOLTS FOR MAGNESIUM AND COMPOSITE CASCADES ARE NOT INTERCHANGEABLE. CADMIUM PLATED STEEL FASTENERS MAY CAUSE A CORROSION PROBLEM IF USED WITH COMPOSITE CASCADES.

- (15) Apply Insulative Coating, MA-25S as shown in 71-00-01 and ASSEMBLY, Figure 702. Thicknesses shown for coating, MA-25S are prior to application of topcoat.

CAUTION: TO HOIST, RAISE, OR MOVE FAN DUCT COWL ASSEMBLY, A MINIMUM OF THREE CASCADES OR DUMMY CASCADES, MUST BE INSTALLED EVENLY SPACED ON THE SUPPORT FLANGES WITH NO MORE THAN TWO OPEN SPACES. FAILURE TO DO SO MAY DAMAGE COWL.

- (16) Install Cascade Assemblies (70, 75, 85, 80, 100, 95, 130, 125, 135, 140, 105, 160, 155, 180, 175, 115, 110, 190, 185, 200, 195, 120, 208, 204, 212, 175A, IPL Figure 1).

- (a) Place fan duct cowl assembly (1, 5, 10, 15, IPL Figure 1) in a position simulating an assembly latched-up on an engine/strut.
- (b) Place Cascade Assembly in position indicated in ASSEMBLY, Figure 703 and install aft bolts (45, IPL Figure 1) and washer (50, IPL Figure 1).

NOTE: Fan Duct Cowl Assembly (1 and 5 or 10 and 15, IPL Figure 1) are the same except for sequence and part numbers of Cascade Assemblies. Install Cascade Assemblies in the sequence shown in ASSEMBLY, Figure 703 to obtain desired cowl.

- (c) With aft flanges fully clamped measure gap between forward Cascade flange and attaching flange. A maximum gap of 0.030 is allowed; if needed a pressure of 25 pounds maximum may be applied to the strongbacks 5 ± 0.5 inches aft of the forward attach bolts (35, IPL Figure 1) to obtain the allowable gap. Remove bolts (45, IPL Figure 1) and washers (50, IPL Figure 1) after ensuring allowable gap.
 - (d) Loosely install all bolts with corrosion preventive compound, C00308 on bolt-shanks and under heads and washers.
 - (e) Tighten aft bolts (45, IPL Figure 1) then forward bolts (35, IPL Figure 1). Bolts are to be torqued to 70-90 inch-pounds.
- (17) Assemble the Thrust Reverser Upper Bifurcation Panel as follows:

NOTE: All instructions are given for the left hand Upper Bifurcation Panel. Where appropriate, opposite part numbers have been identified, which would be for a repair of a right hand bifurcation panel. The right hand repair procedure is identical to the procedure for the left hand side, while figures are mirror images.

- (a) Install the new bifurcation panel into the Thrust Reverser structure and hold in place with temporary fasteners at the (9) hole locations along the upper and lower edges of the panel.
- (b) Install the alignment tool AXXXXXX onto the compression pads and hinge beam. The temporary fasteners may have to be loosened and the panel position may have to be adjusted to get a perfect fit between the alignment tool holes and the compression pad holes.

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- (c) Drill attachment holes through the new bifurcation panel at all hole locations, using the diameter callouts noted in ASSEMBLY, Figure 704, ASSEMBLY, Figure 705, ASSEMBLY, Figure 706, and ASSEMBLY, Figure 707. Install temporary fasteners as new holes are drilled to ensure panel and attaching components remain aligned as new holes are drilled.

CAUTION: DO NOT FORCE THE TOOL TO TRY TO MAKE IT ALIGN WITH THE HOLES IN THE COMPRESSION PADS. THE PANEL MUST BE MOVED TO ALIGN WITH THE TOOL.

- (d) Once all of the holes are drilled, remove alignment tool and the new bifurcation panel assembly from the T/R structure and clean, debur, and alodine the holes.

NOTE: Debur and Clean all aluminum surface in the repair area with solvent (solvent, B01054).

NOTE: Alodine the bare surface per SOPM 20-43-03 and prime using primer, C00319 to the rework area per SOPM 20-41-02.

- (e) Clean and alodine all parts that will be re-assembled. Include all parts that remain attached to the T/R structure and interface with the new bifurcation panel.
- (f) Apply sealant, A00767 per SOPM 20-50-19 to all faying surfaces prior to final assembly.
- (g) Install the fasteners that attach the 315A1318 fire seal brackets and shims.
- (h) Install all fasteners that penetrate the bifurcation wall panel wet with sealant, A00767 per SOPM 20-50-19 under heads on hinge fitting side. Fillet seal collars (or sleeve) on other side with sealant, A00767 per SOPM 20-50-19 except collars or sleeves indicated by Ref No. 4 on the Figure that shows the installation of the fastener. Optional to install fasteners wet with sealant, A00767 per SOPM 20-50-19, method 3.
- (i) Re-assemble the upper bifurcation panel and parts utilizing temporary fasteners to hold everything in place while permanent fasteners are installed.
- (j) Install the fasteners that attach Shear Strap (IPL Figure 14; 670, 673), Shim-Peel (IPL Figure 14; 679, 682) and Fire shield Assy (IPL Figure 14; 595) to the upper beam, see ASSEMBLY, Figure 704.
- (k) Install the fasteners that attach Shear Strap (IPL Figure 14; 670, 673), Peel Shim (IPL Figure 14; 571, 574), and upper beam to the upper portion of the bifurcation panel, see ASSEMBLY, Figure 705.
- (l) Install the fasteners that attach the bifurcation panel to the angle (IPL Figure 1; 820) on the inner wall side of the bifurcation panel, see ASSEMBLY, Figure 707.
- (m) Install the fasteners that attach the compression pad assy (IPL Figure 1; 456) to the bifurcation panel and to the angle (IPL Figure 1; 820) on the bottom side of the bifurcation panel, see ASSEMBLY, Figure 707.
- (n) Install the fasteners that attach the compression pad assy (IPL Figure 1; 396) to the bifurcation panel and to the angle (IPL Figure 1; 820) on the bottom side of the bifurcation panel, see ASSEMBLY, Figure 707.
- (o) Install the fasteners that attach the compression pad (IPL Figure 1; 360) to the bifurcation panel and to the top side of the inner wall panel, see ASSEMBLY, Figure 707.
- (p) Install the fasteners that attach the angle (IPL Figure 1; 788) to the bifurcation panel and to the top side of the inner wall panel, see ASSEMBLY, Figure 706.

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ASSEMBLY

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- (q) Install the fasteners that attach the compression Pad Assy (IPL Figure 1; 456), and shim (IPL Figure 1; 476) to the lower portion of the bifurcation panel, and to the angle (IPL Figure 1; 788), see ASSEMBLY, Figure 706, ASSEMBLY, Figure 707, and ASSEMBLY, Figure 708.
 - (r) Install the fasteners that attach the Compression Pad Assy (IPL Figure 1; 396) and shim (IPL Figure 1; 440) to the lower portion of the bifurcation panel and angle (IPL Figure 1; 788), see ASSEMBLY, Figure 706, ASSEMBLY, Figure 707, and ASSEMBLY, Figure 708.
 - (s) Install the fasteners that attach the Compression Pad Assy (IPL Figure 1; 360) and shim (IPL Figure 1; 748) to the lower portion of the bifurcation panel and angle (IPL Figure 1; 788), see ASSEMBLY, Figure 706, ASSEMBLY, Figure 707, and ASSEMBLY, Figure 708.
 - (t) Repair the ablative fire protective coating per 737 AMM 78-31-01-801 procedures.
 - (u) Re-install the first two cascade segments, located nearest the upper bifurcation panel area, per 737 AMM 78-31-05-401 procedures.
 - (v) Re-install the translating sleeve to the T/R structure per 737 AMM 78-31-02-401 procedures.
 - (w) Re-install the Thrust Reverser to the engine strut per 737 AMM 78-31-01-401 procedures.
 - (x) Perform Thrust Reverser adjustment and test procedures as specified per 737 AMM 78-31-00-501 procedures.
- (18) Assemble the Thrust Reverser Lower Bifurcation Panel as follows:

NOTE: All instructions are given for the left hand Lower Bifurcation Panel. Where appropriate, opposite part numbers have been identified, which would be for a repair of a right hand bifurcation panel. The right hand repair procedure is identical to the procedure for the left hand side, while figures are mirror images.

- (a) Install the new bifurcation panel into the Thrust Reverser structure and hold in place with temporary fasteners at the (4) hole locations along the upper and lower edges of the panel.

CAUTION: DO NOT FORCE THE TOOL TO TRY TO MAKE IT ALIGN WITH THE HOLES IN THE COMPRESSION PADS. THE PANEL MUST BE MOVED TO ALIGN WITH THE TOOL.

- (b) Install the alignment tool onto the compression pads and latch beam. The temporary fasteners may have to be loosened and the panel position may have to be adjusted to get a perfect fit between the alignment tool holes and the compression pad holes.
- (c) Drill attachment holes through the NEW bifurcation panel at all holes locations, using the diameter callouts noted in ASSEMBLY, Figure 709, ASSEMBLY, Figure 710.
- (d) Once all of the holes are drilled, remove alignment tool and the NEW bifurcation panel assembly from the T/R structure and clean, debur, and alodine the holes.
- (e) Clean and alodine all parts that will be re-assembled, including all parts that remained attached to the T/R structure and interface with the bifurcation panel.
- (f) Apply sealant, A00160 to all faying surfaces prior to final assembly.
- (g) Install all fasteners that penetrate the bifurcation wall panel wet with sealant, A00767 per SOPM 20-50-19 under heads on hinge fitting side. Fillet seal collars (or sleeve) on other side with sealant, A00767 per SOPM 20-50-19 except collars or sleeves indicated by Ref No. 4 on the Figure that shows the installation of the fastener. Optional to install fasteners wet with sealant, A00767 per SOPM 20-50-19, method 3.

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- (h) Re-assemble the upper bifurcation panel and parts utilizing temporary fasteners to hold everything in place while permanent fasteners are installed.
- (i) Install the fasteners that attach Support Angle (IPL Figure 1; 916, 918), and 315A1409, and 315A1410 Compression Pads to upper edge of the lower bifurcation panel, see ASSEMBLY, Figure 709, ASSEMBLY, Figure 712, View A-A)
- (j) Install the fasteners that attach Support Angle (IPL Figure 1; 876), Fire baffle (IPL Figure 1; 848), 315A1409 and 315A1410 Compression pads to the upper portion of the lower bifurcation panel. (See ASSEMBLY, Figure 709 and ASSEMBLY, Figure 712, View A-A)
- (k) Install the fasteners that attach the 315A1446 trailing edge to the lower bifurcation panel and beam fitting. Squeeze rivet in casting. Do not drive. (See ASSEMBLY, Figure 709, ASSEMBLY, Figure 710, ASSEMBLY, Figure 711, ASSEMBLY, Figure 712, and ASSEMBLY, Figure 713).
- (l) Install the fasteners that attach the Latch Beam Fitting (IPL Figure 15; 805) and Splice Strap (IPL Figure 15; 250), see ASSEMBLY, Figure 713.
- (m) Install the fasteners that attach the Splice Strap (IPL Figure 15; 250), Fire baffle (IPL Figure 1; 848) to the 315A1401 lower bifurcation panel on the bottom side of the panel, see ASSEMBLY, Figure 709, ASSEMBLY, Figure 710.
- (n) Repair the ablative fire protective coating per 71-00-01.
- (o) Re-install the first two cascade segments, located nearest the upper bifurcation panel per 737 AMM 78-31-05-401 procedures.
- (p) Re-install the translating sleeve to the T/R structure per 737 AMM 78-31-02-401 procedures.
- (q) Re-install the Thrust Reverser to the engine strut per 737 AMM 78-31-01-401 procedures.
- (r) Perform Thrust Reverser adjustment and test procedures as specified per 737 AMM 78-31-01-501 procedures.

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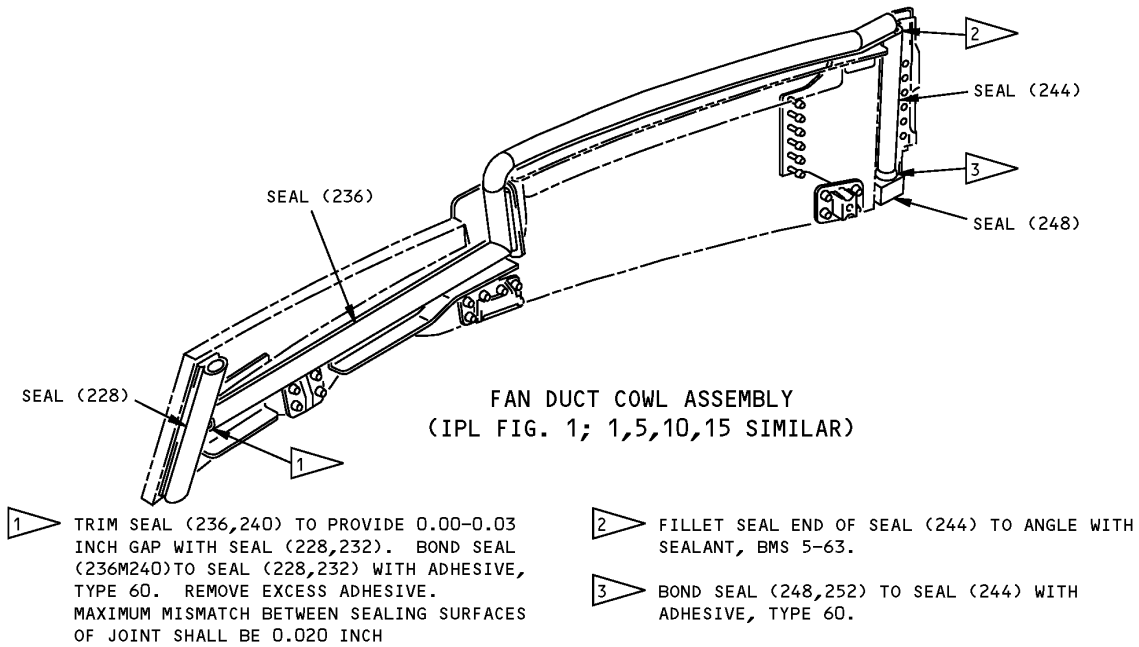
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Seal Installation
Figure 701

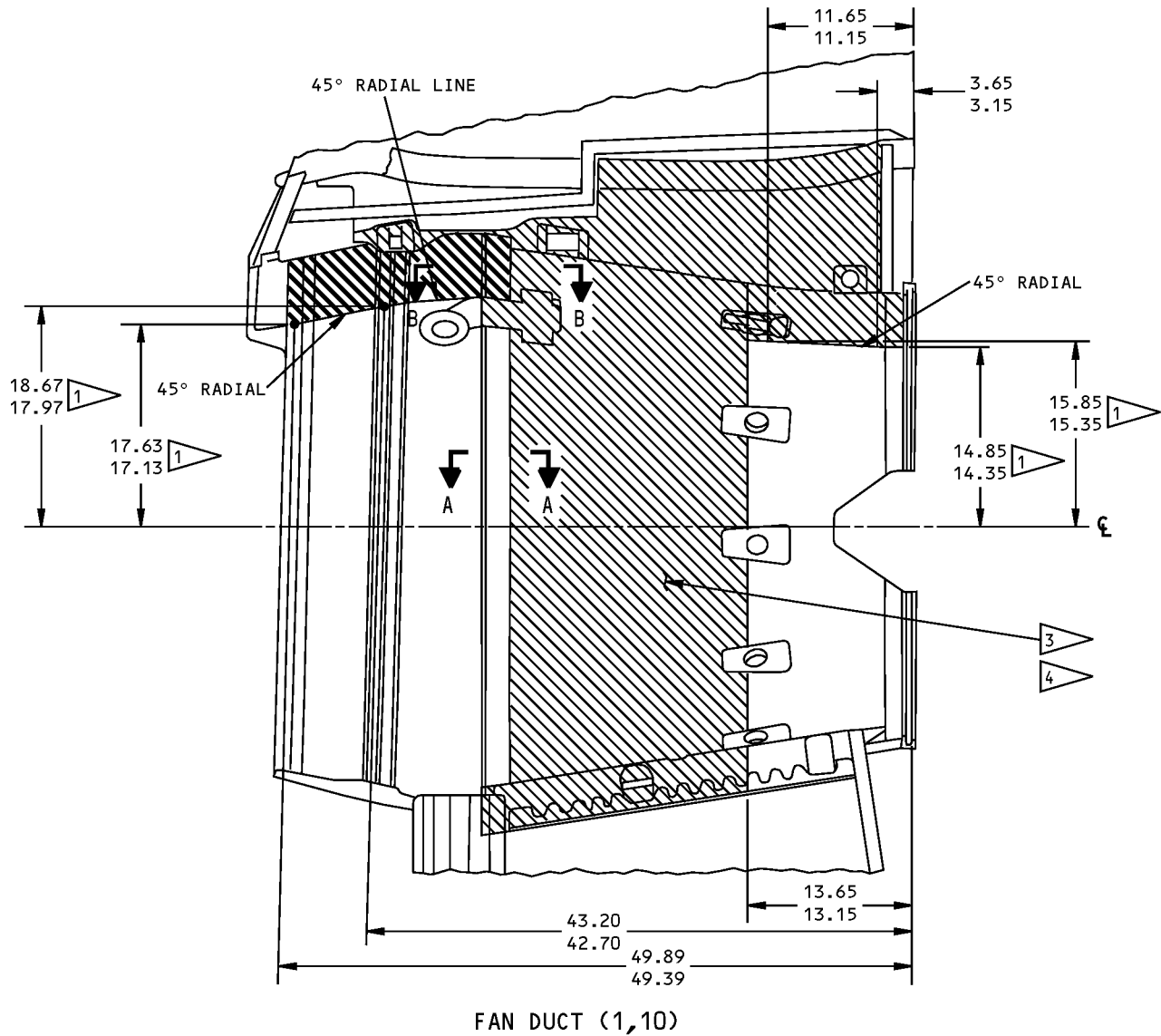
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Application of Coating MA-25S
Figure 702 (Sheet 1 of 3)

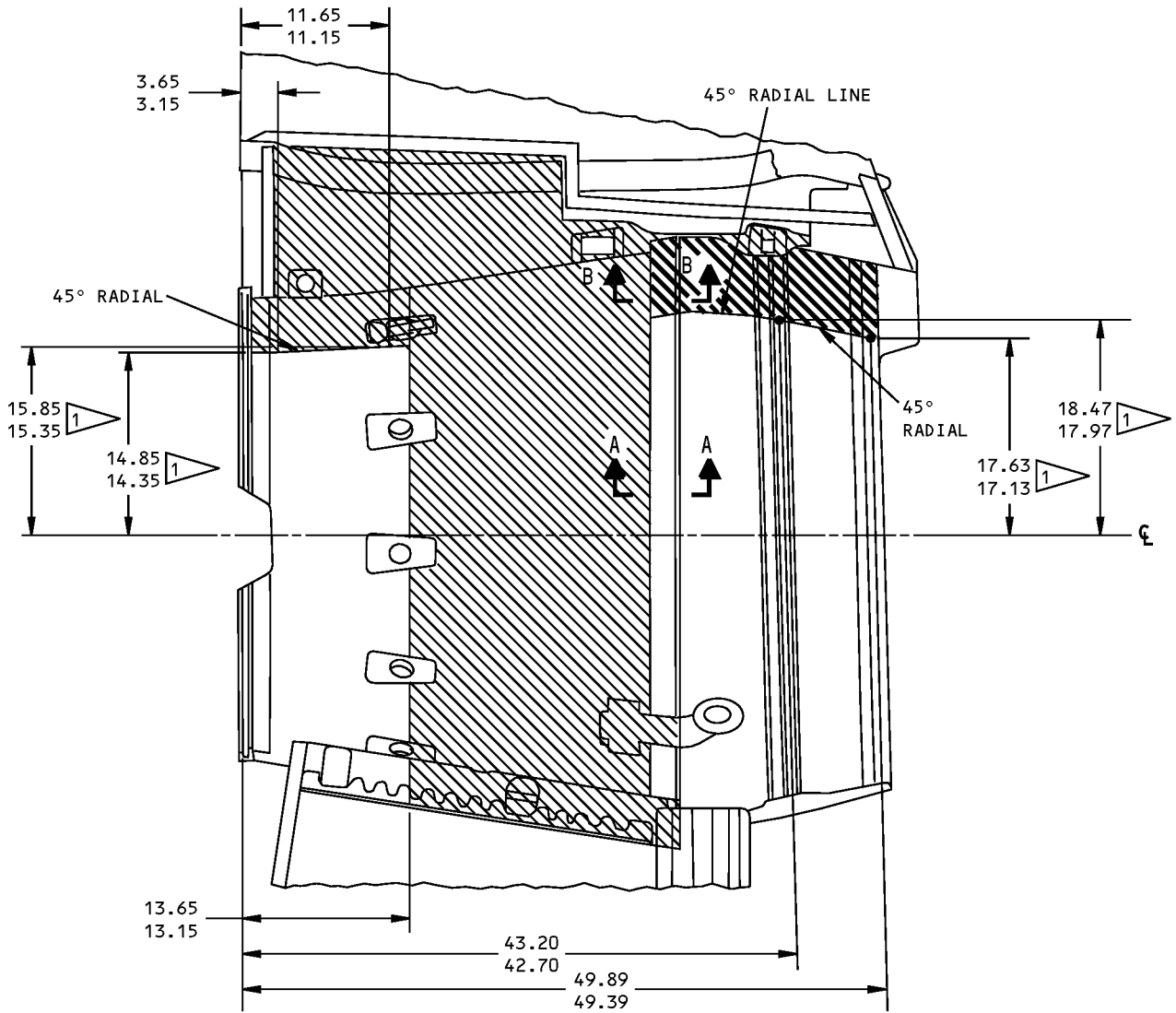
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FAN DUCT (5,15)

Application of Coating MA-25S
Figure 702 (Sheet 2 of 3)

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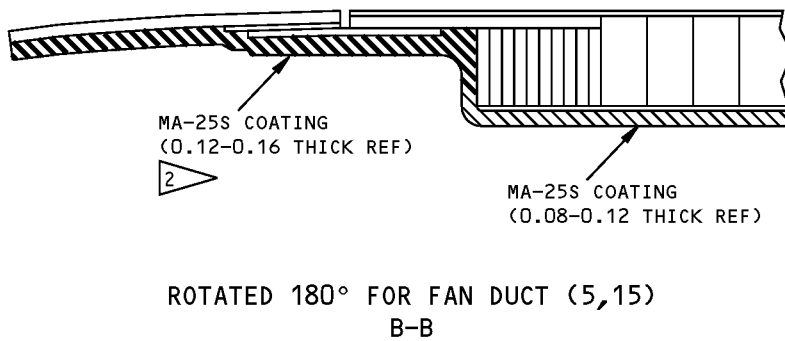
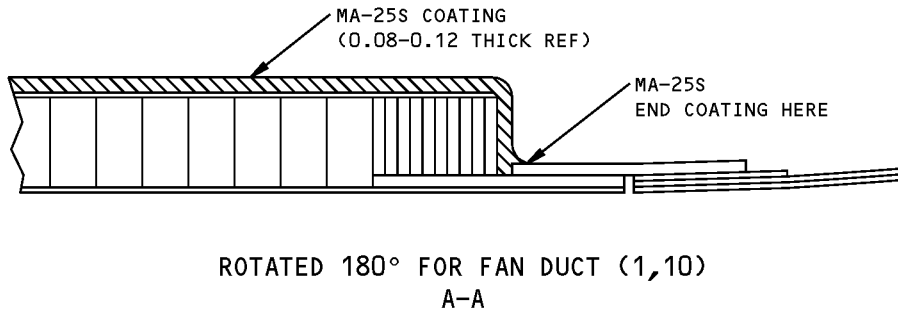
ASSEMBLY

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COMPONENT MAINTENANCE MANUAL



- 1 MEASURED ALONG INNER SURFACE OF DUCT INNER WALL INSTALLATION (IPL FIG. 1; 950,962)
- 2 BETWEEN INLET SCOOP (IPL FIG. 13; 45) AND DUCT INNER WALL INSTALLATION (IPL FIG. 1; 959,962) THERE MAY BE INSUFFICIENT CLEARANCE FOR THE 0.12-0.16 THICKNESS OF MA-25S COATING. IN THIS INSTANCE APPLY WHATEVER THICKNESS THAT CAN BE ACHIEVED, RETURNING TO 0.12-0.16 THICKNESS WHEN SUFFICIENT CLEARANCE EXISTS
- 3 FOR PART NUMBERS 315A1002-551, -552, -553, -554: APPLY MA-25S WITH THE GRADE B FIBER-FILLED TOPCOAT AND NON-WOVEN MAT TO INDICATED AREAS AS SHOWN IN CMM 71-00-01
- 4 FOR PART NUMBERS 315A1002-1 THRU -4, -517 THRU -524, -547 THRU -550: APPLY MA-25S WITH THE GRADE A TOPCOAT AS SHOWN IN CMM 71-00-01

APPLY COATING, MA-25S PER CMM 71-00-01 TO SPECIFIED THICKNESS FOR AREAS SHOWN (APPLIES BEFORE APPLICATION OF TOP COAT AND NON-WOVEN MATERIAL)

-  0.08-0.12
-  0.12-0.16 (POST SB 54-1019)

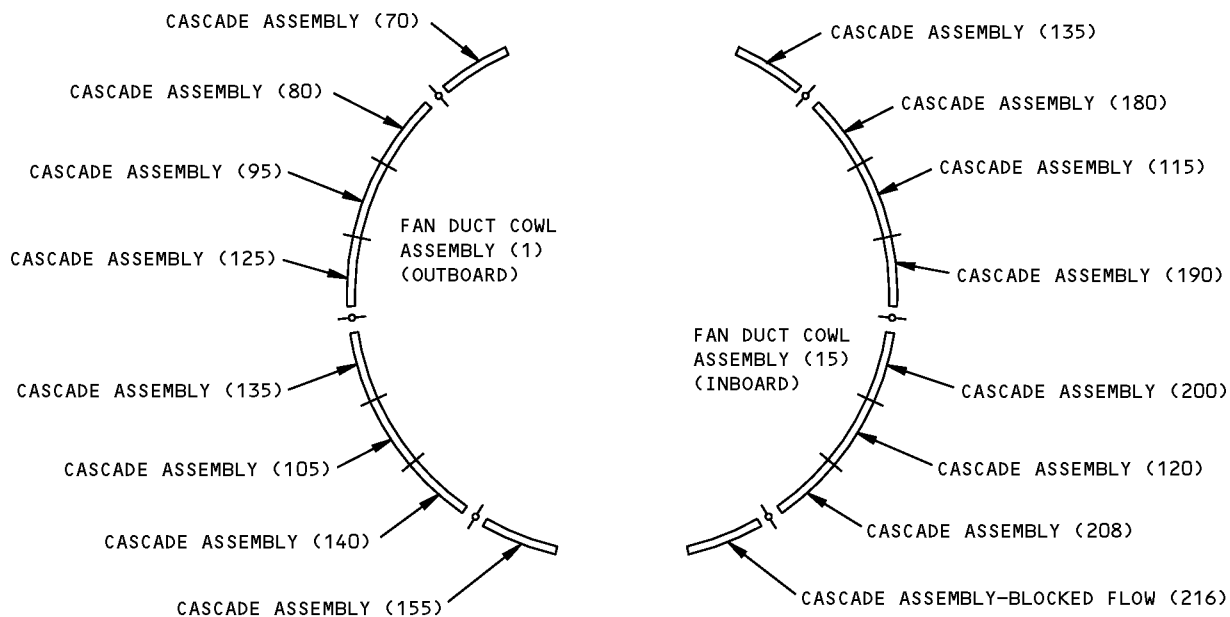
ITEM NUMBERS REFER TO IPL FIG. 1,13
ALL DIMENSIONS ARE IN INCHES

Application of Coating MA-25S
Figure 702 (Sheet 3 of 3)

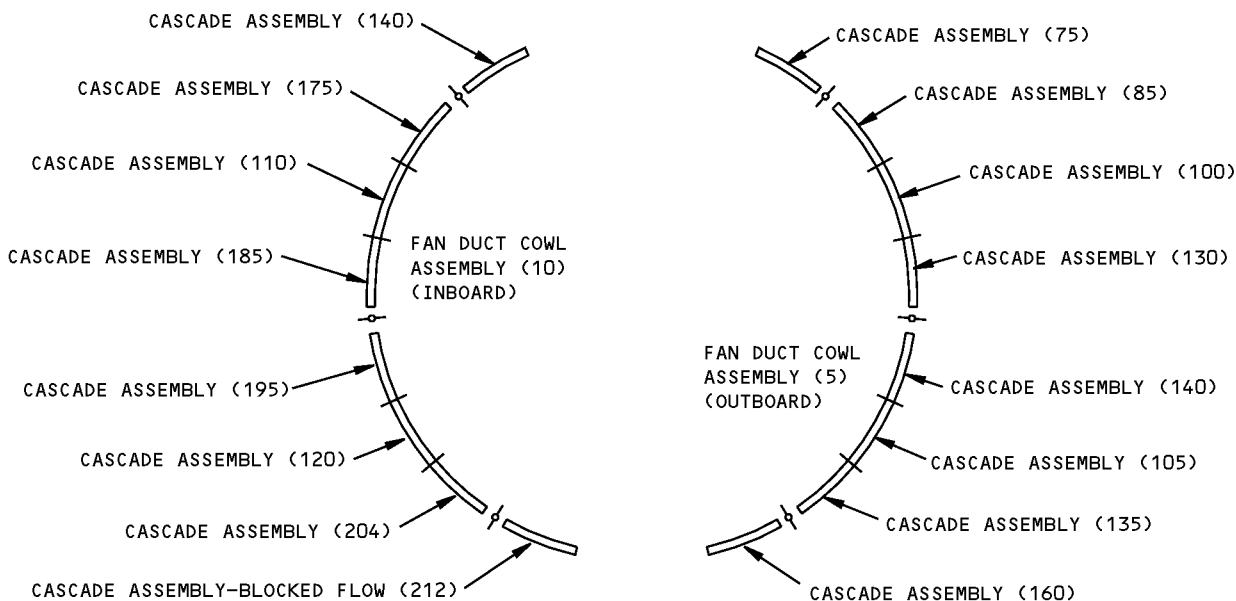
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NACELLE NO. 1
(REAR VIEW)

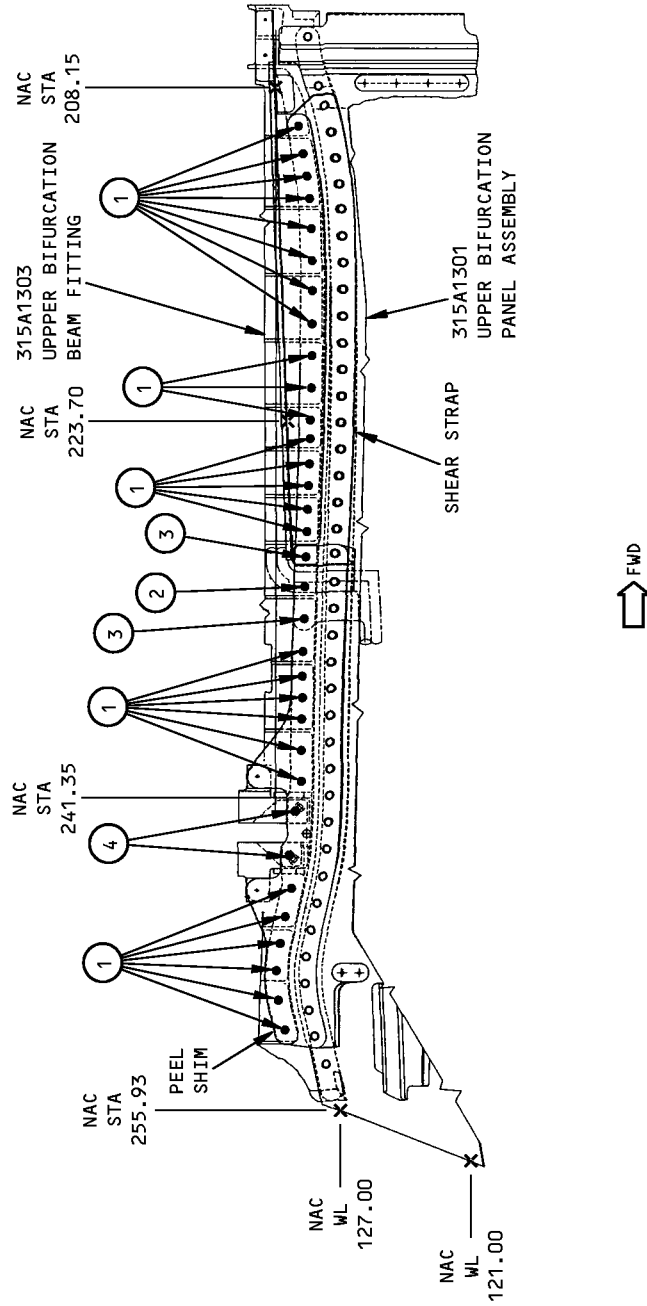


NACELLE NO. 2
(REAR VIEW)

Cascade Arrangement
Figure 703

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Upper Bifurcation Panel - Shear Strap Installation
Figure 704 (Sheet 1 of 2)

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REFERENCE NUMBER	NOMENCLATURE	IPL FIGURE & ITEM NUMBER	QUANTITY	HOLE DIAMETER
1	BOLT	14-580	16	0.250-0.254
1	BOLT	14-649	12	0.250-0.254
1	NUT	14-589	16	0.250-0.254
1	NUT	14-664	12	0.250-0.254
1	WASHER	14-586	32	0.250-0.254
1	WASHER	14-661	24	0.250-0.254
2	BOLT	14-658	1	0.250-0.254
2	NUT	14-664	1	0.250-0.254
2	WASHER	14-661	2	0.250-0.254
3	BOLT	1-656	2	0.250-0.254
3	NUT	1-692	2	0.250-0.254
3	WASHER	1-684	4	0.250-0.254
4	BOLT	14-655	2	0.250-0.254
4	WASHER	14-661	2	0.250-0.254
4	NUTPLATE	14-688	2	0.250-0.254

Upper Bifurcation Panel - Shear Strap Installation
Figure 704 (Sheet 2 of 2)

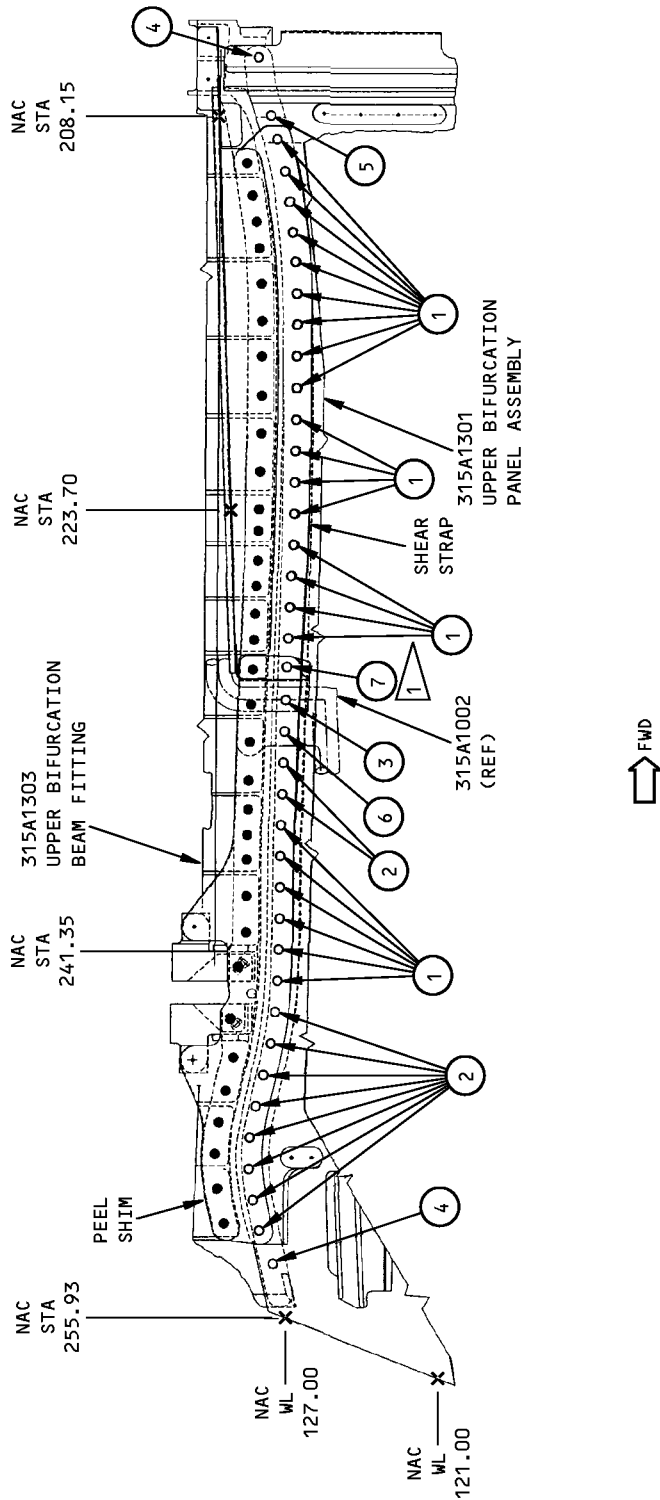
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Upper Bifurcation Panel - Shear Strap Installation
Figure 705 (Sheet 1 of 2)

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REFERENCE NUMBER	NOMENCLATURE	IPL FIGURE & ITEM NUMBER	QUANTITY	HOLE DIAMETER
1	BOLT	14-514	23	0.2459-0.2505
1	COLLAR	14-529	23	0.2459-0.2505
2	PIN	14-520	10	0.2660-0.2710
2	SLEEVE	14-523	10	0.2660-0.2710
2	COLLAR	14-532	10	0.2660-0.2710
3	PIN	14-517A	1	0.2660-0.2710
3	SLEEVE	14-524	1	0.2660-0.2710
3	COLLAR	14-532	1	0.2660-0.2710
4	BOLT	14-508	2	0.1895-0.1905
4	COLLAR	14-526	2	0.1895-0.1905
5	BOLT	14-511	1	0.2459-0.2505
5	COLLAR	14-529	1	0.2459-0.2505
6	BOLT	1-660	1	0.2459-0.2505
6	COLLAR	1-696	1	0.2459-0.2505
7	PIN	1-664	1	0.2459-0.2505
7	SLEEVE	1-688	1	0.2459-0.2505
7	COLLAR	1-700	1	0.2459-0.2505

1 INSTALL WITH WET BMS 5-63 UNDER SCREW
HEAD PER SOPM 20-50-19

Upper Bifurcation Panel - Shear Strap Installation
Figure 705 (Sheet 2 of 2)

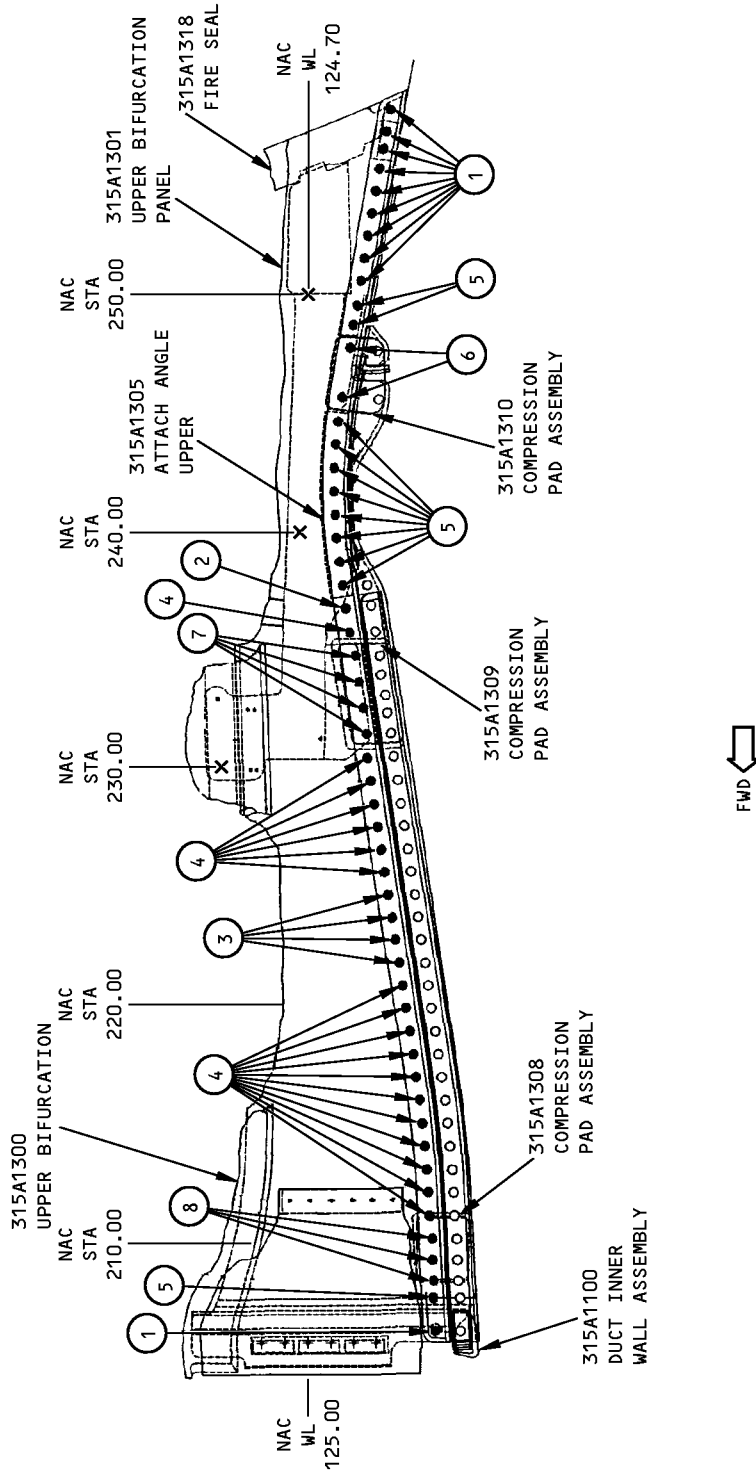
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Upper Bifurcation Panel - Angle/Compression Pad Installation
Figure 706 (Sheet 1 of 2)

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REFERENCE NUMBER	NOMENCLATURE	IPL FIGURE & ITEM NUMBER	QUANTITY	HOLE DIAMETER
1	RIVET	1-768	10	0.190-0.194
2	PIN	1-776	1	0.203-0.207
2	SLEEVE	1-780	1	0.203-0.207
2	COLLAR	1-786	1	0.203-0.207
3	PIN	1-774	4	0.203-0.207
3	SLEEVE	1-778	4	0.203-0.207
3	COLLAR	1-786	4	0.203-0.207
4	BOLT	1-772	18	0.190-0.194
4	COLLAR	1-782	18	0.190-0.194
5	BOLT	1-770	11	0.190-0.194
5	COLLAR	1-782	11	0.190-0.194
6	BOLT	1-344	2	0.190-0.194
6	COLLAR	1-356	2	0.190-0.194
7	BOLT	1-384	4	0.190-0.194
7	COLLAR	1-392	4	0.190-0.194
8	BOLT	1-444	3	0.190-0.194
8	COLLAR	1-452	3	0.190-0.194

Upper Bifurcation Panel - Angle/Compression Pad Installation
Figure 706 (Sheet 2 of 2)

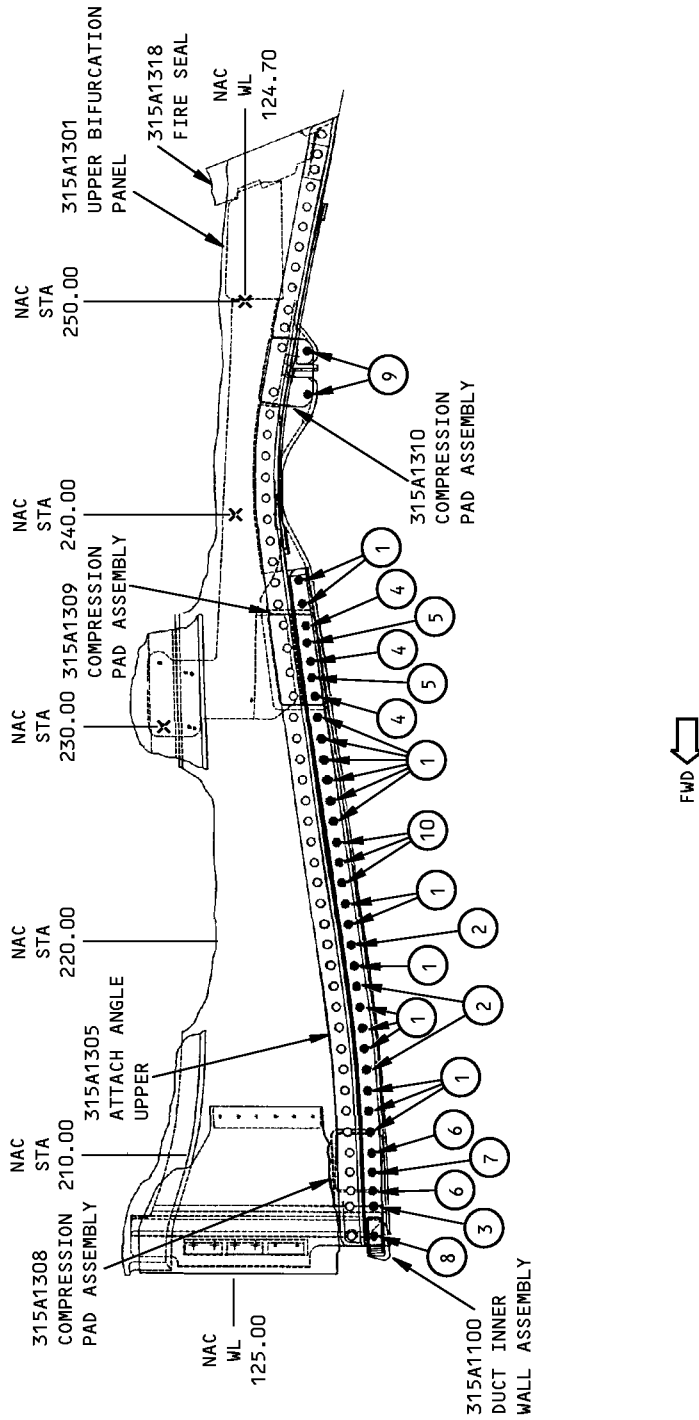
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Upper Bifurcation Panel - Angle/Compression Pad Installation
Figure 707 (Sheet 1 of 2)

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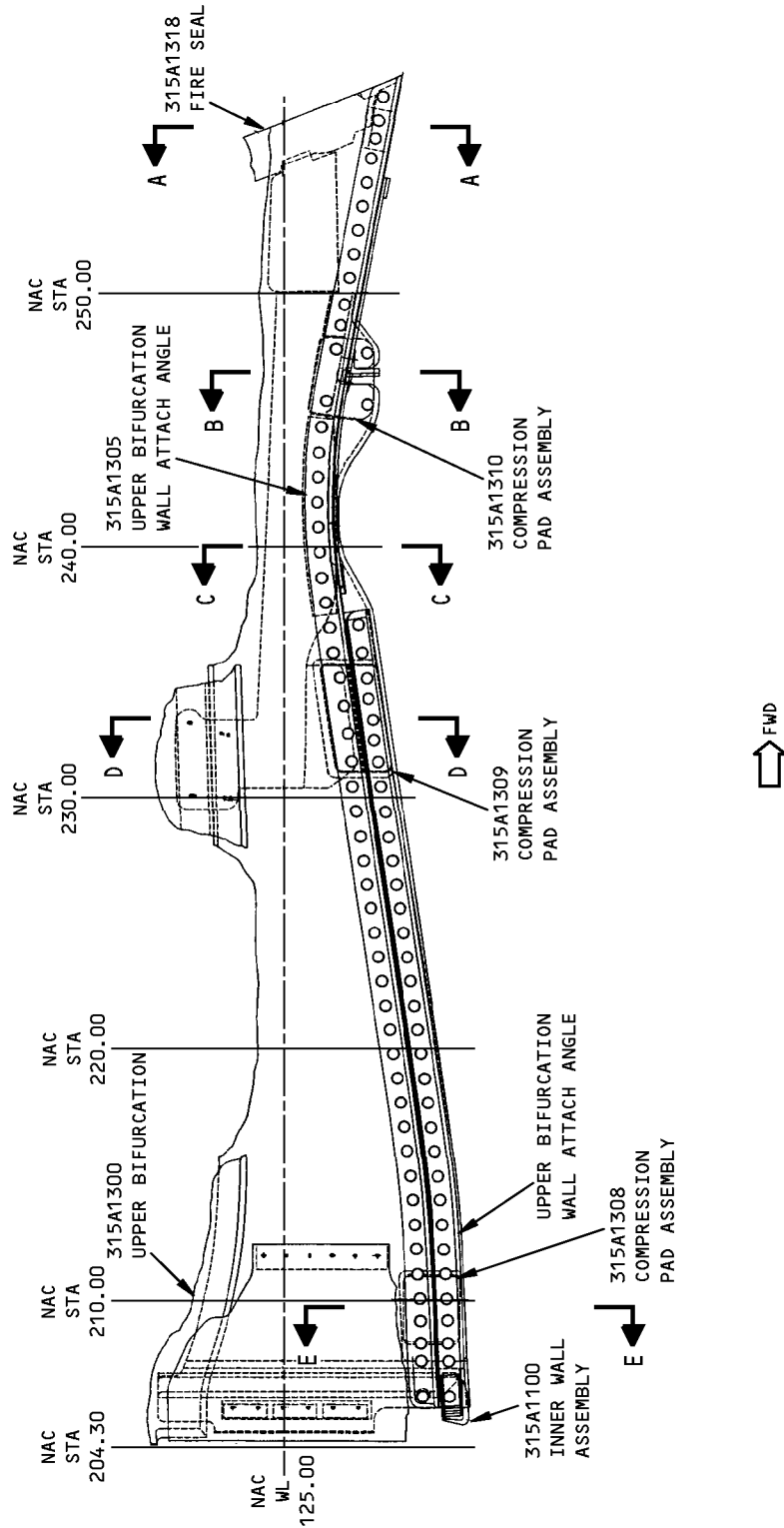
REFERENCE NUMBER	NOMENCLATURE	IPL FIGURE & ITEM NUMBER	QUANTITY	HOLE DIAMETER
1	BOLT	1-800	17	0.190-0.194
1	COLLAR	1-812	17	0.190-0.194
2	PIN	1-804	3	0.203-0.207
2	SLEEVE	1-808	3	0.203-0.207
2	COLLAR	1-816	3	0.203-0.207
3	BOLT	1-798	1	0.190-0.194
3	COLLAR	1-812	1	0.190-0.194
4	BOLT	1-388	3	0.190-0.194
4	COLLAR	1-394	3	0.190-0.194
5	PIN	1-805	2	0.203-0.207
5	SLEEVE	1-811	2	0.203-0.207
5	COLLAR	1-818	2	0.203-0.207
6	BOLT	1-448	2	0.190-0.194
6	COLLAR	1-452	2	0.190-0.194
7	PIN	1-805	1	0.203-0.207
7	SLEEVE	1-811	1	0.203-0.207
7	COLLAR	1-818	1	0.203-0.207
8	RIVET	1-796A	1	0.190-0.194
9	BOLT	1-348	2	0.190-0.194
9	COLLAR	1-356	2	0.190-0.194
10	PIN	1-806B	3	0.203-0.207
10	SLEEVE	1-810A	3	0.203-0.207
10	COLLAR	1-818	3	0.203-0.207

Upper Bifurcation Panel - Angle/Compression Pad Installation
Figure 707 (Sheet 2 of 2)

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Upper Bifurcation Panel - Angle/Compression Pad Installation
Figure 708 (Sheet 1 of 2)

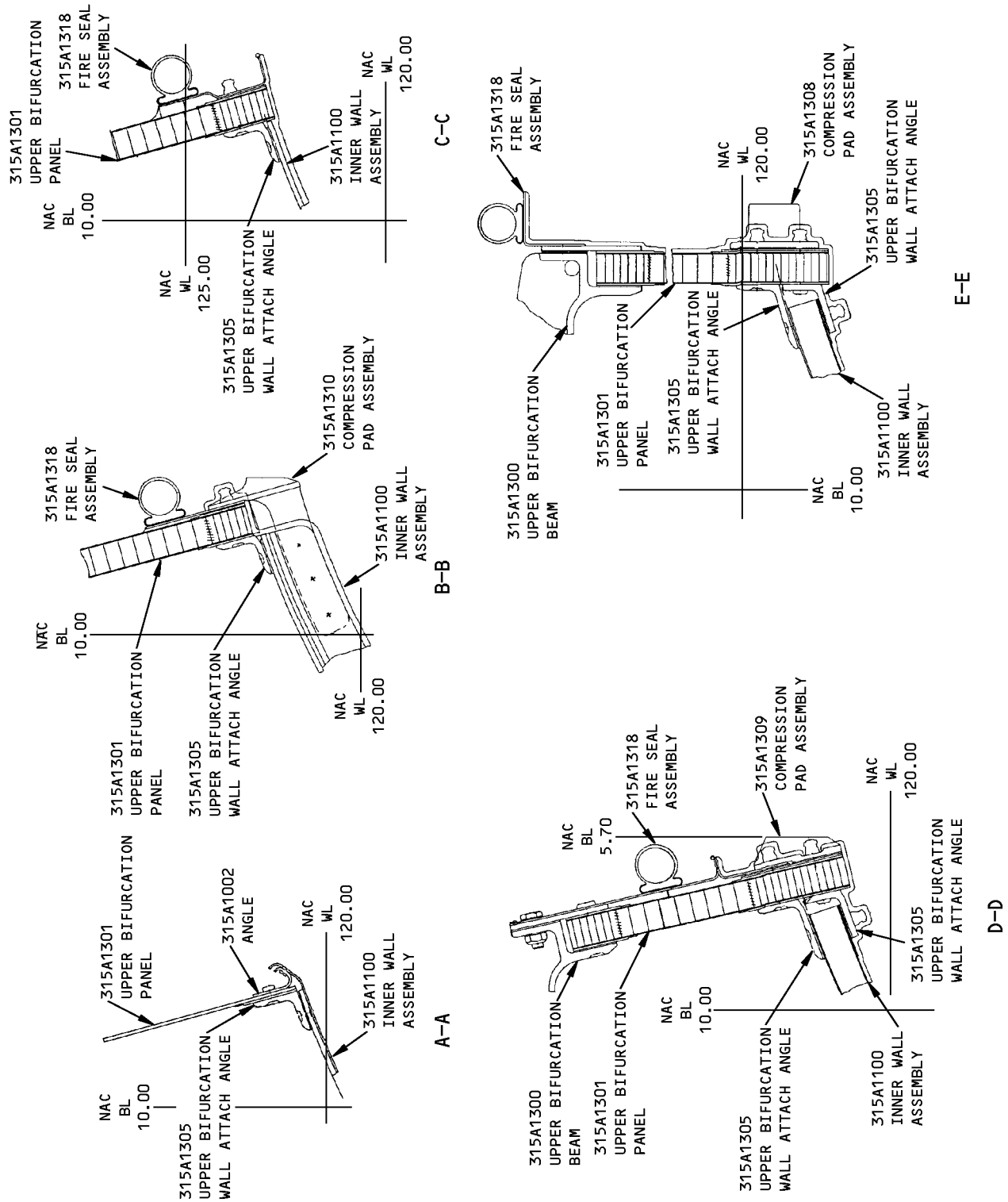
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Upper Bifurcation Panel - Angle/Compression Pad Installation
Figure 708 (Sheet 2 of 2)

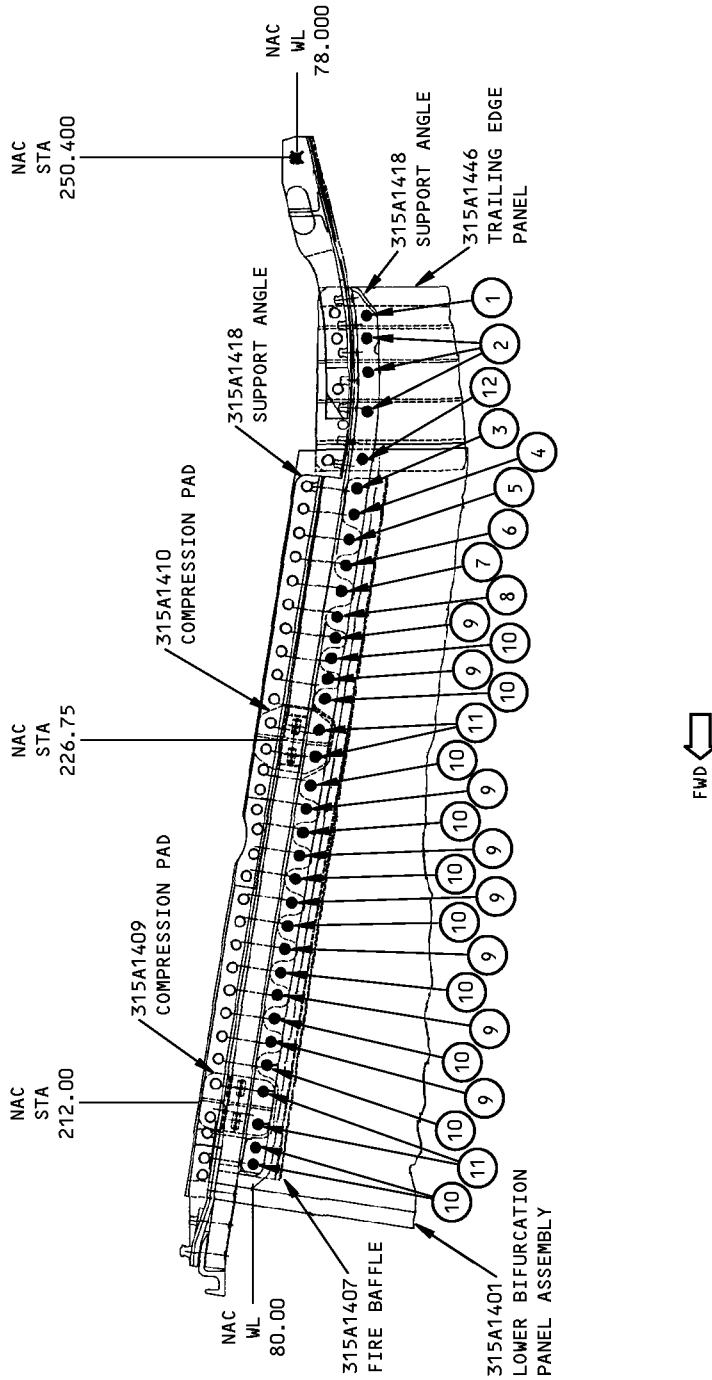
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Lower Bifurcation Panel - Angle/Compression Pad Installation
Figure 709 (Sheet 1 of 2)

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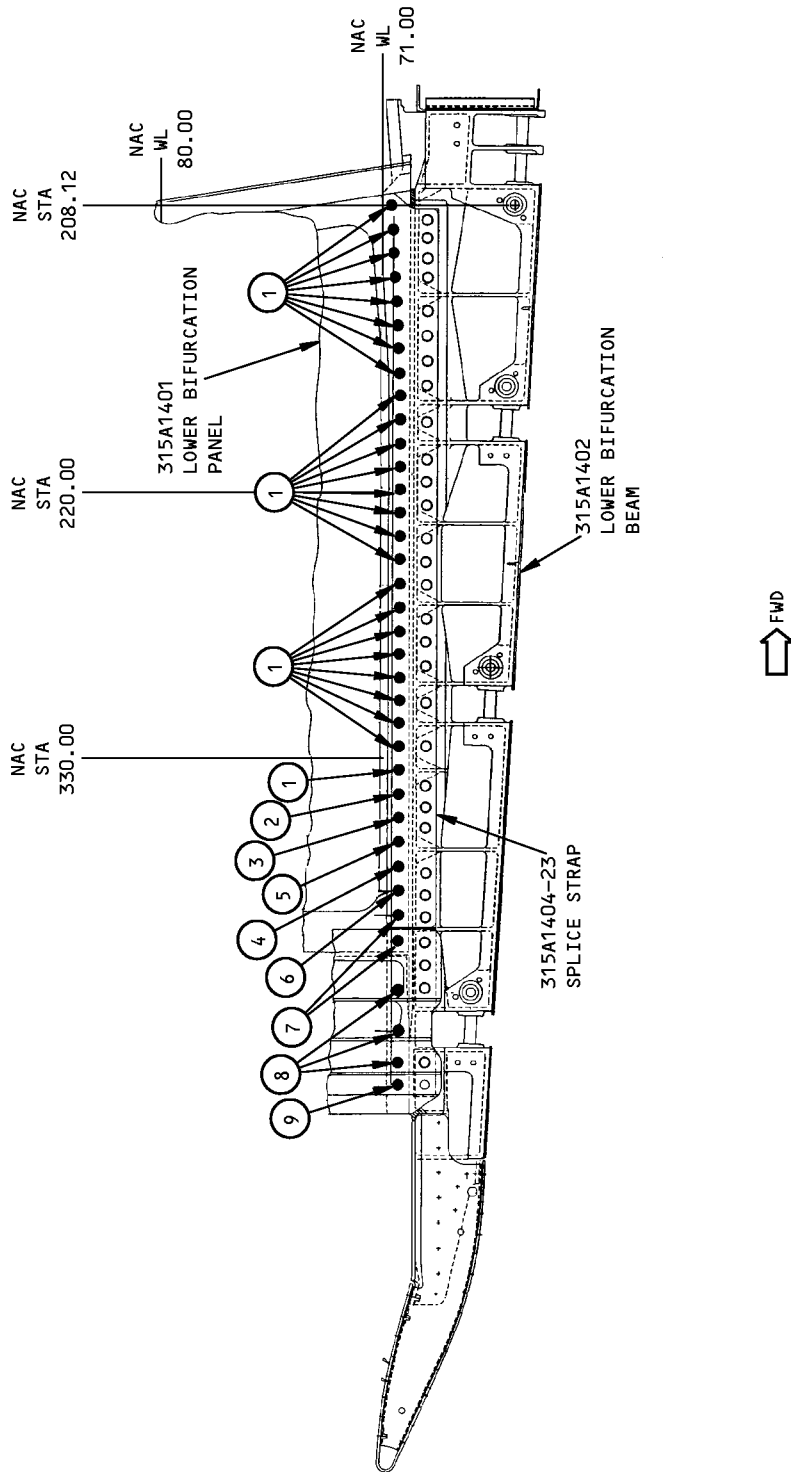
REFERENCE NUMBER	NOMENCLATURE	IPL FIGURE & ITEM NUMBER	QUANTITY	HOLE DIAMETER
1	RIVET	1-862	1	0.187-0.190
2	BOLT	1-860	3	0.187-0.190
2	COLLAR	1-872	3	0.187-0.190
3	BOLT	1-840	1	0.187-0.190
3	COLLAR	1-846	1	0.187-0.190
4	BOLT	1-838	1	0.187-0.190
4	COLLAR	1-844	1	0.187-0.190
5	BOLT	1-856	1	0.187-0.190
5	COLLAR	1-874	1	0.187-0.190
6	BOLT	1-836	1	0.187-0.190
6	COLLAR	1-844	1	0.187-0.190
7	BOLT	1-854	1	0.187-0.190
7	COLLAR	1-874	1	0.187-0.190
8	BOLT	1-834	1	0.187-0.190
8	COLLAR	1-844	1	0.187-0.190
9	BOLT	1-852	8	0.187-0.190
9	COLLAR	1-872	8	0.187-0.190
10	BOLT	1-832	11	0.187-0.190
10	COLLAR	1-842	11	0.187-0.190
11	BOLT	1-484	4	0.187-0.190
11	COLLAR	1-488	4	0.187-0.190
12	BOLT	1-858	1	0.187-0.190
12	COLLAR	1-874	1	0.187-0.190

Lower Bifurcation Panel - Angle/Compression Pad Installation
Figure 709 (Sheet 2 of 2)

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Lower Bifurcation Panel - Splice Strap Installation
Figure 710 (Sheet 1 of 2)

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REFERENCE NUMBER	NOMENCLATURE	IPL FIGURE & ITEM NUMBER	QUANTITY	HOLE DIAMETER
1	BOLT	15-80	25	0.190-0.194
1	COLLAR	15-155	25	0.190-0.194
2	BOLT	15-85	1	0.190-0.194
2	COLLAR	15-155	1	0.190-0.194
3	BOLT	15-90	1	0.190-0.194
3	COLLAR	15-155	1	0.190-0.194
4	BOLT	15-100	1	0.190-0.194
4	COLLAR	15-155	1	0.190-0.194
5	BOLT	15-105	1	0.190-0.194
5	COLLAR	15-155	1	0.190-0.194
6	BOLT	15-110	1	0.190-0.194
6	COLLAR	15-155	1	0.190-0.194
7	BOLT	15-115	2	0.190-0.194
7	COLLAR	15-160	2	0.190-0.194
8	BOLT	15-125	3	0.190-0.194
8	COLLAR	15-155	3	0.190-0.194
9	RIVET	15-130	1	0.187-0.190

Lower Bifurcation Panel - Splice Strap Installation
Figure 710 (Sheet 2 of 2)

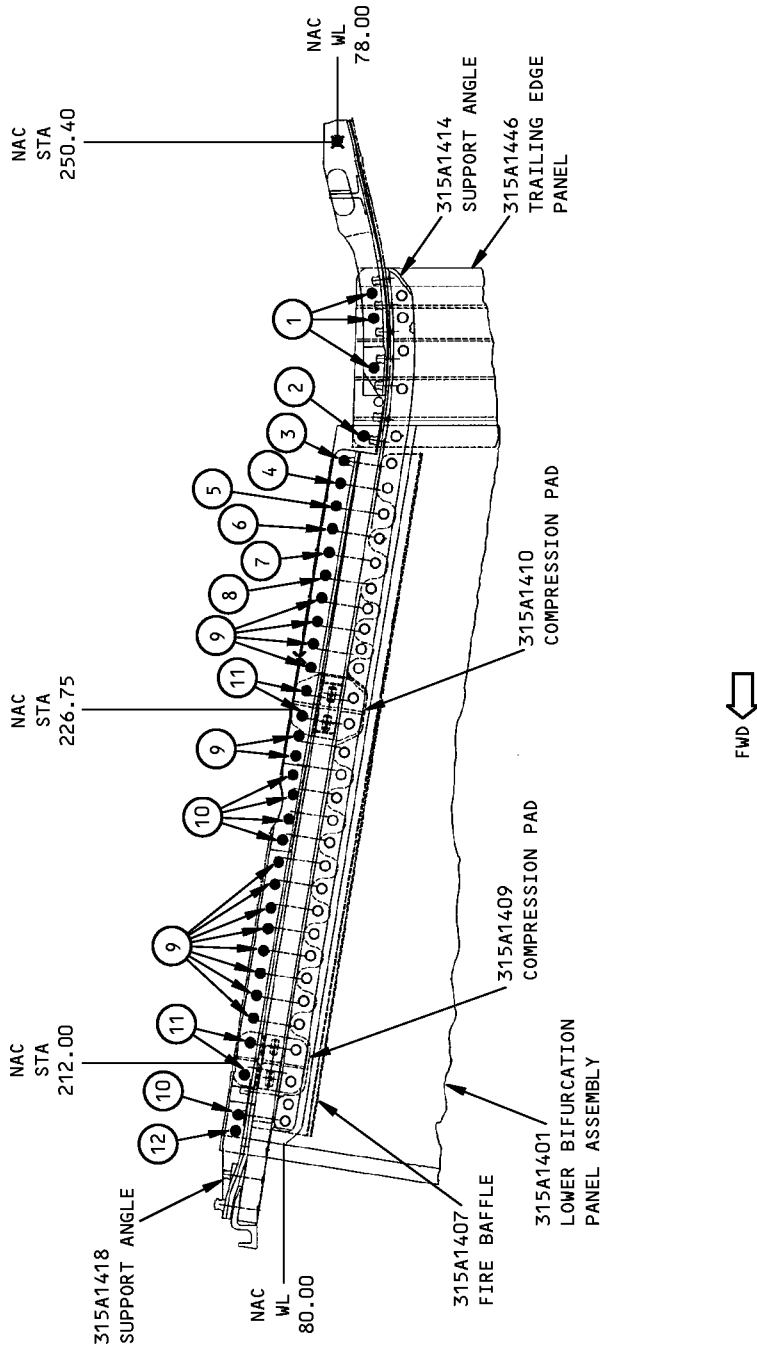
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Lower Bifurcation Panel - Angle/Compression Pad Installation
Figure 711 (Sheet 1 of 2)

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REFERENCE NUMBER	NOMENCLATURE	IPL FIGURE & ITEM NUMBER	QUANTITY	HOLE DIAMETER
1	BOLT	1-932	3	0.187-0.190
1	COLLAR	1-934	3	0.187-0.190
2	BOLT	1-909	1	0.187-0.190
2	COLLAR	1-914	1	0.187-0.190
3	BOLT	1-908	1	0.187-0.190
3	COLLAR	1-914	1	0.187-0.190
4	BOLT	1-906	1	0.187-0.190
4	COLLAR	1-914	1	0.187-0.190
5	BOLT	1-904	1	0.187-0.190
5	COLLAR	1-914	1	0.187-0.190
6	BOLT	1-902	1	0.187-0.190
6	COLLAR	1-914	1	0.187-0.190
7	BOLT	1-900	1	0.187-0.190
7	COLLAR	1-914	1	0.187-0.190
8	BOLT	1-898	1	0.187-0.190
8	COLLAR	1-914	1	0.187-0.190
9	BOLT	1-898	14	0.187-0.190
9	COLLAR	1-912	14	0.187-0.190
10	BOLT	1-896	4	0.187-0.190
10	COLLAR	1-912	4	0.187-0.190
11	BOLT	1-480	4	0.187-0.190
11	COLLAR	1-488	4	0.187-0.190
12	BOLT	1-894	1	0.187-0.190
12	COLLAR	1-912	1	0.187-0.190

Lower Bifurcation Panel - Angle/Compression Pad Installation
Figure 711 (Sheet 2 of 2)

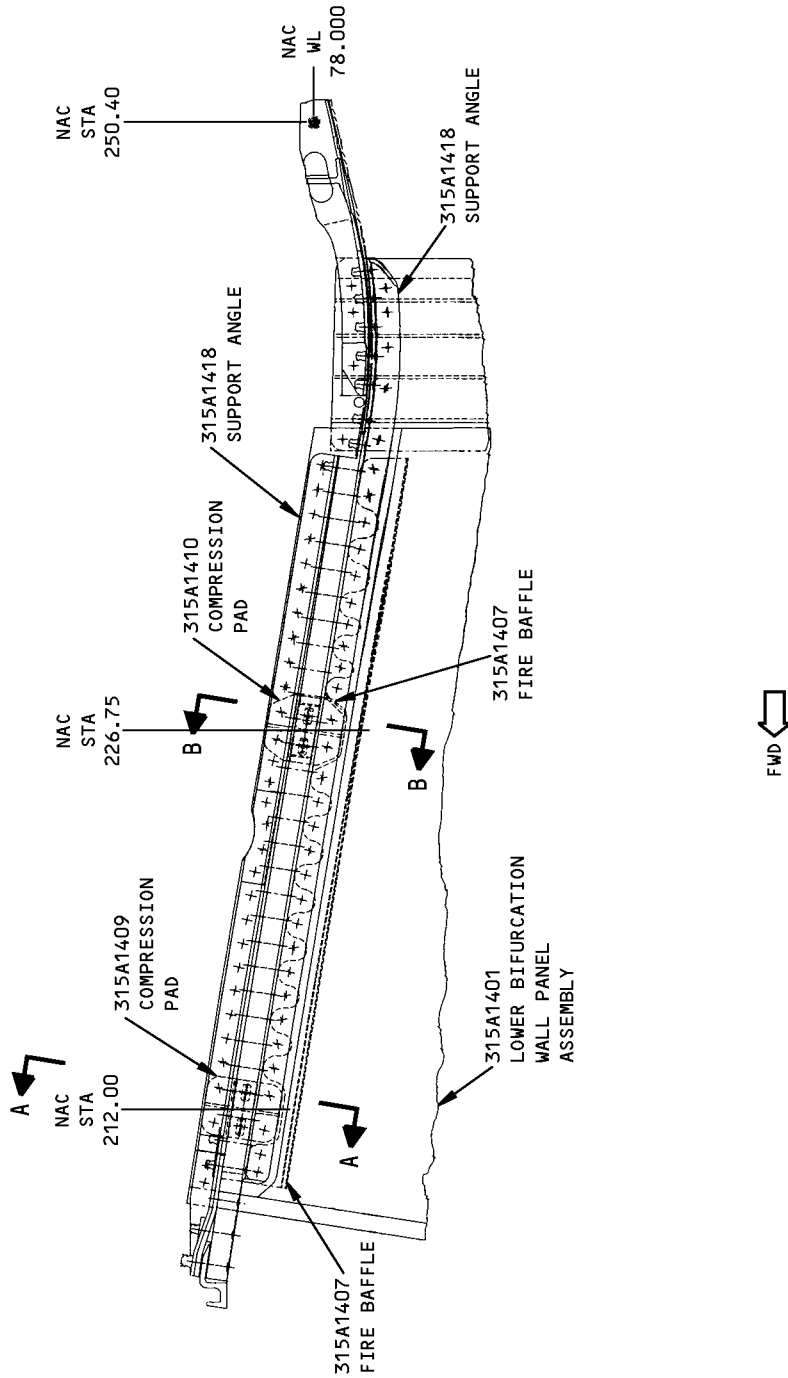
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Lower Bifurcation Panel - Angle/Compression Pad Installation
Figure 712 (Sheet 1 of 2)

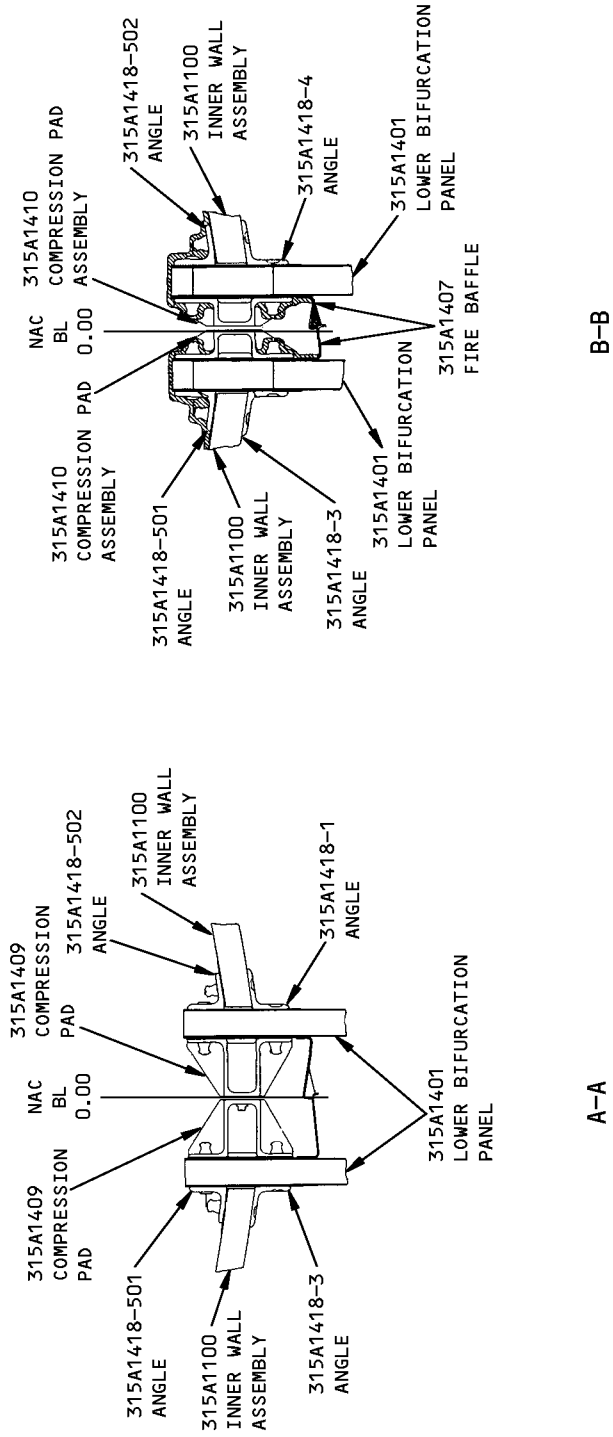
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Lower Bifurcation Panel - Angle/Compression Pad Installation
Figure 712 (Sheet 2 of 2)

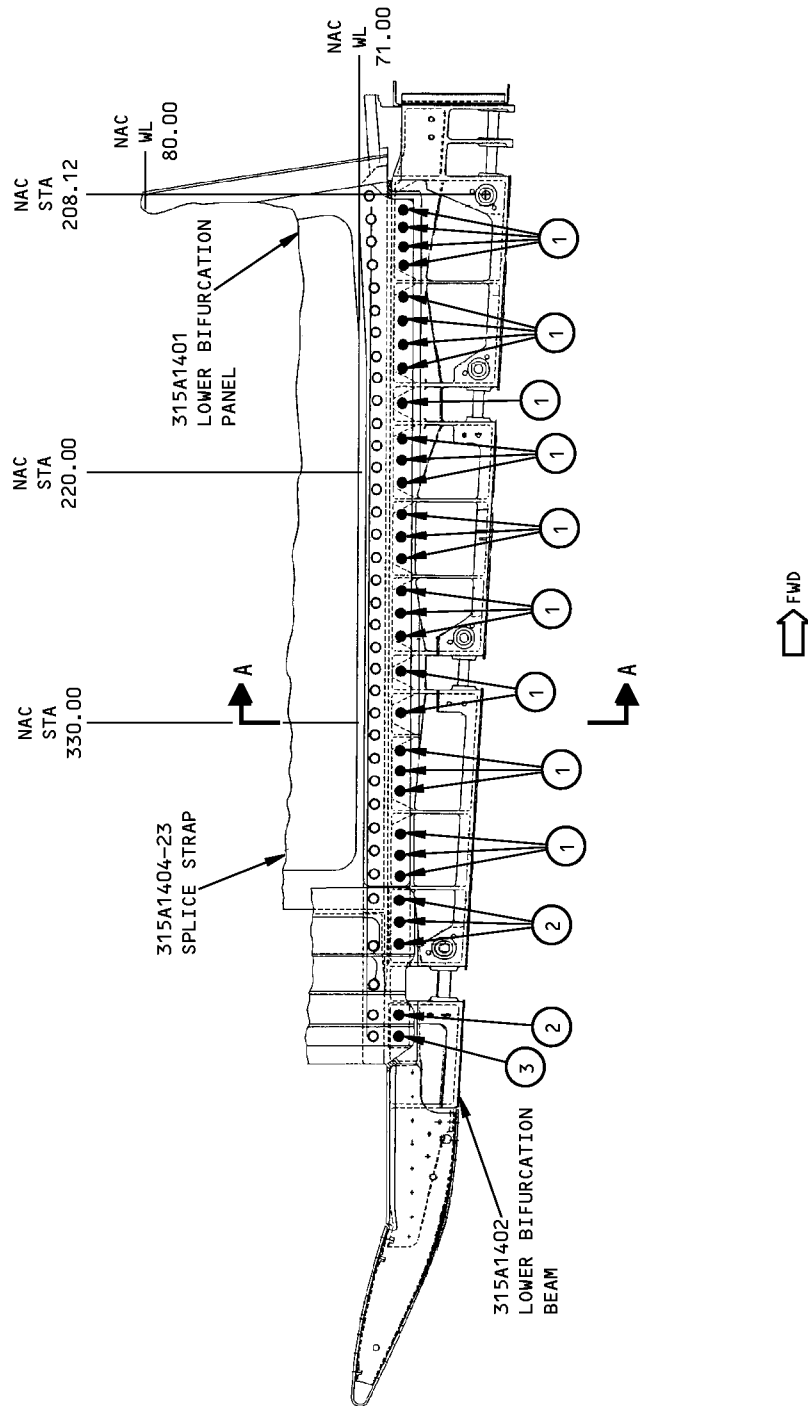
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Lower Bifurcation Panel - Splice Strap Installation
Figure 713 (Sheet 1 of 3)

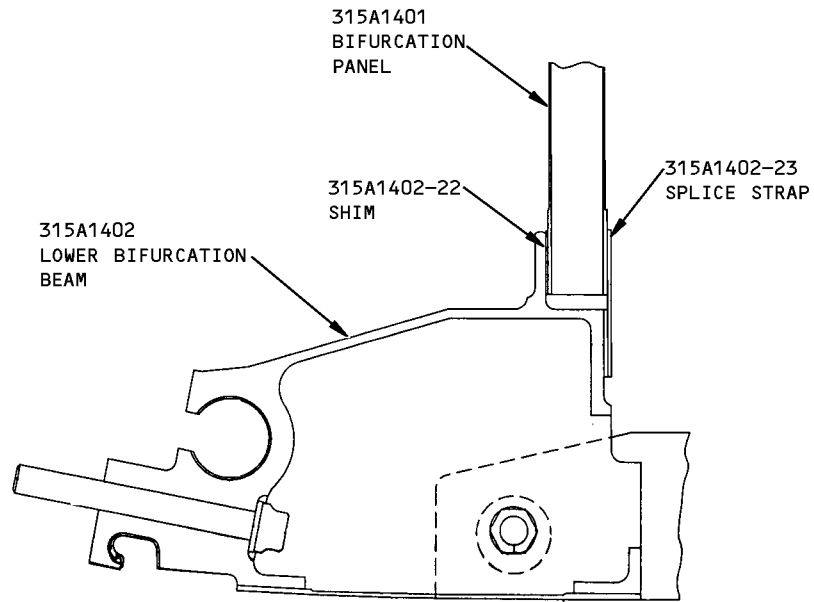
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A-A

Lower Bifurcation Panel - Splice Strap Installation
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REFERENCE NUMBER	NOMENCLATURE	IPL FIGURE & ITEM NUMBER	QUANTITY	HOLE DIAMETER
1	BOLT	15-240	25	0.187-0.190
1	COLLAR	15-245	25	0.187-0.190
2	BOLT	15-135A	1	0.190-0.194
2	WASHER	15-150A	1	0.190-0.194
2	NUT	15-165	1	0.190-0.194
3	BOLT	15-140	1	0.190-0.194
3	WASHER	15-150A	1	0.190-0.194
3	NUT	15-170	1	0.190-0.194

Lower Bifurcation Panel - Splice Strap Installation
Figure 713 (Sheet 3 of 3)

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






COMPONENT MAINTENANCE MANUAL

FITS AND CLEARANCES













REF IPL		DESIGN DIMENSION*				SERVICE WEAR LIMIT*		
FIG. NO.	MATING ITEM NO.	DIMENSION		ASSEMBLY CLEARANCE		DIMENSION		MAXIMUM CLEARANCE
		MIN	MAX	MIN	MAX	MIN	MAX	
12	ID 80	0.3755	0.3765	0.0015	0.0035	0.3720	0.3790	0.0050
	OD	0.3730	0.3740					
13	ID 60	0.2610	0.2650	0.0120	0.0170	0.2390	0.2740	0.0260
	OD 65	0.2480	0.2490					
14	ID 757	0.5000	0.5015	0.0005	0.0025	0.4980	0.5030	0.0040
	OD	0.4990	0.4995					
14	ID 754A,754D	0.4995	0.5000	0.0010	0.0025	0.4960	0.5020	0.0040
	OD	0.4975	0.4985					
14	ID 763,766	0.6250	0.6300	0.0010	0.0070	0.6210	0.6280	0.0040
	OD	0.6230	0.6240					
14	ID 763A,766A	0.6250	0.6256	0.0010	0.0026	0.6210	0.6280	0.0040
	OD	0.6230	0.6240					
14	ID 754	0.6875	0.6890	0.0010	0.0030	0.6840	0.6910	0.0050
	OD	0.6860	0.6865					
14	ID 772,772A, 772B,775, 775A,775B	0.5000	0.5040	0.0100	0.0160			
	OD 760,769	0.4880	0.4990					
14	ID 760,769	0.3750	0.3790	-----	-----			
15	ID 820,830	0.3135	0.3155	0.0015	0.0040	0.3100	0.3170	0.0050
	OD 350,355	0.3115	0.3120					
15	ID 815, 825	0.4385	0.4405	0.0015	0.0040	0.4350	0.4420	0.0050
	OD 320,325	0.4365	0.4370					
15	ID 835	0.3860	0.3900	0.0120	0.0170	0.3640	0.3990	0.0260
	OD 395	0.3730	0.3740					

Fits and Clearances
Figure 801 (Sheet 1 of 2)

COMPONENT MAINTENANCE MANUAL

REF IPL		DESIGN DIMENSION*				SERVICE WEAR LIMIT*		
FIG. NO.	MATING ITEM NO.	DIMENSION		ASSEMBLY CLEARANCE 		DIMENSION		MAXIMUM CLEARANCE
		MIN	MAX	MIN	MAX	MIN	MAX	
16	ID 598, 598A, 602	0.4375	0.4385	0.0005	0.0170	0.4350	0.4400	0.0030
	OD 	0.4365	0.4370					
16	ID 534B, 538A	0.4375	0.4382	0.0005	0.0017	0.4350	0.4400	0.0030
	OD 	0.4365	0.4375					
16	ID 534B, 538A	0.4375	0.4382	0.0005	0.0017	0.4350	0.4400	0.0030
	OD 	0.4365	0.4370					
16	ID 534, 534A, 538	0.3750	0.3760	0.0005	0.0020	0.3730	0.3780	0.0030
	OD 	0.3740	0.3745					
16	ID 446	0.4375	0.4390	0.0005	0.0025	0.4350	0.4410	0.0040
	OD 	0.4365	0.4370					
16	ID 442	0.5625	0.5640	0.0010	0.0030	0.5590	0.5660	0.0050
	OD 	0.5610	0.5615					

*ALL DIMENSIONS ARE IN INCHES

-  NEGATIVE VALUES DENOTE INTERFERENCE FIT
-  BOLT - NAS6708G29, USED ON INSTALLATION
-  BOLT - 315A1010-2, USED ON INSTALLATION
-  BOLT - 315A1010-1, USED ON INSTALLATION
-  BOLT - 315A1010-3, USED ON INSTALLATION
-  BUSHING - BACB28AK08-066, USED ON INSTALLATION
-  FOR GROUND SERVICE EQUIPMENT USE ONLY. DISCARD AND REPLACE IF FUNCTIONALLY INADEQUATE OR NOTICEABLY DAMAGED
-  SHEAR PIN - 315A1567-2,-3, USED ON INSTALLATION
-  PIN - 315A1631-525,-528, USED ON INSTALLATION
-  PIN - 315A1631-522,-529, USED ON INSTALLATION
-  BUSHING - BACB28AK05-112, USED ON INSTALLATION
-  BUSHING - 315A1017-1, USED ON INSTALLATION

Fits and Clearances
Figure 801 (Sheet 2 of 2)

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FITS AND CLEARANCES
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SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

1. General

A. This section lists the special tools, fixtures, and equipment necessary for maintenance.

NOTE: Equivalent substitutes may be used.

Special Tools

Reference	Description	Part Number	Supplier
SPL-1981	Tool - Installation, Door Seal	B52004-1	81205
		K52011-1	81205
SPL-2432	Dolly - Engine Thrust Reverser Transportation, CFM56-3/CFM56-7 Engine	C78011-37	81205

Tool Supplier Information

CAGE Code	Supplier Name	Supplier Address
81205	THE BOEING COMPANY	17930 INTERNATIONAL BLVD. SOUTH SEATAC, WA 98188-4321 Telephone: 206-662-6650 Facsimile: 206-662-7145

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SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

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COMPONENT MAINTENANCE MANUAL

ILLUSTRATED PARTS LIST

1. Introduction

- A. The Illustrated Parts List (IPL) contains an illustration and a list of component parts you can repair or replace. The Illustrated Parts Catalog (IPC) shows how to use the Boeing part number system.
- B. This shows how parts are related: The relation of each item to its next higher assembly (NHA) is shown in the NOMENCLATURE column. Use the indenture system that follows:

1	2	3	4	5	6	7
.	Assembly					
.	Attaching parts for assembly					
.	.	Detail parts for assembly				
.	.	Subassembly				
.	.	Attaching parts for subassembly				
.	.	.	Detail parts for subassembly			
.	.	.	Sub-subassembly			
.	.	.	Attaching parts for subassembly			
.	.	.	.	Details parts for sub-subassembly		
						Detail Installation Parts (Included only if installation parts may be sent to the shop as part of assembly)

- C. Each top assembly is given one use code letter (A, B, C, etc.) in the USAGE CODE column. All subsequent component parts in the list can have one or more of the use code letters to show effectivity to top assemblies. A component part without a use code applies to all top assemblies.
- D. An alphabetical letter is added after the item number for optional parts, parts changed by a Service Bulletin, configuration differences (except left-handed and right-handed parts), last engineering releases, and parts added between item numbers in a sequence. The alphabetical letter will not be shown on the illustration for equivalent parts of the same part number.
- E. Color-coded parts are identified with a single digit alpha following the dash number or with "SP" suffix. If the "SP" suffix is used, it represents consolidation of all color codes applicable for a given usage which are not separately listed. Orders for color-coded parts should include the registry number of the airplane for which the parts are ordered.
- F. If a part number is 15 characters long but will not fit in the part number column, the part number will be displayed with a "~" at the end of the line and will be continued on the next line. The "~" denotes that the part number continues on the next line.
- G. Parts changed by a Service Bulletin are shown by PRE SB XXXX and POST SB XXXX added to the NOMENCLATURE column.
- (1) When a new top assembly is added by a Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the top assembly level only. The configuration differences at the detail part level are shown by use code letters.
- (2) When the top assembly part number is not changed by the Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the detail level.
- H. Interchangeable Parts

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Optional (OPT)	The part is optional to and interchangeable with other parts that have the same item number.
Replaces, Replaced by and not interchangeable with (REPLACES, REPLACED BY AND NOT INTCHG/W)	The part replaces and is not interchangeable with the initial part.
Replaces, Replaced by (REPLACES, REPLACED BY)	The part replaces and is interchangeable with, or is an alternative to, the initial part.

VENDOR CODES

Code	Name
05693	CHERRY/TEXTRON INC CHERRY COMMERCIAL FASTENERS PROD DIV 1224 EASST WARNER AVE SANTA ANA, CALIFORNIA 92705 FORMERLY TOWNSEND CO CHERRY RIVET DIV AND TEXTRON INC CHERRY FASTENERS UNIT
06710	LAMSON AND SESSIONS CO THE VALLEY-TODECO 12975 BRADLEY AVENUE SYLMAR, CALIFORNIA 91342-3830 FORMERLY VALLEY BOLT CORP VB0097 IN NORTH HOLLYWOOD, CA
06725	AIR INDUSTRIES CORPORATION 12570 KNOTT STREET GARDEN GROVE, CALIFORNIA 92641-3932 FORMERLY AIR INDUSTRIES OF CALIF IN GARDENA, CALIF.
06950	SCREWCORP VSI AEROSPACE PRODUCTS DIV FAIRCHILD IND DIV 13001 EAST TEMPLE AVENUE PO BOX 730 CITY OF INDUSTRY, CALIFORNIA 91746-1417 FORMERLY VB0096 AND VSI CORP SCREWCORP DIV FORMERLY IN CULVER CITY, CALIFORNIA SCREW CORP SEE V.S.I. CORP SCREWCORP DIVISION

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COMPONENT MAINTENANCE MANUAL

Code	Name
08524	<p>Replaced: [V08524] DEUTSCH FASTENER CORP SEE CODE V97928 Replaced: [V97928] SEE V17446 HUCK INTL by Code: Name and Address below 17446: HUCK INTL INC AEROSPACE FASTENER DIV 900 WATSON CENTER ROAD CARSON, CALIFORNIA 90745-4201 FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL Referenced in FORMERLY line below [17419] DEUTSCH COMPANY THE WELLS FARGO BANK BLDG 2444 WILSHIRE BLVD #600 SANTA MONICA, CALIFORNIA 90403 FORMERLY DEUTSCH FASTENER CORP V08524 FORMERLY IN LOS ANGELES</p>
OPTK6	<p>SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV 5195 W 4700 SALT LAKE CITY, UTAH 94118 SEE V56878 SPS TECHNOLOGIES INC</p>
11815	<p>CHERRY AEROSPACE FASTENERS DIV OF TEXTRON 1224 EAST WARNER AVENUE PO BOX 2157 SANTA ANA, CALIFORNIA 92707-0157 FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS TOWNSEND DIV OF TEXTRON INC V71087</p>
15653	<p>ALCOA GLOBAL FASTENERS INC DIV KAYNAR PRODUCTS 800 S STATE COLLEGE BLVD FULLERTON, CALIFORNIA 92831-3001 FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH FORMERLY FAIRCHILD FASTENERS KAYNAR DIV</p>
16632	<p>FLEXFAB HORIZONS INTERNATIONAL INC DBA FLEXFLAB LLC 1699 W. M-43 HWY HASTINGS, MIGHIGAN 49058-8377</p>
17446	<p>HUCK INTL INC AEROSPACE FASTENER DIV 900 WATSON CENTER ROAD CARSON, CALIFORNIA 90745-4201 FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL</p>

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COMPONENT MAINTENANCE MANUAL

Code	Name
27238	BRISTOL INDUSTRIES 630 EAST LAMBERT ROAD PO BOX 630 BREA, CALIFORNIA 92621-4119
51563	ROHR INC FOOT OF H STREET PO BOX 878 CHULA VISTA, CALIFORNIA 92012
52825	HOFFMAN CAMERA CORP 19 GRAND AVENUE FARMINGTON, NEW YORK 11735-6315
52828	REPUBLIC FASTENER MFG CORP 1300 RANCHO CONEJO BLVD NEWBURY PARK, CALIFORNIA 91320-1405 FORMERLY IN SYLMAR, CALIFORNIA
53551	ALLFAST FASTENING SYSTEMS INC 15200 EAST DON JULIAN ROAD PO BOX 3166 CITY OF INDUSTRY, CALIFORNIA 91745-1001 FORMERLY V0736B FORMERLY ALLFAST INC V5K545
56878	SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV 301 HIGHLAND AVE JENKINTOWN, PENNSYLVANIA 19046 FORMERLY STANDARD PRESSED STEEL FORMERLY IN SALT LAKE, UTAH
5M902	ALCOA GLOBAL FASTENERS INC, DIV OF VOI-SHAN PRODUCTS 3000 W LOMITA BLVD TORRANCE, CALIFORNIA 90505-5103 FORMERLY FAIRCHILD INC INC FAIRCHILD AEROSPACE FASTENERS DIV
60516	WEST COAST AEROSPACE INC 812 MIRAFLORES STREET SAN PEDRO, CALIFORNIA 90731-1439

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Code	Name
60980	MEGGITT-OREGON INC DBA MEGGITT SILICONE PROD DIV MSP 2010 LAFAYETTE AVE P.O. BOX 887 MCMINNVILLE, OREGON 97128 FORMERLY ELASTOMERIC SILICON PRODUCTS
62554	SIMMONDS MECAERO FASTENERS INC 1734 SEQUOIA AVENUE ORANGE, CALIFORNIA 92668
72962	HARVARD INDUSTRIES INC 3 WERNER WAY SUITE 210 LEBANON, NEW JERSEY 08833 FORMERLY ESNA V7A079 FORMERLY ELASTIC STOP NUT IN UNION, NJ
73197	HI-SHEAR TECHNOLOGY CORP 2600 SKYPARK DRIVE TORRANCE, CALIFORNIA 90509
80539	SPS TECHNOLOGIES INC DIV AERPSOACE - SANTA ANA 2701 SOUTH HARBOR BOULEVARD SANTA ANA, CALIFORNIA 92704-5803 FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539 AND STANDARD PRESSED STEEL WESTERN DIV V17279
83014	HARTWELL CORPORATION 900 SOUTH RICHFIELD ROAD PLACENTIA, CALIFORNIA 92670-6732 FORMERLY V0532B IN LOS ANGELES, CALIFORNIA
84256	AVIBANK MANUFACTURING COMPANY 210 SOUTH VICTORY BLVD PO BOX 391 BURBANK, CALIFORNIA 91503 FORMERLY AVDEL INC AND ROWE SALES CO VB0001 FORMERLY PRICE, D.W. CORP LOS ANGELES, CALIFORNIA V97978
86878	SANVILLE GLOVES JOHNSTOWN, NEW YORK 12095 OBSOLETE, LOCATION OF COMPANY UNKNOWN

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**COMPONENT MAINTENANCE MANUAL**

Code	Name
92215	FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV 3010 W LOMITA BLVD TORRANCE, CALIFORNIA 90505-5102 FORMERLY VOI-SHAN IN CULVER CITY, CALIF
97928	Replaced: [V97928] SEE V17446 HUCK INTL by Code: Name and Address below 17446: HUCK INTL INC AEROSPACE FASTENER DIV 900 WATSON CENTER ROAD CARSON, CALIFORNIA 90745-4201 FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL
98996	OLYMPIC FASTENING SYSTEMS INC DOWNEY, CALIFORNIA 90241-4986 OBSOLETE RECORD
9N513	VOI SHAN/CHATSWORTH DIV OF VSI CORP SUB OF FAIRCHILD IND CHATSWORTH, CALIFORNIA 91311-5013 COMPANY NO LONGER WISHES TO BE CONSIDERED FOR FED CONTRCTG
S7004	NIKKISO EIKO LTD 2710 EBISU 2 CHOME SHIBUYA-KU TOKYO, JAPAN FORMERLY NIKKISO CO LTD IN SHIZUOKA, JAPAN

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NUMERICAL INDEX

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
102F9201-3		14	745	2
102F9201-4		1	60	63
102F9201-82		14	199	1
		14	262	4
		14	349	4
102F9201M4		14	718	2
102F9201M82		1	512	2
		15	652	17
		15	740	6
102F9207P3		14	742	25
102F9207P4		1	65	1
102F9207P82		14	196	1
		14	265	1
		14	346	2
102F9209M3		14	280	1
		14	370	1
		14	688B	2
		14	688C	2
		15	653	2
102F9214-4		15	790	4
102F9216-2-3		14	388	2
102LH9031-6		1	950	2
102LH90316		1	950	2
102LH9074-10		15	540	1
102LH9075-3W		1	394A	3
		13	20	4
		13	75	1
		14	493	2
		15	170	1
		15	545	1
102LH9075-4W		14	589	16
		14	664	13
		14	712	2
		15	375	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
109F9201M82		15	390	4
		14	130	2
		14	130	2
2ASPFSDT08-17		14	517A	1
2ASPFSDT08		14	524	1
2ASPPSDT6		1	778	4
		1	808	3
		1	808A	3
		1	810A	3
2ASPPSDT8		1	688	1
		14	523A	10
301A1049-13		14	748K	1
301A1049-14		14	751K	1
301A1049-15		14	748L	1
301A1049-16		14	751L	1
301A1049-17		14	748M	1
301A1049-18		14	751M	1
301A1049-19		15	805G	1
		15	805J	1
301A1049-20		15	810G	1
		15	810J	1
301A1049-21		15	805L	1
301A1049-22		15	810R	1
301A1049-23		15	805H	1
		15	805K	1
301A1049-24		15	810H	1
		15	810K	1
301A1049-25		15	805M	1
301A1049-26		15	810S	1
301A1049-27		15	805N	1
301A1049-28		15	810N	1
301A1049-33		14	748N	1
		14	748P	1
301A1049-34		14	751N	1
		14	751P	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1002-1		1	1	RF
315A1002-10		1	930	1
315A1002-11		1	748	1
315A1002-12		1	476	1
315A1002-13		1	440	1
		1	440A	1
315A1002-14		1	528	1
315A1002-15		1	824	1
315A1002-16		1	746	1
315A1002-19		1	744	1
315A1002-2		1	15	RF
315A1002-20		1	886	1
315A1002-21		1	936	1
315A1002-22		1	608	5
315A1002-23		1	612	5
315A1002-25		1	1C	RF
315A1002-26		1	15C	RF
315A1002-27		1	10C	RF
315A1002-28		1	5C	RF
315A1002-29		1	1D	RF
315A1002-3		1	10	RF
315A1002-30		1	15D	RF
315A1002-31		1	10D	RF
315A1002-32		1	5D	RF
315A1002-4		1	5	RF
315A1002-505		1	750	1
315A1002-506		1	752	1
315A1002-507		1	828	1
		1	828A	1
315A1002-508		1	830	1
		1	830A	1
315A1002-509		1	882	1
315A1002-510		1	884	1
315A1002-511		1	880	1
315A1002-515		1	792	AR

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	792A	AR
315A1002-516		1	794	AR
		1	794A	AR
315A1002-517		1	1B	RF
315A1002-518		1	15B	RF
315A1002-519		1	10B	RF
315A1002-520		1	5B	RF
315A1002-521		1	1A	RF
315A1002-522		1	15A	RF
315A1002-523		1	10A	RF
315A1002-524		1	5A	RF
315A1002-525		1	828B	1
315A1002-526		1	830B	1
315A1002-531		1	604	AR
		1	604A	AR
315A1002-533		1	828C	1
315A1002-534		1	830C	1
315A1002-535		1	432	1
		1	432A	1
315A1002-536		1	436	1
		1	436A	1
315A1002-537		1	828D	1
		1	828E	1
		1	830D	1
		1	830E	1
315A1002-539		1	40	32
		1	40A	32
315A1002-544		1	795	AR
315A1002-545		1	792H	AR
315A1002-546		1	794H	AR
315A1002-547		1	1E	RF
315A1002-548		1	15E	RF
315A1002-549		1	10E	RF
315A1002-550		1	5E	RF
315A1002-551		1	1F	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1002-552		1	15F	RF
315A1002-553		1	10F	RF
315A1002-554		1	5F	RF
315A1002-557		1	791	AR
		1	791A	AR
315A1002-558		1	793	AR
		1	793A	AR
315A1002-8		1	524	1
315A1002-9		1	928	1
315A1100-1		1	959	1
		13	1	RF
315A1100-13		1	959A	1
		13	1A	RF
315A1100-14		1	962A	1
		13	5A	RF
315A1100-15		1	959B	1
		13	1B	RF
315A1100-16		1	962B	1
		13	5B	RF
315A1100-2		1	962	1
		13	5	RF
315A1100-3		13	175	1
315A1100-4		13	205	1
315A1100-5		13	130	1
315A1100-501		13	195	1
315A1100-502		13	185	1
315A1100-503		13	215	1
315A1100-504		13	210	1
315A1100-505		13	220	1
315A1100-506		13	190	1
315A1100-507		13	180	1
315A1100-508		13	210A	1
315A1100-509		13	180A	1
		13	180B	1
315A1100-510		13	210B	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1100-511		13	175A	1
		13	175B	1
315A1100-512		13	205A	1
		13	205B	1
315A1100-6		13	135	1
315A1100-7		13	160	1
315A1100-8		13	165	1
315A1101-509		13	225	1
315A1101-510		13	230	1
315A1101-521		13	225A	1
315A1101-522		13	230A	1
315A1101-523		13	225B	1
315A1101-527		13	225C	1
315A1101-548		13	230B	1
315A1101-549		13	225D	1
315A1101-551		13	225E	1
		13	225F	1
315A1101-552		13	230C	1
		13	230D	1
315A1101-561		13	225G	1
315A1101-562		13	230E	1
315A1102-1		1	592A	5
		1	592B	5
		1	592D	5
315A1102-2		1	592	5
315A1102-3		1	600	1
315A1102-4		1	600A	1
315A1102-501		1	592C	5
		1	592E	5
315A1103-1		1	596	2
315A1103-501		1	596A	2
315A1104-1		13	150	1
315A1104-2		13	155	1
315A1104-5		13	115B	1
		13	115C	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1104-501		13	115	1
315A1104-502		13	120	1
315A1104-503		13	115A	1
315A1104-504		13	120A	1
315A1104-505		13	150A	1
315A1104-6		13	120B	1
		13	120C	1
315A1104-7		13	150B	1
		13	150C	1
315A1104-8		13	155A	1
		13	155B	1
315A1105-10		13	450	1
315A1105-21		13	250	1
315A1105-22		13	255	1
315A1105-29		13	410	1
315A1105-30		13	415	1
315A1105-33		13	365	1
315A1105-34		13	370	1
315A1105-35		13	235B	1
315A1105-36		13	240B	1
315A1105-501		13	300	1
315A1105-502		13	305	1
315A1105-505		13	280	1
315A1105-506		13	285	1
315A1105-507		13	340	1
315A1105-508		13	342	1
315A1105-511		13	455A	1
315A1105-512		13	460A	1
315A1105-513		13	445A	1
315A1105-514		13	450A	1
315A1105-515		13	235	1
315A1105-516		13	240	1
315A1105-517		13	265	1
315A1105-518		13	270	1
315A1105-521		13	265A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		13	265B	1
315A1105-522		13	270A	1
		13	270B	1
315A1105-523		13	455B	1
		13	455C	1
315A1105-524		13	460B	1
		13	460C	1
315A1105-525		13	445B	1
		13	445C	1
315A1105-526		13	450B	1
		13	450C	1
315A1105-535		13	250A	1
		13	250B	1
315A1105-536		13	255A	1
		13	255B	1
315A1105-537		13	410A	1
315A1105-538		13	415A	1
315A1105-539		13	300A	1
		13	300B	1
315A1105-540		13	305A	1
		13	305B	1
315A1105-541		13	235A	1
315A1105-542		13	240A	1
315A1105-543		13	410C	1
		13	410D	1
315A1105-544		13	415C	1
		13	415D	1
315A1105-545		13	280A	1
		13	280B	1
315A1105-546		13	285A	1
		13	285B	1
315A1105-547		13	265C	1
		13	265D	1
315A1105-548		13	270C	1
		13	270D	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1105-7		13	455	1
315A1105-8		13	460	1
315A1105-9		13	445	1
315A1106-1		13	395	1
315A1106-502		13	400	1
315A1106-503		13	395A	1
		13	395B	1
315A1106-504		13	400A	1
		13	400B	1
315A1107-1		13	45	1
315A1110-1		13	65	1
315A1110-501		13	65A	1
		13	65B	1
315A1111-3		13	425A	1
315A1111-4		13	430A	1
315A1111-501		13	425	1
315A1111-502		13	430	1
315A1111-505		13	425B	1
		13	425C	1
315A1111-506		13	430B	1
		13	430C	1
315A1117-501		13	440	1
315A1202-1		1	977	1
		16	1	RF
		16	1A	RF
		16	1D	RF
315A1202-19		16	634	1
315A1202-2		1	980	1
		16	5	RF
		16	5A	RF
		16	5B	RF
315A1202-20		16	638	1
315A1202-21		16	670	1
315A1202-22		16	672	1
315A1202-35		16	710	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1202-39		16	906	1
315A1202-40		16	909	1
315A1202-49		16	836	1
315A1202-50		16	840	1
315A1202-51		16	812	1
315A1202-517		16	388	1
315A1202-518		16	322	1
		16	478	1
315A1202-52		16	816	1
315A1202-523		16	933	1
315A1202-524		16	936	1
315A1202-53		16	784	1
315A1202-534		16	614	AR
315A1202-535		16	50A	1
315A1202-536		16	55A	1
315A1202-537		16	60A	1
315A1202-538		16	65A	1
315A1202-539		16	180C	AR
315A1202-54		16	788	1
315A1202-540		16	185C	AR
315A1202-541		16	190D	AR
315A1202-542		16	195D	AR
315A1202-543		16	200C	AR
315A1202-544		16	204C	AR
315A1202-545		16	208D	AR
315A1202-546		16	212E	AR
315A1202-547		16	216A	AR
315A1202-548		16	220A	AR
315A1202-549		16	963	1
315A1202-55		16	752	1
315A1202-550		16	966	1
315A1202-551		16	730	1
315A1202-552		16	734	1
315A1202-553		16	280	1
315A1202-554		16	284	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1202-555		16	240	1
315A1202-556		16	244	1
315A1202-557		16	248	1
315A1202-558		16	292	1
315A1202-559		16	288	1
315A1202-56		16	756	1
315A1202-560		16	402	1
315A1202-562		16	884	1
315A1202-563		16	880	1
315A1202-569		16	382	1
315A1202-570		16	386	1
315A1202-571		16	350	1
315A1202-572		16	346	1
315A1202-573		16	70B	1
315A1202-574		16	75B	1
315A1202-575		16	80B	1
315A1202-576		16	85B	1
315A1202-577		16	90B	1
315A1202-578		16	95B	1
315A1202-589		16	963A	1
315A1202-590		16	966A	1
315A1202-591		16	634A	1
		16	634B	1
315A1202-592		16	638A	1
		16	638B	1
315A1202-593		16	70C	1
315A1202-594		16	75C	1
315A1202-595		16	80C	1
315A1202-596		16	85C	1
315A1202-597		16	90C	1
315A1202-598		16	95C	1
315A1202-599		16	466	AR
315A1202-603		16	180D	AR
		16	180E	AR
315A1202-604		16	185D	AR

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		16	185E	AR
315A1202-605		16	190E	AR
315A1202-606		16	195E	AR
315A1202-607		16	200D	AR
		16	200E	AR
315A1202-608		16	204D	AR
		16	204E	AR
315A1202-609		16	208E	AR
315A1202-610		16	212F	AR
315A1202-611		16	120B	1
		16	120C	1
315A1202-612		16	125B	1
		16	125C	1
315A1202-613		16	130B	1
		16	130C	1
315A1202-614		16	135B	1
		16	135C	1
315A1202-615		16	140B	1
		16	140C	1
315A1202-616		16	145B	1
		16	145C	1
315A1202-617		16	150B	1
		16	150C	1
315A1202-618		16	155B	1
		16	155C	1
315A1202-619		16	160B	1
		16	160C	1
315A1202-620		16	165B	1
		16	165C	1
315A1202-621		16	170B	1
		16	170C	1
315A1202-622		16	175B	1
		16	175C	1
315A1202-623		16	190F	AR
		16	190G	AR

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1202-624		16	195F	AR
		16	195G	AR
315A1202-625		16	208F	AR
		16	208G	AR
315A1202-626		16	212G	AR
		16	212H	AR
315A1202-627		16	322A	1
		16	322B	1
315A1202-629		16	670B	1
		16	670C	1
315A1202-630		16	672B	1
		16	672C	1
315A1202-639		16	670A	1
315A1202-640		16	672A	1
315A1202-641		16	280A	1
		16	280B	1
315A1202-642		16	284A	1
		16	284B	1
315A1202-664		16	292A	1
		16	292B	1
315A1202-75		16	674	1
315A1202-76		16	678	1
315A1202-77		16	296	1
315A1202-78		16	300	1
315A1202-79		16	682	AR
315A1202-83		16	963B	1
		16	963D	1
315A1202-84		16	963C	1
		16	966B	1
		16	966C	1
315A1202-85		16	710A	3
		16	710B	3
315A1202-87		1	977A	1
		16	1E	RF
315A1202-88		1	980A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		16	5C	RF
315A1202-89		16	296A	1
315A1202-90		16	300A	1
315A1202-91		16	674A	1
315A1202-92		16	678A	1
315A1202-93		16	963E	1
		16	966D	1
315A1206-1		16	658	1
315A1208-501		16	650	1
315A1208-502		16	654	1
315A1208-503		16	650A	1
		16	650B	1
315A1208-504		16	654A	1
		16	654B	1
315A1209-1		2	75	1
		3	90	1
315A1209-11		4	65	1
315A1209-12		4	60	1
315A1209-13		5	90	1
315A1209-14		5	80	1
315A1209-15		5	95	1
315A1209-16		5	100	1
315A1209-18		6	65A	1
315A1209-19		8	65	1
315A1209-2		2	70	1
		3	100	1
315A1209-20		8	60	1
315A1209-25		10	40	1
315A1209-26		10	35	1
315A1209-3		3	80	1
315A1209-4		3	85	1
315A1209-504		6	65	1
315A1209-505		4	75	1
315A1209-506		6	70	1
315A1209-508		2	80	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	95	1
315A1209-509		5	85	1
315A1209-510		4	80	1
315A1209-511		6	75	1
315A1209-512		4	80A	1
315A1209-60		4	70	1
315A1209-7		9	55	1
315A1209-8		9	50	1
315A1210-10		3	120	1
315A1210-11		7	50	1
315A1210-13		1	85	1
		2	5	RF
315A1210-14		1	80	1
		1	80A	1
		1	80D	1
		2	1	RF
315A1210-15		1	70	1
		3	1	RF
315A1210-16		1	75	1
		1	75B	1
		1	75E	1
		3	5	RF
		3	5A	RF
315A1210-5		1	105	1
		1	105A	1
		1	105D	1
		7	10	RF
315A1210-501		1	85A	1
		1	85C	1
		1	85E	1
		2	5A	RF
		2	5B	RF
315A1210-502		1	70B	1
		1	70C	1
		1	70E	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	1A	RF
		3	1B	RF
315A1210-7		2	100	1
315A1210-8		2	95	1
315A1210-9		3	115	1
315A1211-2		1	216	1
		1	216A	1
		1	216C	1
		1	216E	1
		11	5	RF
315A1211-4		11	45	1
315A1211-501		1	212	1
		1	212A	1
		1	212C	1
		1	212E	1
		11	1	RF
315A1211-502		11	40	1
315A1211-504		11	40A	1
315A1211-505		11	45A	1
315A1212-11		1	100	1
		1	100A	1
		1	100D	1
		7	5	RF
315A1212-12		1	95	1
		1	95A	1
		1	95D	1
		7	1	RF
315A1212-13		7	45	1
315A1212-14		7	40	1
315A1212-2		1	175A	1
		6	1A	RF
315A1212-3		1	135	1
		1	135A	1
		1	135D	1
		1	150	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	150A	1
		1	150D	1
		1	170	1
		1	170A	1
		1	170D	1
		5	10	RF
315A1212-4		1	140	1
		1	140A	1
		1	140D	1
		1	145	1
		1	145A	1
		1	145D	1
		1	165	1
		1	165A	1
		1	165D	1
		5	15	RF
315A1212-5		6	95A	1
315A1212-502		1	175	1
		1	175C	1
		1	175E	1
		6	1	RF
		6	1B	RF
		6	5C	RF
315A1212-503		1	180	1
		6	5	RF
315A1212-504		6	95	1
315A1212-505		1	180A	1
		6	5A	RF
315A1212-506		1	180B	1
		1	180D	1
		1	180F	1
		6	5B	RF
315A1212-6		6	90	1
315A1212-7		5	125	1
315A1212-8		5	130	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1213-10		5	115	1
315A1213-11		7	60	1
315A1213-12		7	55	1
315A1213-2		1	155	1
		1	155A	1
		1	155D	1
		4	1	RF
315A1213-3		1	130	1
		1	130A	1
		1	130D	1
		5	5	RF
315A1213-4		1	125	1
		5	1	RF
315A1213-5		1	115	1
		1	115A	1
		1	115D	1
		7	20	RF
315A1213-503		1	160	1
		4	5	RF
315A1213-504		4	100	1
315A1213-505		1	160A	1
		4	5A	RF
315A1213-506		1	125A	1
		1	125C	1
		1	125E	1
		5	1A	RF
		5	1B	RF
315A1213-507		1	160B	1
		4	5B	RF
315A1213-509		1	160C	1
		4	5C	RF
315A1213-511		1	160D	1
		1	160G	1
		4	5D	RF
		4	5E	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1213-513		4	100B	1
315A1213-6		1	110	1
		1	110A	1
		1	110D	1
		7	15	RF
315A1213-7		4	100A	1
315A1213-8		4	95	1
315A1213-9		5	120	1
315A1214-1		1	190	1
		1	190A	1
		1	190D	1
		8	5	RF
315A1214-2		1	185	1
		1	185A	1
		1	185D	1
		8	1	RF
315A1214-3		8	85	1
315A1214-4		8	80	1
315A1215-1		1	200	1
		1	200A	1
		1	200D	1
		9	5	RF
315A1215-2		1	195	1
		1	195A	1
		1	195D	1
		9	1	RF
315A1215-3		1	120	1
		1	120A	1
		1	120D	1
		7	25	RF
315A1215-5		9	75	1
315A1215-6		9	70	1
315A1215-7		7	65	1
315A1216-10		10	55	1
315A1216-7		1	208	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	208A	1
		1	208D	1
		10	5	RF
315A1216-8		1	204	1
		1	204A	1
		1	204D	1
		10	1	RF
315A1216-9		10	60	1
315A1219-1		11	20	1
315A1220-1		11	30	1
315A1221-1		1	212B	1
		1	212D	1
		1	212F	1
		1	212G	1
315A1221-2		1	216B	1
		1	216D	1
		1	216F	1
		1	216G	1
315A1221-3		1	217	1
315A1221-4		1	217L	1
315A1223-5		1	953F	1
		12	1E	RF
315A1223-501		1	953	1
		12	1	RF
315A1223-502		1	956	1
		12	5	RF
315A1223-503		12	100	1
315A1223-504		12	105	1
315A1223-505		1	953A	1
		1	953B	1
		12	1A	RF
315A1223-506		1	956A	1
		1	956B	1
		12	5A	RF
315A1223-507		12	100A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1223-508		12	105A	1
315A1223-509		1	953C	1
		1	953E	1
		12	1B	RF
		12	1D	RF
315A1223-510		1	956C	1
		1	956E	1
		12	5B	RF
		12	5D	RF
315A1223-511		12	100B	1
315A1223-512		12	105B	1
315A1223-513		12	100E	1
315A1223-514		12	105E	1
315A1223-517		12	100D	1
		12	100F	1
315A1223-518		12	105D	1
		12	105F	1
315A1223-6		1	956F	1
		12	5E	RF
315A1240-1		1	256	1
315A1240-2		1	260	1
315A1240-3		1	256A	1
315A1240-4		1	260A	1
315A1240-501		1	304	2
315A1241-1		1	288	1
315A1241-2		1	292	1
315A1241-5		1	264	3
315A1241-509		1	300	2
315A1241-510		1	296	2
315A1241-511		1	276	1
315A1241-512		1	280	1
315A1241-513		1	324	1
315A1241-514		1	328	1
315A1241-515		1	332	1
315A1241-516		1	336	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1241-517		1	248	1
315A1241-518		1	252	1
315A1241-519		1	284	1
315A1241-521		1	268	1
315A1241-522		1	272	1
315A1241-523		1	308	1
315A1241-524		1	312	1
315A1241-525		1	316	1
315A1241-526		1	320	1
315A1241-527		1	340	1
		1	340A	1
315A1241-528		1	341	1
		1	341A	1
315A1241-530		1	328A	1
		1	328B	1
315A1241-531		1	308A	1
		1	308B	1
315A1241-532		1	312A	1
		1	312B	1
315A1241-533		1	316A	1
		1	316B	1
315A1241-534		1	320A	1
		1	320B	1
315A1300-1		1	965	1
		14	1	RF
		14	1A	RF
		14	1B	RF
315A1300-10		14	574	1
315A1300-13		14	412	1
		14	412A	1
315A1300-14		14	415	1
		14	415A	1
315A1300-15		14	406	1
		14	406A	1
315A1300-16		14	409	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		14	409A	1
315A1300-17		14	571	1
315A1300-2		1	968	1
		14	5	RF
		14	5A	RF
		14	5B	RF
315A1300-21		1	965B	1
		14	1D	RF
315A1300-22		1	968B	1
		14	5D	RF
315A1300-5		14	283	1
315A1300-502		14	577	1
315A1300-505		14	670	1
		14	670A	1
315A1300-506		14	673	1
		14	673A	1
315A1300-507		14	679	1
		14	679A	1
315A1300-508		14	682	1
		14	682A	1
315A1300-509		14	454	1
		14	454A	1
315A1300-510		14	382	1
315A1300-511		14	394	1
315A1300-513		14	361	1
		14	361A	1
315A1300-514		14	364	1
		14	364A	1
315A1300-515		14	373	1
315A1300-516		14	376	1
315A1300-517		14	502	1
315A1300-518		14	505	1
315A1300-519		14	382A	1
		14	382B	1
315A1300-521		1	965A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		14	1C	RF
315A1300-522		1	968A	1
		14	5C	RF
315A1300-525		14	757B	1
315A1300-526		14	754B	1
315A1300-529		14	748C	1
		14	748E	1
315A1300-530		14	751C	1
		14	751E	1
315A1300-531		14	757C	1
315A1300-532		14	454B	1
		14	454C	1
315A1300-533		14	463B	1
		14	463C	1
315A1300-534		14	466B	1
		14	466C	1
315A1300-537		14	670B	1
		14	670C	1
315A1300-538		14	673B	1
		14	673C	1
315A1300-539		14	679B	1
		14	679C	1
315A1300-540		14	682B	1
		14	682C	1
		14	862B	1
315A1300-541		1	965C	1
		14	1E	RF
315A1300-542		1	968C	1
		14	5E	RF
315A1300-6		14	286	1
315A1300-7		14	463	1
		14	463A	1
315A1300-8		14	466	1
		14	466A	1
315A1301-3		14	565	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1301-4		14	568	1
315A1301-508		14	562	1
315A1301-509		14	559	1
		14	559A	1
315A1301-510		14	556	1
315A1301-511		14	553	1
315A1301-513		14	535	1
		14	535A	1
315A1301-514		14	538	1
		14	538A	1
315A1301-515		14	535B	1
		14	535E	1
315A1301-516		14	538B	1
		14	538E	1
315A1301-517		14	565A	1
315A1301-518		14	568A	1
315A1301-519		14	559B	1
		14	559C	1
315A1301-521		14	535C	1
		14	535D	1
315A1301-522		14	538C	1
		14	538D	1
315A1301-523		14	565B	1
315A1301-524		14	568B	1
315A1302-5		14	721	1
315A1302-501		14	721A	1
		14	721B	1
315A1302-502		14	724A	1
		14	724B	1
315A1302-503		14	727A	1
		14	727B	1
315A1302-504		14	730A	1
		14	730B	1
315A1302-6		14	724	1
315A1302-7		14	727	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1302-8		14	730	1
315A1303-509		14	748	1
315A1303-510		14	751	1
315A1303-511		14	772	1
315A1303-512		14	775	1
315A1303-513		14	748A	1
315A1303-514		14	751A	1
315A1303-515		14	772A	1
315A1303-516		14	775A	1
315A1303-517		14	748B	1
315A1303-518		14	751B	1
315A1303-519		14	748D	1
		14	748F	1
315A1303-520		14	751D	1
		14	751F	1
315A1303-521		14	772B	1
315A1303-522		14	775B	1
315A1303-523		14	748G	1
315A1303-524		14	751G	1
315A1303-525		14	772C	1
315A1303-526		14	775C	1
315A1303-527		14	748H	1
315A1303-528		14	751H	1
315A1303-529		14	772D	1
315A1303-530		14	775D	1
315A1303-531		14	748J	1
315A1303-532		14	751J	1
315A1303-533		14	772E	1
315A1303-534		14	775E	1
315A1303-535		14	748V	1
315A1303-536		14	751V	1
315A1303-537		14	772K	1
315A1303-538		14	775K	1
315A1303-543		14	748R	1
315A1303-544		14	751R	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1303-545		14	772G	1
315A1303-546		14	775G	1
315A1303-547		14	748S	1
315A1303-548		14	751S	1
315A1303-549		14	772H	1
315A1303-550		14	775H	1
315A1303-551		14	748T	1
		14	748U	1
315A1303-552		14	751T	1
		14	751U	1
315A1303-553		14	772J	1
315A1303-554		14	775J	1
315A1305-1		1	820	1
315A1305-2		1	822	1
315A1305-3		1	788	1
315A1305-4		1	790	1
315A1305-501		1	820A	1
		1	820B	1
315A1305-502		1	822A	1
		1	822B	1
315A1306-501		14	475	1
		14	475B	1
315A1306-502		14	478	1
		14	478B	1
315A1306-503		14	475A	1
		14	475C	1
315A1306-504		14	478A	1
		14	478C	1
315A1306-505		14	475D	1
		14	475E	1
		14	475F	1
		14	475G	1
315A1306-506		14	478D	1
		14	478E	1
		14	478F	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		14	478G	1
315A1307-1		14	13	1
		14	13A	1
315A1307-10		14	52	1
315A1307-17		14	22	1
315A1307-18		14	25	1
315A1307-2		14	16	1
		14	16A	1
315A1307-25		14	313	1
		14	328	1
315A1307-27		14	316	1
		14	331	1
315A1307-28		14	319	1
		14	334	1
315A1307-29		14	34	1
		14	43	1
315A1307-31		14	235	1
		14	244	1
315A1307-32		14	238	1
		14	247	1
315A1307-33		14	37	1
		14	46	1
315A1307-35		14	226	1
315A1307-36		14	229	1
315A1307-39		14	13C	1
315A1307-40		14	16C	1
315A1307-501		14	58	1
		14	58A	1
315A1307-502		14	61	1
		14	61A	1
315A1307-503		14	103	1
		14	103A	1
315A1307-504		14	106	1
		14	106A	1
315A1307-505		14	169	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		14	169A	1
315A1307-506		14	172	1
		14	172A	1
315A1307-507		14	295	1
		14	295A	1
315A1307-508		14	298	1
		14	298A	1
315A1307-509		14	121	1
315A1307-510		14	124	1
315A1307-511		14	187	1
315A1307-512		14	190	1
315A1307-513		14	250	1
315A1307-514		14	253	1
315A1307-515		14	337	1
315A1307-516		14	340	1
315A1307-517		14	79	1
		14	88	1
315A1307-518		14	82	1
		14	91	1
315A1307-519		14	145	1
		14	154	1
315A1307-520		14	148	1
		14	157	1
315A1307-521		14	94	1
315A1307-522		14	97	1
315A1307-523		14	160	1
315A1307-524		14	163	1
315A1307-525		14	67	1
315A1307-526		14	70	1
315A1307-527		14	115	1
315A1307-528		14	118	1
315A1307-529		14	181	1
315A1307-530		14	184	1
315A1307-531		14	208	1
315A1307-532		14	211	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1307-533		14	301	1
315A1307-534		14	304	1
315A1307-535		14	133	1
315A1307-536		14	136	1
315A1307-537		14	202	1
315A1307-538		14	205	1
315A1307-539		14	268	1
315A1307-540		14	271	1
315A1307-541		14	352	1
315A1307-542		14	355	1
315A1307-545		14	40	1
315A1307-546		14	85	1
315A1307-547		14	151	1
315A1307-548		14	241	1
315A1307-549		14	322	1
315A1307-550		14	325	1
315A1307-551		14	13B	1
		14	13D	1
315A1307-552		14	16B	1
		14	16D	1
315A1307-553		14	58B	1
		14	58C	1
315A1307-554		14	61B	1
		14	61C	1
315A1307-555		14	103B	1
		14	103C	1
315A1307-556		14	106B	1
		14	106C	1
315A1307-557		14	169B	1
		14	169C	1
315A1307-558		14	172B	1
		14	172C	1
315A1307-559		14	295B	1
		14	295C	1
315A1307-560		14	298B	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		14	298C	1
315A1307-561		14	40A	1
		14	40B	1
315A1307-562		14	43A	1
315A1307-563		14	46A	1
315A1307-9		14	49	1
315A1308-3		1	456	1
315A1308-4		1	460	1
315A1308-501		1	456A	1
		1	456C	1
315A1308-502		1	460A	1
		1	460C	1
315A1308-503		1	468A	1
315A1308-504		1	472A	1
315A1308-507		1	456B	1
		1	456D	1
315A1308-508		1	460B	1
		1	460D	1
315A1308-7		1	468	1
315A1308-8		1	472	1
315A1309-1		1	396	1
315A1309-2		1	400	1
315A1309-3		1	396A	1
315A1309-4		1	400A	1
315A1309-5		1	424	1
315A1309-501		1	396B	1
315A1309-502		1	400B	1
315A1309-503		1	416	1
315A1309-504		1	420	1
315A1309-505		1	396C	1
		1	396D	1
315A1309-506		1	400C	1
		1	400D	1
315A1309-511		1	424B	1
315A1309-512		1	428B	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1309-513		1	396E	1
		1	396F	1
315A1309-514		1	400E	1
		1	400F	1
315A1309-6		1	428	1
315A1309-7		1	424A	1
315A1309-8		1	428A	1
315A1310-1		1	360	1
315A1310-2		1	364	1
315A1310-3		1	360A	1
315A1310-4		1	364A	1
315A1310-5		1	376	1
315A1310-501		1	360B	1
		1	360C	1
315A1310-502		1	364B	1
		1	364C	1
315A1310-503		1	376B	1
315A1310-504		1	380B	1
315A1310-6		1	380	1
315A1310-7		1	376A	1
315A1310-8		1	380A	1
315A1311-1		14	418	1
315A1311-2		14	421	1
315A1311-501		14	418A	1
		14	418B	1
315A1311-502		14	421A	1
		14	421B	1
315A1313-501		14	757	1
315A1313-502		14	754A	1
		14	754D	1
		14	757A	1
		14	757D	1
315A1313-503		14	757E	1
315A1317-1		14	442	1
		14	442A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1317-2		14	445	1
		14	445A	1
315A1317-501		14	442B	1
		14	442C	1
315A1317-502		14	445B	1
		14	445C	1
315A1318-10		14	631	1
315A1318-13		14	637	1
315A1318-14		14	640	1
315A1318-17		1	736	1
315A1318-18		1	738	1
315A1318-31		1	640A	1
315A1318-32		1	644A	1
315A1318-33		1	620D	1
		1	620F	1
315A1318-34		1	624D	1
		1	624F	1
315A1318-35		1	704D	1
		1	704E	1
315A1318-36		1	706D	1
		1	706E	1
315A1318-37		1	730B	1
315A1318-38		1	732B	1
315A1318-39		1	714A	1
315A1318-40		1	716A	1
315A1318-503		14	613	1
315A1318-504		14	616	1
315A1318-505		14	622	1
315A1318-506		14	625	1
315A1318-507		1	220	1
315A1318-508		1	224	1
315A1318-509		14	595	1
315A1318-510		14	598	1
315A1318-511		1	704	1
315A1318-512		1	706	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1318-513		1	620	1
		1	620A	1
315A1318-514		1	624	1
		1	624A	1
315A1318-515		14	643	1
315A1318-516		14	646	1
315A1318-519		1	726	1
315A1318-520		1	728	1
315A1318-521		1	710	1
315A1318-522		1	712	1
315A1318-523		1	730	1
315A1318-524		1	732	1
315A1318-525		1	648	1
315A1318-526		1	652	1
315A1318-527		1	640	1
315A1318-528		1	644	1
315A1318-529		1	632	1
315A1318-530		1	636	1
315A1318-531		1	722	1
315A1318-532		1	724	1
315A1318-533		14	604	1
315A1318-534		14	607	1
315A1318-535		1	740	1
315A1318-536		1	742	1
315A1318-537		1	704A	1
		1	704B	1
315A1318-538		1	706A	1
		1	706B	1
315A1318-539		1	740A	1
315A1318-540		1	742A	1
315A1318-541		1	736A	1
315A1318-542		1	738A	1
315A1318-543		14	595A	1
315A1318-544		14	598A	1
315A1318-545		14	643A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1318-546		14	646A	1
315A1318-547		1	704C	1
		1	704F	1
		1	704G	1
315A1318-548		1	706C	1
		1	706F	1
		1	706G	1
315A1318-549		1	740B	1
315A1318-550		1	742B	1
315A1318-551		1	736B	1
315A1318-552		1	738B	1
315A1318-553		1	730A	1
315A1318-554		1	732A	1
315A1318-555		1	714	1
315A1318-556		1	716	1
315A1318-557		14	595B	1
		14	595C	1
315A1318-558		14	598B	1
		14	598C	1
315A1318-559		1	620B	1
		1	620E	1
		1	620G	1
315A1318-560		1	624B	1
		1	624E	1
		1	624G	1
315A1318-561		1	648A	1
315A1318-562		1	652A	1
315A1318-563		1	648B	1
315A1318-564		1	652B	1
315A1318-565		1	620C	1
315A1318-566		1	624C	1
315A1318-567		1	632A	1
315A1318-568		1	636A	1
315A1318-9		14	628	1
315A1319-1		1	548	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	548A	1
315A1319-2		1	560	1
315A1319-5		1	556	1
315A1321-3		1	544A	1
		1	544B	1
315A1323-1		14	28	1
315A1323-3		14	214	1
315A1323-4		14	307	1
315A1323-501		14	73	1
315A1323-502		14	139	1
315A1330-501		12	45	3
315A1400-1		1	971	1
		15	1	RF
315A1400-10		1	974A	1
		15	5A	RF
315A1400-11		15	70B	1
315A1400-12		15	75B	1
315A1400-2		1	974	1
		15	5	RF
315A1400-3		15	70	1
315A1400-4		15	75	1
315A1400-5		15	775	1
		15	775B	1
315A1400-503		15	70A	1
315A1400-504		15	75A	1
315A1400-505		15	570A	AR
315A1400-6		15	780	1
		15	780B	1
315A1400-7		15	715	1
315A1400-8		15	570	AR
315A1400-9		1	971A	1
		15	1A	RF
315A1401-3		15	210	1
315A1401-4		15	215	1
315A1401-509		15	175	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1401-510		15	180	1
315A1401-511		15	210A	1
315A1401-512		15	215A	1
315A1401-513		15	175A	1
		15	175B	1
315A1401-514		15	180A	1
		15	180B	1
315A1402-1		15	805	1
		15	805E	1
315A1402-2		15	810	1
		15	810E	1
315A1402-3		15	840	1
315A1402-4		15	845	1
315A1402-501		15	805A	1
315A1402-502		15	810A	1
315A1402-503		15	840A	1
315A1402-504		15	845A	1
315A1402-507		15	840B	1
315A1402-508		15	845B	1
315A1402-511		15	840C	1
315A1402-512		15	845C	1
315A1402-513		15	805B	1
315A1402-514		15	810B	1
315A1402-515		15	805C	1
315A1402-516		15	810C	1
315A1402-517		15	840D	1
315A1402-518		15	845D	1
315A1402-523		15	805D	1
315A1402-524		15	810D	1
315A1402-525		15	840E	1
315A1402-526		15	845E	1
315A1402-527		15	805F	1
315A1402-528		15	810F	1
315A1402-529		15	840F	1
315A1402-530		15	845F	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1402-533		15	805P	1
		15	805Q	1
315A1402-534		15	810P	1
		15	810Q	1
315A1402-535		15	840G	1
315A1402-536		15	845G	1
315A1403-1		15	775A	1
		15	775C	1
315A1403-2		15	780A	1
		15	780C	1
315A1404-1		15	745	1
315A1404-10		15	45	1
315A1404-11		15	35	1
		16	312	1
315A1404-12		15	425	1
315A1404-13		15	415	1
315A1404-14		15	295	1
315A1404-15		15	465	1
315A1404-16		15	470	1
315A1404-17		15	590	1
315A1404-18		15	315	1
315A1404-19		15	440	1
315A1404-2		15	750	1
315A1404-20		15	445	1
315A1404-22		15	220	1
315A1404-23		15	250	1
315A1404-24		15	255	1
315A1404-25		15	265	1
315A1404-31		15	455	1
315A1404-32		15	460	1
315A1404-5		15	710	1
315A1404-503		16	264	1
315A1404-504		16	268	1
315A1404-505		15	490	1
315A1404-506		15	495	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1404-507		15	510	1
315A1404-508		15	515	1
315A1404-509		15	480	1
315A1404-510		15	485	1
315A1404-511		15	610	1
315A1404-512		15	610C	1
315A1404-513		15	760	1
315A1404-514		15	765	1
315A1404-515		15	465A	1
		15	465B	1
315A1404-516		15	470A	1
		15	470B	1
315A1404-517		15	610A	1
315A1404-519		15	500	1
		15	500B	1
315A1404-520		15	505	1
		15	505B	1
315A1404-521		15	610B	1
		15	610D	1
315A1404-523		15	500A	1
315A1404-524		15	505A	1
315A1404-7		15	20	1
315A1404-8		15	25	1
315A1404-9		15	40	1
315A1406-1		15	575	1
315A1406-2		15	580	1
315A1406-501		15	575A	1
		15	575D	1
315A1406-502		15	580A	1
		15	580D	1
315A1406-503		15	577	1
		15	577A	1
315A1406-504		15	582	1
		15	582A	1
315A1407-1		1	848	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1407-2		1	850	1
315A1407-3		1	848C	1
		1	848D	1
315A1407-501		1	848A	1
		1	848B	1
315A1409-1		1	504	1
		1	504A	1
315A1409-2		1	496	1
		1	496A	1
		1	520	1
315A1409-3		1	504B	1
		1	504C	1
315A1409-4		1	496B	1
		1	496C	1
		1	520A	1
315A1410-1		1	500	1
		1	500A	1
315A1410-2		1	492	1
		1	492A	1
315A1410-3		1	500B	1
315A1410-4		1	492B	1
315A1410-5		1	516	1
315A1410-9		1	516A	1
315A1415-1		14	496	1
		14	496A	1
		14	496D	1
315A1415-2		14	499	1
		14	499A	1
		14	499D	1
315A1415-3		15	550	1
315A1415-4		15	555	1
315A1415-5		14	496B	1
		14	496C	1
315A1415-6		14	499B	1
		14	499C	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1415-7		15	550A	1
		15	550B	1
315A1415-8		15	555A	1
		15	555B	1
315A1417-1		15	395	4
315A1418-3		1	876	1
315A1418-4		1	878	1
315A1418-501		1	916	1
315A1418-502		1	918	1
315A1420-1		15	655	1
315A1420-2		15	660	1
315A1420-501		15	655A	1
315A1420-502		15	660A	1
315A1420-505		15	655B	1
		15	655C	1
		15	660B	1
315A1420-506		15	660B	1
315A1446-1		15	200	1
315A1446-2		15	205	1
315A1446-3		15	200A	1
315A1446-4		15	205A	1
315A1566-1		12	75	1
		12	75B	1
		12	90	1
315A1566-2		12	90	1
315A1566-4		12	75A	1
315A1566-5		12	90A	1
315A1630-501		16	598	1
315A1630-502		16	594	1
315A1630-503		16	594A	1
315A1630-504		16	606	1
315A1630-505		16	606A	1
315A1630-506		16	594B	1
315A1630-508		16	594C	1
315A1630-509		16	606B	1
315A1630-510		16	594D	1
		16	594F	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1630-511		16	594E	1
315A1630-6		16	598A	1
315A1630-7		16	602	1
315A1634-2		16	530	2
315A1634-4		16	542	1
315A1634-501		16	534A	1
315A1634-502		16	538	1
315A1634-503		16	534	1
315A1634-504		16	530A	2
315A1634-505		16	542A	1
315A1634-506		16	530B	2
315A1634-507		16	534B	1
		16	598B	1
315A1634-508		16	538A	1
		16	602A	1
315A1634-509		16	542B	1
		16	542D	1
315A1634-510		16	530C	2
		16	530E	2
315A1634-511		16	542C	1
315A1634-512		16	530D	2
315A1639-1		12	40	3
		12	40B	3
315A1639-3		12	40A	3
315A1663-1		16	434	1
315A1663-10		16	462A	1
315A1663-2		16	438	1
315A1663-3		16	458	1
315A1663-4		16	462	1
315A1663-501		16	434B	1
315A1663-502		16	438B	1
315A1663-503		16	458B	1
315A1663-504		16	462B	1
315A1663-505		16	434C	1
315A1663-506		16	438C	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A1663-507		16	458C	1
315A1663-508		16	462C	1
315A1663-509		16	434D	1
		16	434E	1
315A1663-510		16	438D	1
		16	438E	1
315A1663-511		16	458D	1
315A1663-512		16	462D	1
315A1663-7		16	434A	1
315A1663-8		16	438A	1
315A1663-9		16	458A	1
315A1706-1		16	374D	1
315A1706-2		16	378D	1
315A1706-501		16	374	1
315A1706-502		16	378	1
315A1706-503		16	374A	1
315A1706-504		16	378A	1
315A1706-507		16	374B	1
315A1706-508		16	378B	1
315A1706-509		16	374C	1
		16	374E	1
315A1706-510		16	378C	1
		16	378E	1
66014-5		1	784	15
		13	335	8
		14	400	6
		14	451	2
		14	460	5
		14	472	6
		15	410	3
		15	567	5
		15	568	1
		16	35	55
		16	69	54
		16	236	6

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
66014-6		16	276	2
		16	366	2
		16	430	2
		16	514	10
		16	706	33
		16	726	3
		16	748	8
		16	780	7
		16	800	8
		16	832	19
		16	864	24
		16	900	33
		16	924	16
		16	960	55
		1	356	7
		1	392	4
		1	394	3
		1	452	5
		1	488	8
		1	540	6
		1	588	10
		1	702	10
		1	782	59
		1	812	18
		1	814	3
		1	815	3
		1	842	11
		1	872	47
		1	912	22
		1	934	3
	11	15	16	
	12	70	4	
	13	40	10	
	13	85	2	
	13	105	16	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		13	145	18
		13	330	3
		13	355	2
		14	439	16
		14	526	2
		14	544	6
		14	592	2
		15	245	26
		16	232	5
		16	308	2
		16	318	1
		16	330	1
		16	370	3
		16	474	1
		16	522	6
		16	586	2
		16	592	2
		16	646	4
		16	702	24
		16	876	1
		16	903	1
		16	927	1
		16	954	12
66014-8		1	584	5
		1	696	1
		1	910	1
		14	529	24
		14	667	2
		14	709	6
		16	260	3
		16	510	16
		16	582	8
		16	868A	1
		16	872	1
		16	930	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		16	957	1
67832CD624		1	950	2
69235-1018CD		15	540	1
69B97503-1		1	219	1
		2	90	1
		3	110	1
		4	90	1
		5	110	1
		6	85	1
		7	35	1
		8	75	1
		9	65	1
		10	50	1
82C1014-11		1	228	1
82C1014-12		1	232	1
82C1014-13		1	236	1
82C1014-14		1	240	1
82C1014-188		1	244	1
82C1014-8		15	420	1
91098-1		15	380A	5
		15	380B	5
		15	380E	5
9454		15	380B	5
9454-2		15	380A	5
		15	380E	5
96-048		1	692	2
		12	30	6
AF3252-5-4B		15	635A	14
		15	645B	28
AF3252-5-7B		15	640A	5
		15	650B	5
AF5141-3-2		14	685	4
AN9603C		14	433	2
AN960C8		16	110	54
		16	110A	54

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
AN960JD10		15	535A	2
AN960JD10L		15	150A	5
		15	285A	2
AN960JD416		15	372	3
AN960JD416L		15	530A	1
AN960JD516		15	367	AR
AN960JD516L		15	362	3
AN960JD616		15	342	3
AN960JD716		15	337	AR
AN960JD716L		15	332	3
AN960KD10L		2	45A	1
		2	50A	1
		2	55	9
		2	65	1
		3	50A	2
		3	55A	2
		3	60	19
		3	65	1
		3	70	2
		3	75	1
		4	45	15
		4	50	1
		4	55	4
		5	55A	1
		5	57A	1
		5	60	8
		5	65	1
		5	70	1
		5	75	1
		6	40A	1
		6	45	3
		6	50	4
		6	55	1
		6	60	2
		8	40A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		8	50	9
		8	55	1
		9	35A	1
		9	40	6
		9	45	2
		10	30	6
		15	305	2
AN960KD416		1	50	64
		15	370	1
AN960KD416L		15	385	4
AN960KD516L		15	360	AR
		15	365A	AR
AN960KD616		15	340	1
AN960KD716L		15	330	AR
		15	335A	AR
AN960KD8		2	45	1
		2	50	1
		2	60	1
		3	50	2
		3	55	2
		4	40	2
		5	55	1
		5	57	1
		6	40	1
		8	40	1
		8	45	1
		9	35	1
		10	25	1
AN960PD10L		13	15	4
		13	70	1
		14	487	2
AN960PD416		12	25	3
AN960PD416L		1	684	4
		12	20	3
		14	490	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		14	586	32
		14	661	27
		14	706	4
ASPF PDT06-17		1	805	3
ASPF PDT6-17		1	776	1
ASPF FEU06-17AC		13	95	2
ASPF PDT08-19		14	520B	10
ASPF FEU06-16AC		1	774	4
		1	804	3
		1	804A	3
		1	806B	3
ASPF FEU08-19AC		14	520	10
		14	520A	10
ASPF FEU08-20AC		1	664	1
ASPF SDT06		1	811	3
ASPF SDT6		1	780	1
		13	100	2
ASPLC2AC6		1	786	5
		1	816	3
		1	816A	3
		1	818	6
		13	110	2
ASPLC2AC8		1	700	1
		14	532	11
B0E2065		13	25	1
B30NW5K3		16	15	43
		16	67	42
		16	228	6
		16	494	10
		16	574	2
		16	714	1
B30NW5K4		16	30	12
		16	68	12
B30NW5K5		16	698	15
B30NW5K6		13	385	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		16	694	18
B30NW5K7		13	380	2
B30NW6K10		15	115	2
B30NW6K11		15	110	1
		15	120	1
B30NW6K12		14	541	6
		15	105	1
B30NW6K13		13	80	2
		15	100	1
B30NW6K14		1	536	6
		15	90	1
B30NW6K15		15	95	1
B30NW6K16		15	85	1
B30NW6K17		15	80	25
B30NW6K3		16	502	2
		16	506	4
		16	570	2
B30NW6K4		12	65B	2
		12	65C	2
		16	642	4
B30NW6K5		12	60	2
		14	430	16
		15	125	3
B30NW6K7		15	185	3
		16	690	12
B30NW6K8		16	578A	2
B30NW6K9		15	190	3
B30NW8K18		14	511	1
B30NW8K19		14	514	23
B30NW8K6		14	697	2
BAC27DPP469		16	990	1
BAC27DTR0021		16	984	1
BAC27DTR0022		16	987	1
BACB28AM04B018A		13	60	1
BACB28AM06B024A		12	80	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB28AM10B065		14	763	1
BACB28AM10B065A		14	763A	1
BACB28AM10B068		14	766	1
BACB28AM10B068A		14	766A	1
BACB28AM11B037A		14	754C	1
BACB28AM11B049A		14	754	1
BACB28B6-295P		14	760	3
BACB28B6-325P		14	769	1
BACB28U5C027		15	820	8
BACB28U5C033		15	830	1
BACB28U7C027		15	815	8
BACB28U7C033		15	825	1
BACB28W6C020		15	835	4
BACB30LE6K23		1	938	1
BACB30LE6K26		1	940	1
BACB30LE6K39		1	942	1
BACB30LE6K43		15	795	1
BACB30LH3K4		13	10	4
BACB30LJ4-5		14	655	2
		14	655A	2
BACB30LJ4-6		1	656	2
		12	10	3
		14	580	16
		14	649	12
		14	691	2
BACB30LJ4-7		1	45	32
		1	45A	32
BACB30LK2-2		15	705	3
BACB30LK2-3		14	256	5
		14	343	6
BACB30LK2-4		14	109	2
		14	175	2
		15	700	4
BACB30LK3-6		15	135A	4
BACB30LK4-6		16	848	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY		
BACB30LK4K6		16	848B	1		
		16	848C	1		
BACB30LL3-6		15	140	1		
		15	525	1		
BACB30MY5K10		13	320	4		
BACB30MY5K2		16	354	2		
		16	740	4		
		16	772	4		
		16	792	4		
		16	820	12		
		16	844	13		
		16	888	15		
		16	912	8		
		BACB30MY5K3		14	469	6
				15	560	5
15	560C			5		
15	565			1		
15	565B			1		
15	565D			1		
16	272			2		
16	722			1		
16	744			4		
16	796			4		
BACB30MY5K4		16	824	4		
		16	945	43		
		14	397	6		
		14	448	2		
		14	457	5		
		16	410	2		
		16	776	3		
		16	828	3		
		16	856	10		
		16	892	18		
		16	915	8		
		16	948	12		

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30MY5K5		16	718	1
BACB30MY5K6		15	400	3
		15	565A	1
		15	565E	1
BACB30MY5K7		13	315	4
BACB30MY6K		16	470	1
BACB30MY6K10		1	906	1
		13	325	1
BACB30MY6K11		1	904	1
BACB30MY6K12		1	902	1
BACB30MY6K14		1	900	1
BACB30MY6K15		1	898	15
BACB30MY6K17		1	348	2
		1	800	17
		1	802	3
		1	803	3
BACB30MY6K18		1	388A	3
		1	480	4
		1	798	1
BACB30MY6K19		1	388	3
BACB30MY6K20		1	448	2
BACB30MY6K3		14	583	2
BACB30MY6K4		12	65	2
		12	65A	2
		16	224	5
		16	304	2
		16	362	1
		16	918	1
BACB30MY6K5		1	352	3
		1	894	1
		13	310	2
		13	345	2
		15	240	26
		16	358	2
		16	566	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		16	686	12
		16	939	4
BACB30MY6K6		1	932	3
		16	316	1
		16	326	1
		16	860	1
		16	896	1
		16	951	8
BACB30MY6K7		16	578	2
		16	578B	2
BACB30MY6K8		1	909	1
BACB30MY6K9		1	908	1
		16	256	2
BACB30MY8K10		16	252	3
BACB30MY8K20		16	486	4
BACB30MY8K4		14	652	2
BACB30MY8K5		16	558	2
BACB30MY8K6		14	700	2
		16	848A	1
		16	852	1
		16	942	1
BACB30MY8K7		16	490	12
		16	562	6
		16	921	3
BACB30MY8K8		14	694	2
BACB30NR4K7		1	45B	32
		1	45C	32
BACB30NW5K3		16	15	43
		16	67	42
		16	228	6
		16	494	10
		16	574	2
		16	714	1
BACB30NW5K4		16	30	12
		16	68	12

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30NW5K5		16	698	15
BACB30NW5K6		13	385	2
		16	694	18
BACB30NW5K7		13	380	2
BACB30NW6K10		15	115	2
BACB30NW6K11		15	110	1
		15	120	1
BACB30NW6K12		14	541	6
		15	105	1
BACB30NW6K13		13	80	2
		15	100	1
BACB30NW6K14		1	536	6
		15	90	1
BACB30NW6K15		15	95	1
BACB30NW6K16		15	85	1
BACB30NW6K17		15	80	25
BACB30NW6K3		16	502	2
		16	506	4
		16	570	2
BACB30NW6K4		12	65B	2
		12	65C	2
		16	642	4
BACB30NW6K5		12	60	2
		14	430	16
		15	125	3
BACB30NW6K7		15	185	3
		16	690	12
BACB30NW6K8		16	578A	2
BACB30NW6K9		15	190	3
BACB30NW8K18		14	511	1
BACB30NW8K19		14	514	23
BACB30NW8K6		14	697	2
BACB30NX6K10		16	414A	2
		16	422	2
BACB30NX6K11		16	406A	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30NX6K6		16	418	2
BACB30NX6K7		16	394	2
		16	422A	2
		16	422B	2
BACB30NX6K8		16	414	2
		16	414B	2
BACB30NX6K9		16	406	2
		16	406B	2
BACB30NX8K16		1	576	5
		1	576A	5
BACB30NX8K17		1	576B	5
		1	576C	5
BACB30NX8K6		16	326A	1
		16	326B	1
BACB30NX8K7		16	316A	1
		16	316B	1
BACB30NY6K7		13	350	2
BACB30NZ5K4		1	758	15
BACB30NZ5K7		1	760	2
BACB30NZ6K10		1	840	1
		1	858	1
BACB30NZ6K11		1	838	1
BACB30NZ6K12		1	856	1
BACB30NZ6K13		1	836	1
BACB30NZ6K14		1	854	1
BACB30NZ6K15		1	834	1
		1	852	8
		1	892	1
BACB30NZ6K16		1	580	10
		1	832	11
		11	10	16
BACB30NZ6K17		1	772	18
		1	866	27
		1	896	5
		13	90	16

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		13	140	18
BACB30NZ6K18		1	484	4
		1	668	10
		1	770	1
		1	864	2
		13	30	6
BACB30NZ6K19		1	754	36
		1	890	1
BACB30NZ6K20		1	344	2
		1	384	4
		1	444	3
BACB30NZ6K3		15	300	2
BACB30NZ6K5		1	860	3
		13	35	4
BACB30NZ6K6		1	756	2
		1	868	4
		14	508	2
		15	270	1
		15	280	2
BACB30NZ6K7		1	870	3
		15	275	1
BACB30NZ6K8		1	762	2
BACB30NZ8K20		1	660	1
		1	888	1
BACB30PU5-32		15	355	3
BACB30PU5-56		15	350	1
BACB30PU7-32		15	325	3
BACB30PU7-56		15	320	1
BACB30PW4-29		15	520	1
BACB30PW4-31		14	481	1
BACB30UR3K6		15	140A	1
		15	525A	1
BACB30VF08K3		15	620	14
		16	100B	48
		16	100C	48

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30VF08K4		16	105B	6
		16	105C	6
BACB30VF08K6		15	630	3
BACB30VF3K3		14	100A	2
		14	100B	2
		14	100C	2
BACB30VF3K4		14	10	4
		14	55	8
		14	100	2
		14	166	11
BACB30VF3K5		14	292	3
		14	427	2
		14	484	1
BACB30VF3K6		15	140B	1
		15	525B	1
		15	625	2
BACB30VF3K7		14	274	1
		14	289	2
BACB30VF4K6		12	15	3
		14	658	1
		14	703	2
BACB30VU5K3		15	560A	5
		15	560B	5
		15	565C	1
BACC30AB8C		16	868	1
BACC30AG5		1	785	2
		13	390	4
BACC30AG6		1	844	4
		1	846	1
		1	874	3
		1	914	7
		15	155	33
		15	160	2
		15	163	1
		15	195	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACC30BL5		15	567A	5
		15	567B	5
		15	568A	1
		15	568B	1
BACC30H5		16	590A	2
BACC30H6		16	588	2
		16	592A	2
BACC30M5		1	784	15
		13	335	8
		14	400	6
		14	451	2
		14	460	5
		14	472	6
		15	410	3
		15	567	5
		15	568	1
		16	35	55
		16	69	54
		16	236	6
		16	276	2
		16	366	2
		16	430	2
		16	514	10
		16	706	33
		16	726	3
		16	748	8
		16	780	7
16	800	8		
16	832	19		
16	864	24		
16	900	33		
16	924	16		
16	960	55		
BACC30M6		1	356	7
		1	392	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	394	3
		1	452	5
		1	488	8
		1	540	6
		1	588	10
		1	702	10
		1	782	59
		1	812	18
		1	814	3
		1	815	3
		1	842	11
		1	872	47
		1	912	22
		1	934	3
		11	15	16
		12	70	4
		13	40	10
		13	85	2
		13	105	16
		13	145	18
		13	330	3
		13	355	2
		14	439	16
		14	526	2
		14	544	6
		14	592	2
		15	245	26
		16	232	5
		16	308	2
		16	318	1
		16	330	1
		16	370	3
		16	474	1
		16	522	6
		16	586	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACC30M8		16	592	2
		16	646	4
		16	702	24
		16	876	1
		16	903	1
		16	927	1
		16	954	12
		1	584	5
		1	696	1
		1	910	1
		14	529	24
		14	667	2
		14	709	6
		16	260	3
		16	510	16
		16	582	8
	BACC30X6		16	868A
		16	872	1
		16	930	3
		16	957	1
		13	360	2
		16	318A	1
		16	318B	1
		16	398	2
		16	426	8
BACC30X8			16	330A
		16	330B	1
BACF33C111-075DF		16	338	2
BACF3F007G024NN		15	665B	1
BACF3F008E215NN		15	595	1
BACF3F008G024NN		15	695	1
BACF3F008G032NN		15	430	1
BACF3F011P021NN		1	926	1
BACF3T01L10-6		1	926A	1
		1	922	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACF3T01L12-8		1	924	1
BACN10HR6CD		1	950	2
BACN10JC10CD		15	540	1
BACN10JC3CD		1	394A	3
		13	20	4
		13	75	1
		14	493	2
		15	170	1
		15	545	1
BACN10JC4		1	692	2
		12	30	6
BACN10JC4CD		14	589	16
		14	664	13
		14	712	2
		15	375	4
		15	390	4
BACN10JC6CD		15	345	4
BACN10JN08CD		1	512	2
		15	652	17
		15	740	6
BACN10JN08CM		14	130	2
BACN10JN4CD		14	718	2
BACN10JR08CFD		14	199	1
		14	262	4
		14	349	4
BACN10JR3CFD		14	745	2
BACN10JR4CFD		1	60	63
BACN10KB08CFD		14	196	1
		14	265	1
		14	346	2
BACN10KB3CFD		14	742	25
BACN10KB4CFD		1	65	1
BACN10KE3E2		14	220	1
BACN10KE3E2CD		14	388	2
BACN10KE3H3CD		14	391	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACN10KE4CCD		15	790	4
BACN10KF08CD		15	735	1
BACN10KH3CD		14	280	1
		14	370	1
		14	688B	2
		14	688C	2
		15	653	2
BACN10XJ3		15	290	2
		15	310	2
BACN10YR08CD		16	115B	54
		16	115C	54
BACN10YR3CD		14	436	2
BACN10YR4CD		16	869	1
		16	869A	1
BACR15BA3A		1	218	2
BACR15BA3AD		1	55	128
		1	508	4
		14	217	2
		14	259	10
		14	277	2
		14	358	1
		14	358A	1
		14	367	2
		14	379	2
		14	385	2
		14	739	54
		15	651	38
		15	730	14
		15	785	8
BACR15BA5AD		14	550	13
BACR15BA6D		1	796A	1
		15	130	1
BACR15BA6D5		1	862	1
BACR15BA6KE		16	666	56
BACR15BB3AD		14	223	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACR15BB3B		2	85	2
		3	105	2
		4	85	2
		5	105	2
		6	80	2
		7	30	2
		8	70	2
		9	60	2
		10	45	2
		BACR15BB4D		16
BACR15BB5A		14	19	7
		14	64	13
		14	112	2
		14	178	4
BACR15BB5B		2	10	1
		2	15	1
		3	10	2
		3	15	2
		4	10	2
		5	20	1
		5	22	1
		6	10	1
		8	10	1
		8	15	1
		8	35	1
		9	10	1
		10	10	1
		BACR15BB6B		2
2	15A			1
2	30			9
2	35			1
2	40			1
3	10A			2
3	15A			2
3	30			19

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	35	1
		3	40	2
		3	45	1
		4	10A	2
		4	20	15
		4	25	1
		4	35	4
		5	20A	1
		5	22A	1
		5	30	8
		5	35	1
		5	40	1
		5	45	1
		6	10A	1
		6	20	3
		6	25	4
		6	30	1
		6	35	2
		8	10A	1
		8	30	9
		9	10A	1
		9	25	6
		9	30	2
		10	10A	1
		10	20	6
BACR15BB6D		15	30	2
BACR15CE3D		14	127	4
		14	193	4
BACR15CE3M		16	10	1
BACR15CE4D		1	616	11
BACR15CE4M		16	622	3
BACR15CE5AD		14	31	6
		14	76	9
		14	142	3
		14	232	11

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACR15CE5B		14	310	8
		15	600	2
		15	603	2
		15	603B	2
BACR15CE5D		1	672	11
		1	766	1
		13	170	152
		13	200	149
		13	245	11
		13	275	5
		13	290	24
		13	375	158
		13	435	5
		14	547	12
BACR15CE5M		1	764	2
		13	260	11
BACR15CE6D		1	552	9
		1	768	11
		13	295	4
		13	420	8
BACR15DR3A2		14	685	4
BACR15FP5E4R		15	635A	14
		15	645B	28
BACR15FP5E7R		15	640A	5
		15	650B	5
BACR15FR6E5		1	532A	6
BACR15FT5D		12	35	3
BACS40R007B014F		15	615	2
BACS40R007C018F		16	334	1
BACS40R007C024F		15	665C	1
BACS40R007C034F		16	764	1
BACS40R007C046F		15	670	1
BACS40R007D018F		16	334A	1
		16	334B	1
BACS40R007W034		16	760	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACS40R008C024F		16	804	1
		15	665D	1
		15	665E	1
		15	695A	1
		15	695B	1
BACS40R008C034F		16	768	1
		16	808	2
BACS40R008C035F		16	978	1
BACS40R008C046F		15	690	1
BACS40R008C064F		15	675	1
BACS40R008C065F		15	685	1
BACS40R008C121F		15	680	2
BACS40R009C027F		16	975	1
BACS40R009C028F		16	610	1
BACS40R009C029F		16	554	AR
		16	618	AR
BACS40R009C030F		16	972	12
BACS40R009C294F		15	260	1
BACS40R009D019F		15	235A	1
BACS40R009D033F		15	230	1
BACS40R009D064F		15	225A	1
BACS40R009W029		16	524C	AR
		16	554B	AR
BACS40R010B021F		13	55	2
BACS40R010C020F		16	981	1
BACS40R011C011F		16	546	AR
BACS40R011E021F		1	926B	1
		1	926C	1
BACS40R011E044F		16	550	AR
BACS40R017C018F		13	405	1
BACS40R017C140F		13	405A	1
		13	405B	1
		13	405B	1
BACS40R021C032F		16	969	1
BACS40R090C025F		13	50	2
BACS40R0910F		14	733	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACS40R0914F		14	736	2
BACS40R09C12F		1	920	1
BACS40R11B79F		11	25	1
BACS40R11C11F		14	676	2
BACS40R11F43F		12	95	1
BACS40R13B84F		11	35	1
BACW10BP4DP		13	70A	1
		13	70B	1
BACW10BP6AC		1	944	3
		15	800	1
BACW10BP6AP		1	946	2
BCREFA2845		16	338	2
BH00303CM6		1	950	2
		1	950	2
BH00309-3		15	290	2
		15	310	2
BH00309-3S		15	290	2
		15	310	2
BMN4122CPD8-10		15	540	1
BMN5024CWD3-6		1	950	2
BMN5024CWD36		1	950	2
BR3000C08D		15	735	1
BRF100C08D		14	196	1
		14	265	1
		14	346	2
BRF100C3D		14	742	25
BRF100C4D		1	65	1
BRF200C08D		14	199	1
		14	262	4
		14	349	4
BRF200C3D		14	745	2
BRF200C4D		1	60	63
BRFM20C08D		1	512	2
		15	652	17
		15	740	6

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BRFM20C08M		14	130	2
BRFM20C4D		14	718	2
BRFR120A3-2		14	220	1
BRFR120C3-2D		14	388	2
BRFR120C4-1D		15	790	4
BRH10A4		1	692	2
		12	30	6
BRH10C3D		1	394A	3
		13	20	4
		13	75	1
		14	493	2
		15	170	1
		15	545	1
BRH10C4D		14	589	16
		14	664	13
		14	712	2
		15	375	4
		15	390	4
BRH10C6D		15	345	4
CCR264CS3-2TT		14	685	4
CR3222-5-04		15	635B	14
		15	635C	14
		15	645C	28
		15	645D	28
CR3222-5-07		15	640B	5
		15	640C	5
		15	650C	5
		15	650D	5
CR3252-5-4		15	635A	14
		15	645B	28
CR3252-5-7		15	640A	5
		15	650B	5
CR60306		1	950	2
CSR90433-5E7		15	603A	2
		15	603C	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
CSR924-6-4		12	50B	2
		12	50C	2
CSR924-6-6		12	55	2
CSR925-6-4		12	50	2
		12	50A	2
F51604-08		14	196	1
		14	196	1
		14	265	1
		14	265	1
		14	346	2
		14	346	2
		14	742	25
F51604-3		14	742	25
		14	742	25
F51604-4		1	65	1
		1	65	1
F51751-3-2CD		14	388	2
F51751-4-1CD		15	790	4
F51752-3-2		14	220	1
FS1651-3		14	280	1
		14	370	1
		14	688B	2
		14	688C	2
		15	653	2
H10-4BAC		1	692	2
		12	30	6
H3058-7		15	380A	5
		15	380B	5
		15	380E	5
H51560		1	950	2
H51560-6		1	950	2
H51650-10BAC		15	540	1
H51650-3BAC		1	394A	3
		13	20	4
		13	75	1
		14	493	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
H51650-4BAC		15	170	1
		15	545	1
		14	589	16
		14	664	13
		14	712	2
		15	375	4
		15	390	4
H51650-6BAC		15	345	4
H52732-08CD		16	115B	54
		16	115C	54
H52732-3CD		14	436	2
H52732-4CD		16	869	1
		16	869A	1
HL1012AZ6-10		16	414A	2
		16	414A	2
		16	414A	2
		16	414A	2
		16	414A	2
		16	414A	2
		16	414A	2
		16	414A	2
		16	414A	2
		16	414A	2
		16	414A	2
		16	414A	2
		16	414A	2
		16	422	2
		16	422	2
		16	422	2
		16	422	2
		16	422	2
	HL1012AZ6-11		16	422
		16	406A	2
		16	406A	2
		16	406A	2
		16	406A	2
		16	406A	2
		16	406A	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL1012AZ6-9		16	414	2
		16	414	2
		16	414	2
		16	414	2
		16	414	2
		16	414	2
		16	414	2
		16	414	2
		16	414B	2
		16	414B	2
		16	414B	2
		16	414B	2
		16	414B	2
		16	414B	2
		16	414B	2
		16	414B	2
		16	414B	2
		16	406	2
		16	406	2
		16	406	2
HL1012AZ8-16		16	406	2
		16	406	2
		16	406	2
		16	406	2
		16	406	2
		16	406	2
		16	406B	2
		16	406B	2
	16	406B	2	
	16	406B	2	
	16	406B	2	
	16	406B	2	
	1	576	5	
	1	576	5	
	1	576	5	



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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL1012AZ8-17		1	576	5
		1	576	5
		1	576	5
		1	576	5
		1	576A	5
		1	576A	5
		1	576A	5
		1	576A	5
		1	576A	5
		1	576A	5
		1	576A	5
		1	576A	5
		1	576A	5
		1	576A	5
		1	576B	5
		1	576B	5
		1	576B	5
		1	576B	5
		1	576B	5
	HL1012AZ8-6		1	576C
		1	576C	5
		1	576C	5
		1	576C	5
		1	576C	5
		1	576C	5
		1	576C	5
		1	576C	5
	16	326A	1	
	16	326A	1	
	16	326A	1	
	16	326A	1	
	16	326A	1	
	16	326A	1	
	16	326A	1	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY	
HL1012AZ8-7		16	326A	1	
		16	326B	1	
		16	326B	1	
		16	326B	1	
		16	326B	1	
		16	326B	1	
		16	326B	1	
		16	326B	1	
		16	326B	1	
		16	316A	1	
		16	316A	1	
		16	316A	1	
		16	316A	1	
		16	316A	1	
		16	316A	1	
		16	316A	1	
		16	316A	1	
		16	316A	1	
		16	316B	1	
		16	316B	1	
		16	316B	1	
		16	316B	1	
	HL10VAZ6-15		1	898	15
	HL10VAZ6-6		1	932	3
		16	316	1	
		16	326	1	
		16	860	1	
		16	896	1	
		16	951	8	
		16	951	8	
HL1187-6		13	360	2	
		13	360	2	
		13	360	2	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL1187-8		13	360	2
		16	318A	1
		16	318A	1
		16	318A	1
		16	318A	1
		16	318B	1
		16	318B	1
		16	318B	1
		16	318B	1
		16	398	2
		16	398	2
		16	398	2
		16	398	2
		16	426	8
		16	426	8
		16	426	8
		16	426	8
		16	330A	1
		16	330A	1
		16	330A	1
16	330A	1		
16	330B	1		
16	330B	1		
16	330B	1		
16	330B	1		
HL11V6-4		16	642	4
		16	642	4
HL11V6-5		12	60	2
		12	60	2
		14	430	16
		14	430	16
		15	125	3
		15	125	3
HL11V6-7		15	185	3
		15	185	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL11VAZ5-3		16	690	12
		16	690	12
		16	15	43
		16	15	43
		16	15	43
		16	15	43
		16	15	43
		16	15	43
		16	67	42
		16	67	42
		16	67	42
		16	67	42
		16	67	42
		16	67	42
		16	67	42
		16	228	6
		16	228	6
		16	228	6
		16	228	6
		16	228	6
		16	228	6
		16	494	10
		16	494	10
		16	494	10
		16	494	10
		16	494	10
		16	494	10
		16	574	2
		16	574	2
		16	574	2
	16	574	2	
	16	574	2	
	16	574	2	
	16	714	1	
	16	714	1	
	16	714	1	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL11VAZ5-4		16	714	1
		16	714	1
		16	714	1
		16	30	12
		16	30	12
		16	30	12
		16	30	12
		16	30	12
		16	30	12
		16	68	12
		16	68	12
		16	68	12
		16	68	12
		16	68	12
	HL11VAZ5-5		16	698
		16	698	15
		16	698	15
		16	698	15
		16	698	15
HL11VAZ5-6		13	385	2
		13	385	2
		13	385	2
		13	385	2
		13	385	2
		13	385	2
		16	694	18
		16	694	18
		16	694	18
		16	694	18
HL11VAZ5-7		13	380	2
		13	380	2
		13	380	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL11VAZ6-10		13	380	2
		13	380	2
		13	380	2
		13	380	2
		15	115	2
		15	115	2
		15	115	2
		15	115	2
		15	115	2
		15	115	2
HL11VAZ6-11		15	110	1
		15	110	1
		15	110	1
		15	110	1
		15	110	1
		15	110	1
		15	110	1
		15	120	1
		15	120	1
		15	120	1
HL11VAZ6-12		15	120	1
		15	120	1
		15	120	1
		15	120	1
		15	120	1
		14	541	6
		14	541	6
		14	541	6
		14	541	6
		14	541	6
HL11VAZ6-13		15	105	1
		15	105	1
		15	105	1
		15	105	1
		15	105	1
		15	105	1
		13	80	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL11VAZ6-14		13	80	2
		13	80	2
		13	80	2
		13	80	2
		13	80	2
		15	100	1
		15	100	1
		15	100	1
		15	100	1
		15	100	1
		15	100	1
		1	536	6
		1	536	6
		1	536	6
	HL11VAZ6-15		1	536
		1	536	6
		15	90	1
		15	90	1
		15	90	1
		15	90	1
		15	90	1
		15	90	1
		15	95	1
		15	95	1
HL11VAZ6-16		15	95	1
		15	95	1
		15	85	1
		15	85	1
		15	85	1
		15	85	1
		15	85	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL11VAZ6-17		15	80	25
		15	80	25
		15	80	25
		15	80	25
		15	80	25
		15	80	25
HL11VAZ6-3		16	502	2
		16	502	2
		16	502	2
		16	502	2
		16	502	2
		16	502	2
		16	502	2
		16	506	4
		16	506	4
		16	506	4
		16	506	4
		16	506	4
		16	506	4
		16	506	4
		16	570	2
		16	570	2
		16	570	2
		HL11VAZ6-4		12
12	65B			2
12	65B			2
12	65B			2
12	65B			2
12	65B			2
12	65B			2
12	65C			2
12	65C			2
12	65C			2
12	65C			2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL11VAZ6-5		12	65C	2
		16	642	4
		16	642	4
		16	642	4
		16	642	4
		12	60	2
		12	60	2
		12	60	2
		12	60	2
		14	430	16
		14	430	16
		14	430	16
		14	430	16
		15	125	3
HL11VAZ6-7		15	125	3
		15	125	3
		15	125	3
		15	185	3
		15	185	3
		15	185	3
		15	185	3
		16	690	12
		16	690	12
		16	690	12
HL11VAZ6-8		16	690	12
		16	578A	2
		16	578A	2
		16	578A	2
		16	578A	2
		16	578A	2
HL11VAZ6-9		15	578A	2
		15	190	3
		15	190	3
		15	190	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL11VAZ8-18		15	190	3
		15	190	3
		14	511	1
		14	511	1
		14	511	1
		14	511	1
		14	511	1
		14	511	1
HL11VAZ8-19		14	514	23
		14	514	23
		14	514	23
		14	514	23
		14	514	23
		14	514	23
HL11VAZ8-6		14	697	2
		14	697	2
		14	697	2
		14	697	2
		14	697	2
		14	697	2
HL12VAZ6-10		16	414A	2
		16	414A	2
		16	414A	2
		16	414A	2
		16	422	2
		16	422	2
		16	422	2
		16	422	2
HL12VAZ6-11		16	406A	2
		16	406A	2
		16	406A	2
		16	406A	2
HL12VAZ6-6		16	418	2
		16	418	2
		16	418	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL12VAZ6-7		16	418	2
		16	394	2
		16	394	2
		16	394	2
		16	394	2
		16	422A	2
		16	422A	2
		16	422A	2
		16	422A	2
		16	422B	2
		16	422B	2
		16	422B	2
		16	422B	2
		16	422B	2
HL12VAZ6-8		16	414	2
		16	414	2
		16	414	2
		16	414	2
		16	414B	2
		16	414B	2
		16	414B	2
		16	414B	2
HL12VAZ6-9		16	406	2
		16	406	2
		16	406	2
		16	406	2
		16	406B	2
		16	406B	2
		16	406B	2
		16	406B	2
HL12VAZ8-16		1	576	5
		1	576	5
		1	576	5
		1	576	5
		1	576A	5
		1	576A	5

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL12VAZ8-17		1	576A	5
		1	576A	5
		1	576B	5
		1	576B	5
		1	576B	5
		1	576B	5
		1	576C	5
		1	576C	5
		1	576C	5
		1	576C	5
HL12VAZ8-6		16	326A	1
		16	326A	1
		16	326A	1
		16	326A	1
		16	326B	1
		16	326B	1
		16	326B	1
		16	326B	1
HL12VAZ8-7		16	316A	1
		16	316A	1
		16	316A	1
		16	316A	1
		16	316B	1
		16	316B	1
		16	316B	1
		16	316B	1
HL13V7		13	350	2
HL13VAZ6-7		13	350	2
		13	350	2
		13	350	2
		13	350	2
		13	350	2
HL22D77-5-5		4	15	3
		5	25	1
		5	50	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL22D77-5-6		6	15	1
		8	25	1
		2	20	2
		2	25	1
		3	20	3
		3	25	4
		8	20	1
		9	20	1
		10	15	1
	HL523AZ5-4		1	758
		1	758	15
		1	758	15
		1	758	15
		1	758	15
		1	758	15
		1	758	15
HL523AZ5-7		1	760	2
		1	760	2
		1	760	2
		1	760	2
		1	760	2
		1	760	2
		1	760	2
HL523AZ6-10		1	840	1
		1	840	1
		1	840	1
		1	840	1
		1	840	1
		1	840	1
		1	840	1
		1	840	1
		1	858	1
		1	858	1
	1	858	1	
	1	858	1	
	1	858	1	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL523AZ6-11		1	858	1
		1	858	1
		1	838	1
		1	838	1
		1	838	1
		1	838	1
		1	838	1
		1	838	1
		1	838	1
HL523AZ6-12		1	856	1
		1	856	1
		1	856	1
		1	856	1
		1	856	1
		1	856	1
		1	856	1
HL523AZ6-13		1	836	1
		1	836	1
		1	836	1
		1	836	1
		1	836	1
		1	836	1
		1	836	1
HL523AZ6-14		1	854	1
		1	854	1
		1	854	1
		1	854	1
		1	854	1
		1	854	1
		1	854	1
HL523AZ6-15		1	834	1
		1	834	1
		1	834	1
		1	834	1
		1	834	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL523AZ6-16		1	834	1
		1	834	1
		1	852	8
		1	852	8
		1	852	8
		1	852	8
		1	852	8
		1	852	8
		1	852	8
		1	892	1
		1	892	1
		1	892	1
		1	892	1
		1	892	1
		1	892	1
		1	892	1
		1	892	1
		1	892	1
		1	580	10
		1	580	10
		1	580	10
		1	580	10
		1	580	10
		1	580	10
		1	580	10
		1	832	11
		1	832	11
		1	832	11
		1	832	11
		1	832	11
		1	832	11
		1	832	11
	11	10	16	
	11	10	16	
	11	10	16	
	11	10	16	
	11	10	16	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL523AZ6-17		11	10	16
		11	10	16
		1	772	18
		1	772	18
		1	772	18
		1	772	18
		1	772	18
		1	772	18
		1	772	18
		1	866	27
		1	866	27
		1	866	27
		1	866	27
		1	866	27
		1	866	27
		1	866	27
		1	866	27
		1	896	5
		1	896	5
		1	896	5
		1	896	5
		1	896	5
		1	896	5
		13	90	16
		13	90	16
		13	90	16
		13	90	16
		13	90	16
		13	90	16
		13	90	16
	13	140	18	
	13	140	18	
	13	140	18	
	13	140	18	
	13	140	18	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL523AZ6-18		13	140	18
		13	140	18
		1	484	4
		1	484	4
		1	484	4
		1	484	4
		1	484	4
		1	484	4
		1	484	4
		1	668	10
		1	668	10
		1	668	10
		1	668	10
		1	668	10
		1	668	10
		1	668	10
		1	668	10
		1	668	10
		1	770	1
		1	770	1
		1	770	1
		1	770	1
		1	770	1
		1	770	1
		1	770	1
		1	864	2
		1	864	2
		1	864	2
	1	864	2	
	1	864	2	
	1	864	2	
	1	864	2	
	13	30	6	
	13	30	6	
	13	30	6	
	13	30	6	
	13	30	6	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL523AZ6-19		13	30	6
		13	30	6
		1	754	36
		1	754	36
		1	754	36
		1	754	36
		1	754	36
		1	754	36
		1	754	36
		1	890	1
		1	890	1
		1	890	1
		1	890	1
		1	890	1
	HL523AZ6-20		1	890
		1	344	2
		1	344	2
		1	344	2
		1	344	2
		1	344	2
		1	344	2
		1	344	2
		1	344	2
		1	384	4
		1	384	4
		1	384	4
		1	384	4
		1	384	4
		1	384	4
	1	444	3	
	1	444	3	
	1	444	3	
	1	444	3	
	1	444	3	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL523AZ6-3		1	444	3
		1	444	3
		15	300	2
		15	300	2
		15	300	2
		15	300	2
		15	300	2
		15	300	2
		15	300	2
		15	300	2
HL523AZ6-5		1	860	3
		1	860	3
		1	860	3
		1	860	3
		1	860	3
		1	860	3
		1	860	3
		13	35	4
		13	35	4
		13	35	4
		13	35	4
		13	35	4
		13	35	4
		13	35	4
	13	35	4	
HL523AZ6-6		1	756	2
		1	756	2
		1	756	2
		1	756	2
		1	756	2
		1	756	2
		1	756	2
		1	756	2
		1	756	2
		1	868	4
		1	868	4
		1	868	4
		1	868	4
		1	868	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL523AZ6-7		1	868	4
		1	868	4
		14	508	2
		14	508	2
		14	508	2
		14	508	2
		14	508	2
		14	508	2
		14	508	2
		14	508	2
		15	270	1
		15	270	1
		15	270	1
		15	270	1
		15	270	1
		15	270	1
		15	270	1
		15	270	1
		15	280	2
		15	280	2
		15	280	2
		15	280	2
		15	280	2
		15	280	2
		15	280	2
		1	870	3
		1	870	3
		1	870	3
		1	870	3
		1	870	3
		1	870	3
		1	870	3
	15	275	1	
	15	275	1	
	15	275	1	
	15	275	1	
	15	275	1	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL523AZ6-8		15	275	1
		15	275	1
		1	762	2
		1	762	2
		1	762	2
		1	762	2
		1	762	2
		1	762	2
		1	762	2
		1	762	2
HL523AZ8-20		1	660	1
		1	660	1
		1	660	1
		1	660	1
		1	660	1
		1	660	1
		1	660	1
		1	660	1
		1	888	1
		1	888	1
		1	888	1
		1	888	1
		1	888	1
		1	888	1
	1	888	1	
HL70-5		1	784	15
		1	784	15
		1	784	15
		1	784	15
		13	335	8
		13	335	8
		13	335	8
		13	335	8
		14	400	6
		14	400	6
		14	400	6
		14	400	6

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		14	451	2
		14	451	2
		14	451	2
		14	451	2
		14	460	5
		14	460	5
		14	460	5
		14	460	5
		14	472	6
		14	472	6
		14	472	6
		14	472	6
		15	410	3
		15	410	3
		15	410	3
		15	410	3
		15	567	5
		15	567	5
		15	567	5
		15	567	5
		15	568	1
		15	568	1
		15	568	1
		15	568	1
		16	35	55
		16	35	55
		16	35	55
		16	35	55
		16	69	54
		16	69	54
		16	69	54
		16	69	54
		16	236	6
		16	236	6
		16	236	6

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		16	236	6
		16	276	2
		16	276	2
		16	276	2
		16	276	2
		16	366	2
		16	366	2
		16	366	2
		16	366	2
		16	430	2
		16	430	2
		16	430	2
		16	430	2
		16	514	10
		16	514	10
		16	514	10
		16	514	10
		16	706	33
		16	706	33
		16	706	33
		16	706	33
		16	726	3
		16	726	3
		16	726	3
		16	726	3
		16	748	8
		16	748	8
		16	748	8
		16	748	8
		16	780	7
		16	780	7
		16	780	7
		16	780	7
		16	800	8
		16	800	8

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL79-6		16	800	8
		16	800	8
		16	832	19
		16	832	19
		16	832	19
		16	832	19
		16	864	24
		16	864	24
		16	864	24
		16	864	24
		16	900	33
		16	900	33
		16	900	33
		16	900	33
		16	924	16
		16	924	16
		16	924	16
		16	924	16
		16	960	55
		16	960	55
		16	960	55
		16	960	55
		1	356	7
		1	356	7
		1	356	7
		1	356	7
		1	392	4
		1	392	4
		1	392	4
		1	392	4
		1	394	3
		1	394	3
	1	394	3	
	1	394	3	
	1	452	5	

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	452	5
		1	452	5
		1	452	5
		1	488	8
		1	488	8
		1	488	8
		1	488	8
		1	540	6
		1	540	6
		1	540	6
		1	540	6
		1	588	10
		1	588	10
		1	588	10
		1	588	10
		1	702	10
		1	702	10
		1	702	10
		1	702	10
		1	782	59
		1	782	59
		1	782	59
		1	782	59
		1	812	18
		1	812	18
		1	812	18
		1	812	18
		1	814	3
		1	814	3
		1	814	3
		1	814	3
		1	815	3
		1	815	3
		1	815	3
		1	815	3

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	842	11
		1	842	11
		1	842	11
		1	842	11
		1	872	47
		1	872	47
		1	872	47
		1	872	47
		1	912	22
		1	912	22
		1	912	22
		1	912	22
		1	934	3
		1	934	3
		1	934	3
		1	934	3
		11	15	16
		11	15	16
		11	15	16
		11	15	16
		12	70	4
		12	70	4
		12	70	4
		12	70	4
		13	40	10
		13	40	10
		13	40	10
		13	40	10
		13	85	2
		13	85	2
		13	85	2
		13	85	2
		13	105	16
		13	105	16
		13	105	16

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		13	105	16
		13	145	18
		13	145	18
		13	145	18
		13	145	18
		13	330	3
		13	330	3
		13	330	3
		13	330	3
		13	355	2
		13	355	2
		13	355	2
		13	355	2
		14	439	16
		14	439	16
		14	439	16
		14	439	16
		14	526	2
		14	526	2
		14	526	2
		14	526	2
		14	544	6
		14	544	6
		14	544	6
		14	544	6
		14	592	2
		14	592	2
		14	592	2
		14	592	2
		15	245	26
		15	245	26
		15	245	26
		15	245	26
		16	232	5
		16	232	5

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		16	232	5
		16	232	5
		16	308	2
		16	308	2
		16	308	2
		16	308	2
		16	318	1
		16	318	1
		16	318	1
		16	318	1
		16	330	1
		16	330	1
		16	330	1
		16	330	1
		16	370	3
		16	370	3
		16	370	3
		16	370	3
		16	474	1
		16	474	1
		16	474	1
		16	474	1
		16	522	6
		16	522	6
		16	522	6
		16	522	6
		16	586	2
		16	586	2
		16	586	2
		16	586	2
		16	592	2
		16	592	2
		16	592	2
		16	592	2
		16	646	4

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL79-8		16	646	4
		16	646	4
		16	646	4
		16	702	24
		16	702	24
		16	702	24
		16	702	24
		16	876	1
		16	876	1
		16	876	1
		16	876	1
		16	903	1
		16	903	1
		16	903	1
		16	903	1
		16	927	1
		16	927	1
		16	927	1
		16	927	1
		16	954	12
		16	954	12
		16	954	12
		16	954	12
		1	584	5
		1	584	5
		1	584	5
		1	584	5
		1	696	1
		1	696	1
		1	696	1
		1	696	1
		1	910	1
	1	910	1	
	1	910	1	
	1	910	1	

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		14	529	24
		14	529	24
		14	529	24
		14	529	24
		14	667	2
		14	667	2
		14	667	2
		14	667	2
		14	709	6
		14	709	6
		14	709	6
		14	709	6
		16	260	3
		16	260	3
		16	260	3
		16	260	3
		16	510	16
		16	510	16
		16	510	16
		16	510	16
		16	582	8
		16	582	8
		16	582	8
		16	582	8
		16	868A	1
		16	868A	1
		16	868A	1
		16	868A	1
		16	872	1
		16	872	1
		16	872	1
		16	872	1
		16	930	3
		16	930	3
		16	930	3

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL82-5APBW		16	930	3
		16	957	1
		16	957	1
		16	957	1
		16	957	1
		1	785	2
		1	785	2
		13	390	4
		13	390	4
	HL82-6APBW		1	844
		1	844	4
		1	844	4
		1	844	4
		1	846	1
		1	846	1
		1	846	1
		1	846	1
		1	874	3
		1	874	3
		1	874	3
		1	874	3
		1	914	7
		1	914	7
		1	914	7
		1	914	7
		15	155	33
		15	155	33
		15	155	33
		15	155	33
	15	160	2	
	15	160	2	
	15	160	2	
	15	160	2	
	15	163	1	
	15	163	1	

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COMPONENT MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL87-6		15	163	1
		15	163	1
		15	195	3
		15	195	3
		15	195	3
		15	195	3
		13	360	2
		13	360	2
		13	360	2
		16	318A	1
		16	318A	1
		16	318A	1
		16	318B	1
		16	318B	1
		16	318B	1
		16	398	2
		16	398	2
		16	398	2
HL87-8		16	426	8
		16	426	8
		16	426	8
		16	330A	1
		16	330A	1
		16	330A	1
HL97KG8		16	330B	1
		16	330B	1
		16	330B	1
HL97PB8		16	868	1
		16	868	1
		16	868	1
HST11AG5-3		15	560A	5
		15	560A	5

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		15	560A	5
		15	560A	5
		15	560B	5
		15	560B	5
		15	560B	5
		15	560B	5
		15	565C	1
		15	565C	1
		15	565C	1
		15	565C	1
HST79-5		15	567A	5
		15	567B	5
		15	568A	1
		15	568B	1
HST79CY5		15	567A	5
		15	567A	5
		15	567A	5
		15	567B	5
		15	567B	5
		15	567B	5
		15	568A	1
		15	568A	1
		15	568A	1
		15	568B	1
		15	568B	1
		15	568B	1
K51598-08BAC		15	735	1
K51602-08BAC		14	199	1
		14	262	4
		14	349	4
K51602-3BAC		14	745	2
K51602-4BAC		1	60	63
KFN600-3		15	290	2
		15	290	2
		15	290	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		15	290	2
		15	290	2
		15	310	2
		15	310	2
		15	310	2
		15	310	2
		15	310	2
KFN600-3S		15	290	2
		15	290	2
		15	310	2
		15	310	2
KFN609-3		16	593	2
		16	593A	2
L8006-15		1	898	15
L8006K6		1	932	3
		16	316	1
		16	326	1
		16	860	1
		16	896	1
		16	951	8
L801-6K7		13	350	2
		13	350	2
L802-6K10		16	414A	2
		16	422	2
L802-6K11		16	406A	2
L802-6K6		16	418	2
L802-6K7		16	394	2
		16	422A	2
		16	422B	2
L802-6K8		16	414	2
		16	414B	2
L802-6K9		16	406	2
		16	406B	2
L802-8K16		1	576	5
		1	576A	5

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
L802-8K17		1	576B	5
		1	576C	5
L802-8K6		16	326A	1
		16	326B	1
L802-8K7		16	316A	1
		16	316B	1
L803-5K3		16	15	43
		16	67	42
		16	228	6
		16	494	10
		16	574	2
		16	714	1
L803-5K4		16	30	12
		16	68	12
L803-5K5		16	698	15
L803-5K6		13	385	2
		16	694	18
L803-5K7		13	380	2
L803-6-4		16	642	4
L803-6-5		12	60	2
		14	430	16
		15	125	3
L803-6-7		15	185	3
		16	690	12
L803-6K10		15	115	2
L803-6K11		15	110	1
		15	120	1
L803-6K12		14	541	6
		15	105	1
L803-6K13		13	80	2
		15	100	1
L803-6K14		1	536	6
		15	90	1
L803-6K15		15	95	1
L803-6K16		15	85	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
L803-6K17		15	80	25
L803-6K3		16	502	2
		16	506	4
		16	570	2
L803-6K4		12	65B	2
		12	65C	2
L803-6K8		16	578A	2
L803-6K9		15	190	3
L803-8K18		14	511	1
L803-8K19		14	514	23
L803-8K6		14	697	2
L804-5K4		1	758	15
L804-5K7		1	760	2
L804-6K10		1	840	1
		1	858	1
L804-6K11		1	838	1
L804-6K12		1	856	1
L804-6K13		1	836	1
L804-6K14		1	854	1
L804-6K15		1	834	1
		1	852	8
		1	892	1
L804-6K16		1	580	10
		1	832	11
		11	10	16
L804-6K17		1	772	18
		1	866	27
		1	896	5
		13	90	16
		13	140	18
L804-6K18		1	484	4
		1	668	10
		1	770	1
		1	864	2
		13	30	6

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
L804-6K19		1	754	36
		1	890	1
L804-6K20		1	344	2
		1	384	4
		1	444	3
L804-6K3		15	300	2
L804-6K5		1	860	3
		13	35	4
L804-6K6		1	756	2
		1	868	4
		14	508	2
		15	270	1
		15	280	2
L804-6K7		1	870	3
		15	275	1
L804-6K8		1	762	2
L804-8K20		1	660	1
		1	888	1
LP07101		1	105C	1
		1	105E	1
		1	105F	1
LP07102		1	70D	1
		1	70F	1
		1	70G	1
LP07103		1	80C	1
		1	80E	1
		1	80F	1
LP07104		1	85D	1
		1	85F	1
		1	85G	1
LP07105		1	75C	1
		1	75D	1
		1	75F	1
		1	75G	1
LP07206		1	135C	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	135E	1
		1	135F	1
		1	150C	1
		1	150E	1
		1	150F	1
		1	170C	1
		1	170E	1
		1	170F	1
LP07207		1	140C	1
		1	140E	1
		1	140F	1
		1	145C	1
		1	145E	1
		1	145F	1
		1	165C	1
		1	165E	1
		1	165F	1
LP07208		1	100C	1
		1	100E	1
		1	100F	1
LP07209		1	95C	1
		1	95E	1
		1	95F	1
LP07210		1	175D	1
		1	175F	1
		1	175G	1
LP07211		1	180E	1
		1	180G	1
		1	180H	1
LP07312		1	155C	1
		1	155E	1
		1	155F	1
LP07313		1	130C	1
		1	130E	1
		1	130F	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
LP07314		1	125D	1
		1	125F	1
		1	125G	1
LP07315		1	115C	1
		1	115E	1
		1	115F	1
LP07316		1	110C	1
		1	110E	1
		1	110F	1
LP07317		1	160F	1
		1	160H	1
		1	160J	1
LP07418		1	190C	1
		1	190E	1
		1	190F	1
LP07419		1	185C	1
		1	185E	1
		1	185F	1
LP07520		1	200C	1
		1	200E	1
		1	200F	1
LP07521		1	195C	1
		1	195E	1
		1	195F	1
LP07522		1	120C	1
		1	120E	1
		1	120F	1
LP07623		1	208C	1
		1	208E	1
		1	208F	1
LP07624		1	204C	1
		1	204E	1
		1	204F	1
M13740-048		14	688	2
		14	688A	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
MF1001-08BAC		14	130	2
MF51637-08		1	512	2
		15	652	17
		15	740	6
MF51637-4		14	718	2
MS20427M3		14	715	4
MS20427M4		1	708	2
		1	718	7
MS20605B5W4		15	585	10
MS20615154M		14	601	2
		14	610	2
		14	619	2
		14	634	16
MS206154M		1	628	6
		1	676	2
		1	680	2
		1	720	13
		1	734	4
MS21042-4		13	75A	1
		13	75B	1
MS21141-0504P		14	403	1
MS21209C0815P		1	368	2
		1	408	2
		1	464	1
MS21209F1-10P		12	85	2
MS21209F1-15P		1	372A	2
		1	408A	2
		1	412	2
		1	464A	1
MS21209F5-15P		1	404	2
MS903548-6		16	626	2
NAS1149D0516J		15	360A	AR
NAS1149D0716J		15	330A	AR
NAS1398CW5-6		15	50	2
		15	450	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
NAS1398CW6-4		16	630	2
NAS1398CW6-5		15	60	2
		15	435	1
NAS1398CW6-6		15	55	1
NAS1398CW6-7		15	65	2
NAS1398CW6-8		15	10	2
NAS1398CW6-9		15	15	1
NAS1398D5-3		15	720	11
		15	725	7
		15	755	5
NAS1398D5-4		15	605	2
NAS1398D6-3		1	532	6
NAS1399CW6-3		16	662	72
NAS1399D5-3		15	635	14
		15	645	28
NAS1399D5-4		15	583	3
		15	770	118
NAS1399D5-6		15	640	5
NAS1399D5-7		15	475	5
NAS1399D6-6		15	650A	5
NAS1739E5-3		14	424	8
		15	645A	28
NAS1805-3N		15	165	4
NAS577-5A		16	454	1
NAS577-6A		1	948	2
NAS578-5A		16	450	1
NAS623-4-7		1	35	32
		1	35A	32
NAS6703-5		14	655B	2
		14	655C	2
NAS77-7-26P		16	446	1
NAS77A9-25P		16	442	1
NS103194-02-2		14	220	1
NS103218SE82		14	130	2
NS202101-048		1	692	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		12	30	6
NS202441-82		15	735	1
NS202476-02		14	745	2
NS202476-048		1	60	63
NS202476-82		14	199	1
		14	262	4
		14	349	4
NS202486-02		1	394A	3
		13	20	4
		13	75	1
		14	493	2
		15	170	1
		15	545	1
NS202486-048		14	589	16
		14	664	13
		14	712	2
		15	375	4
		15	390	4
NS202487-048		14	718	2
NS202494-02-2		14	388	2
NS202494-048		15	790	4
NS202496-02		14	280	1
		14	370	1
		14	688B	2
		14	688C	2
		15	653	2
NS20487-82		1	512	2
		15	652	17
		15	740	6
PLH508CD		16	115B	54
		16	115C	54
PLH53CD		14	436	2
PLH54CD		16	869	1
		16	869A	1
RMF9216-2-3		14	220	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
RMLH9075-4W		1	692	2
		12	30	6
RV541A3-2		14	685	4
S315A102-1		1	105C	1
		1	105E	1
		1	105F	1
S315A102-10		1	175D	1
		1	175F	1
		1	175G	1
S315A102-11		1	180E	1
		1	180G	1
		1	180H	1
S315A102-12		1	155C	1
		1	155E	1
		1	155F	1
S315A102-13		1	130C	1
		1	130E	1
		1	130F	1
S315A102-14		1	125D	1
		1	125F	1
		1	125G	1
S315A102-15		1	115C	1
		1	115E	1
		1	115F	1
S315A102-16		1	110C	1
		1	110E	1
		1	110F	1
S315A102-17		1	160F	1
		1	160H	1
		1	160J	1
S315A102-18		1	190C	1
		1	190E	1
		1	190F	1
S315A102-19		1	185C	1
		1	185E	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
S315A102-2		1	185F	1
		1	70D	1
		1	70F	1
S315A102-20		1	70G	1
		1	200C	1
		1	200E	1
S315A102-21		1	200F	1
		1	195C	1
		1	195E	1
S315A102-22		1	195F	1
		1	120C	1
		1	120E	1
S315A102-23		1	120F	1
		1	208C	1
		1	208E	1
S315A102-24		1	208F	1
		1	204C	1
		1	204E	1
S315A102-3		1	204F	1
		1	80C	1
		1	80E	1
S315A102-4		1	80F	1
		1	85D	1
		1	85F	1
S315A102-5		1	85G	1
		1	75C	1
		1	75D	1
S315A102-6		1	75F	1
		1	75G	1
		1	135C	1
		1	135E	1
		1	135F	1
		1	150C	1
		1	150E	1
		1	150F	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
S315A102-7		1	170C	1
		1	170E	1
		1	170F	1
		1	140C	1
		1	140E	1
		1	140F	1
		1	145C	1
		1	145E	1
		1	145F	1
		1	165C	1
		1	165E	1
		1	165F	1
		S315A102-8		1
1	100E			1
1	100F			1
S315A102-9		1	95C	1
		1	95E	1
		1	95F	1
S315A109-1		15	380A	5
		15	380B	5
		15	380E	5
S315T107-108		15	420	1
S315T107-159		1	236	1
S315T107-160		1	240	1
S315T107-161		1	228	1
S315T107-162		1	232	1
S315T107-188		1	244	1
S332T308-3		13	25	1
SL7108C6		1	950	2
SL7108C624		1	950	2
T6C1032JCD		1	394A	3
		13	20	4
		13	75	1
		14	493	2
		15	170	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
T6C428JCD		15	545	1
		14	589	16
		14	664	13
		14	712	2
		15	375	4
		15	390	4
T6S428J		1	692	2
		12	30	6
T8092C1032CD		14	745	2
T8092C428CD		1	60	63
T8092C832CD		14	199	1
		14	262	4
		14	349	4
T8124S08CDS		1	512	2
		15	652	17
		15	740	6
T8124S4S		14	718	2
T8125C08C		14	130	2
T8301C428CD		14	718	2
T8301C832CD		1	512	2
		15	652	17
		15	740	6
VCU0005D		1	950	2
VN252D82		14	130	2
VN303A048		1	692	2
		12	30	6

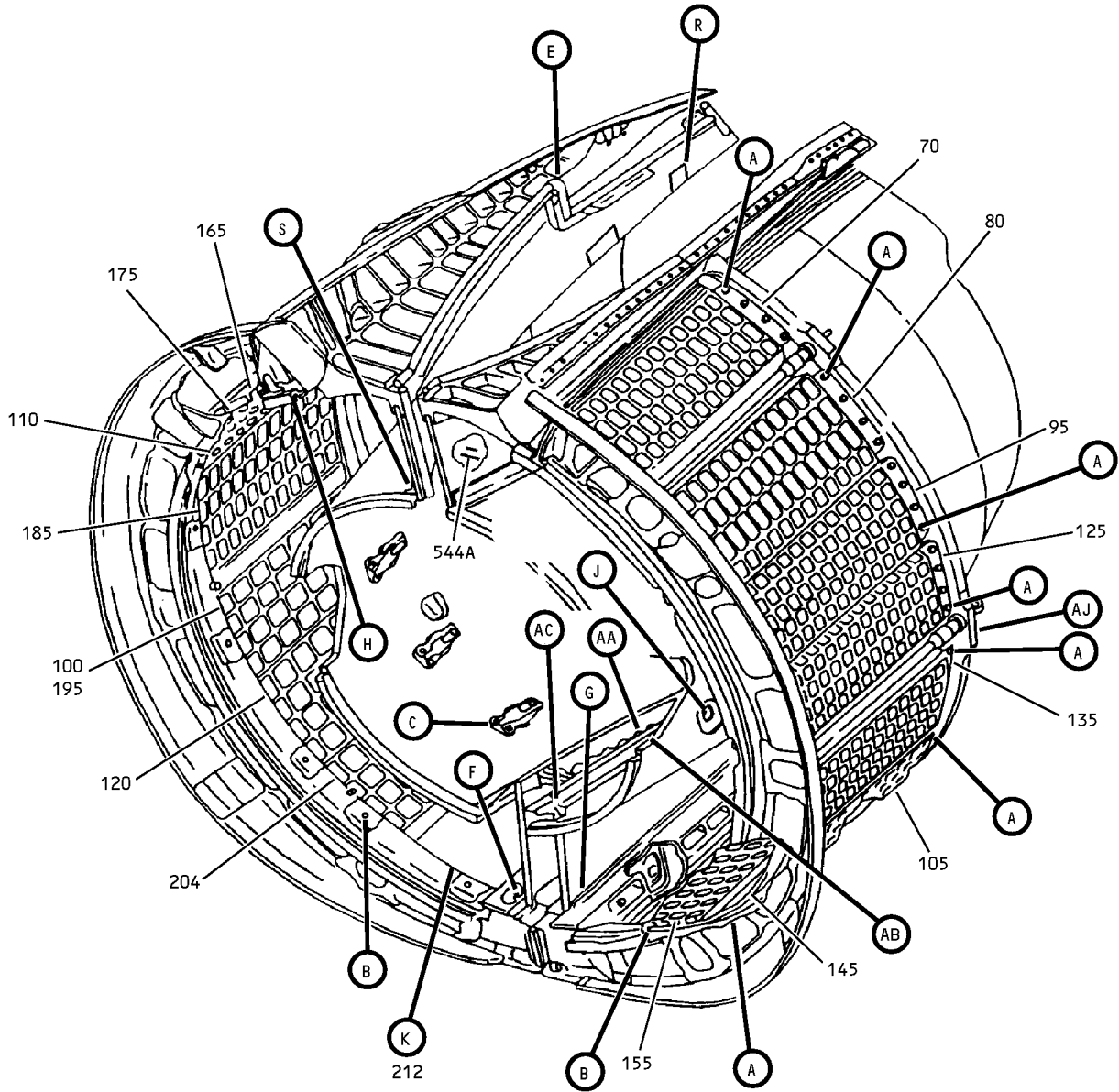
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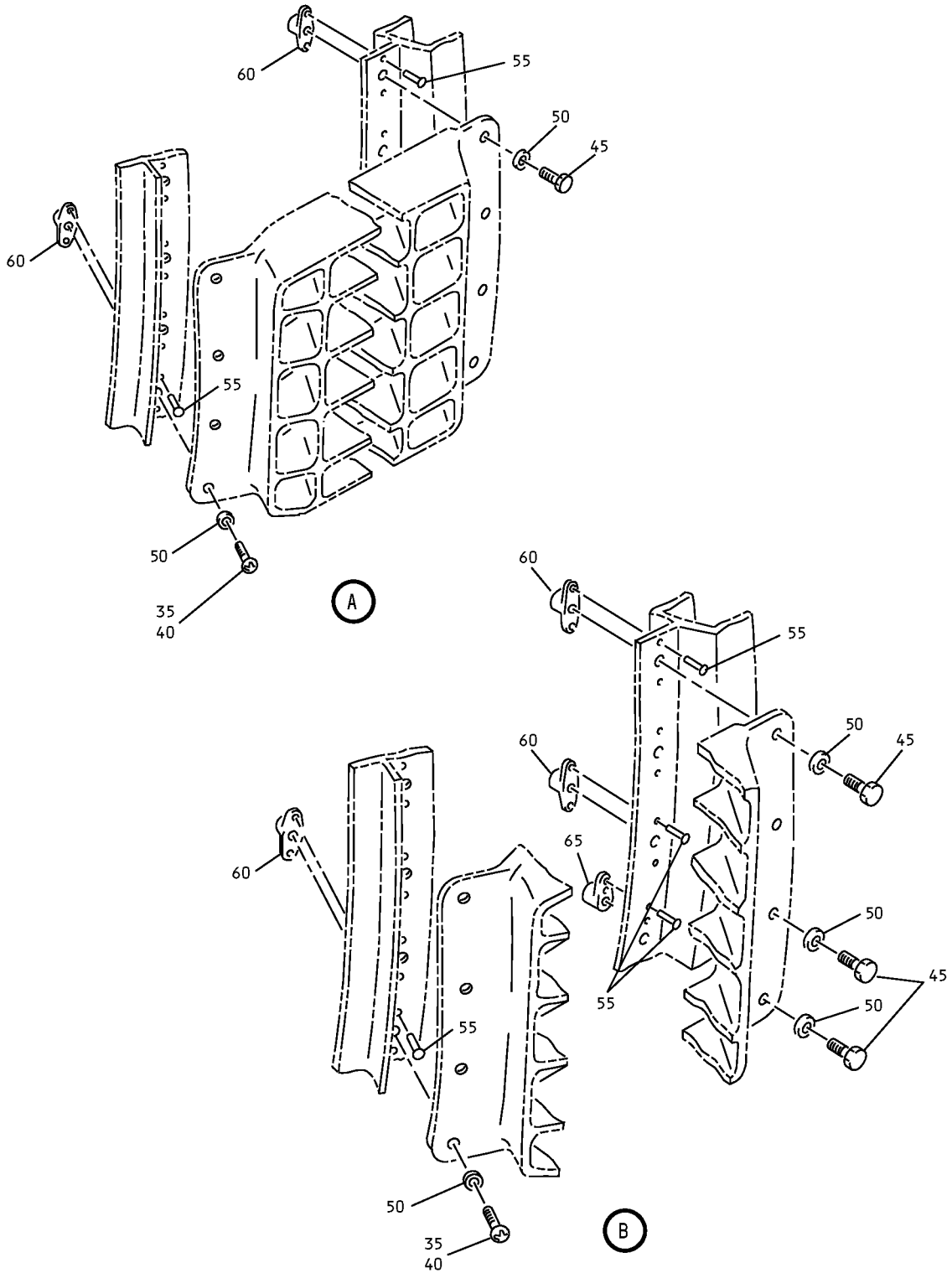
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Duct Inner Wall Installation
IPL Figure 1 (Sheet 1 of 20)

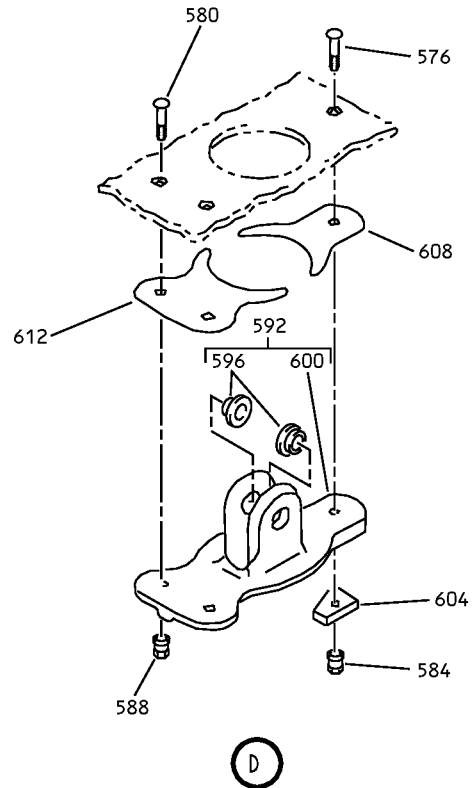
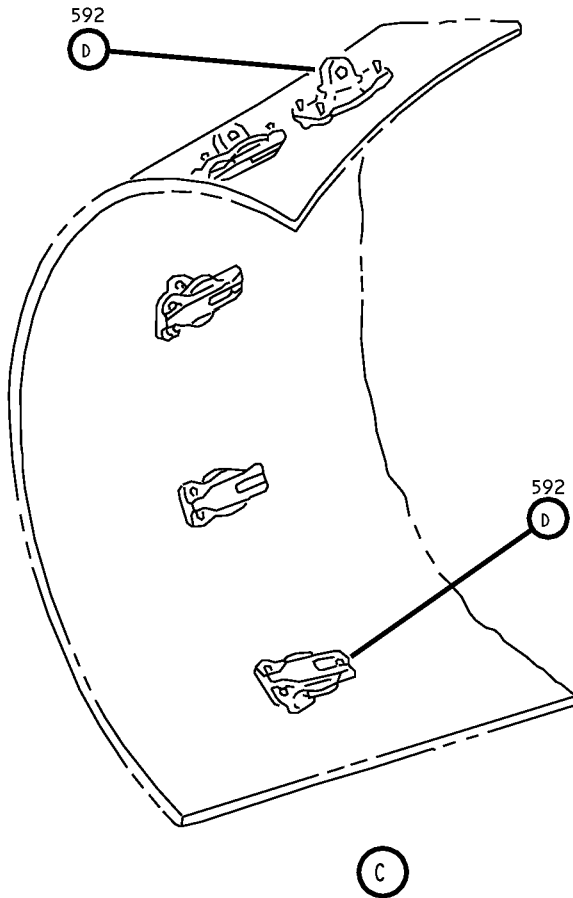
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Duct Inner Wall Installation
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Duct Inner Wall Installation
IPL Figure 1 (Sheet 3 of 20)

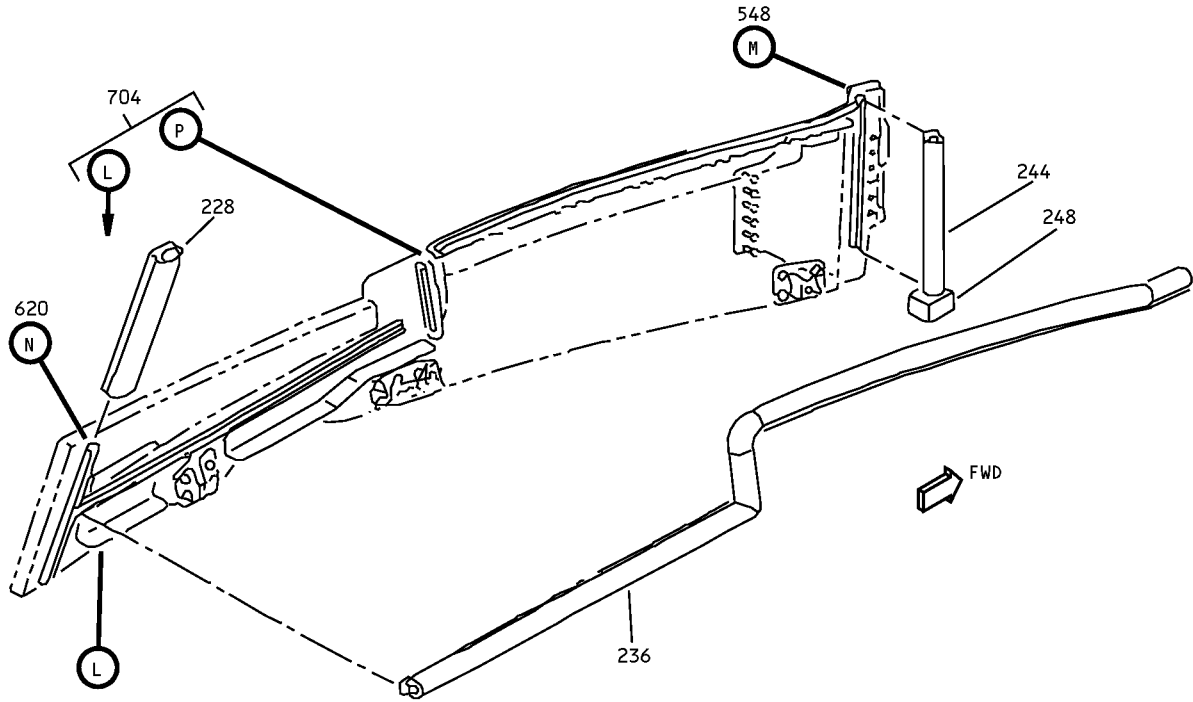
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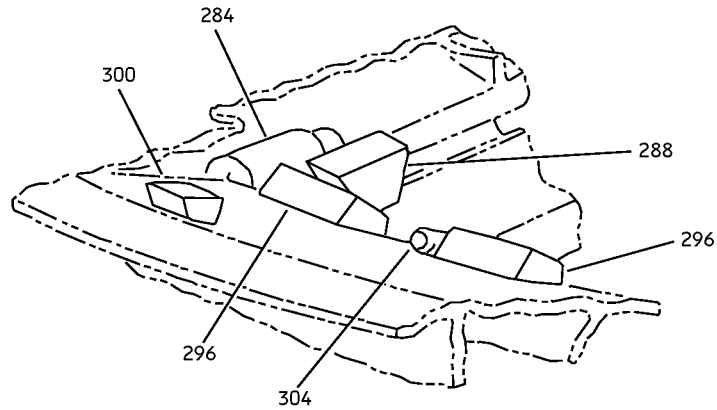
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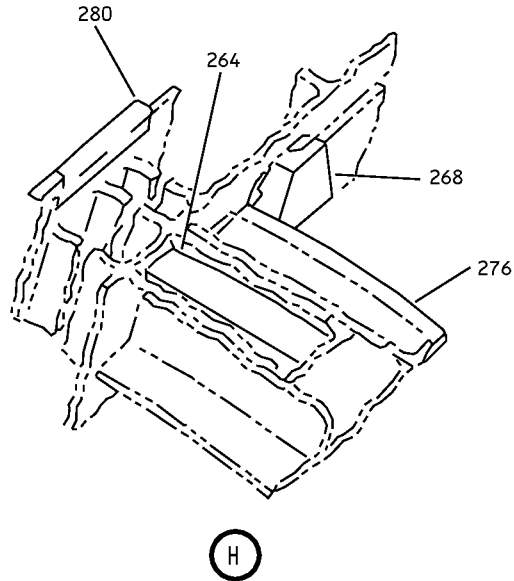
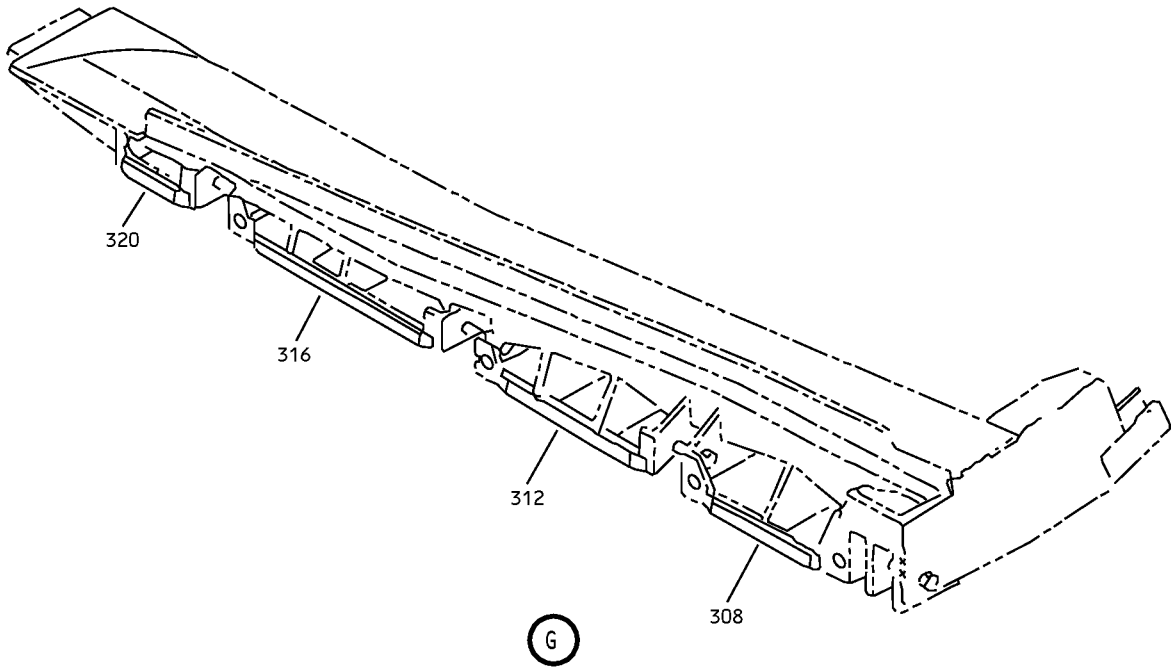
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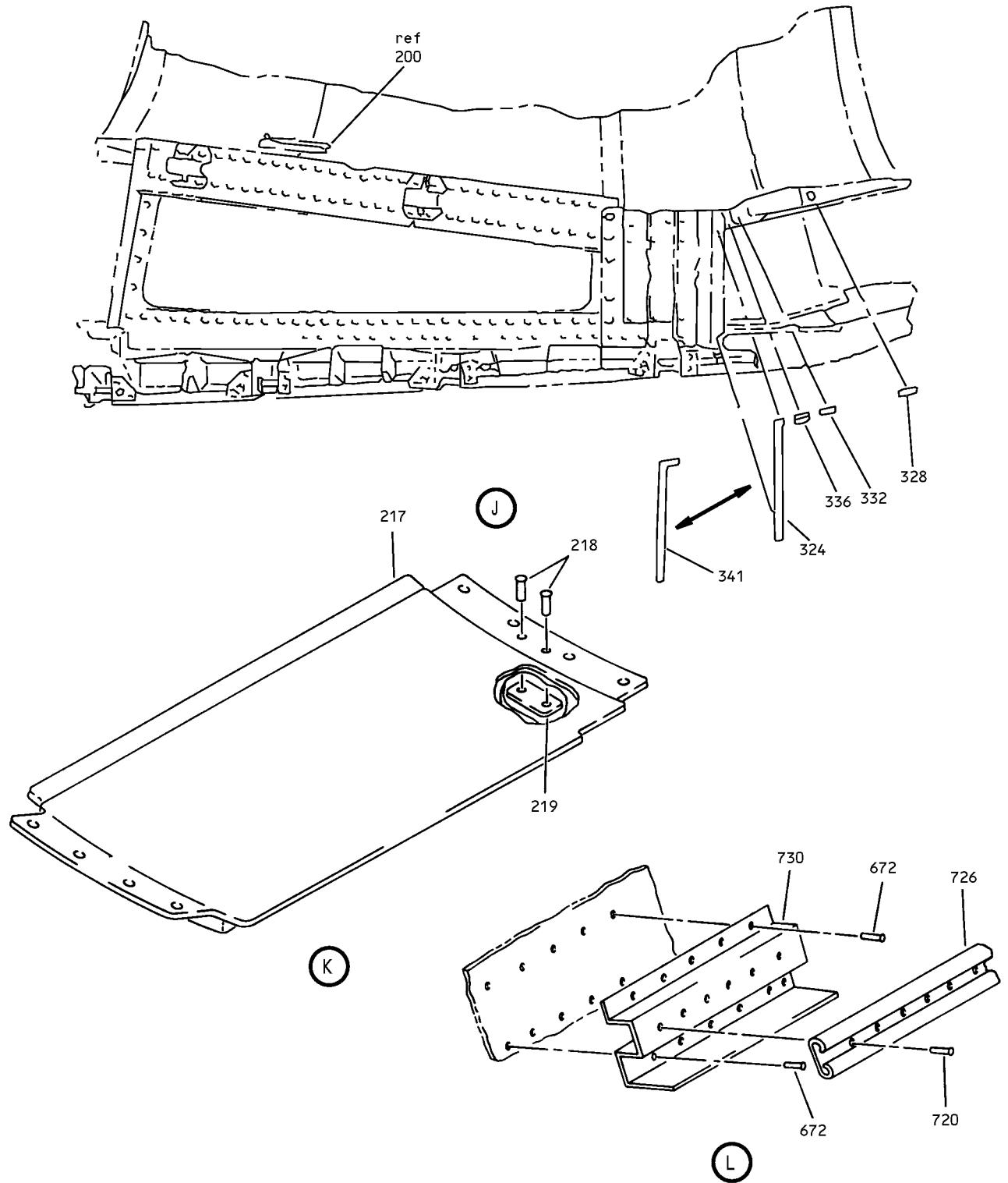
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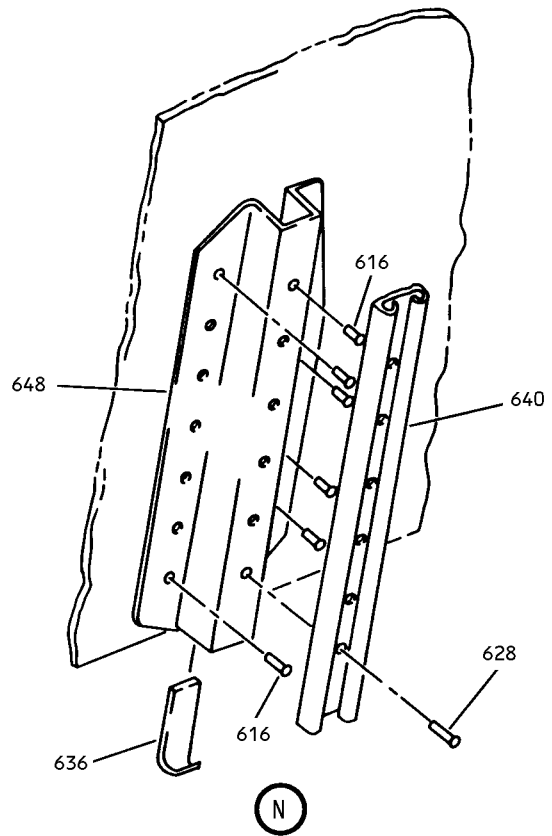
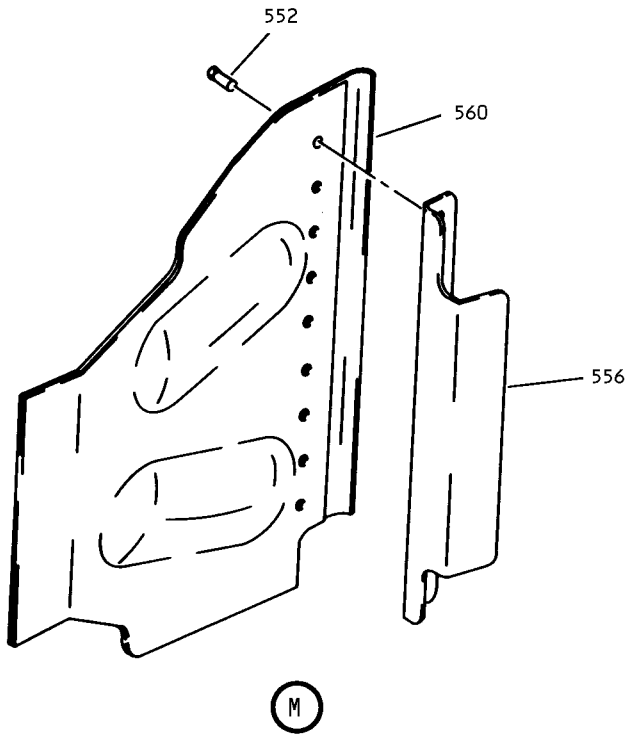
Duct Inner Wall Installation
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Duct Inner Wall Installation
IPL Figure 1 (Sheet 7 of 20)

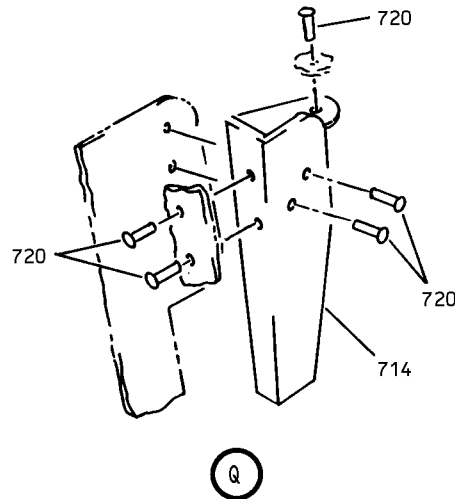
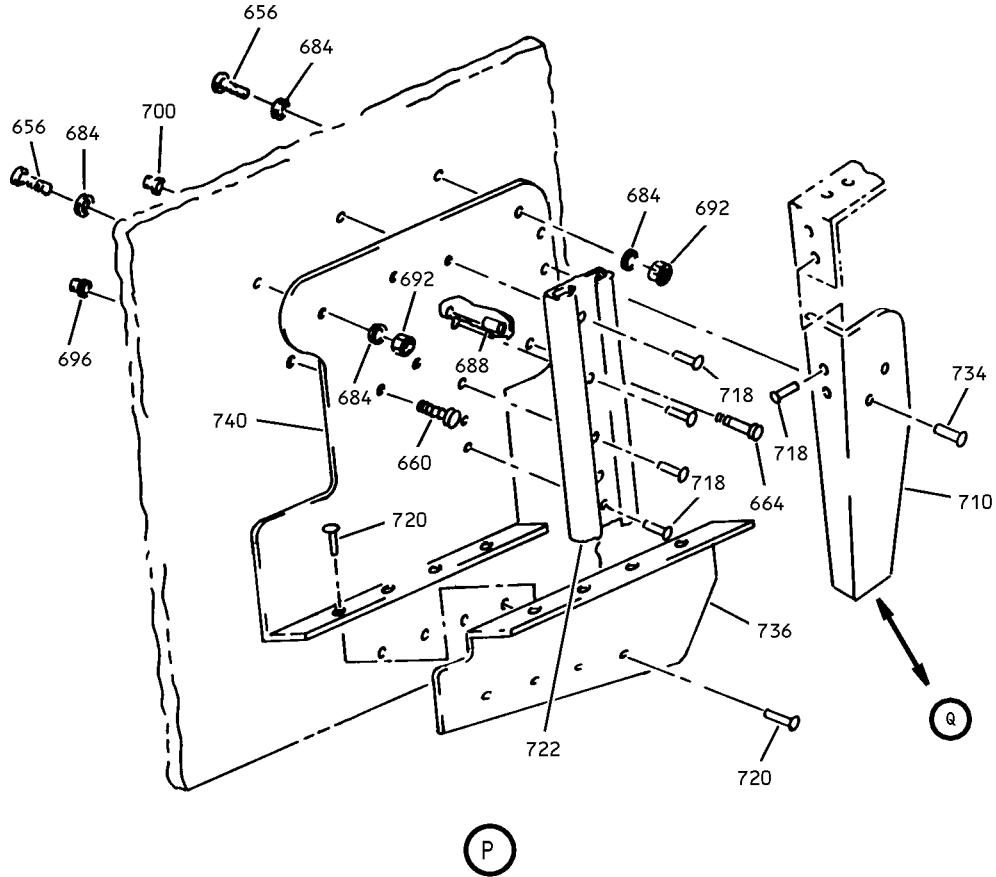
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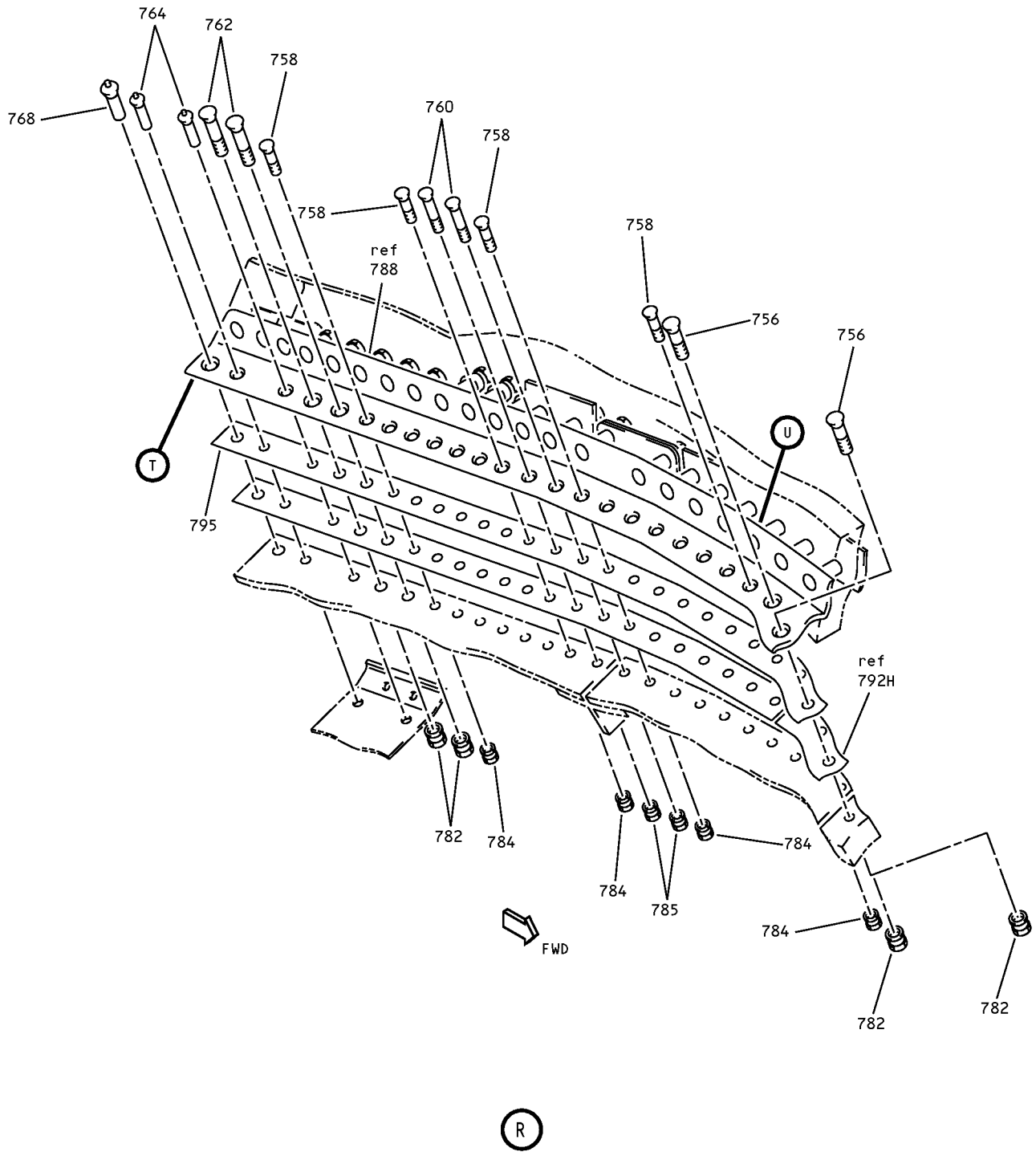
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Duct Inner Wall Installation
IPL Figure 1 (Sheet 8 of 20)

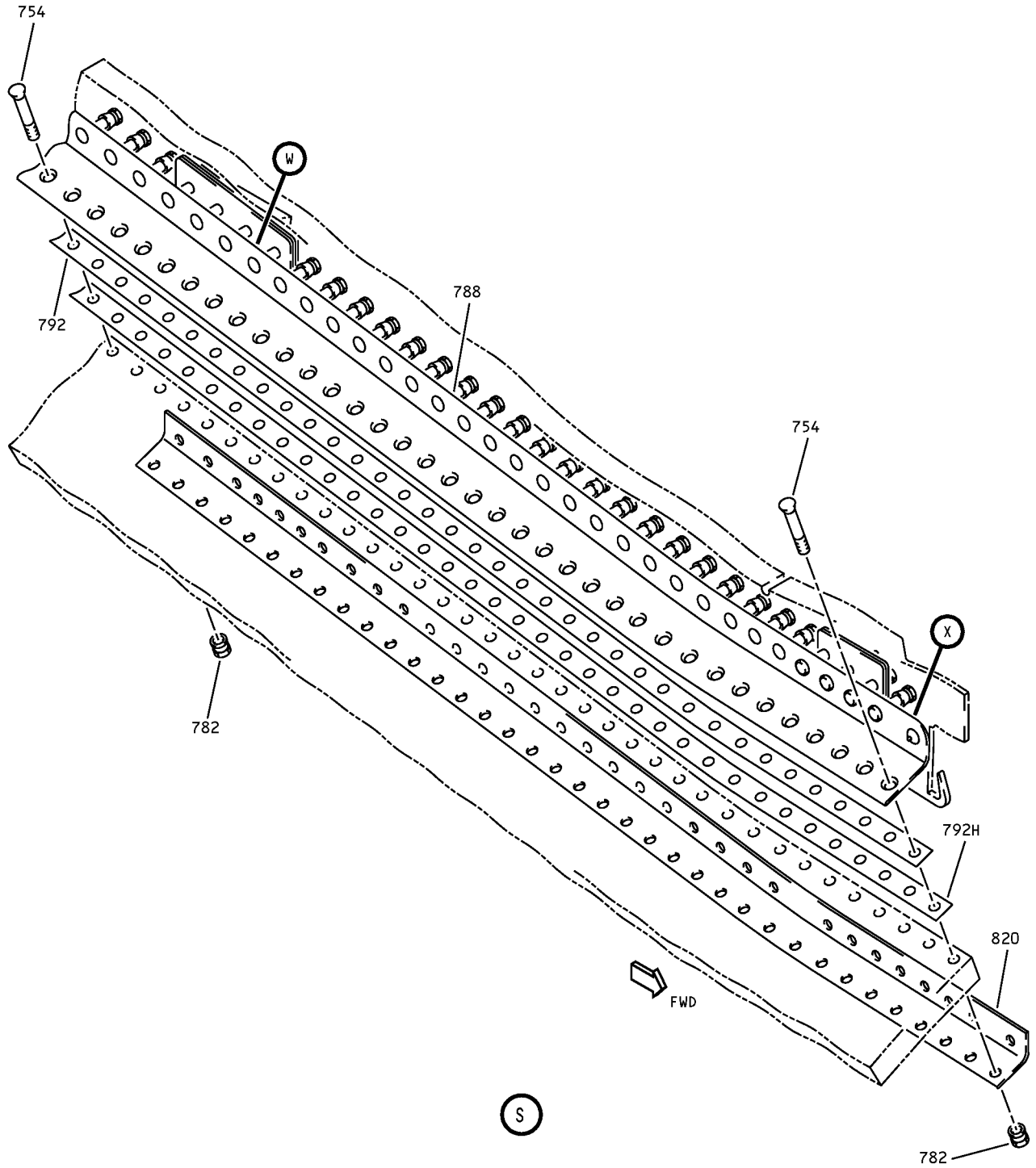
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Duct Inner Wall Installation
IPL Figure 1 (Sheet 9 of 20)

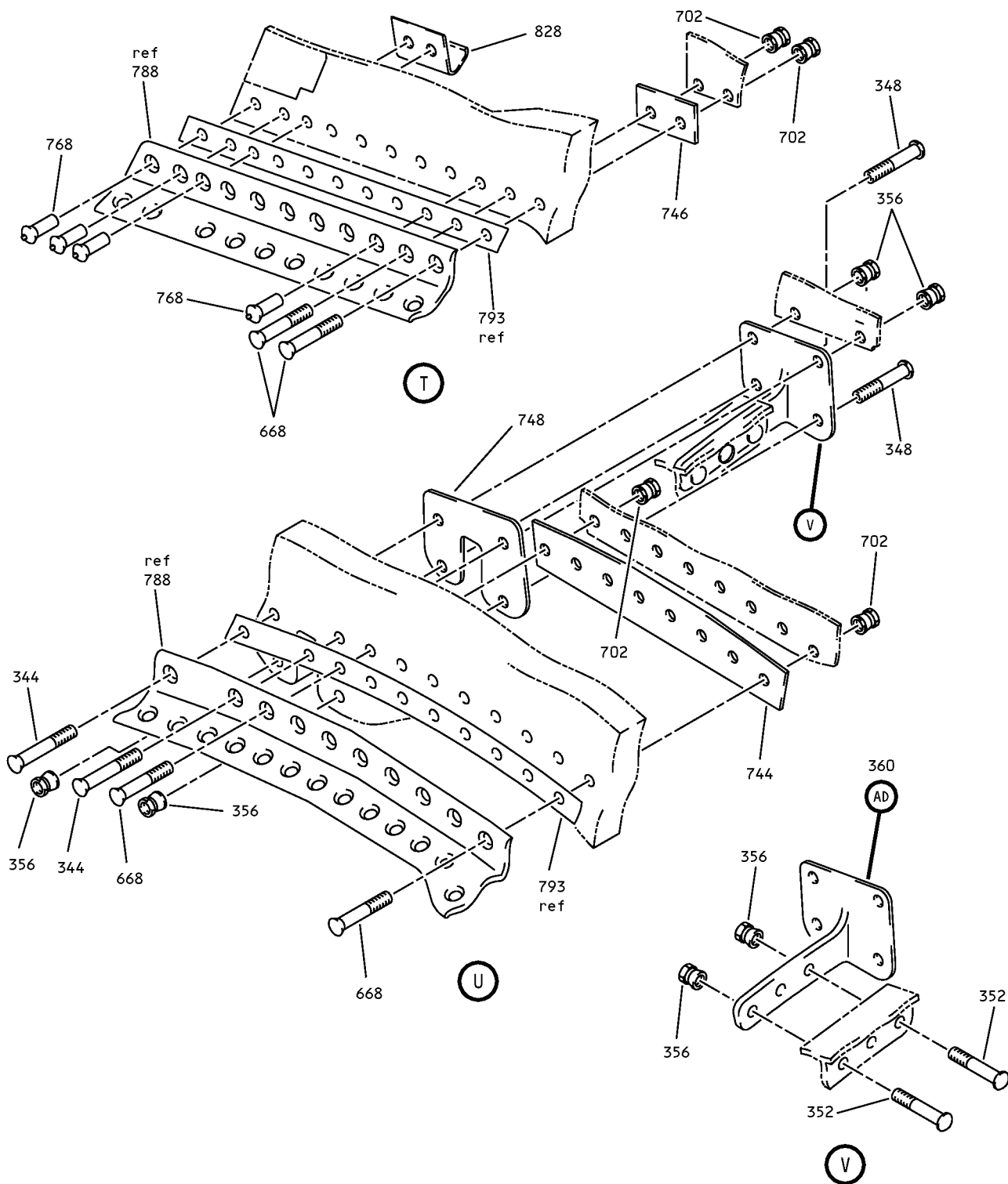
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Duct Inner Wall Installation
IPL Figure 1 (Sheet 11 of 20)

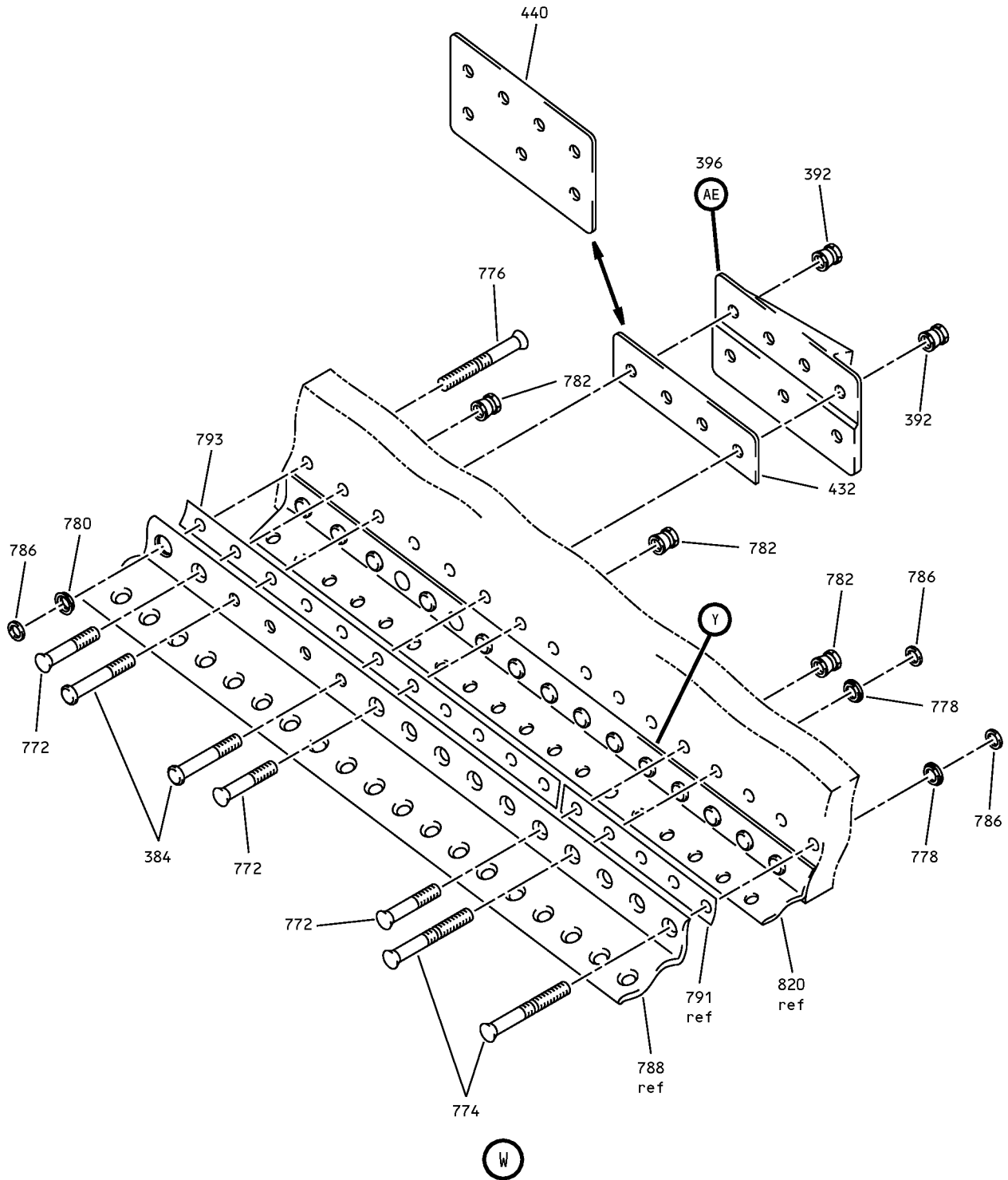
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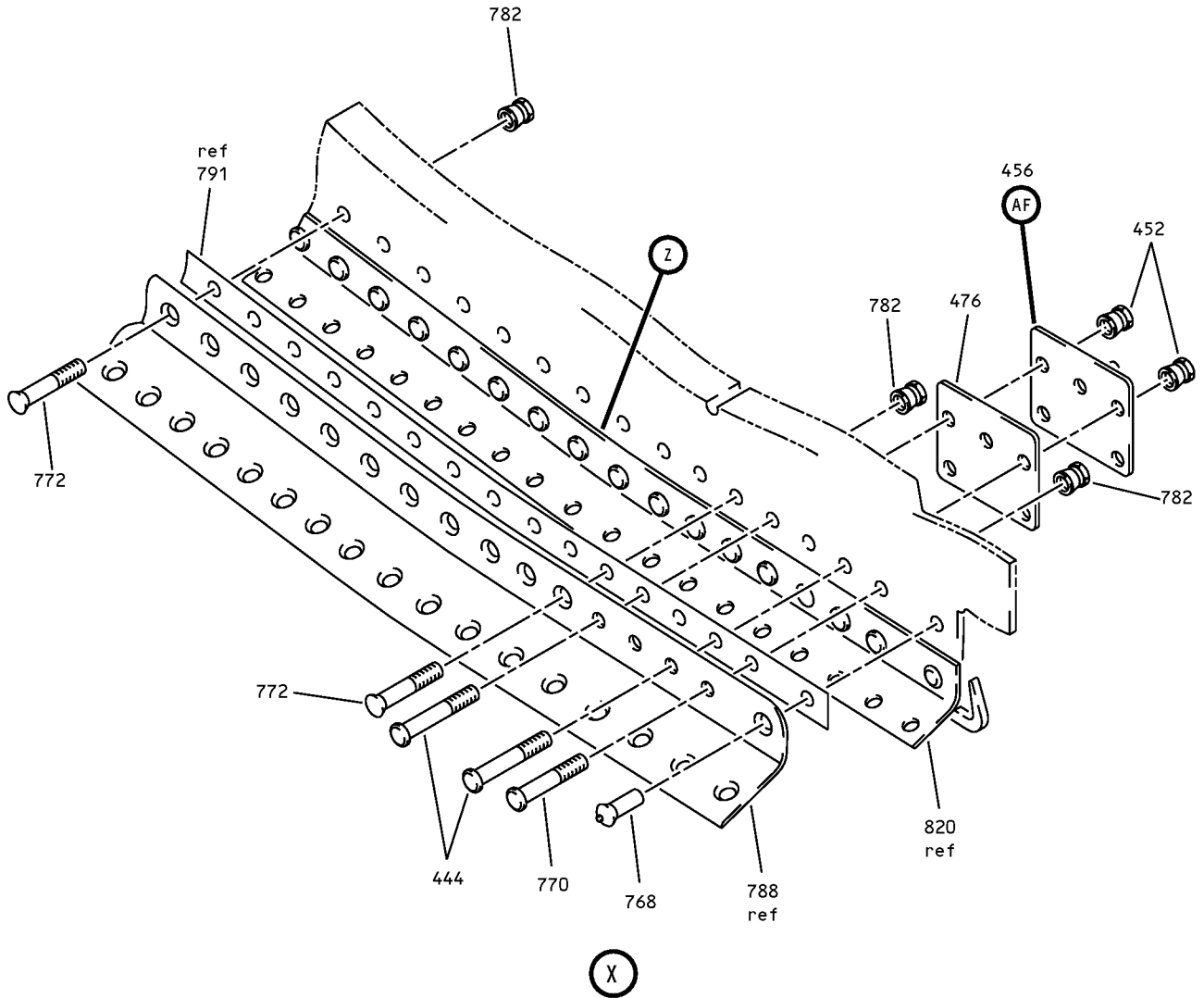
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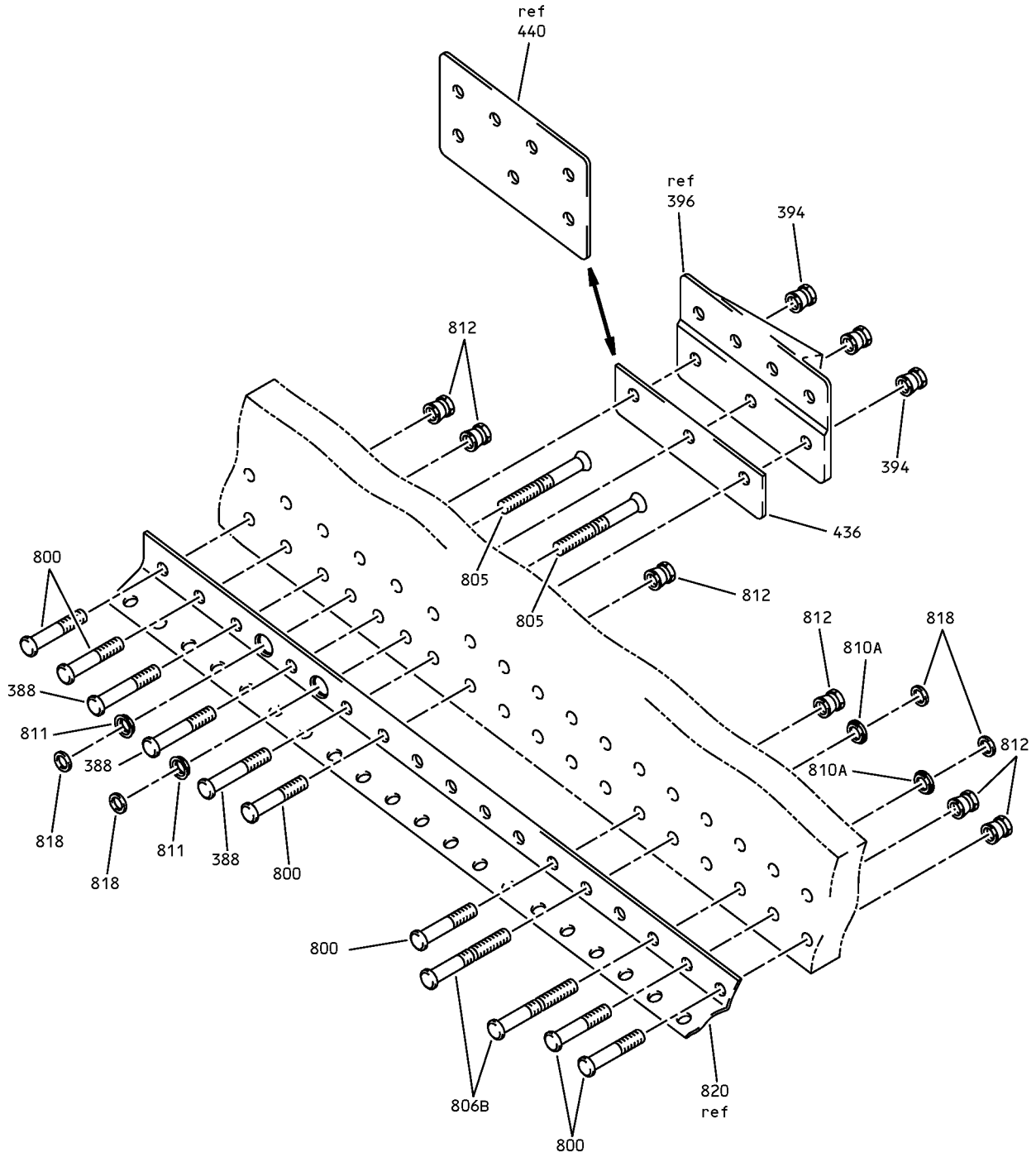
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IPL Figure 1 (Sheet 13 of 20)

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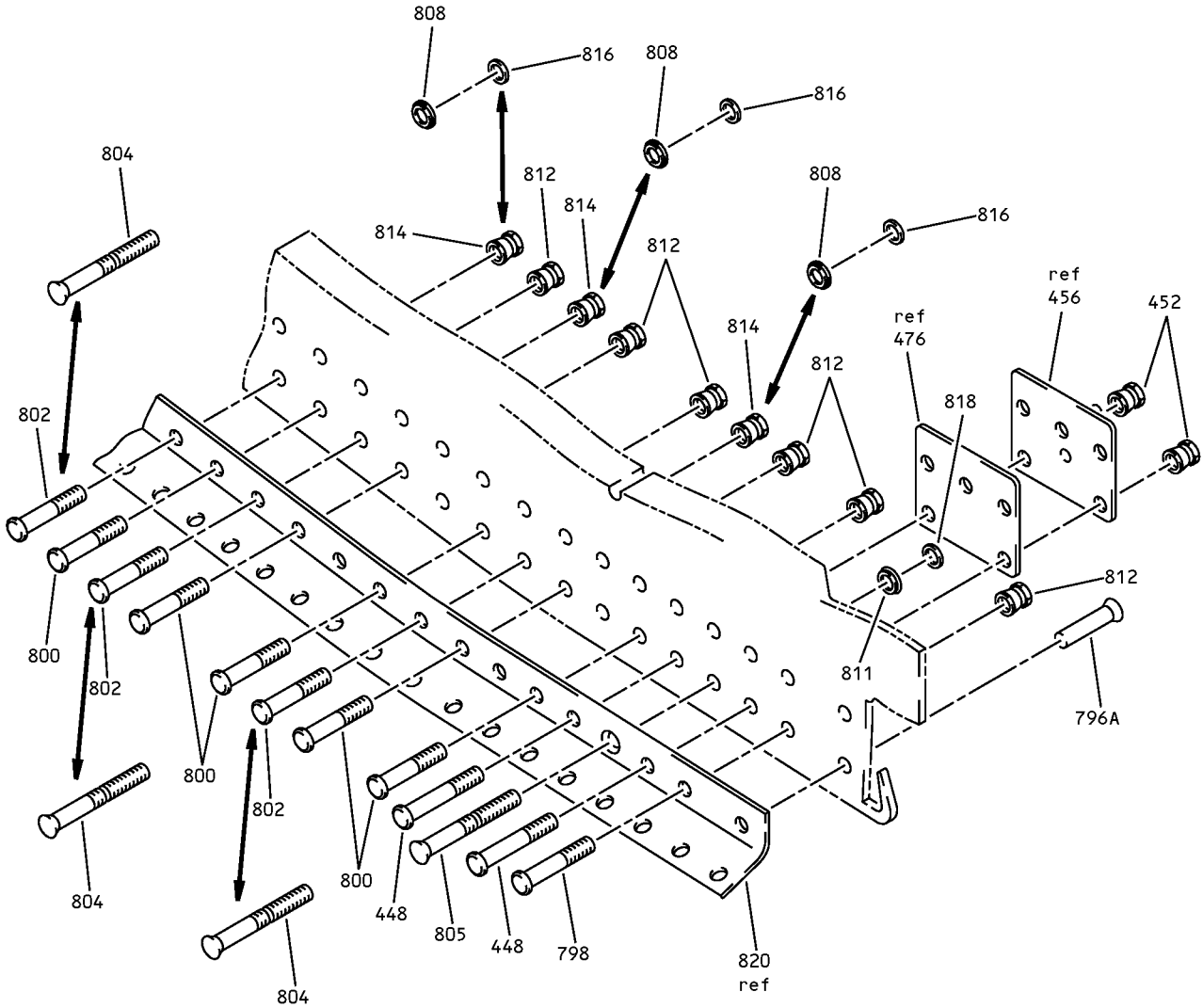


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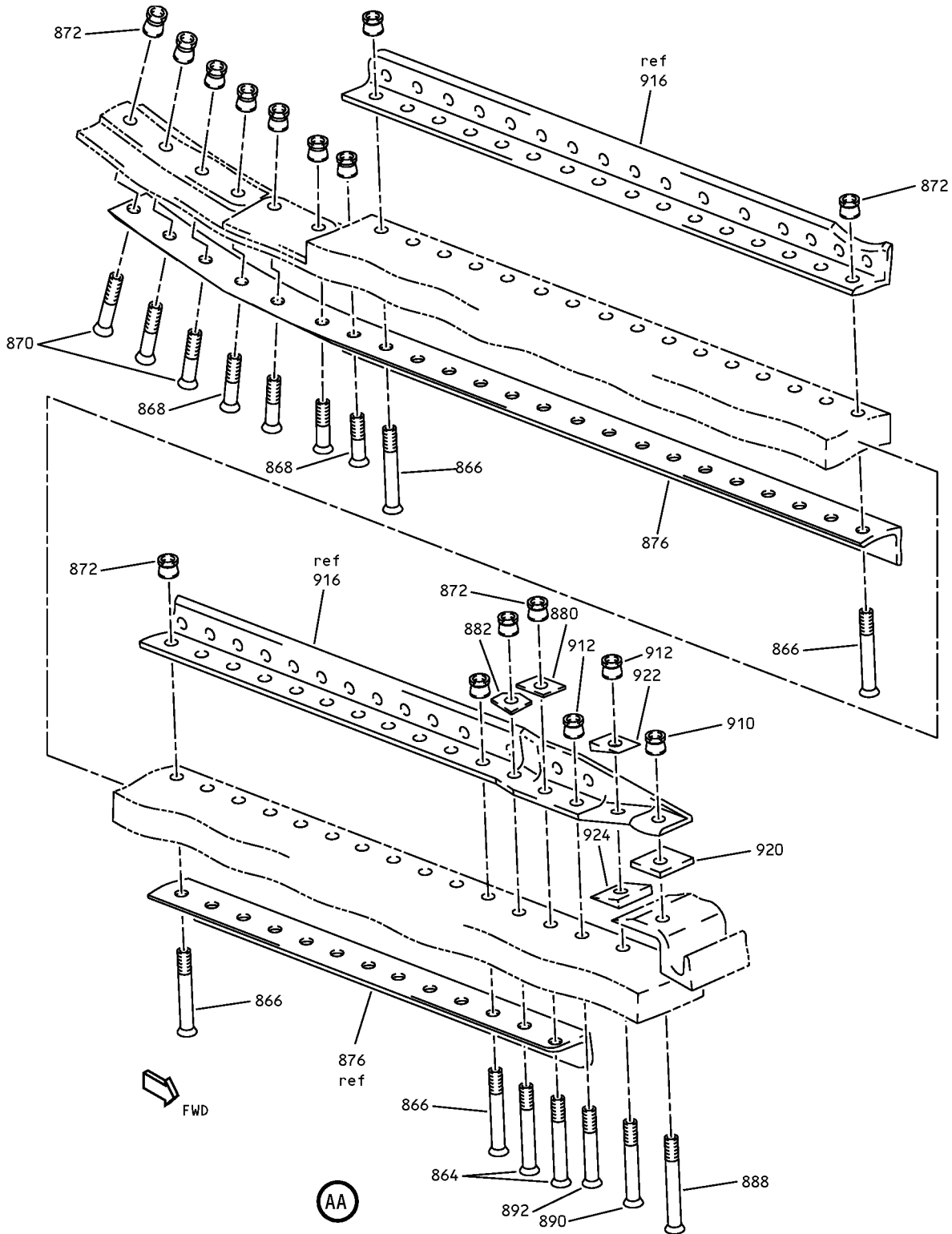
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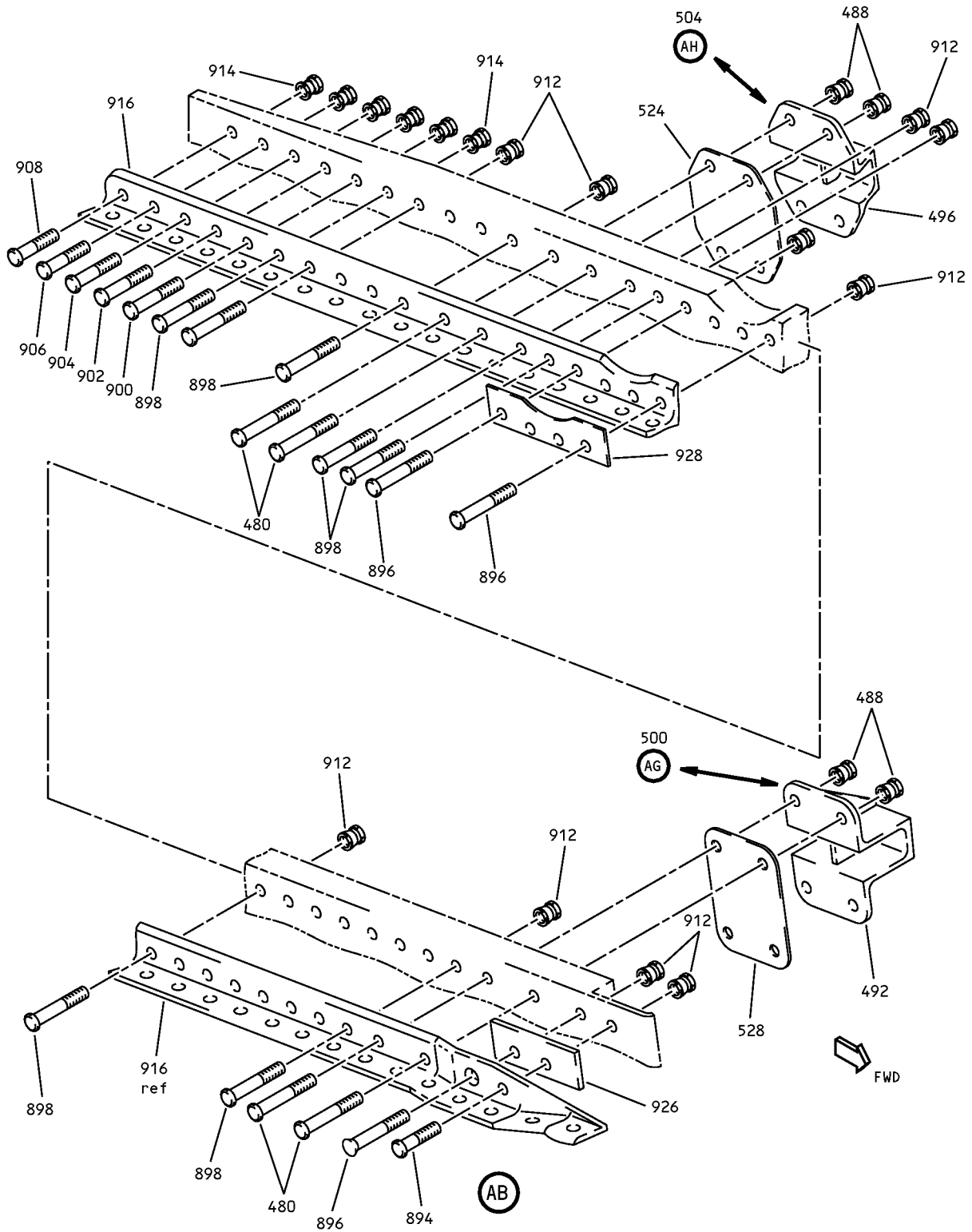
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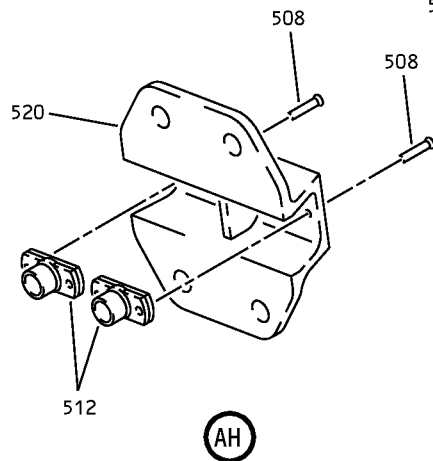
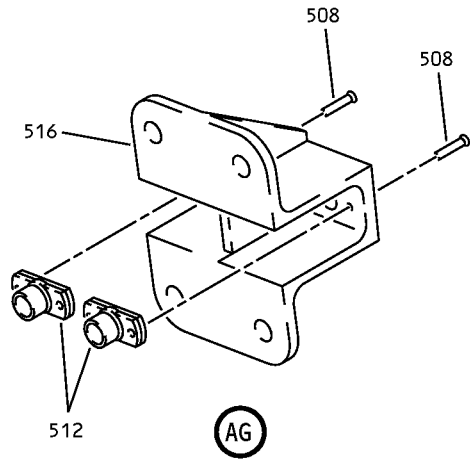
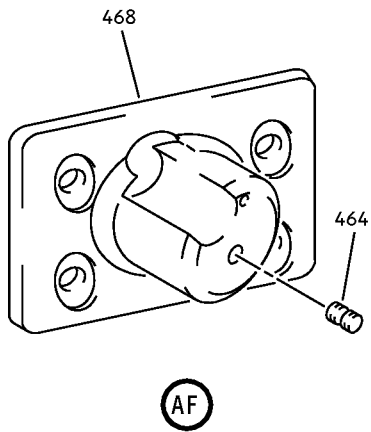
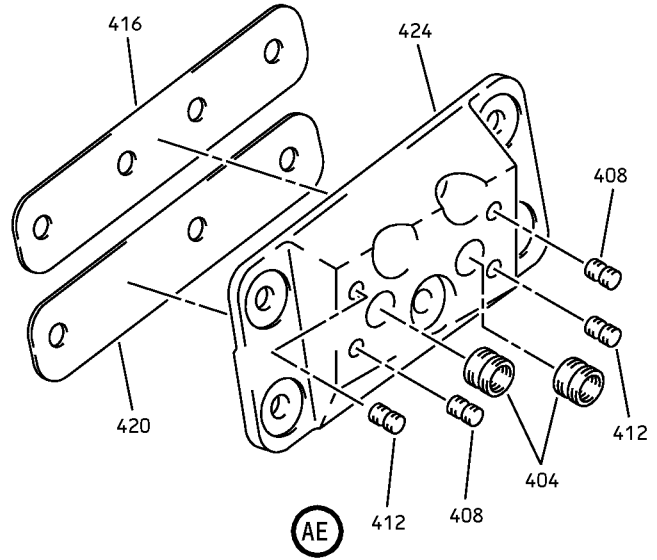
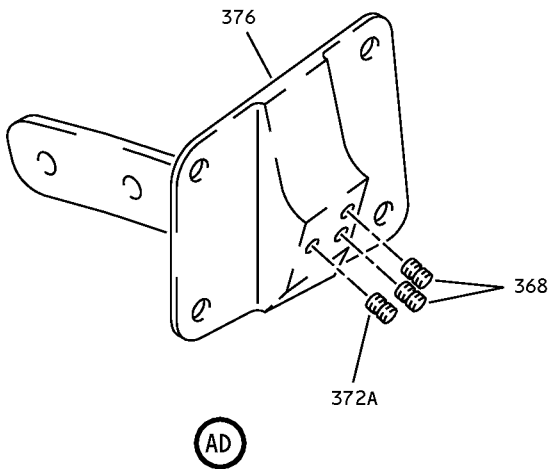
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Duct Inner Wall Installation
IPL Figure 1 (Sheet 17 of 20)

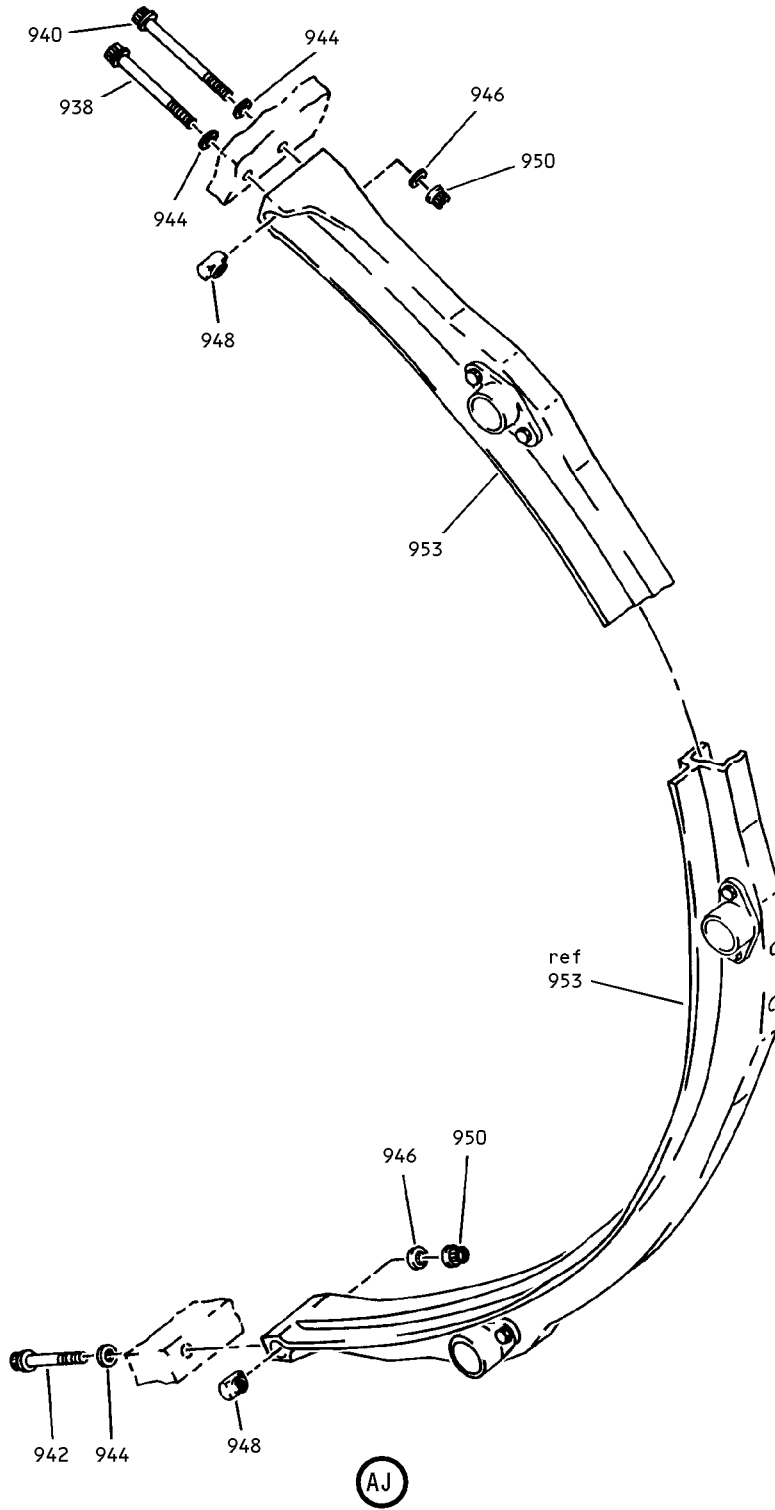
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Duct Inner Wall Installation
IPL Figure 1 (Sheet 20 of 20)



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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-1	315A1002-1									A	RF
-1A	315A1002-521									B	RF
-1B	315A1002-517									C	RF
-1C	315A1002-25									N	RF
-1D	315A1002-29									P	RF
-1E	315A1002-547									P	RF
-1F	315A1002-551									R	RF
-5	315A1002-4									D	RF
-5A	315A1002-524									E	RF
-5B	315A1002-520									F	RF
-5C	315A1002-28									S	RF
-5D	315A1002-32									T	RF
-5E	315A1002-550									U	RF
-5F	315A1002-554									V	RF
-10	315A1002-3									G	RF
-10A	315A1002-523									H	RF
-10B	315A1002-519									J	RF
-10C	315A1002-27									W	RF
-10D	315A1002-31									X	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-10E	315A1002-549									Y	RF
-10F	315A1002-553									Z	RF
-15	315A1002-2									K	RF
-15A	315A1002-522									L	RF
-15B	315A1002-518									M	RF
-15C	315A1002-26									AA	RF
-15D	315A1002-30									AB	RF
-15E	315A1002-548									AC	RF
-15F	315A1002-552									AD	RF
35	NAS623-4-7									. SCREW A, B, D, E, G, H, K, L	32
-35A	NAS623-4-7									. SCREW (LIMITED USAGE) C, F, J, M	32
40	315A1002-539									. BOLT-PANHEAD (LIMITED USAGE) C, F, J, M	32
-40A	315A1002-539									. BOLT-PANHEAD N-AD	32
45	BACB30LJ4-7									. BOLT A, B, D, E, G, H, K, L	32
-45A	BACB30LJ4-7									. BOLT (LIMITED USAGE) C, F, J, M	32
-45B	BACB30NR4K7									. BOLT (LIMITED USAGE) C, F, J, M	32
-45C	BACB30NR4K7									. BOLT N-AD	32
50	AN960KD416									. WASHER	64
55	BACR15BA3AD									. RIVET (SIZE DETERMINED ON INST)	128
60	BRF200C4D									. NUTPLATE (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))	63

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 65	BRF100C4D		.	NUTPLATE (V52828) (SPEC BACN10KB4CFD) (OPT F51604-4 (V15653)) (OPT 102F9207P4 (V72962)) (OPT F51604-4 (V15653))								1
70	315A1210-15		.	CASCADE ASSY-RADIAL FLOW STRONGBACK (LIMITED USAGE) (FOR DETAILS SEE FIG.3)						A, B		1
-70A	S315A102-2			DELETED								
-70B	315A1210-502		.	CASCADE ASSY-RADIAL FLOW STRONGBACK (LIMITED USAGE) (FOR DETAILS SEE FIG. 3)						A, B		1
-70C	315A1210-502		.	CASCADE ASSY-RADIAL FLOW STRONGBACK (LIMITED USAGE) (OPT ITEM 70D) (-502 IS TWO-WAY I/W LP07102 EXCEPT FOR A/C PW540-PW555) (FOR DETAILS SEE FIG. 3)						C, R		1
-70D	LP07102		.	CASCADE ASSY-RADIAL FLOW COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-2) (-502 IS TWO-WAY I/W LP07102 EXCEPT FOR A/C PW540-PW555) (OPT ITEM 70C)						C, R		1
-70E	315A1210-502		.	CASCADE ASSY-RADIAL FLOW STRONGBACK (-502 IS TWO-WAY I/W LP07102 EXCEPT FOR A/C PW540-PW555) (OPT ITEM 70F) (FOR DETAILS SEE FIG. 3)						Q		1
-70F	LP07102		.	CASCADE ASSY-RADIAL FLOW COMPOSITE (VS7004) (SPEC S315A102-2) (-502 IS TWO-WAY I/W LP07102 EXCEPT FOR A/C PW540-PW555) (OPT ITEM 70C)						Q		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- -70G	LP07102		.								N, P	1
-75	315A1210-16		.								D, E	1
-75A	S315A102-5											
-75B	315A1210-16		.								F, V	1
-75C	LP07105		.								F, V	1
-75D	LP07105		.								D, E	1
-75E	315A1210-16		.								U	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- -75F	LP07105		.	C	A	S	C	A	S	S	U	1
-75G	LP07105		.	C	A	S	C	A	S	S	S, T	1
80	315A1210-14		.	C	A	S	C	A	S	S	A, B	1
-80A	315A1210-14		.	C	A	S	C	A	S	S	C, R	1
-80B	S315A102-3											
-80C	LP07103		.	C	A	S	C	A	S	S	C, R	1
-80D	315A1210-14		.	C	A	S	C	A	S	S	Q	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY			
			1	2	3	4	5	6	7					
1- -80E	LP07103		.	CASCADE	ASSY-RADIAL	FLOW	COMPOSITE	(VS7004)	(SPEC S315A102-3)	(-14 IS TWO-WAY I/W LP07103 EXCEPT FOR A/C PW540-PW555)	(OPT ITEM 80F)	Q	1	
-80F	LP07103		.	CASCADE	ASSY-RADIAL	FLOW	COMPOSITE	(VS7004)	(SPEC S315A102-3)	(-14 IS TWO-WAY I/W LP07103 EXCEPT FOR A/C PW540-PW555)		Q	1	
-85	315A1210-13		.	CASCADE	ASSY-RADIAL	FLOW	STRONGBACK	(LIMITED USAGE)	(FOR DETAILS SEE FIG. 2)			D, E	1	
-85A	315A1210-501		.	CASCADE	ASSY-RADIAL	FLOW	STRONGBACK	(LIMITED USAGE)	(FOR DETAILS SEE FIG. 2)			D, E	1	
-85B	S315A102-4			DELETED										
-85C	315A1210-501		.	CASCADE	ASSY-RADIAL	FLOW	STRONGBACK	(LIMITED USAGE)	(-501 IS TWO-WAY I/W LP07104 EXCEPT FOR A/C PW540-PW555)	(OPT ITEM 85C)	(FOR DETAILS SEE FIG. 2)	F, V	1	
-85D	LP07104		.	CASCADE	ASSY-RADIAL	FLOW	COMPOSITE	(LIMITED USAGE)	(VS7004)	(SPEC S315A102-4)	(-501 IS TWO-WAY I/W LP07104 EXCEPT FOR A/C PW540-PW555)	(OPT ITEM 85C)	F, V	1
-85E	315A1210-501		.	CASCADE	ASSY-RADIAL	FLOW	STRONGBACK	(-501 IS TWO-WAY I/W LP07104 EXCEPT FOR A/C PW540-PW555)	(OPT ITEM 85F)	(FOR DETAILS SEE FIG. 2)		U	1	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
1- -85F	LP07104		.	CASCADE	ASSY-RADIAL	FLOW	COMPOSITE	(VS7004)	(SPEC S315A102-4)	(-501 IS TWO-WAY I/W LP07104 EXCEPT FOR A/C PW540-PW555)	(OPT ITEM 85E)	U	1
-85G	LP07104		.	CASCADE	ASSY-RADIAL	FLOW	COMPOSITE	(VS7004)	(SPEC S315A102-4)	(-501 IS TWO-WAY I/W LP07104 EXCEPT FOR A/C PW540-PW555)		S, T	1
95	315A1212-12		.	CASCADE	ASSY-26 DEG	CURVED	STRONGBACK	(COMPOSITE CASCADE S315A102-9, VPN LP07209, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-12 UNCONDITIONALLY, BUT S315A102-9, VPN LP07209, CAN ONLY BE REPLACED BY 315A1212-12 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)	(FOR DETAILS SEE FIG. 7)			A, B	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -95A	315A1212-12		. CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102-9, VPN LP07209, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-12 UNCONDITIONALLY, BUT S315A102-9, VPN LP07209, CAN ONLY BE REPLACED BY 315A1212- 12 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 95C) (FOR DETAILS SEE FIG. 7)							C, R	1
-95B	S315A102-9		DELETED								
-95C	LP07209		. CASCADE ASSY-26 DEG CURVED COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-9) (COMPOSITE CASCADE S315A102-9, VPN LP07209, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-12 UNCONDITIONALLY, BUT S315A102-9, VPN LP07209, CAN ONLY BE REPLACED BY 315A1212-12 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 95A)							C, R	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -95D	315A1212-12		. CASCADE ASSY-26 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102-9, VPN LP07209, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-12 UNCONDITIONALLY, BUT S315A102-9, VPN LP07209, CAN ONLY BE REPLACED BY 315A1212- 12 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 95E) (FOR DETAILS SEE FIG. 7)							Q	1
-95E	LP07209		. CASCADE ASSY-26 DEG CURVED COMPOSITE (VS7004) (SPEC S315A102-9) (COMPOSITE CASCADE S315A102-9, VPN LP07209, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-12 UNCONDITIONALLY, BUT S315A102-9, VPN LP07209, CAN ONLY BE REPLACED BY 315A1212-12 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 95D)							Q	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -95F	LP07209		. CASCADE ASSY-26 DEG CURVED COMPOSITE (VS7004) (SPEC S315A102-9) (COMPOSITE CASCADE S315A102-9, VPN LP07209, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-12 UNCONDITIONALLY, BUT S315A102-9, VPN LP07209, CAN ONLY BE REPLACED BY 315A1212-12 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							N, P	1
100	315A1212-11		. CASCADE ASSY-26 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102-8, VPN LP07208, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-11 UNCONDITIONALLY, BUT S315A102-8, VPN LP07208, CAN ONLY BE REPLACED BY 315A1212- 11 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 7)							D, E	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -100A	315A1212-11		. CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102-8, VPN LP07208, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-11 UNCONDITIONALLY, BUT S315A102-8, VPN LP07208, CAN ONLY BE REPLACED BY 315A1212- 11 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 100C) (FOR DETAILS SEE FIG. 7)							F, V	1
-100B	S315A102-8		DELETED								
-100C	LP07208		. CASCADE ASSY-26 DEG CURVED COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-8) (COMPOSITE CASCADE S315A102-8, VPN LP07208, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-11 UNCONDITIONALLY, BUT S315A102-8, VPN LP07208, CAN ONLY BE REPLACED BY 315A1212-11 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 100A)							F, V	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -100D	315A1212-11		. CASCADE ASSY-26 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102-8, VPN LP07208, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-11 UNCONDITIONALLY, BUT S315A102-8, VPN LP07208, CAN ONLY BE REPLACED BY 315A1212- 11 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 100C) (FOR DETAILS SEE FIG. 7)							U	1
-100E	LP07208		. CASCADE ASSY-26 DEG CURVED COMPOSITE (VS7004) (SPEC S315A102-8) (COMPOSITE CASCADE S315A102-8, VPN LP07208, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-11 UNCONDITIONALLY, BUT S315A102-8, VPN LP07208, CAN ONLY BE REPLACED BY 315A1212-11 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 100D)							U	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -100F	LP07208		. CASCADE ASSY-26 DEG CURVED COMPOSITE (VS7004) (SPEC S315A102-8) (COMPOSITE CASCADE S315A102-8, VPN LP07208, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-11 UNCONDITIONALLY, BUT S315A102-8, VPN LP07208, CAN ONLY BE REPLACED BY 315A1212-11 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							U	1
105	315A1210-5		. CASCADE ASSY-RADIAL FLOW STRONGBACK (COMPOSITE CASCADE S315A102-1, VPN LP07101, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1210-5 UNCONDITIONALLY, BUT S315A102-1, VPN LP07101, CAN ONLY BE REPLACED BY 315A1210-5 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 7)							A, B, D, E	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -105A	315A1210-5		. CASCADE ASSY-RADIAL FLOW STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102-1, VPN LP07101, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1210-5 UNCONDITIONALLY, BUT S315A102-1, VPN LP07101, CAN ONLY BE REPLACED BY 315A1210-5 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 105C) (FOR DETAILS SEE FIG. 7)							C, F, R, V	1
-105B	S315A102-1		DELETED								
-105C	LP07101		. CASCADE ASSY-RADIAL FLOW COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-1) (COMPOSITE CASCADE S315A102-1, VPN LP07101, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1210-5 UNCONDITIONALLY, BUT S315A102-1, VPN LP07101, CAN ONLY BE REPLACED BY 315A1210-5 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 105A)							C, F, R, V	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -105D	315A1210-5		. CASCADE ASSY-RADIAL FLOW STRONGBACK (COMPOSITE CASCADE S315A102-1, VPN LP07101, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1210-5 UNCONDITIONALLY, BUT S315A102-1, VPN LP07101, CAN ONLY BE REPLACED BY 315A1210-5 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 105E) (FOR DETAILS SEE FIG. 7)							Q, U	1
-105E	LP07101		. CASCADE ASSY-RADIAL FLOW COMPOSITE (VS7004) (SPEC S315A102-1) (COMPOSITE CASCADE S315A102-1, VPN LP07101, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1210-5 UNCONDITIONALLY, BUT S315A102-1, VPN LP07101, CAN ONLY BE REPLACED BY 315A1210-5 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 105D)							Q, U	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -105F	LP07101		. CASCADE ASSY-RADIAL FLOW COMPOSITE (VS7004) (SPEC S315A102-1) (COMPOSITE CASCADE S315A102-1, VPN LP07101, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1210-5 UNCONDITIONALLY, BUT S315A102-1, VPN LP07101, CAN ONLY BE REPLACED BY 315A1210-5 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							N, P, S, T	1
110	315A1213-6		. CASCADE ASSY-42 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102- 16, VPN LP07316, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-6 UNCONDITIONALLY, BUT S315A102-16, VPN LP07316, CAN ONLY BE REPLACED BY 315A1213-6 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 7)							G, H	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -110A	315A1213-6		. CASCADE ASSY-42 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102- 16, VPN LP07316, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-6 UNCONDITIONALLY, BUT S315A102-16, VPN LP07316, CAN ONLY BE REPLACED BY 315A1213-6 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 110C) (FOR DETAILS SEE FIG. 7)							J, Z	1
-110B	S315A102-16		DELETED								
-110C	LP07316		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-16) (COMPOSITE CASCADE S315A102-16, VPN LP07316, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-6 UNCONDITIONALLY, BUT S315A102-16, VPN LP07316, CAN ONLY BE REPLACED BY 315A1213-6 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 110A)							J, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -110D	315A1213-6		. CASCADE ASSY-42 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102- 16, VPN LP07316, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-6 UNCONDITIONALLY, BUT S315A102-16, VPN LP07316, CAN ONLY BE REPLACED BY 315A1213-6 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 110E) (FOR DETAILS SEE FIG. 7)							Y	1
-110E	LP07316		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-16) (COMPOSITE CASCADE S315A102-16, VPN LP07316, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-6 UNCONDITIONALLY, BUT S315A102-16, VPN LP07316, CAN ONLY BE REPLACED BY 315A1213-6 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 110D)							Y	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -110F	LP07316		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-16) (COMPOSITE CASCADE S315A102-16, VPN LP07316, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-6 UNCONDITIONALLY, BUT S315A102-16, VPN LP07316, CAN ONLY BE REPLACED BY 315A1213-6 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							W, X	1
-115	315A1213-5		. CASCADE ASSY-42 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102- 15, VPN LP07315, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-5 UNCONDITIONALLY, BUT S315A102-15, VPN LP07315, CAN ONLY BE REPLACED BY 315A1213-5 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 7)							K, L	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -115A	315A1213-5		. CASCADE ASSY-42 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102- 15, VPN LP07315, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-5 UNCONDITIONALLY, BUT S315A102-15, VPN LP07315, CAN ONLY BE REPLACED BY 315A1213-5 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 115C) (FOR DETAILS SEE FIG. 7)							M, AD	1
-115B	S315A102-15		DELETED								
-115C	LP07315		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-15) (COMPOSITE CASCADE S315A102-15, VPN LP07315, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-5 UNCONDITIONALLY, BUT S315A102-15, VPN LP07315, CAN ONLY BE REPLACED BY 315A1213-5 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 115A)							M, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -115D	315A1213-5		. CASCADE ASSY-42 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102- 15, VPN LP07315, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-5 UNCONDITIONALLY, BUT S315A102-15, VPN LP07315, CAN ONLY BE REPLACED BY 315A1213-5 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 115E) (FOR DETAILS SEE FIG. 7)							AC	1
-115E	LP07315		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-15) (COMPOSITE CASCADE S315A102-15, VPN LP07315, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-5 UNCONDITIONALLY, BUT S315A102-15, VPN LP07315, CAN ONLY BE REPLACED BY 315A1213-5 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 115D)							AC	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -115F	LP07315		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-15) (COMPOSITE CASCADE S315A102-15, VPN LP07315, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-5 UNCONDITIONALLY, BUT S315A102-15, VPN LP07315, CAN ONLY BE REPLACED BY 315A1213-5 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							AA, AB	1
120	315A1215-3		. CASCADE ASSY-RADIAL STRONGBACK, SPOILED (COMPOSITE CASCADE S315A102- 22, VPN LP07522, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-3 UNCONDITIONALLY, BUT S315A102-22, VPN LP07522, CAN ONLY BE REPLACED BY 315A1215-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 7)							G, H, K, L	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -120A	315A1215-3		. CASCADE ASSY-RADIAL STRONGBACK, SPOILED (LIMITED USAGE) (COMPOSITE CASCADE S315A102- 22, VPN LP07522, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-3 UNCONDITIONALLY, BUT S315A102-22, VPN LP07522, CAN ONLY BE REPLACED BY 315A1215-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 120C) (FOR DETAILS SEE FIG. 7)							J, M, Z, AD	1
-120B	S315A102-22		DELETED								
-120C	LP07522		. CASCADE ASSY-RADIAL STRONGBACK, SPOILED COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-22) (COMPOSITE CASCADE S315A102-22, VPN LP07522, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-3 UNCONDITIONALLY, BUT S315A102-22, VPN LP07522, CAN ONLY BE REPLACED BY 315A1215-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 120A)							J, M, Z, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -120D	315A1215-3									Y, AC	1
			. CASCADE ASSY-RADIAL STRONGBACK, SPOILED (COMPOSITE CASCADE S315A102- 22, VPN LP07522, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-3 UNCONDITIONALLY, BUT S315A102-22, VPN LP07522, CAN ONLY BE REPLACED BY 315A1215-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 120E) (FOR DETAILS SEE FIG. 7)								
-120E	LP07522									Y, AC	1
			. CASCADE ASSY-RADIAL STRONGBACK, SPOILED COMPOSITE (VS7004) (SPEC S315A102-22) (COMPOSITE CASCADE S315A102-22, VPN LP07522, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-3 UNCONDITIONALLY, BUT S315A102-22, VPN LP07522, CAN ONLY BE REPLACED BY 315A1215-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 120D)								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -120F	LP07522		. CASCADE ASSY-RADIAL STRONGBACK, SPOILED COMPOSITE (VS7004) (SPEC S315A102-22) (COMPOSITE CASCADE S315A102-22, VPN LP07522, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-3 UNCONDITIONALLY, BUT S315A102-22, VPN LP07522, CAN ONLY BE REPLACED BY 315A1215-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							W, X, AA, AB	1
125	315A1213-4		. CASCADE ASSY-42 DEG CURVED STRONGBACK (LIMITED USAGE) (FOR DETAILS SEE FIG. 5)							A, B	1
-125A	315A1213-506		. CASCADE ASSY-42 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102- 14, VPN LP07314, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-506 UNCONDITIONALLY, BUT S315A102-14, VPN LP07314, CAN ONLY BE REPLACED BY 315A1213-506 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 5)							A, B	1
-125B	S315A102-14		DELETED								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -125C	315A1213-506		. CASCADE ASSY-42 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102- 14, VPN LP07314, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-506 UNCONDITIONALLY, BUT S315A102-14, VPN LP07314, CAN ONLY BE REPLACED BY 315A1213-506 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 125D) (FOR DETAILS SEE FIG. 5)							C, R	1
-125D	LP07314		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-14) (COMPOSITE CASCADE S315A102-14, VPN LP07314, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-506 UNCONDITIONALLY, BUT S315A102-14, VPN LP07314, CAN ONLY BE REPLACED BY 315A1213-506 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 125C)							C, R	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -125E	315A1213-506		. CASCADE ASSY-42 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102- 14, VPN LP07314, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-506 UNCONDITIONALLY, BUT S315A102-14, VPN LP07314, CAN ONLY BE REPLACED BY 315A1213-506 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 125F) (FOR DETAILS SEE FIG. 5)							Q	1
-125F	LP07314		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-14) (COMPOSITE CASCADE S315A102-14, VPN LP07314, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-506 UNCONDITIONALLY, BUT S315A102-14, VPN LP07314, CAN ONLY BE REPLACED BY 315A1213-506 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 125E)							Q	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -125G	LP07314		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-14) (COMPOSITE CASCADE S315A102-14, VPN LP07314, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-506 UNCONDITIONALLY, BUT S315A102-14, VPN LP07314, CAN ONLY BE REPLACED BY 315A1213-506 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							N, P	1
-130	315A1213-3		. CASCADE ASSY-42 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102- 13, VPN LP07313, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-3 UNCONDITIONALLY, BUT S315A102-13, VPN LP07313, CAN ONLY BE REPLACED BY 315A1213-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 5)							D, E	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -130A	315A1213-3		. CASCADE ASSY-42 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102- 13, VPN LP07313, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-3 UNCONDITIONALLY, BUT S315A102-13, VPN LP07313, CAN ONLY BE REPLACED BY 315A1213-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 130C) (FOR DETAILS SEE FIG. 5)							F, V	1
-130B	S315A102-13		DELETED								
-130C	LP07313		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-13) (COMPOSITE CASCADE S315A102-13, VPN LP07313, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-3 UNCONDITIONALLY, BUT S315A102-13, VPN LP07313, CAN ONLY BE REPLACED BY 315A1213-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 130A)							F, V	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -130D	315A1213-3		. CASCADE ASSY-42 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102- 13, VPN LP07313, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-3 UNCONDITIONALLY, BUT S315A102-13, VPN LP07313, CAN ONLY BE REPLACED BY 315A1213-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 130E) (FOR DETAILS SEE FIG. 5)							U	1
-130E	LP07313		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-13) (COMPOSITE CASCADE S315A102-13, VPN LP07313, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-3 UNCONDITIONALLY, BUT S315A102-13, VPN LP07313, CAN ONLY BE REPLACED BY 315A1213-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 130D)							U	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -130F	LP07313		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-13) (COMPOSITE CASCADE S315A102-13, VPN LP07313, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-3 UNCONDITIONALLY, BUT S315A102-13, VPN LP07313, CAN ONLY BE REPLACED BY 315A1213-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							S, T	1
135	315A1212-3		. CASCADE ASSY-26 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 5)							A, B	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -135A	315A1212-3		. CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 135C) (FOR DETAILS SEE FIG. 5)							C, R	1
-135B	S315A102-6		DELETED								
-135C	LP07206		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-6) (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 135A)							C, R	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -135D	315A1212-3		. CASCADE ASSY-26 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 135E) (FOR DETAILS SEE FIG. 5)							Q	1
-135E	LP07206		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-6) (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 135D)							Q	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -135F	LP07206		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-6) (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							N, P	1
-140	315A1212-4		. CASCADE ASSY-26 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 5)							D, E	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -140A	315A1212-4		. CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 140B) (FOR DETAILS SEE FIG. 5)							F, V	1
-140B	S315A102-7		DELETED								
-140C	LP07207		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-7) (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 140A)							F, V	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1- -140D	315A1212-4		. CASCADE ASSY-26 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 140E) (FOR DETAILS SEE FIG. 5)	U	1
-140E	LP07207		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-7) (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 140D)	U	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -140F	LP07207		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-7) (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							S, T	1
145	315A1212-4		. CASCADE ASSY-26 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 5)							A, B	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -145A	315A1212-4		. CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE) (OPT ITEM 145C) (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 5)							C, R	1
-145B	S315A102-7		DELETED								
-145C	LP07207		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-7) (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 145A)							C, R	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -145D	315A1212-4		. CASCADE ASSY-26 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 145E) (FOR DETAILS SEE FIG. 5)							Q	1
-145E	LP07207		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-7) (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 145D)							Q	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -145F	LP07207		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-7) (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							N, P	1
-150	315A1212-3		. CASCADE ASSY-26 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 5)							D, E	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -150A	315A1212-3		. CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 150C) (FOR DETAILS SEE FIG. 5)							F, V	1
-150B	S315A102-6		DELETED								
-150C	LP07206		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-6) (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 150A)							F, V	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1- -150D	315A1212-3		. CASCADE ASSY-26 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 150C) (FOR DETAILS SEE FIG. 5)	U	1
-150E	LP07206		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-6) (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 150D)	U	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -150F	LP07206		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-6) (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							S, T	1
155	315A1213-2		. CASCADE ASSY-42 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102- 12, VPN LP07312, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-2 UNCONDITIONALLY, BUT S315A102-12, VPN LP07312, CAN ONLY BE REPLACED BY 315A1213-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 4)							A, B	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -155A	315A1213-2		. CASCADE ASSY-42 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102-12, VPN LP07312, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-2 UNCONDITIONALLY, BUT S315A102-12, VPN LP07312, CAN ONLY BE REPLACED BY 315A1213-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 155C) (FOR DETAILS SEE FIG. 4)							C, R	1
-155B	S315A102-12		DELETED								
-155C	LP07312		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-12) (COMPOSITE CASCADE S315A102-12, VPN LP07312, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-2 UNCONDITIONALLY, BUT S315A102-12, VPN LP07312, CAN ONLY BE REPLACED BY 315A1213-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 155A)							C, R	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -155D	315A1213-2		. CASCADE ASSY-42 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102- 12, VPN LP07312, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-2 UNCONDITIONALLY, BUT S315A102-12, VPN LP07312, CAN ONLY BE REPLACED BY 315A1213-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 155E) (FOR DETAILS SEE FIG. 4)							Q	1
-155E	LP07312		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-12) (COMPOSITE CASCADE S315A102-12, VPN LP07312, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-2 UNCONDITIONALLY, BUT S315A102-12, VPN LP07312, CAN ONLY BE REPLACED BY 315A1213-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 155D)							Q	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1- -155F	LP07312		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-12) (COMPOSITE CASCADE S315A102-12, VPN LP07312, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-2 UNCONDITIONALLY, BUT S315A102-12, VPN LP07312, CAN ONLY BE REPLACED BY 315A1213-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)	N, P	1
-160	315A1213-503		. CASCADE ASSY-42 DEG CURVED STRONGBACK (LIMITED USAGE) (FOR DETAILS SEE FIG. 4)	D, E	1
-160A	315A1213-505		. CASCADE ASSY-42 DEG CURVED STRONGBACK (LIMITED USAGE) (FOR DETAILS SEE FIG. 4)	D	1
-160B	315A1213-507		. CASCADE ASSY-42 DEG CURVED STRONGBACK (LIMITED USAGE) (FOR DETAILS SEE FIG. 4)	D-F	1
-160C	315A1213-509		. CASCADE ASSY-42 DEG CURVED STRONGBACK (LIMITED USAGE) (FOR DETAILS SEE FIG. 4)	F	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -160D	315A1213-511		. CASCADE ASSY-42 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102- 17, VPN LP07317, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-511 UNCONDITIONALLY, BUT S315A102-17, VPN LP07317, CAN ONLY BE REPLACED BY 315A1213-511 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 160F) (FOR DETAILS SEE FIG. 4)							F, V	1
-160E	S315A102-17		DELETED								
-160F	LP07317		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-17) (COMPOSITE CASCADE S315A102-17, VPN LP07317, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-511 UNCONDITIONALLY, BUT S315A102-17, VPN LP07317, CAN ONLY BE REPLACED BY 315A1213-511 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 160D)							F, V	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -160G	315A1213-511		. CASCADE ASSY-42 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102- 17, VPN LP07317, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-511 UNCONDITIONALLY, BUT S315A102-17, VPN LP07317, CAN ONLY BE REPLACED BY 315A1213-511 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 160H) (FOR DETAILS SEE FIG. 4)							U	1
-160H	LP07317		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-17) (COMPOSITE CASCADE S315A102-17, VPN LP07317, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-511 UNCONDITIONALLY, BUT S315A102-17, VPN LP07317, CAN ONLY BE REPLACED BY 315A1213-511 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 160G)							U	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -160J	LP07317		. CASCADE ASSY-42 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-17) (COMPOSITE CASCADE S315A102-17, VPN LP07317, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1213-511 UNCONDITIONALLY, BUT S315A102-17, VPN LP07317, CAN ONLY BE REPLACED BY 315A1213-511 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							S, T	1
165	315A1212-4		. CASCADE ASSY-26 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 5)							G, H	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -165A	315A1212-4		. CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 165C) (FOR DETAILS SEE FIG. 5)							J, Z	1
-165B	S315A102-7		DELETED								
-165C	LP07207		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-7) (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 165A)							J, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -165D	315A1212-4		. CASCADE ASSY-26 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 165E) (FOR DETAILS SEE FIG. 5)							Y	1
-165E	LP07207		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-7) (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 165D)							Y	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -165F	LP07207		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-7) (COMPOSITE CASCADE S315A102-7, VPN LP07207, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-4 UNCONDITIONALLY, BUT S315A102-7, VPN LP07207, CAN ONLY BE REPLACED BY 315A1212-4 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							W, X	1
-170	315A1212-3		. CASCADE ASSY-26 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 5)							K, L	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -170A	315A1212-3		. CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 170C) (FOR DETAILS SEE FIG. 5)							M, AD	1
-170B	S315A102-6		DELETED								
-170C	LP07206		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-6) (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 170A)							M, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1- -170D	315A1212-3		. CASCADE ASSY-26 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 170E) (FOR DETAILS SEE FIG. 5)	AC	1
-170E	LP07206		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-6) (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 170D)	AC	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -170F	LP07206		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-6) (COMPOSITE CASCADE S315A102-6, VPN LP07206, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-3 UNCONDITIONALLY, BUT S315A102-6, VPN LP07206, CAN ONLY BE REPLACED BY 315A1212-3 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							AA, AB	1
175	315A1212-502		. CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102- 10, VPN LP07210, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-502 UNCONDITIONALLY, BUT S315A102-10, VPN LP07210, CAN ONLY BE REPLACED BY 315A1212-502 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 6)							G, H	1
-175A	315A1212-2		. CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE) (FOR DETAILS SEE FIG. 6)							G, H	1
-175B	S315A102-10		DELETED								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -175C	315A1212-502		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (COMPOSITE CASCADE S315A102- 10, VPN LP07210, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-502 UNCONDITIONALLY, BUT S315A102-10, VPN LP07210, CAN ONLY BE REPLACED BY 315A1212-502 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 175D) (FOR DETAILS SEE FIG. 6)							J, Z	1
-175D	LP07210		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-10) (COMPOSITE CASCADE S315A102-10, VPN LP07210, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-502 UNCONDITIONALLY, BUT S315A102-10, VPN LP07210, CAN ONLY BE REPLACED BY 315A1212-502 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 175C)							J, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -175E	315A1212-502		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (COMPOSITE CASCADE S315A102- 10, VPN LP07210, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-502 UNCONDITIONALLY, BUT S315A102-10, VPN LP07210, CAN ONLY BE REPLACED BY 315A1212-502 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 175F) (FOR DETAILS SEE FIG. 6)							Y	1
-175F	LP07210		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-10) (COMPOSITE CASCADE S315A102-10, VPN LP07210, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-502 UNCONDITIONALLY, BUT S315A102-10, VPN LP07210, CAN ONLY BE REPLACED BY 315A1212-502 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 175E)							Y	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1- -175G	LP07210		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-10) (COMPOSITE CASCADE S315A102-10, VPN LP07210, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-502 UNCONDITIONALLY, BUT S315A102-10, VPN LP07210, CAN ONLY BE REPLACED BY 315A1212-502 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)	W, X	1
-180	315A1212-503		. CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE) (FOR DETAILS SEE FIG. 6)	K, L	1
-180A	315A1212-505		. CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE) (FOR DETAILS SEE FIG. 6)	K	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -180B	315A1212-506		. CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102-11, VPN LP07211, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-506 UNCONDITIONALLY, BUT S315A102-11, VPN LP07211, CAN ONLY BE REPLACED BY 315A1212-506 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 6)							K, L	1
-180C	S315A102-11		DELETED								
-180D	315A1212-506		. CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102-11, VPN LP07211, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-506 UNCONDITIONALLY, BUT S315A102-11, VPN LP07211, CAN ONLY BE REPLACED BY 315A1212-506 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 180E) (FOR DETAILS SEE FIG. 6)							M, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -180E	LP07211		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-11) (COMPOSITE CASCADE S315A102-11, VPN LP07211, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-506 UNCONDITIONALLY, BUT S315A102-11, VPN LP07211, CAN ONLY BE REPLACED BY 315A1212-506 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 180D)							M, AD	1
-180F	315A1212-506		. CASCADE ASSY-26 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102- 11, VPN LP07211, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-506 UNCONDITIONALLY, BUT S315A102-11, VPN LP07211, CAN ONLY BE REPLACED BY 315A1212-506 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 180G) (FOR DETAILS SEE FIG. 6)							AC	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -180G	LP07211		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-11) (COMPOSITE CASCADE S315A102-11, VPN LP07211, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-506 UNCONDITIONALLY, BUT S315A102-11, VPN LP07211, CAN ONLY BE REPLACED BY 315A1212-506 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 180F)							AC	1
-180H	LP07211		. CASCADE ASSY-26 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-11) (COMPOSITE CASCADE S315A102-11, VPN LP07211, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1212-506 UNCONDITIONALLY, BUT S315A102-11, VPN LP07211, CAN ONLY BE REPLACED BY 315A1212-506 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							AA, AB	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 185	315A1214-2		. CASCADE ASSY-58 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102- 19, VPN LP07419, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1214-2 UNCONDITIONALLY, BUT S315A102-19, VPN LP07419, CAN ONLY BE REPLACED BY 315A1214-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 8)							G, H	1
-185A	315A1214-2		. CASCADE ASSY-58 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102- 19, VPN LP07419, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1214-2 UNCONDITIONALLY, BUT S315A102-19, VPN LP07419, CAN ONLY BE REPLACED BY 315A1214-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 185C) (FOR DETAILS SEE FIG. 8)							J, Z	1
-185B	S315A102-19		DELETED								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -185C	LP07419		. CASCADE ASSY-58 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-19) (COMPOSITE CASCADE S315A102-19, VPN LP07419, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1214-2 UNCONDITIONALLY, BUT S315A102-19, VPN LP07419, CAN ONLY BE REPLACED BY 315A1214-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 185A)							J, Z	1
-185D	315A1214-2		. CASCADE ASSY-58 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102- 19, VPN LP07419, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1214-2 UNCONDITIONALLY, BUT S315A102-19, VPN LP07419, CAN ONLY BE REPLACED BY 315A1214-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 185E) (FOR DETAILS SEE FIG. 8)							Y	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1- -185E	LP07419		. CASCADE ASSY-58 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-19) (COMPOSITE CASCADE S315A102-19, VPN LP07419, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1214-2 UNCONDITIONALLY, BUT S315A102-19, VPN LP07419, CAN ONLY BE REPLACED BY 315A1214-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 185D)	Y	1
-185F	LP07419		. CASCADE ASSY-58 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-19) (COMPOSITE CASCADE S315A102-19, VPN LP07419, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1214-2 UNCONDITIONALLY, BUT S315A102-19, VPN LP07419, CAN ONLY BE REPLACED BY 315A1214-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)	Y	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -190	315A1214-1		. CASCADE ASSY-58 DEG CURVED STRONGBACK (FOR DETAILS SEE FIG. 8) (COMPOSITE CASCADE S315A102- 18, VPN LP07418, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1214-1 UNCONDITIONALLY, BUT S315A102-18, VPN LP07418, CAN ONLY BE REPLACED BY 315A1214-1 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							K, L	1
-190A	315A1214-1		. CASCADE ASSY-58 DEG CURVED STRONGBACK (LIMITED USAGE) (COMPOSITE CASCADE S315A102- 18, VPN LP07418, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1214-1 UNCONDITIONALLY, BUT S315A102-18, VPN LP07418, CAN ONLY BE REPLACED BY 315A1214-1 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 190C) (FOR DETAILS SEE FIG. 8)							M, AD	1
-190B	S315A102-18		DELETED								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -190C	LP07418		. CASCADE ASSY-58 DEG CURVED STRONGBACK, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-18) (COMPOSITE CASCADE S315A102-18, VPN LP07418, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1214-1 UNCONDITIONALLY, BUT S315A102-18, VPN LP07418, CAN ONLY BE REPLACED BY 315A1214-1 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 190A)							M, AD	1
-190D	315A1214-1		. CASCADE ASSY-58 DEG CURVED STRONGBACK (COMPOSITE CASCADE S315A102- 18, VPN LP07418, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1214-1 UNCONDITIONALLY, BUT S315A102-18, VPN LP07418, CAN ONLY BE REPLACED BY 315A1214-1 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 190E) (FOR DETAILS SEE FIG. 8)							AC	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1- -190E	LP07418		. CASCADE ASSY-58 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-18) (COMPOSITE CASCADE S315A102-18, VPN LP07418, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1214-1 UNCONDITIONALLY, BUT S315A102-18, VPN LP07418, CAN ONLY BE REPLACED BY 315A1214-1 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 190D)	AC	1
-190F	LP07418		. CASCADE ASSY-58 DEG CURVED STRONGBACK, COMPOSITE (VS7004) (SPEC S315A102-18) (COMPOSITE CASCADE S315A102-18, VPN LP07418, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1214-1 UNCONDITIONALLY, BUT S315A102-18, VPN LP07418, CAN ONLY BE REPLACED BY 315A1214-1 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)	AA, AB	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 195	315A1215-2		. CASCADE ASSY-RADIAL STRONGBACK, SPOILED (COMPOSITE CASCADE S315A102- 21, VPN LP07521, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-2 UNCONDITIONALLY, BUT S315A102-21, VPN LP07521, CAN ONLY BE REPLACED BY 315A1215-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 9)							G, H	1
-195A	315A1215-2		. CASCADE ASSY-RADIAL STRONGBACK, SPOILED (LIMITED USAGE) (COMPOSITE CASCADE S315A102- 21, VPN LP07521, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-2 UNCONDITIONALLY, BUT S315A102-21, VPN LP07521, CAN ONLY BE REPLACED BY 315A1215-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 195C) (FOR DETAILS SEE FIG. 9)							J, Z	1
-195B	S315A102-21		DELETED								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -195C	LP07521		. CASCADE ASSY-RADIAL STRONGBACK, SPOILED, COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-21) (COMPOSITE CASCADE S315A102-21, VPN LP07521, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-2 UNCONDITIONALLY, BUT S315A102-21, VPN LP07521, CAN ONLY BE REPLACED BY 315A1215-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 195A)							J, Z	1
-195D	315A1215-2		. CASCADE ASSY-RADIAL STRONGBACK, SPOILED (COMPOSITE CASCADE S315A102- 21, VPN LP07521, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-2 UNCONDITIONALLY, BUT S315A102-21, VPN LP07521, CAN ONLY BE REPLACED BY 315A1215-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 195E) (FOR DETAILS SEE FIG. 9)							Y	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1- -195E	LP07521		. CASCADE ASSY-RADIAL STRONGBACK, SPOILED, COMPOSITE (VS7004) (SPEC S315A102-21) (COMPOSITE CASCADE S315A102-21, VPN LP07521, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-2 UNCONDITIONALLY, BUT S315A102-21, VPN LP07521, CAN ONLY BE REPLACED BY 315A1215-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 195D)	Y	1
-195F	LP07521		. CASCADE ASSY-RADIAL STRONGBACK, SPOILED, COMPOSITE (VS7004) (SPEC S315A102-21) (COMPOSITE CASCADE S315A102-21, VPN LP07521, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-2 UNCONDITIONALLY, BUT S315A102-21, VPN LP07521, CAN ONLY BE REPLACED BY 315A1215-2 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)	W, X	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -200	315A1215-1		. CASCADE ASSY-RADIAL STRONGBACK, SPOILED (COMPOSITE CASCADE S315A102- 20, VPN LP07520, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-1 UNCONDITIONALLY, BUT S315A102-20, VPN LP07520, CAN ONLY BE REPLACED BY 315A1215-1 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR SPARES PROCURE LP07520) (FOR DETAILS SEE FIG. 9)							K, L	1
-200A	315A1215-1		. CASCADE ASSY-RADIAL STRONGBACK, SPOILED (LIMITED USAGE) (COMPOSITE CASCADE S315A102- 20, VPN LP07520, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-1 UNCONDITIONALLY, BUT S315A102-20, VPN LP07520, CAN ONLY BE REPLACED BY 315A1215-1 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 200C) (FOR SPARES PROCURE LP07520) (FOR DETAILS SEE FIG. 9)							M, AD	1
-200B	S315A102-20		DELETED								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -200C	LP07520		. CASCADE ASSY-RADIAL STRONGBACK, SPOILED COMPOSITE (LIMITED USAGE) (V51563) (SPEC S315A102-20) (COMPOSITE CASCADE S315A102-20, VPN LP07520, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-1 UNCONDITIONALLY, BUT S315A102-20, VPN LP07520, CAN ONLY BE REPLACED BY 315A1215-1 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 200A)							M, AD	1
-200D	315A1215-1		. CASCADE ASSY-RADIAL STRONGBACK, SPOILED (COMPOSITE CASCADE S315A102- 20, VPN LP07520, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-1 UNCONDITIONALLY, BUT S315A102-20, VPN LP07520, CAN ONLY BE REPLACED BY 315A1215-1 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 200E) (FOR DETAILS SEE FIG. 9) (FOR SPARES PROCURE LP07520)							AC	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -200E	LP07520		. CASCADE ASSY-RADIAL STRONGBACK, SPOILED COMPOSITE (V51563) (SPEC S315A102-20) (COMPOSITE CASCADE S315A102-20, VPN LP07520, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-1 UNCONDITIONALLY, BUT S315A102-20, VPN LP07520, CAN ONLY BE REPLACED BY 315A1215-1 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 200D)							AC	1
-200F	LP07520		. CASCADE ASSY-RADIAL STRONGBACK, SPOILED COMPOSITE (V51563) (SPEC S315A102-20) (COMPOSITE CASCADE S315A102-20, VPN LP07520, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1215-1 UNCONDITIONALLY, BUT S315A102-20, VPN LP07520, CAN ONLY BE REPLACED BY 315A1215-1 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							AA, AB	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 204	315A1216-8		. CASCADE ASSY-58 DEG CURVED STRONGBACK, SPOILED (COMPOSITE CASCADE S315A102- 24, VPN LP07624, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1216-8 UNCONDITIONALLY, BUT S315A102-24, VPN LP07624, CAN ONLY BE REPLACED BY 315A1216-8 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 10)							G, H	1
-204A	315A1216-8		. CASCADE ASSY-58 DEG CURVED STRONGBACK, SPOILED (LIMITED USAGE) (COMPOSITE CASCADE S315A102- 24, VPN LP07624, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1216-8 UNCONDITIONALLY, BUT S315A102-24, VPN LP07624, CAN ONLY BE REPLACED BY 315A1216-8 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 204C) (FOR DETAILS SEE FIG. 10)							J, Z	1
-204B	S315A102-24		DELETED								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -204C	LP07624		. CASCADE ASSY-58 DEG CURVED STRONGBACK, SPOILED COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-24) (COMPOSITE CASCADE S315A102-24, VPN LP07624, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1216-8 UNCONDITIONALLY, BUT S315A102-24, VPN LP07624, CAN ONLY BE REPLACED BY 315A1216-8 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 204A)							J, Z	1
-204D	315A1216-8		. CASCADE ASSY-58 DEG CURVED STRONGBACK, SPOILED (COMPOSITE CASCADE S315A102- 24, VPN LP07624, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1216-8 UNCONDITIONALLY, BUT S315A102-24, VPN LP07624, CAN ONLY BE REPLACED BY 315A1216-8 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 204E) (FOR DETAILS SEE FIG. 10)							Y	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -204E	LP07624		. CASCADE ASSY-58 DEG CURVED STRONGBACK, SPOILED COMPOSITE (VS7004) (SPEC S315A102-24) (COMPOSITE CASCADE S315A102-24, VPN LP07624, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1216-8 UNCONDITIONALLY, BUT S315A102-24, VPN LP07624, CAN ONLY BE REPLACED BY 315A1216-8 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 204D)							Y	1
-204F	LP07624		. CASCADE ASSY-58 DEG CURVED STRONGBACK, SPOILED COMPOSITE (VS7004) (SPEC S315A102-24) (COMPOSITE CASCADE S315A102-24, VPN LP07624, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1216-8 UNCONDITIONALLY, BUT S315A102-24, VPN LP07624, CAN ONLY BE REPLACED BY 315A1216-8 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR. 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							W, X	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -208	315A1216-7		. CASCADE ASSY-58 DEG CURVED STRONGBACK, SPOILED (COMPOSITE CASCADE S315A102- 23, VPN LP07623, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1216-7 UNCONDITIONALLY, BUT S315A102-23, VPN LP07623, CAN ONLY BE REPLACED BY 315A1216-7 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (FOR DETAILS SEE FIG. 10)							K, L	1
-208A	315A1216-7		. CASCADE ASSY-58 DEG CURVED STRONGBACK, SPOILED (LIMITED USAGE) (COMPOSITE CASCADE S315A102- 23, VPN LP07623, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1216-7 UNCONDITIONALLY, BUT S315A102-23, VPN LP07623, CAN ONLY BE REPLACED BY 315A1216-7 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 208C) (FOR DETAILS SEE FIG. 10)							M, AD	1
-208B	S315A102-23		DELETED								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -208C	LP07623		. CASCADE ASSY-58 DEG CURVED STRONGBACK, SPOILED COMPOSITE (LIMITED USAGE) (VS7004) (SPEC S315A102-23) (COMPOSITE CASCADE S315A102-23, VPN LP07623, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1216-7 UNCONDITIONALLY, BUT S315A102-23, VPN LP07623, CAN ONLY BE REPLACED BY 315A1216-7 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 208A)							M, AD	1
-208D	315A1216-7		. CASCADE ASSY-58 DEG CURVED STRONGBACK, SPOILED (COMPOSITE CASCADE S315A102- 23, VPN LP07623, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1216-7 UNCONDITIONALLY, BUT S315A102-23, VPN LP07623, CAN ONLY BE REPLACED BY 315A1216-7 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 208E) (FOR DETAILS SEE FIG. 10)							AC	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -208E	LP07623		. CASCADE ASSY-58 DEG CURVED STRONGBACK, SPOILED COMPOSITE (VS7004) (SPEC S315A102-23) (COMPOSITE CASCADE S315A102-23, VPN LP07623, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1216-7 UNCONDITIONALLY, BUT S315A102-23, VPN LP07623, CAN ONLY BE REPLACED BY 315A1216-7 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.) (OPT ITEM 208D)							AC	1
-208F	LP07623		. CASCADE ASSY-58 DEG CURVED STRONGBACK, SPOILED COMPOSITE (VS7004) (SPEC S315A102-23) (COMPOSITE CASCADE S315A102-23, VPN LP07623, CAN ALWAYS REPLACE MAGNESIUM CASCADE 315A1216-7 UNCONDITIONALLY, BUT S315A102-23, VPN LP07623, CAN ONLY BE REPLACED BY 315A1216-7 PROVIDED CUSTOMER ACCEPTS THE INSPECTION CONSEQUENCES AS DESCRIBED IN BOEING SVC LTR 737-SL-78-27. SPECIFIC T/R ANNULUS POSITIONS ARE OF MORE CONCERN THAN OTHERS. COMPOSITE CASCADE IS PREFERRED SPARE.)							AA, AB	1
212	315A1211-501		. CASCADE ASSY-BLOCKED FLOW (FOR DETAILS SEE FIG. 11)							G, H	1
-212A	315A1211-501		. CASCADE ASSY-BLOCKED FLOW (LIMITED USAGE) (FOR DETAILS SEE FIG. 11)							J	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-212B	315A1221-1		.	CASCADE	ASSY-BLOCKED	FLOW				J	1
-212C	315A1211-501		.	CASCADE	ASSY-BLOCKED	FLOW				Z	1
-212D	315A1221-1		.	CASCADE	ASSY-BLOCKED	FLOW				Z	1
-212E	315A1211-501		.	CASCADE	ASSY-BLOCKED	FLOW				Y	1
-212F	315A1221-1		.	CASCADE	ASSY-BLOCKED	FLOW				Y	1
-212G	315A1221-1		.	CASCADE	ASSY-BLOCKED	FLOW				W, X	1
-216	315A1211-2		.	CASCADE	ASSY-BLOCKED	FLOW				K, L	1
-216A	315A1211-2		.	CASCADE	ASSY-BLOCKED	FLOW				M	1
-216B	315A1221-2		.	CASCADE	ASSY-BLOCKED	FLOW				M	1
-216C	315A1211-2		.	CASCADE	ASSY-BLOCKED	FLOW				AD	1
-216D	315A1221-2		.	CASCADE	ASSY-BLOCKED	FLOW				AD	1
-216E	315A1211-2		.	CASCADE	ASSY-BLOCKED	FLOW				AC	1
-216F	315A1221-2		.	CASCADE	ASSY-BLOCKED	FLOW				AC	1
-216G	315A1221-2		.	CASCADE	ASSY-BLOCKED	FLOW				AA, AB	1
217	315A1221-3		.	CASCADE						J, W-Z	1
-217L	315A1221-4		.	CASCADE						M, AA-AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
218	BACR15BA3A		.	.	RIVET (SIZE DETERMINED ON INST)					J, M, AA- AD	2
219	69B97503-1		.	.	TAG-IDENT					J, M, W- AD	1
-220	315A1318-507		.		FIRESEAL INSTL-UPR					A-C, G-J, N-R, W-Z	1
-224	315A1318-508		.		FIRESEAL INSTL-UPR					D-F, K- M, S-V, AA-AD	1
228	82C1014-11		.	.	SEAL (V60980) (SPEC S315T107-161)					A-C, G-J, N-R, W-Z	1
-232	82C1014-12		.	.	SEAL (V60980) (SPEC S315T107-162)					D-F, K- M, S-V, AA-AD	1
236	82C1014-13		.	.	SEAL (V60980) (SPEC S315T107-159)					A-C, G-J, N-R, W-Z	1
-240	82C1014-14		.	.	SEAL (V60980) (SPEC S315T107-160)					D-F, K- M, S-V, AA-AD	1
244	82C1014-188		.	.	SEAL (V60980) (SPEC S315T107-188)						1
248	315A1241-517		.	.	SEAL					A-C, G-J, N-R, W-Z	1
-252	315A1241-518		.	.	SEAL					D-F, K- M, S-V, AA-AD	1
-256	315A1240-1		.		SEAL INSTL-AERO, MAIN TRACK					A-C, G-J, Q, R, Y, Z	1
-256A	315A1240-3		.		SEAL INSTL-AERO, MAIN TRACK					N, P, W, X	1
-260	315A1240-2		.		SEAL INSTL-AERO, MAIN TRACK					D-F, K- M, U, V, AC, AD	1
-260A	315A1240-4		.		SEAL INSTL-AERO, MAIN TRACK					S, T, AA, AB	1
264	315A1241-5		.	.	SEAL						3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
268	315A1241-521		.	.	SEAL					A-C, G-J, N-R, W-Z	1
-272	315A1241-522		.	.	SEAL					D-F, K- M, S-V, AA-AD	1
276	315A1241-511		.	.	SEAL						1
280	315A1241-512		.	.	SEAL						1
284	315A1241-519		.	.	SEAL						1
288	315A1241-1		.	.	SEAL					A-C, G-J, N-R, W-Z	1
-292	315A1241-2		.	.	SEAL					D-F, K- M, S-V, AA-AD	1
296	315A1241-510		.	.	SEAL						2
300	315A1241-509		.	.	SEAL						2
304	315A1240-501		.	.	TUBE						2
308	315A1241-523		.	.	SEAL-KEEL (LIMITED USAGE) (OPT ITEM 308A)					A-C, G-J, Q, R, Y, Z	1
-308A	315A1241-531		.	.	SEAL-KEEL (LIMITED USAGE) (OPT ITEM 308)					A-C, G-J, Q, R, Y, Z	1
-308B	315A1241-531		.	.	SEAL-KEEL					N, P, W, X	1
312	315A1241-524		.	.	SEAL-KEEL (LIMITED USAGE) (OPT ITEM 312A)					A-C, G-J, Q, R, Y, Z	1
-312A	315A1241-532		.	.	SEAL-KEEL (LIMITED USAGE) (OPT ITEM 312)					A-C, G-J, Q, R, Y, Z	1
-312B	315A1241-532		.	.	SEAL-KEEL					N, P, W, X	1
316	315A1241-525		.	.	SEAL-KEEL (LIMITED USAGE) (OPT ITEM 316A)					A-C, G-J, Q, R, Y, Z	1
-316A	315A1241-533		.	.	SEAL-KEEL (LIMITED USAGE) (OPT ITEM 316)					A-C, G-J, Q, R, Y, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-316B	315A1241-533		.	.	SEAL-KEEL					N, P, W, X	1
320	315A1241-526		.	.	SEAL-KEEL (LIMITED USAGE) (OPT ITEM 320A)					A-C, G-J, Q, R, Y, Z	1
-320A	315A1241-534		.	.	SEAL-KEEL (LIMITED USAGE) (OPT ITEM 320)					A-C, G-J, Q, R, Y, Z	1
-320B	315A1241-534		.	.	SEAL-KEEL					N, P, W, X	1
324	315A1241-513		.	.	SEAL (LIMITED USAGE) (P/N 315A1241-513 TOGETHER WITH -515 TOGETHER WITH -516 ARE I/W 315A1241-528)					D-F, K- M, U, V, AC, AD	1
328	315A1241-514		.	.	SEAL (LIMITED USAGE)					D-F, K- M, U, V, AC, AD	1
-328A	315A1241-530		.	.	SEAL (LIMITED USAGE)					D-F, K-M	1
-328B	315A1241-530		.	.	SEAL					S, T, AA, AB	1
332	315A1241-515		.	.	SEAL (LIMITED USAGE) (P/N 315A1241-513 TOGETHER WITH -515 TOGETHER WITH -516 ARE I/W 315A1241-528)					D-F, K- M, U, V, AC, AD	1
336	315A1241-516		.	.	SEAL (LIMITED USAGE) (P/N 315A1241-513 TOGETHER WITH -515 TOGETHER WITH -516 ARE I/W 315A1241-528)					D-F, K- M, U, V, AC, AD	1
340	315A1241-527		.	.	SEAL-BAFFLE (LIMITED USAGE)					D-F, K- M, U, V, AC, AD	1
-340A	315A1241-527		.	.	SEAL-BAFFLE					S, T, AA, AB	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
341	315A1241-528		.	.	SEAL (LIMITED USAGE) (P/N 315A1241-513 TOGETHER WITH -515 TOGETHER WITH -516 ARE I/W 315A1241-528)					D-F, K- M, U, V, AC, AD	1
-341A	315A1241-528		.	.	SEAL					S, T, AA, AB	1
344	HL523AZ6-20		.	.	BOLT (V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V60516)) (OPT HL523AZ6-20 (V0PTK6)) (OPT HL523AZ6-20 (V06725))						2
348	BACB30MY6K17		.	.	BOLT						2
352	BACB30MY6K5		.	.	BOLT						3
356	HL79-6		.	.	COLLAR (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))						7
360	315A1310-1		.	.	PAD ASSY-CPRSN (LIMITED USAGE)					A, G	1
-360A	315A1310-3		.	.	PAD ASSY-CPRSN (LIMITED USAGE)					A, G	1
-360B	315A1310-501		.	.	PAD ASSY-CPRSN (LIMITED USAGE)					A, G	1
-360C	315A1310-501		.	.	PAD ASSY-CPRSN					B, C, H, J, N-R, W-Z	1
-364	315A1310-2		.	.	PAD ASSY-CPRSN (LIMITED USAGE)					D, K	1
-364A	315A1310-4		.	.	PAD ASSY-CPRSN (LIMITED USAGE)					D, K	1
-364B	315A1310-502		.	.	PAD ASSY-CPRSN (LIMITED USAGE)					D, K	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
-364C	315A1310-502		.								E, F, L, M, S-V, AA-AD	1
368	MS21209C0815P		.	.								2
372	MS2109F1-15P											
372A	MS21209F1-15P		.	.								2
											(USED ON ITEMS 360B, 360C, 364B, 364C)	
376	315A1310-5		.	.							A, G	1
											(USED ON ITEM 360)	
-376A	315A1310-7		.	.							A, G	1
											(USED ON ITEM 360A)	
-376B	315A1310-503		.	.							A-C, G-J, N-R, W-Z	1
											(USED ON ITEMS 360B, 360C)	
-380	315A1310-6		.	.							D, K	1
											(USED ON ITEM 364)	
-380A	315A1310-8		.	.							D, K	1
											(USED ON ITEM 364A)	
-380B	315A1310-504		.	.							D-F, K- M, S-V, AA-AD	1
											(USED ON ITEM 364B, 364C)	
382	315A1002-11										DELETED	
384	HL523AZ6-20		.									4
											(V56878) (SPEC BACB30NZ6K20) (OPT HL523AZ6-20 (V97928)) (OPT HL523AZ6-20 (V97928)) (OPT L804-6K20 (V06725)) (OPT HL523AZ6-20 (V73197)) (OPT HL523AZ6-20 (V60516)) (OPT HL523AZ6-20 (V0PTK6)) (OPT HL523AZ6-20 (V06725))	
388	BACB30MY6K19		.									3
											(OPT ITEM 388A) (USED WITH ITEM 394)	
-388A	BACB30MY6K18		.									3
											(OPT ITEM 388) (USED WITH ITEM 394A)	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1- 392	HL79-6		. COLLAR (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))		4
394	HL79-6		. COLLAR (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878)) (OPT ITEM 394A) (USED WITH 388)		3
-394A	BRH10C3D		. NUT (V52828) (SPEC BACN10JC3CD) (OPT T6C1032JCD (V11815)) (OPT NS202486-02 (V80539)) (OPT 102LH9075-3W (V72962)) (OPT H51650-3BAC (V15653)) (OPT ITEM 394) (USED WITH 388)		3
396	315A1309-1		. PAD ASSY-CPRSN (LIMITED USAGE)	A, G	1
-396A	315A1309-3		. PAD ASSY-CPRSN (LIMITED USAGE)	A, G	1
-396B	315A1309-501		. PAD ASSY-CPRSN (LIMITED USAGE)	A, G	1
-396C	315A1309-505		. PAD ASSY-CPRSN (LIMITED USAGE)	A, C, G, J	1
-396D	315A1309-505		. PAD ASSY-CPRSN	B, H	1
-396E	315A1309-513		. PAD ASSY-CPRSN (LIMITED USAGE)	C, J	1
-396F	315A1309-513		. PAD ASSY-CPRSN	N-R, W-Z	1
-400	315A1309-2		. PAD ASSY-CPRSN (LIMITED USAGE)	D, K	1
-400A	315A1309-4		. PAD ASSY-CPRSN (LIMITED USAGE)	D, K	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-400B	315A1309-502		.	PAD	ASSY-CPRSN					D, K	1
										(LIMITED USAGE)	
-400C	315A1309-506		.	PAD	ASSY-CPRSN					D, F, K, M	1
										(LIMITED USAGE)	
-400D	315A1309-506		.	PAD	ASSY-CPRSN					E, L	1
-400E	315A1309-514		.	PAD	ASSY-CPRSN					F, M	1
										(LIMITED USAGE)	
-400F	315A1309-514		.	PAD	ASSY-CPRSN					S-V, AA- AD	1
404	MS21209F5-15P		.	.	INSERT						2
408	MS21209C0815P		.	.	INSERT					A, D, G, K	2
										(USED ON ITEMS 396, 396A, 396B, 400, 400A, 400B)	
-408A	MS21209F1-15P		.	.	INSERT						2
										(USED ON ITEMS 396C, 396D, 396E, 396F, 400C, 400D, 400E, 400F)	
412	MS21209F1-15P		.	.	INSERT					A-C, G-J	2
										(USED ON ITEMS 396, 396B, 396C)	
416	315A1309-503		.	.	FILLER						1
										(USED ON ITEMS 396B, 396C, 396D, 400B, 400C, 400D)	
420	315A1309-504		.	.	FILLER						1
										(USED ON ITEMS 396B, 396C, 396D, 400B, 400C, 400D)	
424	315A1309-5		.	.	PAD					A-C, G-J	1
										(USED ON ITEMS 396, 396B, 396C)	
-424A	315A1309-7		.	.	PAD					A, G	1
										(USED ON ITEM 396A)	
-424B	315A1309-511		.	.	PAD					C, J, N-R, W-Z	1
										(USED ON ITEMS 396E, 396F)	
-428	315A1309-6		.	.	PAD					D-F, K-M	1
										(USED ON ITEMS 400, 400B, 400C, 400D)	
-428A	315A1309-8		.	.	PAD					D, K	1
										(USED ON ITEM 400A)	
-428B	315A1309-512		.	.	PAD					F, M, S- V, AA- AD	1
										(USED ON ITEMS 400E, 400F)	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
432	315A1002-535		.	SHIM						C, F, J, M	1
				(LIMITED USAGE)							
-432A	315A1002-535		.	SHIM						N-AD	1
436	315A1002-536		.	SHIM						C, F, J, M	1
				(LIMITED USAGE)							
-436A	315A1002-536		.	SHIM						N-AD	1
440	315A1002-13		.	SHIM						C, F, J, M	1
				(LIMITED USAGE)							
-440A	315A1002-13		.	SHIM						A, B, D, E, G, H, K, L	1
444	HL523AZ6-20		.	BOLT							3
				(V56878)							
				(SPEC BACB30NZ6K20)							
				(OPT HL523AZ6-20 (V97928))							
				(OPT HL523AZ6-20 (V97928))							
				(OPT L804-6K20 (V06725))							
				(OPT HL523AZ6-20 (V73197))							
				(OPT HL523AZ6-20 (V60516))							
				(OPT HL523AZ6-20 (V0PTK6))							
				(OPT HL523AZ6-20 (V06725))							
448	BACB30MY6K20		.	BOLT							2
452	HL79-6		.	COLLAR							5
				(V5M902)							
				(SPEC BACC30M6)							
				(OPT HL79-6 (V73197))							
				(OPT HL79-6 (V92215))							
				(OPT 66014-6 (V56878))							
				(OPT HL79-6 (V56878))							
456	315A1308-3		.	PAD ASSY-CPRSN						A, G	1
				(LIMITED USAGE)							
				(OPT ITEM 456A)							
-456A	315A1308-501		.	PAD ASSY-CPRSN						A, G	1
				(LIMITED USAGE)							
				(315A1308-507 T/W 315A1000-39							
				PLUS 315A1000-40 PLUS							
				NAS514P1032-6P FULLY I/W							
				315A1308-501 T/W 315A1000-3 PLUS							
				MS24693-47B)							
				(OPT ITEM 456)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-456B	315A1308-507		.	PAD	ASSY-CPRSN					C, J	1
					(LIMITED USAGE)						
					(315A1308-507 T/W 315A1000-39						
					PLUS 315A1000-40 PLUS						
					NAS514P1032-6P FULLY I/W						
					315A1308-501 T/W 315A1000-3 PLUS						
					MS24693-47B)						
-456C	315A1308-501		.	PAD	ASSY-CPRSN					C, J	1
					(LIMITED USAGE)						
					(315A1308-507 T/W 315A1000-39						
					PLUS 315A1000-40 PLUS						
					NAS514P1032-6P FULLY I/W						
					315A1308-501 T/W 315A1000-3 PLUS						
					MS24693-47B)						
-456D	315A1308-507		.	PAD	ASSY-CPRSN					N-R, W-Z	1
					(315A1308-507 T/W 315A1000-39						
					PLUS 315A1000-40 PLUS						
					NAS514P1032-6P FULLY I/W						
					315A1308-501 T/W 315A1000-3 PLUS						
					MS24693-47B)						
-460	315A1308-4		.	PAD	ASSY-CPRSN					D, K	1
					(LIMITED USAGE)						
					(OPT ITEM 460A)						
-460A	315A1308-502		.	PAD	ASSY-CPRSN					D, K	1
					(LIMITED USAGE)						
					(315A1308-508 T/W 315A1000-39						
					PLUS 315A1000-40 PLUS						
					NAS514P1032-6P I/W 315A1308-502						
					T/W 315A1000-3 PLUS MS24693-47B)						
					(OPT ITEM 460)						
-460B	315A1308-508		.	PAD	ASSY-CPRSN					F, M	1
					(LIMITED USAGE)						
					(315A1308-508 T/W 315A1000-39						
					PLUS 315A1000-40 PLUS						
					NAS514P1032-6P I/W 315A1308-502						
					T/W 315A1000-3 PLUS MS24693-47B)						
-460C	315A1308-502		.	PAD	ASSY-CPRSN					F, M	1
					(LIMITED USAGE)						
					(315A1308-508 T/W 315A1000-39						
					PLUS 315A1000-40 PLUS						
					NAS514P1032-6P I/W 315A1308-502						
					T/W 315A1000-3 PLUS MS24693-47B)						

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-460D	315A1308-508		.	PAD	ASSY-CPRSN					S-V, AA-AD	1
					(315A1308-508 T/W 315A1000-39 PLUS 315A1000-40 PLUS NAS514P1032-6P I/W 315A1308-502 T/W 315A1000-3 PLUS MS24693-47B)						
464	MS21209C0815P		.	.	INSERT						1
					(USED ON ITEMS 456, 456A, 456C, 460, 460A, 460C)						
-464A	MS21209F1-15P		.	.	INSERT					C, F, J, M-AD	1
					(USED ON ITEMS 456B, 456D, 460B, 460D)						
468	315A1308-7		.	.	PAD					A, G	1
					(USED ON ITEM 456)						
-468A	315A1308-503		.	.	PAD					A, C, G-J, N-R, W-Z	1
					(USED ON ITEMS 456A, 456B, 456C, 456D)						
-472	315A1308-8		.	.	PAD					D, K	1
					(USED ON ITEM 460)						
-472A	315A1308-504		.	.	PAD					D-F, K-M, S-V, AA-AD	1
					(USED ON ITEMS 460A, 460B, 460C, 460D)						
476	315A1002-12		.	SHIM							1
480	BACB30MY6K18		.	BOLT							4
484	HL523AZ6-18		.	BOLT							4
					(V56878)						
					(SPEC BACB30NZ6K18)						
					(OPT HL523AZ6-18 (V06725))						
					(OPT L804-6K18 (V06725))						
					(OPT HL523AZ6-18 (V92215))						
					(OPT HL523AZ6-18 (V73197))						
					(OPT HL523AZ6-18 (V97928))						
					(OPT HL523AZ6-18 (V0PTK6))						
					(OPT HL523AZ6-18 (V60516))						
488	HL79-6		.	COLLAR							8
					(V5M902)						
					(SPEC BACC30M6)						
					(OPT HL79-6 (V73197))						
					(OPT HL79-6 (V92215))						
					(OPT 66014-6 (V56878))						
					(OPT HL79-6 (V56878))						

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 492	315A1410-2		.	PAD-CPRSN							D, K	1
				(LIMITED USAGE)								
				(OPT ITEM 492B)								
-492A	315A1410-2		.	PAD-CPRSN							E, F, L, M, S-V, AA-AD	1
-492B	315A1410-4		.	PAD-CPRSN							D, K	1
				(LIMITED USAGE)								
				(OPT ITEM 492)								
496	315A1409-2		.	PAD-CPRSN							D, K	1
				(LIMITED USAGE)								
				(OPT ITEM 496B)								
-496A	315A1409-2		.	PAD-CPRSN							E, F, L, M, S-V, AA-AD	1
				(OPT ITEM 496C)								
-496B	315A1409-4		.	PAD-CPRSN							D, K	1
				(LIMITED USAGE)								
				(OPT ITEM 496)								
-496C	315A1409-4		.	PAD-CPRSN							E, F, L, M, S-V, AA-AD	1
				(OPT ITEM 496A)								
500	315A1410-1		.	PAD ASSY-CPRSN							A, G	1
				(LIMITED USAGE)								
				(OPT ITEM 500B)								
-500A	315A1410-1		.	PAD ASSY-CPRSN							B, C, H, J, N-R, W-Z	1
-500B	315A1410-3		.	PAD ASSY-CPRSN							A, G	1
				(LIMITED USAGE)								
				(OPT ITEM 500)								
504	315A1409-1		.	PAD ASSY-CPRSN							A, G	1
				(LIMITED USAGE)								
				(OPT ITEM 504B)								
-504A	315A1409-1		.	PAD ASSY-CPRSN							B, C, H, J, N-R, W-Z	1
				(OPT ITEM 504C)								
-504B	315A1409-3		.	PAD ASSY-CPRSN							A, G	1
				(LIMITED USAGE)								
				(OPT ITEM 504)								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- -504C	315A1409-3		B, C, H, J, N-R, W-Z	1
508	BACR15BA3AD		A-C, G-J, N-R, W-Z	4
512	BRFM20C08D		A-C, G-J	2
516	315A1410-5		A-C, G-J	1
-516A	315A1410-9		A, G	1
520	315A1409-2		A-C, G-J, N-R, W-Z	1
-520A	315A1409-4		A-C, G-J, N-R, W-Z	1
524	315A1002-8			1
528	315A1002-14			1
532	NAS1398D6-3		A-C, G-J, N-R, W-Z	6
-532A	BACR15FR6E5		C, J	6
536	HL11VAZ6-14		A-C, G-J	6

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
540	HL79-6		.	COLLAR						A-C, G-J	6
				(V5M902)							
				(SPEC BACC30M6)							
				(OPT HL79-6 (V73197))							
				(OPT HL79-6 (V92215))							
				(OPT 66014-6 (V56878))							
				(OPT HL79-6 (V56878))							
544	315A1321-1			DELETED							
544A	315A1321-3		.	FAIRING						C, J	1
				(LIMITED USAGE)							
-544B	315A1321-3		.	FAIRING						N-R, W-Z	1
548	315A1319-1		.	FAIRING ASSY						A, B, G, H	1
-548A	315A1319-1		.	FAIRING ASSY						C, J	1
				(LIMITED USAGE)							
-548B	315A1319-3			DELETED							
552	BACR15CE6D		. .	RIVET						A-C, G-J	9
				(SIZE DETERMINED ON INST)							
556	315A1319-5		. .	CHANNEL						A-C, G-J	1
560	315A1319-2		. .	BOND ASSY						A-C, G-J	1
576	HL1012AZ8-16		.	BOLT						A, B, D, E	5
				(V97928)							
				(SPEC BACB30NX8K16)							
				(OPT HL12VAZ8-16 (V73197))							
				(OPT HL12VAZ8-16 (V92215))							
				(OPT HL12VAZ8-16 (V97928))							
				(OPT L802-8K16 (V06725))							
				(OPT HL1012AZ8-16 (V0PTK6))							
				(OPT HL1012AZ8-16 (V06725))							
				(OPT HL1012AZ8-16 (V06950))							
				(OPT HL1012AZ8-16 (V17446))							
				(OPT HL1012AZ8-16 (V56878))							
				(OPT HL12VAZ8-16 (V56878))							
				(OPT HL1012AZ8-16 (V60516))							
				(OPT HL1012AZ8-16 (V73197))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY												
			1	2	3	4	5	6	7														
1- -576A	HL1012AZ8-16		.	BOLT	(V97928)	(SPEC BACB30NX8K16)	(OPT HL12VAZ8-16 (V73197))	(OPT HL12VAZ8-16 (V92215))	(OPT HL12VAZ8-16 (V97928))	(OPT L802-8K16 (V06725))	(OPT HL1012AZ8-16 (V0PTK6))	(OPT HL1012AZ8-16 (V06725))	(OPT HL1012AZ8-16 (V06950))	(OPT HL1012AZ8-16 (V17446))	(OPT HL1012AZ8-16 (V56878))	(OPT HL12VAZ8-16 (V56878))	(OPT HL1012AZ8-16 (V60516))	(OPT HL1012AZ8-16 (V73197))	(LIMITED USAGE)	(SELECT FROM)	C, F, J, M, V, Z	5	
-576B	HL1012AZ8-17		.	BOLT	(V0PTK6)	(SPEC BACB30NX8K17)	(OPT HL12VAZ8-17 (V73197))	(OPT HL12VAZ8-17 (V92215))	(OPT HL12VAZ8-17 (V97928))	(OPT L802-8K17 (V06725))	(OPT HL12VAZ8-17 (V86878))	(OPT HL1012AZ8-17 (V06725))	(OPT HL1012AZ8-17 (V06950))	(OPT HL1012AZ8-17 (V17446))	(OPT HL1012AZ8-17 (V56878))	(OPT HL1012AZ8-17 (V60516))	(OPT HL1012AZ8-17 (V73197))	(OPT HL1012AZ8-17 (V97928))	(LIMITED USAGE)	(SELECT FROM)	(USED WITH 604)	C, F, J, M, V, Z	5

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -576C	HL1012AZ8-17		.	BOLT						N-R, U, Y, AA- AD	5
				(V0PTK6)							
				(SPEC BACB30NX8K17)							
				(OPT HL12VAZ8-17 (V73197))							
				(OPT HL12VAZ8-17 (V92215))							
				(OPT HL12VAZ8-17 (V97928))							
				(OPT L802-8K17 (V06725))							
				(OPT HL12VAZ8-17 (V86878))							
				(OPT HL1012AZ8-17 (V06725))							
				(OPT HL1012AZ8-17 (V06950))							
				(OPT HL1012AZ8-17 (V17446))							
				(OPT HL1012AZ8-17 (V56878))							
				(OPT HL1012AZ8-17 (V60516))							
				(OPT HL1012AZ8-17 (V73197))							
				(OPT HL1012AZ8-17 (V97928))							
				(USED WITH 604A)							
580	HL523AZ6-16		.	BOLT							10
				(V56878)							
				(SPEC BACB30NZ6K16)							
				(OPT HL523AZ6-16 (V06725))							
				(OPT L804-6K16 (V06725))							
				(OPT HL523AZ6-16 (V92215))							
				(OPT HL523AZ6-16 (V73197))							
				(OPT HL523AZ6-16 (V97928))							
				(OPT HL523AZ6-16 (V0PTK6))							
				(OPT HL523AZ6-16 (V60516))							
584	HL79-8		.	COLLAR							5
				(V5M902)							
				(SPEC BACC30M8)							
				(OPT HL79-8 (V73197))							
				(OPT HL79-8 (V92215))							
				(OPT 66014-8 (V56878))							
				(OPT HL79-8 (V56878))							
588	HL79-6		.	COLLAR							10
				(V5M902)							
				(SPEC BACC30M6)							
				(OPT HL79-6 (V73197))							
				(OPT HL79-6 (V92215))							
				(OPT 66014-6 (V56878))							
				(OPT HL79-6 (V56878))							
592	315A1102-2		.	FITTING ASSY-ANCHOR						A, D, G, K	5
				(LIMITED USAGE)							
				(OPT ITEM 592A)							
				(FOR SPARES PROCURE							
				315A1102Y501)							

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			1	2	3	4	5	6	7			
1-												
-592A	315A1102-1		.								A, D, G, K	5
-592B	315A1102-1		.								B, E, H, L	5
-592C	315A1102-501		.								C, F, J, M	5
-592D	315A1102-1		.								C, F, J, M	5
-592E	315A1102-501		.								N-AD	5
596	315A1103-1		.	.								2
-596A	315A1103-501		.	.							C, F, J, M-AD	2
600	315A1102-3		.	.								1
-600A	315A1102-4		.	.							A, D, G, K	1
604	315A1002-531		.								C, F, J, M, V, Z	AR
-604A	315A1002-531		.								N-R, U, Y, AA- AD	AR
608	315A1002-22		.									5
612	315A1002-23		.									5
616	BACR15CE4D		.									11
620	315A1318-513		.								A, B, G, H	1

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1-					
-620A	315A1318-513		. RETAINER ASSY-SEAL (LIMITED USAGE) (OPT ITEM 620B)	C, J	1
-620B	315A1318-559		. RETAINER ASSY-SEAL (LIMITED USAGE) (OPT ITEM 620A)	C, J	1
-620C	315A1318-565		. RETAINER ASSY-SEAL (LIMITED USAGE)	R, Z	1
-620D	315A1318-33		. RETAINER ASSY-SEAL (LIMITED USAGE)	R, Z	1
-620E	315A1318-559		. RETAINER ASSY-SEAL (LIMITED USAGE)	R, Z	1
-620F	315A1318-33		. RETAINER ASSY-SEAL	N, P, W, X	1
-620G	315A1318-559		. RETAINER ASSY-SEAL	Q, Y	1
-624	315A1318-514		. RETAINER ASSY-SEAL	D, E, K, L	1
-624A	315A1318-514		. RETAINER ASSY-SEAL (LIMITED USAGE) (OPT ITEM 624B)	F, M	1
-624B	315A1318-560		. RETAINER ASSY-SEAL (LIMITED USAGE) (OPT ITEM 624A)	F, M	1
-624C	315A1318-566		. RETAINER ASSY-AKAL (LIMITED USAGE)	V, AD	1
-624D	315A1318-34		. RETAINER ASSY-SEAL (LIMITED USAGE)	V, AD	1
-624E	315A1318-560		. RETAINER ASSY-SEAL (LIMITED USAGE)	V, AD	1
-624F	315A1318-34		. RETAINER ASSY-SEAL	S, T, AA, AB	1
-624G	315A1318-560		. RETAINER ASSY-SEAL	U, AC	1
628	MS206154M		. . RIVET (SIZE DETERMINED ON INST)		6
632	315A1318-529		. . CLIP (USED ON ITEMS 620, 620A, 620B, 620E, 620G)	A-C, G-J, Q, R, Y, Z	1
-632A	315A1318-567		. . CLIP (USED ON ITEMS 620C, 620D, 620F)	N, P, R, W, X, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
-636	315A1318-530		. .									1
										D-F, K-M, U, V, AC, AD		
-636A	315A1318-568		. .									1
										F, M, S, T, V, AA, AB, AD		
640	315A1318-527		. .									1
										A-C, G-J, Q, R, Y, Z		
-640A	315A1318-31		. .									1
										N, P, R, W, X, Z		
-644	315A1318-528		. .									1
										D-F, K-M, U, V, AC, AD		
-644A	315A1318-32		. .									1
										S, T, V, AA, AB, AD		
648	315A1318-525		. .									1
										A-C, G-J		
-648A	315A1318-561		. .									1
										C, J, Q, R, Y, Z		
-648B	315A1318-563		. .									1
										C, J, N, P, R, W, X, Z		
-652	315A1318-526		. .									1
										D-F, K-M		
-652A	315A1318-562		. .									1
										F, M, U, V, AC, AD		
-652B	315A1318-564		. .									1
										S, T, V, AA, AB, AD		
656	BACB30LJ4-6		. .									2
										BOLT		

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
660	HL523AZ8-20		.	BOLT							1
				(V56878)							
				(SPEC BACB30NZ8K20)							
				(OPT L804-8K20 (V06725))							
				(OPT HL523AZ8-20 (V92215))							
				(OPT HL523AZ8-20 (V73197))							
				(OPT HL523AZ8-20 (V06725))							
				(OPT HL523AZ8-20 (V60516))							
				(OPT HL523AZ8-20 (V97928))							
				(OPT HL523AZ8-20 (V0PTK6))							
664	ASPFPEU08-20AC		.	PIN							1
				(V17446)							
668	HL523AZ6-18		.	BOLT							10
				(V56878)							
				(SPEC BACB30NZ6K18)							
				(OPT HL523AZ6-18 (V06725))							
				(OPT L804-6K18 (V06725))							
				(OPT HL523AZ6-18 (V92215))							
				(OPT HL523AZ6-18 (V73197))							
				(OPT HL523AZ6-18 (V97928))							
				(OPT HL523AZ6-18 (V0PTK6))							
				(OPT HL523AZ6-18 (V60516))							
672	BACR15CE5D		.	RIVET							11
				(SIZE DETERMINED ON INST)							
676	MS206154M		.	RIVET					C-F, J-M		2
				(SIZE DETERMINED ON INST)							
				(USED WITH ITEMS 704C, 706, 706A, 706B, 706C)							
680	MS206154M		.	RIVET					A-C, G-J		2
				(SIZE DETERMINED ON INST)							
				(USED WITH ITEMS 704, 704A, 704B)							
684	AN960PD416L		.	WASHER							4
688	2ASPPSDT8		.	SLEEVE							1
				(V17446)							
692	BRH10A4		.	NUT							2
				(V52828)							
				(SPEC BACN10JC4)							
				(OPT T6S428J (V11815))							
				(OPT 96-048 (V80539))							
				(OPT VN303A048 (V92215))							
				(OPT RMLH9075-4W (V72962))							
				(OPT NS202101-048 (V80539))							
				(OPT H10-4BAC (V15653))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1- 696	HL79-8		. COLLAR (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))		1
700	ASPLC2AC8		. COLLAR-LOCK (V17446)		1
702	HL79-6		. COLLAR (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))		10
704	315A1318-511		. FIRESHIELD ASSY (LIMITED USAGE)	A, G	1
-704A	315A1318-537		. FIRESHIELD ASSY	B, H	1
-704B	315A1318-537		. FIRESHIELD ASSY (LIMITED USAGE)	A, C, G, J	1
-704C	315A1318-547		. FIRESHIELD ASSY (LIMITED USAGE)	C, J	1
-704D	315A1318-35		. FIRESHIELD ASSY	N, P, W, X	1
-704E	315A1318-35		. FIRESHIELD ASSY (LIMITED USAGE)	R, Z	1
-704F	315A1318-547		. FIRESHIELD ASSY (LIMITED USAGE)	R, Z	1
-704G	315A1318-547		. FIRESHIELD ASSY	Q, Y	1
-706	315A1318-512		. FIRESHIELD ASSY (LIMITED USAGE)	D, K	1
-706A	315A1318-538		. FIRESHIELD ASSY	E, L	1
-706B	315A1318-538		. FIRESHIELD ASSY (LIMITED USAGE)	D, F, K, M	1
-706C	315A1318-548		. FIRESHIELD ASSY (LIMITED USAGE)	F, M	1
-706D	315A1318-36		. FIRESHIELD ASSY	S, T, AA, AB	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-706E	315A1318-36		.							V, AD	1
-706F	315A1318-548		.							V, AD	1
-706G	315A1318-548		.							U, AC	1
708	MS20427M4		.	.							2
710	315A1318-521		.	.						A-C, G-J	1
-712	315A1318-522		.	.						D-F, K-M	1
714	315A1318-555		.	.						C, J, Q, R, Y, Z	1
-714A	315A1318-39		.	.						N, P, R, W, X, Z	1
-716	315A1318-556		.	.						F, M, U, V, AC, AD	1
-716A	315A1318-40		.	.						S, T, V, AA, AB, AD	1
718	MS20427M4		.	.							7
720	MS206154M		.	.							13
722	315A1318-531		.	.						A-C, G-J, N-R, W-Z	1
-724	315A1318-532		.	.						D-F, K- M, S-V, AA-AD	1
726	315A1318-519		.	.						A-C, G-J, N-R, W-Z	1
-728	315A1318-520		.	.						D-F, K- M, S-V, AA-AD	1
730	315A1318-523		.	.						A-C, G-J	1
-730A	315A1318-553		.	.						C, J, Q, R, Y, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-730B	315A1318-37		.	.	HAT (USED ON ITEMS 704D, 704E)					N, P, R, W, X, Z	1
-732	315A1318-524		.	.	HAT (USED ON ITEMS 706, 706A, 706B)					D-F, K-M	1
-732A	315A1318-554		.	.	HAT (USED ON ITEMS 706C, 706F, 706G)					F, M, U, V, AC, AD	1
-732B	315A1318-38		.	.	HAT (USED ON ITEMS 706D, 706E)					S, T, V, AA, AB, AD	1
734	MS206154M		.	.	RIVET (SIZE DETERMINED ON INST)						4
736	315A1318-17		.	.	ANGLE (USED ON ITEM 704)					A, G	1
-736A	315A1318-541		.	.	ANGLE (USED ON ITEMS 704A, 704B)					A-C, G-J	1
-736B	315A1318-551		.	.	ANGLE (USED ON ITEMS 704C, 7047D, 704E, 704G)					C, J, N-R, W-Z	1
-738	315A1318-18		.	.	ANGLE (USED ON ITEMS 706)					D, K	1
-738A	315A1318-542		.	.	ANGLE (USED ON ITEMS 706A, 706B)					D-F, K-M	1
-738B	315A1318-552		.	.	ANGLE (USED ON ITEMS 706C, 706D, 706E, 706F, 706G)					F, M, S- V, AA- AD	1
740	315A1318-535		.	.	FIRESHIELD (USED ON ITEM 704)					A, G	1
-740A	315A1318-539		.	.	FIRESHIELD (USED ON ITEMS 704A, 704B)					A-C, G-J	1
-740B	315A1318-549		.	.	FIRESHIELD (USED ON ITEMS 704C, 704D, 704E, 704F, 704G)					C, J, N-R, W-Z	1
-742	315A1318-536		.	.	FIRESHIELD (USED ON ITEMS 706)					D, K	1
-742A	315A1318-540		.	.	FIRESHIELD (USED ON ITEMS 706A, 706B)					D-F, K-M	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- -742B	315A1318-550		.	.							F, M, S- V, AA- AD	1
744	315A1002-19		.									1
746	315A1002-16		.									1
748	315A1002-11		.									1
750	315A1002-505		.									1
752	315A1002-506		.									1
754	HL523AZ6-19		.									36
756	HL523AZ6-6		.									2
758	HL523AZ5-4		.									15

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 760	HL523AZ5-7		.	BOLT							2
				(V56878)							
				(SPEC BACB30NZ5K7)							
				(OPT L804-5K7 (V06725))							
				(OPT HL523AZ5-7 (V92215))							
				(OPT HL523AZ5-7 (V73197))							
				(OPT HL523AZ5-7 (V0PTK6))							
				(OPT HL523AZ5-7 (V06725))							
				(OPT HL523AZ5-7 (V97928))							
				(OPT HL523AZ5-7 (V60516))							
762	HL523AZ6-8		.	BOLT							2
				(V73197)							
				(SPEC BACB30NZ6K8)							
				(OPT L804-6K8 (V06725))							
				(OPT HL523AZ6-8 (V56878))							
				(OPT HL523AZ6-8 (V92215))							
				(OPT HL523AZ6-8 (V97928))							
				(OPT HL523AZ6-8 (V0PTK6))							
				(OPT HL523AZ6-8 (V60516))							
				(OPT HL523AZ6-8 (V06725))							
764	BACR15CE5M		.	RIVET							2
				(SIZE DETERMINED ON INST)							
766	BACR15CE5D		.	RIVET							1
				(SIZE DETERMINED ON INST)							
768	BACR15CE6D		.	RIVET							11
				(SIZE DETERMINED ON INST)							
770	HL523AZ6-18		.	BOLT							1
				(V56878)							
				(SPEC BACB30NZ6K18)							
				(OPT HL523AZ6-18 (V06725))							
				(OPT L804-6K18 (V06725))							
				(OPT HL523AZ6-18 (V92215))							
				(OPT HL523AZ6-18 (V73197))							
				(OPT HL523AZ6-18 (V97928))							
				(OPT HL523AZ6-18 (V0PTK6))							
				(OPT HL523AZ6-18 (V60516))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 772	HL523AZ6-17		.	BOLT							18
				(V56878)							
				(SPEC BACB30NZ6K17)							
				(OPT L804-6K17 (V06725))							
				(OPT HL523AZ6-17 (V60516))							
				(OPT HL523AZ6-17 (V92215))							
				(OPT HL523AZ6-17 (V56878))							
				(OPT HL523AZ6-17 (V73197))							
				(OPT HL523AZ6-17 (V0PTK6))							
				(OPT HL523AZ6-17 (V06725))							
774	ASPFPEU06-16AC		.	PIN							4
				(V17446)							
776	ASPF PDT6-17		.	PIN							1
				(V17446)							
778	2ASPPSDT6		.	SLEEVE							4
				(V17446)							
780	ASPFSDT6		.	SLEEVE							1
				(V17446)							
782	HL79-6		.	COLLAR							59
				(V5M902)							
				(SPEC BACC30M6)							
				(OPT HL79-6 (V73197))							
				(OPT HL79-6 (V92215))							
				(OPT 66014-6 (V56878))							
				(OPT HL79-6 (V56878))							
784	HL70-5		.	COLLAR							15
				(V5M902)							
				(SPEC BACC30M5)							
				(OPT HL70-5 (V73197))							
				(OPT HL70-5 (V92215))							
				(OPT 66014-5 (V56878))							
				(OPT HL70-5 (V56878))							
785	HL82-5APBW		.	COLLAR							2
				(V73197)							
				(SPEC BACC30AG5)							
				(OPT HL82-5APBW (V56878))							
786	ASPLC2AC6		.	COLLAR							5
				(V17446)							
788	315A1305-3		.	ANGLE-ATTACH OUTER, UPPER BIFURCATION						A-C, G-J, N-R, W-Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
-790	315A1305-4		.								D-F, K-M, S-V, AA-AD	1
791	315A1002-557		.								N, P, S, T, W, X, AB	AR
-791A	315A1002-557		.								R, V, Z, AD	AR
792	315A1002-515		.								A, B, G, H	AR
-792A	315A1002-515		.								C, J, N-R, W-Z	AR
-792B	315A1002-545										DELETED	
792H	315A1002-545		.								C, J, N-R, W-Z	AR
793	315A1002-558		.								N, P, S, T, W, X, AB	AR
-793A	315A1002-558		.								R, V, Z, AD	AR
-794	315A1002-516		.								D, E, K, L	AR
-794A	315A1002-516		.								F, M, S-V, AA-AD	AR
-794B	315A1002-546										DELETED	
-794H	315A1002-546		.								F, M, S-V, AA-AD	AR
795	315A1002-544		.								C, F, J, M-AD	AR
796	BACRBA6D										DELETED	
796A	BACR15BA6D		.								RIVET (SIZE DETERMINED ON INST)	1
798	BACB30MY6K18		.								BOLT	1
800	BACB30MY6K17		.								BOLT	17
802	BACB30MY6K17		.								BOLT A-C, G-J, N-R, W-Z	3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-803	BACB30MY6K17		.	BOLT						D, E, K, L	3
				(LIMITED USAGE)							
804	ASPFPEU06-16AC		.	PIN						D, E, K, L	3
				(LIMITED USAGE)							
				(V17446)							
-804A	ASPFPEU06-16AC		.	PIN						F, M, S- V, AA- AD	3
				(V17446)							
805	ASPFSDT06-17		.	PIN							3
				(V17446)							
806	ASPFSDT6-17			DELETED							
806A	ASPFSDT06-16AC			DELETED							3
806B	ASPFPEU06-16AC		.	PIN							3
				(V17446)							
808	2ASPPSDT6		.	SLEEVE						D, E, K, L	3
				(LIMITED USAGE)							
				(V17446)							
-808A	2ASPPSDT6		.	SLEEVE						F, M, S- V, AA- AD	3
				(V17446)							
810	ASPFSDT6			DELETED							
810A	2ASPPSDT6		.	SLEEVE							3
				(V17446)							
811	ASPFSDT06		.	SLEEVE							3
				(V17446)							
812	HL79-6		.	COLLAR							18
				(V5M902)							
				(SPEC BACC30M6)							
				(OPT HL79-6 (V73197))							
				(OPT HL79-6 (V92215))							
				(OPT 66014-6 (V56878))							
				(OPT HL79-6 (V56878))							
814	HL79-6		.	COLLAR						A-C, G-J, N-R, W-Z	3
				(V5M902)							
				(SPEC BACC30M6)							
				(OPT HL79-6 (V73197))							
				(OPT HL79-6 (V92215))							
				(OPT 66014-6 (V56878))							
				(OPT HL79-6 (V56878))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-815	HL79-6		.	COLLAR						D, E, K, L	3
				(V5M902)							
				(SPEC BACC30M6)							
				(OPT HL79-6 (V73197))							
				(OPT HL79-6 (V92215))							
				(OPT 66014-6 (V56878))							
				(OPT HL79-6 (V56878))							
				(LIMITED USAGE)							
816	ASPLC2AC6		.	COLLAR-LOCK						D, E, K, L	3
				(LIMITED USAGE)							
				(V17446)							
-816A	ASPLC2AC6		.	COLLAR						F, M, S- V, AA- AD	3
				(V17446)							
818	ASPLC2AC6		.	COLLAR-LOCK							6
				(V17446)							
820	315A1305-1		.	ANGLE-ATTACH INNER, UPPER						A, G	1
				BIFURCATION							
				(LIMITED USAGE)							
-820A	315A1305-501		.	ANGLE-ATTACH INNER, UPPER						A, G	1
				BIFURCATION							
				(LIMITED USAGE)							
-820B	315A1305-501		.	ANGLE-ATTACH INNER, UPPER						B, C, H, J, N-R, W-Z	1
				BIFURCATION							
-822	315A1305-2		.	ANGLE-ATTACH INNER, UPPER						D, K	1
				BIFURCATION							
				(LIMITED USAGE)							
-822A	315A1305-502		.	ANGLE-ATTACH INNER, UPPER						D, K	1
				BIFURCATION							
				(LIMITED USAGE)							
-822B	315A1305-502		.	ANGLE-ATTACH INNER, UPPER						E, F, L, M, S-V, AA-AD	1
				BIFURCATION							
824	315A1002-15		.	SHIM							1
826	BACR15CE5M			DELETED							
828	315A1002-507		.	ANGLE						A, B, G, H	1
-828A	315A1002-507		.	ANGLE						C, J	1
				(LIMITED USAGE)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
-828B	315A1002-525		.								C, J	1
-828C	315A1002-533		.								C, J	1
-828D	315A1002-537		.								C, J	1
-828E	315A1002-537		.								N-R, W-Z	1
-830	315A1002-508		.								D, E, K, L	1
-830A	315A1002-508		.								F, M	1
-830B	315A1002-526		.								F, M	1
-830C	315A1002-534		.								F, M	1
-830D	315A1002-537		.								F, M	1
-830E	315A1002-537		.								S-V, AA- AD	1
832	HL523AZ6-16		.									11
834	HL523AZ6-15		.									1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 836	HL523AZ6-13		.	BOLT							1
				(V73197)							
				(SPEC BACB30NZ6K13)							
				(OPT HL523AZ6-13 (V06725))							
				(OPT L804-6K13 (V06725))							
				(OPT HL523AZ6-13 (V60516))							
				(OPT HL523AZ6-13 (V56878))							
				(OPT HL523AZ6-13 (V92215))							
				(OPT HL523AZ6-13 (V97928))							
				(OPT HL523AZ6-13 (V0PTK6))							
838	HL523AZ6-11		.	BOLT							1
				(V73197)							
				(SPEC BACB30NZ6K11)							
				(OPT HL523AZ6-11 (V06725))							
				(OPT L804-6K11 (V06725))							
				(OPT HL523AZ6-11 (V60516))							
				(OPT HL523AZ6-11 (V56878))							
				(OPT HL523AZ6-11 (V92215))							
				(OPT HL523AZ6-11 (V97928))							
				(OPT HL523AZ6-11 (V0PTK6))							
840	HL523AZ6-10		.	BOLT					A-C, G-J		1
				(V73197)							
				(SPEC BACB30NZ6K10)							
				(OPT HL523AZ6-10 (V06725))							
				(OPT L804-6K10 (V06725))							
				(OPT HL523AZ6-10 (V60516))							
				(OPT HL523AZ6-10 (V56878))							
				(OPT HL523AZ6-10 (V92215))							
				(OPT HL523AZ6-10 (V97928))							
				(OPT HL523AZ6-10 (V0PTK6))							
842	HL79-6		.	COLLAR							11
				(V5M902)							
				(SPEC BACC30M6)							
				(OPT HL79-6 (V73197))							
				(OPT HL79-6 (V92215))							
				(OPT 66014-6 (V56878))							
				(OPT HL79-6 (V56878))							
844	HL82-6APBW		.	COLLAR							4
				(V5M902)							
				(SPEC BACC30AG6)							
				(OPT HL82-6APBW (V92215))							
				(OPT HL82-6APBW (V56878))							
				(OPT HL82-6APBW (V73197))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
846	HL82-6APBW		.	COLLAR						A-C, G-J	1
				(V5M902)							
				(SPEC BACC30AG6)							
				(OPT HL82-6APBW (V92215))							
				(OPT HL82-6APBW (V56878))							
				(OPT HL82-6APBW (V73197))							
848	315A1407-1		.	BAFFLE-FIRE LWR BIFURCATION						A, G	1
				(LIMITED USAGE)							
-848A	315A1407-501		.	BAFFLE-FIRE LWR BIFURCATION						A-C, G-J, R, Z	1
				(LIMITED USAGE)							
-848B	315A1407-501		.	BAFFLE-FIRE LWR BIFURCATION						Q, Y	1
				(LIMITED USAGE)							
-848C	315A1407-3		.	BAFFLE-FIRE LWR BIFURCATION						C, J, R, Z	1
				(LIMITED USAGE)							
-848D	315A1407-3		.	BAFFLE-FIRE LWR BIFURCATION						N, P, W, X	1
				(LIMITED USAGE)							
-850	315A1407-2		.	BAFFLE-FIRE LWR BIFURCATION						D-F, K- M, S-V, AA-AD	1
				(LIMITED USAGE)							
852	HL523AZ6-15		.	BOLT							8
				(V73197)							
				(SPEC BACB30NZ6K15)							
				(OPT HL523AZ6-15 (V06725))							
				(OPT L804-6K15 (V06725))							
				(OPT HL523AZ6-15 (V60516))							
				(OPT HL523AZ6-15 (V56878))							
				(OPT HL523AZ6-15 (V92215))							
				(OPT HL523AZ6-15 (V97928))							
				(OPT HL523AZ6-15 (V0PTK6))							
854	HL523AZ6-14		.	BOLT							1
				(V73197)							
				(SPEC BACB30NZ6K14)							
				(OPT HL523AZ6-14 (V06725))							
				(OPT L804-6K14 (V06725))							
				(OPT HL523AZ6-14 (V60516))							
				(OPT HL523AZ6-14 (V56878))							
				(OPT HL523AZ6-14 (V92215))							
				(OPT HL523AZ6-14 (V97928))							
				(OPT HL523AZ6-14 (V0PTK6))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 856	HL523AZ6-12		.	BOLT							1
				(V73197)							
				(SPEC BACB30NZ6K12)							
				(OPT HL523AZ6-12 (V06725))							
				(OPT L804-6K12 (V06725))							
				(OPT HL523AZ6-12 (V60516))							
				(OPT HL523AZ6-12 (V56878))							
				(OPT HL523AZ6-12 (V92215))							
				(OPT HL523AZ6-12 (V97928))							
				(OPT HL523AZ6-12 (V0PTK6))							
858	HL523AZ6-10		.	BOLT							1
				(V73197)							
				(SPEC BACB30NZ6K10)							
				(OPT HL523AZ6-10 (V06725))							
				(OPT L804-6K10 (V06725))							
				(OPT HL523AZ6-10 (V60516))							
				(OPT HL523AZ6-10 (V56878))							
				(OPT HL523AZ6-10 (V92215))							
				(OPT HL523AZ6-10 (V97928))							
				(OPT HL523AZ6-10 (V0PTK6))							
860	HL523AZ6-5		.	BOLT							3
				(V56878)							
				(SPEC BACB30NZ6K5)							
				(OPT HL523AZ6-5 (V92215))							
				(OPT L804-6K5 (V06725))							
				(OPT HL523AZ6-5 (V06725))							
				(OPT HL523AZ6-5 (V73197))							
				(OPT HL523AZ6-5 (V73197))							
				(OPT HL523AZ6-5 (V60516))							
				(OPT HL523AZ6-5 (V0PTK6))							
862	BACR15BA6D5		.	RIVET							1
864	HL523AZ6-18		.	BOLT							2
				(V56878)							
				(SPEC BACB30NZ6K18)							
				(OPT HL523AZ6-18 (V06725))							
				(OPT L804-6K18 (V06725))							
				(OPT HL523AZ6-18 (V92215))							
				(OPT HL523AZ6-18 (V73197))							
				(OPT HL523AZ6-18 (V97928))							
				(OPT HL523AZ6-18 (V0PTK6))							
				(OPT HL523AZ6-18 (V60516))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- 866	HL523AZ6-17		.	BOLT (V56878) (SPEC BACB30NZ6K17) (OPT L804-6K17 (V06725)) (OPT HL523AZ6-17 (V60516)) (OPT HL523AZ6-17 (V92215)) (OPT HL523AZ6-17 (V56878)) (OPT HL523AZ6-17 (V73197)) (OPT HL523AZ6-17 (V0PTK6)) (OPT HL523AZ6-17 (V06725))							27
868	HL523AZ6-6		.	BOLT (V56878) (SPEC BACB30NZ6K6) (OPT HL523AZ6-6 (V0PTK6)) (OPT L804-6K6 (V06725)) (OPT HL523AZ6-6 (V92215)) (OPT HL523AZ6-6 (V73197)) (OPT HL523AZ6-6 (V06725)) (OPT HL523AZ6-6 (V97928)) (OPT HL523AZ6-6 (V60516))							4
870	HL523AZ6-7		.	BOLT (V73197) (SPEC BACB30NZ6K7) (OPT L804-6K7 (V06725)) (OPT HL523AZ6-7 (V56878)) (OPT HL523AZ6-7 (V92215)) (OPT HL523AZ6-7 (V97928)) (OPT HL523AZ6-7 (V0PTK6)) (OPT HL523AZ6-7 (V60516)) (OPT HL523AZ6-7 (V06725))							3
872	HL79-6		.	COLLAR (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))							47
874	HL82-6APBW		.	COLLAR (V5M902) (SPEC BACC30AG6) (OPT HL82-6APBW (V92215)) (OPT HL82-6APBW (V56878)) (OPT HL82-6APBW (V73197))							3
876	315A1418-3		.	ANGLE-SPRT OUTER, LWR BIFURCATION						A-C, G-J, N-R, W-Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
896	HL523AZ6-17		.	BOLT							5
				(V56878)							
				(SPEC BACB30NZ6K17)							
				(OPT L804-6K17 (V06725))							
				(OPT HL523AZ6-17 (V60516))							
				(OPT HL523AZ6-17 (V92215))							
				(OPT HL523AZ6-17 (V56878))							
				(OPT HL523AZ6-17 (V73197))							
				(OPT HL523AZ6-17 (V0PTK6))							
				(OPT HL523AZ6-17 (V06725))							
898	L8006-15		.	BOLT							15
				(V06725)							
				(SPEC BACB30MY6K15)							
				(OPT HL10VAZ6-15 (V0PTK6))							
900	BACB30MY6K14		.	BOLT							1
902	BACB30MY6K12		.	BOLT							1
904	BACB30MY6K11		.	BOLT							1
906	BACB30MY6K10		.	BOLT							1
908	BACB30MY6K9		.	BOLT							1
909	BACB30MY6K8		.	BOLT							1
910	HL79-8		.	COLLAR							1
				(V5M902)							
				(SPEC BACC30M8)							
				(OPT HL79-8 (V73197))							
				(OPT HL79-8 (V92215))							
				(OPT 66014-8 (V56878))							
				(OPT HL79-8 (V56878))							
912	HL79-6		.	COLLAR							22
				(V5M902)							
				(SPEC BACC30M6)							
				(OPT HL79-6 (V73197))							
				(OPT HL79-6 (V92215))							
				(OPT 66014-6 (V56878))							
				(OPT HL79-6 (V56878))							
914	HL82-6APBW		.	COLLAR							7
				(V5M902)							
				(SPEC BACC30AG6)							
				(OPT HL82-6APBW (V92215))							
				(OPT HL82-6APBW (V56878))							
				(OPT HL82-6APBW (V73197))							
916	315A1418-501		.	ANGLE-SPRT INNER, LWR BIFURCATION						A-C, G-J	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
1-					
-918	315A1418-502		. ANGLE-SPRT INNER, LWR BIFURCATION	D-F, K-M	1
920	BACS40R09C12F		. SHIM		1
922	BACF3T01L10-6		. FILLER		1
924	BACF3T01L12-8		. FILLER		1
926	BACF3F011P021NN		. FILLER	A, B, D, E, G, H, K, L	1
-926A	BACF3F011P021NN		. FILLER (LIMITED USAGE) (OPT ITEM 926B)	C, F, J, M	1
-926B	BACS40R011E021F		. SHIM (LIMITED USAGE) (OPT ITEM 926A)	C, F, J, M	1
-926C	BACS40R011E021F		. SHIM	N-AD	1
928	315A1002-9		. FILLER-RADIUS	A-C, G-J, N-R, W-Z	1
-930	315A1002-10		. FILLER-RADIUS	D-F, K- M, S-V, AA-AD	1
932	L8006K6		. BOLT (V06725) (SPEC BACB30MY6K6) (OPT HL10VAZ6-6 (V0PTK6))		3
934	HL79-6		. COLLAR (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))		3
936	315A1002-21		. SHIM		1
938	BACB30LE6K23		. BOLT		1
940	BACB30LE6K26		. BOLT		1
942	BACB30LE6K39		. BOLT		1
944	BACW10BP6AC		. WASHER		3
946	BACW10BP6AP		. WASHER		2
948	NAS577-6A		. NUT		2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- 950	H51560-6		.	NUT (V15653) (SPEC BACN10HR6CD) (OPT 67832CD624 (V56878)) (OPT BMN5024CWD3-6 (V97928)) (OPT 102LH9031-6 (V72962)) (OPT BH00303CM6 (V27238)) (OPT SL7108C624 (V11815)) (OPT BH00303CM6 (V27238)) (OPT BMN5024CWD36 (V97928)) (OPT CR60306 (V62554)) (OPT H51560 (V15653)) (OPT SL7108C6 (V11815)) (OPT VCU0005D (V06710)) (OPT 102LH90316 (V72962))								2
953	315A1223-501		.	SEGMENT ASSY-RING, AFT CASCADE SPRT (LIMITED USAGE) (FOR DETAILS SEE FIG. 12)						A, G		1
-953A	315A1223-505		.	SEGMENT ASSY-RING, AFT CASCADE SPRT (LIMITED USAGE) (FOR DETAILS SEE FIG. 12)						A, C, G, J		1
-953B	315A1223-505		.	SEGMENT ASSY-RING, AFT CASCADE SPRT (FOR DETAILS SEE FIG. 12)						B, H		1
-953C	315A1223-509		.	SEGMENT ASSY-RING, AFT CASCADE SPRT (LIMITED USAGE) (FOR DETAILS SEE FIG. 12)						C, J		1
-953D	315A1223-513			DELETED								
-953E	315A1223-509		.	SEGMENT ASSY-RING, AFT CASCADE SPRT (FOR DETAILS SEE FIG. 12)						Q, R, Y, Z		1
-953F	315A1223-5		.	SEGMENT ASSY-RING, AFT CASCADE SPRT (FOR DETAILS SEE FIG. 12)						N, P, W, X		1
-956	315A1223-502		.	SEGMENT ASSY-RING, AFT CASCADE SPRT (LIMITED USAGE) (FOR DETAILS SEE FIG. 12)						D, K		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-956A	315A1223-506		.	SEGMENT ASSY-RING, AFT CASCADE SPRT (LIMITED USAGE) (FOR DETAILS SEE FIG. 12)						D, F, K, M	1
-956B	315A1223-506		.	SEGMENT ASSY-RING, AFT CASCADE SPRT (FOR DETAILS SEE FIG. 12)						E, L	1
-956C	315A1223-510		.	SEGMENT ASSY-RING, AFT CASCADE SPRT (LIMITED USAGE) (FOR DETAILS SEE FIG. 12)						F, M	1
-956D	315A1223-514			DELETED							
-956E	315A1223-510		.	SEGMENT ASSY-RING, AFT CASCADE SPRT (FOR DETAILS SEE FIG. 12)						U, V, AC, AD	1
-956F	315A1223-6		.	SEGMENT ASSY-RING, AFT CASCADE SPRT (FOR DETAILS SEE FIG. 12)						S, T, AA, AB	1
-959	315A1100-1		.	WALL INSTL-DUCT INNER (FOR DETAILS SEE FIG. 13)						A-C, G-J, Q, R, Y, Z	1
-959A	315A1100-13		.	WALL INSTL-DUCT INNER (FOR DETAILS SEE FIG. 13)						N, W	1
-959B	315A1100-15		.	WALL INSTL-DUCT INNER (FOR DETAILS SEE FIG. 13)						P, X	1
-962	315A1100-2		.	WALL INSTL-DUCT INNER (FOR DETAILS SEE FIG. 13)						D-F, K- M, U, V, AC, AD	1
-962A	315A1100-14		.	WALL INSTL-DUCT INNER (FOR DETAILS SEE FIG. 13)						S, AA	1
-962B	315A1100-16		.	WALL INSTL-DUCT INNER (FOR DETAILS SEE FIG. 13)						T, AB	1
-965	315A1300-1		.	BIFURCATION INSTL-UPR (FOR DETAILS SEE FIG. 14)						A, B, G, H	1
-965A	315A1300-521		.	BIFURCATION INSTL-UPR (FOR DETAILS SEE FIG. 14)						C, J, R, Z	1
-965B	315A1300-21		.	BIFURCATION INSTL-UPR (FOR DETAILS SEE FIG. 14)						N, P, W, X	1
-965C	315A1300-541		.	BIFURCATION INSTL-UPR (FOR DETAILS SEE FIG. 14)						Q, Y	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
-968	315A1300-2		.	BIFURCATION	INSTL-UPR						D, E, K, L	1
				(FOR DETAILS SEE FIG. 14)								
-968A	315A1300-522		.	BIFURCATION	INSTL-UPR						F, M, V, AD	1
				(FOR DETAILS SEE FIG. 14)								
-968B	315A1300-22		.	BIFURCATION	INSTL-UPR						S, T, AA, AB	1
				(FOR DETAILS SEE FIG. 14)								
-968C	315A1300-542		.	BIFURCATION	INSTL-UPR						U, AC	1
				(FOR DETAILS SEE FIG. 14)								
-971	315A1400-1		.	BIFURCATION	INSTL-LWR						A-C, G-J, Q, R, Y, Z	1
				(FOR DETAILS SEE FIG. 15)								
-971A	315A1400-9		.	BIFURCATION	INSTL-LWR						N, P, W, X	1
				(FOR DETAILS SEE FIG. 15)								
-974	315A1400-2		.	BIFURCATION	INSTL-LWR						D-F, K- M, U, V, AC, AD	1
				(FOR DETAILS SEE FIG. 15)								
-974A	315A1400-10		.	BIFURCATION	INSTL-LWR						S, T, AA, AB	1
				(FOR DETAILS SEE FIG. 15)								
-977	315A1202-1		.	BOX INSTL-TORQUE							A-C, G-J, Q, R, Y, Z	1
				(FOR DETAILS SEE FIG. 16)								
-977A	315A1202-87		.	BOX INSTL-TORQUE							N, P, W, X	1
				(FOR DETAILS SEE FIG. 16)								
-980	315A1202-2		.	BOX INSTL-TORQUE							D-F, K- M, U, V, AC, AD	1
				(FOR DETAILS SEE FIG. 16)								
-980A	315A1202-88		.	BOX INSTL-TORQUE							S, T, AA, AB	1
				(FOR DETAILS SEE FIG. 16)								

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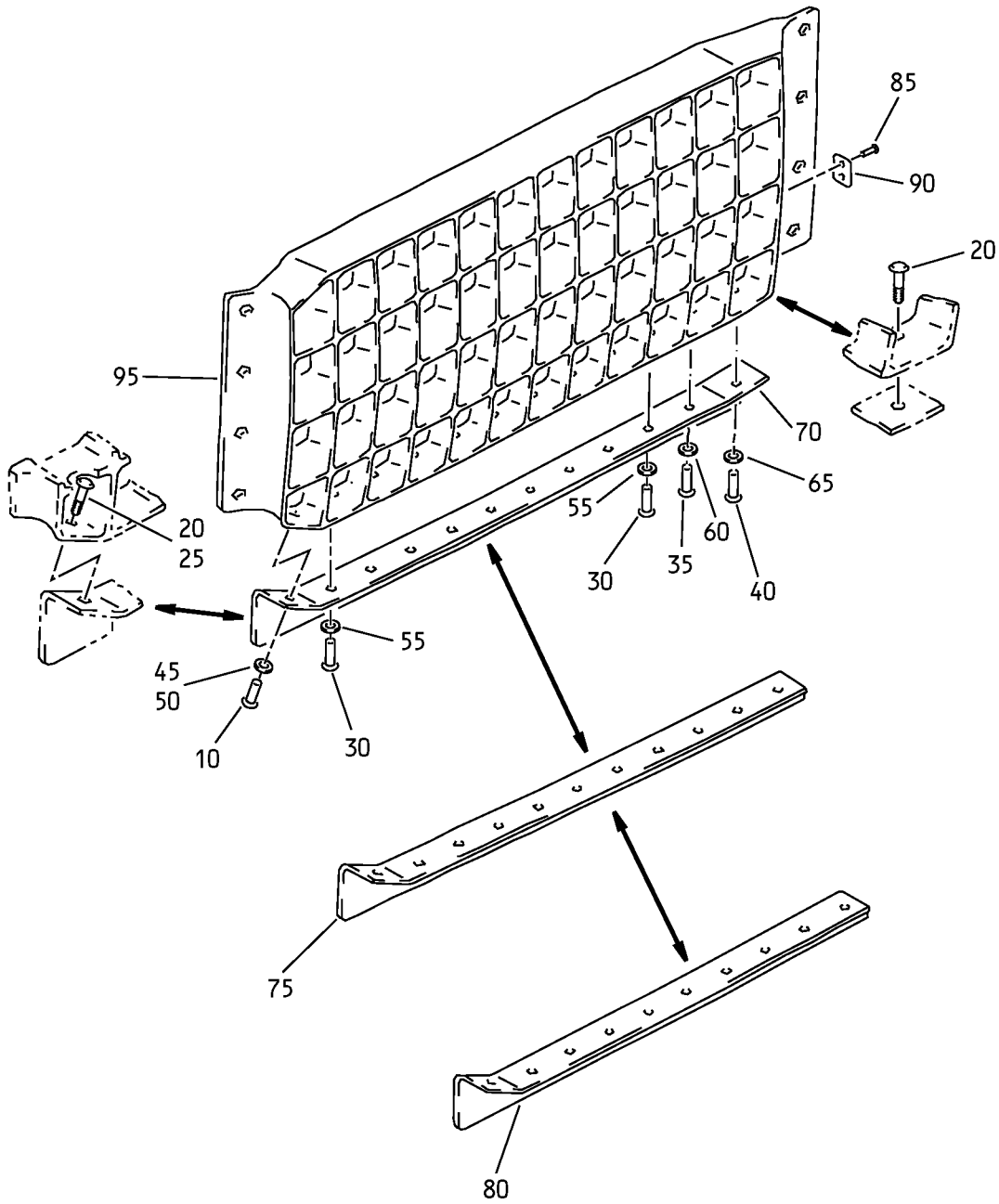
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Cascade Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-1	315A1210-14									A-C, Q, R	RF
-5	315A1210-13									D, E	RF
-5A	315A1210-501									D-F, V	RF
-5B	315A1210-501									U	RF
10	BACR15BB5B									A-C, Q, R	1
-10A	BACR15BB6B									A-C, Q, R	1
-15	BACR15BB5B									D-F, U, V	1
-15A	BACR15BB6B									D, F, U, V	1
20	HL22D77-5-6									A-C, Q, R	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 25	HL22D77-5-6		.								D-F, U, V	1
30	BACR15BB6B		.								A-F, Q, R, U, V	9
35	BACR15BB6B		.								A-E, Q, R	1
40	BACR15BB6B		.								A-C, Q, R	1
45	AN960KD8		.								A-C, Q, R	1
-45A	AN960KD10L		.								A-C, Q, R	1
50	AN960KD8		.								D-F, U, V	1
-50A	AN960KD10L		.								D-F, U, V	1
55	AN960KD10L		.								A-F, Q, R, U, V	9
60	AN960KD8		.								A-E, Q, R	1

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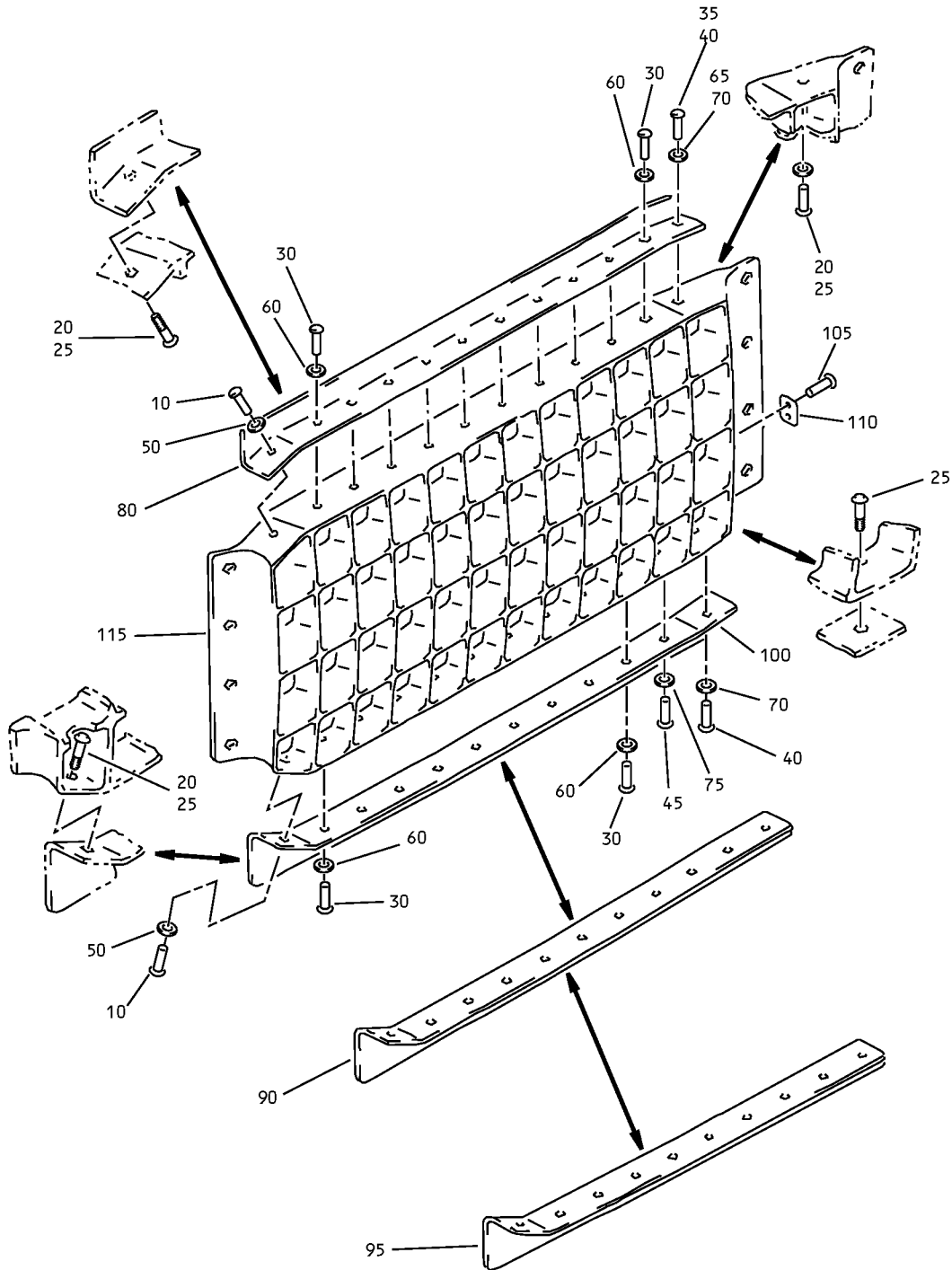
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
2- 65	AN960KD10L		. WASHER (ITEM 20 OPTIONAL TO ITEM 10 PLUS ITEM 45 IN CASCADE FORWARD END BAY AND ITEM 40 PLUS ITEM 65 IN CASCADE AFT END BAY ONLY)	A-C, Q, R	1
70	315A1209-2		. FITTING-FLOW BLKG	A-C, Q, R	1
75	315A1209-1		. FITTING-FLOW BLKG (USED ON ITEM 5)	D, E	1
80	315A1209-508		. FITTING-FLOW BLKG (USED ON ITEMS 5A, 5B)	D-F, U, V	1
85	BACR15BB3B		. RIVET (SIZE DETERMINED ON INST)	A-F, Q, R, U, V	2
90	69B97503-1		. TAG-IDENT	A-F, Q, R, U, V	1
95	315A1210-8		. CASCADE	A-C, Q, R	1
-100	315A1210-7		. CASCADE	D-F, U, V	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3-												
-1	315A1210-15											
-1A	315A1210-502											
-1B	315A1210-502											
-5	315A1210-16											
-5A	315A1210-16											
10	BACR15BB5B											
-10A	BACR15BB6B											
-15	BACR15BB5B											
-15A	BACR15BB6B											

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3-												
20	HL22D77-5-6									. HI LOK (V73197) (ITEM 20 OPTIONAL TO ITEM 10 PLUS ITEM 50 IN CASCADE FORWARD END BAY AND ITEM 35 PLUS ITEM 65 IN CASCADE AFT END BAY ONLY)	A-C, Q, R	3
25	HL22D77-5-6									. HI LOK (V73197) (ITEM 25 OPTIONAL TO ITEM 15 PLUS ITEM 55 IN CASCADE FORWARD END BAY AND ITEM 40 PLUS ITEM 70 IN CASCADE AFT END BAY ONLY)	D-F, U, V	4
30	BACR15BB6B									. RIVET (SIZE DETERMINED ON INST)	A-F, Q, R, U, V	19
35	BACR15BB6B									. RIVET (SIZE DETERMINED ON INST) (ITEM 20 OPTIONAL TO ITEM 10 PLUS ITEM 50 IN CASCADE FORWARD END BAY AND ITEM 35 PLUS ITEM 65 IN CASCADE AFT END BAY ONLY)	A-C, Q, R	1
40	BACR15BB6B									. RIVET (SIZE DETERMINED ON INST) (ITEM 25 OPTIONAL TO ITEM 15 PLUS ITEM 55 IN CASCADE FORWARD END BAY AND ITEM 40 PLUS ITEM 70 IN CASCADE AFT END BAY ONLY)	D-F, U, V	2
45	BACR15BB6B									. RIVET (SIZE DETERMINED ON INST) (USED ON ITEMS 1,5,5A)	A, B, D- F, U, V	1
50	AN960KD8									. WASHER (ITEM 20 OPTIONAL TO ITEM 10 PLUS ITEM 50 IN CASCADE FORWARD END BAY AND ITEM 35 PLUS ITEM 65 IN CASCADE AFT END BAY ONLY) (OPT ITEM 50A)	A-C, Q, R	2
-50A	AN960KD10L									. WASHER (OPT ITEM 50) (USED WITH ITEM 10A)	A-C, Q, R	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- -55	AN960KD8		.	W	A	S	H	E	R	D-F, U, V	2	
				(ITEM 25 OPTIONAL TO ITEM 15 PLUS ITEM 55 IN CASCADE FORWARD END BAY AND ITEM 40 PLUS ITEM 70 IN CASCADE AFT END BAY ONLY) (OPT ITEM 55A)								
-55A	AN960KD10L		.	W	A	S	H	E	R	D-F, U, V	2	
				(OPT ITEM 55) (USED WITH ITEM 15A)								
60	AN960KD10L		.	W	A	S	H	E	R	A-F, Q, R, U, V	19	
65	AN960KD10L		.	W	A	S	H	E	R	A-C, Q, R	1	
				(ITEM 20 OPTIONAL TO ITEM 10 PLUS ITEM 50 IN CASCADE FORWARD END BAY AND ITEM 35 PLUS ITEM 65 IN CASCADE AFT END BAY ONLY)								
70	AN960KD10L		.	W	A	S	H	E	R	D-F, U, V	2	
				(ITEM 25 OPTIONAL TO ITEM 15 PLUS ITEM 55 IN CASCADE FORWARD END BAY AND ITEM 40 PLUS ITEM 70 IN CASCADE AFT END BAY ONLY)								
75	AN960KD10L		.	W	A	S	H	E	R	A, B, D- F, U, V	1	
				(USED ON ITEMS 1,5,5A)								
80	315A1209-3		.	F	I	T	T	I	N	A-C, Q, R	1	
				FITTING-FLOW BLKG								
-85	315A1209-4		.	F	I	T	T	I	N	D-F, U, V	1	
				FITTING-FLOW BLKG								
90	315A1209-1		.	F	I	T	T	I	N	A, B	1	
				(USED ON ITEM 1)								
95	315A1209-508		.	F	I	T	T	I	N	A-C, Q, R	1	
				FITTING-FLOW BLKG (USED ON ITEMS 1A,1B)								
100	315A1209-2		.	F	I	T	T	I	N	D-F, U, V	1	
				FITTING-FLOW BLKG								
105	BACR15BB3B		.	R	I	V	E	T		A-F, Q, R, U, V	2	
				(SIZE DETERMINED ON INST)								
110	69B97503-1		.	T	A	G	-	I	D	A-F, Q, R	1	
				TAG-IDENT								
115	315A1210-9		.	C	A	S	C	A	D	A-C, U, V	1	
				CASCADE								
-120	315A1210-10		.	C	A	S	C	A	D	D-F	1	
				CASCADE								

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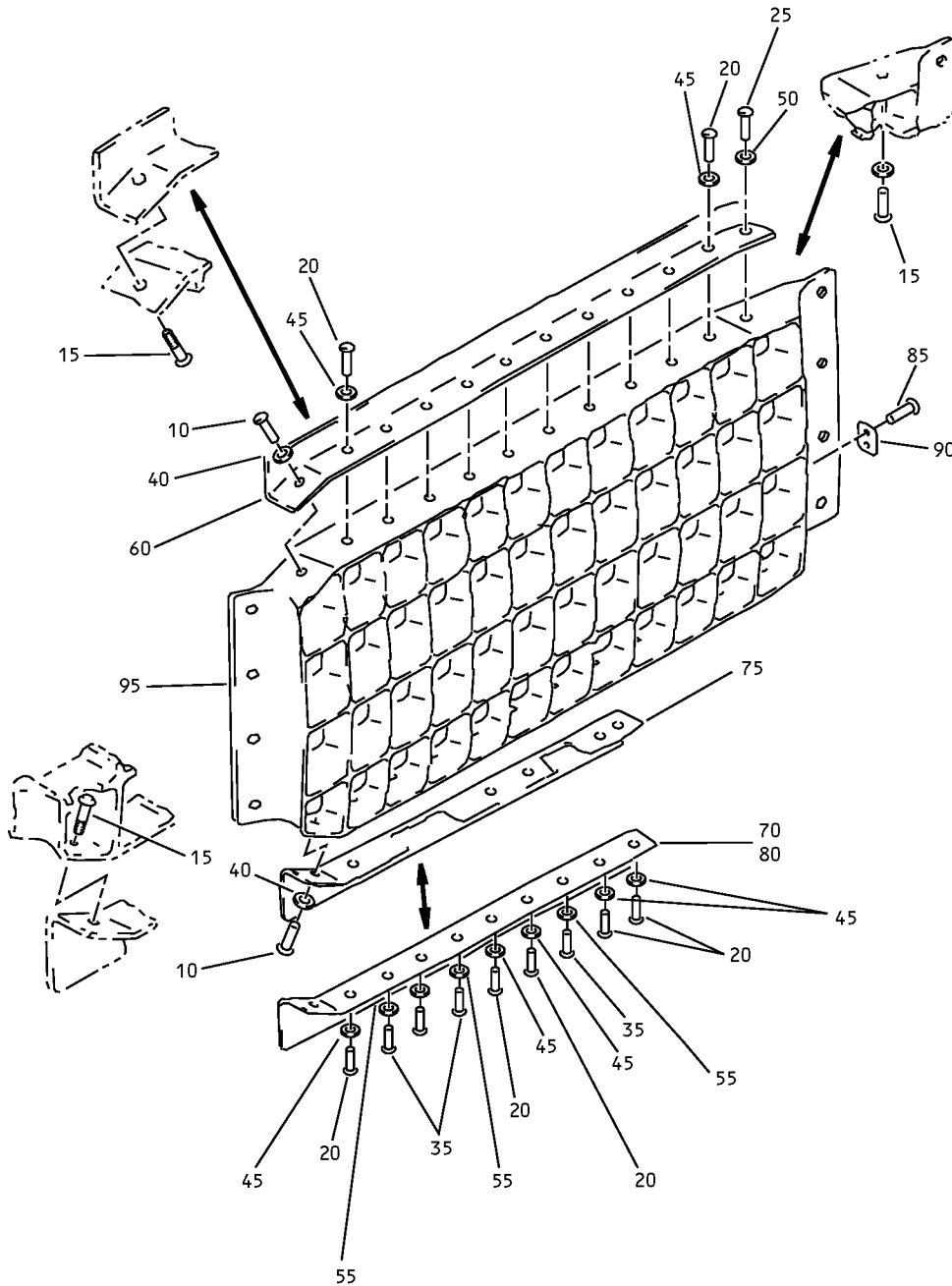
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Cascade Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
-1	315A1213-2									A-C, Q, R	RF
-5	315A1213-503									D, E	RF
-5A	315A1213-505									D	RF
-5B	315A1213-507									D-F	RF
-5C	315A1213-509									F	RF
-5D	315A1213-511									F, V	RF
-5E	315A1213-511									U	RF
10	BACR15BB5B									A-F, Q, R, U, V	2
-10A	BACR15BB6B									A-F, Q, R, U, V	2
15	HL22D77-5-5									A-F, Q, R, U, V	3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
20	BACR15BB6B		.	RIVET (SIZE DETERMINED ON INST) (FOR NHA SEE 315A1213)						A-F, Q, R, U, V	15
25	BACR15BB6B		.	RIVET (SIZE DETERMINED ON INST) (ITEM 15 OPTIONAL TO ITEM 10 PLUS ITEM 40 IN CASCADE FORWARD END BAY ONLY, 2 PLACES, AND ITEM 25 PLUS ITEM 50 IN CASCADE AFT END BAY ONLY, 1 PLACE)						A-F, Q, R, U, V	1
35	BACR15BB6B		.	RIVET (SIZE DETERMINED ON INST) (FOR NHA SEE 315A1213) (USED ON ITEMS 1,5B,5C,5D)						A-F, Q, R, U, V	4
40	AN960KD8		.	WASHER (V73197) (ITEM 15 OPTIONAL TO ITEM 10 PLUS ITEM 40 IN CASCADE FORWARD END BAY ONLY, 2 PLACES, AND ITEM 25 PLUS ITEM 50 IN CASCADE AFT END BAY ONLY, 1 PLACE)						A-F, Q, R, U, V	2
45	AN960KD10L		.	WASHER						A-F, Q, R, U, V	15
50	AN960KD10L		.	WASHER (ITEM 15 OPTIONAL TO ITEM 10 PLUS ITEM 40 IN CASCADE FORWARD END BAY ONLY, 2 PLACES, AND ITEM 25 PLUS ITEM 50 IN CASCADE AFT END BAY ONLY, 1 PLACE)						A-F, Q, R, U, V	1
55	AN960KD10L		.	WASHER (USED ON ITEMS 1,5B,5C,5D,5E)						A-F, Q, R, U, V	4
60	315A1209-12		.	FITTING-FLOW BLKG						A-C, Q, R	1
-65	315A1209-11		.	FITTING-FLOW BLKG (USED ON ITEMS 5,5A,5B,5C,5D,5E)						D-F, U, V	1
70	315A1209-60		.	FITTING-FLOW BLKG						A-C, Q, R	1
75	315A1209-505		.	FITTING-FLOW BLKG (USED ON ITEMS 5,5A)						D, E	1
80	315A1209-510		.	FITTING-FLOW BLKG (USED ON ITEM 5B)						D-F	1

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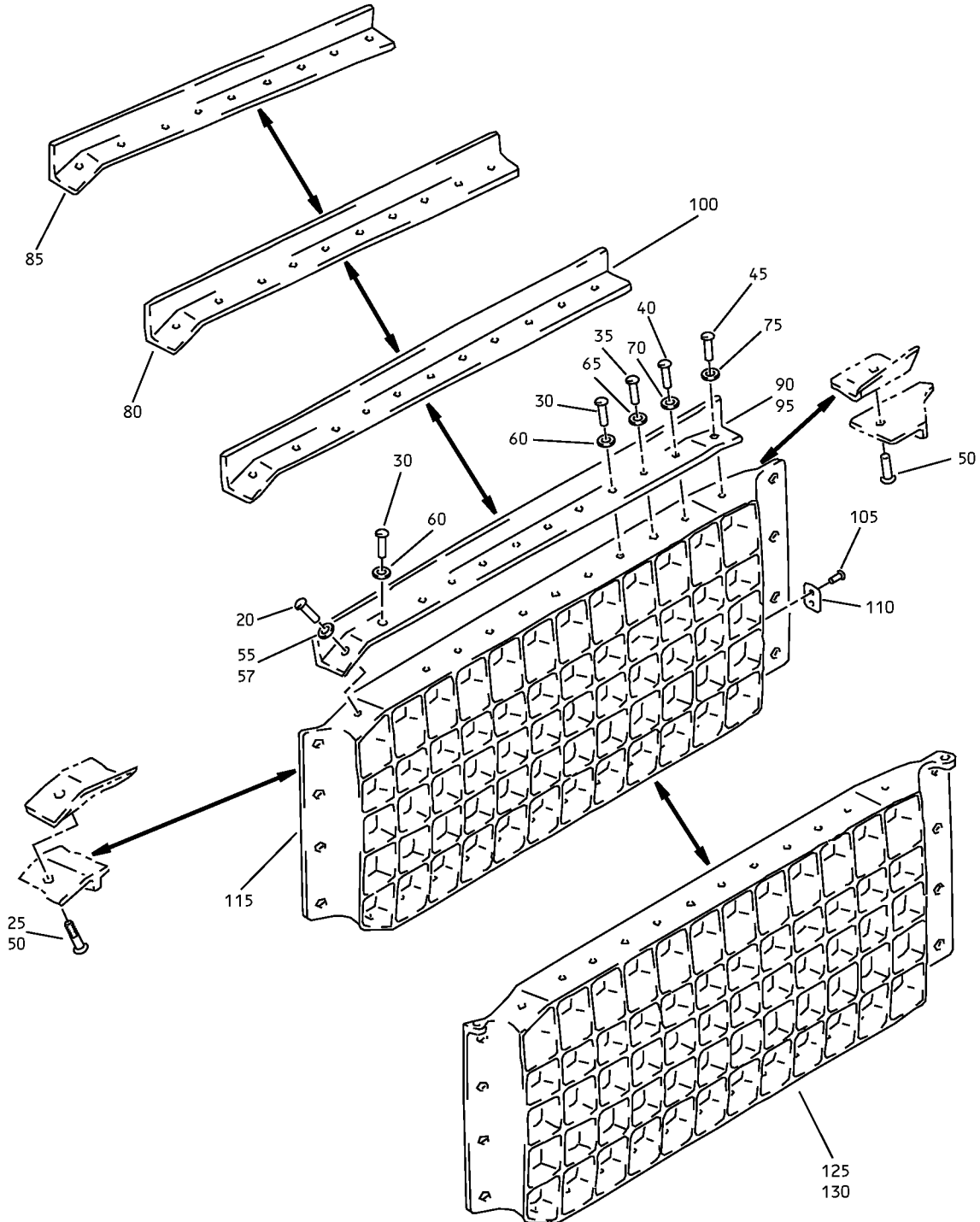


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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
4- -80A	315A1209-512		.								F, U, V	1
85	BACR15BB3B		.								A-F, Q, R, U, V	2
90	69B97503-1		.								A-F, Q, R, U, V	1
95	315A1213-8		.								A-C, Q, R	1
-100	315A1213-504		.								D-F	1
-100A	315A1213-7		.								D	1
-100B	315A1213-513		.								F, U, V	1

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Cascade Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
5-												
-1	315A1213-4									CASCADE ASSY-42 DEG CURVED STRONGBACK (LIMITED USAGE)	A, B	RF
-1A	315A1213-506									CASCADE ASSY-42 DEG CURVED STRONGBACK (LIMITED USAGE)	A-C, R	RF
-1B	315A1213-506									CASCADE ASSY-42 DEG CURVED STRONGBACK	Q	RF
-5	315A1213-3									CASCADE ASSY-42 DEG CURVED STRONGBACK	D-F, U, V	RF
-10	315A1212-3									CASCADE ASSY-26 DEG CURVED STRONGBACK	A-F, K- M, Q, R, U, V, AC, AD	RF
-15	315A1212-4									CASCADE ASSY-26 DEG CURVED STRONGBACK	A-J, Q, R, U, V, Y, Z	RF
20	BACR15BB5B									. RIVET (SIZE DETERMINED ON INST) (ITEM 25 OPTIONAL TO ITEM 20 PLUS ITEM 55 IN CASCADE FORWARD END BAY ONLY) (OPT ITEM 20A) (USED ON ITEMS 1,1A,1B,15) (USED WITH ITEM 55)	A-J, Q, R, U, V, Y, Z	1
-20A	BACR15BB6B									. RIVET (SIZE DETERMINED ON INST) (FOR NHA SEE 315A1212) (FOR NHA SEE 315A1213) (OPT ITEM 20) (USED WITH ITEM 55A)	A-J, Q, R, U, V, Y, Z	1
-22	BACR15BB5B									. RIVET (SIZE DETERMINED ON INST) (ITEM 50 OPTIONAL TO ITEM 22 PLUS ITEM 57 IN CASCADE FORWARD END BAY AND ITEM 45 PLUS ITEM 75 IN CASCADE AFT END BAY ONLY) (OPT ITEM 22A) (USED ON ITEMS 5,10) (USED WITH ITEM 57)	A-F, K- M, Q, R, U, V, AC, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
5- -22A	BACR15BB6B		.	R	I	V	E	T			A-F, K- M, Q, R, U, V, AC, AD	1
25	HL22D77-5-5		.	H	I	L	O	K			A-J, Q, R, U, V, Y, Z	1
30	BACR15BB6B		.	R	I	V	E	T				8
35	BACR15BB6B		.	R	I	V	E	T				1
40	BACR15BB6B		.	R	I	V	E	T				1
45	BACR15BB6B		.	R	I	V	E	T			A-F, K- M, Q, R, U, V, AC, AD	1
50	HL22D77-5-5		.	H	I	L	O	K			A-F, K- M, Q, R, U, V, AC, AD	2
55	AN960KD8		.	W	A	S	H	E	R		A-J, Q, R, U, V, Y, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5- -55A	AN960KD10L		.	W	A	S	H	E	R	A-J, Q, R, U, V, Y, Z	1
57	AN960KD8		.	W	A	S	H	E	R	A-F, K- M, Q, R, U, V, AC, AD	1
-57A	AN960KD10L		.	W	A	S	H	E	R	A-F, K- M, Q, R, U, V, AC, AD	1
60	AN960KD10L		.	W	A	S	H	E	R		8
65	AN960KD10L		.	W	A	S	H	E	R		1
70	AN960KD10L		.	W	A	S	H	E	R		1
75	AN960KD10L		.	W	A	S	H	E	R	A-F, K- M, Q, R, U, V, AC, AD	1
80	315A1209-14		.	F	I	T	T	I	N	A, B	1
85	315A1209-509		.	F	I	T	T	I	N	A-C, Q, R	1
90	315A1209-13		.	F	I	T	T	I	N	D-F, U, V	1
95	315A1209-15		.	F	I	T	T	I	N	A-F, K- M, Q, R, U, V, AC, AD	1

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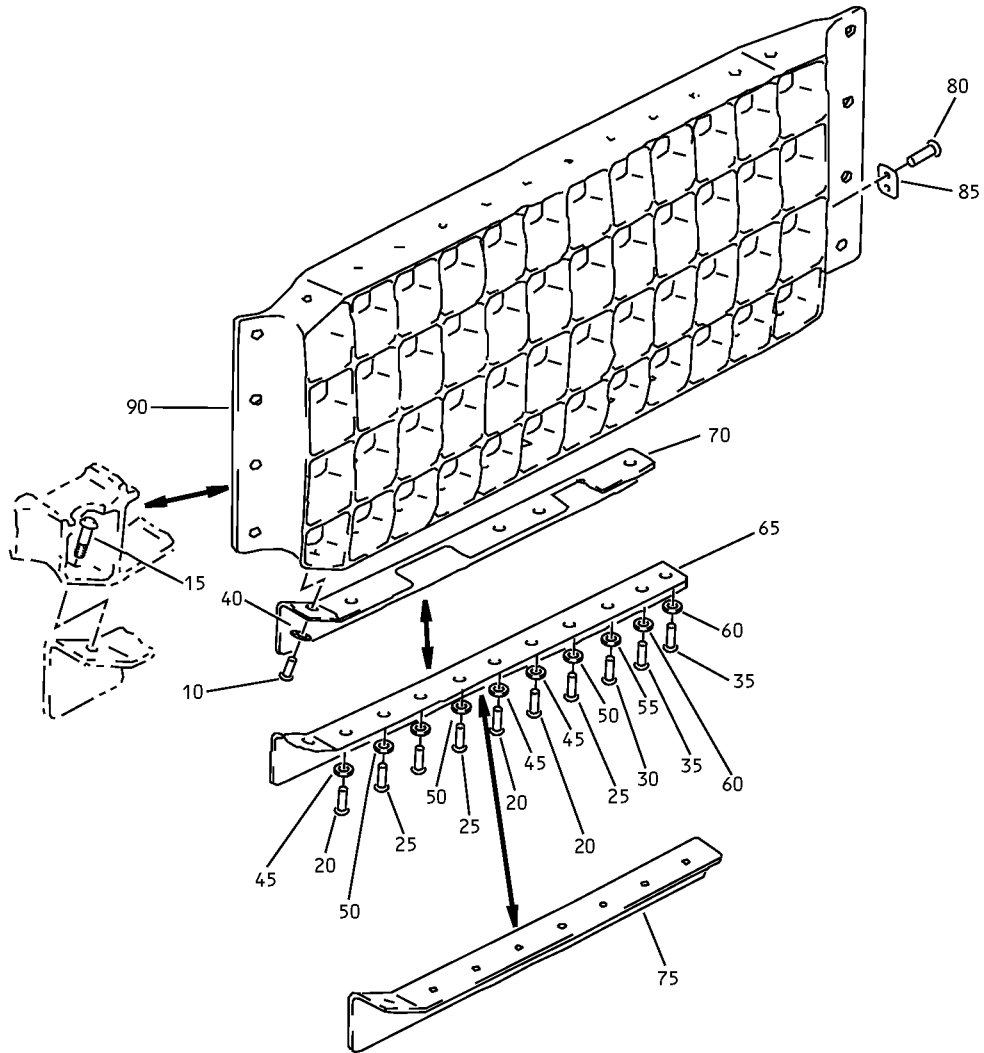
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
5- 100	315A1209-16		.								A-J, Q, R, U, V, AC, AD	1
105	BACR15BB3B		.									2
110	69B97503-1		.									1
115	315A1213-10		.								A-C, Q, R	1
-120	315A1213-9		.								D-F, U, V	1
125	315A1212-7		.								A-F, K- M, Q, R, U, V, AC, AD	1
130	315A1212-8		.								A-J, Q, R, U, V, Y, Z	1

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Torque Box Installation
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
6-												
-1	315A1212-502									CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE)	G-J, Z	RF
-1A	315A1212-2									CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE)	G	RF
-1B	315A1212-502									CASCADE ASSY-26 DEG CURVED STRONGBACK	Y	RF
-5	315A1212-503									CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE)	K, L	RF
-5A	315A1212-505									CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE)	K	RF
-5B	315A1212-506									CASCADE ASSY-26 DEG CURVED STRONGBACK (LIMITED USAGE)	K-M, AD	RF
-5C	315A1212-502									CASCADE ASSY-26 DEG CURVED STRONGBACK	Y, AC	RF
10	BACR15BB5B									. RIVET (SIZE DETERMINED ON INST) (ITEM 15 OPTIONAL TO ITEM 10 PLUS ITEM 40 IN CASCADE FORWARD END BAY ONLY) (OPT ITEM 10A)	G-M, Y, Z, AC, AD	1
-10A	BACR15BB6B									. RIVET (SIZE DETERMINED ON INST) (OPT ITEM 10, 15) (USED WITH ITEM 40A)	G-M, Y, Z, AC, AD	1
15	HL22D77-5-5									. HI LOK (V73197) (ITEM 15 OPTIONAL TO ITEM 10 PLUS ITEM 40 IN CASCADE FORWARD END BAY ONLY) (OPT ITEM 10A)	G-M, Y, Z, AC, AD	1
20	BACR15BB6B									. RIVET (SIZE DETERMINED ON INST)	G-M, Y, Z, AC, AD	3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
6- 25	BACR15BB6B		.	RIVET (SIZE DETERMINED ON INST) (USED ON ITEMS 1,1A,1B,5B,5C)						G-M, Y, Z, AC, AD	4
30	BACR15BB6B		.	RIVET (SIZE DETERMINED ON INST) (USED ON ITEMS 1,1A,1B,5,5A)						G-L, Y, Z	1
35	BACR15BB6B		.	RIVET (SIZE DETERMINED ON INST)						G-J, Y, Z	2
40	AN960KD8		.	WASHER (ITEM 15 OPTIONAL TO ITEM 10 PLUS ITEM 40 IN CASCADE FORWARD END BAY ONLY) (OPT ITEM 40A)						G-M, Y, Z, AC, AD	1
-40A	AN960KD10L		.	WASHER (OPT ITEM 40) (USED WITH ITEM 10A)						G-M, Y, Z, AC, AD	1
45	AN960KD10L		.	WASHER						G-M, Y, Z, AC, AD	3
50	AN960KD10L		.	WASHER (USED ON ITEMS 1,1A, 1B, 5B, 5C)						G-M, Y, Z, AC, AD	4
55	AN960KD10L		.	WASHER (USED ON ITEMS 1,1A,1B,5,5A)						G-L, Y, Z	1
60	AN960KD10L		.	WASHER						G-J, Y, Z	2
65	315A1209-504		.	FITTING-FLOW BLKG (USED ON ITEM 1)						G-J, Z	1
-65A	315A1209-18		.	FITTING-FLOW BLKG (USED ON ITEMS 1A,1B)						G, Y	1
70	315A1209-506		.	FITTING-FLOW BLKG (USED ON ITEMS 5,5A)						K, L	1
75	315A1209-511		.	FITTING-FLOW BLKG (USED ON ITEMS 5B,5C)						K-M, AC, AD	1
80	BACR15BB3B		.	RIVET (SIZE DETERMINED ON INST)						G-M, Y, Z, AC, AD	2
85	69B97503-1		.	TAG-IDENT						G-M	1
90	315A1212-6		.	CASCADE						G-J, Y, Z, AC, AD	1

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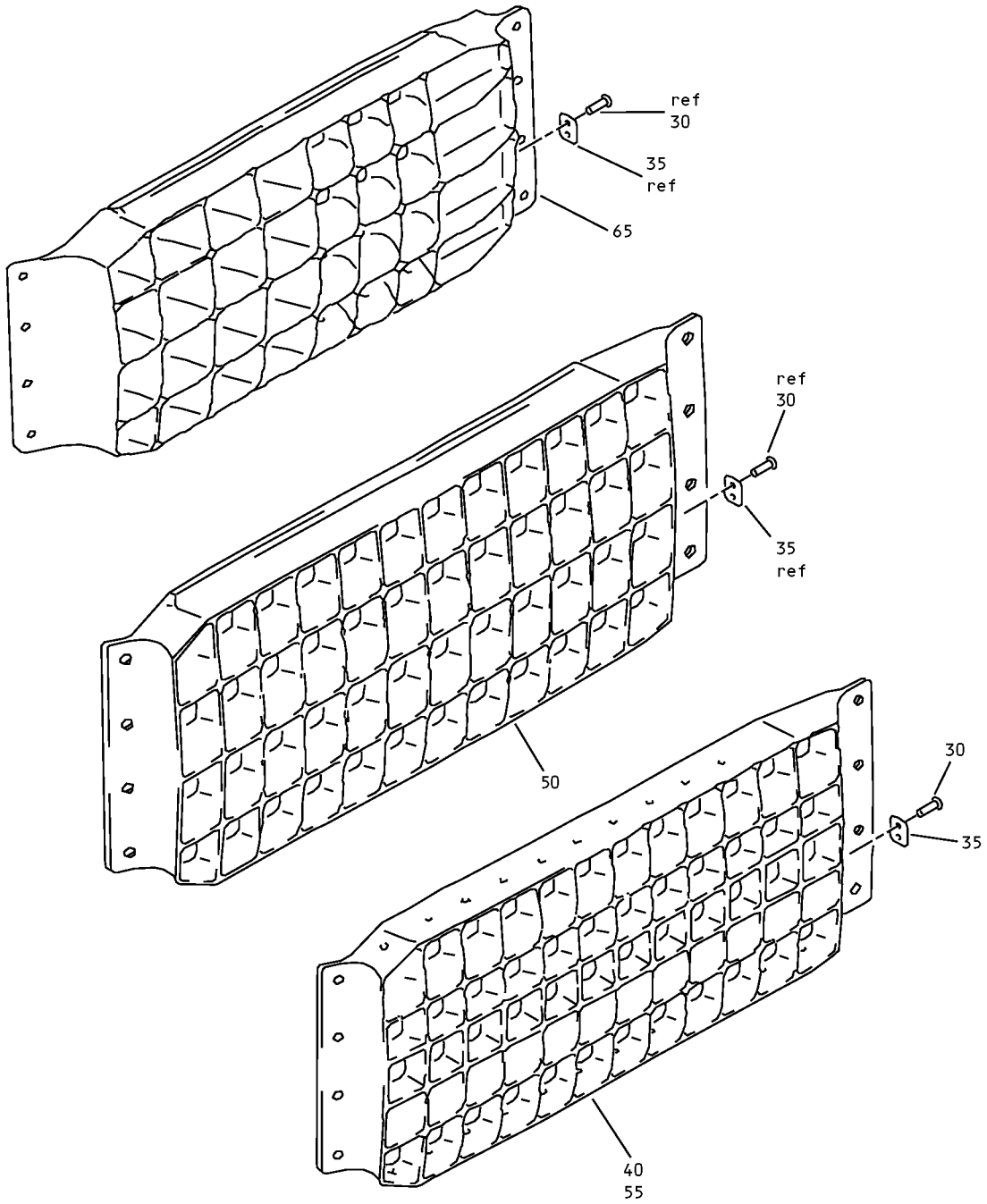


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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
6- -95	315A1212-504									. CASCADE (USED ON ITEMS 5,5B,5C)	K-M, AC, AD	1
-95A	315A1212-5									. CASCADE (USED ON ITEM 5A)	K	1

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Cascade Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
7-												
-1	315A1212-12									CASCADE ASSY-26 DEG CURVED STRONGBACK	A-C, Q, R	RF
-5	315A1212-11									CASCADE ASSY-26 DEG CURVED STRONGBACK	D-F, U, V	RF
-10	315A1210-5									CASCADE ASSY-RADIAL STRONGBACK	A-F, Q, R, U, V	RF
-15	315A1213-6									CASCADE ASSY-42 DEG CURVED STRONGBACK	G-J, Y, Z	RF
-20	315A1213-5									CASCADE ASSY-42 DEG CURVED STRONGBACK	K-M, AC, AD	RF
-25	315A1215-3									CASCADE ASSY-RADIAL STRONGBACK, SPOILED	G-M, Y, Z, AC, AD	RF
30	BACR15BB3B									. RIVET (SIZE DETERMINED ON INST)		2
35	69B97503-1									. TAG-IDENT		1
40	315A1212-14									. CASCADE (USED ON ITEM 1)	A-C, Q, R	1
-45	315A1212-13									. CASCADE (USED ON ITEM 5)	D-F, U, V	1
50	315A1210-11									. CASCADE (USED ON ITEM 10)	A-F, Q, R, U, V	1
55	315A1213-12									. CASCADE (USED ON ITEM 15)	G-J, Y, Z	1
-60	315A1213-11									. CASCADE (USED ON ITEM 20)	K-M, AC, AD	1
65	315A1215-7									. CASCADE (USED ON ITEM 25)	G-M, Y, Z, AC, AD	1

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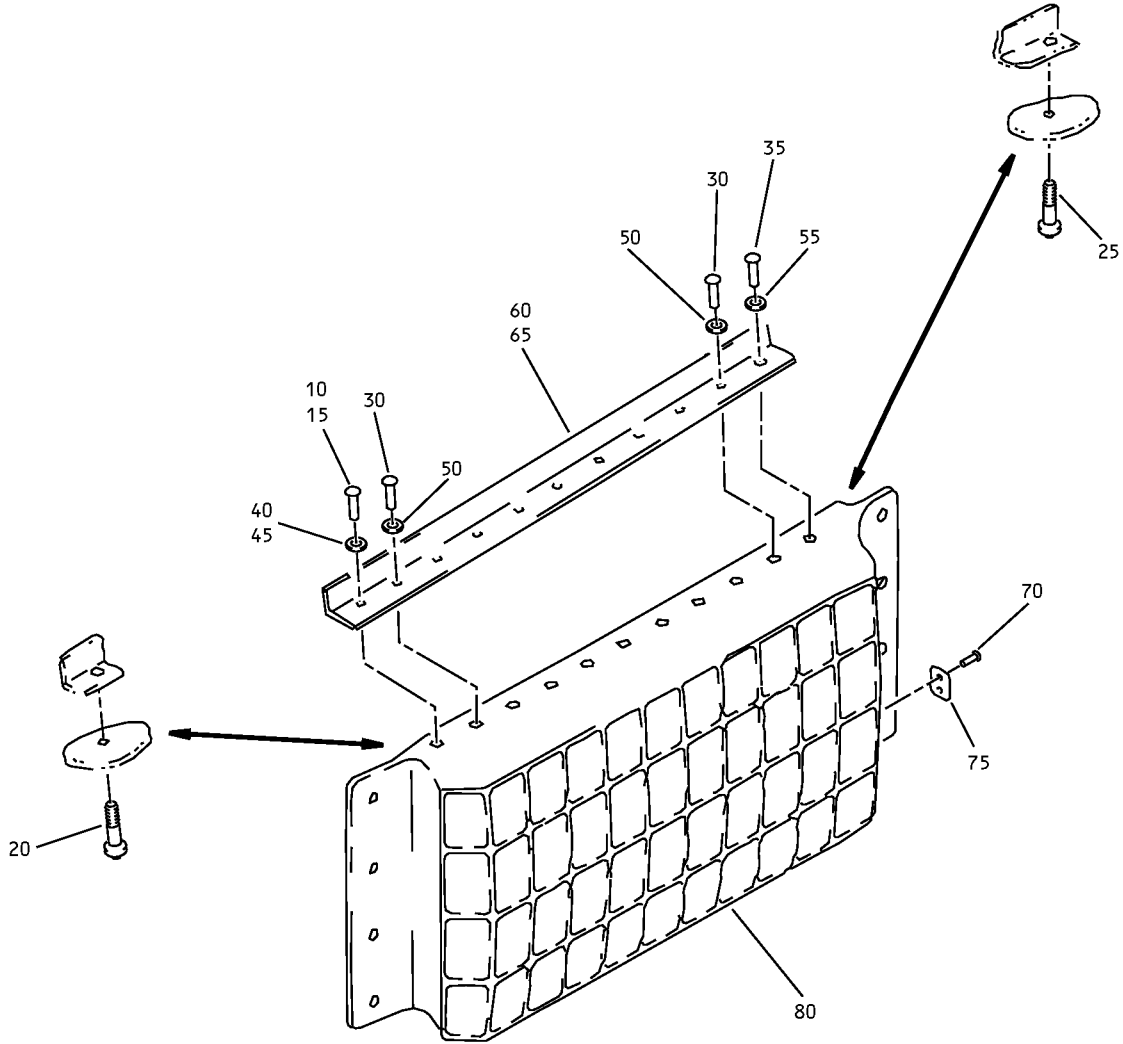
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Cascade Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
8-												
-1	315A1214-2									CASCADE ASSY-58 DEG CURVED STRONGBACK	G-J, Y, Z	RF
-5	315A1214-1									CASCADE ASSY-58 DEG CURVED STRONGBACK	K-M, AC, AD	RF
10	BACR15BB5B									. RIVET (SIZE DETERMINED ON INST) (ITEM 20 OPTIONAL TO ITEM 10 PLUS ITEM 40 IN CASCADE FORWARD END BAY ONLY) (OPT ITEM 10A)	G-J, Y, Z	1
-10A	BACR15BB6B									. RIVET (SIZE DETERMINED ON INST) (OPT ITEM 10, 15, 20) (USED WITH ITEM 40A)	G-M, Y, Z, AC, AD	1
15	BACR15BB5B									. RIVET (SIZE DETERMINED ON INST) (ITEM 25 OPTIONAL TO ITEM 15 PLUS ITEM 45 IN CASCADE FORWARD END BAY AND ITEM 30 PLUS ITEM 50 IN CASCADE AFT END BAY ONLY) (OPT ITEM 10A)	K-M, AC, AD	1
20	HL22D77-5-6									. HI LOK (V73197) (ITEM 20 OPTIONAL TO ITEM 10 PLUS ITEM 40 IN CASCADE FORWARD END BAY ONLY) (OPT ITEM 10A)	G-J, Y, Z	1
25	HL22D77-5-5									. HI LOK (V73197) (ITEM 25 OPTIONAL TO ITEM 15 PLUS ITEM 45 IN CASCADE FORWARD END BAY AND ITEM 35 PLUS ITEM 55 IN CASCADE AFT END BAY ONLY)	K-M, AC, AD	1
30	BACR15BB6B									. RIVET (SIZE DETERMINED ON INST)	G-M, Y, Z, AC, AD	9

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
8- 35	BACR15BB5B		. RIVET (SIZE DETERMINED ON INST) (ITEM 25 OPTIONAL TO ITEM 15 PLUS ITEM 45 IN CASCADE FORWARD END BAY AND ITEM 35 PLUS ITEM 55 IN CASCADE AFT END BAY ONLY)	K-M, AC, AD	1
40	AN960KD8		. WASHER (ITEM 20 OPTIONAL TO ITEM 10 PLUS ITEM 40 IN CASCADE FORWARD END BAY ONLY) (OPT ITEM 40A)	G-J, Y, Z	1
-40A	AN960KD10L		. WASHER (OPT ITEM 40, 45) (USED WITH ITEM 10A)	G-M, Y, Z, AC, AD	1
45	AN960KD8		. WASHER (ITEM 25 OPTIONAL TO ITEM 15 PLUS ITEM 45 IN CASCADE FORWARD END BAY AND ITEM 35 PLUS ITEM 55 IN CASCADE AFT END BAY ONLY) (OPT ITEM 40A)	K-M, AC, AD	1
50	AN960KD10L		. WASHER	G-M, Y, Z, AC, AD	9
55	AN960KD10L		. WASHER (ITEM 25 OPTIONAL TO ITEM 15 PLUS ITEM 45 IN CASCADE FORWARD END BAY AND ITEM 35 PLUS ITEM 55 IN CASCADE AFT END BAY ONLY)	K-M, AC, AD	1
60	315A1209-20		. FITTING-FLOW BLKG	G-J, Y, Z	1
65	315A1209-19		. FITTING-FLOW BLKG	K-M, AC, AD	1
70	BACR15BB3B		. RIVET (SIZE DETERMINED ON INST)	G-M, Y, Z, AC, AD	2
75	69B97503-1		. TAG-IDENT	G-M, Y, Z, AC, AD	1
80	315A1214-4		. CASCADE	G-J, Y, Z	1

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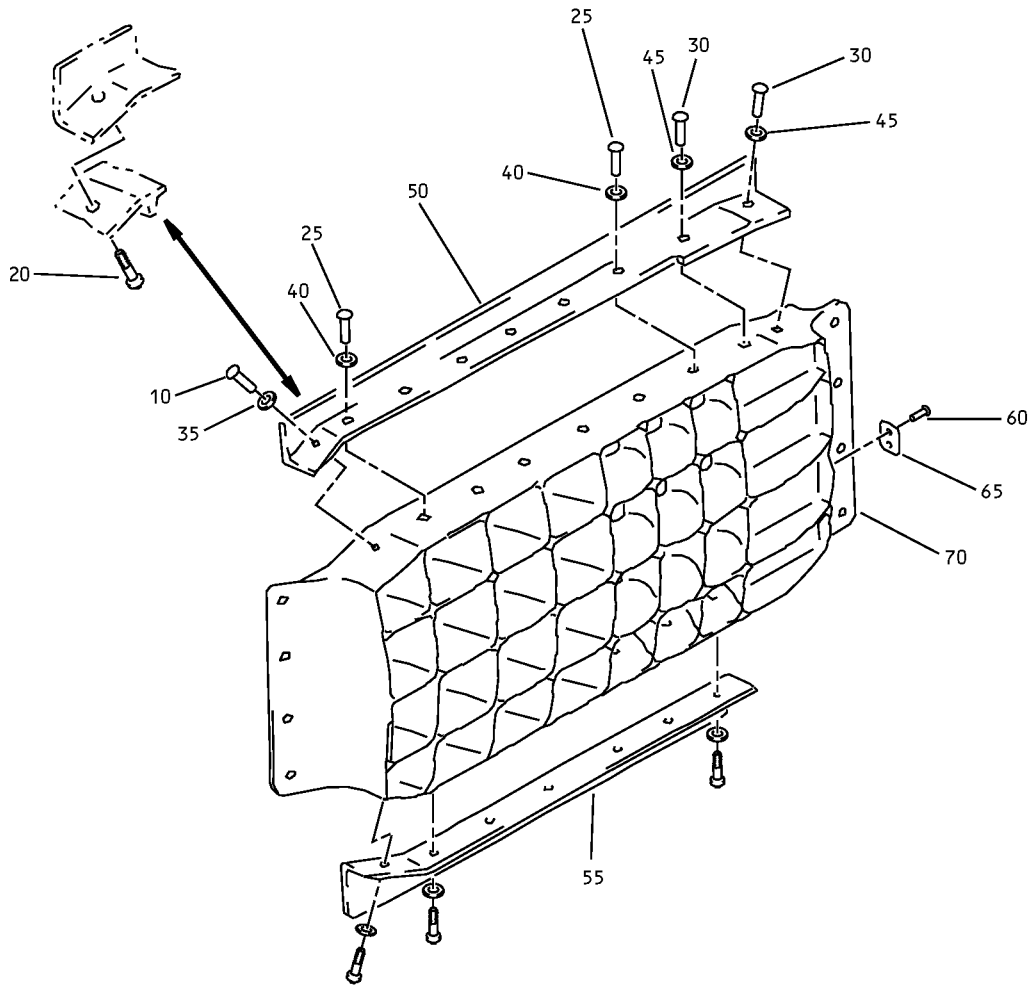
COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
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8- -85	315A1214-3		.	C	A	S	C	A	D	K-M, AC, AD	1

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Cascade Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
9-											
-1	315A1215-2									G-J, Y, Z	RF
-5	315A1215-1									K-M, AC, AD	RF
10	BACR15BB5B									G-M, Y, Z, AC, AD	1
-10A	BACR15BB6B									G-M, Y, Z, AC, AD	1
20	HL22D77-5-6									G-M, Y, Z, AC, AD	1
25	BACR15BB6B									G-M, Y, Z, AC, AD	6
30	BACR15BB6B									G-J, Y, Z	2
35	AN960KD8									G-M, Y, Z, AC, AD	1
-35A	AN960KD10L									G-M, Y, Z, AC, AD	1
40	AN960KD10L									G-M, Y, Z, AC, AD	6
45	AN960KD10L									G-J, Y, Z	2
50	315A1209-8									G-J, Y, Z	1
55	315A1209-7									K-M, AC, AD	1

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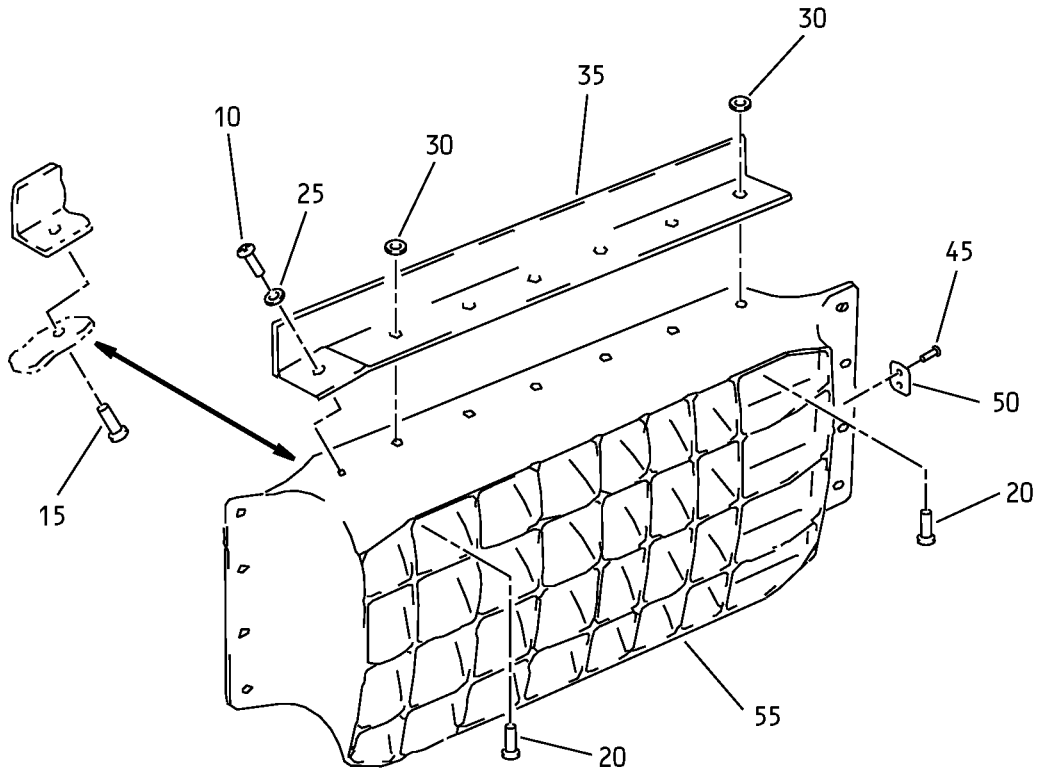


COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
9- 60	BACR15BB3B		.	R	I	V	E	T			G-M, Y, Z, AC, AD	2
65	69B97503-1		.	T	A	G	-	I	D	E	G-M, Y, Z, AC, AD	1
70	315A1215-6		.	C	A	S	C	A	D	E	G-J, Y, Z	1
-75	315A1215-5		.	C	A	S	C	A	D	E	K-M, AC, AD	1

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IPL Figure 10

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY			
			1	2	3	4	5	6	7					
10-														
-1	315A1216-8											CASCADE ASSY-58 DEG CURVED STRONGBACK, SPOILED	G-J, Y, Z	RF
-5	315A1216-7											CASCADE ASSY-58 DEG CURVED STRONGBACK, SPOILED	K-M, AC, AD	RF
10	BACR15BB5B											. RIVET (SIZE DETERMINED ON INST) (ITEM 15 OPTIONAL TO ITEM 10 PLUS ITEM 25 IN CASCADE FORWARD END BAY ONLY) (OPT ITEM 10A)	G-M, Y, Z, AC, AD	1
-10A	BACR15BB6B											. RIVET (SIZE DETERMINED ON INST) (OPT ITEM 10, 15) (USED WITH ITEM 25A)	G-M, Y, Z, AC, AD	1
15	HL22D77-5-6											. HI LOK (V73197) (ITEM 15 OPTIONAL TO ITEM 10 PLUS ITEM 25 IN CASCADE FORWARD END BAY ONLY) (OPT ITEM 10A)	G-M, Y, Z, AC, AD	1
20	BACR15BB6B											. RIVET (SIZE DETERMINED ON INST)	G-M, Y, Z, AC, AD	6
25	AN960KD8											. WASHER (ITEM 15 OPTIONAL TO ITEM 10 PLUS ITEM 25 IN CASCADE FORWARD END BAY ONLY)	G-M, Y, Z, AC, AD	1
30	AN960KD10L											. WASHER	G-M, Y, Z, AC, AD	6
35	315A1209-26											. FITTING-FLOW BLKG	G-J, Y, Z	1
-40	315A1209-25											. FITTING-FLOW BLKG	K-M, AC, AD	1
45	BACR15BB3B											. RIVET (SIZE DETERMINED ON INST)	G-M, Y, Z, AC, AD	2
50	69B97503-1											. TAG-IDENT	G-M, Y, Z, AC, AD	1
55	315A1216-10											. CASCADE	G-J, Y, Z	1

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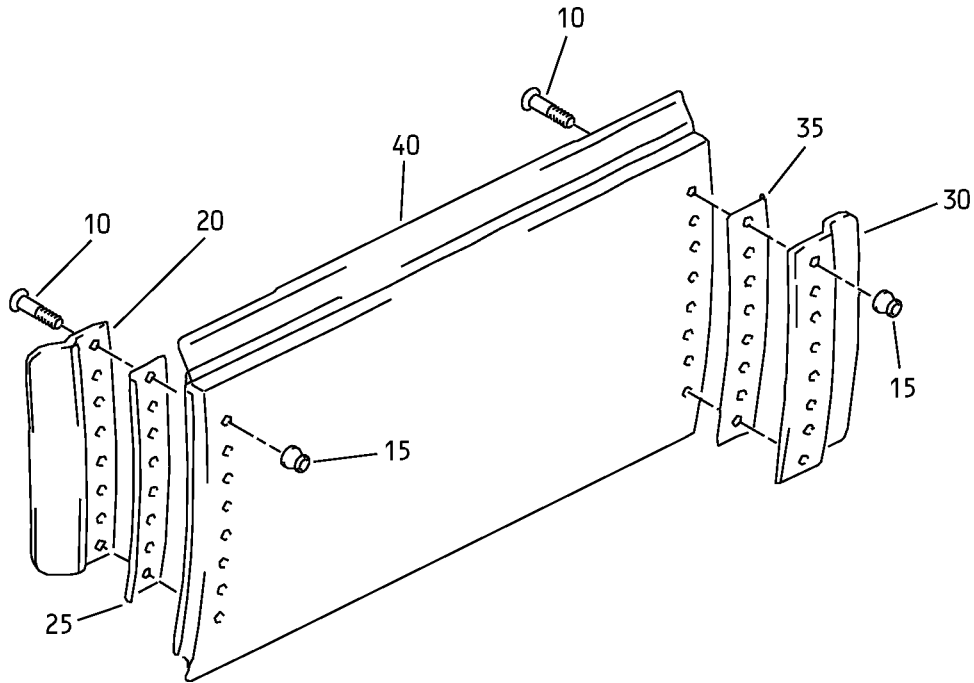
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
10- -60	315A1216-9									. CASCADE	K-M, AC, AD	1

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Cascade Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
11-											
-1	315A1211-501									G-J, Y, Z	RF
-5	315A1211-2									K-M, AC, AD	RF
10	HL523AZ6-16									G-M, Y, Z, AC, AD	16
15	HL79-6									G-M, Y, Z, AC, AD	16
20	315A1219-1									G-M, Y, Z, AC, AD	1
25	BACS40R11B79F									G-M, Y, Z, AC, AD	1
30	315A1220-1									G-M, Y, Z, AC, AD	1
35	BACS40R13B84F									G-M, Y, Z, AC, AD	1
40	315A1211-502									G-J, Y, Z	1
-40A	315A1211-504									G-J, Y, Z	1
-45	315A1211-4									K-M, AC, AD	1
-45A	315A1211-505									K-M, AC, AD	1

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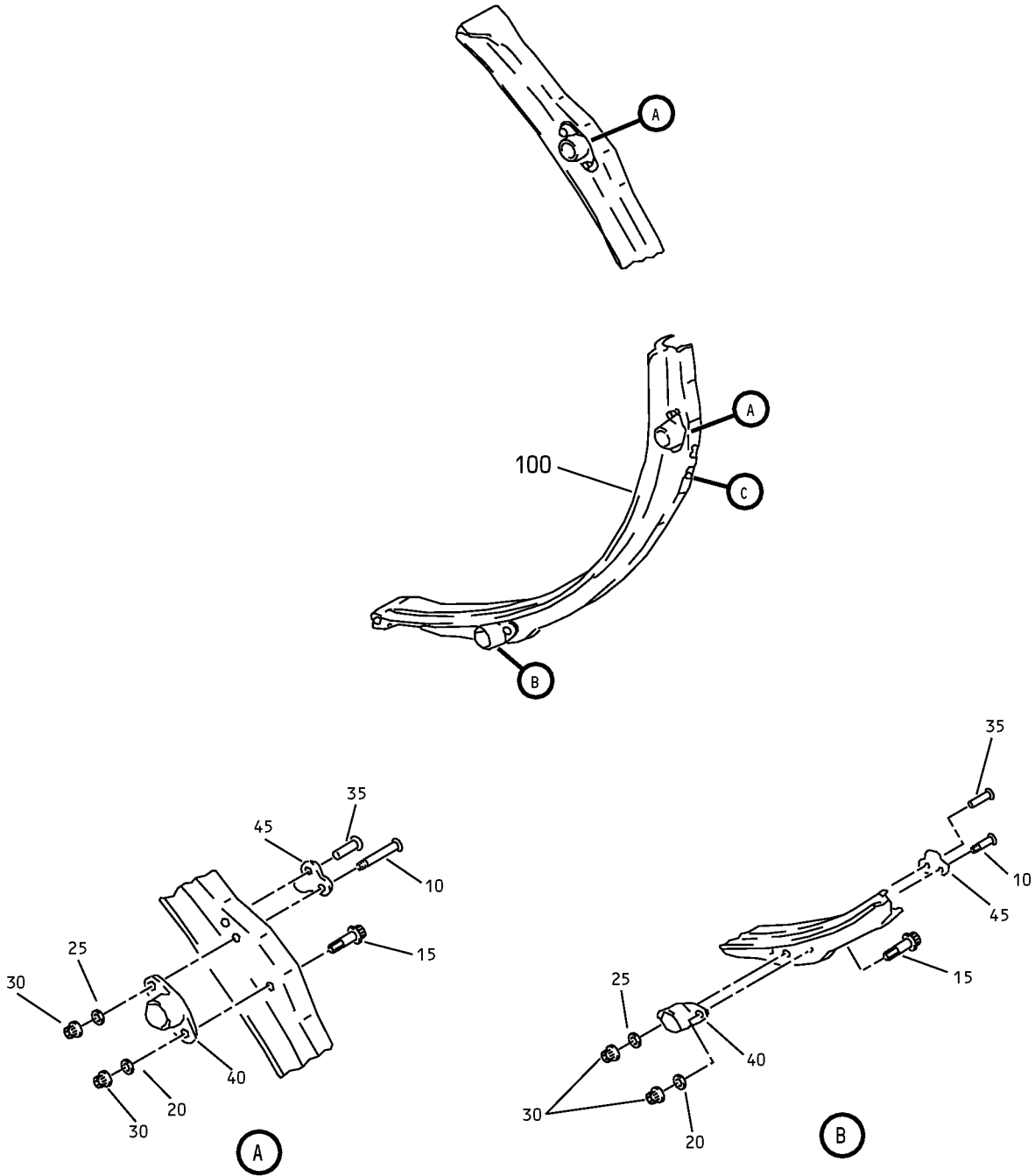
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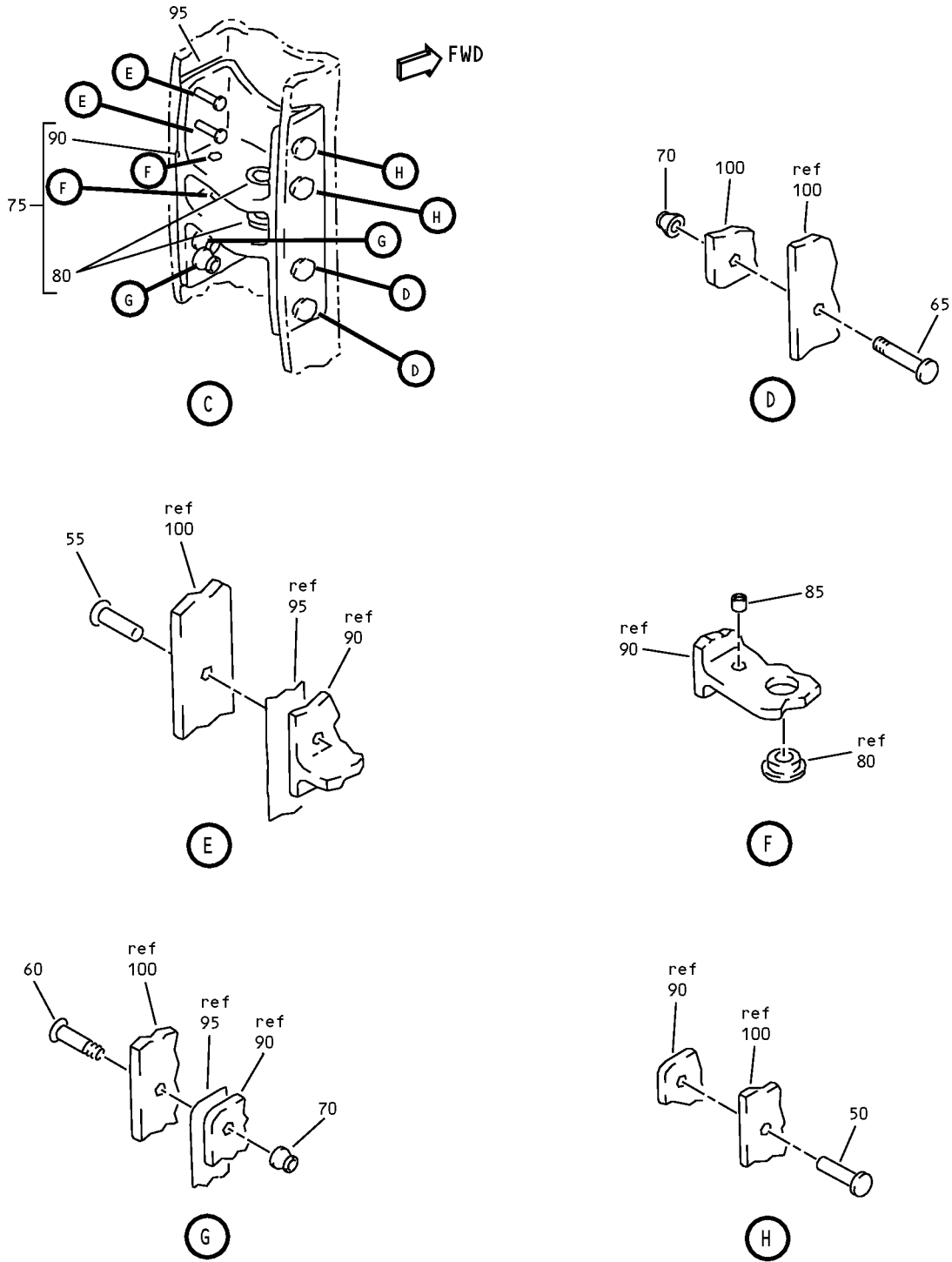
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Segment Assembly
IPL Figure 12 (Sheet 1 of 2)

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Segment Assembly
IPL Figure 12 (Sheet 2 of 2)



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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
12-											
-1	315A1223-501		SEGMENT ASSY-RING, AFT CASCADE SPRT (LIMITED USAGE)							A, G	RF
-1A	315A1223-505		SEGMENT ASSY-RING, AFT CASCADE SPRT							A-C, G-J	RF
-1B	315A1223-509		SEGMENT ASSY-RING, AFT CASCADE SPRT (LIMITED USAGE)							C, J	RF
-1C	315A1223-513		DELETED								
-1D	315A1223-509		SEGMENT ASSY-RING, AFT CASCADE SPRT							Q, R, Y, Z	RF
-1E	315A1223-5		SEGMENT ASSY-RING, AFT CASCADE SPRT							N, P, W, X	RF
-5	315A1223-502		SEGMENT ASSY-RING, AFT CASCADE SPRT (LIMITED USAGE)							D, K	RF
-5A	315A1223-506		SEGMENT ASSY-RING, AFT CASCADE SPRT							D-F, K-M	RF
-5B	315A1223-510		SEGMENT ASSY-RING, AFT CASCADE SPRT (LIMITED USAGE)							F, M	RF
-5C	315A1223-514		DELETED								
-5D	315A1223-510		SEGMENT ASSY-RING, AFT CASCADE SPRT							U, V, AC, AD	RF
-5E	315A1223-6		SEGMENT ASSY-RING, AFT CASCADE SPRT							S, T, AA, AB	RF
10	BACB30LJ4-6		. BOLT								3
15	BACB30VF4K6		. BOLT								3
20	AN960PD416L		. WASHER								3
25	AN960PD416		. WASHER								3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
12- 30	BRH10A4		.	NUT							6
				(V52828)							
				(SPEC BACN10JC4)							
				(OPT T6S428J (V11815))							
				(OPT 96-048 (V80539))							
				(OPT VN303A048 (V92215))							
				(OPT RMLH9075-4W (V72962))							
				(OPT NS202101-048 (V80539))							
				(OPT H10-4BAC (V15653))							
35	BACR15FT5D		.	RIVET							3
				(SIZE DETERMINED ON INST)							
40	315A1639-1		.	SUPPORT-ACTR HSG AFT					A, D, G, K		3
				(OPT ITEM 40A)							
				(USED ON ITEMS 1, 5)							
-40A	315A1639-3		.	SUPPORT-ACTR HSG AFT					A, D, G, K		3
				(OPT ITEM 40)							
				(USED ON ITEMS 1, 5)							
-40B	315A1639-1		.	SUPPORT-ACTR HSG AFT							3
				(USED ON ITEMS 1A, 1B, 1D, 1E, 5A, 5B, 5D, 5E)							
45	315A1330-501		.	PLATE-STRIKER							3
50	CSR925-6-4		.	RIVET					A-M		2
				(V05693)							
				(USED ON ITEMS 1, 1A, 5, 5A)							
-50A	CSR925-6-4		.	RIVET					C, F, J, M, Q, R, Y, Z, AC, AD		2
				(V05693)							
				(USED ON ITEMS 1B, 1D, 5B, 5D)							
				(USED WITH ITEMS 100B, 105B)							
				(PRE SB 737-78-1060)							
-50B	CSR924-6-4		.	RIVET					C, F, J, M, Q, R, Y, Z, AC, AD		2
				(V05693)							
				(USED ON ITEMS 1B, 1D, 5B, 5D)							
				(USED WITH ITEMS 100F, 105F)							
				(POST SB 737-78-1060)							
-50C	CSR924-6-4		.	RIVET					N, P, S, T, W, X, AA, AB		2
				(V05693)							
55	CSR924-6-6		.	RIVET							2
				(V05693)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
12- 60	HL11VAZ6-5		.	BOLT (V60516) (SPEC BACB30NW6K5) (OPT HL11V6-5 (V92215)) (OPT HL11V6-5 (V97928)) (OPT L803-6-5 (V06725)) (OPT B30NW6K5 (V97928)) (OPT HL11VAZ6-5 (V73197)) (OPT HL11VAZ6-5 (V92215)) (OPT HL11VAZ6-5 (V56878))							2
65	BACB30MY6K4		.	BOLT (USED ON ITEMS 1, 1A, 5, 5A)					A-M		2
-65A	BACB30MY6K4		.	BOLT (USED ON ITEMS 1B, 1D, 5B, 5D) (USED WITH ITEMS 100B, 105B) (PRE SB 737-78-1060)					C, F, J, M, Q, R, Y, Z, AC, AD		2
-65B	HL11VAZ6-4		.	BOLT (V60516) (SPEC BACB30NW6K4) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11VAZ6-4 (V0PTK6)) (OPT HL11VAZ6-4 (V56878)) (USED ON ITEMS 1B, 1D, 5B, 5D) (USED WITH ITEMS 100F, 105F) (POST SB 737-78-1060)					C, F, J, M, Q, R, Y, Z, AC, AD		2
-65C	HL11VAZ6-4		.	BOLT (V60516) (SPEC BACB30NW6K4) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11VAZ6-4 (V0PTK6)) (OPT HL11VAZ6-4 (V56878))					N, P, S, T, W, X, AA, AB		2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
12- 70	HL79-6		.									4
			.									
75	315A1566-1		.							A, D, G, K, N, P, S, T, W, X, AA, AB		1
			.									
-75A	315A1566-4		.							A, D, G, K, N, P, S, T, W, X, AA, AB		1
			.									
-75B	315A1566-1		.							A-M, Q, R, U, V, Y, Z, AC, AD		1
			.									
80	BACB28AM06~ B024A		.	.								2
			.	.								
85	MS21209F1-10P		.	.								2
			.	.								
90	315A1566-2		.	.								1
			.	.								
-90A	315A1566-5		.	.						A, D, G, K, N, P, S, T, W, X, AA, AB		1
			.	.								
95	BACS40R11F43F		.									1
			.									
100	315A1223-503		.							A, G		1
			.									
-100A	315A1223-507		.							A-C, G-J		1
			.									
-100B	315A1223-511		.							C, J, Q, R, Y, Z		1
			.									

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
12-											
-100C	315A1223-515										
-100D	315A1223-517									N, P, W, X	1
-100E	315A1223-513									A-C, G-J	1
-100F	315A1223-517									C, J, Q, R, Y, Z	1
-105	315A1223-504									D, K	1
-105A	315A1223-508									D-F, K-M	1
-105B	315A1223-512									F, M, U, V, AC, AD	1
-105C	315A1223-516										
-105D	315A1223-518									S, T, AA, AB	1
-105E	315A1223-514									D-F, K-M	1
-105F	315A1223-518									F, M, U, V, AC, AD	1

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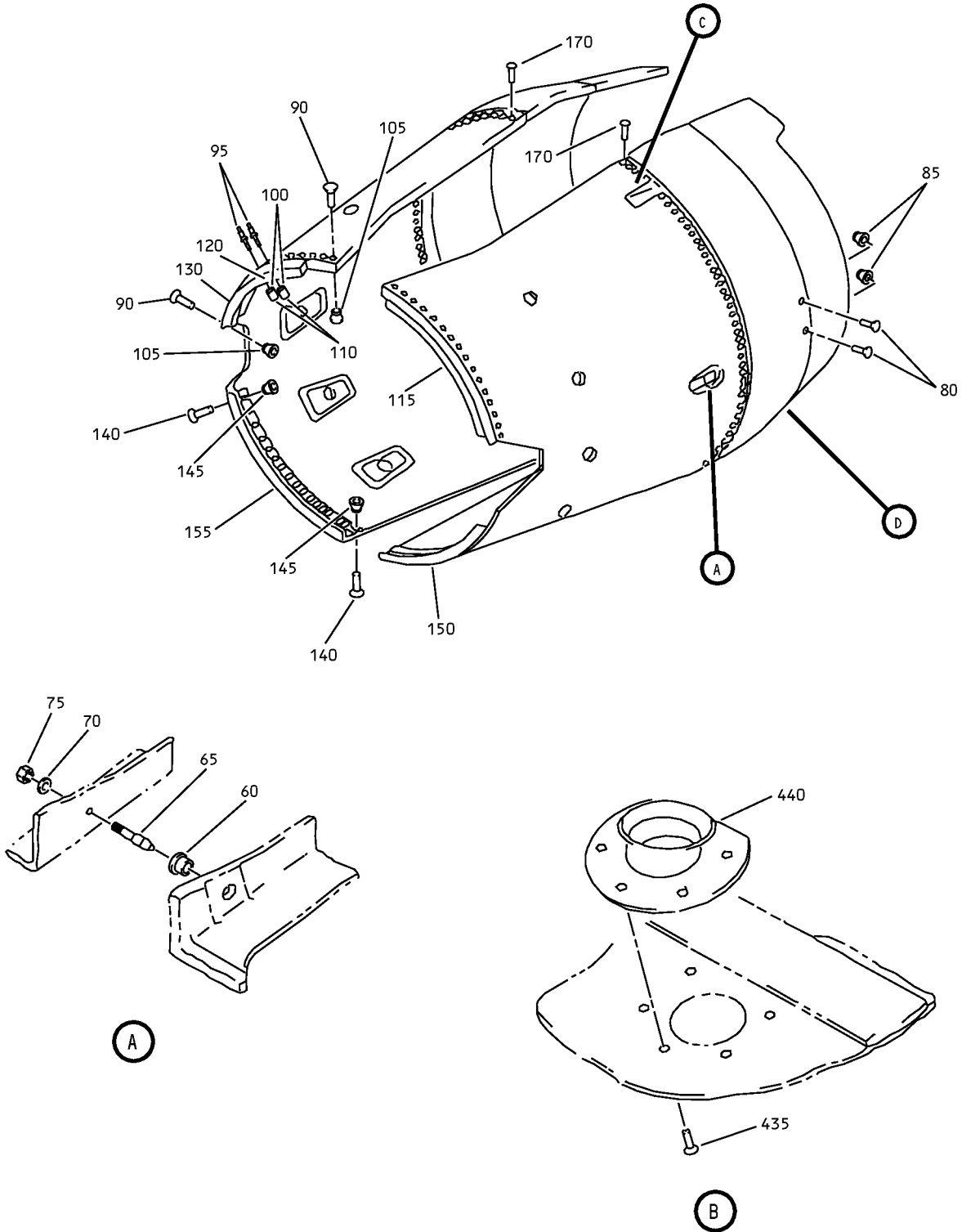
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Duct Inner Wall Installation
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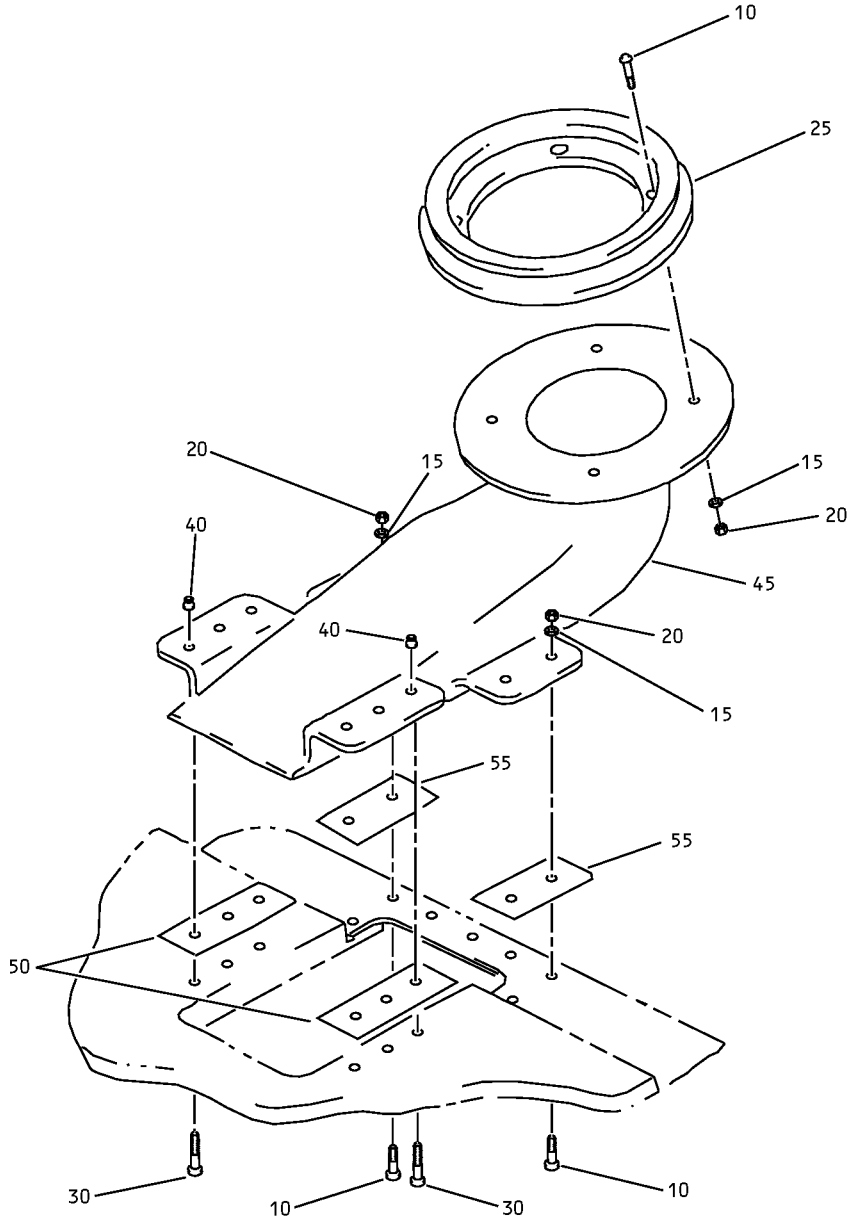
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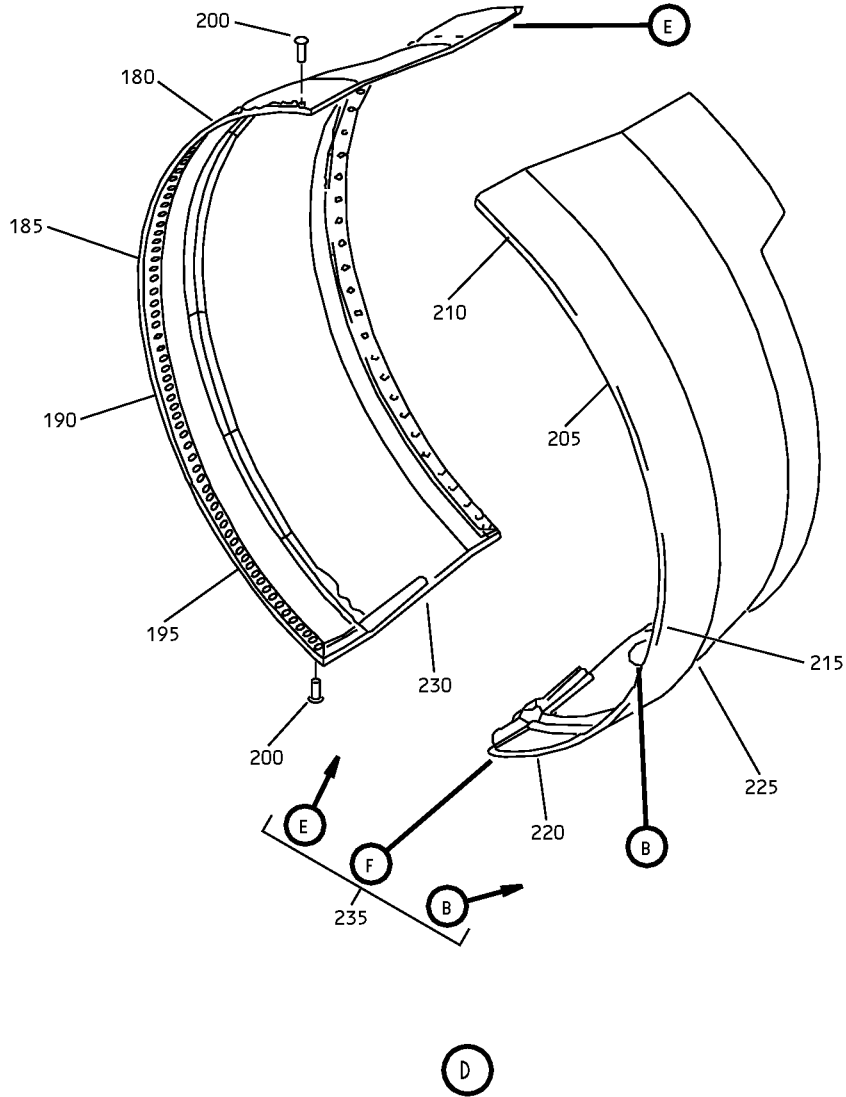


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Duct Inner Wall Installation
IPL Figure 13 (Sheet 2 of 5)

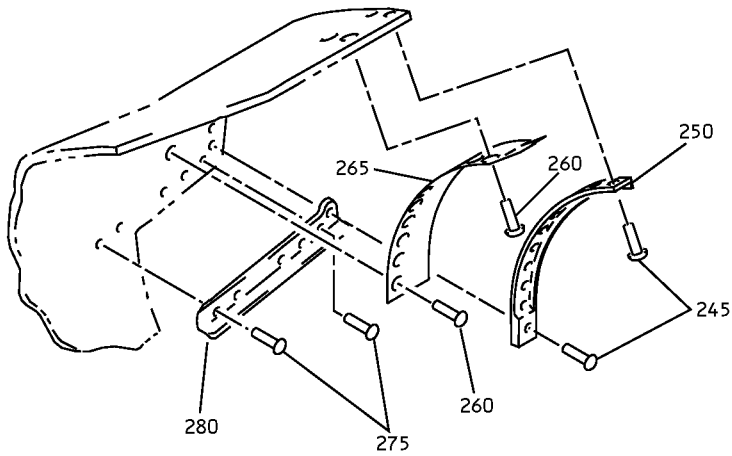
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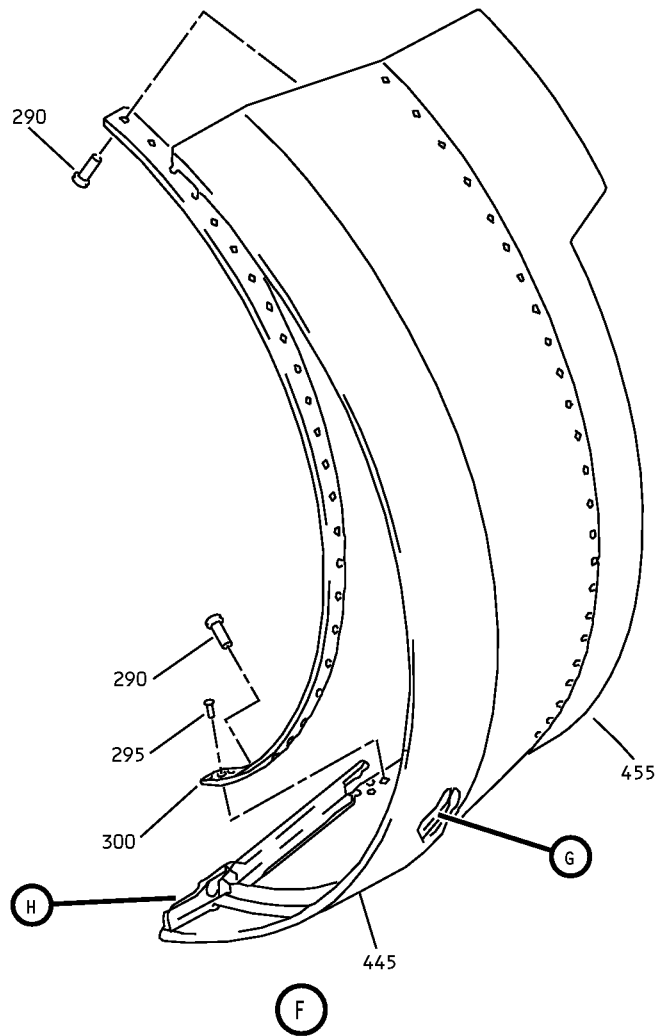


Duct Inner Wall Installation
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Duct Inner Wall Installation
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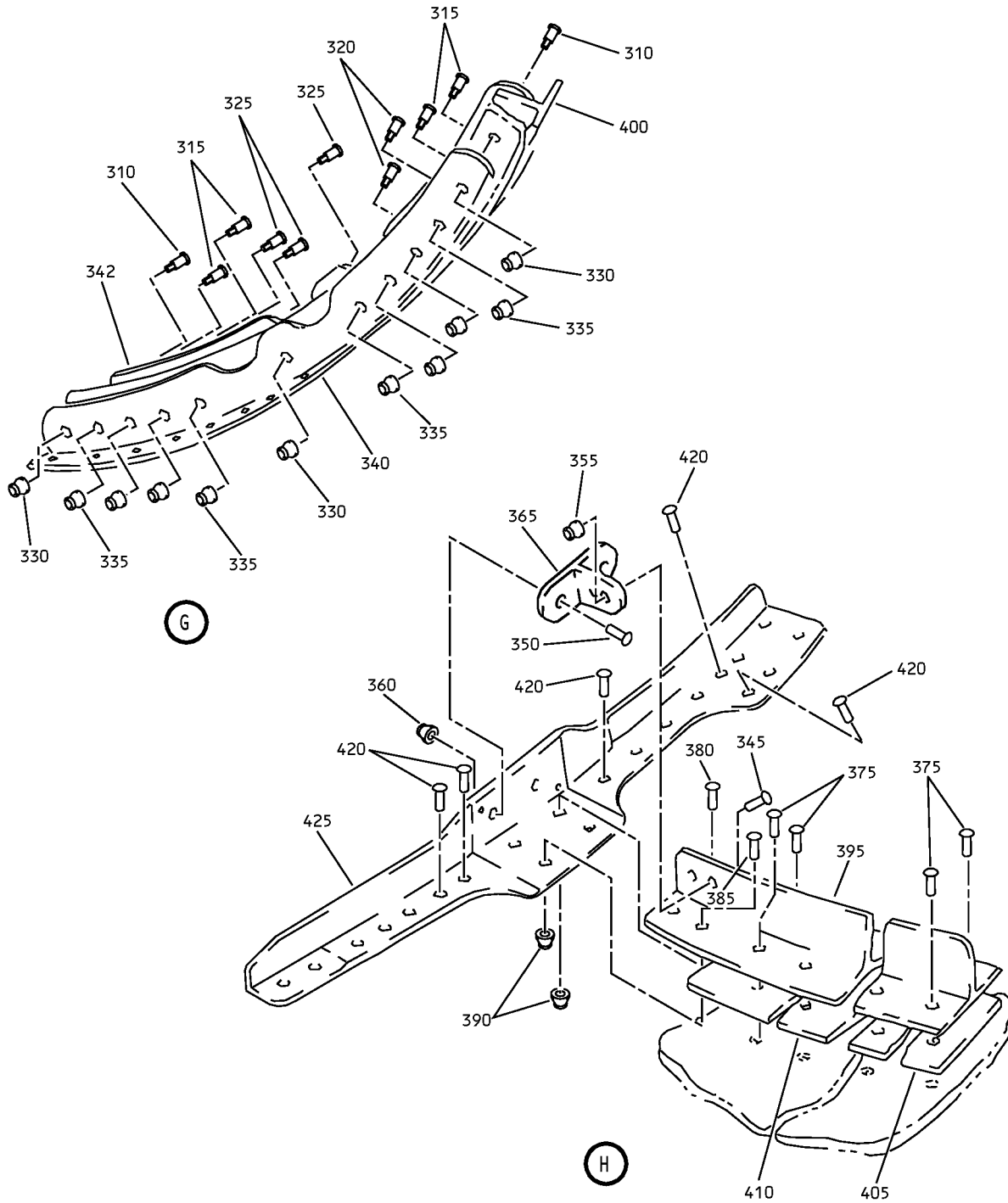
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Duct Inner Wall Installation
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
13- 35	HL523AZ6-5		.	BOLT							4
				(V56878)							
				(SPEC BACB30NZ6K5)							
				(OPT HL523AZ6-5 (V92215))							
				(OPT L804-6K5 (V06725))							
				(OPT HL523AZ6-5 (V06725))							
				(OPT HL523AZ6-5 (V73197))							
				(OPT HL523AZ6-5 (V73197))							
				(OPT HL523AZ6-5 (V60516))							
				(OPT HL523AZ6-5 (V0PTK6))							
40	HL79-6		.	COLLAR							10
				(V5M902)							
				(SPEC BACC30M6)							
				(OPT HL79-6 (V73197))							
				(OPT HL79-6 (V92215))							
				(OPT 66014-6 (V56878))							
				(OPT HL79-6 (V56878))							
45	315A1107-1		.	SCOOP-INLET							1
50	BACS40R090C025F		.	SHIM							2
55	BACS40R010B021F		.	SHIM							2
60	BACB28AM04~ B018A		.	BUSHING					A-C, G-J, N-R, W-Z		1
65	315A1110-1		.	PIN-SHEAR (LIMITED USAGE)					D-F, K- M, U, V, AC, AD		1
-65A	315A1110-501		.	PIN-SHEAR (LIMITED USAGE)					D-F, K- M, U, V, AC, AD		1
-65B	315A1110-501		.	PIN-SHEAR					S, T, AA, AB		1
70	AN960PD10L		.	WASHER (LIMITED USAGE)					D-F, K- M, U, V, AC, AD		1
-70A	BACW10BP4DP		.	WASHER (LIMITED USAGE)					D-F, K- M, U, V, AC, AD		1
-70B	BACW10BP4DP		.	WASHER					S, T, AA, AB		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
13- 75	BRH10C3D		.	NUT							D-F, K- M, U, V, AC, AD	1
				(V52828)								
				(SPEC BACN10JC3CD)								
				(OPT T6C1032JCD (V11815))								
				(OPT NS202486-02 (V80539))								
				(OPT 102LH9075-3W (V72962))								
				(OPT H51650-3BAC (V15653))								
				(LIMITED USAGE)								
-75A	MS21042-4		.	NUT							D-F, K- M, U, V, AC, AD	1
				(LIMITED USAGE)								
-75B	MS21042-4		.	NUT							S, T, AA, AB	1
				(LIMITED USAGE)								
80	HL11VAZ6-13		.	BOLT								2
				(V60516)								
				(SPEC BACB30NW6K13)								
				(OPT B30NW6K13 (V97928))								
				(OPT HL11VAZ6-13 (V73197))								
				(OPT HL11VAZ6-13 (V92215))								
				(OPT HL11VAZ6-13 (V97928))								
				(OPT L803-6K13 (V06725))								
				(OPT HL11VAZ6-13 (V0PTK6))								
				(OPT HL11VAZ6-13 (V56878))								
85	HL79-6		.	COLLAR								2
				(V5M902)								
				(SPEC BACC30M6)								
				(OPT HL79-6 (V73197))								
				(OPT HL79-6 (V92215))								
				(OPT 66014-6 (V56878))								
				(OPT HL79-6 (V56878))								
90	HL523AZ6-17		.	BOLT								16
				(V56878)								
				(SPEC BACB30NZ6K17)								
				(OPT L804-6K17 (V06725))								
				(OPT HL523AZ6-17 (V60516))								
				(OPT HL523AZ6-17 (V92215))								
				(OPT HL523AZ6-17 (V56878))								
				(OPT HL523AZ6-17 (V73197))								
				(OPT HL523AZ6-17 (V0PTK6))								
				(OPT HL523AZ6-17 (V06725))								
95	ASPF FEU06-17AC		.	PIN								2
				(V17446)								
100	ASPFSDT6		.	SLEEVE								2
				(V17446)								

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			1	2	3	4	5	6	7			
13- 105	HL79-6		.									16
110	ASPLC2AC6		.									2
115	315A1104-501		.							A-C, G-J, Q, R, Y, Z		1
-115A	315A1104-503		.							A-C, G-J, Q, R, Y, Z		1
-115B	315A1104-5		.							A-C, G-J, Q, R, Y, Z		1
-115C	315A1104-5		.							N, P, W, X		1
-120	315A1104-502		.							D-F, K- M, U, V, AC, AD		1
-120A	315A1104-504		.							D-F, K- M, U, V, AC, AD		1
-120B	315A1104-6		.							D-F, K- M, U, V, AC, AD		1
-120C	315A1104-6		.							S, T, AA, AB		1
130	315A1100-5		.							A-C, G-J, N-R, W-Z		1
-135	315A1100-6		.							D-F, K- M, S-V, AA-AD		1

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			1	2	3	4	5	6	7		
13- 140	HL523AZ6-17		.	BOLT							18
				(V56878)							
				(SPEC BACB30NZ6K17)							
				(OPT L804-6K17 (V06725))							
				(OPT HL523AZ6-17 (V60516))							
				(OPT HL523AZ6-17 (V92215))							
				(OPT HL523AZ6-17 (V56878))							
				(OPT HL523AZ6-17 (V73197))							
				(OPT HL523AZ6-17 (V0PTK6))							
				(OPT HL523AZ6-17 (V06725))							
145	HL79-6		.	COLLAR							18
				(V5M902)							
				(SPEC BACC30M6)							
				(OPT HL79-6 (V73197))							
				(OPT HL79-6 (V92215))							
				(OPT 66014-6 (V56878))							
				(OPT HL79-6 (V56878))							
150	315A1104-1		.	BLADE-VEE RING					A-C, G-J,		1
				(LIMITED USAGE)					Q, R, Y,		
									Z		
-150A	315A1104-505		.	BLADE-VEE RING					A-C, G-J,		1
				(LIMITED USAGE)					Q, R, Y,		
									Z		
-150B	315A1104-7		.	BLADE-VEE RING					A-C, G-J,		1
				(LIMITED USAGE)					Q, R, Y,		
									Z		
-150C	315A1104-7		.	BLADE-VEE RING					N, P, W,		1
									X		
-155	315A1104-2		.	BLADE-VEE RING					D-F, K-		1
				(LIMITED USAGE)					M, U, V,		
									AC, AD		
-155A	315A1104-8		.	BLADE-VEE RING					D-F, K-		1
				(LIMITED USAGE)					M, U, V,		
									AC, AD		
-155B	315A1104-8		.	BLADE-VEE RING					S, T, AA,		1
									AB		
160	315A1100-7		.	SHIM					A-C, G-J,		1
									N-R, W-Z		
-165	315A1100-8		.	SHIM					D-F, K-		1
									M, S-V,		
									AA-AD		

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
13- 170	BACR15CE5D		.	RIVET (SIZE DETERMINED ON INST)						A-C, G-J, N-R, W-Z	152
175	315A1100-3		.	STRAP-SPLICE (LIMITED USAGE)						A-C, G-J, Q, R, Y, Z	1
-175A	315A1100-511		.	STRAP-SPLICE (LIMITED USAGE)						A-C, G-J, Q, R, Y, Z	1
-175B	315A1100-511		.	STRAP-SPLICE						N, P, W, X	1
180	315A1100-507		.	SHIM (LIMITED USAGE)						A-C, G-J, Q, R, Y, Z	1
-180A	315A1100-509		.	SHIM (LIMITED USAGE)						A-C, G-J, Q, R, Y, Z	1
-180B	315A1100-509		.	SHIM						N, P, W, X	1
185	315A1100-502		.	SHIM						A-C, G-J, Q, R, Y, Z	1
190	315A1100-506		.	SHIM						A-C, G-J, Q, R, Y, Z	1
195	315A1100-501		.	SHIM						A-C, G-J, Q, R, Y, Z	1
200	BACR15CE5D		.	RIVET (SIZE DETERMINED ON INST)						D-F, K- M, S-V, AA-AD	149
205	315A1100-4		.	STRAP-SPLICE (LIMITED USAGE)						D-F, K- M, U, V, AC, AD	1
-205A	315A1100-512		.	STRAP-SPLICE (LIMITED USAGE)						D-F, K- M, U, V, AC, AD	1
-205B	315A1100-512		.	STRAP-SPLICE						S, T, AA, AB	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
13- 210	315A1100-504		.	SHIM							D-F, K- M, U, V, AC, AD	1
-210A	315A1100-508		.	SHIM							D-F, K- M, U, V, AC, AD	1
-210B	315A1100-510		.	SHIM							D-F, K- M, U, V, AC, AD	1
215	315A1100-503		.	SHIM							D-F, K- M, S-V, AA-AD	1
220	315A1100-505		.	SHIM							D-F, K- M, S-V, AA-AD	1
225	315A1101-509		.	PANEL ASSY-ACOUSTIC							A-C, G-J, Q, R, Y, Z	1
-225A	315A1101-521		.	PANEL ASSY-ACOUSTIC							A-C, G-J, Q, R, Y, Z	1
-225B	315A1101-523		.	PANEL ASSY-ACOUSTIC							A-C, G-J, Q, R, Y, Z	1
-225C	315A1101-527		.	PANEL ASSY-ACOUSTIC							A-C, G-J, Q, R, Y, Z	1
-225D	315A1101-549		.	PANEL ASSY-ACOUSTIC							A-C, G-J, Q, R, Y, Z	1
-225E	315A1101-551		.	PANEL ASSY-ACOUSTIC							A-C, G-J, Q, R, Y, Z	1
-225F	315A1101-551		.	PANEL ASSY-ACOUSTIC							N, W	1
-225G	315A1101-561		.	PANEL ASSY-ACOUSTIC							P, X	1
230	315A1101-510		.	PANEL ASSY-ACOUSTIC							D-F, K- M, U, V, AC, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
13-					
-230A	315A1101-522		. PANEL ASSY-ACOUSTIC (LIMITED USAGE)	D-F, K- M, U, V, AC, AD	1
-230B	315A1101-548		. PANEL ASSY-ACOUSTIC (LIMITED USAGE) (OPT ITEM 230C)	D-F, K- M, U, V, AC, AD	1
-230C	315A1101-552		. PANEL ASSY-ACOUSTIC (LIMITED USAGE) (OPT ITEM 230B)	D-F, K- M, U, V, AC, AD	1
-230D	315A1101-552		. PANEL ASSY-ACOUSTIC	S, AA	1
-230E	315A1101-562		. PANEL ASSY-ACOUSTIC	T, AB	1
235	315A1105-515		. COWL ASSY-AFT (LIMITED USAGE)	A-C, G-J, Q, R, Y, Z	1
-235A	315A1105-541		. COWL ASSY-AFT (LIMITED USAGE)	A-C, G-J, Q, R, Y, Z	1
-235B	315A1105-35		. COWL ASSY-AFT	N, P, W, X	1
-240	315A1105-516		. COWL ASSY-AFT (LIMITED USAGE)	D-F, K- M, U, V, AC, AD	1
-240A	315A1105-542		. COWL ASSY-AFT (LIMITED USAGE)	D-F, K- M, U, V, AC, AD	1
-240B	315A1105-36		. COWL ASSY-AFT	S, T, AA, AB	1
245	BACR15CE5D		. . RIVET (SIZE DETERMINED ON INST)		11
250	315A1105-21		. . ANGLE (LIMITED USAGE) (USED ON ITEM 235)	A-C, G-J, Q, R, Y, Z	1
-250A	315A1105-535		. . ANGLE (LIMITED USAGE) (USED ON ITEM 235)	A-C, G-J, Q, R, Y, Z	1
-250B	315A1105-535		. . ANGLE (USED ON ITEMS 235A, 235B)	A-C, G-J, N-R, W-Z	1
-255	315A1105-22		. . ANGLE (LIMITED USAGE) (USED ON ITEM 240)	D-F, K- M, U, V, AC, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
13-											
-255A	315A1105-536		. .	ANGLE						D-F, K- M, U, V, AC, AD	1
				(LIMITED USAGE)							
				(USED ON ITEM 240)							
-255B	315A1105-536		. .	ANGLE						D-F, K- M, S-V, AA-AD	1
				(USED ON ITEMS 240A, 240B)							
260	BACR15CE5M		. .	RIVET							11
				(SIZE DETERMINED ON INST)							
265	315A1105-517		. .	STRIP-RUB						A-C, G-J, Q, R, Y, Z	1
				(LIMITED USAGE)							
				(USED ON ITEM 235)							
-265A	315A1105-521		. .	STRIP-RUB						A-C, G-J, Q, R, Y, Z	1
				(LIMITED USAGE)							
				(USED ON ITEM 235)							
-265B	315A1105-521		. .	STRIP-RUB						A-C, G-J, Q, R, Y, Z	1
				(LIMITED USAGE)							
				(USED ON ITEM 235A)							
-265C	315A1105-547		. .	STRIP-RUB						A-C, G-J, Q, R, Y, Z	1
				(LIMITED USAGE)							
				(USED ON ITEM 235A)							
-265D	315A1105-547		. .	STRIP-RUB						N, P, W, X	1
-270	315A1105-518		. .	STRIP-RUB						D-F, K- M, U, V, AC, AD	1
				(LIMITED USAGE)							
				(USED ON ITEM 240)							
-270A	315A1105-522		. .	STRIP-RUB						D-F, K- M, U, V, AC, AD	1
				(LIMITED USAGE)							
				(USED ON ITEM 240)							
-270B	315A1105-522		. .	STRIP-RUB						D-F, K- M, U, V, AC, AD	1
				(LIMITED USAGE)							
				(USED ON ITEM 240A)							
-270C	315A1105-548		. .	STRIP-RUB						D-F, K- M, U, V, AC, AD	1
				(LIMITED USAGE)							
				(USED ON ITEM 240A)							
-270D	315A1105-548		. .	STRIP-RUB						S, T, AA, AB	1
275	BACR15CE5D		. .	RIVET							5
				(SIZE DETERMINED ON INST)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
13- 280	315A1105-505		.	.	ANGLE (LIMITED USAGE) (USED ON ITEM 235)					A-C, G-J, Q, R, Y, Z	1
-280A	315A1105-545		.	.	ANGLE (LIMITED USAGE) (USED ON ITEM 235)					A-C, G-J, Q, R, Y, Z	1
-280B	315A1105-545		.	.	ANGLE (USED ON ITEMS 235A, 235B)					A-C, G-J, N-R, W-Z	1
-285	315A1105-506		.	.	ANGLE (LIMITED USAGE) (USED ON ITEM 240)					D-F, K- M, U, V, AC, AD	1
-285A	315A1105-546		.	.	ANGLE (LIMITED USAGE) (USED ON ITEM 240)					D-F, K- M, U, V, AC, AD	1
-285B	315A1105-546		.	.	ANGLE (USED ON ITEMS 240A, 240B)					D-F, K- M, S-V, AA-AD	1
290	BACR15CE5D		.	.	RIVET (SIZE DETERMINED ON INST)						24
295	BACR15CE6D		.	.	RIVET (SIZE DETERMINED ON INST)						4
300	315A1105-501		.	.	STRAP-FRAME (LIMITED USAGE) (USED ON ITEM 235)					A-C, G-J, Q, R, Y, Z	1
-300A	315A1105-539		.	.	STRAP-FRAME (LIMITED USAGE) (USED ON ITEM 235)					A-C, G-J, Q, R, Y, Z	1
-300B	315A1105-539		.	.	STRAP-FRAME (USED ON ITEMS 235A, 235B)					A-C, G-J, N-R, W-Z	1
-305	315A1105-502		.	.	STRAP-FRAME (LIMITED USAGE) (USED ON ITEM 240)					D-F, K- M, U, V, AC, AD	1
-305A	315A1105-540		.	.	STRAP-FRAME (LIMITED USAGE) (USED ON ITEM 240)					D-F, K- M, U, V, AC, AD	1
-305B	315A1105-540		.	.	STRAP-FRAME (USED ON ITEMS 240A, 240B)					D-F, K- M, S-V, AA-AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
13- 355	HL79-6		. .									2
360	HL1187-6		. .									2
365	315A1105-33		. .							A-C, G-J, N-R, W-Z		1
-370	315A1105-34		. .							D-F, K- M, S-V, AA-AD		1
375	BACR15CE5D		. .									158
380	HL11VAZ5-7		. .									2
385	HL11VAZ5-6		. .									2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
13-												
-410D	315A1105-543		. .							STRAP-SPLICE (USED ON ITEMS 235A, 235B)	A-C, G-J, N-R, W-Z	1
-415	315A1105-30		. .							STRAP-SPLICE (LIMITED USAGE) (USED ON ITEM 240)	D-F, K- M, U, V, AC, AD	1
-415A	315A1105-538		. .							STRAP-SPLICE (LIMITED USAGE) (USED ON ITEM 240)	D-F, K- M, U, V, AC, AD	1
-415B	315A1105-538									DELETED		
-415C	315A1105-544		. .							STRAP-SPLICE (LIMITED USAGE) (USED ON ITEM 240)	D-F, K- M, U, V, AC, AD	1
-415D	315A1105-544		. .							STRAP-SPLICE (USED ON ITEMS 240A, 240B)	D-F, K- M, S-V, AA-AD	1
420	BACR15CE6D		. .							RIVET (SIZE DETERMINED ON INST)		8
425	315A1111-501		. .							FITTING-SHEAR (LIMITED USAGE) (USED ON ITEM 235)	A-C, G-J, Q, R, Y, Z	1
-425A	315A1111-3		. .							FITTING-SHEAR (LIMITED USAGE) (USED ON ITEM 235)	A-C, G-J, Q, R, Y, Z	1
-425B	315A1111-505		. .							FITTING-SHEAR (LIMITED USAGE) (USED ON ITEM 235)	A-C, G-J, Q, R, Y, Z	1
-425C	315A1111-505		. .							FITTING-SHEAR (USED ON ITEMS 235A, 235B)	A-C, G-J, N-R, W-Z	1
-430	315A1111-502		. .							FITTING-SHEAR (LIMITED USAGE) (USED ON ITEM 240)	D-F, K- M, U, V, AC, AD	1
-430A	315A1111-4		. .							FITTING-SHEAR (LIMITED USAGE) (USED ON ITEM 240)	D-F, K- M, U, V, AC, AD	1
-430B	315A1111-506		. .							FITTING-SHEAR (LIMITED USAGE) (USED ON ITEM 240)	D-F, K- M, U, V, AC, AD	1
-430C	315A1111-506		. .							FITTING-SHEAR (USED ON ITEMS 240A, 240B)	D-F, K- M, S-V, AA-AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
13- 435	BACR15CE5D		.	.	RIVET (SIZE DETERMINED ON INST)						A-C, G-J, N-R, W-Z	5
440	315A1117-501		.	.	DRAIN						A-C, G-J, N-R, W-Z	1
445	315A1105-9		.	.	PANEL-BONDED (LIMITED USAGE) (USED ON ITEM 235)						A-C, G-J, Q, R, Y, Z	1
-445A	315A1105-513		.	.	BOND ASSY-COLD (LIMITED USAGE) (USED ON ITEM 235)						A-C, G-J, Q, R, Y, Z	1
-445B	315A1105-525		.	.	PANEL-BONDED (LIMITED USAGE) (USED ON ITEM 235)						A-C, G-J, Q, R, Y, Z	1
-445C	315A1105-525		.	.	PANEL-BONDED (USED ON ITEMS 235A, 235B)						A-C, G-J, N-R, W-Z	1
-450	315A1105-10		.	.	PANEL-BONDED (LIMITED USAGE) (USED ON ITEM 240)						D-F, K- M, U, V, AC, AD	1
-450A	315A1105-514		.	.	BOND ASSY-COLD (LIMITED USAGE) (USED ON ITEM 240)						D-F, K- M, U, V, AC, AD	1
-450B	315A1105-526		.	.	PANEL-BONDED (LIMITED USAGE) (USED ON ITEM 240)						D-F, K- M, U, V, AC, AD	1
-450C	315A1105-526		.	.	PANEL-BONDED (USED ON ITEMS 240A, 240B)						D-F, K- M, S-V, AA-AD	1
455	315A1105-7		.	.	PANEL-BONDED (LIMITED USAGE) (USED ON ITEM 235)						A-C, G-J, Q, R, Y, Z	1
-455A	315A1105-511		.	.	BOND ASSY-COLD (LIMITED USAGE) (USED ON ITEM 235)						A-C, G-J, Q, R, Y, Z	1
-455B	315A1105-523		.	.	PANEL-BONDED (LIMITED USAGE) (USED ON ITEM 235)						A-C, G-J, Q, R, Y, Z	1
-455C	315A1105-523		.	.	PANEL-BONDED (USED ON ITEMS 235A, 235B)						A-C, G-J, N-R, W-Z	1

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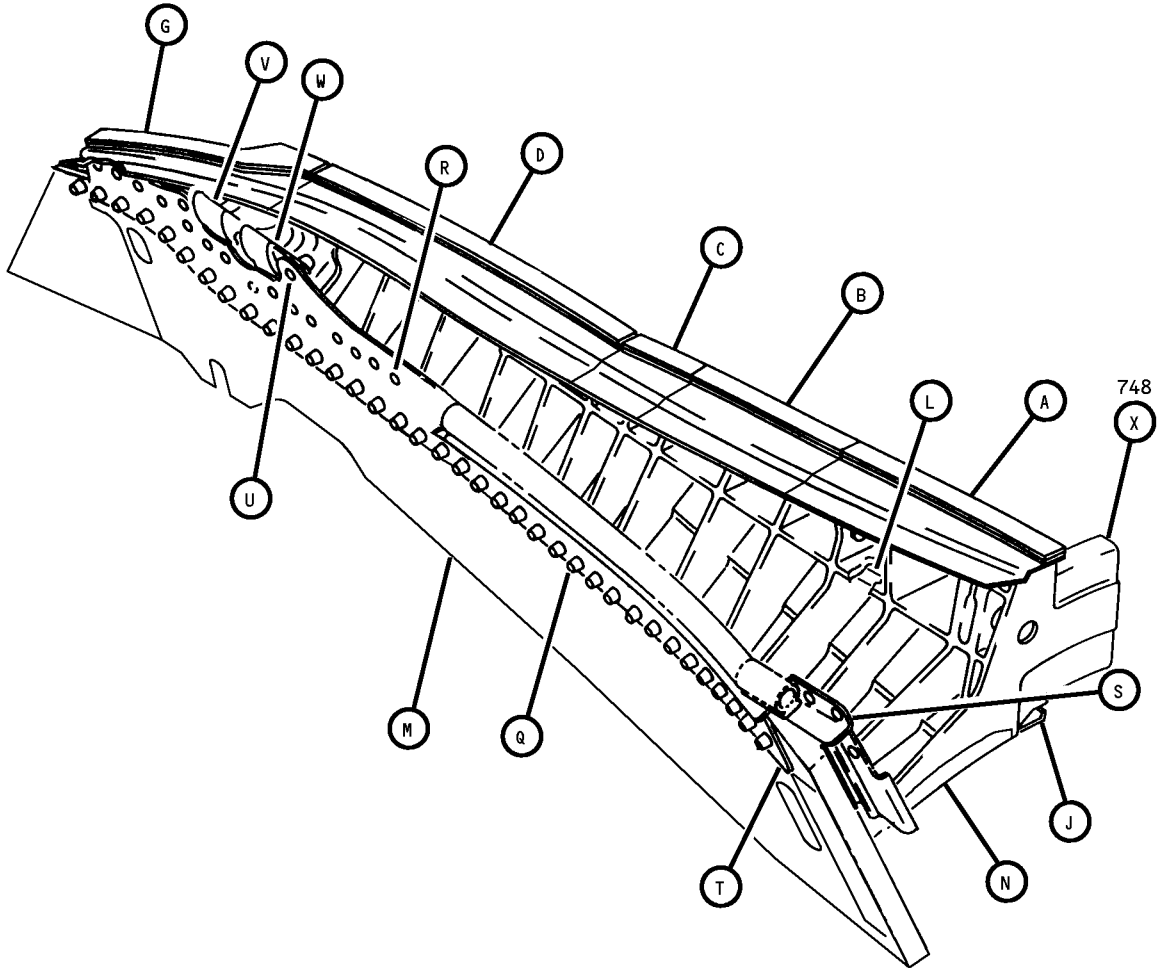
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
13- -460	315A1105-8		.	.	PANEL-BONDED (LIMITED USAGE) (USED ON ITEM 240)						D-F, K- M, U, V, AC, AD	1
-460A	315A1105-512		.	.	BOND ASSY-COLD (LIMITED USAGE) (USED ON ITEM 240)						D-F, K- M, U, V, AC, AD	1
-460B	315A1105-524		.	.	PANEL-BONDED (LIMITED USAGE) (USED ON ITEM 240)						D-F, K- M, U, V, AC, AD	1
-460C	315A1105-524		.	.	PANEL-BONDED (USED ON ITEMS 240A, 240B)						D-F, K- M, S-V, AA-AD	1

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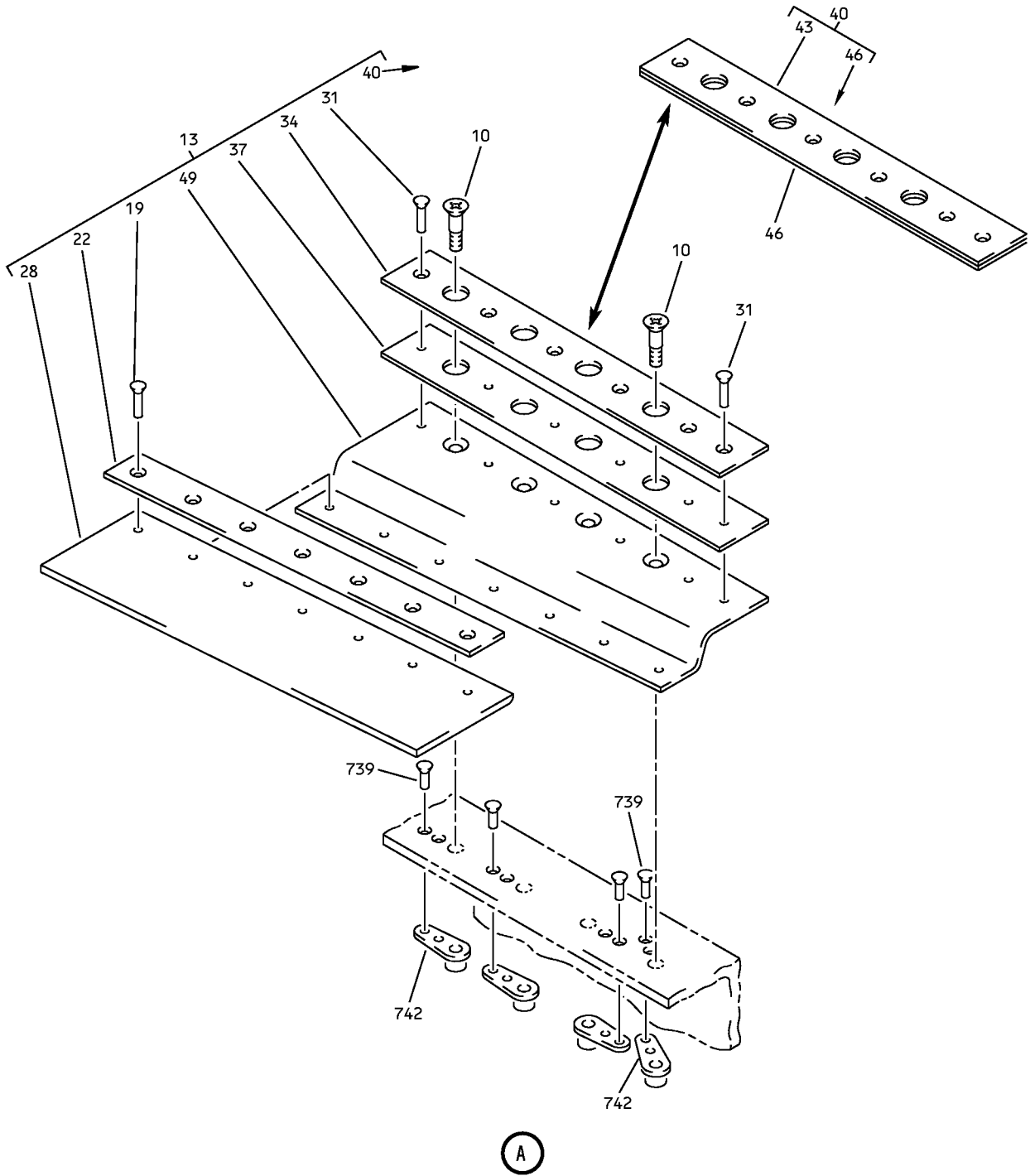
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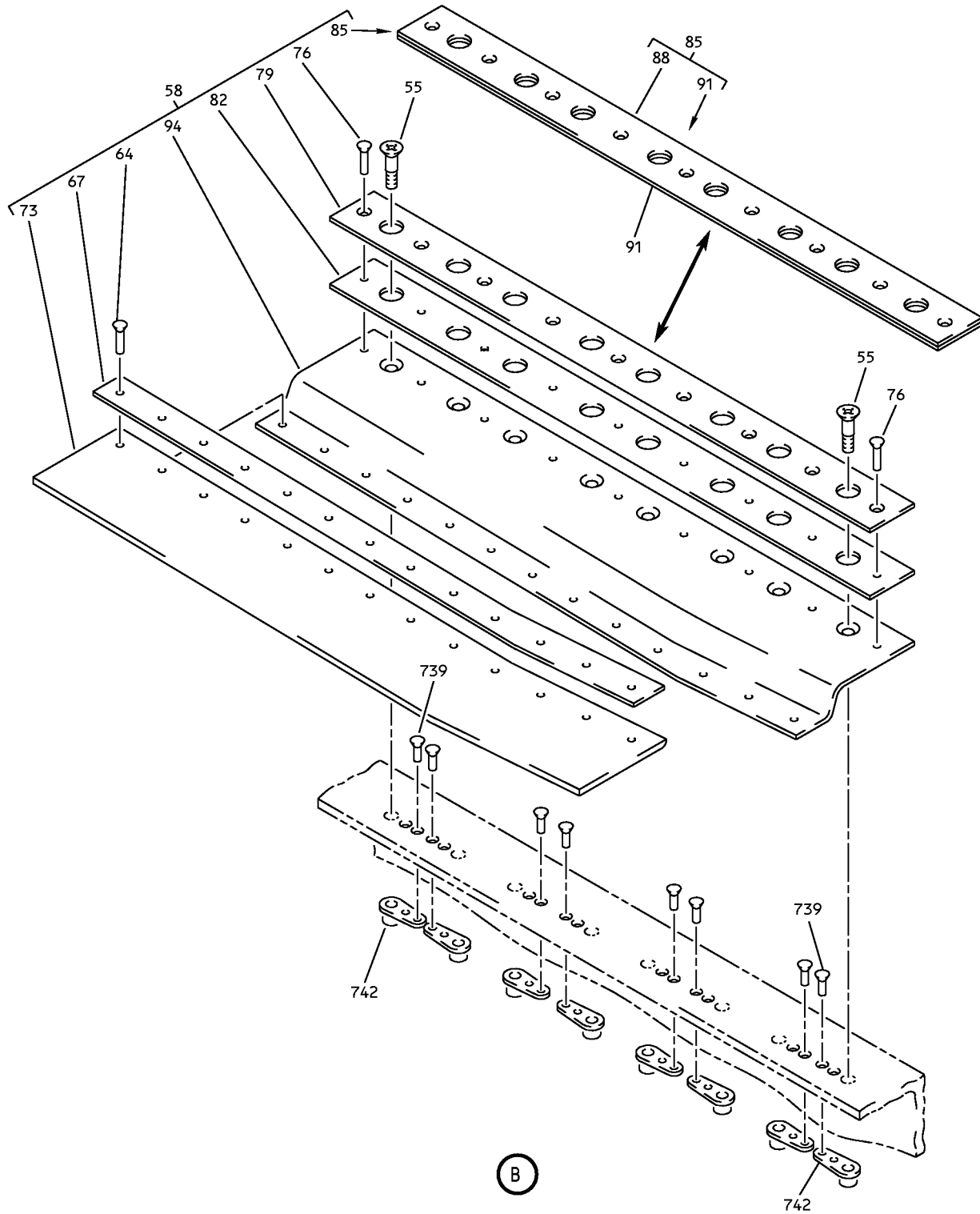
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(A)

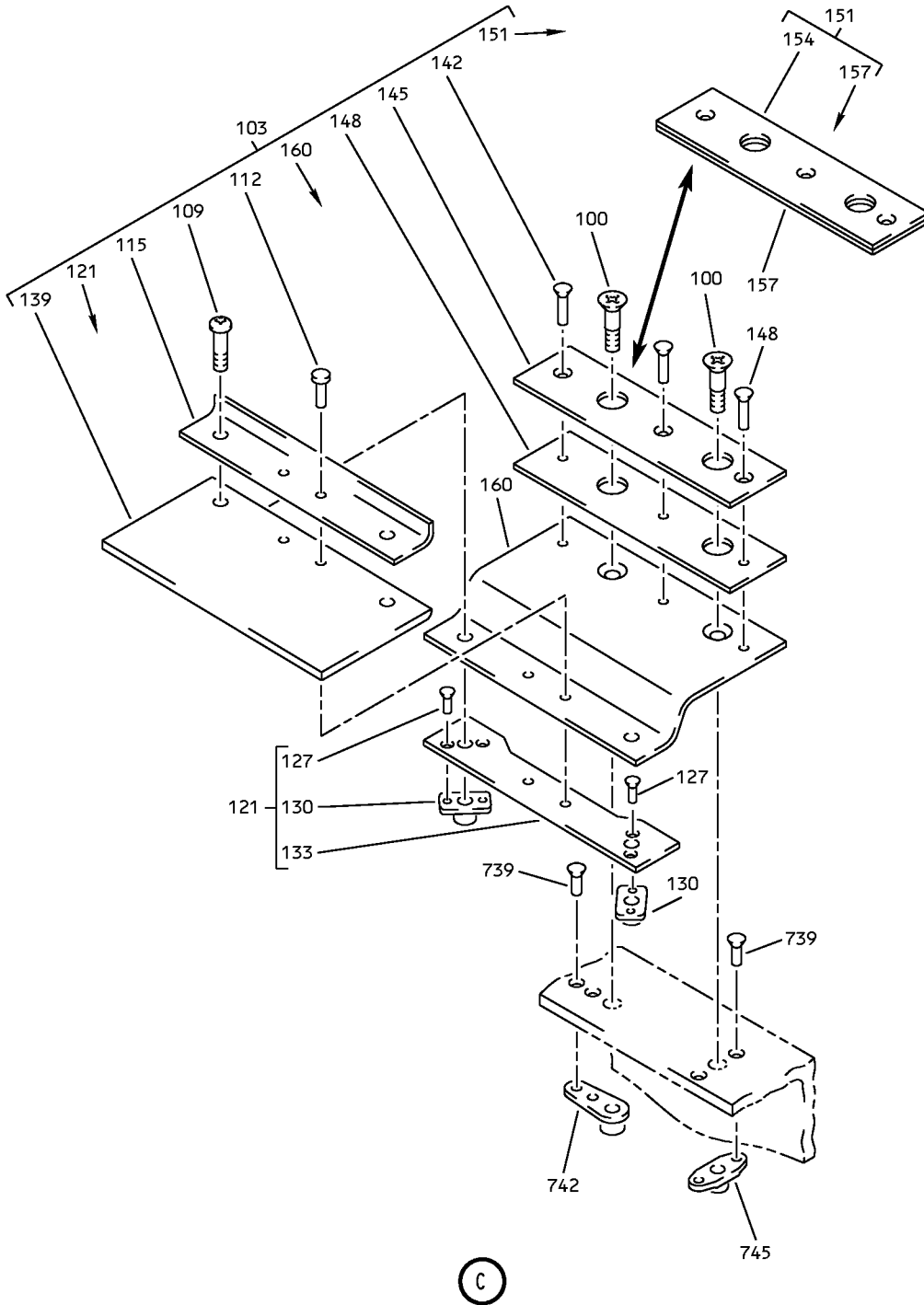
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Upper Bifurcation Installation
IPL Figure 14 (Sheet 3 of 18)

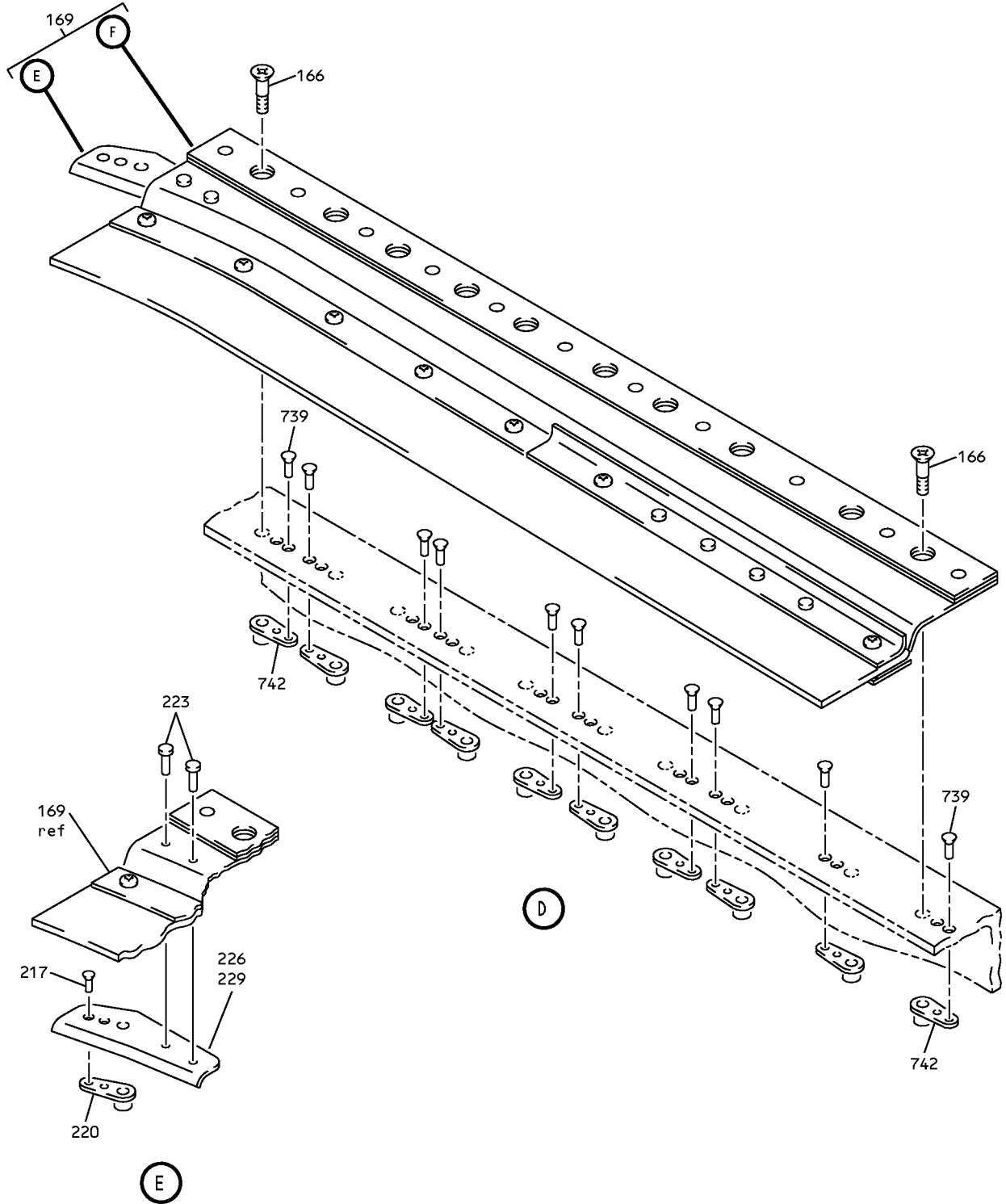
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IPL Figure 14 (Sheet 4 of 18)

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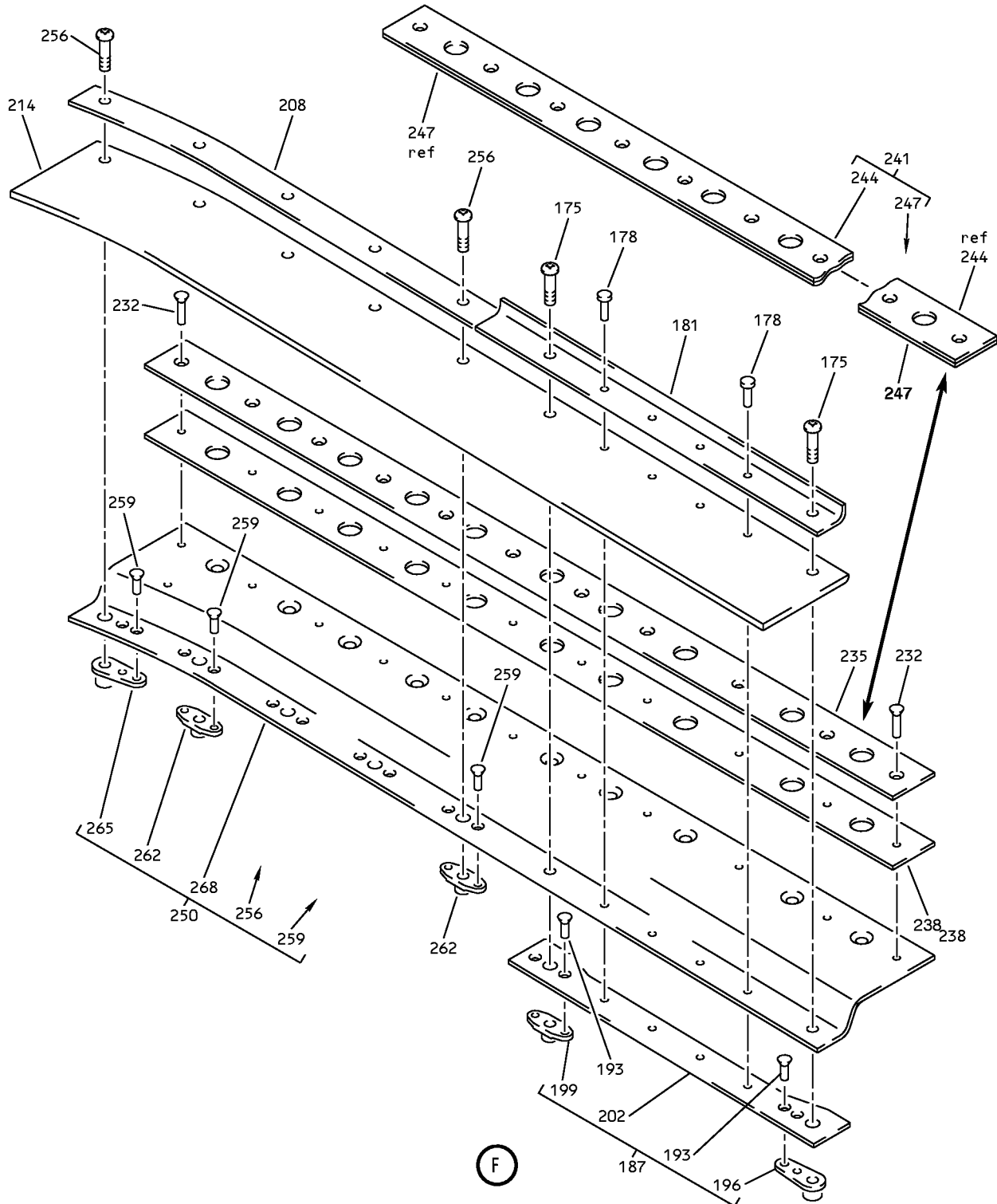
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IPL Figure 14 (Sheet 5 of 18)

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Upper Bifurcation Installation
IPL Figure 14 (Sheet 6 of 18)

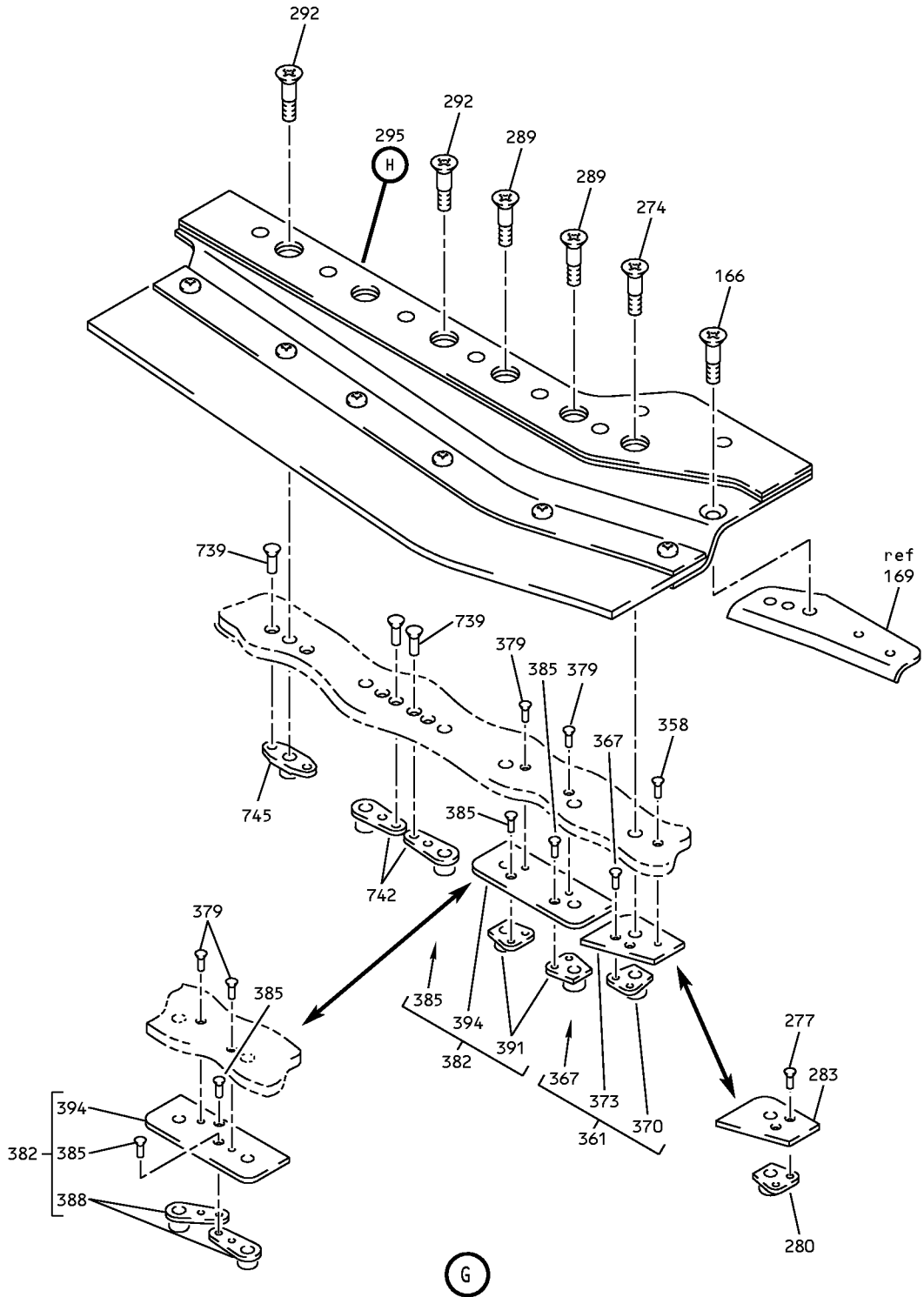
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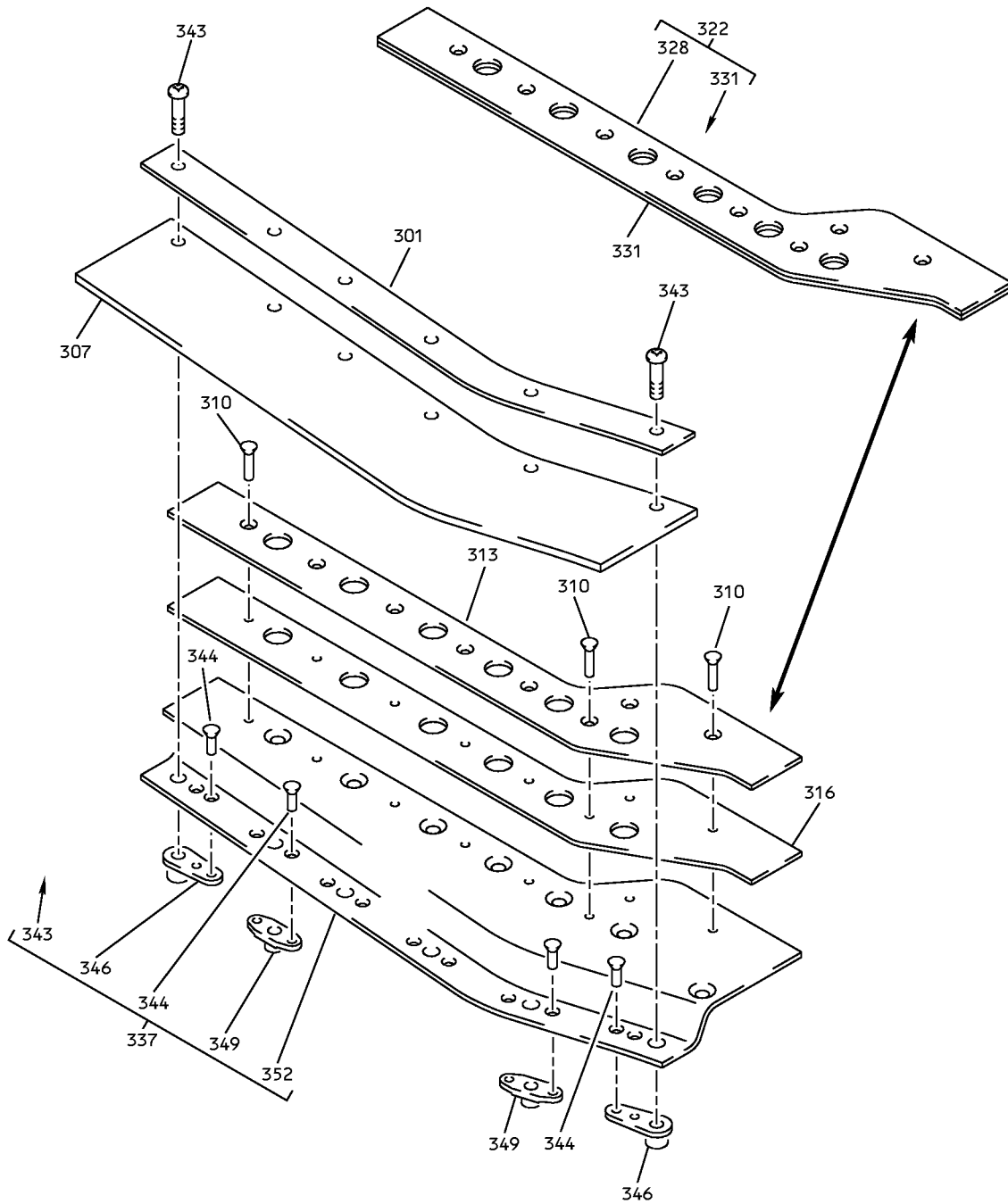
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Upper Bifurcation Installation
IPL Figure 14 (Sheet 7 of 18)

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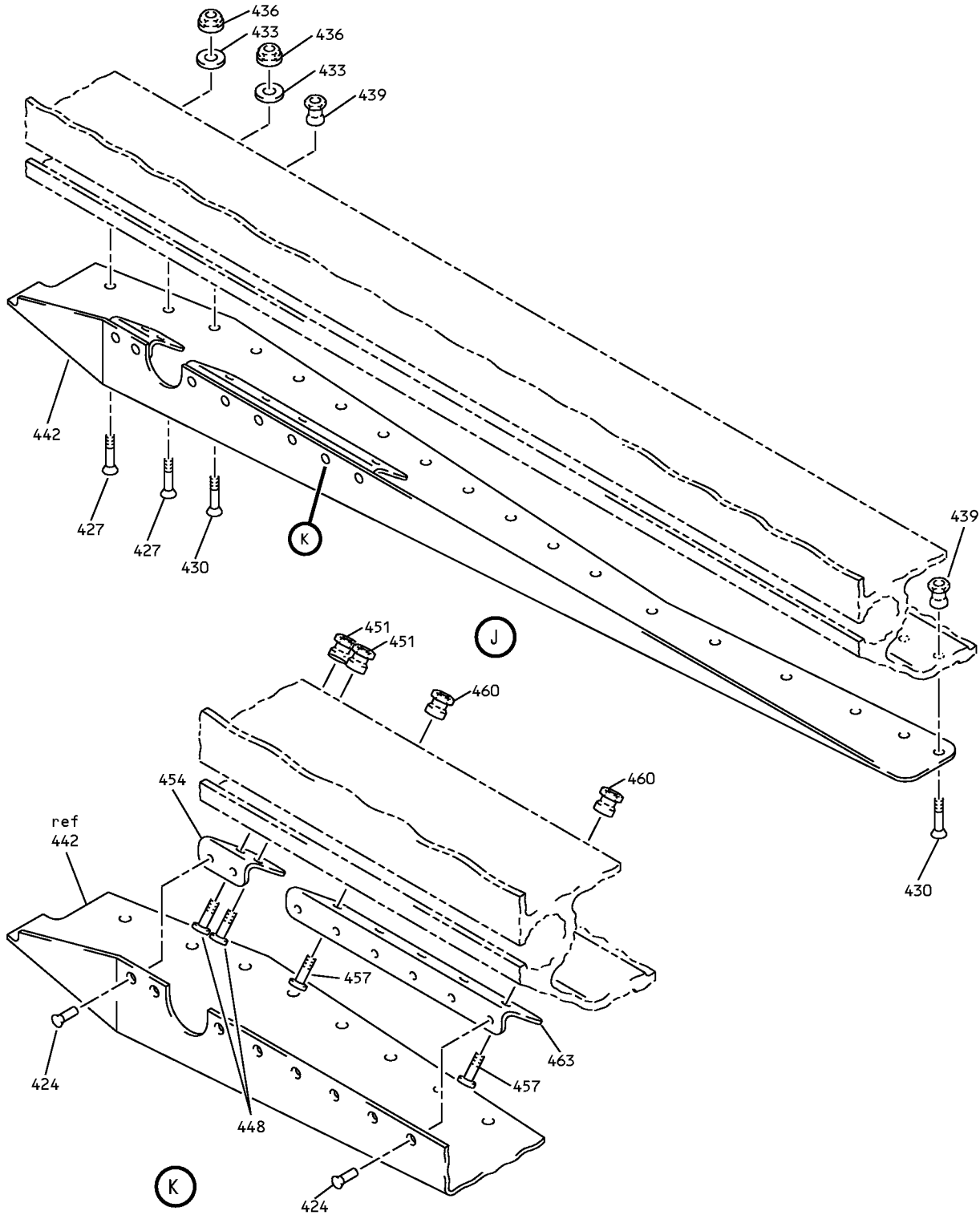


(H)

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IPL Figure 14 (Sheet 9 of 18)

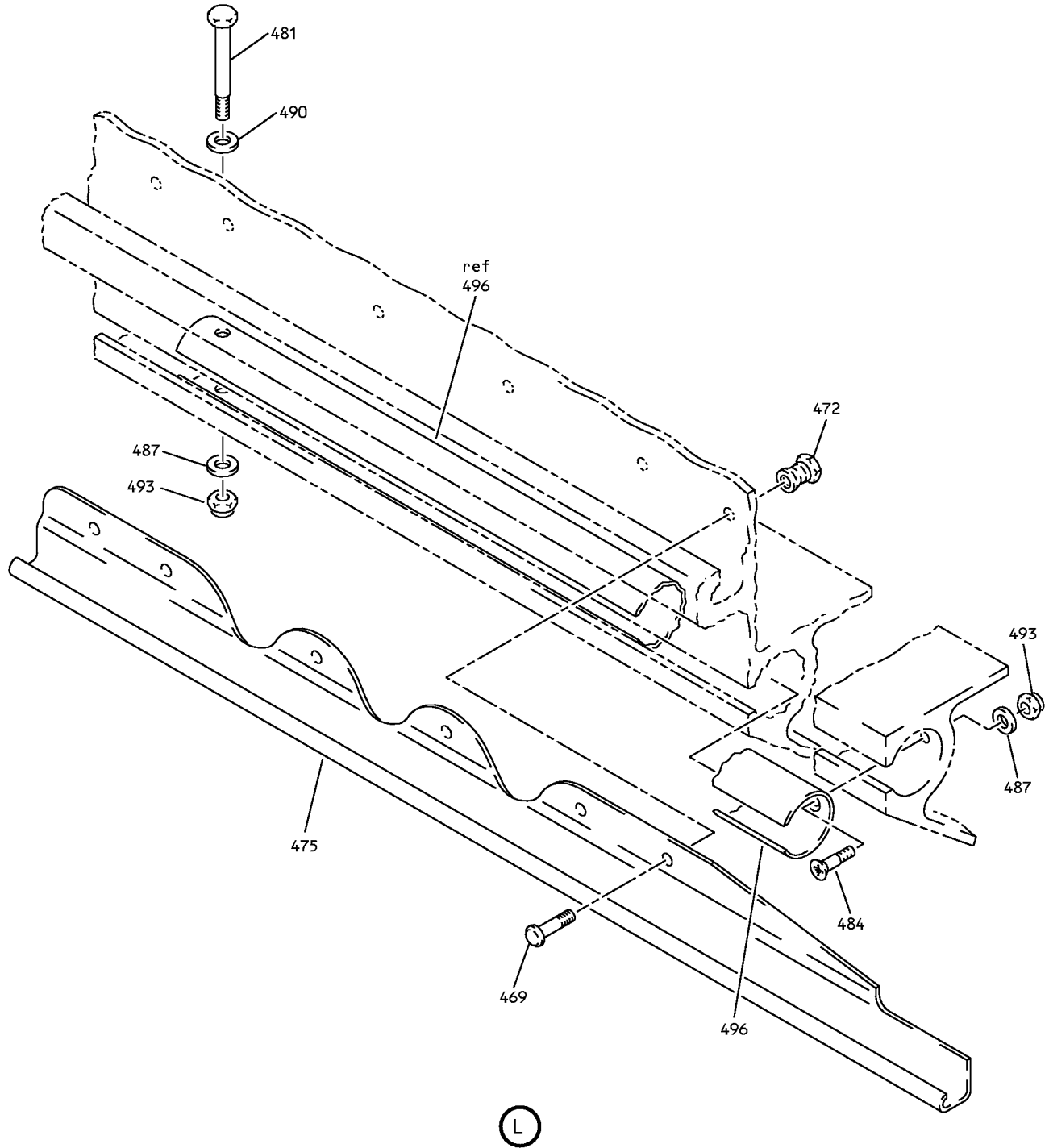
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Upper Bifurcation Installation
IPL Figure 14 (Sheet 10 of 18)

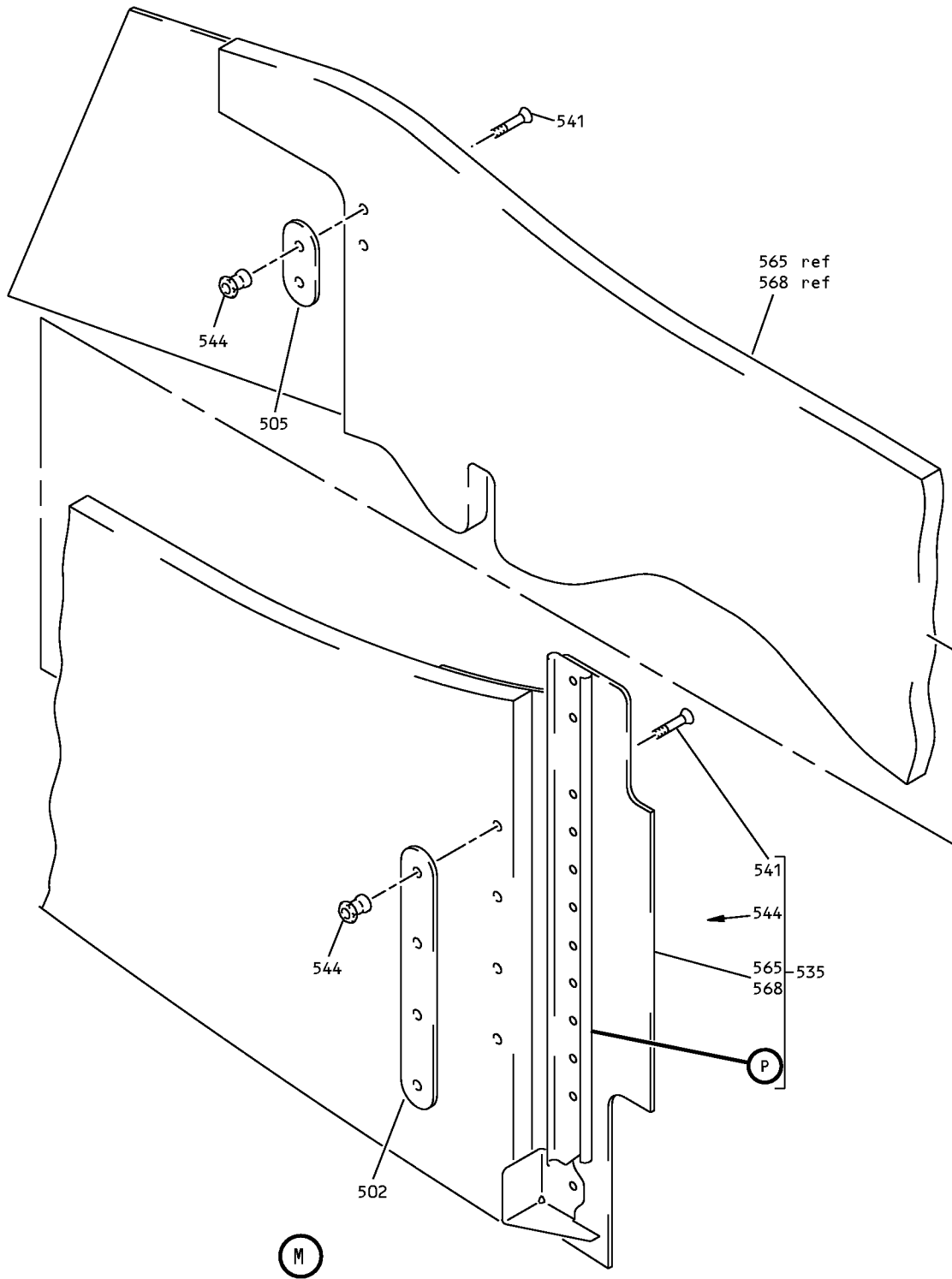
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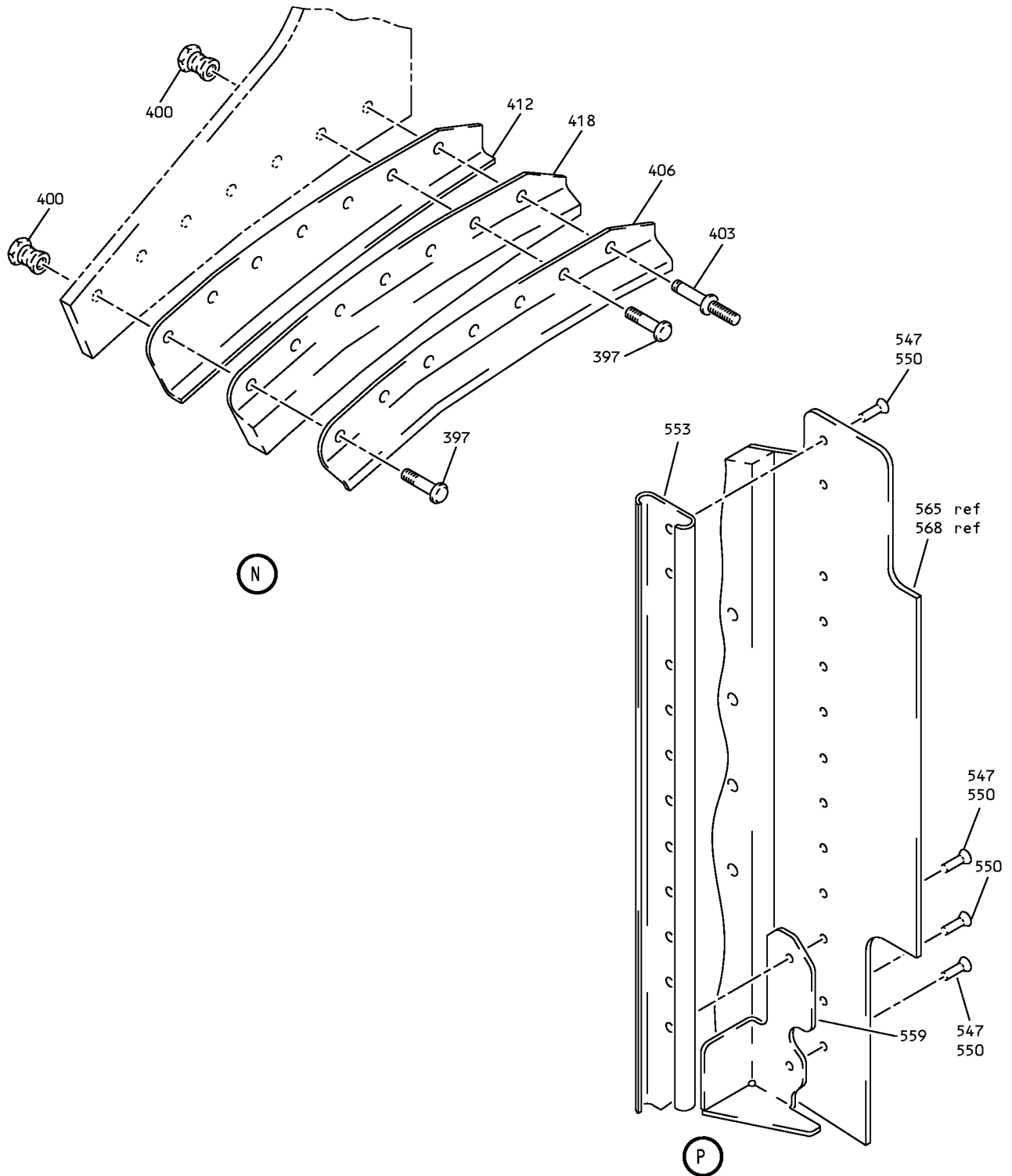
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Upper Bifurcation Installation
IPL Figure 14 (Sheet 12 of 18)

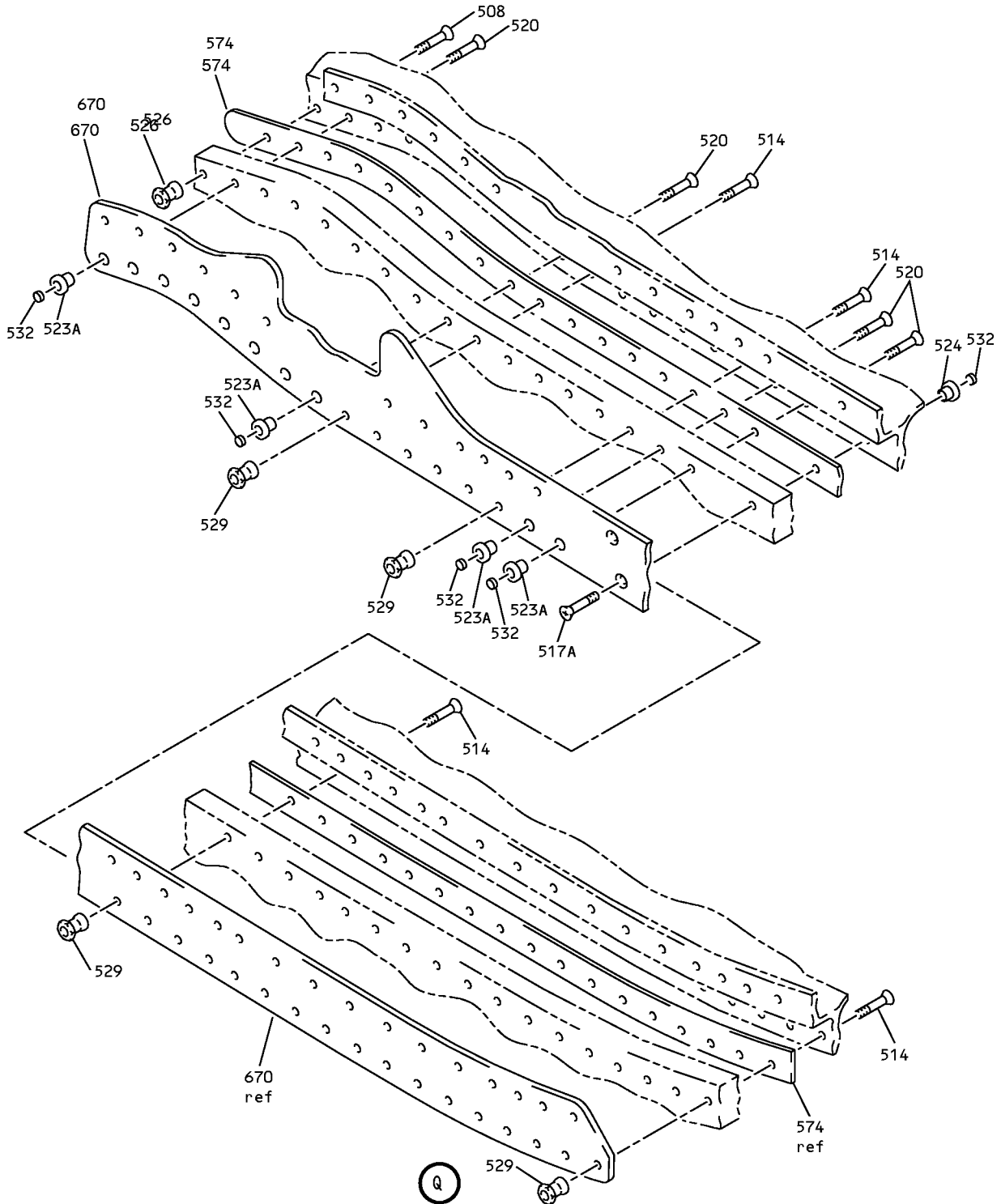
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IPL Figure 14 (Sheet 13 of 18)

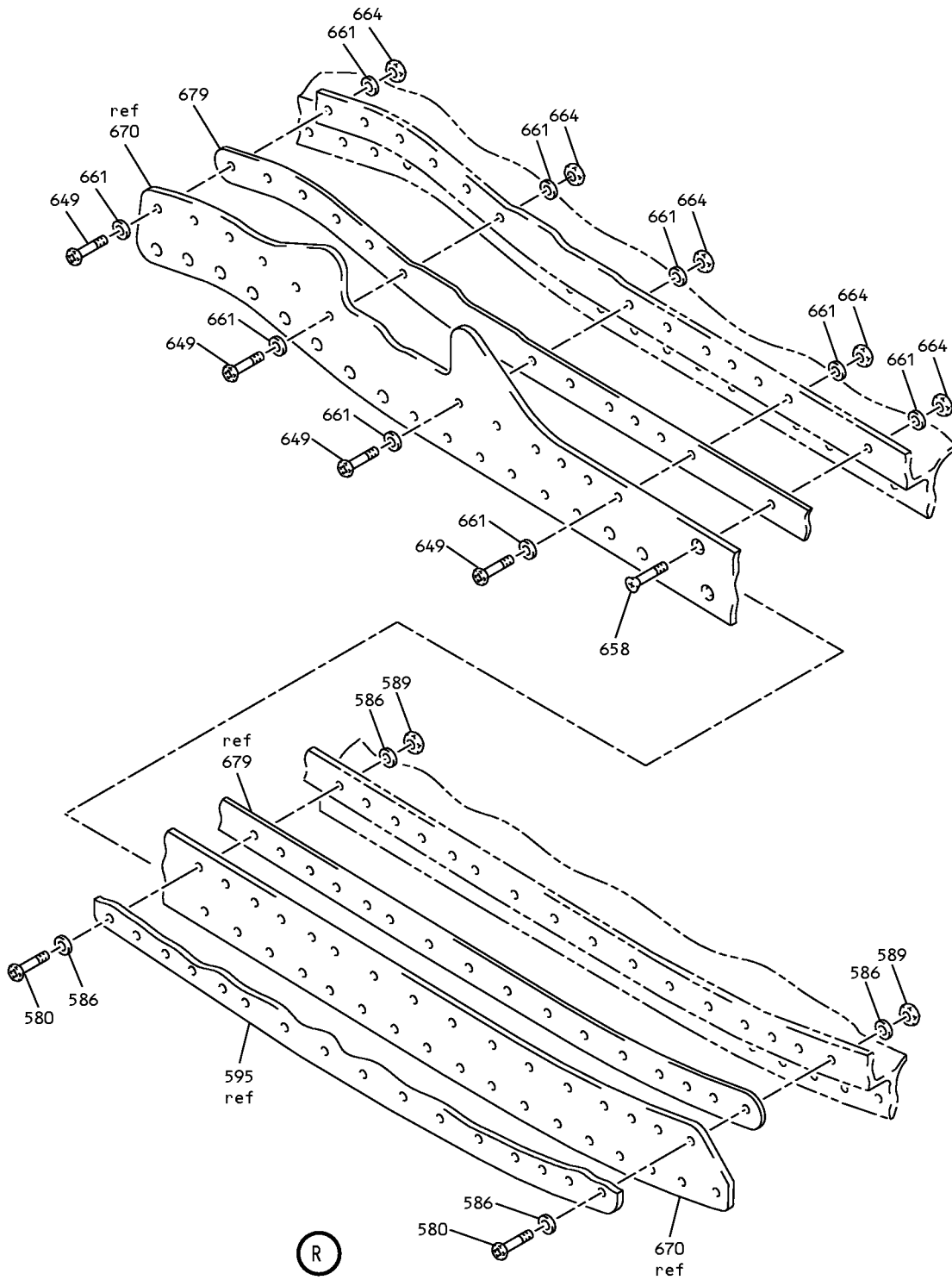
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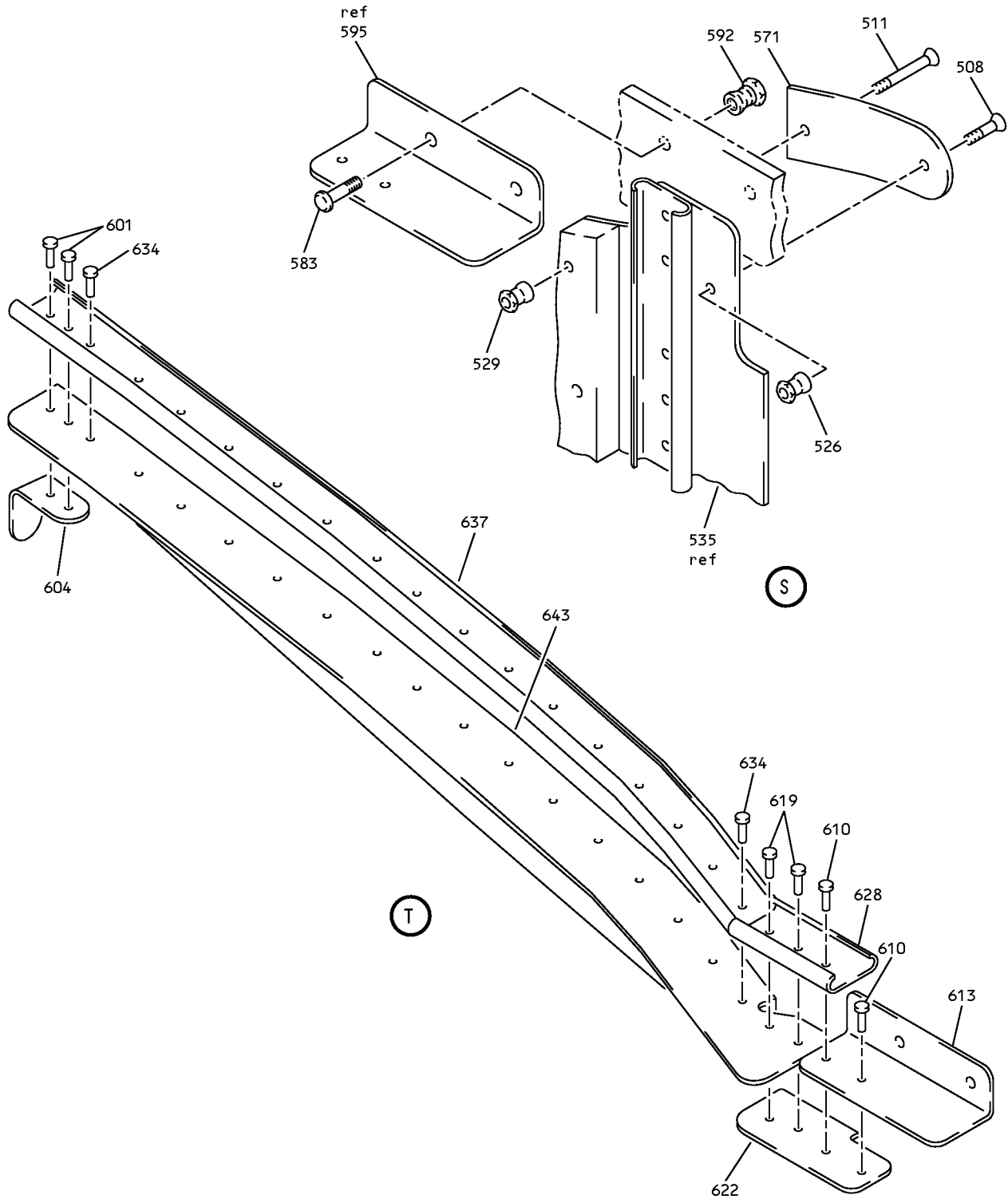
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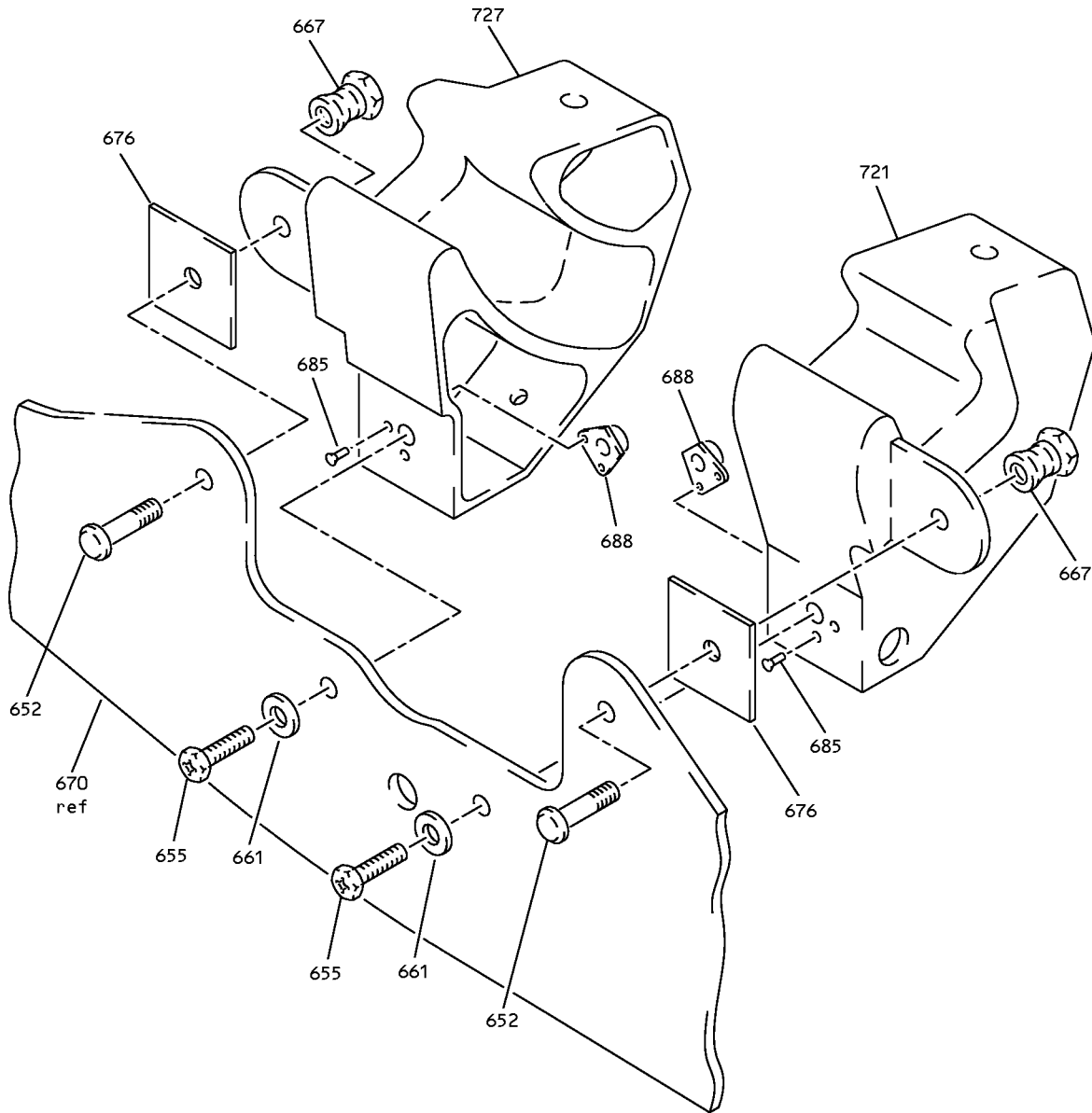
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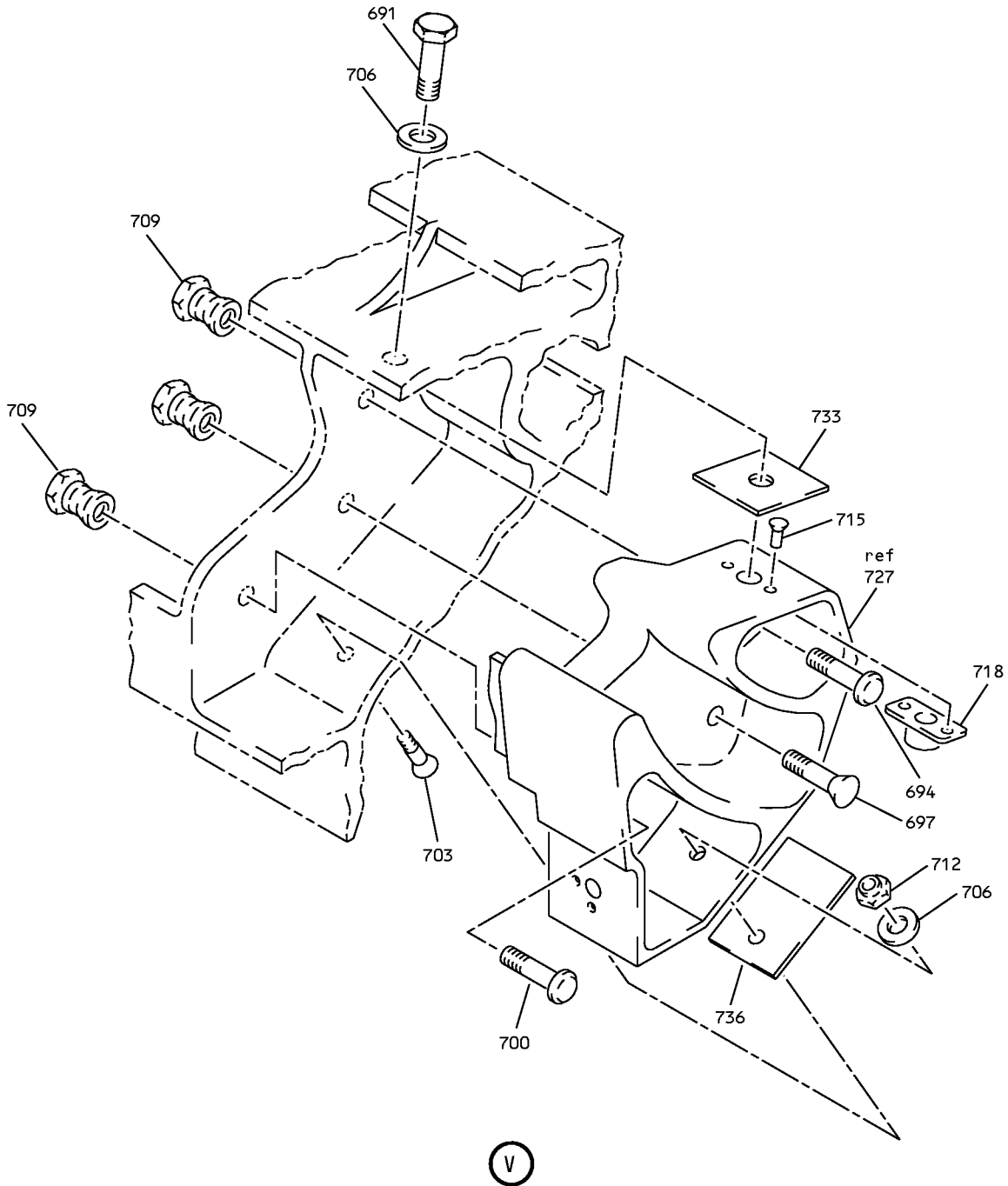


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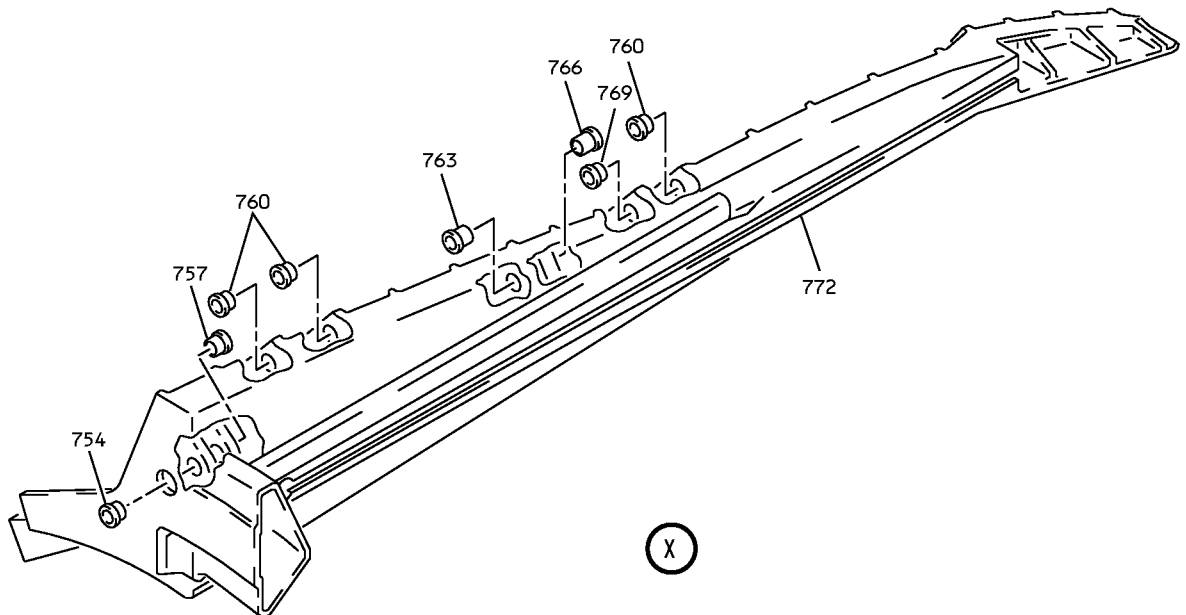
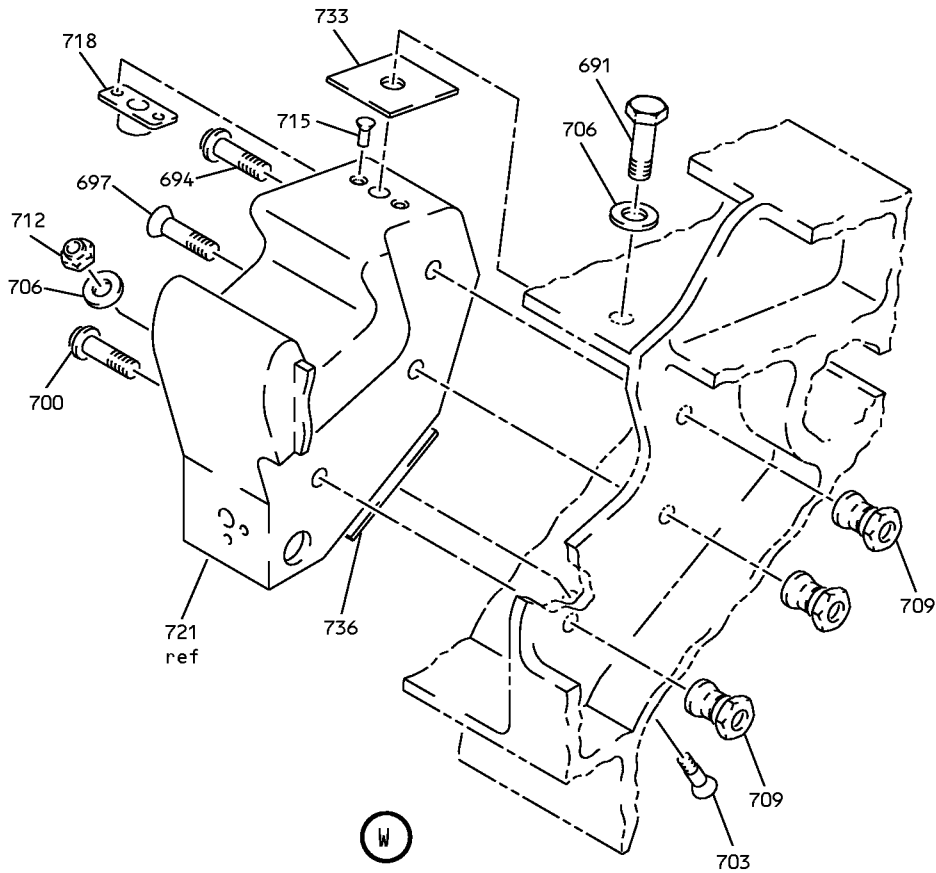
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
14-												
-1	315A1300-1									BIFURCATION INSTL-UPR (LIMITED USAGE)	A, B, G, H	RF
-1A	315A1300-1									BIFURCATION INSTL-UPR (LIMITED USAGE) (REWORK DWG 315A1300-523)	A, B, G, H	RF
-1B	315A1300-1									BIFURCATION INSTL-UPR (LIMITED USAGE) (REWORK DWG 315A1300-527)	A, B, G, H	RF
-1C	315A1300-521									BIFURCATION INSTL-UPR	C, J, R, Z	RF
-1D	315A1300-21									BIFURCATION INSTL-UPR	N, P, W, X	RF
-1E	315A1300-541									BIFURCATION INSTL-UPR	Q, Y	RF
-5	315A1300-2									BIFURCATION INSTL-UPR (LIMITED USAGE)	D, E, K, L	RF
-5A	315A1300-2									BIFURCATION INSTL-UPR (LIMITED USAGE) (REWORK DWG 315A1300-524)	D, E, K, L	RF
-5B	315A1300-2									BIFURCATION INSTL-UPR (LIMITED USAGE) (REWORK DWG 315A1300-528)	D, E, K, L	RF
-5C	315A1300-522									BIFURCATION INSTL-UPR	F, M, V, AD	RF
-5D	315A1300-22									BIFURCATION INSTL-UPR	S, T, AA, AB	RF
-5E	315A1300-542									BIFURCATION INSTL-UPR	U, AC	RF
10	BACB30VF3K4									. BOLT		4
13	315A1307-1									. SUPPORT ASSY-SEAL (FOR SPARES PROCURE 315A1307Y39)	A, B, G, H	1
-13A	315A1307-1									. SUPPORT ASSY-SEAL (LIMITED USAGE) (FOR SPARES PROCURE 315A1307Y39)	C, J, R, Z	1
-13B	315A1307-551									. SUPPORT ASSY-SEAL (LIMITED USAGE) (FOR SPARES PROCURE 315A1307Y39)	C, J, R, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14-											
-13C	315A1307-39		.	SUPPORT	ASSY-SEAL					N, P, W, X	1
				(FOR SPARES PROCURE							
				315A1307Y39)							
-13D	315A1307-551		.	SUPPORT	ASSY-SEAL					Q, Y	1
				(FOR SPARES PROCURE							
				315A1307Y39)							
-16	315A1307-2		.	SUPPORT	ASSY-SEAL					D, E, K, L	1
				(FOR SPARES PROCURE							
				315A1307Y40)							
-16A	315A1307-2		.	SUPPORT	ASSY-SEAL					F, M, V, AD	1
				(LIMITED USAGE)							
				(FOR SPARES PROCURE							
				315A1307Y40)							
-16B	315A1307-552		.	SUPPORT	ASSY-SEAL					F, M, V, AD	1
				(LIMITED USAGE)							
				(FOR SPARES PROCURE							
				315A1307Y40)							
-16C	315A1307-40		.	SUPPORT	ASSY-SEAL					S, T, AA, AB	1
				(FOR SPARES PROCURE							
				315A1307Y40)							
-16D	315A1307-552		.	SUPPORT	ASSY-SEAL					U, AC	1
				(FOR SPARES PROCURE							
				315A1307Y40)							
19	BACR15BB5A		.	RIVET							7
				(SIZE DETERMINED ON INST)							
22	315A1307-17		.	RETAINER						A-C, G-J, N-R, W-Z	1
-25	315A1307-18		.	RETAINER						D-F, K- M, S-V, AA-AD	1
28	315A1323-1		.	SEAL							1
31	BACR15CE5AD		.	RIVET							6
				(SIZE DETERMINED ON INST)							
34	315A1307-29		.	STRIP-RUB						A-M, R, V, Z, AD	1
				(USED ON ITEMS 13, 13A, 16, 16A)							
37	315A1307-33		.	SUPPORT-RUB STRIP						A-M, R, V, Z, AD	1
				(USED ON ITEMS 13, 13A, 16, 16A)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
14- 40	315A1307-545		.	.	BOND ASSY (LIMITED USAGE) (USED ON ITEMS 13B, 16B)						C, F, J, M, Q, R, U, V, Y, Z, AC, AD	1
-40A	315A1307-561		.	.	BOND ASSY (LIMITED USAGE) (USED ON ITEMS 13B, 16B)						C, F, J, M, Q, R, U, V, Y, Z, AC, AD	1
-40B	315A1307-561		.	.	BOND ASSY						N, P, S, T, W, X, AA, AB	1
43	315A1307-29		.	.	STRIP-RUB (USED ON ITEM 40)						C, F, J, M, Q, R, U, V, Y, Z, AC, AD	1
-43A	315A1307-562		.	.	STRIP-RUB (USED ON ITEMS 40A, 40B)						C, F, J, M-AD	1
46	315A1307-33		.	.	SUPPORT-RUB STRIP (USED ON ITEM 40)						C, F, J, M, Q, R, U, V, Y, Z, AC, AD	1
-46A	315A1307-563		.	.	SUPPORT-RUB STRIP (USED ON ITEMS 40A, 40B)						C, F, J, M, Q, R, U, V, Y, Z, AC, AD	1
49	315A1307-9		.	.	SUPPORT-SEAL						A-C, G-J, N-R, W-Z	1
-52	315A1307-10		.	.	SUPPORT-SEAL						D-F, K- M, S-V, AA-AD	1
55	BACB30VF3K4		.	.	BOLT							8
58	315A1307-501		.	.	SUPPORT ASSY-SEAL						A, B, G, H	1
-58A	315A1307-501		.	.	SUPPORT ASSY-SEAL (LIMITED USAGE)						C, J, R, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14-											
-58B	315A1307-553		.	SUPPORT	ASSY-SEAL					C, J, R, Z	1
				(LIMITED	USAGE)						
-58C	315A1307-553		.	SUPPORT	ASSY-SEAL					N-Q, W-Y	1
-61	315A1307-502		.	SUPPORT	ASSY-SEAL					D, E, K, L	1
-61A	315A1307-502		.	SUPPORT	ASSY-SEAL					F, M, V,	1
				(LIMITED	USAGE)					AD	
-61B	315A1307-554		.	SUPPORT	ASSY-SEAL					F, M, V,	1
				(LIMITED	USAGE)					AD	
-61C	315A1307-554		.	SUPPORT	ASSY-SEAL					S-U, AA-	1
										AC	
64	BACR15BB5A		.	RIVET							13
				(SIZE	DETERMINED	ON	INST)				
67	315A1307-525		.	RETAINER						A-C, G-J,	1
										N-R, W-Z	
-70	315A1307-526		.	RETAINER						D-F, K-	1
										M, S-V,	
										AA-AD	
73	315A1323-501		.	SEAL							1
76	BACR15CE5AD		.	RIVET							9
				(SIZE	DETERMINED	ON	INST)				
79	315A1307-517		.	STRIP-RUB						A-M, R,	1
				(USED	ON	ITEMS	58, 58A, 61, 61A)			V, Z, AD	
82	315A1307-518		.	SUPPORT-RUB	STRIP					A-M, R,	1
				(USED	ON	ITEMS	58, 58A, 61, 61A)			V, Z, AD	
85	315A1307-546		.	BOND	ASSY					C, F, J,	1
				(USED	ON	ITEMS	58B, 58C, 61B,			M-AD	
				61C)							
88	315A1307-517		.	STRIP-RUB						C, F, J,	1
										M-AD	
91	315A1307-518		.	SUPPORT-RUB	STRIP					C, F, J,	1
										M-AD	
94	315A1307-521		.	SUPPORT-SEAL						A-C, G-J,	1
										N-R, W-Z	
-97	315A1307-522		.	SUPPORT-SEAL						D-F, K-	1
										M, S-V,	
										AA-AD	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14-											
100	BACB30VF3K4		.	BOLT						A, B, D, E, G, H, K, L	2
				(LIMITED USAGE)							
				(USED ON ITEMS 1, 5)							
-100A	BACB30VF3K3		.	BOLT						A, B, D, E, G, H, K, L	2
				(LIMITED USAGE)							
				(USED ON ITEMS 1, 5)							
				(USED WITH ITEMS 748C, 751C)							
-100B	BACB30VF3K3		.	BOLT						A, B, D, E, G, H, K, L	2
				(USED ON ITEMS 1A, 1B, 5A, 5B)							
-100C	BACB30VF3K3		.	BOLT						C, F, J, M-AD	2
103	315A1307-503		.	SUPPORT ASSY-SEAL						A, B, G, H	1
-103A	315A1307-503		.	SUPPORT ASSY-SEAL						C, J, R, Z	1
				(LIMITED USAGE)							
-103B	315A1307-555		.	SUPPORT ASSY-SEAL						C, J, R, Z	1
				(LIMITED USAGE)							
-103C	315A1307-555		.	SUPPORT ASSY-SEAL						N-Q, W-Y	1
-106	315A1307-504		.	SUPPORT ASSY-SEAL						D, E, K, L	1
-106A	315A1307-504		.	SUPPORT ASSY-SEAL						F, M, V, AD	1
				(LIMITED USAGE)							
-106B	315A1307-556		.	SUPPORT ASSY-SEAL						F, M, V, AD	1
				(LIMITED USAGE)							
-106C	315A1307-556		.	SUPPORT ASSY-SEAL						S-U, AA- AC	1
109	BACB30LK2-4		.	BOLT							2
112	BACR15BB5A		.	RIVET							2
				(SIZE DETERMINED ON INST)							
115	315A1307-527		.	RETAINER						A-C, G-J, N-R, W-Z	1
-118	315A1307-528		.	RETAINER						D-F, K- M, S-V, AA-AD	1
121	315A1307-509		.	SUPPORT ASSY						A-C, G-J, N-R, W-Z	1
-124	315A1307-510		.	SUPPORT ASSY						D-F, K- M, S-V, AA-AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14-											
127	BACR15CE3D		. . .	RIVET							4
				(SIZE DETERMINED ON INST)							
130	109F9201M82		. . .	NUTPLATE							2
				(V72962)							
				(SPEC BACN10JN08CM)							
				(OPT BRFM20C08M (V52828))							
				(OPT MF1001-08BAC (V15653))							
				(OPT NS103218SE82 (V80539))							
				(OPT VN252D82 (V92215))							
				(OPT 109F9201M82 (V72962))							
				(OPT T8125C08C (V11815))							
133	315A1307-535		. . .	SUPPORT					A-C, G-J, N-R, W-Z		1
-136	315A1307-536		. . .	SUPPORT					D-F, K- M, S-V, AA-AD		1
139	315A1323-502		. .	SEAL							1
142	BACR15CE5AD		. .	RIVET							3
				(SIZE DETERMINED ON INST)							
145	315A1307-519		. .	STRIP					A-M, R, V, Z, AD		1
				(USED ON ITEMS 103, 103A, 106, 106A)							
148	315A1307-520		. .	SUPPORT					A-M, R, V, Z, AD		1
				(USED ON ITEMS 103, 103A, 106, 106A)							
151	315A1307-547		. .	BOND ASSY					C, F, J, M-AD		1
				(USED ON ITEMS 103B, 103C, 106B, 106C)							
154	315A1307-519		. . .	STRIP					C, F, J, M-AD		1
157	315A1307-520		. . .	SUPPORT					C, F, J, M-AD		1
160	315A1307-523		. .	SUPPORT-SEAL					A-C, G-J, N-R, W-Z		1
-163	315A1307-524		. .	SUPPORT-SEAL					D-F, K- M, S-V, AA-AD		1
166	BACB30VF3K4		. .	BOLT							11
169	315A1307-505		. .	SUPPORT ASSY-SEAL					A, B, G, H		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14-											
-169A	315A1307-505		.	SUPPORT ASSY-SEAL (LIMITED USAGE)						C, J, R, Z	1
-169B	315A1307-557		.	SUPPORT ASSY-SEAL (LIMITED USAGE)						C, J, R, Z	1
-169C	315A1307-557		.	SUPPORT ASSY-SEAL						N-Q, W-Y	1
-172	315A1307-506		.	SUPPORT ASSY-SEAL						D, E, K, L	1
-172A	315A1307-506		.	SUPPORT ASSY-SEAL (LIMITED USAGE)						F, M, V, AD	1
-172B	315A1307-558		.	SUPPORT ASSY-SEAL (LIMITED USAGE)						F, M, V, AD	1
-172C	315A1307-558		.	SUPPORT ASSY-SEAL						S-U, AA- AC	1
175	BACB30LK2-4		.	BOLT							2
178	BACR15BB5A		.	RIVET (SIZE DETERMINED ON INST)							4
181	315A1307-529		.	RETAINER						A-C, G-J, N-R, W-Z	1
-184	315A1307-530		.	RETAINER						D-F, K- M, S-V, AA-AD	1
187	315A1307-511		.	SUPPORT ASSY						A-C, G-J, N-R, W-Z	1
-190	315A1307-512		.	SUPPORT ASSY						D-F, K- M, S-V, AA-AD	1
193	BACR15CE3D		.	RIVET (SIZE DETERMINED ON INST)							4
196	BRF100C08D		.	NUTPLATE (V52828) (SPEC BACN10KB08CFD) (OPT F51604-08 (V15653)) (OPT 102F9207P82 (V72962)) (OPT F51604-08 (V15653))							1
199	K51602-08BAC		.	NUTPLATE (V15653) (SPEC BACN10JR08CFD) (OPT NS202476-82 (V80539)) (OPT 102F9201-82 (V72962)) (OPT T8092C832CD (V11815)) (OPT BRF200C08D (V52828))							1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14-											
202	315A1307-537									A-C, G-J, N-R, W-Z	1
-205	315A1307-538									D-F, K- M, S-V, AA-AD	1
208	315A1307-531									A-C, G-J, N-R, W-Z	1
-211	315A1307-532									D-F, K- M, S-V, AA-AD	1
214	315A1323-3										1
217	BACR15BA3AD										2
220	NS103194-02-2										1
223	BACR15BB3AD										2
226	315A1307-35									A-C, G-J, N-R, W-Z	1
229	315A1307-36									D-F, K- M, S-V, AA-AD	1
232	BACR15CE5AD										11
235	315A1307-31									A-M, R, V, Z, AD	1
238	315A1307-32									A-M, R, V, Z, AD	1
241	315A1307-548									C, F, J, M-AD	1
244	315A1307-31									C, F, J, M-AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14-											
247	315A1307-32		.	.	.	SUPPORT				C, F, J, M-AD	1
250	315A1307-513		.	.	SUPPORT ASSY					A-C, G-J, N-R, W-Z	1
-253	315A1307-514		.	.	SUPPORT ASSY					D-F, K- M, S-V, AA-AD	1
256	BACB30LK2-3		.	.	SCREW						5
259	BACR15BA3AD		.	.	RIVET (SIZE DETERMINED ON INST)						10
262	K51602-08BAC		.	.	NUTPLATE (V15653) (SPEC BACN10JR08CFD) (OPT NS202476-82 (V80539)) (OPT 102F9201-82 (V72962)) (OPT T8092C832CD (V11815)) (OPT BRF200C08D (V52828))						4
265	BRF100C08D		.	.	NUTPLATE (V52828) (SPEC BACN10KB08CFD) (OPT F51604-08 (V15653)) (OPT 102F9207P82 (V72962)) (OPT F51604-08 (V15653))						1
268	315A1307-539		.	.	SUPPORT-SEAL					A-C, G-J, N-R, W-Z	1
-271	315A1307-540		.	.	SUPPORT-SEAL					D-F, K- M, S-V, AA-AD	1
274	BACB30VF3K7		.	BOLT							1
277	BACR15BA3AD		.	RIVET (SIZE DETERMINED ON INST)							2
280	102F9209M3		.	NUTPLATE (V72962) (SPEC BACN10KH3CD) (OPT FS1651-3 (V15653)) (OPT NS202496-02 (V80539)) (LIMITED USAGE)						A, B, G, H	1
283	315A1300-5		.	FILLER (LIMITED USAGE)						A, B, G, H	1
-286	315A1300-6		.	FILLER (LIMITED USAGE)						D, E, K, L	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14-											
289	BACB30VF3K7		.	BOLT							2
292	BACB30VF3K5		.	BOLT							3
295	315A1307-507		.	SUPPORT ASSY-SEAL					A, B, G, H		1
-295A	315A1307-507		.	SUPPORT ASSY-SEAL (LIMITED USAGE)					C, J, R, Z		1
-295B	315A1307-559		.	SUPPORT ASSY-SEAL (LIMITED USAGE)					C, J, R, Z		1
-295C	315A1307-559		.	SUPPORT ASSY-SEAL					N-Q, W-Y		1
-298	315A1307-508		.	SUPPORT ASSY-SEAL					D, E, K, L		1
-298A	315A1307-508		.	SUPPORT ASSY-SEAL (LIMITED USAGE)					F, M, V, AD		1
-298B	315A1307-560		.	SUPPORT ASSY-SEAL (LIMITED USAGE)					F, M, V, AD		1
-298C	315A1307-560		.	SUPPORT ASSY-SEAL					S-U, AA- AC		1
301	315A1307-533		.	RETAINER					A-C, G-J, N-R, W-Z		1
-304	315A1307-534		.	RETAINER					D-F, K- M, S-V, AA-AD		1
307	315A1323-4		.	SEAL							1
310	BACR15CE5AD		.	RIVET (SIZE DETERMINED ON INST)							8
313	315A1307-25		.	STRIP (USED ON ITEMS 295, 295A, 298, 298A)					A-M, R, V, Z, AD		1
316	315A1307-27		.	SUPPORT (USED ON ITEMS 295, 295A)					A-C, G-J, R, Z		1
-319	315A1307-28		.	SUPPORT (USED ON ITEMS 298, 298A)					D-F, K- M, V, AD		1
322	315A1307-549		.	BOND ASSY (USED ON ITEMS 295B, 295C)					C, J, N-R, W-Z		1
-325	315A1307-550		.	BOND ASSY (USED ON ITEMS 298B, 298C)					F, M, S- V, AA- AD		1
328	315A1307-25		.	STRIP					C, F, J, M-AD		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
14-												
331	315A1307-27		. . .							SUPPORT	C, J, N-R, W-Z	1
-334	315A1307-28		. . .							SUPPORT	F, M, S- V, AA- AD	1
337	315A1307-515		. .							SUPPORT ASSY	A-C, G-J, N-R, W-Z	1
-340	315A1307-516		. .							SUPPORT ASSY	D-F, K- M, S-V, AA-AD	1
343	BACB30LK2-3		. . .							BOLT		6
346	BRF100C08D		. . .							NUTPLATE (V52828) (SPEC BACN10KB08CFD) (OPT F51604-08 (V15653)) (OPT 102F9207P82 (V72962)) (OPT F51604-08 (V15653))		2
349	K51602-08BAC		. . .							NUTPLATE (V15653) (SPEC BACN10JR08CFD) (OPT NS202476-82 (V80539)) (OPT 102F9201-82 (V72962)) (OPT T8092C832CD (V11815)) (OPT BRF200C08D (V52828))		4
352	315A1307-541		. . .							SUPPORT-SEAL	A-C, G-J, N-R, W-Z	1
-355	315A1307-542		. . .							SUPPORT-SEAL	D-F, K- M, S-V, AA-AD	1
358	BACR15BA3AD		. RIVET							(LIMITED USAGE) (SIZE DETERMINED ON INST)	A, B, D, E, G, H, K, L	1
-358A	BACR15BA3AD		. RIVET							(SIZE DETERMINED ON INST)	C, F, J, M	1
361	315A1300-513		. FILLER ASSY							(LIMITED USAGE)	A, B, G, H	1
-361A	315A1300-513		. FILLER ASSY								C, J, N-R, W-Z	1
-364	315A1300-514		. FILLER ASSY							(LIMITED USAGE)	D, E, K, L	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14-											
-364A	315A1300-514		.							F, M, S- V, AA- AD	1
367	BACR15BA3AD		.	.							2
370	102F9209M3		.	.							1
373	315A1300-515		.	.						A-C, G-J, N-R, W-Z	1
-376	315A1300-516		.	.						D-F, K- M, S-V, AA-AD	1
379	BACR15BA3AD		.								2
382	315A1300-510		.							A, B, D, E, G, H, K, L	1
-382A	315A1300-519		.							A, B, D, E, G, H, K, L	1
-382B	315A1300-519		.							C, F, J, M-AD	1
385	BACR15BA3AD		.	.							2
388	NS202494-02-2		.	.						A, B, D, E, G, H, K, L	2
391	BACN10KE3H3CD		.	.							2
394	315A1300-511		.	.							1
397	BACB30MY5K4		.								6

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
14- 400	HL70-5		.									6
403	MS21141-0504P		.									1
406	315A1300-15		.							A, B, G, H		1
-406A	315A1300-15		.							C, J, R, Z		1
-409	315A1300-16		.							D, E, K, L		1
-409A	315A1300-16		.							F, M, V, AD		1
412	315A1300-13		.							A, B, G, H		1
-412A	315A1300-13		.							C, J, R, Z		1
-415	315A1300-14		.							D, E, K, L		1
-415A	315A1300-14		.							F, M, V, AD		1
418	315A1311-1		.							C, J, R, Z		1
-418A	315A1311-501		.							C, J, R, Z		1
-418B	315A1311-501		.							N-Q, W-Y		1
-421	315A1311-2		.							F, M, V, AD		1
-421A	315A1311-502		.							F, M, V, AD		1
-421B	315A1311-502		.							S-U, AA- AC		1
424	NAS1739E5-3		.									8
427	BACB30VF3K5		.									2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14- 430	HL11VAZ6-5		.	BOLT							16
				(V60516)							
				(SPEC BACB30NW6K5)							
				(OPT HL11V6-5 (V92215))							
				(OPT HL11V6-5 (V97928))							
				(OPT L803-6-5 (V06725))							
				(OPT B30NW6K5 (V97928))							
				(OPT HL11VAZ6-5 (V73197))							
				(OPT HL11VAZ6-5 (V92215))							
				(OPT HL11VAZ6-5 (V56878))							
433	AN9603C		.	WASHER							2
436	H52732-3CD		.	NUT							2
				(V15653)							
				(SPEC BACN10YR3CD)							
				(OPT PLH53CD (V62554))							
439	HL79-6		.	COLLAR							16
				(V5M902)							
				(SPEC BACC30M6)							
				(OPT HL79-6 (V73197))							
				(OPT HL79-6 (V92215))							
				(OPT 66014-6 (V56878))							
				(OPT HL79-6 (V56878))							
442	315A1317-1		.	FAIRING					A, B, G, H		1
-442A	315A1317-1		.	FAIRING					C, J, R, Z		1
				(LIMITED USAGE)							
-442B	315A1317-501		.	FAIRING					C, J, R, Z		1
				(LIMITED USAGE)							
-442C	315A1317-501		.	FAIRING					N-Q, W-Y		1
-445	315A1317-2		.	FAIRING					D, E, K, L		1
-445A	315A1317-2		.	FAIRING					F, M, V, AD		1
				(LIMITED USAGE)							
-445B	315A1317-502		.	FAIRING					F, M, V, AD		1
				(LIMITED USAGE)							
-445C	315A1317-502		.	FAIRING					S-U, AA- AC		1
448	BACB30MY5K4		.	BOLT							2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
14- 451	HL70-5		. COLLAR (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))		2
454	315A1300-509		. CLIP	A, B, D, E, G, H, K, L	1
-454A	315A1300-509		. CLIP (LIMITED USAGE)	C, F, J, M, R, V, Z, AD	1
-454B	315A1300-532		. CLIP (LIMITED USAGE)	C, F, J, M, R, V, Z, AD	1
-454C	315A1300-532		. CLIP	N-Q, S-U, W-Y, AA- AC	1
457	BACB30MY5K4		. BOLT		5
460	HL70-5		. COLLAR (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))		5
463	315A1300-7		. ANGLE	A, B, G, H	1
-463A	315A1300-7		. ANGLE (LIMITED USAGE)	C, J, R, Z	1
-463B	315A1300-533		. ANGLE (LIMITED USAGE)	C, J, R, Z	1
-463C	315A1300-533		. ANGLE	N-Q, W-Y	1
-466	315A1300-8		. ANGLE	D, E, K, L	1
-466A	315A1300-8		. ANGLE (LIMITED USAGE)	F, M, V, AD	1
-466B	315A1300-534		. ANGLE (LIMITED USAGE)	F, M, V, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14-											
-466C	315A1300-534		.	ANGLE						S-U, AA- AC	1
469	BACB30MY5K3		.	BOLT							6
472	HL70-5		.	COLLAR (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))							6
475	315A1306-501		.	LINER-AUX TRACK (OPT ITEM 475A) (PRE SB 737-78A1048R8)						A, B, G, H	1
-475A	315A1306-503		.	LINER-AUX TRACK (OPT ITEM 475) (PRE SB 737-78A1048R8)						A, B, G, H	1
-475B	315A1306-501		.	LINER-AUX TRACK (LIMITED USAGE) (PRE SB 737-78A1048R8)						C, J, R, Z	1
-475C	315A1306-503		.	LINER-AUX TRACK (LIMITED USAGE) (PRE SB 737-78A1048R8)						C, J, R, Z	1
-475D	315A1306-505		.	LINER-AUX TRACK (LIMITED USAGE) (POST SB 737-78A1048R8) (FOR SPARES PROCURE 315A1306U505)						C, J, R, Z	1
-475E	315A1306-505		.	LINER-AUX TRACK (POST SB 737-78A1048R8) (FOR SPARES PROCURE 315A1306U505)						A, B, G, H	1
-475F	315A1306-505		.	LINER-AUX TRACK (FOR SPARES PROCURE 315A1306U505)						N-Q, W-Y	1
-475G	315A1306-505		.	LINER-AUX TRACK (LIMITED USAGE) (REWORK DWGS 315A1708-1, 315A1708-3) (FOR SPARES PROCURE 315A1306U505)						C, J	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	USAGE CODE	UNITS PER ASSY
14-					
-478	315A1306-502		. LINER-AUX TRACK (OPT ITEM 478A) (PRE SB 737-78A1048R8)	D, E, K, L	1
-478A	315A1306-504		. LINER-AUX TRACK (OPT ITEM 478) (PRE SB 737-78A1048R8)	D, E, K, L	1
-478B	315A1306-502		. LINER-AUX TRACK (LIMITED USAGE) (PRE SB 737-78A1048R8)	F, M, V, AD	1
-478C	315A1306-504		. LINER-AUX TRACK (LIMITED USAGE) (PRE SB 737-78A1048R8)	F, M, V, AD	1
-478D	315A1306-506		. LINER-AUX TRACK (LIMITED USAGE) (POST SB 737-78A1048R8) (FOR SPARES PROCURE 315A1306U506)	F, M, V, AD	1
-478E	315A1306-506		. LINER-AUX TRACK (POST SB 737-78A1048R8) (FOR SPARES PROCURE 315A1306U506)	D, E, K, L	1
-478F	315A1306-506		. LINER-AUX TRACK (FOR SPARES PROCURE 315A1306U506)	S-U, AA- AC	1
-478G	315A1306-506		. LINER-AUX TRACK (LIMITED USAGE) (REWORK DWGS 315A1708-2, 315A1708-4) (FOR SPARES PROCURE 315A1306U506)	F, M	1
481	BACB30PW4-31		. BOLT		1
484	BACB30VF3K5		. BOLT		1
487	AN960PD10L		. WASHER		2
490	AN960PD416L		. WASHER		1
493	BRH10C3D		. NUT (V52828) (SPEC BACN10JC3CD) (OPT T6C1032JCD (V11815)) (OPT NS202486-02 (V80539)) (OPT 102LH9075-3W (V72962)) (OPT H51650-3BAC (V15653))		2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
14- 496	315A1415-1		.								A, B, G, H	1
-496A	315A1415-1		.								C, J, R, Z	1
-496B	315A1415-5		.								C, J, R, Z	1
-496C	315A1415-5		.								N, P, W, X	1
-496D	315A1415-1		.								Q, Y	1
-499	315A1415-2		.								D, E, K, L	1
-499A	315A1415-2		.								F, M, V, AD	1
-499B	315A1415-6		.								F, M, V, AD	1
-499C	315A1415-6		.								S, T, AA, AB	1
-499D	315A1415-2		.								U, AC	1
502	315A1300-517		.								A-M, Q, R, U, V, Y, Z, AC, AD	1
-502A	315A1300-517										DELETED	
505	315A1300-518		.								A-M, Q, R, U, V, Y, Z, AC, AD	1
-505A	315A1300-518										DELETED	
508	HL523AZ6-6		.								BOLT (V56878) (SPEC BACB30NZ6K6) (OPT HL523AZ6-6 (V0PTK6)) (OPT L804-6K6 (V06725)) (OPT HL523AZ6-6 (V92215)) (OPT HL523AZ6-6 (V73197)) (OPT HL523AZ6-6 (V06725)) (OPT HL523AZ6-6 (V97928)) (OPT HL523AZ6-6 (V60516))	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14-											
511	HL11VAZ8-18		.	BOLT							1
				(V60516)							
				(SPEC BACB30NW8K18)							
				(OPT B30NW8K18 (V97928))							
				(OPT HL11VAZ8-18 (V73197))							
				(OPT HL11VAZ8-18 (V92215))							
				(OPT HL11VAZ8-18 (V97928))							
				(OPT L803-8K18 (V06725))							
				(OPT HL11VAZ8-18 (V0PTK6))							
				(OPT HL11VAZ8-18 (V56878))							
514	HL11VAZ8-19		.	BOLT							23
				(V60516)							
				(SPEC BACB30NW8K19)							
				(OPT B30NW8K19 (V97928))							
				(OPT HL11VAZ8-19 (V73197))							
				(OPT HL11VAZ8-19 (V92215))							
				(OPT HL11VAZ8-19 (V97928))							
				(OPT L803-8K19 (V06725))							
				(OPT HL11VAZ8-19 (V0PTK6))							
				(OPT HL11VAZ8-19 (V56878))							
517	2ASFPDPT6-17			DELETED							
517A	2ASPFDDT08-17		.	PIN							1
				(V17446)							
520	ASPFPEU08-19AC		.	PIN					A, B, D, E, G, H, K, L		10
				(V17446)							
-520A	ASPFPEU08-19AC		.	PIN					C, F, J, M-AD		10
				(V17446)							
				(OPT ITEM 520B)							
-520B	ASFPDPT08-19		.	PIN					C, F, J, M-AD		10
				(V17446)							
				(OPT ITEM 520A)							
523	2ASPPSDT6			DELETED							
523A	2ASPPSDT8		.	SLEEVE							10
				(V17446)							
524	2ASPFSDT08		.	SLEEVE							1
				(V17446)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14-											
-538E	315A1301-516		.	BOND	ASSY-WALL	PANEL				U, AC	1
541	HL11VAZ6-12		.	BOLT						A-M, Q, R, U, V, Y, Z, AC, AD	6
				(V60516)							
				(SPEC BACB30NW6K12)							
				(OPT B30NW6K12 (V97928))							
				(OPT HL11VAZ6-12 (V73197))							
				(OPT HL11VAZ6-12 (V92215))							
				(OPT HL11VAZ6-12 (V97928))							
				(OPT L803-6K12 (V06725))							
				(OPT HL11VAZ6-12 (V0PTK6))							
				(OPT HL11VAZ6-12 (V56878))							
				(USED ON ITEMS 535, 535A, 535B, 535E, 538, 538A, 538B, 538E)							
544	HL79-6		.	COLLAR						A-M, Q, R, U, V, Y, Z, AC, AD	6
				(V5M902)							
				(SPEC BACC30M6)							
				(OPT HL79-6 (V73197))							
				(OPT HL79-6 (V92215))							
				(OPT 66014-6 (V56878))							
				(OPT HL79-6 (V56878))							
				(USED ON ITEMS 535, 535A, 535B, 535E, 538, 538A, 538B, 538E)							
547	BACR15CE5D		.	RIVET						A-C, G-J, N-R, W-Z	12
				(SIZE DETERMINED ON INST)							
550	BACR15BA5AD		.	RIVET						D-F, K- M, S-V, AA-AD	13
				(SIZE DETERMINED ON INST)							
553	315A1301-511		.	RETAINER						A-C, G-J, N-R, W-Z	1
-556	315A1301-510		.	RETAINER						D-F, K- M, S-V, AA-AD	1
559	315A1301-509		.	CLIP						A-C, G-J, R, Z	1
				(USED ON ITEMS 535, 535A)							
-559A	315A1301-509		.	CLIP						C, J, R, Z	1
				(LIMITED USAGE)							
				(USED ON ITEM 535B)							
-559B	315A1301-519		.	CLIP						C, J, Q, R, Y, Z	1
				(LIMITED USAGE)							
				(USED ON ITEMS 535B, 535E)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14-											
-559C	315A1301-519		.	.	CLIP (USED ON ITEMS 535C, 535D)					C, J, N, P, R, W, X, Z	1
-562	315A1301-508		.	.	CLIP					D-F, K- M, S-V, AA-AD	1
565	315A1301-3		.	.	BOND ASSY (USED ON ITEMS 535, 535A)					A-C, G-J, R, Z	1
-565A	315A1301-517		.	.	BOND ASSY (USED ON ITEMS 535B, 535E)					C, J, Q, R, Y, Z	1
-565B	315A1301-523		.	.	BOND ASSY (USED ON ITEMS 535C, 535D)					C, J, N, P, R, W, X, Z	1
568	315A1301-4		.	.	BOND ASSY (USED ON ITEMS 538, 538A)					D-F, K- M, V, AD	1
-568A	315A1301-518		.	.	BOND ASSY (USED ON ITEMS 538B, 538E)					F, M, U, V, AC, AD	1
-568B	315A1301-524		.	.	BOND ASSY (USED ON ITEMS 538C, 538D)					F, M, S, T, V, AA, AB, AD	1
571	315A1300-17		.		SHIM						1
574	315A1300-10		.		SHIM					A-C, G-J, N-R, W-Z	1
-577	315A1300-502		.		SHIM					D-F, K- M, S-V, AA-AD	1
580	BACB30LJ4-6		.		BOLT						16
583	BACB30MY6K3		.		BOLT						2
586	AN960PD416L		.		WASHER						32
589	BRH10C4D		.		NUT (V52828) (SPEC BACN10JC4CD) (OPT T6C428JCD (V11815)) (OPT NS202486-048 (V80539)) (OPT 102LH9075-4W (V72962)) (OPT H51650-4BAC (V15653))						16

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
14- 592	HL79-6		.	COLLAR (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))								2
595	315A1318-509		.	FIRESHIELD ASSY (LIMITED USAGE)						A, B, G, H		1
-595A	315A1318-543		.	FIRESHIELD ASSY (LIMITED USAGE)						A-C, G-J, R, Z		1
-595B	315A1318-557		.	FIRESHIELD ASSY (LIMITED USAGE)						C, J, R, Z		1
-595C	315A1318-557		.	FIRESHIELD ASSY						N-Q, W-Y		1
-598	315A1318-510		.	FIRESHIELD ASSY (LIMITED USAGE)						D, E, K, L		1
-598A	315A1318-544		.	FIRESHIELD ASSY (LIMITED USAGE)						D-F, K- M, V, AD		1
-598B	315A1318-558		.	FIRESHIELD ASSY (LIMITED USAGE)						F, M, V, AD		1
-598C	315A1318-558		.	FIRESHIELD ASSY						S-U, AA- AC		1
601	MS20615154M		.	RIVET (SIZE DETERMINED ON INST) (USED ON ITEMS 595, 595A, 598, 598A)						R, V, Z, AD		2
604	315A1318-533		.	CLIP (USED ON ITEM 595A)						A-C, G-J, R, Z		1
-607	315A1318-534		.	CLIP (USED ON ITEM 598A)						D-F, K- M, V, AD		1
610	MS20615154M		.	RIVET (SIZE DETERMINED ON INST)								2
613	315A1318-503		.	CLIP						A-C, G-J, N-R, W-Z		1
-616	315A1318-504		.	CLIP						D-F, K- M, S-V, AA-AD		1
619	MS20615154M		.	RIVET (SIZE DETERMINED ON INST)								2

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			1	2	3	4	5	6	7		
14-											
622	315A1318-505		.	.	ANGLE					A-C, G-J, N-R, W-Z	1
-625	315A1318-506		.	.	ANGLE					D-F, K- M, S-V, AA-AD	1
628	315A1318-9		.	.	RETAINER SEAL					A-C, G-J, N-R, W-Z	1
-631	315A1318-10		.	.	RETAINER SEAL					D-F, K- M, S-V, AA-AD	1
634	MS20615154M		.	.	RIVET (SIZE DETERMINED ON INST)						16
637	315A1318-13		.	.	RETAINER SEAL					A-C, G-J, N-R, W-Z	1
-640	315A1318-14		.	.	RETAINER SEAL					D-F, K- M, AA- AD	1
643	315A1318-515		.	.	ANGLE (USED ON ITEM 595)					A, B, G, H	1
-643A	315A1318-545		.	.	ANGLE (USED ON ITEMS 595A, 595B, 595C)					A-C, G-J, N-R, W-Z	1
-646	315A1318-516		.	.	ANGLE (USED ON ITEM 598)					D, E, K, L	1
-646A	315A1318-546		.	.	ANGLE (USED ON ITEMS 598A, 598B, 598C)					D-F, K- M, S-V, AA-AD	1
649	BACB30LJ4-6		.		BOLT						12
652	BACB30MY8K4		.		BOLT						2
655	BACB30LJ4-5		.		BOLT					A, B, D, E, G, H, K, L	2
-655A	BACB30LJ4-5		.		BOLT (LIMITED USAGE) (USED WITH ITEMS 679A, 682A)					C, F, J, M, R, V, Z, AD	2
-655B	NAS6703-5		.		BOLT (LIMITED USAGE) (USED WITH ITEMS 679B, 682B)					C, F, J, M, R, V, Z, AD	2

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			1	2	3	4	5	6	7								
14- -655C	NAS6703-5		.	B	O	L	T				N-Q, S-U, W-Y, AA- AC	2					
658	BACB30VF4K6		.	B	O	L	T					1					
661	AN960PD416L		.	W	A	S	H	E	R			27					
664	BRH10C4D		.	N	U	T						13					
				(V52828)													
				(SPEC BACN10JC4CD)													
				(OPT T6C428JCD (V11815))													
				(OPT NS202486-048 (V80539))													
				(OPT 102LH9075-4W (V72962))													
				(OPT H51650-4BAC (V15653))													
667	HL79-8		.	C	O	L	L	A	R			2					
				(V5M902)													
				(SPEC BACC30M8)													
				(OPT HL79-8 (V73197))													
				(OPT HL79-8 (V92215))													
				(OPT 66014-8 (V56878))													
				(OPT HL79-8 (V56878))													
670	315A1300-505		.	S	T	R	A	P	-	S	H	E	A	R	A, B, G, H	1	
-670A	315A1300-505		.	S	T	R	A	P	-	S	H	E	A	R	(LIMITED USAGE)	C, J, R, Z	1
-670B	315A1300-537		.	S	T	R	A	P	-	S	H	E	A	R	(LIMITED USAGE)	C, J, R, Z	1
-670C	315A1300-537		.	S	T	R	A	P	-	S	H	E	A	R		N-Q, W-Y	1
-673	315A1300-506		.	S	T	R	A	P	-	S	H	E	A	R		D, E, K, L	1
-673A	315A1300-506		.	S	T	R	A	P	-	S	H	E	A	R	(LIMITED USAGE)	F, M, V, AD	1
-673B	315A1300-538		.	S	T	R	A	P	-	S	H	E	A	R	(LIMITED USAGE)	F, M, V, AD	1
-673C	315A1300-538		.	S	T	R	A	P	-	S	H	E	A	R		S-U, AA- AC	1
676	BACS40R11C11F		.	S	H	I	M									2	
679	315A1300-507		.	S	H	I	M									A, B, G, H	1
-679A	315A1300-507		.	S	H	I	M									C, J, R, Z	1
				(LIMITED USAGE)													

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14-											
-679B	315A1300-539		.	SHIM						C, J, R, Z	1
				(LIMITED USAGE)							
-679C	315A1300-539		.	SHIM						N-Q, W-Y	1
-682	315A1300-508		.	SHIM						D, E, K, L	1
-682A	315A1300-508		.	SHIM						F, M, V, AD	1
				(LIMITED USAGE)							
-682B	315A1300-540		.	SHIM						F, M, V, AD	1
				(LIMITED USAGE)							
-682C	315A1300-540		.	SHIM						S-U, AA- AC	1
685	AF5141-3-2		.	RIVET							4
				(V53551)							
				(SPEC BACR15DR3A2)							
				(OPT RV541A3-2 (V98996))							
				(OPT CCR264CS3-2TT (V11815))							
688	M13740-048		.	NUTPLATE						A, B, D, E, G, H, K, L	2
				(V80539)							
-688A	M13740-048		.	NUTPLATE						C, F, J, M, R, V, Z, AD	2
				(V80539)							
				(LIMITED USAGE)							
				(USED WITH ITEM 679A, 682A)							
-688B	102F9209M3		.	NUTPLATE						C, F, J, M, R, V, Z, AD	2
				(V72962)							
				(SPEC BACN10KH3CD)							
				(OPT FS1651-3 (V15653))							
				(OPT NS202496-02 (V80539))							
				(LIMITED USAGE)							
				(USED WITH ITEM 679A, 682A)							
-688C	102F9209M3		.	NUTPLATE						N-Q, S-U, W-Y, AA- AC	2
				(V72962)							
				(SPEC BACN10KH3CD)							
				(OPT FS1651-3 (V15653))							
				(OPT NS202496-02 (V80539))							
691	BACB30LJ4-6		.	BOLT							2
694	BACB30MY8K8		.	BOLT							2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
14- 697	HL11VAZ8-6		.	BOLT							2
				(V60516)							
				(SPEC BACB30NW8K6)							
				(OPT B30NW8K6 (V97928))							
				(OPT HL11VAZ8-6 (V73197))							
				(OPT HL11VAZ8-6 (V92215))							
				(OPT HL11VAZ8-6 (V97928))							
				(OPT L803-8K6 (V06725))							
				(OPT HL11VAZ8-6 (V0PTK6))							
				(OPT HL11VAZ8-6 (V56878))							
700	BACB30MY8K6		.	BOLT							2
703	BACB30VF4K6		.	BOLT							2
706	AN960PD416L		.	WASHER							4
709	HL79-8		.	COLLAR							6
				(V5M902)							
				(SPEC BACC30M8)							
				(OPT HL79-8 (V73197))							
				(OPT HL79-8 (V92215))							
				(OPT 66014-8 (V56878))							
				(OPT HL79-8 (V56878))							
712	BRH10C4D		.	NUT							2
				(V52828)							
				(SPEC BACN10JC4CD)							
				(OPT T6C428JCD (V11815))							
				(OPT NS202486-048 (V80539))							
				(OPT 102LH9075-4W (V72962))							
				(OPT H51650-4BAC (V15653))							
715	MS20427M3		.	RIVET							4
				(SIZE DETERMINED ON INST)							
718	BRFM20C4D		.	NUTPLATE							2
				(V52828)							
				(SPEC BACN10JN4CD)							
				(OPT T8301C428CD (V11815))							
				(OPT 102F9201M4 (V72962))							
				(OPT NS202487-048 (V80539))							
				(OPT MF51637-4 (V15653))							
				(OPT T8124S4S (V11815))							
721	315A1302-5		.	INSERT-HINGE TRACK					A, B, G,		1
				(LIMITED USAGE)					H		
-721A	315A1302-501		.	INSERT-HINGE TRACK					A, B, G,		1
				(LIMITED USAGE)					H		

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			1	2	3	4	5	6	7			
14-												
-721B	315A1302-501		.								C, J, N-R, W-Z	1
-724	315A1302-6		.								D, E, K, L	1
-724A	315A1302-502		.								D, E, K, L	1
-724B	315A1302-502		.								F, M, S- V, AA- AD	1
727	315A1302-7		.								A, B, G, H	1
-727A	315A1302-503		.								A, B, G, H	1
-727B	315A1302-503		.								C, J, N-R, W-Z	1
-730	315A1302-8		.								D, E, K, L	1
-730A	315A1302-504		.								D, E, K, L	1
-730B	315A1302-504		.								F, M, S- V, AA- AD	1
733	BACS40R0910F		.									2
736	BACS40R0914F		.									2
739	BACR15BA3AD		.									54
742	BRF100C3D		.									25
745	BRF200C3D		.									2

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14- 748	315A1303-509		. FITTING ASSY-HINGE (LIMITED USAGE) (USED ON ITEM 1) (PRE SB 737-78A1048R8)	A, B, G, H	1
-748A	315A1303-513		. FITTING ASSY-HINGE (LIMITED USAGE) (USED ON ITEM 1) (PRE SB 737-78A1048R8)	A, B, G, H	1
-748B	315A1303-517		. FITTING ASSY-HINGE (LIMITED USAGE) (USED ON ITEM 1) (PRE SB 737-78A1048R8)	A, B, G, H	1
-748C	315A1300-529		. FITTING ASSY-HINGE (LIMITED USAGE) (REWORK) (USED ON ITEM 1) (USED WITH ITEM 100A)	A, B, G, H	1
-748D	315A1303-519		. FITTING ASSY-HINGE (USED ON ITEM 1A) (PRE SB 737-78A1048R8)	A, B, G, H	1
-748E	315A1300-529		. FITTING ASSY-HINGE (REWORK) (USED ON ITEM 1B)	A, B, G, H	1
-748F	315A1303-519		. FITTING ASSY-HINGE (LIMITED USAGE) (PRE SB 737-78A1048R8)	C, J, R, Z	1
-748G	315A1303-523		. FITTING ASSY-HINGE (LIMITED USAGE) (PRE SB 737-78A1048R8)	C, J, R, Z	1
-748H	315A1303-527		. FITTING ASSY-HINGE (LIMITED USAGE) (OPT ITEM 748J) (POST SB 737-78A1048R8)	C, J, R, Z	1
-748J	315A1303-531		. FITTING ASSY-HINGE (LIMITED USAGE) (OPT ITEM 748H)	C, J, R, Z	1
-748K	301A1049-13		. FITTING ASSY-HINGE (LIMITED USAGE) (USED ON ITEM 1) (POST SB 737-78A1048R8)	A, B, G, H	1

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14-					
-751D	315A1303-520		. FITTING ASSY-HINGE (USED ON ITEM 5A) (PRE SB 737-78A1048R8)	D, E, K, L	1
-751E	315A1300-530		. FITTING ASSY-HINGE (REWORK) (USED ON ITEM 5B)	D, E, K, L	1
-751F	315A1303-520		. FITTING ASSY-HINGE (LIMITED USAGE) (PRE SB 737-78A1048R8)	F, M, V, AD	1
-751G	315A1303-524		. FITTING ASSY-HINGE (LIMITED USAGE) (PRE SB 737-78A1048R8)	F, M, V, AD	1
-751H	315A1303-528		. FITTING ASSY-HINGE (LIMITED USAGE) (OPT ITEM 751J) (POST SB 737-78A1048R8)	F, M, V, AD	1
-751J	315A1303-532		. FITTING ASSY-HINGE (LIMITED USAGE) (OPT ITEM 751H)	F, M, V, AD	1
-751K	301A1049-14		. FITTING ASSY-HINGE (LIMITED USAGE) (USED ON ITEM 5) (POST SB 737-78A1048R8)	D, E, K, L	1
-751L	301A1049-16		. FITTING ASSY-HINGE (LIMITED USAGE) (USED ON ITEM 5) (POST SB 737-78A1048R8)	D, E, K, L	1
-751M	301A1049-18		. FITTING ASSY-HINGE (LIMITED USAGE) (USED ON ITEM 5) (POST SB 737-78A1048R8)	D, E, K, L	1
-751N	301A1049-34		. FITTING ASSY-HINGE (USED ON ITEM 5A) (POST SB 737-78A1048R8)	D, E, K, L	1
-751P	301A1049-34		. FITTING ASSY-HINGE (LIMITED USAGE) (POST SB 737-78A1048R8)	F, M, V, AD	1
-751Q	315A1303-540		DELETED		
-751R	315A1303-544		. FITTING ASSY-HINGE (LIMITED USAGE)	F, M, V, AD	1

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			1	2	3	4	5	6	7		
14-											
-751S	315A1303-548		.							F, M, V, AD	1
-751T	315A1303-552		.							F, M, V, AD	1
-751U	315A1303-552		.							S, T, AA, AB	1
-751V	315A1303-536		.							U, AC	1
754	BACB28AM11~ B049A		. .							A, B, D, E, G, H, K, L	1
-754A	315A1313-502		. .							A-C, G-J, R, Z	1
-754B	315A1300-526		. .							A-C, G-J, R, Z	1
-754C	BACB28AM11~ B037A		. .							A, B, G, H, Q, U, Y, AC	1
-754D	315A1313-502		. .							C, F, J, M-P, R-T, V-X, Z- AB, AD	1
757	315A1313-501		. .							A, B, D, E, G, H, K, L	1
-757A	315A1313-502		. .							A-C, G-J, R, Z	1
-757B	315A1300-525		. .							A-C, G-J, R, Z	1
-757C	315A1300-531		. .							A, B, G, H, Q, U, Y, AC	1
-757D	315A1313-502		. .							C, F, J, M, R, V, Z, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
14- -757E	315A1313-503		.	.	BUSHING (USED ON ITEMS 748R, 748S, 748T, 748U, 751R, 751S, 751T, 751U)						C, F, J, M-P, R-T, V-X, Z- AB, AD	1
760	BACB28B6-295P		.	.	BUSHING							3
763	BACB28AM10B065		.	.	BUSHING (USED ON ITEMS 748, 748A, 751, 751A)						A, B, D, E, G, H, K, L	1
-763A	BACB28AM10~ B065A		.	.	BUSHING (USED ON ITEMS 748B, 748C, 748D, 748E, 748F, 748G, 748H, 748J, 748R, 748S, 748T, 748U, 748V, 751B, 751C, 751D, 751E, 751F, 751G, 751H, 751J, 751R, 751S, 751T, 751U, 751V)							1
766	BACB28AM10B068		.	.	BUSHING (USED ON ITEMS 748, 748A, 751, 751A)						A, B, D, E, G, H, K, L	1
-766A	BACB28AM10~ B068A		.	.	BUSHING (USED ON ITEMS 748B, 748C, 748D, 748E, 748F, 748G, 748H, 748J, 748R, 748S, 748T, 748U, 748V, 751B, 751C, 751D, 751E, 751F, 751G, 751H, 751J, 751R, 751S, 751T, 751U, 751V)							1
769	BACB28B6-325P		.	.	BUSHING							1
772	315A1303-511		.	.	FITTING (USED ON ITEM 748)						A, B, G, H	1
-772A	315A1303-515		.	.	FITTING (USED ON ITEMS 748A, 748B, 748C, 748E)						A, B, G, H	1
-772B	315A1303-521		.	.	FITTING (USED ON ITEMS 748D, 748F)						A-C, G-J, R, Z	1
-772C	315A1303-525		.	.	FITTING (USED ON ITEM 748G)						C, J, R, Z	1
-772D	315A1303-529		.	.	FITTING (USED ON ITEM 748H)						C, J, R, Z	1
-772E	315A1303-533		.	.	FITTING (USED ON ITEM 748J)						C, J, R, Z	1
-772F	315A1303-541				DELETED							
-772G	315A1303-545		.	.	FITTING (USED ON ITEM 748R)						C, J, R, Z	1

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			1	2	3	4	5	6	7				
14-													
-772H	315A1303-549		. .								FITTING (USED ON ITEM 748S)	C, J, R, Z	1
-772J	315A1303-553		. .								FITTING (USED ON ITEMS 748T, 748U)	C, J, N, P, R, W, X, Z	1
-772K	315A1303-537		. .								FITTING	Q, Y	1
-775	315A1303-512		. .								FITTING (USED ON ITEM 751)	D, E, K, L	1
-775A	315A1303-516		. .								FITTING (USED ON ITEMS 751A, 751B, 751C, 751E)	D, E, K, L	1
-775B	315A1303-522		. .								FITTING (USED ON ITEMS 751D, 751F)	D-F, K- M, V, AD	1
-775C	315A1303-526		. .								FITTING (USED ON ITEM 751G)	F, M, V, AD	1
-775D	315A1303-530		. .								FITTING (USED ON ITEM 751H)	F, M, V, AD	1
-775E	315A1303-534		. .								FITTING (USED ON ITEM 751J)	F, M, V, AD	1
-775F	315A1303-542										DELETED		
-775G	315A1303-546		. .								FITTING (USED ON ITEM 751R)	F, M, V, AD	1
-775H	315A1303-550		. .								FITTING (USED ON ITEM 751S)	F, M, V, AD	1
-775J	315A1303-554		. .								FITTING (USED ON ITEMS 751T, 751U)	F, M, S, T, V, AA, AB, AD	1
-775K	315A1303-538		. .								FITTING	U, AC	1
-862B	315A1300-540		. .								SHIM (LIMITED USAGE)	F, M, V, AD	1

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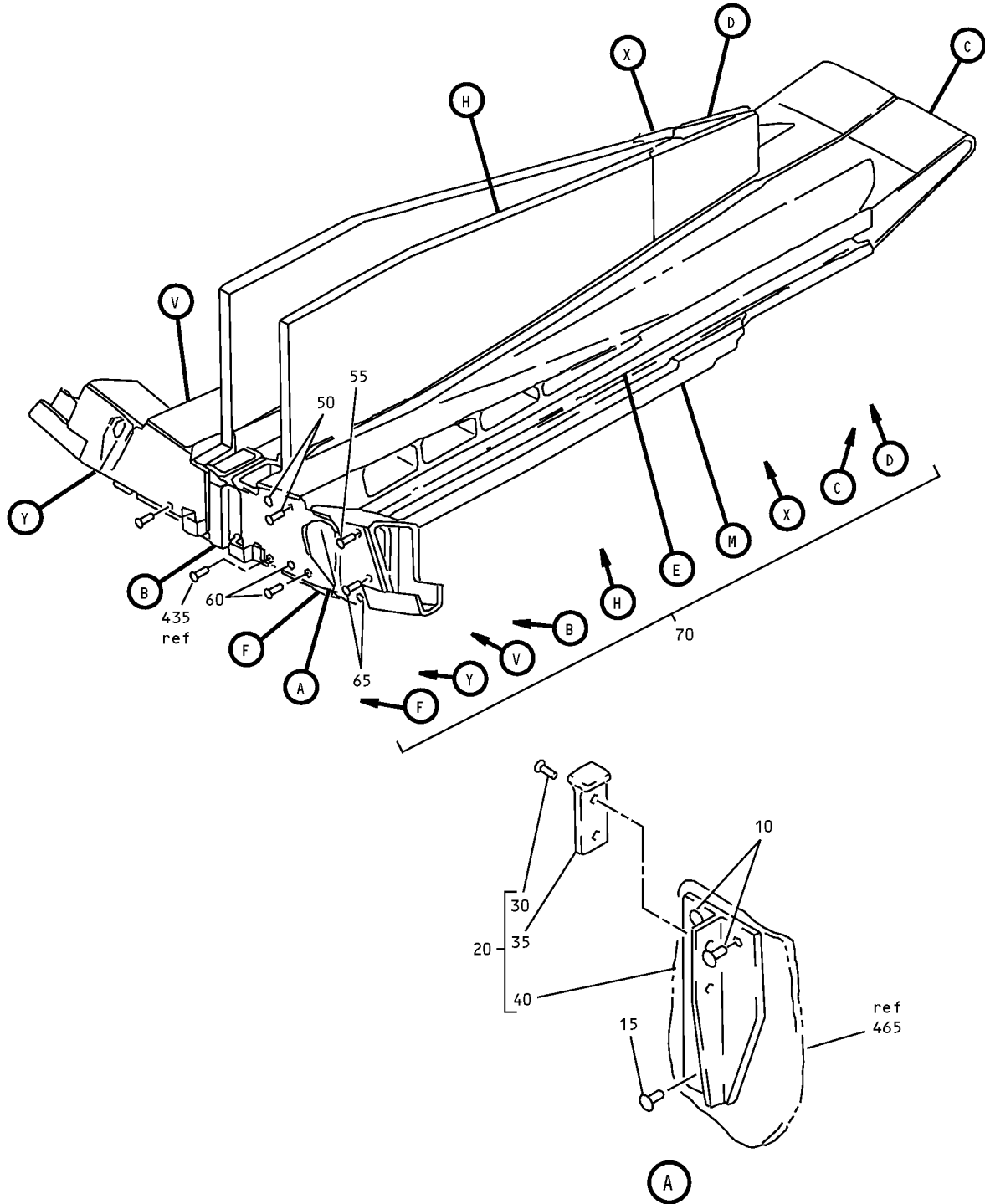
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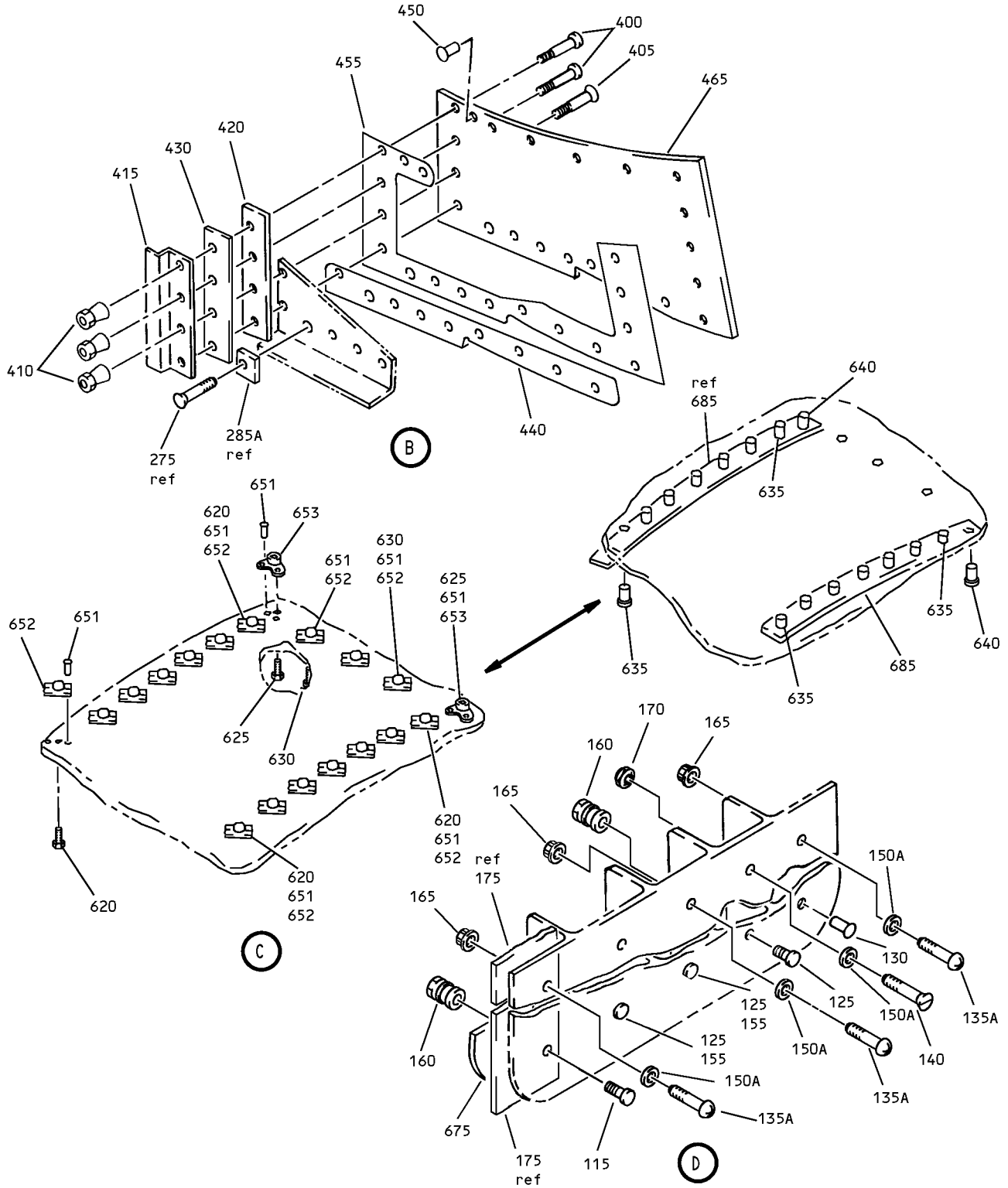
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Lower Bifurcation Installation
IPL Figure 15 (Sheet 1 of 12)

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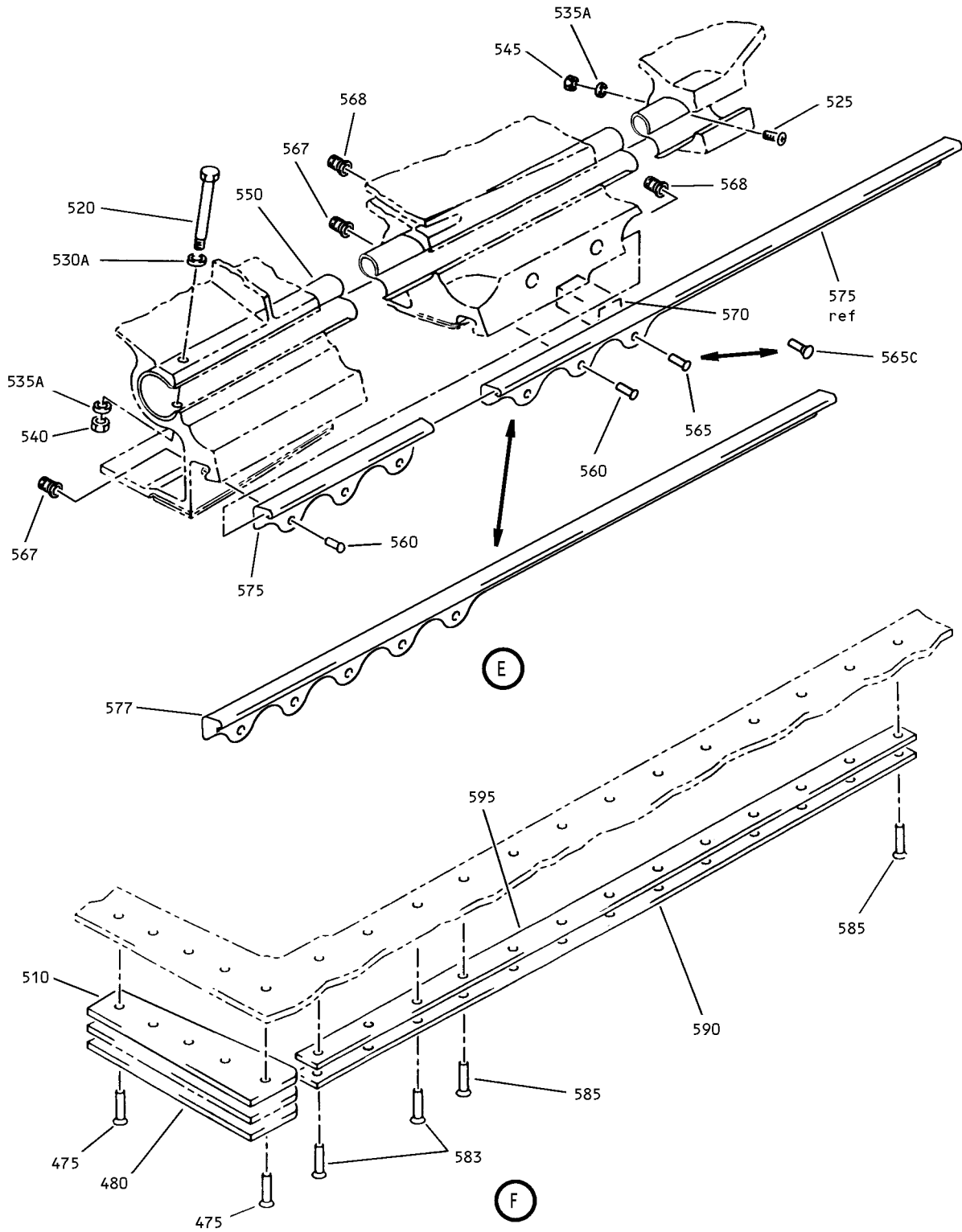
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IPL Figure 15 (Sheet 3 of 12)

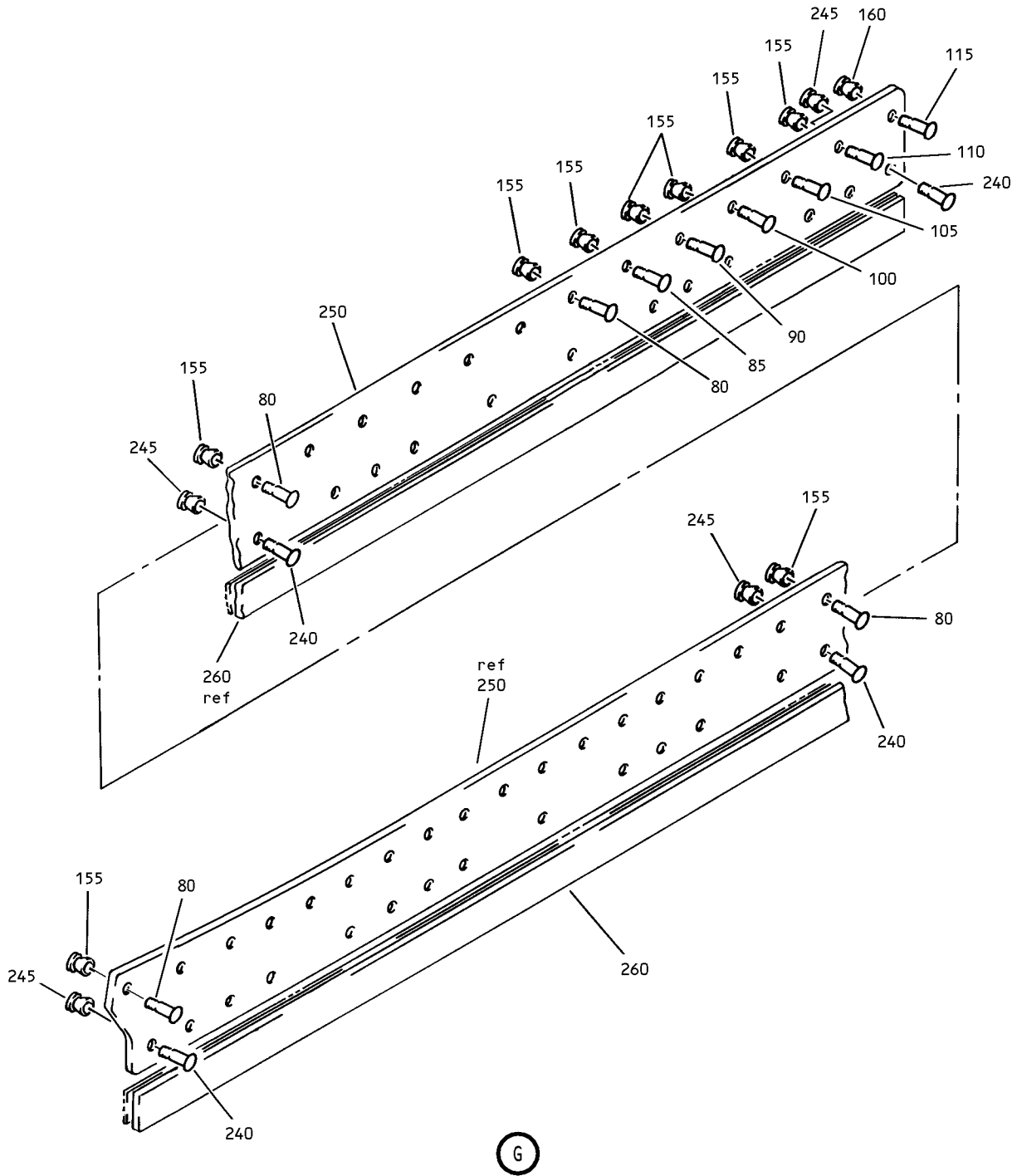
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Lower Bifurcation Installation
IPL Figure 15 (Sheet 4 of 12)

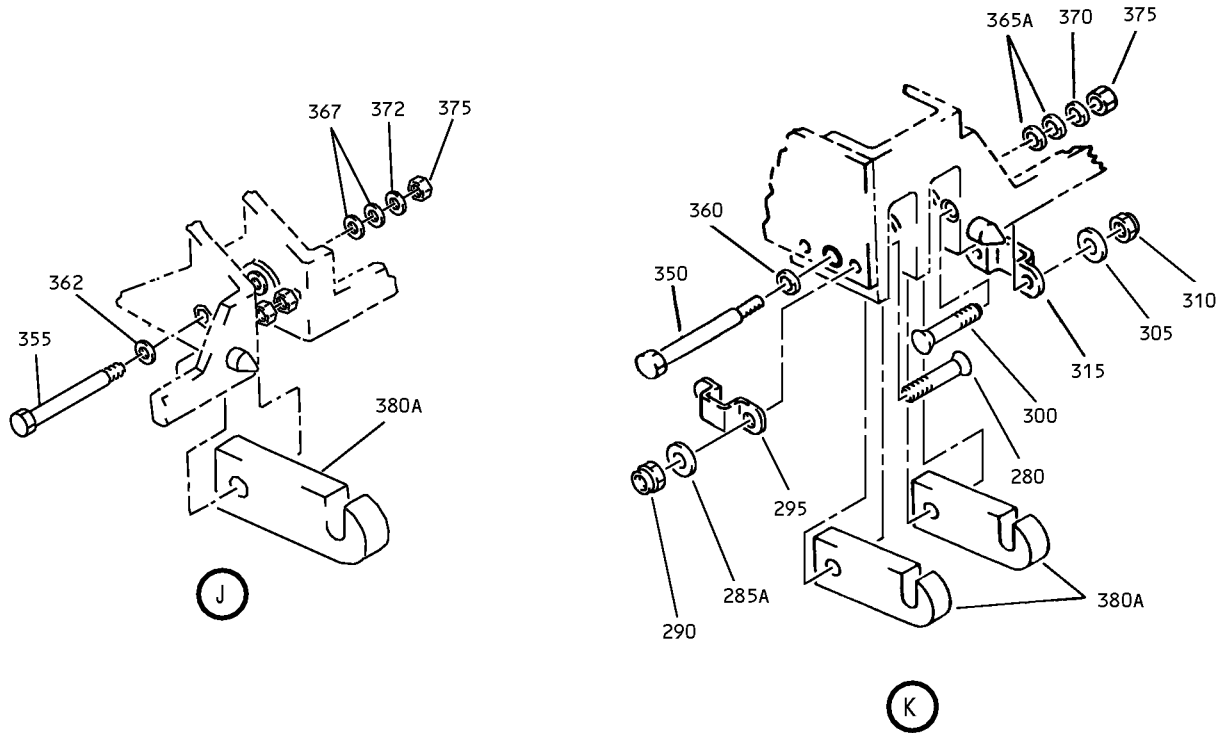
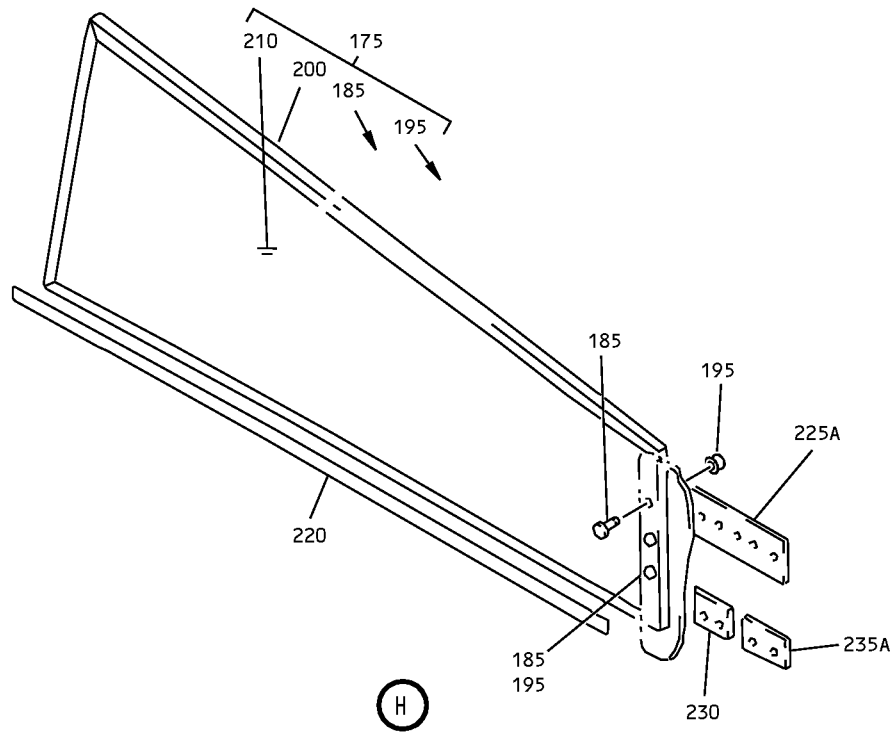
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IPL Figure 15 (Sheet 5 of 12)

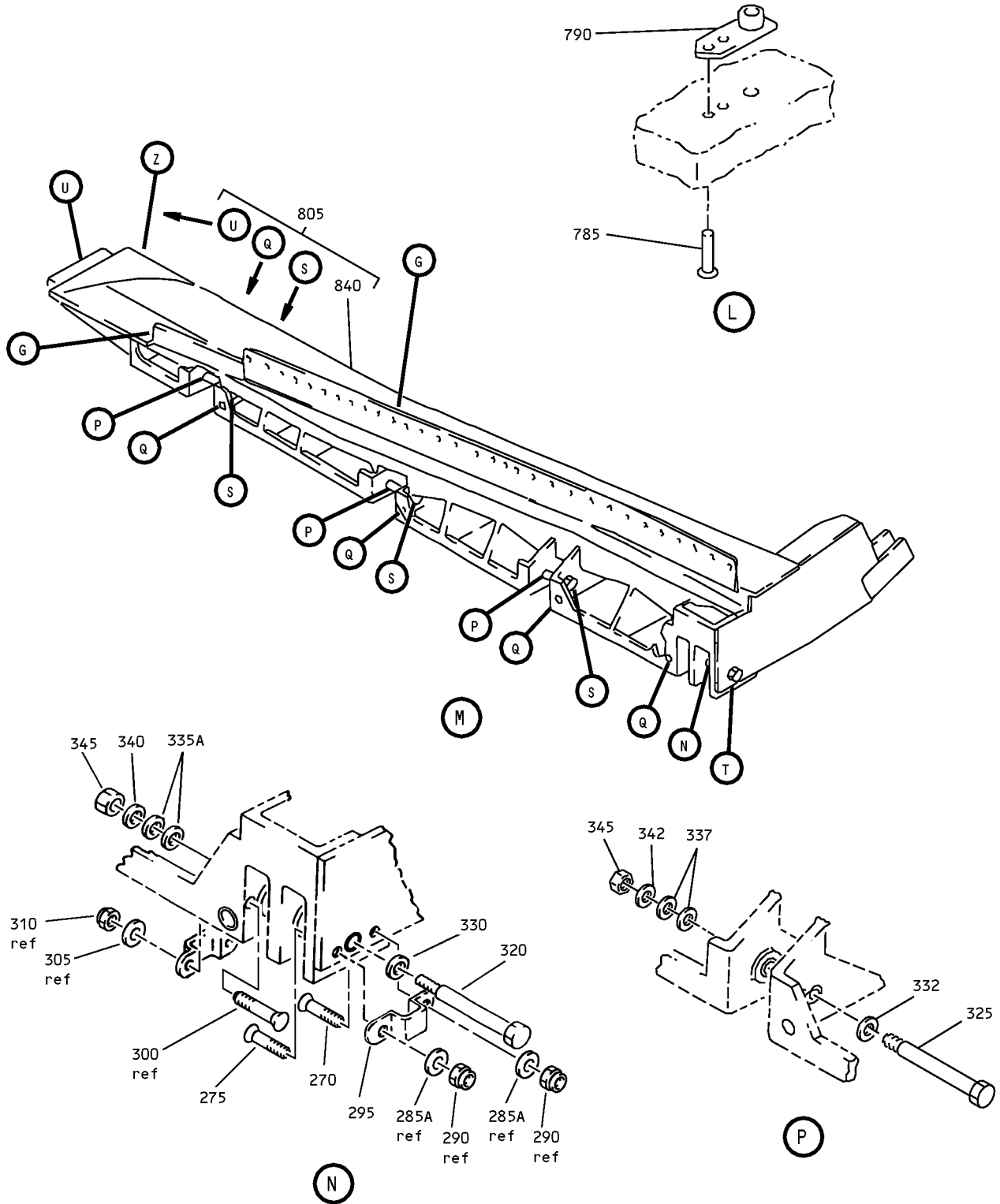
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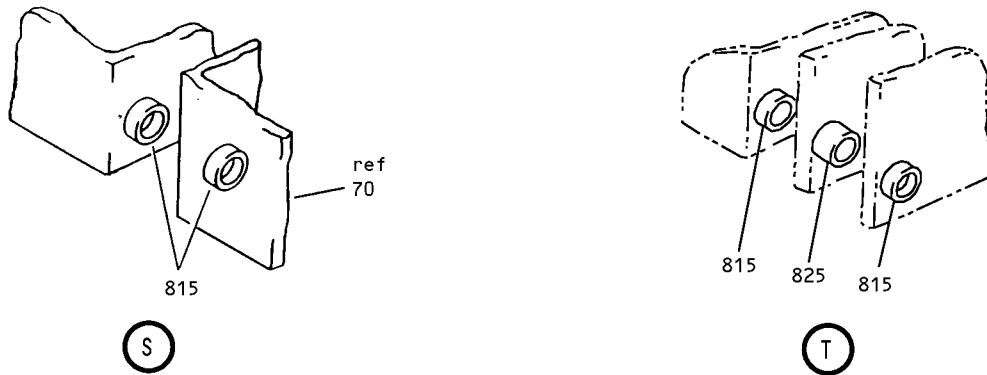
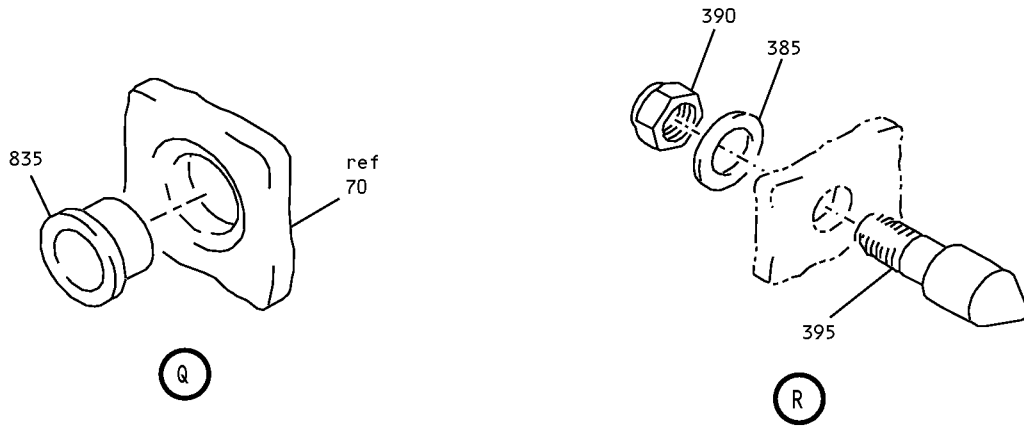
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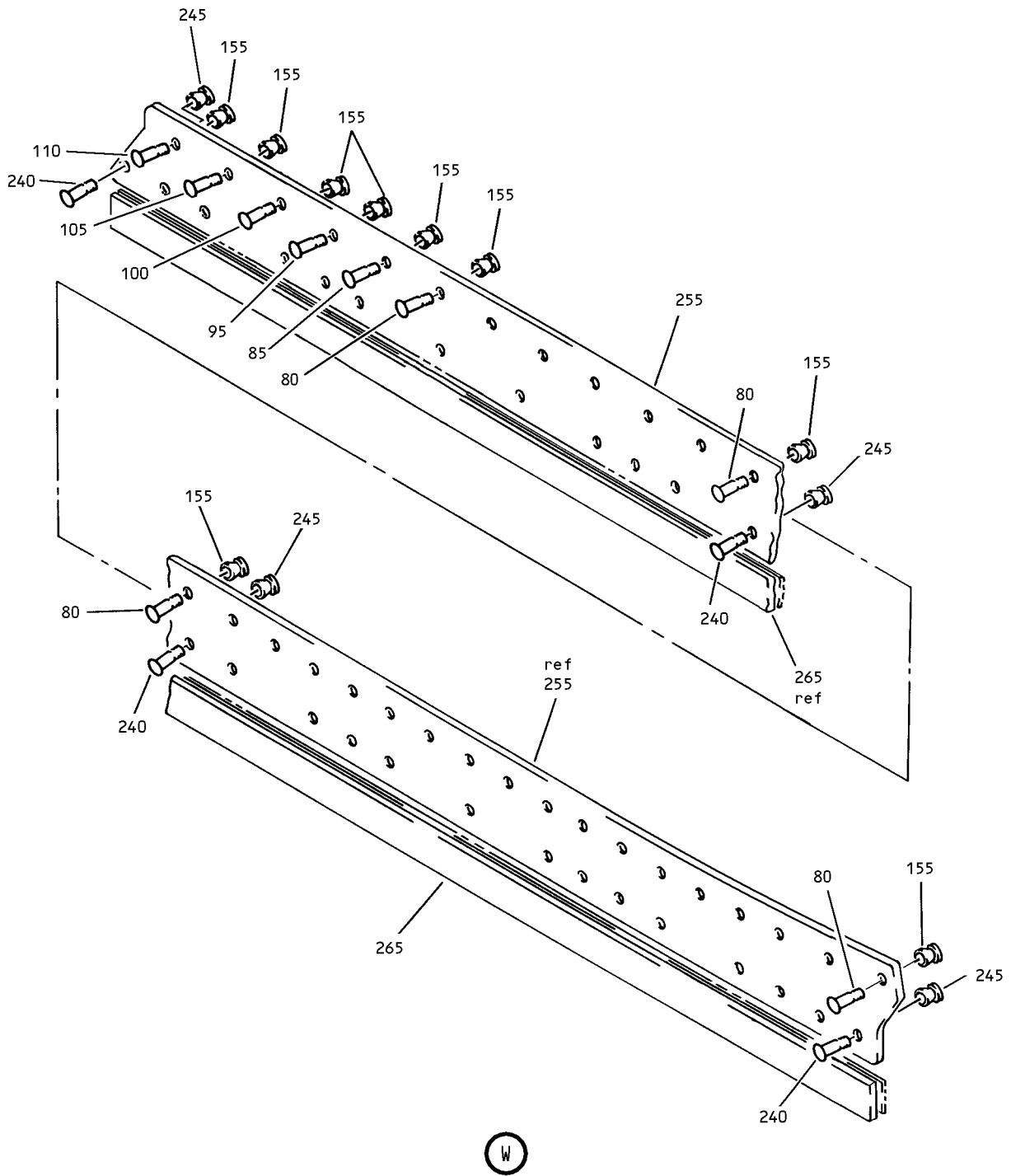
Lower Bifurcation Installation
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Lower Bifurcation Installation
IPL Figure 15 (Sheet 7 of 12)

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IPL Figure 15 (Sheet 9 of 12)

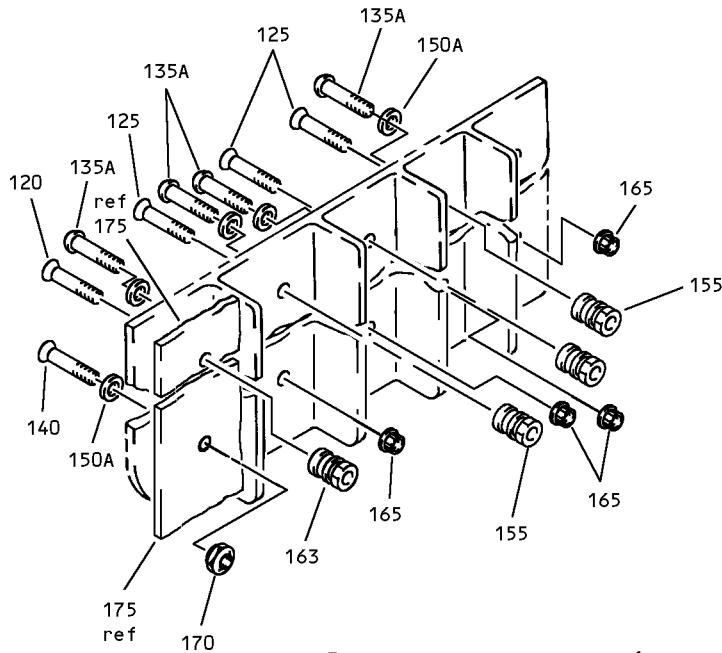
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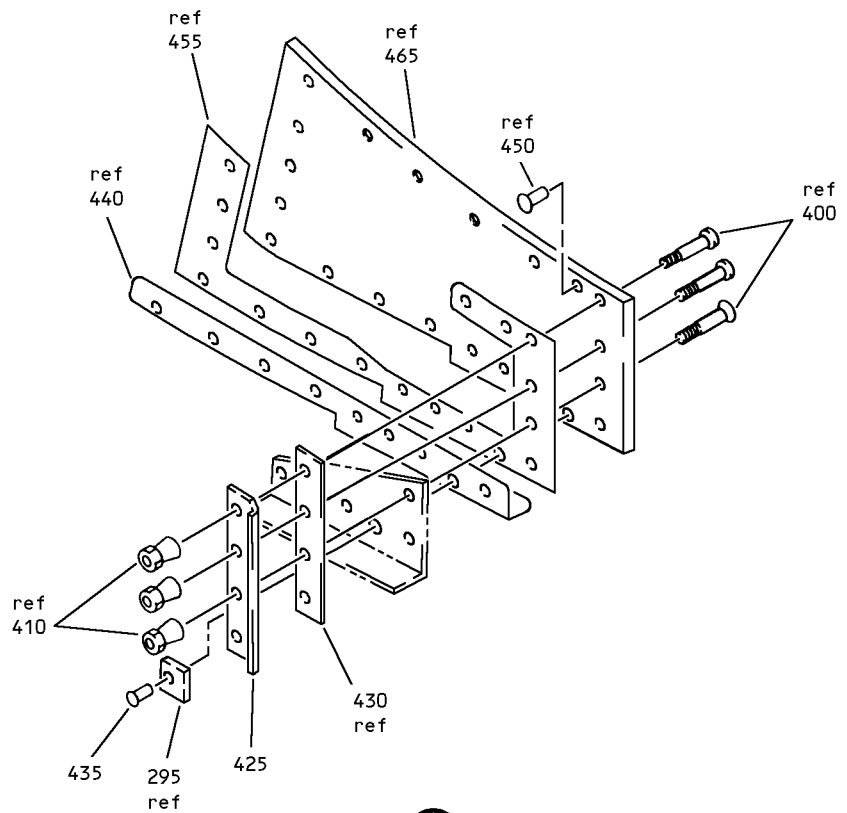
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X



Y

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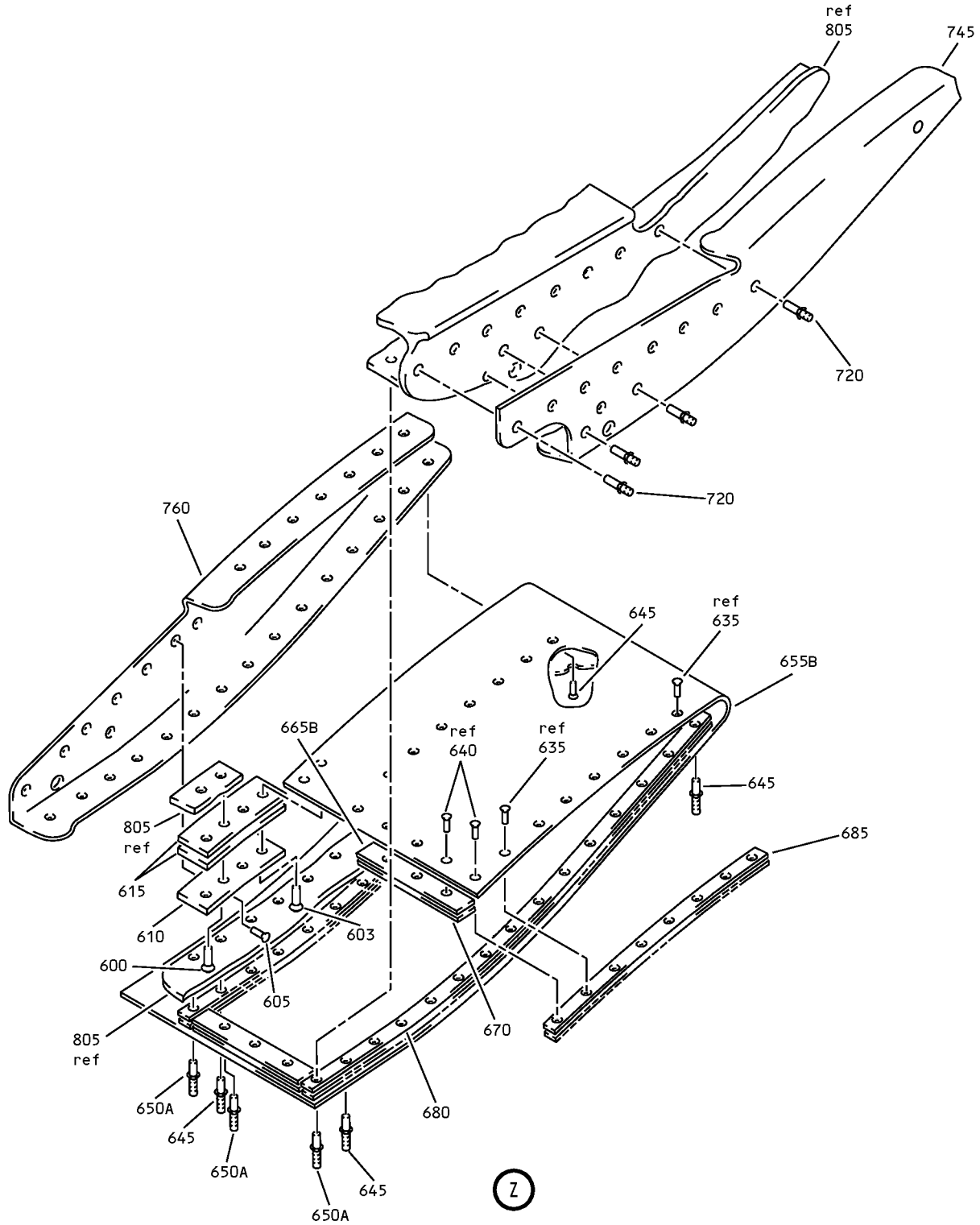
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Lower Bifurcation Installation
IPL Figure 15 (Sheet 11 of 12)

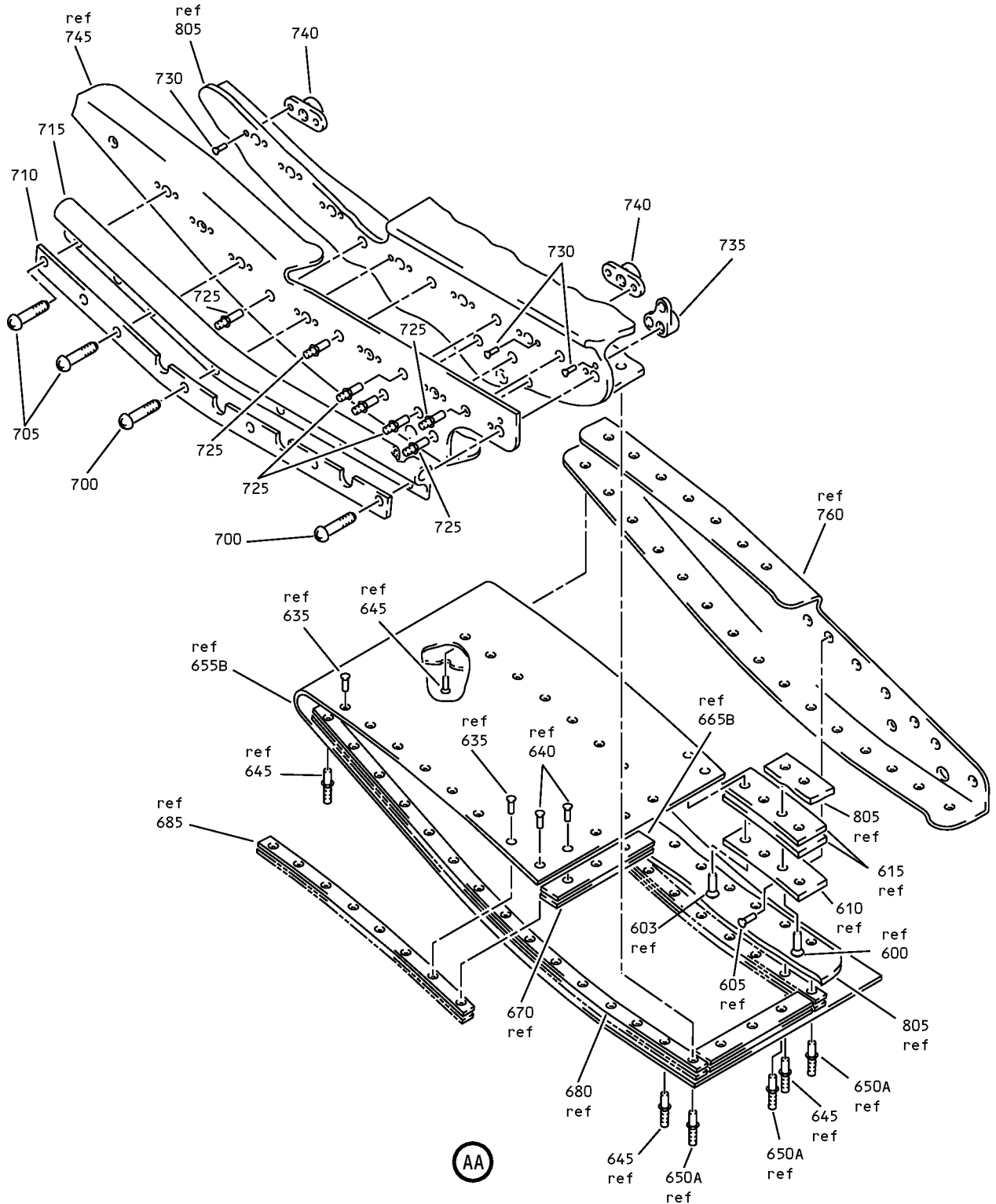
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
15-											
-1	315A1400-1									A-C, G-J, Q, R, Y, Z	RF
-1A	315A1400-9									N, P, W, X	RF
-5	315A1400-2									D-F, K- M, U, V, AC, AD	RF
-5A	315A1400-10									S, T, AA, AB	RF
10	NAS1398CW6-8										2
15	NAS1398CW6-9										1
20	315A1404-7									A-C, G-J, N-R, W-Z	1
-25	315A1404-8									D-F, K- M, S-V, AA-AD	1
30	BACR15BB6D										2
35	315A1404-11										1
40	315A1404-9									A-C, G-J, N-R, W-Z	1
-45	315A1404-10									D-F, K- M, S-V, AA-AD	1
50	NAS1398CW5-6										2
55	NAS1398CW6-6										1
60	NAS1398CW6-5										2
65	NAS1398CW6-7										2
70	315A1400-3									A-C, G-J, Q, R, Y, Z	1
-70A	315A1400-503									A-C, G-J, Q, R, Y, Z	1
-70B	315A1400-11									N, P, W, X	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
15- -75	315A1400-4		.								D-F, K- M, U, V, AC, AD	1
-75A	315A1400-504		.								D-F, K- M, U, V, AC, AD	1
-75B	315A1400-12		.								S, T, AA, AB	1
80	HL11VAZ6-17		.	.	.							25
85	HL11VAZ6-16		.	.	.							1
90	HL11VAZ6-14		.	.	.						A-C, G-J, N-R, W-Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
15- 95	HL11VAZ6-15		.	.	B	O	L	T			D-F, K- M, S-V, AA-AD	1
100	HL11VAZ6-13		.	.	B	O	L	T				1
105	HL11VAZ6-12		.	.	B	O	L	T				1
110	HL11VAZ6-11		.	.	B	O	L	T				1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
15- 115	HL11VAZ6-10		. . BOLT (V60516) (SPEC BACB30NW6K10) (OPT B30NW6K10 (V97928)) (OPT HL11VAZ6-10 (V73197)) (OPT HL11VAZ6-10 (V92215)) (OPT HL11VAZ6-10 (V97928)) (OPT L803-6K10 (V06725)) (OPT HL11VAZ6-10 (V0PTK6)) (OPT HL11VAZ6-10 (V56878))							A-C, G-J, N-R, W-Z	2
120	HL11VAZ6-11		. . BOLT (V60516) (SPEC BACB30NW6K11) (OPT B30NW6K11 (V97928)) (OPT HL11VAZ6-11 (V73197)) (OPT HL11VAZ6-11 (V92215)) (OPT HL11VAZ6-11 (V97928)) (OPT L803-6K11 (V06725)) (OPT HL11VAZ6-11 (V0PTK6)) (OPT HL11VAZ6-11 (V56878))							D-F, K- M, S-V, AA-AD	1
125	HL11VAZ6-5		. . BOLT (V60516) (SPEC BACB30NW6K5) (OPT HL11V6-5 (V92215)) (OPT HL11V6-5 (V97928)) (OPT L803-6-5 (V06725)) (OPT B30NW6K5 (V97928)) (OPT HL11VAZ6-5 (V73197)) (OPT HL11VAZ6-5 (V92215)) (OPT HL11VAZ6-5 (V56878))								3
130	BACR15BA6D		. . RIVET (SIZE DETERMINED ON INST)								1
135	BACB30LK6-3		DELETED								
135A	BACB30LK3-6		. . BOLT								4
140	BACB30LL3-6		. . BOLT (OPT ITEM 140A, 140B)								1
-140A	BACB30UR3K6		. . BOLT (OPT ITEM 140, 140B)								1
-140B	BACB30VF3K6		. . BOLT (OPT ITEM 140, 140A)								1
150	AN960KD10L		DELETED								
150A	AN960JD10L		. . WASHER								5

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
15- 155	HL82-6APBW		.	.							33
160	HL82-6APBW		.	.						A-C, G-J, N-R, W-Z	2
163	HL82-6APBW		.	.						D-F, K- M, S-V, AA-AD	1
165	NAS1805-3N		.	.							4
170	BRH10C3D		.	.							1
175	315A1401-509		.	.						A-C, G-J, Q, R, Y, Z	1
-175A	315A1401-513		.	.						A-C, G-J, Q, R, Y, Z	1
-175B	315A1401-513		.	.						N, P, W, X	1
-180	315A1401-510		.	.						D-F, K- M, U, V, AC, AD	1
-180A	315A1401-514		.	.						D-F, K- M, U, V, AC, AD	1
-180B	315A1401-514		.	.						S, T, AA, AB	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
15- 185	HL11VAZ6-7		. . .	BOLT							A-C, G-J, N-R, W-Z	3
				(V60516)								
				(SPEC BACB30NW6K7)								
				(OPT HL11V6-7 (V92215))								
				(OPT HL11V6-7 (V97928))								
				(OPT L803-6-7 (V06725))								
				(OPT B30NW6K7 (V97928))								
				(OPT HL11VAZ6-7 (V73197))								
				(OPT HL11VAZ6-7 (V92215))								
				(OPT HL11VAZ6-7 (V56878))								
-190	HL11VAZ6-9		. . .	BOLT							D-F, K- M, S-V, AA-AD	3
				(V60516)								
				(SPEC BACB30NW6K9)								
				(OPT B30NW6K9 (V97928))								
				(OPT HL11VAZ6-9 (V73197))								
				(OPT HL11VAZ6-9 (V92215))								
				(OPT HL11VAZ6-9 (V97928))								
				(OPT L803-6K9 (V06725))								
				(OPT HL11VAZ6-9 (V0PTK6))								
				(OPT HL11VAZ6-9 (V56878))								
195	HL82-6APBW		. . .	COLLAR								3
				(V5M902)								
				(SPEC BACC30AG6)								
				(OPT HL82-6APBW (V92215))								
				(OPT HL82-6APBW (V56878))								
				(OPT HL82-6APBW (V73197))								
200	315A1446-1		. . .	EDGE-TRAILING							A-C, G-J, N-R, W-Z	1
				(OPT ITEM 200A)								
-200A	315A1446-3		. . .	EDGE-TRAILING							A-C, G-J, N-R, W-Z	1
				(OPT ITEM 200)								
-205	315A1446-2		. . .	EDGE-TRAILING							D-F, K- M, S-V, AA-AD	1
				(OPT ITEM 205A)								
-205A	315A1446-4		. . .	EDGE-TRAILING							D-F, K- M, S-V, AA-AD	1
				(OPT ITEM 205)								
210	315A1401-3		. . .	PANEL-WALL							A-C, G-J, Q, R, Y, Z	1
				(USED ON ITEM 175)								
-210A	315A1401-511		. . .	PANEL-WALL							A-C, G-J, N-R, W-Z	1
				(USED ON ITEMS 175A, 175B)								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
15- -215	315A1401-4		. . .	PANEL-WALL (USED ON ITEM 180)						D-F, K- M, U, V, AC, AD	1
-215A	315A1401-512		. . .	PANEL-WALL (USED ON ITEMS 180A, 180B)						D-F, K- M, S-V, AA-AD	1
220	315A1404-22		. .	SHIM							1
225	BACS40R09D64F			DELETED							
225A	BACS40R009D064F		. .	SHIM							1
230	BACS40R009D033F		. .	SHIM							1
235	BACS40R09D19F			DELETED							
235A	BACS40R009D019F		. .	SHIM							1
240	BACB30MY6K5		. .	BOLT							26
245	HL79-6		. .	COLLAR (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))							26
250	315A1404-23		. .	STRAP-SPLICE						A-C, G-J, N-R, W-Z	1
255	315A1404-24		. .	STRAP-SPLICE						D-F, K- M, S-V, AA-AD	1
260	BACS40R009C294F		. .	SHIM						A-C, G-J, N-R, W-Z	1
265	315A1404-25		. .	SHIM						D-F, K- M, S-V, AA-AD	1
270	HL523AZ6-6		. .	BOLT (V56878) (SPEC BACB30NZ6K6) (OPT HL523AZ6-6 (V0PTK6)) (OPT L804-6K6 (V06725)) (OPT HL523AZ6-6 (V92215)) (OPT HL523AZ6-6 (V73197)) (OPT HL523AZ6-6 (V06725)) (OPT HL523AZ6-6 (V97928)) (OPT HL523AZ6-6 (V60516))						A-C, G-J, N-R, W-Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
15- 275	HL523AZ6-7		. .	BOLT							A-C, G-J, N-R, W-Z	1
				(V73197)								
				(SPEC BACB30NZ6K7)								
				(OPT L804-6K7 (V06725))								
				(OPT HL523AZ6-7 (V56878))								
				(OPT HL523AZ6-7 (V92215))								
				(OPT HL523AZ6-7 (V97928))								
				(OPT HL523AZ6-7 (V0PTK6))								
				(OPT HL523AZ6-7 (V60516))								
				(OPT HL523AZ6-7 (V06725))								
280	HL523AZ6-6		. .	BOLT							D-F, K- M, S-V, AA-AD	2
				(V56878)								
				(SPEC BACB30NZ6K6)								
				(OPT HL523AZ6-6 (V0PTK6))								
				(OPT L804-6K6 (V06725))								
				(OPT HL523AZ6-6 (V92215))								
				(OPT HL523AZ6-6 (V73197))								
				(OPT HL523AZ6-6 (V06725))								
				(OPT HL523AZ6-6 (V97928))								
				(OPT HL523AZ6-6 (V60516))								
285	AN960KD10L			DELETED								
285A	AN960JD10L		. .	WASHER								2
290	KFN600-3		. .	NUT								2
				(V56878)								
				(SPEC BACN10XJ3)								
				(OPT KFN600-3 (V92215))								
				(OPT KFN600-3S (V15653))								
				(OPT KFN600-3S (V92215))								
				(OPT BH00309-3 (V27238))								
				(OPT BH00309-3S (V27238))								
				(OPT KFN600-3 (V15653))								
				(OPT KFN600-3 (V9N513))								
				(OPT KFN600-3 (V06950))								
295	315A1404-14		. .	RETAINER-FWD BOLT								1
300	HL523AZ6-3		. .	BOLT								2
				(V73197)								
				(SPEC BACB30NZ6K3)								
				(OPT L804-6K3 (V06725))								
				(OPT HL523AZ6-3 (V56878))								
				(OPT HL523AZ6-3 (V92215))								
				(OPT HL523AZ6-3 (V97928))								
				(OPT HL523AZ6-3 (V0PTK6))								
				(OPT HL523AZ6-3 (V60516))								
				(OPT HL523AZ6-3 (V06725))								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
15- -380B	9454		. .	LATCH ASSY (V84256) (SPEC S315A109-1) (OPT H3058-7 (V83014)) (OPT 91098-1 (V84256))						D-F, K- M, S-V, AA-AD	5
-380C	9454-2			DELETED							
-380D	91098			DELETED							
-380E	91098-1		. .	LATCH ASSY (V84256) (SPEC S315A109-1) (OPT 9454-2 (V84256)) (OPT H3058-7 (V83014))						D-F, K- M, S-V, AA-AD	5
385	AN960KD416L		. .	WASHER						D-F, K- M, S-V, AA-AD	4
390	BRH10C4D		. .	NUT (V52828) (SPEC BACN10JC4CD) (OPT T6C428JCD (V11815)) (OPT NS202486-048 (V80539)) (OPT 102LH9075-4W (V72962)) (OPT H51650-4BAC (V15653))						D-F, K- M, S-V, AA-AD	4
395	315A1417-1		. .	PIN-SHEAR						D-F, K- M, S-V, AA-AD	4
400	BACB30MY5K6		. .	BOLT							3
405	HL523VAZ5-6			DELETED							
410	HL70-5		. .	COLLAR (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))							3
415	315A1404-13		. .	RETAINER-SEAL						A-C, G-J, N-R, W-Z	1
420	82C1014-8		. .	SEAL (V60980) (SPEC S315T107-108)						A-C, G-J, N-R, W-Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
15- 425	315A1404-12		.	.							D-F, K- M, S-V, AA-AD	1
430	BACF3F008G032NN		.	.								1
435	NAS1398CW6-5		.	.								1
440	315A1404-19		.	.							A-C, G-J, N-R, W-Z	1
-445	315A1404-20		.	.							D-F, K- M, S-V, AA-AD	1
450	NAS1398CW5-6		.	.								2
455	315A1404-31		.	.							A-C, G-J, N-R, W-Z	1
-460	315A1404-32		.	.							D-F, K- M, S-V, AA-AD	1
465	315A1404-15		.	.							A-C, G-J, Q, R, Y, Z	1
-465A	315A1404-515		.	.							A-C, G-J, Q, R, Y, Z	1
-465B	315A1404-515		.	.							N, P, W, X	1
-470	315A1404-16		.	.							D-F, K- M, U, V, AC, AD	1
-470A	315A1404-516		.	.							D-F, K- M, U, V, AC, AD	1
-470B	315A1404-516		.	.							S, T, AA, AB	1
475	NAS1399D5-7		.	.								5

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
15- 480	315A1404-509		.	.	STRIP-RUB (LIMITED USAGE) (315A1404-519 CAN REPLACE OR BE REPLACED BY 315A1404-505 TOGETHER WITH 315A1404-509.) (315A1404-523 CAN REPLACE BUT NOT BE REPLACED BY 315A1404- 505 TOGETHER WITH 315A1404- 509.) (ITEM 480 AND ITEM 490 (BOTH MUST BE USED) OPTIONAL TO ITEM 500))						A-C, G-J, Q, R, Y, Z	1
-485	315A1404-510		.	.	STRIP-RUB (LIMITED USAGE) (315A1404-520 CAN REPLACE OR BE REPLACED BY 315A1404-506 TOGETHER WITH 315A1404-510.) (315A1404-524 CAN REPLACE BUT NOT BE REPLACED BY 315A1404- 506 TOGETHER WITH 315A1404- 510.) (ITEM 485 AND ITEM 495 (BOTH MUST BE USED) OPTIONAL TO ITEM 505))						D-F, K- M, U, V, AC, AD	1
-490	315A1404-505		.	.	FILLER (LIMITED USAGE) (315A1404-519 CAN REPLACE OR BE REPLACED BY 315A1404-505 TOGETHER WITH 315A1404-509.) (315A1404-523 CAN REPLACE BUT NOT BE REPLACED BY 315A1404- 505 TOGETHER WITH 315A1404- 509.) (ITEM 480 AND ITEM 490 (BOTH MUST BE USED) OPTIONAL TO ITEM 500))						A-C, G-J, Q, R, Y, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
15- -495	315A1404-506		.	.	FILLER (LIMITED USAGE) (315A1404-520 CAN REPLACE OR BE REPLACED BY 315A1404-506 TOGETHER WITH 315A1404-510.) (315A1404-524 CAN REPLACE BUT NOT BE REPLACED BY 315A1404- 506 TOGETHER WITH 315A1404- 510.) (ITEM 485 AND ITEM 495 (BOTH MUST BE USED) OPTIONAL TO ITEM 505))						D-F, K- M, U, V, AC, AD	1
-500	315A1404-519		.	.	STRIP-RUB (LIMITED USAGE) (315A1404-519 CAN REPLACE OR BE REPLACED BY 315A1404-505 TOGETHER WITH 315A1404-509.) (ITEM 480 AND ITEM 490 (BOTH MUST BE USED) OPTIONAL TO ITEM 500))						A-C, G-J, Q, R, Y, Z	1
-500A	315A1404-523		.	.	STRIP-RUB (LIMITED USAGE) (315A1404-523 CAN REPLACE BUT NOT BE REPLACED BY 315A1404- 505 TOGETHER WITH 315A1404- 509.)						A-C, G-J, Q, R, Y, Z	1
-500B	315A1404-519		.	.	STRIP-RUB (315A1404-519 CAN REPLACE OR BE REPLACED BY 315A1404-505 TOGETHER WITH 315A1404-509.)						N, P, W, X	1
-505	315A1404-520		.	.	STRIP-RUB (LIMITED USAGE) (315A1404-520 CAN REPLACE OR BE REPLACED BY 315A1404-506 TOGETHER WITH 315A1404-510.) (ITEM 485 AND ITEM 495 (BOTH MUST BE USED) OPTIONAL TO ITEM 505))						D-F, K- M, U, V, AC, AD	1
-505A	315A1404-524		.	.	STRIP-RUB (LIMITED USAGE)						D-F, K- M, U, V, AC, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
15- -505B	315A1404-520		.	.	STRIP-RUB (315A1404-520 CAN REPLACE OR BE REPLACED BY 315A1404-506 TOGETHER WITH 315A1404-510.)					S, T, AA, AB	1
510	315A1404-507		.	.	SHIM-PEEL					A-C, G-J, N-R, W-Z	1
-515	315A1404-508		.	.	SHIM-PEEL					D-F, K- M, S-V, AA-AD	1
520	BACB30PW4-29		.	.	BOLT						1
525	BACB30LL3-6		.	.	BOLT (OPT ITEM 525A, 525B)						1
-525A	BACB30UR3K6		.	.	BOLT (OPT ITEM 525, 525B)						1
-525B	BACB30VF3K6		.	.	BOLT (OPT ITEM 525, 525A)						1
530	AN960KD416L				DELETED						
530A	AN960JD416L		.	.	WASHER						1
535	AN960KD10				DELETED						
535A	AN960JD10		.	.	WASHER						2
540	102LH9074-10		.	.	NUT (V72962) (SPEC BACN10JC10CD) (OPT H51650-10BAC (V15653)) (OPT 69235-1018CD (V92215)) (OPT BMN4122CPD8-10 (V97928))						1
545	BRH10C3D		.	.	NUT (V52828) (SPEC BACN10JC3CD) (OPT T6C1032JCD (V11815)) (OPT NS202486-02 (V80539)) (OPT 102LH9075-3W (V72962)) (OPT H51650-3BAC (V15653))						1
550	315A1415-3		.	.	LINER-MAIN TRACK (LIMITED USAGE)					A-C, G-J, Q, R, Y, Z	1
-550A	315A1415-7		.	.	LINER-MAIN TRACK (LIMITED USAGE)					A-C, G-J, Q, R, Y, Z	1

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			1	2	3	4	5	6	7			
15- -550B	315A1415-7		.	.							N, P, W, X	1
-555	315A1415-4		.	.							D-F, K- M, U, V, AC, AD	1
-555A	315A1415-8		.	.							D-F, K- M, U, V, AC, AD	1
-555B	315A1415-8		.	.							S, T, AA, AB	1
560	BACB30MY5K3		.	.							A-M, Q, R, U, V, Y, Z, AC, AD	5
-560A	HST11AG5-3		.	.							A-M, Q, R, U, V, Y, Z, AC, AD	5
-560B	HST11AG5-3		.	.							N, P, S, T, W, X, AA, AB	5
-560C	BACB30MY5K3		.	.							C, F, J, M	5
565	BACB30MY5K3		.	.							A-M, Q, R, U, V, Y, Z, AC, AD	1
-565A	BACB30MY5K6		.	.							A-M, Q, R, U, V, Y, Z, AC, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
15- -565B	BACB30MY5K3		.	.	B	O	L	T			N, P, S, T, W, X, AA, AB	1
565C	HST11AG5-3		.	.	B	O	L	T			A-M, Q, R, U, V, Y, Z, AC, AD	1
-565D	BACB30MY5K3		.	.	B	O	L	T			C, F, J, M	1
-565E	BACB30MY5K6		.	.	B	O	L	T			C, F, J, M	1
567	HL70-5		.	.	C	O	L	L	A	R	A-M, Q, R, U, V, Y, Z, AC, AD	5
-567A	HST79CY5		.	.	C	O	L	L	A	R	A-M, Q, R, U, V, Y, Z, AC, AD	5
-567B	HST79CY5		.	.	C	O	L	L	A	R	N, P, S, T, W, X, AA, AB	5

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
15- 568	HL70-5		. .	COLLAR							A-M, Q, R, U, V, Y, Z, AC, AD	1
				(V5M902)								
				(SPEC BACC30M5)								
				(OPT HL70-5 (V73197))								
				(OPT HL70-5 (V92215))								
				(OPT 66014-5 (V56878))								
				(OPT HL70-5 (V56878))								
				(LIMITED USAGE)								
-568A	HST79CY5		. .	COLLAR							A-M, Q, R, U, V, Y, Z, AC, AD	1
				(V73197)								
				(SPEC BACC30BL5)								
				(OPT HST79-5 (V92215))								
				(OPT HST79CY5 (V56878))								
				(OPT HST79CY5 (V5M902))								
				(LIMITED USAGE)								
-568B	HST79CY5		. .	COLLAR							N, P, S, T, W, X, AA, AB	1
				(V73197)								
				(SPEC BACC30BL5)								
				(OPT HST79-5 (V92215))								
				(OPT HST79CY5 (V56878))								
				(OPT HST79CY5 (V5M902))								
570	315A1400-8		. .	FILLER							A-M, Q, R, U, V, Y, Z, AC, AD	AR
				(LIMITED USAGE)								
				(OPT ITEM 570A)								
				(USED WITH ITEMS 565A, 565E)								
-570A	315A1400-505		. .	FILLER							A-M, Q, R, U, V, Y, Z, AC, AD	AR
				(LIMITED USAGE)								
				(OPT ITEM 570)								
				(USED WITH ITEMS 565A, 565E)								
575	315A1406-1		. .	LINER-AUX TRACK							A-C, G-J, Q, R, Y, Z	1
				(LIMITED USAGE)								
				(PRE SB 737-78A1048R8)								
-575A	315A1406-501		. .	LINER-AUX TRACK							A-C, G-J, Q, R, Y, Z	1
				(LIMITED USAGE)								
				(POST SB 737-78A1048R8)								
-575B	315A1406-503			DELETED								
-575C	315A1406-503			DELETED								
-575D	315A1406-501		. .	LINER-AUX TRACK							C, J	1
				(LIMITED USAGE)								
				(REWORK DWG 315A1708-1, 315A1708-3)								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
15- 577	315A1406-503		.	.	LINER-AUX TRACK (LIMITED USAGE) (POST SB 737-78A1048R8)						A-C, G-J, Q, R, Y, Z	1
-577A	315A1406-503		.	.	LINER-AUX TRACK						N, P, W, X	1
-580	315A1406-2		.	.	LINER-AUX TRACK (LIMITED USAGE) (PRE SB 737-78A1048R8)						D-F, K- M, U, V, AC, AD	1
-580A	315A1406-502		.	.	LINER-AUX TRACK (LIMITED USAGE) (POST SB 737-78A1048R8)						D-F, K- M, U, V, AC, AD	1
-580B	315A1406-504				DELETED							
-580C	315A1406-504				DELETED							
-580D	315A1406-502		.	.	LINER-AUX TRACK (LIMITED USAGE) (REWORK DWG 315A1708-2, 315A1708-4)						F, M	1
-582	315A1406-504		.	.	LINER-AUX TRACK (LIMITED USAGE) (POST SB 737-78A1048R8)						D-F, K- M, U, V, AC, AD	1
-582A	315A1406-504		.	.	LINER-AUX TRACK						S, T, AA, AB	1
583	NAS1399D5-4		.	.	RIVET							3
585	MS20605B5W4		.	.	RIVET							10
590	315A1404-17		.	.	STRIP-RUB							1
595	BACF3F008E215NN		.	.	FILLER							1
600	BACR15CE5B		.	.	RIVET (SIZE DETERMINED ON INST)							2
603	BACR15CE5B		.	.	RIVET (LIMITED USAGE) (SIZE DETERMINED ON INST) (OPT ITEM 603A)						A-M, Q, R, U, V, Y, Z, AC, AD	2
-603A	CSR90433-5E7		.	.	RIVET (LIMITED USAGE) (V05693) (OPT ITEM 603)						A-M, Q, R, U, V, Y, Z, AC, AD	2
-603B	BACR15CE5B		.	.	RIVET (SIZE DETERMINED ON INST) (OPT ITEM 603C)						N, P, S, T, W, X, AA, AB	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
15- -603C	CSR90433-5E7		.	.	R	I	V	E	T	N, P, S, T, W, X, AA, AB	2
605	NAS1398D5-4		.	.	R	I	V	E	T		2
610	315A1404-511		.	.	C	L	I	P		A-C, G-J, Q, R, Y, Z	1
-610A	315A1404-517		.	.	C	L	I	P		A-M, Q, R, U, V, Y, Z, AC, AD	1
-610B	315A1404-521		.	.	C	L	I	P		A-M, Q, R, U, V, Y, Z, AC, AD	1
-610C	315A1404-512		.	.	C	L	I	P		D-F, K- M, U, V, AC, AD	1
-610D	315A1404-521		.	.	C	L	I	P		N, P, S, T, W, X, AA, AB	1
615	BACS40R007B014F		.	.	S	H	I	M			2
620	BACB30VF08K3		.	.	B	O	L	T		A-M, Q, R, U, V, Y, Z, AC, AD	14
625	BACB30VF3K6		.	.	B	O	L	T		A-M, Q, R, U, V, Y, Z, AC, AD	2
630	BACB30VF08K6		.	.	B	O	L	T		A-M, Q, R, U, V, Y, Z, AC, AD	3
635	NAS1399D5-3		.	.	R	I	V	E	T	A-M, Q, R, U, V, Y, Z, AC, AD	14

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
15- -635A	CR3252-5-4		.	.	RIVET (V11815) (SPEC BACR15FP5E4R) (OPT AF3252-5-4B (V53551)) (LIMITED USAGE)						A-M, Q, R, U, V, Y, Z, AC, AD	14
-635B	CR3222-5-04		.	.	RIVET (LIMITED USAGE) (V11815)						A-M, Q, R, U, V, Y, Z, AC, AD	14
-635C	CR3222-5-04		.	.	RIVET (V11815)						N, P, S, T, W, X, AA, AB	14
640	NAS1399D5-6		.	.	RIVET (LIMITED USAGE)						A-M, Q, R, U, V, Y, Z, AC, AD	5
-640A	CR3252-5-7		.	.	RIVET (V11815) (SPEC BACR15FP5E7R) (OPT AF3252-5-7B (V53551)) (LIMITED USAGE)						A-M, Q, R, U, V, Y, Z, AC, AD	5
-640B	CR3222-5-07		.	.	RIVET (LIMITED USAGE) (V11815)						A-M, Q, R, U, V, Y, Z, AC, AD	5
-640C	CR3222-5-07		.	.	RIVET (V11815)						A-M, Q, R, U, V, Y, Z, AC, AD	5
645	NAS1399D5-3		.	.	RIVET (LIMITED USAGE) (OPT ITEM 645A)						A-M, Q, R, U, V, Y, Z, AC, AD	28
-645A	NAS1739E5-3		.	.	RIVET (LIMITED USAGE) (OPT ITEM 645)						A-M, Q, R, U, V, Y, Z, AC, AD	28
-645B	CR3252-5-4		.	.	RIVET (V11815) (SPEC BACR15FP5E4R) (OPT AF3252-5-4B (V53551)) (LIMITED USAGE)						A-M, Q, R, U, V, Y, Z, AC, AD	28

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
15- 655	315A1420-1		.	.	FAIRING-TRACK COVER (LIMITED USAGE)						A-C, G-J, Q, R, Y, Z	1
-655A	315A1420-501		.	.	FAIRING-TRACK COVER (LIMITED USAGE)						A-C, G-J, Q, R, Y, Z	1
-655B	315A1420-505		.	.	FAIRING-TRACK COVER (LIMITED USAGE)						A-C, G-J, Q, R, Y, Z	1
-655C	315A1420-505		.	.	FAIRING-TRACK COVER						N, P, W, X	1
-660	315A1420-2		.	.	FAIRING-TRACK COVER (LIMITED USAGE)						D-F, K- M, U, V, AC, AD	1
-660A	315A1420-502		.	.	FAIRING-TRACK COVER (LIMITED USAGE)						D-F, K- M, U, V, AC, AD	1
-660B	315A1420-506		.	.	FAIRING-TRACK COVER (LIMITED USAGE)						D-F, K- M, U, V, AC, AD	1
665	BACS40R0070024F				DELETED							
665A	BACS40R007D024F				DELETED							
665B	BACF3F007G024NN		.	.	FILLER (LIMITED USAGE)						A-M, Q, R, U, V, Y, Z, AC, AD	1
-665C	BACS40R007C024F		.	.	SHIM (LIMITED USAGE)						A-M, Q, R, U, V, Y, Z, AC, AD	1
-665D	BACS40R008C024F		.	.	SHIM (LIMITED USAGE)						A-M, Q, R, U, V, Y, Z, AC, AD	1
-665E	BACS40R008C024F		.	.	SHIM						N, P, S, T, W, X, AA, AB	1
670	BACS40R007C046F		.	.	SHIM							1
675	BACS40R008C064F		.	.	SHIM							1
680	BACS40R008C121F		.	.	SHIM							2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
15-											
685	BACS40R008C065F		.	.							1
690	BACS40R008C046F		.	.							1
695	BACF3F008G024NN		.	.						A-M, Q, R, U, V, Y, Z, AC, AD	1
-695A	BACS40R008C024F		.	.						A-M, Q, R, U, V, Y, Z, AC, AD	1
-695B	BACS40R008C024F		.	.						N, P, S, T, W, X, AA, AB	1
700	BACB30LK2-4		.	.						D-F, K- M, S-V, AA-AD	4
705	BACB30LK2-2		.	.						D-F, K- M, S-V, AA-AD	3
710	315A1404-5		.	.						D-F, K- M, S-V, AA-AD	1
715	315A1400-7		.	.						D-F, K- M, S-V, AA-AD	1
720	NAS1398D5-3		.	.						A-C, G-J, N-R, W-Z	11
725	NAS1398D5-3		.	.						D-F, K- M, S-V, AA-AD	7
730	BACR15BA3AD		.	.						D-F, K- M, S-V, AA-AD	14
735	BR3000C08D		.	.						D-F, K- M, S-V, AA-AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
15- 740	BRFM20C08D		.	.	NUTPLATE (V52828) (SPEC BACN10JN08CD) (OPT T8301C832CD (V11815)) (OPT 102F9201M82 (V72962)) (OPT NS20487-82 (V80539)) (OPT MF51637-08 (V15653)) (OPT T8124S08CDS (V11815))						D-F, K- M, S-V, AA-AD	6
745	315A1404-1		.	.	SUPPORT-FAIRING						A-C, G-J, N-R, W-Z	1
750	315A1404-2		.	.	SUPPORT-FAIRING						D-F, K- M, S-V, AA-AD	1
755	NAS1398D5-3		.	.	RIVET							5
760	315A1404-513		.	.	SUPPORT-FAIRING						A-C, G-J, N-R, W-Z	1
-765	315A1404-514		.	.	SUPPORT-FAIRING						D-F, K- M, S-V, AA-AD	1
770	NAS1399D5-4		.	.	RIVET							118
775	315A1400-5		.	.	SKIN (LIMITED USAGE) (OPT ITEM 775A)						A-C, G-J, Q, R, Y, Z	1
-775A	315A1403-1		.	.	SKIN (LIMITED USAGE) (OPT ITEM 775)						A-C, G-J, Q, R, Y, Z	1
-775B	315A1400-5		.	.	SKIN (OPT ITEM 775C)						N, P, W, X	1
-775C	315A1403-1		.	.	SKIN (OPT ITEM 775B)						N, P, W, X	1
-780	315A1400-6		.	.	SKIN (LIMITED USAGE) (OPT ITEM 780A)						D-F, K- M, U, V, AC, AD	1
-780A	315A1403-2		.	.	SKIN (LIMITED USAGE) (OPT ITEM 780)						D-F, K- M, U, V, AC, AD	1
-780B	315A1400-6		.	.	SKIN (OPT ITEM 780C)						S, T, AA, AB	1
-780C	315A1403-2		.	.	SKIN (OPT ITEM 780B)						S, T, AA, AB	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
15- 785	BACR15BA3AD		. .	RIVET							8
				(SIZE DETERMINED ON INST)							
790	F51751-4-1CD		. .	NUTPLATE							4
				(V15653)							
				(SPEC BACN10KE4CCD)							
				(OPT BRFR120C4-1D (V52825))							
				(OPT 102F9214-4 (V72962))							
				(OPT NS202494-048 (V80539))							
795	BACB30LE6K43		. .	BOLT							1
800	BACW10BP6AC		. .	WASHER							1
805	315A1402-1		. .	FITTING ASSY					A-C, G-J, Q, R, Y, Z		1
				(LIMITED USAGE)							
				(USED ON ITEM 70)							
				(PRE SB 737-78A1048R8)							
-805A	315A1402-501		. .	FITTING ASSY					A-C, G-J, Q, R, Y, Z		1
				(LIMITED USAGE)							
				(USED ON ITEM 70)							
				(PRE SB 737-78A1048R8)							
-805B	315A1402-513		. .	FITTING ASSY					A-C, G-J, Q, R, Y, Z		1
				(LIMITED USAGE)							
				(USED ON ITEM 70)							
				(PRE SB 737-78A1048R8)							
-805C	315A1402-515		. .	FITTING ASSY					A-C, G-J, Q, R, Y, Z		1
				(LIMITED USAGE)							
				(USED ON ITEM 70)							
				(POST SB 737-78A1048R8)							
-805D	315A1402-523		. .	FITTING ASSY					A-C, G-J, Q, R, Y, Z		1
				(LIMITED USAGE)							
				(OPT ITEM 805F)							
				(USED ON ITEM 70)							
-805E	315A1402-1		. .	FITTING ASSY					A-C, G-J, Q, R, Y, Z		1
				(USED ON ITEM 70A)							
				(PRE SB 737-78A1048R8)							
-805F	315A1402-527		. .	FITTING ASSY					A-C, G-J, Q, R, Y, Z		1
				(LIMITED USAGE)							
				(OPT ITEM 805D)							
				(USED ON ITEM 70)							
-805G	301A1049-19		. .	FITTING ASSY					A-C, G-J, Q, R, Y, Z		1
				(LIMITED USAGE)							
				(USED ON ITEM 70)							
				(POST SB 737-78A1048R8)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
15- -805H	301A1049-23		.	.							A-C, G-J, Q, R, Y, Z	1
-805J	301A1049-19		.	.							A-C, G-J, Q, R, Y, Z	1
-805K	301A1049-23		.	.							A-C, G-J, Q, R, Y, Z	1
-805L	301A1049-21		.	.							A-C, G-J, Q, R, Y, Z	1
-805M	301A1049-25		.	.							A-C, G-J, Q, R, Y, Z	1
-805N	301A1049-27		.	.							A-C, G-J, Q, R, Y, Z	1
-805P	315A1402-533		.	.							A-C, G-J, Q, R, Y, Z	1
-805Q	315A1402-533		.	.							N, P, W, X	1
-810	315A1402-2		.	.							D-F, K- M, U, V, AC, AD	1
-810A	315A1402-502		.	.							D-F, K- M, U, V, AC, AD	1
-810B	315A1402-514		.	.							D-F, K- M, U, V, AC, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
15- -810C	315A1402-516		. .								FITTING ASSY (LIMITED USAGE) (USED ON ITEM 75) (POST SB 737-78A1048R8)	D-F, K- M, U, V, AC, AD	1
-810D	315A1402-524		. .								FITTING ASSY (LIMITED USAGE) (OPT ITEM 810F) (USED ON ITEM 75)	D-F, K- M, U, V, AC, AD	1
-810E	315A1402-2		. .								FITTING ASSY (USED ON ITEM 75A) (PRE SB 737-78A1048R8)	D-F, K- M, U, V, AC, AD	1
-810F	315A1402-528		. .								FITTING ASSY (LIMITED USAGE) (OPT ITEM 810D) (USED ON ITEM 75)	D-F, K- M, AC, AD	1
-810G	301A1049-20		. .								FITTING ASSY (LIMITED USAGE) (USED ON ITEM 75) (POST SB 737-78A1048R8)	D-F, K- M, U, V, AC, AD	1
-810H	301A1049-24		. .								FITTING ASSY (LIMITED USAGE) (USED ON ITEM 75) (POST SB 737-78A1048R8)	D-F, K- M, U, V, AC, AD	1
-810J	301A1049-20		. .								FITTING ASSY (USED ON ITEM 75A) (POST SB 737-78A1048R8)	D-F, K- M, U, V, AC, AD	1
-810K	301A1049-24		. .								FITTING ASSY (USED ON ITEM 75A) (POST SB 737-78A1048R8)	D-F, K- M, U, V, AC, AD	1
-810L	315A1402-22										DELETED		
-810M	315A1402-26										DELETED		
-810N	301A1049-28		. .								FITTING ASSY (LIMITED USAGE) (USED ON ITEM 75) (POST SB 737-78A1048R8)	D-F, K- M, U, V, AC, AD	1
-810P	315A1402-534		. .								FITTING ASSY (LIMITED USAGE) (USED ON ITEM 75)	D-F, K- M, U, V, AC, AD	1
-810Q	315A1402-534		. .								FITTING ASSY	S, T, AA, AB	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
15- -810R	301A1049-22		. .								FITTING ASSY (LIMITED USAGE) (USED ON ITEM 75) (POST SB 737-78A1048R8)	D-F, K- M, U, V, AC, AD	1
-810S	301A1049-26		. .								FITTING ASSY (LIMITED USAGE) (USED ON ITEM 75) (POST SB 737-78A1048R8)	D-F, K- M, U, V, AC, AD	1
815	BACB28U7C027		. . .								BUSHING	A-C, G-J, N-R, W-Z	8
-820	BACB28U5C027		. . .								BUSHING	D-F, K- M, S-V, AA-AD	8
825	BACB28U7C033		. . .								BUSHING	A-C, G-J, N-R, W-Z	1
-830	BACB28U5C033		. . .								BUSHING	D-F, K- M, S-V, AA-AD	1
835	BACB28W6C020		. . .								BUSHING	A-C, G-J, N-R, W-Z	4
840	315A1402-3		. . .								FITTING (USED ON ITEMS 805, 805E)	A-C, G-J, Q, R, Y, Z	1
-840A	315A1402-503		. . .								FITTING (OPT ITEM 840B) (USED ON ITEM 805A)	A-C, G-J, Q, R, Y, Z	1
-840B	315A1402-507		. . .								FITTING (OPT ITEM 840A) (USED ON ITEM 805A)	A-C, G-J, Q, R, Y, Z	1
-840C	315A1402-511		. . .								FITTING (USED ON ITEM 805B)	A-C, G-J, Q, R, Y, Z	1
-840D	315A1402-517		. . .								FITTING (USED ON ITEM 805C)	A-C, G-J, Q, R, Y, Z	1
-840E	315A1402-525		. . .								FITTING (USED ON ITEM 805D)	A-C, G-J, Q, R, Y, Z	1
-840F	315A1402-529		. . .								FITTING (USED ON ITEM 805F)	A-C, G-J, Q, R, Y, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
15- -840G	315A1402-535		. . .	FITTING							A-C, G-J, N-R, W-Z	1
				(USED ON ITEMS 805P, 805Q)								
845	315A1402-4		. . .	FITTING							D-F, K- M, U, V, AC, AD	1
				(USED ON ITEMS 810, 810E)								
-845A	315A1402-504		. . .	FITTING							D-F, K- M, U, V, AC, AD	1
				(OPT ITEM 845B)								
				(USED ON ITEM 810A)								
-845B	315A1402-508		. . .	FITTING							D-F, K- M, U, V, AC, AD	1
				(OPT ITEM 845A)								
				(USED ON ITEM 810A)								
-845C	315A1402-512		. . .	FITTING							D-F, K- M, U, V, AC, AD	1
				(USED ON ITEM 810B)								
-845D	315A1402-518		. . .	FITTING							D-F, K- M, U, V, AC, AD	1
				(USED ON ITEM 810C)								
-845E	315A1402-526		. . .	FITTING							D-F, K- M, U, V, AC, AD	1
				(USED ON ITEM 810D)								
-845F	315A1402-530		. . .	FITTING							D-F, K- M, U, V, AC, AD	1
				(USED ON ITEM 810F)								
-845G	315A1402-536		. . .	FITTING							D-F, K- M, S-V, AA-AD	1
				(USED ON ITEMS 810P, 810Q)								
-910P	315A1402-534			DELETED								

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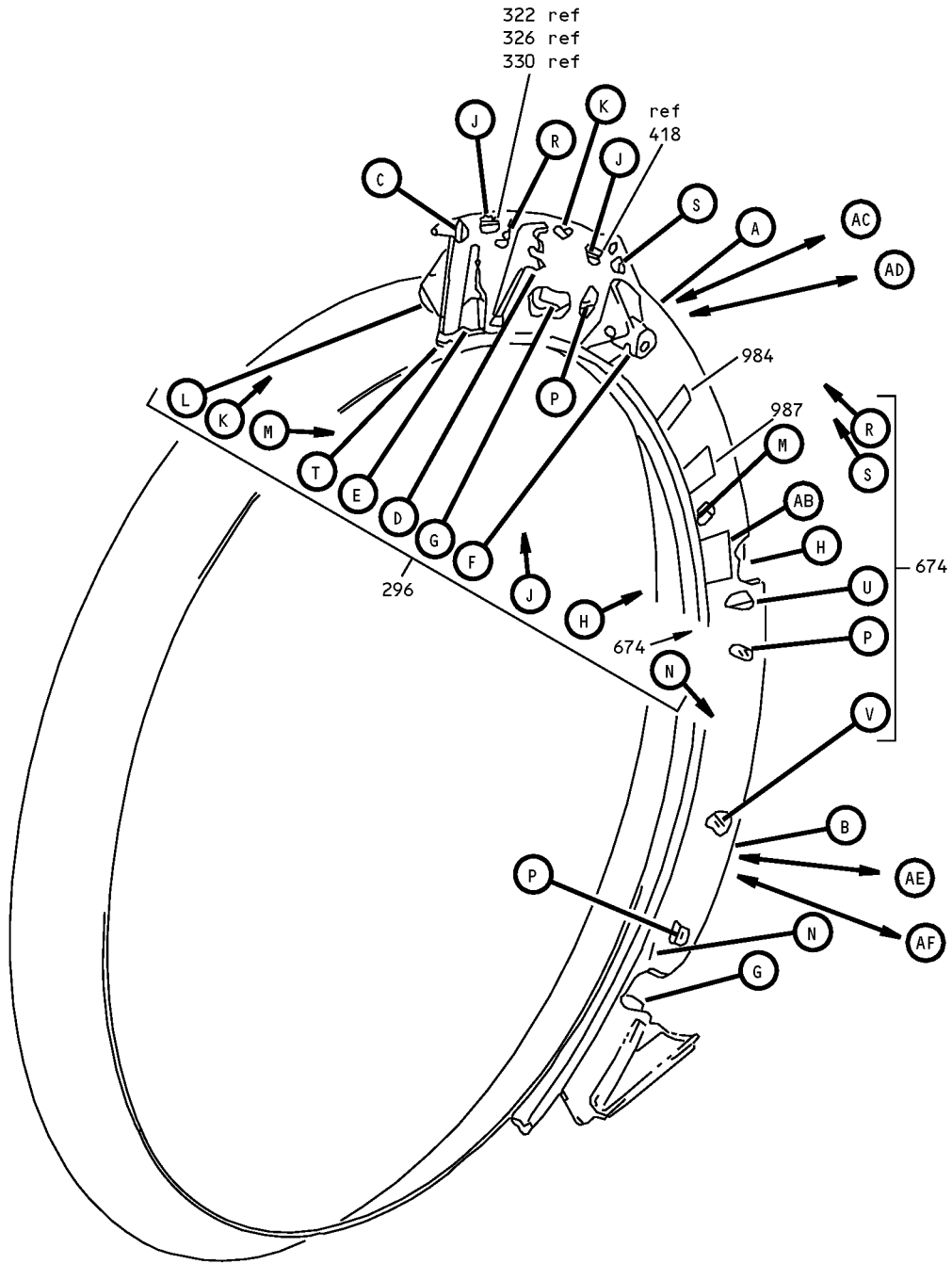
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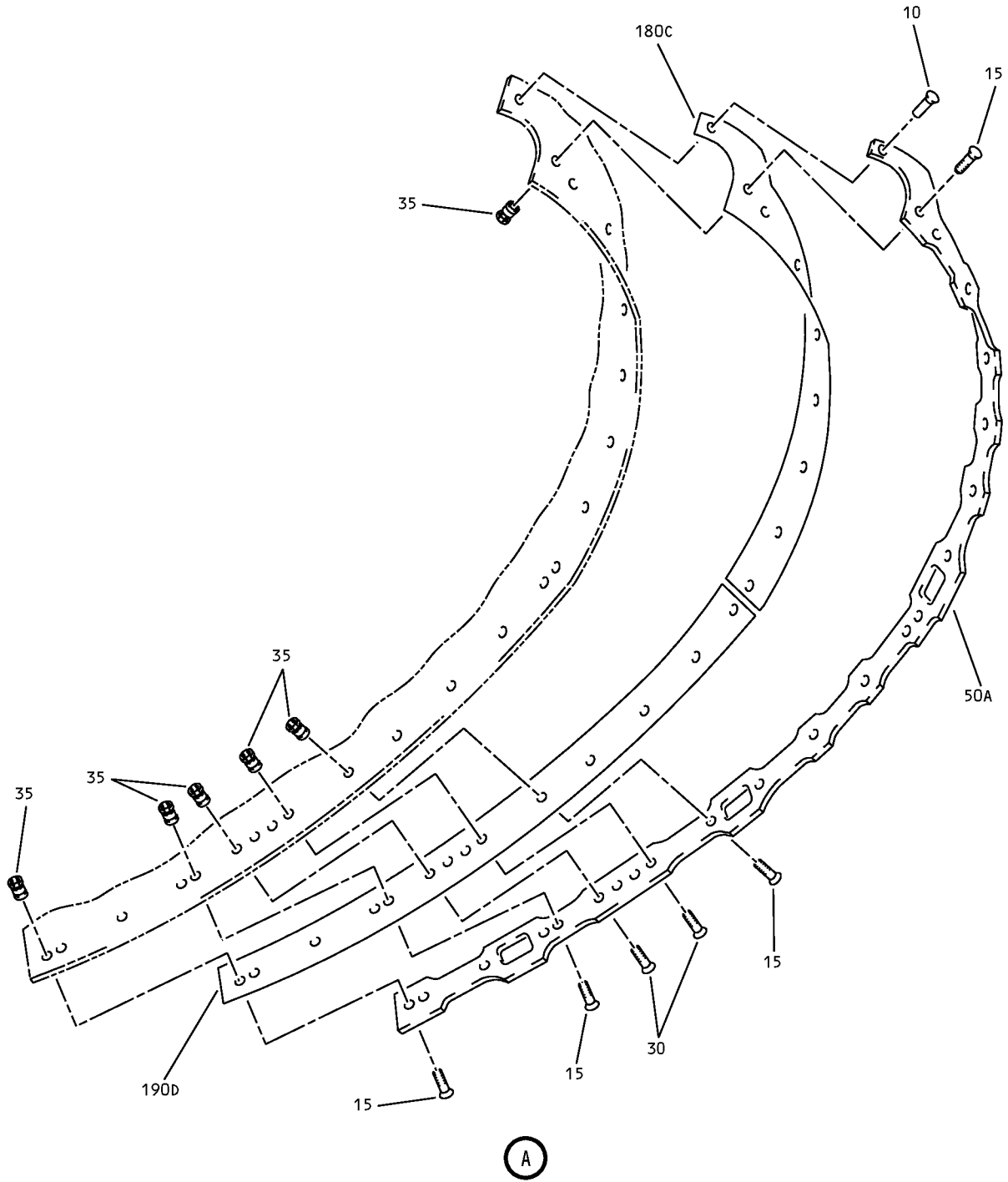
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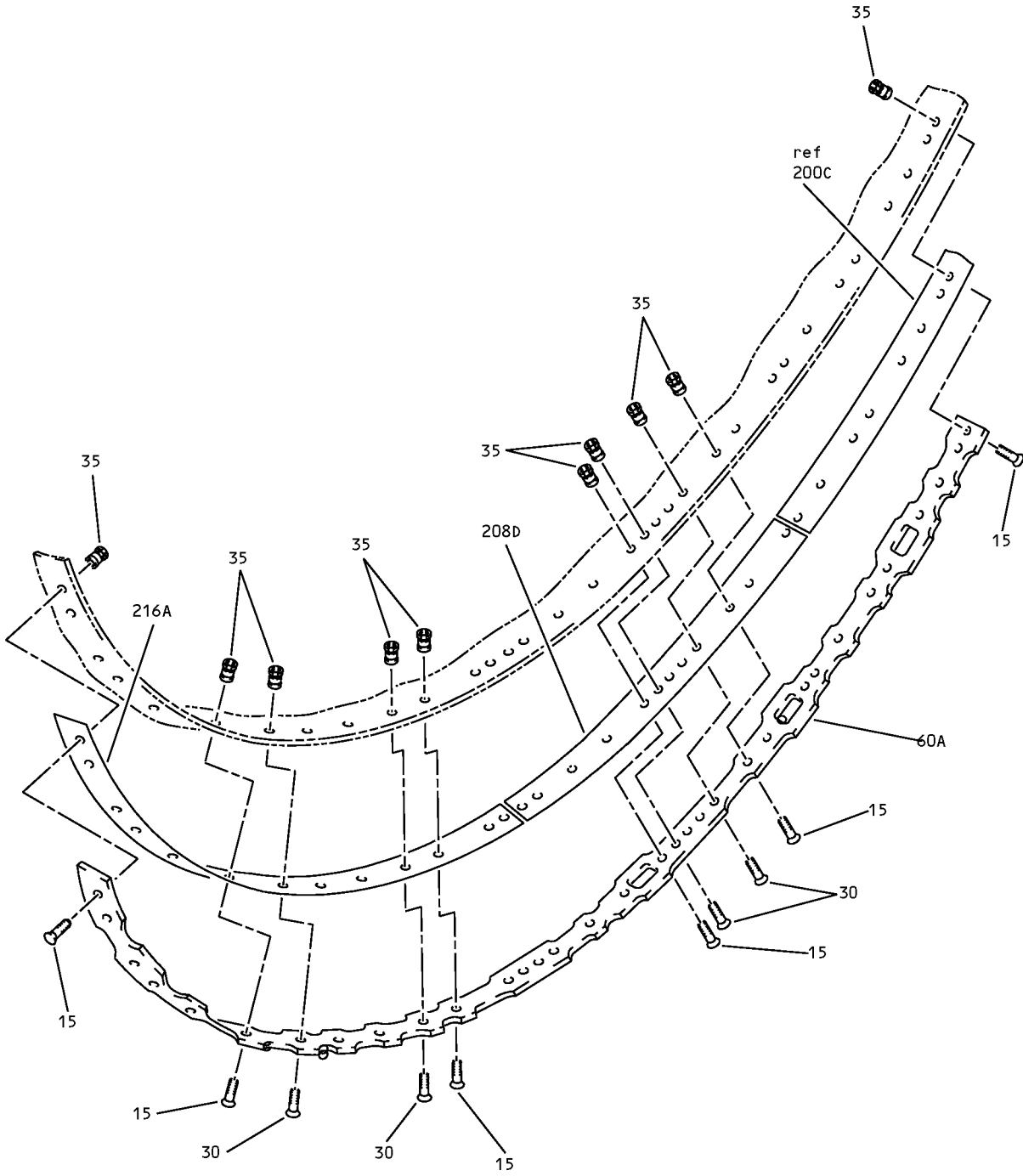
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(B)

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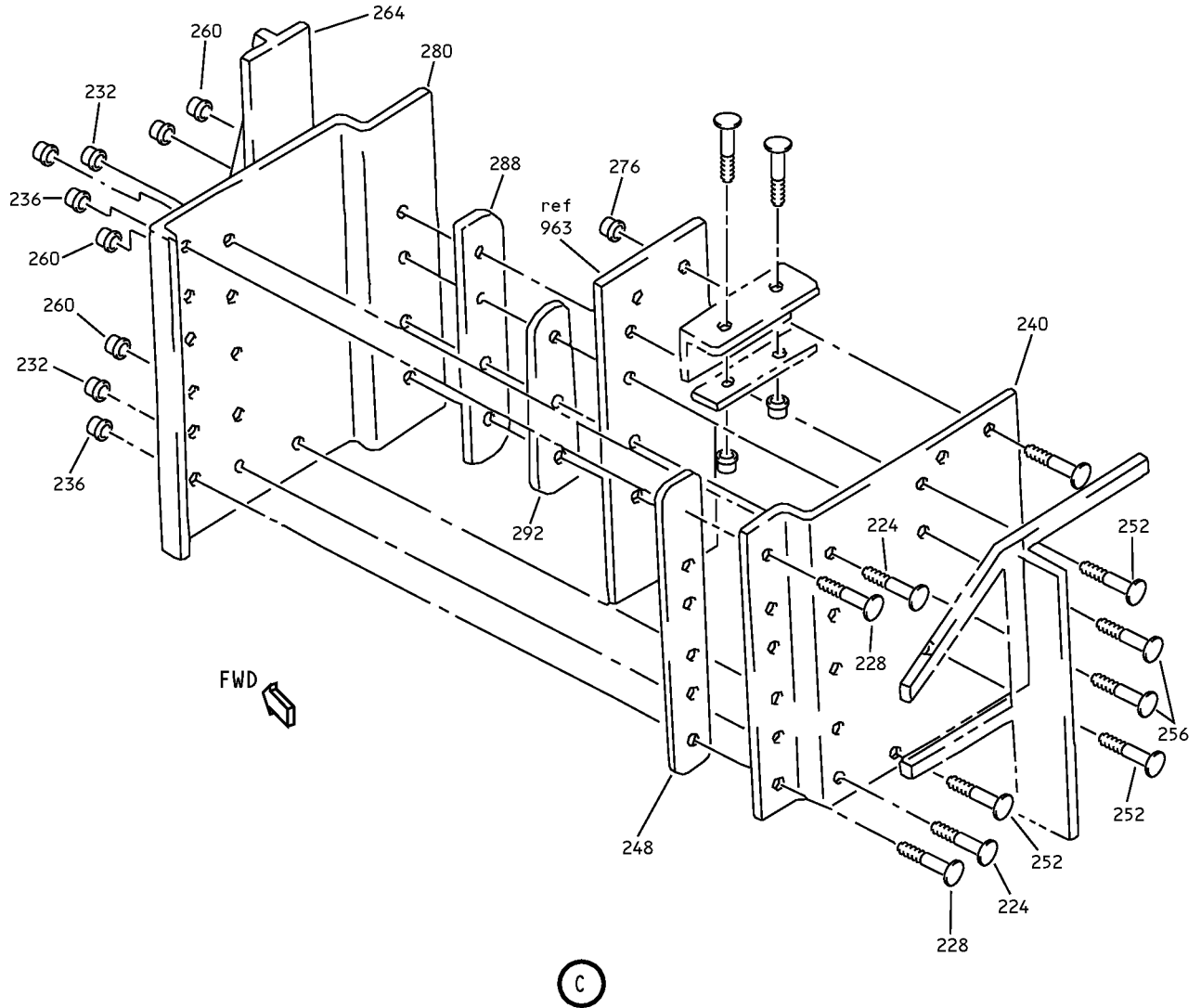
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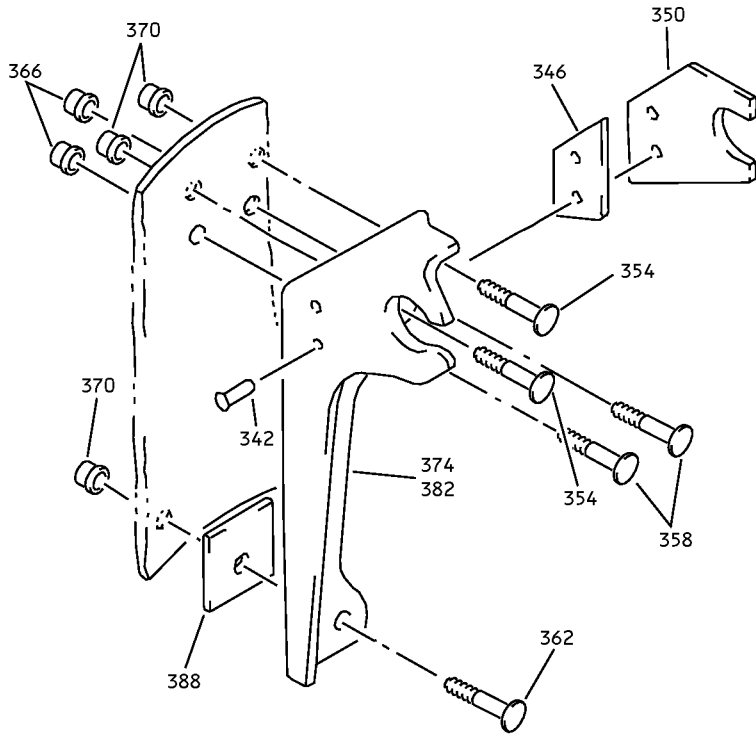
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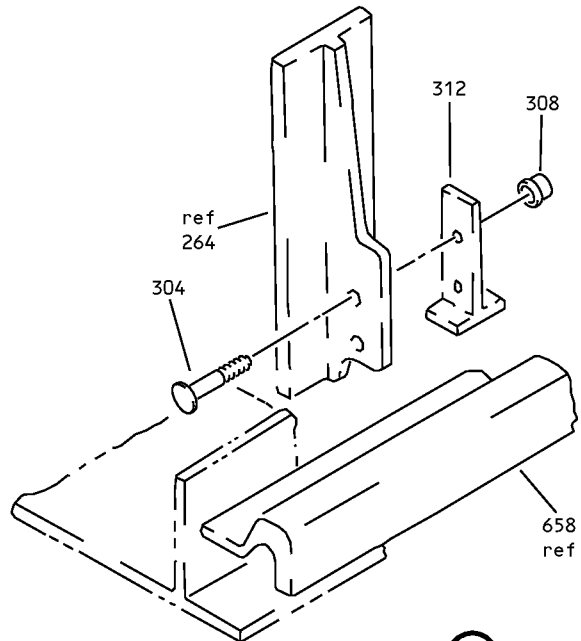
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D



E

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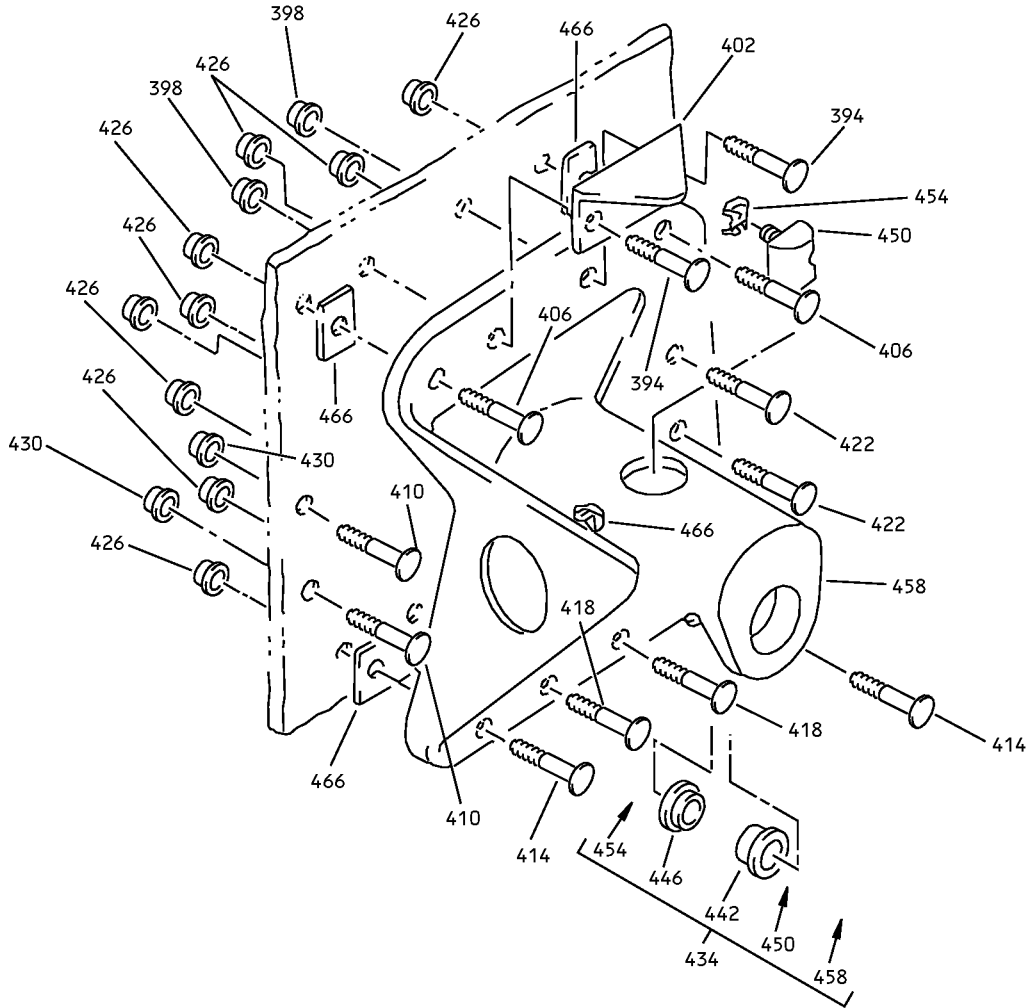
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F

Torque Box Installation
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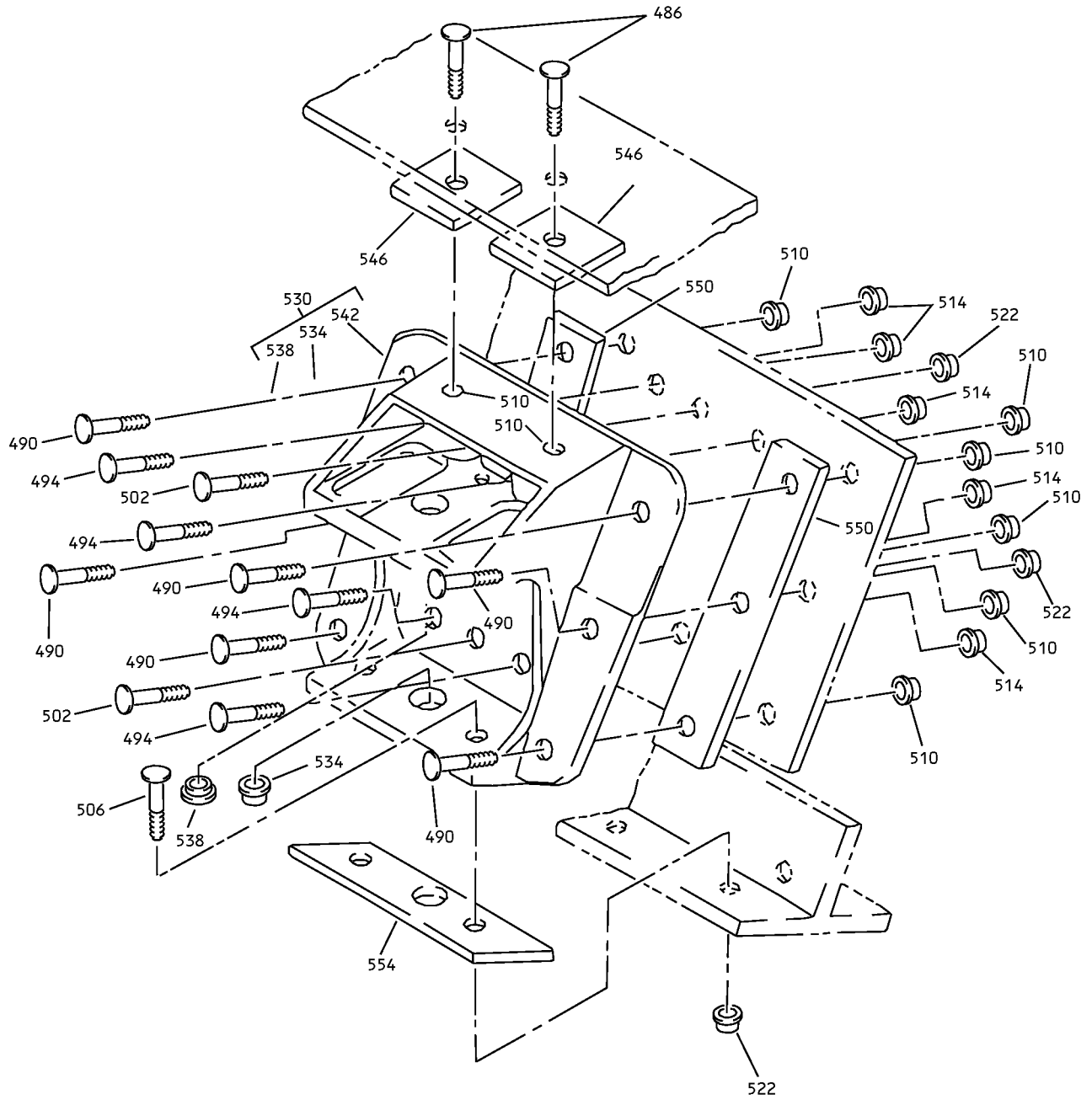
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G

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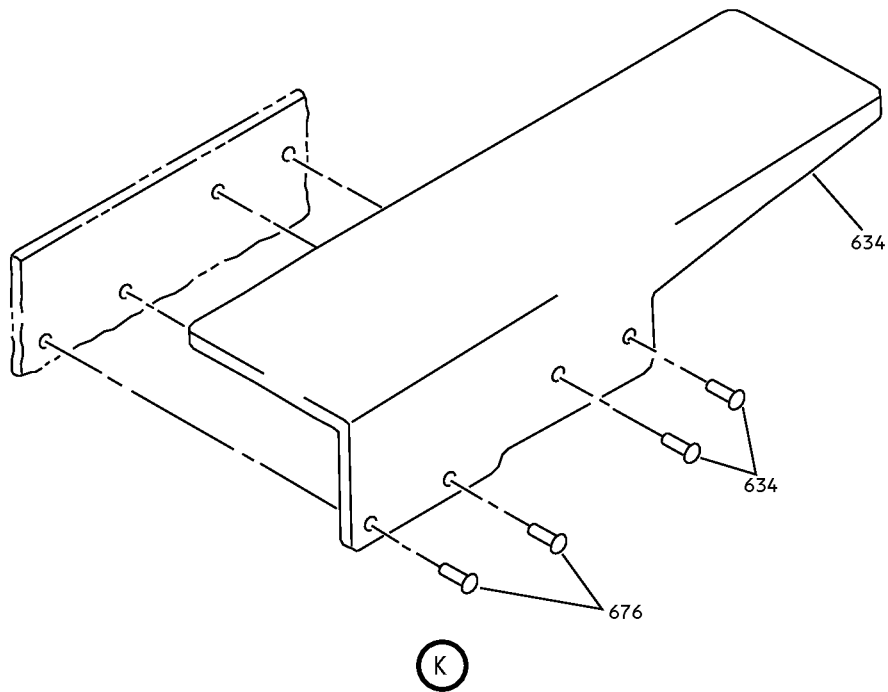
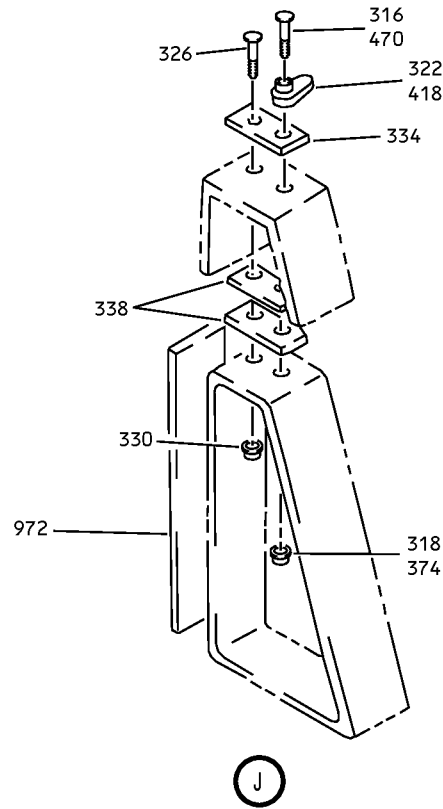
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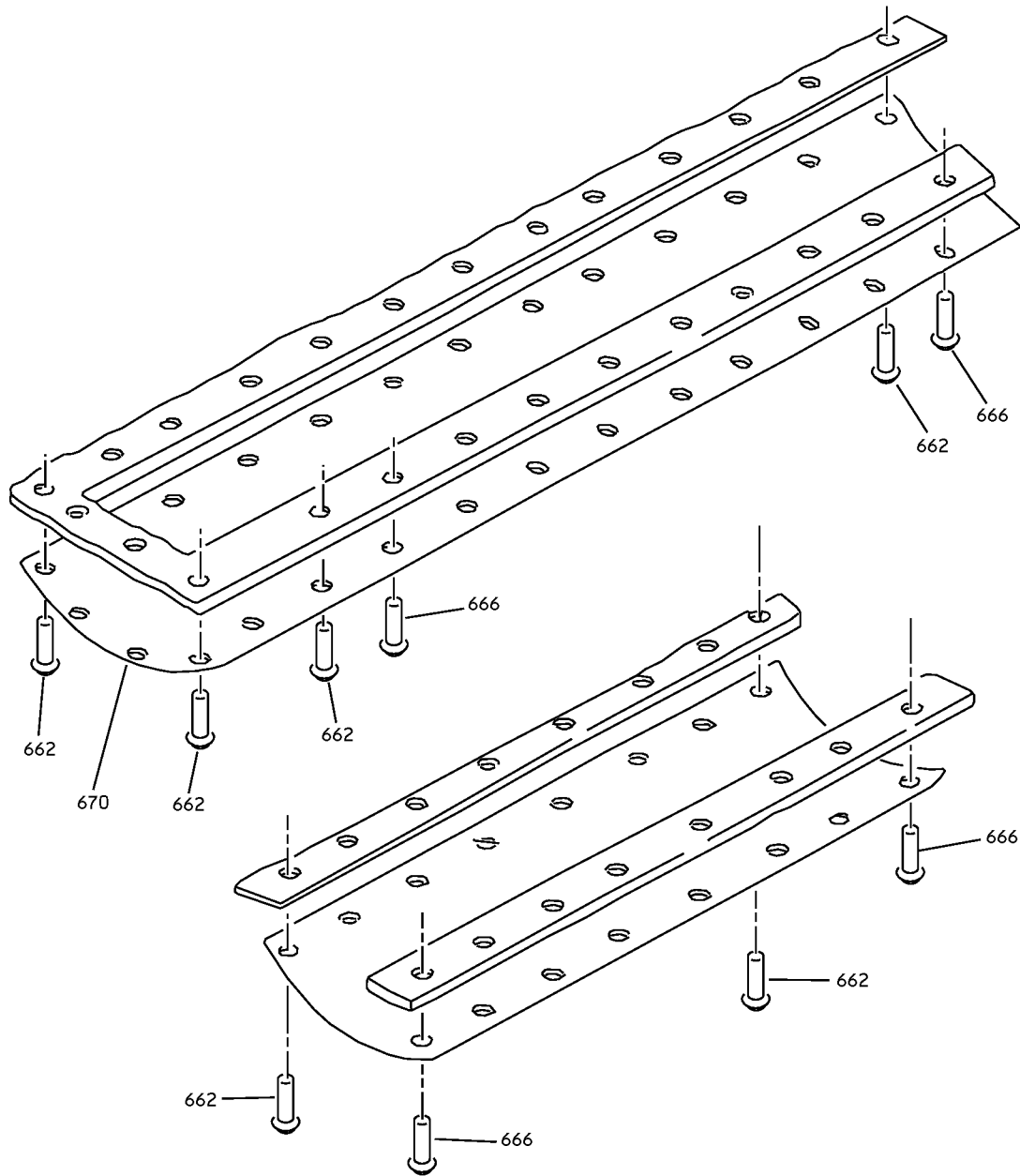
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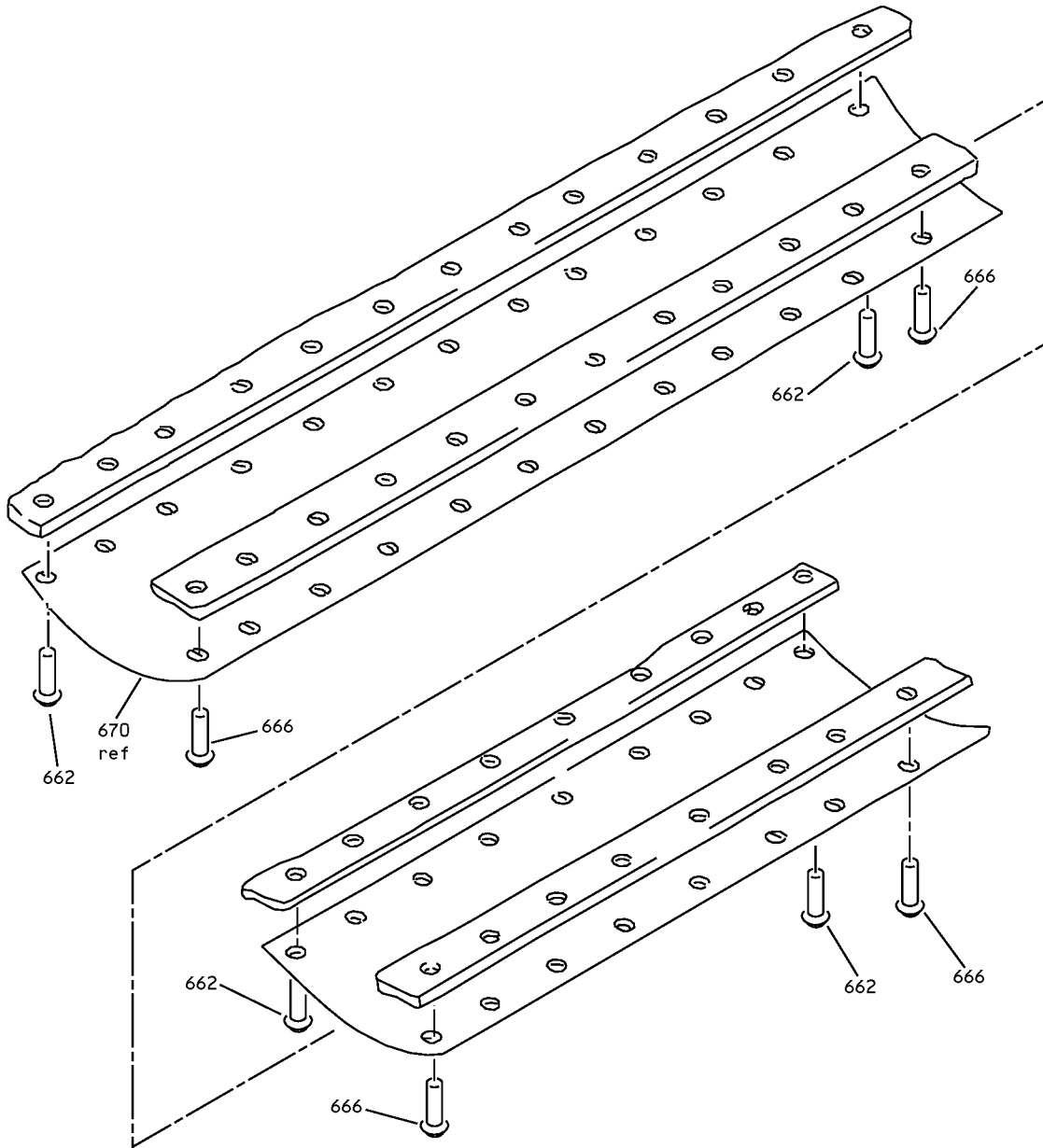
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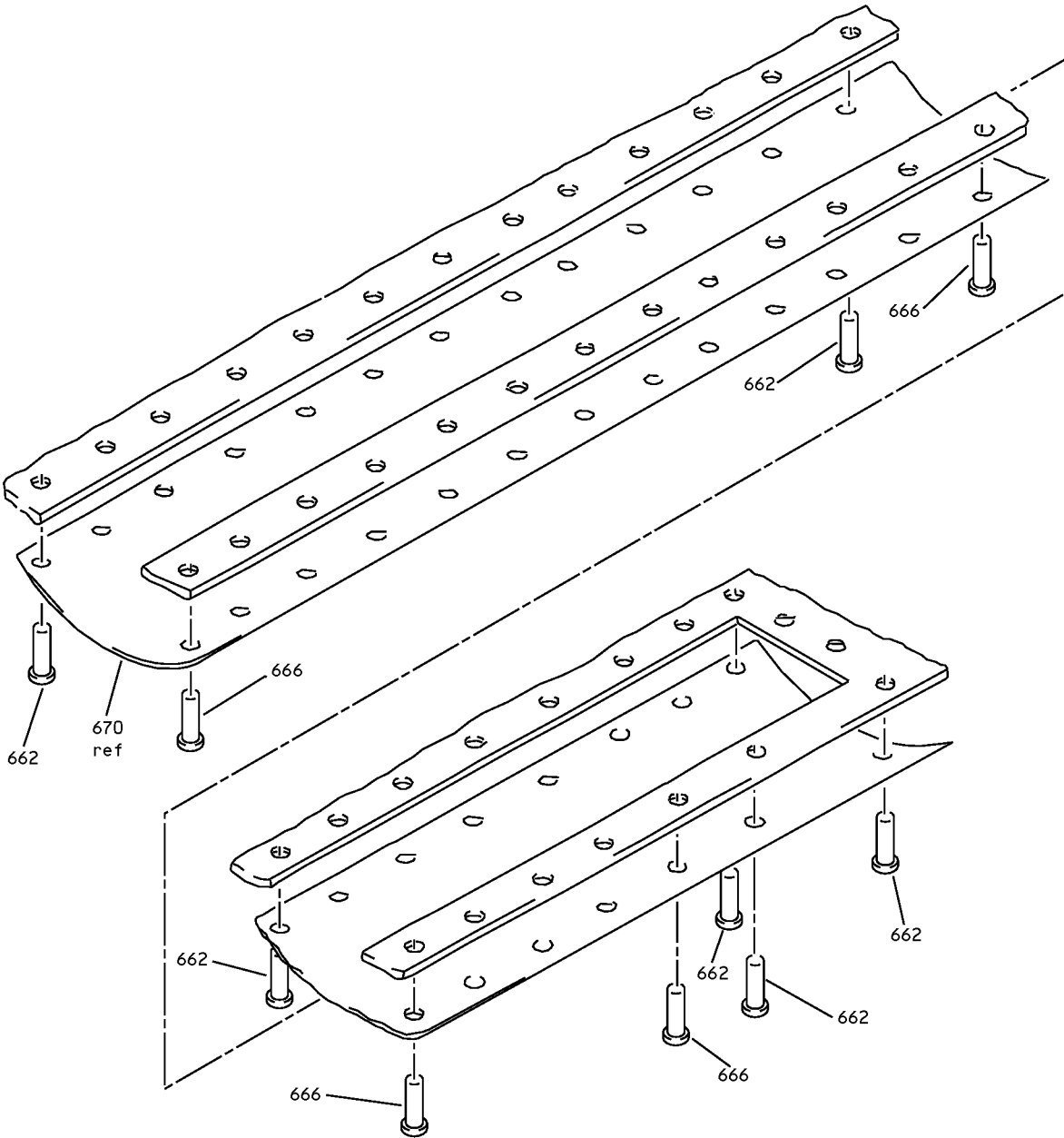
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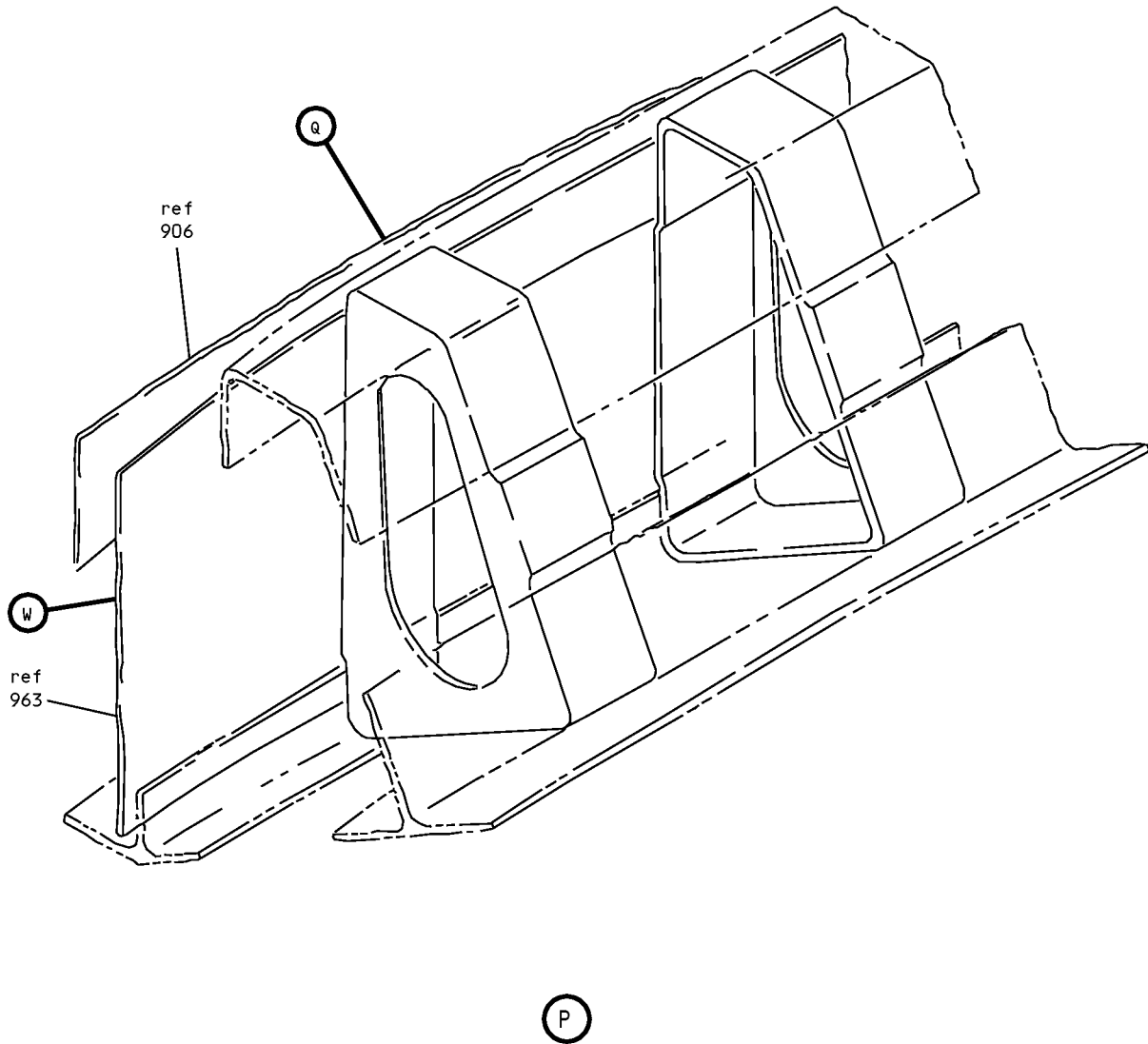
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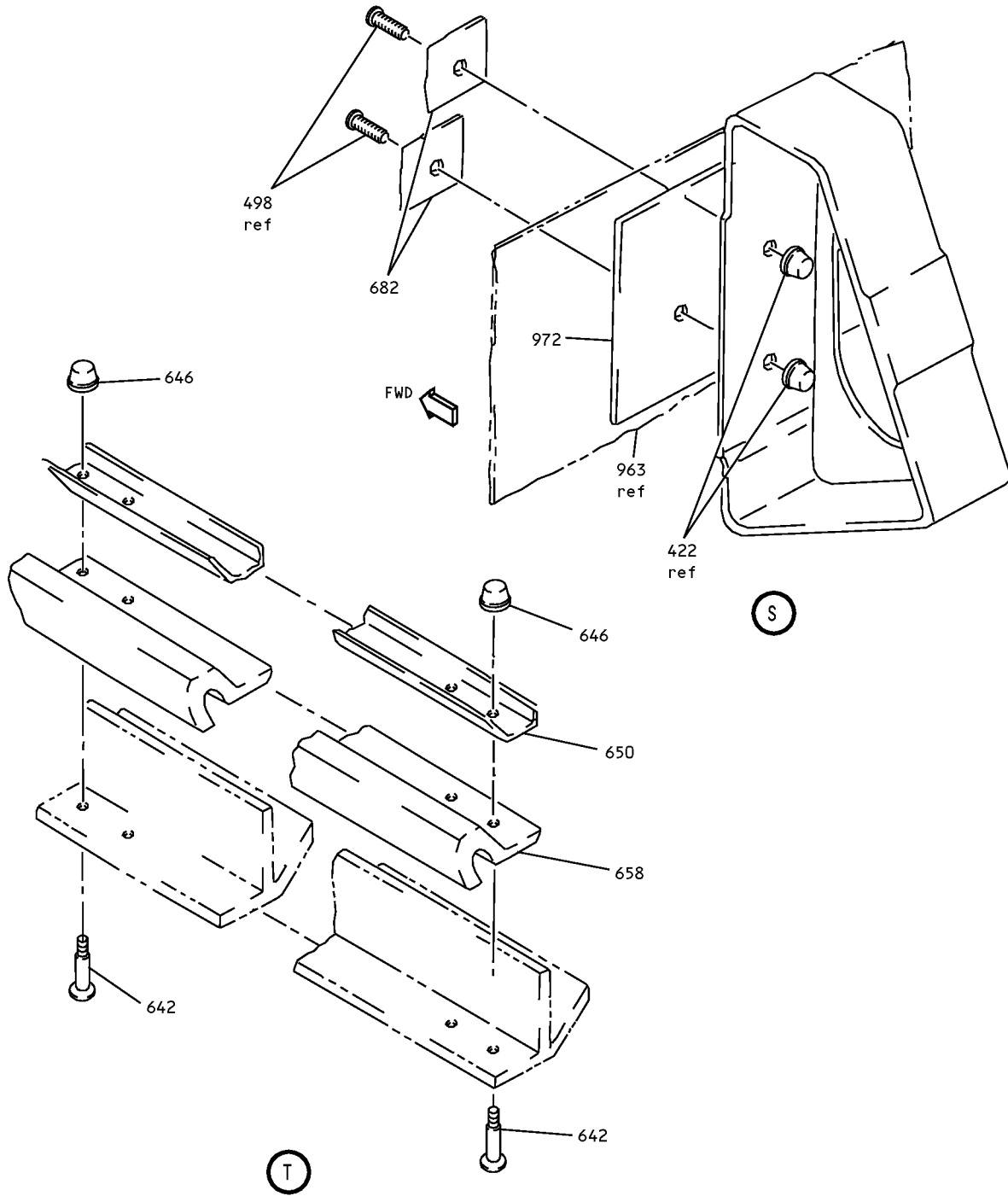
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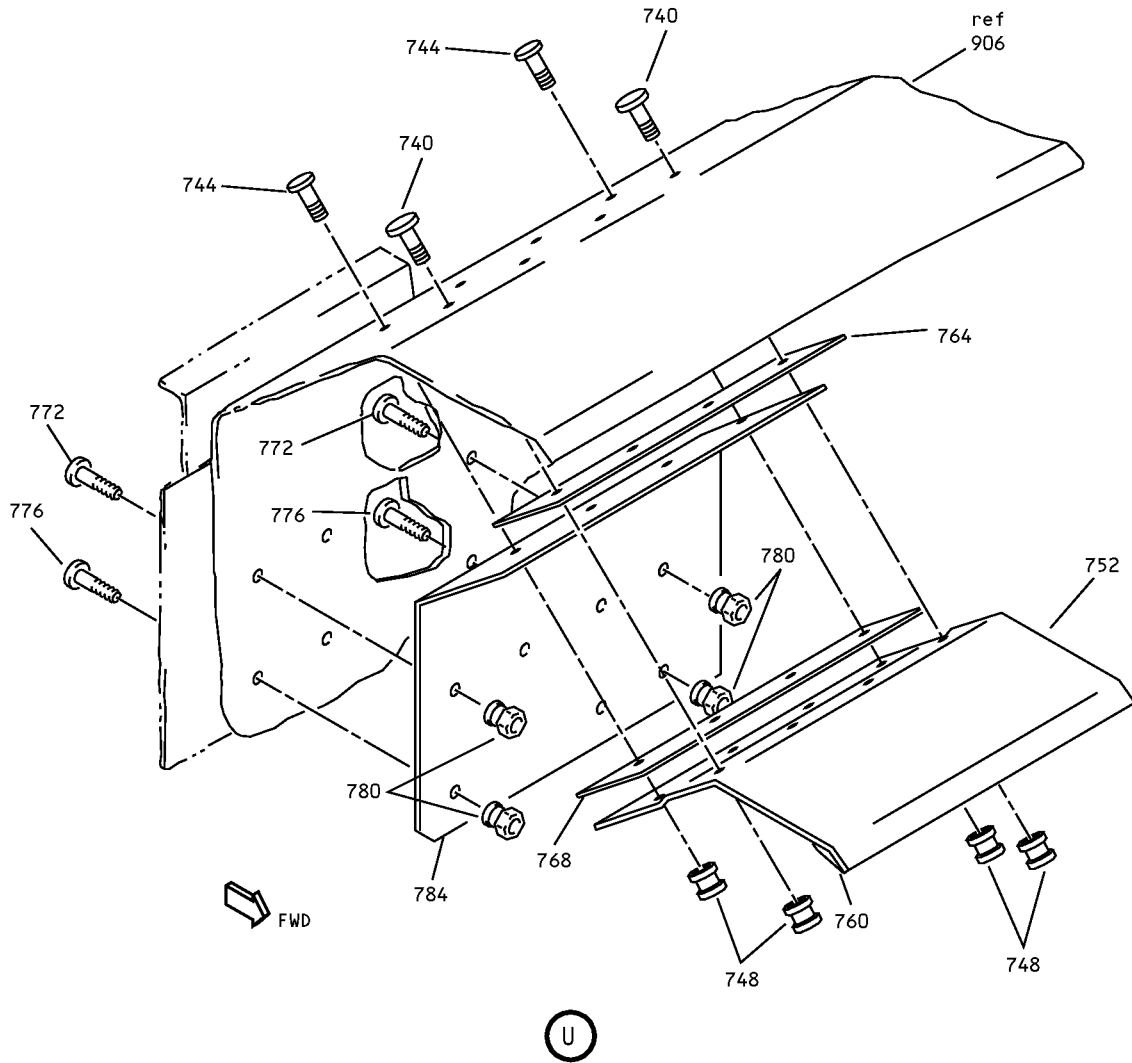
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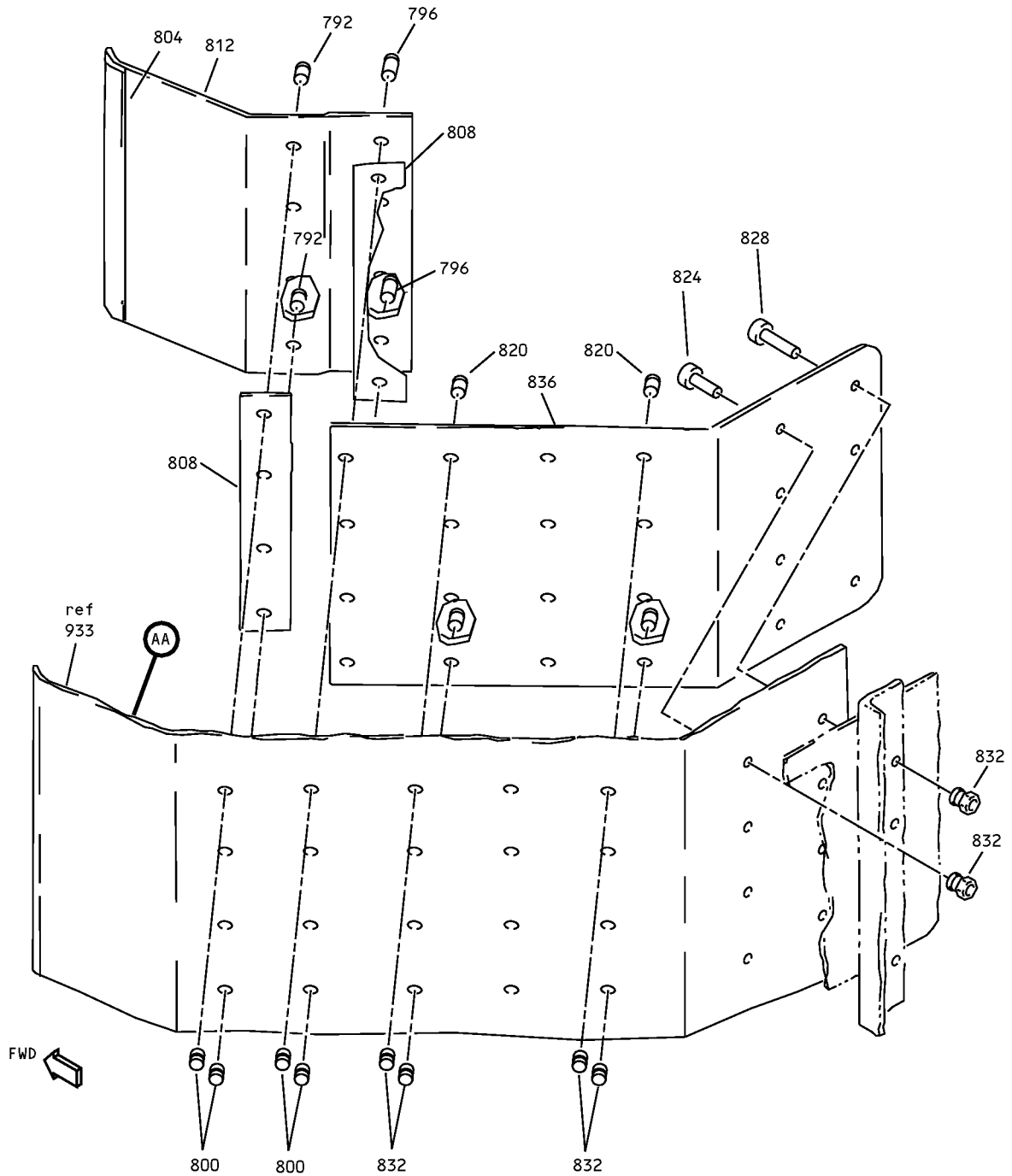
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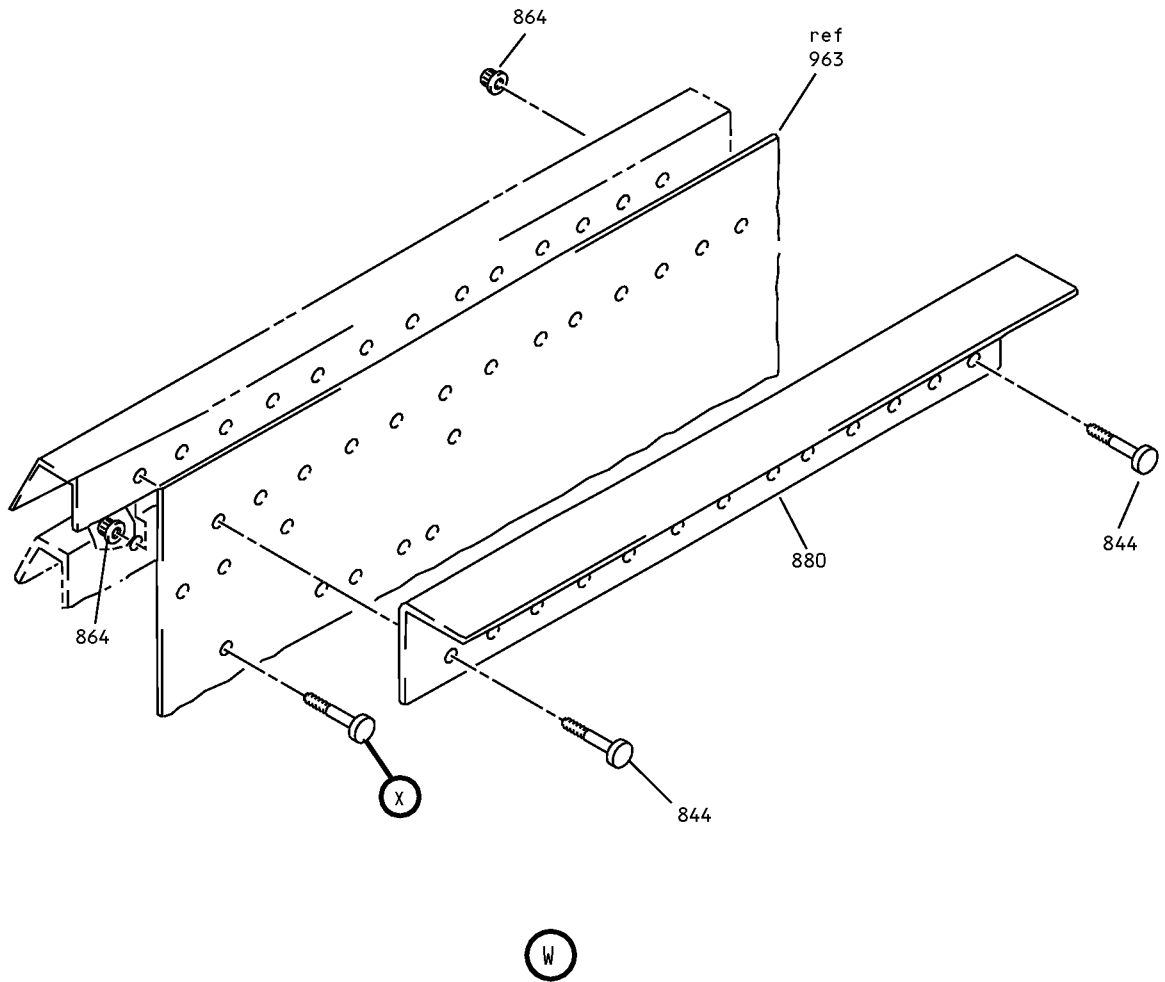
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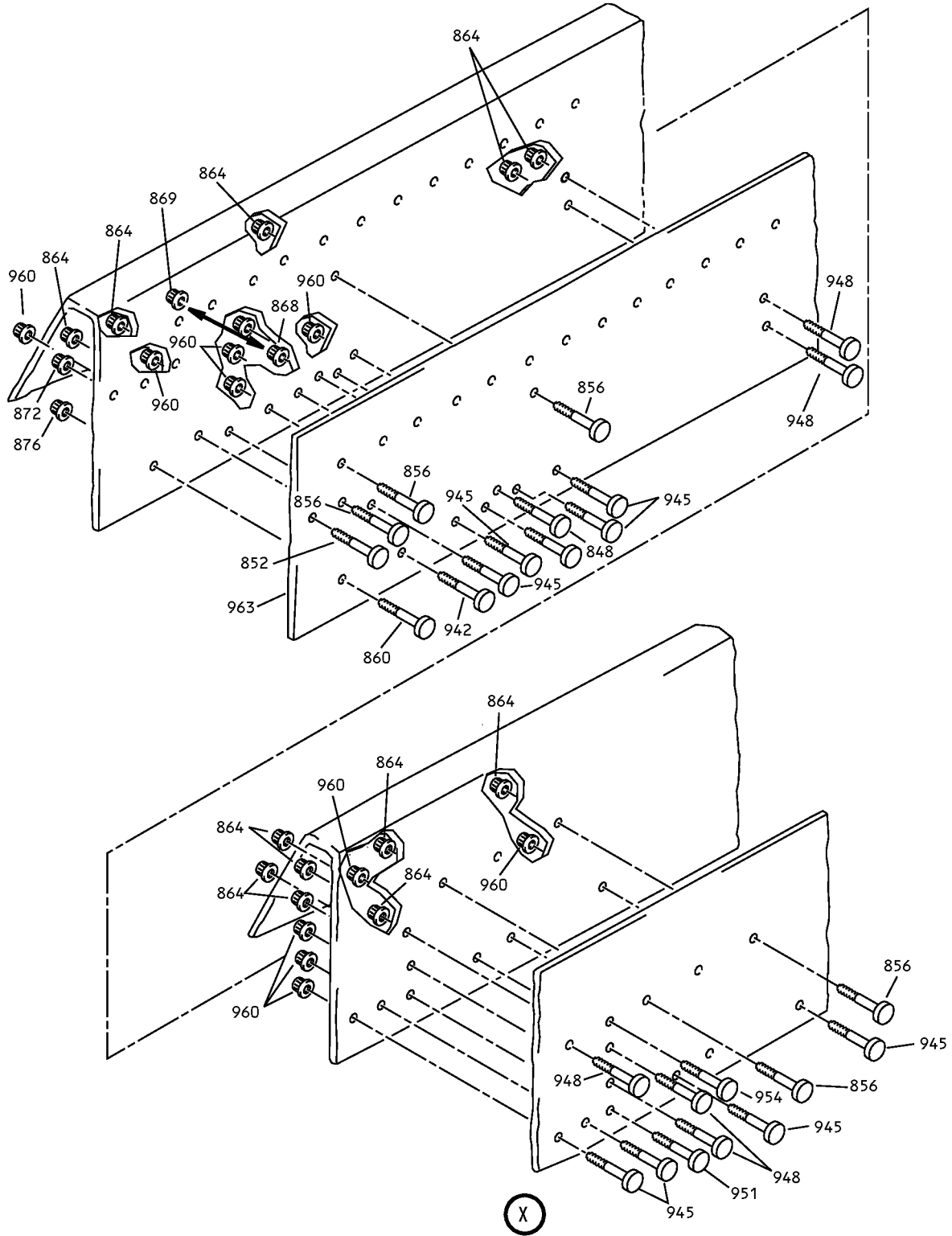
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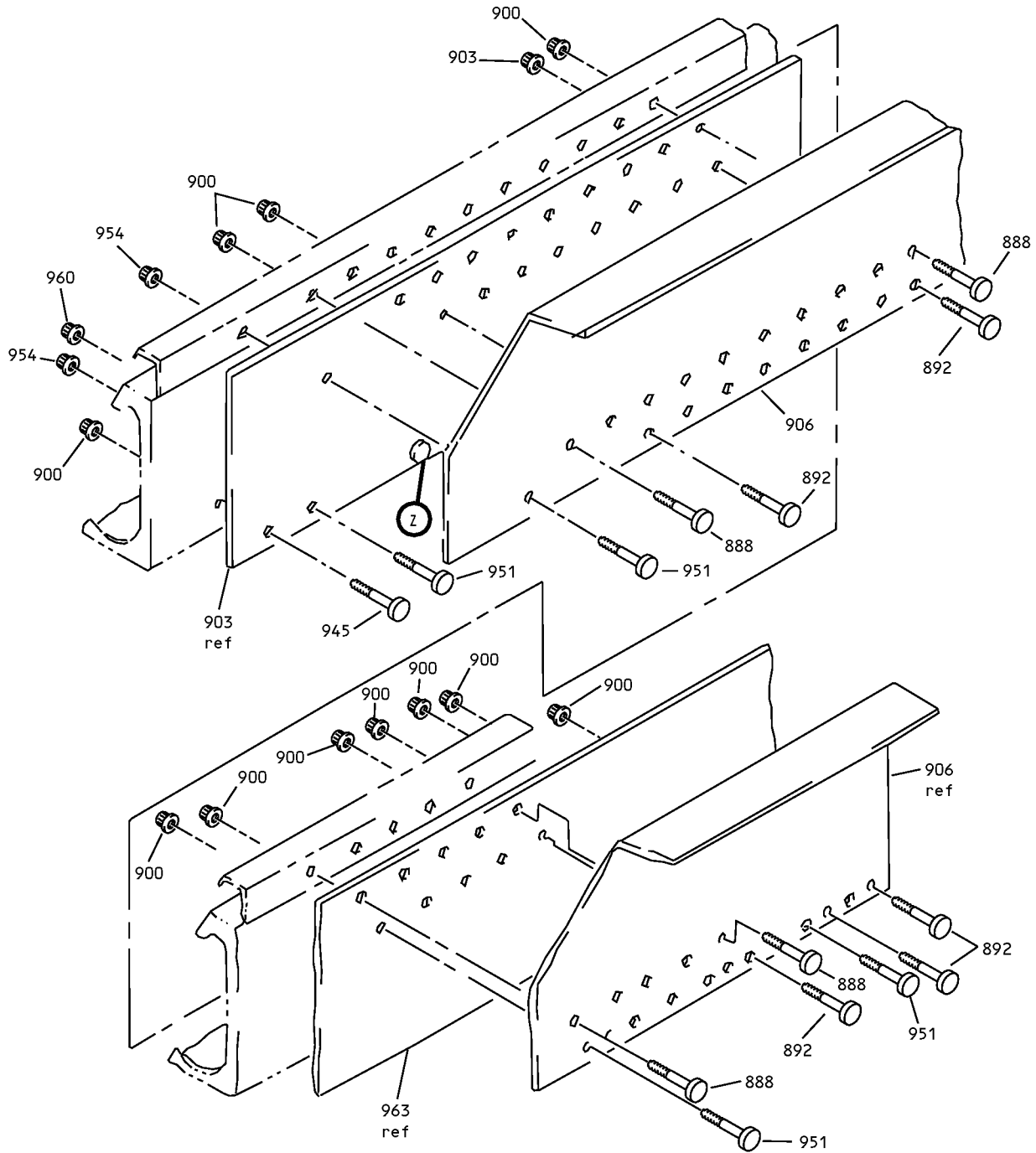
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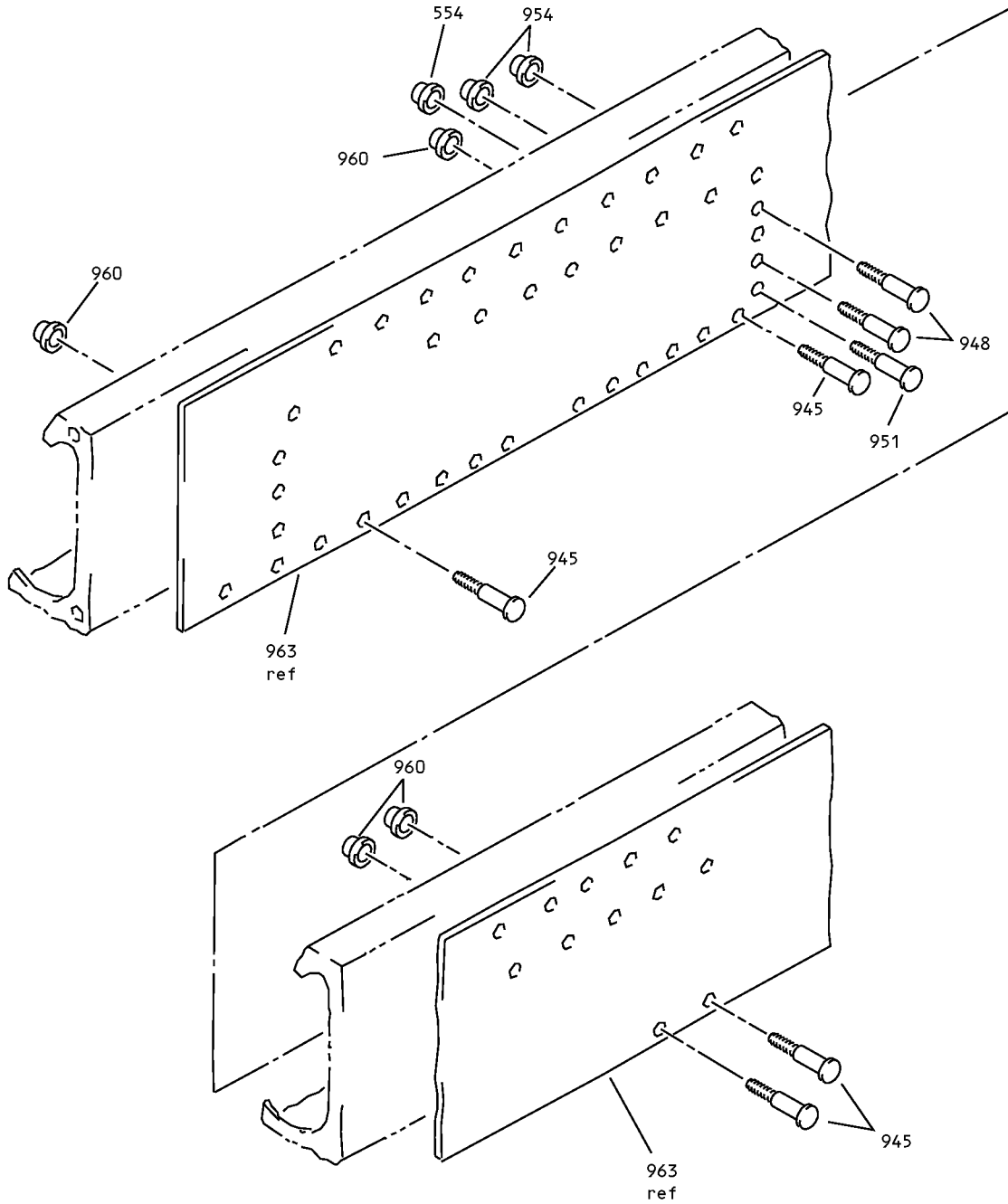
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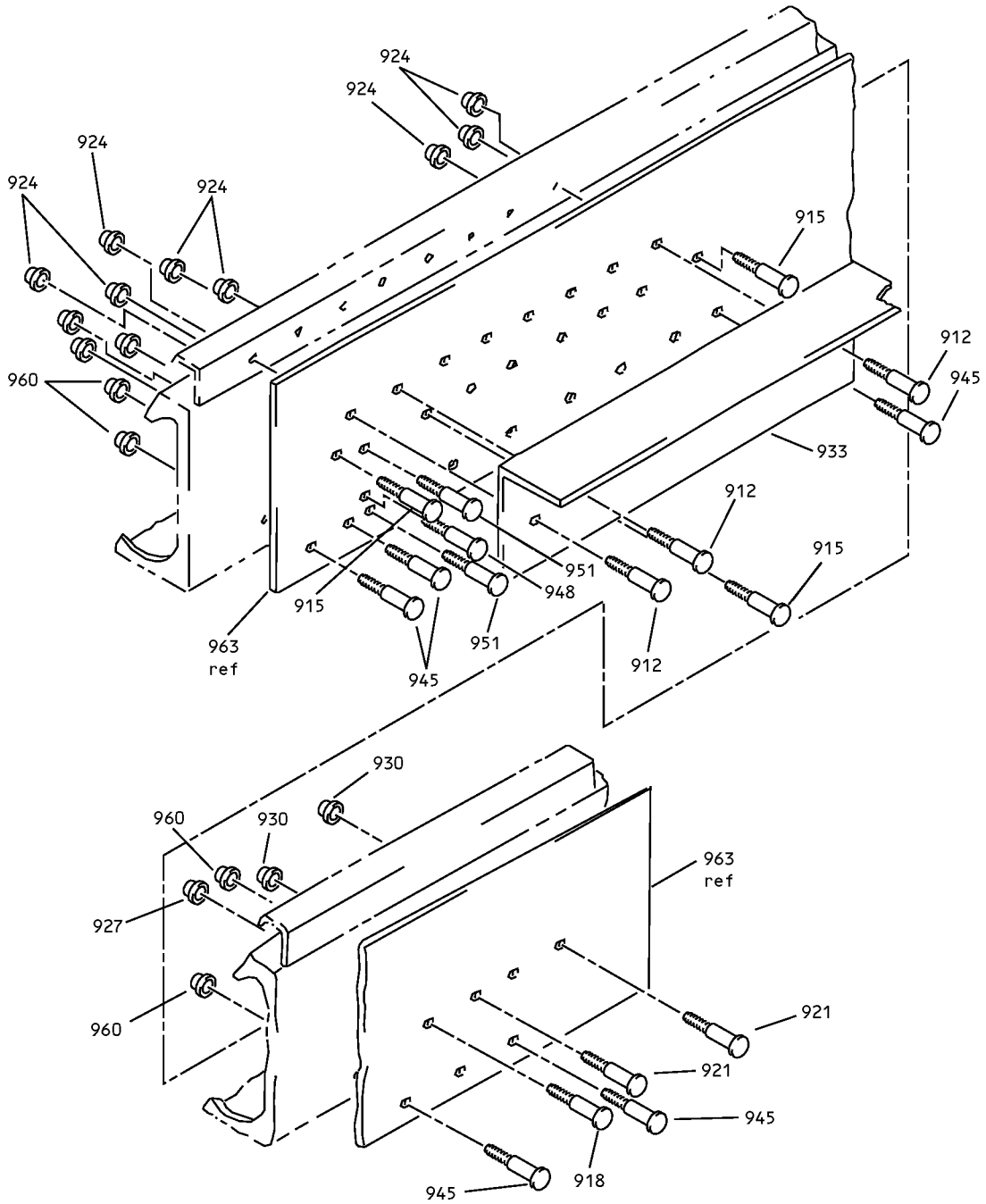


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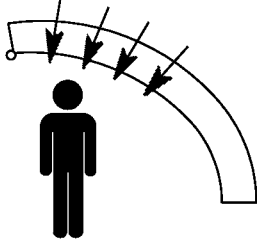


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WARNING



NO PERSON SHOULD ENTER OR PLACE ANY PART OF THE BODY UNDER THE THRUST REVERSER COWL WITHOUT THE ACTUATOR SAFETY LOCK TOOL INSTALLED.

NO PERSON SHOULD BE IN THE PATH OF THE COWL DURING THE OPENING OR CLOSING PROSEDURES. DEATH OR SERIOUS INJURY COULD RESULT IF THE COWL DOOR CLOSES WITH PERSONNEL IN ITS PATH.

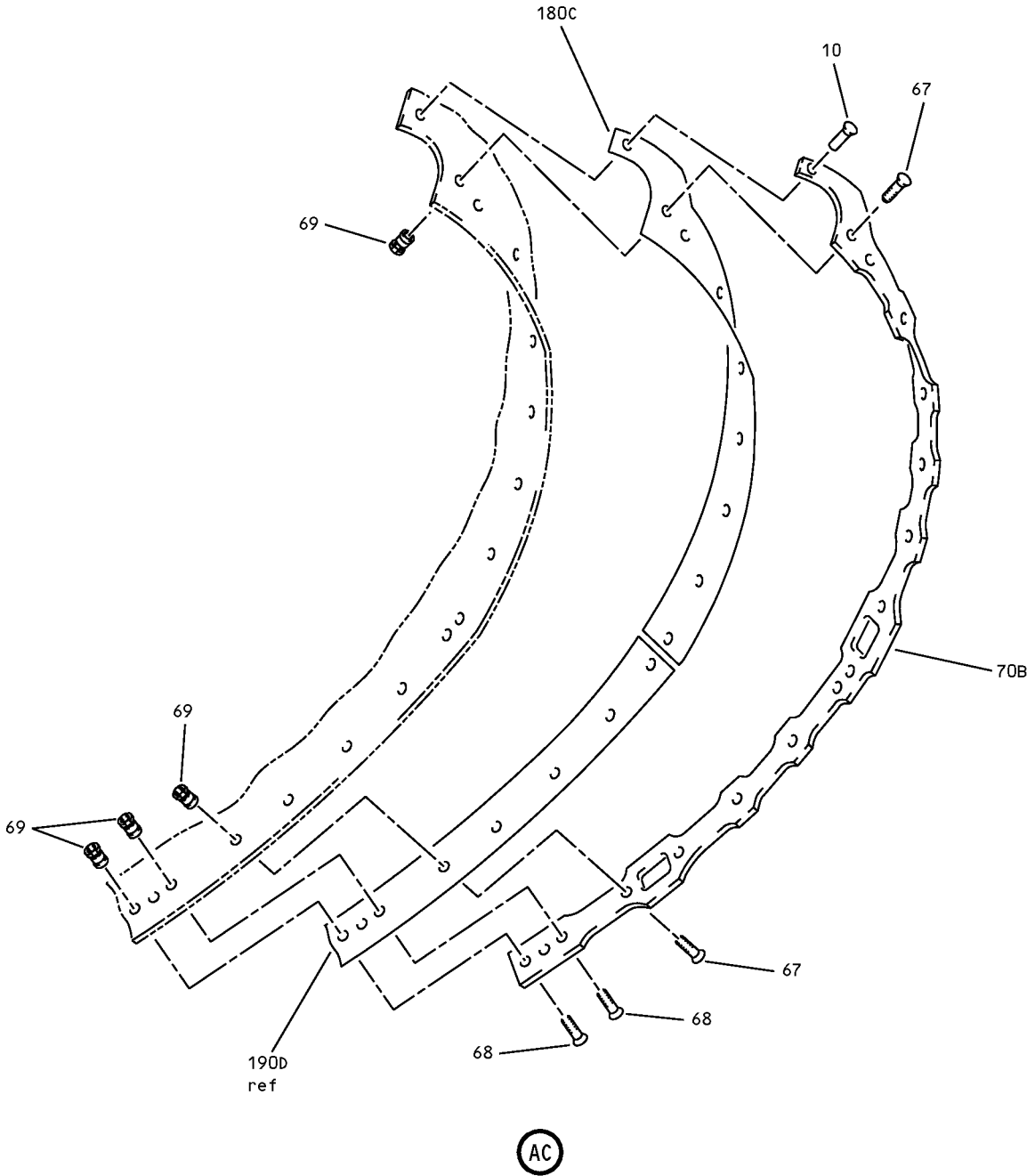
IF THE COWL DOOR CLOSES WITHOUT RATE CONTROL, YOU MUST PERFORM THE FILLING AND BLEEDING PROCEDURE PER AMM ATA 78.

(AB)

Torque Box Installation
IPL Figure 16 (Sheet 23 of 27)

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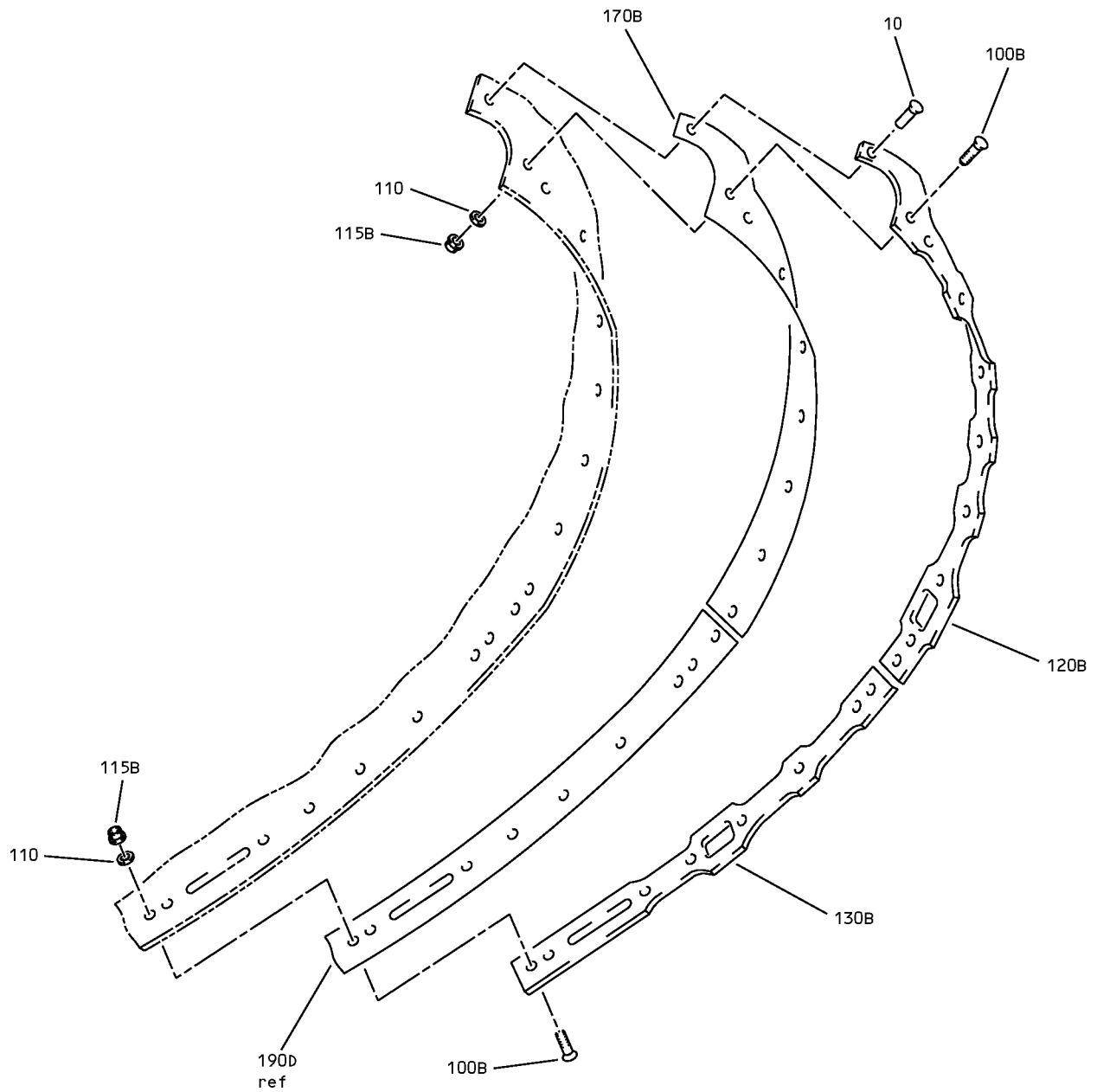
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AC

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IPL Figure 16 (Sheet 24 of 27)

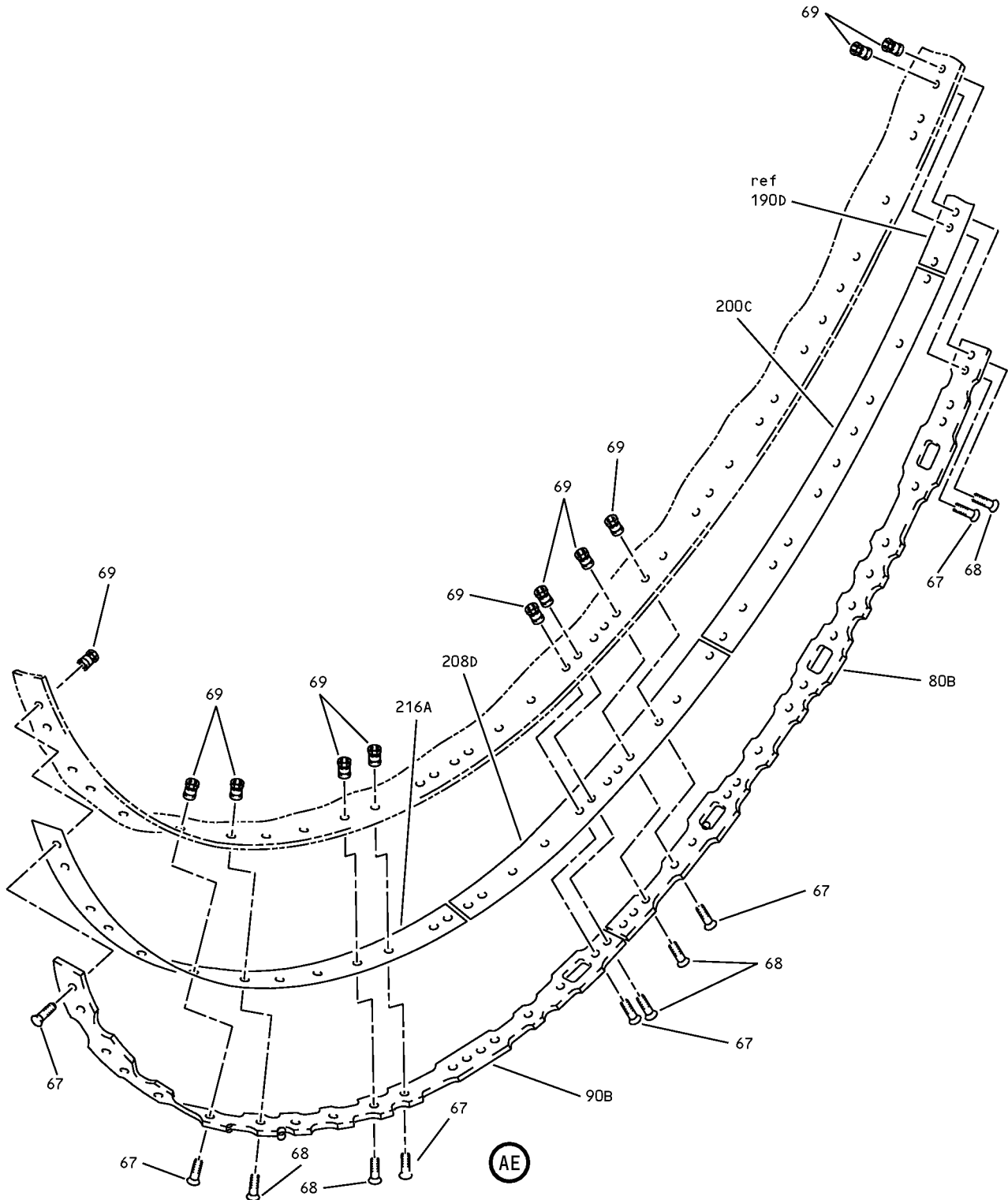
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AD

Torque Box Installation
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Torque Box Installation
IPL Figure 16 (Sheet 26 of 27)

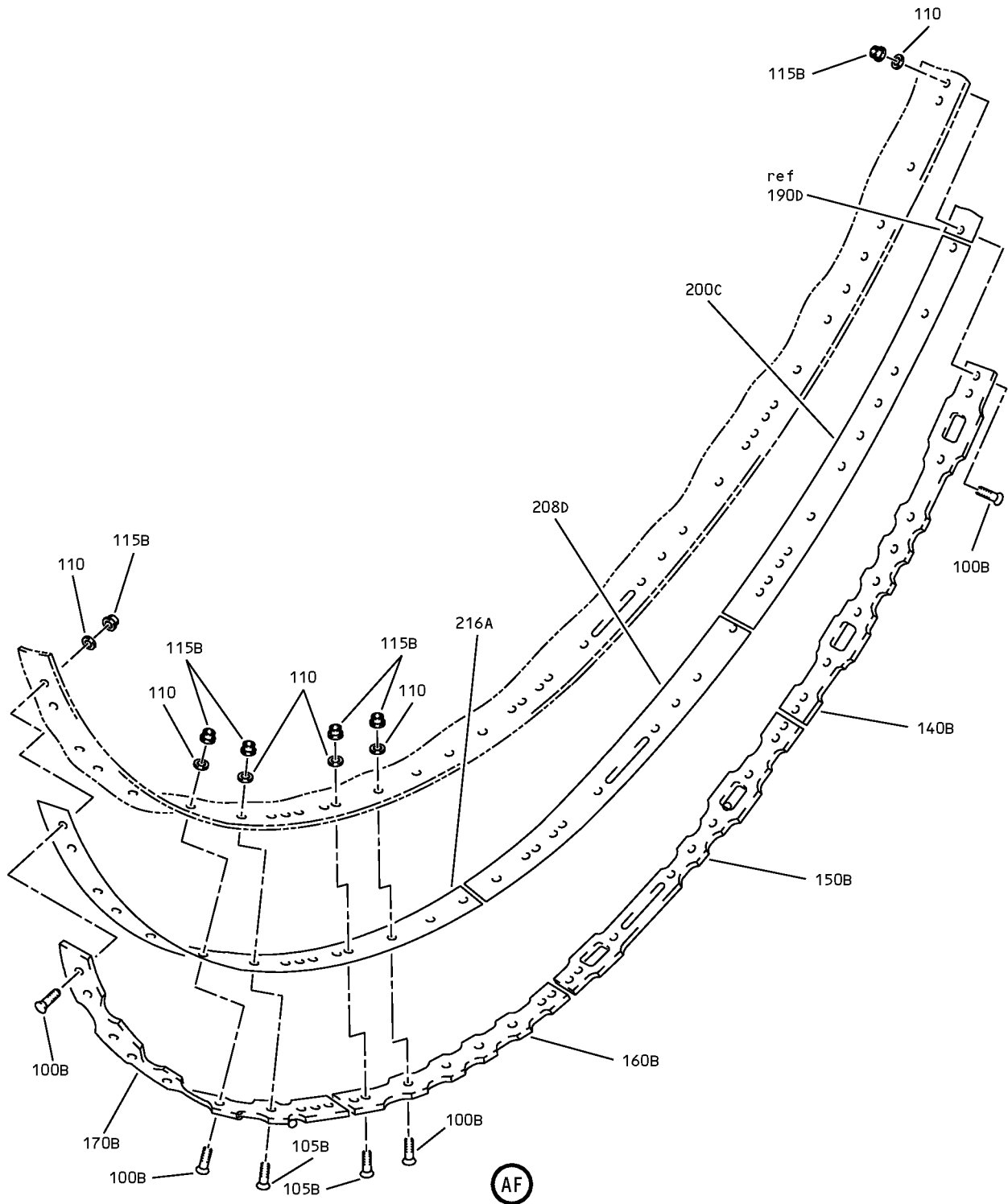
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Torque Box Installation
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16-												
-1	315A1202-1									BOX INSTL-TORQUE (LIMITED USAGE)	A-C, G-J	RF
-1A	315A1202-1									BOX INSTL-TORQUE (LIMITED USAGE) (MOD FROM 315A1202-567)	A-C, G-J	RF
-1D	315A1202-1									BOX INSTL-TORQUE	Q, R, Y, Z	RF
-1E	315A1202-87									BOX INSTL-TORQUE	N, P, W, X	RF
-5	315A1202-2									BOX INSTL-TORQUE (LIMITED USAGE)	D-F, K-M	RF
-5A	315A1202-2									BOX INSTL-TORQUE (LIMITED USAGE) (MOD FROM 315A1202-568)	D-F, K-M	RF
-5B	315A1202-2									BOX INSTL-TORQUE	U, V, AC, AD	RF
-5C	315A1202-88									BOX INSTL-TORQUE	S, T, AA, AB	RF
10	BACR15CE3M									. RIVET (SIZE DETERMINED ON INST)	A-M, Q, R, U, V, Y, Z, AC, AD	1
15	HL11VAZ5-3									. BOLT (V60516) (SPEC BACB30NW5K3) (OPT B30NW5K3 (V97928)) (OPT HL11VAZ5-3 (V73197)) (OPT HL11VAZ5-3 (V92215)) (OPT HL11VAZ5-3 (V97928)) (OPT L803-5K3 (V06725)) (OPT HL11VAZ5-3 (V0PTK6)) (OPT HL11VAZ5-3 (V56878)) (LIMITED USAGE)	A-M, Q, R, U, V, Y, Z, AC, AD	43
20	HL11VAZ5-3									DELETED		
25	HL11VAZ5-3									DELETED		

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- 30	HL11VAZ5-4		.	BOLT (V60516) (SPEC BACB30NW5K4) (OPT B30NW5K4 (V97928)) (OPT HL11VAZ5-4 (V73197)) (OPT HL11VAZ5-4 (V92215)) (OPT HL11VAZ5-4 (V97928)) (OPT L803-5K4 (V06725)) (OPT HL11VAZ5-4 (V0PTK6)) (OPT HL11VAZ5-4 (V56878)) (LIMITED USAGE)							A-M, Q, R, U, V, Y, Z, AC, AD	12
35	HL70-5		.	COLLAR (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878)) (LIMITED USAGE)							A-M, Q, R, U, V, Y, Z, AC, AD	55
40	HL79-5			DELETED								
45	HL79-5			DELETED								
50	315A1212-535			DELETED								
50A	315A1202-535		.	STRIP-RUB (LIMITED USAGE)							A-C, G-J, Q, R, Y, Z	1
-55	315A1212-536			DELETED								
-55A	315A1202-536		.	STRIP-RUB (LIMITED USAGE)							D-F, K- M, U, V, AC, AD	1
60	315A1212-537			DELETED								
60A	315A1202-537		.	STRIP-RUB (LIMITED USAGE)							A-C, G-J, Q, R, Y, Z	1
-65	315A1212-538			DELETED								
-65A	315A1202-538		.	STRIP-RUB (LIMITED USAGE)							D-F, K- M, U, V, AC, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- 67	HL11VAZ5-3		.	BOLT							A-M, Q, R, U, V, Y, Z, AC, AD	42
				(V60516)								
				(SPEC BACB30NW5K3)								
				(OPT B30NW5K3 (V97928))								
				(OPT HL11VAZ5-3 (V73197))								
				(OPT HL11VAZ5-3 (V92215))								
				(OPT HL11VAZ5-3 (V97928))								
				(OPT L803-5K3 (V06725))								
				(OPT HL11VAZ5-3 (V0PTK6))								
				(OPT HL11VAZ5-3 (V56878))								
				(LIMITED USAGE)								
68	HL11VAZ5-4		.	BOLT							A-M, Q, R, U, V, Y, Z, AC, AD	12
				(V60516)								
				(SPEC BACB30NW5K4)								
				(OPT B30NW5K4 (V97928))								
				(OPT HL11VAZ5-4 (V73197))								
				(OPT HL11VAZ5-4 (V92215))								
				(OPT HL11VAZ5-4 (V97928))								
				(OPT L803-5K4 (V06725))								
				(OPT HL11VAZ5-4 (V0PTK6))								
				(OPT HL11VAZ5-4 (V56878))								
				(LIMITED USAGE)								
69	HL70-5		.	COLLAR							A-M, Q, R, U, V, Y, Z, AC, AD	54
				(V5M902)								
				(SPEC BACC30M5)								
				(OPT HL70-5 (V73197))								
				(OPT HL70-5 (V92215))								
				(OPT 66014-5 (V56878))								
				(OPT HL70-5 (V56878))								
				(LIMITED USAGE)								
70	315A1212-573			DELETED								
-70A	315A1212-593			DELETED								
70B	315A1202-573		.	STRIP-RUB							A-C, G-J, Q, R, Y, Z	1
				(LIMITED USAGE)								
-70C	315A1202-593		.	STRIP-RUB							A-C, G-J, Q, R, Y, Z	1
				(LIMITED USAGE)								
-75	315A1212-574			DELETED								
-75A	315A1212-594			DELETED								
-75B	315A1202-574		.	STRIP-RUB							D-F, K- M, U, V, AC, AD	1
				(LIMITED USAGE)								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- -75C	315A1202-594		.	STRIP-RUB							D-F, K- M, U, V, AC, AD	1
80	315A1212-575			DELETED								
-80A	315A1212-595			DELETED								
80B	315A1202-575		.	STRIP-RUB							A-C, G-J, Q, R, Y, Z	1
-80C	315A1202-595		.	STRIP-RUB							A-C, G-J, Q, R, Y, Z	1
-85	315A1212-576			DELETED								
-85A	315A1212-596			DELETED								
-85B	315A1202-576		.	STRIP-RUB							D-F, K- M, U, V, AC, AD	1
-85C	315A1202-596		.	STRIP-RUB							D-F, K- M, U, V, AC, AD	1
90	315A1212-577			DELETED								
-90A	315A1212-597			DELETED								
90B	315A1202-577		.	STRIP-RUB							A-C, G-J, Q, R, Y, Z	1
-90C	315A1202-597		.	STRIP-RUB							A-C, G-J, Q, R, Y, Z	1
-95	315A1212-578			DELETED								
-95A	315A1212-598			DELETED								
-95B	315A1202-578		.	STRIP-RUB							D-F, K- M, U, V, AC, AD	1
-95C	315A1202-598		.	STRIP-RUB							D-F, K- M, U, V, AC, AD	1
100	BACB30VF8K3			DELETED								
-100A	BACB30VF8K3			DELETED								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
16-													
100B	BACB30VF08K3		.	B	O	L	T				A-M, Q, R, U, V, Y, Z, AC, AD	48	
-100C	BACB30VF08K3		.	B	O	L	T				N, P, S, T, W, X, AA, AB	48	
105	BACB30VF8K4												
-105A	BACB30VF8K4												
105B	BACB30VF08K4		.	B	O	L	T				A-M, Q, R, U, V, Y, Z, AC, AD	6	
-105C	BACB30VF08K4		.	B	O	L	T				N, P, S, T, W, X, AA, AB	6	
110	AN960C8		.	W	A	S	H	E	R		A-M, Q, R, U, V, Y, Z, AC, AD	54	
-110A	AN960C8		.	W	A	S	H	E	R		N, P, S, T, W, X, AA, AB	54	
115	H52732-8CD												
-115A	H52732-8CD												
115B	PLH508CD		.	N	U	T					A-M, Q, R, U, V, Y, Z, AC, AD	54	
-115C	PLH508CD		.	N	U	T					N, P, S, T, W, X, AA, AB	54	
120	315A1212-611												
-120A	315A1212-611												
120B	315A1202-611		.	S	T	R	I	P	-	R	A	A-C, G-J, Q, R, Y, Z	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16-											
-120C	315A1202-611		.	STRIP-RUB						N, P, W, X	1
-125	315A1212-612			DELETED							
-125A	315A1212-612			DELETED							
-125B	315A1202-612		.	STRIP-RUB (LIMITED USAGE)						D-F, K- M, U, V, AC, AD	1
-125C	315A1202-612		.	STRIP-RUB						S, T, AA, AB	1
130	315A1212-613			DELETED							
-130A	315A1212-613			DELETED							
130B	315A1202-613		.	STRIP-RUB (LIMITED USAGE)						A-C, G-J, Q, R, Y, Z	1
-130C	315A1202-613		.	STRIP-RUB						N, P, W, X	1
-135	315A1212-614			DELETED							
-135A	315A1212-614			DELETED							
-135B	315A1202-614		.	STRIP-RUB (LIMITED USAGE)						D-F, K- M, U, V, AC, AD	1
-135C	315A1202-614		.	STRIP-RUB						S, T, AA, AB	1
140	315A1212-615			DELETED							
-140A	315A1212-615			DELETED							
140B	315A1202-615		.	STRIP-RUB (LIMITED USAGE)						A-C, G-J, Q, R, Y, Z	1
-140C	315A1202-615		.	STRIP-RUB						N, P, W, X	1
-145	315A1212-616			DELETED							
-145A	315A1212-616			DELETED							
-145B	315A1202-616		.	STRIP-RUB (LIMITED USAGE)						D-F, K- M, U, V, AC, AD	1
-145C	315A1202-616		.	STRIP-RUB						S, T, AA, AB	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16-											
150	315A1212-617										
-150A	315A1212-617										
150B	315A1202-617								. STRIP-RUB (LIMITED USAGE)	A-C, G-J, Q, R, Y, Z	1
-150C	315A1202-617								. STRIP-RUB	N, P, W, X	1
-155	315A1212-618								DELETED		
-155A	315A1212-618								DELETED		
-155B	315A1202-618								. STRIP-RUB (LIMITED USAGE)	D-F, K- M, U, V, AC, AD	1
-155C	315A1202-618								. STRIP-RUB	S, T, AA, AB	1
160	315A1212-619								DELETED		
-160A	315A1212-619								DELETED		
160B	315A1202-619								. STRIP-RUB (LIMITED USAGE)	A-C, G-J, Q, R, Y, Z	1
-160C	315A1202-619								. STRIP-RUB	N, P, W, X	1
-165	315A1212-620								DELETED		
-165A	315A1212-620								DELETED		
-165B	315A1202-620								. STRIP-RUB (LIMITED USAGE)	D-F, K- M, U, V, AC, AD	1
-165C	315A1202-620								. STRIP-RUB	S, T, AA, AB	1
170	315A1212-621								DELETED		
-170A	315A1212-621								DELETED		
170B	315A1202-621								. STRIP-RUB (LIMITED USAGE)	A-C, G-J, Q, R, Y, Z	1
-170C	315A1202-621								. STRIP-RUB	N, P, W, X	1
-175	315A1212-622								DELETED		

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16-											
-175A	315A1212-622										
-175B	315A1202-622								. STRIP-RUB (LIMITED USAGE)	D-F, K- M, U, V, AC, AD	1
-175C	315A1202-622								. STRIP-RUB	S, T, AA, AB	1
180	315A1212-539								DELETED		
-180A	315A1212-603								DELETED		
-180B	315A1212-603								DELETED		
180C	315A1202-539								. SHIM (LIMITED USAGE)	A-C, G-J, Q, R, Y, Z	AR
-180D	315A1202-603								. SHIM (LIMITED USAGE)	A-C, G-J, Q, R, Y, Z	AR
-180E	315A1202-603								. SHIM	N, P, W, X	AR
-185	315A1212-540								DELETED		
-185A	315A1212-604								DELETED		
-185B	315A1212-604								DELETED		
-185C	315A1202-540								. SHIM (LIMITED USAGE)	D-F, K- M, U, V, AC, AD	AR
-185D	315A1202-604								. SHIM (LIMITED USAGE)	D-F, K- M, U, V, AC, AD	AR
-185E	315A1202-604								. SHIM	S, T, AA, AB	AR
190	315A1212-541								DELETED		
-190A	315A1212-605								DELETED		
-190B	315A1212-623								DELETED		
-190C	315A1212-623								DELETED		
190D	315A1202-541								. SHIM (LIMITED USAGE)	A-C, G-J, Q, R, Y, Z	AR

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16-											
-190E	315A1202-605		.	SHIM						A-C, G-J, Q, R, Y, Z	AR
				(LIMITED USAGE)							
-190F	315A1202-623		.	SHIM						A-C, G-J, Q, R, Y, Z	AR
				(LIMITED USAGE)							
-190G	315A1202-623		.	SHIM						N, P, W, X	AR
-195	315A1212-542			DELETED							
-195A	315A1212-606			DELETED							
-195B	315A1212-624			DELETED							
-195C	315A1212-624			DELETED							
-195D	315A1202-542		.	SHIM						D-F, K- M, U, V, AC, AD	AR
				(LIMITED USAGE)							
-195E	315A1202-606		.	SHIM						D-F, K- M, U, V, AC, AD	AR
				(LIMITED USAGE)							
-195F	315A1202-624		.	SHIM						D-F, K- M, U, V, AC, AD	AR
				(LIMITED USAGE)							
-195G	315A1202-624		.	SHIM						S, T, AA, AB	AR
200	315A1212-543			DELETED							
-200A	315A1212-607			DELETED							
-200B	315A1212-607			DELETED							
200C	315A1202-543		.	SHIM						A-C, G-J, Q, R, Y, Z	AR
				(LIMITED USAGE)							
-200D	315A1202-607		.	SHIM						A-C, G-J, Q, R, Y, Z	AR
				(LIMITED USAGE)							
-200E	315A1202-607		.	SHIM						N, P, W, X	AR
-204	315A1212-544			DELETED							
-204A	315A1212-608			DELETED							
-204B	315A1212-608			DELETED							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- -204C	315A1202-544		.	SHIM							D-F, K- M, U, V, AC, AD	AR
-204D	315A1202-608		.	SHIM							D-F, K- M, U, V, AC, AD	AR
-204E	315A1202-608		.	SHIM							S, T, AA, AB	AR
208	315A1212-545			DELETED								
-208A	315A1212-609			DELETED								
-208B	315A1212-625			DELETED								
-208C	315A1212-625			DELETED								
208D	315A1202-545		.	SHIM							A-C, G-J, Q, R, Y, Z	AR
-208E	315A1202-609		.	SHIM							A-C, G-J, Q, R, Y, Z	AR
-208F	315A1202-625		.	SHIM							A-C, G-J, Q, R, Y, Z	AR
-208G	315A1202-625		.	SHIM							N, P, W, X	AR
-212	315A1212-546			DELETED								
-212A	315A1212-610			DELETED								
-212B	315A1212-625			DELETED								
-212C	315A1212-626			DELETED								
-212D	315A1212-626			DELETED								
-212E	315A1202-546		.	SHIM							D-F, K- M, U, V, AC, AD	AR
-212F	315A1202-610		.	SHIM							D-F, K- M, U, V, AC, AD	AR
-212G	315A1202-626		.	SHIM							D-F, K- M, U, V, AC, AD	AR

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16-											
-212H	315A1202-626		.	SHIM						S, T, AA, AB	AR
-216	315A1212-547			DELETED							
216A	315A1202-547		.	SHIM						A-C, G-J, N-R, W-Z	AR
-220	315A1212-548			DELETED							
-220A	315A1202-548		.	SHIM						D-F, K- M, S-V, AA-AD	AR
224	BACB30MY6K4		.	BOLT							5
228	HL11VAZ5-3		.	BOLT (V60516) (SPEC BACB30NW5K3) (OPT B30NW5K3 (V97928)) (OPT HL11VAZ5-3 (V73197)) (OPT HL11VAZ5-3 (V92215)) (OPT HL11VAZ5-3 (V97928)) (OPT L803-5K3 (V06725)) (OPT HL11VAZ5-3 (V0PTK6)) (OPT HL11VAZ5-3 (V56878))							6
232	HL79-6		.	COLLAR (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))							5
236	HL70-5		.	COLLAR (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))							6
240	315A1202-555		.	ZEE						A-C, G-J, N-R, W-Z	1
-244	315A1202-556		.	ZEE						D-F, K- M, S-V, AA-AD	1
248	315A1202-557		.	ZEE							1
252	BACB30MY8K10		.	BOLT							3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16-											
256	BACB30MY6K9		.	B	O	L	T				2
260	HL79-8		.	C	O	L	L	A			3
				(V5M902)							
				(SPEC BACC30M8)							
				(OPT HL79-8 (V73197))							
				(OPT HL79-8 (V92215))							
				(OPT 66014-8 (V56878))							
				(OPT HL79-8 (V56878))							
264	315A1404-503		.	S	U	P	P	O		A-C, G-J, N-R, W-Z	1
-268	315A1404-504		.	S	U	P	P	O		D-F, K- M, S-V, AA-AD	1
272	BACB30MY5K3		.	B	O	L	T				2
276	HL70-5		.	C	O	L	L	A			2
				(V5M902)							
				(SPEC BACC30M5)							
				(OPT HL70-5 (V73197))							
				(OPT HL70-5 (V92215))							
				(OPT 66014-5 (V56878))							
				(OPT HL70-5 (V56878))							
280	315A1202-553		.	P	L	A	T	E	-	A-C, G-J, Q, R, Y, Z	1
				(LIMITED USAGE)							
-280A	315A1202-641		.	P	L	A	T	E	-	A-C, G-J, Q, R, Y, Z	1
				(LIMITED USAGE)							
-280B	315A1202-641		.	P	L	A	T	E	-	N, P, W, X	1
				(LIMITED USAGE)							
-284	315A1202-554		.	P	L	A	T	E	-	D-F, K- M, U, V, AC, AD	1
				(LIMITED USAGE)							
-284A	315A1202-642		.	P	L	A	T	E	-	D-F, K- M, U, V, AC, AD	1
				(LIMITED USAGE)							
-284B	315A1202-642		.	P	L	A	T	E	-	S, T, AA, AB	1
				(LIMITED USAGE)							
288	315A1202-559		.	S	H	I	M				1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- 292	315A1202-558		.								A-M, Q, R, U, V, Y, Z, AC, AD	1
-292A	315A1202-664		.								A-M, Q, R, U, V, Y, Z, AC, AD	1
-292B	315A1202-664		.								N, P, S, T, W, X, AA, AB	1
296	315A1202-77		.								A-C, G-J, Q, R, Y, Z	1
-296A	315A1202-89		.								N, P, W, X	1
-300	315A1202-78		.								D-F, K- M, U, V, AC, AD	1
-300A	315A1202-90		.								S, T, AA, AB	1
304	BACB30MY6K4		.	.								2
308	HL79-6		.	.								2
											(V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	
312	315A1404-11		.	.								1
316	L8006K6		.	.							A-M, Q, R, U, V, Y, Z, AC, AD	1
											(V06725) (SPEC BACB30MY6K6) (OPT HL10VAZ6-6 (V0PTK6)) (LIMITED USAGE) (USED WITH ITEM 322)	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- -316A	HL1012AZ8-7		.	.	BOLT						A-M, Q, R, U, V, Y, Z, AC, AD	1
					(V0PTK6)							
					(SPEC BACB30NX8K7)							
					(OPT HL12VAZ8-7 (V73197))							
					(OPT HL12VAZ8-7 (V92215))							
					(OPT HL12VAZ8-7 (V97928))							
					(OPT L802-8K7 (V06725))							
					(OPT HL12VAZ8-7 (V56878))							
					(OPT HL1012AZ8-7 (V06725))							
					(OPT HL1012AZ8-7 (V06950))							
					(OPT HL1012AZ8-7 (V17446))							
					(OPT HL1012AZ8-7 (V56878))							
					(OPT HL1012AZ8-7 (V60516))							
					(OPT HL1012AZ8-7 (V73197))							
					(OPT HL1012AZ8-7 (V97928))							
					(LIMITED USAGE)							
					(USED WITH ITEM 322A)							
-316B	HL1012AZ8-7		.	.	BOLT						N, P, S, T, W, X, AA, AB	1
					(V0PTK6)							
					(SPEC BACB30NX8K7)							
					(OPT HL12VAZ8-7 (V73197))							
					(OPT HL12VAZ8-7 (V92215))							
					(OPT HL12VAZ8-7 (V97928))							
					(OPT L802-8K7 (V06725))							
					(OPT HL12VAZ8-7 (V56878))							
					(OPT HL1012AZ8-7 (V06725))							
					(OPT HL1012AZ8-7 (V06950))							
					(OPT HL1012AZ8-7 (V17446))							
					(OPT HL1012AZ8-7 (V56878))							
					(OPT HL1012AZ8-7 (V60516))							
					(OPT HL1012AZ8-7 (V73197))							
					(OPT HL1012AZ8-7 (V97928))							
318	HL79-6		.	.	COLLAR						A-M, Q, R, U, V, Y, Z, AC, AD	1
					(V5M902)							
					(SPEC BACC30M6)							
					(OPT HL79-6 (V73197))							
					(OPT HL79-6 (V92215))							
					(OPT 66014-6 (V56878))							
					(OPT HL79-6 (V56878))							
					(LIMITED USAGE)							
					(USED WITH ITEM 322)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- -318A	HL1187-6		.	.	COLLAR (V5M902) (SPEC BACC30X6) (OPT HL87-6 (V73197)) (OPT HL87-6 (V92215)) (OPT HL1187-6 (V56878)) (OPT HL1187-6 (V92215)) (OPT HL87-6 (V56878)) (OPT HL1187-6 (V73197)) (LIMITED USAGE) (USED WITH ITEM 322A)						A-M, Q, R, U, V, Y, Z, AC, AD	1
-318B	HL1187-6		.	.	COLLAR (V5M902) (SPEC BACC30X6) (OPT HL87-6 (V92215)) (OPT HL87-6 (V73197)) (OPT HL1187-6 (V56878)) (OPT HL1187-6 (V92215)) (OPT HL87-6 (V56878)) (OPT HL1187-6 (V73197))						N, P, S, T, W, X, AA, AB	1
322	315A1202-518		.	.	CLIP (LIMITED USAGE)						A-M, Q, R, U, V, Y, Z, AC, AD	1
-322A	315A1202-627		.	.	CLIP (LIMITED USAGE)						A-M, Q, R, U, V, Y, Z, AC, AD	1
-322B	315A1202-627		.	.	CLIP						N, P, S, T, W, X, AA, AB	1
326	L8006K6		.	.	BOLT (V06725) (SPEC BACB30MY6K6) (OPT HL10VAZ6-6 (V0PTK6)) (LIMITED USAGE)						A-M, Q, R, U, V, Y, Z, AC, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- -326A	HL1012AZ8-6		.	.	BOLT						A-M, Q, R, U, V, Y, Z, AC, AD	1
					(V0PTK6)							
					(SPEC BACB30NX8K6)							
					(OPT HL12VAZ8-6 (V73197))							
					(OPT HL12VAZ8-6 (V92215))							
					(OPT HL12VAZ8-6 (V97928))							
					(OPT L802-8K6 (V06725))							
					(OPT HL12VAZ8-6 (V56878))							
					(OPT HL1012AZ8-6 (V06725))							
					(OPT HL1012AZ8-6 (V06950))							
					(OPT HL1012AZ8-6 (V17446))							
					(OPT HL1012AZ8-6 (V56878))							
					(OPT HL1012AZ8-6 (V60516))							
					(OPT HL1012AZ8-6 (V73197))							
					(OPT HL1012AZ8-6 (V97928))							
					(LIMITED USAGE)							
-326B	HL1012AZ8-6		.	.	BOLT						N, P, S, T, W, X, AA, AB	1
					(V0PTK6)							
					(SPEC BACB30NX8K6)							
					(OPT HL12VAZ8-6 (V73197))							
					(OPT HL12VAZ8-6 (V92215))							
					(OPT HL12VAZ8-6 (V97928))							
					(OPT L802-8K6 (V06725))							
					(OPT HL12VAZ8-6 (V56878))							
					(OPT HL1012AZ8-6 (V06725))							
					(OPT HL1012AZ8-6 (V06950))							
					(OPT HL1012AZ8-6 (V17446))							
					(OPT HL1012AZ8-6 (V56878))							
					(OPT HL1012AZ8-6 (V60516))							
					(OPT HL1012AZ8-6 (V73197))							
					(OPT HL1012AZ8-6 (V97928))							
330	HL79-6		.	.	COLLAR						A-M, Q, R, U, V, Y, Z, AC, AD	1
					(V5M902)							
					(SPEC BACC30M6)							
					(OPT HL79-6 (V73197))							
					(OPT HL79-6 (V92215))							
					(OPT 66014-6 (V56878))							
					(OPT HL79-6 (V56878))							
					(LIMITED USAGE)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- -330A	HL1187-8		.	.	COLLAR (V5M902) (SPEC BACC30X8) (OPT HL87-8 (V73197)) (OPT HL87-8 (V92215)) (OPT HL1187-8 (V56878)) (OPT HL1187-8 (V92215)) (OPT HL87-8 (V56878)) (OPT HL1187-8 (V73197)) (LIMITED USAGE)						A-M, Q, R, U, V, Y, Z, AC, AD	1
-330B	HL1187-8		.	.	COLLAR (V5M902) (SPEC BACC30X8) (OPT HL87-8 (V92215)) (OPT HL87-8 (V73197)) (OPT HL1187-8 (V56878)) (OPT HL1187-8 (V92215)) (OPT HL87-8 (V56878)) (OPT HL1187-8 (V73197))						N, P, S, T, W, X, AA, AB	1
334	BACS40R007C018F		.	.	SHIM (LIMITED USAGE)						A-M, Q, R, U, V, Y, Z, AC, AD	1
-334A	BACS40R007D018F		.	.	SHIM (LIMITED USAGE)						A-M, Q, R, U, V, Y, Z, AC, AD	1
-334B	BACS40R007D018F		.	.	SHIM						N, P, S, T, W, X, AA, AB	1
338	BCREFA2845		.	.	FILLER (LIMITED USAGE) (BACF33C111-075DF)							2
342	BACR15BB4D		.	.	RIVET (MOD FROM 315A1202-568) (MOD FROM 315A1202-567)						A-M, Q, R, U, V, Y, Z, AC, AD	2
346	315A1202-572		.	.	FILLER (MOD FROM 315A1202-567) (MOD FROM 315A1202-568)						A-M, Q, R, U, V, Y, Z, AC, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16- 350	315A1202-571		. .	FILLER (MOD FROM 315A1202-567) (MOD FROM 315A1202-568)						A-M, Q, R, U, V, Y, Z, AC, AD	1
354	BACB30MY5K2		. .	BOLT							2
358	BACB30MY6K5		. .	BOLT							2
362	BACB30MY6K4		. .	BOLT							1
366	HL70-5		. .	COLLAR (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))							2
370	HL79-6		. .	COLLAR (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))							3
374	315A1706-501		. .	BRACKET (LIMITED USAGE) (OPT ITEM 374A)						A-C, G-J, Q, R, Y, Z	1
-374A	315A1706-503		. .	BRACKET (LIMITED USAGE) (OPT ITEM 374)						A-C, G-J, Q, R, Y, Z	1
-374B	315A1706-507		. .	BRACKET (LIMITED USAGE)						A-C, G-J, Q, R, Y, Z	1
-374C	315A1706-509		. .	BRACKET (LIMITED USAGE)						A-C, G-J, Q, R, Y, Z	1
-374D	315A1706-1		. .	BRACKET (LIMITED USAGE)						A-C, G-J, Q, R, Y, Z	1
-374E	315A1706-509		. .	BRACKET						N, P, W, X	1
-378	315A1706-502		. .	BRACKET (LIMITED USAGE) (OPT ITEM 378A)						D-F, K- M, U, V, AC, AD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- -406B	HL1012AZ6-9		.	.							N, P, S, T, W, X, AA, AB	2
410	BACB30MY5K4		.	.								2
414	HL1012AZ6-8		.	.							A-M, Q, R, U, V, Y, Z, AC, AD	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- -414A	HL1012AZ6-10		.	.	BOLT						A-M, Q, R, U, V, Y, Z, AC, AD	2
					(V97928)							
					(SPEC BACB30NX6K10)							
					(OPT HL12VAZ6-10 (V73197))							
					(OPT HL12VAZ6-10 (V92215))							
					(OPT HL12VAZ6-10 (V97928))							
					(OPT L802-6K10 (V06725))							
					(OPT HL12VAZ6-10 (V56878))							
					(OPT HL1012AZ6-10 (V0PTK6))							
					(OPT HL1012AZ6-10 (V06725))							
					(OPT HL1012AZ6-10 (V06950))							
					(OPT HL1012AZ6-10 (V17446))							
					(OPT HL1012AZ6-10 (V56878))							
					(OPT HL1012AZ6-10 (V60516))							
					(OPT HL1012AZ6-10 (V73197))							
					(LIMITED USAGE)							
					(USED WITH ITEM 466)							
-414B	HL1012AZ6-8		.	.	BOLT						N, P, S, T, W, X, AA, AB	2
					(V97928)							
					(SPEC BACB30NX6K8)							
					(OPT HL12VAZ6-8 (V73197))							
					(OPT HL12VAZ6-8 (V92215))							
					(OPT HL12VAZ6-8 (V97928))							
					(OPT L802-6K8 (V06725))							
					(OPT HL12VAZ6-8 (V56878))							
					(OPT HL1012AZ6-8 (V0PTK6))							
					(OPT HL1012AZ6-8 (V06725))							
					(OPT HL1012AZ6-8 (V06950))							
					(OPT HL1012AZ6-8 (V17446))							
					(OPT HL1012AZ6-8 (V56878))							
					(OPT HL1012AZ6-8 (V60516))							
					(OPT HL1012AZ6-8 (V73197))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16- 418	HL1012AZ6-6		.	.	BOLT						2
					(V97928)						
					(SPEC BACB30NX6K6)						
					(OPT HL12VAZ6-6 (V73197))						
					(OPT HL12VAZ6-6 (V92215))						
					(OPT HL12VAZ6-6 (V97928))						
					(OPT L802-6K6 (V06725))						
					(OPT HL12VAZ6-6 (V56878))						
					(OPT HL1012AZ6-6 (V0PTK6))						
					(OPT HL1012AZ6-6 (V06725))						
					(OPT HL1012AZ6-6 (V06950))						
					(OPT HL1012AZ6-6 (V17446))						
					(OPT HL1012AZ6-6 (V56878))						
					(OPT HL1012AZ6-6 (V60516))						
					(OPT HL1012AZ6-6 (V73197))						
422	HL1012AZ6-10		.	.	BOLT				A-M, Q, R, U, V, Y, Z, AC, AD	2	
					(V97928)						
					(SPEC BACB30NX6K10)						
					(OPT HL12VAZ6-10 (V73197))						
					(OPT HL12VAZ6-10 (V92215))						
					(OPT HL12VAZ6-10 (V97928))						
					(OPT L802-6K10 (V06725))						
					(OPT HL12VAZ6-10 (V56878))						
					(OPT HL1012AZ6-10 (V0PTK6))						
					(OPT HL1012AZ6-10 (V06725))						
					(OPT HL1012AZ6-10 (V06950))						
					(OPT HL1012AZ6-10 (V17446))						
					(OPT HL1012AZ6-10 (V56878))						
					(OPT HL1012AZ6-10 (V60516))						
					(OPT HL1012AZ6-10 (V73197))						
					(LIMITED USAGE)						
					(USED WITH ITEM 682)						

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- -422A	HL1012AZ6-7		.	.	BOLT (V97928) (SPEC BACB30NX6K7) (OPT HL12VAZ6-7 (V73197)) (OPT HL12VAZ6-7 (V92215)) (OPT HL12VAZ6-7 (V97928)) (OPT L802-6K7 (V06725)) (OPT HL12VAZ6-7 (V56878)) (OPT HL1012AZ6-7 (V0PTK6)) (OPT HL1012AZ6-7 (V06725)) (OPT HL1012AZ6-7 (V06950)) (OPT HL1012AZ6-7 (V17446)) (OPT HL1012AZ6-7 (V56878)) (OPT HL1012AZ6-7 (V60516)) (OPT HL1012AZ6-7 (V73197)) (LIMITED USAGE)						A-M, Q, R, U, V, Y, Z, AC, AD	2
-422B	HL1012AZ6-7		.	.	BOLT (V97928) (SPEC BACB30NX6K7) (OPT HL12VAZ6-7 (V73197)) (OPT HL12VAZ6-7 (V92215)) (OPT HL12VAZ6-7 (V97928)) (OPT L802-6K7 (V06725)) (OPT HL12VAZ6-7 (V56878)) (OPT HL1012AZ6-7 (V0PTK6)) (OPT HL1012AZ6-7 (V06725)) (OPT HL1012AZ6-7 (V06950)) (OPT HL1012AZ6-7 (V17446)) (OPT HL1012AZ6-7 (V56878)) (OPT HL1012AZ6-7 (V60516)) (OPT HL1012AZ6-7 (V73197))						N, P, S, T, W, X, AA, AB	2
426	HL1187-6		.	.	COLLAR (V5M902) (SPEC BACC30X6) (OPT HL87-6 (V73197)) (OPT HL87-6 (V92215)) (OPT HL1187-6 (V56878)) (OPT HL1187-6 (V92215)) (OPT HL87-6 (V56878)) (OPT HL1187-6 (V73197))						8	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- 430	HL70-5		.	.								2
			.	.								
434	315A1663-1		.	.						A-C, G-J, Q, R, Y, Z		1
-434A	315A1663-7		.	.						A-C, G-J, Q, R, Y, Z		1
-434B	315A1663-501		.	.						A-C, G-J, Q, R, Y, Z		1
-434C	315A1663-505		.	.						A-C, G-J, Q, R, Y, Z		1
-434D	315A1663-509		.	.						A-C, G-J, Q, R, Y, Z		1
-434E	315A1663-509		.	.						N, P, W, X		1
-438	315A1663-2		.	.						D-F, K- M, U, V, AC, AD		1
-438A	315A1663-8		.	.						D-F, K- M, U, V, AC, AD		1
-438B	315A1663-502		.	.						D-F, K- M, U, V, AC, AD		1
-438C	315A1663-506		.	.						D-F, K- M, U, V, AC, AD		1
-438D	315A1663-510		.	.						D-F, K- M, U, V, AC, AD		1
-438E	315A1663-510		.	.						S, T, AA, AB		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16-											
442	NAS77A9-25P		. . .	BUSHING							1
446	NAS77-7-26P		. . .	BUSHING							1
450	NAS578-5A		. . .	RETAINER							1
454	NAS577-5A		. . .	NUT							1
458	315A1663-3		. . .	FITTING (USED ON ITEM 434)					A-C, G-J, Q, R, Y, Z		1
-458A	315A1663-9		. . .	FITTING (USED ON ITEM 434A)					A-C, G-J, Q, R, Y, Z		1
-458B	315A1663-503		. . .	FITTING (USED ON ITEM 434B)					A-C, G-J, Q, R, Y, Z		1
-458C	315A1663-507		. . .	FITTING (USED ON ITEM 434C)					A-C, G-J, Q, R, Y, Z		1
-458D	315A1663-511		. . .	FITTING (USED ON ITEMS 434D,434E)					A-C, G-J, N-R, W-Z		1
-462	315A1663-4		. . .	FITTING (USED ON ITEM 438)					D-F, K- M, U, V, AC, AD		1
-462A	315A1663-10		. . .	FITTING (USED ON ITEM 438A)					D-F, K- M, U, V, AC, AD		1
-462B	315A1663-504		. . .	FITTING (USED ON ITEM 438B)					D-F, K- M, U, V, AC, AD		1
-462C	315A1663-508		. . .	FITTING (USED ON ITEM 438C)					D-F, K- M, U, V, AC, AD		1
-462D	315A1663-512		. . .	FITTING (USED ON ITEMS 438D,438E)					D-F, K- M, S-V, AA-AD		1
466	315A1202-599		. .	FILLER (USED WITH ITEMS 434C, 438C)					A-M, Q, R, U, V, Y, Z, AC, AD		AR
470	BACB30MY6K		. .	BOLT (SIZE DETERMINED ON INST)							1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- 474	HL79-6		. .									1
478	315A1202-518		. .									1
486	BACB30MY8K20		. .									4
490	BACB30MY8K7		. .									12
494	HL11VAZ5-3		. .									10
502	HL11VAZ6-3		. .									2
506	HL11VAZ6-3		. .									4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- -530D	315A1634-512		.	.							A-M, Q, R, U, V, Y, Z, AC, AD	2
-530E	315A1634-510		.	.							N, P, S, T, W, X, AA, AB	2
534	315A1634-503		.	.	.						A-M, Q, R, U, V, Y, Z, AC, AD	1
-534A	315A1634-501		.	.	.						A-M, Q, R, U, V, Y, Z, AC, AD	1
-534B	315A1634-507		.	.	.							1
538	315A1634-502		.	.	.						A-M, Q, R, U, V, Y, Z, AC, AD	1
-538A	315A1634-508		.	.	.						A-M, Q, R, U, V, Y, Z, AC, AD	1
542	315A1634-4		.	.	.						A-M, Q, R, U, V, Y, Z, AC, AD	1
-542A	315A1634-505		.	.	.						A-M, Q, R, U, V, Y, Z, AC, AD	1
-542B	315A1634-509		.	.	.						A-M, Q, R, U, V, Y, Z, AC, AD	1
-542C	315A1634-511		.	.	.							1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
16- -542D	315A1634-509		. . .								FITTING-REWORK (USED ON ITEM 530D)	A-M, Q, R, U, V, Y, Z, AC, AD	1
546	BACS40R011C011F		. .								SHIM		AR
550	BACS40R011E044F		. .								SHIM		AR
554	BACS40R009C029F		. .								SHIM (LIMITED USAGE)	A-M, Q, R, U, V, Y, Z, AC, AD	AR
-554A	BACS40R009W029F										DELETED		
-554B	BACS40R009W029		. .								SHIM (LIMITED USAGE)	A-M, Q, R, U, V, Y, Z, AC, AD	AR
558	BACB30MY8K5		. .								BOLT		2
562	BACB30MY8K7		. .								BOLT		6
566	BACB30MY6K5		. .								BOLT		2
570	HL11VAZ6-3		. .								BOLT (V60516) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V56878))		2
574	HL11VAZ5-3		. .								BOLT (V60516) (SPEC BACB30NW5K3) (OPT B30NW5K3 (V97928)) (OPT HL11VAZ5-3 (V73197)) (OPT HL11VAZ5-3 (V92215)) (OPT HL11VAZ5-3 (V97928)) (OPT L803-5K3 (V06725)) (OPT HL11VAZ5-3 (V0PTK6)) (OPT HL11VAZ5-3 (V56878))		2
578	BACB30MY6K7		. .								BOLT (LIMITED USAGE) (USED WITH ITEMS 594, 594B, 594D, 594E)	A-M, Q, R, U, V, Y, Z, AC, AD	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- -578A	HL11VAZ6-8		.	.	B	O	L	T			A-M, Q, R, U, V, Y, Z, AC, AD	2
-578B	BACB30MY6K7		.	.	B	O	L	T			N, P, S, T, W, X, AA, AB	2
582	HL79-8		.	.	C	O	L	L	A	R		8
586	HL79-6		.	.	C	O	L	L	A	R		2
588	BACC30H6		.	.	C	O	L	L	A	R		2
590	HL70-5		DELETED									
590A	BACC30H5		.	.	C	O	L	L	A	R		2
592	HL79-6		.	.	C	O	L	L	A	R	A-M, Q, R, U, V, Y, Z, AC, AD	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- -592A	BACC30H6		.	.							A-M, Q, R, U, V, Y, Z, AC, AD	2
											(LIMITED USAGE) (USED WITH ITEMS 594A, 594C)	
593	KFN609-3		.	.							A-M, Q, R, U, V, Y, Z, AC, AD	2
											(LIMITED USAGE) (V15653) (USED WITH ITEMS 594, 594B, 594D, 594E)	
-593A	KFN609-3		.	.							N, P, S, T, W, X, AA, AB	2
											(V15653)	
594	315A1630-502		.	.							A-M, Q, R, U, V, Y, Z, AC, AD	1
											(LIMITED USAGE) (OPT ITEM 594A)	
-594A	315A1630-503		.	.							A-M, Q, R, U, V, Y, Z, AC, AD	1
											(LIMITED USAGE) (OPT ITEM 594)	
-594B	315A1630-506		.	.							A-M, Q, R, U, V, Y, Z, AC, AD	1
											(LIMITED USAGE) (OPT ITEM 594C)	
-594C	315A1630-508		.	.							A-M, Q, R, U, V, Y, Z, AC, AD	1
											(LIMITED USAGE) (OPT ITEM 594B)	
-594D	315A1630-510		.	.							A-M, Q, R, U, V, Y, Z, AC, AD	1
											(LIMITED USAGE) (OPT ITEM 594E)	
-594E	315A1630-511		.	.							A-M, Q, R, U, V, Y, Z, AC, AD	1
											(LIMITED USAGE) (OPT ITEM 594D)	
-594F	315A1630-510		.	.							N, P, S, T, W, X, AA, AB	1
											(LIMITED USAGE) (OPT ITEM 594D)	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- 598	315A1630-501		. . .	BUSHING							A-M, Q, R, U, V, Y, Z, AC, AD	1
				(OPT ITEM 598A)								
				(USED ON ITEMS 594,594A)								
-598A	315A1630-6		. . .	BUSHING							A-M, Q, R, U, V, Y, Z, AC, AD	1
				(OPT ITEM 598)								
				(USED ON ITEMS 594,594A)								
-598B	315A1634-507		. . .	BUSHING							A-M, Q, R, U, V, Y, Z, AC, AD	1
				(USED ON ITEMS								
				594B,594C,594D,594E)								
602	315A1630-7		. . .	BUSHING							A-M, Q, R, U, V, Y, Z, AC, AD	1
				(USED ON ITEMS 594,594A)								
-602A	315A1634-508		. . .	BUSHING								1
				(USED ON ITEMS								
				594B,594C,594D,594E,594F)								
606	315A1630-504		. . .	FITTING							A-M, Q, R, U, V, Y, Z, AC, AD	1
				(USED ON ITEMS 594,594B,594E)								
-606A	315A1630-505		. . .	FITTING							A-M, Q, R, U, V, Y, Z, AC, AD	1
				(USED ON ITEMS 594A,594C)								
-606B	315A1630-509		. . .	FITTING								1
				(USED ON ITEMS 594D,594F)								
610	BACS40R009C028F		. .	SHIM								1
614	315A1202-534		. .	SHIM								AR
618	BACS40R009C029F		. .	SHIM								AR
622	BACR15CE4M		. .	RIVET								3
				(SIZE DETERMINED ON INST)								
626	MS903548-6		. .	RIVET								2
630	NAS1398CW6-4		. .	RIVET								2
634	315A1202-19		. .	SUPPORT-OUTER WEB							A-C, G-J, Q, R, Y, Z	1
				(LIMITED USAGE)								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16-												
-634A	315A1202-591		.	.	SUPPORT-OUTER WEB (LIMITED USAGE)					A-C, G-J, Q, R, Y, Z	1	
-634B	315A1202-591		.	.	SUPPORT-OUTER WEB					N, P, W, X	1	
-638	315A1202-20		.	.	SUPPORT-OUTER WEB (LIMITED USAGE)					D-F, K- M, U, V, AC, AD	1	
-638A	315A1202-592		.	.	SUPPORT-OUTER WEB (LIMITED USAGE)					D-F, K- M, U, V, AC, AD	1	
-638B	315A1202-592		.	.	SUPPORT-OUTER WEB					S, T, AA, AB	1	
642	HL11VAZ6-4		.	.	BOLT (V60516) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V56878))						4	
646	HL79-6		.	.	COLLAR (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))							4
650	315A1208-501		.	.	COVER-FIRE (LIMITED USAGE)					A-C, G-J, Q, R, Y, Z	1	
-650A	315A1208-503		.	.	COVER-FIRE (LIMITED USAGE)					A-C, G-J, Q, R, Y, Z	1	
-650B	315A1208-503		.	.	COVER-FIRE					N, P, W, X	1	
-654	315A1208-502		.	.	COVER-FIRE (LIMITED USAGE)					D-F, K- M, U, V, AC, AD	1	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16-											
-654A	315A1208-504		.	.	COVER-FIRE (LIMITED USAGE)					D-F, K- M, U, V, AC, AD	1
-654B	315A1208-504		.	.	COVER-FIRE					S, T, AA, AB	1
658	315A1206-1		.	.	RING-VEE GROOVE						1
658A	315A1206-3				DELETED						
662	NAS1399CW6-3		.	.	RIVET						72
666	BACR15BA6KE		.	.	RIVET (SIZE DETERMINED ON INST)						56
670	315A1202-21		.	.	FAIRING-BULLNOSE (LIMITED USAGE)					A-C, G-J, Q, R, Y, Z	1
-670A	315A1202-639		.	.	FAIRING-BULLNOSE (LIMITED USAGE)					A-C, G-J, Q, R, Y, Z	1
-670B	315A1202-629		.	.	FAIRING-BULLNOSE (LIMITED USAGE)					A-C, G-J, Q, R, Y, Z	1
-670C	315A1202-629		.	.	FAIRING-BULLNOSE					N, P, W, X	1
-672	315A1202-22		.	.	FAIRING-BULLNOSE (LIMITED USAGE)					D-F, K- M, U, V, AC, AD	1
-672A	315A1202-640		.	.	FAIRING-BULLNOSE (LIMITED USAGE)					D-F, K- M, U, V, AC, AD	1
-672B	315A1202-630		.	.	FAIRING-BULLNOSE (LIMITED USAGE)					D-F, K- M, U, V, AC, AD	1
-672C	315A1202-630		.	.	FAIRING-BULLNOSE					S, T, AA, AB	1
674	315A1202-75		.	.	WEB ASSY					A-C, G-J, Q, R, Y, Z	1
-674A	315A1202-91		.	.	WEB ASSY					N, P, W, X	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- -678	315A1202-76		.	.	WEB	ASSY					D-F, K- M, U, V, AC, AD	1
-678A	315A1202-92		.	.	WEB	ASSY					S, T, AA, AB	1
682	315A1202-79		.	.	SHIM							AR
686	BACB30MY6K5		.	.	BOLT							12
690	HL11VAZ6-7		.	.	BOLT							12
					(V60516)							
					(SPEC BACB30NW6K7)							
					(OPT HL11V6-7 (V92215))							
					(OPT HL11V6-7 (V97928))							
					(OPT L803-6-7 (V06725))							
					(OPT B30NW6K7 (V97928))							
					(OPT HL11VAZ6-7 (V73197))							
					(OPT HL11VAZ6-7 (V92215))							
					(OPT HL11VAZ6-7 (V56878))							
694	HL11VAZ5-6		.	.	BOLT							18
					(V60516)							
					(SPEC BACB30NW5K6)							
					(OPT B30NW5K6 (V97928))							
					(OPT HL11VAZ5-6 (V73197))							
					(OPT HL11VAZ5-6 (V92215))							
					(OPT HL11VAZ5-6 (V97928))							
					(OPT L803-5K6 (V06725))							
					(OPT HL11VAZ5-6 (V0PTK6))							
					(OPT HL11VAZ5-6 (V56878))							
698	HL11VAZ5-5		.	.	BOLT							15
					(V60516)							
					(SPEC BACB30NW5K5)							
					(OPT B30NW5K5 (V97928))							
					(OPT HL11VAZ5-5 (V73197))							
					(OPT HL11VAZ5-5 (V92215))							
					(OPT HL11VAZ5-5 (V97928))							
					(OPT L803-5K5 (V06725))							
					(OPT HL11VAZ5-5 (V0PTK6))							
					(OPT HL11VAZ5-5 (V56878))							
702	HL79-6		.	.	COLLAR							24
					(V5M902)							
					(SPEC BACC30M6)							
					(OPT HL79-6 (V73197))							
					(OPT HL79-6 (V92215))							
					(OPT 66014-6 (V56878))							
					(OPT HL79-6 (V56878))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16- 706	HL70-5		. . .	COLLAR							33
				(V5M902)							
				(SPEC BACC30M5)							
				(OPT HL70-5 (V73197))							
				(OPT HL70-5 (V92215))							
				(OPT 66014-5 (V56878))							
				(OPT HL70-5 (V56878))							
710	315A1202-35		. . .	PLATE-FIRE SEAL						A-M, Q, R, U, V, Y, Z, AC, AD	3
				(LIMITED USAGE)							
710A	315A1202-85		. . .	PLATE-FIRE SEAL						A-M, Q, R, U, V, Y, Z, AC, AD	3
				(LIMITED USAGE)							
-710B	315A1202-85		. . .	PLATE-FIRE SEAL						N, P, S, T, W, X, AA, AB	3
714	HL11VAZ5-3		. . .	BOLT							1
				(V60516)							
				(SPEC BACB30NW5K3)							
				(OPT B30NW5K3 (V97928))							
				(OPT HL11VAZ5-3 (V73197))							
				(OPT HL11VAZ5-3 (V92215))							
				(OPT HL11VAZ5-3 (V97928))							
				(OPT L803-5K3 (V06725))							
				(OPT HL11VAZ5-3 (V0PTK6))							
				(OPT HL11VAZ5-3 (V56878))							
718	BACB30MY5K5		. . .	BOLT							1
722	BACB30MY5K3		. . .	BOLT							1
726	HL70-5		. . .	COLLAR							3
				(V5M902)							
				(SPEC BACC30M5)							
				(OPT HL70-5 (V73197))							
				(OPT HL70-5 (V92215))							
				(OPT 66014-5 (V56878))							
				(OPT HL70-5 (V56878))							
730	315A1202-551		. . .	ANGLE						A-C, G-J, N-R, W-Z	1
-734	315A1202-552		. . .	ANGLE						D-F, K- M, S-V, AA-AD	1

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			1	2	3	4	5	6	7		
16-											
740	BACB30MY5K2		. . .	BOLT							4
744	BACB30MY5K3		. . .	BOLT							4
748	HL70-5		. . .	COLLAR (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))							8
752	315A1202-55		. . .	SPLICE-OUTER WEB					A-C, G-J, N-R, W-Z		1
-756	315A1202-56		. . .	SPLICE-OUTER WEB					D-F, K- M, S-V, AA-AD		1
760	BACS40R007W034		. . .	SHIM							1
764	BACS40R007C034F		. . .	SHIM							1
768	BACS40R008C034F		. . .	SHIM							1
772	BACB30MY5K2		. . .	BOLT							4
776	BACB30MY5K4		. . .	BOLT							3
780	HL70-5		. . .	COLLAR (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))							7
784	315A1202-53		. . .	SPLICE-OUTER WEB					A-C, G-J, N-R, W-Z		1
-788	315A1202-54		. . .	SPLICE-OUTER WEB					D-F, K- M, S-V, AA-AD		1
792	BACB30MY5K2		. . .	BOLT							4
796	BACB30MY5K3		. . .	BOLT							4
800	HL70-5		. . .	COLLAR (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))							8

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16-											
804	BACS40R007W034		. . .	SHIM							1
808	BACS40R008C034F		. . .	SHIM							2
812	315A1202-51		. . .	SPLICE-OUTER WEB					A-C, G-J, N-R, W-Z		1
-816	315A1202-52		. . .	SPLICE-OUTER WEB					D-F, K- M, S-V, AA-AD		1
820	BACB30MY5K2		. . .	BOLT							12
824	BACB30MY5K3		. . .	BOLT							4
828	BACB30MY5K4		. . .	BOLT							3
832	HL70-5		. . .	COLLAR (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))							19
836	315A1202-49		. . .	SPLICE-OUTER WEB					A-C, G-J, N-R, W-Z		1
-840	315A1202-50		. . .	SPLICE-OUTER WEB					D-F, K- M, S-V, AA-AD		1
844	BACB30MY5K2		. . .	BOLT							13
848	BACB30LK4-6		. . .	BOLT (LIMITED USAGE)					A-M, Q, R, U, V, Y, Z, AC, AD		1
-848A	BACB30MY8K6		. . .	BOLT (LIMITED USAGE)					A-M, Q, R, U, V, Y, Z, AC, AD		1
-848B	BACB30LK4K6		. . .	BOLT (LIMITED USAGE)					A-M, Q, R, U, V, Y, Z, AC, AD		1
-848C	BACB30LK4K6		. . .	BOLT					N, P, S, T, W, X, AA, AB		1
852	BACB30MY8K6		. . .	BOLT							1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16-											
856	BACB30MY5K4		. . .	BOLT							10
860	L8006K6		. . .	BOLT							1
				(V06725)							
				(SPEC BACB30MY6K6)							
				(OPT HL10VAZ6-6 (V0PTK6))							
864	HL70-5		. . .	COLLAR							24
				(V5M902)							
				(SPEC BACC30M5)							
				(OPT HL70-5 (V73197))							
				(OPT HL70-5 (V92215))							
				(OPT 66014-5 (V56878))							
				(OPT HL70-5 (V56878))							
868	HL97KG8		. . .	COLLAR					A-M, Q, R, U, V, Y, Z, AC, AD		1
				(V5M902)							
				(SPEC BACC30AB8C)							
				(OPT HL97PB8 (V92215))							
				(OPT HL97PB8 (V56878))							
				(OPT HL97KG8 (V73197))							
				(OPT HL97KG8 (V56878))							
				(OPT HL97PB8 (V73197))							
				(LIMITED USAGE)							
-868A	HL79-8		. . .	COLLAR					A-M, Q, R, U, V, Y, Z, AC, AD		1
				(V5M902)							
				(SPEC BACC30M8)							
				(OPT HL79-8 (V73197))							
				(OPT HL79-8 (V92215))							
				(OPT 66014-8 (V56878))							
				(OPT HL79-8 (V56878))							
				(LIMITED USAGE)							
869	H52732-4CD		. . .	NUT					A-M, Q, R, U, V, Y, Z, AC, AD		1
				(V15653)							
				(SPEC BACN10YR4CD)							
				(OPT PLH54CD (V62554))							
				(LIMITED USAGE)							
				(USED WITH ITEM 848B)							
-869A	H52732-4CD		. . .	NUT					N, P, S, T, W, X, AA, AB		1
				(V15653)							
				(SPEC BACN10YR4CD)							
				(OPT PLH54CD (V62554))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
16- 872	HL79-8		. . .									1
876	HL79-6		. . .									1
880	315A1202-563		. . .							A-C, G-J, N-R, W-Z		1
-884	315A1202-562		. . .							D-F, K- M, S-V, AA-AD		1
888	BACB30MY5K2		. . .									15
892	BACB30MY5K4		. . .									18
896	L8006K6		. . .									1
900	HL70-5		. . .									33
903	HL79-6		. . .									1
906	315A1202-39		. . .							A-C, G-J, N-R, W-Z		1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
16- -909	315A1202-40		. . .								WEB-OUTER	D-F, K- M, S-V, AA-AD	1
912	BACB30MY5K2		. . .								BOLT		8
915	BACB30MY5K4		. . .								BOLT		8
918	BACB30MY6K4		. . .								BOLT		1
921	BACB30MY8K7		. . .								BOLT		3
924	HL70-5		. . .								COLLAR (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))		16
927	HL79-6		. . .								COLLAR (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))		1
930	HL79-8		. . .								COLLAR (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))		3
933	315A1202-523		. . .								WEB-OUTER	A-C, G-J, N-R, W-Z	1
-936	315A1202-524		. . .								WEB-OUTER	D-F, K- M, S-V, AA-AD	1
939	BACB30MY6K5		. . .								BOLT		4
942	BACB30MY8K6		. . .								BOLT		1
945	BACB30MY5K3		. . .								BOLT		43
948	BACB30MY5K4		. . .								BOLT		12

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
16- 951	L8006K6		. . .	BOLT							8
				(V06725)							
				(SPEC BACB30MY6K6)							
				(OPT HL10VAZ6-6 (V0PTK6))							
954	HL79-6		. . .	COLLAR							12
				(V5M902)							
				(SPEC BACC30M6)							
				(OPT HL79-6 (V73197))							
				(OPT HL79-6 (V92215))							
				(OPT 66014-6 (V56878))							
				(OPT HL79-6 (V56878))							
957	HL79-8		. . .	COLLAR							1
				(V5M902)							
				(SPEC BACC30M8)							
				(OPT HL79-8 (V73197))							
				(OPT HL79-8 (V92215))							
				(OPT 66014-8 (V56878))							
				(OPT HL79-8 (V56878))							
960	HL70-5		. . .	COLLAR							55
				(V5M902)							
				(SPEC BACC30M5)							
				(OPT HL70-5 (V73197))							
				(OPT HL70-5 (V92215))							
				(OPT 66014-5 (V56878))							
				(OPT HL70-5 (V56878))							
963	315A1202-549		. . .	WEB-FWD					A-C, G-J, Q, R, Y, Z		1
				(LIMITED USAGE)							
-963A	315A1202-589		. . .	WEB-FWD					A-C, G-J, Q, R, Y, Z		1
				(LIMITED USAGE)							
-963B	315A1202-83		. . .	WEB-FWD					A-C, G-J, Q, R, Y, Z		1
				(LIMITED USAGE)							
				(OPT ITEM 963C)							
-963C	315A1202-84		. . .	WEB-FWD					A-C, G-J, Q, R, Y, Z		1
				(LIMITED USAGE)							
				(OPT ITEM 963B)							
-963D	315A1202-83		. . .	WEB-FWD					N, P, W, X		1
				(LIMITED USAGE)							
-963E	315A1202-93		. . .	WEB-FWD					N, P, W, X		1
				(LIMITED USAGE)							

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