



COMPONENT MAINTENANCE MANUAL WITH ILLUSTRATED PARTS LIST

THRUST REVERSER (CFM56-7) SLEEVE ASSEMBLY

PART NUMBER

**315A2500-10, -11, -12, -13, -14, -15, -16, -17, -18,
-19, -20, -21, -22, -23, -24, -25, -26, -27, -28, -29, -3,
-30, -31, -32, -4, -5, -6, -9, 315A2501-10, -11, -12,**

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COMPONENT MAINTENANCE MANUAL

Revision No. 16
Jul 01/2009

To: All holders of THRUST REVERSER (CFM56-7) SLEEVE ASSEMBLY 78-31-24.

Attached is the current revision to this COMPONENT MAINTENANCE MANUAL

The COMPONENT MAINTENANCE MANUAL is furnished either as a printed manual, on microfilm, or digital products, or any combination of the three. This revision replaces all previous microfilm cartridges or digital products. All microfilm and digital products are reissued with all obsolete data deleted and all updated pages added.

For printed manuals, changes are indicated on the List of Effective Pages (LEP). The pages which are revised will be identified on the LEP by an R (Revised), A (Added), O (Overflow, i.e. changes to the document structure and/or page layout), or D (Deleted). Each page in the LEP is identified by Chapter-Section-Subject number, page number and page date.

Pages replaced or made obsolete by this revision should be removed and destroyed.

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TRANSMITTAL LETTER

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Location of Change

78-31-24

FRONTMATTER

ASSEMBLY

Description of Change

Changed the data in the TEMPORARY REVISION AND SERVICE BULLETIN RECORD list.

Added PRR 38760 to the Temp. Revision and Service Bulletin Record.

Changed the data in the Consumable Materials list.

Changed consumable from "sealant - Pro-Seal 890B, A50051" to "Pro-Seal 890B sealant, A50051"

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HIGHLIGHTS

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A = Added, R = Revised, D = Deleted, O = Overflow

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TEMPORARY REVISION AND SERVICE BULLETIN RECORD

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TR AND SB RECORD

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COMPONENT MAINTENANCE MANUAL

INTRODUCTION

1. General

- A. The instructions in this manual supply the data necessary to do the maintenance functions together with the test, fault isolation, repair, and replacement of the defective parts.
- B. This manual is divided into different parts:
 - (1) Title Page
 - (2) Transmittal Letter
 - (3) Highlights
 - (4) List of Effective Pages
 - (5) Table of Contents
 - (6) Temporary Revision & Service Bulletin Record
 - (7) Record of Revisions
 - (8) Record of Temporary Revisions
 - (9) Introduction
 - (10) Procedures & IPL Sections
- C. Components that can be repaired have a different repair number for each specified repair. To find the repair number location of a component, look in the Repair-General procedure at the beginning of the REPAIR section. The Repair-General procedure also has an explanation of the True Position Dimension symbols used.
- D. All dimensions, measures, quantities and weights included are in English units. When metric equivalents are given they will be in the parentheses that follow the English units.
- E. The introduction to the Illustrated Parts List (IPL) shows how the IPL data is used.
- F. Design changes, optional parts, configuration differences and Service Bulletin modifications may cause different part numbers. These part numbers are identified in the IPL with an alphabetical letter which is added to the end of the basic item number. This new item number is referred to as an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless shown differently.
- G. The tool reference numbers found in the individual procedures and in the Special Tools, Fixtures, and Equipment section are used to identify if a tool is a standard tool (STD-XXXX), a commercial tool (COM-XXXX), or a Special Tool (SPL-XXXX). This reference number is also used to distinguish between tools with similar names in the same procedure. These reference numbers are for use in the documentation only. They are not to be used for ordering tools.

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INTRODUCTION

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THRUST REVERSER SLEEVE ASSEMBLY AND COMPONENTS - DESCRIPTION AND OPERATION

1. Description

A. The thrust reverser has two sleeve assemblies. The sleeves have a supporting diaphragm structure. The supporting diaphragm structure is attached to the slider guides, the blocker doors, drag links, the acoustic panel assemblies, and the outer cowl panel assemblies. The sleeve assemblies have no hydraulic powered subcomponents.

The acoustic panel assemblies and the blocker door assemblies are made of honeycomb composite materials. The structure is made of aluminum.

2. Operation

A. The thrust reverser sleeve assemblies are located on the aft part of the engine. They are stowed in a forward position during flight. When the thrust reverser is actuated, the sleeves move to the aft. This moves the blocker doors to block the flow of air between the fan duct assembly and the thrust reverser sleeve assemblies, then exposes the cascade vanes. The air then flows out through the cascade vanes which direct the air forward to create reverse thrust.

3. Leading Particulars (Approximate)

- A. Length – 58 inches
- B. Width – 36 inches
- C. Height – 90 inches
- D. Weight – 346 pounds

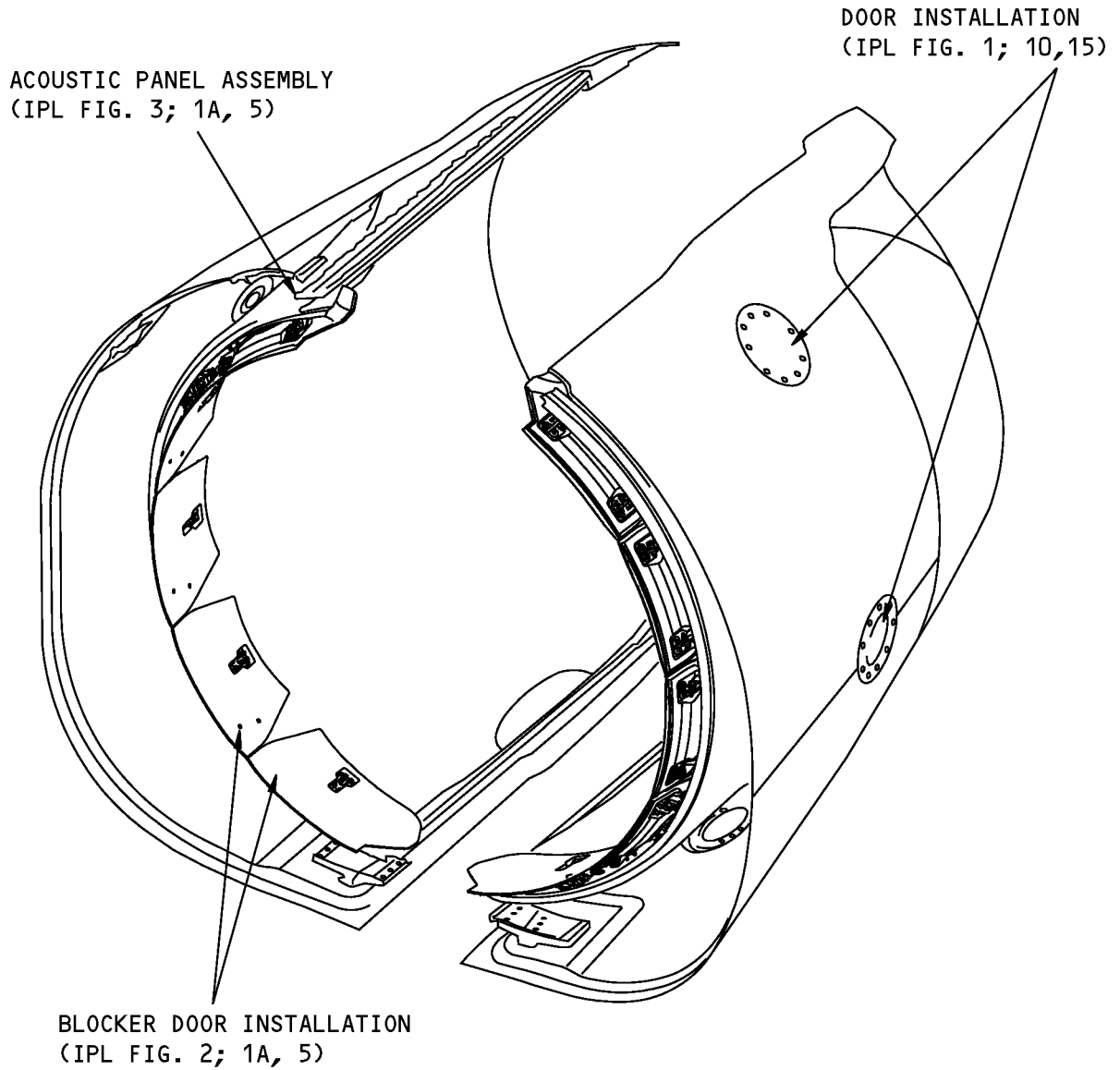
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DESCRIPTION AND OPERATION

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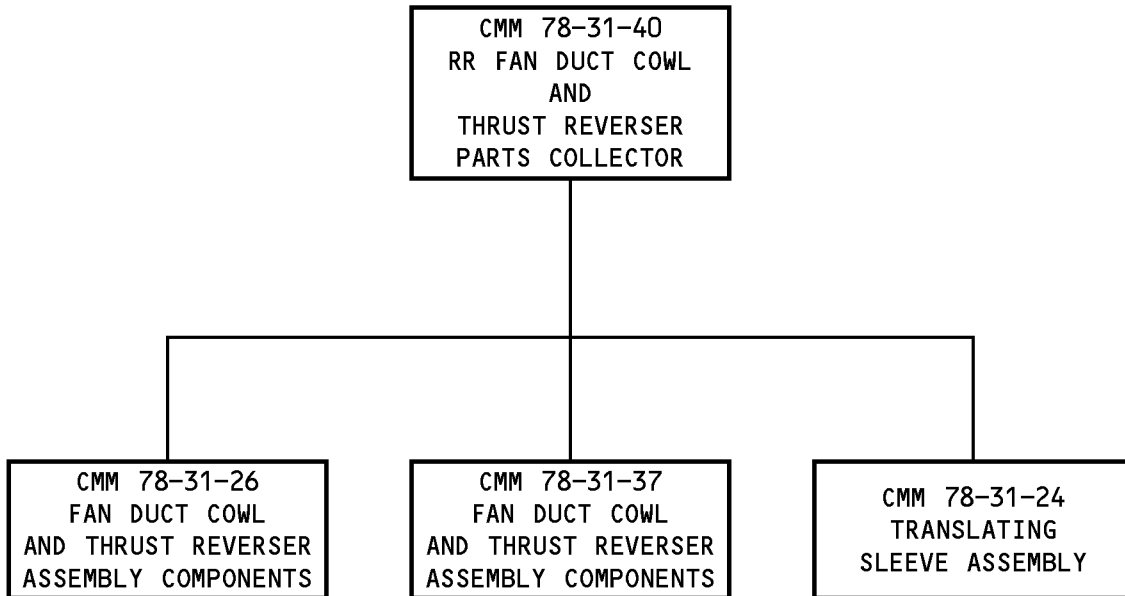
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Thrust Reverser Sleeve Assembly
Figure 1 (Sheet 1 of 2)

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Thrust Reverser Sleeve Assembly
Figure 1 (Sheet 2 of 2)

315A2500, 315A2501, 315A2505,
315A2509, 315A2521, 315A2565



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TESTING AND FAULT ISOLATION

(NOT APPLICABLE)

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TESTING AND FAULT ISOLATION

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DISASSEMBLY

1. General

- A. This procedure has the data necessary to disassemble the thrust reverser sleeve assembly (1A, 5).
- B. Disassemble this component sufficiently to isolate the defects, do the necessary repairs, and put the component back to a serviceable condition.
- C. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- D. Use standard industry practices and the steps shown below to disassemble the thrust reverser sleeve assembly.
- E. Refer to IPL Figure 2, IPL Figure 3 and IPL Figure 4 for the item numbers.

2. Sleeve Disassembly

A. References

<u>Reference</u>	<u>Title</u>
SOPM 20-10-08	REMOVAL OF FAYING SURFACE SEALED METAL FITTINGS FROM COMPOSITE STRUCTURES

B. Special Tools

NOTE: Equivalent tool can be used.

- (1) C78011-37, Dolly and Hydraulic Equipment

C. Part Replacement

NOTE: The parts which follow are recommended for replacement. Unless a procedure tells you to replace a part, replacement is optional.

- (1) Rulon J Tape (IPL Figure 4; 150)
- (2) Main Track Slider Shoe Assembly (IPL Figure 4; 255)
- (3) Bullnose Seal Assembly (IPL Figure 4; 415)
- (4) Upper Beam Track Fairing Seal Assembly (IPL Figure 3; 385)
- (5) Lower Beam Track Fairing Seal Assembly (IPL Figure 3; 430)

D. Procedure

CAUTION: DO NOT REMOVE THE UPPER AND LOWER SLIDER FITTINGS (IPL FIG. 3; 640, 655) FROM THE ACOUSTIC PANEL BOND ASSEMBLY (IPL FIG. 3; 670) UNLESS IT IS NECESSARY. REASSEMBLY MAY REQUIRE AN ALIGNMENT TOOL.

- (1) For removal of the upper and lower attach fittings (IPL Figure 4; 165, 195), auxiliary track slider assembly (IPL Figure 4; 140), and the main track slider shoe assembly (IPL Figure 4; 255):
 - (a) See IPL Figure 4 for item numbers.
 - (b) If necessary, remove the auxiliary track slider assembly (140) and the main track slider shoe assembly (255).
 - 1) Remove the bolts (120), the washers (130), and the nuts (135), then remove the auxiliary track slider assembly (140).
 - 2) Remove the pins (240), the sleeves (245), and the collars (250), then remove the main track slider shoe assembly (255).

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DISASSEMBLY

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- (c) If necessary, remove the upper attach fitting (165) and lower attach fitting (195):

NOTE: When removing shims in the following steps, record the location and thickness of each shim. You will need this information during assembly.

- 1) Remove the bolts (155) and the nuts (160), then remove the upper attach fitting (165) and the shims (175, 180, 185 or 190) as specified by SOPM 20-10-08.
 - 2) Remove the bolts (155) and the nuts (160), then remove the lower attach fitting (195) and the shims (205, 210 or 215) as specified by SOPM 20-10-08.
- (2) For removal of the blocker door assembly (IPL Figure 2; 70, 80, 340) and the support assemblies (IPL Figure 2; 605, 610):
- (a) See IPL Figure 2 for item numbers.
 - (b) If necessary, remove the blocker door assembly (70, 80, 340):
 - 1) Remove the nuts (25, 55), the washers (15, 45), the bushings (35, 65), the bolts (10, 40), and the anti-rotation bracket (30, 60).

NOTE: Record the quantity and location of washers (15, 45) for use upon ASSEMBLY.
 - 2) Remove the blocker door assembly (70, 80, 340).
 - (c) If necessary, remove the support assembly (605, 610), the bumper assembly (585), and the pad (600).
 - 1) Move the blocker door assembly (70, 80, 340) as necessary to get access to the support assembly (605, 610), the bumper assembly (585), and the pad (600).
 - 2) Remove the support assembly (605, 610), bumper assembly (585), and pad (600) from the acoustic panel bond assembly (IPL Figure 3; 670) as specified by SOPM 20-10-08.

CAUTION: DO NOT REMOVE THE UPPER AND LOWER SLIDER FITTINGS (IPL FIG. 3; 640, 655) FROM THE ACOUSTIC PANEL BOND ASSEMBLY (IPL FIG. 3; 670) UNLESS IT IS NECESSARY. REASSEMBLY MAY REQUIRE AN ALIGNMENT TOOL.

- (3) For removal of the seal retainer (IPL Figure 3; 35), the end diaphragm hinge fitting assemblies (IPL Figure 3; 40, 50), the common diaphragm hinge fitting assemblies (IPL Figure 3; 140, 150), the actuator attach fitting assemblies (IPL Figure 3; 220, 230, 240), the deactivation fitting (IPL Figure 3; 325), and the track fairing seal assemblies (IPL Figure 3; 385, 430).
- (a) See IPL Figure 3 for item numbers.
 - (b) If necessary, remove the seal retainer (35):
 - 1) Remove the bolts (10, 20), the washers (25), and the nuts (15, 30), then remove the seal retainer (35).
 - (c) If necessary, remove the end diaphragm hinge fitting assembly (40):
 - 1) Remove the blocker door assembly (IPL Figure 2; 70) as specified in DISASSEMBLY, Paragraph 2.D.(2)(b)2) above, as necessary, to gain access to the end diaphragm hinge fitting assembly (40).
 - 2) Remove the bolts (60, 65, 70, 75), and the nuts (90).

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- 3) Remove the end diaphragm hinge fitting assembly (40), and the shims (80, 85) from the acoustic panel bond assembly (670) as specified by SOPM 20-10-08.

NOTE: Record the shim (80, 85) thicknesses and shim locations for use upon ASSEMBLY.

- (d) If necessary, remove the end diaphragm hinge fitting assembly (50):

- 1) Remove the blocker door assembly (IPL Figure 2; 80) as specified in DISASSEMBLY, Paragraph 2.D.(2)(b)2) above, as necessary, to gain access to the end diaphragm hinge fitting assembly (50).
- 2) Remove the bolts (60, 65, 70, 75), and the nuts (90).
- 3) Remove the end diaphragm hinge fitting assembly (50), and the shims (80, 85) from the acoustic panel bond assembly (670) as specified by SOPM 20-10-08.

NOTE: Record the shim (80, 85) thicknesses and shim locations for use upon ASSEMBLY.

- (e) If necessary, remove the common diaphragm hinge fitting assembly (140):

- 1) Remove the blocker door assembly (IPL Figure 2; 70, 340) as specified in DISASSEMBLY, Paragraph 2.D.(2)(b)2) above, as necessary, to gain access to the common diaphragm hinge fitting assembly (140).
- 2) Remove the bolts (160, 165), and the nuts (180).
- 3) Remove the common diaphragm hinge fitting assembly (140) and the shims (170, 175) from the acoustic panel bond assembly (670) as specified by SOPM 20-10-08 .

NOTE: Record the shim (170, 175) thicknesses and shim locations for use upon ASSEMBLY.

- (f) If necessary, remove the common diaphragm hinge fitting assembly (150):

- 1) Remove the blocker door assembly (IPL Figure 2; 80, 340) as specified in DISASSEMBLY, Paragraph 2.D.(2)(b)2) above, as necessary, to gain access to the common diaphragm hinge fitting assembly (150).
- 2) Remove the bolts (160, 165), and the nuts (180).
- 3) Remove the common diaphragm hinge fitting assembly (150) and the shims (170, 175) from the acoustic panel bond assembly (670) as specified by SOPM 20-10-08 .

NOTE: Record the shim (170, 175) thicknesses and shim locations for use upon ASSEMBLY.

- (g) If necessary, remove the actuator attach fitting assemblies (220, 230, 240):

- 1) Remove the bolts (250) and the nuts (260), then remove the attach fittings (220, 230, 240) and the shims (255) as specified by SOPM 20-10-08.

NOTE: Record the shim (255) thicknesses and shim locations for use upon ASSEMBLY.

- (h) If necessary, remove the deactivation fitting (325):

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- 1) Remove the bolts (305), the washers (310, 315), and the nuts (320A), then remove the deactivation fitting (325) and the shim from the acoustic panel bond assembly (670) as specified in SOPM 20-10-08.

NOTE: Do not remove any shims unless it is necessary. If you remove the shims, record the shim thicknesses and location for use upon ASSEMBLY.

- (i) If necessary, remove the seal assemblies (385, 430):
 - 1) Remove the nuts (380) and the washers (375), and the bolts, if applicable, (366 thru 373), then remove the track fairing seal assemblies (385, 430) from the acoustic panel bond assembly (670).

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CLEANING

1. General

- A. This procedure has the data necessary to clean the thrust reverser sleeve assembly (1A, 5).
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.

2. Thrust Reverser Sleeve Assembly Cleaning

A. References

<u>Reference</u>	<u>Title</u>
SOPM 20-30-03	GENERAL CLEANING PROCEDURES

B. Consumable Materials

NOTE: Equivalent material can be used.

- (1) B00090 Cleaning Agent, 111 Trichloroethane

C. Procedure

CAUTION: DO NOT USE CHLORINATED CLEANING AGENTS SUCH AS METHYLENE CLORIDE, TRICHLOROETHYLENE, AND TRICHLOROETHANE TO REMOVE GREASE FROM COMPOSITE PARTS. CHLORINATED CLEANING AGENTS WILL CAUSE DAMAGE TO COMPOSITE PARTS. 1,1,1-TRICHLOROETHANE IS ONE OF THE SOLVENTS ALLOWED FOR CLEANING COMPOSITE COMPONENTS. DO NOT PUT PARTS INTO THE SOLVENT OR LET THE SOLVENT STAY ON THE PARTS BECAUSE DAMAGE WILL RESULT.

- (1) Use standard industry procedures and refer to SOPM 20-30-03 to clean all parts.

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CHECK

1. General

- A. This procedure has the data necessary to find defects in the material of the specified parts.
- B. Refer to the 737 Structural Repair Manual (SRM) 54-30-01 to find the applicable limits of permitted damage for the blocker doors.
- C. Refer to FITS AND CLEARANCES for the design dimension and wear limits.
- D. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- E. Refer to IPL Figure 2, IPL Figure 3 and IPL Figure 4 for the item numbers

2. Check

A. References

Reference	Title
SOPM 20-20-02	PENETRANT METHODS OF INSPECTION
737 NDT Part 1, 51-05-01	Tap Test Inspection of Honeycomb Sandwich Structure
737 NDT Part 9, 51-00-01	Non-Destructive Testing
737 SRM 54-30-01	THRUST REVERSER TRANSLATING SLEEVE OUTER SKIN

B. Procedure

- (1) Use standard industry procedures to do a visual check of all the parts for defects. Do the penetrant or magnetic particle check if the visual check shows possible damage or if you suspect possible damage on the parts listed below:
- (2) Do a penetrant check (SOPM 20-20-02) of these parts:
 - (a) See IPL Figure 4 for item numbers:
 - 1) Track Fairing Brackets (60, 95, 105)
 - 2) Upper and Lower Attach Fittings (165, 195)
 - 3) Proximity Sensor Plungers (230)
 - 4) Shoe (260)
 - (b) See IPL Figure 2 for item numbers:
 - 1) Antirotation Brackets (30, 60)
 - 2) Fittings (125, 150, 270, 380, 500, 540)
 - 3) Preload Springs (240, 470)
 - (c) See IPL Figure 3 for item numbers:
 - 1) Brackets (355, 365)
 - 2) Fittings (120, 130, 200, 210, 275, 285, 295)
 - 3) Deactivation Fitting (325)
 - 4) Slider Fittings (640, 655)
- (3) Do a check of preload spring (240, 470) as shown in CHECK, Figure 501 and preload spring (240A, 470A) as shown in CHECK, Figure 502.
- (4) Do a check of the honeycomb structure:

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- (a) Do a check of the honeycomb and the bonded parts for delamination, internal water, scratches, and contour damage.
 - 1) If you see delamination or contour damage, do an ultrasonic check or a tap check to find all of the damage.

NOTE: For the tap check use a solid metal disk and see 737 NDT Part 1, 51-05-01.
 - 2) Examine areas that you think contain water radiographically or by thermograph as shown in 737 NDT Part 9, 51-00-01.
- (b) Refer to 737 SRM 54-30-01 for allowable damage and repair data.
- (5) Do a check of Actuator Attach Fitting Assembly - Fitting and Wear Spacer as follows:
 - (a) See IPL Figure 8 for item numbers.
 - (b) Check the fitting assembly (15, 20, 25, 30, 35, 40) for obvious cracks, nicks, dents, or scratches.
 - (c) Check the wear spacer (10) for obvious tears, holes, or disbond. IF the wear spacer thickness is less than 0.020 inches, disbonds or replace the damage spacer per REPAIR 9-1.
 - (d) Check the attach fitting (55, 60, 65, 70, 75, 80) for damage caused by rod end to the lower side of lug, see CHECK, Figure 503, as follows:
 - 1) If the surface damage is less than 0.005 inches depth and 1.0 inch radius, repair per REPAIR 9-1.
 - 2) If the surface damage is greater the allowable limits, replace the attach fitting.

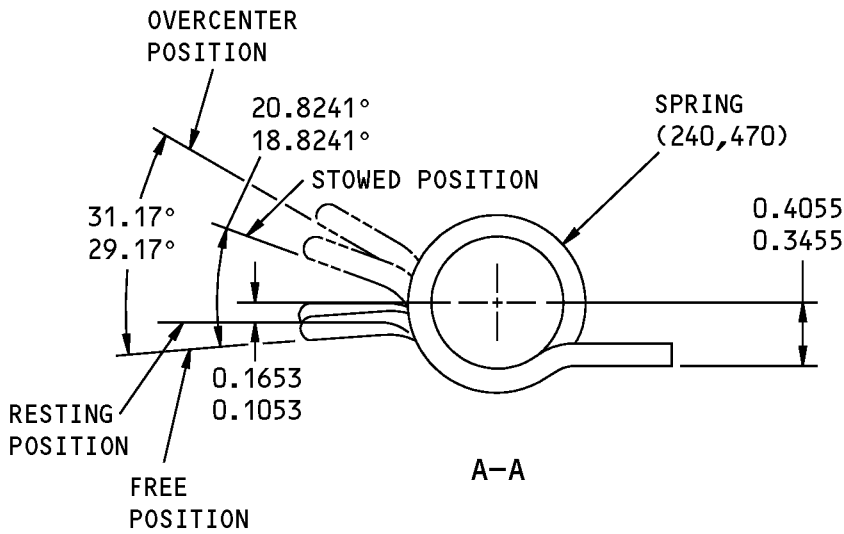
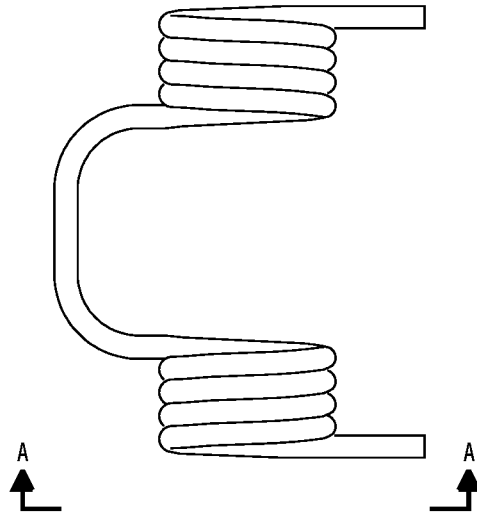
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TEST DEFLECTION (DEGREES FROM FREE POSITION)	ROTATIONAL MOMENT LIMITS (POUND-INCHES)
19.82°	29.16-35.64
30.17°	42.19-51.57

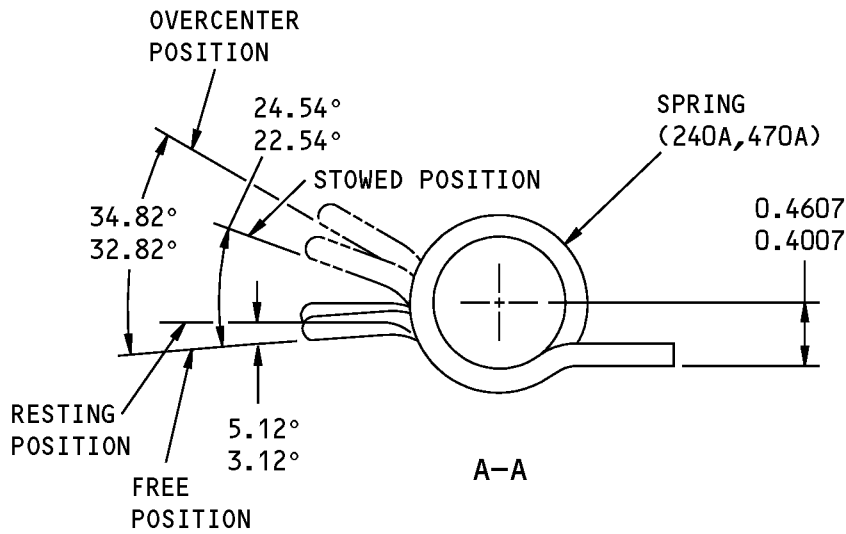
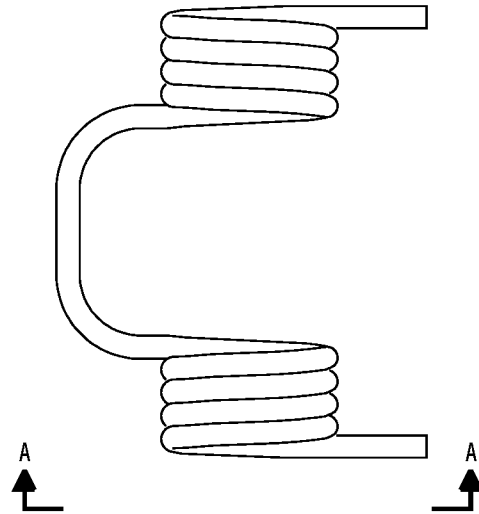
ITEM NUMBERS REFER TO IPL FIG. 2
ALL DIMENSIONS ARE IN INCHES

315A2515-1 Spring Check
Figure 501

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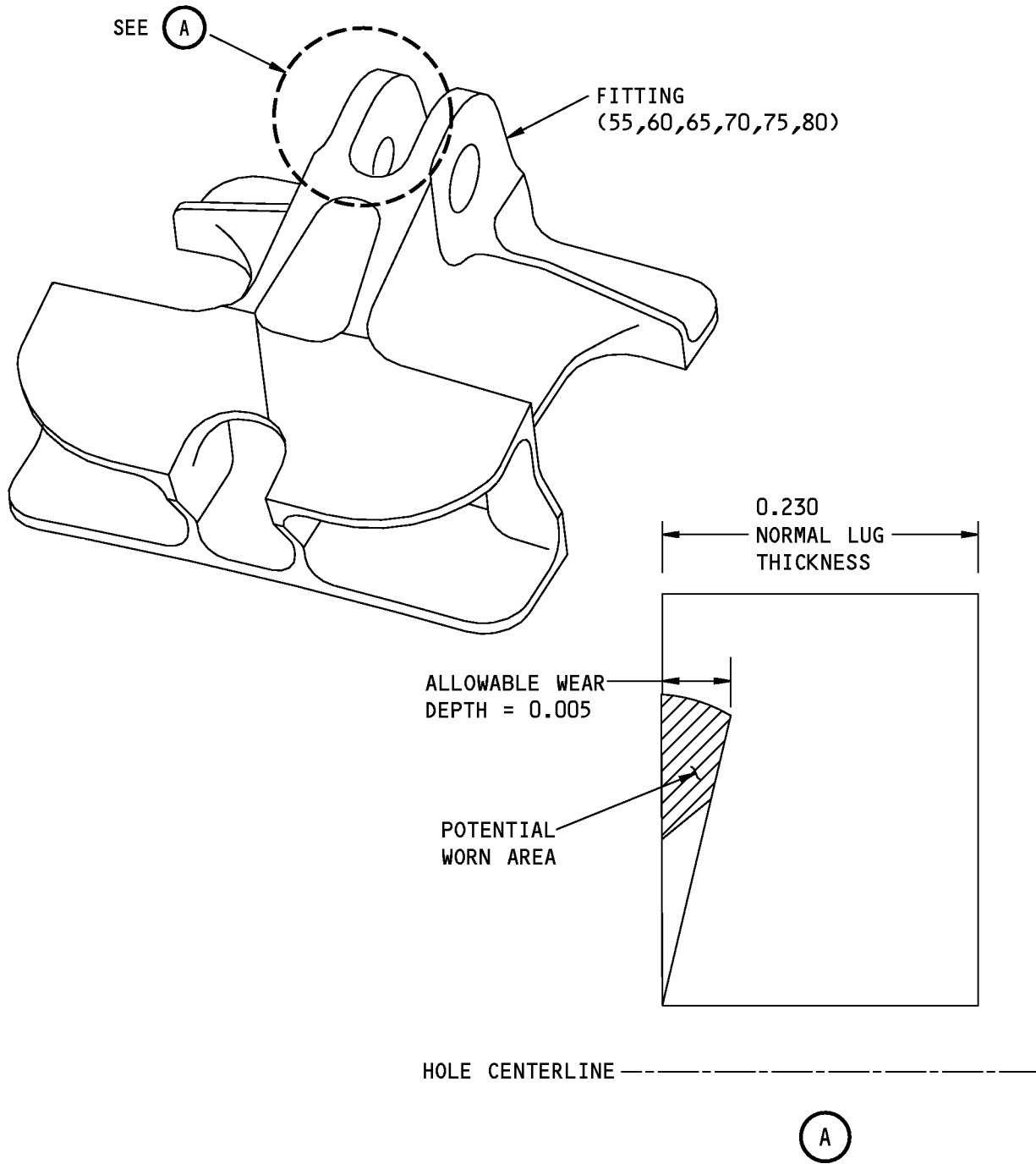
TEST DEFLECTION (DEGREES FROM FREE POSITION)	ROTATIONAL MOMENT LIMITS (POUND-INCHES)
23.54°	30.03-36.70
33.82°	43.15-52.73

ITEM NUMBERS REFER TO IPL FIG. 2
ALL DIMENSIONS ARE IN INCHES

315A2515-2 Spring Check
Figure 502

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ITEM NUMBERS REFER TO IPL FIG. 8
ALL DIMENSIONS ARE IN INCHES

1653684 S0000303526_V1

315A2540-39, -40, -41, -42, -43, -44 Attach Fitting Assembly Check
Figure 503

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REPAIR

1. General

- A. Instructions for repair, refinish, and replacement of the specified subassembly parts are included in each REPAIR when applicable:

Table 601:

PART NUMBER	NAME	REPAIR
—	REFINISH OF OTHER PARTS	1-1
315A2510, 315A2512	BLOCKER DOOR ASSEMBLY	2-1
315A2514	CONTROL LINK ASSEMBLY	2-2, 2-3
315A2519	FITTING ASSEMBLY	2-4, 2-5
315A2523	DRAG FITTING ASSEMBLY	2-6
315A2530	COMMON DIAPHRAGM HINGE FITTING ASSEMBLY	3-1, 3-2
315A2531	END DIAPHRAGM HINGE FITTING ASSEMBLY	4-1, 4-2
315A2540	ACTUATOR ATTACH FITTING ASSEMBLY	5-1, 5-2
315A2564	AUXILIARY TRACK SLIDER ASSEMBLY	6-1
315A2584	TRACK FAIRING SEAL ASSEMBLY	7-1
315A2551	MAIN TRACK SLIDER SHOE ASSEMBLY	8-1
315A2540	ACTUATOR ATTACH FITTING ASSEMBLY	9-1

2. Dimensioning Symbols

- A. Standard True Position Dimensioning Symbols used in the applicable repair procedures are shown in REPAIR-GENERAL, Figure 601.

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REPAIR - GENERAL

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—	STRAIGHTNESS	∅	DIAMETER
▭	FLATNESS	S ∅	SPHERICAL DIAMETER
⊥	PERPENDICULARITY (OR SQUARENESS)	R	RADIUS
//	PARALLELISM	SR	SPHERICAL RADIUS
○	ROUNDNESS	()	REFERENCE
⊘	CYLINDRICITY	BASIC	A THEORETICALLY EXACT DIMENSION USED
⌒	PROFILE OF A LINE	(BSC)	TO DESCRIBE SIZE, SHAPE OR LOCATION OF
⌒	PROFILE OF A SURFACE	OR	A FEATURE. FROM THIS FEATURE PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
◎	CONCENTRICITY	DIM	
≡	SYMMETRY	-A-	DATUM
∠	ANGULARITY	Ⓜ	MAXIMUM MATERIAL CONDITION (MMC)
↗	RUNOUT	Ⓛ	LEAST MATERIAL CONDITION (LMC)
↗	TOTAL RUNOUT	Ⓢ	REGARDLESS OF FEATURE SIZE (RFS)
⊔	COUNTERBORE OR SPOTFACE	Ⓟ	PROJECTED TOLERANCE ZONE
∇	COUNTERSINK	FIM	FULL INDICATOR MOVEMENT
⊕	THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)		

EXAMPLES

— 0.002	STRAIGHT WITHIN 0.002	◎ ∅ 0.0005 C	CONCENTRIC TO DATUM C WITHIN 0.0005 DIAMETER
⊥ 0.002 B	PERPENDICULAR TO DATUM B WITHIN 0.002	≡ 0.010 A	SYMMETRICAL WITH DATUM A WITHIN 0.010
// 0.002 A	PARALLEL TO DATUM A WITHIN 0.002	∠ 0.005 A	ANGULAR TOLERANCE 0.005 WITH DATUM A
○ 0.002	ROUND WITHIN 0.002	⊕ ∅ 0.002 Ⓢ B	LOCATED AT TRUE POSITION WITHIN 0.002 DIA RELATIVE TO DATUM B, REGARDLESS OF FEATURE SIZE
⊘ 0.010	CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER	⊥ ∅ 0.010 Ⓜ A	AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010 INCH DIAMETER, PERPENDICULAR TO DATUM A, AND EXTENDING 0.510 INCH ABOVE DATUM A, MAXIMUM MATERIAL CONDITION
⌒ 0.006 A	EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART RELATIVE TO DATUM A	0.510 Ⓟ	
⌒ 0.020 A	SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.020 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE	2.000	THEORETICALLY EXACT DIMENSION IS 2.000
		OR	
		2.000	
		BSC	

True Position Dimensioning Symbols
Figure 601



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REFINISH OF OTHER PARTS - REPAIR 1-1

1. General

- A. This procedure has the data necessary to refinish the parts which are not given in the specified repairs.
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1-IPL Figure 3 for item numbers.

2. Refinish of Other Parts

A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00028	Adhesive - Modified Epoxy For Rigid PVC, Foam Cored Sandwiches	BAC5010, Type 70 (BMS5-92, Type 1)
A50081	Adhesive - Epoxy	BMS5-92, Type 1
C00175	Primer - Urethane Compatible, Corrosion Resistant (Less Than 1% Aromatic Amines)	BMS10-79, Type III
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I
C00260	Coating - Chemical And Solvent Resistant Finish, Epoxy Resin Enamel	BMS10-11, Type II
C00304	Coating - Teflon Filled, Non Decorative, Sprayable Material	BMS 10-86 Type I
C00308	Compound - Corrosion Preventive, Petrolatum Hot Application	MIL-C-11796
C00766	Primer - Nonchromated (For Non-Metallic Composites)	BMS10-103, Type 1
C00950	Primer - Aluminized Epoxy	BAC5755
D00113	Lubricant - Liquid Dispersed Solid Film Lubricant	BMS3-8, BAC 5811, TYPE VIII

B. References

Reference	Title
BAC 5325	Application of BMS 10-103, Nonchromated Primer for Composites
BAC 5861	Boeing Aircraft Company Process Specification
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-50-08	APPLICATION OF BONDED SOLID FILM LUBRICANTS
SOPM 20-50-12	APPLICATION OF ADHESIVES

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Reference	Title
SOPM 20-50-19	GENERAL SEALING
SOPM 20-60-02	FINISHING MATERIALS
SOPM 20-60-03	LUBRICANTS
SOPM 20-60-04	MISCELLANEOUS MATERIALS

C. Procedure

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02. For lubricants, refer to SOPM 20-60-03. For miscellaneous materials, refer to SOPM 20-60-04.

(1) Instructions for the repair of the parts listed in REPAIR 1-1, Table 601 is for repair of the initial finish.

Table 601: Refinish Details

IPL FIG. & ITEM	MATERIAL	FINISH
IPL Fig. 2		
Bracket (30,60)	17-4PH cres	Apply primer, C00259 (F-20.02) all over as specified by SOPM 20-41-02.
Bracket (30A,60A)	15-5PH cres, heat treat to 150-170 KSI as specified by BAC 5619.	Apply primer, C00259 (F-20.02) all over, then apply teflon coating, C00304 (F-14.9624) to the tab. Extend the teflon coating, C00304 approx 0.25 inch up the tab. teflon coating, C00304 overspray is allowed.
Preload Spring (240,470)	X-750 nickel alloy wire	Apply lubricant, D00113 (F-19.10) to the spring as specified by SOPM 20-50-08, except do not apply lubricant, D00113 to the last 0.30 inch of each end of the spring. Apply primer, C00259 (F-20.02) and teflon coating, C00304 (F-14.9624) to the last 0.30 inch of each end of the spring. primer, C00259 and teflon coating, C00304 overspray is allowed.
IPL Fig. 3		
Seal Retainer (35)	304 cres	Passivate (F-17.09)
Deactivation Fitting (325)	7075 Aluminum alloy	Anodize and apply primer, C00259 and enamel coating, C00260 (F-21.18).
Bracket (355,365)	7075 Aluminum alloy	Anodize (F-17.04), then apply primer, C00175 (F-19.47).
Seal Retainer (420,465)	7075 Aluminum alloy	Anodize and apply primer, C00259 and enamel coating, C00260 (F-21.18)
Slider Fitting (640,650)	7075 Aluminum alloy	Anodize and apply primer, C00259 and enamel coating, C00260 (F-21.18) except do not apply primer, C00259 or enamel coating, C00260 to the hole that is inside the rail of the slider fitting. Apply color chemical coat (F-17.10) and corrosion preventive compound (F-19.09) to the hole that is inside the rail of the slider fitting.

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Table 601: Refinish Details (Continued)

IPL FIG. & ITEM	MATERIAL	FINISH
Bond Assembly (670)	Composite	Apply primer, C00175(F-19.47) to the outside surfaces, except as shown in REPAIR 1-1, Figure 602. Clean the inside surfaces with solvent, then apply primer, C00950 (SRF-14.963) as shown in REPAIR 1-1, Figure 602. Overspray of primer, C00950 is allowed except on the aft edge. Apply a layer of adhesive, A00028 to all of the trimmed edges SOPM 20-50-12.
Bond Assembly (670A,670B)	Composite	Seal edges with adhesive, A50081 (F-19.74) in accordance with SOPM 20-50-19, method 2 and SOPM 20-50-12, prior to priming. Apply one coat primer, C00766 (F-14.692) in accordance with BAC 5325. Apply primer, C00950 (F-14.963). Do not abrade into Carbon Fibers. Double-solvent wipe. Overspray allowed on all edges except aft edge.
IPL Fig. 4		
Track Fairing Bracket (60,95,105)	7075 Aluminum alloy	Anodize and apply primer, C00259 and enamel coating, C00260 (F-21.18) all over.
Upper and Lower Attach Fittings (165,195)	7050 Aluminum alloy	Anodize and apply primer, C00259 and enamel coating, C00260 (F-21.18) all over except do not apply primer, C00259 or enamel coating, C00260 to the holes. Apply colored chemical coating (F-17.10), and apply corrosion preventive compound, C00308 to the holes.
Proximity Sensor plunger (230)	Ti-6Al-4V Titanium alloy	Apply BMS 10-67, Type 4 wear resistant coating to the worn surface at the end of the plunger.
Doubler (385,395, 405)	Ti-6Al-4V Titanium alloy	Apply phosphate-fluoride coating (F-14.881) as specified by BAC 5861, then apply primer, C00259 (F-20.03).
Bond Panel Assembly (550, 555)	Composite	Seal the edges with adhesive, A50081 (F-19.74). Apply primer, C00175 (F-19.47) to the outside surfaces. Apply primer, C00175 (F-19.66) to the inside surfaces, then apply teflon coating, C00304 (F-14.9625) on top of the primer, C00175 in the areas shown in REPAIR 1-1, Figure 603.
Bond Panel Assembly (550A,550B, 550C,550D, 550E,550F,555A, 555B,555C, 555D, 555E,555F)	Composite	Seal the edges with adhesive, A50081 (F-19.74). Apply primer, C00766 to exterior tool-side surface (F-14.692). Apply primer, C00766 to interior bag-side surface (F-14.693). Apply teflon coating, C00304 on top of the primer, C00766, as shown in REPAIR 1-1, Figure 603.
IPL Fig. 5		



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Table 601: Refinish Details (Continued)

IPL FIG. & ITEM	MATERIAL	FINISH
Door (15,25,35)	BMS 8-327, Type 1 Composite	Apply conductive coating (SRF-14.672) with BMS 5-92, Type 3 to the outside surface, then apply BMS 10-21, Type 3 (F-14.685) to the outside surface, apply primer, C00175 (F-19.47) to the outside surface and edges, except do not apply primer, C00175 to the counter- sinks of the holes. primer, C00175 is optional on the inside surface.

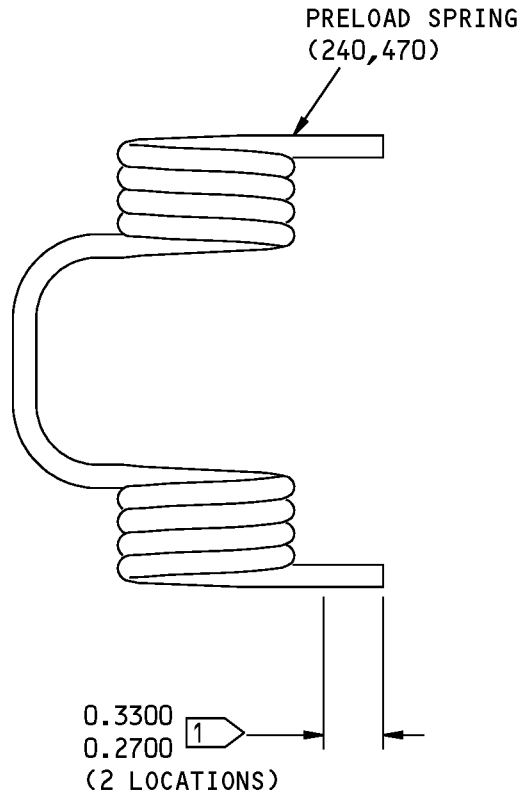
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REPAIR 1-1

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1 APPLY ONE LAYER OF BMS 10-11, TYPE 1
PRIMER (F-20.02), THEN APPLY WHITE
BMS 10-86, TYPE 1 OR 2 TEFLON
COATING (F-14.9624)

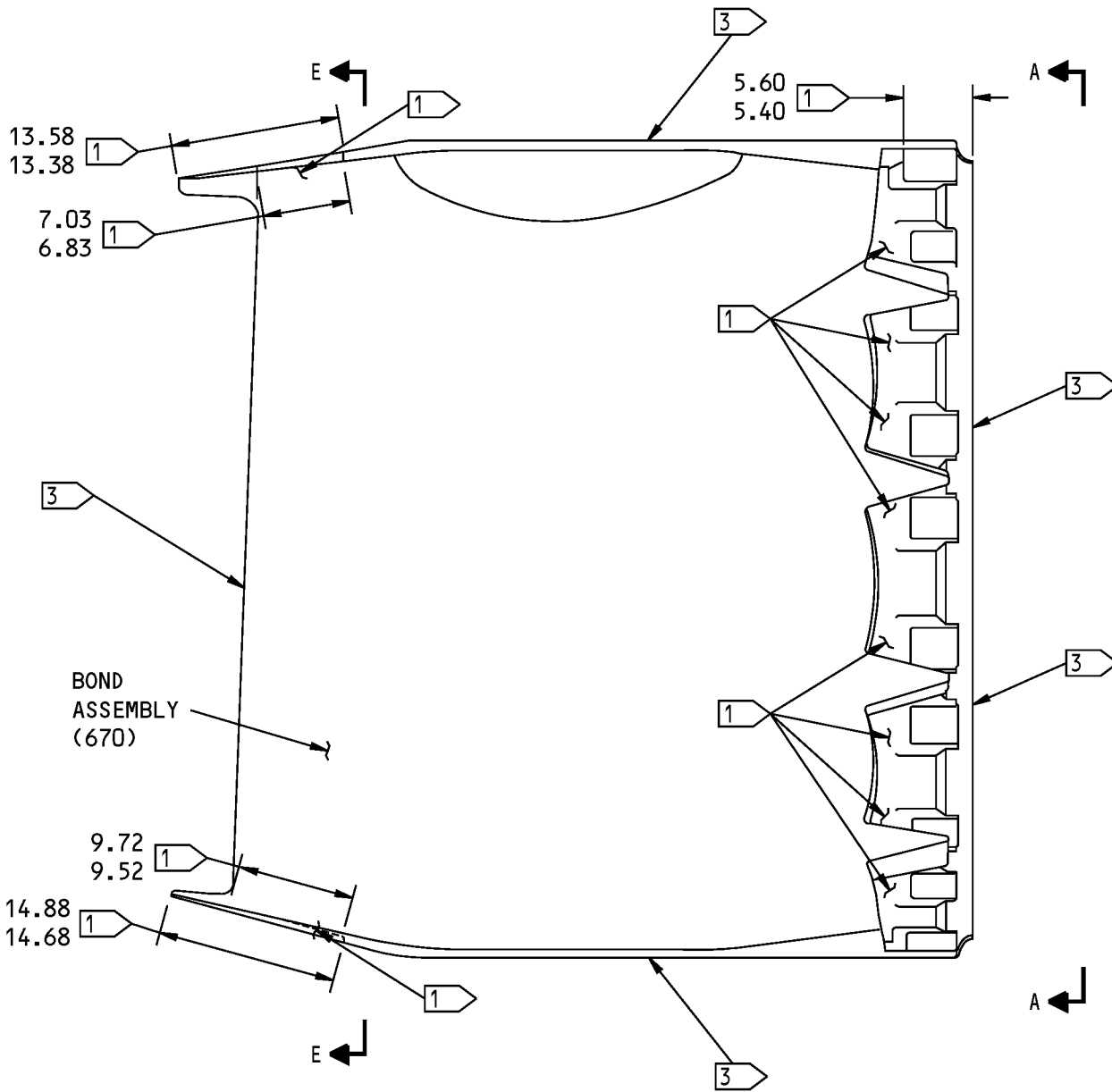
ITEM NUMBERS REFER TO IPL FIG. 2
ALL DIMENSIONS ARE IN INCHES

315A2515-1,-2 Spring Refinish
Figure 601

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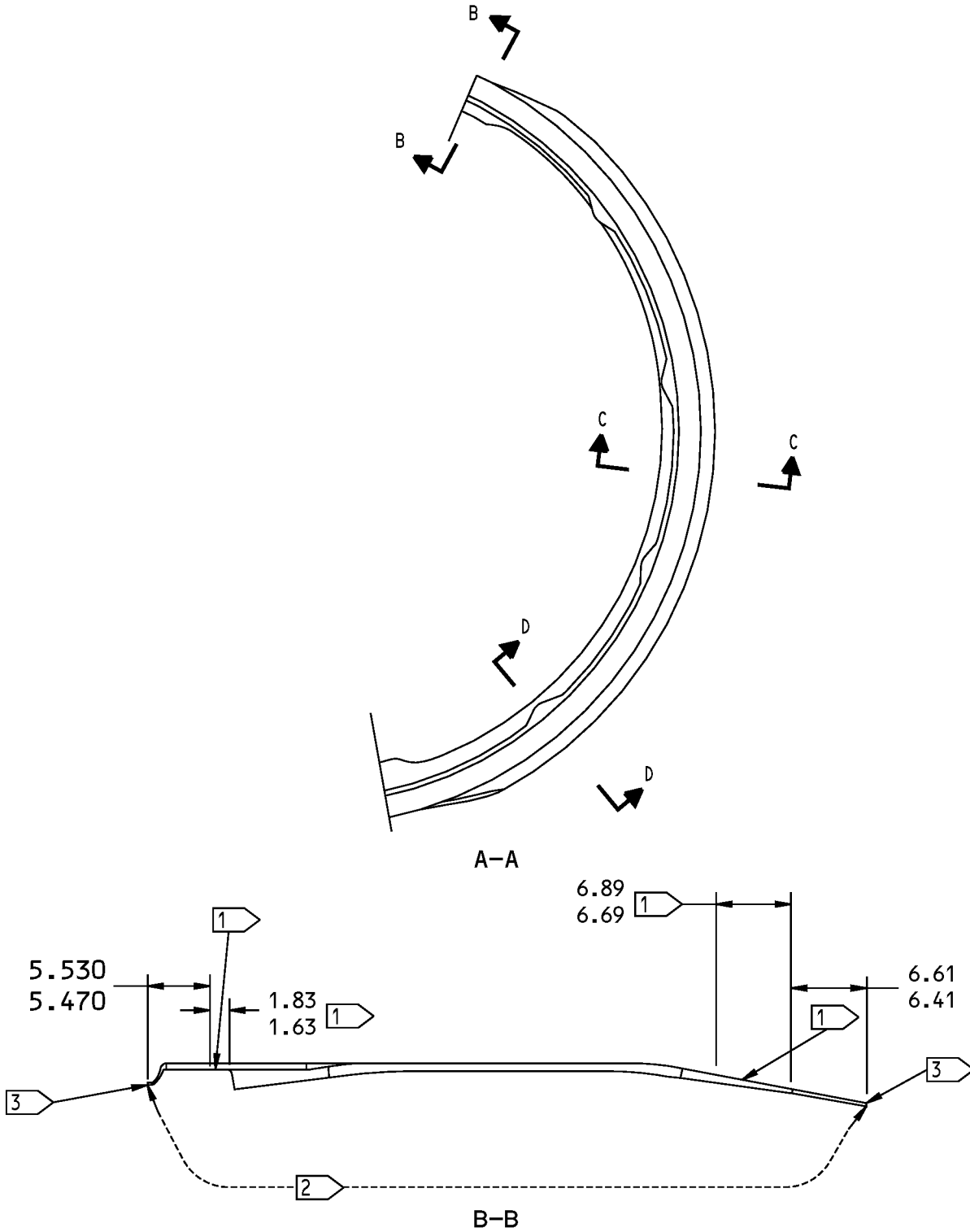


315A2502-101,-102,-185,-186,-205,-206 Bond Assembly Refinish
Figure 602 (Sheet 1 of 4)

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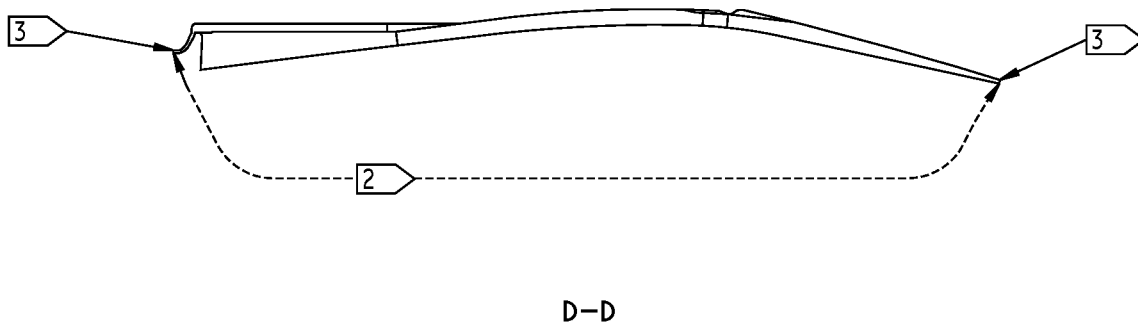
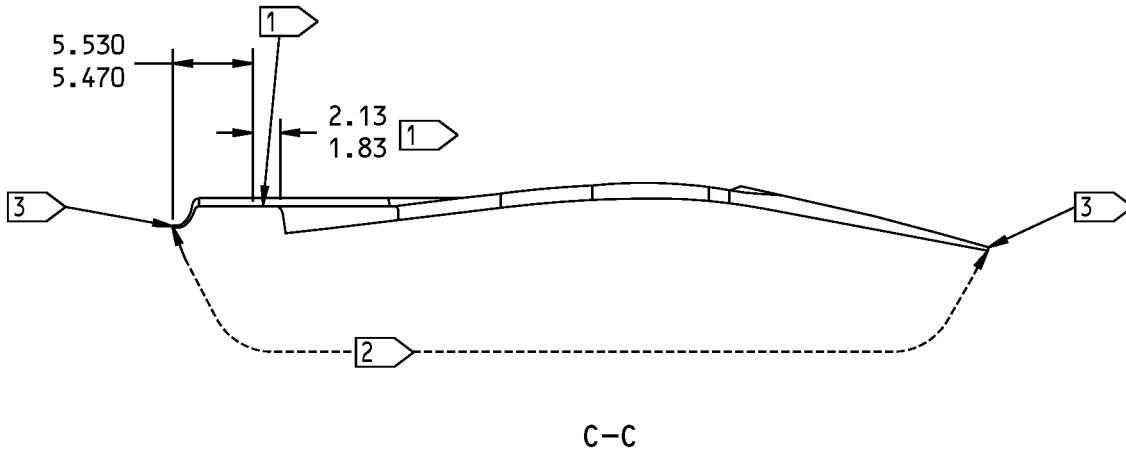


315A2502-101,-102,-185,-186,-205,-206 Bond Assembly Refinish
Figure 602 (Sheet 2 of 4)

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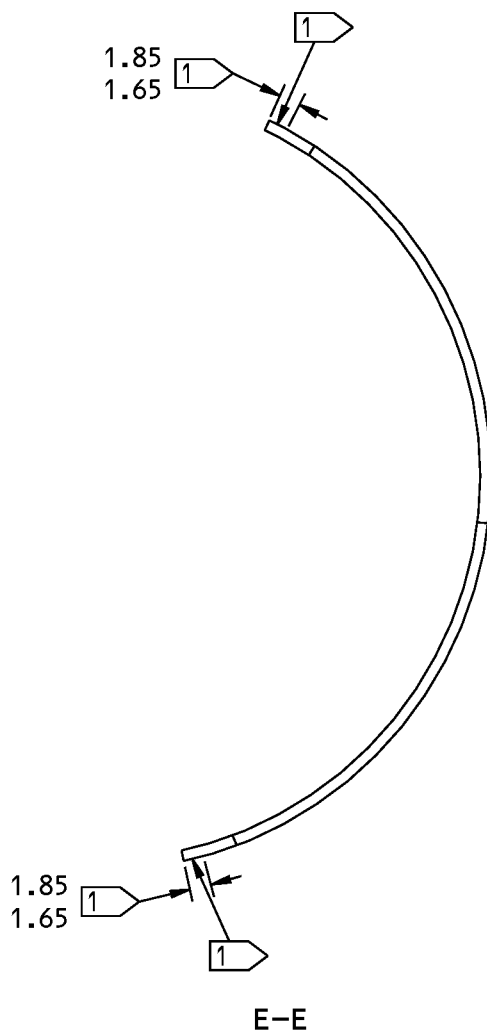


315A2502-101,-102,-185,-186,-205,-206 Bond Assembly Refinish
Figure 602 (Sheet 3 of 4)

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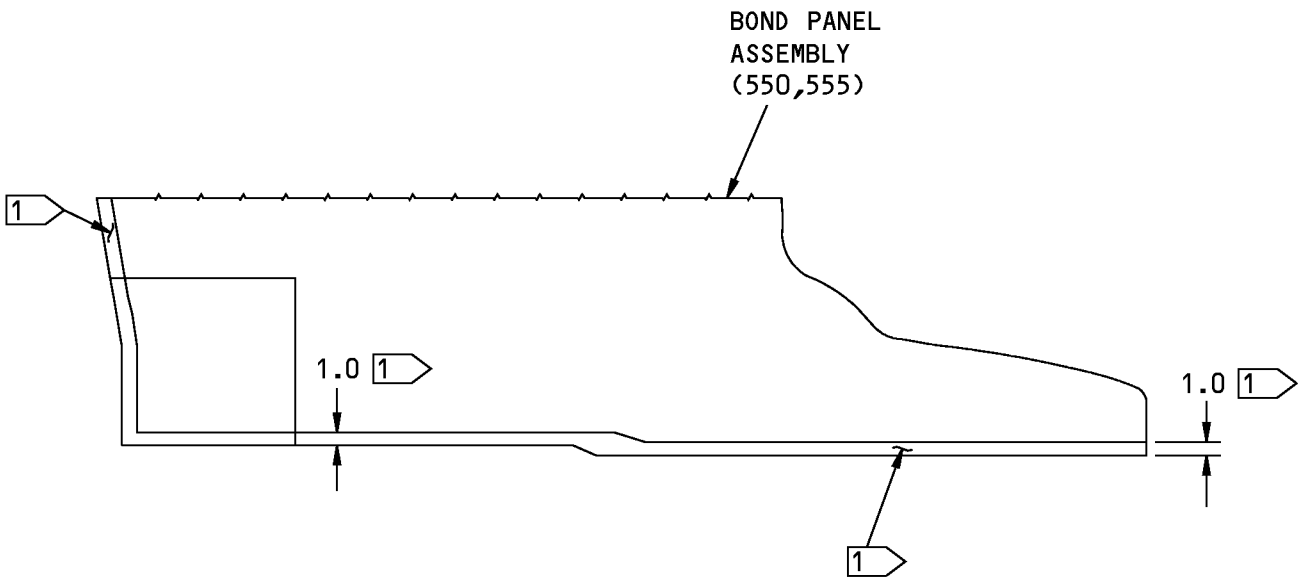
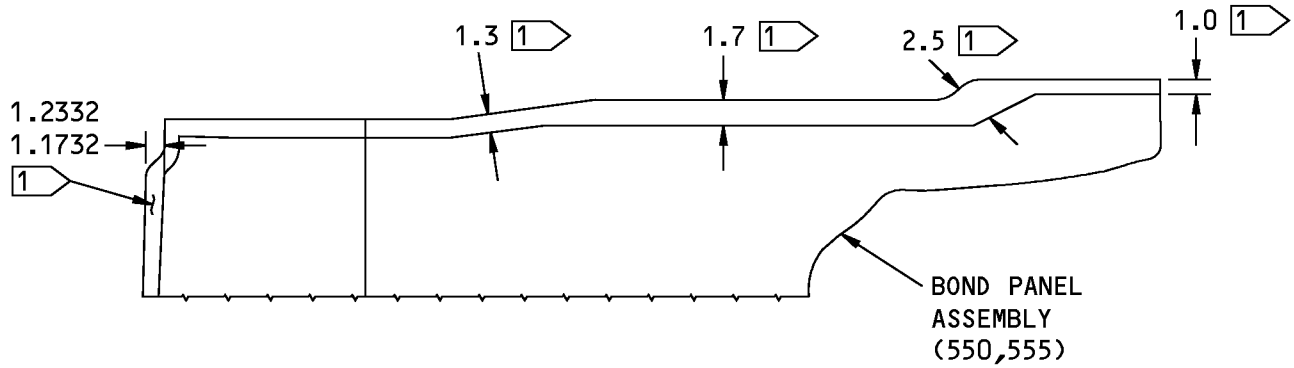
- 1 DO NOT APPLY PRIMER TO THESE AREAS
 - 2 CLEAN THIS SURFACE WITH SOLVENT THEN APPLY ALUMINIZED EPOXY PRIMER (F-14.963) TO THIS AREA. OVERSPRAY IS ALLOWED, EXCEPT ON THE AFT EDGE
 - 3 APPLY A LAYER OF BAC 5010, TYPE 70 ADHESIVE TO ALL THE TRIMMED EDGES
- ITEM NUMBERS REFER TO IPL FIG. 3
ALL DIMENSIONS ARE IN INCHES

315A2502-101,-102,-185,-186,-205,-206 Bond Assembly Refinish
Figure 602 (Sheet 4 of 4)

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1 APPLY ONE LAYER OF BMS 10-86, TYPE 1 OR TYPE 2 COATING (F-14.9625) ON TOP OF THE PRIMER IN THIS AREA

ITEM NUMBERS REFER TO IPL FIG. 1
ALL DIMENSIONS ARE IN INCHES

315A2561-101,-102,-117,-118,-121 thru -124,-133 thru -136 Bond Panel Assembly Refinish
Figure 603

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BLOCKER DOOR ASSEMBLY - REPAIR 2-1

315A2510-3, -4, -5, -6, -7, -8, -9, -10, 315A2512-3, -5, -6, -7, -8, -9, -10, -11, -12, -13, -14, -15, -16, -17, -18

1. General

- A. This procedure has the data necessary to repair the blocker door assemblies (70, 75, 80, 85, 340).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 shown in the repair.
- D. Refer to IPL Figure 2 for item numbers.

2. Fitting Assembly Replacement

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A50096	Sealant - Firewall - Hydraulic Fluid Resistant	BMS5-63 Type II
D50039	Lubricant - PTFE Release Agent - Miller-Stephenson MS-122RB (Replaces MS 122 N/C02 Lubricant)	

- B. References

Reference	Title
BAC 5300,	Forming, Straightening, and Fitting Metal Parts Blanking Sonic Area Edges
SOPM 20-50-19	GENERAL SEALING

- C. Procedure for replacement of the drag link fitting assembly (435) on blocker door assembly (340):

(1) Drag Link Fitting Assembly (435) Removal:

- (a) Remove eight bolts (400, 420), then remove the cover (415), the drag link fitting assembly (435), and the shims (545, 550) from the bond assembly (560).

NOTE: Record the shim (545, 550) thicknesses and locations for use upon installation.

(2) Drag Link Fitting Assembly (435) Installation:

NOTE: The steps (a) through (c) below are not necessary if holes exist in the drag link fitting assembly (435).

- (a) Locate the drag link fitting assembly (435) as shown in REPAIR 2-1, Figure 601, and install shims (545, 550) as needed to meet the dimension shown in REPAIR 2-1, Figure 601 and as specified by BAC 5300, BAC 5430. Clamp the drag link fitting assembly (435) and the shims (545, 550) in place.

NOTE: Use a maximum of one 0.050 inch shim at each of the shim locations. 0.005 inch maximum gap is allowed at each of the shim locations before the bolts (400, 420) are installed.

- (b) Drill full size holes through the drag link fitting assembly (435) and the shims (545, 550) from the holes in the bond assembly (560).

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- (c) Remove the drag link fitting assembly (435) and the shims (545, 550) and deburr the drilled holes.
 - (d) Apply MS-122RB lubricant, D50039 parting agent to the bond assembly (560) in the area where the drag link fitting assembly (435) and the shims (545, 550) will be installed, as specified by SOPM 20-50-19 .
 - (e) Fay surface seal the bond assembly (560), the shims (545, 550), and the drag link fitting assembly (435) using sealant, A50096 as specified by SOPM 20-50-19.
 - (f) Install the shims (545, 550), the drag link fitting assembly (435), and the cover (415) using the bolts (400, 420), the washers (405, 425), and the nuts (410, 430). Tighten the nuts (410, 430) to between 20-30 pound-inches.
NOTE: Install the bolts with sealant, A50096 as specified by SOPM 20-50-19.
 - (g) Make sure that the heads of the bolts (400, 420) are no more than 0.003 inch above the surface of the bond assembly (560) and no more than 0.005 inch below the surface of the bond assembly.
 - (h) Make sure that there is a small fillet of sealant, A50096 from squeeze-out around the parts. Fillet seal any remaining gaps using sealant, A50096 as specified by SOPM 20-50-19.
- D. Procedure for replacement of the drag link fitting assembly (205) on the blocker door assembly (70, 75, 80, 85):
- (1) Drag Link Fitting Assembly (205) Removal:
 - (a) Remove the eight bolts (170, 190), then remove the cover (185), the drag link fitting assembly (205), and the shims (315, 320) from the bond assembly (330, 335).
NOTE: Record the shim (315, 320) thicknesses and locations for use upon installation.
 - (2) Drag Link Fitting Assembly (205) Installation:
NOTE: The steps (a) through (c) below are not necessary if holes exist in the drag link fitting assembly (205).
 - (a) Locate the drag link fitting assembly (205) as shown in REPAIR 2-1, Figure 602 or REPAIR 2-1, Figure 603 , and install the shims (315, 320) as needed to meet the dimension shown in REPAIR 2-1, Figure 602 or REPAIR 2-1, Figure 603 and as specified by BAC 5300, and BAC 5430. Clamp the drag link fitting assembly and the shims (315, 320) in place.
NOTE: Use a maximum of one 0.050 inch shim at each of the shim (315, 320) locations. 0.005 inch maximum gap is allowed at each of the shim locations before the bolts (170, 190) are installed.
 - (b) Drill full size holes through the drag link fitting assembly (205) and the shims (315, 320) from the holes in the bond assembly (330, 335).
 - (c) Remove the drag link fitting assembly (205) and the shims (315, 320) and deburr the drilled holes.
 - (d) Apply MS-122RB lubricant, D50039 parting agent to the bond assembly (330, 335) in the area where the drag link fitting assembly (205) and the shims (315, 320) will be installed, as specified by SOPM 20-50-19.
 - (e) Fay surface seal the bond assembly (330, 335), the shims (315, 320), and the drag link fitting assembly (205) using sealant, A50096 as specified by SOPM 20-50-19.

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- (f) Install the shims (315, 320), the drag link fitting assembly (205), and the cover (185) using the bolts (170, 190), the washers (175, 195), and the nuts (180, 200). Tighten the nuts (180, 200) to between 20-30 pound-inches.

NOTE: Install the bolts with sealant, A50096 as specified by SOPM 20-50-19.

- (g) Make sure that the heads of the bolts (170, 190) are no more than 0.003 inch above the surface of the bond assembly (330, 335) and no more than 0.005 inch below the surface of the bond assembly.
- (h) Make sure that there is a small fillet of sealant, A50096 from squeeze-out around the parts. Fillet seal any remaining gaps using sealant, A50096 as specified by SOPM 20-50-19.

3. Fitting Assembly Bearing Replacement

A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00160	Sealant - Firewall - Hydraulic Fluid Resistant	BMS5-63
G02438	Wrap - Tie - TY24M (TY-RAP)	

B. References

Reference	Title
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT
SOPM 20-60-04	MISCELLANEOUS MATERIALS

C. Procedure

NOTE: DO NOT REMOVE THE HINGE FITTING ASSEMBLIES (110, 115, 135, 140, 365, 370) FROM THE BOND ASSEMBLY (330, 335, 560). REMOVAL WILL ALTER THE CRITICAL HINGE LINE AND AN ALIGNMENT TOOL WILL BE REQUIRED TO RE-INSTALL THEM.

NOTE: For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Remove the worn or damaged bearing (120, 145, 375) from the fitting (125, 130, 150, 155, 380, 385).
- (2) Make sure the diameter of the bearing hole is 0.6255 - 0.6260 inch for the fitting (125, 130) or 0.6245-0.6250 inch for the fitting (150, 155, 380, 385) to get the necessary interference.
- (3) Install and roller swage the new bearing (120, 145, 375) into the fitting (125, 130, 135, 150, 155, 380, 385) with sealant, A00160 as specified by SOPM 20-50-03. Make sure the location of the slot in the bearing is at the angle shown in REPAIR 2-1, Figure 601, REPAIR 2-1, Figure 602, or REPAIR 2-1, Figure 603.

NOTE: Minimum push out load must be 1045 pounds.

- (4) Put TY24M (TY-RAP) tie wrap, G02438 around the spherical ball of the bearing (120, 145, 375) to hold it in place.

4. Wear Pad Replacement

A. Consumable Materials

NOTE: Equivalent substitutes may be used.

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Reference	Description	Specification
A01085	Adhesive - Epoxy, High Temperature Resistant, 2 Part	BAC5010 Type 111 (BMS5-141)
A50004	Adhesive - Epoxy, Modified Two-Part, General Purpose	BAC5010, Type 117 (BMS5-92, Type V)

B. References

Reference	Title
SOPM 20-50-12	APPLICATION OF ADHESIVES

C. Procedure for removable wear pads (all blocker doors except as noted in REPAIR 2-1, Paragraph 4.D.)

CAUTION: REMOVAL OF THE WEAR PAD CAN CAUSE DELAMINATION TO THE PANEL ASSEMBLY. EXAMINE THE PANEL ASSEMBLY FOR DELAMINATION AFTER THE WEAR PAD IS REMOVED.

- (1) Remove the worn or damage wear pad (325, 555) from the bond assembly (330, 335, 560).
- (2) Clean and prepare the surface of the bond assembly (330, 335, 560) as specified by SOPM 20-50-12.
- (3) Bond the wear pad (325, 555) to the bond assembly (330, 335, 560) using adhesive, A01085 or as an option, use adhesive, A50004 as specified by SOPM 20-50-12. See REPAIR 2-1, Figure 601, REPAIR 2-1, Figure 602 , or REPAIR 2-1, Figure 603 for wear pad location.

D. Procedure for molded composite wear pads - 315A2510-9,-10, 315A2512-15,-16,-17,-18

- (1) See REPAIR 2-1, Paragraph 5. for refinish details.

5. Blocker Door Assembly Refinish

A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A50081	Adhesive - Epoxy	BMS5-92, Type 1
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I
C00260	Coating - Chemical And Solvent Resistant Finish, Epoxy Resin Enamel	BMS10-11, Type II
C00304	Coating - Teflon Filled, Non Decorative, Sprayable Material	BMS 10-86 Type I

B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-30-03	GENERAL CLEANING PROCEDURES

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Reference	Title
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-41-04	APPLICATION OF INTERIOR DECORATIVE FINISHES
SOPM 20-50-12	APPLICATION OF ADHESIVES
SOPM 20-50-19	GENERAL SEALING
SOPM 20-60-02	FINISHING MATERIALS

C. Procedure

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing material, refer to SOPM 20-60-02.

(1) Bond Assembly Refinish:

- (a) Clean the area of the bond assembly (330, 335, 560) that is to be refinished with solvent.
- (b) Lightly abrade the surface to remove surface gloss. Do not abrade into the composite fibers of the bond assembly.
- (c) Wipe the bond assembly (330, 335, 560) with double solvent, as specified by SOPM 20-30-03, then apply aluminized epoxy primer (SRF 14.963) to the refinish area as specified by SOPM 20-41-04.

NOTE: Do not apply aluminized epoxy primer to the fittings (110, 115, 135, 140, 365, 370) and over spray is not allowed on the fittings or the hardware.

- (d) Apply teflon coating, C00304 (F-14.9625) to the edge of the bond assembly (330, 335, 560) as shown in REPAIR 2-1, Figure 601, REPAIR 2-1, Figure 602, or REPAIR 2-1, Figure 603.
 - 1) Apply teflon coating, C00304 (F-14.9625) to the molded wear pads as shown in REPAIR 2-1, Figure 601, REPAIR 2-1, Figure 602, REPAIR 2-1, Figure 603.
- (e) Apply a continuous coating of adhesive, A50081 to all the trimmed surfaces of the bond assembly (330, 335, 560), except where coating, C00304 has been applied. Apply the adhesive, A50081 as specified by SOPM 20-50-12 and SOPM 20-50-19, method 1.

(2) Hinge Fitting Refinish:

- (a) Anodize and apply primer, C00259 and enamel coating, C00260 (F-21.18) to the refinish area of the fitting assembly (110, 115, 135, 140, 365, 370). Do not apply finish to the bearings.

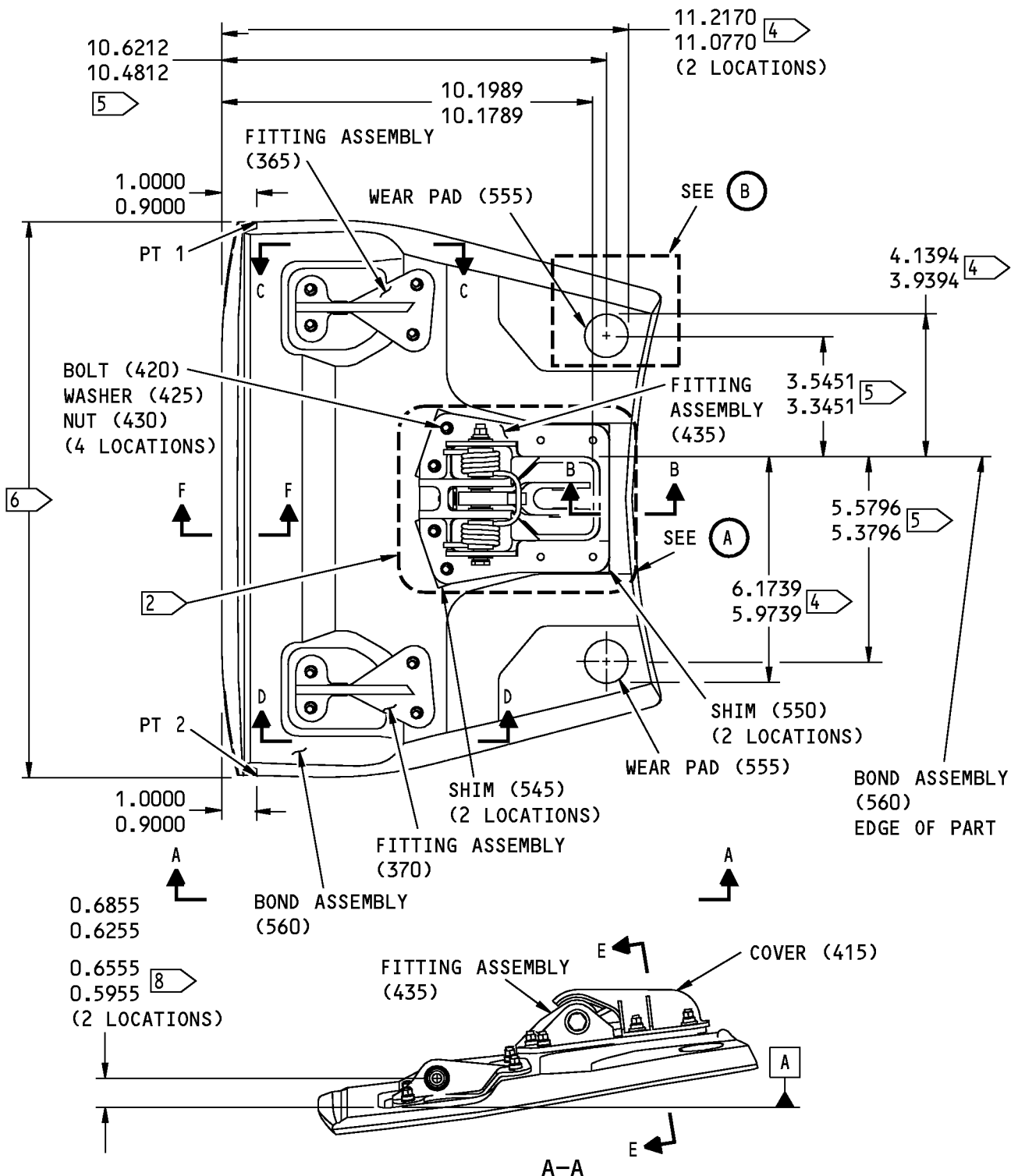
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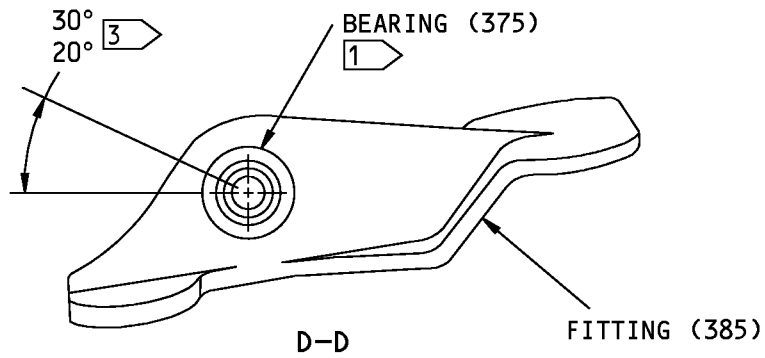
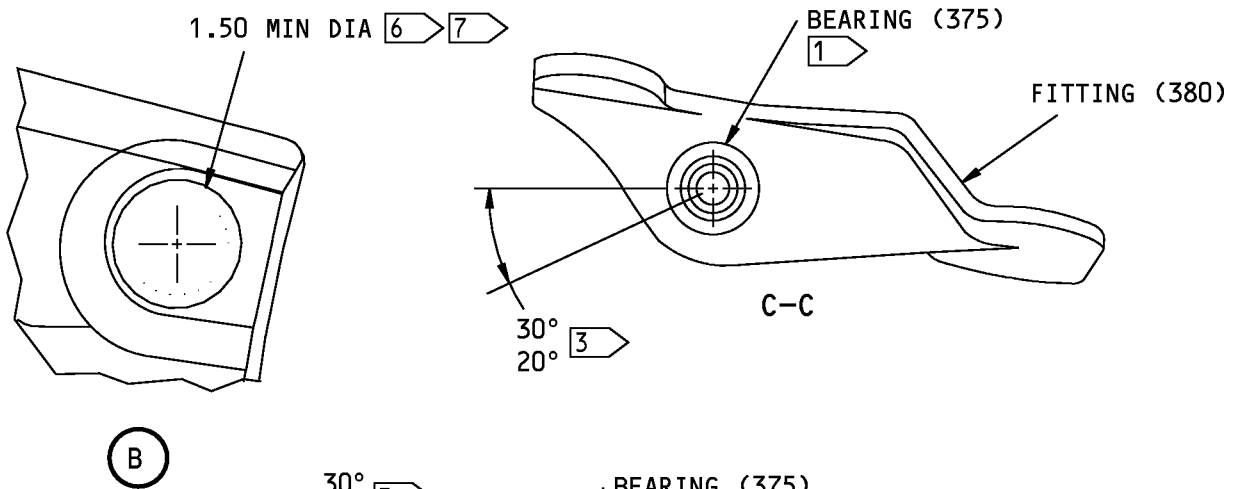
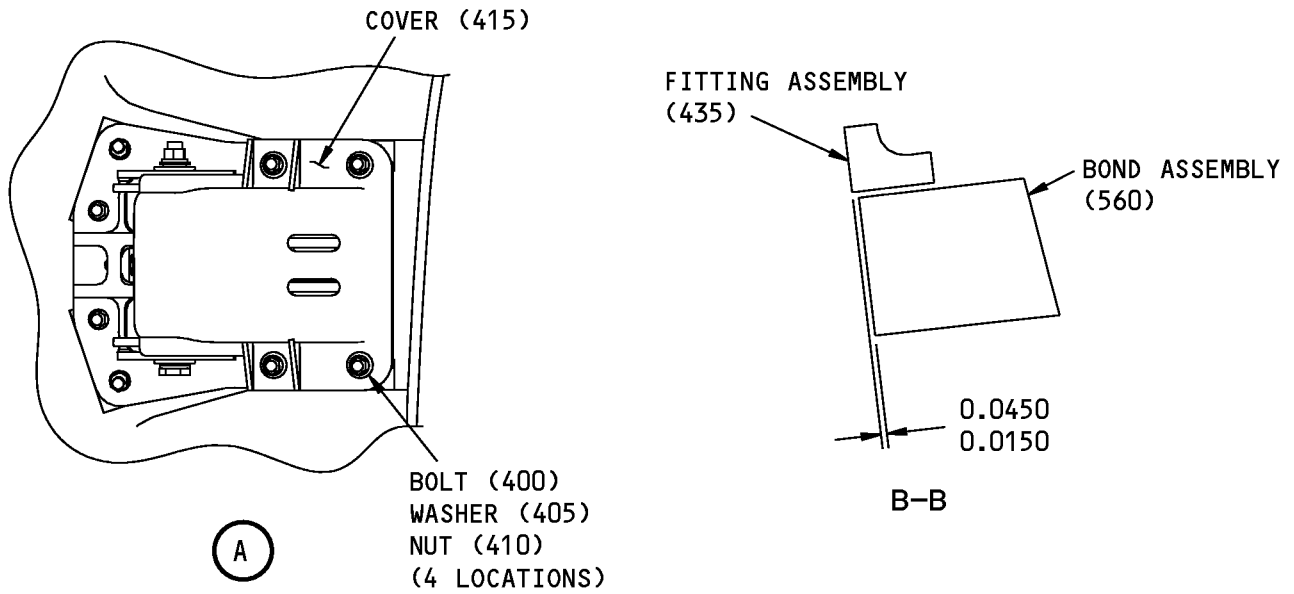
315A2510-3 thru -10 Blocker Door Assembly Repair
Figure 601 (Sheet 1 of 3)

G89695 S00041009456_V3

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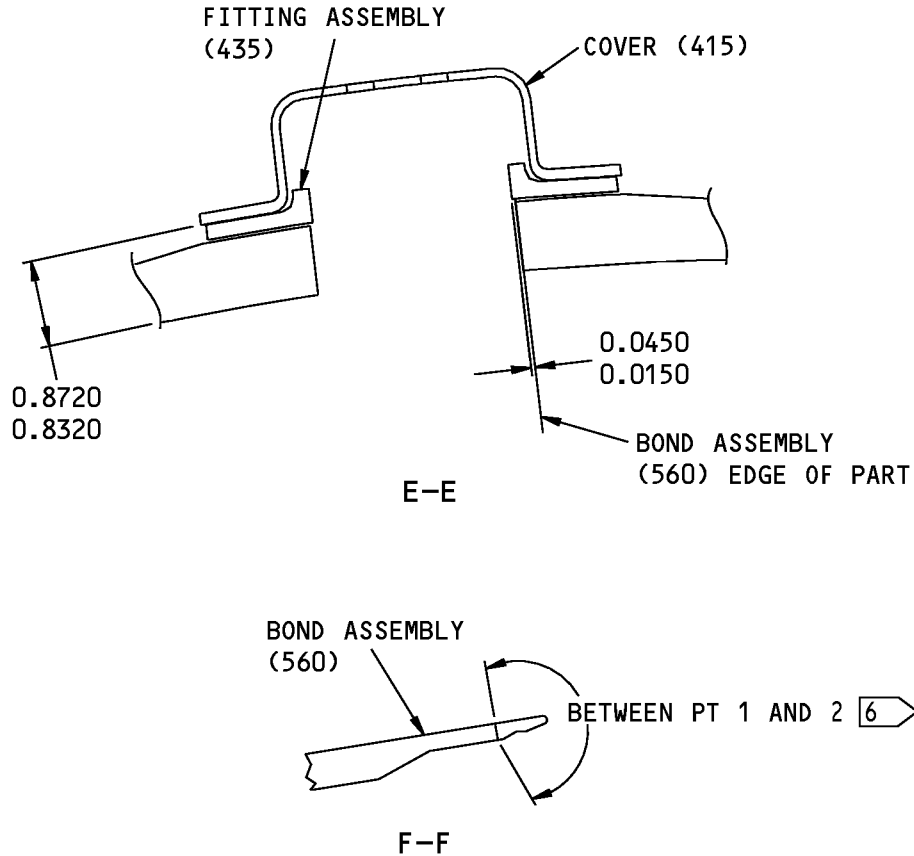


315A2510-3 thru -10 Blocker Door Assembly Repair
Figure 601 (Sheet 2 of 3)

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- 1 SWAGE BEARING RACE ON THE SIDE SHOWN
- 2 COVER (415) NOT SHOWN
- 3 SPHERICAL BEARING SLOT ORIENTATION
- 4 FOR 315A2510-3,-4
- 5 FOR 315A2510-5,-6,-7,-8,-9,-10
- 6 APPLY BMS 10-86 TYPE I OR TYPE II COATING (F-14.9625) TO THE AREA SHOWN
- 7 FOR 315A2510-9,-10 AT BOTH WEAR PAD LOCATIONS
- 8 FOR 315A2510-10 ONLY

ITEM NUMBERS REFER TO IPL FIG. 2
ALL DIMENSIONS ARE IN INCHES

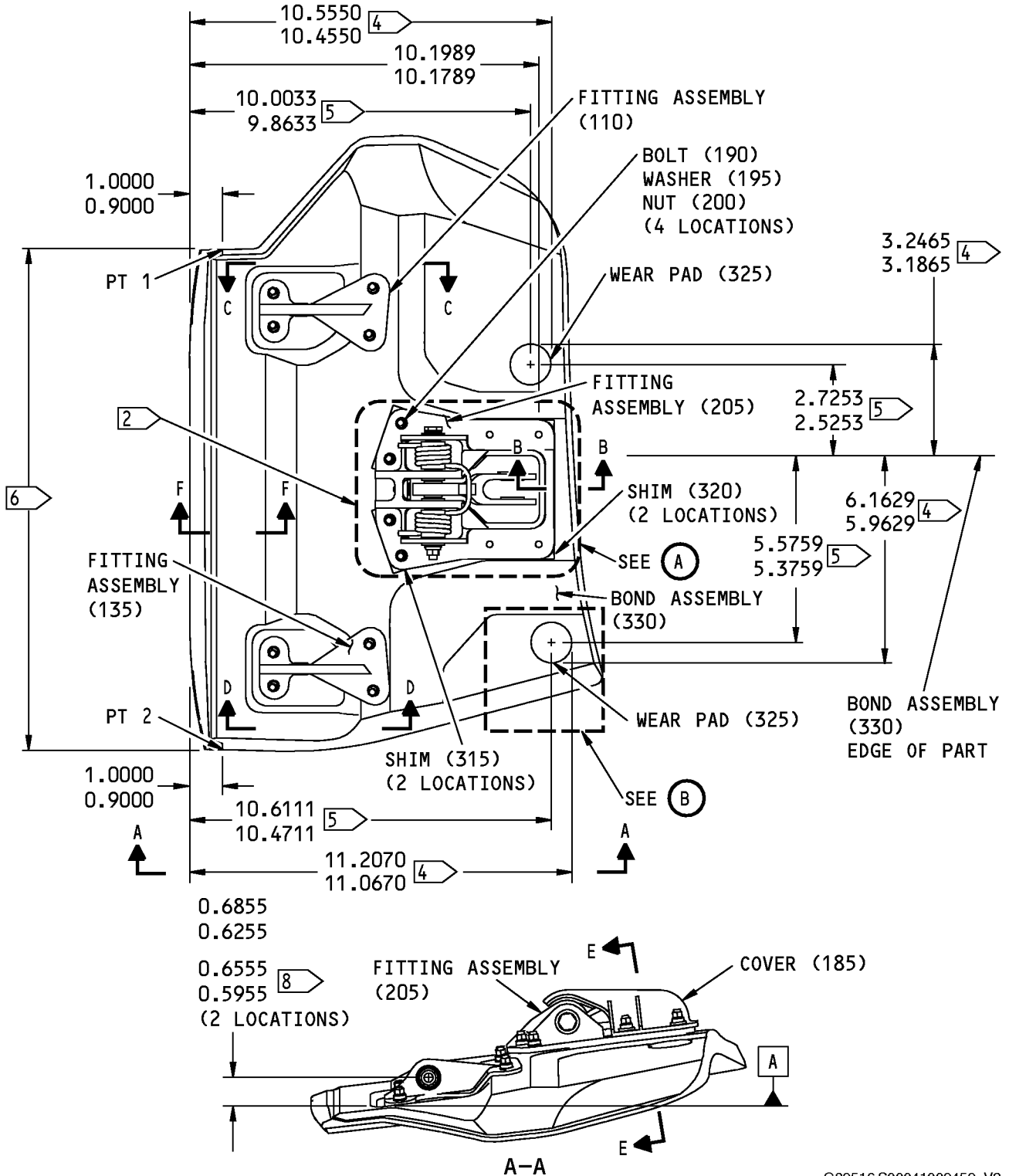
G89702 S00041009458_V3

315A2510-3 thru -10 Blocker Door Assembly Repair
Figure 601 (Sheet 3 of 3)

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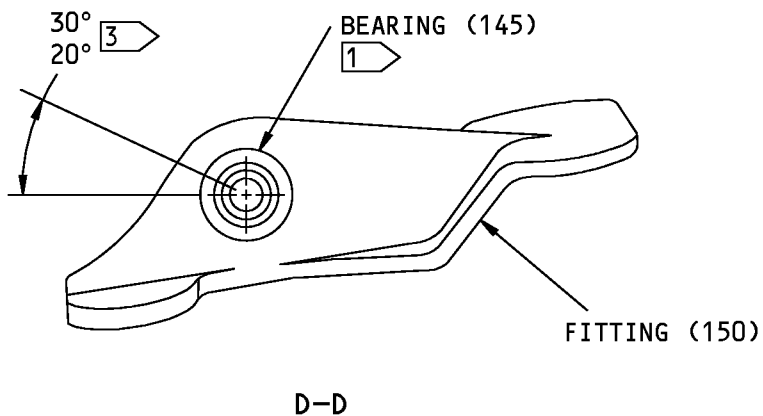
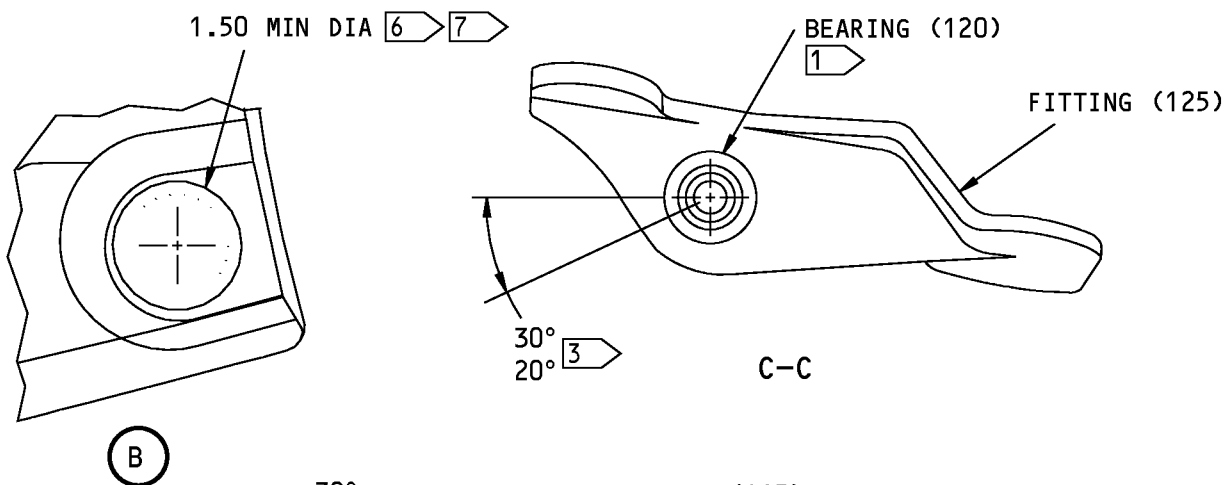
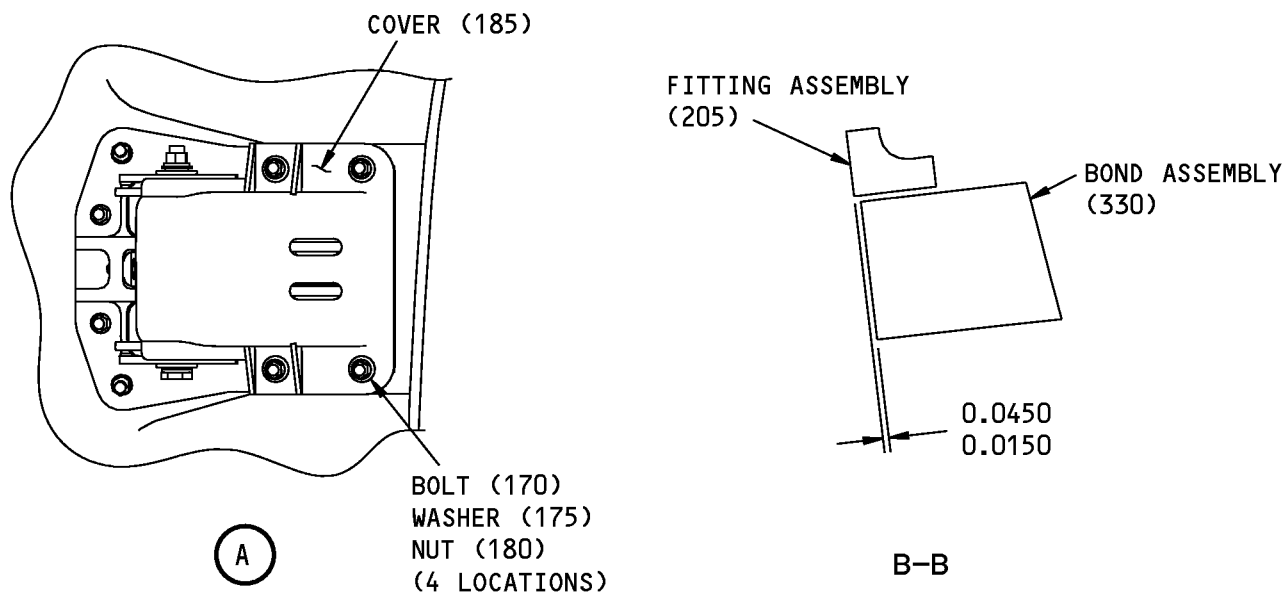
G89516 S00041009459_V3

315A2512-3,-5,-7,-9,-11,-13,-15,-17 Blocker Door Assembly Repair
Figure 602 (Sheet 1 of 3)

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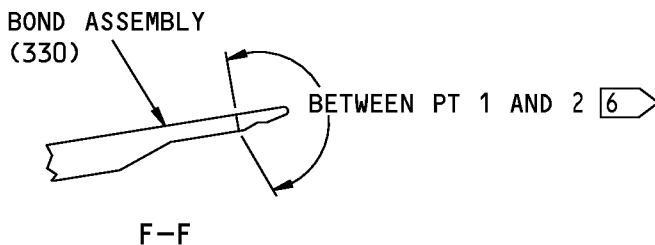
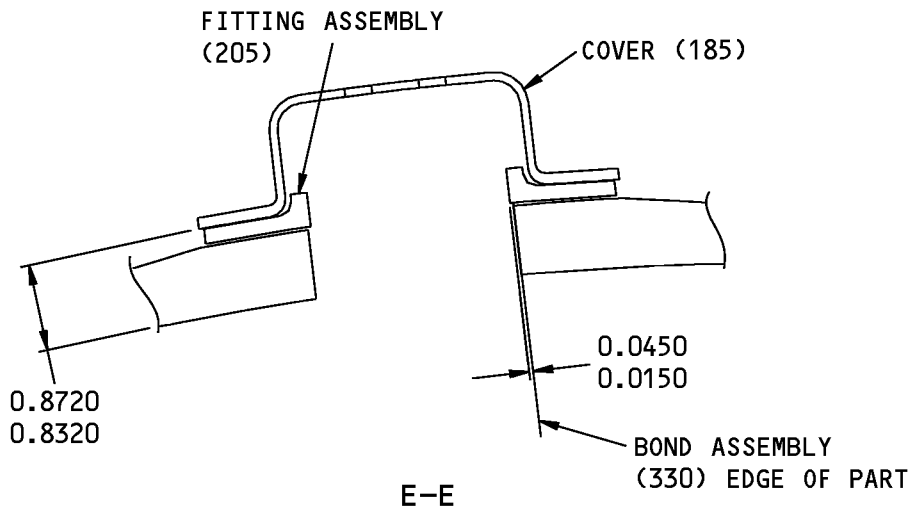


315A2512-3,-5,-7,-9,-11,-13,-15,-17 Blocker Door Assembly Repair
Figure 602 (Sheet 2 of 3)

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- 1 SWAGE BEARING RACE ON THE SIDE SHOWN
- 2 COVER (185) NOT SHOWN
- 3 SPHERICAL BEARING SLOT ORIENTATION
- 4 FOR 315A2512-3,-5
- 5 FOR 315A2512-7,-9,-11,-13,-15,-17
- 6 APPLY BMS 10-86 TYPE I OR TYPE II COATING (F-14.9625) TO THE AREA SHOWN
- 7 FOR 315A2512-15,-17 AT BOTH WEAR PAD LOCATIONS
- 8 FOR 315A2512-17 ONLY

ITEM NUMBERS REFER TO IPL FIG. 2
ALL DIMENSIONS ARE IN INCHES

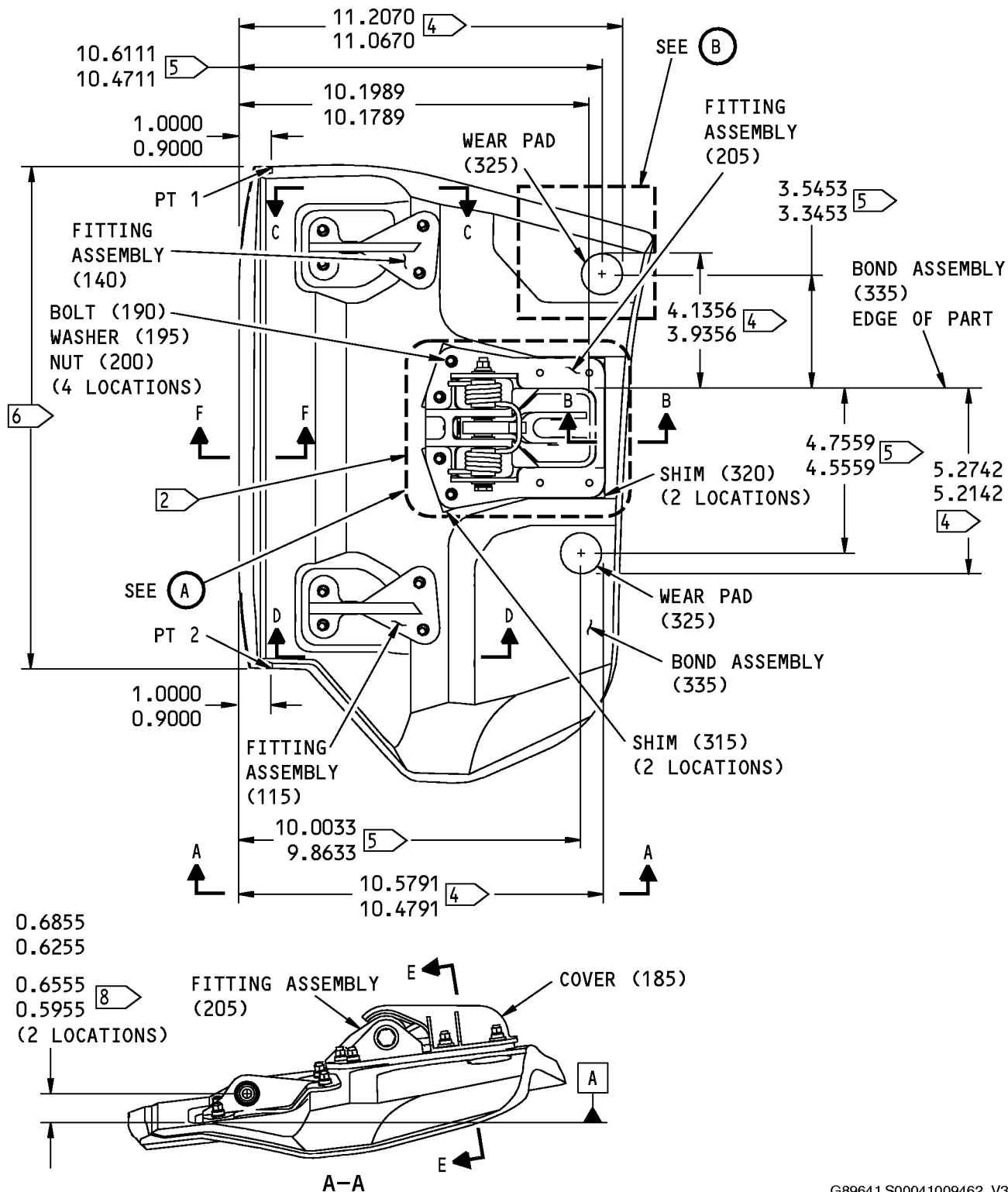
G89601 S00041009461_V3

315A2512-3,-5,-7,-9,-11,-13,-15,-17 Blocker Door Assembly Repair
Figure 602 (Sheet 3 of 3)

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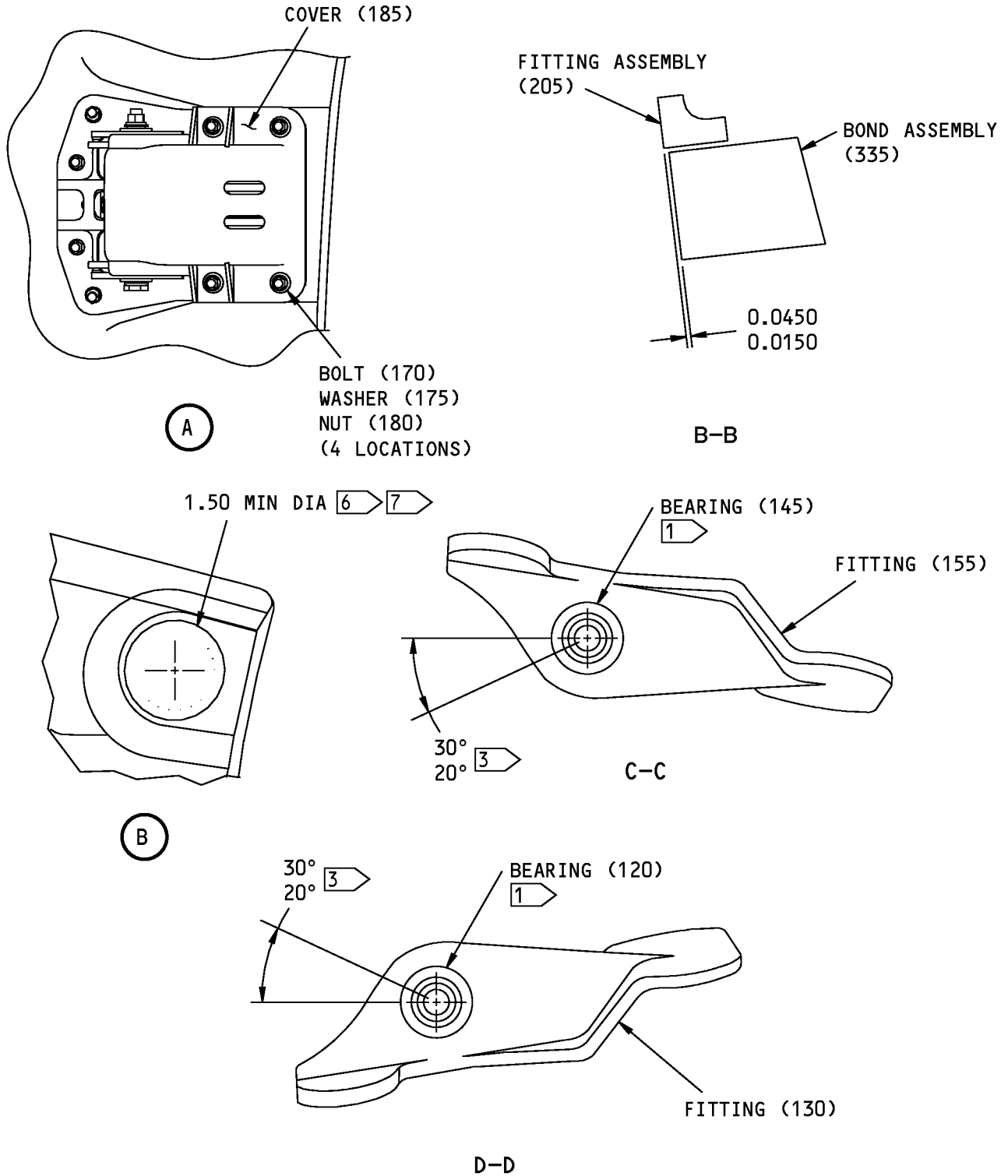
315A2512-4,-6,-8,-10,-12,-14,-16,-18 Blocker Door Assembly Repair
Figure 603 (Sheet 1 of 3)

G89641 S00041009462_V3

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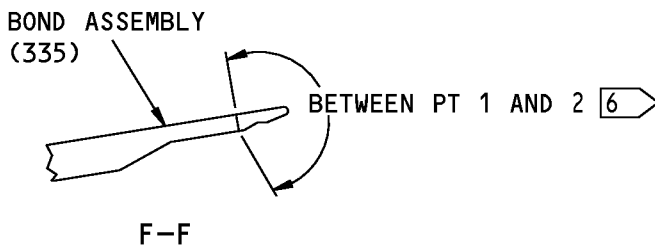
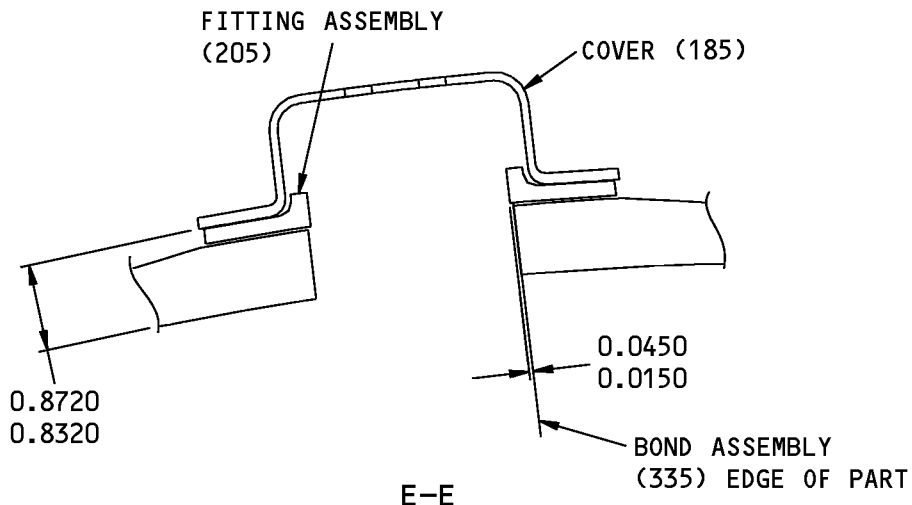


315A2512-4,-6,-8,-10,-12,-14,-16,-18 Blocker Door Assembly Repair
Figure 603 (Sheet 2 of 3)

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- 1 SWAGE BEARING RACE ON THE SIDE SHOWN
- 2 COVER (185) NOT SHOWN
- 3 SPHERICAL BEARING SLOT ORIENTATION
- 4 FOR 315A2512-4,-6
- 5 FOR 315A2512-8,-10,-12,-14,-16,-18
- 6 APPLY BMS 10-86 TYPE I OR TYPE II COATING (F-14.9625) TO THE AREA SHOWN
- 7 FOR 315A2512-16,-18 AT BOTH WEAR PAD LOCATIONS
- 8 FOR 315A2512-18 ONLY

ITEM NUMBERS REFER TO IPL FIG. 2
ALL DIMENSIONS ARE IN INCHES

G89672 S00041009464_V3

315A2512-4,-6,-8,-10,-12,-14,-16,-18 Blocker Door Assembly Repair
Figure 603 (Sheet 3 of 3)

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CONTROL LINK ASSEMBLY - REPAIR 2-2

315A2514-1

1. General

- A. This procedure has the data necessary to repair the control link assembly (245, 475).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 shown in the repair.
- D. Refer to IPL Figure 2 for item numbers.

2. Bushing Replacement

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00160	Sealant - Firewall - Hydraulic Fluid Resistant	BMS5-63

- B. References

Reference	Title
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT
SOPM 20-50-19	GENERAL SEALING

- C. Procedure

- (1) Remove the worn or damaged bushings (250, 480, 255, 485, 260, 490) from the fitting (270, 500) as specified by SOPM 20-50-03.
- (2) Wet install the new bushings (250, 480, 255, 485, 260, 490) into the fitting (270, 500) as specified by SOPM 20-50-03, except use sealant, A00160 instead of primer.
- (3) Machine the bushings (250, 480, 255, 485, 260, 490) to the final diameter as shown in REPAIR 2-2, Figure 601, then break the sharp edges of the bushings.
- (4) Fillet seal the flanges of the bushings (250, 480, 255, 485, 260, 490) with sealant, A00160 as specified by SOPM 20-50-19.

3. Wear Pad Replacement

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00551	Sealant - Fuel Tank	BAC5010, Type 44 (BMS5-44, BMS5-45)
A50004	Adhesive - Epoxy, Modified Two-Part, General Purpose	BAC5010, Type 117 (BMS5-92, Type V)

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B. References

Reference	Title
SOPM 20-50-12	APPLICATION OF ADHESIVES

C. Procedure

- (1) Remove the worn or damaged wear pad (265, 495) from the fitting (270, 500).
- (2) Bond the new wear pad (265, 495) to the fitting (270, 500) using sealant, A00551 or as an option, use adhesive, A50004 as specified by SOPM 20-50-12. Make sure that the edges of the wear pad (265, 495) are located as shown in REPAIR 2-2, Figure 601.

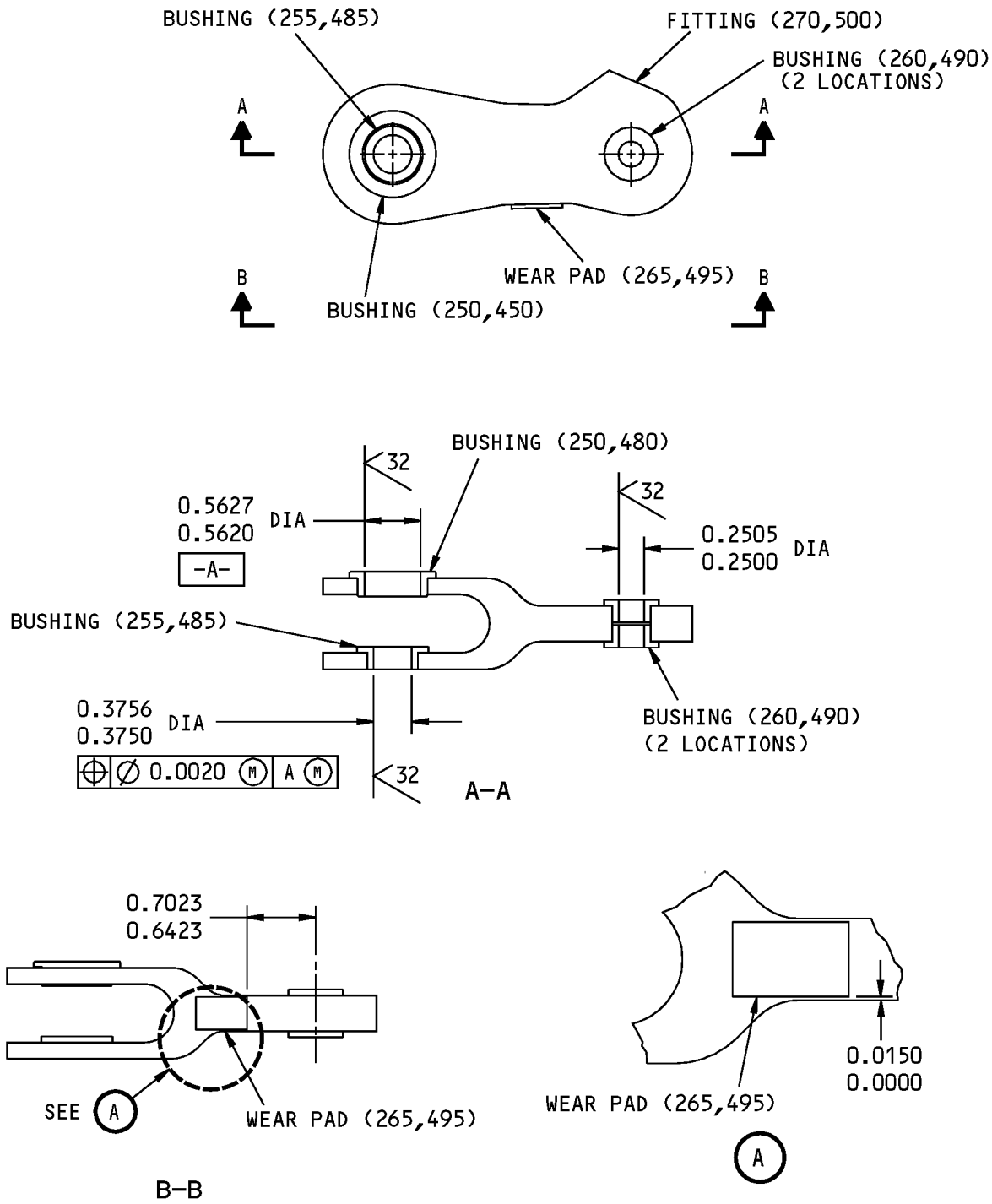
78-31-24

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ITEM NUMBERS REFER TO IPL FIG. 2
ALL DIMENSIONS ARE IN INCHES

315A2514-1 Link Assembly Repair
Figure 601

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FITTING - REPAIR 2-3

315A2514-2

1. General

- A. This procedure has the data necessary to repair the fitting (270, 500).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 shown in the repair.
- D. Refer to IPL Figure 2 for item numbers.

2. Fitting Refinish

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I
C00304	Coating - Teflon Filled, Non Decorative, Sprayable Material	BMS 10-86 Type I

- B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-60-02	FINISHING MATERIALS

- C. Procedure

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Remove the old finish from the fitting (270, 500).
- (2) Anodize and apply primer, C00259 (F-18.13) to the fitting (270, 500) all over, except do not apply primer, C00259 to the inside of the bushing holes.
- (3) Apply teflon coating, C00304 (SRF-14.9624) to the area shown in REPAIR 2-3, Figure 601.

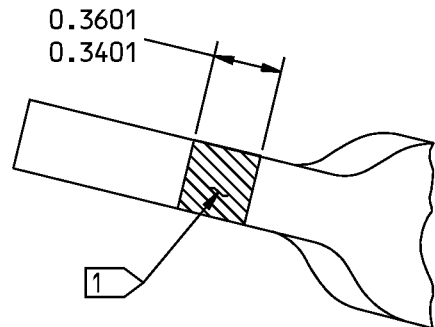
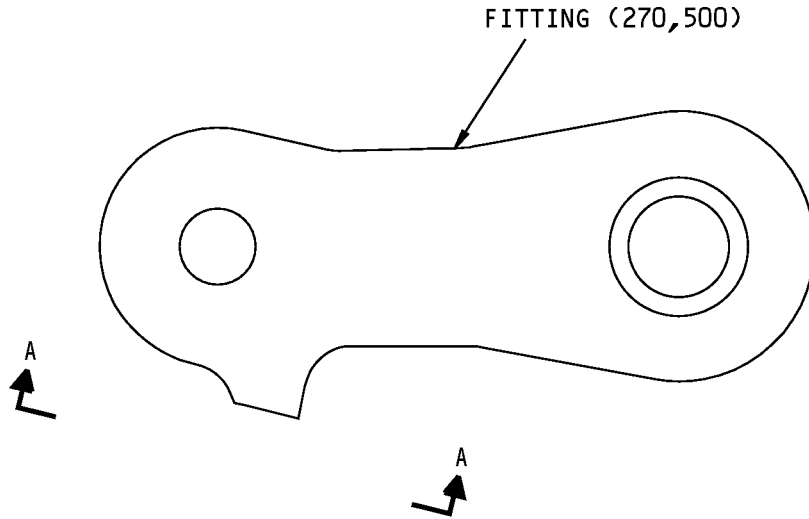
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REPAIR 2-3

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A-A

1 PREPARE THIS SURFACE AND APPLY WHITE BMS 10-86, TYPE 1 OR 2 TEFLON FILLED COATING (SRF-14.9624)

ITEM NUMBERS REFER TO IPL FIG. 2
ALL DIMENSIONS ARE IN INCHES

315A2514-2 Fitting Repair
Figure 601

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REPAIR 2-3
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FITTING ASSEMBLY - REPAIR 2-4

315A2519-1, -4, -6, -7

1. General

- A. This procedure has the data necessary to repair the fitting assembly (285, 515).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 shown in the repair.
- D. Refer to IPL Figure 2 for item numbers.

2. Bushing Replacement

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00160	Sealant - Firewall - Hydraulic Fluid Resistant	BMS5-63
A00551	Sealant - Fuel Tank	BAC5010, Type 44 (BMS5-44, BMS5-45)
A50096	Sealant - Firewall - Hydraulic Fluid Resistant	BMS5-63 Type II

- B. References

Reference	Title
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT
SOPM 20-50-19	GENERAL SEALING

- C. Procedure

- (1) Remove the worn or damaged bushings (290, 295, 520, 525) from the fitting (310, 540) as specified by SOPM 20-50-03 .
- (2) For Assemblies P/N 315A2519-1, -4, -6:
 - (a) Wet install the new bushings (290, 295, 520, 525) into the fitting (310, 540) as specified by SOPM 20-50-03, except use sealant, A00160 instead of primer.
- (3) For Assemblies P/N 315A2519-7:
 - (a) Wet install the new bushings (290, 295, 520, 525) into the fitting (310, 540) as specified by SOPM 20-50-03, except use sealant, A00551 instead of primer.
- (4) Machine the bushings (290, 295, 520, 525) to the final diameter as shown in REPAIR 2-4, Figure 601, then chamfer the holes of the bushings.
 - (a) Prevent gum conditions when drilling, reaming, or chamfering. Melted, scorched, or discolored material is not permitted.
 - (b) Larger diameter requires bushings (230, 230A, 460, 460A).
 - (c) Smaller diameter requires bushings (230B,460B).

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- (5) Fillet seal the flanges of the bushings (520, 525) with sealant, A50096 as specified by SOPM 20-50-19.

3. Wear Pad Replacement

A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00551	Sealant - Fuel Tank	BAC5010, Type 44 (BMS5-44, BMS5-45)

B. References

Reference	Title
SOPM 20-50-12	APPLICATION OF ADHESIVES

C. Procedure

- (1) Remove the worn or damaged wear pads (530) from the fitting (310, 540).
- (2) Bond the new wear pads (530) to the fitting (310, 540) using sealant, A00551 as specified by SOPM 20-50-12. Make sure that the edges of the wear pads (530) are flush with the fitting (310, 540) +/-0.002 inch at the locations shown in REPAIR 2-4, Figure 601.

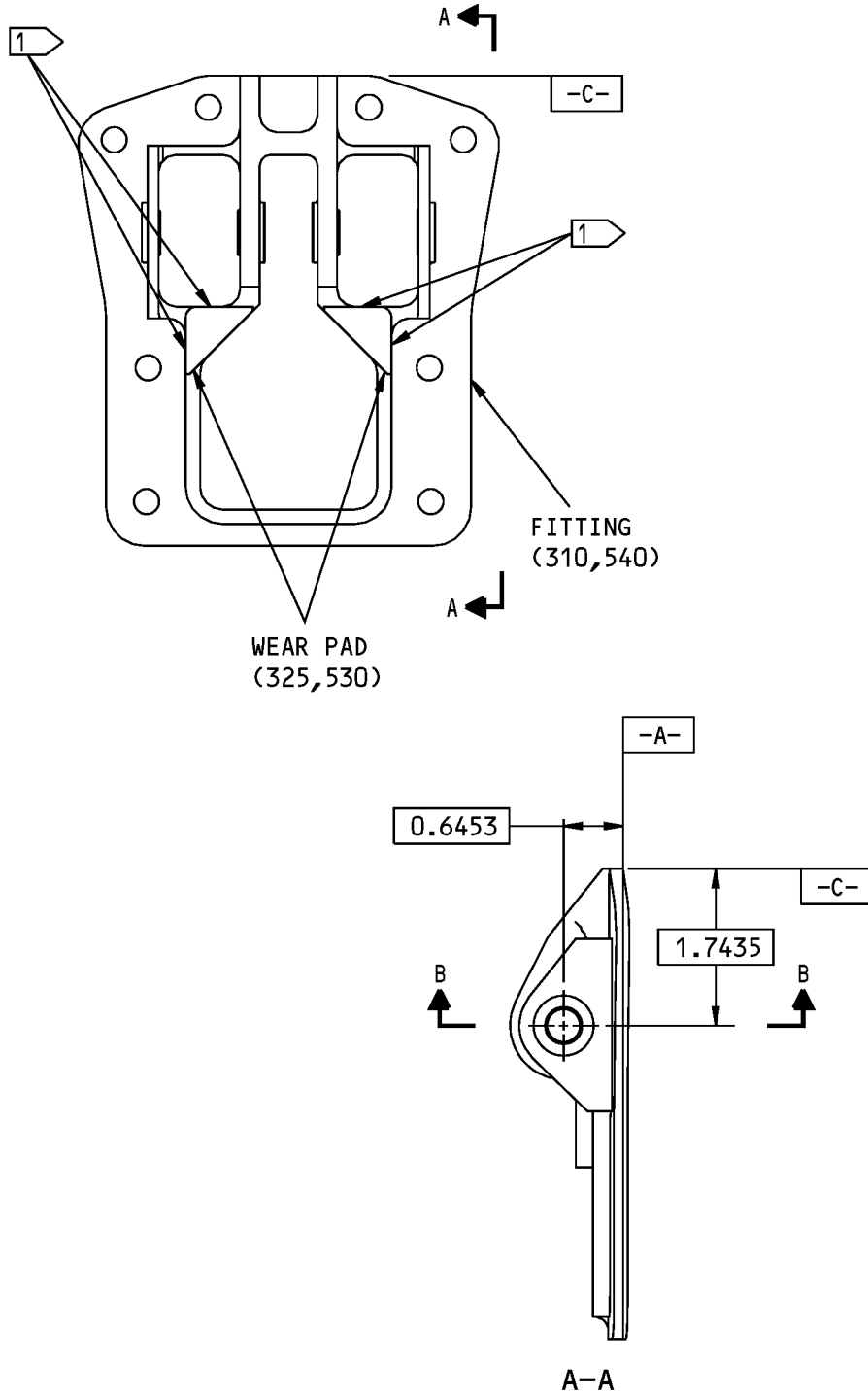
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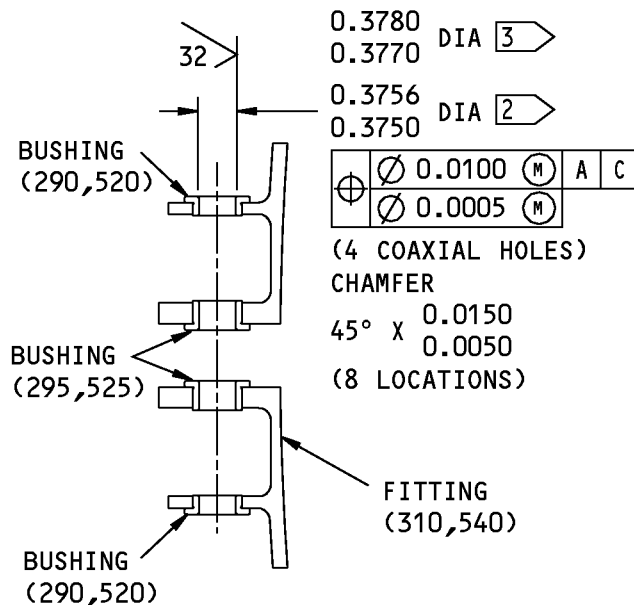


315A2519-1,-4,-6,-7 Fitting Assembly Repair
Figure 601 (Sheet 1 of 2)

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B-B

- 1 MAKE THE EDGE OF THE WEAR PAD FLUSH WITH THE SURFACE OF THE FITTING ± 0.020
- 2 FOR 315A2519-1,-4.
USE BUSHING (230B,460B) ONLY
- 3 FOR 315A2519-6,-7.
USE BUSHING (230,230A,460,460A) ONLY

ITEM NUMBERS REFER TO IPL FIG. 2
ALL DIMENSIONS ARE IN INCHES

315A2519-1,-4,-6,-7 Fitting Assembly Repair
Figure 601 (Sheet 2 of 2)

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REPAIR 2-4
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FITTING - REPAIR 2-5

315A2519-2, -5

1. General

- A. This procedure has the data necessary to repair the fitting (310, 540).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to the REPAIR-GENERAL, Figure 601 shown in the repair.
- D. Refer to IPL Figure 2 for item numbers.

2. Fitting Refinish

A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I
C00260	Coating - Chemical And Solvent Resistant Finish, Epoxy Resin Enamel	BMS10-11, Type II

B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-60-02	FINISHING MATERIALS

C. Procedure

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Remove the old finish from the fitting (310, 540) as specified by SOPM 20-30-02.
- (2) Anodize and apply primer, C00259 and enamel coating, C00260 (F-21.18) to the fitting (310, 540) all over, except do not apply primer, C00259 or enamel coating, C00260 to the inside of the bushing holes or screw hole.

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DRAG FITTING ASSEMBLY - REPAIR 2-6

315A2523-1, -2

1. General

- A. This procedure has the data necessary to repair the drag fitting assembly (205, 435).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 shown in the repair.
- D. Refer to IPL Figure 2 for item numbers.

2. Spring Replacement

A. References

Reference	Title
SOPM 20-50-01	BOLT AND NUT INSTALLATION

B. Procedure

- (1) Remove the bolt (210, 440), washers (215, 220, 445, 450) spacers (235, 465), bushing (230, 460), and spring (240, 470) from the fitting assembly (285, 515).
- (2) Install new or refinished spring (240, 470) with the bolt (210, 440), washers (215, 220, 445, 450), spacers (235, 465), bushings (230, 460), and nut (225, 455).

NOTE: Install more washers (220, 450) if necessary for clamp up. Install the bolt (210, 440) as specified by SOPM 20-50-01, except do not tighten it to more than 65 pound-inches.

3. Wear Pad Replacement

A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00160	Sealant - Firewall - Hydraulic Fluid Resistant	BMS5-63

B. References

Reference	Title
SOPM 20-50-19	GENERAL SEALING

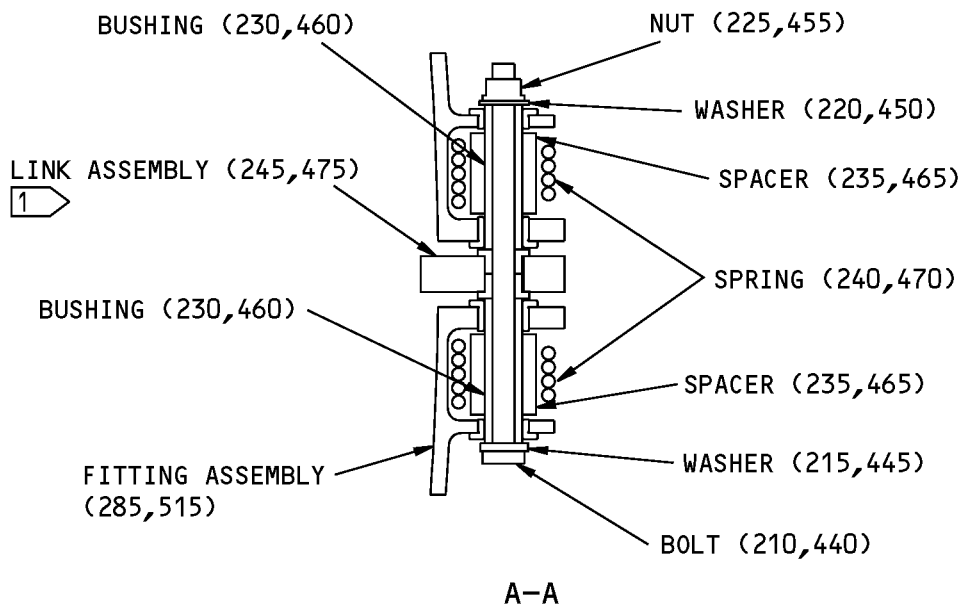
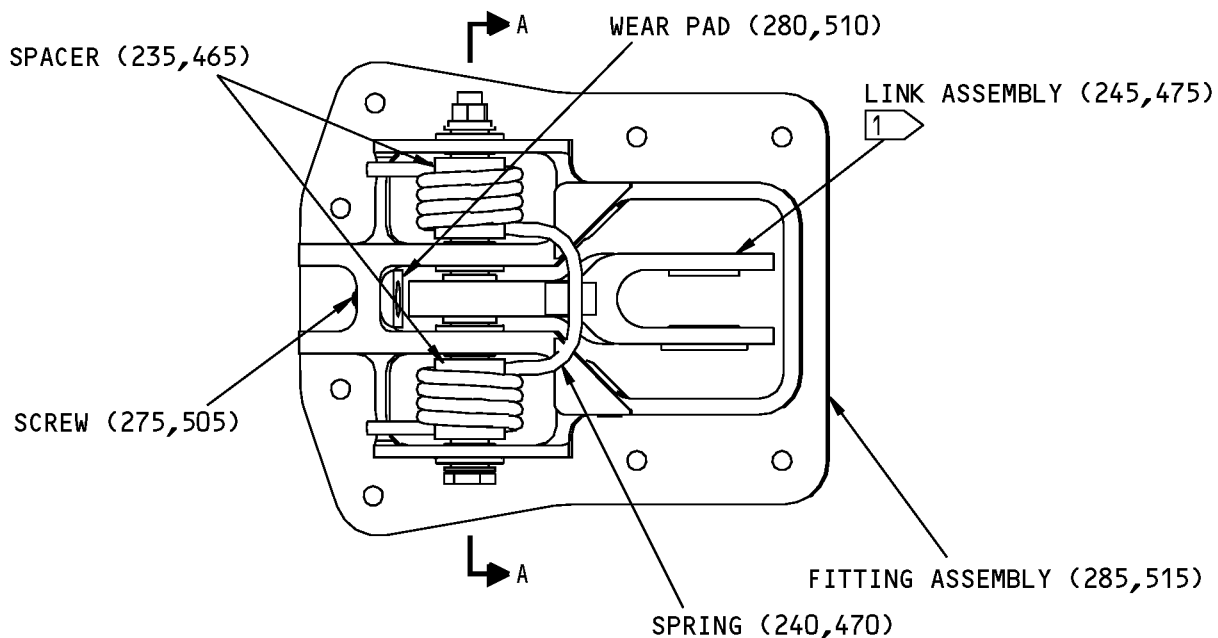
C. Procedure

- (1) Remove the screw (275, 505), then remove the worn or damaged wear pad (280, 510) from the fitting assembly (205, 435).
- (2) Install the new wear pad (280, 510) and wet install the screw (275, 505) using sealant, A00160, as specified by SOPM 20-50-19.

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1 THE LINK ASSEMBLY (245,475) IS SHOWN IN THE STOWED POSITION

ITEM NUMBERS REFER TO IPL FIG. 2
ALL DIMENSIONS ARE IN INCHES

315A2523-1,-2 Drag Fitting Assembly Repair
Figure 601

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COMMON DIAPHRAGM HINGE FITTING ASSEMBLY - REPAIR 3-1

315A2530-11, -12, -17, -18, -21, -22

1. General

- A. This procedure has the data necessary to repair the common diaphragm hinge fitting assemblies (140, 150).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 shown in the repair.
- D. Refer to IPL Figure 3 for item numbers.

2. Bushing Replacement

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00160	Sealant - Firewall - Hydraulic Fluid Resistant	BMS5-63

- B. References

Reference	Title
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT
SOPM 20-50-19	GENERAL SEALING
SOPM 20-60-04	MISCELLANEOUS MATERIALS

- C. Procedure

NOTE: For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Refer to REPAIR 3-1, Figure 601 for fitting assembly (140) and REPAIR 3-1, Figure 602 for fitting assembly (150).
- (2) Remove the worn or damaged bushings (185, 190, 195A) from the fittings (200, 210).
- (3) Apply sealant, A00160 to the bushings (185, 190, 195A), then use the shrink-fit method to install them into the fittings (200, 210) as specified by SOPM 20-50-03. Make sure that the clearance between the bushing flange and the surface of the fitting is not more than 0.005 inch.
- (4) Machine the bushing (185, 190, 195A) to the final diameter as shown in REPAIR 3-1, Figure 601 or REPAIR 3-1, Figure 602.
- (5) Chamfer the bushing (185, 190, 195A) as shown in REPAIR 3-1, Figure 601 or REPAIR 3-1, Figure 602.
- (6) Radius or break all other sharp edges to 0.03-0.04 inch.
- (7) Apply a fillet of sealant, A00160 around the outside diameter of the flange on the bushing (185, 190, 195A) as specified by SOPM 20-50-19.

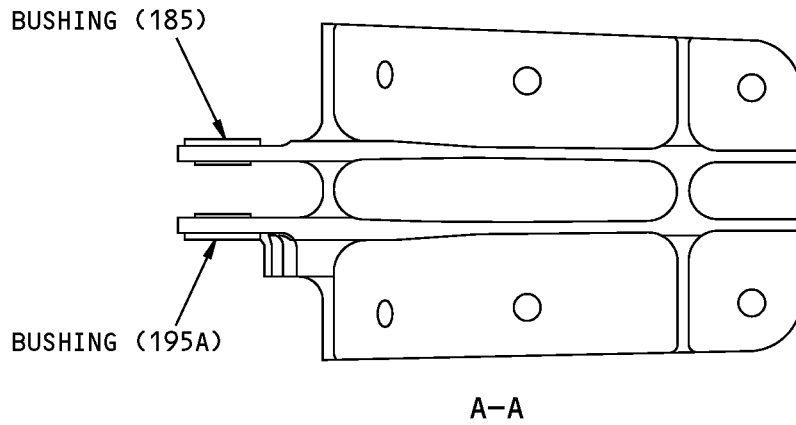
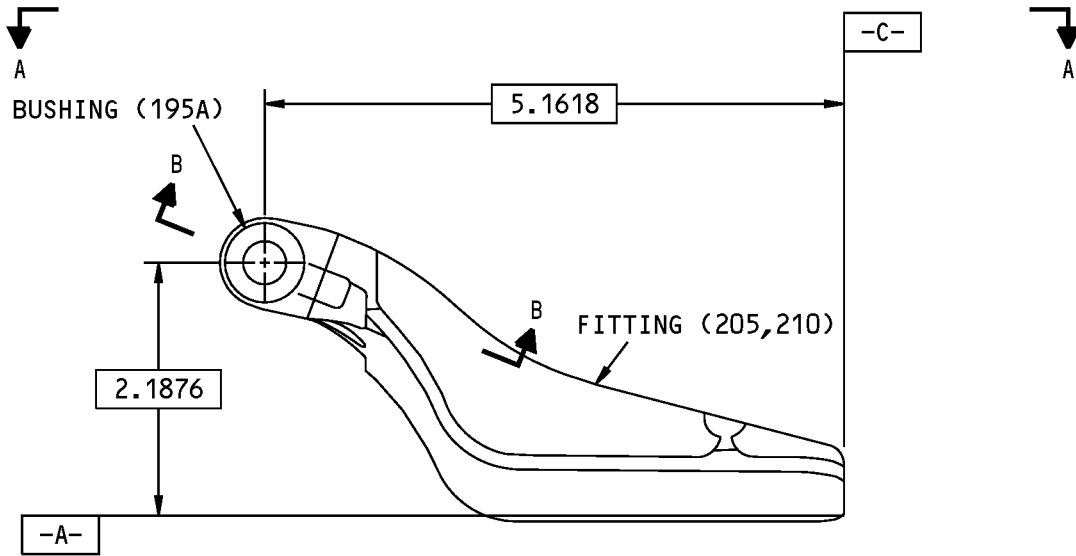
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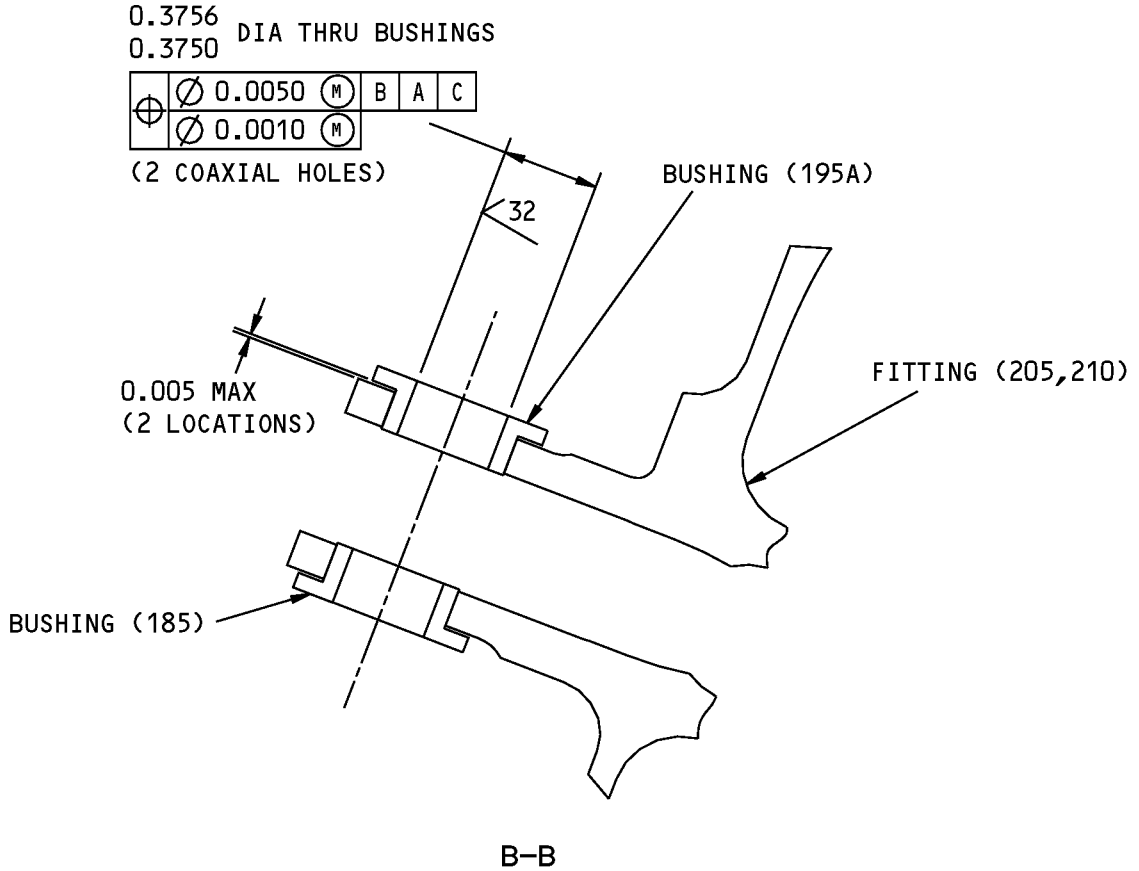


315A2530-11,-17,-21 Fitting Assembly Repair
Figure 601 (Sheet 1 of 2)

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REPAIR 3-1
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ITEM NUMBERS REFER TO IPL FIG. 3

ALL DIMENSIONS ARE IN INCHES

315A2530-11,-17,-21 Fitting Assembly Repair
Figure 601 (Sheet 2 of 2)

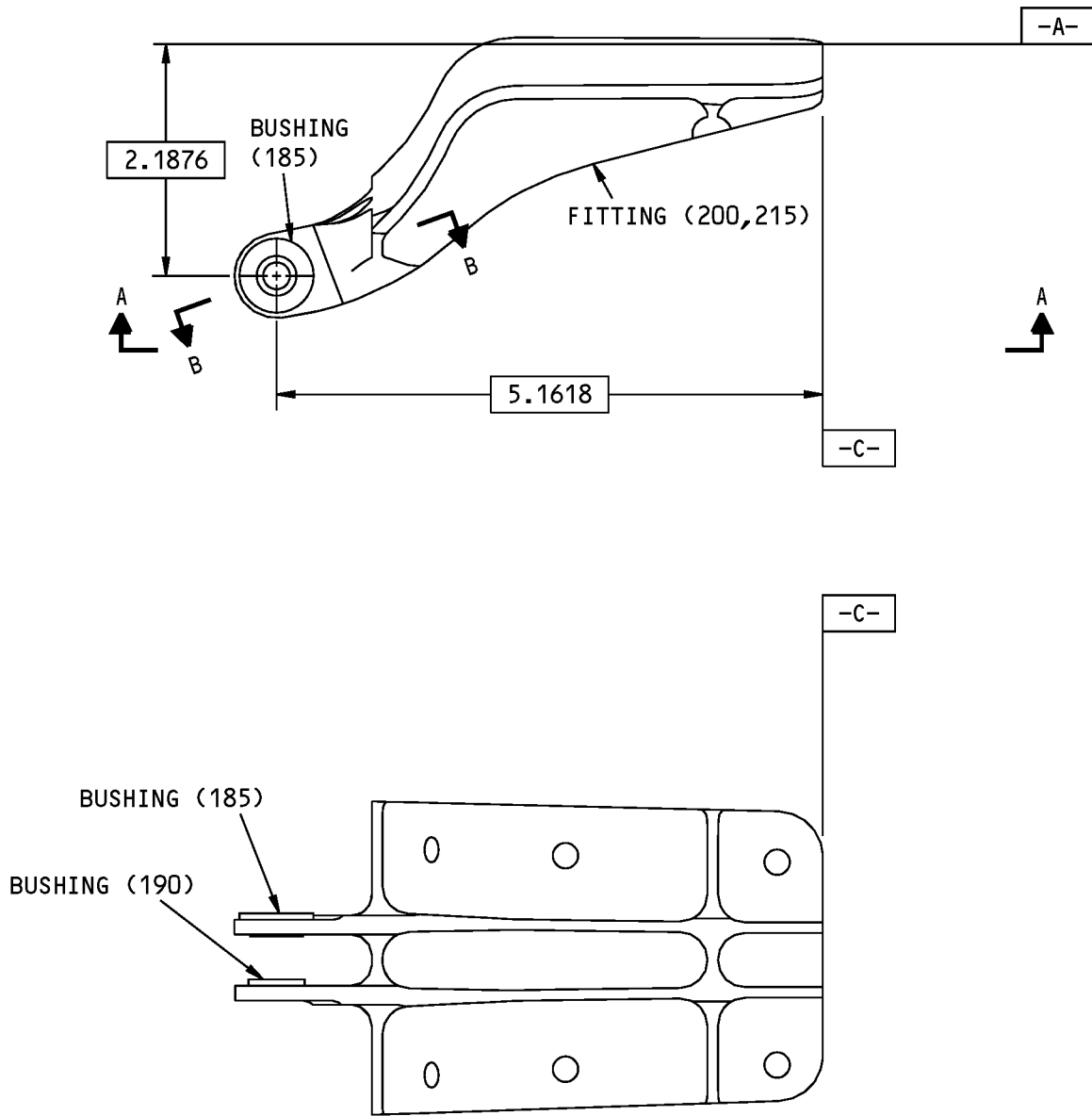
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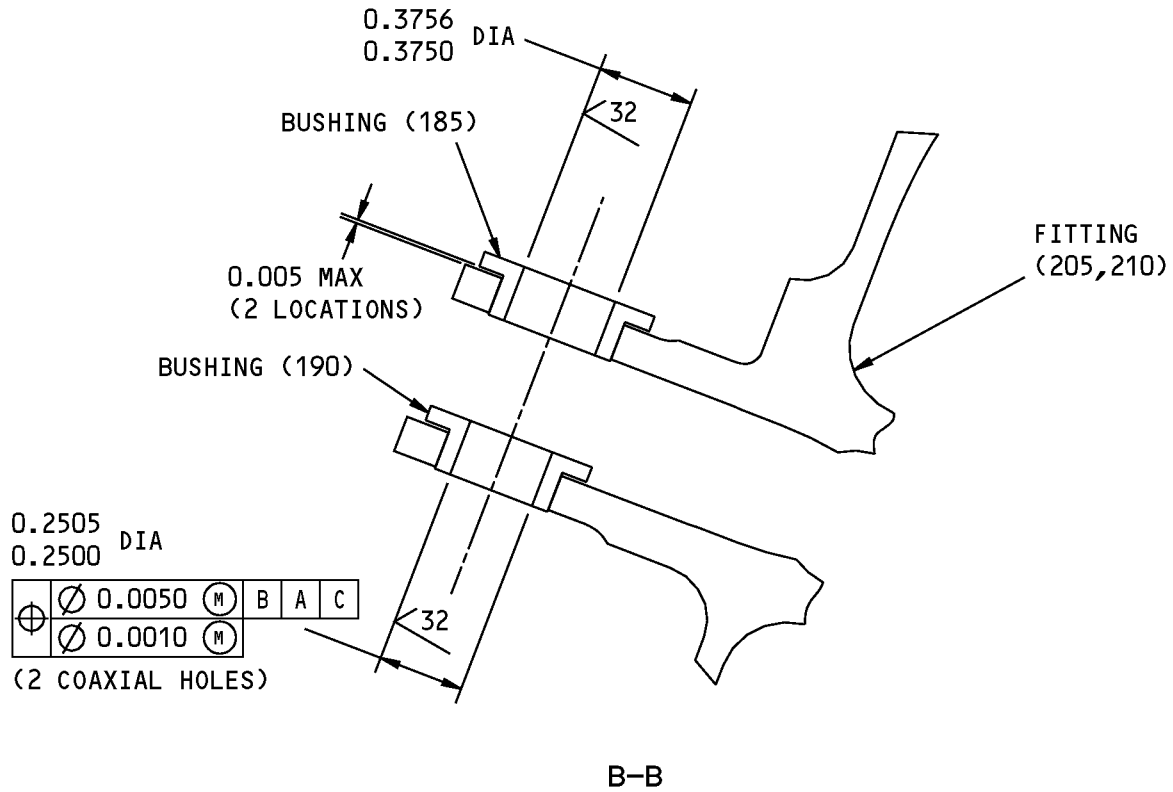


315A2530-12,-18,-22 Fitting Assembly Repair
Figure 602 (Sheet 1 of 2)

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REPAIR 3-1
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ITEM NUMBERS REFER TO IPL FIG. 3
ALL DIMENSIONS ARE IN INCHES

315A2530-12,-18,-22 Fitting Assembly Repair
Figure 602 (Sheet 2 of 2)

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REPAIR 3-1
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FITTING - REPAIR 3-2

315A2530-13, -14, -19, -20

1. General

- A. This procedure has the data necessary to refinish the fittings (200, 210).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 shown in the repair.
- D. Refer to IPL Figure 3 for item numbers.

2. Fitting Refinish

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I
C00260	Coating - Chemical And Solvent Resistant Finish, Epoxy Resin Enamel	BMS10-11, Type II

- B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-60-02	FINISHING MATERIALS

- C. Procedure

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Remove the worn or damaged finish from the fitting (200, 210).
- (2) Chromic acid anodize, then apply primer, C00259 and enamel coating, C00260 to the fitting (F-21.18), except do not apply primer, C00259 or enamel coating, C00260 to the bushing holes.

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REPAIR 3-2
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END DIAPHRAGM HINGE FITTING ASSEMBLY - REPAIR 4-1

315A2531-11, -12, -17, -18, -21, -22

1. General

- A. This procedure has the data necessary to repair the end diaphragm hinge fitting assemblies (40, 50).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 shown in the repair.
- D. Refer to IPL Figure 3 for item numbers.

2. Bushing Replacement

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A50096	Sealant - Firewall - Hydraulic Fluid Resistant	BMS5-63 Type II

- B. References

Reference	Title
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT
SOPM 20-50-19	GENERAL SEALING
SOPM 20-60-04	MISCELLANEOUS MATERIALS

- C. Procedure

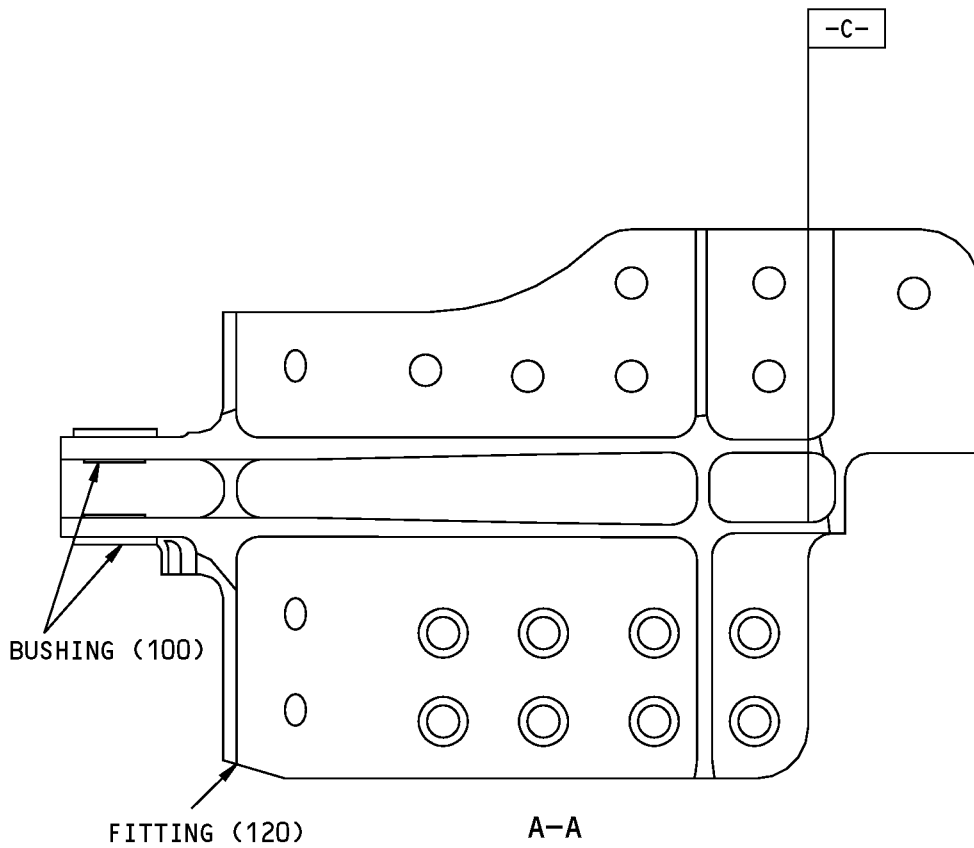
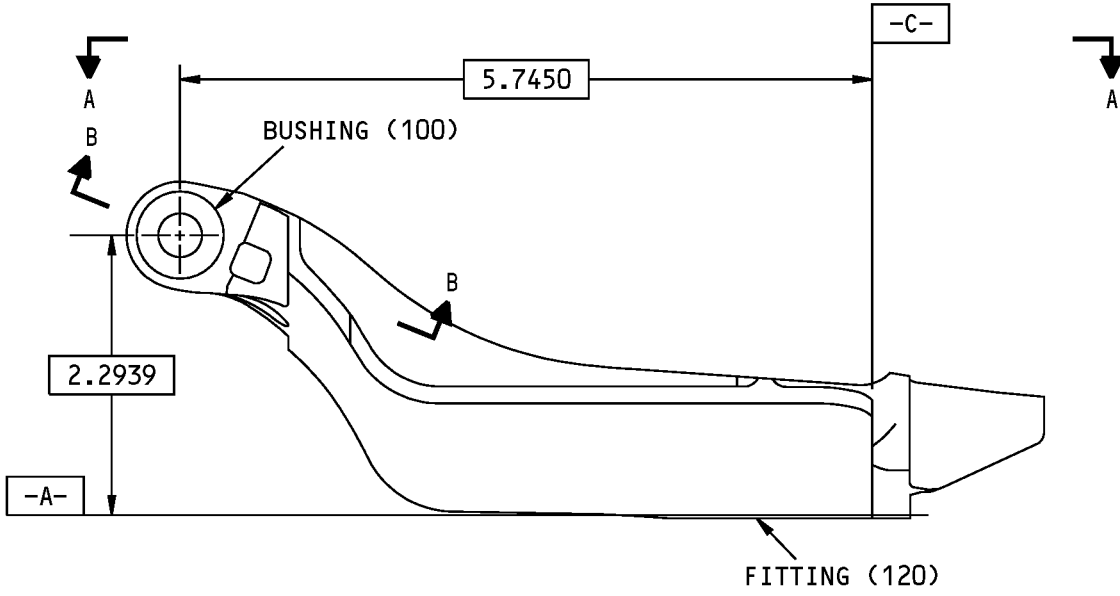
NOTE: For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Refer to REPAIR 4-1, Figure 601 for fitting assembly (40) and REPAIR 4-1, Figure 602 for fitting assembly (50).
- (2) Remove the worn or damaged bushings (100, 105) from the fittings (120, 130).
- (3) Apply sealant, A50096 to the bushings (100, 105), then use the shrink fit method to install them into the fittings (120, 130) as specified by SOPM 20-50-03. Make sure that the clearance between the bushing flange and the surface of the fitting is not more than 0.005 inch.
- (4) Machine the bushing (100, 105) to the final diameter as shown in REPAIR 4-1, Figure 601 or REPAIR 4-1, Figure 602 .
- (5) Chamfer the bushing (100, 105) as shown in REPAIR 4-1, Figure 601 or REPAIR 4-1, Figure 602.
- (6) Radius or break all other sharp edges to 0.03-0.04 inch.
- (7) Apply a fillet of sealant, A50096 around the outside diameter of the flange on the bushing (100, 105) as specified by SOPM 20-50-19.

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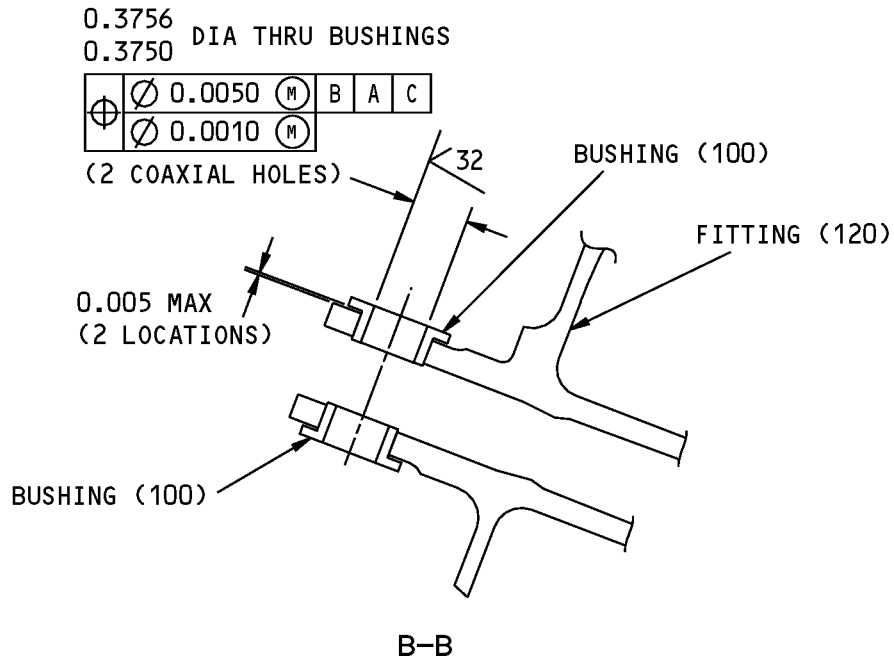


315A2531-11,-17,-21 Fitting Assembly Repair
Figure 601 (Sheet 1 of 2)

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ITEM NUMBERS REFER TO IPL FIG. 3

ALL DIMENSIONS ARE IN INCHES

315A2531-11,-17,-21 Fitting Assembly Repair
Figure 601 (Sheet 2 of 2)

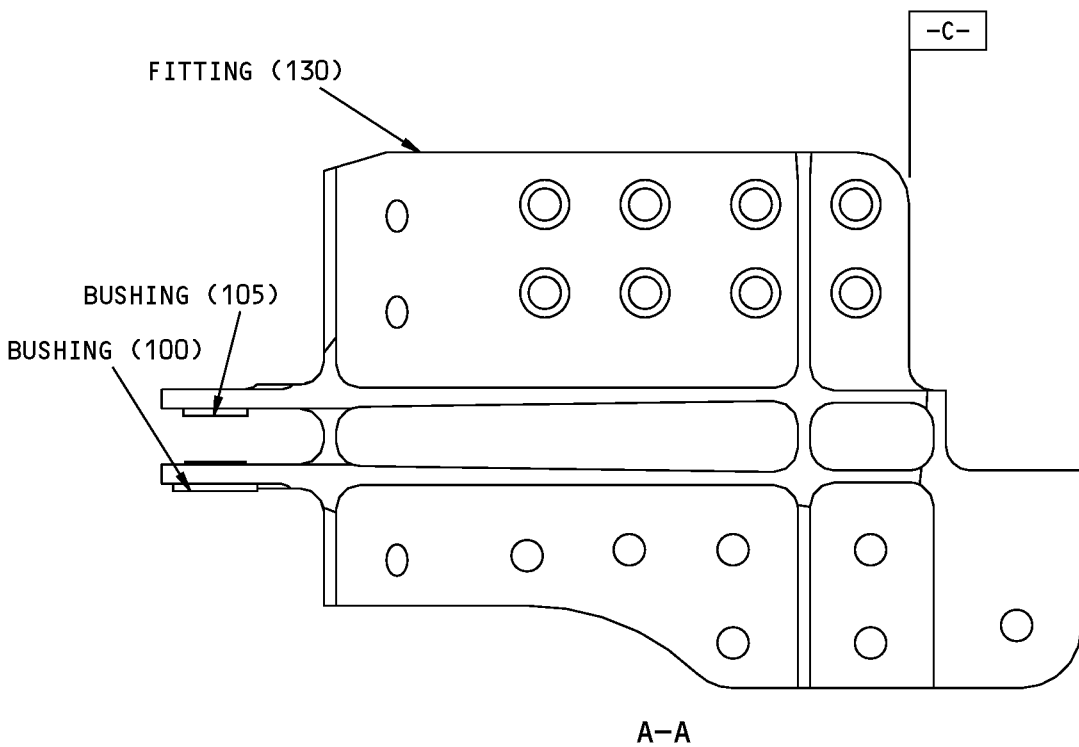
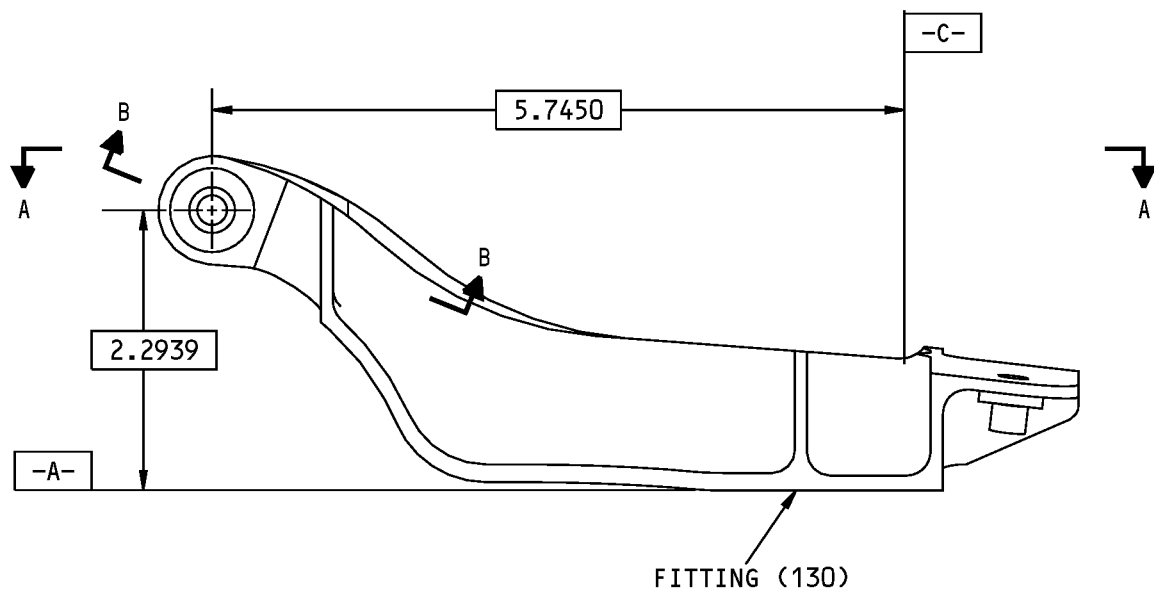
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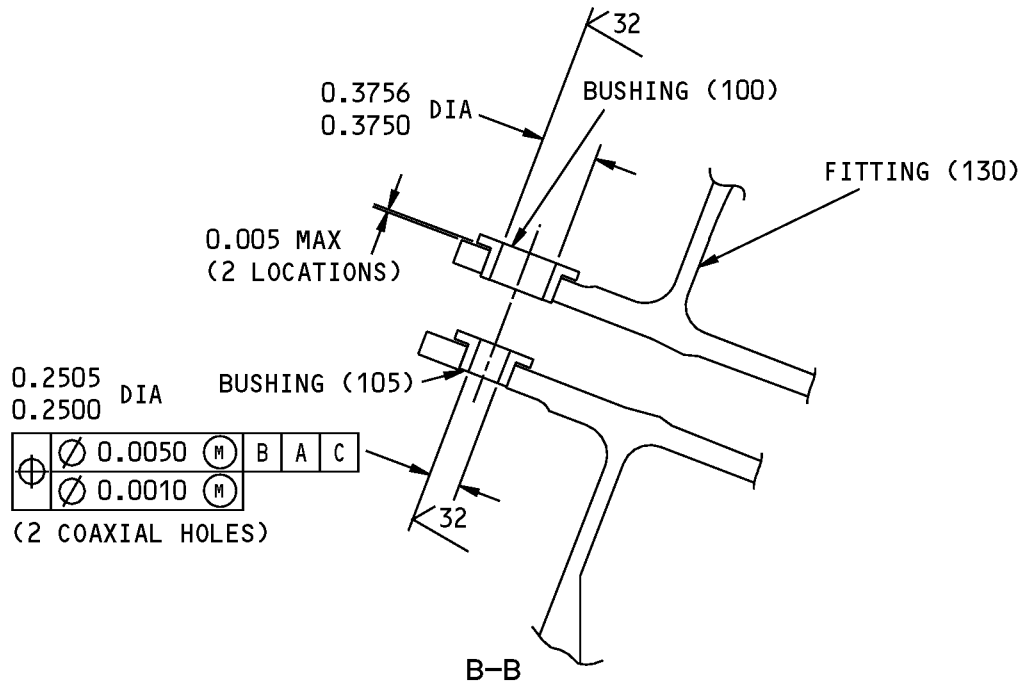


315A2531-12,-18,-22 Fitting Assembly Repair
Figure 602 (Sheet 1 of 2)

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ITEM NUMBERS REFER TO IPL FIG. 3
ALL DIMENSIONS ARE IN INCHES

315A2531-12,-18,-22 Fitting Assembly Repair
Figure 602 (Sheet 2 of 2)

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REPAIR 4-1
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FITTING - REPAIR 4-2

315A2531-13, -14, -19, -20

1. General

- A. This procedure has the data necessary to refinish the fittings (120, 130).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 shown in the repair.
- D. Refer to IPL Figure 3 for item numbers.

2. Fitting Refinish

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I
C00260	Coating - Chemical And Solvent Resistant Finish, Epoxy Resin Enamel	BMS10-11, Type II

- B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-60-02	FINISHING MATERIALS

- C. Procedure

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Remove the worn or damaged finish from the fitting (120, 130).
- (2) Chromic acid anodize, then apply primer, C00259 and enamel coating, C00260 to the fitting (F-21.18), except do not apply primer, C00259 or enamel coating, C00260 to the bushing holes.

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ACTUATOR ATTACH FITTING ASSEMBLY - REPAIR 5-1

315A2540-11, -12, -15, -16, -23, -24, -27, -28, -31, -32, -35, -36

1. General

- A. This procedure has the data necessary to repair the actuator attach fitting assemblies (220, 225, 230, 235, 240, 245; IPL Figure 3, 1, 5; IPL Figure 8).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 shown in the repair.
- D. Refer to IPL Figure 3 and IPL Figure 8 for item numbers.

2. Bushing Replacement

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00160	Sealant - Firewall - Hydraulic Fluid Resistant	BMS5-63
A50096	Sealant - Firewall - Hydraulic Fluid Resistant	BMS5-63 Type II

- B. References

Reference	Title
SOPM 20-10-09	MACHINING OF COPPER BERYLLIUM ALLOYS
SOPM 20-50-03	BEARING AND BUSHING REPLACEMENT
SOPM 20-50-19	GENERAL SEALING
SOPM 20-60-04	MISCELLANEOUS MATERIALS

- C. Procedure

NOTE: For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Refer to REPAIR 5-1, Figure 601 for fitting assemblies (220, 225; IPL Figure 3), REPAIR 5-1, Figure 602 for fitting assemblies (230, 235; IPL Figure 3), REPAIR 5-1, Figure 603 for fitting assemblies (240, 245; IPL Figure 3), REPAIR 5-1, Figure 604 for fitting assemblies (15, 20; IPL Figure 8), REPAIR 5-1, Figure 605 for fitting assemblies (25, 30; IPL Figure 8), and REPAIR 5-1, Figure 606 for fitting assemblies (35, 40; IPL Figure 8).
- (2) Remove the worn or damaged bushings (265, 270; IPL Figure 3, 45, 50; IPL Figure 8) from the fittings (275, 280, 285, 290, 295, 300; IPL Figure 3, 55, 60, 65, 70, 75, 80; IPL Figure 8).
- (3) Apply sealant, A00160 to the bushings (265, 270; IPL Figure 3, 45, 50; IPL Figure 8), then use the shrink fit method to install them into the fittings (275, 280, 285, 290, 295, 300; IPL Figure 3, 55, 60, 65, 70, 75, 80; IPL Figure 8) as specified by SOPM 20-50-03. Make sure that the clearance between the bushing flange and the surface of the fitting is not more than 0.005 inch.
- (4) Machine the bushing (270; IPL Figure 3, 50; IPL Figure 8) to the final diameter as shown in REPAIR 5-1, Figure 601, REPAIR 5-1, Figure 602, or REPAIR 5-1, Figure 603.

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REPAIR 5-1

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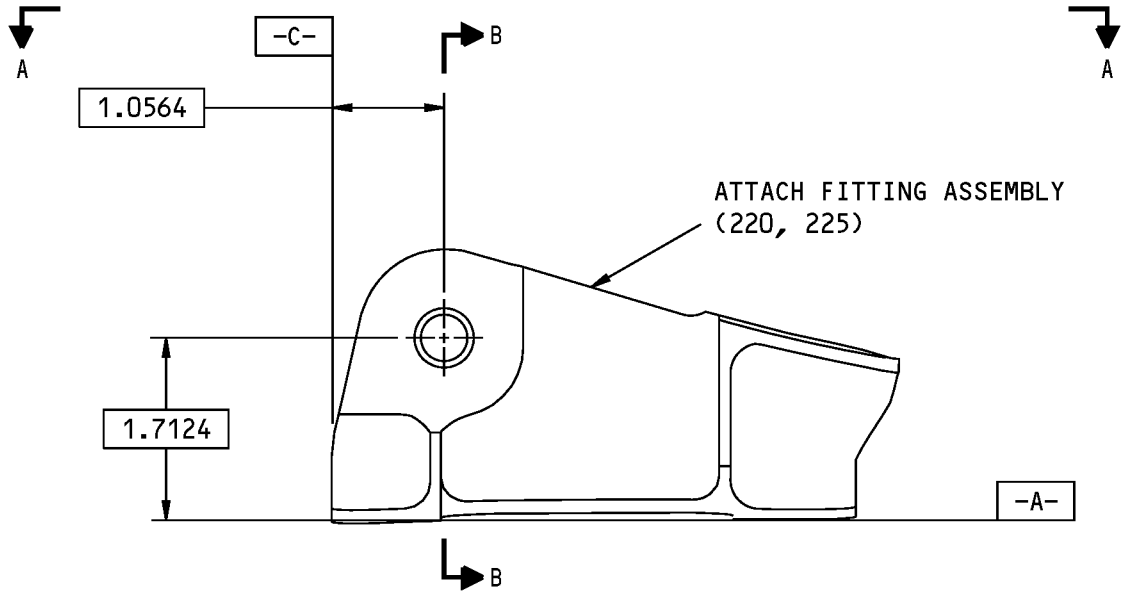
WARNING: SEE SOPM 20-10-09 BEFORE YOU MACHINE THE BERYLLIUM- COPPER BUSHING (265; IPL FIGURE 3, 45; IPL FIGURE 8).

- (5) Machine the bushing (265; IPL Figure 3, 45; IPL Figure 8) to the final diameter as shown in REPAIR 5-1, Figure 601, REPAIR 5-1, Figure 602, REPAIR 5-1, Figure 603, REPAIR 5-1, Figure 604, REPAIR 5-1, Figure 605, or REPAIR 5-1, Figure 606.
- (6) Chamfer the bushings (265, 270; IPL Figure 3, 45, 50; IPL Figure 8) as shown in REPAIR 5-1, Figure 601, REPAIR 5-1, Figure 602, REPAIR 5-1, Figure 603, REPAIR 5-1, Figure 604, REPAIR 5-1, Figure 605, or REPAIR 5-1, Figure 606.
- (7) Radius or chamfer all other sharp edges to 0.02-0.03 inch.
- (8) Apply a fillet of sealant, A50096 around the outside diameter of the flange on the bushings (265, 270; IPL Figure 3, 45, 50; IPL Figure 8) as specified by SOPM 20-50-19.

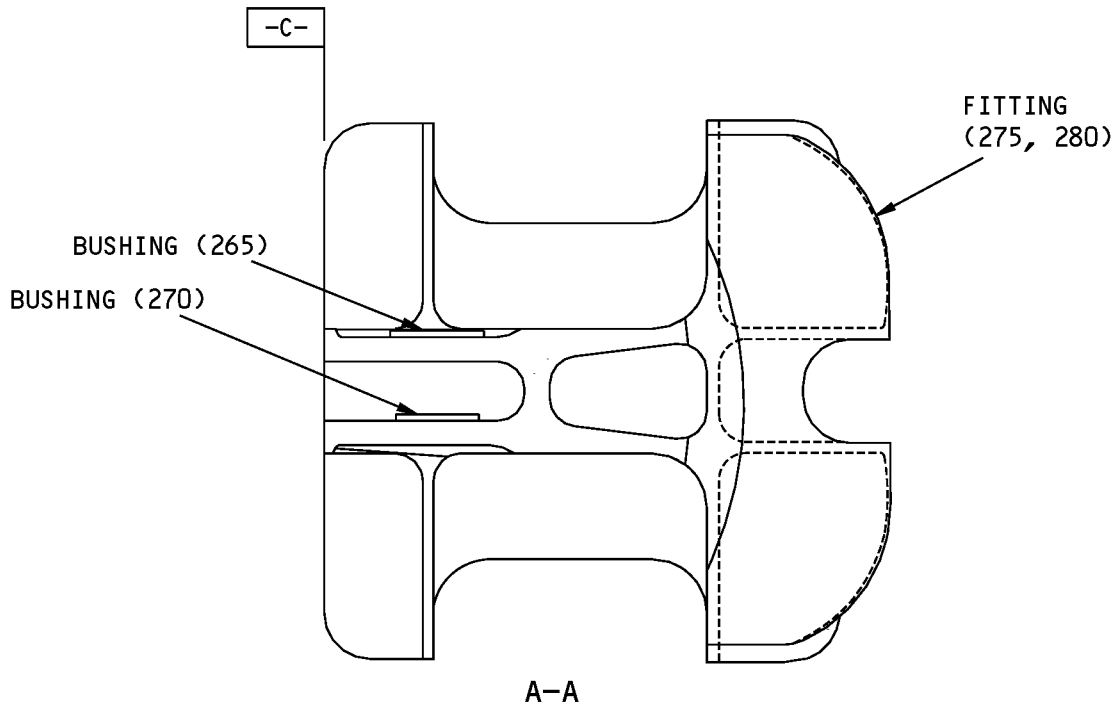
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315A2540-11 SHOWN
315A2540-12 OPPOSITE

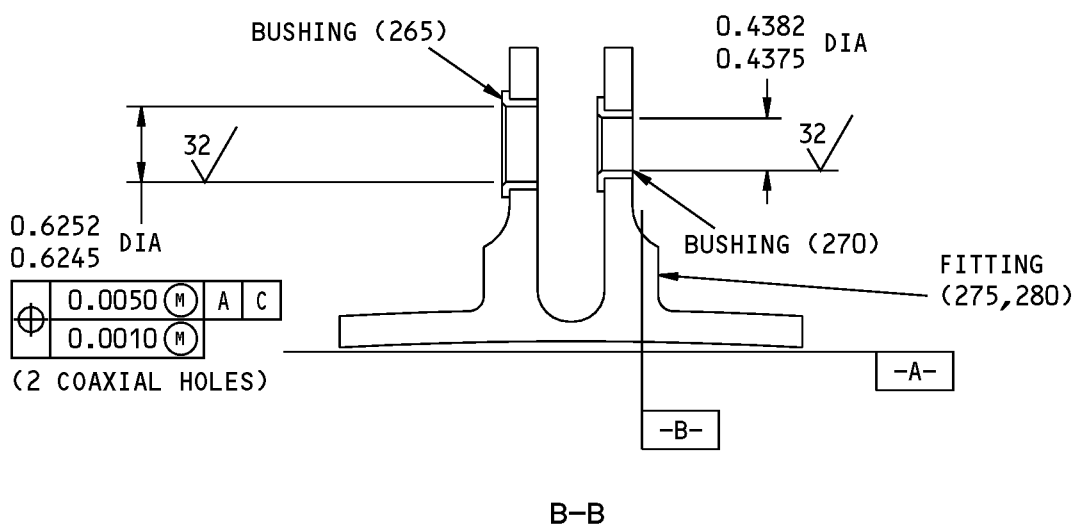


315A2540-11,-12 Attach Fitting Assembly Repair
Figure 601 (Sheet 1 of 2)

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COMPONENT MAINTENANCE MANUAL



ITEM NUMBERS REFER TO IPL FIG. 3

ALL DIMENSIONS ARE IN INCHES

315A2540-11,-12 Attach Fitting Assembly Repair
Figure 601 (Sheet 2 of 2)

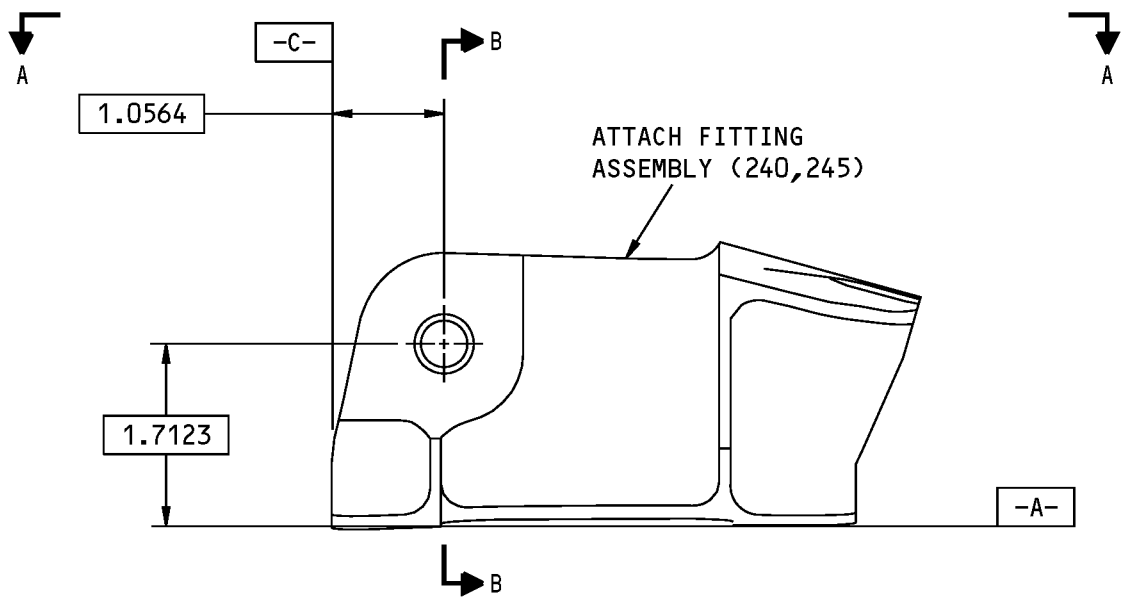
78-31-24

REPAIR 5-1

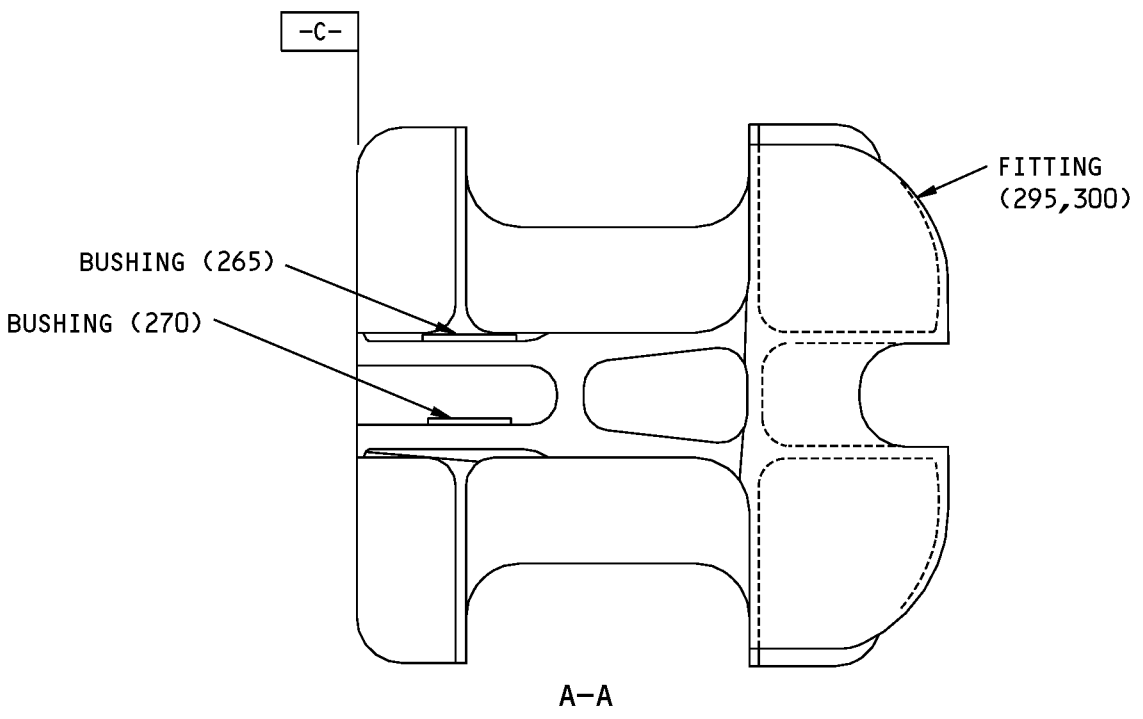
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COMPONENT MAINTENANCE MANUAL



315A2540-15 SHOWN
315A2540-16 OPPOSITE

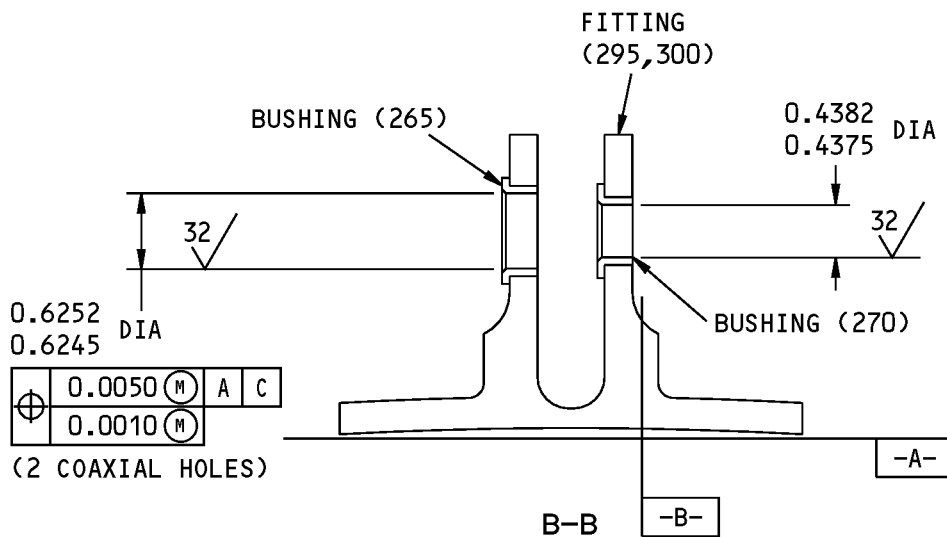


315A2540-15,-16 Attach Fitting Assembly Repair
Figure 602 (Sheet 1 of 2)

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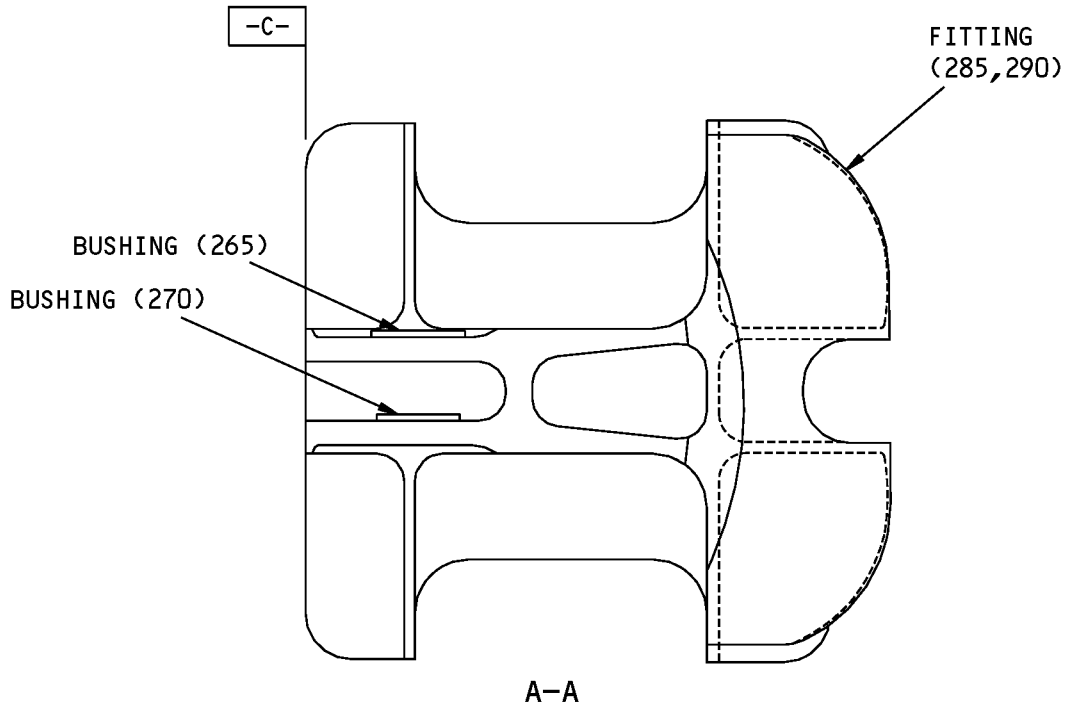
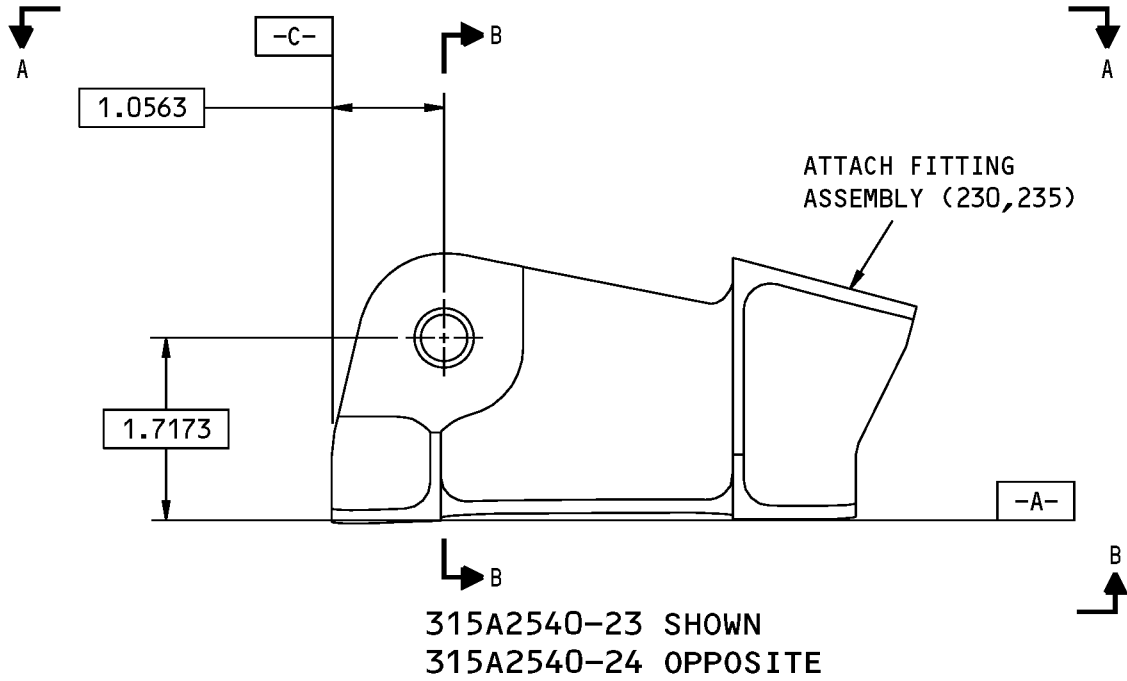
ITEM NUMBERS REFER TO IPL FIG. 3
ALL DIMENSIONS ARE IN INCHES

315A2540-15,-16 Attach Fitting Assembly Repair
Figure 602 (Sheet 2 of 2)

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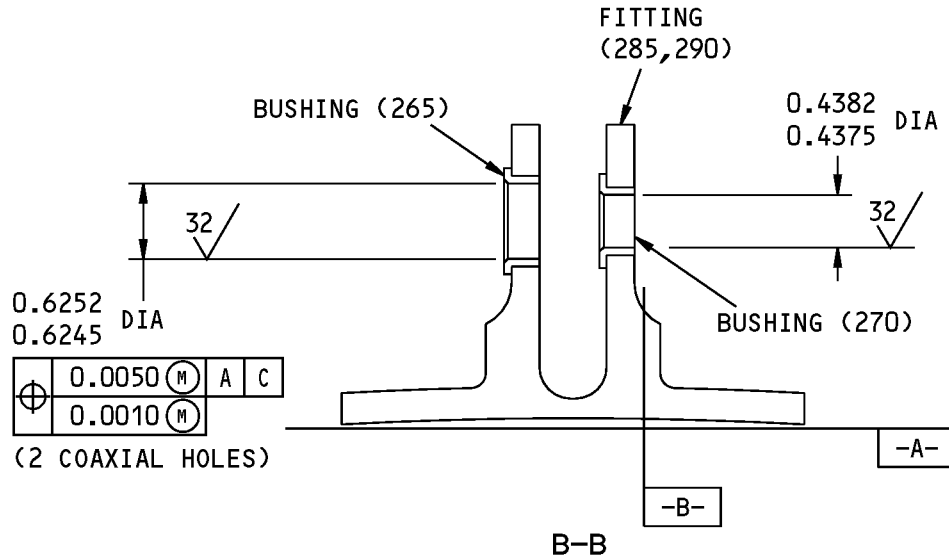


315A2540-23,-24 Attach Fitting Assembly Repair
Figure 603 (Sheet 1 of 2)

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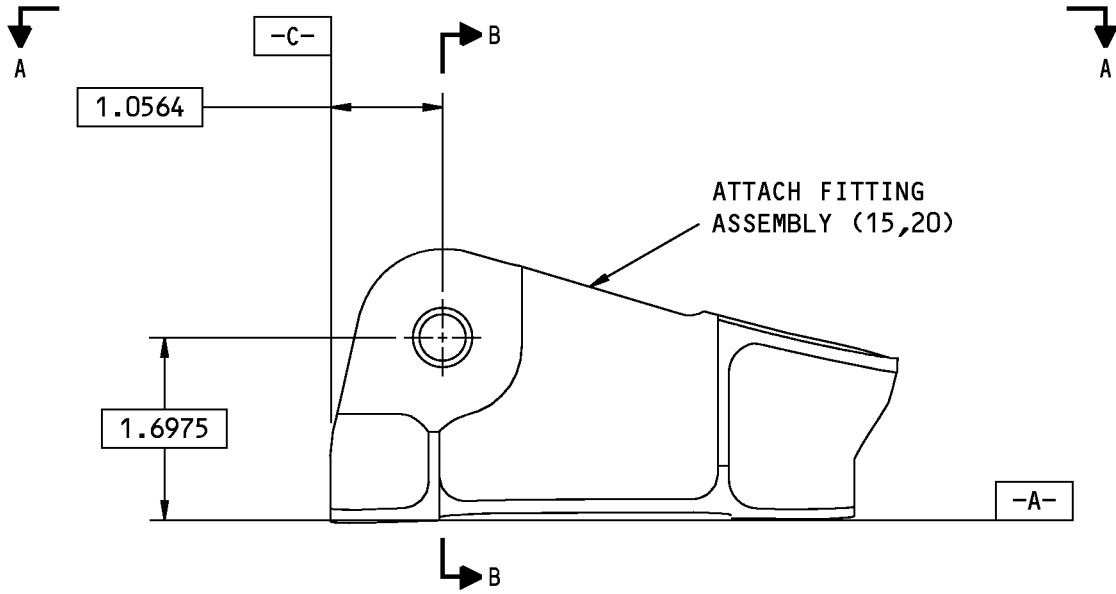
ITEM NUMBERS REFER TO IPL FIG. 3
ALL DIMENSIONS ARE IN INCHES

315A2540-23,-24 Attach Fitting Assembly Repair
Figure 603 (Sheet 2 of 2)

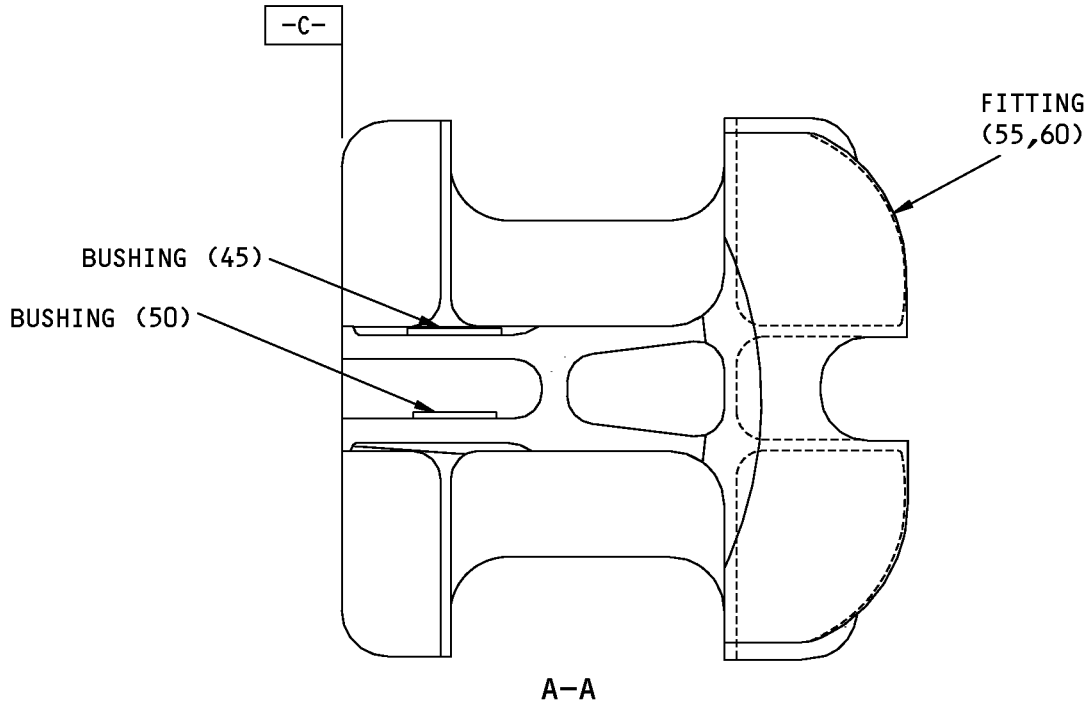
78-31-24

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315A2540-27 SHOWN
315A2540-28 OPPOSITE



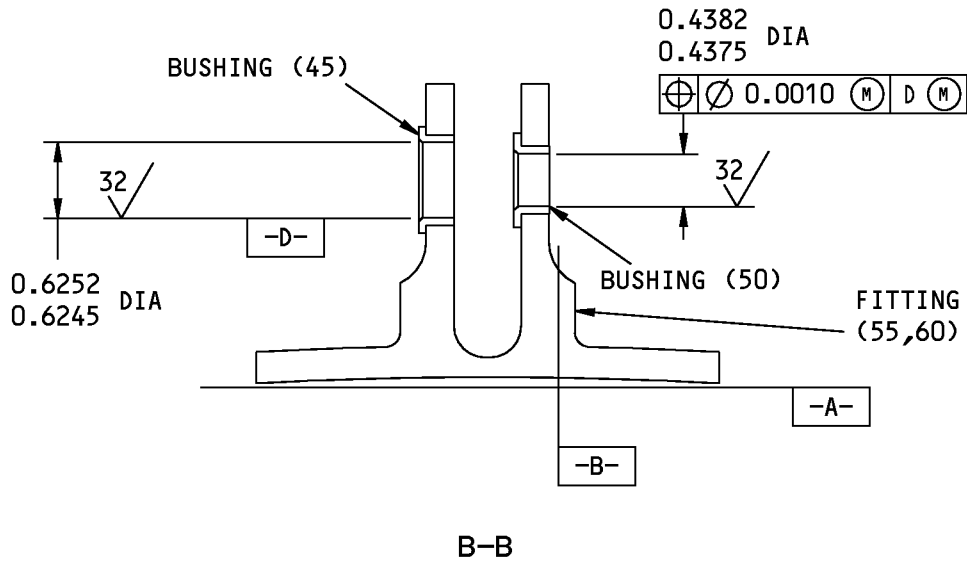
1653685 S0000303536_V1

315A2540-27, -28 Attach Fitting Assembly Repair
Figure 604 (Sheet 1 of 2)

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ITEM NUMBERS REFER TO IPL FIG. 8

ALL DIMENSIONS ARE IN INCHES

1653694 S0000303537_V1

315A2540-27, -28 Attach Fitting Assembly Repair
Figure 604 (Sheet 2 of 2)

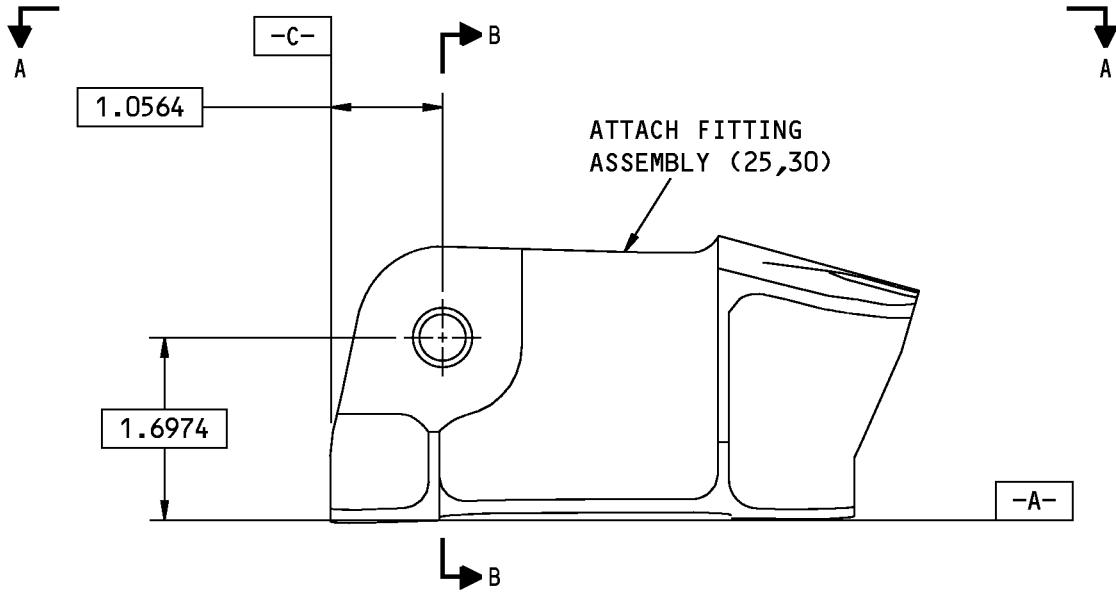
78-31-24

REPAIR 5-1

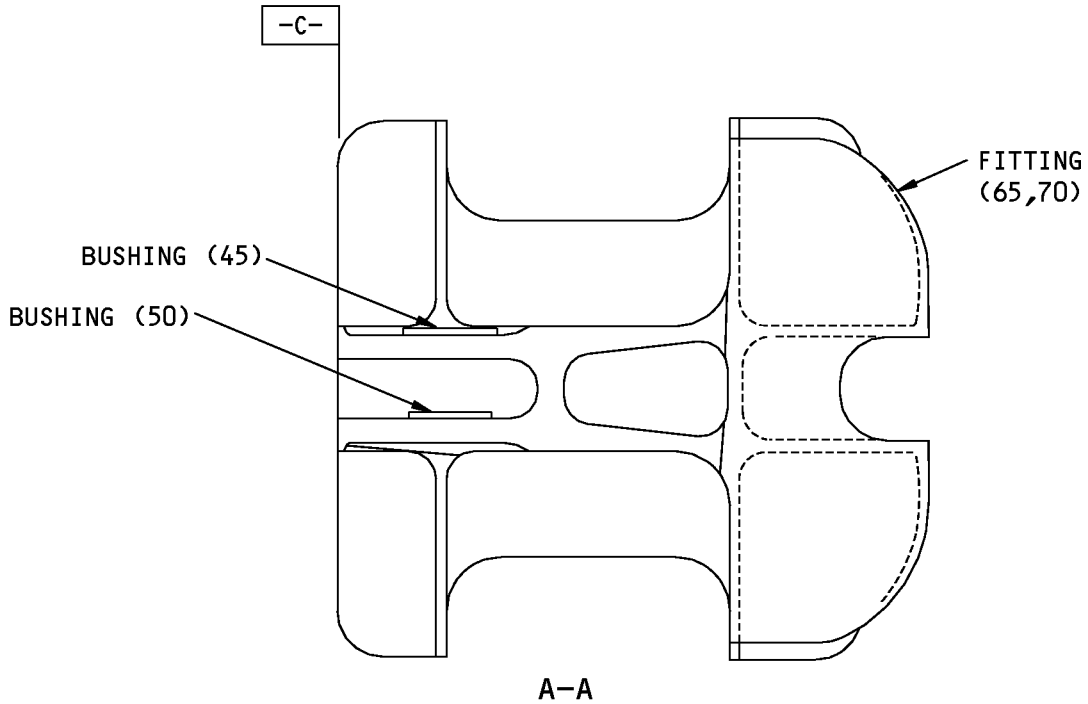
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315A2540-31 SHOWN
315A2540-32 OPPOSITE



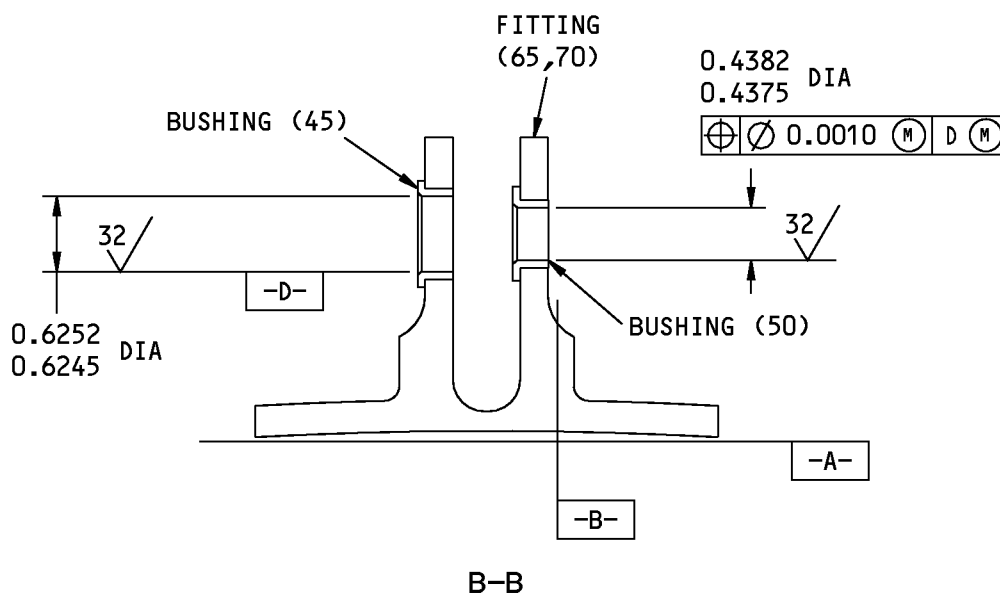
1653696 S0000303538_V1

315A2540-31, -32 Attach Fitting Assembly Repair
Figure 605 (Sheet 1 of 2)

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REPAIR 5-1
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ITEM NUMBERS REFER TO IPL FIG. 8

ALL DIMENSIONS ARE IN INCHES

1653700 S0000303539_V1

315A2540-31, -32 Attach Fitting Assembly Repair
Figure 605 (Sheet 2 of 2)

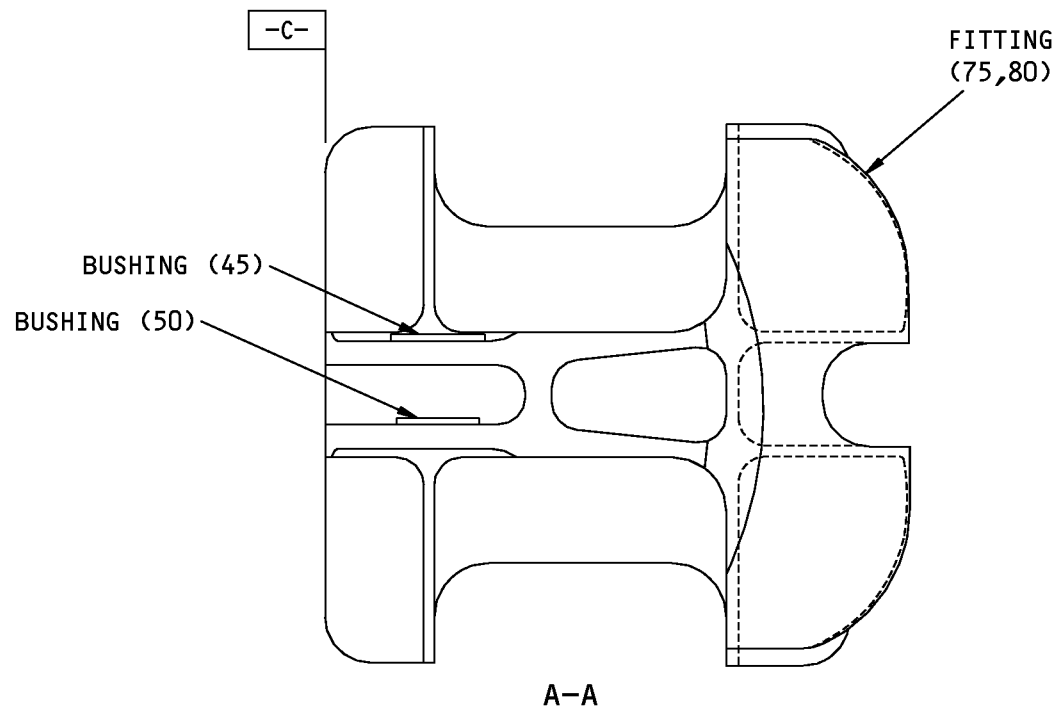
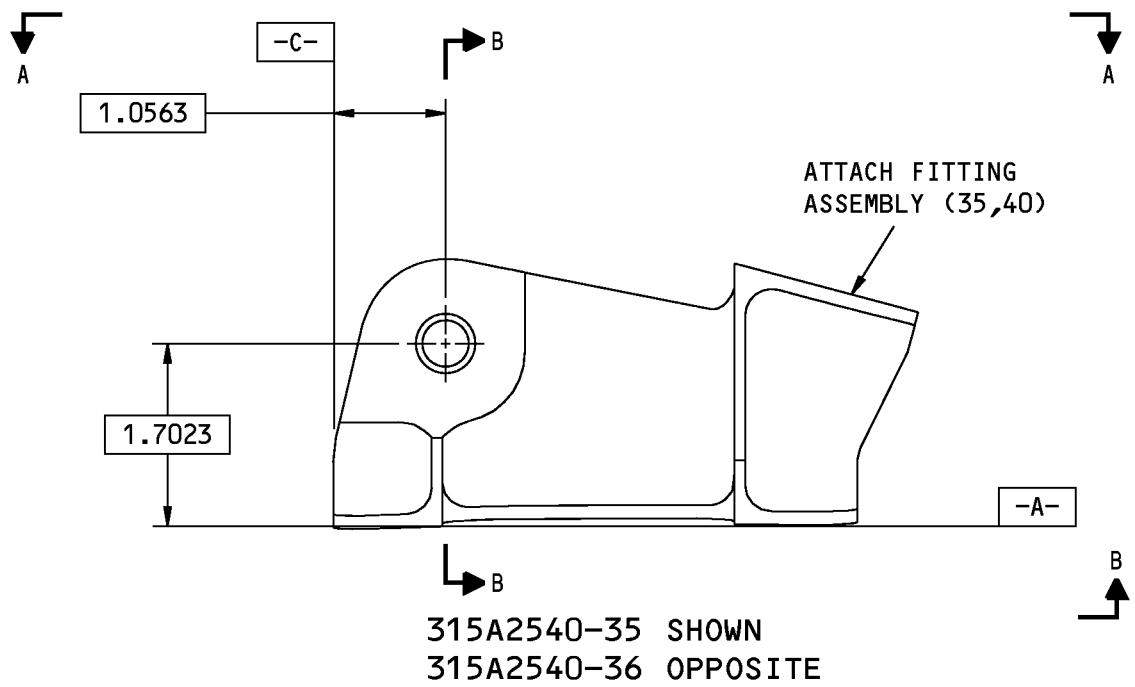
78-31-24

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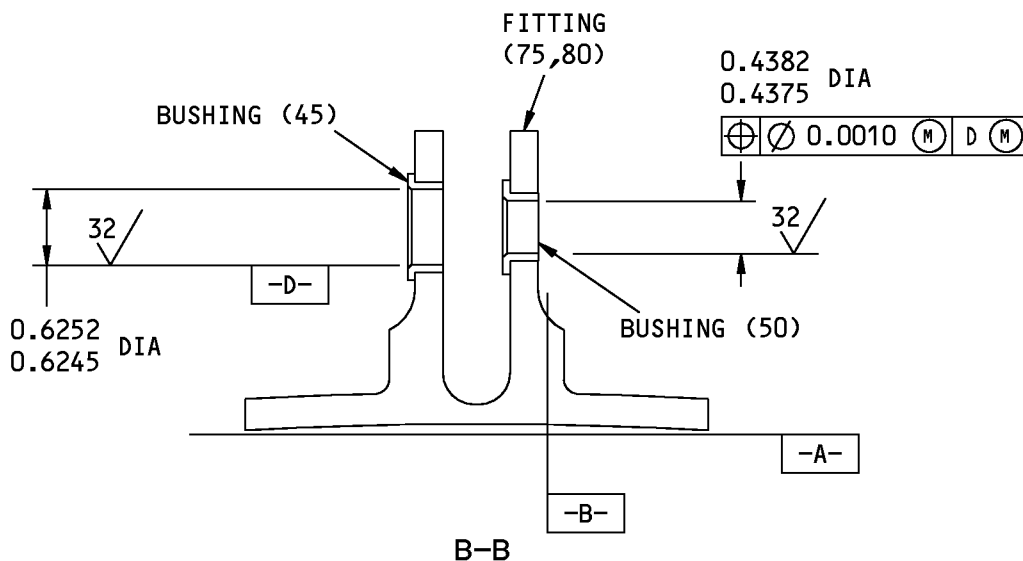
1653701 S0000303540_V1

315A2540-35, -36 Attach Fitting Assembly Repair
Figure 606 (Sheet 1 of 2)

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ITEM NUMBERS REFER TO IPL FIG. 8

ALL DIMENSIONS ARE IN INCHES

1653709 S0000303541_V1

315A2540-35, -36 Attach Fitting Assembly Repair
Figure 606 (Sheet 2 of 2)

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ATTACH FITTING - REPAIR 5-2

315A2540-13, -14, -17, -18, -25, -26, -29, -30, -33, -34, -37, -38

1. General

- A. This procedure has the data necessary to refinish the attach fittings (275, 280, 285, 290, 295, 300; IPL Figure 3, 55, 60, 65, 70, 75, 80; IPL Figure 8).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 shown in the repair.
- D. Refer to IPL Figure 3 and IPL Figure 8 for item numbers.

2. Attach Fitting Refinish

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I
C00260	Coating - Chemical And Solvent Resistant Finish, Epoxy Resin Enamel	BMS10-11, Type II

- B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-60-02	FINISHING MATERIALS

- C. Procedure

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Remove the worn or damaged finish from the attach fitting (275, 280, 285, 290, 295, 300; IPL Figure 3, 55, 60, 65, 70, 75, 80; IPL Figure 8).
- (2) (For P/N 315A2540-13, -14, -17, -18, -25, -26) Chromic acid anodize, then apply primer, C00259 and enamel coating, C00260 to the fitting (F-21.18), except do not apply primer, C00259 or enamel coating, C00260 to the bushing holes.
- (3) (For P/N 315A2540-29, -30, -33, -34, -37, -38) Boric acid-sulfuric acid anodize or chromic acid anodize (F-17.31) then apply one coat of primer, C00259 (F-20.02) except do not apply primer or enamel coating to the bushing holes.

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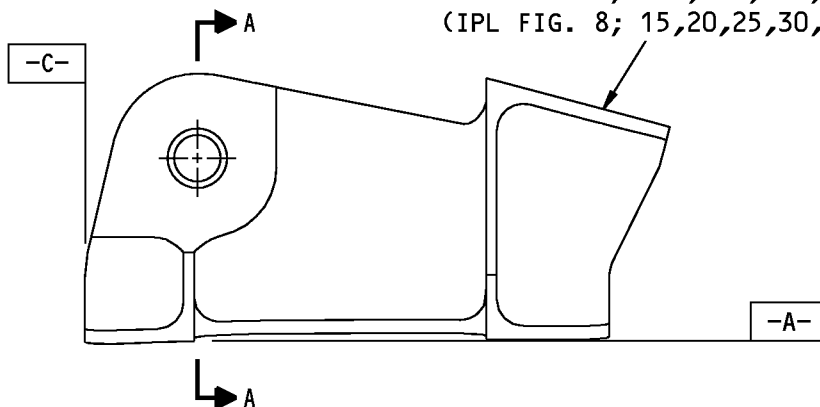
REPAIR 5-2

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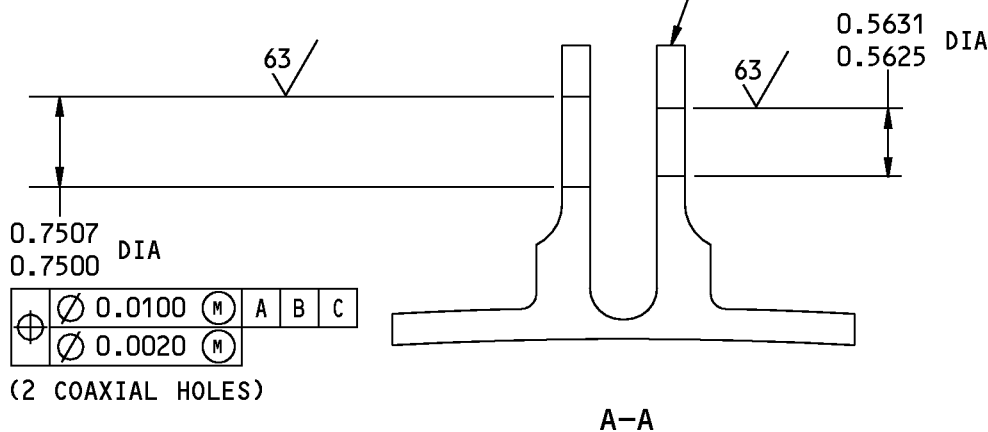
COMPONENT MAINTENANCE MANUAL

ATTACH FITTING ASSEMBLY
(IPL FIG. 3; 220,225,230,235,240,245)
(IPL FIG. 8; 15,20,25,30,35,40)



315A2540-13, -17, -25, -29, -33, -37 SHOWN
315A2540-14, -18, -26, -30, -34, -38 OPPOSITE

FITTING
(IPL FIG. 3; 275,280,285,290,295,300)
(IPL FIG. 8; 55,60,65,70,75,80)



ALL DIMENSIONS ARE IN INCHES

1653746 S0000303583_V1

315A2540-13, -14, -17, -18, -25, -26, -29, -30, -33, -34, -37, -38 Attach Fitting Repair
Figure 601

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REPAIR 5-2
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AUXILIARY TRACK SLIDER ASSEMBLY 6-1

315A2564-3

1. General

- A. This procedure has the data necessary to refinish the auxiliary track slider assembly (140).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 shown in the repair.
- D. Refer to IPL Figure 4 for item numbers.

2. Slider Assembly Refinish

A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A01037	Adhesive - Structural Adhesive For Acoustic Panels - 350 F (177 C) Service (Film Adhesive)	BMS5-137, Type II
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I
G02356	Tape - Teflon - Rulon J	

B. References

Reference	Title
BAC 5514	Common Bonding Requirements for Structural Adhesives
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-30-03	GENERAL CLEANING PROCEDURES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-60-02	FINISHING MATERIALS

C. Procedure

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For finishing materials, refer to SOPM 20-60-02.

- (1) Remove the Rulon J tape, G02356 (150) and all traces of the tap adhesive from the slider (145) as specified in SOPM 20-30-03.
- (2) Prepare the bonding surface of slider (145) as specified in BAC5571.
- (3) Apply BMS 5-137, Type 1 primer to the bonding surface of slider (145) as specified in BAC 5514-5137.
 - (a) Within 120 hours after drying, cure the primer, C00259 at 270-300 degrees F for 60-90 minutes.
- (4) Bond the Rulon J tape, G02356 (150) to adhesive, A01037 as specified in BAC 5514-5137.
- (5) Reactivate primed surfaces after bonding Rulon J tape, G02356 (150) and apply two coats of primer, C00259 to the areas of slider (145) not covered by the Rulon J tape, G02356 (150).

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REPAIR 6-1

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3. Auxiliary Track Slider Refinish

A. Procedure

- (1) No finish required (F-25.01).

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REPAIR 6-1

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TRACK FAIRING SEAL ASSEMBLY - REPAIR 7-1

315A2584-1, -2, -7, -8, -17, -18, -21, -22, -25, -26

1. General

- A. This procedure has the data necessary to repair the track fitting seal assemblies (385, 390, 430, 435).
- B. Refer to the Standard Overhaul Practice Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to REPAIR-GENERAL, Figure 601 shown in the repair.
- D. Refer to IPL Figure 3 for item numbers.

2. Track Fitting Seal Assembly

A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00027	Adhesive - Silicone Rubber, 1 Part, RTV	BAC5010, Type 60

B. References

Reference	Title
SOPM 20-50-12	APPLICATION OF ADHESIVES

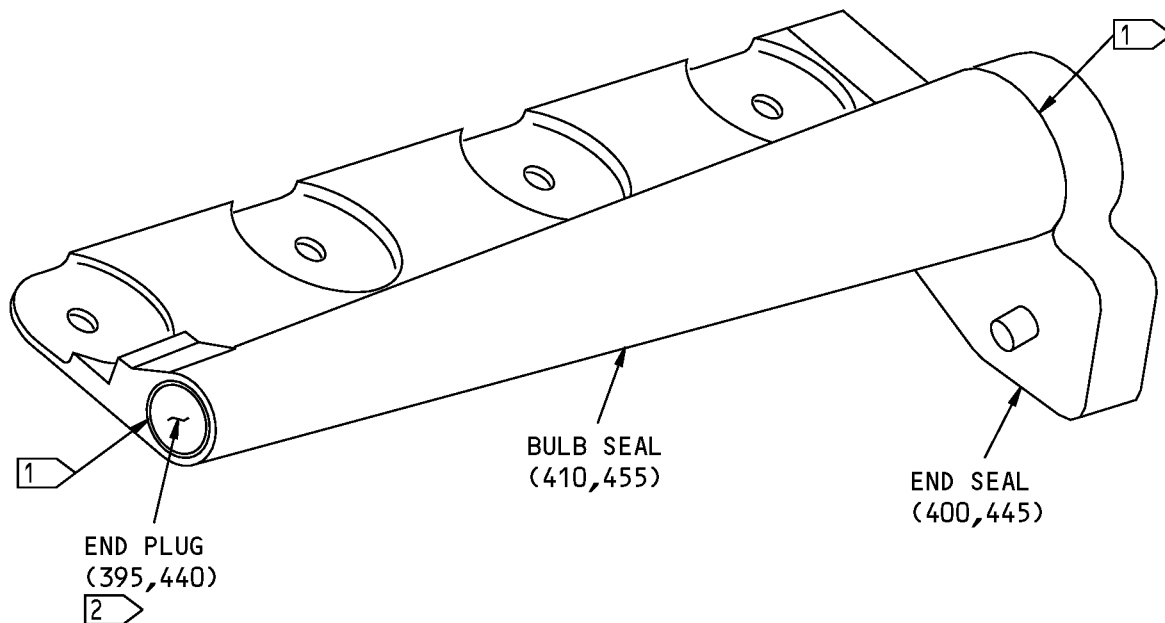
C. Procedure

- (1) Remove the worn or damaged end seal (400, 445) and end plug (395, 440) from the track fairing seal assembly (385, 430).
- (2) Install the end seal (400, 445) into the bulb seal (410, 455) with adhesive, A00027 as specified by SOPM 20-50-12 and as shown in REPAIR 7-1, Figure 601.
- (3) Install the end plug (395, 440) into the bulb seal (410, 455) to a depth of 0.20-0.30 inch with adhesive, A00027 as specified by SOPM 20-50-12 and as shown in REPAIR 7-1, Figure 601.

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REPAIR 7-1
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- 1 BOND THE END SEAL (400,445) AND THE END PLUG (395,440) TO THE BULB SEAL (410,455) WITH BAC5010, TYPE 60 ADHESIVE AS SPECIFIED BY SOPM 20-50-12
- 2 INSTALL THE END PLUG (395,440) INTO THE BULB SEAL (410,445) TO A DEPTH OF 0.20-0.30 INCH, THEN TRIM THE END PLUG (395,440) SO IT IS FLUSH WITH THE BULB SEAL (410,455) ± 0.030 INCH

ITEM NUMBERS REFER TO IPL FIG. 3

315A2584-1,-2,-7,-8,-17,-18,-21,-22,-25,-26 Track Fairing Seal Assembly Repair
Figure 601

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REPAIR 7-1
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MAIN TRACK SLIDER SHOE ASSEMBLY - REPAIR 8-1

315A2551-1

1. General

- A. This procedure has the data necessary to repair the main track slider shoe assembly (255, IPL Figure 4) Rulon J tape, G02356 (265, IPL Figure 4).
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 4 for item numbers

2. Rulon J Tape Replacement (IPL Figure 4)

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A01037	Adhesive - Structural Adhesive For Acoustic Panels - 350 F (177 C) Service (Film Adhesive)	BMS5-137, Type II
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I
G02356	Tape - Teflon - Rulon J	

- B. References

Reference	Title
BAC 5514	Common Bonding Requirements for Structural Adhesives
BAC 5555	Phosphoric Acid Anodizing of Aluminum For Structural Bonding
SOPM 20-30-03	GENERAL CLEANING PROCEDURES

- C. Procedure

- (1) Remove Rulon J tape, G02356 (265, IPL Figure 4) and all traces of tape adhesive from shoe (260, IPL Figure 4) as specified in SOPM 20-30-03.
- (2) Treat all surfaces of shoe (260, IPL Figure 4) as shown in BAC 5555 and apply BMS 5-137, Type 1 primer as shown in BAC 5514-BAC5514-5137.
- (3) Solvent clean Rulon J tape, G02356 (265, IPL Figure 4) prior to bonding.
- (4) Bond Rulon J tape, G02356 (265, IPL Figure 4) to shoe (260, IPL Figure 4) using adhesive, A01037 as specified in BAC 5514-5137 for aluminum alloys and as shown in REPAIR 8-1, Figure 601.
- (5) Reactivate primed surfaces of auxiliary slider after bonding Rulon J tape, G02356 except use a scotch brite pad to remove gloss.
- (6) Apply primer, C00259 (F-20.02) as required to the surfaces of shoe assembly (255, IPL Figure 4) not covered by tape and as shown in REPAIR 8-1, Figure 601.
- (7) Apply colored chemical coating (F-17.10) as required to shoe assembly (255, IPL Figure 4) countersinks.

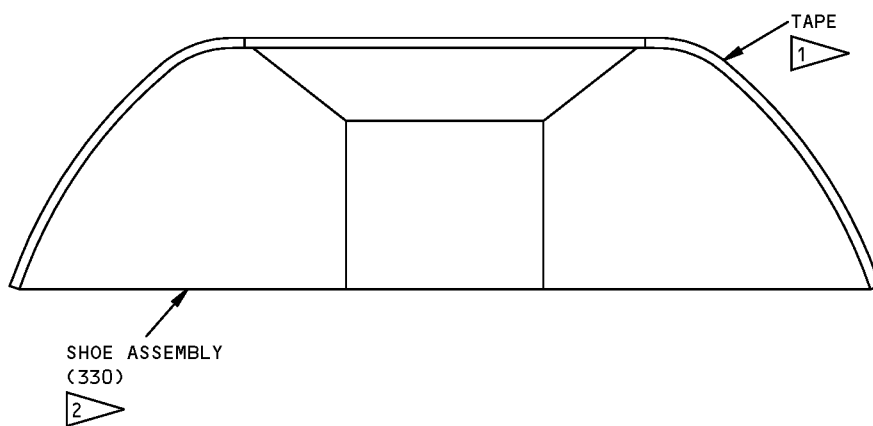
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REPAIR 8-1

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- 1 BOND TAPE TO SHOE IN LOCATION SHOWN.
DARK BROWN SIDE OF TYPE IS BONDING SIDE
- 2 REACTIVATE PRIMED SURFACE PER
SOPM 20-41-02, METHOD 1, EXCEPT USE
SCOTCHBRITE TO REMOVE GLOSS. APPLY ONE
COAT BMS 10-11, TYPE 1, PRIMER (F-20.02)
TO ALL SURFACE NOT COVERED WITH TAPE

MATERIAL: AL ALLOY

Shoe Assembly
Figure 601

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REPAIR 8-1
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ACTUATOR ATTACH FITTING ASSEMBLY - REPAIR 9-1

315A2540-39, -40, -41, -42, -43, -44

1. General

- A. This repair gives the data that is necessary to repair the actuator attach fitting assembly (1, 5).
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the standard practices shown in the repair.
- C. Refer to REPAIR-GENERAL, Figure 601 shown in the repair.
- D. Refer to IPL Figure 8 for the item numbers.

2. Bushing Replacement

- A. Procedure
 - (1) Refer to REPAIR 5-1 for bushing replacement.

3. Attach Fitting Repair

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

<u>Reference</u>	<u>Description</u>	<u>Specification</u>
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I

- B. Procedure

- (1) Refer to REPAIR 5-2 for attach fitting repair.
- (2) If the lug of the attach fitting (55, 60, 65, 70, 75, 80) is damage, do the following:
 - (a) Remove the surface damage to maximum depth of 0.005 inches and minimum radius of 1 inch.
 - (b) Surface finish 125 microinch or better the reworked areas.
 - (c) Boric acid-sulfuric acid anodize or chromic acid anodize (F-17.31) then apply one coat of primer, C00259 (F-20.02) the attach fitting, except bushing holes.

4. Wear Spacer Replacement

- A. Consumable Materials

NOTE: Equivalent substitutes may be used.

<u>Reference</u>	<u>Description</u>	<u>Specification</u>
A00803	Sealant - Firewall - Hydraulic Fluid Resistant	BMS5-63 Type I
A50096	Sealant - Firewall - Hydraulic Fluid Resistant	BMS5-63 Type II

- B. References

<u>Reference</u>	<u>Title</u>
SOPM 20-50-19	GENERAL SEALING

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C. Procedure

- (1) Remove the wear spacer (10).
- (2) Remove the damage sealant with plastic scraper.
- (3) Apply faying surface seal using sealant, A00803 or sealant, A50096 on skived or etched surface of wear spacer (10) per SOPM 20-50-19.
- (4) Install the wear spacer (10) to attach fitting (55, 60, 65, 70, 75, 80).

NOTE: Hold wear spacer (10) in place during cure by using locally fabricated non-metallic spacer tool.

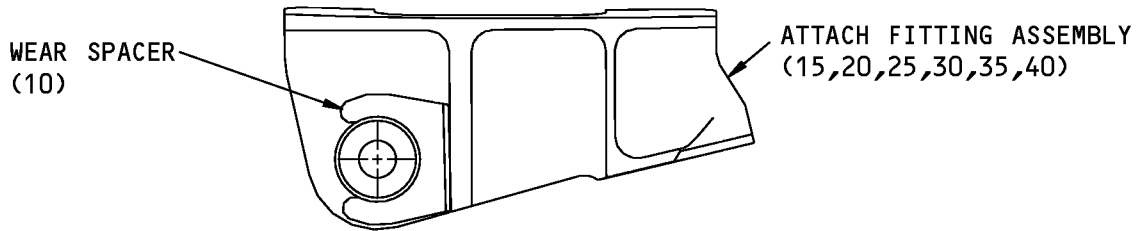
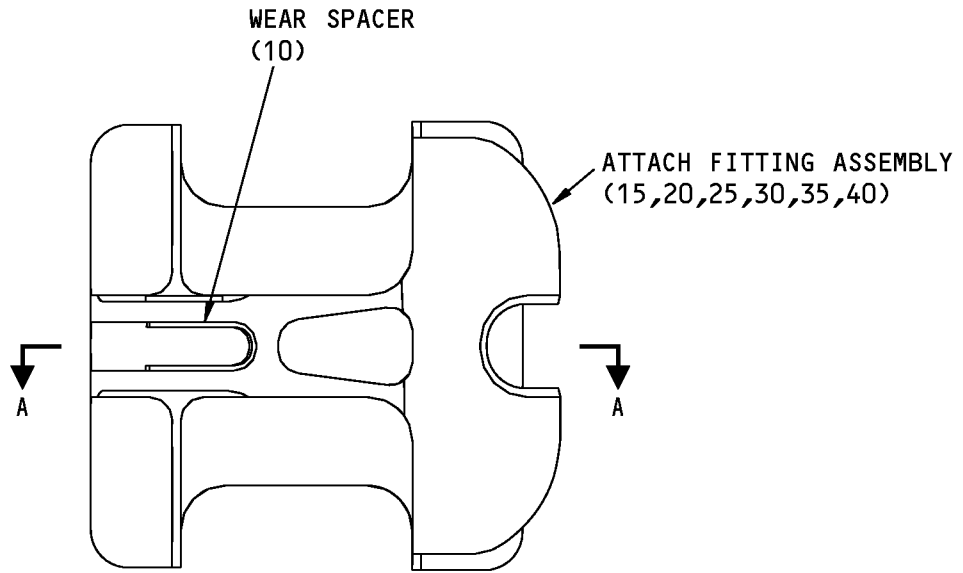
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REPAIR 9-1

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ITEM NUMBERS REFER TO IPL FIG. 8

1653769 S0000303584_V1

315A2540-39, -40, -41, -42, -43, -44 Actuator Attach Fitting Assembly Repair
Figure 601

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REPAIR 9-1

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ASSEMBLY

1. General

- A. This procedure has the data necessary to assemble the thrust reverser sleeve assembly.
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the SOPM subjects identified in this procedure.
- C. Refer to IPL Figure 1-IPL Figure 3 for item numbers.

2. Sleeve Assembly

A. Consumable Materials

NOTE: Equivalent substitutes may be used.

Reference	Description	Specification
A00160	Sealant - Firewall - Hydraulic Fluid Resistant	BMS5-63
A00551	Sealant - Fuel Tank	BAC5010, Type 44 (BMS5-44, BMS5-45)
A01054	Adhesive - Modified Epoxy	BMS5-92, Type V
A01085	Adhesive - Epoxy, High Temperature Resistant, 2 Part	BAC5010 Type 111 (BMS5-141)
A50051	Sealant - Temperature Resistant, Integral Fuel Tank Sealant - Pro-Seal 890B	SAE AMS-S-8802, Class B
A50096	Sealant - Firewall - Hydraulic Fluid Resistant	BMS5-63 Type II
A50102	Adhesive - Silicone, RTV 102 (Supersedes RTV 174)	
C00259	Primer - Chemical And Solvent Resistant Finish, Epoxy Resin	BMS10-11, Type I
C00766	Primer - Nonchromated (For Non-Metallic Composites)	BMS10-103, Type 1
D50039	Lubricant - PTFE Release Agent - Miller-Stephenson MS-122RB (Replaces MS 122 N/C02 Lubricant)	

B. References

Reference	Title
SOPM 20-30-02	STRIPPING OF PROTECTIVE FINISHES
SOPM 20-41-01	DECODING TABLE FOR BOEING FINISH CODES
SOPM 20-50-01	BOLT AND NUT INSTALLATION
SOPM 20-50-11	APPLICATION OF AERODYNAMIC SMOOTHING SEALANT
SOPM 20-50-12	APPLICATION OF ADHESIVES
SOPM 20-50-18	FASTENER INSTALLATION IN COMPOSITE STRUCTURES
SOPM 20-50-19	GENERAL SEALING

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ASSEMBLY
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Reference	Title
SOPM 20-60-02	FINISHING MATERIALS
SOPM 20-60-03	LUBRICANTS
SOPM 20-60-04	MISCELLANEOUS MATERIALS

C. Procedure

NOTE: For stripping of protective finishes, refer to SOPM 20-30-02. For decoding table for Boeing finish codes, refer to SOPM 20-41-01. For bolt and nut installation, refer to SOPM 20-50-01. For finishing materials, refer to SOPM 20-60-02. For lubricants, refer to SOPM 20-60-03. For miscellaneous materials, refer to SOPM 20-60-04.

- (1) Procedure for installation of the seal retainer (IPL Figure 3; 35), the end diaphragm hinge fitting assemblies (IPL Figure 3; 40, 50), the common diaphragm hinge fitting assemblies (IPL Figure 3; 140, 150), the actuator attach fitting assemblies (IPL Figure 3; 220, 230, 240), the deactivation fitting (IPL Figure 3; 325), and the track fairing seal assemblies (IPL Figure 3; 385, 430).

NOTE: Install all the bolts in the bond assembly (IPL Figure 3; 670, 675) as specified by SOPM 20-50-18 and use sealant, A00160 for sealing and corrosion prevention as specified by SOPM 20-50-19, method 3. Make sure there is squeeze out around the heads of the bolts after installation. Make sure all of the heads of the bolts are flush with the outside surface of the bond assembly within +0.003 and 0.006 inch. Do not shave the heads of the bolts.

- (a) See IPL Figure 3 for item numbers.
- (b) Install the seal assembly (385, 430) with the bolts (366 thru 373) or stud (370), washers (375) and the nuts (380). Tighten the nuts (380) to 20-30 pound-inches.

NOTE: Seal assemblies 315A2584-1, -2, -7, -8 can be used as an option to 315A2584-17, -18, -21, -22 provided that two washers BACW10P392CC are installed at each of the four fastener locations (8 total) and installed between the bond assembly (670) and the seal (410, 455).

- (c) If necessary, install the deactivation fitting (325):
- 1) Apply MS-122RB lubricant, D50039 parting agent to the bond assembly (670, 675) where the deactivation fitting (325) will be installed as specified by SOPM 20-50-19.
 - 2) Fay surface seal the deactivation fitting (325), and the shim (327) if the shim is necessary, as specified by SOPM 20-50-19, then install the deactivation fitting (325) with the bolts (305), the washers (310, 315), and the nuts (320A).

NOTE: Install the shims in the quantity and the location recorded during the DISASSEMBLY or as necessary. The maximum shim thickness allowed is 0.047 inch and the maximum pull-up allowed before the bolts are installed is 0.005 inch.

- (d) If necessary, install the actuator attach fitting assembly (220, 230, 240):
- 1) Apply MS-122RB lubricant, D50039 parting agent to the bond assembly (670, 675) where the actuator attach fitting assembly (220, 230, 240) will be installed as specified by SOPM 20-50-19.

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- 2) Fay surface seal the actuator attach fitting assembly (220, 230, 240) and the shims (255), if the shims are necessary, as specified by SOPM 20-50-19, then install the actuator attach fitting assembly (220, 230, 240) with the bolts (250) and the nuts (260).

NOTE: Install the shims in the quantity and the location recorded during the DISASSEMBLY or as necessary. The maximum shim thickness allowed is 0.047 inch and the maximum pull-up allowed before the bolts are installed is 0.005 inch.

- (e) If necessary, install the common diaphragm hinge fitting assembly (150):

- 1) Apply MS-122RB lubricant, D50039 parting agent to the bond assembly (670, 675) where the common diaphragm hinge fitting assembly (150) will be installed as specified by SOPM 20-50-19.
- 2) Fay surface seal the common diaphragm hinge fitting assembly (150) and the shims (170, 175), if the shims are necessary, as specified by SOPM 20-50-19, then install the common diaphragm hinge fitting assembly (150) with the bolts (160, 165) and the nuts (180).

NOTE: Install the shims in the quantity and location recorded during DISASSEMBLY or as necessary. The maximum shim thickness allowed is 0.050 inch and the maximum pull-up allowed before bolt installation is 0.005 inch.

- (f) If necessary, install the common diaphragm hinge fitting assembly (140):

- 1) Apply MS-122RB lubricant, D50039 parting agent to the bond assembly (670, 675) where the common diaphragm hinge fitting assembly (140) will be installed as specified by SOPM 20-50-19.
- 2) Fay surface seal the common diaphragm hinge fitting assembly (140) and the shims (170, 175), if shims are necessary, as specified by SOPM 20-50-19, then install the common diaphragm hinge fitting assembly (140) with the bolts (160, 165) and the nuts (180).

NOTE: Install the shims in the quantity and location recorded during DISASSEMBLY or as necessary. The maximum shim thickness allowed is 0.050 inch and the maximum pull-up allowed before bolt installation is 0.005 inch.

- (g) If necessary, install the end diaphragm hinge fitting assembly (50):

- 1) Apply MS-122RB lubricant, D50039 parting agent to the bond assembly (670, 675) where the end diaphragm hinge fitting assembly (50) will be installed as specified by SOPM 20-50-19.
- 2) Fay surface seal the end diaphragm hinge fitting assembly (50) and the shims (80, 85), if the shims are necessary, as specified by SOPM 20-50-19, then install the end diaphragm hinge fitting assembly (50) with the bolts (60, 65, 70, 75) and the nuts (90).

NOTE: Install the shims in the quantity and location recorded during DISASSEMBLY or as necessary. The maximum shim thickness allowed is 0.050 inch and the maximum pull-up allowed before bolt installation is 0.005 inch.

- (h) If necessary, install the end diaphragm hinge fitting assembly (40):

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- 1) Apply MS-122RB lubricant, D50039 parting agent to the bond assembly (670, 675) where the end diaphragm hinge fitting assembly (40) will be installed as specified by SOPM 20-50-19.
- 2) Fay surface seal the end diaphragm hinge fitting assembly (40) and the shims (80, 85), if the shims are necessary, as specified by SOPM 20-50-19, then install the end diaphragm hinge fitting assembly (40) with the bolts (60, 65, 70, 75) and the nuts (90).

NOTE: Install the shims in the quantity and location recorded during DISASSEMBLY or as necessary. The maximum shim thickness allowed is 0.050 inch and the maximum pull-up allowed before bolt installation is 0.005 inch.

- (i) If necessary, install the seal retainer (35):
 - 1) Install the seal retainer (35) with the bolts (10, 20), the washers (25), and the nuts (15, 30).
 - 2) Apply a fillet of sealant, A50096 and primer, C00259 between the bond assembly (670, 675) and the seal retainer (35) on the inner side of the seal retainer, as specified by SOPM 20-50-19.
- (2) Procedure for installation of the support assembly (IPL Figure 2; 605A, 610A), the bumper assembly (585), and the pad (600):
 - (a) See IPL Figure 2 for item numbers except as noted.
 - (b) If necessary, install the support assembly (605A, 610A), the bumper assembly (585), and the pad (600):
 - 1) Lightly abrade the bond assembly (IPL Figure 3; 670, 675) and the bottom of the support assembly (605A, 610A) with 180 grit or finer paper to remove gloss and contaminants.

NOTE: Be careful not to abrade into the composite fibers of the bond assembly (IPL Figure 3; 670, 675).
 - 2) Clean and prepare the abraded surfaces for bonding as specified by SOPM 20-50-12.
 - 3) Bond the support assembly (605A, 610A) to the bond assembly (IPL Figure 3; 670, 675) with adhesive, A01054 (preferred) or adhesive, A01085(optional) adhesive as specified by SOPM 20-50-12.

NOTE: Make sure that a fillet of adhesive, A01054 (preferred) or adhesive, A01085 (optional) adhesive is around the support assembly from squeeze out
 - 4) Apply primer, C00766 (F-14.692) to the bond assembly (IPL Figure 3; 670, 675) in the areas not covered by primer, C00766, supports, or adhesive as specified.

NOTE: In the following steps, use the blocker door assemblies (70, 80, 340) as necessary to make sure that the outside surfaces of the blocker doors are flush with the outside surface of the bond assembly (IPL Figure 3; 670, 675). Install the washers (570, 575, 580) in any combination to make the outside surfaces of the blocker doors flush with the outside surface of the bond assembly \pm 0.004 inch, except make sure that the total thickness of the washers is less than 0.10 inch.

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- 5) Install the washers (570, 575, 580), the pad (600), the bumper assembly (585), and the screw (565) onto the support assembly (605A, 610A) or the end diaphragm hinge fitting assembly (IPL Figure 3; 40, 50).
 - 6) Tighten the screw (565) to approximately 10-20 pound-inches so that the pad (600) compress at least 0.02 inch but not more than 0.06 inch.
- (3) Procedure for installation of the blocker door assemblies (IPL Figure 2; 70, 80, 340):
- (a) See IPL Figure 2 for item numbers.
 - (b) If necessary, install the blocker door assemblies (70, 80, 340):
 - 1) Install the blocker door assemblies (70, 80, 340) with the bolts (10A), the antirotation bracket (30), the bushings (35), the washers (15), and the nuts (25).

NOTE: Use the quantity and location of the washers (15) that were recorded during the DISASSEMBLY.
 - 2) Tighten each of the nuts (15) to 65-70 pound-inches.
- CAUTION:** AFTER THE BLOCKER DOOR IS INSTALLED, SIDE MOVEMENT OF THE DOOR OR MORE THAN THREE THREADS THAT EXTEND PAST THE END OF THE NUT INDICATES THAT THE HINGE FITTING IS NOT CLAMPED.
- 3) After the blocker door assemblies (70, 80, 340) are installed, make sure the number of threads of the bolts (10A) that extend past the end of the nut (25) is between 2 and 3 threads. If more than 3 threads extend past the nut then install more washers (15) under the nut. Check each bolt location.
 - 4) Try to move each of the blocker door assemblies (70, 80, 340) from side to side. If you can move any of the door assemblies from side to side, then install more washers (15) under the nuts (25) until there is no movement. Re-tighten the nuts if necessary.
- (4) Procedure for installation of the bushing (340), the proximity sensor plunger (305), the upper and lower fittings (IPL Figure 1; 240, 245, 250, 255), the auxiliary track slider assembly (220), and the main track slider shoe assembly (330):
- NOTE:** Install all the bolts in the bond panel assembly (605, 610) as specified by SOPM 20-50-18 and use sealant, A50096 for sealing and corrosion prevention as specified by SOPM 20-50-19, method 3. Make sure there is squeeze out around the heads of the bolts after installation. Make sure all the heads of the bolts are flush with the outside surface of the bond panel assembly within +0.003 and 0.006 inch. Do not shave the heads of the bolts.
- (a) See IPL Figure 4 for item numbers.
 - (b) If necessary, install the bushing (270) with sealant, A00551 in the bond panel assembly (550) per SOPM 20-50-12.
 - (c) If necessary, install the proximity sensor plunger (230) in the bond panel assembly (550) as follows:
 - 1) Install the bolts (220), the proximity sensor plunger (230), and the nut (225) on the bond panel assembly (550). Tighten the nut (225) to 20-30 pound-inches.
 - 2) Apply sealant, A00551 or Pro-Seal 890B sealant, A50051 to fill any gaps per SOPM 20-50-11 to the area shown in ASSEMBLY, Figure 701.
 - (d) If necessary, install the upper attach fitting (165):

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- 1) Apply MS-122RB lubricant, D50039 parting agent to the bond panel assembly (550) where the upper attach fitting (165) will be installed as specified by SOPM 20-50-19.
 - 2) Fay surface seal the upper attach fitting (165) and shims (175, 180, 185 or 195) if shims are necessary, as specified by SOPM 20-50-19, then install the upper attach fitting (165) with bolts (155) and nuts (160).
NOTE: Install the shims in the quantity and location recorded during DISASSEMBLY or as necessary. The maximum shim thickness allowed is 0.050 inch and the maximum pull-up allowed before bolt installation is 0.005 inch.
 - 3) Tighten the nuts (160) to 20-30 pound-inches.
- (e) If necessary, install the lower attach fitting (195):
- 1) Apply MS-122RB lubricant, D50039 parting agent to the bond panel assembly (550) where the lower attach fitting (195) will be installed as specified by SOPM 20-50-19.
 - 2) Fay surface seal the lower attach fitting (195) and shims (205, 210 or 215) if shims are necessary, as specified by SOPM 20-50-19, then install the lower attach fitting (195) with bolts (155) and nuts (160).
NOTE: Install the shims in the quantity and location recorded during DISASSEMBLY or as necessary. The maximum shim thickness allowed is 0.050 inch and the maximum pull-up allowed before bolt installation is 0.005 inch.
 - 3) Tighten the nuts (160) to 20-30 pound-inches.
- (f) If necessary, install the auxiliary track slider assembly (140):
- 1) Install the auxiliary track slider assembly (140) with the bolts (120), the washers (130), and the nuts (135).
 - 2) Tighten the nuts (135) to 30-35 pound-inches as specified by SOPM 20-50-01.
- (g) If necessary, install the main track slider shoe assembly (255) with a new pin (240), sleeve (245), and collar (250) as follows:
- 1) Fay surface seal between the slider fitting (IPL Figure 3; 640, 645, 650, 655) and the main track slider shoe assembly (255) with adhesive, A50102 at each of the pin (240) locations as specified by SOPM 20-50-19.
 - 2) Wet install the new pins (240), the sleeves (245), and the collars (250) with adhesive, A50102 as specified by SOPM 20-50-19.
NOTE: After installation, make sure that the pins (240), and the collars (250) extend at least 0.002 inch, but no more than 0.010 inch, past the surface of the shoe (255).

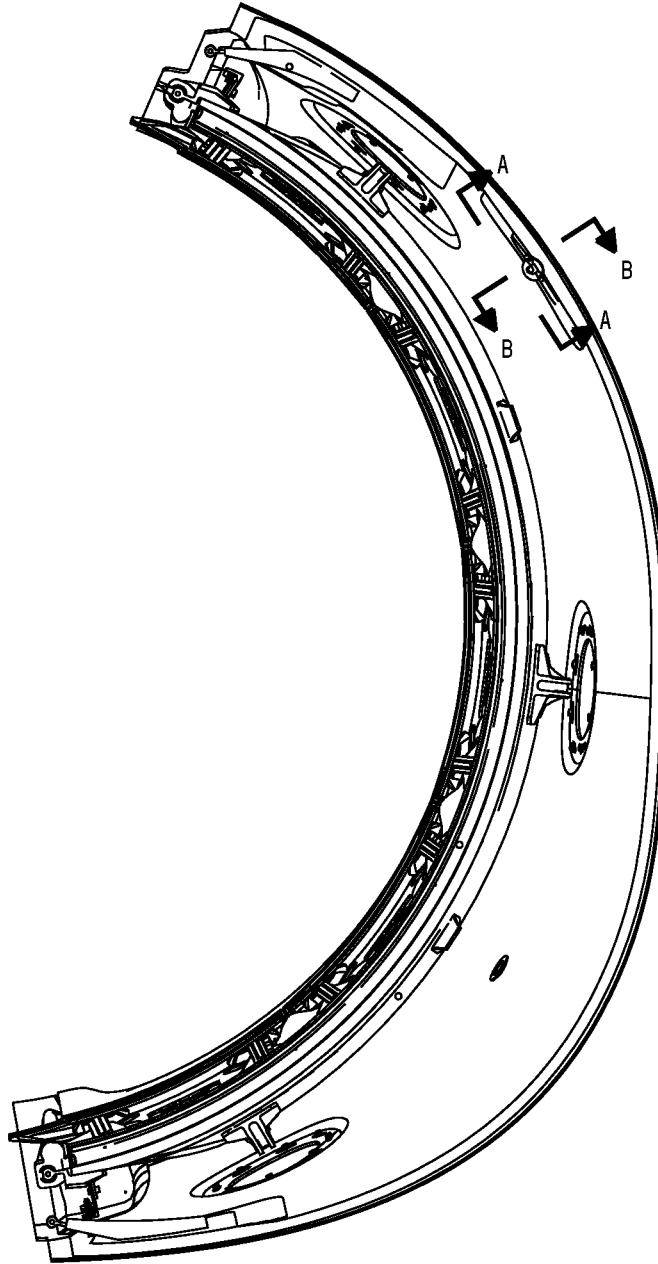
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Proximity Sensor Plunger Installation
Figure 701 (Sheet 1 of 2)

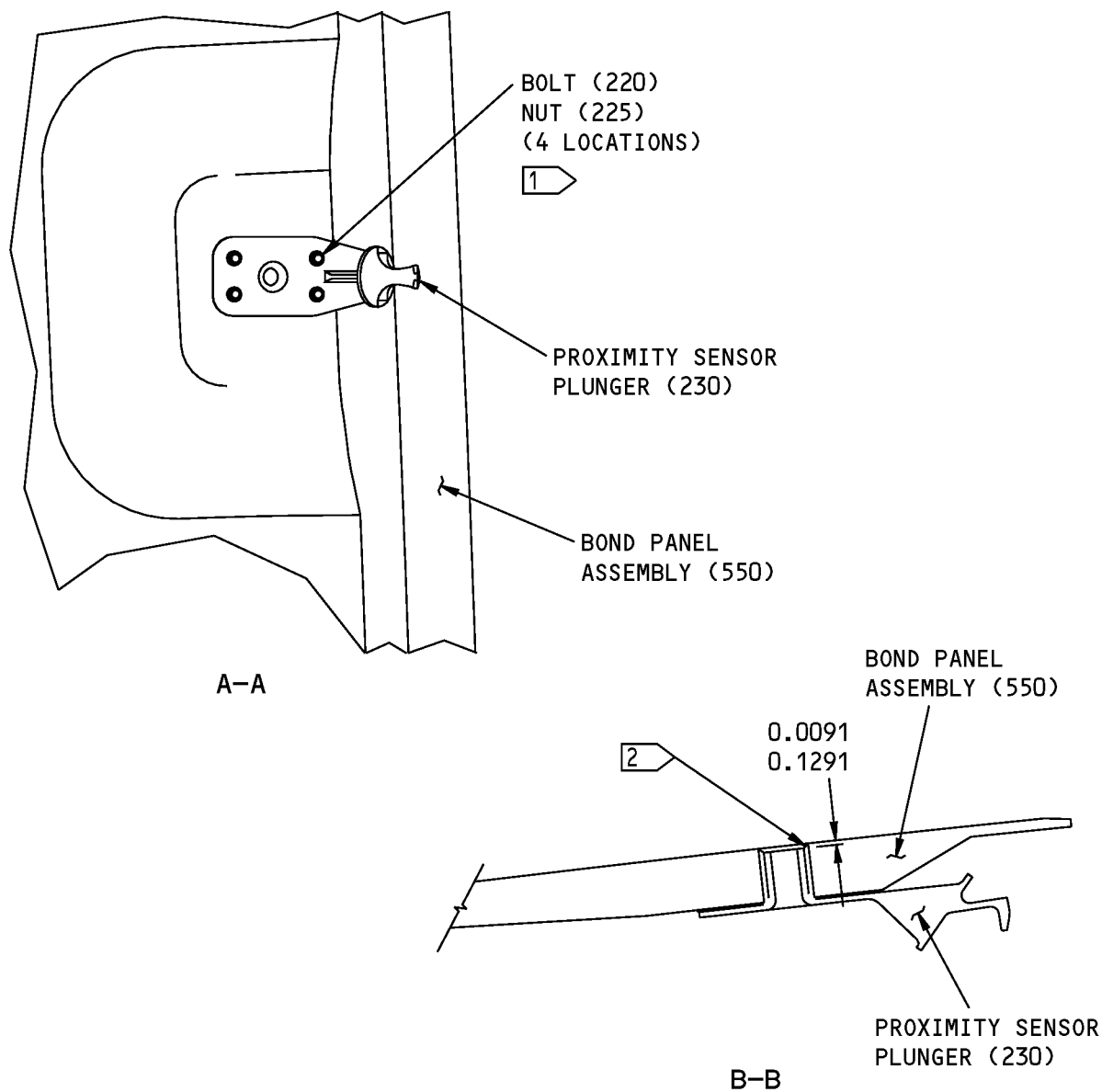
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1 TIGHTEN NUT TO 20-30
POUND-INCHES

2 FILL GAPS WITH BMS 5-26 OR
PROSEAL 890 CLASS B1/2
AERODYNAMIC SEALANT PER
SOPM 20-50-11

ITEM NUMBERS REFER TO IPL FIG. 4
ALL DIMENSIONS ARE IN INCHES

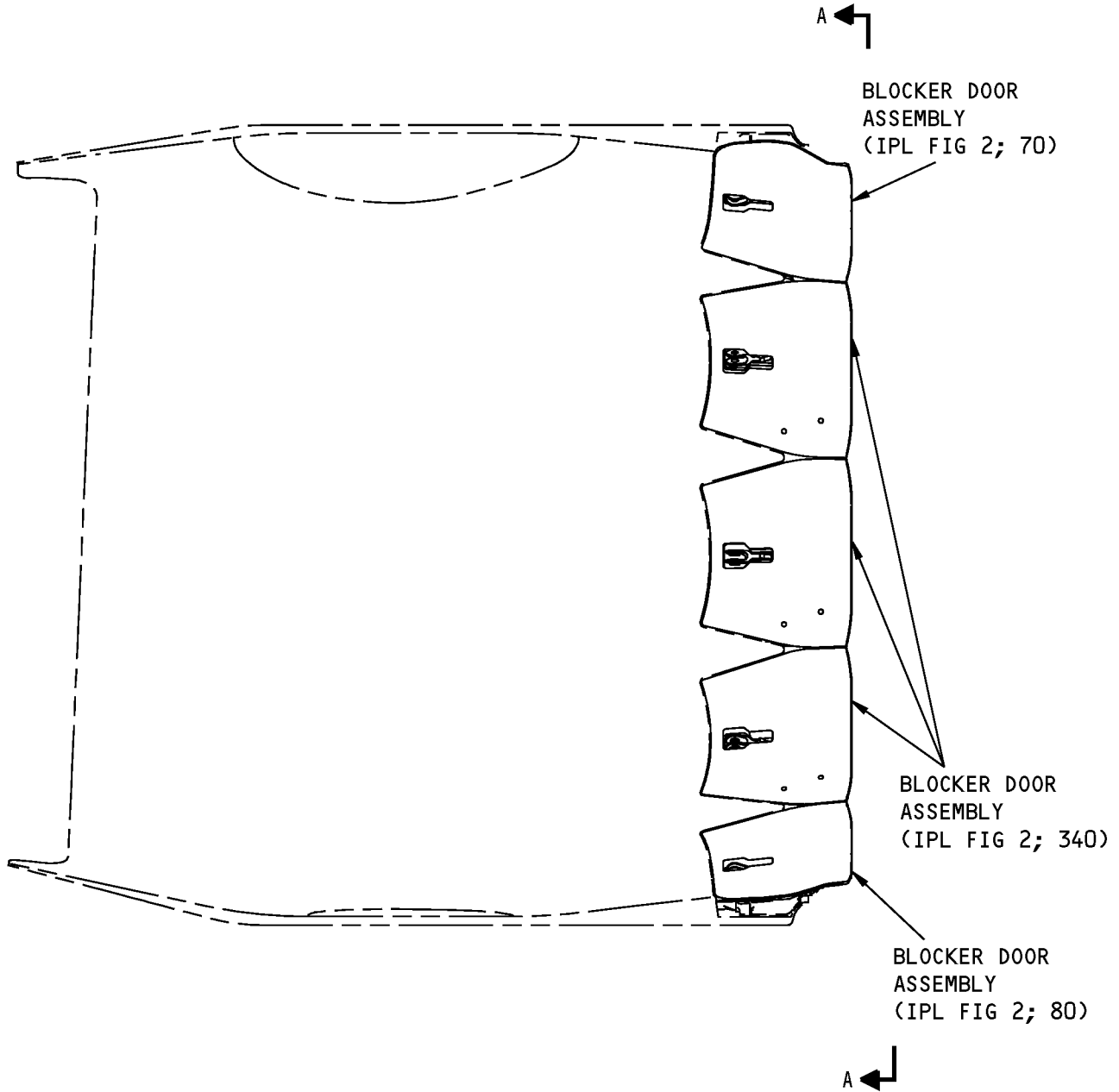
Proximity Sensor Plunger Installation
Figure 701 (Sheet 2 of 2)

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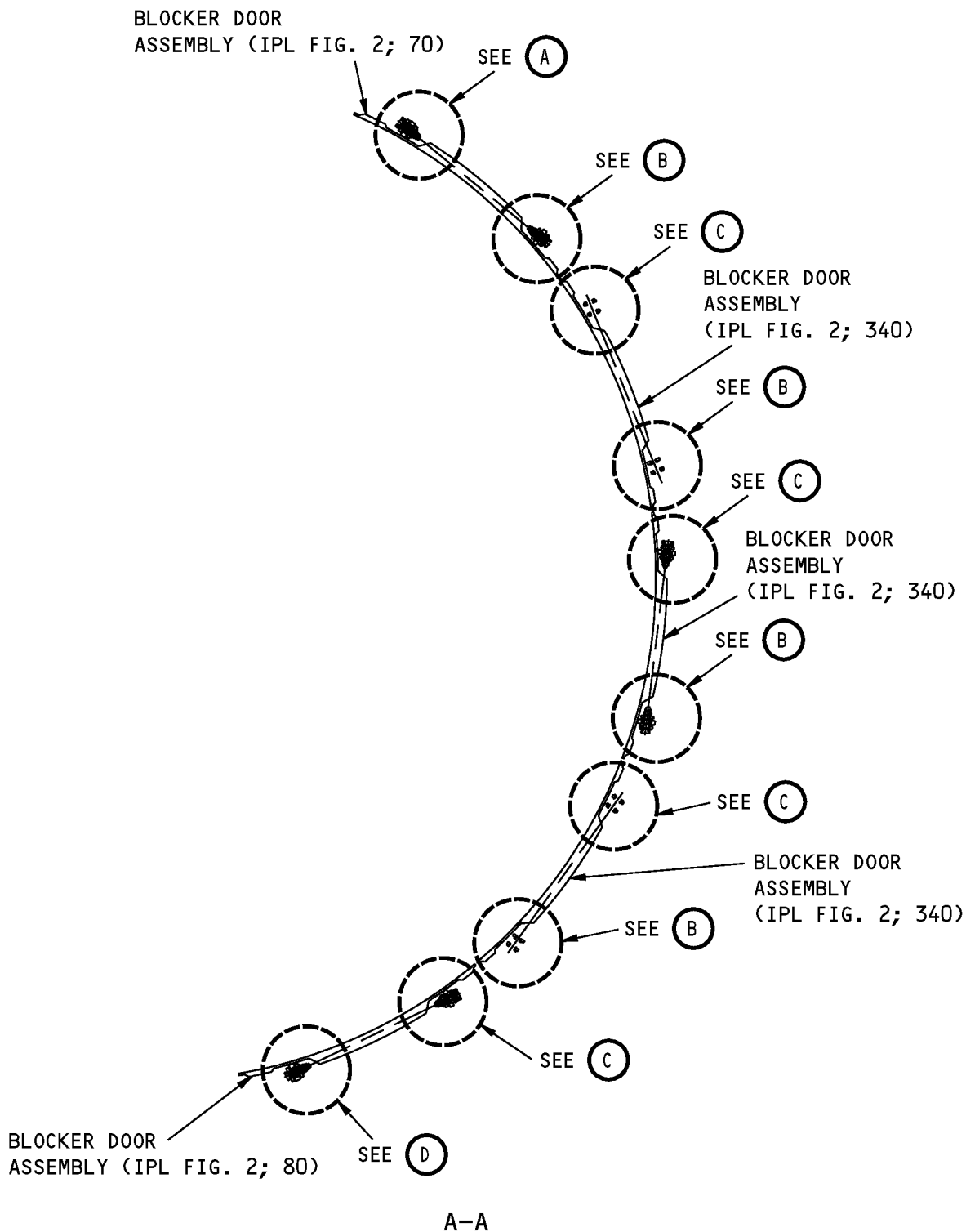
FITS AND CLEARANCES



315A2509-1,-3,-5,-7,-9,-11,-13,-15 SHOWN
315A2509-2,-4,-6,-8,-10,-12,-14,-16 OPPOSITE

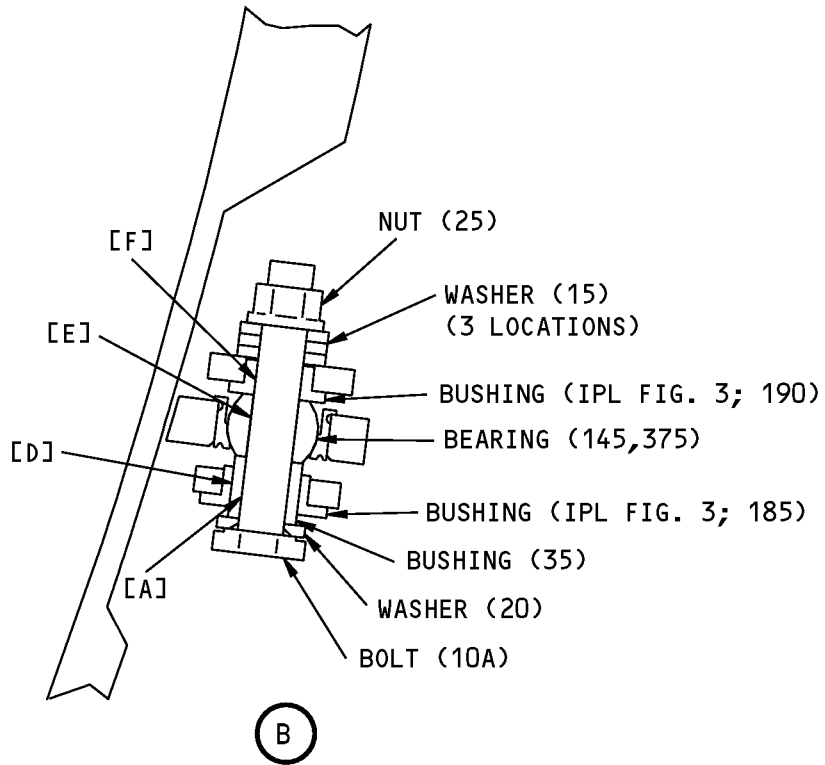
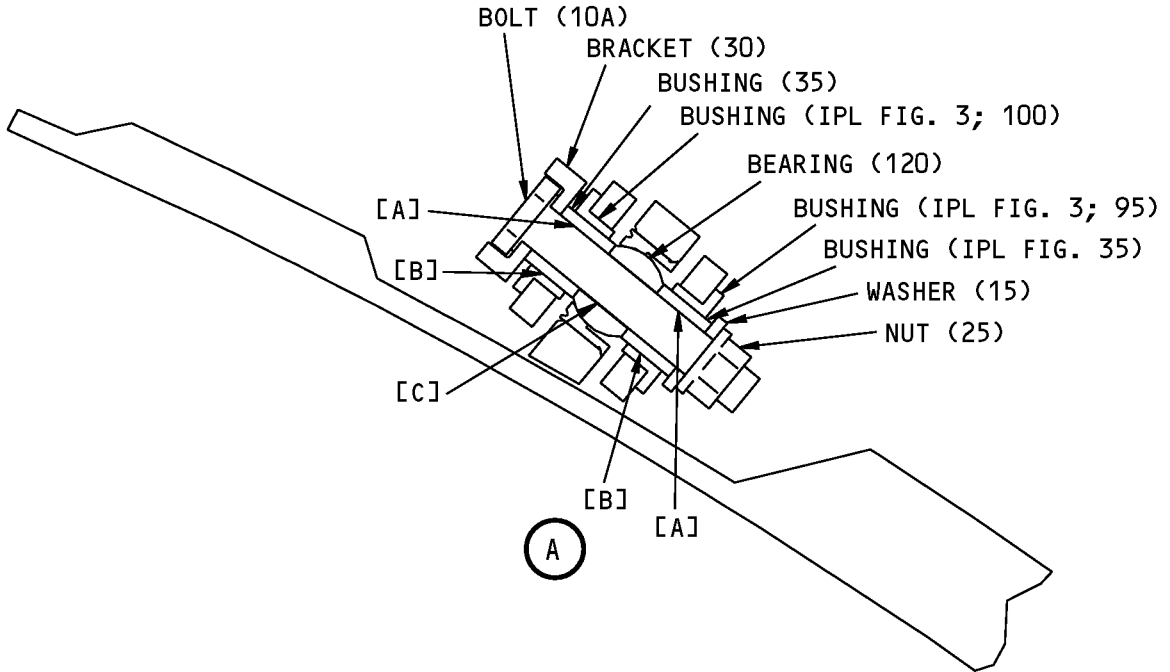
Fits and Clearances
Figure 801 (Sheet 1 of 5)

COMPONENT MAINTENANCE MANUAL



Fits and Clearances
Figure 801 (Sheet 2 of 5)

COMPONENT MAINTENANCE MANUAL



Fits and Clearances
Figure 801 (Sheet 3 of 5)

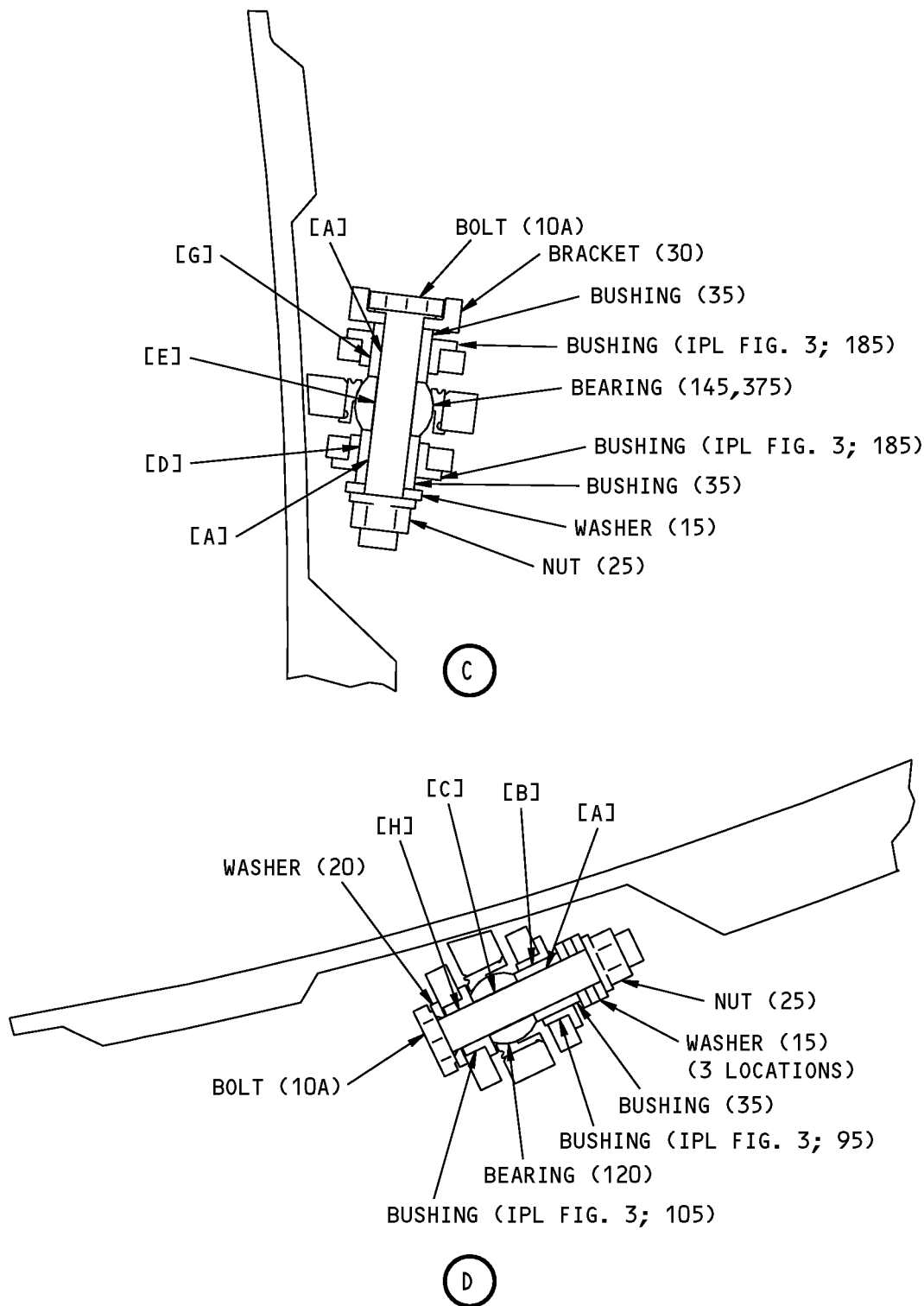
78-31-24

FITS AND CLEARANCES

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COMPONENT MAINTENANCE MANUAL



Fits and Clearances
Figure 801 (Sheet 4 of 5)



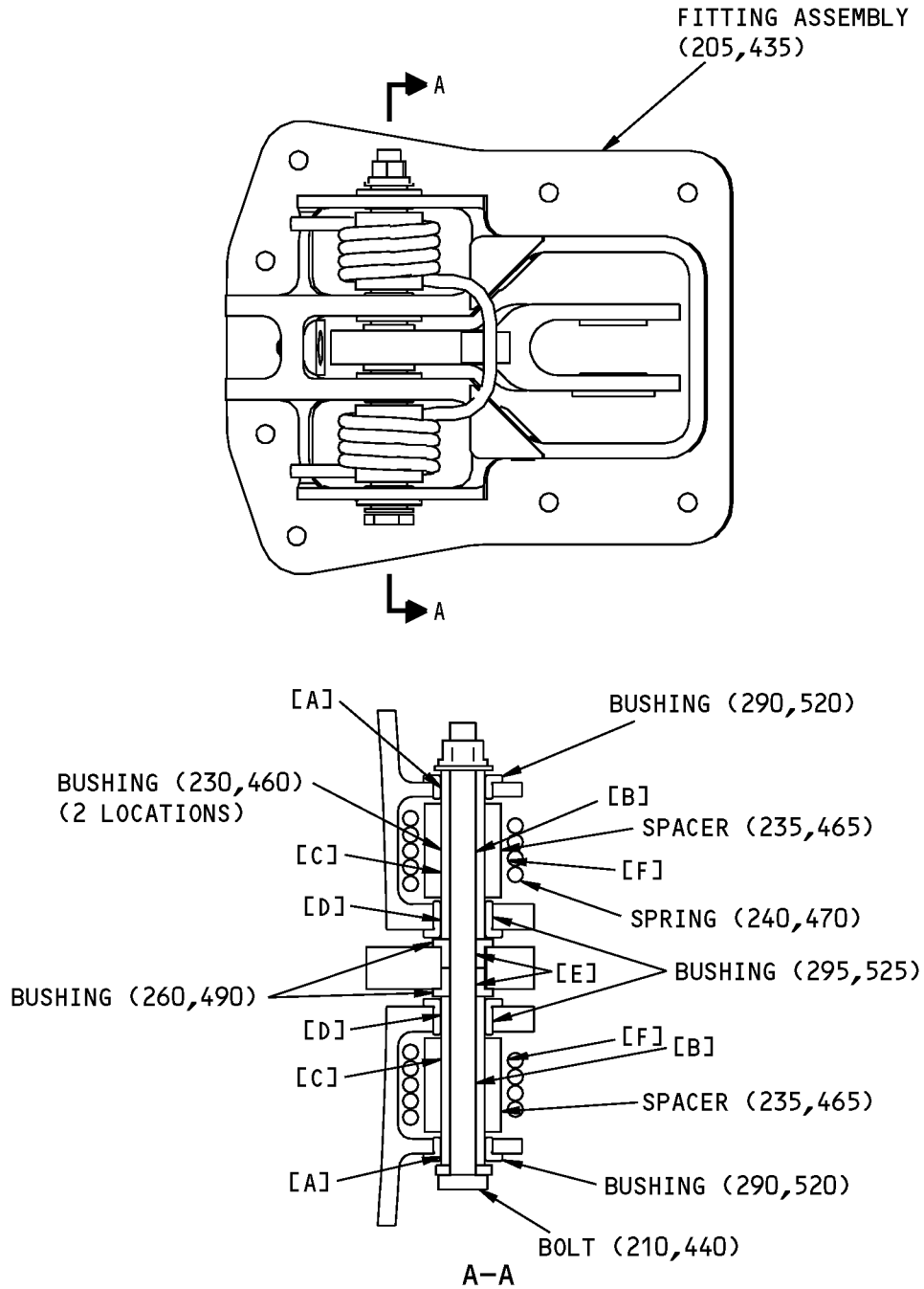
COMPONENT MAINTENANCE MANUAL

REF LETTER	REF IPL		DESIGN DIMENSION*				SERVICE WEAR LIMIT*		
	FIG. NO.	MATING ITEM NO.	DIMENSION		ASSEMBLY CLEARANCE		DIMENSION		MAXIMUM CLEARANCE
			MIN	MAX	MIN	MAX	MIN	MAX	
[A]	2	ID 35	0.2500	0.2505	0.0005	0.0015			
		OD 10A	0.2490	0.2495					
[B]	3	ID 95	0.3750	0.3756	0.0005	0.0016			
	2	OD 35	0.3740	0.3745					
[C]	2	ID 120	0.2495	0.2500	0.0000	0.0010			
		OD 10A	0.2490	0.2495					
[D]	3	ID 185	0.3750	0.3756	0.0005	0.0016			
	2	OD 35	0.3740	0.3745					
[E]	2	ID 145,375	0.2495	0.2500	0.0000	0.0010			
		OD 10A	0.2490	0.2495					
[F]	3	ID 190	0.2500	0.2505	0.0005	0.0015			
	2	OD 10A	0.2490	0.2495					
[G]	3	ID 185	0.3750	0.3756	0.0005	0.0016			
	2	OD 35	0.3740	0.3745					
[H]	3	ID 105	0.2500	0.2505	0.0005	0.0015			
	2	OD 10A	0.2490	0.2495					

* ALL DIMENSIONS ARE IN INCHES

Fits and Clearances
Figure 801 (Sheet 5 of 5)

COMPONENT MAINTENANCE MANUAL



Fits and Clearances
Figure 802 (Sheet 1 of 2)

COMPONENT MAINTENANCE MANUAL

REF LETTER	REF IPL	DESIGN DIMENSION*				SERVICE WEAR LIMIT*		
	FIG. 2, MATING ITEM NO.	DIMENSION		ASSEMBLY CLEARANCE		DIMENSION		MAXIMUM CLEARANCE
		MIN	MAX	MIN	MAX	MIN	MAX	
[A] 1	ID 290,520	0.3750	0.3756	0.0030	0.0041			
	OD 230B,460B	0.3715	0.3720					
[A] 2	ID 290,520	0.3770	0.3780	0.0025	0.0040			
	OD 230,230A, 460,460A	0.3740	0.3745					
[B]	ID 230,460	0.2500	0.2505	0.0005	0.0015			
	OD 210,440	0.2490	0.2495					
[C] 1	ID 235,465	0.3850	0.3950	0.0130	0.0235			
	OD 230B,460B	0.3715	0.3720					
[C] 2	ID 235,465	0.3850	0.3950	0.0105	0.0210			
	OD 230,230A, 460,460A	0.3740	0.3745					
[D] 1	ID 295,525	0.3750	0.3756	0.0030	0.0041			
	OD 230B,460B	0.3715	0.3720					
[D] 2	ID 295,525	0.3770	0.3780	0.0025	0.0040			
	OD 230,230A, 460,460A	0.3740	0.3745					
[E]	ID 260,490	0.2500	0.2505	0.0005	0.0015			
	OD 210,440	0.2490	0.2495					
[F]	ID 240,470	0.7730	0.7970	0.0780	0.1120			
	OD 235,465	0.6850	0.6950					

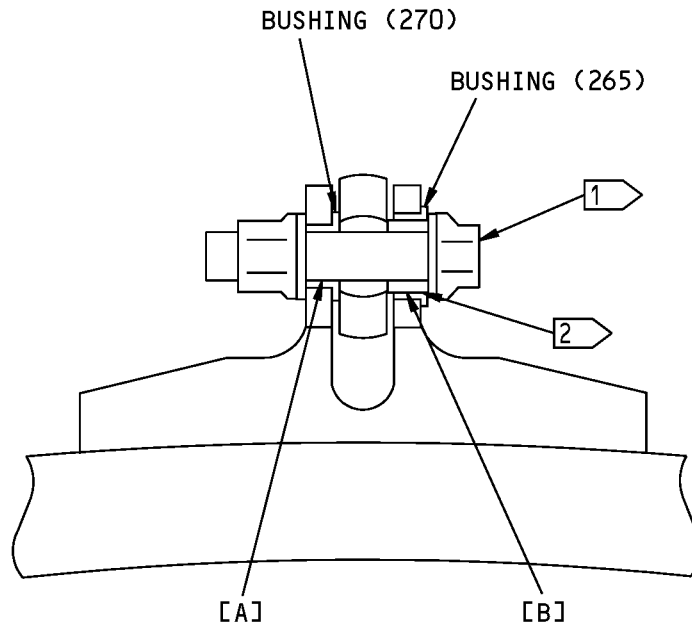
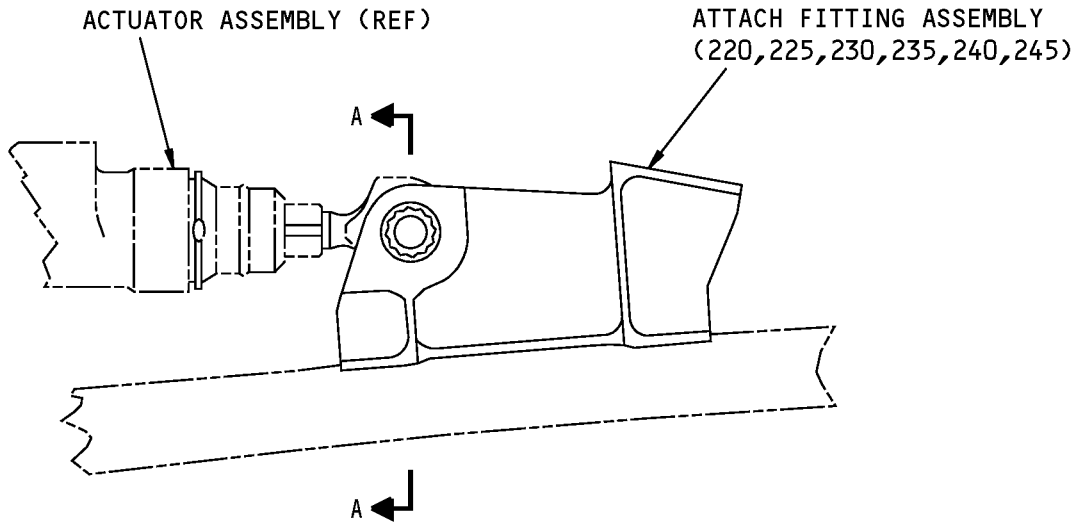
* ALL DIMENSIONS ARE IN INCHES

1 FOR 315A2519-1,-4

2 FOR 315A2519-6,-7

Fits and Clearances
Figure 802 (Sheet 2 of 2)

COMPONENT MAINTENANCE MANUAL





A-A



Fits and Clearances
Figure 803 (Sheet 1 of 2)



COMPONENT MAINTENANCE MANUAL

REF LETTER	REF IPL	DESIGN DIMENSION*				SERVICE WEAR LIMIT*		
	FIG. 3, MATING ITEM NO.	DIMENSION		ASSEMBLY CLEARANCE		DIMENSION		MAXIMUM CLEARANCE
		MIN	MAX	MIN	MAX	MIN	MAX	
[A]	ID 270	0.4375	0.4382	0.0005	0.0017			
	OD 	0.4365	0.4370					
[B]	ID 265	0.6245	0.6252	0.0005	0.0017			
	OD 	0.6235	0.6240					

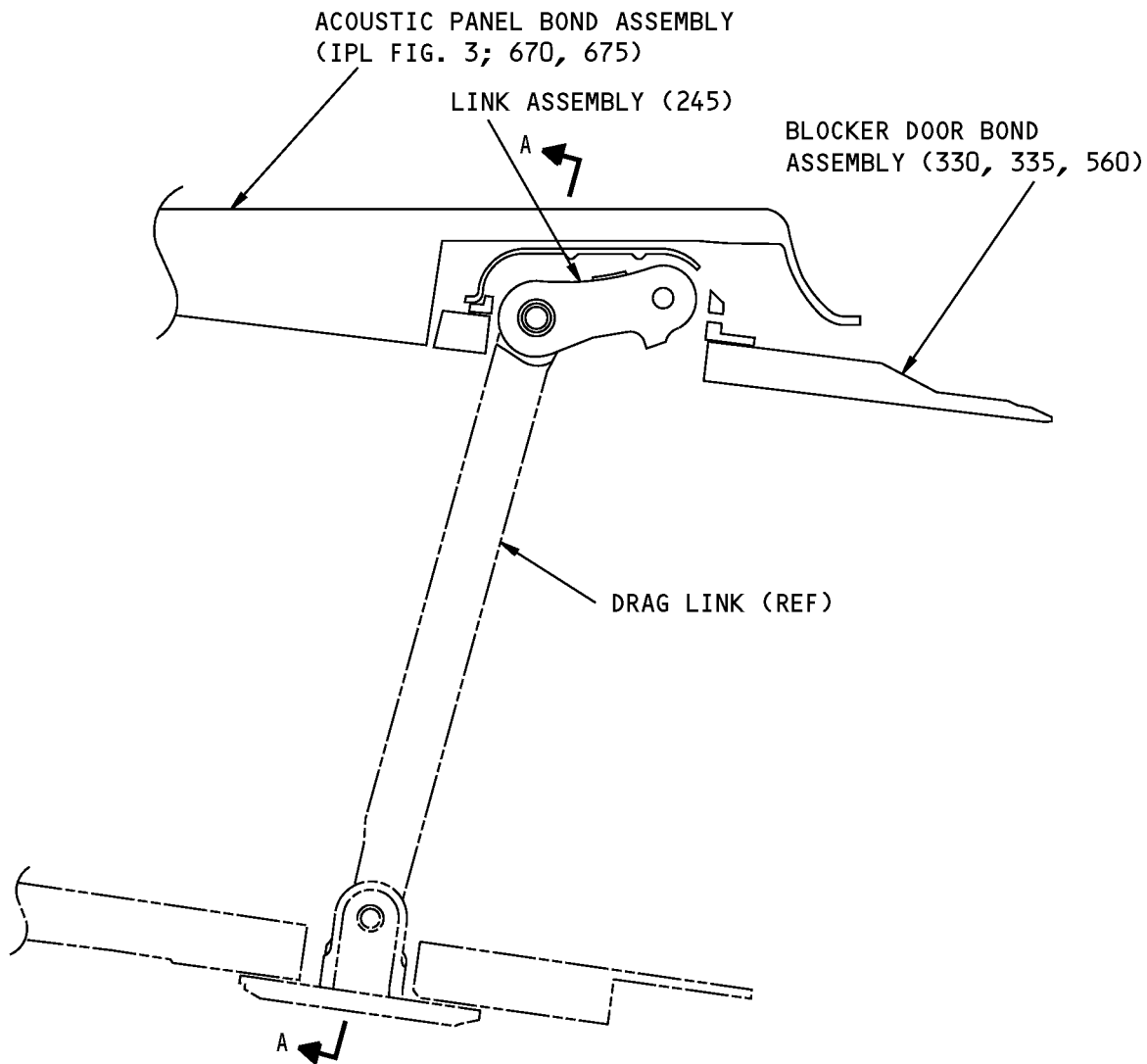
* ALL DIMENSIONS ARE IN INCHES

-  INSTALLATION BOLT BACB30LE7U21
-  INSTALLATION BUSHING BACB28AK07-037

ITEM NUMBERS REFER TO IPL FIG. 3

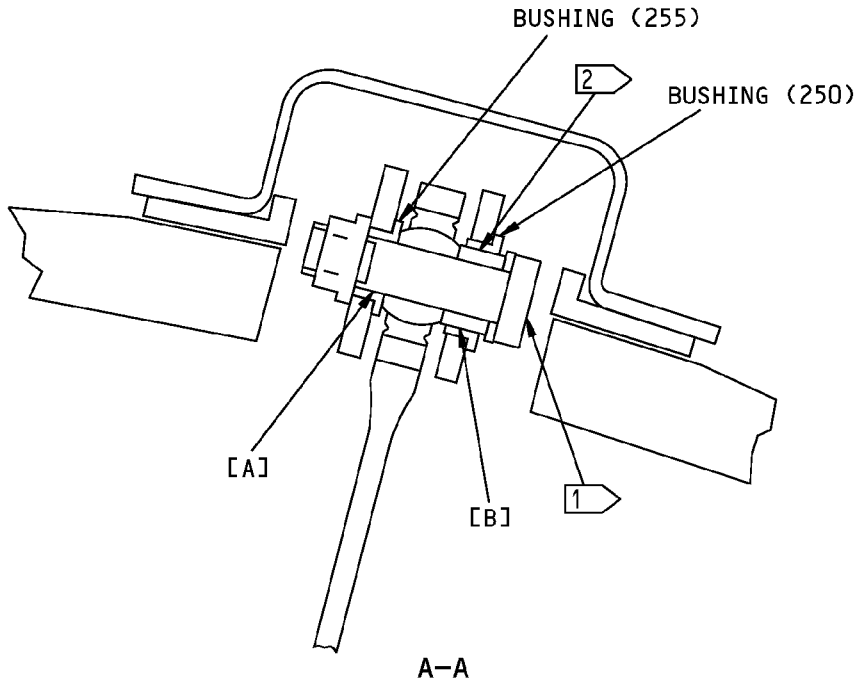
Fits and Clearances
Figure 803 (Sheet 2 of 2)

COMPONENT MAINTENANCE MANUAL



Fits and Clearances
Figure 804 (Sheet 1 of 2)

COMPONENT MAINTENANCE MANUAL



REF LETTER	REF IPL	DESIGN DIMENSION*				SERVICE WEAR LIMIT*		
	FIG. 2, MATING ITEM NO.	DIMENSION		ASSEMBLY CLEARANCE		DIMENSION		MAXIMUM CLEARANCE
		MIN	MAX	MIN	MAX	MIN	MAX	
[A]	ID 255	0.3750	0.3756	0.0005	0.0025			
	OD	0.3731	0.3745					
[B]	ID 250	0.5620	0.5627	0.0005	0.0017			
	OD	0.5610	0.5615					

* ALL DIMENSIONS ARE IN INCHES

- INSTALLATION BOLT BACB30NR6K16
- INSTALLATION BUSHING BACB28AK06-034

Fits and Clearances
Figure 804 (Sheet 2 of 2)



COMPONENT MAINTENANCE MANUAL

REF IPL		NAME	TORQUE*	
FIG. NO.	ITEM NO.		POUND-INCHES	POUND-FEET
2	565	Screw	10-15	
2	15	Nut	65-70	
1	235	Nut	20-30	
1	215	Nut	30-35	
2	180, 200, 410, 430	Nut	20-30	

* REFER TO SOPM 20-50-01 FOR TORQUE VALUES OF STANDARD FASTENERS.

Torque Table
Figure 805

315A2500, 315A2501, 315A2505,
315A2509, 315A2521, 315A2565



COMPONENT MAINTENANCE MANUAL

SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

(NOT APPLICABLE)

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SPECIAL TOOLS, FIXTURES, AND EQUIPMENT

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COMPONENT MAINTENANCE MANUAL

ILLUSTRATED PARTS LIST

1. Introduction

- A. The Illustrated Parts List (IPL) contains an illustration and a list of component parts you can repair or replace. The Illustrated Parts Catalog (IPC) shows how to use the Boeing part number system.
- B. This shows how parts are related: The relation of each item to its next higher assembly (NHA) is shown in the NOMENCLATURE column. Use the indenture system that follows:

1	2	3	4	5	6	7
.	Assembly					
.	Attaching parts for assembly					
.	.	Detail parts for assembly				
.	.	Subassembly				
.	.	Attaching parts for subassembly				
.	.	.	Detail parts for subassembly			
.	.	.	Sub-subassembly			
.	.	.	Attaching parts for subassembly			
.	.	.	.	Details parts for sub-subassembly		

Detail Installation Parts (Included only if installation parts may be sent to the shop as part of assembly)

- C. Each top assembly is given one use code letter (A, B, C, etc.) in the USAGE CODE column. All subsequent component parts in the list can have one or more of the use code letters to show effectivity to top assemblies. A component part without a use code applies to all top assemblies.
- D. An alphabetical letter is added after the item number for optional parts, parts changed by a Service Bulletin, configuration differences (except left-handed and right-handed parts), last engineering releases, and parts added between item numbers in a sequence. The alphabetical letter will not be shown on the illustration for equivalent parts of the same part number.
- E. Color-coded parts are identified with a single digit alpha following the dash number or with "SP" suffix. If the "SP" suffix is used, it represents consolidation of all color codes applicable for a given usage which are not separately listed. Orders for color-coded parts should include the registry number of the airplane for which the parts are ordered.
- F. If a part number is 15 characters long but will not fit in the part number column, the part number will be displayed with a "~" at the end of the line and will be continued on the next line. The "~" denotes that the part number continues on the next line.
- G. Parts changed by a Service Bulletin are shown by PRE SB XXXX and POST SB XXXX added to the NOMENCLATURE column.
 - (1) When a new top assembly is added by a Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the top assembly level only. The configuration differences at the detail part level are shown by use code letters.
 - (2) When the top assembly part number is not changed by the Service Bulletin, PRE SB XXXX and POST SB XXXX will be added at the detail level.
- H. Interchangeable Parts

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ILLUSTRATED PARTS LIST

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Optional (OPT)	The part is optional to and interchangeable with other parts that have the same item number.
Replaces, Replaced by and not interchangeable with (REPLACES, REPLACED BY AND NOT INTCHG/W)	The part replaces and is not interchangeable with the initial part.
Replaces, Replaced by (REPLACES, REPLACED BY)	The part replaces and is interchangeable with, or is an alternative to, the initial part.

VENDOR CODES

Code	Name
06710	LAMSON AND SESSIONS CO THE VALLEY-TODECO 12975 BRADLEY AVENUE SYLMAR, CALIFORNIA 91342-3830 FORMERLY VALLEY BOLT CORP VB0097 IN NORTH HOLLYWOOD, CA
06725	AIR INDUSTRIES CORPORATION 12570 KNOTT STREET GARDEN GROVE, CALIFORNIA 92641-3932 FORMERLY AIR INDUSTRIES OF CALIF IN GARDENA, CALIF.
06950	SCREWCORP VSI AEROSPACE PRODUCTS DIV FAIRCHILD IND DIV 13001 EAST TEMPLE AVENUE PO BOX 730 CITY OF INDUSTRY, CALIFORNIA 91746-1417 FORMERLY VB0096 AND VSI CORP SCREWCORP DIV FORMERLY IN CULVER CITY, CALIFORNIA SCREW CORP SEE V.S.I. CORP SCREWCORP DIVISION
0PTK6	SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV 5195 W 4700 SALT LAKE CITY, UTAH 94118 SEE V56878 SPS TECHNOLOGIES INC
11815	CHERRY AEROSPACE FASTENERS DIV OF TEXTRON 1224 EAST WARNER AVENUE PO BOX 2157 SANTA ANA, CALIFORNIA 92707-0157 FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS TOWNSEND DIV OF TEXTRON INC V71087

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Code	Name
15653	ALCOA GLOBAL FASTENERS INC DIV KAYNAR PRODUCTS 800 S STATE COLLEGE BLVD FULLERTON, CALIFORNIA 92831-3001 FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH FORMERLY FAIRCHILD FASTENERS KAYNAR DIV
17446	HUCK INTL INC AEROSPACE FASTENER DIV 900 WATSON CENTER ROAD CARSON, CALIFORNIA 90745-4201 FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL
27238	BRISTOL INDUSTRIES 630 EAST LAMBERT ROAD PO BOX 630 BREA, CALIFORNIA 92621-4119
29965	ARVAN INCORPORATED 14083 SOUTH NORMANDIE AVENUE PO BOX 1326 GARDENA, CALIFORNIA 90249 FORMERLY TANSEY AIRCRAFT IN EL MONTE, CA.
50632	KAMATICS CORP SUB OF KAMAN CORP 1335 BLUE HILLS ROAD BLOOMFIELD, CONNECTICUT 06002-1304
52828	REPUBLIC FASTENER MFG CORP 1300 RANCHO CONEJO BLVD NEWBURY PARK, CALIFORNIA 91320-1405 FORMERLY IN SYLMAR, CALIFORNIA
56878	SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV 301 HIGHLAND AVE JENKINTOWN, PENNSYLVANIA 19046 FORMERLY STANDARD PRESSED STEEL FORMERLY IN SALT LAKE, UTAH
57606	REXNORD CORP PSI BEARINGS DIV 2175 UNION PL SIMI VALLEY, CALIFORNIA 93065-1661 FORMERLY PSI BEARINGS

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COMPONENT MAINTENANCE MANUAL

Code	Name
60119	MONADNOCK CO THE 18301 ARENTH AVENUE ROWLAND HEIGHTS, CALIFORNIA 91748-1288 FORMERLY UNITED CARR FASTENER CORP VB0051 VB0056 VB0076 FORMERLY TRW ELECTRONIC COMPONENTS CINCH-MONADNOCK DIV FORMERLY CINCH-MONADNOCK DIV OF TRW INC V76530 FORMERLY IN CITY OF INDUSTRY, CALIFORNIA
60516	WEST COAST AEROSPACE INC 812 MIRAFLORES STREET SAN PEDRO, CALIFORNIA 90731-1439
62554	SIMMONDS MECAERO FASTENERS INC 1734 SEQUOIA AVENUE ORANGE, CALIFORNIA 92668
66530	CLICK BOND INC 2151 LOCKHEED WAY CARSON CITY, NEVADA 89706
72962	HARVARD INDUSTRIES INC 3 WERNER WAY SUITE 210 LEBANON, NEW JERSEY 08833 FORMERLY ESNA V7A079 FORMERLY ELASTIC STOP NUT IN UNION, NJ
73197	HI-SHEAR TECHNOLOGY CORP 2600 SKYPARK DRIVE TORRANCE, CALIFORNIA 90509
80539	SPS TECHNOLOGIES INC DIV AERPSOACE - SANTA ANA 2701 SOUTH HARBOR BOULEVARD SANTA ANA, CALIFORNIA 92704-5803 FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539 AND STANDARD PRESSED STEEL WESTERN DIV V17279
92215	FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV 3010 W LOMITA BLVD TORRANCE, CALIFORNIA 90505-5102 FORMERLY VOI-SHAN IN CULVER CITY, CALIF

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Code	Name
97928	Replaced: [V97928] SEE V17446 HUCK INTL by Code: Name and Address below 17446: HUCK INTL INC AEROSPACE FASTENER DIV 900 WATSON CENTER ROAD CARSON, CALIFORNIA 90745-4201 FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL
98524	MONOGRAM AEROSPACE FASTENERS 3423 SOUTH GARFIELD AVENUE LOS ANGELES, CALIFORNIA 90040-3103 FORMERLY NATIONAL SCREW & MFG CO V76689; ADJUSTABLE BUSHING CORP, HOLLYWOOD, CA V15291; MONOGRAM/GVI IND INC, SUN VALLEY, CA V29464
9N513	VOI SHAN/CHATSWORTH DIV OF VSI CORP SUB OF FAIRCHILD IND CHATSWORTH, CALIFORNIA 91311-5013 COMPANY NO LONGER WISHES TO BE CONSIDERED FOR FED CONTRCTG

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NUMERICAL INDEX

PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1		1
102A9201-3		4	300	6
102A9207P3		4	290	6
102F9201-3		4	305	6
		4	305A	6
102F9202-2-4		3	115	1
109A9207-4		4	375	1
109F9201-4		4	380	8
2ASPPSV08AC		6	75	1
2MAFPSV08AC		6	75A	1
315A2112-18		3	255	AR
315A2112-19		3	650	1
315A2112-20		3	665	1
315A2112-21		3	85	2
315A2112-22		4	215	1
		4	215A	1
		4	215B	1
315A2112-23		4	190	1
		4	190A	1
		4	190B	1
315A2112-24		4	310	AR
		4	310B	AR
		4	310C	AR
315A2112-28		2	187	AR
		2	417	AR
315A2500-10		1	11B	RF
		4	5H	RF
315A2500-11		1	6C	RF
		4	1K	RF
315A2500-12		1	11C	RF
		4	5J	RF
315A2500-13		1	6D	RF
		1	105B	1
		4	1C	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2500-14		4	1L	RF
		1	11D	RF
		1	110B	1
		4	5B	RF
315A2500-15		4	5K	RF
		1	6E	RF
		1	105C	1
		4	1D	RF
315A2500-16		4	1M	RF
		1	11E	RF
		1	110C	1
		4	5C	RF
315A2500-17		4	5L	RF
		1	6F	RF
		1	105D	1
		4	1E	RF
315A2500-18		4	1N	RF
		1	11F	RF
		1	110D	1
		4	5D	RF
315A2500-19		4	5M	RF
		1	6G	RF
315A2500-20		4	1P	RF
		1	11G	RF
315A2500-21		4	5N	RF
		1	6H	RF
		1	105E	1
		4	1F	RF
315A2500-22		4	1Q	RF
		1	11H	RF
		1	110E	1
		4	5E	RF
315A2500-23		4	5P	RF
		1	6J	RF
		4	1R	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2500-24		1	11J	RF
		4	5Q	RF
315A2500-25		1	6K	RF
		4	1S	RF
315A2500-25REVA		1	6M	RF
		4	1U	RF
315A2500-26		1	11K	RF
		4	5R	RF
315A2500-26REVA		1	11M	RF
		4	5T	RF
315A2500-27		1	6L	RF
		4	1T	RF
315A2500-27REVA		1	6N	RF
		4	1V	RF
315A2500-28		1	11L	RF
		4	5S	RF
315A2500-28REVA		1	11N	RF
		4	5U	RF
315A2500-29REVA		1	6P	RF
		4	1W	RF
315A2500-29REVB		1	6Q	RF
		1	105F	1
315A2500-3		4	1X	RF
		1	6	RF
315A2500-30REVA		1	105	1
		4	1A	RF
315A2500-30REVB		4	1G	RF
		1	11P	RF
315A2500-31REVA		4	5V	RF
		1	11Q	RF
315A2500-31REVB		1	110F	1
		4	5W	RF
315A2500-31REVA		1	6R	RF
		4	1Y	RF
315A2500-31REVB		1	6S	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2500-32REVA		4	1Z	RF
		1	11R	RF
		4	5X	RF
315A2500-32REVB		1	11S	RF
		4	5Y	RF
		1	11	RF
315A2500-4		1	110	1
		4	5	RF
		4	5F	RF
315A2500-5		1	6A	RF
		1	105A	1
		4	1B	RF
315A2500-6		4	1H	RF
		1	11A	RF
		1	110A	1
315A2500-7		4	5A	RF
		4	5G	RF
		4	35	3
315A2500-9		1	6B	RF
		4	1J	RF
315A2501-10		1	21B	RF
		3	5G	RF
315A2501-11		1	16C	RF
		3	1J	RF
315A2501-12		1	21C	RF
		3	5H	RF
315A2501-13		1	16D	RF
		1	95B	1
		1	95E	1
315A2501-14		3	1B	RF
		3	1E	RF
		3	1K	RF
		1	21D	RF
		1	100B	1
		1	100E	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2501-15		3	5A	RF
		3	5D	RF
		3	5J	RF
		1	16E	RF
		1	95C	1
		3	1C	RF
315A2501-16		3	1L	RF
		1	21E	RF
		1	100C	1
		3	5B	RF
315A2501-17		3	5K	RF
		1	16F	RF
		1	95D	1
		3	1D	RF
315A2501-17REVA		3	1M	RF
		1	16H	RF
		3	1P	RF
315A2501-17REVB		1	16J	RF
		3	1Q	RF
315A2501-17REVC		1	16M	RF
		3	1T	RF
315A2501-17REVD		1	16N	RF
		1	95F	1
		3	1U	RF
315A2501-17REVE		3	2A	RF
		1	16P	RF
		3	1V	RF
315A2501-17REVF		1	16T	RF
		3	1Z	RF
315A2501-17REVG		1	16V	RF
		3	2B	RF
		1	21F	RF
315A2501-18		1	100D	1
		3	5C	RF
		3	5L	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2501-18REVA		1	21H	RF
		3	5N	RF
315A2501-18REVB		1	21J	RF
		3	5P	RF
315A2501-18REVC		1	21M	RF
		3	5S	RF
315A2501-18REVD		1	21N	RF
		1	100F	1
		3	5T	RF
		3	6	RF
315A2501-18REVE		1	21P	RF
		3	5U	RF
315A2501-18REVF		1	21T	RF
		3	5Y	RF
315A2501-18REVG		1	21V	RF
		3	6A	RF
315A2501-19		1	16G	RF
		3	1N	RF
315A2501-19REVA		1	16K	RF
		3	1R	RF
315A2501-19REVB		1	16L	RF
		3	1S	RF
315A2501-19REVC		1	16Q	RF
		3	1W	RF
315A2501-19REVD		1	16R	RF
		3	1X	RF
315A2501-19REVE		1	16S	RF
		3	1Y	RF
315A2501-19REVF		1	16U	RF
		3	2	RF
315A2501-19REVG		1	16W	RF
		3	2C	RF
315A2501-20		1	21G	RF
		3	5M	RF
315A2501-20REVA		1	21K	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	5Q	RF
315A2501-20REVB		1	21L	RF
		3	5R	RF
315A2501-20REVC		1	21Q	RF
		3	5V	RF
315A2501-20REVD		1	21R	RF
		3	5W	RF
315A2501-20REVE		1	21S	RF
		3	5X	RF
315A2501-20REVF		1	21U	RF
		3	5Z	RF
315A2501-20REVG		1	21W	RF
		3	6B	RF
315A2501-21REVA		1	16X	RF
		3	2D	RF
315A2501-22REVA		1	21X	RF
		3	6C	RF
315A2501-23REVA		1	16Y	RF
		3	2E	RF
315A2501-24REVA		1	21Y	RF
		3	6D	RF
315A2501-25REVA		1	16Z	RF
		3	2F	RF
315A2501-26REVA		1	21Z	RF
		3	6E	RF
315A2501-3		1	16	RF
		3	1F	RF
315A2501-4		1	21	RF
		3	5E	RF
315A2501-5		1	16A	RF
		1	95A	1
		3	1A	RF
		3	1G	RF
315A2501-6		1	21A	RF
		1	100A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	5	RF
		3	5F	RF
315A2501-7		3	308	12
		3	333	4
315A2501-9		1	16B	RF
		3	1H	RF
315A2502-101		3	670	1
315A2502-102		3	675	1
315A2502-185		3	670A	1
315A2502-186		3	675A	1
315A2502-205		3	670B	1
315A2502-206		3	675B	1
315A2502-207		3	670D	1
315A2502-208		3	675D	1
315A2502-209		3	670C	1
315A2502-210		3	675C	1
315A2505-3		1	26	RF
		1	81	1
		5	1A	RF
		5	1C	RF
315A2505-4		1	31	RF
		1	83	1
		5	5	RF
		5	5B	RF
315A2505-5		1	26A	RF
		1	81A	1
		5	1B	RF
		5	1D	RF
315A2505-5REVA		1	26C	RF
		1	81B	1
		5	1F	RF
315A2505-6		1	31A	RF
		1	83A	1
		5	5A	RF
		5	5C	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2505-6REVA		1	31C	RF
		1	83B	1
		5	5E	RF
315A2505-7		1	26B	RF
		5	1E	RF
315A2505-7REVA		1	26D	RF
		5	1G	RF
315A2505-8		1	31B	RF
		5	5D	RF
315A2505-8REVA		1	31D	RF
		5	5F	RF
315A2506-3		5	35	1
315A2506-4		5	40	1
315A2506-5		5	15	1
315A2506-6		5	20	1
315A2507-5		5	25	1
315A2507-6		5	30	1
315A2509-1		1	36	RF
		2	1G	RF
315A2509-10		1	41D	RF
		1	90D	1
		2	5D	RF
		2	5K	RF
315A2509-11		1	36E	RF
		2	1M	RF
315A2509-12		1	41E	RF
		2	5L	RF
315A2509-13		1	36F	RF
		1	85E	1
		2	1F	RF
		2	1N	RF
315A2509-13REVA		1	36H	RF
		2	1Q	RF
315A2509-13REVB		1	36J	RF
		2	1R	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2509-13REVC		1	36M	RF
		2	1U	RF
315A2509-13REVD		1	36N	RF
		1	85F	1
		2	1V	RF
		2	2	RF
315A2509-13REVE		1	36R	RF
		2	1Y	RF
315A2509-14		1	41F	RF
		1	90E	1
		2	5E	RF
		2	5M	RF
315A2509-14REVA		1	41H	RF
		2	5P	RF
315A2509-14REVB		1	41J	RF
		2	5Q	RF
315A2509-14REVC		1	41M	RF
		2	5T	RF
315A2509-14REVD		1	41N	RF
		1	90F	1
		2	5U	RF
		2	5Z	RF
315A2509-14REVE		1	41R	RF
		2	5X	RF
315A2509-15		1	36G	RF
		2	1P	RF
315A2509-15REVA		1	36K	RF
		2	1S	RF
315A2509-15REVB		1	36L	RF
		2	1T	RF
315A2509-15REVC		1	36P	RF
		2	1W	RF
315A2509-15REVD		1	36Q	RF
		2	1X	RF
315A2509-15REVE		1	36S	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	1Z	RF
315A2509-16		1	41G	RF
		2	5N	RF
315A2509-16REVA		1	41K	RF
		2	5R	RF
315A2509-16REVB		1	41L	RF
		2	5S	RF
315A2509-16REVC		1	41P	RF
		2	5V	RF
315A2509-16REVD		1	41Q	RF
		2	5W	RF
315A2509-16REVE		1	41S	RF
		2	5Y	RF
315A2509-2		1	41	RF
		2	5F	RF
315A2509-3		1	36A	RF
		1	85	1
		2	1A	RF
		2	1H	RF
315A2509-4		1	41A	RF
		1	90	1
		2	5	RF
		2	5G	RF
315A2509-5		1	36B	RF
		1	85A	1
		1	85C	1
		2	1B	RF
		2	1D	RF
		2	1J	RF
315A2509-6		1	41B	RF
		1	90A	1
		1	90C	1
		2	5A	RF
		2	5C	RF
		2	5H	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2509-7		1	36C	RF
		1	85B	1
		2	1C	RF
		2	1K	RF
315A2509-8		1	41C	RF
		1	90B	1
		2	5B	RF
		2	5J	RF
315A2509-9		1	36D	RF
		1	85D	1
		2	1E	RF
		2	1L	RF
315A2510-10		2	340L	3
315A2510-3		2	340C	3
315A2510-3A		2	340J	3
315A2510-3B		2	340K	3
315A2510-4		2	340	3
315A2510-4A		2	340G	3
315A2510-4B		2	340H	3
315A2510-5		2	340A	3
315A2510-6		2	340B	3
315A2510-7		2	340D	3
315A2510-8		2	340E	3
315A2510-9		2	340F	3
315A2511-1		2	560	1
315A2511-3		2	560A	1
315A2511-5		2	560B	1
315A2512-10		2	75B	1
		2	80B	1
315A2512-11		2	70D	1
		2	85D	1
315A2512-12		2	75D	1
		2	80D	1
315A2512-13		2	70E	1
		2	85E	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2512-14		2	75E	1
		2	80E	1
315A2512-15		2	70F	1
		2	85F	1
315A2512-16		2	75F	1
		2	80F	1
315A2512-17		2	70L	1
		2	85L	1
315A2512-18		2	75L	1
		2	80L	1
315A2512-3		2	70C	1
		2	85C	1
315A2512-3A		2	70J	1
		2	85J	1
315A2512-3B		2	70K	1
		2	85K	1
315A2512-4		2	75C	1
		2	80C	1
315A2512-4A		2	75J	1
		2	75K	1
315A2512-4B		2	75K	1
		2	70	1
315A2512-5		2	85	1
		2	70G	1
315A2512-5A		2	85G	1
		2	70H	1
315A2512-5B		2	85H	1
		2	75	1
315A2512-6		2	80	1
		2	75G	1
315A2512-6A		2	80G	1
		2	75H	1
315A2512-6B		2	80H	1
		2	70A	1
315A2512-7		2	85A	1
		2	75A	1
315A2512-8		2	75A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	80A	1
315A2512-8A		2	80J	1
315A2512-8B		2	80K	1
315A2512-9		2	70B	1
		2	85B	1
315A2513-1		2	330	1
315A2513-10		2	335B	1
315A2513-2		2	335	1
315A2513-5		2	330A	1
315A2513-6		2	335A	1
315A2513-9		2	330B	1
315A2514-1		2	245	1
		2	475	1
315A2514-2		2	270	1
		2	500	1
315A2515-1		2	240	1
		2	470	1
315A2515-2		2	240A	1
		2	470A	1
315A2516-1		2	235	2
		2	465	2
315A2517-1		2	185B	1
		2	415B	1
315A2517-2		2	185	1
		2	185C	1
		2	189	1
		2	415	1
		2	415C	1
		2	419	1
315A2517-3		2	185A	1
		2	185D	1
		2	415A	1
		2	415D	1
315A2517-4		2	186	1
		2	416	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2517-5		2	185E	1
		2	415E	1
315A2518-21		2	140	1
		2	365	1
315A2518-22		2	135	1
		2	370	1
315A2518-23		2	155	1
		2	380	1
315A2518-24		2	150	1
		2	385	1
315A2518-27		2	140A	1
		2	365A	1
315A2518-28		2	135A	1
		2	370A	1
315A2518-29		2	155A	1
		2	380A	1
315A2518-30		2	150A	1
		2	385A	1
315A2518-31		2	110	1
315A2518-32		2	115	1
315A2518-33		2	125	1
315A2518-34		2	130	1
315A2518-37		2	110A	1
315A2518-38		2	115A	1
315A2518-39		2	125A	1
315A2518-40		2	130A	1
315A2518-41		2	140B	1
		2	365B	1
315A2518-42		2	135B	1
		2	370B	1
315A2518-43		2	155B	1
		2	380B	1
315A2518-44		2	150B	1
		2	385B	1
315A2518-47		2	140C	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		2	140D	1
		2	365C	1
		2	365D	1
315A2518-48		2	135C	1
		2	370C	1
315A2518-49		2	155C	1
		2	380C	1
315A2518-50		2	150C	1
		2	385C	1
315A2518-51		2	110B	1
315A2518-52		2	115B	1
315A2518-53		2	125B	1
315A2518-54		2	130B	1
315A2518-57		2	110C	1
315A2518-58		2	115C	1
315A2518-59		2	125C	1
315A2518-60		2	130C	1
315A2519-1		2	285	1
		2	515	1
315A2519-2		2	310	1
		2	540	1
315A2519-4		2	285A	1
		2	515A	1
315A2519-5		2	310A	1
		2	540A	1
315A2519-6		2	285B	1
		2	285D	1
		2	515B	1
		2	515D	1
315A2519-7		2	285C	1
		2	285E	1
		2	515C	1
		2	515E	1
315A2520-3		2	625	1
315A2520-4		2	620	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2520-5		2	610	4
315A2520-6		2	605	4
315A2520-7		2	610A	4
315A2520-8		2	605A	4
315A2521-1		1	1A	RF
315A2521-10		1	5D	RF
315A2521-11		1	1F	RF
315A2521-12		1	5E	RF
315A2521-13		1	1G	RF
315A2521-14		1	5F	RF
315A2521-15		1	1H	RF
315A2521-16		1	5G	RF
315A2521-17		1	1J	RF
315A2521-18		1	5H	RF
315A2521-2		1	5	RF
315A2521-3		1	1B	RF
315A2521-4		1	5A	RF
315A2521-5		1	1C	RF
315A2521-6		1	5B	RF
315A2521-7		1	1D	RF
315A2521-8		1	5C	RF
315A2521-9		1	1E	RF
315A2522-1		2	265	1
		2	495	1
315A2522-2		2	300	2
		2	530	2
315A2522-3		2	280	1
		2	510	1
315A2522-4		2	325	2
		2	555	2
315A2523-1		2	205	1
		2	205B	1
		2	435	1
		2	435B	1
315A2523-2		2	205A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2530-11		2	435A	1
		3	145	4
		3	145B	4
		3	145C	4
		3	150	4
		3	150B	4
		3	150C	4
315A2530-12		3	140	4
		3	140B	4
		3	140C	4
		3	155	4
		3	155B	4
		3	155C	4
		3	205	1
315A2530-13		3	210	1
315A2530-14		3	200	1
		3	215	1
315A2530-17		3	145D	4
		3	150D	4
315A2530-18		3	140D	4
		3	155D	4
315A2530-19		3	205A	1
		3	210A	1
315A2530-20		3	200A	1
		3	215A	1
315A2530-21		3	145A	4
		3	150A	4
315A2530-22		3	140A	4
		3	155A	4
315A2531-11		3	40	1
		3	40B	1
		3	40C	1
		3	55	1
		3	55B	1
		3	55C	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2531-12		3	45	1
		3	45B	1
		3	45C	1
		3	50	1
		3	50B	1
		3	50C	1
		315A2531-13		3
		3	135	1
315A2531-14		3	125	1
		3	130	1
315A2531-17		3	40D	1
		3	55D	1
315A2531-18		3	45D	1
		3	50D	1
315A2531-19		3	120A	1
		3	135A	1
315A2531-20		3	125A	1
		3	130A	1
315A2531-21		3	40A	1
		3	55A	1
315A2531-22		3	45A	1
		3	50A	1
315A2540-11		3	220	1
315A2540-12		3	225	1
315A2540-13		3	275	1
315A2540-14		3	280	1
315A2540-15		3	240	1
315A2540-16		3	245	1
315A2540-17		3	295	1
315A2540-18		3	300	1
315A2540-23		3	230	1
315A2540-24		3	235	1
315A2540-25		3	285	1
315A2540-26		3	290	1
315A2540-27		3	220A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		8	15	1
315A2540-28		3	225A	1
		8	20	1
315A2540-29		3	275A	1
		8	55	1
315A2540-30		3	280A	1
		8	60	1
315A2540-31		3	240A	1
		8	25	1
315A2540-32		3	245A	1
		8	30	1
315A2540-33		3	295A	1
		8	65	1
315A2540-34		3	300A	1
		8	70	1
315A2540-35		3	230A	1
		8	35	1
315A2540-36		3	235A	1
		8	40	1
315A2540-37		3	285A	1
		8	75	1
315A2540-38		3	290A	1
		8	80	1
315A2540-39		3	220B	1
		8	1A	RF
315A2540-40		3	225B	1
		8	5	RF
315A2540-41		3	240B	1
		8	1B	RF
315A2540-42		3	245B	1
		8	5A	RF
315A2540-43		3	230B	1
		8	1C	RF
315A2540-44		3	235B	1
		8	5B	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2541-1		4	340	1
315A2541-10		4	365	1
315A2541-11		4	405	1
315A2541-12		4	410	1
315A2541-2		4	345	1
315A2541-3		4	385	1
315A2541-4		4	390	1
315A2541-5		4	350	1
315A2541-6		4	355	1
315A2541-7		4	395	1
315A2541-8		4	400	1
315A2541-9		4	360	1
315A2542-1		8	10	1
315A2550-5		3	640	1
315A2550-6		3	645	1
315A2550-7		3	655	1
315A2550-8		3	660	1
315A2551-1		4	255	4
315A2552-1		4	260	1
315A2553-1		4	150	1
315A2553-2		4	265	1
315A2561-101		4	550	1
315A2561-102		4	555	1
315A2561-117		4	550A	1
		4	550B	1
315A2561-118		4	555A	1
		4	555B	1
315A2561-121		4	550C	1
315A2561-122		4	555C	1
315A2561-123		4	550D	1
315A2561-124		4	555D	1
315A2561-133		4	550E	1
315A2561-134		4	555E	1
315A2561-135		4	550F	1
315A2561-136		4	555F	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2562-7		4	165	1
315A2562-8		4	170	1
315A2563-7		4	195	1
315A2563-8		4	200	1
315A2564-3		4	140	2
315A2564-4		4	145	1
315A2565-1		1	46	RF
		6	1A	RF
315A2565-1REVA		1	46B	RF
		6	1B	RF
315A2565-2		1	51	RF
		7	5	RF
315A2565-2REVA		1	51B	RF
315A2565-3		1	46A	RF
		7	1A	RF
315A2565-3REVA		1	46C	RF
315A2565-4		1	51A	RF
		6	5	RF
315A2565-4REVA		1	51C	RF
		6	5A	RF
315A2566-1		6	40	2
		7	35	2
315A2566-2		6	45	2
		7	40	2
315A2567-1		4	230	1
315A2567-2		4	235	1
315A2567-5		4	230A	1
		4	230B	1
315A2567-6		4	235A	1
		4	235B	1
315A2567-7		4	230C	1
		4	230D	1
315A2567-8		4	235C	1
		4	235D	1
315A2568-1		7	120	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2568-2		7	115	1
315A2569-1		7	55	1
315A2569-2		7	50	1
315A2569-3		7	80	1
315A2569-4		7	75	1
315A2569-5		7	65A	2
315A2569-6		7	70A	2
315A2569-7		7	60A	1
315A2570-1		3	325	2
		3	325A	2
315A2570-3		3	325B	2
315A2583-1		3	365	2
315A2583-10		4	65	1
315A2583-11		4	105A	1
		4	105B	1
315A2583-12		4	110A	1
		4	110B	1
315A2583-13		4	95A	1
		4	95B	1
315A2583-14		4	100A	1
		4	100B	1
315A2583-15		4	60A	1
		4	60B	1
315A2583-16		4	65A	1
		4	65B	1
315A2583-17		4	60C	1
315A2583-18		4	65C	1
315A2583-3		4	105	1
315A2583-4		4	110	1
315A2583-5		4	95	1
315A2583-6		4	100	1
315A2583-7		3	355	1
315A2583-8		3	360	1
315A2583-9		4	60	1
315A2584-1		3	430	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2584-10		3	415	1
315A2584-11		3	400	1
315A2584-12		3	405	1
315A2584-13		3	440	1
315A2584-15		3	395	1
315A2584-17		3	430A	1
		3	430B	1
315A2584-18		3	435A	1
		3	435B	1
315A2584-19		3	455A	1
315A2584-2		3	435	1
315A2584-20		3	460A	1
315A2584-21		3	385A	1
		3	385B	1
315A2584-22		3	390A	1
		3	390B	1
315A2584-23		3	410A	1
315A2584-24		3	415A	1
315A2584-25		3	385C	1
315A2584-26		3	390C	1
315A2584-27		3	400A	1
315A2584-28		3	405A	1
315A2584-29		3	430C	1
315A2584-3		3	455	1
315A2584-30		3	435C	1
315A2584-31		3	440A	1
315A2584-33		3	445A	1
315A2584-34		3	450B	1
315A2584-35		3	385D	1
315A2584-36		3	390D	1
315A2584-37		3	395A	1
315A2584-4		3	460	1
315A2584-5		3	445	1
315A2584-6		3	450	1
315A2584-7		3	385	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
315A2584-8		3	390	1
315A2584-9		3	410	1
315A2585-10		3	425A	1
315A2585-3		3	420	1
315A2585-4		3	425	1
315A2585-5		3	465	1
315A2585-6		3	470	1
315A2585-7		3	465A	1
315A2585-8		3	470A	1
315A2585-9		3	420A	1
315A2588-3		4	420	2
315A2588-4		4	415	1
315A2588-5		4	425	1
315A2589-2		3	35	1
315W3145-5		2	250	1
		2	480	1
315W3145-6		2	295	2
		2	525	2
315W3145-7		2	290	2
		2	520	2
315W3524-6		2	585	10
315W3524-7		2	595	1
315W3524-8		2	590	1
315W3524-9		2	600	20
315W3532-1		2	30A	5
		2	60A	5
315W3532-4		2	30	5
		2	60	5
315W5529-4		2	325C	2
70188-3		3	315	1
		3	340	1
		4	20	3
		4	45	1
70191-3		3	310	1
		3	335	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
922007-3		4	15	3
		4	40	1
		3	315	1
		3	340	1
		4	20	3
		4	45	1
922008-3		3	310	1
		3	335	1
		4	15	3
		4	40	1
942007-3		3	315	1
		3	340	1
		4	20	3
		4	45	1
942008-3		3	310	1
		3	335	1
		4	15	3
		4	40	1
ASPFFV06-05AC		4	325	3
		4	325B	3
ASPFFV06-06AC		4	435	4
		4	435B	4
ASPFFV06-07AC		4	440	4
		4	440B	4
ASPFFV06-08AC		4	445	4
		4	445B	4
ASPFFV06-09AC		4	450	3
		4	450B	3
ASPFFV06-10AC		4	455	2
		4	455B	2
ASPFFV06-11AC		4	460	3
		4	460B	3
ASPFFV06-12AC		4	465	3
		4	465B	3
ASPFFV06-13AC		4	470	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
ASPFFV06-14AC		4	470B	2
		4	240	6
		4	240B	6
		4	475	3
		4	475B	3
ASPFFV06-15AC		4	480	2
		4	480B	2
ASPFFV06-16AC		4	485	2
		4	485B	2
ASPFFV06-17AC		4	430	3
		4	430B	3
ASPFFV06-18AC		4	490	3
		4	490B	3
ASPFFV06-19AC		4	495	4
		4	495B	4
ASPFFV06-20AC		4	500	4
		4	500B	4
ASPFFV06-21AC		4	505	5
		4	505B	5
ASPFFV06-22AC		4	510	3
		4	510B	3
ASPFFV06-23AC		4	515	21
		4	515B	21
ASPFFV06-24AC		4	520	29
		4	520B	29
ASPFFV06-25AC		4	525	10
		4	525B	10
ASPFFV06-26AC		4	530	10
		4	530B	10
ASPFFV06-27AC		4	535	12
		4	535B	12
ASPFV06AC		4	245	6
		4	245B	6
		4	330	3
		4	330B	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		4	540	136
		4	540B	136
ASPFSV08N7		7	105	1
ASPLC2AC06		4	250D	6
		4	335D	6
		4	545D	136
ASPLCMV06		4	250	6
		4	250B	6
		4	335	3
		4	335B	3
		4	545	136
		4	545B	136
ASPLCMV08		6	80	1
		7	110	1
ASPPFV08-16N7		7	100	1
ASPPPV08-13AC		6	70	1
BAC27DPP461		5	45	1
BAC27DPP462		5	50	1
BAC27DPP463		5	55	1
BAC27DPP464		5	60	1
BAC27WPP185		5	70	1
BAC27WPP186		5	65	1
BACB28AA15C074		4	270	2
BACB28AK04-143		2	230	2
		2	230A	2
		2	460	2
		2	460A	2
BACB28AK04A143		2	230B	2
		2	460B	2
BACB28AP04P013		3	190	1
BACB28AP04P015		3	105	1
BACB28AP04P017		2	260	2
		2	490	2
BACB28AP06P013		3	185A	1
		3	195C	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB28AP06P015		2	255	1
		2	485	1
		3	95A	1
		3	100A	1
BACB28AP06P016		3	185	1
		3	195B	1
BACB28AP06P018		3	95	1
		3	100	1
BACB28AP07P023		3	270	1
		3	265	1
BACB28AT10C023C		8	45	1
		3	270A	1
BACB28AX07C023		8	50	1
		4	125A	6
BACB30LM3-7		4	120A	6
BACB30LM3-8		2	10C	10
BACB30LM4U17		5	10	27
BACB30LR4U7		3	20	16
BACB30MY6K3		3	10	2
		3	60	4
		3	160	16
BACB30MY6K6		3	373	1
		3	373A	1
BACB30NN3K11		3	369	1
		3	369A	1
BACB30NN3K12		3	368	2
		3	368A	1
BACB30NN3K13		3	367	1
		3	367A	1
BACB30NN3K14		3	372	1
		3	372A	1
BACB30NN3K15		3	366	1
		3	366A	1
BACB30NN3K16		3	371	1
		3	371A	1
BACB30NN3K17		3	371A	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACB30NN3K8		4	275	12
BACB30NN4K16		7	25	1
BACB30NN4K6		7	85	2
BACB30NR4K15		7	15	1
BACB30NR4K17		7	10	2
BACB30NR5K15		7	20	2
BACB30NT4K15		7	15A	1
BACB30NT4K17		7	10A	2
BACB30NT5K15		7	20A	2
BACB30NX6K15		3	70	8
BACB30NX6K16		3	65	8
BACB30NY6K10		4	75	4
BACB30NY6K11		4	10	3
BACB30NY6K13		3	625	13
BACB30NY6K14		2	95	4
		2	190B	4
		2	350	4
		2	420A	4
		3	620	53
BACB30NY6K15		2	170B	4
		2	190	4
		2	400B	4
		2	420	4
		3	615	12
BACB30NY6K16		2	170A	4
		2	400A	4
		3	330A	6
		3	610	10
		4	155	32
		4	220	4
BACB30NY6K17		2	170	4
		2	400	4
		3	605	12
BACB30NY6K18		3	600	9
BACB30NY6K19		3	250	36

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	305	12
		3	595	6
BACB30NY6K20		3	590	2
BACB30NY6K21		3	585	2
BACB30NY6K22		3	580	3
BACB30NY6K23		3	575	2
BACB30NY6K24		3	570	2
BACB30NY6K25		3	565	2
BACB30NY6K26		3	560	2
BACB30NY6K27		3	555	3
BACB30NY6K28		3	550	2
BACB30NY6K29		3	545	3
BACB30NY6K30		3	540	2
BACB30NY6K31		3	535	2
BACB30NY6K32		3	530	2
BACB30NY6K33		3	525	2
BACB30NY6K34		3	520	3
BACB30NY6K35		3	515	3
BACB30NY6K36		3	510	2
BACB30NY6K37		3	505	2
BACB30NY6K38		3	500	2
BACB30NY6K39		3	495	2
BACB30NY6K40		3	490	2
BACB30NY6K5		2	90	4
		2	345	4
		4	315	18
BACB30VG10K14		6	20	2
BACB30VG8K13		6	25	1
BACB30VG8K14		6	15	1
BACB30VG8K16		6	10	2
BACB30VG8K3		6	30	2
BACN10JR3CD		4	300	6
BACN10JR3CFD		4	305	6
		4	305A	6
BACN10JR4CFM		4	380	8

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACN10JS4B2CD		3	115	1
BACN10KB3CD		4	290	6
BACN10KB4CM		4	375	1
BACN10KE3DCD		4	295	6
		4	295A	6
BACN10XJ3		3	15	2
		3	15B	2
		3	90	32
		3	180	48
		3	180B	48
		3	485A	8
		3	635	52
BACN10XJ6		3	485	8
BACN10YR3CD		2	180A	4
		2	410A	4
		3	380	8
BACN10YR4CD		6	55	2
BACN10YR4CM		2	25	10
		2	55	10
		2	225	1
		2	455	1
		6	60	4
		7	45	1
		7	95	2
BACN10YR5CM		6	65	2
BACN10YT3CD		2	105	8
		2	180	4
		2	200	4
		2	360	8
		2	410	4
		2	430	4
		3	260	36
		3	345	2
		4	85	4
		4	160	32

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY		
BACN10YT3CS		4	320	18		
		3	30	16		
		4	225	4		
BACN10ZZ3D		3	15A	2		
		3	90A	16		
		3	180A	48		
		3	485B	8		
		3	630	110		
BACN11E3		3	307	12		
		3	307A	12		
		3	332	4		
		3	332A	4		
		3	380A	8		
		4	25	3		
		4	25A	3		
		4	25B	3		
		BACR15BA3AD		3	110	2
		BACR15BA3DC		4	285	24
4	285A			24		
BACR15CE3D		4	280	24		
BACR15CE3M		4	370	18		
BACS12ER08K7		2	275	1		
		2	505	1		
BACS12ER4K14		2	565	10		
		2	565C	10		
BACS12ER4K16		2	565A	10		
BACS21DY3G10		3	370	8		
BACS40V008C019		2	160	AR		
		2	315A	AR		
		2	390	AR		
		2	545A	AR		
BACS40V008C024		2	165	AR		
		2	320A	AR		
		2	395	AR		
		2	550A	AR		

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
BACS40V009F020		2	315	AR
		2	545	AR
BACS40V009F023		2	320	AR
		2	550	AR
BACS40V009F031		3	170	AR
BACS40V010C023		4	115	AR
BACS40V010C030		4	70	AR
BACS40V010F039		3	80	AR
BACS40V012F065		4	185	1
BACS40V018F040		3	82	AR
BACS40V019F046		3	83	AR
BACS40V019F068		4	205	1
BACS40V021C049		4	310A	AR
BACS40V022F047		4	180	1
BACS40V022F096		4	175	1
BACS40V029F030		3	175	AR
BACS40V044F044		4	210	1
BACW10BP4ACU		2	215	1
		2	445	1
BACW10BP4CD		2	20	5
		2	50	5
		7	30	2
BACW10BP4DP		2	15	AR
		2	15A	AR
		2	45	AR
		2	45A	AR
		6	35	2
BACW10CA3CC		3	310	1
		3	335	1
		4	15	3
		4	40	1
BACW10CA3CV		3	315	1
		3	340	1
		4	20	3
		4	45	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY	
BACW10EH2AY		2	590A	1	
BACW10P127D		2	570	AR	
BACW10P128D		2	575	AR	
BACW10P129D		2	580	AR	
BH00309-3		3	15	2	
		3	15B	2	
		3	90	32	
		3	180	48	
		3	180B	48	
		3	485A	8	
		3	635	52	
	BH00309-3S		3	15	2
			3	15B	2
		3	90	32	
		3	180	48	
		3	180B	48	
		3	485A	8	
		3	635	52	
BH00309-6			3	485	8
BH00309-6S			3	485	8
BR1000C3D		4	290	6	
BR1000C4M		4	375	1	
BR2000C3D		4	300	6	
BRF120C2-4D		3	115	1	
BRF200C3D		4	305	6	
		4	305A	6	
		4	380	8	
BRF200C4M		4	380	8	
CB4000C3CRA10		3	370	8	
F5001-4BAC		4	380	8	
F51753-3CD		4	295	6	
		4	295A	6	
		3	115	1	
F51849-4-2BAC		3	115	1	
H52732-3CD		2	180A	4	
		2	410A	4	
		3	380	8	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
H52732-4CD		6	55	2
H52732-4CM		2	25	10
		2	55	10
		2	225	1
		2	455	1
		6	60	4
		7	45	1
		7	95	2
H52732-5CM		6	65	2
HL1012AZ6-15		3	70	8
		3	70	8
		3	70	8
		3	70	8
		3	70	8
		3	70	8
		3	70	8
		3	70	8
HL1012AZ6-16		3	65	8
		3	65	8
		3	65	8
		3	65	8
		3	65	8
		3	65	8
		3	65	8
		3	65	8
HL1013AZ6-18		3	600	9
HL12VAZ6-15		3	70	8
		3	70	8
		3	70	8
HL12VAZ6-16		3	65	8
		3	65	8
		3	65	8
HL13VAZ6-10		4	75	4
		4	75	4
		4	75	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL13VAZ6-11		4	75	4
		4	75	4
		4	75	4
		4	10	3
		4	10	3
		4	10	3
		4	10	3
		4	10	3
		4	10	3
		4	10	3
HL13VAZ6-13		3	625	13
		3	625	13
		3	625	13
		3	625	13
		3	625	13
		3	625	13
HL13VAZ6-14		2	95	4
		2	95	4
		2	95	4
		2	95	4
		2	95	4
		2	95	4
		2	190B	4
		2	190B	4
		2	190B	4
		2	190B	4
		2	190B	4
		2	190B	4
		2	190B	4
		2	350	4
		2	350	4
		2	350	4
		2	350	4
		2	350	4
		2	420A	4
		2	420A	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL13VAZ6-15		2	420A	4
		2	420A	4
		2	420A	4
		2	420A	4
		3	620	53
		3	620	53
		3	620	53
		3	620	53
		3	620	53
		3	620	53
		2	170B	4
		2	170B	4
		2	170B	4
		2	170B	4
		2	170B	4
		2	170B	4
		2	190	4
		2	190	4
		2	190	4
		2	190	4
		2	190	4
		2	190	4
		2	400B	4
		2	400B	4
		2	400B	4
		2	400B	4
		2	400B	4
		2	400B	4
		2	420	4
		2	420	4
		2	420	4
		2	420	4
	2	420	4	
	2	420	4	
	3	615	12	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL13VAZ6-16		3	615	12
		3	615	12
		3	615	12
		3	615	12
		3	615	12
		2	170A	4
		2	170A	4
		2	170A	4
		2	170A	4
		2	170A	4
		2	170A	4
		2	170A	4
		2	400A	4
		2	400A	4
		2	400A	4
		2	400A	4
		2	400A	4
		2	400A	4
		2	400A	4
		3	330A	6
		3	330A	6
		3	330A	6
		3	330A	6
		3	330A	6
		3	330A	6
		3	610	10
		3	610	10
		3	610	10
		3	610	10
		3	610	10
		3	610	10
		4	155	32
	4	155	32	
	4	155	32	
	4	155	32	
	4	155	32	
	4	155	32	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY	
HL13VAZ6-17		4	220	4	
		4	220	4	
		4	220	4	
		4	220	4	
		4	220	4	
		4	220	4	
		2	170	4	
		2	170	4	
		2	170	4	
		2	170	4	
		2	170	4	
		2	170	4	
		2	400	4	
		2	400	4	
		2	400	4	
		2	400	4	
		2	400	4	
		2	400	4	
	HL13VAZ6-18		3	605	12
			3	605	12
		3	605	12	
		3	605	12	
		3	605	12	
		3	605	12	
		3	605	12	
HL13VAZ6-19		3	600	9	
		3	600	9	
		3	600	9	
		3	600	9	
		3	600	9	
		3	600	9	
HL13VAZ6-19		3	250	36	
		3	250	36	
		3	250	36	
		3	250	36	
		3	250	36	

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	250	36
		3	305	12
		3	305	12
		3	305	12
		3	305	12
		3	305	12
		3	305	12
		3	595	6
		3	595	6
		3	595	6
		3	595	6
		3	595	6
		3	595	6
HL13VAZ6-20		3	590	2
		3	590	2
		3	590	2
		3	590	2
		3	590	2
		3	590	2
HL13VAZ6-21		3	585	2
		3	585	2
		3	585	2
		3	585	2
		3	585	2
		3	585	2
HL13VAZ6-22		3	580	3
		3	580	3
		3	580	3
		3	580	3
		3	580	3
		3	580	3
HL13VAZ6-23		3	575	2
		3	575	2
		3	575	2
		3	575	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL13VAZ6-24		3	575	2
		3	575	2
		3	570	2
		3	570	2
		3	570	2
		3	570	2
		3	570	2
HL13VAZ6-25		3	570	2
		3	565	2
		3	565	2
		3	565	2
		3	565	2
		3	565	2
HL13VAZ6-26		3	565	2
		3	560	2
		3	560	2
		3	560	2
		3	560	2
HL13VAZ6-27		3	560	2
		3	555	3
		3	555	3
		3	555	3
		3	555	3
HL13VAZ6-28		3	555	3
		3	550	2
		3	550	2
		3	550	2
		3	550	2
HL13VAZ6-29		3	550	2
		3	545	3
		3	545	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL13VAZ6-30		3	545	3
		3	545	3
		3	545	3
		3	540	2
		3	540	2
		3	540	2
		3	540	2
		3	540	2
		3	540	2
HL13VAZ6-31		3	535	2
		3	535	2
		3	535	2
		3	535	2
		3	535	2
		3	535	2
HL13VAZ6-32		3	530	2
		3	530	2
		3	530	2
		3	530	2
		3	530	2
		3	530	2
HL13VAZ6-33		3	525	2
		3	525	2
		3	525	2
		3	525	2
		3	525	2
		3	525	2
HL13VAZ6-34		3	520	3
		3	520	3
		3	520	3
		3	520	3
		3	520	3
		3	520	3
HL13VAZ6-35		3	515	3
		3	515	3

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
HL13VAZ6-36		3	515	3
		3	515	3
		3	515	3
		3	515	3
		3	510	2
		3	510	2
		3	510	2
		3	510	2
		3	510	2
		3	510	2
HL13VAZ6-37		3	505	2
		3	505	2
		3	505	2
		3	505	2
		3	505	2
		3	505	2
HL13VAZ6-38		3	500	2
		3	500	2
		3	500	2
		3	500	2
		3	500	2
		3	500	2
HL13VAZ6-39		3	495	2
		3	495	2
		3	495	2
		3	495	2
		3	495	2
		3	495	2
HL13VAZ6-40		3	490	2
		3	490	2
		3	490	2
		3	490	2
		3	490	2
		3	490	2
HL13VAZ6-5		2	90	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
K29913-3		4	45	1
		3	310	1
		3	335	1
		4	15	3
		4	40	1
K51595-3		4	290	6
K51601-3BAC		4	300	6
K51602-3BAC		4	305	6
		4	305A	6
KFN600-3		3	15	2
		3	15	2
		3	15	2
		3	15	2
		3	15	2
		3	15B	2
		3	15B	2
		3	15B	2
		3	15B	2
		3	15B	2
		3	15B	2
		3	90	32
		3	90	32
		3	90	32
		3	90	32
		3	90	32
		3	180	48
		3	180	48
		3	180	48
		3	180	48
3	180	48		
3	180B	48		
3	180B	48		
3	180B	48		
3	180B	48		
3	180B	48		
3	485A	8		

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
KFN600-3S		3	485A	8
		3	485A	8
		3	485A	8
		3	485A	8
		3	635	52
		3	635	52
		3	635	52
		3	635	52
		3	635	52
		3	15	2
		3	15	2
		3	15B	2
		3	15B	2
		3	90	32
		3	90	32
		3	180	48
		3	180	48
		3	180B	48
		3	180B	48
		3	485A	8
	3	485A	8	
	3	635	52	
	3	635	52	
KFN600-6		3	485	8
		3	485	8
KFN600-6S		3	485	8
KJB246904B		2	35A	15
		2	65A	15
KJB549004B		2	35B	15
		2	35C	15
		2	65B	15
		2	65C	15
L8006K3		3	20	16
L8006K6		3	10	2
		3	60	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
L801-6K10		3	160	16
		4	75	4
L801-6K11		4	75	4
		4	10	3
L801-6K13		4	10	3
		3	625	13
L801-6K14		3	625	13
		2	95	4
		2	95	4
		2	190B	4
		2	190B	4
		2	350	4
		2	350	4
		2	420A	4
		2	420A	4
		L801-6K15		3
3	620			53
2	170B			4
2	170B			4
2	190			4
2	190			4
2	400B			4
2	400B			4
2	420			4
2	420			4
L801-6K16		3	615	12
		3	615	12
		2	170A	4
		2	170A	4
		2	400A	4
		2	400A	4
		3	330A	6
		3	330A	6
		3	610	10
		3	610	10

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
L801-6K17		4	155	32
		4	155	32
		4	220	4
		4	220	4
		2	170	4
		2	170	4
		2	400	4
		2	400	4
L801-6K18		3	605	12
		3	605	12
L801-6K19		3	600	9
		3	600	9
L801-6K20		3	250	36
		3	250	36
		3	305	12
		3	305	12
L801-6K21		3	595	6
		3	595	6
L801-6K22		3	590	2
		3	590	2
L801-6K23		3	585	2
		3	585	2
L801-6K24		3	580	3
		3	580	3
L801-6K25		3	575	2
		3	575	2
L801-6K26		3	570	2
		3	570	2
L801-6K27		3	565	2
		3	565	2
L801-6K28		3	560	2
		3	560	2
L801-6K29		3	555	3
		3	555	3
L801-6K30		3	550	2
		3	550	2

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		3	550	2
L801-6K29		3	545	3
		3	545	3
L801-6K30		3	540	2
		3	540	2
L801-6K31		3	535	2
		3	535	2
L801-6K32		3	530	2
		3	530	2
L801-6K33		3	525	2
		3	525	2
L801-6K34		3	520	3
		3	520	3
L801-6K35		3	515	3
		3	515	3
L801-6K36		3	510	2
		3	510	2
L801-6K37		3	505	2
		3	505	2
L801-6K38		3	500	2
		3	500	2
L801-6K39		3	495	2
		3	495	2
L801-6K40		3	490	2
		3	490	2
L801-6K5		2	90	4
		2	90	4
		2	345	4
		2	345	4
		4	315	18
		4	315	18
L802-6K15		3	70	8
L802-6K16		3	65	8
L8608K16		6	10	2
MODREF184021		1	6P	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
MODREF184022		4	1W	RF
		1	11P	RF
MODREF184023		4	5V	RF
		1	6R	RF
MODREF184024		4	1Y	RF
		1	11R	RF
MODREF200411		4	5X	RF
		1	36J	RF
MODREF200412		2	1R	RF
		1	41J	RF
MODREF200413		2	5Q	RF
		1	36L	RF
MODREF200414		2	1T	RF
		1	41L	RF
MODREF202151		2	5S	RF
		1	16J	RF
MODREF202152		3	1Q	RF
		1	21J	RF
MODREF202153		3	5P	RF
		1	16L	RF
MODREF202154		3	1S	RF
		1	21L	RF
MODREF204518		3	5R	RF
		1	6Q	RF
MODREF204519		1	105F	1
		4	1X	RF
MODREF204520		1	11Q	RF
		1	110F	1
MODREF204521		4	5W	RF
		1	6S	RF
MODREF224331		4	1Z	RF
		1	11S	RF
		4	5Y	RF
		1	36M	RF
		2	1U	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
MODREF224334		1	41M	RF
		2	5T	RF
MODREF224344		1	36P	RF
		2	1W	RF
MODREF224345		1	41P	RF
		2	5V	RF
MODREF225832		1	16M	RF
		3	1T	RF
MODREF225833		1	21M	RF
		3	5S	RF
MODREF225834		1	16Q	RF
		3	1W	RF
MODREF225835		1	21Q	RF
		3	5V	RF
MODREF245895		1	16X	RF
		3	2D	RF
MODREF245896		1	21X	RF
		3	6C	RF
MODREF258000		1	36N	RF
		1	85F	1
		2	1V	RF
		2	2	RF
MODREF258001		1	41N	RF
		1	90F	1
		2	5U	RF
		2	5Z	RF
MODREF258002		1	36Q	RF
		2	1X	RF
MODREF258003		1	41Q	RF
		2	5W	RF
MODREF260478		1	16N	RF
		1	95F	1
		3	1U	RF
		3	2A	RF
MODREF260479		1	21N	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		1	100F	1
		3	5T	RF
		3	6	RF
MODREF260480		1	16R	RF
		3	1X	RF
MODREF260481		1	21R	RF
		3	5W	RF
MODREF274147		1	16P	RF
		3	1V	RF
MODREF274148		1	21P	RF
		3	5U	RF
MODREF274149		1	16S	RF
		3	1Y	RF
MODREF274150		1	21S	RF
		3	5X	RF
MODREF313140		1	16T	RF
		3	1Z	RF
MODREF313141		1	21T	RF
		3	5Y	RF
MODREF313142		1	16U	RF
		3	2	RF
MODREF313143		1	21U	RF
		3	5Z	RF
MODREF331407		1	36R	RF
		2	1Y	RF
MODREF331408		1	41R	RF
		2	5X	RF
MODREF331409		1	36S	RF
		2	1Z	RF
MODREF331410		1	41S	RF
		2	5Y	RF
MODREF371031		1	16V	RF
		3	2B	RF
MODREF371032		1	21V	RF
		3	6A	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
MODREF371033		1	16W	RF
		3	2C	RF
MODREF371034		1	21W	RF
		3	6B	RF
MODREF380384		1	16Y	RF
		3	2E	RF
MODREF380385		1	21Y	RF
		3	6D	RF
MODREF380386		1	16Z	RF
		3	2F	RF
MODREF380387		1	21Z	RF
		3	6E	RF
MODREF89208		1	6M	RF
		4	1U	RF
MODREF89209		1	11M	RF
		4	5T	RF
MODREF89210		1	6N	RF
		4	1V	RF
MODREF89211		1	11N	RF
		4	5U	RF
MODREF89212		1	16H	RF
		3	1P	RF
MODREF89213		1	21H	RF
		3	5N	RF
MODREF89214		1	16K	RF
		3	1R	RF
MODREF89215		1	21K	RF
		3	5Q	RF
MODREF89220		1	26C	RF
		1	81B	1
MODREF89221		5	1F	RF
		1	31C	RF
MODREF89222		1	83B	1
		5	5E	RF
		1	26D	RF

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
		5	1G	RF
MODREF89223		1	31D	RF
		5	5F	RF
MODREF89224		1	36H	RF
		2	1Q	RF
MODREF89225		1	41H	RF
		2	5P	RF
MODREF89226		1	36K	RF
		2	1S	RF
MODREF89227		1	41K	RF
		2	5R	RF
MODREF89228		1	46B	RF
		6	1B	RF
MODREF89229		1	51B	RF
		7	5A	RF
MODREF89230		1	46C	RF
		7	1B	RF
MODREF89231		1	51C	RF
		6	5A	RF
MAFFFV06-05AC		4	325A	3
MAFFFV06-06AC		4	435A	4
MAFFFV06-07AC		4	440A	4
MAFFFV06-08AC		4	445A	4
MAFFFV06-09AC		4	450A	3
MAFFFV06-10AC		4	455A	2
MAFFFV06-11AC		4	460A	3
MAFFFV06-12AC		4	465A	3
MAFFFV06-13AC		4	470A	2
MAFFFV06-14AC		4	240A	6
		4	475A	3
MAFFFV06-15AC		4	480A	2
MAFFFV06-16AC		4	485A	2
MAFFFV06-17AC		4	430A	3
MAFFFV06-18AC		4	490A	3
MAFFFV06-19AC		4	495A	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
MAFFV06-20AC		4	500A	4
MAFFV06-21AC		4	505A	5
MAFFV06-22AC		4	510A	3
MAFFV06-23AC		4	515A	21
MAFFV06-24AC		4	520A	29
MAFFV06-25AC		4	525A	10
MAFFV06-26AC		4	530A	10
MAFFV06-27AC		4	535A	12
MAFFSV06AC		4	245A	6
		4	330A	3
		4	540A	136
MAFFSV08N7		7	105A	1
MAFLCMV06		4	250A	6
		4	250C	6
		4	335A	3
		4	335C	6
		4	545A	136
		4	545C	136
MAFLCMV08		6	80A	1
		7	110A	1
MAFPV08-16N7		7	100A	1
MAFPV08-13AC		6	70A	1
MS15795-854		6	50	2
		7	90	2
MS21141U06-05P		4	55	2
		4	90	4
MS21209C0815		2	305	1
		2	535	1
NAS1149C0316R		3	25	16
NAS1149D0316J		3	375	8
		4	80	4
NAS1149D0363J		2	175	4
		2	188	4
		2	405	4
		2	418	4

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
NAS1149E0332P		4	130	24
NAS1149E0432R		2	220	1
		2	450	1
NAS1805-3L		3	320A	1
		3	342	1
		4	30	3
		4	50	1
		4	135	12
NAS620A10L		2	100	8
		2	195	4
		2	355	8
		2	425	4
NAS6703-7		4	125	6
NAS6703-8		4	120	6
NAS6704-54		2	210A	1
		2	440A	1
NAS6704U17		2	10A	10
		2	10B	10
		2	40A	10
		2	40B	10
NAS6704U23		2	10	10
		2	40	10
NAS6704U54		2	210	1
		2	440	1
NS103184SE048		4	375	1
NS103203SE048		4	380	8
NS202439-02		4	300	6
NS202440-02		4	290	6
NS202476-02		4	305	6
		4	305A	6
NS202495-02		4	295	6
		4	295A	6
NS202563-4-2		3	115	1
P2A1900		2	145	1
		2	375	1

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PART NUMBER	AIRLINE PART NUMBER	FIGURE	ITEM	UNITS PER ASSEMBLY
P2A1920		2	120	1
PLH53CD		2	180A	4
		2	410A	4
		3	380	8
		6	55	2
PLH54CD		2	25	10
PLH54CM		2	55	10
		2	225	1
		2	455	1
		6	60	4
		7	45	1
		7	95	2
		6	65	2
PLH55CM		6	65	2
S302T001-429		2	120	1
S302T001-430		2	145	1
		2	375	1
		2	375	1
T8092C1032CD		4	305	6
		4	305A	6
T8092C428		4	380	8
T8110C428		4	375	1
VN101D1-048		4	375	1
VN152D1-048		4	380	8
VTB12190		2	120	1
VTB12200		2	145	1
		2	375	1

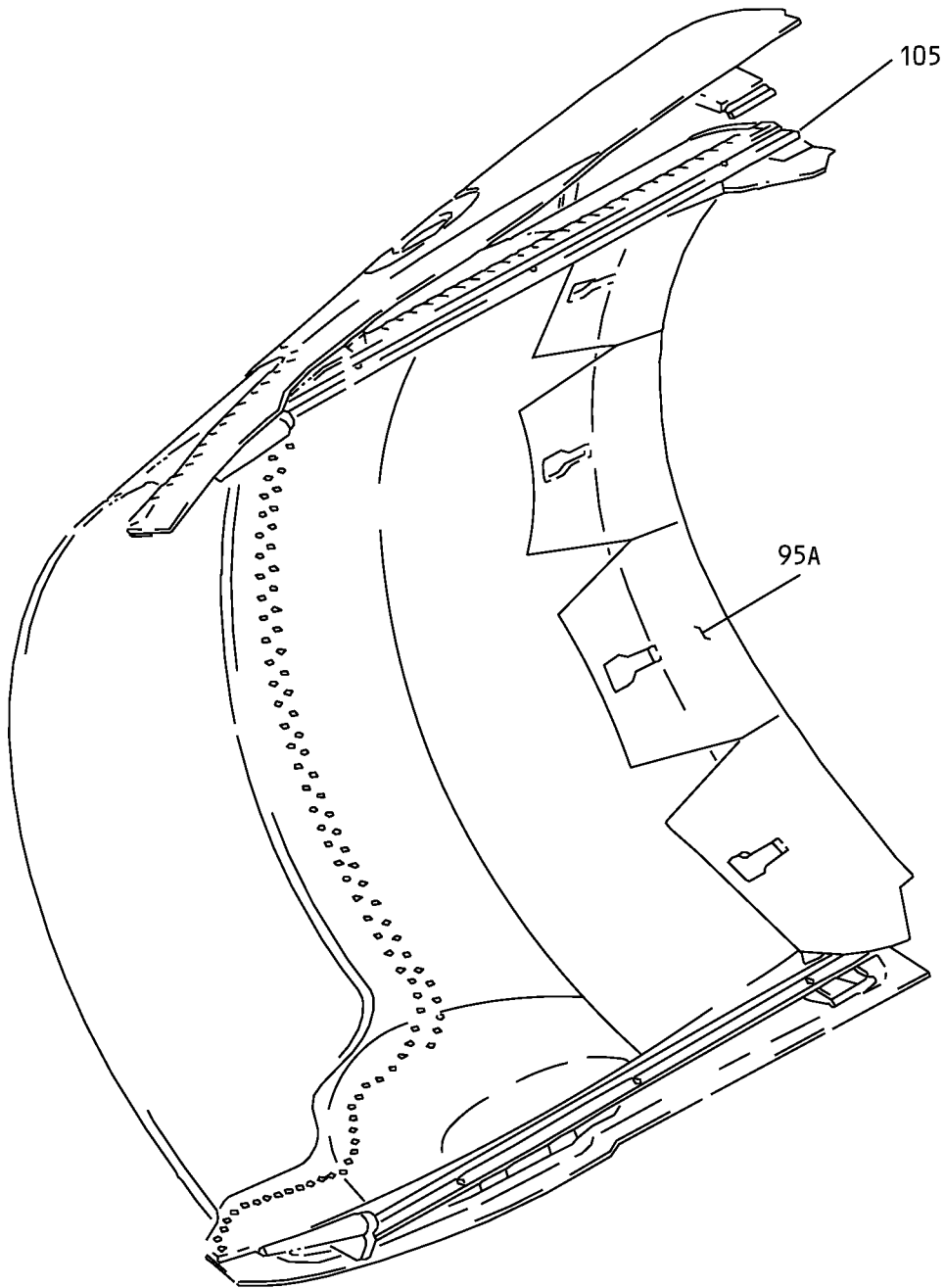
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Thrust Reverser Sleeve Assembly
IPL Figure 1



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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-			SLEEVE ASSY COMPONENTS								
-1A	315A2521-1		SLEEVE ASSY							A	RF
-1B	315A2521-3		SLEEVE ASSY							C	RF
-1C	315A2521-5		SLEEVE ASSY							E	RF
-1D	315A2521-7		SLEEVE ASSY							F	RF
-1E	315A2521-9		SLEEVE ASSY							J	RF
-1F	315A2521-11		SLEEVE ASSY							K	RF
-1G	315A2521-13		SLEEVE ASSY							N	RF
-1H	315A2521-15		SLEEVE ASSY							FA	RF
-1J	315A2521-17		SLEEVE ASSY							FC	RF
-5	315A2521-2		SLEEVE ASSY							B	RF
-5A	315A2521-4		SLEEVE ASSY							D	RF
-5B	315A2521-6		SLEEVE ASSY							G	RF
-5C	315A2521-8		SLEEVE ASSY							H	RF
-5D	315A2521-10		SLEEVE ASSY							L	RF
-5E	315A2521-12		SLEEVE ASSY							M	RF
-5F	315A2521-14		SLEEVE ASSY							P	RF
-5G	315A2521-16		SLEEVE ASSY							FB	RF
-5H	315A2521-18		SLEEVE ASSY							FD	RF
-6	315A2500-3		SLEEVE ASSY-THRUST THRUST REVERSER, LH (PREMODULE) (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-1) (FOR DETAILS SEE FIG. 4)							Q	RF
-6A	315A2500-5		SLEEVE ASSY-THRUST THRUST REVERSER, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-1) (FOR DETAILS SEE FIG. 4)							R	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -6B	315A2500-9		SLEEVE ASSY-THRUST THRUST REVERSER, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-3) (FOR DETAILS SEE FIG. 4)							S	RF
-6C	315A2500-11		SLEEVE ASSY-THRUST THRUST REVERSER, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-3) (FOR DETAILS SEE FIG. 4)							T	RF
-6D	315A2500-13		SLEEVE ASSY-THRUST THRUST REVERSER, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-3) (FOR DETAILS SEE FIG. 4)							U	RF
-6E	315A2500-15		SLEEVE ASSY-THRUST THRUST REVERSER, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-3) (FOR DETAILS SEE FIG. 4)							V	RF
-6F	315A2500-17		PANEL INSTL-UNIQUE, ENG POSITION 1, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-7) (FOR DETAILS SEE FIG. 4)							W	RF
-6G	315A2500-19		PANEL INSTL-UNIQUE, ENG POSITION 2, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-7) (FOR DETAILS SEE FIG. 4)							X	RF
-6H	315A2500-21		PANEL INSTL-UNIQUE, ENG POSITION 1, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521- 13) (FOR DETAILS SEE FIG. 4)							Y	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -6J	315A2500-23		PANEL INSTL-UNIQUE, ENG POSITION 2, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521- 13) (FOR DETAILS SEE FIG. 4)							Z	RF
-6K	315A2500-25		PANEL INSTL-UNIQUE, ENG POSITION 1, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521- 13) (FOR DETAILS SEE FIG. 4)							AA	RF
-6L	315A2500-27		PANEL INSTL-UNIQUE, ENG POSITION 2, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521- 13) (FOR DETAILS SEE FIG. 4)							AB	RF
-6M	MODREF89208		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-25REVA) (FOR DETAILS SEE FIG. 2)							AC	RF
-6N	MODREF89210		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-27REVA) (FOR DETAILS SEE FIG. 4)							AD	RF
-6P	MODREF184021		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-29REVA) (FOR DETAILS SEE FIG. 4)							AE	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -6Q	M0DREF204518		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-29REVB) (FOR DETAILS SEE FIG. 4)							AF	RF
-6R	M0DREF184023		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-31REVA) (FOR DETAILS SEE FIG. 4)							AG	RF
-6S	M0DREF204520		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-31REVB) (FOR DETAILS SEE FIG. 4)							AH	RF
-10	315A2505-3		DELETED								
-10A	315A2505-5		DELETED								
-11	315A2500-4		SLEEVE ASSY-THRUST THRUST REVERSER, RH (PREMODULE) (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-2) (FOR DETAILS SEE FIG. 4)							AJ	RF
-11A	315A2500-6		SLEEVE ASSY-THRUST THRUST REVERSER, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-2) (FOR DETAILS SEE FIG. 4)							AK	RF
-11B	315A2500-10		SLEEVE ASSY-THRUST THRUST REVERSER, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-4) (FOR DETAILS SEE FIG. 4)							AL	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -11C	315A2500-12		SLEEVE ASSY-THRUST THRUST REVERSER, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-4) (FOR DETAILS SEE FIG. 4)							AM	RF
-11D	315A2500-14		SLEEVE ASSY-THRUST THRUST REVERSER, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-4) (FOR DETAILS SEE FIG. 4)							AN	RF
-11E	315A2500-16		SLEEVE ASSY-THRUST THRUST REVERSER, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-4) (FOR DETAILS SEE FIG. 4)							AP	RF
-11F	315A2500-18		PANEL INSTL-UNIQUE, ENG POSITION 1, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-8) (FOR DETAILS SEE FIG. 4)							AQ	RF
-11G	315A2500-20		PANEL INSTL-UNIQUE, ENG POSITION 2, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-8) (FOR DETAILS SEE FIG. 4)							AR	RF
-11H	315A2500-22		PANEL INSTL-UNIQUE, ENG POSITION 1, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-14) (FOR DETAILS SEE FIG. 4)							AS	RF
-11J	315A2500-24		PANEL INSTL-UNIQUE, ENG POSITION 2, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521-14) (FOR DETAILS SEE FIG. 4)							AT	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -11K	315A2500-26		PANEL INSTL-UNIQUE, ENG POSITION 1, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521- 14) (FOR DETAILS SEE FIG. 4)							AU	RF
-11L	315A2500-28		PANEL INSTL-UNIQUE, ENG POSITION 2, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR SPARES PROCURE 315A2521- 14) (FOR DETAILS SEE FIG. 4)							AV	RF
-11M	M0DREF89209		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-26REVA) (FOR DETAILS SEE FIG. 4)							AW	RF
-11N	M0DREF89211		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-28REVA) (FOR DETAILS SEE FIG. 4)							AX	RF
-11P	M0DREF184022		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-30REVA) (FOR DETAILS SEE FIG. 4)							AY	RF
-11Q	M0DREF204519		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-30REVB) (FOR DETAILS SEE FIG. 4)							AZ	RF
-11R	M0DREF184024		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-32REVA) (FOR DETAILS SEE FIG. 4)							BA	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -11S	MODREF204521		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-32REVB) (FOR DETAILS SEE FIG. 4)							BB	RF
-15	315A2505-4		DELETED								
-15A	315A2505-6		DELETED								
-16	315A2501-3		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (PREMODULE) (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 3)							BC	RF
-16A	315A2501-5		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 3)							BD	RF
-16B	315A2501-9		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 3)							BE	RF
-16C	315A2501-11		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 3)							BF	RF
-16D	315A2501-13		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 3)							BG	RF
-16E	315A2501-15		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 3)							BH	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -16F	315A2501-17		PANEL ASSY-ACOUSTIC, UNIQUE, ENG POSITION 1, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 3)							BJ	RF
-16G	315A2501-19		PANEL ASSY-ACOUSTIC, UNIQUE, ENG POSITION 2, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 3)							BK	RF
-16H	MODREF89212		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-17REVA) (FOR DETAILS SEE FIG. 3)							BL	RF
-16J	MODREF202151		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-17REVB) (FOR DETAILS SEE FIG. 3)							BM	RF
-16K	MODREF89214		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-19REVA) (FOR DETAILS SEE FIG. 3)							BN	RF
-16L	MODREF202153		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-19REVB) (FOR DETAILS SEE FIG. 3)							BP	RF
-16M	MODREF225832		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-17REVC) (FOR DETAILS SEE FIG. 3)							DW	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -16N	M0DREF260478		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-17REVD) (FOR DETAILS SEE FIG. 3)							DX	RF
-16P	M0DREF274147		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-17REVE) (FOR DETAILS SEE FIG. 3)							DY	RF
-16Q	M0DREF225834		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-19REVC) (FOR DETAILS SEE FIG. 3)							DZ	RF
-16R	M0DREF260480		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-19REVD) (FOR DETAILS SEE FIG. 3)							EA	RF
-16S	M0DREF274149		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-19REVE) (FOR DETAILS SEE FIG. 3)							EB	RF
-16T	M0DREF313140		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-17REVF) (FOR DETAILS SEE FIG. 3)							ES	RF
-16U	M0DREF313142		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-19REVF) (FOR DETAILS SEE FIG. 3)							ET	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -16V	M0DREF371031		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-17REVG) (FOR DETAILS SEE FIG. 3)							FE	RF
-16W	M0DREF371033		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-19REVG) (FOR DETAILS SEE FIG. 3)							FF	RF
-16X	M0DREF245895		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (315A2501-21REVA) (FOR DETAILS SEE FIG. 3)							FJ	RF
-16Y	M0DREF380384		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (315A2501-23REVA) (FOR DETAILS SEE FIG. 3)							FL	RF
-16Z	M0DREF380386		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (315A2501-25REVA) (FOR DETAILS SEE FIG. 3)							FN	RF
-20	BACB30LR4U7		DELETED								
-21	315A2501-4		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (PREMODULE) (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 3)							BQ	RF
-21A	315A2501-6		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 3)							BR	RF
-21B	315A2501-10		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 3)							BS	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -21C	315A2501-12		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 3)							BT	RF
-21D	315A2501-14		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 3)							BU	RF
-21E	315A2501-16		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 3)							BV	RF
-21F	315A2501-18		PANEL ASSY-ACOUSTIC, UNIQUE, ENG POSITION 1, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 3)							BW	RF
-21G	315A2501-20		PANEL ASSY-ACOUSTIC, UNIQUE, ENG POSITION 2, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 3)							BX	RF
-21H	MODREF89213		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-18REVA) (FOR DETAILS SEE FIG. 3)							BY	RF
-21J	MODREF202152		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-18REVB) (FOR DETAILS SEE FIG. 3)							BZ	RF
-21K	MODREF89215		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-20REVA) (FOR DETAILS SEE FIG. 3)							CA	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -21L	M0DREF202154		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-20REVB) (FOR DETAILS SEE FIG. 3)							CB	RF
-21M	M0DREF225833		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-18REVC) (FOR DETAILS SEE FIG. 3)							EC	RF
-21N	M0DREF260479		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-18REVD) (FOR DETAILS SEE FIG. 3)							ED	RF
-21P	M0DREF274148		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-18REVE) (FOR DETAILS SEE FIG. 3)							EE	RF
-21Q	M0DREF225835		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-20REVC) (FOR DETAILS SEE FIG. 3)							EF	RF
-21R	M0DREF260481		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-20REVD) (FOR DETAILS SEE FIG. 3)							EG	RF
-21S	M0DREF274150		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-20REVE) (FOR DETAILS SEE FIG. 3)							EH	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -21T	M0DREF313141		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-18REVF) (FOR DETAILS SEE FIG. 3)							EU	RF
-21U	M0DREF313143		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-20REVF) (FOR DETAILS SEE FIG. 3)							EV	RF
-21V	M0DREF371032		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-18REVG) (FOR DETAILS SEE FIG. 3)							FG	RF
-21W	M0DREF371034		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-20REVG) (FOR DETAILS SEE FIG. 3)							FH	RF
-21X	M0DREF245896		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (315A2501-22REVA) (FOR DETAILS SEE FIG. 3)							FK	RF
-21Y	M0DREF380385		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (315A2501-24REVA) (FOR DETAILS SEE FIG. 3)							FM	RF
-21Z	M0DREF380387		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (315A2501-26REVA) (FOR DETAILS SEE FIG. 3)							FP	RF
-25	315A2506-5		DELETED								
-26	315A2505-3		DOOR INSTL-THRUST REVERSER ACTR ACCESS (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 5)							CC	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -26A	315A2505-5		DOOR INSTL-THRUST REVERSER ACTR ACCESS (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 5)							CD	RF
-26B	315A2505-7		DOOR INSTL-THRUST REVERSER ACTR ACCESS (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 5)							CE	RF
-26C	MODREF89220		DOOR INSTL-THRUST REVERSER ACTR ACCESS (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2505-5REVA) (FOR DETAILS SEE FIG. 5)							CF	RF
-26D	MODREF89222		DOOR INSTL-THRUST REVERSER ACTR ACCESS (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2505-7REVA) (FOR DETAILS SEE FIG. 5)							CG	RF
-30	315A2506-6		DELETED								
-31	315A2505-4		DOOR INSTL-THRUST REVERSER ACTR ACCESS (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 5)							CH	RF
-31A	315A2505-6		DOOR INSTL-THRUST REVERSER ACTR ACCESS (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 5)							CJ	RF
-31B	315A2505-8		DOOR INSTL-THRUST REVERSER ACTR ACCESS (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 5)							CK	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-31C	MODREF89221		DOOR INSTL-THRUST REVERSER ACTR ACCESS (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2505-6REVA) (FOR DETAILS SEE FIG. 5)							CL	RF
-31D	MODREF89223		DOOR INSTL-THRUST REVERSER ACTR ACCESS (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2505-8REVA) (FOR DETAILS SEE FIG. 5)							CM	RF
-35	315A2507-5		DELETED								
-36	315A2509-1		DOOR INSTL-BLOCKER (PREMODULE) (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 2)							CN	RF
-36A	315A2509-3		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 2)							CP	RF
-36B	315A2509-5		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 2)							CQ	RF
-36C	315A2509-7		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 2)							CR	RF
-36D	315A2509-9		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 2)							CS	RF
-36E	315A2509-11		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 2)							CT	RF
-36F	315A2509-13		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 2)							CU	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -36G	315A2509-15									CV	RF
-36H	MODREF89224									CW	RF
-36J	MODREF200411									CX	RF
-36K	MODREF89226									CY	RF
-36L	MODREF200413									CZ	RF
-36M	MODREF224331									EJ	RF
-36N	MODREF258000									EK	RF
-36P	MODREF224344									EL	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-36Q	MODREF258002									EM	RF
-36R	MODREF331407									EW	RF
-36S	MODREF331409									EY	RF
-40	315A2506-7										
-41	315A2509-2									DA	RF
-41A	315A2509-4									DB	RF
-41B	315A2509-6									DC	RF
-41C	315A2509-8									DD	RF
-41D	315A2509-10									DE	RF
-41E	315A2509-12									DF	RF
-41F	315A2509-14									DG	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1- -41G	315A2509-16		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (FOR DETAILS SEE FIG. 2)							DH	RF
-41H	M0DREF89225		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2509-14REVA) (FOR DETAILS SEE FIG. 2)							DJ	RF
-41J	M0DREF200412		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2509-14REVB) (FOR DETAILS SEE FIG. 2)							DK	RF
-41K	M0DREF89227		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2509-16REVA) (FOR DETAILS SEE FIG. 2)							DL	RF
-41L	M0DREF200414		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2509-16REVB) (FOR DETAILS SEE FIG. 2)							DM	RF
-41M	M0DREF224334		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2509-14REVC) (FOR DETAILS SEE FIG. 2)							EN	RF
-41N	M0DREF258001		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2509-14REVD) (FOR DETAILS SEE FIG. 2)							EP	RF
-41P	M0DREF224345		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2509-16REVC) (FOR DETAILS SEE FIG. 2)							EQ	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-41Q	MODREF258003									ER	RF
-41R	MODREF331408									EX	RF
-41S	MODREF331410									EZ	RF
-45	315A2506-3										
-46	315A2565-1									DN	RF
-46A	315A2565-3									DP	RF
-46B	MODREF89228									DQ	RF
-46C	MODREF89230									DR	RF
-50	315A2506-4										
-51	315A2565-2									DS	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-51A	315A2565-4									DT	RF
-51B	M0DREF89229									DU	RF
-51C	M0DREF89231									DV	RF
-55	BAC27DPP461										
-60	BAC27DPP462										
-65	BAC27DPP463										
-70	BAC27DPP464										
-75	BAC27WPP186										
-80	BAC27WPP185										
-81	315A2505-3									A, C	1
-81A	315A2505-5									E, F, J, K, N	1
-81B	M0DREF89220									FA, FC	1
-83	315A2505-4									B, D	1
-83A	315A2505-6									G, H, L, M, P	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-83B	M0DREF89221		.	DOOR	INSTL-THRUST	REVERSER				FB, FD	1
				ACTR	ACCESS						
				(315A2505-6REVA)							
				(FOR	DETAILS	SEE	FIG.	5)			
-85	315A2509-3		.	DOOR	INSTL-BLOCKER				A	1	
				(FOR	DETAILS	SEE	FIG.	2)			
-85A	315A2509-5		.	DOOR	INSTL-BLOCKER				C	1	
				(OPT	ITEM	85B)					
				(FOR	DETAILS	SEE	FIG.	2)			
-85B	315A2509-7		.	DOOR	INSTL-BLOCKER				C	1	
				(OPT	ITEM	85A)					
				(FOR	DETAILS	SEE	FIG.	2)			
-85C	315A2509-5		.	DOOR	INSTL-BLOCKER				E	1	
				(FOR	DETAILS	SEE	FIG.	2)			
-85D	315A2509-9		.	DOOR	INSTL-BLOCKER				F, J, K	1	
				(FOR	DETAILS	SEE	FIG.	2)			
-85E	315A2509-13		.	DOOR	INSTL-BLOCKER				N	1	
				(FOR	DETAILS	SEE	FIG.	2)			
-85F	M0DREF258000		.	DOOR	INSTL-BLOCKER				FA, FC	1	
				(315A2509-13REVD)							
				(FOR	DETAILS	SEE	FIG.	2)			
-90	315A2509-4		.	DOOR	INSTL-BLOCKER				B	1	
				(FOR	DETAILS	SEE	FIG.	2)			
-90A	315A2509-6		.	DOOR	INSTL-BLOCKER				D	1	
				(OPT	ITEM	90B)					
				(FOR	DETAILS	SEE	FIG.	2)			
-90B	315A2509-8		.	DOOR	INSTL-BLOCKER				D	1	
				(OPT	ITEM	90A)					
				(FOR	DETAILS	SEE	FIG.	2)			
-90C	315A2509-6		.	DOOR	INSTL-BLOCKER				G	1	
				(FOR	DETAILS	SEE	FIG.	2)			
-90D	315A2509-10		.	DOOR	INSTL-BLOCKER				H, L, M	1	
				(FOR	DETAILS	SEE	FIG.	2)			
-90E	315A2509-14		.	DOOR	INSTL-BLOCKER				P	1	
				(FOR	DETAILS	SEE	FIG.	2)			
-90F	M0DREF258001		.	DOOR	INSTL-BLOCKER				FB, FD	1	
				(315A2509-14REVD)							
				(FOR	DETAILS	SEE	FIG.	2)			
-95	315A2501-3			DELETED							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1-												
95A	315A2501-5		.	P	A	N	A	S	S		A	1
-95B	315A2501-13		.	P	A	N	A	S	S		C	1
-95C	315A2501-15		.	P	A	N	A	S	S		C	1
-95D	315A2501-17		.	P	A	N	A	S	S		E, F, K, N	1
-95E	315A2501-13		.	P	A	N	A	S	S		J	1
-95F	MODREF260478		.	P	A	N	A	S	S		FA, FC	1
-100	315A2501-4											
-100A	315A2501-6		.	P	A	N	A	S	S		B	1
-100B	315A2501-14		.	P	A	N	A	S	S		D	1
-100C	315A2501-16		.	P	A	N	A	S	S		D	1
-100D	315A2501-18		.	P	A	N	A	S	S		G, H, M, P	1
-100E	315A2501-14		.	P	A	N	A	S	S		L	1
-100F	MODREF260479		.	P	A	N	A	S	S		FB, FD	1
105	315A2500-3		.	S	L	E	E	V	E		A	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- -105A	315A2500-5		.	SLEEVE	ASSY-THRUST	REVERSER, LH					A	1
				(OPT ITEM 105)	(FOR SPARES PROCURE 315A2521-1)	(FOR DETAILS SEE FIG. 4)						
-105B	315A2500-13		.	SLEEVE	ASSY-THRUST	REVERSER, LH					C	1
				(FOR SPARES PROCURE 315A2521-3)	(OPT ITEM 105C)	(FOR DETAILS SEE FIG. 4)						
-105C	315A2500-15		.	SLEEVE	ASSY-THRUST	REVERSER, LH					C	1
				(FOR SPARES PROCURE 315A2521-3)	(OPT ITEM 105B)	(FOR DETAILS SEE FIG. 4)						
-105D	315A2500-17		.	PANEL	INSTL-THRUST	REVERSER, LH					E, F, J	1
				(315A2500-21 MAY ALWAYS REPLACE 315A2500-17, BUT 315A2500-17 MAY ONLY REPLACE 315A2500-21 PROVIDED CUSTOMER ACCEPTS POTENTIAL RISK OF CORROSION ASSOC. WITH ALUMINUM LOCKING COLLARS WHICH ARE AN OPTIONAL COMPONENT ON THE -17 SLEEVE ASSYS)	(FOR SPARES PROCURE 315A2521-7)	(FOR DETAILS SEE FIG. 4)						
-105E	315A2500-21		.	PANEL	INSTL-THRUST	REVERSER, LH					K, N	1
				(315A2500-21 MAY ALWAYS REPLACE 315A2500-17, BUT 315A2500-17 MAY ONLY REPLACE 315A2500-21 PROVIDED CUSTOMER ACCEPTS POTENTIAL RISK OF CORROSION ASSOC. WITH ALUMINUM LOCKING COLLARS WHICH ARE AN OPTIONAL COMPONENT ON THE -17 SLEEVE ASSYS)	(FOR SPARES PROCURE 315A2521-13)	(FOR DETAILS SEE FIG. 4)						

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
1- -105F	MODREF204518		.	PANEL	INSTL-THRUST	REVERSER	SLEEVE				FA, FC	1
				(315A2500-29REVB)			(FOR DETAILS SEE FIG. 4)					
-110	315A2500-4		.	SLEEVE	ASSY-THRUST	REVERSER, RH					B	1
				(OPT ITEM 110A)			(FOR SPARES PROCURE 315A2521-2)					
				(FOR DETAILS SEE FIG. 4)								
-110A	315A2500-6		.	SLEEVE	ASSY-THRUST	REVERSER, RH					B	1
				(OPT ITEM 110)			(FOR SPARES PROCURE 315A2521-2)					
				(FOR DETAILS SEE FIG. 4)								
-110B	315A2500-14		.	SLEEVE	ASSY-THRUST	REVERSER, RH					D	1
				(OPT ITEM 110C)			(FOR SPARES PROCURE 315A2521-4)					
				(FOR DETAILS SEE FIG. 4)								
-110C	315A2500-16		.	SLEEVE	ASSY-THRUST	REVERSER, RH					D	1
				(OPT ITEM 110B)			(FOR SPARES PROCURE 315A2521-4)					
				(FOR DETAILS SEE FIG. 4)								
-110D	315A2500-18		.	PANEL	INSTL-THRUST	REVERSER, LH					G, H, L	1
				(315A2500-22 MAY ALWAYS			REPLACE 315A2500-18, BUT					
				315A2500-18 MAY ONLY REPLACE			315A2500-22 PROVIDED CUSTOMER					
				ACCEPTS POTENTIAL RISK OF			CORROSION ASSOC. WITH					
				ALUMINUM LOCKING COLLARS			WHICH ARE AN OPTIONAL					
				COMPONENT ON THE -18 SLEEVE			ASSYS)					
				(FOR SPARES PROCURE 315A2521-8)			(FOR DETAILS SEE FIG. 4)					

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-110E	315A2500-22									M, P	1
-110F	MODREF204519									FB, FD	1
-115	HL13VAZ6-11										
-120	K29913-3										
-125	K29646-3										
-130	BACN11E3										
-130A	NAS1805-3L										
-130B	BACN11E3										
-130C	BACN11E3										
-131	315A2500-7										
-132	K29913-3										
-133	K29646-3										
-134	NAS1805-3L										
-135	MS21141U6-5P										
-135A	MS21141U06-05P										
-140	315A2583-9										
-140A	315A2583-15										
-145	315A2583-10										
-145A	315A2583-16										
-150	BACS40V010C030										
-155	HL13VAZ6-10										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-160	NAS1149D0316J		DELETED								
-165	BACN10YT3CD		DELETED								
-170	MS21141U6-5P		DELETED								
-170A	MS21141U06-05P		DELETED								
-175	315A2583-5		DELETED								
-175A	315A2583-13		DELETED								
-180	315A2583-6		DELETED								
-180A	315A2583-14		DELETED								
-185	315A2583-3		DELETED								
-185A	315A2583-11		DELETED								
-190	315A2583-4		DELETED								
-190A	315A2583-12		DELETED								
-195	BACS40V010C023		DELETED								
-200	NAS6703-8		DELETED								
-200A	BACB30LM3-8		DELETED								
-205	NAS6703-7		DELETED								
-205A	BACB30LM3-7		DELETED								
-210	NAS1149E0332P		DELETED								
-215	NAS1805-3L		DELETED								
-220	315A2564-3		DELETED								
-225	315A2564-4		DELETED								
-227	315A2553-1		DELETED								
-230	HL13VAZ6-16		DELETED								
-235	BACN10YT3CD		DELETED								
-240	315A2562-7		DELETED								
-245	315A2562-8		DELETED								
-250	315A2563-7		DELETED								
-255	315A2563-8		DELETED								
-260	BACS40V022F096		DELETED								
-265	BACS40V022F047		DELETED								
-270	BACS40V012F065		DELETED								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-275	315A2112-23										
-275A	315A2112-23										
-280	BACS40V044F044										
-285	BACS40V019F068										
-290	315A2112-22										
-290A	315A2112-23										
-290B	315A2112-22										
-295	HL13VAZ6-16										
-300	BACN10YT3CS										
-305	315A2567-1										
-305A	315A2567-5										
-305B	315A2567-5										
-305C	315A2567-7										
-305D	315A2567-7										
-310	315A2567-2										
-310A	315A2567-6										
-310B	315A2567-6										
-310C	315A2567-8										
-310D	315A2567-8										
-315	ASPFFV06-14AC										
-315A	MAFFV06-14AC										
-315B	ASPFFV06-14AC										
-320	ASPFSV06AC										
-320A	MAFFSV06AC										
-320B	ASPFSV06AC										
-325	ASPLCMV06										
-325A	MAFLCMV06										
-325B	ASPLCMV06										
-325C	MAFLCMV06										
-325D	ASPLC2AC06										
-330	315A2551-1										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-335	315A2552-1		DELETED								
-337	315A2553-2		DELETED								
-340	BACB28AA15C074		DELETED								
-345	BACB30NN3K8		DELETED								
-350	BACR15CE3D		DELETED								
-355	NS202440-02		DELETED								
-355A	NS202495-02		DELETED								
-360	BR2000C3D		DELETED								
-360A	BRF200C3D		DELETED								
-365	BACS40V021C049		DELETED								
-365A	315A2112-24		DELETED								
-365B	315A2112-24		DELETED								
-370	HL13VAZ6-5		DELETED								
-375	BACN10YT3CS		DELETED								
-380	ASPPFV06-05AC		DELETED								
-380A	MAFFV06-05AC		DELETED								
-380B	ASPPFV06-05AC		DELETED								
-385	ASPFV06AC		DELETED								
-385A	MAFFSV06AC		DELETED								
-385B	ASPFV06AC		DELETED								
-390	ASPLCMV06		DELETED								
-390A	MAFLCMV06		DELETED								
-390B	ASPLCMV06		DELETED								
-390C	MAFLCMV06		DELETED								
-390D	ASPLC2AC06		DELETED								
-395	315A2541-1		DELETED								
-400	315A2541-2		DELETED								
-405	315A2541-5		DELETED								
-410	315A2541-6		DELETED								
-415	315A2541-9		DELETED								
-420	315A2541-10		DELETED								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-425	MS20427M3-10										
-425A	MS20427M3-5										
-425B	BACR15CE3M5										
-430	BR1000C4M										
-435	BRF200C4M										
-440	315A2541-3										
-445	315A2541-4										
-450	315A2541-7										
-455	315A2541-8										
-460	315A2541-11										
-465	315A2541-12										
-470	315A2588-4										
-475	315A2588-3										
-480	315A2588-5										
-485	ASPFFV06-17AC										
-485A	MAFFV06-17AC										
-485B	ASPFFV06-17AC										
-490	ASPFFV06-06AC										
-490A	MAFFV06-06AC										
-490B	ASPFFV06-06AC										
-495	ASPFFV06-07AC										
-495A	MAFFV06-07AC										
-495B	ASPFFV06-07AC										
-500	ASPFFV06-08AC										
-500A	MAFFV06-08AC										
-500B	ASPFFV06-08AC										
-505	ASPFFV06-09AC										
-505A	MAFFV06-09AC										
-505B	ASPFFV06-09AC										
-510	ASPFFV06-10AC										
-510A	MAFFV06-10AC										

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-510B	ASPFFV06-10AC		DELETED								
-515	ASPFFV06-11AC		DELETED								
-515A	MAFFV06-11AC		DELETED								
-515B	ASPFFV06-11AC		DELETED								
-520	ASPFFV06-12AC		DELETED								
-520A	MAFFV06-12AC		DELETED								
-520B	ASPFFV06-12AC		DELETED								
-525	ASPFFV06-13AC		DELETED								
-525A	MAFFV06-13AC		DELETED								
-525B	ASPFFV06-13AC		DELETED								
-530	ASPFFV06-14AC		DELETED								
-530A	MAFFV06-14AC		DELETED								
-530B	ASPFFV06-14AC		DELETED								
-535	ASPFFV06-15AC		DELETED								
-535A	MAFFV06-15AC		DELETED								
-535B	ASPFFV06-15AC		DELETED								
-540	ASPFFV06-16AC		DELETED								
-540A	MAFFV06-16AC		DELETED								
-540B	ASPFFV06-16AC		DELETED								
-545	ASPFFV06-18AC		DELETED								
-545A	MAFFV06-18AC		DELETED								
-545B	ASPFFV06-18AC		DELETED								
-550	ASPFFV06-19AC		DELETED								
-550A	MAFFV06-19AC		DELETED								
-550B	ASPFFV06-19AC		DELETED								
-555	ASPFFV06-20AC		DELETED								
-555A	MAFFV06-20AC		DELETED								
-555B	ASPFFV06-20AC		DELETED								
-560	ASPFFV06-21AC		DELETED								
-560A	MAFFV06-21AC		DELETED								
-560B	ASPFFV06-21AC		DELETED								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-565	ASPPFFV06-22AC										
-565A	MAFFFFV06-22AC										
-565B	ASPPFFV06-22AC										
-570	ASPPFFV06-23AC										
-570A	MAFFFFV06-23AC										
-570B	ASPPFFV06-23AC										
-575	ASPPFFV06-24AC										
-575A	MAFFFFV06-24AC										
-575B	ASPPFFV06-24AC										
-580	ASPPFFV06-25AC										
-580A	MAFFFFV06-25AC										
-580B	ASPPFFV06-25AC										
-585	ASPPFFV06-26AC										
-585A	MAFFFFV06-26AC										
-585B	ASPPFFV06-26AC										
-590	ASPPFFV06-27AC										
-590A	MAFFFFV06-27AC										
-590B	ASPPFFV06-27AC										
-595	ASPFVS06AC										
-595A	MAFFSV06AC										
-595B	ASPFVS06AC										
-600	ASPLCMV06										
-600A	MAFLCMV06										
-600B	ASPLCMV06										
-600C	MAFLCMV06										
-600D	ASPLC2AC06										
-605	315A2561-101										
-605A	315A2561-107										
-605B	315A2561-117										
-605C	315A2561-121										
-610	315A2561-102										

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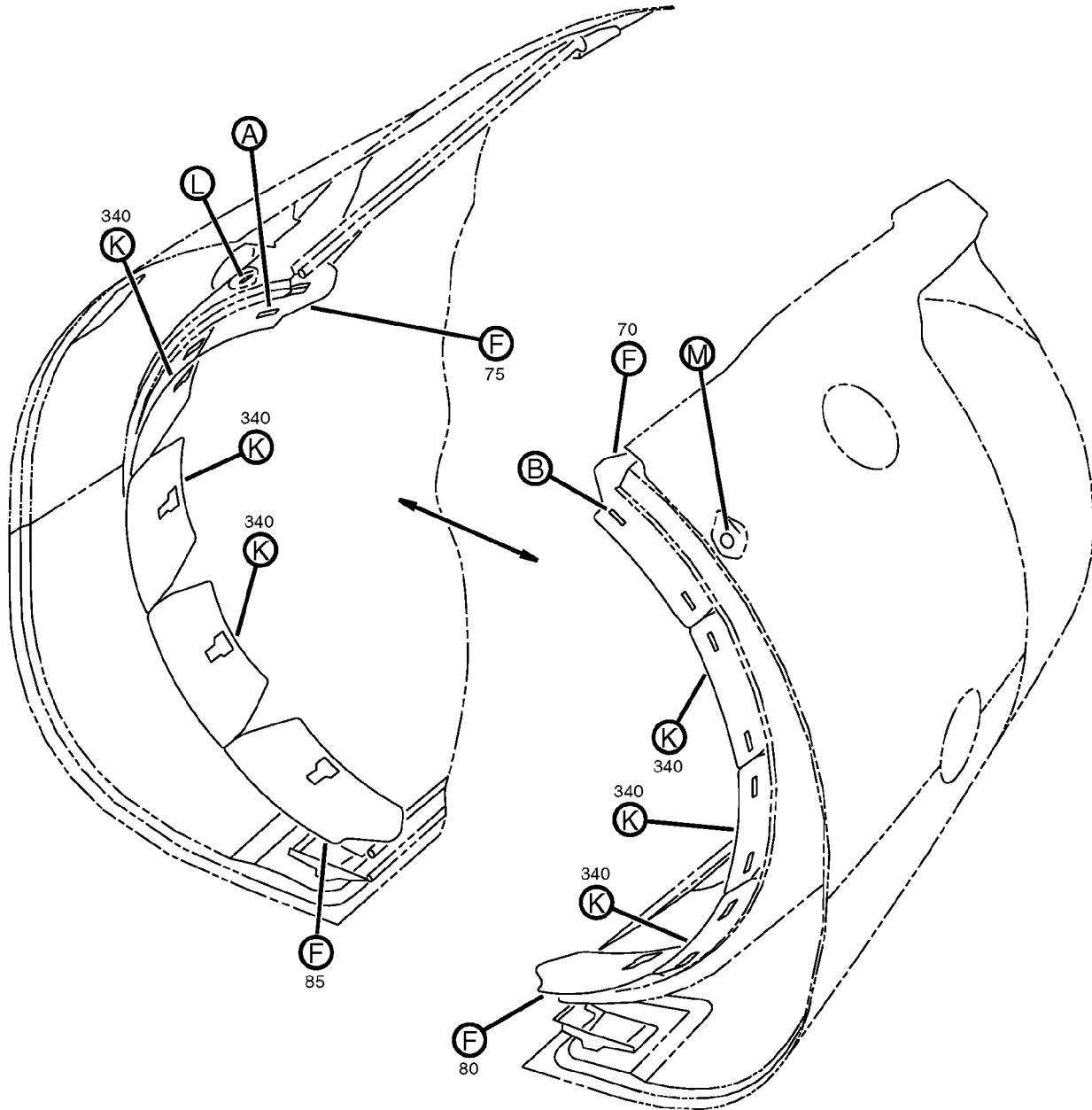


COMPONENT MAINTENANCE MANUAL

FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
1-											
-610A	315A2561-108										
-610B	315A2561-118										
-610C	315A2561-122										

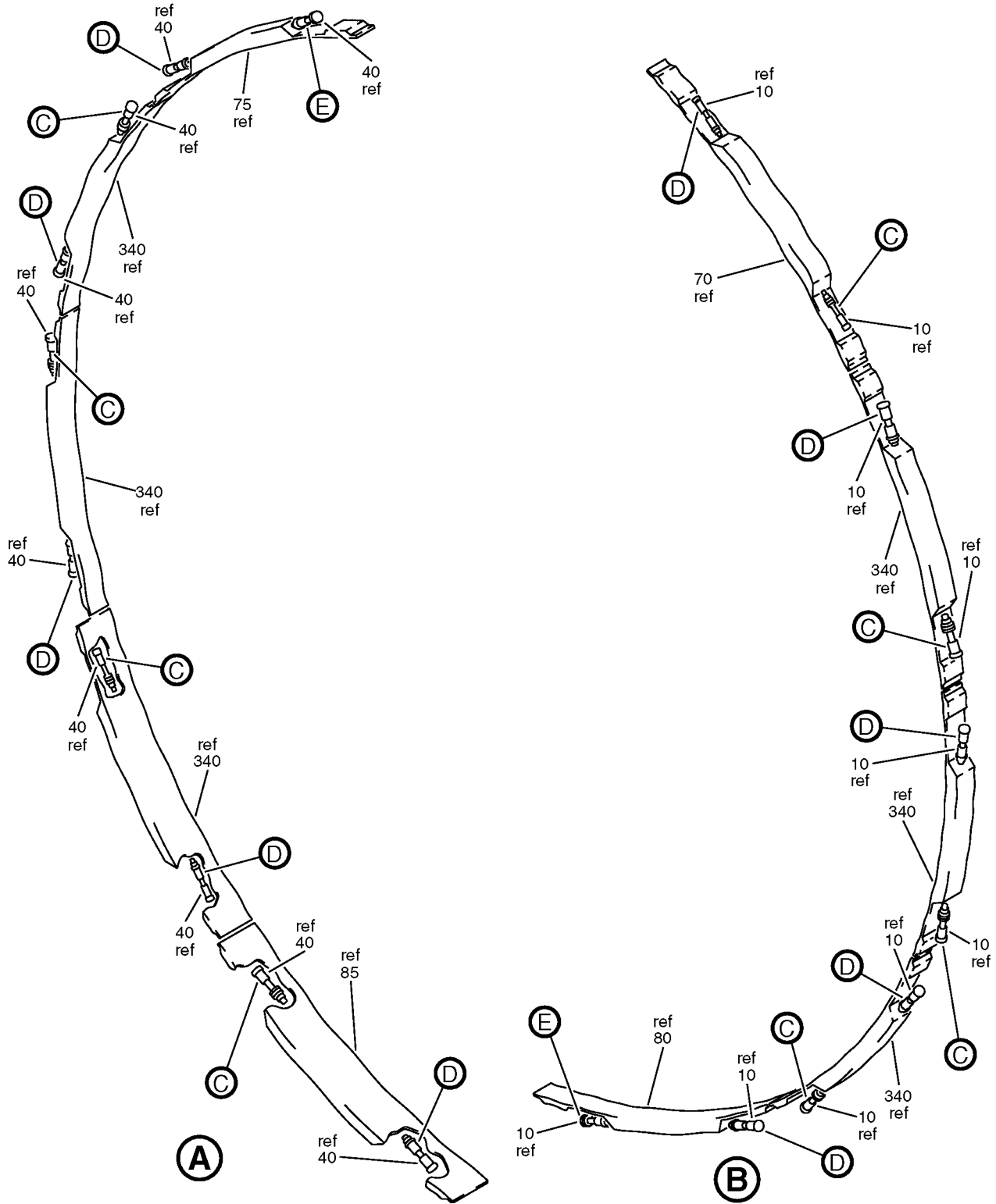
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COMPONENT MAINTENANCE MANUAL



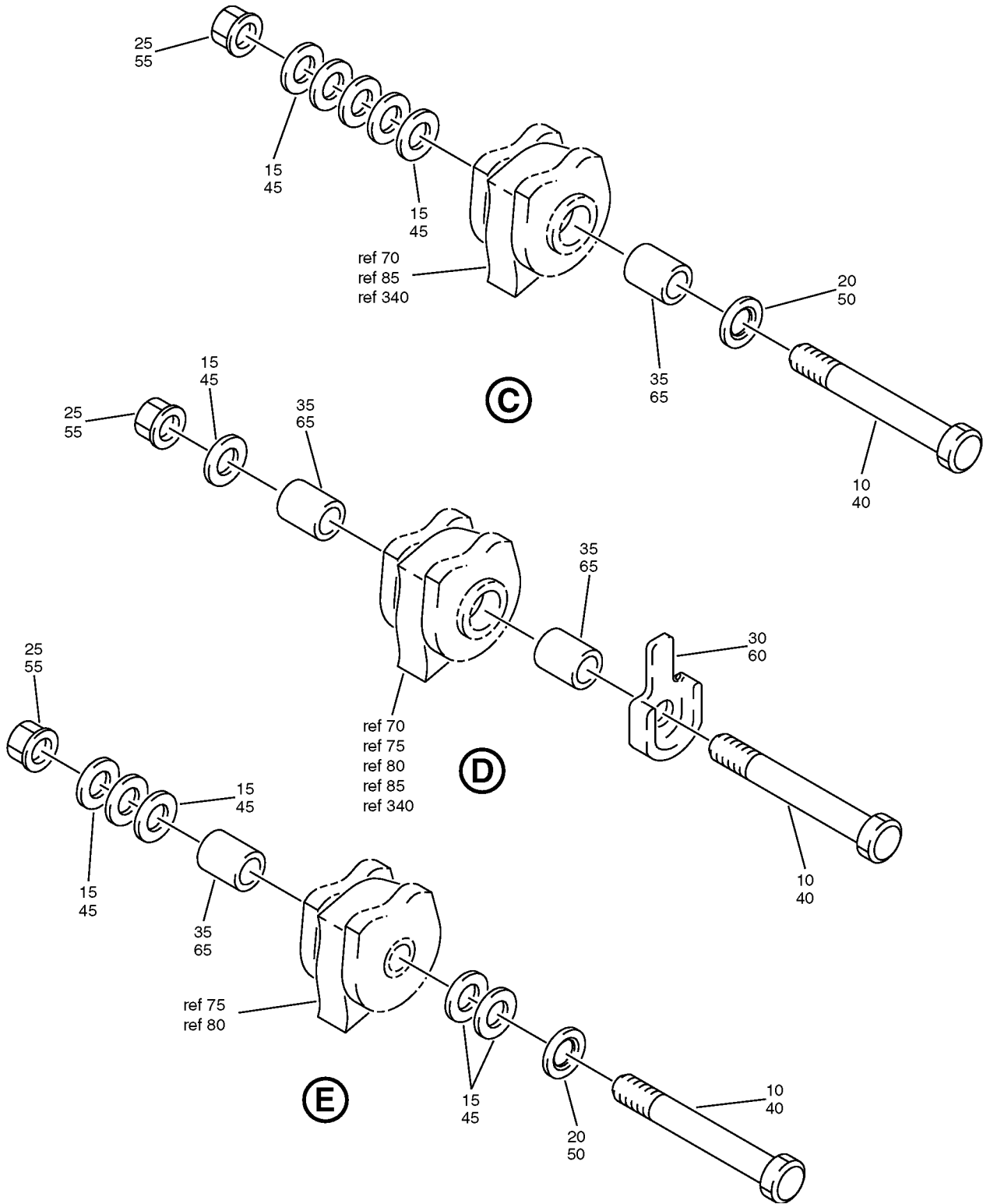
Blocker Door Installation
IPL Figure 2 (Sheet 1 of 10)

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Blocker Door Installation
IPL Figure 2 (Sheet 2 of 10)

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Blocker Door Installation
IPL Figure 2 (Sheet 3 of 10)

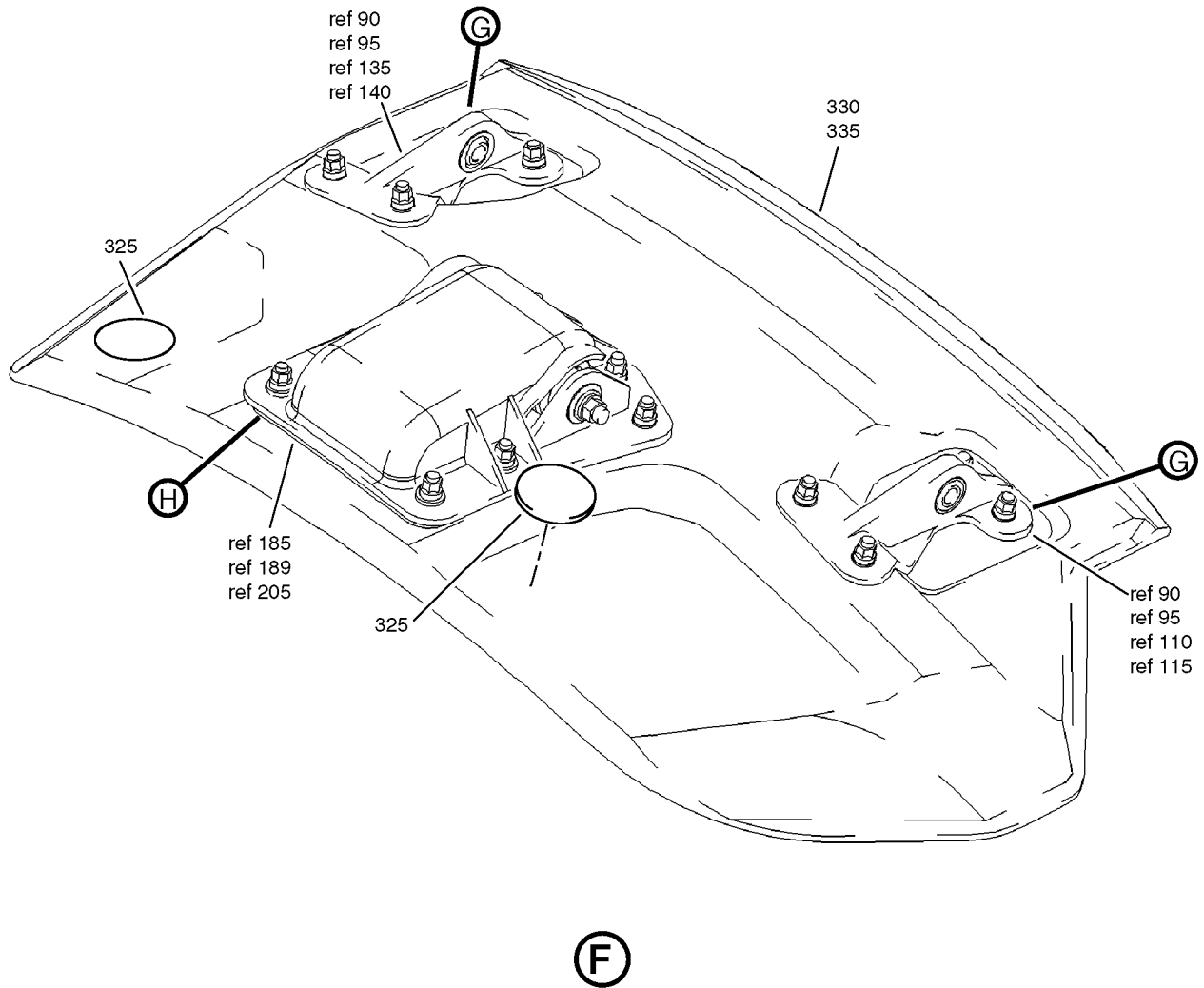
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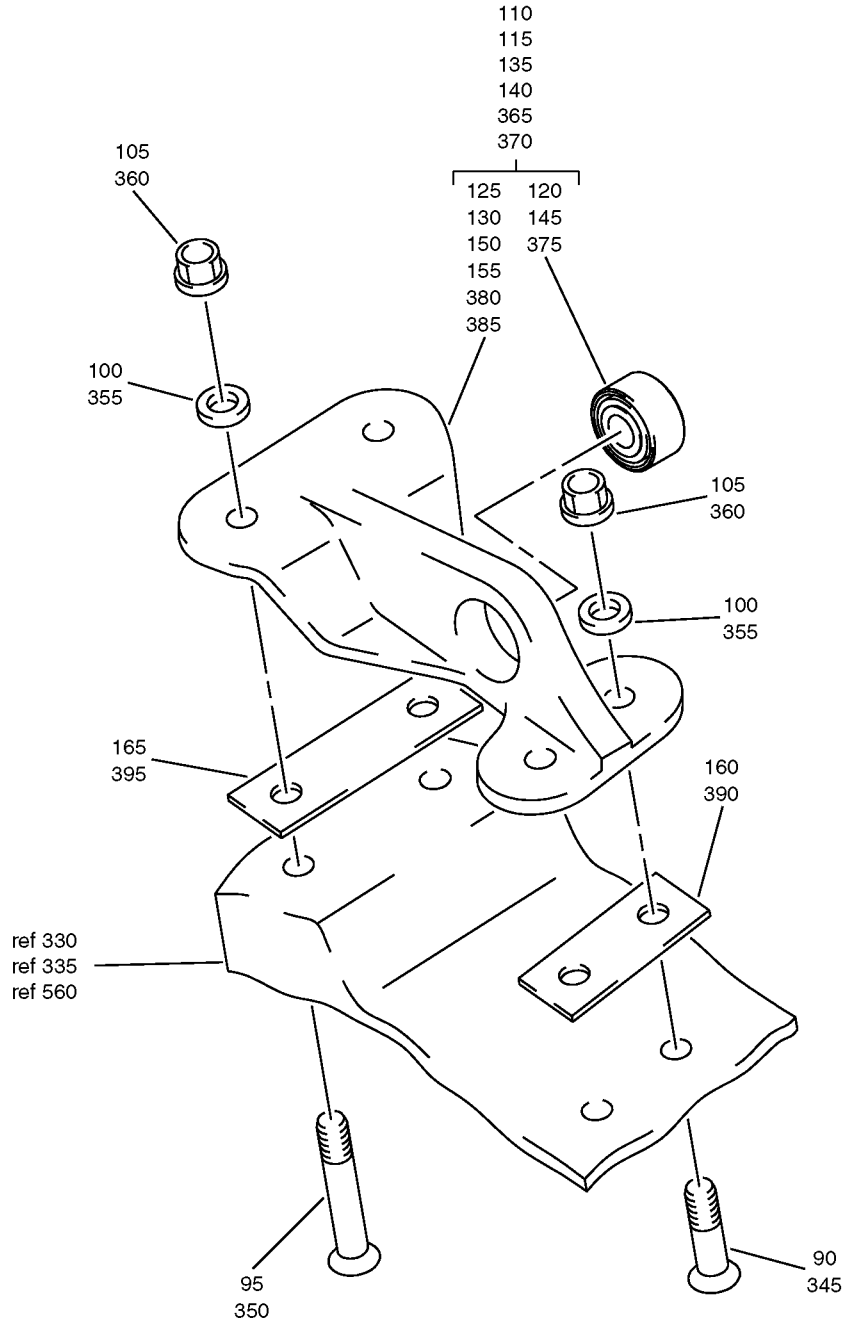
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Blocker Door Installation
IPL Figure 2 (Sheet 4 of 10)

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Blocker Door Installation
IPL Figure 2 (Sheet 5 of 10)

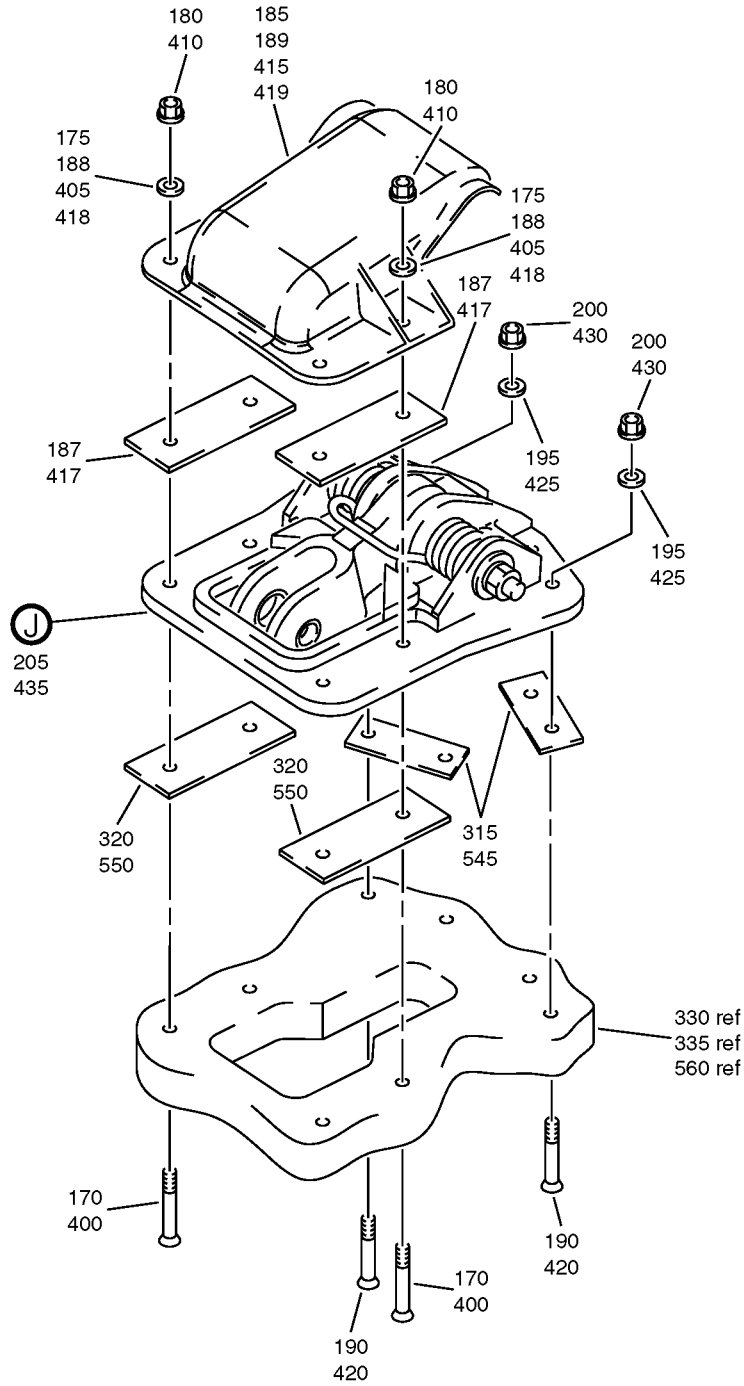
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Blocker Door Installation
IPL Figure 2 (Sheet 6 of 10)

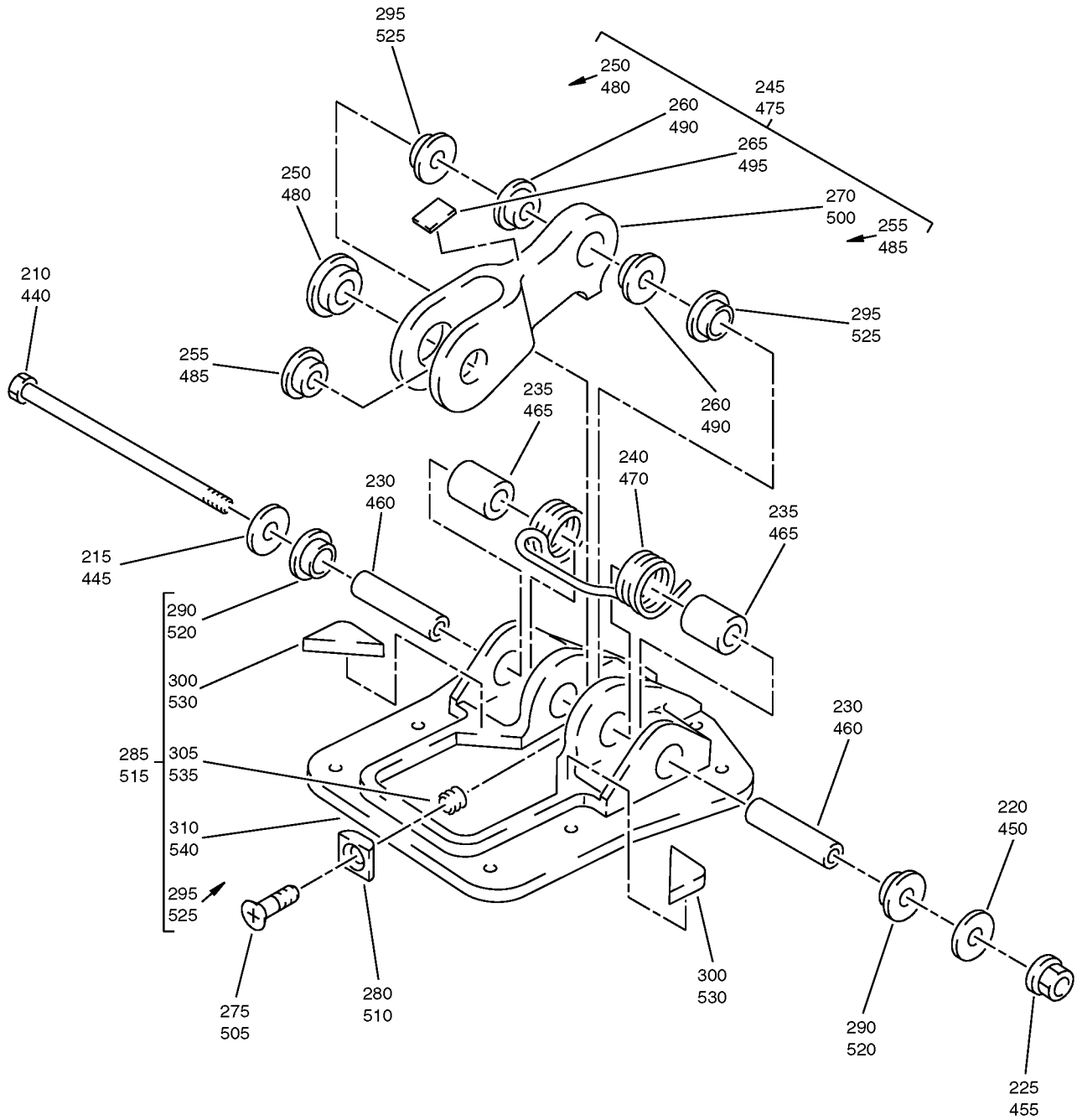
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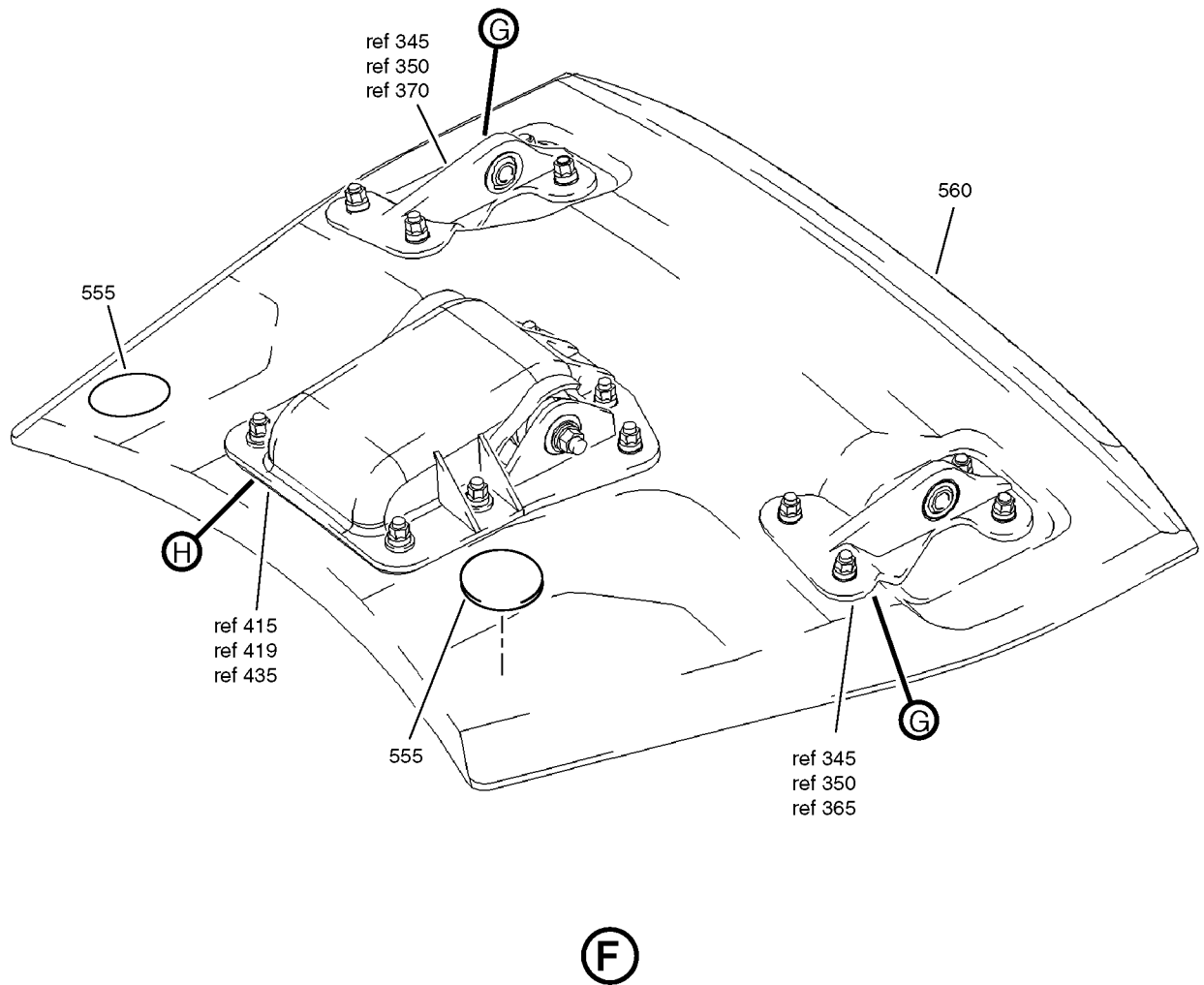
COMPONENT MAINTENANCE MANUAL



J

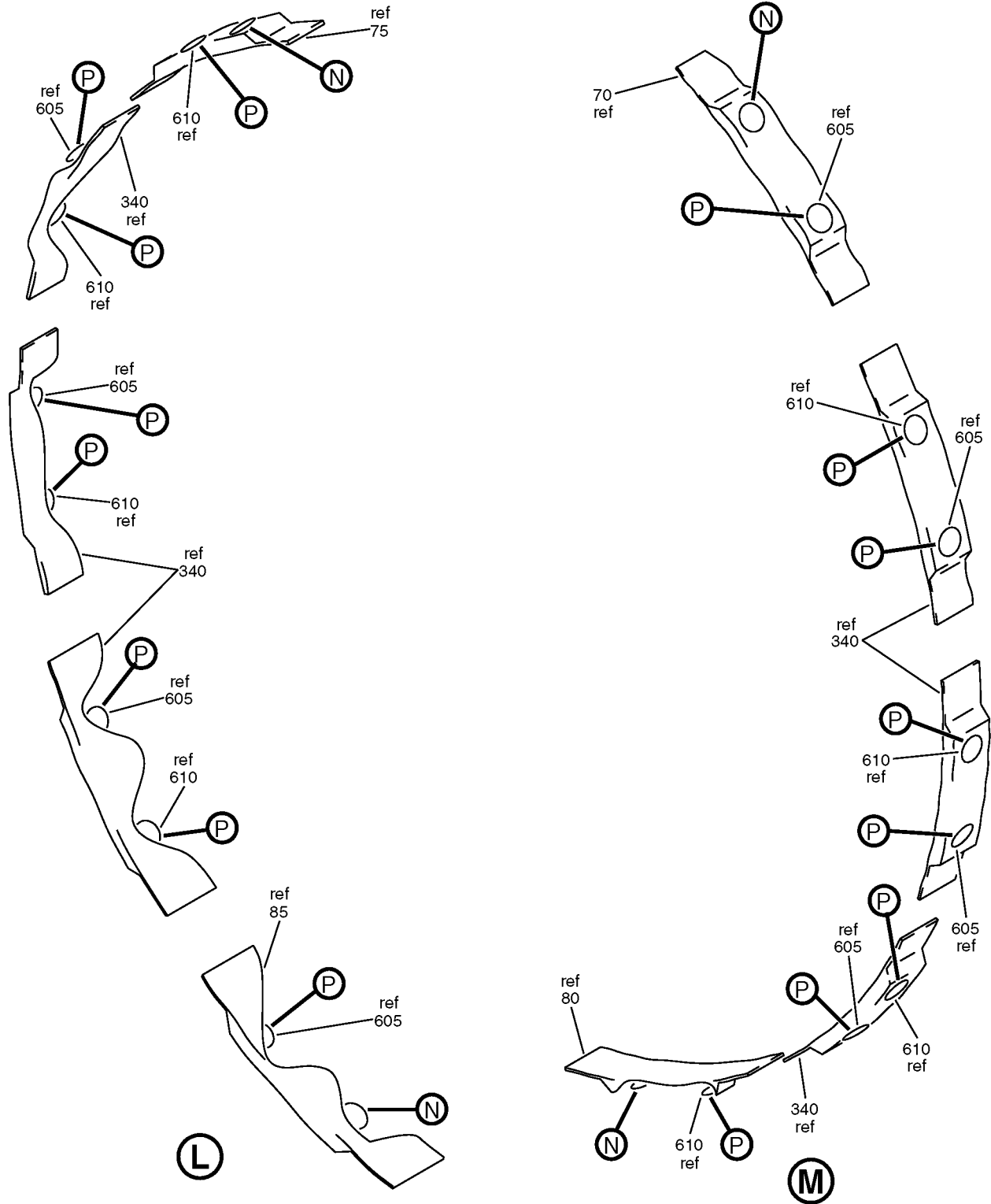
Blocker Door Installation
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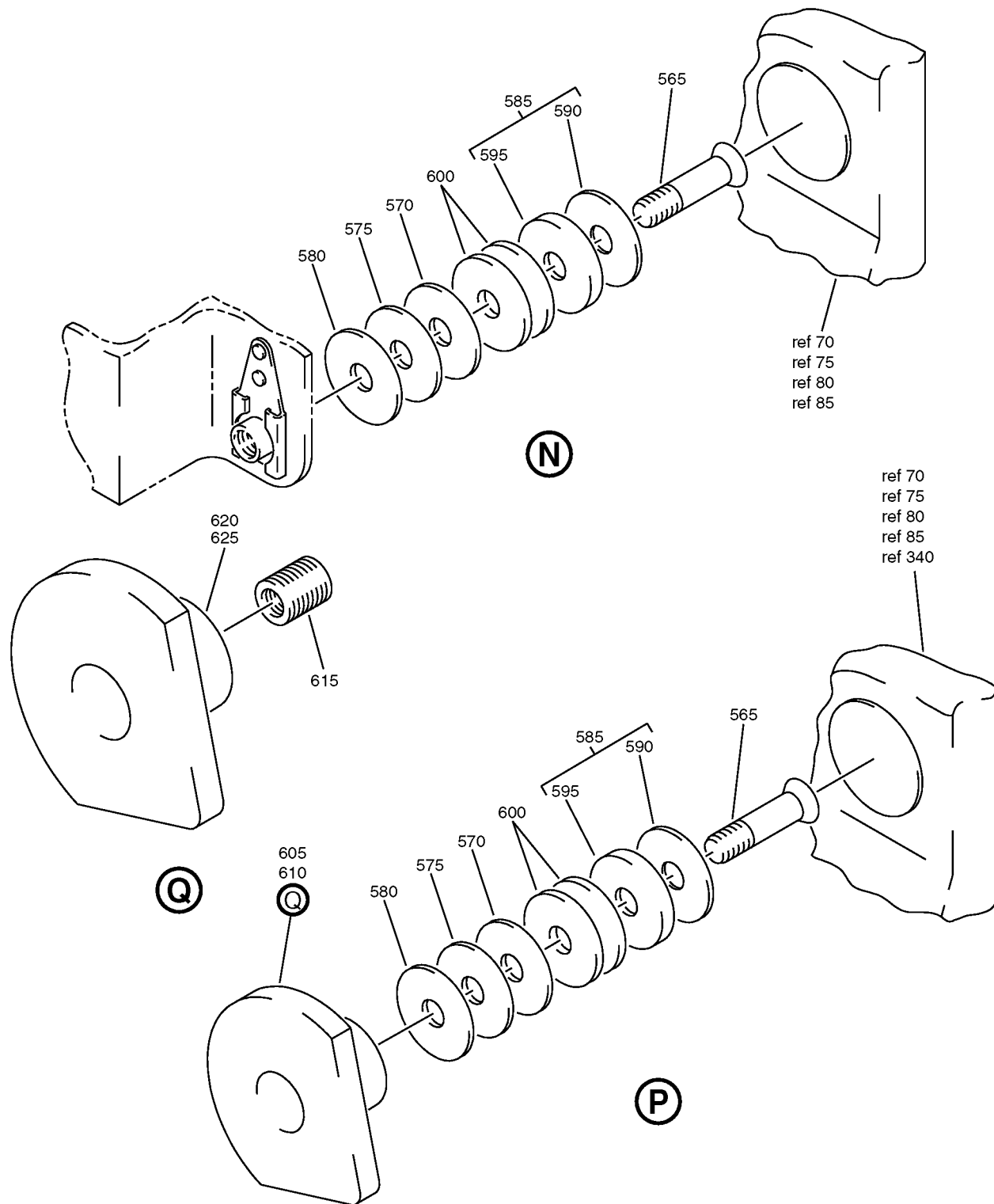
Blocker Door Installation
IPL Figure 2 (Sheet 8 of 10)

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Blocker Door Installation
IPL Figure 2 (Sheet 9 of 10)

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Blocker Door Installation
IPL Figure 2 (Sheet 10 of 10)



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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-1A	315A2509-3									A	RF
-1B	315A2509-5									C	RF
-1C	315A2509-7									C	RF
-1D	315A2509-5									E	RF
-1E	315A2509-9									F, J, K	RF
-1F	315A2509-13									N	RF
-1G	315A2509-1									CN	RF
-1H	315A2509-3									CP	RF
-1J	315A2509-5									CQ	RF
-1K	315A2509-7									CR	RF
-1L	315A2509-9									CS	RF
-1M	315A2509-11									CT	RF
-1N	315A2509-13									CU	RF
-1P	315A2509-15									CV	RF
-1Q	MODREF89224									CW	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-1R	M0DREF200411									CX	RF
-1S	M0DREF89226									CY	RF
-1T	M0DREF200413									CZ	RF
-1U	M0DREF224331									EJ	RF
-1V	M0DREF258000									EK	RF
-1W	M0DREF224344									EL	RF
-1X	M0DREF258002									EM	RF
-1Y	M0DREF331407									EW	RF
-1Z	M0DREF331409									EY	RF
-2	M0DREF258000									FA, FC	RF
-5	315A2509-4									B	RF
-5A	315A2509-6									D	RF
-5B	315A2509-8									D	RF
-5C	315A2509-6									G	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-5D	315A2509-10									H, L, M	RF
-5E	315A2509-14									P	RF
-5F	315A2509-2									DA	RF
-5G	315A2509-4									DB	RF
-5H	315A2509-6									DC	RF
-5J	315A2509-8									DD	RF
-5K	315A2509-10									DE	RF
-5L	315A2509-12									DF	RF
-5M	315A2509-14									DG	RF
-5N	315A2509-16									DH	RF
-5P	MODREF89225									DJ	RF
-5Q	MODREF200412									DK	RF
-5R	MODREF89227									DL	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- -5S	M0DREF200414		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2509-16REVB)							DM	RF
-5T	M0DREF224334		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2509-14REVC)							EN	RF
-5U	M0DREF258001		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2509-14REVD)							EP	RF
-5V	M0DREF224345		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2509-16REVC)							EQ	RF
-5W	M0DREF258003		DOOR INSTL-BLOCKER (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2509-16REVD)							ER	RF
-5X	M0DREF331408		DOOR INSTL-BLOCKER (315A2509-14REVE)							EX	RF
-5Y	M0DREF331410		DOOR INSTL-BLOCKER (315A2509-16REVE)							EZ	RF
-5Z	M0DREF258001		DOOR INSTL-BLOCKER (315A2509-14REVD)							FB, FD	RF
10	NAS6704U23		. BOLT (COMBINATION OF ITEM 35B AND ITEM 10B IS OPT TO COMBINATION OF ITEM 35A AND ITEM 10. REDUCE NOMINAL QTY OF ITEM 15A WASHERS AT EACH CLAMPED LOCATION FROM FIVE TO THREE FOR OPT INSTALLATION)							CN	10
-10A	NAS6704U17		. BOLT							A, C, E, F, J, K, N, CP-CZ	10

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
2- -10B	NAS6704U17		.	B	O	L	T				CN	10	
-10C	BACB30LM4U17		.	B	O	L	T				EJ-EM, EW-FA, FC	10	
15	BACW10BP4DP		.	W	A	S	H	E	R		A, C, E, F, J, K, N, CP- CZ, EJ- EM, EW- FA, FC	AR	
-15A	BACW10BP4DP		.	W	A	S	H	E	R		CN	AR	
20	BACW10BP4CD		.	W	A	S	H	E	R		A, C, E, F, J, K, N, CN- CZ, EJ- EM, EW- FA, FC	5	
25	PLH54CM		.	N	U	T					A, C, E, F, J, K, N, CN- CZ, EJ- EM, EW- FA, FC	10	
30	315W3532-4		.	B	R	A	C	K	E	T	A	A, C, E, F, J, K, N, CN- CZ, EJ- EM, EW- FA, FC	5

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- -30A	315W3532-1		.								A, C, E, F, J, K, N, CN- CZ, EJ- EM, EW- FA, FC	5
-35	KJB246904B											
35A	KJB246904B		.								CN	15
-35B	KJB549004B		.								CN	15
-35C	KJB549004B		.								A, C, E, F, J, K, N, CP- CZ, EJ- EM, EW- FA, FC	15

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 40	NAS6704U23		.	B	O	L	T				DA	10
-40A	NAS6704U17		.	B	O	L	T				B, D, G, H, L, M, P, DB- DM, EN- ER, FB, FD	10
-40B	NAS6704U17		.	B	O	L	T				DA	10
45	BACW10BP4DP		.	W	A	S	H	E	R		B, D, G, H, L, M, P, DB- DM, EN- ER, FB, FD	AR
-45A	BACW10BP4DP		.	W	A	S	H	E	R		DA	AR
50	BACW10BP4CD		.	W	A	S	H	E	R		B, D, G, H, L, M, P, DA- DM, EN- ER, FB, FD	5

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- 55	PLH54CM		.	NUT (V62554) (SPEC BACN10YR4CM) (OPT H52732-4CM (V15653))						B, D, G, H, L, M, P, DA- DM, EN- ER, FB, FD	10
60	315W3532-4		.	BRACKET-ANTIROTATION (OPT ITEM 60A)						B, D, G, H, L, M, P, DA- DM, EN- ER, FB, FD	5
-60A	315W3532-1		.	BRACKET-ANTIROTATION (OPT ITEM 60)						B, D, G, H, L, M, P, DA- DM, EN- ER, FB, FD	5
-65	KJB246904B			DELETED							
65A	KJB246904B		.	BUSHING (V50632) (KJB549004B T/W NAS6704U17 BOLT REPLACES KJB246904B T/W NAS6704U23 BOLT ONE-WAY INTERCHANGEABLE FOR 737-600 / -700 / -800 ONLY) (COMBINATION OF ITEM 65B AND ITEM 40B IS OPT TO COMBINATION OF ITEM 65A AND ITEM 40. REDUCE NOMINAL QTY OF ITEM 45A WASHERS AT EACH CLAMPED LOCATION FROM FIVE TO THREE FOR OPT INSTALLATION)						DA	15

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- -65B	KJB549004B		.	BUSHING (V50632) (KJB549004B T/W NAS6704U17 BOLT REPLACES KJB246904B T/W NAS6704U23 BOLT ONE-WAY INTERCHANGEABLE FOR 737-600 / -700 / -800 ONLY) (COMBINATION OF ITEM 65B AND ITEM 40B IS OPT TO COMBINATION OF ITEM 65A AND ITEM 40. REDUCE NOMINAL QTY OF ITEM 45A WASHERS AT EACH CLAMPED LOCATION FROM FIVE TO THREE FOR OPT INSTALLATION)						DA	15
-65C	KJB549004B		.	BUSHING (V50632) (KJB549004B T/W NAS6704U17 BOLT REPLACES KJB246904B T/W NAS6704U23 BOLT ONE-WAY INTERCHANGEABLE FOR 737-600 / -700 / -800 ONLY)						B, D, G, H, L, M, P, DB- DM, EN- ER, FB, FD	15
70	315A2512-5		.	DOOR ASSY-BLOCKER (PRE SB 737-78-1073)						A, C, E, CP-CR	1
-70A	315A2512-7		.	DOOR ASSY-BLOCKER						F, J, K, CS, CT	1
-70B	315A2512-9		.	DOOR ASSY-BLOCKER						N, CU- CW, CY	1
-70C	315A2512-3		.	DOOR ASSY-BLOCKER (PRE SB 737-78-1073)						CN	1
-70D	315A2512-11		.	DOOR ASSY-BLOCKER						CX, CZ	1
-70E	315A2512-13		.	DOOR ASSY-BLOCKER						EJ, EL	1
-70F	315A2512-15		.	DOOR ASSY-BLOCKER						EK, EM, FA, FC	1
-70G	315A2512-5A		.	DOOR ASSY-BLOCKER (POST SB 737-78-1073)						A, C, E, CP-CR	1
-70H	315A2512-5B		.	DOOR ASSY-BLOCKER (POST SB 737-78-1073)						A, C, E, CP-CR	1
-70J	315A2512-3A		.	DOOR ASSY-BLOCKER (POST SB 737-78-1073)						CN	1
-70K	315A2512-3B		.	DOOR ASSY-BLOCKER (POST SB 737-78-1073)						CN	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-70L	315A2512-17		.							EW, EY	1
75	315A2512-6		.							B, D, G, DB-DD	1
-75A	315A2512-8		.							H, L, M, DE, DF	1
-75B	315A2512-10		.							P, DG- DJ, DL	1
-75C	315A2512-4		.							DA	1
-75D	315A2512-12		.							DK, DM	1
-75E	315A2512-14		.							EN, EQ	1
-75F	315A2512-16		.							EP, ER, FB, FD	1
-75G	315A2512-6A		.							B, D, G, DB-DD	1
-75H	315A2512-6B		.							B, D, G, DB-DD	1
-75J	315A2512-4A		.							DA	1
-75K	315A2512-4B		.							DA	1
-75L	315A2512-18		.							EX, EZ	1
80	315A2512-6		.							A, C, E, CP-CR	1
-80A	315A2512-8		.							F, J, K, CS, CT	1
-80B	315A2512-10		.							N, CU- CW, CY	1
-80C	315A2512-4		.							CN	1
-80D	315A2512-12		.							CX, CZ	1
-80E	315A2512-14		.							EJ, EL	1
-80F	315A2512-16		.							EK, EM, FA, FC	1
-80G	315A2512-6A		.							A, C, E, CP-CR	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-80H	315A2512-6B		.	DOOR ASSY-BLOCKER						A, C, E, CP-CR	1
				(POST SB 737-78-1073)							
-80J	315A2512-8A		.	DOOR ASSY-BLOCKER						CN	1
				(POST SB 737-78-1073)							
-80K	315A2512-8B		.	DOOR ASSY-BLOCKER						CN	1
				(POST SB 737-78-1073)							
-80L	315A2512-18		.	DOOR ASSY-BLOCKER						EW, EY	1
85	315A2512-5		.	DOOR ASSY-BLOCKER						B, D, G, DB-DD	1
				(PRE SB 737-78-1073)							
-85A	315A2512-7		.	DOOR ASSY-BLOCKER						H, L, M, DE, DF	1
-85B	315A2512-9		.	DOOR ASSY-BLOCKER						P, DG- DJ, DL	1
-85C	315A2512-3		.	DOOR ASSY-BLOCKER						DA	1
				(PRE SB 737-78-1073)							
-85D	315A2512-11		.	DOOR ASSY-BLOCKER						DK, DM	1
-85E	315A2512-13		.	DOOR ASSY-BLOCKER						EN, EQ	1
-85F	315A2512-15		.	DOOR ASSY-BLOCKER						EP, ER, FB, FD	1
-85G	315A2512-5A		.	DOOR ASSY-BLOCKER						B, D, G, DB-DD	1
				(POST SB 737-78-1073)							
-85H	315A2512-5B		.	DOOR ASSY-BLOCKER						B, D, G, DB-DD	1
				(POST SB 737-78-1073)							
-85J	315A2512-3A		.	DOOR ASSY-BLOCKER						DA	1
				(POST SB 737-78-1073)							
-85K	315A2512-3B		.	DOOR ASSY-BLOCKER						DA	1
				(POST SB 737-78-1073)							
-85L	315A2512-17		.	DOOR ASSY-BLOCKER						EX, EZ	1
90	HL13VAZ6-5		.	BOLT						A-P, CN- DM, EJ- ER, EW- FD	4
				(V56878)							
				(SPEC BACB30NY6K5)							
				(OPT HL13VAZ6-5 (V73197))							
				(OPT HL13VAZ6-5 (V92215))							
				(OPT HL13VAZ6-5 (V97928))							
				(OPT L801-6K5 (V06725))							
				(OPT HL13VAZ6-5 (V60516))							
				(OPT L801-6K5 (V0PTK6))							
				(OPT HL13VAZ6-5 (V17446))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 95	HL13VAZ6-14		. .	BOLT							A-P, CN- DM, EJ- ER, EW- FD	4
				(V56878)								
				(SPEC BACB30NY6K14)								
				(OPT HL13VAZ6-14 (V73197))								
				(OPT HL13VAZ6-14 (V92215))								
				(OPT HL13VAZ6-14 (V97928))								
				(OPT L801-6K14 (V06725))								
				(OPT HL13VAZ6-14 (V60516))								
				(OPT L801-6K14 (V0PTK6))								
				(OPT HL13VAZ6-14 (V17446))								
100	NAS620A10L		. .	WASHER							A-P, CN- DM, EJ- ER, FA- FD	8
105	BACN10YT3CD		. .	NUT							A-P, CN- DM, EJ- ER, EW- FD	8
110	315A2518-31		. .	FITTING ASSY							A-E, G	1
				(OPT ITEM 110A)								
				(USED ON ITEMS 70, 70C, 85, 85C)								
-110A	315A2518-37		. .	FITTING ASSY							A-E, G, CN-CR, DA-DD	1
				(OPT ITEM 110)								
				(USED ON ITEMS 70, 70C, 85, 85C)								
-110B	315A2518-51		. .	FITTING ASSY							F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
				(OPT ITEM 110C)								
				(USED ON ITEMS 70A, 70B, 70D, 70E, 70F, 70L, 85A, 85B, 85C, 85D, 85E, 85F, 85L)								
-110C	315A2518-57		. .	FITTING ASSY							F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
				(OPT ITEM 110B)								
				(USED ON ITEMS 70A, 70B, 70D, 70E, 70F, 70L, 85A, 85B, 85D, 85E, 85F, 85L)								
115	315A2518-32		. .	FITTING ASSY							A-E, G, CN-CR, DA-DD	1
				(OPT ITEM 115A)								
				(USED ON ITEMS 75, 75C, 80, 80C)								
-115A	315A2518-38		. .	FITTING ASSY							A-E, G, CN-CR, DA-DD	1
				(OPT ITEM 115)								
				(USED ON ITEMS 75, 75C, 80, 80C)								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- -115B	315A2518-52		.	.							F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
											(OPT ITEM 115C) (USED ON ITEMS 75A, 75B, 75D, 75E, 75F, 75L, 80A, 80B, 80D, 80E, 80F 80L)	
-115C	315A2518-58		.	.							F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
											(OPT ITEM 115B) (USED ON ITEMS 75A, 75B, 75D, 75E, 75F, 75L, 80A, 80B, 80ED 80E, 80F, 80L,)	
120	P2A1920		.	.	.						A-P, CN- DM, EJ- ER, EW- FD	1
											BEARING (V57606) (SPEC S302T001-429) (OPT VTB12190 (V06710))	
125	315A2518-33		.	.	.						A-E, G, CN-CR, DA-DD	1
											FITTING (USED ON ITEM 110)	
-125A	315A2518-39		.	.	.						A-E, G, CN-CR, DA-DD	1
											FITTING (USED ON ITEM 110A)	
-125B	315A2518-53		.	.	.						F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
											FITTING (USED ON ITEM 110B)	
-125C	315A2518-59		.	.	.						F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
											FITTING (USED ON ITEM 110C)	
130	315A2518-34		.	.	.						A-E, G, CN-CR, DA-DD	1
											FITTING (USED ON ITEM 115)	
-130A	315A2518-40		.	.	.						A-E, G, CN-CR, DA-DD	1
											FITTING (USED ON ITEM 115A)	
-130B	315A2518-54		.	.	.						F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
											FITTING (USED ON ITEM 115B)	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- -130C	315A2518-60		.	.	.						F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
											(USED ON ITEM 115C)	
135	315A2518-22		.	.							A-E, G, CN-CR, DA-DD	1
											(OPT ITEM 135A) (USED ON ITEMS 70, 70C, 85, 85C)	
-135A	315A2518-28		.	.							A-E, G, CN-CR, DA-DD	1
											(OPT ITEM 135) (USED ON ITEMS 70, 70C, 85, 85C)	
-135B	315A2518-42		.	.							F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
											(OPT ITEM 135C) (USED ON ITEMS 70A, 70B, 70D, 70E, 70F, 70L, 85A, 85B, 85D, 85E, 85F, 85L)	
-135C	315A2518-48		.	.							F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
											(OPT ITEM 135B) (USED ON ITEMS 70A, 70B, 70D, 70E, 70F, 70L, 85A, 85B, 85D, 85E, 85F, 85L)	
140	315A2518-21		.	.							A-E, G, CN-CR, DA-DD	1
											(REPLACED BY AND NOT INTCHG/W ITEM 140D) (OPT ITEM 140A) (USED ON ITEMS 75, 75C, 80, 80C)	
-140A	315A2518-27		.	.							A-E, G, CN-CR, DA-DD	1
											(REPLACED BY AND NOT INTCHG/W ITEM 140D) (OPT ITEM 140) (USED ON ITEMS 75, 75C, 80, 80C)	
-140B	315A2518-41		.	.							F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
											(OPT ITEM 140C) (USED ON ITEMS 75A, 75B, 75D, 75E, 75F, 75L, 80A, 80B, 80D, 80E, 80F, 80L)	
-140C	315A2518-47		.	.							F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
											(OPT ITEM 140B) (USED ON ITEMS 75A, 75B, 75D, 75E, 75F, 75L, 80A, 80B, 80D, 80E, 80F, 80L)	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
2- -140D	315A2518-47		. .								FITTING ASSY (REPLACES ITEMS 140, 140A) (USED ON ITEMS 75, 75C, 80, 80C)	A-E, G, CN-CR, DA-DD	1
145	P2A1900		. . .								BEARING (V57606) (SPEC S302T001-430) (OPT VTB12200 (V06710))	A-P, CN- DM, EJ- ER, EW- FD	1
150	315A2518-24		. . .								FITTING (USED ON ITEM 135)	A-E, G, CN-CR, DA-DD	1
-150A	315A2518-30		. . .								FITTING (USED ON ITEM 135A)	A-E, G, CN-CR, DA-DD	1
-150B	315A2518-44		. . .								FITTING (USED ON ITEM 135B)	F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
-150C	315A2518-50		. . .								FITTING (USED ON ITEM 135C)	F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
155	315A2518-23		. . .								FITTING (USED ON ITEM 140)	A-E, G, CN-CR, DA-DD	1
-155A	315A2518-29		. . .								FITTING (USED ON ITEM 140A)	A-E, G, CN-CR, DA-DD	1
-155B	315A2518-43		. . .								FITTING (USED ON ITEM 140B)	F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
-155C	315A2518-49		. . .								FITTING (USED ON ITEMS 140C, 140D)	A-P, CN- DM, EJ- ER, EW- FD	1
160	BACS40V008C019		. .								SHIM	A-P, CN- DM, EJ- ER, EW- FD	AR

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 165	BACS40V008C024		.	.							A-P, CN-DM, EJ-ER, FA-FD	AR
170	HL13VAZ6-17		.	.							A-E, G, N, P, CN-CR, CU-CW, CY, DA-DD, DG-DJ, DL	4
-170A	HL13VAZ6-16		.	.							F, H-M, CS, CT, DE, DF	4
-170B	HL13VAZ6-15		.	.							CX, CZ, DK, DM, EJ-ER, EW-FD	4
175	NAS1149D0363J		.	.							A-M, CN-CW, CY, DA-DJ, DL	4
180	BACN10YT3CD		.	.							A-E, G, CN-CR, DA-DD, EW-FD	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- -180A	PLH53CD		.	.	NUT (V62554) (SPEC BACN10YR3CD) (OPT H52732-3CD (V15653))						F, H-P, CS-CZ, DE-DM, EJ-ER, FA-FD	4
185	315A2517-2		.	.	COVER (315A2517-3 CAN REPLACE, BUT NOT BE REPLACED BY 315A2517-2. SOME CUSTOMERS (REF. LINE NOS. 990-1489) MUST REMOVE & DISCARD (QTY 2) 315A2112-28 SHIMS, TOGETHER WITH (QTY 4) NAS1149D0363J WASHERS WHEN REPLACING THE 315A2517-2 COVER.)						A-M, CP- CT, DB- DF	1
-185A	315A2517-3		.	.	COVER (315A2517-3 CAN REPLACE, BUT NOT BE REPLACED BY 315A2517-2. SOME CUSTOMERS (REF. LINE NOS. 990-1489) MUST REMOVE & DISCARD (QTY 2) 315A2112-28 SHIMS, TOGETHER WITH (QTY 4) NAS1149D0363J WASHERS WHEN REPLACING THE 315A2517-2 COVER.) (OPT ITEM 186)						N, P, CU- CW, CY, DG-DJ, DL	1
-185B	315A2517-1		.	.	COVER (OPT ITEM 185C)						CN, DA	1
-185C	315A2517-2		.	.	COVER (315A2517-3 CAN REPLACE, BUT NOT BE REPLACED BY 315A2517-2. SOME CUSTOMERS (REF. LINE NOS. 990-1489) MUST REMOVE & DISCARD (QTY 2) 315A2112-28 SHIMS, TOGETHER WITH (QTY 4) NAS1149D0363J WASHERS WHEN REPLACING THE 315A2517-2 COVER.) (OPT ITEM 185B)						CN, DA	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- -185D	315A2517-3		. .								CX, CZ, DK, DM	1
-185E	315A2517-5		. .								EJ-ER, EW-FD	1
-186	315A2517-4		. .								N, P, CU- CW, CY, DG-DJ, DL	1
187	315A2112-28		. . .								N, P, CU- CW, CY, DG-DJ, DL	AR
188	NAS1149D0363J		. . .								N, P, CU- CW, CY, DG-DJ, DL	4
189	315A2517-2		. . .								N, P, CU- CW, CY, DG-DJ, DL	1
190	HL13VAZ6-15		. .								A-E, G, CN-CR, DA-DD, EW-EZ	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
2- 215	BACW10BP4ACU		.	.	.	W	A	S	H	E	R	A-P, CN-DM, EJ-ER, EW-FD	1
220	NAS1149E0432R		.	.	.	W	A	S	H	E	R	A-P, CN-DM, EJ-ER, EW-FD	1
225	PLH54CM		.	.	.	N	U	T	(V62554)	(SPEC BACN10YR4CM)	(OPT H52732-4CM (V15653))	A-P, CN-DM, EJ-ER, EW-FD	1
230	BACB28AK04-143		.	.	.	B	U	S	H	I	N	F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	2
-230A	BACB28AK04-143		.	.	.	B	U	S	H	I	N	A-E, G, CN-CR, DA-DD	2
-230B	BACB28AK04A143		.	.	.	B	U	S	H	I	N	A-E, G, CN-CR, DA-DD	2
235	315A2516-1		.	.	.	S	P	A	C	E	R	A-P, CN-DM, EJ-ER, EW-FD	2
240	315A2515-1		.	.	.	S	P	R	I	N	G	A-E, G, CN-CR, DA-DD	1
-240A	315A2515-2		.	.	.	S	P	R	I	N	G	F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
245	315A2514-1		.	.	.	L	I	N	K	A	S	A-P, CN-DM, EJ-ER, EW-FD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
250	315W3145-5							BUSHING	A-P, CN-DM, EJ-ER, EW-FD	1
255	BACB28AP06P015							BUSHING	A-P, CN-DM, EJ-ER, EW-FD	1
260	BACB28AP04P017							BUSHING	A-P, CN-DM, EJ-ER, EW-FD	2
265	315A2522-1							PAD-WEAR	A-P, CN-DM, EJ-ER, EW-FD	1
270	315A2514-2							FITTING	A-P, CN-DM, EJ-ER, EW-FD	1
275	BACS12ER08K7		. . .						SCREW	A-P, CN-DM, EJ-ER, EW-FD	1
280	315A2522-3		. . .						PAD-WEAR	A-P, CN-DM, EJ-ER, EW-FD	1
285	315A2519-1		. . .						FITTING ASSY (OPT ITEM 285A, 285B, 285C) (PRE SB 737-78-1073)	A-E, G, CN-CR, DA-DD	1
-285A	315A2519-4		. . .						FITTING ASSY (OPT ITEM 285, 285B, 285C) (PRE SB 737-78-1073)	A-E, G, CN-CR, DA-DD	1
-285B	315A2519-6		. . .						FITTING ASSY (OPT ITEM 285, 285A, 285C) (POST SB 737-78-1073)	A-E, G, CN-CR, DA-DD	1
-285C	315A2519-7		. . .						FITTING ASSY (OPT ITEM 285, 285A, 285B) (POST SB 737-78-1073)	A-E, G, CN-CR, DA-DD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- -285D	315A2519-6		. . .								F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
-285E	315A2519-7		. . .								F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
290	315W3145-7									A-P, CN- DM, EJ- ER, EW- FD	2
295	315W3145-6									A-P, CN- DM, EJ- ER, EW- FD	2
300	315A2522-2									A-P, CN- DM, EJ- ER, EW- FD	2
305	MS21209C0815									A-P, CN- DM, EJ- ER, EW- FD	1
310	315A2519-2									A-P, CN- DM, EJ- ER, EW- FD	1
-310A	315A2519-5									A-P, CN- DM, EJ- ER, EW- FD	1
315	BACS40V009F020		. .								A-E, G, CN-CR, DA-DD	AR
-315A	BACS40V008C019		. .								F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	AR

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
320	BACS40V009F023		.	.	SHIM					A-E, G, CN-CR, DA-DD	AR
-320A	BACS40V008C024		.	.	SHIM					F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	AR
325	315A2522-4		.	.	PAD-WEAR (OPT ITEM 325C)					A-P, CN- DM, EJ- ER, FA- FD	2
-325A	315A2529-4				DELETED						
-325B	315A5529-4				DELETED						
-325C	315W5529-4		.	.	PAD-WEAR (OPT ITEM 325)					A-P, CN- DM, EJ- ER, FA- FD	2
330	315A2513-1		.	.	BOND ASSY (USED ON ITEMS 70, 70C, 85, 85C)					A-E, G, CN-CR, DA-DD	1
-330A	315A2513-5		.	.	BOND ASSY (USED ON ITEMS 70A, 70B, 70D, 70E, 85A, 85B, 85D, 85E)					F, H-P, CS-CZ, DE-DM, EJ, EL, EN, EQ	1
-330B	315A2513-9		.	.	BOND ASSY (USED ON ITEMS 70F, 70L, 85F, 85L)					EK, EM, EP, ER, EW-FD	1
335	315A2513-2		.	.	BOND ASSY (USED ON ITEMS 75, 75C, 80, 80C)					A-E, G, CN-CR, DA-DD	1
-335A	315A2513-6		.	.	BOND ASSY (USED ON ITEMS 75A, 75B, 75D, 75E, 80A, 80B, 80D, 80E)					F, H-P, CS-CZ, DE-DM, EJ, EL, EN, EQ	1
-335B	315A2513-10		.	.	BOND ASSY (USED ON ITEMS 75F, 75L, 80F, 80L)					EK, EM, EP, ER, EW-FD	1

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			1	2	3	4	5	6	7			
2- 350	HL13VAZ6-14		.	.	BOLT (V56878) (SPEC BACB30NY6K14) (OPT HL13VAZ6-14 (V73197)) (OPT HL13VAZ6-14 (V92215)) (OPT HL13VAZ6-14 (V97928)) (OPT L801-6K14 (V06725)) (OPT HL13VAZ6-14 (V60516)) (OPT L801-6K14 (V0PTK6)) (OPT HL13VAZ6-14 (V17446))						A-P, CN-DM, EJ-ER, EW-FD	4
355	NAS620A10L		.	.	WASHER						A-E, G, CN-CR, DA-DD	8
360	BACN10YT3CD		.	.	NUT						A-P, CN-DM, EJ-ER, EW-FD	8
365	315A2518-21		.	.	FITTING ASSY-HINGE (REPLACED BY AND NOT INTCHG/W ITEM 365D) (OPT ITEM 365A)						A-E, G, CN-CR, DA-DD	1
-365A	315A2518-27		.	.	FITTING ASSY-HINGE (REPLACED BY AND NOT INTCHG/W ITEM 365D) (OPT ITEM 365)						A-E, G, CN-CR, DA-DD	1
-365B	315A2518-41		.	.	FITTING ASSY-HINGE (OPT ITEM 365C)						F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
-365C	315A2518-47		.	.	FITTING ASSY-HINGE (OPT ITEM 365B)						F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
-365D	315A2518-47		.	.	FITTING ASSY-HINGE (REPLACES ITEMS 365, 365A)						A-E, G, CN-CR, DA-DD	1
370	315A2518-22		.	.	FITTING ASSY-HINGE (OPT ITEM 370A)						A-E, G, CN-CR, DA-DD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2- -370A	315A2518-28		A-E, G, CN-CR, DA-DD	1
-370B	315A2518-42		F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
-370C	315A2518-48		F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
375	P2A1900		A-P, CN- DM, EJ- ER, EW- FD	1
380	315A2518-23		A-E, G, CN-CR, DA-DD	1
-380A	315A2518-29		A-E, G, CN-CR, DA-DD	1
-380B	315A2518-43		F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
-380C	315A2518-49		A-P, CN- DM, EJ- ER, EW- FD	1
385	315A2518-24		A-E, G, CN-CR, DA-DD	1
-385A	315A2518-30		A-E, G, CN-CR, DA-DD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- -385B	315A2518-44		.	.	.						F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
			(USED ON ITEM 370B)									
-385C	315A2518-50		.	.	.						F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
			(USED ON ITEM 370C)									
390	BACS40V008C019		.	.							A-P, CN- DM, EJ- ER, EW- FD	AR
395	BACS40V008C024		.	.							A-P, CN- DM, EJ- ER, EW- FD	AR
400	HL13VAZ6-17		.	.							A-E, G, N, P, CN- CR, CU- CW, CY, DA-DD, DG-DJ, DL	4
			(V56878) (SPEC BACB30NY6K17) (OPT HL13VAZ6-17 (V73197)) (OPT HL13VAZ6-17 (V92215)) (OPT HL13VAZ6-17 (V97928)) (OPT L801-6K17 (V06725)) (OPT HL13VAZ6-17 (V60516)) (OPT L801-6K17 (V0PTK6)) (OPT HL13VAZ6-17 (V17446))									
-400A	HL13VAZ6-16		.	.							F, H-M, CS, CT, DE, DF	4
			(V56878) (SPEC BACB30NY6K16) (OPT HL13VAZ6-16 (V73197)) (OPT HL13VAZ6-16 (V92215)) (OPT HL13VAZ6-16 (V97928)) (OPT L801-6K16 (V06725)) (OPT HL13VAZ6-16 (V60516)) (OPT L801-6K16 (V0PTK6)) (OPT HL13VAZ6-16 (V17446))									

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- -400B	HL13VAZ6-15		.	.	BOLT (V56878) (SPEC BACB30NY6K15) (OPT HL13VAZ6-15 (V73197)) (OPT HL13VAZ6-15 (V92215)) (OPT L801-6K15 (V06725)) (OPT HL13VAZ6-15 (V97928)) (OPT HL13VAZ6-15 (V60516)) (OPT L801-6K15 (V0PTK6)) (OPT HL13VAZ6-15 (V17446))						CX, CZ, DK, DM, EJ-ER, EX-FD	4
405	NAS1149D0363J		.	.	WASHER						A-M, CN- CW, CY, DA-DJ, DL	4
410	BACN10YT3CD		.	.	NUT						A-E, G, CN-CR, DA-DD, EW-EZ	4
-410A	PLH53CD		.	.	NUT (V62554) (SPEC BACN10YR3CD) (OPT H52732-3CD (V15653))						F, H-P, CS-CZ, DE-DM, EJ-ER, FA-FD	4
415	315A2517-2		.	.	COVER (315A2517-3 CAN REPLACE, BUT NOT BE REPLACED BY 315A2517-2. SOME CUSTOMERS (REF. LINE NOS. 990-1489) MUST REMOVE & DISCARD (QTY 2) 315A2112-28 SHIMS, TOGETHER WITH (QTY 4) NAS1149D0363J WASHERS WHEN REPLACING THE 315A2517-2 COVER.)						A-M, CP- CT, DB- DF	1
-415A	315A2517-3		.	.	COVER (315A2517-3 CAN REPLACE, BUT NOT BE REPLACED BY 315A2517-2. SOME CUSTOMERS (REF. LINE NOS. 990-1489) MUST REMOVE & DISCARD (QTY 2) 315A2112-28 SHIMS, TOGETHER WITH (QTY 4) NAS1149D0363J WASHERS WHEN REPLACING THE 315A2517-2 COVER.) (OPT ITEM 416)						N, P, CU- CW, CY, DG-DJ, DL	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
-415B	315A2517-1		. .							CN, DA	1
-415C	315A2517-2		. .							CN, DA	1
-415D	315A2517-3		. .							CX, CZ, DK, DM	1
-415E	315A2517-5		. .							EJ-ER, EW-FD	1
-416	315A2517-4		. .							N, P, CU- CW, CY, DG-DJ, DL	1
417	315A2112-28		. . .							N, P, CU- CW, CY, DG-DJ, DL	AR
418	NAS1149D0363J		. . .							N, P, CU- CW, CY, DG-DJ, DL	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USAGE CODE	UNITS PER ASSY
2- 419	315A2517-2		. . . COVER (315A2517-3 CAN REPLACE, BUT NOT BE REPLACED BY 315A2517-2. SOME CUSTOMERS (REF. LINE NOS. 990-1489) MUST REMOVE & DISCARD (QTY 2) 315A2112-28 SHIMS, TOGETHER WITH (QTY 4) NAS1149D0363J WASHERS WHEN REPLACING THE 315A2517-2 COVER.)	N, P, CU- CW, CY, DG-DJ, DL	1
420	HL13VAZ6-15		. . BOLT (V56878) (SPEC BACB30NY6K15) (OPT HL13VAZ6-15 (V73197)) (OPT HL13VAZ6-15 (V92215)) (OPT L801-6K15 (V06725)) (OPT HL13VAZ6-15 (V97928)) (OPT HL13VAZ6-15 (V60516)) (OPT L801-6K15 (V0PTK6)) (OPT HL13VAZ6-15 (V17446))	A-E, G, CN-CR, DA-DD	4
-420A	HL13VAZ6-14		. . BOLT (V56878) (SPEC BACB30NY6K14) (OPT HL13VAZ6-14 (V73197)) (OPT HL13VAZ6-14 (V92215)) (OPT HL13VAZ6-14 (V97928)) (OPT L801-6K14 (V06725)) (OPT HL13VAZ6-14 (V60516)) (OPT L801-6K14 (V0PTK6)) (OPT HL13VAZ6-14 (V17446))	F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	4
425	NAS620A10L		. . WASHER	A-E, G, CN-CR, DA-DD	4
430	BACN10YT3CD		. . NUT	A-P, CN- DM, EJ- ER, EW- FD	4
435	315A2523-1		. . FITTING ASSY-DRAG LINK (USED ON ITEMS 340, 340C, 340G, 340J)	A-E, G, CN-CR, DA-DD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- -435A	315A2523-2		.	.							F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
-435B	315A2523-1		.	.							A-E, G, CN-CR, DA-DD	1
440	NAS6704U54		.	.	.						A-P, CN- DM, EJ- ER, EW- FD	1
-440A	NAS6704-54		.	.	.						A-P, CN- DM, EJ- ER, EW- FD	1
445	BACW10BP4ACU		.	.	.						A-P, CN- DM, EJ- ER, EW- FD	1
450	NAS1149E0432R		.	.	.						A-P, CN- DM, EJ- ER, EW- FD	1
455	PLH54CM		.	.	.						A-P, CN- DM, EJ- ER, EW- FD	1
460	BACB28AK04-143		.	.	.						F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	2
-460A	BACB28AK04-143		.	.	.						A-E, G, CN-CR, DA-DD	2
-460B	BACB28AK04A143		.	.	.						A-E, G, CN-CR, DA-DD	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 465	315A2516-1		.	.	.						A-P, CN-DM, EJ-ER, EW-FD	2
470	315A2515-1		.	.	.						A-E, G, CN-CR, DA-DD	1
-470A	315A2515-2		.	.	.						F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
475	315A2514-1		.	.	.						A-P, CN-DM, EJ-ER, EW-FD	1
480	315W3145-5						A-P, CN-DM, EJ-ER, EW-FD	1
485	BACB28AP06P015						A-P, CN-DM, EJ-ER, EW-FD	1
490	BACB28AP04P017						A-P, CN-DM, EJ-ER, EW-FD	2
495	315A2522-1						A-P, CN-DM, EJ-ER, EW-FD	1
500	315A2514-2						A-P, CN-DM, EJ-ER, EW-FD	1
505	BACS12ER08K7		.	.	.						A-P, CN-DM, EJ-ER, EW-FD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
2- 510	315A2522-3		. . .								PAD-WEAR	A-P, CN-DM, EJ-ER, EW-FD	1
515	315A2519-1		. . .								FITTING ASSY (OPT ITEM 515A, 515B, 515C) (PRE SB 737-78-1073)	A-E, G, CN-CR, DA-DD	1
-515A	315A2519-4		. . .								FITTING ASSY (OPT ITEM 515, 515B 515C) (PRE SB 737-78-1073)	A-E, G, CN-CR, DA-DD	1
-515B	315A2519-6		. . .								FITTING ASSY (OPT ITEM 515, 515A 515C) (POST SB 737-78-1073)	A-E, G, CN-CR, DA-DD	1
-515C	315A2519-7		. . .								FITTING ASSY (OPT ITEM 515, 515A 515B) (POST SB 737-78-1073)	A-E, G, CN-CR, DA-DD	1
-515D	315A2519-6		. . .								FITTING ASSY (OPT ITEM 515E)	F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
-515E	315A2519-7		. . .								FITTING ASSY (OPT ITEM 515D)	F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	1
520	315W3145-7									BUSHING	A-P, CN-DM, EJ-ER, EW-FD	2
525	315W3145-6									BUSHING	A-P, CN-DM, EJ-ER, FA-FD	2
530	315A2522-2									PAD-WEAR	A-P, CN-DM, EJ-ER, EW-FD	2
535	MS21209C0815									INSERT	A-P, CN-DM, EJ-ER, EW-FD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- 540	315A2519-2								FITTING (USED ON ITEMS 515, 515B, 515D)	A-P, CN- DM, EJ- ER, EW- FD	1
-540A	315A2519-5								FITTING (USED ON ITEMS 515A, 515C, 515E)	A-P, CN- DM, EJ- ER, EW- FD	1
545	BACS40V009F020		. .							SHIM	A-E, G, CN-CR, DA-DD	AR
-545A	BACS40V008C019		. .							SHIM	F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	AR
550	BACS40V009F023		. .							SHIM	A-E, G, CN-CR, DA-DD	AR
-550A	BACS40V008C024		. .							SHIM	F, H-P, CS-CZ, DE-DM, EJ-ER, EW-FD	AR
555	315A2522-4		. .							PAD-WEAR	A-P, CN- DM, EJ, EL, EN, ER, FA- FD	2
560	315A2511-1		. .							BOND ASSY	A-E, G, CN-CR, DA-DD	1
-560A	315A2511-3		. .							BOND ASSY	F, H-P, CS-CZ, DE-DM, EJ, EL, EN, ER	1
-560B	315A2511-5		. .							BOND ASSY	EK, EM, EP, ER, EW-FD	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
2-											
565	BACS12ER4K14		.	SCREW						A-P, CN- DM, EJ- ER, FA- FD	10
				(SELECT FROM)							
-565A	BACS12ER4K16		.	SCREW						A-P, CN- DM, EJ- ER, EW- FD	10
				(SELECT FROM)							
565C	BACS12ER4K14		.	SCREW						EW-EZ	10
570	BACW10P127D		.	WASHER						A-P, CN- DM, EJ- ER, EW- FD	AR
575	BACW10P128D		.	WASHER						A-P, CN- DM, EJ- ER, EW- FD	AR
580	BACW10P129D		.	WASHER						A-P, CN- DM, EJ- ER, EW- FD	AR
585	315W3524-6		.	BUMPER ASSY						A-P, CN- DM, EJ- ER, EW- FD	10
590	315W3524-8		.	WASHER						A-P, CN- DM, EJ- ER, EW- FD	1
				(OPT ITEM 590A)							
-590A	BACW10EH2AY		.	WASHER						A-P, CN- DM, EJ- ER, EW- FD	1
				(OPT ITEM 590)							
595	315W3524-7		.	PAD						A-P, CN- DM, EJ- ER, EW- FD	1
600	315W3524-9		.	PAD						A-P, CN- DM, EJ- ER, EW- FD	20
605	315A2520-6		.	SUPPORT ASSY						CN, DA	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
2- -605A	315A2520-8		.								A-P, CP- CZ, DB- DM, EJ- ER, EW- FD	4
610	315A2520-5		.								CN, DA	4
-610A	315A2520-7		.								A-P, CP- CZ, DB- DM, EJ- ER, EW- FD	4
615	HS204282SLLT		.	.							CN, DA	1
-615A	HS204282SLLT2		.	.							A-P, CP- CZ, DB- DM, EJ- ER, EW- FD	1
620	315A2520-4		.	.							A-P, CN- DM, EJ- ER, EW- FD	1
625	315A2520-3		.	.							A-P, CN- DM, EJ- ER, EW- FD	1

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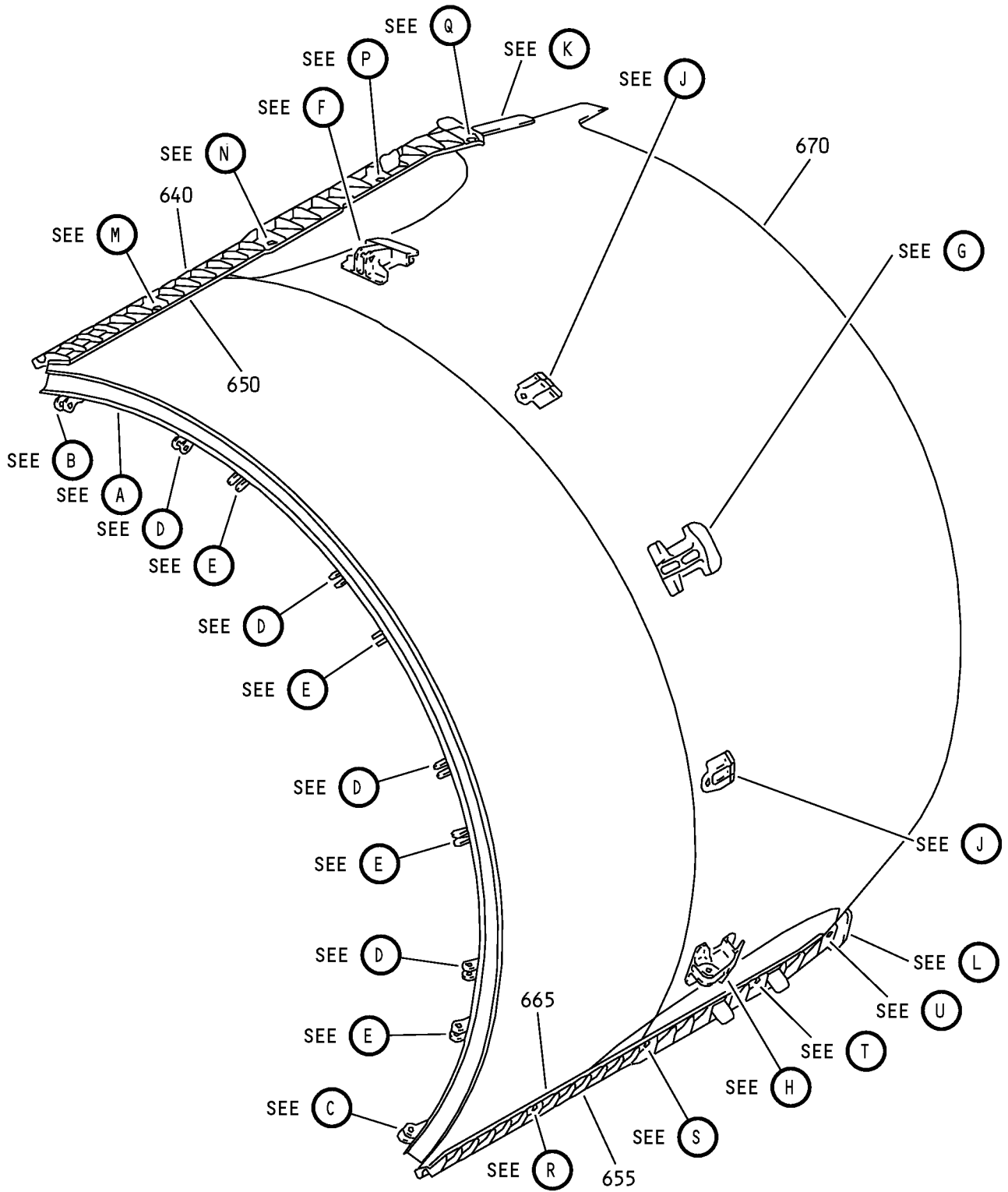
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Acoustic Panel Assembly
IPL Figure 3 (Sheet 1 of 17)

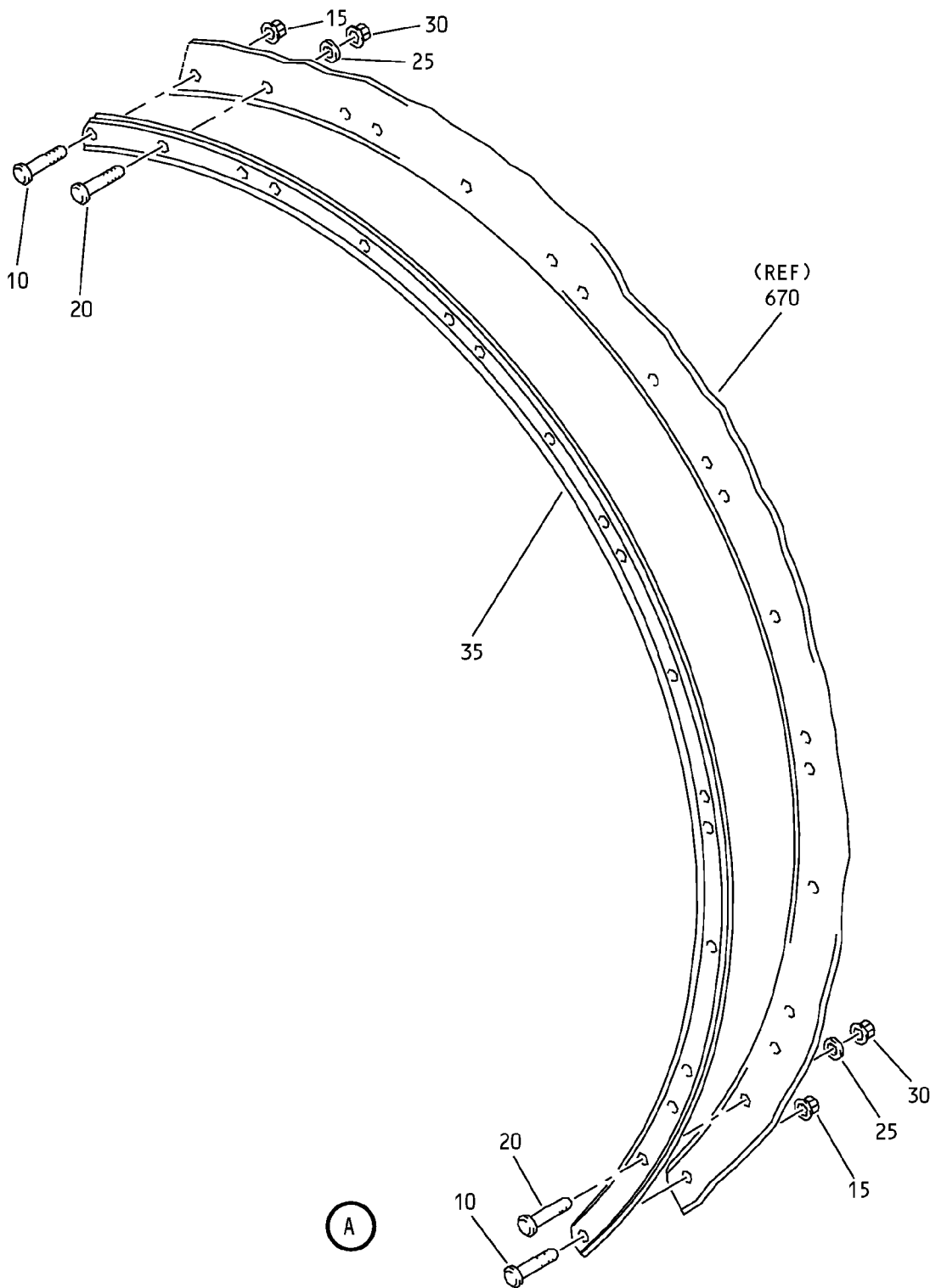
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Acoustic Panel Assembly
IPL Figure 3 (Sheet 2 of 17)

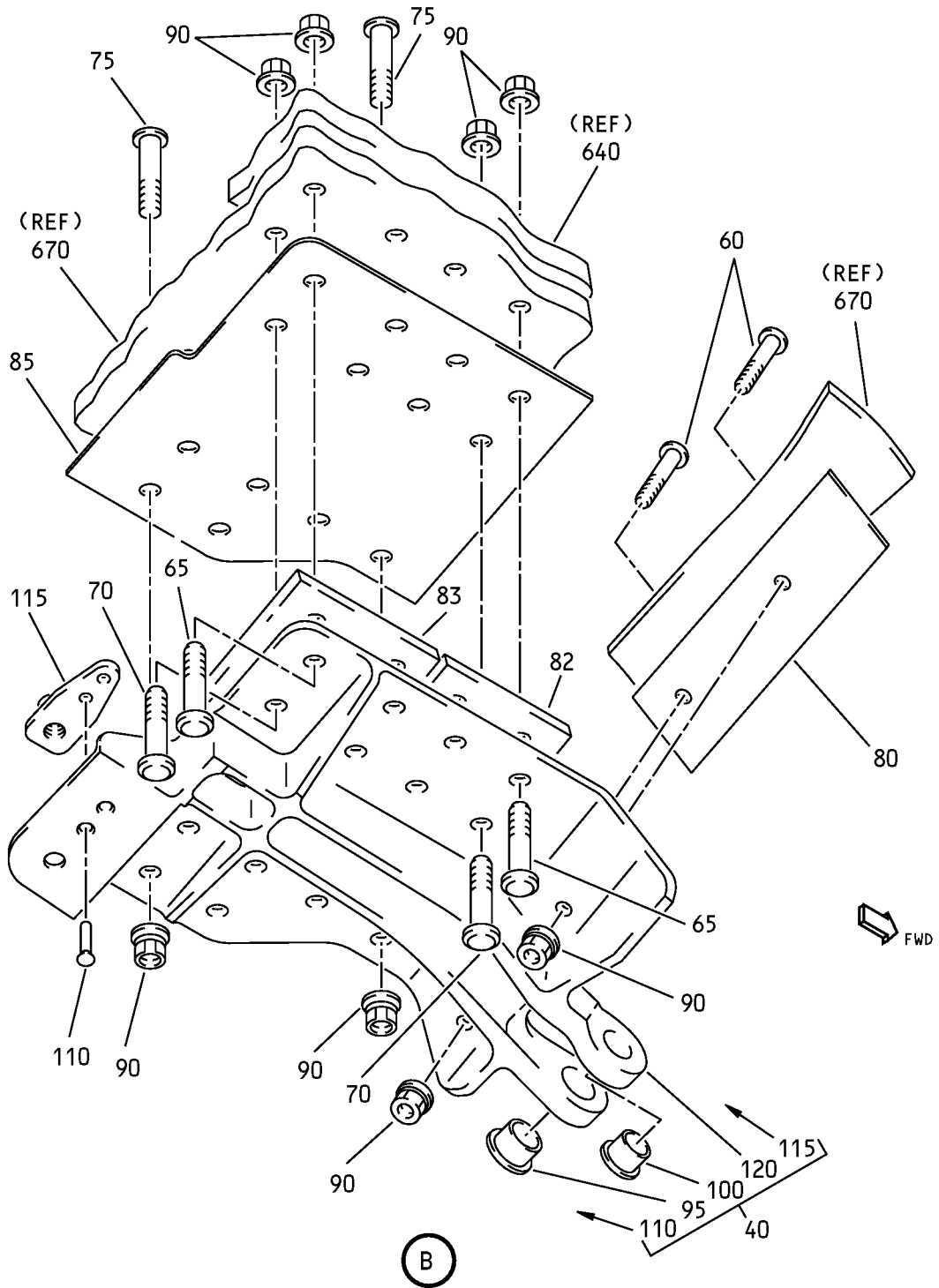
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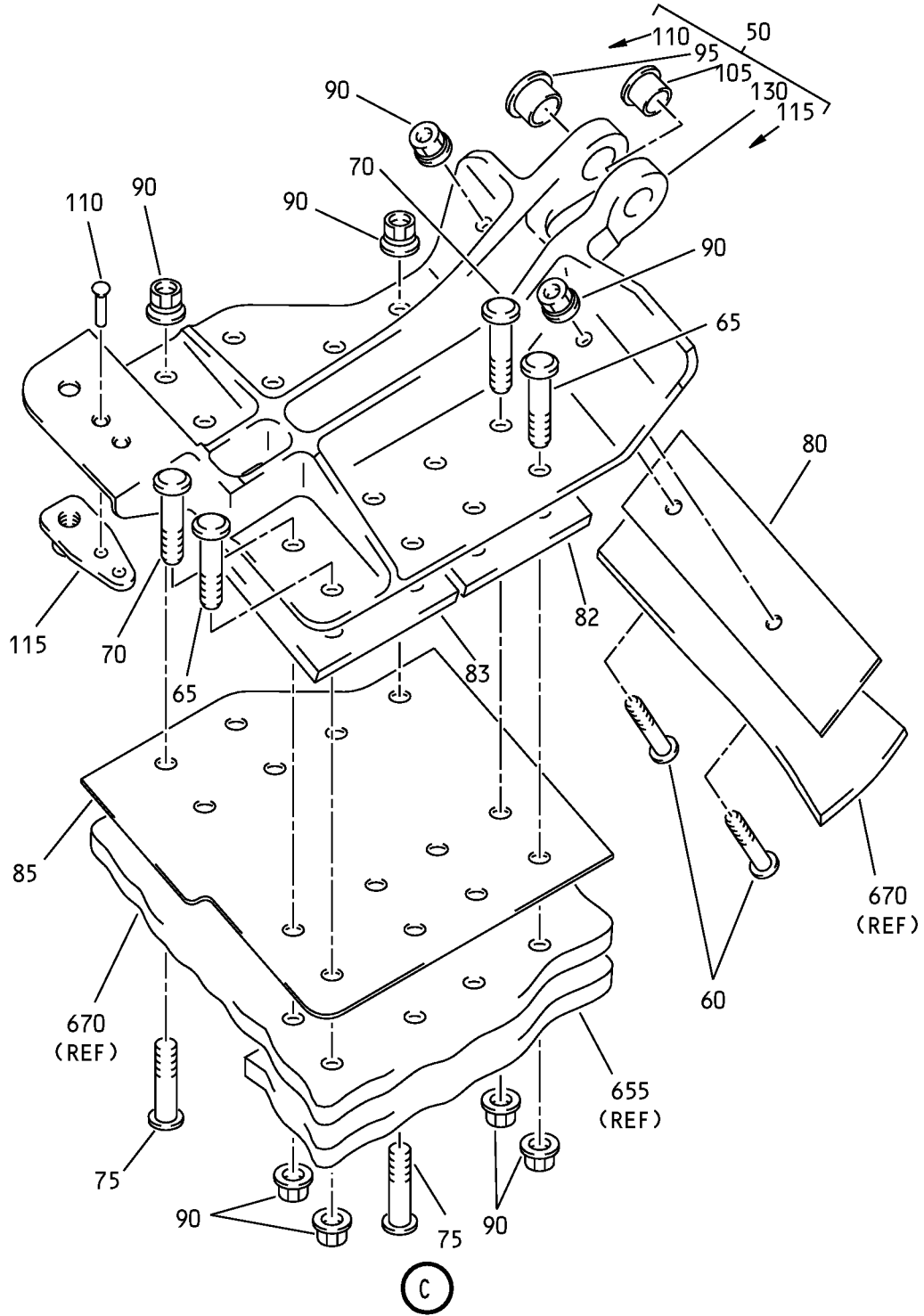
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Acoustic Panel Assembly
IPL Figure 3 (Sheet 3 of 17)

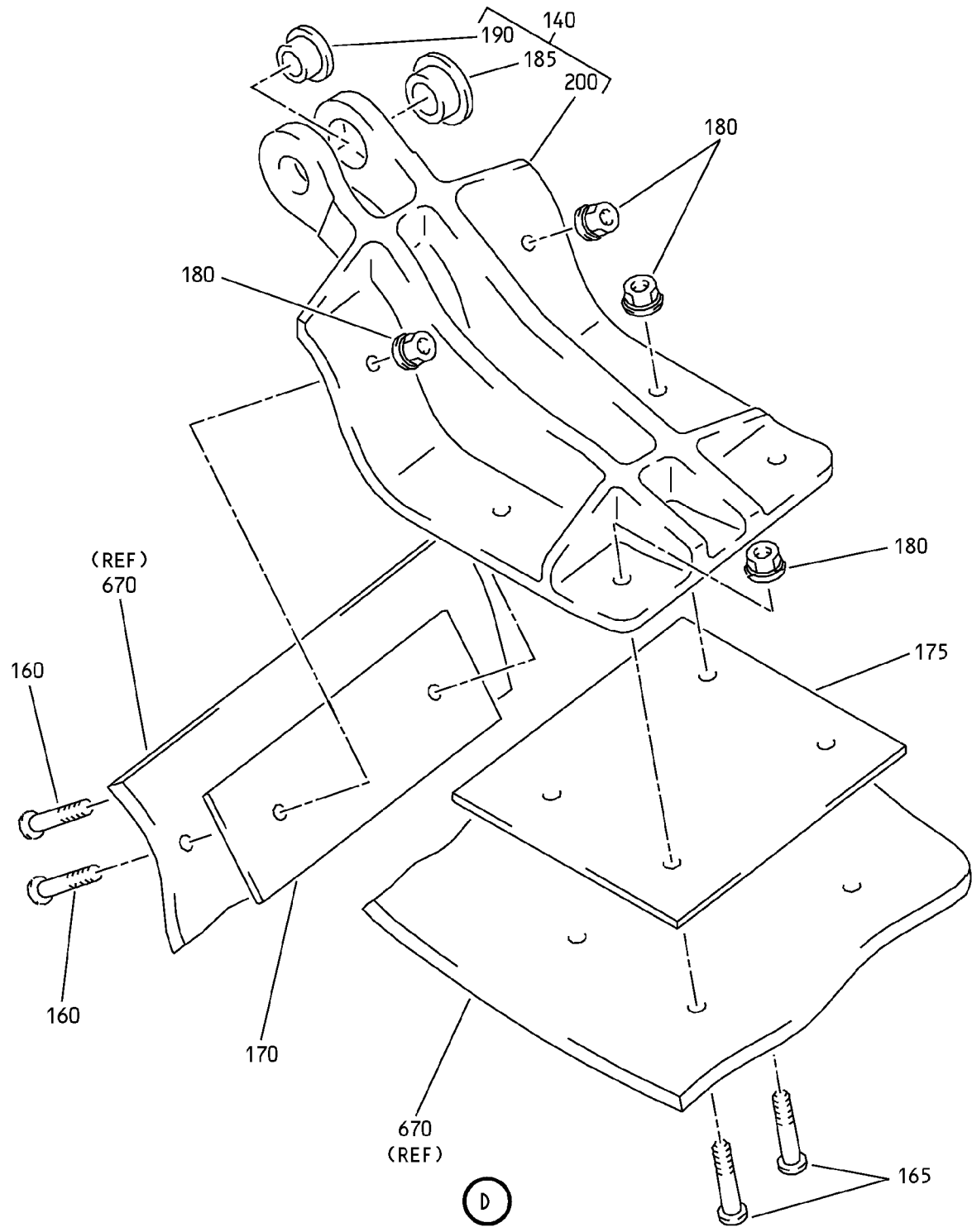
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Acoustic Panel Assembly
IPL Figure 3 (Sheet 4 of 17)

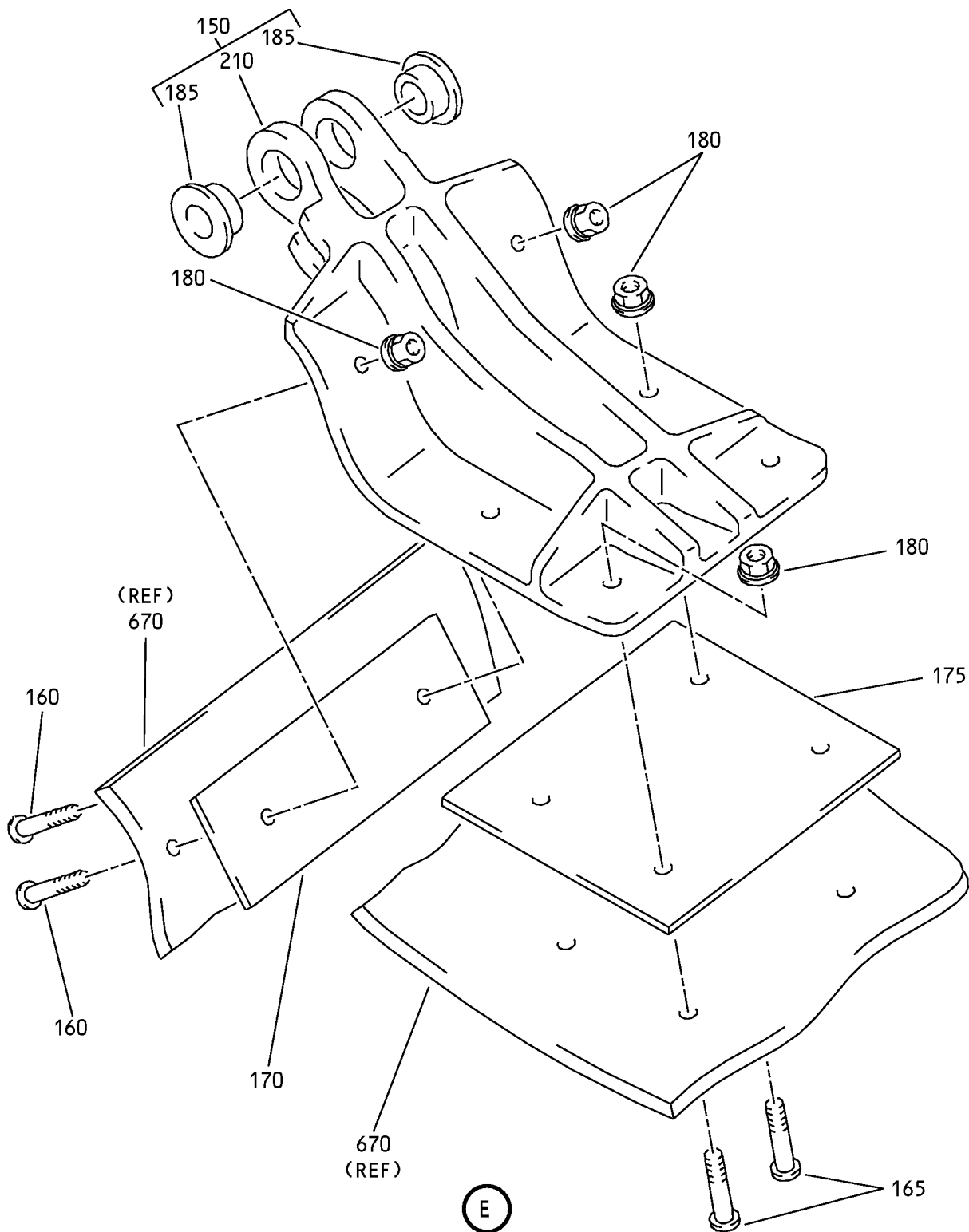
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Acoustic Panel Assembly
IPL Figure 3 (Sheet 6 of 17)

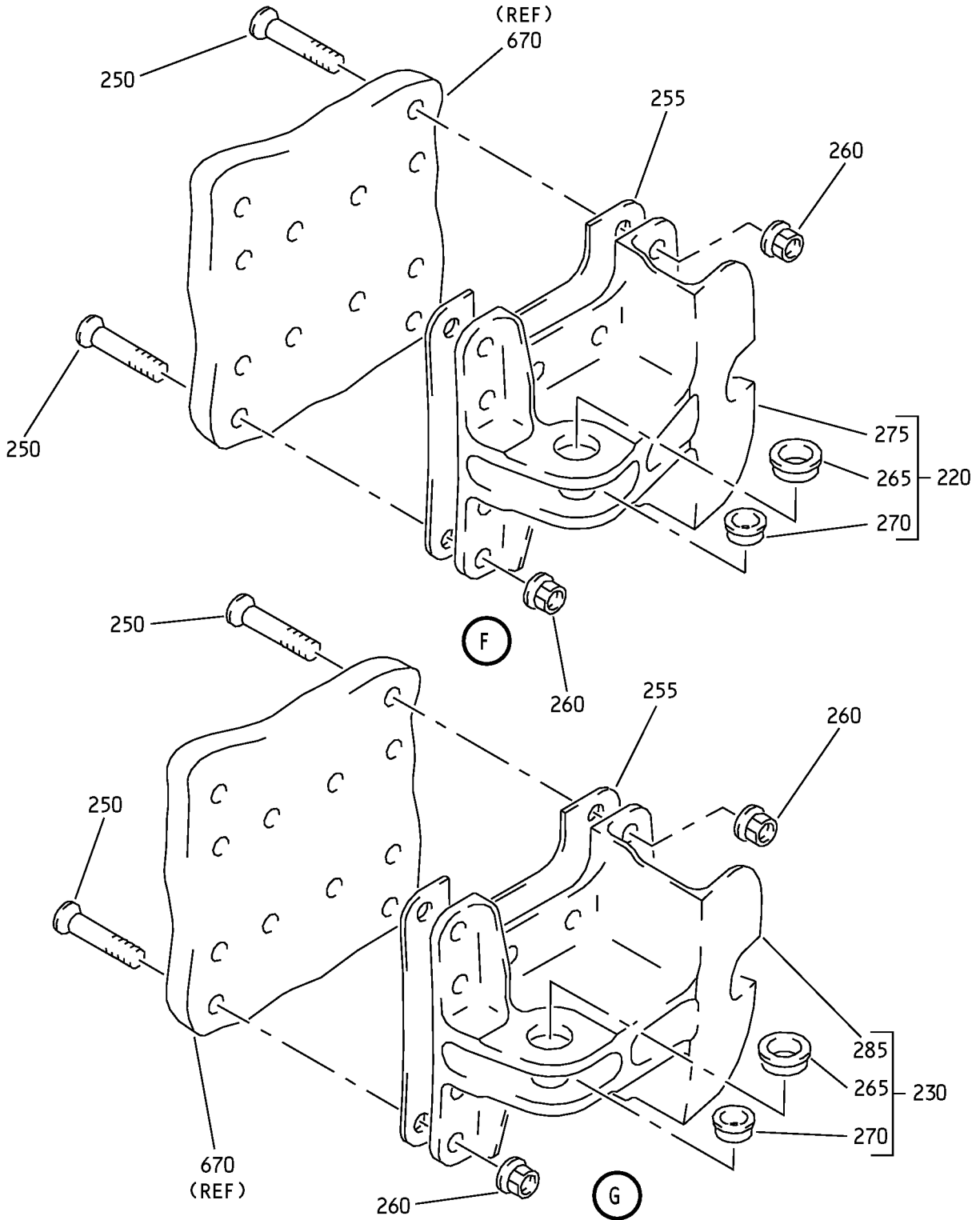
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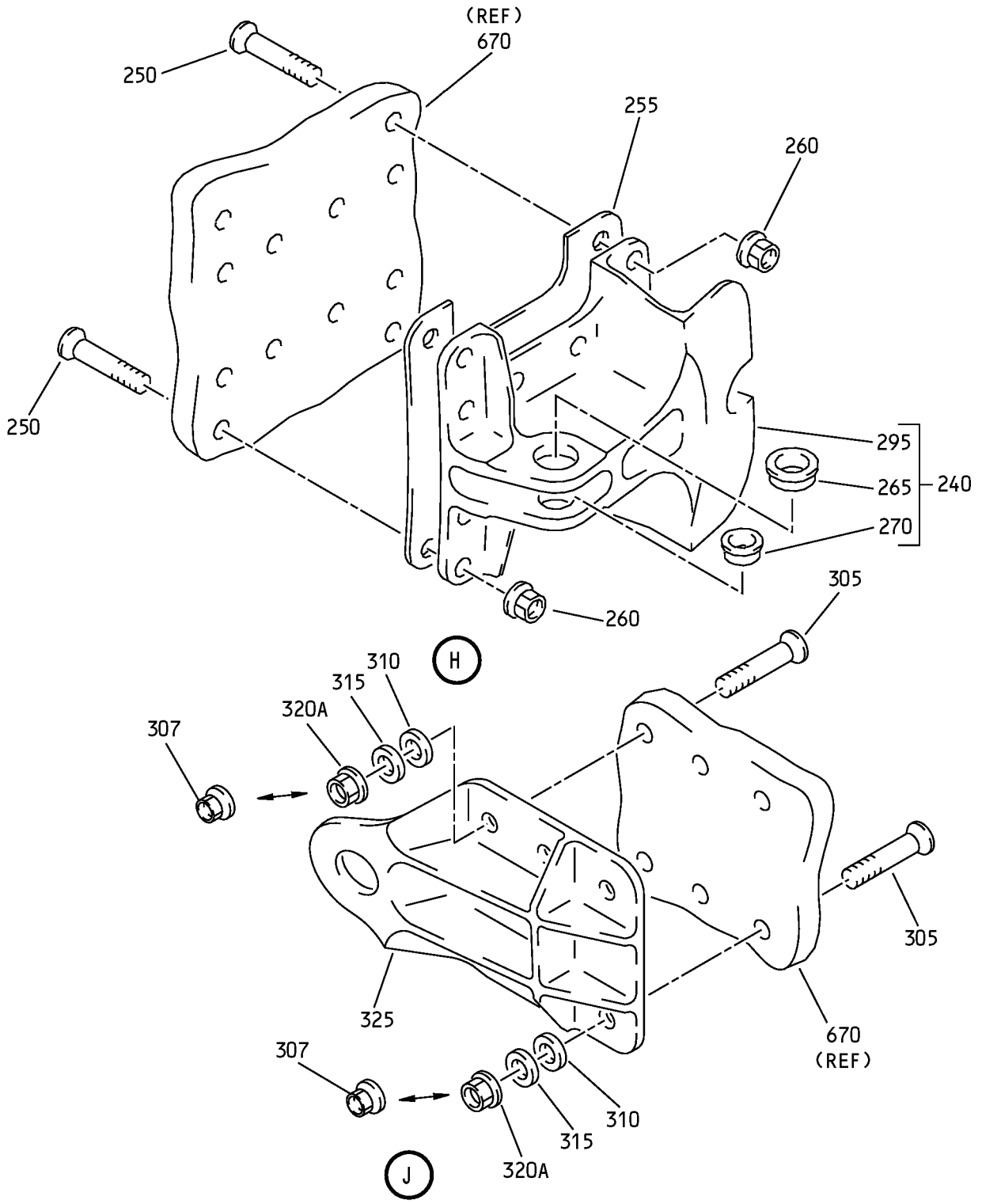
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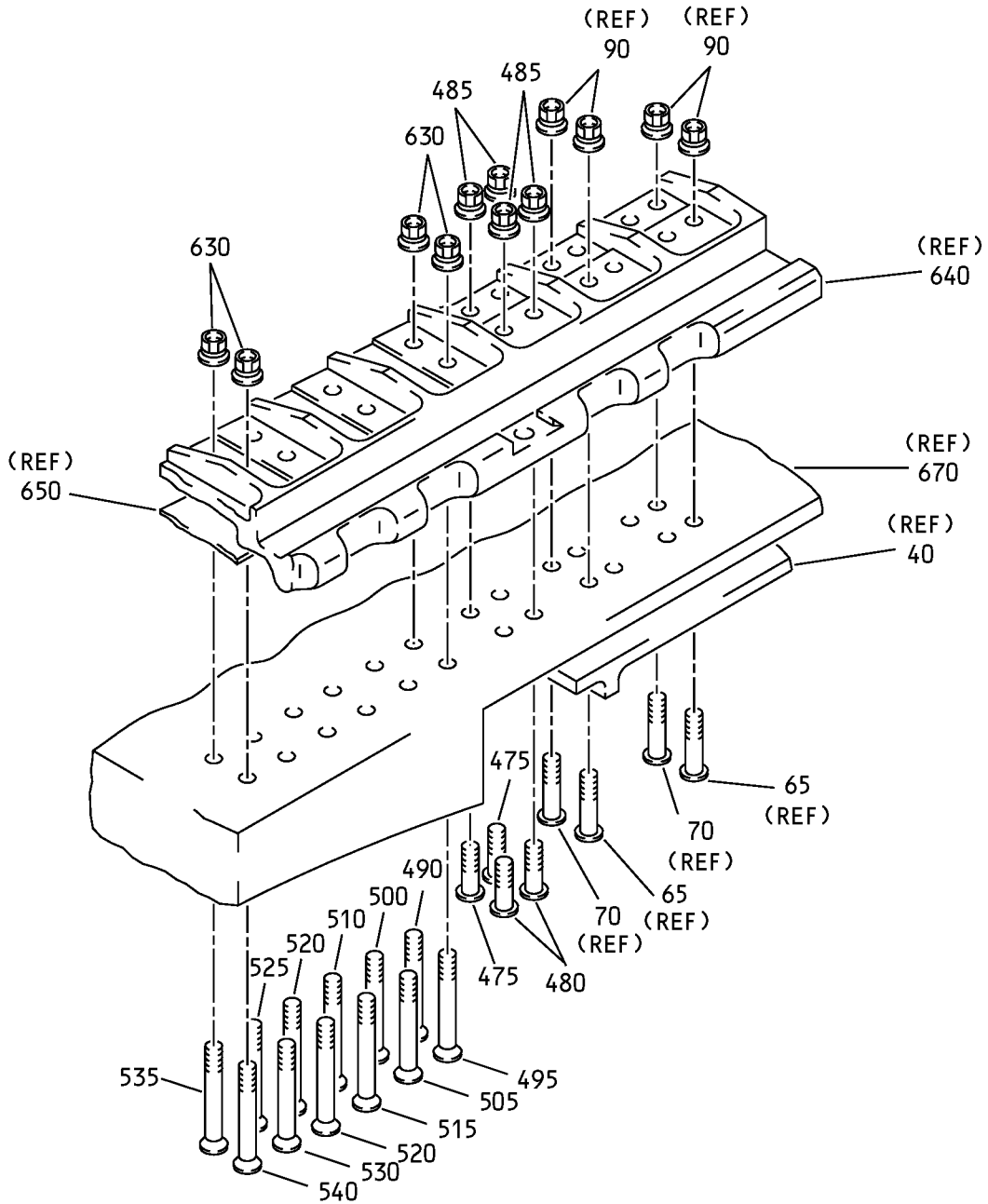
Acoustic Panel Assembly
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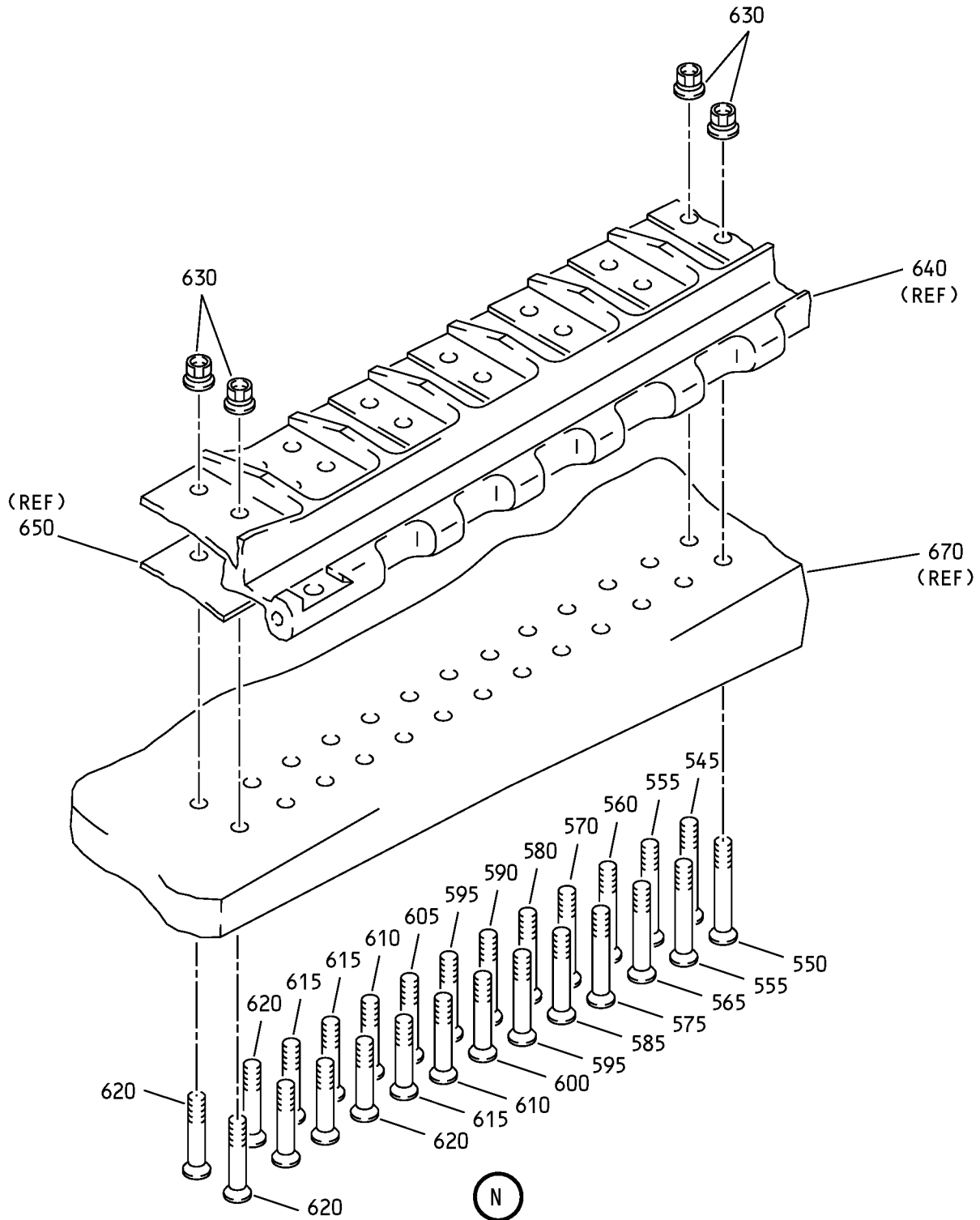
Acoustic Panel Assembly
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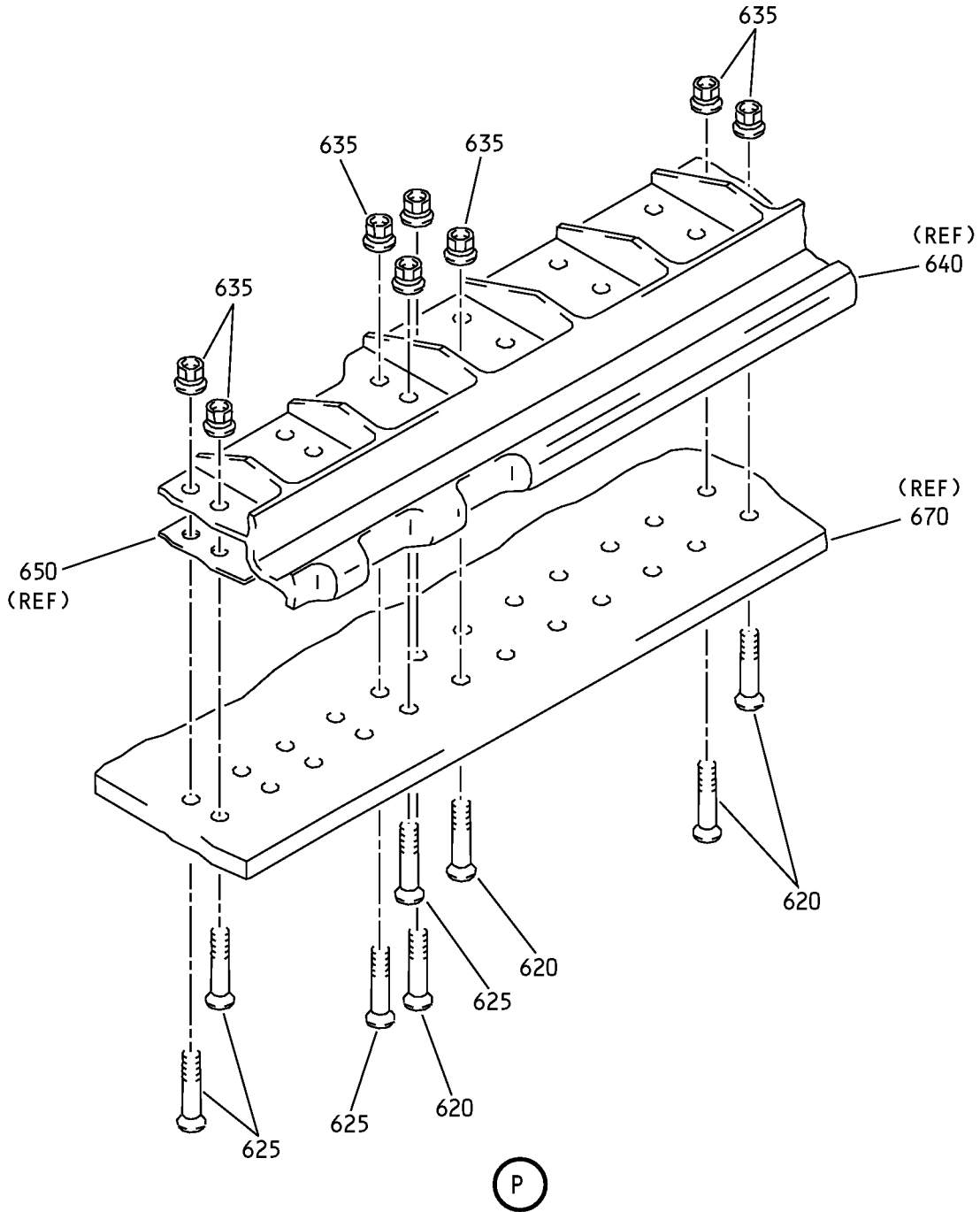
Acoustic Panel Assembly
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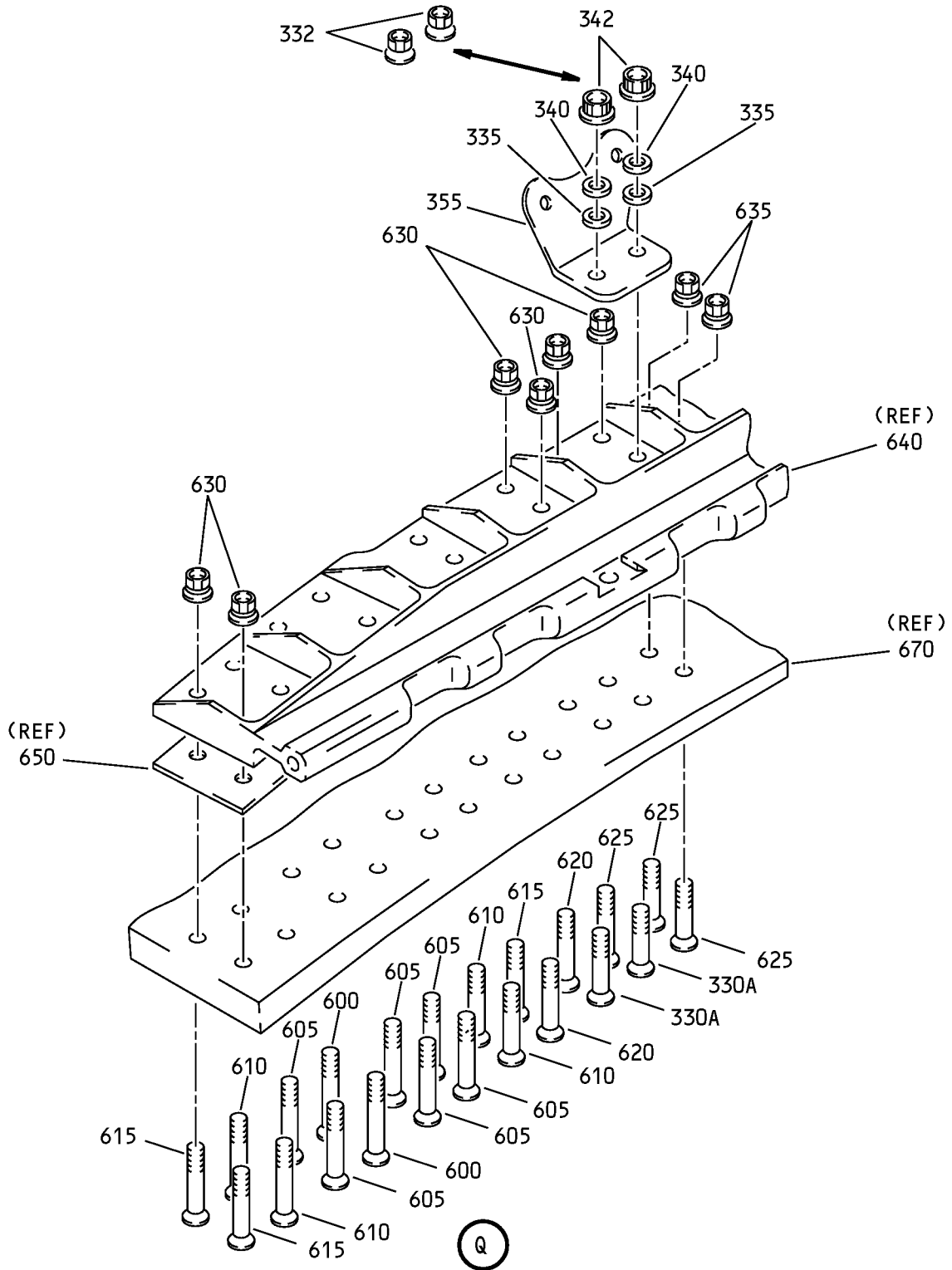
Acoustic Panel Assembly
IPL Figure 3 (Sheet 11 of 17)

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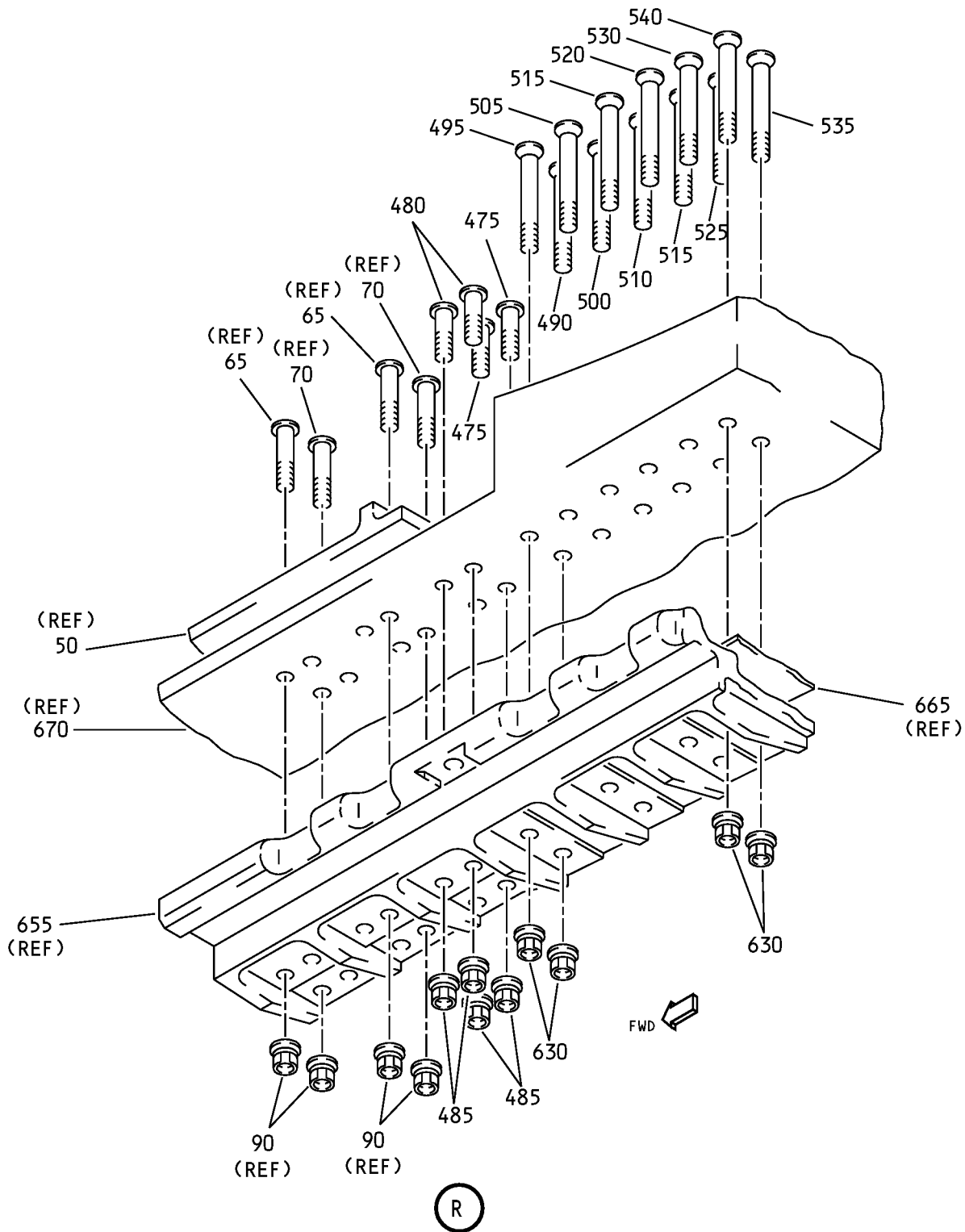
Acoustic Panel Assembly
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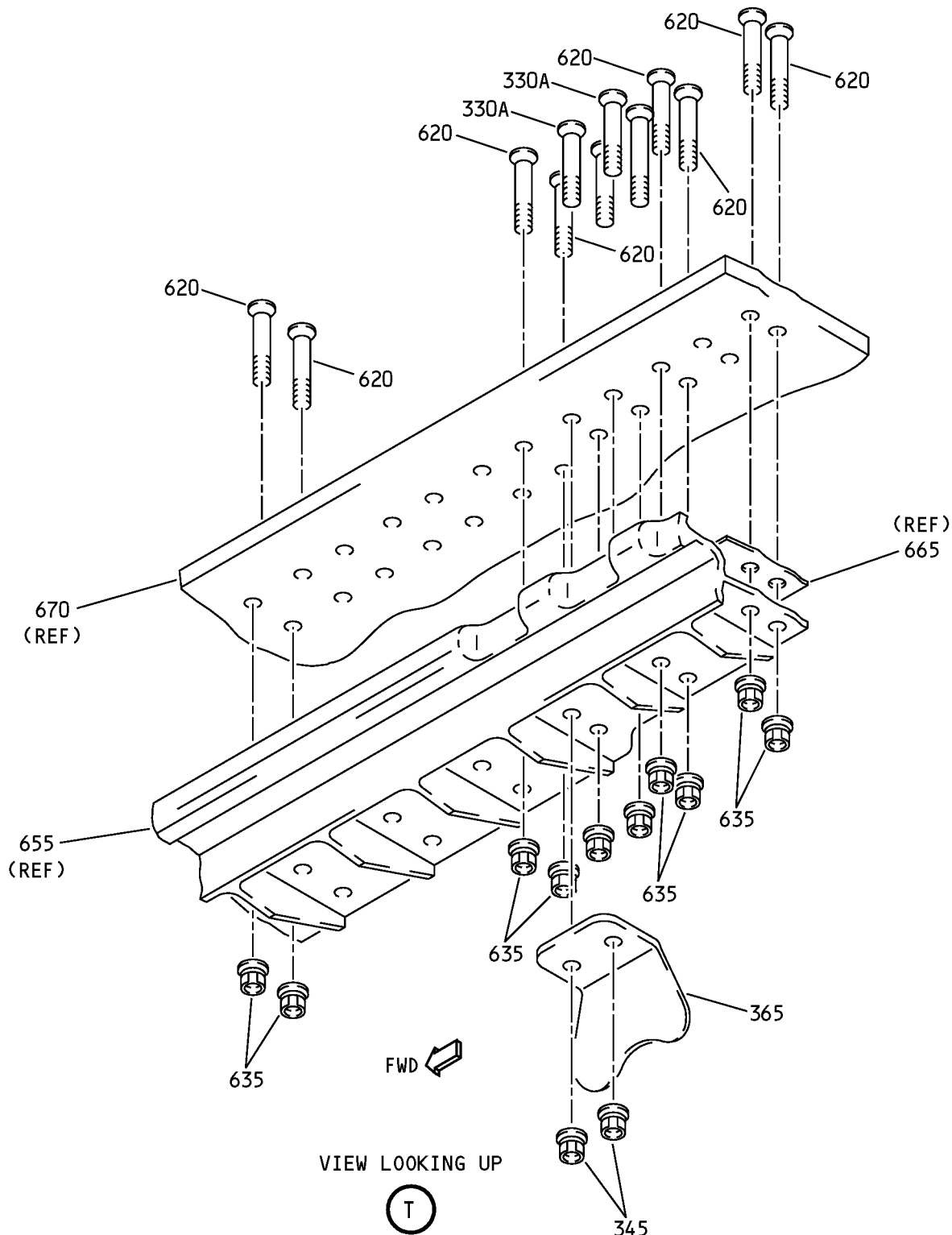
Acoustic Panel Assembly
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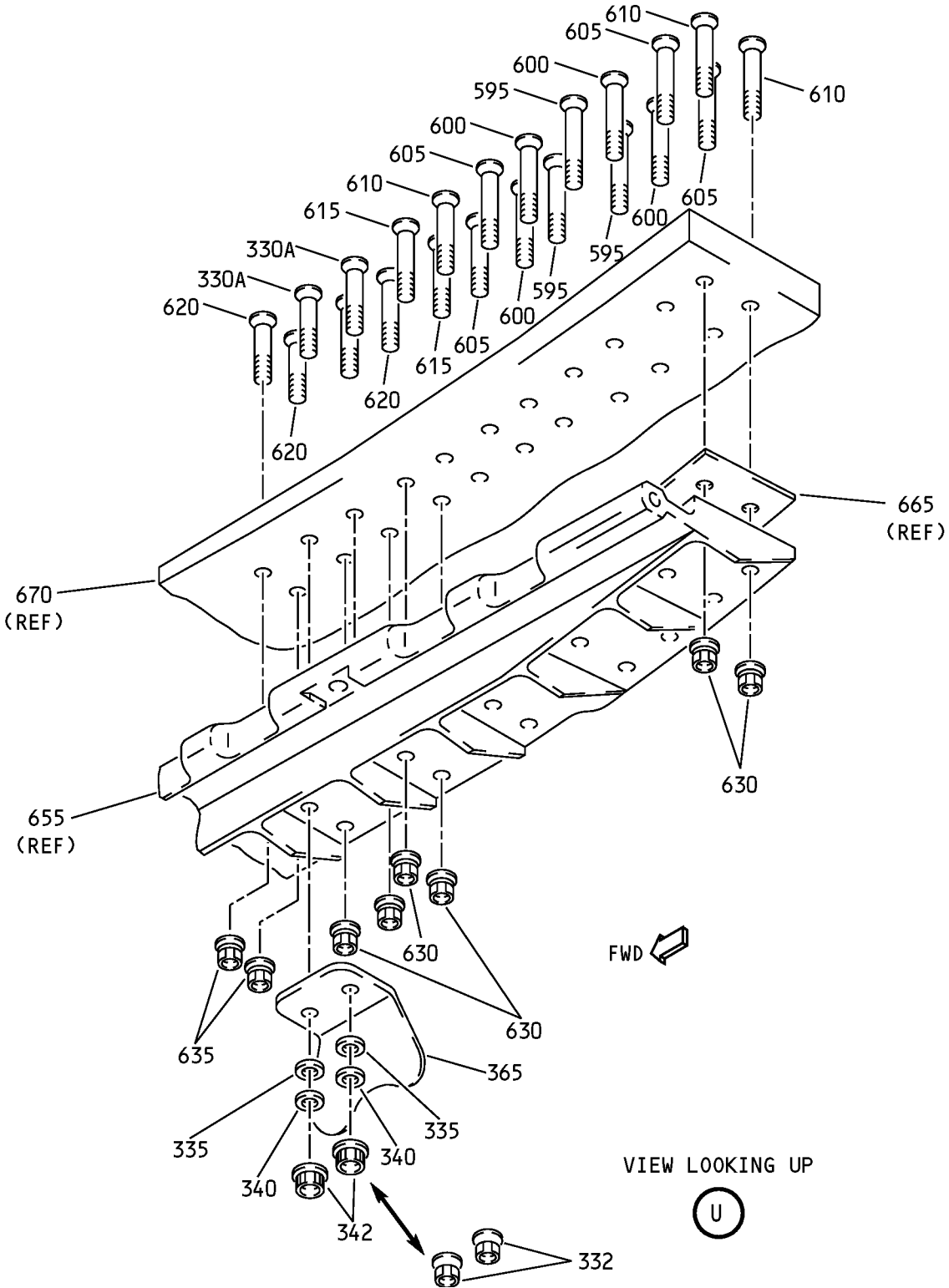
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Acoustic Panel Assembly
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Acoustic Panel Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
-1A	315A2501-5									A	RF
-1B	315A2501-13									C	RF
-1C	315A2501-15									C	RF
-1D	315A2501-17									E, F, K, N	RF
-1E	315A2501-13									J	RF
-1F	315A2501-3									BC	RF
-1G	315A2501-5									BD	RF
-1H	315A2501-9									BE	RF
-1J	315A2501-11									BF	RF
-1K	315A2501-13									BG	RF
-1L	315A2501-15									BH	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3- -1M	315A2501-17		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							BJ	RF
-1N	315A2501-19		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							BK	RF
-1P	M0DREF89212		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-17REVA)							BL	RF
-1Q	M0DREF202151		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-17REVB)							BM	RF
-1R	M0DREF89214		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-19REVA)							BN	RF
-1S	M0DREF202153		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-19REVB)							BP	RF
-1T	M0DREF225832		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-17REVC)							DW	RF
-1U	M0DREF260478		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-17REVD)							DX	RF
-1V	M0DREF274147		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-17REVE)							DY	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3- -1W	M0DREF225834		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-19REVC)							DZ	RF
-1X	M0DREF260480		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-19REVD)							EA	RF
-1Y	M0DREF274149		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-19REVE)							EB	RF
-1Z	M0DREF313140		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-17REVF)							ES	RF
-2	M0DREF313142		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-19REVF)							ET	RF
-2A	M0DREF260478		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (315A2501-17REVD)							FA, FC	RF
-2B	M0DREF371031		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-17REVG)							FE	RF
-2C	M0DREF371033		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-19REVG)							FF	RF
-2D	M0DREF245895		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (315A2501-21REVA)							FJ	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3- -2E	M0DREF380384		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (315A2501-23REVA)							FL	RF
-2F	M0DREF380386		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (315A2501-25REVA)							FN	RF
-5	315A2501-6		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE							B	RF
-5A	315A2501-14		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (OPT ITEM 5B)							D	RF
-5B	315A2501-16		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (OPT ITEM 5A)							D	RF
-5C	315A2501-18		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE							G, H, M, P	RF
-5D	315A2501-14		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE							L	RF
-5E	315A2501-4		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (PREMODULE) (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							BQ	RF
-5F	315A2501-6		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (PREMODULE) (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							BR	RF
-5G	315A2501-10		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							BS	RF
-5H	315A2501-12		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							BT	RF
-5J	315A2501-14		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							BU	RF

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			1	2	3	4	5	6	7		
3- -5K	315A2501-16		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							BV	RF
-5L	315A2501-18		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							BW	RF
-5M	315A2501-20		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							BX	RF
-5N	MODREF89213		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-18REVA)							BY	RF
-5P	MODREF202152		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-18REVB)							BZ	RF
-5Q	MODREF89215		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-20REVA)							CA	RF
-5R	MODREF202154		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-20REVB)							CB	RF
-5S	MODREF225833		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-18REVC)							EC	RF
-5T	MODREF260479		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-18REVD)							ED	RF

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			1	2	3	4	5	6	7		
3- -5U	M0DREF274148		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-18REVE)							EE	RF
-5V	M0DREF225835		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-20REVC)							EF	RF
-5W	M0DREF260481		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-20REVD)							EG	RF
-5X	M0DREF274150		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-20REVE)							EH	RF
-5Y	M0DREF313141		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-18REVF)							EU	RF
-5Z	M0DREF313143		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-20REVF)							EV	RF
-6	M0DREF260479		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (315A2501-18REVD)							FB, FD	RF
-6A	M0DREF371032		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-18REVG)							FG	RF
-6B	M0DREF371034		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2501-20REVG)							FH	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3- -6C	M0DREF245896		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (315A2501-22REVA)							FK	RF
-6D	M0DREF380385		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (315A2501-24REVA)							FM	RF
-6E	M0DREF380387		PANEL ASSY-ACOUSTIC, THRUST REVERSER SLEEVE (315A2501-26REVA)							FP	RF
10	L8006K6		. BOLT (V06725) (SPEC BACB30MY6K6)							A-P, BC- CB, DW- EH, ES- EV, FA- FP	2
15	KFN600-3		. NUT (V56878) (SPEC BACN10XJ3) (OPT KFN600-3 (V92215)) (OPT KFN600-3S (V15653)) (OPT KFN600-3S (V92215)) (OPT BH00309-3 (V27238)) (OPT BH00309-3S (V27238)) (OPT KFN600-3 (V15653)) (OPT KFN600-3 (V9N513)) (OPT KFN600-3 (V06950)) (OPT ITEM 15A)							A-P, BD- BP, BR- CB, DW- EH, ES- EV, FA- FP	2
-15A	BACN10ZZ3D		. NUT (OPT ITEM 15)							A-P, BD- BP, BR- CB, DW- EH, ES- EV, FA- FP	2
-15B	KFN600-3		. NUT (V56878) (SPEC BACN10XJ3) (OPT KFN600-3 (V92215)) (OPT KFN600-3S (V15653)) (OPT KFN600-3S (V92215)) (OPT BH00309-3 (V27238)) (OPT BH00309-3S (V27238)) (OPT KFN600-3 (V15653)) (OPT KFN600-3 (V9N513)) (OPT KFN600-3 (V06950))							BC, BQ	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3- 20	L8006K3		.	BOLT (V06725) (SPEC BACB30MY6K3)						A-P, BC- CB, DW- EH, ES- EV, FE- FP	16
25	NAS1149C0316R		.	WASHER						A-P, BC- CB, DW- EH, ES- EV, FE- FP	16
30	BACN10YT3CS		.	NUT						A-P, BC- CB, DW- EH, ES- EV, FE- FP	16
35	315A2589-2		.	RETAINER-SEAL						A-P, BC- CB, DW- EH, ES- EV, FE- FP	1
40	315A2531-11		.	FITTING ASSY-END DIAPH HINGE (OPT ITEM 40A) (FOR SPARES PROCURE 315A2531Y11)						A, C, J, BD-BH	1
-40A	315A2531-21		.	FITTING ASSY-END DIAPH HINGE (OPT ITEM 40)						A, C, J, BD-BH	1
-40B	315A2531-11		.	FITTING ASSY-END DIAPH HINGE (FOR SPARES PROCURE 315A2531Y11)						E, F, K, N, BJ- BP, DW- EB, ES, ET, FA, FC, FE, FF, FJ, FL, FN	1
-40C	315A2531-11		.	FITTING ASSY-END DIAPH HINGE (OPT ITEM 40D) (FOR SPARES PROCURE 315A2531Y11)						BC	1
-40D	315A2531-17		.	FITTING ASSY-END DIAPH HINGE (OPT ITEM 40C)						BC	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- -45	315A2531-12		.	FITTING	ASSY-END	DIAPH	HINGE				B, D, L, BR-BV	1
				(OPT ITEM 45A)	(FOR SPARES PROCURE	315A2531Y12)						
-45A	315A2531-22		.	FITTING	ASSY-END	DIAPH	HINGE				B, D, L, BR-BV	1
				(OPT ITEM 45)								
-45B	315A2531-12		.	FITTING	ASSY-END	DIAPH	HINGE				G, H, M, P, BW- CB, EC- EH, EU, EV, FB, FD, FG, FH, FK, FM, FP	1
				(FOR SPARES PROCURE	315A2531Y12)							
-45C	315A2531-12		.	FITTING	ASSY-END	DIAPH	HINGE				BQ	1
				(OPT ITEM 45D)	(FOR SPARES PROCURE	315A2531Y12)						
-45D	315A2531-18		.	FITTING	ASSY-END	DIAPH	HINGE				BQ	1
				(OPT ITEM 45C)								
50	315A2531-12		.	FITTING	ASSY-END	DIAPH	HINGE				A, C, J, BD-BH	1
				(OPT ITEM 50A)	(FOR SPARES PROCURE	315A2531Y12)						
-50A	315A2531-22		.	FITTING	ASSY-END	DIAPH	HINGE				A, C, J, BD-BH	1
				(OPT ITEM 50)								
-50B	315A2531-12		.	FITTING	ASSY-END	DIAPH	HINGE				E, F, K, N, BJ- BP, DW- EB, ES, ET, FA, FC, FE, FF, FJ, FL, FN	1
				(FOR SPARES PROCURE	315A2531Y12)							
-50C	315A2531-12		.	FITTING	ASSY-END	DIAPH	HINGE				BC	1
				(OPT ITEM 50D)	(FOR SPARES PROCURE	315A2531Y12)						
-50D	315A2531-18		.	FITTING	ASSY-END	DIAPH	HINGE				BC	1
				(OPT ITEM 50C)								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- 70	HL1012AZ6-15		.	B	O	L	T				A-P, BC- CB, DW- EH, ES- EV, FA- FP	8
75	HL144AP6-26		.	B	O	L	T				A-P, BC- CB, DW- EH, ES- EV, FA- FP	12
80	BACS40V010F039		.	S	H	I	M				A-P, BC- CB, DW- EH, ES- EV, FA- FP	AR
82	BACS40V018F040		.	S	H	I	M				BC, BQ	AR
83	BACS40V019F046		.	S	H	I	M				BC, BQ	AR
85	315A2112-21		.	S	H	I	M				A-P, BD- BP, BR- CB, DW- EH, ES- EV, FA- FP	2
90	KFN600-3		.	N	U	T					A-P, BC- CB, DW- EH, ES- EV, FA- FP	32

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- -90A	BACN10ZZ3D		.	NUT							A-P, BC- CB, DW- EH, ES- EV, FA- FP	16
-92	BACN10ZZ3D			DELETED								
				-----*								
95	BACB28AP06P018		.	BUSHING							A-P, BC- CB, DW- EH, ES- EV, FA- FP	1
				(USED ON ITEMS 40, 40A, 40B, 40C, 45, 45A, 45B, 45C, 50, 50A, 50B, 50C, 55, 55A, 55B, 55C)								
-95A	BACB28AP06P015		.	BUSHING							BC, BQ	1
				(USED ON ITEMS 40D, 45D, 50D, 55D)								
100	BACB28AP06P018		.	BUSHING							A-P, BC- CB, DW- EH, ES- EV, FA- FP	1
				(USED ON ITEMS 40, 40A, 40B, 40C, 55, 55A, 55B, 55C)								
-100A	BACB28AP06P015		.	BUSHING							BC, BQ	1
				(USED ON ITEMS 40D, 45D)								
105	BACB28AP04P015		.	BUSHING							A-P, BC- CB, DW- EH, ES- EV, FA- FP	1
				(USED ON ITEMS 45, 45A, 45B, 45C, 45D, 50, 50A, 50B, 50C, 50D)								
110	BACR15BA3AD		.	RIVET							A-P, BC- CB, DW- EH, ES- EV, FA- FP	2
				(SIZE DETERMINED ON INST)								
115	BRF120C2-4D		.	NUTPLATE							A-P, BC- CB, DW- EH, ES- EV, FA- FP	1
				(V52828) (SPEC BACN10JS4B2CD) (OPT F51849-4-2BAC (V15653)) (OPT NS202563-4-2 (V80539)) (OPT 102F9202-2-4 (V72962))								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- 120	315A2531-13		.	.							A, C, E, F, J, K, N, BC- BP, DW- EB, ES, ET, FA, FC, FE, FF, FJ, FL, FN	1
-120A	315A2531-19		.	.							A, C, J, BC	1
-125	315A2531-14		.	.							B, D, G, H, L, M, P, BQ- CB, EC- EH, EU, EV, FB, FD, FG, FH, FK, FM, FP	1
-125A	315A2531-20		.	.							B, D, L, BQ-BV	1
130	315A2531-14		.	.							A, C, E, F, J, K, N, BC- BP, DW- EB, ES, ET, FA, FC, FE, FF, FJ, FL, FN	1
-130A	315A2531-20		.	.							A, C, J, BC-BK	1
-135	315A2531-13		.	.							B, D, G, H, L, M, P, BQ- CB, EC- EH, EU, EV, FB, FD, FG, FH, FK, FM, FP	1
-135A	315A2531-19		.	.							B, D, L, BQ-BV	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
140	315A2530-12								. FITTING ASSY-COMMON DIAPH HINGE (OPT ITEM 140A)	A, C, J, BD-BH	4
-140A	315A2530-22								. FITTING ASSY-COMMON DIAPH HINGE (OPT ITEM 140)	A, C, J, BD-BH	4
-140B	315A2530-12								. FITTING ASSY-COMMON DIAPH HINGE	E, F, K, N, BJ- BP, DW- EB, ES, ET, FA, FC, FE, FF, FJ, FL, FN	4
-140C	315A2530-12								. FITTING ASSY-COMMON DIAPH HINGE (OPT ITEM 140D)	BC	4
-140D	315A2530-18								. FITTING ASSY-COMMON DIAPH HINGE (OPT ITEM 140C)	BC	4
-145	315A2530-11								. FITTING ASSY-COMMON DIAPH HINGE (OPT ITEM 145A) (FOR SPARES PROCURE 315A2530Y11)	B, D, L, BR-BV	4
-145A	315A2530-21								. FITTING ASSY-COMMON DIAPH HINGE (OPT ITEM 145)	B, D, L, BR-BV	4
-145B	315A2530-11								. FITTING ASSY-COMMON DIAPH HINGE (FOR SPARES PROCURE 315A2530Y11)	G, H, M, P, BW- CB, EC- EH, EU, EV, FB, FD, FG, FH, FK, FM, FP	4
-145C	315A2530-11								. FITTING ASSY-COMMON DIAPH HINGE (OPT ITEM 145D) (FOR SPARES PROCURE 315A2530Y11)	BQ	4
-145D	315A2530-17								. FITTING ASSY-COMMON DIAPH HINGE (OPT ITEM 145C)	BQ	4
150	315A2530-11								. FITTING ASSY-COMMON DIAPH HINGE (OPT ITEM 150A) (FOR SPARES PROCURE 315A2530Y11)	A, C, J, BD-BH	4
-150A	315A2530-21								. FITTING ASSY-COMMON DIAPH HINGE (OPT ITEM 150)	A, C, J, BD-BH	4

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			1	2	3	4	5	6	7					
3-														
-150B	315A2530-11		.	F	I	T	T	I	N	G	E	ASSY-COMMON DIAPH HINGE (FOR SPARES PROCURE 315A2530Y11)	E, F, K, N, BJ- BP, DW- EB, ES, ET, FA, FC, FE, FF, FJ, FL, FN	4
-150C	315A2530-11		.	F	I	T	T	I	N	G	E	ASSY-COMMON DIAPH HINGE (OPT ITEM 150D) (FOR SPARES PROCURE 315A2530Y11)	BC	4
-150D	315A2530-17		.	F	I	T	T	I	N	G	E	ASSY-COMMON DIAPH HINGE (OPT ITEM 150C)	BC	4
-155	315A2530-12		.	F	I	T	T	I	N	G	E	ASSY-COMMON DIAPH HINGE (OPT ITEM 155A)	B, D, L, BR-BV	4
-155A	315A2530-22		.	F	I	T	T	I	N	G	E	ASSY-COMMON DIAPH HINGE (OPT ITEM 155)	B, D, L, BR-BV	4
-155B	315A2530-12		.	F	I	T	T	I	N	G	E	ASSY-COMMON DIAPH HINGE	G, H, M, P, BW- CB, EC- EH, EU, EV, FB, FD, FG, FH, FK, FM, FP	4
-155C	315A2530-12		.	F	I	T	T	I	N	G	E	ASSY-COMMON DIAPH HINGE (OPT ITEM 155D)	BQ	4
-155D	315A2530-18		.	F	I	T	T	I	N	G	E	ASSY-COMMON DIAPH HINGE (OPT ITEM 155C)	BQ	4
												ATTACHING PARTS		
160	L8006K6		.	B	O	L	T					(V06725) (SPEC BACB30MY6K6)	A-P, BC- CB, DW- EH, ES- EV, FA- FP	16
165	HL144AP6-26		.	B	O	L	T					(V73197)	A-P, BC- CB, DW- EH, ES- EV, FA- FP	32

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- 170	BACS40V009F031		.								A-P, BC- CB, DW- EH, ES- EV, FA- FP	AR
175	BACS40V029F030		.								A-P, BC- CB, DW- EH, ES- EV, FA- FP	AR
180	KFN600-3		.								BD-BP, BR-CB, DW-EH, ES-EV, FA-FP	48
-180A	BACN10ZZ3D		.								BD-BP, BR-CB, DW-EH, ES-EV, FA-FP	48
-180B	KFN600-3		.								BC, BQ	48
185	BACB28AP06P016		.	.							A-P, BC- CB, DW- EH, ES- EV, FA- FP	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
-185A	BACB28AP06P013		. .	BUSHING						BC, BQ	1
				(USED ON ITEMS 140D, 145D, 150D, 155D)							
190	BACB28AP04P013		. .	BUSHING						A-P, BC- CB, DW- EH, ES- EV, FA- FP	1
				(USED ON ITEMS 140, 140A, 140B, 140C, 140D, 155, 155A, 155B, 155C, 155D)							
-195	BACB28AP04P013			DELETED							
-195A	BACB28AP04P016			DELETED							
195B	BACB28AP06P016		. .	BUSHING						A-P, BC- CB, DW- EH, ES- EV, FA- FP	1
				(USED ON ITEMS 145, 145A, 145B, 145C, 150, 150A, 150B, 150C)							
-195C	BACB28AP06P013		. .	BUSHING						BC, BQ	1
				(USED ON ITEMS 145D, 150D)							
200	315A2530-14		. .	FITTING						A, C, E, F, J, K, N, BC- BP, DW- EB, ES, ET, FA, FC, FE, FF, FJ, FL, FN	1
				(USED ON ITEMS 140, 140B, 140C)							
-200A	315A2530-20		. .	FITTING						A, C, J, BC-BH	1
				(USED ON ITEMS 140A, 140D)							
-205	315A2530-13		. .	FITTING						B, D, G, H, L, M, P, BQ- CB, EC- EH, EU, EV, FB, FD, FG, FH, FK, FM, FP	1
				(USED ON ITEMS 145, 145B, 145C)							
-205A	315A2530-19		. .	FITTING						B, D, L, BQ-BV	1
				(USED ON ITEMS 145A, 145D)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- 210	315A2530-13		.	.	FITTING (USED ON ITEMS 150, 150B, 150C)						A, C, E, F, J, K, N, BC- BP, DW- EB, ES, ET, FA, FC, FE, FF, FJ, FL, FN	1
-210A	315A2530-19		.	.	FITTING (USED ON ITEMS 150A, 150D)						A, C, J, BC-BH	1
-215	315A2530-14		.	.	FITTING (USED ON ITEMS 155A, 155B, 155C)						B, D, G, H, L, M, P, BQ- CB, EC- EH, EU, EV, FB, FD, FG, FH, FK, FM, FP	1
-215A	315A2530-20		.	.	FITTING (USED ON ITEMS 155A, 155D)						B, D, L, BQ-BV	1
220	315A2540-11		.		FITTING ASSY-ACTR ATTACH						A, C, E, F, J, K, N, BC- BP	1
-220A	315A2540-27		.		FITTING ASSY-ACTR ATTACH						DW-EB, ES, ET, FA, FC, FJ	1
-220B	315A2540-39		.		FITTING ASSY-ACTR ATTACH (FOR DETAILS SEE FIG. 8)						FE, FF, FL, FN	1
-225	315A2540-12		.		FITTING ASSY-ACTR ATTACH						B, D, G, H, L, M, P, BQ- CB	1
-225A	315A2540-28		.		FITTING ASSY-ACTR ATTACH						EC-EH, EU, EV, FB, FD, FK	1
-225B	315A2540-40		.		FITTING ASSY-ACTR ATTACH (FOR DETAILS SEE FIG. 8)						FG, FH, FM, FP	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-											
230	315A2540-23		.							A, C, E, F, J, K, N, BC- BP	1
-230A	315A2540-35		.							DW-EB, ES, ET, FA, FC, FJ	1
-230B	315A2540-43		.							FE, FF, FL, FN	1
-235	315A2540-24		.							B, D, G, H, L, M, P, BQ- CB	1
-235A	315A2540-36		.							EC-EH, EU, EV, FB, FD, FK	1
-235B	315A2540-44		.							FG, FH, FM, FP	1
240	315A2540-15		.							A, C, E, F, J, K, N, BC- BP	1
-240A	315A2540-31		.							DW-EB, ES, ET, FA, FC, FJ	1
-240B	315A2540-41		.							FE, FF, FL, FN	1
-245	315A2540-16		.							B, D, G, H, L, M, P, BQ- CB	1
-245A	315A2540-32		.							EC-EH, EU, EV, FB, FD, FK	1
-245B	315A2540-42		.							FG, FH, FM, FP	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3-			ATTACHING PARTS								
250	HL13VAZ6-19		.	BOLT						A-P, BC- CB, DW- EH, ES- EV, FA- FP	36
				(V56878)							
				(SPEC BACB30NY6K19)							
				(OPT HL13VAZ6-19 (V73197))							
				(OPT HL13VAZ6-19 (V92215))							
				(OPT HL13VAZ6-19 (V97928))							
				(OPT L801-6K19 (V06725))							
				(OPT HL13VAZ6-19 (V60516))							
				(OPT L801-6K19 (V0PTK6))							
				(OPT HL13VAZ6-19 (V17446))							
255	315A2112-18		.	SHIM						A-P, BD- BP, BR- CB, DW- EH, ES- EV, FA- FP	AR
260	BACN10YT3CD		.	NUT						A-P, BC- CB, DW- EH, ES- EV, FA- FP	36
265	BACB28AT10C023C		.	-----*							
			.	BUSHING						A-P, BC- CB, DW- EH, ES- EV, FA- FD, FJ, FK	1
270	BACB28AP07P023		.	BUSHING						A-P, BC- CB	1
-270A	BACB28AX07C023		.	BUSHING						DW-EH, ES-EV, FA-FD, FJ, FK	1
275	315A2540-13		.	FITTING						A, C, E, F, J, K, N, BC- BP	1
				(USED ON ITEM 220)							
-275A	315A2540-29		.	FITTING						DW-EB, ES, ET, FA, FC, FJ	1
				(USED ON ITEM 220A)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- -280	315A2540-14		.	.							B, D, G, H, L, M, P, BQ- CB	1
-280A	315A2540-30		.	.							EC-EH, EU, EV, FB, FD, FK	1
285	315A2540-25		.	.							A, C, E, F, J, K, N, BC- BP	1
-285A	315A2540-37		.	.							DW-EB, ES, ET, FA, FC, FJ	1
-290	315A2540-26		.	.							B, D, G, H, L, M, P, BQ- CB	1
-290A	315A2540-38		.	.							EC-EH, EU, EV, FB, FD, FK	1
295	315A2540-17		.	.							A, C, E, F, J, K, N, BC- BP	1
-295A	315A2540-33		.	.							DW-EB, ES, ET, FA, FC, FJ	1
-300	315A2540-18		.	.							B, D, G, H, L, M, P, BQ- CB	1
-300A	315A2540-34		.	.							EC-EH, EU, EV, FB, FD, FK	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY		
			1	2	3	4	5	6	7				
3- 305	HL13VAZ6-19		.	B	O	L	T					A-P, BC- CB, DW- EH, ES- EV, FA- FD, FJ- FP	12
307	BACN11E3		.	N	U	T						A-D, J, L, BC-BH, BQ-BV	12
-307A	BACN11E3		.	N	U	T						E-H, K, M-P, BJ- BP, BW- CB, DW- EH, ES- EV, FA- FD, FJ- FP	12
-308	315A2501-7		.	K	I	T	A	S	S	S		A-D, J, L, BC-BH, BQ-BV	12
310	K29913-3		.	.	W	A	S	H	E	R		A-D, J, L, BC-BH, BQ-BV	1
315	K29646-3		.	.	W	A	S	H	E	R		A-D, J, L, BC-BH, BQ-BV	1
-320	BACN11E3												
320A	NAS1805-3L		.	.	N	U	T					A-D, J, L, BC-BH, BQ-BV	1
325	315A2570-1		.	F	I	T	T	I	N	G	-	A-D, J, L, BC-BH, BQ-BV	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- -325A	315A2570-1		.								E-H, K, M-P, BJ- BP, BW- CB, DW- EH, ES- EV, FA- FP	2
-325B	315A2570-3		.								E-H, K, M-P, BJ- BP, BW- CB, DW- EH, ES- EV, FA- FP	2
-330	BACB30NY6K19										DELETED	
330A	HL13VAZ6-16		.								A-P, BC- CB, DW- EH, ES- EV, FA- FP	6
											(V56878) (SPEC BACB30NY6K16) (OPT HL13VAZ6-16 (V73197)) (OPT HL13VAZ6-16 (V92215)) (OPT HL13VAZ6-16 (V97928)) (OPT L801-6K16 (V06725)) (OPT HL13VAZ6-16 (V60516)) (OPT L801-6K16 (V0PTK6)) (OPT HL13VAZ6-16 (V17446))	
332	BACN11E3		.								A-D, J, L, BC-BH, BQ-BV	4
-332A	BACN11E3		.								E-H, K, M-P, BJ- BP, BW- CB, DW- EH, ES- EV, FA- FP	4
-333	315A2501-7		.								A-D, J, L, BC-BH, BQ-BV	4
											(KIT ASSY-SUB (OPT ITEM 332)	
335	K29913-3		.	.							A-D, J, L, BC-BH, BQ, BV	1
											(WASHER (V15653) (SPEC BACW10CA3CC) (OPT 70191-3 (V56878)) (OPT 922008-3 (V60119)) (OPT 942008-3 (V60119))	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- 340	K29646-3		.	.	WASHER (V15653) (SPEC BACW10CA3CV) (OPT 70188-3 (V56878)) (OPT 922007-3 (V60119)) (OPT 942007-3 (V60119))						A-D, J, L, BC-BH, BQ-BV	1
342	NAS1805-3L		.	.	NUT						A-D, J, L, BC-BH, BQ-BV	1
345	BACN10YT3CD		.		NUT						A-P, BC- CB, DW- EH, ES- EV, FE- FP	2
-350	BACN11E3				DELETED							
-350A	NAS1805-3L				DELETED							
355	315A2583-7		.		BRACKET						A, C, E, F, J, K, N, BC, BP, DW- EB, ES, ET, FA, FC, FE, FF, FJ, FL, FN	1
-360	315A2583-8		.		BRACKET						B, D, G, H, L, M, P, BQ- CB, EC- EH, EU, EV, FB, FD, FG, FH, FK, FM, FP	1
365	315A2583-1		.		BRACKET						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- 366	BACB30NN3K16		.	B	O	L	T				C-P, BG- BP, BU- CB, DW- EH, ES- EV, FA- FP	1
-366A	BACB30NN3K16		.	B	O	L	T		(POST SB 737-78-1071)		A, B, BC- BF, BQ- BT	1
367	BACB30NN3K14		.	B	O	L	T				C-P, BG- BP, BU- CB, DW- EH, ES- EV, FA- FP	1
-367A	BACB30NN3K14		.	B	O	L	T		(POST SB 737-78-1071)		A, B, BC- BF, BQ- BT	1
368	BACB30NN3K13		.	B	O	L	T				C-P, BG- BP, BU- CB, DW- EH, ES- EV, FA- FP	2
-368A	BACB30NN3K13		.	B	O	L	T		(POST SB 737-78-1071)		A, B, BC- BF, BQ- BT	1
369	BACB30NN3K12		.	B	O	L	T				C-P, BG- BP, BU- CB, DW- EH, ES- EV, FA- FP	1
-369A	BACB30NN3K12		.	B	O	L	T		(POST SB 737-78-1071)		A, B, BC- BF, BQ- BT	1
370	CB4000C3CRA10		.	S	T	U	D		(V66530) (SPEC BACS21DY3G10) (PRE SB 737-78-1071)		A, B, BC- BF, BQ- BT	8

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3-												
371	BACB30NN3K17		.	B	O	L	T				C-P, BG- BP, BU- CB, DW- EH, ES- EV, FE- FP	1
-371A	BACB30NN3K17		.	B	O	L	T		(POST SB 737-78-1071)		A, B, BC- BF, BQ- BT	1
372	BACB30NN3K15		.	B	O	L	T				C-P, BG- BP, BU- CB, DW- EH, ES- EV, FA- FP	1
-372A	BACB30NN3K15		.	B	O	L	T		(POST SB 737-78-1071)		A, B, BC- BF, BQ- BT	1
373	BACB30NN3K11		.	B	O	L	T				C-P, BG- BP, BU- CB, DW- EH, ES- EV, FA- FP	1
-373A	BACB30NN3K11		.	B	O	L	T		(POST SB 737-78-1071)		A, B, BC- BF, BQ- BT	1
375	NAS1149D0316J		.	W	A	S	H	E	R		A-P, BC- CB, DW- EH, ES- EV, FA- FP	8
380	PLH53CD		.	N	U	T			(V62554) (SPEC BACN10YR3CD) (OPT H52732-3CD (V15653))		A, B, BC- BF, BQ- BT	8
-380A	BACN11E3		.	N	U	T					C-P, BG- BP, BU- CB, DW- EH, ES- EV, FA- FP	8

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USAGE CODE	UNITS PER ASSY
3- 385	315A2584-7		. SEAL ASSY-TRACK FAIRING UPR BEAM (315A2584-21 MAY BE REPLACED BY 315A2584-7 ONE WAY ONLY, PROVIDED TWO BACW10P392CC WASHERS ARE ADDED FOR EACH OF FOUR FASTENER LOCATIONS (QTY 8) ON THE -7 AND INSTALLED BETWEEN THE PANEL AND THE SEAL.) (PRE SB 737-78-1071)	A, BC-BF	1
-385A	315A2584-21		. SEAL ASSY-TRACK FAIRING UPR BEAM (315A2584-21 MAY BE REPLACED BY 315A2584-7 ONE WAY ONLY, PROVIDED TWO BACW10P392CC WASHERS ARE ADDED FOR EACH OF FOUR FASTENER LOCATIONS (QTY 8) ON THE -7 AND INSTALLED BETWEEN THE PANEL AND THE SEAL.)	C, E, F, J, K, N, BG- BL, BN	1
-385B	315A2584-21		. SEAL ASSY-TRACK FAIRING UPR BEAM (315A2584-21 MAY BE REPLACED BY 315A2584-7 ONE WAY ONLY, PROVIDED TWO BACW10P392CC WASHERS ARE ADDED FOR EACH OF FOUR FASTENER LOCATIONS (QTY 8) ON THE -7 AND INSTALLED BETWEEN THE PANEL AND THE SEAL.) (POST SB 737-78-1071)	A, BC-BF	1
-385C	315A2584-25		. SEAL ASSY-TRACK FAIRING, UPR BEAM	BM, BP, DW, DZ, FJ	1
-385D	315A2584-35		. SEAL ASSY-TRACK FAIRING, UPR BEAM	DX, DY, EA, EB, ES, ET, FA, FC, FE, FF, FL, FN	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USAGE CODE	UNITS PER ASSY
3- -390	315A2584-8		. SEAL ASSY-TRACK FAIRING UPR BEAM (315A2584-22 MAY BE REPLACED BY 315A2584-8 ONE WAY ONLY, PROVIDED TWO BACW10P392CC WASHERS ARE ADDED FOR EACH OF FOUR FASTENER LOCATIONS (QTY 8) ON THE -8 AND INSTALLED BETWEEN THE PANEL AND THE SEAL.) (PRE SB 737-78-1071)	B, BQ- BT	1
-390A	315A2584-22		. SEAL ASSY-TRACK FAIRING UPR BEAM (315A2584-22 MAY BE REPLACED BY 315A2584-8 ONE WAY ONLY, PROVIDED TWO BACW10P392CC WASHERS ARE ADDED FOR EACH OF FOUR FASTENER LOCATIONS (QTY 8) ON THE -8 AND INSTALLED BETWEEN THE PANEL AND THE SEAL.)	D, G, H, L, M, P, BU-BY, CA	1
-390B	315A2584-22		. SEAL ASSY-TRACK FAIRING UPR BEAM (315A2584-22 MAY BE REPLACED BY 315A2584-8 ONE WAY ONLY, PROVIDED TWO BACW10P392CC WASHERS ARE ADDED FOR EACH OF FOUR FASTENER LOCATIONS (QTY 8) ON THE -8 AND INSTALLED BETWEEN THE PANEL AND THE SEAL.) (POST SB 737-78-1071)	B, BQ- BT	1
-390C	315A2584-26		. SEAL ASSY-TRACK FAIRING, UPR BEAM	BZ, CB, EC, EF, FK	1
-390D	315A2584-36		. SEAL ASSY-TRACK FAIRING, UPR BEAM	ED, EE, EG, EH, EU, EV, FB, FD, FG, FH, FM, FP	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- 395	315A2584-15		.	.							A-P, BC- CB, DW, DZ, EC, EF, FJ, FK	1
-395A	315A2584-37		.	.							DX, DY, EA, EB, ED, EE, EG, EH, ES-EV, FA-FH, FL-FP	1
400	315A2584-11		.	.							A, C, E, F, J, K, N, BC- BL, BN	1
-400A	315A2584-27		.	.							BM, BP, DW-EB, ES, ET, FA, FC, FE, FF, FJ, FL, FN	1
-405	315A2584-12		.	.							B, D, G, H, L, M, P, BQ- BY, CA	1
-405A	315A2584-28		.	.							BZ, CB, EC-EH, EU, EV, FB, FD, FG, FH, FK, FM, FP	1
410	315A2584-9		.	.							A, BC-BF	1

(USED ON ITEM 385)

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3- -410A	315A2584-23		.	.	SEAL-BULB (USED ON ITEMS 385A, 385B, 385C, 385D)					A, C, E, F, J, K, N, BC- BP, DW- EB, ES, ET, FA, FC, FE, FF, FJ, FL, FN	1
-415	315A2584-10		.	.	SEAL-BULB (USED ON ITEM 390)					B, BQ- BT	1
-415A	315A2584-24		.	.	SEAL-BULB (USED ON ITEMS 390A, 390B, 390C, 390D)					B, D, G, H, L, M, P, BQ- CB, EC- EH, EU, EV, FB, FD, FG, FH, FK, FM, FP	1
420	315A2585-3		.		RETAINER-SEAL					A, C, E, F, J, K, N, BC- BL, BN	1
-420A	315A2585-9		.		RETAINER-SEAL					BM-BP, DW-EB, ES, ET, FA, FC, FE, FF, FJ, FL, FN	1
-425	315A2585-4		.		RETAINER-SEAL					B, D, G, H, L, M, P, BQ- BY, CA	1
-425A	315A2585-10		.		RETAINER-SEAL					BZ, CB, EC-EH, EU, EV, FB, FD, FG, FH, FK, FM, FP	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USAGE CODE	UNITS PER ASSY
3- 430	315A2584-1		. SEAL ASSY-TRACK FAIRING LWR BEAM (315A2584-17 MAY BE REPLACED BY 315A2584-1 ONE WAY ONLY, PROVIDED TWO BACW10P392CC WASHERS ARE ADDED FOR EACH OF FOUR FASTENER LOCATIONS (QTY 8) ON THE -1 AND INSTALLED BETWEEN THE PANEL AND THE SEAL) (PRE SB 737-78-1071)	A, BC-BF	1
-430A	315A2584-17		. SEAL ASSY-TRACK FAIRING LWR BEAM (315A2584-17 MAY BE REPLACED BY 315A2584-1 ONE WAY ONLY, PROVIDED TWO BACW10P392CC WASHERS ARE ADDED FOR EACH OF FOUR FASTENER LOCATIONS (QTY 8) ON THE -1 AND INSTALLED BETWEEN THE PANEL AND THE SEAL)	C, E, F, J, K, N, BG- BP, DW, DZ, FJ	1
-430B	315A2584-17		. SEAL ASSY-TRACK FAIRING LWR BEAM (315A2584-17 MAY BE REPLACED BY 315A2584-1 ONE WAY ONLY, PROVIDED TWO BACW10P392CC WASHERS ARE ADDED FOR EACH OF FOUR FASTENER LOCATIONS (QTY 8) ON THE -1 AND INSTALLED BETWEEN THE PANEL AND THE SEAL) (POST SB 737-78-1071)	A, BC-BF	1
-430C	315A2584-29		. SEAL ASSY-TRACK FAIRING LWR BEAM	DX, DY, EA, EB, ES, ET, FA, FC, FE, FF, FL, FN	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USAGE CODE	UNITS PER ASSY
3- -435	315A2584-2		. SEAL ASSY-TRACK FAIRING LWR BEAM (315A2584-18 MAY BE REPLACED BY 315A2584-2 ONE WAY ONLY, PROVIDED TWO BACW10P392CC WASHERS ARE ADDED FOR EACH OF FOUR FASTENER LOCATIONS (QTY 8) ON THE -2 AND INSTALLED BETWEEN THE PANEL AND THE SEAL) (PRE SB 737-78-1071)	B, BQ- BT	1
-435A	315A2584-18		. SEAL ASSY-TRACK FAIRING LWR BEAM (315A2584-18 MAY BE REPLACED BY 315A2584-2 ONE WAY ONLY, PROVIDED TWO BACW10P392CC WASHERS ARE ADDED FOR EACH OF FOUR FASTENER LOCATIONS (QTY 8) ON THE -2 AND INSTALLED BETWEEN THE PANEL AND THE SEAL)	D, G, H, L, M, P, BU-CB, EC, EF, FK	1
-435B	315A2584-18		. SEAL ASSY-TRACK FAIRING (315A2584-18 MAY BE REPLACED BY 315A2584-2 ONE WAY ONLY, PROVIDED TWO BACW10P392CC WASHERS ARE ADDED FOR EACH OF FOUR FASTENER LOCATIONS (QTY 8) ON THE -2 AND INSTALLED BETWEEN THE PANEL AND THE SEAL) (POST SB 737-78-1071)	B, BQ- BT	1
-435C	315A2584-30		. SEAL ASSY-TRACK FAIRING LWR BEAM	ED, EE, EG, EH, EU, EV, FB, FD, FG, FH, FM, FP	1
440	315A2584-13		. . PLUG-END	A-P, BC- CB, DW, DZ, EC, EF, FJ, FK	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- -440A	315A2584-31		.	.							DX, DY, EA, EB, ED, EE, EG, EH, ES-EV, FE-FH, FL-FP	1
445	315A2584-5		.	.							A, C, E, F, J, K, N, BC- BP, DW, DZ, FJ	1
-445A	315A2584-33		.	.							DX, DY, EA, EB, ES, ET, FA, FC, FE, FF, FL, FN	1
-450	315A2584-6		.	.							B, D, G, H, L, M, P, BQ- CB, EC, EF, FK	1
-450A	315A2584-37		DELETED									
-450B	315A2584-34		.	.							ED, EE, EG, EH, EU, EV, FB, FD, FG, FH, FM, FP	1
455	315A2584-3		.	.							A, BC-BF	1
-455A	315A2584-19		.	.							A, C, E, F, J, K, N, BC- BP, DW- EB, ES, ET, FA, FC, FE, FF, FJ, FL, FN	1
-460	315A2584-4		.	.							B, BQ- BT	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- -460A	315A2584-20		.	.							B, D, G, H, L, M, P, BQ- CB, EC- EH, EU, EV, FB, FD, FG, FH, FK, FM, FP	1
465	315A2585-5		.								BC	1
-465A	315A2585-7		.								A, C, E, F, J, K, N, BD- BP, DW- EB, ES, ET, FA, FC, FE, FF, FJ, FL, FN	1
-470	315A2585-6		.								BQ	1
-470A	315A2585-8		.								B, D, G, H, L, M, P, BR- CB, EC- EH, EU, EV, FB, FD, FG, FH, FK, FM, FP	1
475	HL144AP6-24		.								A-P, BC- CB, DW- EH, ES- EV, FA- FP	4
480	HL144AP6-28		.								A-P, BC- CB, DW- EH, ES- EV, FA- FP	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3- 485	KFN600-6		.	NUT						BC, BQ	8
				(V15653)							
				(SPEC BACN10XJ6)							
				(OPT KFN600-6S (V15653))							
				(OPT BH00309-6 (V27238))							
				(OPT BH00309-6S (V27238))							
				(OPT KFN600-6 (V56878))							
-485A	KFN600-3		.	NUT						A-P, BD- BP, BR- CB, DW- EH, ES- EV, FA- FP	8
				(V56878)							
				(SPEC BACN10XJ3)							
				(OPT KFN600-3 (V92215))							
				(OPT KFN600-3S (V15653))							
				(OPT KFN600-3S (V92215))							
				(OPT BH00309-3 (V27238))							
				(OPT BH00309-3S (V27238))							
				(OPT KFN600-3 (V15653))							
				(OPT KFN600-3 (V9N513))							
				(OPT KFN600-3 (V06950))							
				(OPT ITEM 485B)							
-485B	BACN10ZZ3D		.	NUT						A-P, BD- BP, BR- CB, DW- EH, ES- EV, FA- FP	8
				(OPT ITEM 485A)							
490	HL13VAZ6-40		.	BOLT						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2
				(V56878)							
				(SPEC BACB30NY6K40)							
				(OPT L801-6K40 (V0PTK6))							
				(OPT HL13VAZ6-40 (V73197))							
				(OPT HL13VAZ6-40 (V92215))							
				(OPT L801-6K40 (V06725))							
				(OPT HL13VAZ6-40 (V97928))							
				(OPT HL13VAZ6-40 (V60516))							
				(OPT HL13VAZ6-40 (V17446))							
495	HL13VAZ6-39		.	BOLT						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2
				(V56878)							
				(SPEC BACB30NY6K39)							
				(OPT HL13VAZ6-39 (V73197))							
				(OPT HL13VAZ6-39 (V92215))							
				(OPT HL13VAZ6-39 (V97928))							
				(OPT L801-6K39 (V06725))							
				(OPT HL13VAZ6-39 (V60516))							
				(OPT L801-6K39 (V0PTK6))							
				(OPT HL13VAZ6-39 (V17446))							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3- 500	HL13VAZ6-38		.	BOLT (V56878) (SPEC BACB30NY6K38) (OPT HL13VAZ6-38 (V73197)) (OPT HL13VAZ6-38 (V92215)) (OPT L801-6K38 (V06725)) (OPT HL13VAZ6-38 (V97928)) (OPT HL13VAZ6-38 (V60516)) (OPT L801-6K38 (V0PTK6)) (OPT HL13VAZ6-38 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2
505	HL13VAZ6-37		.	BOLT (V56878) (SPEC BACB30NY6K37) (OPT HL13VAZ6-37 (V73197)) (OPT HL13VAZ6-37 (V92215)) (OPT L801-6K37 (V06725)) (OPT HL13VAZ6-37 (V97928)) (OPT HL13VAZ6-37 (V60516)) (OPT L801-6K37 (V0PTK6)) (OPT HL13VAZ6-37 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2
510	HL13VAZ6-36		.	BOLT (V56878) (SPEC BACB30NY6K36) (OPT HL13VAZ6-36 (V73197)) (OPT HL13VAZ6-36 (V92215)) (OPT L801-6K36 (V06725)) (OPT HL13VAZ6-36 (V97928)) (OPT HL13VAZ6-36 (V60516)) (OPT L801-6K36 (V0PTK6)) (OPT HL13VAZ6-36 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2
515	HL13VAZ6-35		.	BOLT (V56878) (SPEC BACB30NY6K35) (OPT HL13VAZ6-35 (V73197)) (OPT HL13VAZ6-35 (V92215)) (OPT L801-6K35 (V06725)) (OPT HL13VAZ6-35 (V97928)) (OPT HL13VAZ6-35 (V60516)) (OPT L801-6K35 (V0PTK6)) (OPT HL13VAZ6-35 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3- 520	HL13VAZ6-34		.	BOLT (V56878) (SPEC BACB30NY6K34) (OPT HL13VAZ6-34 (V73197)) (OPT HL13VAZ6-34 (V92215)) (OPT L801-6K34 (V06725)) (OPT HL13VAZ6-34 (V97928)) (OPT HL13VAZ6-34 (V60516)) (OPT L801-6K34 (V0PTK6)) (OPT HL13VAZ6-34 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	3
525	HL13VAZ6-33		.	BOLT (V56878) (SPEC BACB30NY6K33) (OPT HL13VAZ6-33 (V73197)) (OPT HL13VAZ6-33 (V92215)) (OPT L801-6K33 (V06725)) (OPT HL13VAZ6-33 (V97928)) (OPT HL13VAZ6-33 (V60516)) (OPT L801-6K33 (V0PTK6)) (OPT HL13VAZ6-33 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2
530	HL13VAZ6-32		.	BOLT (V56878) (SPEC BACB30NY6K32) (OPT HL13VAZ6-32 (V73197)) (OPT HL13VAZ6-32 (V92215)) (OPT L801-6K32 (V06725)) (OPT HL13VAZ6-32 (V97928)) (OPT HL13VAZ6-32 (V60516)) (OPT L801-6K32 (V0PTK6)) (OPT HL13VAZ6-32 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2
535	HL13VAZ6-31		.	BOLT (V56878) (SPEC BACB30NY6K31) (OPT HL13VAZ6-31 (V73197)) (OPT HL13VAZ6-31 (V92215)) (OPT L801-6K31 (V06725)) (OPT HL13VAZ6-31 (V97928)) (OPT HL13VAZ6-31 (V60516)) (OPT L801-6K31 (V0PTK6)) (OPT HL13VAZ6-31 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3- 540	HL13VAZ6-30		.	BOLT (V56878) (SPEC BACB30NY6K30) (OPT HL13VAZ6-30 (V73197)) (OPT HL13VAZ6-30 (V92215)) (OPT L801-6K30 (V06725)) (OPT HL13VAZ6-30 (V97928)) (OPT HL13VAZ6-30 (V60516)) (OPT L801-6K30 (V0PTK6)) (OPT HL13VAZ6-30 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2
545	HL13VAZ6-29		.	BOLT (V56878) (SPEC BACB30NY6K29) (OPT HL13VAZ6-29 (V73197)) (OPT HL13VAZ6-29 (V92215)) (OPT L801-6K29 (V06725)) (OPT HL13VAZ6-29 (V97928)) (OPT HL13VAZ6-29 (V60516)) (OPT L801-6K29 (V0PTK6)) (OPT HL13VAZ6-29 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	3
550	HL13VAZ6-28		.	BOLT (V56878) (SPEC BACB30NY6K28) (OPT HL13VAZ6-28 (V73197)) (OPT HL13VAZ6-28 (V92215)) (OPT L801-6K28 (V06725)) (OPT HL13VAZ6-28 (V97928)) (OPT HL13VAZ6-28 (V60516)) (OPT L801-6K28 (V0PTK6)) (OPT HL13VAZ6-28 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2
555	HL13VAZ6-27		.	BOLT (V56878) (SPEC BACB30NY6K27) (OPT HL13VAZ6-27 (V73197)) (OPT HL13VAZ6-27 (V92215)) (OPT L801-6K27 (V06725)) (OPT HL13VAZ6-27 (V97928)) (OPT HL13VAZ6-27 (V60516)) (OPT L801-6K27 (V0PTK6)) (OPT HL13VAZ6-27 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3- 560	HL13VAZ6-26		.	BOLT (V56878) (SPEC BACB30NY6K26) (OPT HL13VAZ6-26 (V73197)) (OPT HL13VAZ6-26 (V92215)) (OPT L801-6K26 (V06725)) (OPT HL13VAZ6-26 (V97928)) (OPT HL13VAZ6-26 (V60516)) (OPT L801-6K26 (V0PTK6)) (OPT HL13VAZ6-26 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2
565	HL13VAZ6-25		.	BOLT (V56878) (SPEC BACB30NY6K25) (OPT HL13VAZ6-25 (V73197)) (OPT HL13VAZ6-25 (V92215)) (OPT L801-6K25 (V06725)) (OPT HL13VAZ6-25 (V97928)) (OPT HL13VAZ6-25 (V60516)) (OPT L801-6K25 (V0PTK6)) (OPT HL13VAZ6-25 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2
570	HL13VAZ6-24		.	BOLT (V56878) (SPEC BACB30NY6K24) (OPT HL13VAZ6-24 (V73197)) (OPT HL13VAZ6-24 (V92215)) (OPT L801-6K24 (V06725)) (OPT HL13VAZ6-24 (V97928)) (OPT HL13VAZ6-24 (V60516)) (OPT L801-6K24 (V0PTK6)) (OPT HL13VAZ6-24 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2
575	HL13VAZ6-23		.	BOLT (V56878) (SPEC BACB30NY6K23) (OPT HL13VAZ6-23 (V73197)) (OPT HL13VAZ6-23 (V92215)) (OPT L801-6K23 (V06725)) (OPT HL13VAZ6-23 (V97928)) (OPT HL13VAZ6-23 (V60516)) (OPT L801-6K23 (V0PTK6)) (OPT HL13VAZ6-23 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3- 580	HL13VAZ6-22		.	BOLT (V56878) (SPEC BACB30NY6K22) (OPT HL13VAZ6-22 (V73197)) (OPT HL13VAZ6-22 (V92215)) (OPT HL13VAZ6-22 (V97928)) (OPT L801-6K22 (V06725)) (OPT HL13VAZ6-22 (V60516)) (OPT L801-6K22 (V0PTK6)) (OPT HL13VAZ6-22 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	3
585	HL13VAZ6-21		.	BOLT (V56878) (SPEC BACB30NY6K21) (OPT HL13VAZ6-21 (V73197)) (OPT HL13VAZ6-21 (V92215)) (OPT HL13VAZ6-21 (V97928)) (OPT L801-6K21 (V06725)) (OPT HL13VAZ6-21 (V60516)) (OPT L801-6K21 (V0PTK6)) (OPT HL13VAZ6-21 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2
590	HL13VAZ6-20		.	BOLT (V56878) (SPEC BACB30NY6K20) (OPT HL13VAZ6-20 (V73197)) (OPT HL13VAZ6-20 (V92215)) (OPT HL13VAZ6-20 (V97928)) (OPT L801-6K20 (V06725)) (OPT HL13VAZ6-20 (V60516)) (OPT L801-6K20 (V0PTK6)) (OPT HL13VAZ6-20 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	2
595	HL13VAZ6-19		.	BOLT (V56878) (SPEC BACB30NY6K19) (OPT HL13VAZ6-19 (V73197)) (OPT HL13VAZ6-19 (V92215)) (OPT HL13VAZ6-19 (V97928)) (OPT L801-6K19 (V06725)) (OPT HL13VAZ6-19 (V60516)) (OPT L801-6K19 (V0PTK6)) (OPT HL13VAZ6-19 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	6

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
3- 600	HL13VAZ6-18		.	BOLT (V56878) (SPEC BACB30NY6K18) (OPT HL13VAZ6-18 (V73197)) (OPT HL13VAZ6-18 (V92215)) (OPT HL13VAZ6-18 (V97928)) (OPT L801-6K18 (V06725)) (OPT HL13VAZ6-18 (V60516)) (OPT L801-6K18 (V0PTK6)) (OPT HL13VAZ6-18 (V17446)) (OPT HL1013AZ6-18 (V60516))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	9
605	HL13VAZ6-17		.	BOLT (V56878) (SPEC BACB30NY6K17) (OPT HL13VAZ6-17 (V73197)) (OPT HL13VAZ6-17 (V92215)) (OPT HL13VAZ6-17 (V97928)) (OPT L801-6K17 (V06725)) (OPT HL13VAZ6-17 (V60516)) (OPT L801-6K17 (V0PTK6)) (OPT HL13VAZ6-17 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	12
610	HL13VAZ6-16		.	BOLT (V56878) (SPEC BACB30NY6K16) (OPT HL13VAZ6-16 (V73197)) (OPT HL13VAZ6-16 (V92215)) (OPT HL13VAZ6-16 (V97928)) (OPT L801-6K16 (V06725)) (OPT HL13VAZ6-16 (V60516)) (OPT L801-6K16 (V0PTK6)) (OPT HL13VAZ6-16 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	10
615	HL13VAZ6-15		.	BOLT (V56878) (SPEC BACB30NY6K15) (OPT HL13VAZ6-15 (V73197)) (OPT HL13VAZ6-15 (V92215)) (OPT L801-6K15 (V06725)) (OPT HL13VAZ6-15 (V97928)) (OPT HL13VAZ6-15 (V60516)) (OPT L801-6K15 (V0PTK6)) (OPT HL13VAZ6-15 (V17446))						A-P, BC- CB, DW- EH, ES- EV, FA- FP	12

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- 620	HL13VAZ6-14		.	BOLT							A-P, BC- CB, DW- EH, ES- EV, FA- FP	53
				(V56878)								
				(SPEC BACB30NY6K14)								
				(OPT HL13VAZ6-14 (V73197))								
				(OPT HL13VAZ6-14 (V92215))								
				(OPT HL13VAZ6-14 (V97928))								
				(OPT L801-6K14 (V06725))								
				(OPT HL13VAZ6-14 (V60516))								
				(OPT L801-6K14 (V0PTK6))								
				(OPT HL13VAZ6-14 (V17446))								
625	HL13VAZ6-13		.	BOLT							A-P, BC- CB, DW- EH, ES- EV, FA- FP	13
				(V56878)								
				(SPEC BACB30NY6K13)								
				(OPT HL13VAZ6-13 (V73197))								
				(OPT HL13VAZ6-13 (V92215))								
				(OPT L801-6K13 (V06725))								
				(OPT HL13VAZ6-13 (V97928))								
				(OPT HL13VAZ6-13 (V60516))								
				(OPT L801-6K13 (V0PTK6))								
				(OPT HL13VAZ6-13 (V17446))								
630	BACN10ZZ3D		.	NUT							A-P, BC- CB, DW- EH, ES- EV, FA- FP	110
635	KFN600-3		.	NUT							A-P, BC- CB, DW- EH, ES- EV, FA- FP	52
				(V56878)								
				(SPEC BACN10XJ3)								
				(OPT KFN600-3 (V92215))								
				(OPT KFN600-3S (V15653))								
				(OPT KFN600-3S (V92215))								
				(OPT BH00309-3 (V27238))								
				(OPT BH00309-3S (V27238))								
				(OPT KFN600-3 (V15653))								
				(OPT KFN600-3 (V9N513))								
				(OPT KFN600-3 (V06950))								
640	315A2550-5		.	FITTING-SLIDER							A, C, E, F, J, K, N, BC- BP, DW- EB, ES, ET, FA, FC, FE, FF, FJ, FL, FN	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- -645	315A2550-6		.								B, D, G, H, L, M, P, BQ- CB, EC- EH, EU, EV, FB, FD, FG, FH, FK, FM, FP	1
650	315A2112-19		.								A-P, BD- BP, BR- CB, DW- EH, ES- EV, FA- FP	1
655	315A2550-7		.								A, C, E, F, J, K, N, BC- BP, DW- EB, ES, ET, FA, FC, FE, FF, FJ, FL, FN	1
-660	315A2550-8		.								B, D, G, H, L, M, P, BQ- CB, EC- EH, EU, EV, FB, FD, FG, FH, FK, FM, FP	1
665	315A2112-20		.								A-P, BD- BP, BR- CB, DW- EH, ES- EV, FA- FP	1
670	315A2502-101		.								A, BC-BF	1
-670A	315A2502-185		.								C, J, BG, BH	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
3- -670B	315A2502-205		.								E, F, K, N, BJ- BP, DW, DX, DZ, EA, FA, FC	1
-670C	315A2502-209		.								DY, EB, ES, ET, FE, FF, FL, FN	1
-670D	315A2502-207		.								FJ	1
-675	315A2502-102		.								B, BQ- BT	1
-675A	315A2502-186		.								D, L, BU, BV	1
-675B	315A2502-206		.								G, H, M, P, BW- CB, EC, ED, EF, EG, FB, FD	1
-675C	315A2502-210		.								EE, EH, EU, EV, FG, FH, FM, FP	1
-675D	315A2502-208		.								FK	1

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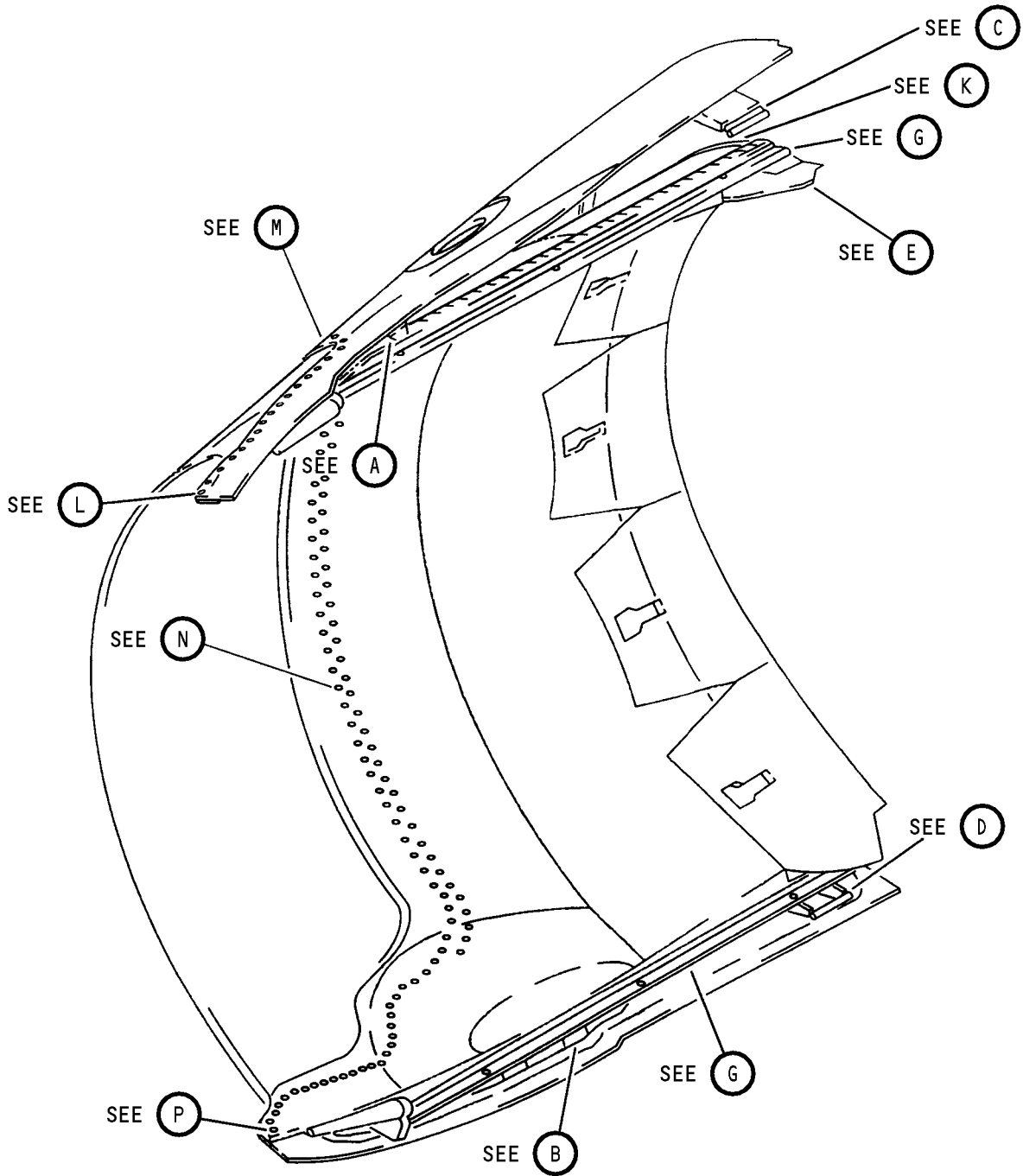
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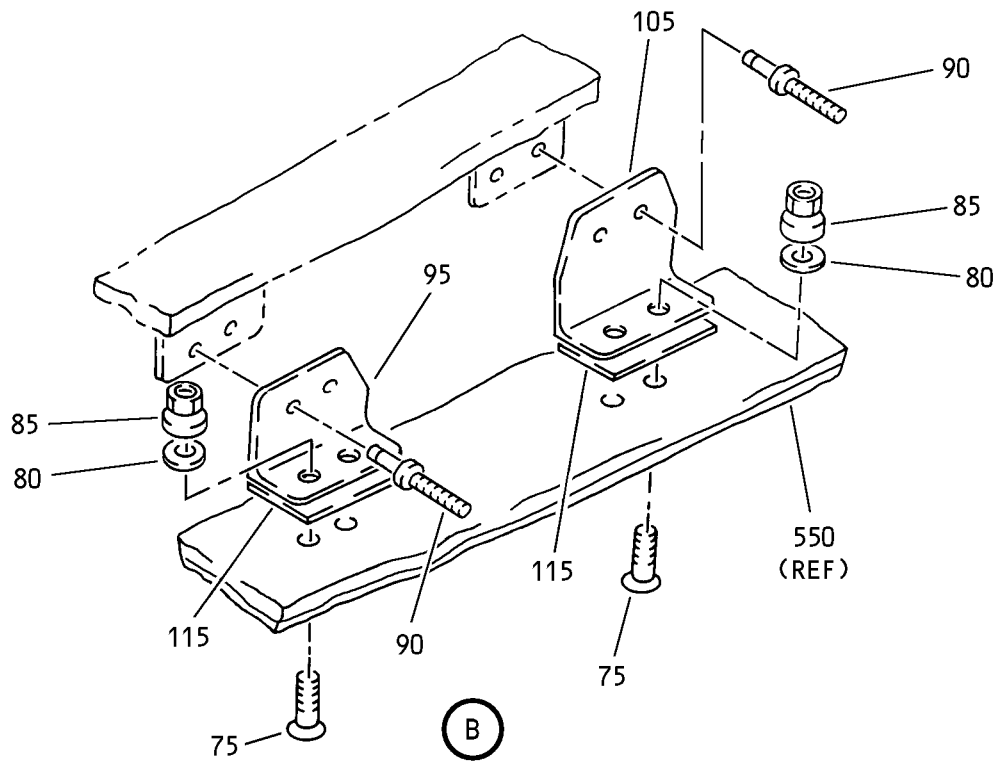
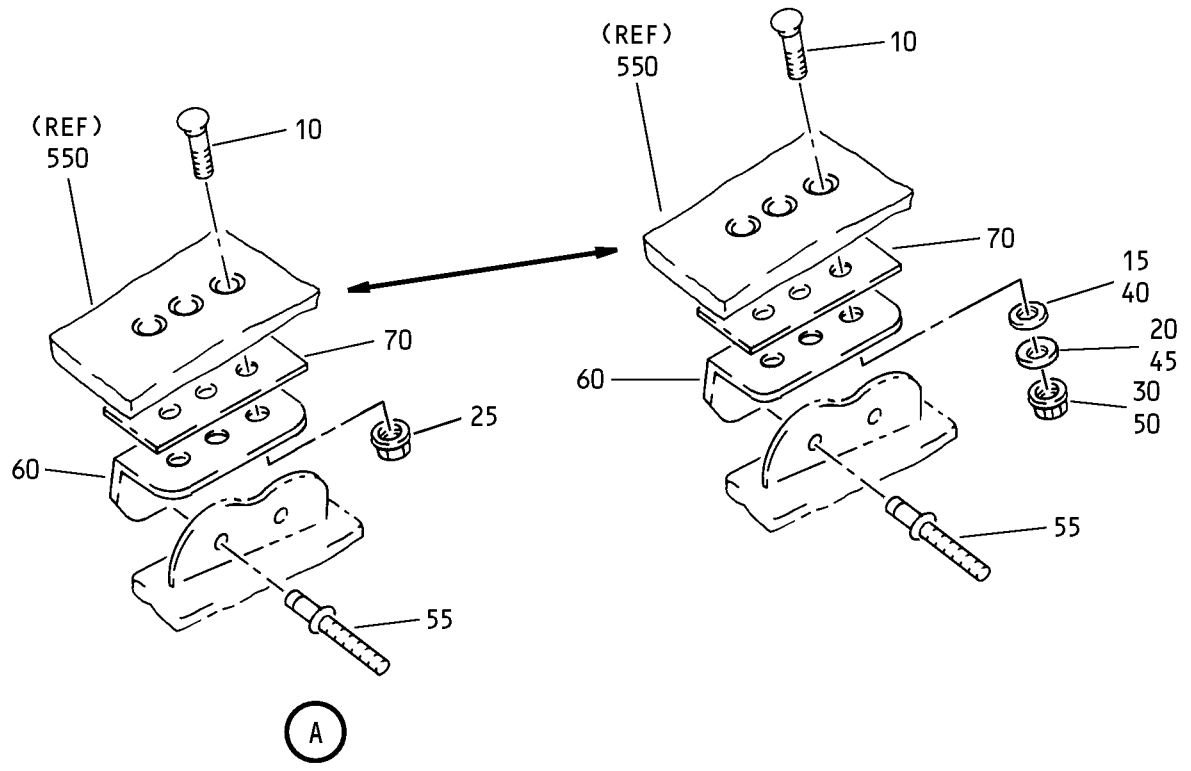
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Thrust Reverser Sleeve Assembly
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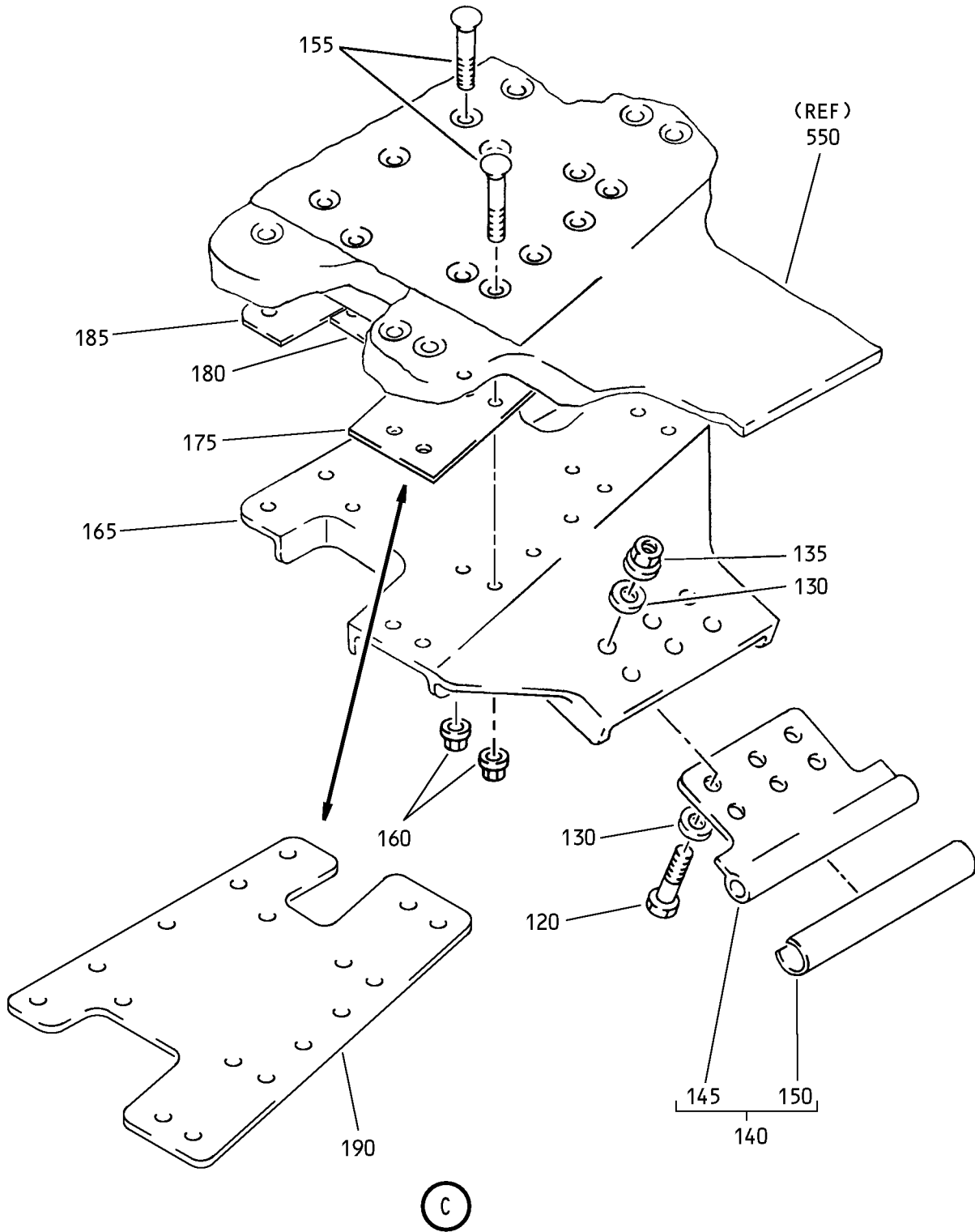
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Thrust Reverser Sleeve Assembly
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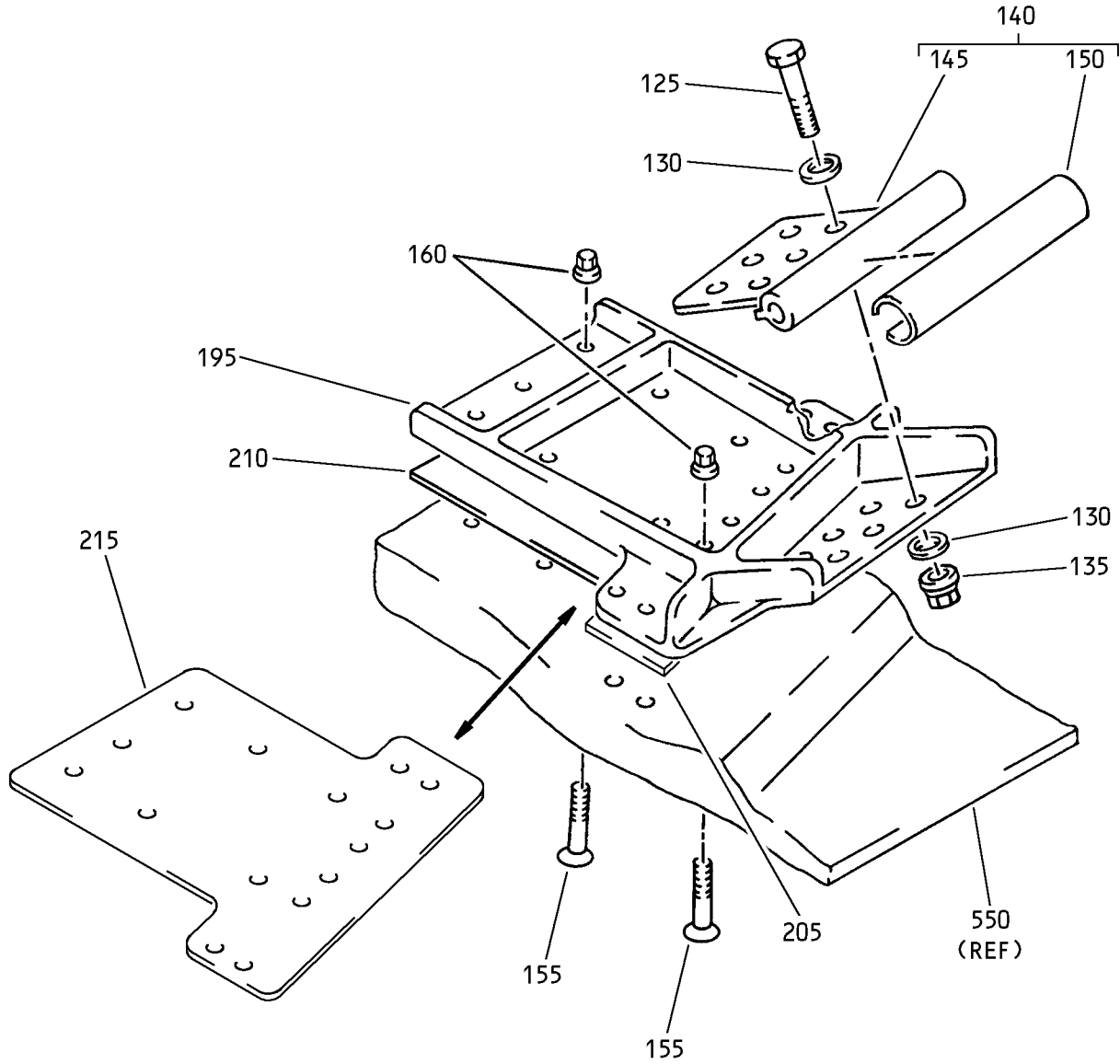
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Thrust Reverser Sleeve Assembly
IPL Figure 4 (Sheet 3 of 12)

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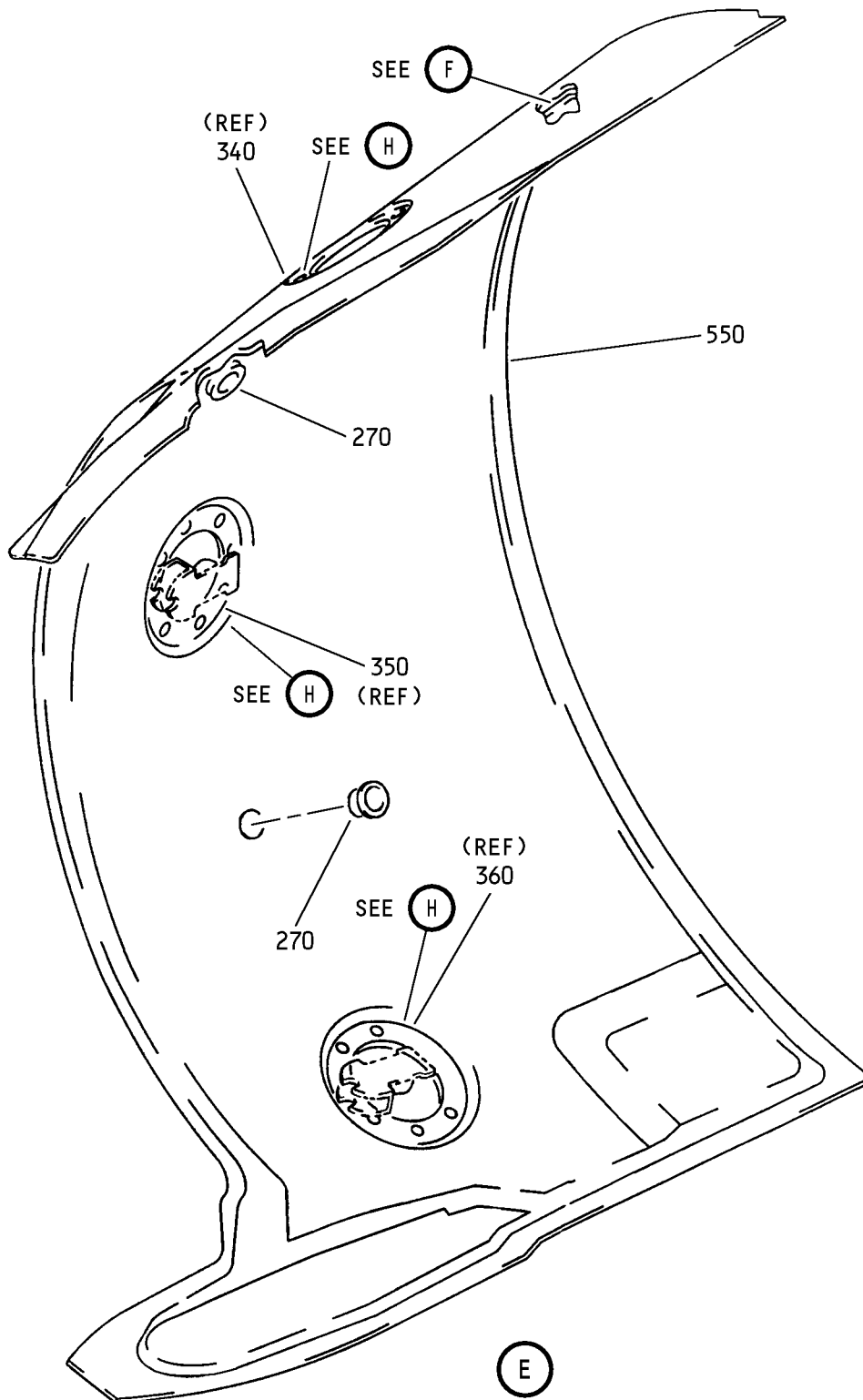


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Thrust Reverser Sleeve Assembly
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Thrust Reverser Sleeve Assembly
IPL Figure 4 (Sheet 5 of 12)

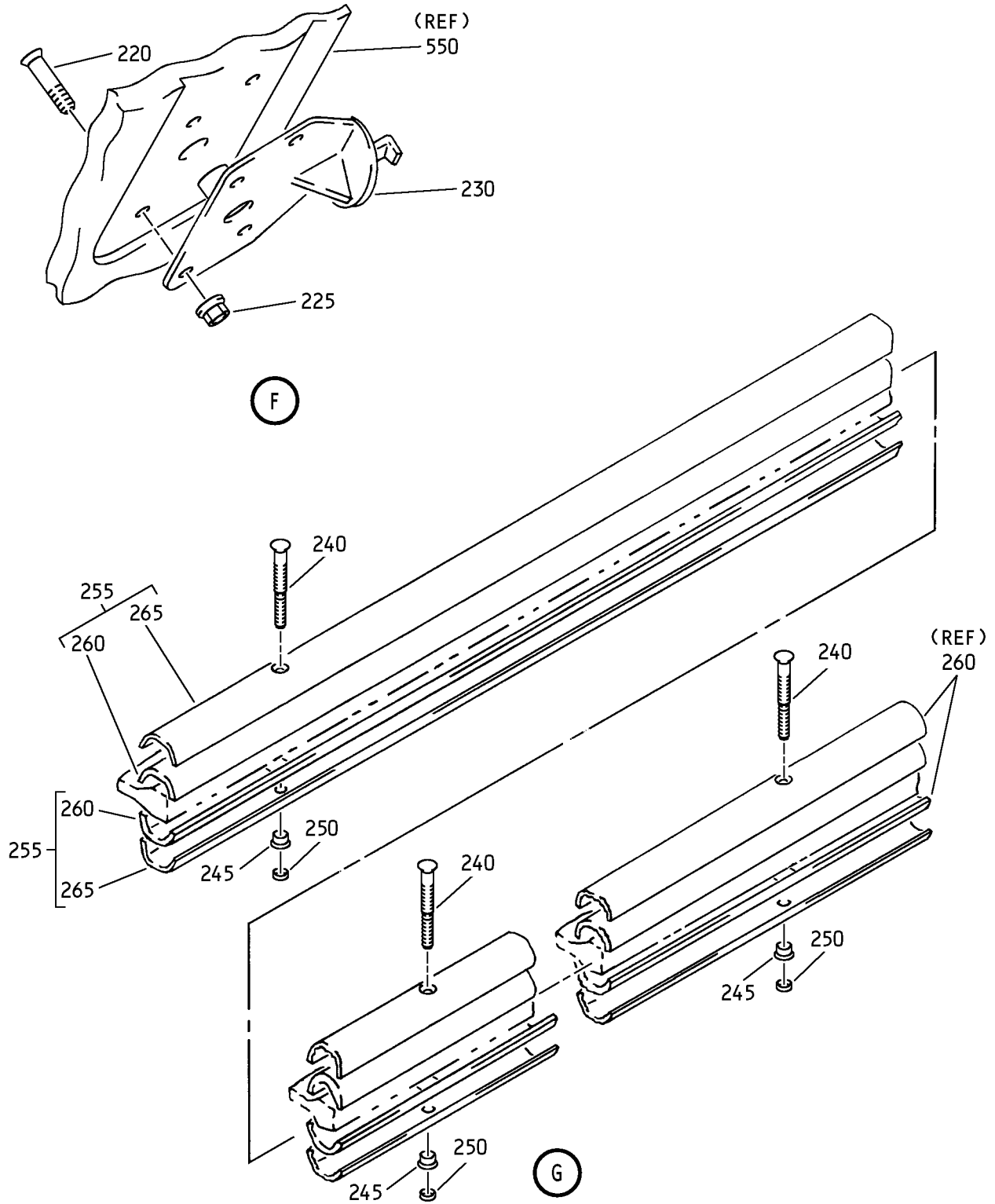
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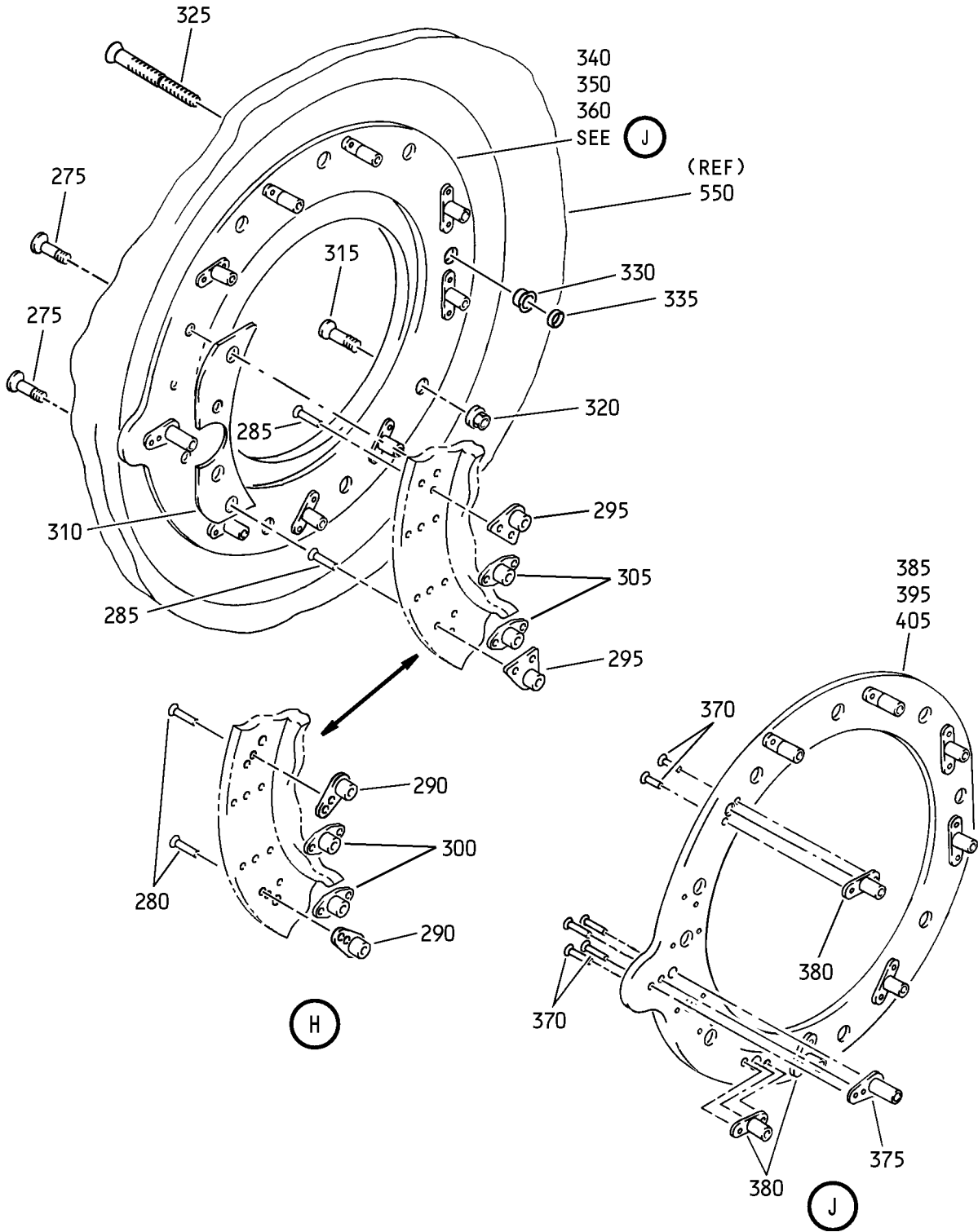
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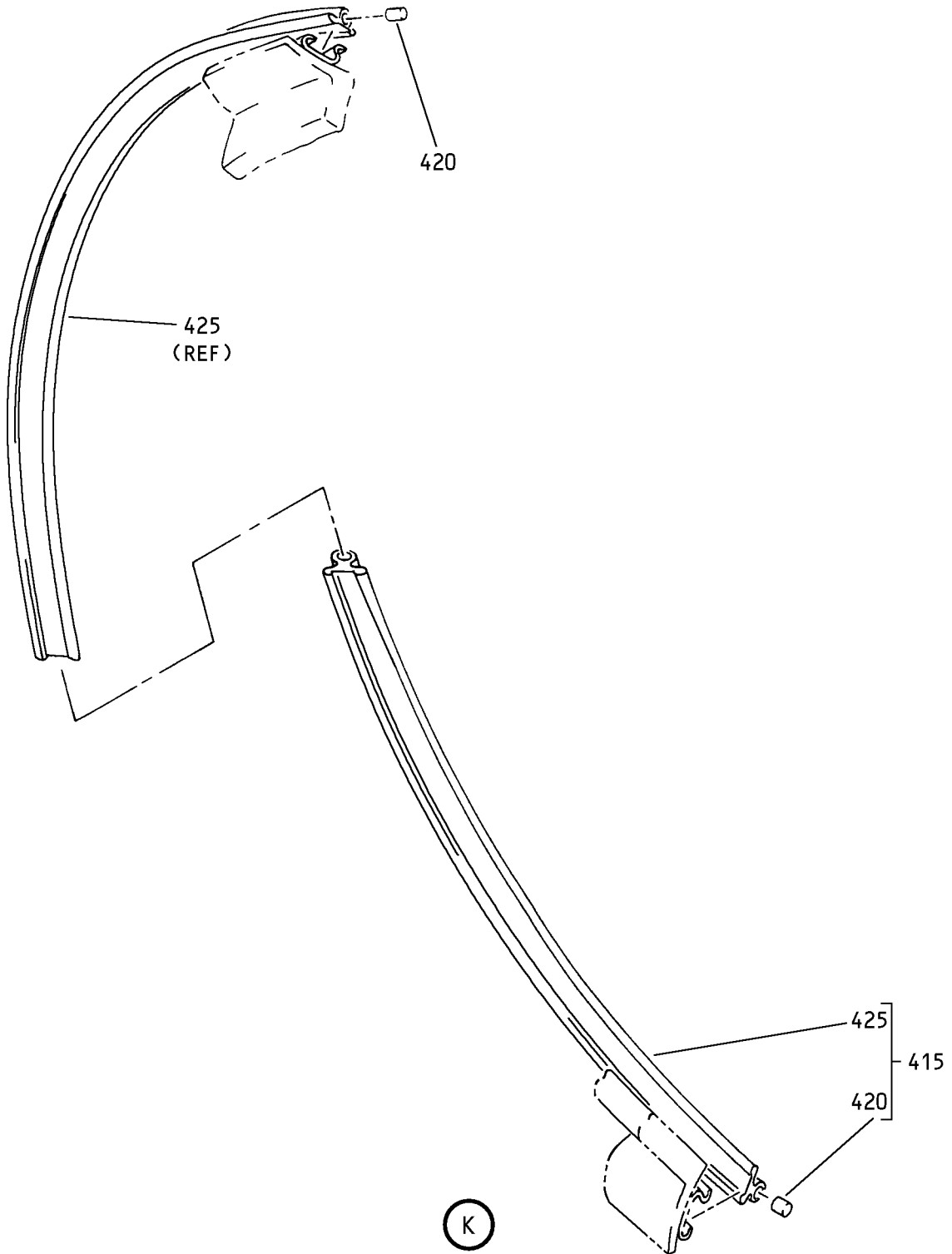
Thrust Reverser Sleeve Assembly
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Thrust Reverser Sleeve Assembly
IPL Figure 4 (Sheet 7 of 12)

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Thrust Reverser Sleeve Assembly
IPL Figure 4 (Sheet 8 of 12)

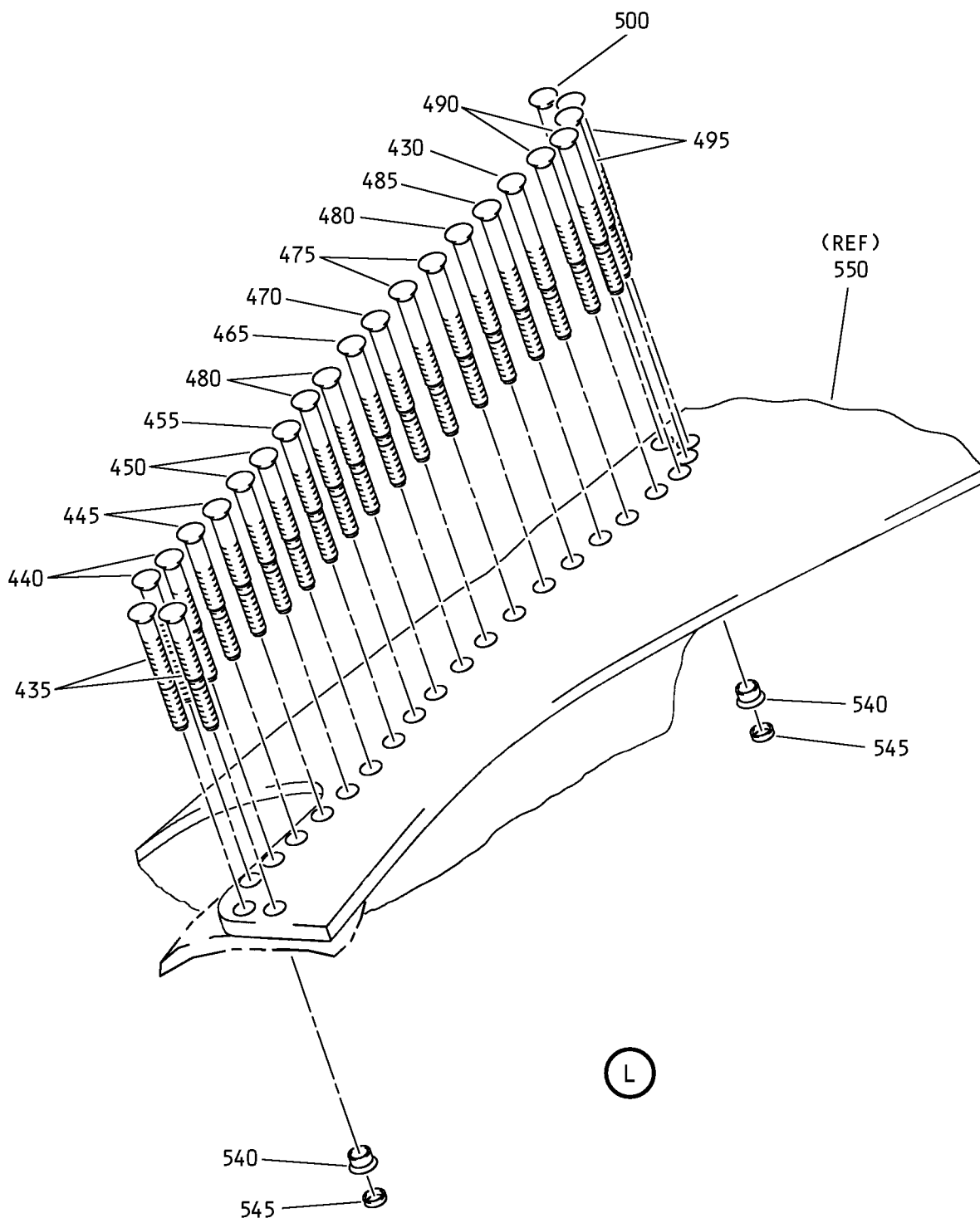
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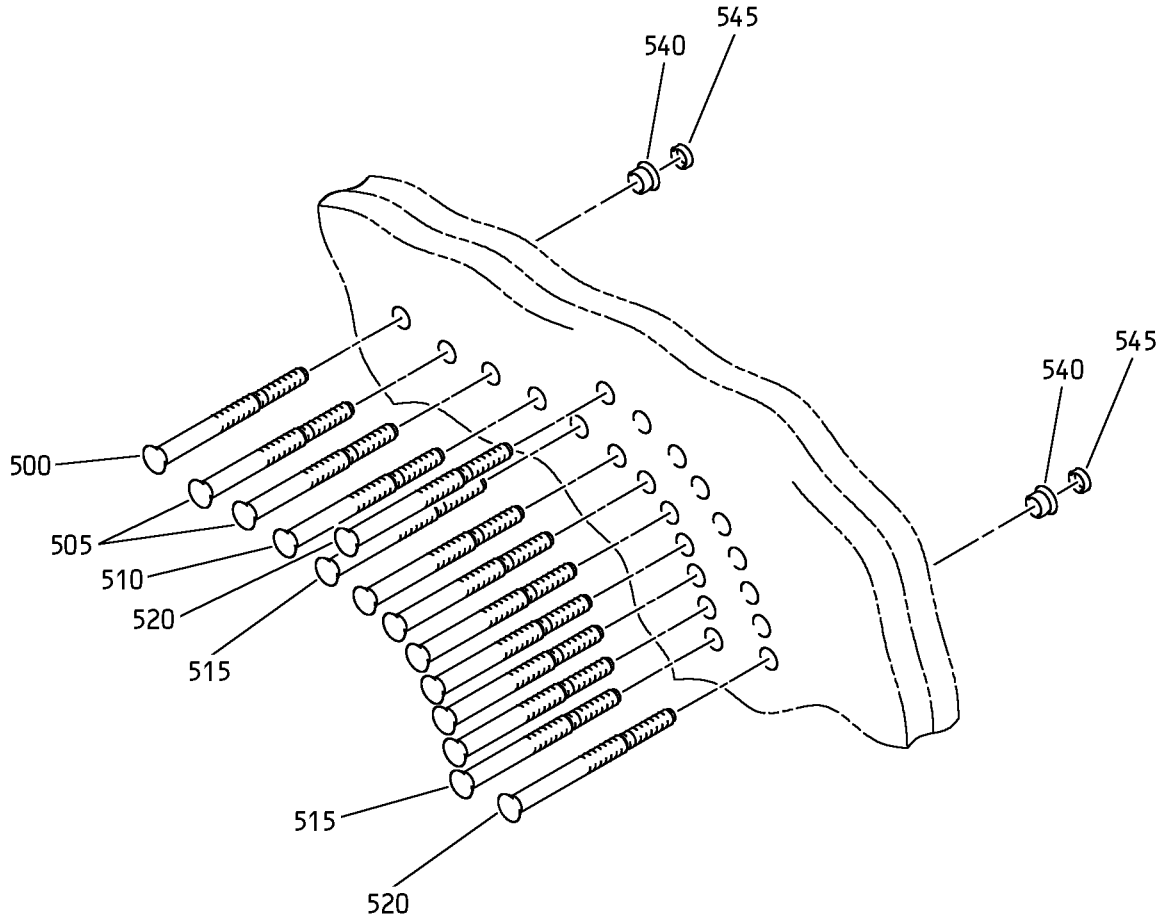
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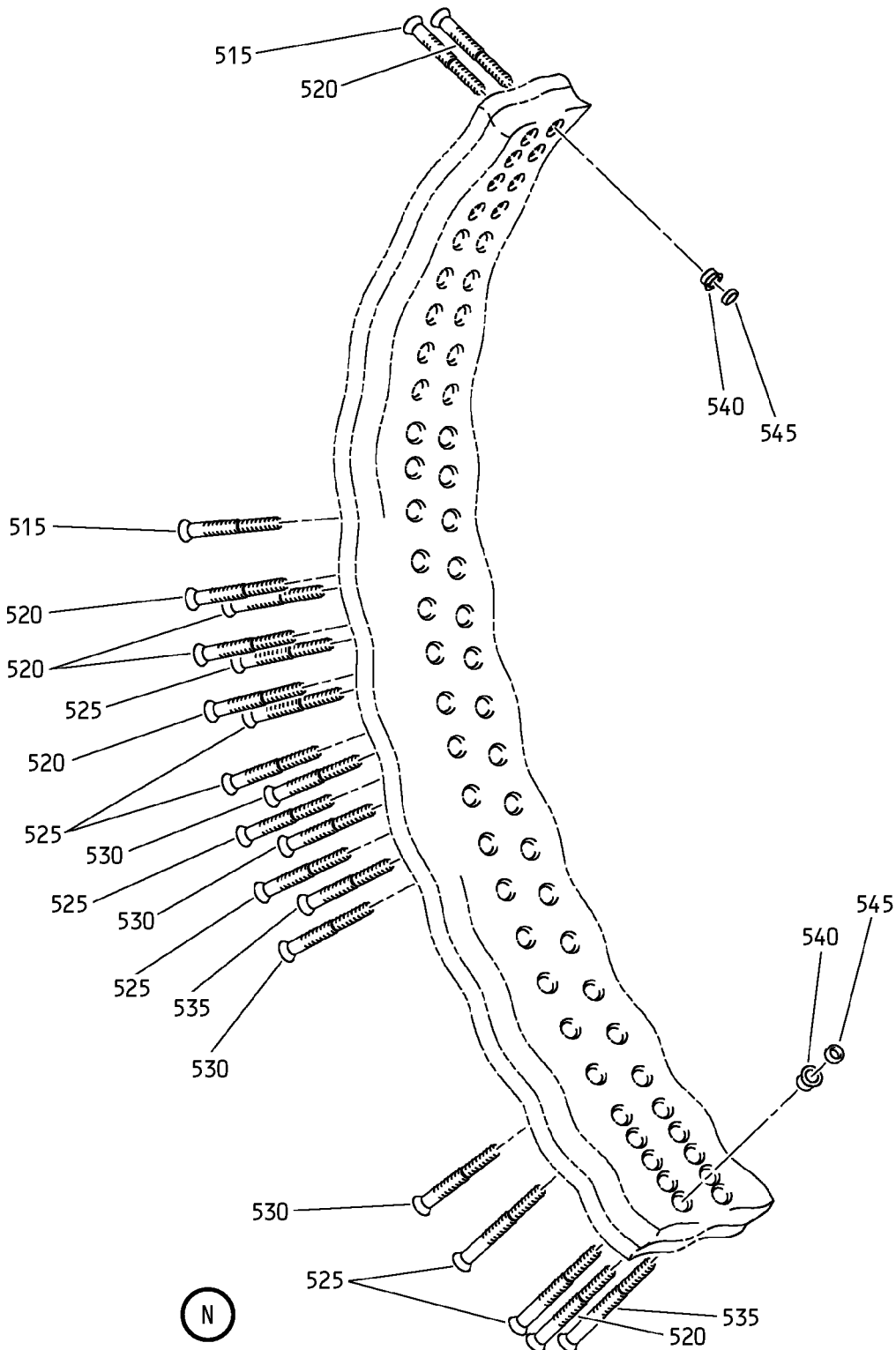
Thrust Reverser Sleeve Assembly
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Thrust Reverser Sleeve Assembly
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Thrust Reverser Sleeve Assembly
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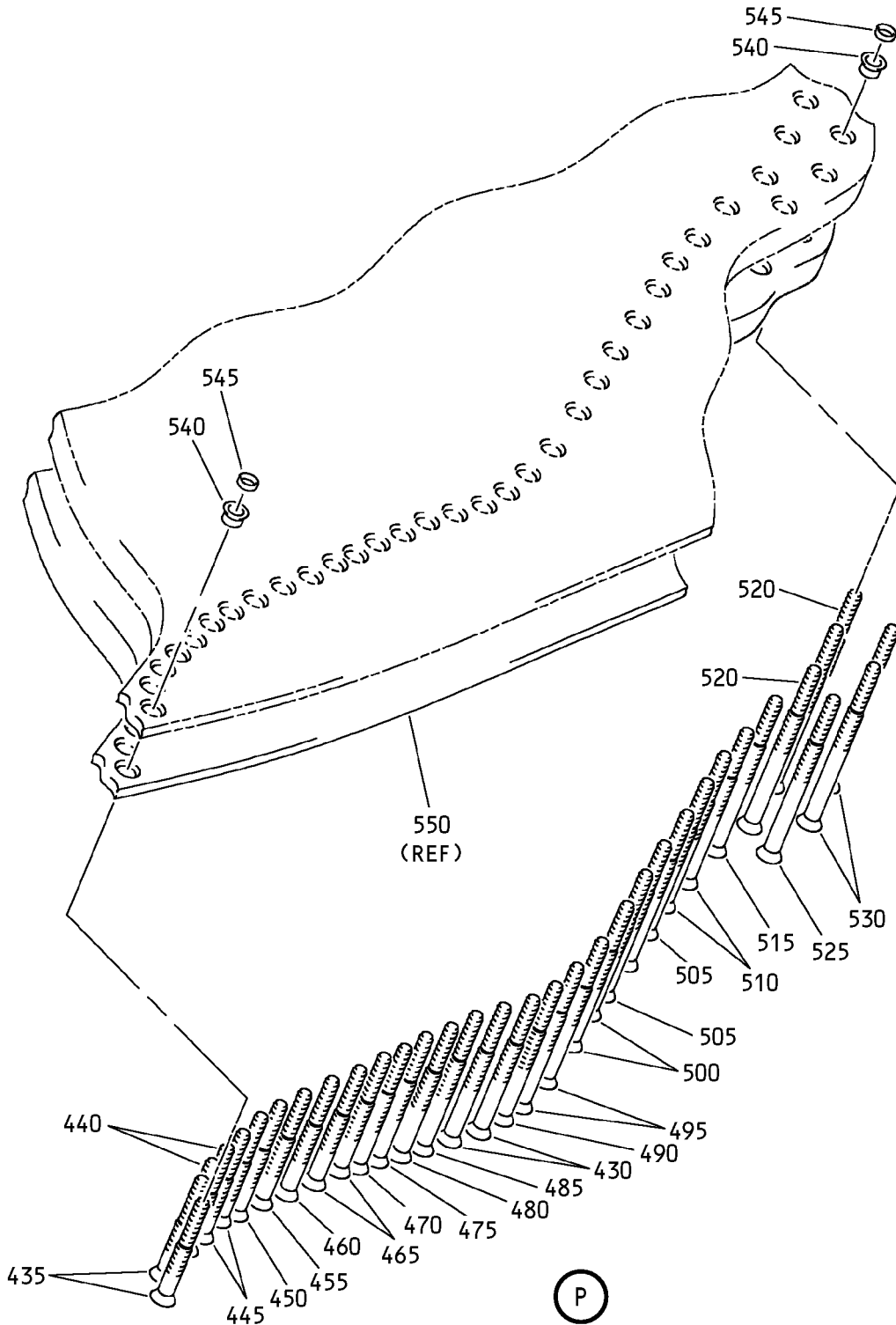
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Thrust Reverser Sleeve Assembly
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
-1A	315A2500-3									A	RF
-1B	315A2500-5									A	RF
-1C	315A2500-13									C	RF
-1D	315A2500-15									C	RF
-1E	315A2500-17									E, F, J	RF
-1F	315A2500-21									K, N	RF
-1G	315A2500-3									Q	RF
-1H	315A2500-5									R	RF
-1J	315A2500-9									S	RF
-1K	315A2500-11									T	RF
-1L	315A2500-13									U	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4- -1M	315A2500-15									V	RF
			SLEEVE ASSY-THRUST THRUST REVERSER, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)								
-1N	315A2500-17									W	RF
			PANEL INSTL-UNIQUE, ENG POSITION 1, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)								
-1P	315A2500-19									X	RF
			PANEL INSTL-UNIQUE, ENG POSITION 2, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)								
-1Q	315A2500-21									Y	RF
			PANEL INSTL-UNIQUE, ENG POSITION 1, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)								
-1R	315A2500-23									Z	RF
			PANEL INSTL-UNIQUE, ENG POSITION 2, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)								
-1S	315A2500-25									AA	RF
			PANEL INSTL-UNIQUE, ENG POSITION 1, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)								
-1T	315A2500-27									AB	RF
			PANEL INSTL-UNIQUE, ENG POSITION 2, LH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)								
-1U	MODREF89208									AC	RF
			PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-25REVA)								
-1V	MODREF89210									AD	RF
			PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-27REVA)								
-1W	MODREF184021									AE	RF
			PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-29REVA)								

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4- -1X	M0DREF204518		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-29REVB)							AF	RF
-1Y	M0DREF184023		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-31REVA)							AG	RF
-1Z	M0DREF204520		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-31REVB)							AH	RF
-5	315A2500-4		SLEEVE ASSY-THRUST THRUST REVERSER, RH (PREMODULE) (OPT ITEM 5A)							B	RF
-5A	315A2500-6		SLEEVE ASSY-THRUST THRUST REVERSER, RH (OPT ITEM 5)							B	RF
-5B	315A2500-14		SLEEVE ASSY-THRUST THRUST REVERSER, RH (OPT ITEM 5C)							D	RF
-5C	315A2500-16		SLEEVE ASSY-THRUST THRUST REVERSER, RH (OPT ITEM 5B)							D	RF
-5D	315A2500-18		PANEL INSTL-UNIQUE, ENG POSITION 1, RH							G, H, L	RF
-5E	315A2500-22		PANEL INSTL-UNIQUE, ENG POSITION 1, RH							M, P	RF
-5F	315A2500-4		SLEEVE ASSY-THRUST THRUST REVERSER, RH (PREMODULE) (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							AJ	RF
-5G	315A2500-6		SLEEVE ASSY-THRUST THRUST REVERSER, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							AK	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4- -5H	315A2500-10		SLEEVE ASSY-THRUST THRUST REVERSER, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							AL	RF
-5J	315A2500-12		SLEEVE ASSY-THRUST THRUST REVERSER, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							AM	RF
-5K	315A2500-14		SLEEVE ASSY-THRUST THRUST REVERSER, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							AN	RF
-5L	315A2500-16		SLEEVE ASSY-THRUST THRUST REVERSER, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							AP	RF
-5M	315A2500-18		PANEL INSTL-UNIQUE, ENG POSITION 1, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							AQ	RF
-5N	315A2500-20		PANEL INSTL-UNIQUE, ENG POSITION 2, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							AR	RF
-5P	315A2500-22		PANEL INSTL-UNIQUE, ENG POSITION 1, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							AS	RF
-5Q	315A2500-24		PANEL INSTL-UNIQUE, ENG POSITION 2, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							AT	RF
-5R	315A2500-26		PANEL INSTL-UNIQUE, ENG POSITION 1, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							AU	RF
-5S	315A2500-28		PANEL INSTL-UNIQUE, ENG POSITION 2, RH (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							AV	RF

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4- -5T	M0DREF89209		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-26REVA)							AW	RF
-5U	M0DREF89211		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-28REVA)							AX	RF
-5V	M0DREF184022		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-30REVA)							AY	RF
-5W	M0DREF204519		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-30REVB)							AZ	RF
-5X	M0DREF184024		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-32REVA)							BA	RF
-5Y	M0DREF204521		PANEL INSTL-THRUST REVERSER SLEEVE (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2500-32REVB)							BB	RF
10	HL13VAZ6-11		. BOLT (V56878) (SPEC BACB30NY6K11) (OPT HL13VAZ6-11 (V73197)) (OPT HL13VAZ6-11 (V92215)) (OPT HL13VAZ6-11 (V97928)) (OPT L801-6K11 (V06725)) (OPT HL13VAZ6-11 (V60516)) (OPT L801-6K11 (V0PTK6)) (OPT HL13VAZ6-11 (V17446))							A-BB	3

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4- 15	K29913-3		.	W	A	S	H	E	R	A, B, Q, AJ	3
				(V15653)	(SPEC BACW10CA3CC)	(OPT 70191-3 (V56878))	(OPT 922008-3 (V60119))	(OPT 942008-3 (V60119))	(ITEM 30 PLUS ITEM 15 PLUS ITEM 20 OPT TO ITEM 25)	(USED ON ITEMS 1A, 1G, 5, 5F)	
20	K29646-3		.	W	A	S	H	E	R	A, B, Q, AJ	3
				(V15653)	(SPEC BACW10CA3CV)	(OPT 70188-3 (V56878))	(OPT 922007-3 (V60119))	(OPT 942007-3 (V60119))	(ITEM 30 PLUS ITEM 15 PLUS ITEM 20 OPT TO ITEM 25)	(USED ON ITEMS 1A, 1G, 5, 5F)	
25	BACN11E3		.	N	U	T				A, B, Q, AJ	3
				(ITEM 30 PLUS ITEM 15 PLUS ITEM 20 OPT TO ITEM 25)	(USED ON ITEMS 1A, 1G, 5, 5F)						
-25A	BACN11E3		.	N	U	T				A-D, R-V, AK-AP	3
				(OPT ITEM 35)	(USED ON ITEMS 1B, 1H, 1J, 1K, 1L, 1M, 5A, 5G, 5H, 5J, 5K, 5L)						
-25B	BACN11E3		.	N	U	T				E-P, W- AH, AQ- BB	3
30	NAS1805-3L		.	N	U	T				A, B, Q, AJ	3
				(ITEM 30 PLUS ITEM 15 PLUS ITEM 20 OPT TO ITEM 25)	(USED ON ITEMS 1A, 1G, 5, 5F)						
-35	315A2500-7		.	K	I	T	A	S	S	A-D, R-V, AK-AP	3
				(OPT ITEM 25A)	(USED ON ITEMS 1B, 1H, 1J, 1K, 1L, 1M, 5A, 5G, 5H, 5J, 5K, 5L)						
40	K29913-3		.	W	A	S	H	E	R	A-D, R-V, AK-AP	1
				(V15653)	(SPEC BACW10CA3CC)	(OPT 70191-3 (V56878))	(OPT 922008-3 (V60119))	(OPT 942008-3 (V60119))			

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
45	K29646-3		.	.	WASHER (V15653) (SPEC BACW10CA3CV) (OPT 70188-3 (V56878)) (OPT 922007-3 (V60119)) (OPT 942007-3 (V60119))					A-D, R-V, AK-AP	1
50	NAS1805-3L		.	.	NUT					A-D, R-V, AK-AP	1
55	MS21141U06-05P		.		FASTENER					A-BB	2
60	315A2583-9		.		BRACKET-TRACK FAIRING SPRT (USED ON ITEMS 1A, 1G)					A, Q	1
-60A	315A2583-15		.		BRACKET-TRACK FAIRING SPRT (USED ON ITEM 1B)					A	1
-60B	315A2583-15		.		BRACKET-TRACK FAIRING SPRT					C, E, F, J, K, N, R- AD	1
-60C	315A2583-17		.		BRACKET-TRACK FAIRING SPRT					AE-AH	1
-65	315A2583-10		.		BRACKET-TRACK FAIRING SPRT (USED ON ITEMS 5, 5F)					B, AJ	1
-65A	315A2583-16		.		BRACKET-TRACK FAIRING SPRT (USED ON ITEM 5A)					B	1
-65B	315A2583-16		.		BRACKET-TRACK FAIRING SPRT					D, G, H, L, M, P, AK-AX	1
-65C	315A2583-18		.		BRACKET-TRACK FAIRING SPRT					AY-BB	1
70	BACS40V010C030		.		SHIM					A-BB	AR
75	HL13VAZ6-10		.		BOLT (V56878) (SPEC BACB30NY6K10) (OPT HL13VAZ6-10 (V73197)) (OPT HL13VAZ6-10 (V92215)) (OPT HL13VAZ6-10 (V97928)) (OPT L801-6K10 (V06725)) (OPT HL13VAZ6-10 (V60516)) (OPT L801-6K10 (V0PTK6)) (OPT HL13VAZ6-10 (V17446))					A-BB	4
80	NAS1149D0316J		.		WASHER					A-BB	4
85	BACN10YT3CD		.		NUT					A-BB	4
90	MS21141U06-05P		.		FASTENER					A-BB	4

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
95	315A2583-5		.							A, Q	1
-95A	315A2583-13		.							A	1
-95B	315A2583-13		.							C, E, F, J, K, N, R- AH	1
-100	315A2583-6		.							B, AJ	1
-100A	315A2583-14		.							B	1
-100B	315A2583-14		.							D, G, H, L, M, P, AK-BB	1
105	315A2583-3		.							A, Q	1
-105A	315A2583-11		.							A	1
-105B	315A2583-11		.							C, E, F, J, K, N, R- AH	1
-110	315A2583-4		.							B, AJ	1
-110A	315A2583-12		.							B	1
-110B	315A2583-12		.							D, G, H, L, M, P, AK-BB	1
115	BACS40V010C023		.							A-BB	AR
120	NAS6703-8		.							A-J, L, Q- X, AJ-AR	6
-120A	BACB30LM3-8		.							K, M-P, Y-AH, AS-BB	6
125	NAS6703-7		.							A-J, L, Q- X, AJ-AR	6
-125A	BACB30LM3-7		.							K, M-P, Y-AH, AS-BB	6

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
130	NAS1149E0332P		.	W	A	S	H	E	R	A-BB	24
135	NAS1805-3L		.	N	U	T				A-BB	12
140	315A2564-3		.	S	L	I	D	E	R	A	2
145	315A2564-4		.	.	S	L	I	D	E	R	1
150	315A2553-1		.	.	T	A	P	E		A-BB	1
155	HL13VAZ6-16		.	B	O	L	T			A-BB	32
				(V56878)							
				(SPEC BACB30NY6K16)							
				(OPT HL13VAZ6-16 (V73197))							
				(OPT HL13VAZ6-16 (V92215))							
				(OPT HL13VAZ6-16 (V97928))							
				(OPT L801-6K16 (V06725))							
				(OPT HL13VAZ6-16 (V60516))							
				(OPT L801-6K16 (V0PTK6))							
				(OPT HL13VAZ6-16 (V17446))							
155A	HL144AP6-28		D	E	L	E	T	E	D		
160	BACN10YT3CD		.	N	U	T				A-BB	32
160A	HL144AP6-24		D	E	L	E	T	E	D		
165	315A2562-7		.	F	I	T	T	I	N	A	1
				G	A	T	T	A	C	H	
				U	P	R				A, C, E, F, J, K, N, Q-AH	
-170	315A2562-8		.	F	I	T	T	I	N	A	1
				G	A	T	T	A	C	H	
				U	P	R				B, D, G, H, L, M, P, AJ-BB	
175	BACS40V022F096		.	S	H	I	M			A, B, Q, AJ	1
				(ITEM 190 OPT TO ITEMS 175, 180 AND 185 COMBINED)							
				(USED ON ITEMS 1A, 1G, 5, 5F)							
180	BACS40V022F047		.	S	H	I	M			A, B, Q, AJ	1
				(ITEM 190 OPT TO ITEMS 175, 180 AND 185 COMBINED)							
				(USED ON ITEMS 1A, 1G, 5, 5F)							
185	BACS40V012F065		.	S	H	I	M			A, B, Q, AJ	1
				(ITEM 190 OPT TO ITEMS 175, 180 AND 185 COMBINED)							
				(USED ON ITEMS 1A, 1G, 5, 5F)							
190	315A2112-23		.	S	H	I	M			A, B, Q, AJ	1
				(ITEM 190 OPT TO ITEMS 175, 180 AND 185 COMBINED)							
				(USED ON ITEMS 1A, 1G, 5, 5F)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
-190A	315A2112-23		.	SHIM						A, B	1
				(USED ON ITEMS 1B, 5A)							
-190B	315A2112-23		.	SHIM						C-BB	1
195	315A2563-7		.	FITTING-ATTACH LWR						A, C, E, F, J, K, N, Q-AH	1
-200	315A2563-8		.	FITTING-ATTACH LWR						B, D, G, H, L, M, P, AJ-BB	1
205	BACS40V019F068		.	SHIM						A, B, Q, AJ	1
				(ITEM 215 OPT TO ITEMS 205 AND 210 COMBINED)							
				(USED ON ITEMS 1A, 1G, 5, 5F)							
210	BACS40V044F044		.	SHIM						A, B, Q, AJ	1
				(ITEM 215 OPT TO ITEMS 205 AND 210 COMBINED)							
				(USED ON ITEMS 1A, 1G, 5, 5F)							
215	315A2112-22		.	SHIM						A, B, Q, AJ	1
				(ITEM 215 OPT TO ITEMS 205 AND 210 COMBINED)							
				(USED ON ITEMS 1A, 1G, 5, 5F)							
-215A	315A2112-22		.	SHIM						A, B	1
				(USED ON ITEMS 1B, 5A)							
-215B	315A2112-22		.	SHIM						C-BB	1
220	HL13VAZ6-16		.	BOLT						A-BB	4
				(V56878)							
				(SPEC BACB30NY6K16)							
				(OPT HL13VAZ6-16 (V73197))							
				(OPT HL13VAZ6-16 (V92215))							
				(OPT HL13VAZ6-16 (V97928))							
				(OPT L801-6K16 (V06725))							
				(OPT HL13VAZ6-16 (V60516))							
				(OPT L801-6K16 (V0PTK6))							
				(OPT HL13VAZ6-16 (V17446))							
225	BACN10YT3CS		.	NUT						A-BB	4
230	315A2567-1		.	PLUNGER-PROXIMITY SENSOR						A, Q-T	1
				(OPT ITEM 230A)							
-230A	315A2567-5		.	PLUNGER-PROXIMITY SENSOR						A, Q-T	1
				(OPT ITEM 230)							
-230B	315A2567-5		.	PLUNGER-PROXIMITY SENSOR						C, U, V	1
				(OPT ITEM 230C)							

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			1	2	3	4	5	6	7			
4-												
-230C	315A2567-7		.								C, U, V	1
-230D	315A2567-7		.								E, F, J, K, N, W-AH	1
-235	315A2567-2		.								B, AJ- AM	1
-235A	315A2567-6		.								B, AJ- AM	1
-235B	315A2567-6		.								D, AN, AP	1
-235C	315A2567-8		.								D, AN, AP	1
-235D	315A2567-8		.								G, H, L, M, P, AQ-BB	1
240	ASPFFV06-14AC		.								A-D, Q-V, AJ-AP	6
-240A	MAFFFV06-14AC		.								A-D, Q-V, AJ-AP	6
-240B	ASPFFV06-14AC		.								E-P, W- AK, AQ- BB	6
245	ASPFSV06AC		.								A-D, Q-V, AJ-AP	6
-245A	MAFFSV06AC		.								A-D, Q-V, AJ-AP	6
-245B	ASPFSV06AC		.								E-P, W- AK, AQ- BB	6
250	ASPLCMV06		.								A-D, K, M-V, Y- AP, AS- BB	6

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
-250A	MAFLCMV06		.	COLLAR (V17446) (OPT ITEM 250)						A-D, K, M-V, Y- AP, AS- BB	6
-250B	ASPLCMV06		.	COLLAR (V17446) (OPT ITEM 250C, 250D)						E-J, L, W, X, AQ, AR	6
-250C	MAFLCMV06		.	COLLAR (V17446) (OPT ITEM 250B, 250D)						E-J, L, W, X, AQ, AR	6
-250D	ASPLC2AC06		.	COLLAR (V17446) (OPT ITEM 250B, 250C)						E-J, L, W, X, AQ, AR	6
255	315A2551-1		.	SHOE ASSY-MAIN TRACK SLIDER						A-BB	4
260	315A2552-1		.	SHOE						A-BB	1
265	315A2553-2		.	TAPE						A-BB	1
270	BACB28AA15C074		.	BUSHING						A-BB	2
275	BACB30NN3K8		.	BOLT						A-BB	12
280	BACR15CE3D		.	RIVET (SIZE DETERMINED ON INST) (USED ON ITEMS 1A, 1G, 5, 5F)						A, B, Q, AJ	24
285	BACR15BA3DC		.	RIVET (SIZE DETERMINED ON INST) (USED ON ITEMS 1B, 5A)						A, B	24
-285A	BACR15BA3DC		.	RIVET (SIZE DETERMINED ON INST)						C-BB	24
290	BR1000C3D		.	NUTPLATE (V52828) (SPEC BACN10KB3CD) (OPT NS202440-02 (V80539)) (OPT 102A9207P3 (V72962)) (OPT K51595-3 (V15653)) (USED ON ITEMS 1A, 1G, 5, 5F)						A, B, Q, AJ	6
295	F51753-3CD		.	NUTPLATE (V15653) (SPEC BACN10KE3DCD) (OPT NS202495-02 (V80539)) (USED ON ITEMS 1B, 5A)						A, B	6

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			1	2	3	4	5	6	7		
4- -295A	F51753-3CD		.	NUTPLATE (V15653) (SPEC BACN10KE3DCD) (OPT NS202495-02 (V80539))						C-BB	6
300	BR2000C3D		.	NUTPLATE (V52828) (SPEC BACN10JR3CD) (OPT K51601-3BAC (V15653)) (OPT NS202439-02 (V80539)) (OPT 102A9201-3 (V72962)) (USED ON ITEMS 1A, 1G, 5, 5F)						A, B, Q, AJ	6
305	BRF200C3D		.	NUTPLATE (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEMS 1B, 5A)						A, B	6
-305A	BRF200C3D		.	NUTPLATE (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))						C-BB	6
310	315A2112-24		.	SHIM (OPT ITEM 310A) (USED ON ITEMS 1A, 1G, 5, 5F)						A, B, Q, AJ	AR
-310A	BACS40V021C049		.	SHIM (OPT ITEM 310) (USED ON ITEMS 1A, 1G, 5, 5F)						A, B, Q, AJ	AR
-310B	315A2112-24		.	SHIM (USED ON ITEMS 1B, 5A)						A, B	AR
-310C	315A2112-24		.	SHIM						C-BB	AR

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			1	2	3	4	5	6	7		
4-											
315	HL13VAZ6-5		.	BOLT						A-BB	18
				(V56878)							
				(SPEC BACB30NY6K5)							
				(OPT HL13VAZ6-5 (V73197))							
				(OPT HL13VAZ6-5 (V92215))							
				(OPT HL13VAZ6-5 (V97928))							
				(OPT L801-6K5 (V06725))							
				(OPT HL13VAZ6-5 (V60516))							
				(OPT L801-6K5 (V0PTK6))							
				(OPT HL13VAZ6-5 (V17446))							
320	BACN10YT3CD		.	NUT						A-BB	18
325	ASPFFV06-05AC		.	PIN						A-D, Q-V, AJ-AP	3
				(V17446)							
				(OPT ITEM 325A)							
-325A	MAFFV06-05AC		.	PIN						A-D, Q-V, AJ-AP	3
				(V98524)							
				(OPT ITEM 325)							
-325B	ASPFFV06-05AC		.	PIN						E-P, W- AK, AQ- BB	3
				(V17446)							
330	ASPFSV06AC		.	SLEEVE						A-D, Q-V, AJ-AP	3
				(V17446)							
				(OPT ITEM 330A)							
-330A	MAFFSV06AC		.	SLEEVE						A-D, Q-V, AJ-AP	3
				(V98524)							
				(OPT ITEM 330)							
-330B	ASPFSV06AC		.	SLEEVE						E-P, W- AK, AQ- BB	3
				(V17446)							
335	ASPLCMV06		.	COLLAR						A-D, M- V, Y-AP, AS-BB	3
				(V17446)							
				(OPT ITEM 335A)							
-335A	MAFLCMV06		.	COLLAR						A-D, K, M-V, Y- AP, AS- BB	3
				(V98524)							
				(OPT ITEM 335)							
-335B	ASPLCMV06		.	COLLAR						E, J, L, W, X, AQ, AR	3
				(V17446)							
				(OPT ITEM 335C, 335D)							
-335C	MAFLCMV06		.	COLLAR						E, J, L, W, X, AQ, AR	6
				(V98524)							
				(OPT ITEM 335B, 335D)							

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			1	2	3	4	5	6	7			
4- -335D	ASPLC2AC06		.								E, J, L, W, X, AQ, AR	6
340	315A2541-1		.								A, C, E, F, J, K, N, Q-AH	1
340A	HL144AP6-26										DELETED	
-345	315A2541-2		.								B, D, G, H, L, M, P, AJ-BB	1
350	315A2541-5		.								A, C, E, F, J, K, N, Q-AH	1
-350A	315A2531-7										DELETED	
-355	315A2541-6		.								B, D, G, H, L, M, P, AJ-BB	1
-355A	315A2531-8										DELETED	
360	315A2541-9		.								A, C, E, F, J, K, N, Q-AH	1
-360A	315A2530-7										DELETED	
-365	315A2541-10		.								B, D, G, H, L, M, P, AJ-BB	1
-365A	315A2530-8										DELETED	
370	BACR15CE3M		.	.							A-BB	18
375	K2001-4		.	.							A-BB	1
											(V15653) (SPEC BACN10KB4CM) (OPT NS103184SE048 (V80539)) (OPT T8110C428 (V11815)) (OPT VN101D1-048 (V92215)) (OPT 109A9207-4 (V72962)) (OPT BR1000C4M (V52828))	

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			1	2	3	4	5	6	7			
4- 380	BRF200C4M		.	.	NUTPLATE (V52828) (SPEC BACN10JR4CFM) (OPT F5001-4BAC (V15653)) (OPT NS103203SE048 (V80539)) (OPT VN152D1-048 (V92215)) (OPT 109F9201-4 (V72962)) (OPT T8092C428 (V11815))						A-BB	8
385	315A2541-3		.	.	DOUBLER (USED ON ITEM 340)						A, C, E, F, J, K, N, Q-AH	1
-390	315A2541-4		.	.	DOUBLER (USED ON ITEM 345)						B, D, G, H, L, M, P, AJ-BB	1
395	315A2541-7		.	.	DOUBLER (USED ON ITEM 350)						A, C, E, F, J, K, N, Q-AH	1
-400	315A2541-8		.	.	DOUBLER (USED ON ITEM 355)						B, D, G, H, L, M, P, AJ-BB	1
405	315A2541-11		.	.	DOUBLER (USED ON ITEM 360)						A, C, E, F, J, K, N, Q-AH	1
-410	315A2541-12		.	.	DOUBLER (USED ON ITEM 365)						B, D, G, H, L, M, P, AJ-BB	1
-410A	315A2531-9				DELETED							
415	315A2588-4		.	.	SEAL ASSY-BULLNOSE						A-BB	1
-415A	315A2531-10				DELETED							
420	315A2588-3		.	.	PLUG-END						A-BB	2
-420A	315A2530-9				DELETED							
425	315A2588-5		.	.	BODY-SEAL						A-BB	1
-425A	315A2530-10				DELETED							
430	ASPPFV06-17AC		.	.	PIN (V17446) (OPT ITEM 430A)						A-D, Q-V, AJ-AP	3
-430A	MAFFV06-17AC		.	.	PIN (V98524) (OPT ITEM 430)						A-D, Q-V, AJ-AP	3

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			1	2	3	4	5	6	7		
4-											
-430B	ASPFFV06-17AC		.	PIN						E-P, W- AK, AQ- BB	3
				(V17446)							
435	ASPFFV06-06AC		.	PIN						A-D, Q-V, AJ-AP	4
				(V17446)							
				(OPT ITEM 435A)							
-435A	MAFFV06-06AC		.	PIN						A-D, Q-V, AJ-AP	4
				(V98524)							
				(OPT ITEM 435)							
-435B	ASPFFV06-06AC		.	PIN						E-P, W- AK, AQ- BB	4
				(V17446)							
440	ASPFFV06-07AC		.	PIN						A-D, Q-V, AJ-AP	4
				(V17446)							
				(OPT ITEM 440A)							
-440A	MAFFV06-07AC		.	PIN						A-D, Q-V, AJ-AP	4
				(V98524)							
				(OPT ITEM 440)							
-440B	ASPFFV06-07AC		.	PIN						E-P, W- AK, AQ- BB	4
				(V17446)							
445	ASPFFV06-08AC		.	PIN						A-D, Q-V, AJ-AP	4
				(V17446)							
				(OPT ITEM 445A)							
-445A	MAFFV06-08AC		.	PIN						A-D, Q-V, AJ-AP	4
				(V98524)							
				(OPT ITEM 445)							
-445B	ASPFFV06-08AC		.	PIN						E-P, W- AK, AQ- BB	4
				(V17446)							
450	ASPFFV06-09AC		.	PIN						A-D, Q-V, AJ-AP	3
				(V17446)							
				(OPT ITEM 450A)							
-450A	MAFFV06-09AC		.	PIN						A-D, Q-V, AJ-AP	3
				(V98524)							
				(OPT ITEM 450)							
-450B	ASPFFV06-09AC		.	PIN						E-P, W- AK, AQ- BB	3
				(V17446)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
455	ASPFFV06-10AC		.	PIN						A-D, Q-V, AJ-AP	2
				(V17446)							
				(OPT ITEM 455A)							
-455A	MAFFV06-10AC		.	PIN						A-D, Q-V, AJ-AP	2
				(V98524)							
				(OPT ITEM 455)							
-455B	ASPFFV06-10AC		.	PIN						E-P, W- AK, AQ- BB	2
				(V17446)							
460	ASPFFV06-11AC		.	PIN						A-D, Q-V, AJ-AP	3
				(V17446)							
				(OPT ITEM 460A)							
-460A	MAFFV06-11AC		.	PIN						A-D, Q-V, AJ-AP	3
				(V98524)							
				(OPT ITEM 460)							
-460B	ASPFFV06-11AC		.	PIN						E-P, W- AK, AQ- BB	3
				(V17446)							
465	ASPFFV06-12AC		.	PIN						A-D, Q-V, AJ-AP	3
				(V17446)							
				(OPT ITEM 465A)							
-465A	MAFFV06-12AC		.	PIN						A-D, Q-V, AJ-AP	3
				(V98524)							
				(OPT ITEM 490)							
-465B	ASPFFV06-12AC		.	PIN						E-P, W- AK, AQ- BB	3
				(V17446)							
470	ASPFFV06-13AC		.	PIN						A-D, Q-V, AJ-AP	2
				(V17446)							
				(OPT ITEM 470A)							
-470A	MAFFV06-13AC		.	PIN						A-D, Q-V, AJ-AP	2
				(V98524)							
				(OPT ITEM 470)							
-470B	ASPFFV06-13AC		.	PIN						E-P, W- AK, AQ- BB	2
				(V17446)							
475	ASPFFV06-14AC		.	PIN						A-D, Q-V, AJ-AP	3
				(V17446)							
				(OPT ITEM 475A)							

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			1	2	3	4	5	6	7		
4-											
-475A	MAFFV06-14AC		.	PIN						A-D, Q-V, AJ-AP	3
				(V98524)							
				(OPT ITEM 475)							
-475B	ASPFFV06-14AC		.	PIN						E-P, W- AK, AQ- BB	3
				(V17446)							
480	ASPFFV06-15AC		.	PIN						A-D, Q-V, AJ-AP	2
				(V17446)							
				(OPT ITEM 480A)							
-480A	MAFFV06-15AC		.	PIN						A-D, Q-V, AJ-AP	2
				(V98524)							
				(OPT ITEM 480)							
-480B	ASPFFV06-15AC		.	PIN						E-P, W- AK, AQ- BB	2
				(V17446)							
485	ASPFFV06-16AC		.	PIN						A-D, Q-V, AJ-AP	2
				(V17446)							
				(OPT ITEM 485A)							
-485A	MAFFV06-16AC		.	PIN						A-D, Q-V, AJ-AP	2
				(V98524)							
				(OPT ITEM 485)							
-485B	ASPFFV06-16AC		.	PIN						E-P, W- AK, AQ- BB	2
				(V17446)							
490	ASPFFV06-18AC		.	PIN						A-D, Q-V, AJ-AP	3
				(V17446)							
				(OPT ITEM 490A)							
-490A	MAFFV06-18AC		.	PIN						A-D, Q-V, AJ-AP	3
				(V98524)							
				(OPT ITEM 490)							
-490B	ASPFFV06-18AC		.	PIN						E-P, W- AK, AQ- BB	3
				(V17446)							
495	ASPFFV06-19AC		.	PIN						A-D, Q-V, AJ-AP	4
				(V17446)							
				(OPT ITEM 495A)							
-495A	MAFFV06-19AC		.	PIN						A-D, Q-V, AJ-AP	4
				(V98524)							
				(OPT ITEM 495)							

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			1	2	3	4	5	6	7		
4-											
-495B	ASPFFV06-19AC		.	PIN						E-P, W- AK, AQ- BB	4
				(V17446)							
500	ASPFFV06-20AC		.	PIN						A-D, Q-V, AJ-AP	4
				(V17446)							
				(OPT ITEM 500A)							
-500A	MAFFV06-20AC		.	PIN						A-D, Q-V, AJ-AP	4
				(V98524)							
				(OPT ITEM 500)							
-500B	ASPFFV06-20AC		.	PIN						E-P, W- AK, AQ- BB	4
				(V17446)							
505	ASPFFV06-21AC		.	PIN						A-D, Q-V, AJ-AP	5
				(V17446)							
				(OPT ITEM 505A)							
-505A	MAFFV06-21AC		.	PIN						A-D, Q-V, AJ-AP	5
				(V98524)							
				(OPT ITEM 505)							
-505B	ASPFFV06-21AC		.	PIN						E-P, W- AK, AQ- BB	5
				(V17446)							
510	ASPFFV06-22AC		.	PIN						A-D, Q-V, AJ-AP	3
				(V17446)							
				(OPT ITEM 510A)							
-510A	MAFFV06-22AC		.	PIN						A-D, Q-V, AJ-AP	3
				(V98524)							
				(OPT ITEM 510)							
-510B	ASPFFV06-22AC		.	PIN						E-P, W- AK, AQ- BB	3
				(V17446)							
515	ASPFFV06-23AC		.	PIN						A-D, Q-V, AJ-AP	21
				(V17446)							
				(OPT ITEM 515A)							
-515A	MAFFV06-23AC		.	PIN						A-D, Q-V, AJ-AP	21
				(V98524)							
				(OPT ITEM 515)							
-515B	ASPFFV06-23AC		.	PIN						E-P, W- AK, AQ- BB	21
				(V17446)							

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			1	2	3	4	5	6	7		
4-											
520	ASPFFV06-24AC		.	PIN						A-D, Q-V, AJ-AP	29
				(V17446)							
				(OPT ITEM 520A)							
-520A	MAFFV06-24AC		.	PIN						A-D, Q-V, AJ-AP	29
				(V98524)							
				(OPT ITEM 520)							
-520B	ASPFFV06-24AC		.	PIN						E-P, W- AK, AQ- BB	29
				(V17446)							
525	ASPFFV06-25AC		.	PIN						A-D, Q-V, AJ-AP	10
				(V17446)							
				(OPT ITEM 525A)							
-525A	MAFFV06-25AC		.	PIN						A-D, Q-V, AJ-AP	10
				(V98524)							
				(OPT ITEM 525)							
-525B	ASPFFV06-25AC		.	PIN						E-P, W- AK, AQ- BB	10
				(V17446)							
530	ASPFFV06-26AC		.	PIN						A-D, Q-V, AJ-AP	10
				(V17446)							
				(OPT ITEM 530A)							
-530A	MAFFV06-26AC		.	PIN						A-D, Q-V, AJ-AP	10
				(V98524)							
				(OPT ITEM 530)							
-530B	ASPFFV06-26AC		.	PIN						E-P, W- AK, AQ- BB	10
				(V17446)							
535	ASPFFV06-27AC		.	PIN						A-D, Q-V, AJ-AP	12
				(V17446)							
				(OPT ITEM 535A)							
-535A	MAFFV06-27AC		.	PIN						A-D, Q-V, AJ-AP	12
				(V98524)							
				(OPT ITEM 535)							
-535B	ASPFFV06-27AC		.	PIN						E-P, W- AK, AQ- BB	12
				(V17446)							
540	ASPFSV06AC		.	SLEEVE						A-D, Q-V, AJ-AP	136
				(V17446)							
				(OPT ITEM 540A)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
4-											
-540A	MAFFSV06AC		.	SLEEVE						A-D, Q-V, AJ-AP	136
				(V98524)							
				(OPT ITEM 540)							
-540B	ASPFSV06AC		.	SLEEVE						E-P, W- AK, AQ- BB	136
				(V17446)							
545	ASPLCMV06		.	COLLAR						A-D, K, M-V, Y- AP, AS- BB	136
				(V17446)							
				(OPT ITEM 545A)							
-545A	MAFLCMV06		.	COLLAR						A-D, K, M-V, Y- AP, AS- BB	136
				(V98524)							
				(OPT ITEM 545)							
-545B	ASPLCMV06		.	COLLAR						E-J, W, X, AQ, AR	136
				(V17446)							
				(OPT ITEM 545C, 545D)							
-545C	MAFLCMV06		.	COLLAR						E-J, L, W, X, AQ, AR	136
				(V98524)							
				(OPT ITEM 554B, 554D)							
-545D	ASPLC2AC06		.	COLLAR						E-J, L, W, X, AQ, AR	136
				(V17446)							
				(OPT ITEM 545B, 545C)							
550	315A2561-101		.	PANEL ASSY-BOND						A, Q	1
				(USED ON ITEMS 1A, 1G)							
-550A	315A2561-117		.	PANEL ASSY-BOND						A	1
				(USED ON ITEM 1B)							
-550B	315A2561-117		.	PANEL ASSY-BOND						C, R-V	1
-550C	315A2561-121		.	PANEL ASSY-BOND						E, F, J, K, N, W-Z	1
-550D	315A2561-123		.	PANEL ASSY-BOND						AA-AD	1
-550E	315A2561-133		.	PANEL ASSY-BOND						AE, AG	1
-550F	315A2561-135		.	PANEL ASSY-BOND						AF, AH	1
-555	315A2561-102		.	PANEL ASSY-BOND						B, AJ	1
				(USED ON ITEMS 5, 5F)							
-555A	315A2561-118		.	PANEL ASSY-BOND						B	1
				(USED ON ITEM 5A)							
-555B	315A2561-118		.	PANEL ASSY-BOND						D, AK- AP	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY								
			1	2	3	4	5	6	7										
4- -555C	315A2561-122		.	P	A	N	E	L	A	S	S	Y	-	B	O	N	D	G, H, L, M, P, AQ-AT	1
-555D	315A2561-124		.	P	A	N	E	L	A	S	S	Y	-	B	O	N	D	AU-AX	1
-555E	315A2561-134		.	P	A	N	E	L	A	S	S	Y	-	B	O	N	D	AY, BA	1
-555F	315A2561-136		.	P	A	N	E	L	A	S	S	Y	-	B	O	N	D	AZ, BB	1

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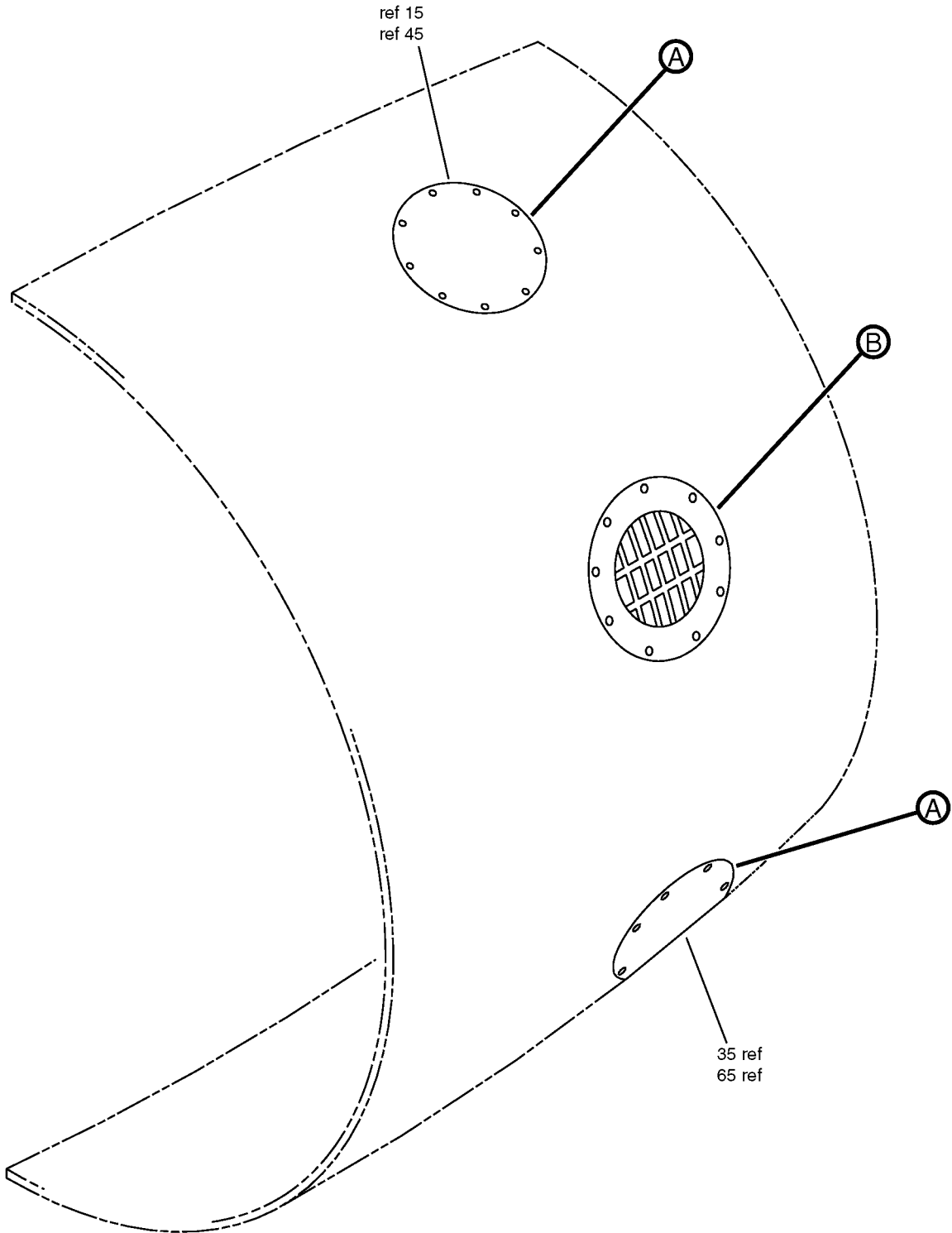
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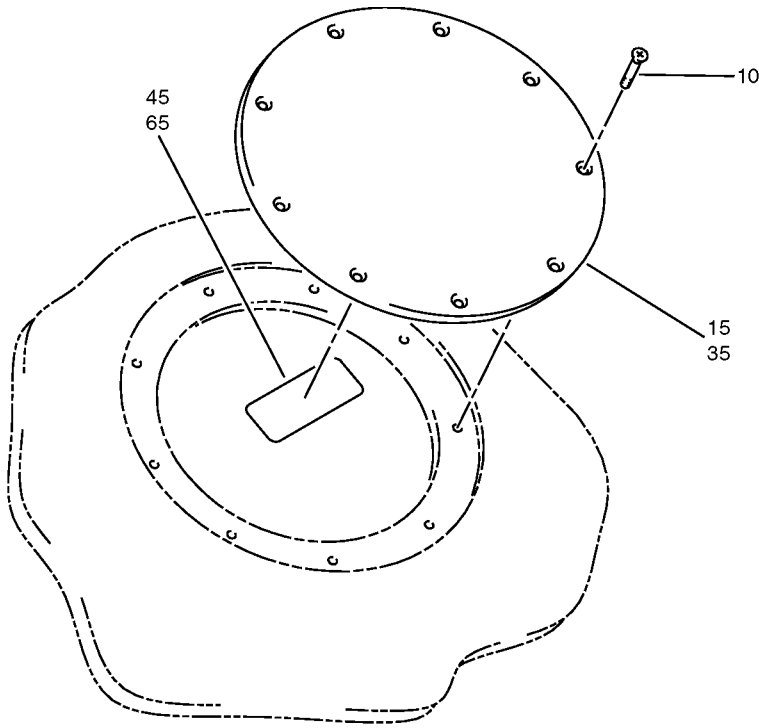
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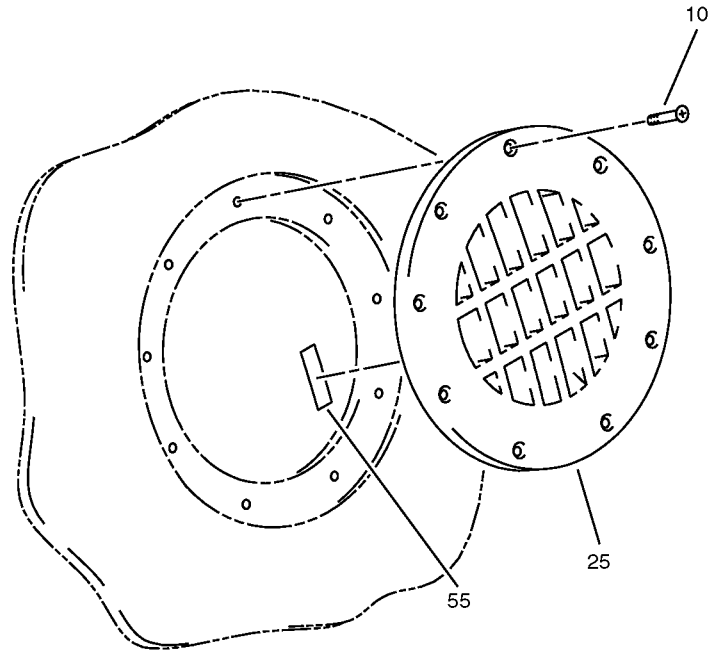
Thrust Reverser Door Installation
IPL Figure 5 (Sheet 1 of 2)

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(A)



(B)

Thrust Reverser Door Installation
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5-											
-1A	315A2505-3									A, C	RF
-1B	315A2505-5									E, F, J, K, N	RF
-1C	315A2505-3									CC	RF
										(FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)	
-1D	315A2505-5									CD	RF
										(FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)	
-1E	315A2505-7									CE	RF
										(FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)	
-1F	M0DREF89220									CF	RF
										(FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2505-5REVA)	
-1G	M0DREF89222									CG	RF
										(FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2505-7REVA)	
-5	315A2505-4									B, D	RF
-5A	315A2505-6									G, H, L, M, P	RF
-5B	315A2505-4									CH	RF
										(FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)	
-5C	315A2505-6									CJ	RF
										(FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)	

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
5- -5D	315A2505-8		DOOR INSTL-THRUST REVERSER ACTR ACCESS (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							CK	RF
-5E	M0DREF89221		DOOR INSTL-THRUST REVERSER ACTR ACCESS (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2505-6REVA)							CL	RF
-5F	M0DREF89223		DOOR INSTL-THRUST REVERSER ACTR ACCESS (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2505-8REVA)							CM	RF
10	BACB30LR4U7		. BOLT							A-P, CC- CM	27
15	315A2506-5		. DOOR							A, C, E, F, J, K, N, CC- CG	1
-20	315A2506-6		. DOOR							B, D, G, H, L, M, P, CH- CM	1
25	315A2507-5		. DOOR							A, C, E, F, J, K, N, CC- CG	1
-30	315A2507-6		. DOOR							B, D, G, H, L, M, P, CH- CM	1
35	315A2506-3		. DOOR							A, C, E, F, J, K, N, CC- CG	1
-40	315A2506-4		. DOOR							B, D, G, H, L, M, P, CH- CM	1

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
5- 45	BAC27DPP461		.								A, C, E, F, J, K, N, CC- CG	1
-50	BAC27DPP462		.								B, D, G, H, L, M, P, CH- CM	1
55	BAC27DPP463		.								A, C, E, F, J, K, N, CC- CG	1
-60	BAC27DPP464		.								B, D, G, H, L, M, P, CH- CM	1
65	BAC27WPP186		.								A, C, E, F, J, K, N, CC- CG	1
-70	BAC27WPP185		.								B, D, G, H, L, M, P, CH- CM	1

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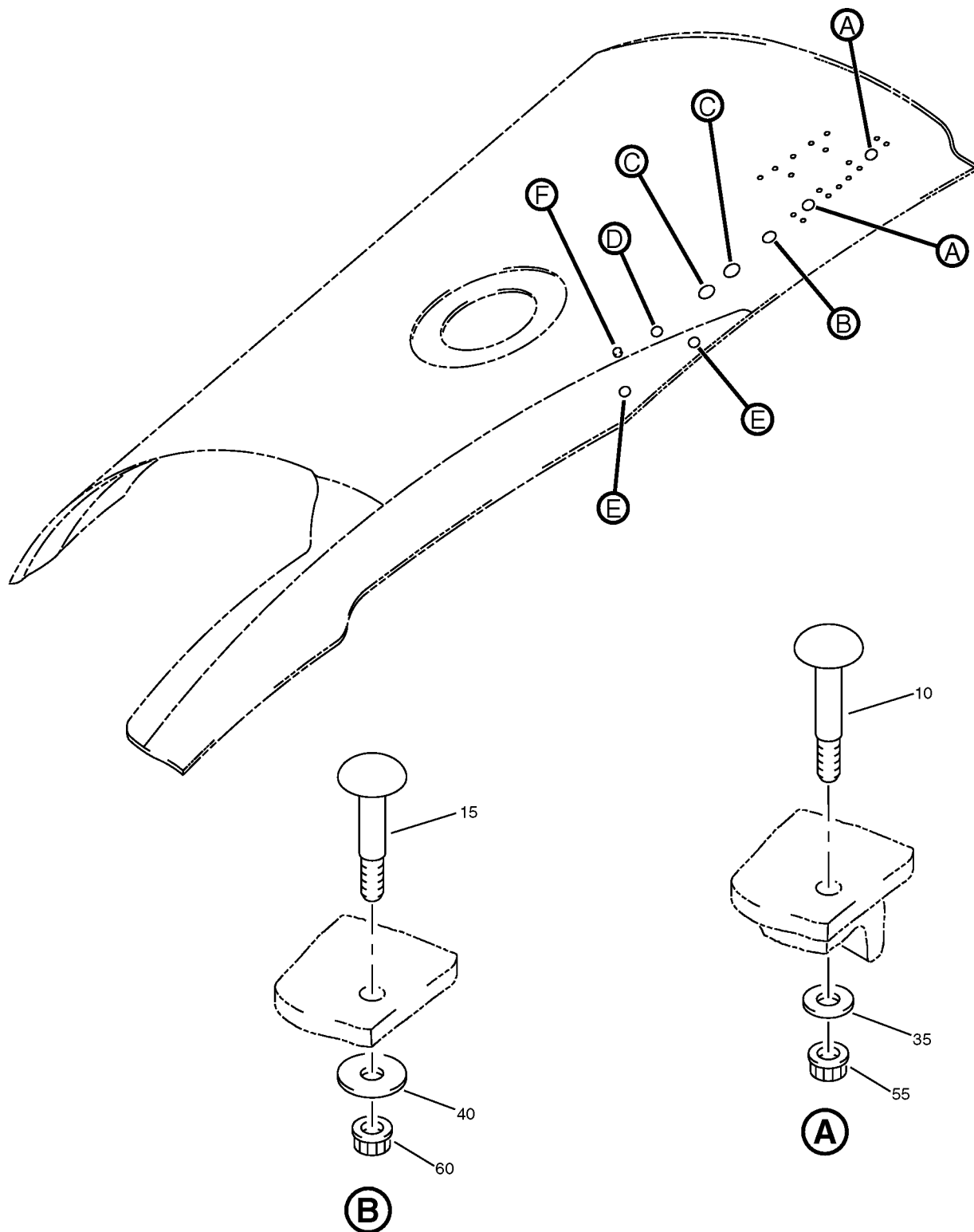
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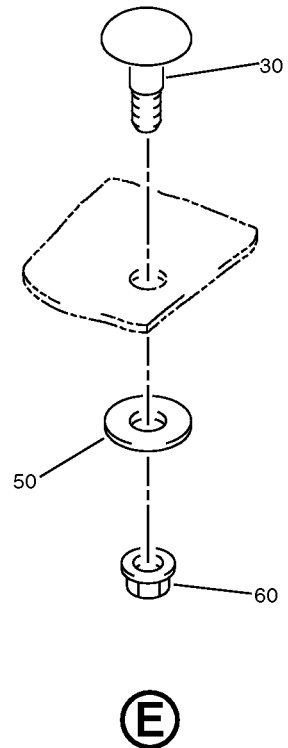
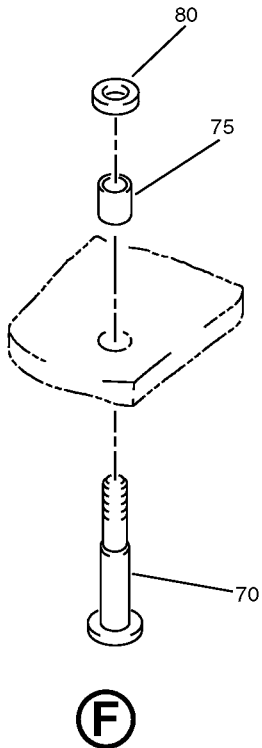
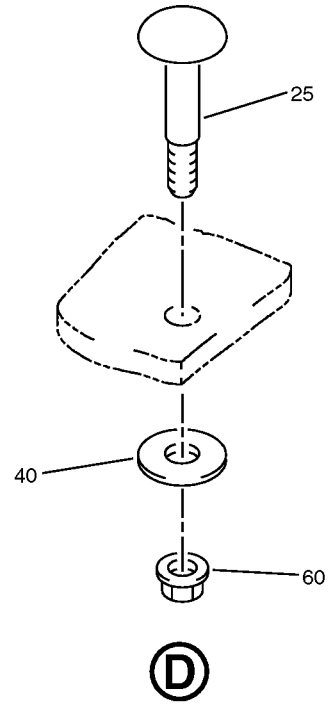
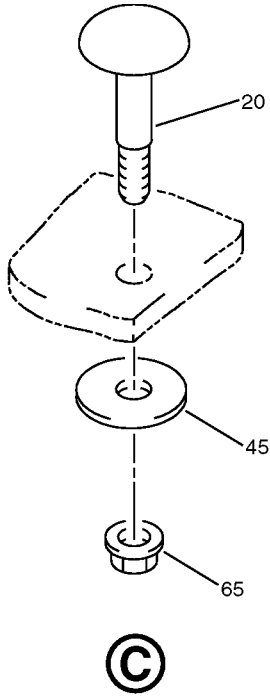
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Deflector and Fairing Installation
IPL Figure 6 (Sheet 1 of 2)

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Deflector and Fairing Installation
IPL Figure 6 (Sheet 2 of 2)



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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
6- -1A	315A2565-1		DEFLECTOR AND FAIRING-INSTL- KRUEGER SEAL DOOR (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							DN	RF
-1B	M0DREF89228		DEFLECTOR AND FAIRING-INSTL- KRUEGER SEAL DOOR (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2565-1REVA)							DQ	RF
-5	315A2565-4		DEFLECTOR AND FAIRING-INSTL- KRUEGER SEAL DOOR (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40)							DT	RF
-5A	M0DREF89231		DEFLECTOR AND FAIRING-INSTL- KRUEGER SEAL DOOR (FOR NHA SEE 315A2295, REF COLLECTOR CMM 78-31-40) (315A2565-4REVA)							DV	RF
10	HL8608K16		. BOLT (V56878) (SPEC BACB30VG8K16) (OPT HL8608K16 (V73197)) (OPT HL8608K16 (V92215)) (OPT L8608K16 (V06725)) (OPT HL8608K16 (V97928)) (OPT HL8608K16 (V06725))							DN, DQ, DT, DV	2
15	BACB30VG8K14		. BOLT							DN, DQ, DT, DV	1
20	BACB30VG10K14		. BOLT							DN, DQ, DT, DV	2
25	BACB30VG8K13		. BOLT							DN, DQ, DT, DV	1
30	BACB30VG8K3		. BOLT							DN, DQ, DT, DV	2
35	BACW10BP4DP		. WASHER							DN, DQ, DT, DV	2
40	315A2566-1		. WASHER							DN, DQ, DT, DV	2
45	315A2566-2		. WASHER							DN, DQ, DT, DV	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
6-											
50	MS15795-854		.	W	A	S	H	E	R	DN, DQ, DT, DV	2
55	PLH54CD		.	N	U	T				DN, DQ, DT, DV	2
60	PLH54CM		.	N	U	T				DN, DQ, DT, DV	4
65	PLH55CM		.	N	U	T				DN, DQ, DT, DV	2
70	ASPPP08-13AC		.	P	I	N				DN, DQ, DT, DV	1
-70A	MAFPPV08-13AC		.	P	I	N				DN, DQ, DT, DV	1
75	2ASPPSV08AC		.	S	L	E	E	V	E	DN, DQ, DT, DV	1
-75A	2MAFPSV08AC		.	S	L	E	E	V	E	DN, DQ, DT, DV	1
80	ASPLCMV08		.	C	O	L	L	A	R	DN, DQ, DT, DV	1
-80A	MAFLCMV08		.	C	O	L	L	A	R	DN, DQ, DT, DV	1

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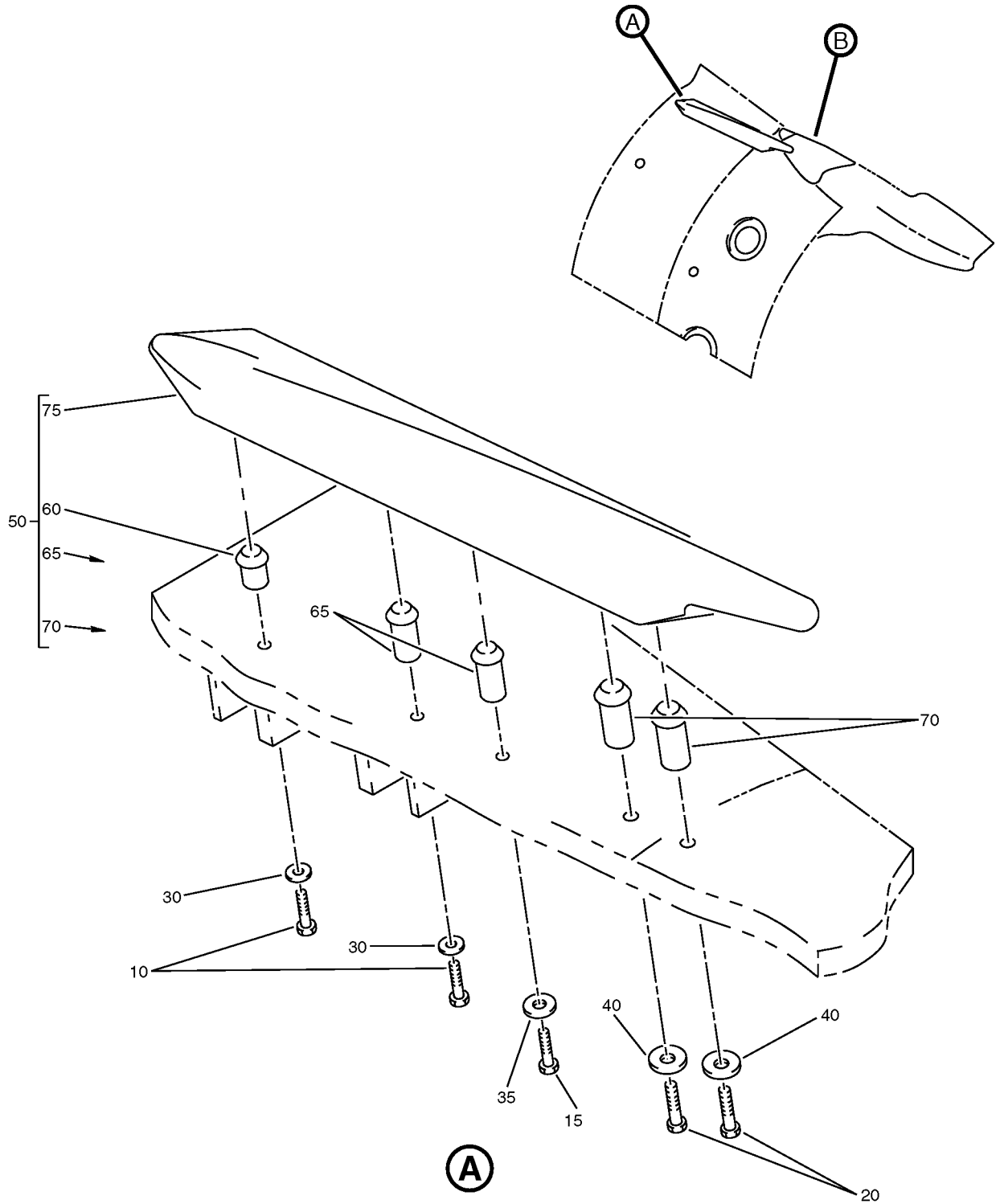
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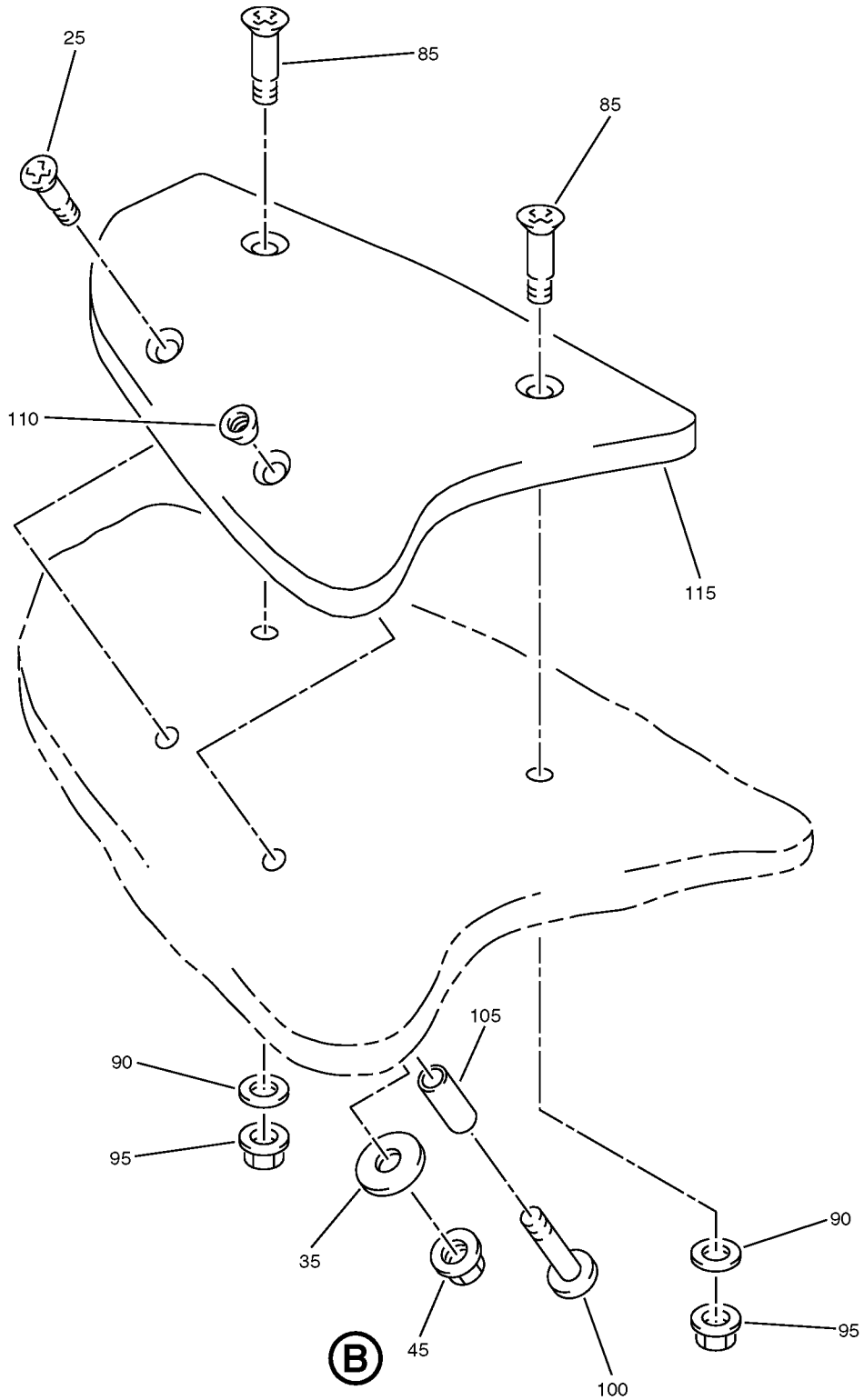
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Deflector and Fairing Installation
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Deflector and Fairing Installation
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
7-											
-1A	315A2565-3									DP	RF
-1B	M0DREF89230									DR	RF
-5	315A2565-2									DS	RF
-5A	M0DREF89229									DU	RF
10	BACB30NR4K17									DP, DR, DS, DU	2
-10A	BACB30NT4K17									DP, DR, DS, DU	2
15	BACB30NR4K15									DP, DR, DS, DU	1
-15A	BACB30NT4K15									DP, DR, DS, DU	1
20	BACB30NR5K15									DP, DR, DS, DU	2
-20A	BACB30NT5K15									DP, DR, DS, DU	2
25	BACB30NN4K16									DP, DR, DS, DU	1
30	BACW10BP4CD									DP, DR, DS, DU	2
35	315A2566-1									DP, DR, DS, DU	2
40	315A2566-2									DP, DR, DS, DU	2

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
7-											
45	PLH54CM		.	NUT						DP, DR, DS, DU	1
				(V62554)							
				(SPEC BACN10YR4CM)							
				(OPT H52732-4CM (V15653))							
50	315A2569-2		.	DEFLECTOR ASSY						DP, DR	1
-55	315A2569-1		.	DEFLECTOR ASSY						DS, DU	1
60	HS20428SLB		.	INSERT						DP, DR, DS, DU	1
				(V29965)							
				(OPT ITEM 60A)							
-60A	315A2569-7		.	INSERT-SELF LOCKING, BLIND						DP, DR, DS, DU	1
				(OPT ITEM 60)							
65	HS20428SLBX		.	INSERT						DP, DR, DS, DU	2
				(V29965)							
				(OPT ITEM 65A)							
-65A	315A2569-5		.	INSERT-SELF LOCKING, BLIND						DP, DR, DS, DU	2
				(OPT ITEM 65)							
70	HS20524SLBX		.	INSERT						DP, DR, DS, DU	2
				(V29965)							
				(OPT ITEM 70A)							
-70A	315A2569-6		.	INSERT-SELF LOCKING, BLIND						DP, DR, DS, DU	2
				(OPT ITEM 70)							
75	315A2569-4		.	MOLDING						DP, DR	1
-80	315A2569-3		.	MOLDING						DS, DU	1
85	BACB30NN4K6		.	BOLT						DP, DR, DS, DU	2
90	MS15795-854		.	WASHER						DP, DR, DS, DU	2
95	PLH54CM		.	NUT						DP, DR, DS, DU	2
				(V62554)							
				(SPEC BACN10YR4CM)							
				(OPT H52732-4CM (V15653))							
100	ASPPFV08-16N7		.	PIN						DP, DR, DS, DU	1
				(V17446)							
				(OPT ITEM 100A)							
-100A	MAFPFV08-16N7		.	PIN						DP, DR, DS, DU	1
				(V98524)							
				(OPT ITEM 100)							

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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY	
			1	2	3	4	5	6	7			
7- 105	ASPFSV08N7		.	S	L	E	E	V			DP, DR, DS, DU	1
								(V17446)				
								(OPT ITEM 105A)				
-105A	MAFFSV08N7		.	S	L	E	E	V			DP, DR, DS, DU	1
								(V98524)				
								(OPT ITEM 105)				
110	ASPLCMV08		.	C	O	L	L	A	R		DP, DR, DS, DU	1
								(V17446)				
								(OPT ITEM 110A)				
-110A	MAFLCMV08		.	C	O	L	L	A	R		DP, DR, DS, DU	1
								(V98524)				
								(OPT ITEM 110)				
115	315A2568-2		.	F	A	I	R	I	N	G	DP, DR	1
-120	315A2568-1		.	F	A	I	R	I	N	G	DS, DU	1

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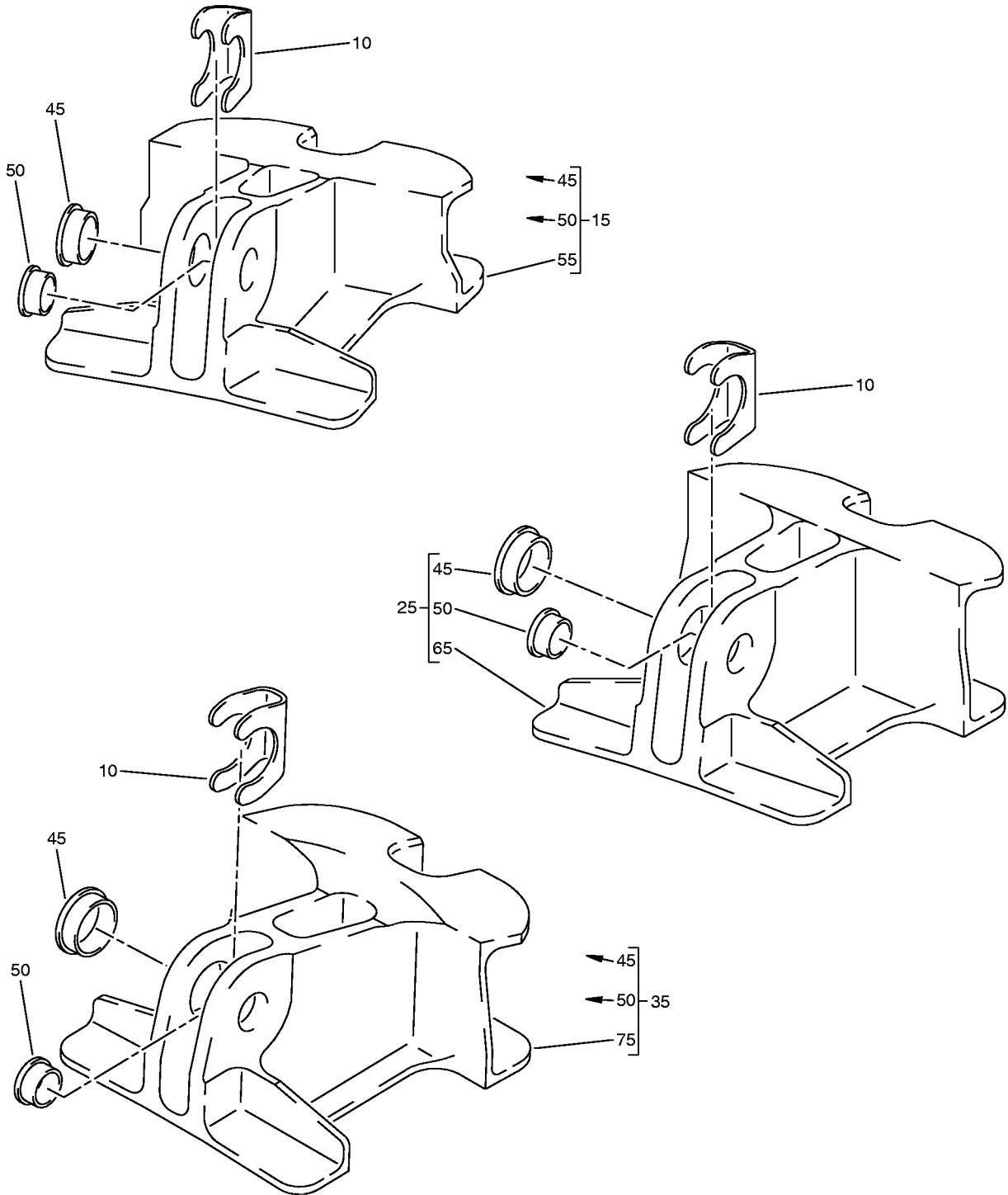
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Fitting Assembly - Actuator Attach
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FIG/ ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE							USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7		
8-											
-1A	315A2540-39									FE, FF	RF
-1B	315A2540-41									FE, FF	RF
-1C	315A2540-43									FE, FF	RF
-5	315A2540-40									FG, FH	RF
-5A	315A2540-42									FG, FH	RF
-5B	315A2540-44									FG, FH	RF
10	315A2542-1									FE-FH	1
15	315A2540-27									FE, FF	1
-20	315A2540-28									FG, FH	1
25	315A2540-31									FE, FF	1
-30	315A2540-32									FG, FH	1
35	315A2540-35									FE, FF	1
-40	315A2540-36									FG, FH	1
45	BACB28AT10C023C									FE-FH	1
50	BACB28AX07C023									FE-FH	1
55	315A2540-29									FE, FF	1
-60	315A2540-30									FG, FH	1
65	315A2540-33									FE, FF	1
-70	315A2540-34									FG, FH	1
75	315A2540-37									FE, FF	1
-80	315A2540-38									FG, FH	1

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