TO: ALL HOLDERS OF VIP COMMUNICATIONS MODULE ASSEMBLY M771, P5-45, P5-81
OVERHAUL MANUAL, 23-02-03

REVISION NO. 6, DATED NOV 20/87

HIGHLIGHTS

DESCRIPTION OF CHANGE	TOPICS AFFECTED												
	D&O	D/Assy	Cleaning	Insp/Chk	Repair	Assy	F/C	Test	T/Shooting	S/Tools	Storage	IPL	L/Overhaul
Added 69-68561-14 per basic release.	X							X				X	
Eliminated "simplified circuit" diagrams, which did not add any clarity	X												
Clarified functional test callouts, Page 6								X					
Added input wiring tests for 69-37377-1, -11								X					
Removed 69-68561-11 from Fig. 3A functional test. Added 69-68561-11 to test Fig. 3E								X					
Changed M786B test for 69-37377-24 from pin 14 to pin 15								X					
Removed 69-68561-11 from Fig. 4A Schematic diagram. Added 69-68561-11 to Schematic Diagram 4E								X					
Revised wiring on 69-37377-11 schematics to agree with delivered configurations								X					
Removed unnecessary detail from Fig. 5, 8											X		

DESCRIPTION OF CHANGE	TOPICS AFFECTED												
	D&O	D/Assy	Cleaning	Insp/Chk	Repair	Assy	F/C	Test	T/Shooting	S/Tools	Storage	IPL	L/Overhaul
Revised 69-37377 parts list to show SCN001 power connector is exclusively used											X		
Revised vendors											X		
The following pages have been obsoleted by this revision and must be removed and destroyed: 3, 4, 4A thru 4D, 6A and 6B													

VIP COMMUNICATIONS MODULE ASSEMBLY M771, P5-45, P5-81

23-02-03

BOEING P/N 69-37377-1, -7, -11, -14, -24, -27
69-68561-11, -14

AIRLINE P/N

THE FOLLOWING DIRECTIVES APPLY TO THIS SUBJECT:

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVES	DATE DIRECTIVE INCORPORATED INTO TEXT
		PRR 32519-15	Dec 25/75
		PRR 32519-25	Jul 5/76
		MC 3031-75K	Jan 5/78

LIST OF EFFECTIVE PAGES

* Indicates pages revised, added or deleted in latest revision
F Indicates foldout pages - print one side only

	PAGE	DATE		PAGE	DATE		PAGE	DATE
23-02-03			*	12M	Nov 20/87			
*	T-1	Nov 20/87	*	12N	BLANK			
	T-2	BLANK	*	13	Nov 20/87			
*	LEP-1	Nov 20/87	*	14	Nov 20/87			
	LEP-2	BLANK	*	15	Nov 20/87			
*	T/C-1	Nov 20/87		16	May 10/82			
	T-C-2	BLANK		17	May 10/82			
*	1	Nov 20/87		18	May 10/82			
*	2	Nov 20/87		19	May 10/82			
*	3	DELETED	*	20	Nov 20/87			
*F	4	DELETED	*	21	May 20/87			
*	4A	DELETED	*	22	BLANK			
*	4B	DELETED	*	23	BLANK			
*	4C	DELETED		24	May 10/83			
*F	4D	DELETED		25	May 10/83			
*	5	Nov 20/87		26	May 10/83			
*	6	BLANK		27	May 10/83			
*	6A	DELETED		28	BLANK			
*	6B	DELETED		29	May 10/83			
	7	Jul 5/76		30	May 10/83			
*	8	Nov 20/87		31	May 10/83			
*	8A	Nov 20/87	*	32	Nov 20/87			
	8B	Jan 5/77						
*	8C	Nov 20/87						
	8D	May 10/83						
*	8E	Nov 20/87						
	8F	May 10/83						
*	8G	Nov 20/87						
*	8H	BLANK						
	9	BLANK						
F	10	Jul 5/76						
F	11	Jul 5/76						
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*	12A	Nov 20/87						
	12B	BLANK						
	12C	BLANK						
*F	12D	Nov 20/87						
*F	12E	Nov 20/87						
	12F	BLANK						
F	12G	May 10/83						
	12H	BLANK						
	12I	May 10/83						
	12J	BLANK						
*	12K	Nov 20/87						
*	12L	BLANK						

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*[1] Use applicable procedures in 20-11-04, 31-10-01 and standard industry practices.

*[2] Special instructions not required.

VIP COMMUNICATIONS MODULE ASSEMBLY M771, P5-45, P5-81

1. DESCRIPTION AND OPERATION

A. The VIP communications module assemblies consists of switches and indicators mounted on a baseplate assembly, terminal board assemblies containing diodes, a wire bundle, and a connector. Quick-disconnect studs are provided for panel mounting.

B. Assemblies 69-37377-1, -11, -24, -27:

(1) S1 *[1] selects lamp bright with direct 28 volts dc, or three stages of dimming through 1, 2, or 3 zener diodes which drop 5.1 volts each. Pin J1-9 *[2] receives lamp power, and J1-18 *[3] is grounded. Depressing S2 *[4] grounds all indicators for lamp test.

(2) Pin J1-9 is connected to 28 volts dc and J1-18 is grounded. Each lamp has a possible circuit to ground through a relay to either pin J1-12, J1-14, or J1-16. When a relay is energized, its lamp circuit cannot be completed. When a ground is connected to one of pins 12, 14, or 16, one lamp circuit is completed through one relay, the other two relays are energized, and the other two lamp circuits are disabled.

C. Assemblies 69-37377-7, -14 and 69-68561-11, -14:

(1) Operation can be determined from the schematic diagrams.

*[1] S1 on 69-33737-1, -11, -27
S783 on 69-37377-24

*[2] Pin J1-9 on 69-37377-1, -11, -27
Pin D1461-19 on 69-37377-24

*[3] Pin J1-18 on 69-37377-1, -11, -27
Pin D1461-15 on 69-37377-24

*[4] S2 on 69-37377-1, -11, -27
S712 on 69-37377-24

2. TESTING

A. Test Equipment

(1) Power Supply: 28 volts dc, 1 ampere

(2) Multimeter: Simpson 260P, or equivalent

(3) Connector (with pigtail leads):

(a) 69-37377-1 and -11 - BACC45FT22-55S

(b) 69-37377-7, -14, -24 and 69-68561-11, -14 - BACC45FT18-31S

(c) 69-37377-27 - BACC45FT16-24S

B. Functional Test (See Fig. 2 for component locations)

(1) Perform test steps listed in indicated figures:

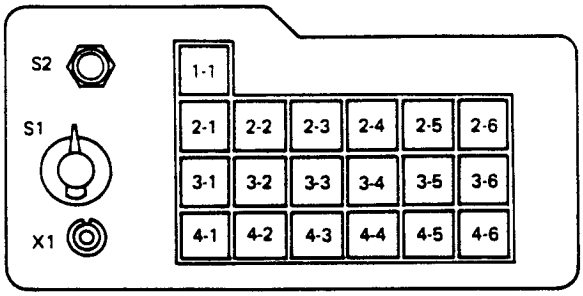
Assembly	Figure
69-37377-1	3
69-37377-7, -14	3A
69-37377-11	3B
69-37377-24	3C
69-37377-27	3D
69-68561-11, -14	3E

Note the following:

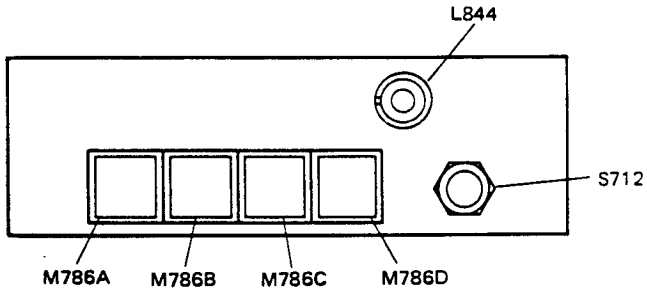
(a) Con indicates continuity (less than 1 ohm) required. No Con or Open indicates more than 100 kilohms required.

(b) When specified, depress the indicator listed in the Component Tested column.

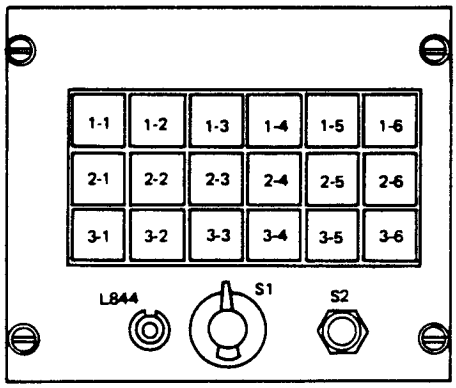
(c) Two bulbs should illuminate in each indicator. Check for uneven illumination over indicator caps which would indicate single bulb failure.



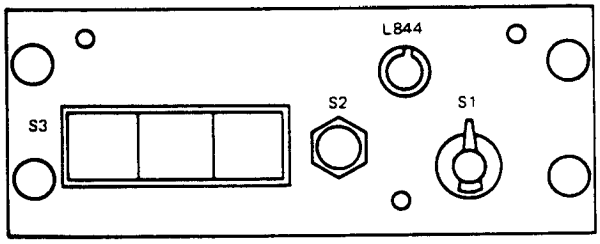
69-37377-1



69-37377-7,-14



69-37377-11



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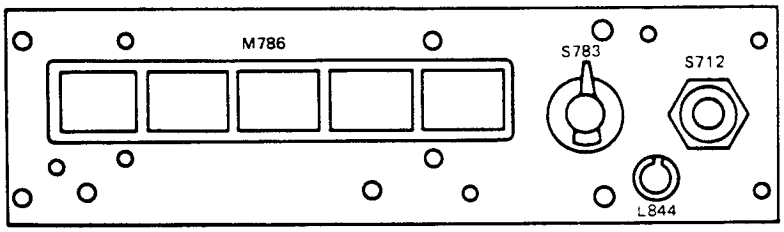
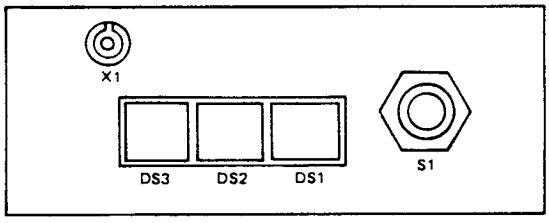
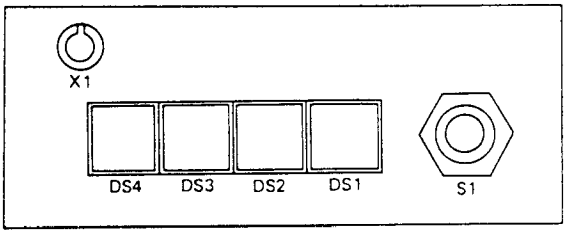


69-37377-24



69-68561-11



69-68561-14

Component Tested	Procedure	Required Results	
S2	Connect pin 18 to ground		
S2	Connect pin 9 to 28 volts dc Set S1 to BRIGHT (clockwise)	All indicators extinguished	
Indicators	Depress S2, release	All indicators illuminated bright while S2 depressed	
S1, CR1-CR3 on A1	Depress S2, rotate S1 counter-clockwise	Verify three separate stages of lamp dimming as S1 is set to counterclockwise steps	
	Release S2	Indicators extinguished	
	Disconnect pins 9 and 18 Set S1 to BRIGHT (clockwise) Connect pin 18 to 28 volts dc		
Diodes on A4	Connect pin 9 to ground Depress S2 momentarily	All indicators extinguished	
A1CR4	Depress 2-2 momentarily	2-2 extinguished	
A1CR5	Depress 3-2 momentarily	3-2 extinguished	
A3CR5	Depress 4-2 momentarily	4-2 extinguished	
	Disconnect pins 9 and 18		
X1	Measure pin 10 to X1 center	Continuity	
	Measure pin 11 to X1 rim	Continuity	
	Measure pin 10 to pin 11	No Continuity	
Indicator	Measure Between Pins:	Indicator Depressed	Indicator Released
2-1	1 to 3	Con	No Con
3-1	1 to 5	Con	No Con
4-1	1 to 7	Con	No Con
2-2 & K2	18 to 12	Con	No Con
3-2 & K1	18 to 16	Con	No Con
4-2 & K3	18 to 14	Con	No Con
2-3	21 to 25	Con	No Con
2-4	21 to 23	Con	No Con
2-5	21 to 29	Con	No Con
2-6	21 to 27	Con	No Con
3-3	32 to 36	Con	No Con
3-4	32 to 34	Con	No Con
3-5	32 to 40	Con	No Con
3-6	32 to 38	Con	No Con
4-3	43 to 47	Con	No Con
4-4	43 to 45	Con	No Con
4-5	43 to 51	Con	No Con
4-6	43 to 49	Con	No Con

Component Tested	Procedure	Required Results
	Measure with ohmmeter between listed pins:	
Wiring	43 to 44	Con
Wiring	32 to 33	Con
Wiring	21 to 22	Con
A3CR4	12(+) to 16	100k min
A2CR4	12(+) to 14	100k min
A2CR3	16(+) to 12	100k min
A1CR3	16(+) to 14	100k min
A2CR5	14 (+) to 12	100k min
A3CR2	14(+) to 16	100k min
	Connect pin 9 to 28 vdc	
	Connect pin 18 to ground	
K2	Connect pin 12 to ground	2-2 illuminated
K2, A1CR3	Connect pin 16 to ground	2-2 extinguished
K1, A2CR4		3-2 must not illuminate
K1	Disconnect pin 12	3-2 illuminated
A2CR5	Connect pin 14 to ground	3-2 extinguished
K3, A2CR3		4-2 must not illuminate
K3	Disconnect pin 16	4-2 illuminated
A3CR4	Connect pin 12 to ground	4-2 extinguished
A3CR2		2-2 must not illuminate
	Remove all connections	
	Measure Between Pins (S2 Depressed)	
Wiring	2(+) to 18(-)	Con
Wiring	4(+) to 18(-)	Con
Wiring	6(+) to 18(-)	Con
Wiring	8(+) to 18(-)	Con
Wiring	24(+) to 18(-)	Con
Wiring	26(+) to 18(-)	Con
Wiring	28(+) to 18(-)	Con
Wiring	30(+) to 18(-)	Con
Wiring	35(+) to 18(-)	Con
Wiring	37(+) to 18(-)	Con
Wiring	39(+) to 18(-)	Con
Wiring	41(+) to 18(-)	Con
Wiring	46(+) to 18(-)	Con
Wiring	48(+) to 18(-)	Con
Wiring	50(+) to 18(-)	Con
Wiring	52(+) to 18(-)	Con
	Remove all connections	

Functional Test, 69-37377-1
Figure 3 (Sheet 2)

Component Tested	Procedure	Required Reslts	
	Connect pin 18 to ground		
S712	Connect pin 9 to 28 vdc	Indicators extinguished	
Indicators, Diodes	Depress S712, release	All indicators illuminated while S712 depressed	
	Remove all connections		
	Connect pin 18 to 28 vdc		
	Connect pin 9 to ground		
Diodes	Depress S712 momentarily	All indicators extinguished	
	Remove all connections		
	Connect pin 9 to 28 vdc		
M786A	Connect pin 5 to ground	M786A illuminated	
M786B	Connect pin 30 to ground	M786B illuminated	
M786C	Connect pin 28 to ground	M786C illuminated	
M786D	Connect pin 26 to ground	M786D illuminated	
	Measure Between Pins	Indicator Depressed	Indicator Released
M786A	4 to 3	Con	No Con
M786B	21 to 29	Con	No Con
M786C	21 to 27	Con	No Con
M786D	21 to 25	Con	No Con
Wiring	21 to 22	Con	Con
L844	Measure L844 center to pin 2	Con	
	Measure L844 rim to pin 1	Con	
	Measure pin 1 to pin 2	No Con	
	Measure pin 1 to pin 18	Con	

Functional Test, 69-37377-7, -14
Figure 3A

Component Tested	Procedure	Required Results	
S2	Connect pin 18 to ground		
S2	Connect pin 9 to 28 volts dc Set S1 to BRIGHT (clockwise)	All indicators extinguished	
Indicators	Depress S2, release	All indicators illuminated bright while S2 depressed	
S1, CR1-CR3 on A1	Depress S2, rotate S1 counter-clockwise	Verify three separate stages of lamp dimming as S1 is set to counterclockwise steps	
	Release S2	Indicators extinguished	
	Disconnect pins 9 and 18 Set S1 to BRIGHT (clockwise) Connect pin 18 to 28 volts dc		
Diodes on A4	Connect pin 9 to ground		
A1CR4	Depress S2 momentarily Depress 1-2 momentarily	All indicators extinguished 2-2 extinguished	
A4CR4	Depress 2-2 momentarily	3-2 extinguished	
A3CR5	Depress 3-2 momentarily	4-2 extinguished	
	Disconnect pins 9 and 18		
L844	Measure pin 10 to L844 center	Continuity	
	Measure pin 11 to L844 rim	Continuity	
	Measure pin 10 to pin 11	No Continuity	
Indicator	Measure Between Pins:	Indicator Depressed	Indicator Released
1-1	1 to 3	Con	No Con
2-1	1 to 5	Con	No Con
3-1	1 to 7	Con	No Con
1-2 & K2	18 to 12	Con	No Con
2-2 & K1	18 to 16	Con	No Con
3-2 & K3	18 to 14	Con	No Con
1-3	21 to 25	Con	No Con
1-4	21 to 23	Con	No Con
1-5	21 to 29	Con	No Con
1-6	21 to 27	Con	No Con
2-3	32 to 36	Con	No Con
2-4	32 to 34	Con	No Con
2-5	32 to 40	Con	No Con
2-6	32 to 38	Con	No Con
3-3	43 to 47	Con	No Con
3-4	43 to 45	Con	No Con
3-5	43 to 51	Con	No Con
3-6	43 to 49	Con	No Con

Component Tested	Procedure	Required Reslts
	Measure with ohmmeter between listed pins:	
Wiring	43 to 44	Con
Wiring	32 to 33	Con
Wiring	21 to 22	Con
A3CR4	12(+) to 16	100k min
A2CR4	12(+) to 14	100k min
A2CR3	16(+) to 12	100k min
A1CR3	16(+) to 14	100k min
A2CR5	14(+) to 12	100k min
A3CR2	14(+) to 16	100k min
	Connect pin 9 to 28 vdc	
	Connect pin 18 to ground	
K2	Connect pin 12 to ground	1-2 illuminated
K2, A1CR3	Connect pin 16 to ground	1-2 extinguished
K1, A2CR4		2-2 must not illuminate
K1	Disconnect pin 12	2-2 illuminated
A2CR5	Connect pin 14 to ground	2-2 extinguished
K3, A2CR3		3-2 must not illuminate
K3	Disconnect pin 16	3-2 illuminated
A3CR4	Connect pin 12 to ground	3-2 extinguished
A3CR2		1-2 must not illuminate
	Remove all connections	
	Measure Between Pins (S2 Depressed)	S2 Depressed
Wiring	2(+) to 18(-)	Con
Wiring	4(+) to 18(-)	Con
Wiring	6(+) to 18(-)	Con
Wiring	24(+) to 18(-)	Con
Wiring	26(+) to 18(-)	Con
Wiring	28(+) to 18(-)	Con
Wiring	30(+) to 18(-)	Con
Wiring	35(+) to 18(-)	Con
Wiring	37(+) to 18(-)	Con
Wiring	39(+) to 18(-)	Con
Wiring	41(+) to 18(-)	Con
Wiring	46(+) to 18(-)	Con
Wiring	48(+) to 18(-)	Con
Wiring	50(+) to 18(-)	Con
Wiring	52(+) to 18(-)	Con
	Remove all connections	

Functional Test, 69-37377-11
Figure 3B (Sheet 2)

Component Tested	Procedure	Required Results
	Connect pin 15 to GND	
S712	Connect pin 19 to 28 vdc	M786A thru M786F off
	Set S783 to BRIGHT (counterclockwise)	
M786A-M786F, CR1-CR7 on M787,S712	Depress S712, release	M786A thru M786F illuminated bright while S712 depressed
S712,S783, CR9-CR11 on M787	Depress and hold S712	
	Rotate S783 clockwise	Verify three separate stages of lamp dimming as S783 is set to clockwise steps
	Release S712	M786A thru M786F off
	Remove all connections	
	Set S783 to BRIGHT (counterclockwise)	
CR1-CR7 on M787	Connect pin 19 to GND	
	Connect pin 15 to 28 vdc	
	Momentarily depress S712	M786A thru M786F off
	Remove all connections	
	Set S783 to BRIGHT (counterclockwise)	
	Connect pin 19 to 28 vdc	
M786A	Connect pin 5 to GND	M786A on
	Disconnect pin 5 to GND	M786A off
	Connect pin 20 to GND	M786A on
M786B,CR8 on M787	Connect pin 4 to GND	M786B on
M786C	Connect pin 9 to GND	M786C on
M786D	Connect pin 11 to GND	M786D on
M786E	Connect pin 17 to GND	M786E on
M786F	Connect pin 12 to GND	M786F on
	Remove all connections	
	Set S783 to BRIGHT (counterclockwise)	
	Connect pin 19 to GND	
CR8 on M787	Momentarily connect pin 4 to 28 vdc	M876B off
	Remove all connections	

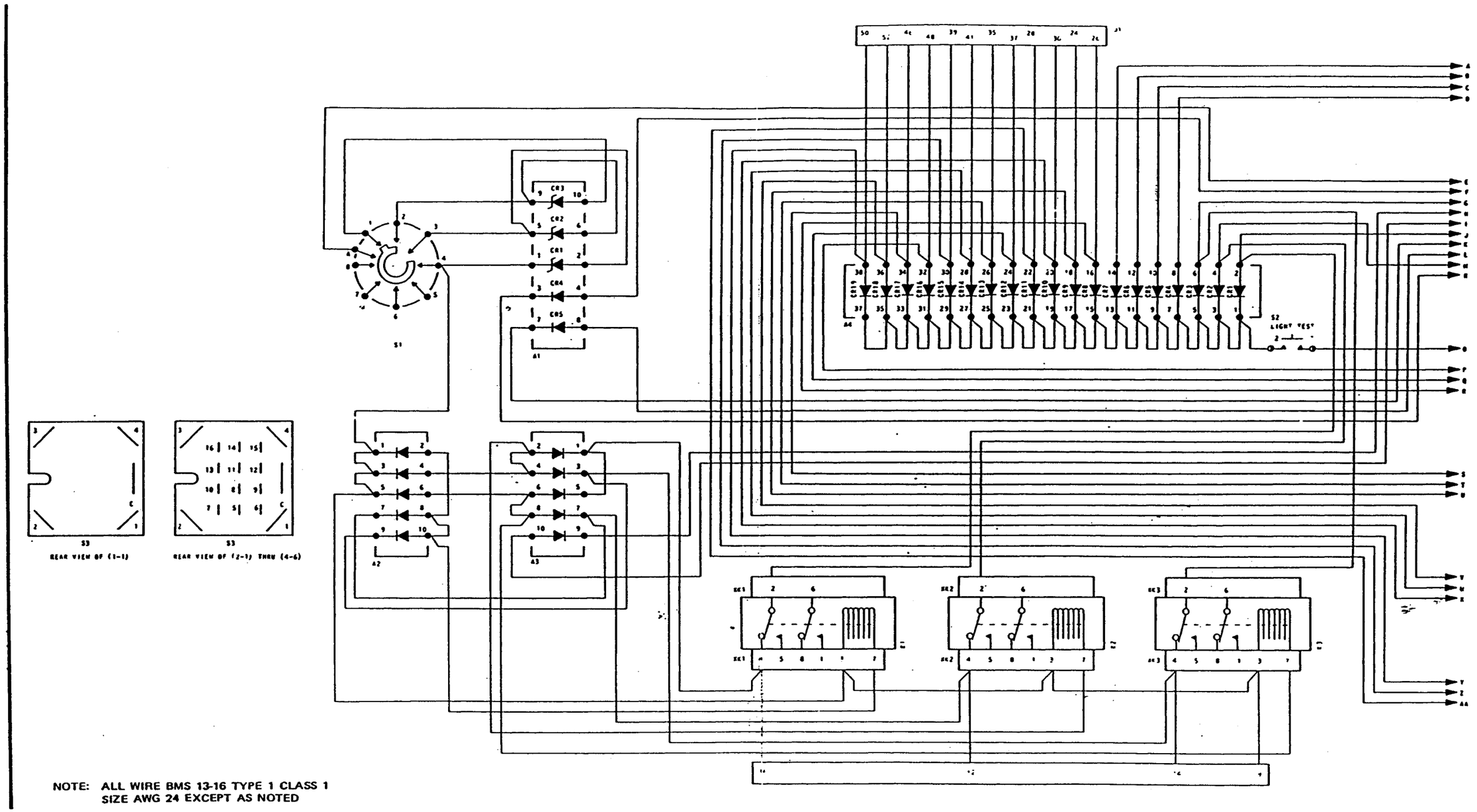
Component Tested	Procedure	Required Results	
	Measure Between Pins	Indicator Depressed	Indicator Released
M786A	3 to 6	Con	No Con
M786A	15 to 16	Con	No Con
M786B	15 to 4	Con	No Con
M786C	7 to 8	Con	No Con
M786D	7 to 10	Con	No Con
M786E	7 to 18	Con	No Con
M786F	7 to 13	Con	No Con
Wiring	7 to 14	Con	Con
L844	Measure resistance from pin 2 to L844 centerpost	Con	
	Measure resistance from pin 1 to L844 rim	Con	
	Measure resistance from pin 1 to pin 2	No Con	

Functional Tests, 69-37377-24
Figure 3C (Sheet 2)

Component Tested	Procedure	Required Results	
	Connect pin 18 to GND		
S2	Connect pin 9 to 28 vdc	S3A thru S3C off	
	Set S1 to BRIGHT (clockwise)		
CR1-CR3 on A2,S2	Depress S2, release	S3A thru S3C illuminate bright while S2 depressed	
CR1-CR3 on A1,S1,S2	Depress and hold S2		
	Rotate S1 counterclockwise	Verify three separate stages of lamp dimming as S1 is set to counterclockwise steps	
	Release S2	S3A thru S3C off	
	Remove all connections		
	Set S1 to BRIGHT (clockwise)		
	Connect pin 9 to GND		
CR1-CR3 on A2	Connect pin 18 to 28 vdc		
	Momentarily depress S2	S3A thru S3C off	
	Remove all connections		
	Set S1 to BRIGHT (clockwise)		
	Connect pin 9 to 28 vdc		
S3A	Connect pin 4 to GND	S3A on	
S3B	Connect pin 6 to GND	S3B on	
S3C	Connect pin 2 to GND	S3C on	
	Remove all connections		
	Measure Between Pins	Indicator Depressed	Indicator Released
S3A	1 to 5	Con	No Con
S3B	1 to 7	Con	No Con
S3C	1 to 3	Con	No Con
L844	Measure resistance from pin 10 to L844 centerpost	Con	
	Measure resistance from pin 11 to L844 rim	Con	
	Measure resistance from pin 10 to pin 11	No Con	

Component Tested	Procedure	Required Reslts	
NOTES:	Use designators in parenthesis for 69-68561-14 Open = 10 ohms max Continuity = 100k min Ground pin 18		
S1	Connect 28 vdc to pin 9	Indicators extinguished	
Indicators, TB1	Depress S1, release Remove all connections Ground pin 9 Connect 28 vdc to pin 18	All indicators illuminated while depressed	
TB1	Depress S1 momentarily Remove all connections Connect 28 vdc to pin 9	All indicators extinguished	
DS1	Ground pin 28 Remove ground from pin 28	DS1 illuminated while grounded	
DS2(DS3)	Ground pin 26 Remove ground from pin 26	DS2(DS3) illuminated while grounded	
DS3(DS4)	Ground pins Remove ground from pin 5	DS3(DS4) illuminated while grounded	
DS2*[1]	Ground pin 22 Remove all connections	DS2 illuminated while grounded	
	Measure between pins	Indicator Depressed	Indicator Released
DS1	21 to 27	Con	Open
DS1	21 to 7	Open	Con
DS2(DS3)	21 to 25	Con	Open
DS2(DS3)	21 to 6	Open	Con
DS2*[1]	21 to 24	Con	Open
DS2*[1]	21 to 23	Open	Con
DS3(DS4)	4 to 3	Open	Con
X1	Measure X1 center to pin 2	Con	
X1	Measure X1 rim to pin 1	Con	
X1	Measure pin 1 to pin 2	Open	
X1	Measure pin 1 to pin 18	Con	

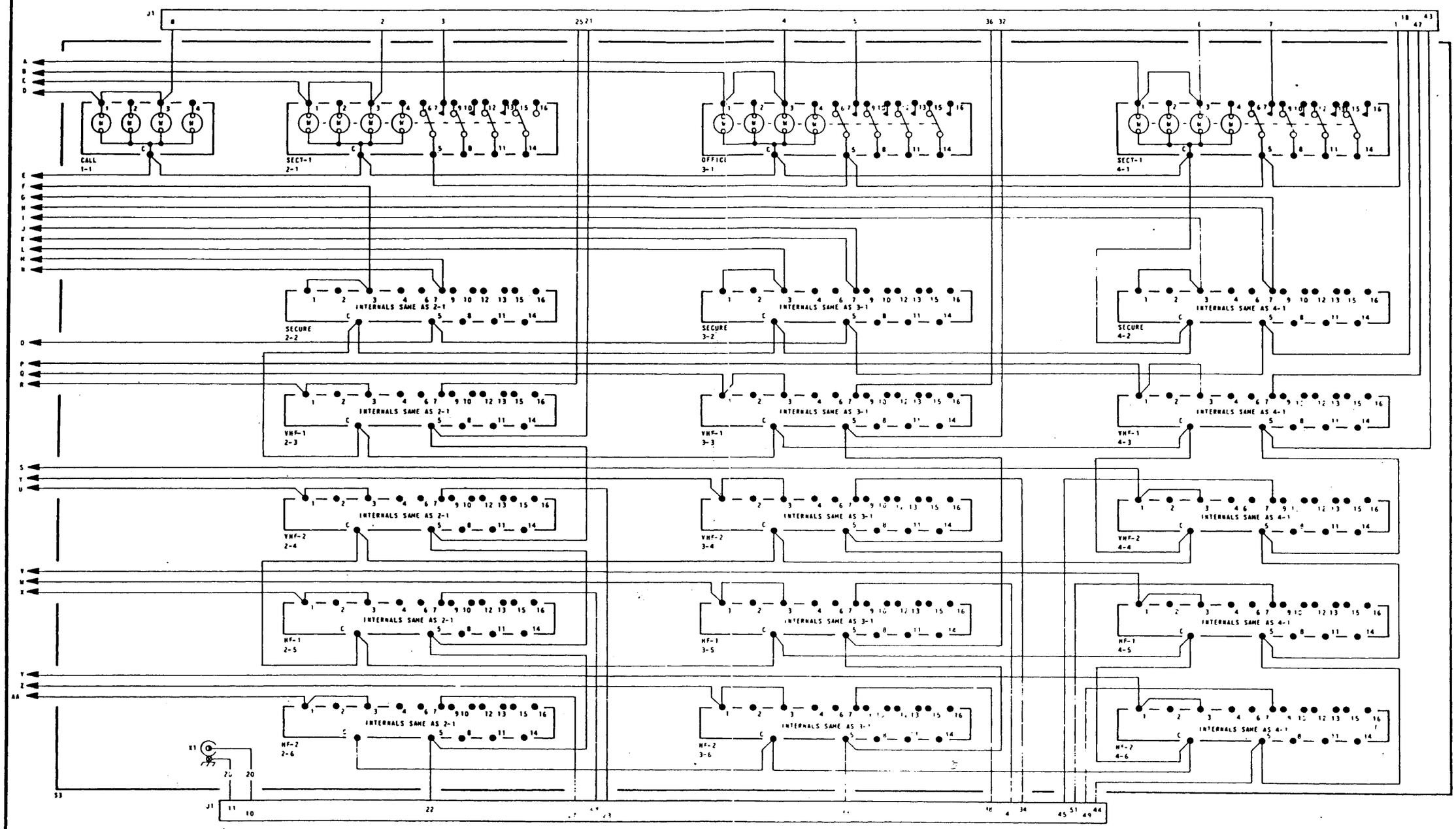
*[1] 69-68561-14



NOTE: ALL WIRE BMS 13-16 TYPE 1 CLASS 1
SIZE AWG 24 EXCEPT AS NOTED

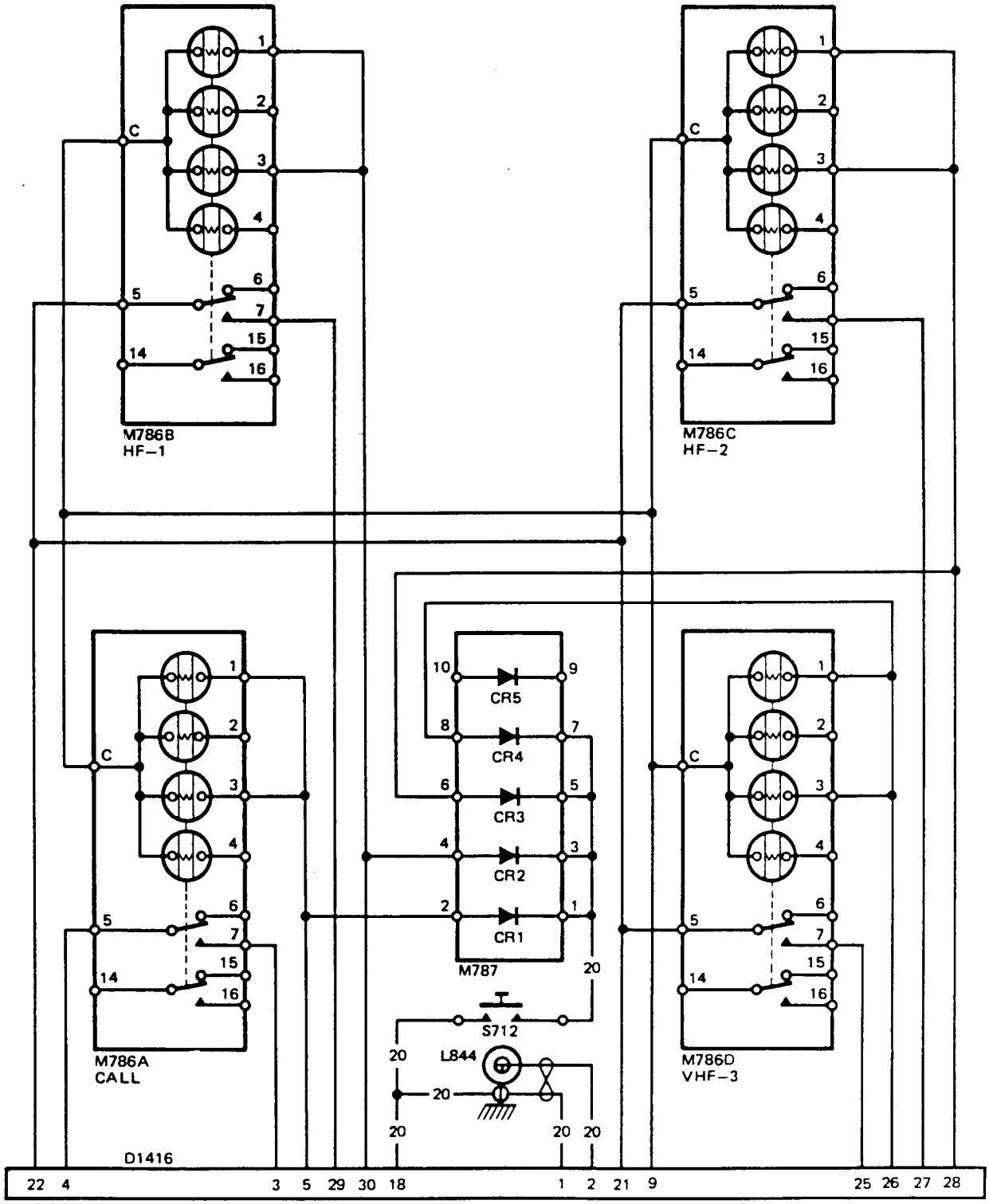
69-37377-1

Schematic Diagram
Figure 4 (Sheet 1)



69-37377-1

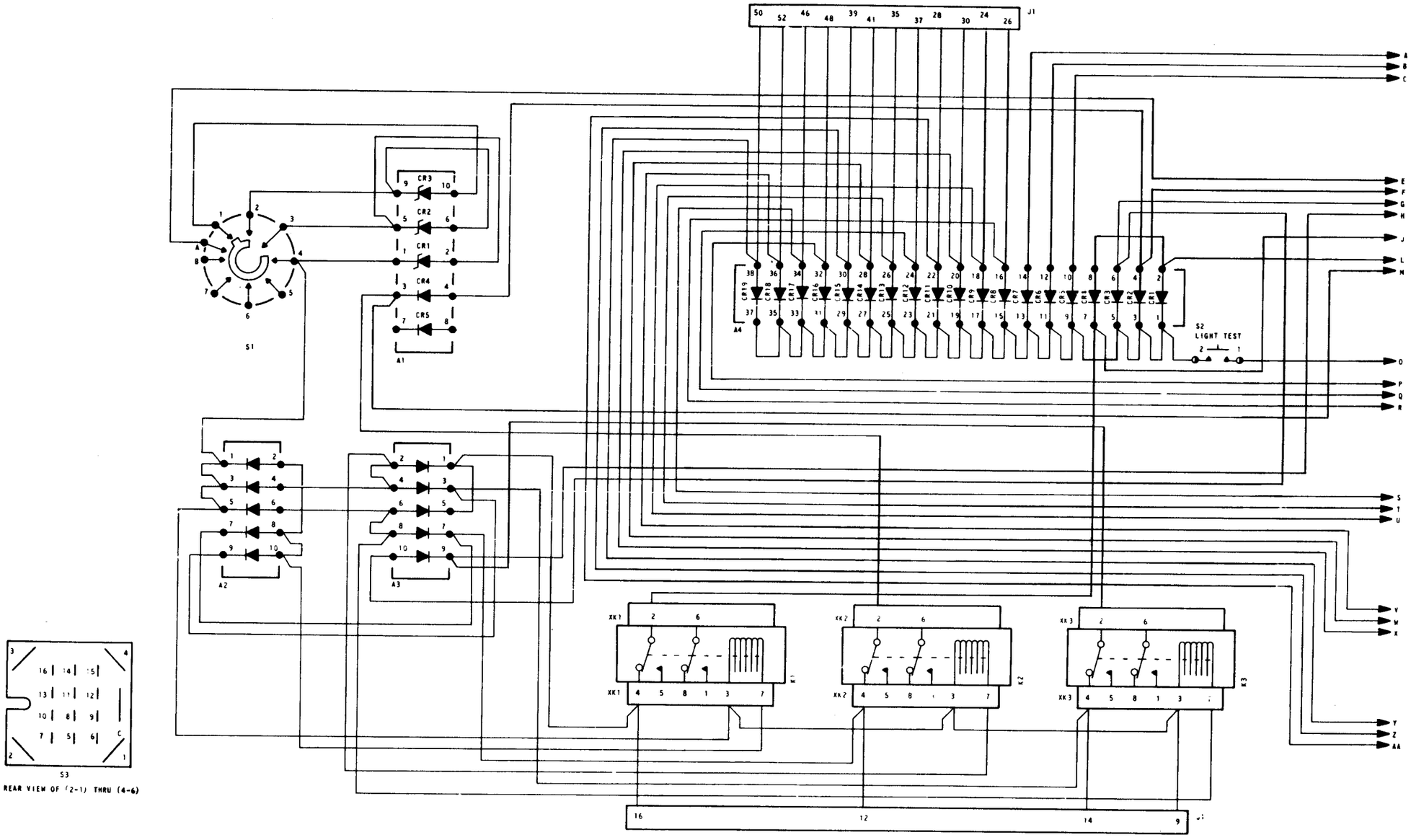
Schematic Diagram
Figure 4 (Sheet 2)



NOTE: ALL WIRE BMS 13-16, SIZE AWG 24 EXCEPT AS NOTED

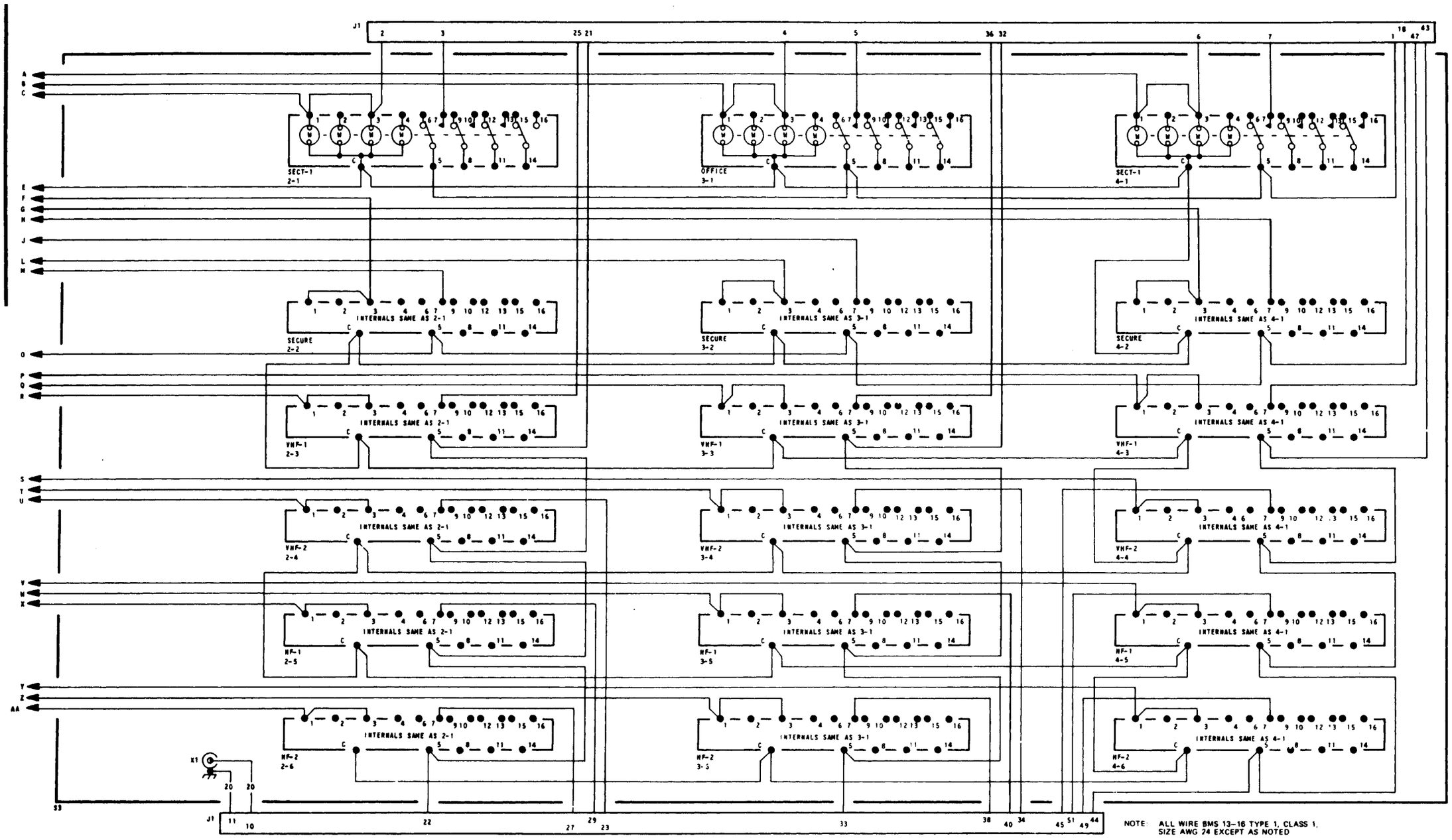
69-37377-7, -14

Schematic Diagram
Figure 4A



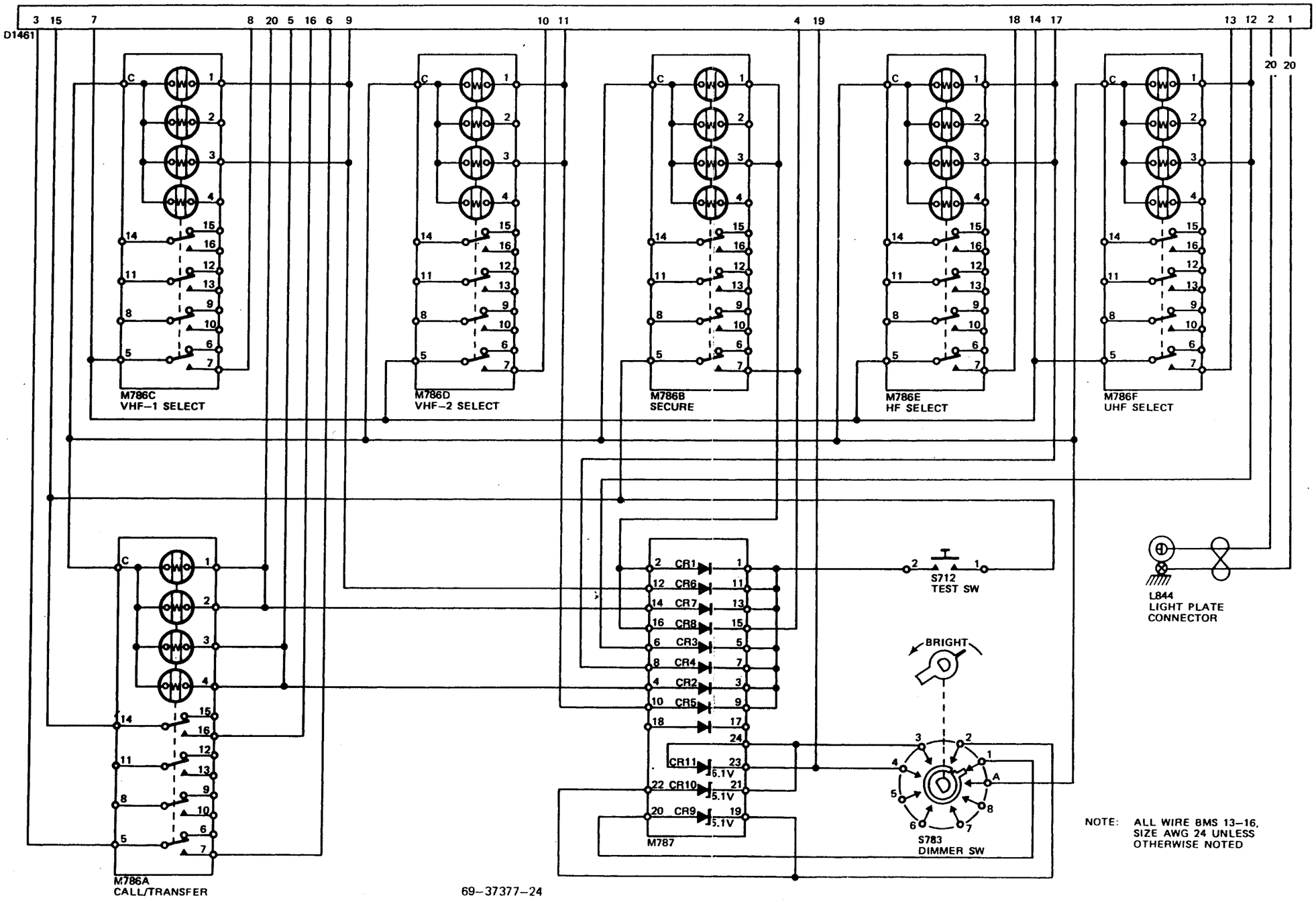
69-37377-11

Schematic Diagram
Figure 4B (Sheet 1)

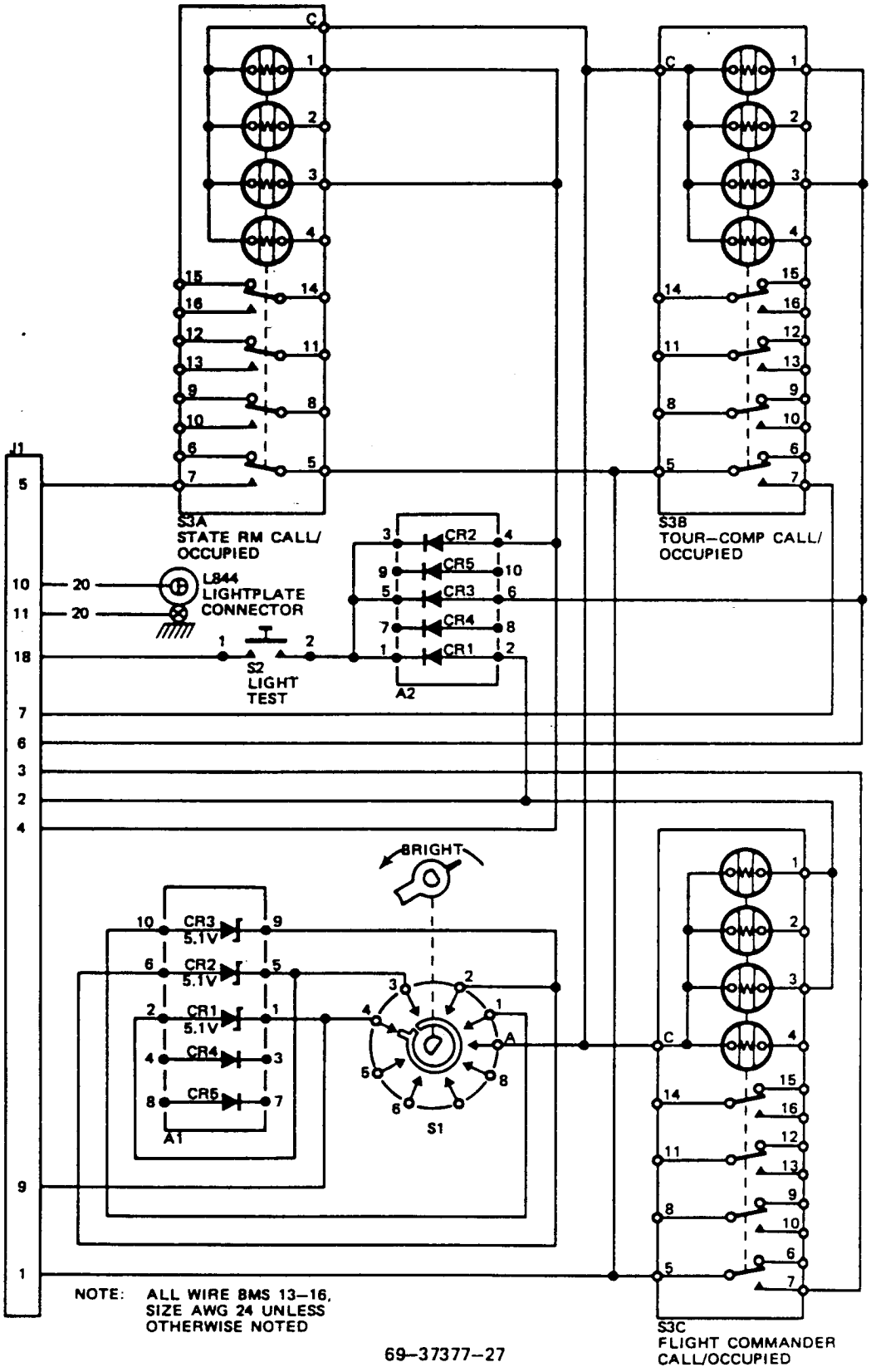


69-37377-11

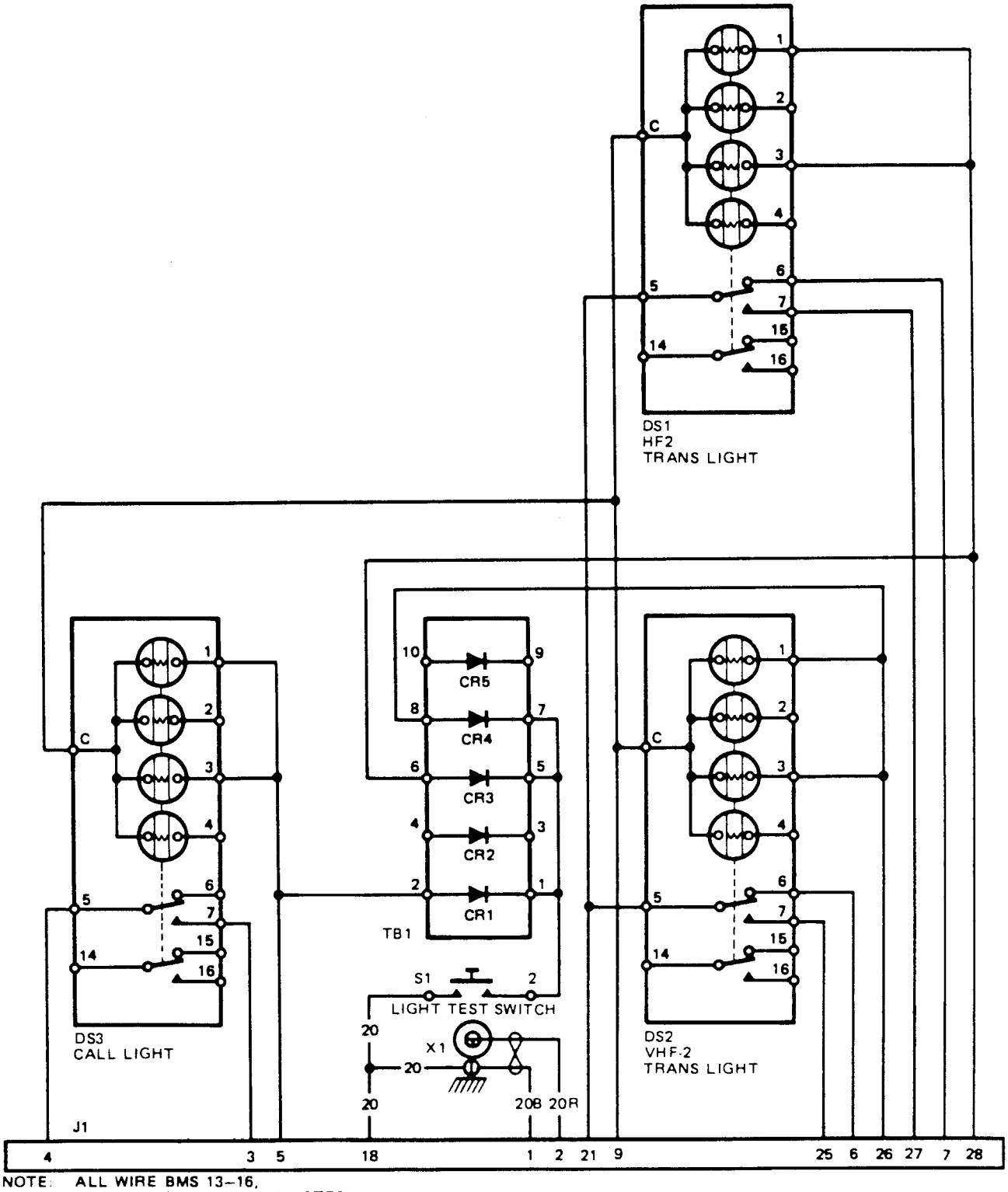
Schematic Diagram
Figure 4B (Sheet 2)



Schematic Diagram
Figure 4C

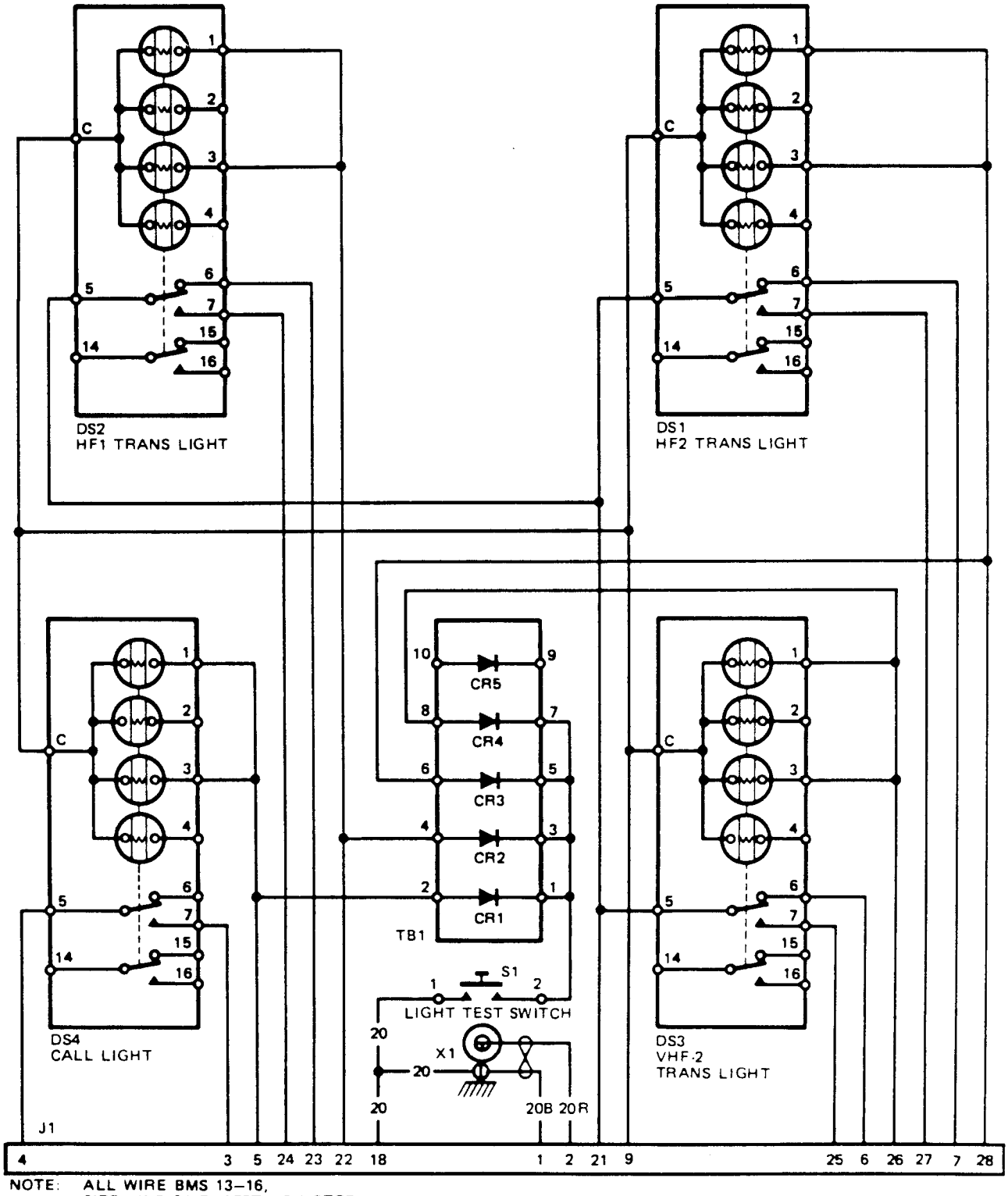


Schematic Diagram
Figure 4D



NOTE: ALL WIRE BMS 13-16, SIZE AWG 24 EXCEPT AS NOTED

69-68561-11

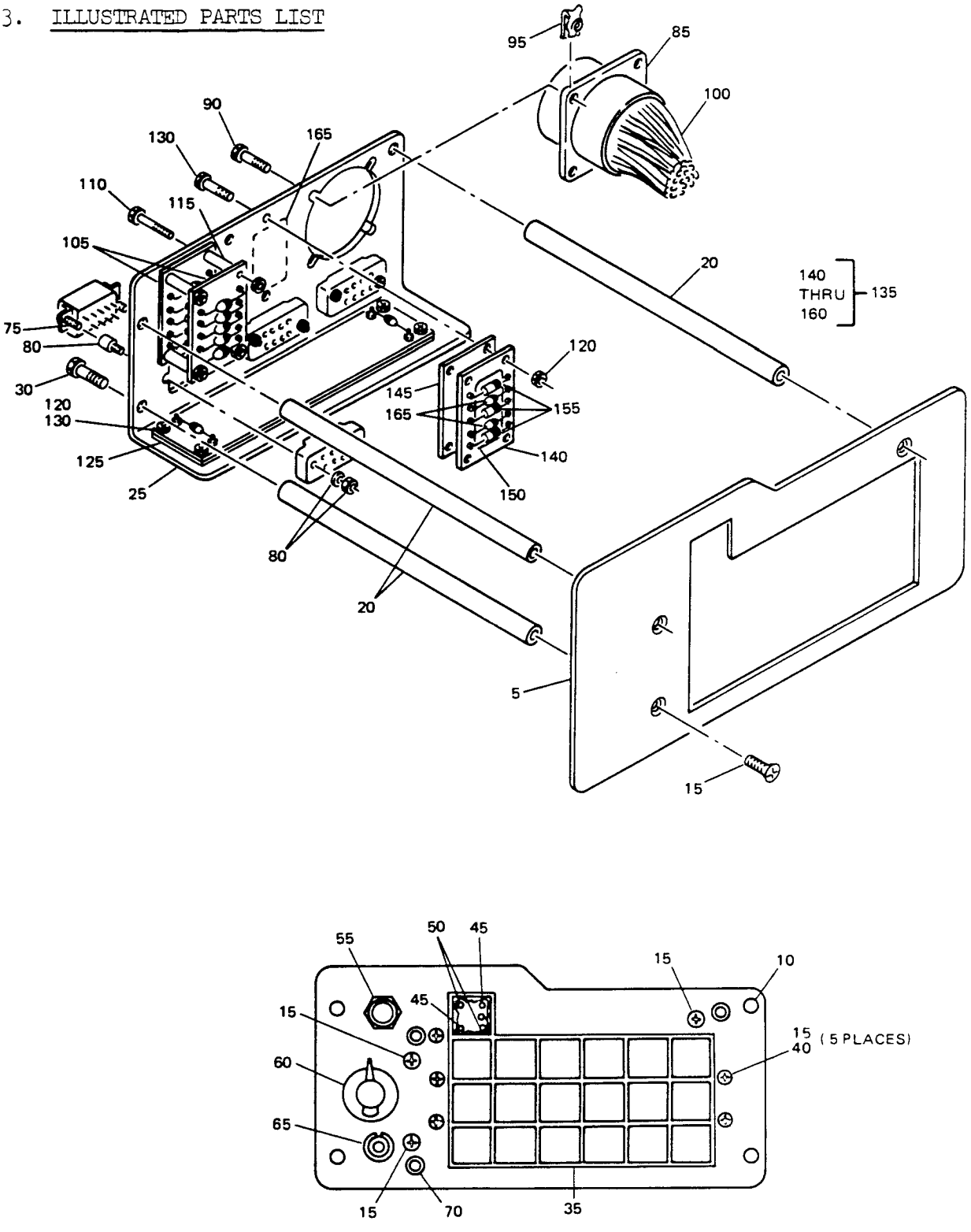


NOTE: ALL WIRE BMS 13-16, SIZE AWG 24 EXCEPT AS NOTED

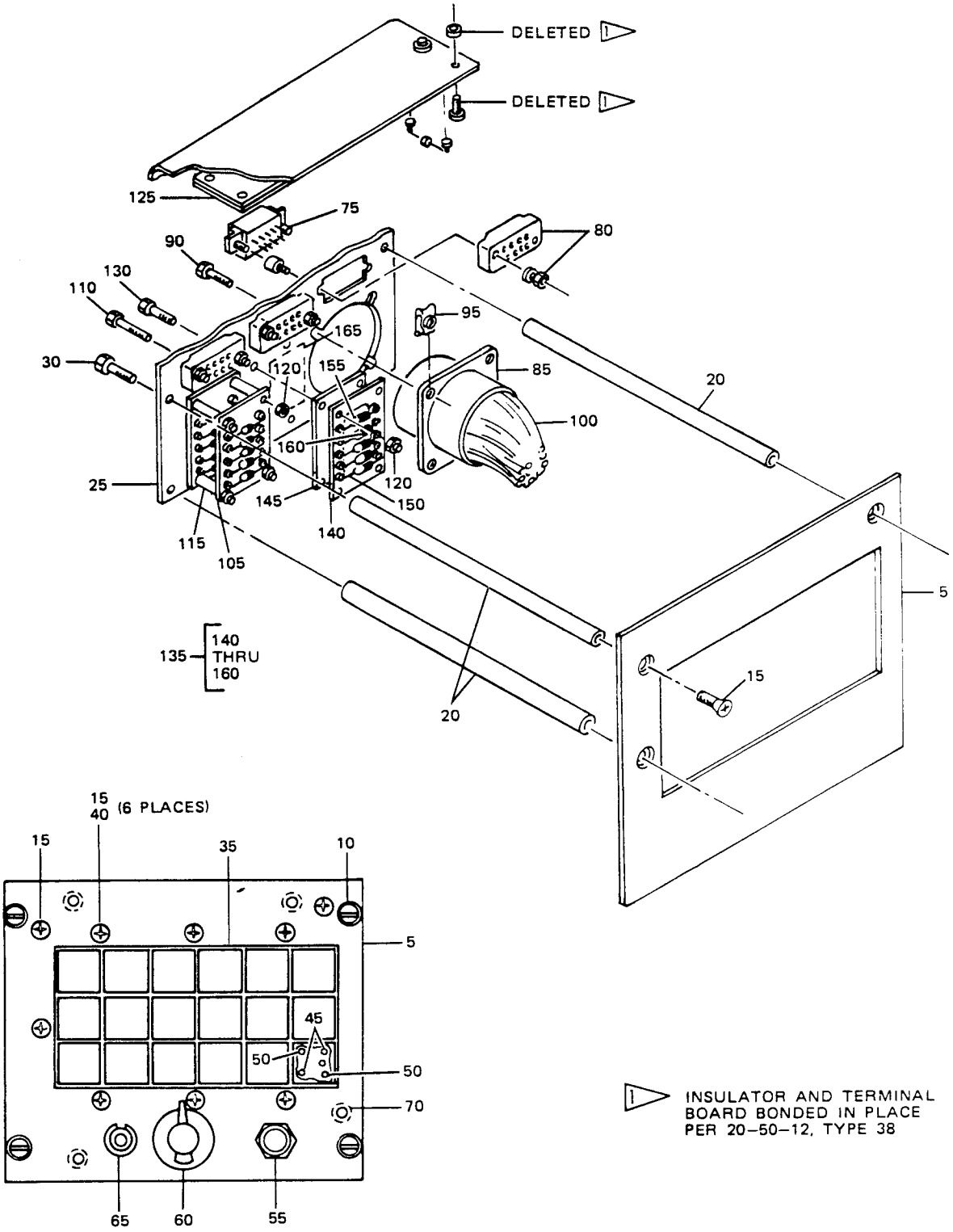
69-68561-14

Schematic Diagram
Figure 4F

3. ILLUSTRATED PARTS LIST



69-37377-1


DELETED 1
DELETED 1
125
75
80
90
130
110
95
165
30
120
155
85
20
100
160
25
120
145
150
140
115
105
135
140
THRU
160
5
15
20
15
40 (6 PLACES)
15
35
10
5
45
50
50
70
65
60
55
1 INSULATOR AND TERMINAL BOARD BONDED IN PLACE PER 20-50-12, TYPE 38

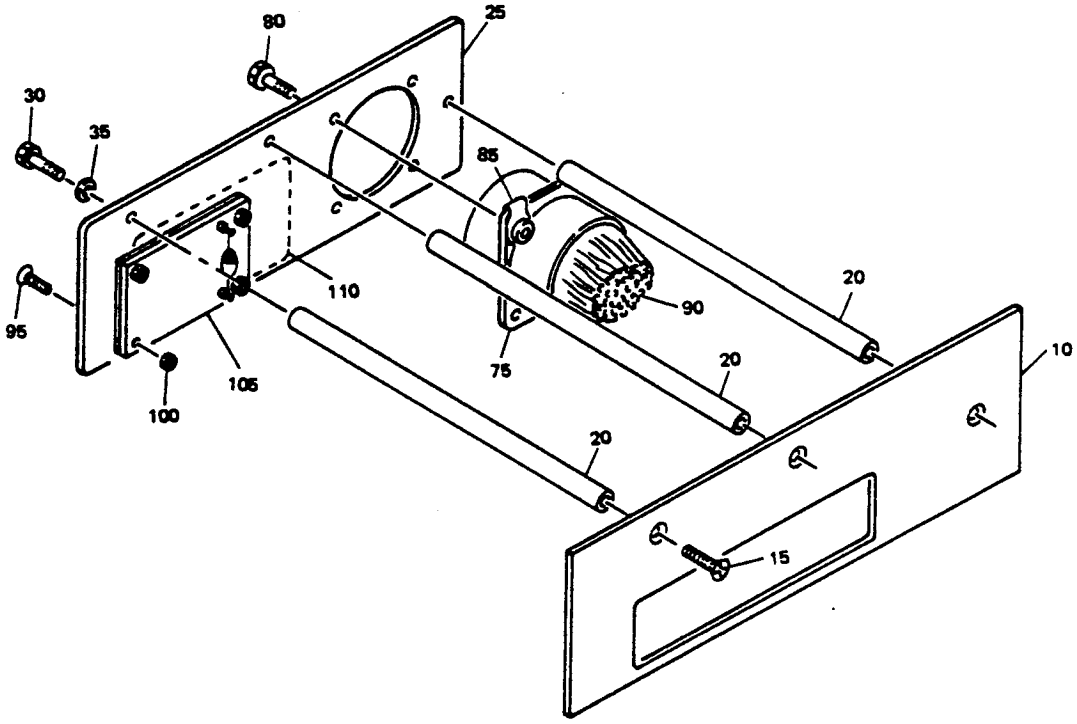
69-37377-11

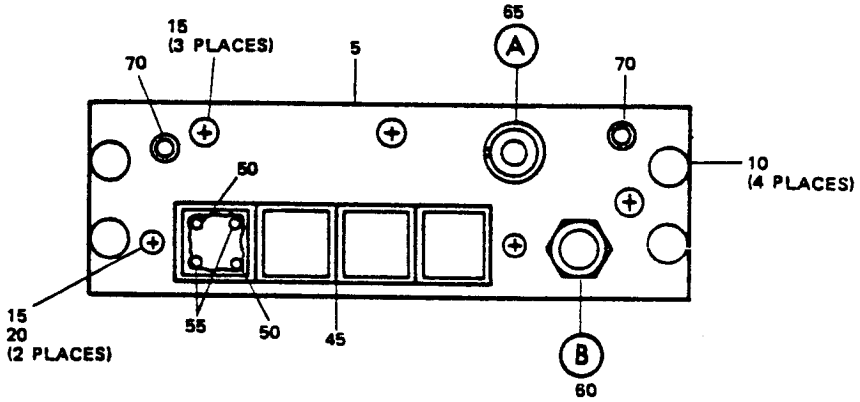
FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
5-					
1	69-37377-1		MODULE ASSY, VIP COMM, M771	A	
1	69-37377-11		MODULE ASSY, VIP COMM, P5-45	B	
5	69-37377-4		. BASEPLATE	A	1
5	69-37377-12		. BASE PLATE	B	1
10	BACS21DD1G		. STUD		4
15	NAS514P632-5		. SCREW	A	8
15	NAS514P632-5		. SCREW	B	9
20	66-13524-7		. SPACER		3
25	69-37377-3		. PLATE, REAR	A	1
25	69-37377-15		. PLATE, REAR	B	1
30	BACS12CB06-5		. SCREW		3
35	1M1307		. SWITCH, V12522	A	1
35	1M1305		. SWITCH, V12522	B	1
40	BACN10JC06		. NUT	A	5
40	BACN10JC06		. NUT	B	6
45	MS25237-387		. LAMP, 40 MA	A	38
45	MS25237-387		. LAMP, 40 MA	B	36
50	15001		. LAMP, DUMMY, V12522	A	38
50	15001		. LAMP, DUMMY, V12522	B	36
55	D20011-01		. SWITCH, PUSHBUTTON, V81640		1
60	BACS30AZ3-1N4		. SWITCH, ROTARY		1
65	SCN001		. POWER CONNECTOR, V26742	A	1
65	138-102		. POWER CONNECTOR, V26742	B	1
65	SCN001		. POWER CONNECTOR, V26742 (OPT)	B	1
70	BACN10PA06-6		. PRESS NUT		4
75	BACR13CD2		. RELAY		3
80	HRTS17KM		. SOCKET, V91663		3
85	BACC45FN22-55P		. CONNECTOR		1
90	BACS12CB04-5		. SCREW		4
95	BACN10NW1		. CLIP NUT		4
100	69-37377-2		. WIRE BUNDLE	A	1
100	69-37377-13		. WIRE BUNDLE	B	1
105	69-63592-5		. TERMINAL BOARD ASSY (REF 34-21-17)		2
110	BACS12CB04-14		. SCREW		4
115	NAS43DD0-32		. SPACER		4
120	BACN10DN40		. NUT		4
125	69-63592-6		. TERMINAL BOARD ASSY (REF 34-21-17)		1
130	BACS12CB04-5		. SCREW	A	8
130	BACS12CB04-5		. SCREW	B	4
131	NAS514P440-5		DELETED (INSULATOR AND TERMINAL BOARD BONDED IN PLACE PER 20-50-12, TYPE 38)	B	4

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
5-					
135	69-37377-6		. TERMINAL BOARD ASSY		1
140	MOD15511SP1		. . TERMINAL BOARD, V91833		1
145	MOD15511SP2		. . INSULATOR, V91833		1
150	BAC27DEX3352		. . MARKER		1
155	1N5338B		. . DIODE, ZENER, 5.1 ± 5% VOLTS, 5 W		3
160	1N5061		. . DIODE		2
165	BAC27DEX3331		. MARKER		1

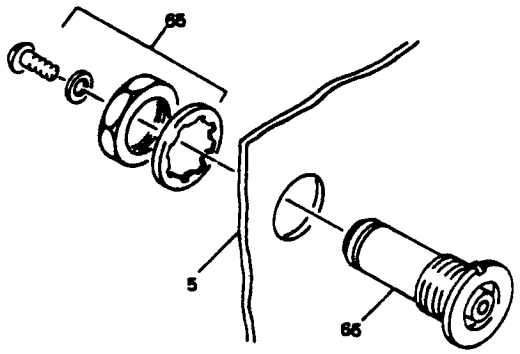
FIG. 5 REFERENCE DESIGNATION INDEX (SEE SCHEMATIC DIAGRAM)		
REFERENCE DESIGNATION	PART NUMBER	ITEM NO.
A1	69-37377-6	135
A1CR1-A1CR3	1N5338B	155
A1CR4, A1CR5	1N5061	160
A2,A3	69-63592-5	105
A4	69-63592-6	125
J1	BACC45FN22-55P	85
K1-K3	BACR13CD2	75
L844	138-102	65
L844	SCN001	65
S1	BACS30AZ3-1N4	60
S2	D20011-01	55
S3	1M1307	35
S3	1M1305	35
X1	SCN001	65
X1	138-002	65
XK1-XK3	HRTS17KM	80

Figure 6. Deleted

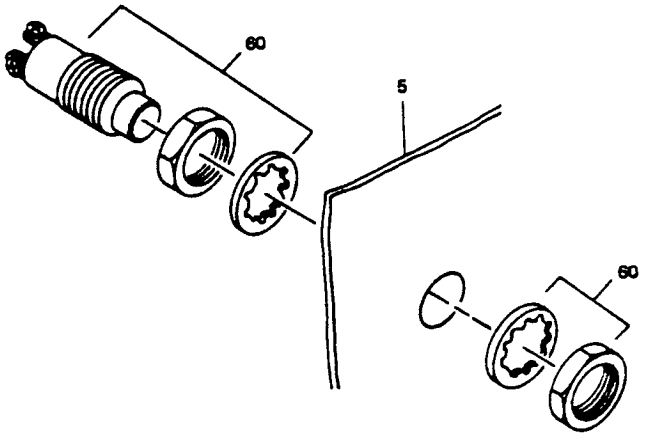

80
25
30
35
85
110
90
20
95
75
20
10
105
100
20
15


15
(3 PLACES)
5
65
A
70
70
10
(4 PLACES)
50
15
20
(2 PLACES)
55
50
45
B
60

69-37377-7,-14



(A)



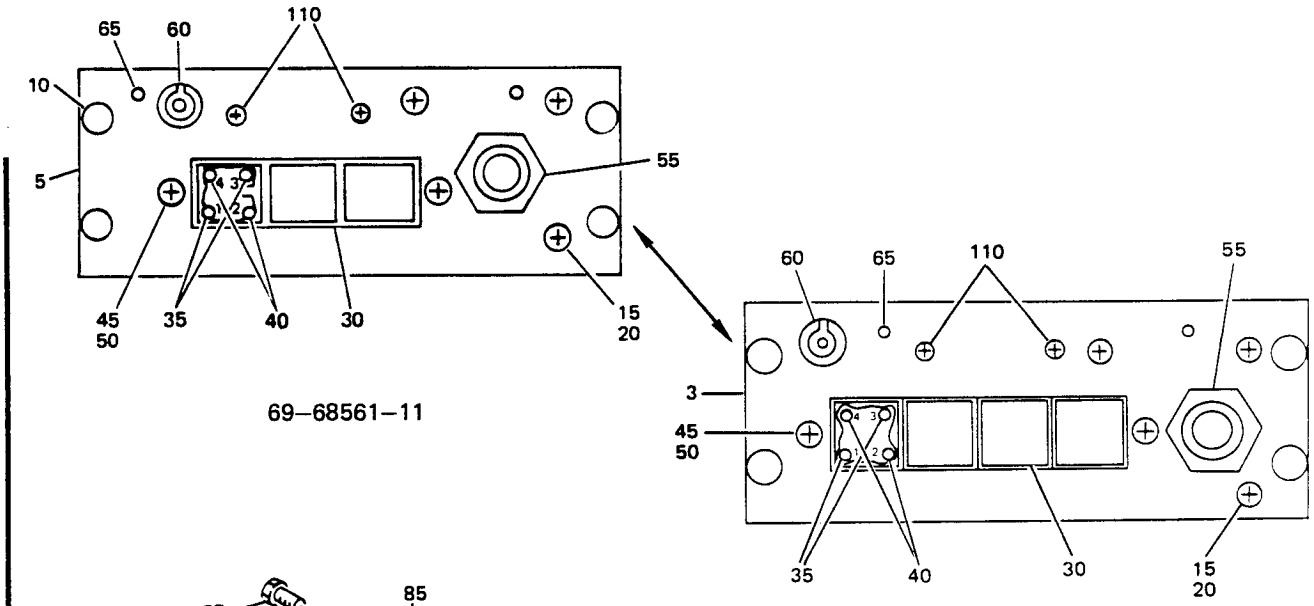
(B)

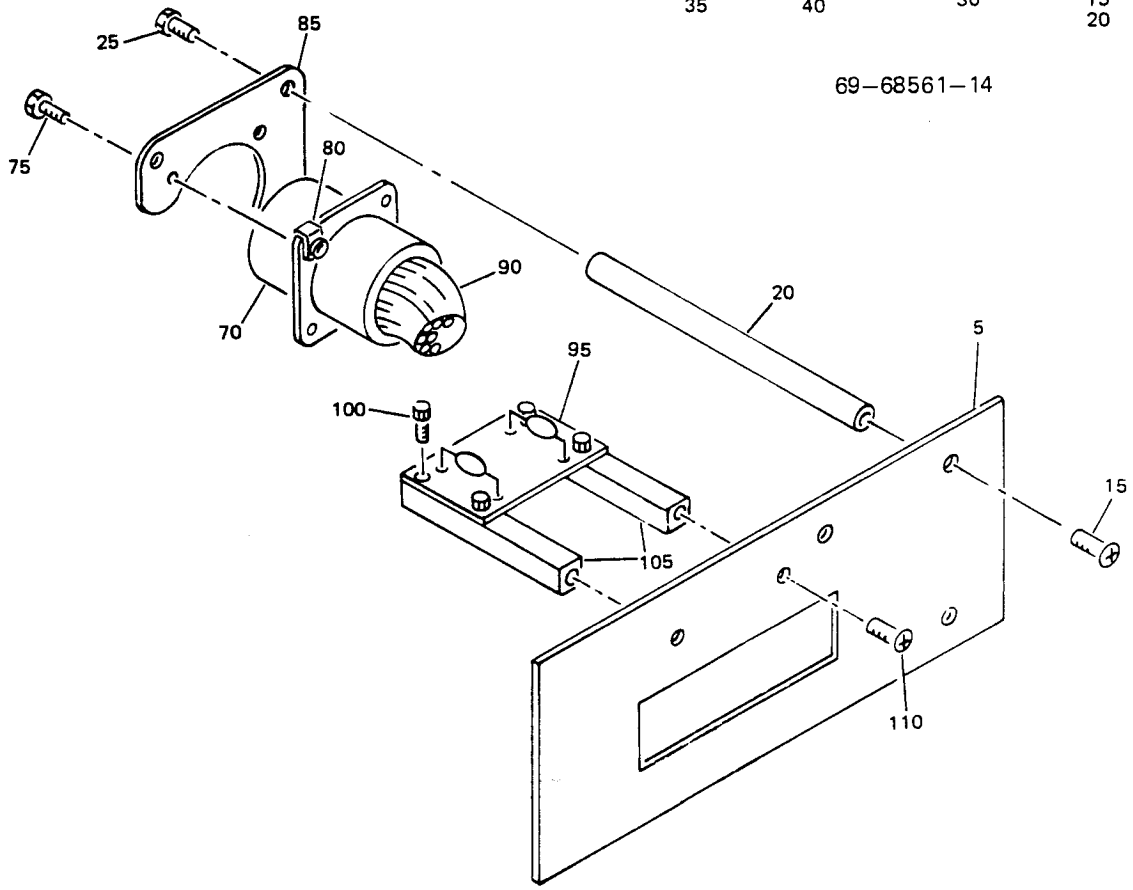
VIP Communications Module Assembly P5-45
Figure 7 (Sheet 2)

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
7-					
1	69-37377-7		VIP COMMUNICATIONS MODULE ASSY P5-45	A	
1	69-37377-14		VIP COMMUNICATIONS MODULE ASSY P5-45	B	
5	69-37377-10		. BASEPLATE		1
10	BACS21DD1G		. STUD		4
15	NAS514P632-5		. SCREW		5
20	66-13524-5		. SPACER		3
25	69-37377-9		. PLATE, REAR		1
30	BACS12CB06-5		. SCREW		3
35	MS35338-41		. WASHER		3
40	BACN10JC06		. NUT		2
45	1M1738		. SWITCH, V12522	A	1
45	1M1306		. SWITCH V12522	B	1
50	MS25237-387		. LAMP, 40 MA		8
55	15001		. LAMP, DUMMY, V12522		8
60	D20011-01		. SWITCH, PUSHBUTTON, V81640		1
65	133		. POWER CONNECTOR, V04211		1
70	BACN10PA06-6		. PRESS NUT		2
75	BACC45FN18-31P		. CONNECTOR		1
80	BACS12CB04-5		. SCREW		4
85	BACN10NW1		. CLIP NUT		4
90	69-37377-8		. WIRE BUNDLE		1
95	NAS514P440-5		. SCREW		4
100	BACN10DN40		. NUT		4
105	69-63592-5		. TERMINAL BOARD ASSY (REF 34-21-17)		1
110	BAC27DEX3331		. MARKER		1

FIG. 7 REFERENCE DESIGNATION INDEX (SEE SCHEMATIC DIAGRAM)

REFERENCE DESIGNATION	PART NUMBER	ITEM NO.
D1461	BACC45FN18-31P	75
L844	133	65
M786	1M1738	45
M786	1M1306	45
M787	69-63592-5	105
S712	D20011-01	60





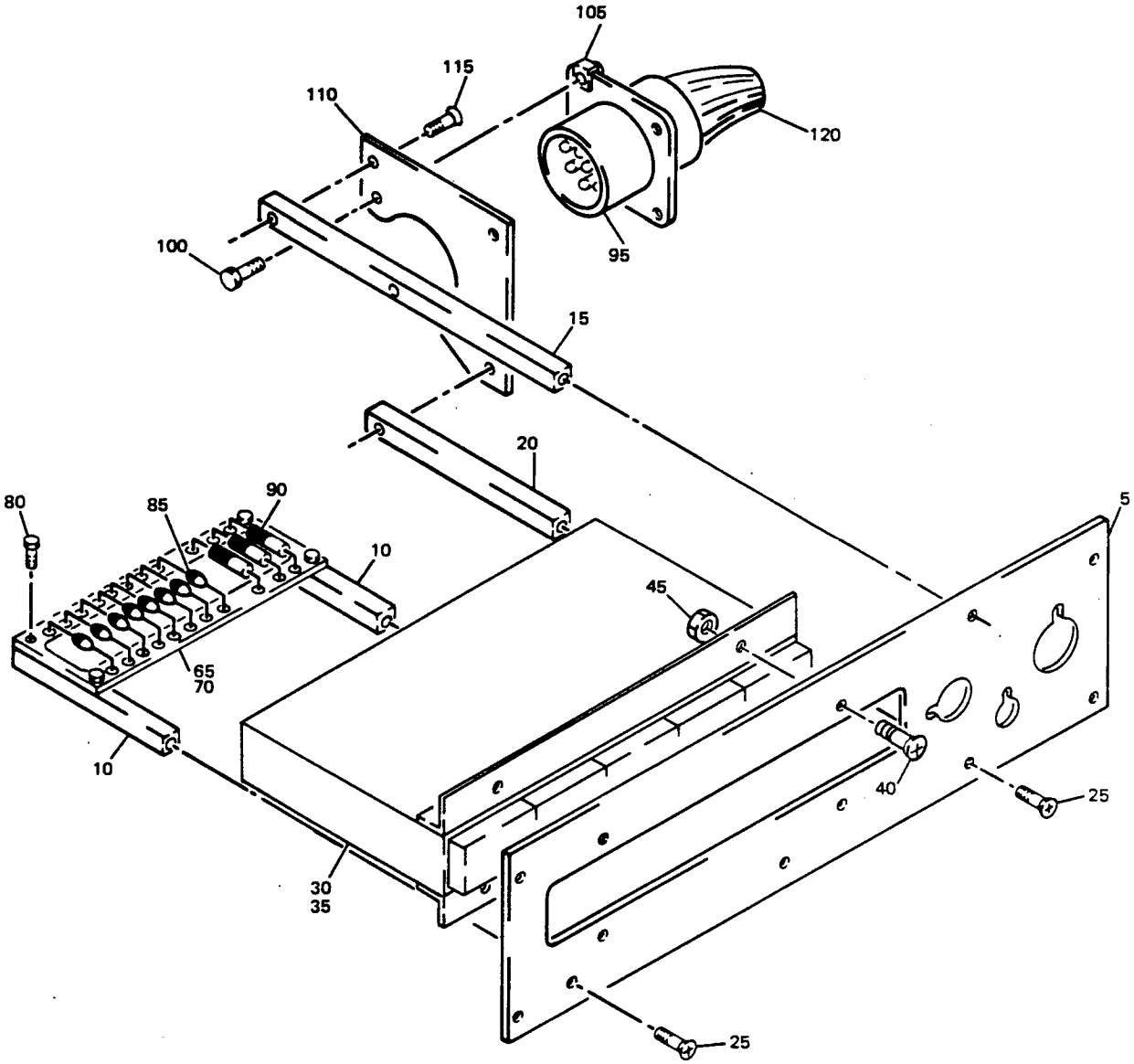
69-68561-11, -14

VIP Communications Module Assembly P5-81
Figure 8 (Sheet 1)

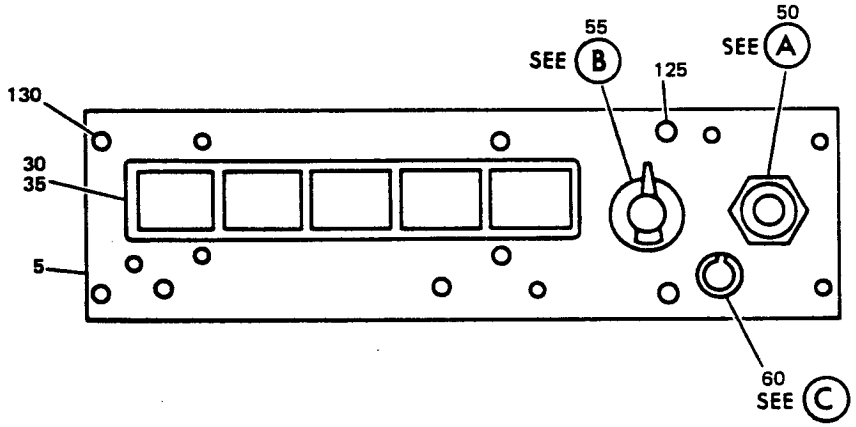
FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
8-					
1	69-68561-11		VIP COMMUNICATIONS MODULE ASSY P5-81	A	RF
1	69-68561-14		VIP COMMUNICATIONS MODULE ASSY P5-81	B	RF
3	69-63561-15		. BASEPLATE ASSY	B	1
5	69-68561-12		. BASEPLATE	A	1
10	BACS21DD1G		. STUD	A	4
15	NAS514P632-5		. SCREW		3
20	66-13524-3		. SPACER	A	3
20	66-13524-5		. SPACER	B	3
25	BACS12CB06-5		. SCREW		3
30	1M3824		. SWITCH LIGHT ASSY, V12522	A	1
30	1M3880		. SWITCH LIGHT ASSY, V12522	B	1
35	MS25237-387		. BULB	A	6
35	MS25237-387		. BULB	B	8
40	15001		. LAMP, DUMMY, V12522	A	6
40	15001		. LAMP, DUMMY, V12522	B	8
45	NAS514P632-5		. SCREW		2
50	BACN10JC06		. NUT		2
55	D20011-01		. SWITCH, PUSHBUTTON, V81640		1
60	800000121-1		. POWER CONNECTOR, V05617		1
65	BACN10PA06-6		. PRESS NUT		2
70	BACC45FN18-31P		. CONNECTOR		1
75	BACS12CB04-5		. SCREW		3
80	BACN10NW1		. CLIP NUT		3
85	69-43873-4		. PLATE, CONNECTOR		1
90	69-68561-13		. WIRE BUNDLE	A	1
90	69-68561-16		. WIRE BUNDLE	B	1
95	69-63592-5		. TERMINAL BOARD ASSY (REF 34-21-17)		1
100	BACS12CB04-4		. SCREW		4
105	69-37377-20		. STANDOFF		2
110	NAS514P632-5		. SCREW		2

REFERENCE DESIGNATION INDEX (SEE SCHEMATIC DIAGRAM)

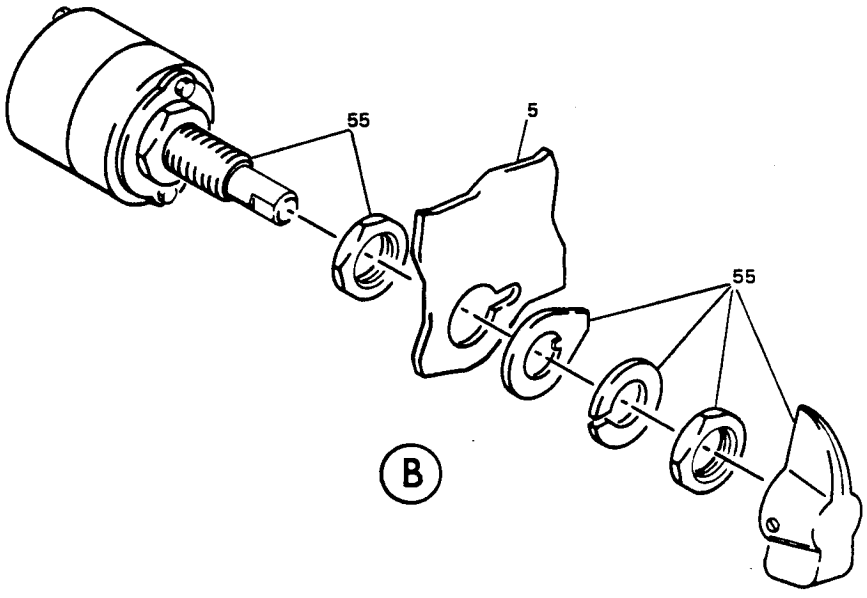
REFERENCE DESIGNATION	PART NUMBER	ITEM NO.
DS1, DS2, DS3	1M3824	30
J1	BACC45FN18-31P	70
S1	D20011-01	55
TB1	69-63592-5	95
X1	800000121-1	60

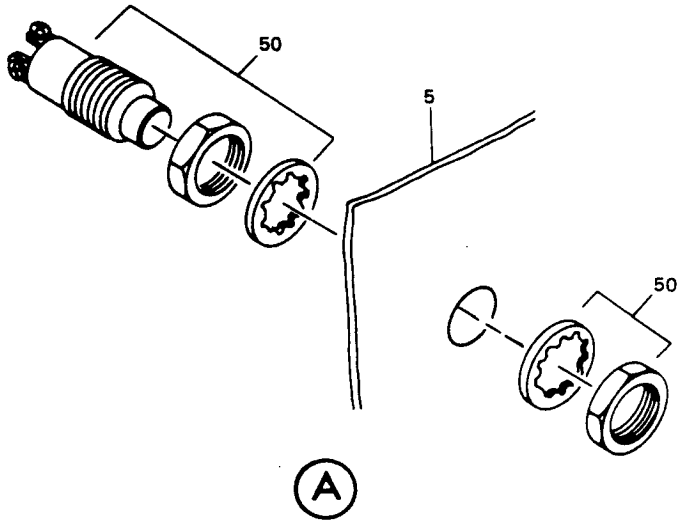


VIP Communications Module Assembly P5-45
Figure 9 (Sheet 1)



69–37377–24

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5
50
A

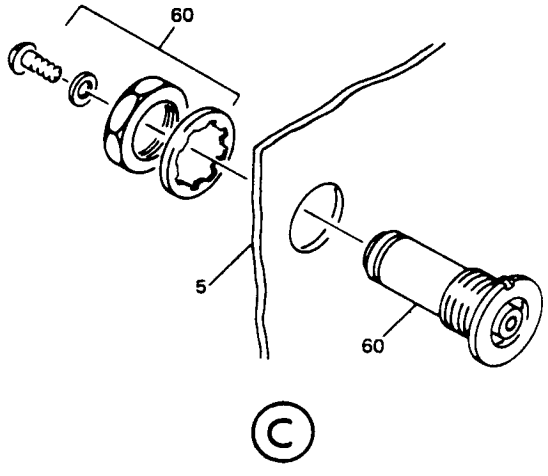
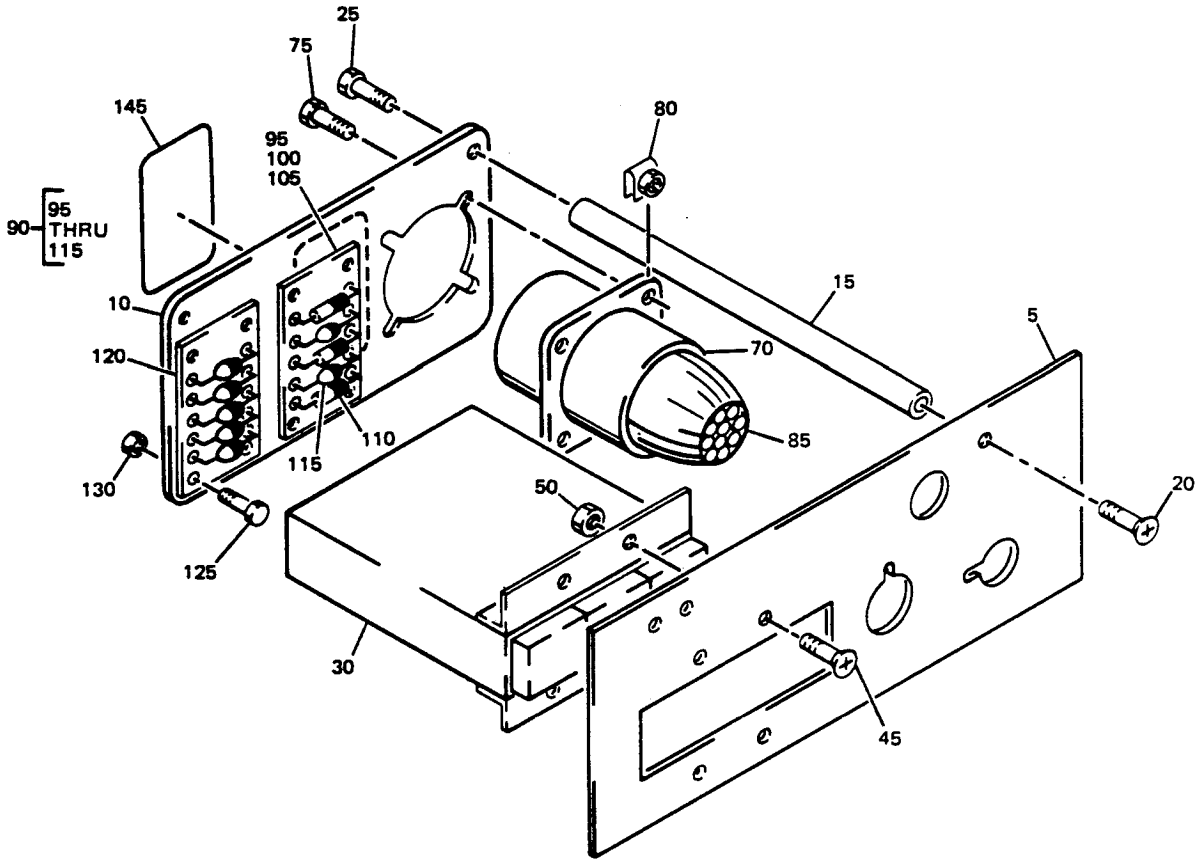
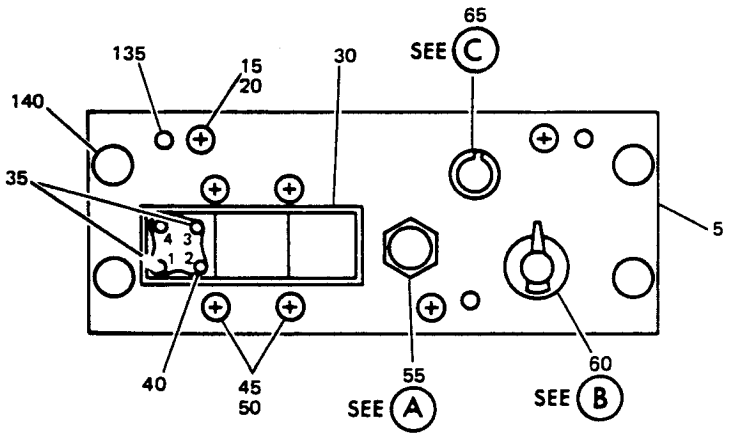

60
5
60
C

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
9-					
1	69-37377-24		VIP COMMUNICATION MODULE ASSY P5-45		
5	69-37377-23		. BASEPLATE		1
10	69-37377-20		. STANDOFF		2
15	69-37377-21		. STANDOFF		1
20	69-37377-26		. STANDOFF		1
25	NAS514P632-5		. SCREW		4
30	1M1896		. SWITCH LIGHT, V12522		1
35	MS25237-387		. BULB		24
40	NAS514P632-5		. SCREW		4
45	22NM107-62		. NUT, V72962		4
50	D20011-01		. SWITCH, PUSHBUTTON, V81640		1
55	BACS30AZ3-1N4		. SWITCH, ROTARY		1
60	800000121-1		. POWER CONNECTOR, V05617		1
65	MOD15512SP1		. TERMINAL BOARD, V91833		1
70	MOD15512SP2		. INSULATOR, V91833		1
75	BAC27DEX925		. MARKER		1
80	BACS12CB04-4		. SCREW		4
85	1N5061		. DIODE		8
90	1N5338A		. DIODE, ZENER, 5.1V, 10PCT, 5 W		3
95	BACC45FN18-31P		. CONNECTOR		1
100	BACS12CB04-5		. SCREW		3
105	BACN10NW1		. NUT, CLIP		3
110	69-37377-19		. PLATE, CONNECTOR		1
115	BACS12CB04-4		. SCREW		3
120	69-37377-25		. WIRE BUNDLE		1
125	BACN10PA06-6		. PRESS NUT		3
130	BACS21DD1G		. STUD		4

FIG. 9 REFERENCE DESIGNATION INDEX (SEE SCHEMATIC DIAGRAM)

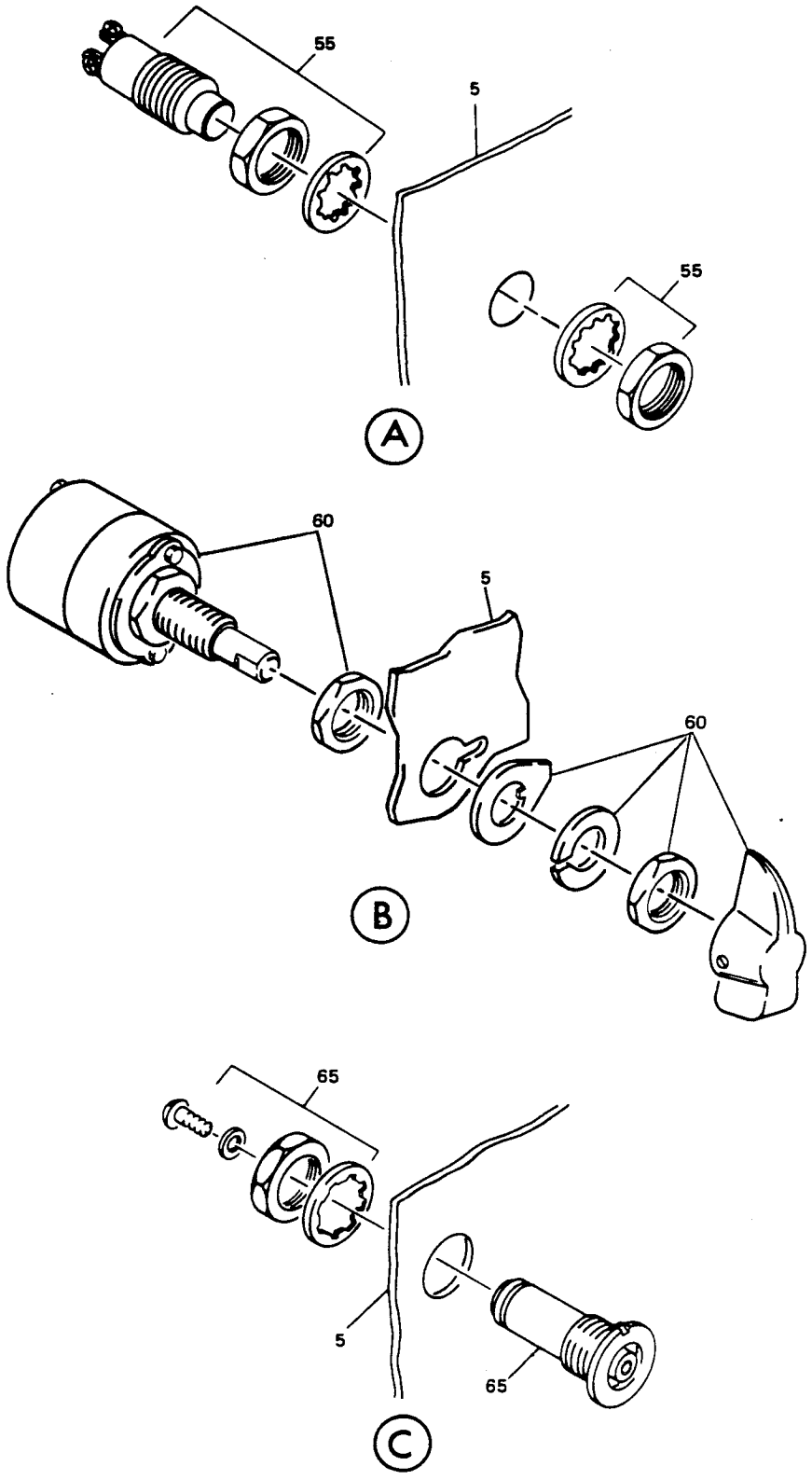
REFERENCE DESIGNATION	PART NUMBER	ITEM NO.
CR1-CR8	1N5061	85
CR9-CR11	1N5338A	90
D1461	BACN45FN18-31P	95
L344	800000121-1	60
M786A-M786F	1M1896	30
M787	MOD15512SP1	65
S712	D20011-01	50
S783	BACS30AZ3-1N4	55





69-37377-27

VIP Communications Module Assembly P5-45
Figure 10 (Sheet 1)



VIP Communications Module Assembly P5-45
Figure 10 (Sheet 2)

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
10-					
1	69-37377-27		VIP COMMUNICATION MODULE ASSY P5-45		
5	69-37377-28		. BASEPLATE		1
10	69-37377-29		. PLATE, REAR		1
15	66-13524-5		. SPACER		3
20	NAS514P632-5		. SCREW		3
25	BACS12CB06-5		. SCREW		3
30	1M3962		. SWITCH LIGHT, V12522		1
35	MS25237-387		. BULB		6
40	15001		. LAMP, DUMMY, V12522		6
45	NAS514P632-5		. SCREW		4
50	BACN10JC06		. NUT		4
55	D20011-01		. SWITCH, PUSHBUTTON, V81640		1
60	BACS30AZ3-1N4		. SWITCH, ROTARY		1
65	800000121-1		. POWER CONNECTOR, V05617		1
70	BACC45FN16-24P		. CONNECTOR		1
75	BACS12CB04-5		. SCREW		4
80	BACN10NW1		. NUT, CLIP		4
85	69-37377-30		. WIRE BUNDLE		1
90	69-37377-6		. TERMINAL BOARD ASSY		1
95	MOD15511SP1		. . TERMINAL BOARD, V91833		1
100	MOD15511SP2		. . INSULATOR, V91833		1
105	BAC27DEX3352		. . MARKER, VINYL		1
110	1N5338B		. . DIODE, ZENER, 5.1 VOLTS, 10 PCT, 5W		3
115	1N5061		. . DIODE		2
120	69-63592-5		. TERMINAL BOARD ASSY (REF 34-21-17)		1
125	BACS12CB04-5		. SCREW		8
130	BACN10DN40		. NUT		8
135	BACN10PA06-6		. PRESS NUT		3
140	BACS21DD1G		. STUD		4
145	BAC27DEX3331		. MARKER		1

FIG. 10 REFERENCE DESIGNATION INDEX (SEE SCHEMATIC DIAGRAM)

REFERENCE DESIGNATION	PART NUMBER	ITEM NO.
A1	MOD15511SP1	95
CR1, CR2, CR3	1N5338B	110
CR4, CR5	1N5061	115
A2	69-63592-5	120
J1	BACC45FN16-24P	70
L844	800000121-1	65
S1	BACS30AZ3-1N4	60
S2	D20011-01	55

VENDORS

V04211 See V17824

V05617 BELL INDUSTRIES, FARWEST MFG DIV., 18225 N.E. 76TH ST., REDMOND, WASHINGTON 98052

V12522 STACOSWITCH INC., 1139 BAKER ST., COSTA MESA, CALIFORNIA 92626

V17824 COASTAL DYNAMICS CORP., VENICE, CALIFORNIA 90291

V22599 AMERACE CORP., ESNA DIV., 15201 BURBANK BLVD., SUITE C, VAN NUYS, CALIFORNIA 91411

V26742 METHODE ELECTRONICS INC, 7447 WEST WILSON AVE., CHICAGO, ILLINOIS 60656

V54753 GENERAL INSTRUMENT CORP., SICKLES FW DIV., 1401 LOMALAND DRIVE, EL PASO, TEXAS 79935

V72962 SEE V22599

V81640 EATON CORP., AEROSPACE CONTROL SYSTEMS DIV., 2250 WHITFIELD AVE. E., SARASOTA, FLORIDA 34243-9703

V91663 ARMEL ELECTRONICS INC., 1601 - 75TH ST., NORTH BERGEN, NEW JERSEY 07047

V91833 KEYSTONE ELECTRONICS INC., 49 BLEECKER ST., NEW YORK, NEW YORK 10012

V97564 SEE V54753