

BOEING 
COMMERCIAL JET
OVERHAUL MANUAL

TO: ALL HOLDERS OF MODIFIED PASSENGER SERVICE UNIT ASSEMBLY OVERHAUL MANUAL,
 25-21-08

REVISION NO. 7, DATED SEP 5/90

HIGHLIGHTS

DESCRIPTION OF CHANGE	TOPICS AFFECTED												
	D & O	D / A s s y	C l e a n i n g	I n s p / C h k	R e p a i r	A s s y	F / C	T e s t	T / S h o o t i n g	S / T o o l s	S t o r a g e	I P L	L / O v e r h a u l
Added 65C10321-55 and -59 per PRR 33686-R												X	
Added items to Refinish Instructions					X								

MODIFIED PASSENGER SERVICE UNIT ASSEMBLY

25-21-08

BOEING P/N 65C10321-1, -2, -3, -21, -23, -27, -28, -32 thru -36, -42, -44,
-45, -46, -47, -51, -53, -54, -55, -59

AIRLINE P/N

THE FOLLOWING DIRECTIVES APPLY TO THIS SUBJECT:

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVES	DATE DIRECTIVE INCORPORATED INTO TEXT
		PRR 32362	Dec 25/74
		MC 3038-22K	Jul 5/83
		PRR 33004-14	
		PRR 33004-21	
		PRR 33686R	Sep 5/90

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LIST OF EFFECTIVE PAGES

* Indicates pages revised, added or deleted in latest revision
 F Indicates foldout pages - print one side only

PAGE	DATE	PAGE	DATE	PAGE	DATE
25-21-08					
* T-1	Sep 5/90				
T-2	BLANK				
* LEP-1	Sep 5/90				
LEP-2	BLANK				
T/C-1	Dec 25/75				
T/C-2	BLANK				
1	Dec 25/75				
* 2	Sep 5/90				
* 3	Sep 5/90				
* 4	BLANK				
5	Dec 25/75				
6	BLANK				
* 7	Sep 5/90				
8	Jan 5/78				
9	Dec 25/74				
10	Jul 5/76				
* 10A	BLANK				
* 10B	Sep 5/90				
* 11	Sep 5/90				
* 12	Sep 5/90				
* 13	Sep 5/90				
* 14	Sep 5/90				
* 14A	Sep 5/90				
* 14B	Sep 5/90				
* 14C	Sep 5/90				
14D	BLANK				
* 15	Sep 5/90				
16	Jan 5/79				
16A	BLANK				
16B	Jan 5/79				
* 17	Sep 5/90				
* 18	Sep 5/90				
* 18A	Sep 5/90				
18B	BLANK				
* 19	Sep 5/90				
* 20	Sep 5/90				
* 21	Sep 5/90				
* 22	Sep 5/90				
* 23	Sep 5/90				
* 24	Sep 5/90				
* 25	Sep 5/90				
* 26	Sep 5/90				
* 27	Sep 5/90				
* 28	Sep 5/90				

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| *This manual contains only refinish and replacement information and illustrated parts list. All other approved procedures for this unit are in 25-20-00, Passenger Service Unit Overhaul Procedures.



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TAPERED PASSENGER SERVICE UNIT ASSEMBLY1. REPAIR (Fig. 3 and 4)

A. Materials

NOTE: Use listed materials or equivalent substitute.

- (1) R32 vinyl tape, 1-inch wide (white); Permacel Div., Johnson and Johnson Inc., U.S. Highway 1, New Brunswick, New Jersey 08901
- (2) TESA No. 4761 polyurethane foam tape, 0.75-inch wide (110, Fig. 3); United Mineral and Chemical Corp., 129 Hudson Street, New York, New York 10013
- (3) Plastic Sheeting -- BMS 8-2A (Ref 20-60-04)
- (4) Primer -- AC 5365; Hysol Corp., 1100 Seneca Ave., Olean, New York 14760

B. Refinish

CAUTION: DO NOT USE HI-SPEED LACQUER TO REFINISH POLYCARBONATE PLASTIC PARTS. IT WILL CAUSE INSTANT DETERIORATION THAT MAY NOT BE VISUALLY DETECTABLE.

NOTE: Refer to 20-30-02 for stripping of protective finishes, and to 20-41-01 for explanation of F and SRF finish codes.

- (1) Mounting ring (135, Fig. 3) -- Alodize or chromic acid anodize then apply primer, BMS 10-11, type 1 (SRF-2.30) all over. Material: Al alloy.
- (2) Heat shield (285, Fig. 3) -- Apply 2 coats hi-speed semigloss lacquer, BAC711 white (F-14.904-711) all over. Material: Al alloy.
- (3) Light assy (290, Fig. 3) -- Apply 2 coats hi-speed semigloss lacquer, BAC8008 umber (F-14.904-8008) on all exposed surfaces outside PSU.
- (4) Angles (15, 60, 65, Fig. 4), joint strap (25, Fig. 4), channel (60, Fig. 4) and latch brackets (160, 165, Fig. 4) -- Alodize or chromic acid anodize then apply primer, BMS 10-11, type 1 (SRF-2.30) all over, followed by BMS 10-83, type 1 primer and BMS 10-83, type 2 enamel (F-22.05-7144) on all exposed surfaces. Material: Al alloy.

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- (5) Plungers (95, Fig. 4) and plunger bodies (100, Fig. 4) -- Chromic acid anodize (F-2.26) all over. Material: Al alloy.
- (6) Bolt (110, Fig. 4) -- Cadmium plate (F-1.1926) all over. Material: Steel, AMS 4340, 125-145 ksi.
- (7) Stiffener (61, Fig. 4) -- Chemical treat (F-2.21) all over. Material: Al alloy.
- (8) Mounting ring (135, Fig. 3) -- Chemical treat per MIL-C-5541 (colored film) and apply one coat of BMS 10-11, type 1 primer per BAC5736 (F-18.07). Material: Al alloy.
- (9) Bracket (50, Fig. 5) -- Chromic acid anodize per MIL-A-8625, type 1 and apply one coat of BMS 10-11, type 1 primer per BAC5736 (F-18.13). Material: Al alloy.
- (10) Mounting block (135, Fig. 4) -- Chemical treat all surfaces per MIL-C-5541 (colored film) (F-17.07). Material: Al alloy.
- (11) Stiffener (176, Fig. 4) -- Chemical treat all surfaces per MIL-C-5541 (colored film) (F-17.07). Material: Al alloy.

C. Replacement

- (1) If speaker mount assembly (120, Fig. 3) is replaced, install washers (80) as required to keep "ears" of mounting ring straight.
- (2) If quick-disconnect fitting assembly (210, Fig. 3) or air duct (220) needs to be replaced on air duct assembly (207, 69-68932-1), bond parts using type 72 adhesive per 20-50-12.
- (3) If module assembly (305, Fig. 3) is replaced, shim between module and PSU assembly with BMS 8-2A plastic sheeting as required to ensure straightness in lower surface of PSU.

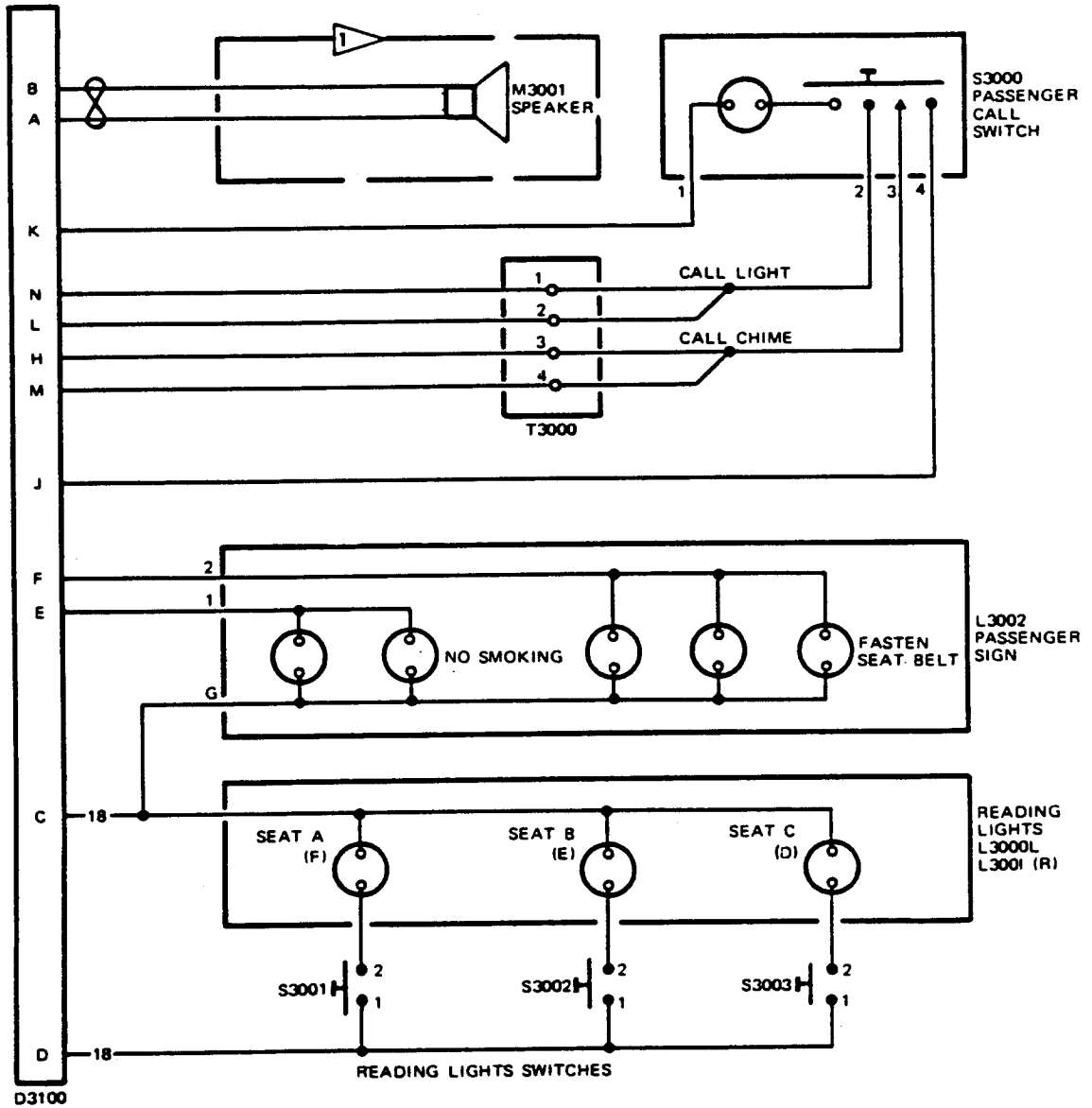
NOTE: Maximum deviation of lower surface from straight line to be 0.06-inch total. Deviation not to exceed 0.01-inch per inch.

- (4) If switch divider (310, Fig. 3) is replaced, bond in place in module (315) per 20-50-12, using only methyl cyanoacrylate or permabond type 50 adhesive.
- (5) If call switch lens (325, Fig. 3) is replaced, install with head of figure inboard, i.e., toward latch assembly (85, Fig. 4).


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- (6) If light switch lens (335, Fig. 3) is replaced, install with light symbol pointing forward, away from reading light assembly (290, Fig. 3).
- (7) If shell end (5, Fig. 4), angle (15), strap (25), channel or angle (60), angle (65), leading edge (70), or brackets (160, 165, 185) are replaced:
 - (a) Brush thin continuous coating of Hysol AC 5365 primer on aluminum surfaces only.
 - (b) Allow 1/2 to 1 hour for primer to cure or until dry to touch.
 - (c) Bond in place using type 70 adhesive per 20-50-12.

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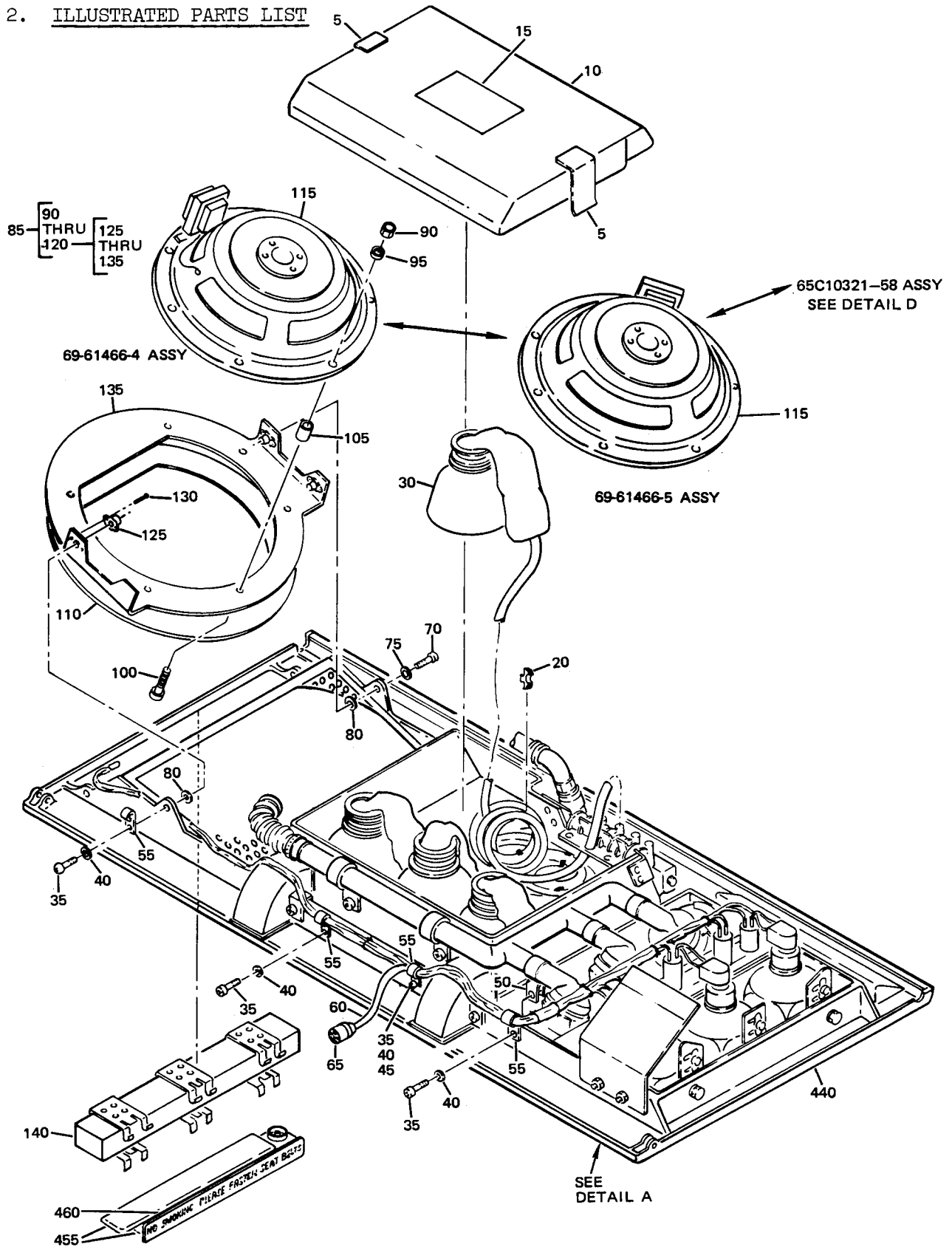
D3100

1  65C10321-2, -3, -21, -23, -27 ONLY

NOTE: ALL WIRES BMS 13-13, TYPE 1, CLASS 1, SIZE AWG 20 EXCEPT SIZE AWG 18 WIRES ARE BMS 13-31, TYPE 1, CLASS 1

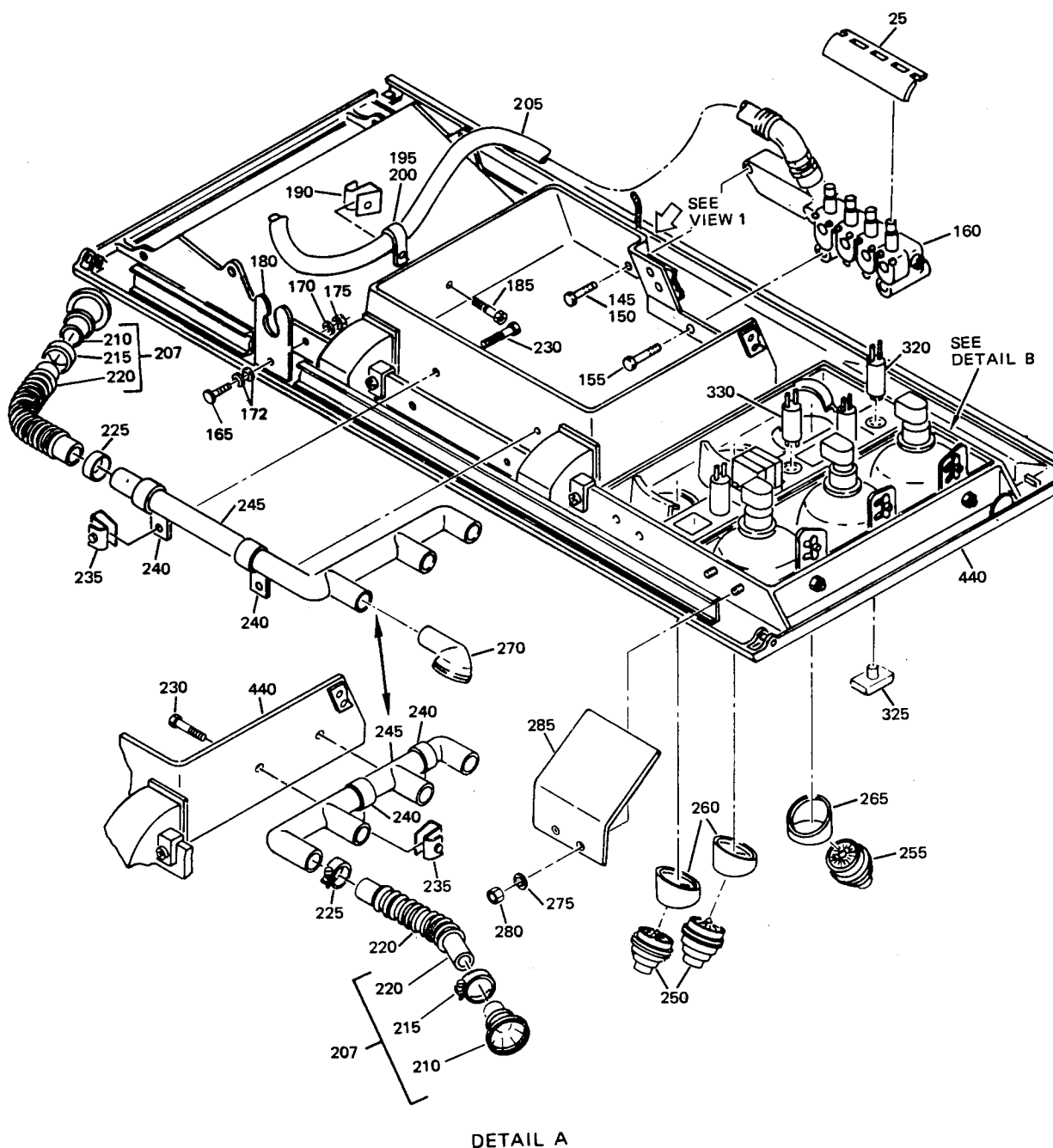
Schematic Diagram
 Figure 2

2. ILLUSTRATED PARTS LIST



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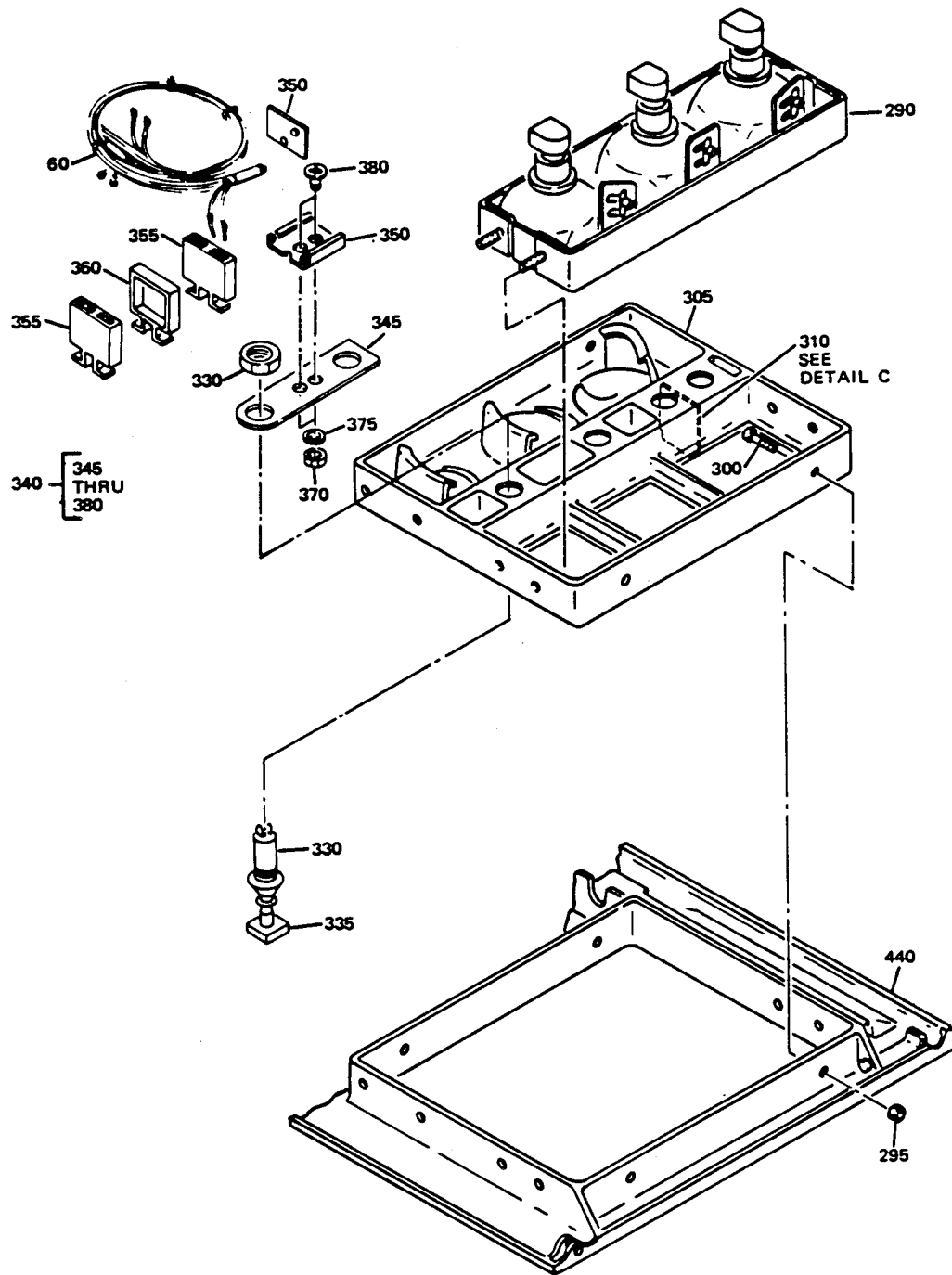
65C10321



DETAIL A

Tapered Passenger Service Unit Assembly
 Figure 3(Sheet 2)

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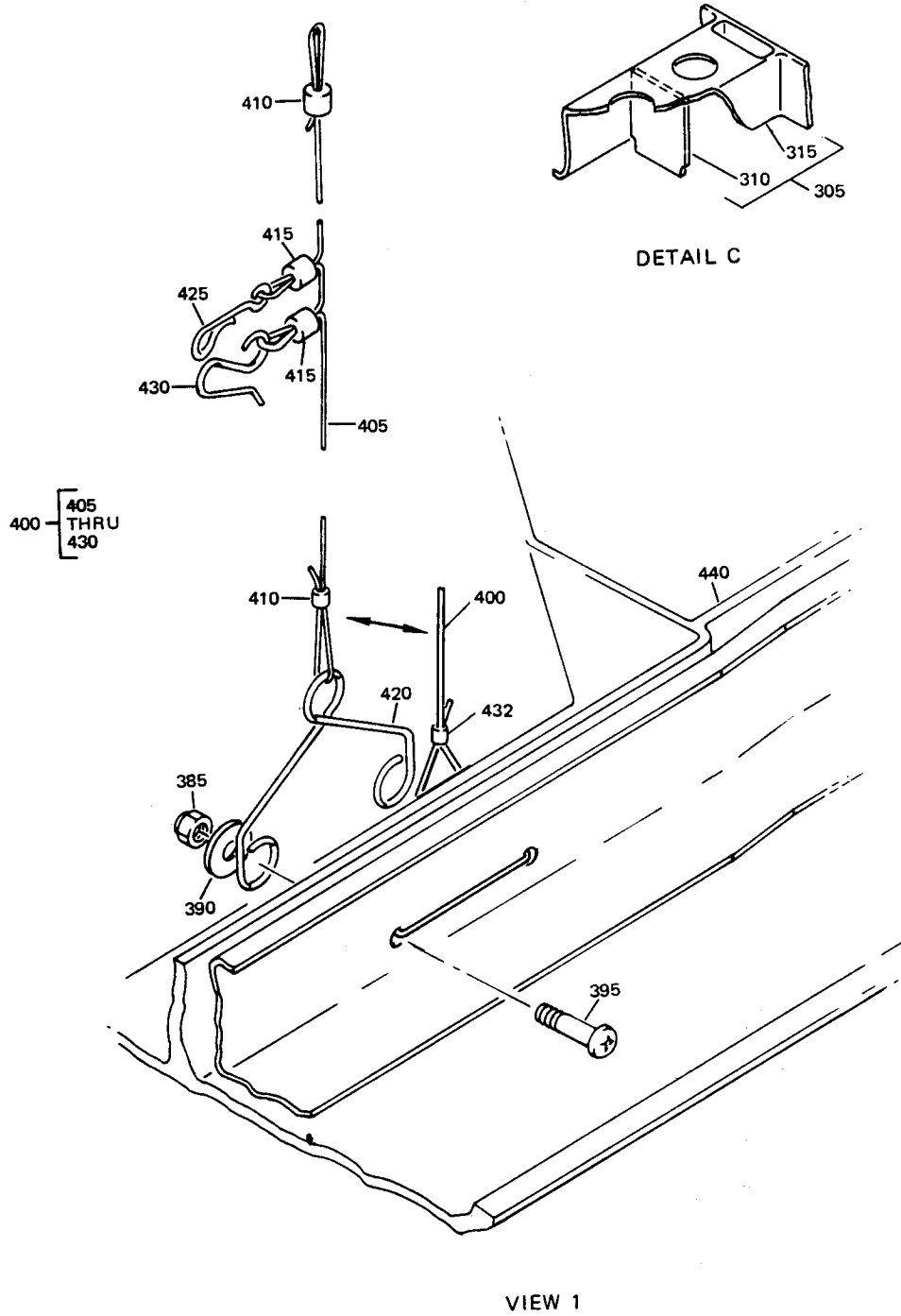


DETAIL B

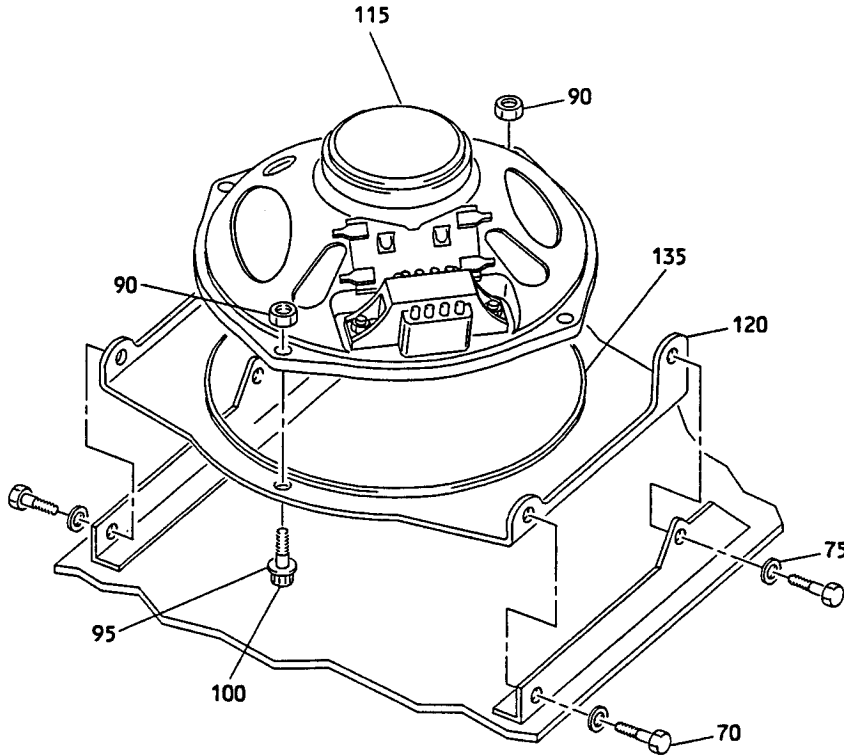
Tapered Passenger Service Unit Assembly
 Figure 3 (Sheet 3)

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Tapered Passenger Service Unit Assembly
 Figure 3 (Sheet 4)



DETAIL D

Tapered Passenger Service Unit Assembly
Figure 4 (Sheet 4)

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FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
3-											
1	65C10321-1									A	RF
1	65C10321-2									B	RF
1	65C10321-3									C	RF
1	65C10321-21									D	RF
1	65C10321-23									E	RF
1	65C10321-27									F	RF
1	65C10321-28									G	RF
1	65C10321-32									H	RF
1	65C10321-33									I	RF
1	65C10321-34									J	RF
1	65C10321-35									K	RF
1	65C10321-36									L	RF
1	65C10321-42									M	RF
1	65C10321-44									N	RF
1	65C10321-45									O	RF
1	65C10321-46									P	RF
1	65C10321-47									Q	RF
1	65C10321-51									R	RF
1	65C10321-53									S	RF
1	65C10321-54									T	RF
1	65C10321-55									U	RF
1	65C10321-59										RF
5	65C10321-18									ACE-R	2
										U	
5	65-79164-3									BDST	2
10	65C10321-11									AGJO	1
10	65-80172-7									BDHKM	1
										PQST	
10	65C10538-1									CEILN	1
										R	
10	65C10538-3									U	1
10	65-80172-8									F	1
15	BAC27DPA465									A-GKL	1
										MPQST	
										U	
15	BAC27DPA489									HIJNO	1
										R	
20	63-10155									ACEGI	6
										JLNOR	
20	63-10155									BDFHK	8
										MPQST	
										U	
25	69-64747-1										1
30	289-701-27									ACEGI	3
										JLNOR	

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FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
3-30	289-701-27		. MASK, OXYGEN, V92114 (BOEING 10-60137-49)							BDFHK MPQST U	4
35	BACS12CB8()		. SCREW							AGJO	2
35	BACS12CB8()		. SCREW							B-FHI K-NPQ STU	5
40	AN960PD8		. WASHER							AGJO	2
40	AN960PD8		. WASHER							B-FHI K-NPQ STU	5
45	BACN10JC8		. NUT							AGJO	1
45	BACN10JC8		. NUT							B-FHI K-NPQ STU	4
50	BACN10FX84		. CLIPNUT								1
55	BACC10DK()		. CLAMP *[1]							AGJO	2
55	BACC10DK()		. CLAMP *[1]							B-FHI K-NP Q-TU	5
60	61-23100-8		. WIRE BUNDLE ASSY							B-D F-P Q-U	1
60	61-23100-5		. WIRE BUNDLE ASSY							AE	1
65	67-907		. . CONNECTOR, V02660								1
70	NAS601-5P		. SCREW							BDFH KMP	3
70	NAS601-5P		. SCREW							U	4
70	BACS12CB3-5		. SCREW							CEILN RST	3
75	AN960PD6L		. WASHER							B-FHI K-NP R-T	3
75	AN960PD6L		. WASHER							U	4
80	NAS549-8		. WASHER							B-FHI K-NP R-T	AR
85	69-61466-4		. SPEAKER ASSY							BDFHK MP	1
85	69-61466-5		. SPEAKER ASSY							CEILN RST	1
86	65C10321-58		. SPEAKER ASSY							U	1
90	BACN10JC3		. . NUT								7
90	BACN10JC3		. . NUT							U	2
95	AN960C10L		. . WASHER								7

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FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
3-95	AN960C10L		.	.	W	A	S	H	E	U	2
100	NAS514P1032-10		.	.	S	C	R	E	W	A-T	7
100	NAS514P1032-10		.	.	S	C	R	E	W	U	2
105	NAS43DD4-16		.	.	S	P	A	C	E		7
105	NAS43DD4-14		.	.	S	P	A	C	E		7
105	NAS43DD4-16		.	.	S	P	A	C	E		7
110	69-61466-3		.	.	T	A	P	E	,		AR
115	8-3282		.	.	S	P	E	A	K		1
115	C8TSC8800		.	.	S	P	E	A	K		1
115	S222T101-101		.	.	S	P	E	A	K	U	1
120	69-62320-1		.	.	M	O	U	N	T	A-T	1
-120	69-62320-3		.	.	M	O	U	N	T	U	1
125	NAS1068A06L		.	.	N	U	T	P	L		4
125	BACN10FX61		.	.	C	L	I	P	N		4
130	BACR15BA3D		.	.	R	I	V	E	T		8
135	69-62320-2		.	.	R	I	N	G	,	A-T	1
-135	69-62320-4		.	.	R	I	N	G	,	U	1
-136	417N3104-1		.	.	G	A	S	K	E	U	1
140	800 000 095-1		.	.	H	O	U	S	I	BCFHI	1
			.	.	H	O	U	S	I	K-N	
			.	.	H	O	U	S	I	P-U	
140	65C10321-22		.	.	H	O	U	S	I	DE	1
			.	.	H	O	U	S	I		
			.	.	H	O	U	S	I		
145	BACS12CB3-20		.	.	S	C	R	E	W		1
145	NAS603-20P		.	.	S	C	R	E	W		1
150	MS35335-32		.	.	W	A	S	H	E		1
155	BACS12CB3-22		.	.	S	C	R	E	W		2
155	NAS603-22P		.	.	S	C	R	E	W		2
160	115013-01		.	.	M	A	N	I	F	ABDGH	1
			.	.	M	A	N	I	F	JOQST	
			.	.	M	A	N	I	F	U	
160	802078-00		.	.	M	A	N	I	F	AHQST	1
			.	.	M	A	N	I	F	U	
160	115013-02		.	.	M	A	N	I	F	CEFIL	1
			.	.	M	A	N	I	F	NR	
160	802078-01		.	.	M	A	N	I	F	CEFIL	1
			.	.	M	A	N	I	F	NR	
160	802078-00		.	.	M	A	N	I	F	KMP	1
			.	.	M	A	N	I	F		
160	115013-01		.	.	M	A	N	I	F	KMP	1
			.	.	M	A	N	I	F		
165	BACS12CB3-22		.	.	S	C	R	E	W	U	2

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FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY	
			1	2	3	4	5	6	7			
3-165	NAS602-7		.	S	C	R	E	W		BDFHK MPQST U	1	
165	NAS602-8P		.	S	C	R	E	W (OPT)		BD	1	
170	AN960PD8L		.	W	A	S	H	E	R	BDFHK MPQST U	1	
172	AN960PD10		.	W	A	S	H	E	R	BDFHK MPQST	2	
175	BACN10JC08		.	N	U	T				BDFHK MPQST	1	
175	BACN10FX84		.	C	L	I	P	N	U	T (OPT)	BD	1
180	69-64747-2		.	G	U	I	D	E, T	U	B	1	
			.	G	U	I	D	E, T	U	B	1	
185	BACS12CB08-8		.	S	C	R	E	W		AGJOR	1	
185	NAS602-8P		.	S	C	R	E	W		B-FHI K-NPQ STU	1	
190	BACN10FX83		.	C	L	I	P	N	U		1	
195	BACP20BA1		.	P	L	U	G				1	
200	BACC10DK7		.	C	L	A	M	P			1	
205	ZH833-39		.	H	O	S	E, O	X	Y	G	1	
			.	H	O	S	E, O	X	Y	G	1	
207	69-68932-1		.	D	U	C	T	A	S	S	1	
207	69-68932-2		.	D	U	C	T	A	S	S	1	
210	69-64738-1		.	F	I	T	T	I	N	G	1	
215	MS3367-4-9		.	C	L	A	M	P			1	
220	BE406-3		.	D	U	C	T, A	I	R, V	0	1	
220	AD604-3		.	D	U	C	T, A	I	R, V	2	1	
225	6203		.	C	L	A	M	P, V	8	1	1	
230	BACS12CB08-8		.	S	C	R	E	W		ACEGO	2	
230	NAS602-8P		.	S	C	R	E	W		BDF H-N P-U	2	
235	BACN10FX83		.	C	L	I	P	N	U		2	
240	BACC10DK12		.	C	L	A	M	P			2	
245	69-62660-3		.	M	A	N	I	F	O	L	1	
245	69-62660-2		.	M	A	N	I	F	O	L	1	
			.	M	A	N	I	F	O	L	1	
250	L16999-15C		.	O	U	T	L	E	T, A	I	2	
			.	O	U	T	L	E	T, A	I	2	

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FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY	
			1	2	3	4	5	6	7			
3-255	L20646-1C		.									1
260	65-79165-31		.									2
265	65-79165-32		.									1
270	37869		.									3
275	MS35335-31		.									4
280	MS35649-282		.									4
280	BACN10JC08		.									4
285	69-65414-1		.							FHKMP		1
290	10-0429-1		.							QSTU ABDG		1
290	10-0429-2		.							HJKMO PQSTU CEFIL NR		1
295	BACN10JC08		.									4
300	NAS514P832-5P		.									4
305	65-79165-5		.							ABDGH		1
305	65-79165-6		.							JKMOP QSTU CEFIL NR		1
310	65-79165-23		.	.								1
315	65-79165-7		.	.								1
320	710906-13A1		.									1
325	690623A1-4		.							A-M Q-U		1
325	932501XX		.							N-P		1
330	710907-13A2		.									3
335	691212-13A1-1		.									3
335	691212-13A1-1AJ		.							BCG		3
340	69-65298-1		.									1
345	69-65258-1		.	.								1
350	AMY0110T8		.	.								1
355	BACM15C1A		.	.								2
360	YHLZ1C8		.	.								1
365	BACR15DA6-2		.	.								2
370	BACN10JC08		.	.								2
375	AN960PD8L		.	.								2
380	NAS602-7		.	.								2
385	BACN10JC08		.							A-EG		2
390	AN960D8L		.							ACEG		2

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FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
3-395	BACS12CB08-4		.							ACEG	2
395	NAS602-4P		.							BD	2
400	69-63824-3		.							ACE-P	1
400	69-63824-1		.							QRTU	1
405	69-63824-2		.	.						ACEG	1
405	69-63824-4		.	.						IJLNO	1
410	BACS13S219C		.	.						S	1
410	BACS13S261C		.	.							1
410	BACS13S219C		.	.							1
410	BACS13S261C		.	.							1
415	MS17821-1-9		.	.							2
420	63-10191-1		.	.							1
425	63-9446		.	.							1
430	69-55039-2		.	.							1
430	69-55039-1		.	.							1
432	MS3367-1-9		.	.						A-E	1
435	65-79164-79		.	.						ACE-H	1
440	65C10321-19		.	.						KMP	1
440	65-79164-127		DELETED								
440	65C10321-20		.	.						AGJO	1
440	65C10321-26		.	.						B	1
440	65C10321-31		.	.						CEIN	1
440	65C10321-37		.	.						F	1
440	65-79164-113		.	.						HK	1
440	65C10321-41		.	.						LR	1
440	65C10321-49		.	.						D	1
440	65-79164-137		.	.						MP	1
440	65C10321-57		.	.						Q	1
445	65C10321-10		.	.						ST	1
445	65C10321-12		.	.						U	1
445	65C10321-25		.	.						AGJO	1
445	65C10321-30		.	.						CEIN	1
445	65C10321-38		.	.						F	1
445	65C10321-40		.	.						HK	1
445	65C10321-48		.	.						LR	1
445	65C10321-56		.	.						MP	1
			.	.						Q	1
			.	.						U	1

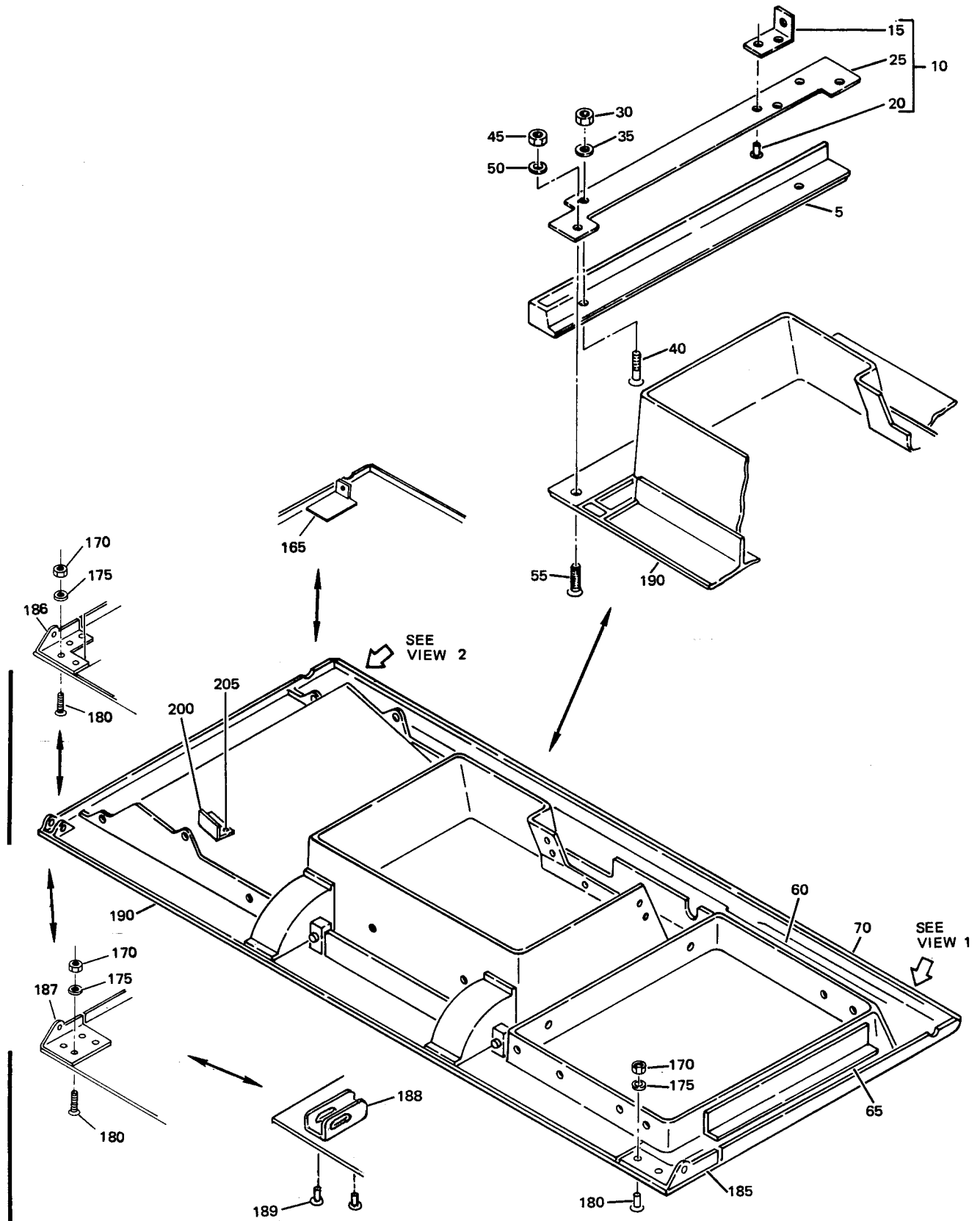
OVERHAUL MANUAL

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
3-			INSTALLATION PARTS								
450	800 00 095-4		DELETED								
455	800 000 095-3		HOUSING, LAMP, V05617 (BOEING 10-61892-3)								1
460	800 000 095-5		LENS, V05617 (BOEING 10-61892-5) (ENGLISH) *[4]								1
460	800 000 095-9		LENS, V05617 (BOEING 10-61892-9) (ENGLISH) *[4]								1
460	800 000 095- 13		LENS, V05617 (BOEING 10-61892-13) (MALAY/ENGLISH) *[4]								1
460	800 000 095- 35		LENS, V05617 (BOEING 10-61892-35) (PORTUGUESE/ENGLISH) *[4]								1
460	800 000 095- 77		LENS, V05617 (BOEING 10-61892-77) (ARABIC/ENGLISH) *[4]								1
460	800 000 095- 153		LENS, V05617 (BOEING 10-61892-153) (ARABIC) *[4]								1
460	800 000 095- 99		LENS, V05617 (BOEING 10-61892-99) (PORTUGUESE) *[4] (POST SB 25-1151)								1

- *[1] SIZE TO FIT. UNDER SIZE 20 USE BACC10DK(). OVER SIZE 20 USE BACC10GE().
 *[2] MAY BE SUPPLIED AS PART OF 10-60141-18 OR -19.
 *[3] ITEMS 370, 375 AND 380 OPTIONAL TO ITEM 365.
 *[4] LIMITED USE

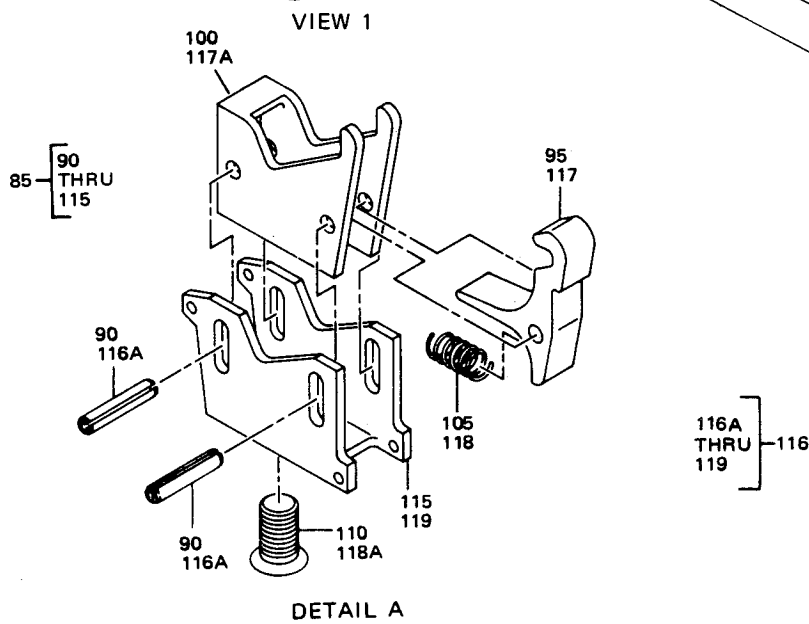
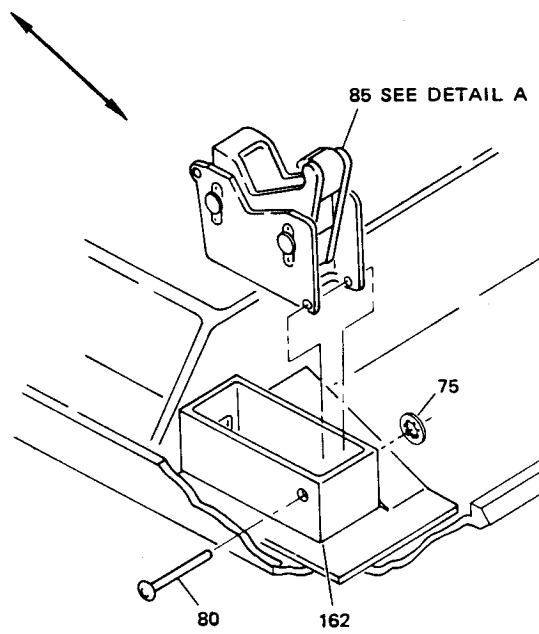
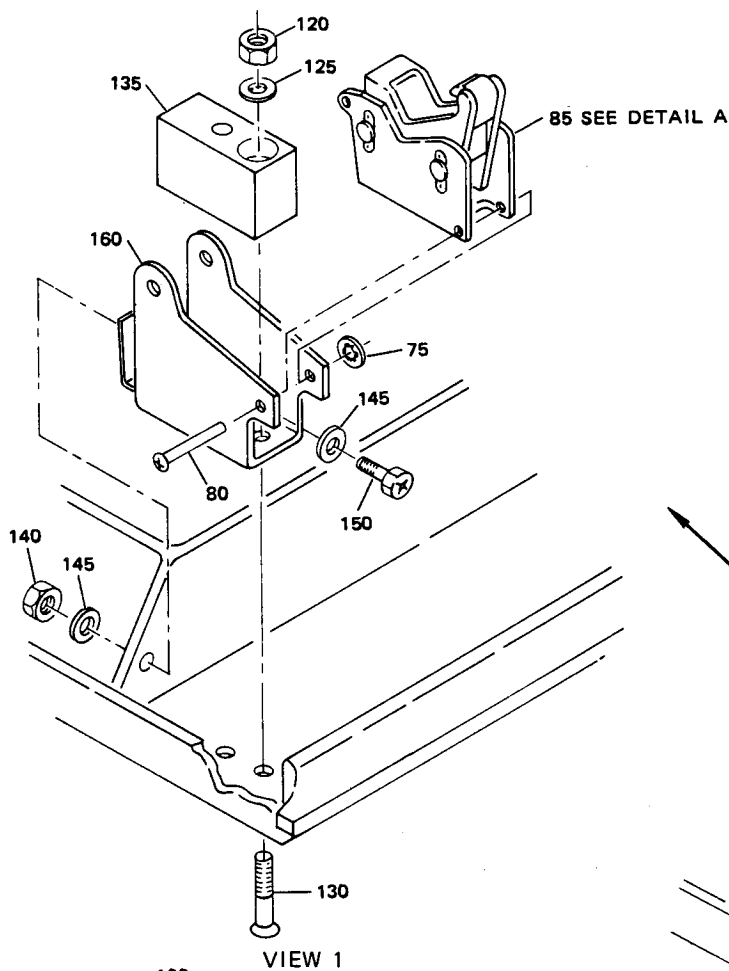
REFERENCE DESIGNATION INDEX (SEE SCHEMATIC DUAGRAM)		
REFERENCE DESIGNATION	PART NUMBER	ITEM NO.
D3100	67-907	65
L3000	10-0429-1	290
L3001	10-0429-2	290
L3002	800 000 095-3	455
M3001	8-3282	115
M3001	C8TSC8800	115
S3000	710906-13A1	320
S3001-S3003	710907-13A2	330
T3000	69-65298-1	340

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OVERHAUL MANUAL

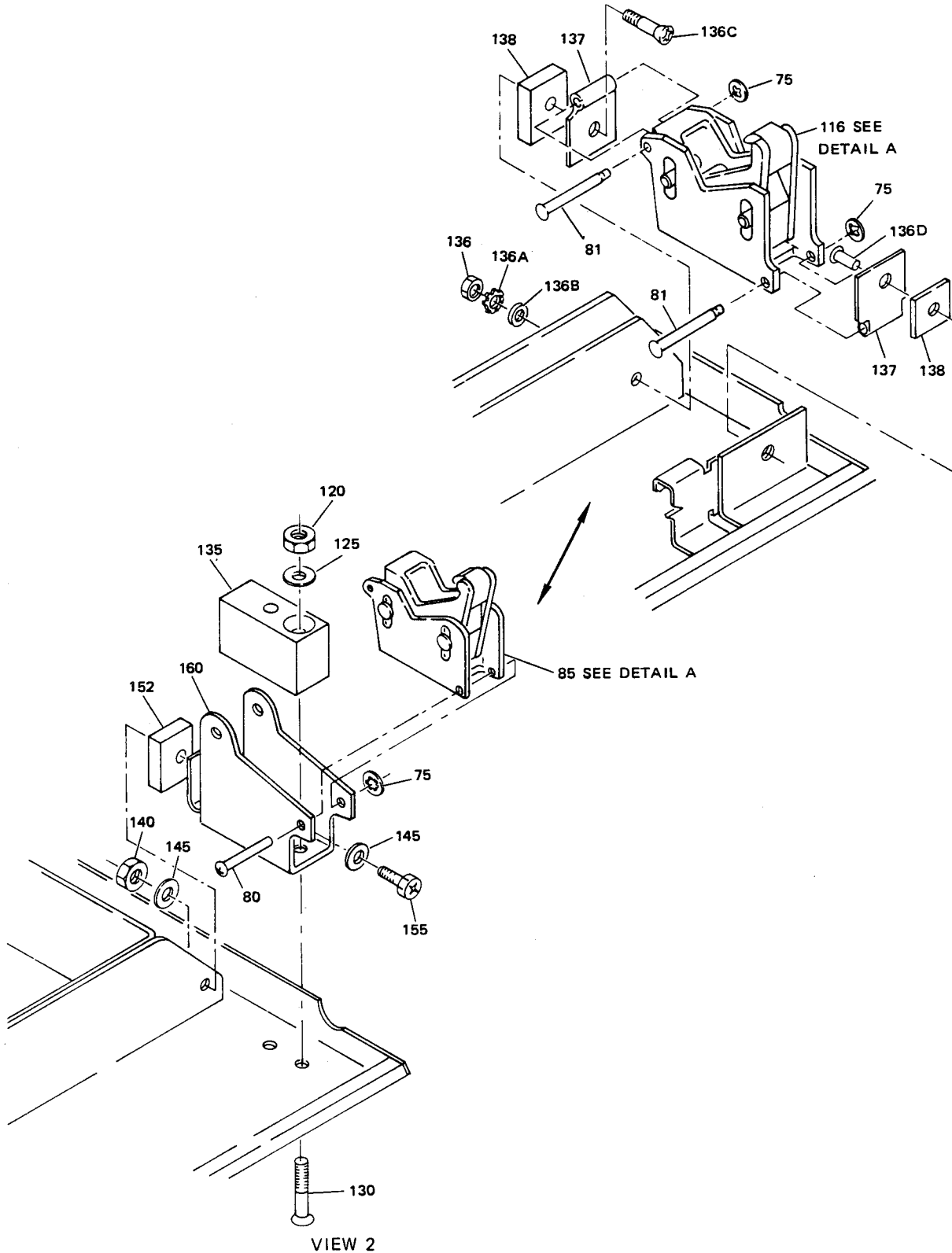


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65C10321



Passenger Service Unit Assembly
 Figure 4 (Sheet 2)



Passenger Service Unit Assembly
Figure 4 (Sheet 3)

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FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
4-											
1	65C10321-10									A	RF
1	65-79164-127									B	RF
1	65C10321-12									C	RF
1	65-79164-113									D	RF
1	65C10321-25									E	RF
1	65C10321-30									F	RF
1	65C10321-38									G	RF
1	65C10321-40									H	RF
1	65C10321-48									I	RF
1	65C10321-56									J	RF
-1A	65C10321-60									K	RF
-3	65C10339-3									K	1
5	65C10321-50									IJ	1
5	65C10321-5									A	1
10	69-66651-1									A	1
15	69-66651-3										1
20	BACR15BA3D										2
25	69-66651-2										1
30	BACN10DN40									A	2
35	AN960D4L									A	2
40	NAS514P440-10									A	2
45	BACN10JC06									A	2
50	AN960PD6L									A	2
55	BACS12CB06-5									A	2
60	65C10321-13									A	1
60	65C10321-16									CG	1
-61	69-66978-4									I	1
65	65C10321-14									A	1
70	65C10326-1									A	1
70	65C10326-2									CG	1
75	6100-9									ACG	4
75	6100-9									EFHIJ	3
										K	
80	BACR15BB3D12									ACG	4
80	BACR15BB3D12									EFIJK	3
81	BACR15BB3D11									H	2
85	65-85901-3									ACEFG	2
										IJK	
85	65-85901-3									H	1
90	MS16562-34										2
95	65-85908-1										1
100	65-85907-1										1
105	RC3288										1
110	65-85905-3										1
115	69-66979-1										1

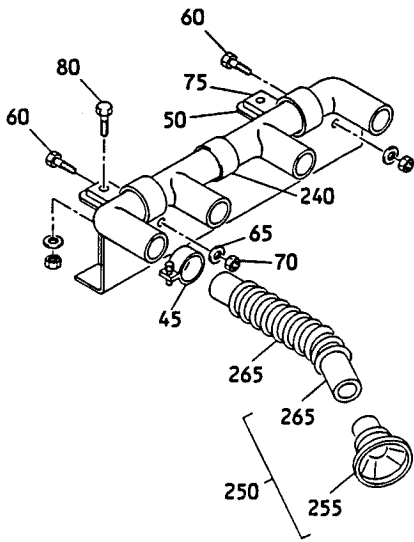
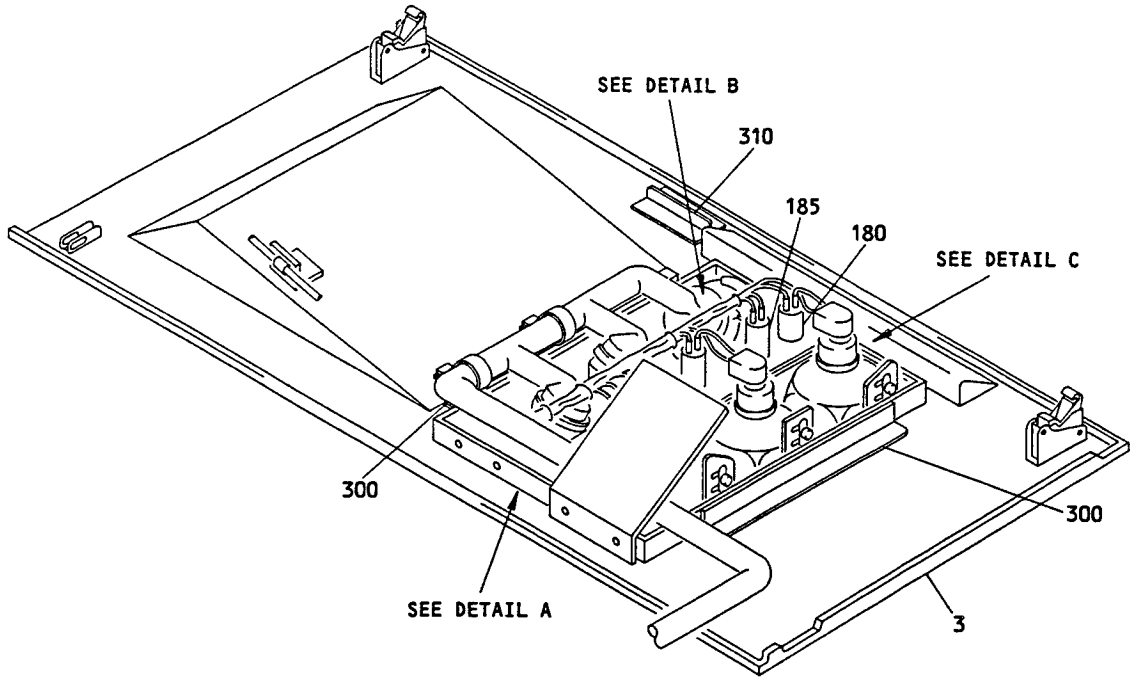
- ITEM NOT SHOWN

OVERHAUL MANUAL

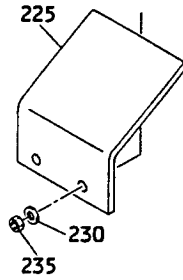
FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY			
			1	2	3	4	5	6	7					
4-														
116	65-85901-2		.	L	A	T	C	H	A	S	S	H	1	
116A	MS16562-35		.	.	P	I	N						2	
117	65-85908-1		.	.	P	L	U	N	G	E	R		1	
117A	65-85907-1		.	.	P	L	U	N	G	E	R	B	O	1
118	RCS3288		.	.	S	P	R	I	N	G	, V	0	8	1
118A	65-85905-3		.	.	B	O	L	T					1	
119	65-85906-1		.	.	L	A	T	C	H	B	O	D	Y	1
120	BACN10DN40		.	N	U	T				ACG			2	
120	BACN10DN40		.	N	U	T				EFI			1	
120	BACN10JC40		.	N	U	T				K			4	
125	AN960D4L		.	W	A	S	H	E	R	ACG			2	
125	AN960D4L		.	W	A	S	H	E	R	EFI			1	
125	AN960D4L		.	W	A	S	H	E	R	K			4	
130	BACB30LU04-6		.	B	O	L	T			ACG			2	
130	BACB30LU04-6		.	B	O	L	T			EFI			1	
130	BACB30LU04-6		.	B	O	L	T			K			4	
134	65C10326-32		.	B	L	O	C	K	, M	O	U	N	T	1
135	65C10326-8		.	B	L	O	C	K	, M	O	U	N	T	2
135	65C10326-8		.	B	L	O	C	K	, M	O	U	N	T	1
135A	65C10326-14		.	B	L	O	C	K	, M	O	U	N	T	1
135B	65C10326-15		.	B	L	O	C	K	, M	O	U	N	T	1
136	MS35649-282		.	N	U	T				H			1	
136A	MS35335-31		.	L	O	C	K	W	A	S	H	E	R	1
136B	AN960PD8		.	W	A	S	H	E	R	H			1	
136C	NAS514P832-10		.	S	C	R	E	W		H			1	
136D	BACR15BA6A		.	R	I	V	E	T		H			1	
137	69-64895-1		.	S	U	P	P	O	R	T	, L	A	T	2
138	BACR40RO5E06F		.	S	H	I	M			H			2	
140	BACN10JC06		.	N	U	T				ACG			2	
140	BACN10JC06		.	N	U	T				EFI			1	
145	AN960PD6L		.	W	A	S	H	E	R	ACG			4	
145	AN960PD6L		.	W	A	S	H	E	R	EFI			2	
150	BACS12CB06-6		.	S	C	R	E	W		ACG			1	
152	BACS40RO6E06F		.	S	H	I	M			EFIJ			1	
155	BACS12CB06-5		.	S	C	R	E	W		ACG			1	
158	69-66651-7		.	L	A	T	C	H	, B	R	A	C	K	1
160	69-66651-10		.	B	R	A	C	K	E	T	, L	A	T	2
160	69-66651-10		.	B	R	A	C	K	E	T	, L	A	T	1
162	65-79165-65		.	B	R	A	C	K	E	T	, L	A	T	1
162	65-79165-66		.	B	R	A	C	K	E	T	, L	A	T	1
165	65C10321-15		.	B	R	A	C	K	E	T	, L	A	T	1
170	BACN10DN40		.	N	U	T				ACEGI			4	
175	AN960D4L		.	W	A	S	H	E	R	ACEGI			4	
176	69-66978-5		.	S	T	I	F	F	E	N	E	R		1
180	NAS514P440-10		.	S	C	R	E	W		A			4	

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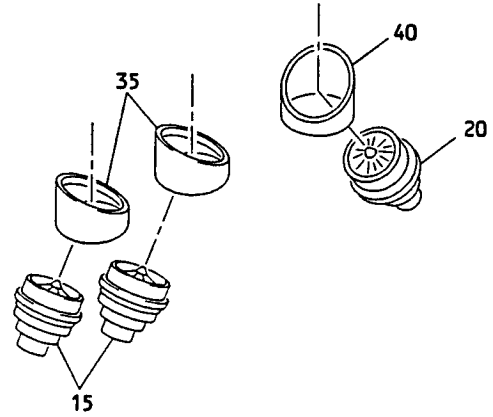
FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
4-											
180	NAS514P440-6		.	S	C	R	E	W		CEGI	4
185	65C10326-6		.	B	R	A	C	K	E	A	1
185	65-10326-24		.	B	R	A	C	K	E	FGH	1
186	65C10326-6		.	B	R	A	C	K	E	CE	1
187	65C10326-28		.	B	R	A	C	K	E	G	1
187	65C10326-31		.	B	R	A	C	K	E	IJ	1
188	69-67512-1		.	H	I	N	G	E		K	1
189	BACR15BA3A		.	R	I	V	E	T		K	2
190	65C10321-4		.	P	S	U	B	A	S	A	1
190	65-79164-137		.	P	S	U	B	A	S	BD	1
190	65C10321-6		.	P	S	U	B	A	S	C	1
190	65C10321-24		.	P	S	U	B	A	S	E	1
190	65C10321-29		.	P	S	U	S	H	E	EH	1
190	65C10321-39		.	P	S	U	B	A	S	G	1
190	65-79164-107		.	P	S	U	B	A	S	D	1
195	65-79165-69		.	.	S	H	E	L	L	AF	1
195	65-79165-61		.	.	S	H	E	L	L	BD	1
195	65-79165-70		.	.	S	H	E	L	L	CEG	1
195	65-79165-59		.	.	S	H	E	L	L	D	1
200	BACB2A10B2B 1SX		.	B	R	A	C	K	E	K	1
205	BACR15BA4A		.	R	I	V	E	T		K	2



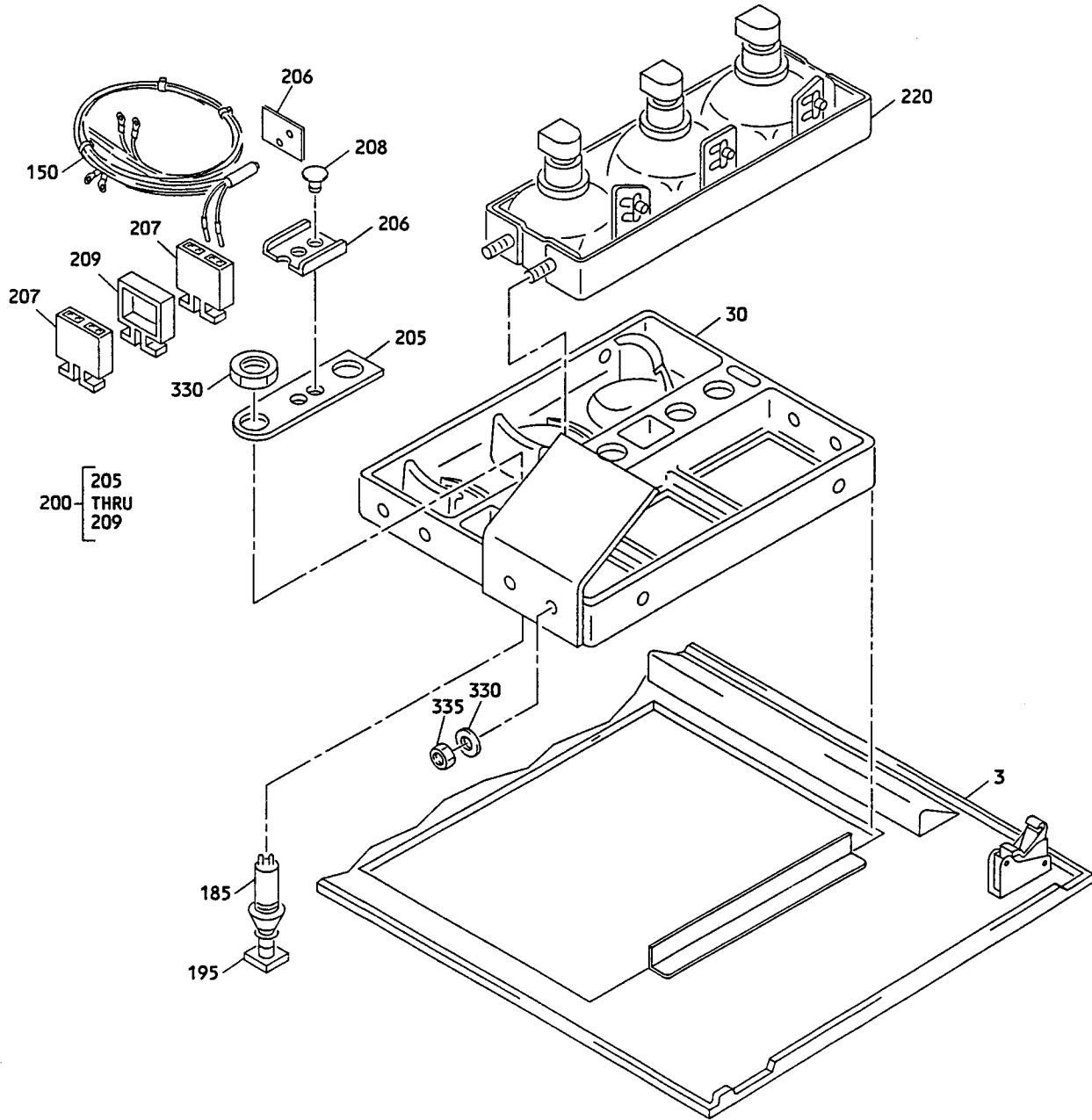
DETAIL A



DETAIL B



Tapered Passenger Service Unit Assembly
Figure 5 (Sheet 1)



DETAIL C

Tapered Passenger Service Unit Assembly
Figure 5 (Sheet 2)

OVERHAUL MANUAL

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
5-1	65C10321-59		PSU ASSY, MODIFIED								RF
3	65C10321-61		. PSU ASSY, PAINTED								
4	65C10321-60		. . PSU ASSY, UNPAINTED (FIG. 4)								1
5	BAC29PPS2291		. PLACARD								1
7	BACC10DK12		. CLAMP								2
10	69-62660-3		. MANIFOLD ASSY								1
15	10-60141-18		. AIR OUTLET								2
20	10-60141-19		. AIR OUTLET								1
30	65-79165-5		. MODULE ASSY								1
35	65-79165-31		. AIR CONE								2
40	65-79165-32		. AIR CONE								1
45	MS3367-4-9		. STRAP								1
50	69-76168-1		. BRACKET								1
			ATTACHING PARTS								
60	NAS1801-08-8P		. SCREW								2
65	AN960D8		. WASHER								4
70	BACN10JC08		. NUT								2
			-----*								
75	BACC10DK12		. CLAMP								2
			ATTACHING PARTS								
80	NAS1801-06-8P		. SCREW								2
85	AN960D6		. WASHER								4
90	BACN10FX83		. NUT								2
			-----*								
100	69-63824-5		. LANYARD ASSY - PSU								1
110	69-63824-2		. . CORD								1
115	69-55039-1		. . SAFETY HOOK (OPT TO ITEM 115A)								1
115A	69-55039-2		. . SAFETY HOOK (OPT TO ITEM 115)								1
120	63-9446		. . TERMINAL								1
125	65C31017-1		. . ANCHOR, LANYARD								1
126	MS3367-4-9		. . STRAP (OPT TO 126A)								2
126A	MS17821-1-9		. . STRAP (OPT TO 126)								2
127	BACS13S219C		. . SLEEVE (OPT TO 127A)								2
127A	BACS13S261C		. . SLEEVE (OPT TO 127)								2
			ATTACHING PARTS								
130	NAS1801-06-8P		. SCREW								2
135	AN960D6		. WASHER								4
140	BACN10JC06		. NUT								2
			-----*								
150	61-23100-8		. WIRE BUNDLE								1
155	BACC10DK6		. CLAMP								2
			ATTACHING PARTS								
160	NAS1801-08-8		. SCREW								2
165	AN960D8		. WASHER								4
			-----*								

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FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
5-180	710907-13A1		.								1
185	710907-13A2		.								3
190	690623A1-4		.								1
195	691212-13A1		.								3
200	69-65298-1		.								1
205	69-65258-1		.	.							1
206	AMY0110T8		.	.							1
207	BACM15C1A		.	.							2
208	MS20604B6W2		.	.							2
209	YHLZ1C8		.	.							1
220	10-61779-1		.								1
225	69-65414-1		.								1
230	MS35335-31		.								4
235	MS35649-282		.								4
250	69-68932-1		.								1
255	69-64738-1		.	.							1
260	AD604-3		.	.							1
265	BE406-3		.	.							1
280	10-61892-1		.								1
300	69-76168-2		.								2
310	69-76168-3		.								1
330	MS35649-282		.								4
335	MS35335-31		.								4

BOEING 
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VENDORS

V02217 PURITAN-ZEP, DIV. OF PURITAN EQUIPMENT INC., 111 PENN ST., EL SEGUNDO, CALIFORNIA 90245

V02660 BUNKER RAMO CORP., AMPHENOL CONNECTOR DIV., 2801 SOUTH 25TH AVE., BROADVIEW, ILLINOIS 60153

V05399 BEMCO, INC., P.O. BOX 68, CENTERTON, ARKANSAS 72719

V05617 BELL INDUSTRIES, FARWEST MFG. DIV., 12410 S.E. 32ND ST., BELLEVUE, WASHINGTON 98005

V08205 RENTON COIL SPRING CO., P.O. BOX 328, 325 BURNETT NORTH, RENTON, WASHINGTON 98055

V09922 BURNDY CORP., RICHARD'S AVE., NORWALK, CONNECTICUT 06852

V16827 PURITAN EQUIPMENT, INC., 10800 PFLUMM RD., LENEXA, KANSAS 66211

V17744 LUMINATOR DIV., GULTON INDUSTRIES INC., 1200 E. DALLAS N. PARKWAY, PLANO, TEXAS 75074

V21868 H.K. PORTER CO., THERMOID DIV., GOVERNMENT SALES OFFICE, 601 GRANT ST., 1627 PORTER BLDG., PITTSBURGH, PENNSYLVANIA 15219

V26234 CTS OF PADUCAH INC., 1565 NORTH 8TH ST., PADUCAH, KENTUCKY 42001

V32001 THE MUTER CO., JENSEN MFG. DIV., 5655 W. 73RD ST., CHICAGO, ILLINOIS 60638

V53655 SCOTT AVIATION DIV., A-T-O INC., 225 ERIE ST., LANCASTER, NEW YORK 14086

V72914 GRIMES MFG. CO., 515 N. RUSSELL ST., URBANA, OHIO 43078

V81646 IDEAL CORP., P.O. BOX 8827 CHURCH STREET STATION, NEW YORK, NEW YORK 10049

V92114 SIERRA ENGINEERING CO., 123 E. MONTECITO AVE., SIERRA MADRE, CALIFORNIA 91024

V97464 INDUSTRIAL RETAINING RING CO., 57 CORDIER ST., IRVINGTON, NEW JERSEY 07111

V97564 CLARE-PENDAR, INC., P.O. BOX 785, POST FALLS, IDAHO 83854

OVERHAUL MANUAL

Part No.	Fig. and Index No.	Qty per Assy	Part No.	Fig. and Index No.	Qty per Assy
AD604-3	3-220	1	BACN10DN40	4-120	2
AD604-3	5-260	1	BACN10DN40	4-120	1
AMY0110T8	3-350	1	BACN10DN40	4-170	4
AMY0110T8	5-206	1	BACN10FX61	3-125	4
AN960C10L	3-95	7	BACN10FX83	3-190	1
AN960C10L	3-95	2	BACN10FX83	3-235	2
AN960D4L	4-35	2	BACN10FX83	5-90	2
AN960D4L	4-125	2	BACN10FX84	3-50	1
AN960D4L	4-125	1	BACN10FX84	3-175	1
AN960D4L	4-125	4	BACN10JC06	4-45	2
AN960D4L	4-175	4	BACN10JC06	4-140	2
AN960D6	5-85	4	BACN10JC06	4-140	1
AN960D6	5-135	4	BACN10JC08	3-175	1
AN960D8	5-65	4	BACN10JC08	3-280	4
AN960D8	5-165	4	BACN10JC08	3-295	4
AN960D8L	3-390	2	BACN10JC08	3-370	2
AN960PD10	3-172	2	BACN10JC08	3-385	2
AN960PD6L	3-75	3	BACN10JC08	5-70	2
AN960PD6L	3-75	4	BACN10JC3	3-90	7
AN960PD6L	4-50	2	BACN10JC3	3-90	2
AN960PD6L	4-145	4	BACN10JC40	4-120	4
AN960PD6L	4-145	2	BACN10JC8	3-45	1
AN960PD8	3-40	2	BACN10JC8	3-45	4
AN960PD8	3-40	5	BACN10JCO6	5-140	2
AN960PD8	4-136B	1	BACP20BA1	3-195	1
AN960PD8L	3-170	1	BACR15BA3A	4-189	2
AN960PD8L	3-375	2	BACR15BA3D	3-130	8
			BACR15BA3D	4-20	2
BAC27DPA465	3-15	1	BACR15BA4A	4-205	2
BAC27DPA489	3-15	1	BACR15BA6A	4-136D	1
BAC29PPS2291	5-5	1	BACR15BB3D11	4-81	2
BACB2A10B2B1SX	4-200	1	BACR15BB3D12	4-80	4
BACB30LU04-6	4-130	2	BACR15BB3D12	4-80	3
BACB30LU04-6	4-130	1	BACR15DA6-2	3-365	2
BACB30LU04-6	4-130	4	BACR40R05E06F	4-138	2
BACC10DK()	3-55	2	BACS12CB06-5	4-55	2
BACC10DK()	3-55	5	BACS12CB06-5	4-155	1
BACC10DK12	3-240	2	BACS12CB06-6	4-150	1
BACC10DK12	5-7	2	BACS12CB08-4	3-395	2
BACC10DK12	5-75	2	BACS12CB08-8	3-185	1
BACC10DK6	5-155	2	BACS12CB08-8	3-230	2
BACC10DK7	3-200	1	BACS12CB3-20	3-145	1
BACM15C1A	3-355	2	BACS12CB3-22	3-155	2
BACM15C1A	5-207	2	BACS12CB3-22	3-165	2
BACN10DN40	4-30	2	BACS12CB3-5	3-70	3

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Part No.	Fig. and Index No.	Qty per Assy	Part No.	Fig. and Index No.	Qty per Assy
BACS12CB8()	3-35	2	NAS514P1032-10	3-100	2
BACS12CB8()	3-35	5	NAS514P440-10	4-40	2
BACS13S219C	3-410	2	NAS514P440-10	4-180	4
BACS13S219C	3-410	1	NAS514P440-6	4-180	4
BACS13S219C	5-127	2	NAS514P832-10	4-136C	1
BACS13S261C	3-410	2	NAS514P832-5P	3-300	4
BACS13S261C	3-410	1	NAS549-8	3-80	AR
BACS13S261C	5-127A	2	NAS601-5P	3-70	3
BACS40R06E06F	4-152	1	NAS601-5P	3-70	4
BE406-3	3-220	1	NAS602-4P	3-395	2
BE406-3	5-265	1	NAS602-7	3-165	1
			NAS602-7	3-380	2
C8TSC8800	3-115	1	NAS602-8P	3-165	1
			NAS602-8P	3-185	1
L16999-15C	3-250	2	NAS602-8P	3-230	2
L20646-1C	3-255	1	NAS603-20P	3-145	1
			NAS603-22P	3-155	2
MS16562-34	4-90	2			
MS16562-35	4-116A	2	RC3288	4-105	1
MS17821-1-9	3-415	2	RCS3288	4-118	1
MS17821-1-9	5-126A	2			
MS20604B6W2	5-208	2	S222T101-101	3-115	1
MS3367-1-9	3-432	1			
MS3367-4-9	3-215	1	YHLZ1C8	3-360	1
MS3367-4-9	5-45	1	YHLZ1C8	5-209	1
MS3367-4-9	5-126	2			
MS35335-31	3-275	4	ZH833-39	3-205	1
MS35335-31	4-136A	1			
MS35335-31	5-230	4	10-0429-1	3-290	1
MS35335-31	5-335	4	10-0429-2	3-290	1
MS35335-32	3-150	1	10-60141-18	5-15	2
MS35649-282	3-280	4	10-60141-19	5-20	1
MS35649-282	4-136	1	10-61779-1	5-220	1
MS35649-282	5-235	4	10-61892-1	5-280	1
MS35649-282	5-330	4	115013-01	3-160	1
			115013-01	3-160	1
NAS1068A06L	3-125	4	115013-02	3-160	1
NAS1801-06-8P	5-80	2			
NAS1801-06-8P	5-130	2	289-701-27	3-30	3
NAS1801-08-8	5-160	2	289-701-27	3-30	4
NAS1801-08-8P	5-60	2			
NAS43DD4-14	3-105	7	37869	3-270	3
NAS43DD4-16	3-105	7			
NAS43DD4-16	3-105	7	417N3104-1	3-136	1
NAS514P1032-10	3-100	7			

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Part No.	Fig. and Index No.	Qty per Assy	Part No.	Fig. and Index No.	Qty per Assy
61-23100-5	3-60	1	65-85907-1	4-117A	1
61-23100-8	3-60	1	65-85908-1	4-95	1
61-23100-8	5-150	1	65-85908-1	4-117	1
6100-9	4-75	4	65C10321-1	3-1	RF
6100-9	4-75	3	65C10321-10	3-445	1
6203	3-225	1	65C10321-10	4-1	RF
63-10155	3-20	6	65C10321-11	3-10	1
63-10155	3-20	8	65C10321-12	3-445	1
63-10191-1	3-420	1	65C10321-12	4-1	RF
63-9446	3-425	1	65C10321-13	4-60	1
63-9446	5-120	1	65C10321-14	4-65	1
65-10326-24	4-185	1	65C10321-15	4-165	1
65-79164-107	4-190	1	65C10321-16	4-60	1
65-79164-113	3-440	1	65C10321-18	3-5	2
65-79164-113	4-1	RF	65C10321-19	3-440	1
65-79164-127	3-440	1	65C10321-2	3-1	RF
65-79164-127	4-1	RF	65C10321-20	3-440	1
65-79164-137	3-440	1	65C10321-21	3-1	RF
65-79164-137	4-190	1	65C10321-22	3-140	1
65-79164-3	3-5	2	65C10321-23	3-1	RF
65-79164-79	3-435		65C10321-24	4-190	1
65-79165-23	3-310	1	65C10321-25	3-445	1
65-79165-31	3-260	2	65C10321-25	4-1	RF
65-79165-31	5-35	2	65C10321-26	3-440	1
65-79165-32	3-265	1	65C10321-27	3-1	RF
65-79165-32	5-40	1	65C10321-28	3-1	RF
65-79165-5	3-305	1	65C10321-29	4-190	1
65-79165-5	5-30	1	65C10321-3	3-1	RF
65-79165-59	4-195	1	65C10321-30	3-445	1
65-79165-6	3-305	1	65C10321-30	4-1	RF
65-79165-61	4-195	1	65C10321-31	3-440	1
65-79165-65	4-162	1	65C10321-32	3-1	RF
65-79165-66	4-162	1	65C10321-33	3-1	RF
65-79165-69	4-195	1	65C10321-34	3-1	RF
65-79165-7	3-315	1	65C10321-35	3-1	RF
65-79165-70	4-195	1	65C10321-36	3-1	RF
65-80172-7	3-10	1	65C10321-37	3-440	1
65-80172-8	3-10	1	65C10321-38	3-445	1
65-85901-2	4-116	1	65C10321-38	4-1	RF
65-85901-3	4-85	2	65C10321-39	4-190	1
65-85901-3	4-85	1	65C10321-4	4-190	1
65-85905-3	4-110	1	65C10321-40	3-445	1
65-85905-3	4-118A	1	65C10321-40	4-1	RF
65-85906-1	4-119	1	65C10321-41	3-440	1
65-85907-1	4-100	1	65C10321-42	3-1	RF

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Part No.	Fig. and Index No.	Qty per Assy	Part No.	Fig. and Index No.	Qty per Assy
65C10321-44	3-1	RF	69-61466-5	3-85	1
65C10321-45	3-1	RF	69-62320-1	3-120	1
65C10321-46	3-1	RF	69-62320-2	3-135	1
65C10321-47	3-1	RF	69-62320-3	3-120	1
65C10321-48	3-445	1	69-62320-4	3-135	1
65C10321-48	4-1	RF	69-62660-2	3-245	1
65C10321-49	3-440	1	69-62660-3	3-245	1
65C10321-5	4-5	1	69-62660-3	5-10	1
65C10321-50	4-5	1	69-63824-1	3-400	1
65C10321-51	3-1	RF	69-63824-2	3-405	1
65C10321-53	3-1	RF	69-63824-2	5-110	1
65C10321-54	3-1	RF	69-63824-3	3-400	1
65C10321-55	3-1	RF	69-63824-4	3-405	1
65C10321-56	3-445	1	69-63824-5	5-100	1
65C10321-56	4-1	RF	69-64738-1	3-210	1
65C10321-57	3-440	1	69-64738-1	5-255	1
65C10321-58	3-86	1	69-64747-1	3-25	1
65C10321-59	3-1	RF	69-64747-2	3-180	1
65C10321-59	5-1	RF	69-64895-1	4-137	2
65C10321-6	4-190	1	69-65258-1	3-345	1
65C10321-60	4-1A	RF	69-65258-1	5-205	1
65C10321-60	5-4	1	69-65298-1	3-340	1
65C10321-61	5-3	1	69-65298-1	5-200	1
65C10326-1	4-70	1	69-65414-1	3-285	1
65C10326-14	4-135A	1	69-65414-1	5-225	1
65C10326-15	4-135B	1	69-66651-1	4-10	1
65C10326-2	4-70	1	69-66651-10	4-160	2
65C10326-28	4-187	1	69-66651-10	4-160	1
65C10326-31	4-187	1	69-66651-2	4-25	1
65C10326-32	4-134	1	69-66651-3	4-15	1
65C10326-6	4-185	1	69-66651-7	4-158	1
65C10326-6	4-186	1	69-66978-4	4-61	1
65C10326-8	4-135	2	69-66978-5	4-176	1
65C10326-8	4-135	1	69-66979-1	4-115	1
65C10339-3	4-3	1	69-67512-1	4-188	1
65C10538-1	3-10	1	69-68932-1	3-207	1
65C10538-3	3-10	1	69-68932-1	5-250	1
65C31017-1	5-125	1	69-68932-2	3-207	1
67-907	3-65	1	69-76168-1	5-50	1
69-55039-1	3-430	1	69-76168-2	5-300	2
69-55039-1	5-115	1	69-76168-3	5-310	1
69-55039-2	3-430	1	690623A1-4	3-325	1
69-55039-2	5-115A	1	690623A1-4	5-190	1
69-61466-3	3-110	AR	691212-13A1	5-195	3
69-61466-4	3-85	1	691212-13A1-1	3-335	3

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Part No.	Fig. and Index No.	Qty per Assy	Part No.	Fig. and Index No.	Qty per Assy
691212-13A1-1AJ	3-335	3			
710906-13A1	3-320	1			
710907-13A1	5-180	1			
710907-13A2	3-330	3			
710907-13A2	5-185	3			
8-3282	3-115	1			
800 00 095-4	3-450				
800 000 095-1	3-140	1			
800 000 095-13	3-460	1			
800 000 095-153	3-460	1			
800 000 095-3	3-455	1			
800 000 095-35	3-460	1			
800 000 095-5	3-460	1			
800 000 095-77	3-460	1			
800 000 095-9	3-460	1			
800 000 095-99	3-460	1			
802078-00	3-160	1			
802078-00	3-160	1			
802078-01	3-160	1			
932501XX	3-325	1			