

OVERHAUL MANUAL

TO: ALL HOLDERS OF CARRY-ALL PASSENGER SERVICE UNIT ASSEMBLY OVERHAUL MANUAL,
 25-23-95

REVISION NO. 8, DATED SEP 1/95

HIGHLIGHTS

DESCRIPTION OF CHANGE	TOPICS AFFECTED												
	D & O	D / A s s y	C l e a n i n g	I n s p / C h k	R e p a i r	A s s y	F / C	T e s t	T / S h o o t i n g	S / T o o l s	S t o r a g e	I P L	L / O v e r h a u l
Added passenger service units 65C16839-191 thru -196 with different masks												X	
Added passenger service units 65C16839-303 thru -307 with different switches												X	
Changed adhesive callouts					X								
Added references for materials					X								
Identified by vendor code the items made by the McGuire Bearing Company												X	
Updated vendor data												X	

CARRY-ALL PASSENGER SERVICE UNIT ASSEMBLY

25-23-95

BOEING P/N 65C16839-1 thru -10,-13,-14,-15,-21 thru -36,-39 thru -52,
-61,-62,-85,-86,-95,-100,-105,-106,-113,-114,-115,-121 thru
-125,-127,-128,-131 thru -134,-141 thru -144,-147,-148,-151,
-152,-161,-162,-171,-172,-175,-176,-181 thru -184,-187,-191
thru -196,-200,-295,-300,-303 thru -307

AIRLINE P/N

THE FOLLOWING DIRECTIVES APPLY TO THIS SUBJECT:

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVES	DATE DIRECTIVE INCORPORATED INTO TEXT
		MC 3031-93	Jan 5/80
		MC 3031-97	Jan 5/80
		PRR 24456	Jan 5/80
		PRR 32956	Jan 5/80
		PRR 33345-1	Dec 5/83

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LIST OF EFFECTIVE PAGES					
		* Indicates pages revised, added or deleted in latest revision			
		F Indicates foldout pages - print one side only			
PAGE	DATE	PAGE	DATE	PAGE	DATE
25-23-95		* 1134	Sep 1/95		
* T-1	Sep 1/95	* 1135	Sep 1/95		
T-2	BLANK	1136	BLANK		
* LEP-1	Sep 1/95				
LEP-2	BLANK				
* T/C-1	Sep 1/95				
T/C-2	BLANK				
* 401	Sep 1/95				
* 402	Sep 1/95				
1101	Jan 5/80				
1102	Jan 5/80				
1103	Jan 5/82				
1104	Jan 5/82				
* 1105	Sep 1/95				
* 1106	Sep 1/95				
* 1107	Sep 1/95				
* 1108	Sep 1/95				
* 1109	Sep 1/95				
* 1110	Sep 1/95				
* 1110A	Sep 1/95				
1110B	BLANK				
1111	Jan 5/80				
1112	Jan 5/82				
1113	Jan 5/80				
1114	Dec 5/83				
* 1115	Sep 1/95				
* 1116	Sep 1/95				
* 1117	Sep 1/95				
* 1118	Sep 1/95				
1119	BLANK				
1120	Jan 5/80				
1121	Jan 5/80				
1122	Jan 5/80				
* 1123	Sep 1/95				
* 1124	Sep 1/95				
* 1124A	Sep 1/95				
* 1124B	BLANK				
* 1125	Sep 1/95				
1126	Jan 5/80				
* 1127	Sep 1/95				
1128	Jan 5/80				
1129	Jan 5/82				
1130	Jan 5/80				
* 1131	Sep 1/95				
* 1132	Sep 1/95				
* 1133	Sep 1/95				

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Special Tools, Fixtures, and Equipment (not applicable)	
Illustrated Parts List.	1101

| *[1] Special instructions are not required. This manual contains only the refinish and replacement procedures and the illustrated parts list. Use standard industry practices and the instructions in OHM 25-20-00.

OVERHAUL MANUALCARRY-ALL PASSENGER SERVICE UNIT ASSY1. REPAIR

A. Materials

NOTE: Equivalent substitutes can be used.

- (1) Adhesives -- Types 38, 70, 72, 82 (Ref 20-50-12)
- (2) Adhesive -- BMS 5-91, type 1 (Ref 20-60-04)
- (3) Primer -- BMS 10-11, type 1 (Ref 20-60-02)
- (3) Tape -- Permacel P32 white vinyl tape, 1.0 and 5.0 inches wide (Ref 20-60-04)

CAUTION: DO NOT USE HI-SPEED LACQUER TO REFINISH POLYCARBONATE PLASTIC PARTS. IT WILL CAUSE SUDDEN DAMAGE THAT YOU COULD NOT SEE.

B. Refinish


NOTE: Refer to 20-30-02 for stripping of protective finishes, and to 20-41-01 for explanation of F and SRF finish codes.

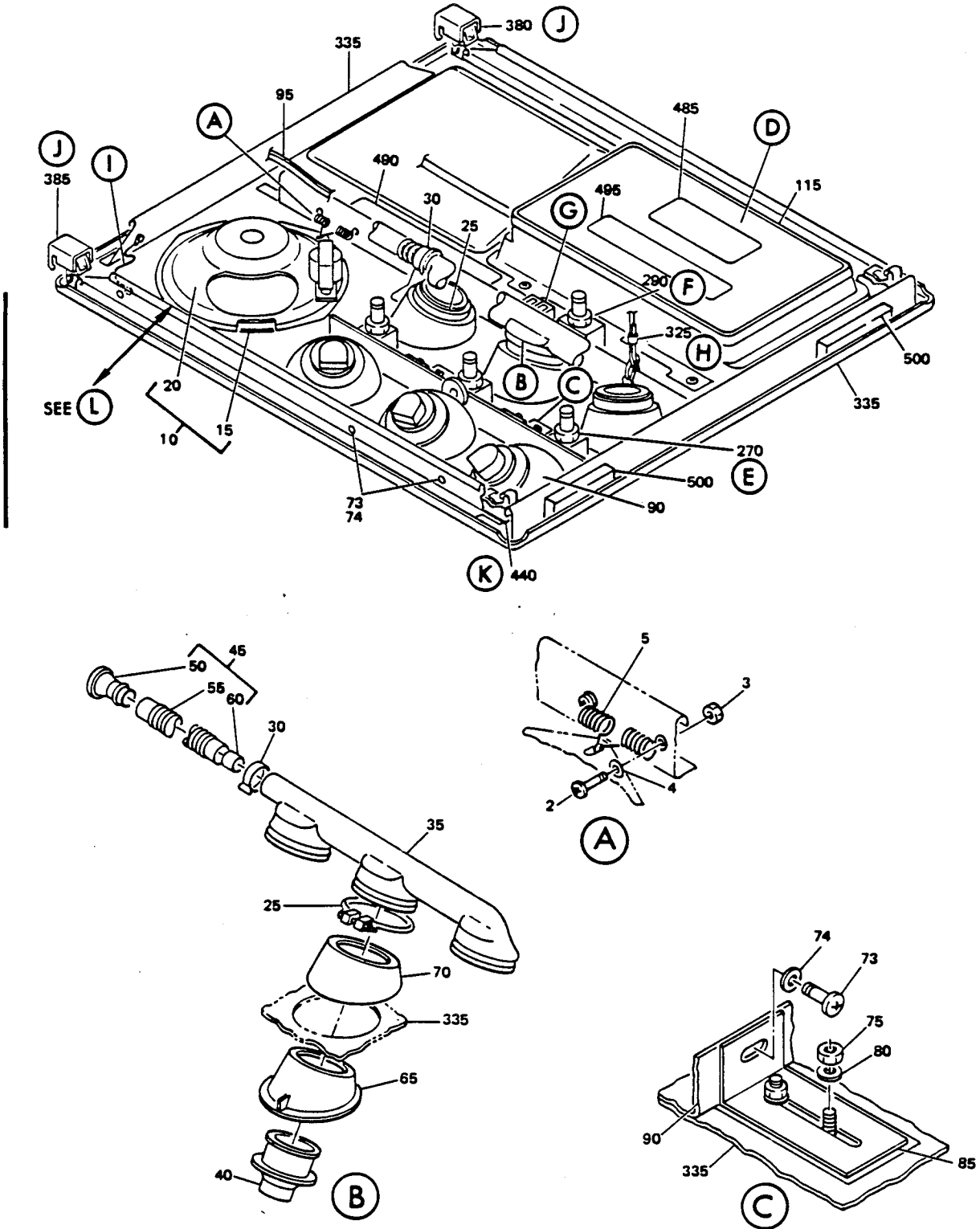
- (1) Spring (5, Fig. 1101, 1104; 20, Fig. 1102) -- Cadmium plate (F-15.02). Material: Steel music wire.
- (2) Bolt (445, Fig. 1101, 1104; 315, Fig. 1102; 310, Fig. 1103) -- Cadmium plate (F-1.1926) all over. Material: 4340 steel, 125-145 ksi.
- (3) Clip (85, Fig. 1101, 1104; 110, Fig. 1102) mounting bracket (510, Fig. 1101) -- Treat chemically and apply BMS 10-11 type 1 primer (F-18.06). Material: Al alloy.
- (4) Spring (135, Fig. 1101, 1104; 40, Fig. 1103) -- Passivate (F-8.07). Material: Corrosion resistant steel.
- (5) Rocker link (395, Fig. 1101, 1104; 255, Fig. 1102; 250, Fig. 1103) plunger body (400, 405, 450, Fig. 1101, 1104; 260, 265, 320 Fig. 1102; 255, 260, 315, Fig. 1103), clamp body (410, Fig. 1101, 1104; 270, Fig. 1102; 265, Fig. 1103) plunger (415, 455 Fig. 1101, 1104; 275, 325 Fig. 1102; 270, 320 Fig. 1103) -- Chromic acid anodize or chemical treat (F-2.22 or F-2.26). Material: Al alloy.
- (6) Latch body (460, Fig. 1101, 1104; 330, Fig. 1102; 325, Fig. 1103) -- Cadmium plate (F-15.06), 0.0003 inch minimum thickness. Material: AISI 1020 steel.

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C. Replacement

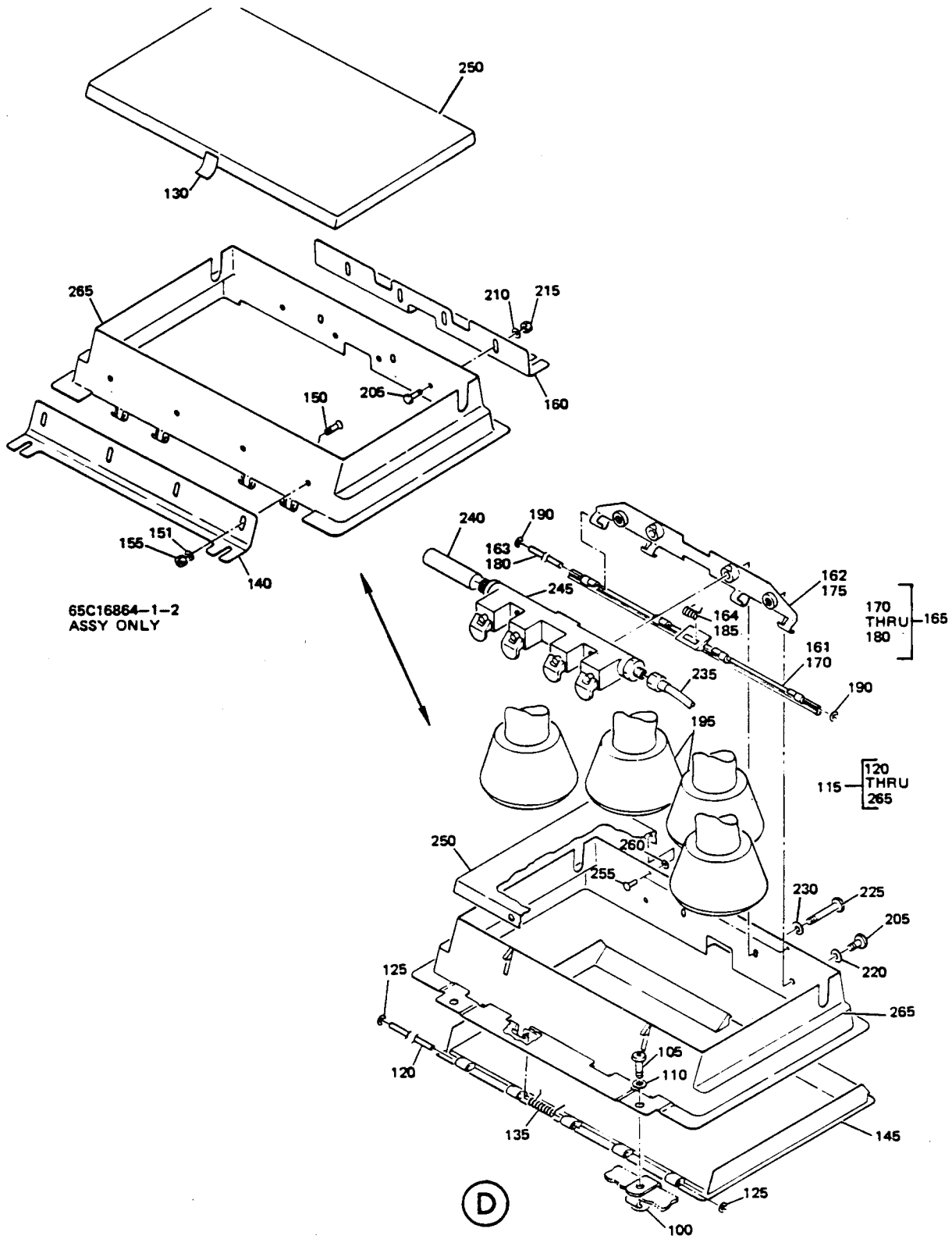
- (1) Position oxygen drop assembly (115, Fig. 1101, 1104; 20, Fig. 1103) so that door is smooth with decorative surface of panel, or recessed up to 0.03 inch. The gap around the edge of the module is to be constant within 0.01 inch. Adjust as necessary to get this condition and then tighten the mounting fasteners.
- (2) Fitting assembly (50, Fig. 1101, 1104; 65, Fig. 1102) or air duct (55, Fig. 1101, 1104; 70, Fig. 1102) on air duct assembly (45, Fig. 1101, 1104; 60, Fig. 1102; 69-68932-5) -- Bond new parts with type 72 adhesive per 20-50-12.
- (3) Call switch lens (305, Fig. 1101, 1104; 160, Fig. 1102) -- Install with head of figure toward latch assembly (440, Fig. 1101, 1104; 310, Fig. 1102).
- (4) Channel (366, Fig. 1101, 1104; 221, Fig. 1102) -- Lightly sand surfaces. Bond the new part in position with type 70 or type 82 adhesive per 20-50-12.
- (5) Tape (36, Fig. 1101, 1102, 1104) -- Cut P32 white vinyl tape to size, to include a minimum 0.20-inch overlap beyond outermost hole line.
- (6) Tape (130, Fig. 1101; 35, Fig. 1103) -- Use 1.0-inch wide P32 white vinyl tape. Cut to size.
- (7) Pads (500, Fig. 1101, 1104; 350, Fig. 1102, 1103) -- Apply film adhesive BMS 5-91 to replacement pads, peel off backing paper and press into position.

BOEING 
COMMERCIAL JET
OVERHAUL MANUAL
ILLUSTRATED PARTS LIST



Jan 5/80

P S U Assembly
 Figure 1101 (Sheet 1)



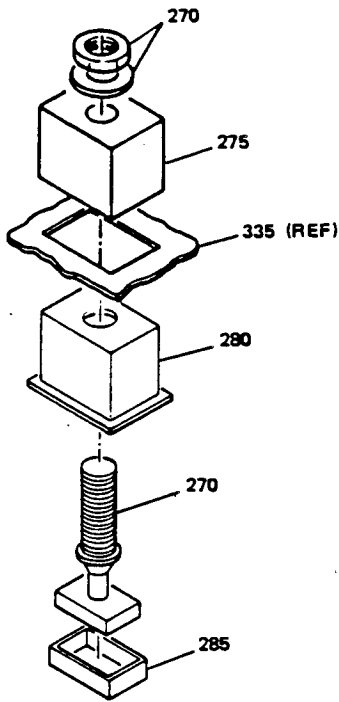
65C16864-1-2
 ASSY ONLY

D

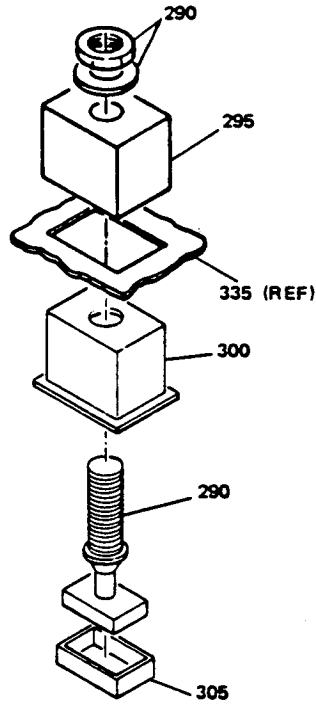
P S U Assembly
 Figure 1101 (Sheet 2)

Jan 5/80

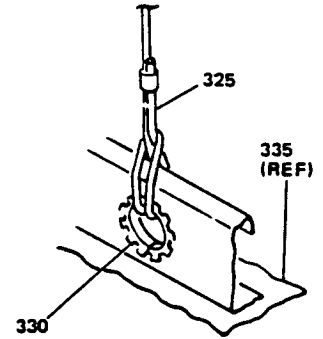
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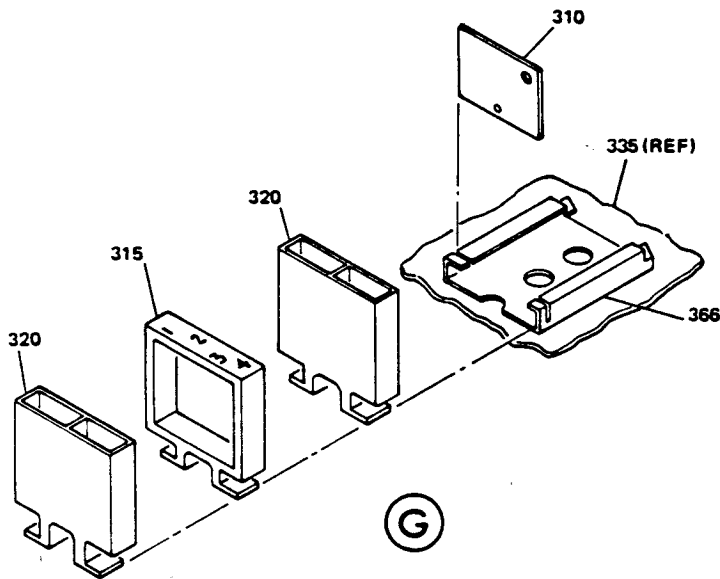
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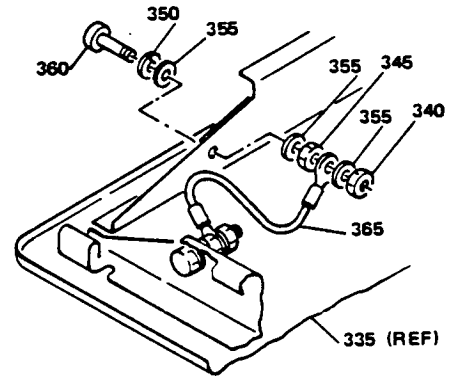
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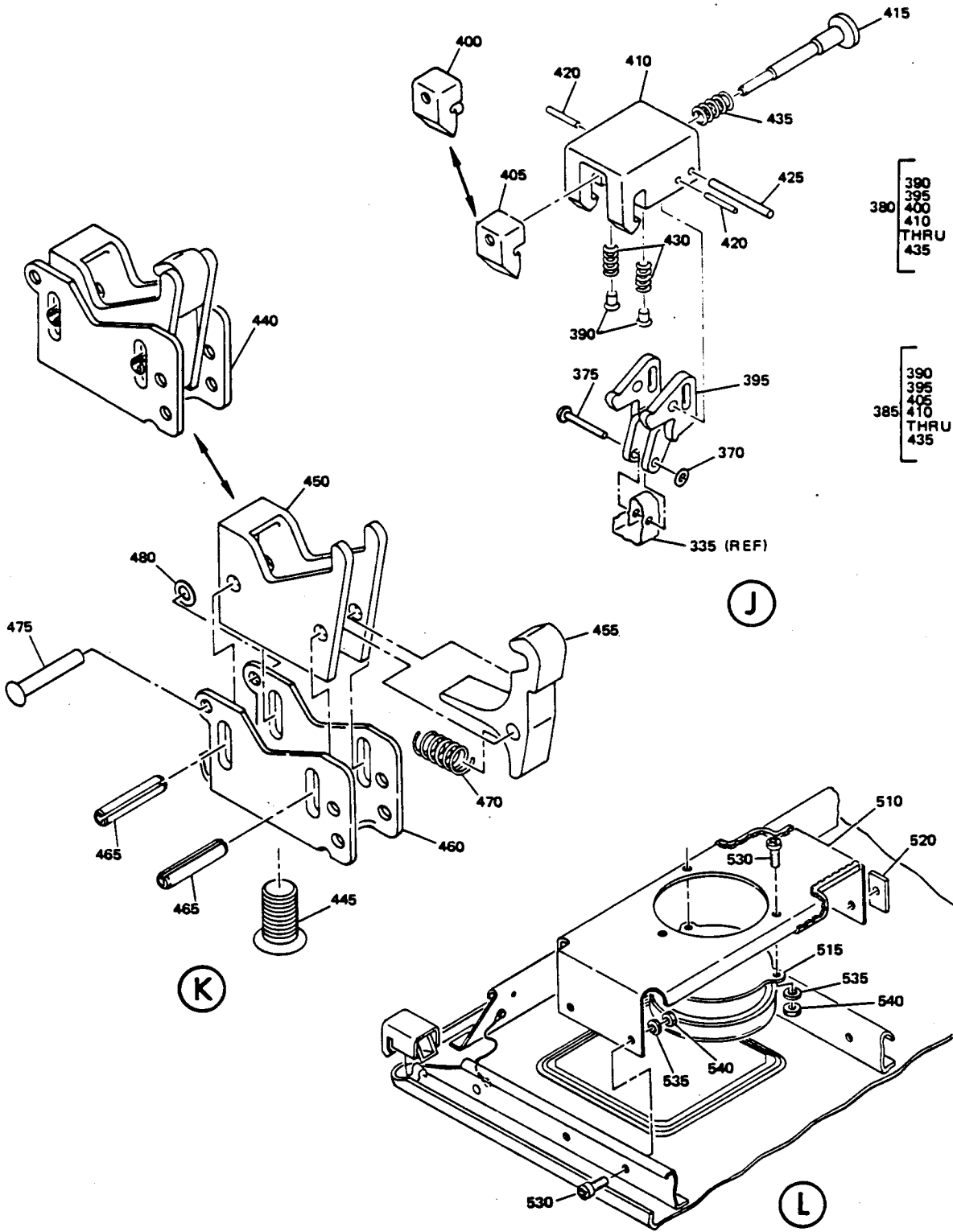
(H)



(G)



(I)



P S U Assembly
 Figure 1101 (Sheet 4)

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FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
1101-											
-1	65C16839-34		PSU ASSY, RH W/O SPKR							V	RF
-1	65C16839-44		PSU ASSY, RH W/O SPKR							W	RF
-1	65C16839-62		PSU ASSY, RH W/SPKR							X	RF
-1	65C16839-181		PSU ASSY, LH W/BELL ASSY							Y	RF
-1	65C16839-182		PSU ASSY, RH W/BELL ASSY							Z	RF
-1	65C16839-183		PSU ASSY, LH W/SPKR							BA	RF
-1	65C16839-184		PSU ASSY, RH W/O SPKR							CA	RF
-1	65C16839-193		PSU ASSY, LH W/SPKR							DA	RF
-1	65C16839-194		PSU ASSY, RH W/SPKR							EA	RF
-1	65C16839-195		PSU ASSY, LH W/O SPKR							FA	RF
-1	65C16839-196		PSU ASSY, RH W/O SPKR							GA	RF
2	NAS601-5P		. SCREW							A-EK N-RX	4
3	BACN10JC06		. NUT							A-EK N-RX	4
4	AN960PD8L		. WASHER							A-EK N-RX	4
5	65C16899-1		. SPRING							A-EK N-RX	2
10	65C16839-11		. SPEAKER ASSY							BA-EA A-EK N-RX BA-EA	1
15	65C16839-12		. . GASKET (REPLD BY 65C16839-301)								1
15	65C16839-301		. . GASKET (REPLS 65C16839-12)								1
20	8EU2986		. . SPEAKER, V07109								1
20	8-3282		. . SPEAKER, V34263 (OPT)								1
25	PA57565		. RETAINER, PLENUM CAP, V17744 (BOEING 10-60141-24)(USED WITH 1707-23, 1707-25)								3
30	STBS38G3		. STRAP								1
35	65C16874-1		. MANIFOLD, AIR								1
36	65C16839-16		. TAPE							GT	1
40	1707-23		. OUTLET, AIR, V83564 (BOEING 10-60141-23)							B-DF H-K O-Q U-GA	3
40	1707-18		. OUTLET, AIR, V83564 (BOEING 10-60141-18)(OPT) *[2]							AFNS	3
40	1707-25		. OUTLET, AIR, V83564 (BOEING 10-60141-25)							ER	3
45	69-68932-5		. DUCT ASSY, AIR								1
50	69-64738-1		. . FITTING, AIR DUCT								1
55	BE406-3		. . DUCT, AIR, V05399								1
55	AD604-3		. . DUCT, AIR, V21868 (OPT)								1

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FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
1101-60	NAS43DD10-45		1
65	65C16880-1		3
70	65C16880-2		3
73	NAS601-5P		4
74	BACW10P356AL		4
74	BACW10P356AL		BA-GA	.	2
75	BACN10JC06		4
80	AN960PD6		4
85	65C16882-12		2
90	10-0873-3		B-E	1
			G-K		
			O-R		
			T-GA		
90	10-0873-1		B-E		1
			G-K		
			O-R		
			T-X		
90	10-0873-1		AFNS		1
					
95	61-23330-001		DELETED								
95	61-23330-002		DELETED								
95	61-23330-004		DELETED								
95	61-23330				1
100	BACN10FX-83		AFNS		4
105	NAS602-7P		AFNS		4
105	NAS602-5P		B-E		4
			G-K		
			O-R		
			T-GA		
110	AN960PD8L		AFNS		4
110	BACW10P171AL		B-E		4
			G-K		
			O-R		
			T-GA		
115	65C16864-5		A-D		1
			F-K		
115	65C16864-1		AF		1
115	65C16864-6		N-Q		1
			S-X		
115	65C16864-2		NS		1
115	65C16864-9		E		1
115	65C16864-10		R		1
115	65C16864-11		YBA		1
115	65C16864-12		ZCA		1
115	65C16864-15		DA FA		1

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FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY									
			1	2	3	4	5	6	7											
1101-																				
115	65C16864-16		.	D	R	O	P	A	S	S		EA GA	1							
120	MS20253P2-1200		.	.	P	I	N	,	H	I	N	G	E	(USED ON 65C16864-1,-2)	1					
120	MS20253-2-1100		.	.	P	I	N	,	H	I	N	G	E	(USED ON 65C16864-5,-6,-9 THRU -12,-15,-16)	1					
120	MS20253P2-1100		.	.	P	I	N	,	H	I	N	G	E	(OPT TO MS20253-2-1100)	1					
125	6100-9		.	.	R	E	T	A	I	N	E	R		V2X013 (USED ON 65C16864-5,-6,-9 THRU -12,-15,-16)	2					
130	65-79164-3		.	.	T	A	P	E						(USED ON 65C16864-1,-2)	AR					
135	65C16899-4		.	.	S	P	R	I	N	G					1					
140	65C16882-23		.	.	B	R	K	T						(USED ON 65C16864-1,-2)	1					
145	65C16867-1		.	.	D	O	O	R	A	S	S			BONDED	1					
150	BACS12CB08-8		.	.	S	C	R	E	W					(USED ON 65C16864-1,-2)	4					
151	AN960PD8		.	.	W	A	S	H	E	R				(USED ON 65C16864-1,-2)	4					
155	BACN10JC08		.	.	N	U	T							(USED ON 65C16864-1,-2)	4					
160	65C16873-5		.	.	B	R	K	T						(USED ON 65C16864-1,-2)	1					
161	65C16868-1		.	.	L	A	T	C	H					(USED ON 65C16864-1,-2)	1					
162	65C16869-3		.	.	M	O	U	N	T	,	L	A	T	C	(USED ON 65C16864-1,-2)	1				
162	65C16869-1		.	.	M	O	U	N	T	,	L	A	T	C	(OPT)(USED ON 65C16864-1,-2)	1				
163	MS20253P2-1100		.	.	P	I	N	,	H	I	N	G	E	(USED ON 65C16864-1,-2)	1					
164	RCS3389		.	.	S	P	R	I	N	G				(USED ON 65C16864-1,-2)	1					
165	65C16864-7		.	.	L	A	T	C	H	A	S	S			1					
170	65C16868-1		.	.	L	A	T	C	H						1					
175	65C16869-3		.	.	M	O	U	N	T	,	L	A	T	C		1				
180	MS20253-2-1100		.	.	P	I	N	,	H	I	N	G	E			1				
180	MS20253P2-1100		.	.	P	I	N	,	H	I	N	G	E	(OPT)		1				
185	RCS3389		.	.	S	P	R	I	N	G				V08205	1					
190	6100-9		.	.	R	E	T	A	I	N	E	R		V2X013	2					
195	289-701-27		.	.	M	A	S	K	,	O	X	Y	G	E	N, V92114 (BOEING 10-60137-49) (USED ON 65C16864-1,-2,-5,-6,-11,-12)	4				
195	289-701-27		.	.	M	A	S	K	A	S	S			O	X	Y	G	E	N, V92114 (BOEING 10-60137-49) (USED ON 65C16864-15,-16) (OPT)	4

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FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY	
			1	2	3	4	5	6	7			
1101- 195	289-701-102		.	.	M	A	S	S				4
200	63-10155		.	.	R	E	T	A	I	N	E	8
205	BACS12CB08-8		.	.	S	C	R	E	W			4
205	BACS12CB08-6		.	.	S	C	R	E	W			2
210	AN960PD8		.	.	W	A	S	H	E			8
215	BACN10JC08		.	.	N	U	T					4
220	BACW10P171AL		.	.	W	A	S	H	E			2
225	BACS12CB3-22		.	.	S	C	R	E	W			2
230	BACW10P43AL		.	.	W	A	S	H	E			2
235	37001-42		.	.	H	O	S	E				1
235	ZH833-42		.	.	H	O	S	E				1
240	65C16864-4		.	.	H	O	S	E				1
245	210780-06		.	.	M	A	N	I	F	O	L	1
245	210780-05		.	.	M	A	N	I	F	O	L	1
245	210780-07		.	.	M	A	N	I	F	O	L	1
245	210780-08		.	.	M	A	N	I	F	O	L	1
245	210780-09		.	.	M	A	N	I	F	O	L	1
250	65C16866-2		.	.	C	O	V	E	R			1
250	65C16866-4		.	.	C	O	V	E	R			1
255	BACR15BB4D5		.	.	R	I	V	E	T			2
260	6100-12		.	.	R	E	T	A	I	N	E	2
265	65C16865-3		.	.	B	O	X					1
265	65C16865-1		.	.	B	O	X					1

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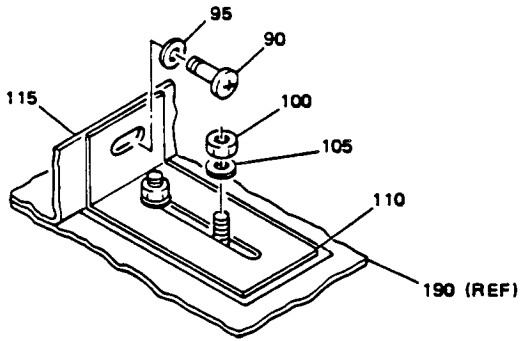
FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY	
			1	2	3	4	5	6	7			
1101-270	920056		.	S	W	I	T	C	H			3
275	311079-002		.	S	U	P	P	O	R	T		3
280	311078- *[1]		.	A	D	A	P	T	E	R		3
285	691212-13A1-1		.	L	E	N	S					3
290	92055		.	S	W	I	T	C	H			1
295	311079-001		.	S	U	P	P	O	R	T		1
300	311077- *[1]		.	A	D	A	P	T	E	R		1
305	932501- *[1]		.	L	E	N	S					1
										ACFGI		
										NPSTV		
										DA-GA		
305	690623A1-4		.	L	E	N	S			BDEHJ		1
										KOQRU		
										W-CA		
310	69-65298-4		.	K	E	E	P	E	R			1
315	YHL21C8		.	S	P	A	C	E	R			1
320	BACM15C1A		.	C	O	N	N	E	C	T	O	2
325	65C16875-5		.	L	A	N	Y	A	R	D		1
330	BACG20ZA235		.	G	R	O	M	M	E	T		1
330	NAS557-10B		.	G	R	O	M	M	E	T	(OPT)	1
335	65C16883-1		.	F	R	A	M	E			A	1
335	65C16883-2		.	F	R	A	M	E			N	1
335	65C16883-3		.	F	R	A	M	E			F	1
335	65C16883-4		.	F	R	A	M	E			S	1
335	65C16883-11		.	F	R	A	M	E			B-EGK	1
										DA		
335	65C16883-12		.	F	R	A	M	E			O-RTX	1
										EA		
335	65C16883-13		.	F	R	A	M	E			HIJ	1
										FA		
335	65C16883-14		.	F	R	A	M	E			UVW	1
										GA		
335	65C16883-33		.	F	R	A	M	E			Y	1
335	65C16883-34		.	F	R	A	M	E			Z	1
335	65C16883-151		.	F	R	A	M	E			BA	1
335	65C16883-152		.	F	R	A	M	E			CA	1
340	BACN10JC3		.	N	U	T						2
345	MS35650-305T		.	N	U	T						2
350	MS35338-43		.	L	O	C	K	W	A	S	H	2
355	AN960D10L		.	W	A	S	H					6
360	BACS12CB3-10		.	S	C	R	E	W				2
365	BACJ40A20-4		.	J	U	M	P	E	R			1
366	69-65298-3		.	C	H	A	N	N	E	L		1
370	6100-12		.	R	E	T	A	I	N	E	R	2
375	BACR15BB4D10		.	R	I	V	E	T				2
380	65-85900-8		.	C	L	A	M	P				1

OVERHAUL MANUAL

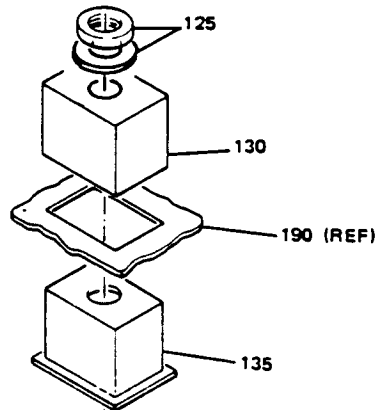
FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
1101-											
385	65-85900-9		.								1
390	65-85900-3		.	.							2
395	65-85902-1		.	.							1
400	65-85903-1		.	.							1
405	65-85903-2		.	.							1
410	65-85904-1		.	.							1
415	65-85905-1		.	.							1
420	NAS607-1-4P		.	.							2
425	NAS607-2-8P		.	.							1
430	RCS3289		.	.							2
435	RCS3290		.	.							1
440	65-85901-3		.								2
445	65-85905-3		.	.							1
450	65-85907-1		.	.							1
455	65-85908-1		.	.							1
460	69-66979-1		.	.							1
465	MS16562-34		.	.							2
470	RCS3288		.	.							1
475	BACR15BB3D13		.								4
480	6100-9		.								4
485	BAC27DPA2272		.								1
490	BAC27DPA2273		.								1
495	BAC27DPA2561		.								1
500	65C16839-17		.								2
									B-E		
									G-K		
									O-R		
									T-BA		
									DA-GA		
505	69-72428-1		.						Y		1
505	69-72428-2		.						Z		1
510	65C22184-1		.	.							1
510	65C22184-2		.	.							1
515	30659		.	.							1
520	BACS40R10D27F		.						YZ		1
525	65C16899-16		.						B-E		1
									G-K		
									O-R		
									T-GA		
530	NAS602-6P		.						YZ		7
535	AN960PD8L		.						YZ		7
540	BACN10JC08		.						YZ		7

*[1] REFER TO THE AIRLINE COLOR SPECIFICATION FOR THE DASH NUMBER

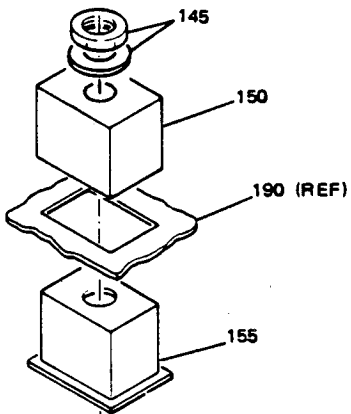
*[2] DISCARD CAP



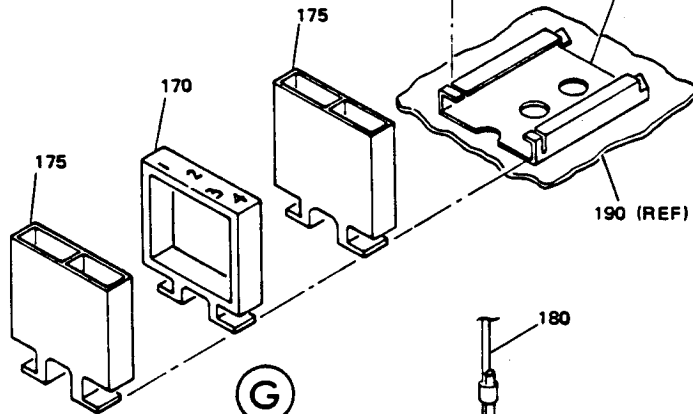
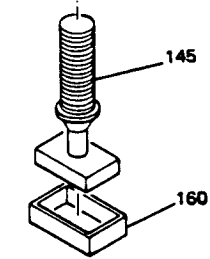
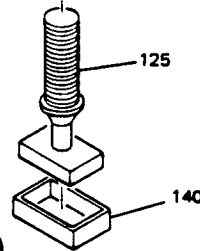
(D)



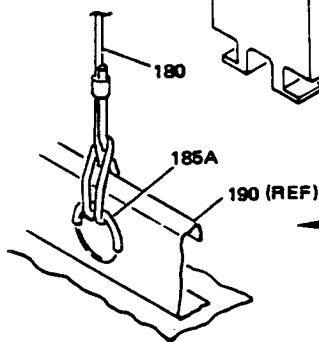
(E)



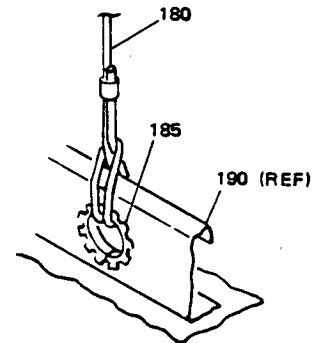
(F)



(G)

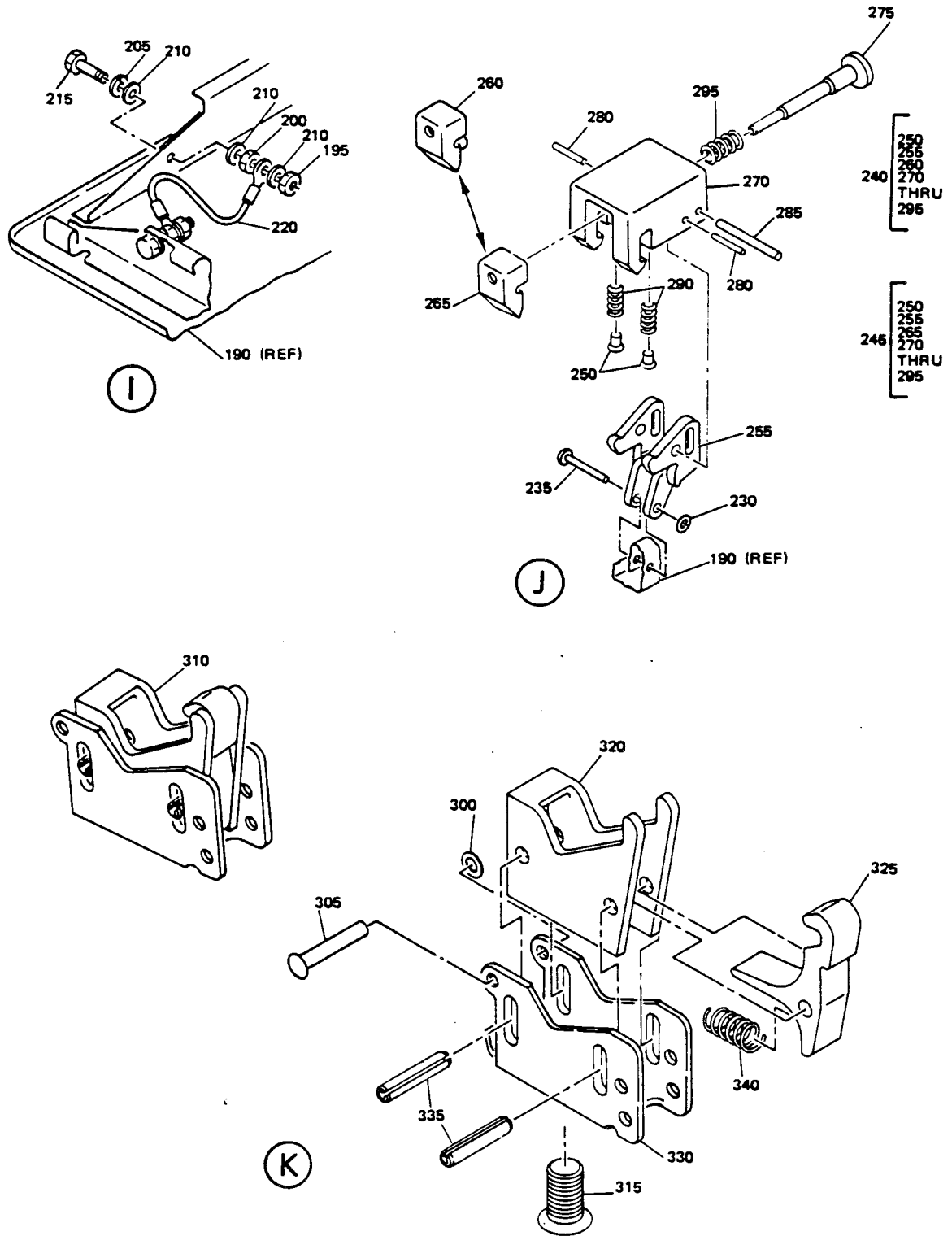


(H)

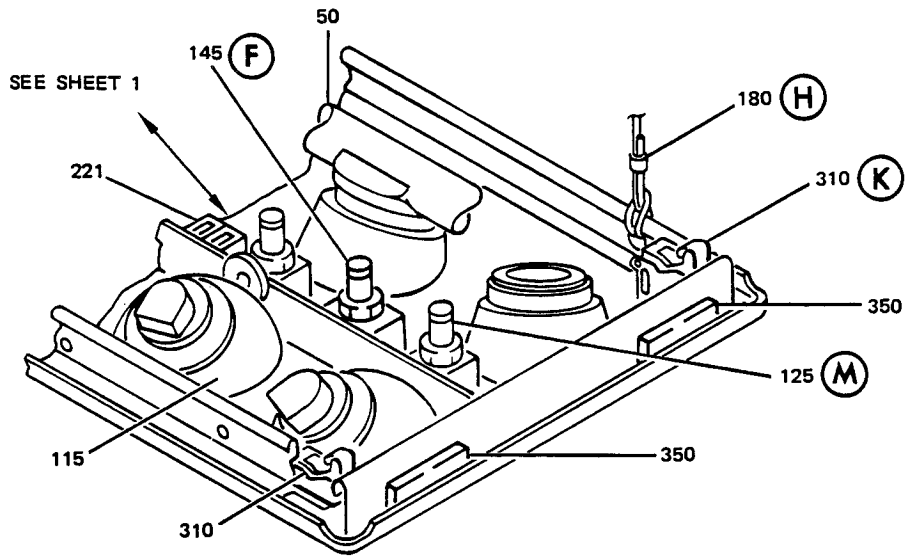


P S U Assembly
 Figure 1102 (Sheet 2)

BOEING
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OVERHAUL MANUAL

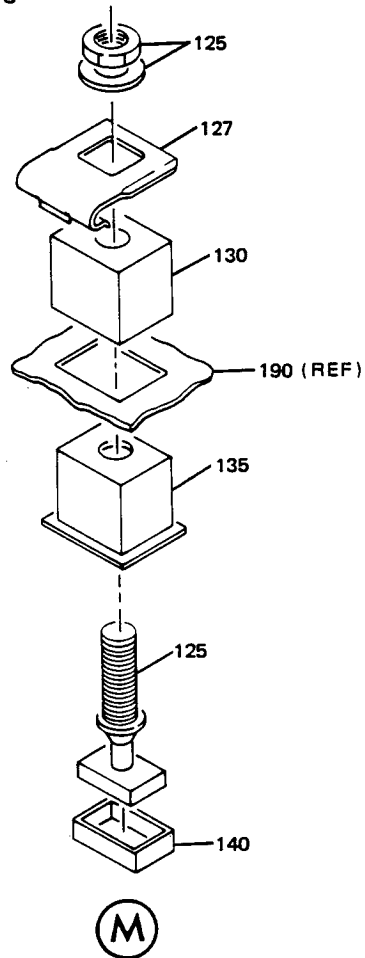


OVERHAUL MANUAL



65C16839-95, -100, -200, -295, -300 ASSYS

(L)



OVERHAUL MANUAL

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
1102-											
-1	65C16839-5		PSU ASSY, LH WITH SPKR							A	RF
-1	65C16839-6		PSU ASSY, RH WITH SPKR							B	RF
-1	65C16839-9		PSU ASSY, LH W/O SPKR							C	RF
-1	65C16839-10		PSU ASSY, LH W/O SPKR							D	RF
-1	65C16839-15		PSU ASSY, LH W/O SPKR							E	RF
-1	65C16839-25		PSU ASSY, LH WITH SPKR							F	RF
-1	65C16839-26		PSU ASSY, RH WITH SPKR							G	RF
-1	65C16839-29		PSU ASSY, LH W/O SPKR							H	RF
-1	65C16839-30		PSU ASSY, RH W/O SPKR							I	RF
-1	65C16839-35		PSU ASSY, LH WITH SPKR							J	RF
-1	65C16839-36		PSU ASSY, RH WITH SPKR							K	RF
-1	65C16839-39		PSU ASSY, LH W/O SPKR							L	RF
-1	65C16839-40		PSU ASSY, RH W/O SPKR							M	RF
-1	65C16839-45		PSU ASSY, LH WITH SPKR							N	RF
-1	65C16839-46		PSU ASSY, RH WITH SPKR							O	RF
-1	65C16839-49		PSU ASSY, LH W/O SPKR							P	RF
-1	65C16839-50		PSU ASSY, RH W/O SPKR							Q	RF
-1	65C16839-85		PSU ASSY, LH AFT PARTIAL WITH SPKR							R	RF
-1	65C16839-86		PSU ASSY, RH AFT PARTIAL WITH SPKR							S	RF
-1	65C16839-95		PSU ASSY, LH WITH SPKR							T	RF
-1	65C16839-100		PSU ASSY, RH W/O SPKR							U	RF
-1	65C16839-105		PSU ASSY, LH AFT PARTIAL WITH SPKR							V	RF
-1	65C16839-106		PSU ASSY, RH AFT PARTIAL WITH SPKR							W	RF
-1	65C16839-115		PSU ASSY, LH AFT PARTIAL WITH SPKR							X	RF
-1	65C16839-125		PSU ASSY, RH AFT PARTIAL WITH SPKR							Y	RF
-1	65C16839-175		PSU ASSY, LH AFT PARTIAL W/O SPKR							Z	RF
-1	65C16839-176		PSU ASSY, RH AFT PARTIAL W/O SPKR							BA	RF
-1	65C16839-200		PSU ASSY, LH AFT PARTIAL W/O SPKR							CA	RF
-1	65C16839-295		PSU ASSY, LH AFT PARTIAL WITH SPKR							DA	RF
-1	65C16839-300		PSU ASSY, LH AFT PARTIAL W/O SPKR							EA	RF
-1	65C16839-307		PSU ASSY, LH AFT PARTIAL W/O SPKR							FA	RF
5	NAS601-5P		. SCREW							*[1]	4
10	AN960PD6L		. WASHER							*[1]	4
15	BACN10JC06		. NUT							*[1]	4
20	65C16899-1		. SPRING							*[1]	2
25	65C16839-11		. SPEAKER ASSY							*[1]	1
30	65C16839-12		DELETED								
30	65C16839-301		. . GASKET								1
35	8EU2986		. . SPEAKER, V07109								1
35	8-3282		. . SPEAKER, V34263 (OPT)								1
36	65C16839-16		. TAPE						EZ BA		1
40	10-60141-24		. RETAINER, PLENUM CAP (USED WITH 1707-23)								3
45	STBS38G3		. STRAP								1
50	65C16874-1		. MANIFOLD, AIR								1

OVERHAUL MANUAL

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
1102-55	1707-23		. OUTLET, AIR, V83564 (BOEING 10-60141-23)								3
55	1707-18		. OUTLET, AIR, V83564 (BOEING 10-60141-18)(OPT) *[2]							A-D	3
60	69-68932-5		. DUCT ASSY, AIR								1
65	69-64738-1		. . FITTING, AIR DUCT								1
70	BE406-3		. . DUCT, AIR, V05399								1
70	AD604-3		. . DUCT, AIR, V21868 (OPT)								1
75	NAS43DD10-45		. . SPACER								1
80	65C16880-1		. CONE								3
85	65C16880-2		. RETAINER								3
90	NAS601-5P		. SCREW							A-QYZ	4
90	NAS601-5P		. SCREW							BA	
95	BACW10P356AL		. WASHER							R-X	2
95	BACW10P356AL		. WASHER							CA FA	
100	BACN10JC06		. NUT							A-QYZ	4
105	AN960PD6		. WASHER							BA	
110	65C16882-12		. CLIP							A-D	2
115	10-0873-1		. LIGHT ASSY, READING, V72914 (BOEING 10-61779-5)							A-S	1
115	10-61779-6		. LIGHT ASSY, READING (OPT)							FA	
115	10-0873-3		. LIGHT ASSY, READING, V72914							TU	1
120	61-23330-001		DELETED							CA-EA	
120	61-23330-002		DELETED							E-S	1
120	61-33332-001		DELETED							V-BA	
120	61-23330		. BUNDLE, WIRE							FA	
120	61-33332		. BUNDLE, WIRE							A-S	1
125	920056		. SWITCH, READING LIGHT, V97564							V-BA	
127	65C16899-16		. CLIP, SPRING							FA	
130	311079-002		. SUPPORT, HOUSING, V71482							TU	1
135	311078- *[3]		. ADAPTER, MOUNTING, V71482							CA-EA	
140	691212-13A1-1		. LENS, LIGHT SWITCH, V71482							E-FA	2
											3
										A-EA	3

OVERHAUL MANUAL

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY																	
			1	2	3	4	5	6	7																			
1102- 140	VIP720- *[1]		.	L	E	N	S	,	L	I	G	H	T	S	W	I	T	C	H	,	V	2	8	4	0	6	FA	3
140	69212-13A1- *[1]		.	L	E	N	S	,	L	I	G	H	T	S	W	I	T	C	H	,	V	9	7	5	6	4	FA	3
145	920055		.	S	W	I	T	C	H	,	C	A	L	L	,	V	7	1	4	8	2							1
150	311079-001		.	S	U	P	P	O	R	T	,	H	O	U	S	I	N	G	,	V	7	1	4	8	2			1
155	311077- *[3]		.	A	D	A	P	T	E	R	,	M	O	U	N	T	I	N	G	,	V	7	1	4	8	2		1
160	932501- *[3]		.	L	E	N	S	,	C	A	L	L	S	W	I	T	C	H	,	V	7	1	4	8	2	A-E	1	
160	690623A1-4		.	L	E	N	S	,	C	A	L	L	S	W	I	T	C	H	,	V	7	1	4	8	2	J-MTU	1	
160	VIP720- *[1]		.	L	E	N	S	,	C	A	L	L	S	W	I	T	C	H	,	V	2	8	4	0	6	F-I	1	
160	932501- *[1]		.	L	E	N	S	,	C	A	L	L	S	W	I	T	C	H	,	V	9	7	5	6	4	N-SVW	1	
165	69-65298-4		.	K	E	E	P	E	R																		1	
170	YHLZ1C8		.	S	P	A	C	E	R	,	V	0	9	9	2	2											1	
175	BACM15C1A		.	C	O	N	N	E	C	T	O	R	,	V	0	9	9	2	2									2
180	65C16875-5		.	L	A	N	Y	A	R	D	A	S	S														1	
185	BACG20ZA235		.	G	R	O	M	M	E	T																	1	
185	NAS557-10B		.	G	R	O	M	M	E	T																	1	
190	65C16883-5		.	F	R	A	M	E	A	S	S															A	1	
190	65C16883-6		.	F	R	A	M	E	A	S	S															B	1	
190	65C16883-9		.	F	R	A	M	E	A	S	S															C	1	
190	65C16883-10		.	F	R	A	M	E	A	S	S															D	1	
190	65C16883-15		.	F	R	A	M	E	A	S	S															E	1	
190	65C16883-16		.	F	R	A	M	E	A	S	S															F	1	
190	65C16883-19		.	F	R	A	M	E	A	S	S															G	1	
190	65C16883-20		.	F	R	A	M	E	A	S	S															H	1	
190	65C16833-85		.	F	R	A	M	E	A	S	S															F	1	
190	65C16883-95		.	F	R	A	M	E	A	S	S															R	1	
190	65C16883-100		.	F	R	A	M	E	A	S	S															T	1	
190	65C16883-105		.	F	R	A	M	E	A	S	S															D	1	
190	65C16883-106		.	F	R	A	M	E	A	S	S															E	1	
190	65C16833-115		.	F	R	A	M	E	A	S	S															F	1	
195	BACN10JC3		.	.	.	N	U	T																			1	
200	MS35650-305T		.	.	.	N	U	T																			2	
205	MS35338-43		.	.	.	L	O	C	K	W	A	S	H	E	R												2	
210	AN960D10L		.	.	.	W	A	S	H	E	R																6	
215	BACS12CB3-10		.	.	.	S	C	R	E	W																	2	
220	BACJ40A20-4		.	.	.	J	U	M	P	E	R	A	S	S													1	

OVERHAUL MANUAL

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
1102-											
221	69-65298-3		.	.	C	H	A	N	N		1
230	6100-12		.	R	E	T	A	I	N	E	2
235	BACR15BB4D10		.	R	I	V	E	T			2
240	65-85900-8		.	C	L	A	M	P	A	S	1
245	65-85900-9		.	C	L	A	M	P	A	S	1
250	65-85900-3		.	.	P	L	U	N	G	E	2
255	65-85902-1		.	.	L	I	N	K	,	R	1
260	65-85903-1		.	.	B	O	D	Y	,	P	1
			.	.	B	O	D	Y	,	P	1
265	65-85903-2		.	.	B	O	D	Y	,	P	1
			.	.	B	O	D	Y	,	P	1
270	65-85904-1		.	.	B	O	D	Y	,	C	1
275	65-85905-1		.	.	P	L	U	N	G	E	1
280	NAS601-1-4P		.	.	P	I	N				2
285	NAS607-2-8P		.	.	P	I	N				1
290	RCS3289		.	.	S	P	R	I	N	G	2
295	RCS3290		.	.	S	P	R	I	N	G	1
300	6100-9		.	R	E	T	A	I	N	E	4
305	BACR15BB3D13		.	R	I	V	E	T			4
310	65-85901-3		.	L	A	T	C	H	A	S	2
315	65-85905-3		.	.	B	O	L	T			1
320	65-85907-1		.	.	B	O	D	Y	,	P	1
325	65-85908-1		.	.	P	L	U	N	G	E	1
330	69-66979-1		.	.	B	O	D	Y	,	L	1
335	MS16562-34		.	.	P	I	N				2
340	RCS3288		.	.	S	P	R	I	N	G	1
345	BAC27DPA2273		.	P	L	A	C	A	R	D	1
350	65C16839-17		.	P	A	D	,	S	P	O	2
350	65C16839-18		.	P	A	D	,	S	P	O	4
									E-FA		2
									RSV-Y		4

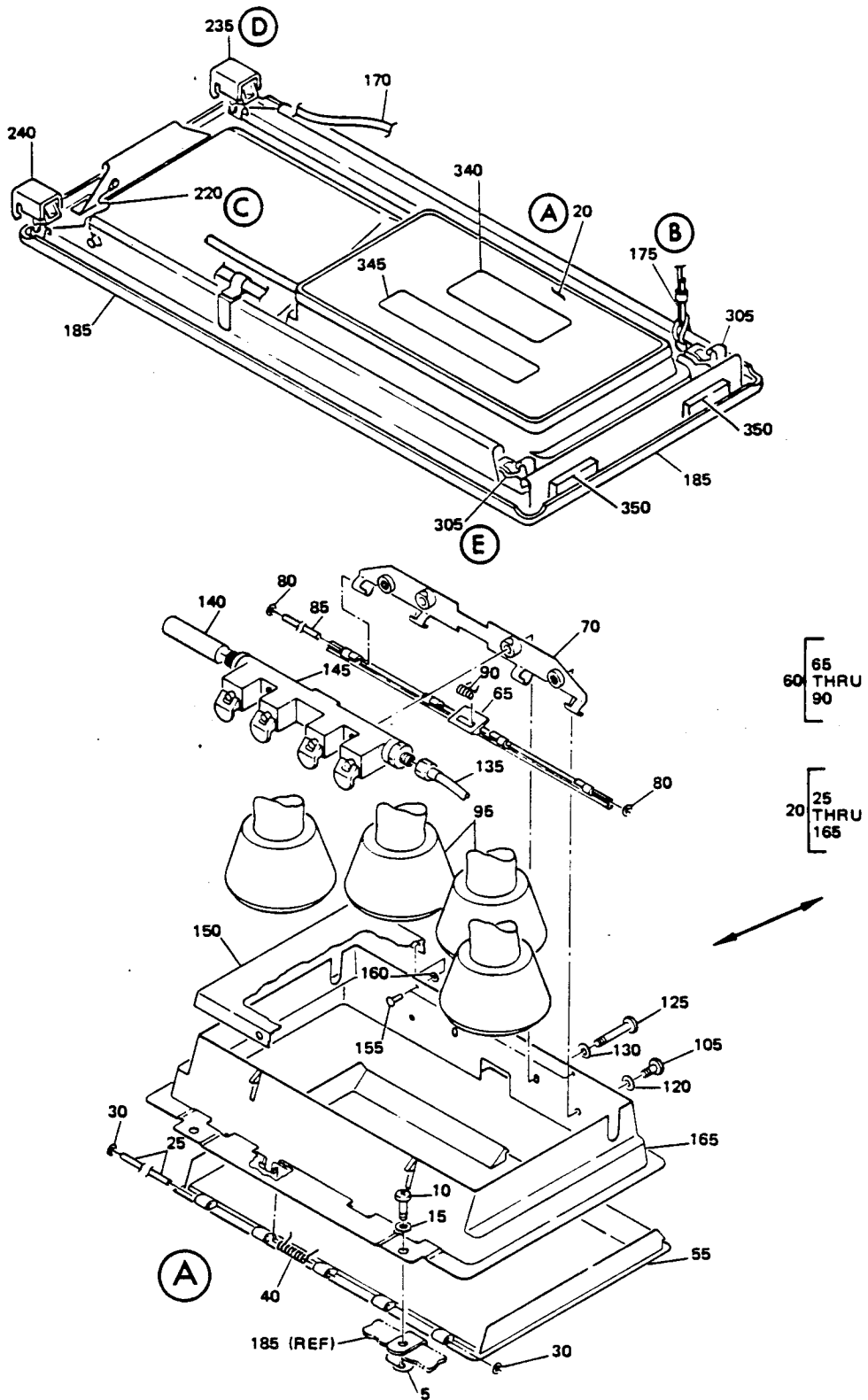
*[1] ABFGJKNORSTV-Y DA

*[2] DISCARD CAP

*[3] REFER TO THE AIRLINE COLOR SPECIFICATION FOR THE DASH NUMBER

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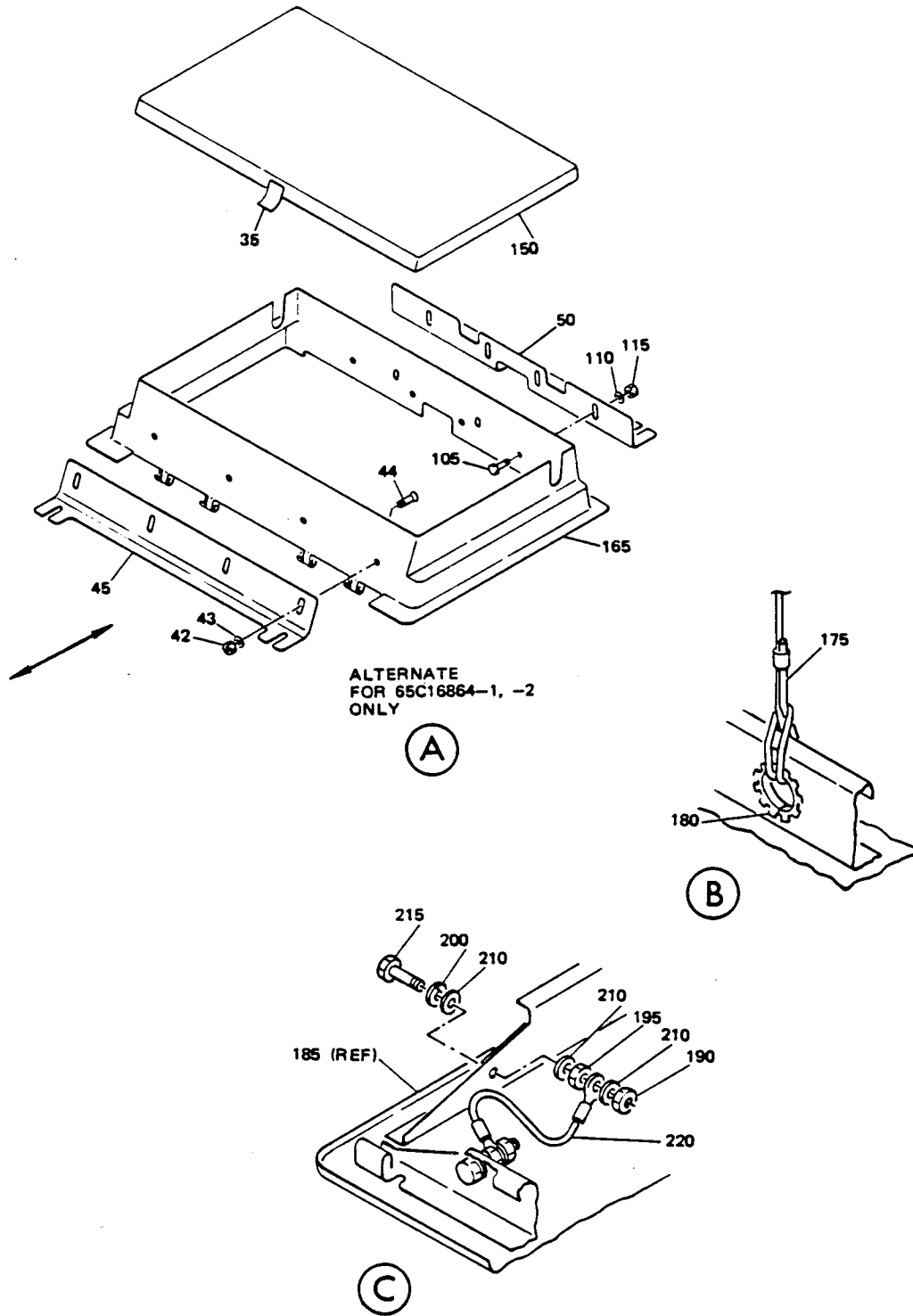
65C16839



P S U Assembly
 Figure 1103 (Sheet 1)

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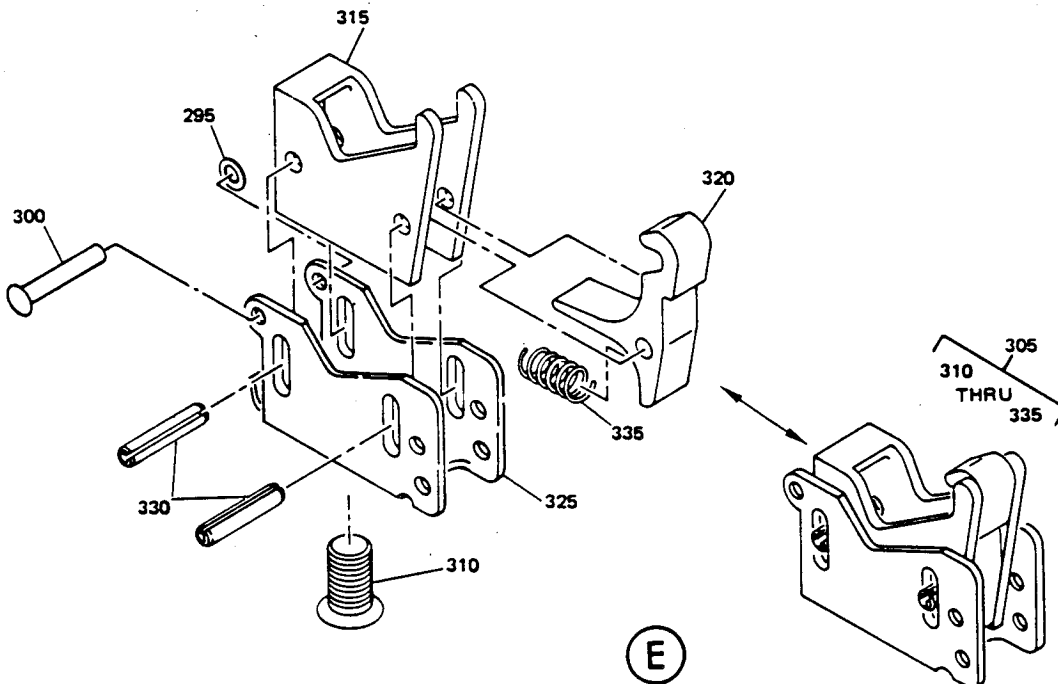
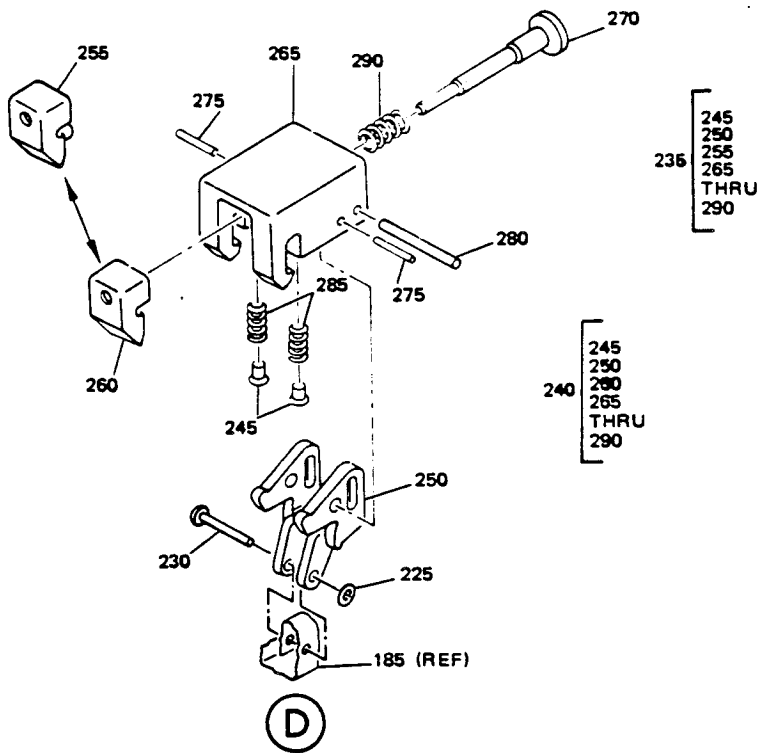


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P S U Assembly
 Figure 1103 (Sheet 2)

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COMMERCIAL JET
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P S U Assembly
 Figure 1103 (Sheet 3)

OVERHAUL MANUAL

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
1103-											
-1	65C16839-7		PSU ASSY, LH, FWD PARTIAL							A	RF
-1	65C16839-8		PSU ASSY, LH, FWD PARTIAL							B	RF
-1	65C16839-27		PSU ASSY, LH, FWD PARTIAL							C	RF
-1	65C16839-28		PSU ASSY, LH, FWD PARTIAL							D	RF
-1	65C16839-47		PSU ASSY, LH, FWD PARTIAL							E	RF
-1	65C16839-48		PSU ASSY, RH, FWD PARTIAL							F	RF
-1	65C16839-127		PSU ASSY, RH, FWD PARTIAL							G	RF
-1	65C16839-128		PSU ASSY, RH, FWD PARTIAL							H	RF
-1	65C16839-147		PSU ASSY, RH, FWD PARTIAL							I	RF
-1	65C16839-148		PSU ASSY, RH, FWD PARTIAL							J	RF
-1	65C16839-187		PSU ASSY, LH, FWD PARTIAL							K	RF
-1	65C16839-191		PSU ASSY, LH, FWD PARTIAL							L	RF
-1	65C16839-192		PSU ASSY, RH, FWD PARTIAL							M	RF
5	BACN10FX-83		. NUT							AB	4
10	NAS602-7P		. SCREW							AB	4
10	NAS602-5P		. SCREW							C-M	4
15	AN960PD8L		. WASHER							AB	4
15	BACW10P171AL		. WASHER							C-M	4
20	65C16864-1		. DROP ASSY, OXYGEN							A	1
20	65C16864-2		. DROP ASSY, OXYGEN (OPT)							B	1
20	65C16864-5		. DROP ASSY, OXYGEN							ACE	1
20	65C16864-6		. DROP ASSY, OXYGEN (OPT)							BDF	1
20	65C16864-11		. DROP ASSY, OXYGEN							CIK	1
20	65C16864-12		. DROP ASSY, OXYGEN							HJ	1
20	65C16864-15		. DROP ASSY, OXYGEN							L	1
20	65C16864-16		. DROP ASSY, OXYGEN							M	1
25	MS20253P2-1200		. . PIN, HINGE (USED ON 65C16864-1, -2)								1
25	MS20253-2-1100		. . PIN, HINGE (USED ON 65C16864-5, -6, -11, -12, -15, -16)								1
25	MS20253P2-1100		. . PIN, HINGE (OPT TO MS20253-2-1100)								1
30	6100-9		. . RETAINER, V2X013 (USED ON 65C16864-5, -6, -11, -12, -15, -16)								2
35	65-79164-3		. . TAPE (USED ON 65C16864-1, -2)								AR
40	65C16899-4		. . SPRING								1
42	BACN10JC08		. . NUT (USED ON 65C16864-1, -2)								4
43	AN960PD8		. . WASHER (USED ON 65C16864-1, -2)								4
44	BACS12CB08-8		. . SCREW (USED ON 65C16864-1, -2)								4
45	65C16882-23		. . BRKT (USED ON 65C16864-1, -2)								1
50	65C16873-5		. . BRKT (USED ON 65C16864-1, -2)								1
55	65C16867-1		. . DOOR ASSY, BONDED								1
60	65C16864-7		. . LATCH ASSY								1

OVERHAUL MANUAL

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY	
			1	2	3	4	5	6	7			
1103-65	65C16868-1		.	.	.	LATCH						1
70	65C16869-3		.	.	.	LATCH MOUNT						1
70	65C16869-1		DELETED									
80	6100-9		.	.	.	RETAINER, V2X013						2
85	MS20253-2-1100		.	.	.	PIN, HINGE						1
85	MS20253P2-1100		.	.	.	PIN, HINGE (OPT)						1
90	RCS3389		.	.	.	SPRING, V08205						1
95	289-701-27		.	.	MASK ASSY, OXYGEN, V92114 (BOEING 10-60137-49)(USED ON 65C16864-1,-2,-5,-6,-11,-12)							4
95	289-701-27		.	.	MASK ASSY, OXYGEN, V92114 (BOEING 10-60137-49)(USED ON 65C16864-15,-16)(OPT)							4
95	289-701-102		.	.	MASK ASSY, OXYGEN, V92114 (BOEING 10-60137-143)(USED ON 65C16864-15,-16)							4
100	63-10155		.	.	RETAINER, COIL							8
105	BACS12CB08-8		.	.	SCREW (USED ON 65C16864-1,-2)							4
105	BACS12CB08-6		.	.	SCREW (USED ON 65C16864-5,-6, -11,-12,-15,-16)							2
110	AN960PD8		.	.	WASHER (USED ON 65C16864-1,-2)							8
115	BACN10JC08		.	.	NUT (USED ON 65C16864-1,-2)							4
120	BACW10P171AL		.	.	WASHER (USED ON 65C16864-5,-6, -11,-12,-15,-16)							2
125	BACS12CB3-22		.	.	SCREW							2
130	BACW10P43AL		.	.	WASHER (USED ON 65C16864-5,-6, -11,-12,-15,-16)							2
135	37001-42		.	.	HOSE, OXYGEN, V24984 (BOEING 10-60174-42)							1
135	ZH833-42		.	.	HOSE, OXYGEN, V02217 (BOEING 10-60174-42)							1
140	65C16864-4		.	.	HOSE							1
145	210780-06		.	.	MANIFOLD ASSY, V02217 (BOEING 10-60513-18)(USED ON 65C16864-1,-2,-5,-6)							1
145	210780-5		.	.	MANIFOLD ASSY, V02217 (BOEING 10-60513-17)(OPT) (USED ON 65C16864-1,-2)							1
145	210780-09		.	.	MANIFOLD ASSY, V02217 (BOEING 10-60513-23)(USED ON 65C16864-11,-12,-15,-16)							1
150	65C16866-2		.	.	COVER (USED ON 65C16864-1,-2)							1
150	65C16866-4		.	.	COVER (USED ON 65C16864-5,-6, -11,-12,-15,-16)							1

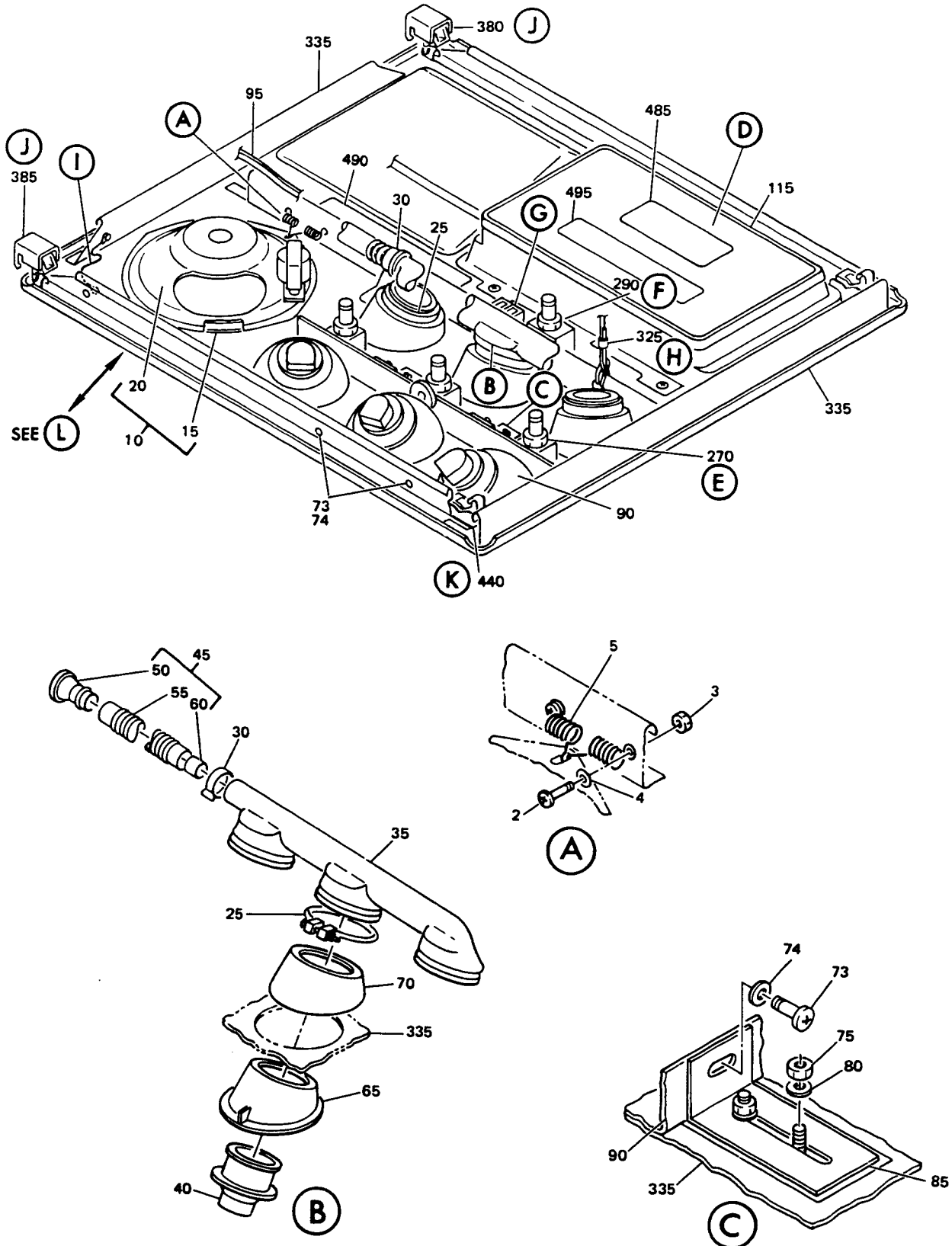
OVERHAUL MANUAL

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
1103- 155	BACR15BB4D5		.	.	PIN (USED ON 65C16864-5,-6, -11,-12,-15,-16)						2
160	6100-12		.	.	RETAINER *[1] (USED ON 65C16864- 5,-6,-11,-12,-15,-16)						2
165	65C16865-3		.	.	BOX, OXYGEN						2
165	65C16865-1		.	.	BOX, OXYGEN (OPT)(USED ON 65C16864-1,-2,-5,-6)						1
170	61-23340-001		.		BUNDLE, WIRE				A-DGH		1
170	61-23340-002		.		BUNDLE, WIRE				EFIJ		1
175	65C16875-5		.		LANYARD ASSY						1
180	BACG20ZA235		.		GROMMET						1
180	NAS557-10B		.		GROMMET (OPT)						1
185	65C16883-7		.		FRAME ASSY, BONDED				A		1
185	65C16883-8		.		FRAME ASSY, BONDED				B		1
185	65C16883-17		.		FRAME ASSY, BONDED				CEGIL		1
185	65C16883-18		.		FRAME ASSY, BONDED				DFHJM		1
185	65C16883-87		.		FRAME ASSY				K		1
190	BACN10JC3		.	.	NUT						1
195	MS35650-305T		.	.	NUT						1
200	MS35338-43		.	.	LOCKWASHER						1
210	AN960D10L		.	.	WASHER						3
215	BACS12CB3-10		.	.	SCREW						1
220	BACJ40A20-4		.	.	JUMPER ASSY						1
225	6100-12		.	.	RETAINER, V2X013						2
230	BACR15BB4D10		.	.	RIVET						2
235	65-85900-8		.	.	CLAMP ASSY, INDEXING						1
240	65-85900-9		.	.	CLAMP ASSY, NON-INDEXING						1
245	65-85900-3		.	.	PLUNGER, SPRING						2
250	65-85902-1		.	.	LINK, ROCKER						1
255	65-85903-1		.	.	BODY, PLUNGER (USED ON 65-85900-8)						1
260	65-85903-2		.	.	BODY, PLUNGER (USED ON 65-85900-9)						1
265	65-85904-1		.	.	BODY, CLAMP						1
270	65-85905-1		.	.	PLUNGER						1
275	NAS607-1-4P		.	.	PIN						2
280	NAS607-2-8P		.	.	PIN						1
285	RCS3289		.	.	SPRING, V08205						2
290	RCS3290		.	.	SPRING, V08205						1
295	6100-9		.	.	RETAINER, V2X013						4
300	BACR15BB3D13		.	.	RIVET						4
305	65-85901-3		.	.	LATCH ASSY						2
310	65-85905-3		.	.	BOLT						1

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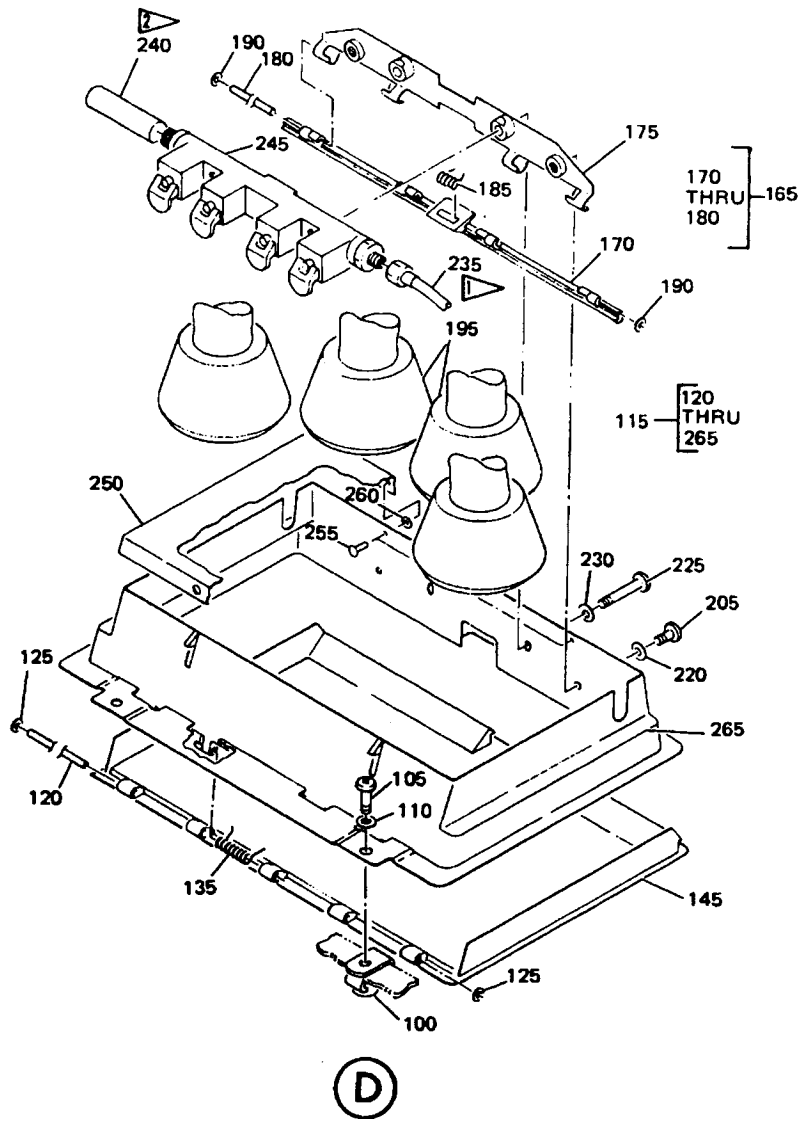
FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY	
			1	2	3	4	5	6	7			
1103-												
315	65-85907-1		.	.	B	O	D	I			1	
320	65-85908-1		.	.	P	L					1	
325	69-66979-1		.	.	B	O	D	I			1	
330	MS16562-34		.	.	P	I	N				2	
335	RCS3288		.	.	S	P	R	I	N		1	
340	BAC27DPA2272		.		P	L	A	C	A	R	D	1
345	BAC27DPA2561		.		P	L	A	C	A	R	D	1
350	65C16839-17		.		P	A	D			C-M	2	

OVERHAUL MANUAL



P S U Assembly
Figure 1104 (Sheet 1)

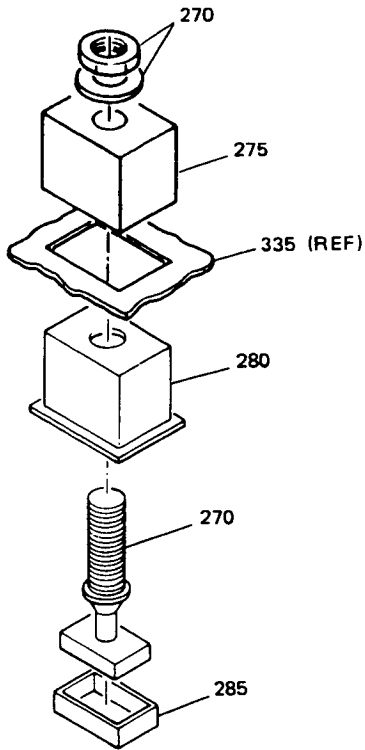
BOEING
COMMERCIAL JET
OVERHAUL MANUAL



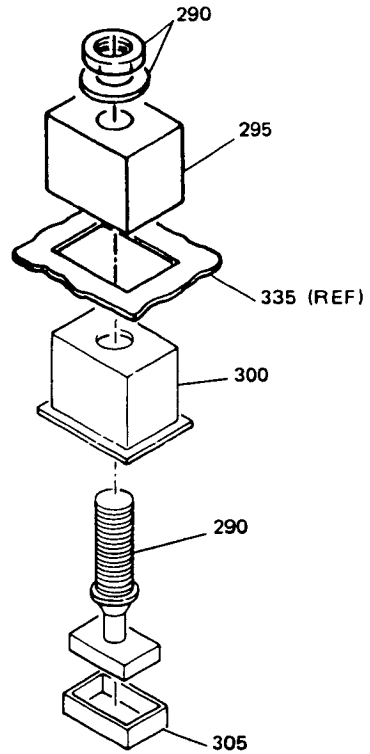
- 1 65C16864-11,-13,-15 SHOWN.
 INSTALL HOSE ASSY (235)
 ON OPPOSITE END OF MANIFOLD
 ASSY (245) ON 65C16864-12,-14,-16 ASSYS.
- 2 65C16864-11 SHOWN.
 INSTALL CAP (PART OF MANIFOLD ASSY)
 AND HOSE (240) ON OPPOSITE END OF
 MANIFOLD ASSY (245) ON 65C16864-12 ASSY.

P S U Assembly
 Figure 1104 (Sheet 2)

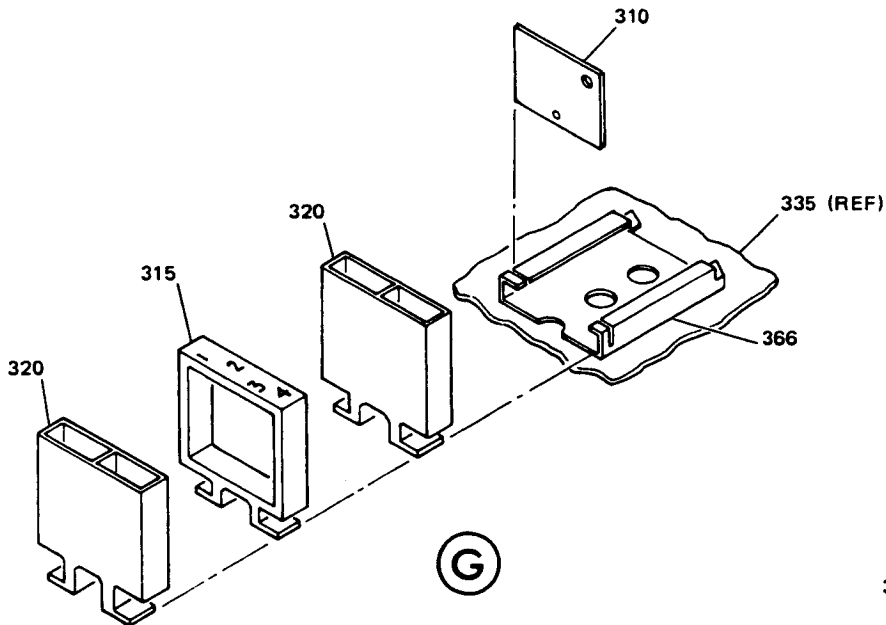
OVERHAUL MANUAL



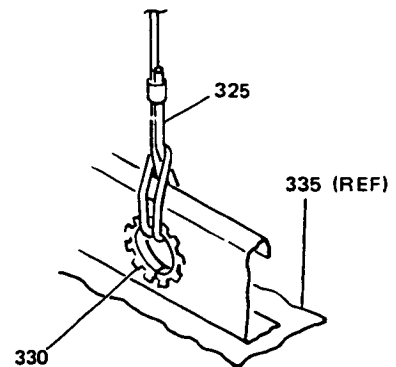
(E)



(F)

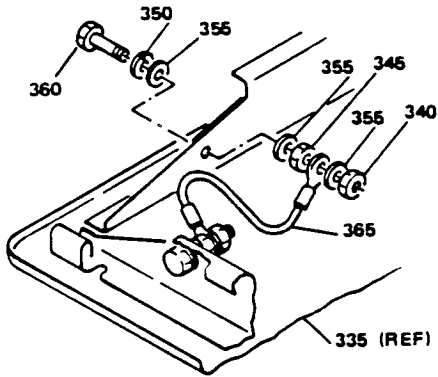


(G)

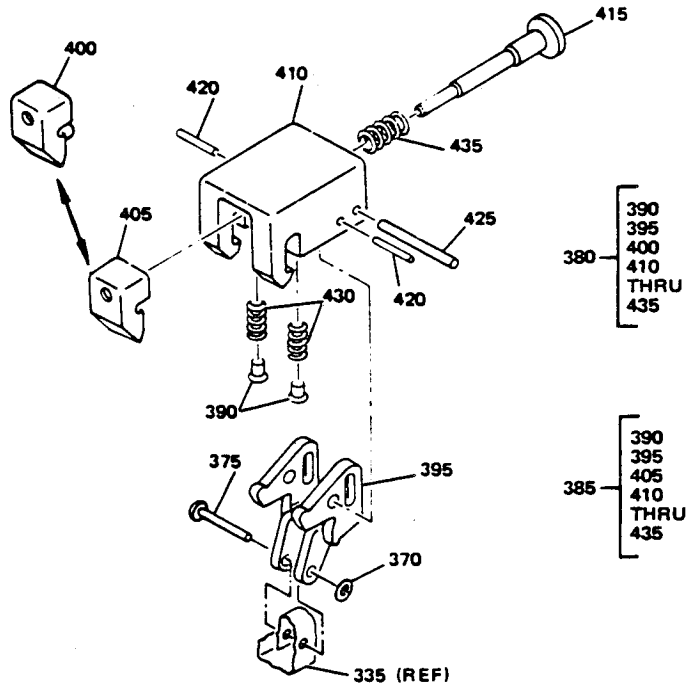


(H)

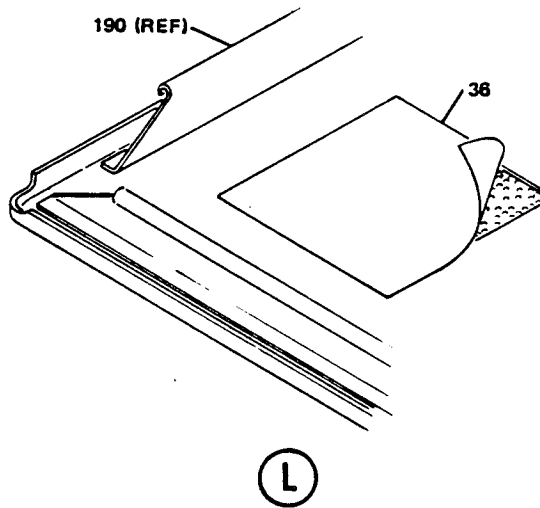
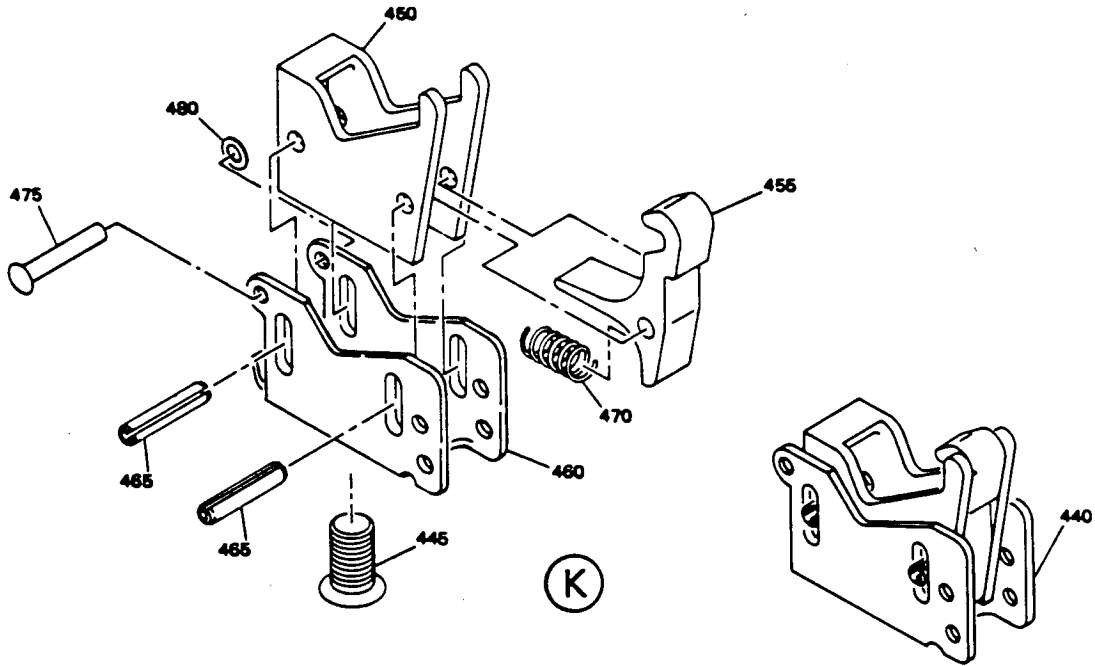
BOEING 
COMMERCIAL JET
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J



OVERHAUL MANUAL

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
1104-											
-1	65C16839-113		PSU ASSY, LH W/O SPKR							A	RF
-1	65C16839-114		PSU ASSY, RH W/O SPKR							B	RF
-1	65C16839-121		PSU ASSY, LH WITH SPKR							C	RF
-1	65C16839-122		PSU ASSY, RH WITH SPKR							D	RF
-1	65C16839-123		PSU ASSY, LH W/O SPKR							E	RF
-1	65C16839-124		PSU ASSY, RH W/O SPKR							F	RF
-1	65C16839-131		PSU ASSY, LH WITH SPKR							G	RF
-1	65C16839-132		PSU ASSY, RH WITH SPKR							H	RF
-1	65C16839-133		PSU ASSY, LH W/O SPKR							I	RF
-1	65C16839-134		PSU ASSY, RH W/O SPKR							J	RF
-1	65C16839-141		PSU ASSY, LH WITH SPKR							K	RF
-1	65C16839-142		PSU ASSY, RH WITH SPKR							L	RF
-1	65C16839-143		PSU ASSY, LH W/O SPKR							M	RF
-1	65C16839-144		PSU ASSY, RH W/O SPKR							N	RF
-1	65C16839-151		PSU ASSY, LH WITH SPKR							O	RF
-1	65C16839-152		PSU ASSY, RH WITH SPKR							P	RF
-1	65C16839-161		PSU ASSY, LH WITH SPKR							Q	RF
-1	65C16839-162		PSU ASSY, RH WITH SPKR							R	RF
-1	65C16839-171		PSU ASSY, LH W/O SPKR							S	RF
-1	65C16839-172		PSU ASSY, RH W/O SPKR							T	RF
-1	65C16839-303		PSU ASSY, LH WITH SPKR							U	RF
-1	65C16839-304		PSU ASSY, RH WITH SPKR							V	RF
-1	65C16839-305		PSU ASSY, LH W/O SPKR							W	RF
-1	65C16839-306		PSU ASSY, RH W/O SPKR							X	RF
2	NAS601-5P		. SCREW							CDGHK LO-RU V	4
3	AN960PD6L		. WASHER							CDGHK LO-RU V	4
4	BACN10JC06		. NUT							CDGHK LO-RU V	4
5	65C16899-1		. SPRING							CDGHK LO-RU V	2
10	65C16839-11		. SPEAKER ASSY							CDGHK LO-RU V	1
15	65C16839-12		. . GASKET (REPLD BY 65C16839-301)								1
15	65C16839-301		. . GASKET (REPLS 65C16839-12)								1
20	8EU2986		. . SPEAKER, V07109								1
20	8-3282		. . SPEAKER, V34263 (OPT)								1
25	10-60141-24		. RETAINER, PLENUM CAP								3
30	STBS38G3		. STRAP								1
35	65C16874-1		. MANIFOLD, AIR								1
36	65C16839-16		. TAPE							ABST	1

OVERHAUL MANUAL

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY					
			1	2	3	4	5	6	7							
1104-40	1707-23		.	O	U	T	L	E	T,	A	I	R,	V	8	3	A-N
				(B	O	E	I	N	G	1	0	-	6	3	Q-X
40	10-60141-25		.	O	U	T	L	E	T,	A	I	R			3	OP
45	69-68932-5		.	D	U	C	T	A	S	S					1	
50	69-64738-1		.	.	F	I	T	T	I	N	G	,	A	I	1	
55	BE406-3		.	.	D	U	C	T,	A	I	R,	V	0	5	1	
55	AD604-3		.	.	D	U	C	T,	A	I	R,	V	2	1	1	
60	NAS43DD10-45		.	.	S	P	A	C	E	R					1	
65	65C16880-1		.	C	O	N	E								3	
70	65C16880-2		.	R	E	T	A	I	N	E	R				3	
73	NAS601-5P		.	S	C	R	E	W							4	
74	BACW10P356AL		.	W	A	S	H	E	R						4	
75	BACN10JC06		.	N	U	T									4	
80	AN960PD6		.	W	A	S	H	E	R						4	
85	65C16899-16		.	C	L	I	P								2	
90	10-0873-3		.	L	I	G	H	T	A	S	S				1	
95	61-23330-001			D	E	L	E	T	E	D						
95	61-23330-002			D	E	L	E	T	E	D						
95	61-23330-004			D	E	L	E	T	E	D						
95	61-23330		.	B	U	N	D	L	E,	W	I	R	E		1	
105	NAS602-5P		.	S	C	R	E	W							4	
110	BACW10P171AL		.	W	A	S	H	E	R						4	
115	65C16864-11		.	D	R	O	P	A	S	S					1	ACEGI
																KMQSU
																W
115	65C16864-12		.	D	R	O	P	A	S	S					1	BDFHJ
																LNRTV
																X
115	65C16864-13		.	D	R	O	P	A	S	S					1	O
115	65C16864-14		.	D	R	O	P	A	S	S					1	P
135	65C16899-4		.	.	S	P	R	I	N	G					1	
145	65C16867-1		.	.	D	O	O	R	A	S	S				1	
165	65C16864-7		.	.	L	A	T	C	H	A	S	S			1	
170	65C16868-1		.	.	.	L	A	T	C	H					1	
175	65C16869-3		.	.	.	M	O	U	N	T,	L	A	T	C	1	
180	MS20253-2-1100		.	.	.	P	I	N,	H	I	N	G	E		1	
180	MS20253P2-1100		.	.	.	P	I	N,	H	I	N	G	E	(1	
185	RCS3389		.	.	.	S	P	R	I	N	G,	V	0	8	1	
190	6100-9		.	.	.	R	E	T	A	I	N	E	R,	V	2	
195	289-701-27		.	.	M	A	S	K,	O	X	Y	G	E	N,	4	
200	63-10155		.	.	R	E	T	A	I	N	E	R,	C	O	8	
205	BACS12CB08-6		.	.	S	C	R	E	W						2	

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FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
1104-											
220	BACW10P171AL		.	.	W	A	S	H	E		2
225	BACS12CB3-22		.	.	S	C	R	E	W		2
230	BACW10P43AL		.	.	W	A	S	H	E		2
235	37001-42		.	.	H	O	S	E, O	X	Y	1
235	ZH833-42		.	.	H	O	S	E, O	X	Y	1
240	65C16864-4		.	.	H	O	S	E (USED ON 65C16864-11,-12)			1
245	210780-09		.	.	M	A	N	I	F	O	1
250	65C16866-4		.	.	C	O	V	E	R		1
255	BACR15BB4D5		.	.	R	I	V	E	T		2
260	6100-12		.	.	R	E	T	A	I	N	2
265	65C16865-3		.	.	B	O	X, O	X	Y		1
270	920056		.	.	S	W	I	T	C	H, R	3
275	311079-002		.	.	S	U	P	P	O	R	3
280	311078-*[1]		.	.	A	D	A	P	T	E	3
285	691212-13A1-1		.	.	L	E	N	S, L	I	G	3
285	VIP720-*[1]		.	.	L	E	N	S, L	I	G	3
285	69212-13A1- *[1]		.	.	L	E	N	S, L	I	G	3
290	920055		.	.	S	W	I	T	C	H, C	1
295	311079-001		.	.	S	U	P	P	O	R	1
300	311077-*[1]		.	.	A	D	A	P	T	E	1
305	932501-*[1]		.	.	L	E	N	S, C	A	L	1
305	690623A1-4		.	.	L	E	N	S, C	A	L	1
305	VIP720-*[1]		.	.	L	E	N	S, C	A	L	1
305	932501-*[1]		.	.	L	E	N	S, C	A	L	1
310	69-65298-4		.	.	K	E	E	P	E	R	1
315	YHLZ1C8		.	.	S	P	A	C	E	R, V	1
320	BACM15C1A		.	.	C	O	N	N	E	C	2
325	65C16875-5		.	.	L	A	N	Y	A	R	1
330	BACG20ZA235		.	.	G	R	O	M	M	E	1
330	NAS557-10B		.	.	G	R	O	M	M	E	1
335	65C16883-11		.	.	F	R	A	M	E	A	1
335	65C16883-12		.	.	F	R	A	M	E	A	1

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FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	N O M E N C L A T U R E							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
1104-											
335	65C16883-13		.							EIMW	1
335	65C16883-14		.							FJNX	1
340	BACN10JC3		.	.							2
345	MS35650-305T		.	.							2
350	MS35358-43		.	.							2
355	AN960D10L		.	.							6
360	BACS12CB3-10		.	.							2
365	BACJ40A20-4		.	.							1
366	69-65298-3		.	.							1
370	6100-12		.								2
375	BACR15BB4D10		.								2
380	65-85900-8		.								1
385	65-85900-9		.								1
390	65-85900-3		.	.							2
395	65-85902-1		.	.							1
400	65-85903-1		.	.							1
405	65-85903-2		.	.							1
410	65-85904-1		.	.							1
415	65-85905-1		.	.							1
420	NAS607-1-4P		.	.							2
425	NAS607-2-8P		.	.							1
430	RCS3289		.	.							2
435	RCS3290		.	.							1
440	65-85901-3		.	.							2
445	65-85905-3		.	.							1
450	65-85907-1		.	.							1
455	65-85908-1		.	.							1
460	69-66979-1		.	.							1
465	MS16562-34		.	.							2
470	RCS3288		.	.							1
475	BACR15BB3D13		.								4
480	6100-9		.								4
485	BAC27DPA2272		.								1
490	BAC27DPA2273		.								1
495	BAC27DPA2561		.								1
500	65C16839-17		.								2

*[1] DASH NUMBER DETERMINED BY AIRLINE COLOR SPECIFICATION

OVERHAUL MANUAL

VENDORS

V02217 PURITAN-BENNETT AERO SYSTEMS, DIV., PURITAN-BENNETT CORP., 111 PENN ST., EL SEGUNDO, CALIFORNIA 90245

V05399 BEMCO INC., 157 MAIN STREET, P.O. BOX 68, CENTERTON, ARKANSAS 72719

V07109 OAKTRON, 700-704 30TH ST., MONROE, WISCONSIN 53566-3522

V08205 RENTON COIL SPRING CO., 325 BURNETT N., P.O. BOX 328, RENTON, WASHINGTON 98057

V09922 BURNDY CORP., 1 RICHARDS AVE., NORWALK, CONNECTICUT 06856

V17744 GULTON INDUSTRIES INC., LUMINATOR DIV., 1200 EAST PLANO PARKWAY, PLANO, TEXAS 75074-8522

V2X013 MCGUIRE BEARING CO., 947 S.E. MARKET ST., PORTLAND, OREGON 97214-3556

V28406 VAUPELL INDUSTRIAL PLASTICS INC., 1144 N.W. 53RD ST., SEATTLE, WASHINGTON 98107-3735

V21868 HBD INDUSTRIES INC., BELLEFONTAINE WORKS, 1301 W. SANDUSKY AVE., BELLEFONTAINE, OHIO 43311-1082

V24984 HYDRAFLOW, 13259 E. 166TH ST., CERRITOS, CALIFORNIA 90703-2269

V34263 CTS CORP. IN TEXAS, DBA CTS ELECTRONICS CORP., 1100 ROOSEVELT ST., BROWNSVILLE, TEXAS 78521

V71482 C.P. CLARE CORP., NORTH AMERICAN SALES OPERATIONS, 6018 CAMPUS DR., ARLINGTON HEIGHTS, ILLINOIS 60004

V72914 GRIMES AEROSPACE CO., 550 STATE ROUTE 55, URBANA, OHIO 43078-9482

V83564 WEMAC DIV. OF PURITAN-BENNETT, 18475 PACIFIC ST., FOUNTAIN VALLEY, CALIFORNIA 92708-7004

V92114 SCOTT AVIATION, A DIV. OF FIGGIE INTERNATIONAL INC., 123 E. MONTECITO AVE., SIERRA MADRE, CALIFORNIA 91024

V97564 POLLAK CORP., TRANSPORTATION ELECTRONICS DIV., 11801 MIRIAM DRIVE, SUITE B-1, EL PASO, TEXAS 79936-7430