TO: ALL HOLDERS OF FORWARD CARGO DOOR ASSEMBLY OVERHAUL MANAUL, 52-36-02

REVISION NO. 35, DATED MAR 1/05

HIGHLIGHTS

DESCRIPTION OF CHANGE	TOPICS AFFECTED												
	D & O	D / Assy	Cleaning	Insp/Chk	Repair	Assy	F/C	Test	T/Shooting	S/Tools	Storage	IPL	L/Overhaul
Added clarifications and updated callouts												X	
Changed details at the counterbalance												X	
Updated vendor data												X	

FORWARD CARGO DOOR ASSEMBLY

52-36-02

BOEING P/N 65-46921-1, -132, -160, -225, -230, -528

AIRLINE P/N

THE FOLLOWING DIRECTIVES APPLY TO THIS SUBJECT:

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVES	DATE DIRECTIVE INCORPORATED INTO TEXT
		PRR RC 11047	Mar 10/70
52-1014		PRR RC 11056	Mar 10/70
52-1015		PRR RC 11057	Mar 10/70
52-1007		PRR 31121	Mar 10/70
		PRR 31329	Mar 10/70
		PRR 31480	Mar 10/70
		PRR 31697	Mar 10/70
52-1018		PRR 31612	Mar 10/71
52-1026		PRR 31699	Dec 25/72
		PRR 32121-7	Dec 25/72
		PRR 32070-13	Sep 25/73
		PRR 32121-8	Sep 25/73
		PRR 32403	Mar 25/75
		PRR 32455	Mar 25/75
		PRR 32564	Jul 5/76
52-1051		PRR 32563	Jan 5/77
52-1061		PRR 32661	Jan 5/77
		PRR 32625	Jul 5/77

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVES	DATE DIRECTIVE INCORPORATED INTO TEXT
52-1065			Jul 5/77
		PRR 32787	Jul 5/78
		PRR 33166	Dec 5/83
52-1080			Dec 5/83
51-1006R3			Dec 5/83
		PRR 33410-6	Jun 5/85
		PRR 33745	Jun 5/85
52-1051R2			Sep 5/88
		PRR 34303	Dec 5/88
		PRR 34475-1	Sep 5/89
		PRR 34725	Sep 5/89
52-1065R3			Dec 5/89
		PRR 34777	Dec 5/89
52-1109			Mar 5/90
25-1254			Jun 5/90
52-1109R1			Jun 5/91
		PRR 34854	Jun 5/91
		PRR 34725-1	Sep 5/91
52-1119		PRR 35005-11	Sep 1/95
25-1254R1			Dec 5/92
25-1254R3			Dec 5/92
52-1051R3			Sep 1/94
52-1119		RR 97041-54	Sep 1/95
52-1119R1		PRR 35005-125	Mar 1/96

LIST OF EFFECTIVE PAGES

* Indicates pages revised, added or deleted in latest revision
F Indicates foldout pages - print one side only

	PAGE	DATE		PAGE	DATE		PAGE	DATE
	52-36-02			1104	Sep 1/95	*	1122	Mar 1/05
	T-1	Jun 5/91		1104A	Sep 5/89	*	1123	Mar 1/05
	T-2	Mar 1/96		1104B	Dec 5/92	*	1124	Mar 1/05
*	LEP-1	Mar 1/05		1105	Dec 5/92	*	1125	Mar 1/05
	LEP-2	BLANK		1106	Dec 5/92	*	1126	Mar 1/05
	T/C-1	Sep 1/95		1107	Sep 1/95	*	1127	Mar 1/05
	T/C-2	BLANK		1108	Dec 5/88	*	1128	Mar 1/05
	1	Sep 1/95		1108A	Sep 1/94	*	1129	Mar 1/05
	2	Sep 1/95		1108B	Dec 5/88	*	1130	BLANK
	101	Jun 5/92		1108C	Dec 5/88			
	102	Sep 5/89		1108D	Dec 5/88			
	103	Sep 5/89	*	1108E	Mar 1/05			
	104	Mar 1/03		1108F	Mar 1/99			
	201	Sep 1/95		1108G	Mar 1/96			
	202	BLANK		1108H	Mar 1/96			
	301	Sep 1/94		1108I	Mar 1/96			
	302	Sep 1/95		1108J	BLANK			
	401	Jun 1/97		1109	Mar 1/96			
	402	Sep 1/95		1110	Mar 1/96			
	402A	Sep 1/95		1111	Mar 1/96			
	402B	Jun 1/97		1112	Mar 1/96			
	402C	Sep 1/97		1113	Jul 1/99			
	402D	BLANK		1114	Mar 1/96			
	403	Sep 1/95		1115	Jul 1/01			
	404	Sep 1/95	*	1116	Mar 1/05			
	405	Mar 1/04		1116A	Sep 5/92			
	406	Sep 1/95	*	1116B	Mar 1/05			
	407	Sep 1/95	*	1116C	Mar 1/05			
	408	Sep 1/95	*	1116D	Mar 1/05			
	409	Sep 1/95	*	1116E	Mar 1/05			
	410	Jun 1/97		1116F	Sep 1/95			
	501	Sep 1/95	*	1116F1	Mar 1/05			
	502	Jun 5/92	*	1116F2	Mar 1/05			
	503	Sep 5/89	*	1116G	Mar 1/05			
	504	Mar 1/04	*	1116H	Mar 1/05			
	505	Dec 5/88	*	1116I	Mar 1/05			
	506	Mar 1/03	*	1116J	Mar 1/05			
	507	Sep 1/95	*	1116K	Mar 1/05			
	508	BLANK	*	1116L	Mar 1/05			
	1001	Mar 1/04	*	1117	Mar 1/05			
	1002	BLANK		1118	Dec 5/88			
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	1102	Sep 5/89	*	1120	Mar 1/05			
	1103	Sep 5/89	*	1121	Mar 1/05			

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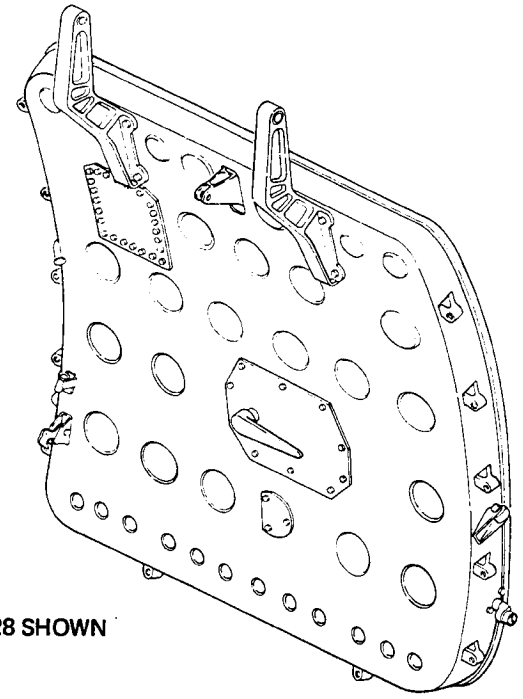
*[1] Special instructions are not necessary. Use standard industry practices and the instructions in SOPM 20-44-02 and 20-70-01.

FORWARD CARGO DOOR ASSEMBLY



65-46921-528 SHOWN

Forward Cargo Door Assembly
Figure 1

DESCRIPTION AND OPERATION

1. Description

A. The forward cargo door gives access to the airplane cargo compartment. The door is a plug-type, inward opening structure hinged at the upper edge and is operated manually from either inside or outside the airplane. The door handle mechanism has two latching rollers connected to the handle through a torque tube, crank, and control rod. Access panels permit inspection and repair of the latching mechanism. Twelve adjustable stop fittings are around the door frames.

2. Operation

A. To open the forward cargo door from outside the airplane, you push in the access flap and pull the outer handle from the spring-loaded flush position. When you turn the handle, the torque tube pulls the latch rollers from the latch fittings to let the door be swung in and latched to overhead structure. The stop fittings make the closed door smooth with the fuselage exterior and hold it closed against pressurization loads.

3. Leading Particulars (approximate)

Thickness — 5 inches
Width — 51 inches
Height — 61 inches
Weight — 74 pounds

DISASSEMBLY

NOTE: Repair fixture C52002-1 can be used to support door assembly while performing overhaul procedures.

1. Remove screws (7 and 11, Fig. 1101) and access panels (6 and 10).

2. Remove installation items.

NOTE: Items 123 thru 200, which are removed in this paragraph, are part of the forward cargo door installation and cargo compartment insulation installation and may or may not be installed on the door assembly when received for overhaul.

A. Remove seal (200). Grasp lip of seal and pull and roll seal to disengage from retainer. Work around door until seal is completely detached.

B. Remove screws (199) and retainer (197). On doors with retainer studs (198), remove studs (27 places) and insulation pad (193). On doors without a retainer (197), remove insulation blanket assemblies (193 thru 195) from door by separating the pile-type velcro tape on the blanket assembly from the hook type velcro tape on the door or by removing the fastener snaps (198) from the door.

C. Remove cotter pin (182), nut (183), bolt (184), and cable assembly (123) if applicable.

NOTE: Do not remove terminals (125 and 126) from cable (124) unless repair or replacement is necessary.

D. Disconnect tabs (127 and 128) from rings (145 or 146N) of lanyard assembly (140 or 146A) and remove cotter pin (188) as applicable.

NOTE: On cargo door installations 65-49889-1, removal of lanyard assembly (129) will require cutting and subsequent replacement of cable. Do not remove cable attachment (133), terminal (132), or ferrule (131) from cable (130) unless repair or replacement is necessary.

Do not remove handle (146), snap rings (145), clips (144), or tie cord (143) from cords (141 and 142) unless repair or replacement is necessary.

On cargo door installations 65-49889-3, do not disassemble the lanyard assembly (146A) unless necessary for repair or replacement.

E. Remove bolt (128F or 185), washers (128G or 186), spacer (128I or 187), and clamp (128H) to release end of lanyard assembly (134 or 146A) if applicable.

NOTE: On cargo door installations 65-49889-1, do not remove snap ring (138) or, as applicable, tie cord (136) or clip (137) from cord (135) or cable stop (139) from cable (130) unless repair or replacement is necessary.

F. Remove bolts (147 and 148), washers (149), and hinge arm assemblies (150).

NOTE: Do not remove rivets (151), serrated plates (152), or bearings (153) from fittings (154) unless repair or replacement is necessary.

G. Remove spring pin (155), spacer (156), nut (157), washer (158), bolt (159), spring (160), and latch (161) if applicable.

H. Remove pin retainer springs (162) and pins (163).

NOTE: Disassembly steps 2.I. thru 2.P. are only applicable to cargo door assemblies without integral counterbalance assembly.

I. Remove bolt (164) and cable drum assembly (165). Remove bearings (166) and spacer (167) from drum (168).

J. Remove cotter pins (173), nuts (171), washers (172), bolts (170), and pulleys (169).

K. Remove nut (174), screw (175), and spacer (176).

L. Remove plates (177 and 178) and springs (179 thru 181).

M. Remove screws (86), tapered fillers (189, 190, or 191), and pulley bracket assembly (87).

N. Remove nuts (88 and 90B), washers (89), screws (90 and 90C), radius fillers (90A and 90D), tapered fillers (189, 190, or 191), and pulley bracket assembly (91).

P. Remove nuts (92), washers (93), screws (94), radius fillers (94A), tapered fillers (189, 190, or 191), and pulley bracket (95).

3. Remove bolts (5) and panel assemblies (1).

NOTE: Do not remove cemented insulation pads (4) or gaskets (3) from panels (2) unless repair or replacement makes it necessary.

4. Deleted.

5. Deleted.

6. Remove screws (9) and access cover (8).

7. Remove stop fitting assemblies (13 thru 15) and bushings (19) only if repair or replacement is necessary.

8. Remove rollers (22), bolts (23), spacers (24), washers (25), and nuts (26) of channel assembly (20).

NOTE: Do not remove channels (21), lock bolt (27), collar (28), guide assemblies (29 and 32), or rivets (30, 31, 33, or 34) unless repair or replacement is necessary as applicable.

Do not remove Metal-Cals (35) unless replacement is necessary.

9. Detach spring (36) from door and flush latch assembly (37).

10. Remove cotter pins (41 and 36E), nut (40 and 36B), washers (39 and 36C), bolts (38 and 36D) and attach plate (36A) as applicable.

10A. Remove cotter pin (46), washer (43), bolt (42), washers (44), and rod assembly (47).

11. Remove flush latch assembly (37) only if repair or replacement is necessary.

12. Remove bolts, nuts, and washers (49 thru 51) and remove fitting arm (48).

13. Remove bolts, nuts, and washers (55 thru 58) securing housing assembly (52) to structure.

NOTE: Do not remove lube fitting (54) from housing (53) unless repair or replacement is necessary.

14. Remove bolts, nuts, and washers (64 thru 66) and remove roller arm fittings (63), bearings (60), washers (61), nuts (62), cotter pin (62A), and spacers (67 and 68).

15. Remove bolts, nuts, and washers (72 thru 74) and remove housing assemblies (69) from door frames. Separate housings (70) and bearings (71).

16. Slide torque tube (75) out through door frame; remove bearing (59) and housing assembly (52) as torque tube is removed.

17. Deleted.

18. Remove bolts and nuts (80 and 81) and remove serrated plates and shims (76 thru 79).

19. Remove bolts (83), washers (84), and latch channel (82) if applicable.

20. Remove exterior skin insulation pads (2 thru 17, Fig. 1102) only if repair or replacement is necessary.

21. Remove nuts (98, Fig. 1101), washers (99, 101), bolts (100, 102) or rivets (96, 97), and pulley bracket (103) if applicable.

22. Remove grommets (85, 104 thru 106) if applicable.

23. Remove bolts (107, 108), washers (109), shims (110), and snubber fitting assembly (113) as applicable.

    NOTE: Do not remove rivets (111), nutplates (112), or bushings (115, 116) from fitting (114) unless repair or replacement is necessary.

24. Remove nut (119), bolt (117), washers (118, 118A), attach plates (120, 120A), and spacers (121, 121A) if applicable.

25. On doors with an integral counterbalance assembly, disassemble the counterbalance assembly (209) as follows:

    A. Ensure that the nut (260) is threaded onto the shaft (276) to an extent that the track roller (252) is pulled off the cam assembly (221).

    B. Remove nut (244, 244A), washer (245, 245A) and bolt (248, 248A) securing the idler crank assembly (256) to the counterbalance assembly (209).

    C. Remove nuts (241), washers (242) and bolts (243) securing spring cartridge assembly (259) to the counterbalance assembly (209).

    D. Remove nut (249), washers (250, 250A), bushings (251, 251A, 253, 253A), track roller (252), flanged bushings (257, 257A, 258, 258A) and bolt assembly (254).

    E. Remove bearings (246) from the idler crank assembly (256).

    CAUTION: IF YOU DISASSEMBLE THE SPRING CARTRIDGE ASSEMBLY (259), MAKE SURE TO RELIEVE THE SPRING LOAD FROM THE NUT (260) WITH SPRING COMPRESSION TOOL C52004-1 BEFORE YOU REMOVE THE NUT. DAMAGE TO THE PIN (276) THREADS WILL OCCUR IF THE NUT (260) IS TURNED WITHOUT RELIEVING THE SPRING LOAD FROM THE PIN, NUT, AND WASHER (261).

    F. Remove nut (217) and washer (218) securing shaft (219) and drum (216) to counterbalance assembly (209). Remove the shaft (219), drum (216), washer (226), bushings (220, 225) and cam assembly (221).

    G. Remove nuts (227), washers (228) and bolts (229) securing upper housing (230) to counterbalance assembly (209) and remove bearing (231) from upper housing.

    H. Remove nuts (232), washers (233) and bolts (234) securing lower housing (235) to counterbalance assembly (209) and remove bearing (236) from lower housing.

CLEANING

CAUTION: BE CAREFUL NOT TO LET SOLVENT GET INTO DOOR STRUCTURE, SUCH AS THE EXTERIOR SKIN INSULATION.

1. Clean all parts removed from door, except bearings, by standard industry practices and the instructions in SOPM 20-30-03.

CAUTION: BEARINGS (153, AND 166) FIG. 1101 HAVE TEFLON COMPONENTS AND MUST BE CLEANED ONLY BY THE SPECIAL PROCEDURE FOR TEFLON BEARINGS IN SOPM 20-30-01.

2. Clean and lubricate all bearings by the instructions in SOPM 20-30-01.

INSPECTION/CHECK

1. Examine all metal parts for pits, scratches, cracks, corrosion, and damage using strong light and 10-power magnification.
2. Check all plated and painted surfaces for blistering or flaking.
3. Examine all threaded parts for cross-threading or stripping.
4. Examine grooves in drum (168, Fig. 1101) and condition of hole for anchoring cable assembly (123).
5. Examine cable assembly (123) and lanyard assemblies (129, 134, and 140) or lanyard assembly (146A) for condition of cables, elastic cords, and swaged terminals. Swaged terminals must be tight to cable.
6. Examine pulleys (169) and associated hardware for condition and security of attachment.
7. Examine seal (200) for cuts, nicks, tears and other imperfections.
8. Check springs (179 thru 181) under load conditions specified in Fig. 301.
9. Check spring (36, Fig. 1101) under load conditions specified in Fig. 301.

Index and Figure No.	Approximate Free Length (Inches)	Test Length (Inches)	Allowable Load Limits (Pounds)
179, 180, and 181, Fig. 1101	14.60 (+0.00/-0.015)	38.00	*[1]
		17.60 36.30	25 (±3) 86 (±8)
36, Fig. 1101 (69-67541-1)	3.50	2.10	42.15 (±3.3)
36, Fig. 1101 (69-76131-1)	3.5	2.10	39.5 (±3.3)
36, Fig. 1101 (69-76131-2)	3.37	5.6	28.8 (±2.8)

*[1] No specific load requirement; there should be no permanent set of springs.

Spring Test Data
Figure 301

10. Examine guide assembly (32), "door open" latch (161) and associated parts for condition and security of attachment.

11. Examine exterior skin insulation (1, Fig. 1102) for condition of pads and their bonds.

12. Examine bearings (59, 60, 153, and 166, Fig. 1101) for roughness, binding, and excessive radial or axial play.

13. If you think there are defects, penetrant examine access cover (8), channel (21), hinge arm fittings (154), fitting arm (48), bearing housings (53 and 70), snubber fitting (114), housing (264A), and springs (271, 272) per SOPM 20-20-02.

14. If you think there are defects, magnetic particle examine roller arm fittings (63), torque tube (75), cam (221A), pin (276), and clevis (277A) per SOPM 20-20-01.

15. Examine forward lower inside cavity of door assembly structure for condensation or moisture collection and cracks or separation of leveling compound per SB 51-1006.

16. Make visual, penetrant, and/or eddy current checks of stop fittings (16 thru 18) per SOPM 20-20-02 and NDT manual, D6-37239, Part 6, 51-00-00, Fig. 4.

REPAIR

1. Repair

NOTE: When they were first made, the door assemblies were fillet and injection sealed with BMS 5-95 or other sealants. To reduce the need for special refinishing and primer, BMS 5-95 sealant is recommended to make new fillet and injection seals.

A. Remove corrosion and minor defects from parts with standard industry practices.

B. Repair (or replace) defective cable assembly (123, Fig. 1101) and lanyard assemblies (129, 134, 140 or 146A) as required. See Fig. 401 for details.

C. For the upper base (281, 65C33693-12, Fig. 1101) of counterbalance assemblies 65C33684-10, -11, apply the rigging marks as shown in Fig. 404.

2. Refinish (Fig. 1101)

NOTE: Refer to 20-30-02 for stripping of protective finishes and to 20-40-01 for explanation of F and SRF finish codes.

A. Forward Cargo Door Assembly Interior Surfaces

(1) Prepare surfaces and apply one coat of yellow epoxy primer (SRF-14.995) and white BMS 10-11, type 2 enamel, (SRF-12.64) to inboard side of interior door skin and visible surfaces of door frames.

(2) Apply BMS 3-23 corrosion inhibiting compound per 20-41-05 on lower 3 to 4 inches of door interior structure as shown in Fig. 402.

(3) If the leveling compound was removed from the bottom of the door, be sure to apply new compound as specified in Replacement par. 3.N.

B. Access panel (2) – Chemical treat and apply one coat of BMS 10-11, type 1 primer (SRF-2.30) all over except on exterior skin. Chemical treat only (SRF-14.01) on exterior surface of skin. Material: Al alloy.

C. Access panels (6 [65-46921-14, -501], 8 [65-18625-63], and 10), stop fittings (16 [65-46861-9, -15, -17, 65C16145-3, -4], 17 [65-46861-10, -16, -18, 65C16145-5], 18 [65-19674-2, -11]), channel (21, 69-31680-2), and fitting arm (48) -- Chemical treat or chromic acid anodize and apply BMS 10-11, type 1 primer (SRF-2.30) all over, but no primer in stop bushing bore. Material: Al alloy.

D. Access panel (6, 65-46921-153) -- Chemical treat and apply BMS 10-11, Type 1 primer (F-18.06) and BMS 10-11, Type 2 enamel, color BAC702 white (F-21.03). Material: Al alloy.

E. Access panel (8, 69-77843-1), stop fittings (16 [65-46861-27], 17 [65-46861-28, 65C16145-13, -14], 18 [65-19674-16]), channel (21, 69-31680-4) and fitting arm (48, 65-1797-2) -- Chromic acid anodize and apply BMS 10-11, Type 1 primer plus BMS 10-11, Type 2 enamel, color 702 white (F-21.18) but no enamel on the stop bushing bore, the 0.1889 inch diameter hole on the fitting arm, or the two 0.1900 inch diameter holes on the channel. Material: Al alloy.

F. Stop fittings (16 [65C16145-9], 17 [65C16145-10]) -- Anodize and apply one coat of BMS 10-11, Type 1 primer (F-18.04). Material: Al alloy.

G. Bushing (19) -- Cadmium plate (F-1.32, which replaces F-1.1923) all over. Material: 4130 or 4140 steel, 124-145 ksi.

H. Bracket (19K) -- Chromic acid anodize and apply primer BMS 10-11, Type 1 (F-18.13) and white enamel BMS 10-11, Type 2 (F-21.03). Material: Al alloy.

I. Attach angle (36F) -- Cadmium plate and apply BMS 10-11, Type 1 primer (F-16.01). Material: 301 CRES.

J. Bearing housings (53, 70) -- Chemical treat or chromic acid anodize and apply BMS 10-11, Type 1 primer (SRF-2.30) all over, but no primer in bore or holes. On bearing housings 65-2306-6, 70, 69-45426-4, also apply BMS 10-11, Type 2 enamel, color 702 white (F-21.18) but no enamel in bore or holes. Material: Al alloy.

K. Bearing (71) -- Cadmium plate (F-4.201) all over. Material: Al bronze.

L. Roller arm fittings (63, 65-58581-1) -- Cadmium-titanium plate F-1.308, which replaces F-1.181) and apply BMS 10-11, Type 1 primer (SRF-12205) all over, but no primer on shaft. Apply BMS 3-8 solid film lubricant (F-19.10) on shaft bearing surface, 0.0002-0.0005 inch thick. Material: 4330M steel, 220-240 ksi.

M. Roller arm fittings (63, 65-58581-8) -- Cadmium-titanium plate (F-15.32). Apply one coat of BMS 10-11, Type 1 primer (F-20.02) and BMS 10-11, Type II enamel, color BAC702 white gloss (F-21.03). No primer and enamel on the shaft or in the 0.375 inch diameter hole. Apply BMS 3-8 solid film lubricant (F-19.10) on shaft bearing surface, 0.0002-0.0005 inch thick. Material: 4330M steel, 220-240 ksi.

N. Torque tube (75)

(1) Exterior — Cadmium-titanium plate (F-15.01) and apply BMS 10-11, Type 1 primer (SRF-12.205) all over. Material: 4330M steel, 220-240 ksi.

(2) Interior — Apply phosphate coating (F-14.14) and two coats of BMS 10-11, Type 1 primer all over, except omit primer in shaft extremities (4.00 inches each end).

O. Serrated plates (76 [69-37417-3] and 77 [69-37417-2]) — Cadmium plate and apply BMS 10-11, Type 1 primer (SRF-1.285) all over, but no primer on serrations. Material: 4130 steel, 125 ksi.

P. Serrated plates (76 [69-37417-5] and 77 [69-337417-4]) — Cadmium plate and apply BMS 10-11, Type 1 primer (F-16.01) and BMS 10-11, Type II enamel, color BAC702 white gloss (F-21.03). No primer and enamel on serrations. Material: 4130 steel, 125-145 ksi.

Q. Latch channel (82), pulley bracket assemblies (87, 91, 95 and 103), radius fillers (90A, 90D, and 94A), snubber fitting (114, 69-59253-2), attach plate (178), tapered fillers (189 thru 191), and retainer (197) — Chemical treat or chromic acid anodize and apply BMS 10-11, Type 1 primer (SRF-2.30) all over. Material: Al alloy.

R. Snubber fitting (114, 69-59253-4) — Chromic acid anodize and apply BMS 10-11, Type 1 primer plus BMS 10-11, Type 2, enamel color 702 white (F-21.18) but no primer or enamel in bushing holes. Material: Al alloy.

S. Attach plate (120) — Chemical treat or chromic acid anodize and apply BMS 10-11, Type 1 primer (SRF-2.30) all over. Material: Al alloy.

T. Attach plate (121A) — Passivate (F-17.09) and apply BMS 10-11, Type 1 primer (SRF-12.206) all over. Material: AISI 301 steel.

U. Pulley Bracket Assembly (122F) — Chemical treat (F-17.10) and apply BMS 10-11, Type 1 primer (F-20.02) and BMS 10-11, Type 2 enamel, color BAC702 white (F-21.03).

V. Pulley Bracket (122M, 122N) — Chromic acid anodize and apply BMS 10-11, Type 1 primer and BMS 10-11, Type 2 enamel, color 702 white (F-21.18). Material: Al alloy.

W. Hinge arm fitting (154, 65-49575-5, -8) — Chemical treat or chromic acid anodize and apply BMS 10-11, Type 1 primer (SRF-2.30) all over, but no primer on serrations or in bearing bore. Material: Al alloy.

X. Hinge arm fitting (154, 65-49575-11) — Chromic acid anodize and apply BMS 10-11, Type 1 primer plus BMS 10-11, Type 2 enamel, color 702 white (F-21.18) but no primer or enamel on serrations or in hole for bearing. Material: Al alloy.

Y. Serrated plate (152) -- Cadmium plate and apply BMS 10-11, Type 1 primer (SRF-1.285) all over, but no primer on serrations. Material: 4130 steel, 125 ksi.

Z. Splice plate (177)

(1) 69-47824-4 -- Chemical treat or chromic acid anodize and apply BMS 10-11, Type 1 primer (SRF-2.30) all over. Material: Al alloy.

(2) 69-47824-5 -- Passivate (F-17.09) and apply BMS 10-11, Type 1 primer (SRF-12.206) all over. Material: AISI 301 steel.

AA. Springs (179 thru 181) -- Cadmium plate (SRF-1.92) all over.

AB. Counterbalance Assy (209) -- Chemical treat bare aluminum surfaces and apply BMS 10-11, Type 1 primer and BMS 10-11, Type 2 enamel, color BAC702 white gloss (F-21.12).

AC. Drum (216) -- Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13) and BMS 10-11, Type 2 enamel, color BAC702 white gloss (F-21.03), but no enamel in boltholes or cable groove. Material: Al alloy.

AD. Shaft (219) -- Passivate (F-17.09), but not on drum mounting surface. Material: 15-5 PH CRES, 150-170 ksi.

AE. Cam (221A, 65C33691-2) -- Chrome plate (F-15.34) (0.003-0.006 thickness) on track surface only. On the other surfaces, cadmium-titanium plate (F-15.01) and apply BMS 10-11, Type 1 primer (F-20.02), but only wipe with primer (F-19.45) on splines. Material: 4330M steel, 220-240 ksi.

AF. Cam (221A, 65C33691-6, -8) -- Thin dense chrome plate (F-14.892) (0.0003-0.0005 thickness) to track surface and both edges all around the edge of the cam. Cadmium-titanium plate (F-15.01) to the other cam surfaces. Apply BMS 10-11, Type 1 primer (F-20.02) to part, but only wipe with primer (F-19.45) the splines and chrome plated areas. Material: 4330M steel, 220-240 ksi.

AG. Housing, Upper & Lower (230, 235), Idler Crank Assy (256), Housing (264A, 65C33688-3), Bearing Housing (268), Support Angle (279), Lower Base (280, 65C33693-1, -11) and Upper Base (281, 65C33693-2, -12) -- Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13) and BMS 10-11, Type 2 enamel, color BAC702 white gloss (F-21.03), but no primer or enamel in holes. Material: Al alloy.

NOTE: Refer to Repair paragraph 1.C for application of rigging marks to the upper base (281, 65C33693-12).

AH. Housing (264A, 65C33688-5), Lower Base (280, 65C33693-6) and Upper Base (281, 65C33693-7) -- Chromic acid anodize and apply BMS 10-11, Type 1 primer and BMS 10-11, Type 2 enamel, color 702 white (F-21.18), but no primer or enamel in the holes. Material: Al alloy.

AI. Adjuster (262), Pin (276), Clevis (277A) -- Passivate (F-17.09). Material: 15-5PH CRES, 150-170 ksi.

AJ. Pin (266) and Gimbal Fitting (267) -- Cadmium plate (F-15.06). Material: Pin (266): 15-5PH CRES, 150-170 ksi; fitting: (267) Al-Ni-Bronze.

AK. Centering Bushing (269G) -- Passivate (F-17.09). Material: 15-5PH CRES, 180-200 ksi.

3. Replacement

A. Replace all worn or damaged parts that cannot be repaired.

B. Replace cotter pins and packings at each overhaul.

C. Replace insulation pads (4, Fig. 1101) and gaskets (3) as necessary. Bond pads and gaskets to panels (2) as follows:

(1) Bond pads to panel with type 48 adhesive per SOPM 20-50-12.

(2) Bond gaskets to panel with type 49 adhesive per SOPM 20-50-12.

D. Doors with insulation pads bonded to door, — replace access panel insulation pads (194 thru 196) and exterior skin insulation pads (2 thru 17, Fig. 1102) that are loose or bad. Bond pads to skin with type 48 adhesive per SOPM 20-50-12. When you bond insulation pads (2 thru 17), do not apply adhesive within 1 inch of door frames or 1 inch from the centerline of the door beams and stiffeners.

E. Doors with insulation blanket assemblies (193 thru 195, Fig. 1101) attached with Velcro tape. Replace missing or loose tape on blanket assemblies and the mating tape on the door as shown in Fig. 403. Bond tape (length as required) to door or blanket assembly with type 48 adhesive per SOPM 20-50-12.

NOTE: Some insulation blankets are attached to the door with snap fasteners. Then this velcro tape repair procedure is not applicable.

F. Latch assembly (37):

(1) Remove nut, bolt and washer and inner handle from actuator.

(2) Remove screws (7) and access panel (6).

(3) Drill out rivets (37A) that hold latch housing to door structure, and rivets (37B) that hold latch collar to access panel (6), then remove latch assembly.

(4) If you install a new latch assembly (37), put the latch housing in door cutout, with 0.30-0.90 inch gap between door skin and housing, and drill holes in latch housing flange to match the holes in door structure. Be careful not to damage holes.

(5) Put the latch assembly collar through hole in access panel (6), align flange and drill holes in collar to match the holes in access panel (6). Be careful not to damage holes.

(6) Attach latch assembly collar to access door (6) with rivets (37B).

(7) Apply a pressure faying surface seal of sealant, BMS 5-95, class B or C, between latch housing and door structure. Attach latch assembly to door structure with rivets (37A).

(8) Apply a fillet seal of BMS 5-95 sealant all around the edge of latch housing (37).

(9) Install access panel (6) with screws (7) and install the O-ring seal and then the inner handle on latch assembly H414-1. Be careful not to damage the seal.

G. Replace (or repair) cable assembly (123, Fig. 1101) and lanyard assemblies (129, 134, 140 or 146A) as required (Fig. 401).

H. Bushings (19) -- Install bushings wet with BMS 10-11, type 1 primer and flare nonthreaded end to fit snugly against face of fittings (16 thru 18).

I. Hinge arm bearing (153) -- Press out defective bearing. Install a replacement bearing in hinge arm fitting (154) and roller swage it per 20-50-03.

J. Bearings (166) -- Install replacement bearings per 20-50-03.

K. Grommets (85, 104, 105, and 106) (on doors without integral counterbalance) -- Bond replacement grommets (except NAS557-16A) to structure with type 38 adhesive per 20-50-12.

L. Radius filler (90D) or pulley bracket assembly (91) with countersink provisions (on doors without integral counterbalance). Be sure to give the replacement part the same countersinks as the old part.

M. Door snubber fitting assembly (113) fitting assembly as follows:

(1) Carefully locate and drill sixteen 0.250-0.254-inch diameter holes in fitting (114) with the old fitting assembly as a guide.

(2) Install 16 nutplates (112) on fitting (114) with 32 rivets (111) as shown in Fig. 1101.

(3) Install bushings (115, 116) in fitting (114) per 20-50-03.

N. Replace the leveling compound located in the bottom of the door if it has cracks or if it came loose from the door structure as follows:

(1) Remove the leveling compound from the door and clean all the surfaces that the new leveling compound will touch.

(2) Put the door in the upright position, the same position it will be in when it is installed on the airplane.

(3) Pour BMS 5-28 Type 1 or 4, or BMS 5-125, Type 2 or 3 leveling compound into the lower part of the door until it comes up to the bottom of the drain holes. Let the leveling compound find its own level and fill the width of the door. Do not let the leveling compound block the drain holes. Make sure the slope of the leveling compound will let water drain out the door.

O. Materials

NOTE: Equivalent substitutes can be used.

(1) Adhesive -- Type 38, 48, and 49 (SOPM 20-50-12)

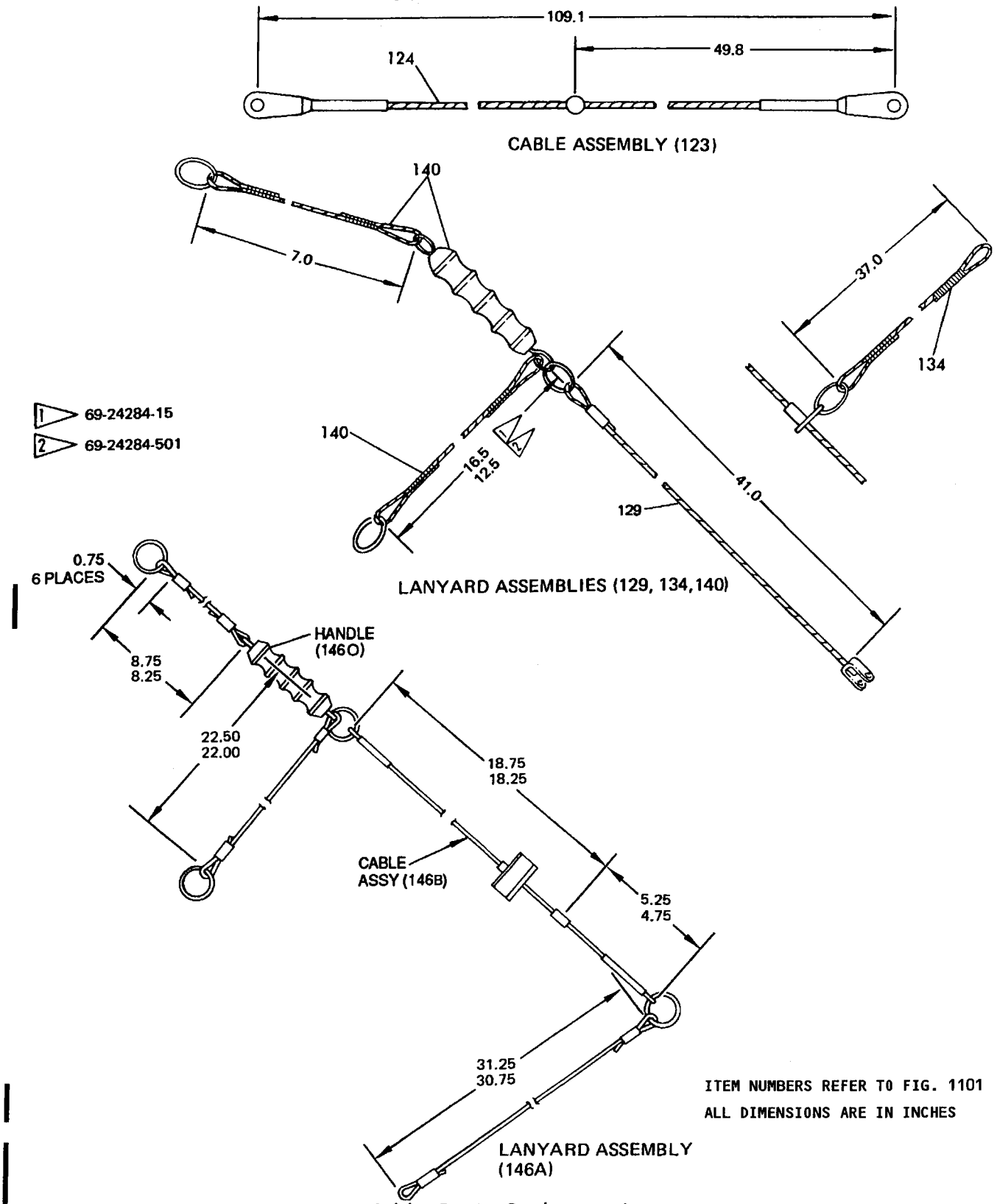
(2) Tape -- Velcro, V83014

(3) Sealant -- BMS 5-95 (Replaces BMS 5-79) (SOPM 20-60-04)

(4) Corrosion Inhibiting Compound -- BMS 3-23 (SOPM 20-60-02)

(5) Primer -- BMS 10-11, Type 1 (SOPM 20-60-02)

(6) Enamel -- BMS 10-11, Type 2 (SOPM 20-60-02)

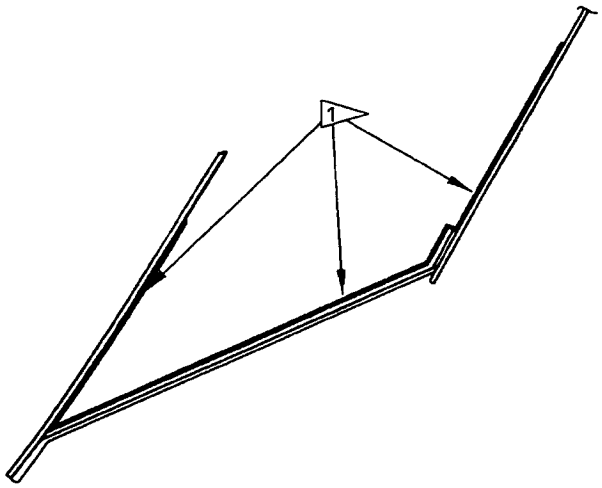


ITEM NUMBERS REFER TO FIG. 1101

ALL DIMENSIONS ARE IN INCHES

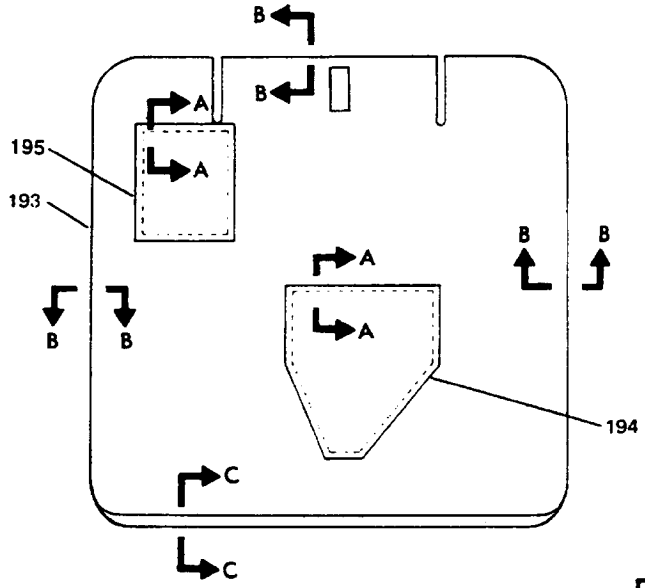
Cable Parts Replacement
Figure 401

F12171

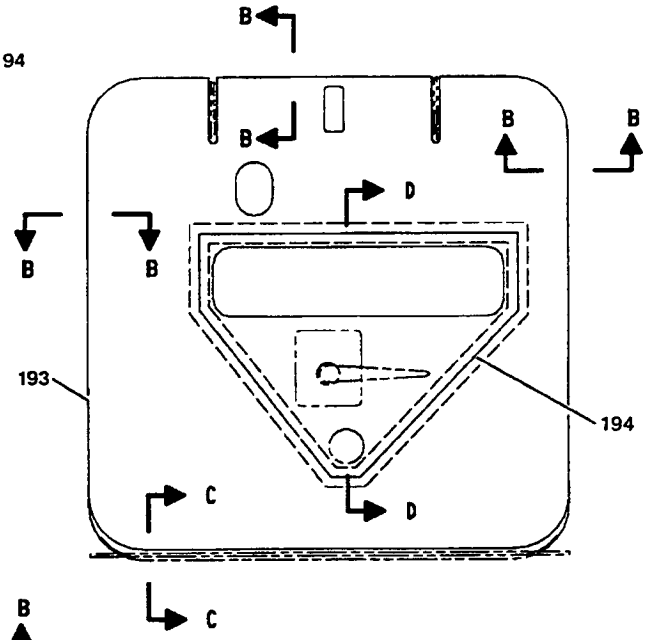


1 APPLY BMS 3-23 CORROSION INHIBITING COMPOUND ON THE LOWER 3 TO 4 INCHES OF THESE SURFACES OF THE DOOR INTERIOR

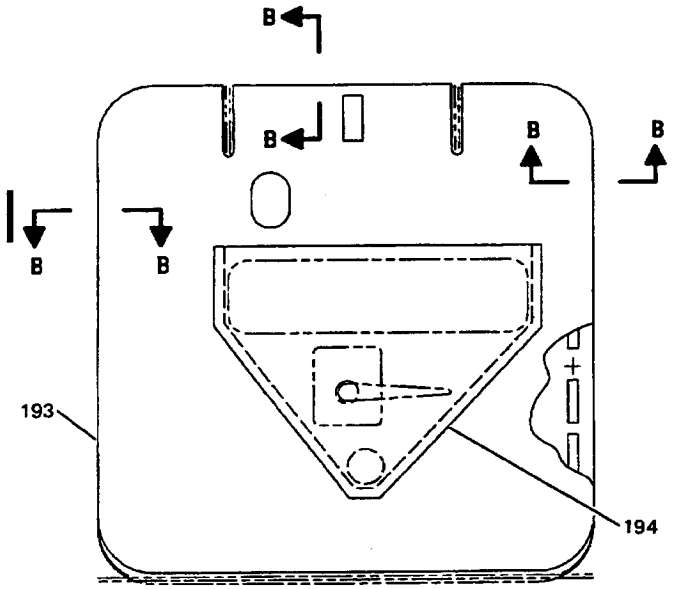
Corrosion Inhibiting Compound Application
Figure 402



INTERIOR SKIN INSULATION
INSTALLATION (192) 65-77492-3



INTERIOR SKIN INSULATION
INSTALLATION (192) 65-77492-12

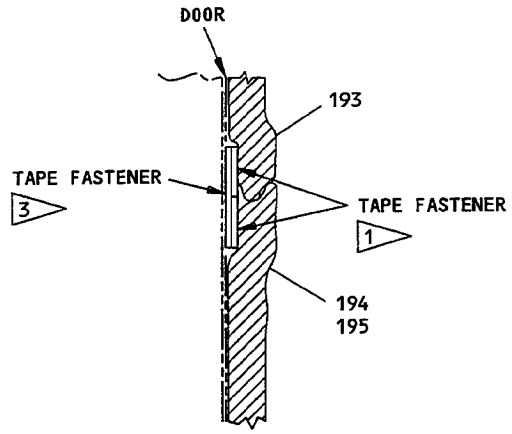


INTERIOR SKIN INSULATION INSTALLATION
(192) 65-77492-18,-22,-30,-31

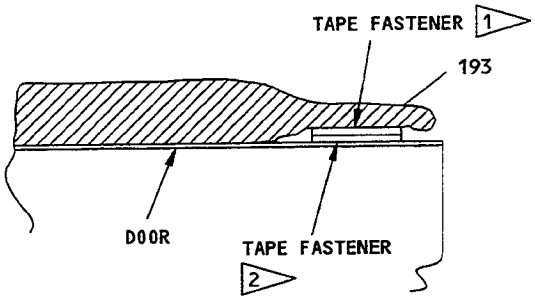
ITEM NUMBERS REFER TO FIG. 1101

Velcro Tape Installation
Figure 403 (Sheet 1)

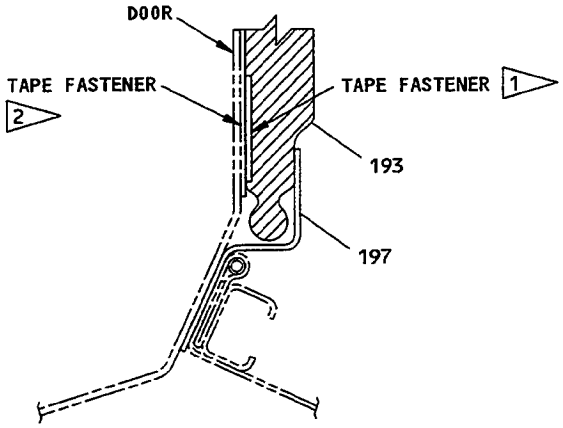
F12182



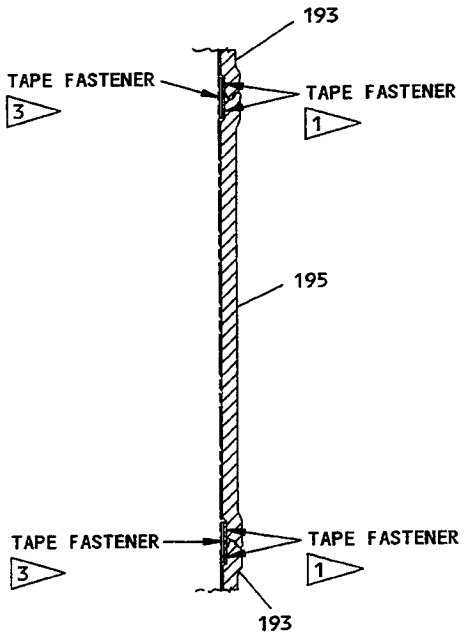
A-A



B-B



C-C

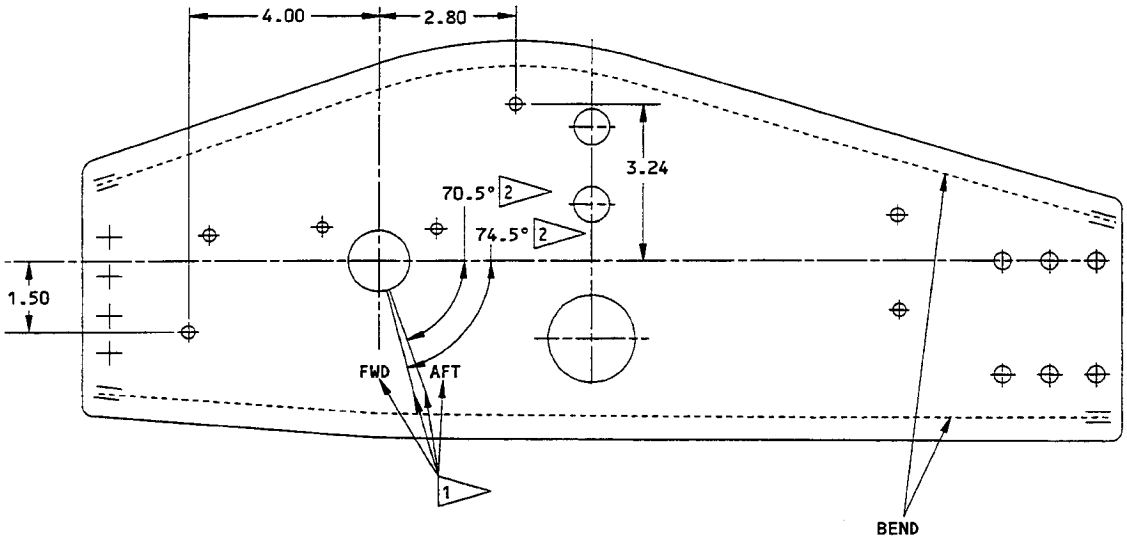


D-D

1. STRIPS OF 65-57700-26 HOOK TYPE VELCRO TAPE ADDED TO BLANKET ASSEMBLY
2. CEMENT STRIPS OF 65-57700-41 ONE INCH PILE TYPE VELCRO TAPE TO INSULATION PANEL ASSEMBLY
3. CEMENT STRIPS OF 65-57700-77 TWO INCH PILE TYPE VELCRO TAPE TO INSULATION PANEL ASSEMBLY

Velcro Tape Installation
Figure 403 (Sheet 2)

963538



(281, 65C33693-12)
UPPER BASE

ITEM NUMBERS REFER TO IPL FIG. 1101

1 SILKSCREEN RIGGING MARKS AS SPECIFIED IN 20-50-10. TYPE CAL-L-INK, COLOR BLACK. LINE WIDTH IS 0.024 INCH. LOCATE AS SHOWN.

2 ANGLE TOLERANCE IS ± 2 DEGREES.

Application of Rigging Marks to the Upper Base 65C33693-12
of Counterbalance Assemblies 65C33684-10,11
Figure 404

ASSEMBLY

NOTE: Repair fixture C52002-1 can be used to hold the door assembly during overhaul.

When they were first made, the door assemblies were fillet and injection sealed with BMS 5-95 or other sealants. To reduce the need for special refinishing and primer, BMS 5-95 sealant is recommended to make new fillet and injection seals.

1. General

   A. Install all bolts and nuts per 20-50-01.

   B. Install all lockwire and cotter pins per 20-50-02.

2. Place spacers (121 or 121A, Fig. 1101) and attach plates (120 or 120A) in position with washers (118 and 118A), as applicable and secure with bolt (117), and nut (119) if applicable.

3. Place snubber fitting assembly (113) and shims (110) in position and secure with washers (109) and bolts (107 and 108) if applicable.

   NOTE: Assembly steps 4. thru 6. are applicable to cargo door assemblies 65-46921-1 and -528 only.

4. Install grommets (85 and 104 thru 106).

5. Place pulley bracket (103) in position and secure with bolts (100 and 102) or rivets (96 and 97), washers (99 and 101), and nuts (98).

6. Place latch channel (82) in position and secure with bolts (83) and washers (84).

7. Place serrated plates (76 and 77) and shims (78 and 79) in position and secure with bolts (80) and nuts (81).

8. Insert torque tube (75) through door frame; slide bearing (59) and housing assembly (52) on torque tube as tube is installed.

9. Place bearings (71) in housings (70) and install housing assemblies (69) on door frames with bolts (72), washers (73), and nuts (74).

10. Install bearings (60) on roller arm fittings (63) with washers and nuts (61 and 62). Secure forward nut (62) with cotter pin (62A) where applicable. Install roller arm fittings with spacers (67 and 68) in torque tube (75) and secure with bolts, washers, and nuts (64 thru 66).

    NOTE: Assemble torque tube and roller arm fittings with arrows on Metal-Cal (35) "up" (roller arms in "latched" position). Use spacers (67 and 68) as required to maintain end play (not to exceed 0.015 inch).

11. Secure bearing (59) and housing assembly (52) to structure with bolts, washers, and nuts (55 thru 58).

12. Install fitting arm (48) with bolts, washers, and nuts (49 thru 51).

12A. Position attach plate (36A) on latch (37) and install parts (36B thru 36E).

13. Install rod assembly (47) on fitting arm (48) and flush latch (37) with bolts, washers, nuts, and cotter pins (38 thru 46). Tighten nuts (36B, 40, 45) 10-25 pound-inches and install cotter pins.

    NOTE: Install rod assembly (47) with BACB10A435L end fitting down.

14. Attach spring (36) to flush latch assembly (37) and to door structure.

15. Install rollers (22), spacers (24), and secure with bolt, washers, and nuts (23, 25, and 26).

16. Install access cover (8) with screws (9).

17. Install Installation Items

    NOTE: Items 123 thru 199, which are installed in this paragraph, are part of the forward cargo door installation and cargo compartment insulation installation. These items may or may not have been installed on the door assembly when received for overhaul.

    Assembly steps 17.A. thru 17.M. are applicable to cargo door installations 65-49889-1 only.

    A. Place pulley bracket (95) and, if previously installed, tapered fillers (189, 190, or 191) in position and secure with screws (94), radius fillers (94A), washers (93), and nuts (92).

    B. Place pulley bracket assembly (91) and if previously installed, tapered fillers (189, 190, or 191) in position and secure with bolts (90 and 90C), radius fillers (90A and 90D), washers (89), and nuts (88 and 90B).

    C. Place pulley bracket assembly (87) and if previously installed, tapered fillers (189, 190, or 191) in position and secure with screws (86).

    D. Install bearings (166) and spacer (167) in drum (168).

    E. Attach cable assembly (123) to drum (168) by nesting terminal ball (125) in recess in drum.

       NOTE: Secure cable terminal to drum with MS20995C20 lockwire. Wire ends should be positioned above and below terminal ball, not under cable or in adjacent grooves.

    F. With one and one-half turns of cable (124) wrapped around drum and ball terminal forward, install drum in door with long end of cable assembly (123) on door inboard side. Secure with bolt (164). Tighten bolt to within a torque range of 80 to 90 pound-inches.

G. Install pulleys (169) (four places) and secure with bolts (170), nuts (171), washers (172), and cotter pins (173).

H. Place spacer (176) in position and install screw (175) and nut (174).

J. On doors with phenolic pulleys (169), check cable alignment as follows:

(1) Pull cable assembly (123) 13 to 14 inches out of door as measured from end of terminal to inner skin of door and check that cable aligns in pulleys (169) within the tolerance shown in Fig. 502.

(2) If cable does not align properly, install tapered fillers (189, 190, or 191) as required, at base of pulley bracket (95) and pulley bracket assemblies (87 and 91) to obtain cable alignment shown in Fig. 502.

NOTE: Use whichever tapered filler (189, 190, or 191, Fig. 1101) is required to obtain cable alignment. All fillers on a given bracket must have the same part number and must be installed in sets of four per bracket.

K. Secure cable assembly (123) so that 10 inches minimum extends through hole in inner skin. Attach plate (177 or 178) to opposite end of cable with bolt (184), nut (183), and cotter pin (182). Install springs (179, 180, and 181).

L. Place spacer (156) in position and secure with spring pin (155).

M. Place spring (160) and latch (161) in position and secure with bolt (159), washer (158), and nut (157).

N. Place hinge arm assemblies (150) and serrated plates (152) in position and install bolts (147 and 148), washers (149 and 149A) and nuts (149B and 149C). Select correct length bolts (147 and 148) from table in Fig. 501 as applicable.

O. Install stop pins (163) and retainer springs (162).

P. On doors with insulation pads (194 thru 196) cemented to door access panels, position interior skin insulation pad (193) on door and secure with lining retainer studs (198).

TABLE OF BOLT LENGTHS

SHIM (78 OR 79) THICKNESS (INCHES)	BOLT (147)	BOLT (148)
0.0 TO 0.13	BACB30NE4-16	BACB30NE5-15
0.13 TO 0.19	BACB30NE4-17	BACB30NE5-16
0.19 TO 0.25	BACB30NE4-18	BACB30NE5-17

Hinge Arm Installation
Figure 501

Q. On doors with insulation blanket assemblies attached with Velcro tape, install tape as required per REPAIR, put blanket assemblies (193, 194, and 195) in position on the door, and push the hook and pile Velcro tape halves together.

R. Install retainer (197) with screws (199).

S. Install seal (200) as follows:

(1) Lay the seal on the door with the flap of the seal outboard and with the top and the bottom of the seal, as marked, at the correct location on the door.

(2) Move the seal into position over the seal retainers. Equalize the stretch throughout the entire seal, and keep the seal corner markings at the centerline of each corner.

(3) Install the seal into the retainer at each corner, for a distance of 2 to 3 inches. First install the inboard edge of the seal into the inner side of the retainer. Then, with the seal installation tool B52004-1, push the outboard edge of the seal into the retainer.

NOTE: If you push the seal in a direction square to the seal edge, you will help decrease bunching of seal.

Liquid soap can be used to lubricate the seal during installation.

(4) Install the seal into the retainer at points midway between the corners by the procedure in step (3).

(5) Install the remainder of seal. Work from the midpoints, at the top and bottom and both sides, toward the corners.

NOTE: To remove misalignment, pull the seal out from the retainer at the corners, adjust it, then install it again.

(6) To remove wrinkles from the flap of the seal, pull the material into the corners in the required direction.

NOTE: Assembly steps 17.T. thru 17.V. are applicable to cargo door installation 65-49889-1 only.

T. Connect the lanyard assembly (140) with tabs (127 and 128).

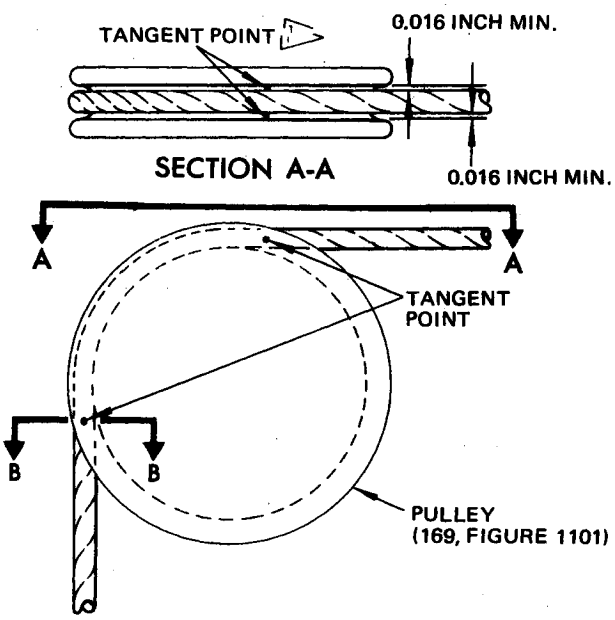
U. Install the lanyard assembly (129), with the attached lanyard assembly (140) and where applicable with the attached lanyard assembly (134), with cotter pin (188).

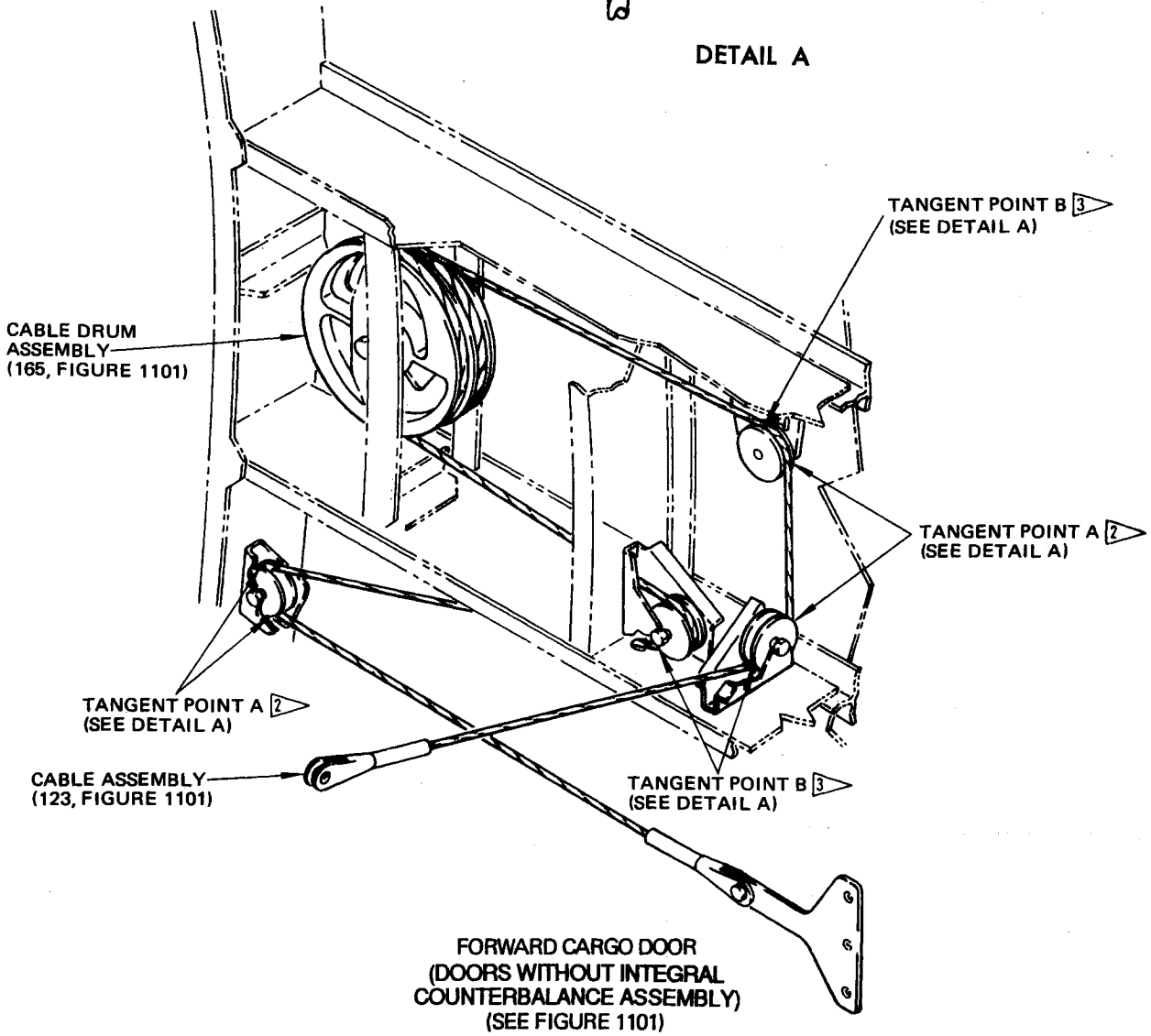
NOTE: Installation of lanyard assembly (129) requires that the cable be inserted in the guide assembly (32) and the lanyard assembly be completed on installation. See Fig. 401 for the buildup dimensions.

1 TANGENT POINT OF PULLEY. LIP RADIUS AND INSIDE FACE.

2 USE TAPERED FILLERS PER ASSEMBLY TO OBTAIN ALIGNMENT.

3 ALIGNMENT CONTROLLED BY BRACKET ATTACH BOLT LOCATIONS IN STRUCTURE.





Pulley Alignment
Figure 502

V. Install spacer (187), washers (186), and bolt (185) connecting lanyard assembly (134), where applicable, to door.

NOTE: Assembly steps 17.W. and 17.X. are applicable to cargo door installation 65-49889-3 only.

W. Connect lanyard assembly (146A) with tab (127) and guide tube assembly (146D).

X. Install spacer (128I), washers (128G), bolt (128F) and clamp (128H).

18. Install access panels (6, 10) with screws (7, 11).

19. Install access panel assembly (1) as follows:

A. Apply primer, BMS 10-11, Type 1 on countersink area of holes for bolts (5) and let the primer dry.

B. Apply a pressure faying surface seal of sealant, BMS 5-95, class B or C, between access panel assembly (1) and door structure.

C. Position access panel assembly (1) in opening and install bolts (5) in dry primed holes.

20. On doors with integral counterbalance assembly, assemble the counterbalance assembly (209) as follows:

A. Install bearing (231) in upper housing (230) and install bolts (229), washers (228) and nuts (227) securing upper housing to counterbalance assembly (209).

B. Install bearing (236) in lower housing (235) and install bolts (234), washers (233) and nuts (232) securing lower housing to counterbalance assembly (209).

C. Install shaft (219), drum (216), bushings (220, 225), cam assembly (221) and washer in counterbalance assembly (209) and secure with washer (218) and nut (217).

CAUTION: DAMAGE TO THE PIN (276) THREADS WILL OCCUR IF THE NUT (260) IS TURNED WHILE THE SPRING LOAD IS ON THE PIN, NUT, AND WASHER (261). DO NOT TURN THE NUT (260) TO TRY TO ADJUST THE SPRING LOAD.

D. If disassembled, assemble the spring cartridge assembly (259) with spring compression tool C52004-1.

E. Install bolt assembly (254), flanged bushings (257, 257A, 258, 258A), track roller (252), bushings (251, 251A, 253, 253A), washers (250, 250A) and nut (249) securing idler crank assembly (256) to spring cartridge assembly (259). Tighten the nut (249) to between 175 and 225 lb-in. After you tighten the nut, make sure the track roller (252) can turn freely.

F. Install bolts (243), washers (242) and nuts (241) securing spring cartridge assembly (259) to counterbalance assembly (209).

G. Install bearings (246) in the idler crank assembly (256).

H. Install bolt (248, 248A), washer (245, 245A) and nut (244, 244A) securing idler crank assembly (256) to the counterbalance assembly (209).

21. Make sure the locking mechanism operates freely and smoothly. If not, look for bent torque tube (75), adjustment of spacers (67,68), or defective bearings (59,71) or rod (47).

SPECIAL TOOLS, FIXTURES AND EQUIPMENT

NOTE: Equivalent substitutes can be used.

1. Installation Tool, Door Seal -- B52004-1
2. Repair Fixture - Forward Cargo Door -- C52002-1
3. Spring Compression tool -- C52004-1

ILLUSTRATED PARTS LIST

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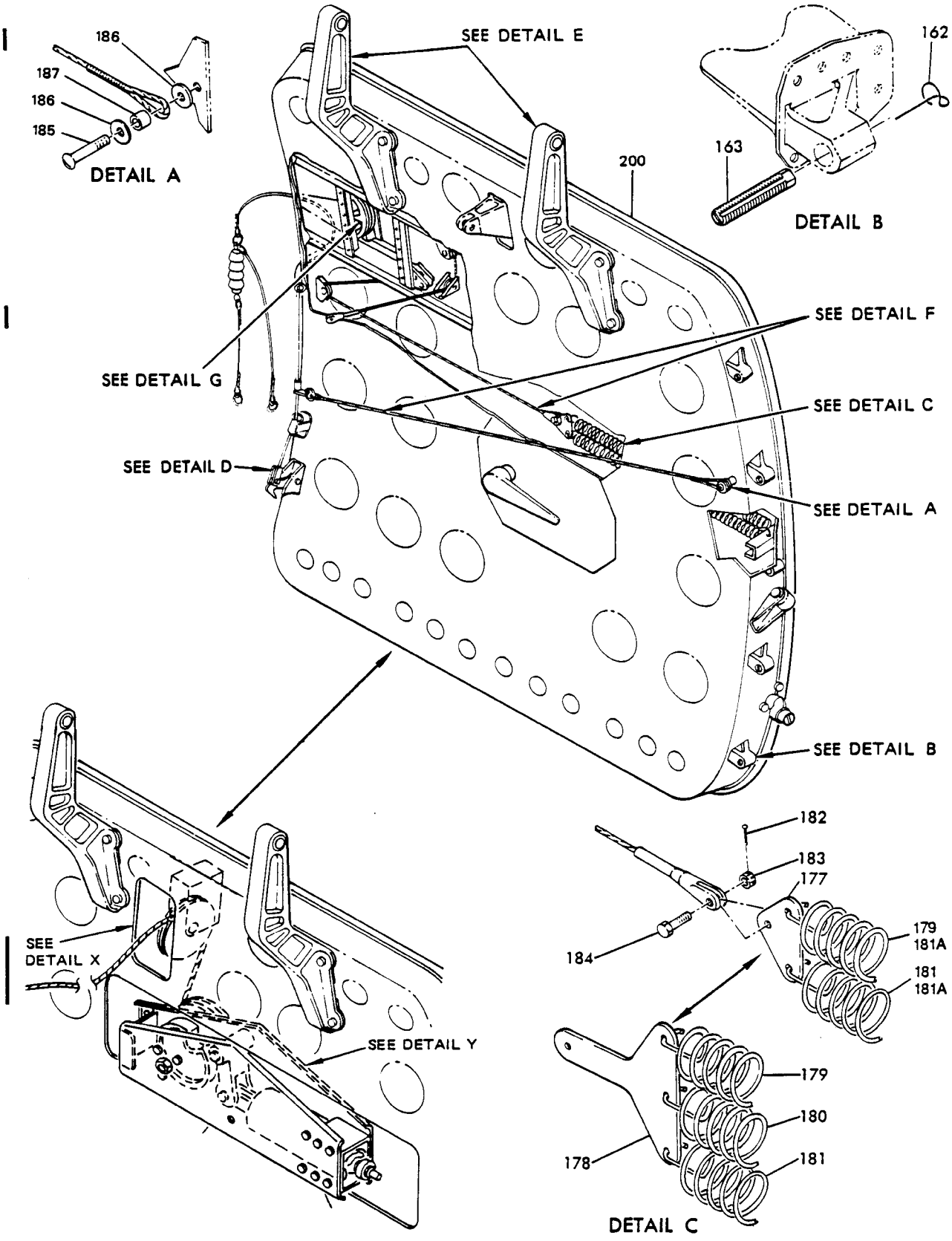
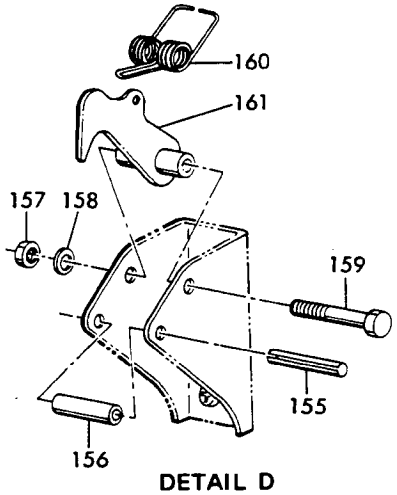
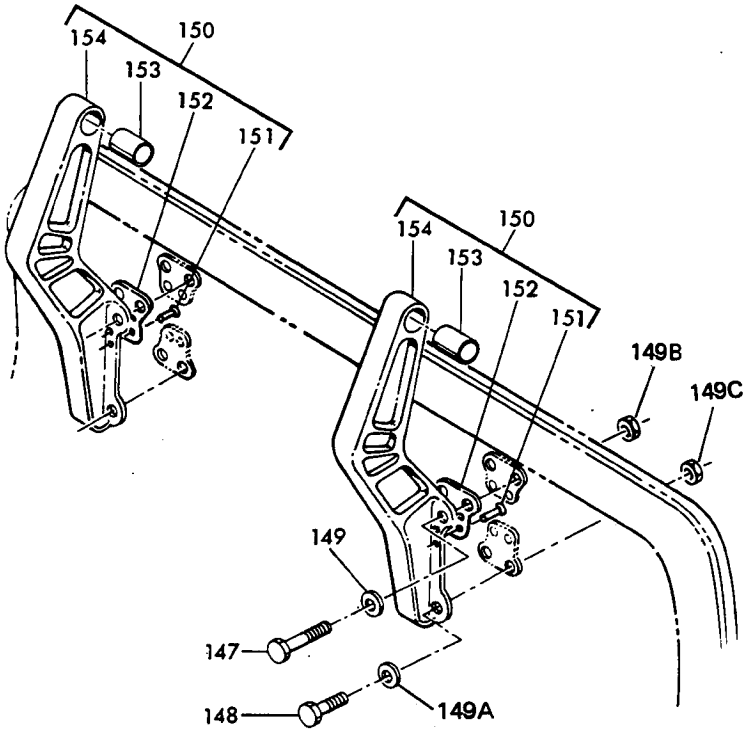


Forward Cargo Door Assembly
Figure 1101 (Sheet 1)



DETAIL D



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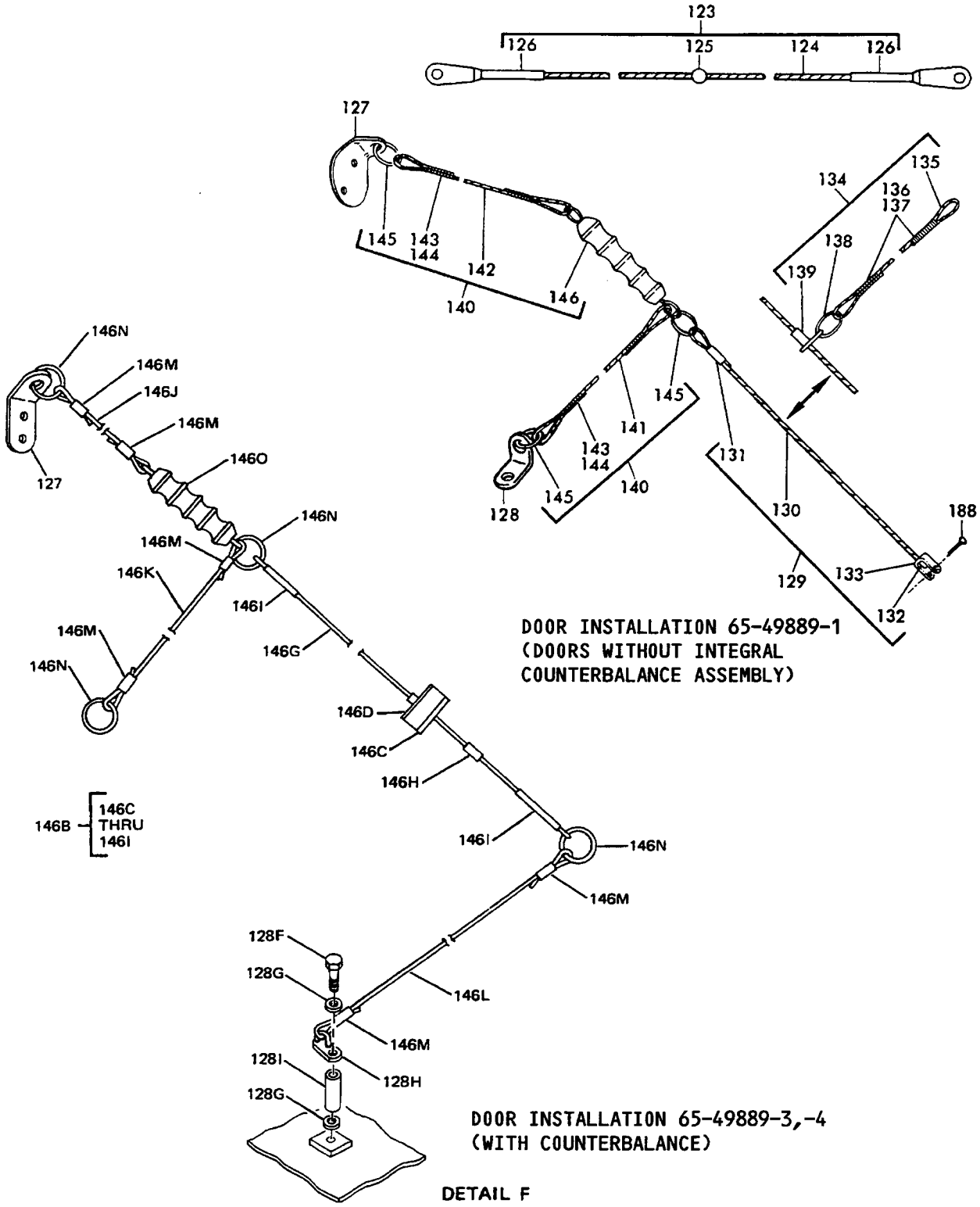
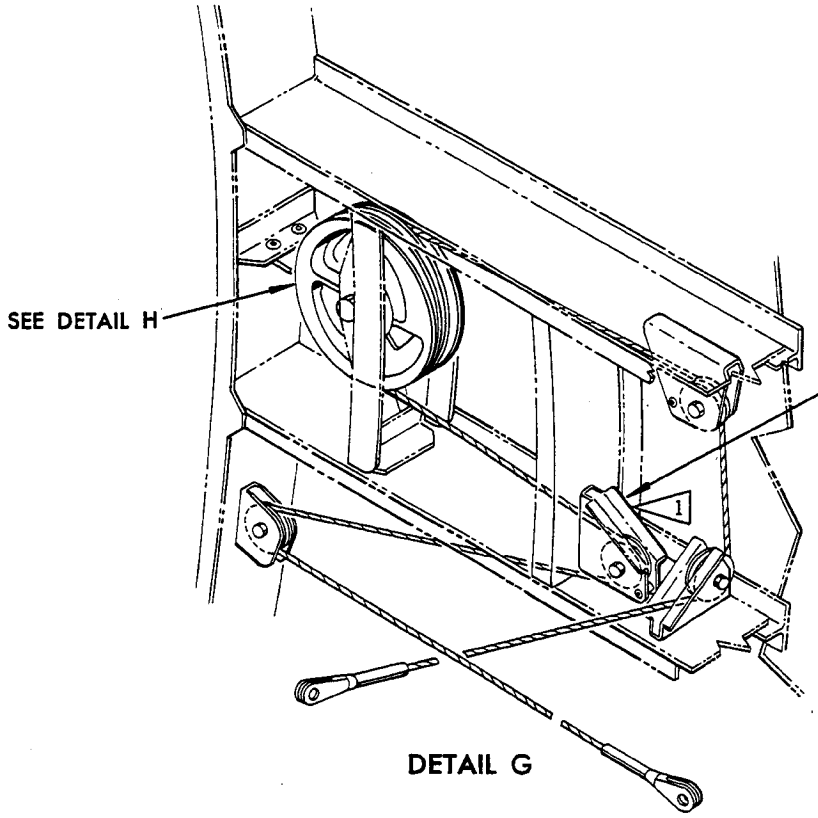


DOOR INSTALLATION 65-49889-1
(DOORS WITHOUT INTEGRAL
COUNTERBALANCE ASSEMBLY)

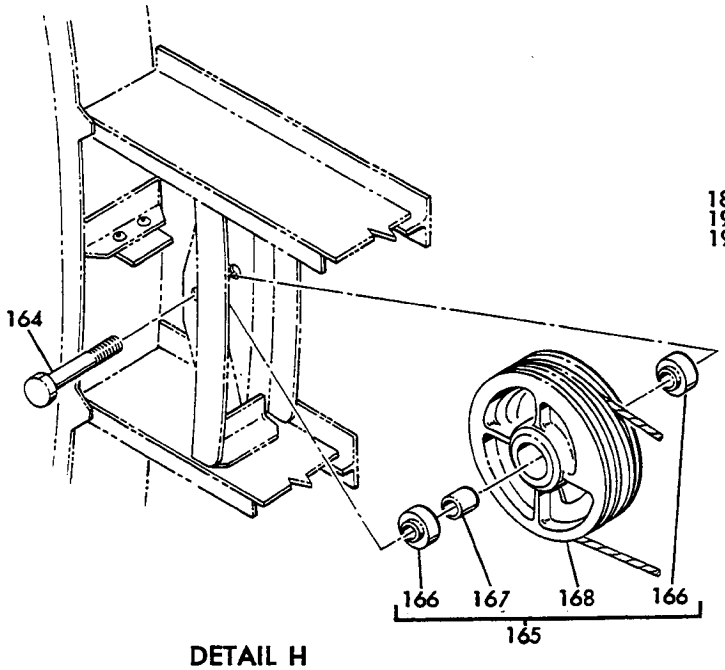
DOOR INSTALLATION 65-49889-3,-4
(WITH COUNTERBALANCE)

DETAIL F
Forward Cargo Door Assembly
Figure 1101 (Sheet 2A)

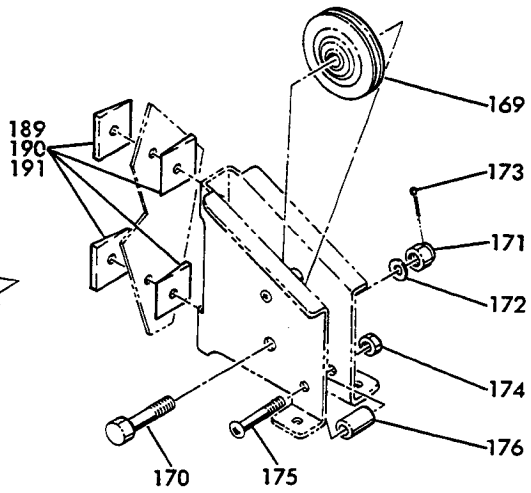
F12190



DETAIL G

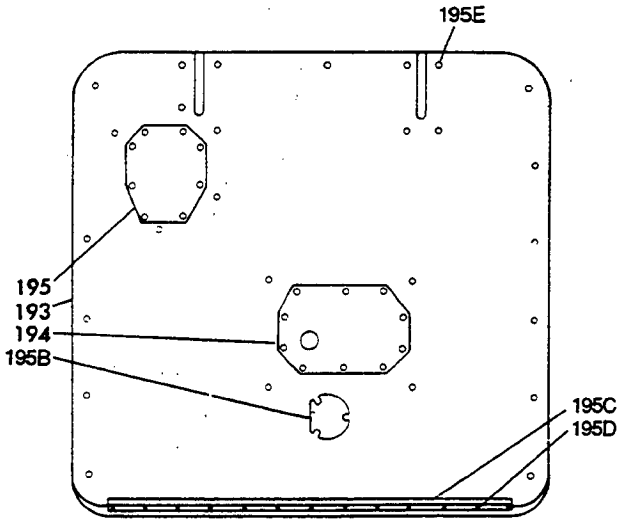


DETAIL H

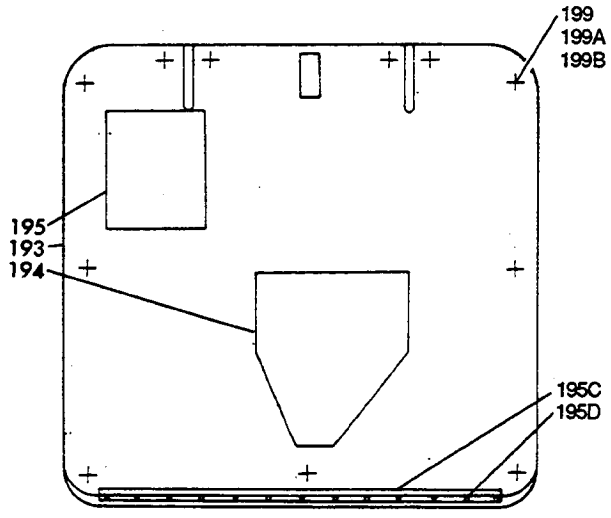


DETAIL J

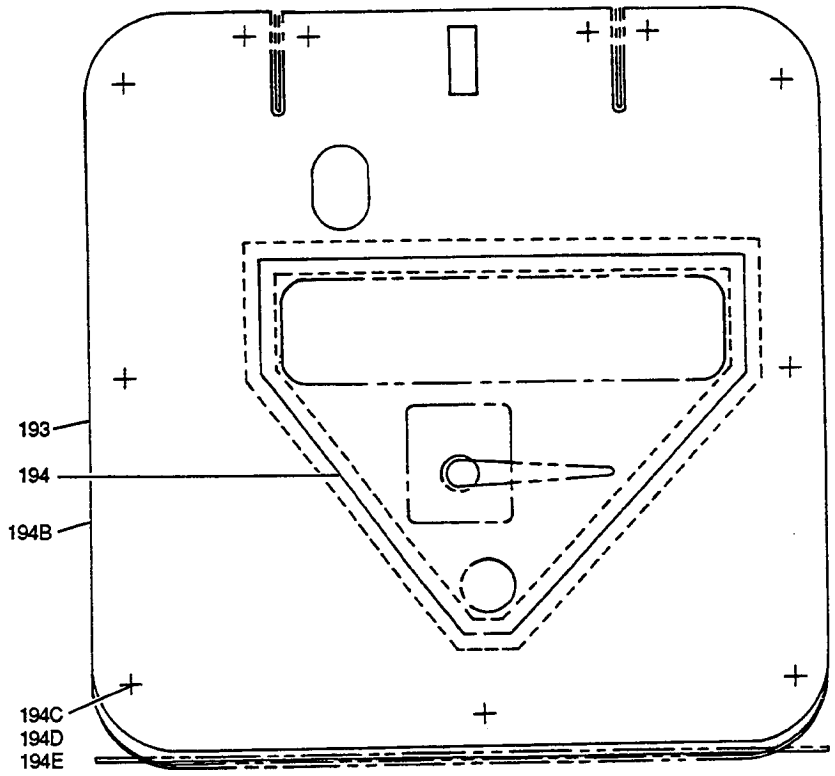
DOORS WITHOUT INTEGRAL COUNTERBALANCE ASSEMBLY



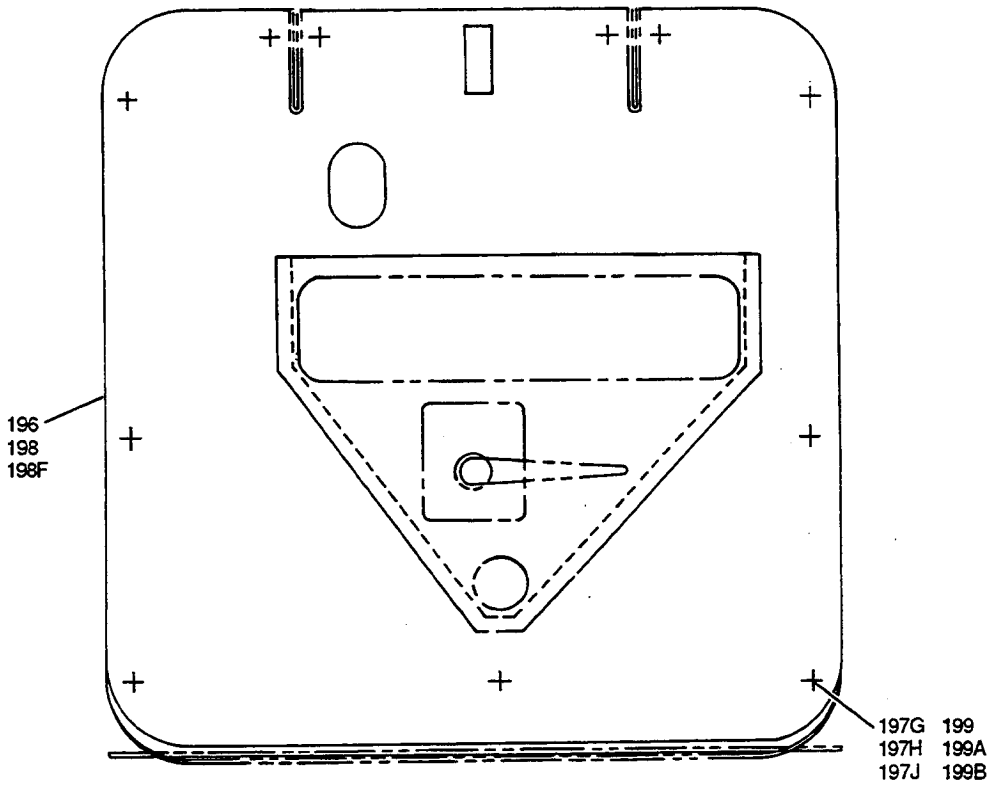
INTERIOR SKIN INSULATION
INSTALLATION P/N 65-49665-2



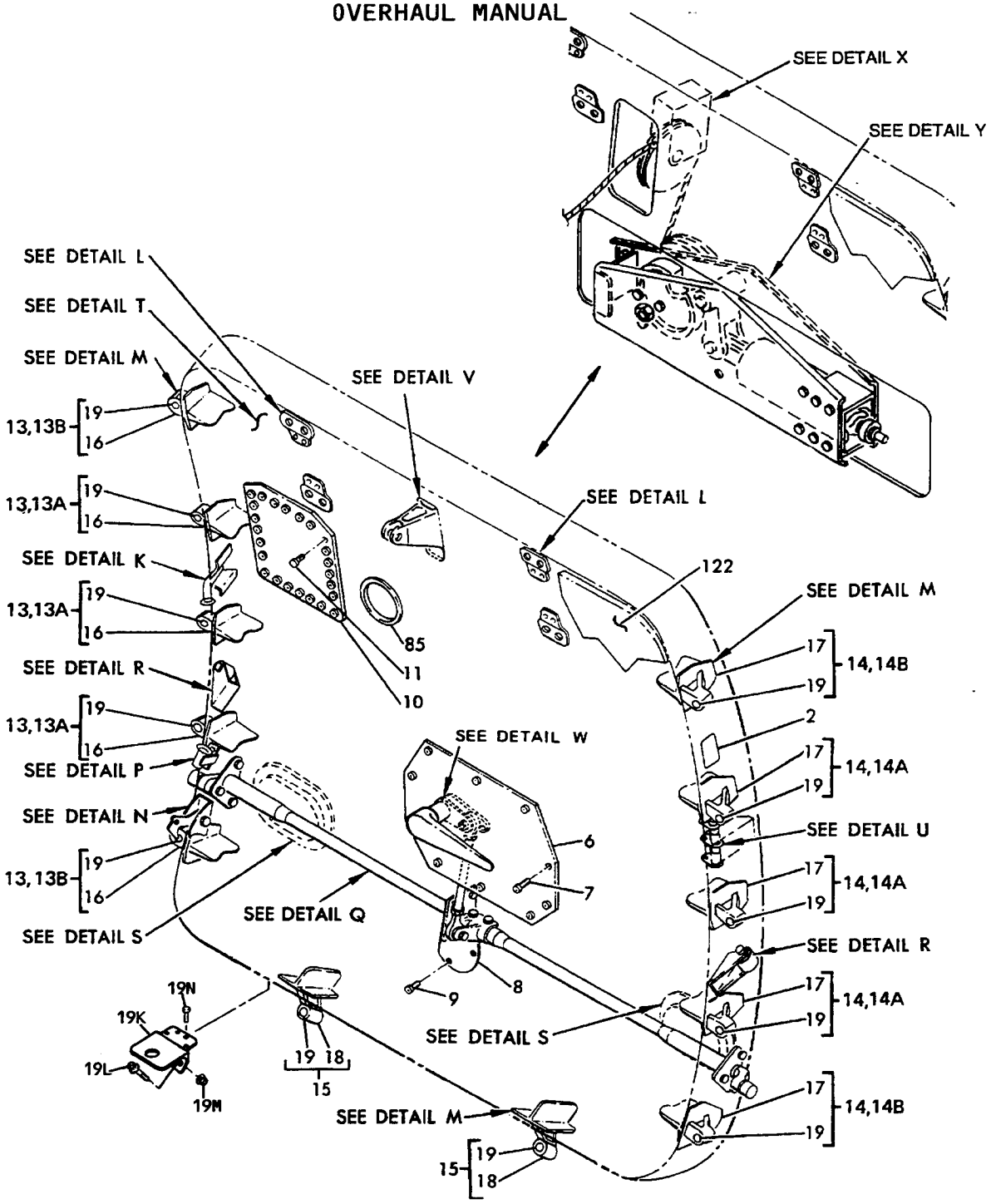
INTERIOR SKIN INSULATION
INSTALLATION P/N 65-77492-3



INTERIOR SKIN INSULATION
INSTALLATION 65-77492-12

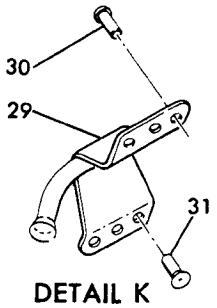


INTERIOR SKIN INSULATION
INSTALLATION 65-77492-18, -22, -30

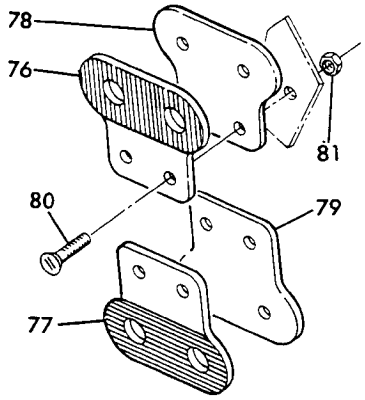


Forward Cargo Door Assembly
Figure 1101 (Sheet 6)

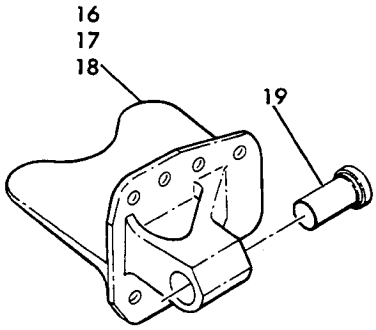
F14539



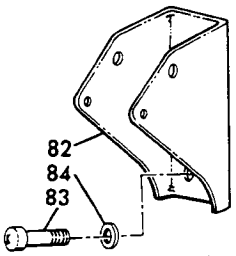
DETAIL K



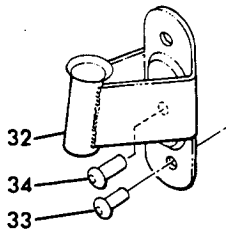
DETAIL L



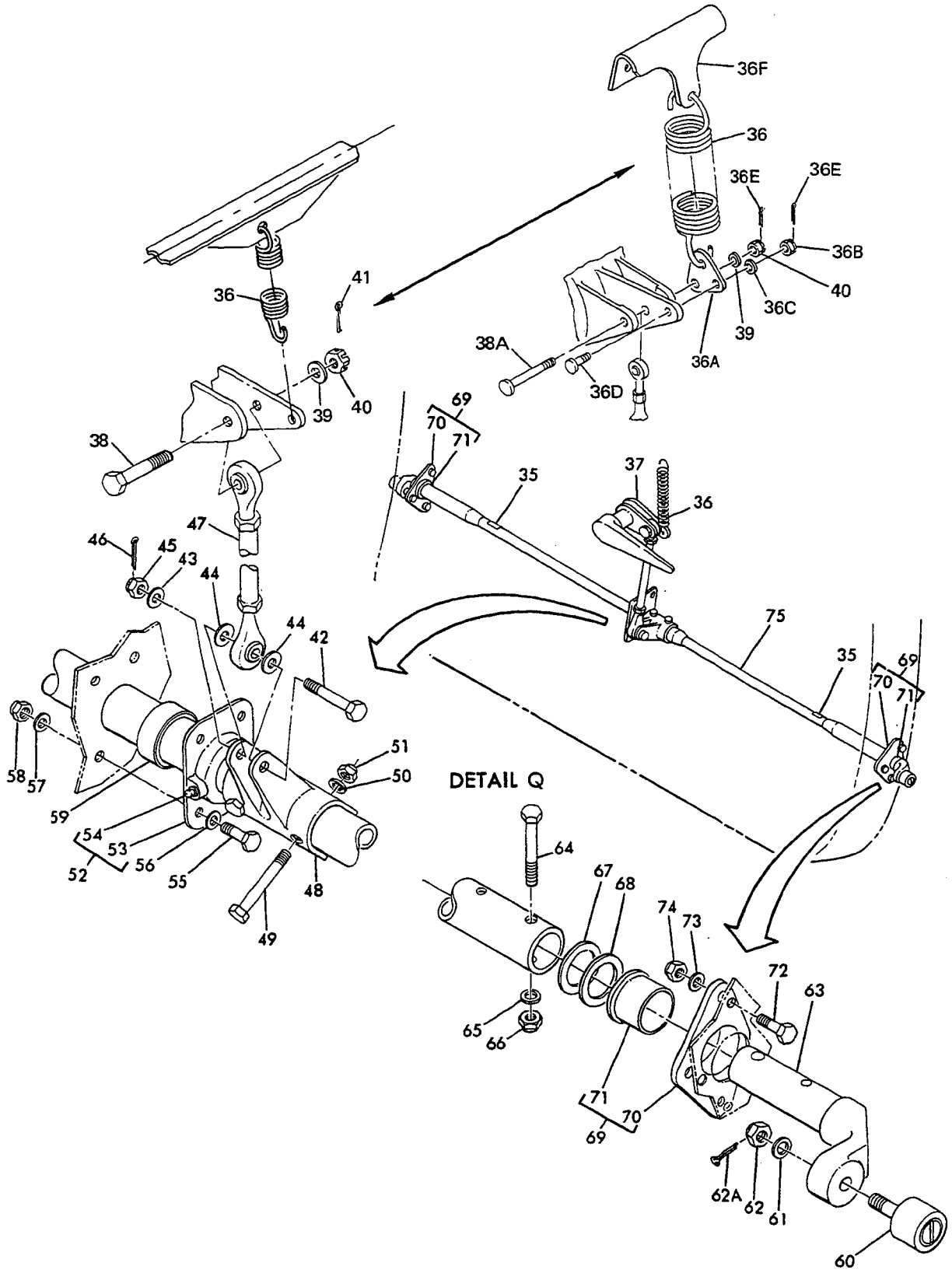
DETAIL M



DETAIL N



DETAIL P


36F
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DETAIL Q
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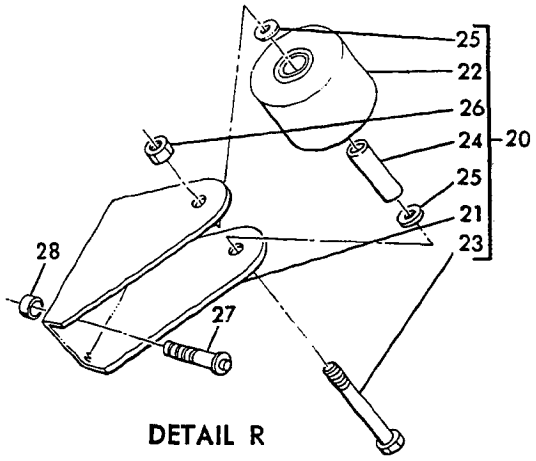
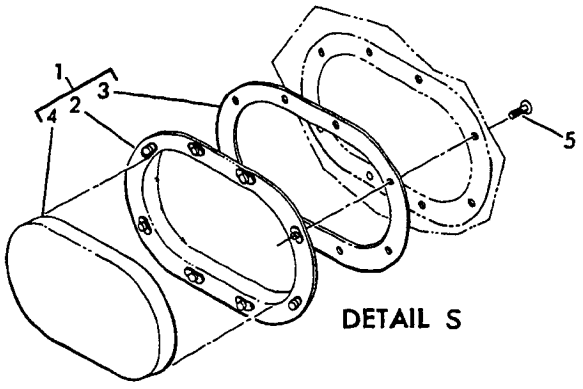
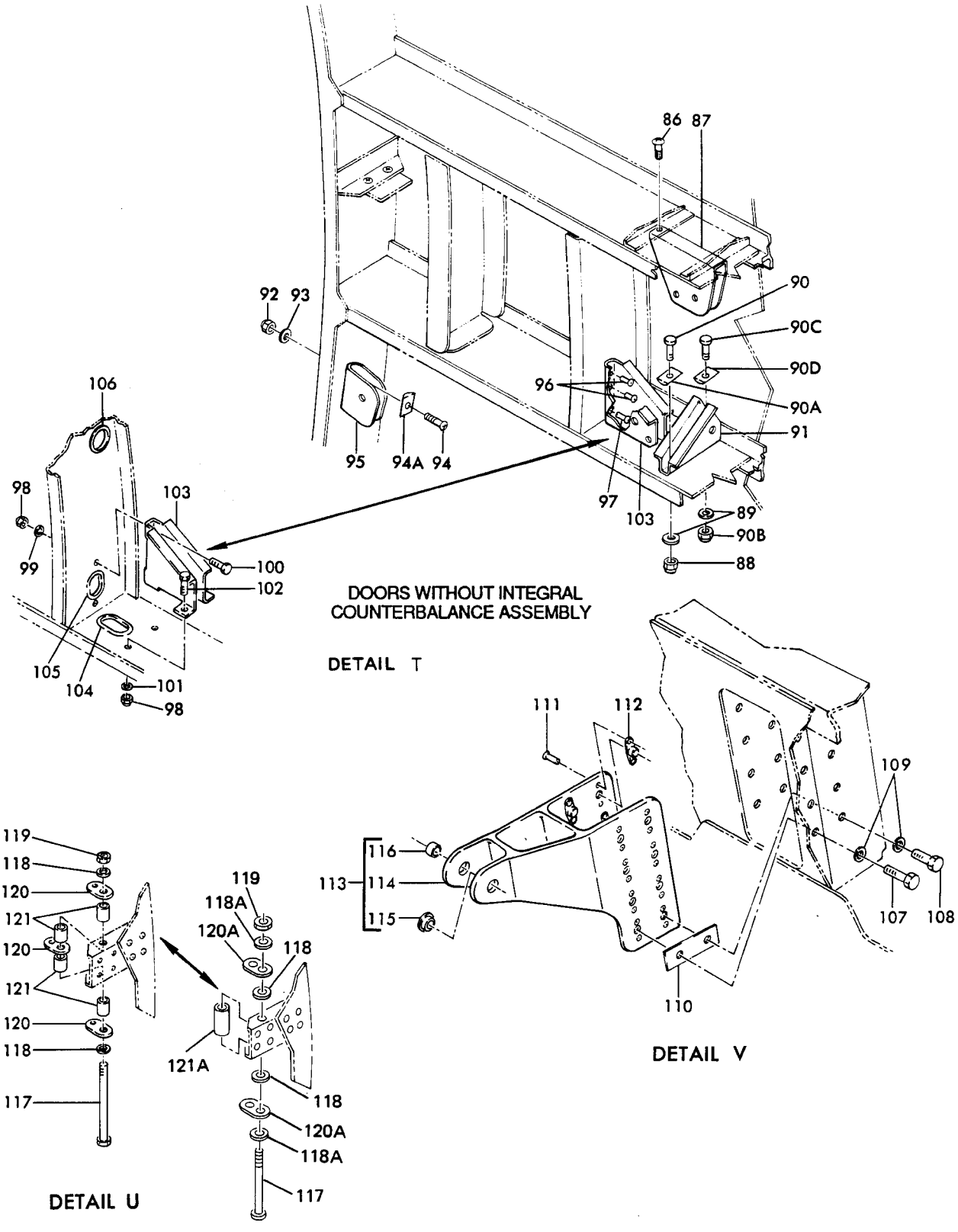


DETAIL R



DETAIL S


86 87
92 93
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DOORS WITHOUT INTEGRAL COUNTERBALANCE ASSEMBLY
DETAIL T
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DETAIL V
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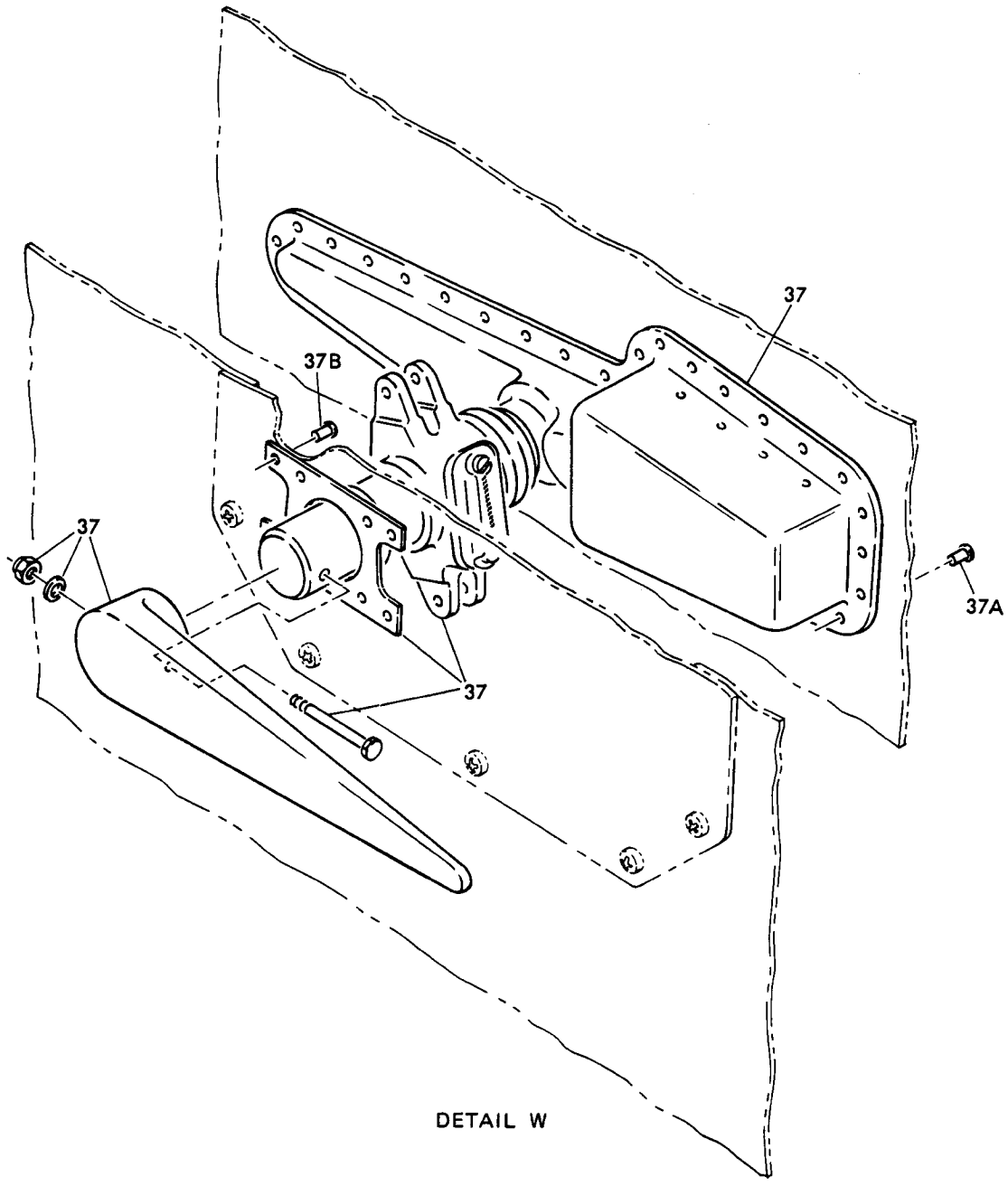
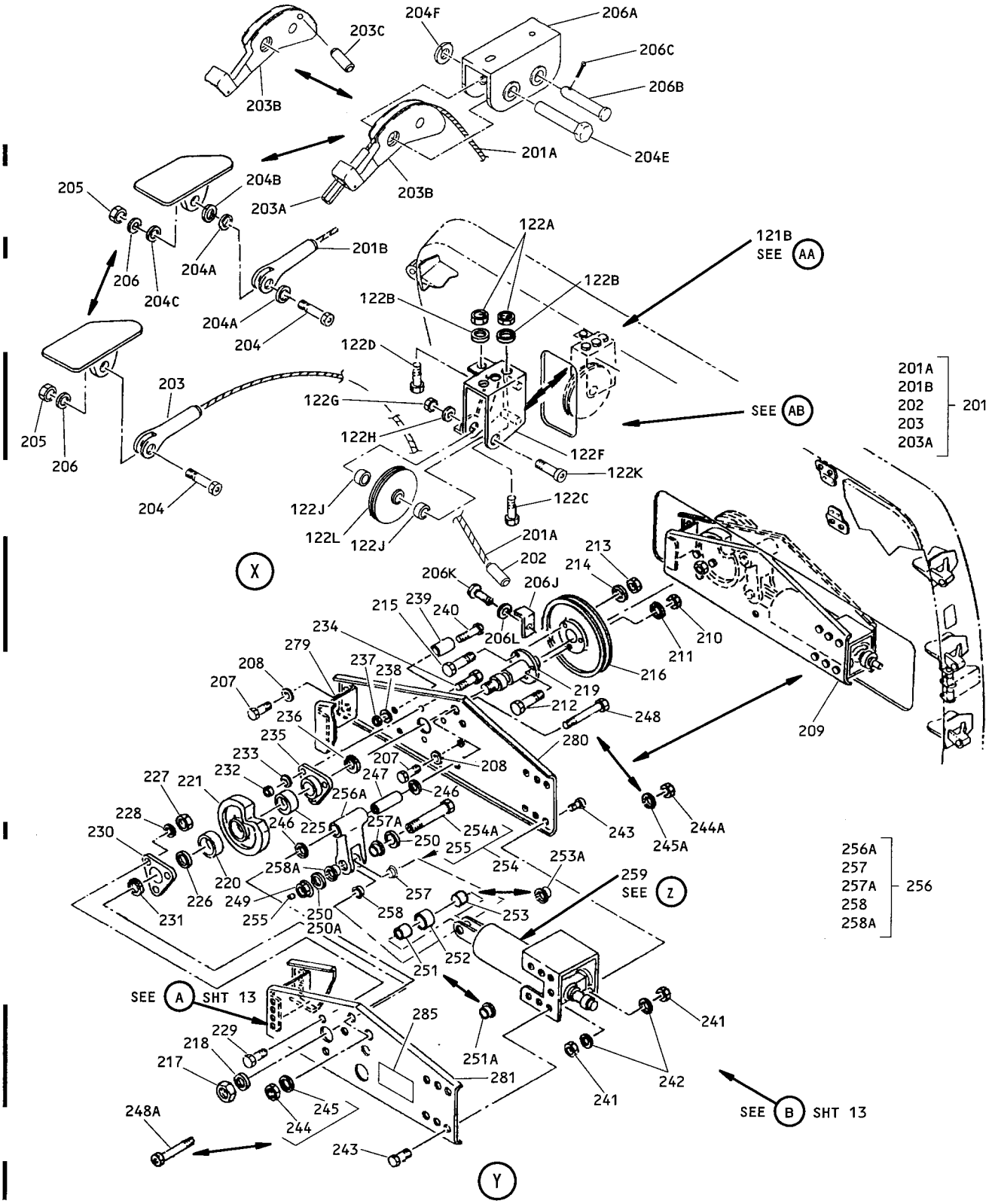
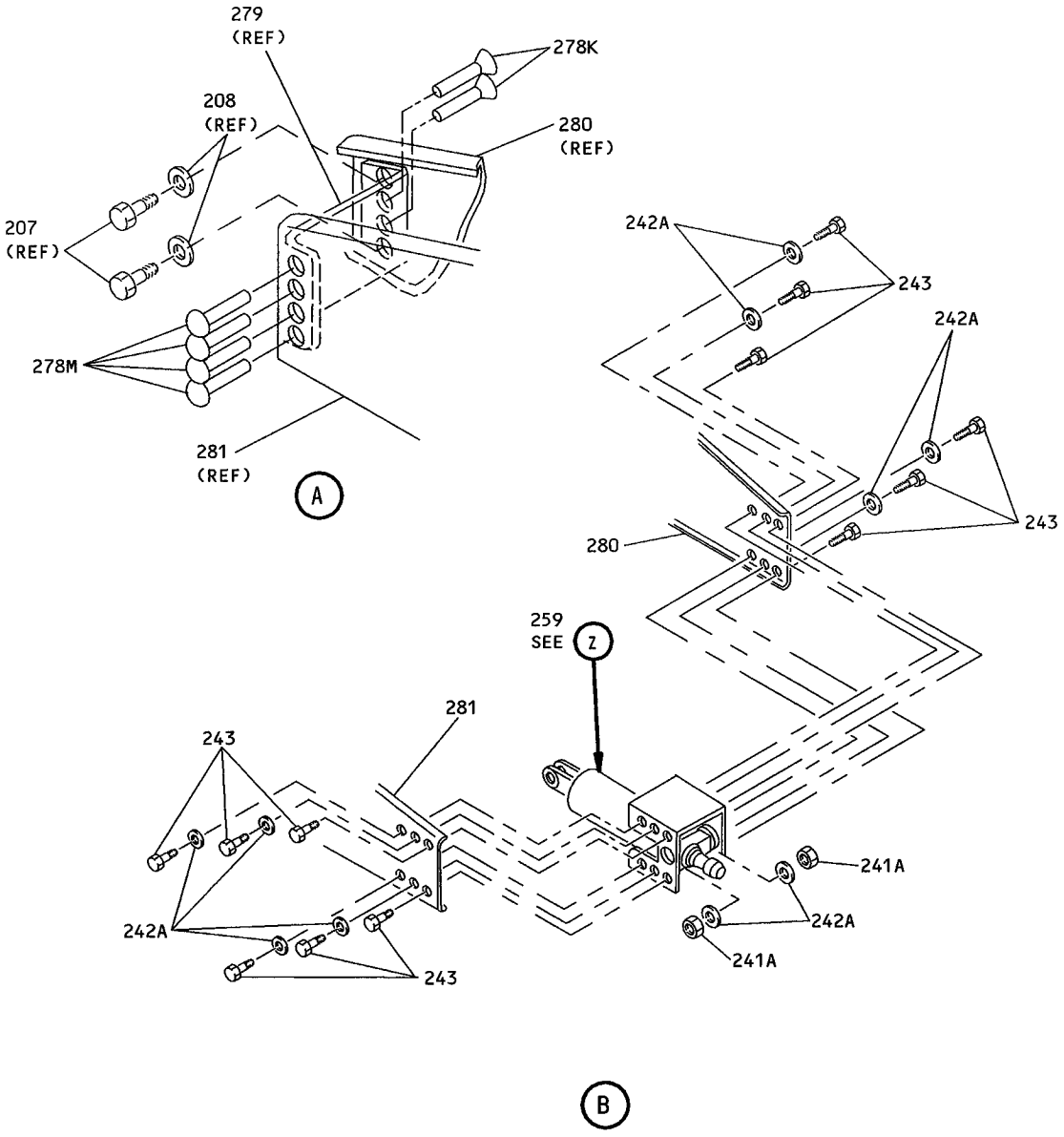
DETAIL U



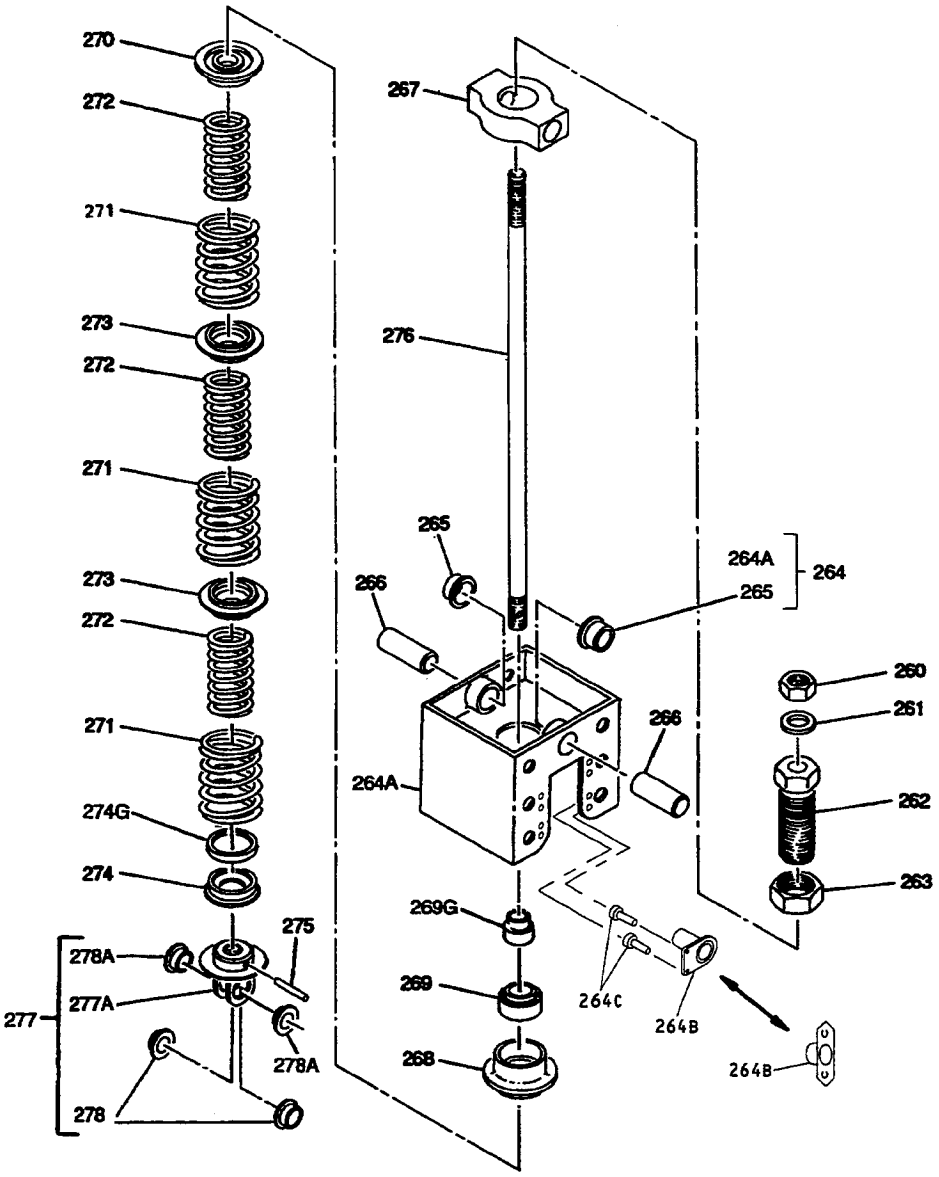
DETAIL W



Forward Cargo Door Assembly
Figure 1101 (Sheet 12)



Forward Cargo Door Assembly
Figure 1101 (Sheet 13)



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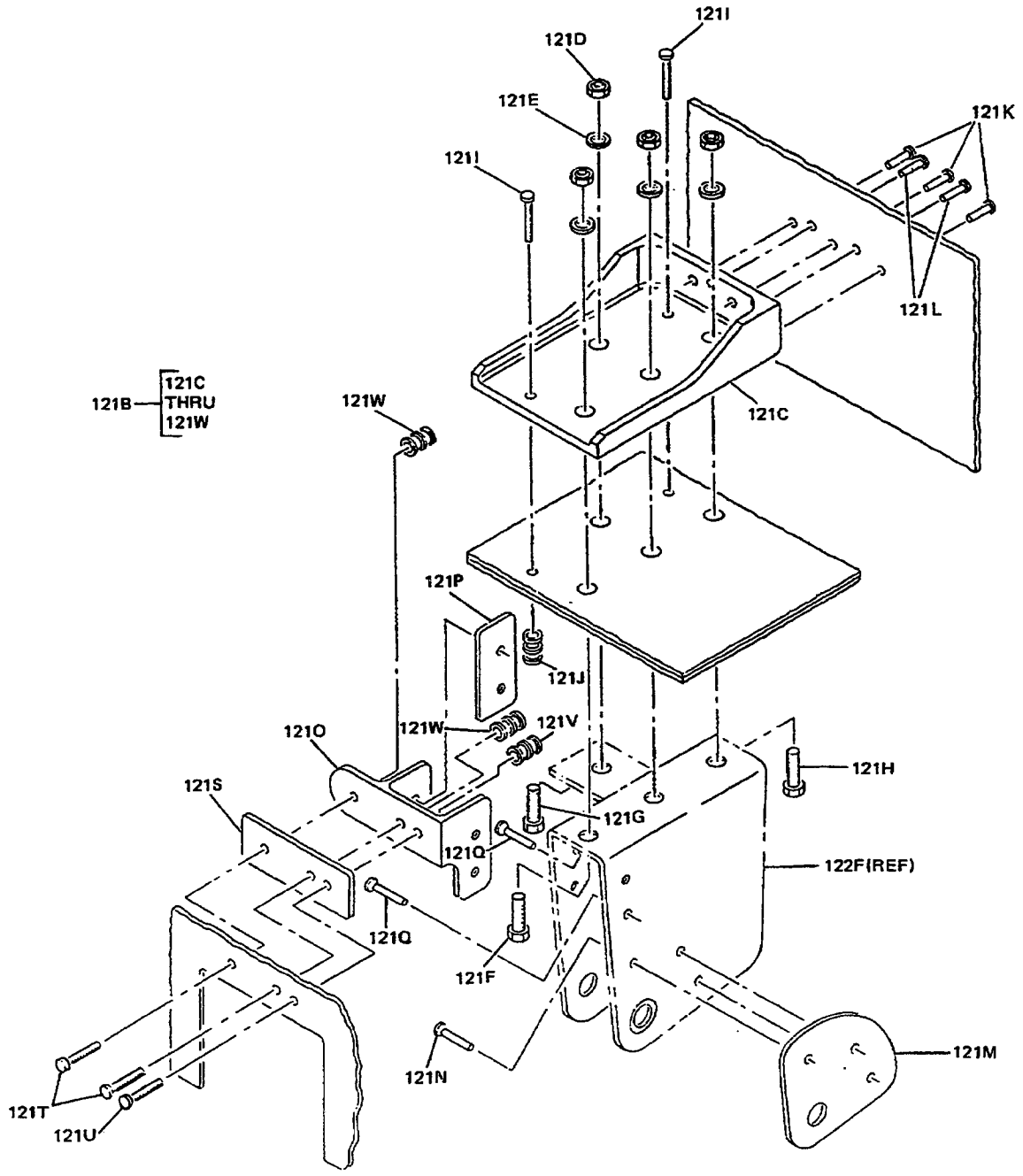
F59848

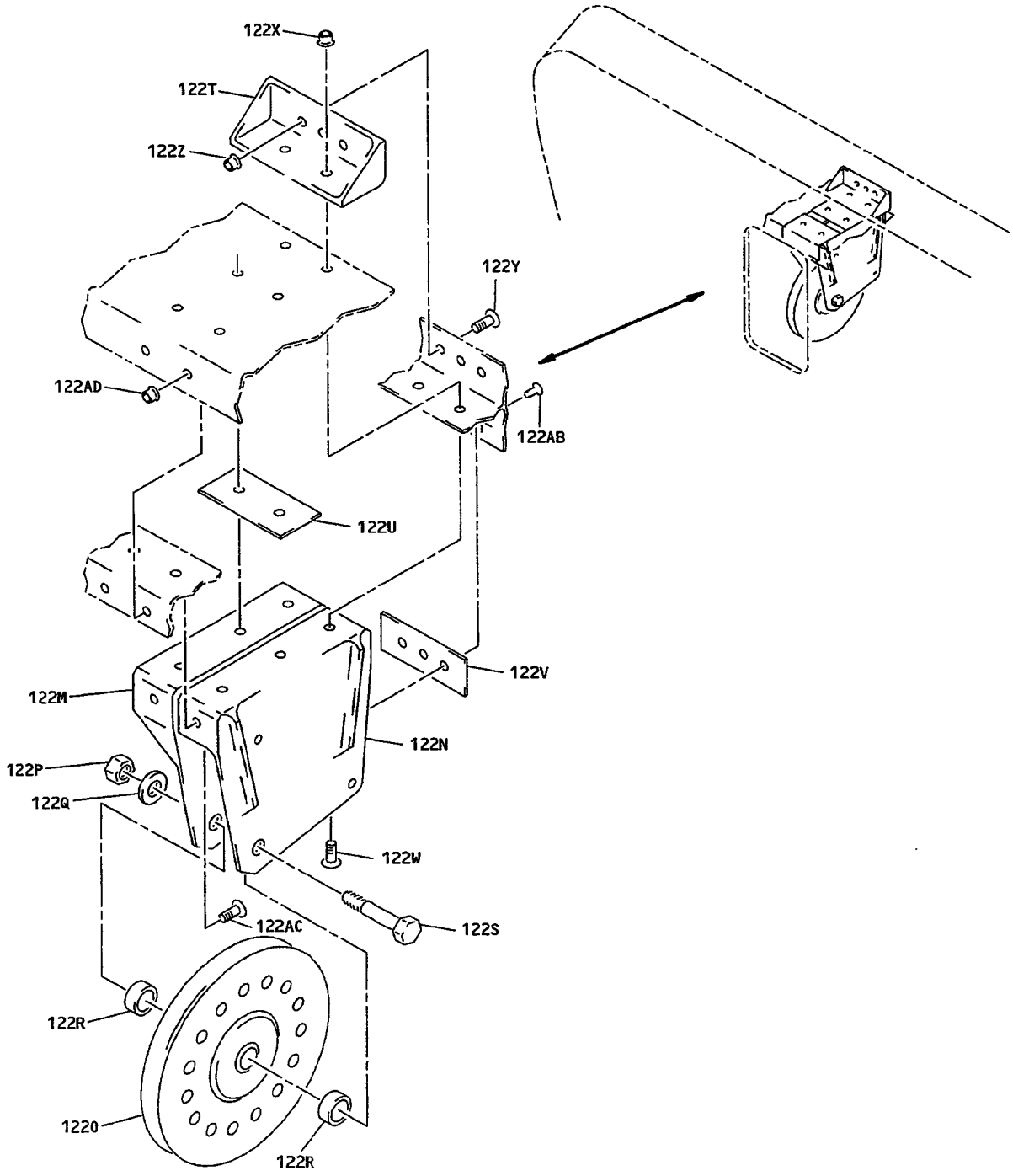
Forward Cargo Door Assembly
Figure 1101 (Sheet 14)



DETAIL AA

Forward Cargo Door Assembly
Figure 1101 (Sheet 15)

F59669



Forward Cargo Door Assembly
Figure 1101 (Sheet 16)

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-					
	65-46921-1		FWD CARGO DOOR ASSY	A	RF
	*[9]		FWD CARGO DOOR ASSY (REWORKED FROM 65-46921-1 BY ANY COMBINATION OF SB'S 52-1007, 52-1014, 52-1015, AND 52-1018)		
	65-46921-528		FWD CARGO DOOR ASSY (SB 52-1026)	B	RF
	65-46921-132		FWD CARGO DOOR ASSY (PRE SB 52-1119)	C	RF
	65-46921-225		FWD CARGO DOOR ASSY (PRE SB 52-1119)	D	RF
	65-46921-160		FWD CARGO DOOR ASSY (PRE SB 52-1119)	E	RF
	65-46921-230		FWD CARGO DOOR ASSY (POST SB 52-1119, 52-1119R1)	F	RF
1	65-47961-2		. PANEL ASSY, ACCESS		2
2	65-47961-4		. . PANEL, ACCESS		1
3	65-47961-5		. . GASKET		1
4	65-47961-6		. . INSULATION		1
5	BACB30LU3-3		. BOLT (REPLS BACB30FL3-3)	A	16
5	BACB30LH3-3		. BOLT	B-F	16
6	65-46921-14		. PANEL, ACCESS *[1]	A	1
6	65-46921-501		. PANEL, ACCESS *[1]	A	1
6	65-46921-501		. PANEL, ACCESS	BC	1
6	65-46921-153		. PANEL, ACCESS	C-F	1
7	NAS603-7P		. SCREW		10
8	65-18625-63		. COVER, ACCESS	AB	1
8	69-77843-1		. COVER, ACCESS	C-F	1
8	65-18625-63		. COVER, ACCESS (OPT)	C	1
9	NAS603-3P		. SCREW		3
10	65-46921-92		. PANEL, ACCESS	AB	1
11	NAS623-3-4		. SCREW	AB	24
12	MS27253F1		. PLATE (REPLS AN7510F1)		1
13	65C16145-7		. FITTING ASSY, FWD STOP (POST SB 52-1065R3) *[1]	AB	5
13	65C16145-11		. FITTING ASSY, FWD STOP (POST SB 52-1065R3) *[1]	AB	5
13	65-46861-7		. FITTING ASSY, FWD STOP (PRE SB 52-1065R3)	A	5
13	65-46861-7		. FITTING ASSY, FWD STOP *[1] (PRE SB 52-1065R3)	B	5
13	65-46861-13		. FITTING ASSY, FWD STOP *[1] (PRE SB 52-1065R3)	B	5
13	65-46861-19		. FITTING ASSY, FWD STOP *[1] (ADDED BY SB 52-1065) (PRE SB 52-1065R3)	B	5
13A	65-46861-19		. FITTING ASSY, FWD STOP *[1]	B	3
13A	65-46861-25		. FITTING ASSY, FWD STOP	C-F	3
13A	65-46861-29		. FITTING ASSY, FWD STOP (OPT)	DF	3
13A	65-46861-19		. FITTING ASSY, FWD STOP (OPT)	C	3
13B	65C16145-1		. FITTING ASSY, FWD STOP *[1]	B	2
13B	65C16145-11		. FITTING ASSY, FWD STOP	C-F	2

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-					
13B	65C16145-1		. FITTING ASSY, FWD STOP (OPT)	C	2
14	65C16145-8		. FITTING ASSY, FWD STOP (POST SB 52-1065R3) *[1]	AB	5
14	65C16145-12		. FITTING ASSY, FWD STOP (POST SB 52-1065R3) *[1]	AB	5
14	65-46861-8		. FITTING ASSY, AFT STOP (PRE SB 52-1065R3)	A	5
14	65-46861-8		. FITTING ASSY, AFT STOP *[1] (PRE SB 52-1065R3)	B	5
14	65-46861-14		. FITTING ASSY, AFT STOP *[1] (PRE SB 52-1065R3)	B	5
14	65-46861-20		. FITTING ASSY, AFT STOP *[1] (ADDED BY SB 52-1065) (PRE SB 52-1065R3)	B	5
14A	65-46861-20		. FITTING ASSY, AFT STOP *[1]	B	3
14A	65-46861-26		. FITTING ASSY, AFT STOP	C-F	3
14A	65-46861-30		. FITTING ASSY, FWD STOP (OPT)	DF	3
14A	65-46861-20		. FITTING ASSY, AFT STOP (OPT)	C	3
14B	65C16145-2		. FITTING ASSY, AFT STOP *[1]	B	2
14B	65C16145-12		. FITTING ASSY, AFT STOP	C-F	2
14B	65C16145-2		. FITTING ASSY, AFT STOP (OPT)	C	2
15	65-19674-1		. FITTING ASSY, LOWER STOP	A	2
15	65-19674-1		. FITTING ASSY, LOWER STOP (OPT)	B	2
15	65-19674-9		. FITTING ASSY, LOWER STOP (PREF)	B	2
15	65-19674-15		. FITTING ASSY, LOWER STOP	C-F	2
15	65-19674-9		. FITTING ASSY, LOWER STOP (OPT)	C	2
16	65-46861-9		. . FITTING (USED ON 65-46861-7)		1
16	65-46861-15		. . FITTING (USED ON 65-46861-13)		1
16	65-46861-17		. . FITTING (USED ON 65-46861-19)		1
16	65-46861-27		. . FITTING (USED ON 65-46861-25)		1
16	65C16145-3		. . FITTING (USED ON 65C16145-1)		1
16	65C16145-4		. . FITTING (USED ON 65C16145-2)		1
16	65C16145-9		. . FITTING (USED ON 65C16145-7)		1
16	65C16145-13		. . FITTING (USED ON 65C16145-11)		1
17	65-46861-10		. . FITTING (USED ON 65-46861-8)		1
17	65-46861-16		. . FITTING (USED ON 65-46861-14)		1
17	65-46861-18		. . FITTING (USED ON 65-46861-20)		1
17	65-46861-28		. . FITTING (USED ON 65-46861-26)		1
17	65C16145-5		. . FITTING (USED ON 65C16145-2)		1
17	65C16145-14		. . FITTING (USED ON 65C16145-12)		1
17	65C16145-10		. . FITTING (USED ON 65C16145-8)		1
18	65-19674-2		. . FITTING (USED ON 65-19674-l)		1
18	65-19674-11		. . FITTING (USED ON 65-19674-9)		1
18	65-19674-16		. . FITTING (USED ON 65-19674-15)		1
19	66-12688-1		. . BUSHING		1
19K	65C27732-1		. BRACKET, BUMPER STOP (POST SB 52-1119)	CDE	1
19K	65C27732-1		. BRACKET, BUMPER STOP	F	1

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-					
19L	BACB30NX8K5		. BOLT (USED WITH 65C27732-1)	C-F	2
19M	BACC30X8		. COLLAR (USED WITH 65C27732-1)	C-F	2
19N	NAS1399D6-4		. RIVET (USED WITH 65C27732-1)	C-F	4
20	69-31680-1		. CHANNEL ASSY, ALIGNMENT	AB	2
20	69-31680-3		. CHANNEL ASSY, ALIGNMENT	C-F	2
20	69-31680-1		. CHANNEL ASSY, ALIGNMENT (OPT)	C	2
21	69-31680-2		. . CHANNEL (USED ON 69-31680-1)		1
21	69-31680-4		. . CHANNEL (USED ON 69-31680-3)		1
22	66-21583-1		. . ROLLER		1
23	NAS1103-16W		. . BOLT		1
24	NAS43HT3-45		. . SPACER		1
25	AN960PD10L		. . WASHER		AR
26	BACN10JC3		. . NUT (REPLS NAS679A3W)		1
27	BACB30GW6-3		. LOCK BOLT		6
28	BACC30K6		. COLLAR		6
29	69-40384-1		. GUIDE ASSY	AB	1
30	MS20470D6		. RIVET		5
31	BACR15CE6D		. RIVET		1
32	66-18298-4		. GUIDE ASSY	AB	1
33	MS20470D6		. RIVET		2
34	BACR15CE6D		. RIVET		1
35	BACM10L10-1GC		. MARKER, FOIL		2
36	MS24586-187		. SPRING (PRE SB 52-1051; 52-1051R3)	AB	1
36	69-67541-1		. SPRING *[1] (PRE SB 52-1051R3)	B	1
36	69-67541-1		. SPRING *[1] (POST SB 52-1051) (PRE SB 52-1051R3)	AB	1
36	69-76131-1		. SPRING *[1] (PRE SB 52-1051R3)	B	1
36	69-76131-1		. SPRING *[1] (POST SB 52-1051R2) (PRE SB 52-1051R3)	AB	1
36	69-76131-1		. SPRING (PRE SB 52-1051R3)	C-E	1
36	69-76131-2		. SPRING (POST SB 52-1051R3)	A-E	1
36	69-76131-1		. SPRING *[1] (PRE SB 52-1051R3)	F	1
36	69-76131-2		. SPRING *[1] (POST SB 52-1051R3)	F	1
36	69-76131-2		. SPRING *[1]	F	1
36A	65-46921-106		. PLATE, ATTACH (POST SB 52-1051)	AB	1
36A	65-46921-106		. PLATE, ATTACH *[1]	B	1
36A	65-46921-106		. PLATE, ATTACH	C-F	1
36B	AN310-3		. NUT (POST SB 52-1051)	AB	1
36B	BACN10JTD3		. NUT	C-F	1
36C	AN960D10		. WASHER (POST SB 52-1051)	AB	1
36C	AN960-D10		. WASHER	C-F	1
36D	BACB30NE3D4		. BOLT (POST SB 52-1051)	AB	1
36D	BACB30NF3D4		. BOLT	C-F	1
36E	MS24665-134		. PIN, COTTER (POST SB 52-1051)	AB	2
36E	MS24665-134		. PIN, COTTER	F	2
36E	MS24665-132		. PIN, COTTER	C-E	2
36F	69-68753-1		. ANGLE, ATTACH (POST SB 52-1051)	AB	1
36F	69-68753-1		. ANGLE, ATTACH *[1]	BC	1

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-					
36F	69-77966-1		. ANGLE, ATTACH *[1]	C	1
37	H414-11		. LATCH ASSY, FLUSH, V83014 (PRE SB 52-1080)	A	1
37	H414-1		. LATCH ASSY, FLUSH (OPT), V83014 (PRE SB 52-1080)	A	1
37	H414-21		. LATCH ASSY, FLUSH, V83014 (POST SB 52-1080)	A	1
37	H414-11		. LATCH ASSY, FLUSH, V83014 (REPLD BY H414-21)(PRE SB 52-1080) *[1]	B	1
37	H414-1		. LATCH ASSY, FLUSH (OPT TO H414-11), V83014	B	1
37	H414-21		. LATCH ASSY, FLUSH, V83014 (REPLS H414-11) *[1]	B	1
37	H414-21		. LATCH ASSY, FLUSH	C-F	1
37	H414-21		. LATCH ASSY, FLUSH, V83014 (POST SB 52-1080)	B	1
37A	BACR15CE5D		. RIVET		36
37B	MS20470D5		. RIVET		8
38	NAS1103-14D		. BOLT		1
38A	BACB30NF3D16		. BOLT (POST SB 52-1051R1)	AB	1
38A	BACB30NF3D16		. BOLT	C-F	1
39	AN960D10		. WASHER		1
40	BACN10JD3		. NUT (REPLS AN310-3)		1
41	AN380-2-2		. PIN, COTTER		1
42	NAS1103-12D		. BOLT		1
43	AN960D10		. WASHER		1
44	AN960D10L		. WASHER		AR
45	BACN10JD3		. NUT (REPLS AN310-3)		1
46	AN380-2-2		. PIN, COTTER	AB	1
46	MS24665-132		. PIN, COTTER	C-E	1
46	MS24665-153		. PIN, COTTER	F	1
47	BACR24E2ACL81		. ROD ASSY		1
48	65-1797		. FITTING ARM	AB	1
48	65-1797-2		. FITTING ARM	C-F	1
48	65-1797		. FITTING ARM (OPT)	C	1
49	NAS1103-21		. BOLT		2
50	AN960D10		. WASHER		2
51	BACN10JC3		. NUT (REPLS NAS679A3W)	AB	2
51	MS21042L3		. NUT	C-F	2
52	65-2306		. HOUSING ASSY	AB	1
52	65-2306-5		. HOUSING ASSY	C-F	1
52	65-2306		. HOUSING ASSY (OPT)	C	1
53	65-2306-1		. . HOUSING (USED ON 65-2306)		1
53	65-2306-6		. . HOUSING (USED ON 65-2306-5)		1
54	NAS516-1		. . FITTING, LUBE		1
55	NAS1103-6		. BOLT		4

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-					
56	AN960D10		. WASHER		4
57	AN960D10L		. WASHER		4
58	BACN10JC3		. NUT (REPLS NAS679A3W)	AB	4
58	MS21042L3		. NUT	C-F	4
59	BACB10A397-GCM2		. BEARING		1
60	CC39570		. BEARING (V60380)		2
61	AN960PD616L		. WASHER	A-E	2
62	MS21042L6		. NUT *[2]	C-E	1
62	BACN10JC6		. NUT (REPLS NAS679A6) *[2]	AB	1
62	BACN10JC6		. NUT (REPLS NAS679A6) *[1]*[3]	A	1
62	BACN10JD106		. NUT *[1]*[3]	A	1
62	BACN10JD106		. NUT *[3]	BDE	1
62	MS21042L6		. NUT (OPT TO BACN10JD106) *[3]	C	1
62	BACN10LD106		. NUT (OPT TO MS21042L6) *[3]	C	1
62	BACN10JD106CD		. NUT	F	1
62A	MS24665-134		. PIN, COTTER (USED WITH BACN10JD106)		1
63	65-58581-1		. FITTING, ROLLER ARM	AB	2
63	65-58581-8		. FITTING, ROLLER ARM	C-F	2
63	65-58581-1		. FITTING, ROLLER ARM (OPT)	C	2
64	NAS1103-16		. BOLT		4
65	AN960D10L		. WASHER		4
66	BACN10JC3		. NUT (REPLS NAS679A3W)	AB	4
66	MS21042L3		. NUT	C-F	4
67	BACW10P278AL		. SPACER		2
68	BACW10P279AL		. SPACER (MAXIMUM TWO)		AR
69	69-45426-1		. HOUSING ASSY	AB	2
69	69-45426-3		. HOUSING ASSY	C-F	2
69	69-45426-1		. HOUSING ASSY (OPT)	C	2
70	69-45426-2		. . HOUSING (USED ON 69-45426-1)		1
70	69-45426-4		. . HOUSING (USED ON 69-45426-3)		1
71	69-45425-1		. . BEARING		1
72	NAS1104-11		DELETED		
72	NAS1104-6		. BOLT		6
73	AN960C416L		. WASHER		6
74	BACN10JC4		. NUT	AB	6
74	MS21042L4		. NUT	C-F	6
75	69-45456-1		. TORQUE TUBE		1
76	69-37417-3		. PLATE, SERRATED UPPER	AB	2
76	69-37417-5		. PLATE, SERRATED UPPER	C-F	2
76	69-37417-3		. PLATE, SERRATED UPPER (OPT)	C	2
77	69-37417-2		. PLATE, SERRATED LOWER	AB	2
77	69-37417-4		. PLATE, SERRATED LOWER	C-F	2
77	69-37417-2		. PLATE, SERRATED LOWER (OPT)	C	2
78	69-42523-5		. SHIM, LAMINATED		2
79	69-42523-4		. SHIM, LAMINATED		2
80	NAS583-6		. BOLT		8
81	BACN10JC3		. NUT (REPLS NAS679A3W)	AB	8
81	BACN10JP3D		. NUT	C-F	8

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-					
82	66-17744-1		. CHANNEL, LATCH *[1]	A	1
82	69-56147-1		. CHANNEL, LATCH *[1]	A	1
82	69-56147-1		. CHANNEL, LATCH	B	1
83	NAS1103-5W		. BOLT	AB	2
84	AN960PD10L		. WASHER	AB	2
85	NAS557-16A		. GROMMET *[1] (SB 52-1015)	A	1
85	BACG20ZA-1496		. GROMMET *[1] (SB 52-1015)	A	1
85	BACB20AD-1414		. GROMMET *[1]	A	1
85	BACG20AD-1414		. GROMMET	B	1
86	NAS623-3-4		. SCREW	AB	2
87	69-39415-3		. BRACKET ASSY, PULLEY	AB	1
88	NAS679A3W		. NUT (USED WITH BACB30LU3-4) *[1] (SB 52-1014)	A	1
88	BACN10JC3		. NUT (USED WITH NAS623-3-4 AND BACB30LU3-4) *[1] (SB 52-1014)	A	1
88	NAS679A3W		. NUT	B	1
89	AN960PD10L		. WASHER	AB	2
90	BACB30LU3-4		. BOLT *[1] (REPLS NAS517-3-4)(SB 52-1014)	A	1
90	NAS623-3-4		. SCREW *[1] (SB 52-1014)	A	1
90	NAS623-3-4		. SCREW	B	1
90A	52-3361-4110		. FILLER, RADIUS (USED WITH NAS623-3-4)(SB 52-1018)		1
90A	52-3361-4110		. FILLER, RADIUS	B	1
90B	BACC30X6		. COLLAR (USED WITH BACB30M86-3) *[1]	A	1
90B	NAS679A3W		. NUT (USED WITH NAS623-3-3 AND BACB30LU3-4) *[1] (SB 52-1014)	A	1
90B	BACN10JC3		. NUT (USED WITH NAS623-3-3 AND BACB30LU3-4) *[1] (SB 52-1014)	A	1
90B	BACN10JC3		. NUT	B	1
90C	BACB30MB6-3		. BOLT *[1]	A	1
90C	BACB30LU3-4		. BOLT *[1] (REPLS NAS517-3-4)(SB 52-1014)	A	1
90C	NAS623-3-3		. SCREW *[1] (SB 52-1014)	A	1
90C	BACB30LU3-4		. BOLT *[1]	A	1
90C	BACB30LU3-4		. BOLT	B	1
90D	50-3361-4067		. FILLER, RADIUS (USED WITH BACB30LU3-4)(SB 52-1018)		1
90D	50-3361-4067		. FILLER, RADIUS	B	1
91	69-39488-502		. BRACKET ASSY, PULLEY *[1] (SB 52-1014)	A	1
91	69-39488-504		. BRACKET ASSY, PULLEY *[1] (SB 52-1014)	A	1
91	69-39488-504		. BRACKET ASSY, PULLEY	B	1
92	BACN10JC3		. NUT	AB	2
93	AN960PD10L		. WASHER	AB	2
94	NAS623-3-3		. SCREW	AB	2
94A	50-3361-4110		. FILLER, RADIUS (SB 52-1018)	AB	1

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-					
94A	50-3361-4110		. FILLER, RADIUS	B	1
95	69-46887-1		. BRACKET, PULLEY	AB	1
96	MS20470D6		. RIVET *[1] (SB 52-1015)	A	2
97	MS20470D5		. RIVET *[1] (SB 52-1015)	A	1
98	BACN10JC3		. NUT *[1] (SB 52-1015)	A	4
98	BACN10JC3		. NUT	B	4
99	BACW10BN32P		. WASHER *[1] (SB 52-1015)	A	2
99	AN960PD10		. WASHER *[1]	A	2
99	AN960PD10		. WASHER	B	2
100	BACB30NE3-3Y		. BOLT *[1] (SB 52-1015)	A	2
100	BACB30NE3-3		. BOLT *[1]	A	2
100	BACB30NE3-3		. BOLT	B	2
101	AN960PD10L		. WASHER *[1] (SB 52-1015)	A	2
101	AN960PD10L		. WASHER	B	2
102	BACB30NE3-3		. BOLT *[1] (SB 52-1015)	A	2
102	BACB30NE3-3		. BOLT	B	2
103	69-47821-1		. BRACKET ASSY, PULLEY *[1] (SB 52-1015)	A	
103	69-47821-501		. BRACKET ASSY, PULLEY *[1] (SB 52-1015)	A	1
103	69-47821-501		. BRACKET ASSY, PULLEY	B	1
104	BACG20Z-B593		. GROMMET *[1] (SB 52-1015)	A	1
104	BACG20Z-B593		. GROMMET	B	1
105	BACG20Z-B414		. GROMMET *[1] (SB 52-1015)	A	1
105	BACG20Z-B414		. GROMMET	B	1
106	BACG20Z-B393		. GROMMET *[1] (SB 52-1015)	A	1
106	BACG20Z-B393		. GROMMET	B	1
107	BACB30NF4-5		. BOLT	B-F	8
108	BACB30NF4-4		. BOLT	B-F	8
109	AN960D416		. WASHER	B-F	16
110	BACS40R10B20		. SHIM	B-F	8
111	MS20426D3		. RIVET	B	32
111	BACR15CE3D		. RIVET	C-F	32
112	BACN10JN4		. NUTPLATE	B-F	16
113	69-59253-3		. FITTING ASSY, DOOR SNUBBER	C-F	1
113	69-59253-1		. FITTING ASSY, DOOR SNUBBER (OPT)	C	1
113	69-59253-1		. FITTING ASSY, DOOR SNUBBER (SB 52-1026)	B	1
114	69-59253-2		. . FITTING (USED ON 69-59253-1)		1
114	69-59253-4		. . FITTING (USED ON 69-59253-3)		1
115	BACB28X6B14		. . BUSHING		1
116	BACB28Y6B30		. . BUSHING		1
117	BACB30NF5-56		. BOLT (SB 52-1007)(REPLD BY BACB30NF5-34 PER SB 52-1061)	A	1
117	BACB30NF5-34		. BOLT (SB 52-1061)	B	1
118	AN960PD516		. WASHER (SB 52-1007)	A	2
118A	AN960PD516L		. WASHER (SB 52-1061)	B	2

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-119	BACN10JC5		. NUT (SB 52-1007)	A	1
120	69-56084-2		. PLATE, ATTACH (SB 52-1007) (PRE SB 52-1061)	A	3
120A	69-56084-3		. PLATE, ATTACH (SB 52-1061)	B	
121	NAS43DD5-47		. SPACER (SB 52-1007) (PRE SB 52-1061)	A	4
121A	NAS43DD5-101		. SPACER (SB 52-1061)	B	1
121B	65-46921-5100		. BEAM ASSY (POST SB 52-1109)	C-E	1
121C	65C35287-2		. . CHANNEL		1
121D	BACN10YR4CD		. . NUT		4
121E	AN960JD416L		. . WASHER		4
121F	BACB30LJ4-6		. . BOLT		1
121F	BACB30NR4K6		. . BOLT (OPT)		1
121G	BACB30LJ4-5		. . BOLT		1
121G	BACB30NR4K5		. . BOLT (OPT)		1
121H	BACB30LJ4-8		. . BOLT		2
121H	BACB30NR4K8		. . BOLT (OPT)		2
121I	BACB30MY6K4X		. . BOLT		2
121J	BACC30AB6C		. . COLLAR		2
121K	BACR15CE6D		. . RIVET		3
121L	BACB30NZ5K		. . RIVET		2
121M	65C35288-1		. . STRAP		1
121N	BACR15CE5D6		. . RIVET		3
121O	65C35275-2		. . FITTING		1
121P	BACS40R0D6 F016F		. . FILLER		1
121Q	BACR15CE5D6		. . RIVET		4
121S	BACF3H08R F022AG		. . FILLER		1
121T	BACB30MY6K7X		. . BOLT		2
121U	BACB30MY5K7X		. . BOLT		1
121V	BACC30AB5C		. . COLLAR		1
121W	BACC30AB6C		. . COLLAR		2
122	65-49665-1		. INSULATION INSTL (FIG. 1102) *[1]	AB	1
122A	BACN10YR4CD		. NUT	C-E	4
122B	AN960JD416L		. WASHER	C-E	4
122C	BACB30LJ4K6		. BOLT	C-E	3
122D	BACB30LJ4K3		. BOLT	C-E	1
122E	BACF3F010G021 NN		. FILLER	C-E	1
122F	65C33682-3		. PULLEY BRACKET ASSY	CE	1
122F	65C33682-3		. PULLEY BRACKET ASSY *[1]	D	1
122G	BACN10YR5CD		. . NUT		1
122H	AN960JD516L		. . WASHER		1
122J	BACB28AK05-019		. . BUSHING		2
122K	BACB30LJ5K18		. . BOLT		1

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-					
122L	BACP30F8		. . PULLEY		1
122M	65C35409-1		. PULLEY BRACKET *[1]	D	1
122M	65C35409-1		. PULLEY BRACKET	F	1
122N	65C35409-2		. PULLEY BRACKET *[1]	D	1
122N	65C35409-2		. PULLEY BRACKET	F	1
122O	BACP30F8		. PULLEY	DF	1
122P	BACN10YR5CD		. NUT	DF	1
122Q	AN960JD516		. WASHER	DF	1
122R	BACB28AK05-019		. BUSHING	DF	2
122S	BACB30LJ5K20		. BOLT	DF	1
122T	65C35287-3		. CHANNEL *[1]	D	1
122T	65C35287-3		. CHANNEL	F	1
122U	BACF3F010H021 NN		. FILLER *[1]	D	1
122U	BACF3F010H021 NN		. FILLER *[1]	F	1
122V	BACS40R008D00 9F		. SHIM *[1]	D	1
122V	BACS40R008D00 9F		. SHIM	F	1
122W	BACB30NX6K		. BOLT *[1]	D	6
122W	BACB30NX6K		. BOLT	F	6
122X	BACC30BH6		. COLLAR *[1]	D	6
122X	BACC30BH6		. COLLAR	F	6
122Y	BACB30VU6K		. BOLT *[1]	D	3
122Y	BACB30VU6K		. BOLT	F	3
122Z	BACC30BL6		. COLLAR *[1]	D	3
122Z	BACC30BL6		. COLLAR	F	3
122AB	BACR15CE6D		. RIVET *[1]	D	3
122AB	BACR15CE6D		. RIVET	F	3
122AC	BACB30VT6K		. BOLT *[1]	D	2
122AC	BACB30VT6K		. BOLT	F	2
122AD	BACC30BL6		. COLLAR *[1]	D	2
122AD	BACC30BL6		. COLLAR	F	2
			INSTALLATION ITEMS		
123	69-40379-501		CABLE ASSY *[1]*[4]		1
123	69-59231-1		CABLE ASSY (SB 52-1018) *[4]*[5]		1
123	69-59231-7		CABLE ASSY (REPLS 69-59231-1) *[4] *[5]		1
124	69-40379-503		. CABLE (USED ON 69-40379-501)		1
124	69-59231-2		. CABLE (USED ON 69-59231-1)		1
124	69-59231-8		. CABLE (USED ON 69-59231-7)		1
125	BACT14B3		. TERMINAL		1
126	MS20667-3		. TERMINAL		2

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-					
127	66-18191-1		TAB *[4]*[5]*[15]*[19]*[20]		1
127	66-18191-1		TAB *[1]*[13]		1
127	69-77971-1		ATTACH BRKT - LANYARD *[1]*[23]		1
127	69-77971-3		ATTACH BRKT - LANYARD *[1]*[23]		1
128	69-77997-2		ATTACH BRKT - LANYARD *[23]		1
128	66-18191-2		TAB *[4]*[5]		1
128F	NAS1801-3-28		BOLT (USED WITH 69-41730-30,-51)		1
128G	AN960JD10L		WASHER (USED WITH 69-41730-30,-51)		2
128H	BACC10GE4		CLAMP (USED WITH 69-41730-30,-51)		1
128I	NAS43DD3-64		SPACER (USED WITH 69-41730-30,-51)		1
129	69-24284-13		LANYARD ASSY *[4]*[5]		1
130	BACC13Y8A460		. CABLE		1
131	BACF22U6		. FERRULE		1
132	BACT14A4		. TERMINAL		1
133	66-18303-2		. ATTACHMENT, CABLE		1
134	69-24284-14		LANYARD ASSY *[4]		1
135	69-24284-6		. CORD, ELASTIC		1
136	69-24284-4		. CORD, TIE (PREF)		1
137	69-41730-503		. CLIP (OPT TO 69-24284-4)		2
138	BACR12A13SN		. RING, SNAP		1
139	66-18284-8		. STOP, CABLE (REPLS 66-18284-4)		1
139	66-18284-4		. STOP, CABLE (REPLD BY 66-18284-8)		1
140	69-24284-15		LANYARD ASSY *[4]		1
140	69-24284-501		LANYARD ASSY (SB 52-1026) *[5]		1
141	69-24284-17		. CORD, ELASTIC (USED ON 69-24284-15)		1
141	69-24284-502		. CORD, ELASTIC (USED ON 69-24284-501)		1
142	69-24284-19		. CORD, ELASTIC		1
143	69-24284-4		. CORD, TIE		1
144	UT7838-2		. CLIP, V74468 (OPT TO 69-24284-4)		4
145	BACR12A13SN		. RING, SNAP		3
146	66-18189-2		. HANDLE		1
146A	69-41730-30		LANYARD ASSY *[1]*[13]*[15]*[19]		1
146A	69-41730-51		LANYARD ASSY *[1]*[23]		1
146B	69-41730-32		. CABLE ASSY		1
146C	65C34987-1		. . ANGLE		1
146D	65C34988-1		. . GUIDE TUBE ASSY		1
146E	65C34986-1		. . . TUBE		1
146F	69-77996-1		. . . CHANNEL		1
146G	BACC13Y8A215		. . CABLE - NYLON COVER		1
146H	BACT14A6		. . TERMINAL - STOP		1
146I	MS20668-4		. . TERMINAL		2
146J	69-41730-33		. CORD, ELASTIC		1
146K	69-41730-34		. CORD, ELASTIC		1
146L	69-41730-35		. CORD, ELASTIC		1
146M	69-41730-501		. CORD, TIE (OPT)(USED ON 69-41730-30)		6

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-					
146M	69-41730-503		. CLIP (OPT)(USED ON 69-41730-30)		6
146M	UT7838-2		. CLIP, V74468 (OPT) (USED ON 69-41730-30)		6
146N	BACR12BU17SN		. RING, SPLIT		4
146O	66-18189-1		. HANDLE		1
146P	TY525M		. CABLE TIE, V06383 (USED ON 69-41730-51)		16
147	BACB30NE4-16		BOLT (USED WITH 65-49575-4)*[12]		4
147	BACB30NE4-17		BOLT (USED WITH 65-49575-4)*[12]		4
147	BACB30NE4-18		BOLT (USED WITH 65-49575-4) *[12]		4
147	BACB30NR4K16		BOLT (USED WITH 65-49575-7) *[12]		4
147	BACB30NR5K12		BOLT (USED WITH 65-49575-10) *[12]		4
148	BACB30NE5-15		BOLT (USED WITH 65-49575-4) *[12]		4
148	BACB30NE5-16		BOLT (USED WITH 65-49575-4) *[12]		4
148	BACB30NE5-17		BOLT (USED WITH 65-49575-4) *[12]		4
148	BACB30NR5K10		BOLT (USED WITH 65-49575-7) *[12]		4
148	BACB30NR4K18		BOLT (USED WITH 65-49575-10) *[12]		4
149	AN960-416L		WASHER (USED WITH 65-49575-4)		4
149	BACW10BP4DP		WASHER (USED WITH 65-49575-7,-10)		4
149A	AN960-516L		WASHER (USED WITH 65-49575-4)		4
149A	BACW10BP5DP		WASHER (USED WITH 65-49575-7,-10)		4
149B	MS21042L4		NUT (USED WITH 65-49575-4)(REPLS BACN10JC4)		4
149B	BACN10JC4		NUT (REPLS NAS679A4W)		4
149B	BACN10YR4CD		NUT (USED WITH 65-49575-7)		4
149C	MS21042L5		NUT (USED WITH 65-49575-4)(REPLS BACN10JC5)		4
149C	BACN10JC5		NUT (REPLS NAS679A5)		4
149C	BACN10YR5CD		NUT (USED WITH 65-49575-7)		4
150	65-49575-7		ARM ASSY, HINGE (PREF) *[4]*[5]		2
150	65-49575-4		ARM ASSY, HINGE (OPT) *[4]*[5]		2
150	65-49575-10		ARM ASSY, HINGE (OPT) *[1]*[13]*[15]*[19] *[20]		2
150	65-49575-7		ARM ASSY, HINGE (OPT) *[1]*[15]*[19]*[20]		2
151	BACR15CE5D		. RIVET		4
152	66-23283-1		. PLATE, SERRATED		1
153	03-730-0500		. BEARING, V09455 (BOEING 10-60545-140S)		1
153	SBS16ATC32-2		. BEARING, V21335 (BOEING 10-60545-140S)		1
153	YTA145		. BEARING, V77896 (BOEING 10-60545-140S)		1
153	BLFR8-026		. BEARING, V81376 (BOEING 10-60545-140S)		1

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-153	KSBN8-21		. BEARING, V97613 (BOEING 10-60545-140S)		1
153	NHSB8V202		. BEARING, V15860 (BOEING 10-60545-140S)		1
153	WRG8BACH		. BEARING, V73134 (BOEING 10-60545-140S)		1
153	ABWT8V-103		. BEARING, V50294 (BOEING 10-60545-140S)		1
154	65-49575-5		. FITTING (USED ON 65-49575-4)		1
154	65-49575-8		. FITTING (USED ON 65-49575-7)		1
154	65-49575-11		. FITTING (USED ON 65-49575-10)		1
155	MS16562-39		PIN, SPRING *[4]*[5]		1
156	NAS42DD4-55		SPACER *[4]*[5]		1
157	BACN10JC4		NUT (REPLS NAS679A4W) *[4]*[5]		1
158	AN960PD416L		WASHER *[4]*[5]		1
159	NAS1104-16		BOLT *[4]*[5]		1
160	66-17745-3		SPRING *[4]*[5]		1
161	66-17743-1		LATCH *[4]*[5]		1
162	66-16691-1		SPRING, PIN RETAINER		12
163	66-12687-1		PIN, LOWER DOORSTOP		2
163	66-12687-1		PIN, FWD AND AFT DOORSTOP *[1]*[4]		10
163	66-12687-5		PIN, FWD AND AFT DOORSTOP *[1]*[4]		10
163	66-12687-1		PIN, FWD AND AFT DOORSTOP *[5]		10
163	66-12687-1		PIN, FWD AND AFT DOORSTOP *[13]*[15] *[19]*[20]		10
164	NAS1105-29		BOLT *[4]*[5]		1
165	65-51695-1		DRUM ASSY, CABLE *[4]*[5]		1
166	BACB10BY5		. BEARING (REPLS AN200KP5)		2
167	NAS43HT5-31		. SPACER		1
168	65-51695-2		. DRUM		1
169	BACP30J2		PULLEY (PREF) *[4]*[5]		4
169	BACP30F2		PULLEY (OPT)(SB 52-1018) *[4]*[5]		4
169	MS20219A2		PULLEY *[1]*[4]		4
170	BACB30NF4-9		BOLT (PREF) *[4]*[5]		4
170	NAS1104-9D		BOLT (OPT TO BACB30NF4-9) *[4]*[5]		4
171	BACN10JC4		NUT (USED WITH BACB30NF4-9 OR NAS1104-9D)		4
171	MS17825-4		NUT (USED WITH NAS1104-9D)		4
172	AN960PD416L		WASHER (USED WITH BACN10JC4)		4
173	MS24665-132		PIN, COTTER (USED WITH MS17825-4)		4
174	BACN10JC06		NUT (REPLS NAS679A06W)		1
175	NAS601-14P		SCREW *[4]*[5]		1
176	NAS43DD1-35		SPACER *[4]*[5]		1
177	69-47824-4		PLATE, SPLICE (REPLD BY 69-56084-501 PER SB 52-1007) *[4]		1

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-177	69-47824-4		PLATE, SPLICE (REPLD BY 69-47824-5) *[5]		1
177	69-47824-5		PLATE, SPLICE (REPLS 69-47824-4 AND 69-56084-501) (SB 52-1061)		1
177	*[9]		PLATE, SPLICE (REWORK FROM 69-56084-501 BY SB 52-1026)(REPLD BY 69-47824-5 PER SB 52-1061) *[5]		1
178	69-56084-501		PLATE, ATTACH (SB 52-1007)(REPLD BY 69-47824-5 PER SB 52-1061) *[4]		1
179	69-46561-1		SPRING *[1]*[4]*[5]		1
180	69-46561-1		SPRING *[10]*[4]		1
181	69-46561-2		SPRING *[1]*[4]*[5]		1
181A	69-46561-2		SPRING *[1]*[4]*[5]		2
181A	69-46561-3		SPRING (OPT TO 69-46561-4) *[1]*[4]*[5]		2
181A	69-46561-4		SPRING (OPT TO 69-46561-3) *[1]*[4]*[5]		2
182	MS24665-132		PIN, COTTER *[4]*[5]		1
183	MS17825-3		NUT *[4]*[5]		1
184	NAS1103-5D		BOLT *[4]*[5]		1
185	NAS1103-10		BOLT *[4]*[5]		1
186	AN960C10L		WASHER *[4]*[5]		2
187	NAS43DD3-24		SPACER *[4]*[5]		1
188	MS24665-353		PIN, COTTER *[4]*[5]		1
189	90-9195-122		FILLER, TAPERED *[6]*[4]*[5]		AR
190	90-9195-147		FILLER, TAPERED *[6]*[4]*[5]		AR
191	90-9195-1951		FILLER, TAPERED *[6]*[4]*[5]		AR
192	65-49665-2		INSULATION INSTL, INTERIOR SKIN *[1]*[4]		1
192	65-77492-3		INSULATION INSTL, INTERIOR SKIN *[1] *[4] *[5]		1
192	65-77492-12		INSULATION INSTL, INTERIOR SKIN *[13] *[19]		1
192	65-77492-18		INSULATION INSTL, INTERIOR SKIN *[15] *[20]		1
192	65-77492-22		INSULATION INSTL, INTERIOR SKIN *[13] *[19]		1
192	65-77492-30		INSULATION INSTL, INTERIOR SKIN *[1] *[15]*[20]		1
192	65-77492-31		DELETED		
193	65-49665-19		. PAD (USED ON 65-49665-2) (PRE SB 52-1026) *[1]		1
193	65-49665-24		. PAD (USED ON 65-49665-2) (POST SB 52-1026) *[1]		1
193	65-77492-5		. BLANKET ASSY (USED ON 65-77492-3) (PRE SB 25-1254)		1
193	65C35228-12		. BLANKET ASSY (USED ON 65-77492-3) (POST SB 25-1254)		1

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-193	65-77492-15		. BLANKET ASSY (USED ON 65-77492-12) *[1] (PRE SB 25-1254)		1
193	65-77492-34		. BLANKET ASSY (USED ON 65-77492-12) (POST SB 25-1254)		1
193	65-77492-20		DELETED		
193	65-77492-23		DELETED		
193	65-77492-34		DELETED		
194	65-49665-20		. PAD (USED ON 65-49665-2)(PRE SB 52-1026) *[1]		1
194	65-77492-6		. BLANKET ASSY (USED ON 65-77492-3) (USED WITH 65-77492-4) (PRE SB 25-1254)		1
194	65C35228-12		. BLANKET ASSY (USED ON 65-77492-3) (POST SB 25-1254)		1
194	65-77492-16		. BLANKET ASSY (USED ON 65-77492-12) (PRE SB 25-1254) *[1]		1
194	65-77492-34		. BLANKET ASSY (USED ON 65-77492-12) (POST SB 25-1254)		1
-194A	65-77492-25		. INSULATION INSTL (REWORK)(USED ON 65-77492-12)		1
194B	65-77492-23		. . BLANKET ASSY (PRE SB 25-1254)		1
194B	65-77492-34		. . BLANKET ASSY (POST SB 25-1254)		1
194C	MS27980-17N		. . FASTENER, SNAP		11
194D	AN960JD10L		. . WASHER		11
194E	MS2104213		. . NUT		11
195	65-49665-21		. PAD (USED ON 65-49665-2)(PRE SB 52-1026) *[1]		1
195	65-77492-4		. BLANKET ASSY (USED ON 65-77492-3) (PRE SB 25-1254)		1
195	65C35228-12		. BLANKET ASSY (USED ON 65-77492-3) (POST SB 25-1254)		1
195B	65-49665-22		. PAD (USED ON 65-49665-2)(PRE SB 52-1026) *[1]		1
195C	65-54483-1		. RETAINER (USED ON 65-49665-2, 65-77492-3) *[1]		1
195D	NAS603-10P		. SCREW (USED ON 65-49665-2, 65-77492-3) *[1]		AR
195E	BACS21AG4B9		. STUD, LINING RETAINER, INTERIOR SKIN (USED ON 65-49665-2)		27
196	65-49665-22		DELETED		
196	65-77492-23		. BLANKET ASSY (USED ON 65-77492-18) (PRE SB 25-1254) *[1]		1
196	65-77492-34		. BLANKET ASSY (USED ON 65-77492-18) (POST SB 25-1254)		1
197	65-54483-1		. RETAINER, INTERIOR SKIN		

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-					
-197	65-77492-31		. INSULATION INSTL (REWORK) (USED ON 65-77492-18)*[1]		1
-197A	65-77492-34		. . BLANKET ASSY (POST SB 25-1254)		1
197B	65-77492-23		. . . BLANKET ASSY (PRE SB 25-1254)		1
-197C	MS27980-1N		. . . BUTTON		18
-197D	MS27980-6N		. . . SOCKET		18
-197E	MS27980-7N		. . . STUD		18
-197F	MS27980-8N		. . . EYELET		18
-197G	MS27980-17N		. . FASTENER, SNAP		11
-197H	AN960JD10L		. . WASHER		11
-197J	MS21042L3		. . NUT		11
198	BACS21AG4B9		DELETED		
198	65-77492-34		. BLANKET ASSY (USED ON 65-77492-12, -18,-22)(POST SB 25-1254)		1
198	65-77492-34		. BLANKET ASSY (USED ON 65-77492-30)		1
198A	BACS13CH3CD08		DELETED		
-198A	65-77492-23		. . BLANKET ASSY		1
198B	BACS13CH3CD13		DELETED		
-198B	MS27980-1N		. . BUTTON		18
198C	BACW10BP41DP		DELETED		
-198C	MS27980-6N		. . SOCKET		18
198D	MS27980-17N		DELETED		
-198D	MS27980-7N		. . STUD		18
198E	AN960JD10L		DELETED		
-198E	MS27980-8N		. . EYELET		18
198F	MS21042L3		DELETED		
198F	65-77492-20		. BLANKET ASSY (USED ON 65-77492-22) (POST SB 25-1254)		1
-198G	MS27980-1N		DELETED		
-198H	MS27980-6N		DELETED		
-198I	MS27980-7N		DELETED		
-198J	MS27980-8N		DELETED		
199	NAS603-10P		DELETED		
199	MS27980-17N		. FASTENER, SNAP (USED ON 65-77492-3) (POST SB 25-1254)		11
199	MS27980-17N		. FASTENER, SNAP (USED WITH 65-77492-34)		11
199	MS27980-17N		. FASTENER, SNAP (USED WITH ITEM 196, 65-77492-23)	11	
199A	AN960JD10L		. WASHER (USED ON 65-77492-3) (POST SB 25-1254)		11
199A	AN960JD10L		. WASHER (USED WITH 65-77492-34)		11
199A	AN960JD10L		. WASHER (USED WITH ITEM 196, 65-77492-23)		11

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-199B	MS21042L3		. NUT (USED ON 65-77492-3) (POST SB 25-1254)		11
199B	MS21042L3		. NUT (USED WITH 65-77492-34)		11
199B	MS21042L3		. NUT (USED WITH ITEM 196, 65-77492-23)		11
200	5709-1		SEAL, V03200, V71643 (BOEING 10-60821-1)		1
201	BACC13AN4P374		CABLE ASSY *[1]*[13]*[15]*[19] (PRE SB 52-1109R1)		1
201	69-78236-1		CABLE ASSY (POST SB 52-1109R1) *[1]*[15] (PRE SB 52-1119)		1
201	65C27738-1		DELETED		
201	69-78236-9		CABLE ASSY *[1]*[15] (PRE SB 52-1119)		1
201	65C27738-5		CABLE ASSY *[1]*[15]*[20] (POST SB 52-1119R1)		1
201	65C27738-7		CABLE ASSY *[1]*[20]		1
201A	69-78236-2		. CABLE (USED ON 69-78236-1, -9)		1
201A	65C27738-3		DELETED		
201A	65C27738-6		. CABLE (USED ON 65C27738-5)		1
201A	65C27738-8		. CABLE (USED ON 65C27738-7)		1
201B	69-78196-1		. CLEVIS ASSY (USED ON 69-78236-1)		1
201B	69-78196-5		. CLEVIS ASSY (USED ON 69-78236-9)		1
202	BACT14A4		. TERMINAL (USED ON BACC13AN4P374)		1
202	BACT14A4		. TERMINAL (USED ON 69-78236-1, -9, 65C27738-5, -7)		2
203	MS20667-4		. TERMINAL (USED ON BACC13AN4P374)		1
203A	65C27727-1		. ADJUSTMENT SCREW (USED ON 65C27738-5, -7)		
203B	65C27728-1		CABLE SHEAVE *[1][15]*[20] PRE SB 52-1119R1)		1
203B	65C27728-3		CABLE SHEAVE *[1]*[20] (POST SB 52-1119R1)		1
203C	MS16562-192		SPRING PIN *[1]*[20] (POST SB 52-1119R1)		1
204	BACB30LJ305		BOLT *[13]*[15]*[19]*[20] (PRE SB 52-1109R1) (USED WITH 65C33684-2, -3,-4,-5,-6,-7)		1
204	NAS6704D15		BOLT (POST SB 52-1109R1) (USED WITH 65C33684-2,-3,-4,-5,-6,-7)		1
204A	AN960C416L		WASHER (POST SB 52-1109R1) (USED WITH 65C33684-2,-3,-4,-5,-6,-7)		2
204B	AN960C416		WASHER (POST SB 52-1109R1) (USED WITH 65C33684-2,-3,-4,-5,-6,-7)		1
204C	BACB28Y4M028		BUSHING (POST SB 52-1109R1) (USED WITH 65C33684-2,-3,-4,-5,-6,-7)		1
204D	MS20995-C20		WIRE (USED WITH 65C33684-8)		1

- ITEM NOT ILLUSTRATED

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-204E	65C27731-1		BOLT, ALIGN ADJUSTMENT (USED WITH 65C33684-8)		1
204F	MS16624-4031		RING, RETAINING (USED WITH 65C33684-8)		1
205	BACN10JD3		NUT *[13]*[15]*[19]*[20] (PRE SB 52-1109R1) (USED WITH 65C33684-2, -3,-4,-5,-6,-7)		1
205	BACN10JD4		NUT (POST SB 52-1109R1)(USED WITH 65C33684-2,-3,-4,-5,-6,-7)		1
206	MS24665-153		WASHER *[13]*[15]*[19]*[20] (PRE SB 52-1109R1)(USED WITH 65C33684-2,-3, -4,-5,-6,-7)		1
206	AN960C416L		WASHER (POST SB 52-1109R1)(USED WITH 65C33684-2,-3,-4,-5,-6,-7)		1
206A	65C27729-1		CEILING BRKT (USED WITH 65C33684-8)		1
206B	BACP18T5-45		PIN (USED WITH 65C33684-8)		1
206C	MS24665-300		COTTER PIN (USED WITH 65C33684-8)		1
206D	AN960C516L		WASHER (USED WITH 65C33684-8)		1
206J	65C33693-8		CABLE RETAINER		1
206K	NAS601-5		SCREW		1
206L	AN960JD6		WASHER		1
207	BACB30LJ4-3		BOLT *[13]*[15]*[19]*[20] (PRE SB 52-1109R1) (USED WITH 65C33684-2, -3,-4,-5,-6,-7)		5
207	BACB30LJ4-3		BOLT *[1] (USED WITH 65C33684-10, -11)		5
207	BACB30LJ4-4		BOLT *[1] (USED WITH 65C33684-10, -11)		5
208	AN960JD416L		WASHER *[13]*[15]*[19]*[20] (PRE SB 52-1109R1)(USED WITH 65C33684-2,-3, -4,-5,-6,-7,-10,-11)		5
209	65C33684-2		COUNTERBALANCE ASSY *[1]*[13]		1
209	65C33684-3		COUNTERBALANCE ASSY *[1]*[13] (PRE SB 52-1119)		1
209	65C33684-4		COUNTERBALANCE ASSY *[1]*[13]*[19] (PRE SB 52-1119)		1
209	65C33684-5		COUNTERBALANCE ASSY *[1]*[15]*[19] (PRE SB 52-1119)		1
209	65C33684-6		COUNTERBALANCE ASSY *[15] (PRE SB 52-1119)		1
209	65C33684-7		COUNTERBALANCE ASSY *[1]*[15] (PRE SB 52-1119)		1
209	65C33684-8		DELETED		
209	65C33684-10		COUNTERBALANCE ASSY *[1]*[13]*[15]*[19] *[20](POST SB 52-1119)(PRE SB 52-1119R1)		1
209	65C33684-11		COUNTERBALANCE ASSY *[1]*[20] (POST SB 52-1119R1)		1
210	BACN10YR3CD		. NUT		2
211	AN960JD10L		. WASHER		2

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-					
212	BACB30MY6K5		. BOLT (USED ON 65C33684-2 THRU -7)		2
212	BACB30VT6K5		. BOLT (USED ON 65C33684-10,-11)		2
213	BACN10YR4CD		. NUT		1
214	AN960JD416L		. WASHER		1
215	BACB30MY8K5		. BOLT (USED ON 65C33684-2 THRU -7)		1
215	BACB30VT8K5		. BOLT (USED ON 65C33684-10,-11)		1
216	65C33690-2		. DRUM		1
217	BACN10JC8CD		. NUT		1
218	AN960C816L		. WASHER (USED ON 65C33684-2 THRU -7)		1
218	AN960C816		. WASHER (USED ON 65C33684-10,-11)		1
219	65C33692-1		. SHAFT (USED ON 65C33684-2,-3,-4,-5,-6, -7)		1
219	65C33692-2		. SHAFT (USED ON 65C33684-10,-11)		1
220	BACB28AK14-049		. BUSHING		1
221	65C33691-3		. CAM ASSY (USED ON 65C33684-2,-3)		1
221	65C33691-4		. CAM ASSY (USED ON 65C33684-4)		1
221	65C33691-5		. CAM ASSY (USED ON 65C33684-5,-6,-7)		1
221	65C33691-7		. CAM ASSY (USED ON 65C33684-10,-11)		1
-221A	65C33691-2		. . CAM (USED ON 65C33691-3,-4)		1
-221A	65C33691-6		. . CAM (USED ON 65C33691-5)		1
-221A	65C33691-8		. . CAM (USED ON 65C33691-7)		1
-222	BACN10YR3CD		. . NUT		1
-223	AN960-10		. . WASHER (USED ON 65C33691-3)		2
-223	AN960-10L		. . WASHER (USED ON 65C33691-4,-5)		1
-223	AN960-10		. . WASHER (USED ON 65C33691-7)		1
-223A	AN960-10L		. . WASHER		1
-224	NAS623-3-11		. . BOLT (USED ON 65C33691-3)		1
-224	NAS1801-3-14		. . BOLT (USED ON 65C33691-4,-5,-7)		1
225	BACB28AK20-065		. BUSHING (USED ON 65C33684-2,-3,-4,-5		1
225	BACB28AK20-070		. BUSHING (USED ON 65C33684-6,-7,-10, -11)		1
225	BACB28AK20-070		. BUSHING (OPT) (USED ON 65C33684-5)		1
226	AN960C1216		. WASHER		1
227	BACN10YR3CD		. NUT		3
228	AN960JD10L		. WASHER		3
229	BACB30MY6K3		. BOLT (USED ON 65C33684-2 THRU -7)		3
229	BACB30VT6K4		. BOLT (USED ON 65C33684-10,-11)		3
230	65C33694-1		. HOUSING, UPPER		1
231	BACB10BX12		. BEARING (USED ON 65C33684-2 THRU -7)		1
231	BACB10FS12		. BEARING (USED ON 65C33684-10,-11)		1
232	BACN10YR3CD		. NUT		3
233	AN960JD10L		. WASHER		3

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-					
234	BACB30MY6K3		. BOLT (USED ON 65C33684-2 THRU -7)		3
234	BACB30VT6K4		. BOLT (USED ON 65C33684-10,-11)		3
235	65C33695-1		. HOUSING, LOWER (USED ON 65C33684-2 THRU -7)		1
235	65C33695-2		. HOUSING, LOWER (USED ON 65C33684-10,-11)		1
236	BACB10BX20		. BEARING (USED ON 65C33684-2 THRU -7)		1
236	BACB10FS20		. BEARING (USED ON 65C33684-10,-11)		1
237	BACN10YR3CD		. NUT		4
238	AN960JD10L		. WASHER		4
239	NAS42DD6-40		. BUSHING (USED ON 65C33684-2 THRU -7)		4
239	NAS42DD6-40FC		. SPACER (USED ON 65C33684-10,-11)		4
240	NAS623-3-11		. SCREW (USED ON 65C33684-2 THRU -7)		4
240	NAS623-3-12		. SCREW (USED ON 65C33684-10,-11)		4
241	BACN10YR4CD		. NUT (USED ON 65C33684-2)		12
241A	BACN10YR4CD		. NUT (USED ON 65C33684-3 THRU -7,-10, -11)		4
242	AN960JD416L		. WASHER (USED ON 65C33684-2)		12
242A	AN960JD416L		. WASHER (USED ON 65C33684-3 THRU -7, -10,-11)		12
243	BACB30LJ4K3		. BOLT		12
244	BACN10YR4CD		. NUT (USED ON 65C33684-2 THRU -6)		1
244A	BACN10YR4CD		. NUT (USED ON 65C33684-7,-10,-11)		1
245	AN960JD416L		. WASHER (USED ON 65C33684-2 THRU -6)		1
245A	AN960JD416L		. WASHER (USED ON 65C33684-7,-10,-11)		1
246	BACB10BX4		. BEARING		2
247	NAS43DD4-157		. SPACER (USED ON 65C33684-2,-3,-4,-5)		1
247	NAS43DD4-156		. SPACER (OPT) (USED ON 65C33684-5)		1
247	NAS43DD4-156		. SPACER (USED ON 65C33684-6,-7)		1
247	NAS43DD4-156FC		. SPACER (USED ON 65C33684-10,-11)		1
248	BACB30LJ4K48		. BOLT (USED ON 65C33684-2,-3,-4,-5)		1
248	BACB30LJ4K50		. BOLT (OPT) (USED ON 65C33684-5)		1
248	BACB30LJ4K50		. BOLT (USED ON 65C33684-6)		1
248A	BACB30LJ4K50		. BOLT (USED ON 65C33684-7)		1
248A	BACB30LJ4K51		. BOLT (USED ON 65C33684-10,-11)		1
248A	BACB30LJ4K50		. BOLT (OPT) (USED ON 65C33684-10,-11)		1
249	BACN10JC8CD		. NUT		1
250	AN960C816L		. WASHER (USED ON 65C33684-2 THRU -7)		2
250A	AN960C816L		. WASHER (USED ON 65C33684-10,-11)		1
251	BACB28AK08-048		. BUSHING (USED ON 65C33684-2 THRU -7)		1
251A	65C27737-3		. BUSHING (USED ON 65C33684-10,-11)		1

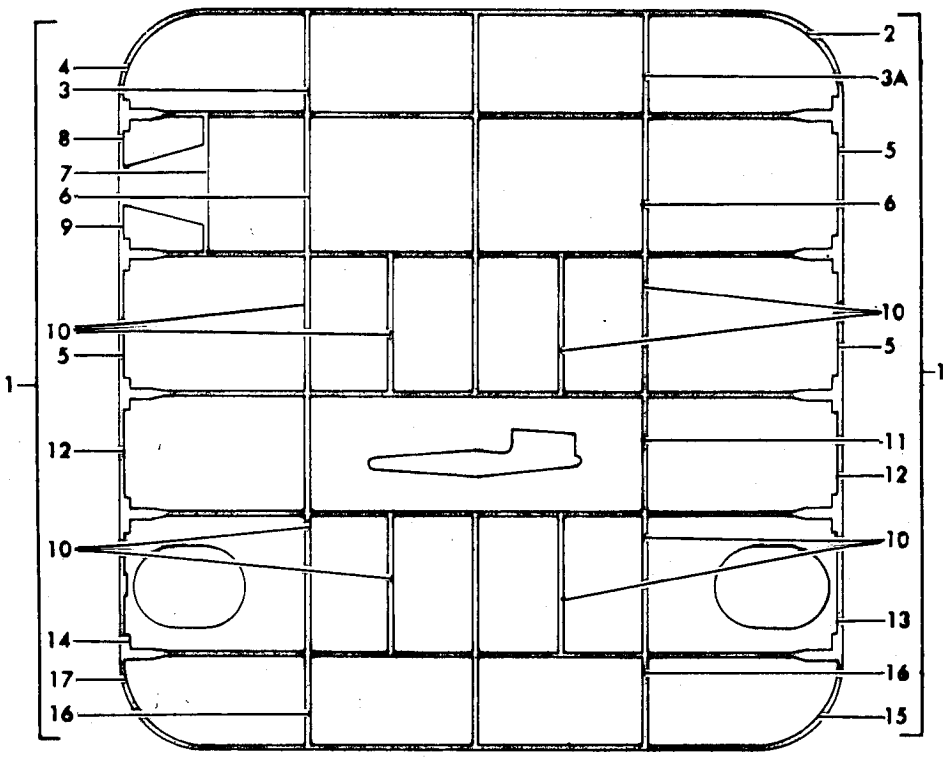
FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-252	BACB10ET08		. TRACK ROLLER (USED ON 65C33684-2 THRU -7)		1
252	8AFC1021		. TRACK ROLLER, V39317 (USED ON 65C33684-10)		1
252	CR8AFC		. TRACK ROLLER BEARING, V39317 (USED ON 65C33684-11)		1
252	ATF8SY		. TRACK ROLLER BEARING, V60380 (OPT TO CR8AFC)		1
253	BACB28AK08-026		. BUSHING (USED ON 65C33684-2 THRU -7)		1
253A	65C27737-4		. BUSHING (USED ON 65C33684-10,-11)		1
254	65C33811-1		. BOLT ASSY (USED ON 65C33684-2,-3,-4, -5,-6,-7)		1
254	65C33811-3		. BOLT ASSY (USED ON 65C33684-10,-11)		1
254A	65C33811-2		. . BOLT (USED ON 65C33811-1)		1
254A	65C33811-4		. . BOLT (USED ON 65C33811-3)		1
255	NAS516-1A		. . LUBE FITTING		1
256	65C33689-1		. IDLER CRANK ASSY (USED ON 65C33684-2 THRU -7)		1
256	65C33689-3		. IDLER CRANK ASSY (USED ON 65C33684-10,-11)		1
256A	65C33689-2		. . IDLER CRANK		1
257	BACB28X8M024		. . BUSHING, FLANGED (USED ON 65C33689-1)		1
257A	BACB28X8M024		. . BUSHING, FLANGED (USED ON 65C33689-3)		1
258	BACB28X11M015		. . BUSHING, FLANGED (USED ON 65C33689-1)		1
258A	BACB28X11M017		. . BUSHING, FLANGED (USED ON 65C33689-3)		1
259	65C33696-1		. SPRING CARTRIDGE ASSY (USED ON 65C33684-2)		1
259	65C33696-2		. SPRING CARTRIDGE ASSY (USED ON 65C33684-3,-4,-5,-6,-7)		1
259	65C33696-4		. SPRING CARTRIDGE ASSY (USED ON 65C33684-10,-11)		1
260	BACN10YR6CD		. . NUT (USED ON 65C33696-1,-2)		1
260	AN315-6R		. . NUT (USED ON 65C33696-4)		1
261	AN960C616		. . WASHER (USED ON 65C33696-1,-2)		1
261	AN960C716		. . WASHER (USED ON 65C33696-4)		1
262	65C33686-1		. . ADJUSTER (USED ON 65C33696-1,-2)		1
262	65C33686-3		. . ADJUSTER (USED ON 65C33696-4)		1
263	NAS1423-14		. . JAM NUT (USED ON 65C33696-1,-2)		1
264	65C33688-1		. . HOUSING ASSY (USED ON 65C33696-1)		1

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-264	65C33688-4		. . HOUSING ASSY (USED ON 65C33696-2,-4)		1
264A	65C33688-3		. . . HOUSING (USED ON 65C33688-1)		1
264A	65C33688-5		. . . HOUSING (USED ON 65C33688-4)		1
264B	BACN10JP4D		. . . NUTPLATE (USED ON 65C33688-4)		8
264B	BACN10JN4		. . . NUTPLATE (OPT TO BACN10JP4D)		8
264C	BACR15BA3D		. . . RIVET (USED ON 65C33688-4)		16
265	113N1007-27		. . . BUSHING		2
266	65C33683-2		. . PIN		2
267	65C33812-1		. . GIMBAL FITTING		1
268	65C33810-1		. . BEARING HOUSING		1
269	BACB10BY8		. . BEARING		1
269G	65C27743-2		. . BUSHING, CENTERING (USED ON 65C33696-4)		1
270	65C33687-2		. . SPRING GUIDE		1
271	140N2966-1		. . SPRING		3
272	140N2967-1		. . SPRING		3
273	65C33687-1		. . SPRING GUIDE		2
274	65C33687-3		. . SPRING GUIDE		1
274G	65C33687-4		. . SPACER (USED ON 65C33696-4)		1
275	65C33683-3		. . PIN		1
276	65C33683-1		. . PIN (USED ON 65C33696-1,-2)		1
276	65C33683-4		. . PIN (USED ON 65C33696-4)		1
277	65C33685-1		. . CLEVIS ASSY (USED ON 65C33696-1, -2)		
277	65C33685-3		. . CLEVIS ASSY (USED ON 65C33696-4)		1
277A	65C33685-2		. . . CLEVIS		1
278	BACB28X11M013		. . . BUSHING (USED ON 65C33685-1)		2
278A	BACB28X11M012		. . . BUSHING (USED ON 65C33685-3)		2
278K	BACR15CE5D		. RIVET (USED ON 65C33684-2 THRU -7)		2
278K	BACR15CE6D		. RIVET (USED ON 65C33684-10, -11)		2
278M	BACR15BB5D		. RIVET (USED ON 65C33684-2 THRU -7)		4
278M	BACR15BB6D		. RIVET (USED ON 65C33684-10, -11)		4
279	65C33681-1		. SUPPORT ANGLE (USED ON 65C33684-2 THRU -7)		1
279	65C33681-6		. SUPPORT ANGLE (USED ON 65C33684-10,-11)		1
280	65C33693-1		. LOWER BASE (USED ON 65C33684-2)		1
280	65C33693-6		. LOWER BASE (USED ON 65C33684-3,-4, -5,-6,-7)		1
280	65C33693-11		. LOWER BASE (USED ON 65C33684-10, -11)		1
281	65C33693-2		. UPPER BASE (USED ON 65C33684-2)		1
281	65C33693-7		. UPPER BASE (USED ON 65C33684-3,-4, -5,-6,-7)		1

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1101-281	65C33693-9		DELETED		
281	65C33693-12		. UPPER BASE (USED ON 65C33684-10, -11)		1
285	BAC27DBY0184		. MARKER, ALUMINUM FOIL (USED ON 65C33684-3,-4,-5,-6,-7,-10,-11)		1
285	BAC27DBY0180		. MARKER, ALUMINUM FOIL (USED ON 65C33684-1,-2)		1

- ITEM NOT ILLUSTRATED

*[1] LIMITED
*[2] USED WITH AFT ROLLER ARM FITTING AND BEARING
*[3] USED WITH FORWARD ROLLER ARM FITTING AND BEARING
*[4] USED WITH 65-46921-1
*[5] USED WITH 65-46921-528
*[6] PROPER CABLE ALIGNMENT DETERMINES WHICH TAPERED FILLERS ARE TO BE USED WITH A GIVEN PULLEY BRACKET AND ALL TAPERED FILLERS ON A GIVEN PULLEY BRACKET ARE OF THE SAME PART NUMBER AND ARE INSTALLED IN SETS OF FOUR
*[7] USED ON 65-49665-2
*[8] USED ON 65-77492-3
*[9] NO BOEING PART NUMBER ASSIGNED
*[10] POST SB 52-1007, PRE SB 52-1026 AND SB 52-1061
*[11] DELETED
*[12] BOLT REQUIRED DEPENDS ON AMOUNT OF SHIMMING REQUIRED. SEE ASSEMBLY.
*[13] USED WITH 65-46921-132
*[14] USED WITH 65-77492-12
*[15] USED WITH 65-46921-225
*[16] USED WITH 65-77492-18
*[17] FIVE BACW10BP41DP AND FIVE BACS13CH3CD130P OPT TO FIVE BACS13CH3CD080P
*[18] USED WITH 65-77492-22
*[19] USED WITH 65-77492-160
*[20] USED WITH 65-46921-230
*[21] USED WITH 65-77492-30
*[22] USED WITH 65-77492-31
*[23] USED WITH 65-46921-132,-160,-225,-230



EXTERIOR SKIN INSULATION
INSTALLATION P/N 65-49665-1

Forward Cargo Door Insulation Installation
Figure 1102

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1 2 3 4 5 6 7	USE CODE	QTY PER ASSY
1102-					
1	65-49665-1		. INSULATION INSTL, FORWARD CARGO DOOR EXTERIOR SKIN		RF
2	65-49665-3		. PAD		1
3	65-49665-4		. PAD		1
3A	65-49665-4		. PAD		1
3A	65-49665-23		. PAD (SB 52-1026)		1
4	65-49665-5		. PAD		1
5	65-49665-6		. PAD		3
6	65-49665-7		. PAD		2
7	65-49665-8		. PAD		1
8	65-49665-9		. PAD		1
9	65-49665-10		. PAD		1
10	65-49665-11		. PAD		8
11	65-49665-12		. PAD		1
12	65-49665-13		. PAD		2
13	65-49665-14		. PAD		1
14	65-49665-15		. PAD		1
15	65-49665-16		. PAD		1
16	65-49665-17		. PAD		2
17	65-49665-18		. PAD		1

VENDORS

V03200	AMETEK, INC., HAVEG DIV., 900 GREENBANK RD., WILMINGTON, DELAWARE 19808-5906
V09455	RBC TRANSPORT DYNAMICS CORP., P.O. BOX 1953, 3131 WEST SEGERSTROM AVENUE, SANTA ANA, CALIFORNIA 92702-1953
V15860	NEW HAMPSHIRE BALL BEARINGS, INC., ASTRO DIVISION, 155 LEXINGTON AVE., LACONIA, NEW HAMPSHIRE 03246-2993
V21335	TIMKEN US CORP., FAFNIR BEARING DIV., 59 FIELD STREET, TORRINGTON, CONNECTICUT 06790-1008
V39317	MCGILL MFG. CO., INC., 909 LAFAYETTE ST., VALPARAISO, INDIANA 46383-4210
V50294	NHBB, INC., 9700 INDEPENDENCE AVE., CHATSWORTH, CALIFORNIA 91311-4373
V60380	TIMKEN US CORP., NEEDLE BEARINGS DIV., 59 FIELD STREET, TORRINGTON, CONNECTICUT 06790-1008
V71643	SAINT-GOBAIN PERFORMANCE PLASTICS, INC., 407 EAST STREET, NEW HAVEN, CONNECTICUT 06511-5015
V73134	ROLLER BEARING CO. OF AMERICA, INC., HEIM BEARINGS DIV., 60 ROUND HILL RD., FAIRFIELD, CONNECTICUT 06430-0430
V74468	TRIAD PRODUCTS CORP., 12414 HIGHWAY 99 SOUTH, UNIT 40, EVERETT, WASHINGTON 98204-8008
V77896	REXNORD CORP., BEARING OPERATION, 2400 CURTISS STREET, DOWNERS GROVE, ILLINOIS 60515-0722
V81376	SOUTHWEST PRODUCTS CO., 2240 BUENA VISTA ST., IRWINDALE, CALIFORNIA 91010-3318
V83014	HARTWELL CORP., 900 SOUTH RICHFIELD DR., PLACENTIA, CALIFORNIA 92870-6788
V97613	CONTROLS & AEROSPACE SARGENT, KAHR BEARING DIV., 5675 W. BURLINGAME RD., TUCSON, ARIZONA 85743-9453

Part No.	Fig. and Index No.	Qty. per Assy.
ABWT8V-103	1101-153	1
AN310-3	1101-36B	1
AN315-6R	1101-260	1
AN380-2-2	1101-41	1
AN380-2-2	1101-46	1
AN960-10	1101-223	1
AN960-10	1101-223	2
AN960-10L	1101-223	1
AN960-10L	1101-223A	1
AN960-416L	1101-149	4
AN960-516L	1101-149A	4
AN960C10L	1101-186	2
AN960C1216	1101-226	1
AN960C416	1101-204B	1
AN960C416L	1101-204A	2
AN960C416L	1101-206	1
AN960C416L	1101-73	6
AN960C516L	1101-206D	1
AN960C616	1101-261	1
AN960C716	1101-261	1
AN960C816	1101-218	1
AN960C816L	1101-218	1
AN960C816L	1101-250	2
AN960C816L	1101-250A	1
AN960D10	1101-36C	1
AN960D10	1101-39	1
AN960D10	1101-43	1
AN960D10	1101-50	2
AN960D10	1101-56	4
AN960-D10	1101-36C	1
AN960D10L	1101-44	AR
AN960D10L	1101-57	4
AN960D10L	1101-65	4
AN960D416	1101-109	16
AN960JD10L	1101-128G	2
AN960JD10L	1101-194D	11
AN960JD10L	1101-197H	11
AN960JD10L	1101-198E	
AN960JD10L	1101-199A	11
AN960JD10L	1101-199A	11
AN960JD10L	1101-199A	11
AN960JD10L	1101-211	2
AN960JD10L	1101-228	3
AN960JD10L	1101-233	3
AN960JD10L	1101-238	4
AN960JD416L	1101-121E	4
AN960JD416L	1101-122B	4
AN960JD416L	1101-208	5

Part No.	Fig. and Index No.	Qty. per Assy.
AN960JD416L	1101-214	1
AN960JD416L	1101-242	12
AN960JD416L	1101-242A	12
AN960JD416L	1101-245	1
AN960JD416L	1101-245A	1
AN960JD516	1101-122Q	1
AN960JD516L	1101-122H	1
AN960JD6	1101-206L	1
AN960PD10	1101-99	2
AN960PD10	1101-99	2
AN960PD10L	1101-101	2
AN960PD10L	1101-101	2
AN960PD10L	1101-25	AR
AN960PD10L	1101-84	2
AN960PD10L	1101-89	2
AN960PD10L	1101-93	2
AN960PD416L	1101-158	1
AN960PD416L	1101-172	4
AN960PD516	1101-118	2
AN960PD516L	1101-118A	2
AN960PD616L	1101-61	2
ATF8SY	1101-252	1
BAC27DBY0180	1101-285	1
BAC27DBY0184	1101-285	1
BACB10A397-GCM2	1101-59	1
BACB10BX12	1101-231	1
BACB10BX20	1101-236	1
BACB10BX4	1101-246	2
BACB10BY5	1101-166	2
BACB10BY8	1101-269	1
BACB10ET08	1101-252	1
BACB10FS12	1101-231	1
BACB10FS20	1101-236	1
BACB20AD-1414	1101-85	1
BACB28AK05-019	1101-122J	2
BACB28AK05-019	1101-122R	2
BACB28AK08-026	1101-253	1
BACB28AK08-048	1101-251	1
BACB28AK14-049	1101-220	1
BACB28AK20-065	1101-225	1
BACB28AK20-070	1101-225	1
BACB28AK20-070	1101-225	1
BACB28X11M012	1101-278A	2
BACB28X11M013	1101-278	2
BACB28X11M015	1101-258	1
BACB28X11M017	1101-258A	1
BACB28X6B14	1101-115	1
BACB28X8M024	1101-257	1

Part No.	Fig. and Index No.	Qty. per Assy.
BACB28X8M024	1101-257A	1
BACB28Y4M028	1101-204C	1
BACB28Y6B30	1101-116	1
BACB30GW6-3	1101-27	6
BACB30LH3-3	1101-5	16
BACB30LJ305	1101-204	1
BACB30LJ4-3	1101-207	5
BACB30LJ4-3	1101-207	5
BACB30LJ4-4	1101-207	5
BACB30LJ4-5	1101-121G	1
BACB30LJ4-6	1101-121F	1
BACB30LJ4-8	1101-121H	2
BACB30LJ4K3	1101-122D	1
BACB30LJ4K3	1101-243	12
BACB30LJ4K48	1101-248	1
BACB30LJ4K50	1101-248	1
BACB30LJ4K50	1101-248	1
BACB30LJ4K50	1101-248A	1
BACB30LJ4K50	1101-248A	1
BACB30LJ4K51	1101-248A	1
BACB30LJ4K6	1101-122C	3
BACB30LJ5K18	1101-122K	1
BACB30LJ5K20	1101-122S	1
BACB30LU3-3	1101-5	16
BACB30LU3-4	1101-90	1
BACB30LU3-4	1101-90C	1
BACB30LU3-4	1101-90C	1
BACB30LU3-4	1101-90C	1
BACB30MB6-3	1101-90C	1
BACB30MY5K7X	1101-121U	1
BACB30MY6K3	1101-229	3
BACB30MY6K3	1101-234	3
BACB30MY6K4X	1101-121I	2
BACB30MY6K5	1101-212	2
BACB30MY6K7X	1101-121T	2
BACB30MY8K5	1101-215	1
BACB30NE3-3	1101-100	2
BACB30NE3-3	1101-100	2
BACB30NE3-3	1101-102	2
BACB30NE3-3	1101-102	2
BACB30NE3-3Y	1101-100	2
BACB30NE3D4	1101-36D	1
BACB30NE4-16	1101-147	4
BACB30NE4-17	1101-147	4
BACB30NE4-18	1101-147	4
BACB30NE5-15	1101-148	4
BACB30NE5-16	1101-148	4
BACB30NE5-17	1101-148	4

Part No.	Fig. and Index No.	Qty. per Assy.
BACB30NF3D16	1101-38A	1
BACB30NF3D16	1101-38A	1
BACB30NF3D4	1101-36D	1
BACB30NF4-4	1101-108	8
BACB30NF4-5	1101-107	8
BACB30NF4-9	1101-170	4
BACB30NF5-34	1101-117	1
BACB30NF5-56	1101-117	1
BACB30NR4K16	1101-147	4
BACB30NR4K18	1101-148	4
BACB30NR4K5	1101-121G	1
BACB30NR4K6	1101-121F	1
BACB30NR4K8	1101-121H	2
BACB30NR5K10	1101-148	4
BACB30NR5K12	1101-147	4
BACB30NX6K	1101-122W	6
BACB30NX6K	1101-122W	6
BACB30NX8K5	1101-19L	2
BACB30NZ5K	1101-121L	2
BACB30VT6K	1101-122AC	2
BACB30VT6K	1101-122AC	2
BACB30VT6K4	1101-229	3
BACB30VT6K4	1101-234	3
BACB30VT6K5	1101-212	2
BACB30VT8K5	1101-215	1
BACB30VU6K	1101-122Y	3
BACB30VU6K	1101-122Y	3
BACC10GE4	1101-128H	1
BACC13AN4P374	1101-201	1
BACC13Y8A215	1101-146G	1
BACC13Y8A460	1101-130	1
BACC30AB5C	1101-121V	1
BACC30AB6C	1101-121J	2
BACC30AB6C	1101-121W	2
BACC30BH6	1101-122X	6
BACC30BH6	1101-122X	6
BACC30BL6	1101-122AD	2
BACC30BL6	1101-122AD	2
BACC30BL6	1101-122Z	3
BACC30BL6	1101-122Z	3
BACC30K6	1101-28	6
BACC30X6	1101-90B	1
BACC30X8	1101-19M	2
BACF22U6	1101-131	1
BACF3F010G021NN	1101-122E	1
BACF3F010H021NN	1101-122U	1
BACF3F010H021NN	1101-122U	1
BACF3H08RF022AG	1101-121S	1

Part No.	Fig. and Index No.	Qty. per Assy.
BACG20AD-1414	1101-85	1
BACG20ZA-1496	1101-85	1
BACG20Z-B393	1101-106	1
BACG20Z-B393	1101-106	1
BACG20Z-B414	1101-105	1
BACG20Z-B414	1101-105	1
BACG20Z-B593	1101-104	1
BACG20Z-B593	1101-104	1
BACM10L10-1GC	1101-35	2
BACN10JC06	1101-174	1
BACN10JC3	1101-26	1
BACN10JC3	1101-51	2
BACN10JC3	1101-58	4
BACN10JC3	1101-66	4
BACN10JC3	1101-81	8
BACN10JC3	1101-88	1
BACN10JC3	1101-90B	1
BACN10JC3	1101-90B	1
BACN10JC3	1101-92	2
BACN10JC3	1101-98	4
BACN10JC3	1101-98	4
BACN10JC4	1101-149B	4
BACN10JC4	1101-157	1
BACN10JC4	1101-171	4
BACN10JC4	1101-74	6
BACN10JC5	1101-119	1
BACN10JC5	1101-149C	4
BACN10JC6	1101-62	1
BACN10JC6	1101-62	1
BACN10JC8CD	1101-217	1
BACN10JC8CD	1101-249	1
BACN10JD106	1101-62	1
BACN10JD106	1101-62	1
BACN10JD106CD	1101-62	1
BACN10JD3	1101-205	1
BACN10JD3	1101-40	1
BACN10JD3	1101-45	1
BACN10JD4	1101-205	1
BACN10JN4	1101-112	16
BACN10JN4	1101-264B	8
BACN10JP3D	1101-81	8
BACN10JP4D	1101-264B	8
BACN10JTD3	1101-36B	1
BACN10LD106	1101-62	1
BACN10YR3CD	1101-210	2
BACN10YR3CD	1101-222	1
BACN10YR3CD	1101-227	3
BACN10YR3CD	1101-232	3

Part No.	Fig. and Index No.	Qty. per Assy.
BACN10YR3CD	1101-237	4
BACN10YR4CD	1101-121D	4
BACN10YR4CD	1101-122A	4
BACN10YR4CD	1101-149B	4
BACN10YR4CD	1101-213	1
BACN10YR4CD	1101-241	12
BACN10YR4CD	1101-241A	4
BACN10YR4CD	1101-244	1
BACN10YR4CD	1101-244A	1
BACN10YR5CD	1101-122G	1
BACN10YR5CD	1101-122P	1
BACN10YR5CD	1101-149C	4
BACN10YR6CD	1101-260	1
BACP18T5-45	1101-206B	1
BACP30F2	1101-169	4
BACP30F8	1101-122L	1
BACP30F8	1101-122O	1
BACP30J2	1101-169	4
BACR12A13SN	1101-138	1
BACR12A13SN	1101-145	3
BACR12BU17SN	1101-146N	4
BACR15BA3D	1101-264C	16
BACR15BB5D	1101-278M	4
BACR15BB6D	1101-278M	4
BACR15CE3D	1101-111	32
BACR15CE5D	1101-151	4
BACR15CE5D	1101-278K	2
BACR15CE5D	1101-37A	36
BACR15CE5D6	1101-121N	3
BACR15CE5D6	1101-121Q	4
BACR15CE6D	1101-121K	3
BACR15CE6D	1101-122AB	3
BACR15CE6D	1101-122AB	3
BACR15CE6D	1101-278K	2
BACR15CE6D	1101-31	1
BACR15CE6D	1101-34	1
BACR24E2ACL81	1101-47	1
BACS13CH3CD080P	1101-198A	
BACS13CH3CD130P	1101-198B	
BACS21AG4B9	1101-195E	27
BACS21AG4B9	1101-198	
BACS40R008D009F	1101-122V	1
BACS40R008D009F	1101-122V	1
BACS40R0D6 F016F	1101-121P	1
BACS40R10B20	1101-110	8
BACT14A4	1101-132	1
BACT14A4	1101-202	1
BACT14A4	1101-202	2

Part No.	Fig. and Index No.	Qty. per Assy.
BACT14A6	1101-146H	1
BACT14B3	1101-125	1
BACW10BN32P	1101-99	2
BACW10BP41DP	1101-198C	
BACW10BP4DP	1101-149	4
BACW10BP5DP	1101-149A	4
BACW10P278AL	1101-67	2
BACW10P279AL	1101-68	AR
BLFR8-026	1101-153	1
CC39570	1101-60	2
CR8AFC	1101-252	1
H414-1	1101-37	1
H414-1	1101-37	1
H414-11	1101-37	1
H414-11	1101-37	1
H414-21	1101-37	1
H414-21	1101-37	1
H414-21	1101-37	1
H414-21	1101-37	1
KSBN8-21	1101-153	1
MS16562-192	1101-203C	1
MS16562-39	1101-155	1
MS16624-4031	1101-204F	1
MS17825-3	1101-183	1
MS17825-4	1101-171	4
MS20219A2	1101-169	4
MS20426D3	1101-111	32
MS20470D5	1101-37B	8
MS20470D5	1101-97	1
MS20470D6	1101-30	5
MS20470D6	1101-33	2
MS20470D6	1101-96	2
MS20667-3	1101-126	2
MS20667-4	1101-203	1
MS20668-4	1101-146I	2
MS20995-C20	1101-204D	1
MS2104213	1101-194E	11
MS21042L3	1101-197J	11
MS21042L3	1101-198F	
MS21042L3	1101-199B	11
MS21042L3	1101-199B	11
MS21042L3	1101-199B	11
MS21042L3	1101-51	2
MS21042L3	1101-58	4
MS21042L3	1101-66	4
MS21042L4	1101-149B	4
MS21042L4	1101-74	6
MS21042L5	1101-149C	4

Part No.	Fig. and Index No.	Qty. per Assy.
MS21042L6	1101-62	1
MS21042L6	1101-62	1
MS24586-187	1101-36	1
MS24665-132	1101-173	4
MS24665-132	1101-182	1
MS24665-132	1101-36E	2
MS24665-132	1101-46	1
MS24665-134	1101-36E	2
MS24665-134	1101-36E	2
MS24665-134	1101-62A	1
MS24665-153	1101-206	1
MS24665-153	1101-46	1
MS24665-300	1101-206C	1
MS24665-353	1101-188	1
MS27253F1	1101-12	1
MS27980-17N	1101-194C	11
MS27980-17N	1101-197G	11
MS27980-17N	1101-198D	
MS27980-17N	1101-199	
MS27980-17N	1101-199	11
MS27980-17N	1101-199	11
MS27980-1N	1101-197C	18
MS27980-1N	1101-198B	18
MS27980-1N	1101-198G	
MS27980-6N	1101-197D	18
MS27980-6N	1101-198C	18
MS27980-6N	1101-198H	
MS27980-7N	1101-197E	18
MS27980-7N	1101-198D	18
MS27980-7N	1101-198I	
MS27980-8N	1101-197F	18
MS27980-8N	1101-198E	18
MS27980-8N	1101-198J	
NAS1103-10	1101-185	1
NAS1103-12D	1101-42	1
NAS1103-14D	1101-38	1
NAS1103-16	1101-64	4
NAS1103-16W	1101-23	1
NAS1103-21	1101-49	2
NAS1103-5D	1101-184	1
NAS1103-5W	1101-83	2
NAS1103-6	1101-55	4
NAS1104-11	1101-72	
NAS1104-16	1101-159	1
NAS1104-6	1101-72	6
NAS1104-9D	1101-170	4
NAS1105-29	1101-164	1
NAS1399D6-4	1101-19N	4

Part No.	Fig. and Index No.	Qty. per Assy.
NAS1423-14	1101-263	1
NAS1801-3-14	1101-224	1
NAS1801-3-28	1101-128F	1
NAS42DD4-55	1101-156	1
NAS42DD6-40	1101-239	4
NAS42DD6-40FC	1101-239	4
NAS43DD1-35	1101-176	1
NAS43DD3-24	1101-187	1
NAS43DD3-64	1101-128I	1
NAS43DD4-156	1101-247	1
NAS43DD4-156	1101-247	1
NAS43DD4-156FC	1101-247	1
NAS43DD4-157	1101-247	1
NAS43DD5-101	1101-121A	1
NAS43DD5-47	1101-121	4
NAS43HT3-45	1101-24	1
NAS43HT5-31	1101-167	1
NAS516-1	1101-54	1
NAS516-1A	1101-255	1
NAS557-16A	1101-85	1
NAS583-6	1101-80	8
NAS601-14P	1101-175	1
NAS601-5	1101-206K	1
NAS603-10P	1101-195D	AR
NAS603-10P	1101-199	
NAS603-3P	1101-9	3
NAS603-7P	1101-7	10
NAS623-3-11	1101-224	1
NAS623-3-11	1101-240	4
NAS623-3-12	1101-240	4
NAS623-3-3	1101-90C	1
NAS623-3-3	1101-94	2
NAS623-3-4	1101-11	24
NAS623-3-4	1101-86	2
NAS623-3-4	1101-90	1
NAS623-3-4	1101-90	1
NAS6704D15	1101-204	1
NAS679A3W	1101-88	1
NAS679A3W	1101-88	1
NAS679A3W	1101-90B	1
NHSB8V202	1101-153	1
SBS16ATC32-2	1101-153	1
TY525M	1101-146P	16
UT7838-2	1101-144	4
UT7838-2	1101-146M	6
WRG8BACH	1101-153	1
YTA145	1101-153	1
03-730-0500	1101-153	1

Part No.	Fig. and Index No.	Qty. per Assy.
113N1007-27	1101-265	2
140N2966-1	1101-271	3
140N2967-1	1101-272	3
50-3361-4067	1101-90D	1
50-3361-4067	1101-90D	1
50-3361-4110	1101-94A	1
50-3361-4110	1101-94A	1
52-3361-4110	1101-90A	1
52-3361-4110	1101-90A	1
5709-1	1101-200	1
65-1797	1101-48	1
65-1797	1101-48	1
65-1797-2	1101-48	1
65-18625-63	1101-8	1
65-18625-63	1101-8	1
65-19674-1	1101-15	2
65-19674-1	1101-15	2
65-19674-11	1101-18	1
65-19674-15	1101-15	2
65-19674-16	1101-18	1
65-19674-2	1101-18	1
65-19674-9	1101-15	2
65-19674-9	1101-15	2
65-2306	1101-52	1
65-2306	1101-52	1
65-2306-1	1101-53	1
65-2306-5	1101-52	1
65-2306-6	1101-53	1
65-46861-10	1101-17	1
65-46861-13	1101-13	5
65-46861-14	1101-14	5
65-46861-15	1101-16	1
65-46861-16	1101-17	1
65-46861-17	1101-16	1
65-46861-18	1101-17	1
65-46861-19	1101-13	5
65-46861-19	1101-13A	3
65-46861-19	1101-13A	3
65-46861-20	1101-14	5
65-46861-20	1101-14A	3
65-46861-20	1101-14A	3
65-46861-25	1101-13A	3
65-46861-26	1101-14A	3
65-46861-27	1101-16	1
65-46861-28	1101-17	1
65-46861-29	1101-13A	3
65-46861-30	1101-14A	3
65-46861-7	1101-13	5

Part No.	Fig. and Index No.	Qty. per Assy.
65-46861-7	1101-13	5
65-46861-8	1101-14	5
65-46861-8	1101-14	5
65-46861-9	1101-16	1
65-46921-1	1101-	RF
65-46921-106	1101-36A	1
65-46921-106	1101-36A	1
65-46921-106	1101-36A	1
65-46921-132		RF
65-46921-14	1101-6	1
65-46921-153	1101-6	1
65-46921-160		RF
65-46921-225		RF
65-46921-230		RF
65-46921-501	1101-6	1
65-46921-501	1101-6	1
65-46921-5100	1101-121B	1
65-46921-528		RF
65-46921-92	1101-10	1
65-47961-2	1101-1	2
65-47961-4	1101-2	1
65-47961-5	1101-3	1
65-47961-6	1101-4	1
65-49575-10	1101-150	2
65-49575-11	1101-154	1
65-49575-4	1101-150	2
65-49575-5	1101-154	1
65-49575-7	1101-150	2
65-49575-7	1101-150	2
65-49575-8	1101-154	1
65-49665-1	1101-122	1
65-49665-1	1102-1	RF
65-49665-10	1102-9	1
65-49665-11	1102-10	8
65-49665-12	1102-11	1
65-49665-13	1102-12	2
65-49665-14	1102-13	1
65-49665-15	1102-14	1
65-49665-16	1102-15	1
65-49665-17	1102-16	2
65-49665-18	1102-17	1
65-49665-19	1101-193	1
65-49665-2	1101-192	1
65-49665-20	1101-194	1
65-49665-21	1101-195	1
65-49665-22	1101-195B	1
65-49665-22	1101-196	
65-49665-23	1102-3A	1

Part No.	Fig. and Index No.	Qty. per Assy.
65-49665-24	1101-193	1
65-49665-3	1102-2	1
65-49665-4	1102-3	1
65-49665-4	1102-3A	1
65-49665-5	1102-4	1
65-49665-6	1102-5	3
65-49665-7	1102-6	2
65-49665-8	1102-7	1
65-49665-9	1102-8	1
65-51695-1	1101-165	1
65-51695-2	1101-168	1
65-54483-1	1101-195C	1
65-54483-1	1101-197	
65-58581-1	1101-63	2
65-58581-1	1101-63	2
65-58581-8	1101-63	2
65-77492-12	1101-192	1
65-77492-15	1101-193	1
65-77492-16	1101-194	1
65-77492-18	1101-192	1
65-77492-20	1101-193	
65-77492-20	1101-198F	1
65-77492-22	1101-192	1
65-77492-23	1101-193	
65-77492-23	1101-194B	1
65-77492-23	1101-196	1
65-77492-23	1101-197B	1
65-77492-23	1101-198A	1
65-77492-25	1101-194A	1
65-77492-3	1101-192	1
65-77492-30	1101-192	1
65-77492-31	1101-192	
65-77492-31	1101-197	1
65-77492-34	1101-193	
65-77492-34	1101-193	1
65-77492-34	1101-194	1
65-77492-34	1101-194B	1
65-77492-34	1101-196	1
65-77492-34	1101-197A	1
65-77492-34	1101-198	1
65-77492-34	1101-198	1
65-77492-4	1101-195	1
65-77492-5	1101-193	1
65-77492-6	1101-194	1
65C16145-1	1101-13B	2
65C16145-1	1101-13B	2
65C16145-10	1101-17	1
65C16145-11	1101-13	5

Part No.	Fig. and Index No.	Qty. per Assy.
65C16145-11	1101-13B	2
65C16145-12	1101-14	5
65C16145-12	1101-14B	2
65C16145-13	1101-16	1
65C16145-14	1101-17	1
65C16145-2	1101-14B	2
65C16145-2	1101-14B	2
65C16145-3	1101-16	1
65C16145-4	1101-16	1
65C16145-5	1101-17	1
65C16145-7	1101-13	5
65C16145-8	1101-14	5
65C16145-9	1101-16	1
65C27727-1	1101-203A	
65C27728-1	1101-203B	1
65C27728-3	1101-203B	1
65C27729-1	1101-206A	1
65C27731-1	1101-204E	1
65C27732-1	1101-19K	1
65C27732-1	1101-19K	1
65C27737-3	1101-251A	1
65C27737-4	1101-253A	1
65C27738-1	1101-201	
65C27738-3	1101-201A	
65C27738-5	1101-201	1
65C27738-6	1101-201A	1
65C27738-7	1101-201	1
65C27738-8	1101-201A	1
65C27743-2	1101-269G	1
65C33681-1	1101-279	1
65C33681-6	1101-279	1
65C33682-3	1101-122F	1
65C33682-3	1101-122F	1
65C33683-1	1101-276	1
65C33683-2	1101-266	2
65C33683-3	1101-275	1
65C33683-4	1101-276	1
65C33684-10	1101-209	1
65C33684-11	1101-209	1
65C33684-2	1101-209	1
65C33684-3	1101-209	1
65C33684-4	1101-209	1
65C33684-5	1101-209	1
65C33684-6	1101-209	1
65C33684-7	1101-209	1
65C33684-8	1101-209	
65C33685-1	1101-277	
65C33685-2	1101-277A	1

Part No.	Fig. and Index No.	Qty. per Assy.
65C33685-3	1101-277	1
65C33686-1	1101-262	1
65C33686-3	1101-262	1
65C33687-1	1101-273	2
65C33687-2	1101-270	1
65C33687-3	1101-274	1
65C33687-4	1101-274G	1
65C33688-1	1101-264	1
65C33688-3	1101-264A	1
65C33688-4	1101-264	1
65C33688-5	1101-264A	1
65C33689-1	1101-256	1
65C33689-2	1101-256A	1
65C33689-3	1101-256	1
65C33690-2	1101-216	1
65C33691-2	1101-221A	1
65C33691-3	1101-221	1
65C33691-4	1101-221	1
65C33691-5	1101-221	1
65C33691-6	1101-221A	1
65C33691-7	1101-221	1
65C33691-8	1101-221A	1
65C33692-1	1101-219	1
65C33692-2	1101-219	1
65C33693-1	1101-280	1
65C33693-11	1101-280	1
65C33693-12	1101-281	1
65C33693-2	1101-281	1
65C33693-6	1101-280	1
65C33693-7	1101-281	1
65C33693-8	1101-206J	1
65C33693-9	1101-281	
65C33694-1	1101-230	1
65C33695-1	1101-235	1
65C33695-2	1101-235	1
65C33696-1	1101-259	1
65C33696-2	1101-259	1
65C33696-4	1101-259	1
65C33810-1	1101-268	1
65C33811-1	1101-254	1
65C33811-2	1101-254A	1
65C33811-3	1101-254	1
65C33811-4	1101-254A	1
65C33812-1	1101-267	1
65C34986-1	1101-146E	1
65C34987-1	1101-146C	1
65C34988-1	1101-146D	1
65C35228-12	1101-193	1

Part No.	Fig. and Index No.	Qty. per Assy.
65C35228-12	1101-194	1
65C35228-12	1101-195	1
65C35275-2	1101-121O	1
65C35287-2	1101-121C	1
65C35287-3	1101-122T	1
65C35287-3	1101-122T	1
65C35288-1	1101-121M	1
65C35409-1	1101-122M	1
65C35409-1	1101-122M	1
65C35409-2	1101-122N	1
65C35409-2	1101-122N	1
66-12687-1	1101-163	10
66-12687-1	1101-163	10
66-12687-1	1101-163	10
66-12687-1	1101-163	2
66-12687-5	1101-163	10
66-12688-1	1101-19	1
66-16691-1	1101-162	12
66-17743-1	1101-161	1
66-17744-1	1101-82	1
66-17745-3	1101-160	1
66-18189-1	1101-146O	1
66-18189-2	1101-146	1
66-18191-1	1101-127	1
66-18191-1	1101-127	1
66-18191-2	1101-128	1
66-18284-4	1101-139	1
66-18284-8	1101-139	1
66-18298-4	1101-32	1
66-18303-2	1101-133	1
66-21583-1	1101-22	1
66-23283-1	1101-152	1
69-24284-13	1101-129	1
69-24284-14	1101-134	1
69-24284-15	1101-140	1
69-24284-17	1101-141	1
69-24284-19	1101-142	1
69-24284-4	1101-136	1
69-24284-4	1101-143	1
69-24284-501	1101-140	1
69-24284-502	1101-141	1
69-24284-6	1101-135	1
69-31680-1	1101-20	2
69-31680-1	1101-20	2
69-31680-2	1101-21	1
69-31680-3	1101-20	2
69-31680-4	1101-21	1
69-37417-2	1101-77	2

Part No.	Fig. and Index No.	Qty. per Assy.
69-37417-2	1101-77	2
69-37417-3	1101-76	2
69-37417-3	1101-76	2
69-37417-4	1101-77	2
69-37417-5	1101-76	2
69-39415-3	1101-87	1
69-39488-502	1101-91	1
69-39488-504	1101-91	1
69-39488-504	1101-91	1
69-40379-501	1101-123	1
69-40379-503	1101-124	1
69-40384-1	1101-29	1
69-41730-30	1101-146A	1
69-41730-32	1101-146B	1
69-41730-33	1101-146J	1
69-41730-34	1101-146K	1
69-41730-35	1101-146L	1
69-41730-501	1101-146M	6
69-41730-503	1101-137	2
69-41730-503	1101-146M	6
69-41730-51	1101-146A	1
69-42523-4	1101-79	2
69-42523-5	1101-78	2
69-45425-1	1101-71	1
69-45426-1	1101-69	2
69-45426-1	1101-69	2
69-45426-2	1101-70	1
69-45426-3	1101-69	2
69-45426-4	1101-70	1
69-45456-1	1101-75	1
69-46561-1	1101-179	1
69-46561-1	1101-180	1
69-46561-2	1101-181	1
69-46561-2	1101-181A	2
69-46561-3	1101-181A	2
69-46561-4	1101-181A	2
69-46887-1	1101-95	1
69-47821-1	1101-103	
69-47821-501	1101-103	1
69-47821-501	1101-103	1
69-47824-4	1101-177	1
69-47824-4	1101-177	1
69-47824-5	1101-177	1
69-56084-2	1101-120	3
69-56084-3	1101-120A	
69-56084-501	1101-178	1
69-56147-1	1101-82	1
69-56147-1	1101-82	1

Part No.	Fig. and Index No.	Qty. per Assy.
69-59231-1	1101-123	1
69-59231-2	1101-124	1
69-59231-7	1101-123	1
69-59231-8	1101-124	1
69-59253-1	1101-113	1
69-59253-1	1101-113	1
69-59253-2	1101-114	1
69-59253-3	1101-113	1
69-59253-4	1101-114	1
69-67541-1	1101-36	1
69-67541-1	1101-36	1
69-68753-1	1101-36F	1
69-68753-1	1101-36F	1
69-76131-1	1101-36	1
69-76131-1	1101-36	1
69-76131-1	1101-36	1
69-76131-1	1101-36	1
69-76131-2	1101-36	1
69-76131-2	1101-36	1
69-76131-2	1101-36	1
69-77843-1	1101-8	1
69-77966-1	1101-36F	1
69-77971-1	1101-127	1
69-77971-3	1101-127	1
69-77996-1	1101-146F	1
69-77997-2	1101-128	1
69-78196-1	1101-201B	1
69-78196-5	1101-201B	1
69-78236-1	1101-201	1
69-78236-2	1101-201A	1
69-78236-9	1101-201	1
8AFC1021	1101-252	1
90-9195-122	1101-189	AR
90-9195-147	1101-190	AR
90-9195-1951	1101-191	AR

Part No.	Fig. and Index No.	Qty. per Assy.