

TO: ALL HOLDERS OF FORWARD AIRSTAIR DOOR ASSEMBLY OVERHAUL MANUAL, 52-68-01

REVISION NO. 6, DATED JUL 1/04
HIGHLIGHTS

DESCRIPTION OF CHANGE	TOPICS AFFECTED												
	D & O	D / Assy	Cleaning	Inspect / Check	Repair	Assy	F / C	Test	T / Shooting	S / Tools	Storage	I P L	L / Overhaul
Added top assemblies 65-27942-185 and -191		X			X	X						X	

Jul 1/04

 52-68-01  
 HIGHLIGHTS  
 Page 1 of 1

# FORWARD AIRSTAIR DOOR ASSEMBLY

## 52-68-01

BOEING P/N 65-27942-2, -83, -91, -177, -185, -191

AIRLINE P/N

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THE FOLLOWING DIRECTIVES APPLY TO THIS SUBJECT:

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVES	DATE DIRECTIVE INCORPORATED INTO TEXT
		PRR 31139 PRR 23158-167 PRR 32070-4 PRR 34103-1 PRR 34475-1	Aug 15/69 Aug 10/73 Aug 10/73 Sep 5/89 Sep 5/89

## LIST OF EFFECTIVE PAGES

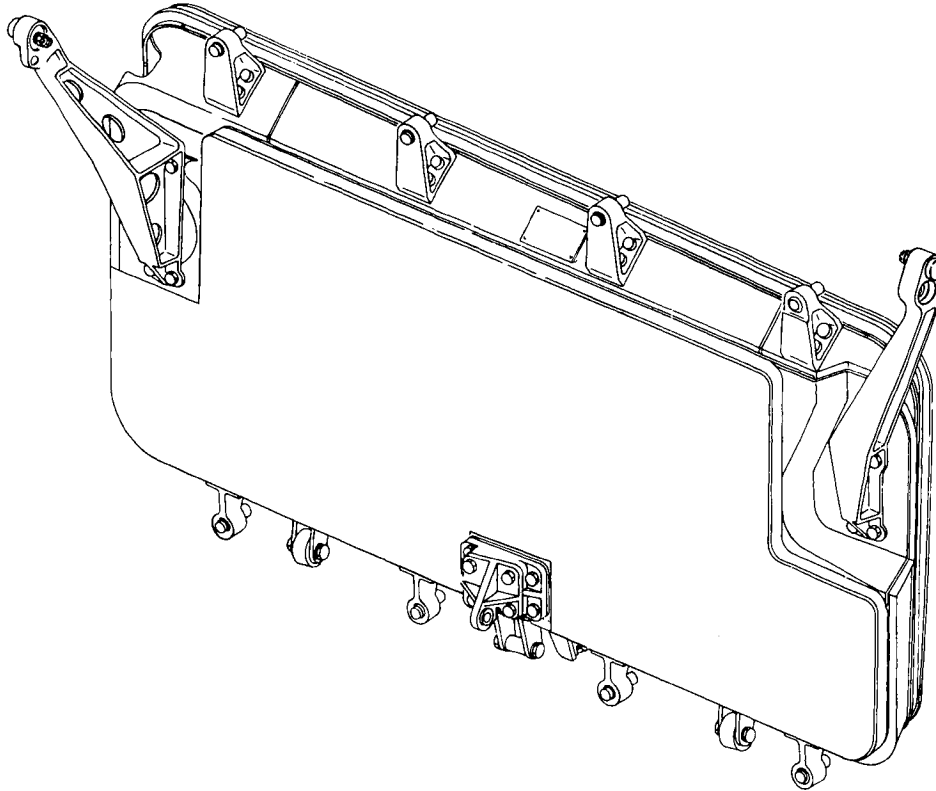
\* Indicates pages revised, added or deleted in latest revision  
 F Indicates foldout pages - print one side only

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* LEP-1	Jul 1/04				
LEP-2	BLANK				
T/C-1	Jul 5/83				
T/C-2	BLANK				
1	Aug 10/73				
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* 4	Jul 1/04				
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**BOEING**   
**COMMERCIAL JET**  
OVERHAUL MANUAL

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FORWARD AIRSTAIR DOOR ASSEMBLY

Forward Airstair Door Assembly  
Figure 1

1. DESCRIPTION AND OPERATION

A. Description

- (1) The forward airstairs door assembly is an inward-opening plug type door located below the forward entry door at the left side of the forward end of the fuselage.
- (2) The door is an aluminum structure with outer and inner skins attached to internal webs and stiffeners. The door assembly consists of the door, eight adjustable stop fittings, two guide fittings, two vertical alignment roller guide support fittings and one stop guide fitting.

**B. Operation**

- (1) The door opens by moving inboard and down along guide rails to lie below the airstairs container when it is fully open. The door is guided throughout its travel by two upper and lower pairs of guide rails along which it is moved by a jackscrew. The door is closed by the reverse action of the jackscrew.

**C. Leading Particulars**

Thickness -- 4 inches (mean)  
Width -- 44 inches  
Height -- 18.75 inches  
Weight -- 33.24 pounds

**2. DISASSEMBLY (Fig. 2)****A. Remove seal (1, Fig. 2).**

**NOTE:** Do not remove seal retainers (3 thru 9) unless replacement is necessary.

**B. Remove bolt (10) and washer (11) to free guide fitting assembly (12) from support fitting assembly (17).**

**NOTE:** Do not remove bearing (13) from fitting (14) unless replacement is necessary.

**C. Remove bolt (15) and washer (16) to free support fitting assembly (17), filler (20), and shim (21).**

**NOTE:** Do not remove sleeve (18) from fitting (19) unless replacement is necessary.

**D. Remove insulation panel assembly (22), and then remove insulation (23).  
Use solvent, Series 82 (SOPM 20-30-82) to soften adhesive.**

**CAUTION:** TO PREVENT DAMAGE, DO NOT USE FORCE IN REMOVING INSULATION  
PANEL ASSEMBLY (22) AND DO NOT ROLL SKIN (24).

**NOTE:** Insulation (23) is replaced at each overhaul.

**E. Remove nut (25), washer (26), and bearing/cam follower (27, 27A).****F. Remove bolt (28) and washer (29) to free alignment fitting (30).**

**NOTE:** Do not remove rivet (31) and nutplate (32) unless replacement is necessary.

### 3. CLEANING

#### A. Metal Parts

- (1) Clean all parts, except bearings, using cleaning solvent, P-D-680 or equivalent.
- (2) Remove all stubborn accumulations of dirt with stiff-bristle brush. Do not use metal brush.
- (3) Dry parts with clean, lint-free cloth or clean, moisture-free air.
- (4) For further information, refer to 20-30-03, General Cleaning Procedures.

#### B. Door Seal (Fig. 2)

- (1) Wash door seal (1) using mild soap and water.
- (2) Rinse with clean abrasive-free water and air dry.

#### C. Bearing (Fig. 2)

- (1) Clean all bearings per 20-30-01.

CAUTION: BEARING (13) IS TEFLON-LINED. CLEAN ONLY BY SPECIAL METHOD GIVEN IN REFERENCE SUBJECT.

### 4. INSPECTION/CHECK

#### A. Visual Checks

- (1) Examine all metal parts for pits, scratches, cracks, corrosion, and damage using strong light and minimum of 10-power magnification.
- (2) Examine entire basic assembly for loose fasteners, corrosion, damage, and general condition of paint and finish.
- (3) Examine all bearings for excessive radial or axial play.
- (4) Examine all bearing, bushing, and bolt holes for corrosion and excessive or eccentric wear.

## B. Special Checks (Fig. 2)

**CAUTION:** TO PREVENT DAMAGE TO ANTIFRICTION BEARINGS, IT IS NECESSARY TO PROTECT THEM FROM INSPECTION FLUID WHEN PREPARING MAGNETIC PARTICLE OR PENETRANT EXAMINATION OF COMPONENTS CONTAINING BEARINGS.

**NOTE:** Deleted.

- (1) Perform penetrant examination per 20-20-02 on fittings (14, 19, 30, 61, 77, 88, 101, 114, 134, and 145), and bracket (45).

5. REPAIR (Fig. 2)

## A. Repair

- (1) Use standard industry practices for repair of this component.
- (2) Deleted.

## B. Refinish

**NOTE:** Refer to 20-30-02 for stripping of protective finishes and to 20-41-01 for explanation of F and SRF finish codes.

- (1) Retainer (3 thru 7, 65-33170-2 thru -6), retainer (8 and 9, 65-27942-77, -78), skin (24), actuator (76, 66-21142-1), filler (98, 66-19238-1), fitting (134, 65-32626-4, -9) -- Alodize or chromic acid anodize and apply one coat primer BMS 10-11, Type 1 (SRF-2.30) all over. Material: Al alloy.
- (2) Retainer (3 thru 7, 65-33170-7 thru -12), retainer (8 and 9, 65-27942-166, -167, -188), filler (98, 66-19238-3), fitting (134, 65-32626-12) -- Chromic acid anodize at 22 volts and seal in dilute chromate solution (Ref 20-43-01). Apply BMS 10-11, Type 1 primer plus BMS 10-11, Type II enamel, color 702 white (F21.18). Omit enamel from holes. Material: Al alloy.
- (3) Actuator (60), actuator (76, 66-21142-2) -- chromic acid anodize and apply one coat of BMS 10-11, Type 1 primer (F18.13) plus apply one coat of BMS 10-11, Type II enamel, color BAC 702 white gloss (F21.03). Omit enamel from holes. Material: Al alloy.
- (4) Fitting assembly (12, 65-32166-4, -5), fitting assembly (17, 65-32508-4, -5) -- Apply one coat primer BMS 10-11, Type 1 (SRF-14.995) followed by one coat white enamel BMS 10-11, Type II, color BAC 702 (SRF-12.64) all over except no primer or enamel in bolt holes, on bearing or on serrated surface.



- I
- (5) Fitting assembly (12, 65-32166-8, -12), fitting assembly (17, 65-32508-8) -- Chromic acid anodize at 22 volts and seal in dilute chromate solution (Ref 20-43-01). Apply BMS 10-11, Type 1 primer plus BMS 10-11, Type II enamel, color 702 white (F21.18). Omit primer and enamel from bolt holes, bearing, and serrated surface.
  - (6) Fitting (14, 65-32166-2, -6) and fitting (19, 65-32508-2, -5) -- Chromic acid anodize and apply one coat primer BMS 10-11, Type 1 (SRF-2.19) all over, except omit primer on serrated surface. Material: Al alloy.
- I
- (7) Fitting (14, 65-32166-9, -13), fitting (19, 65-32508-9, 69-78575-2) -- Chromic acid anodize at 22 volts and seal in dilute chromate solution (Ref 20-43-01). Apply BMS 10-11, Type 1 primer plus BMS 10-11, Type II enamel, color 702 white (F21.18). Omit primer and enamel from holes and serrated surface. Material: Al alloy.
  - (8) Filler (20, 66-18863-1), filler (111, 66-19238-1) -- Chromic acid anodize (F-2.26) and apply one coat primer BMS 10-11, Type 1 (SRF-12.205) all over except omit primer on serrated surface. Material: Al alloy.
  - (9) Filler (20, 66-18863-2), filler (111, 66-19238-3) -- Chromic acid anodize at 22 volts and seal in dilute chromate solution (Ref 20-43-01). Apply BMS 10-11, Type 1 primer plus BMS 10-11, Type II enamel, color 702 white (F21.18). Material: Al alloy
  - (10) Fitting (30, 65-31981-1), bracket (45, 69-25442-2), fitting (61 and 77, 69-25818-2), fitting (88, 65-31259-4, -7), fitting (101 and 114, 65-31275-6, -9, -11, -14, -16), fitting (145, 65-32562-6, -8) -- Chromic acid anodize and apply one coat primer BMS 10-11, Type 1 (SRF-2.19) all over. Material: Al alloy.
  - (11) Fitting (30, 65-31981-3), bracket (45, 69-25442-4), fitting (61 and 77, 69-25818-6), fitting (88, 65-31259-10), fitting (101 and 114, 65-31275-19, -21), fitting (145, 65-32562-11) -- Chromic acid anodize at 22 volts and seal in dilute chromate solution (Ref 20-43-01). Apply BMS 10-11, Type 1 primer plus BMS 10-11, Type II enamel, color 702 white (F-21.18). Omit enamel in bolt holes. Material: Al alloy
  - (12) Spring (122) -- Cadmium plate and apply one coat primer BMS 10-11, Type 1 (SRF-1.92) all over . Material: Music wire, tempered.
  - (13) Filler (35D, 66-19287-2, -3) -- Chromic acid anodize, Type 1 and apply one coat primer BMS 10-11, Type 1 (F-18.13) all over. Material: Al alloy.

- (14) Filler (35D, 66-19287-4) -- Chromic acid anodize at 22 volts and seal in dilute chromate solution (Ref 20-43-01). Apply BMS 10-11, Type 1 primer plus BMS 10-11, Type II enamel, color 702 white (F21.18). Material: Al alloy

#### C. Replacement

- (1) If bearing (13) requires replacement, press out old bearing from fitting (14) and install replacement bearing per 20-50-03, using Type 59 adhesive per 20-50-12.
- (2) If sleeve (18) requires replacement, coat new sleeve with BMS 10-11, Type 1 primer if installed on fitting (19, 65-32508-2, -6). Coat new sleeve with BMS 5-95 sealant if installed on fitting (19, 65-32508-9). Install sleeve 1/4 to 1-1/2 turns below spot face of fitting (19) and remove tang.
- (3) If bushings (87, 100, 113, 133 or 144) require replacement, press out defective bushing from fitting (88, 101, 114, 134 or 145) and install replacement bushing. Install bushing (133) on fitting (134, 65-32626-4, -12) and bushing (144) on fitting (145 65-32562-11) with BMS 5-95 sealant per 20-50-03. Install other bushings with BMS 10-11, Type 1 primer per 20-50-03.
- (4) If identification plate (147) requires replacement, drill out rivet (146) and remove defective plate. Install new plate with new rivet (146).

#### 6. ASSEMBLY (Fig. 2)

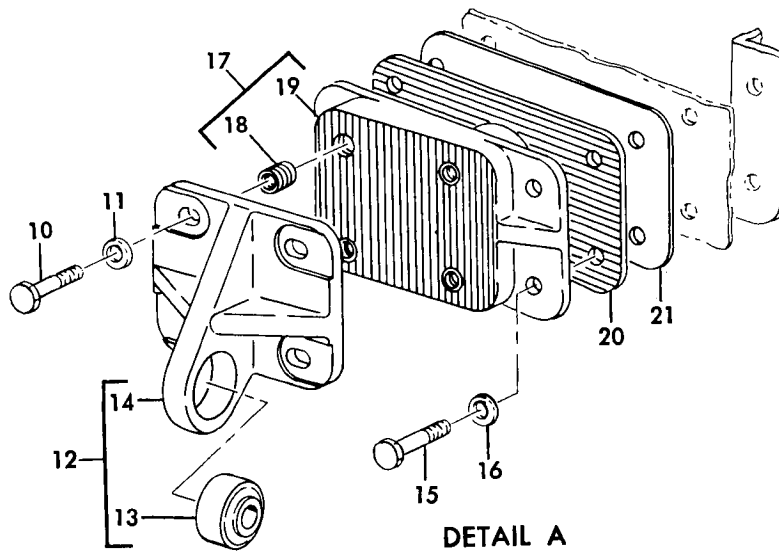
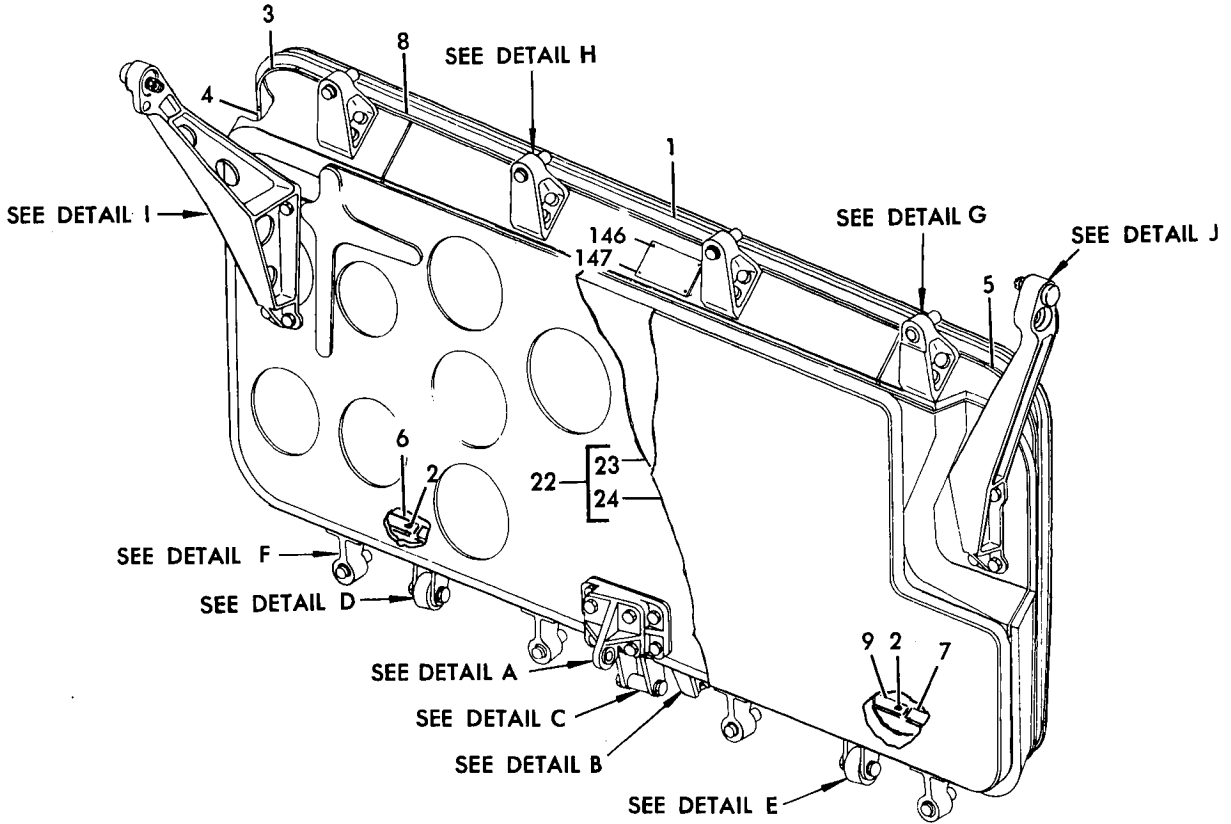
- A. Install aft guide fitting assembly (143) with items (142 thru 135).
- B. Install forward guide fitting assembly (132) with items (131 thru 124).
- C. Install guide pin (123) and secure with lockspring (122).
- D. Install items (121 thru 115).
- E. Install stop fitting assembly (112) with items (111 thru 102).
- F. Install stop fitting assembly (99) with items (98 thru 89).
- G. Install stop fitting assembly (86) with items (85 thru 78).
- H. Preassemble alignment fitting assembly (66 and 50) by installing parts (76 thru 67 and 60 thru 51) on fittings (77 and 61).
- I. Install fitting assemblies (66 and 50) with items (65 thru 62 and 49 thru 46).
- J. Preassemble latch bracket assembly (38) by installing items (44 thru 39) on bracket (45).

- K. Assemble nutplate (35F) on filler (35D) with rivets (35E).
- L. Bond filler (35D) to door structure using type 70 per 20-50-12.
- M. Install latch bracket assembly (38) with items (37 thru 33).
- N. Install alignment fitting (30) with washer (29) and bolt (28).
- O. Install track roller bearing/cam follower (27, 27A) and secure with washer (26) and nut (25).
- P. Preassemble insulation panel assembly (22) by bonding insulation rubber (23) to skin (24) using type 48 adhesive per 20-50-12.
- Q. Install insulation panel assembly (22) by bonding entire surface of exposed insulation rubber to the door structure using type 48 adhesive per 20-50-12.
- R. Install shim (21), filler (20), and support fitting assembly (17) with washer (16) and bolt (15).  
  
**NOTE:** Use shim (21) and remove 0.003-inch lamination only if and as required, and install with BMS 10-11, type 1 primer either wet or dry.
- S. Install guide fitting assembly (12) with washer (11) and bolt (10).
- T. Install door seal (1).
- U. Temporarily attach shim (35C) to door assembly with lockwire for later use.

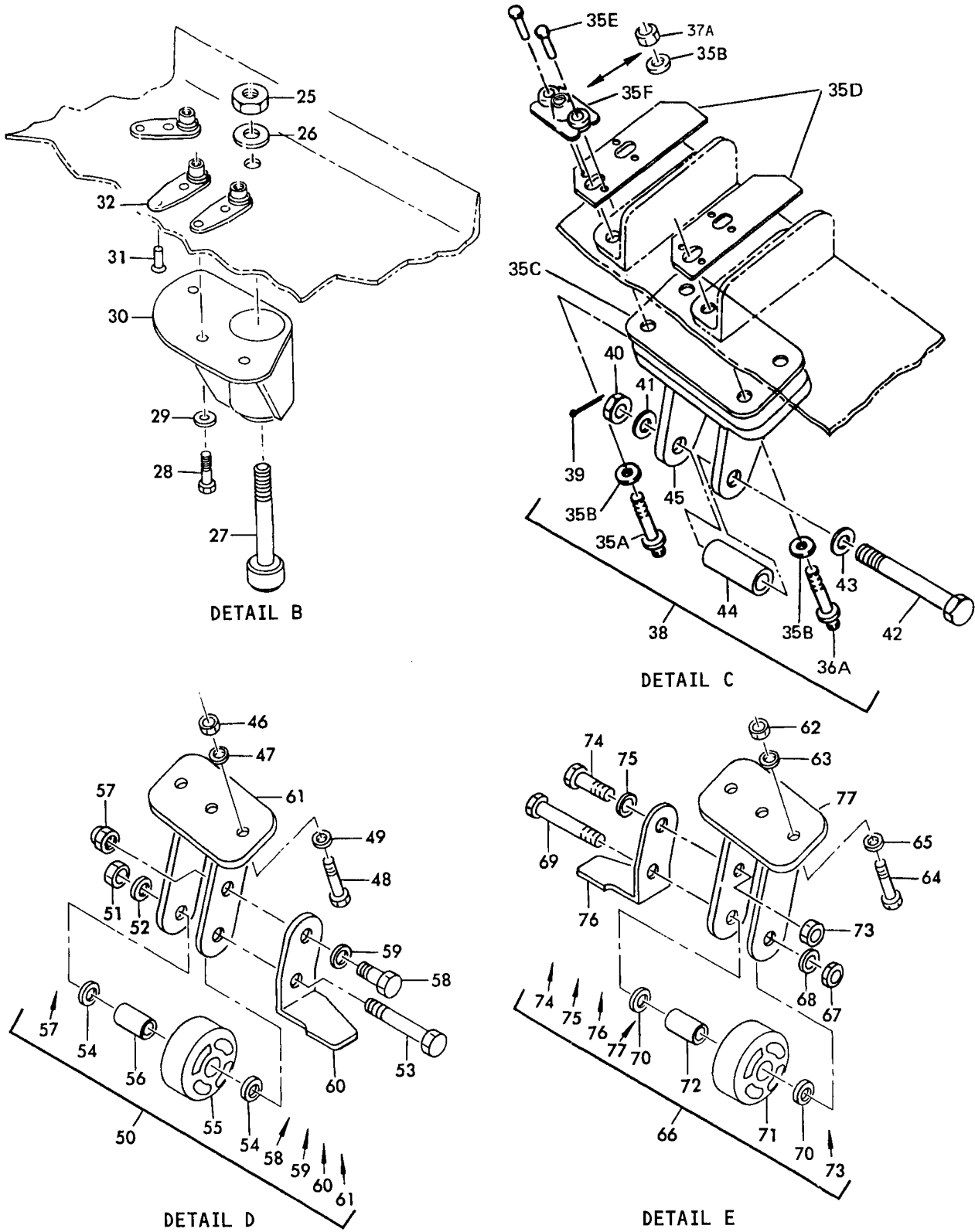
#### 7. STORAGE INSTRUCTIONS

- A. Place protective covers over surfaces of door linings.
- B. Wrap entire assembly in vapor barrier paper and seal securely. Tag unit for identity and overhaul date.
- C. Provide a suitable surrounding structure to prevent handling damage.
- D. For general storage information refer to 20-44-02, Temporary Protective Coatings and to 20-70-01, Protection, Storage and Handling of Airplane Components.

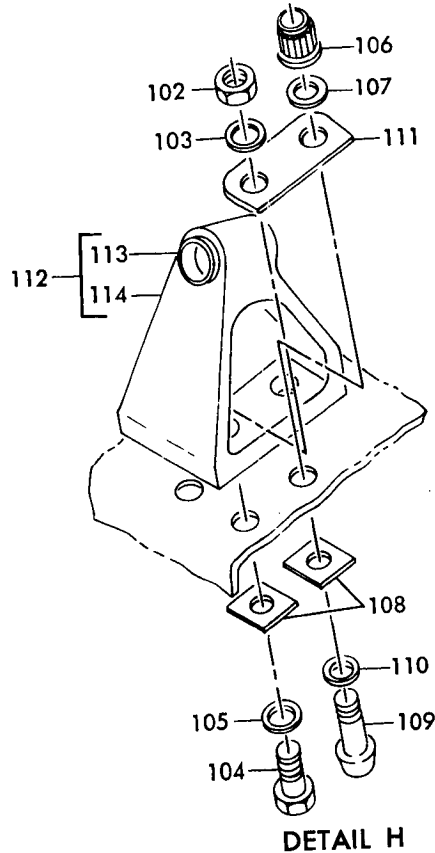
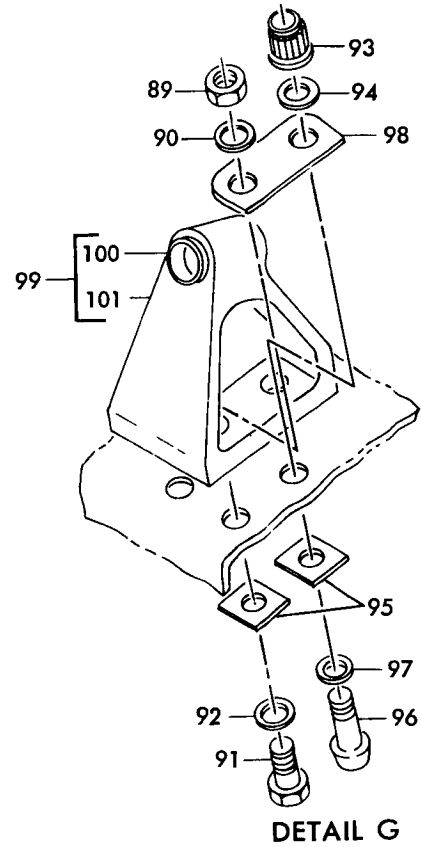
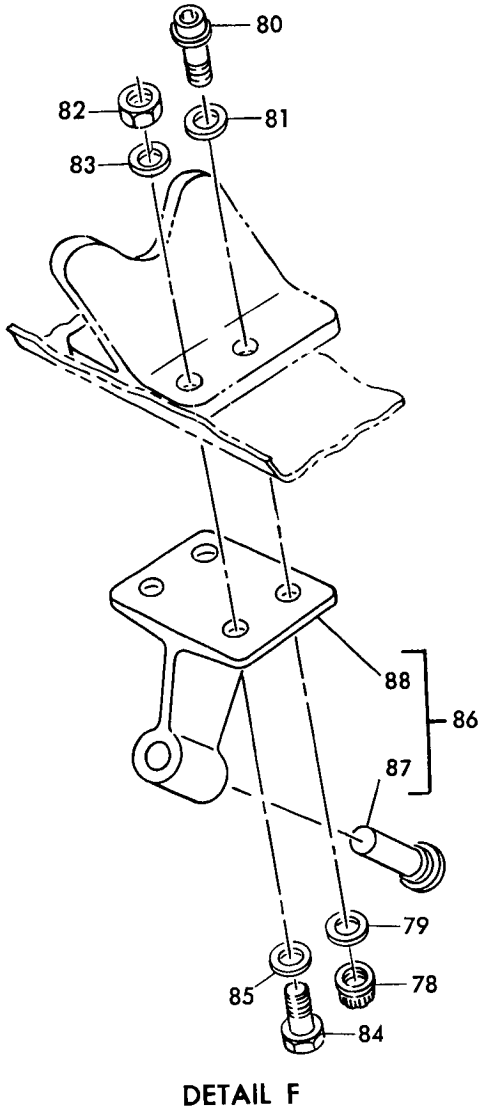
8. ILLUSTRATED PARTS LIST



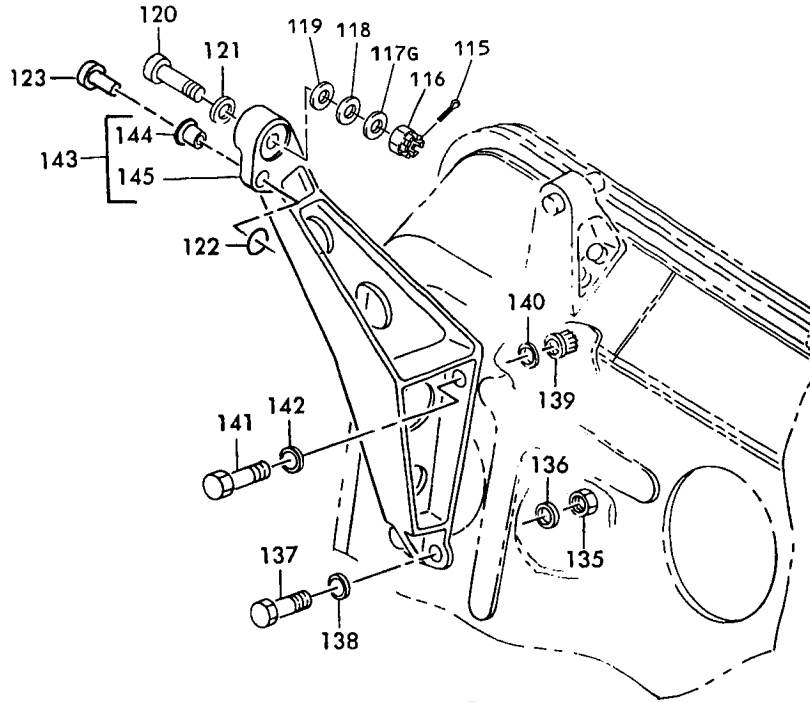
Forward Airstair Door Assembly  
Figure 2 (Sheet 1)



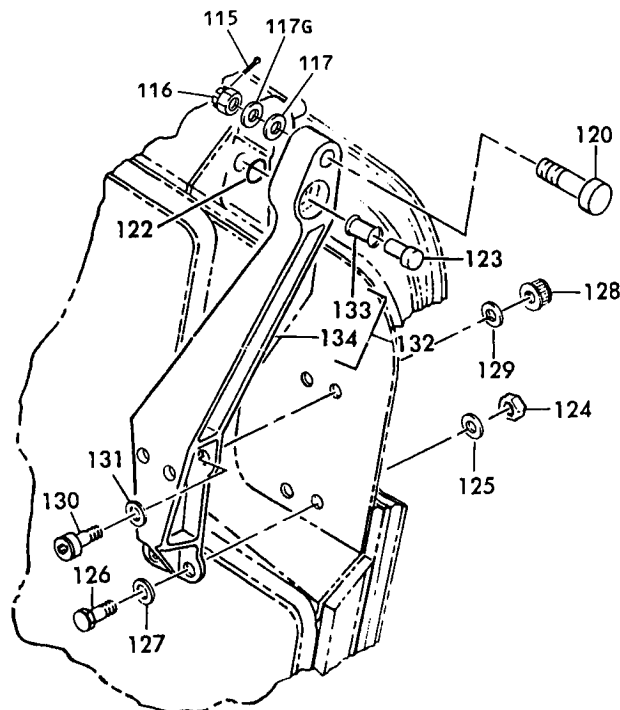
Forward Airstair Door Assembly  
Figure 2 (Sheet 2)



Forward Airstair Door Assembly  
Figure 2 (Sheet 3)



DETAIL I



DETAIL J

Forward Airstair Door Assembly  
Figure 2 (Sheet 4)

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
2-	65-27942-2		FORWARD AIRSTAIR DOOR ASSY							A	RF
	65-27942-83		FORWARD AIRSTAIR DOOR ASSY							B	RF
	65-27942-91		FORWARD AIRSTAIR DOOR ASSY							C	RF
	65-27942-177		FORWARD AIRSTAIR DOOR ASSY							D	RF
	65-27942-185		FORWARD AIRSTAIR DOOR ASSY							E	RF
	65-27942-191		FORWARD AIRSTAIR DOOR ASSY							F	RF
1	65-33160-1		. SEAL (REPLD BY 65-33160-2)							A-E	1
1	65-33160-2		. SEAL (REPLS 65-33160-1)							A-E	1
1	65-33160-1		. SEAL (REPLD BY 65-33160-2) *[2]							F	1
1	65-33160-2		. SEAL (REPLS 65-33160-1) *[2]							F	1
2	MS20426D4		. RIVET								AR
3	65-33170-6		. RETAINER, SEAL (UPPER AFT)							AB	1
3	65-33170-6		. RETAINER, SEAL (UPPER AFT) (OPT TO 65-33170-11)							C	1
3	65-33170-11		. RETAINER, SEAL (UPPER AFT) (OPT TO 65-33170-6)							C	1
3	65-33170-11		. RETAINER, SEAL (UPPER AFT)							D-F	1
4	65-33170-5		. RETAINER, SEAL (UPPER AFT)							AB	1
4	65-33170-5		. RETAINER, SEAL (UPPER AFT) (OPT TO 65-33170-10)							C	1
4	65-33170-10		. RETAINER, SEAL (UPPER AFT) (OPT TO 65-33170-5)							C	1
4	65-33170-10		. RETAINER, SEAL (UPPER AFT)							D-F	1
5	65-33170-3		. RETAINER, SEAL (UPPER FWD)							AB	1
5	65-33170-3		. RETAINER, SEAL (UPPER FWD) (OPT TO 65-33170-8)							C	1
5	65-33170-8		. RETAINER, SEAL (UPPER FWD) (OPT TO 65-33170-3)							C	1
5	65-33170-8		. RETAINER, SEAL (UPPER FWD)							D-F	1
6	65-33170-2		. RETAINER, SEAL (LOWER AFT)							AB	1
6	65-33170-2		. RETAINER, SEAL (LOWER AFT) (OPT TO 65-33170-7)							C	1
6	65-33170-7		. RETAINER, SEAL (LOWER AFT) (OPT TO 65-33170-2)							C	1
6	65-33170-7		. RETAINER, SEAL (LOWER AFT)							D-F	1
7	65-33170-4		. RETAINER, SEAL (LOWER FWD)							AB	1
7	65-33170-4		. RETAINER, SEAL (LOWER FWD) (OPT TO 65-33170-9)							C	1
7	65-33170-9		. RETAINER, SEAL (LOWER FWD) (OPT TO 65-33170-4)							C	1
7	65-33170-9		. RETAINER, SEAL (LOWER FWD)							D	1
7	65-33170-9		. RETAINER, SEAL (LOWER FWD) *[2]							E	1
7	65-33170-12		. RETAINER, SEAL (LOWER FWD) *[2]							E	1
7	65-33170-12		. RETAINER, SEAL (LOWER FWD)							F	1



FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
2-8	65-27942-77		.							AB	1
8	65-27942-77		.							C	1
8	65-27942-166		.							C	1
8	65-27942-166		.							D	1
8	65-27942-166		.							E	1
8	65-27942-188		.							E	1
8	65-27942-188		.							F	1
9	65-27942-78		.							AB	1
9	65-27942-78		.							C	1
9	65-27942-167		.							C	1
9	65-27942-167		.							D-F	1
10	BACB30NE3-3		.							A-E	4
10	BACB30NR4K4		.							F	4
10	NAS1303-3W		.								
11	AN960PD10L		.							A-E	4
11	BACW10BP3CD		.							F	4
12	65-32166-1		.							A	1
12	65-32166-4		.							B	1
12	65-32166-5		.							AB	1
12	65-32166-5		.							C	1
12	65-32166-5		.							C	1
12	65-32166-8		.							D	1
12	65-32166-8		.							E	1
12	65-32166-12		.							E	1
12	65-32166-12		.							F	1
13	03-728-0437		.	.							1
13	SBS14ATC29		.	.							1
13	TFA7A		.	.							1
13	BLFN7-017		.	.							1
14	65-32166-2		.	.							1
14	65-32166-6		.	.							1
14	65-32166-9		.	.							1
14	65-32166-13		.	.							1

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
2-15	NAS1103-9W		.							A-E	4
15	BACB30NR3K9		.							F	4
16	AN960PD10L		.							A-E	4
16	BACW10BP3CD		.							F	4
17	65-32508-1		.							A	1
17	65-32508-4		.							B	1
17	65-32508-5		.							AB	1
17	65-32508-5		.							C	1
17	65-32508-8		.							C	1
17	65-32508-8		.							DE	1
17	65-78575-1		.							DE	1
17	65-78575-1		.							F	1
18	BACS13P3CN4		.	.							4
18	MS21208F1-20P		.	.							4
19	65-32508-2		.	.							1
19	65-32508-6		.	.							1
19	65-32508-9		.	.							1
19	69-78575-2		.	.							1
20	66-18863-1		.							AB	1
20	66-18863-1		.							C	1
20	66-18863-2		.							C	1
20	66-18863-2		.							D-F	1
21	BACS40B16-40		.								AR
22	65-33268-1		.							A	1
22	65-33268-1		.							B	1
22	65-33268-2		.							B	1
22	65-33268-2		.							C-F	1
23	65-33268-2		.	.							1
24	65-33268-3		.	.							1
25	BACN10JC5		.								1
26	AN960D516		.								1
27	BACB10B59F6		.								1
27	BACB10BH59F6		.								1
27	BACB10FK5F5HS		.								1
28	NAS1103-4W		.							A-E	3
28	BACB30NR3K9		.							F	3

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
2-29	AN960PD10L		.	W	A	S	H	E	R	A-E	3
29	BACW10BP3CD		.	W	A	S	H	E	R	F	3
30	65-31981-1		.	F	I	T	T	I	N	A	1
30	65-31981-1		.	F	I	T	T	I	N	A	1
30	65-31981-3		.	F	I	T	T	I	N	A	1
30	65-31981-3		.	F	I	T	T	I	N	A	1
31	MS20426D3		.	R	I	V	E	T		A-E	6
31	BACR15BA3AD		.	R	I	V	E	T		F	6
32	BACN10KB3CM		.	N	U	T	P	L	A	A-E	3
32	BACN10JN3CD		.	N	U	T	P	L	A	F	3
33	BACN10JC3										
34	AN960PD10L										
35	66-19287-2										
35A	BACB30MT3-14										
35A	NAS1103-12W		.	B	O	L	T			A	2
35A	NAS1103-12W		.	B	O	L	T			B	2
35A	BACB30MT3-12		.	B	O	L	T			BC	2
35A	BACB30US3K12		.	B	O	L	T			C	2
35A	BACB30US3K12		.	B	O	L	T			D-F	2
35B	AN960PD10L		.	W	A	S	H	E	R	A	8
35B	AN960PD10L		.	W	A	S	H	E	R	B	8
35B	AN960PD10L		.	W	A	S	H	E	R	B	4
35B	AN960PD10L		.	W	A	S	H	E	R	C-F	4
35C	65-27942-89		.	S	H	I	M			BE	1
35C	65-27942-90		.	S	H	I	M			BE	1
35C	65-27942-90		.	S	H	I	M			CD	1
35D	66-19287-2		.	F	I	L	L	E	R	A	2
35D	66-19287-2		.	F	I	L	L	E	R	B	2
35D	66-19287-3		.	F	I	L	L	E	R	B	2
35D	66-19287-3		.	F	I	L	L	E	R	C	2
35D	66-19287-4		.	F	I	L	L	E	R	C	2
35D	66-19287-4		.	F	I	L	L	E	R	D-F	2
35E	BACR15CE3D		.	R	I	V	E	T			8
35F	BACN10YF32		.	N	U	T	P	L	A	B	4
35F	BACN10YF32		.	N	U	T	P	L	A	C-F	4
36	NAS1103-12W										
36A	NAS1103-14W		.	B	O	L	T			A	2
36A	NAS1103-14W		.	B	O	L	T			B	2
36A	BACB30MT3-14		.	B	O	L	T			BC	2
36A	BACB30US3K-14		.	B	O	L	T			C	2
36A	BACB30US3K-14		.	B	O	L	T			D-F	2

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
2-37	NAS1103-14W		DELETED								
37A	NAS679-A3W		. NUT (REPLD BY BACN10JC3)							A	4
37A	BACN10JC3		. NUT (REPLS NAS679-A3W)							A	4
37A	NAS679-A3W		. NUT (REPLD BY BACN10JC3) *[2]							B	4
37A	BACN10JC3		. NUT (REPLS NAS679-A3W) *[2]							B	4
38	69-25442-1		. BRACKET ASSY, LATCH							ABC	1
38	69-25442-3		. BRACKET ASSY, LATCH							D	1
38	69-25442-3		. BRACKET ASSY, LATCH *[2]							E	1
38	69-25442-5		. BRACKET ASSY, LATCH *[2]							E	1
38	69-25442-5		. BRACKET ASSY, LATCH							F	1
39	MS24665-210		. . PIN, COTTER								1
40	BACN10JD5		. . NUT (REPLS AN310-5)								1
41	MS20002-5		. . WASHER								1
42	NAS1105-26DW		. . BOLT (USED ON 69-25442-1,-3)								1
42	NAS6605-26		. . BOLT (USED ON 69-25442-5)								1
43	MS20002C5		. . WASHER								1
44	NAS43DD5-72		. . SPACER (USED ON 69-25442-1) (REPLD BY NAS42DD10-72)								1
44	NAS42DD10-72		. . SPACER (USED ON 69-25442-1,-3) (REPLS NAS43DD5-72)								1
44	NAS43DD5-72FC		. . SPACER (USED ON 69-25442-5)								1
45	69-25442-2		. . BRACKET (USED ON 69-25442-1)								1
45	69-25442-4		. . BRACKET (USED ON 69-25442-3,-5)								1
46	BACN10JC3		. NUT (REPLS NAS679A3W)							A-E	3
46	BACN10YR3CD9		. NUT							F	3
47	AN960PD10L		. WASHER							A-E	3
47	BACW10BP3DP		. WASHER							F	3
48	NAS1103-4W		. BOLT							A-E	3
48	BACB30NR3K9		. BOLT							F	3
49	AN960PD10L		. WASHER							A-E	3
49	BACW10BP3CD9		. WASHER							F	3
50	69-25818-3		. FITTING ASSY, VERTICAL ALIGNMENT							A	1
50	69-25818-4		DELETED								
50	69-25818-5		. FITTING ASSY, VERTICAL ALIGNMENT							B	1
50	69-25818-5		. FITTING ASSY, VERTICAL ALIGNMENT (OPT TO 69-25818-8)							C	1
50	69-25818-8		. FITTING ASSY, VERTICAL ALIGNMENT (OPT TO 69-25818-5)							C	1
50	69-25818-8		. FITTING ASSY, VERTICAL ALIGNMENT							D-F	1
51	BACN10JC3		. . NUT (REPLS NAS679A3W)								1
52	AN960PD10L		. . WASHER								1
53	NAS1103-16W		. . BOLT (USED ON 69-25818-3)								1
53	NAS1103-18W		. . BOLT (USED ON 69-25818-5,-8)								1
54	AN960C10L		. . WASHER								2

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE							USE CODE	QTY PER ASSY	
			1	2	3	4	5	6	7			
2-55	66-21583-1		.	.								1
55	66-20342-1		.	.								1
55	66-20342-1		.	.								1
56	NAS43HT3-45		.	.								1
57	BACN10JC3		.	.								1
58	BACS12CB3-8		.	.								1
59	AN960PD10L		.	.								1
60	66-21142-1		DELETED									
60	69-41898-6		.	.								1
61	69-25818-3		DELETED									
61	69-25818-2		.	.								1
61	69-25818-6		.	.								1
62	BACN10JC3		.	.						A-E		3
62	BACN10YR3CD9		.	.						F		3
63	AN960PD10L		.	.						A-E		3
63	BACW10BP3DP		.	.						F		3
64	NAS1103-4W		.	.						A-E		3
64	BACB30NR3K9		.	.						F		3
65	AN960PD10L		.	.						A-E		3
65	BACW10BP3CD9		.	.						F		3
66	69-25818-3		.	.						A		1
66	69-25818-4		.	.						B		1
66	69-25818-5		DELETED									
66	69-25818-4		.	.						C		1
66	69-25818-9		.	.						C		1
66	69-25818-9		.	.						D-F		1
67	BACN10JC3		.	.								1
68	AN960PD10L		.	.								1
69	NAS1103-16W		.	.								1
69	NAS1103-18W		.	.								1
70	AN960C10L		.	.								2
71	66-21583-1		.	.								1
71	66-20342-1		.	.								1
71	66-20342-1		.	.								1
72	NAS43HT3-45		.	.								1
73	BACN10JC3		.	.								1
74	BACS12CB3-8		.	.								1

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE							USE CODE	QTY PER ASSY	
			1	2	3	4	5	6	7			
2-75	AN960PD10L		.	.	.	WASHER (USED ON 69-25818-4,-9)						1
76	69-41898-3		DELETED									
76	66-21142-1		.	.	.	ACTUATOR (USED ON 69-25818-4)						1
76	66-21142-2		.	.	.	ACTUATOR (USED ON 69-25818-9)						1
77	69-25818-2		.	.	.	FITTING (USED ON 69-25818-3,-4)						1
77	69-25818-6		.	.	.	FITTING (USED ON 69-25818-9)						1
78	BACN10BL4L		.			NUT			A-E			8
78	NAS1805-4L		.			NUT			F			8
79	AN960PD416		.			WASHER			A-E			8
79	BACW10BP4DP		.			WASHER			F			8
80	MS20004-12		.			BOLT			A-E			8
80	BACB30NM4K12		.			BOLT			F			8
81	MS20002C4		.			WASHER			A-E			8
81	BACW10BP4CD		.			WASHER			F			8
82	BACN10JC4		DELETED									
82	BACN10JC3		.			NUT (REPLS NAS679A3W)			A-E			8
82	BACN10YR3CD		.			NUT			F			8
83	AN960PD10L		.			WASHER			A-E			8
83	BACW10BP3DP		.			WASHER			F			8
84	NAS1103-11W		.			BOLT			A-E			8
84	BACB30NR3K11		.			BOLT			F			8
85	AN960PD10L		.			WASHER			A-E			8
85	BACW10BP3CD		.			WASHER			F			8
86	65-31259-1		.			FITTING ASSY, STOP *[2] (OPT TO 65-31259-6)			AB			4
86	65-31259-6		.			FITTING ASSY, STOP *[2] (OPT TO 65-31259-1) (PREFD)			AB			4
86	65-31259-6		.			FITTING ASSY, STOP (OPT TO 65-31259-9)			C			4
86	65-31259-9		.			FITTING ASSY, STOP (OPT TO 65-31259-6) (PREF)			C			4
86	65-31259-9		.			FITTING ASSY, STOP			D-F			4
87	66-12688-1		.	.	.	BUSHING						1
88	65-31259-4		.	.	.	FITTING (USED ON 65-31259-1)						1
88	65-31259-7		.	.	.	FITTING (USED ON 65-31259-6)						1
88	65-31259-10		.	.	.	FITTING (USED ON 65-31259-9)						1
89	BACN10JC4		.			NUT (REPLS NAS679A4W)			A-E			2
89	BACN10YR4CD		.			NUT			F			2
90	AN960PD416L		.			WASHER			A-E			2
90	BACW10BP4DP		.			WASHER			F			2
91	NAS1104-12W		.			BOLT			A-E			2
91	BACB30NR4K12		.			BOLT			F			2
92	AN960PD416L		.			WASHER			A-E			2
92	BACW10BP4CD		.			WASHER			F			2

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
2-93	BACN10BL4L		.							A-E	2
93	NAS1805-4L		.							F	2
94	AN960PD416		.							A-E	2
94	BACW10BP4DP		.							F	2
95	BACF33C101-075		.								AR
96	MS20004-12		.							A-E	2
96	BACB30NM4K12		.							F	2
97	MS20002C4		.							A-E	2
97	BACW10BP4CD		.							F	2
98	66-19238-1		.							AB	AR
98	66-19238-1		.							C	AR
98	66-19238-3		.							C	AR
98	66-19238-3		.							DE	AR
99	65-31275-8		.							A	1
99	65-31275-13		.							A	1
99	65-31275-7		.							B	1
99	65-31275-10		.							B	1
99	65-31275-15		.							B	1
99	65-31275-15		.							C	1
99	65-31275-18		.							C	1
99	65-31275-20		.							C	1
99	65-31275-20		.							D-F	1
100	66-12688-5		.	.							1
100	66-12688-1		.	.							1
101	65-31275-9		.	.							1
101	65-31275-6		.	.							1
101	65-31275-11		.	.							1
101	65-31275-14		.	.							1
101	65-31275-16		.	.							1
101	65-31275-19		.	.							1
101	65-31275-21		.	.							1
102	BACN10JC4		.							A-E	6
102	BACN10YR4CD		.							F	6
103	AN960PD416L		.							A-E	6
103	BACW10BP4DP		.							F	6
104	NAS1104-12W		.							A-E	6

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
2-											
104	BACB30NR4K12		.	B	O	L	T			F	6
105	AN960PD416L		.	W	A	S	H	E	R	A-E	6
105	BACW10BP4CD		.	W	A	S	H	E	R	F	6
106	BACN10BL4L		.	N	U	T				A-E	6
106	NAS1805-4L		.	N	U	T				F	6
107	AN960PD416		.	W	A	S	H	E	R	A-E	6
107	BACW10BP4DP		.	W	A	S	H	E	R	F	6
108	BACF33C101-075		.	F	I	L	L	E	R		AR
109	MS20004-12		.	B	O	L	T			A-E	6
109	BACB30NM4K12		.	B	O	L	T			F	6
110	MS20002C4		.	W	A	S	H	E	R	A-E	6
110	BACW10BP4CD		.	W	A	S	H	E	R	F	6
111	66-19238-1		.	F	I	L	L	E	R	AB	AR
111	66-19238-1		.	F	I	L	L	E	R	C	AR
111	66-19238-3		.	F	I	L	L	E	R	C	AR
111	66-19238-3		.	F	I	L	L	E	R	DE	AR
112	65-31275-7		.	F	I	T	T	I	N	AB	3
			.	F	I	T	T	I	N		
112	65-31275-10		.	F	I	T	T	I	N	A	3
			.	F	I	T	T	I	N		
112	65-31275-10		.	F	I	T	T	I	N	B	3
			.	F	I	T	T	I	N		
112	65-31275-15		.	F	I	T	T	I	N	B	3
			.	F	I	T	T	I	N		
112	65-31275-15		.	F	I	T	T	I	N	C	3
			.	F	I	T	T	I	N		
112	65-31275-18		.	F	I	T	T	I	N	C	3
			.	F	I	T	T	I	N		
112	65-31275-20		.	F	I	T	T	I	N	C	3
			.	F	I	T	T	I	N		
112	65-31275-20		.	F	I	T	T	I	N	D-F	3
			.	F	I	T	T	I	N		
113	66-12688-1		.	B	U	S	H	I	N		1
114	65-31275-6		.	F	I	T	T	I	N		1
114	65-31275-11		.	F	I	T	T	I	N		1
114	65-31275-16		.	F	I	T	T	I	N		1
114	65-31275-19		.	F	I	T	T	I	N		1
114	65-31275-21		.	F	I	T	T	I	N		1
115	MS24665-132		.	P	I	N	,	C	O		2
116	BACN10JD105AU		.	N	U	T				A-D	2
116	AN316-5R		.	N	U	T				A-D	2
116	BACN10JD105AU		.	N	U	T				E	2
116	AN316-5R		.	N	U	T				E	2
116	AN316-5R		.	N	U	T				F	2
117	AN960D516L		.	W	A	S	H	E	R		AR
117G	MS27111-2		.	W	A	S	H	E	R	A-D	2



FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
2-											
117G	MS27111-2		.	WASHER	*[2]	*[3]				E	2
117G	MS27111-2		.	WASHER						E	2
118	AN960D516		.	WASHER							AR
119	AN960D516L		.	WASHER							AR
120	BACB10AF5F13H		.	BEARING, TRACK ROLLER	*[3]					A-D	2
120	BACB10AF5F13H		.	BEARING, TRACK ROLLER	*[2]	*[3]				A-D	2
120	BACB10FK5K13 HS		.	BEARING, TRACK ROLLER	*[2]	*[3]				E	2
120	BACB10FK5K13 HS		.	BEARING, TRACK ROLLER	*[3]					E	2
121	AN960D516L		.	WASHER							1
122	66-18574-2		.	SPRING, LOCK							2
123	66-18995-1		.	PIN, GUIDE							2
124	BACN10JC3		.	NUT (REPLS NAS679A3W)						A-E	2
124	BACN10YR3CD		.	NUT						F	2
125	AN960PD10L		.	WASHER						A-E	2
125	BACW10BP3DP		.	WASHER						F	2
126	NAS1103-7W		.	BOLT						A-E	2
126	BACB30NR3K9		.	BOLT						F	2
127	AN960PD10		.	WASHER						A-E	2
127	BACW10BP3CD		.	WASHER						F	2
128	BACN10BL4L		.	NUT						A-E	2
128	NAS1805-4L		.	NUT						F	2
129	AN960PD416		.	WASHER						A-E	2
129	BACW10BP4DP		.	WASHER						F	2
130	MS20004-10		.	BOLT						A-E	2
130	BACB30NM4K10		.	BOLT						F	2
131	MS20002C4		.	WASHER						A-E	2
131	BACW10BP4CD		.	WASHER						F	2
132	65-32626-7		.	FITTING ASSY, FWD GUIDE (REPLS 65-32626-1) *	[2]					AB	1
132	65-32626-8		.	FITTING ASSY, FWD GUIDE (OPT TO 65-32626-7) (PREFD) *	[2]					AB	1
132	65-32626-8		.	FITTING ASSY, FWD GUIDE (OPT TO 65-32626-11)						C	1
132	65-32626-11		.	FITTING ASSY, FWD GUIDE						D-F	1
132	65-32626-11		.	FITTING ASSY, FWD GUIDE (OPT TO 65-32626-8)						C	1
133	66-19165-2		.	BUSHING (REPLS 66-19165-1)							1
134	65-32626-4		.	FITTING (USED ON 65-32626-7)							1
134	65-32626-9		.	FITTING (USED ON 65-32626-8)							1
134	65-32626-12		.	FITTING (USED ON 65-32626-11)							1
135	BACN10JC3		.	NUT (REPLS NAS679A3W)						A-E	2
135	BACN10YR3CD		.	NUT						F	2

FIG. & ITEM NO.	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE							USE CODE	QTY PER ASSY
			1	2	3	4	5	6	7		
2-											
136	AN960PD10L		.	W	A	S	H	E	R	A-E	2
136	BACW10BP3DP		.	W	A	S	H	E	R	F	2
137	NAS1103-7W		.	B	O	L	T			A-E	2
137	BACB30NR3K9		.	B	O	L	T			F	2
138	AN960PD10		.	W	A	S	H	E	R	A-E	2
138	BACW10BP3CD		.	W	A	S	H	E	R	F	2
139	BACN10BL5L		.	N	U	T				A-E	2
139	NAS1805-5L		.	N	U	T				F	2
140	AN960PD516		.	W	A	S	H	E	R	A-E	2
140	BACW10BP5DP		.	W	A	S	H	E	R	F	2
141	MS20005-12		.	B	O	L	T			A-E	2
141	BACB30NM5K12		.	B	O	L	T			F	2
142	MS20002C4		.	W	A	S	H	E	R	A-E	2
142	BACW10BP5CD		.	W	A	S	H	E	R	F	2
143	65-32562-5		.	F	I	T	T	I	N	A	1
143	65-32562-7		.	F	I	T	T	I	N	A	1
143	65-32562-7		.	F	I	T	T	I	N	A	1
143	65-32562-7		.	F	I	T	T	I	N	A	1
143	65-32562-10		.	F	I	T	T	I	N	A	1
143	65-32562-10		.	F	I	T	T	I	N	A	1
143	65-32562-10		.	F	I	T	T	I	N	A	1
144	66-19165-2		.	B	U	S	H	I	N		1
145	65-32562-6		.	F	I	T	T	I	N		1
145	65-32562-8		.	F	I	T	T	I	N		1
145	65-32562-11		.	F	I	T	T	I	N		1
146	MS20470D3		.	R	I	V	E	T			4
147	MS27253-1		.	P	L	A	T	E	,	A	1
147	MS27253-1		.	P	L	A	T	E	,	A	1
147	MS27253F1		.	P	L	A	T	E	,	A	1
148	*[1]		.	D	O	O	R	S	T	R	1

\*[1] NO BOEING PART NUMBER ASSIGNED.

\*[2] LIMITED USAGE.

\*[3] BACB10FK5K13HS (ITEM 120) ALONG WITH AN316-5R (ITEM 116) AND MS27111-2 (ITEM 117G) ARE A PREFERRED SPARE FOR BACB10AF5F13H (ITEM 120) AND BACN10JD105AU (ITEM 116).

VENDORS

V09455 LEAR SIEGLER, INC., TRANSPORT DYNAMICS DIV., P.O. BOX 1953, 3131 WEST  
SEGERSTROM AVE., SANTA ANA, CALIFORNIA 92702

V21335 TEXTRON, INC., FAFNIR BEARING DIV., 37 BOOTH STREET, NEW BRITAIN  
CONNECTICUT 06050

V77896 REXNORD, INC., BEARING OPERATION, 2400 CURTIS STREET, DOWNERS  
GROVE, ILLINOIS 60515

V81376 SOUTHWEST PRODUCTS CO., 2240 BUENA VISTA ST., P.O. BOX 2046, IRVINDALE,  
CALIFORNIA 91706

V97613 SARGENT INDUSTRIES, KAHR BEARING DIV., 3010 NORTH SAN FERNANDO  
ROAD, BURBANK, CALIFORNIA 91503

Part No.	Fig. and Index No.	Qty. per Assy.	Part No.	Fig. and Index No.	Qty. per Assy.
AN316-5R	2-116	2	BACB30MT3-12	35A	2
AN316-5R	116	2	BACB30MT3-14	35A	
AN316-5R	116	2	BACB30MT3-14	36A	2
AN960C10L	54	2	BACB30NE3-3	10	4
AN960C10L	70	2	BACB30NM4K10	130	2
AN960D516	118	AR	BACB30NM4K12	109	6
AN960D516	26	1	BACB30NM4K12	80	8
AN960D516L	117	AR	BACB30NM4K12	96	2
AN960D516L	119	AR	BACB30NM5K12	141	2
AN960D516L	121	1	BACB30NR3K11	84	8
AN960PD10	127	2	BACB30NR3K9	126	2
AN960PD10	138	2	BACB30NR3K9	137	2
AN960PD10L	11	4	BACB30NR3K9	15	4
AN960PD10L	125	2	BACB30NR3K9	28	3
AN960PD10L	136	2	BACB30NR3K9	48	3
AN960PD10L	16	4	BACB30NR3K9	64	3
AN960PD10L	29	3	BACB30NR4K12	104	6
AN960PD10L	34		BACB30NR4K12	91	2
AN960PD10L	35B	4	BACB30NR4K4	10	4
AN960PD10L	35B	4	BACB30US3K12	35A	2
AN960PD10L	35B	8	BACB30US3K12	35A	2
AN960PD10L	35B	8	BACB30US3K-14	36A	2
AN960PD10L	47	3	BACB30US3K-14	36A	2
AN960PD10L	49	3	BACF33C101-075	108	AR
AN960PD10L	52	1	BACF33C101-075	95	AR
AN960PD10L	59	1	BACN10BL4L	106	6
AN960PD10L	63	3	BACN10BL4L	128	2
AN960PD10L	65	3	BACN10BL4L	78	8
AN960PD10L	68	1	BACN10BL4L	93	2
AN960PD10L	75	1	BACN10BL5L	139	2
AN960PD10L	83	8	BACN10JC3	124	2
AN960PD10L	85	8	BACN10JC3	135	2
AN960PD416	107	6	BACN10JC3	33	
AN960PD416	129	2	BACN10JC3	37A	4
AN960PD416	79	8	BACN10JC3	37A	4
AN960PD416	94	2	BACN10JC3	46	3
AN960PD416L	103	6	BACN10JC3	51	1
AN960PD416L	105	6	BACN10JC3	57	1
AN960PD416L	90	2	BACN10JC3	62	3
AN960PD416L	92	2	BACN10JC3	67	1
AN960PD516	140	2	BACN10JC3	73	1
BACB10AF5F13H	120	2	BACN10JC3	82	8
BACB10AF5F13H	120	2	BACN10JC4	102	6
BACB10B59F6	27	1	BACN10JC4	82	
BACB10BH59F6	27	1	BACN10JC4	89	2
BACB10FK5F5HS	27	1	BACN10JC5	25	1
BACB10FK5K13 HS	120	2	BACN10JD105AU	116	2
BACB10FK5K13 HS	120	2	BACN10JD105AU	116	2

Part No.	Fig. and Index No.	Qty. per Assy.	Part No.	Fig. and Index No.	Qty. per Assy.
BACN10JD5	2-40	1	MS20002C4	131	2
BACN10JN3CD	32	3	MS20002C4	142	2
BACN10KB3CM	32	3	MS20002C4	81	8
BACN10YF32	35F	4	MS20002C4	97	2
BACN10YF32	35F	4	MS20002C5	43	1
BACN10YR3CD	124	2	MS20004-10	130	2
BACN10YR3CD	135	2	MS20004-12	109	6
BACN10YR3CD	82	8	MS20004-12	80	8
BACN10YR3CD9	46	3	MS20004-12	96	2
BACN10YR3CD9	62	3	MS20005-12	141	2
BACN10YR4CD	102	6	MS20426D3	31	6
BACN10YR4CD	89	2	MS20426D4	2	AR
BACR15BA3AD	31	6	MS20470D3	146	4
BACR15CE3D	35E	8	MS21208F1-20P	18	4
BACS12CB3-8	58	1	MS24665-132	115	2
BACS12CB3-8	74	1	MS24665-210	39	1
BACS13P3CN4	18	4	MS27111-2	117G	2
BACS40B16-40	21	AR	MS27111-2	117G	2
BACW10BP3CD	11	4	MS27111-2	117G	2
BACW10BP3CD	127	2	MS27253-1	147	1
BACW10BP3CD	138	2	MS27253-1	147	1
BACW10BP3CD	16	4	MS27253F1	147	1
BACW10BP3CD	29	3	NAS1103-11W	84	8
BACW10BP3CD	85	8	NAS1103-12W	35A	2
BACW10BP3CD9	49	3	NAS1103-12W	35A	2
BACW10BP3CD9	65	3	NAS1103-12W	36	
BACW10BP3DP	125	2	NAS1103-14W	36A	2
BACW10BP3DP	136	2	NAS1103-14W	36A	2
BACW10BP3DP	47	3	NAS1103-14W	37	
BACW10BP3DP	63	3	NAS1103-16W	53	1
BACW10BP3DP	83	8	NAS1103-16W	69	1
BACW10BP4CD	105	6	NAS1103-18W	53	1
BACW10BP4CD	110	6	NAS1103-18W	69	1
BACW10BP4CD	131	2	NAS1103-4W	28	3
BACW10BP4CD	81	8	NAS1103-4W	48	3
BACW10BP4CD	92	2	NAS1103-4W	64	3
BACW10BP4CD	97	2	NAS1103-7W	126	2
BACW10BP4DP	103	6	NAS1103-7W	137	2
BACW10BP4DP	107	6	NAS1103-9W	15	4
BACW10BP4DP	129	2	NAS1104-12W	104	6
BACW10BP4DP	79	8	NAS1104-12W	91	2
BACW10BP4DP	90	2	NAS1105-26DW	42	1
BACW10BP4DP	94	2	NAS1303-3W	10	
BACW10BP5CD	142	2	NAS1805-4L	106	6
BACW10BP5DP	140	2	NAS1805-4L	128	2
BLFN7-017	13	1	NAS1805-4L	78	8
MS20002-5	41	1	NAS1805-4L	93	2
MS20002C4	110	6	NAS1805-5L	139	2

Part No.	Fig. and Index No.	Qty. per Assy.
NAS42DD10-72	2-44	1
NAS43DD5-72	44	1
NAS43DD5-72FC	44	1
NAS43HT3-45	56	1
NAS43HT3-45	72	1
NAS6605-26	42	1
NAS679-A3W	37A	4
NAS679-A3W	37A	4
SBS14ATC29	13	1
TFA7A	13	1
03-728-0437	13	1
65-27942-166	8	1
65-27942-166	8	1
65-27942-166	8	1
65-27942-167	9	1
65-27942-167	9	1
65-27942-177		RF
65-27942-185		RF
65-27942-188	8	1
65-27942-188	8	1
65-27942-191		RF
65-27942-2		RF
65-27942-77	8	1
65-27942-77	8	1
65-27942-78	9	1
65-27942-78	9	1
65-27942-83		RF
65-27942-89	35C	1
65-27942-90	35C	1
65-27942-90	35C	1
65-27942-91		RF
65-31259-1	86	4
65-31259-10	88	1
65-31259-4	88	1
65-31259-6	86	4
65-31259-6	86	4
65-31259-7	88	1
65-31259-9	86	4
65-31259-9	86	4
65-31275-10	112	3
65-31275-10	112	3
65-31275-10	99	1
65-31275-11	101	1
65-31275-11	114	1
65-31275-13	99	1
65-31275-14	101	1
65-31275-15	112	3
65-31275-15	112	3

Part No.	Fig. and Index No.	Qty. per Assy.
65-31275-15	99	1
65-31275-15	99	1
65-31275-16	101	1
65-31275-16	114	1
65-31275-18	112	3
65-31275-18	99	1
65-31275-19	101	1
65-31275-19	114	1
65-31275-20	112	3
65-31275-20	112	3
65-31275-20	99	1
65-31275-20	99	1
65-31275-21	101	1
65-31275-21	114	1
65-31275-6	101	1
65-31275-6	114	1
65-31275-7	112	3
65-31275-7	99	1
65-31275-8	99	1
65-31275-9	101	1
65-31981-1	30	1
65-31981-1	30	1
65-31981-3	30	1
65-31981-3	30	1
65-32166-1	12	1
65-32166-12	12	1
65-32166-12	12	1
65-32166-13	14	1
65-32166-2	14	1
65-32166-4	12	1
65-32166-5	12	1
65-32166-5	12	1
65-32166-5	12	1
65-32166-6	14	1
65-32166-8	12	1
65-32166-8	12	1
65-32166-9	14	1
65-32508-1	17	1
65-32508-2	19	1
65-32508-4	17	1
65-32508-5	17	1
65-32508-5	17	1
65-32508-6	19	1
65-32508-8	17	1
65-32508-8	17	1
65-32508-9	19	1
65-32562-10	143	1
65-32562-10	143	1

Part No.	Fig. and Index No.	Qty. per Assy.
65-32562-11	2-145	1
65-32562-5	143	1
65-32562-6	145	1
65-32562-7	143	1
65-32562-7	143	1
65-32562-8	145	1
65-32626-11	132	1
65-32626-11	132	1
65-32626-12	134	1
65-32626-4	134	1
65-32626-7	132	1
65-32626-8	132	1
65-32626-8	132	1
65-32626-9	134	1
65-33160-1	1	1
65-33160-1	1	1
65-33160-2	1	1
65-33160-2	1	1
65-33170-10	4	1
65-33170-10	4	1
65-33170-11	3	1
65-33170-11	3	1
65-33170-12	7	1
65-33170-12	7	1
65-33170-2	6	1
65-33170-2	6	1
65-33170-3	5	1
65-33170-3	5	1
65-33170-4	7	1
65-33170-4	7	1
65-33170-5	4	1
65-33170-5	4	1
65-33170-6	3	1
65-33170-6	3	1
65-33170-7	6	1
65-33170-7	6	1
65-33170-8	5	1
65-33170-8	5	1
65-33170-9	7	1
65-33170-9	7	1
65-33170-9	7	1
65-33268-1	22	1
65-33268-1	22	1
65-33268-2	22	1
65-33268-2	22	1
65-33268-2	23	1
65-33268-3	24	1
65-78575-1	17	1

Part No.	Fig. and Index No.	Qty. per Assy.
65-78575-1	17	1
66-12688-1	100	1
66-12688-1	113	1
66-12688-1	87	1
66-12688-5	100	1
66-18574-2	122	2
66-18863-1	20	1
66-18863-1	20	1
66-18863-2	20	1
66-18863-2	20	1
66-18995-1	123	2
66-19165-2	133	1
66-19165-2	144	1
66-19238-1	111	AR
66-19238-1	111	AR
66-19238-1	98	AR
66-19238-1	98	AR
66-19238-3	111	AR
66-19238-3	111	AR
66-19238-3	98	AR
66-19238-3	98	AR
66-19287-2	35	
66-19287-2	35D	2
66-19287-2	35D	2
66-19287-3	35D	2
66-19287-3	35D	2
66-19287-4	35D	2
66-19287-4	35D	2
66-20342-1	55	1
66-20342-1	55	1
66-20342-1	71	1
66-20342-1	71	1
66-21142-1	60	
66-21142-1	76	1
66-21142-2	76	1
66-21583-1	55	1
66-21583-1	71	1
69-25442-1	38	1
69-25442-2	45	1
69-25442-3	38	1
69-25442-3	38	1
69-25442-4	45	1
69-25442-5	38	1
69-25442-5	38	1
69-25818-2	61	1
69-25818-2	77	1
69-25818-3	50	1
69-25818-3	61	

Part No.	Fig. and Index No.	Qty. per Assy.	Part No.	Fig. and Index No.	Qty. per Assy.
69-25818-3	2-66	1			
69-25818-4	50				
69-25818-4	66	1			
69-25818-4	66	1			
69-25818-5	50	1			
69-25818-5	50	1			
69-25818-5	66				
69-25818-6	61	1			
69-25818-6	77	1			
69-25818-8	50	1			
69-25818-8	50	1			
69-25818-9	66	1			
69-25818-9	66	1			
69-41898-3	76				
69-41898-6	60	1			
69-78575-2	19	1			