



757-200

Structural Repair Manual

The Boeing Company

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9E991

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DOCUMENT D634N201

ORIGINAL ISSUE DATE: APRIL 10, 1983
PUBLISHED BY BOEING COMMERCIAL AIRPLANES GROUP, SEATTLE, WASHINGTON, USA
A DIVISION OF THE BOEING COMPANY
PAGE DATE: May 20/2009



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This list is for reference only.

Model-Series	Operator		Manufacturer				Registration Number
	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-200	TBC	001	NA001	22212	N0001	1	N757A
757-225	EAL	501	NA002	22191	N0002	2	N557NA
757-225	USA	502	NA003	22192	N0003	3	N916UW
757-225	USA	503	NA004	22193	N0004	4	N917UW
757-225	EAL	504	NA005	22194	N0005	5	N757HW
757-225	EAL	505	NA006	22195	N0006	6	G-PIDS
757-225	USA	506	NA007	22196	N0007	7	N918UW
757-225	EAL	507	NA008	22197	N0008	8	G-RJGR
757-236	DHI	001	NA201	22172	N0009	9	OO-DLN
757-236	DHI	002	NA202	22173	N0010	10	OO-DPF
757-236	DHI	003	NA203	22174	N0011	11	G-BIKC
757-225	USA	508	NA009	22198	N0012	12	N919UW
757-236	DHI	004	NA204	22175	N0013	13	OO-DLQ
757-236	INT	005	NA205	22176	N0014	14	N757BJ
757-2T7	MON	001	NA401	22780	N0015	15	N935FD
757-236	DHI	006	NA206	22177	N0016	16	G-BIKF
757-225	USA	509	NA010	22199	N0017	17	N920UW
757-2T7	MON	002	NA402	22781	N0018	18	G-MONC
757-2T7	MON	003	NA403	22960	N0019	19	G-MOND
757-225	USA	511	NA012	22201	N0021	21	N921UW
757-225	USA	512	NA013	22202	N0022	22	N922UW
757-236	DHI	007	NA207	22178	N0023	23	G-BIKG
757-236	DHI	008	NA208	22179	N0024	24	OO-DLP
757-236	DHI	009	NA209	22180	N0025	25	G-BIKI
757-225	USA	513	NA014	22203	N0026	26	N923UW
757-225	USA	514	NA015	22204	N0027	27	N924UW
757-225	USA	515	NA016	22205	N0028	28	N925UW
757-236	DHI	010	NA210	22181	N0029	29	G-BIKJ
757-236	DHI	011	NA211	22182	N0030	30	G-BIKK
757-236	DHI	012	NA212	22183	N0032	32	OO-DPB
757-236	DHI	013	NA213	22184	N0033	33	G-BIKM
757-225	EAL	517	NA018	22207	N0035	35	N913AW
757-232ER	DAL	601	NA501	22808	N3001	37	N601DL
757-225	EAL	518	NA019	22208	N0037	38	N914AW

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Model-Series	Operator		Manufacturer				Registration Number
	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-232ER	DAL	602	NA502	22809	N3002	39	N602DL
757-225	EAL	519	NA020	22209	N0038	40	N915AW
757-232ER	DAL	603	NA503	22810	N3003	41	N603DL
757-225	USA	520	NA021	22210	N0039	42	PR-LGJ
757-232ER	DAL	604	NA504	22811	N3004	43	N604DL
757-212ER	DAL	901	NB001	23125	N3005	44	N751AT
757-212ER	DAL	902	NB002	23126	N3006	45	N750AT
757-232ER	DAL	605	NA505	22812	N3007	46	N605DL
757-212ER	DAL	903	NB003	23127	N3008	47	N757AT
757-212ER	DAL	904	NB004	23128	N3009	48	N752AT
757-232ER	DAL	606	NA506	22813	N3010	49	N606DL
757-236	DHI	015	NA215	22186	N0040	50	G-BIKN
757-236	DHI	016	NA216	22187	N0042	52	G-BIKO
757-251	NWA	501	NC001	23190	N0043	53	N501US
757-236	DHI	017	NA217	22188	N0044	54	G-BIKP
757-251	NWA	502	NC002	23191	N0045	55	N502US
757-2T7	MON	004	NA404	23293	N0046	56	N936FD
757-236	DHI	018	NA218	22189	N0048	58	OO-DPM
757-251	NWA	503	NC003	23192	N0049	59	N503US
757-251	NWA	504	NC004	23193	N0050	60	N504US
757-232ER	DAL	607	NA507	22814	N3011	61	N607DL
757-251	NWA	505	NC005	23194	N0051	62	N505US
757-236	DHI	019	NA219	22190	N0052	63	G-BIKS
757-232ER	DAL	608	NA508	22815	N3012	64	N608DA
757-232ER	DAL	609	NA509	22816	N3013	65	N609DL
757-232ER	DAL	610	NA510	22817	N3014	66	N610DL
757-251	NWA	506	NC006	23195	N0053	67	N506US
757-251	NWA	507	NC007	23196	N0054	68	N507US
757-251	NWA	508	NC008	23197	N0055	69	N508US
757-251	NWA	509	NC009	23198	N0056	70	N509US
757-232ER	DAL	611	NA511	22818	N3015	71	N611DL
757-251	NWA	511	NC010	23199	N0057	72	N511US
757-232ER	DAL	612	NA512	22819	N3016	73	N612DL
757-225	EAL	521	NA022	22211	N0058	74	PR-LGH
757-225	EAL	522	NA023	22611	N0059	75	N315ST

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Model-Series	Operator		Manufacturer				Registration Number
	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-2S7	AMW	001	NB021	23321	N0060	76	N901AW
757-236	DHI	020	NA220	23398	N0061	77	OO-DPO
757-236	DHI	021	NA221	23399	N0062	78	G-BIKU
757-2S7	AMW	002	NB022	23322	N0063	79	N902AW
757-2S7	AMW	003	NB023	23323	N0064	80	N903AW
757-236	DHI	022	NA222	23400	N0065	81	G-BIKV
757-251	NWA	512	NC011	23200	N0066	82	N512US
757-251	NWA	513	NC012	23201	N0067	83	N513US
757-232ER	DAL	613	NA513	22820	N3017	84	N613DL
757-232ER	DAL	614	NA514	22821	N3018	85	N614DL
757-251	NWA	514	NC013	23202	N0068	86	N514US
757-232ER	DAL	615	NA515	22822	N3019	87	N615DL
757-251	NWA	515	NC014	23203	N0069	88	N515US
757-236	DHI	023	NA223	23492	N0070	89	OO-DPK
757-236	DHI	024	NA224	23493	N0071	90	OO-DPJ
757-232ER	DAL	616	NA516	22823	N3020	91	N616DL
757-232ER	DAL	617	NA517	22907	N3021	92	N617DL
757-236	DHI	025	NA225	23533	N0072	93	OO-DPN
757-232ER	DAL	618	NA518	22908	N3022	95	N618DL
757-2S7	AMW	004	NB036	23566	N0074	96	N904AW
757-2S7	AMW	005	NB037	23567	N0075	97	N905AW
757-236	DHI	026	NA226	23532	N0076	98	G-BIKZ
757-2S7	AMW	006	NB038	23568	N0077	99	N906AW
757-2M6	RBA	002	NB052	23453	N0078	100	4K-AZ43
757-232ER	DAL	619	NA519	22909	N3023	101	N619DL
757-2M6	RBA	003	NB053	23454	N0079	102	UP-B5701
757-2B6	RAM	001	NC041	23686	N0080	103	CN-RMT
757-251	NWA	516	NC015	23204	N0081	104	N516US
757-251	NWA	517	NC016	23205	N0082	105	N517US
757-2B6	RAM	002	NC042	23687	N0083	106	CN-RMZ
757-251	NWA	518	NC017	23206	N0084	107	N518US
757-251	NWA	519	NC018	23207	N0085	108	N519US
757-251	NWA	520	NC019	23208	N0086	109	N520US
757-251	NWA	521	NC020	23209	N0087	110	N521US
757-232ER	DAL	620	NA520	22910	N3024	111	N620DL

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Model-Series	Operator		Manufacturer				Registration Number
	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-232ER	DAL	621	NA521	22911	N3025	112	N621DL
757-232ER	DAL	622	NA522	22912	N3026	113	N622DL
757-225	EAL	523	NA024	22612	N0088	114	XA-CUN
757-225	EAL	524	NA025	22688	N0089	115	N688GX
757-2G5	LTU	003	NA193	23651	N0090	116	XU-234
757-225	EAL	525	NA026	22689	N0091	117	TC-OGB
757-232ER	DAL	623	NA523	22913	N3027	118	N623DL
757-251	NWA	522	NC021	23616	N0092	119	N522US
757-232ER	DAL	624	NA524	22914	N3028	120	N624DL
757-251	NWA	523	NC022	23617	N0093	121	N523US
757-251	NWA	524	NC023	23618	N0094	122	N524US
757-236	DHI	027	NA227	23710	N0095	123	G-BMRA
757-251	NWA	525	NC024	23619	N0096	124	N525US
757-2T7	MON	005	NA405	23770	N0097	125	G-DAJB
757-232ER	DAL	625	NA525	22915	N3029	126	N625DL
757-28A	ATZ	001	NA441	23767	N0098	127	PR-LGG
757-232ER	DAL	626	NA526	22916	N3030	128	N626DL
757-232ER	DAL	627	NA527	22917	N3031	129	N627DL
757-28A	ATZ	002	NA442	23822	N0099	130	G-OOOb
757-251	NWA	526	NC025	23620	N0100	131	N526US
757-2T7	MON	006	NA406	23895	N0101	132	N513NA
757-232ER	DAL	628	NA528	22918	N3032	133	N628DL
757-232ER	DAL	629	NA529	22919	N3033	134	N629DL
757-232ER	DAL	630	NA530	22920	N3034	135	N630DL
757-251	NWA	527	NC026	23842	N0102	136	N527US
757-251	NWA	528	NC027	23843	N0103	137	N528US
757-232ER	DAL	631	NA531	23612	N3035	138	N631DL
757-251	NWA	529	NC028	23844	N0104	140	N529US
757-2F8ER	RNA	001	ND891	23850	N3036	142	9N-ACA
757-21B	GUN	001	NB061	24014	N0105	144	G-LSAG
757-236	DHI	028	NA228	23975	N0106	145	G-BMRB
757-2G5	LTU	004	NA194	23928	N0107	146	N928MQ
757-21B	GUN	002	NB062	24015	N0108	148	G-LSAH
757-21B	GUN	003	NB063	24016	N0109	150	G-LSAI
757-225	MXG	526	NA027	22690	N0110	151	XC-UJM/TP

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	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-258ER	MYA	001	ND001	23917	N3037	152	C-GMYC
757-2G5	LTU	005	NA195	23929	N0111	153	N929RD
757-232ER	DAL	632	NA532	23613	N3038	154	N632DL
757-225	AMW	007	NA028	22691	N0112	155	TF-LLY
757-258ER	ELA	EBM	ND002	23918	N3039	156	4X-EBM
757-232ER	DAL	633	NA533	23614	N3040	157	N633DL
757-232ER	DAL	634	NA534	23615	N3041	158	N634DL
757-232ER	DAL	635	NA535	23762	N3042	159	N635DL
757-236	DHI	029	NA229	24072	N0113	160	G-BMRC
757-2G5	LTU	006	NA196	23983	N0114	161	CS-TFK
757-28A	ATZ	003	NA443	24017	N0115	162	N913FD
757-236	INT	102	NA392	24118	N0116	163	YV2243
757-232ER	DAL	636	NA536	23763	N3043	164	N636DL
757-27B	HOL	001	NB071	24135	N0117	165	G-LSAE
757-236	DHI	030	NA230	24073	N0118	166	G-BMRD
757-236	INT	103	NA393	24119	N0119	167	YV2242
757-236	DHI	031	NA231	24074	N0120	168	G-BMRE
757-27B	HOL	002	NB072	24136	N0121	169	G-LSAB
757-2T7	MON	007	NA407	24104	N0122	170	G-MONJ
757-232ER	DAL	637	NA537	23760	N3044	171	N637DL
757-2T7	MON	008	NA408	24105	N0123	172	G-MONK
757-2G5	LTU	007	NA197	24176	N0124	173	CS-TLX
757-236	FED	915	NA394	24120	N0125	174	N915FD
757-236	DHI	032	NA232	24101	N0126	175	G-BMRF
757-232ER	DAL	638	NA538	23761	N3045	177	N638DL
757-27B	FED	916	NB073	24137	N0127	178	N916FD
757-236	DHI	033	NA233	24102	N0128	179	VT-BDJ
757-28A	ATZ	007	NA447	24235	N0129	180	PR-LGF
757-236	BAB	202	NA395	24121	N0130	183	EC-KLD
757-258ER	MYA	003	ND003	24254	N3046	185	C-GMYD
757-236	INT	106	NA396	24122	N0131	187	G-LSAA
757-251	NWA	530	NC029	23845	N0132	188	N530US
757-251	NWA	531	NC030	23846	N0133	190	N531US
757-251	NWA	532	NC031	24263	N0134	192	N532US
757-251	NWA	533	NC032	24264	N0135	194	N533US

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Model-Series	Operator		Manufacturer				Registration Number
	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-251	NWA	534	NC033	24265	N0136	196	N534US
757-232ER	DAL	639	NA539	23993	N3047	198	N639DL
757-21B	FED	933	NB064	24330	N0137	200	N933FD
757-232ER	DAL	640	NA540	23994	N3048	201	N640DL
757-232ER	DAL	641	NA541	23995	N3049	202	N641DL
757-21B	FED	934	NB065	24331	N0138	203	N934FD
757-28A	FED	912	NA444	24260	N0139	204	N912FD
757-232ER	DAL	642	NA542	23996	N3050	205	N642DL
757-232ER	DAL	643	NA543	23997	N3051	206	N643DL
757-232ER	DAL	644	NA544	23998	N3052	207	N644DL
757-28A	FED	914	NA445	24367	N0140	208	N914FD
757-23A	FED	920	NB131	24289	N0141	209	N920FD
757-236	DHI	034	NA234	24266	N0142	210	G-BMRH
757-236	DHI	035	NA235	24267	N0143	211	VT-BDK
757-23A	FED	918	NB132	24290	N0144	212	N918FD
757-28A	ILF	008	NA446	24368	N0145	213	N639AX
757-236	DHI	036	NA236	24268	N0146	214	G-BMRJ
757-23A	FED	917	NB133	24291	N0147	215	N917FD
757-232ER	DAL	645	NA545	24216	N3053	216	N645DL
757-232ER	DAL	646	NA546	24217	N3054	217	N646DL
757-236	BAB	101	NA301	24370	N0148	218	OM-ASA
757-23A	AWW	004	NB134	24292	N0149	219	G-OJIB
757-23A	FED	922	NB135	24293	N0150	220	N922FD
757-236	INT	107	NA397	24397	N0151	221	G-LSAD
757-232ER	DAL	647	NA547	24218	N3055	222	N647DL
757-232ER	DAL	648	NA548	24372	N3056	223	N648DL
757-236	BAB	203	NA398	24398	N0152	224	G-CPEL
757-236	BAB	102	NA302	24371	N0153	225	OM-ASB
757-28A	ILF	201	NB201	24369	N0154	226	G-JMCF
757-2G5	LTU	008	NA198	24451	N0155	227	N151GX
757-2G5	LTU	009	NA199	24497	N0156	228	F-GTIQ
757-232ER	DAL	649	NA549	24389	N3057	229	N649DL
757-232ER	DAL	650	NA550	24390	N3058	230	N650DL
757-26DER	SHA	001	NE001	24471	N3059	231	B-2808
757-21B	GUN	006	NB066	24401	N0157	232	B-2806

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	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-21B	GUN	007	NB067	24402	N0158	233	B-2807
757-223ER	AAL	610	ND011	24486	N3060	234	N610AA
757-26DER	SHA	002	NE002	24472	N3061	235	B-2809
757-223ER	AAL	611	ND012	24487	N3062	236	N611AM
757-232ER	DAL	651	NA551	24391	N3063	238	N651DL
757-232ER	DAL	652	NA552	24392	N3064	239	N652DL
757-223ER	AAL	612	ND013	24488	N3065	240	N612AA
757-222ER	UAL	501	NE011	24622	N3066	241	N501UA
757-223ER	AAL	613	ND014	24489	N3067	242	N613AA
757-223ER	AAL	614	ND015	24490	N3068	243	N614AA
757-2G7	AMW	008	NB039	24233	N0159	244	N908AW
757-223ER	AAL	615	ND016	24491	N3069	245	N615AM
757-222ER	UAL	502	NE012	24623	N3070	246	N502UA
757-222ER	UAL	503	NE013	24624	N3071	247	N503UA
757-223ER	AAL	616	ND017	24524	N3072	248	N616AA
757-23A	AWW	006	NB136	24527	N0160	249	HB-IEE
757-23A	AWW	007	NB137	24528	N0161	250	N549AX
757-222ER	UAL	504	NE014	24625	N3073	251	N504UA
757-2G7	AMW	009	NB040	24522	N0162	252	N909AW
757-223ER	AAL	617	ND018	24525	N3074	253	N617AM
757-222ER	UAL	505	NE015	24626	N3075	254	N505UA
757-23A	AWW	008	NB138	24566	N0163	255	TF-FIE
757-2G7	AMW	010	NB041	24523	N0164	256	N910AW
757-23A	AWW	009	NB139	24567	N0165	257	TF-FID
757-23A	FED	919	NB140	24636	N0166	259	N919FD
757-223ER	AAL	618	ND019	24526	N3076	260	N618AA
757-232ER	DAL	653	NA553	24393	N3077	261	N653DL
757-21B	GUN	008	NB068	24714	N0167	262	YV304T
757-222ER	UAL	506	NE016	24627	N3078	263	N506UA
757-232ER	DAL	654	NA554	24394	N3079	264	N654DL
757-232ER	DAL	655	NA555	24395	N3080	265	N655DL
757-232ER	DAL	656	NA556	24396	N3081	266	N656DL
757-230ER	CDF	001	NE161	24737	N3082	267	N741PA
757-28A	ILF	202	NB202	24543	N0168	268	C-GTSN
757-223ER	AAL	619	ND020	24577	N3083	269	N619AA

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757-222ER	UAL	507	NE017	24743	N3084	270	N507UA
757-236	INT	109	NA399	24772	N0169	271	EC-JRT
757-236	SNR	110	NA341	24771	N0170	272	N506NA
757-208ER	ICE	001	ND201	24739	N3085	273	TF-FIH
757-230ER	CDF	002	NE162	24738	N3086	274	EI-IGB
757-230ER	CDF	003	NE163	24747	N3087	275	EI-IGC
757-223ER	AAL	620	ND021	24578	N3088	276	N620AA
757-222ER	UAL	508	NE018	24744	N3089	277	N508UA
757-236	AXP	111	NA342	24794	N0171	278	N526NA
757-236	ECT	112	NA343	24792	N0172	279	C-FKCJ
757-28A	ILF	203	NB203	24544	N0173	280	OM-ASG
757-208ER	ICE	002	ND202	24760	N3090	281	TF-FII
757-223ER	AAL	621	ND022	24579	N3091	283	N621AM
757-222ER	UAL	509	NE019	24763	N3092	284	N509UA
757-230ER	CDF	004	NE164	24748	N3093	285	EI-IGA
757-232ER	DAL	657	NA557	24419	N3094	286	N657DL
757-232ER	DAL	658	NA558	24420	N3095	287	N658DL
757-21B	GUN	010	NB070	24774	N0175	288	N802PG
757-223ER	AAL	622	ND023	24580	N3096	289	N622AA
757-222ER	UAL	510	NE020	24780	N3097	290	N510UA
757-222ER	UAL	511	NE021	24799	N3098	291	N511UA
757-236	INT	113	NA344	24793	N0176	292	G-LSAJ
757-232ER	DAL	659	NA559	24421	N3099	293	N659DL
757-232ER	DAL	660	NA560	24422	N3100	294	N660DL
757-230ER	CDF	005	NE165	24749	N3101	295	RA-73007
757-223ER	AAL	623	ND024	24581	N3102	296	N623AA
757-223ER	AAL	624	ND025	24582	N3103	297	N624AA
757-222ER	UAL	512	NE022	24809	N3104	298	N512UA
757-222ER	UAL	513	NE023	24810	N3105	299	N513UA
757-26DER	SHA	003	NE003	24473	N3106	301	F-HAVI
757-27B	CDF	024	NB079	24838	N0177	302	VP-BFI
757-223ER	AAL	625	ND026	24583	N3107	303	N625AA
757-223ER	AAL	626	ND027	24584	N3108	304	N626AA
757-222ER	UAL	514	NE024	24839	N3109	305	N514UA
757-222ER	UAL	515	NE025	24840	N3110	306	N515UA

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Model-Series	Operator		Manufacturer				Registration Number
	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-222ER	UAL	516	NE026	24860	N3111	307	N516UA
757-223ER	AAL	627	ND028	24585	N3112	308	N627AA
757-223ER	AAL	628	ND029	24586	N3113	309	N628AA
757-222ER	UAL	517	NE027	24861	N3114	310	N517UA
757-222ER	UAL	518	NE028	24871	N3115	311	N518UA
757-222ER	UAL	519	NE029	24872	N3116	312	N519UA
757-222ER	UAL	TBD	NE030	24890	N3117	313	N520UA
757-223ER	AAL	629	ND030	24587	N3118	315	N629AA
757-223ER	AAL	630	ND031	24588	N3119	316	N630AA
757-223ER	AAL	631	ND032	24589	N3120	317	N631AA
757-222ER	UAL	521	NE031	24891	N3121	319	N521UA
757-222ER	UAL	522	NE032	24931	N3122	320	N522UA
757-223ER	AAL	632	ND033	24590	N3123	321	N632AA
757-236	BAB	103	NA303	24882	N0178	323	G-BPEC
757-223ER	AAL	633	ND034	24591	N3124	324	N633AA
757-258ER	ELA	EBS	ND004	24884	N3125	325	4X-EBS
757-223ER	AAL	634	ND035	24592	N3126	327	N634AA
757-223ER	AAL	635	ND036	24593	N3127	328	N635AA
757-222ER	UAL	523	NE033	24932	N3128	329	N523UA
757-222ER	UAL	524	NE034	24977	N3129	331	N524UA
757-23A	AWW	011	NB141	24923	N0179	332	N756AF
757-23A	FED	921	NB142	24924	N0180	333	N921FD
757-232ER	DAL	661	NA561	24972	N3130	335	N661DN
757-223ER	AAL	636	ND037	24594	N3131	336	N636AM
757-223ER	AAL	637	ND038	24595	N3132	337	N637AM
757-222ER	UAL	525	NE035	24978	N3133	338	N525UA
757-222ER	UAL	526	NE036	24994	N3134	339	N526UA
757-222ER	UAL	527	NE037	24995	N3135	341	N527UA
757-232ER	DAL	662	NA562	24991	N3136	342	N662DN
757-232ER	DAL	663	NA563	24992	N3137	343	N663DN
757-223ER	AAL	638	ND039	24596	N3138	344	N638AA
757-223ER	AAL	639	ND040	24597	N3139	345	N639AA
757-222ER	UAL	528	NE038	25018	N3140	346	N528UA
757-232ER	DAL	664	NA564	25012	N3141	347	N664DN
757-260ER	ETH	201	NE201	25014	N3142	348	ET-AJX

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Model-Series	Operator		Manufacturer				Registration Number
	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-232ER	DAL	665	NA565	25013	N3143	349	N665DN
757-223ER	AAL	640	ND041	24598	N3144	350	N640A
757-223ER	AAL	641	ND042	24599	N3145	351	N641AA
757-222ER	UAL	529	NE039	25019	N3146	352	N529UA
757-222ER	UAL	530	NE040	25043	N3147	353	N530UA
757-232ER	DAL	666	NA566	25034	N3148	354	N666DN
757-232ER	DAL	667	NA567	25035	N3149	355	N667DN
757-258ER	ELA	EBT	ND005	25036	N3150	356	4X-EBT
757-223ER	AAL	642	ND043	24600	N3151	357	N642AA
757-236	AXP	114	NA345	25053	N0181	358	C-GMYH
757-21B	GUN	101	NB261	25083	N0182	359	B-2816
757-223ER	AAL	643	ND044	24601	N3152	360	N643AA
757-222ER	UAL	531	NE041	25042	N3153	361	N531UA
757-236	FED	910	NA346	25054	N0183	362	N910FD
757-236	BAB	104	NA304	25059	N0184	363	G-BPED
757-236	BAB	105	NA305	25060	N0185	364	G-BPEE
757-222ER	UAL	532	NE042	25072	N3155	366	N532UA
757-222ER	UAL	533	NE043	25073	N3156	367	N533UA
757-208ER	ICE	003	ND203	25085	N3157	368	TF-FIJ
757-2Q8	CIY	501	NC051	25044	N0186	369	N440AN
757-223ER	AAL	645	ND161	24603	N3158	370	N645AA
757-2J4	STR	001	NB311	25155	N0187	371	N757AF
757-222ER	UAL	534	NE044	25129	N3159	372	N534UA
757-222ER	UAL	535	NE045	25130	N3160	373	N535UA
757-236	SNR	116	NA347	25133	N0188	374	N522NA
757-223ER	AAL	646	ND162	24604	N3161	375	N646AA
757-232ER	DAL	668	NA568	25141	N3162	376	N668DN
757-232ER	DAL	669	NA569	25142	N3163	377	N669DN
757-223ER	AAL	647	ND163	24605	N3164	378	N647AM
757-223ER	AAL	648	ND164	24606	N3165	379	N648AA
757-222ER	UAL	536	NE046	25156	N3166	380	N536UA
757-222ER	UAL	537	NE047	25157	N3167	381	N537UA
757-230ER	CDF	006	NE166	25140	N3168	382	F-HAVN
757-223ER	AAL	649	ND165	24607	N3169	383	N649AA
757-223ER	AAL	650	ND166	24608	N3170	384	N650AA

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Model-Series	Operator		Manufacturer				Registration Number
	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-222ER	UAL	538	NE048	25222	N3171	385	N538UA
757-222ER	UAL	539	NE049	25223	N3172	386	N539UA
757-2J4	STR	002	NB312	25220	N0189	387	N770BB
757-2Y0	GUI	001	NB321	25240	N0190	388	XA-MTY
757-21B	GUN	102	NB262	25258	N0191	389	B-2817
757-223ER	AAL	652	ND168	24610	N3174	391	N652AA
757-21B	GUN	103	NB263	25259	N0192	392	B-2818
757-222ER	UAL	540	NE050	25252	N3175	393	N540UA
757-222ER	UAL	541	NE051	25253	N3176	394	N541UA
757-222ER	UAL	542	NE052	25276	N3177	396	N542UA
757-223ER	AAL	653	ND169	24611	N3178	397	N653A
757-223ER	AAL	654	ND170	24612	N3179	398	N654A
757-2Y0	GUI	002	NB322	25268	N0193	400	G-CPEP
757-222ER	UAL	543	NE141	25698	N3180	401	N543UA
757-223ER	AAL	655	ND171	24613	N3181	402	N655AA
757-223ER	AAL	656	ND172	24614	N3182	404	N656AA
757-222ER	UAL	TBD	NE142	25322	N3183	405	N544UA
757-222ER	UAL	545	NE143	25323	N3184	406	N545UA
757-260ER	ETH	202	NE202	25353	N3185	408	ET-AKC
757-223ER	AAL	657	ND173	24615	N3186	409	N657AM
757-223ER	AAL	658	ND174	24616	N3187	410	N658AA
757-23A	AWW	013	NB143	25345	N0194	412	EZ-A010
757-222ER	UAL	546	NE144	25367	N3188	413	N546UA
757-222ER	UAL	547	NE145	25368	N3189	414	N547UA
757-232ER	DAL	670	NA570	25331	N3190	415	N670DN
757-232ER	DAL	671	NA571	25332	N3191	416	N671DN
757-223ER	AAL	659	ND175	24617	N3192	417	N659AA
757-223ER	AAL	660	ND176	25294	N3193	418	N660AM
757-230ER	CDF	007	NE167	25436	N3194	419	RA-73008
757-222ER	UAL	548	NE146	25396	N3195	420	N548UA
757-222ER	UAL	549	NE147	25397	N3196	421	N549UA
757-230ER	CDF	008	NE168	25437	N3197	422	RA-73009
757-223ER	AAL	661	ND177	25295	N3198	423	N661AA
757-2Q8	TBC	506	NC056	24964	N0195	424	EY-751
757-223ER	AAL	662	ND178	25296	N3199	425	N662AA

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Model-Series	Operator		Manufacturer				Registration Number
	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-222ER	UAL	550	NE148	25398	N3200	426	N550UA
757-222ER	UAL	551	NE149	25399	N3201	427	N551UA
757-230ER	CDF	009	NE169	25438	N3202	428	RA-73010
757-232ER	DAL	672	NA572	25977	N3203	429	N672DL
757-232ER	DAL	673	NA573	25978	N3204	430	N673DL
757-222ER	UAL	552	NE150	26641	N3205	431	N552UA
757-223ER	AAL	663	ND179	25297	N3206	432	N663AM
757-223ER	AAL	664	ND180	25298	N3207	433	N664AA
757-222ER	UAL	553	NE053	25277	N3208	434	N553UA
757-222ER	UAL	554	NE054	26644	N3209	435	N554UA
757-223ER	AAL	665	ND046	25299	N3210	436	N665AA
757-230ER	CDF	010	NE170	25439	N3211	437	RA-73011
757-2Q8	TBC	507	NC057	24965	N0196	438	SU-BPY
757-232ER	DAL	674	NA574	25979	N3212	439	N674DL
757-204	BRI	001	NB421	26962	N0197	440	TF-CIB
757-236	AXP	117	NA348	25597	N0198	441	N597AG
757-222ER	UAL	555	NE055	26647	N3213	442	N555UA
757-230ER	CDF	011	NE171	25440	N3214	443	RA-73012
757-260ER	ETH	203	NE203	26057	N3215	444	ET-AKE
757-236	GUN	051	NA349	25598	N0199	445	B-2835
757-230ER	CDF	012	NE172	25441	N3216	446	RA-73014
757-222ER	UAL	556	NE056	26650	N3217	447	N556UA
757-232ER	DAL	675	NA575	25980	N3218	448	N675DL
757-236	SNR	119	NA350	25620	N0200	449	OY-GRL
757-204	BRI	002	NB422	26963	N0201	450	G-BYAD
757-223ER	AAL	666	ND047	25300	N3219	451	N666A
757-204	BRI	003	NB423	26964	N0202	452	G-BYAE
757-236	KAW	120	NA351	25592	N0203	453	HC-CHC
757-222ER	UAL	557	NE057	26653	N3220	454	N557UA
757-232ER	DAL	676	NA576	25981	N3221	455	N676DL
757-232ER	DAL	677	NA577	25982	N3222	456	N677DL
757-28A	ILF	204	NB204	25621	N0204	457	G-STRX
757-2Q8	ILF	502	NC052	25131	N0205	458	F-GTIB
757-223ER	AAL	667	ND048	25301	N3223	459	N7667A
757-223ER	AAL	668	ND049	25333	N3224	460	N668AA

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Model-Series	Operator		Manufacturer				Registration Number
	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-21B	GUN	004	NB264	25884	N0206	461	B-2822
757-222ER	UAL	558	NE058	26654	N3225	462	N558UA
757-223ER	AAL	669	ND050	25334	N3226	463	N669AA
757-230ER	CDF	013	NE173	25901	N3227	464	RA-73015
757-232ER	DAL	678	NA578	25983	N3228	465	N678DL
757-236	KAW	121	NA352	25593	N0207	466	G-OOOZ
757-222ER	UAL	559	NE059	26657	N3229	467	N559UA
757-223ER	AAL	670	ND051	25335	N3230	468	N670AA
757-222ER	UAL	560	NE060	26660	N3231	469	N560UA
757-23A	AWW	014	NB144	25487	N0208	470	T-01
757-23A	AWW	015	NB145	25488	N0209	471	G-LSAC
757-2Y0	GUI	003	NB323	26151	N0210	472	G-ZAPU
757-223ER	AAL	671	ND052	25336	N3232	473	N671AA
757-223ER	AAL	672	ND053	25337	N3233	474	N672AA
757-25CER	XIA	301	ND221	25898	N3234	475	VT-BDN
757-2Z0	XIN	201	NB291	25885	N0211	476	B-2820
757-2Y0	GUI	004	NB324	26152	N0212	478	EI-CEY
757-222ER	UAL	561	NE061	26661	N3235	479	N561UA
757-2Z0	XIN	202	NB292	25886	N0213	480	B-2821
757-2Y0	GUI	005	NB325	26153	N0214	482	B-2831
757-223ER	AAL	681	ND054	25338	N3236	483	N681AA
757-223ER	AAL	682	ND055	25339	N3237	484	N682AA
757-2Y0	GUI	006	NB326	26154	N0215	486	EI-CEZ
757-222ER	UAL	562	NE062	26664	N3238	487	N562UA
757-222ER	UAL	563	NE063	26665	N3239	488	N563UA
757-222ER	UAL	564	NE064	26666	N3240	490	N564UA
757-223ER	AAL	683	ND056	25340	N3241	491	N683A
757-222ER	UAL	565	NE065	26669	N3242	492	N565UA
757-222ER	UAL	566	NE066	26670	N3243	494	N566UA
757-2Y0	GUI	007	NB327	26155	N0216	495	B-2826
757-260ER	ETH	204	NE204	26058	N3244	496	ET-AKF
757-222ER	UAL	567	NE067	26673	N3245	497	N567UA
757-222ER	UAL	568	NE068	26674	N3246	498	N568UA
757-222ER	UAL	569	NE069	26677	N3247	499	N569UA
757-232ER	DAL	679	NA579	26955	N3248	500	N679DA

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Model-Series	Operator		Manufacturer				Registration Number
	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-222ER	UAL	570	NE070	26678	N3249	501	N570UA
757-232ER	DAL	680	NA580	26956	N3250	502	N680DA
757-2Y0	GUI	008	NB328	26156	N0217	503	B-2827
757-223ER	AAL	684	ND057	25341	N3251	504	N684AA
757-222ER	UAL	571	NE071	26681	N3252	506	N571UA
757-223ER	AAL	685	ND058	25342	N3253	507	N685AA
757-222ER	UAL	572	NE072	26682	N3254	508	N572UA
757-223ER	AAL	686	ND059	25343	N3255	509	N686AA
757-23A	FED	994	NB167	25490	N0219	510	N994FD
757-23A	AWW	016	NB146	25491	N0220	511	N226G
757-222ER	UAL	573	NE073	26685	N3256	512	N573UA
757-222ER	UAL	574	NE074	26686	N3257	513	N574UA
757-204	FED	923	NB424	26266	N0221	514	N923FD
757-222ER	UAL	575	NE075	26689	N3258	515	N575UA
757-232ER	DAL	681	NA581	26957	N3259	516	N681DA
757-232ER	DAL	682	NA582	26958	N3260	518	N682DA
757-2K2	RNZ	451	NB451	26633	N0223	519	NZ7571
757-204	BRI	006	NB426	26966	N0224	520	G-BYAH
757-230ER	CDF	014	NE174	26433	N3261	521	RA-73016
757-204	BRI	007	NB427	26967	N0225	522	G-BYAI
757-23A	AWW	017	NB147	25493	N0226	523	N757AV
757-222ER	UAL	576	NE076	26690	N3262	524	N576UA
757-2B7	FED	901	NB501	27122	N0227	525	N901FD
757-2Y0	GUI	009	NB329	26158	N0228	526	G-OOOX
757-222ER	UAL	577	NE077	26693	N3263	527	N577UA
757-204	BRI	008	NB428	25623	N0229	528	SE-RFO
757-258ER	ELA	EBU	ND006	26053	N3264	529	4X-EBU
757-28A	ILF	239	NB239	25622	N0230	530	OH-AFK
757-222ER	UAL	578	NE078	26694	N3265	531	N578UA
757-230ER	CDF	015	NE175	26434	N3266	532	RA-73017
757-232ER	DAL	683	NA583	27103	N3267	533	N683DA
757-2B7	USA	002	NB502	27123	N0231	534	N927UW
757-232ER	DAL	684	NA584	27104	N3268	535	N684DA
757-223ER	AAL	687	ND181	25695	N3269	536	N687AA
757-230ER	CDF	016	NE176	26435	N3270	537	RA-73018

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Model-Series	Operator		Manufacturer				Registration Number
	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-204	FED	924	NB429	26267	N0232	538	N924FD
757-222ER	UAL	579	NE079	26697	N3271	539	N579UA
757-2B7	FED	903	NB503	27124	N0233	540	N903FD
757-2Q8	ILF	516	NC066	25624	N0234	541	N624AG
757-222ER	UAL	580	NE080	26698	N3272	542	N580UA
757-222ER	UAL	581	NE081	26701	N3273	543	N581UA
757-2B7	USA	004	NB504	27144	N0235	544	N929UW
757-2K2	RNZ	452	NB452	26634	N0236	545	NZ7572
757-2B7	FED	TBD	NB505	27145	N0237	546	N905FD
757-258ER	ELA	EBV	ND007	26054	N3274	547	4X-EBV
757-223ER	AAL	688	ND182	25730	N3275	548	N688AA
757-204	BRI	010	NB430	25626	N0238	549	G-BYAL
757-222ER	UAL	582	NE082	26702	N3276	550	N582UA
757-2B7	ATZ	006	NB506	27146	N0239	551	G-OOBI
757-2B7	ATZ	007	NB507	27147	N0240	552	G-OOBJ
757-256ER	IBE	001	ND241	26239	N3277	553	EC-FTR
757-2Z0	XIN	203	NB293	25887	N0241	554	B-2832
757-2Y0	GUI	010	NB330	26160	N0242	555	G-FCLJ
757-222ER	UAL	583	NE083	26705	N3278	556	N583UA
757-2Y0	GUI	011	NB331	26161	N0243	557	G-FCLK
757-2Q8	ILF	517	NC067	26270	N0244	558	F-GTID
757-222ER	UAL	584	NE084	26706	N3279	559	N584UA
757-26DER	SHA	004	NE004	27152	N3280	560	B-2833
757-256ER	IBE	002	ND242	26240	N3281	561	N801DM
757-223ER	AAL	689	ND183	25731	N3282	562	N689AA
757-222ER	UAL	585	NE085	26709	N3283	563	N585UA
757-2B7	FED	906	NB508	27148	N0245	564	N906FD
757-25CER	XIA	302	ND222	25899	N3284	565	B-2828
757-223ER	AAL	690	ND184	25696	N3285	566	N690AA
757-222ER	UAL	586	NE086	26710	N3286	567	N586UA
757-223ER	AAL	691	ND185	25697	N3287	568	N691AA
757-222ER	UAL	587	NE087	26713	N3288	570	N587UA
757-222ER	UAL	588	NE088	26717	N3289	571	N588UA
757-256ER	IBE	003	ND243	26241	N3290	572	EC-ISY
757-25CER	XIA	303	ND223	25900	N3291	574	B-2829

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Model-Series	Operator		Manufacturer				Registration Number
	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-21B	GUN	005	NB265	25888	N0246	575	B-2823
757-26DER	SHA	005	NE005	27183	N3292	576	B-2834
757-223ER	AAL	692	ND186	26972	N3293	578	N692AA
757-223ER	AAL	693	ND187	26973	N3294	580	N693AA
757-223ER	AAL	694	ND188	26974	N3295	582	N694AN
757-21B	GUN	006	NB266	25889	N0247	583	B-2824
757-2B7	FED	907	NB509	27198	N0248	584	N907FD
757-21B	GUN	007	NB267	25890	N0249	585	B-2825
757-2B7	FED	908	NB510	27199	N0250	586	N908FD
757-230ER	CDF	017	NE177	26436	N3296	587	RA-73019
757-29JER	FAT	001	NE301	27203	N3297	588	LY-FLA
757-2B7	USA	011	NB511	27200	N0251	589	N934AW
757-2Q8	ILF	518	NC068	26268	N0252	590	TC-SND
757-29JER	FAT	002	NE302	27204	N3298	591	UR-CDN
757-2Q8	ILF	519	NC069	26271	N0253	592	TC-SNB
757-256ER	IBE	004	ND244	26242	N3299	593	TF-FIR
757-2Q8	CIY	520	NC070	26272	N0254	594	N805AM
757-2Z0	XIN	204	NB294	27258	N0255	595	B-2836
757-204	BRI	011	NB431	27219	N0256	596	SE-RFP
757-2Q8	ILF	521	NC071	26273	N0257	597	TC-SNC
757-204	BRI	012	NB432	27235	N0258	598	G-BYAO
757-23A	SRF	001	NB168	25495	N0259	599	HZ-HMED
757-204	BRI	013	NB433	27236	N0260	600	G-BYAP
757-236	BAB	037	NA237	25806	N0261	601	G-BPEI
757-204	BRI	014	NB434	27237	N0262	602	LY-FLG
757-256ER	IBE	005	ND245	26243	N3300	603	TF-FIU
757-204	FED	925	NB435	27238	N0263	604	N925FD
757-2B7	USA	012	NB512	27201	N0264	605	N935UW
757-204	BRI	016	NB436	27208	N0265	606	G-BYAT
757-2B7	USA	013	NB513	27244	N0266	607	N936UW
757-2K2	TAV	453	NB453	26635	N0267	608	N635AV
757-2Z0	XIN	205	NB295	27259	N0268	609	B-2837
757-236	BAB	038	NA238	25807	N0269	610	G-BPEJ
757-23A	AWW	018	NB148	25494	N0270	611	00-9001
757-28A	ILF	221	NB221	26269	N0271	612	OH-AFJ

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Model-Series	Operator		Manufacturer				Registration Number
	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-2Z0	GUN	206	NB296	27260	N0272	613	B-2838
757-224ER	CAL	101	ND301	27291	N3301	614	N58101
757-2Z0	XIN	207	NB297	27269	N0273	615	B-2839
757-256ER	IBE	006	ND246	26244	N3302	616	VP-BFG
757-256ER	IBE	007	ND247	26245	N3303	617	VQ-BCK
757-204	BRI	017	NB437	27220	N0274	618	G-BYAU
757-224ER	CAL	102	ND302	27292	N3304	619	N14102
757-256ER	IBE	008	ND248	26246	N3305	620	4K-AZ38
757-223ER	AAL	695	ND189	26975	N3306	621	N695AN
757-2Z0	XIN	208	NB298	27270	N0275	622	B-2840
757-224ER	CAL	103	ND303	27293	N3307	623	N33103
757-2Z0	XIN	209	NB299	27367	N0276	624	B-2841
757-26DER	SHA	006	NE006	27342	N3308	626	B-2842
757-223ER	AAL	696	ND190	26976	N3309	627	N696AN
757-224ER	CAL	104	ND304	27294	N3310	629	N17104
757-2B7	USA	014	NB514	27245	N0277	630	N937UW
757-224ER	CAL	105	ND305	27295	N3311	632	N17105
757-223ER	AAL	697	ND191	26977	N3312	633	N697AN
757-223ER	AAL	698	ND192	26980	N3313	635	N698AN
757-224ER	CAL	106	ND306	27296	N3314	637	N14106
757-2Q8	ILF	522	NC072	27351	N0278	639	VQ-BAL
757-224ER	CAL	107	ND307	27297	N3315	641	N14107
757-2B7	USA	015	NB515	27246	N0279	643	N938UW
757-224ER	CAL	108	ND308	27298	N3316	645	N21108
757-2B7	USA	016	NB516	27303	N0280	647	N939UW
757-224ER	CAL	109	ND309	27299	N3317	648	N12109
757-224ER	CAL	110	ND310	27300	N3318	650	N13110
757-224ER	CAL	111	ND311	27301	N3319	652	N57111
757-224ER	CAL	112	ND312	27302	N3320	653	N18112
757-2B7	USA	017	NB517	27805	N0281	655	N940UW
757-2B7	USA	018	NB518	27806	N0282	657	N941UW
757-28A	ILF	236	NB236	26277	N0283	658	N750NA
757-223ER	AAL	699	ND193	27051	N3321	660	N699AN
757-223ER	AAL	601	ND194	27052	N3322	661	N601AN
757-2B7	USA	019	NB519	27807	N0284	662	N942UW

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	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-204	BRI	018	NB438	27234	N0285	663	G-BYAW
757-223ER	AAL	602	ND195	27053	N3323	664	N602AN
757-236	BAB	039	NA239	25808	N0286	665	G-BPEK
757-2B7	USA	020	NB520	27808	N0287	666	N206UW
757-232ER	DAL	685	NA585	27588	N3324	667	N685DA
757-224ER	CAL	113	ND313	27555	N3325	668	N13113
757-2Z0	XIN	210	NB301	27511	N0288	669	B-2844
757-223ER	AAL	603	ND196	27054	N3326	670	N603AA
757-2G5	ILF	446	NB446	26278	N0289	671	G-JMCG
757-28A	ILF	222	NB222	26275	N0290	672	G-FCLI
757-2B7	USA	021	NB521	27809	N0291	673	N200UU
757-2Z0	XIN	211	NB302	27512	N0292	674	B-2845
757-28A	ILF	223	NB223	26274	N0293	676	G-FCLH
757-223ER	AAL	604	ND197	27055	N3327	677	N604AA
757-2B7	USA	022	NB522	27810	N0294	678	N201UU
757-223ER	AAL	605	ND198	27056	N3328	680	N605AA
757-2B7	USA	023	NB523	27811	N0295	681	N202UW
757-224ER	CAL	114	ND314	27556	N3329	682	N12114
757-26DER	SHA	007	NE007	27681	N3330	684	B-2843
757-25CER	XIA	304	ND224	27513	N3331	685	B-2848
757-224ER	CAL	115	ND315	27557	N3332	686	N14115
757-2Q8	ILF	523	NC073	26332	N0296	688	VQ-BAK
757-232ER	DAL	686	NA586	27589	N3333	689	N686DA
757-23N	AAT	601	NC058	27971	N0297	690	N558AX
757-23N	AAT	602	NC059	27598	N0298	692	VT-BDM
757-251ER	NWA	635	NE311	26482	N3334	693	N535US
757-23N	LGM	603	NC060	27972	N0299	694	N757LL
757-251ER	NWA	636	NE312	26483	N3335	695	N536US
757-2Q8	ILF	524	NC074	27599	N0300	696	D4-CBG
757-251ER	NWA	537	NE313	26484	N3336	697	N537US
757-25CER	XIA	305	ND225	27517	N3337	698	B-2849
757-251ER	NWA	638	NE314	26485	N3338	699	N538US
757-251ER	NWA	639	NE315	26486	N3339	700	N539US
757-251ER	NWA	640	NE316	26487	N3340	701	N540US
757-224ER	CAL	116	ND316	27558	N3341	702	N12116

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757-251ER	NWA	641	NE317	26488	N3342	703	N541US
757-28A	ILF	224	NB224	26276	N0301	704	G-CEJM
757-251ER	NWA	642	NE318	26489	N3343	705	N542US
757-224ER	CAL	117	ND317	27559	N3344	706	N19117
757-223ER	AAL	606	ND199	27057	N3345	707	N606AA
757-2G5	LTU	010	NB561	28112	N0302	708	P4-GAS
757-251ER	NWA	643	NE319	26490	N3346	709	N543US
757-251ER	NWA	644	NE320	26491	N3347	710	N544US
757-251ER	NWA	645	NE321	26492	N3348	711	N545US
757-223ER	AAL	607	ND111	27058	N3349	712	N607AM
757-251ER	NWA	646	NE322	26493	N3350	713	N546US
757-251ER	NWA	647	NE323	26494	N3351	714	N547US
757-251ER	NWA	648	NE324	26495	N3352	715	N548US
757-251ER	NWA	649	NE325	26496	N3353	716	N549US
757-2K2	TAV	454	NB454	26330	N0303	717	OH-AFI
757-222ER	UAL	592	NE092	28143	N3355	719	N592UA
757-223ER	AAL	608	ND112	27446	N3356	720	N608AA
757-2Q8	CIY	521	NC075	28160	N0304	721	N701TW
757-223ER	AAL	609	ND113	27447	N3357	722	N609AA
757-28A	ILF	225	NB225	28161	N0305	723	G-STRY
757-222ER	UAL	593	NE093	28144	N3358	724	N593UA
757-22K	TUE	002	NB161	28336	N0306	725	EZ-A011
757-22K	TUE	003	NB162	28337	N0307	726	EZ-A012
757-222ER	UAL	594	NE094	28145	N3359	727	N594UA
757-23P	UZB	001	NC151	28338	N0308	731	UK-75700
757-2Q8	TWA	002	NC076	28162	N0309	732	N702TW
757-23N	AAT	604	NC061	27973	N0310	735	N517AT
757-2Q8	TWA	003	NC077	27620	N0311	736	N703TW
757-23N	AAT	605	NC062	27974	N0312	737	VQ-BCF
757-28A	ILF	226	NB226	27621	N0313	738	G-FCLA
757-24Q	SKL	001	NC161	28463	N0314	739	N757MA
757-26DER	DAL	691	NE008	28446	N3360	740	N900PC
757-2Q8	TWA	007	NC078	28163	N0315	741	N704X
757-231	TWA	401	NC091	28479	N0316	742	N705TW
757-2Q8	TWA	008	NC079	28165	N0317	743	N706TW

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	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-2Q8	TWA	009	NC080	27625	N0318	744	N707TW
757-258ER	ELA	EBI	ND401	27622	N3361	745	G-STRZ
757-21K	GUE	601	NB571	28674	N0319	746	C-FFAN
757-236	BAB	TBD	NB581	28665	N0320	747	G-CPEM
757-224ER	CAL	118	ND318	27560	N3362	748	N14118
757-28A	ILF	227	NB227	28164	N0321	749	G-FCLB
757-231	BPA	402	NC092	28480	N0322	750	ET-ALY
757-236	BAB	TBD	NB582	28666	N0323	751	G-CPEN
757-25F	GAX	001	NB230	28718	N0324	752	G-FCLD
757-224ER	CAL	119	ND319	27561	N3363	753	N18119
757-2Q8	TWA	010	NC081	28168	N0325	754	N709TW
757-28A	ILF	228	NB228	28166	N0326	756	G-FCLC
757-2Q8	TWA	011	NC082	28169	N0327	757	N710TW
757-231	TWA	403	NC093	28481	N0328	758	N711ZX
757-2Q8	TWA	012	NC083	27624	N0329	760	N712TW
757-224ER	CAL	120	ND320	27562	N3364	761	N14120
757-236	BAB	TBD	NB583	28667	N0330	762	G-CPEO
757-2Q8	TWA	013	NC084	28173	N0331	764	N713TW
757-224ER	CAL	121	ND321	27563	N3365	766	N14121
757-224ER	CAL	122	ND322	27564	N3366	768	N17122
757-231	BPA	404	NC094	28482	N0332	770	EI-DKL
757-2Q8	FIN	001	NT341	28172	N7001	772	OH-LBO
757-222ER	UAL	589	NT791	28707	N8001	773	N589UA
757-2Q8	FIN	TBD	NT342	28167	N7002	775	OH-LBR
757-231	BPA	405	NT351	28483	N7003	777	EI-DNA
757-23N	AAT	606	NT281	27975	N7004	779	ET-AMU
757-208ER	ICE	004	NT861	28989	N8002	780	TF-FIN
757-224ER	CAL	123	NT751	28966	N8003	781	N26123
757-28A	ILF	009	NT231	28833	N7005	782	P4-MAS
757-2G4	USF	001	NP901	29025	N7006	783	98-0001
757-236	BAB	TBD	NT401	29113	N7007	784	G-CPER
757-222ER	UAL	590	NT792	28708	N8004	785	N590UA
757-224ER	CAL	124	NT752	27565	N8005	786	N29124
757-2G4	USF	002	NP902	29026	N7008	787	98-0002
757-224ER	CAL	125	NT753	28967	N8006	788	N12125

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	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-222ER	UAL	595	NT793	28748	N8007	789	N595UA
757-224ER	CAL	126	NT754	27566	N8008	790	N17126
757-224ER	CAL	127	NT755	28968	N8009	791	N48127
757-2Q8	FIN	003	NT343	27623	N7009	792	OH-LBS
757-236	BAB	TBD	NT402	29114	N7010	793	G-CPES
757-222ER	UAL	596	NT794	28749	N8010	794	N596UA
757-224ER	CAL	128	NT756	27567	N8011	795	N17128
757-224ER	CAL	129	NT757	28969	N8012	796	N29129
757-28S	XIJ	011	NT381	29215	N7011	797	B-2851
757-236	BAB	TBD	NT403	29115	N7012	798	G-CPET
757-224ER	CAL	130	NT758	28970	N8013	799	N19130
757-232ER	DAL	687	NT701	27586	N8014	800	N687DL
757-2Q8	FIN	TBD	NT344	28170	N7013	801	OH-LBT
757-28A	ILF	010	NT232	28203	N7014	802	G-TCBA
757-232ER	DAL	688	NT702	27587	N8015	803	N688DL
757-28A	ILF	011	NT233	28171	N7015	805	G-FCLE
757-224ER	CAL	131	NT759	28971	N8016	806	N34131
757-232ER	DAL	689	NT703	27172	N8017	807	N689DL
757-232ER	DAL	690	NT704	27585	N8018	808	N690DL
757-224ER	CAL	132	NT760	29281	N8019	809	N33132
757-28S	XIJ	012	NT382	29216	N7016	811	B-2853
757-223ER	AAL	673	NT731	29423	N8020	812	N673AN
757-23N	AAT	607	NT282	27976	N7017	814	ET-AMT
757-223ER	AAL	674	NT732	29424	N8021	816	N674AN
757-223ER	AAL	675	NT733	29425	N8022	817	N675AN
757-2Q8	ILF	503	NT376	29442	N7018	819	N762MX
757-232ER	DAL	692	NT705	29724	N8023	820	N692DL
757-2Q8	ILF	504	NT377	29443	N7019	821	VQ-BBT
757-2Z0	XIN	212	NT201	29792	N7020	822	B-2855
757-2G4	USF	003	NP903	29027	N7021	824	99-0003
757-231	TWA	406	NT352	28484	N7022	825	N716TW
757-232ER	DAL	693	NT706	29725	N8024	826	N693DL
757-223ER	AAL	676	NT734	29426	N8025	827	N676AN
757-223ER	AAL	677	NT735	29427	N8026	828	N677AN
757-2G4	USF	004	NP904	29028	N7023	829	99-0004

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	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-2G5	LTU	011	NT411	29488	N7024	830	P4-EAS
757-232ER	DAL	694	NT707	29726	N8027	831	N694DL
757-27AER	FAT	101	NT881	29607	N8028	832	B-27011
757-2Z0	XIN	213	NT202	29793	N7025	833	B-2856
757-2G5	LTU	012	NT412	29489	N7026	834	P4-FAS
757-27AER	FAT	102	NT882	29608	N8029	835	B-27013
757-2Q8	ILF	505	NT378	29380	N7027	836	N380RM
757-223ER	AAL	678	NT736	29428	N8030	837	N678AN
757-232ER	DAL	695	NT708	29727	N8031	838	N695DL
757-224ER	CAL	133	NT761	29282	N8032	840	N17133
757-222ER	UAL	597	NT795	28750	N8033	841	N597UA
757-223ER	AAL	679	NT737	29589	N8034	842	N679AN
757-23N	AAT	608	NT283	29330	N7028	843	N522AT
757-222ER	UAL	598	NT796	28751	N8035	844	N598UA
757-232ER	DAL	696	NT709	29728	N8036	845	N696DL
757-223ER	AAL	680	NT738	29590	N8037	847	N680AN
757-224ER	CAL	134	NT762	29283	N8038	848	N67134
757-204	BRI	101	NT431	28834	N7029	850	G-BYAX
757-224ER	CAL	135	NT763	29284	N8039	851	N41135
757-223ER	AAL	181	NT739	29591	N8040	852	N181AN
757-223ER	AAL	182	NT740	29592	N8041	853	N182AN
757-231	TWA	407	NT353	28485	N7030	854	N717TW
757-224ER	CAL	136	NT764	29285	N8042	856	N19136
757-2Q8	FIN	005	NT345	29377	N7031	857	OH-LBU
757-28A	ILF	012	NT234	28835	N7032	858	G-FCLF
757-208ER	ICE	005	NT862	29436	N8043	859	TF-FIO
757-256ER	IBE	010	NT901	26247	N8044	860	EI-DUA
757-204	BRI	102	NT432	28836	N7033	861	G-BYAY
757-223ER	AAL	183	NT741	29593	N8045	862	N183AN
757-256ER	IBE	011	NT902	26248	N8046	863	EI-DUC
757-236	BAB	TBD	NT404	29941	N7034	864	G-CPEU
757-28A	ILF	752	NT239	28174	N7035	865	N752NA
757-223ER	AAL	184	NT742	29594	N8047	866	N184AN
757-236	RRA	505	NT405	29942	N7036	867	G-OOBG
757-28S	XIJ	013	NT383	29217	N7037	868	B-2859

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	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-231	TWA	408	NT354	28486	N7038	869	N718TW
757-22L	ZKX	001	NT436	29304	N7039	870	N610G
757-236	BAB	TBD	NT406	29943	N7040	871	G-CPEV
757-236	RRA	507	NT407	29944	N7041	872	C-FOBH
757-236	RRA	508	NT408	29945	N7042	873	B-2860
757-231	TWA	501	NT371	29954	N7043	874	N721TW
757-23P	UZB	101	NT441	30060	N7044	875	VP-BUB
757-27AER	FAT	103	NT883	29609	N8048	876	B-27015
757-236	RRA	509	NT409	29946	N7045	877	B-2861
757-231	TWA	409	NT355	28487	N7046	878	VP-BUI
757-232ER	DAL	697	NT710	30318	N8049	880	N697DL
757-256ER	IBE	012	NT903	26249	N8050	881	EI-DUD
757-231	BPA	410	NT356	30319	N7047	883	ET-ALZ
757-231	TWA	411	NT357	28488	N7048	884	VP-BUJ
757-232ER	DAL	698	NT711	29911	N8051	885	N698DL
757-23P	UZB	448	NT442	30061	N7049	886	VP-BUD
757-232ER	DAL	699	NT712	29970	N8052	887	N699DL
757-23N	AAT	609	NT284	30232	N7050	888	SX-RFA
757-256ER	IBE	013	NT904	26250	N8053	889	EI-DUE
757-232ER	DAL	700	NT713	30337	N8054	890	N6700
757-231	TWA	412	NT358	30338	N7051	891	B-2850
757-232ER	DAL	701	NT714	30187	N8055	892	N6701
757-231	TWA	502	NT372	29385	N7052	893	N722TW
757-22L	AHY	002	NT437	29305	N7053	894	VP-BBR
757-23N	AAT	610	NT285	30233	N7054	895	LY-SKR
757-231	TWA	413	NT359	30339	N7055	896	VP-BUH
757-256ER	IBE	014	NT905	26251	N8056	897	YL-BDB
757-232ER	DAL	702	NT715	30188	N8057	898	N6702
757-224ER	CAL	137	NT765	30229	N8058	899	N34137
757-256ER	IBE	015	NT906	26252	N8059	900	EC-HDS
757-231	TWA	414	NT360	30340	N7056	901	N727TW
757-256ER	IBE	016	NT907	26253	N8060	902	YL-BDC
757-224ER	CAL	138	NT766	30351	N8061	903	N13138
757-27AER	FAT	104	NT884	29610	N8062	904	B-27017
757-256ER	IBE	017	NT908	26254	N8063	905	TC-ETG

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	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-231	TWA	503	NT373	29378	N7057	907	N723TW
757-232ER	DAL	703	NT716	30234	N8064	908	N6703D
757-27AER	FAT	105	NT885	29611	N8065	910	B-27021
757-224ER	CAL	139	NT767	30352	N8066	911	N17139
757-224ER	CAL	140	NT768	30353	N8067	913	N41140
757-232ER	DAL	704	NT717	30396	N8068	914	N6704Z
757-208ER	ICE	101	NN001	30423	N8069	916	TF-FIP
757-232ER	DAL	705	NT718	30397	N8070	917	N6705Y
757-2G5	LTU	701	NT426	29379	N7058	919	HB-IHR
757-256ER	FUN	018	NT909	29306	N8071	920	N757AG
757-232ER	DAL	706	NT719	30422	N8072	921	N6706Q
757-2G5	LTU	702	NT427	30394	N7059	922	HB-IHS
757-256ER	IBE	019	NT910	29307	N8073	924	TC-OGS
757-28A	ILF	020	NT242	30043	N7060	925	N755NA
757-232ER	DAL	707	NT720	30395	N8074	927	N6707A
757-25F	GAX	101	NT237	30757	N7061	928	G-JMCD
757-23N	AAT	611	NT286	30548	N7062	930	N203UW
757-23N	AAT	612	NT287	30735	N7063	931	EI-LTY
757-25F	GAX	102	NT238	30758	N7064	932	G-JMCE
757-224ER	CAL	141	NT769	30354	N8075	933	N19141
757-232ER	DAL	708	NT721	30480	N8076	934	N6708D
757-256ER	IBE	020	NT911	29308	N8077	935	TC-OGT
757-256ER	IBE	021	NT912	29309	N8078	936	G-ZAPX
757-232ER	DAL	709	NT722	30481	N8079	937	N6709
757-256ER	IBE	022	NT913	29310	N8080	938	TF-FIA
757-232ER	DAL	710	NT723	30482	N8081	939	N6710E
757-256ER	IBE	023	NT914	29311	N8082	940	A6-RKA
757-232ER	DAL	711	NT724	30483	N8083	941	N6711M
757-232ER	DAL	712	NT725	30484	N8084	942	N6712B
757-256ER	IBE	024	NT915	29312	N8085	943	P2-ANB
757-232ER	DAL	713	NT726	30777	N8086	944	N6713Y
757-23N	AAT	613	NT288	30886	N7065	945	N204UW
757-23N	AAT	614	NT289	30887	N7066	946	N205UW
757-22L	AHY	003	NT438	30834	N7067	947	VP-BBS
757-256ER	IBE	025	NT916	30052	N8087	948	TF-FIZ

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Model-Series	Operator		Manufacturer				Registration Number
	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-232ER	DAL	714	NT727	30485	N8088	949	N6714Q
757-28A	GEF	950	NT245	32446	N7068	950	G-OOBA
757-28A	GEF	951	NT246	32447	N7069	951	C-GTBB
757-22K	TUE	101	NT446	30863	N7070	952	EZ-A014
757-232ER	DAL	715	NT728	30486	N8089	953	N6715C
757-2Q8	ILF	757	NT375	30044	N7071	954	TC-ETE
757-232ER	DAL	716	NT729	30838	N8090	955	N6716C
757-208ER	ICE	102	NN002	30424	N8091	956	TF-FIV
757-2Q8	ILF	575	NT379	30045	N7072	957	D4-CBP
757-28A	ILF	262	NT240	29381	N7073	958	N754NA
757-232ER	DAL	717	NT730	30839	N8092	959	N67171
757-28S	XIJ	014	NT384	32341	N7074	961	B-2812
757-223ER	AAL	185	NT743	32379	N8093	962	N185AN
757-223ER	AAL	186	NT744	32380	N8094	964	N186AN
757-223ER	AAL	187	NT745	32381	N8095	965	N187AN
757-28S	XIJ	015	NT385	32342	N7075	966	B-2813
757-28A	GEF	952	NT247	32448	N7076	967	N756NA
757-251ER	NWA	650	NU031	26497	N8096	968	N550NW
757-223ER	AAL	188	NT746	32382	N8097	969	N188AN
757-223ER	AAL	189	NT747	32383	N8098	970	N189AN
757-251ER	NWA	651	NU032	26498	N8099	971	N551NW
757-223ER	AAL	190	NT748	32384	N8100	973	N190AA
757-28A	AAT	615	NT248	32449	N7077	974	ET-AMK
757-251ER	NWA	652	NU033	26499	N8101	975	N552NW
757-223ER	AAL	191	NT749	32385	N8102	977	N191AN
757-223ER	AAL	192	NT750	32386	N8103	979	N192AN
757-223ER	AAL	193	NT971	32387	N8104	981	N193AN
757-251ER	NWA	653	NU034	26500	N8105	982	N553NW
757-223ER	AAL	194	NT972	32388	N8106	983	N194AA
757-223ER	AAL	195	NT973	32389	N8107	984	N195AN
757-223ER	AAL	196	NT974	32390	N8108	986	N196AA
757-251ER	NWA	654	NU035	26501	N8109	987	N554NW
757-223ER	AAL	197	NT975	32391	N8110	988	N197AN
757-223ER	AAL	198	NT976	32392	N8111	989	N198AA
757-223ER	AAL	199	NT977	32393	N8112	991	N199AN

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Model-Series	Operator		Manufacturer				Registration Number
	Identification Code	Effectivity Code	Block Number	Serial Number	Basic Number	Line Number	
757-223ER	AAL	175	NT978	32394	N8113	992	N175AN
757-25CER	XIA	401	NN051	32941	N8114	993	B-2868
757-223ER	AAL	176	NT979	32395	N8115	994	N176AA
757-223ER	AAL	177	NT980	32396	N8116	996	N177AN
757-223ER	AAL	174	NT981	31308	N8117	998	N174AA
757-223ER	AAL	179	NT982	32397	N8118	1000	N179AA
757-223ER	AAL	178	NT983	32398	N8119	1002	N178AA
757-223ER	AAL	173	NT984	32399	N8120	1005	N173AN
757-2Q8	FIN	006	NT346	30046	N7078	1006	OH-LBV
757-25CER	XIA	402	NN052	32942	N8121	1009	B-2869
757-2Q8	FIN	007	NT347	29382	N7079	1010	OH-LBX
757-251ER	NWA	655	NU036	33391	N8122	1011	N555NW
757-223ER	AAL	172	NT985	32400	N8123	1012	N172AJ
757-251ER	NWA	656	NU037	33392	N8124	1013	N556NW
757-28S	XIJ	016	NT386	32343	N7080	1015	B-2830
757-251ER	NWA	657	NU038	33393	N8125	1016	N557NW
757-28A	ATZ	101	NJ001	33098	N7081	1026	G-OOBC
757-28A	ATZ	102	NJ002	33099	N7082	1028	G-OOBD
757-28A	ATZ	103	NJ003	33100	N7083	1029	G-OOBE
757-28A	ATZ	104	NJ004	33101	N7084	1041	G-OOBF
757-26D	SHA	551	NJ551	33959	N7085	1044	B2857
757-26D	SHA	552	NJ552	33960	N7086	1045	B-2858
757-26D	SHA	553	NJ553	33961	N7087	1046	B-2880
757-25C	XIA	501	NJ031	34008	N7088	1047	B-2862
757-25C	XIA	502	NJ032	34009	N7089	1048	B-2866
757-26D	SHA	554	NJ554	33966	N7090	1049	B-2875
757-26D	SHA	555	NJ555	33967	N7091	1050	B-2876

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STRUCTURAL REPAIR MANUAL

Revision No. 97
May 20/2009

To: All holders of this Boeing Document D634N201

Attached is the current revision to the 757-200 Structural Repair Manual.

The Structural Repair Manual (SRM) is furnished either as a printed manual, on microfilm, or digital products, or any combination of the three. This revision replaces all previous microfilm cartridges or digital products. All microfilm and digital products are reissued with all obsolete data deleted and all updated pages added.

For printed manuals, changes are indicated on the List of Effective Pages (LEP). The pages which are revised will be identified on the LEP by an R (Revised), A (Added), O (Overflow, i.e. changes to the document structure and/or page layout), or D (Deleted). Each page in the LEP is identified by Chapter-Section-Subject number, page number and page date.

Pages replaced or made obsolete by this revision should be removed and destroyed.

ATTENTION

IF YOU RECEIVE PRINTED REVISIONS, PLEASE VERIFY THAT YOU HAVE RECEIVED AND FILED THE PREVIOUS REVISION. BOEING MUST BE NOTIFIED WITHIN 30 DAYS IF YOU HAVE NOT RECEIVED THE PREVIOUS REVISION. REQUESTS FOR REVISIONS OTHER THAN THE PREVIOUS REVISION WILL REQUIRE A COMPLETE MANUAL REPRINT SUBJECT TO REPRINT CHARGES SHOWN IN THE DATA AND SERVICES CATALOG.

TRANSMITTAL LETTER

D634N201

Page 1
May 20/2009



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TEMPORARY REVISIONS

Remove any Temporary Revisions that have a date earlier than the date of this revision.

Do not remove any Temporary Revisions (TRs) that have a date later than the date of this revision. TRs with a later date will be incorporated into the next revision of the manual (unless they are superseded by a subsequent TR).

A TR status report is sent with each TR. The TR status report has a list of all TRs that were sent for this manual during the last two revision cycles. At the top of the list is the date and time that the list was created.

When you have more than one TR, the TR status report with the latest date and time gives you the most current information.

TRANSMITTAL LETTER



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Location of Change

Description of Change

CHAPTER 54

54-50-90

REPAIR 3

Added damage tolerance data.

REPAIR 4

Added damage tolerance data.

REPAIR 5

Added damage tolerance data.

54-51-90

REPAIR 3

Added damage tolerance data.

REPAIR 4

Added damage tolerance data.

REPAIR 5

Added damage tolerance data.

HIGHLIGHTS



**757-200
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Subject/Page	Date	Subject/Page	Date	Subject/Page	Date
TITLE PAGE		EFFECTIVE CHAPTERS		INTRODUCTION (cont)	
O 1	May 20/2009	R 1	May 20/2009	28	May 20/2007
2	BLANK	2	BLANK	29	May 20/2007
EFFECTIVE AIRCRAFT		REVISION RECORD		30	May 20/2007
R 1	May 20/2009	1	Jan 20/2005	31	May 20/2007
R 2	May 20/2009	2	Jan 20/2005	32	May 20/2007
R 3	May 20/2009	RECORD OF TEMPORARY REVISIONS		33	May 20/2007
R 4	May 20/2009	1	May 20/2006	34	May 20/2007
R 5	May 20/2009	2	May 20/2006	35	May 20/2007
R 6	May 20/2009	SERVICE BULLETIN LIST		36	May 20/2007
R 7	May 20/2009	1	Jan 20/2005	37	May 20/2007
R 8	May 20/2009	2	Jan 20/2005	38	BLANK
R 9	May 20/2009	INTRODUCTION			
R 10	May 20/2009	1	Jan 20/2005		
11	Jan 20/2009	2	Jan 20/2005		
R 12	May 20/2009	3	Jan 20/2005		
R 13	May 20/2009	4	May 20/2008		
R 14	May 20/2009	5	May 20/2008		
R 15	May 20/2009	6	Jan 20/2005		
R 16	May 20/2009	7	Jan 20/2005		
R 17	May 20/2009	8	Sep 20/2005		
R 18	May 20/2009	9	Sep 20/2005		
R 19	May 20/2009	10	Sep 20/2005		
R 20	May 20/2009	11	May 20/2007		
R 21	May 20/2009	12	May 20/2007		
R 22	May 20/2009	13	May 20/2007		
R 23	May 20/2009	14	May 20/2007		
R 24	May 20/2009	15	May 20/2007		
R 25	May 20/2009	16	May 20/2007		
R 26	May 20/2009	17	May 20/2007		
TRANSMITTAL LETTER		18	May 20/2007		
R 1	May 20/2009	19	May 20/2007		
2	May 20/2008	20	May 20/2007		
HIGHLIGHTS		21	May 20/2007		
R 1	May 20/2009	22	May 20/2007		
2	BLANK	23	May 20/2007		
EFFECTIVE PAGES		24	May 20/2007		
1	May 20/2009	25	May 20/2007		
2	BLANK	26	May 20/2007		
		27	May 20/2007		

A = Added, R = Revised, O = Overflow, D = Deleted

EFFECTIVE PAGES



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	Chapter	Date	Title
	51	Jan 20/2009	STRUCTURES
	52	Sep 20/2007	DOORS
	53	Sep 20/2008	FUSELAGE
R	54	May 20/2009	NACELLES AND PYLONS
	55	May 20/2008	STABILIZERS
	56	Jan 20/2005	WINDOWS
	57	May 20/2008	WINGS

EFFECTIVE CHAPTERS



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All revisions to this manual will be accompanied by transmittal sheet bearing the revision number. Enter the revision number in numerical order, together with the revision date, the date filed and the initials of the person filing.

Revision		Filed		Revision		Filed	
Number	Date	Date	Initials	Number	Date	Date	Initials

REVISION RECORD



757-200 STRUCTURAL REPAIR MANUAL

All temporary revisions to this manual will be accompanied by a cover sheet bearing the temporary revision number. Enter the temporary revision number in numerical order, together with the temporary revision date, the date the temporary revision is inserted and the initials of the person filing.

When the temporary revision is incorporated or cancelled, and the pages are removed, enter the date the pages are removed and the initials of the person who removed the temporary revision.

Temporary Revision		Inserted		Removed		Temporary Revision		Inserted		Removed	
Number	Date	Date	Initials	Date	Initials	Number	Date	Date	Initials	Date	Initials

RECORD OF TEMPORARY REVISION



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Temporary Revision		Inserted		Removed	
Number	Date	Date	Initials	Date	Initials

RECORD OF TEMPORARY REVISION



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Number	Incorporated	Started/ Completed	ATA	Subject
SB 757-51-0004	OCT 20/1993	C	ELEVATOR SKINS, 55- 20-01	STRUCTURE - LIGHTNING PROTECTION - RUDDER AND ELEVATOR MODIFICATION
SB 757-51-0006	SEP 20/1999	C	AILERON SKIN, 57- 60-01	STRUCTURE - LIGHTNING PROTECTION - AILERON MODIFICATION
SB 757-54-0003	APR 20/1985	C	STRUT STRUC~ TURE - RB211-535 ENGINE, 54-50-02	NACELLES/PYLONS - UPPER LINK BACKUP STRUCTURE MODIFICATION
SB 757-53-0046	JUL 20/1989	C	FUSELAGE - GENERAL, 53-00-00	FUSELAGE - INSPECTION FOR, AND REPAIR OF SHORT EDGE MARGINS IN LEFT SIDE BODY FRAME WEBS
SB 757-53-0062	APR 20/1994	C	FUSELAGE FAIRING STRUC~ TURE - SECTION 44, 53-40-71	FUSELAGE - MAIN LANDING GEAR - WHEEL WELL - CANTED BEAM CHANGE
SB 757-54-0023	APR 20/1993	C	STRUT FAIRING STRUC~ TURE - PW2000 ENGINE, 54-51-71	NACELLES/PYLONS - STRUT FAIRINGS - INCREASE CLEARANCE BETWEEN STRUT AFT FAIRING LOWER PAN AND ENGINE EXHAUST SLEEVE
SB 757-54-0028	APR 20/1996	C	STRUT STRUC~ TURE - RB211-535 ENGINE, 54-50-02	NACELLES/PYLONS - CRACKED LOWER CHORD -REMOVAL OF STIFFENER STRAPS

A = Added, R = Revised

SERVICE BULLETIN LIST



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Number	Incorporated	Started/ Completed	ATA	Subject
SB 757-57-0027	JUL 20/1993	C	WING TRAILING EDGE STRUCTURE, 57-51-02	WINGS - WING TRAILING EDGE FIXED UPPER PANEL SUPPORT BEAM CLIP INSPECTION AND REPLACEMENT
SB 757-57-0006	JUL 20/1993	C	WING TRAILING EDGE STRUCTURE, 57-51-02	WING - LEADING EDGE SLAT ANTI-ROTATION FITTING INSTALLATION
SB 757-57-0042	JUL 20/1994	C	WING TRUNNION FAIRING STRUCTURE, 57-51-71	NACELLES/PYLONS - ENGINE TO WING FAIRINGS - AFT INBOARD SKATE ANGLE CHANGE ON THE RIGHT STRUT
SB 757-57-0052	SEP 20/1999	C	WING FIXED LEADING EDGE SKIN, 57-41-01	WING OUTBOARD FIXED LEADING EDGE UPPER SKIN PANELS - Inspection, repair and preventive modification

A = Added, R = Revised

SERVICE BULLETIN LIST

D634N201

Page 2
Jan 20/2005



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STRUCTURAL REPAIR MANUAL

INTRODUCTION

1. General

- A. This manual has been prepared in accordance with Air Transport Association Specification Number 100 to include description information and specific instructions and data relative to the field repair of the structure of the Boeing 757-200 airplane. It contains allowable structural damage criteria, structure material identification, and repair designs applicable to structural components of the airplane that are most likely to be damaged. In addition, it contains information pertinent to airplane familiarization and to general repair practices and materials. Procedures (such as those for performing an airplane symmetry check or for supporting the airplane in the jugged position) which may be performed concurrently with structural repair are also provided. All data contained in this manual which affects the structural integrity of the airplane have been approved by the FAA.
- B. Where repairs are not included, it does not follow that the structure concerned is not repairable. Either it has not been found practicable to design a typical repair, or service experience has not yet indicated a requirement. In some instances, an adequate repair design will require evaluation by The Boeing Company. Consider the following when typical repairs are not found:
 - (1) Accomplishing a repair in accordance with the general repair practices and procedures provided in Chapter 51 of this manual.
 - (2) Preparing a specific repair design for the damage not covered,
 - (3) Replacing the damaged part.
- C. As service experience indicates a requirement, this manual will be revised to include additional approved repairs which have been designed by The Boeing Company or by any 757-200 airplane operator.
- D. It is intended that, in the event of major damage, the information included in this manual be supplemented as required by direct liaison with the assigned Boeing Customer Support Representative. To use the Structural Repair Manual for ordering structural spare parts, refer to Paragraph 4..

2. Manual Arrangement and Number System

- A. General
 - (1) The standard number system for Structural Repair Manuals is given in the Air Transport Association of America - ATA Specification 100 "Manufacturers' Technical Data".
 - (2) This number system has three elements with two numbers in each element. The first element identifies the chapter, the second element identifies the section, and the third element identifies the subject. Most of the chapter numbers identify the fuselage, the wing, or other such large airplane structures. Chapter 51 contains repair information that is applicable to all of the airplane structure. Most of the section numbers identify a smaller section of the fuselage, wing, or other large airplane structures. In Chapter 51, section numbers contain groups of procedure information. Most of the subject numbers identify the skin, stringers, or other basic structural elements. In Chapter 51, subject numbers contain the procedures specified by the section title.
 - (3) Refer to Figure 1 for an example of a Chapter-Section-Subject designation.
- B. Chapter Numbers
 - (1) This manual is divided into chapters with the headings shown in Table 1.

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Table 1: Chapters in the SRM

ATA NUMBER	CHAPTER NOMENCLATURE
Chapter 51	STRUCTURES-GENERAL
Chapter 52	DOORS
Chapter 53	FUSELAGE
Chapter 54	NACELLES/PYLONS
Chapter 55	STABILIZERS
Chapter 56	WINDOWS
Chapter 57	WINGS

C. Section Numbers

- (1) Chapter numbers above are sub-divided into section numbers. In some instances specific section number allocations are made to cater for structural variations between model differences.
- (2) Chapter 51 deals with those subjects which are general in nature to the entire structure of the airplane. It is arranged to allow maximum utilization of common data. The assigned section numbers are shown in Table 2.

Table 2: Chapter/Section Nomenclature for Chapter 51

ATA NUMBER	CHAPTER/SECTION NOMENCLATURE
51-00	GENERAL
51-10	INVESTIGATION AND CLEANUP OF DAMAGE AND AERODYNAMIC SMOOTHNESS
51-20	PROCESSES AND PROCEDURES
51-30	MATERIALS
51-40	FASTENERS
51-50	SUPPORT OF AIRPLANE FOR REPAIR AND SYMMETRY CHECK
51-60	CONTROL SURFACE BALANCING
51-70	REPAIRS

- (3) Chapters 52 thru 57 deal with major airplane components. The section numbers are assigned for specific components with the major grouping. The fourth digit is used for separating data concerning significant model differences such as different engine options. The assigned section numbers are as follows:

Table 3:

ATA NUMBER	CHAPTER/SEC NOMENCLATURE
CHAPTER 52 - DOORS	
52-00	GENERAL
52-10	PASSENGER/CREW
52-20	EMERGENCY EXIT
52-30	CARGO
52-40	SERVICE

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ATA NUMBER	CHAPTER/SEC NOMENCLATURE
52-50	FIXED INTERIOR
52-80	LANDING GEAR
CHAPTER 53 - FUSELAGE	
53-00	GENERAL
53-10	SECTION 41
53-30	SECTION 43
53-40	SECTION 44
53-60	SECTION 46
53-80	SECTION 48
CHAPTER 54 - NACELLES/PYLONS	
54-00	GENERAL
54-10	INLET COWL
54-20	FAN COWL
54-30	FAN DUCT COWL AND THRUST REVERSER
54-40	CORE COWL
54-50	PYLON
CHAPTER 55 - STABILIZERS	
55-00	GENERAL
55-10	HORIZONTAL STABILIZER
55-20	ELEVATOR
55-30	VERTICAL STABILIZER
55-40	RUDDER
CHAPTER 56 - WINDOWS	
56-00	GENERAL
56-10	FLIGHT COMPARTMENT
56-20	CABIN
56-30	DOOR
56-40	INSPECTION AND OBSERVATION
CHAPTER 57 - WINGS	
57-00	GENERAL
57-10	CENTER WING
57-20	OUTER WING
57-30	WING TIP
57-40	LEADING EDGE AND LEADING EDGE DEVICES
57-41	LEADING EDGE
57-43	LEADING EDGE SLATS

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(Continued)

ATA NUMBER	CHAPTER/SEC NOMENCLATURE
57-50	TRAILING EDGE AND TRAILING EDGE DEVICES
57-51	TRAILING EDGE
57-53	TRAILING EDGE FLAPS
57-60	AILERONS
57-70	SPOILERS

D. Subject Numbers

- (1) Subject numbers within the chapter/section structure of Chapter 51 will be assigned sequentially.
- (2) In Chapters 52 thru 57 a consistent numbering system will be applied. The subject numbers that have been assigned are shown below. Each section will only use the subject numbers applicable to the structural elements that are described in the section. This will mean that the subject numbers are not necessarily sequential, but it is anticipated that regular manual users will become familiar with the consistent number system and will be able to turn directly to their area of interest.

Table 4: Subject Numbers Assignment - Chapters 52 thru 57

SUBJECT NUMBER	TITLE	SUBJECT NUMBER	TITLE
5X-XX-00	GENERAL	-30	AUXILIARY
-01	SKINS AND PLATES	-31	AUXILIARY POWER UNIT AIR INLET DOOR
-02	STRUCTURE COMPLETE	-32 THRU -49	NOT USED
-03	STRINGERS AND SKIN STIFFENERS	-50	FLOOR PANELS
-04	INTERCOSTALS	-51	FLOOR STRUCTURE
-05	LONGERONS	-52	SEAT TRACKS
-06	FORMERS	-53	CARGO COMPARTMENT SPECIAL STRUCTURE
-07	FRAMES		
-08	BULKHEADS	-54 THRU -69	NOT USED
-09	RIBS		
-10	SPARS	-70	FILLETS AND FAIRINGS, SKINS AND PLATING
-11	INTERMEDIATE, AUXILIARY AND SUBSPARS	-71	FILLETS AND FAIRINGS, STRUCTURE
-12 -13	KEEL STRUCTURE BEAMS	-72	RADOMES AND ANTENNA FAIRINGS
-14	LANDING GEAR SUPPORT STRUCTURE	-73 THRU -89	NOT USED
-15	DOOR SURROUND STRUCTURE		
-16	EDGE MEMBERS	-90	ATTACHMENT FITTINGS
-17 THRU -29	NOT USED	-91 THRU -99	NOT USED

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E. Topics

(1) In Chapter 51 the data included in a Chapter-Section-Subject is divided into topics with figure numbers and page numbers given in Table 5.

Table 5: Topic, Figure, and Page Numbers for Chapter 51

TOPIC	FIGURE NUMBER	PAGE NUMBER
General Information	Figures 1 thru 99	Page 1 thru 99
Repair General	Figures 201 thru 999	Page 201 thru 999
Repair 1, 2, 3, ...	Figures 201 thru 999	Page 201 thru 999

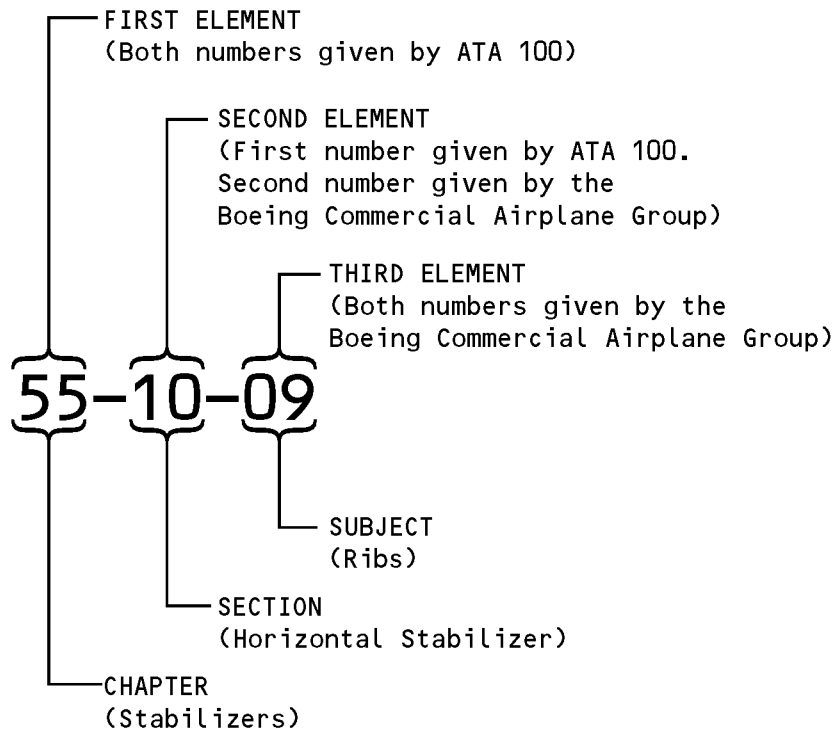
(2) In Chapters 52 through 57 the data included in a Chapter-Section-Subject is divided into topics with figure numbers and page numbers given in Table 6.

Table 6: Topic, Figure and Page Numbers for Chapters 52 thru 57

TOPIC	FIGURE NUMBER	PAGE NUMBER
General Information	Figures 1 thru 99	Pages 1 thru 99
Identification General	Figures 1 thru 99	Pages 1 thru 99
Identification 1, 2, 3 ...	Figures 101 thru 199	Pages 101 thru 199
Allowable Damage General	Figures 101 thru 199	Pages 101 thru 199
Allowable Damage 1, 2, 3, ...	Figures 101 thru 199	Pages 101 thru 199
Repair General	Figures 201 thru 299	Pages 201 thru 299
Repair 1, 2, 3, ...	Pages 201 thru 299	Pages 201 thru 299

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Standard Numbering System
Figure 1

INTRODUCTION



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3. How to Use the Manual (Figure 2)

CAUTION: DO ALL OF THE STEPS TO THE END OF THE PROCEDURE. BLANK SPACES CAN OCCUR AT THE BOTTOM OF PAGES THAT DO NOT ALWAYS SHOW THAT YOU ARE AT THE END OF THE PROCEDURE. IF YOU DO NOT MAKE SURE THAT YOU HAVE COMPLETED THE PROCEDURE, DAMAGE CAN BE THE RESULT.

- A. Check for allowable damage by finding the appropriate subject number in the applicable Table of Contents. For example, if the damaged part was a horizontal stabilizer stringer, the manual Table of Contents would indicate Chapter 55 as being applicable; the Table of Contents for Chapter 55 would show that 55-10-03 contains all data for the horizontal stabilizer stringer; page block 101 thru 199 contains allowable damage data.
- B. Identify the material of the damaged part, in order to apply a repair, by turning to page block 1 thru 99 of 55-10-03 for material identification.

Note that reference drawings are indicated in parenthesis for each item identified. However, if each item identified as shown on one reference drawing the drawing number will be given at the top right-hand corner of the page.
- C. Obtain repair data by turning to page block 201 and on. In this example, repair designs for the horizontal stabilizer stringers are found in 55-10-03. The appropriate repair can be selected from those available either by scanning the repairs in the 201 and on page block or scanning the list of repairs contained in the chapter Table of Contents under 55-10-03.
- D. For convenience, the fuselage main frame identification is divided by fuselage airplane section numbers. The identification is contained in 53-10-00 thru 53-80-00 (refer to Paragraph 2.C.(3)). The relationship to allowable damage and repair is still maintained by the page block arrangement as noted in Paragraph 2.E.(2).
- E. The use of the table of contents located at the beginning of each chapter supplements the procedures given above.
- F. Read all text material when applicable. Review supporting figures and references when cited.
- G. Unless otherwise noted, all dimensions are in inches.

4. How to use the Manual for Spare Parts Identification

- A. The Structural Repair Manual may be used to order structural parts not readily identified from drawings or the 757 Illustrated Parts Catalog, D6-49286.
- B. The following procedure may be used to obtain a kit of structural spare parts through the Commercial Spares Department.
 - (1) Make a copy of the page which identifies the damaged member.
 - (2) Color or shade in all damaged members or areas on the applicable pages. Structure shown only in left hand views must be marked to indicate either left or right hand. Any additional description should be included along with the illustration.
 - (3) Provide Photographs.
 - (4) Indicate airplane model and serial number.
 - (5) Attach a Purchase Order to the completed data and forward to:

NOTE: Identification of damaged and required replacement items can be further expedited by SITA, ARINC, BCS, Rapifax (facsimile), or direct distance dialing (telephone). Reference the required structural parts using the chapter-section-subject and page number from the manual together with any other references on the page that will identify the part.

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C. Upon the receipt of the data and Purchase Order, the required parts will be identified and shipped as a kit. Parts shipped and not required may be returned to The Boeing Company for credit.

5. Airplane Effectivity Designations

A. The instructions and data included in this manual are applicable to 757-200 airplanes. For 757-200PF airplanes, see the 757-200PF Structural Repair Manual, D634N210. For 757-200C airplanes, see the 757-200C Structural Repair Manual, D634N211. For 757-300 airplanes, see the 757-300 Structural Repair Manual, D634N230.

B. The Effective Aircraft List gives the Airplane Effectivity Identification and is provided for reference only. It shows the relation of these items:

- Airplane Type and Model (shown as Model-Series)
- Current Operator (shown as Identification Code and Effectivity Code)
- Variable Number (shown as Block Number)
- Serial Number
- Production Cumulative Line Number (shown as Line Number)
- Registry Number (shown as Registration Number).

C. Data which have no effectivity designations are applicable to all airplanes. Effectivity designations are used to define configuration differences between airplanes. Effectivity designations will appear in one of the following forms:

- (1) Use of production cumulative line numbers (e.g., CUM LINE NUMBERS 12 THRU 20) indicates that the information is applicable to all 757-200 airplanes within the particular span of line numbers.
- (2) Use of a designator which includes a readily identifiable feature (e.g., FOR AIRPLANES WITH LARGE CARGO DOOR) indicates that the information is applicable to all airplanes included within the particular category.

D. Modified Airplanes

- (1) These effectivities are applicable to airplanes with Boeing modification only. Modifications that have been done independently of Boeing are not covered in this manual.
- (2) Reference to "757-SF" refers to 757-200 airplanes modified to the Special Freighter configuration by The Boeing Company. These airplanes are listed in Table 7. Unless otherwise noted, reference to "757-200" include Special Freighter airplanes.

Table 7: 757-200 Special freighter aircraft modified by Boeing.

Model-Series	Operator		Manufacturer			Registration number
	Identification code	Effectivity Code	Block Number	Serial number	Line Number	
757-236	NA201	001	N0009	22172	9	OO-DLN
757-236	NA202	002	N0010	22173	10	OO-DPF
757-236	NA203	003	N0011	22174	11	G-BIKC
757-236	NA204	004	N0013	22175	13	OO-DLQ
757-236	NA206	006	N0016	22177	16	G-BIKF
757-236	NA207	007	N0023	22178	23	G-BIKG
757-236	NA208	008	N0024	22179	24	OO-DLP
757-236	NA209	009	N0025	22180	25	G-BIKI

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Table 7: 757-200 Special freighter aircraft modified by Boeing. (Continued)

Model-Series	Operator		Manufacturer			Registration number
	Identification code	Effectivity Code	Block Number	Serial number	Line Number	
757-236	NA210	010	N0029	22181	29	G-BIKJ
757-236	NA211	011	N0030	22182	30	G-BIKK
757-236	NA212	012	N0032	22183	32	OO-DPB
757-236	NA213	013	N0033	22184	33	G-BIKM
757-236	NA215	015	N0040	22186	50	G-BIKN
757-236	NA216	016	N0042	22187	52	G-BIKO
757-236	NA217	017	N0044	22188	54	G-BIKP
757-236	NA218	018	N0048	22189	58	OO-DPM
757-236	NA219	019	N0052	22190	63	G-BIKS
757-236	NA220	020	N0061	23398	77	G-BIKT
757-236	NA221	021	N0062	23399	78	G-BIKU
757-236	NA222	022	N0065	23400	81	G-BIKV
757-236	NA223	023	N0070	23492	89	OO-DPK
757-236	NA224	024	N0071	23493	90	OO-DPJ
757-236	NA225	025	N0072	23533	93	G-BIKY
757-236	NA226	026	N0076	23532	98	G-BIKZ
757-236	NA227	027	N0095	23710	123	G-BMRA
757-236	NA228	028	N0106	23975	145	G-BMRB
757-236	NA229	029	N0113	24072	160	G-BMRC
757-236	NA230	030	N0118	24073	166	G-BMRD
757-236	NA231	031	N0120	24074	168	G-BMRE
757-236	NA232	032	N0126	24101	175	G-BMRF
757-236	NA233	033	N0128	24102	179	OO-DPI
757-236	NA234	034	N0142	24266	210	G-BMRH
757-236	NA235	035	N0143	24267	211	OO-DPL
757-236	NA236	036	N0146	24268	214	G-BMRJ

E. General Designations

- (1) Reference to "PASSENGER" airplanes in effectivity designations refers to 757-200 airplanes manufactured with the all-passenger configuration. It does not include 757-300 Passenger, 757-200 Combi, 757-200 Package Freighter Airplanes, or 757-200 Special Freighters.

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6. Publications Change Request

A. Communications concerning this publication should be directed to: Boeing Commercial Airplane Group; P.O. Box 3707; Seattle, Washington, USA 98124-2207; Attention: Manager, Airplane Maintenance and Repair Engineering. To facilitate uniform handling and to provide direct routing of your questions to the proper Boeing organization, use of the Publications Change Request (PCR) Form is encouraged. Boeing makes this form available through your publications organization.

(1) Attach a Purchase Order to the completed data and forward to:

NOTE: Identification of damaged and required replacement items can be further expedited by SITA, ARINC, BCS, Rapifax (facsimile), or direct distance dialing (telephone). Reference the required structural parts using the chapter-section-subject and page number from the manual together with any other references on the page that will identify the part.

B. Upon the receipt of the data and Purchase Order, the required parts will be identified and shipped as a kit. Parts shipped and not required may be returned to The Boeing Company for credit.

7. Service Bulletins

A. Service bulletins which have been incorporated are listed in the Service Bulletin List.

8. Revision Service

A. The Structural Repair Manual will be kept current by revision service. A list of effective pages will be provided with each revision. Two revision services will be used to keep the manual current; they are normal and temporary, and are described below.

(1) Normal Revision Service

- (a) Normal revision service is provided periodically and the sections or pages which are revised will be identified on the list of effective pages by an asterisk (*). On each individual page the revised area is indicated by a revision bar on the left margin. Those pages which have not been technically revised, but have been reprinted due to recomposition are so indicated by a revision bar on the lower left margin opposite the page number and date.
- (b) Each page is positively identified by a date and code number in the lower right corner. The List of Effective Pages (LEP) carries this information and is to be used as the authority for manual content.
- (c) The date of a revised page may be earlier, same as, or later than the date of the replaced page.
- (d) The page code is basically a two-digit number which may have a decimal and up to three numbers following. The two basic numbers (left of decimal) provide technical identification of the page. The decimal and following numbers are for Boeing internal use. Note that the decimal and additional numbers will be dropped from the LEP listing at the next revision if the page is unchanged. In that case, the page code will differ from the LEP page code (i.e., the page itself will still retain the extra digits). However, agreement of the first two digits, between LEP code and page code, assures that the page is correct for the manual.

(2) Temporary Revision Service

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- (a) Temporary revision service to this manual will be issued as necessary to alert the customer of configuration differences and to provide temporary instructions prior to the next scheduled revision. Temporary revisions may also be issued as a result of a customer request for incorporation of a service bulletin. Each temporary revision will be incorporated into the manual within 90 days from date of issuance, except for those temporary revisions issued as a result of customer incorporation of a service bulletin. These service bulletin temporary revisions may remain active until Boeing has been advised by the customer that incorporation of the service bulletin has been completed.
- (b) A temporary revision will apply to one page block only and will be keyed within the manual so that it will be filed adjacent to the affected pages. Temporary revisions will not be revised. If changes are required, the temporary revision will be reissued.
- (c) A list of active temporary revisions is included in the Filing Instructions of the Letter of Transmittal for each repair manual revision.

9. Standard Tools

- A. Tools in this manual identified with an "ST" prefix are designed by The Boeing Commercial Airplane Company. Detail drawings of these tools are available upon request.

10. Significant Rework Log

- A. With cum line number 428, Boeing supplied a Material Review Board Document or MRB Customer Document. For cum line number 494 and on, this document title is Significant Rework Log. This log supplies the customer with important rework data which occurred when the airplane was assembled. This log was made by Boeing Engineering Liaison and Customer Product Assurance. This log can also be used by the customer to make a record of important rework that can occur during the life of the airplane.
- B. When you see a reference to -M (Dash M) part numbers in this Structural Repair Manual (SRM), it is an indication of earlier Material Review Board (MRB) activity. The necessary data can often be found in the Significant Rework Log (SRL). The -M part numbers identify unique parts which are different from the standard production parts. The -M parts are usually identified with the regular part number, immediately followed by a letter then followed by a dash (-) and the associated nonconformance record number (For Example: 140N2666-1M-178367D).

NOTE: For multiple -M parts in an assembly or area, consecutive letter identifications (For Example: -N, -P, -Q) may be used. The letter 'O' is never used for a -M part number.

- C. If it is necessary to get data on rework that is not available in your log, tell your local Boeing Field Service Representative. If you cannot get a local Boeing Field Service Representative, tell:

Manager, Airline Support Engineering
Airline Support Group 707 / 727 / 737 / 757
Service Engineering

Boeing Commercial Airplanes
Customer Services Division
P.O. Box 3707, MC 2H-95

Telephone: 206-544-7500

Fax: 206-766-5682

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PROCEDURE TO FIND
THE APPLICABLE TOPIC



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CHAPTER 55 STABILIZERS	
SUBJECT	CHAPTER SECTION SUBJECT
<u>STABILIZERS</u>	55-00-00
GENERAL - Stabilizers	
<u>HORIZONTAL STABILIZERS</u>	55-10-00
GENERAL - Horizontal Stabilizers	
B STRINGERS	
Identification 1 - Horizontal Stabili	55-10-03
A Allowable Damage 1 - Horizontal Stabi	55-10-03
C Repair 1 - Horizontal Stabilizer	55-10-03
55-CONTENTS	
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How to Use the Manual
Figure 2 (Sheet 1 of 2)

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BOEING
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ALLOWABLE DAMAGE 1 - HORIZONTAL STABILIZER STRINGERS

TYPICAL SKIN STRINGER

CRACKS	NICKS, GOUGES AND CORROSION	DENTS	HOLES
FOR EDGE CRACKS SEE DETAIL 1. OTHER CRACKS NOT PERMITTED.	REMOVE EDGE DAMAGE AS SHOWN IN DETAIL 1. ELSEWHERE REMOVE DAMAGE AS SHOWN IN DETAIL 11. PROVIDED DEPTH OF CLEAN UP DOES NOT EXCEED 10% OF GAGE.	NOT PERMITTED	NOT PERMITTED

DETAIL 1
ROUND OUT TO 1.00R MINIMUM AND TAPER AS SHOWN

Horizontal Stabilizer Stringer Allowable Damage
Figure 101 (Sheet 1 of 4)

ALLOWABLE DAMAGE 1
Page 101
55-10-03 Jan 20/2005

A

**CHECK FOR
ALLOWABLE
DAMAGE**

Horizontal Stabilizer Stringer Identification
Figure 1 (Sheet 1 of 3)

IDENTIFICATION 1
Page 1
55-10-03 Jan 20/2005

B

**IDENTIFY
MATERIAL**

Horizontal Stabilizer Stringer Repair
Figure 201 (Sheet 1 of 6)

REPAIR 1
Page 201
55-10-03 Jan 20/2005

C

**SELECT
REPAIR**

**How to Use the Manual
Figure 2 (Sheet 2 of 2)**

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11. Chapter 51 - New publishing Format

A. Chapter 51 was revised for the January 20, 2005 Revision using a new publishing format. Refer to the Table of Contents in the front of Chapter 51 for the new format structure and to find the location of the data.

12. Conversion Index - Chapter 52

A. Chapter 52 was revised for the January 20, 2005 Revision using a new publishing format. Identification, Allowable Damage, and Repair data have been moved to a new location. Table 8 shows the September 20, 2004 Revision location of the data and the corresponding January 20, 2005 Revision location of the data.

Table 8: Data Location - Chapter 52

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
52-00-00	Figure 1	General
52-10-01	Figure 1	Identification 2
	Figure 2	Identification 1
	Figure 3	Identification 3
	Figure 4	Identification 4
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3
	Figure 204	Repair 4
	Figure 205	Repair 5
52-10-02	Figure 1	Identification 2
	Figure 2	Identification 1
	Figure 3	Identification 3
	Figure 4	Identification 4
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
52-20-01	Figure 1	Identification 2
	Figure 2	Identification 1
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3
	Figure 204	Repair 4
52-20-02	Figure 1	Identification 2
	Figure 2	Identification 1
	Figure 101	Allowable Damage 1

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Table 8: Data Location - Chapter 52 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
	Figure 102	Allowable Damage 2
	Figure 201	Repair General
52-30-01	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 3	Identification 3
	Figure 4	Identification 4
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Figure 201	Repair General
	Figure 202	Repair 1
	Figure 203	Repair 2
	Figure 204	Repair 3
52-30-02	Figure 205	Repair 4
	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 3	Identification 3
	Figure 4	Identification 4
	Figure 101	Allowable Damage 1
52-40-01	Figure 201	Repair General
	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 3	Identification 3
	Figure 4	Identification 4
	Figure 5	Identification 6
	Figure 6	Identification 5
	Figure 7	Identification 7
	Figure 8	Identification 8
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Figure 103	Allowable Damage 3
	Figure 104	Allowable Damage 4
	Figure 105	Allowable Damage 6
	Figure 106	Allowable Damage 5
	Figure 107	Allowable Damage 7
	Figure 201	Repair 1
	Figure 202	Repair 2
Figure 203	Repair 3	

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Table 8: Data Location - Chapter 52 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
	Figure 204	Repair 4
	Figure 205	Repair 5
52-40-02	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 3	Identification 3
	Figure 4	Identification 4
	Figure 5	Identification 5
	Figure 6	Identification 6
	Figure 7	Identification 7
	Figure 8	Identification 8
	Figure 9	Identification 13
	Figure 10	Identification 9
	Figure 11	Identification 10
	Figure 12	Identification 11
	Figure 13	Identification 12
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Figure 103	Allowable Damage 3
	Figure 104	Allowable Damage 8
	Figure 105	Allowable Damage 4
	Figure 106	Allowable Damage 5
	Figure 107	Allowable Damage 6
	Figure 108	Allowable Damage 7
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3
Figure 204	Repair 7	
Figure 205	Repair 4	
Figure 206	Repair 5	
Figure 207	Repair 6	
52-50-02	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
52-80-00	Figure 1	General
52-80-02	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 3	Identification 3

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Table 8: Data Location - Chapter 52 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
	Figure 4	Identification 4
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Figure 103	Allowable Damage 3
	Figure 104	Allowable Damage 4
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3
	Figure 204	Repair 4
	Figure 205	Repair 5

13. Conversion Index - Chapter 53

- A. Chapter 53 was revised for the January 20, 2005 Revision using a new publishing format. Identification, Allowable Damage, and Repair data have been moved to a new location. Table 9 shows the September 20, 2004 Revision location of the data and the corresponding January 20, 2005 Revision location of the data.

Table 9: Data Location - Chapter 53

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
53-00-00	Figure 1	General
	Figure 2	General
	Figure 3	General
53-00-01	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Figure 201	Repair 1
	Figure 202 / SB Repairs	Repair General
	Figure 203	Repair 2
	Figure 204	Repair 3
	Figure 205	Repair 4
	Figure 206	Repair 5
	Figure 207	Repair 6
	Figure 208	Repair 7
	Figure 209	Repair 8
	Figure 210	Repair 9
	Figure 211	Repair 10
	Figure 212	Repair 11
Figure 213	Repair 12	
Figure 214	Repair 13	
Figure 215	Repair 14	

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Table 9: Data Location - Chapter 53 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
	Figure 216	Repair General
	Figure 217	Repair 15
	Figure 218	Repair 16
	Figure 219	Repair 17
53-00-03	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
	Figure 202	Repair 2
53-00-04	Figure 101	Allowable Damage 1
53-00-07	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3
	Figure 204	Repair 4
53-00-50	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Figure 201	Repair 1
	Figure 202	Repair 1
53-00-51	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3
	Figure 204	Repair 4
	Figure 205	Repair 5
53-00-52	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
	Figure 202	Repair 4
	Figure 203	Repair 2
	Figure 204	Repair 3
53-00-53	Figure 101	Allowable Damage 1
53-00-70	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
53-00-71	Figure 101	Allowable Damage 1
53-10-01	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage General

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Table 9: Data Location - Chapter 53 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
	Figure 201	Repair General
	Figure 202	Repair 1
53-10-03	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-10-04	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-10-07	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-10-08	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
53-10-13 53-10-14	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
53-10-15	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
53-10-50	Figure 1	Identification General
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-10-51	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
	Figure 202	Repair 1
53-10-52	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-10-72	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	General	Repair General
53-10-90	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
53-11-72	General	Repair General

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Table 9: Data Location - Chapter 53 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
53-30-01	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage 1
	Service Bulletin Repairs	Repair General
	Figure 201	Repair 1
53-30-03	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
	Figure 202	Repair 1
53-30-04	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-30-07	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-30-12	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
53-30-13	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
53-30-15	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Figure 201	Repair General
53-30-50	Figure 1	Identification General
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-30-51	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-30-52	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-30-53	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-30-70	Figure 1	Identification 1

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Table 9: Data Location - Chapter 53 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-30-71	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-40-01	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-40-03	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-40-04	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-40-07	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-40-08	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 102	Allowable Damage 1
	Figure 103	Allowable Damage 2
	Figure 104	Allowable Damage 3
53-40-12	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
53-40-13	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
53-40-14	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
53-40-15	Figure 1	Identification 1
53-40-50	Figure 1	Identification General
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-40-51	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
53-40-52	Figure 1	Identification 1

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Table 9: Data Location - Chapter 53 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-40-70	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-40-71	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-40-90	Figure 201	Repair General
	Figure 202	Repair 1
53-60-01	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-60-03	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-60-04	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-60-07	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-60-08	Figure 1	Identification 1
53-60-12	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
53-60-13	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
53-60-15	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Service Bulletin Repairs	Repair General
	Figure 201	Repair 1
53-60-50	Figure 1	Identification General
	Figure 101	Allowable Damage General

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Table 9: Data Location - Chapter 53 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
	Figure 201	Repair General
53-60-51	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
	Figure 202	Repair 1
	Figure 203	Repair 2
53-60-52	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-60-53	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-60-70	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage General
	Figure 102	Allowable Damage 1
	Figure 201	Repair General
53-60-71	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage General
	Figure 102	Allowable Damage 1
	Figure 201	Repair General
	Figure 202	Repair 1
53-80-01	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-80-02	Figure 1	Identification 1
	Figure 101	Allowable Damage General
53-80-03	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-80-04	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-80-05	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage 1

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Table 9: Data Location - Chapter 53 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
53-80-07	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
53-80-08	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Service Bulletin Repairs	Repair General
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3
53-80-13	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
53-80-30	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Service Bulletin Repairs	Repair General
53-80-70	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
53-80-71	Figure 1	Identification 1
53-80-90	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General

14. Conversion Index - Chapter 54

- A. Chapter 54 was revised for the January 20, 2005 Revision using a new publishing format. Identification, Allowable Damage, and Repair data have been moved to a new location. Table 10 shows the September 20, 2004 Revision location of the data and the corresponding January 20, 2005 Revision location of the data.

Table 10: Data Location - Chapter 54

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
54-00-01	Figure 201	Repair General
54-01-01	Figure 201	Repair 1
54-10-01	Figure 1	Identification 2
	Figure 2	Identification 1
	Figure 101	Allowable Damage 3
	Figure 101	Allowable Damage 2
	Figure 102	Allowable Damage 1
	Figure 201	Repair General
	Figure 202	Repair 1
	Figure 203	Repair 10

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Table 10: Data Location - Chapter 54 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
	Figure 204	Repair 12
	Figure 205	Repair 11
	Figure 206	Repair 2
	Figure 207	Repair 3
	Figure 208	Repair 4
	Figure 209	Repair 5
	Figure 210	Repair 6
	Figure 211	Repair 7
	Figure 212	Repair 8
	Figure 213	Repair 9
54-10-02	Figure 1	Identification 2
	Figure 2	Identification 1
	Figure 101	Allowable Damage 2
	Figure 102	Allowable Damage 1
	Figure 201	Repair 2
54-10-15	Figure 202	Repair 1
	Figure 1	Identification 2
	Figure 2	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair General
54-11-01	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
	Figure 202	Repair 1
	Figure 203	Repair 2
54-11-02	Figure 204	Repair 3
	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
54-20-01	Figure 1	Identification 3
	Figure 2	Identification 2
	Figure 3	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3
Figure 204	Repair 4	

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Table 10: Data Location - Chapter 54 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
	Figure 205	Repair 5
	Figure 206	Repair 6
54-21-01	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
54-21-02	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
54-30-01	Figure 1	Identification 4
	Figure 2	Identification 2
	Figure 3	Identification 5
	Figure 4	Identification 3
	Figure 5	Identification 1
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Figure 103	Allowable Damage 3
	Figure 104	Allowable Damage 4
	Figure 105	Allowable Damage 5
	Figure 201	Repair 2
	Figure 202	Repair 3
	Figure 203	Repair 1
54-30-02	Figure 1	Identification 2
	Figure 2	Identification 1
	Figure 101	Allowable Damage 2
	Figure 102	Allowable Damage 1
	Figure 201	Repair 2
	Figure 202	Repair 1
54-30-70	Figure 1	Identification 2
	Figure 2	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
	Figure 202	Repair 2
54-31-01	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3

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Table 10: Data Location - Chapter 54 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
	Figure 204	Repair 4
	Figure 205	Repair 5
	Figure 206	Repair 6
	Figure 207	Repair 7
54-31-02	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
54-40-01	Figure 1	Identification 1
	Figure 101	Allowable Damage General
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3
	Figure 204	Repair 4
	Figure 205	Repair 5
54-40-02	Figure 1	Identification 1
54-41-01	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
	Figure 202	Repair 1
	Figure 203	Repair 2
54-41-02	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
54-41-30	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
54-50-01	Figure 1	Identification 2
	Figure 2	Identification 1
	Figure 101	Allowable Damage 1
	Service Bulletin Chart	Repair General
	Figure 202	Repair 1
	Figure 201	Repair 2
54-50-02	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
54-50-70	Figure 1	Identification 2
	Figure 2	Identification 1
	Figure 101	Allowable Damage 2
	Figure 102	Allowable Damage 1
	Service Bulletin Chart	Repair General

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Table 10: Data Location - Chapter 54 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
	Figure 201	Repair 1
54-50-71	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Service Bulletin Chart	Repair General
	Figure 201	Repair 1
54-50-90	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage 1
	Service Bulletin Chart	Repair General
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3
	Figure 204	Repair 4
	Figure 205	Repair 5
	Figure 206	Repair 6
54-51-01	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
	Figure 202	Repair 2
54-51-02	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
	Figure 202	Repair 2
54-51-70	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
54-51-71	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Service Bulletin Chart	Repair General
	Figure 201	Repair 1
54-51-90	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Service Bulletin Chart	Repair General
	Figure 201	Repair 1
	Figure 202	Repair 2

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Table 10: Data Location - Chapter 54 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
	Figure 203	Repair 3
	Figure 204	Repair 4
	Figure 205	Repair 5

15. Conversion Index - Chapter 55

- A. Chapter 55 was revised for the January 20, 2005 Revision using a new publishing format. Identification, Allowable Damage, and Repair data have been moved to a new location. Table 11 shows the September 20, 2004 Revision location of the data and the corresponding January 20, 2005 Revision location of the data.

Table 11: Data Location - Chapter 55

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
55-10-00	Figure 1	General
55-10-01	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Service Bulletin Repairs	Repair General
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3
	Figure 204	Repair 4
55-10-03	Figure 205	Repair 5
	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
55-10-09	Figure 201	Repair 1
	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
	Figure 202	Repair 1
55-10-10	Figure 203	Repair 2
	Figure 204	Repair 3
	Figure 1	Identification 1
55-10-11	Figure 101	Allowable Damage 1
	Service Bulletin Repairs	Repair General
	Figure 201	Repair 1
	Figure 1	Identification 1
55-10-13	Figure 101	Allowable Damage General
	Figure 201	Repair 1
	Figure 1	Identification 1
55-10-13	Figure 101	Allowable Damage 1

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Table 11: Data Location - Chapter 55 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
55-10-30	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Service Bulletin Repairs	Repair General
	Figure 201	Repair 1
55-10-70	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
55-10-90	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Figure 201	Repair 1
	Figure 202	Repair 2
55-20-01	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
55-20-02	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
55-20-30	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
55-20-90	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
55-30-00	Figure 1	General
55-30-01	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3
	Figure 204	Repair 4
55-30-03	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1

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Table 11: Data Location - Chapter 55 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
55-30-09	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
	Figure 202	Repair 1
	Figure 203	Repair 2
	Figure 204	Repair 3
	Figure 205	Repair 4
55-30-10	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage 1
55-30-11	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
55-30-13	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
55-30-30	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Service Bulletin Repairs	Repair General
	Figure 201	Repair 1
55-30-90	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
55-40-01	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
55-40-02	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
55-40-30	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
55-40-90	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General

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16. Conversion Index - Chapter 56

A. Chapter 56 was revised for the January 20, 2005 Revision using a new publishing format. Identification, Allowable Damage, and Repair data have been moved to a new location. Table 12 shows the September 20, 2004 Revision location of the data and the corresponding January 20, 2005 Revision location of the data.

Table 12: Data Location - Chapter 56

ATA	01/20/05 REVISION LOCATION	09/20/04 REVISION LOCATION
56-10-02	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage 1
56-20-02	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
	Figure 202	Repair 1
	Figure 203	Repair 2
56-30-02	Figure 1	Identification 1
	Figure 101	Allowable Damage 1

17. Conversion Index - Chapter 57

A. Chapter 57 was revised for the January 20, 2005 Revision using a new publishing format. Identification, Allowable Damage, and Repair data have been moved to a new location. Table 13 shows the September 20, 2004 Revision location of the data and the corresponding January 20, 2005 Revision location of the data.

Table 13: Data Location - Chapter 57

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
57-00-00	Figure 1	General
57-00-03	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3
	Figure 204	Repair 4
	Figure 205	Repair 5
57-10-01	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
57-10-03	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage General
	Figure 201	Repair 1
57-10-10	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
57-10-13	Figure 1	Identification 1

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Table 13: Data Location - Chapter 57 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
	Figure 2	Identification 2
	Figure 101	Allowable Damage 1
57-20-01	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3
	Figure 204	Repair 4
	Figure 205	Repair 5
57-20-03	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage General
	Figure 201	Repair General
57-20-09	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Figure 201	Repair 1
	Figure 202	Repair 2
57-20-10	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
57-20-90	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 3	Identification 3
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Figure 103	Allowable Damage 3
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3
57-30-01	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1

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Table 13: Data Location - Chapter 57 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
57-30-02	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
57-41-01	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Service Bulletin Repairs	Repair General
	Figure 201	Repair 1
57-41-09	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
57-41-13	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
57-41-90	Figure 201	Repair General
57-43-01	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Service bulletin Repairs	Repair General
	Figure 201	Repair 1
	Figure 202	Repair 2
57-43-02	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
57-51-01	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage 1
	Service bulletin Repairs	Repair General
	Figure 201	Repair 1
57-51-02	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Service Bulletin Repairs	Repair General
57-51-09	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
57-51-14	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
57-51-70	Figure 1	Identification General
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
57-51-71	Figure 1	Identification 1

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Table 13: Data Location - Chapter 57 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
	Figure 101	Allowable Damage 1
57-51-90	Figure 201	Repair 1
	Figure 202	Repair 2
57-53-01	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
	Figure 202	Repair 2
	Figure 203	Repair 3
57-53-02	Figure 1	Identification 1
	Figure 2	Identification 2
	Figure 101	Allowable Damage 1
	Figure 102	Allowable Damage 2
	Figure 201	Repair 1
	Figure 202	Repair 2
57-53-70	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Service Bulletin Repairs	Repair General
	Figure 201	Repair 1
57-53-71	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
57-53-90	Figure 1	Identification General
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
57-60-01	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
57-60-02	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
57-60-90	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General
57-70-01	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair 1
57-70-02	Figure 1	Identification 1
	Figure 101	Allowable Damage 1

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Table 13: Data Location - Chapter 57 (Continued)

ATA	09/20/04 REVISION LOCATION	01/20/05 REVISION LOCATION
	Figure 201	Repair 1
57-70-90	Figure 1	Identification 1
	Figure 101	Allowable Damage 1
	Figure 201	Repair General

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