GPA Group plc

PAGE	DATE	CODE	PAGE	DATE	CODE	PAGE	DATE	CODE
EFFECTIVE	EL AND CONTRO PAGES PAGE OF LIST		73-21-00 127 128 129 130 131 132 133 134	MAY 28/05 JAN 28/06 MAY 28/05 MAY 28/05 MAY 28/05 MAY 28/05 MAY 28/05 MAY 28/05 MAY 28/05	CONT. RO6 RO6 RO2 RO5 RO3 RO3 RO3			
73-CONTEN 1 2 3 4	TS MAY 28/01 MAY 28/05 MAY 28/05 BLANK	RGUI RGUI RGUI	135 136 137 138 139 140 141	SEP 28/06 SEP 28/06 MAY 28/05 SEP 28/06 JAN 28/07 JAN 28/07	R03 R10 R08 R04 R12 R09 R04			
73-FAULT 1 2 3 4 5 6	CODE INDEX SEP 20/08 SEP 20/08 SEP 20/08 SEP 20/08 SEP 20/08 SEP 20/08	RO3 RO3 RO3 RO2 RO2 RO2	142 143 144 145 146 147 148 149	MAY 28/05 MAY 20/08 MAY 20/08 MAY 28/05 MAY 28/05 MAY 28/05 MAY 28/05 MAY 28/05	R04 R03 R03 R03 R03 R03 R03 R02 R02			
73-11-00 101 102 103 104 105 106	JAN 20/99 SEP 20/94 SEP 20/94 SEP 20/94 SEP 20/94 BLANK	RO2 RO1 RO1 RO1 RO1	150 151 152 153 154 155	MAY 28/05 MAY 28/05 MAY 28/05 MAY 28/05 MAY 28/05 MAY 28/05 MAY 28/05 BLANK	RO2 RO3 RO3 RO3 RO2 RO2			
73-21-00 101 102 103 104 105	JUN 20/97 JUN 20/97 JUN 20/97 JUN 20/97 MAY 28/03	RO3 RO2 RO3 RO3 RO3	73-31-00 101 102 103 104	SEP 20/94 SEP 20/94 SEP 20/94 BLANK	RO1 RO1 RO1			
106 107 108 109	MAY 28/05 SEP 28/02 SEP 28/02 JAN 28/06	RO3 RO2 RO2 RO2	73–34–00 101 102	SEP 20/94 SEP 20/94	R01 R01			
110 111 112 113 114 115 116 117 118 119 120 121 122 123 124 125 126	SEP 28/02 SEP 28/02 SEP 28/02 SEP 28/02 SEP 28/02 SEP 28/05 SEP 28/05 SEP 28/05 SEP 28/01 SEP 28/01 JAN 28/06 JAN 28/06 MAY 28/05 MAY 28/05	RO3 RO3 RO3 RO3 RO3 RO3 RO3 RO3 RO3 RO3	73–35–00 101 102	SEP 20/94 SEP 20/94	RO1 RO1			

R = REVISED, A = ADDED OR D = DELETED 632 JAN 20/09 D 633N632

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FUEL SUPPLY SYSTEM 73-11-00

Component Location 101 ALL Component Index

Component Location

Fault Isolation

"ENG FUEL FILT" Message 104

Displayed (Fig. 103)

"L (R) ENG LP PUMP" Message 105

Displayed (Fig. 104)

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CHAPTER 73 - ENGINE FUEL AND CONTROL

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Min Idle RPM Low (Fig. 109) Suspected Electrical Power Loss to Airflow Control System (Fig. 118)		129 143	
T.O. Power Selected with EEC Sw Off and EICAS L (R) EEC OFF Message Not Displayed (Fig. 113)		134	
INDICATING FUEL FLOW INDICATING SYSTEM Component Location Component Index Component Location Fault Isolation	73–30–00 73–31–00	101	ALL
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FAULT CODE	LOG BOOK REPORT	FAULT ISOLATION REFERENCE
73 21 XA	(01=L,02=R) Min/approach idle select problem was encountered by the flight crew which is not covered in the fault code diagrams.	SSM 73-21-03
73 21 XB	(01=L,02=R) Fuel control switch problem was encountered by the flight crew which is not covered in the fault code diagrams.	SSM 73-21-01, SSM 73-21-02
73 21 XC	(01=L,02=R) Electronic engine control (EEC) problem was encountered by the flight crew which is not covered in the fault code diagrams.	FIM 73-21-00/101, Fig. 103, Block 1
73 21 XD	(01=L,02=R) No EGT rise/wet start problem was encountered by the flight crew which is not covered in the fault code diagrams.	SSM 73-21-01, SSM 73-21-02, SSM 74-31-01, SSM 74-31-02
73 21 XE	(01=L,02=R) Slow accel to idle/hung start problem was encountered by the flight crew which is not covered in the fault code diagrams.	SSM 73-21-01, SSM 73-21-02
73 31 XA	(01=L,02=R) High/low fuel flow problem was encountered by the flight crew which is not covered in the fault code diagrams.	SSM 73-21-01, SSM 73-21-02, SSM 73-31-01
73 11 01	EICAS msg: (01=L,02=R) ENG FUEL FILTER displayed. F/F is normal.	FIM 73-11-00/101, Fig. 103, Block 1
73 11 02	(01=R,02=L) Engine fuel flow low. EICAS MSG: (L,R) ENG FUEL FILTER displayed. EGT was low and fuel quantity decrease was consistent with fuel flow.	Replace LP Fuel Filter (AMM 73-11-10).
73 11 05	EICAS msg: (01=L,02=R) ENG LP PUMP displayed.	FIM 73-11-00/101, Fig. 104, Block 1

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FAULT CODE	LOG BOOK REPORT	FAULT ISOLATION REFERENCE
73 11 06 00	EICAS msg L ENG LP PUMP displayed.	FIM 73-11-00/101, Fig. 104, Block 1
73 11 07 00	EICAS msg R ENG LP PUMP displayed.	FIM 73-11-00/101, Fig. 104, Block 1
73 11 08 00	EICAS msg L ENG FUEL FILT displayed.	FIM 73-11-00/101, Fig. 103, Block 1
73 11 09 00	EICAS msg R ENG FUEL FILT displayed.	FIM 73-11-00/101, Fig. 103, Block 1
73 21 01	(01=L,02=R) Engine remained in approach idle after landing.	FIM 73-21-00/101, Fig. 104, Block 1
73 21 02	(01=L,02=R) Engine remained at minimum idle RPM when landing flaps selected in flight.	FIM 73-21-00/101, Fig. 105, Block 1
73 21 03	EICAS msg: (01=L,02=R) ENG FUEL VAL displayed and engine did not shut down immediately with fuel control switch in CUTOFF position. Fuel flow was indicated.	FIM 73-21-00/101, Fig. 106, Block 1
73 21 04	(O1=L,O2=R) ENG VALVE light on and EICAS msg: (L,R) ENG FUEL VAL displayed with fuelcontrol sw in (RUN, RICH, CUTOFF). Fuel flow was indicated.	FIM 73-21-00/101, Fig. 107, Block 1
73 21 05	(01=L,02=R) Engine fuel flow high. EGT was high and fuel quantity decrease was consistent with fuel flow.	FIM 73-21-00/101, Fig. 108, Block 1
73 21 06	(O1=L,O2=R) ENG LIMITER INOP light on. EICAS msg: (L,R) ENG LIMITER displayed.	FIM 73-21-00/101, Fig. 115, Block 1
73 21 08	(O1=L,O2=R) EEC INOP light on. EICAS msg: (L,R) ENG EEC displayed.	FIM 73-21-00/101, Fig. 116, Block 1

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FAULT CODE	LOG BOOK REPORT	FAULT ISOLATION REFERENCE
73 21 09	(01=L,02=R) EEC and ENG LIMITER INOP light on. EICAS msg: (L,R) ENG EEC and (L,R) ENG LIMITER displayed.	FIM 73-21-00/101, Fig. 115, Block 1
73 21 11	(01=L,02=R) ENG VALVE light on and EICAS MSG: (L,R) ENG FUEL VAL displayed with fuel control sw in (RUN, RICH, CUTOFF). No fuel flow indicated.	FIM 73-21-00/101, Fig. 107, Block 1
73 21 12	(01=L,02=R) Engine no EGT rise during start attempt with fuel control switch in RUN. SPAR VALVE light operates normally. No ENG VALVE light. No fuel flow.	FIM 73-21-00/101, Fig. 108, Block 3
73 21 15	(01=L,02=R) Engine no EGT rise during start attempt with fuel control sw in RUN, started normal in RICH.	FIM 73-21-00/101, Fig. 108, Block 1
73 21 17	(01=L,02=R) Engine accel during start was slow, minimum idle N3 rpm was obtained. Starter cutout was normal.	FIM 73-21-00/101, Fig. 108, Block 1
73 21 18	(01=L,02=R) Engine (accel during start was slow, had hung start) with fuel control sw in RUN. Start in RICH was normal.	FIM 73-21-00/101, Fig. 108, Block 1
73 21 19	(01=L,02=R) Engine (accel during start was slow, had hung start) with fuel control sw in RUN or RICH.	
73 21 23 00	EICAS msg L EEC BITE displayed.	FIM 73-21-00/101, Fig. 103, Block 1
73 21 24 00	EICAS msg R EEC BITE displayed.	FIM 73-21-00/101, Fig. 103, Block 1
73 21 25	(01=L,02=R) Engine overboosted during T.O. with EEC on. Maximum EPR was Target EPR was	FIM 73-21-00/101, Fig. 103, Block 1

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FAULT CODE	LOG BOOK REPORT	FAULT ISOLATION REFERENCE
73 21 26	(01=L,02=R) Engine slow in returning to minimum idle RPM after landing.	FIM 73-21-00/101, Fig. 112, Block 1
73 21 27	(01=L,02=R) Engine min idle N1 RPM high, read% N1.	FIM 73-21-00/101, Fig. 109A, Block 1
73 21 28 00	Engine thrust levers misaligned during T.O. Alignment was normal with eng limiters off (see log book report for description).	FIM 73-21-00/101, Fig. 103, Block 1
73 21 29	(01=L,02=R) Engine appr idle N1 RPM low. Reads% N1.	FIM 73-21-00/101, Fig. 111, Block 1
73 21 30	(01=L,02=R) Engine appr idle N1 RPM high. Reads% N1.	FIM 73-21-00/101, Fig. 111, Block 5
73 21 31 00	Engine thrust levers misaligned during all power settings. Alignment was normal with EECs off (see log book report for description).	FIM 73-21-00/101, Fig. 103, Block 1
73 21 32	(01=L,02=R) EEC OFF EICAS msg did not display with sw OFF and T.O. power selected.	FIM 73-21-00/101, Fig. 113, Block 1
73 21 33	(O1=L,O2=R) Engine min idle N1 RPM low, reads% N1.	FIM 73-21-00/101, Fig. 109A, Block 3
73 21 34	EICAS msg: (01=L,02=R) ENG FUEL VAL displayed and ENG VALVE light on with fuel control sw in CUTOFF. Engine did shut down immediately.	Block 1
73 21 35	EICAS msg (01=L,02=R) ENG LOW N1 displayed. N1 RPM was%.	FIM 73-21-00/101, Fig. 109A, Block 3
73 21 36	(01=L,02=R) Engine min idle RPM low, reads% N1. EICAS msg (L/R) ENG LOW N1 displayed.	FIM 73-21-00/101, Fig. 109A, Block 3

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FAULT CODE	LOG BOOK REPORT	FAULT ISOLATION REFERENCE
73 21 37	(O1=L,O2=R) Engine failed to light off during start. F/F indicated zero with fuel control sw (RICH, RUN). ENG and SPAR VALVE light off.	FIM 73-21-00/101, Fig. 108, Block 1
73 21 38	(01=L,02=R) Engine no EGT rise during start attempt, F/F indicated zero.	FIM 73-21-00/101, Fig. 108, Block 1
73 21 39	(01=L,02=R) Engine thrust lever misalignment increases with altitude.	FIM 73-21-00/101, Fig. 117, Block 1
73 21 40	(01=L,02=R) Engine power fluctuates. Engine stable with EEC off.	FIM 73-21-00/101, Fig. 103, Block 1
73 21 41	(01=L,02=R) Engine reached N1 limit before obtaining T.O. EPR.	FIM 73-21-00/101, Fig. 103, Block 1
73 21 42	(01=L,02=R) Engine reached EGT limit before obtaining T.O. EPR.	FIM 73-21-00/101, Fig. 103, Block 1
73 21 44	(01=L,02=R) Engine had auto decel without thrust lever movement. Engine did not respond with EEC OFF.	FIM 73-21-00/101, Fig. 103
73 21 46	(01=L,02=R) Engine would not reach climb EPR with thrust lever full forward and EEC or eng limiter ON or OFF. Engine parameters were normal. ALT, Target EPR, Max EPR	FIM 73-21-00/101, Fig. 103, Block 1
73 21 63 00	EICAS msg L ENG LOW N1 displayed.	FIM 73-21-00/101, Fig. 109A, Block 3
73 21 64 00	EICAS msg R ENG LOW N1 displayed.	FIM 73-21-00/101, Fig. 109A, Block 3
73 21 65	(O1=L,O2=R) Engine remained at min idle RPM with Nac anti-ice on.	FIM 73-21-00/101, Fig. 105, Block 1

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FAULT CODE	LOG BOOK REPORT	FAULT ISOLATION REFERENCE
73 21 66	EICAS msg (01=L,02=R) ENG EEC did not display and EEC INOP light did not come on with switch OFF.	FIM 73-21-00/101, Fig. 113, Block 1
73 21 67	(01=L,02=R) Electronic engine control switch (does not return to off, light INOP, ect.).	FIM 73-21-00/101, Fig. 114, Block 1
73 31 01	(01=L,02=R) Engine fuel flow reads high. EGT or fuel quantity decrease did not reflect high fuel flow.	FIM 73-31-00/101, Fig. 103, Block 1
73 31 02	(01=L,02=R) Engine fuel flow reads low. EGT or fuel quantity decrease did not reflect low fuel flow.	FIM 73-31-00/101, Fig. 103, Block 1
73 31 03	(01=L,02=R) Engine fuel flow was (fluctuating, intermittent, zero, ect., using either EICAS computer). Engine EGT was normal.	FIM 73-31-00/101, Fig. 103, Block 1
73 31 04	(01=L,02=R) Engine F/F indicated zero during start, eng start was normal.	
73 31 05	(01=L,02=R) Engine F/F indicated low during start, eng start was normal.	FIM 73-31-00/101, Fig. 103, Block 1
73 31 06	(01=L,02=R) Engine F/F indicated high during start, eng start was normal.	
73 31 07	(01=L,02=R) Engine fuel flow was (fluctuating, intermittent, zero, ect.) using (01=L,02=R) EICAS computer. Fuel flow normal using other computer.	FIM 73-31-00/101, Fig. 103, Block 1

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FUEL DISTRIBUTION SYSTEM

COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	AMM REFERENCE
ELEMENT - HIGH PRESSURE FUEL FILTER		2	414AR,424AR	73-11-12
ELEMENT - LOW PRESSURE FUEL FILTER		2	414AR,424AR	73-11-10
LINE - ENGINE MAIN FUEL SUPPLY		2	414AR,424AR	73-11-07
MANIFOLD - FUEL		2	415AL,425AL,416AR,426AR	73-11-11
NOZZLE - FUEL SPRAY 1		36	415AL,425AL,416AR,426AR	73-11-05
NOZZLE - FUEL SPRAY 2		48	415AL,425AL,416AR,426AR	73-11-05
PUMP - HIGH PRESSURE FUEL		2	413AL,423AL	73-11-03
PUMP - LOW PRESSURE FUEL		2	414AR,424AR	73-11-01

> ENGINES PRE RR-SB 72-C230 > ENGINES POST RR-SB 72-C230

Fuel Distribution System - Component Index Figure 101

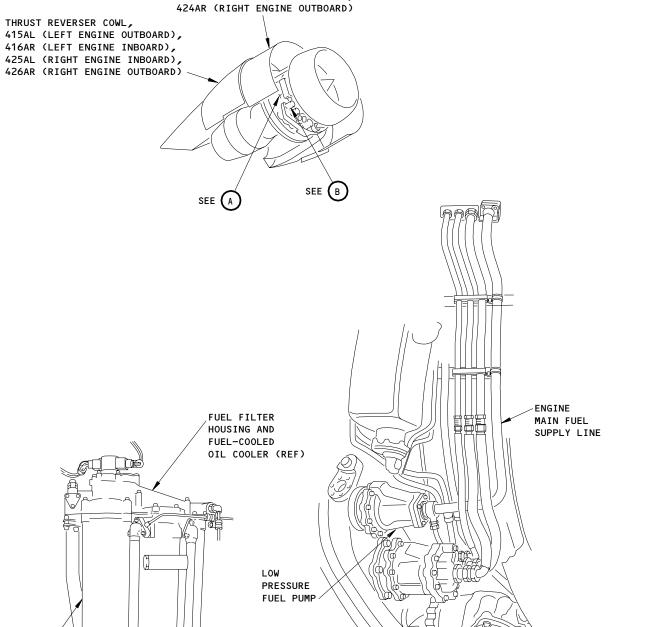
EFFECTIVITY-ALL 73-11-00

R02

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, RB.211 ENGINES

FAN COWL, 413AL (LEFT ENGINE OUTBOARD), 414AR (LEFT ENGINE INBOARD), 423AL (RIGHT ENGINE INBOARD),



Fuel Distribution System - Component Location Figure 102 (Sheet 1)

EFFECTIVITY-ALL

73-11-00

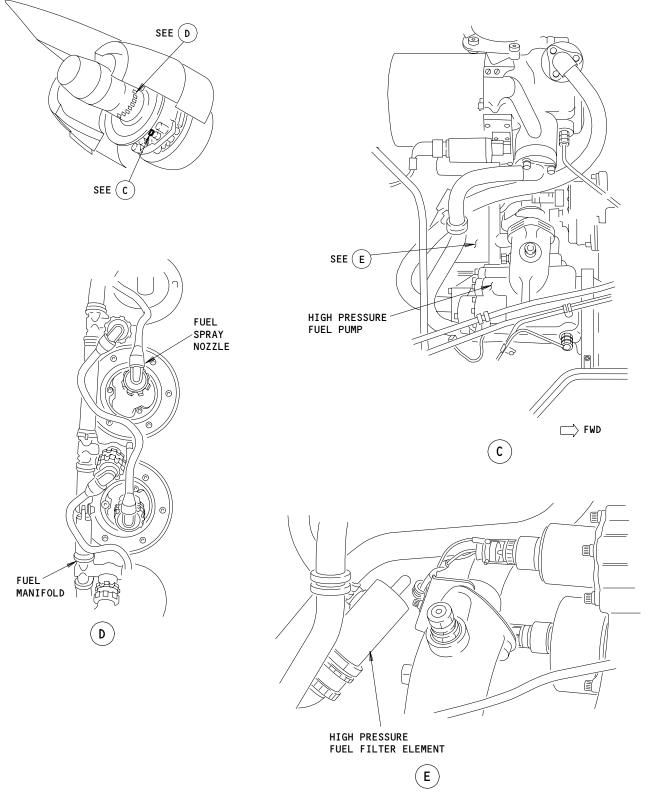
R01

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LOW PRESSURE FUEL FILTER ELEMENT





Component Location Figure 102 (Sheet 2)

ALL

73-11-00

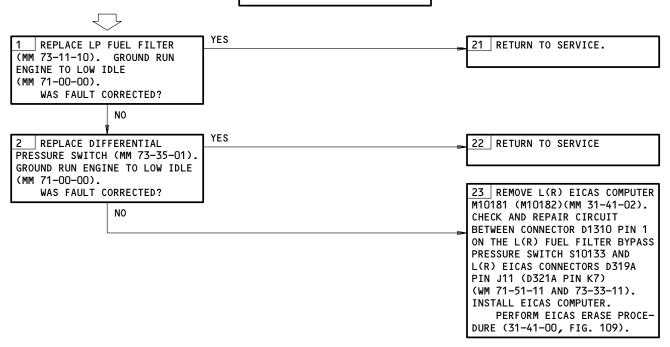
R01

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/ RB.211 ENGINES

"ENG FUEL FILT" MESSAGE DISPLAYED

PREREQUISITES NONE

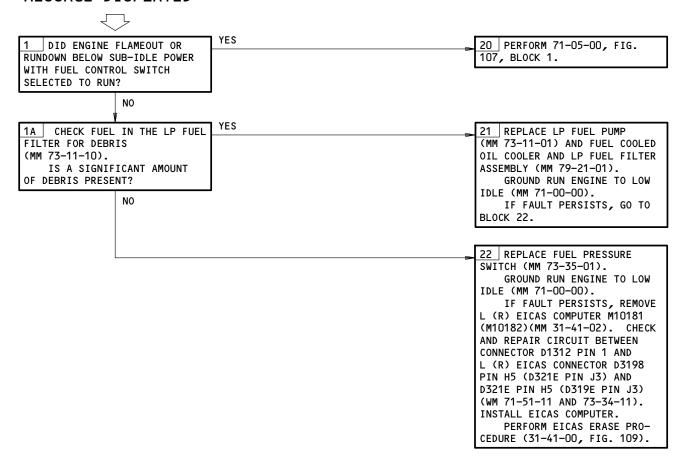


"ENG FUEL FILT" Message Displayed Figure 103

EFFECTIVITY-73-11-00 ALL R01 Page 104 Sep 20/94 BOEING PROPRIETARY - Copyright (C) - Unpublished Work - See title page for details.

PREREQUISITES NONE

"L (R) ENG LP PUMP" MESSAGE DISPLAYED



"L (R) ENG LP PUMP" Message Displayed Figure 104

ALL

150407

73-11-00

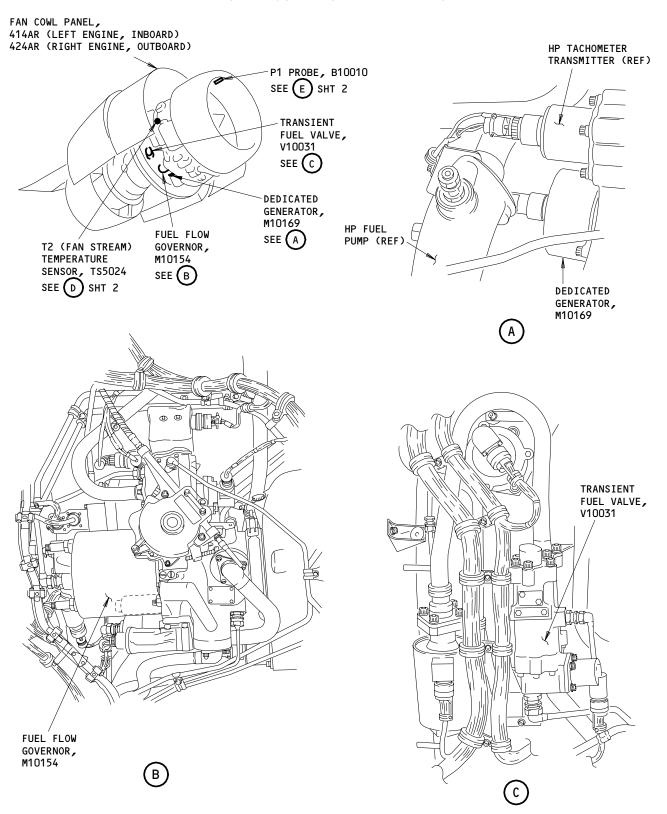
FUEL CONTROL SYSTEM

COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	AMM REFERENCE
CONTROL - ELECTRONIC ENGINE (EEC), SUPERVISORY AND LIMITER L EEC, M10391 R EEC, M10392	3	2	119BL, MAIN EQUIPMENT CENTER	73–21–07
GENERATOR - DEDICATED, M10169	1	2	414AR,424AR L (R) FAN COWL PANEL	73-21-08
GOVERNOR - FUEL FLOW, M10154	1	2	414AR,424AR L (R) FAN COWL PANEL	73-21-01
MODULE - EEC PATCH CABLE, M10158	2	2	414AR,424AR L (R) FAN COWL PANEL	73-21-12
PROBE - P1, B10010	2	2	FORWARD FAIRING - FORWARD SECTION	73-21-04
RELAY - (FIM 31-01-36/101) LEFT ENGINE CLOSE DISAGREE, K10124 LEFT ENGINE IDLE CONTROL, K10103 LEFT ENGINE OPEN DISAGREE, K10126 RELAY - (FIM 31-01-37/101) RIGHT ENGINE CLOSE DISAGREE, K10125 RIGHT ENGINE IDLE CONTROL, K10102 RIGHT ENGINE OPEN DISAGREE, K10127				
SENSOR - T2 (FAN STREAM) TEMPERATURE, TS5024	2 3	2	414AR,424AR L (R) FAN COWL PANEL	73-21-11
TRANSDUCER - THRUST LEVER ANGLE, TS171	3	2	113AL, FWD EQUIPMENT CENTER	73-21-09
UNIT - DEDICATED GENERATOR CONTROL DGCU A, M10157 DGCU B, M10165	2 2	2 2	414AR,424AR L (R) FAN COWL PANEL	73–21–10
VALVE - TRANSIENT FUEL, V10031	1	2	414AR,424AR L (R) FAN COWL PANEL	73-21-14

1 AIRPLANES WITHOUT SB 76-0011

Fuel Control System - Component Index Figure 101

EFFECTIVITY-

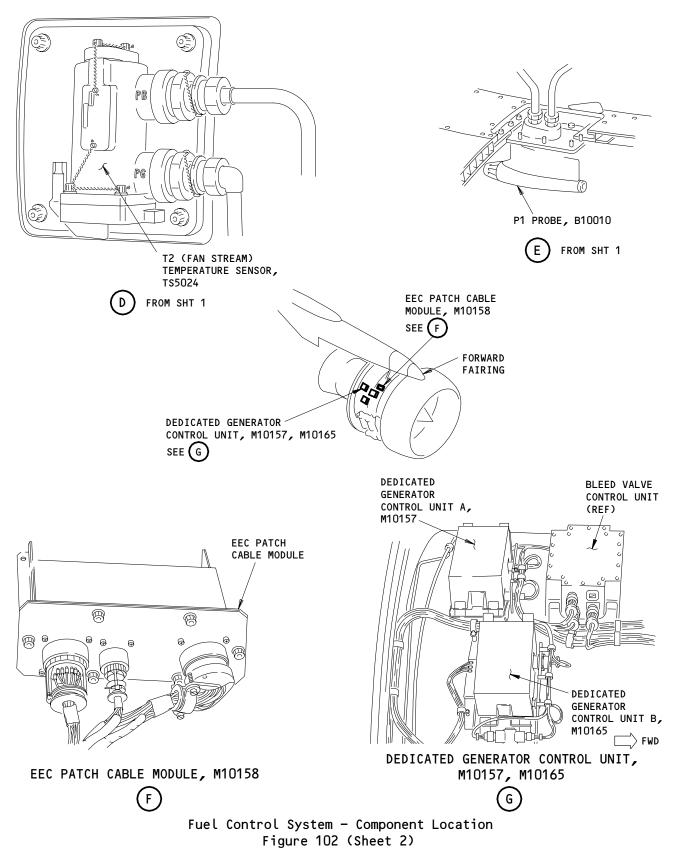


Fuel Control System - Component Location Figure 102 (Sheet 1)

73-21-00

R02

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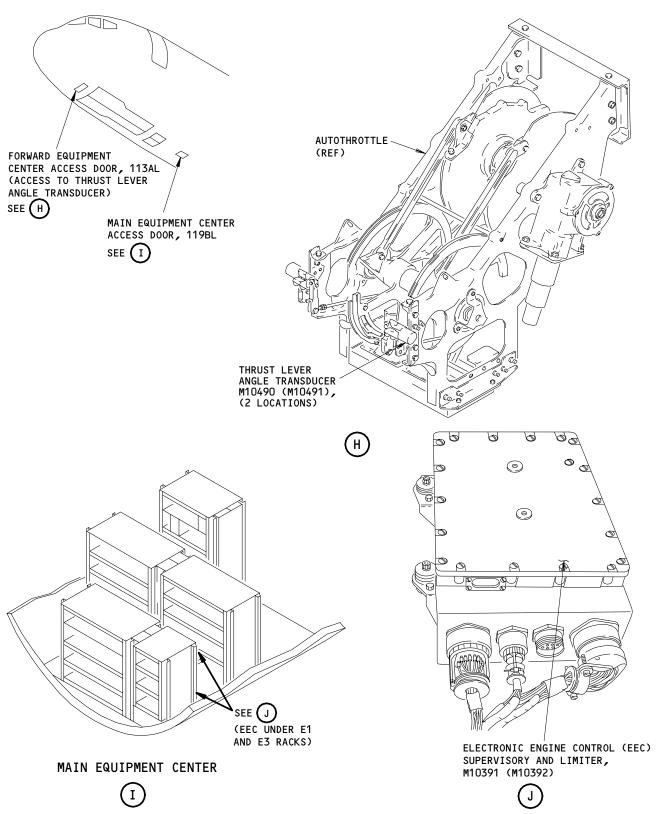
EFFECTIVITY ALL

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Fuel Control System - Component Location Figure 102 (Sheet 3)

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PREREQUISITES

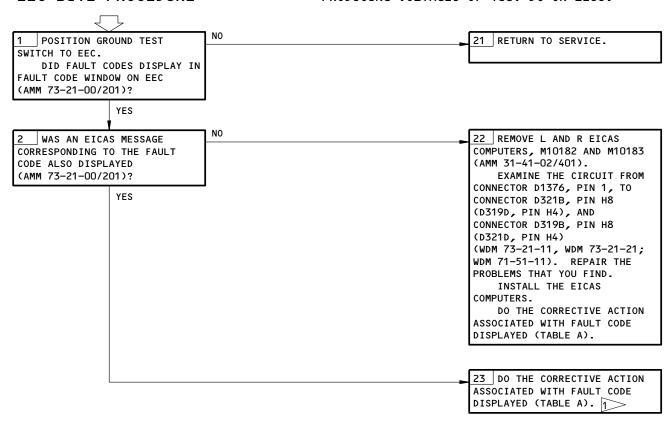
MAKE SURE THESE CIRCUIT BREAKERS ARE CLOSED: 11D11, 11D12, 11D21, 11D22

MAKE SURE THE AIRPLANE IS IN THIS CONFIGURATION: ELECTRICAL POWER IS ON (AMM 24-22-00/201)

<u>CAUTION</u>: VOLTAGE SENSITIVE EQUIPMENT BEING TESTED.

USE LOW VOLTAGE TEST EQUIPMENT ONLY PRODUCING VOLTAGES OF 100V DC OR LESS.

EEC BITE PROCEDURE



IF NO FAULT IS FOUND AFTER YOU TROUBLESHOOT, DO AN INSPECTION OF THE MODULAR TERMINAL BLOCK/TERMINAL BLOCK FOR A POSSIBLE WIRING FAULT (AMM 71-51-01/601).

EEC BITE Procedure Figure 103 (Sheet 1)

73-21-00

R03

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FAULT CODE	DESCRIPTION	CORRECTIVE ACTION
02	GROUND TEST SWITCH "ON" WITH ENGINE RUNNING	CHECK THAT EEC GROUND TEST SWITCH, \$10379, LEFT ENGINE; \$10380, RIGHT ENGINE ON THE SUPPORT NEAR EEC IS IN THE "OFF" POSITION. ALSO CHECK IF THE EEC/BVCU GROUND TEST SWITCH, \$10150, ON THE ENGINE TEST RECEPTACLE BLOCK IS IN THE CENTER "OFF" POSITION. IF SWITCHES ARE "OFF", DISCONNECT EEC PLUG, 4 (D4162, LEFT ENGINE; D4064, RIGHT ENGINE) AND CHECK IF 28V DC IS PRESENT AT PIN 15 OR 16. IF 28V DC IS PRESENT, CHECK GROUND TEST SWITCHES \$10150 AND \$10379, LEFT ENGINE OR \$10150 AND \$10380, RIGHT ENGINE FOR SHORT CIRCUIT. IF 28V DC IS NOT PRESENT, REPLACE EEC (AMM 73-21-07/401).
1A	SHORT DURATION INTERMITTENT N1 FAULT	NO IMMEDIATE ACTION REQUIRED. IF THE FAULT CODE PERSISTS, CHECK TIGHTNESS OF CONNECTOR D40152, AND N1 ACTIVE PLUG, D1436. DISCONNECT CONNECTOR D40152, AND PLUG, D1436 AND CHECK CLEANLINESS OF PINS/SOCKETS AND SECURITY OF PIN GRIP. REPAIR AS NEEDED (WDM 71-51-11). RECONNECT CONNECTOR AND PLUG AND CHECK TIGHTNESS. IF FAULT CODE PERSISTS, DO THE CORRECTIVE ACTION FOR FAULT CODE 14.
14	N1 MAJOR SIGNAL FAULT N1 SIGNAL OUT OF RANGE OR RATE OF CHANGE EXCESSIVE	IF N1 IS OPERATIVE, DISCONNECT EEC PLUG, D4162 (D4064), AND CHECK RESISTANCE BETWEEN PINS, 26 AND 27. THE RESISTANCE SHOULD BE BETWEEN 5.0 TO 7.0 OHMS. MAKE SURE THE INSULATION OF EACH PIN TO AIRPLANE GROUND IS AT LEAST 20 MEGAOHMS. REPAIR AS NEEDED. IF N1 INDICATIONS ARE INOPERATIVE OR FAULT PERSISTS, CONNECT ALTERNATIVE SPEED PROBE (AMM 77-12-01/201). IF FAULT CODE PERSISTS, REPLACE THE EEC (AMM 75-21-07/401).

TABLE A

EEC BITE Procedure Figure 103 (Sheet 2)

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FAULT CODE	DESCRIPTION	CORRECTIVE ACTION
21	EGT SIGNAL MAJOR OPEN CIRCUIT FAULT	ENGINES WITH RR SB 71-8093; TROUBLE SHOOTING IS STEP NO. 3. SEE NOTE 1
24	EGT MAJOR SIGNAL	 IF EGT INDICATION ON EICAS WAS FAULTY - CHECK THERMOCOUPLES, ELECTRICAL CABLES, TERMINAL BLOCKS AND RESISTORS (AMM 77-21-03/601, AMM 77-21-04/601). IF EGT INDICATION IS NOT AFFECTED - DISCONNECT EEC PLUG, 3 (D4164, LEFT ENGINE; D4066, RIGHT ENGINE). CHECK CONTINUITY BETWEEN EEC PLUG, 3 AND EGT TERMINAL BLOCK, TB-2, AS FOLLOWS: PLUG 3, PIN 3 TO TB-2, POST 1 PLUG 3, PIN 4 TO TB-2, POST 2
	FAULT INDICATES OUT-OF-RANGE OR RATE OF CHANGE EXCESSIVE	IF NO CONTINUITY, REPAIR AS REQUIRED. IF CIRCUIT CONTINUITY, CONNECT PLUG, 3, TO EEC. IF FAULT PERSISTS, DISCONNECT PLUGS, D1378, D1380 AND INTERFACE PLUG C1 (D1004). CHECK CLEANLINESS OF PINS/SOCKETS AND SECURITY OF PIN GRIP. CHECK RESISTANCE OF INSULATION TO AIRPLANE GROUND (SHOULD BE AT LEAST 20 MEGAOHMS). RECONNECT PLUGS AND CHECK TIGHTNESS. REPAIR AS REQUIRED. IF FAULT PERSISTS, REPLACE EEC (AMM 78-21-07/401).
		NOTE: IF CODE 24 IS DISPLAYED, CHECK POLARITY OF CHROMEL AND ALUMEL WIRES THROUGH COMPLETE CIRCUIT.
		3. DISCONNECT PLUG, D4164, (LEFT ENGINE) D4066 (RIGHT ENGINE) AND CHECK FOR CONTINUITY BETWEEN PIN SOCKETS, 3 AND 4.
		IF NO CONTINUITY, REPAIR AS REQUIRED. IF ELECTRICAL CONTINUITY EXISTS, REPLACE EEC (AMM 73-21-07/401).
2A	SHORT DURATION INTERMITTENT EGT FAULT DUE TO OUT-OF-RANGE OR RATE OF CHANGE EXCESSIVE	ENGINES WITH RR SB 71-8093; TROUBLE SHOOTING IS STEP NO. 3. SEE NOTE 1 1. CHECK TIGHTNESS OF PLUGS D1378, D1380 AND D1004. 2. IF FAULT PERSISTS, DISCONNECT PLUGS, D1378, D1380 AND D1004. CHECK CLEANLINESS OF PINS/SOCKETS AND SECURITY OF PIN GRIP. REPAIR AS REQUIRED. RECONNECT PLUGS AND CHECK TIGHTNESS. 3. IF FAULT PERSISTS, TROUBLE SHOOT PER FAULT CODES, 21 AND 24,
2B	SHORT DURATION INTERMITTENT EGT FAULT DUE TO OPEN	STEP NO. 3.

TABLE A

1 NOTE: ENGINES WITH RR SB 71-8093;

CIRCUIT

IT IS UNLIKELY THAT FAULT CODES, 21, 24, 2A OR 2B, WILL EVER BE DISPLAYED. HOWEVER, IF ANY OR ALL OF THESE CODES ARE DISPLAYED, IT CAN ONLY BE CAUSED BY AN EEC INTERNAL FAULT OR OPEN CIRCUIT IN THE SHORTING LINK, IN PLUG, D4164 (D4066).

EEC BITE Procedure Figure 103 (Sheet 3)

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FAULT CODE	DESCRIPTION	CORRECTIVE ACTION
31	TORQUE MOTOR OPEN CIRCUIT (BOTH COILS)	DISCONNECT CONNECTOR D1370, FROM THE FUEL FLOW GOVERNOR (FFG), M10154. MEASURE THE RESISTANCE BETWEEN PIN 1 AND PIN 2. THE RESISTANCE MUST BE BETWEEN 18 AND 22 OHMS. NOTE: IF THE ENGINE IS WARM, THE RESISTANCE CAN BE APPROXIMATELY 6 OHMS HIGHER. IF THE RESISTANCE IS BETWEEN 36 AND 44 OHMS, ONE OF THE TWO COILS IN THE TORQUE MOTOR HAS AN OPEN CIRCUIT.
	TORQUE MOTOR SHORT CIRCUIT	MEASURE THE RESISTANCE BETWEEN PINS, 1 AND 2, TO GROUND TO MAKE SURE THE INSULATION IS OK. THE RESISTANCE MUST BE MORE THAN 20M OHMS. IF THE RESISTANCE IS NOT CORRECT, REPLACE THE FFG, M10154 (AMM 73-21-01/401). IF THE RESISTANCE IS CORRECT, CONNECT CONNECTOR D1370, AND DISCONNECT CONNECTOR D4162 (D4064), FROM THE ELECTRONIC ENGINE CONTROL (EEC), M10391 (M10392). MEASURE THE RESISTANCE BETWEEN PINS, 21 AND 22, TO GROUND TO MAKE SURE THE INSULATION IS OK. THE RESISTANCE MUST BE MORE THAN 20M OHMS. IF THE RESISTANCE IS INCORRECT, REPAIR THE WIRING AS NECESSARY.
	TORQUE MOTOR CIRCUIT (ONE COIL OPEN)	IF THE FAULT CODE COMES BACK, MOVE THE EEC FROM THE POSITION FOR THE LEFT ENGINE TO THE POSITION FOR THE RIGHT ENGINE AND FROM THE POSITION FOR THE RIGHT ENGINE TO THE LEFT ENGINE. AFTER THE NEXT FLIGHT, FIND OUT IF THE FAULT CODE COMES BACK. IF THE FAULT CODE COMES BACK, EXAMINE THE TIGHTNESS OF THREE GROUND WIRES ON THE LEFT EEC TO GROUND LOCATIONS, GD2168-DC AND GD2169-ST. ALSO, EXAMINE THE TIGHTNESS OF THREE GROUND WIRES ON THE RIGHT EEC TO GROUND LOCATIONS, GD2170-DC AND GD2171-ST. IF THE FAULT CODE COMES BACK ON THE SAME EEC, REPLACE THE EEC, M10391 (M10392)(AMM 73-21-07/401). IF THE FAULT CODE COMES BACK ON THE SAME ENGINE, DISCONNECT CONNECTOR D4162 (D4064), FROM THE EEC. MAKE SURE THE L (R) ENG LIMITER SWITCH IS ON AND THE L (R) ENG LIMITER CIRCUIT BREAKER 11L4 (11L31), ARE CLOSED. MEASURE FOR 28V DC FROM D4162 (D4064), PIN 2, TO GROUND. IF THE VOLTAGE IS NOT CORRECT, EXAMINE THE WIRING FROM THE L (R) ENG LIMITER CB TO THE EEC. REPAIR THE PROBLEMS THAT YOU FIND. IF THE WIRING IS OK, REPLACE THE ENG/START RAT MODULE, M10468, FOR A BAD L (R) ENG LIMITER SWITCH. IF THE VOLTAGE IS CORRECT, REPLACE THE FFG, M10154 (AMM 73-21-01/401).

TABLE A

EEC BITE Procedure Figure 103 (Sheet 4)

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FAULT CODE	DESCRIPTION	CORRECTIVE ACTION
34	LINEAR VARIABLE DIFFERENTIAL TRANSFORMER (LVDT)	DISCONNECT CONNECTOR D1372, FROM THE FUEL FLOW GOVERNOR (FFG), M10154. MEASURE THE RESISTANCE BETWEEN FFG PINS, 4 AND 7, AND BETWEEN PINS, 1 AND 2. THE RESISTANCE BETWEEN PINS, 4 AND 7, MUST BE BETWEEN 120 AND 180 OHMS. THE RESISTANCE BETWEEN PINS, 1 AND 2 MUST BE BETWEEN 16 AND 26 OHMS. MEASURE THE RESISTANCE BETWEEN PINS, 1, 2, 4, AND 7, TO GROUND TO MAKE SURE THE INSULATION IS OK. THE RESISTANCE MUST BE MORE THAN 20M OHMS. IF THESE RESISTANCES ARE NOT CORRECT, REPLACE THE FFG, M10154 (AMM 73-21-01/401). IF THE FFG RESISTANCES ARE CORRECT, CONNECT CONNECTOR D1372, ON THE FFG, M10154. DISCONNECT CONNECTOR D4162 (D4064), FROM THE ELECTRONIC ENGINE CONTROL (EEC), M10391 (M10392). MAKE SURE THERE IS CONTINUITY BETWEEN CONNECTOR PIN 12 AND PIN 13, AND BETWEEN PIN 28 AND PIN 29. MEASURE THE RESISTANCE BETWEEN PINS, 12, 13, 28, AND 29, TO GROUND TO MAKE SURE THE INSULATION IS OK. THE RESISTANCE MUST BE MORE THAN 20M OHMS. IF THE CONTINUITY AND THE RESISTANCE ARE NOT CORRECT, REPAIR THE WIRING AS NECESSARY. IF THE FAULT CODE COMES BACK, MOVE THE EEC FROM THE POSITION FOR THE LEFT ENGINE TO THE POSITION FOR THE RIGHT ENGINE AND FROM THE POSITION FOR THE RIGHT ENGINE TO THE LEFT ENGINE. AFTER THE NEXT FLIGHT, FIND OUT IF THE FAULT CODE COMES BACK ON THE SAME EEC, REPLACE THE EEC, M10391 (M10392)(AMM 73-21-07/401). IF THE FAULT CODE COMES BACK ON THE SAME ENGINE, REPLACE THE FFG, M10154 (AMM 73-21-01/401).
35	LVDT AND TORQUE MOTOR FAULT DETECTED DURING POWER UP	DO THE CORRECTIVE ACTION FOR FAULT CODES 31, 34 AND 39. IF THE FAULT CODE COMES BACK, MOVE THE ELECTRONIC ENGINE CONTROL (EEC) FROM THE POSITION FOR THE LEFT ENGINE TO THE POSITION FOR THE RIGHT ENGINE AND FROM THE POSITION FOR THE RIGHT ENGINE TO THE LEFT ENGINE. AFTER THE NEXT FLIGHT, FIND OUT IF THE FAULT CODE COMES BACK. IF THE FAULT CODE COMES BACK, EXAMINE THE TIGHTNESS OF THREE GROUND WIRES ON THE LEFT ECC TO GROUND LOCATIONS, GD2168-DC AND GD2169-ST. ALSO, EXAMINE THE TIGHTNESS OF THREE GROUND WIRES ON THE RIGHT EEC TO GROUND LOCATIONS, GD2170-DC AND GD2171-ST. IF THE FAULT CODE COMES BACK ON THE SAME EEC, REPLACE THE EEC, M10391 (M10392)(AMM 73-21-07/401). IF THE FAULT CODE COMES BACK ON THE SAME ENGINE, REPLACE THE FUEL FLOW GOVERNOR (FFG), M10154 (AMM 73-21-01/401). NOTE: PRE-RR-SB 73-C181 FFGS CAN HAVE INTERMITTENT FAILURE OF THE FAIL-FIX SOLENOID SYSTEM. THIS RESULTS IN FAULT CODE 35. IF THIS OCCURS REPLACE THE FFG. MODIDIED FFGS DATA PLATE WILL SHOW "C181".
39	FAIL FIX SOLENOID FAULT	DISCONNECT CONNECTOR D1374, FROM THE FUEL FLOW GOVERNOR (FFG), M10154. MEASURE THE RESISTANCE BETWEEN PINS, 1 AND 2. THE RESISTANCE MUST BE BETWEEN 100 AND 140 OHMS. MEASURE THE RESISTANCE BETWEEN PINS, 1 AND 2, TO GROUND TO MAKE SURE THE INSULATION IS OK. THE RESISTANCE MUST BE MORE THAN 20M OHMS. IF THE RESISTANCE IS NOT CORRECT, REPLACE THE FAIL FIX SOLENOID, V10025 (AMM 73-21-15/401). MEASURE THE RESISTANCE AGAIN. IF THE RESISTANCE IS STILL INCORRECT, REPLACE THE FFG, M10154 (AMM 73-21-01/401). IF THE RESISTANCE IS CORRECT, CONNECT CONNECTOR D1374, AND DISCONNECT CONNECTOR D4162 (D4064), FROM THE ELECTRONIC ENGINE CONTROL (EEC), M10391 (M10392). MEASURE THE RESISTANCE BETWEEN PIN 19 (CASE GROUND) AND PIN 24, TO MAKE SURE THE INSULATION IS OK.

TABLE A
EEC BITE Procedure
Figure 103 (Sheet 5)

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FAIII T	ISOLATION/MAIN	Τ ΜΔΝΙΙΔΙ
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FAULT CODE	DESCRIPTION	CORRECTIVE ACTION
39 (CONT.)	FAIL FIX SOLENOID FAULT	IF CONTINUITY IS FOUND, REPAIR THE WIRING AS NECESSARY. IF THE FAULT CODE COMES BACK, MOVE THE EEC FROM THE POSITION FOR THE LEFT ENGINE TO THE POSITION FOR THE RIGHT ENGINE AND FROM THE POSITION FOR THE RIGHT ENGINE TO THE LEFT ENGINE. AFTER THE NEXT FLIGHT, FIND OUT IF THE FAULT CODE COMES BACK. IF THE FAULT CODE COMES BACK ON THE SAME EEC, REPLACE THE EEC, M10391 (M10392)(AMM 73-21-07/401). IF THE FAULT CODE COMES BACK ON THE SAME ENGINE, REPLACE THE FFG, M10154 (AMM 73-21-01/401).
40	EPR AND P1 SIGNAL FAILURE	MAKE SURE APPLICABLE CIRCUIT BREAKERS ARE CLOSED. IF EPR IS NOT INDICATED ON EICAS, REPLACE EPR TRANSMITTER (AMM 77-11-01/401).
43	EPR OR P1 SIGNAL FAILURE	IF EPR EICAS INDICATION OK, DISCONNECT EEC PLUG 4 (D4162, LEFT ENGINE; D4064, RIGHT ENGINE) AND EPR TRANSMITTER PLUG, D1368. LOOK FOR CONTINUITY BETWEEN THESE PINS (WDM 71-51-11):
		D4162/D4064 D1368 3 TO 3 11 TO 10
		MEASURE THE RESISTANCE OF EACH PIN INSULATION TO AIRPLANE GROUND. RESISTANCE SHOULD BE 20 MEGAOHMS MINIMUM. IF NOT OK, REPAIR THE PROBLEMS THAT YOU FIND. IF OK, REPLACE EPR TRANSMITTER (AMM 77-11-01/401). IF THE PROBLEM CONTINUES, REPLACE EEC (AMM 73-21-07/401).
44	EPR AND/OR P1 SIGNAL ERROR OR L (R) ENG EPR XMTR 11D17 (11D18) CIRCUIT BREAKER OPEN WITH GROUND TEST SWITCH ACTIVATED	CODE COULD BE DISPLAYED DUE TO SEVERE ENGINE INLET AIRFLOW DISTORTION IF RUNNING IN HIGH CROSSWINDS. IF CODE DISPLAYED DURING GROUND TEST, MAKE SURE APPLICABLE CIRCUIT BREAKER IS CLOSED. EXAMINE P1 AND PF CONNECTIONS TO EPR TRANSMITTER AND EPR SYSTEM FOR LEAKS. IF OK, EXAMINE THE WIRING FROM EPR TRANSMITTER TO EEC PER CORRECTIVE ACTION FOR FAULT CODES 40 AND 43. REPAIR THE PROBLEMS THAT YOU FIND. IF NOT OK, REPLACE EPR TRANSMITTER (AMM 77-11-01/401). IF THE PROBLEM CONTINUES, REPLACE EEC (AMM 73-21-07/401).
47	P1 FROM EPR XMTR (P1E) HAS FAILED CROSS-CHECK WITH P1 FROM LEFT AND RIGHT ADCS	CODE COULD BE DISPLAYED DUE TO SEVERE ENGINE INLET AIRFLOW DISTORTION IF RUNNING IN HIGH CROSSWINDS. EXAMINE P1 CONNECTIONS TO EPR TRANSMITTER FOR LEAKS. IF OK, EXAMINE WIRING BETWEEN EPR XMTR AND EEC PER CORRECTIVE ACTION FOR FAULT CODES 40 AND 43. IF OK, REPLACE EPR TRANSMITTER (AMM 77-11-01/401). IF THE PROBLEM CONTINUES, REPLACE EEC (AMM 73-21-07/401).
4A	SHORT DURATION INTERMITTENT EPR AND P1 FAULT	EXAMINE TIGHTNESS OF EEC CONNECTORS D4162 (D4064) AND D1368. IF THE PROBLEM CONTINUES, DISCONNECT CONNECTORS D4162 (D4064) AND D1368, AND EXAMINE FOR CLEANLINESS OF PINS/SOCKETS AND SECURITY OF PIN GRIP. RECONNECT PLUGS AND TIGHTEN.

TABLE A

EEC BITE Procedure Figure 103 (Sheet 6)

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FAULT CODE	DESCRIPTION	CORRECTIVE ACTION
54	THRUST LEVER ANGLE (TLA) TRANSDUCER OUTPUT INCORRECT	CHECK THRUST LEVER ANGLE TRANSDUCER FOR SECURITY AND CORRECT RIGGING (AMM 73-21-09/201). SECURE AND/OR RERIG AS REQUIRED (AMM 73-21-09/201). IF OK, CHECK RESISTANCE BETWEEN THE FOLLOWING PINS ON CONNECTOR D4160 (D4062)(WDM 73-21-12; WDM 73-21-22): PINS, 40 AND 41, RESISTANCE SHOULD BE 30-40 OHMS PINS, 10 AND 11, RESISTANCE SHOULD BE 20-30 OHMS PINS, 10 AND 24, RESISTANCE SHOULD BE 20-30 OHMS
		CHECK INSULATION RESISTANCE OF EACH PIN ABOVE, TO GROUND. RESISTANCE SHOULD BE 20 MEGAOHMS MINIMUM. IF NOT OK, REPLACE THRUST LEVER ANGLE TRANSDUCER (AMM 73-21-09/401). IF OK, REPLACE EEC (AMM 73-21-07/401). IF THE PROBLEM CONTINUES, REPAIR CIRCUIT IF TLA TRANSDUCER REPLACEMENT DID NOT FIX PROBLEM.
5A	SHORT DURATION INTERMITTENT THRUST LEVER ANGLE (TLA) OUTPUT FAULT	CHECK TIGHTNESS OF CONNECTOR D4160 (D4062). CHECK TIGHTNESS OF CONNECTORS IN ASSOCIATED AIRPLANE WIRING. IF THE PROBLEM CONTINUES, DISCONNECT CONNECTOR D4160 (D4062), AND CHECK FOR CLEANLINESS OF PINS/SOCKETS AND SECURITY OF PIN GRIP. RECONNECT PLUGS AND TIGHTEN.
60	LEFT AIR DATA COMPUTER (ADC) SIGNAL LOST (ALL PARAMETERS)	IF FAULT CODE 60 OR 61 APPEARS ON BOTH ENGINES, REPLACE LEFT ADC (AMM 34-12-01/401). MAKE SURE ADC CIRCUIT BREAKERS ARE CLOSED. IF CIRCUIT BREAKERS ARE CLOSED, DISCONNECT EEC PLUG, D4160 (D4062)
61	LEFT AIR DATA COMPUTER (ADC) SIGNAL FAULT (ONE OR MORE PARAMETERS)	AND DO A CONTINUITY CHECK BETWEEN EEC PLUG AND LEFT ADC PLUG, D289B, AS FOLLOWS: D4160 (D4062) PIN 4 TO PIN A6 PIN 12 TO PIN B6 CHECK INSULATION RESISTANCE OF EACH PIN ABOVE, TO GROUND. RESISTANCE SHOULD BE 20 MEGAOHMS MINIMUM. REPAIR AS REQUIRED. IF OK, INTERCHANGE LEFT ENGINE AND RIGHT ENGINE EEC. IF FAULT CODE IS NO LONGER DISPLAYED, REPLACE ORIGINAL EEC
		(AMM 73-21-07/401). IF FAULT CODE IS STILL DISPLAYED, REPLACE LEFT ADC (AMM 34-12-01/401).

TABLE A

EEC BITE Procedure Figure 103 (Sheet 7)

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FAULT CODE	DESCRIPTION	CORRECTIVE ACTION
64	LEFT ADC RANGE FAULT (ONE OR MORE PARAMETERS)	IF FAULT CODE 64 APPEARS ON BOTH ENGINES, REPLACE LEFT ADC (AMM 34-12-01/401). CHECK CONTINUITY AND INSULATION RESISTANCE AS GIVEN IN CORRECTIVE ACTION FOR FAULT CODES 60 AND 61. REPAIR AS REQUIRED. IF OK, REPLACE EEC (AMM 73-21-07/401). IF THE PROBLEM CONTINUES, REPLACE LEFT ADC (AMM 34-12-01/401). IF THE PROBLEM CONTINUES, DO THIS PROCEDURE: ADC BITE PROCEDURE (FIM 34-12-00/101, FIG. 109).
66	LEFT AIR DATA COMPUTER (ADC) ALTITUDE FAULT	IF FAULT CODE APPEARS ON BOTH EECS, DO THIS PROCEDURE: ADC BITE PROCEDURE (FIM 34-12-00/101, FIG. 109). IF CODE APPEARS ON ONE EEC ONLY, REPLACE EEC (AMM 73-21-07/401). IF THE PROBLEM CONTINUES, REPLACE LEFT ADC (AMM 34-12-01/401). IF THE PROBLEM CONTINUES, CHECK CONTINUITY AND INSULATION RESISTANCE OF WIRING AS GIVEN IN CORRECTIVE ACTION FOR FAULT CODES, 60 AND 61.
67	P1 FROM LEFT ADC HAS FAILED CROSS-CHECK WITH P1 FROM RIGHT ADC AND P1E OR MN FROM LEFT ADC FAULT	IF FAULT CODE APPEARS ON BOTH EECS, DO THIS PROCEDURE: ADC BITE PROCEDURE (FIM 34-12-00/101, FIG. 109). IF THE PROBLEM CONTINUES, OR FAULT APPEARS ON ONE EEC ONLY, CHECK CIRCUIT CONTINUITY AND INSULATION RESISTANCE BETWEEN LEFT ADC AND EEC OF ENGINE DISPLAYING CODE AS FOLLOWS: LEFT ADC, D289B LEFT EEC, D4160 PIN 4 PIN B6 TO PIN 12 RIGHT EEC, D4062 PIN A6 TO PIN 12 OR PIN 12 INSULATION RESISTANCE OF EACH PIN ABOVE, TO AIRPLANE GROUND, SHOULD BE 20 MEGAOHMS MINIMUM. IF NOT OK, REPLACE HI-VOLTAGE ISOLATION MODULE (M10574, FOR PINS, 6A TO 4 OR M10575, FOR PINS, 6B TO 12). REPAIR CIRCUIT AS REQUIRED. IF THE PROBLEM CONTINUES, REPLACE EEC (AMM 73-21-07/401). IF THE PROBLEM CONTINUES, REPLACE LEFT ADC (AMM 34-12-01/401).

TABLE A

EEC BITE Procedure Figure 103 (Sheet 8)

EFFECTIVITY-ALL

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FAULT	ISOLATION/MAINT	MANUAL

FAULT CODE	DESCRIPTION	CORRECTIVE ACTION
68	T1 FROM LEFT ADC HAS FAILED CROSS— CHECK WITH T1 FROM RIGHT ADC AND T1E	IF FAULT CODE 68 APPEARS ON BOTH EECS, DO THIS PROCEDURE: LEFT ADC BITE PROCEDURE (FIM 34-12-00/101, FIG. 109). IF THE PROBLEM CONTINUES, OR FAULT CODE 68 APPEARS ON ONE EEC ONLY, CHECK CONTINUITY AND INSULATION RESISTANCE BETWEEN LEFT ADC AND EEC, AS GIVEN IN THE CORRECTIVE ACTION FOR FAULT CODE 67. IF THE PROBLEM CONTINUES, REPLACE EEC (AMM 73-21-07/401). IF THE PROBLEM CONTINUES, REPLACE LEFT ADC (AMM 34-12-01/401).
70	RIGHT ADC SIGNAL LOST (ALL PARAMETERS)	IF FAULT CODE 70 OR 71 APPEARS ON BOTH EECS, REPLACE RIGHT ADC (AMM 34-12-01/401). MAKE SURE THAT ADC CIRCUIT BREAKERS ARE CLOSED.
71	RIGHT ADC SIGNAL LOSE (ONE OR MORE PARAMETERS)	IF CIRCUIT BREAKERS ARE CLOSED, DISCONNECT EEC PLUG, D4160 (D4062) AND DO A CONTINUITY CHECK BETWEEN EEC PLUG AND RIGHT ADC PLUG, D291B, AS FOLLOWS: D4160 (D4062) PIN 25 PIN 25 TO PIN A6 PIN 26 CHECK INSULATION RESISTANCE OF EACH PIN ABOVE, TO GROUND. INSULATION RESISTANCE SHOULD BE 20 MEGAOHMS MINIMUM. REPAIR AS REQUIRED. IF NOT OK, REPLACE HI VOLT ISOLATION MODULE (M10578, FOR PINS, 25 TO A6 OR M10579, FOR PINS, 26 TO B6). IF THE PROBLEM CONTINUES, REPAIR CIRCUIT AS REQUIRED (WDM 73-21-12; WDM 73-21-22). IF OK, INTERCHANGE LEFT ENGINE AND RIGHT ENGINE EECS. IF FAULT CODE NO LONGER APPEARS, REPLACE ORIGINAL EEC (AMM 73-21-07/401). IF FAULT CODE STILL APPEARS, REPLACE RIGHT ADC (AMM 34-12-01/401).
74	RIGHT ADC RANGE FAULT (ONE OR MORE PARAMETERS)	IF FAULT CODE 74 APPEARS ON BOTH EECS, REPLACE RIGHT ADC (AMM 34-12-01/401). CHECK CIRCUIT CONTINUITY AND INSULATION RESISTANCE, AS GIVEN IN CORRECTIVE ACTION FOR FAULT CODES, 70 AND 71. IF OK, REPLACE EEC (AMM 73-21-07/401). IF THE PROBLEM CONTINUES, REPLACE RIGHT ADC (AMM 34-12-01/401). IF THE PROBLEM CONTINUES, CHECK INPUTS INTO RIGHT ADC BITE PROCEDURE (FIM 34-12-00/101, FIG. 109).

TABLE A

EEC BITE Procedure Figure 103 (Sheet 9)

EFFECTIVITY

FAULT	ISOLATION/MAINT	MANUAL

FAULT CODE	DESCRIPTION	CORRECTIVE ACTION
76	RIGHT ADC ALTITUDE FAULT	IF THE FAULT CODE APPEARS ON BOTH EECS, DO THIS PROCEDURE: RIGHT ADC BITE PROCEDURE (FIM 34-12-00/101, FIG. 109). IF THE PROBLEM CODE APPEARS ON ONE EEC ONLY, REPLACE EEC (AMM 73-21-07/401). IF THE PROBLEM CONTINUES, REPLACE RIGHT ADC (AMM 34-12-01/401). IF THE PROBLEM CONTINUES, CHECK CIRCUIT CONTINUITY AND INSULATION RESISTANCE, AS GIVEN IN CORRECTIVE ACTION FOR PROBLEM CODES 70 AND 71.
77	P1 FROM RIGHT ADC HAS FAILED CROSS-CHECK WITH P1 FROM LEFT ADC AND P1E OR MN FROM RIGHT ADC FAULT	IF THE FAULT CODE 77 APPEARS ON BOTH EECs, DO THIS PROCEDURE: RIGHT ADC BITE PROCEDURE (FIM 34-12-00/101, FIG. 109). IF THE PROBLEM CONTINUES, OR IS DISPLAYED ON ONE EEC ONLY, CHECK CIRCUIT CONTINUITY AND INSULATION RESISTANCE BETWEEN RIGHT ADC AND EEC OF ENGINE DISPLAYING THE CODE, AS FOLLOWS: RIGHT ADIRU, D291B LEFT EEC, D4160 PIN 25 OR PIN 25 PIN 86 TO PIN 25 OR PIN 26 INSULATION RESISTANCE OF EACH PIN AND AIRPLANE GROUND SHOULD BE 20 MEGAOHMS MINIMUM. IF NOT OK, REPLACE HI-VOLT ISOLATION MODULE (M10578, FOR PINS, 6A TO 25, OR M10579, FOR PINS, 6B TO 26). REPAIR CIRCUIT AS REQUIRED. IF THE PROBLEM CONTINUES, REPLACE EEC (AMM 73-21-07/401). IF THE PROBLEM CONTINUES, REPLACE RIGHT ADC (AMM 34-12-01/401).
78	T1 FROM RIGHT ADC HAS FAILED CROSS-CHECK WITH T1 FROM LEFT ADC AND T1E	IF THE FAULT CODE 78 APPEARS ON BOTH EECS, DO THIS PROCEDURE: RIGHT ADC BITE PROCEDURE (FIM 34-12-00/101, FIG. 109). IF FAULT CODE 78 CONTINUES OR IS DISPLAYED ON ONE EEC ONLY, CHECK CIRCUIT CONTINUITY AND INSULATION RESISTANCE, AS GIVEN IN THE CORRECTIVE ACTION SHOWN FOR FAULT CODE 77. IF THE PROBLEM CONTINUES, REPLACE EEC (AMM 73-21-07/401). IF THE PROBLEM CONTINUES, REPLACE RIGHT ADC (AMM 34-12-01/401).
88	CROSS-CHECK ERROR OF MORE THAN 8°C BETWEEN THE LEFT AND RIGHT ADC TAT VALUES	DO THE CORRECTIVE ACTION AS GIVEN IN FIG. 103B. PROCEDURE 1 OR 2 IS SELECTED BY ALIGNING THE PART NUMBER OF THE EEC INSTALLED FOR THE LEFT AND RIGHT ENGINES.

TABLE A

EEC BITE Procedure Figure 103 (Sheet 10)

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FAULT CODE	DESCRIPTION	CORRECTIVE ACTION
89	TAT PROBE BLOCKAGE TEST SHOWS A TAT RISE OF MORE THAN 26°C RELATIVE TO THE EEC MODELED VALUE, OR FAULT CODE 8A HAS BEEN SET ON 5 CONSECUTIVE FLIGHTS. AN AIRPLANE TAT PROBE BLOCKAGE OR CONTAMINATION IS SUSPECTED.	 DO THE CORRECTIVE ACTION INDICATED IN FIG. 103B. PROCEDURE 1 OR 2 IS SELECTED BY ALIGNING THE PART NUMBER OF THE EEC INSTALLED FOR THE LEFT AND RIGHT ENGINES.
8A	TAT BLOCKAGE TEST SHOWS A TAT RISE OF MORE THAN 8°C BUT LESS THAN 26°C RELATIVE TO THE EEC MODELED VALUE. THE AIRPLANE TAT PROBE MAY BE BLOCKED OR CONTAMINATED. THIS FAULT CODE COULD ALSO BE SET BY FLYING THROUGH A SEVERE TEMPERATURE INVERSION DURING TAKEOFF.	1. IF INFORMATION IS AVAILABLE INDICATING THAT THE FAULT CODE OCCURRED ON A FLIGHT WHICH DEPARTED THROUGH A SEVERE TEMPERATURE INVERSION THEN NO ACTION IS REQUIRED. 2. VISUALLY INSPECT THE AIRPLANE TAT PROBE FOR CONTAMINATION OR BLOCKAGE. REMOVE CONTAMINATION OR BLOCKAGE AS REQUIRED.

TABLE A

EEC BITE Procedure Figure 103 (Sheet 11)

EFFECTIVITY-ALL

FAULT ISOLATION	I/MATNT	ΜΔΝΙΙΔΙ

FAULT CODE	DESCRIPTION	CORRECTIVE ACTION		
94	T2 RANGE ERROR	1. IF THE BLEED VALVE CONTROL UNIT (BVCU) FAULT CODE 05 IS SHOWN, DO THE CORRECTIVE ACTION FOR THAT CODE (FIM 75-32-00/101, FIG. 103) AND GO TO STEP 5. 2. IF THE BVCU FAULT CODE 05 IS NOT SHOWN, DISCONNECT CONNECTOR D4164 (D4066), FROM THE ELECTRONIC ENGINE CONTROL (EEC). MEASURE THE RESISTANCE BETWEEN PIN 5 AND PIN 6. THE RESISTANCE MUST BE BETWEEN 45 AND 55 OHMS. 3. IF THE RESISTANCE IS NOT CORRECT, MAKE SURE THERE IS CONTINUITY BETWEEN THE EEC ELECTRICAL CONNECTOR PINS AND THE T2, SONIC THERMOCOUPLE TERMINAL BLOCK (TB-3) POSTS THAT FOLLOW: CONNECTOR D4164 (D4066) PIN 5 SMALL DIAMETER, POSITIVE (+)(CHROMEL) LARGE DIAMETER, POSITIVE (-)(ALUMEL) EXAMINE THE CHROMEL/ALUMEL POLARITY (CHROMEL WIRE - WHITE AND NOT MAGNETIC). NOTE: THE T2, TERMINAL BLOCK IS FOUND ON THE CORE ENGINE, FORWARD OF THE RIGHT HAND "A" FRAME. REPAIR THE WIRING AS NECESSARY. 4. IF THE RESISTANCE IS CORRECT, DO THE CORRECTIVE ACTION FOR THE BVCU FAULT CODE OS (FIM 75-32-00/101, FIG. 103). 5. IF THE FAULT CODE COMES BACK, MOVE THE EEC FROM THE POSITION FOR THE POSITION FOR THE RIGHT ENGINE AND FROM THE POSITION FOR THE RIGHT ENGINE AND FROM THE POSITION FOR THE RIGHT ENGINE AND FROM THE POSITION FOR THE RIGHT ENGINE AFTER THE NEXT FLIGHT, FIND OUT IF THE FAULT CODE COMES BACK. A. IF THE FAULT CODE COMES BACK ON THE SAME EEC, REPLACE THE EEC M10391 (M10392)(AMM 73-21-07/401). (1) IF THE FAULT CODE COMES BACK ON THE SAME ENGINE, MAKE SURE THE CONNECTORS D1378, D1380, AND D1004, ARE ATTACHED CORRECTLY. MAKE SURE ALL OF THE T2 CIRCUIT ELECTRICAL CONNECTOR PINS ARE CLEAN AND THE PIN GRIPS ARE ATTACHED CORRECTLY. (2) REPAIR THE WIRING AS NECESSARY.		
98	DETECTED ERROR ON TAT DATA FROM BOTH LEFT AND RIGHT AIR DATA COMPUTERS	 IF RAIN WAS REPORTED WHEN THE EEC INOP EICAS MESSAGE WAS SET, NO ACTION IS NECESSARY. RESET EECS AND CONTINUE IN SERVICE. IF FAULT CODE 98 IS SHOWN ON BOTH EECS AND NO RAIN WAS REPORTED, DO A VISUAL INSPECTION OF THE AIRPLANE TAT PROBE FOR CONTAMINATION OR BLOCKAGE. REMOVE CONTAMINATION OR BLOCKAGE AS REQUIRED. IF NO BLOCKAGE IS FOUND, DO THIS PROCEDURE: ADC BITE PROCEDURE (FIM 34-12-00/101, FIG. 109). IF THE FAULT CONTINUES, DO THE ACTION FOR CODE 94 ON BOTH ENGINES. IF FAULT CODE 98 IS SHOWN ON ONE EEC ONLY AND THE EEC IS OPERATIONAL, NO ACTION IS NECESSARY. A. TO DETERMINE IF THE EEC IS OPERATIONAL, RESET THE EEC, OPERATE THE ENGINE AT IDLE (AMM 71-00-00/201) AND MONITOR THE EEC INOP INDICATIONS ON THE FLIGHT DECK. IF FAULT CODE 98 IS SHOWN ON ONE EEC ONLY AND THE EEC IS NOT OPERATIONAL, DO THE ACTION FOR CODE 94. IF THE PROBLEM CONTINUES, REPLACE THE EEC, M10391 (M10392) (AMM 73-21-07/401). 		

TABLE A

EEC BITE Procedure Figure 103 (Sheet 12)

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FAULT CODE	DESCRIPTION	CORRECTIVE ACTION
D6	ALTITUDE FROM LEFT AND RIGHT ADCS DIFFER BY MORE THAN 252 FEET	1. IF FAULT CODE D6 APPEARS ON BOTH EECS, DO THIS PROCEDURE: ADC BITE PROCEDURE (FIM 34-12-00/101, FIG. 109). 2. IF FAULT CODE D6 APPEARS ON ONE EEC ONLY, REPLACE EEC (AMM 73-21-07/401). 3. IF THE PROBLEM CONTINUES, CHECK CIRCUIT CONTINUITY AND INSULATION RESISTANCE PER FAULT CODES, 67 (LEFT) AND 77 (RIGHT) CORRECTIVE ACTION. REPAIR AS REQUIRED. 4. IF THE PROBLEM STILL CONTINUES, REPLACE LEFT AND RIGHT ADCS (AMM 34-12-01/401).
D7	ONE OF THE FOLLOWING CROSS-CHECKS HAS FAILED: • P1E VS P1R • P1L VS P1R • P1L VS P1E	 IF FAULT CODE D7 APPEARS ON BOTH EECS, DO THIS PROCEDURE: "ADC BITE" PROCEDURE (FIM 34-12-00/101, FIG. 109). IF FAULT CODE D7 APPEARS ON ONE EEC ONLY, REPLACE EEC (AMM 73-21-07/401). IF THE PROBLEM CONTINUES, CHECK CIRCUIT CONTINUITY AND INSULATION RESISTANCE PER CORRECTIVE ACTION FOR FAULT CODES 67 AND 77. REPAIR AS REQUIRED. IF THE PROBLEM CONTINUES, REPLACE LEFT AND RIGHT ADCS (AMM 34-12-01/401). IF THE PROBLEM CONTINUES, CHECK P1 TUBES FROM P1 PROBE TO EPR TRANSMITTER FOR LEAKS. IF OK, CHECK CIRCUIT CONTINUITY AND INSULATION RESISTANCE PER CORRECTIVE ACTION FOR FAULT CODES 40 AND 43. REPAIR AS REQUIRED. IF THE PROBLEM CONTINUES, REPLACE EPR TRANSMITTER (AMM 77-11-01/401).
D8	ONE OF THE FOLLOWING CROSS-CHECKS HAS FAILED: • T1L VS T1E • T1L VS T1R • T1R VS T1E	 IF FAULT CODE D8 IS SHOWN ON BOTH ELECTRONIC ENGINE CONTROLS (EEC), D0 THIS PROCEDURE: "AIR DATA COMPUTER" (ADC) BITE PROCEDURE (FIM 34-12-00/101, FIG. 109). IF FAULT CODE D8 IS SHOWN ON ONLY ONE EEC, AND FAULT CODE 94 OR 98 IS ALSO SHOWN, D0 THE CORRECTION FOR CODES, 94 AND 98. IF FAULT CODE D8 IS SHOWN ON ONLY ONE EEC, AND FAULT CODE 94 OR 98 IS NOT SHOWN, REPLACE THE EEC (AMM 73-21-07/401). IF THE FAULT COMES BACK, D0 THE CORRECTIVE ACTION FOR FAULT CODES 67 AND 77 AND MAKE SURE THERE IS CONTINUITY AND MEASURE THE RESISTANCE TO GROUND TO MAKE SURE THE INSULATION IS OK. (a) REPAIR THE CIRCUIT AS NECESSARY. (b) IF THE FAULT COMES BACK, REPLACE THE LEFT AND RIGHT ADCS (AMM 34-12-01/401). (c) IF THE FAULT COMES BACK, D0 THE CORRECTIVE ACTION FOR FAULT CODES, 94 AND 98.
BO THRU B9 AND BA THRU BF	EEC INTERNAL FAULT	-

TABLE A

EEC BITE Procedure Figure 103 (Sheet 13)

EFFECTIVITY-

73-21-00

ALL

R03

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NOT USED Figure 103A

H88358

73-21-00

R03

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LEFT ENGINE EEC PART NUMBERS

RIGHT ENGINE EEC PART NUMBERS

	RB211-535E4 EEC PART NUMBERS	ESC103-04C4	ESC103-04E4	356A7065G151	356A7066G151
	ESC103-04C4	CODE NOT APPLICABLE	PROCEDURE 1	PROCEDURE 1	CODE NOT APPLICABLE
Ε	ESC103-04E4	PROCEDURE 1	PROCEDURE 2	PROCEDURE 2	PROCEDURE 1
	356A7065G151 356A7065G152	PROCEDURE 1	PROCEDURE 2	PROCEDURE 2	PROCEDURE 1
	356A7066G151 356A7066G152	CODE NOT APPLICABLE	PROCEDURE 1	PROCEDURE 1	CODE NOT APPLICABLE

LEFT ENGINE EEC PART NUMBERS

ртснт	ENGINE
FFC PA	
NUMBER	RS

RB211-535E4-B EEC PART NUMBERS	ESC104-01A1	ESC104-01B1	356A7065G101	356A7066G101
ESC1043-01A1	CODE NOT APPLICABLE	PROCEDURE 1	PROCEDURE 1	CODE NOT APPLICABLE
ESC104-01B1	PROCEDURE 1	PROCEDURE 2	PROCEDURE 2	PROCEDURE 1
356A7065G101 356A7065G152	PROCEDURE 1	PROCEDURE 2	PROCEDURE 2	PROCEDURE 1
356A7066G101 356A7066G102	CODE NOT APPLICABLE	PROCEDURE 1	PROCEDURE 1	CODE NOT APPLICABLE

PROCEDURE 1:

- 1. DO THE BITE PROCEDURE FOR THE ADC (FIM 34-12-00/101, FIGURE 109).
- 2. IF THE FAULT PERSISTS, REPLACE THE EEC (AMM 73-21-07/401).

PROCEDURE 2:

- 1. IF THE FAULT CODE IS SHOWN ON 1 EEC ONLY, REPLACE THE EEC (AMM 73-21-07/401).
- 2. IF THE FAULT CODE IS SHOWN ON BOTH EECS, DO THE BITE PROCEDURE FOR THE ADC (FIM 34-12-00/101, FIGURE 109).
- 3. IF THE FAULT PERSISTS, REPLACE THE EEC THAT STILL INDICATES A FAULT (AMM 73-21-07/401).

EEC BITE Check Fault Code 88 and 89 Figure 103B

EFFECTIVITY-

RB.211 ENGINES

PREREQUISITES

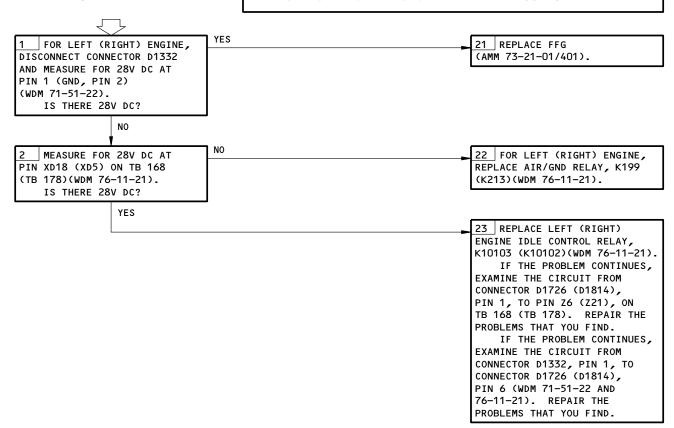
ENGINE REMAINED IN

LANDING

APPROACH IDLE AFTER

MAKE SURE THESE CIRCUIT BREAKERS ARE CLOSED: 11L7 (11L33)

MAKE SURE THE AIRPLANE IS IN THIS CONFIGURATION: ELECTRICAL POWER IS ON (AMM 24-22-00/201)



Engine Remained in Approach Idle after Landing Figure 104

EFFECTIVITY-ALL

PREREQUISITES

ENGINE REMAINED AT

NAC ANTI-ICE "ON"

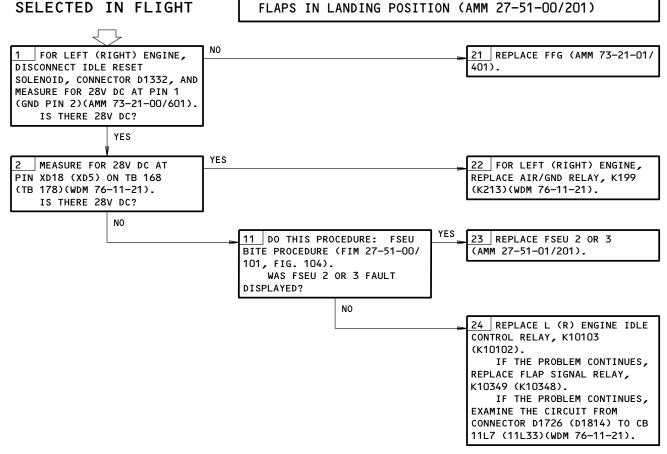
AND LANDING FLAPS

"MIN" IDLE RPM WITH

MAKE SURE THESE CIRCUIT BREAKERS ARE CLOSED: 11L7 (11L33)

MAKE SURE THESE CIRCUIT BREAKERS ARE OPEN: 11C19,11C30,11S23

MAKE SURE THE AIRPLANE IS IN THIS CONFIGURATION: ELECTRICAL POWER IS ON (AMM 24-22-00/201) FLAPS IN LANDING POSITION (AMM 27-51-00/201)



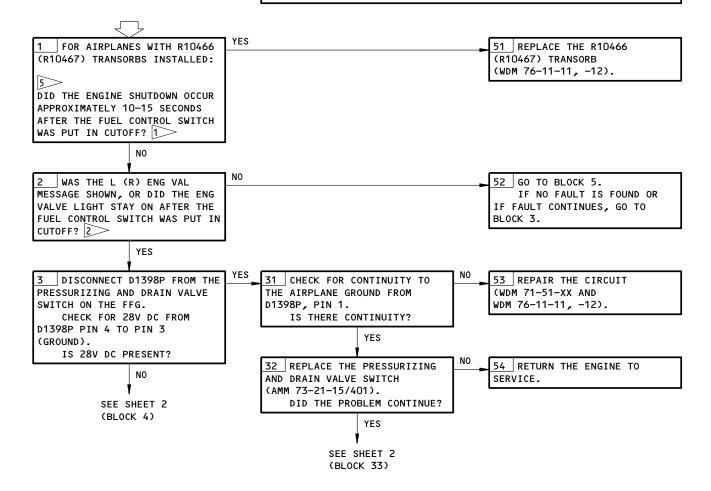
Engine Remained at MIN Idle RPM with Nac Anti-Ice ON and Landing Flaps Selected in Flight
Figure 105

ENG DID NOT SHUT DOWN IMMEDIATELY WITH FUEL CONTROL SWITCH IN CUTOFF

PREREQUISITES

MAKE SURE THESE CIRCUIT BREAKERS ARE CLOSED: 6C1, 6C2

MAKE SURE THE AIRPLANE IS IN THIS CONFIGURATION: ELECTRICAL POWER IS ON (AMM 24-22-00/201)



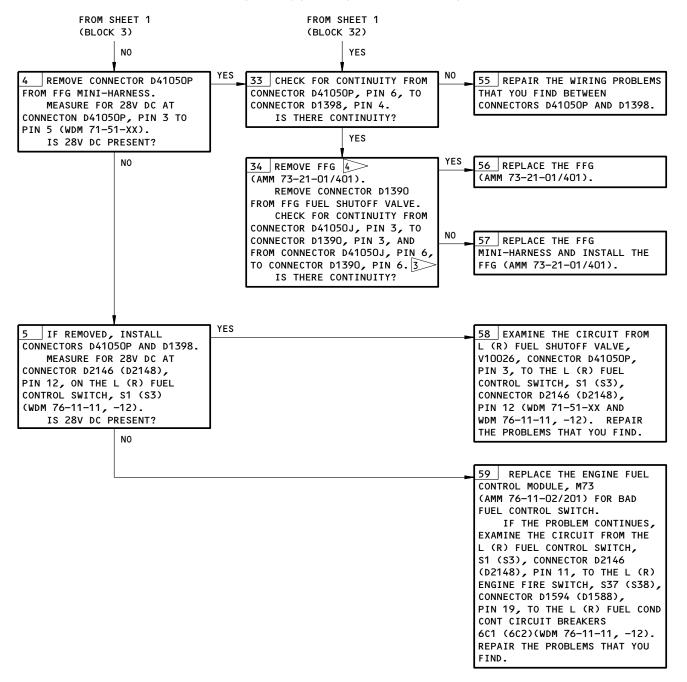
- AN ENGINE SHUTDOWN THAT OCCURS AFTER 30-60 SECONDS GIVES INDICATION THAT THE ENGINE FUEL SHUTOFF VALVE STAYED OPEN, BUT THE SPARE FUEL SHUTOFF VALVE CLOSED. FOR THIS CONDITION, CONTINUE TO BLOCK 2.
- WHEN THE FUEL CONTROL SWITCH IS PUT IN CUTOFF, THE ENG VAL LIGHT SHOULD COME ON FOR APPROXIMATELY ONE HALF SECOND. THE EICAS MESSAGE L (R) ENG VAL WILL COME ON 6-7 SECONDS AFTER THE FUEL CONTROL SWITCH IS PUT IN CUTOFF, IF THE ENGINE FUEL SHUTOFF VALVE IN THE FFG IS OPEN.
- MANUALLY FLEX THE FFG MINI-HARNESS WHILE YOU DO ELECTRICAL CHECKS.
 ALSO CHECK ELECTRICAL CONNECTORS FOR LOOSE CONTACTS, WITH THE APPLICABLE PIN/SOCKET, WHILE YOU DO ELECTRICAL CHECKS.
- THIS MAKES IT EASIER TO REMOVE CONNECTOR D1390 ON THE FFG MINI-HARNESS FROM THE FFG FUEL SHUTOFF VALVE.
- 5 AIRPLANES POST-SB 757-76-0014.

Engine Did Not Shut Down Immediately with Fuel Control Switch in Cutoff Figure 106 (Sheet 1)

73-21-00

R03

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Engine Did Not Shut Down Immediately with Fuel Control Switch in Cutoff Figure 106 (Sheet 2)

RB211-535E4 AND RB211-535E4-B ENGINES
POST-RR-SB 72-C230 (PHASE V COMBUSTOR)
AND RB211-535E4-C ENGINES

73-21-00

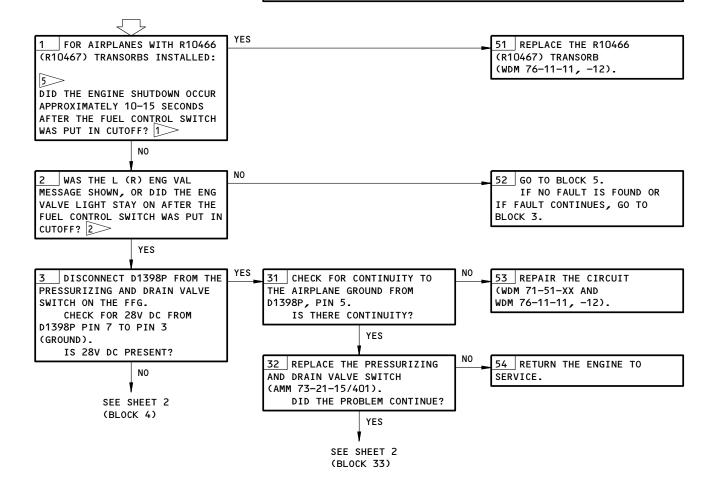
ENG DID NOT SHUT DOWN IMMEDIATELY WITH FUEL CONTROL

SWITCH IN CUTOFF

PREREQUISITES

MAKE SURE THESE CIRCUIT BREAKERS ARE CLOSED: 6C1, 6C2

MAKE SURE THE AIRPLANE IS IN THIS CONFIGURATION: ELECTRICAL POWER IS ON (AMM 24-22-00/201)



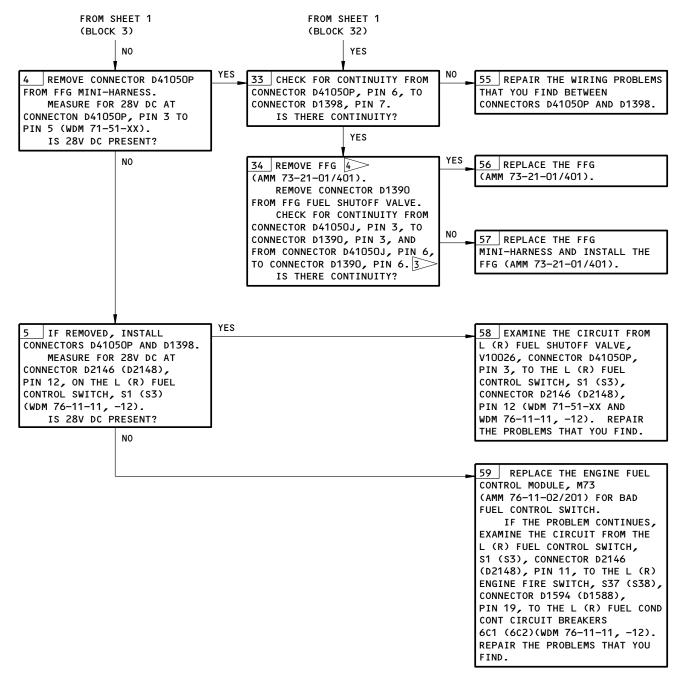
- AN ENGINE SHUTDOWN THAT OCCURS AFTER 30-60 SECONDS GIVES INDICATION THAT THE ENGINE FUEL SHUTOFF VALVE STAYED OPEN, BUT THE SPARE FUEL SHUTOFF VALVE CLOSED. FOR THIS CONDITION, CONTINUE TO BLOCK 2.
- WHEN THE FUEL CONTROL SWITCH IS PUT IN CUTOFF, THE ENG VAL LIGHT SHOULD COME ON FOR APPROXIMATELY ONE HALF SECOND. THE EICAS MESSAGE L (R) ENG VAL WILL COME ON 6-7 SECONDS AFTER THE FUEL CONTROL SWITCH IS PUT IN CUTOFF, IF THE ENGINE FUEL SHUTOFF VALVE IN THE FFG IS OPEN.
- MANUALLY FLEX THE FFG MINI-HARNESS WHILE YOU DO ELECTRICAL CHECKS.
 ALSO CHECK ELECTRICAL CONNECTORS FOR LOOSE CONTACTS, WITH THE APPLICABLE PIN/SOCKET, WHILE YOU DO ELECTRICAL CHECKS.
- THIS MAKES IT EASIER TO REMOVE CONNECTOR D1390 ON THE FFG MINI-HARNESS FROM THE FFG FUEL SHUTOFF VALVE.
- 5 AIRPLANES POST-SB 757-76-0014.

Engine Did Not Shut Down Immediately with Fuel Control Switch in Cutoff Figure 106A (Sheet 1)

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Engine Did Not Shut Down Immediately with Fuel Control Switch in Cutoff Figure 106A (Sheet 2)

73-21-00

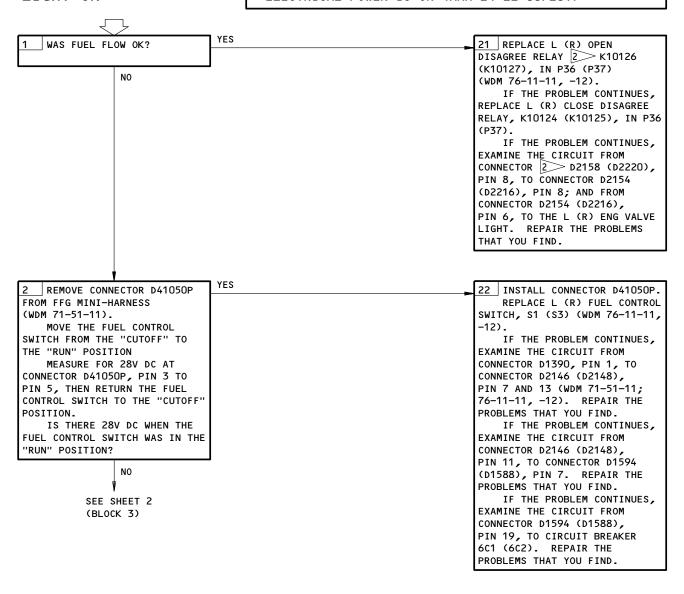
R08

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PREREQUISITES

FUEL CONTROL SWITCH IN RUN, ENG VALVE LIGHT ON MAKE SURE THESE CIRCUIT BREAKERS ARE CLOSED: 6C1 (6C2)

MAKE SURE THE AIRPLANE IS IN THIS CONFIGURATION: ELECTRICAL POWER IS ON (AMM 24-22-00/201)

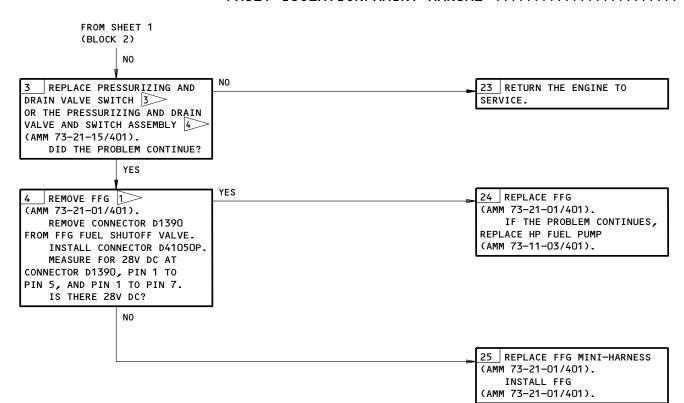


2 AIRPLANES PRE-SB 76-0011

Fuel Control Switch in Run, Eng VALVE Light On Figure 107 (Sheet 1)

ALL RO5 Page 126 May 28/05

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> TO MAKE EASIER THE REMOVAL OF CONNECTOR D1390 FROM FFG FUEL SHUTOFF VALVE.

ENGINES POST-RR-SB 73-C332

> ENGINES PRE-RR-SB 73-C332

Fuel Control Switch in Run, Eng VALVE Light On Figure 107 (Sheet 2)

EFFECTIVITY-ALL

73-21-00

R06

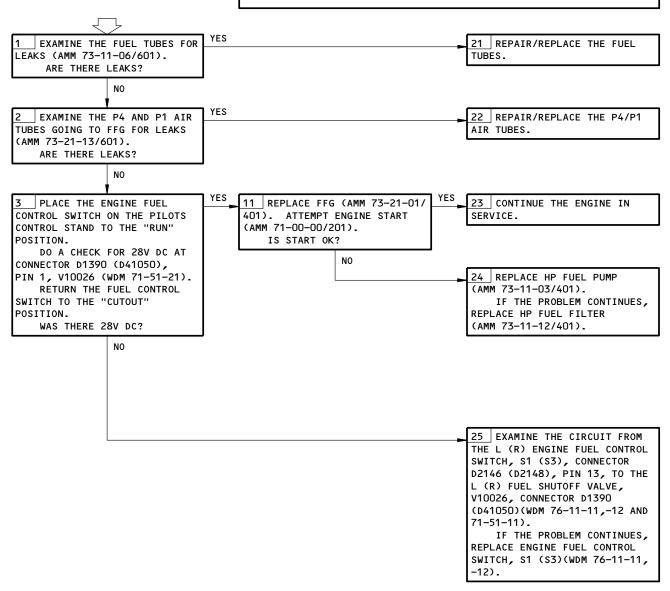
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PREREQUISITES

MAKE SURE THESE CIRCUIT BREAKERS ARE CLOSED: 6C1 (6C2)

MAKE SURE THE AIRPLANE IS IN THIS CONFIGURATION: ELECTRICAL POWER IS ON (AMM 24-22-00/201)

FUEL FLOW PROBLEMS



Fuel Flow Problems
Figure 108

EFFECTIVITY ALL

73-21-00

R06

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PREREQUISITES
NONE

MIN IDLE RPM LOW

1 DO THE POWER PLANT TEST
NO. 10 (AMM 71-00-00/501).
DID MIN IDLE GO BACK TO
THE USUAL VALUE?

NO

21 CONTINUE THE ENGINE IN
SERVICE.

22 REPLACE THE FUEL FLOW
GOVERNOR (AMM 73-21-01/401).

Min Idle RPM Low Figure 109

73-21-00

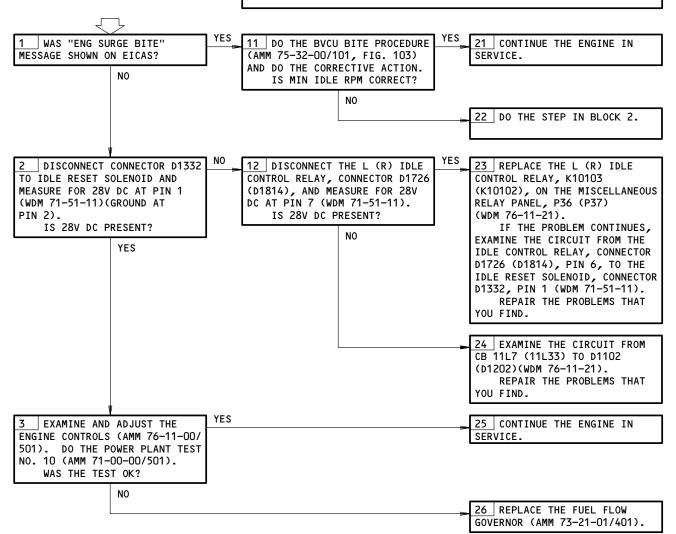
R02

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PREREQUISITES

MAKE SURE THESE CIRCUIT BREAKERS ARE CLOSED: 11L7,11L33,11S19,11S23

MAKE SURE THE AIRPLANE IS IN THIS CONFIGURATION: ELECTRICAL POWER IS ON (AMM 24-22-00/201)



Min Idle RPM Incorrect Figure 109A

MIN IDLE RPM

INCORRECT

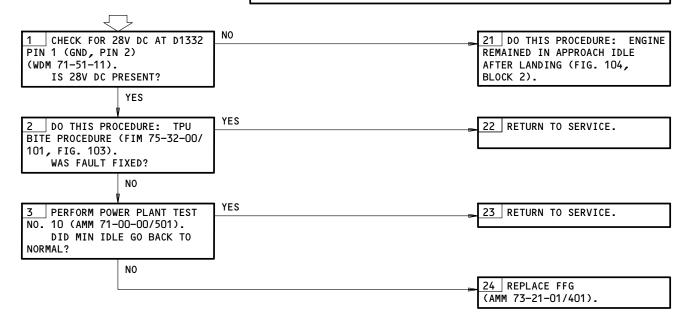
73-21-00

PREREQUISITES

MAKE SURE THESE CIRCUIT BREAKERS ARE CLOSED: 11L7 (11L33),11S19,11S23

MAKE SURE THE AIRPLANE IS IN THIS CONFIGURATION: ELECTRICAL POWER IS ON (AMM 24-22-00/201)

MIN IDLE RPM HIGH



Min Idle RPM High Figure 110

EFFECTIVITY ALL

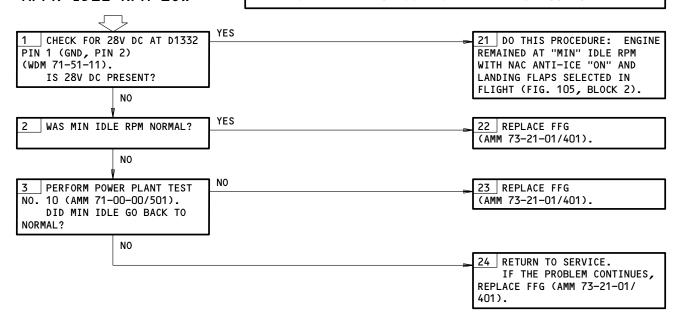
73-21-00

PREREQUISITES

MAKE SURE THESE CIRCUIT BREAKERS ARE CLOSED: 11L7 (11L33),11S19,11S23

MAKE SURE THE AIRPLANE IS IN THIS CONFIGURATION: ELECTRICAL POWER IS ON (AMM 24-22-00/201) FLAPS IN LANDING POSITION (AMM 27-51-00/201)

APPR IDLE RPM LOW



Appr Idle RPM Low Figure 111

73-21-00

R03

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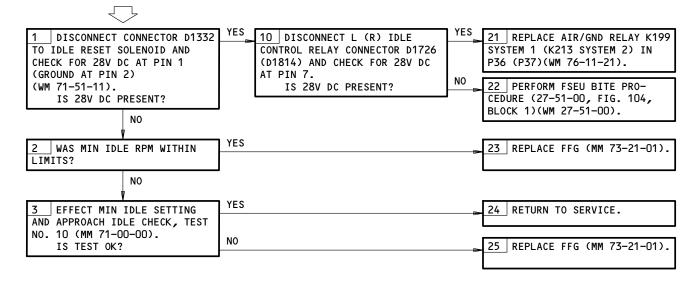
PREREQUISITES

ELECTRICAL POWER (MM 24-22-00)

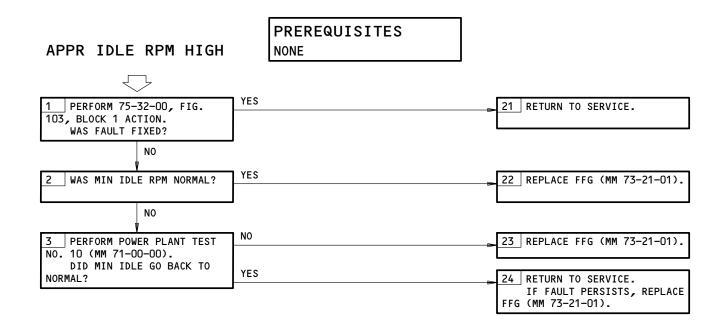
CB'S: 11(L)7,11(L)33,11(S)19,11(S)23



79010



Approach Idle RPM Incorrect Figure 111A



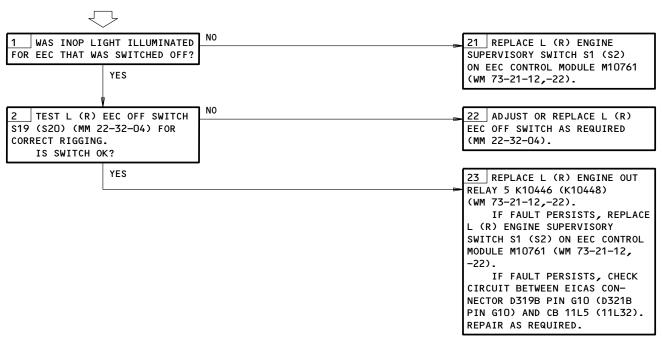
Appr Idle RPM High Figure 112

T.O. POWER SELECTED WITH EEC SW OFF AND EICAS "L (R) EEC OFF" MESSAGE NOT DISPLAYED

PREREQUISITES

ELECTRICAL POWER (MM 24-22-00)

CB'S IN: 11L5 (11L32) CB'S OUT: 11D17 (11D18)



T.O. Power Selected with EEC Sw Off and EICAS L (R) EEC OFF Message Not Displayed Figure 113

73-21-00

R08

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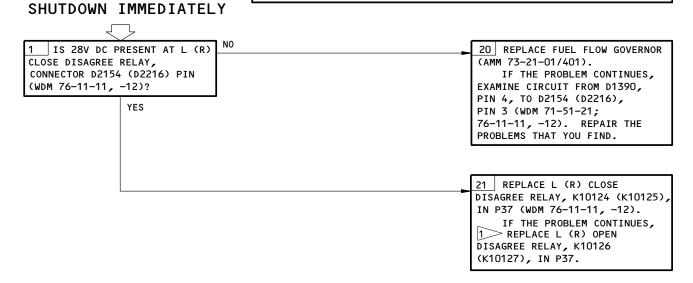
EICAS MSG "ENG FUEL

VAL" DISPLAYED, "ENG VALVE" LGT ON, FUEL CONTROL SWITCH IN "CUTOFF" AND ENG

PREREQUISITES

MAKE SURE THIS CIRCUIT BREAKER IS CLOSED: 11K1 (11K2)

MAKE SURE THE AIRPLANE IS IN THIS CONFIGURATION: ELECTRICAL POWER IS ON (AMM 24-22-201)



1 AIRPLANES PRE-SB 76-0011

EICAS Msg ENG FUEL VAL Displayed, ENG VALVE Lgt On, Fuel Control Switch in CUTOFF and Eng Shutdown Immediately Figure 114

EFFECTIVITY-ALL

73-21-00

R03

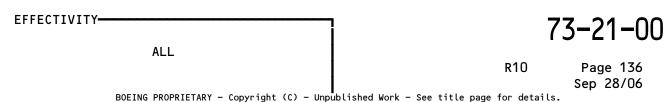
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PREREQUISITES ENGINE LIMITER MAKE SURE THESE CIRCUIT BREAKERS ARE CLOSED: "INOP" ON WITH (LEFT ENGINE) 11B31, 11D21, 11L4, 11L5 **EICAS "ENGINE** (RIGHT ENGINE) 11B32, 11D22, 11L31, 11L32 LIMITER" MESSAGE MAKE SURE THE AIRPLANE IS IN THIS CONFIGURATION: SHOWN ELECTRICAL POWER IS ON (AMM 24-22-00/201) 1 DID THE MESSAGE OCCUR 10 | FIND THE EEC GROUND TEST 20 REPAIR THE PROBLEMS THAT DURING ENGINE START AND SWITCH ON THE ENGINE TEST YOU FIND. POSSIBLY WITH ENG HP BLD VLV RECEPTACLE BLOCK CIRCUIT BREAKERS 11D21 (11D22) (WDM 71-51-11). OPENING? REMOVE THE SWITCH COVER AND EXAMINE THE SWITCH FOR N0 CONDITION AND LOOK FOR LOOSE/ DAMAGED WIRES. 20A GO TO BLOCK 1A. ARE THE SWITCH AND WIRES OK? YES 1A WAS "ENG SURGE CONT" 21 REPLACE DEDICATED MESSAGE SHOWN? 1> GENERATOR, M10169 (AMM 73-21-08/401). NO IF THE PROBLEM CONTINUES, DO THIS PROCEDURE: BVCU BITE PROCEDURE (FIM 75-32-00/101, FIG. 103). IF THERE ARE OTHER FAULT CODES SHOWN, DO THE CORRECTIVE ACTION FOR THAT CODE. IF THERE ARE NO OTHER FAULT CODES SHOWN, GO TO BLOCK 2B. DO THIS PROCEDURE: EEC YES BITE PROCEDURE (FIG. 103). 23 DO THE APPLICABLE IS FAULT SHOWN? CORRECTIVE ACTION. YES 2A WAS ENGINE EEC "INOP" ON 11 CHECK CURCUIT BREAKERS 23A FOLOW THE TROUBLESHOOTING WITH EICAS "ENGINE EEC" SHOWN? 11L4 AND 11L5 (11L31 AND PROCEDURE FOR FAULT CODE 39 11L32) (ENG EEC SUPERVISORY NΩ AND ENG EEC LIMITER). 23B DO THIS PROCEDURE: IF FOUND TRIPPED, RESET. RUN EEC BITE PROCEDURE SUSPECTED ELECTRICAL POWER LOSS TO AIRFLOW CONTROL SYSTEM AGAIN (FIG. 103). HAVE THE CURCUIT BREAKERS (FIG. 118). TRIPPED AGAIN? IF NO PROBLEMS ARE FOUND, GO TO BLOCK 21 OF THIS FIGURE. YFS 2B REMOVE AND INSTALL THE 23C CONTINUE THE ENGINE IN L (R) ENGINE SPEED CARD SERVICE. (AMM 77-12-03/401). DOES THE "INOP" LIGHT GO SEE SHEET 2 1 > "ENG SURGE CONT" EICAS MESSAGE IS (BLOCK 3) DISCONNECTED ON AIRPLANES WITH SB 75-5,

Engine Limiter INOP On with EICAS ENGINE LIMITER Message Shown Figure 115 (Sheet 1)

AND ENGINES WITH SB 75-B506.

GO TO BLOCK 2.



FROM SHEET 1 (BLOCK 2B) NO OPEN L (R) ENGINE SPEED 12 PUT THE LIMITER SWITCH TO 24 EXAMINE THE CIRCUIT FROM CARD CIRCUIT BREAKER 11B31 THE OFF POSITION AND MEASURE D4162 (D4064), PIN 1 TO D3572, (11B32), MAKE SURE LIMITER RESISTANCE TO GROUND OF D4162 PIN 24 (WDM 73-21-11,-21). SWITCH IS ON, AND DISCONNECT (D4064), PIN 1. REPAIR THE PROBLEMS THAT EEC, CONNECTOR D4162 (D4064) IS THERE 20 MEGOHM MINIMUM YOU FIND. (WDM 73-21-11,-21). RESISTANCE? DOES "ENG LIMITER" MESSAGE YES GO OUT? 25 REPLACE THE ENGINE START/ YES RAT MODULE, M10468, LOCATED ON THE PILOTS' OVERHEAD PANEL, P5 (L (R) LIMITER SWITCH, S2 (S3) FAULTY)(WDM 73-21-11,-21). IF THE PROBLEM CONTINUES, REMOVE THE L (R) EICAS COMPUTER (AMM 31-41-02/401). **EXAMINE THE CIRCUIT FROM** D3572 (D3574), PIN 22, TO THE L (R) EICAS COMPUTER, CONNECTORS D319B (D319D) AND D321B (D321D), PIN H8 (H4). REPAIR THE PROBLEMS THAT YOU FIND. YES CLOSE L (R) ENGINE SPEED 26 REPLACE THE EEC, M10391 CARD CIRCUIT BREAKER AND (M10392)(AMM 73-21-07/401). MEASURE FOR 28V DC AT EEC, CONNECTOR D4162 (D4064), PIN 2 (WDM 73-21-11,-21). IS 28V DC PRESENT? NO NO DISCONNECT INTERFACE PLUG, 27 EXAMINE THE CIRCUIT FROM D1006P, AND MEASURE FOR 28V DC D1006P, PIN 16 TO THE L (R) AT PIN 16 OF MATING EEC LIMITER CIRCUIT BREAKER RECEPTACLE (WDM 73-21-11,-21). 11L4 (11L31)(WDM 73-21-11, IS 28V DC PRESENT? REPAIR THE PROBLEMS THAT YES YOU FIND. SEE SHEET 3 (BLOCK 6)

Engine Limiter INOP On with EICAS ENGINE LIMITER Message Shown Figure 115 (Sheet 2)

FROM SHEET 2 (BLOCK 5) YES NO MEASURE RESISTANCE 13 DISCONNECT DGCU A, CONNEC-28 EXAMINE THE CIRCUIT FROM (THROUGH DIODE IN DGCU) TOR D1388, AND MEASURE D1388, PIN 14, TO D1006P, PIN 16, AND FROM D1388, PIN 15, TO D1006P, PIN 17 BETWEEN PINS 16 AND 17 OF RESISTANCE BETWEEN: D1006P: D1388 D1006P (WDM 71-51-11). • METER POSITIVE - PIN 16 PIN 14 TO PIN 16 PIN 15 TO PIN 17 • METER NEGATIVE - PIN 17 REPAIR THE PROBLEMS THAT YOU FIND. RESISTANCE OF 9-12 OHM IS ACCEPTABLE. RESISTANCE OF 1.5 OHM IF METER POLARITY IS MAXIMUM IS ACCEPTABLE. REVERSED, RESISTANCE OF MEASURE RESISTANCE TO 20 MEGOHM IS ACCEPTABLE, DUE GROUND OF EACH PIN. TO DIODE IN THE CIRCUIT. RESISTANCE OF 20 MEGOHM MEASURE RESISTANCE TO ACCEPTABLE. IS RESISTANCE ACCEPTABLE? GROUND OF PINS 16 AND 17. RESISTANCE OF 20 MEGOHM MINIMUM IS ACCEPTABLE. IS RESISTANCE ACCEPTABLE? 14 DO A CONTINUITY CHECK OF 29 REPLACE THE DEDICATED YES DIODE BETWEEN DGCU RECEPTACLE GENERATOR CONTROL UNIT A, M10157 (AMM 73-21-10/401). PINS 14 AND 15: • METER POSITIVE - PIN 14 • METER NEGATIVE - PIN 15 IF METER POLARITY REVERSED, RESISTANCE IS 20 MEGOHM MINIMUM. MEASURE RESISTANCE TO GROUND OF PINS 14 AND 15. YFS RESISTANCE OF 20 MEGOHM 30 EXAMINE THE CIRCUIT FROM THE DGCU RECEPTACLE, PIN 17, ACCEPTABLE. IS RESISTANCE ACCEPTABLE? TO THE EEC, CONNECTOR D4162 (D4064), PIN 2 AND FROM

> Engine Limiter INOP On with EICAS ENGINE LIMITER Message Shown Figure 115 (Sheet 3)

EFFECTIVITY-ALL

73-21-00

PINS TO GROUND (WDM 73-21-11,

REPAIR THE PROBLEMS THAT

-21).

YOU FIND.

R04

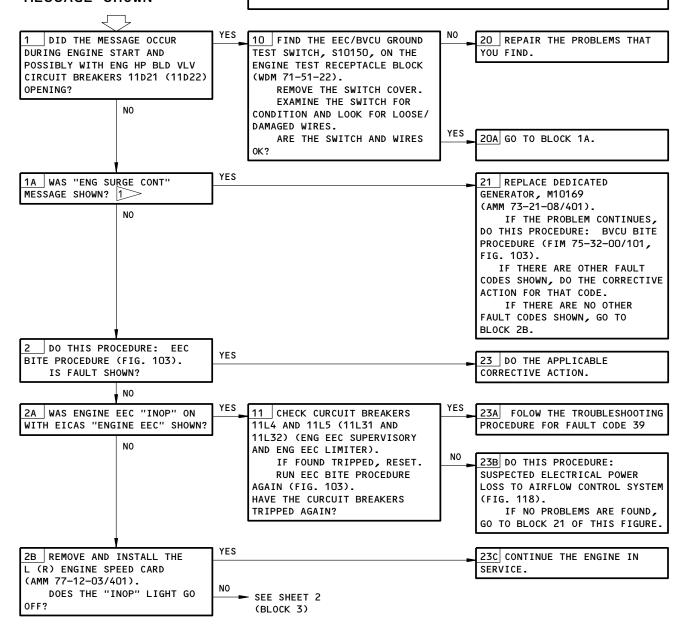
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PREREQUISITES

ENGINE EEC "INOP"
ON WITH EICAS
"ENGINE EEC"
MESSAGE SHOWN

MAKE SURE THESE CIRCUIT BREAKERS ARE CLOSED: (LEFT ENGINE) 11B31, 11D21, 11L4, 11L5 (RIGHT ENGINE) 11B32, 11D22, 11L31, 11L32

MAKE SURE THE AIRPLANE IS IN THIS CONFIGURATION: ELECTRICAL POWER IS ON (AMM 24-22-00/201)



"ENG SURGE CONT" EICAS MESSAGE IS DISCONNECTED ON AIRPLANES WITH SB 75-5 AND ENGINES WITH SB 75-B506.

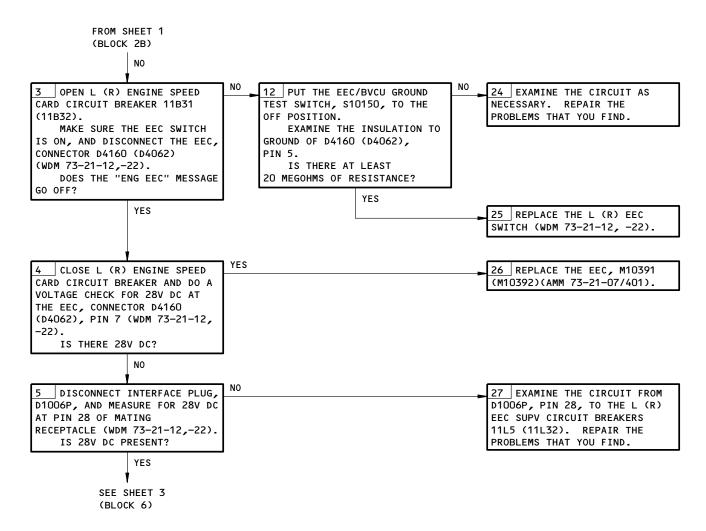
GO TO BLOCK 2.

Engine EEC INOP On with EICAS ENGINE EEC Message Shown Figure 116 (Sheet 1)

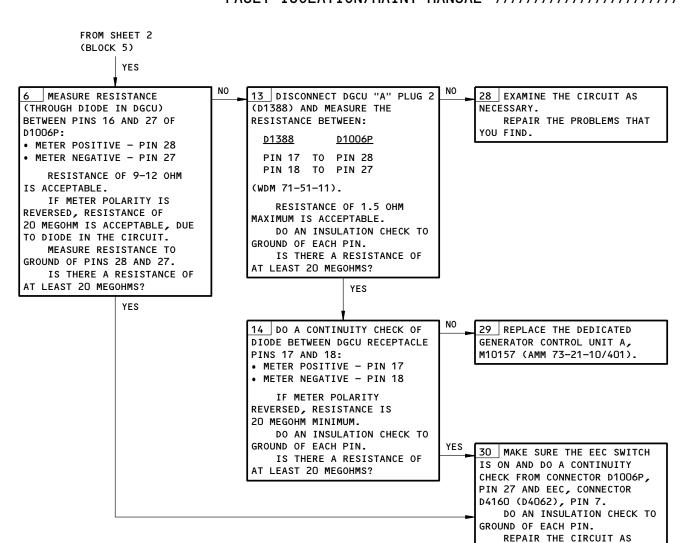
ALL

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Engine EEC INOP On with EICAS ENGINE EEC Message Shown Figure 116 (Sheet 2)



Engine EEC INOP On with EICAS ENGINE EEC Message Shown Figure 116 (Sheet 3)

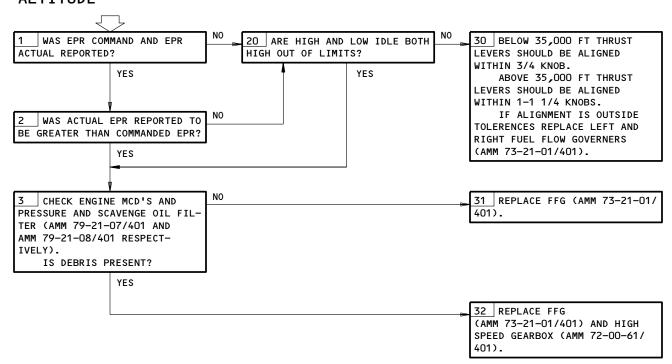
EFFECTIVITY-ALL

73-21-00

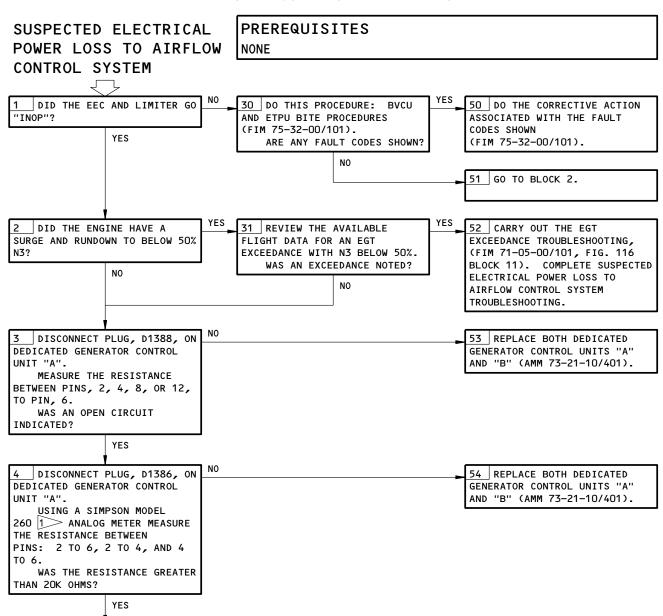
NECESSARY.

ENGINE THRUST LEVERS MISALIGNED **INCREASING WITH ALTITUDE**

PREREQUISITES NONE

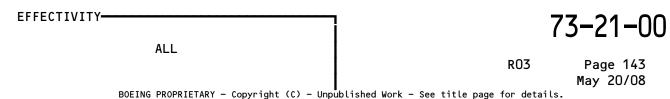


Engine Thrust Levers Misaligned Increasing with Altitude Figure 117

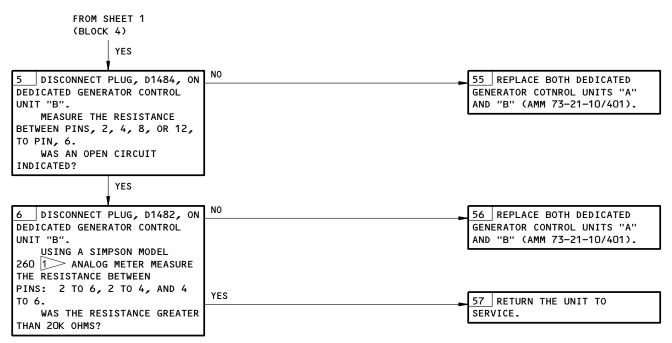


ALTERNATIVE METERS CAN BE USED TO CHECK THE INTEGRITY OF THE UNIT. HOWEVER, DATUM READINGS MUST BE TAKEN FROM A KNOWN SERVICEABLE UNIT. IN THE CASE OF DIGITAL METERS, ONLY THOSE THAT HAVE DIODE CHECKING CAPABILITY CAN BE USED (THESE READINGS WILL BE A VOLTAGE LEVEL AND NOT RESISTANCE). FOR DIGITAL METERS THE VOLTAGE MEASURED WILL BE 1.2 VOLTS RISING TO 2 VOLTS FOR A GOOD UNIT AND 0.8 VOLTS RISING TO 1.8 VOLTS FOR A FAULTY UNIT.

Suspected Electrical Power Loss to Airflow Control System Figure 118 (Sheet 1)



SEE SHEET 2 (BLOCK 5)



Suspected Electrical Power Loss to Airflow Control System Figure 118 (Sheet 2)

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PREREQUISITES MAKE SURE THESE CIRCUIT BREAKERS ARE CLOSED: 11B2 (C1338, ISOL VALVE CONT), 11B3 (C1337, ISOL VALVE CONT), 11Q10 (C1339, ENG BLD L), 11Q19 (C1340, ENG BLD R), 11M13 (C653, AIR COND PACK LEFT FLOW CONT), 11M22 (C704, AIR COND PACK RIGHT FLOW CONT), 11C27 (C1147, ANTI-ICE ENG L), 11C28 (C1148, ANTI-ICE ENG R), 11R20 (C1132, ANTI-ICE WING) MAKE SURE THESE CIRCUIT BREAKERS ARE OPEN: 11L4 (C4119, LEFT ENGINE ELECTRONIC ENGINE CONTROL LIMITER), 11L5 (C4129, LEFT ENGINE ELECTRONIC ENGINE CONTROL SUPV), 1131 (C4127, RIGHT ENGINE ELECTRONIC ENGINE CONTROL LIMITER), 11L32 (C4130, RIGHT ENGINE ELECTRONIC ENGINE CONTROL SUPV)

MAKE SURE THE AIRPLANE IS IN THIS CONFIGURATION:

ELECTRICAL POWER IS ON (AMM 24-22-00/201)

PNEUMATIC POWER IS OFF (AMM 36-00-00/201)

LEFT (RIGHT) EEC BLEED SYSTEM DISCRETE CIRCUIT TEST

SET THESE SWITCHES ON THE 21 DO THIS PROCEDURE FOR THE 51 REPLACE THE LEFT (RIGHT) P5 PANEL TO THE "OFF" LEFT (RIGHT) ECS BLEED CARD, ECS BLEED CONFIGURATION CARD, POSITION: M10313 (M10312): ECS BLEED M10313 (M10312) - L PACK SELECTOR CONFIGURATION CARD BITE (AMM 36-11-12/401). 1>> - R PACK SELECTOR PROCEDURE (FIM 36-10-00/101, - BLEED AIR-L ENG FIG. 104). DID THE LED INDICATION - BLEED AIR-R ENG ANTI-ICE ENGINE L LIGHT STAY ON? - ANTI-ICE ENGINE R YES - ANTI-ICE WING. 52 REPLACE THE LEFT (RIGHT SET THE "BLEED AIR PACK FLOW CONTROL CARD, M863 ISOLATION VALVE" SWITCH ON THE (M864) (AMM 21-51-09/401). P5 PANEL TO THE "CLOSED" IF PROBLEM CONTINUES, POSITION. EXAMINE THE CIRCUIT FROM THE L REMOVE THE L (R) EEC, (R) BLEED CONFIGURATION CARD, M10391 (M10392), FROM THE E1-1M10313 (M10312), PIN 44, TO (E3-1) SHELF THE L (R) EEC, M103391 (AMM 73-21-07/401) (M10392) CONNECTOR D4160 (WDM 73-21-12, WDM 73-21-22). (D4062) PIN 33 (WDM 73-21-12, DO A CHECK FOR 28V DC ON - SEE SHEET 2 WDM 73-21-22). REPAIR ANY THE FOLLOWING PIN OF THE EEC (BLOCK 2) PROBLEMS THAT YOU FIND. 1 SHELF CONNECTOR D4160 (D4062): • PIN 33 > RE-INSTALL THE L (R) EEC, M10391 (M10392), FROM THE DID YOU MEASURE 28V DC ON E1-1 (E3-1) SHELF (AMM 73-21-07/401) (WDM 73-21-12, PIN 33? WDM 73-21-22). CLOSE ALL OF THE CIRCUIT BREAKERS OPENED IN THE PREREQISITES BOX.

Left (Right) EEC Bleed System Discrete Circuit Test Figure 119 (Sheet 1)

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FROM SHEET 1 (BLOCK 1) 2 OPEN THE "AIR COND PACK 22 DO THIS PROCEDURE FOR THE 53 REPLACE THE LEFT (RIGHT) LEFT (RIGHT) PACK FLOW CONT" LEFT (RIGHT) ECS BLEED CARD, ECS BLEED CONFIGURATION CARD, M10313 (M10312): ECS BLEED M10313 (M10312) CIRCUIT BREAKER, C653 (C704). DISCONNECT CONNECTOR CONFIGURATION CARD BITE (AMM 36-11-12/401). 1 PROCEDURE (FIM 36-10-00/101, D1930J (D1936J) FROM THE LEFT (RIGHT) FLOW CONTROL AND FIGURE 104). SHUTOFF VALVE, V16 (V17) (WMD 21-51-01, WDM 21-51-02). DID THE LED INDICATION LIGHT STAY ON? CLOSE THE "AIR COND PACK YES LEFT (RIGHT) PACK FLOW CONT" CIRCUIT BREAKER, C653 (C704). 54 REPLACE THE LEFT (RIGHT DO A CHECK FOR 28V DC ON PACK FLOW CONTROL CARD, M863 THE FOLLOWING PIN OF THE EEC (M864) (AMM 21-51-09/401). SHELF CONNECTOR D4160 (D4062) IF PROBLEM CONTINUES, EXAMINE THE CIRCUIT FROM THE L (WDM 73-21-12, WDM 73-21-22): • PIN 33. (R) BLEED CONFIGURATION CARD, M10313 (M10312), PIN 44, TO DID YOU MEASURE 28V DC ON THE L (R) EEC, M103391 PIN 33? (M10392) CONNECTOR D4160 YES (D4062) PIN 33 (WDM 73-21-12, WDM 73-21-22). REPAIR ANY PROBLEMS THAT YOU FIND. 1 SEE SHEET 3

> Left (Right) EEC Bleed System Discrete Circuit Test Figure 119 (Sheet 2)

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(BLOCK 3)

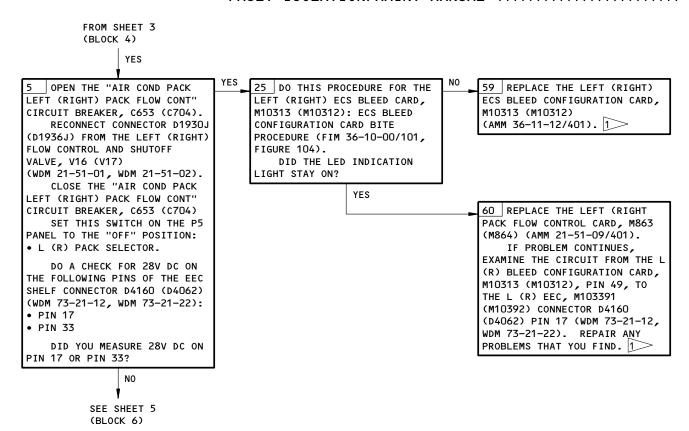
73-21-00

> WDM 73-21-22). REPAIR ANY PROBLEMS THAT YOU FIND. 1

FROM SHEET 2 (BLOCK 2) 3 DO A CHECK FOR 28V DC ON 23 DO THIS PROCEDURE FOR THE 55 REPLACE THE LEFT (RIGHT) THE FOLLOWING PIN OF THE EEC LEFT (RIGHT) ECS BLEED CARD, ECS BLEED CONFIGURATION CARD, SHELF CONNECTOR D4160 (D4062) M10313 (M10312): ECS BLEED M10313 (M10312) (AMM 36-11-12/401). 1>> (WDM 73-21-12, WDM 73-21-22): CONFIGURATION CARD BITE PROCEDURE (FIM 36-10-00/101, • PIN 17. FIGURE 104). DID YOU MEASURE 28V DC ON DID THE LED INDICATION PIN 17? LIGHT STAY ON? NO YFS 56 REPLACE THE LEFT (RIGHT PACK FLOW CONTROL CARD, M863 (M864) (AMM 21-51-09/401). IF PROBLEM CONTINUES, EXAMINE THE CIRCUIT FROM THE L (R) BLEED CONFIGURATION CARD, M10313 (M10312), PIN 49, TO THE L (R) EEC, M103391 (M10392) CONNECTOR D4160 (D4062) PIN 17 (WDM 73-21-12, WDM 73-21-22). REPAIR ANY PROBLEMS THAT YOU FIND. 1 4 SET THIS SWITCH ON THE P5 24 DO THIS PROCEDURE FOR THE 57 REPLACE THE LEFT (RIGHT) PANEL TO THE "AUTO" POSITION: ECS BLEED CONFIGURATION CARD, LEFT (RIGHT) ECS BLEED CARD, L (R) PACK SELECTOR. M10313 (M10312): ECS BLEED M10313 (M10312) CONFIGURATION CARD BITE (AMM 36-11-12/401). 1> DO A CHECK FOR 28V DC ON PROCEDURE (FIM 36-10-00/101, THE FOLLOWING PIN OF THE EEC FIGURE 104). SHELF CONNECTOR D4160 (D4062) DID THE LED INDICATION (WDM 73-21-12, WDM 73-21-22): LIGHT STAY ON? • PIN 17. YES DID YOU MEASURE 28V DC ON PIN 17? 58 REPLACE THE LEFT (RIGHT PACK FLOW CONTROL CARD, M863 YES (M864) (AMM 21-51-09/401). IF PROBLEM CONTINUES, SEE SHEET 4 EXAMINE THE CIRCUIT FROM THE L (R) BLEED CONFIGURATION CARD, (BLOCK 5) M10313 (M10312), PIN 49, TO THE L (R) EEC, M103391 (M10392) CONNECTOR D4160 (D4062) PIN 17 (WDM 73-21-12,

Left (Right) EEC Bleed System Discrete Circuit Test Figure 119 (Sheet 3)

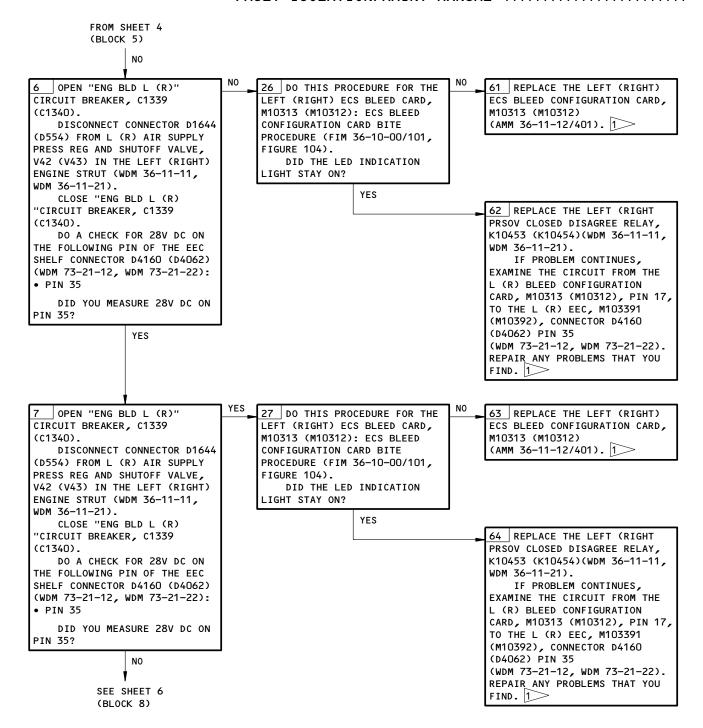
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Left (Right) EEC Bleed System Discrete Circuit Test Figure 119 (Sheet 4)

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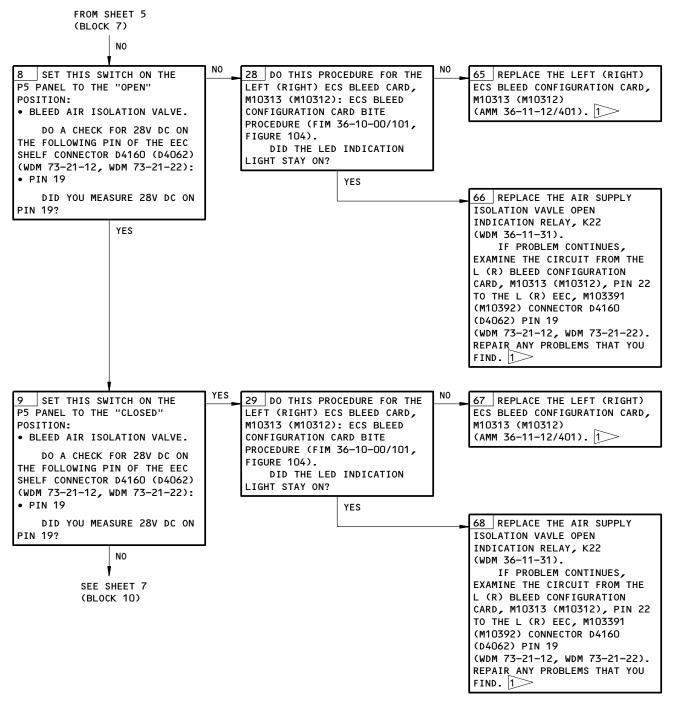


Left (Right) EEC Bleed System Discrete Circuit Test Figure 119 (Sheet 5)

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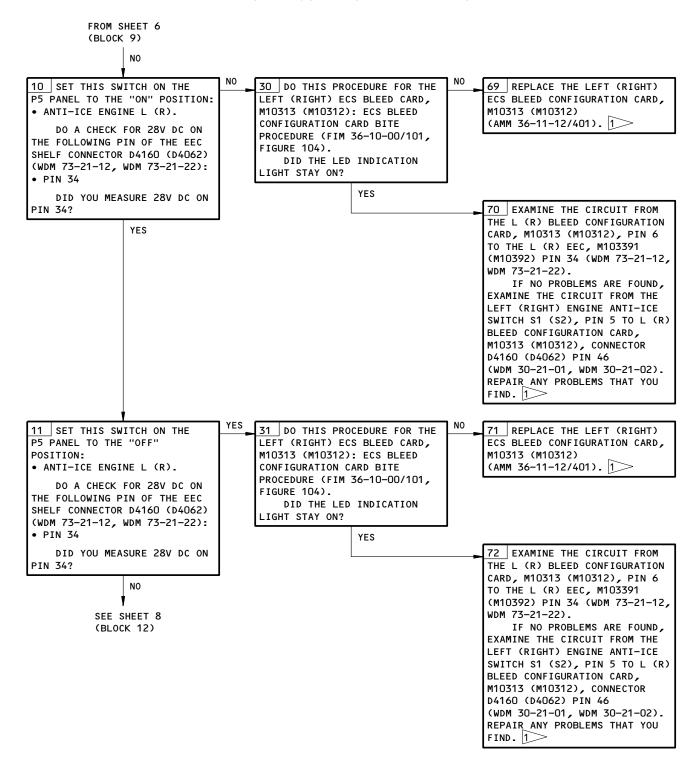
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Left (Right) EEC Bleed System Discrete Circuit Test Figure 119 (Sheet 6)





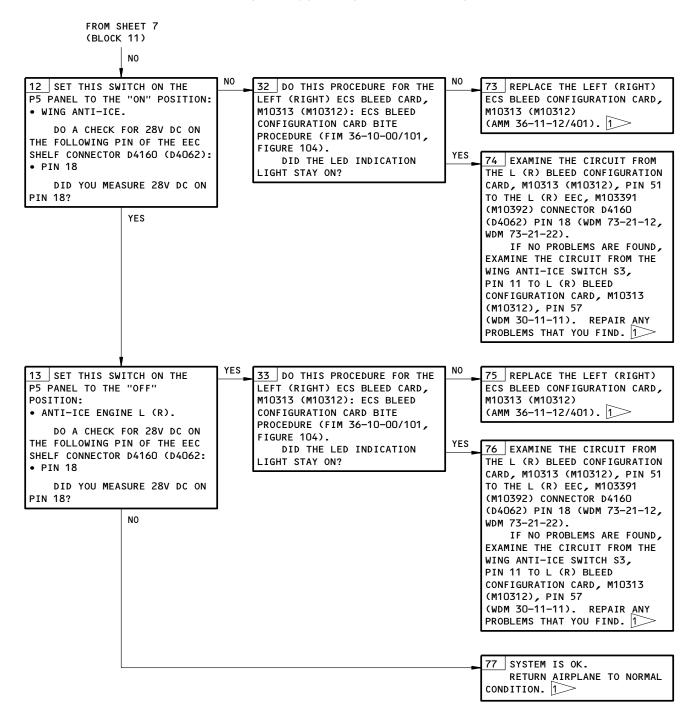
Left (Right) EEC Bleed System Discrete Circuit Test Figure 119 (Sheet 7)

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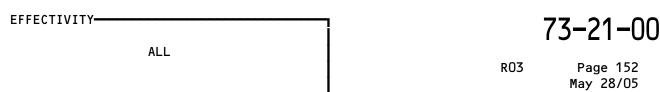
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Left (Right) EEC Bleed System Discrete Circuit Test Figure 119 (Sheet 8)



/////	///////////////////////////////////////	/
/ RE	3.211 ENGINES	/
11111		,

1. ARINC 429 Data Bus

A. General

CAUTION: DO NOT PROBE CONNECTORS. USE A BREAKOUT BOX; CONNECTORS MAY BE DAMAGED.

- (1) ARINC 429 data bus charts provide information needed to analyze ARINC 429 transmitters, receivers, and data buses. Testing is accomplished at available terminal blocks or at LRU connectors using a breakout box.
- B. Equipment
 - Standard multi-meter (1)
 - (2) Interface Technology Model 429-2 Data Bus Analyzer or ARINC 429 Data Bus Analyzer, JC Air Model 429EB
 - (3) Breakout box A34011-1 (preferred) A34011-112 (optional)

EEC								
DIGITAL OUTPUT BUS CHART								
BUS NAME					BUS	ВІТ		
SOURCE	TYPE	BUS	CON	PINS	FORMAT		DATA BUS	
EEC-RR (L R)	А	1		13 14	429	LO	TMC/EICAS DATA	
EEC-RR (L R)	В	2		29 30	429	L0	AIDS DATA	

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EEC ID=1A											
OCTAL LABELS CHART											
SIGNAL	TYPE	LABEL	FORMAT	MIN UPDATE RATE	SDI	BINARY RANGE	POSITIVE SENSE	UNITS			
EEC DISCRETES	Α	270	DIS	2	00	N/A	N/A	N/A			
EPR COMMAND	Α	341	BNR	20	00	4	ALWAYS POS	RATIO			
EPR IDLG	Α	301	BNR	2	00	4	ALWAYS POS	RATIO			
EPR MAX	Α	342	BNR	2	00	4	ALWAYS POS	RATIO			
EEC DISCRETES	В	270	DIS	2	00	N/A	N/A	N/A			
EPR COMMAND	В	341	BNR	20	00	4	ALWAYS POS	RATIO			
EPR IDLE	В	301	BNR	2	00	4	ALWAYS POS	RATIO			
EPR MAX	В	342	BNR	2	00	4	ALWAYS POS	RATIO			
FAN INLET TOT TEMP	В	130	BNR	2	00	128	POS/NEG	DEGS C			
TRIM FDBK (LVDT)	В	325	BNR	2	00	128	ALWAYS POS	IN./1000			
EQUIV PLA	В	133	BNR	2	00	150	ALWAYS POS	DEGS			

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EEC									
DISCRETE OCTAL LABELS/BIT CHART									
SIGNAL	OCTAL LABEL	BIT	ONE-STATE	ZERO-STATE					
MOD STANDARD	270	11		0					
MOD STANDARD	270	12		0					
MOD STANDARD	270	13		0					
MAINTENANCE	270	14	REQ'D	NOT REQ'D					
ENGINE DESIGNATION	270	15	1						
ENGINE DESIGNATION	270	16		0					
ENGINE DESIGNATION	270	17		0					
ENGINE DESIGNATION	270	18		0					
ENGINE DESIGNATION	270	19		0					
SUPERVIS REVERTED	270	20	REVERTED	ОК					
COWL ANTI-ICE	270	22	ON	OFF					
AIR COND BLEED	270	23	ON	OFF					
AIR COND MOD	270	24	ON	OFF					
SUPERV FAIL-FIXED	270	25	FAILED	ок					
WING ANTI-ICE	270	26	ON	OFF					
PRSOV	270	27	OPEN	CLOSED					
ENGINE OUT	270	28	оит	ОК					
ISOL VALVE	270	29	OPEN	CLOSED					

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FUEL FLOW INDICATING SYSTEM

COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	AMM REFERENCE	
TRANSMITTER - FUEL FLOW		2	414AR,424AR	73-31-01	

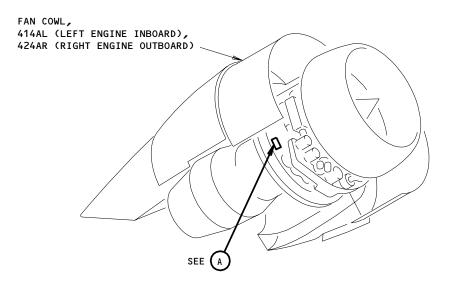
Fuel Flow Indicating System - Component Index Figure 101

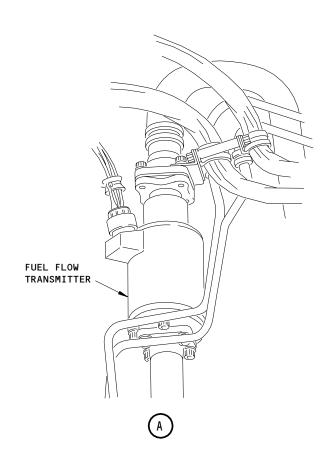
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Fuel Flow Indicating System - Component Location Figure 102

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FUEL FLOW INDICATION **PROBLEM**

PREREQUISITES

NONE

REPLACE FUEL FLOW TRANSMITTER (MM 73-31-01).

IF FAULT PERSISTS, CHECK CIRCUIT BETWEEN CONNECTOR D1328 PIN 1, 2, AND 3 AND L(R) EICAS CONNECTOR D319A AND D321A PIN J8, J9 AND J7 (D321A AND D321D PIN J1, K1 AND H1) (WM 71-51-11 AND 73-31-11).

Fuel Flow Indication Problem Figure 103

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FUEL FILTER BYPASS WARNING SYSTEM

COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	AMM REFERENCE
SWITCH - DIFFERENTIAL PRESSURE, S10133		2	414AR,424AR, FAN COWL	73-34-01

Fuel Filter Bypass Warning System - Component Index Figure 101

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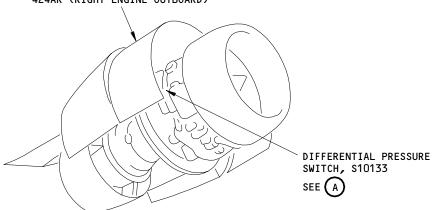
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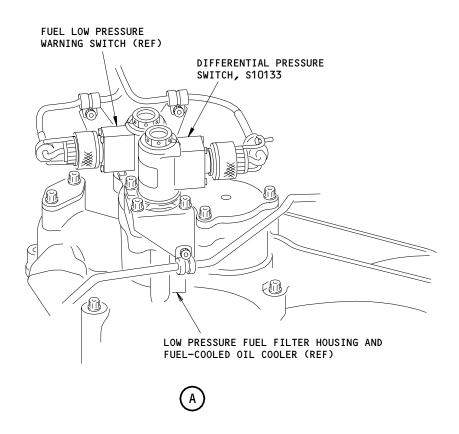
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FAN COWL, 414AR (LEFT ENGINE INBOARD), 424AR (RIGHT ENGINE OUTBOARD)





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Fuel Filter Bypass Warning System - Component Location Figure 102

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FUEL LOW PRESSURE WARNING SYSTEM

COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	AMM REFERENCE
SWITCH - FUEL LOW PRESSURE WARNING, S10134		2	414AR,424AR, FAN COWL	73-35-01

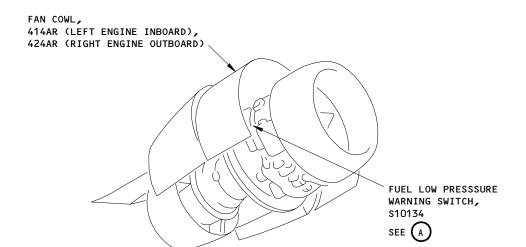
Fuel Low Pressure Warning System - Component Index Figure 101

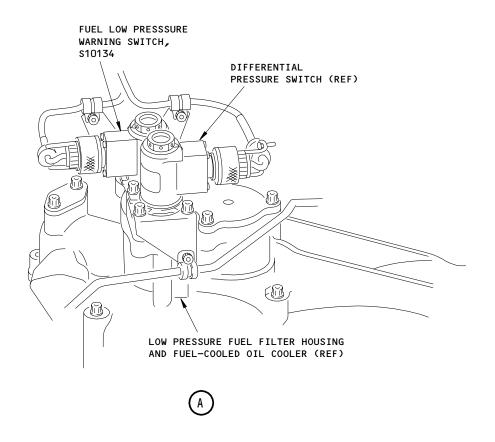
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Fuel Low Pressure Warning System - Component Location Figure 102

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