



767 MAINTENANCE PLANNING DATA

SECTION 8. STRUCTURAL INSPECTION PROGRAM

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A. SCOPE

This section of the MPD outlines the Scheduled Maintenance Tasks for the Structural Inspection Program. This program is designed to provide timely detection and repair of structural damage which may occur in the fleet during commercial operations. Detection of corrosion, stress corrosion, minor accidental damage and fatigue cracking by visual and/or Non-Destructive Test (NDT) procedures is considered. Major accidental damage such as that caused by bird strike or large ground handling equipment is considered readily detectable and tell-tail signs such as fuel leaks, loose fasteners, loss of cabin pressure, etc., continue to be an essential part of the Structural Inspection Program.

This program is intended to serve as a guide for airlines to develop individual maintenance programs. The Structural Tasks listed herein constitute minimum inspection requirements for all 767 airplanes. The applicability of the individual tasks and intervals depends on the incorporation of certain Service Bulletins. The Service Bulletins that affect these Structural Inspections are defined under the applicable task description. Operators are cautioned that time extensions for their fleet should be based on service bulletin status as well as service experience (refer to Operating Rules C.2.).

Notes applicable to the Structural Inspection Program are followed by explanations of the operating rules, age-exploration program, supplemental Structural Inspection Program, reporting of structural inspection tasks, and the page format.

B. NOTES

1. Inspection Tasks for detecting corrosion, stress corrosion, minor accidental damage and fatigue damage using visual and/or Non-Destructive Test (NDT) procedures are specified. After discrepancies are found, repair or modification action may be required to assure continuing airworthiness of the airplane.
2. **INSPECTION:** An examination of an item against a specific standard to detect irregularities and discrepancies such as wear, deterioration, damage, corrosion, cracking, etc.

Inspection Task Definitions

- **Inspection - General Visual (GVI):** A visual examination of an interior or exterior area, installation, or assembly to detect obvious damage, failure, or irregularity. This level of inspection is made from within touching distance unless otherwise specified. A mirror may be necessary to enhance visual access to all exposed surfaces in the inspection area. This level of inspection is made under normally available lighting conditions, such as daylight, hangar lighting, flashlight, or drop light; and may require removal or opening of access panels or doors. Stands, ladders, or platforms may be required to gain proximity to the area being checked.
 - **Inspection - Detailed (DET):** An intensive examination of a specific item, installation, or assembly to detect damage, failure, or irregularity. Available lighting is normally supplemented with a direct source of good lighting at an intensity deemed appropriate. Inspection aids, such as mirrors or magnifying lenses, may be necessary. Surface cleaning and elaborate access procedures may be required.
 - **Inspection - Special Detailed (SDI):** An intensive examination of a specific item, installation, or assembly to detect damage, failure, or irregularity. The examination is likely to make extensive use of specialized inspection techniques and/or equipment. Intricate cleaning and substantial access or disassembly procedure may be required.
3. Appendix E of this document includes a complete set of MPD/MRB/Task Card Number Cross-Reference Indexes.



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C. OPERATING RULES

1. All airplanes in an operator's or group of operators' 767 fleet shall be subject to the provisions of this document. These include requirements for external and internal inspections, age-exploration programs, and a supplemental Structural Inspection Program.
2. Initial Check Intervals for the Structural Inspection Program are expressed in both calendar time and flight cycles. Any Check Interval change would be substantiated by service experience and handled by FAA approved program revision procedures as applicable to each operator or group of operators.
3. Supplemental Structural Inspection requirements listed in the Airworthiness Limitations Section 9 should be maintained utilizing methodology provided in Document D622T001-DTR or an alternate FAA approved routine program revision procedure.
4. Section 9 of the MPD also specifies the structural safe-life limited parts installed in the model 767 airplane. Boeing Service Letter 767-SL-32-092 further defines, to the component level, the safe-life limited parts referred to in Section 9. This service letter lists, by part number, the structural safe-life limited components of the nose landing gear, main landing gear and landing gear support structure identifying the established structural safe-life limits.
5. Special Detailed Inspections are to be used when specified for inspecting hidden details or may be used as alternatives to detailed Visual Inspections. Hidden details requiring NDT procedures are listed under appropriate zones either internally or externally. Procedures for conducting these Special Detailed Inspections are given in the Boeing Non-Destructive Testing Manual (D634T301).
6. Normal cleanup procedures are to be used prior to conducting GVIs or Detailed Inspections. Specified cleanup procedures are to be used for Special Detailed Inspections. Sealant and corrosion protection finishes should only be removed when specified and restored in accordance with the 767 Airplane Maintenance Manual after the task is completed.
7. Excessive dust, debris, or overspray of corrosion inhibiting compounds, found during any inspection, are considered to be an unsatisfactory condition possibly reducing the fire resistance of the airplane design. Clean up of these materials should be a standard part of maintenance activity. (Reference Service Letter 767-SL-25-084 dated 23 March 1998).

D. AGE-EXPLORATION PROGRAM

The Age Exploration Program concerned those Inspection Tasks which were performed on a specific fraction of the fleet within the specified interval. The Age Exploration Program has been superseded by the current Structures Maintenance Program outlined in this document.

E. SUPPLEMENTAL STRUCTURAL INSPECTION PROGRAM

Where the initial Scheduled Inspection Program does not ensure timely detection of potential fatigue damage in a structural item, supplemental fatigue related inspections will be required and are listed as Airworthiness Limitations in Section 9. Such supplemental inspections will begin at or prior to the threshold defined in Section 9 of this document.

One suggested supplemental Structural Inspection Program has been developed for all affected structure, using the Damage Tolerance Rating System, defined in Document D622T001-DTR. The resulting inspections are identified by an MPD Item containing a reference to a DTR check form in the task description. These inspections must be accomplished at or prior to the specified threshold for the task.

When reaching the threshold of 50,000 Flight Cycles (-200 and -300 Passenger) or 40,000 Flight Cycles (-300F Freighter or -400ER Passenger), all C-check (or higher) Structural Inspection Repeat Intervals must be no greater than those shown in the MPD Section 8 (Structures C-Check is defined in Section 1). This means that any operator, who has escalated the structures program by changing either task intervals or the C-Check Interval, must reduce the repeat frequencies back to the MPD baseline structures program intervals before accumulating 50,000 or 40,000 Flight Cycles, respectively. The reason for this is that the FAR 25.571 damage tolerance evaluation takes credit for the baseline structures program. The Airworthiness Limitations listed in Section 9 cover structure for which the required DTR is not satisfied by the baseline Structural Inspections of Section 8. Any continued escalation beyond the MPD baseline structures program may result in additional structure not meeting the required DTR which was the basis of certification.

Operators who do not plan to use the supplemental Structural Inspection Program suggested in Section 8, may complete the basic DTR Check Forms, contained in Document D622T001-DTR, and select the method of inspection and corresponding repeat intervals for their own program. A phased inspection program may be considered for tasks which allow percentage inspections at each major structural visit.



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F. CORROSION PREVENTION

The Boeing Model 767 CPCP is an integral part of the Structural Inspection Requirements. All tasks in the Structural Inspection tasks require the application of the CPCP Basic Task at the specified intervals (unless otherwise specified). All tasks with interval of S1C/1C or higher (unless otherwise specified) require the application of the CPCP Basic Task at the specified intervals. Refer to Section 8 for the CPCP Basic Task details and CPCP Reporting requirements.

Inspection requirements are determined on the basis of continued airworthiness to preserve or restore the inherent corrosion prevention measures and structural surface finishes.

This section defines the 767 Corrosion Prevention and Control Program, including a Basic Task, Implementation Ages, and Repeat Intervals. This program is intended for use by 767 operators who do not have a proven effective Corrosion Prevention and Control Program. Operators having an existing program that does not control corrosion to LEVEL 1 or better for areas listed in the Structural and Zonal Program should make appropriate adjustments in the affected areas. Checks should be made on both the task content and repeat interval being used and appropriate adjustments made.

1. BASIC TASK

The following describes the BASIC TASK to be accomplished in each defined airplane area as part of the Structural and Zonal requirements:

1. Remove all systems, equipment and interior furnishings, etc. (e.g., toilets, galleys, lining, insulation) as required to accomplish 3). It is not necessary to remove bushings unless specified in the Task Description or there is an indication of corrosion, or the bushing has migrated.
2. Prior to inspection, clean the area as required to accomplish Step 3 of the Basic Task.
3. Visually inspect all structure listed from a distance considered necessary to detect early stages of corrosion or indications of other discrepancies such as cracking (e.g., GVI). Pay particular attention to listed areas where experience has shown that corrosion may occur. These areas are listed separately under the General Area Inspection description. Areas requiring a Detailed Inspection are noted in the appropriate Task Description. Additional Non-destructive Inspections or Visual Inspections following partial disassembly are required if there are indications of hidden corrosion such as bulging skins, corrosion running into splices or under fittings, etc.

4. Remove all corrosion, evaluate damage and repair or replace all discrepant structure, including application of protective finishes, as appropriate.
Surface oxidation of ferrous metal fasteners may be handled by normal or existing maintenance practices.
5. Clear any blocked holes or gaps that may hinder drainage.
6. Apply suitable approved Water Displacing/Anti-Corrosion Compounds as follows (recommended procedures for applying compounds are given in reference (OPTIONAL):
 - a. Minimum requirement for all areas except as noted in 6 c):
 - Apply a single coat that penetrates faying surfaces and displaces moisture (e.g., BMS 3-23)
OR
 - Apply a single coat of Dual Acting Compound that penetrates faying surfaces and displaces moisture, and after drying forms a durable barrier (e.g., BMS 3-29).
 - b. Recommended application for areas with high potential for severe corrosion (OPTIONAL):
 - Apply a dual application consisting of a single coat that penetrates and displaces moisture covered by a single coat that forms a durable barrier (e.g., a single coat per BMS 3-23 with a top-coat per BMS 3-26 TYPE II)
OR
 - Apply a single coat of Dual Acting Compound that penetrates faying surfaces and displaces moisture after drying forms a durable barrier (e.g., BMS 3-29).
 - c. List of areas/items where water displacing/anti-corrosion compounds (Basic Task Item 6) should not be applied.
Water Displacing/Anti-Corrosion Compounds should not be applied to the following areas (see Reference 1 for additional supporting information):
 - Cables, pulleys, wiring, plastics, elastomers, oxygen systems
 - Lubricated or Teflon surfaces (e.g., greased joints, sealed bearings)
 - Over Cosmoline 1058 (or equivalent per MIL-C-16173 Grade 1)



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- Adjacent to tears or holes in insulation blankets (water repelling characteristics are diminished)
- Areas with electrical arc potential
- Interior materials, including Cargo Liners (change of flammability properties)
- Engine strut cavities, APU/APU shroud, cowling panels or pod (incompatibility with BMS 5-63 sealant and/or high temperatures)
- Fiberglass ducts where temperature exceeds 220 degrees F
- Selected areas noted.

7. Reinstall dry insulation blankets.

The following Corrosion Level Definitions are applicable to each task in this program:

1. **LEVEL 1 CORROSION**

Corrosion damage occurring between successive inspections that is local and can be reworked/blended-out within allowable limits as defined by the manufacturer (e.g., SRM, SB, etc.),

OR

Corrosion damage occurring between successive inspections that is widespread and can be reworked/blended-out well below allowable limits as defined by the manufacturer,

OR

Corrosion damage that exceeds allowable limits and can be attributed to an event not typical of the operator's usage of other airplanes in the same fleet (e.g., mercury spill),

OR

Operator experience over several years has demonstrated only light corrosion between successive inspections but latest inspection and cumulative blend-out now exceeds allowable limit.

2. LEVEL 2 CORROSION

Corrosion occurring between successive inspections that requires a single rework/blend-out which then exceeds allowable limits, requiring a repair/reinforcement or complete or partial replacement of structure listed,

OR

Corrosion occurring between successive inspections that is widespread and requires a single blend-out approaching allowable rework limits.

3. LEVEL 3 CORROSION

Corrosion found during the first or subsequent inspections which is determined (normally by the operator) to be an urgent airworthiness concern, requiring expeditious action.

NOTE: When LEVEL 3 corrosion is found, consideration should be given to action required on other airplanes in the operator's fleet. Details of the corrosion finding and planned action(s) should be expeditiously reported to the appropriate regulatory authority.

AN EFFECTIVE PROGRAM IS ONE THAT CONTROLS CORROSION OF ALL STRUCTURE LISTED TO LEVEL 1 OR BETTER.

G. REPORTING RESULTS OF STRUCTURAL INSPECTIONS

Reports of structural significant defects, as defined by the FAA Service Difficulty Reporting (SDR) process, shall be submitted by operators who are operating under FAA Regulations. Operators not required to submit SDRs shall make equivalent reports to Boeing Commercial Airplanes.

In addition to the above, all cracks found during the Supplemental Structural Inspections shall be reported within ten (10) days directly to the Manager of the Seattle Certification Office, Transport Airplane Directorate, FAA and to Boeing Commercial Airplanes using the Discrepant Structure Report Form. Refer to Document D622T001-DTR for the required report form (any suitable alternative which contains the same information may be used).

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FIGURE 1. STRUCTURAL INSPECTION PROGRAM EXAMPLE

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H. PAGE FORMAT: STRUCTURAL INSPECTION PROGRAM

COLUMN	EXPLANATION (STRUCTURAL INSPECTION PROGRAM)																										
MPD ITEM NUMBER	Each task in the MPD is identified with a unique number by ATA. The first two digits correspond to the ATA system and Subsystem. The next three digits are the MPD Sequence Numbers followed by two additional sequence numbers.																										
ZONE	Airplane Zone Number (see Zone Diagrams, Section 3) where task is performed.																										
ACCESS	Access Door/Panel Number required to gain access to item to be inspected (see Access Door/Panel Illustrations, Section 4).																										
INTERVAL	Task threshold (initial interval) specified in terms of flight cycles, "letter" check or calendar time. Note: Structural Letter Checks are preceded with an "S", e.g., "S 1C". If the Threshold and Repeat Interval differ, the first interval listed is the Threshold and the interval listed underneath is the Repeat Interval.																										
ILLUS REF	Reference to the Structural Illustrations which illustrate the Inspection item.																										
MANHOURS	Estimated manhours (per airplane) required to perform the task(s). These manhours do not include the time required to gain access, position work-stands, defuel and purge fuel tanks, troubleshoot, nor correct discrepancies found while performing the task. The manhour estimates are based on the use of skilled personnel and ready availability of required tools and equipment.																										
APPLICABILITY APL ENG	Applicable Airplane Model and Engine. If "ALL", the task is applicable to all configurations. "NOTE" refers to an explanation under the Task Description. <table><tr><th>APL</th><th>ENG</th></tr><tr><td>ALL = All Airplanes</td><td>ALL = All 767 Airplanes</td></tr><tr><td>PASS = Passenger Airplanes</td><td>4000 = P&W PW4052, PW4056, PW4060, and PW4062</td></tr><tr><td>200 = 767-200 Series</td><td>7R4 = P&W JT9D-7R4D and -7R4E</td></tr><tr><td>300 = 767-300 Series</td><td>7R4D = P&W JT9D-7R4D</td></tr><tr><td>400E = 767-400ER</td><td>7R4E = P&W JT9D-7R4E</td></tr><tr><td>SF = 767-200 Special Freighter</td><td>80 = GE CF6-80A and -80C (and variants)</td></tr><tr><td>BCF = 767-300 Boeing Converted Freighter</td><td>80A = GE CF6-80A</td></tr><tr><td>GMF = 767-300 General Market Freighter</td><td>80C = GE CF6-80C (and variants)</td></tr><tr><td>PF = 767-300 Package Freighter</td><td>524 = RR RB211-524H</td></tr><tr><td>300F = All 767-300 Freighters**</td><td></td></tr><tr><td>FRTR = All 767 Freighters</td><td></td></tr><tr><td>NOTE = Airplane Applicability Note</td><td></td></tr></table>	APL	ENG	ALL = All Airplanes	ALL = All 767 Airplanes	PASS = Passenger Airplanes	4000 = P&W PW4052, PW4056, PW4060, and PW4062	200 = 767-200 Series	7R4 = P&W JT9D-7R4D and -7R4E	300 = 767-300 Series	7R4D = P&W JT9D-7R4D	400E = 767-400ER	7R4E = P&W JT9D-7R4E	SF = 767-200 Special Freighter	80 = GE CF6-80A and -80C (and variants)	BCF = 767-300 Boeing Converted Freighter	80A = GE CF6-80A	GMF = 767-300 General Market Freighter	80C = GE CF6-80C (and variants)	PF = 767-300 Package Freighter	524 = RR RB211-524H	300F = All 767-300 Freighters**		FRTR = All 767 Freighters		NOTE = Airplane Applicability Note	
APL	ENG																										
ALL = All Airplanes	ALL = All 767 Airplanes																										
PASS = Passenger Airplanes	4000 = P&W PW4052, PW4056, PW4060, and PW4062																										
200 = 767-200 Series	7R4 = P&W JT9D-7R4D and -7R4E																										
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SF = 767-200 Special Freighter	80 = GE CF6-80A and -80C (and variants)																										
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PF = 767-300 Package Freighter	524 = RR RB211-524H																										
300F = All 767-300 Freighters**																											
FRTR = All 767 Freighters																											
NOTE = Airplane Applicability Note																											
	** 300F for Structures Fatigue Tasks only.																										
INSPECTION LEVEL and TASK DESCRIPTION	The level of inspection performed and a description of the task.																										

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STRUCTURAL INSPECTION TASKS

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
27-696-00	311 312	NOTE 312AR	40000 CYC S 4C		-----	400E	ALL	SPECIAL DETAILED - INTERNAL STABILIZER TRIM ACTUATOR-LOWER GIMBAL PLATE ASSEMBLY BS 1708.5, WL 239.9, BL 0.0 (TYPE 1 STRUCTURE) ACCESS NOTE: REQUIRES ACTUATOR ATTACH PIN REMOVAL. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 27-40-I01B FOR ALTERNATIVE REPEAT INSPECTIONS.
27-698-00	311 312	312AR NOTE	NOTE S 4C	3-3	-----	ALL	ALL	SPECIAL DETAILED - INTERNAL STABILIZER TRIM ACTUATOR-LOWER GIMBAL LUG ASSEMBLY BS 1708.5, WL 239.9 (TYPE 1 STRUCTURE) INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E) ACCESS NOTE: REQUIRES ACTUATOR ATTACH PIN REMOVAL. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 27-40-I01A FOR ALTERNATIVE REPEAT INSPECTIONS. NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 27-40-01.
32-400-00	711		NOTE		2	ALL	ALL	RESTORE - OFF-AIRCRAFT: NOSE LANDING GEAR AND COMPONENTS. INTERVAL NOTE: LANDING GEAR OVERHAUL OR 10 YEARS WHICHEVER COMES FIRST.
32-402-00	711	NOTE 1004	S 1A	1-10 7-1	0.01	ALL	ALL	GENERAL VISUAL - EXTERNAL: NOSE LANDING GEAR ASSEMBLY. ACCESS NOTE: AS VIEWED FROM THE GROUND.
32-404-00	711	1004	S 1C	1-10 7-1	0.3	ALL	ALL	DETAILED - EXTERNAL: NOSE LANDING GEAR ASSEMBLY INCLUDING COMPONENT ATTACH POINTS.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
32-406-00	713 714 715 716	NOTE 1004	S 1A	1-10 7-2	0.01	ALL	ALL	GENERAL VISUAL - EXTERNAL: NOSE LANDING GEAR DOOR ASSEMBLY. ACCESS NOTE: AS VIEWED FROM THE GROUND.
32-408-00	713 714 715 716	1004	S 1C	1-10 7-2	0.1	ALL	ALL	GENERAL VISUAL - EXTERNAL: NOSE LANDING FORWARD AND AFT GEAR DOOR ASSEMBLY.
32-410-00	731	1004	NOTE		43	ALL	ALL	RESTORE - OFF-AIRCRAFT: LEFT MAIN LANDING GEAR AND COMPONENTS. INTERVAL NOTE: LANDING GEAR OVERHAUL OR 10 YEARS WHICHEVER COMES FIRST.
32-412-00	731	NOTE	S 1A	7-3	0.01	NOTE	ALL	GENERAL VISUAL - EXTERNAL: LEFT MAIN LANDING GEAR ASSEMBLY. AIRPLANE NOTE: THIS TASK IS APPLICABLE TO ALL AIRPLANE MODELS EXCEPT THE 767-400ER. ACCESS NOTE: AS VIEWED FROM THE GROUND.
32-414-00	731	NOTE	S 1C	7-3	0.3	ALL	ALL	DETAILED - EXTERNAL: LEFT MAIN LANDING GEAR ASSEMBLY INCLUDING COMPONENT ATTACH POINTS. ACCESS NOTE: AS VIEWED FROM THE GROUND.
32-416-00	731	NOTE	S 2A	7-3	0.01	400E	ALL	GENERAL VISUAL - EXTERNAL: LEFT MAIN LANDING GEAR ASSEMBLY. ACCESS NOTE: AS VIEWED FROM THE GROUND.
32-418-00	732 733 734 735	NOTE 1004	S 1A	7-4	0.01	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT MAIN LANDING GEAR BODY DOOR ASSEMBLY. ACCESS NOTE: AS VIEWED FROM THE GROUND.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
32-420-00	732 733 734 735	1004	S 1C	7-3 7-4	0.1	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT MAIN LANDING GEAR BODY DOOR, DRAG BRACE DOOR, OLEO DOOR, AND TRUNNION DOOR ASSEMBLIES INCLUDING ATTACHMENTS.
32-422-00	732	1004	S 1C	7-4	0.05	ALL	ALL	DETAILED - EXTERNAL: LEFT MAIN LANDING GEAR BODY DOOR CENTER HINGE BEAM ASSEMBLY.
32-424-00	741	1004	NOTE		43	ALL	ALL	RESTORE - OFF-AIRCRAFT: RIGHT MAIN LANDING GEAR AND COMPONENTS INTERVAL NOTE: LANDING GEAR OVERHAUL OR 10 YEARS WHICHEVER COMES FIRST.
32-426-00	741	NOTE	S 1A	7-3	0.01	NOTE	ALL	GENERAL VISUAL - EXTERNAL: RIGHT MAIN LANDING GEAR ASSEMBLY. AIRPLANE NOTE: THIS TASK IS APPLICABLE TO ALL AIRPLANE MODELS EXCEPT THE 767-400ER. ACCESS NOTE: AS VIEWED FROM THE GROUND.
32-428-00	741		S 1C	7-3	0.3	ALL	ALL	DETAILED - EXTERNAL: RIGHT MAIN LANDING GEAR ASSEMBLY INCLUDING COMPONENT ATTACH POINTS.
32-430-00	741	NOTE	S 2A	7-3	0.01	400E	ALL	GENERAL VISUAL - EXTERNAL: RIGHT MAIN LANDING GEAR ASSEMBLY ACCESS NOTE: AS VIEWED FROM THE GROUND.
32-432-00	742 743 744 745	NOTE 1004	S 1A	7-4	0.01	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT MAIN LANDING GEAR BODY DOOR ASSEMBLY. ACCESS NOTE: AS VIEWED FROM THE GROUND.
32-434-00	NOTE 742 743 744 745	1004	S 1C	7-3 7-4	0.1	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT MAIN LANDING GEAR BODY DOOR, DRAG BRAKE DOOR, OLEO DOOR, AND TRUNNION DOOR ASSEMBLIES INCLUDING ATTACHMENTS. NOTE: ZONE 743 IS NOT APPLICABLE TO 767-400ER.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
32-436-00	742	1004	S 1C	7-4	0.05	ALL	ALL	DETAILED - EXTERNAL: RIGHT MAIN LANDING GEAR BODY DOOR CENTER HINGE BEAM ASSEMBLY.
52-400-00	811	811	S 1A	8-1 8-2	0.01	ALL	ALL	GENERAL VISUAL - EXTERNAL: BULK CARGO COMPARTMENT DOOR STOPS.
52-402-00	811	811	S 1C	8-1 8-2	0.1	ALL	ALL	GENERAL VISUAL - EXTERNAL: BULK CARGO COMPARTMENT DOOR EXTERNAL SURFACE, FRAME, HINGES, AND STOPS.
52-406-00	821	821	S 1C	8-5	0.5	ALL	ALL	GENERAL VISUAL - EXTERNAL: FORWARD CARGO DOOR EXTERNAL SURFACE AND FRAME INCLUDING HINGES, HOOKS, STOPS, LATCHES, AND FITTINGS.
52-408-00	821 822	821 822	S 1A	8-5	0.03	ALL	ALL	GENERAL VISUAL - EXTERNAL: CARGO COMPARTMENT DOORSTOPS.
52-410-00	822	822	S 1C	8-5	0.2	ALL	ALL	GENERAL VISUAL - EXTERNAL: AFT CARGO DOOR EXTERNAL SURFACE AND FRAME INCLUDING HINGES, HOOKS, STOPS, LATCHES, AND FITTINGS.
52-412-00	831 833 835 836 841 843 845 846	NOTE 2001 8311	S 4C	8-3	2	PASS	ALL	GENERAL VISUAL - INTERNAL: ENTRY AND GALLEY SERVICE DOORS INTERNAL BEAMS AND FRAMES. ACCESS NOTE: PASSENGER AIRPLANES: ZONE AND ACCESS DEFINED BY EACH OPERATOR'S DOOR CONFIGURATION.
52-414-00	831 833 835 836 841 843 845 846	NOTE 831 833 835 836 841 843 845 846	S 1A	1-2	0.1	PASS	ALL	GENERAL VISUAL - EXTERNAL: ENTRY AND GALLEY SERVICE DOORS. ACCESS NOTE: PASSENGER AIRPLANES: ZONE AND ACCESS DEFINED BY EACH OPERATOR'S DOOR CONFIGURATION.

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
52-416-00	831 833 835 836 841 843 845 846	NOTE 831 833 835 836 841 843 845 846	S 1C	1-2	1	PASS	ALL	GENERAL VISUAL - EXTERNAL: ENTRY AND GALLEY SERVICE DOOR EXTERNAL SURFACE, FRAME, LATCHES, AND CONTINUOUS STOPS. ACCESS NOTE: PASSENGER AIRPLANES: ZONE AND ACCESS DEFINED BY EACH OPERATOR'S DOOR CONFIGURATION.
52-418-00	832 834 842 844	832 834 842 844	S 1C	8-4	0.2	NOTE	ALL	GENERAL VISUAL - EXTERNAL: OVERWING EMERGENCY HATCH EXTERNAL SURFACE, FRAME, LATCH AND STOPS. AIRPLANE NOTE: AIRPLANES WITH OVERWING ESCAPE HATCH CONFIGURATIONS, INCLUDING DEACTIVATED HATCHES.
52-420-00	836 846		S 1A		0.2	NOTE	ALL	GENERAL VISUAL - EXTERNAL: EMERGENCY EXIT DOOR EXTERNAL SKIN. AIRPLANE NOTE: AIRPLANES WITH EMERGENCY EXIT DOOR
52-422-00	836 846	836 846	S 1C		0.2	NOTE	ALL	GENERAL VISUAL - EXTERNAL: EMERGENCY EXIT DOOR EXTERNAL SURFACE, FRAME, LATCH, AND STOPS. AIRPLANE NOTE: AIRPLANES WITH EMERGENCY EXIT DOOR.
52-424-00	837	2001 8311	S 4C		2	FRTR	ALL	GENERAL VISUAL - INTERNAL: CREW ENTRY DOOR INTERNAL BEAMS AND FRAMES.
52-426-00	837	837	S 1A	1-2	0.1	FRTR	ALL	GENERAL VISUAL - EXTERNAL: CREW ENTRY DOOR.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
52-428-00	837	837	S 1C	1-2	1	FRTR	ALL	GENERAL VISUAL - EXTERNAL: CREW ENTRY DOOR EXTERNAL SURFACE, FRAME, LATCHES, AND CONTINUOUS STOPS.
52-430-00	838	838	S 1C		0.5	FRTR	ALL	GENERAL VISUAL - EXTERNAL: MAIN DECK CARGO DOOR EXTERNAL SURFACE AND FRAME INCLUDING HINGES, LATCHES, AND FITTINGS.
52-432-00	821 822	821 822	NOTE S 4C		----	NOTE	ALL	SPECIAL DETAILED - INTERNAL: SCD FORWARD & AFT - BEAM #2 @ STA 210.15, SECTION BETWEEN UPPER ACCESS AND VENT DOOR CUTOUTS (TYPE 1 STRUCTURE). INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (400E). AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 400E AIRPLANES NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 52-30-I02A FOR ALTERNATIVE REPEAT INSPECTIONS.
52-434-00	821	821	NOTE S 4C		----	ALL	ALL	SPECIAL DETAILED - INTERNAL: LATCH CAM SUPPORT FRAME FITTING - FORWARD LARGE CARGO DOOR - FITTING LUG BORE (TYPE 2 STRUCTURE). INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYCLES (300F, 400E). NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 52-30-I05A FOR ALTERNATIVE REPEAT INSPECTIONS.
52-436-00	821	821	NOTE S 4C		----	ALL	ALL	SPECIAL DETAILED - INTERNAL: LATCH FRAME INNER CHORD - FORWARD LARGE CARGO DOOR - LATCH FRAME INNER CHORD AT SPLICE TO LATCH FRAME SUPPORT (TYPE 1 STRUCTURE). INTERVAL NOTE: THRESHOLD: 37500 CYCLES (200, 300PASS) 30000 CYCLES (300F, 400E). NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 52-30-I05B FOR ALTERNATIVE REPEAT INSPECTIONS. NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 52-30-02.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	
52-438-00	821	821	NOTE S 4C		----	ALL	ALL	INSPECTION LEVEL and TASK DESCRIPTION SPECIAL DETAILED - EXTERNAL: OUTER SKIN - FORWARD LARGE CARGO DOOR - OUTER SKIN AT ATTACHMENT TO MAIN HINGE SEGMENTS AT FORWARD AND AFT ENDS OF THE DOOR (TYPE 1 STRUCTURE). INTERVAL NOTE: THRESHOLD: 37500 CYCLES (200, 300PASS) 30000 CYCLES (300F, 400E) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 52-30-I05C FOR ALTERNATIVE REPEAT INSPECTIONS. NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 52-30-03.
52-440-00	838	838	40000 CYC S 4C		----	300F	ALL	SPECIAL DETAILED - INTERNAL: LATCH CAM SUPPORT FITTING - MAIN DECK CARGO DOOR - FITTING LUG BORE (TYPE 2 STRUCTURE). NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 52-30-I07A FOR ALTERNATIVE REPEAT INSPECTIONS.
52-441-00	838	838	30000 CYC S 3C		----	300F	ALL	SPECIAL DETAILED - INTERNAL: LATCH FRAME INNER CHORD - MAIN DECK CARGO DOOR - LATCH FRAME INNER CHORD AT SPLICE TO LATCH FRAME SUPPORT FITTING (TYPE 1 STRUCTURE). NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 52-30-I07B FOR ALTERNATIVE REPEAT INSPECTIONS. NOTE: INSPECTION IS FROM DIRECTION 2.
52-442-00	838	838	30000 CYC S 3C		----	300F	ALL	SPECIAL DETAILED - INTERNAL: LATCH FRAME INNER CHORD - MAIN DECK CARGO DOOR - LATCH FRAME INNER CHORD AT SPLICE TO LATCH FRAME SUPPORT FITTING (TYPE 1 STRUCTURE). NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 52-30-I07B FOR ALTERNATIVE REPEAT INSPECTIONS. NOTE: INSPECTION IS FROM DIRECTION 1

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
52-444-00	838	838	30000 CYC S 4C		----	300F	ALL	SPECIAL DETAILED - EXTERNAL: OUTER SKIN - MAIN DECK CARGO DOOR - OUTER SKIN AT ATTACHMENT TO MAIN HINGE SEGMENTS AT FORWARD AND AFT ENDS OF THE DOOR (TYPE 1 STRUCTURE). NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 52-30-I07C FOR ALTERNATIVE REPEAT INSPECTIONS.
52-446-00	838	838	40000 CYC S 4C		----	300F	ALL	SPECIAL DETAILED - EXTERNAL: MDCD OUTER SKIN LAP SPLICE - UPPER ROW (UPPER SKIN) - INTERCOSTAL #5 (TYPE 2 STRUCTURE). NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 52-30-I07E FOR ALTERNATIVE REPEAT INSPECTIONS.
52-448-00	838	838	30000 CYC S 4C		----	300F	ALL	SPECIAL DETAILED - EXTERNAL: MDCD OUTER SKIN LAP SPLICE - LOWER ROW (LOWER SKIN) - INTERCOSTAL #5 (TYPE 1 STRUCTURE). NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 52-30-I07F FOR ALTERNATIVE REPEAT INSPECTIONS. NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 52-32-01.
52-450-00	822	822	40000 CYC S 4C		----	300F	ALL	SPECIAL DETAILED - INTERNAL: LATCH CAM SUPPORT FITTING - AFT LARGE CARGO DOOR - FITTING LUG BORE (TYPE 2 STRUCTURE). NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 52-30-I09A FOR ALTERNATIVE REPEAT INSPECTIONS.

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						APL	ENG	
52-452-00	822	822	30000 CYC S 4C		----	300F	ALL	<p>SPECIAL DETAILED - INTERNAL: LATCH FRAME INNER CHORD - AFT LARGE CARGO DOOR - LATCH FRAME INNER CHORD AT SPLICE TO LATCH FRAME SUPPORT FITTING (TYPE 1 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 52-30-I09B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 52-30-02.</p>
52-454-00	822	822	30000 CYC S 4C		----	300F	ALL	<p>SPECIAL DETAILED - EXTERNAL: OUTER SKIN - AFT LARGE CARGO DOOR - OUTER SKIN AT ATTACHMENT TO MAIN HINGE SEGMENTS AT FORWARD AND AFT ENDS OF THE DOOR (TYPE 1 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 52-30-I09C FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 52-30-03.</p>
53-400-00	100	1001 1003	S 4C		5	NOTE	ALL	<p>GENERAL VISUAL - INTERNAL: BODY FLOOR BEAMS BELOW AND ADJACENT TO GALLEYS AND LAVATORIES (AREA DEFINED BY EACH OPERATOR'S INTERIOR CONFIGURATION).</p> <p>AIRPLANE NOTE: APPLICABLE TO PASS, SF, AND BCF AIRPLANES.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-402-00	117	NOTE	S 8C		0.5	FRTR	ALL	<p>GENERAL VISUAL - INTERNAL: FLOOR BEAMS, CARGO TRACKS, INTERCOSTALS, HORIZONTAL SHEAR WEBS AND CARGO FLOOR FITTING SUPPORT STRUCTURE FROM THE UPPER SURFACE OF THE MAIN DECK CARGO FLOOR TO THE LOWER SURFACE OF THE MAIN DECK CARGO FLOOR.</p> <p>ACCESS NOTE: WASTE AND POTABLE WATER TANK REMOVAL IS RECOMMENDED (OPTIONAL) TO IMPROVE ACCESS.</p>
	118	1001	S 4C					
	119	1003						
	120	1211						
	121	1212						
	122	1221						
	125	1251						
	126	1311						
	151	1312						
	152	1411						
	153	1412						
	154	1511						
	161	1531						
	162	1532						
	165	1541						
	166	1611						
		1612						
		1621						
		1651						
		811						
		821						
		822						
53-404-00	100	122AR 154AR	00015 MOS NOTE		0.2	NOTE	ALL	<p>DETAILED - INTERNAL: CARGO DOOR BEARSTRAPS INSIDE THE CARGO HANDLING/LOADER CONTROL PANEL CUTOUTS.</p> <p>INTERVAL NOTE: OR 3,000 CYCLES, WHICHEVER OCCURS FIRST.</p> <p>AIRPLANE NOTE: APPLICABLE TO AIRPLANES PRIOR TO LINE NUMBER 496 WHICH HAVE THE CARGO HANDLING/LOADER CONTROL PANEL INSTALLED. REFER TO SERVICE LETTER 767-SL-53-20 FOR ADDITIONAL INFORMATION.</p>

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-406-00	100 200	NOTE 811 821 822 831 833 835 836 837 838 841 843 845 846	S 1A	1-1 1-2 1-3 2-4	0.5	ALL	ALL	GENERAL VISUAL - EXTERNAL: DOOR STOPS, SILLS, AND FRAMES. ACCESS NOTE: ACCORDING TO EACH OPERATOR'S DOOR CONFIGURATION. NOT APPLICABLE TO DEACTIVATED DOORS ON SF AIRPLANES.
53-408-00	100	821	S 1C		0.5	NOTE	ALL	DETAILED - EXTERNAL: LARGE FORWARD CARGO DOOR HINGES. AIRPLANE NOTE: AIRPLANES WITH LARGE FORWARD CARGO DOOR.
53-410-00	100		NOTE		1	NOTE	ALL	GENERAL VISUAL - EXTERNAL: EXTERNAL BODY SKIN IN AREAS OF ANTENNA LOCATIONS BETWEEN STA 92.5 AND STA 1582. INTERVAL NOTE: S 1C IF SERVICE LETTER 767-SL-51-23 IS ACCOMPLISHED OR 15 MONTHS IF SERVICE LETTER 767-SL-51-23 IS NOT ACCOMPLISHED. AIRPLANE NOTE: SERVICE LETTER 767-SL-51-23. TASK APPLICABLE TO AIRPLANE LINE NUMBERS PRIOR TO 448 UNTIL THE RECOMMENDATIONS OF THE SERVICE LETTER ARE INCORPORATED AT ALL APPLICABLE ANTENNA LOCATIONS OR UNTIL ALL APPLICABLE ANTENNAS HAVE BEEN REINSTALLED USING BMS 3-27 AS SPECIFIED IN THE MAINTENANCE MANUAL.
53-412-00	100	811 821 822	NOTE	1-1 1-3 1-50 8-1	1.3	ALL	ALL	DETAILED - EXTERNAL: DOOR STOPS AND VISIBLE ADJACENT CUT-OUT STRUCTURE WITHIN AIRCRAFT CONTOUR AT ALL CARGO DOOR LOCATIONS INCLUDING DOOR SILLS AND FRAME CHORDS. INTERVAL NOTE: S 1C OR 3,000 CYCLES, WHICHEVER OCCURS FIRST.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-414-00	111	111AL	S 4C	1-4	0.1	ALL	ALL	DETAILED - INTERNAL: BODY STA. 132.5 BULKHEAD.
53-416-00	113 114	1001 1003 113AL	S 2C	1-5 1-6 1-8 1-9	2	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE LOWER LOBE INTERIOR FROM BS 132.5 TO BS 168.5/188.5 BELOW CREW CABIN FLOOR.
53-418-00	113 114	1001 1003 113AL	S 4C	1-8	0.5	ALL	ALL	DETAILED - INTERNAL: BODY SKIN, DOUBLER, FRAMES, ADJACENT TO THE ACCESS DOOR CUTOUT INCLUDING FITTINGS AND BACK UP STRUCTURES, AND FORWARD EQUIPMENT BAY ACCESS DOOR INTERNAL STRUCTURE.
53-420-00	111 113 114	111AL 113AL	S 6C S 2C		----	ALL	ALL	GENERAL VISUAL - EXTERNAL: FUSELAGE EXTERIOR SURFACES FROM BS 132.5 TO BS 168.5/188.5 BELOW CREW CABIN FLOOR, THE FORWARD PRESSURE BULKHEAD AT BS 132.5.
53-428-00	115 116	NOTE 1004	S 1A	1-10	0.02	ALL	ALL	GENERAL VISUAL - EXTERNAL: NOSE LANDING GEAR WHEEL WELL. ACCESS NOTE: AS VIEWED FROM THE GROUND.
53-430-00	117 118	1001 1003 113AL 119AL	S 8C S 4C	1-7	3	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE LOWER LOBE INTERIOR BODY FLOOR BEAMS AND NOSE LANDING GEAR WHEEL WELL FLAT PRESSURE PANELS INCLUDING THE GEAR TRUNNION FITTING, THE AFT LOCK LINK FITTING, THE DRAG BRACE FITTING, AND THE ACTUATOR SUPPORT BEAM FITTING.
53-432-00	117 118	1001 1003 119AL	S 4C	1-7 1-8	3	ALL	ALL	DETAILED - INTERNAL: BODY SKIN, BULKHEAD AND NOSE LANDING GEAR WHEEL WELL SIDE PANEL AT INTERSECTION OF THE BODY STA 287 BULKHEAD AND THE AFT END OF THE NOSE LANDING GEAR WHEEL WELL SIDE PANEL.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
53-438-00	118	1003 119AL	NOTE		1	NOTE	ALL	DETAILED - INTERNAL: FLOOR BEAMS AT BODY STA 287. INTERVAL NOTE: S 4C OR 12,000 CYCLES, WHICHEVER OCCURS FIRST. AIRPLANE NOTE: AIRPLANES LINE NUMBER 1 TO 422.
53-440-00	119	1001 1003 119AL	S 4C		----	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE LOWER LOBE INTERIOR FLOOR BEAMS, SEAT TRACKS, BODY STA 287 BULKHEAD, BODY SKIN, STRINGERS, AND FRAMES FROM THE LOWER SURFACE OF THE CABIN FLOOR TO BL 0.0.
53-442-00	119	NOTE 1001 119AL	NOTE		1	ALL	ALL	DETAILED - INTERNAL: BODY SKIN, DOUBLER, STRINGERS, FRAMES AND LOWER SILL WITHIN 22 INCHES FORWARD AND AFT OF THE FORWARD ENTRY, CREW ENTRY AND SERVICE DOOR CUTOUTS BETWEEN STRINGER S-20 TO STRINGER S-23. INTERVAL NOTE: ACCOMPLISH INSPECTION ONLY WHEN AN OPPORTUNITY (REPAIR OR PERMANENT REMOVAL OF AIRPLANE FROM SERVICE) ARISES WHICH REQUIRES OR PERMITS REMOVAL OF EQUIPMENT/ ELECTRICAL PANELS NECESSARY TO GAIN ACCESS. ACCESS NOTE: ACCESS TO THIS AREA IS RESTRICTED DUE TO INSTALLATIONS AND INSPECTION SHOULD BE ACCOMPLISHED AS ACCESS PERMITS.
53-444-00	119	119AL	S 1C	1-12	0.3	ALL	ALL	GENERAL VISUAL - INTERNAL: MAIN EQUIPMENT CENTER ACCESS DOOR OUTER FRAME, STOPS, AND LATCH.
53-446-00	119	1001 1003 119AL	S 4C	1-11 1-13	1	ALL	ALL	DETAILED - INTERNAL: BODY SKIN, STRINGERS, AND FRAMES, FROM STRINGER S-36L TO S-36R AND FROM 10 INCHES FORWARD AND 10 INCHES AFT OF THE MAIN EQUIPMENT CENTER ACCESS DOOR AND LOWER PORTION OF BODY STA. 287 BULKHEAD BETWEEN LBL 40 AND RBL 40.
53-448-00	119	119AL 1191	S 4C	1-12	0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: MAIN EQUIPMENT CENTER ACCESS DOOR INTERNAL STRUCTURE.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
53-450-00	119	1003 119AL	NOTE		1	NOTE	ALL	DETAILED - INTERNAL: BODY FLOOR BEAMS BETWEEN BODY STA 287 AND STA 347. INTERVAL NOTE: S 4C OR 12,000 CYCLES, WHICHEVER OCCURS FIRST. AIRPLANE NOTE: AIRPLANES LINE NUMBER 1 TO 422.
53-452-00	121	1001 1003 1211 1212 821	S 8C S 4C	1-42	----	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE LOWER LOBE INTERIOR STRUCTURE, BS 355 TO BS 738.5, BETWEEN S-20L AND S-32L.
53-454-00	122	1001 1002 1003 1005 1212 1221 1222 821	S 8C S 4C	1-14 1-15 1-16 1-42	----	ALL	ALL	GENERAL VISUAL - INTERNAL: LOWER LOBE INTERIOR BS 355 TO BS 738.5, BETWEEN S-20R AND S-32R, INCLUDING FLOOR BEAMS, BODY SKIN, STRINGERS, SEAT TRACKS, AND FRAMES FROM LOWER SURFACE OF CABIN FLOOR TO UPPER SURFACE OF CARGO FLOOR.
53-456-00	122	1223 1231 821	S 2C		0.5	ALL	ALL	DETAILED - INTERNAL: FORWARD CARGO DOOR CUTOUT LOWER MAIN SILL UPPER AND LOWER SURFACE.
53-458-00	122	1003 1005 1221 821	00060 MOS NOTE		1	ALL	ALL	DETAILED - INTERNAL: EDGE FRAMES OF THE FORWARD CARGO COMPARTMENT DOOR CUTOUT. INTERVAL NOTE: OR 12,000 CYCLES, WHICHEVER OCCURS FIRST.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-460-00	123 124	NOTE 1005 1211 1221 1223 1231 1232 821	S 4C	1-17 1-18	4	ALL	ALL	<p>DETAILED - INTERNAL: LOWER LOBE INTERIOR BODY SKIN, STRINGERS, KEEL BEAM EXTENSION, ROLLER TRAYS, AND FRAMES FROM UPPER SURFACE OF CARGO FLOOR TO THE LOWEST BODY SKIN INCLUDING AREA WITHIN 22 INCHES OF THE FORWARD CARGO COMPARTMENT DOOR CUTOUT LOWER MAIN SILL.</p> <p>ACCESS NOTE: NO PERMANENTLY ATTACHED STRUCTURE IS TO BE REMOVED TO ACCOMPLISH THIS INSPECTION. SEVERAL CONFIGURATIONS OF ELECTRONICS BAY COOLING SKIN HEAT EXCHANGERS HAVE BEEN INSTALLED IN THIS AREA. THESE HEAT EXCHANGERS COVER VARIOUS STRUCTURES IN THIS AREA. AS AN ALTERNATIVE TO REMOVAL OF THE HEAT EXCHANGER, ACCESS FOR THIS INSPECTION MAY BE GAINED BY REMOVING THE LOWER PLENUM AND BY LOOSENING AND LIFTING THE LOWER EDGE OF THE HEAT EXCHANGER. VIEWING AIDS WILL BE REQUIRED IF USING THIS TECHNIQUE.</p>
53-462-00	123 124	NOTE 1005 1231 821	00060 MOS NOTE		1	NOTE	ALL	<p>DETAILED - INTERNAL: BODY SKIN, STRINGERS, AND SPLICE FITTINGS BELOW THE CARGO FLOOR WITHIN 22 INCHES OF JOINT AT BODY STA 434.</p> <p>INTERVAL NOTE: OR 12,000 CYCLES, WHICHEVER OCCURS FIRST.</p> <p>AIRPLANE NOTE: AIRPLANES LINE NUMBER 1 TO 49.</p> <p>ACCESS NOTE: NO PERMANENTLY ATTACHED STRUCTURE IS TO BE REMOVED TO ACCOMPLISH THIS INSPECTION.</p>
53-464-00	123 124	NOTE 1005 1231 1232 821	NOTE		1	NOTE	ALL	<p>DETAILED - INTERNAL: FRAME UPPER CHORDS AT NUT PLATE LOCATIONS BELOW THE CARGO FLOOR.</p> <p>INTERVAL NOTE: S 4C OR 12,000 CYCLES,WHICHEVER OCCURS FIRST.</p> <p>AIRPLANE NOTE: AIRPLANES LINE NUMBER 1 TO 383.</p> <p>ACCESS NOTE: NO PERMANENTLY ATTACHED STRUCTURE IS TO BE REMOVED TO ACCOMPLISH THIS INSPECTION.</p>

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-472-00	124	NOTE 1231 821	00060 MOS NOTE		1	NOTE	ALL	<p>DETAILED - INTERNAL: FAIL-SAFE STRAP FOR LOWER MAIN SILL INNER CHORD OF THE LARGE FORWARD CARGO DOOR CUTOUT.</p> <p>INTERVAL NOTE: OR 12,000 CYCLES, WHICHEVER OCCURS FIRST.</p> <p>AIRPLANE NOTE: AIRPLANES WITHIN LINE NUMBER 1 TO 377 WITH LARGE FORWARD CARGO DOOR.</p> <p>ACCESS NOTE: NO PERMANENTLY ATTACHED STRUCTURE IS TO BE REMOVED TO ACCOMPLISH THIS INSPECTION.</p>
53-474-00	125 126	1001 1003 1251 821	S 8C S 4C	1-19	2	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: FUSELAGE LOWER LOBE INTERIOR (BS 738.5 TO BS 785.9, S-20 TO BL-0.0), BODY FLOOR BEAMS, SEAT TRACKS, BODY SKIN, BULKHEADS, STRINGERS, FRAMES, AND OVERWING AND UNDERWING LONGERON EXTENSIONS FROM LOWER SURFACE OF CABIN FLOOR TO STRINGER S-35.</p>
53-476-00	125 126	1001 1003 1005 1251 821	S 4C	1-17 1-19	2	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: FUSELAGE LOWER LOBE INTERIOR, BS 738.5 TO BS 785.9, BETWEEN S-32 AND BL 0.0, INCLUDING SKINS, STRINGERS, FRAMES, BULKHEADS AND LONGERONS, LONGITUDINAL LAP SPLICES, CIRCUMFERENTIAL JOINTS, AND FRONT SPAR BULKHEAD LOWER WING CHORD.</p>
53-478-00	125 126	1001 1003 1251 821	S 4C	1-17	0.5	ALL	ALL	<p>DETAILED - INTERNAL: KEEL BEAM EXTENSION CHORDS AND BODY SKIN, STRINGERS, AND FRAMES BETWEEN STRINGER S-35L AND S-35R.</p>
53-480-00	125 126	1001 1003 1251 821	S 4C		0.3	ALL	ALL	<p>DETAILED - INTERNAL: BODY STATION 785.9 BULKHEAD INNER CHORD BETWEEN STRINGERS S-20 AND S-21.</p>
53-482-00	125 126	1001 1003 1251 821	S 4C	1-51	0.5	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: WING FRONT SPAR BULKHEAD AND SIDE OF BODY SPLICE, INCLUDING AREA OF ATTACHMENT OF BODY SKIN TO FRONT SPAR AND VERTICAL STIFFENERS IN AREA OF LOWER FRONT SPAR CHORD.</p>

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-494-00	131 132	NOTE 1001 1311 1312	S 8C S 4C		----	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE LOWER LOBE INTERIOR STRUCTURE, BS 785.9 TO BS 955.1, BETWEEN CABIN FLOOR AND THE WING CENTER SECTION UPPER SURFACE. ACCESS NOTE: REMOVE CABIN EQUIPMENT FROM BODY STA 785.9 TO 955.1.
53-496-00	131 132	NOTE 1001 1311 1312	S 4C	1-21 1-22	2.5	NOTE	ALL	DETAILED - INTERNAL: STRUCTURE BELOW FLOOR BETWEEN BODY STA. 786 AND STA. 955.1 AND WING CENTER SECTION UPPER SURFACE INCLUDING: BODY SKIN. BODY FRAMES AND BODY STA 786 AND 955.1 BULKHEADS, FORWARD AND AFT SIDES. SIDE OF BODY SPLICE CHORD. BODY STA 786 SKIN/STRINGER CIRCUMFERENTIAL SPLICE. ACCESS NOTE: CABIN EQUIPMENT FROM BODY STA 785 TO STA 955 (PASS AIRPLANES ONLY). AIRPLANE NOTE: APPLICABLE TO PASS, SF, AND BCF AIRPLANES.
53-502-00	139	139AL 139BL 139CL 139DL 139EZ 139FZ 1391	S 1C	1-28 1-30 1-31	0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: KEEL BEAM WEBS INCLUDING SHEAR WEB AT BODY STA. 863, STIFFENERS, AND CHORDS; AND WING CENTER SECTION LOWER SURFACE AND BODY BULKHEADS AT BODY STA. 785.9 AND STA. 955.1.
53-504-00	139	139CL 139EZ 139FZ	S 1C	1-29	0.3	ALL	ALL	DETAILED - INTERNAL: TENSION FITTING INSTALLATION ON THE WING CENTER SECTION LOWER SURFACE AT BL 0 FROM THE REAR SPAR TO WING STRINGER S-1L.
53-506-00	141 142	NOTE 1001 1411 1412	S 8C S 4C		----	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE LOWER LOBE INTERIOR, BS 955.1 TO BS 1065, BELOW CABIN FLOOR, INCLUDING THE CANTED PRESSURE DECK AND AFT TWO FEET OF WING CENTER SECTION UPPER SKIN. ACCESS NOTE: REMOVE CABIN EQUIPMENT FROM BODY STA 955.1 TO 1065.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-508-00	141 142	NOTE 1001 1411 1412	S 4C	1-52	3	NOTE	ALL	<p>DETAILED - INTERNAL: STRUCTURE BELOW FLOOR BETWEEN BODY STA. 955 AND STA. 1065 INCLUDING: FLOOR BEAMS; BODY FRAMES AND BODY STA. 1065 BULKHEAD, FWD AND AFT SIDES; PRESSURE DECK; BODY STA. 1065 SKIN/STRINGER CIRCUMFERENTIAL SPLICE; MAIN LANDING GEAR SUPPORT FITTING ATTACHMENT AT BODY STA. 1043.</p> <p>ACCESS NOTE: CABIN EQUIPMENT FROM BODY STA 955 TO STA 1065 (PASS AIRPLANES ONLY).</p> <p>AIRPLANE NOTE: APPLICABLE TO PASS, SF, AND BCF AIRPLANES.</p>
53-510-00	141 142	NOTE 1001 1411 1412	00060 MOS NOTE	1-52	1	ALL	ALL	<p>DETAILED - INTERNAL: SLOPING PRESSURE DECK WEB IN AREAS OF DRAIN SCREENS BETWEEN BODY STA 955 AND STA 1065.</p> <p>INTERVAL NOTE: OR 12,000 CYCLES, WHICHEVER OCCURS FIRST.</p> <p>ACCESS NOTE: CABIN EQUIPMENT FROM BODY STA 955 TO STA 1065.</p>
53-518-00	143	1004	S 1A	1-32 1-33 1-36	0.02	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: MAIN LANDING GEAR WHEEL WELL STRUCTURE.</p>
53-520-00	143	1004	S 1C	1-36	0.8	NOTE	ALL	<p>DETAILED - INTERNAL: TRANSVERSE BEAM LOWER CHORDS AT BODY STA 999 BETWEEN BL 22 AND BL 33, BODY STA 1021 BETWEEN BL 0 AND BL 69, AND BODY STA 1043 BETWEEN BL 0 AND BL 42.</p> <p>AIRPLANE NOTE: APPLICABLE TO 767-300 AND -400ER.</p>
53-522-00	143	1004	S 4C	1-36 1-37	0.2	ALL	ALL	<p>DETAILED - INTERNAL: MAIN LANDING GEAR DOOR UPLOCK.</p>
53-524-00	143	1004	S 1C	1-32 1-35 1-38 1-39	0.7	ALL	ALL	<p>DETAILED - INTERNAL: BODY STA. 955.1 REAR SPAR BULKHEAD AND WING REAR SPAR TERMINAL FITTING BETWEEN BL 62 AND WBL 97.9 INCLUDING SPAR WEB ADJACENT TO FITTING, REAR SPAR LOWER CHORD SPLICE AND OVERWING LONGERON.</p>

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						APL	ENG	
53-526-00	143	1004	S 1C	1-36	0.8	NOTE	ALL	DETAILED - INTERNAL: TRANSVERSE BEAM LOWER CHORDS AT BODY STA 1021 BETWEEN BL 20 AND BL 69 AND BODY STA 1043 BETWEEN BL 0 AND BL 14. AIRPLANE NOTE: APPLICABLE TO 200 AND SF AIRPLANES.
53-528-00	143 144	1004	S 1C	1-53	0.2	ALL	ALL	DETAILED - INTERNAL: WING REAR SPAR AT BL 0 IN AREA OF ATTACHMENT TO THE KEEL BEAM.
53-530-00	144	1004	S 1A	1-32 1-33 1-36	0.02	ALL	ALL	GENERAL VISUAL - INTERNAL: MAIN LANDING GEAR WHEEL WELL STRUCTURE.
53-532-00	144	1004	S 1C	1-36	0.8	NOTE	ALL	DETAILED - INTERNAL: TRANSVERSE BEAM LOWER CHORDS AT BODY STA 999 BETWEEN BL 22 AND BL 33, BODY STA 1021 BETWEEN BL 0 AND BL 69, AND BODY STA 1043 BETWEEN BL 0 AND BL 42. AIRPLANE NOTE: APPLICABLE TO 767-300 AND -400ER.
53-534-00	144	1004	S 4C	1-36 1-37	0.2	ALL	ALL	DETAILED - INTERNAL: MAIN LANDING GEAR DOOR UPLOCK.
53-536-00	144	1004	S 1C	1-32 1-35 1-38 1-39	0.7	ALL	ALL	DETAILED - INTERNAL: BODY STA. 955.1 REAR SPAR BULKHEAD AND WING REAR SPAR TERMINAL FITTING BETWEEN BL 62 AND WBL 97.9 INCLUDING SPAR WEB ADJACENT TO FITTING, REAR SPAR LOWER CHORD SPLICE AND OVERWING LONGERON.
53-538-00	144	1004	S 1C	1-36	0.8	NOTE	ALL	DETAILED - INTERNAL: TRANSVERSE BEAM LOWER CHORDS AT BODY STA 1021 BETWEEN BL 20 AND BL 69 AND BODY STA 1043 BETWEEN BL 0 AND BL 14. AIRPLANE NOTE: APPLICABLE TO 200 AND SF AIRPLANES.
53-540-00	149	149AL 149BL 149CL	S 4C		0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: KEEL BEAM CHORDS, WEBS, STIFFENERS, BS 955.1 TO BS 1072.75, AND BODY BULKHEAD AT STA. 1081.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-542-00	151 152	1001 1003 1511 822	S 8C S 4C	1-20 1-40	0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: FLOOR BEAMS, SEAT TRACKS; BODY SKIN, STRINGERS, FRAMES, SPLICES & BODY STA. 1065 BULKHEAD FROM LOWER SURFACE OF CABIN FLOOR TO STRINGER S-32.
53-544-00	151	1001 1003 1005 1511 822	S 4C S 2C	1-20 1-40	0.5	ALL	ALL	DETAILED - INTERNAL: BL 26 AND 47 INTERCOSTALS; KEEL BEAM EXTENSION CHORDS AND BODY SKIN, STRINGERS, FRAMES, SPLICES AND BODY STA. 1065 BULKHEAD OUTER CHORD BETWEEN STRINGER S-32L AND BL 0.
53-548-00	152	1001 1003 1005 1511 822	S 4C S 2C	1-20 1-40	0.5	ALL	ALL	DETAILED - INTERNAL: BL 26 AND 47 INTERCOSTALS; KEEL BEAM EXTENSION CHORDS AND BODY SKIN, STRINGERS, FRAMES, SPLICES AND BODY STA. 1065 BULKHEAD OUTER CHORD BETWEEN STRINGER S-32R AND BL 0.
53-550-00	153 154	1001 1003 1005 1531 1532 1541 822	S 8C S 4C		1.5	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE LOWER LOBE INTERIOR STRUCTURE, BS 1088.7 TO BS 1404, BETWEEN S-20 AND S-32.
53-552-00	154	NOTE 1001 1003 1532 1541 822	S 8C S 4C	1-36	6	ALL	ALL	GENERAL VISUAL - INTERNAL: FLOOR BEAMS, SEAT TRACKS, AND BODY SKIN, STRINGERS, SKIN SPLICES, STRINGER SPLICES AND FRAMES FROM LOWER SURFACE OF CABIN FLOOR TO UPPER SURFACE OF CARGO FLOOR. ACCESS NOTE: RIGHT OUTBOARD CEILING PANELS (FROM BL 0) ONLY.
53-554-00	154	1223 1551 822	S 2C		0.5	ALL	ALL	DETAILED - INTERNAL: AFT CARGO DOOR CUTOUT LOWER MAIN SILL UPPER AND LOWER SURFACE.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
53-556-00	154	1005 1541 822	00060 MOS NOTE		1	ALL	ALL	DETAILED - INTERNAL: EDGE FRAMES OF THE AFT CARGO COMPARTMENT DOOR CUTOUT. INTERVAL NOTE: OR 12,000 CYCLES, WHICHEVER OCCURS FIRST.
53-558-00	155 156	NOTE 1003 1005 1531 1532 1541 1551 1552 822	S 4C	1-18	4	ALL	ALL	DETAILED - INTERNAL: LOWER LOBE INTERIOR, BODY SKIN, STRINGERS, ROLLER TRAYS, SKIN SPLICES, STRINGER SPLICES AND FRAMES FROM UPPER SURFACE OF CARGO FLOOR TO BL 0.0 INCLUDING AREA WITHIN 22 INCHES OF THE AFT CARGO COMPARTMENT DOOR CUTOUT LOWER MAIN SILL. ACCESS NOTE: NO PERMANENTLY ATTACHED STRUCTURE IS TO BE REMOVED TO ACCOMPLISH THIS INSPECTION.
53-560-00	155 156	NOTE 1005 1552 822	00060 MOS NOTE		1	NOTE	ALL	DETAILED - INTERNAL: BODY SKIN, STRINGERS, AND SPLICE FITTINGS WITHIN 22 INCHES OF JOINT AT BODY STA 1307 BELOW THE CARGO FLOOR. INTERVAL NOTE: OR 12,000 CYCLES, WHICHEVER OCCURS FIRST. AIRPLANE NOTE: AIRPLANES LINE NUMBER 1 TO 49. ACCESS NOTE: NO PERMANENTLY ATTACHED STRUCTURE IS TO BE REMOVED TO ACCOMPLISH THIS INSPECTION.
53-562-00	155 156	NOTE 1005 1551 1552 822	NOTE		1	NOTE	ALL	DETAILED - INTERNAL: FRAME UPPER CHORDS AT NUT PLATE LOCATIONS BELOW THE CARGO FLOOR. INTERVAL NOTE: S 4C OR 12,000 CYCLES, WHICHEVER OCCURS FIRST. AIRPLANE NOTE: AIRPLANES LINE NUMBER 1 TO 383. ACCESS NOTE: NO PERMANENTLY ATTACHED STRUCTURE IS TO BE REMOVED TO ACCOMPLISH THIS INSPECTION.
53-564-00	155	155AL	S 4C S 2C		----	ALL	ALL	GENERAL VISUAL - EXTERNAL: FUSELAGE EXTERIOR SURFACE FROM BS 1088 TO BS 1404, BETWEEN S-32L AND BL 0.0.

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-572-00	161	NOTE 1001 1003 1005 1611 1612 811	S 8C S 4C	1-41 1-43	4	ALL	ALL	GENERAL VISUAL - INTERNAL: LOWER LOBE INTERIOR FLOOR BEAMS, SEAT TRACKS, BODY SKIN, STRINGERS, AND FRAMES FROM LOWER SURFACE OF CABIN FLOOR TO UPPER SURFACE OF CARGO FLOOR WITHIN 22 INCHES FORWARD AND AFT OF BULK CARGO COMPARTMENT DOOR CUTOUT. ACCESS NOTE: LEFT OUTBOARD CEILING PANELS ONLY.
53-574-00	161	1223 811	S 2C		0.5	ALL	ALL	DETAILED - INTERNAL: BULK CARGO DOOR CUTOUT LOWER SILL UPPER SURFACE.
53-576-00	161 162	1003 1005 1611 1621 811	00060 MOS NOTE	2-12	1	PASS	ALL	DETAILED - INTERNAL: AFT ENTRY/SERVICE DOOR LOWER MAIN SILLS. INTERVAL NOTE: OR 12,000 CYCLES, WHICHEVER OCCURS FIRST.
53-578-00	162	1001 1612 1621 811	S 8C S 4C		----	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE LOWER LOBE INTERIOR STRUCTURE, BS 1404 TO BS 1540, BETWEEN S-20R TO S-32R.
53-582-00	162	1003 1005 1611 1621 811	S 8C S 4C	1-43	1.5	NOTE	ALL	DETAILED - INTERNAL: LOWER LOBE INTERIOR BODY SKIN, DOUBLER, STRINGERS, FRAMES, AND LOWER SILL WITHIN 22 INCHES FORWARD AND AFT OF THE AFT ENTRY AND SERVICE DOOR CUTOUTS BETWEEN STRINGER S-20 AND STRINGER S-23. AIRPLANE NOTE: APPLICABLE TO PASS, SF, AND BCF AIRPLANES.
53-584-00	163	1005 1631 811	S 4C	1-41	4	ALL	ALL	DETAILED - INTERNAL: LOWER LOBE INTERIOR BODY SKIN FROM BS 1404 TO BS 1540, BETWEEN S-32L AND BL 0.0, INCLUDING SKINS, STRINGERS, AND FRAMES FROM UPPER SURFACE OF CARGO FLOOR TO BL 0 WITHIN 22 INCHES OF THE BULK CARGO COMPARTMENT DOOR CUTOUT LOWER MAIN SILL.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-586-00	164	1005 1631 811	S 4C	1-41	4	ALL	ALL	DETAILED - INTERNAL: LOWER LOBE INTERIOR BODY SKIN FROM BS 1404 TO BS 1540, BETWEEN S-32R AND BL 0.0, INCLUDING SKINS, STRINGERS, AND FRAMES FROM UPPER SURFACE OF CARGO FLOOR TO BL 0.
53-588-00	165 166	NOTE 1001 1005 1611 1621 1651 811	S 8C S 4C	1-43	1	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE LOWER LOBE INTERIOR STRUCTURE, BS 1540 TO BS 1629, BETWEEN S-20 AND S-32. ACCESS NOTE: WASTE TANK REMOVAL IS RECOMMENDED IN ORDER TO FACILITATE INSPECTION.
53-590-00	165 166	NOTE 1001 1005 1651 811	S 4C		----	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE LOWER LOBE INTERIOR STRUCTURE, BS 1540 TO BS 1629, BETWEEN S-32L AND S-32R, INCLUDING SKINS, STRINGERS, FRAMES, BULKHEADS, LONGERONS AND CARGO FLOOR STRUCTURE. ACCESS NOTE: WASTE AND POTABLE WATER TANK REMOVAL IF INSTALLED, IS RECOMMENDED IN ORDER TO FACILITATE INSPECTION INTERVAL NOTES: 1) IF LEVELING COMPOUND IS NOT PRESENT: THEN, IF A DUAL COAT OF CORROSION INHIBITOR PER PART 6B) OF THE BASIC TASK IS MAINTAINED A REPEAT OF S 4C IS ACCEPTABLE; IF DUAL COAT IS NOT USED IN THIS AREA THEN A REPEAT INTERVAL OF S 2C IS REQUIRED. 2) IF LEVELING COMPOUND IS PRESENT: THEN A REPEAT INTERVAL OF S 2C IS REQUIRED.
53-592-00	165 166	NOTE 1001 1005 1651 811	S 4C		1	ALL	ALL	DETAILED - INTERNAL: BODY SKIN, STRINGERS, FRAMES, BODY STA. 1582 SKIN/STRINGER SPLICE, AND LOWER 22 INCHES OF THE PRESSURE DOME FROM STRINGER S-28 TO BL 0. ACCESS NOTE: WASTE AND POTABLE WATER TANK REMOVAL, IF INSTALLED, IS RECOMMENDED IN ORDER TO FACILITATE INSPECTION.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-594-00	165	163AL	S 4C S 2C		----	ALL	ALL	GENERAL VISUAL - EXTERNAL: FUSELAGE EXTERIOR SURFACE FROM BS 1540 TO BS 1582, BETWEEN S-20L AND BL 0.0. CPC NOTE: APPLY ITEM 6) OF THE BASIC TASK TO SKIN AT TOILET SERVICE PANELS.
53-602-00	191	191AL 191BL 191CL 191EL 191FL 191GL	S 2C	1-34	0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: WING UPPER SURFACE AND SIDE OF BODY SPLICE NORMALLY COVERED BY THE FAIRING BETWEEN BODY STA. 785.9 AND STA. 955.1.
53-606-00	191	191FL 191GL	S 2C		0.5	ALL	ALL	DETAILED - INTERNAL: OVERWING LONGERON IN AREAS OF ATTACHMENTS AT BODY STA. 859.5, 883.5 AND 911.
53-608-00	192	192AR 192BR 192CR 192DR 192ER 192FR 192GR	S 2C	1-34	0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: WING UPPER SURFACE AND SIDE OF BODY SPLICE NORMALLY COVERED BY THE FAIRING BETWEEN BODY STA. 785.9 AND STA. 955.1.
53-610-00	192	192FR 192GR 194AR 194HR 194KR 194LR 194MR	S 2C		0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: LOWER WING SURFACE BETWEEN BL 62 AND OUTBOARD EDGE OF WING/BODY FAIRING INCLUDING SIDE OF BODY SPLICE, WING FRONT SPAR SPLICE, BULKHEAD AT BODY STA. 785.9 AND BODY SKIN NORMALLY COVERED BY THE FAIRING FROM FORWARD EDGE OF FAIRING TO BODY STA. 955.1.
53-612-00	192	192FR 192GR	S 2C		0.5	ALL	ALL	DETAILED - INTERNAL: OVERWING LONGERON IN AREAS OF ATTACHMENTS AT BODY STA. 859.5, 883.5 AND 911.

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-614-00	193	193GL 193JL 193KL 193NL 193PL	S 2C		0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: LOWER WING SURFACE BETWEEN BL 62 AND OUTBOARD EDGE OF WING/BODY FAIRING INCLUDING SIDE OF BODY SPLICE, WING FRONT SPAR SPLICE, BULKHEAD AT BODY STA. 785.9 AND BODY SKIN NORMALLY COVERED BY THE FAIRING FROM FORWARD EDGE OF FAIRING TO BODY STA. 955.1 AND THE PORTION OF THE OUTBOARD WING LOWER PANEL NORMALLY CONCEALED BY THE FAIRINGS.
53-616-00	193	193PL	S 1C	1-44 1-45	0.5	ALL	ALL	DETAILED - INTERNAL: SIDE OF BODY SPLICE PLATES IN AREAS OF ATTACHMENT TO THE LOWER WING SURFACE BETWEEN THE REAR SPAR AND STRINGER S-10L.
53-618-00	193	193PL	S 1C		0.5	ALL	ALL	DETAILED - INTERNAL: LOWER WING SURFACE AT THE REAR SPAR CHORD AND SPLICE STRINGERS S-6L AND S-10L FROM BL 62 TO OUTBOARD EDGE OF WING/BODY FAIRING.
53-620-00	193	193PL	S 1C	1-35	0.5	ALL	ALL	DETAILED - INTERNAL: WING LOWER SURFACE REAR SPAR SPLICE FITTING AT WBL 97.9.
53-622-00	193	193PL	S 1C	1-46	0.5	ALL	ALL	DETAILED - INTERNAL: BL 70 UNDERWING LONGERON FITTING INSTALLATION.
53-624-00	194	194AR 194HR 194KR 194LR 194MR 194NR	S 2C		0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: LOWER WING SURFACE BETWEEN BL 62 AND OUTBOARD EDGE OF WING/BODY FAIRING INCLUDING SIDE OF BODY SPLICE, WING FRONT SPAR SPLICE, BULKHEAD AT BODY STA. 785.9 AND BODY SKIN NORMALLY COVERED BY THE FAIRING FROM FORWARD EDGE OF FAIRING TO BODY STA. 955.1 AND THE PORTION OF THE OUTBOARD WING LOWER PANEL NORMALLY CONCEALED BY THE FAIRINGS.
53-626-00	194	194MR	S 1C	1-44 1-45	0.5	ALL	ALL	DETAILED - INTERNAL: SIDE OF BODY SPLICE PLATES IN AREAS OF ATTACHMENT TO THE LOWER WING SURFACE BETWEEN THE REAR SPAR AND STRINGER S-10L.
53-628-00	194	194MR	S 1C		0.5	ALL	ALL	DETAILED - INTERNAL: LOWER WING SURFACE AT THE REAR SPAR CHORD AND SPLICE STRINGERS S-6L AND S-10L FROM BL 62 TO OUTBOARD EDGE OF WING/BODY FAIRING.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-630-00	194	194MR	S 1C	1-35	0.5	ALL	ALL	DETAILED - INTERNAL: WING LOWER SURFACE REAR SPAR SPLICE FITTING AT WBL 97.9.
53-632-00	194	194MR	S 1C	1-46	0.5	ALL	ALL	DETAILED - INTERNAL: BL 70 UNDERWING LONGERON FITTING INSTALLATION.
53-634-00	195	195BL 195CL 195DL 195EL 195NL 195RL 195SL	S 2C	1-49	2	ALL	ALL	GENERAL VISUAL - INTERNAL: BODY SKIN AND OUTBOARD WING UPPER PANEL NORMALLY COVERED BY THE WING/BODY FAIRING FROM BODY STA. 955.1 TO AFT EDGE OF FAIRING.
53-636-00	196	196BR 196CR 196DR 196ER 196KR 196NR	S 2C	1-49	0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: BODY SKIN AND OUTBOARD WING UPPER PANEL NORMALLY COVERED BY THE WING/BODY FAIRING FROM BODY STA. 955.1 TO AFT EDGE OF FAIRING.
53-638-00	197	197CL 197DL	S 2C	1-49	0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: BODY SKIN AND OUTBOARD WING UPPER PANEL NORMALLY COVERED BY THE WING/BODY FAIRING FROM BODY STA. 955.1 TO AFT EDGE OF FAIRING.
53-640-00	198	198CR 198GR 1981	S 2C	1-49	0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: BODY SKIN AND OUTBOARD WING UPPER PANEL NORMALLY COVERED BY THE WING/BODY FAIRING FROM BODY STA. 955.1 TO AFT EDGE OF FAIRING.
53-642-00	200	NOTE 2221 2322	S 8C S 4C		4	ALL	ALL	GENERAL VISUAL - INTERNAL: FLOOR SUPPORT STRUCTURE UNDER FORWARD GALLEYS AND LAVS, AND NEAR DOORS AND ESCAPE HATCHES FROM BS 276 TO BS 368 FOR PASSENGER AIRPLANES AND BS 244 TO BS 367 FOR FREIGHTER AIRPLANES. ACCESS NOTES: 1) REMOVE FORWARD GALLEYS AND LAVS (IF THE FLOOR PANELS UNDER THE GALLEYS ARE FACTORY SEALED AND THE FACTORY SEAL HAS NOT BEEN BROKEN THEN GALLEY REMOVAL IS NOT REQUIRED). 2) FLOOR PANELS THAT ARE FACTORY SEALED DO NOT HAVE TO BE REMOVED. 3) REMOVAL OF SEATS, CABIN EQUIPMENT, AND FLOOR PANELS TO GAIN ACCESS MAY BE REQUIRED.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-644-00	200	NOTE 1311 1312 1411 1412	S 12C S 4C		6	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: FLOOR SUPPORT STRUCTURE UNDER CENTER AND AFT GALLEYS AND LAVS, AND NEAR DOORS AND ESCAPE HATCHES.</p> <p>ACCESS NOTES: 1) REMOVE CENTER AND AFT GALLEYS AND LAVS (IF THE FLOOR PANELS UNDER GALLEYS ARE FACTORY SEALED AND THE FACTORY SEAL HAS NOT BEEN BROKEN THEN THE GALLEY REMOVAL IS NOT REQUIRED). 2) FLOOR PANELS THAT ARE FACTORY SEALED DO NOT NEED TO BE REMOVED. 3) REMOVAL OF SEATS, CABIN EQUIPMENT, AND FLOOR PANELS TO GAIN ACCESS MAY BE REQUIRED.</p>
53-646-00	200	NOTE 2002	S 8C S 4C		1	PASS	ALL	<p>GENERAL VISUAL - INTERNAL: SEAT TRACKS.</p> <p>ACCESS NOTE: REMOVAL OF SEATS, CABIN EQUIPMENT, AND FLOOR PANELS TO GAIN ACCESS MAY BE REQUIRED.</p>
53-648-00	100 200	NOTE 831 833 835 836 837 838 841 843 845 846	S 1A	1-2 2-4 2-9	0.5	ALL	ALL	<p>GENERAL VISUAL - EXTERNAL: BODY SKIN INCLUDING AREAS AROUND CUTOUTS.</p> <p>ACCESS NOTE: AS VIEWED FROM THE GROUND.</p>

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-650-00	200	831 832 833 834 835 836 837 838 841 842 843 844 845 846	S 1C	1-2 2-2 2-4 2-5 2-9	2	ALL	ALL	DETAILED - EXTERNAL: DOOR STOPS AND VISIBLE ADJACENT CUT-OUT STRUCTURE WITHIN AIRCRAFT CONTOUR AT ALL DOOR LOCATIONS (CABIN ENTRY/SERVICE, AND EMERGENCY) INCLUDING SECTION 41 ACCESS DOORS AND VISIBLE ADJACENT SUPPORT AND CUTOUT STRUCTURE AT NO. 2 COCKPIT WINDOW.
53-652-00	200	NOTE	S 8C S 4C		8	ALL	ALL	GENERAL VISUAL - INTERNAL: MAIN DECK DOOR AND HATCH INTERIORS. ACCESS NOTE: REMOVAL OF SEATS, CABIN EQUIPMENT, AND FLOOR PANELS TO GAIN ACCESS MAY BE REQUIRED.
53-654-00	211 212	NOTE 2111 2112	NOTE	2-1 2-2 2-3	1	ALL	ALL	GENERAL VISUAL - INTERNAL: INTERIOR STRUCTURE ABOVE CREW CABIN FLOOR INCLUDING CONTROL CABIN WINDSHIELDS AND VISIBLE PORTIONS OF WINDOW POSTS AND SILLS AFTER ACCESSED. INTERVAL NOTE: THRESHOLD - S 8C AND REPEAT INTERVAL - S 4C. THIS TASK SHOULD ALSO BE PERFORMED AT WINDSHIELD AND WINDOW REPLACEMENT. ACCESS NOTE: REMOVAL OF READILY REMOVED SIDEWALL PANELS REQUIRED. REMOVAL OF OVERHEAD DRIPSHIELD, GLARE PANEL, WINDOWS, OR PERMANENTLY ATTACHED WALL PANELS NOT REQUIRED TO ACCOMPLISH INTENT OF INSPECTION. ACCESS NOTE: INSPECT FLIGHT DECK FROM BS 132.5 TO BS 246, WITHOUT REMOVAL OF FLIGHT PANELS/CONSOLES OR ELECTRICAL PANELS. INSPECTION OF STRUCTURE WITH PANEL AND CONSOLE REMOVAL IS LIMITED TO OPPORTUNITY INSPECTIONS AND SELECTED OUT-OF- SERVICE/RETIRED AIRPLANES.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
53-656-00	211 212	2111	S 2C		1	ALL	ALL	GENERAL VISUAL - INTERNAL: CONTROL CABIN FLOOR STRUCTURE.
53-662-00	221 222 223 224	NOTE 2003 2215 2221 2223	S 8C S 4C	2-5 2-6	1	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE UPPER LOBE INTERIOR STRUCTURE AND INCLUDING MAIN DECK FLOOR STRUCTURE, BS 243.5/246 TO BS 434, BETWEEN S-20 AND S-12, INCLUDING LAP JOINTS, CIRCUMFERENTIAL JOINTS, WINDOW FORGINGS, BONDED TEAR STRAPS, STRINGER SPLICES, SEAT TRACKS AND FLOOR SUPPORT STRUCTURE (EXCEPT UNDER GALLEYS AND LAVS), FRAMES AND SILLS WITHIN 22 INCHES OF DOORS AND ESCAPE HATCHES, AND DOOR CUTOUT STRUCTURE, AND HORIZONTAL SHEAR WEB. ACCESS NOTE: OUTBOARD EQUIPMENT, SIDEWALL PANELS AND MOVABLE CEILING PANELS TO BE REMOVED (FOR FREIGHTERS ONLY). ACCESS NOTE: FLOOR PANEL REMOVAL IS REQUIRED FOR SEAT TRACK AND FLOOR SUPPORT STRUCTURE INSPECTION (EXCEPT UNDER GALLEYS AND LAVS, AND NEAR DOORS AND ESCAPE HATCHES). ACCESS NOTE: CARGO COMPARTMENT FLOOR PANEL REMOVAL REQUIRED. REMOVAL OF RIGID BARRIER, FITTINGS, AND DRAIN TROUGH NOT REQUIRED (FOR FREIGHTERS ONLY).
53-664-00	221 222		S 4C		10	NOTE	ALL	DETAILED - INTERNAL: FLIGHT DECK DOOR PANEL ASSEMBLY, BREAK AWAY PANEL, DOOR POST ASSEMBLY (RIGHT), ARMORED POST COVER ASSEMBLY (RIGHT & LEFT), PARTITION ASSEMBLY (LEFT POST), AND FLIGHT DECK DOOR AND DOOR FRAME TRIM. AIRPLANE NOTE: APPLICABLE TO AIRPLANES PRODUCTION LINE NUMBER 895 AND ON, OR INCORPORATION OF BOEING SB 767-25-0325, SB 767-25-0327 OR SB 767-25-0332.
53-666-00	221	2215 831	S 4C		0.2	PASS	ALL	DETAILED - INTERNAL: FWD ENTRY/SERVICE DOOR CUTOUT LOWER SILL UPPER SURFACE.
53-668-00	221	2215 837	S 4C	2-5 2-6	2	FRTR	ALL	DETAILED - INTERNAL: CREW ENTRY DOOR CUTOUT LOWER SILL UPPER SURFACE.
53-670-00	221 222	NOTE	S 8C S 4C		0.5	FRTR	ALL	GENERAL VISUAL - INTERNAL: RIGID CARGO BARRIER ATTACHMENT STRUCTURE TO FUSELAGE AND FLOOR FROM STRINGER S-9 TO THE FLOOR. AND HORIZONTAL SHEAR WEB, STA 280 TO STA 412. ACCESS NOTE: CARGO COMPARTMENT FLOOR PANEL REMOVAL REQUIRED. REMOVAL OF RIGID BARRIER, FITTINGS, AND DRAIN TROUGH NOT REQUIRED.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-674-00	222	2215 841	S 4C		0.2	NOTE	ALL	<p>DETAILED - INTERNAL: FWD ENTRY/SERVICE DOOR CUTOUT LOWER SILLS UPPER SURFACE.</p> <p>AIRPLANE NOTE: APPLICABLE TO PASS, SF, AND BCF AIRPLANES.</p> <p>NOTE: INCLUDES DEACTIVATED DOOR.</p>
53-678-00	223 224	2003 2222 2231	S 12C S 4C		----	NOTE	ALL	<p>GENERAL VISUAL - INTERNAL: FUSELAGE UPPER LOBE INTERIOR STRUCTURE, BS 243.5/246 TO BS 434, BETWEEN S-12 AND BL 0.0, INCLUDING LAP JOINTS, CIRCUMFERENTIAL JOINTS, BONDED TEAR STRAPS, STRINGER SPLICES, AND RIGID CARGO BARRIER ATTACHMENT STRUCTURE TO FUSELAGE FROM BL 0 TO STRINGER S-9.</p> <p>AIRPLANE NOTE: INSPECTION IS APPLICABLE TO ALL AIRCRAFT. HOWEVER, RIGID CARGO BARRIER IS INSTALLED ONLY ON FRTR.</p>
53-682-00	231	NOTE 2003 2215 2221 2312 2313	S 8C S 4C	2-7	1.5	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: FUSELAGE UPPER LOBE INTERIOR STRUCTURE, INCLUDING THE MAIN DECK FLOOR STRUCTURE, BS 434 TO BS 785.9, BETWEEN S-20L AND S-12L, INCLUDING LAP JOINTS, CIRCUMFERENTIAL JOINTS, WINDOW FORGINGS, BONDED TEAR STRAPS, STRINGER SPLICES, SEAT TRACKS AND FLOOR SUPPORT STRUCTURE (EXCEPT UNDER GALLEYS AND LAVS), FRAME AND SILLS WITHIN 22 INCHES OF DOORS AND ESCAPE HATCHES, STUB BEAM TO WING UPPER PANEL INTERFACE, DOOR CUTOUT STRUCTURE.</p> <p>ACCESS NOTE: 1) FLOOR PANEL REMOVAL IS REQUIRED FOR SEAT TRACK AND FLOOR SUPPORT STRUCTURE INSPECTION. 2) OUTBOARD EQUIPMENT AND SIDEWALL PANELS.</p>
53-684-00	231	2215 835	S 4C		0.2	NOTE	ALL	<p>DETAILED - INTERNAL: MID-CABIN ENTRY/SERVICE DOOR CUTOUT LOWER SILLS UPPER SURFACE.</p> <p>AIRPLANE NOTE: AIRPLANES WITH MID-CABIN DOORS.</p>
53-686-00	231		S 2C		0.5	FRTR	ALL	<p>DETAILED - INTERNAL: MAIN DECK CARGO DOOR CUTOUT LOWER SILL UPPER SURFACE.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-688-00	231	NOTE 2003 2221	S 8C S 4C	2-5 2-6	1	NOTE	ALL	GENERAL VISUAL - INTERNAL: BODY SKIN, DOUBLER, STRINGERS, FRAMES, INTERCOSTALS, AND UPPER SILL WITHIN 22 INCHES OF THE MID ENTRY AND SERVICE DOOR CUTOUTS. AIRPLANE NOTE: AIRPLANES WITH MID CABIN DOORS. ACCESS NOTE: OUTBOARD EQUIPMENT, SIDEWALL PANELS AND MOVABLE CEILING PANELS.
53-690-00	231	NOTE	S 8C S 4C		0.5	FRTR	ALL	GENERAL VISUAL - INTERNAL: BODY SKIN, DOUBLER, STRINGERS, FRAMES, INTERCOSTALS, FITTINGS AND UPPER SILL WITHIN 14 INCHES FORWARD AND 22 INCHES AFT OF THE MAIN DECK CARGO DOOR CUTOUT. ACCESS NOTE: OUTBOARD EQUIPMENT, SIDEWALL PANELS, AND MOVABLE CEILING PANELS.
53-692-00	232	NOTE 2003 2215 2221 2312 2322 2323	S 8C S 4C	2-7	0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE UPPER LOBE INTERIOR STRUCTURE AND INCLUDING MAIN DECK FLOOR STRUCTURE, BS 434 TO BS 785.9, BETWEEN S-20R AND S-12R INCLUDING LAP JOINTS, CIRCUMFERENTIAL JOINTS, WINDOW FORGINGS, BONDED TEAR STRAPS, STRINGER SPLICES, SEAT TRACKS AND FLOOR SUPPORT STRUCTURE (EXCEPT UNDER GALLEYS AND LAVS), FRAMES AND SILLS WITHIN 22 INCHES OF DOORS AND ESCAPE HATCHES, STUB BEAM TO WING UPPER PANEL INTERFACE, DOOR CUTOUT STRUCTURE. ACCESS NOTE: OUTBOARD SEAT SETS, CARPET RISERS AND GRILLES FROM BODY STA 456 TO STA 654. ACCESS NOTES: 1) FLOOR PANEL REMOVAL IS REQUIRED FOR SEAT TRACK AND FLOOR SUPPORT STRUCTURE INSPECTION. 2) OUTBOARD EQUIPMENT AND SIDEWALL PANELS.
53-694-00	232	2215 845	S 4C		0.2	NOTE	ALL	DETAILED - INTERNAL: MID-CABIN ENTRY/SERVICE DOOR CUTOUT LOWER SILLS UPPER SURFACE. AIRPLANE NOTE: AIRPLANES WITH MID-CABIN DOORS.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-696-00	232	NOTE 2003 2221	S 8C S 4C	2-5 2-6	1	NOTE	ALL	<p>GENERAL VISUAL - INTERNAL: BODY SKIN, DOUBLER, STRINGERS, FRAMES, INTERCOSTALS, AND UPPER SILL WITHIN 22 INCHES OF THE MID ENTRY AND SERVICE DOOR CUTOUTS.</p> <p>AIRPLANE NOTE: AIRPLANES WITH MID CABIN DOORS.</p> <p>ACCESS NOTE: OUTBOARD EQUIPMENT, SIDEWALL PANELS AND MOVABLE CEILING PANELS.</p>
53-698-00	233	2003 2222 2331	S 8C S 4C	2-8	2	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: FUSELAGE UPPER LOBE INTERIOR STRUCTURE BS 434 TO BS 785.9, BETWEEN S-12L AND BL 0.0, LAP JOINTS, CIRCUMFERENTIAL JOINTS, FRAMES, BONDED TEAR STRAPS, STRINGER SPLICES.</p>
53-700-00	234	2003 2222 2331	S 8C S 4C	2-8	2	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: FUSELAGE UPPER LOBE INTERIOR STRUCTURE, BS 434 TO BS 785.9, BETWEEN S-12R AND BL 0.0, INCLUDING LAP JOINTS, CIRCUMFERENTIAL JOINTS, FRAMES, BONDED TEAR STRAPS, STRINGER SPLICES.</p>
53-704-00	241 242	NOTE 2003 2411	S 8C S 4C	1-21 2-10 2-9	1	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: FUSELAGE UPPER LOBE INTERIOR STRUCTURE, INCLUDING MAIN DECK FLOOR STRUCTURE, BS 785.9 TO BS 1065, BETWEEN S-20 AND S-12, INCLUDING LAP JOINTS, CIRCUMFERENTIAL JOINTS, WINDOW FORGINGS, BONDED TEAR STRAPS, STRINGER SPLICES, SEAT TRACKS AND FLOOR SUPPORT STRUCTURE (EXCEPT UNDER GALLEYS AND LAVS), FRAMES AND SILLS WITHIN 22 INCHES OF DOORS AND ESCAPE HATCHES, STUB BEAM TO WING UPPER PANEL INTERFACE, AND HATCH CUTOUT STRUCTURE, AND BODY WINDOW FORGINGS IN AREAS OF ATTACH FASTENERS BETWEEN BODY STA. 785.9 AND STA. 955.1.</p> <p>ACCESS NOTE: FLOOR PANEL REMOVAL IS REQUIRED FOR SEAT TRACK AND FLOOR SUPPORT STRUCTURE INSPECTION (EXCEPT UNDER GALLEYS AND LAVS, AND NEAR DOORS AND ESCAPE HATCHES).</p> <p>ACCESS NOTE: CABIN EQUIPMENT BETWEEN BODY STA 785.9 AND 999.</p> <p>ACCESS NOTE: CABIN EQUIPMENT AND SIDEWALL PANELS AT BS 785, 955, AND 1065.</p>

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-706-00	243 244	2003 2431	S 8C S 4C	2-8	1.5	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE UPPER LOBE INTERIOR STRUCTURE, BS 785.9 TO BS 1065, BETWEEN S-12L AND S-12R, INCLUDING LAP JOINTS, CIRCUMFERENTIAL JOINTS, BONDED TEAR STRAPS, STRINGERS SPLICES. BODY BULKHEAD AND ADJACENT SKIN AND STRINGER SPLICES AT BODY STA. 785.9, 955, AND 1065 (FORWARD AND AFT SIDES) BETWEEN STRINGER S-12L AND S-12R.
53-710-00	251	NOTE 2003 2215 2511	S 8C S 4C	2-11	1	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE UPPER LOBE INTERIOR STRUCTURE, INCLUDING MAIN DECK FLOOR STRUCTURE, BS 1065 TO BS 1636, BETWEEN S-20L AND S-12L, INCLUDING LAP JOINTS, CIRCUMFERENTIAL JOINTS, WINDOW FORGINGS, BONDED TEAR STRAPS, STRINGER SPLICES, SEAT TRACKS AND FLOOR SUPPORT STRUCTURE (EXCEPT UNDER GALLEYS AND LAVS), FRAMES AND SILLS WITHIN 22 INCHES OF DOORS AND ESCAPE HATCHES, FORWARD SIDE OF BS 1582 AFT PRESSURE BULKHEAD, DOOR CUTOUT STRUCTURE. ACCESS NOTE: FLOOR PANEL REMOVAL IS REQUIRED FOR SEAT TRACK AND FLOOR SUPPORT STRUCTURE INSPECTION (EXCEPT UNDER GALLEYS AND LAVS, AND NEAR DOORS AND ESCAPE HATCHES).
53-712-00	251	2215 833	S 4C	2-13	0.2	NOTE	ALL	DETAILED - INTERNAL: AFT ENTRY/SERVICE DOOR CUTOUT LOWER SILL UPPER SURFACE. AIRPLANE NOTE: APPLICABLE TO PASS, SF, AND BCF AIRPLANES. NOTE: INCLUDES DEACTIVATED DOORS.
53-714-00	252	NOTE 2003 2215 2511	S 8C S 4C	2-11	2	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE UPPER LOBE INTERIOR STRUCTURE, INCLUDING MAIN DECK FLOOR STRUCTURE, BS 1065 TO BS 1636, BETWEEN S-20R AND S-12R, INCLUDING LAP JOINTS, CIRCUMFERENTIAL JOINTS, WINDOW FORGINGS, BONDED TEAR STRAPS, STRINGER SPLICES, SEAT TRACKS AND FLOOR SUPPORT STRUCTURE (EXCEPT UNDER GALLEYS AND LAVS), FRAMES AND SILL WITHIN 22 INCHES OF DOORS AND ESCAPE HATCHES, FORWARD SIDE OF BS 1582 AFT PRESSURE BULKHEAD, AND DOOR CUTOUT STRUCTURE. ACCESS NOTE: SEAT SETS, CARPET RISER, GRILLES STA 1263 TO 1417. ACCESS NOTE: FLOOR PANEL REMOVAL IS REQUIRED FOR SEAT TRACK AND FLOOR SUPPORT STRUCTURE INSPECTION (EXCEPT UNDER GALLEYS AND LAVS, AND NEAR DOORS AND ESCAPE HATCHES).

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-716-00	252	2215 843	S 4C	2-13	0.2	NOTE	ALL	DETAILED - INTERNAL: AFT ENTRY/SERVICE DOOR CUTOUT LOWER SILLS UPPER SURFACE. AIRPLANE NOTE: APPLICABLE TO PASS, SF, AND BCF AIRPLANES. NOTE: INCLUDES DEACTIVATED DOORS.
53-718-00	252		S 8C S 4C		0.5	NOTE	ALL	GENERAL VISUAL - INTERNAL: BODY SKIN, DOUBLER, STRINGERS, FRAMES, INTERCOSTALS, FITTINGS AND UPPER SILL WITHIN 29 INCHES FORWARD AND AFT OF THE AFT LARGE CARGO DOOR CUTOUT FROM STRINGER S-17 TO STRINGER S-20. AIRPLANE NOTE: APPLICABLE TO PF AND GMF AIRPLANES.
53-720-00	253 254	NOTE 2003 2222 2531	S 8C S 4C	2-8	1	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE UPPER LOBE INTERIOR STRUCTURE, BS 1065 TO BS 1636, BETWEEN S-12L AND S-12R, INCLUDING LAP SPLICES, CIRCUMFERENTIAL JOINTS, FRAMES, BONDED TEAR STRAPS, STRINGER SPLICES, AND FORWARD SIDE OF BS 1582 AFT PRESSURE BULKHEAD. ACCESS NOTE: CEILING PANELS FROM STA 1065 TO 1263.
53-726-00	311 312 313 314	312AR	S 2C	3-3 3-5	0.7	ALL	ALL	DETAILED - INTERNAL: FORWARD AND AFT SIDES OF BODY STA. 1702 AND STA. 1725.5 BULKHEADS BETWEEN LBL 15 AND RBL 15.
53-728-00	311 312	312AR	S 2C	3-4	0.5	ALL	ALL	DETAILED - INTERNAL: HORIZONTAL STABILIZER TRIM ACTUATOR SUPPORT FITTING IN AREA OF LUGS AND ATTACHMENT TO BODY STA 1702 BULKHEAD.
53-730-00	311 313		S 2C	3-9	1	ALL	ALL	GENERAL VISUAL - EXTERNAL: EXTERIOR OF SECTION 48, LEFT SIDE, BS 1582 THROUGH BS 1832/1843

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-732-00	311 312	312AR	S 2C NOTE	3-1 3-2 3-32	1	ALL	ALL	DETAILED - INTERNAL: AFT PRESSURE BULKHEAD, BODY STA 1582, AFT SURFACE FOR DAMAGE; DENTS, SCRATCHES, NICKS, GOUGES OR CORROSION, INCLUDING CRACKS AT SPLICES, DOUBLERS, AND AROUND ALL CUTOUTS. INTERVAL NOTE: AIRPLANE LINE NUMBERS 1 THROUGH 175 UPON REACHING 25,000 CYCLES REPEAT EVERY 1800 CYCLES PER SB 767-53-0026.
53-734-00	311 312 313 314	311AZ 312AR	S 4C	3-5	1	ALL	ALL	CHECK/INSP - INTERNAL: VERTICAL STABILIZER ATTACH BOLTS (14 BOLTS IN ZONE 311/312 AND 2 BOLTS IN ZONE 313/314). INSPECT BY TORQUE CHECK WITH PER SERVICE BULLETIN 767-53A0085 INSTRUCTIONS.
53-740-00	312 314		S 2C	3-9	1.5	ALL	ALL	GENERAL VISUAL - EXTERNAL: EXTERIOR OF SECTION 48, RIGHT SIDE, BS 1582 THROUGH BS 1832/1843.
53-746-00	313 314	312AR 313AL	S 2C	3-6	1	ALL	ALL	DETAILED - INTERNAL: HORIZONTAL STABILIZER PIVOT FITTINGS IN AREAS OF ATTACHMENT TO THE BODY STA. 1809.5 BULKHEAD, LUGS FOR PIVOT PIN, THE BACKUP FITTINGS, AND THE PIVOT NUT LOCKWIRE. NOTE: SEVERAL OPERATORS HAVE REPORTED INSTANCES OF BEARING RETAINER ROTATION. SERVICE BULLETIN 767-55-0008 IS ASSOCIATED WITH THIS CONDITION.
53-748-00	313 314	312AR 313AL	S 2C	3-7 3-8	1	ALL	ALL	DETAILED - INTERNAL: BODY UPPER AND LOWER LONGERONS ADJACENT TO THE HORIZONTAL STABILIZER CUTOUT.
53-750-00	311 330	313BLX 313CLX	S 12C S 4C		----	ALL	ALL	GENERAL VISUAL - EXTERNAL: EXTERNAL SECTION 48 SKIN AND HORIZONTAL STABILIZER SKIN UNDER FAIRINGS.
53-756-00	312 340	314BRX 314CRX	S 12C S 4C		----	ALL	ALL	GENERAL VISUAL - EXTERNAL: EXTERNAL SECTION 48 SKIN AND HORIZONTAL STABILIZER SKIN UNDER FAIRINGS.
53-758-00	315 316		S 1C	3-9 3-10	0.5	ALL	ALL	GENERAL VISUAL - EXTERNAL: APU COMPARTMENT EXTERNAL SURFACE BETWEEN BODY STA 1832/1843 AND STA 1952.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-762-00	320	321BL 321BR 322AL 322AR 323AL 323AR 324AL 324AR	S 8C S 4C		----	ALL	ALL	GENERAL VISUAL - INTERNAL: EXTERIOR OF SECTION 48 SKIN AND VERTICAL STABILIZER SKIN UNDER FAIRINGS/ACCESS PANELS.
53-778-12	313 314	313AL	25000 CYC S 2C		----	NOTE	ALL	DETAILED - INTERNAL: BS 1809.5 BULKHEAD OUTBOARD CHORD (TYPE 1 STRUCTURE). AIRPLANE NOTE: APPLICABLE TO ALL. FOR AIRPLANE LINE NUMBERS 1-709 THIS INSPECTION IS SATISFIED BY THE INSPECTIONS IN SERVICE BULLETIN 767-53-0078. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORMS 53-80-115, -116, -117 FOR ALTERNATIVE REPEAT INSPECTIONS.
53-778-14	313 314	313AL	25000 CYC S 2C		----	NOTE	ALL	SPECIAL DETAILED - INTERNAL: BS 1809.5 BULKHEAD OUTBOARD CHORD (TYPE 1 STRUCTURE) AIRPLANE NOTE: APPLICABLE TO ALL. FOR AIRPLANE LINE NUMBERS 1-709 THIS INSPECTION IS SATISFIED BY THE INSPECTIONS IN SERVICE BULLETIN 767-53-0078 NOTE: SEE DOC D622T001-DTR, DTR CHECK FORMS 53-80-115, -116, -117 FOR ALTERNATIVE REPEAT INSPECTIONS. NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-80-04.
53-778-16	313 314	313AL	NOTE S 4C	3-6	----	ALL	ALL	SPECIAL DETAILED - INTERNAL: SECTION 48- PIVOT FITTING LUG. (TYPE 1 STRUCTURE) INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORMS 53-80-113 FOR ALTERNATIVE REPEAT INSPECTIONS. NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 53-80-02.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-778-18	313 314	313AL 3131	25000 CYC S 4C	3-6	1	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: HORIZONTAL STABILIZER FITTING HINGE PINS - STA 1809, BL41.50 (TYPE 1 STRUCTURE.)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-80-I25 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: SB 767-55-0005. THRESHOLD APPLIES AFTER TERMINATING ACTION IS ACCOMPLISHED PER SB.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-80-03. THIS TASK REQUIRES REMOVAL OF BOTH INNER AND OUTER PINS. VISUAL INSPECTION OF OUTER SURFACES IS REQUIRED.</p>
53-778-20	313 314		25000 CYC S 2C		----	NOTE	ALL	<p>DETAILED - EXTERNAL: BS 1809.5 BULKHEAD OUTBOARD CHORD (TYPE 1 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO ALL. FOR AIRPLANE LINE NUMBERS 1-709 THIS INSPECTION IS SATISFIED BY THE INSPECTIONS IN SERVICE BULLETIN 767-53-0078.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORMS 53-80-I15, -I16, -I17 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-780-00	313 314		25000 CYC S 2C		----	NOTE	ALL	<p>SPECIAL DETAILED - EXTERNAL: BS 1809.5 BULKHEAD OUTBOARD CHORD (TYPE 1 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO ALL. FOR AIRPLANE LINE NUMBERS 1-709 THIS INSPECTION IS SATISFIED BY THE INSPECTIONS IN SERVICE BULLETIN 767-53-0078.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORMS 53-80-I15, -I16, -I17 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-80-04.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-780-02	311 312	312AR	NOTE S 2C		1	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: AFT PRESSURE BULKHEAD - CIRCUMFERENTIAL TEAR STRAP SPLICE. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-80-I01E FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6 SUBJECT 53-80-01.</p>
53-780-04	311 312	312AR	NOTE S 2C		1	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: AFT PRESSURE BULKHEAD - CIRCUMFERENTIAL TEAR STRAP SPLICE. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-80-I01D FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6 SUBJECT 53-80-02.</p>
53-780-06	311 312	312AR	NOTE S 2C		1	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: AFT PRESSURE BULKHEAD - RADIAL WEB LAP SPLICES. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-80-I01C FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6 SUBJECT 53-80-01.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-780-08	311 312	312AR	NOTE S 2C		1	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: AFT PRESSURE BULKHEAD - RADIAL WEB LAP SPLICES. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-80-I01B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-80-02</p>
53-780-10	311 312	NOTE 312AR	NOTE S 4C 1/5		-----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: SECTION 48- JACK SCREW FITTING LUG- UPPER BULKHEAD AT STA 1702. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>ACCESS NOTE: REQUIRES ACTUATOR ATTACH PIN REMOVAL.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-80-I03 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 53-80-01.</p>
53-780-12	251 252	2003 836 846	NOTE S 4C 1/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: TYPE 1 DOOR CUTOUT- DOOR LOWER SILL INNER CHORD FROM STA 1131 TO 1175 AT S-20. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (300PASS) 40000 CYC (400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 300PASS AND 400E AIRPLANES WITH TYPE 1 EMERGENCY EXIT DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I27C FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-60-09.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-780-14	251 252	2003 836 846	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: TYPE 1 DOOR CUTOUT- DOOR UPPER SILL INNER CHORD FROM STA 1131 TO STA 1197+22 AT S-12. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (300PASS) 40000 CYC (400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 300PASS AND 400 AIRPLANES WITH TYPE 1 EMERGENCY EXIT DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I27B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-60-09.</p>
53-780-16	251 252	2003 833 843	NOTE S 2C		----	PASS	ALL	<p>SPECIAL DETAILED - INTERNAL: AFT PASSENGER ENTRY/SERVICE DOOR CUTOUT- UPPER MAIN SILL. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I14F FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-60-03.</p>
53-780-18	251 252	2003 833 843	NOTE S 2C		1	PASS	ALL	<p>SPECIAL DETAILED - INTERNAL: AFT PASSENGER ENTRY/SERVICE DOOR CUTOUT- EDGE FRAMES- FRAMES AT DOOR STA 876.3, S-9 TO S-11 AND S-15 TO S-19 AND AT STA 923.7, S-8 TO S-13. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I14E FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
53-780-20	241 242	2003 2411 2431 834 844	50000 CYC S 4C 1/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: SINGLE AFT EMERGENCY EXIT CUTOUT- SILL OUTER CHORD AT FRAME INTERSECT. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: 767-300 AIRPLANES WITH SINGLE OVERWING ESCAPE HATCHES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I25G FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 53-50-04.</p>
53-782-00	241 242	2003 2411 2431 834 844	50000 CYC S 4C		2	NOTE	ALL	<p>DETAILED - INTERNAL: SINGLE AFT EMERGENCY EXIT CUTOUT- SILL OUTER CHORD. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: 767-300 AIRPLANES WITH SINGLE OVERWING ESCAPE HATCHES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I25F FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-782-02	241 242	2003 2411 2431 834 844	50000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: SINGLE AFT EMERGENCY EXIT CUTOUT- UPPER SILL INNER CHORD- STA 903.5 (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: 767-300 AIRPLANES WITH SINGLE OVERWING ESCAPE HATCHES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I25E FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-09.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-782-04	241 242	2003 2411 2431 834 844	50000 CYC S 4C 7/10		-----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: SINGLE AFT EMERGENCY EXIT CUTOUT- SILL INNER CHORD AT FRAME INTERSECT (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: 767-300 AIRPLANES WITH SINGLE OVERWING ESCAPE HATCHES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I25D FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-08.</p>
53-782-06	241 242	2003 2411 2431 834 844	50000 CYC S 4C 2/5		-----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: SINGLE AFT EMERGENCY EXIT CUTOUT- SILL INNER CHORD. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: 767-300 AIRPLANES WITH SINGLE OVERWING ESCAPE HATCHES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I25C FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-07</p>
53-782-08	241 242	2003 2411 2431 834 844	50000 CYC S 4C 7/10		-----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: SINGLE AFT EMERGENCY EXIT CUTOUT- FRAME INNER CHORD AT SILL INTERSECT. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: 767-300 AIRPLANES WITH SINGLE OVERWING ESCAPE HATCHES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I25B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-08.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-782-10	241 242	2003 2411 2431 834 844	50000 CYC S 4C 7/10		-----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: SINGLE AFT EMERGENCY EXIT CUTOUT- FRAME INNER CHORDS. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: 300 AIRPLANES WITH SINGLE OVERWING ESCAPE HATCHES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I25A FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-07.</p>
53-782-12	241 242	2003 2411 2431 832 842	50000 CYC S 4C 1/5		-----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: SINGLE EMERGENCY EXIT CUTOUT- SILL OUTER CHORD AT FRAME INTERSECT. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: 200 AIRPLANES WITH SINGLE OVERWING ESCAPE HATCHES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I06F FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 53-50-04.</p>
53-782-14	241 242	2003 2411 2431 832 842	50000 CYC S 4C		2	NOTE	ALL	<p>DETAILED- INTERNAL: SINGLE EMERGENCY EXIT CUTOUT-SILL OUTER CHORD. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: 200 AIRPLANES WITH SINGLE OVERWING ESCAPE HATCH.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I06E FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-782-16	241 242	2003 2411 2431 832 842	50000 CYC S 4C 7/10		-----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: SINGLE EMERGENCY EXIT CUTOUT- SILL INNER CHORDS AT FRAME INTERSECT AT STA 859.5 AND 883.5. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: 200 AIRPLANES WITH SINGLE OVERWING ESCAPE HATCH.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I06D FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-08.</p>
53-782-18	241 242	2003 2411 2431 832 842	50000 CYC S 4C 2/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: SINGLE EMERGENCY EXIT CUTOUT- SILL INNER CHORD- UPPER SILL AT STA 859.5 - STA 871.5. (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: 200 AIRPLANES WITH SINGLE OVERWING ESCAPE HATCH.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORMS 53-50-I06C FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-07.</p>
53-782-20	241 242	2003 2411 2431 832 842	50000 CYC S 4C 7/10		-----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: SINGLE EMERGENCY EXIT CUTOUT- FRAME INNER CHORDS AT SILL INTERSECT AT STA 859.5 AND 883.5. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: 200 AIRPLANES WITH SINGLE OVERWING ESCAPE HATCH.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I06B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-08.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	
53-784-00	241 242	2003	50000 CYC S 4C 7/10		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: SINGLE EMERGENCY EXIT CUTOUT- FRAME INNER CHORD STA 859.5 STRINGERS S-18 TO S-20 AND STA 883.5 STRINGERS S-16 TO S-20. (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: 200 AIRPLANES WITH SINGLE OVERWING ESCAPE HATCH.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORMS 53-50-I06A FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-07.</p>
		2411						
		2431						
		832 842						
53-784-02	241 242	2003	50000 CYC S 4C 1/5		-----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: DUAL EMERGENCY EXIT CUTOUT- SILL OUTER CHORD AT FRAME INTERSECT (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 AND 300PASS AIRPLANES WITH DUAL OVERWING ESCAPE HATCHES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I22G FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 53-50-04.</p>
		2411						
		2431						
		832 834 842 844						
53-784-04	241 242	2003	50000 CYC S 4C		-----	NOTE	ALL	<p>DETAILED - INTERNAL: DUAL EMERGENCY EXIT CUTOUT- SILL OUTER CHORD. (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 AND 300PASS AIRPLANES WITH DUAL OVERWING ESCAPE HATCHES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I22F FOR ALTERNATIVE REPEAT INSPECTIONS</p>
		2411						
		2431						
		832 834 842 844						

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-784-06	241 242	2003 2411 2431 832 834 842 844	50000 CYC S 4C		-----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: DUAL EMERGENCY EXIT CUTOUT- UPPER SILL INNER CHORD AT STA 859.5 AND 903.5. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: 300PASS AIRPLANES WITH DUAL OVERWING ESCAPE HATCHES ONLY.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I22E FOR ALTERNATIVE REPEAT INSPECTION.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-09.</p>
53-784-08	241 242	2003 2411 2431 832 834 842 844	50000 CYC S 4C 7/10		-----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: DUAL EMERGENCY EXIT CUTOUT- SILL INNER CHORD AT FRAME INTERSECT. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 AND 300PASS AIRPLANES WITH DUAL OVERWING ESCAPE HATCHES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I22D FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-08.</p>
53-784-10	241 242	2003 2411 2431 832 834 842 844	50000 CYC S 4C 2/5		-----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: DUAL EMERGENCY EXIT CUTOUT- SILL INNER CHORD. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 AND 300PASS AIRPLANES WITH DUAL OVERWING ESCAPE HATCHES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I22C FOR ALTERNATIVE REPEAT INSPECTION.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-07.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
53-784-12	241 242	2003 2411 2431 832 834 842 844	50000 CYC S 4C 7/10		-----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: DUAL EMERGENCY EXIT CUTOUT- FRAME INNER CHORD AT SILL INTERSECT. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 AND 300PASS AIRPLANES WITH DUAL OVERWING ESCAPE HATCHES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I22B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-08.</p>
53-784-14	241 242	2003 2411 2431 832 834 842 844	50000 CYC S 4C 7/10		-----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: DUAL EMERGENCY EXIT CUTOUT- FRAME INNER CHORDS. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 AND 300PASS AIRPLANES WITH DUAL OVERWING ESCAPE HATCHES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I22A FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-07.</p>
53-784-16	241 242	2411	NOTE S 4C 1/5		1	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: FUSELAGE REAR SPAR BULKHEAD- BULKHEAD FITTING INNER CHORD STRINGER S-19 TO S-20. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I13C FOR ALTERNATIVE REPEAT INSPECTION.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-04.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-784-18	233	2003 838	40000 CYC S 4C 1/5		----	300F	ALL	SPECIAL DETAILED - INTERNAL: REINFORCEMENT AROUND CUTOUTS-MAIN DECK CARGO DOOR - CUTOUT STRUCTURE- FORWARD EDGE FRAME INNER CHORD AT STRINGER S-5L. (TYPE 2 STRUCTURE) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I28C FOR ALTERNATIVE REPEAT INSPECTIONS.
53-784-20	231 233		40000 CYC S 4C		----	300F	ALL	SPECIAL DETAILED - INTERNAL: REINFORCEMENT AROUND CUTOUTS - MAIN DECK CARGO DOOR - CUTOUT STRUCTURE - UPPER AND LOWER MAIN SILL- OUTER CHORD AT STATION 496 AND 628. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I28F FOR ALTERNATIVE REPEAT INSPECTIONS.
53-786-00	231 233		40000 CYC S 4C 1/5		----	300F	ALL	SPECIAL DETAILED - INTERNAL: REINFORCEMENT AROUND CUTOUTS - MAIN DECK CARGO DOOR - AFT EDGE FRAME AT STA 632 AND STRINGER S-2L. (TYPE 2 STRUCTURE) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I28E FOR ALTERNATIVE REPEAT INSPECTIONS.
53-786-02	231		40000 CYC S 4C 1/5		----	300F	ALL	SPECIAL DETAILED - INTERNAL: REINFORCEMENT AROUND CUTOUTS-MAIN DECK CARGO DOOR- AFT EDGE FRAME AT STA 632 AND STRINGER S-16L- FRAME SPLICE. (TYPE 2 STRUCTURE). NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I28D FOR ALTERNATIVE REPEAT INSPECTIONS.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-786-04	231		40000 CYC S 4C 1/4		----	300F	ALL	SPECIAL DETAILED - INTERNAL: REINFORCEMENT AROUND CUTOUTS - MAIN DECK CARGO DOOR - CUTOUT STRUCTURE - LOWER MAIN SILL INNER CHORD AT STATION 632. (TYPE 2 STRUCTURE) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I28B FOR ALTERNATIVE REPEAT INSPECTIONS.
53-786-06	231	2003 838	40000 CYC S 4C 1/10		----	300F	ALL	SPECIAL DETAILED - INTERNAL: REINFORCEMENT AROUND CUTOUTS - MAIN DECK CARGO DOOR - CUTOUT STRUCTURE - UPPER MAIN SILL INNER CHORD AT STATION 492. (TYPE 2 STRUCTURE) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I28A FOR ALTERNATIVE REPEAT INSPECTIONS.
53-786-08	230 240 250		NOTE S 4C		3	ALL	ALL	GENERAL VISUAL - INTERNAL: FUSELAGE CROWN STRINGERS, STA 654 TO STA 1395, STRINGER S-8L TO S-8R. (TYPE 1 STRUCTURE). INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I01/ 53-50-I01/53-60-I01 FOR ALTERNATIVE REPEAT INSPECTIONS.
53-786-10	230	2003 835 845	40000 CYC S 2C 3/5		1	400E	ALL	SPECIAL DETAILED - INTERNAL: MID PASSENGER ENTRY/SERVICE DOOR CUTOUT - UPPER MAIN SILL INNER CHORD. (TYPE 2 STRUCTURE) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I22D FOR ALTERNATIVE REPEAT INSPECTIONS. NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-30-16.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-786-12	230	2003 835 845	50000 CYC S 4C 7/10		1	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: MID PASSENGER ENTRY/SERVICE DOOR CUTOUT - UPPER MAIN SILL INNER CHORD. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: 300PASS AIRPLANES WITH MID-CABIN ENTRY/ SERVICE DOORS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I22D FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-30-16.</p>
53-786-14	230	2003 835 845	50000 CYC S 4C 7/10		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: MID PASSENGER ENTRY/SERVICE DOOR CUTOUT - EDGE FRAME INNER CHORD AT STA 654+44, S-8 TO S-15, STA 654+91.4, S-8 TO S-20. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO 300PASS AND 400E AIRPLANES WITH MID-CABIN ENTRY/ SERVICE DOORS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I22C FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-30-15.</p>
53-786-16	230 240 250	NOTE 2003	NOTE S 4C 1/5		----	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: FRAMES ABOVE STRINGER S-20. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYCLES (200, 300PASS) 40000 CYCLES (300F, 400E)</p> <p>ACCESS NOTE: SIDEWALL PANEL, CEILING PANEL AND INSULATION REMOVAL/ DISPLACEMENT IS REQUIRED.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I24A/ 53-50-I01A/53-50-I02A/53-60-I08A FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-786-18	230 240 250		40000 CYC S 4C 1/2		3	400E	ALL	<p>SPECIAL DETAILED - EXTERNAL: FUSELAGE CIRCUMFERENTIAL SPLICES IN THE BODY CROWN- AT SPECIFIED LOCATIONS. (TYPE 1 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I05/ 53-30-I08/53-30-I21/53-50-I03/53-60-I03/53-60-I04/ 53-60-I24/53-60-I33 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-30-06.</p>
53-786-20	230 240 250		NOTE S 4C 2/5		3	NOTE	ALL	<p>SPECIAL DETAILED - EXTERNAL: FUSELAGE CIRCUMFERENTIAL SPLICES IN THE BODY CROWN- AT SPECIFIED LOCATIONS. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200,300PASS AND 300F AIRPLANES</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I05/ 53-30-I21/53-30-I27/53-50-I03/53-60-I03/53-60-I26 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-30-06.</p>
53-788-00	221 222	2003 831 841	NOTE S 2C		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD PASSENGER ENTRY/SERVICE DOOR CUTOUT- UPPER MAIN SILL (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I10B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-10-08.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-788-02	220 230 250	NOTE	NOTE S 4C 7/10		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: SKIN LONGITUDINAL LAP SPLICES- LOWER ROW- CROWN AND UPPER LOBE, SECTION 41, 43 AND 46. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I07B/ 53-30-I04B/53-60-I05B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>ACCESS NOTE: SIDEWALL PANEL, CEILING PANEL AND INSULATION REMOVAL/ DISPLACEMENT IS REQUIRED.</p>
53-788-04	220 230	NOTE 2003	NOTE S 4C 7/10		----	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: FRAMES, ABOVE S-20. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I08B/53-30-I24B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>ACCESS NOTE: SIDEWALL PANEL, CEILING PANEL AND INSULATION REMOVAL/ DISPLACEMENT IS REQUIRED.</p>
53-788-06	220 230 250		NOTE S 4C 1/5		----	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: SKIN LONGITUDINAL LAP SPLICES- UPPER ROW- CROWN AND UPPER LOBE, SECTION 41, 43 AND 46. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I07A/ 53-30-I04A/53-60-I05A FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-788-08	211 212	NOTE 2112	NOTE S 4C		----	ALL	ALL	<p>DETAILED - INTERNAL CONTROL CABIN WINDOW NUMBER 1 CUTOUT STRUCTURE- BD SILL. (TYPE 1 STRUCTURE.)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I14B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>ACCESS NOTE: WINDSHIELD WIPER MOTOR REMOVAL IS REQUIRED.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-788-10	211 212	NOTE 2112	NOTE S 4C		1	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: WINDOW NUMBER 2 CUTOUT STRUCTURE- EF POST. (TYPE 1 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I16 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-10-12.</p> <p>ACCESS NOTE: COCKPIT SIDE PANELS REMOVAL IS REQUIRED TO GAIN ACCESS.</p>
53-788-12	211 212	NOTE 2112	NOTE S 4C 3/10	2-3	----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: CONTROL CABIN WINDOW NUMBER 1 CUT OUT STRUCTURE- AB POST. (TYPE 1 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I14A FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-10-11.</p> <p>ACCESS NOTE: COCKPIT GLARE SHIELD REMOVAL AND/OR WINDOW REMOVAL IS REQUIRED. SEE DTR FORM 53-10-I14A FOR DETAILS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
53-788-14	165 166 251 252 253 254	811	NOTE S 4C		1	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: AFT PRESSURE BULKHEAD - CIRCUMFERENTIAL ATTACHMENT OF WEB TO Y-RING. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO ALL. FOR AIRPLANE LINE NUMBERS 1-423 THIS INSPECTION IS SATISFIED BY THE INSPECTIONS IN SERVICE BULLETIN 767-53A0087.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-80-I01A FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-80-05.</p>
53-788-16	161	811	40000 CYC S 4C 2/3		----	300F	ALL	<p>SPECIAL DETAILED - INTERNAL: BULK CARGO DOOR CUTOUT- UPPER MAIN SILL INNER CHORD AND STRAP AT STA 1461. (TYPE 2 STRUCTURE)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I10C FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-788-18	161	1611 1612 1631 811	NOTE S 4C		4	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: BULK CARGO DOOR CUTOUT- FRAME SPLICE- AFT EDGE FRAME STA 1461 INNER CHORD AT STRINGER S-26. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I10B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 53-60-01.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-788-20	161 163	811	NOTE S 4C		4	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: BULK CARGO DOOR CUTOUT- EDGE FRAMES INNER CHORD/STRAP. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I10A FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-60-02.</p>
53-790-00	154	822	40000 CYC S 4C		----	300F	ALL	<p>SPECIAL DETAILED - INTERNAL: AFT LARGE CARGO DOOR CUTOUT- LATCH BACKUP FITTING- STA 1331.58 LATCH 12 LOWER FLANGE. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I30A FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-790-02	154 156	822	40000 CYC S 4C 1/4		----	300F	ALL	<p>SPECIAL DETAILED - INTERNAL: AFT LARGE CARGO DOOR CUTOUT- WL 124 LOWER MAIN SILL- INNER CHORD AT STA 1334.3. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I29F FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-790-04	154 156		40000 CYC S 4C		----	300F	ALL	<p>SPECIAL DETAILED - INTERNAL: AFT LARGE CARGO DOOR CUTOUT- WL 124 LOWER MAIN SILL- INNER CHORD AT STA 1344. (TYPE 2 STRUCTURE)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I29D FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-790-06	154	822	40000 CYC S 4C 1/10		----	300F	ALL	<p>SPECIAL DETAILED - INTERNAL: AFT LARGE CARGO DOOR CUTOUT- WL 195 UPPER MAIN SILL- INNER CHORD AT STATION 1219. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I29C FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-790-08	154	1541 822	40000 CYC S 4C		----	300F	ALL	SPECIAL DETAILED - INTERNAL: AFT LARGE CARGO DOOR CUTOUT- STA 1344 AFT EDGE FRAME- INNER CHORD AT STRINGER S-24.3, CHORD AND F/S STRAP. (TYPE 2 STRUCTURE). NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I29B FOR ALTERNATIVE REPEAT INSPECTIONS.
53-790-10	154	1541 822	40000 CYC S 4C 1/2		----	300F	ALL	SPECIAL DETAILED - INTERNAL: AFT LARGE CARGO DOOR CUTOUT- STA 1344 AFT EDGE FRAME- INNER CHORD AT STRINGER S-24, CHORD AND F/S STRAP. (TYPE 2 STRUCTURE). NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I29A FOR ALTERNATIVE REPEAT INSPECTIONS.
53-790-12	154	822	NOTE S 3C		----	NOTE	ALL	SPECIAL DETAILED - INTERNAL: AFT MAIN CARGO DOOR CUTOUT- LOWER MAIN SILLS - STA 1263-1270 (TYPE 2 STRUCTURE) INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (400E) AIRPLANE NOTE: PASSENGER AIRPLANES WITH STANDARD AFT CARGO DOOR. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I06E/ 53-30-I14E FOR ALTERNATIVE REPEAT INSPECTIONS. NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-60-07.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-790-14	154	1532 1541 822	NOTE S 4C 2/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: AFT MAIN CARGO DOOR CUTOUT- UPPER MAIN SILLS - STA 1346 - 1395. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (400E)</p> <p>AIRPLANE NOTE: PASSENGER AIRPLANES WITH STANDARD AFT CARGO DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I06D/ 53-30-I14D FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-60-06.</p>
53-790-16	154	1541 822	NOTE S 4C		----	NOTE	ALL	<p>DETAILED - INTERNAL: AFT MAIN CARGO DOOR CUTOUT- EDGE FRAMES-FRAMES AT STA 1270 AND 1346 BETWEEN UPPER AND LOWER SILLS. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (400E)</p> <p>AIRPLANE NOTE: PASSENGER AIRPLANES WITH STANDARD AFT CARGO DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I06C/ 53-30-I14C FOR ALTERNATIVE REPEAT INTERVALS.</p>
53-790-18	154	1532 1541 1551	NOTE S 4C 7/10		1	PASS	ALL	<p>SPECIAL DETAILED - INTERNAL: AFT MAIN CARGO DOOR CUTOUT- EDGE FRAMES- FRAMES AT STA 1270 AND STA 1346 BETWEEN UPPER AND LOWER SILLS. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I06B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-60-05.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-790-20	153 154 251 252	2003 836 846	40000 CYC S 4C		----	400E	ALL	<p>SPECIAL DETAILED - INTERNAL: TYPE 1 DOOR CUTOUT- DOOR EDGE FRAME INNER CHORD - STA 1153 AND 1183.4 FROM S-8 TO S-13 AND FROM S-16 TO S-23. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I27A FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-60-08.</p>
53-792-00	153 154 251 252	2003 836 846	50000 CYC S 4C 1/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: TYPE 1 DOOR CUTOUT- DOOR EDGE FRAME INNER CHORD - STA 1153 AND 1183.4 FROM S-8 TO S-13 AND FROM S-16 TO S-23. (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: 300PASS AIRPLANES WITH TYPE 1 EMERGENCY EXIT DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I27A FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-60-08.</p>
53-792-02	151 152	1001 1511 822	NOTE S 4C 3/10		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: AFT WHEEL WELL BULKHEAD STA 1065 - HIDDEN DETAILS AT CHORD SPLICES STRINGER S-27 TO S-28 AND S-35 TO S-36. (TYPE 1 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I14B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 53-50-03.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	
53-792-04	151 152	1001 1511 822	25000 CYC S 4C 9/10		2	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: AFT WHEEL WELL BULKHEAD STA 1065 - HIDDEN DETAILS AT CHORD BETWEEN STRINGERS S-29 AND S-34. (TYPE 1 STRUCTURE)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I14C FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 53-50-02 AND IN PART 6, SUBJECT 53-50-02. BOTH NDI PROCEDURES ARE REQUIRED TO ADEQUATELY EXAMINE ALL INSPECTION AREAS AND MEET THE DTR.</p>
53-792-06	143 144	732 742	NOTE S 4C		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: AFT WHEEL WELL BULKHEAD STA 1065- VERTICAL BEAM BL 26 INTERCOSTAL UPPER CHORD SPLICE. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORMS 53-50-I14A FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-06.</p>
53-792-08	143 144	732 742	NOTE S 4C 3/5		4	PASS	ALL	<p>SPECIAL DETAILED - INTERNAL: MLG WHEEL WELL TRANSVERSE FLOOR BEAM BS 1021 LOWER CHORD- FROM LBL 33 TO LBL 60 AND RBL 33 TO RBL 60. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I19 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-05.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-792-10	141 142		NOTE S 4C 3/5		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: STA 1043 FRAME SPLICE WITH THE LANDING GEAR FITTING - STA 1043, BL 492, WL 193 TO WL 199. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I11 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-10.</p>
53-792-12	131 132	1311 1312	40000 CYC S 2C 7/10		----	400E	ALL	<p>SPECIAL DETAILED - INTERNAL: SECTION 45 STUB FRAMES- STA 808 - 933 FRAME INNER CHORD AT STUB BEAM. (TYPE 2 STRUCTURE)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I28 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-792-14	131 132	1311 1312	25000 CYC S 4C	1-25	3	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: FUSELAGE REAR SPAR BULKHEAD- BULKHEAD FITTING INNER CHORD S-20 TO S-21 AT SEAT TRACK BRACKET. (TYPE 1 STRUCTURE.)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I13B FOR ALTERNATIVE REPEAT INSPECTION.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 53-50-01.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
53-792-16	131 132	1311 1312	NOTE S 4C	1-21 1-23 1-24	----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: SECTION 45 STUB FRAMES- STA 808 - 933 FRAME INNER CHORD AT STUB BEAM. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200, 300PASS, AND 300F AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-50-I18/ 53-50-I24/53-50-I28 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-50-11. OPTIONAL PROCEDURES TO INSPECT THE OPEN HOLE ARE FOUND IN PART 6, SUBJECT 53-50-12.</p>
53-792-18	124	821	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LARGE FORWARD CARGO DOOR CUTOUT - LOWER LATCH BACKUP STRUCTURE. LATCH SUPPORT FITTINGS AT STA 487.7 AND STA 608.3. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: AIRPLANES WITH FORWARD LARGE CARGO DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I20A FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-792-20	124	821	40000 CYC S 4C 1/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD LARGE CARGO DOOR CUTOUT LOWER MAIN SILL - INNER CHORD AT STA 466 TO 483 AND STA 614 TO 625. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO 300F AND 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I19AF1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-794-00	124	821	40000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD LARGE CARGO DOOR CUTOUT LOWER MAIN SILL - INNER CHORD HIDDEN LOCATIONS AT STA 466 TO 483 AND STA 614 TO 625. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO 300F AND 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I19AF FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-794-02	122	821	40000 CYC S 4C 1/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD LARGE CARGO DOOR UPPER MAIN SILL - INNER CHORD HIDDEN LOCATIONS AT STA 607 TO STA 618. (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 300F AND 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I19AD1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-794-04	122	821	40000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD LARGE CARGO DOOR CUTOUT UPPER MAIN SILL - INNER CHORD AND FAIL-SAFE STRAP AT STA 607 TO STA 618. (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 300F AND 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I19AD FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-794-06	122 232	821	40000 CYC S 4C 1/2		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD LARGE CARGO DOOR CUTOUT EDGE FRAME - INNER CHORD AND FAIL-SAFE STRAP AT STA 478, S-17R TO S-20R AND S-22R TO S-23R. (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 300F AND 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I19AC FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-794-08	122	821	40000 CYC S 4C 3/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD LARGE CARGO DOOR CUTOUT EDGE FRAME - INNER CHORD AND FAIL-SAFE STRAP AT STA 478, S-20R TO S-22R AND AT STA 618, S-20R TO S-22R. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO 300F AND 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I19AB FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-794-10	122	821	50000 CYC S 4C 2/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD LARGE CARGO DOOR CUTOUT- UPPER SILL: STA 482-493. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO -200 AND -300 PASS AIRPLANES WITH FORWARD LARGE CARGO DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I19G FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-30-10.</p>
53-794-12	122	821	50000 CYC S 4C 2/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD LARGE CARGO DOOR CUTOUT- UPPER SILL: STA 480. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 AND 300PASS AIRPLANES WITH FORWARD LARGE CARGO DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I19F FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-794-14	122	821	50000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD LARGE CARGO DOOR CUTOUT- UPPER SILL: STA 478-482. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 AND 300PASS AIRPLANES WITH FORWARD LARGE CARGO DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I19E FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-30-10.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
53-794-16	122 124	821	50000 CYC S 4C 2/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD LARGE CARGO DOOR CUTOUT- LOWER SILL: STA 610-632, UPPER SILL: STA 456-478 AND STA 482-493. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 AND 300PASS AIRPLANES WITH FORWARD LARGE CARGO DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I19D FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-30-10.</p>
53-794-18	122	821	50000 CYC S 2C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD LARGE CARGO DOOR CUTOUT- EDGE FRAME AT STA 618 BETWEEN STRINGER S-28R AND S-29R. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 AND 300PASS AIRPLANES WITH FORWARD LARGE CARGO DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I19C FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-794-20	122	821	50000 CYC S 4C 1/2		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD LARGE CARGO DOOR CUTOUT- EDGE FRAME INNER CHORD AT STA 478, S-23R TO S-28R AND AT STA 618, S-29R TO S-30R. (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 AND 300PASS AIRPLANES WITH FORWARD LARGE CARGO DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I19B FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-796-00	122	821	50000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD LARGE CARGO DOOR CUTOUT- EDGE FRAME AT STA 478 STRINGER S-23R TO S-28R AND EDGE FRAME AT STA 618 STRINGER S-27R TO S-28R, S-29R TO S-30R. (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 AND 300PASS AIRPLANES WITH FORWARD LARGE CARGO DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I19A FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-796-02	122	821	NOTE S 3C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD MAIN CARGO DOOR CUTOUT- LOWER MAIN SILLS - STA 610 - 632. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (400E)</p> <p>AIRPLANE NOTE: PASSENGER AIRPLANES WITH STANDARD FORWARD CARGO DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I06E/ 53-30-I14E FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-60-07.</p>
53-796-04	122	821	NOTE S 4C 2/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD CARGO DOOR CUTOUT- UPPER MAIN SILLS - STA 522 - 544. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (400E)</p> <p>AIRPLANE NOTE: PASSENGER AIRPLANES WITH STANDARD FORWARD CARGO DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I06D/ 53-30-I14D FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-60-06.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-796-06	122	821	NOTE S 4C		----	NOTE	ALL	<p>DETAILED - INTERNAL: FORWARD MAIN CARGO DOOR CUTOUT- EDGE FRAMES- FRAMES AT STA 539.5 AND 615.5 BETWEEN UPPER AND LOWER SILLS. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (400E)</p> <p>AIRPLANE NOTE: PASSENGER AIRPLANES WITH STANDARD FORWARD CARGO DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-60-I06C/ 53-30-I14C FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-796-08	122 124 232	1212 1221 1231 821	50000 CYC S 4C		1	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD MAIN CARGO DOOR CUTOUT- EDGE FRAMES - FRAMES AT STA 539.5 AND 615.5 STRINGERS S-17R TO S-21R AND S-28R TO S-36R. (TYPE 2 STRUCTURE)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 AND 300PASS AIRPLANES WITH FORWARD STANDARD CARGO DOOR.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-30-I14A FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-30-07.</p>
53-796-10	119	1001 1003 119AL	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: NOSE LANDING GEAR WHEEL WELL STA 287 BULKHEAD DETAILS- WL 159 BEAM AND BULKHEAD WEB FROM LBL 27 TO LBL 23 AND RBL 23 TO RBL 27 AT THE FASTENERS COMMON TO THE HORIZONTAL BEAM AND THE AFT BULKHEAD WEB, (TYPE 1 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO AIRPLANE LINE NUMBERS 758 AND ON.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I21E FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 53-10-03.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
53-796-12	119	119AL	NOTE S 2C		----	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: MAIN EQUIPMENT CENTER ACCESS DOOR CUTOUT, STA 303 - STA 325, LBL 13.1 - RBL 13.1. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I12 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-796-14	119	1001 1003 119AL	NOTE S 4C 1/4		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: NOSE LANDING GEAR WHEEL WELL STA 287 BULKHEAD DETAILS- WL 159 BEAM AND BULKHEAD WEB FROM LBL 10 TO RBL 10, AT THE FASTENERS COMMON TO THE HORIZONTAL BEAM, THE AFT BULKHEAD WEB AND THE PRESSURE PAN, (TYPE 1 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO AIRPLANE LINE NUMBERS 758 AND ON.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I21A FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-10-04.</p>
53-796-16	119 221 222 223 224	2003 831 841	NOTE S 2C		1	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD PASSENGER ENTRY/SERVICE DOOR CUTOUT- DOOR STA 76.3, S-7 TO S-12 AND S-19 TO S-23. DOOR STA 123.7, S-8 TO S-12 AND S-19 TO S-23. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I10A FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-10-07.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-796-18	119	1001 1003 119AL	NOTE S 4C 1/2		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: NOSE LANDING GEAR WHEEL WELL STA 287 BULKHEAD DETAILS - OUTER CHORD - STRINGER SPLICES BETWEEN S-24L AND S-24R. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORMS 53-10-I21C FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-10-10.</p>
53-796-20	119	1001 1003 119AL	NOTE S 4C 1/5		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: NOSE LANDING GEAR WHEEL WELL STA 287 BULKHEAD DETAILS- OUTER CHORD TYPICAL LOCATIONS BETWEEN S-24L AND S-24R. (TYPE 1 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I21B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-10-10.</p>
53-798-00	119	1001 1003 119AL	NOTE S 4C 1/5	1-11	----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: NOSE LANDING GEAR WHEEL WELL STA 287 BULKHEAD DETAILS- WL 159 BEAM AND BULKHEAD WEB FROM LBL 27 TO LBL 23, LBL 10 TO RBL 10, RBL 23 TO RBL 27. (TYPE 1 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO AIRPLANE LINE NUMBERS 1 THROUGH 757.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I21A FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-10-04.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-798-02	119		NOTE S 4C		----	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: NOSE LANDING WHEEL WELL STA 287 BULKHEAD DETAILS - OUTER CHORD HIDDEN LOCATIONS AT S-36L,S-36R AND S-27R. (TYPE 1 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I21D FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-798-04	117 118	1001 1003 113AL 119AL	NOTE S 4C 3/5		1	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: NOSE LANDING GEAR WHEEL WELL - TRUNNION SUPPORT FITTING AT STRAP ATTACHMENT, STA 276, WL 165 TO WL 169, WHERE THE STRAP ATTACHES TO THE FREE FLANGE OF THE TRUNNION SUPPORT FITTING. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I20C FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-10-15.</p>
53-798-06	117 118	1001 1003 113AL 119AL	NOTE S 4C 3/5		1	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: NOSE LANDING GEAR WHEEL WELL - TRUNNION SUPPORT FITTING AT TOP PANEL BEAM ATTACHMENT. STA 276, BL 30, WL 181 TO WL 187, WHERE THE TOP PANEL BEAM ATTACHES TO THE TRUNNION SUPPORT FITTING. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I20B FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
53-798-08	117 118	1001 1003 113AL 119AL	NOTE S 4C	1-11	1	ALL	ALL	<p>DETAILED - INTERNAL: NOSE LANDING GEAR WHEEL WELL BL 25 SIDE PANEL DETAILS - VERTICAL BEAMS AND PANEL WEB FROM STA 180.5 TO STA 276. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I20A FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-798-10	113 114	113AL	NOTE S 4C 1/2		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: FORWARD EQUIPMENT BAY ACCESS DOOR CUTOUT, STA 144.5 - STA 163.2, LBL 9 - RBL 9. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I13 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-10-16.</p>
53-798-12	113 114	1001	NOTE S 4C		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: NOSE LANDING GEAR WHEEL WELL CANTED BULKHEAD DETAILS- OUTER CHORD TYPICAL LOCATIONS BETWEEN S-32L AND S-32R. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I18A FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 53-10-05.</p>
53-798-14	113 114	1001	NOTE S 2C		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: NOSE LANDING GEAR WHEEL WELL CANTED BULKHEAD DETAILS- OUTER CHORD HIDDEN LOCATIONS L/RBL 10.6 AND L/RBL 25.0. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I18B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 53-10-01.</p>

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
53-798-16	100	NOTE	NOTE S 4C 7/10		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: SKIN LONGITUDINAL LAP SPLICES- LOWER ROW - BILGE AND LOWER LOBE, SECTIONS 41, 43 AND 46. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I07D/ 53-30-I04D/53-60-I05D FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>ACCESS NOTE: SIDEWALL PANEL, FLOOR PANEL AND INSULATION REMOVAL/ DISPLACEMENT IS REQUIRED.</p>
53-798-18	100	NOTE	NOTE S 4C		----	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: FRAMES, S-20 AND BELOW. BS 246 TO BS 786 AND BS 1065 TO BS 1582 (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I08C/53-30-I24C/53-60-I08C FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>ACCESS NOTE: SIDEWALL PANEL, FLOOR PANEL AND INSULATION REMOVAL/DISPLACEMENT IS REQUIRED.</p>
53-798-20	100		NOTE S 4C 1/2		----	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: SKIN LONGITUDINAL LAP SPLICES- UPPER ROW - BILGE AND LOWER LOBE, SECTIONS 41, 43 AND 46. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 53-10-I07C/53-30-I04C/53-60-I05C FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-400-00	410 430	416AR 416BR 432AL 432BL 432BR 432CL 432DL 432DR 432FL 432FR 436AL 436AR 437AL 437AR 437CL 437CR 437DB	S 4C		----	ALL	NOTE	<p>GENERAL VISUAL - INTERNAL: NO. 1 POWERPLANT STRUT, INCLUDING PYLON SKIN, SPARS, STRUTS, BRACES, ATTACH FITTINGS, LUGS, PINS, ENGINE COWLINGS AND WING FITTINGS (GE CONFIGURATION).</p> <p>TASK NOTES: 1) INSPECT VISIBLE STRUCTURE WITH PYLON IN PLACE. 2) ENGINE REMOVAL NOT REQUIRED FOR THIS INSPECTION. 3) SB REF: SB 767-54-0052.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANE WITH 80A AND 80C ENGINES.</p>
54-402-00	410 430	416AR 431ET 432BR 432CR 432FL 432FR 436BL 437AL 437AR 437BR 437CL 437DB	S 4C		----	ALL	NOTE	<p>GENERAL VISUAL - INTERNAL: NO. 1 POWERPLANT STRUT, INCLUDING PYLON SKIN, SPARS, STRUTS, BRACES, ATTACH FITTINGS, LUGS, PINS, ENGINE COWLINGS AND WING FITTINGS (P&W CONFIGURATION).</p> <p>TASK NOTES: 1) INSPECT VISIBLE STRUCTURE WITH PYLON IN PLACE. 2) ENGINE REMOVAL NOT REQUIRED FOR THIS INSPECTION. 3) SB REF: SB 767-54-0052.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES WITH 4000 AND 7R4 ENGINES.</p>
54-404-00	410 430		S 12C		----	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: NO. 1 POWERPLANT STRUT, INCLUDING PYLON SKIN, SPARS, STRUTS, BRACES, ATTACH FITTINGS, LUGS, PINS, ENGINE COWLINGS AND WING FITTINGS.</p> <p>TASK NOTES: INSPECT ALL FITTINGS, INCLUDING WING FITTINGS WITH PYLON DROPPED.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-406-00	430		S 1A	4-20	0.2	ALL	NOTE	GENERAL VISUAL - EXTERNAL: NACELLE STRUT. ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.
54-408-00	430	417AL 418AR	S 1C	4-6 4-7	0.7	ALL	NOTE	GENERAL VISUAL - EXTERNAL: NACELLE STRUT SKIN AND AFT STRUT FAIRING INCLUDING AREAS OF ATTACHMENT TO: BULKHEAD AND FRAMES. SPARS AND STRINGERS. ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.
54-410-00	430	432CL 432CR	S 2C	4-06	0.7	ALL	NOTE	DETAILED - EXTERNAL: NACELLE STRUT SKIN (UNDER SIDE STRUT FAIRING) IN AREA OF ATTACHMENT TO THE STRUT MID BULKHEAD AND SPAR. ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.
54-412-00	430	433AL 433CL 433JR 434BL 434CL 434DL 434DR 434EB	S 1C		2.5	ALL	524	DETAILED - INTERNAL: LOWER SPAR CHORDS, WEBS, THRUST PLATE AND FORWARD AND AFT ENGINE MOUNT BULKHEADS. DIAGONAL BRACE, STRUT ATTACH FITTING AND ASSOCIATED FUSE PINS. FORWARD AND AFT ENGINE MOUNT FITTINGS, LINKS, AND ATTACH BOLTS.
54-414-00	430	NOTE	ENG CNG		4.5	ALL	524	DETAILED - INTERNAL: LOWER SPAR CHORDS AND THRUST PLATE. DIAGONAL BRACE, STRUT ATTACH FITTINGS AND FUSE PINS. FORWARD AND AFT ENGINE MOUNT FITTINGS, LINKS, AND ATTACH BOLTS (INCLUDING DYE PENETRANT INSPECTION OF ATTACH BOLTS). ACCESS NOTE: AT ENGINE REMOVAL.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-416-00	430	NOTE	ENG CNG		1.2	ALL	524	GENERAL VISUAL - INTERNAL: FORWARD AND AFT ENGINE MOUNT BULKHEADS. ACCESS NOTE: AT ENGINE REMOVAL.
54-418-00	410 430	432BL 432BR 433DL 433FL 433KR 433LR 434DL 434DR	S 4C		----	ALL	524	GENERAL VISUAL - INTERNAL: NO. 1 POWERPLANT STRUT, INCLUDING PYLON SKIN, SPARS, STRUTS, BRACES, ATTACH FITTINGS, LUGS, PINS, ENGINE COWLINGS AND WING FITTINGS (RR CONFIGURATION). TASK NOTES: 1) INSPECT VISIBLE STRUCTURE WITH PYLON IN PLACE. 2) ENGINE REMOVAL NOT REQUIRED FOR THIS INSPECTION. 3) SB REF: SB 767-54-0052.
54-422-00	430		S 1A	4-20	0.2	ALL	524	GENERAL VISUAL - EXTERNAL: VISIBLE EXTERNAL PORTIONS OF STRUT.
54-424-00	431	431BT 431DT 431ET	S 3C	4-13 4-14 4-8	1	ALL	NOTE	DETAILED INTERNAL: NACELLE STRUT FORWARD UPPER SPAR, UPPER LINK AND UPPER LINK ATTACH FITTING. ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.
54-426-00	432	416BR 432AL 432BL 432BR	S 3C	4-9	0.5	ALL	NOTE	GENERAL VISUAL - INTERNAL: NACELLE STRUT FORWARD TORQUE BOX STIFFENERS, SKINS, SPARS, FRAMES AND MID BULKHEAD. ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.
54-428-00	432	416BR 432AL 432BL 432BR	S 3C	4-10 4-11	0.3	ALL	NOTE	DETAILED - INTERNAL: NACELLE STRUT MID SPAR (LOWER SPAR OF FORWARD TORQUE BOX) CHORDS IN AREAS OF ATTACHMENTS, AND NACELLE STRUT FORWARD ENGINE MOUNT BULKHEAD. ENGINE NOTE: APPLICABLE TO AIRPLANES WITH 80A, 80C, 7R4 AND 4000 ENGINES.

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-430-00	432	432AT 432BL 432BR 432DL 432DR	S 1C	4-9	1	ALL	524	GENERAL VISUAL - INTERNAL: UPPER SPAR CHORDS, WEBS AND STIFFENERS.
54-432-00	432	432BL 432BR 432CL 432DL 432DR 433DL 433LR 434AL 434AR 434DL 434DR 511PT 511ST	S 1C	4-11	1.4	NOTE	524	DETAILED - INTERNAL: UPPER LINK, STRUT ATTACH FITTING AND FUSE PINS. AFT UPPER SPAR FITTING AND FUSE PINS. AIRPLANE NOTE: SB 767-54-0082. THIS TASK IS APPLICABLE TO AIRPLANES PRIOR TO LINE NUMBER 702 WHICH HAVE NOT INCORPORATED THIS SERVICE BULLETIN.
54-434-00	432	433FL 433LR 434AL 434AR 434DL 434DR 511PT 511ST	S 2C		1.4	NOTE	524	DETAILED - INTERNAL: UPPER LINK, STRUT ATTACH FITTING AND FUSE PINS. AFT UPPER SPAR FITTING AND FUSE PINS. AIRPLANE NOTE: SB 767-54-0082. THIS TASK IS APPLICABLE TO AIRPLANES LINE NUMBERS 702 AND ON OR THOSE WHICH HAVE INCORPORATED THIS SERVICE BULLETIN.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-436-00	433	432FL	S 1C	4-12 4-13 4-15	0.3	NOTE	NOTE	<p>DETAILED - INTERNAL: NACELLE STRUT OUTBOARD MID-SPAR FITTING FORWARD UPPER TANG.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>AIRPLANE NOTE: SB 767-54-0080 (P&W) AND SB 767-54-0081 (GE). THIS TASK IS APPLICABLE TO AIRPLANES PRIOR TO LINE NUMBER 665 (GE) AND 664 (P&W) WHICH HAVE NOT INCORPORATED THIS SERVICE BULLETIN.</p>
54-438-00	433	NOTE 431ET 432ET 432FL 432FR	S 1C	4-13 4-15	0.3	ALL	NOTE	<p>DETAILED - INTERNAL: NACELLE STRUT UPPER LINK FORWARD ATTACH FITTING AND UPPER LINK INCLUDING THE FORWARD ATTACH LUG.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>ACCESS NOTE: ACCESS PANEL 431ET APPLICABLE TO 7R4 AND 4000 ENGINES ONLY. ACCESS PANEL 432ET APPLICABLE TO 80A AND 80C ENGINES ONLY.</p>
54-440-00	433	432FL	S 3C	4-12 4-13 4-15	0.3	NOTE	NOTE	<p>DETAILED - INTERNAL: NACELLE STRUT OUTBOARD MID-SPAR FITTING FORWARD UPPER TANG.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>AIRPLANE NOTE: SB 767-54-0080 (P&W) AND SB 767-54-0081 (GE). THIS TASK IS APPLICABLE TO AIRPLANES LINE NUMBERS 665 AND ON (GE) AND 664 AND ON (P&W)) OR THOSE WHICH HAVE INCORPORATED THIS SERVICE BULLETIN.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-442-00	433	431BT 432AT 432BL 432BR 432DL 432DR 434DL 434DR	S 1C	4-12 4-13	1.8	ALL	524	DETAILED - INTERNAL: UPPER SPAR CHORDS, WEBS, STIFFENERS, AND BACKUP CHORDS. LOWER SPAR CHORDS AND WEBS. THRUST PLATE, FORWARD ENGINE MOUNT BULKHEAD, AND AFT UPPER SPAR FITTING AND FUSE PINS.
54-444-00	433	434AL 434AR 434DL 434DR 434EB	S 1C	4-12 4-13 4-15	2	ALL	524	GENERAL VISUAL - INTERNAL: SIDE SKIN STIFFENERS AND BACKUP CHORDS, MID BULKHEAD, AFT ENGINE MOUNT BULKHEAD, AND AFT STRUT BULKHEAD, DIAGONAL BRACE, STRUT ATTACH FITTINGS AND FUSE PINS, SIDE LINK AND STRUT ATTACH FITTINGS.
54-446-00	434 436	434AL 434AR 436AL 436AR 436BL 436BR	S 2C	4-17 4-18	0.3	ALL	NOTE	GENERAL VISUAL - INTERNAL: NACELLE STRUT MID AND AFT TORQUE BOX STIFFENERS, SPARS, FRAMES, BULKHEADS, AND FITTINGS. ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.
54-448-00	434 436	434AL 434AR 436AL 436AR 436BL 436BR	S 2C	4-17 4-18	0.3	ALL	NOTE	DETAILED - INTERNAL: NACELLE STRUT NO. 1 AFT ENGINE MOUNT SUPPORT BULKHEAD. ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.
54-450-00	434	434AL 434AR 434DL 434DR 434EB	S 1C		2.5	NOTE	524	DETAILED - INTERNAL: AFT STRUT BULKHEAD, DIAGONAL BRACE, STRUT ATTACH FITTING AND FUSE PINS. AFT UPPER SPAR FITTING, FUSE PINS, LUG AREA OF STRUT ATTACH FITTING, SIDE LINKS AND SIDE LOAD FITTINGS. AIRPLANE NOTE: SB 767-54-0082. THIS TASK IS APPLICABLE TO AIRPLANES PRIOR TO LINE NUMBER 702 WHICH HAVE NOT INCORPORATED THIS SERVICE BULLETIN.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-452-00	434	434AL 434AR 434DL 434DR 434EB	S 2C		2.5	NOTE	524	<p>DETAILED - INTERNAL: AFT STRUT BULKHEAD, DIAGONAL BRACE, STRUT ATTACH FITTING AND FUSE PINS. AFT UPPER SPAR FITTING, FUSE PINS, LUG AREA OF STRUT ATTACH FITTING, SIDE LINKS AND SIDE LOAD FITTINGS, STRUT ATTACH FITTING.</p> <p>AIRPLANE NOTE: SB 767-54-0082. THIS TASK IS APPLICABLE TO AIRPLANES LINE NUMBERS 702 AND ON OR THOSE WHICH HAVE INCORPORATED THIS SERVICE BULLETIN.</p>
54-458-00	436	436BL 436BR	S 2C		0.3	NOTE	NOTE	<p>DETAILED - INTERNAL: VISIBLE PORTIONS OF NACELLE STRUT MID SPAR FITTING FORWARD LOWER TANGS (INBOARD AND OUTBOARD), VERTICAL TANG AND DIAGONAL BRACE ATTACH FITTING ABOVE STRUT FIREWALL.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>AIRPLANE NOTE: SB 767-54-0080 (P&W) AND SB 767-54-0081 (GE). THIS TASK IS APPLICABLE TO AIRPLANES PRIOR TO LINE NUMBER 665 (GE) AND 664 (P&W) WHICH HAVE NOT INCORPORATED THIS SERVICE BULLETIN.</p>
54-460-00	436	436BL 436BR	S 3C		0.3	NOTE	NOTE	<p>DETAILED - INTERNAL: VISIBLE PORTIONS OF NACELLE STRUT MID SPAR FITTING FORWARD LOWER TANGS (INBOARD AND OUTBOARD), VERTICAL TANG AND DIAGONAL BRACE ATTACH FITTING ABOVE STRUT FIREWALL.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>AIRPLANE NOTE: SB 767-54-0080 (P&W) AND SB 767-54-0081 (GE). THIS TASK IS APPLICABLE TO AIRPLANES LINE NUMBERS 665 AND ON (GE) AND 664 AND ON (P&W) OR THOSE WHICH HAVE INCORPORATED THIS SERVICE BULLETIN.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-462-00	437	437AL 437AR 437BL 437BR 437CL 437CR 437DB 437ELX 437ERX	S 1C	4-15 4-16 4-19 4-2 4-21 4-22 4-5	0.3	NOTE	NOTE	<p>DETAILED - INTERNAL: NACELLE STRUT MID SPAR FITTINGS (WING AND STRUT), SIDE LOAD LINKS, SIDE LINK ATTACH FITTINGS, DIAGONAL BRACE ATTACH FITTINGS (WING AND STRUT) AND AFT TORQUE BOX BULKHEAD.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>AIRPLANE NOTE: SB 767-54-0080 (P&W) AND SB 767-54-0081 (GE). THIS TASK IS APPLICABLE TO AIRPLANES PRIOR TO LINE NUMBER 665 (GE) AND 664 (P&W) WHICH HAVE NOT INCORPORATED THIS SERVICE BULLETIN.</p>
54-464-00	437	437AL 437AR 437BL 437BR 437CL 437CR 437DB 437ELX 437ERX	S 3C	4-15 4-16 4-19 4-2 4-21 4-22 4-5	0.3	NOTE	NOTE	<p>DETAILED - INTERNAL: NACELLE STRUT MID SPAR FITTINGS (WING AND STRUT), SIDE LOAD LINKS, SIDE LINK ATTACH FITTINGS, DIAGONAL BRACE ATTACH FITTINGS (WING AND STRUT) AND AFT TORQUE BOX BULKHEAD.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>AIRPLANE NOTE: SB767-54-0080 (P&W) AND SB767-54-0081 (GE). THIS TASK IS APPLICABLE TO AIRPLANES LINE NUMBERS 665 AND ON (GE) AND 664 AND ON (P&W) OR THOSE WHICH HAVE INCORPORATED THIS SERVICE BULLETIN.</p>
54-466-00	437	437AL 437AR 437BL 437BR 437CL 437CR 437DB	S 1C	4-16 4-19 4-21	0.3	ALL	NOTE	<p>GENERAL VISUAL - INTERNAL: WING LOWER INSPAR SURFACE INCLUDING NACELLE FAIRING SUPPORTS INCLUDING NACELLE SUPPORT FITTINGS.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p>
54-468-00	437	437AL 437AR 437BL 437BR 437CL 437CR 437DB	S 1C	4-19 4-21	0.3	ALL	NOTE	<p>DETAILED - INTERNAL: WING LOWER INSPAR SKIN AT SPLICE STRINGERS L-6, L-10, AND L-15, FRONT AND REAR SPAR CHORDS, AND IN AREAS ADJACENT TO NACELLE STRUT ATTACH FITTINGS AND NACELLE FAIRING ATTACH ANGLES.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-470-00	420 440	426BR	S 4C		----	ALL	NOTE	<p>GENERAL VISUAL - INTERNAL: NO.2 POWERPLANT STRUT, INCLUDING PYLON SKIN, SPARS, STRUTS, BRACES, ATTACH FITTINGS, LUGS, PINS, ENGINE COWLINGS AND WING FITTINGS (GE CONFIGURATION).</p> <p>TASK NOTES: 1) INSPECT VISIBLE STRUCTURE WITH PYLON IN PLACE. 2) ENGINE REMOVAL NOT REQUIRED FOR THIS INSPECTION. 3) SB REF: SB 767-54-0052.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANE WITH 80A AND 80C ENGINES.</p>
		428AR						
		442AL						
		442BL						
		442BR						
		442CL						
		442CR						
		442DL						
		442DR						
		442ET						
		442FL						
		442FR						
		442HR						
		446AL						
		446AR						
		447AL						
		447AR						
		447CL						
		447CR						
		447DB						
54-472-00	420 440	441DT	S 4C		----	ALL	NOTE	<p>GENERAL VISUAL - INTERNAL: NO. 2 POWERPLANT STRUT, INCLUDING PYLON SKIN, SPARS, STRUTS, BRACES, ATTACH FITTINGS, LUGS, PINS, ENGINE COWLINGS AND WING FITTINGS (P&W CONFIGURATION).</p> <p>TASK NOTES: 1) INSPECT VISIBLE STRUCTURE WITH PYLON IN PLACE. 2) ENGINE REMOVAL NOT REQUIRED FOR THIS INSPECTION. 3) SB REF: SB 767-54-0052.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES WITH 7R4 AND 4000 ENGINES.</p>
		441ET						
		442BL						
		442BR						
		442CL						
		442CR						
		442FL						
		442FR						
		446BL						
		446BR						
		447AL						
		447AR						
		447BR						
		447CL						
		447CR						
		447DB						

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	
54-474-00	420 440		S 12C		----	ALL	ALL	GENERAL VISUAL - INTERNAL: NO.2 POWERPLANT STRUT, INCLUDING PYLON SKIN, SPARS, STRUTS, BRACES, ATTACH FITTINGS, LUGS, PINS, ENGINE COWLINGS, AND WING FITTINGS. TASK NOTE: INSPECT ALL FITTINGS, INCLUDING WING FITTINGS WITH PYLON DROPPED.
54-476-00	440		S 1A	4-20	0.2	ALL	NOTE	GENERAL VISUAL - EXTERNAL: NACELLE STRUT. ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.
54-478-00	440	427AL 428AR	S 1C	4-6	0.7	ALL	NOTE	GENERAL VISUAL - EXTERNAL: NACELLE STRUT SKIN AND AFT STRUT FAIRING INCLUDING AREAS OF ATTACHMENT TO: BULKHEAD AND FRAMES. SPARS AND STRINGERS. ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.
54-480-00	440	442CL 442CR	S 2C	4-6 4-7	0.7	ALL	NOTE	DETAILED - EXTERNAL: NACELLE STRUT SKIN (UNDER SIDE STRUT FAIRING) IN AREA OF ATTACHMENT TO THE STRUT MID BULKHEAD AND SPAR. ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.
54-482-00	440	443AL 444BR 444CR 444DL 444DR 444EB	S 1C		2.5	ALL	524	DETAILED - INTERNAL: LOWER SPAR CHORDS, WEBS, THRUST PLATE AND FORWARD AND AFT ENGINE MOUNT BULKHEADS. DIAGONAL BRACE, STRUT ATTACH FITTING AND ASSOCIATED FUSE PINS. FORWARD AND AFT ENGINE MOUNT FITTINGS, LINKS, AND ATTACH BOLTS.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-484-00	440	NOTE	ENG CNG		4.5	ALL	524	<p>DETAILED - INTERNAL: LOWER SPAR CHORDS AND THRUST PLATE. DIAGONAL BRACE, STRUT ATTACH FITTING AND FUSE PINS. FORWARD AND AFT ENGINE MOUNT FITTINGS, LINKS, AND ATTACH BOLTS (INCLUDING DYE PENETRANT INSPECTION OF ATTACH BOLTS).</p> <p>ACCESS NOTE: AT ENGINE REMOVAL.</p>
54-486-00	440	NOTE	ENG CNG		1.2	ALL	524	<p>GENERAL VISUAL - INTERNAL: FORWARD AND AFT ENGINE MOUNT BULKHEADS.</p> <p>ACCESS NOTE: AT ENGINE REMOVAL.</p>
54-488-00	420 440	442BL 442BR 443DL 443KR 444DL 444DR	S 4C		----	ALL	524	<p>GENERAL VISUAL - INTERNAL: NO. 2 POWERPLANT STRUT, INCLUDING PYLON SKIN, SPARS, STRUTS, BRACES, ATTACH FITTINGS, LUGS, PINS, ENGINE COWLINGS AND WING FITTINGS (RR CONFIGURATION).</p> <p>TASK NOTES: 1) INSPECT VISIBLE STRUCTURE WITH PYLON IN PLACE. 2) ENGINE REMOVAL NOT REQUIRED FOR THIS INSPECTION. 3) SB REF: SB 767-54-0052.</p>
54-492-00	440		S 1A	4-20	0.2	ALL	524	<p>GENERAL VISUAL - EXTERNAL: VISIBLE EXTERNAL PORTIONS OF STRUT.</p>
54-494-00	441	441BT 441DT 441ET	S 3C	4-13 4-14 4-8	1	ALL	NOTE	<p>DETAILED - INTERNAL: NACELLE STRUT FORWARD UPPER SPAR, UPPER LINK AND UPPER LINK ATTACH FITTING.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-496-00	442	442AT 442BL 442BR 442DL 442DR	S 3C	4-9	0.5	ALL	NOTE	GENERAL VISUAL - INTERNAL: NACELLE STRUT FORWARD TORQUE BOX STIFFENERS, SKINS, SPARS, FRAMES, AND MID BULKHEAD. ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.
54-498-00	442	426BR 442AL 442BL 442BR	S 3C	4-10 4-11	0.3	ALL	NOTE	DETAILED - INTERNAL: NACELLE STRUT MIDSPAR (LOWER SPAR OF FORWARD TORQUE BOX) CHORDS IN AREAS OF ATTACHMENTS, AND NACELLE STRUT FORWARD ENGINE MOUNT BULKHEAD. ENGINE NOTE: APPLICABLE TO AIRPLANE WITH 80A, 80C, 7R4, AND 4000 ENGINES.
54-500-00	442	426BR 442AL 442BL 442BR	S 1C	4-9	1	ALL	524	GENERAL VISUAL - INTERNAL: UPPER SPAR CHORDS, WEBS, AND STIFFENERS.
54-502-00	442	442BL 442BR 442DL 442DR 442ER 443FL 443LR 444AL 444AR 444DL 444DR 611PT 611ST	S 1C	4-10	0.3	NOTE	524	DETAILED - INTERNAL: UPPER LINK, STRUT ATTACH FITTING, AND FUSE PINS. AFT UPPER SPAR FITTING AND FUSE PINS. AIRPLANE NOTE: SB 767-54-0082. THIS TASK IS APPLICABLE TO AIRPLANES PRIOR TO LINE NUMBER 702 WHICH HAVE NOT INCORPORATED THIS SERVICE BULLETIN.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-504-00	442	442BL 442BR 442DL 442DR 442ER 443FL 443LR 444AL 444AR 444DL 444DR 611PT 611ST	S 2C		1.4	NOTE	524	<p>DETAILED - INTERNAL: UPPER LINK, STRUT ATTACH FITTING AND FUSE PINS. AFT UPPER SPAR FITTING AND FUSE PINS.</p> <p>AIRPLANE NOTE: SB 767-54-0082. THIS TASK IS APPLICABLE TO AIRPLANES LINE NUMBERS 702 AND ON OR THOSE WHICH HAVE INCORPORATED THIS SERVICE BULLETIN.</p>
54-506-00	443	442FR	S 1C	4-12 4-13 4-15	0.3	NOTE	NOTE	<p>DETAILED - INTERNAL: NACELLE STRUT OUTBOARD MID-SPAR FITTING FORWARD UPPER TANG.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>AIRPLANE NOTE: SB 767-54-0080 (P&W) AND SB 767-54-0081 (GE). THIS TASK IS APPLICABLE TO AIRPLANES PRIOR TO LINE NUMBER 665 (GE) AND 664 (P&W) WHICH HAVE NOT INCORPORATED THIS SERVICE BULLETIN.</p>
54-508-00	443	NOTE 441ET 442ET 442FL 442FR	S 1C	4-13 4-14	0.3	ALL	NOTE	<p>DETAILED - INTERNAL: NACELLE STRUT UPPER LINK FORWARD ATTACH FITTING AND UPPER LINK INCLUDING THE FORWARD ATTACH LUG.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>ACCESS NOTE: ACCESS PANEL 441ET APPLICABLE TO 7R4 AND 4000 ENGINES ONLY. ACCESS PANEL 442ET APPLICABLE TO 80A AND 80C ENGINES ONLY.</p>
54-510-00	443	442FR	S 3C	4-12 4-13 4-15	0.3	NOTE	NOTE	<p>DETAILED - INTERNAL: NACELLE STRUT OUTBOARD MID-SPAR FITTING FORWARD UPPER TANG.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>AIRPLANE NOTE: SB 767-54-0080 (P&W) AND SB 767-54-0081 (GE). THIS TASK IS APPLICABLE TO AIRPLANES LINE NUMBERS 665 AND ON (GE) AND 664 AND ON (P&W)) OR THOSE WHICH HAVE INCORPORATED THIS SERVICE BULLETIN.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-512-00	434	441AT 442AT 442BL 442BR 442DL 442DR 444DL 444DR	S 1C	4-12 4-13	0.5	ALL	524	DETAILED - INTERNAL: UPPER SPAR CHORDS, WEBS, STIFFENERS, AND BACKUP CHORDS. LOWER SPAR CHORDS AND WEBS. THRUST PLATE, FORWARD ENGINE MOUNT BULKHEAD, AND UPPER SPAR FITTING AND FUSE PINS.
54-514-00	443	444AL 444AR 444DL 444DR 444EB	S 1C	4-12 4-13 4-15	0.3	NOTE	524	GENERAL VISUAL - INTERNAL: SIDE SKIN STIFFENERS AND BACKUP CHORDS. MID BULKHEAD, AFT ENGINE MOUNT BULKHEAD, AND AFT STRUT BULKHEAD. DIAGONAL BRACE, STRUT ATTACH FITTINGS AND FUSE PINS. SIDE LINK AND STRUT ATTACH FITTINGS.
54-520-00	444	444AL 444AR 444DL 444DR 444EB	S 1C	4-18	2.5	NOTE	524	DETAILED - INTERNAL: AFT STRUT BULKHEAD, DIAGONAL BRACE, STRUT ATTACH FITTING AND FUSE PINS. AFT UPPER SPAR FITTING, FUSE PINS, LUG AREA OF STRUT ATTACH FITTING, SIDE LINKS AND SIDE LOAD FITTINGS. AIRPLANE NOTE: SB 767-54-0082. THIS TASK IS APPLICABLE TO AIRPLANES PRIOR TO LINE NUMBER 702 WHICH HAVE NOT INCORPORATED THIS SERVICE BULLETIN.
54-522-00	444	444AL 444AR 444DL 444DR 444EB	S 2C		2.5	NOTE	524	DETAILED - INTERNAL: AFT STRUT BULKHEAD, DIAGONAL BRACE, STRUT ATTACH FITTING AND FUSE PINS. AFT UPPER SPAR FITTING, FUSE PINS, LUG AREA OF STRUT ATTACH FITTING, SIDE LINKS AND SIDE LOAD FITTINGS. STRUT ATTACH FITTING. AIRPLANE NOTE: SB 767-54-0082. THIS TASK IS APPLICABLE TO AIRPLANES LINE NUMBERS 702 AND ON OR THOSE WHICH HAVE INCORPORATED THIS SERVICE BULLETIN.
54-524-00	444 446	444AL 444AR 446AL 446AR 446BL 446BR	S 2C	4-17 4-18	0.3	ALL	NOTE	GENERAL VISUAL - INTERNAL: NACELLE STRUT MID AND AFT TORQUE BOX STIFFENERS, SPARS, FRAMES, BULKHEADS, AND FITTINGS. ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-526-00	444 446	444AL 444AR 446AL 446AR 446BL 446BR	S 2C	4-17 4-18	0.3	ALL	NOTE	<p>DETAILED - INTERNAL: NACELLE STRUT NO.2 AFT ENGINE MOUNT SUPPORT BULKHEAD.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p>
54-528-00	446	446BL 446BR	S 2C		0.3	NOTE	NOTE	<p>DETAILED - INTERNAL: VISIBLE PORTIONS OF NACELLE STRUT MID SPAR FITTING FORWARD LOWER TANGS (INBOARD AND OUTBOARD), VERTICAL TANG AND DIAGONAL BRACE ATTACH FITTING ABOVE STRUT FIREWALL.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>AIRPLANE NOTE: SB767-54-0080 (P&W) AND SB767-54-0081 (GE). THIS TASK IS APPLICABLE TO AIRPLANES PRIOR TO LINE NUMBER 665 (GE) AND 664 (P&W) WHICH HAVE NOT INCORPORATED THIS SERVICE BULLETIN.</p>
54-530-00	446	446BL 446BR	S 3C		0.3	NOTE	NOTE	<p>DETAILED - INTERNAL: VISIBLE PORTIONS OF NACELLE STRUT MID SPAR FITTING FORWARD LOWER TANGS (INBOARD AND OUTBOARD), VERTICAL TANG AND DIAGONAL BRACE ATTACH FITTING ABOVE STRUT FIREWALL.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>AIRPLANE NOTE: SB 767-54-0080 (P&W) AND SB 767-54-0081 (GE). THIS TASK IS APPLICABLE TO AIRPLANES LINE NUMBERS 665 AND ON (GE) AND 664 AND ON (P&W) OR THOSE WHICH HAVE INCORPORATED THIS SERVICE BULLETIN.</p>
54-532-00	447	447AL 447AR 447BL 447BR 447CL 447CR 447DB 447ELX 447ERX	S 1C	4-15 4-16 4-19 4-2 4-21 4-22 4-5	0.3	NOTE	NOTE	<p>DETAILED - INTERNAL: NACELLE STRUT MID SPAR FITTINGS (WING AND STRUT), SIDE LOAD LINKS, SIDE LINK ATTACH FITTINGS, DIAGONAL BRACE ATTACH FITTINGS (WING AND STRUT) AND AFT TORQUE BOX BULKHEAD.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>AIRPLANE NOTE: SB767-54-0080 (P&W) AND SB767-54-0081 (GE). THIS TASK IS APPLICABLE TO AIRPLANES PRIOR TO LINE NUMBER 665 (GE) AND 664 (P&W) WHICH HAVE NOT INCORPORATED THIS SERVICE BULLETIN.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-534-00	447	447AL 447AR 447BL 447BR 447CL 447CR 447DB 447ELX 447ERX	S 3C	4-15 4-16 4-19 4-2 4-21 4-22 4-5	0.3	NOTE	NOTE	<p>DETAILED - INTERNAL: NACELLE STRUT MID SPAR FITTINGS (WING AND STRUT), SIDE LOAD LINKS, SIDE LINK ATTACH FITTINGS, DIAGONAL BRACE ATTACH FITTINGS (WING AND STRUT) AND AFT TORQUE BOX BULKHEAD.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>AIRPLANE NOTE: SB 767-54-0080 (P&W) AND SB 767-54-0081 (GE). THIS TASK IS APPLICABLE TO AIRPLANES LINE NUMBERS 665 AND ON (GE) AND 664 AND ON (P&W)) OR THOSE WHICH HAVE INCORPORATED THIS SERVICE BULLETIN.</p>
54-536-00	447	447AL 447AR 447BL 447BR 447CL 447CR 447DB	S 1C	4-16 4-19 4-21	0.3	ALL	NOTE	<p>GENERAL VISUAL - INTERNAL: RIGHT WING LOWER INSPAR SURFACE INCLUDING NACELLE FAIRING SUPPORTS INCLUDING NACELLE SUPPORT FITTINGS.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p>
54-538-00	447	447AL 447AR 447BL 447BR 447CL 447CR 447DB	S 1C	4-19 4-21	0.3	ALL	NOTE	<p>DETAILED - INTERNAL: RIGHT WING LOWER INSPAR SKIN AT SPLICE STRINGERS L-6, L-10, AND L-15, FRONT AND REAR SPAR CHORDS, AND IN AREAS ADJACENT TO NACELLE STRUT ATTACH FITTINGS AND NACELLE FAIRING ATTACH ANGLES.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p>
54-578-04	447	442FL 447AL 447AR	NOTE		----	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 2 SIDE LOAD FITTINGS AND INCLUDING MIDSPAR FITTINGS, AFT STRUT BULKHEAD AND SPLICE STRAPS - CF6-80C STRUT (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-112B FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-578-06	447	447AL 447AR 447BL 447BR 447DB	NOTE S 1C		0.3	NOTE	80C	<p>DETAILED - INTERNAL: ENGINE 2 SIDE LOAD LINKS - CF6-80C STRUT. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200, 300PASS AND 300F AIRPLANES.</p> <p>NOTE: NO DTR CHECK FORM FOR 54-50-I12.</p>
54-578-08	447	447AL 447AR 447BL 447BR 447DB	50000 CYC S 1C		----	ALL	80A	<p>DETAILED - INTERNAL: ENGINE 2 SIDE LOAD LINKS - CF6-80A STRUT. (TYPE 2 STRUCTURE)</p> <p>NOTE: NO DTR CHECK FORM FOR 54-50-I12.</p>
54-578-10	447	447AL 447AR 447BL 447BR 447DB	50000 CYC S 1C		----	ALL	7R4	<p>DETAILED - INTERNAL: ENGINE 2 SIDE LOAD LINKS - JT9D STRUT. (TYPE 2 STRUCTURE)</p> <p>NOTE: NO DTR CHECK FORM FOR 54-50-I12.</p>
54-578-12	447	447AL 447AR 447BL 447BR 447DB	50000 CYC S 1C		----	ALL	4000	<p>DETAILED - INTERNAL: ENGINE 2 SIDE LOAD LINKS - PW4000 STRUT. (TYPE 2 STRUCTURE)</p> <p>NOTE: NO DTR CHECK FORM FOR 54-50-I12.</p>
54-578-14	447	447AL 447AR 447BL 447BR 447DB	NOTE S 1C		0.3	NOTE	80C	<p>DETAILED - INTERNAL: ENGINE 2 MIDSPAR FITTING - CF6-80C STRUT. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200,300PASS AND 300F AIRPLANES.</p> <p>NOTE: NO DTR CHECK FORM FOR 54-50-I09.</p>

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-578-16	447	447AL 447AR 447BL 447BR 447DB	50000 CYC S 1C		----	ALL	80A	DETAILED - INTERNAL: ENGINE 2 MIDSPAR FITTING - CF6-80A STRUT. (TYPE 2 STRUCTURE) NOTE: NO DTR CHECK FORM FOR 54-50-I09.
54-578-18	447	447AL 447AR 447BL 447BR 447DB	50000 CYC S 1C		----	ALL	4000	DETAILED - INTERNAL: ENGINE 2 MIDSPAR FITTING - PW4000 STRUT. (TYPE 2 STRUCTURE) NOTE: NO DTR CHECK FORM FOR 54-50-I09.
54-578-20	447	447AL 447AR 447BL 447BR 447DB	50000 CYC S 1C		----	ALL	7R4	DETAILED - INTERNAL: ENGINE 2 MIDSPAR FITTING - JT9D STRUT. (TYPE 2 STRUCTURE) NOTE: NO DTR CHECK FORM FOR 54-50-I09.
54-580-00	447	447AL 447AR 447BL 447BR 447DB	NOTE S 1C		0.3	NOTE	80C	DETAILED - INTERNAL: ENGINE 2 DIAGONAL BRACE AND LOWER SPAR ATTACHMENT FITTING - CF6-80C STRUT. (TYPE 2 STRUCTURE) INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F) AIRPLANE NOTE: APPLICABLE TO -200, -300PASS AND -300F AIRPLANES. NOTE: NO DTR CHECK FORM FOR 54-50-I08.
54-580-02	447	447AL 447AR 447BL 447BR 447DB	50000 CYC S 1C		----	ALL	80A	DETAILED - INTERNAL: ENGINE 2 DIAGONAL BRACE AND LOWER SPAR ATTACHMENT FITTING - CF6-80A STRUT. (TYPE 2 STRUCTURE) NOTE: NO DTR CHECK FORM FOR 54-50-I08.

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-580-04	447	447AL 447AR 447BL 447BR 447DB	50000 CYC S 1C		----	ALL	4000	DETAILED - INTERNAL: ENGINE 2 DIAGONAL BRACE AND LOWER SPAR ATTACHMENT FITTING - PW4000 STRUT. (TYPE 2 STRUCTURE) NOTE: NO DTR CHECK FORM FOR 54-50-I08.
54-580-06	447	447AL 447AR 447BL 447BR 447DB	50000 CYC S 1C		----	ALL	7R4	DETAILED - INTERNAL: ENGINE 2 DIAGONAL BRACE AND LOWER SPAR ATTACHMENT FITTING - JT9D STRUT. (TYPE 2 STRUCTURE) NOTE: NO DTR CHECK FORM FOR 54-50-I08.
54-580-08	446 447	446AL 446AR 447ELX 447ERX	NOTE		----	400E	80C	SPECIAL DETAILED - INTERNAL: ENGINE NO. 2 AFT ENGINE MOUNT BULKHEAD, AFT FLANGE - CF6-80C2 ENGINE. (TYPE 2 STRUCTURE). INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I06D FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.
54-580-10	446 447	446AL 446AR 447ELX 447ERX	NOTE		----	400E	80C	SPECIAL DETAILED - INTERNAL: ENGINE NO. 2 AFT ENGINE MOUNT BULKHEAD, VERTICAL SPLICE STRAP AT AFT ENGINE MOUNT BULKHEAD AND MIDSPAR FITTING VERTICAL TANG - CF6-80C2 ENGINE (TYPE 2 STRUCTURE). INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I06C FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-580-12	446 447	446AL 446AR 447ELX 447ERX	NOTE		----	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 2 AFT ENGINE MOUNT BULKHEAD (BARREL NUT BORE) - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (2/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I06A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-580-14	444 446	444AL 446AL 446BL 446CL	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 AFT UPPER SPAR CHORD VERTICAL FLANGE COMMON TO LH AND RH SIDE SKIN AT THE MID BULKHEAD FRAMES 3, 4 AND 5 - CF6-80C STRUT (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 6000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 1500 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I17A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-580-16	444 446	444AL 446AL 446BL 446CL	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 SIDE SKIN/AFT UPPER SPAR CHORD/STIFFENER AT NSTA 268 - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 6000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I18 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-580-18	444 446	444AL 446AL 446BL 446CL	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 AFT UPPER SPAR CHORD VERTICAL FLANGE COMMON TO 0LEFT AND RIGHT SIDE SKIN - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) (2/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I17F FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-580-20	444 446	444AL 446AL 446BL 446CL	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 AFT UPPER SPAR CHORD VERTICAL FLANGE COMMON TO RIGHT SIDE SKIN FROM FRAME 4 TO FRAME 5 - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 1500 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I17E FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-582-00	444 446	444AL 446AL 446BL 446CL	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 AFT UPPER SPAR CHORD VERTICAL FLANGE COMMON TO STIFFENER TIE AT NSTA 279 (RIGHT SIDE ONLY) - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 6000 CYCLES (NOT TO EXCEED S 4C) (2/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 1500 CYCLES (NOT TO EXCEED S 4C) (2/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I17C FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-582-02	444 446	444AR 446AR 446BR 446CR	NOTE		0.3	NOTE	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 MIDSPAR CHORD AFT (VISIBLE DETAILS) BETWEEN MID BULKHEAD AND AFT MIDSPAR FITTINGS - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL: 1500 CYCLES (NOT TO EXCEED S 4C)</p> <p>AIRPLANE NOTE: APPLICABLE TO 400E AIRPLANES WITH STAGE LENGTH (FLIGHT HOURS PER CYCLE) EQUAL TO/ MORE THAN 8 HOURS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I04E FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-582-04	444	444EB	50000 CYC S 1C		----	ALL	524	<p>DETAILED - INTERNAL: ENGINE 2 AFT UPPER SPAR FITTINGS AND FUSE PINS - RB211 STRUT (TYPE 2 STRUCTURE)</p> <p>NOTE: NO DTR CHECK FORM FOR 54-50-I10.</p>
54-582-06	444 446	444AR 446AR 446BR 446CR	NOTE S 1C 4/5		----	NOTE	80C	<p>DETAILED - INTERNAL: ENGINE NO. 2 LOWER SPAR CHORD VISIBLE PORTIONS FROM MID BULKHEAD TO AFT ENGINE MOUNT BULKHEAD - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS.</p> <p>AIRPLANE NOTE: APPLICABLE TO 400E AIRPLANES WITH STAGE LENGTH (FLIGHT HOURS PER CYCLE) LESS THAN 8 HOURS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I13E FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
54-582-08	444	444EB	50000 CYC S 1C		----	ALL	524	<p>DETAILED - INTERNAL: ENGINE 2 DIAGONAL BRACE AND STRUT ATTACH FITTING AND FUSE PINS - RB211 STRUT. (TYPE 2 STRUCTURE)</p> <p>NOTE: NO DTR CHECK FORM FOR 54-50-I09.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-582-10	444 446	444AR 446AR 446BR 446CR	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 LOWER SPAR CHORD AND WEB (HIDDEN) - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 6000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I13A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-582-12	444 446	444AR 446AR 446BR 446CR	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 MIDSPAR CHORD AFT (VISIBLE DETAILS) BETWEEN MID BULKHEAD AND AFT MIDSPAR FITTINGS - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 1500 CYCLES (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I04E FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-582-14	444 446	444AR 446AR 446BR 446CR	NOTE S 1C		0.3	NOTE	80C	<p>DETAILED - INTERNAL: ENGINE NO. 2 TYPICAL LOWER SPAR CHORD AND SPAR WEB CONSTRUCTION - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200, 300PASS AND 300F AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I13 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
54-582-16	444	444EB	50000 CYC S 1C		----	ALL	524	<p>DETAILED - INTERNAL: ENGINE 2 SIDE LINK AND STRUT ATTACH FITTINGS - RB211 STRUT. (TYPE 2 STRUCTURE)</p> <p>NOTE: NO DTR CHECK FORM FOR 54-50-I11.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-582-18	444 446	444AR 446AR 446BR 446CR	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 MIDSPAR CHORD AFT (HIDDEN DETAILS) TO MID BULKHEAD, FRAME 3 AND FRAME 4 - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 2250 CYCLES (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I04C FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-582-20	444 446	444AR 446AR 446BR	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 FORWARD MIDSPAR FITTING TO CHORD SPLICE, FORWARD MOST FASTENER ROW COMMON TO MIDSPAR FITTING - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) (4/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (3/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I04A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-584-00	444 446	NOTE 446AL 446AR 447ELX 447ERX	NOTE S 4C 1/4		----	NOTE	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 2 AFT ENGINE MOUNT BULKHEAD - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200,300PASS AND 300F AIRPLANES</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I06 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>ACCESS NOTE: THIS INSPECTION REQUIRES ENGINE REMOVAL.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 54-50-06.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-584-02	444 446	NOTE 446AL 446AR 447ELX 447ERX	50000 CYC S 4C 1/4		----	ALL	80A	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 2 AFT ENGINE MOUNT BULKHEAD - CF6-80A STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I06 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>ACCESS NOTE: THIS INSPECTION REQUIRES ENGINE REMOVAL.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 54-50-06.</p>
54-584-04	444 446	NOTE 446BL 446BR 447ELX 447ERX	50000 CYC S 4C		----	ALL	4000	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 2 AFT ENGINE MOUNT BULKHEAD - PW4000 STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I06 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>ACCESS NOTE: THIS INSPECTION REQUIRES ENGINE REMOVAL.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 54-50-06.</p>
54-584-06	444 446	NOTE 446BL 446BR 447ELX 447ERX	50000 CYC S 4C		----	ALL	7R4	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 2 AFT ENGINE MOUNT BULKHEAD - JT9D STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I06 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>ACCESS NOTE: THIS INSPECTION REQUIRES ENGINE REMOVAL.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 54-50-06.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-584-08	443	NOTE: 441BT 443AL	50000 CYC S 3C		0.3	ALL	524	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 STRUT FORWARD ENGINE MOUNT BULKHEAD- RB211 STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I04 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>ACCESS NOTE: INSPECTION TO BE DONE WITH ENGINE, DISCONNECT BOLTS AND SLEEVE REMOVED.</p>
54-584-10	443	443AL 443BL 443CL 443HR 443JR 443KR	50000 CYC S 1C		0.3	ALL	524	<p>DETAILED - INTERNAL: ENGINE 2 STRUT SIDESKINS/SKINS, STIFFENERS AND BACKUP CHORDS - RB211 STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I02/ 54-50-I03A FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
54-584-12	442 444 446	442CL 442DL 442DR 442ET 444AR 446AR 446BR 446CR	NOTE		----	NOTE	80C	<p>GENERAL VISUAL INSPECTION - INTERNAL: ENGINE NO. 2 MID BULKHEAD - UPPER LINK FITTING (R1) JOINT - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INTERVAL: 1500 CYC (NOT TO EXCEED S4C).</p> <p>AIRPLANE NOTE: APPLICABLE TO 400E AIRPLANES WITH STAGE LENGTH (FLIGHT HOURS PER CYCLE) EQUAL TO/MORE THAN 8 HOURS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I14 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-584-14	442 444 446	442CL 442DL 442DR 442ET 444AR 446AR 446BR 446CR	NOTE		----	NOTE	80C	<p>DETAILED - INTERNAL: ENGINE NO. 2 MID BULKHEAD - UPPER LINK FITTING (R1) JOINT - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INTERVAL: 3000 CYC (NOT TO EXCEED S4C) (4/5 PHASED INSPECTION).</p> <p>AIRPLANE NOTE: APPLICABLE TO 400E AIRPLANES WITH STAGE LENGTH (FLIGHT HOURS PER CYCLE) LESS THAN 8 HOURS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I14 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-584-16	442	442CL 442CR 442HL 442HR	NOTE S 2C 4/5		----	NOTE	80C	<p>DETAILED - INTERNAL: ENGINE NO. 2 FORWARD UPPER SPAR VISIBLE PORTIONS OF CHORD - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS.</p> <p>AIRPLANE NOTE: APPLICABLE TO 400E AIRPLANES WITH STAGE LENGTH (FLIGHT HOURS PER CYCLE) LESS THAN 8 HOURS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I16E FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
54-584-18	442	442CL 442CR 442HL 442HR	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 FORWARD UPPER SPAR HIDDEN PORTIONS OF CHORD - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) (2/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I16A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-584-20	442	425AL 426AR 426BR 442HR	NOTE S 4C 1/5		----	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 FORWARD ENGINE MOUNT BULKHEAD FITTING AND BULKHEAD, THRUST TANG - CF6-80C STRUT. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I05A FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
54-586-00	442	442CL 442CR 442HL 442HR	NOTE		0.3	NOTE	80C	<p>767 STRUCTURAL INSPECTION PROGRAM</p> <p>DETAILED - INTERNAL: ENGINE 2 FORWARD MIDSPAR VISIBLE PORTIONS, BAY 1 AND BAY 2 - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL: 1500 CYCLES (NOT TO EXCEED S 4C)</p> <p>AIRPLANE NOTE: APPLICABLE TO 400E AIRPLANES WITH STAGE LENGTH (FLIGHT HOURS PER CYCLE) EQUAL TO/ MORE THAN 8 HOURS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I01C FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-586-02	442	442CL 442CR 442HL 442HR	NOTE		0.3	NOTE	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 FORWARD MIDSPAR VISIBLE PORTIONS, BAY 1 AND BAY 2 - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL: 3000 CYCLES (NOT TO EXCEED S 4C) (3/5 PHASED)</p> <p>AIRPLANE NOTE: APPLICABLE TO 400E AIRPLANES WITH STAGE LENGTH (FLIGHT HOURS PER CYCLE) LESS THAN 8 HOURS PER CYCLE.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I01C FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-586-04	442	442CL 442CR 442HL 442HR	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 FORWARD MIDSPAR CHORD FRAME 1 TO FRAME 2 (NSTA 225.25 TO 237.5) - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (3/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (2/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I01A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-586-06	442 444 446	425AL 426AR 426BR 442AL 442BL 442BR 442CL 442CR	NOTE S 4C		0.3	NOTE	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 TYPICAL MIDSPAR CHORD CONSTRUCTION FORWARD OF STA 250.67- CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I01/ 54-50-I04 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200,300PASS AND 300F AIRPLANES</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 54-50-02.</p>
54-586-08	442 444 446	425AL 426AR 426BR 442AL 442BL 442BR 442CL 442CR	50000 CYC S 4C		0.3	ALL	80A	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 TYPICAL MIDSPAR CHORD CONSTRUCTION FORWARD OF STA 250.67- CF6-80A STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I01/ 54-50-I04 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 54-50-02.</p>
54-586-10	442 444 446	425AL 426AR 426BR 442AL 442BL 442BR 442CL 442CR	25000 CYC S 4C		0.3	ALL	4000	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 TYPICAL MIDSPAR CHORD CONSTRUCTION FORWARD OF STA 192- PW4000 STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I01/ 54-50-I04 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 54-50-02.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-586-12	442 444 446	425AL 426AR 426BR 442AL 442BL 442BR 442CL 442CR	50000 CYC S 4C		0.3	ALL	7R4	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 TYPICAL MIDSPAR CHORD CONSTRUCTION FORWARD OF STA 192- JT9D STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I01/ 54-50-I04 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 54-50-02</p>
54-586-14	442	425AL 426AR 426BR 442AL	NOTE S 4C		----	NOTE	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 FORWARD ENGINE MOUNT BULKHEAD FITTING AND BULKHEAD- CF6-80C STRUT. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200, 300PASS AND 300F AIRPLANES</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I05 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
54-586-16	442	425AL 426AR 426BR 442AL	50000 CYC S 1C		----	ALL	80A	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 FORWARD ENGINE MOUNT BULKHEAD FITTING AND BULKHEAD- CF6-80A STRUT. (TYPE 2 STRUCTURE)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I05 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
54-586-18	442	425AL 426AR 426BR 442AL	50000 CYC S 4C		----	ALL	4000	<p>SPECIAL DETAILED - INTERNAL: ENGINE 2 FORWARD ENGINE MOUNT BULKHEAD FITTING AND BULKHEAD- PW4000 STRUT. (TYPE 2 STRUCTURE)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I05 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-586-20	442	425AL 426AR 426BR 442AL	50000 CYC S 3C		----	ALL	7R4	SPECIAL DETAILED - INTERNAL: ENGINE 2 FORWARD ENGINE MOUNT BULKHEAD FITTING AND BULKHEAD- JT9D STRUT. (TYPE 2 STRUCTURE) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I05 FOR ALTERNATIVE REPEAT INSPECTIONS.
54-588-00	441 443 447 611 621	441AT 441BT 442DL 442DR 442ET 442FR 447AL 447AR 447BL 447BR 447DB 611PT 611ST	NOTE		----	400E	80C	DETAILED - INTERNAL: ENGINE NO. 2 STRUT TO WING ATTACHMENT FITTINGS - CF6-80C2 ENGINE. (TYPE 2 STRUCTURE). INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (2/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 750 CYCLES (NOT TO EXCEED S 4C) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I09A/ 54-50-I07/54-50-I08/54-50-I12 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.
54-588-02	441 443	443AL 443BL 443CL 443HR 443JR 443KR	25000 CYC S 4C		0.3	ALL	524	SPECIAL DETAILED - INTERNAL: ENGINE 2 STRUT LOWER SPAR CHORDS, WEBS AND THRUST PLATE- RB211 STRUT. (TYPE 2 STRUCTURE). NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I03B FOR ALTERNATIVE REPEAT INSPECTIONS.
54-588-04	437	432FL 437AL 437AR	NOTE		----	400E	80C	SPECIAL DETAILED - INTERNAL: ENGINE NO. 1 SIDE LOAD FITTINGS AND INCLUDING MIDSPAR FITTINGS, AFT STRUT BULKHEAD AND SPLICE STRAPS - CF6-80C STRUT (TYPE 2 STRUCTURE). INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I12B FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
54-588-06	437	437AL 437AR 437BL 437BR 437DB	NOTE S 1C		0.3	NOTE	80C	DETAILED - INTERNAL: ENGINE 1 SIDE LOAD LINKS - CF6-80C STRUT. (TYPE 2 STRUCTURE) INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F) AIRPLANE NOTE: APPLICABLE TO 200,300PASS AND 300F AIRPLANES NOTE: NO DTR CHECK FORM FOR 54-50-I12.
54-588-08	437	437AL 437AR 437BL 437BR 437DB	50000 CYC S 1C		----	ALL	80A	DETAILED - INTERNAL: ENGINE 1 SIDE LOAD LINKS - CF6-80A STRUT. (TYPE 2 STRUCTURE) NOTE: NO DTR CHECK FORM FOR 54-50-I12.
54-588-10	437	437AL 437AR 437BL 437BR 437DB	50000 CYC S 1C		----	ALL	7R4	DETAILED - INTERNAL: ENGINE 1 SIDE LOAD LINKS - JT9D STRUT. (TYPE 2 STRUCTURE) NOTE: NO DTR CHECK FORM FOR 54-50-I12.
54-588-12	437	437AL 437AR 437BL 437BR 437DB	50000 CYC S 1C		----	ALL	4000	DETAILED - INTERNAL: ENGINE 1 SIDE LOAD LINKS - PW4000 STRUT. (TYPE 2 STRUCTURE) NOTE: NO DTR CHECK FORM FOR 54-50-I12.
54-588-14	437	437AL 437AR 437BL 437BR 437DB	NOTE S 1C		0.3	NOTE	80C	DETAILED - INTERNAL: ENGINE 1 MIDSPAR FITTING - CF6-80C STRUT. (TYPE 2 STRUCTURE) INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F) AIRPLANE NOTE: APPLICABLE TO 200,300PASS AND 300F AIRPLANES NOTE: NO DTR CHECK FORM FOR 54-50-I09.
54-588-16	437	437AL 437AR 437BL 437BR 437DB	50000 CYC S 1C		----	ALL	80A	DETAILED - INTERNAL: ENGINE 1 MIDSPAR FITTING - CF6-80A STRUT. (TYPE 2 STRUCTURE) NOTE: NO DTR CHECK FORM FOR 54-50-I09.

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-588-18	437	437AL 437AR 437BL 437BR 437DB	50000 CYC S 1C		----	ALL	4000	DETAILED - INTERNAL: ENGINE 1 MIDSPAR FITTING - PW4000 STRUT. (TYPE 2 STRUCTURE) NOTE: NO DTR CHECK FORM FOR 54-50-I09.
54-588-20	437	437AL 437AR 437BL 437BR 437DB	50000 CYC S 1C		----	ALL	7R4	DETAILED - INTERNAL: ENGINE 1 MIDSPAR FITTING - JT9D STRUT. (TYPE 2 STRUCTURE) NOTE: NO DTR CHECK FORM FOR 54-50-I09.
54-590-00	437	437AL 437AR 437BL 437BR 437DB	NOTE S 1C		0.3	NOTE	80C	DETAILED - INTERNAL: ENGINE 1 DIAGONAL BRACE AND LOWER SPAR ATTACHMENT FITTING - CF6-80C STRUT. (TYPE 2 STRUCTURE) INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F) AIRPLANE NOTE: APPLICABLE TO 200,300PASS AND 300F AIRPLANES NOTE: NO DTR CHECK FORM FOR 54-50-I08.
54-590-02	437	437AL 437AR 437BL 437BR 437DB	50000 CYC S 1C		----	ALL	80A	DETAILED - INTERNAL: ENGINE 1 DIAGONAL BRACE AND LOWER SPAR ATTACHMENT FITTING - CF6-80A STRUT. (TYPE 2 STRUCTURE) NOTE: NO DTR CHECK FORM FOR 54-50-I08.
54-590-04	437	437AL 437AR 437BL 437BR 437DB	50000 CYC S 1C		----	ALL	4000	DETAILED - INTERNAL: ENGINE 1 DIAGONAL BRACE AND LOWER SPAR ATTACHMENT FITTING - PW4000 STRUT. (TYPE 2 STRUCTURE) NOTE: NO DTR CHECK FORM FOR 54-50-I08.
54-590-06	437	437AL 437AR 437BL 437BR 437DB	50000 CYC S 1C		----	ALL	7R4	DETAILED - INTERNAL: ENGINE 1 DIAGONAL BRACE AND LOWER SPAR ATTACHMENT FITTING - JT9D STRUT. (TYPE 2 STRUCTURE) NOTE: NO DTR CHECK FORM FOR 54-50-I08.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-590-08	436 437	436AL 436AR 437ELX 437ERX	NOTE		----	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 1 AFT ENGINE MOUNT BULKHEAD, AFT FLANGE - CF6-80C2 ENGINE. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I06D FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-590-10	436 437	436AL 436AR 437ELX 437ERX	NOTE		----	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 1 AFT ENGINE MOUNT BULKHEAD, VERTICAL SPLICE STRAP AT AFT ENGINE MOUNT BULKHEAD AND MIDSPAR FITTING VERTICAL TANG - CF6-80C2 ENGINE (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I06C FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-590-12	436 437	436AL 436AR 437ELX 437ERX	NOTE		----	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 1 AFT ENGINE MOUNT BULKHEAD (BARREL NUT BORE) - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (2/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I06A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-590-14	434 436	434AL 436AL 436BL 436CL	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 AFT UPPER SPAR CHORD VERTICAL FLANGE COMMON TO LH AND RH SIDE SKIN AT THE MID BULKHEAD FRAMES 3, 4 AND 5 - CF6-80C STRUT (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 6000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 1500 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I17A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-590-16	434 436	434AL 436AL 436BL 436CL	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 SIDE SKIN/AFT UPPER SPAR CHORD/STIFFENER AT NSTA 268 - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 6000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I18 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-590-18	434 436	434AL 436AL 436BL 436CL	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 AFT UPPER SPAR CHORD VERTICAL FLANGE COMMON TO LEFT AND RIGHT SIDE SKIN - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) (2/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I17F FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-590-20	434 436	434AL 436AL 436BL 436CL	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 AFT UPPER SPAR CHORD VERTICAL FLANGE COMMON TO RIGHT SIDE SKIN FROM FRAME 4 TO FRAME 5 - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 1500 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I17E FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-592-00	434 436	434AL 436AL 436BL 436CL	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 AFT UPPER SPAR CHORD VERTICAL FLANGE COMMON TO STIFFENER TIE AT NSTA 279 (RIGHT SIDE ONLY) - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 6000 CYCLES (NOT TO EXCEED S 4C) (2/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 1500 CYCLES (NOT TO EXCEED S 4C) (2/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I17C FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-592-02	434 436	434AL 436AL 436BL 436CL	NOTE		0.3	NOTE	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 MIDSPAR CHORD AFT (VISIBLE DETAILS) BETWEEN MID BULKHEAD AND AFT MIDSPAR FITTINGS - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL: 1500 CYCLES (NOT TO EXCEED S 4C)</p> <p>AIRPLANE NOTE: APPLICABLE TO 400E AIRPLANES WITH STAGE LENGTH (FLIGHT HOURS PER CYCLE) EQUAL TO/ MORE THAN 8 HOURS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I04E FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-592-04	434	434EB	50000 CYC S 1C		----	ALL	524	<p>DETAILED - INTERNAL: ENGINE 1 AFT UPPER SPAR FITTINGS AND FUSE PINS - RB211 STRUT (TYPE 2 STRUCTURE)</p> <p>NOTE: NO DTR CHECK FORM FOR 54-50-I10.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-592-06	434 436	434AL 436AL 436BL 436CL	NOTE S 1C 4/5		----	NOTE	80C	<p>DETAILED - INTERNAL: ENGINE NO. 1 LOWER SPAR CHORD VISIBLE PORTIONS FROM MID BULKHEAD TO AFT ENGINE MOUNT BULKHEAD - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS.</p> <p>AIRPLANE NOTE: APPLICABLE TO 400E AIRPLANES WITH STAGE LENGTH (FLIGHT HOURS PER CYCLE) LESS THAN 8 HOURS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I13E FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
54-592-08	434	434EB	50000 CYC S 1C		----	ALL	524	<p>DETAILED - INTERNAL: ENGINE 1 DIAGONAL BRACE AND STRUT ATTACH FITTING AND FUSE PINS - RB211 STRUT. (TYPE 2 STRUCTURE)</p> <p>NOTE: NO DTR CHECK FORM FOR 54-50-I09.</p>
54-592-10	434 436	434AL 436AL 436BL 436CL	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 LOWER SPAR CHORD AND WEB (HIDDEN) - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 6000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I13A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-592-12	434 436	434AL 436AL 436BL 436CL	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 MIDSPAR CHORD AFT (VISIBLE DETAILS) BETWEEN MID BULKHEAD AND AFT MIDSPAR FITTINGS - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 1500 CYCLES (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I04E FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-592-14	434 436	434AL 436AL 436BL 436CL	NOTE S 1C		0.3	NOTE	80C	<p>DETAILED - INTERNAL: ENGINE NO. 1 TYPICAL LOWER SPAR CHORD AND SPAR WEB CONSTRUCTION - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200, 300PASS AND 300F AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I13 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
54-592-16	434	434EB	50000 CYC S 1C		----	ALL	524	<p>DETAILED - INTERNAL: ENGINE 1 SIDE LINK AND STRUT ATTACH FITTINGS - RB211 STRUT. (TYPE 2 STRUCTURE)</p> <p>NOTE: NO DTR CHECK FORM FOR 54-50-I11.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-592-18	434 436	434AL 436AL 436BL 436CL	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 MIDSPAR CHORD AFT (HIDDEN DETAILS) TO MID BULKHEAD, FRAME 3 AND FRAME 4 - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 2250 CYCLES (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I04C FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-592-20	434 436	434AL 436AL 436BL 436CL	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 FORWARD MIDSPAR FITTING TO CHORD SPLICE, FORWARD MOST FASTENER ROW COMMON TO MIDSPAR FITTING - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) (4/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (3/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I04A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-594-00	434 436	NOTE 436AL 436AR 437ELX 437ERX	NOTE S 4C 1/4		----	NOTE	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 1 AFT ENGINE MOUNT BULKHEAD- CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200, 300PASS AND 300F AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I06 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>ACCESS NOTE: THIS INSPECTION REQUIRES ENGINE REMOVAL.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 54-50-06.</p>
54-594-02	434 436	NOTE 436AL 436AR 437ELX 437ERX	50000 CYC S 4C 1/4		----	ALL	80A	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 1 AFT ENGINE MOUNT BULKHEAD- CF6-80A STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I06 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>ACCESS NOTE: THIS INSPECTION REQUIRES ENGINE REMOVAL.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 54-50-06.</p>
54-594-04	434 436	NOTE 436BL 436BR 437ELX 437ERX	50000 CYC S 4C		----	ALL	4000	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 1 AFT ENGINE MOUNT BULKHEAD - PW4000 STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I06 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>ACCESS NOTE: THIS INSPECTION REQUIRES ENGINE REMOVAL.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 54-50-06.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-594-06	434 436	NOTE 436BL 436BR 437ELX 437ERX	50000 CYC S 4C		----	ALL	7R4	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 1 AFT ENGINE MOUNT BULKHEAD - JT9D STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I06 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>ACCESS NOTE: THIS INSPECTION REQUIRES ENGINE REMOVAL.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 54-50-06.</p>
54-594-08	433	NOTE 431BT 433AL 433FR	50000 CYC S 3C		0.3	ALL	524	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 STRUT FORWARD ENGINE MOUNT BULKHEAD - RB211 STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I04 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>ACCESS NOTE: INSPECTION TO BE DONE WITH ENGINE, DISCONNECT BOLTS AND SLEEVE REMOVED.</p>
54-594-10	433	433AL 433BL 433CL 433FR 433GR 433HR 433JR 433KR	50000 CYC S 1C		0.3	ALL	524	<p>DETAILED - INTERNAL: ENGINE 1 STRUT SIDESKINS/SKINS, STIFFENERS AND BACKUP CHORDS - RB211 STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I02/ 54-50-I03A FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
54-594-12	432 434 436	432CL 432DL 432DR 432ET 434AL 436AL 436BL 436CL	NOTE		----	NOTE	80C	<p>GENERAL VISUAL INSPECTION - INTERNAL: ENGINE NO. 1 MID BULKHEAD - UPPER LINK FITTING (R1) JOINT - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INTERVAL: 1500 CYC (NOT TO EXCEED S4C).</p> <p>AIRPLANE NOTE: APPLICABLE TO -400E AIRPLANES WITH STAGE LENGTH (FLIGHT HOURS PER CYCLE) EQUAL TO/MORE THAN 8 HOURS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I14 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-594-14	432 434 436	432CL 432DL 432DR 432ET 434AL 436AL 436BL 436CL	NOTE		----	NOTE	80C	<p>DETAILED - INTERNAL: ENGINE NO. 1 MID BULKHEAD - UPPER LINK FITTING (R1) JOINT - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INTERVAL: 3000 CYC (NOT TO EXCEED S4C). (4/5 PHASED INSPECTION)</p> <p>AIRPLANE NOTE: APPLICABLE TO 400E AIRPLANES WITH STAGE LENGTH (FLIGHT HOURS PER CYCLE) LESS THAN 8 HOURS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I14 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-594-16	432	432CL 432CR 432HL 432HR	NOTE S 2C 4/5		----	NOTE	80C	<p>DETAILED - INTERNAL: ENGINE NO. 1 FORWARD UPPER SPAR VISIBLE PORTIONS OF CHORD - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS.</p> <p>AIRPLANE NOTE: APPLICABLE TO 400E AIRPLANES WITH STAGE LENGTH (FLIGHT HOURS PER CYCLE) LESS THAN 8 HOURS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I16E FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-594-18	432	432CL 432CR 432HL 432HR	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 FORWARD UPPER SPAR HIDDEN PORTIONS OF CHORD - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) (2/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I16A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-594-20	432	415AL 416AR 416BR 432HL	NOTE S 4C 1/5		----	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 FORWARD ENGINE MOUNT BULKHEAD FITTING AND BULKHEAD, THRUST TANG - CF6-80C STRUT. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I05A FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
54-596-00	432	432CL 432CR 432HL 432HR	NOTE		0.3	NOTE	80C	<p>DETAILED - INTERNAL: ENGINE 1 FORWARD MIDSPAR VISIBLE PORTIONS, BAY 1 AND BAY 2 - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL: 1500 CYCLES (NOT TO EXCEED S 4C)</p> <p>AIRPLANE NOTE: APPLICABLE TO 400E AIRPLANES WITH STAGE LENGTH (FLIGHT HOURS PER CYCLE) EQUAL TO/ MORE THAN 8 HOURS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I01C FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
54-596-02	432	432CL 432CR 432HL 432HR	NOTE		0.3	NOTE	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 FORWARD MIDSPAR VISIBLE PORTIONS, BAY 1 AND BAY 2 - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL: 3000 CYCLES (NOT TO EXCEED S 4C) (3/5 PHASED)</p> <p>AIRPLANE NOTE: APPLICABLE TO 400E AIRPLANES WITH STAGE LENGTH (FLIGHT HOURS PER CYCLE) LESS THAN 8 HOURS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I01C FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-596-04	432	432CL 432CR 432HL 432HR	NOTE		0.3	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 FORWARD MIDSPAR CHORD FRAME 1 TO FRAME 2 (NSTA 225.25 TO 237.5) - CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (3/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (2/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I01A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-596-06	432 434 436	415AL 416AR 416BR 432AL 432BL 432BR 432CL 432CR	NOTE S 4C		0.3	NOTE	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 TYPICAL MIDSPAR CHORD CONSTRUCTION FORWARD OF STA 250.67- CF6-80C STRUT. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO -200, -300PASS AND -300F AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I01/ 54-50-I04 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 54-50-02.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-596-08	432 434 436	415AL 416AR 416BR 432AL 432BL 432BR 432CL 432CR	50000 CYC S 4C		0.3	ALL	80A	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 TYPICAL MIDSPAR CHORD CONSTRUCTION FORWARD OF STA 250.67- CF6-80A STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I01/ 54-50-I04 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 54-50-02.</p>
54-596-10	432 434 436	415CL 416AR 416BR 432AL 432BL 432BR 432CL 432CR	25000 CYC S 4C		0.3	ALL	4000	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 TYPICAL MIDSPAR CHORD CONSTRUCTION FORWARD OF STA 192- PW4000 STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I01/ 54-50-I04 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 54-50-02.</p>
54-596-12	432 434 436	415AL 416AR 416BR 432AL 432BL 432BR 432CL 432CR	50000 CYC S 4C		0.3	ALL	7R4	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 TYPICAL MIDSPAR CHORD CONSTRUCTION FORWARD OF STA 192- JT9D STRUT. (TYPE 2 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I01/ 54-50-I04 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 54-50-02</p>
54-596-14	432	415AL 416AR 416BR 432AL	NOTE S 4C		----	NOTE	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE 1 FORWARD ENGINE MOUNT BULKHEAD FITTING AND BULKHEAD- CF6-80C STRUT. (TYPE 2 STRUCTURE)</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO -200, -300PASS AND -300F AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I05 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
54-596-16	432	415AL 416AR 416BR 432AL	50000 CYC S 1C		----	ALL	80A	SPECIAL DETAILED - INTERNAL: ENGINE 1 FORWARD ENGINE MOUNT BULKHEAD FITTING AND BULKHEAD- CF6-80A STRUT. (TYPE 2 STRUCTURE) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I05 FOR ALTERNATIVE REPEAT INSPECTIONS.
54-596-18	432	415AL 416AR 416BR 432AL	50000 CYC S 4C		----	ALL	4000	SPECIAL DETAILED - INTERNAL: ENGINE 1 FORWARD ENGINE MOUNT BULKHEAD FITTING AND BULKHEAD- PW4000 STRUT. (TYPE 2 STRUCTURE) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I05 FOR ALTERNATIVE REPEAT INSPECTIONS.
54-596-20	432	NOTE 415AL 416AR 416BR 432AL	50000 CYC S 3C		----	ALL	7R4	SPECIAL DETAILED - INTERNAL: ENGINE 1 FORWARD ENGINE MOUNT BULKHEAD FITTING AND BULKHEAD- JT9D STRUT. (TYPE 2 STRUCTURE) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I05 FOR ALTERNATIVE REPEAT INSPECTIONS.
54-598-00	431 433 437 511 521	431AT 431BT 432DL 432DR 432ET 432FL 437AL 437AR 437BL 437BR 437DB 511PT 511ST	NOTE		----	400E	80C	DETAILED - INTERNAL: ENGINE NO. 1 STRUT TO WING ATTACHMENT FITTINGS - CF6-80C2 ENGINE. (TYPE 2 STRUCTURE). INTERVAL NOTE: THRESHOLD: 40000 CYC/90000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (2/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 750 CYCLES (NOT TO EXCEED S 4C) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I09A/ 54-50-I07/54-50-I08/54-50-I12 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-598-02	431 433	433AL 433BL 433CL 433FR 433GR 433HR 433JR 433KR	25000 CYC S 4C		0.3	ALL	524	SPECIAL DETAILED - INTERNAL: ENGINE 1 STRUT LOWER SPAR CHORDS, WEBS AND THRUST PLATE- RB211 STRUT. (TYPE 2 STRUCTURE). NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I03B FOR ALTERNATIVE REPEAT INSPECTIONS.
54-598-06	420	427AL	NOTE		----	400E	80C	SPECIAL DETAILED - INTERNAL: ENGINE NO. 2 AFT ENGINE MOUNT (ENGINE TRF CLEVIS LUGS) - CF6-80C STRUT. (TYPE 1 STRUCTURE). INTERVAL NOTE: THRESHOLD: 16000 CYC/70000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 16000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 8000 CYCLES (NOT TO EXCEED S 4C) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I11F FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY. NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS FLUORESCENT PENETRANT INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL (SOPM) 20-20-02.
54-598-08	420	427AL	NOTE		----	400E	80C	SPECIAL DETAILED - INTERNAL: ENGINE NO. 2 AFT ENGINE MOUNT LUGS - CF6-80C STRUT. (TYPE 2 STRUCTURE). INTERVAL NOTE: THRESHOLD: 25000 CYC/80000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) (2/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I11D FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-598-10	420	425AL	NOTE		----	400E	80C	<p>DETAILED - INTERNAL: ENGINE NO. 2 FORWARD ENGINE MOUNT PLATFORM FORWARD THROUGH HOLE - CF6-80C STRUT. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 16000 CYC/70000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 8000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYCLES (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I10B FOR REPEAT INSPECTIONS (NO GRAPH). USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-598-12	420	425AL	NOTE		----	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 2 FORWARD ENGINE MOUNT (PLATFORM AT FORWARD TENSION BOLT HOLES) - CF6-80C STRUT. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 16000 CYC/70000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 8000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYCLES (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I10A FOR REPEAT INSPECTIONS (NO GRAPH). USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS FLUORESCENT PENETRANT INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL (SOPM) 20-20-02.</p>
54-598-14	410	417AL	NOTE		----	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 1 AFT ENGINE MOUNT (ENGINE TRF CLEVIS LUGS) - CF6-80C STRUT. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 16000 CYC/70000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 16000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 8000 CYCLES (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I11F FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS FLUORESCENT PENETRANT INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL (SOPM) 20-20-02.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
54-598-16	410	417AL	NOTE		----	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 1 AFT ENGINE MOUNT LUGS - CF6-80C STRUT. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 25000 CYC/80000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) (2/5 PHASED) EQUAL TO/MORE THAN 8 HOURS: 3000 CYCLES (NOT TO EXCEED S 4C) (1/5 PHASED)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I11D FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-598-18	410	415AL	NOTE		----	400E	80C	<p>DETAILED - INTERNAL: ENGINE NO. 1 FORWARD ENGINE MOUNT PLATFORM FORWARD THROUGH HOLE - CF6-80C STRUT. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 16000 CYC/70000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 8000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYCLES (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I10B FOR REPEAT INSPECTIONS (NO GRAPH). USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
54-598-20	410	415AL	NOTE		----	400E	80C	<p>SPECIAL DETAILED - INTERNAL: ENGINE NO. 1 FORWARD ENGINE MOUNT (PLATFORM AT FORWARD TENSION BOLT HOLES) - CF6-80C STRUT. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 16000 CYC/70000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 8000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYCLES (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 54-50-I10A FOR REPEAT INSPECTIONS (NO GRAPH). USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS FLUORESCENT PENETRANT INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL (SOPM) 20-20-02.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
55-400-00	321	321A 321C 321D 321E 321K 326A	S 8C S 4C	3-11	4	ALL	ALL	GENERAL VISUAL - INTERNAL: VERTICAL STABILIZER REMOVABLE LEADING EDGE AND SUPPORT STRUCTURE BETWEEN TOP OF BODY AND STABILIZER TIP.
55-401-00	320		S 12C S 4C		----	ALL	ALL	GENERAL VISUAL - EXTERNAL: VERTICAL STABILIZER EXTERNAL SURFACE.
55-402-00	321		S 1C	3-9	0.5	ALL	ALL	GENERAL VISUAL - EXTERNAL: VERTICAL STABILIZER REMOVABLE LEADING EDGE BETWEEN TOP OF BODY AND STABILIZER TIP.
55-404-00	321 322	321BL 321BR 321C 321D 321E 321FZ 321GZ 321HZ 321K 321LZ 321MZ 321NZ 321PZ 321QZ 321RZ 321SZ 322AL 322AR 322CL 323AL 323AR	S 8C	3-13-1 3-13-2	1.5	ALL	ALL	GENERAL VISUAL - INTERNAL: VERTICAL STABILIZER FRONT SPAR WEB, LEADING EDGE AND SUPPORT STRUCTURE BETWEEN TOP OF BODY AND TIP RIB INCLUDING FIXED LEADING EDGE IN AREA OF ATTACHMENT TO BODY STA. 1629 AND 1654.5 BULKHEADS AND STRINGER S-2L AND S-2R.
55-406-00	322	322AL 322AR 323AL 323AR	S 4C	3-11 3-12 3-13-1	1.5	ALL	ALL	DETAILED - INTERNAL: BODY SKIN WITHIN VERTICAL STABILIZER FIXED LEADING EDGE IN AREA OF ATTACHMENT TO BODY STA. 1629 AND 1654.5 BULKHEADS AND STRINGER S-2L AND S-2R, AND VERTICAL STABILIZER FIN-TO-BODY FITTINGS ON FORWARD SIDE OF FRONT SPAR.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
55-408-00	322		S 2C	3-9	1	ALL	ALL	GENERAL VISUAL - EXTERNAL: VERTICAL STABILIZER FIXED LEADING EDGE STRUCTURE BETWEEN TOP OF BODY AND TIP RIB.
55-410-00	323	311AZ 312AR 323AL 323AR 324PL 324QZ 324RZ 324SL 324TZ 324UZ 324WL 324XZ 324YZ 324ZZ	S 8C	3-13-2	2.5	ALL	ALL	GENERAL VISUAL - INTERNAL: VERTICAL STABILIZER LEFT AND RIGHT SURFACES, FRONT AND REAR SPARS, AND INSPAR RIBS INCLUDING SPAR WEBS. REAR SPAR CHORDS STRINGER S-6. FIN-BODY DECK AROUND CUTOUTS AND AREAS OF ATTACHMENT TO BODY FRAMES AT BODY STA 1654, 1678, 1702, AND 1725. RIB WEBS AROUND CUTOUTS. RIB SHEAR TIES. RIB ATTACH POSTS TO FRONT AND REAR SPARS.
55-412-00	323	311AZ 312AR 323AL 323AR	S 2C	3-13-1 3-14 3-15 3-31	0.5	ALL	ALL	DETAILED - INTERNAL: VERTICAL STABILIZER FIN-TO-BODY FITTINGS AT FRONT AND REAR SPARS AND STRINGERS S-4 AND S-8.
55-414-00	323		S 1C	3-9 3-31	1	ALL	ALL	GENERAL VISUAL - EXTERNAL: VERTICAL STABILIZER LEFT AND RIGHT SURFACES BETWEEN TOP OF BODY AND RIB 10 (FIN STA 225), INCLUDING AREAS OF ATTACHMENT TO RIB 1 (FIN STA 16), SPAR CHORDS AND STRINGER S-6.
55-416-00	323		S 2C	3-9	1	ALL	ALL	GENERAL VISUAL - EXTERNAL: VERTICAL STABILIZER LEFT AND RIGHT SURFACES FROM RIB 10 (FIN STA 225) TO THE STABILIZER TIP RIB.
55-418-00	323		S 1C	3-9 3-31	0.5	ALL	ALL	DETAILED - EXTERNAL: VERTICAL STABILIZER LEFT AND RIGHT SURFACES FROM TOP OF BODY TO RIB 1 (FIN STA 16) IN AREAS OF ATTACHMENT TO THE FIN-TO-BODY FITTINGS AT FRONT AND REAR SPAR CHORDS AND STRINGERS S-4 AND S-8.

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
55-420-00	324	324AL 324AR	S 2C	3-13-1 3-17	0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: VERTICAL STABILIZER FIN-TO-BODY FITTING AND BODY SKIN WITHIN VERTICAL STABILIZER TRAILING EDGE IN AREA OF ATTACHMENT TO BODY STA 1725.5 BULKHEAD AND STRINGER S-2L AND S-2R.
55-422-00	325	324GL 324JL 324LL 325DZ 325EZ 325FZ	S 8C S 4C		2	ALL	ALL	GENERAL VISUAL - INTERNAL: RUDDER INTERIOR.
55-424-00	325	324GL 324JL 324LL	S 1C	3-9 3-16 3-18	0.75	ALL	ALL	DETAILED - EXTERNAL: RUDDER SPAR, HINGE, AND ACTUATOR ATTACH FITTINGS BETWEEN RUDDER STA. 106 AND STA. 181.
55-426-00	325	324BL 324EL 324PL 324SL 324WL	S 2C	3-9 3-16 3-18	1.5	ALL	ALL	DETAILED - EXTERNAL: RUDDER SPAR AND HINGE FITTINGS BETWEEN RUDDER STA. 0 AND TOP OF RUDDER EXCEPT BETWEEN RUDDER STA. 106 AND STA. 181.
55-428-00	325	324GL 324HL 324JL 324KL 324LL 324ML	S 4C		8	ALL	ALL	SPECIAL DETAILED - EXTERNAL: RUDDER SPAR AND ADJACENT STRUCTURE BETWEEN RUDDER STA. 106 AND STA. 181. THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION ARE CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL, D634T301. THE INSPECTION PROCEDURE IS CONTAINED IN PART 4, SUBJECTS 55-40-01, 55-40-02, AND 55-40-03.
55-430-00	326	326CL	S 8C S 4C	3-13-2	0.7	ALL	ALL	GENERAL VISUAL - INTERNAL: VERTICAL STABILIZER TIP AND UPPER SIDE OF STABILIZER TIP RIB.
55-432-00	330		S 12C S 4C		----	ALL	ALL	GENERAL VISUAL - EXTERNAL: EXTERNAL SURFACE OF HORIZONTAL LEFT STABILIZER.

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
55-434-00	331 341	312AR 313AL	S 2C	3-19 3-23 3-26	1.5	ALL	ALL	GENERAL VISUAL - INTERNAL: HORIZONTAL STABILIZER CENTER SECTION UPPER AND LOWER SURFACES, FRONT AND REAR SPARS AND INSPAR RIBS BETWEEN RIBS 3L AND 3R INCLUDING: RIB WEBS AROUND CUTOUTS. RIB SHEAR TIES. RIB ATTACH POSTS TO FRONT AND REAR SPARS. ATTACHMENT OF STRINGER FREE FLANGES TO THE UPPER AND LOWER CHORDS OF RIB 2.
55-444-00	332 333	332AL 332BL 332CL 332DL 332EZ 332FZ 332GZ	S 8C		3	ALL	ALL	GENERAL VISUAL - INTERNAL: HORIZONTAL STABILIZER REMOVABLE LEADING EDGE AND SUPPORT STRUCTURE BETWEEN OUTBOARD EDGE OF STABILIZER/BODY FAIRING AND RIB 17, AND FRONT SPAR CHORDS AND WEBS.
55-446-00	332		S 1C	3-27	0.7	ALL	ALL	GENERAL VISUAL - EXTERNAL: HORIZONTAL STABILIZER REMOVABLE LEADING EDGE BETWEEN OUT BOARD EDGE OF STABILIZER/BODY FAIRING AND RIB 17.
55-448-00	333	332AL 332BL 332CL 332DL 332EZ 332FZ 332GZ	S 8C S 4C	3-29	3	ALL	ALL	GENERAL VISUAL - INTERNAL: HORIZONTAL STABILIZER FIXED LEADING EDGE AND SUPPORT STRUCTURE BETWEEN OUTBOARD EDGE OF STABILIZER/BODY FAIRING AND RIB 17, INCLUDING THE FIXED LEADING EDGE SUPPORT RIBS AT FRONT SPAR STA. 53.7 AND STA. 80.9.
55-450-00	333		S 2C	3-28	0.7	ALL	ALL	GENERAL VISUAL - EXTERNAL: HORIZONTAL STABILIZER FIXED LEADING EDGE LOWER SURFACE BETWEEN OUTBOARD EDGE OF STAB./BODY FAIRING AND RIB 17.
55-452-00	333		S 1C	3-27	0.7	ALL	ALL	GENERAL VISUAL - EXTERNAL: HORIZONTAL STABILIZER FIXED LEADING EDGE UPPER SURFACE BETWEEN OUTBOARD EDGE OF STAB./BODY FAIRING AND RIB 17.

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
55-454-00	331 334	NOTE 312AR 335AAZ 335ABZ 335ACZ 335GB 335HB 335JB 335KB 335LB 335MB 335YZ 335ZZ 341AZ	S 8C	3-29	3	ALL	ALL	GENERAL VISUAL - INTERNAL: HORIZONTAL STABILIZER CAVITY INCLUDING UPPER AND LOWER SURFACES, FRONT AND REAR SPARS, AND INSPAR RIBS, INCLUDING FRONT AND REAR SPAR WEBS, REAR SPAR UPPER CHORD, RIB WEBS AROUND CUTOUTS, RIB SHEAR TIES, RIB ATTACH POSTS TO FRONT AND REAR SPARS. ACCESS NOTE: ZONE 331 FRONT SPAR ACCESS HOLE.
55-456-00	334	NOTE 312AR 341AZ	S 4C	3-29	4	ALL	ALL	GENERAL VISUAL - INTERNAL: HORIZONTAL STABILIZER UPPER AND LOWER SURFACES FRONT AND REAR SPARS AND INSPAR RIBS BETWEEN RIBS 3 AND 8 INCLUDING FRONT AND REAR SPAR WEBS; REAR SPAR UPPER CHORD; RIB WEBS AROUND CUTOUTS; RIB SHEAR TIES; RIB ATTACH POSTS TO FRONT AND REAR SPARS. ACCESS NOTE: ZONE 331/341 FRONT SPAR ACCESS HOLE.
55-458-00	334		S 1C	3-27	1	ALL	ALL	GENERAL VISUAL - EXTERNAL: HORIZONTAL STABILIZER UPPER SURFACE FROM OUTBOARD EDGE OF STAB./BODY FAIRING TO RIB 17, INCLUDING AREAS OF ATTACHMENT TO SPAR CHORDS AND STRINGER S-3 FROM EDGE OF FAIRING TO RIB 8.
55-460-00	334		S 2C	3-28	1	ALL	ALL	GENERAL VISUAL - EXTERNAL: HORIZONTAL STABILIZER LOWER SURFACE FROM OUTBOARD EDGE OF STAB/BODY FAIRING TO RIB 17.
55-462-00	334		S 1C	3-27	0.7	ALL	ALL	DETAILED - EXTERNAL: HORIZONTAL STABILIZER UPPER SKIN IN AREA OF ATTACH FASTENERS THROUGH UPPER REAR SPAR CHORD AND UPPER SPANWISE SPLICE STRINGER S-3 FROM OUTBOARD EDGE OF STAB./BODY FAIRING TO RIB 5.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
55-464-00	335	335BB 335CB 335DB 335EB 335GB 335HB 335JB 335KB 335LB 335MB	S 4C	3-29 3-30	3	ALL	ALL	GENERAL VISUAL - INTERNAL: HORIZONTAL STABILIZER INTERIOR CAVITY AFT OF REAR SPAR INCLUDING ELEVATOR ACTUATOR SUPPORT FITTINGS, HORIZONTAL STABILIZER REAR SPAR, TRAILING EDGE PANELS AND SUPPORT RIBS, AND ELEVATOR HINGE SUPPORT FITTINGS.
55-466-00	335	335EB 335GB 335HB	S 2C	3-29	3.5	ALL	ALL	GENERAL VISUAL - INTERNAL: ELEVATOR ACTUATOR SUPPORT FITTINGS, HORIZONTAL STABILIZER REAR SPAR, TRAILING EDGE PANELS AND SUPPORT RIBS, AND ELEVATOR HINGE SUPPORT FITTINGS BETWEEN STABILIZER REAR SPAR STATIONS 104.1 AND 177.6.
55-468-00	335		S 1C	3-27	0.7	ALL	ALL	GENERAL VISUAL - EXTERNAL: HORIZONTAL STABILIZER UPPER TRAILING EDGE BETWEEN OUTBOARD EDGE OF STAB./BODY FAIRING AND RIB 17.
55-470-00	336 337	335CB 335DB 335EB 335GB 336AL 337AL 337BL 337CL	S 8C S 4C		0.75	ALL	ALL	GENERAL VISUAL - INTERNAL: ELEVATOR INTERIOR.
55-472-00	336		S 1C	3-27	0.7	ALL	ALL	GENERAL VISUAL - EXTERNAL: ELEVATOR EXTERNAL STRUCTURE INCLUDING AREAS OF ATTACH FASTENERS THROUGH THE FRONT SPAR BETWEEN ELEVATOR STA. 139.3 AND STA. 212.7 AND THE ELEVATOR INTERCONNECT FITTING.
55-474-00	336 337	335CB 335DB 335JB 335KB 335LB	S 2C	3-27	1	ALL	ALL	DETAILED - EXTERNAL: ELEVATOR SPAR AND HINGE FITTINGS BETWEEN ELEVATOR STA. 51.8 AND HORIZONTAL STABILIZER BL 317 EXCEPT BETWEEN ELEVATOR STA. 139.3 AND STA. 212.7.

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						APL	ENG	
55-478-00	337		S 1C	3-27	0.7	ALL	ALL	GENERAL VISUAL - EXTERNAL: ELEVATOR EXTERNAL STRUCTURE INCLUDING AREAS OF ATTACH FASTENERS THROUGH THE FRONT SPAR BETWEEN ELEVATOR STA 139.3 AND STA. 212.7 AND THE ELEVATOR INTERCONNECT FITTING.
55-480-00	337 347	335EB 335GB 335HB 345EB 345GB 345HB	S 1C	3-27	1	ALL	ALL	DETAILED - EXTERNAL: ELEVATOR SPAR, HINGE, AND ACTUATOR ATTACH FITTINGS BETWEEN ELEVATOR STA. 139.3 AND STA. 212.7.
55-484-00	337	335DB 335EB 335GB 335HB	S 4C	3-27	16	ALL	ALL	SPECIAL DETAILED - EXTERNAL: ELEVATOR SPAR AND ADJACENT STRUCTURE BETWEEN ELEVATOR STA. 139.3 AND STA. 212.7. THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION ARE CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL, D634T301. THE INSPECTION PROCEDURE IS CONTAINED IN PART 4, SUBJECTS 55-20-01, 55-20-02, AND 55-20-03.
55-486-00	338	338AL	S 8C S 4C		1	ALL	ALL	GENERAL VISUAL - INTERNAL: HORIZONTAL STABILIZER TIP AND OUTBOARD SIDE OF RIB 17.
55-488-00	340		S 12C S 4C		----	ALL	ALL	GENERAL VISUAL - EXTERNAL: EXTERNAL SURFACE OF THE HORIZONTAL RIGHT STABILIZER.
55-490-00	331 341	312AR 341AZ	S 2C		0.5	ALL	ALL	DETAILED - INTERNAL: HORIZONTAL STABILIZER REAR SPAR UPPER CHORD AND SKIN BETWEEN REAR SPAR AND STRINGER S-1, FROM RIB 2 TO RIB 3, INCLUDING AREAS OF ATTACH FASTENERS.
55-492-00	331 341	312AR 313AL	S 1C	3-19 3-21 3-25 3-3	0.5	ALL	ALL	DETAILED - EXTERNAL: HORIZONTAL STABILIZER JACKSCREW FITTING LUG AREA AT CROSS BRACE FITTING AND AT ATTACHMENT OF FITTING TO THE STABILIZER UPPER AND LOWER FRONT SPAR CHORDS, AND UPPER AND LOWER SKIN ATTACH STRAPS.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
55-494-00	331 341	312AR 313AL	S 1C	3-19 3-20 3-22 3-24	0.7	ALL	ALL	DETAILED - EXTERNAL: HORIZONTAL STABILIZER PIVOT FITTING LUG AND AREAS OF ATTACHMENT TO STABILIZER SPAR AND UPPER AND LOWER SPLICE PLATES AT RIB 2 INCLUDING AREAS OF THE SPLICE PLATES AFT OF THE SPAR.
55-496-00	331 341	312AR 313AL	S 1C		0.5	ALL	ALL	DETAILED - EXTERNAL: HORIZONTAL STABILIZER REAR SPAR UPPER CHORD AND ADJACENT SKIN BETWEEN RIB 1 AND INBOARD EDGE OF STAB./BODY FAIRING.
55-498-00	342 343	342AR 342BR 342CR 342DR 342EZ 342FZ 342GZ	S 8C		3	ALL	ALL	GENERAL VISUAL - INTERNAL: HORIZONTAL STABILIZER REMOVABLE LEADING EDGE AND SUPPORT STRUCTURE BETWEEN OUTBOARD EDGE OF STAB./BODY FAIRING AND RIB 17.
55-500-00	342		S 1C	3-27	0.7	ALL	ALL	GENERAL VISUAL - EXTERNAL: HORIZONTAL STABILIZER REMOVABLE LEADING EDGE BETWEEN OUTBOARD EDGE OF STAB./BODY FAIRING AND RIB 17.
55-502-00	343	342AR 342BR 342CR 342DR 342EZ 342FZ 342GZ	S 8C S 4C	3-29	3	ALL	ALL	GENERAL VISUAL - INTERNAL: HORIZONTAL STABILIZER FIXED LEADING EDGE AND SUPPORT STRUCTURE BETWEEN OUTBOARD EDGE OF STAB./BODY FAIRING AND RIB 17, INCLUDING THE FIXED LEADING EDGE SUPPORT RIBS AT FRONT SPAR STA. 53.7 AND STA. 80.9.
55-504-00	343		S 1C	3-27	0.7	ALL	ALL	GENERAL VISUAL - EXTERNAL: HORIZONTAL STABILIZER FIXED LEADING EDGE UPPER SURFACE BETWEEN OUTBOARD EDGE OF STABILIZER/BODY FAIRING AND RIB 17.
55-506-00	343		S 2C	3-28	0.7	ALL	ALL	GENERAL VISUAL - EXTERNAL: HORIZONTAL STABILIZER FIXED LEADING EDGE LOWER SURFACE BETWEEN OUTBOARD EDGE OF STABILIZER/BODY FAIRING AND RIB 17.

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
55-508-00	341 344	NOTE 312AR 341AZ 345AAZ 345ABZ 345ACZ 345GB 345HB 345JB 345KB 345LB 345MB 345YZ 345ZZ	S 8C	3-29	3	ALL	ALL	GENERAL VISUAL - INTERNAL: HORIZONTAL STABILIZER CAVITY INCLUDING UPPER AND LOWER SURFACES, FRONT AND REAR SPARS, AND INSPAR RIBS, INCLUDING FRONT AND REAR SPAR WEBS, REAR SPAR UPPER CHORD, RIB WEBS AROUND CUTOUTS, RIB SHEAR TIES, RIB ATTACH POSTS TO FRONT AND REAR SPARS. ACCESS NOTE: ZONE 341 FRONT SPAR ACCESS HOLE.
55-510-00	344	NOTE 312AR 341AZ	S 4C	3-29	4	ALL	ALL	GENERAL VISUAL - INTERNAL: HORIZONTAL STABILIZER UPPER AND LOWER SURFACES FRONT AND REAR SPARS AND INSPAR RIBS BETWEEN RIBS 3 AND 8 INCLUDING FRONT AND REAR SPAR WEBS; SHEAR TIES; RIB ATTACH POSTS TO FRONT AND REAR SPARS. ACCESS NOTE: ZONE 331/341 FRONT SPAR ACCESS HOLE.
55-512-00	344		S 2C	3-28	1	ALL	ALL	GENERAL VISUAL - EXTERNAL: HORIZONTAL STABILIZER LOWER SURFACE FROM OUTBOARD EDGE OF STAB/BODY FAIRING TO RIB 17.
55-514-00	344		S 1C	3-29	1	ALL	ALL	GENERAL VISUAL - EXTERNAL: HORIZONTAL STABILIZER UPPER SURFACE FROM OUTBOARD EDGE OF STAB./BODY FAIRING TO RIB 17, INCLUDING AREAS OF ATTACHMENT TO SPAR CHORDS AND STRINGER S-3 FROM EDGE OF FAIRING TO RIB 8.
55-516-00	344		S 1C	3-29	0.7	ALL	ALL	DETAILED - EXTERNAL: HORIZONTAL STABILIZER UPPER SKIN IN AREA OF ATTACH FASTENERS THROUGH UPPER REAR SPAR CHORD AND UPPER SPANWISE SPLICE STRINGER S-3 FROM OUTBOARD EDGE OF STAB./BODY FAIRING TO RIB 5.

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						APL	ENG	
55-518-00	345	345BB 345CB 345DB 345EB 345GB 345HB 345JB 345KB 345LB 345MB	S 4C	3-27 3-29 3-30	0.7	ALL	ALL	GENERAL VISUAL - INTERNAL: HORIZONTAL STABILIZER INTERIOR CAVITY AFT OF REAR SPAR INCLUDING ELEVATOR ACTUATOR SUPPORT FITTINGS, HORIZONTAL STABILIZER REAR SPAR, TRAILING EDGE PANELS AND SUPPORT RIBS, AND ELEVATOR HINGE SUPPORT FITTINGS.
55-520-00	345	345EB 345GB 345HB	S 2C	3-29	3.5	ALL	ALL	GENERAL VISUAL - INTERNAL: ELEVATOR ACTUATOR SUPPORT FITTINGS, HORIZONTAL STABILIZER REAR SPAR, TRAILING EDGE PANELS AND SUPPORT RIBS, AND ELEVATOR HINGE SUPPORT FITTINGS BETWEEN STABILIZER REAR SPAR STATIONS 104.1 AND 177.6.
55-522-00	345		S 1C	3-27	0.7	ALL	ALL	GENERAL VISUAL - EXTERNAL: HORIZONTAL STABILIZER UPPER TRAILING EDGE BETWEEN OUTBOARD EDGE OF STAB./BODY FAIRING AND RIB 17.
55-524-00	346 347	345CB 345DB 345EB 345GB 346AR 347AR 347BR 347CR	S 8C S 4C		0.75	ALL	ALL	GENERAL VISUAL - INTERNAL: ELEVATOR INTERIOR.
55-526-00	346		S 1C	3-27	0.7	ALL	ALL	GENERAL VISUAL - EXTERNAL: ELEVATOR EXTERNAL STRUCTURE INCLUDING AREAS OF ATTACH FASTENERS THROUGH THE FRONT SPAR BETWEEN ELEVATOR STA. 139.3 AND STA. 212.7 AND THE ELEVATOR INTERCONNECT FITTING.
55-528-00	346 347	345CB 345DB 345JB 345KB 345LB	S 2C	3-27	1	ALL	ALL	DETAILED - EXTERNAL: ELEVATOR SPAR AND HINGE FITTINGS BETWEEN ELEVATOR STA. 51.8 AND HORIZONTAL STABILIZER BL 317 EXCEPT BETWEEN ELEVATOR STA. 139.3 AND STA. 212.7.

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
55-532-00	347		S 1C	3-27	0.7	ALL	ALL	GENERAL VISUAL - EXTERNAL: ELEVATOR EXTERNAL STRUCTURE INCLUDING AREAS OF ATTACH FASTENERS THROUGH THE FRONT SPAR BETWEEN ELEVATOR STA 139.3 AND STA. 212.7 AND THE ELEVATOR INTERCONNECT FITTING.
55-538-00	347	345DB 345EB 345GB 345HB	S 4C	3-27	16	ALL	ALL	SPECIAL DETAILED - EXTERNAL: ELEVATOR SPAR AND ADJACENT STRUCTURE BETWEEN ELEVATOR STA. 139.3 AND STA. 212.7. THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION ARE CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL, D634T301. THE INSPECTION PROCEDURE IS CONTAINED IN PART 4, SUBJECTS 55-20-01, 55-20-02, AND 55-20-03.
55-540-00	348	348AR	S 8C S 4C		1	ALL	ALL	GENERAL VISUAL - INTERNAL: HORIZONTAL STABILIZER TIP AND OUTBOARD SIDE OF RIB 17.
55-550-00	331 341	313AL	NOTE S 2C	3-22 3-24	----	ALL	ALL	SPECIAL DETAILED - EXTERNAL: HORIZONTAL STABILIZER PIVOT FITTING LUG. (TYPE 1 STRUCTURE). INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 55-10-I13A FOR ALTERNATIVE REPEAT INSPECTIONS. NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 55-10-03.
55-552-00	331 341	312AR 313AL	25000 CYC S 1C		1	ALL	ALL	SPECIAL DETAILED - EXTERNAL: HORIZONTAL STABILIZER PIVOT FITTING UPPER AND LOWER ATTACHMENTS (HFEC). (TYPE 1 STRUCTURE). NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 55-10-I13B FOR ALTERNATIVE REPEAT INSPECTIONS. THE REQUIRED DTR IS SATISFIED BY A COMBINATION OF DTR ACHIEVED BY THIS HFEC TASK AND BY AN X-RAY TASK COVERED BY MPD TASK 55-554-00. NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 55-10-01.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
55-554-00	331 341	312AR 313AL	25000 CYC S 2C	3-24	6	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: HORIZONTAL STABILIZER PIVOT FITTING UPPER AND LOWER ATTACHMENTS (X-RAY). (TYPE 1 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 55-10-I13B FOR ALTERNATIVE REPEAT INSPECTIONS. THE REQUIRED DTR IS SATISFIED BY A COMBINATION OF DTR ACHIEVED BY THIS X-RAY TASK AND BY AN HFEC TASK COVERED BY MPD TASK 55-552-00. THIS MPD TASK IS SIMILAR TO MPD TASK 55-556-00(X-RAY).</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 2, SUBJECT 55-10-01.</p>
55-556-00	331 341	312AR 313AL	25000 CYC S 2C		6	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: HORIZONTAL STABILIZER PIVOT FITTING UPPER AND LOWER ATTACHMENTS (X-RAY). (TYPE 1 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 55-10-I13C FOR ALTERNATIVE REPEAT INSPECTIONS. THIS X-RAY TASK IS SIMILAR TO MPD TASK 55-554-00(X-RAY).</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 2, SUBJECT 55-10-01.</p>
55-558-00	331 341	312AR 313AL	NOTE S 4C 3/10		----	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: HORIZONTAL STABILIZER REAR SPAR UPPER CHORD - SIDE OF BODY HIDDEN AREA. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 55-10-I31 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 55-10-04.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
55-560-00	331 341	312AR 313AL	NOTE S 4C 1/2		4	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: HORIZONTAL STABILIZER UPPER SKIN- AT BBL 41.5 SIDE OF BODY SPLICE. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR,DTR CHECK FORM 55-10-I09 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 55-10-02.</p>
55-562-00	331 341	312AR 313AL	NOTE S 4C 1/5		----	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: HORIZONTAL STABILIZER JACKSCREW FITTING LUG. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 55-10-I14A FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 55-10-04.</p>
55-564-00	331 341	312AR 313AL	NOTE S 4C 1/5		----	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: HORIZONTAL STABILIZER JACKSCREW FITTING - UPPER AND LOWER ATTACHMENTS. (TYPE 1 STRUCTURE)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 55-10-I14B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 55-10-05.</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-400-00	133	136KZ 194HR	S 1C	1-26 1-27	2	NOTE	ALL	GENERAL VISUAL - INTERNAL: WING CENTER SECTION INTERIOR UPPER AND LOWER SURFACES, FRONT AND REAR SPARS, SPANWISE BEAMS, SIDE OF BODY RIBS AND SPLICES, AND LOWER SURFACE BEAMS INCLUDING LOWER SURFACE ACCESS HOLE CUTOUT AND ADJACENT STRINGERS. AIRPLANE NOTE: FOR AIRPLANES WITHOUT TWO-BAY OR FOUR-BAY CENTER SECTION FUEL TANK. TASK NOTE: WING CENTER SECTION WITH FUEL BLADDERS ARE CONSIDERED DRY BAYS.
57-402-00	133 134	136KZ 194HR	S 1C	1-27	0.2	NOTE	ALL	DETAILED - INTERNAL: WING CENTER SECTION LOWER SURFACE SPLICE STRINGERS L-6 AND L-10 IN AREAS OF ATTACH FASTENERS BETWEEN LEFT AND RIGHT WBL 97.9. AIRPLANE NOTE: FOR AIRPLANES WITHOUT TWO-BAY OR FOUR-BAY CENTER SECTION FUEL TANK.
57-404-00	133 134	136KZ 194HR	S 1C	1-27	0.2	NOTE	ALL	DETAILED - INTERNAL: WING CENTER SECTION REAR SPAR LOWER CHORD BETWEEN LEFT AND RIGHT WBL 97.9. AIRPLANE NOTE: FOR AIRPLANES WITHOUT TWO-BAY OR FOUR-BAY CENTER SECTION FUEL TANK.
57-406-00	133 134	136KZ 194HR	S 1C	1-27	0.2	NOTE	ALL	DETAILED - INTERNAL: LOWER WBL 97.9 SIDE OF BODY SPLICE CHORD IN AREAS OF ATTACHMENT TO THE RIB WEB AND LOWER WING SURFACE BETWEEN THE WING REAR SPAR AND STRINGER L-10. AIRPLANE NOTE: FOR AIRPLANES WITHOUT TWO-BAY OR FOUR-BAY CENTER SECTION FUEL TANK.
57-408-00	133 134	136KZ 194HR	S 1C		0.2	NOTE	ALL	DETAILED - INTERNAL: WING CENTER SECTION REAR SPAR WEB IN AREAS OF ATTACH FASTENERS BETWEEN BL 62 AND WBL 97.9 AND BETWEEN LBL 11 AND RBL 11. AIRPLANE NOTE: FOR AIRPLANES WITHOUT TWO-BAY OR FOUR-BAY CENTER SECTION FUEL TANK.

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-410-00	133 134	136KZ 194HR	S 1C	1-27	0.2	NOTE	ALL	<p>DETAILED - INTERNAL: WBL 97.9 SIDE OF BODY RIB WEB SURROUNDING CUTOUTS, AND ATTACHMENTS TO REAR SPAR TERMINAL FITTING AND LOWER RIB CHORD BETWEEN THE REAR SPAR AND SPANWISE BEAM #1.</p> <p>AIRPLANE NOTE: FOR AIRPLANES WITHOUT TWO-BAY OR FOUR-BAY CENTER SECTION FUEL TANK.</p>
57-412-00	133 134	136KZ 194HR	S 1C	1-26	0.2	NOTE	ALL	<p>DETAILED - INTERNAL: WING CENTER SECTION LOWER SURFACE BL 70 UNDERWING LONGERON BACKUP STRUCTURE AFT OF THE FRONT SPAR.</p> <p>AIRPLANE NOTE: AIRPLANES WITHOUT 4-BAY CENTER SECTION FUEL TANK.</p>
57-414-00	133 134	136KZ 194HR	S 1C		1.5	NOTE	ALL	<p>GENERAL VISUAL - INTERNAL: WING CENTER SECTION DRY BAY UPPER AND LOWER SURFACE, FRONT SPAR, SPANWISE BEAM, SIDE OF BODY RIBS AND SPLICES AND LOWER SURFACE BEAMS INCLUDING LOWER SURFACE ACCESS HOLE CUTOUT, ADJACENT STRINGERS, AND DRAIN.</p> <p>AIRPLANE NOTE: AIRPLANES WITH 2-BAY CENTER SECTION FUEL TANK.</p>
57-416-00	133 134	NOTE 1331 134AZ 134BZ 134CZ 134DZ 134EZ 134FZ 134GZ 136KZ 194HR	S 4C		0.2	NOTE	ALL	<p>DETAILED - INTERNAL: WING CENTER SECTION LOWER SURFACE SPlice STRINGERS L-6 AND L-10 IN AREAS OF ATTACH FASTENERS BETWEEN LEFT AND RIGHT WBL 97.9.</p> <p>AIRPLANE NOTE: FOR AIRPLANES WITH TWO-BAY OR FOUR-BAY CENTER SECTION FUEL TANK.</p> <p>ACCESS NOTE: ACCESS PANELS FOR BOTH 2-BAY AND 4-BAY CENTER TANKS ARE LISTED. 2-BAY ACCESS PANELS ARE: 134AZ 134BZ 134CZ 136KZ 194HR. 4-BAY ACCESS PANELS ARE: 134BZ 134CZ 134DZ 134EZ 134FZ 134GZ 136KZ 194HR</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-418-00	133 134	NOTE 1331 134AZ 134BZ 134CZ 134DZ 134EZ 134FZ 134GZ 136KZ 194HR	S 4C		0.2	NOTE	ALL	<p>DETAILED - INTERNAL: WBL 97.9 SIDE OF BODY RIB WEB AND LOWER CHORD CUTOUTS, AND ATTACHMENTS TO REAR SPAR TERMINAL FITTING AND LOWER RIB CHORD BETWEEN THE REAR SPAR AND SPANWISE BEAM NO. 2.</p> <p>AIRPLANE NOTE: FOR AIRPLANES WITH TWO-BAY OR FOUR-BAY CENTER SECTION FUEL TANK.</p> <p>ACCESS NOTE: ACCESS PANELS FOR BOTH 2-BAY AND 4-BAY CENTER TANKS ARE LISTED. 2-BAY ACCESS PANELS ARE: 134AZ 134BZ 134CZ 136KZ 194HR. 4-BAY ACCESS PANELS ARE: 134BZ 134CZ 134DZ 134EZ 134FZ 134GZ 136KZ 194HR.</p>
57-420-00	133 134	NOTE 1331 134AZ 134BZ 134CZ 134DZ 134EZ 134FZ 134GZ 136KZ 194HR	S 4C		0.2	NOTE	ALL	<p>DETAILED - INTERNAL: WING CENTER SECTION REAR SPAR LOWER CHORD BETWEEN LEFT AND RIGHT WBL 97.9.</p> <p>AIRPLANE NOTE: FOR AIRPLANES WITH TWO-BAY OR FOUR-BAY CENTER SECTION FUEL TANK.</p> <p>ACCESS NOTE: ACCESS PANELS FOR BOTH 2-BAY AND 4-BAY CENTER TANKS ARE LISTED. 2-BAY ACCESS PANELS ARE: 134AZ 134BZ 134CZ 136KZ 194HR. 4-BAY ACCESS PANELS ARE: 134BZ 134CZ 134DZ 134EZ 134FZ 134GZ 136KZ 194HR.</p>
57-422-00	133 134	NOTE 1331 134AZ 134BZ 134CZ 134DZ 134EZ 134FZ 134GZ 136KZ 194HR	S 4C		0.2	NOTE	ALL	<p>DETAILED - INTERNAL: WING CENTER SECTION REAR SPAR WEB IN AREAS OF ATTACH FASTENERS BETWEEN BL 62 AND WBL 97.9 AND BETWEEN LBL 11 AND RBL 11.</p> <p>AIRPLANE NOTE: FOR AIRPLANES WITH TWO-BAY OR FOUR-BAY CENTER SECTION FUEL TANK.</p> <p>ACCESS NOTE: ACCESS PANELS FOR BOTH 2-BAY AND 4-BAY CENTER TANKS ARE LISTED. 2-BAY ACCESS PANELS ARE: 134AZ 134BZ 134CZ 136KZ 194HR. 4-BAY ACCESS PANELS ARE: 134BZ 134CZ 134DZ 134EZ 134FZ 134GZ 136KZ 194HR</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-424-00	133 134	NOTE 1331 134AZ 134BZ 134CZ 134DZ 134EZ 134FZ 134GZ 136KZ 194HR	S 4C		0.2	NOTE	ALL	<p>DETAILED - INTERNAL: LOWER WBL 97.9 SIDE OF BODY SPLICE CHORDS IN AREAS OF ATTACHMENT TO THE RIB WEB AND LOWER WING SURFACE BETWEEN THE WING REAR SPAR AND STRINGER L-10.</p> <p>AIRPLANE NOTE: FOR AIRPLANES WITH TWO-BAY OR FOUR-BAY CENTER SECTION FUEL TANK.</p> <p>ACCESS NOTE: ACCESS PANELS FOR BOTH 2-BAY AND 4-BAY CENTER TANKS ARE LISTED. 2-BAY ACCESS PANELS ARE: 134AZ 134BZ 134CZ 136KZ 194HR. 4-BAY ACCESS PANELS ARE: 134BZ 134CZ 134DZ 134EZ 134FZ 134GZ 136KZ 194HR</p>
57-426-00	133 134	1331 136KZ 194HR	S 4C	1-26	0.2	NOTE	ALL	<p>DETAILED - INTERNAL: WING CENTER SECTION LOWER SURFACE BL 70 UNDERWING LONGERON BACKUP STRUCTURE AFT OF THE FRONT SPAR.</p> <p>AIRPLANE NOTE: AIRPLANES WITH FOUR-BAY CENTER SECTION FUEL TANK.</p>
57-428-00	134	136KZ 194HR	S 1C	1-26 1-27	2	NOTE	ALL	<p>GENERAL VISUAL - INTERNAL: WING CENTER SECTION UPPER AND LOWER SURFACES, FRONT AND REAR SPARS, SPANWISE BEAMS, SIDE OF BODY RIBS AND SPLICES, AND LOWER SURFACE BEAMS INCLUDING LOWER SURFACE ACCESS HOLE CUTOUT AND ADJACENT STRINGERS.</p> <p>AIRPLANE NOTE: FOR AIRPLANES WITHOUT TWO-BAY OR FOUR-BAY CENTER SECTION FUEL TANK.</p>
57-458-00	135 136	193GL 193KL 193LL 193NL 194FR 194GR 194HR 194KR 194LR 194NR	S 1C	1-28	0.5	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: WING CENTER SECTION LOWER SURFACE INCLUDING THE AREA SURROUNDING THE ACCESS HOLE CUTOUT, FRONT SPAR BULKHEAD AT BODY STA. 785.9, KEEL BEAM AND WING LOWER SURFACE BEAM AT BL 62 BETWEEN BODY STA. 785.9 AND STA. 955.1.</p>
57-460-00	195 196	NOTE 7311	S 1C		0.2	400E	ALL	<p>GENERAL VISUAL - EXTERNAL: INBOARD FLAP INBOARD SUPPORT AND MECHANISM.</p> <p>ACCESS NOTE: AS VIEWED FROM WHEEL WELL.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-464-00	500		S 12C S 4C		----	ALL	ALL	GENERAL VISUAL - EXTERNAL: EXTERIOR UPPER SURFACE OF LEFT WING FROM WING-TO-BODY FAIRINGS TO TIP, INCLUDING UPPER INSPAR SKIN AT FASTENERS, LEADING AND TRAILING EDGE STRUCTURE INCLUDING UPPER SKIN AT FASTENERS, AND UPPER SKIN AT RABBIT AREA AT FRONT AND REAR SPARS. TASK NOTE: DO NOT APPLY ITEM (6) OF BASIC TASK.
57-466-00	500		S 12C S 4C		----	ALL	ALL	GENERAL VISUAL - EXTERNAL: EXTERIOR LOWER SURFACE OF LEFT WING FROM WING-TO-BODY FAIRINGS TO TIP, INCLUDING LOWER INSPAR SKIN AT FASTENERS, LEADING AND TRAILING EDGE STRUCTURE INCLUDING LOWER SKIN AT FASTENERS.
57-468-00	511 521	511PT 511ST	S 1C		0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: NACELLE STRUT NO. 1 AFT UPPER SPAR (VISIBLE INBOARD PORTION).
57-470-00	511 521	511PT 511ST	S 1C	5-2	1.25	NOTE	ALL	DETAILED - INTERNAL: NACELLE STRUT NO. 1 UPPER LINK AND UPPER LINK TO WING ATTACH FITTING INCLUDING THE AREA OF ATTACHMENT TO THE WING FRONT SPAR AND THE UPPER AND LOWER WING SKIN PROJECTIONS. AIRPLANE NOTE: SB 767-54-0080 (P&W), SB 767-54-0081 (GE) AND SB 767-54-0082 (RR). THIS TASK IS APPLICABLE TO AIRPLANES PRIOR TO LINE NUMBER 665 (GE), 664 (P&W) AND 702 (RR) WHICH HAVE NOT INCORPORATED THIS SERVICE BULLETIN.
57-472-00	511	511FB 511GB 511JB	S 1C		0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: NO. 6 SLAT INBOARD LINK BRACE AND ACTUATOR SUPPORT STRUCTURE.
57-474-00	511 521		S 1A	5-1 5-18-1 5-18-2	0.05	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT WING FIXED LEADING EDGE STRUCTURE FROM WING/BODY FAIRING TO TIP (WBL 927.1/RIB 36).
57-476-00	511 521	5004	S 1C	5-1 5-18-2	1	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT WING FIXED LEADING EDGE STRUCTURE FROM WING/BODY FAIRING TO TIP (WBL 927.1/RIB 36).

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-478-00	511 521	511PT 511ST	S 2C	5-2	1.25	NOTE	ALL	<p>DETAILED - INTERNAL: NACELLE STRUT NO. 1 UPPER LINK AND UPPER LINK TO WING ATTACH FITTING INCLUDING THE AREA OF ATTACHMENT TO THE WING FRONT SPAR AND THE UPPER AND LOWER WING SKIN PROJECTIONS.</p> <p>AIRPLANE NOTE: SB 767-54-0080 (P&W), SB 767-54-0081 (GE) AND SB 767-54-0082 (RR). THIS TASK IS APPLICABLE TO AIRPLANES LINE NUMBERS 665 AND ON (GE), 664 AND ON (P&W) AND 702 AND ON (RR) OR THOSE WHICH HAVE INCORPORATED THIS SERVICE BULLETIN.</p>
57-480-00	512 513 522 523 524 525 526	NOTE 5004 512AB 512BB 512CB 512DB 512EB 512FB 512GB 522BB 523BB 523CB 523DB 523EB 524CB 524DB 525CB 525DB 526CB 526DB	S 8C S 4C	5-3	1.2	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: LEFT WING LEADING EDGE SLATS INTERIOR STRUCTURE.</p> <p>ACCESS NOTE: ACCESS PANELS 523BB AND 523EB CAN ONLY BE REMOVED IF SLAT AND SLAT TRACKS ARE REMOVED. IN LIEU OF REMOVING SLAT FROM AIRPLANE, REMOVE SCREWS ATTACHING 523BB/523EB AND USE BORESCOPE TO PERFORM INSPECTION IN THESE AREAS.</p>
57-482-00	512 513 522 523 524 525 526		S 1A	4-20 5-3	0.01	ALL	ALL	<p>GENERAL VISUAL - EXTERNAL: LEFT WING SLATS AND NACELLE SEAL KRUEGER FLAP.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-486-00	521 522 523 524 525 526	NOTE 5004	S 8C S 4C		----	ALL	ALL	GENERAL VISUAL - EXTERNAL: EXTERIOR SURFACE OF LEFT FIXED LEADING EDGES AND LEADING EDGE SLATS. ACCESS NOTE: SLATS FULLY EXTENDED.
57-488-00	521	521HB 521JB 521PB	S 1C	5-3	0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: NO. 4 SLAT MAIN AND AUXILIARY TRACKS AND THE MAIN TRACK ACTUATOR SUPPORT RIBS (3 RIB LOCATIONS) INCLUDING AREA OF ATTACHMENT TO WING FRONT SPAR AND ADJACENT LOWER WING SKIN.
57-504-00	530 540		S 1A	5-18-1 5-4 5-11	0.1	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT WING LOWER SURFACE BETWEEN WING/BODY FAIRINGS AND WBL 929.1/RIB 36.
57-506-00	530 540	551QB 571BB 572DB 573DB	S 1C	5-1	2.5	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT WING LOWER SURFACE BETWEEN WING/BODY FAIRINGS AND WBL 929.1/RIB 36 INCLUDING AREAS UNDER FAIRINGS AT MAIN LANDING GEAR FORWARD TRUNNION, AND RIBS 7, 17 AND 24.
57-508-00	530 540		S 2C	5-10	1.5	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT WING INSPAR UPPER SURFACE BETWEEN WING/BODY FAIRING AND WBL 929.1/RIB 36 (TIP) INCLUDING AREAS OF ATTACH FASTENERS AT: NACELLE SUPPORT AT FRONT SPAR (WBL 310). MAIN LANDING GEAR BEAM OUTBOARD FITTING (WS 394) AT REAR SPAR. MAIN LANDING GEAR FORWARD TRUNNION FITTING (WS 308 AT REAR SPAR).
57-510-00	530		S 1C	5-10	0.2	ALL	ALL	DETAILED - EXTERNAL: LEFT WING UPPER SURFACE IN THE AREA OF THE NACELLE STRUT FITTING ATTACHMENTS AT WBL 310.

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-512-00	530 540	571AB	S 1C	5-11 5-18-2	3	ALL	ALL	DETAILED - EXTERNAL: LEFT WING LOWER SURFACE SURROUNDING FUEL ACCESS PLATE CUTOUTS BETWEEN WING/BODY FAIRING AND RIB 3 AND BETWEEN RIBS 7 AND 20 AND IN THE FOLLOWING AREAS OF ATTACHMENTS: MAIN LANDING GEAR BEAM OUTBOARD SUPPORT FITTING. REAR SPAR CHORD FROM WING/BODY FAIRING TO W. STA. 590.2 (RIB 16). SPANWISE SPLICE STRINGER L-6 BETWEEN WING/BODY FAIRING AND RIB 3, AND BETWEEN RIB 8 AND RIB 14. SPANWISE SPLICE STRINGER L-10, FROM RIB 7 TO RIB 20. FRONT SPAR CHORD FROM RIB 7 TO RIB 24.
57-514-00	530 540		S 2C	5-10	0.7	ALL	ALL	DETAILED - EXTERNAL: LEFT WING UPPER SURFACE IN AREAS OF ATTACHMENT TO REAR SPAR UPPER CHORD BETWEEN RIBS 5 AND 21.
57-516-00	531	1331 531BB	S 4C		0.1	ALL	ALL	DETAILED - INTERNAL: LEFT WING LOWER SURFACE SPANWISE SPLICE STRINGERS L-6 AND L-10 BETWEEN WBL 97.9 AND RIB 3.
57-518-00	531	1331 531BB	S 4C		0.1	ALL	ALL	DETAILED - INTERNAL: LEFT WING LOWER SURFACE ACCESS HOLE CUTOUTS AND ADJACENT STRINGERS.
57-520-00	531	1331 531BB	S 4C		0.1	ALL	ALL	DETAILED - INTERNAL: WBL 97.9 SIDE OF BODY RIB LOWER CHORD IN AREAS OF ATTACHMENT TO THE LOWER SURFACE AND STRINGERS BETWEEN THE REAR SPAR AND STRINGER L-10.
57-522-00	531	1331 531BB	S 4C	5-21	0.1	ALL	ALL	DETAILED - INTERNAL: LEFT WING REAR SPAR WEB AND LOWER CHORD BETWEEN WBL 97.9 AND RIB 1.
57-524-00	531	1331 531BB	S 4C		0.1	ALL	ALL	DETAILED - INTERNAL: LEFT WING REAR SPAR LOWER CHORD BETWEEN RIB 1 AND RIB 3.
57-526-00	531	1331 531BB	S 4C		0.1	ALL	ALL	DETAILED - INTERNAL: LEFT WING WBL 97.9 SIDE OF BODY RIB WEB IN AREAS OF RIB ATTACH FASTENERS AND REINFORCEMENTS SURROUNDING CUTOUTS BETWEEN REAR SPAR AND SPANWISE BEAM NO. 1.
57-528-00	531	1331 531BB	S 4C		0.1	NOTE	ALL	DETAILED - INTERNAL: AREA SURROUNDING SIDE OF BODY RIB LOWER CHORD CUTOUTS FROM REAR SPAR TO SPANWISE BEAM NO. 2. AIRPLANE NOTE: FOR AIRPLANES WITH TWO-BAY OR FOUR-BAY CENTER SECTION FUEL TANK.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-530-00	532 541	5001 532AB 532AZ 532BB 532DB 532EB 532FB 541AB 541BB 541CB 541DB 541EB 541FB 541GB 541HB 541JB 541KB 541LB 541MB 541NB 541PB 541QB 541SB 541TB 541UB 541VB 541WB 541XB	S 4C	5-17	5	ALL	ALL	GENERAL VISUAL - INTERNAL: LEFT WING UPPER AND LOWER SURFACES, FRONT AND REAR SPARS, SPANWISE DRY BAY BARRIER, AND INSPAR RIBS BETWEEN RIB 3 AND RIB 31 INCLUDING: CAVITY DRAIN ADJACENT TO RIB 3. WING RIB ACCESS CUTOUTS IN RIBS 4, 5, AND 9. RIB SHEAR TIES AT RIBS 4, 7, 8, 10, 17, AND 24. RIB ATTACH POSTS TO FRONT AND REAR SPARS.
57-532-00	532	5001 532BB	S 4C		0.1	ALL	ALL	DETAILED - INTERNAL: LEFT WING MAIN LANDING GEAR FORWARD TRUNNION SUPPORT BACKUP STRUCTURE FORWARD OF REAR SPAR AT W. STA 308.1.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-534-00	532	5001 532DB 532EB 532FB	S 4C		0.2	ALL	ALL	DETAILED - INTERNAL: LEFT WING MAIN LANDING GEAR BEAM OUTBOARD SUPPORT BACKUP STRUCTURE FORWARD OF REAR SPAR ADJACENT TO RIBS 7 AND 8.
57-536-00	532 541	5001 532FB 541AB	S 4C	5-17	0.3	ALL	ALL	DETAILED - INTERNAL: LEFT WING NACELLE STRUT SUPPORT BACKUP STRUCTURE FORWARD OF THE REAR SPAR ADJACENT TO STRINGERS L-5 AND L-6 AND WBL 310.
57-538-00	532 541	5001 532BB 532DB 532EB 532FB 541AB 541BB 541CB 541EB 541FB 541GB 541HB 541JB 541KB 541LB 541MB 541NB 541PB 541QB 541SB 541TB 541UB 541VB 541WB 541XB	S 4C		0.5	ALL	ALL	DETAILED - INTERNAL: LEFT WING LOWER SPAR CHORDS AS FOLLOWS: FRONT SPAR CHORD BETWEEN RIBS 14 AND 24, REAR SPAR CHORD BETWEEN RIBS 3 AND 11.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-540-00	532 541	5001 532EB 532FB 541AB 541BB 541CB 541DB 541EB 541FB 541GB 541HB 541JB 541KB	S 4C		0.2	ALL	ALL	DETAILED - INTERNAL: LEFT WING LOWER SURFACE SPANWISE SPLICE STRINGERS; L-6 BETWEEN RIBS 8 AND 14, L-10 BETWEEN RIBS 7 AND 20, L-15 BETWEEN RIBS 9 AND 11.
57-542-00	532 541	5001 532EB 532FB 541AB 541BB 541CB 541DB 541EB 541FB 541GB 541HB 541JB 541KB	S 4C		0.2	ALL	ALL	DETAILED - INTERNAL: LEFT WING LOWER SURFACE ACCESS HOLE CUTOUTS AND ADJACENT STRINGERS BETWEEN RIBS 7 AND 20.
57-544-00	533	533AB	S 1C		0.2	ALL	ALL	DETAILED - INTERNAL: LEFT WING NACELLE STRUT SUPPORT BACKUP STRUCTURE AFT OF THE FRONT SPAR BETWEEN RIBS 8 AND 9.
57-546-00	533	533AB	S 1C		0.2	ALL	ALL	DETAILED - INTERNAL: LEFT WING LOWER SURFACE SPANWISE SPLICE STRINGER L-15 BETWEEN RIBS 8 AND 9.
57-548-00	533	533AB	S 1C		0.2	ALL	ALL	DETAILED - INTERNAL: LEFT WING FRONT SPAR LOWER CHORD BETWEEN RIBS 7 AND 9.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-550-00	533	533AB	S 1C NOTE		1.5	NOTE	ALL	GENERAL VISUAL - INTERNAL: LEFT WING LOWER SURFACE, WING STA. 314.3 TO 404.4 FRONT SPAR TO AFT DRY BAY BARRIER (LEVELING COMPOUND). INTERVAL NOTE: OR 3,000 CYCLES, WHICHEVER OCCURS FIRST. AIRPLANE NOTE: APPLICABLE TO AIRPLANES PRIOR TO LINE NUMBER 260.
57-552-00	541	5001 541GB 541HB 541PB 541QB	S 4C		0.2	ALL	ALL	DETAILED - INTERNAL: LEFT WING TRAILING EDGE FLAP SUPPORT BACKUP STRUCTURE FORWARD OF REAR SPAR AT RIBS 17 AND 24.
57-554-00	543	543AB 543BB	S 4C		2	ALL	ALL	GENERAL VISUAL - INTERNAL: INTERIOR OF THE LEFT WING OUTBOARD DRY BAY FROM FRONT SPAR TO REAR SPAR AND FROM WS 1075.2 TO WBL 929.1 INCLUDING UPPER AND LOWER SKINS INCLUDING STRINGERS, SPAR, RIBS, INTERCOSTALS AND BACKUP/SUPPORT FITTINGS.
57-556-00	543	543AB 543BB	S 4C		2	400E	ALL	GENERAL VISUAL - INTERNAL: LEFT WING UPPER AND LOWER SURFACES, FRONT AND REAR SPARS, AND INSPAR RIBS BETWEEN RIB 34 (W. STA. 1075) AND RIB 36 INCLUDING ACCESS HOLE CUTOUT; RIB ATTACH POST TO FRONT AND REAR SPARS.
57-558-00	544	544AB 544BB	S 8C S 4C	5-19	0.7	NOTE	ALL	GENERAL VISUAL - INTERNAL: LEFT WING TIP AND OUTBOARD SIDE OF WBL 929 RIB. AIRPLANE NOTE: THIS TASK IS APPLICABLE TO ALL AIRPLANE MODELS EXCEPT THE 767-400ER.
57-560-00	544	543BB	S 4C	5-19	1	400E	ALL	SPECIAL DETAILED - INTERNAL: LEFT RAKED WING TIP RIB, RIB ATTACHMENT TO SKIN AND ATTACH BOLTS (WING TIP RIB TO RIB 36 ATTACHMENT BOLTS) (BOREScope INSPECTION)

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-564-00	551 552 553 554 555 556 571	437DB 5002 5003 551TB 551UB 551VB 552AB 552BB 552CB 552GB 552HB 561AB 561BB 561CB 571DB	S 1C	1-47 1-48 5-6 5-7 5-8 5-9	1.5	ALL	ALL	GENERAL VISUAL - INTERNAL: LEFT WING TE SUPPORT STRUCTURE AND WING REAR SPAR AND SKIN FROM WBL 97.9 TO OUTBOARD END OF INBOARD AILERON INCLUDING: MAIN LANDING GEAR BEAM AND SUPPORT STRUCTURE; LOWER STABILIZER BEAM/STRUT/BRACE ASSEMBLY, UPPER STABILIZER BEAM/STRUT/BRACE (-400 ONLY) SUPPORT STRUCTURE FOR MAIN LANDING GEAR DRAG BRACE, FORWARD TRUNNION, AND ACTUATOR; SUPPORT STRUCTURE FOR INBOARD AILERON, FLAP, AND #5 AND #6 SPOILERS INCLUDING ACTUATOR SUPPORTS.
57-566-00	551	1004 191GL	S 2C	1-39	0.5	ALL	ALL	DETAILED - INTERNAL: WING UPPER SURFACE SIDE OF BODY SPLICE AT THE REAR SPAR INCLUDING THE KICK FITTING.
57-568-00	551 552 561		S 1A	5-5 5-7 5-18-1	0.2	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT WING TRAILING EDGE.
57-570-00	551 552		S 5A	1-48 5-6	0.3	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT MAIN LANDING GEAR DRAG BRACE SUPPORT FITTING ATTACHED TO WING REAR SPAR AT WING STA. 220 AND VISIBLE PORTION OF MAIN LANDING GEAR BEAM.
57-572-00	551 552 561		S 2C	5-4	1	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT WING TRAILING EDGE FROM WING/BODY FAIRING TO WBL929.1/RIB 36.
57-576-00	553 554 562 563 564 565	5003	S 1C	5-10 5-13 5-18-3	0.7	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT WING SPOILERS EXTERNALLY INCLUDING HINGE AND ACTUATOR ATTACH FITTINGS.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	
57-578-00	551 555 571	NOTE 5002 555EB 555FB 555GB 555HB 555JT 556AB 556BB 556CB 571AB 571DB 571FB	S 8C S 4C		1.5	ALL	ALL	GENERAL VISUAL - INTERNAL: LEFT WING TRAILING EDGE FLAPS, TRACKS AND LINKAGE, AND SUPPORT STRUCTURE. ACCESS NOTE: INBOARD TE FLAP ASSEMBLY REMOVAL REQUIRED TO REMOVE ACCESS PANELS 555EB AND 555FB. ALTERNATIVE TO FLAP REMOVAL FOR ACCESSING FLAP BOX IS TO DISPLACE ACCESS PANELS 555EB AND 555FB SUFFICIENTLY TO ALLOW BORESCOPE OR OTHER AIDED VIEWING OF FLAP BOX INTERIOR.
57-580-00	555	5002 555JT	S 2C		0.7	ALL	ALL	GENERAL VISUAL - INTERNAL: LEFT WING INBOARD FLAP BOX IN AREA OF OUTBOARD SUPPORT STRUCTURE.
57-582-00	555	195JL 5002 732	S 8C		8	ALL	ALL	SPECIAL DETAILED - INTERNAL: LEFT WING INBOARD TE FLAP TORQUE TUBE - DISASSEMBLE TORQUE TUBE AND INSPECT THE TWO SPLINED JOINTS FOR CORROSION AND RE-APPLY CORROSION INHIBITING COMPOUND BMS 3-27. NOTE: REQUIRES REMOVAL OF INBOARD FLAP. AS AN OPTION, THE TORQUE TUBE CAN BE REMOVED WITHOUT FLAP REMOVAL IF THE FLAP IS SUITABLY SUPPORTED. CHECK AND ADJUSTMENT OF INBOARD FLAPS IS REQUIRED FOR BOTH OPTIONS.
57-584-00	555	5002 555CB	S 4C		1.5	NOTE	ALL	SPECIAL DETAILED - INTERNAL: LEFT WING INBOARD TE FLAP TO SUPPORT #3 BEAM ATTACH BOLTS - RE-TORQUE. AIRPLANE NOTE: APPLICABLE TO 200, 300PASS, GMF, PF AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.
57-586-00	555		S 1A	1-47 5-5	0.1	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT WING INBOARD TRAILING EDGE FLAP.

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-588-00	556	556DZ 556EZ 556FZ 561AB 561BB 561CB	S 8C S 4C		0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: LEFT INBOARD AILERON INTERIOR.
57-590-00	556		S 1A		0.05	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT INBOARD AILERON.
57-592-00	556	561AB 561BB 561CB	S 1C	5-18-3	1	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT INBOARD AILERON, EXTERNAL STRUCTURE.
57-594-00	556	561AB 561BB 561CB	S 2C	5-15 5-20	2	ALL	ALL	DETAILED - EXTERNAL: LEFT INBOARD AILERON HINGES, ACTUATOR ATTACH FITTINGS AND ADJACENT AILERON SPAR.
57-596-00	561 562 563 564 565 566 567 572 573	5002 561BB 561CB 561LB 561MB 561NB 561PB 561QB 561RBX	S 2C	5-11 5-12 5-14	1	ALL	ALL	GENERAL VISUAL - INTERNAL: LEFT WING TRAILING EDGE SUPPORT STRUCTURE AND WING REAR SPAR AND SKIN FROM OUTBOARD END OF INBOARD AILERON TO WBL 929.1/ RIB 36 INCLUDING SUPPORT STRUCTURE FOR OUTBOARD AILERON, FLAP AND #1, #2, #3, AND #4 SPOILERS INCLUDING ACTUATOR SUPPORTS.
57-598-00	561 566 572 573	5002 566GT 566HT 566JT 566KT 566LT 566MT 566NT 566PT	S 8C S 4C		1.5	ALL	ALL	GENERAL VISUAL - INTERNAL: LEFT WING TRAILING EDGE FLAPS, TRACKS AND LINKAGE.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-600-00	566	566GT 566HT 566NT 566PT	S 2C		1	ALL	ALL	GENERAL VISUAL - INTERNAL: LEFT WING OUTBOARD TE FLAP BOX IN AREA OF SUPPORT STRUCTURE.
57-602-00	566	5002 566BT 566DT 566GT 566HT 566NT 566PT	S 4C		3	NOTE	ALL	SPECIAL DETAILED - INTERNAL: LEFT WING OUTBOARD TE FLAP TO SUPPORT BEAM ATTACH BOLTS - RE-TORQUE. AIRPLANE NOTE: SB 767-27A0155. THIS TASK IS APPLICABLE TO AIRPLANES LINE NUMBERS 1 THROUGH 710 THAT HAVE INCORPORATED THIS SERVICE BULLETIN AND TO 200, 300 PASS AND FRTR AIRPLANES LINE NUMBERS 711 TO 921.
57-604-00	566		S 1A	5-4	0.1	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT WING OUTBOARD TRAILING EDGE FLAP.
57-606-00	566	5002	S 1C	5-18-3 5-4	0.7	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT WING OUTBOARD TRAILING EDGE FLAP INCLUDING LINKAGE, SUPPORT FITTINGS, SUPPORT BEAM, OUTBOARD AUXILIARY SUPPORT AND RIB, INBOARD AUXILIARY SUPPORT AND RIB (INBOARD AUXILIARY SUPPORT FOR 200, 300PASS AND FRTR, AIRPLANE LINE NUMBERS 922 AND LATER, AND 400E ONLY), AND FLAP LOWER SURFACE IN AREAS OF FLAP SUPPORTS.
57-608-00	566	5002 566BT 566DT 566GT 566HT 566NT 566PT 566QT 566RT 566ST 566TT	S 4C		3	NOTE	ALL	SPECIAL DETAILED - INTERNAL: LEFT WING OUTBOARD TE FLAP TO SUPPORT BEAM ATTACH BOLTS - RE-TORQUE. AIRPLANE NOTE: APPLICABLE TO 200, 300PASS, GMF, PF AIRPLANES LINE NUMBERS 922 AND LATER, AND TO ALL 400E AIRPLANES.
57-610-00	567		S 1A	5-16 5-18-3	0.1	ALL	ALL	GENERAL VISUAL - EXTERNAL: LEFT OUTBOARD AILERON EXTERNAL STRUCTURE.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-612-00	567		S 1C	5-16 5-18-3	0.5	ALL	ALL	DETAILED - EXTERNAL: LEFT OUTBOARD AILERON EXTERNAL STRUCTURE IN AREAS OF ATTACH FASTENERS THROUGH THE AILERON FRONT SPAR BETWEEN WING STA. 1006.7 AND STA. 1031.7.
57-614-00	567	561MB	S 2C	5-16	1	ALL	ALL	DETAILED - EXTERNAL: LEFT OUTBOARD AILERON SPAR, HINGES, AND ACTUATOR ATTACH FITTINGS BETWEEN WING STA. 1006.7 AND STA. 1031.7.
57-616-00	571	5002 555GB 555HB 571AB 571DB	S 2C	1-47 1-48 5-8	0.5	400E	ALL	GENERAL VISUAL - INTERNAL: LEFT WING INBOARD TRAILING EDGE FLAP SUPPORT MECHANISM #3 INCLUDING ACTUATOR SUPPORT RIB ASSEMBLY, UNDERWING ATTACH FITTING, AFT FLAP DRIVE, FLAP BOX ATTACHMENT FASTENERS, REACTION RING, DRIVE ARM, FUSE PINS, FLAP SUPPORT PINS, ALL BEAMS AND LINKS.
57-618-00	572 573	5002 561EB 561FB 561HB 561JB 566BT 566DT 566GT 566HT 566NT 566PT 566QT 566RT 566ST 566TT 572AB 572BB 573AB 573BB	S 2C	1-47 1-48 5-8	0.5	400E	ALL	GENERAL VISUAL - INTERNAL: LEFT WING OUTBOARD TRAILING EDGE FLAP SUPPORT MECHANISM #1 AND #2 INCLUDING REAR SPAR FITTING, REAR SPAR FITTING TENSION BOLTS, FLAP BOX ATTACHMENT FASTENERS, REACTION RING AND DOUBLER, DRIVE ARM, SWIVEL FITTING, FUSE PINS, FLAP SUPPORT PINS, ALL BEAMS AND LINKS.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-620-00	600		S 12C S 4C		----	ALL	ALL	GENERAL VISUAL - EXTERNAL: EXTERIOR UPPER SURFACE OF RIGHT WING FROM WING-TO-BODY FAIRINGS TO TIP, INCLUDING UPPER IN SPAR SKINS AT FASTENERS, LEADING AND TRAILING EDGE STRUCTURE INCLUDING UPPER SKIN AT FASTENERS, AND UPPER SKIN AT RABBET AREA AT FRONT AND REAR SPARS. TASK NOTE: DO NOT APPLY ITEM (6) OF CPCP BASIC TASK.
57-622-00	600		S 12C S 4C		----	ALL	ALL	GENERAL VISUAL - EXTERNAL: EXTERIOR LOWER SURFACE OF RIGHT WING FROM WING-TO-BODY, FAIRINGS TO TIP, INCLUDING LOWER IN SPAR SKINS AT FASTENERS, LEADING AND TRAILING EDGE STRUCTURE INCLUDING LOWER SKIN AT FASTENERS.
57-624-00	611 621	611PT 611ST	S 1C		0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: NACELLE STRUT NO. 2 AFT UPPER SPAR (VISIBLE INBOARD PORTION).
57-626-00	611 621	611PT 611ST	S 1C	5-2	1.25	NOTE	ALL	DETAILED - INTERNAL: NACELLE STRUT NO. 2 UPPER LINK AND UPPER LINK TO WING ATTACH FITTING INCLUDING THE AREA OF ATTACHMENT TO THE WING FRONT SPAR AND THE UPPER AND LOWER WING SKIN PROJECTIONS. AIRPLANE NOTE: SB 767-54-0080 (P&W), SB 767-54-0081 (GE) AND SB 767-54-0082 (RR). THIS TASK IS APPLICABLE TO AIRPLANES PRIOR TO LINE NUMBER 665 (GE), 664 (P&W) AND 702 (RR) WHICH HAVE NOT INCORPORATED THIS SERVICE BULLETIN.
57-628-00	611	611FB 611GB 611JB	S 1C		0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: NO. 7 SLAT INBOARD LINK BRACE AND ACTUATOR SUPPORT STRUCTURE.
57-634-00	611 621	611PT 611ST	S 2C	5-2	1.25	NOTE	ALL	DETAILED - INTERNAL: NACELLE STRUT NO. 2 UPPER LINK AND UPPER LINK TO WING ATTACH FITTING INCLUDING THE AREA OF ATTACHMENT TO THE WING FRONT SPAR AND THE UPPER AND LOWER WING SKIN PROJECTIONS. AIRPLANE NOTE: SB 767-54-0080 (P&W), SB 767-54-0081 (GE) AND SB 767-54-0082 (RR). THIS TASK IS APPLICABLE TO AIRPLANES LINE NUMBERS 665 AND ON (GE), 664 AND ON (P&W) AND 702 AND ON (RR) OR THOSE WHICH HAVE INCORPORATED THIS SERVICE BULLETIN.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-636-00	612	NOTE	S 8C	5-3	1.2	ALL	ALL	<p>GENERAL VISUAL - INTERNAL: RIGHT WING LEADING EDGE SLATS INTERIOR STRUCTURE.</p> <p>ACCESS NOTE: ACCESS PANELS 623BB AND 623EB CAN ONLY BE REMOVED IF SLAT AND SLAT TRACKS ARE REMOVED. IN LIEU OF REMOVING SLAT FROM AIRPLANE, REMOVE SCREWS ATTACHING 623BB/623EB AND USE BORESCOPE TO PERFORM INSPECTION IN THESE AREAS.</p>
	613	5004	S 4C					
	622	612AB						
	623	612BB						
	624	612CB						
	625	612DB						
	626	612EB						
		612FB						
		612GB						
		622BB						
		623BB						
		623CB						
		623DB						
		623EB						
		624CB						
		624DB						
		625CB						
		625DB						
		626CB						
		626DB						
57-638-00	612		S 1A		0.01	ALL	ALL	<p>GENERAL VISUAL - EXTERNAL: RIGHT WING SLATS AND NACELLE SEAL KRUEGER FLAP.</p>
	613							
	622							
	623							
	624							
	625							
	626							
57-642-00	621	NOTE	S 8C		----	ALL	ALL	<p>GENERAL VISUAL - EXTERNAL: EXTERIOR SURFACE OF RIGHT FIXED LEADING EDGES AND LEADING EDGE SLATS.</p> <p>ACCESS NOTE: SLATS FULLY EXTENDED.</p> <p>TASK NOTE: DO NOT APPLY ITEM 6) OF THE CPCP BASIC TASK.</p>
	622	5004	S 4C					
	623							
	624							
	625							
	626							

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-646-00	621	NOTE 621HB 621JB 621PB 621QB 621RB 621SB	S 1C	5-3	0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: NO. 9 SLAT MAIN AND AUXILIARY TRACKS AND THE MAIN TRACK ACTUATOR SUPPORT RIBS (3 RIB LOCATIONS) INCLUDING AREA OF ATTACHMENT TO WING FRONT SPAR AND ADJACENT LOWER WING SKIN. ACCESS NOTE: AIRPLANE WILL HAVE EITHER ACCESS PANEL 621SB OR ACCESS PANELS 621PB, 621QB, AND 621RB.
57-648-00	611 621		S 1A	5-1 5-18-1	0.05	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT WING FIXED LEADING EDGE STRUCTURE FROM WING/BODY FAIRING TO TIP (WBL 927.1/RIB 36).
57-650-00	611 621	5004	S 1C	5-1 5-18-2	1	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT WING FIXED LEADING EDGE STRUCTURE FROM WING/BODY FAIRING TO TIP (WBL 927.1/RIB 36).
57-662-00	630 640		S 1A	5-4 5-11 5-18-1	0.1	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT WING LOWER SURFACE BETWEEN WING/BODY FAIRING AND WBL 929.1/RIB 36.
57-664-00	630 640	651QB 671BB 672DB 673DB	S 1C	5-1	2.5	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT WING LOWER SURFACE BETWEEN WING/BODY FAIRING WBL 929.1/RIB 36 INCLUDING AREAS UNDER FAIRINGS AT MAIN LANDING GEAR FORWARD TRUNNION AND RIBS 7, 17, AND 24.
57-666-00	630 640		S 2C	5-10	1.5	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT WING INSPAR UPPER SURFACE BETWEEN WING/BODY FAIRING AND WBL 929.1/RIB 36 (TIP) INCLUDING AREAS OF ATTACH FASTENERS AT: NACELLE SUPPORT AT FRONT SPAR (WBL 310). MAIN LANDING GEAR BEAM OUTBOARD FITTING (WS 394 AT REAR SPAR). MAIN LANDING GEAR FORWARD TRUNNION FITTING (WS 308 AT REAR SPAR).
57-668-00	630		S 1C	5-10	0.2	ALL	ALL	DETAILED - EXTERNAL: RIGHT WING UPPER SURFACE IN THE AREA OF THE NACELLE STRUT FITTING ATTACHMENTS AT WBL 310.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-670-00	630 640	671AB	S 1C	5-11 5-18-2	3	ALL	ALL	DETAILED - EXTERNAL: RIGHT WING LOWER SURFACE SURROUNDING FUEL ACCESS PLATE CUTOUTS BETWEEN WING/BODY FAIRING AND RIB 3 AND BETWEEN RIBS 7 AND 20 AND IN THE FOLLOWING AREAS OF ATTACHMENTS: MAIN LANDING GEAR BEAM OUTBOARD SUPPORT FITTING. REAR SPAR CHORD FROM WING/BODY FAIRING TO W. STA. 590.2 (RIB 16). SPANWISE SPLICE STRINGER L-6 BETWEEN WING/BODY FAIRING AND RIB 3, AND BETWEEN RIB 8 AND RIB 14. SPANWISE SPLICE STRINGER L-10, FROM RIB 7 TO RIB 20. FRONT SPAR CHORD FROM RIB 7 TO RIB 24.
57-672-00	630 640		S 2C	5-10	0.7	ALL	ALL	DETAILED - EXTERNAL: RIGHT WING UPPER SURFACE IN AREAS OF ATTACHMENT TO REAR SPAR UPPER CHORD BETWEEN RIBS 5 AND 21.
57-674-00	631	1331 631BB	S 4C		0.1	ALL	ALL	DETAILED - INTERNAL: RIGHT WING LOWER SURFACE SPANWISE SPLICE STRINGERS L-6 AND L-10 BETWEEN WBL 97.9 AND RIB 3.
57-676-00	631	1331 631BB	S 4C		0.1	ALL	ALL	DETAILED - INTERNAL: RIGHT WING LOWER SURFACE ACCESS HOLE CUTOUTS AND ADJACENT STRINGERS.
57-678-00	631	1331 631BB	S 4C		0.1	ALL	ALL	DETAILED - INTERNAL: WBL 97.9 SIDE OF BODY RIB LOWER CHORD IN AREAS OF ATTACHMENT TO THE LOWER SURFACE AND STRINGERS BETWEEN THE REAR SPAR AND STRINGER L-10.
57-680-00	631	1331 631BB	S 4C	5-21	0.1	ALL	ALL	DETAILED - INTERNAL: RIGHT WING REAR SPAR WEB AND LOWER CHORD BETWEEN WBL 97.9 AND RIB 1.
57-682-00	631	1331 631BB	S 4C		0.1	ALL	ALL	DETAILED - INTERNAL: RIGHT WING REAR SPAR LOWER CHORD BETWEEN RIB 1 AND RIB 3.
57-684-00	631	1331 631BB	S 4C		0.1	ALL	ALL	DETAILED - INTERNAL: RIGHT WING WBL 97.9 SIDE OF BODY RIB WEB IN AREAS OF RIB ATTACH FASTENERS AND REINFORCEMENTS SURROUNDING CUTOUTS BETWEEN REAR SPAR AND SPANWISE BEAM #1.
57-686-00	631	1331	S 4C		0.1	NOTE	ALL	DETAILED - INTERNAL: AREA SURROUNDING SIDE OF BODY RIB LOWER CHORD CUTOUTS FROM REAR SPAR TO SPANWISE BEAM NO. 2. AIRPLANE NOTE: AIRPLANES WITH TWO-BAY OR FOUR-BAY CENTER SECTION FUEL TANK.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-688-00	632 641	6001 632AB 632AZ 632BB 632DB 632EB 632FB 641AB 641BB 641CB 641DB 641EB 641FB 641GB 641HB 641JB 641KB 641LB 641MB 641NB 641PB 641QB 641SB 641TB 641UB 641VB 641WB 641XB	S 4C	5-17	5	ALL	ALL	GENERAL VISUAL - INTERNAL: RIGHT WING UPPER AND LOWER SURFACES, FRONT AND REAR SPARS, SPANWISE DRY BAY BARRIER, AND IN SPAR RIBS BETWEEN RIB 3 AND RIB 31 INCLUDING: CAVITY DRAIN ADJACENT TO RIB 3. WING RIB ACCESS CUTOUTS IN RIBS 4, 5, AND 9. RIB SHEAR TIES AT RIBS 4, 7, 8, 10, 17, AND 24. RIB ATTACH POSTS TO FRONT AND REAR SPARS.
57-690-00	632	6001 632BB	S 4C		0.1	ALL	ALL	DETAILED - INTERNAL: RIGHT WING MAIN LANDING GEAR FORWARD TRUNNION SUPPORT BACKUP STRUCTURE FORWARD OF REAR SPAR AT W. STA. 308.1.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-692-00	632	6001 632DB 632EB 632FB	S 4C		0.2	ALL	ALL	DETAILED - INTERNAL: RIGHT WING MAIN LANDING GEAR BEAM OUTBOARD SUPPORT BACKUP STRUCTURE FORWARD OF REAR SPAR ADJACENT TO RIBS 7 AND 8.
57-694-00	632 641	6001 632FB 641AB	S 4C	5-17	0.3	ALL	ALL	DETAILED - INTERNAL: RIGHT WING NACELLE STRUT SUPPORT BACKUP STRUCTURE FORWARD OF THE REAR SPAR ADJACENT TO STRINGERS L-5 AND L-6 AND WBL 310.
57-696-00	632 641	6001 632BB 632DB 632EB 632FB 641AB 641BB 641CB 641EB 641FB 641GB 641HB 641JB 641KB 641LB 641MB 641NB 641PB 641QB 641SB 641TB 641UB 641VB 641WB 641XB	S 4C		0.5	ALL	ALL	DETAILED - INTERNAL: RIGHT WING LOWER SPAR CHORDS AS FOLLOWS: FRONT SPAR CHORD BETWEEN RIBS 14 AND 24 AND REAR SPAR CHORD BETWEEN RIBS 3 AND 11.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-698-00	632 641	6001 632EB 632FB 641AB 641BB 641CB 641DB 641EB 641FB 641GB 641HB 641JB 641KB	S 4C		0.2	ALL	ALL	DETAILED - INTERNAL: RIGHT WING LOWER SURFACE SPANWISE SPLICE STRINGERS; L-6 BETWEEN RIBS 8 AND 14, L-10 BETWEEN RIBS 7 AND 20, L-15 BETWEEN RIBS 9 AND 11.
57-700-00	632 641	6001 632EB 632FB 641AB 641BB 641CB 641DB 641EB 641FB 641GB 641HB 641JB 641KB	S 4C		0.2	ALL	ALL	DETAILED - INTERNAL: RIGHT WING LOWER SURFACE ACCESS HOLE CUTOUTS AND ADJACENT STRINGERS BETWEEN RIBS 7 AND 20.
57-702-00	633	633AB	S 1C		0.2	ALL	ALL	DETAILED - INTERNAL: RIGHT WING NACELLE STRUT SUPPORT BACKUP STRUCTURE AFT OF THE FRONT SPAR BETWEEN RIBS 8 AND 9.
57-704-00	633	633AB	S 1C		0.2	ALL	ALL	DETAILED - INTERNAL: RIGHT WING LOWER SURFACE SPANWISE SPLICE STRINGER L-15 BETWEEN RIBS 8 AND 9.
57-706-00	633	633AB	S 1C		0.2	ALL	ALL	DETAILED - INTERNAL: RIGHT WING FRONT SPAR LOWER CHORD BETWEEN RIBS 7 AND 9.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-708-00	633	633AB	S 1C NOTE		1.5	NOTE	ALL	GENERAL VISUAL - INTERNAL: RIGHT WING LOWER SURFACE, WING STA. 314.3 TO 404.4 FRONT SPAR TO AFT DRY BAY BARRIER (LEVELING COMPOUND). INTERVAL NOTE: OR 3,000 CYCLES, WHICHEVER OCCURS FIRST. AIRPLANE NOTE: APPLICABLE TO AIRPLANES PRIOR TO LINE NUMBERS 260.
57-710-00	641	6001 641GB 641HB 641PB 641QB	S 4C		0.2	ALL	ALL	DETAILED - INTERNAL: RIGHT WING TRAILING EDGE FLAP SUPPORT BACKUP STRUCTURE FORWARD OF REAR SPAR AT RIBS 17 AND 24.
57-712-00	643	643AB 643BB	S 4C		2	ALL	ALL	GENERAL VISUAL - INTERNAL: INTERIOR OF THE RIGHT WING OUTBOARD DRY BAY FROM FRONT SPAR TO REAR SPAR AND FROM WS 1075.2 TO WBL 929.1 INCLUDING UPPER AND LOWER SKINS INCLUDING STRINGERS, SPARS, RIBS, INTERCOSTALS AND BACKUP/SUPPORT FITTINGS.
57-714-00	643	643AB 643BB	S 4C		2	400E	ALL	GENERAL VISUAL - INTERNAL: RIGHT WING UPPER AND LOWER SURFACES, FRONT AND REAR SPARS, AND IN SPAR RIBS BETWEEN RIB 34 (W. STA. 1075) AND RIB 36 INCLUDING ACCESS HOLE CUTOUT; RIB ATTACH POSTS TO FRONT AND REAR SPARS.
57-716-00	644	644AB 644BB	S 8C S 4C	5-19	0.7	NOTE	ALL	GENERAL VISUAL - INTERNAL: RIGHT WING TIP AND OUTBOARD SIDE OF WBL 929 RIB. AIRPLANE NOTE: THIS TASK IS APPLICABLE TO ALL AIRPLANE MODELS EXCEPT THE 767-400ER.
57-718-00	644	643BB	S 4C	5-19	1	400E	ALL	SPECIAL DETAILED - INTERNAL: RIGHT RAKED WING TIP RIB, RIB ATTACHMENT TO SKIN AND ATTACH BOLTS (WING TIP RIB TO RIB 36 ATTACHMENT BOLTS) (BOREScope INSPECTION).

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-722-00	651 652 653 654 655 656 671	447DB 5002 5003 651TB 651UB 651VB 652AB 652BB 652CB 652GB 652HB 661AB 661BB 661CB 671DB	S 1C	1-47 1-48 5-5 5-6 5-7 5-8 5-9	1.5	ALL	ALL	GENERAL VISUAL - INTERNAL: RIGHT WING TRAILING EDGE SUPPORT STRUCTURE & WING REAR SPAR AND SKIN FROM WBL 97.9 TO OUTBOARD END OF INBOARD AILERON INCLUDING: MAIN LANDING GEAR BEAM AND SUPPORT STRUCTURE; LOWER STABILIZER BEAM/STRUT/BRACE ASSEMBLY, UPPER STABILIZER BEAM/STRUT/BRACE (-400 ONLY) SUPPORT STRUCTURE FOR MAIN LANDING GEAR DRAG BRACE, FORWARD TRUNNION, AND ACTUATOR; SUPPORT STRUCTURE FOR INBOARD AILERON, FLAP, AND #7 AND #8 SPOILER INCLUDING ACTUATOR SUPPORTS.
57-724-00	651	1004 192GR	S 2C	1-39	0.5	ALL	ALL	DETAILED - INTERNAL: WING UPPER SURFACE SIDE OF BODY SPLICE AT THE REAR SPAR INCLUDING THE KICK FITTING.
57-726-00	651 652 661		S 1A	5-18-1 5-6 5-7	0.2	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT WING TRAILING EDGE.
57-728-00	651 652		S 5A	1-38 5-6	0.3	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT MAIN LANDING GEAR DRAG BRACE SUPPORT FITTING ATTACHED TO WING REAR SPAR AT WING STA. 220 AND VISIBLE PORTION OF MAIN LANDING GEAR BEAM.
57-730-00	651 652 661		S 2C	5-4	1	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT WING TRAILING EDGE FROM WING/BODY FAIRING TO WBL 929.1/RIB 36.
57-734-00	653 654 662 663 664 665	5003	S 1C	5-10 5-13	0.7	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT WING SPOILERS EXTERNALLY INCLUDING HINGE AND ACTUATOR ATTACH FITTINGS.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-736-00	651 655 671	NOTE 5002 655EB 655FB 655GB 655HB 655JT 656AB 656BB 656CB 671AB 671DB 671FB	S 8C S 4C		1.5	ALL	ALL	GENERAL VISUAL - INTERNAL: RIGHT WING TRAILING EDGE FLAPS, TRACKS AND LINKAGE AND SUPPORT STRUCTURE. ACCESS NOTES: INBOARD TE FLAP ASSEMBLY REMOVAL REQUIRED TO REMOVE ACCESS PANELS 655EB AND 655FB. ALTERNATIVE TO FLAP REMOVAL FOR ACCESSING FLAP BOX IS TO DISPLACE ACCESS PANELS 655EB AND 655FB SUFFICIENTLY TO ALLOW BORESCOPE OR OTHER AIDED VIEWING OF FLAP BOX INTERIOR.
57-738-00	655	5002 655JT	S 2C		0.7	ALL	ALL	GENERAL VISUAL - INTERNAL: RIGHT WING INBOARD TE FLAP BOX IN AREA OF OUTBOARD SUPPORT STRUCTURE.
57-740-00	655	196JR 5002 742	S 8C		8	ALL	ALL	SPECIAL DETAILED - INTERNAL: RIGHT WING INBOARD TE FLAP TORQUE TUBE - DISASSEMBLE TORQUE TUBE AND INSPECT THE TWO SPLINED JOINTS FOR CORROSION AND RE-APPLY CORROSION INHIBITING COMPOUND BMS 3-27. NOTE: REQUIRES REMOVAL OF INBOARD FLAP. AS AN OPTION, THE TORQUE TUBE CAN BE REMOVED WITHOUT FLAP REMOVAL IF THE FLAP IS SUITABLY SUPPORTED. CHECK AND ADJUSTMENT OF INBOARD FLAPS IS REQUIRED FOR BOTH OPTIONS.
57-742-00	655	5002 655CB	S 4C		1.5	NOTE	ALL	SPECIAL DETAILED - INTERNAL: RIGHT WING INBOARD TE FLAP TO SUPPORT #6 BEAM ATTACH BOLTS - RE-TORQUE. AIRPLANE NOTE: APPLICABLE TO 200, 300PASS, GMF, PF AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.
57-744-00	655		S 1A	1-47 5-5	0.1	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT WING INBOARD TRAILING EDGE FLAPS.

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-746-00	656	656DZ 656EZ 656FZ 661AB 661BB 661CB	S 8C S 4C		0.5	ALL	ALL	GENERAL VISUAL - INTERNAL: RIGHT INBOARD AILERON INTERIOR.
57-748-00	656		S 1A		0.05	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT INBOARD AILERON.
57-750-00	656	661AB 661BB 661CB	S 1C	5-18-3	1	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT INBOARD AILERON, EXTERNAL STRUCTURE.
57-752-00	656	661AB 661BB 661CB	S 2C	5-15 5-20	2	ALL	ALL	DETAILED - EXTERNAL: RIGHT INBOARD AILERON HINGES, ACTUATOR ATTACH FITTINGS AND ADJACENT AILERON SPAR.
57-754-00	661 662 663 664 665 666 667 672 673	5002 661BB 661CB 661LB 661MB 661NB 661PB 661QB 661RBX	S 2C	5-11 5-12 5-14	1	ALL	ALL	GENERAL VISUAL - INTERNAL: RIGHT WING TRAILING EDGE SUPPORT STRUCTURE AND WING REAR SPAR AND SKIN FROM OUTBOARD END OF INBOARD AILERON TO WBL 929.1/RIB 36 INCLUDING SUPPORT STRUCTURE FOR OUTBOARD AILERON, FLAP AND #9, #10, #11 AND #12 SPOILER INCLUDING ACTUATOR SUPPORTS.
57-756-00	661 666 672 673	5002 666GT 666HT 666JT 666KT 666LT 666MT 666NT 666PT	S 8C S 4C		1.5	ALL	ALL	GENERAL VISUAL - INTERNAL: RIGHT WING TRAILING EDGE FLAPS, TRACKS AND LINKAGE.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-758-00	666	666GT 666HT 666NT 666PT	S 2C		1	ALL	ALL	GENERAL VISUAL - INTERNAL: RIGHT WING OUTBOARD TE FLAP BOX IN AREA OF SUPPORT STRUCTURE.
57-760-00	666	5002 666BT 666DT 666GT 666HT 666NT 666PT	S 4C		3	NOTE	ALL	SPECIAL DETAILED - INTERNAL: RIGHT WING OUTBOARD TE FLAP TO SUPPORT BEAM ATTACH BOLTS - RE-TORQUE. AIRPLANE NOTE: SB 767-27A0155. THIS TASK IS APPLICABLE TO AIRPLANES LINE NUMBERS 1 THROUGH 710 THAT HAVE INCORPORATED THIS SERVICE BULLETIN AND TO 200, 300PASS AND FRTR AIRPLANES LINE NUMBERS 711 TO 921.
57-762-00	666		S 1A	5-4	0.1	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT WING OUTBOARD TRAILING EDGE FLAP.
57-764-00	666	5002	S 1C	5-18-3 5-4	0.7	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT WING OUTBOARD TRAILING EDGE FLAP INCLUDING LINKAGE, SUPPORT FITTINGS, SUPPORT BEAM, OUTBOARD AUXILIARY SUPPORT AND RIB, INBOARD AUXILIARY SUPPORT AND RIB (INBOARD AUXILIARY SUPPORT FOR 200, 300PASS AND FRTR, LINE NUMBERS 922 AND LATER, AND 400E ONLY), AND FLAP LOWER SURFACE IN AREAS OF FLAP SUPPORTS.
57-766-00	666	5002 666BT 666DT 666GT 666HT 666NT 666PT 666QT 666RT 666ST 666TT	S 4C		3	NOTE	ALL	SPECIAL DETAILED - INTERNAL: RIGHT WING OUTBOARD TE FLAP TO SUPPORT BEAM ATTACH BOLTS - RE-TORQUE. AIRPLANE NOTE: APPLICABLE TO 200, 300PASS, GMF, PF AIRPLANES, LINE NUMBERS 922 AND LATER, AND TO ALL 400E AIRPLANES.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-768-00	667		S 1A	5-16 5-18-3	0.1	ALL	ALL	GENERAL VISUAL - EXTERNAL: RIGHT OUTBOARD AILERON.
57-770-00	667		S 1C	5-16 5-18-3	0.5	ALL	ALL	DETAILED - EXTERNAL: RIGHT OUTBOARD AILERON EXTERNAL STRUCTURE IN AREAS OF ATTACH FASTENERS THROUGH THE AILERON FRONT SPAR BETWEEN WING STA 1006.7 AND STA 1031.7.
57-772-00	667	661MB	S 2C	5-16	1	ALL	ALL	DETAILED - EXTERNAL: RIGHT OUTBOARD AILERON SPAR, HINGES AND ACTUATOR ATTACH FITTINGS BETWEEN WING STAS. 1006.7 AND STA. 1031.7.
57-774-00	671	5002 655GB 655HB 671AB 671DB	S 2C	1-47 1-48 5-8	0.5	400E	ALL	GENERAL VISUAL - INTERNAL: RIGHT WING INBOARD TRAILING EDGE FLAP SUPPORT MECHANISM #3 INCLUDING ACTUATOR SUPPORT RIB ASSEMBLY, UNDERWING ATTACH FITTING, AFT FLAP DRIVE, FLAP BOX ATTACHMENT FASTENERS, REACTION RING, DRIVE ARM, FUSE PINS, FLAP SUPPORT PINS, ALL BEAMS AND LINKS.
57-776-00	672 673	5002 661EB 661FB 661HB 661JB 666BT 666DT 666GT 666HT 666NT 666PT 666QT 666RT 666ST 666TT 672AB 672BB 673AB 673BB	S 2C	1-47 1-48 5-8	0.5	400E	ALL	GENERAL VISUAL - INTERNAL: RIGHT WING OUTBOARD TRAILING EDGE FLAP SUPPORT MECHANISM #1 AND #2 INCLUDING REAR SPAR FITTING, REAR SPAR FITTING TENSION BOLTS, FLAP BOX ATTACHMENT FASTENERS, REACTION RING AND DOUBLER, DRIVE ARM, SWIVEL FITTING, FUSE PINS, FLAP SUPPORT PINS, ALL BEAMS AND LINKS.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-786-10	672	5002	25000 CYC S 4C 3/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM FLAP SUPPORT PIN - INBOARD SUPPORT AT JOINT 8 ONLY. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02M.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS MAGNETIC PARTICLE INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL (SOPM) 20-20-01.</p>
57-786-12	672 673	5002	25000 CYC S 4C 4/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM FLAP SUPPORT PINS - OUTBOARD SUPPORT AT JOINTS 5,6,8 AND 10. FLAP SUPPORT PINS - INBOARD SUPPORT AT JOINTS 5, 6 AND 10. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02M.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-786-14	672 673	5002	NOTE S 4C 3/5		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM 4 - 5 DRIVE ARM (CRANK ARM). (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02I FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-786-16	672 673	5002	NOTE S 4C 4/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM 6 - 8 - 9 BEAM (MAIN DRIVE LINK) BETWEEN JOINTS # 6 AND # 8 AND LUG # 8 REGION. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER, AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02G.1 AND 57-53-I02G.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-786-18	672 673	5002	25000 CYC S 4C 2/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM 9 - 10 BEAM SWIVEL FITTING. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02E FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-786-20	672 673	5002	NOTE S 4C 3/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM FLAP SUPPORT TO WING REAR SPAR FITTING DOUBLERS. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER, AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02C FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-50-03.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-787-00	672 673	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM FLAP SUPPORT TO WING REAR SPAR TENSION BOLTS. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02B FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-787-02	672 673	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM FLAP SUPPORT TO WING REAR SPAR FITTINGS. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02A FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-787-04	671	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP #6 SUPPORT MECHANISM FLAP SUPPORT PINS - OUTER PINS AT JOINTS A AND B. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04N.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS MAGNETIC PARTICLE INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL (SOPM) 20-20-01.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-787-06	671	5002	25000 CYC S 4C		----	NOTE	ALL	SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP #6 SUPPORT MECHANISM FLAP SUPPORT PINS - OUTER PINS AT JOINTS 0,1,2,3,5,6,7,8,9 AND 10 (TYPE 1 STRUCTURE). AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04N.1 FOR ALTERNATIVE REPEAT INSPECTIONS.
57-787-08	671	5002	NOTE S 4C 2/5		----	NOTE	ALL	SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP #6 SUPPORT MECHANISM 9-10 BEAM - LUG AT JOINT 9. (TYPE 2 STRUCTURE). INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E) AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04K FOR ALTERNATIVE REPEAT INSPECTIONS.
57-787-10	671	5002	NOTE S 4C 1/5		----	ALL	ALL	SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP #6 SUPPORT MECHANISM 4-5 DRIVE ARM (DRIVE CRANK) - INTERNAL SPLINE. (TYPE 2 STRUCTURE). INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04I FOR ALTERNATIVE REPEAT INSPECTIONS.
57-787-12	671	5002	NOTE S 4C 3/5		----	NOTE	ALL	SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP #6 SUPPORT MECHANISM 6-7-8-9 BEAM - LUG 9 DETAIL. (TYPE 2 STRUCTURE). INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E) AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04H FOR ALTERNATIVE REPEAT INSPECTIONS.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-787-14	671	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP #6 SUPPORT MECHANISM 3-10 LINK LUGS AND BETWEEN LUGS. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04F.1 AND 57-53-I04F.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-787-16	671	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP #6 SUPPORT MECHANISM BEAM LUG 1, LUG 2 AND LUG 3. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04E FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-787-18	671	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP #6 SUPPORT MECHANISM FORWARD TENSION LINK. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 883 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04D FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-787-20	671	5002 671AB 671DB 671FB	NOTE S 2C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP #6 SUPPORT MECHANISM UNDERWING FITTING - SECTION 9.67 INCHES FORWARD OF THE AFT MOST TENSION LINK LUG BORE. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 883 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04B.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-788-00	671	5002 671AB 671DB 671FB	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP #6 SUPPORT MECHANISM ACTUATOR SUPPORT RIB ASSEMBLY - LUG DETAILS AT JOINT 0, 1 AND 6. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04A.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-788-02	671	5002 671AB 671DB 671FB	NOTE S 4C		----	NOTE	ALL	<p>DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP #6 SUPPORT MECHANISM ACTUATOR SUPPORT RIB ASSEMBLY - SECTION FORWARD OF JOINT 6 LUG. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04A.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-788-04	661	5002 5003	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING OUTBOARD REAR SPAR AT FLAP/SPOILER BACKUP FITTING INSTALLATION - LOWER CHORD RIB BAY 16, WS 605.50. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I07 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-788-06	655	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP BOX AT # 5 SUPPORT TORQUE TUBE, IFS 92 TO IFS 124.5. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 910 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03L.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS MAGNETIC PARTICLE INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL (SOPM) 20-20-01.</p>
57-788-08	655	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP BOX AT # 5 SUPPORT TORQUE TUBE, IFS 108.5. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F LINE NUMBERS 910 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03L.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-788-10	655	5002	25000 CYC S 4C 1/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP BOX AT # 5 SUPPORT PILLOW BLOCK (COLLAR FITTING) SPLINE REGION, IFS 92. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 910 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03J.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS MAGNETIC PARTICLE INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL (SOPM) 20-20-01.</p>
57-788-12	655	5002	NOTE S 4C 1/10		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP BOX AT # 5 SUPPORT PILLOW BLOCK (COLLAR FITTING) BATHTUBS IFS 92 - BATHTUB END PADS. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 910 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03J.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-788-14	655	5002	25000 CYC S 4C 1/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP BOX AT # 5 SUPPORT INBOARD END RIB AND SPLINED BUSHING - SPLINED BUSHING SPLINES. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 910 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03I.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS MAGNETIC PARTICLE INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL (SOPM) 20-20-01.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-788-16	655	5002	25000 CYC S 4C		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP BOX AT # 5 SUPPORT INBOARD CLOSURE RIB - LOWER CHORD, IFS 108.5. (TYPE 1 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03I.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-50-06.</p>
57-788-18	655	5002 555JT	25000 CYC S 2C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP BOX AT # 6 SUPPORT FLAP ATTACHMENT BOLTS, IFS 251.25. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03F FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE INSPECTION METHOD NECESSARY TO ACCOMPLISH THE INTENT OF THIS TASK IS TO RETORQUE THE FLAP ATTACHMENT BOLTS.</p>
57-788-20	655	5002 655JT	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP BOX AT # 6 SUPPORT BACKUP FITTINGS - AFT BATHTUB END PADS. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03E.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-789-00	655	5002 655CB	25000 CYC S 4C 1/5		----	NOTE	ALL	SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP BOX AT # 6 SUPPORT BACKUP FITTINGS - FORWARD BATHTUB. (TYPE 1 STRUCTURE). AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03E.1 FOR ALTERNATIVE REPEAT INSPECTIONS.
57-789-02	651		NOTE S 4C		----	400E	ALL	SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - MLG FORWARD TRUNNION SUPPORT - SIDE LOAD STRAP - FIRST FASTENER ROW EITHER SIDE OF TRUNNION. (TYPE 1 STRUCTURE). INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER COMES FIRST. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-54-I14 FOR ALTERNATIVE REPEAT INSPECTIONS.
57-789-04	651		NOTE S 4C 1/5		----	400E	ALL	SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - MLG FORWARD TRUNNION SUPPORT - SIDE LOAD FITTING TO STRAP AT INBOARD FASTENER ROW. (TYPE 1 STRUCTURE). INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER COMES FIRST. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-54-I13 FOR ALTERNATIVE REPEAT INSPECTIONS.
57-789-06	651	651TB 651UB	NOTE		----	400E	ALL	SPECIAL DETAILED - INTERNAL: RIGHT WING OUTBOARD REAR SPAR AT MAIN LANDING GEAR OUTBOARD SUPPORT, RIB 7, WS 372.20. (TYPE 1 STRUCTURE). INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C) NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I06 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-789-08	651	651TB 651UB	NOTE		----	400E	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING OUTBOARD REAR SPAR AT FORWARD MAIN LANDING GEAR TRUNNION, RIB 5, WS 329.10. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I05 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-789-10	640		NOTE		----	400E	ALL	<p>SPECIAL DETAILED - EXTERNAL: RIGHT WING REAR SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE)- HIDDEN DETAILS RIB SHEAR TIES, RIB 22 UP TO AND INCLUDING RIB 32. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (2/5 PHASED NOT TO EXCEED S4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16J FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-789-12	640		NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: RIGHT WING FRONT SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE) - LOWER SKIN PANEL SPLICE LOCATION BETWEEN RIBS 18 AND 19 ONLY. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC(7/10 PHASED NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 12000 CYC (4/5 PHASED NOT TO EXCEED S 4C) FOR 400E EQUAL TO/MORE THAN 8 HOURS: 7000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16F FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-07.</p>

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						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-789-14	633	633AB	NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING OUTBOARD TYPICAL STRINGERS- LOWER SURFACE- RIB 9: STRINGER 17 AT OUTBOARD SIDE LOAD FITTING UNDER NACELLE FAIRING. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) FOR ALL EQUAL TO/MORE THAN 8 HOURS: 6000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I12B FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-20-01.</p>
57-789-16	633	633AB	NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING FRONT SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE) - HIDDEN DETAILS- RIB 8/9 AND AT SIDE BRACE FITTING BETWEEN RIBS 8 AND 9. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (3/5 PHASED NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 12000 CYC (2/5 PHASED NOT TO EXCEED S 4C) FOR 400E EQUAL TO/MORE THAN 8 HOURS: 8000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16H FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-20-03.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-789-18	633	633AB	NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING OUTBOARD TYPICAL STRINGERS- LOWER SURFACE- RIB 9: STRINGER 16 (DRY BAY) UNDER NACELLE FAIRING. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) FOR ALL EQUAL TO/MORE THAN 8 HOURS: 6000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I12A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-20-01.</p>
57-789-20	632		NOTE		----	400E	ALL	<p>DETAILED - INTERNAL: RIGHT WING NACELLE FITTING ATTACHMENT TO LOWER SURFACE (OUTBOARD WING LOWER SURFACE) WS 436.9, R2 FITTING FORWARD END, RIB 10 AT STRINGER 5. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I19 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-789-34	671	5002	NOTE S 4C		----	NOTE	ALL	<p>DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - FORWARD TENSION LINK - SECTION A-A - TYPICAL CROSS SECTION THROUGH FASTENERS (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 882.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04D.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-789-36	195 196	195JL 196JR 5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: WING TRAILING EDGE - INBD FLAP # 4 AND # 5 SUPPORT MECHANISM - FLAP SUPPORT PINS - OUTER PIN AT JOINTS 5, 7, 9 AND RL (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04AA FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-50-04 OR 57-50-05, DEPENDING ON FUSE PIN LENGTH.</p>
57-789-38	571	5002	NOTE S 4C		----	NOTE	ALL	<p>DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - FORWARD TENSION LINK - SECTION A-A - TYPICAL CROSS SECTION THROUGH FASTENERS (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 882.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04D.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-789-40	195 196	195JL 196JR 5002	NOTE S 2C		0.8	NOTE	ALL	<p>DETAILED - INTERNAL: WING TRAILING EDGE - INBD FLAP # 4 AND # 5 SUPPORT MECHANISM - SIDE STRUT SWIVEL SUPPORT FITTING - SATELLITE HOLES AND LUG 6 (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04Y FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-790-00	632		NOTE		8	400E	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT OUTBOARD WING LOWER SURFACE SPLICE STRINGER 15 AT THE OUTBOARD EXTERNAL NACELLE FITTING AND SKATE ANGLE. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (9/10 PHASED NOT TO EXCEED S4C) EQUAL TO/MORE THAN 8 HOURS: 3000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I15H FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-790-02	632 641		NOTE		8	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT OUTBOARD WING LOWER SURFACE SPLICE STRINGERS 6, 10 AND 15 UNDER NACELLE STRUT AT EXTERNAL DOUBLERS, FITTINGS AND ANGLES. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (1/2 PHASED NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 6000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I15C, 57-20-I15G AND 57-20-I15H FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-02.</p>
57-790-04	632 641		NOTE		8	400E	ALL	<p>SPECIAL DETAILED - EXTERNAL: RIGHT OUTBOARD WING LOWER SURFACE SPLICE STRINGER 6 AT EXTERNAL NACELLE FITTING AND OUTBOARD SKATE ANGLE. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (4/5 PHASED NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 3000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I15G FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-790-06	632		NOTE		----	400E	ALL	<p>SPECIAL DETAILED - EXTERNAL: RIGHT WING OUTBOARD REAR SPAR AT MAIN LANDING GEAR OUTBOARD SUPPORT, RIB 7, WS 372.20. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I06 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-790-08	632		NOTE		----	400E	ALL	<p>SPECIAL DETAILED - EXTERNAL: RIGHT WING OUTBOARD REAR SPAR AT FORWARD MAIN LANDING GEAR TRUNNION, RIB 5, WS 329.10. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I05 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-790-10	632		NOTE		4	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: RIGHT OUTBOARD WING LOWER SURFACE SPLICE STRINGER 10 UNDER NACELLE FAIRING. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 9000 CYC (NOT TO EXCEED S 4C) EQUAL TO/ MORE THAN 8 HOURS: 2000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I15B FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-01.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-790-12	631		NOTE		2	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING REAR SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE)- DETAILS OUTBOARD OF TERMINAL FITTING WING-TO- BODY FAIRING AREA. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (2/5 PHASED NOT TO EXCEED S 4C) FOR ALL EQUAL TO/MORE THAN 8 HOURS: 6000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16D FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-04.</p>
57-790-14	630	632AZ 632BB 632DB 632EB 632FB	NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING REAR SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE)- HIDDEN DETAILS AT RIBS 5, 6, 8 AND 9 (NOT COVERED BY FAIRINGS). (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (2/5 PHASED NOT TO EXCEED S 4C) FOR ALL EQUAL TO/MORE THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16C FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-20-02.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-790-16	630	631AB 631BB	NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING REAR SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE) - DETAILS HIDDEN BY RIB SHEAR TIES AT SIDE-OF-BODY TO RIB 3. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (4/5 PHASED NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 12000 CYC (NOT TO EXCEED S 4C) FOR 400E EQUAL TO/MORE THAN 8 HOURS: 6000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16B FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-20-02.</p>
57-790-18	630 640	632DB 632EB 632FB 641AB 641GB 641HB	NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING REAR SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE) - HIDDEN DETAILS - TRUNNION, NACELLE AND INBOARD FLAP FAIRING AREA. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (3/5 PHASED NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 12000 CYC (4/5 PHASED NOT TO EXCEED S 4C) FOR 400E EQUAL TO/MORE THAN 8 HOURS: 8000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16E FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-20-02.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-790-20	630		NOTE		----	400E	ALL	<p>DETAILED - EXTERNAL: RIGHT WING MLG FORWARD TRUNNION SUPPORT TO LOWER SKIN ATTACHMENT (OUTBOARD WING LOWER SURFACE) INBOARD FORWARD TRUNNION SUPPORT MOST INBOARD, AFT FASTENER. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER COMES FIRST. REPEAT INSPECTION INTERVAL 3000 CYCLES</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I36 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-790-22	672 673		NOTE S 1C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - SUPPORT NO. 8 AND NO. 7, 6-8-9 BEAM - TYPICAL SECTION (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 25000 CYC (200, 300PASS, 300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02G.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-50-05.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-790-24	572 573		NOTE S 1C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - SUPPORT NO. 1 AND NO. 2, 6-8-9 BEAM - TYPICAL SECTION (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 25000 CYC (200, 300PASS, 300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02G.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-50-05.</p>
57-790-28	195 196	195JL 196JR 5002	NOTE S 2C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: WING TRAILING EDGE - INBD FLAP # 4 AND # 5 SUPPORT MECHANISM - 5-7 LINK - BODY OF LINK AROUND FIELD FASTENERS (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04Q.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-790-32	195 196	195JL 196JR 5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: WING TRAILING EDGE - INBD FLAP # 4 AND # 5 SUPPORT MECHANISM - 5-7 LINK - END LUGS (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04Q.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-790-34	671	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - JOINT #1 OUTER PIN - SHANK (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04N.4 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-50-07.</p>
57-790-36	571	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - JOINT #1 OUTER PIN - SHANK (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04N.4 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-50-07.</p>
57-790-38	671	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - FLAP SUPPORT PINS - OUTER PIN AT JOINTS 0, 2, 3, 5, 6, 7, 8, 9, 10 AND A AND B (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04N.3 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-50-04 OR 57-50-05, DEPENDING ON FUSE PIN LENGTH.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-790-40	571	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - FLAP SUPPORT PINS - OUTER PIN AT JOINTS 0, 2, 3, 5, 6, 7, 8, 9, 10 AND A AND B (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04N.3 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-50-04 OR 57-50-05, DEPENDING ON FUSE PIN LENGTH.</p>
57-791-00	630		NOTE		----	400E	ALL	<p>SPECIAL DETAILED - EXTERNAL: RIGHT WING UPPER SKIN TAB AT PITCH LOAD FITTING (R1) NACELLE ATTACHMENT (OUTBOARD WING STRUCTURE) OUTBOARD FITTING AT AFT FASTENER ROW. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/ MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I27 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-791-02	630 640		NOTE		----	400E	ALL	<p>SPECIAL DETAILED - EXTERNAL: RIGHT WING FRONT SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE)- HIDDEN DETAILS RIB SHEAR TIES, RIB 24 UP TO AND INCLUDING RIB 31. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (4/5 PHASED NOT TO EXCEED S4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16I FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-791-04	630 640	5002 5003	NOTE		----	400E	ALL	<p>SPECIAL DETAILED - EXTERNAL: RIGHT WING INBOARD LOWER SURFACE SPLICE STRINGER - SEAL PAN/ BAFFLES AT RIB 3, 6, 18 AND 31. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/ MORE THAN 8 HOURS: 3000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I15F FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-791-06	630 640		NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: RIGHT WING FRONT SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE) - DETAILS HIDDEN BY RIB SHEAR TIES RIB 9 TO AND INCLUDING RIB 23. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (7/10 PHASED NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 12000 CYC (2/5 PHASED NOT TO EXCEED S 4C) FOR 400E EQUAL TO/MORE THAN 8 HOURS: 6000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16G FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-08.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-791-08	630		NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: RIGHT OUTBOARD WING LOWER SURFACE SPLICE STRINGERS- STR 6 AND 10 AT RIB 3. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 6000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I15E FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-01.</p>
57-791-10	630		NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: RIGHT OUTBOARD WING LOWER SURFACE SPLICE STRINGER- STR 15 UNDER NACELLE STRUT AT RIB 9 (SEAL PAN). (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4500 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I15D FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-01.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-791-12	630	194KR 194MR	NOTE		2	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: RIGHT WING REAR SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE) TYPICAL DETAILS BETWEEN FAIRING AT SIDE OF BODY AND RIB 3. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/ MORE THAN 8 HOURS: 2000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-03.</p>
57-791-14	631 632 641	NOTE	NOTE		4	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: RIGHT OUTBOARD WING LOWER SURFACE SPLICE STRINGERS 6 AND 10: STRINGER 10 BETWEEN RIB 7 AND 20.(EXCEPT UNDER NACELLE FAIRING) AND STRINGER 6 SIDE-OF-BODY TO RIB 3. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/ MORE THAN 8 HOURS: 3000 CYC (NOT TO EXCEED S 4C)</p> <p>ACCESS NOTE: 447BL AND 447BR FOR PW OR GE STRUT AIRPLANES. 444AL AND 444AR FOR RR STRUT AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I15A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-01.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-791-16	572	5002	25000 CYC S 4C 3/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM FLAP SUPPORT PIN - INBOARD SUPPORT AT JOINT 8 ONLY. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02M.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS MAGNETIC PARTICLE INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL (SOPM) 20-20-01.</p>
57-791-18	572 573	5002	25000 CYC S 4C 4/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM FLAP SUPPORT PINS - OUTBOARD SUPPORT AT JOINTS 5,6,8 AND 10. FLAP SUPPORT PINS - INBOARD SUPPORT AT JOINTS 5,6 AND 10. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02M.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-791-20	572 573	5002	NOTE S 4C 3/5		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM 4 - 5 DRIVE ARM (CRANK ARM) (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02I FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-791-22	671	5002	NOTE S 2C		0.5	NOTE	ALL	<p>DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - 9-10 BEAM (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04K.3 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-791-24	571	5002	NOTE S 2C		0.5	NOTE	ALL	<p>DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - 9-10 BEAM (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04K.3 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-791-26	671	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - 9-10 BEAM - WEB AND FLANGES AROUND FAIRING DRIVE FITTING (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04K.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-50-07.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-791-28	571	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - 9-10 BEAM - WEB AND FLANGES AROUND FAIRING DRIVE FITTING (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04K.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-50-07.</p>
57-791-30	671	5002	NOTE S 1C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - 9-10 BEAM - JOINT 9 LUG (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04K.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-791-32	571	5002	NOTE S 1C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - 9-10 BEAM - JOINT 9 LUG (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04K.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-791-34	671	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - 6-7-8-9 BEAM - LUGS 6, 7, 8 AND 9. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04H FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-791-36	571	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - 6-7-8-9 BEAM - LUGS 6, 7, 8 AND 9. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04H FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-791-38	671	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - 3-10 LINK - BEAM (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04F.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-791-40	571	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - 3-10 LINK - BEAM (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04F.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-792-00	572 573	5002	NOTE S 4C 4/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM 6 - 8 - 10 BEAM (MAIN DRIVE LINK) BETWEEN JOINTS # 6 AND # 8 AND LUG # 8 REGION. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02G.1 AND 57-53-I02G.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-792-02	572 573	5002	25000 CYC S 4C 2/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM 9 - 10 BEAM SWIVEL FITTING. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02E FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-792-04	572 573	5002	NOTE S 4C 3/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM FLAP SUPPORT TO WING REAR SPAR FITTING DOUBLERS. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02C FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-50-03.</p>
57-792-06	572 573	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM FLAP SUPPORT TO WING REAR SPAR TENSION BOLTS. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02B FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-792-08	572 573	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM FLAP SUPPORT TO WING REAR SPAR FITTINGS. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02A FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-792-10	571	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM FLAP SUPPORT PINS - OUTER PINS AT JOINTS A AND B. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04N.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS MAGNETIC PARTICLE INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL (SOPM) 20-20-01.</p>
57-792-12	571	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM FLAP SUPPORT PINS - OUTER PINS AT JOINTS 0,1,2,3,5,6,7,8,9 AND 10. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04N.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-792-14	571	5002	NOTE S 4C 2/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM 9-10 BEAM - LUG AT JOINT 9. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04K FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-792-16	571	5002	NOTE S 4C 1/5		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM 4-5 DRIVE ARM (CRANK ARM) - INTERNAL SPLINE. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04I FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-792-18	571	5002	NOTE S 4C 3/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM 6-7-8-9 BEAM - LUG 9 DETAIL. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04H FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-792-20	571	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM 3-10 LINK LUGS AND BETWEEN LUGS. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04F.1 AND 57-53-I04F.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-792-22	671	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - 3-10 LINK - LUGS AT JOINT 3 AND 10 (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04F.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-792-24	571	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - 3-10 LINK - LUGS AT JOINT 3 AND 10 (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04F.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-792-26	671	5002	NOTE S 2C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP #6 SUPPORT MECHANISM - BEAM 1-2-3 - BEAM AT FIELD FASTENERS (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04E.3 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-792-28	571	5002	NOTE S 2C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - BEAM 1-2-3 - BEAM AT FIELD FASTENERS (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04E.3 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-792-30	671	5002	NOTE S 2C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - BEAM 1-2-3 - LUGS AT JOINT 2 AND 3 (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04E.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-792-32	571	5002	NOTE S 2C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - BEAM 1-2-3 - LUGS AT JOINT 2 AND 3 (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04E.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-792-34	671	5002	NOTE S 2C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - BEAM 1-2-3 - LUG AT JOINT 1 (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04E.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	
INSPECTION LEVEL and TASK DESCRIPTION								
57-792-36	571	5002	NOTE S 2C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - BEAM 1-2-3 - LUG AT JOINT 1 (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04E.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-792-38	671	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - FORWARD TENSION LINK - END CLEVIS (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 882.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04D.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-792-40	571	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - FORWARD TENSION LINK - END CLEVIS (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 882.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04D.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-793-00	571	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM BEAM LUG 1, LUG 2 AND LUG 3. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04E FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-793-02	571	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM FORWARD TENSION LINK. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 883 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04D FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-793-04	571	5002 571AB 571DB 571FB	NOTE S 2C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM UNDERWING FITTING - SECTION 9.67 INCHES FORWARD OF THE AFT MOST TENSION LINK LUG BORE. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 883 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04B.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	
INSPECTION LEVEL and TASK DESCRIPTION								
57-793-06	571	5002 571AB 571DB 571FB	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM ACTUATOR SUPPORT RIB ASSEMBLY - LUG DETAILS AT JOINTS 0, 1 AND 6. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04A.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-793-08	571	5002 571AB 571DB 571FB	NOTE S 4C		----	NOTE	ALL	<p>DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM ACTUATOR SUPPORT RIB ASSEMBLY - SECTION FORWARD OF JOINT 6 LUG. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04A.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-793-10	561	5002 5003	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING OUTBOARD REAR SPAR AT FLAP/SPOILER BACKUP FITTING INSTALLATION - LOWER4CHORD RIB BAY 16, WS 605.50. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I07 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-793-12	555	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP BOX AT # 4 SUPPORT TORQUE TUBE, IFS 92 TO IFS 124.5. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 910 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03L.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS MAGNETIC PARTICLE INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL (SOPM) 20-20-01.</p>
57-793-14	555	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP BOX AT # 4 SUPPORT TORQUE TUBE, IFS 108.5. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 910 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03L.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-793-16	555	5002	25000 CYC S 4C 1/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP BOX AT # 4 SUPPORT PILLOW BLOCK (COLLAR FITTING) SPLINE REGION, IFS 92. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 910 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03J.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS MAGNETIC PARTICLE INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL (SOPM) 20-20-01.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-793-18	555	5002	NOTE S 4C 1/10		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP BOX AT # 4 SUPPORT PILLOW BLOCK (COLLAR FITTING) BATHTUBS IFS 92 - BATHTUB END PADS. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 910 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03J.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-793-20	555	5002	25000 CYC S 4C 1/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP BOX AT # 4 SUPPORT INBOARD END RIB AND SPLINED BUSHING - SPLINED BUSHING SPLINES. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 910 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03I.2 FLIGHT HOURS, WHICHEVER COMES FIRST.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS MAGNETIC PARTICLE INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL (SOPM) 20-20-01.</p>
57-793-22	671	5002	NOTE S 2C		0.2	NOTE	ALL	<p>GENERAL VISUAL - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - FORWARD TENSION LINK - SECTION A-A - TYPICAL CROSS SECTION THROUGH FASTENERS. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 882.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04D.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-793-24	571	5002	NOTE S 2C		0.2	NOTE	ALL	<p>GENERAL VISUAL - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - FORWARD TENSION LINK - SECTION A-A - TYPICAL CROSS SECTION THROUGH FASTENERS (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 882.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04D.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-793-26	671	5002	25000 CYC S 3C		4	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - FUSE PIN - UNDERWING FITTING TO FORWARD TENSION LINK (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 882.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04C FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-50-06.</p>
57-793-28	571	5002	25000 CYC S 3C		4	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - FUSE PIN - UNDERWING FITTING TO FORWARD TENSION LINK (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 882.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04C FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-50-06.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-793-30	671	5002 671AB 671DB 671FB	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - UNDERWING FITTING - LUG AT FUSE PIN LOCATION (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 882.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04B.3 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-793-32	571	5002 571AB 571DB 571FB	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - UNDERWING FITTING - LUG AT FUSE PIN LOCATION (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 882.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04B.3 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-793-34	671	5002 671AB 671DB 671FB	NOTE S 2C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - UNDERWING FITTING - SECTION THROUGH AFT MOST FIELD FASTENER ROW JUST FORWARD OF THE FUSE JOINT (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 882.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04B.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-793-36	571	5002 571AB 571DB 571FB	NOTE S 2C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - UNDERWING FITTING - SECTION THROUGH AFT MOST FIELD FASTENER ROW JUST FORWARD OF THE FUSE JOINT (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 882.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04B.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-793-38	671	5002 671AB 671DB 671FB	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - ACTUATOR SUPPORT RIB - LUGS AT JOINTS 0, 1, 6 (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04A.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-793-40	571	5002 571AB 571DB 571FB	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - ACTUATOR SUPPORT RIB - LUGS AT JOINTS 0, 1, 6 (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04A.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-794-00	555	5002	25000 CYC S 4C		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP BOX AT # 4 SUPPORT INBOARD CLOSURE RIB - LOWER CHORD, IFS 108.5. (TYPE 1 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03I.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-50-06.</p>
57-794-02	555	5002 555JT	25000 CYC S 2C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP BOX AT # 3 SUPPORT FLAP ATTACHMENT BOLTS, IFS 251.25. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03F FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE INSPECTION METHOD NECESSARY TO ACCOMPLISH THE INTENT OF THIS TASK IS TO RETORQUE THE FLAP ATTACHMENT BOLTS.</p>
57-794-04	555	5002 555JT	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP BOX AT # 3 SUPPORT BACKUP FITTINGS - AFT BATHTUB END PADS. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03E.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-794-06	555	5002 555CB	25000 CYC S 4C 1/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP BOX AT # 3 SUPPORT BACKUP FITTINGS - FORWARD BATHTUB. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03E.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-794-08	551		NOTE S 4C		----	400E	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - MLG FORWARD TRUNNION SUPPORT - SIDE LOAD STRAP - FIRST FASTENER ROW EITHER SIDE OF TRUNNION (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER COMES FIRST.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-54-I14 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-794-10	551		NOTE S 4C 1/5		----	400E	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - MLG FORWARD TRUNNION SUPPORT - SIDE LOAD FITTING TO STRAP AT INBOARD FASTENER ROW. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER COMES FIRST.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-54-I13 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-794-12	551	551TB 551UB	NOTE		----	400E	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING OUTBOARD REAR SPAR AT MAIN LANDING GEAR OUTBOARD SUPPORT, RIB 7, WS 372.20. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I06 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-794-14	551	551TB 551UB	NOTE		----	400E	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING OUTBOARD REAR SPAR AT FORWARD MAIN LANDING GEAR TRUNNION, RIB 5, WS 329.10. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I05 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-794-16	540		NOTE		----	400E	ALL	<p>SPECIAL DETAILED - EXTERNAL: LEFT WING REAR SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE)- HIDDEN DETAILS RIB SHEAR TIES, RIB 22 UP TO AND INCLUDING RIB 32. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (2/5 PHASED NOT TO EXCEED S4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16J FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-794-18	540		NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: LEFT WING FRONT SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE) - LOWER SKIN PANEL SPLICE LOCATION BETWEEN RIBS 18 AND 19 ONLY. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (7/10 PHASED NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 12000 CYC (4/5 PHASED NOT TO EXCEED S 4C) FOR 400E EQUAL TO/MORE THAN 8 HOURS: 7000 CYCLES. 7000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16F FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-07.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-794-20	533	533AB	NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING OUTBOARD TYPICAL STRINGERS - LOWER SURFACE- RIB 9: STRINGER 17 AT OUTBOARD SIDE LOAD FITTING UNDER NACELLE FAIRING. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) FOR ALL EQUAL TO/MORE THAN 8 HOURS: 6000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I12B FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-20-01.</p>
57-794-22	671	5002 671AB 671DB 671FB	NOTE S 1C		0.5	NOTE	ALL	<p>DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP # 6 SUPPORT MECHANISM - ACTUATOR SUPPORT RIB (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04A.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-794-24	571	5002 571AB 571DB 571FB	NOTE S 1C		0.5	NOTE	ALL	<p>DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP # 3 SUPPORT MECHANISM - ACTUATOR SUPPORT RIB (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04A.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-794-26	655	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP BOX AT # 5 SUPPORT TORQUE TUBE - TORQUE TUBE OUTER SURFACE - IFS 92 TO IFS 124.5 (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 909.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03L FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL, SUBJECT 20-20-01.</p>
57-794-28	555	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP BOX AT # 4 SUPPORT TORQUE TUBE - TORQUE TUBE OUTER SURFACE - IFS 92 TO IFS 124.5 (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 909.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03L FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL, SUBJECT 20-20-01.</p>
57-794-30	655	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP BOX AT # 5 SUPPORT - ATTACHMENT BOLTS (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 25000 CYC (200, 300PASS, 300F) FOR AIRPLANES, LINE NUMBERS 1-849, THRESHOLD IS 25000 CYC AFTER ACCOMPLISHING TERMINATING ACTION OF SB 767-27A0176.</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 THROUGH 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03K FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL, SUBJECT 20-20-02.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-794-32	555	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP BOX AT # 4 SUPPORT - ATTACHMENT BOLTS (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 25000 CYC (200, 300PASS, 300F) FOR AIRPLANES, LINE NUMBERS 1-849, THRESHOLD IS 25000 CYC AFTER ACCOMPLISHING TERMINATING ACTION OF SB 767-27A0176.</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 THROUGH 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03K FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL, SUBJECT 20-20-02.</p>
57-794-34	655	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP SUPPORT # 5 COLLAR FITTING - SPLINE CROSS SECTION (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 909.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03J.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL, SUBJECT 20-20-01.</p>
57-794-36	555	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP SUPPORT # 4 COLLAR FITTING - SPLINE CROSS SECTION (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 909.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03J.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL, SUBJECT 20-20-01.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-794-38	655	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP BOX AT # 5 SUPPORT SPLINED BUSHING AT IFS 108.5 - INTERNAL SPLINE BASE OF TOOTH/RIM (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 909.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03I.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL, SUBJECT 20-20-01.</p>
57-794-40	555	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP BOX AT # 4 SUPPORT SPLINED BUSHING AT IFS 108.5 - INTERNAL SPLINE BASE OF TOOTH/RIM (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 909.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03I.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL, SUBJECT 20-20-01.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-795-00	533	533AB	NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING FRONT SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE) - HIDDEN DETAILS - RIB 8/9 AND AT SIDE BRACE FITTING BETWEEN RIBS 8 AND 9. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (3/5 PHASED NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 12000 CYC (2/5 PHASED NOT TO EXCEED S 4C) FOR 400E EQUAL TO/MORE THAN 8 HOURS: 8000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16H FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-20-03.</p>
57-795-02	533	533AB	NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING OUTBOARD TYPICAL STRINGERS - LOWER SURFACE - RIB 9: STRINGER 16 (DRY BAY) UNDER NACELLE FAIRING. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) FOR ALL EQUAL TO/MORE THAN 8 HOURS: 6000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I12A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-20-01.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-795-04	532		NOTE		----	400E	ALL	<p>DETAILED - INTERNAL: LEFT WING NACELLE FITTING ATTACHMENT TO LOWER SURFACE (OUTBOARD WING LOWER SURFACE) WS 436.9, R2 FITTING FORWARD END, RIB 10 AT STRINGER 5. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I19 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-795-06	532		NOTE		8	400E	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT OUTBOARD WING LOWER SURFACE SPLICE STRINGER 15 AT THE OUTBOARD EXTERNAL NACELLE FITTING AND SKATE ANGLE. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (9/10 PHASED NOT TO EXCEED S4C) EQUAL TO/MORE THAN 8 HOURS: 3000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I15H FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-795-08	532 541		NOTE		8	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT OUTBOARD WING LOWER SURFACE SPLICE STRINGERS 6, 10 AND 15 UNDER NACELLE STRUT AT EXTERNAL DOUBLERS, FITTINGS AND ANGLES. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (1/2 PHASED NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 6000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I15C, 57-20-I15G AND 57-20-I15H FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-02.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-795-10	532 541		NOTE		8	400E	ALL	<p>SPECIAL DETAILED - EXTERNAL: LEFT OUTBOARD WING LOWER SURFACE SPLICE STRINGER 6 AT EXTERNAL NACELLE FITTING AND OUTBOARD SKATE ANGLE. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (4/5 PHASED NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 3000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I15G FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-795-12	532		NOTE		----	400E	ALL	<p>SPECIAL DETAILED - EXTERNAL: LEFT WING OUTBOARD REAR SPAR AT MAIN LANDING GEAR OUTBOARD SUPPORT, RIB 7, WS 372.20. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I06 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-795-14	532		NOTE		----	400E	ALL	<p>SPECIAL DETAILED - EXTERNAL: LEFT WING OUTBOARD REAR SPAR AT FORWARD MAIN LANDING GEAR TRUNNION, RIB 5, WS 329.10. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I05 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-795-16	532		NOTE		4	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: LEFT OUTBOARD WING LOWER SURFACE SPLICE STRINGER 10 UNDER NACELLE FAIRING. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 9000 CYC (NOT TO EXCEED S 4C) EQUAL TO/ MORE THAN 8 HOURS: 2000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I15B FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-01.</p>
57-795-18	531		NOTE		2	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING REAR SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE)- DETAILS OUTBOARD OF TERMINAL FITTING WING-TO- BODY FAIRING AREA. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (2/5 PHASED NOT TO EXCEED S 4C) FOR ALL EQUAL TO/MORE THAN 8 HOURS: 6000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16D FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-04.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-795-20	530	532AZ 532BB 532DB 532EB 532FB	NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING REAR SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE)- HIDDEN DETAILS AT RIBS 5, 6, 8 AND 9 (NOT COVERED BY FAIRINGS). (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (2/5 PHASED NOT TO EXCEED S 4C) FOR ALL EQUAL TO/MORE THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16C FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-20-02.</p>
57-795-22	655	5002 655JT	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - INBOARD FLAP BOX AT # 6 SUPPORT FLAP ATTACHMENT BOLTS - SHANK LOCATION (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 25000 CYC (200, 300PASS, 300F) FOR AIRPLANES, LINE NUMBERS 1-849, THRESHOLD IS 25000 CYC AFTER ACCOMPLISHING TERMINATING ACTION OF SB 767-27A0176.</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 THROUGH 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03F FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL, SUBJECT 20-20-02.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-795-24	555	5002 555JT	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - INBOARD FLAP BOX AT # 3 SUPPORT FLAP ATTACHMENT BOLTS - SHANK LOCATION (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 25000 CYC (200, 300PASS, 300F) FOR AIRPLANES, LINE NUMBERS 1-849, THRESHOLD IS 25000 CYC AFTER ACCOMPLISHING TERMINATING ACTION OF SB 767-27A0176.</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 THROUGH 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I03F FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL, SUBJECT 20-20-02.</p>
57-795-26	672 673	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP PINS - SUPPORT #8, JOINTS 2, 3, 5, 6, 8, 9, AND 10 - SUPPORT #7, JOINTS 3, 5, 6, 9, AND 10 (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02M.6 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-50-04 OR 57-50-05, DEPENDING ON FUSE PIN LENGTH.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-795-28	572 573	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP PINS - SUPPORT #1, JOINTS 2, 3, 5, 6, 8, 9, AND 10 - SUPPORT #2, JOINTS 3, 5, 6, 9, AND 10 (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02M.6 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-50-04 OR 57-50-05, DEPENDING ON FUSE PIN LENGTH.</p>
57-795-30	672 673	5002	25000 CYC NOTE		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP PINS - SUPPORT NO. 8 AND NO. 7 - JOINT 1, FUSE PIN - PIN SHANK AT OUTBOARD RIB SUPPORT (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: REMOVE, DISCARD, AND REPLACE THE FUSE PIN AT THE SPECIFIED THRESHOLD.</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02M.5</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-795-32	572 573	5002	25000 CYC NOTE		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP PINS - SUPPORT NO. 1 AND NO. 2 - JOINT 1, FUSE PIN - PIN SHANK AT OUTBOARD RIB SUPPORT (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: REMOVE, DISCARD, AND REPLACE THE FUSE PIN AT THE SPECIFIED THRESHOLD.</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02M.5</p>
57-795-34	672 673	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP PINS - SUPPORT #7 - OUTER PINS AT JOINT 2 AND JOINT 8 (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02M.4 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL, SUBJECT 20-20-01.</p>
57-795-36	572 573	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP PINS - SUPPORT #2 - OUTER PINS AT JOINT 2 AND JOINT 8 (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02M.4 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL, SUBJECT 20-20-01.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-795-38	672 673	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD TRAILING EDGE FLAP SUPPORTS - BEAM 1-2-3 - LUG AT JOINT 3 (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02L.3 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-795-40	572 573	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD TRAILING EDGE FLAP SUPPORTS - BEAM 1-2-3 - LUG AT JOINT 3 (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02L.3 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-796-00	530	531AB 531BB	NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING REAR SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE) - DETAILS HIDDEN BY RIB SHEAR TIES AT SIDE-OF-BODY TO RIB 3. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (4/5 PHASED NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 12000 CYC (NOT TO EXCEED S 4C) FOR 400E EQUAL TO/MORE THAN 8 HOURS: 6000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16B FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-20-02.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	
57-796-02	530 540	532DB 532EB 532FB 541AB 541GB 541HB	NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING REAR SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE) - HIDDEN DETAILS - TRUNNION, NACELLE AND INBOARD FLAP FAIRING AREA. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (3/5 PHASED NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 12000 CYC (4/5 PHASED NOT TO EXCEED S 4C) FOR 400E EQUAL TO/MORE THAN 8 HOURS: 8000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16E, FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-20-02.</p>
57-796-04	530		NOTE		----	400E	ALL	<p>DETAILED - EXTERNAL: LEFT WING MLG FORWARD TRUNNION SUPPORT TO LOWER SKIN ATTACHMENT (OUTBOARD WING LOWER SURFACE) INBOARD FORWARD TRUNNION SUPPORT MOST INBOARD, AFT FASTENER. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER COMES FIRST. REPEAT INSPECTION INTERVAL 3000 CYCLES</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I36 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-796-06	530		NOTE		----	400E	ALL	<p>SPECIAL DETAILED - EXTERNAL: LEFT WING UPPER SKIN TAB AT PITCH LOAD FITTING (R1) NACELLE ATTACHMENT (OUTBOARD WING STRUCTURE) OUTBOARD FITTING AT AFT FASTENER ROW. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/ MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I27 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-796-08	530 540		NOTE		----	400E	ALL	<p>SPECIAL DETAILED - EXTERNAL: LEFT WING FRONT SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE)- HIDDEN DETAILS RIB SHEAR TIES, RIB 24 UP TO AND INCLUDING RIB 31. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (4/5 PHASED NOT TO EXCEED S4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16I FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-796-10	530 540	5002 5003	NOTE		----	400E	ALL	<p>SPECIAL DETAILED - EXTERNAL: LEFT WING INBOARD LOWER SURFACE SPLICE STRINGER - SEAL PAN/ BAFFLES AT RIB 3, 6, 18 AND 31. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/ MORE THAN 8 HOURS: 3000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I15F FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-796-12	530 540		NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: LEFT WING FRONT SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE) - DETAILS HIDDEN BY RIB SHEAR TIES RIB 9 TO AND INCLUDING RIB 23. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (7/10 PHASED NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 12000 CYC (2/5 PHASED NOT TO EXCEED S 4C) FOR 400E EQUAL TO/MORE THAN 8 HOURS: 6000 CYC (NOT TO EXCEED S 4C) FOR ALL EXCEPT 400E 4000 CYC (NOT TO EXCEED S 4C) FOR 400E</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16G FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-08.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-796-14	530		NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: LEFT OUTBOARD WING LOWER SURFACE SPLICE STRINGERS - STR 6 AND 10 AT RIB 3. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 6000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I15E FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-01.</p>
57-796-16	530		NOTE		----	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: LEFT OUTBOARD WING LOWER SURFACE SPLICE STRINGER- STR 15 UNDER NACELLE STRUT AT RIB 9 (SEAL PAN). (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4500 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I15D FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-01.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-796-18	530	193KL 193PL	NOTE		2	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: LEFT WING REAR SPAR LOWER CHORD AND SKIN (OUTBOARD WING STRUCTURE) TYPICAL DETAILS BETWEEN FAIRING AT SIDE OF BODY AND RIB 3. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/ MORE THAN 8 HOURS: 2000 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I16A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-03.</p>
57-796-20	531 532 541	NOTE	NOTE		4	ALL	ALL	<p>SPECIAL DETAILED - EXTERNAL: LEFT OUTBOARD WING LOWER SURFACE SPLICE STRINGERS 6 AND 10: STRINGER 10 BETWEEN RIB 7 AND 20.(EXCEPT UNDER NACELLE FAIRING) AND STRINGER 6 SIDE-OF-BODY TO RIB 3. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/ MORE THAN 8 HOURS: 3000 CYC (NOT TO EXCEED S 4C)</p> <p>ACCESS NOTE: 437BL AND 437BR FOR PW OR GE STRUT AIRPLANES. 434AL AND 434RL FOR RR STRUT AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-20-I15A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-20-01.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	
INSPECTION LEVEL and TASK DESCRIPTION								
57-796-22	672 673	5002	NOTE S 4C		----	NOTE	ALL	SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD TRAILING EDGE FLAP SUPPORTS - BEAM 1-2-3 - LUG AT JOINT 1 (TYPE 2 STRUCTURE). INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F) AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02L.2 FOR ALTERNATIVE REPEAT INSPECTIONS.
57-796-24	572 573	5002	NOTE S 4C		----	NOTE	ALL	SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD TRAILING EDGE FLAP SUPPORTS - BEAM 1-2-3 - LUG AT JOINT 1 (TYPE 2 STRUCTURE). INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F) AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02L.2 FOR ALTERNATIVE REPEAT INSPECTIONS.
57-796-26	672 673	5002	25000 CYC S 2C		----	NOTE	ALL	SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD TRAILING EDGE FLAP SUPPORTS - BEAM 1-2-3 - BEAM AT FIELD FASTENERS (TYPE 2 STRUCTURE). AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02L.1 FOR ALTERNATIVE REPEAT INSPECTIONS. NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-50-03.

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-796-28	572 573	5002	25000 CYC S 2C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD TRAILING EDGE FLAP SUPPORTS - BEAM 1-2-3 - BEAM AT FIELD FASTENERS (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02L.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-50-03.</p>
57-796-30	672 673	5002	NOTE S 1C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD TRAILING EDGE FLAP SUPPORT #7 - LINK 3-10 - LUG (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02J.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-796-32	572 573	5002	NOTE S 1C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD TRAILING EDGE FLAP SUPPORT #2 - LINK 3-10 - LUG (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02J.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	
INSPECTION LEVEL and TASK DESCRIPTION								
57-796-34	672 673	5002	NOTE S 2C		----	NOTE	ALL	SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD TRAILING EDGE FLAP SUPPORT #8 - LINK 3-10 - LUG (TYPE 2 STRUCTURE). INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F) AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02J.1 FOR ALTERNATIVE REPEAT INSPECTIONS.
57-796-36	572 573	5002	NOTE S 2C		----	NOTE	ALL	SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD TRAILING EDGE FLAP SUPPORT #1 - LINK 3-10 - LUG (TYPE 2 STRUCTURE). INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F) AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02J.1 FOR ALTERNATIVE REPEAT INSPECTIONS.
57-796-38	672 673	5002	25000 CYC S 4C		----	NOTE	ALL	SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - SUPPORT NO. 8 AND NO. 7, 6-8-9 BEAM - FASTENER HOLES (TYPE 2 STRUCTURE). AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921. NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02G.3 FOR ALTERNATIVE REPEAT INSPECTIONS. NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-50-02.

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-796-40	572 573	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - SUPPORT NO. 1 AND NO. 2, 6-8-9 BEAM - FASTENER HOLES (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02G.3 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-50-02.</p>
57-797-00	195 196	195JL 196JR 5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: WING TRAILING EDGE - INBD FLAP # 4 AND # 5 SUPPORT MECHANISM FLAP SUPPORT PINS - OUTER PINS AT JOINTS 5,7 AND 9. (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04AA FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-50-04 OR 57-50-05, DEPENDING ON FUSE PIN LENGTH.</p>
57-797-02	195 196	195JL 196JR 5002	25000 CYC S 4C 1/5		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: WING TRAILING EDGE - INBD FLAP # 4 AND # 5 SUPPORT MECHANISM 6 - 6' OUTER PIN - SECTION AT SPLINE #2 (COMMON TO 6-7 ARM) INNER DIAMETER (INNER BORE). (TYPE 1 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04Z FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-50-08.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-797-04	195 196	195JL 196JR 5002	NOTE S 4C		----	NOTE	ALL	<p>DETAILED - INTERNAL: WING TRAILING EDGE - INBD FLAP # 4 AND # 5 SUPPORT MECHANISM FLAP SUPPORT FITTING - UPPER FLANGE INBOARD BOLT LOCATION. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04Y FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-797-06	195 196	195JL 196JR 5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: WING TRAILING EDGE - INBD FLAP # 4 AND # 5 SUPPORT MECHANISM CARRIER BEAM - SECTION FORWARD OF FLAP ATTACH AND AFT OF FLAP ATTACH BATHTUB. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04V FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-797-08	195 196	195JL 196JR 5002	NOTE S 4C		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: WING TRAILING EDGE - INBD FLAP # 4 AND # 5 SUPPORT MECHANISM 6-9 DRIVE ARM - JUST AFT OF THE BEND IN THE BEAM. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04T FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-797-10	195 196	195JL 196JR 5002	NOTE S 4C		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: WING TRAILING EDGE - INBD FLAP # 4 AND # 5 SUPPORT MECHANISM 6-7 DRIVE ARM - CROSS SECTION 7.399 INCHES FROM JOINT 7. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04S FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	
57-797-12	195 196	195JL 196JR 5002	NOTE S 4C 1/5		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: WING TRAILING EDGE - INBD FLAP # 4 AND # 5 SUPPORT MECHANISM 5-7 LINK - CROSS SECTION 3.16 INCHES FROM EACH LUG. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04Q.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-797-14	195 196	195JL 196JR 5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: WING TRAILING EDGE - INBD FLAP # 4 AND # 5 SUPPORT MECHANISM 5-7 LINK - LUGS. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 922 AND LATER AND TO ALL 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04Q.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-797-16	195 196	195JL 196JR 5002	NOTE S 4C		----	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: WING TRAILING EDGE - INBD FLAP # 4 AND # 5 SUPPORT MECHANISM 4-5 DRIVE ARM (CRANK ARM) - INTERNAL SPLINE. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F, 400E)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I04P FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-797-18	193 194	193KL 193PL 194KR 194MR	NOTE		4	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: WING LOWER SURFACE SIDE-OF-BODY SPLICE (SECTION 11 AND 12) - STRINGER 1 TO STRINGER 10 INBOARD AND OUTBOARD OF BBL 97.42. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 6000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 2300 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-10-I16 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-10-01.</p>
57-797-20	143 144	732 742	NOTE		1	ALL	ALL	<p>SPECIAL DETAILED - INTERNAL: REAR SPAR LOWER CHORD SOB SPLICE (SECTION 11 AND 12) - CHORDS AT SPLICE FITTINGS INBOARD AND OUTBOARD OF BBL 97.42. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4500 CYC (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-10-I20 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-10-03.</p>
57-797-22	672 673	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - NO. 8 AND NO. 7, 6-8-9 BEAM - LUGS 6, 8 AND 9 (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02G.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-797-24	572 573	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - NO. 1 AND NO. 2, 6-8-9 BEAM - LUGS 6, 8 AND 9 (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02G.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-797-26	672 673	5002	25000 CYC S 1C		0.6	NOTE	ALL	<p>DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - SUPPORT NO. 8 AND NO. 7, 6-8-9 BEAM - TYPICAL SECTION (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02G.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-797-28	572 573	5002	25000 CYC S 1C		0.6	NOTE	ALL	<p>DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - SUPPORT NO. 1 AND NO. 2, 6-8-9 BEAM - TYPICAL SECTION (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02G.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-797-30	672 673	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - FLAP ATTACHMENT BOLTS (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 25000 CYC (200, 300PASS, 300F) FOR AIRPLANES, LINE NUMBERS 1-710, THRESHOLD IS 25000 CYC AFTER ACCOMPLISHING TERMINATING ACTION OF SB 767-27A0155.</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02F FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL, SUBJECT 20-20-02.</p>
57-797-32	572 573	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - FLAP ATTACHMENT BOLTS (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 25000 CYC (200, 300PASS, 300F) FOR AIRPLANES, LINE NUMBERS 1-710, THRESHOLD IS 25000 CYC AFTER ACCOMPLISHING TERMINATING ACTION OF SB 767-27A0155.</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02F FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE STANDARD OVERHAUL PRACTICES MANUAL, SUBJECT 20-20-02.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-797-34	672 673	5002	NOTE S 4C		----	NOTE	ALL	<p>DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - 9-10 BEAM (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02D.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-797-36	572 573	5002	NOTE S 4C		----	NOTE	ALL	<p>DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - 9-10 BEAM (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02D.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-797-38	672 673	5002	NOTE S 1C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - 9-10 BEAM - JOINT 9 LUG (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02D.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-797-40	572 573	5002	NOTE S 1C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - 9-10 BEAM - JOINT 9 LUG (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02D.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-798-00	133 134	136KZ 194HR	NOTE		----	400E	ALL	<p>SPECIAL DETAILED - INTERNAL: REAR SPAR LOWER CHORD AND SKIN - WING CENTER SECTION AT STIFFENER CLIPS AT BBL 32.9, 40.2, 47.5, 54.7 AND 62. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 25000 CYCLES OR 80000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE) LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYCLES (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-10-I25 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-798-02	133 134	136KZ 194HR	NOTE		----	400E	ALL	<p>DETAILED - INTERNAL: FRONT SPAR LOWER CHORD AND SKIN - WING CENTER SECTION AT RADIUS FILLERS. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 25000 CYCLES OR 80000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE) LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYCLES (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-10-I02A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-798-04	133 134	136KZ 194HR	NOTE		----	400E	ALL	<p>DETAILED - INTERNAL: TYPICAL STRINGER AND SKIN - WING CENTER SECTION, LOWER SURFACE AT EXTERNAL LOWER BEAMS (BBL 9.5 AND BBL 62.0) (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 25000 CYCLES OR 80000 FLT. HRS. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE) LESS THAN 8 HOURS: 12000 CYCLES (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYCLES (NOT TO EXCEED S 4C)</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-10-I01 FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p>
57-798-06	133 134	193NL 194LR	NOTE		----	NOTE	ALL	<p>SPECIAL DETAILED - EXTERNAL: UNDERWING LONGERON ATTACHMENT (CENTER SECTION STRUCTURE) - BBL 70 LONGERON FROM FRONT SPAR LOWER CHORD TO STRINGER 18. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 CYC (NOT TO EXCEED S 4C)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200ER,300ER AND 300F AIRPLANES WITH 4-BAY CENTER SECTION FUEL TANKS AND APPLICABLE TO 400E AIRPLANES.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-10-I24 FOR ALTERNATIVE REPEAT INSPECTIONS FOR 200ER, 300ER AND 300F AIRPLANES. SEE DOC D622T001-DTR, DTR CHECK FORM 57-10-I02B FOR ALTERNATIVE REPEAT INSPECTIONS FOR 400E AIRPLANES</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-10-03.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-798-08	133 134		NOTE S 2C		-----	300F	ALL	<p>SPECIAL DETAILED - INTERNAL: REAR SPAR LOWER CHORD AND SKIN - WING CENTER SECTION - HIDDEN LOCATIONS - BBL 49.5, 62.05 AND 73.0. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-10-I03C FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-10-04.</p>
57-798-10	133 134	NOTE 1331 134AZ 134BZ 134CZ 136KZ	NOTE		-----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: REAR SPAR LOWER CHORD AND SKIN WING CENTER - HIDDEN LOCATIONS - BBL 49.5, 62.05, AND 73.0. (TYPE 1 STRUCTURE).</p> <p>ACCESS NOTE: PANELS SHOWN ARE FOR TWO-BAY FUEL TANKS. ADDITIONAL PANELS FOR FOUR-BAY FUEL TANKS ARE: 134DZ, 134EZ, 134FZ AND 134GZ WHILE 134AZ IS NOT REQUIRED.</p> <p>INTERVAL NOTE: FLIGHT LENGTH SENSITIVE (FLS) TASK. SEE SECTION 9 FIGURE 9.1 TO DETERMINE THRESHOLD. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE) LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/MORE THAN 8 HOURS: 4000 (NOT TO EXCEED S 4C)</p> <p>AIRPLANE NOTE: APPLICABLE TO PASS (200ER AND 300ER) AIRPLANES WITH CENTER SECTION FUEL TANKS.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-10-I03C FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-798-12	133 134	NOTE 1331 134BZ 134CZ 134DZ 134EZ 134FZ 134GZ 136KZ	NOTE S 2C		4	300F	ALL	<p>SPECIAL DETAILED - INTERNAL: REAR SPAR LOWER CHORD AND SKIN - WING CENTER SECTION - HIDDEN LOCATIONS - BBL 49.5, 62.05 AND 73.0. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-10-I03B FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-10-01.</p>
57-798-14	133 134	NOTE 1331 134AZ 134BZ 134CZ 136KZ	NOTE		4	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: REAR SPAR LOWER CHORD AND SKIN WING CENTER - HIDDEN LOCATIONS - BBL 49.5, 62.05, AND 73.0. (TYPE 1 STRUCTURE).</p> <p>ACCESS NOTE: PANELS SHOWN ARE FOR TWO-BAY FUEL TANKS. ADDITIONAL PANELS FOR FOUR-BAY FUEL TANKS ARE: 134DZ, 134EZ, 134FZ AND 134GZ WHILE 134AZ IS NOT REQUIRED.</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: 12000 CYC (NOT TO EXCEED S 4C) EQUAL TO/ MORE THAN 8 HOURS: 4200 CYC (NOT TO EXCEED S 4C)</p> <p>AIRPLANE NOTE: APPLICABLE TO PASS (200ER AND 300ER) AIRPLANES WITH CENTER SECTION FUEL TANK.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-10-I03B FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-798-16	133 134	NOTE 1331 134BZ 134CZ 134DZ 134EZ 134FZ 134GZ 136KZ	NOTE S 2C		4	300F	ALL	<p>SPECIAL DETAILED - INTERNAL: REAR SPAR LOWER CHORD AND SKIN - WING CENTER SECTION - TYPICAL - BBL 23- 86.5. (TYPE 1 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-10-I03A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-10-01.</p>
57-798-18	133 134	NOTE 1331 134AZ 134BZ 134CZ 136KZ	NOTE		4	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: REAR SPAR LOWER CHORD AND SKIN - WING CENTER SECTION - TYPICAL - BBL 23- 86.5. (TYPE 1 STRUCTURE).</p> <p>ACCESS NOTE: PANELS SHOWN ARE FOR TWO-BAY FUEL TANKS. ADDITIONAL PANELS FOR FOUR-BAY FUEL TANKS ARE: 134DZ, 134EZ, 134FZ, 134GZ WHILE 134AZ IS NOT REQUIRED.</p> <p>INTERVAL NOTE: THRESHOLD IS 25000 CYCLES OR 80000 FLIGHT HOURS, WHICHEVER OCCURS FIRST. REPEAT INSPECTION INTERVAL DEPENDENT ON STAGE LENGTH (FLIGHT HOURS PER CYCLE): LESS THAN 8 HOURS: (NOT TO EXCEED S 4C) 12000 CYC FOR PASS (200ER AND 300ER) AND 400E AIRPLANES. EQUAL TO/MORE THAN 8 HOURS: (NOT TO EXCEED S 4C) 4200 CYC FOR PASS (200ER AND 300ER) 4000 CYC FOR 400E</p> <p>AIRPLANE NOTE: APPLICABLE TO PASS (200ER AND 300ER) WITH CENTER SECTION FUEL TANKS AND 400E.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORMS 57-10-I03A FOR ALTERNATIVE REPEAT INSPECTIONS. USE APPLICABLE MODEL-SERIES DTR FORM ONLY.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION</p>
57-798-20	133 134	136KZ 194HR	40000 CYC S 2C		----	300F	ALL	<p>DETAILED - INTERNAL: SPLICE STRINGER AND SKIN- WING CENTER SECTION AT STRINGER 6 AND 10. (TYPE 1 STRUCTURE).</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-10-I02 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-798-22	672 673	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - REAR SPAR FITTINGS - ACTUATOR BORE AND FASTENER HOLES (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02C FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-50-04.</p>
57-798-24	572 573	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - REAR SPAR FITTINGS - ACTUATOR BORE AND FASTENER HOLES (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02C FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-50-04.</p>
57-798-26	672 673	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - REAR SPAR FITTING - TENSION BOLTS (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 THROUGH 921</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02B LINE NUMBERS 1 THROUGH 921</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-50-01.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-798-28	572 573	5002	25000 CYC S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM OUTBOARD FLAP SUPPORTS - REAR SPAR FITTING - TENSION BOLTS (TYPE 1 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02B FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 4, SUBJECT 57-50-01.</p>
57-798-30	672 673	5002	25000 CYC S 3C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM FLAP SUPPORT TO WING REAR SPAR FITTINGS - LOWER AFT FLANGE (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02A.3 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-50-02.</p>
57-798-32	572 573	5002	25000 CYC S 3C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM FLAP SUPPORT TO WING REAR SPAR FITTINGS - LOWER AFT FLANGE. (TYPE 2 STRUCTURE).</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02A.3 FOR ALTERNATIVE REPEAT INSPECTIONS.</p> <p>NOTE: THE NDI METHOD(S) NECESSARY TO ACCOMPLISH THE INTENT OF THIS INSPECTION IS CONTAINED IN THE 767 NON-DESTRUCTIVE TEST MANUAL D634T301. THE INSPECTION PROCEDURES ARE CONTAINED IN PART 6, SUBJECT 57-50-02.</p>

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767 MAINTENANCE PLANNING DATA

MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM INSPECTION LEVEL and TASK DESCRIPTION
						APL	ENG	
57-798-34	672 673	5002	NOTE S 3C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM FLAP SUPPORT TO WING REAR SPAR FITTINGS - LUGS AT JOINT 6. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02A.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-798-36	572 573	5002	NOTE S 3C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM FLAP SUPPORT TO WING REAR SPAR FITTINGS - LUGS AT JOINT 6. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02A.2 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
57-798-38	672 673	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: RIGHT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM FLAP SUPPORT TO WING REAR SPAR FITTINGS - LUGS AT JOINT 1. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02A.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
57-798-40	572 573	5002	NOTE S 4C		----	NOTE	ALL	<p>SPECIAL DETAILED - INTERNAL: LEFT WING TRAILING EDGE - OUTBOARD FLAP SUPPORT MECHANISM FLAP SUPPORT TO WING REAR SPAR FITTINGS - LUGS AT JOINT 1. (TYPE 2 STRUCTURE).</p> <p>INTERVAL NOTE: THRESHOLD: 50000 CYC (200, 300PASS) 40000 CYC (300F)</p> <p>AIRPLANE NOTE: APPLICABLE TO 200 300PASS AND 300F AIRPLANES LINE NUMBERS 1 TO 921.</p> <p>NOTE: SEE DOC D622T001-DTR, DTR CHECK FORM 57-53-I02A.1 FOR ALTERNATIVE REPEAT INSPECTIONS.</p>
71-600-00	410	415AL 416AR 417AL 418AR	S 1C	4-1 4-23 4-3 4-4	0.5	ALL	NOTE	<p>DETAILED - INTERNAL: FORWARD ENGINE MOUNT BULKHEAD FITTING, VISIBLE PORTION OF DIAGONAL BRACE ATTACH FITTING AT AFT END OF FIREWALL, FORWARD AND AFT ENGINE MOUNTS, LINKS, AND ATTACHMENTS.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>NOTE: THIS TASK SATISFIES THE MRB TASK 71-400-00.</p>
71-602-00	410	NOTE	ENG CNG	4-1 4-23 4-3 4-4 4-6	0.3	ALL	NOTE	<p>GENERAL VISUAL - INTERNAL: FORWARD ENGINE MOUNT BULKHEAD FITTING, VISIBLE PORTION OF DIAGONAL BRACE ATTACH FITTING AT AFT END OF FIREWALL, FORWARD AND AFT ENGINE MOUNTS, LINKS, ATTACHMENTS, AND STRUT LOWER SURFACE (FIREWALL).</p> <p>ACCESS NOTE: AT ENGINE REMOVAL.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>NOTE: THIS TASK SATISFIES THE MRB TASK 71-402-00.</p>
71-604-00	420	425AL 426AR 427AL 428AR	S 1C	4-1 4-23 4-3 4-4	0.5	ALL	NOTE	<p>DETAILED - INTERNAL: FORWARD ENGINE MOUNT BULKHEAD FITTING, VISIBLE PORTION OF DIAGONAL BRACE ATTACH FITTING AT AFT END OF FIREWALL, FORWARD AND AFT ENGINE MOUNTS, LINKS, AND ATTACHMENTS.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>NOTE: THIS TASK SATISFIES THE MRB TASK 71-404-00.</p>

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MPD ITEM NUMBER	ZONE	ACCESS	INTERVAL	ILLUS REF	MAN HOURS	APPLICABILITY		767 STRUCTURAL INSPECTION PROGRAM
						APL	ENG	INSPECTION LEVEL and TASK DESCRIPTION
71-606-00	420	NOTE	ENG CNG	4-1 4-23 4-3 4-4 4-6	0.3	ALL	NOTE	<p>GENERAL VISUAL - INTERNAL: FORWARD ENGINE MOUNT BULKHEAD FITTING, VISIBLE PORTION OF DIAGONAL BRACE ATTACH FITTING AT AFT END OF FIREWALL, FORWARD AND AFT ENGINE MOUNTS, LINKS, ATTACHMENTS, AND STRUT LOWER SURFACE (FIREWALL).</p> <p>ACCESS NOTE: AT ENGINE REMOVAL.</p> <p>ENGINE NOTE: APPLICABLE TO AIRPLANES EQUIPPED WITH THE 80A, 80C, 7R4, AND 4000 ENGINES.</p> <p>NOTE: THIS TASK SATISFIES THE MRB TASK 71-406-00.</p>

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To assist in the general identification of Structural Inspection Tasks, illustrations are included. Each illustration is cross-indexed to a specific Structural Task by MPD Item Number.

In those instances where the field of the illustration limits the view to one side of the airplane, the task is applicable to the opposite side, unless specifically excluded by the Task Description and MPD Number.

Illustrations are grouped for identification (and accounting) by major Airplane Zones as indicated on the following pages.



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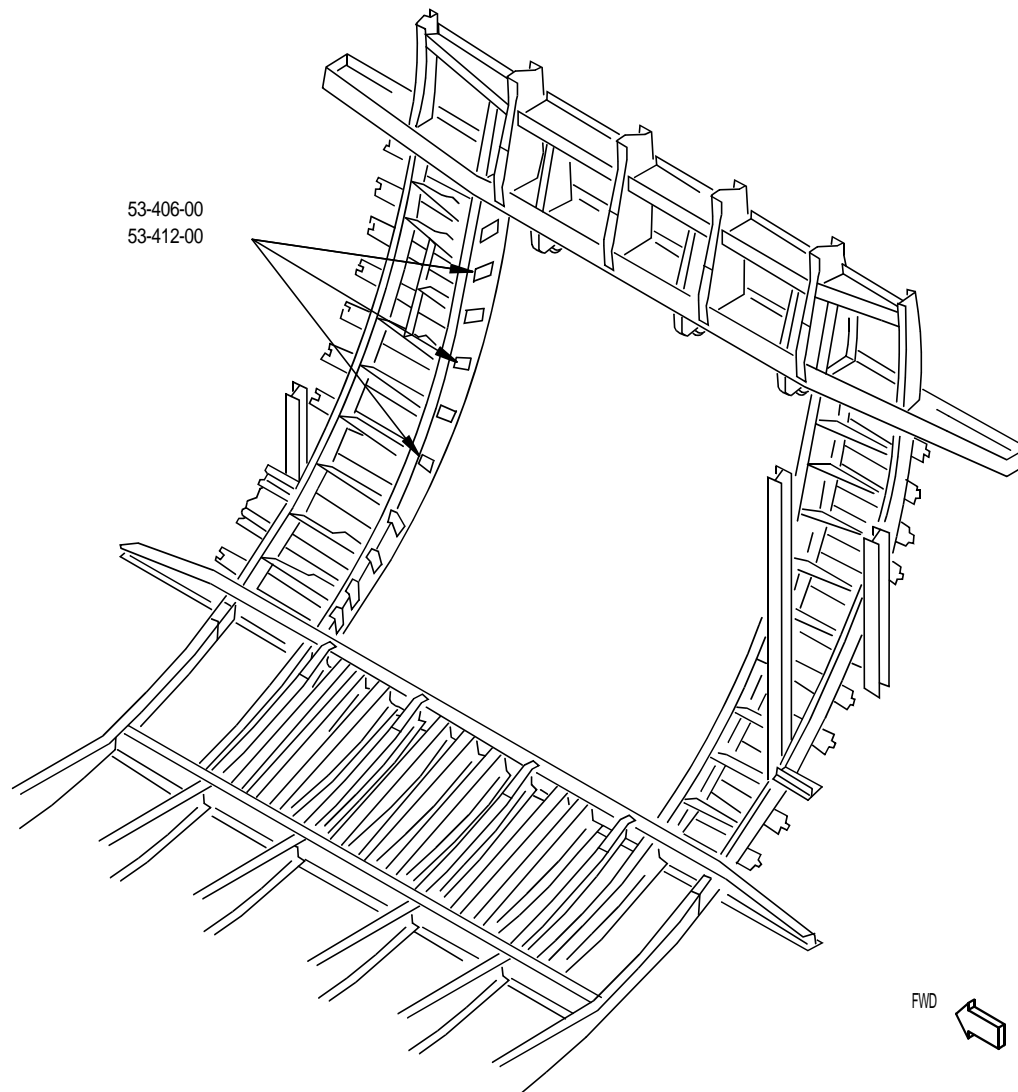
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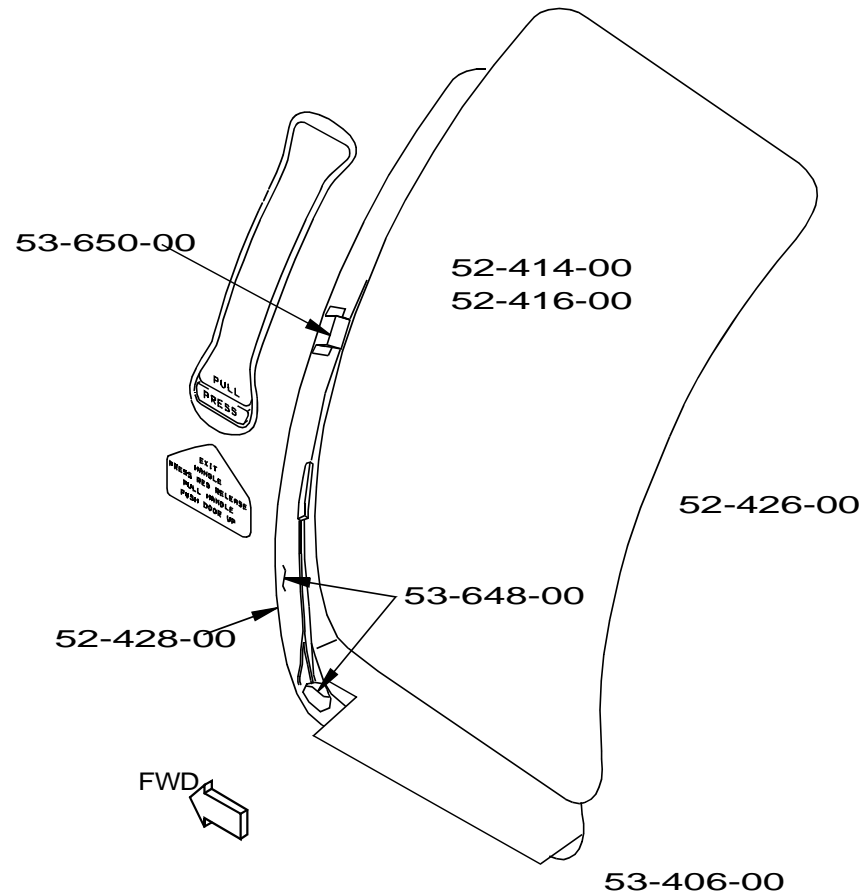
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ILLUSTRATION REF. 1-2 ENTRY/SERVICE DOORS AND CUTOUT (TYPICAL 4 PLACES)

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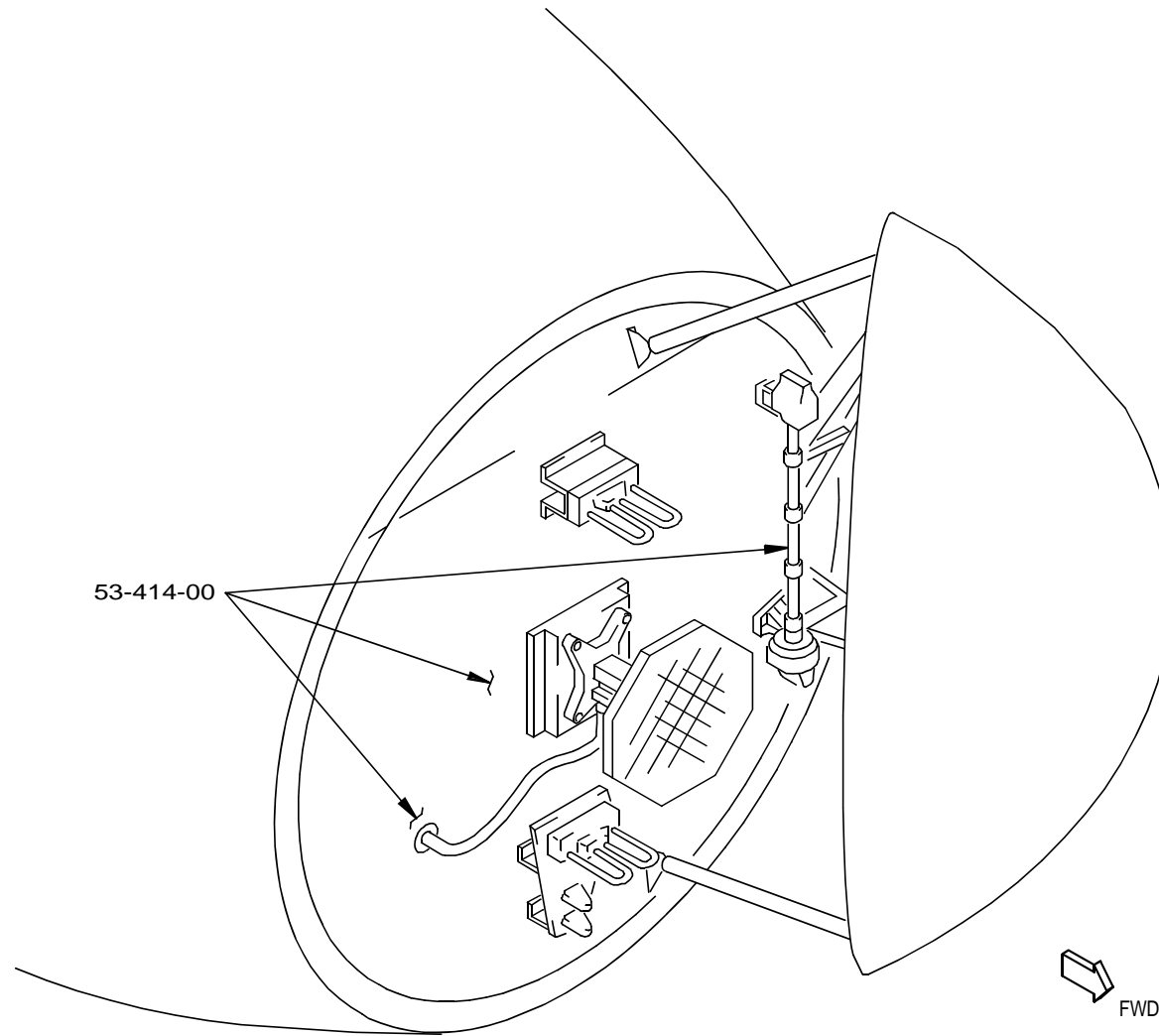
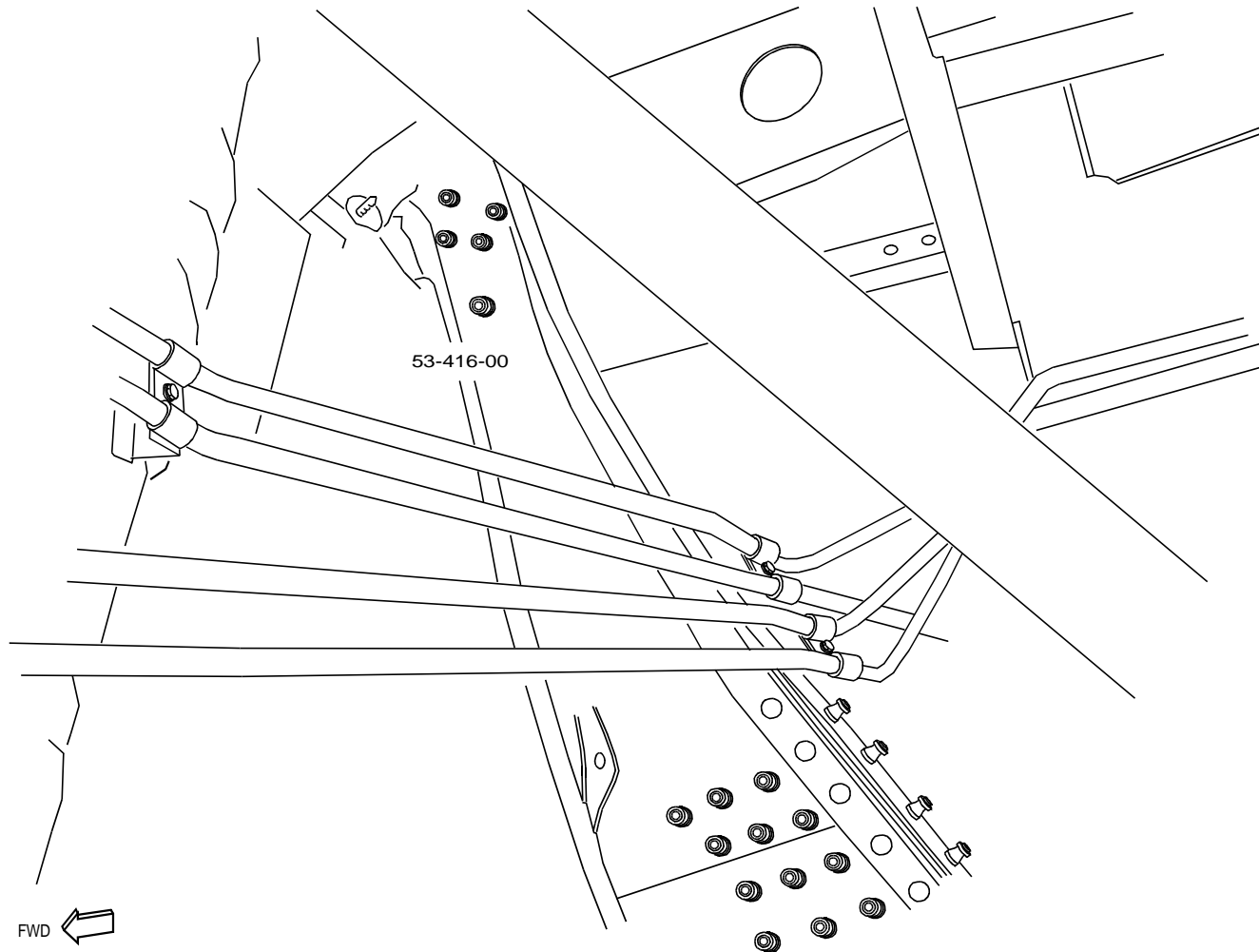


ILLUSTRATION REF. 1-4 BODY STATION 132.5 BULKHEAD (FORWARD SIDE)

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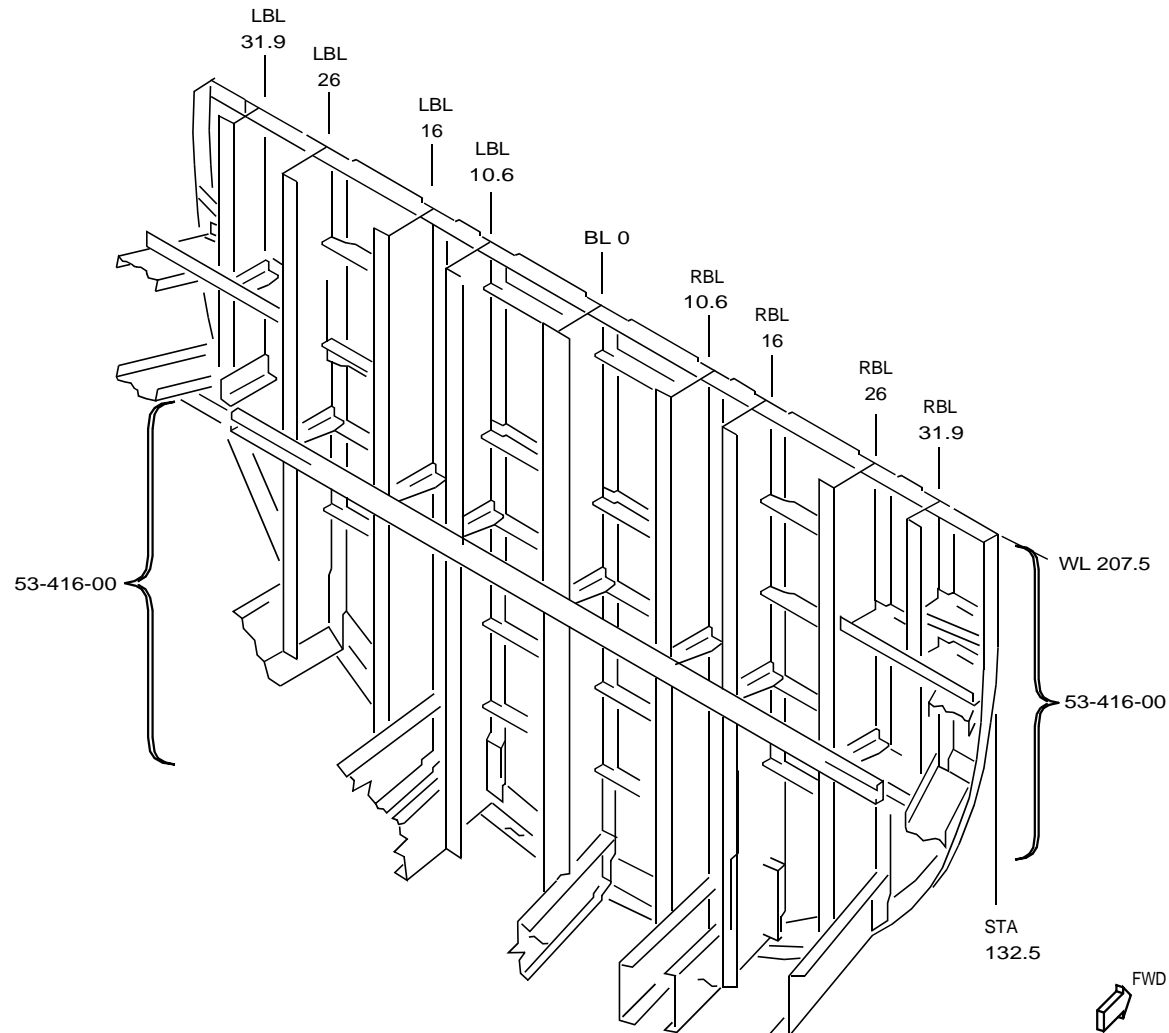
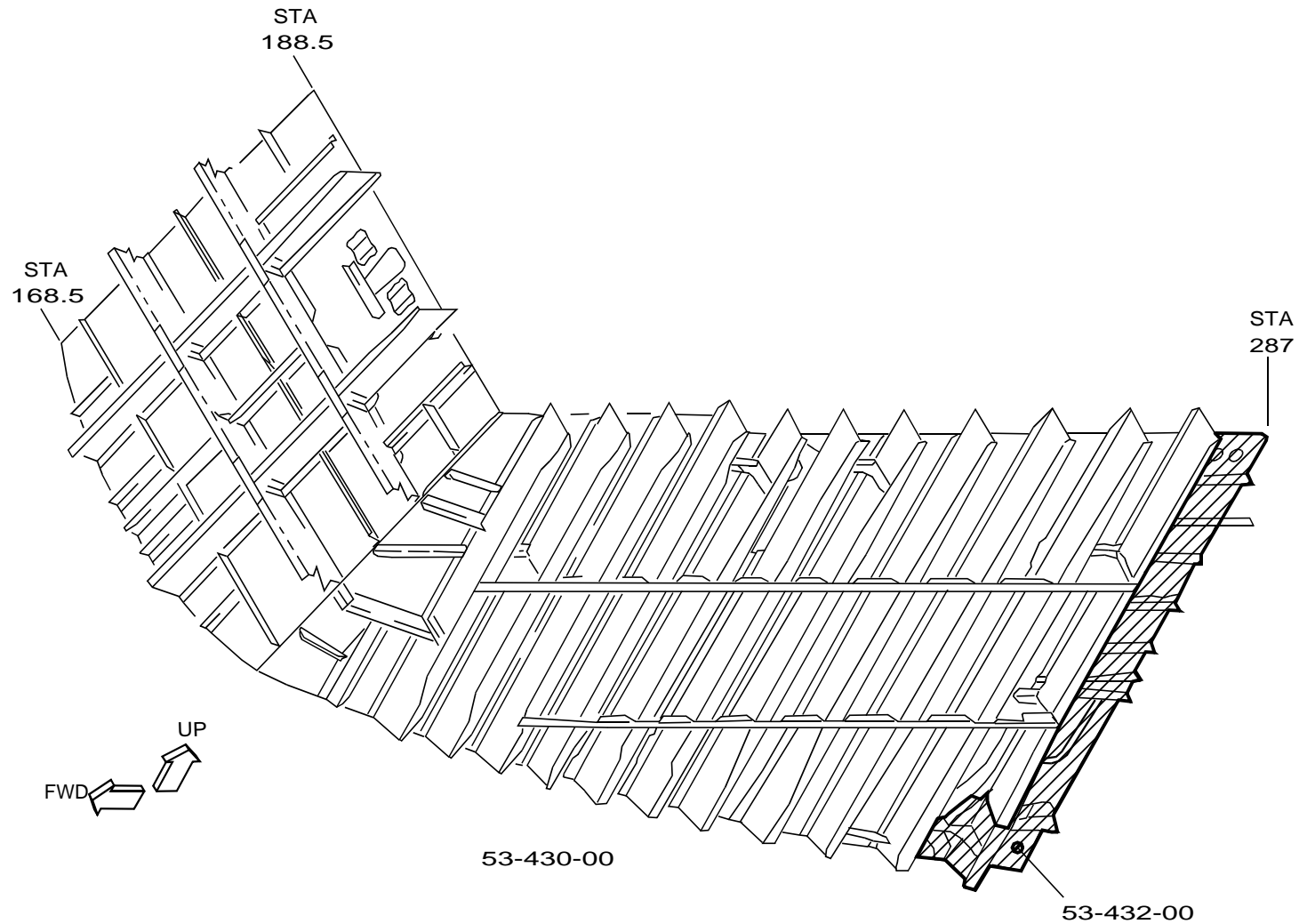


ILLUSTRATION REF. 1-6 BODY STA 132.5 BULKHEAD (AFT SIDE)

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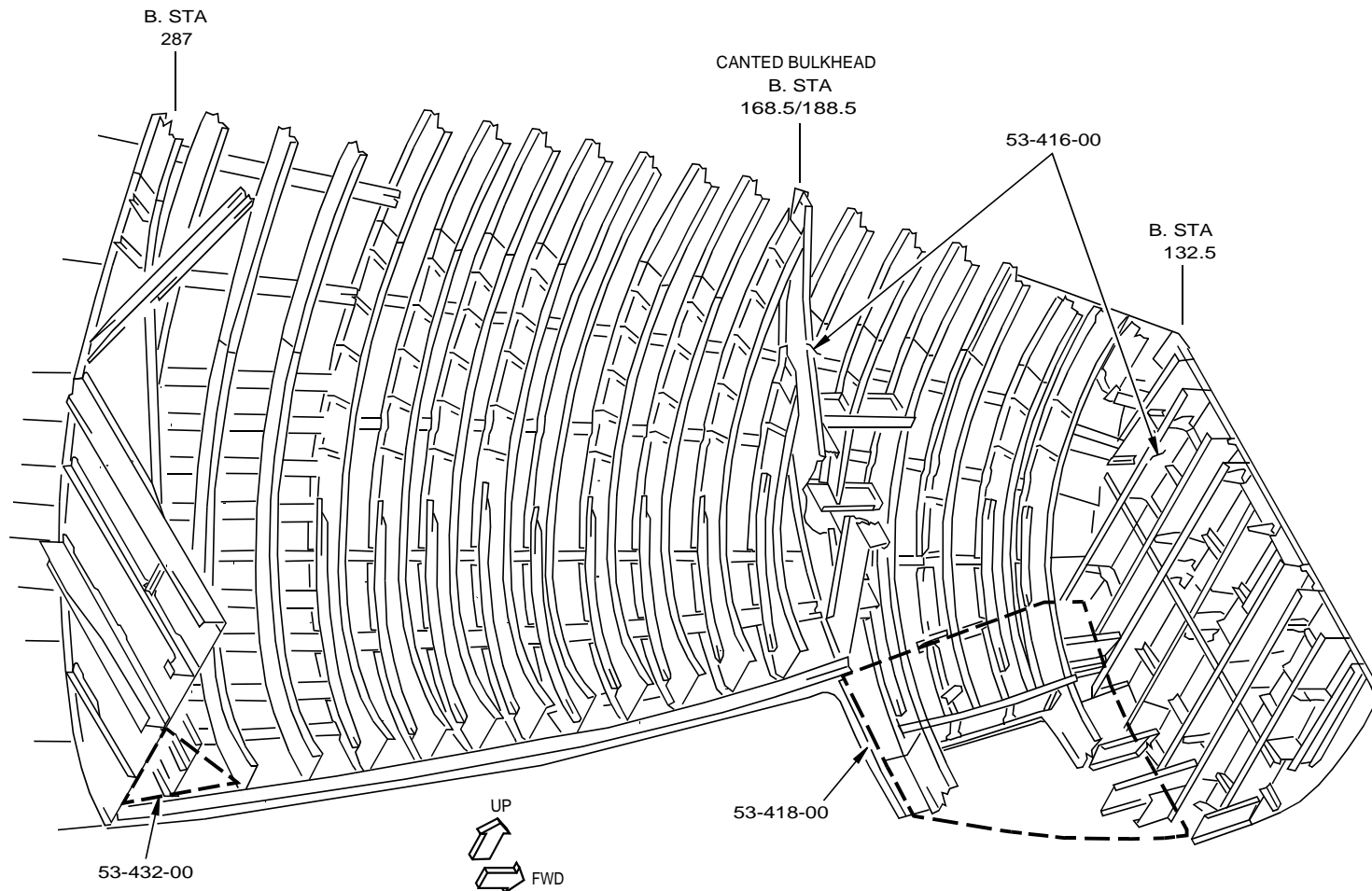
ILLUSTRATION REF. 1-7 NOSE WHEEL WELL LH VERTICAL SIDE PRESSURE PANEL AND CANTED BULKHEAD (RH OPPOSITE)

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ILLUSTRATION REF. 1-8 BODY STRUCTURE UNDER FLOOR FWD BODY STA 132.5 - STA 287 (LH SHOWN)

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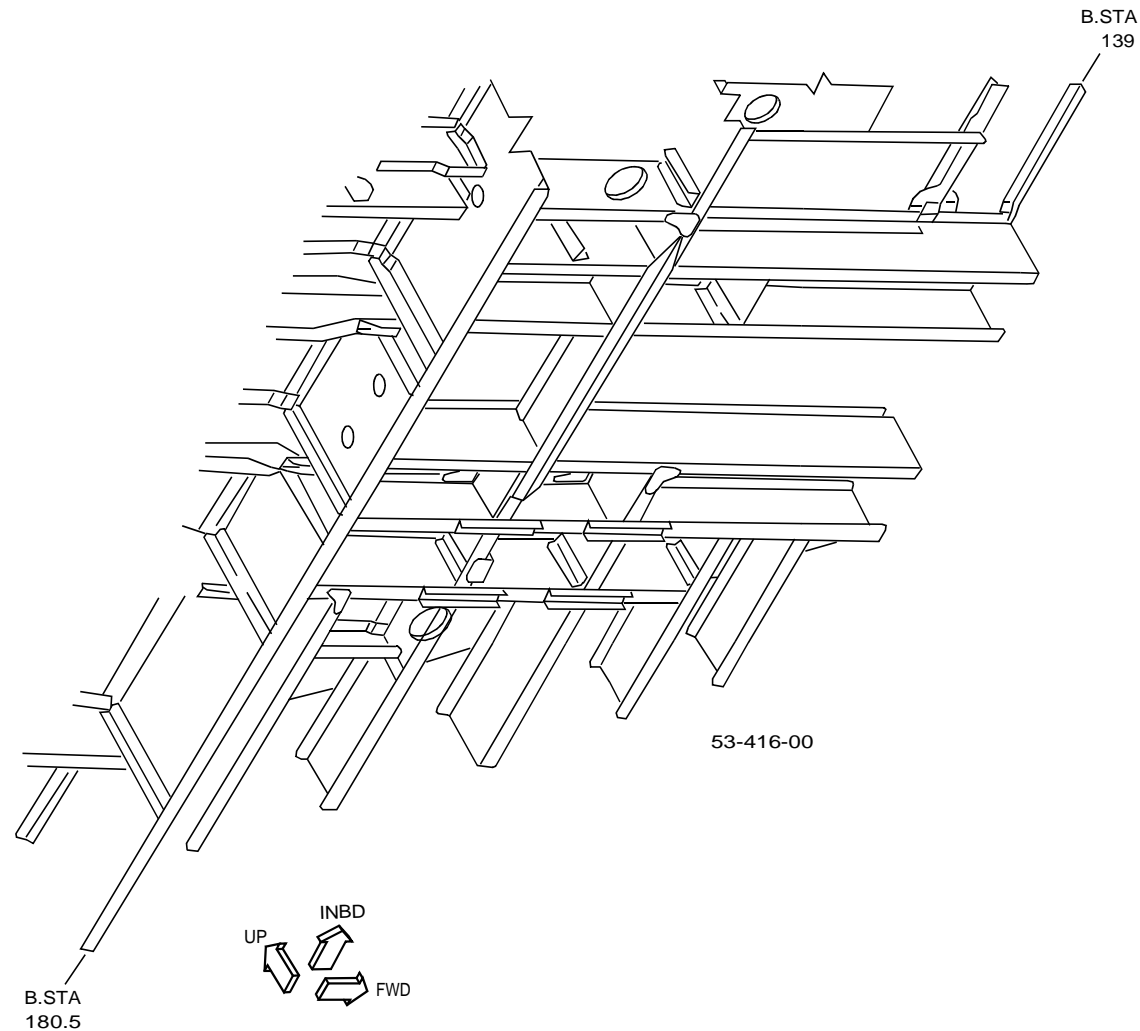


ILLUSTRATION REF. 1-9 CONTROL CABIN FLOOR BEAMS (LH SIDE)

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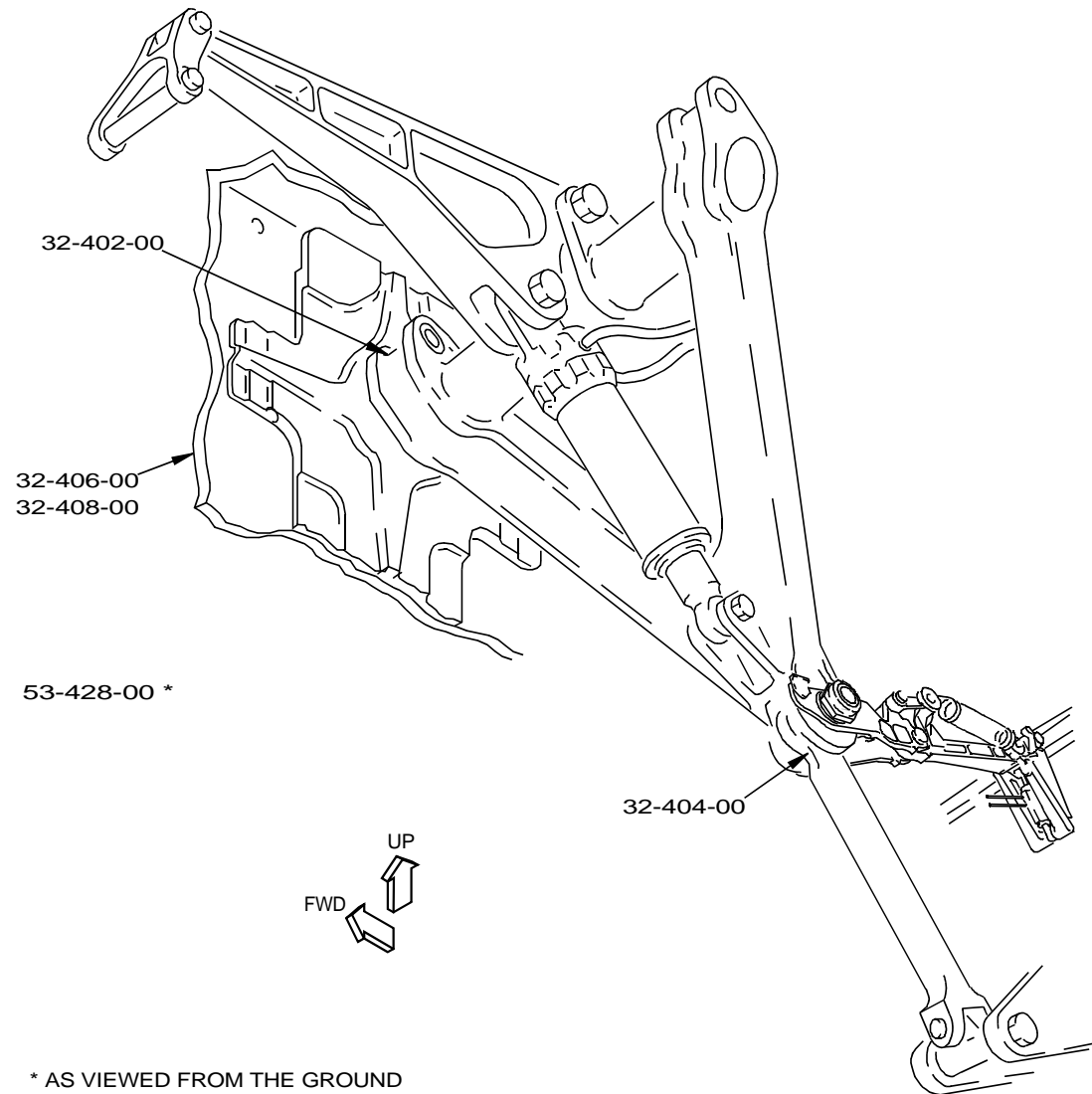


ILLUSTRATION REF. 1-10 NOSE WHEEL WELL

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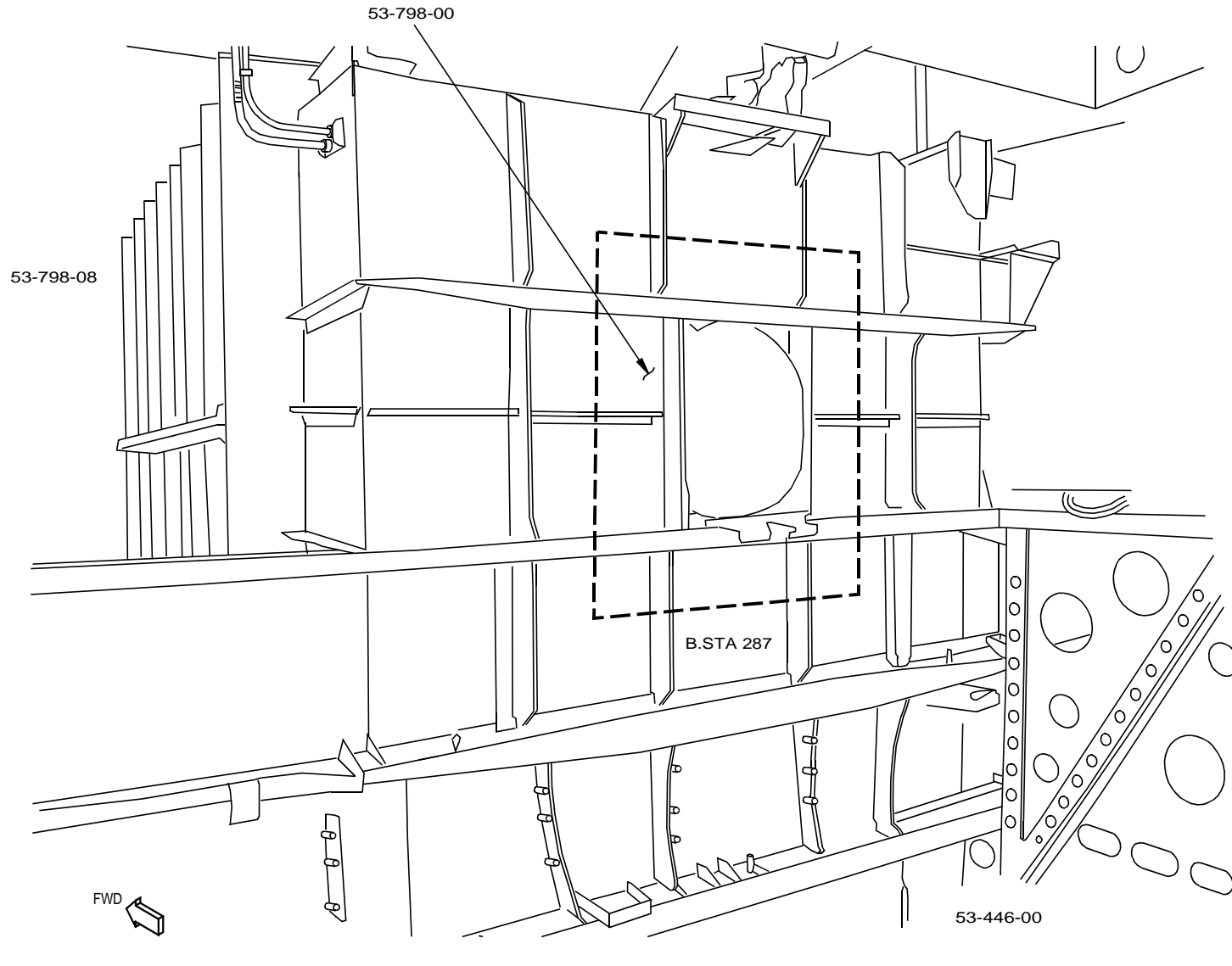
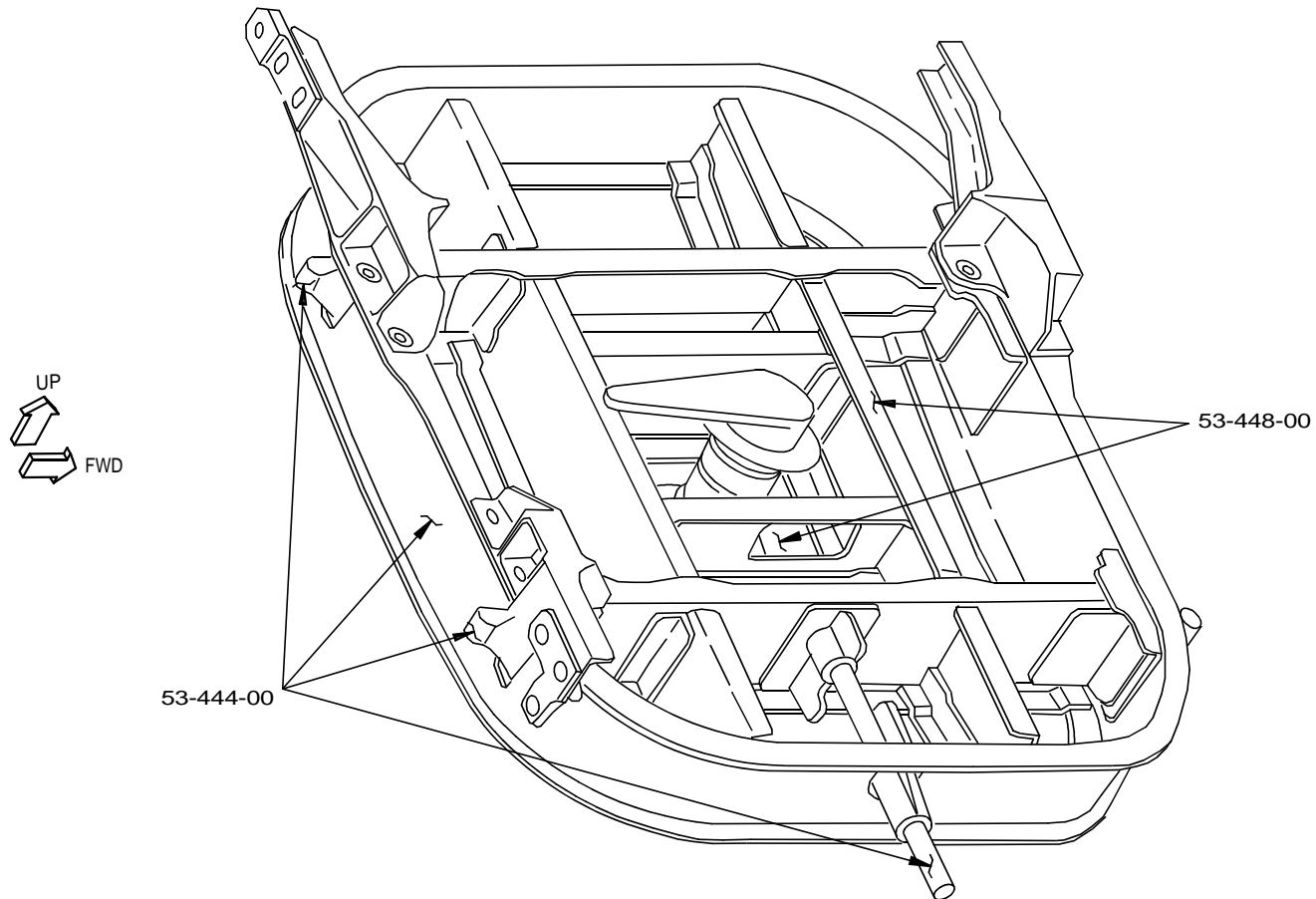


ILLUSTRATION REF. 1-11 FORWARD EQUIPMENT CENTER AT BODY STA 287 BULKHEAD

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ILLUSTRATION REF. 1-12 EQUIPMENT CENTER ACCESS DOOR

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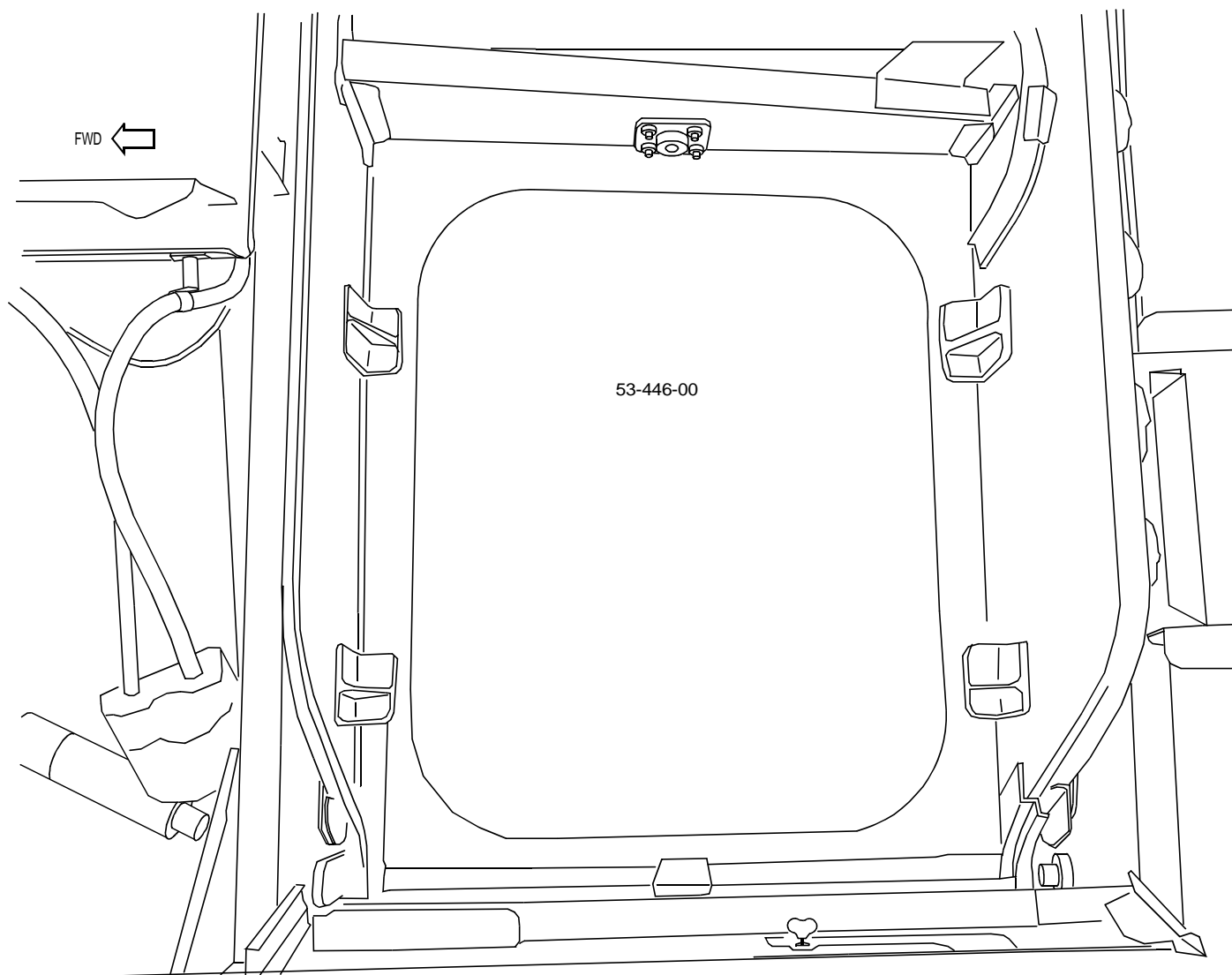


ILLUSTRATION REF. 1-13 EQUIPMENT CENTER ACCESS DOOR CUTOUT

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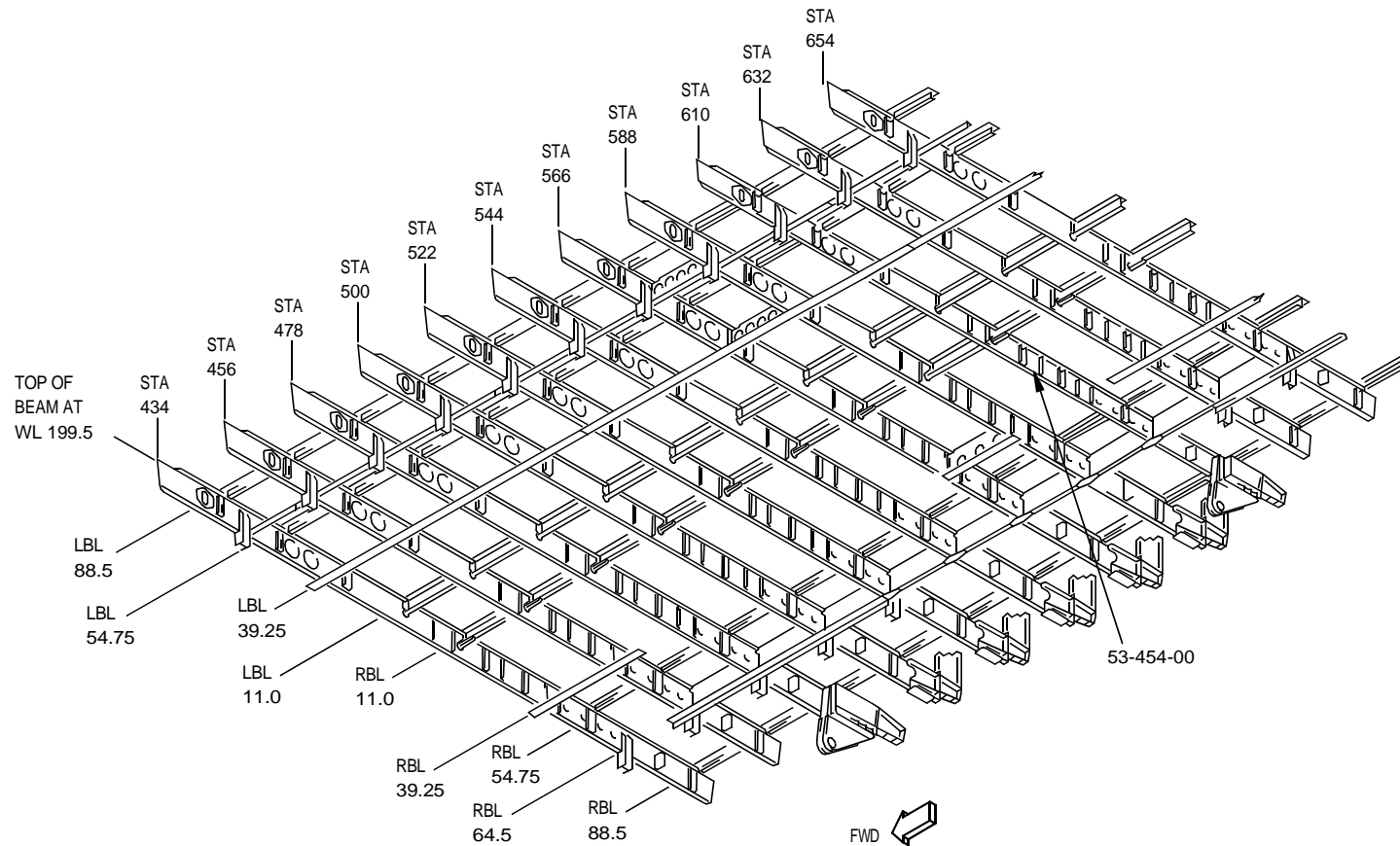


ILLUSTRATION REF. 1-14 CABIN FLOOR BEAM (TYPICAL)

D622T001



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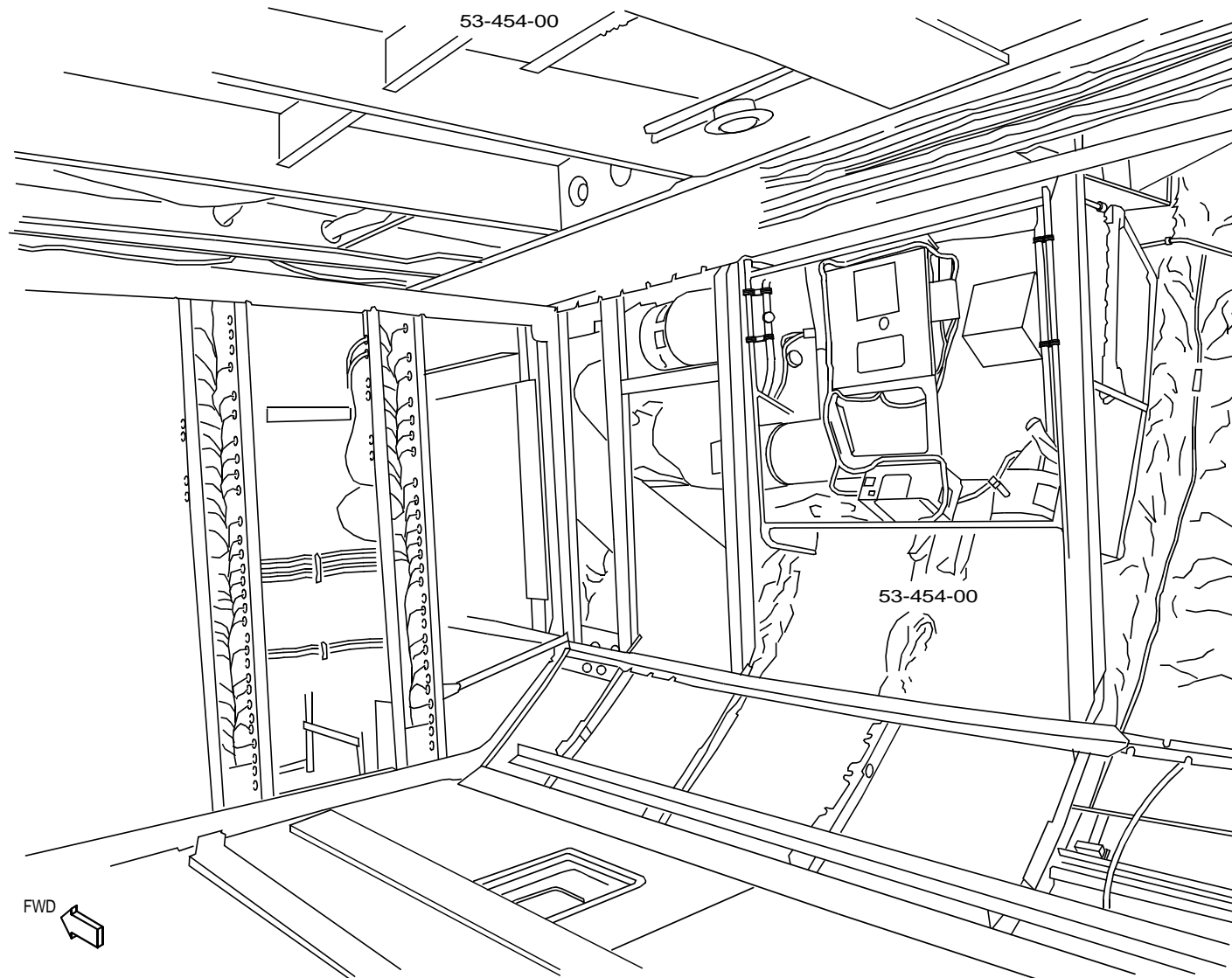
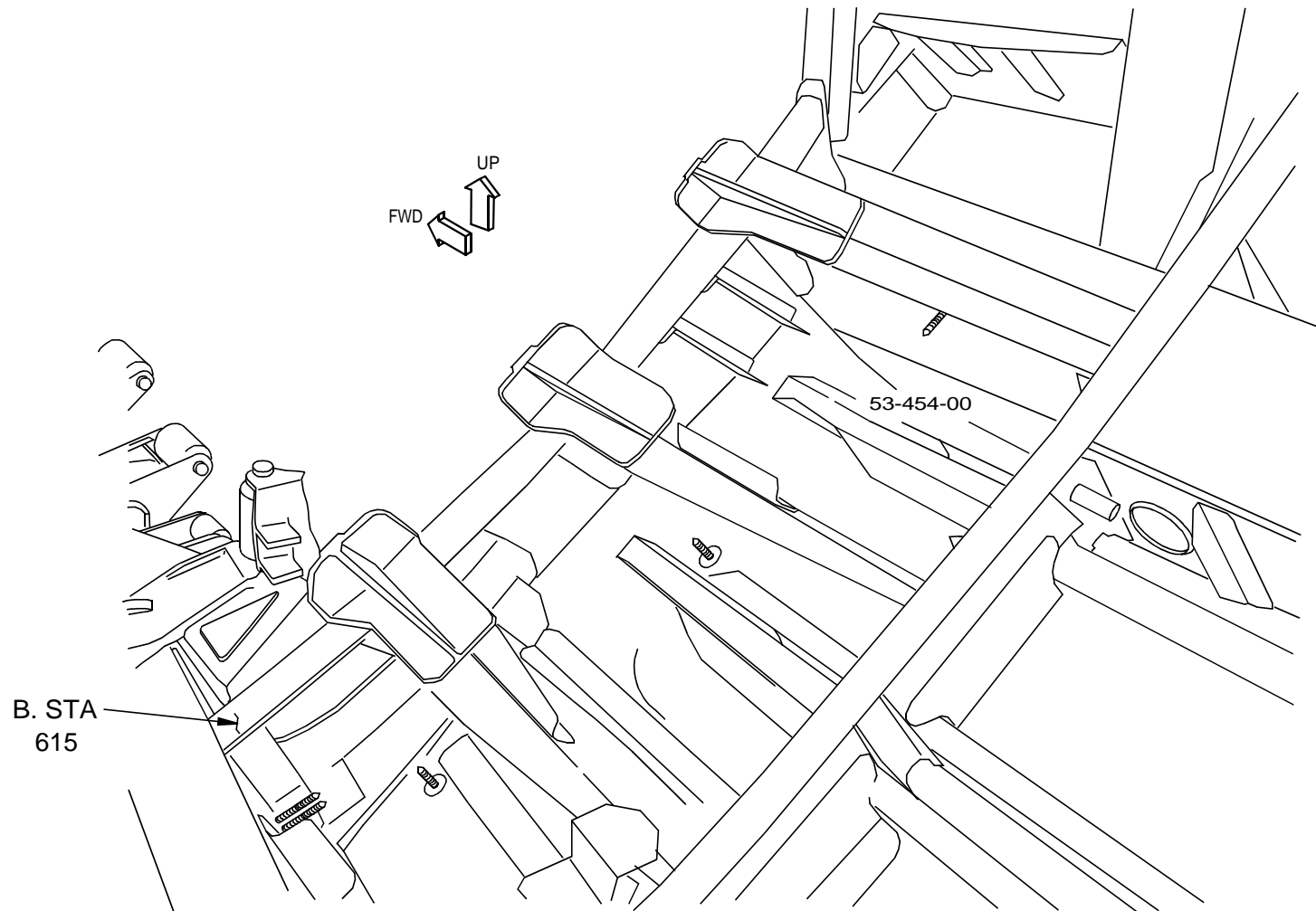


ILLUSTRATION REF. 1-15 FORWARD CARGO COMPARTMENT (RH FORWARD)

D622T001



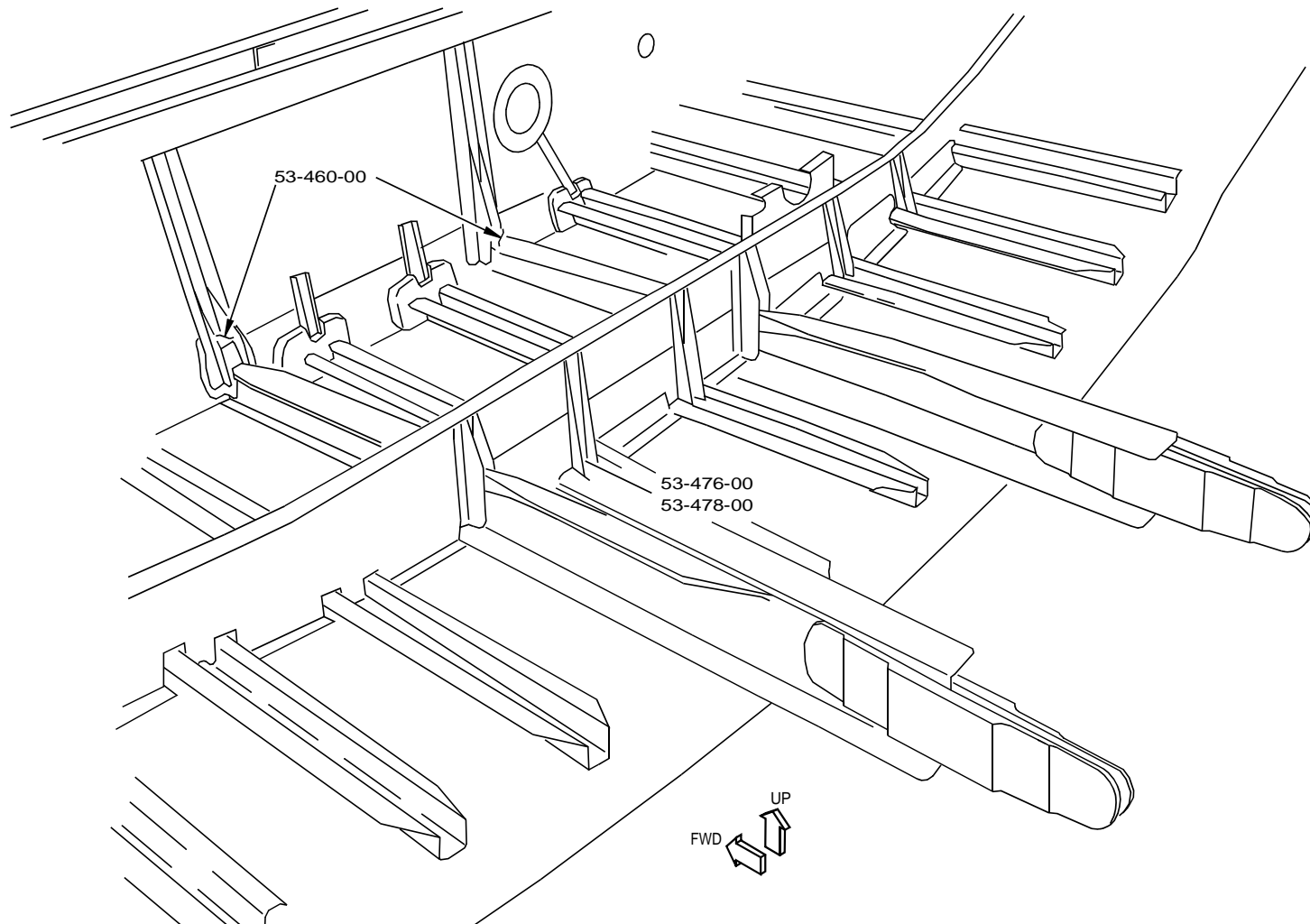
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ILLUSTRATION REF. 1-16 CARGO DOOR CUTOUT (TYPICAL) FORWARD CARGO DOOR SHOWN

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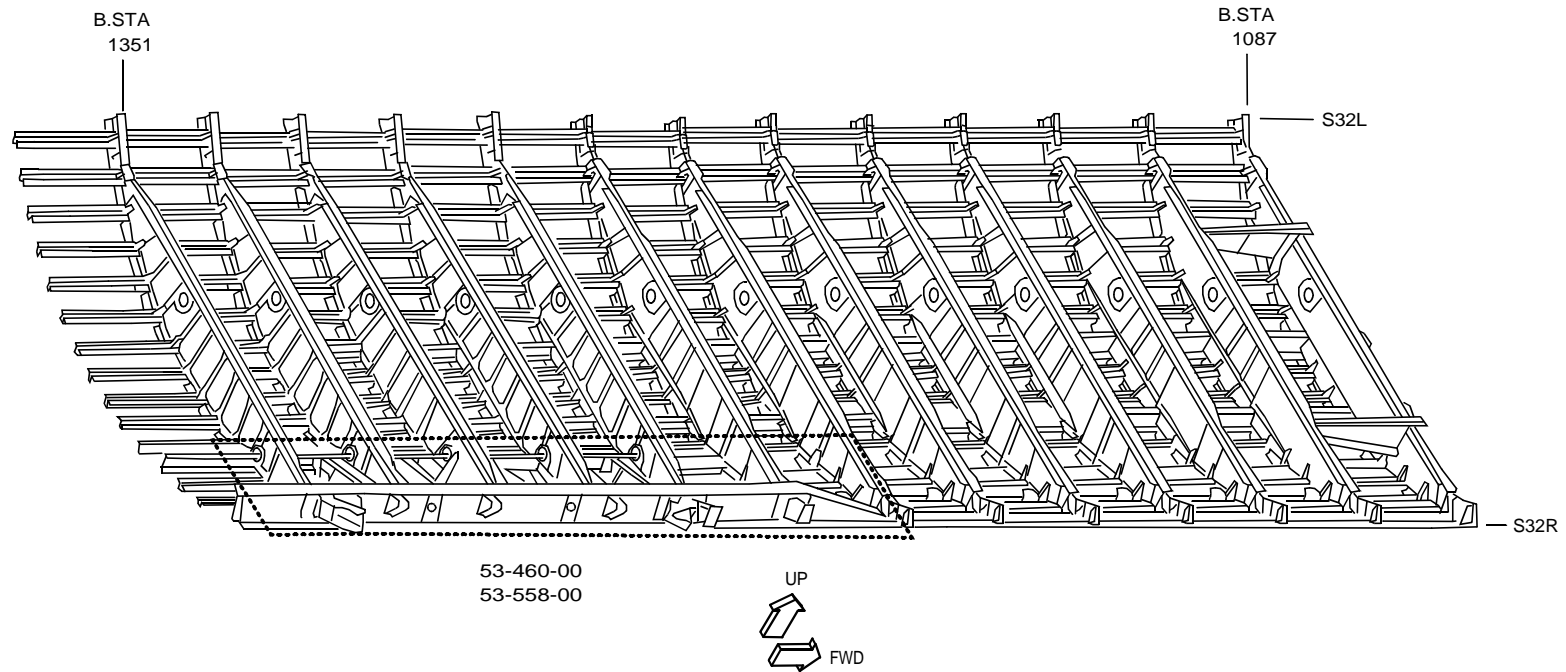
ILLUSTRATION REF. 1-17 KEEL BEAM EXTENSION BODY STA 786

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852518

ILLUSTRATION REF. 1-18 BODY STRUCTURE BELOW CARGO FLOOR (TYPICAL) BODY STA 1087 - STA 1351 SHOWN

D622T001

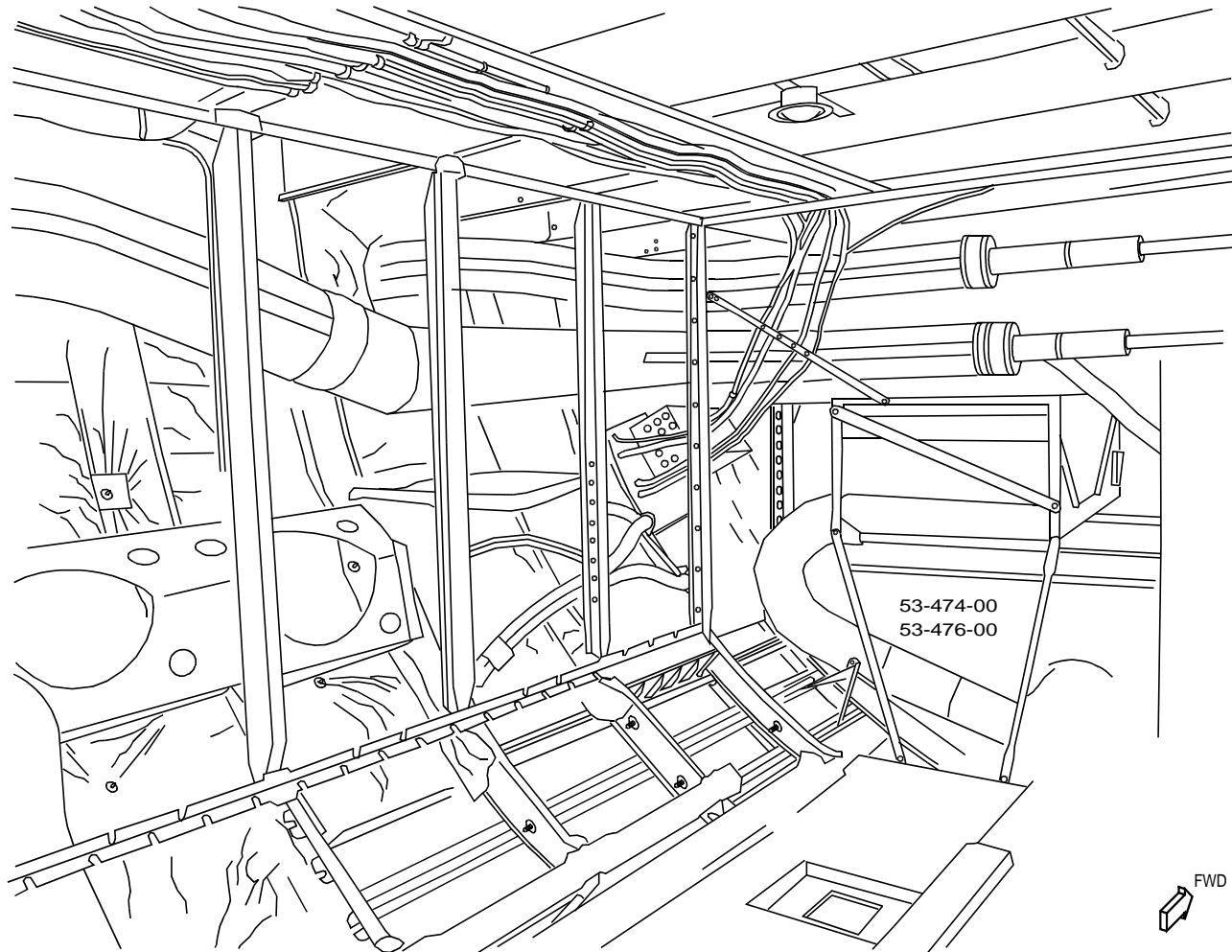
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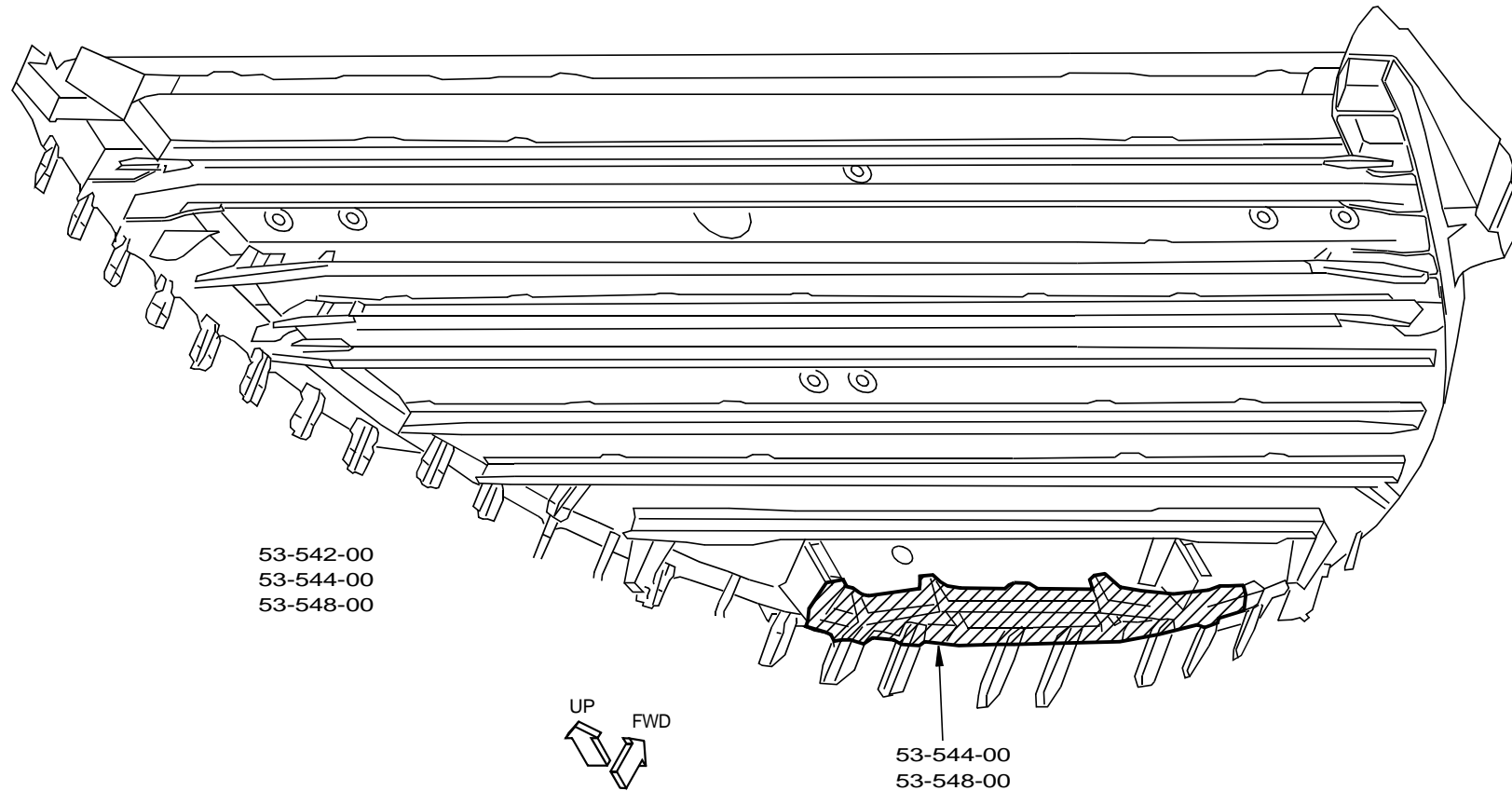
767 MAINTENANCE PLANNING DATA



991944

ILLUSTRATION REF. 1-19 FORWARD CARGO COMPARTMENT (RH AFT)

D622T001



852724

ILLUSTRATION REF. 1-20 AFT WHEEL WELL BULKHEAD, BODY STATION 1065

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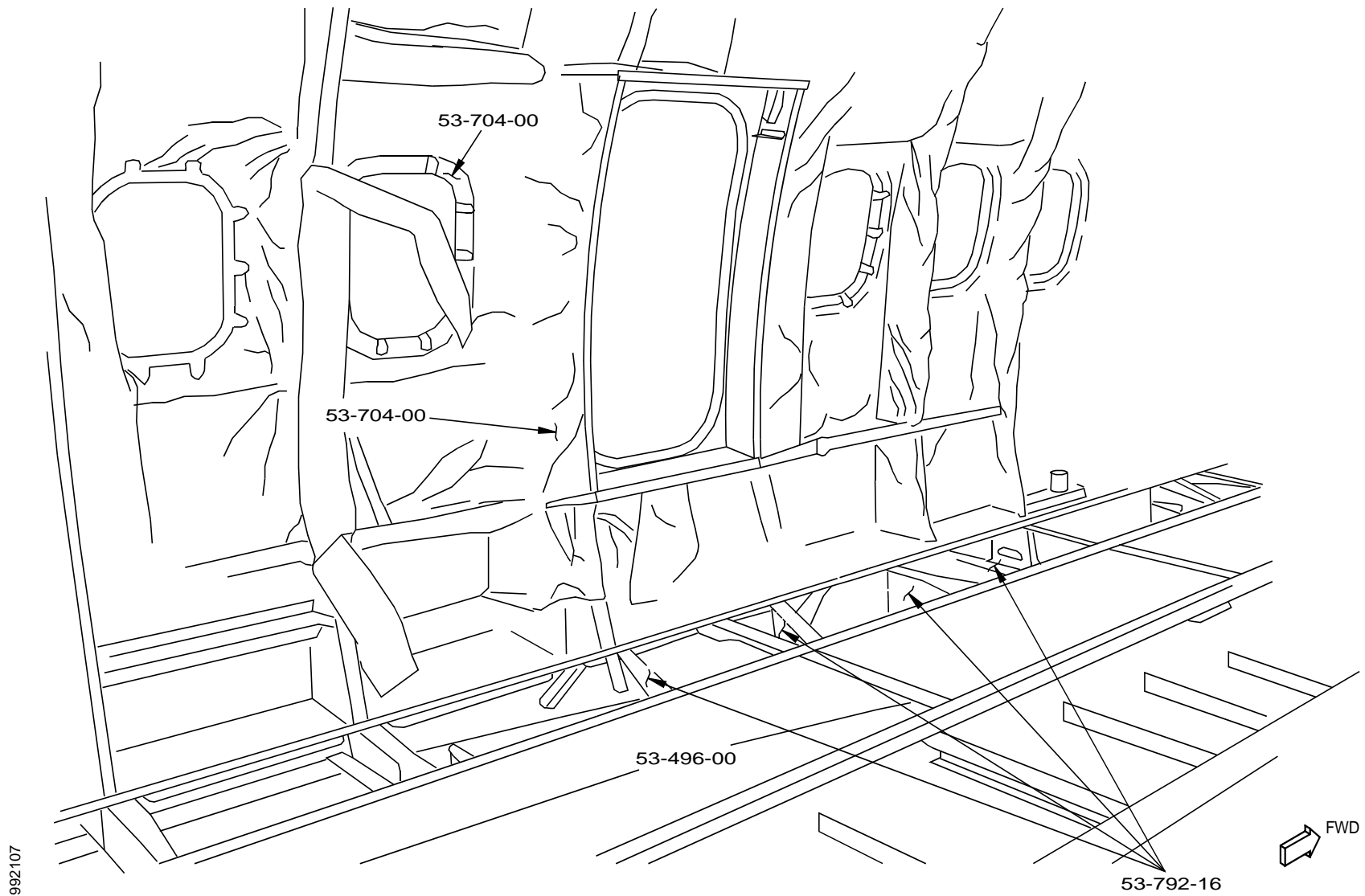
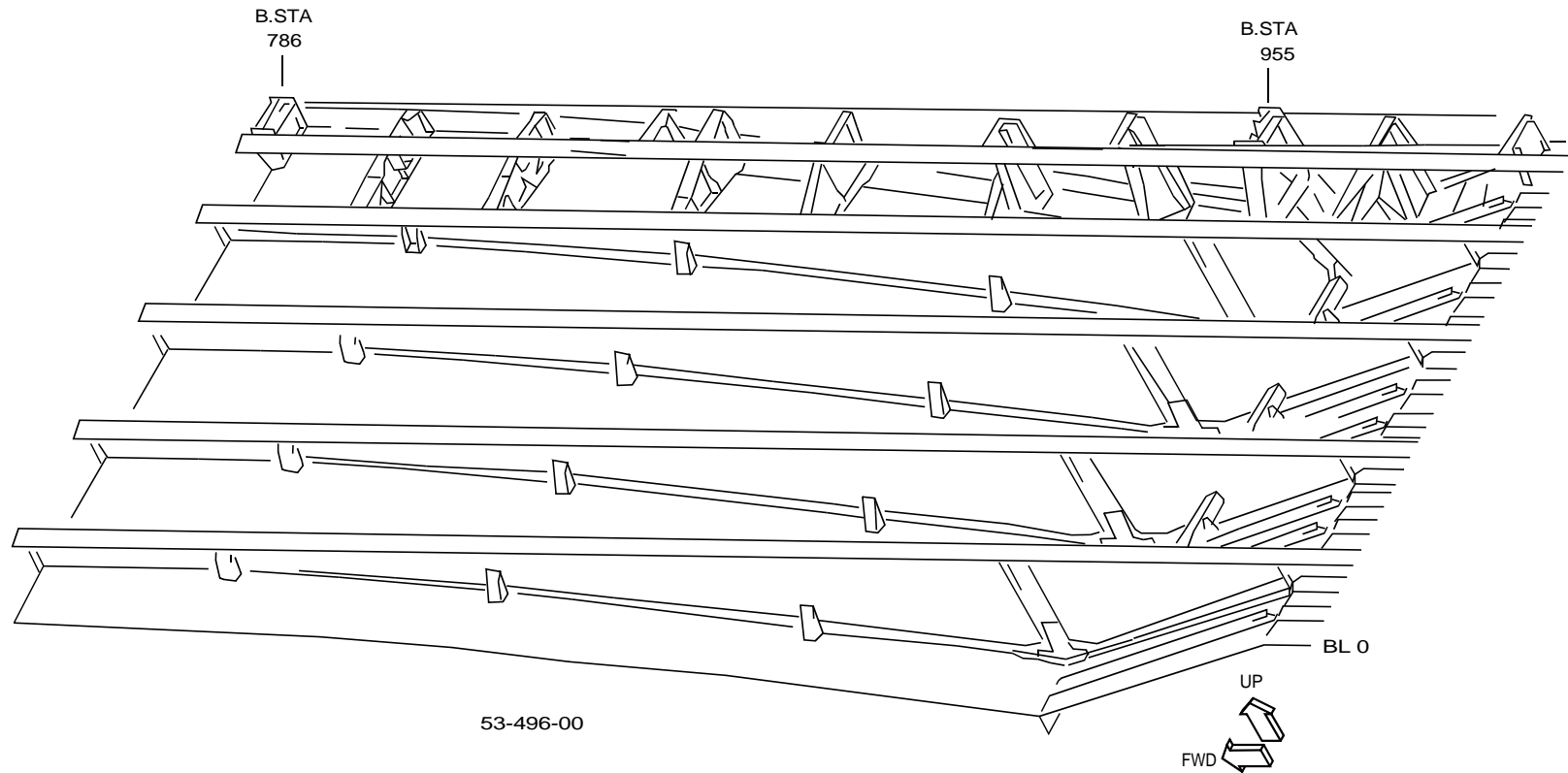


ILLUSTRATION REF. 1-21 PASSENGER CABIN AT WING CENTER SECTION

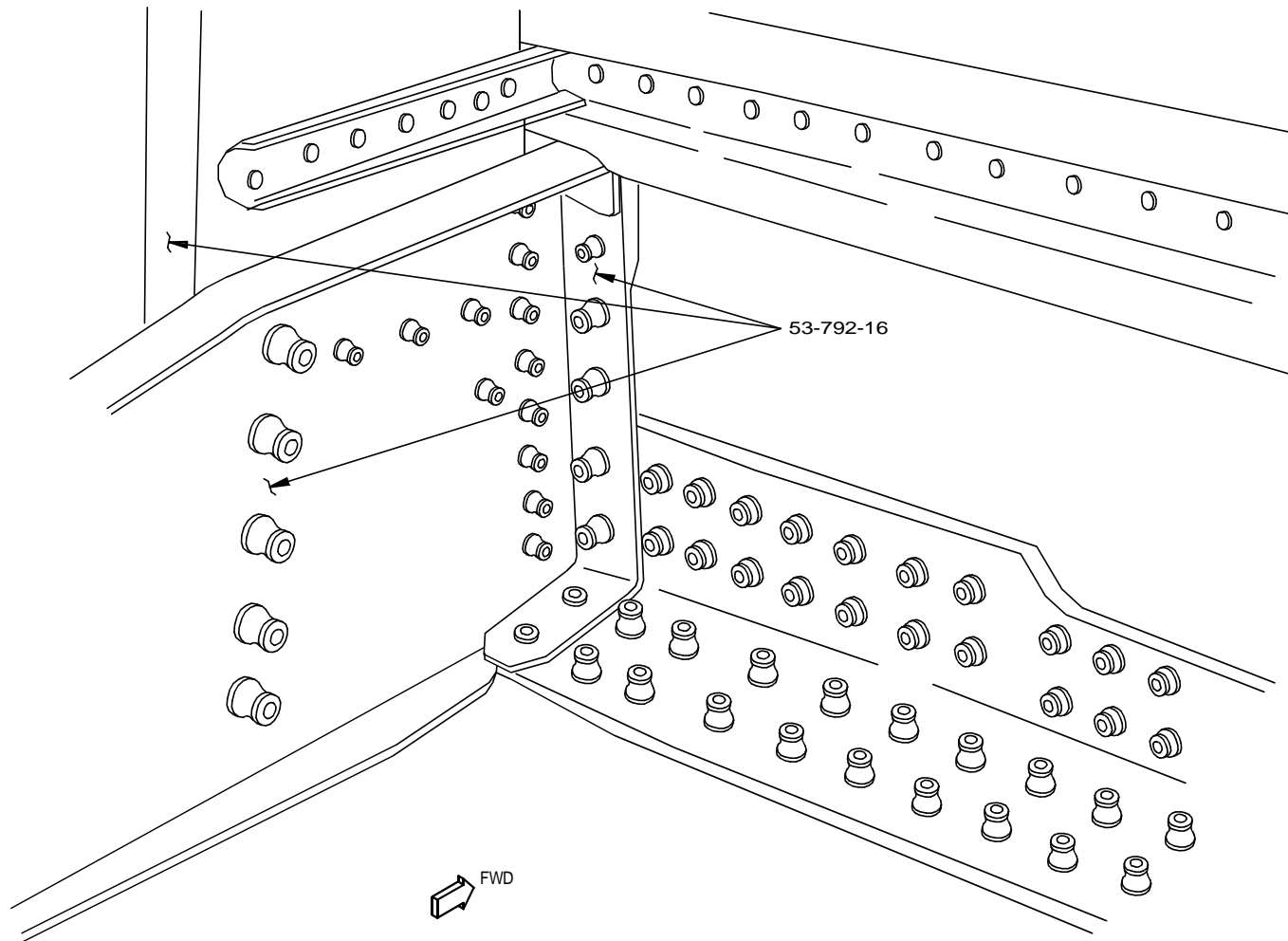
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ILLUSTRATION REF. 1-22 BODY BELOW FLOOR AND WING CENTER SECTION - UPPER SURFACE RH SIDE

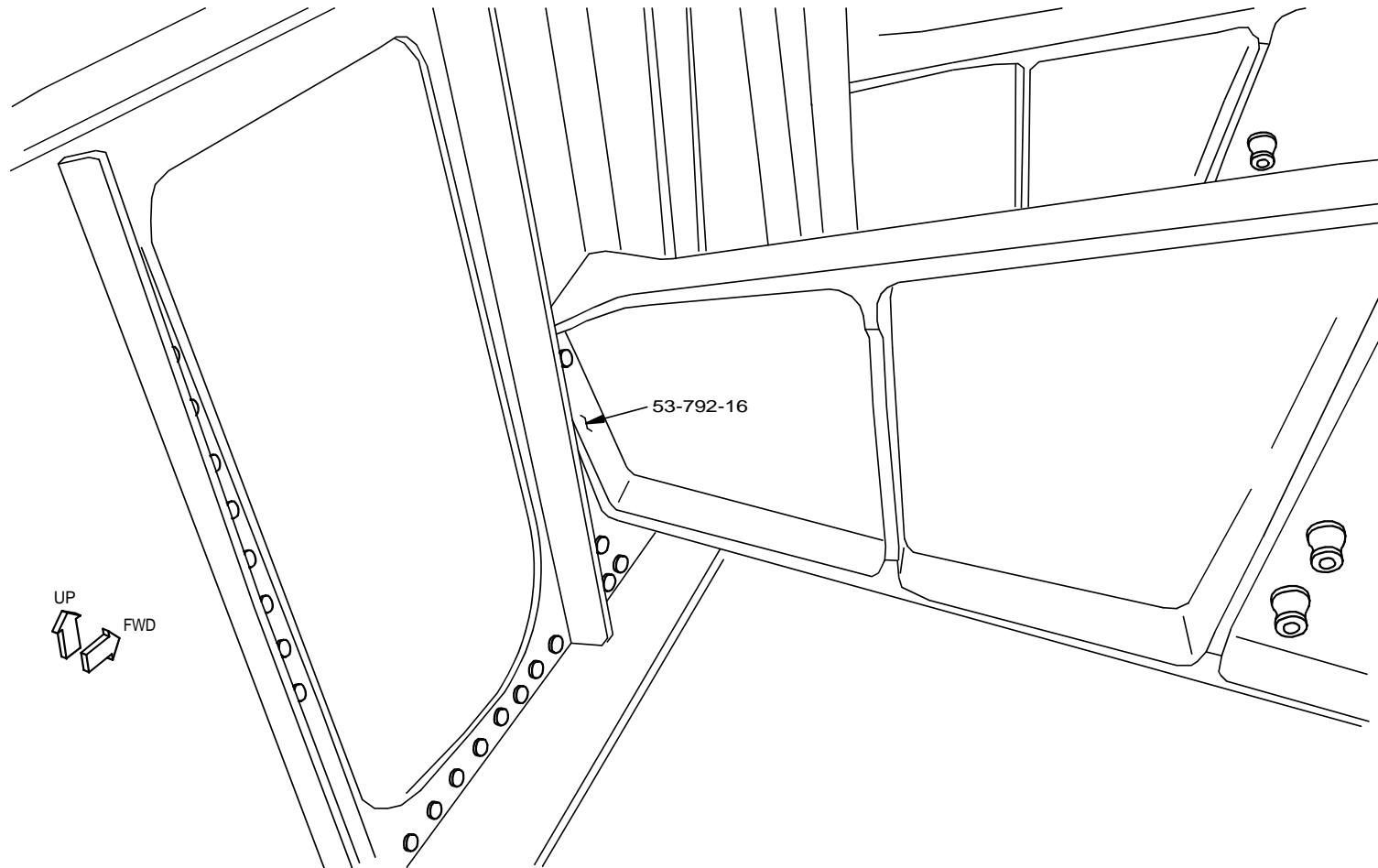
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ILLUSTRATION REF. 1-23 BODY BELOW FLOOR AT STUB BEAMS

D622T001



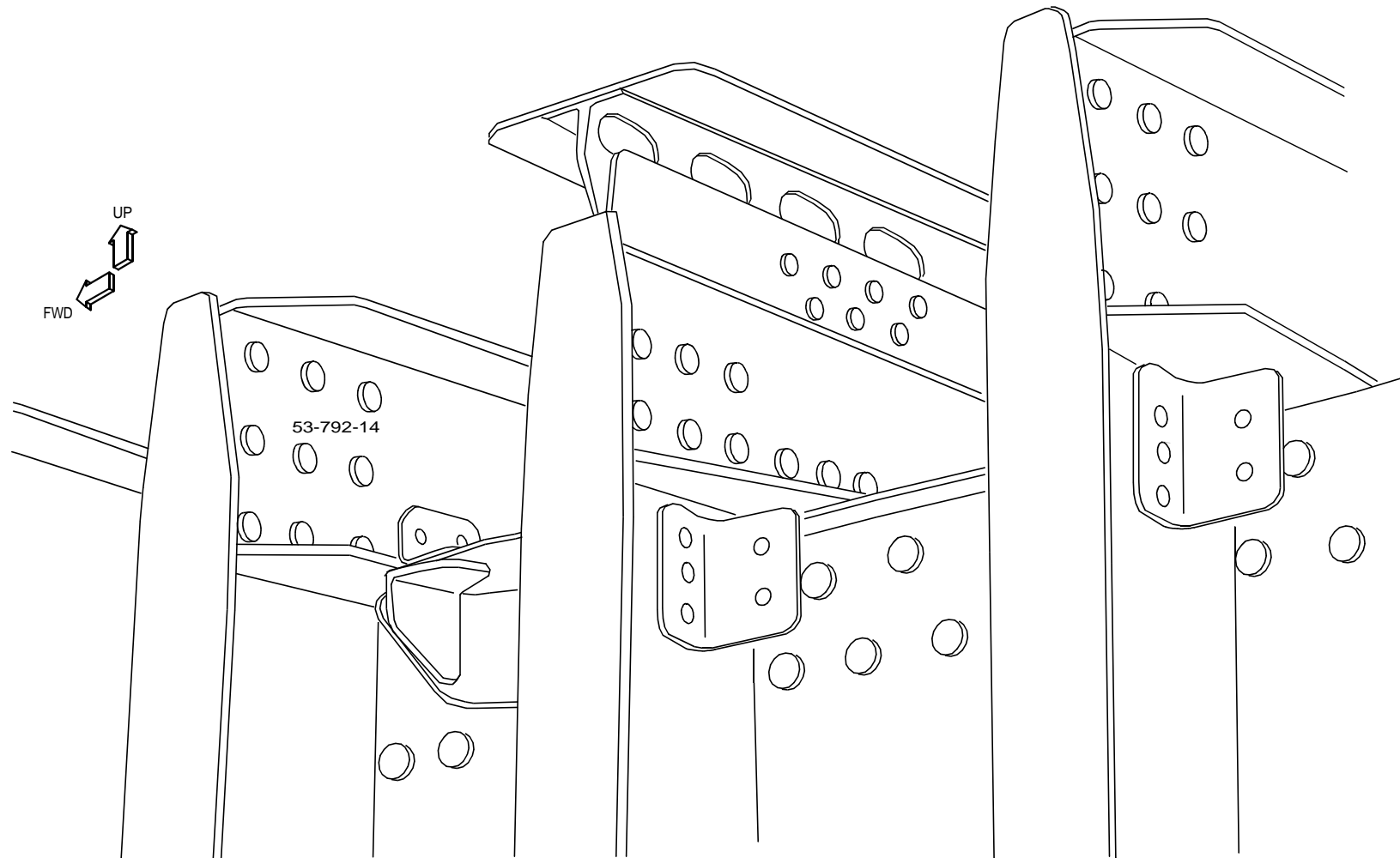
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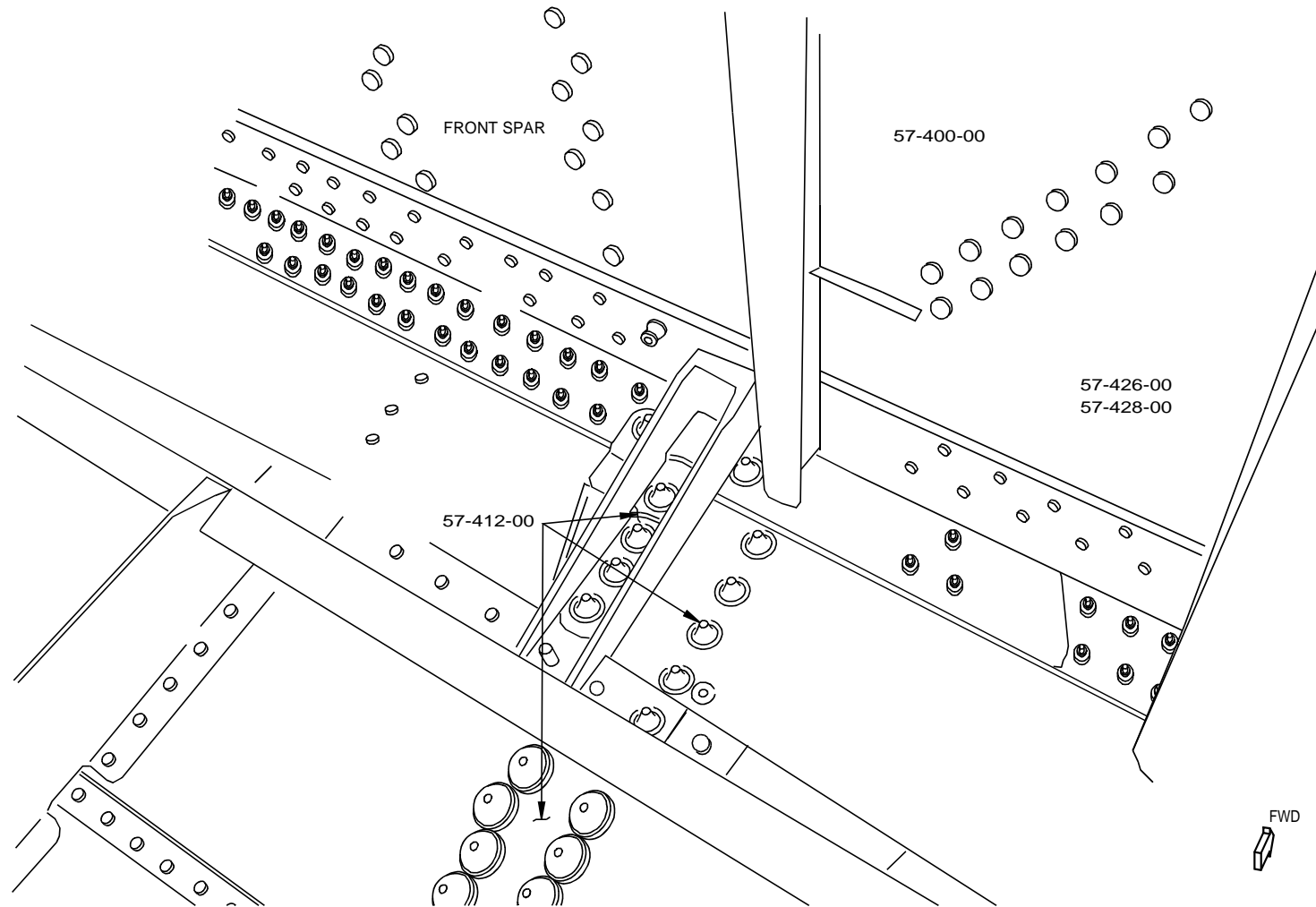
ILLUSTRATION REF. 1-25 BODY BELOW FLOOR - STA 955.1

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992115

ILLUSTRATION REF. 1-26 WING CENTER SECTION - LOWER SURFACE AT BL 70 - INTERNAL

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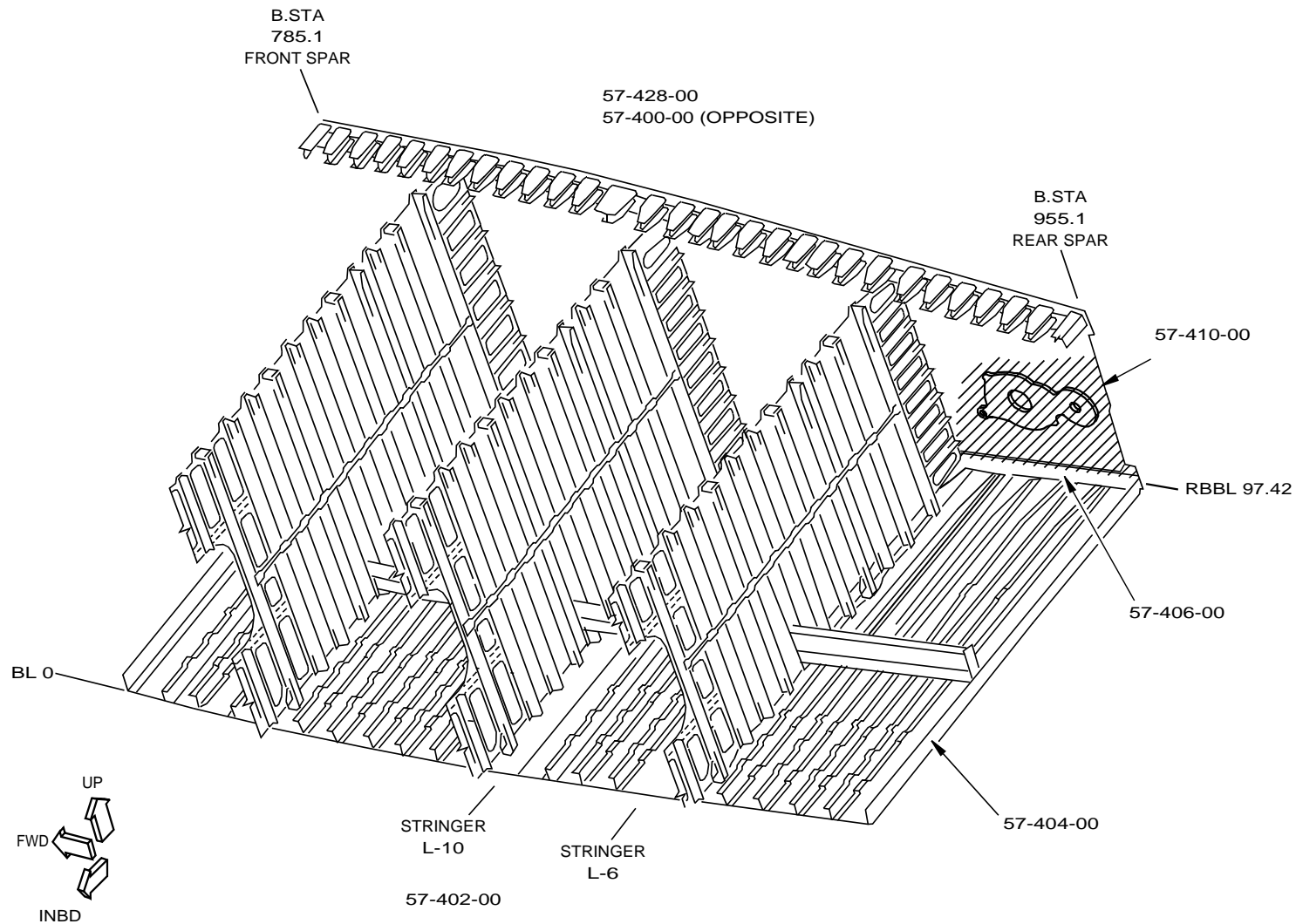
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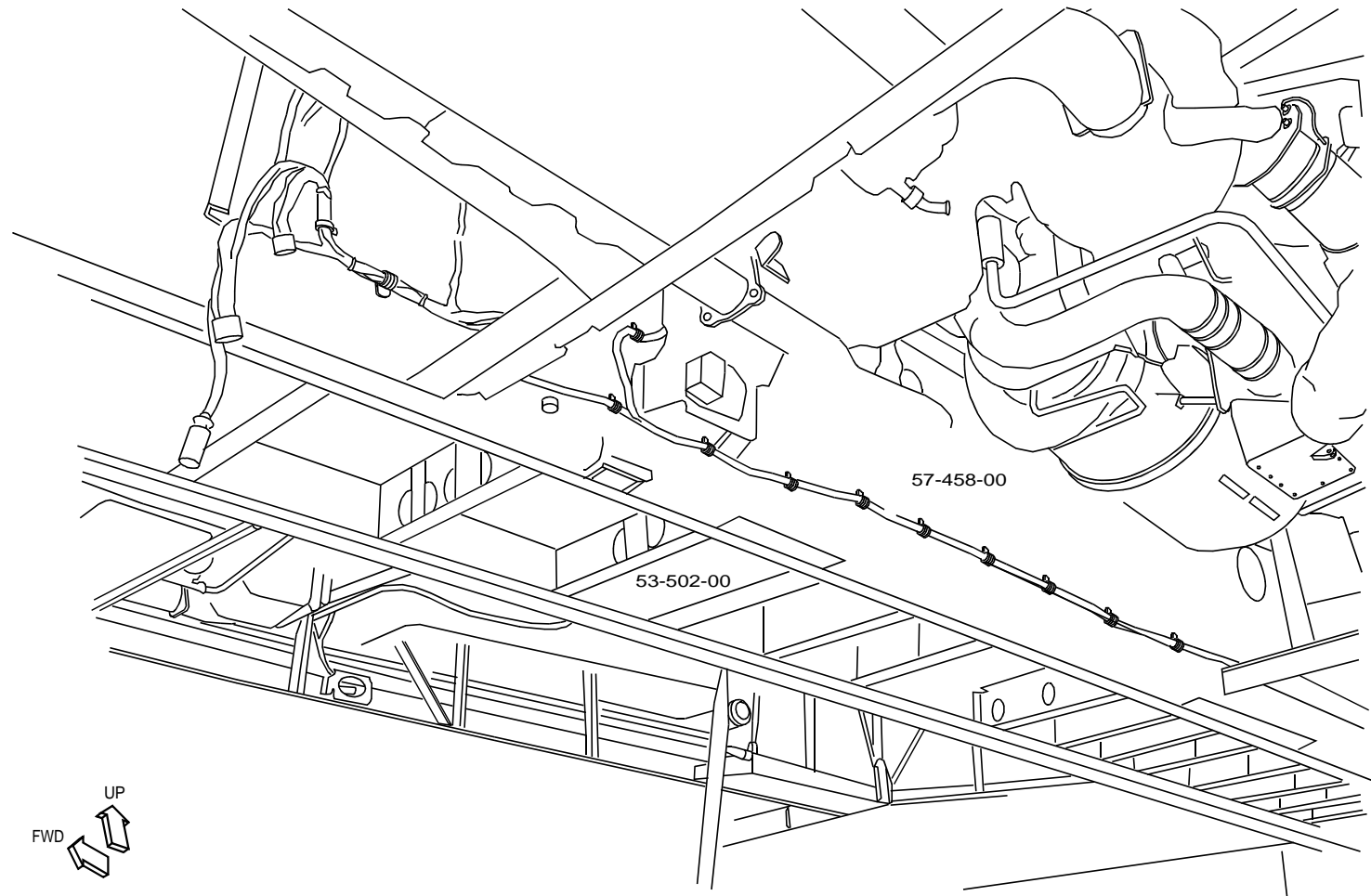
ILLUSTRATION REF. 1-27 WING CENTER SECTION INTERNAL STRUCTURE - RH SIDE

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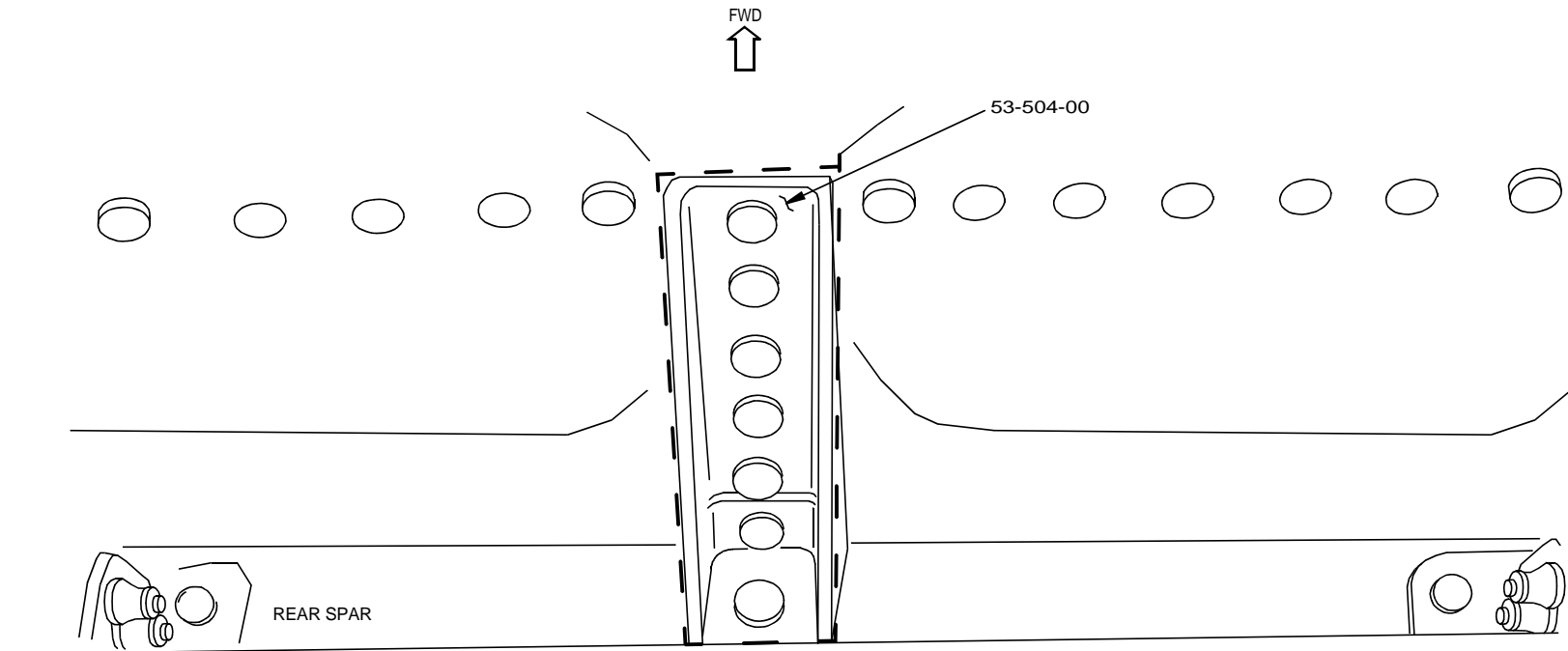
ILLUSTRATION REF. 1-28 KEEL BEAM AT ENVIRONMENTAL CONTROL SYSTEM BAY

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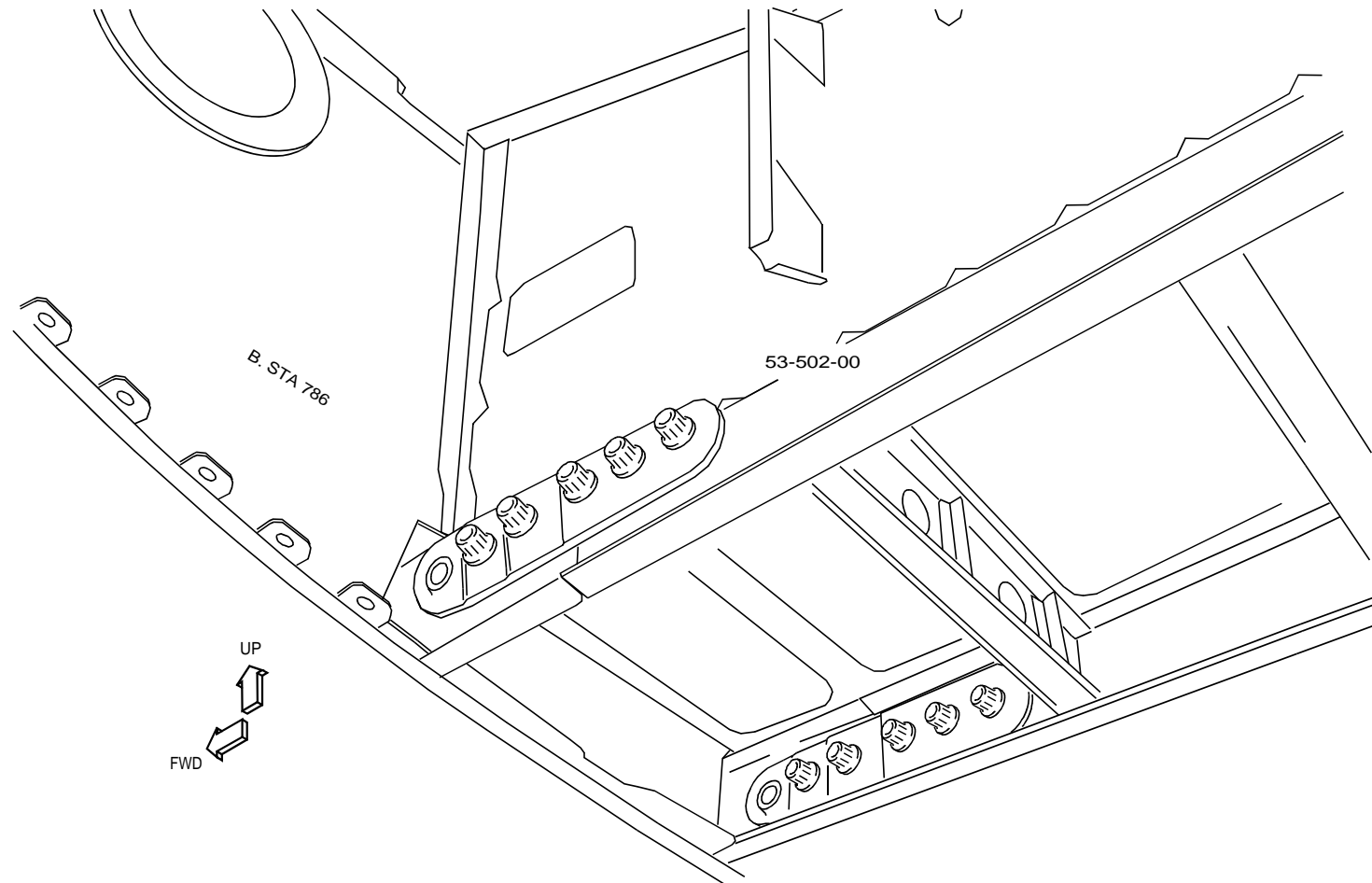
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992216

ILLUSTRATION REF. 1-29 WING CENTER SECTION - LOWER SURFACE

D622T001



992259

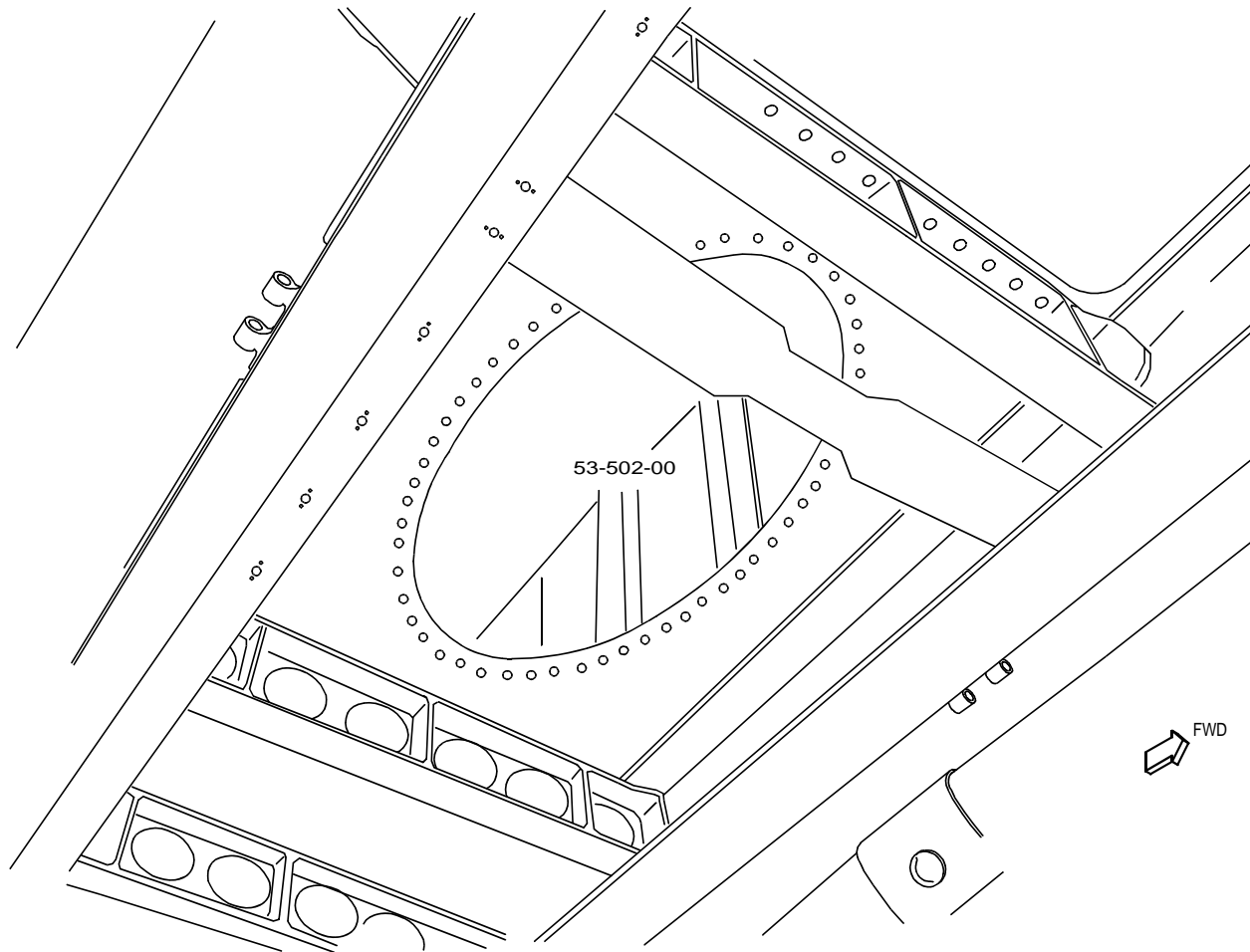
ILLUSTRATION REF. 1-30 WING CENTER SECTION LOWER SURFACE KEEL BEAM AT BODY STATION 786 BULKHEAD

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993735

ILLUSTRATION REF. 1-31 KEEL BEAM AND ACCESS HOLE AT WING CENTER SECTION

D622T001

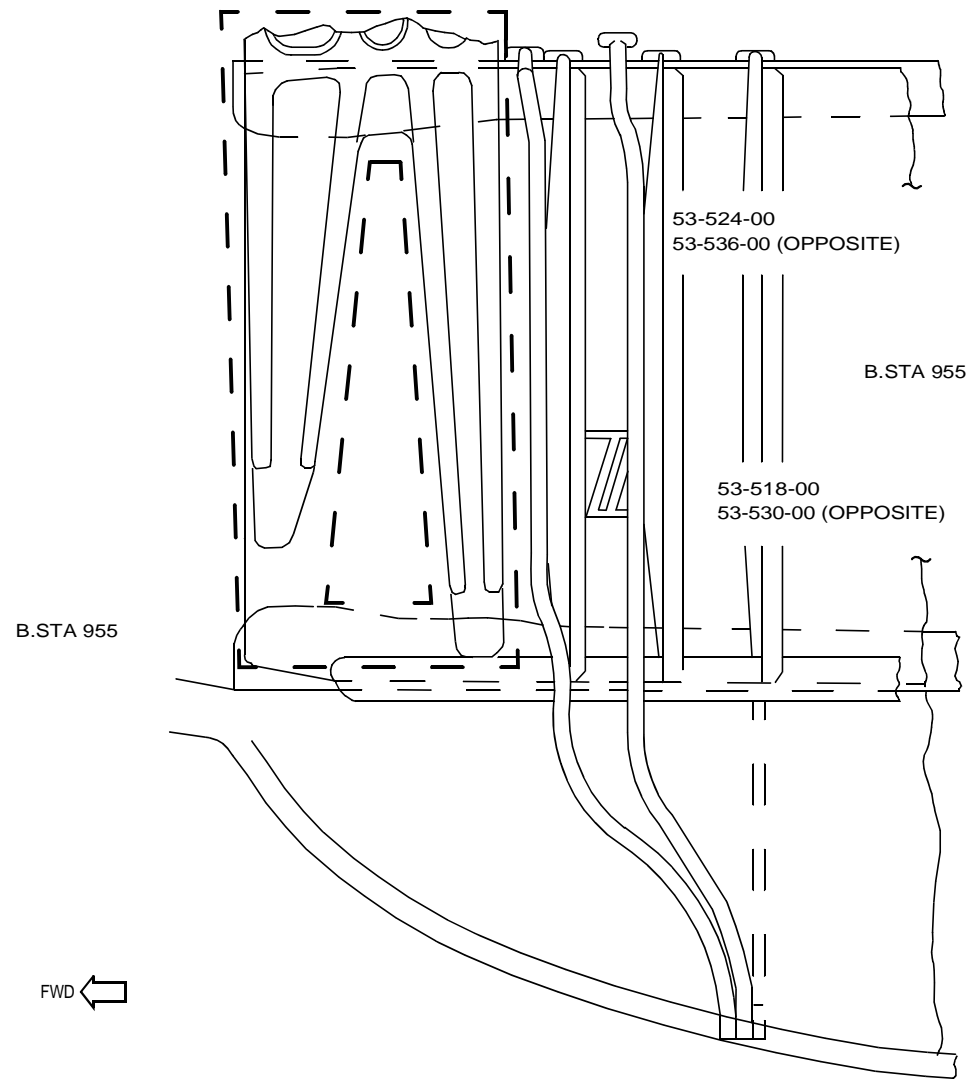


ILLUSTRATION REF. 1-32 MAIN LANDING GEAR WHEEL WELL - FORWARD LH SIDE

D622T001

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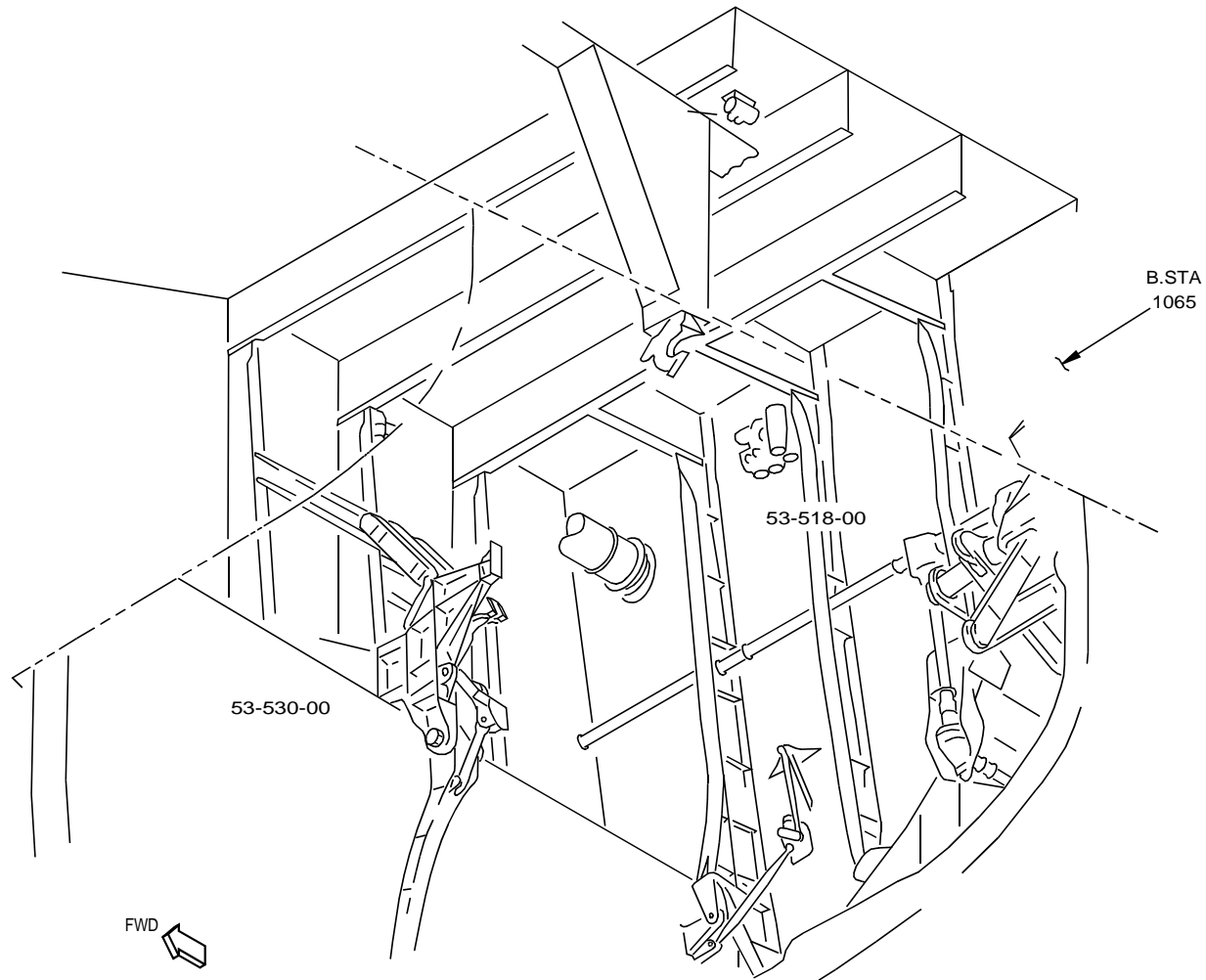
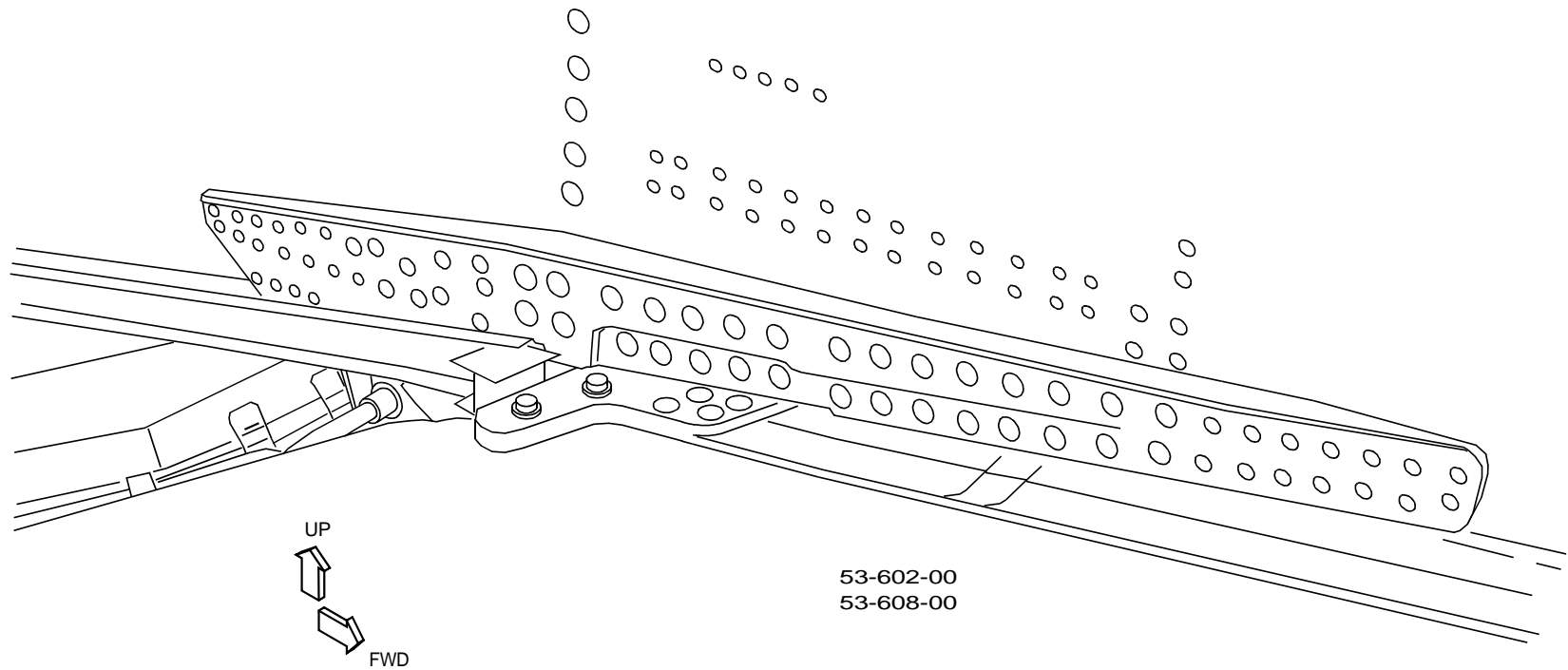


ILLUSTRATION REF. 1-33 MAIN LANDING GEAR WHEEL WELL - AFT LH SIDE

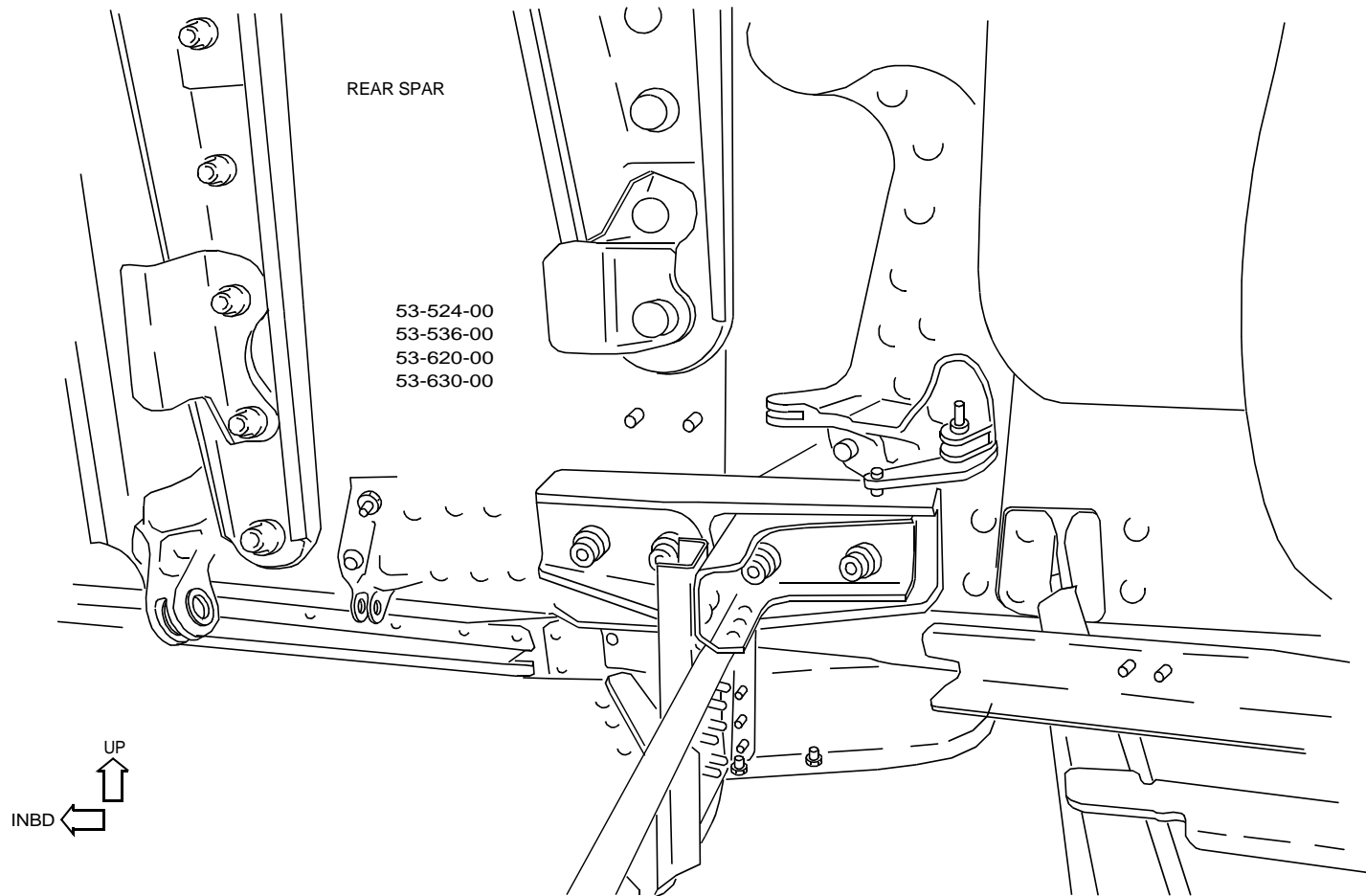
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ILLUSTRATION REF. 1-34 WING UPPER SURFACE AND SIDE OF BODY SPLICE

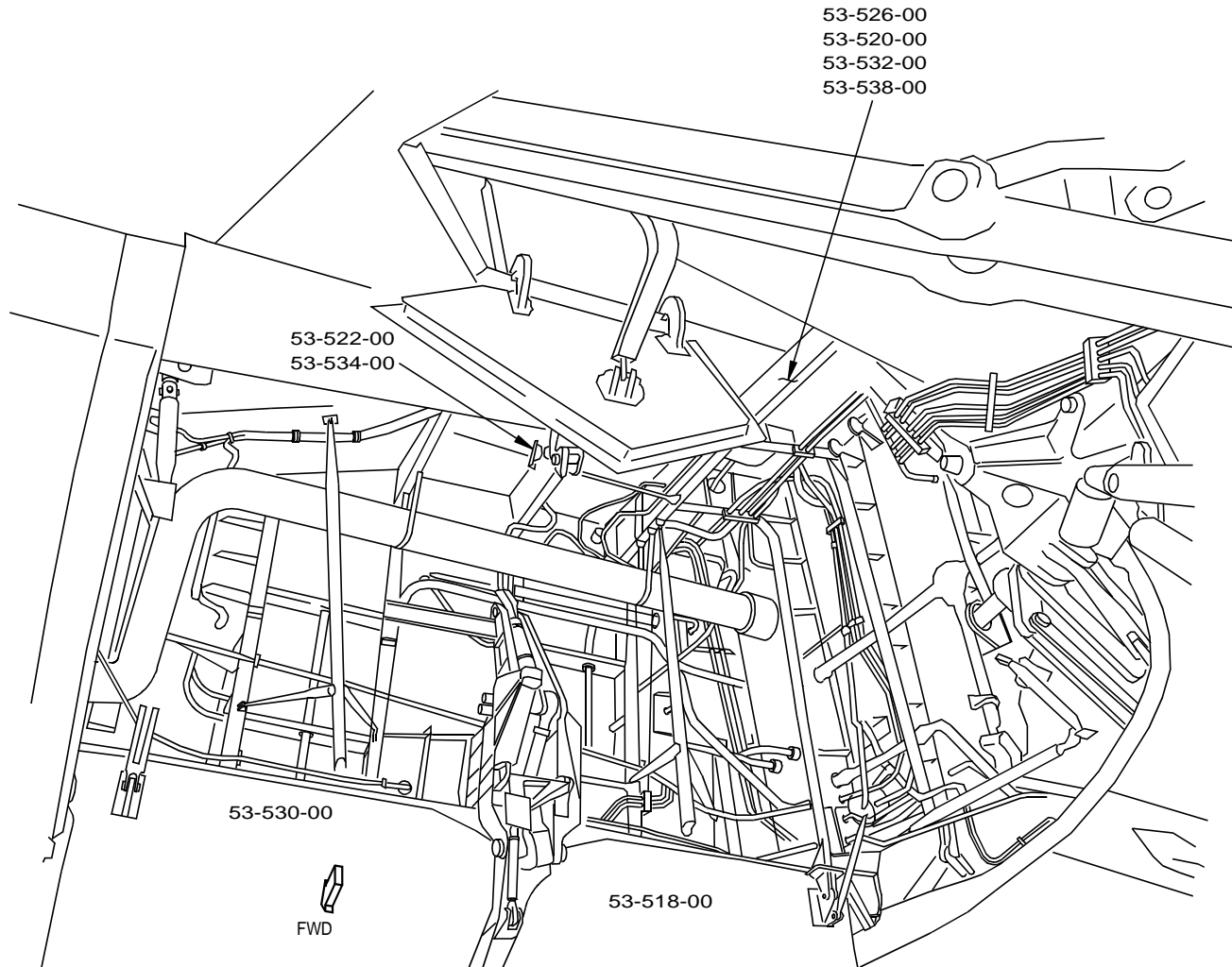
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ILLUSTRATION REF. 1-35 WING REAR SPAR BULKHEAD AT MLG WHEEL WELL

D622T001



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ILLUSTRATION REF. 1-36 MAIN LANDING GEAR WHEEL WELL - LH SHOWN, RH OPPOSITE

D622T001



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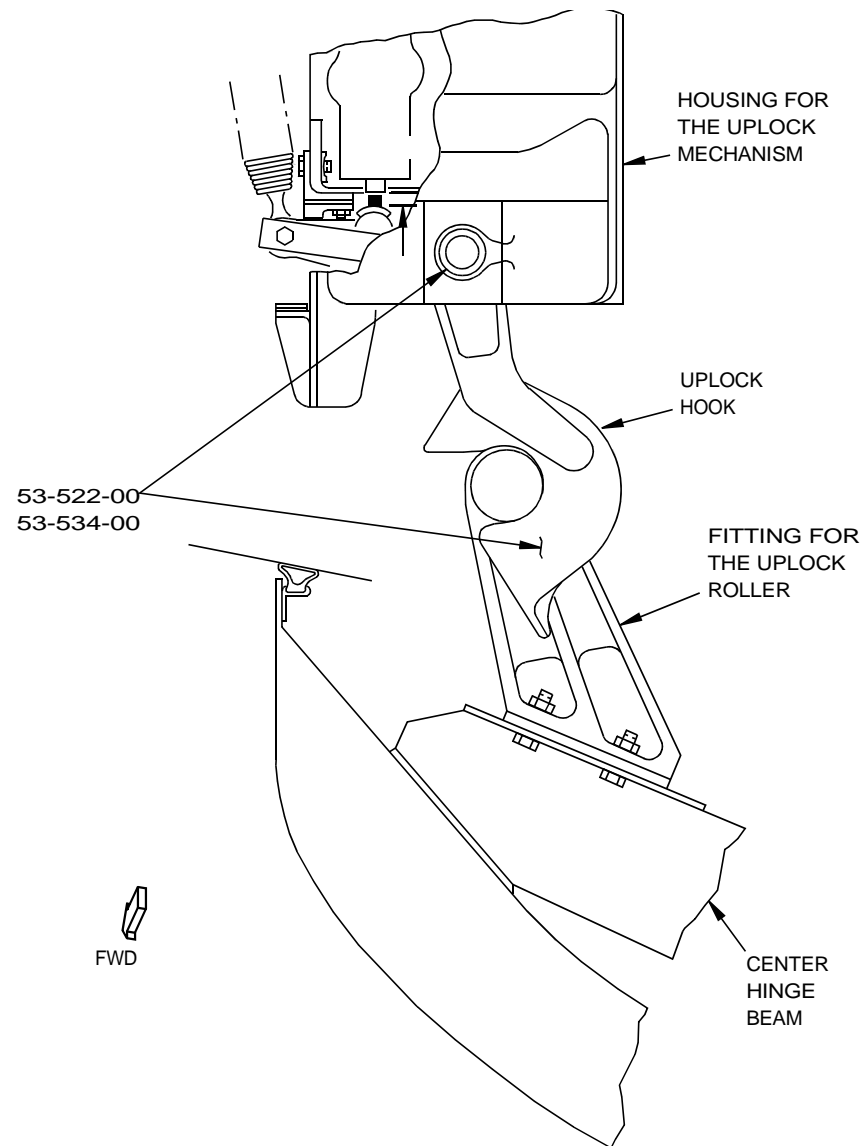
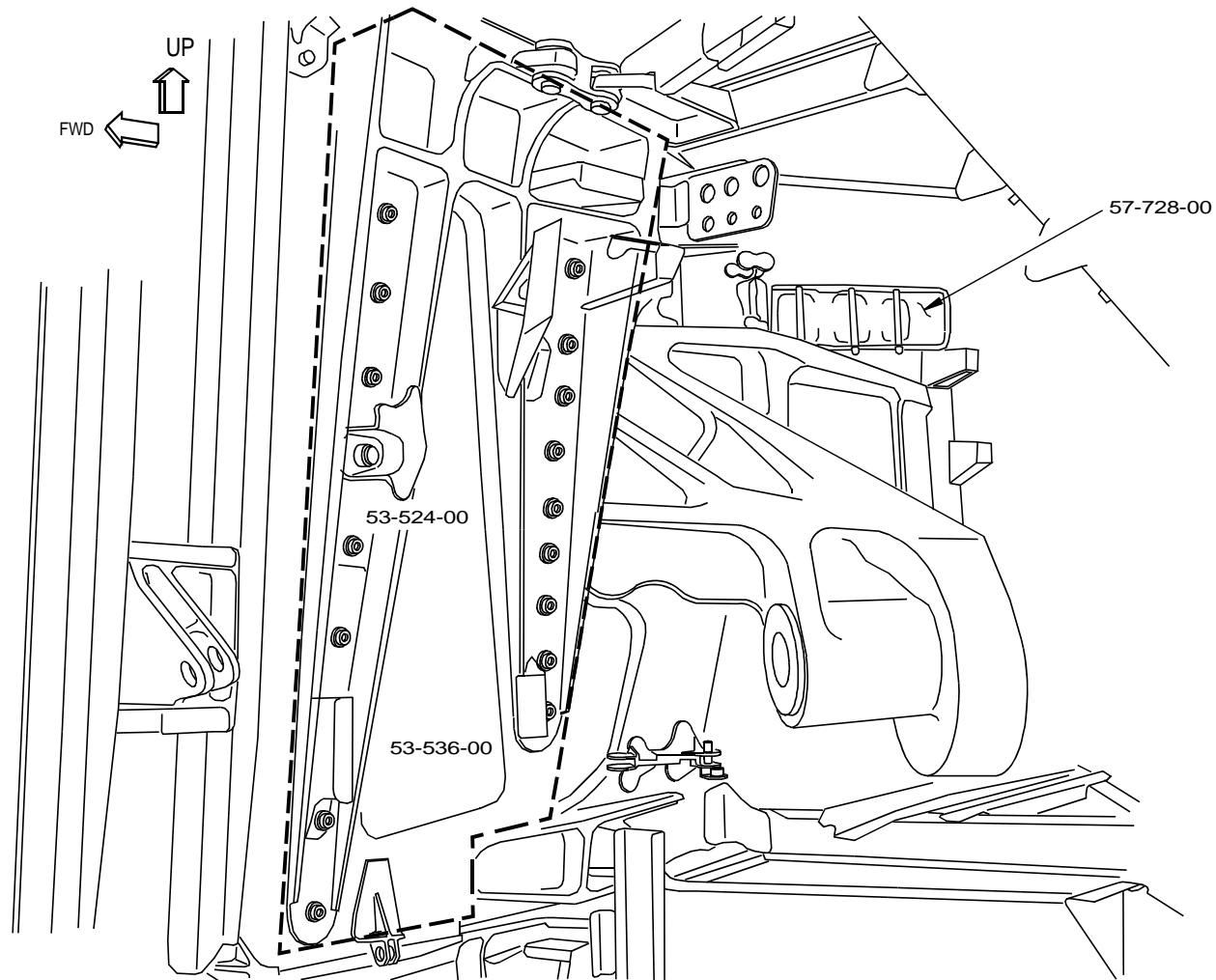


ILLUSTRATION REF. 1-37 MAIN LANDING GEAR DOOR UPLOCK - LH SHOWN, RH OPPOSITE

D622T001



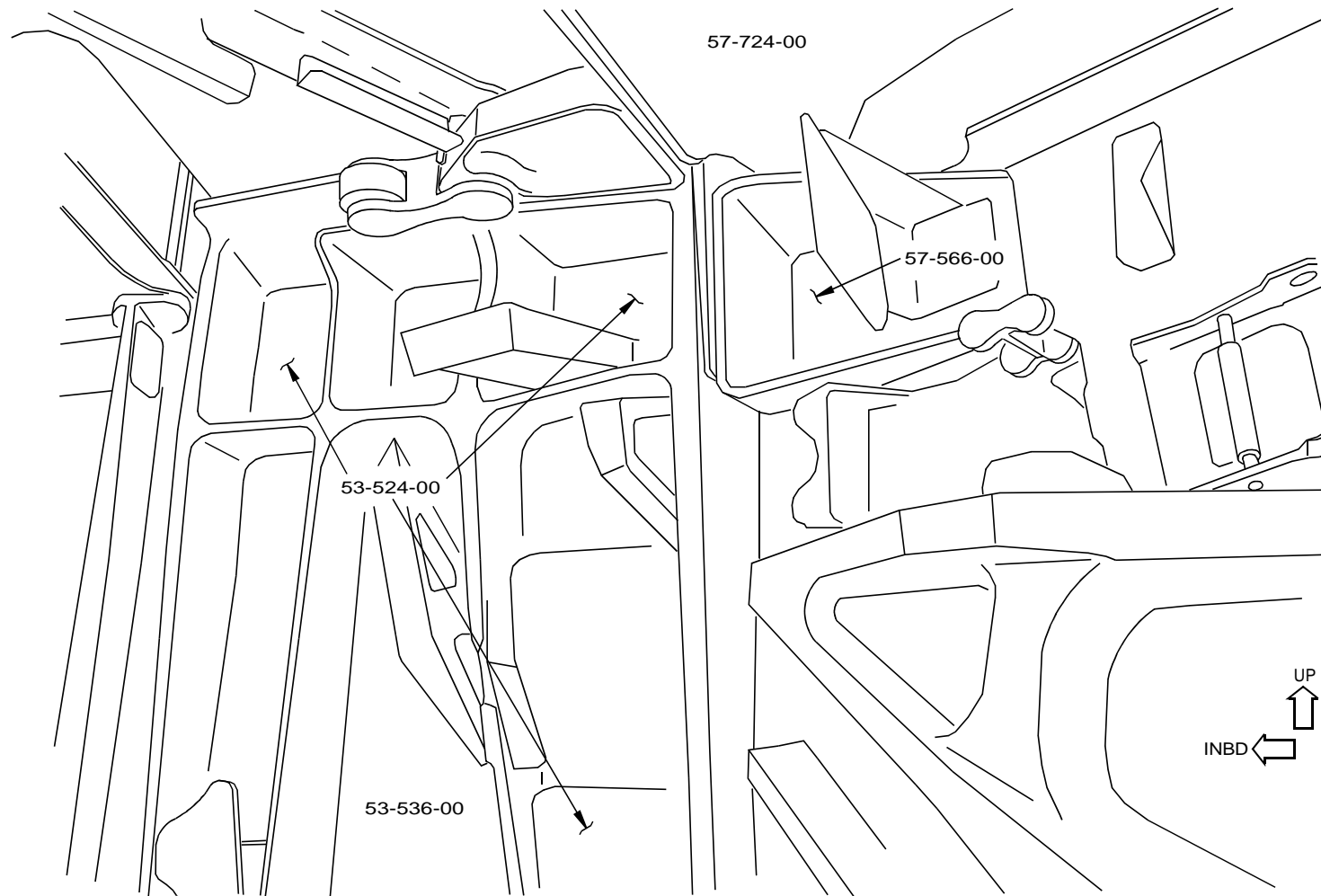
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ILLUSTRATION REF. 1-38 MAIN LANDING GEAR WHEEL WELL AT REAR SPAR BULKHEAD

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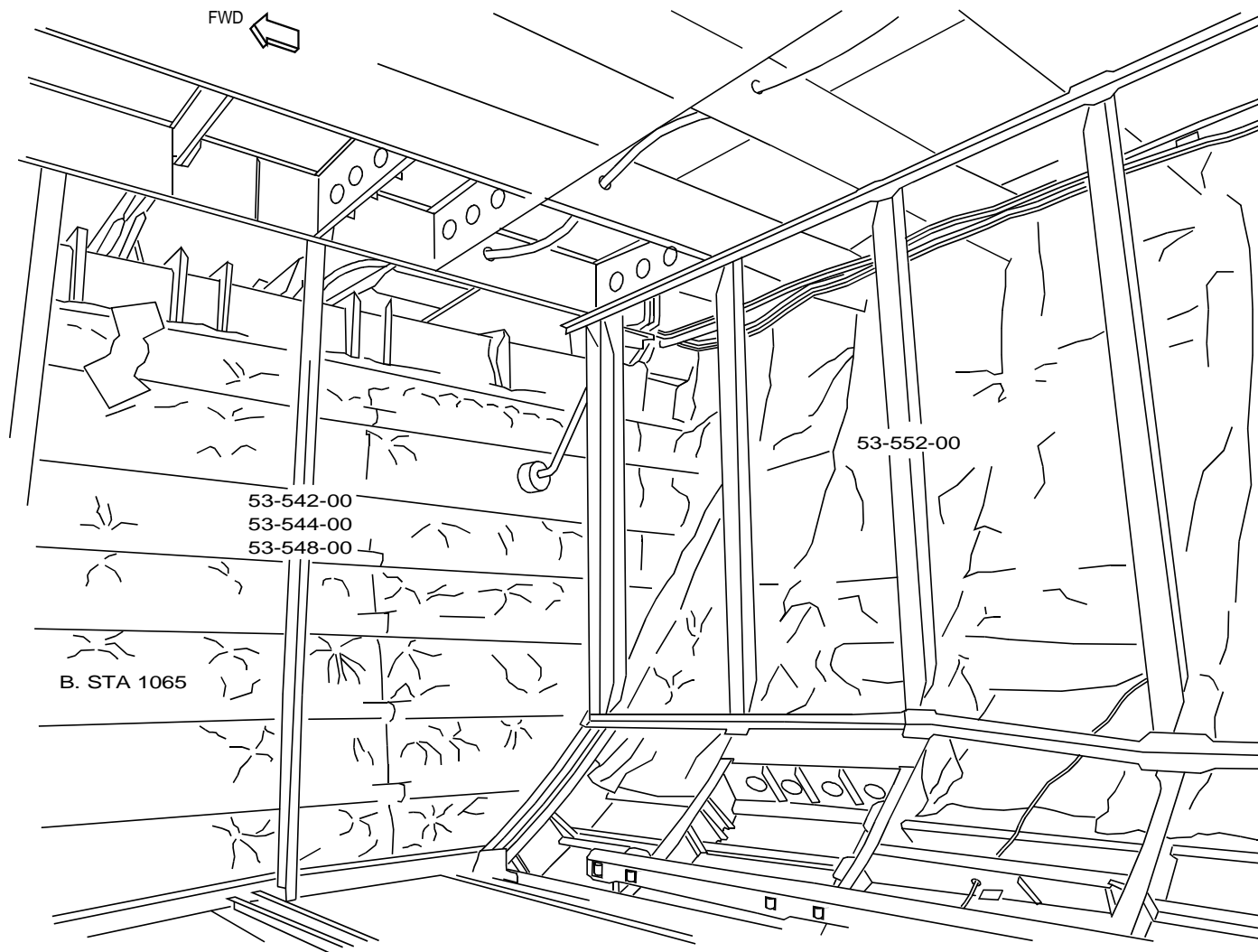
ILLUSTRATION REF. 1-39 REAR SPAR BULKHEAD TERMINAL FITTING AT MLG WHEEL WELL

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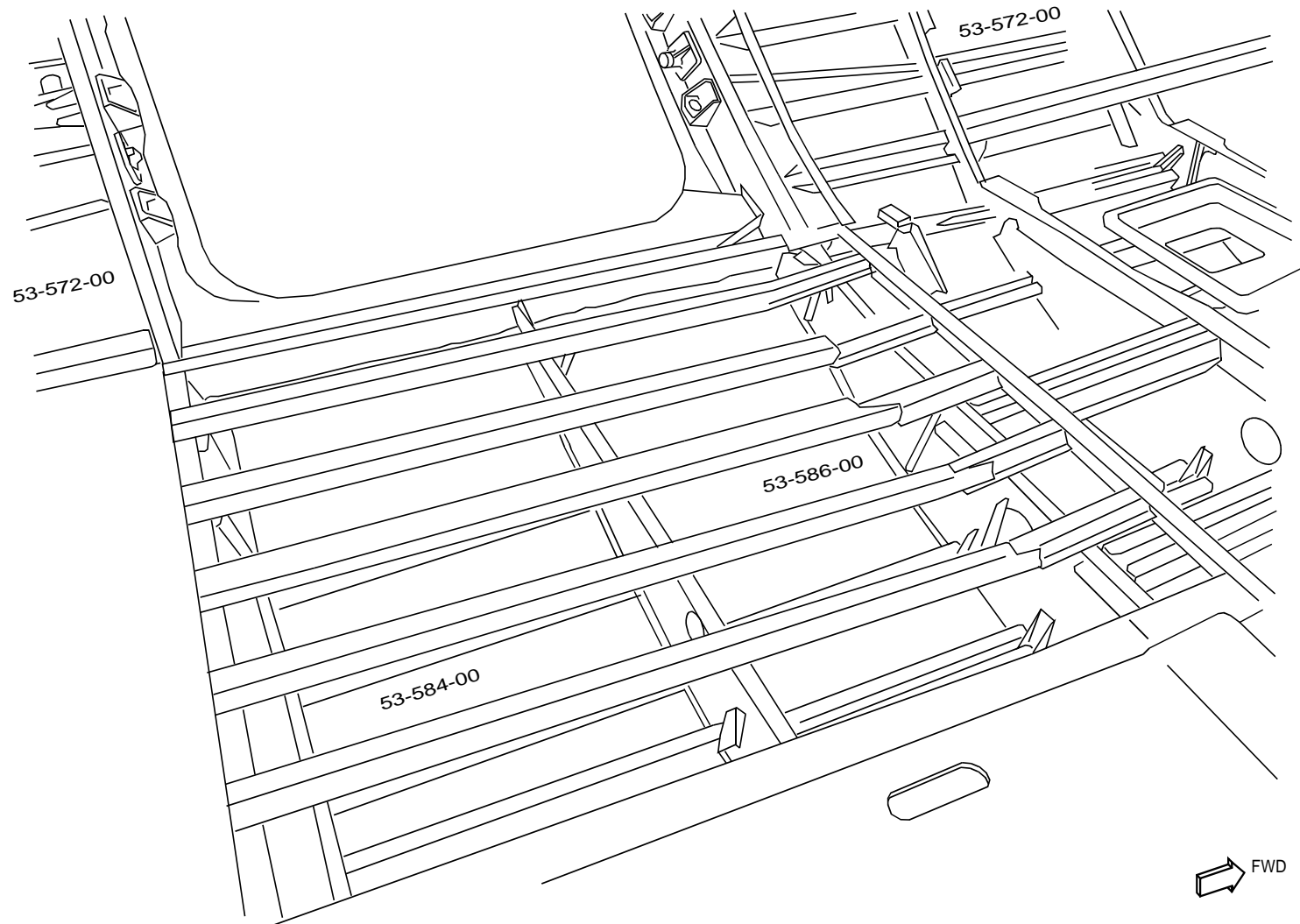
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ILLUSTRATION REF. 1-40 AFT CARGO COMPARTMENT - RH SHOWN, LH OPPOSITE

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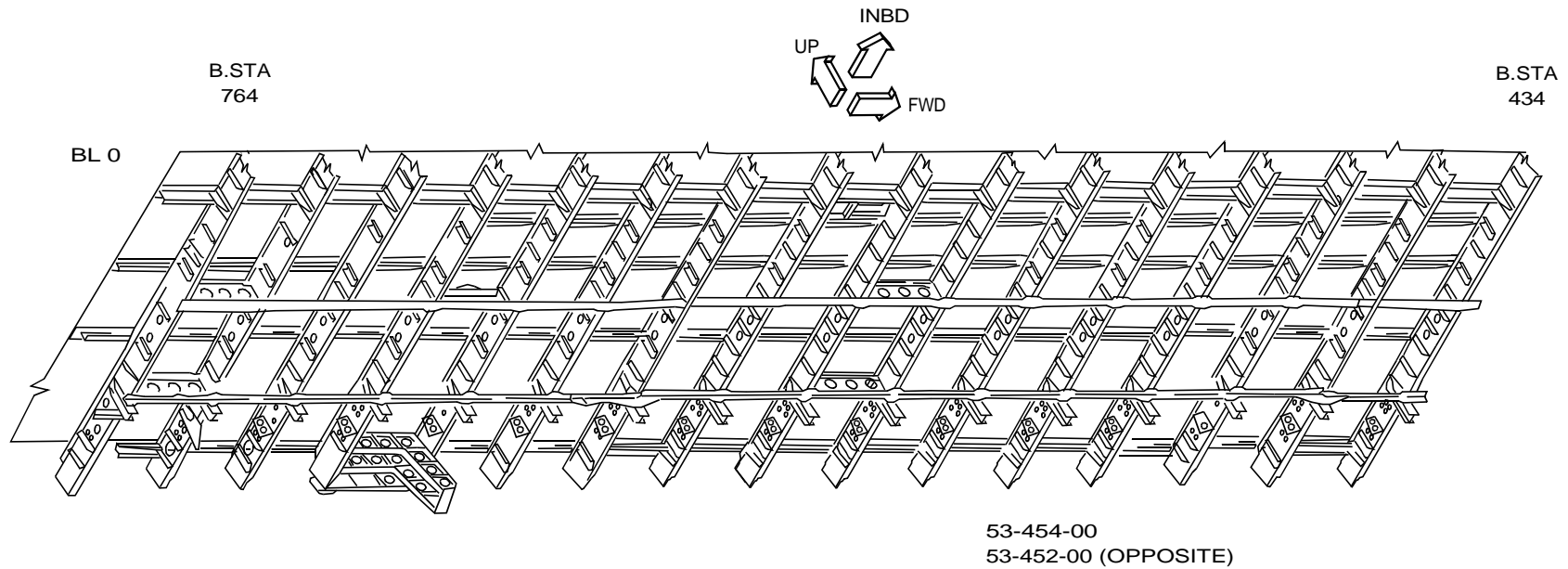
ILLUSTRATION REF. 1-41 BULK CARGO COMPARTMENT FLOOR BEAMS (TYPICAL)

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852950

ILLUSTRATION REF. 1-42 CABIN FLOOR BEAMS (TYPICAL) - BODY STA 434 - BODY STA 764 - LH SHOWN

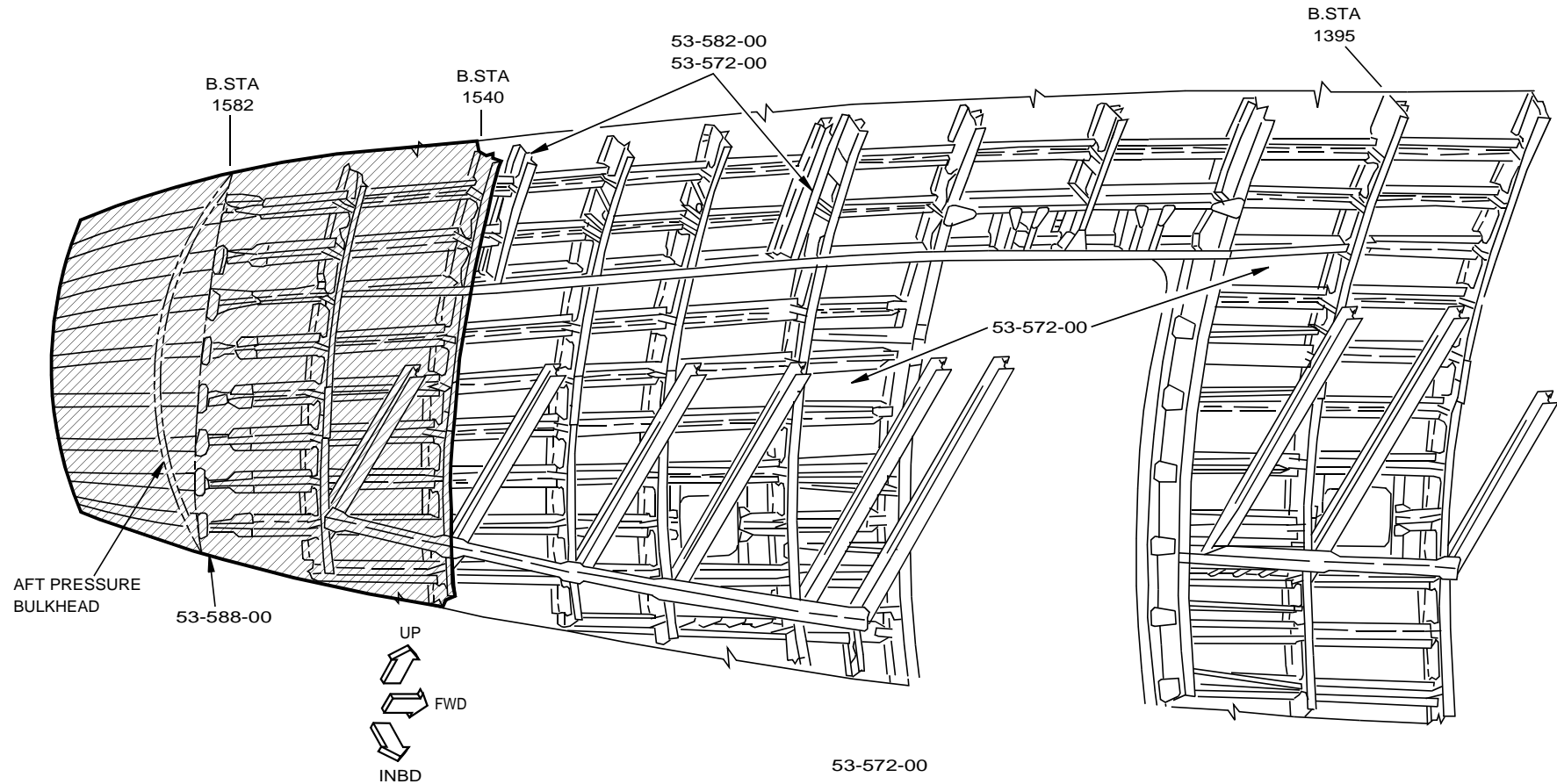
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ILLUSTRATION REF. 1-43 BODY STRUCTURE AT BULK CARGO DOOR

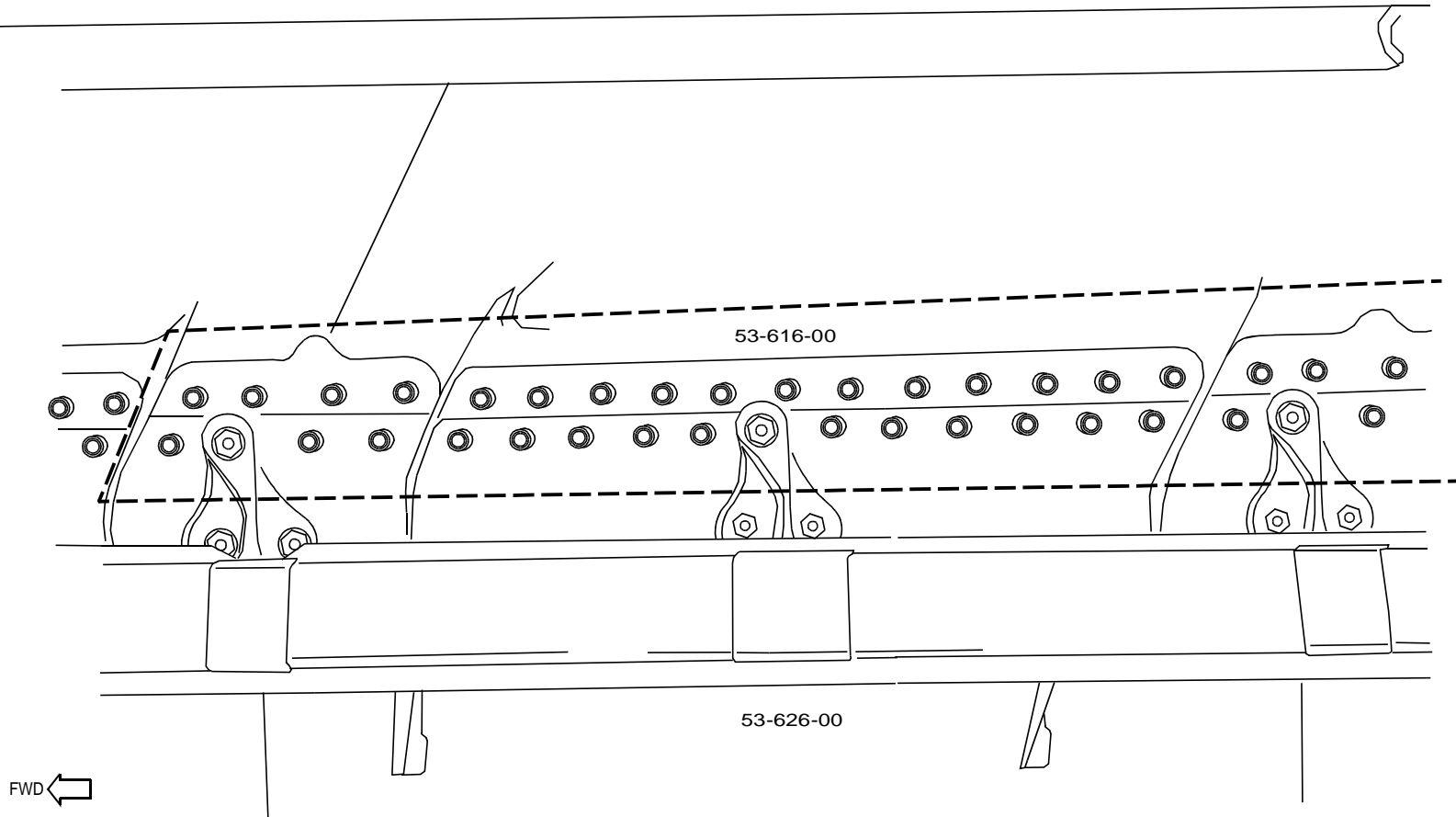
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ILLUSTRATION REF. 1-44 SIDE OF BODY SPLICE AT REAR SPAR - LH SHOWN, RH OPPOSITE

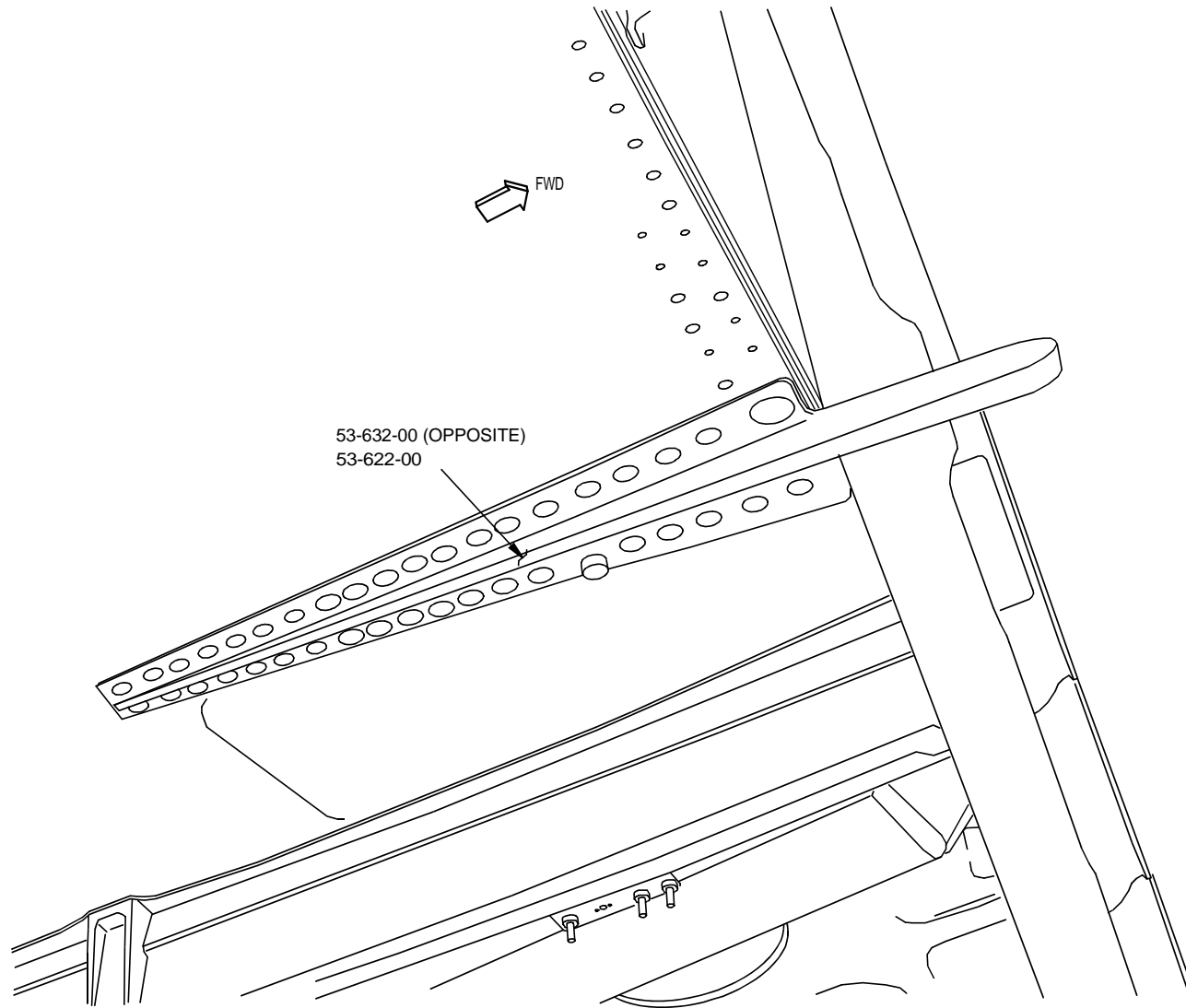
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ILLUSTRATION REF. 1-45 SIDE OF BODY SPLICE, LOWER - LH SHOWN, RH OPPOSITE

D622T001



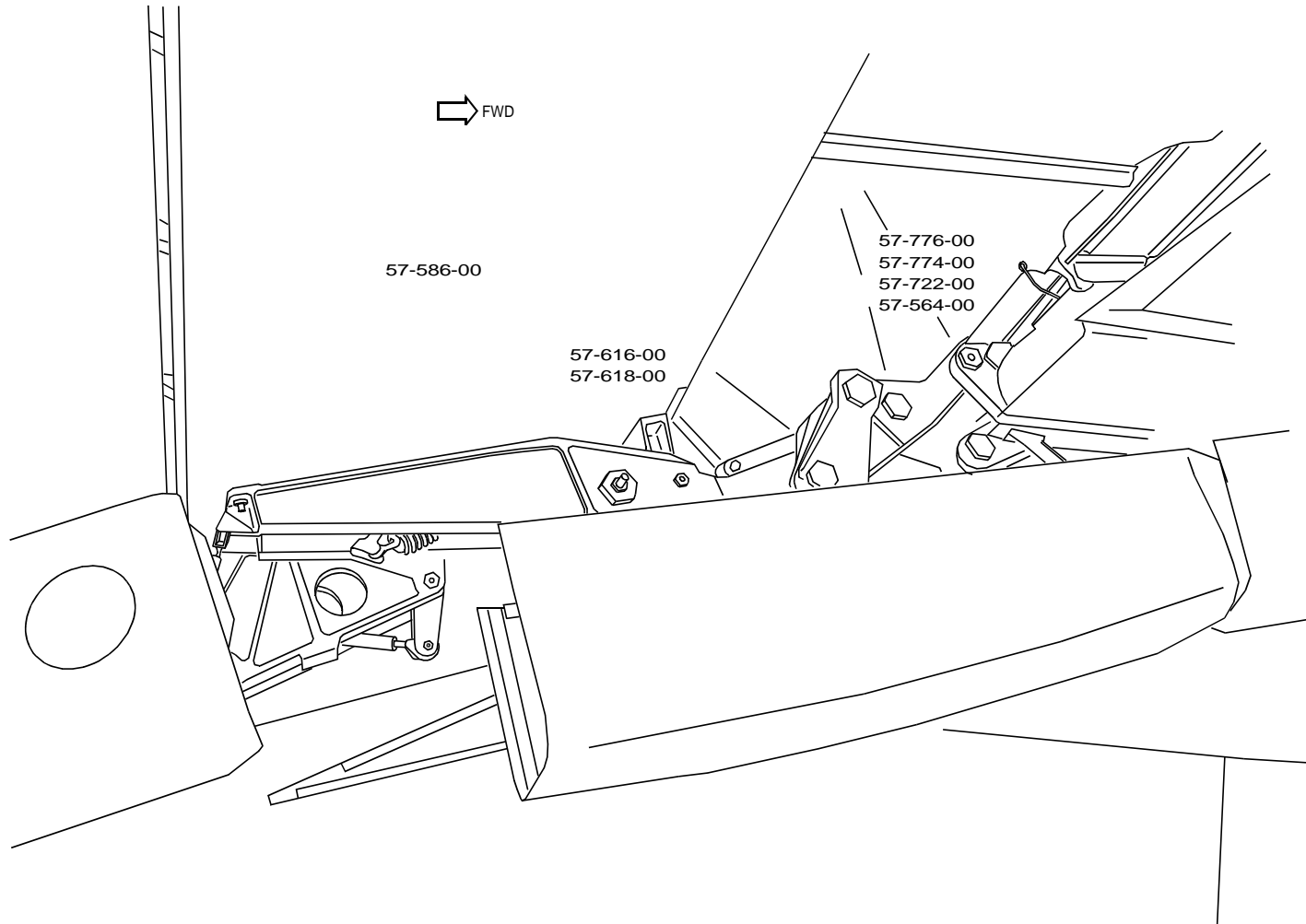
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ILLUSTRATION REF. 1-46 BL 70 UNDER WING LONGERON FITTING INSTALLATION

D622T001



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ILLUSTRATION REF. 1-47 INBOARD FLAP SUPPORT STRUCTURE FAIRING

D622T001

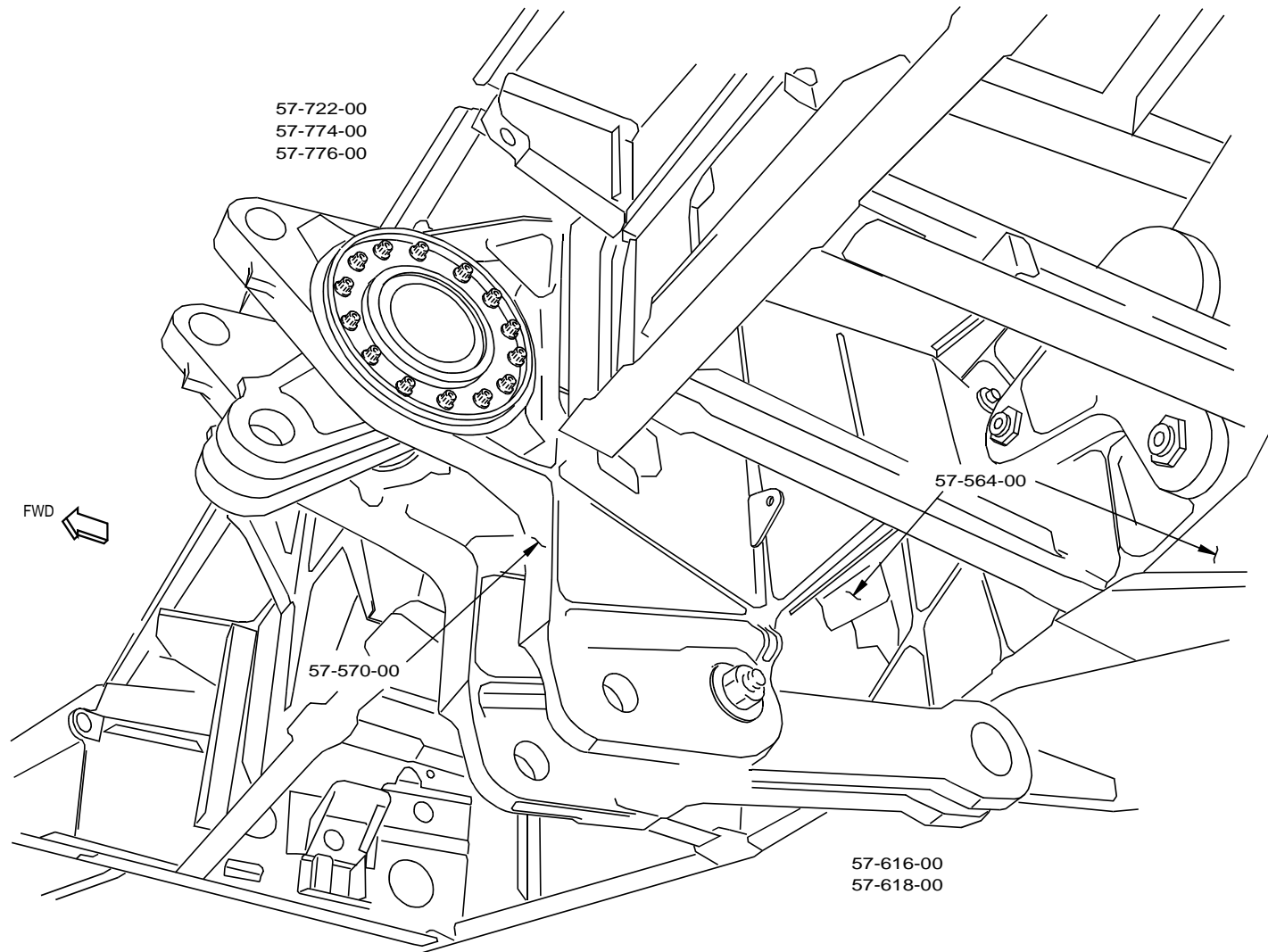
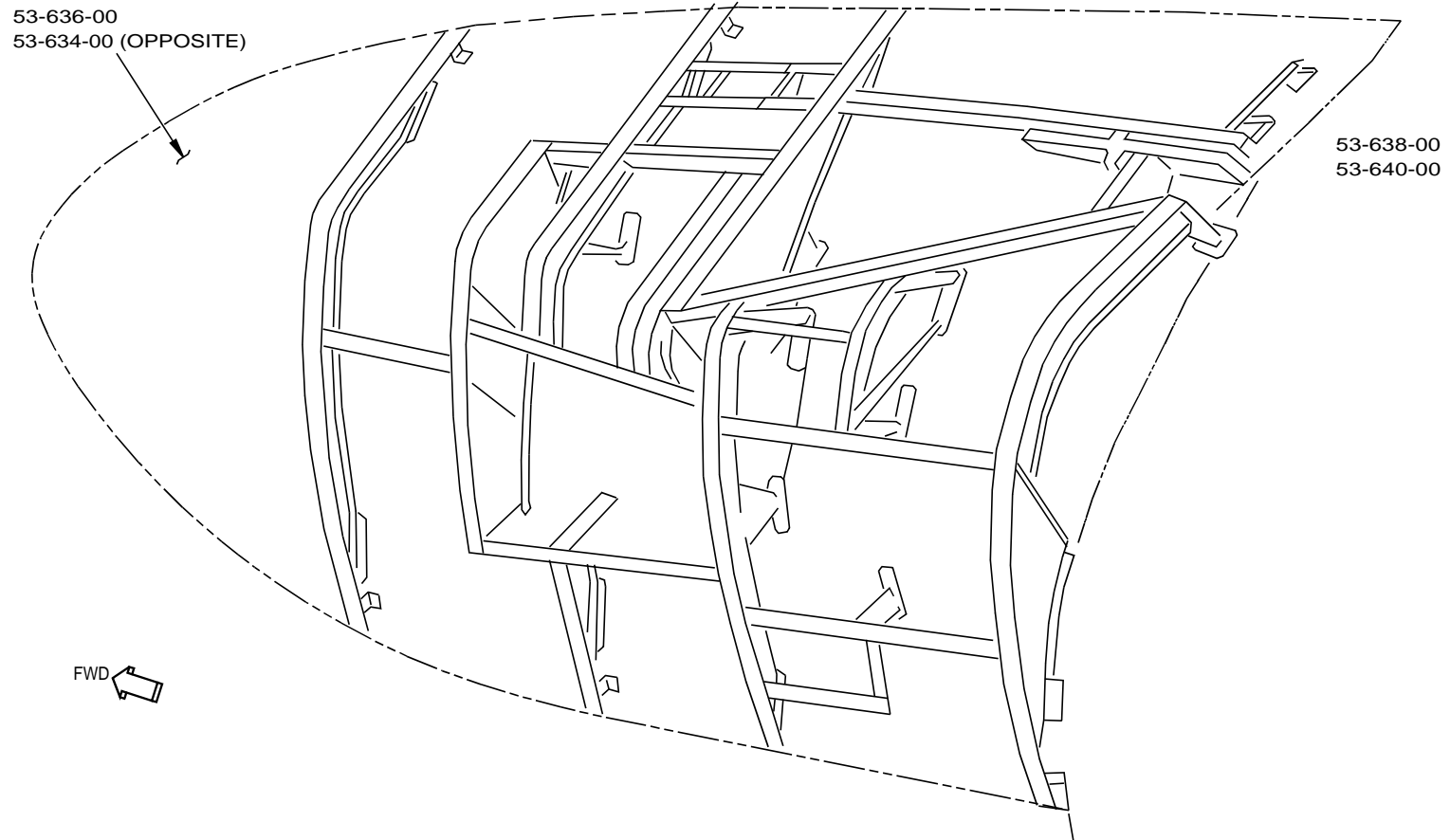


ILLUSTRATION REF. 1-48 INBOARD FLAP SUPPORT STRUCTURE - LH SHOWN, RH OPPOSITE

D622T001



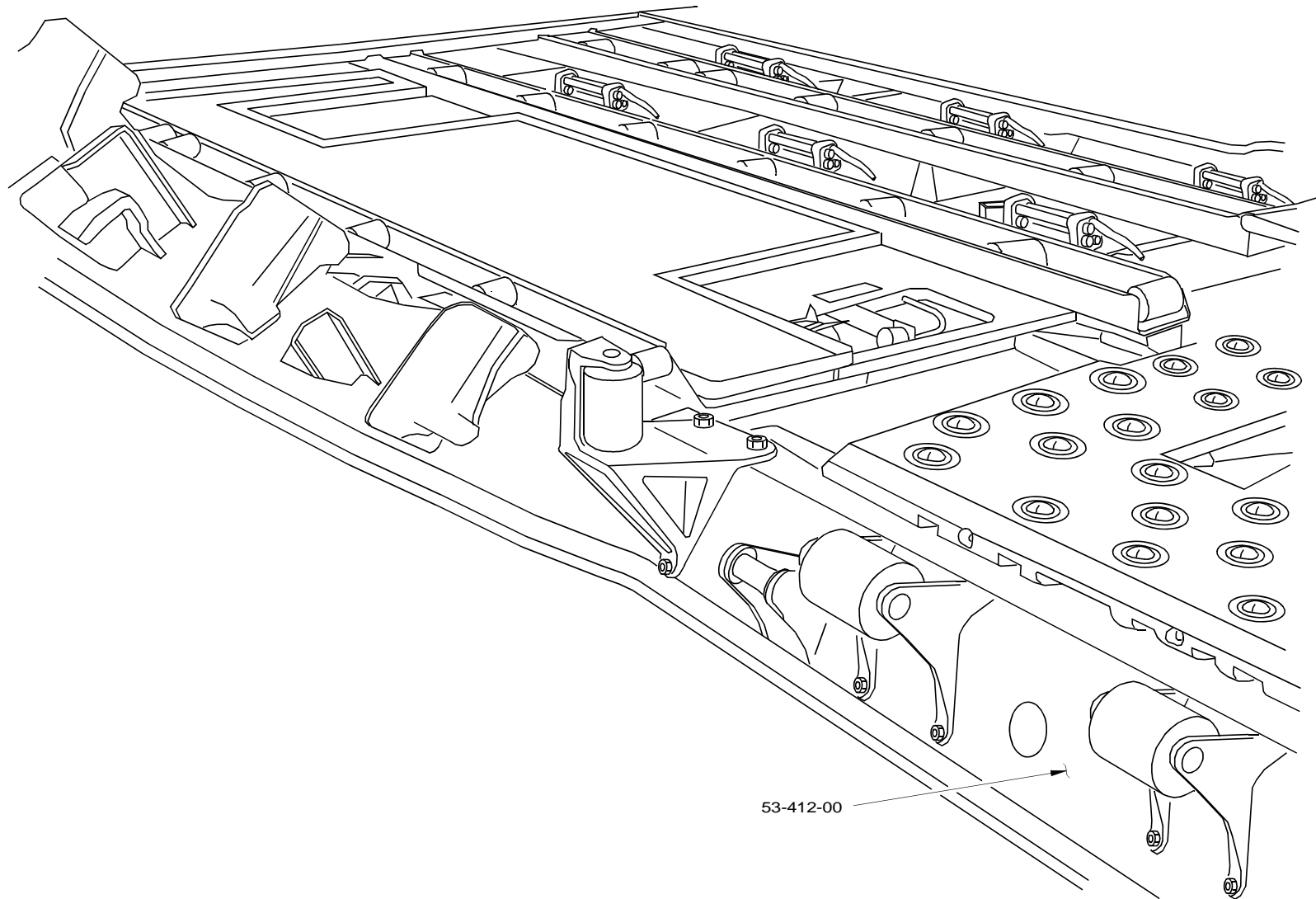
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996304

ILLUSTRATION REF. 1-49 BODY SKIN UNDER FAIRING

D622T001



988510

ILLUSTRATION REF. 1-50 CARGO COMPARTMENT DOOR LOWER SILL (FWD CARGO COMPARTMENT SHOWN)

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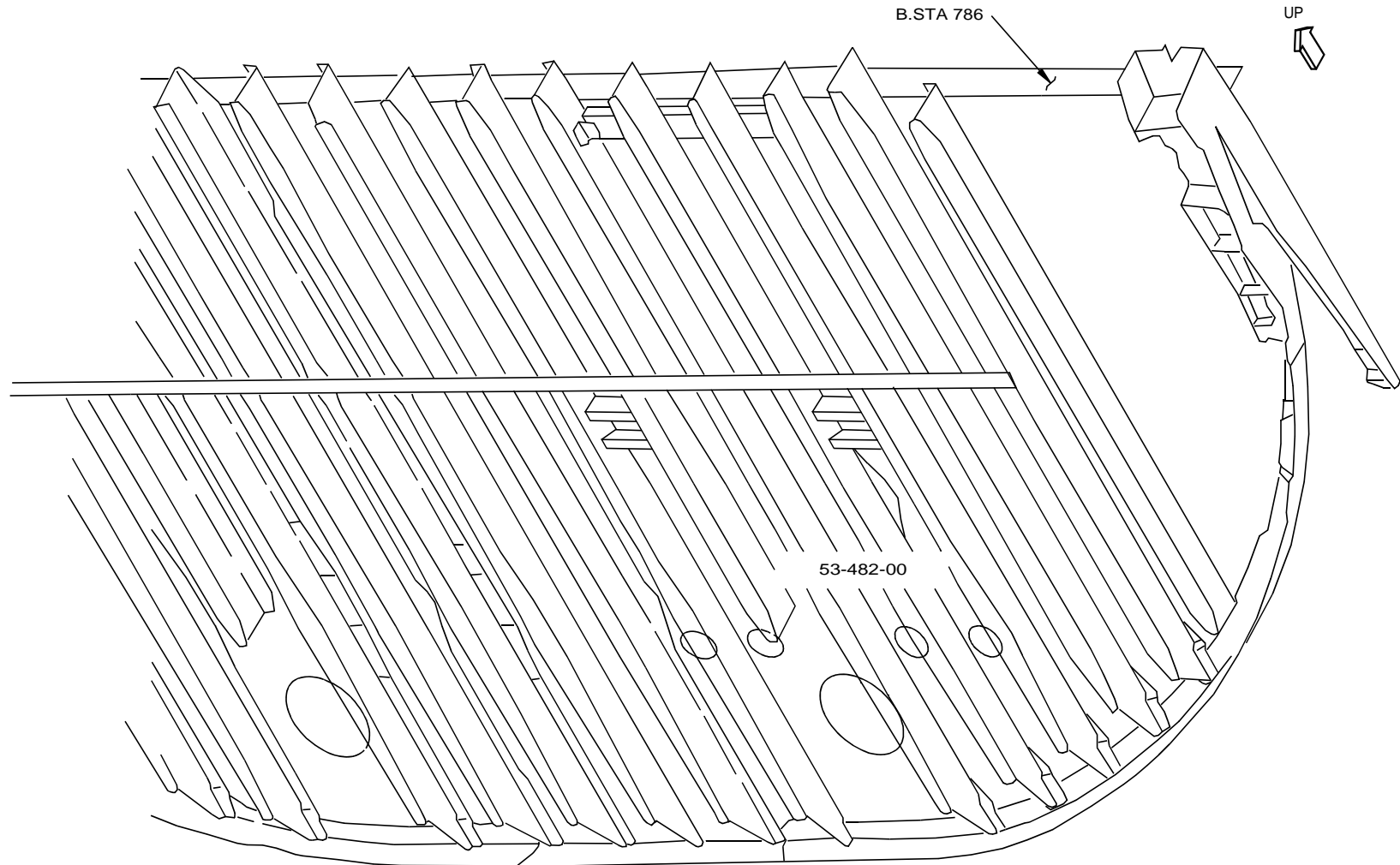


ILLUSTRATION REF. 1-51 BODY STATION 786 BULKHEAD

D622T001

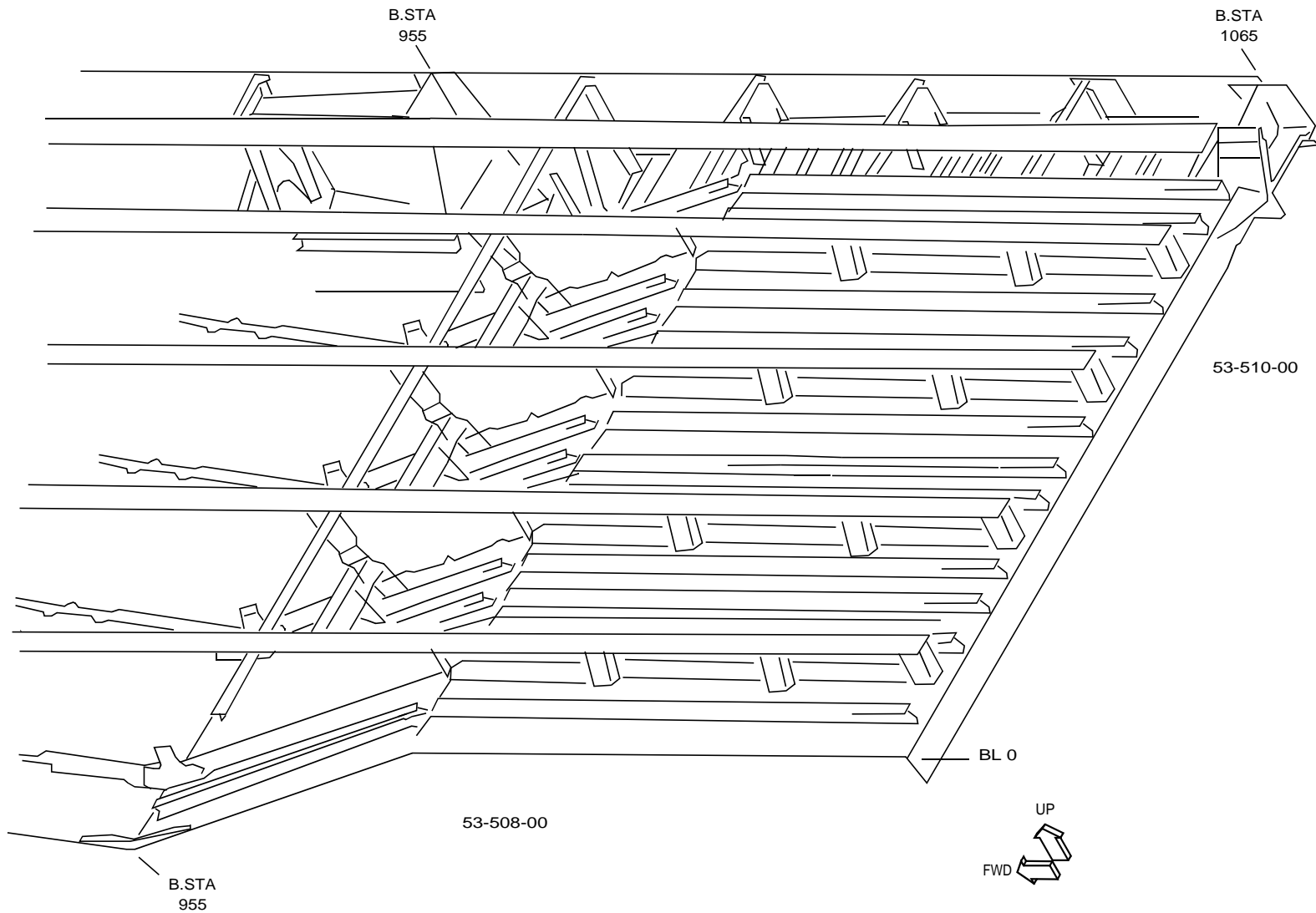


ILLUSTRATION REF. 1-52 CABIN FLOOR STRUCTURE ABOVE MLG WHEEL WELL - RH SIDE

D622T001

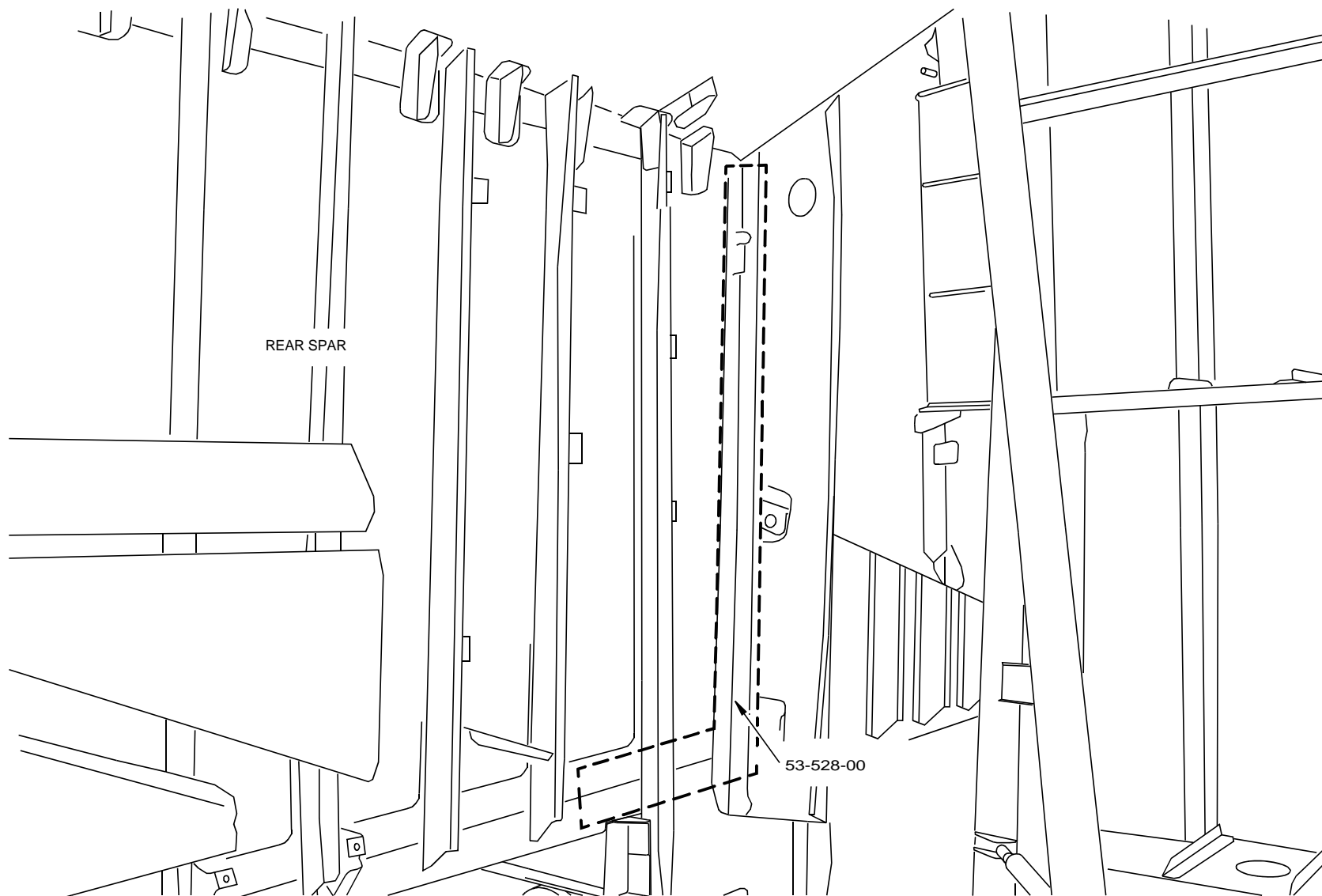


ILLUSTRATION REF. 1-53 MAIN LANDING GEAR WHEEL WELL AT REAR SPAR KEEL BEAM - LH SHOWN

D622T001

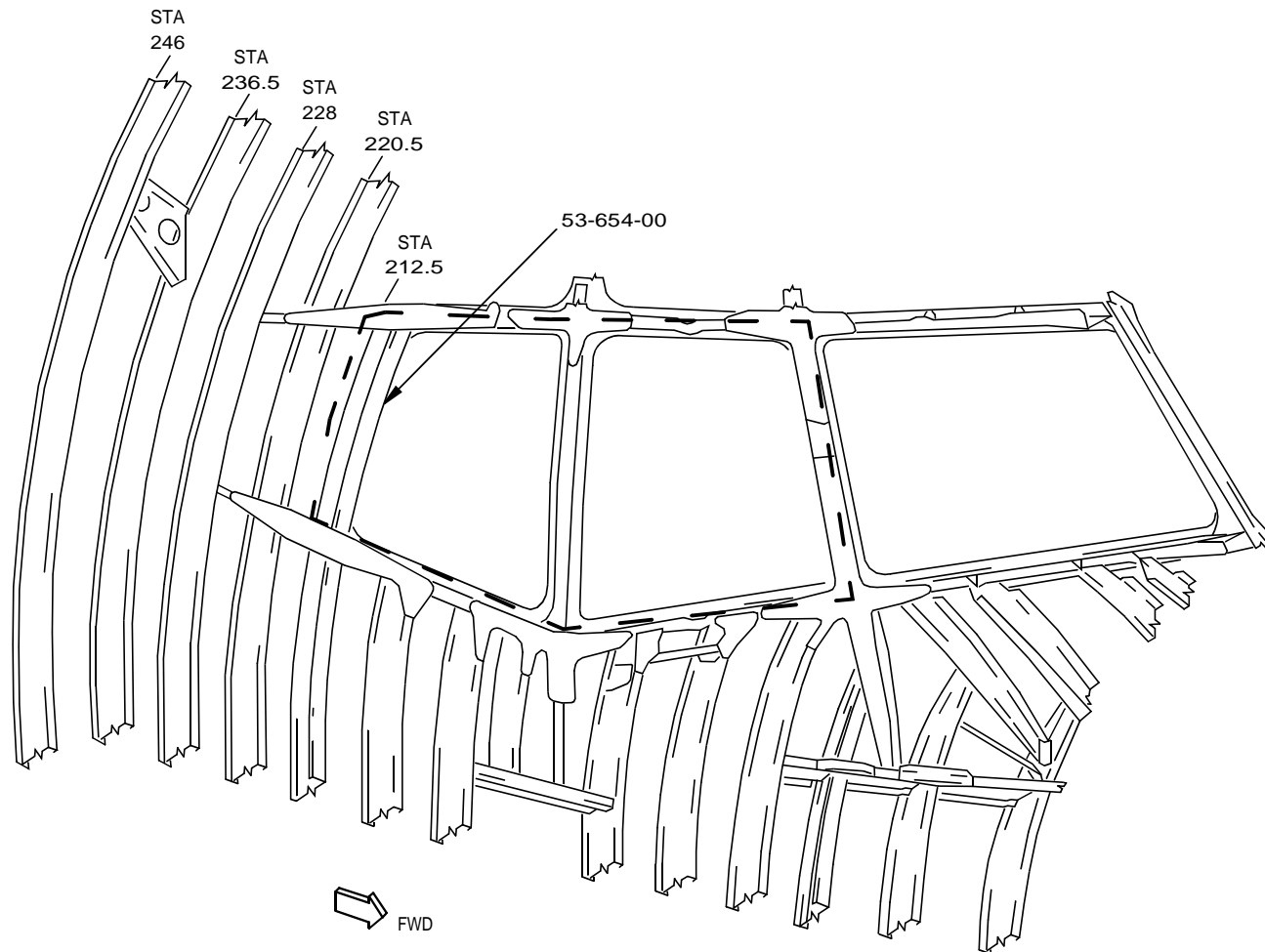


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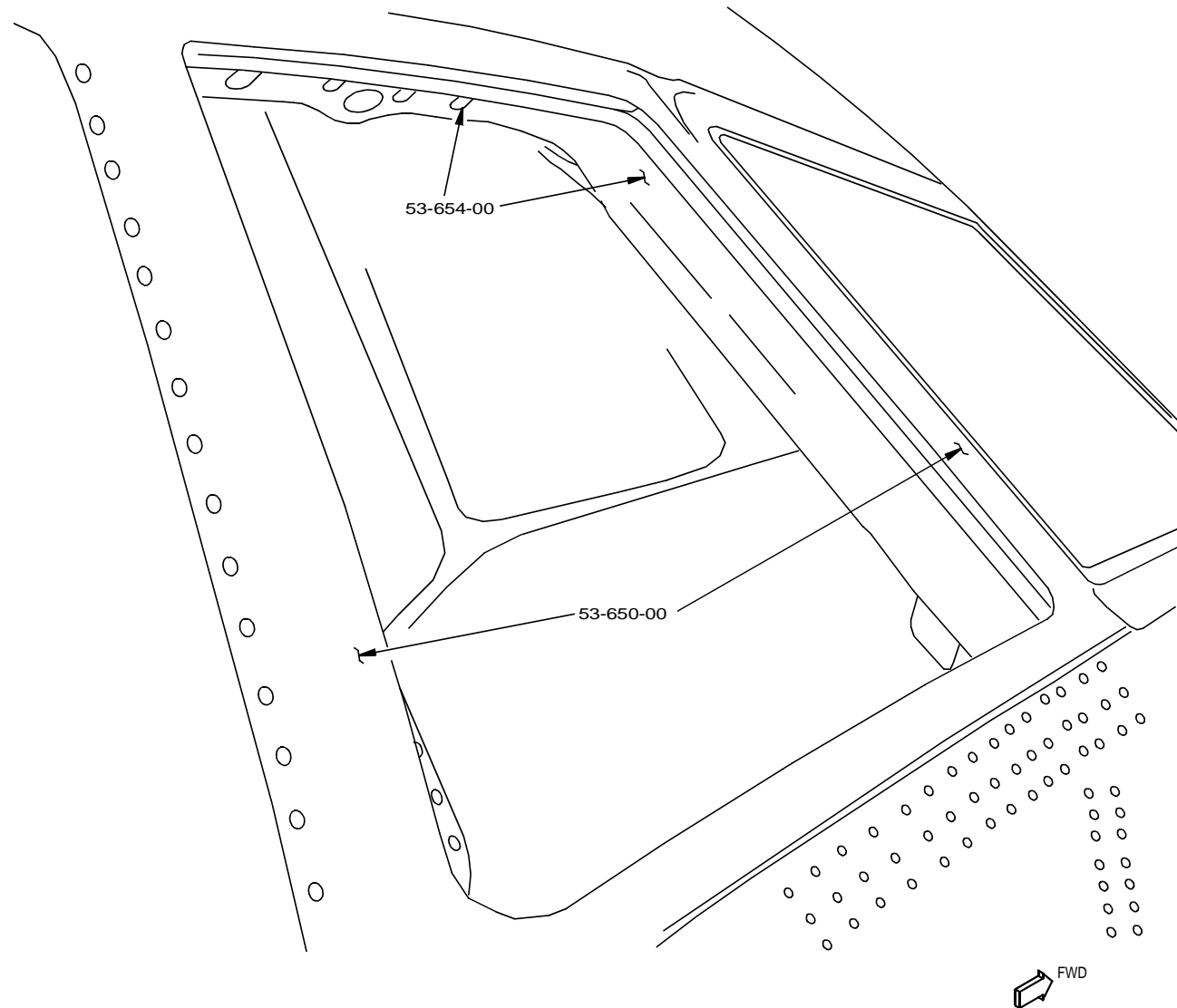
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ILLUSTRATION REF. 2-1 CONTROL CABIN WINDOW POST - LH SIDE

D622T001



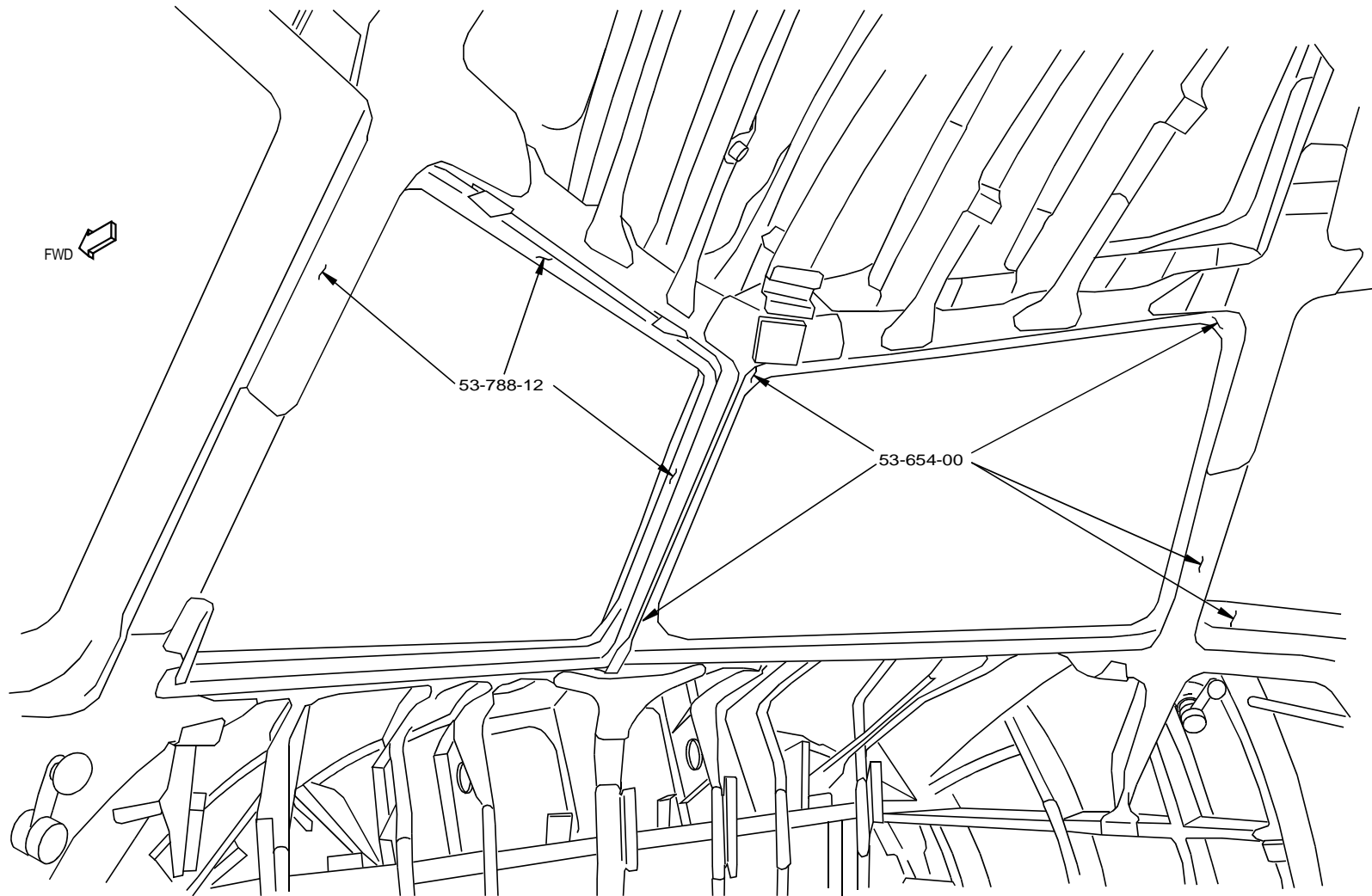
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ILLUSTRATION REF. 2-2 CONTROL CABIN WINDOW POST - RH SIDE

D622T001



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996308

ILLUSTRATION REF. 2-3 CONTROL CABIN WINDOW POSTS - CENTER

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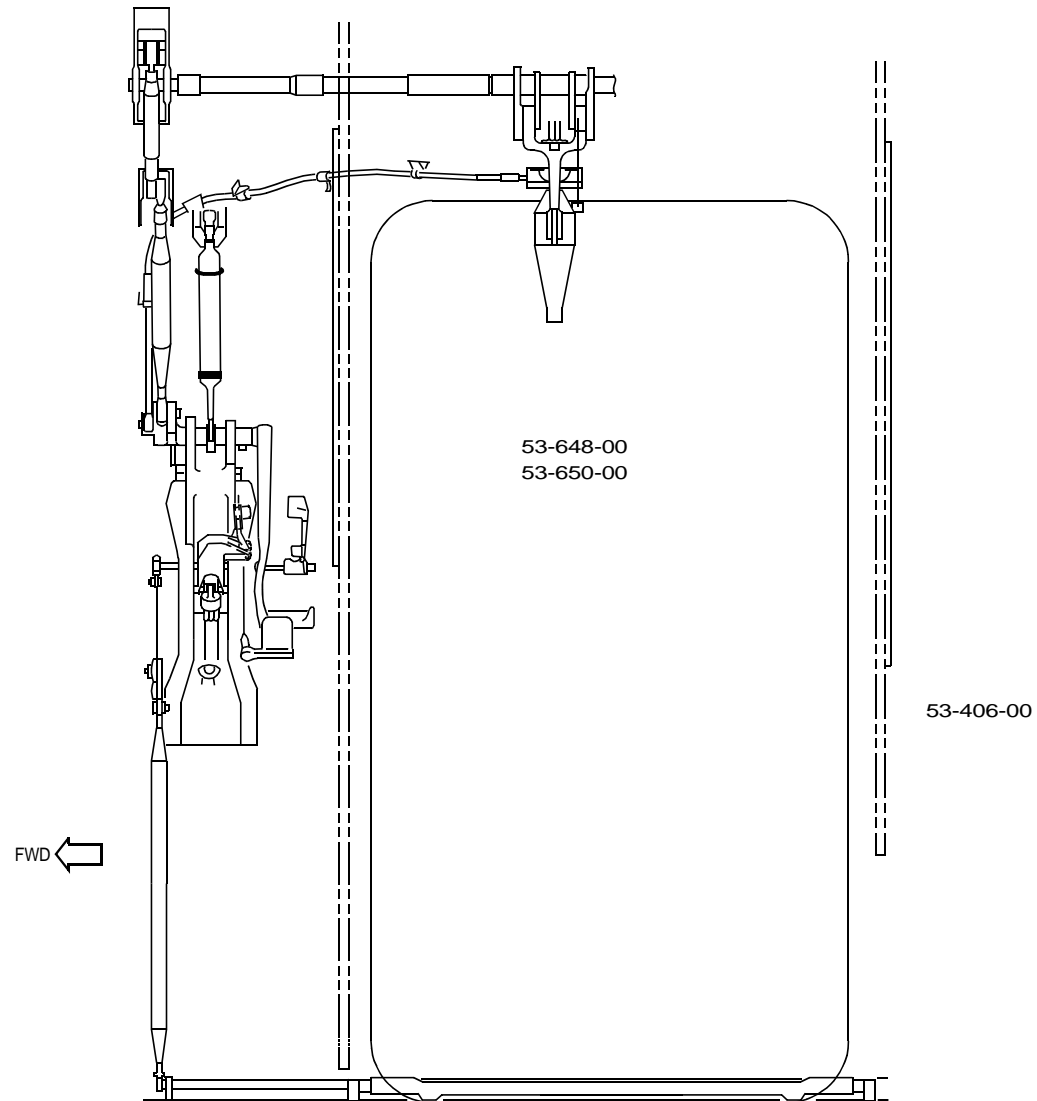
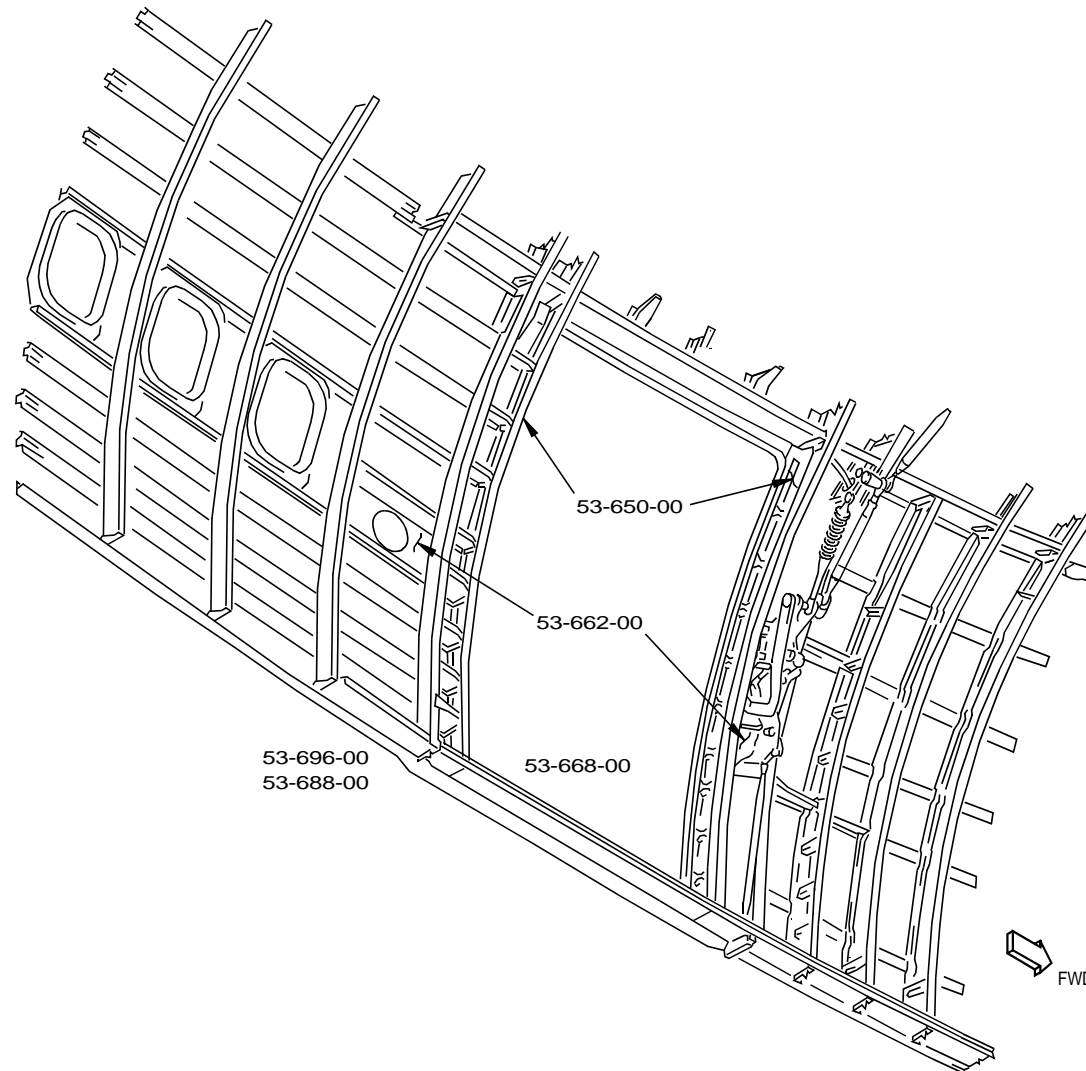


ILLUSTRATION REF. 2-4 FORWARD SERVICE DOOR (TYPICAL 4 PLACES)

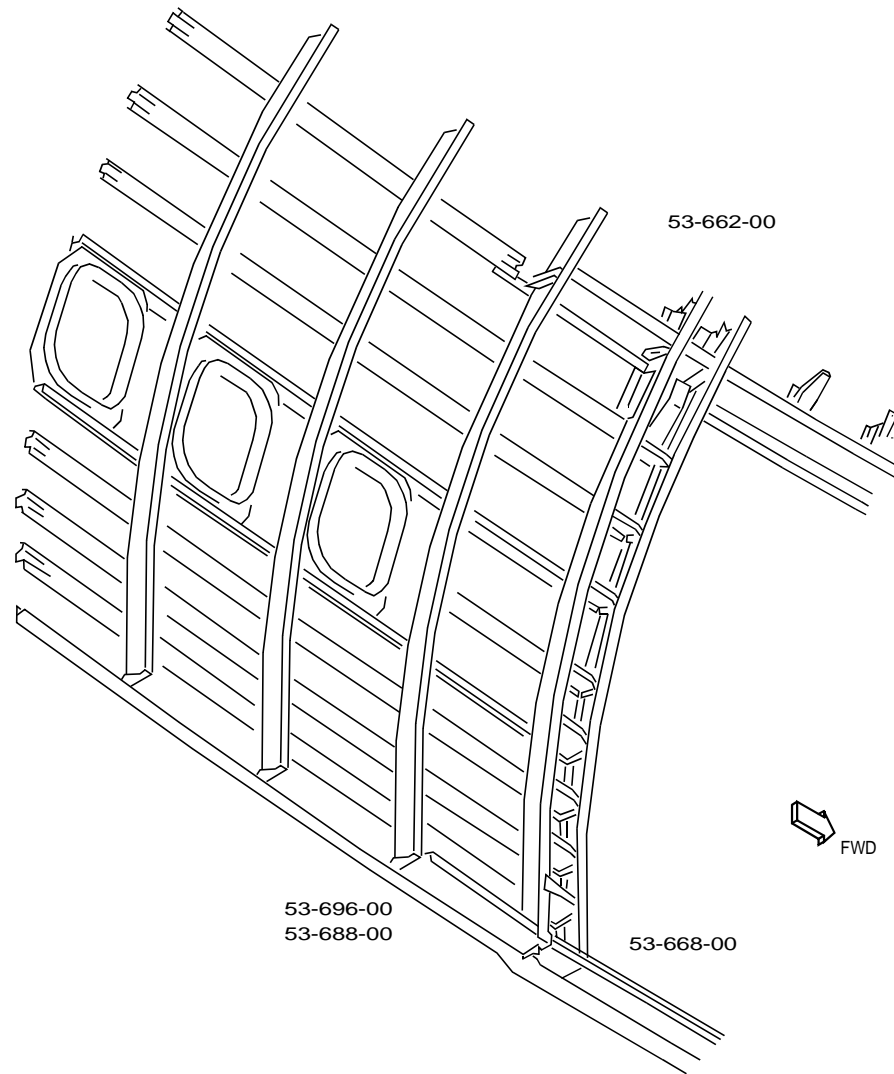
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ILLUSTRATION REF. 2-5 ENTRY/SERVICE DOOR (TYPICAL 4 PLACES) - FORWARD ENTRY DOOR SHOWN

D622T001



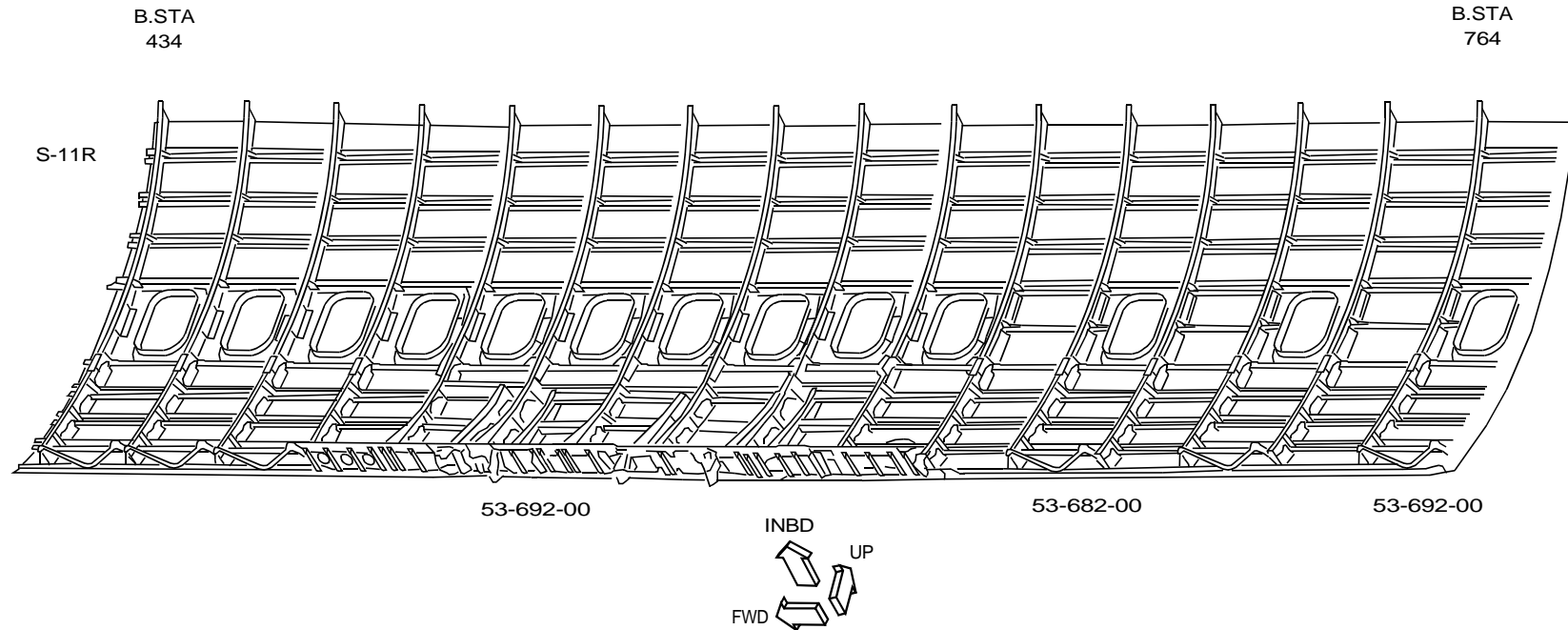
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ILLUSTRATION REF. 2-6 BODY STRUCTURE ABOVE CABIN FLOOR - TYPICAL

D622T001



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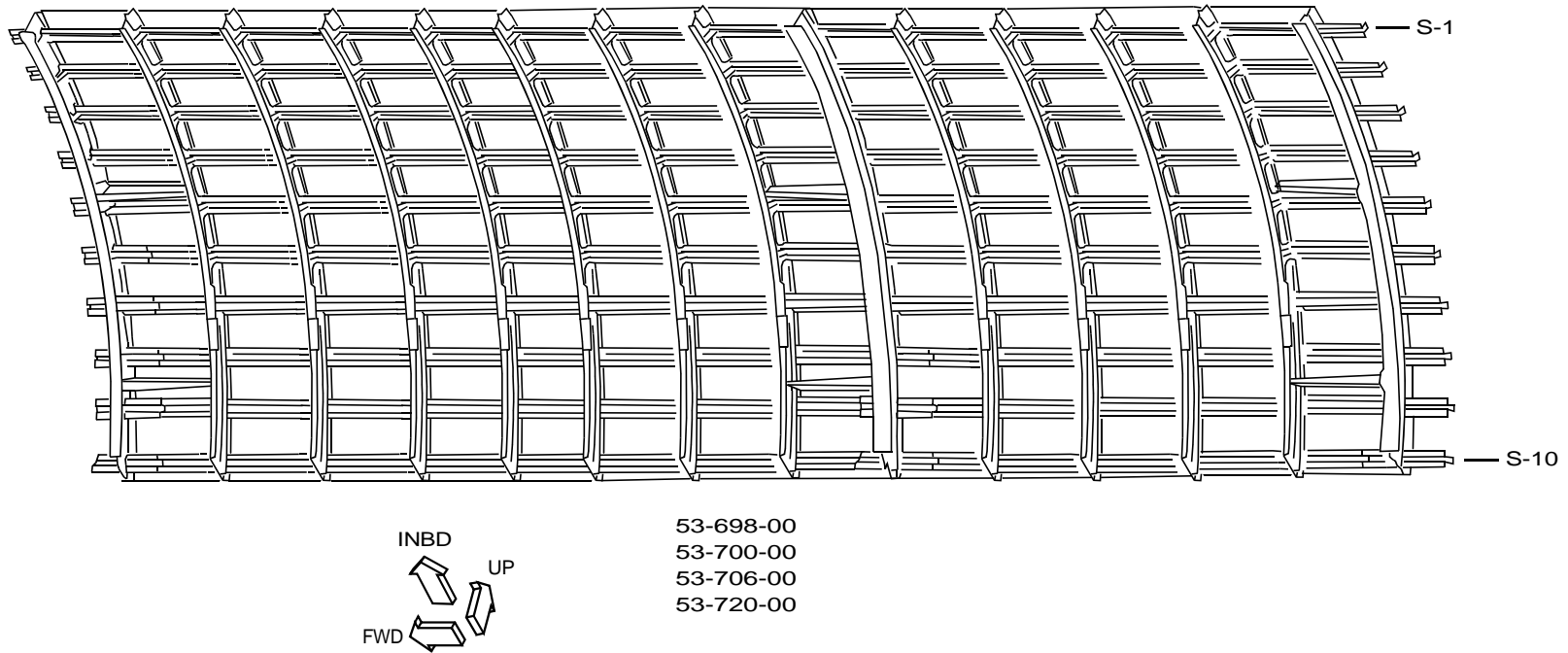
ILLUSTRATION REF. 2-7 BODY STRUCTURE, ABOVE CABIN FLOOR (TYPICAL) BODY STA 434 - BODY STA 764, RH SHOWN

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853100

ILLUSTRATION REF. 2-8 BODY CROWN STRUCTURE (TYPICAL) - RH SHOWN, LH OPPOSITE

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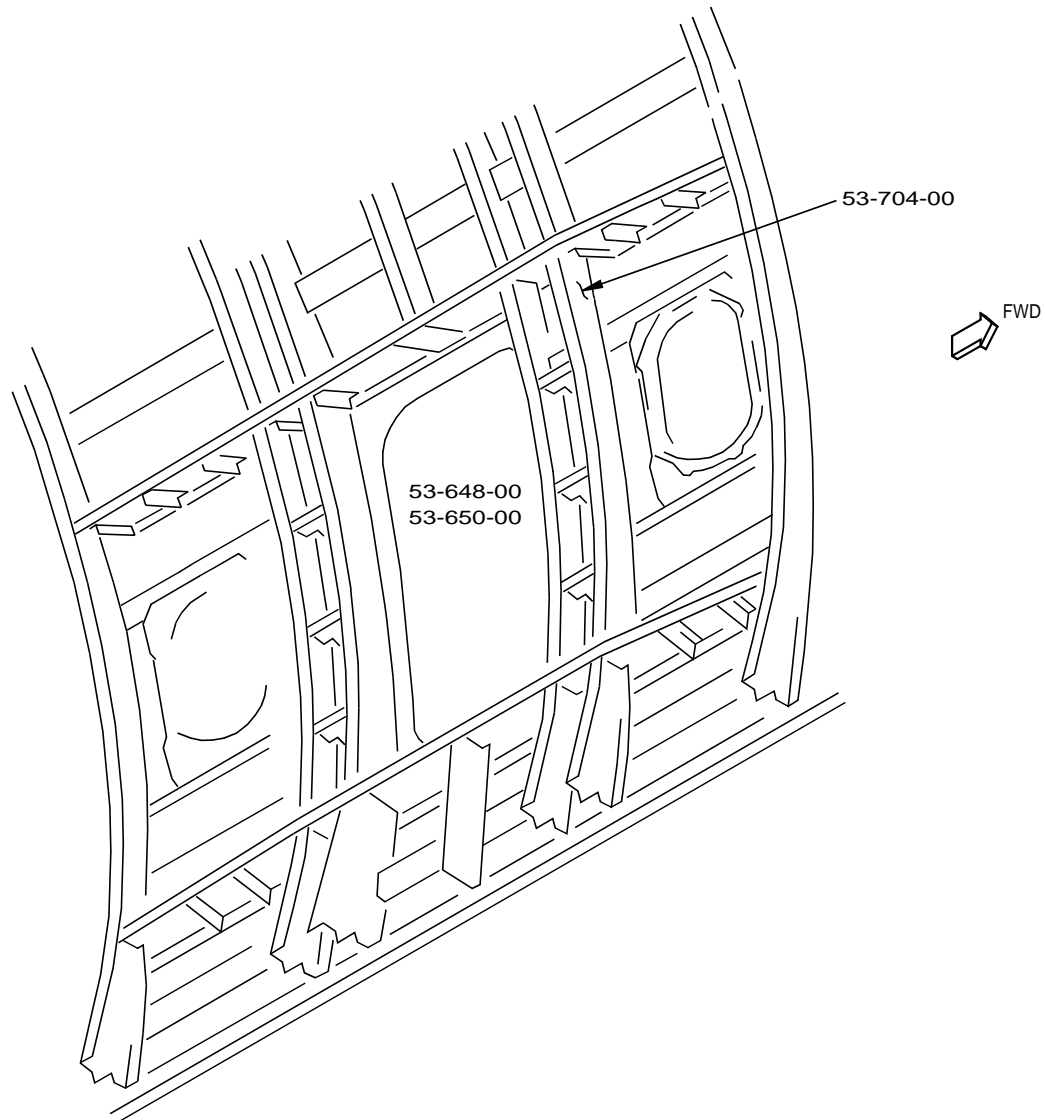
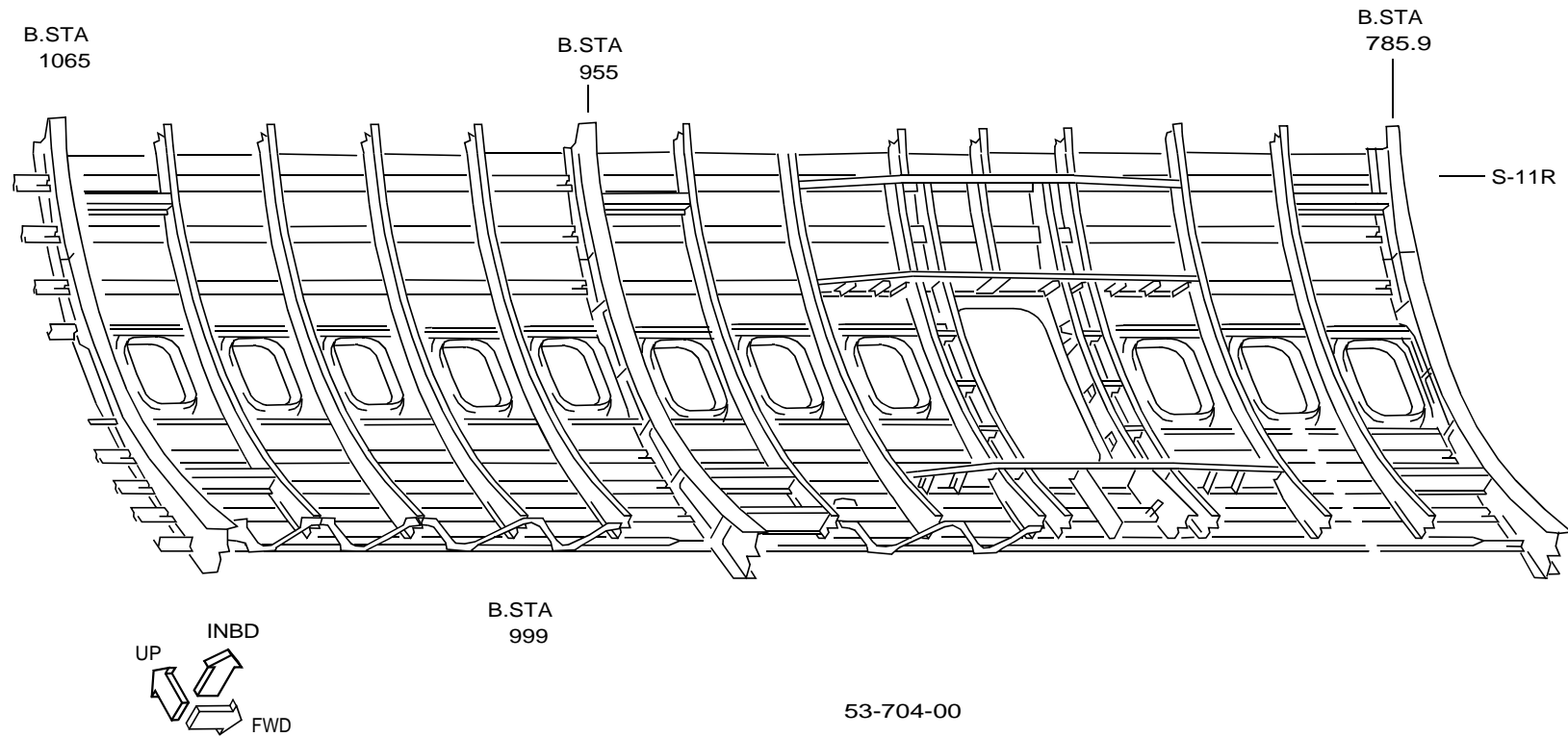


ILLUSTRATION REF. 2-9 EMERGENCY EXIT CUTOUT

D622T001



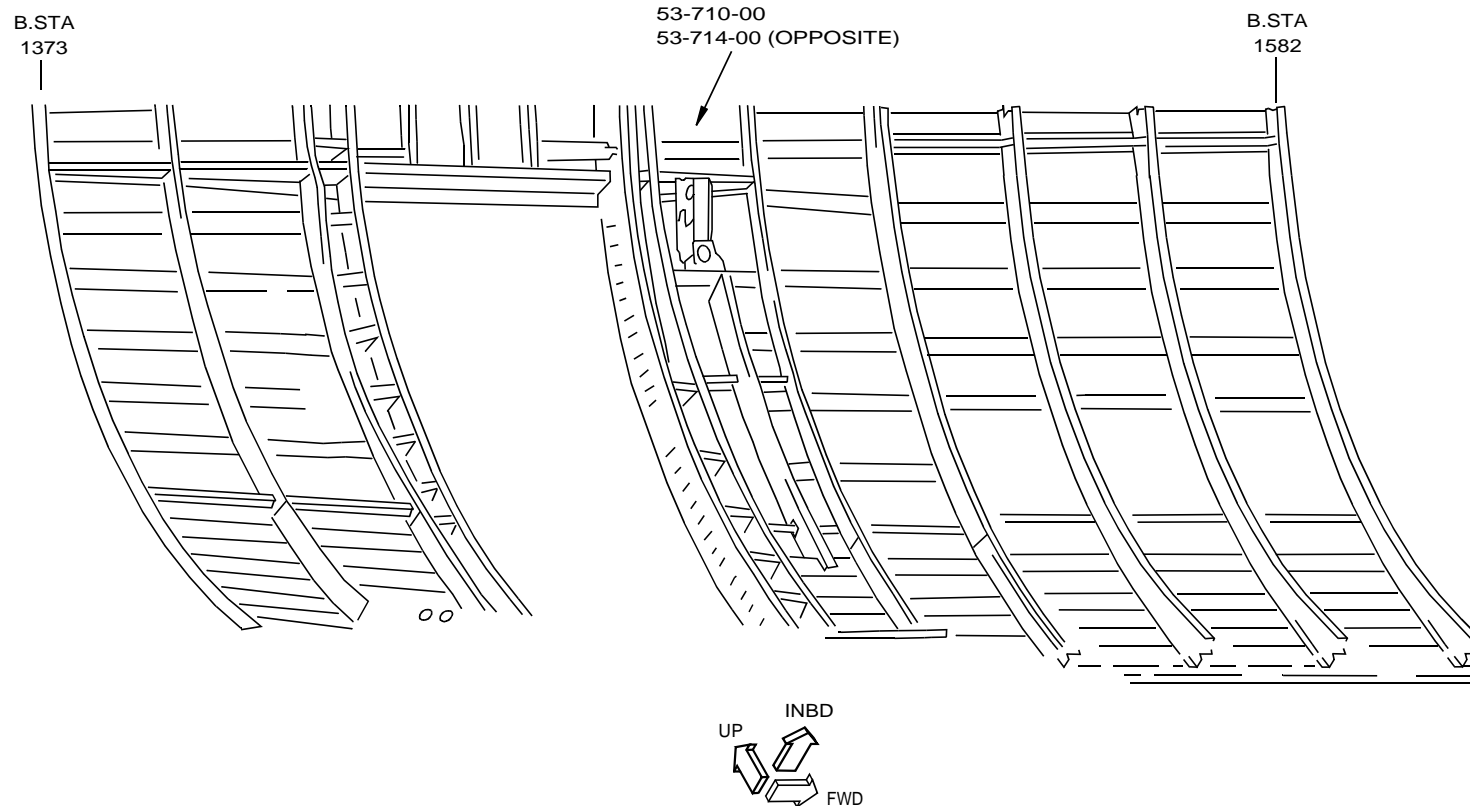
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ILLUSTRATION REF. 2-10 BODY STRUCTURE AT EMERGENCY EXIT - LEFT SIDE SHOWN

D622T001



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853360

ILLUSTRATION REF. 2-11 BODY STRUCTURE ABOVE CABIN FLOOR AT SERVICE DOOR CUTOUT (TYPICAL 4 PLACES)

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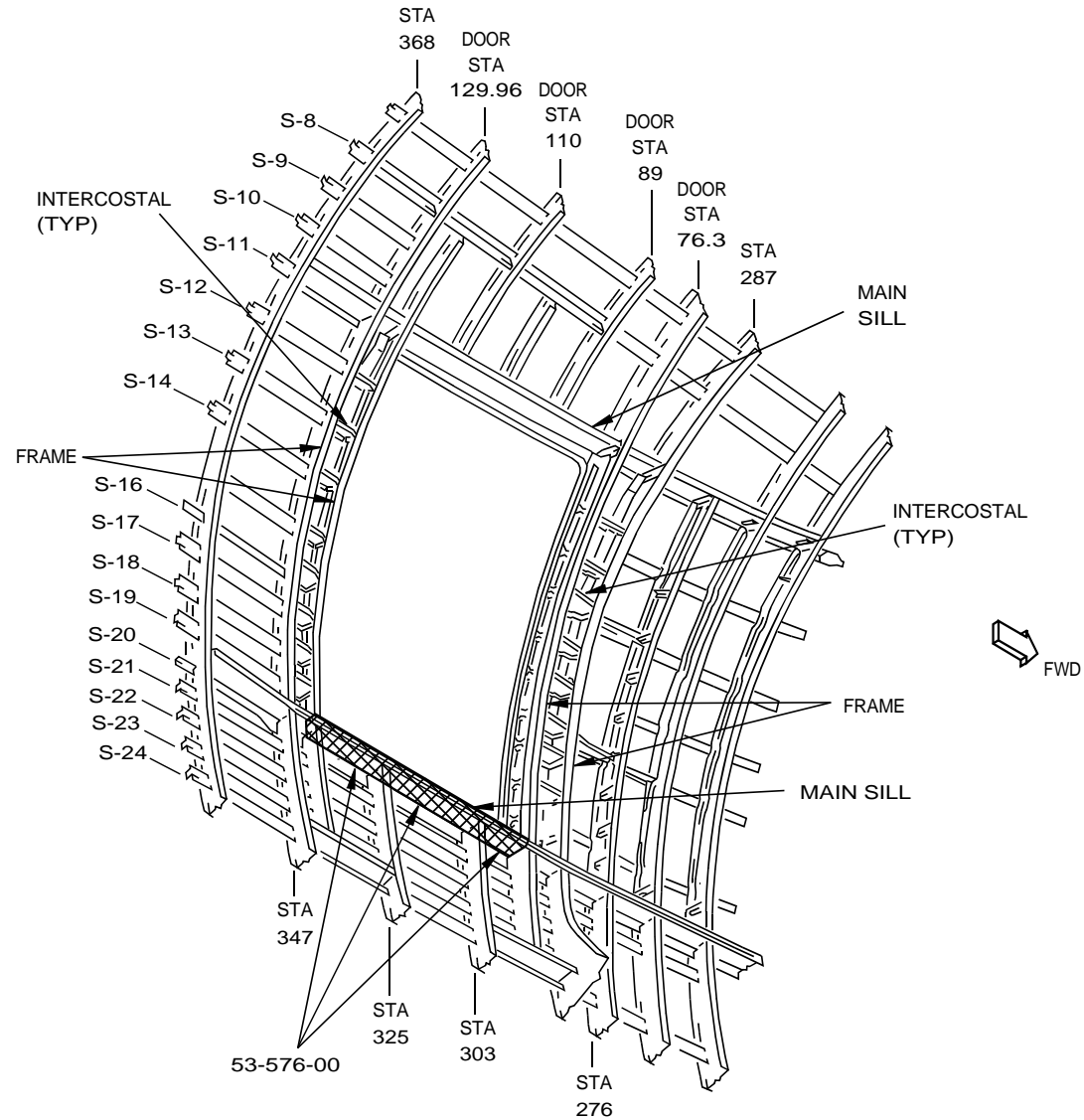


ILLUSTRATION REF. 2-12 LOWER DOOR SILL - LOWER SURFACE

D622T001



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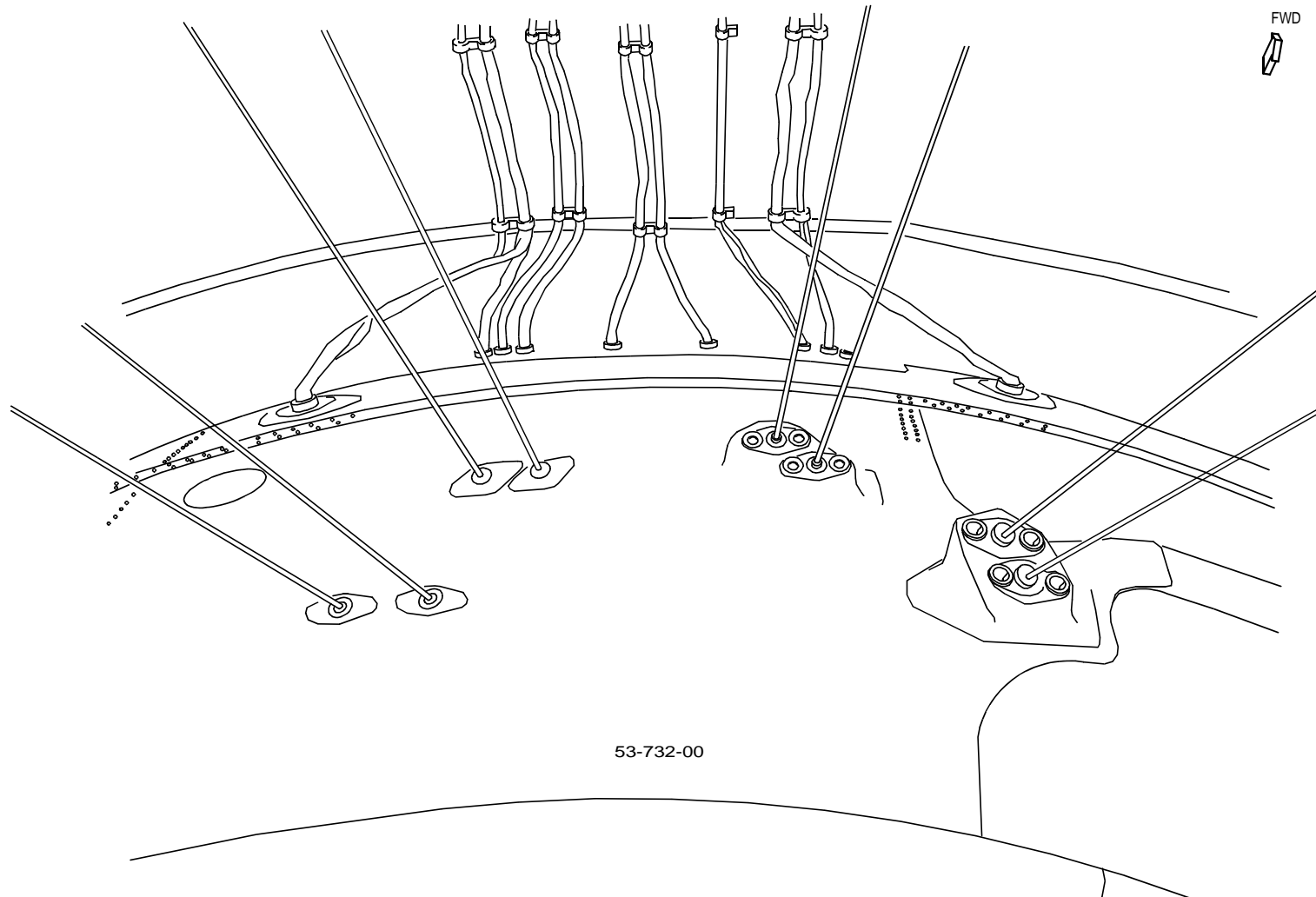


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ILLUSTRATION REF. 3-1 PRESSURE WEB BODY STA 1582 - UPPER

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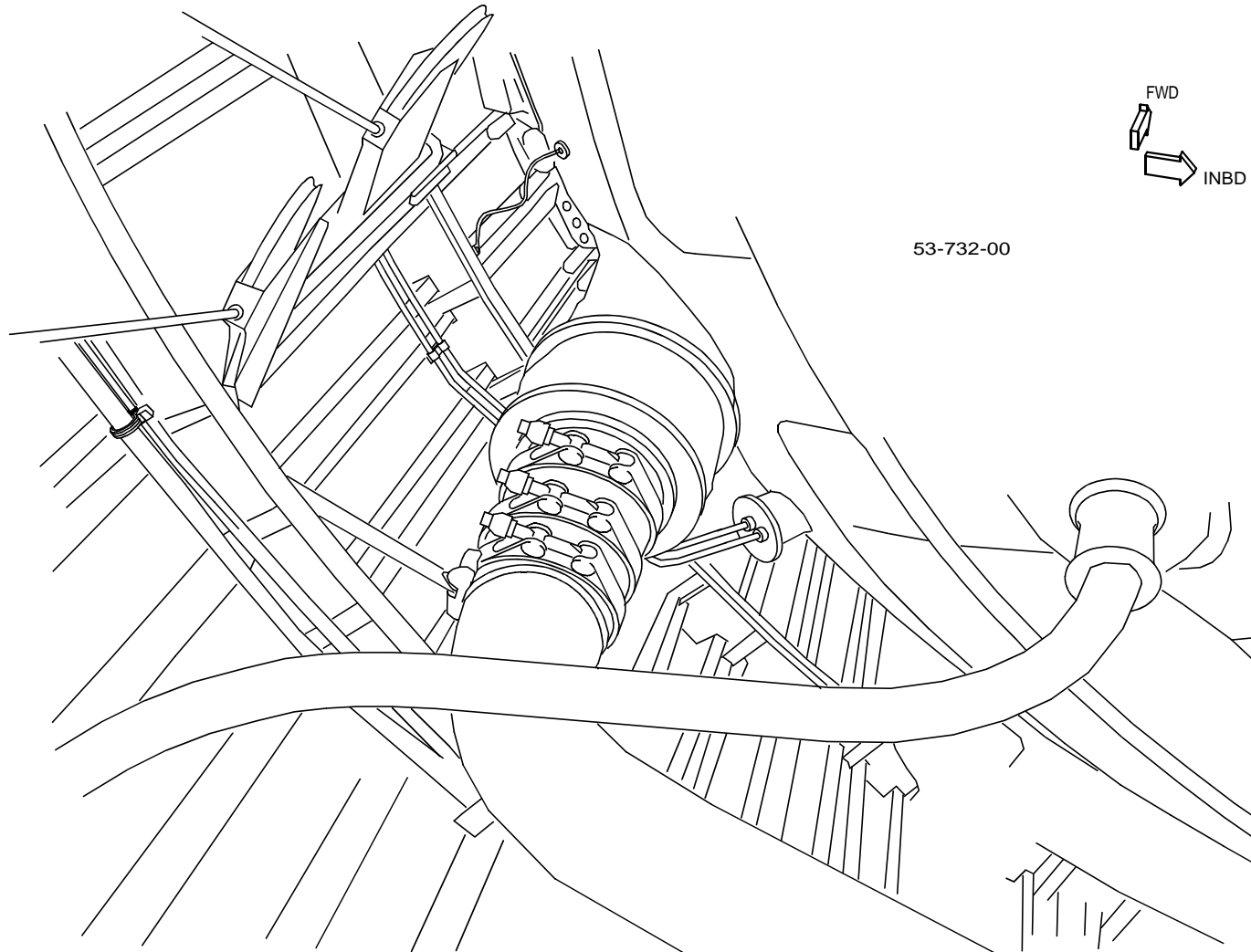
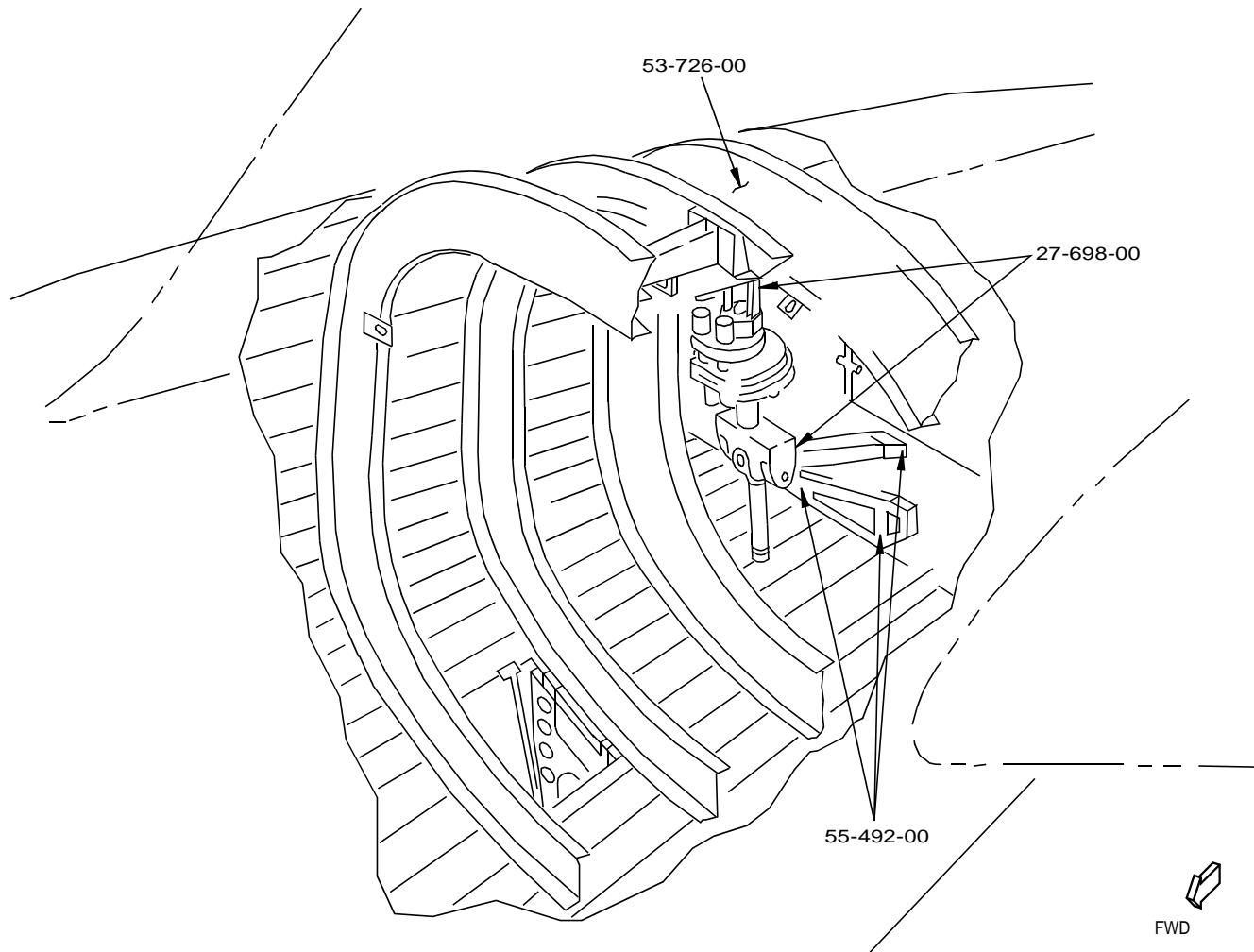


ILLUSTRATION REF. 3-2 PRESSURE WEB BODY STA 1582 - LOWER LH SIDE

D622T001



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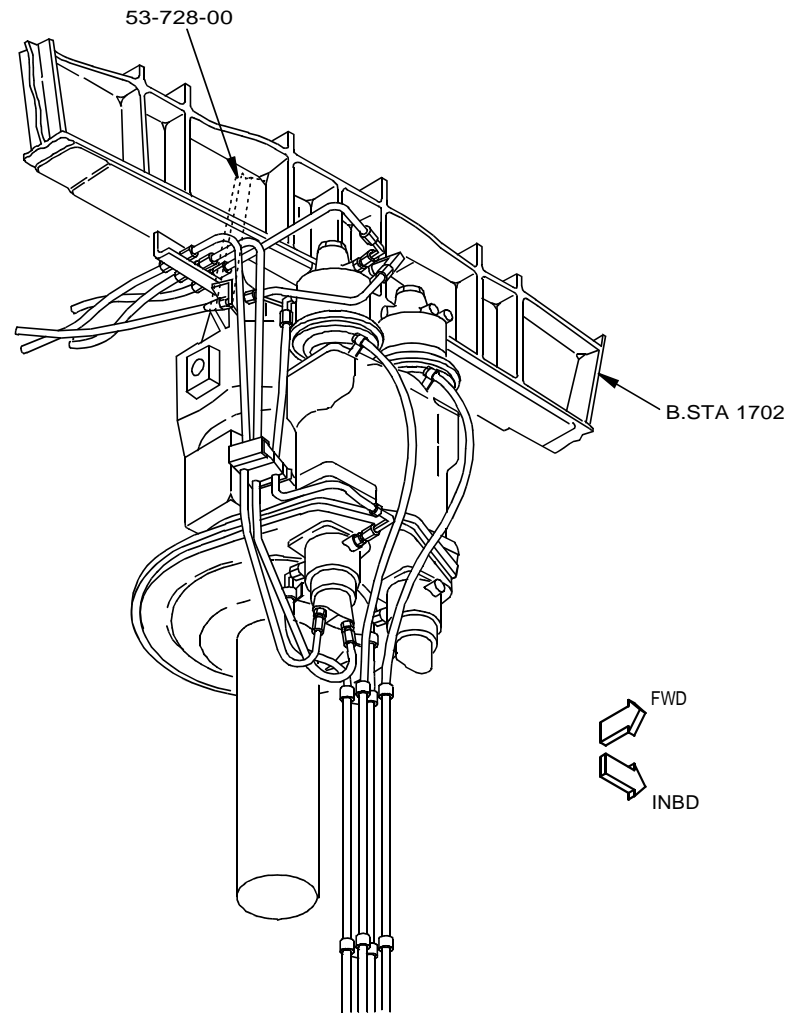
ILLUSTRATION REF. 3-3 HORIZONTAL STABILIZER TRIM ACTUATOR ATTACHMENTS

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997829

ILLUSTRATION REF. 3-4 HORIZONTAL STABILIZER TRIM ACTUATOR SUPPORT FITTING - RH SHOWN, LH OPPOSITE

D622T001

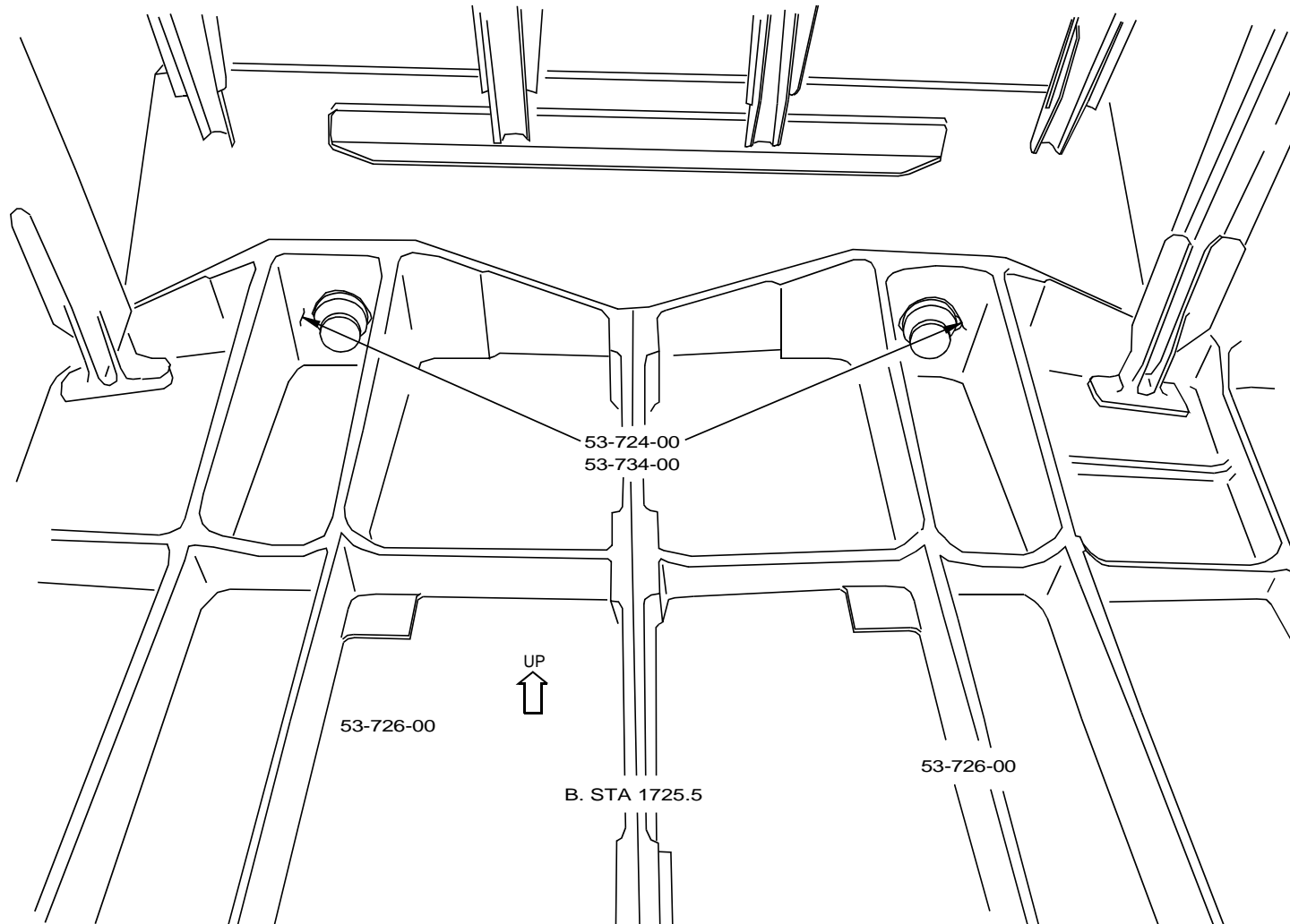
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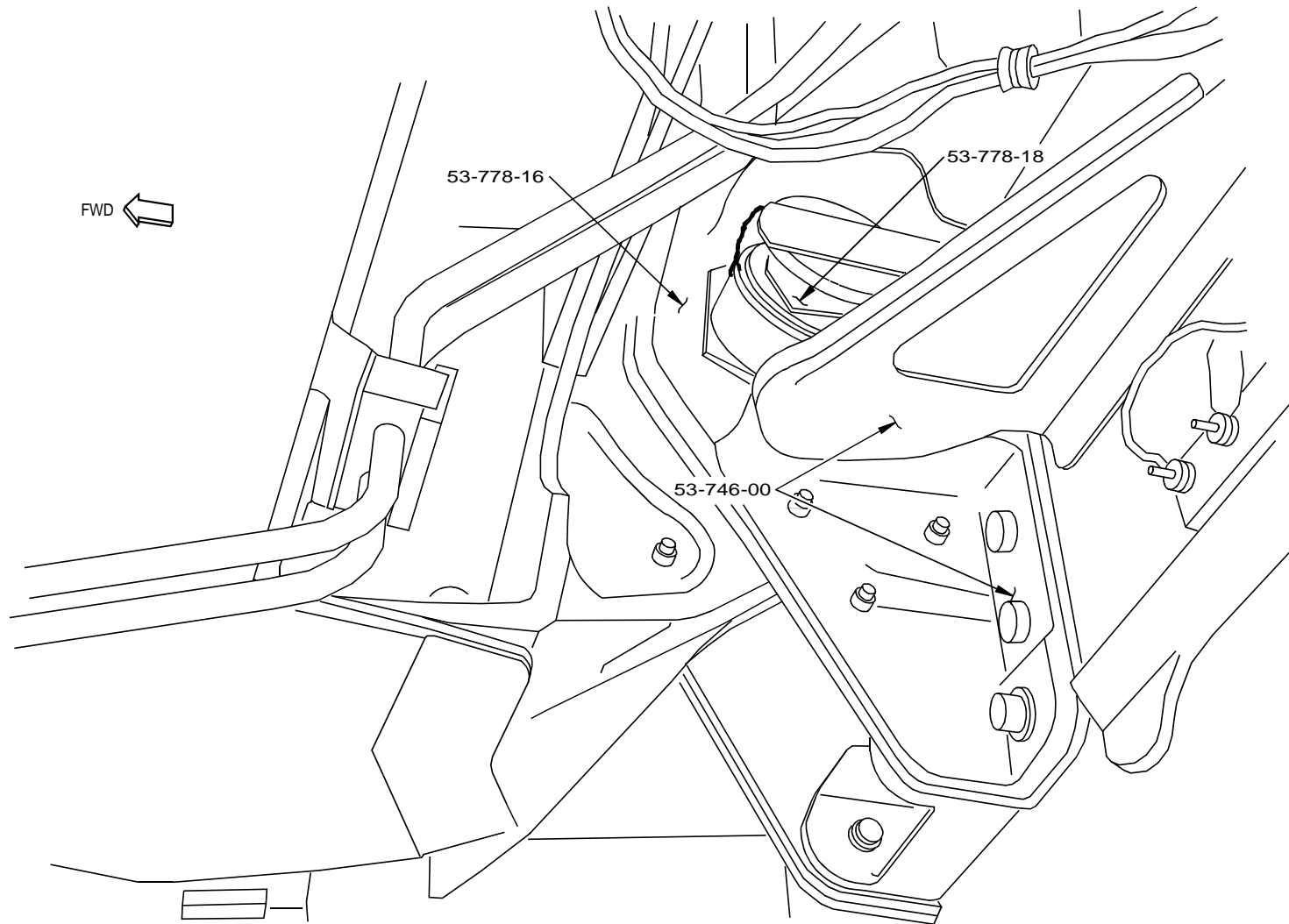
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ILLUSTRATION REF. 3-5 BODY STA 1725.5 BULKHEAD AT STABILIZER ATTACH FASTENERS

D622T001



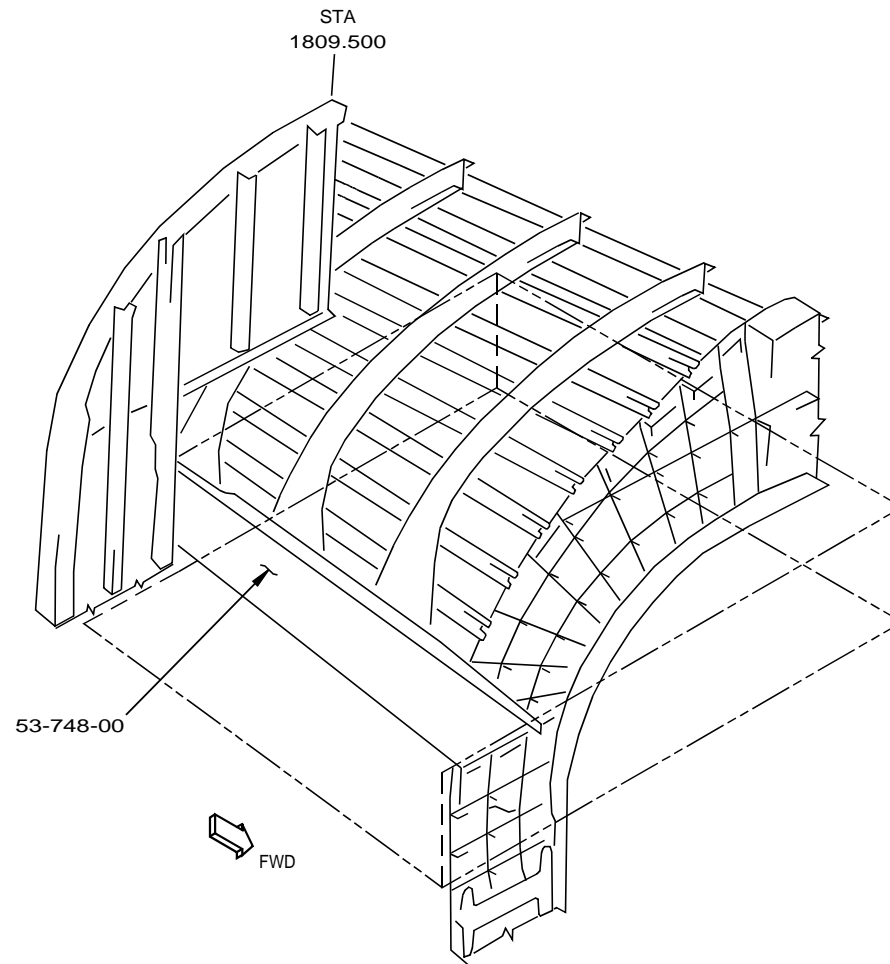
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ILLUSTRATION REF. 3-6 HORIZONTAL STABILIZER PIVOT FITTING - LH SHOWN, RH OPPOSITE

D622T001



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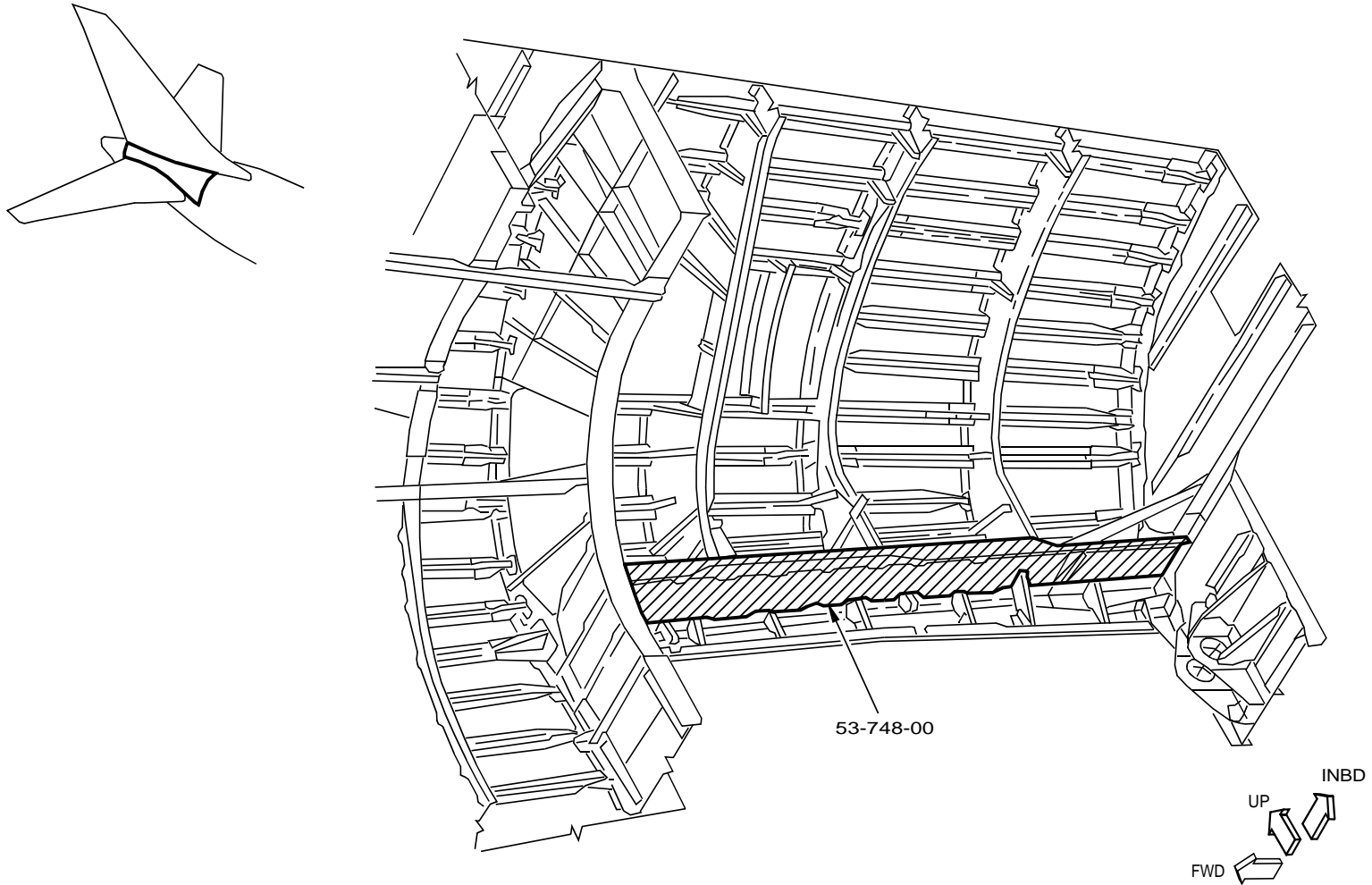
ILLUSTRATION REF. 3-7 BODY STA 1809.5 BULKHEAD - UPPER

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853409

ILLUSTRATION REF. 3-8 BODY STRUCTURE - STA 1725 - STA 1809.5 - RH UPPER

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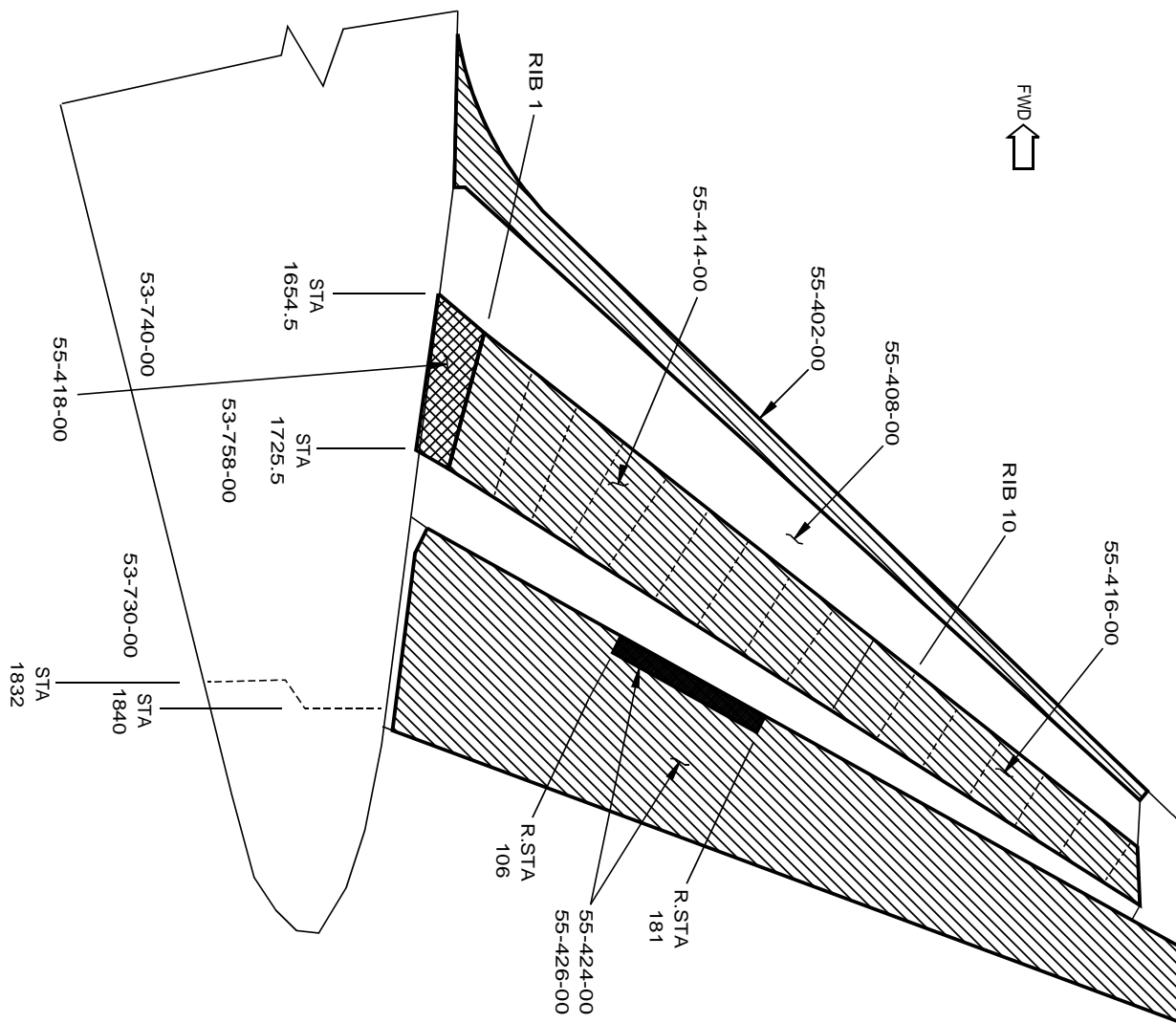


ILLUSTRATION REF. 3-9 VERTICAL STABILIZER/AFT BODY SECTION - LH SIDE

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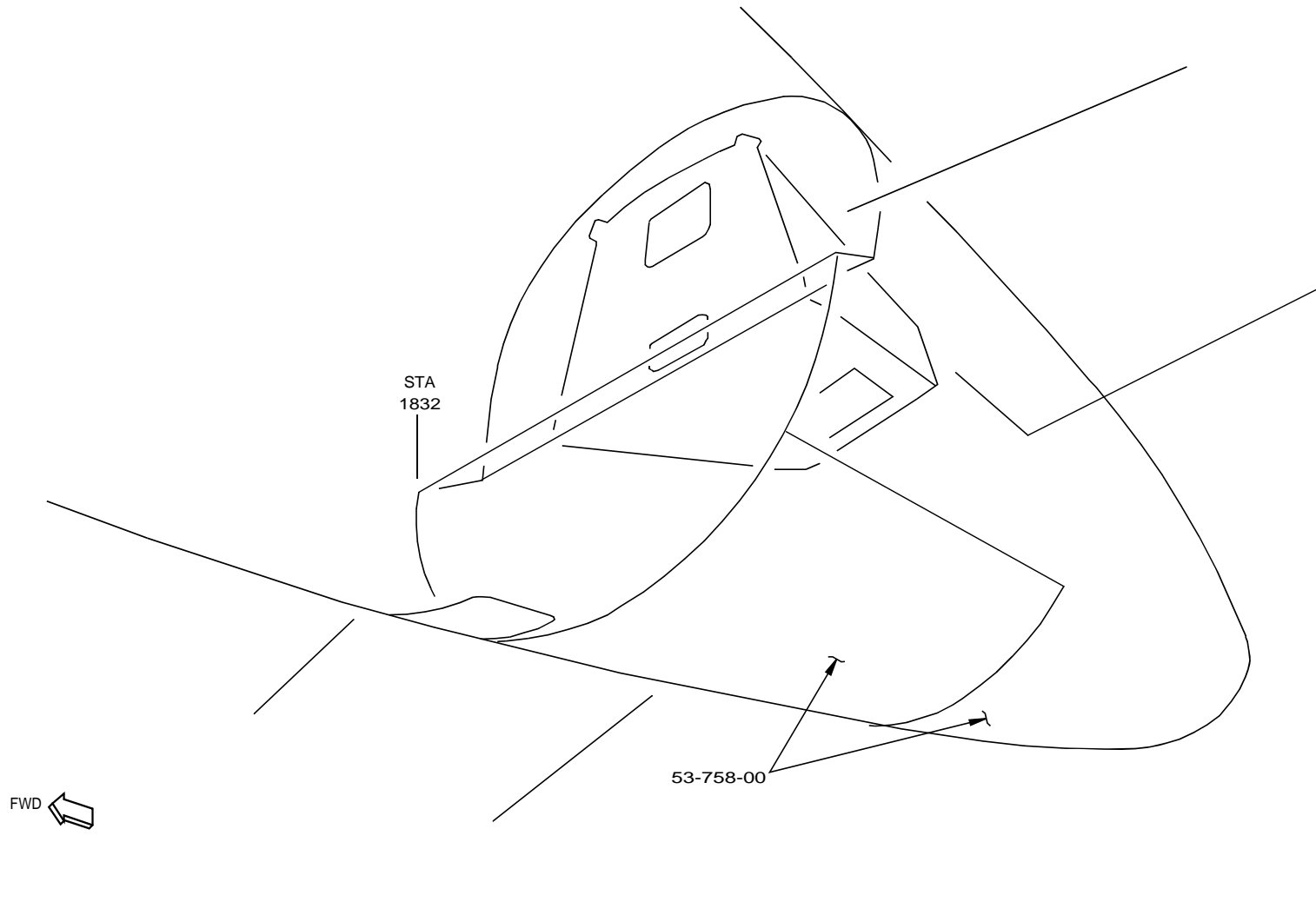
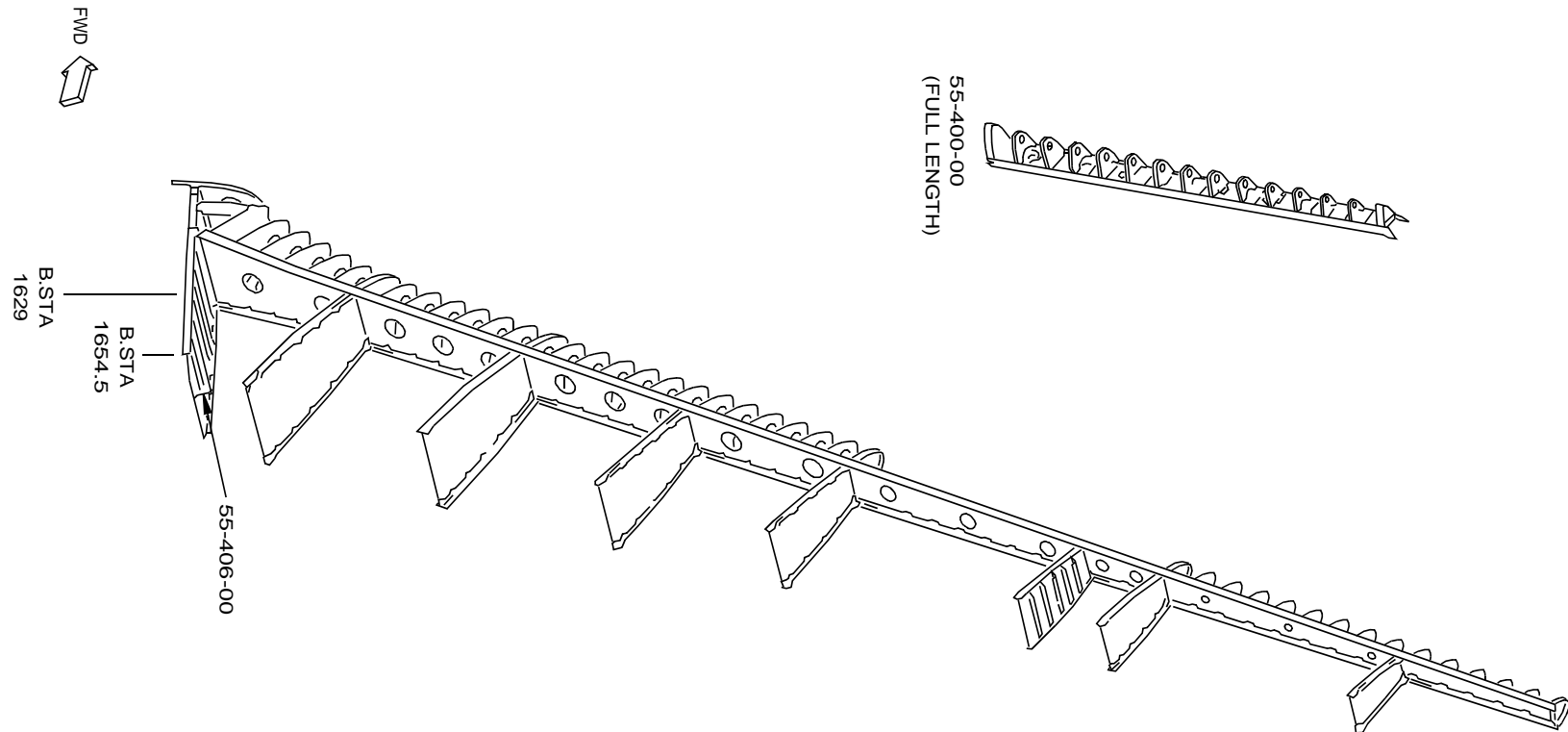


ILLUSTRATION REF. 3-10 APU COMPARTMENT

D622T001



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ILLUSTRATION REF. 3-11 VERTICAL STABILIZER LEADING EDGE SUPPORT STRUCTURE

D622T001

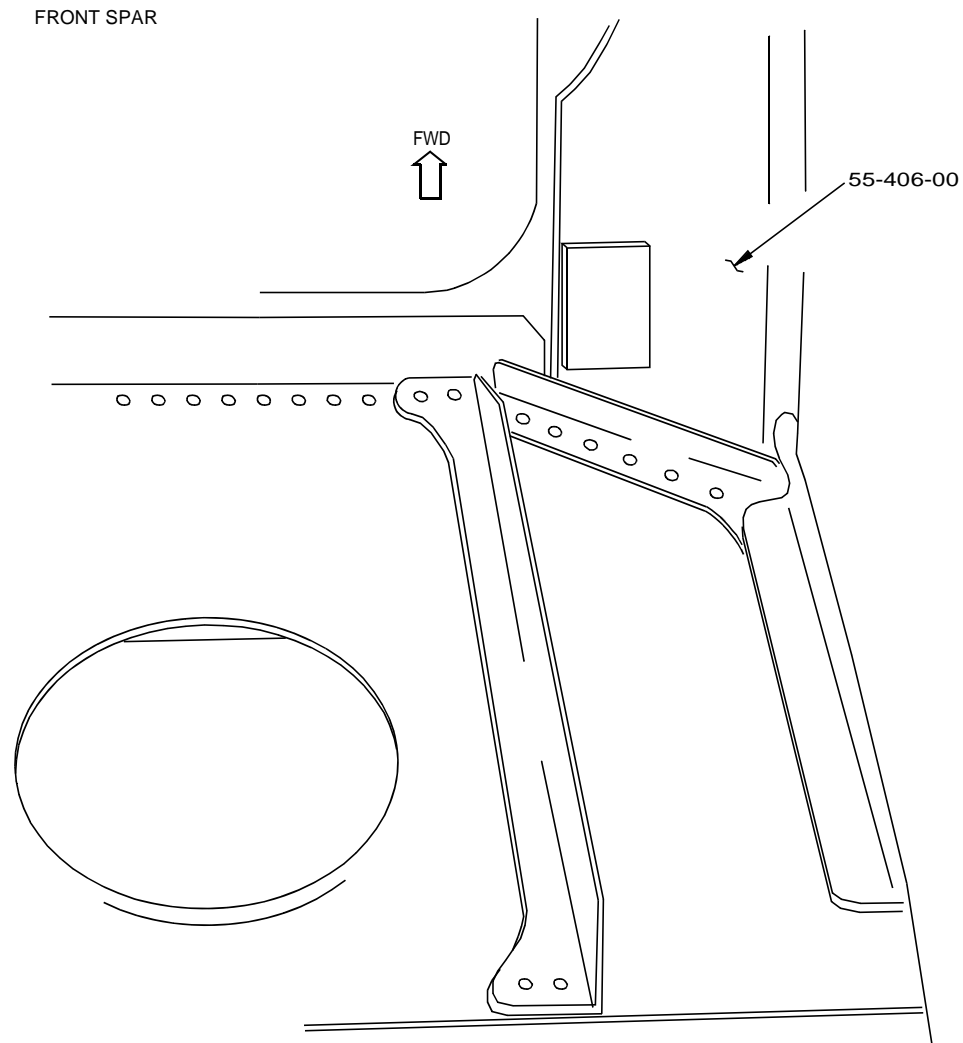
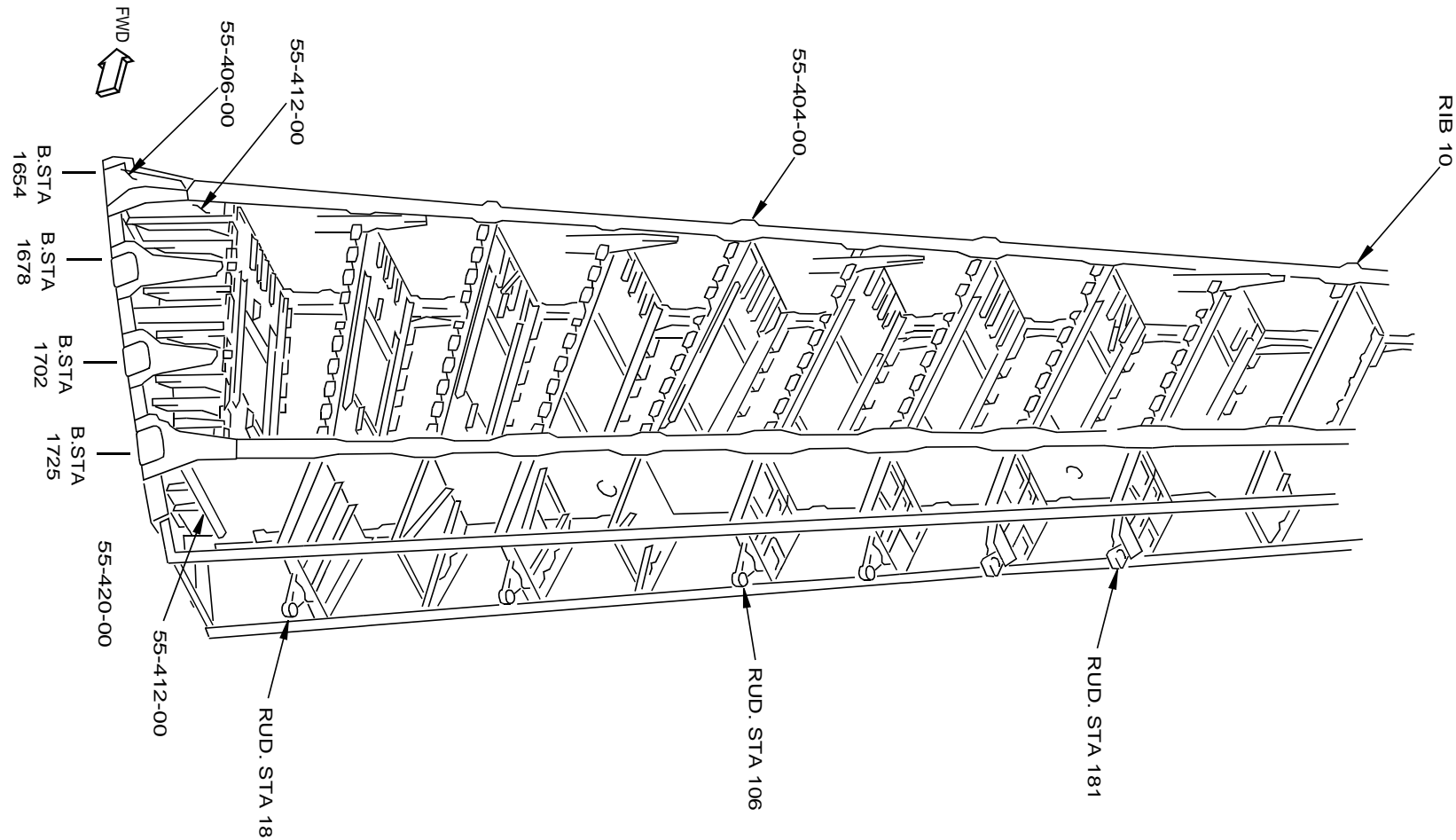


ILLUSTRATION REF. 3-12 VERTICAL STABILIZER FRONT SPAR

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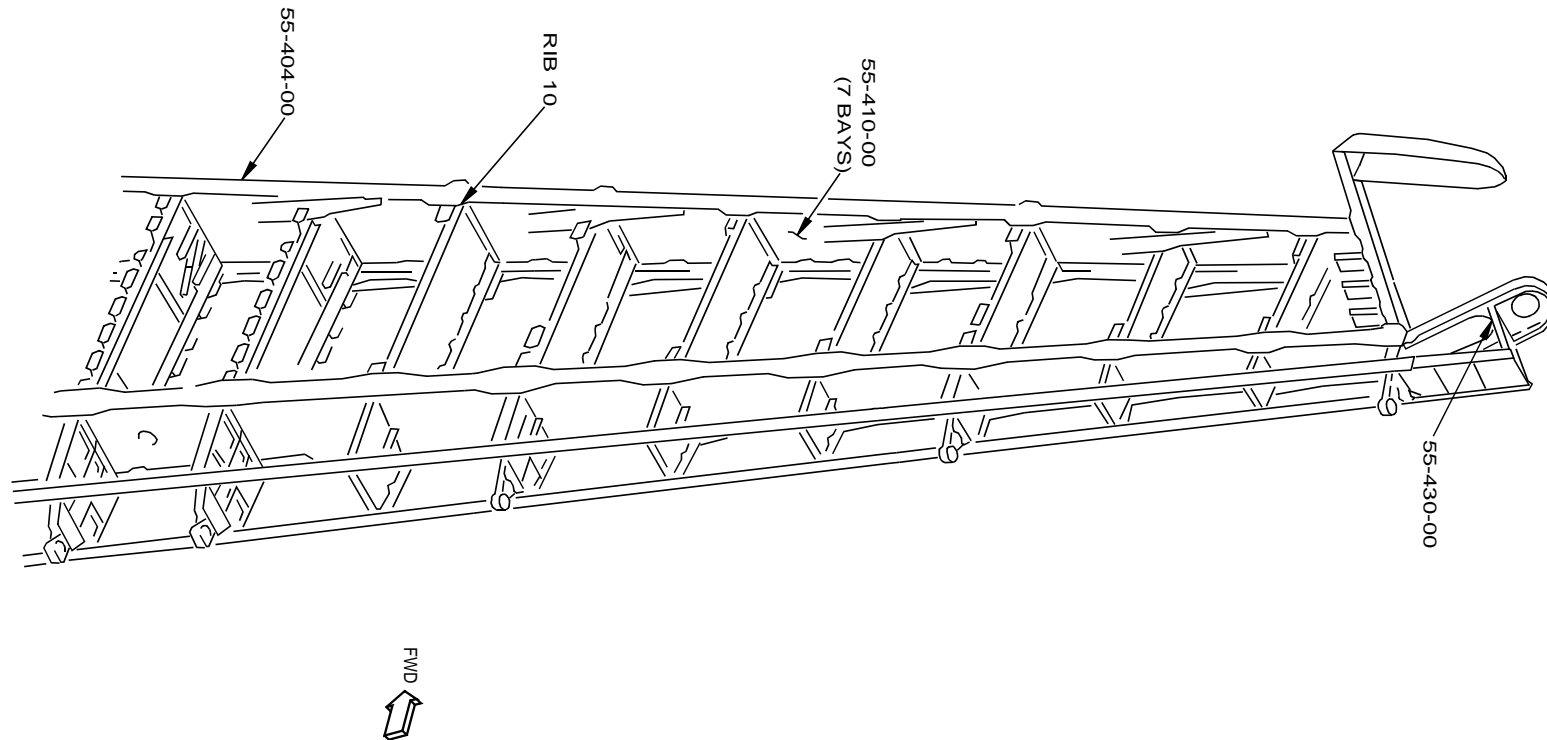
ILLUSTRATION REF. 3-13-1 VERTICAL STABILIZER IN SPAR AND TRAILING EDGE STRUCTURE - INTERNAL, TOP OF BODY TO RIB 10

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853549

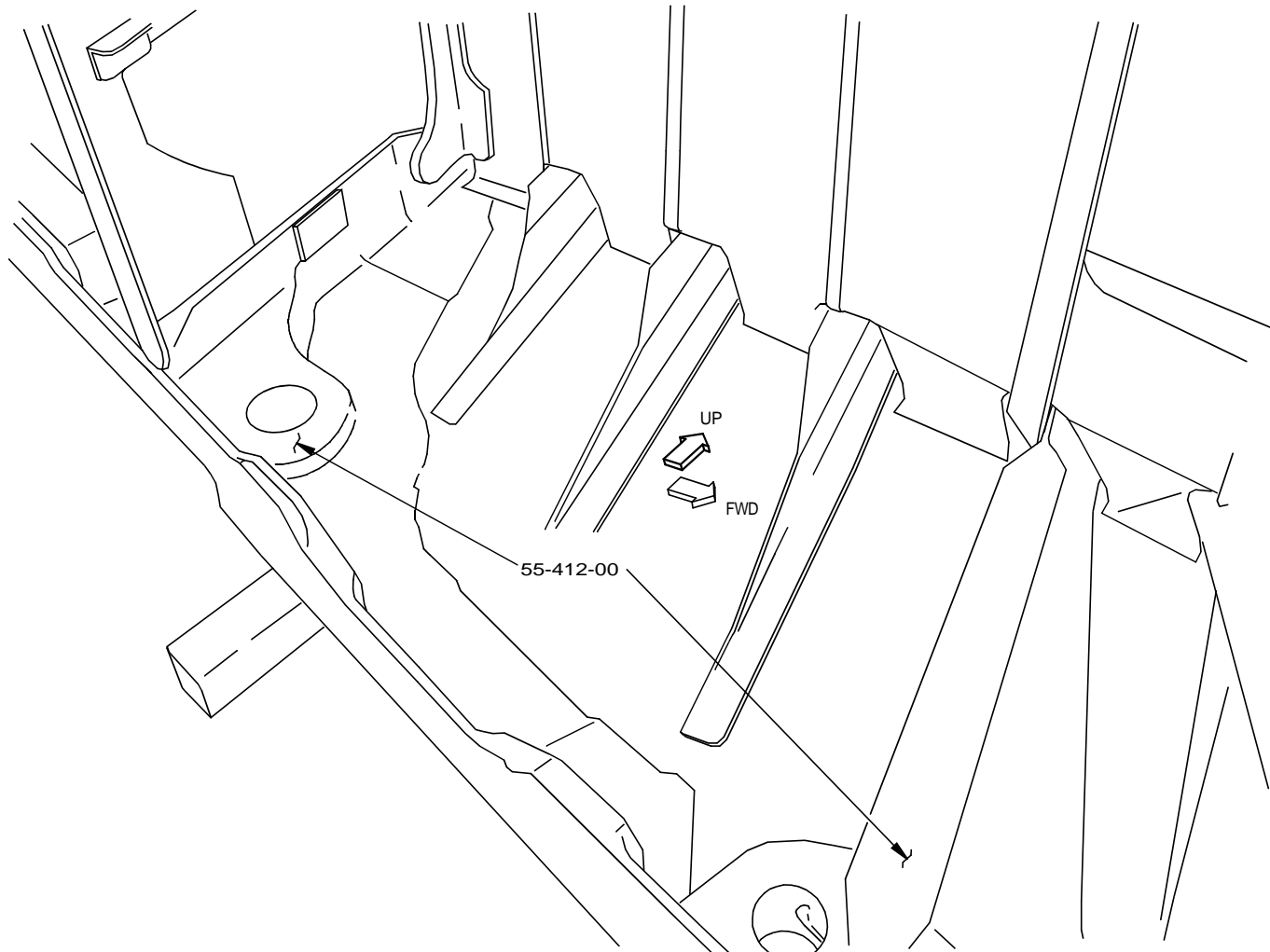
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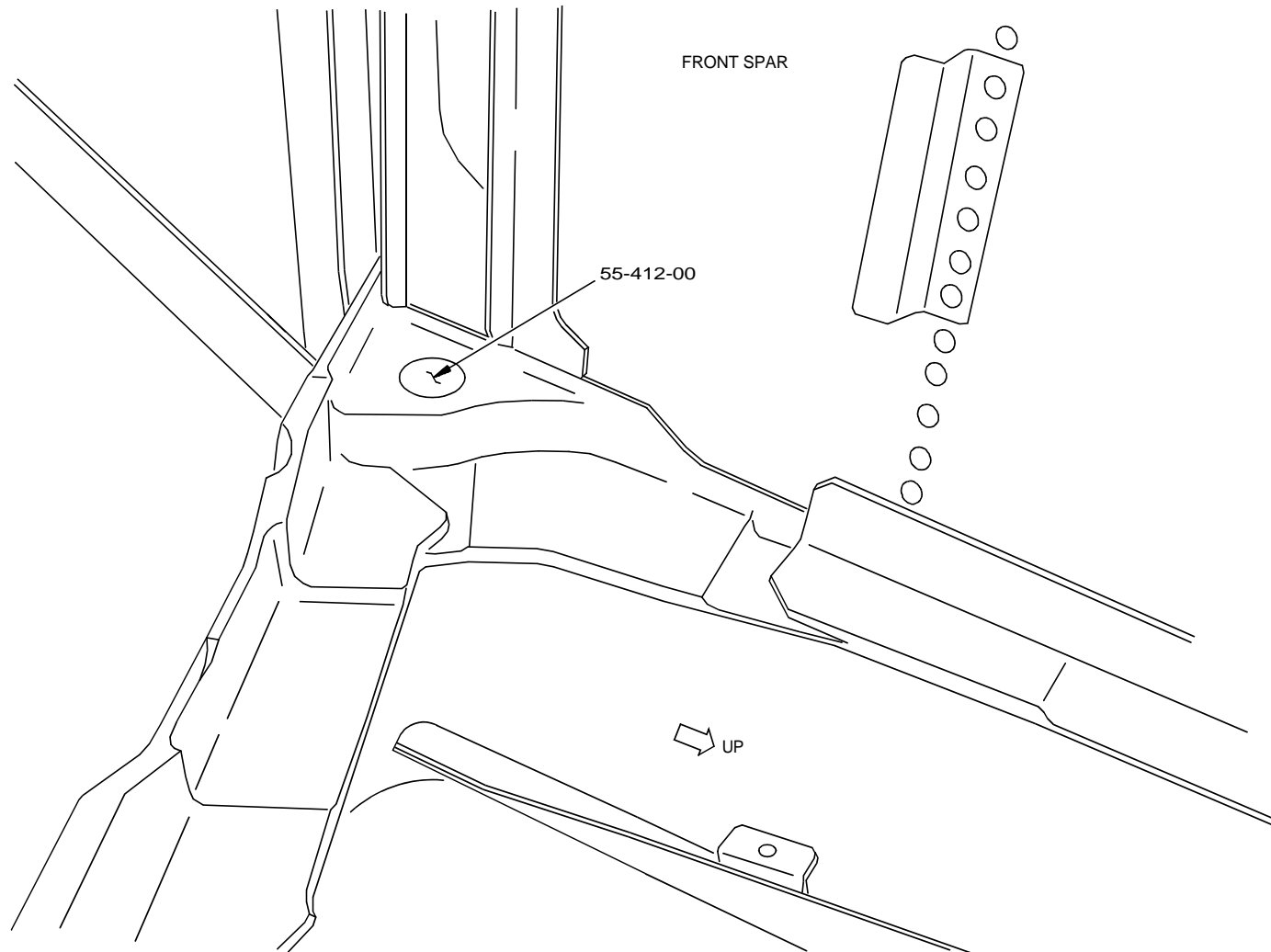
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ILLUSTRATION REF. 3-14 VERTICAL STABILIZER FIN TO BODY FITTINGS - LH SHOWN, RH OPPOSITE

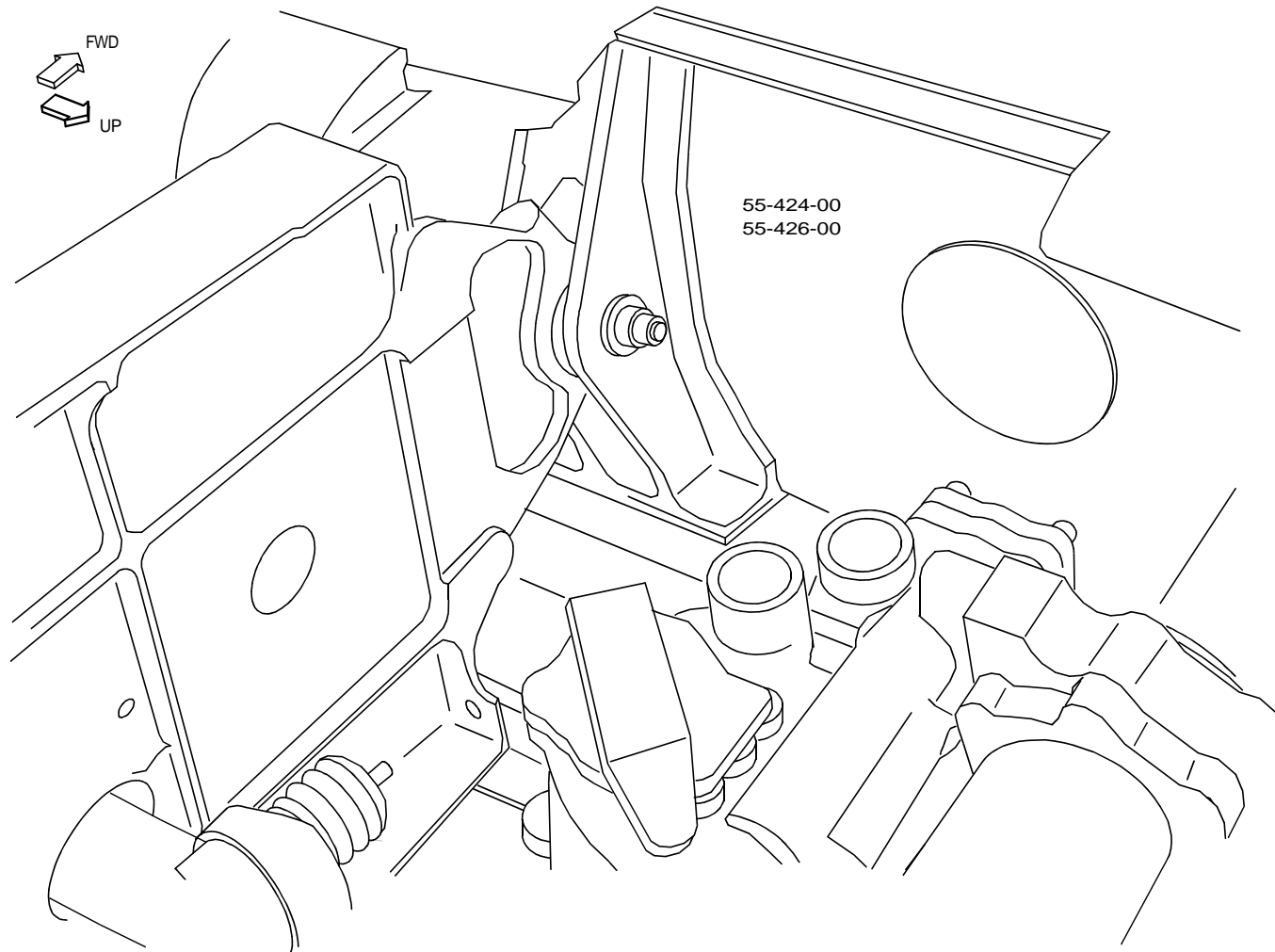
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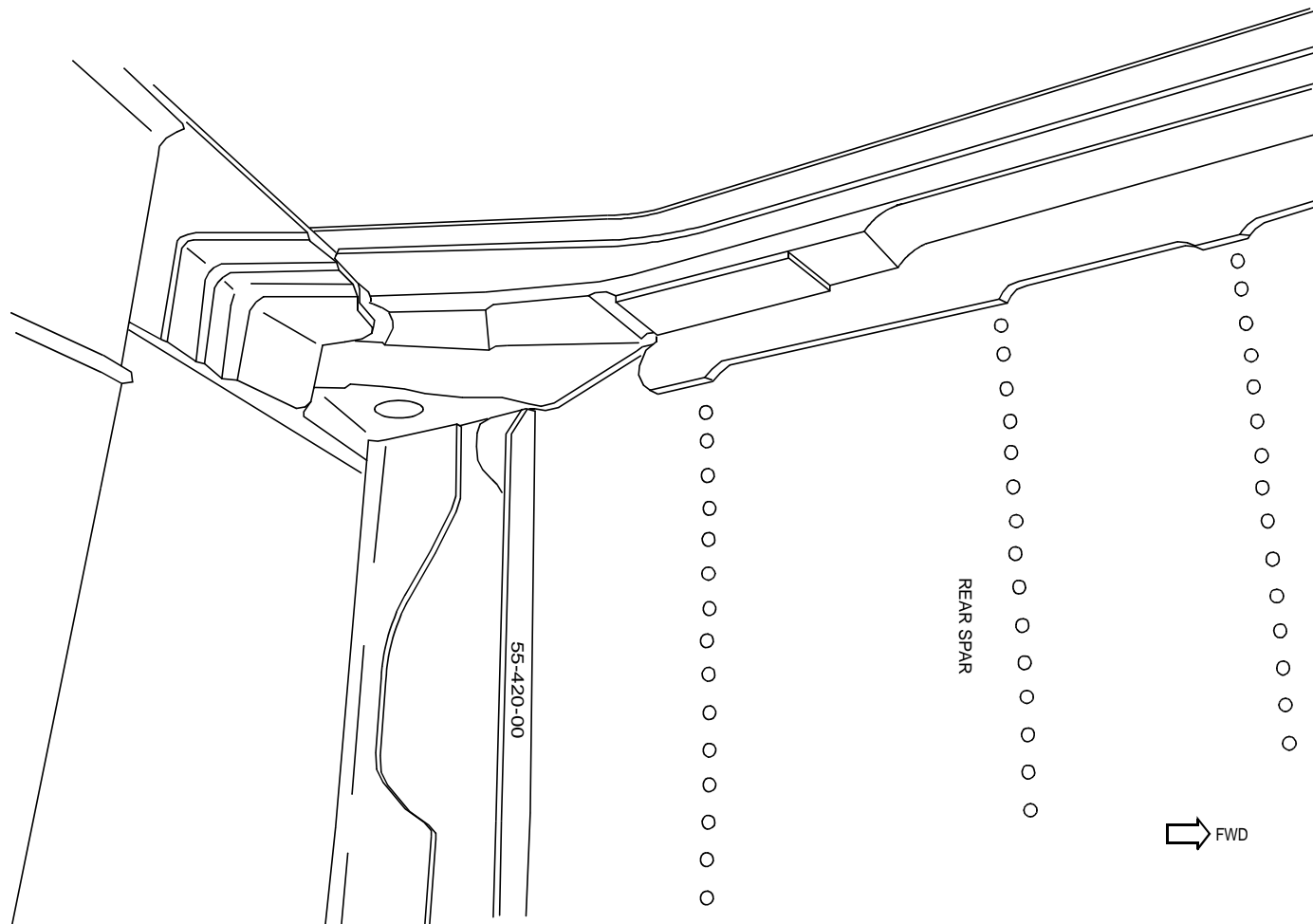
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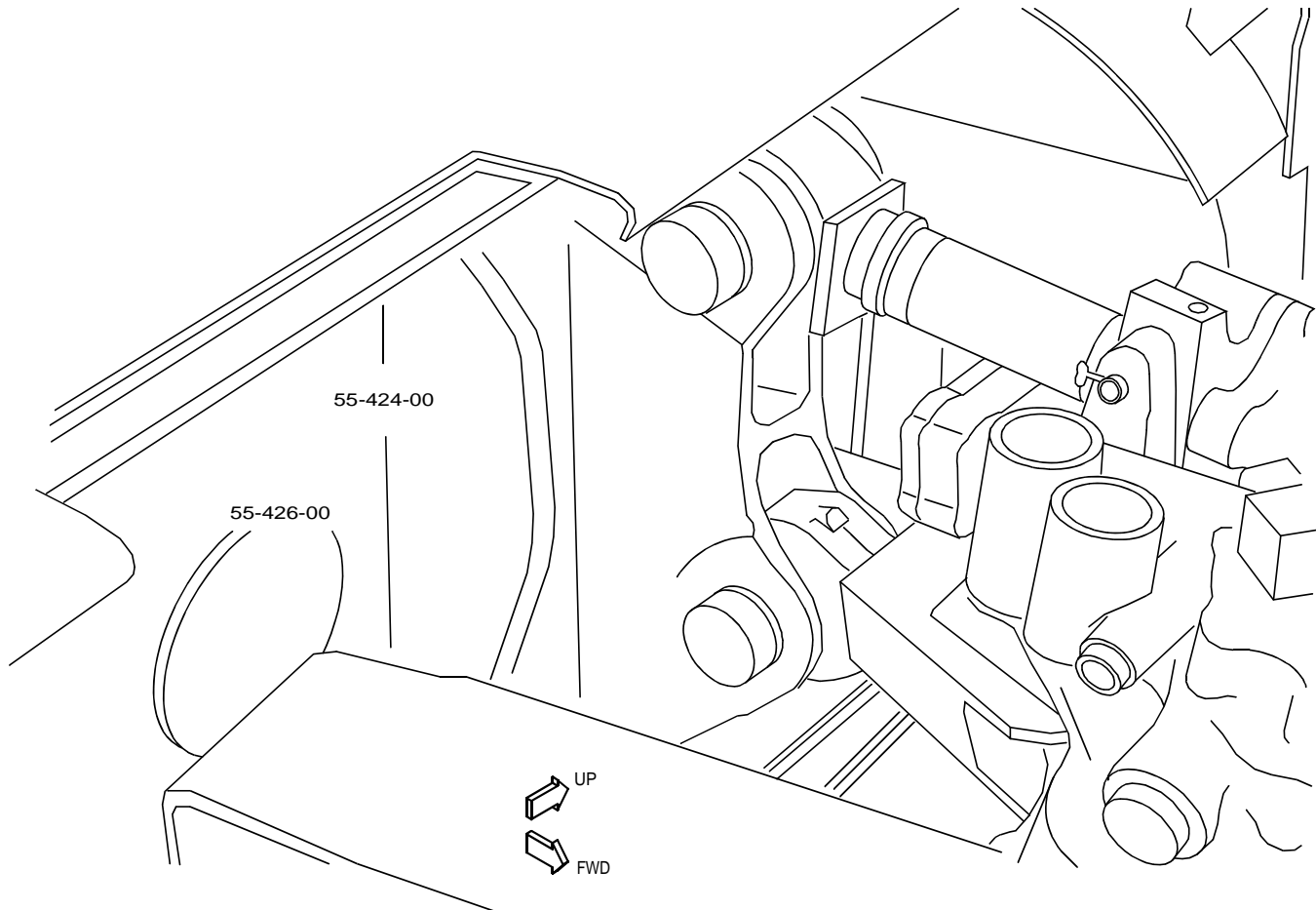
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ILLUSTRATION REF. 3-17 VERTICAL STABILIZER REAR SPAR

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ILLUSTRATION REF. 3-18 RUDDER ACTUATOR FITTING

D622T001

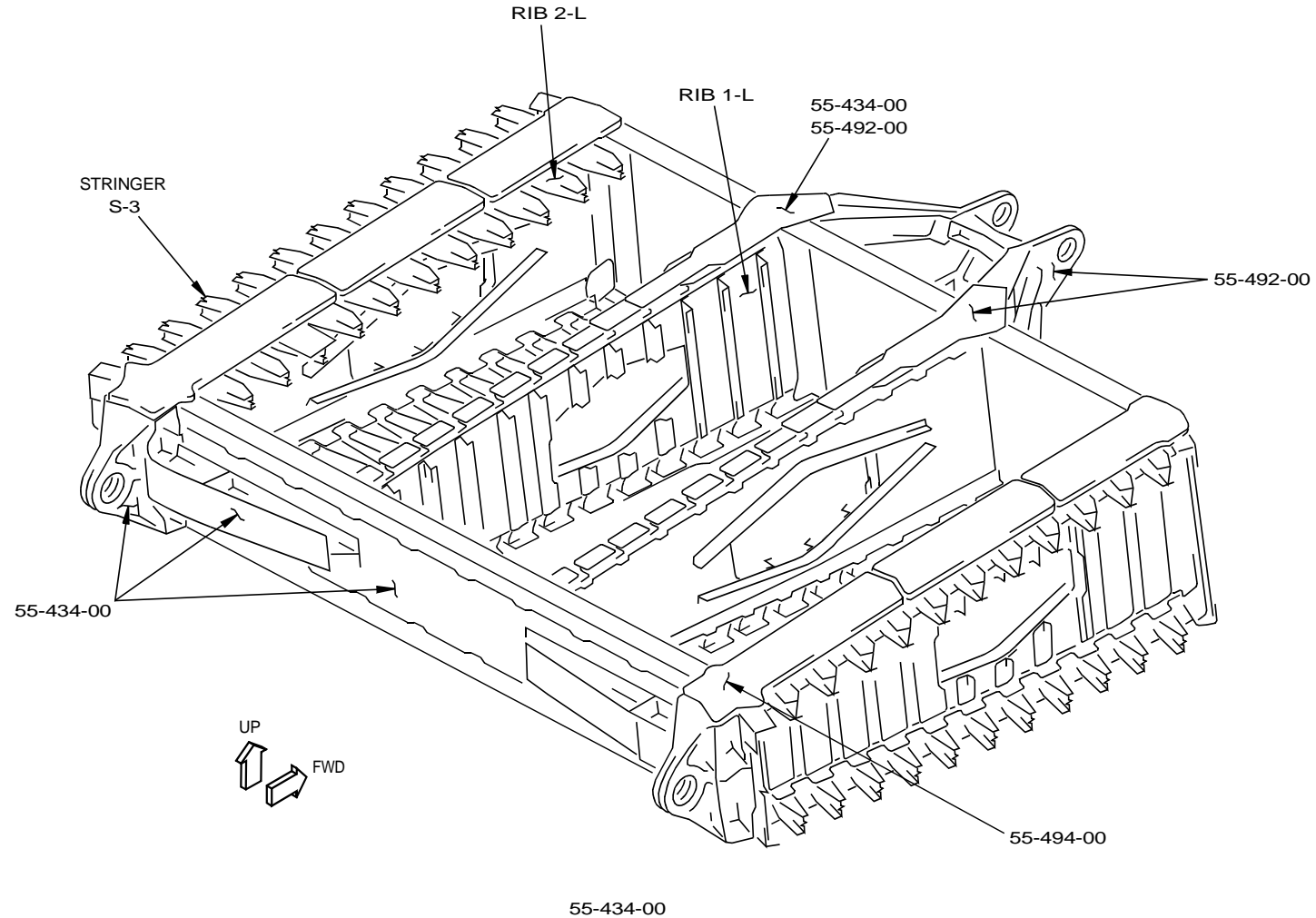
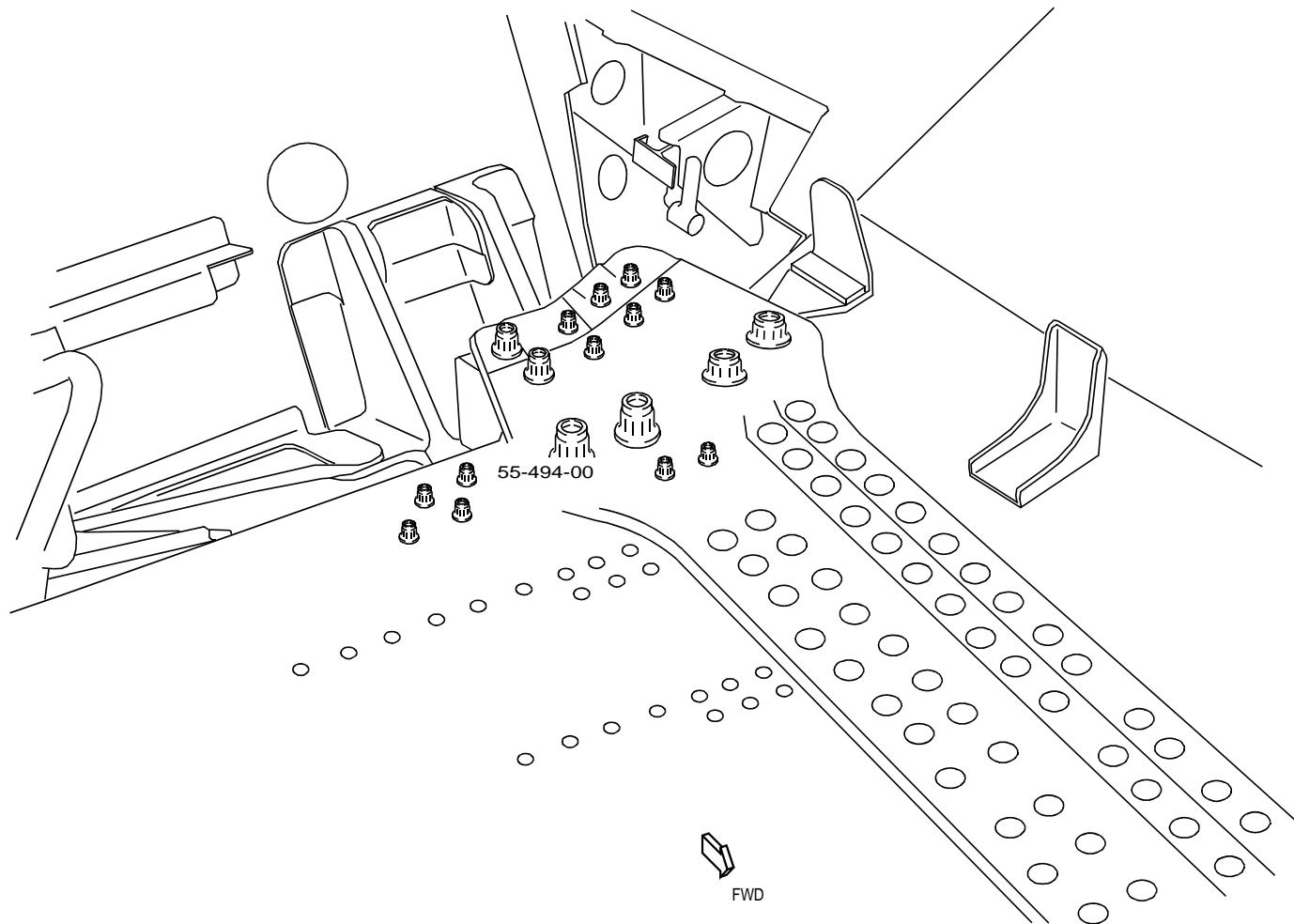


ILLUSTRATION REF. 3-19 HORIZONTAL STABILIZER CENTER SECTION - INTERNAL STRUCTURE

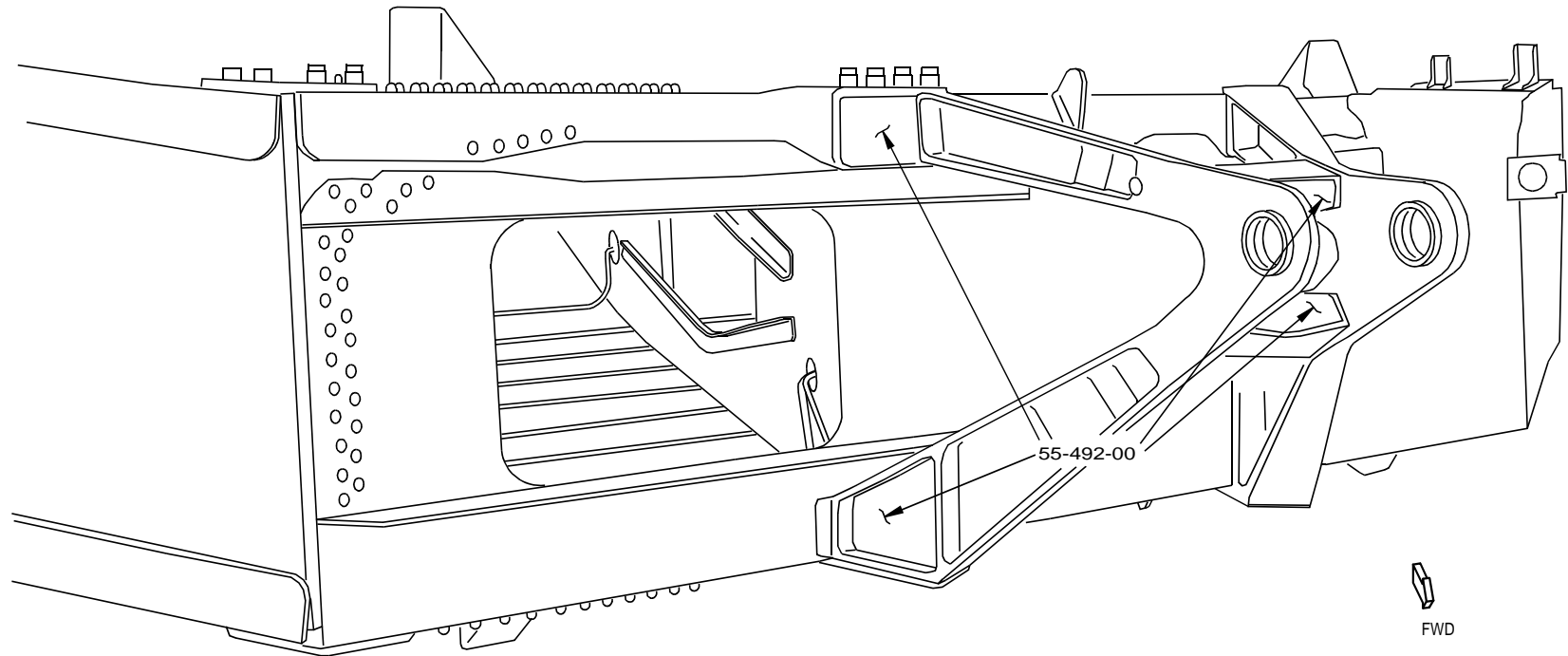
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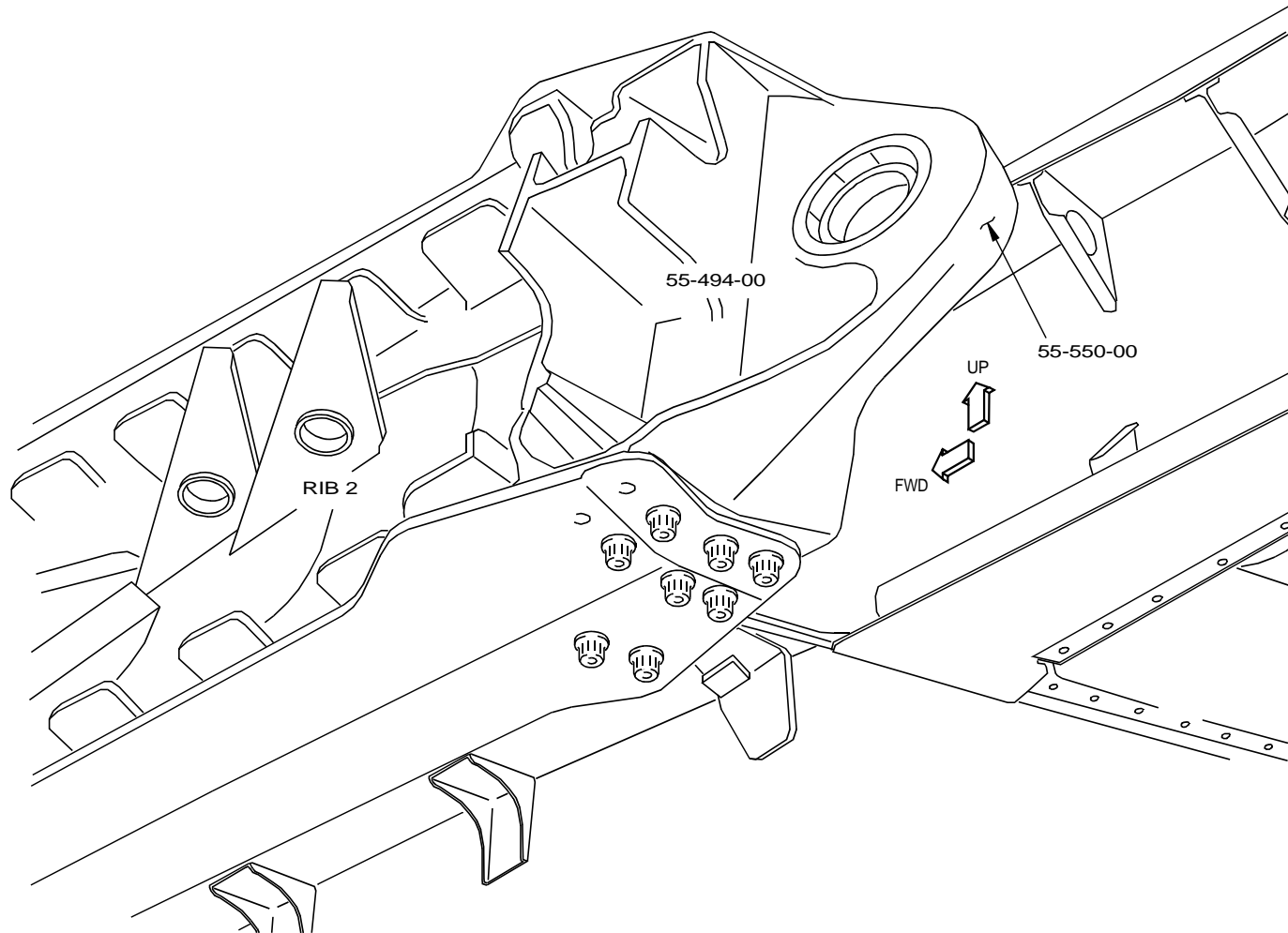
ILLUSTRATION REF. 3-21 HORIZONTAL STABILIZER CENTER SECTION - FRONT SPAR AND JACKSCREW FITTING

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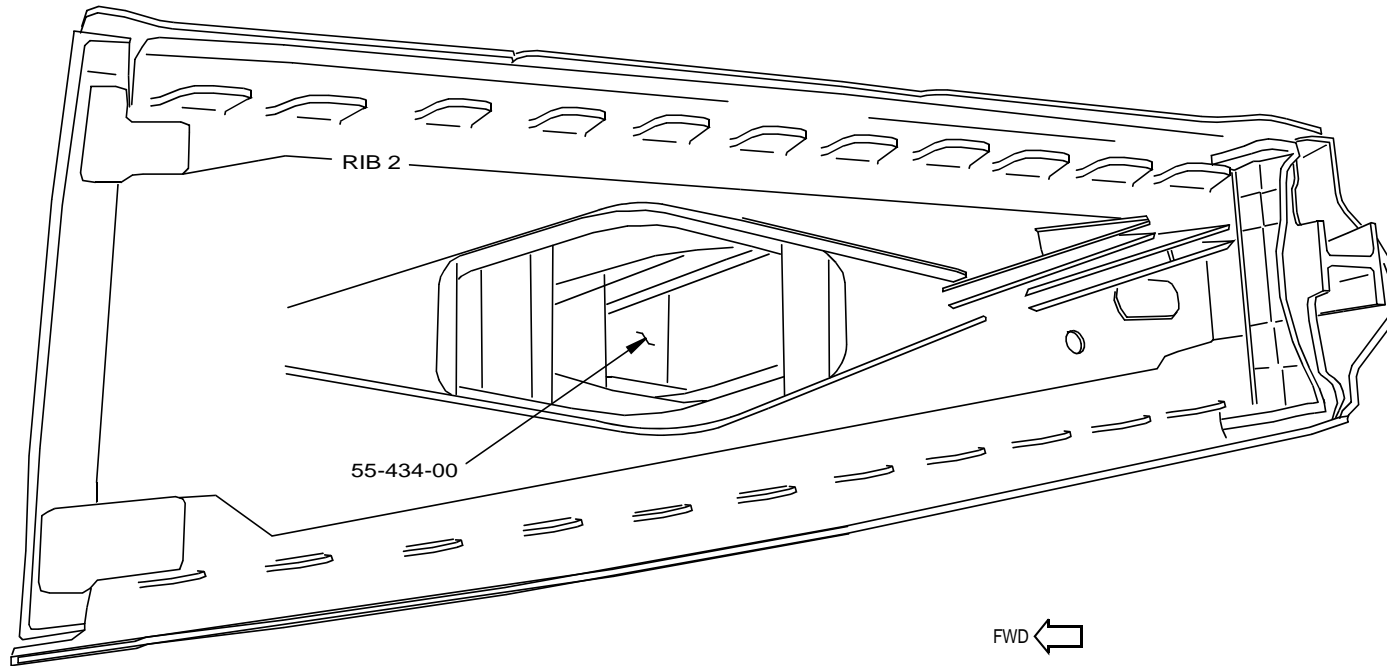
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ILLUSTRATION REF. 3-22 HORIZONTAL STABILIZER PIVOT FITTING

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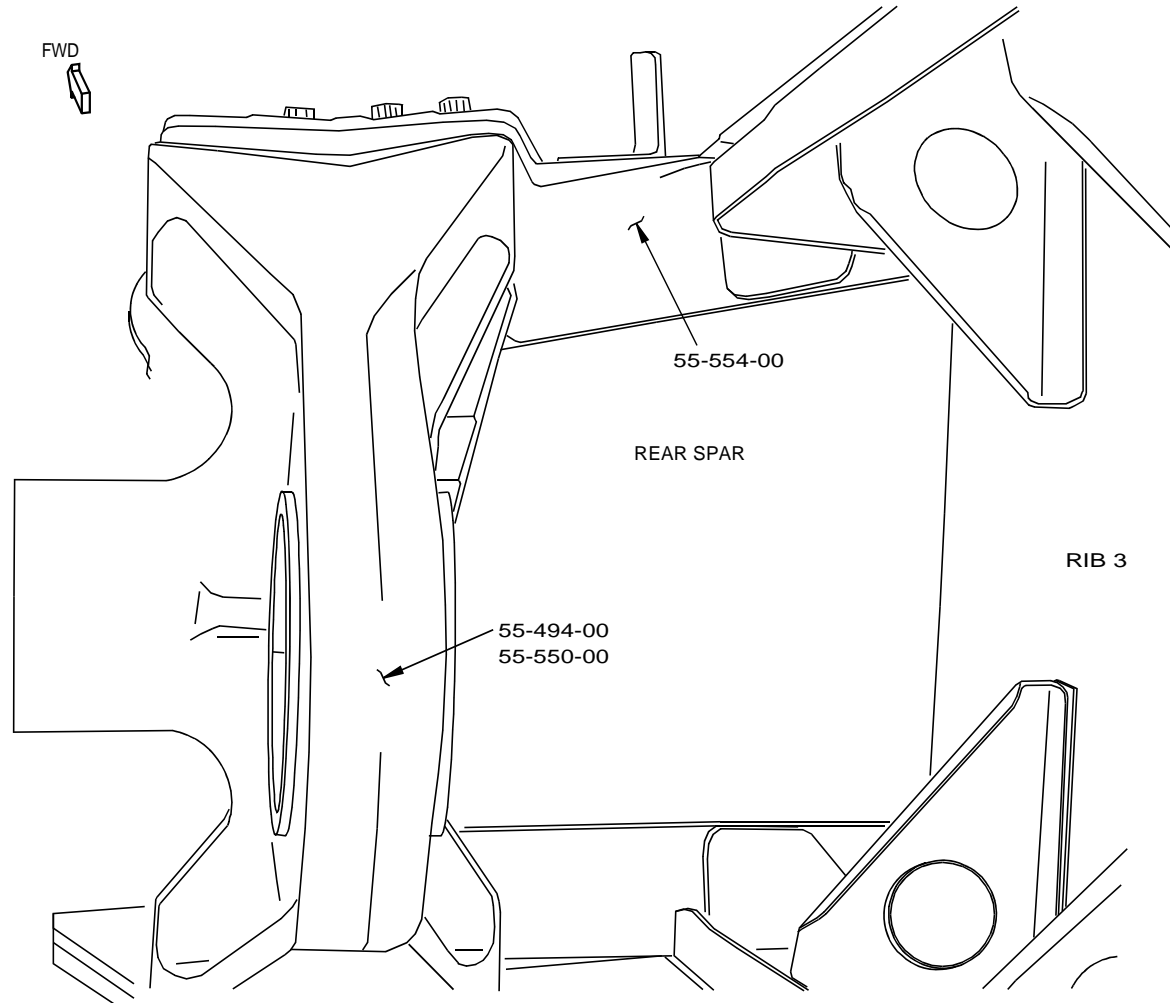
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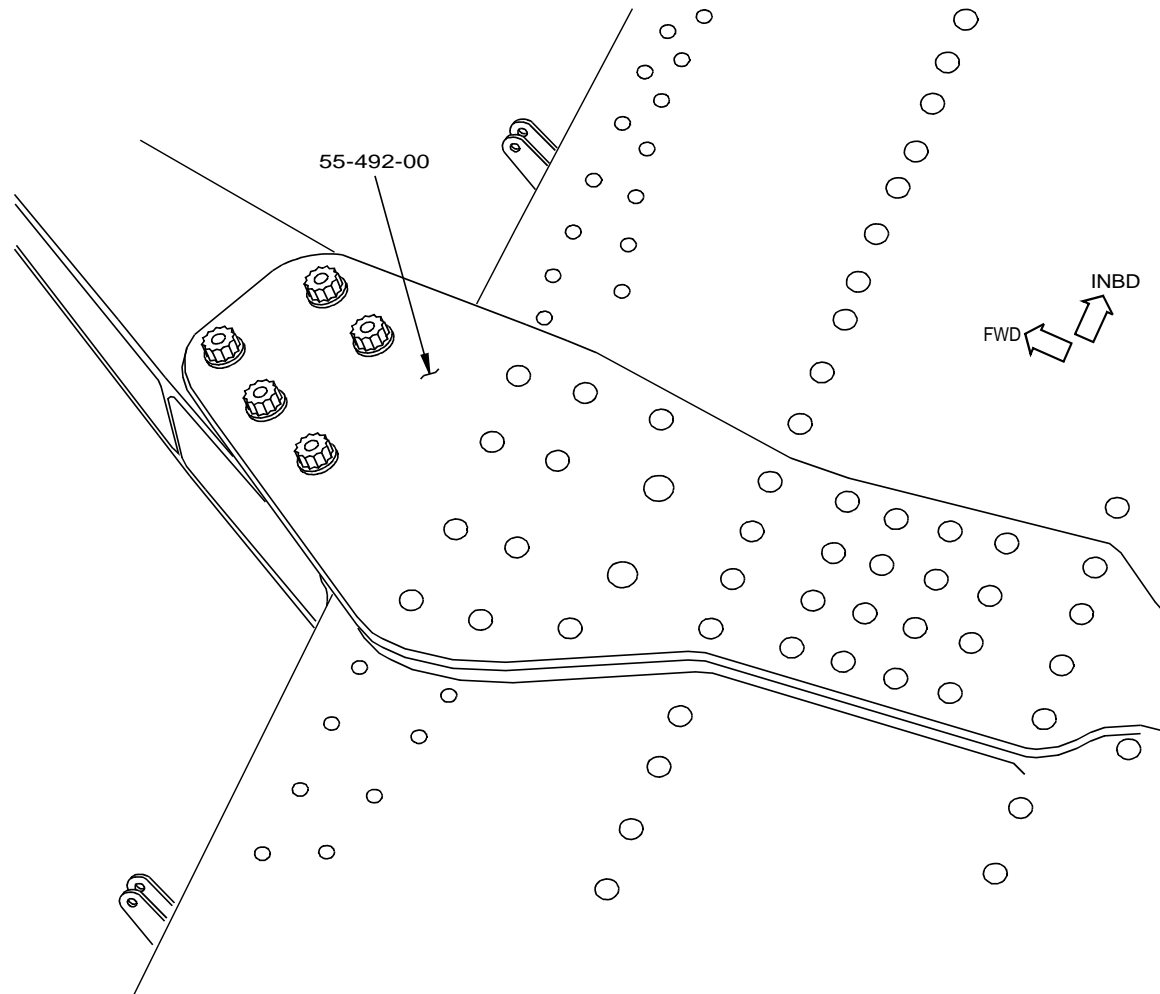
Page 8.2-104



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ILLUSTRATION REF. 3-24 HORIZONTAL STABILIZER CENTER SECTION - REAR SPAR AT PIVOT FITTING

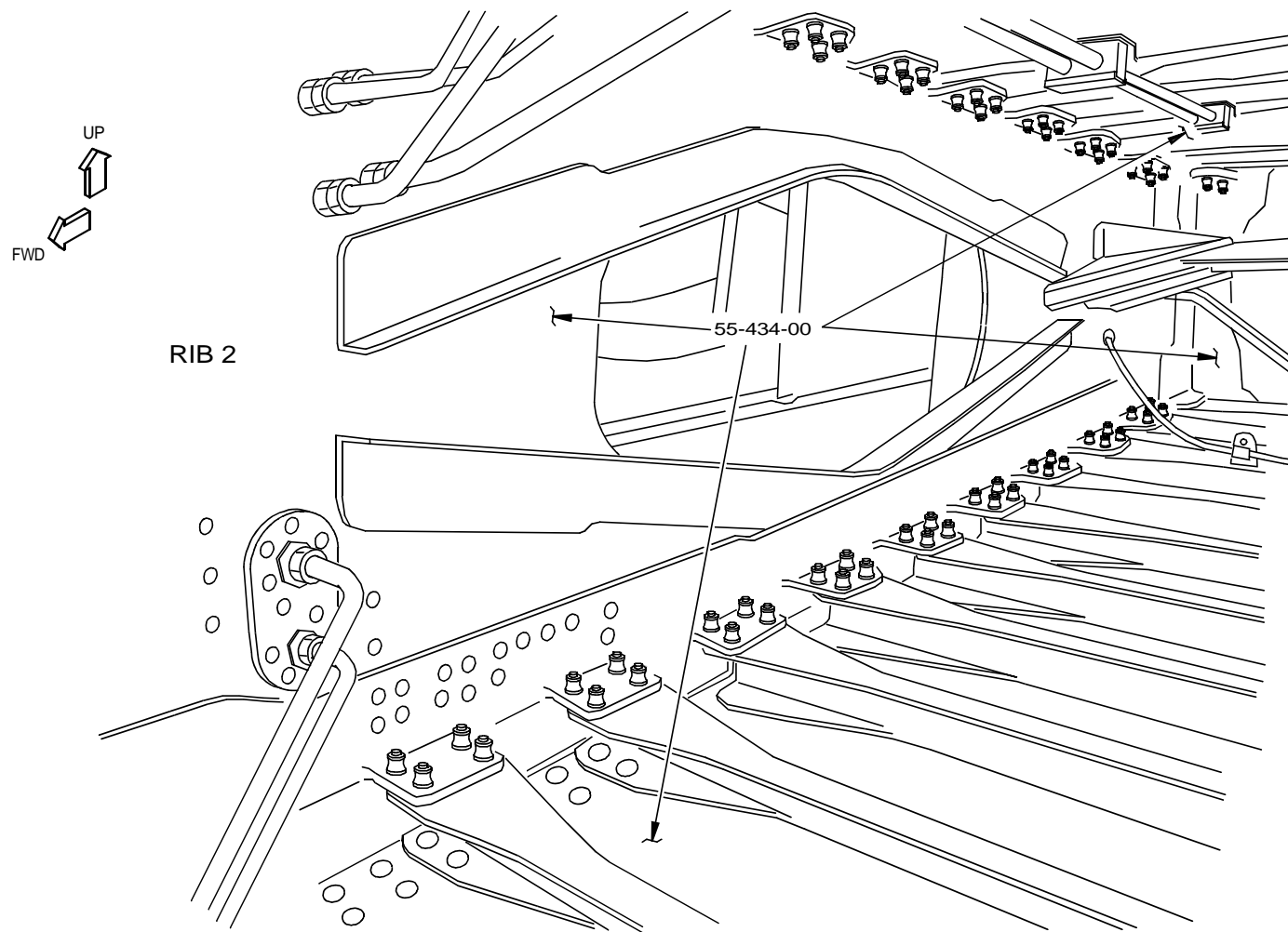
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ILLUSTRATION REF. 3-25 HORIZONTAL STABILIZER CENTER SECTION - JACKSCREW FITTING ATTACH STRAP

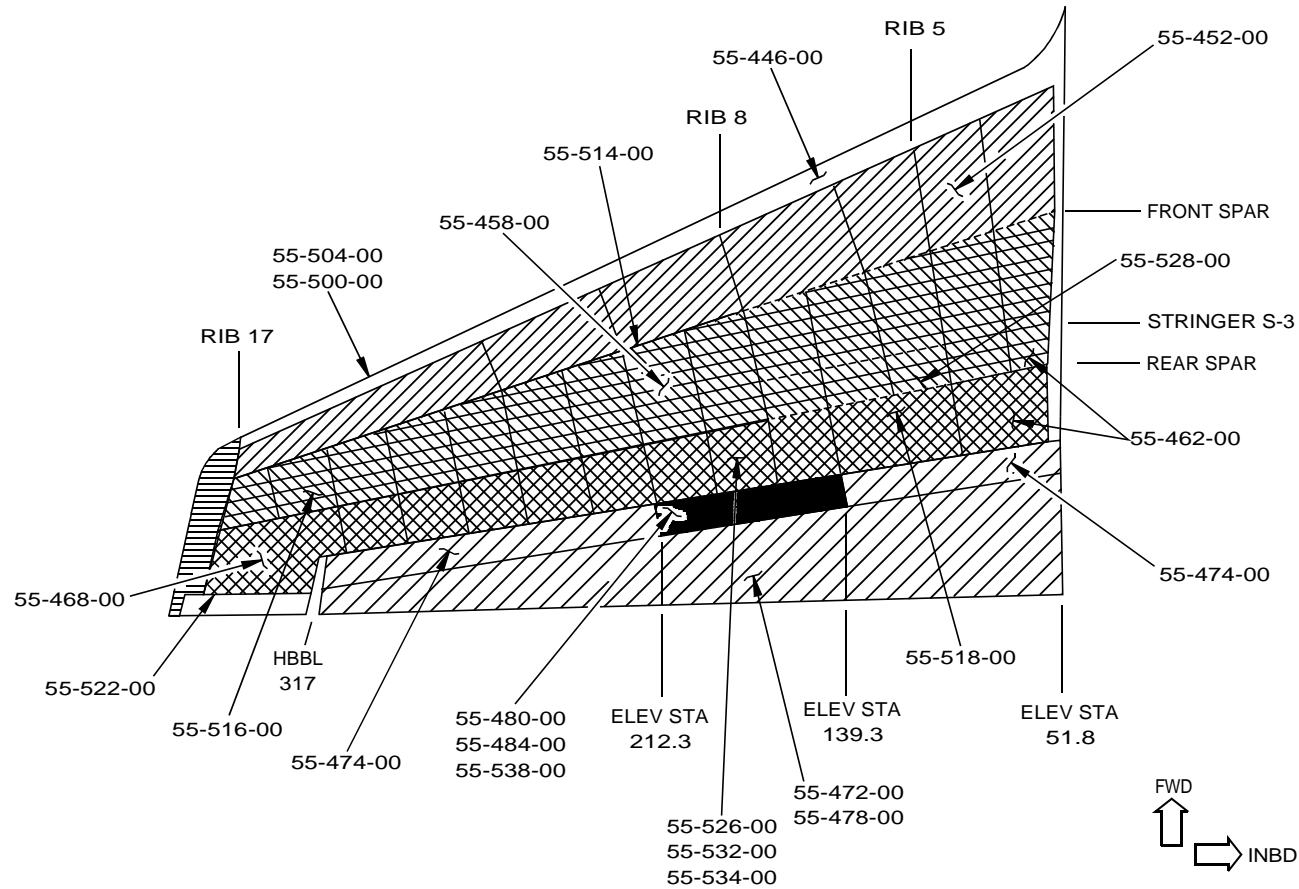
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ILLUSTRATION REF. 3-26 HORIZONTAL STABILIZER CENTER SECTION - INTERNAL, AT RIB 2

D622T001



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ILLUSTRATION REF. 3-27 HORIZONTAL STABILIZER - UPPER SURFACE - LH SHOWN, RH OPPOSITE

D622T001

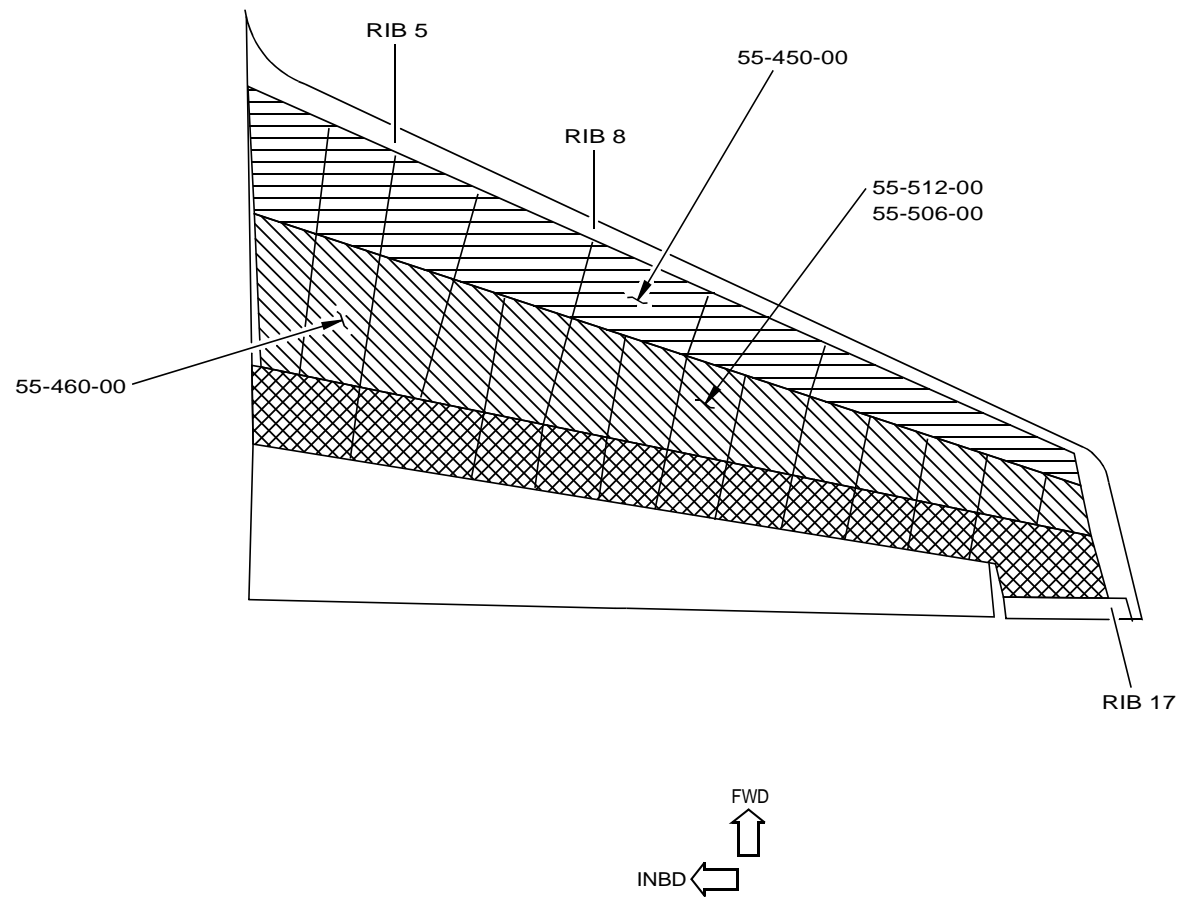
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853573

ILLUSTRATION REF. 3-28 HORIZONTAL STABILIZER - LOWER SURFACE - LH SHOWN, RH OPPOSITE

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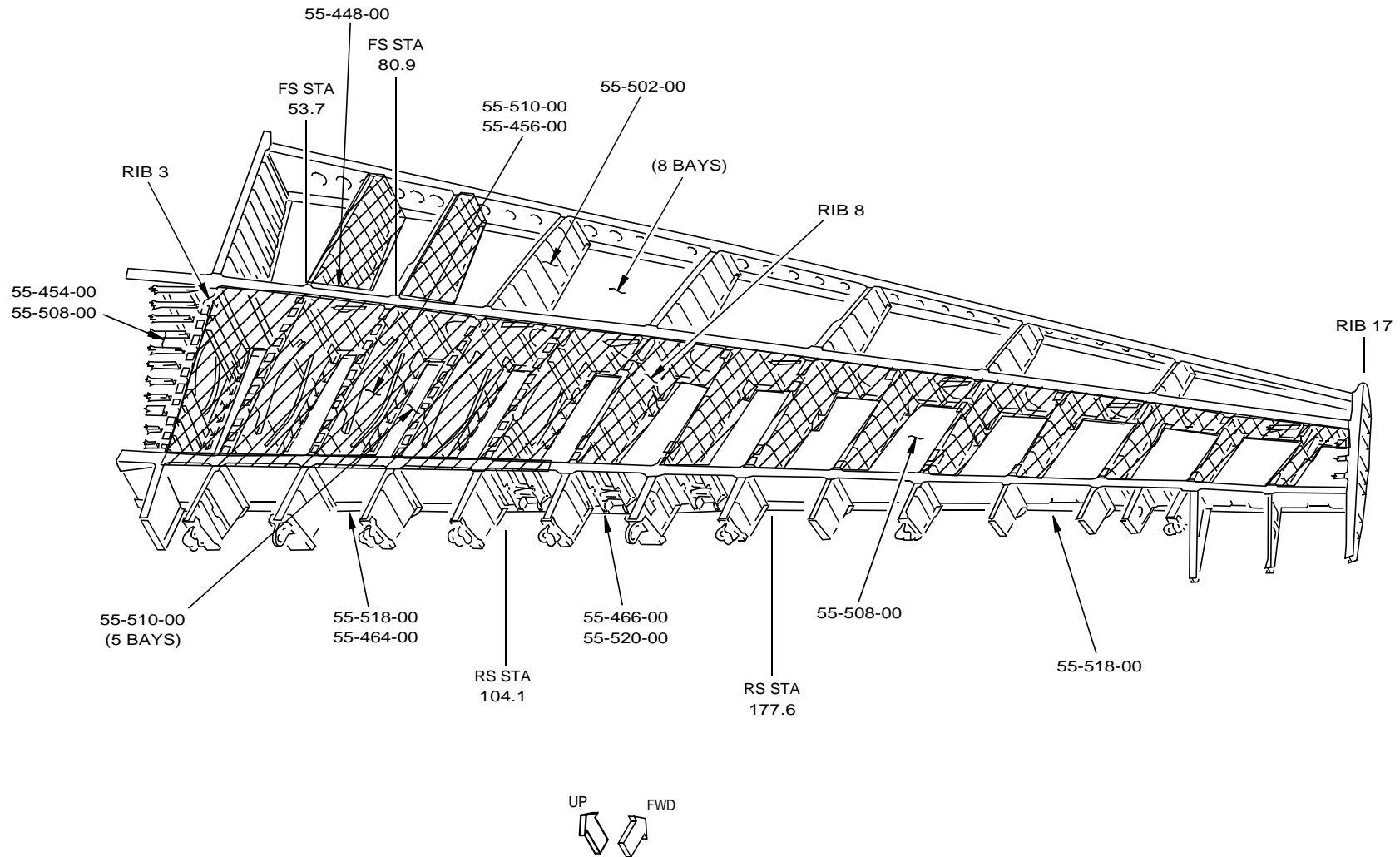
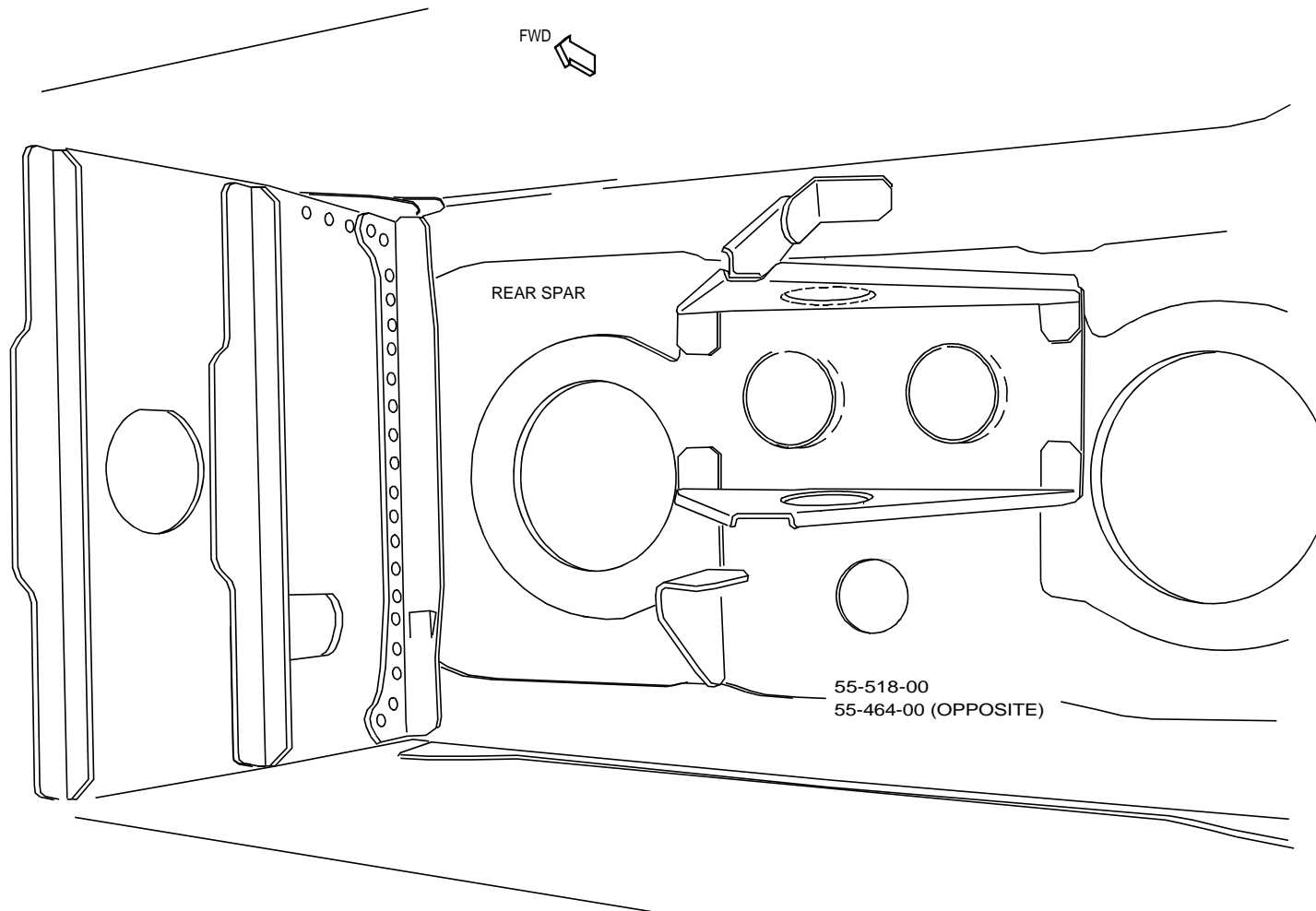


ILLUSTRATION REF. 3-29 HORIZONTAL STABILIZER INTERNAL STRUCTURE - RH SHOWN, LH OPPOSITE

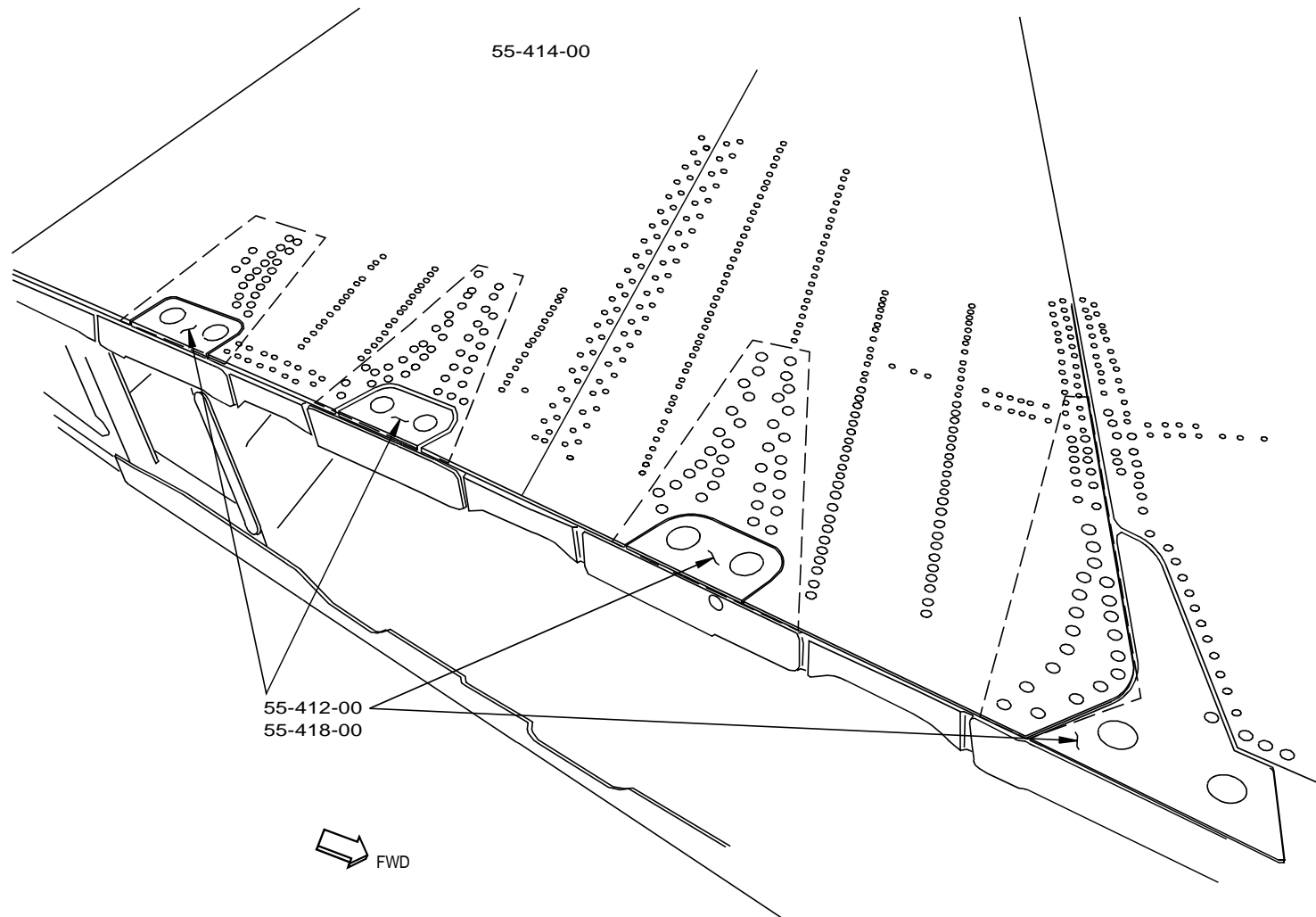
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ILLUSTRATION REF. 3-30 HORIZONTAL STABILIZER - REAR SPAR/TRAILING EDGE

D622T001



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ILLUSTRATION REF. 3-31 VERTICAL STABILIZER AT FIN TO BODY ATTACHMENTS

D622T001

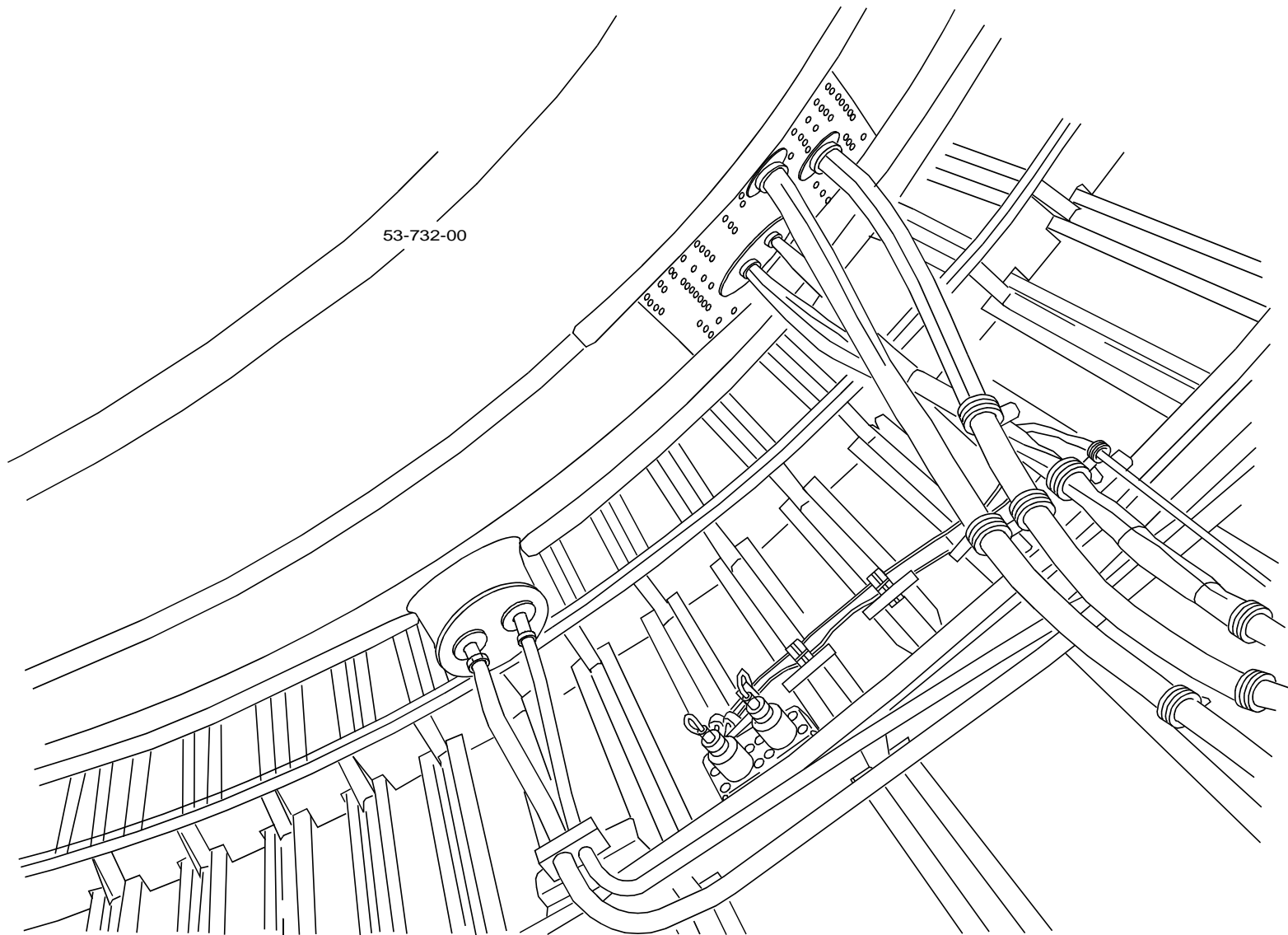


ILLUSTRATION REF. 3-32 PRESSURE WEB BODY STA 1582 - LOWER RH SIDE

D622T001

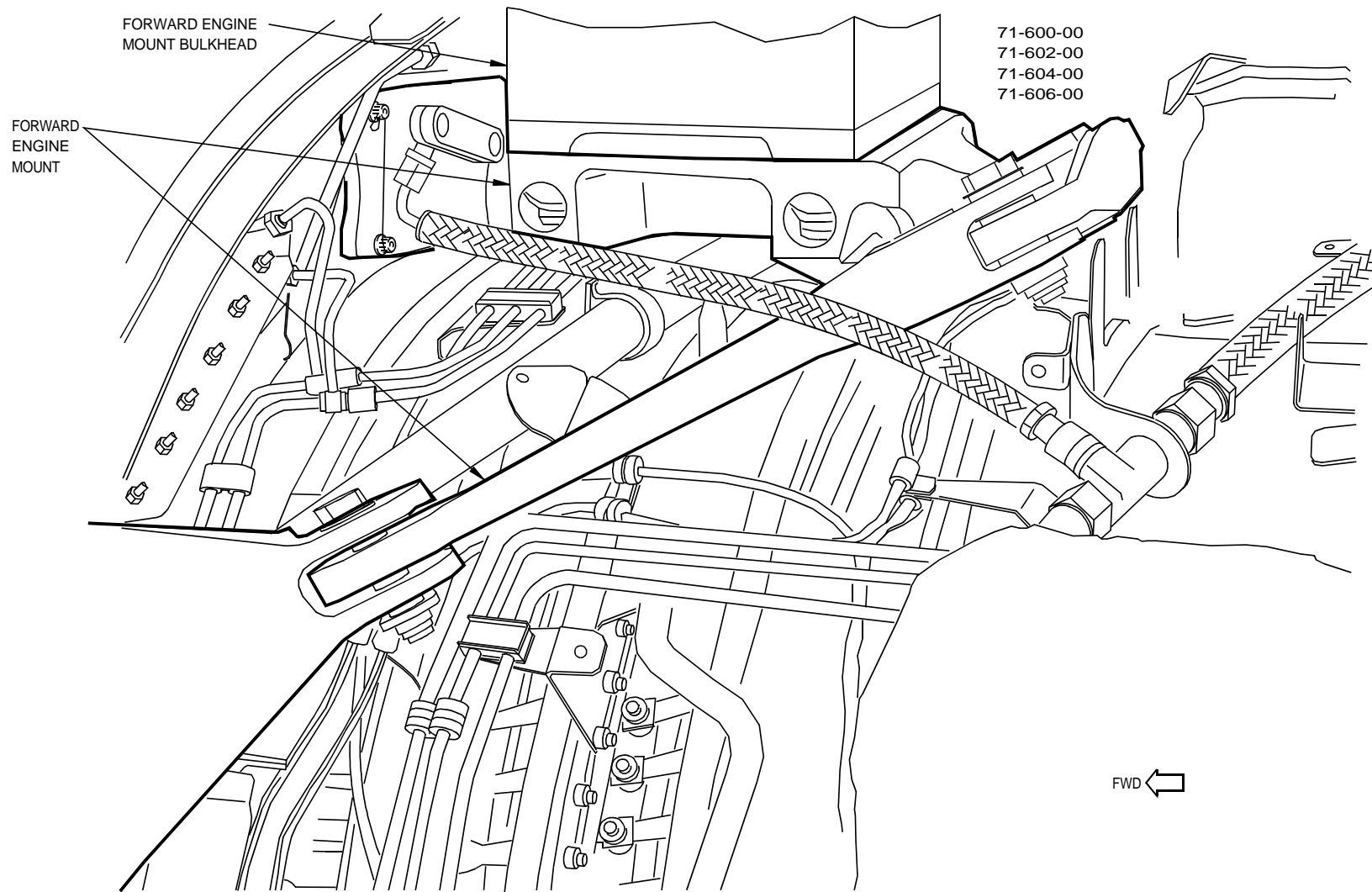


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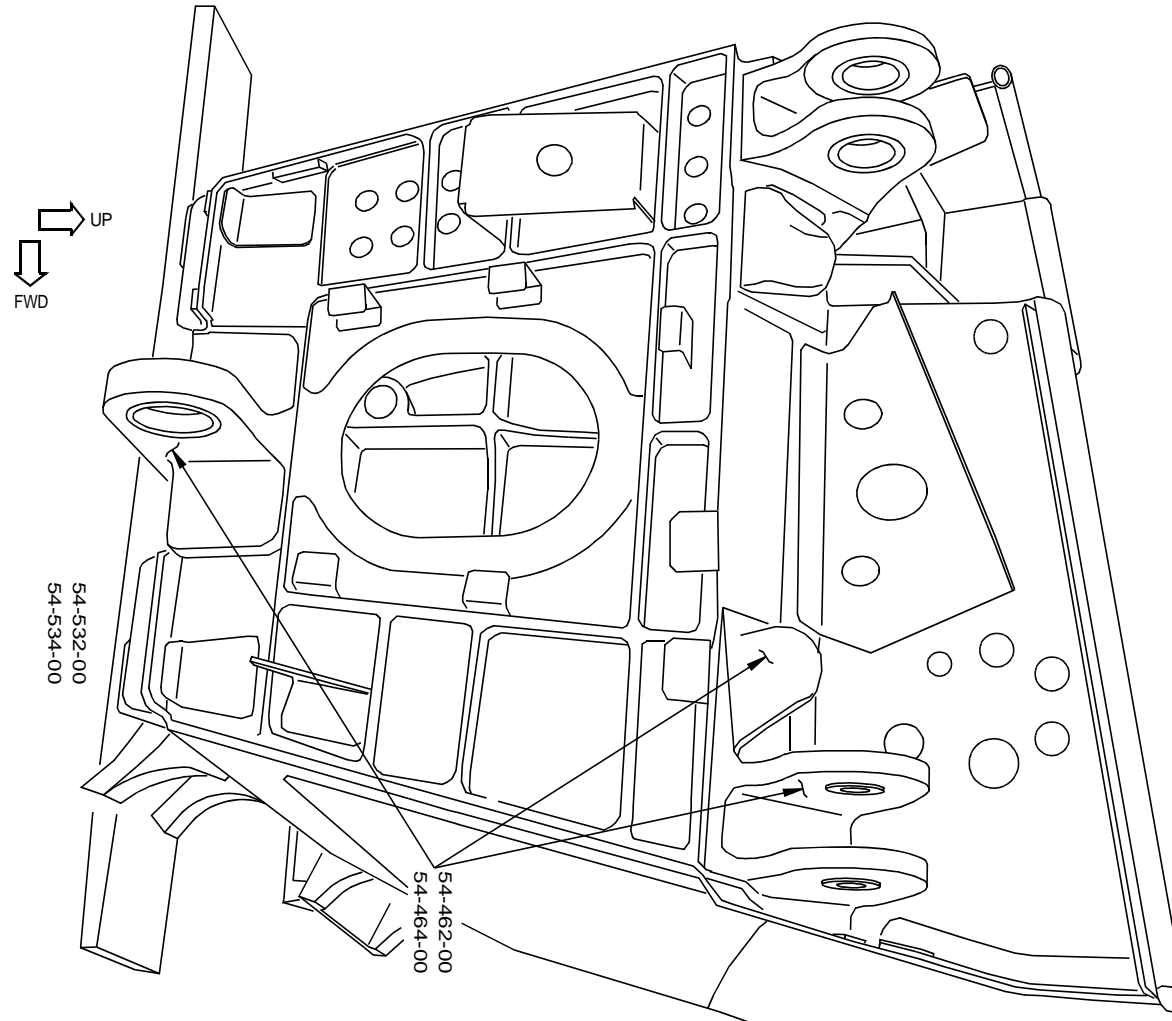
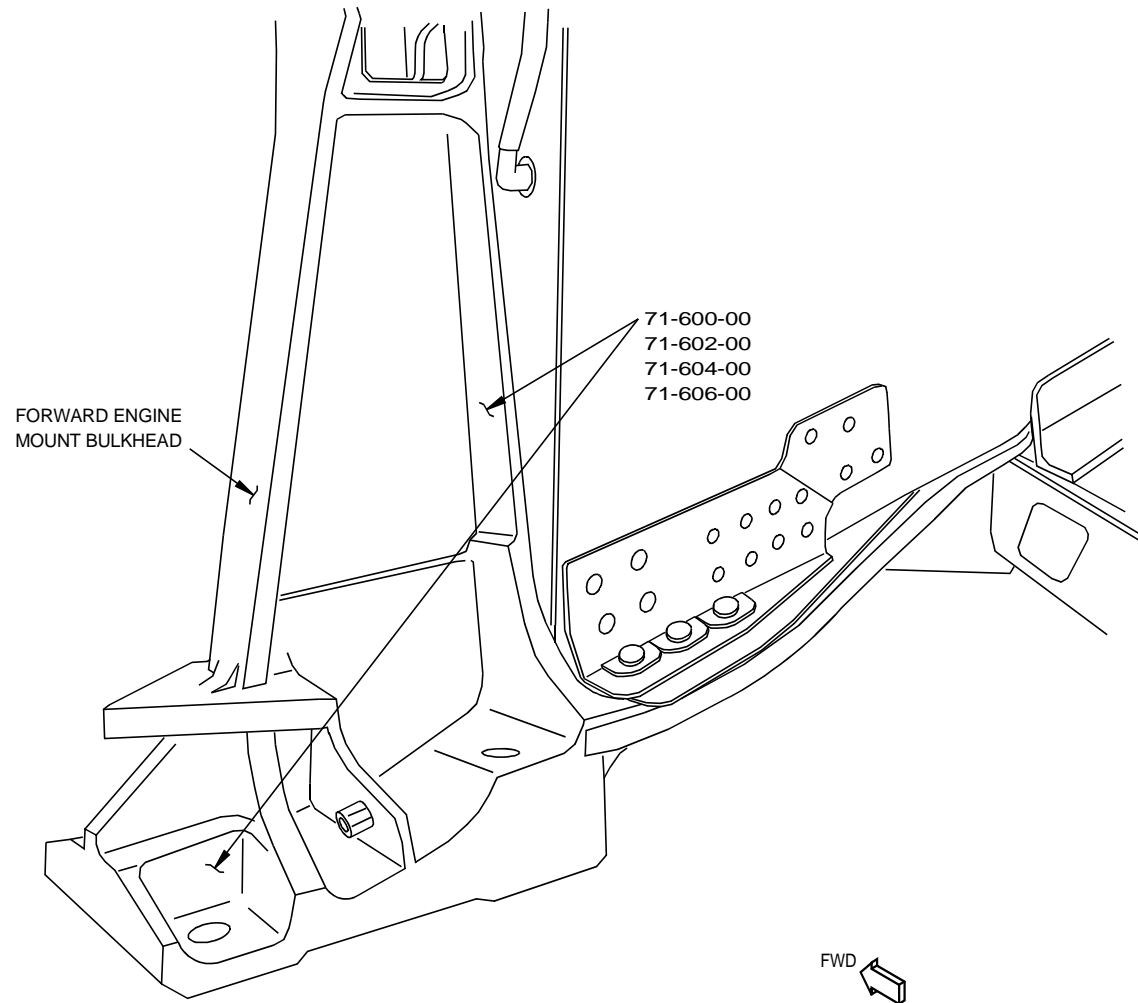


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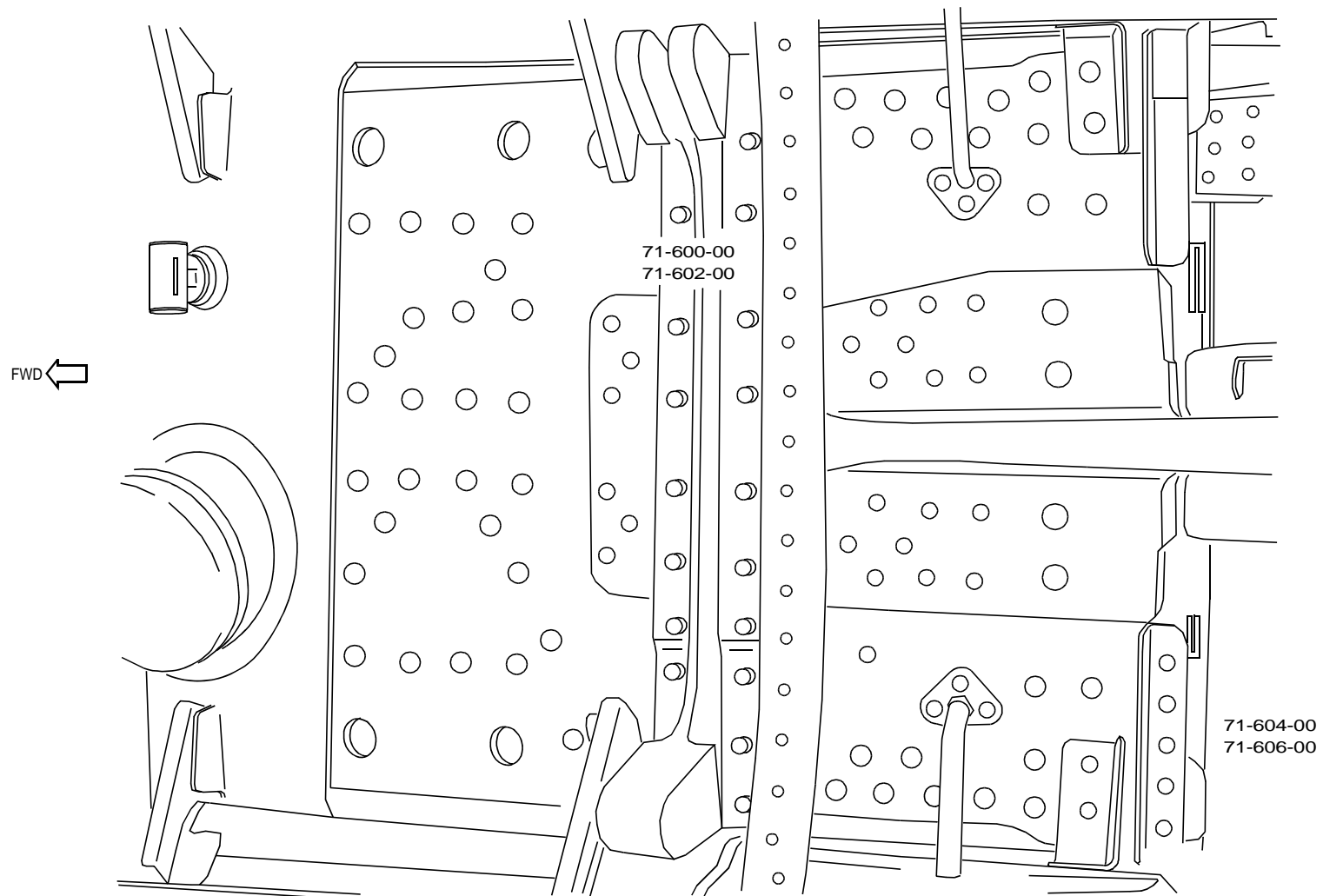
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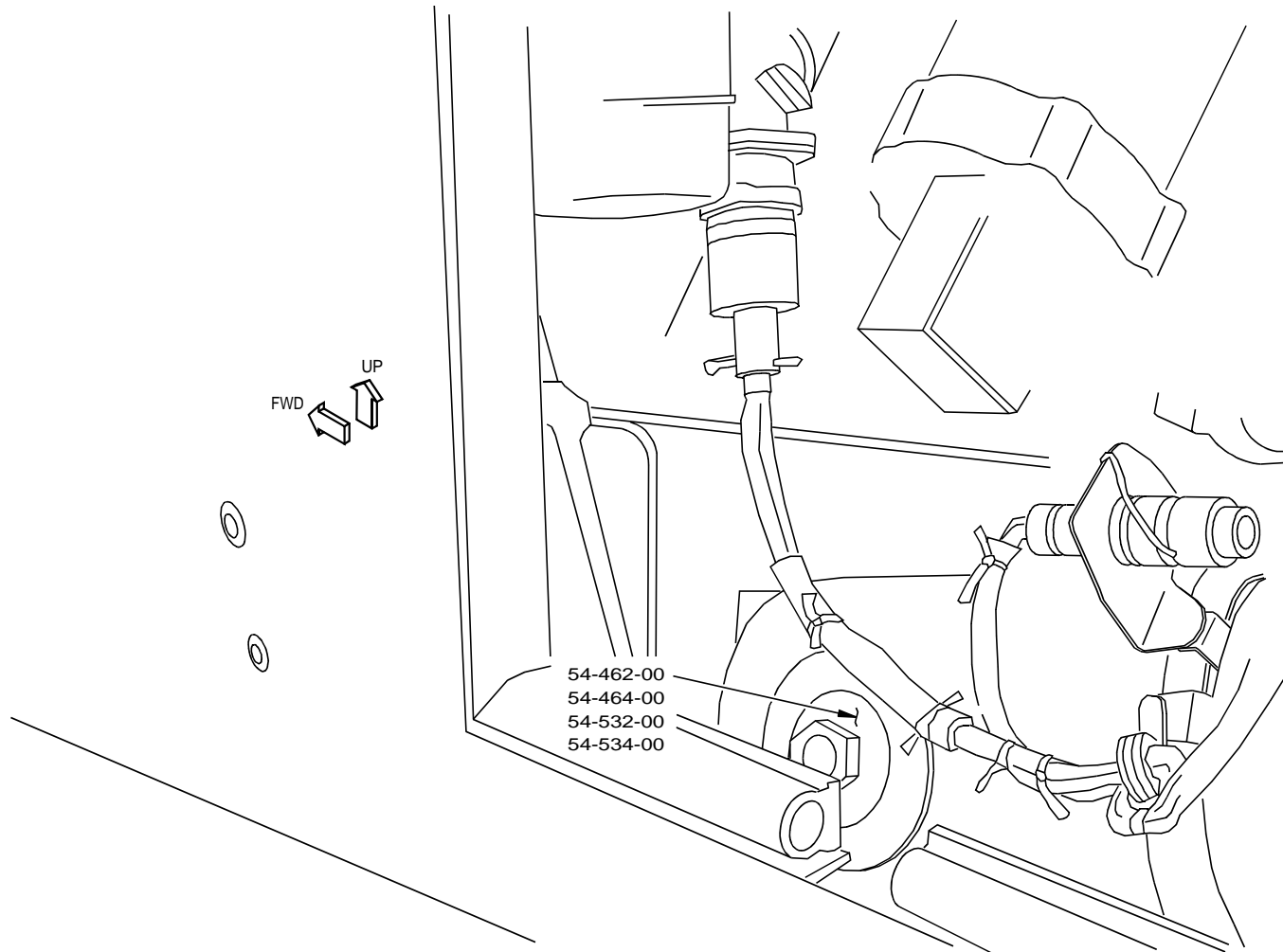
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ILLUSTRATION REF. 4-4 NACELLE STRUT LOWER SURFACE - VIEW LOOKING UP

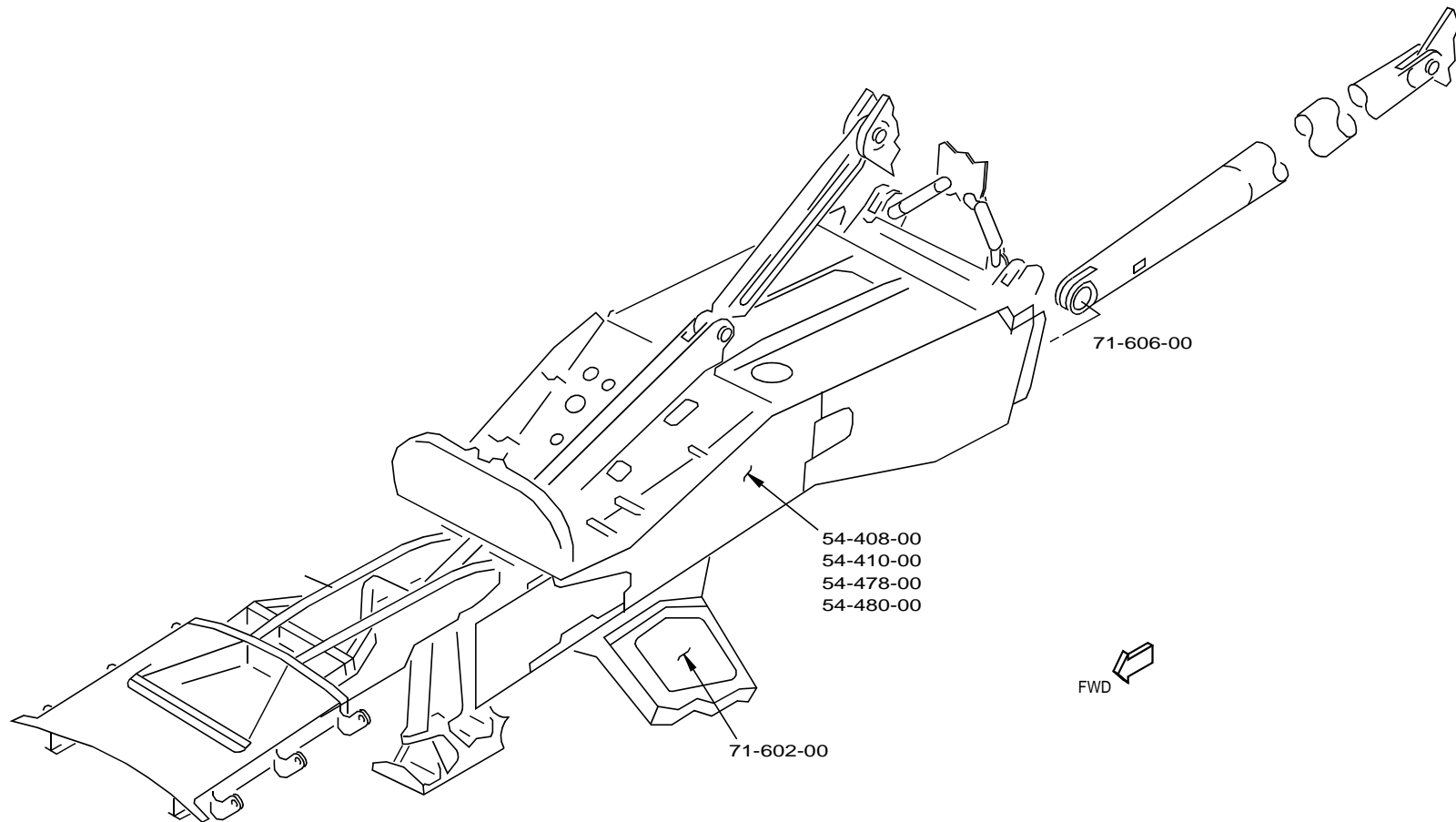
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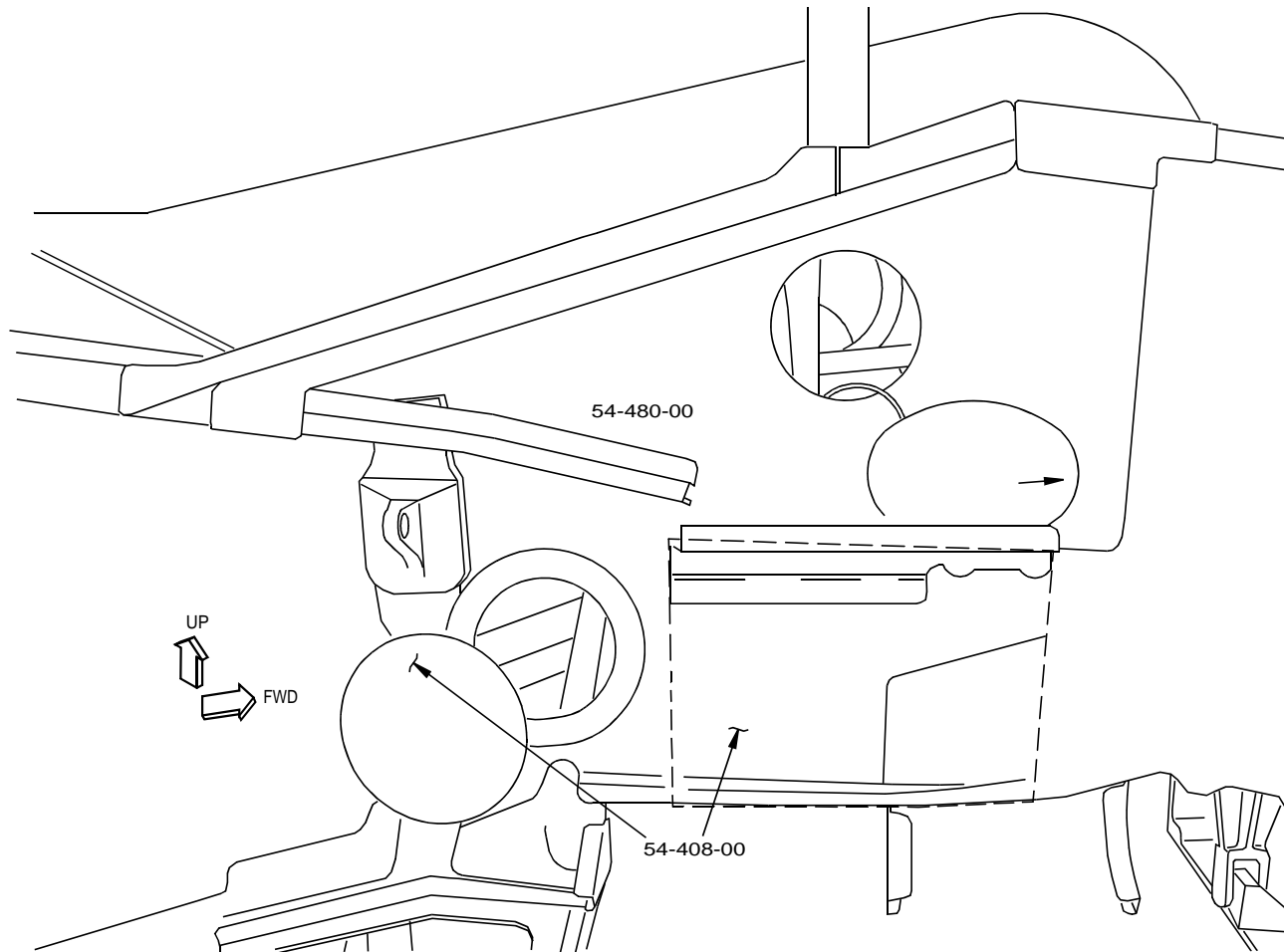
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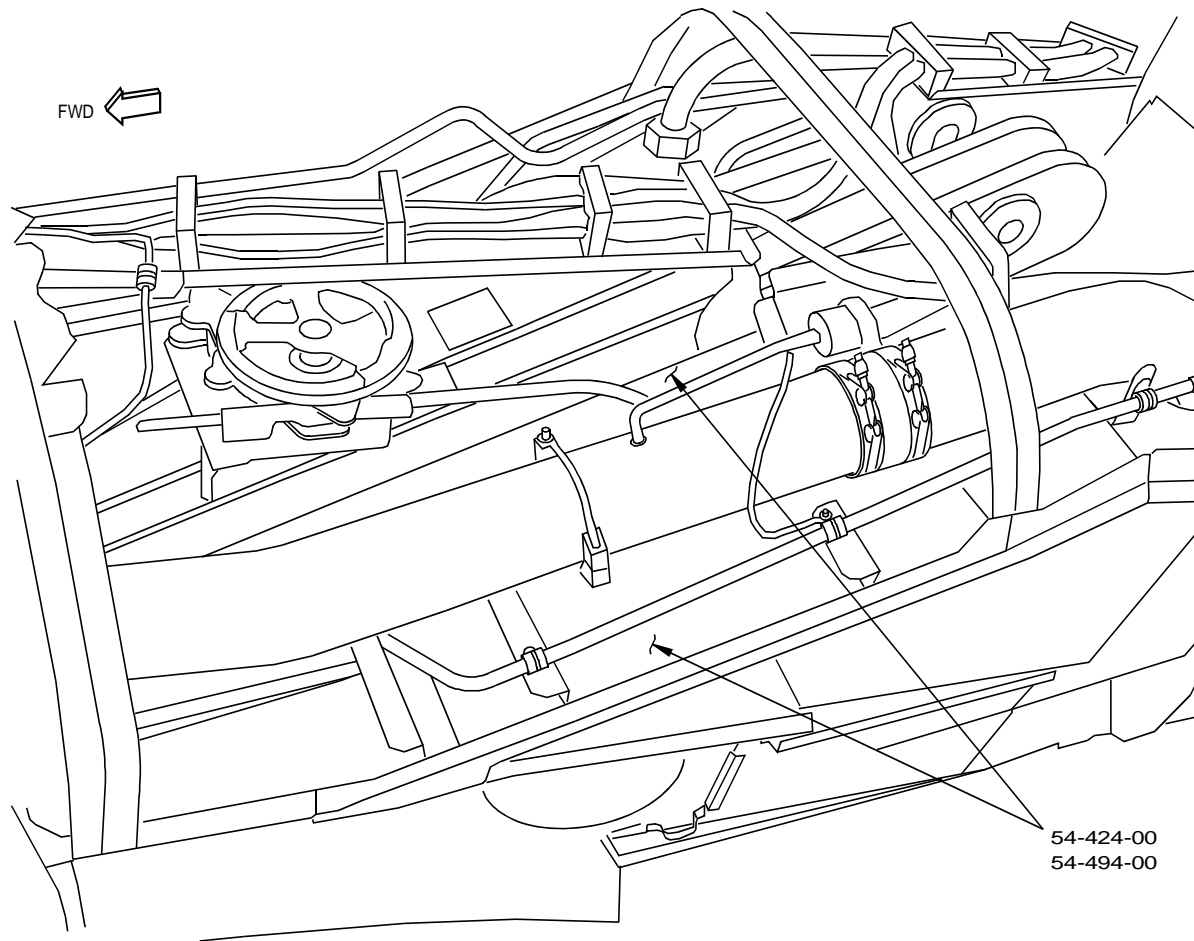
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ILLUSTRATION REF. 4-7 NACELLE STRUT FORWARD TORQUE BOX

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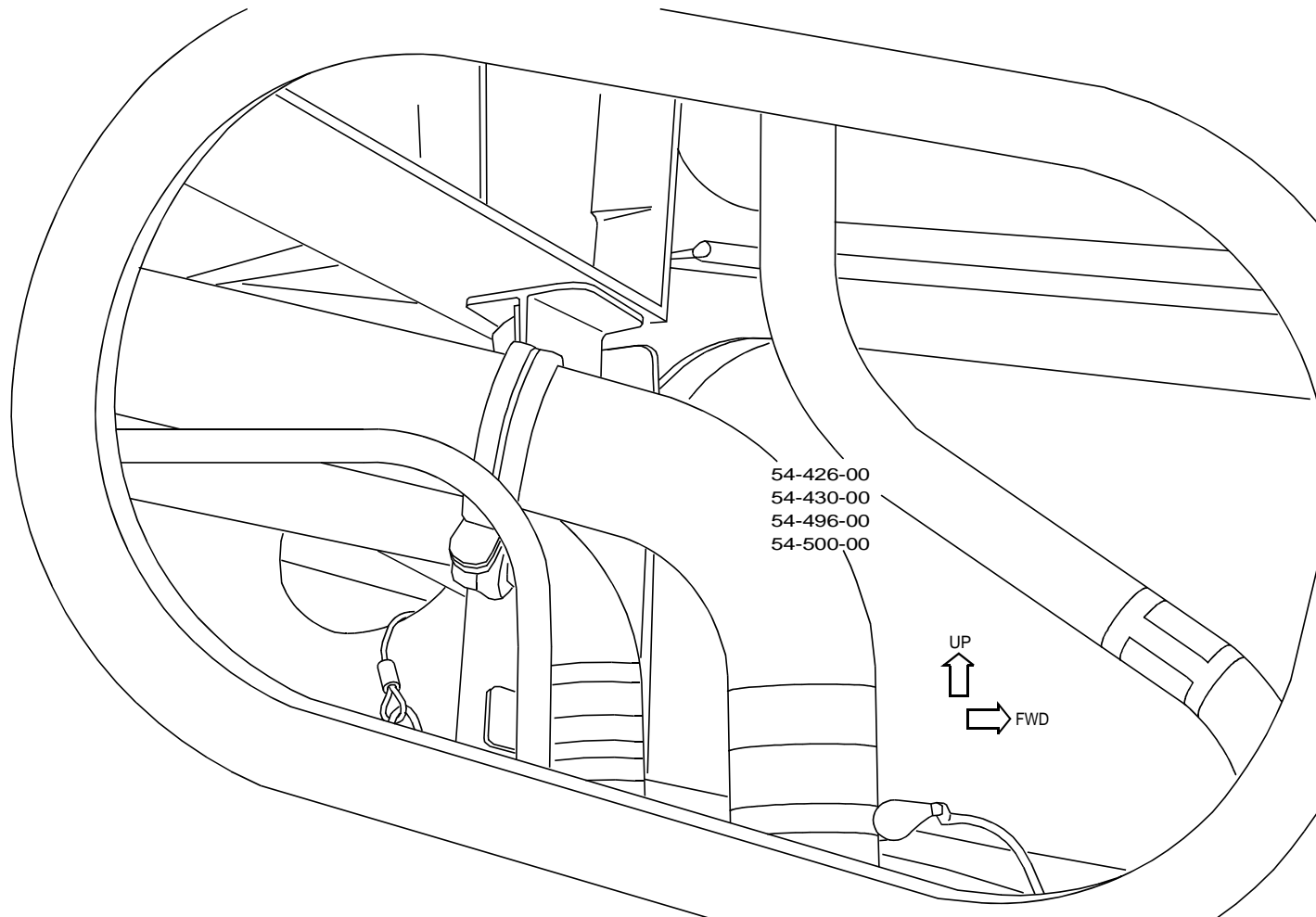
ILLUSTRATION REF. 4-8 NACELLE STRUT FORWARD UPPER SPAR AND UPPER LINKS ATTACH FITTING

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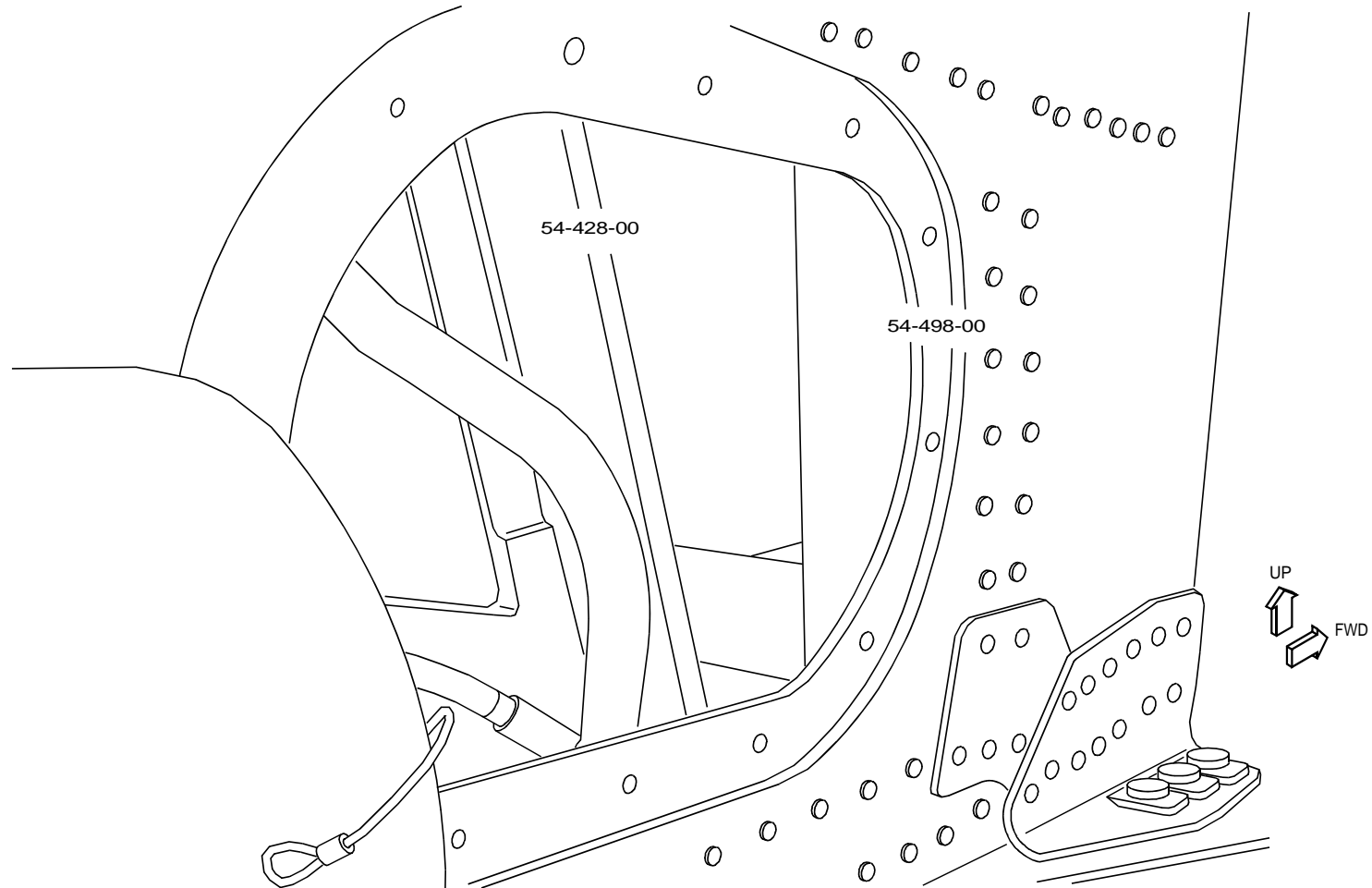
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ILLUSTRATION REF. 4-9 NACELLE STRUT FORWARD TORQUE BOX

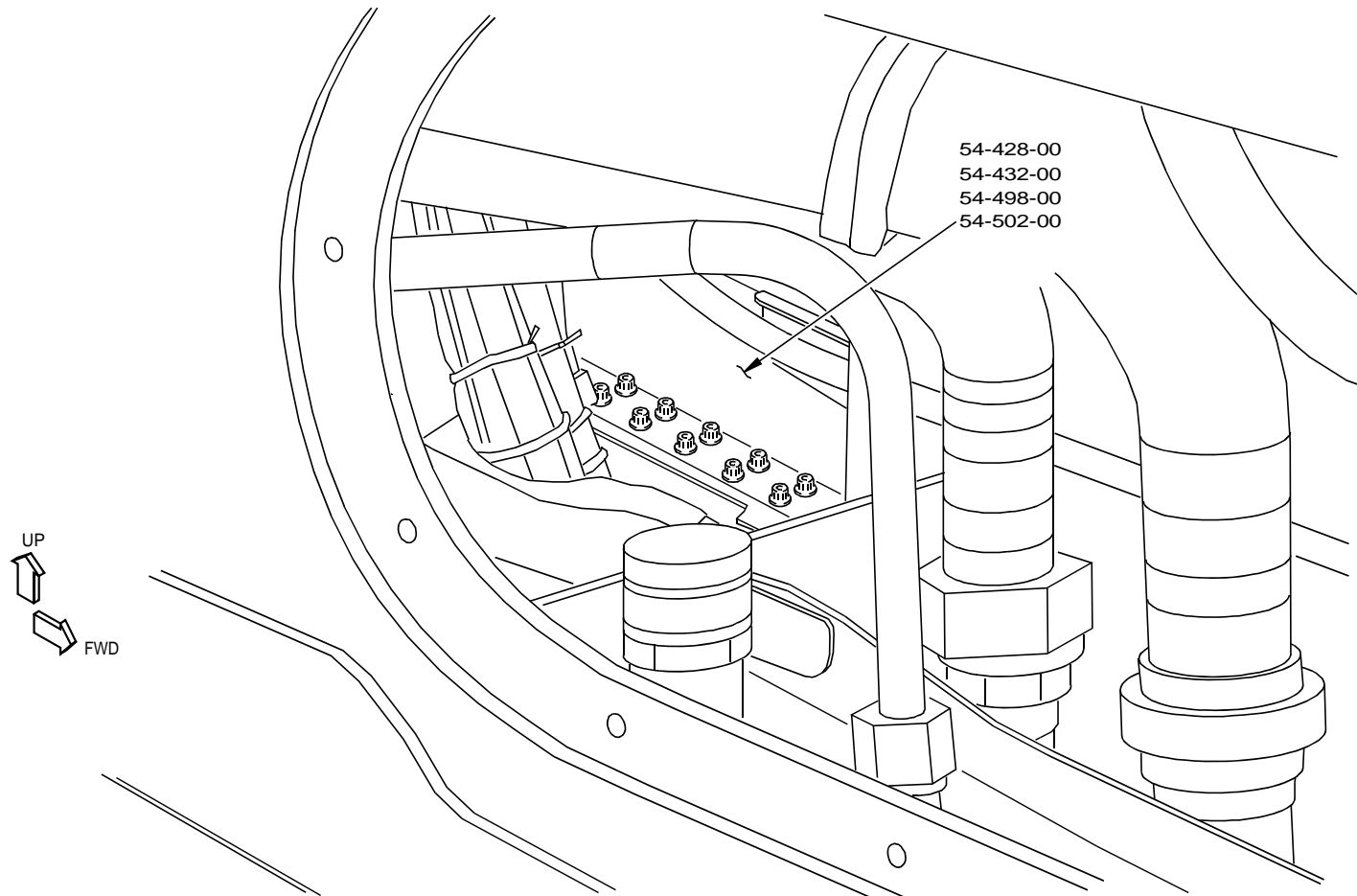
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ILLUSTRATION REF. 4-10 NACELLE STRUT FORWARD ENGINE MOUNT BULKHEAD

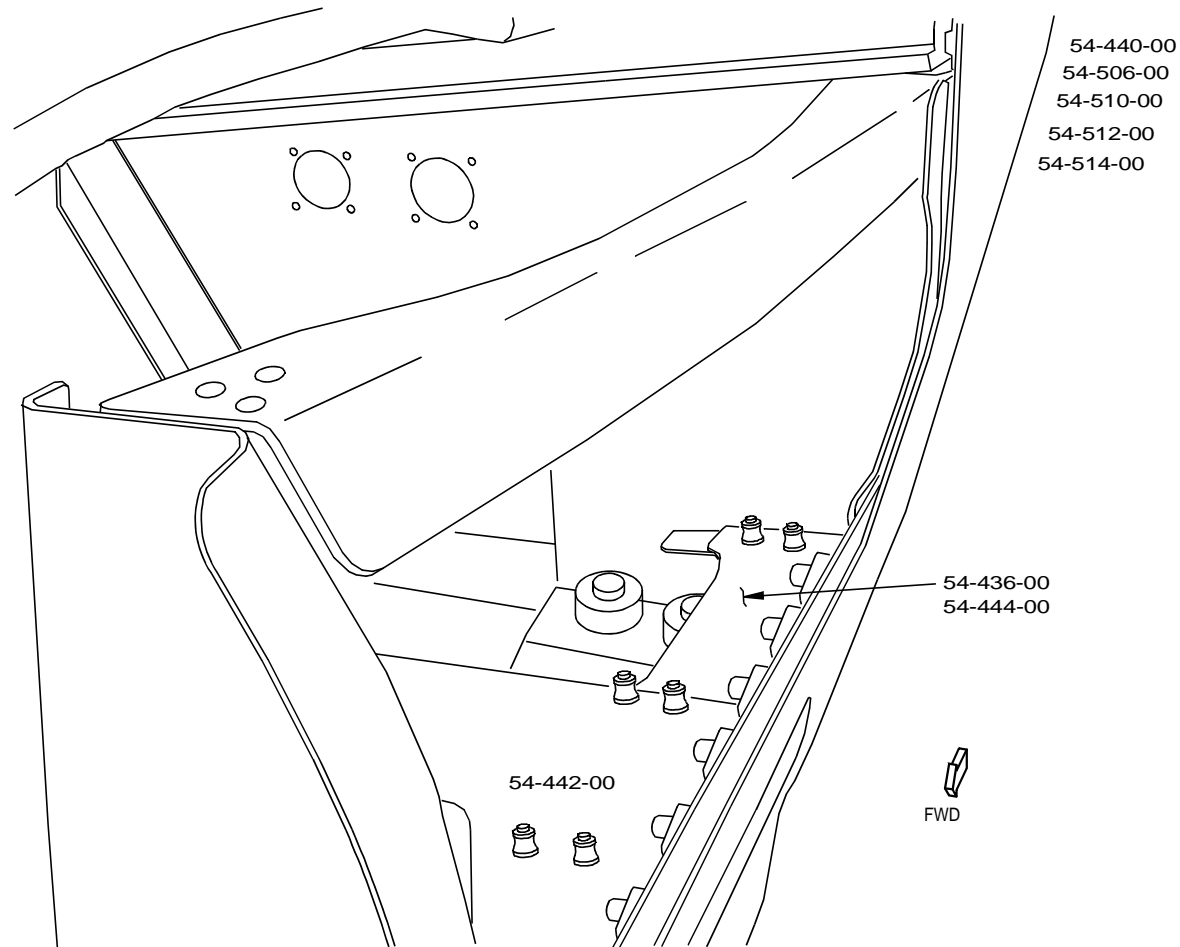
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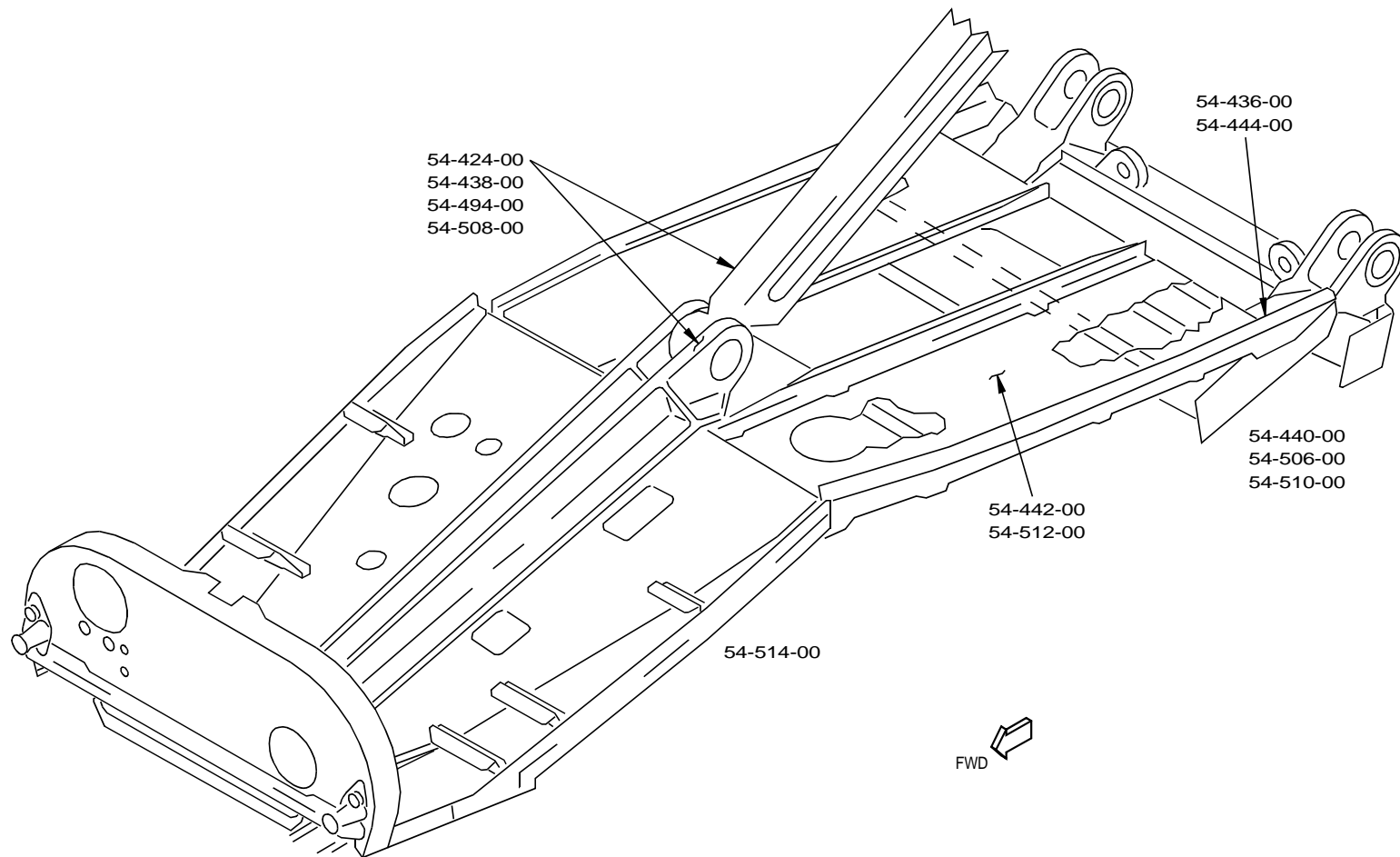


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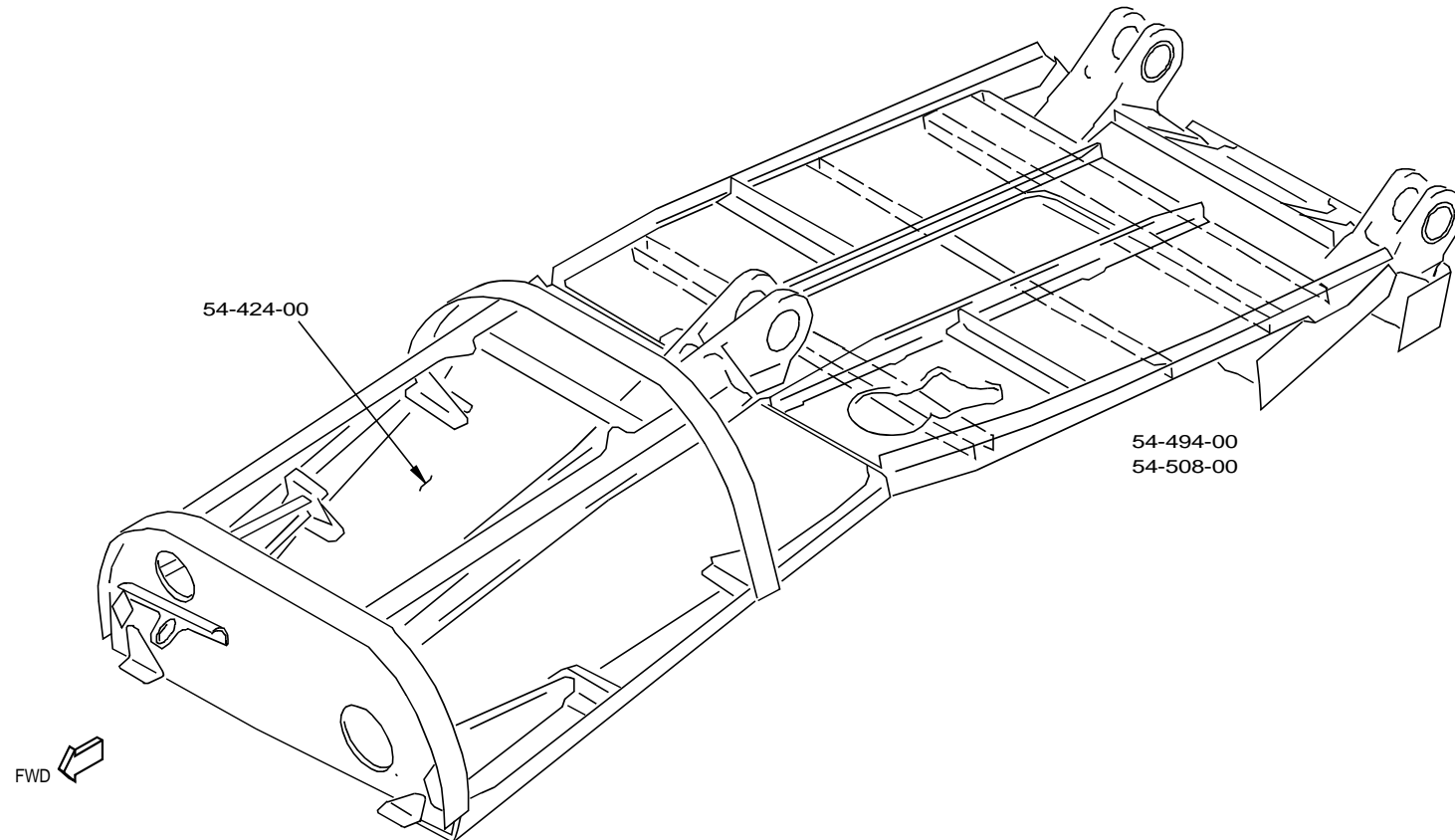
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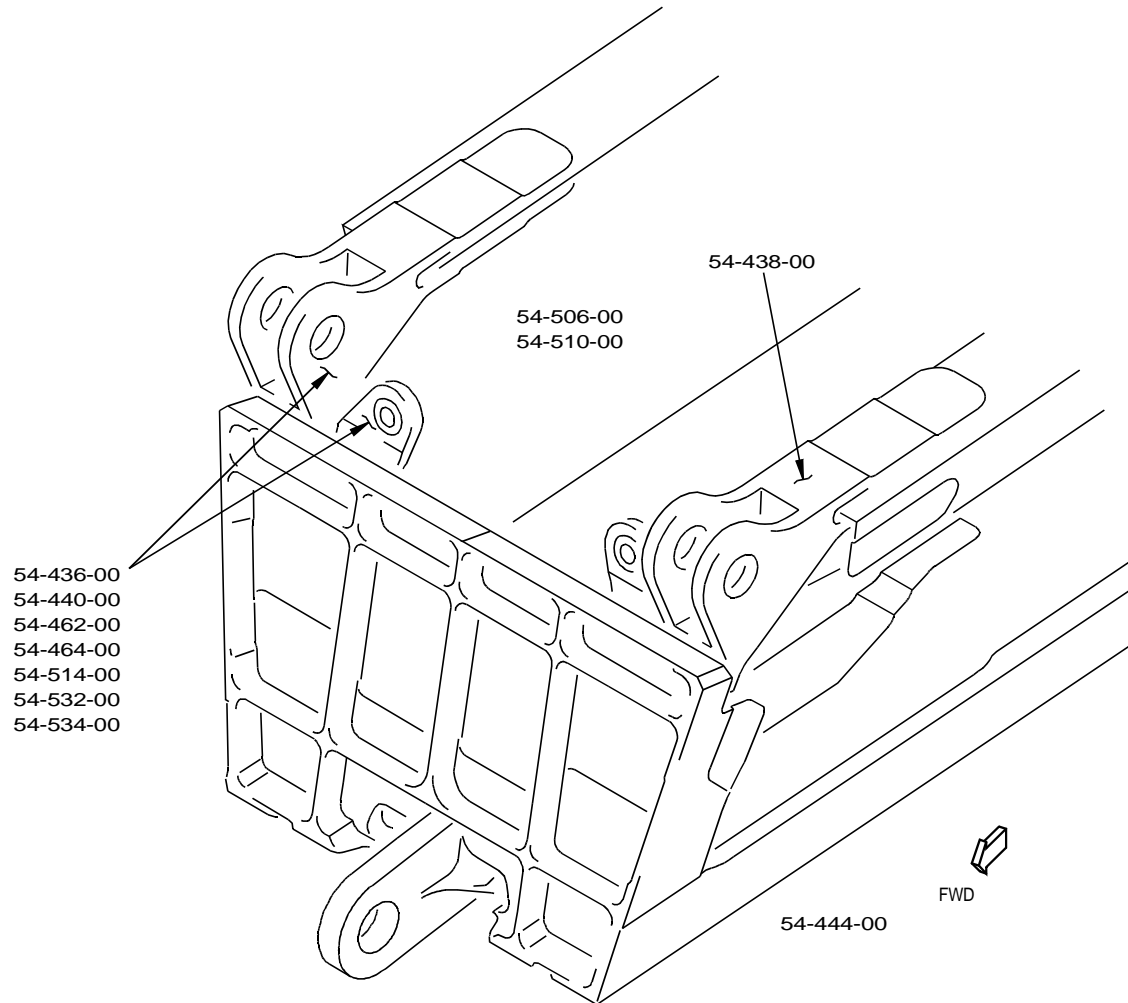
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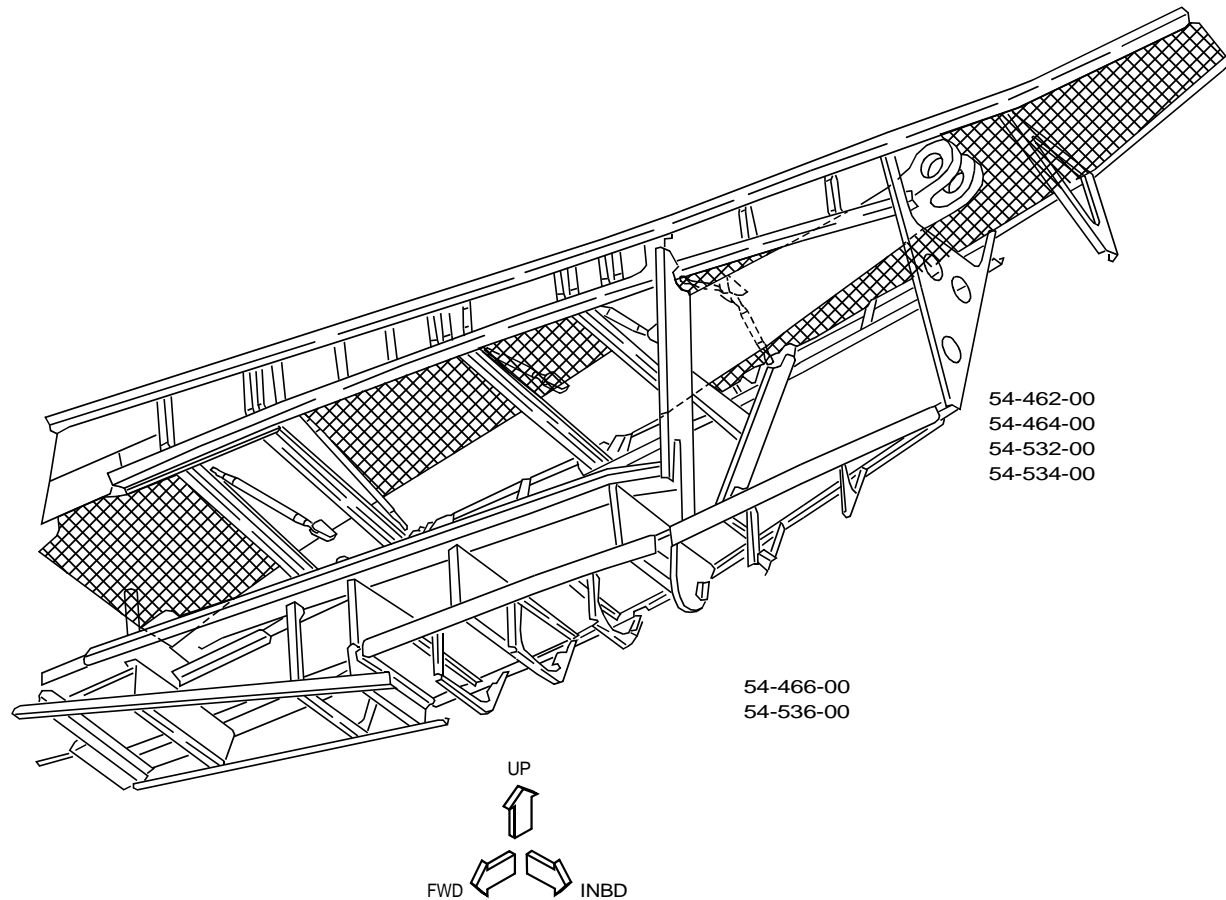
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ILLUSTRATION REF. 4-15 NACELLE STRUT AFT TORQUE BOX BULKHEAD AT MID SPAR FITTING

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ILLUSTRATION REF. 4-16 NACELLE STRUT AFT DIAGONAL BRACE

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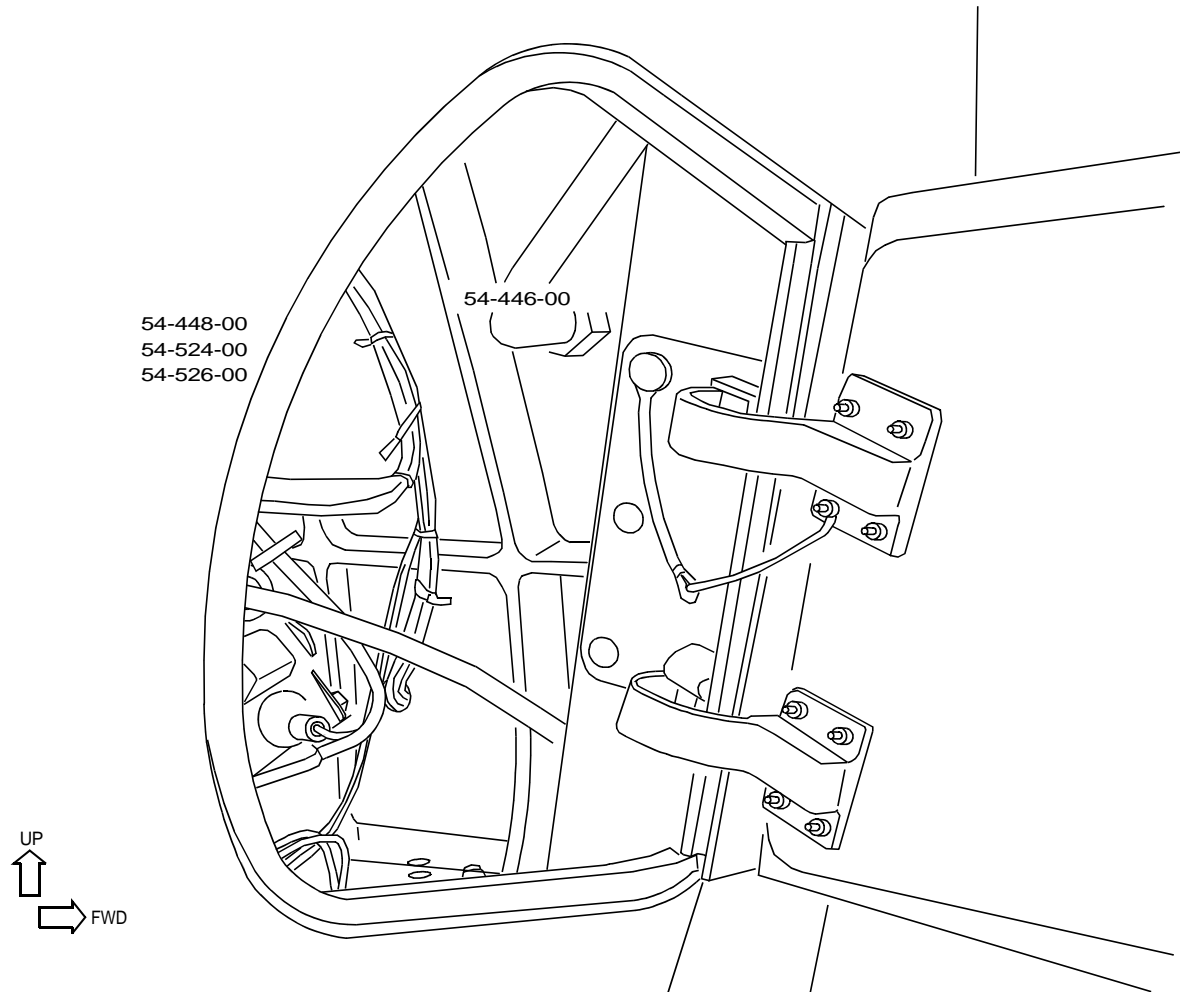
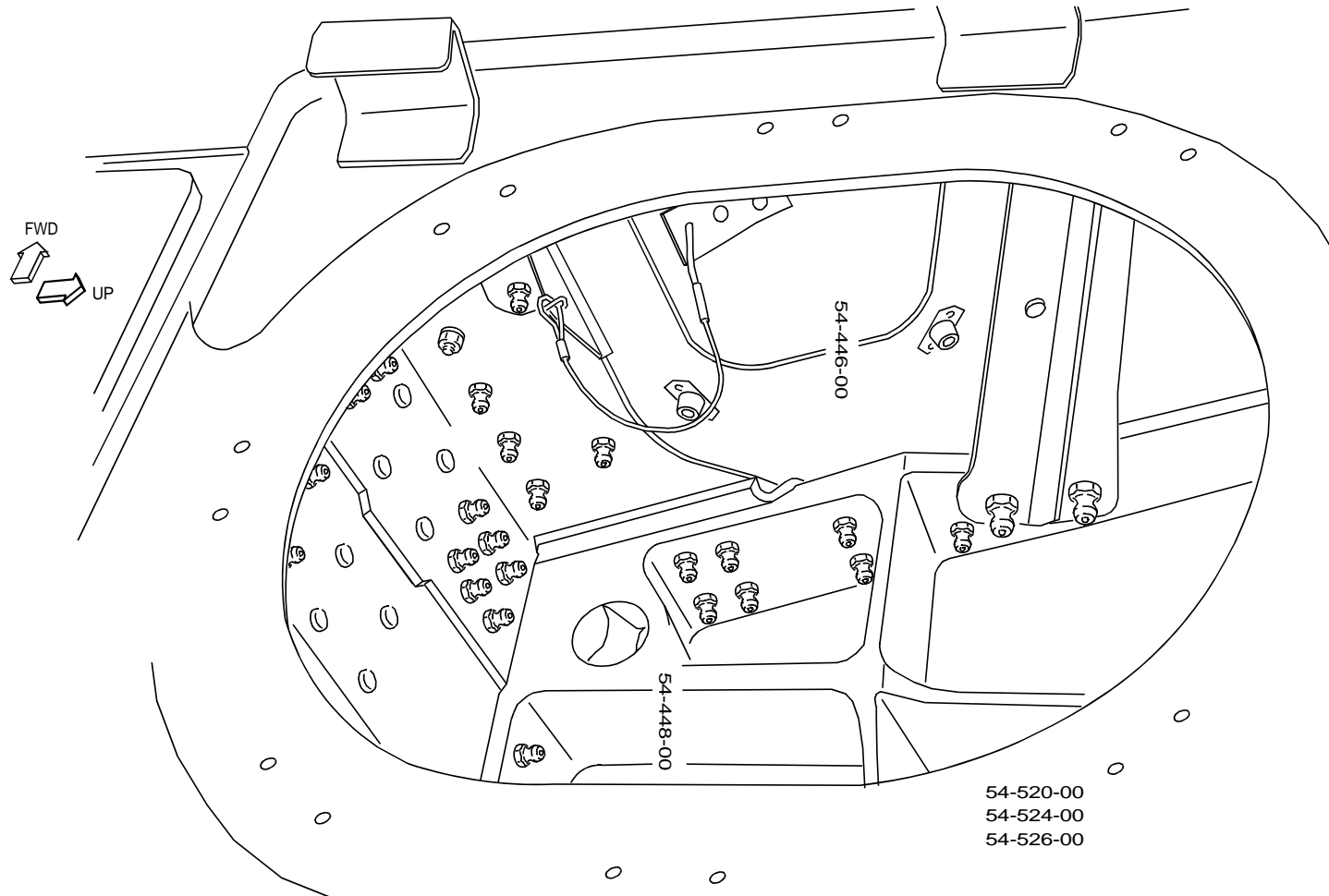


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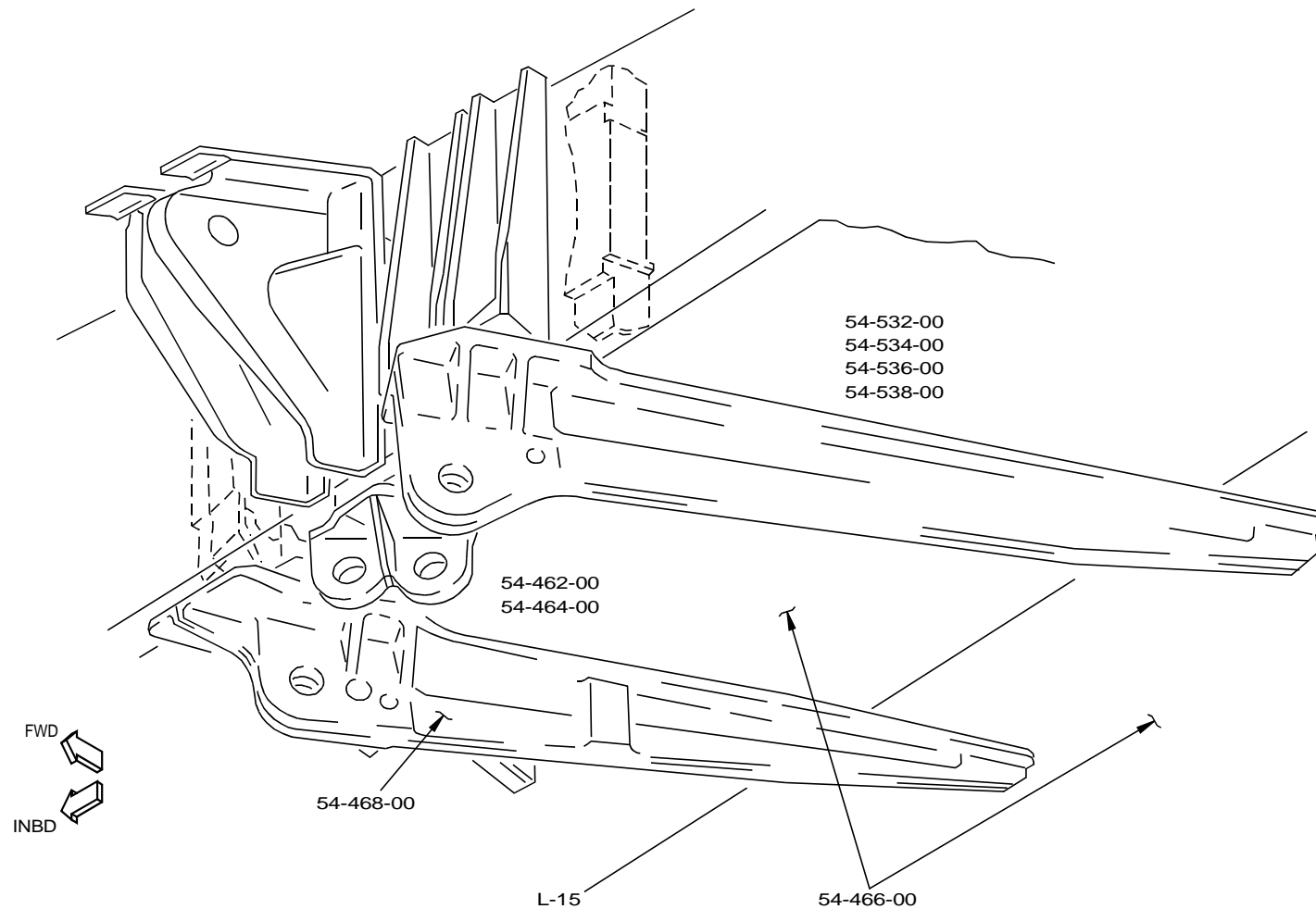
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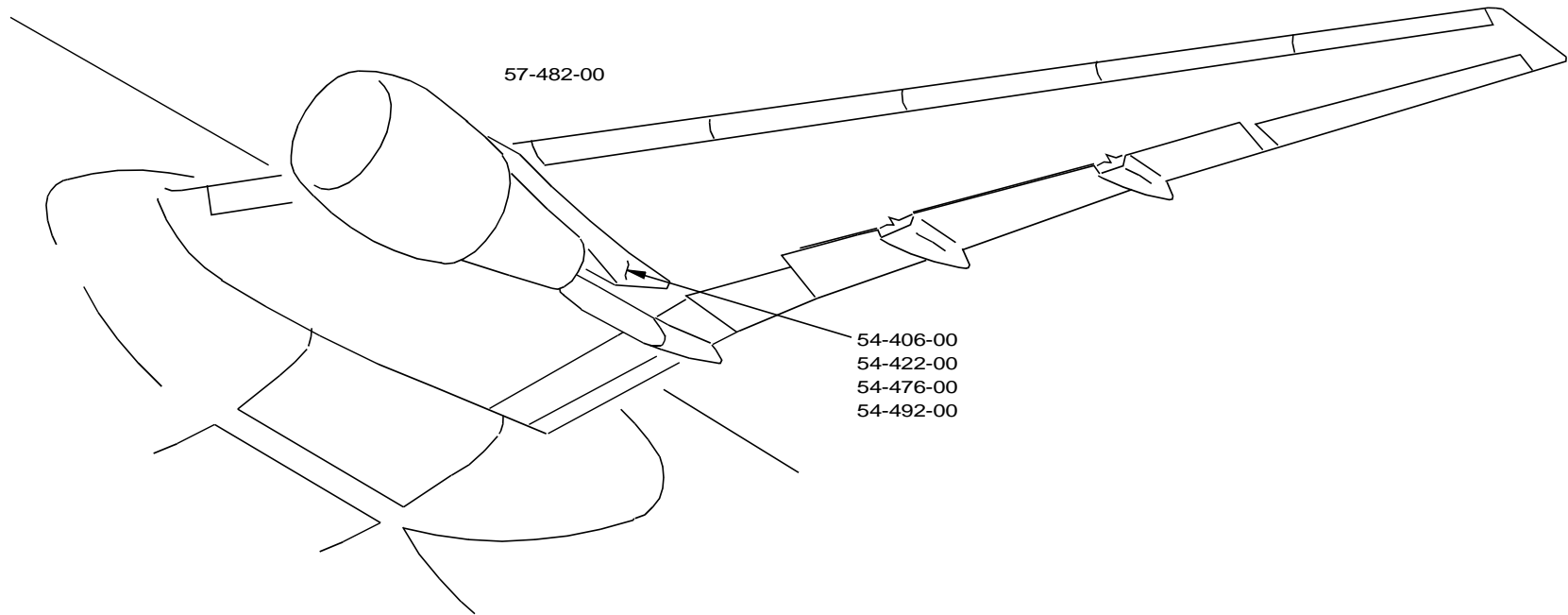
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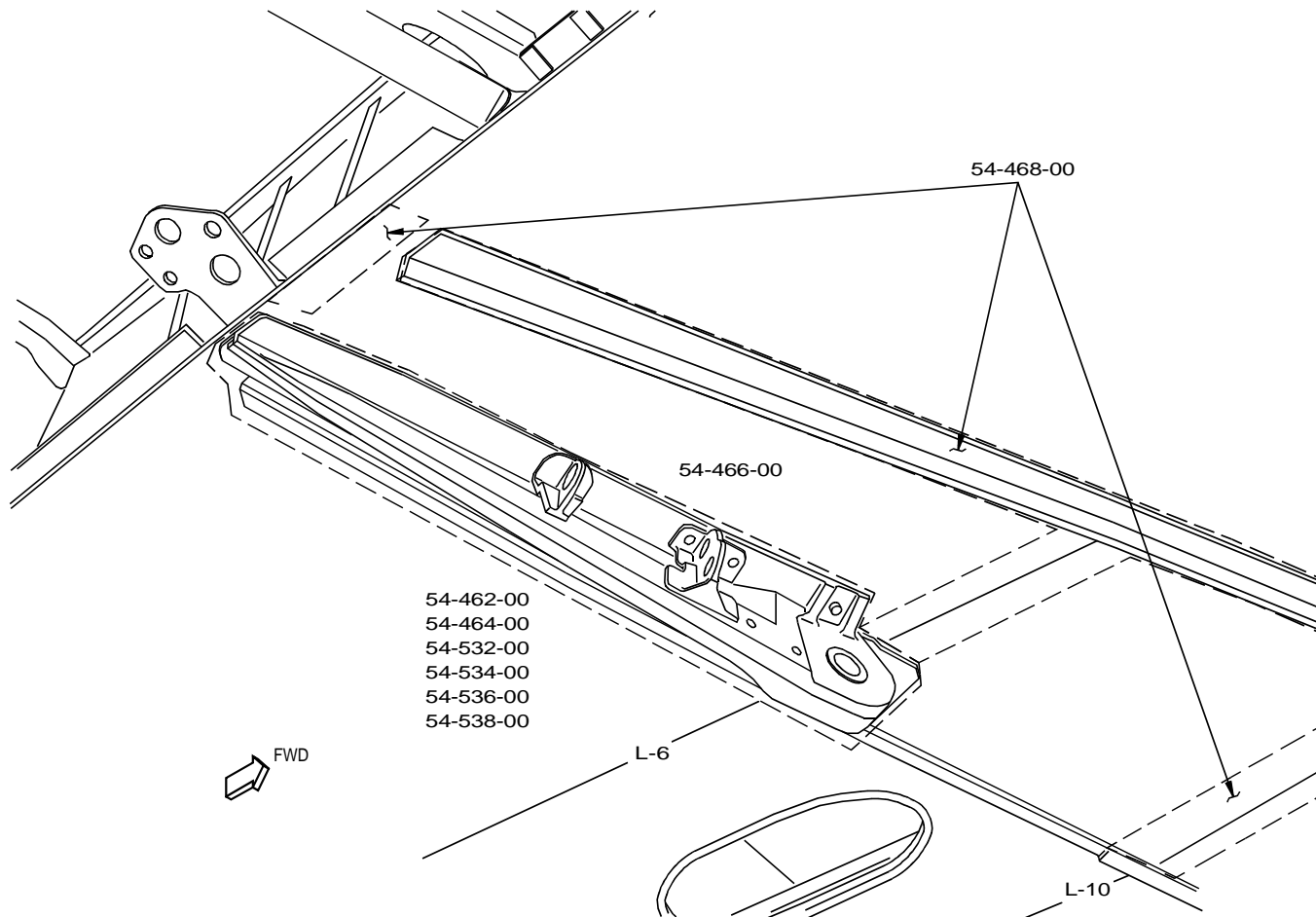
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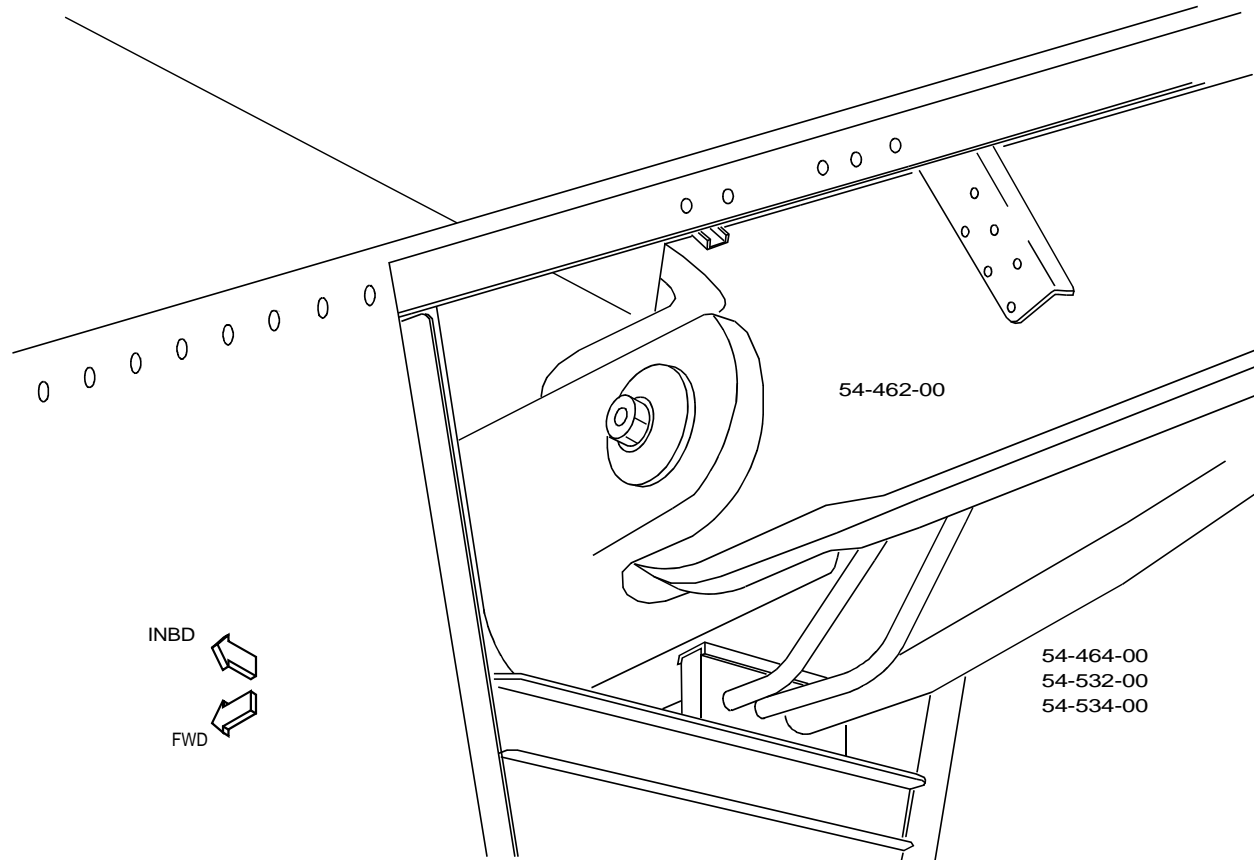
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ILLUSTRATION REF. 4-21 WING LOWER SURFACE AT DIAGONAL BRACE WING FITTING

D622T001



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ILLUSTRATION REF. 4-22 DIAGONAL BRACE ATTACH FITTING (WING)

D622T001

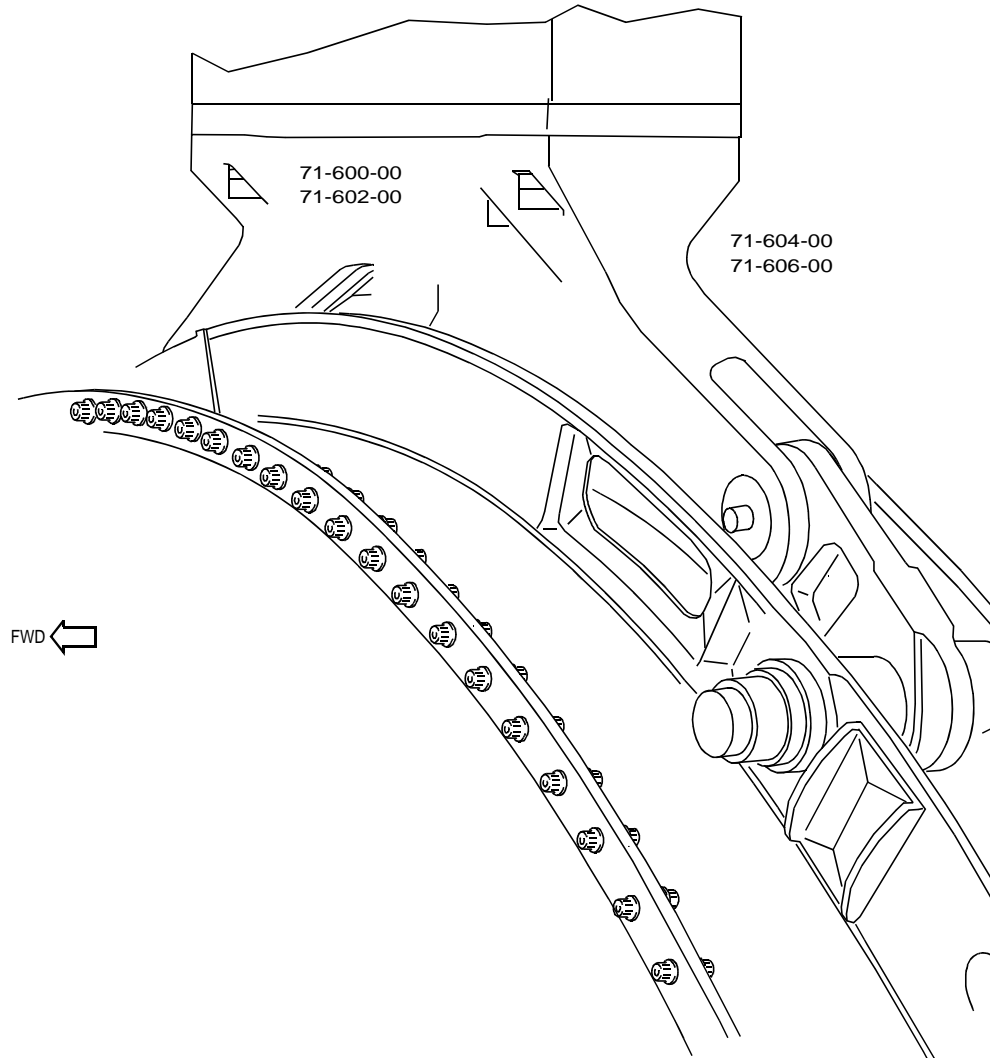


ILLUSTRATION REF. 4-23 FORWARD ENGINE MOUNT

D622T001

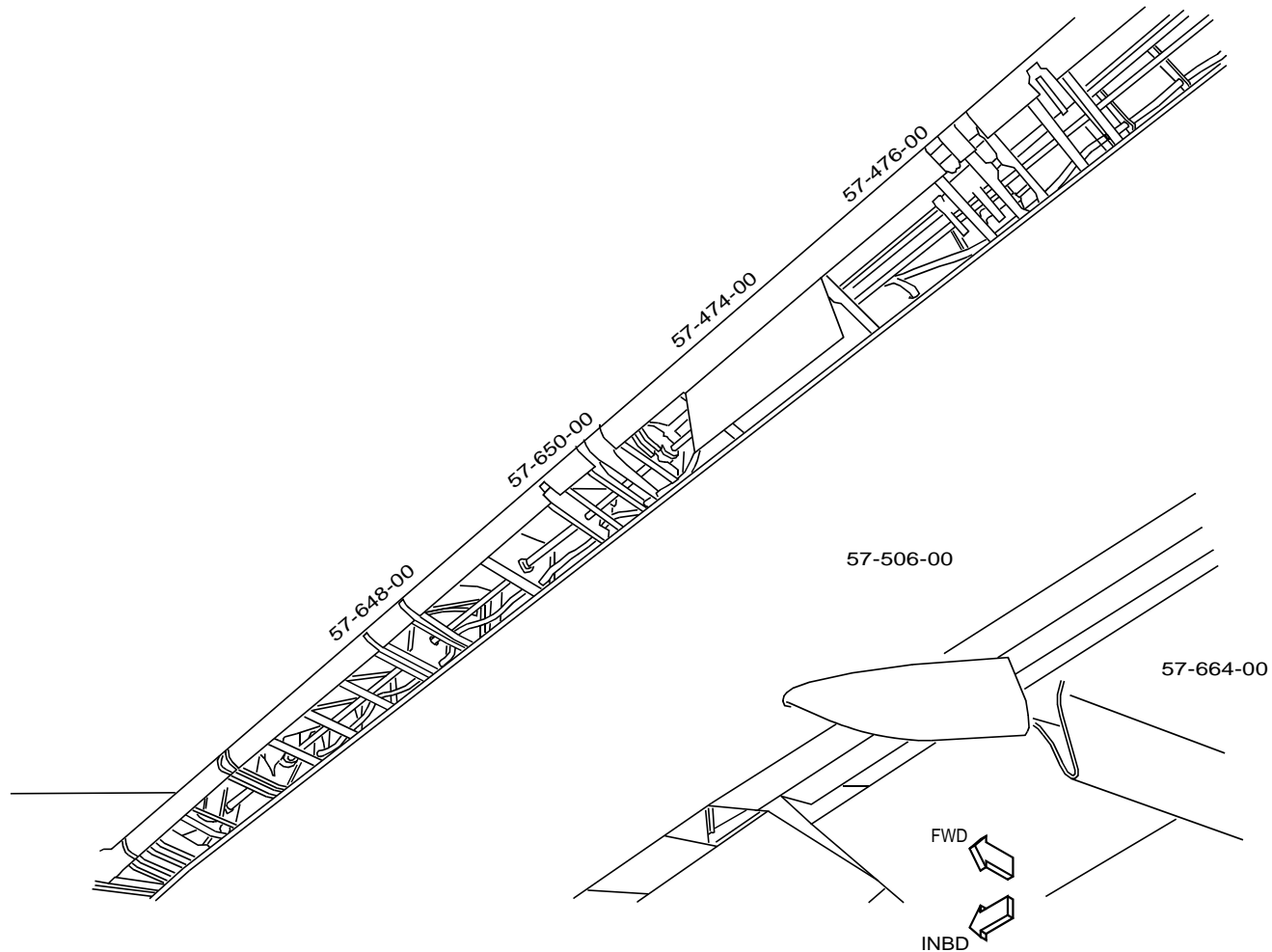


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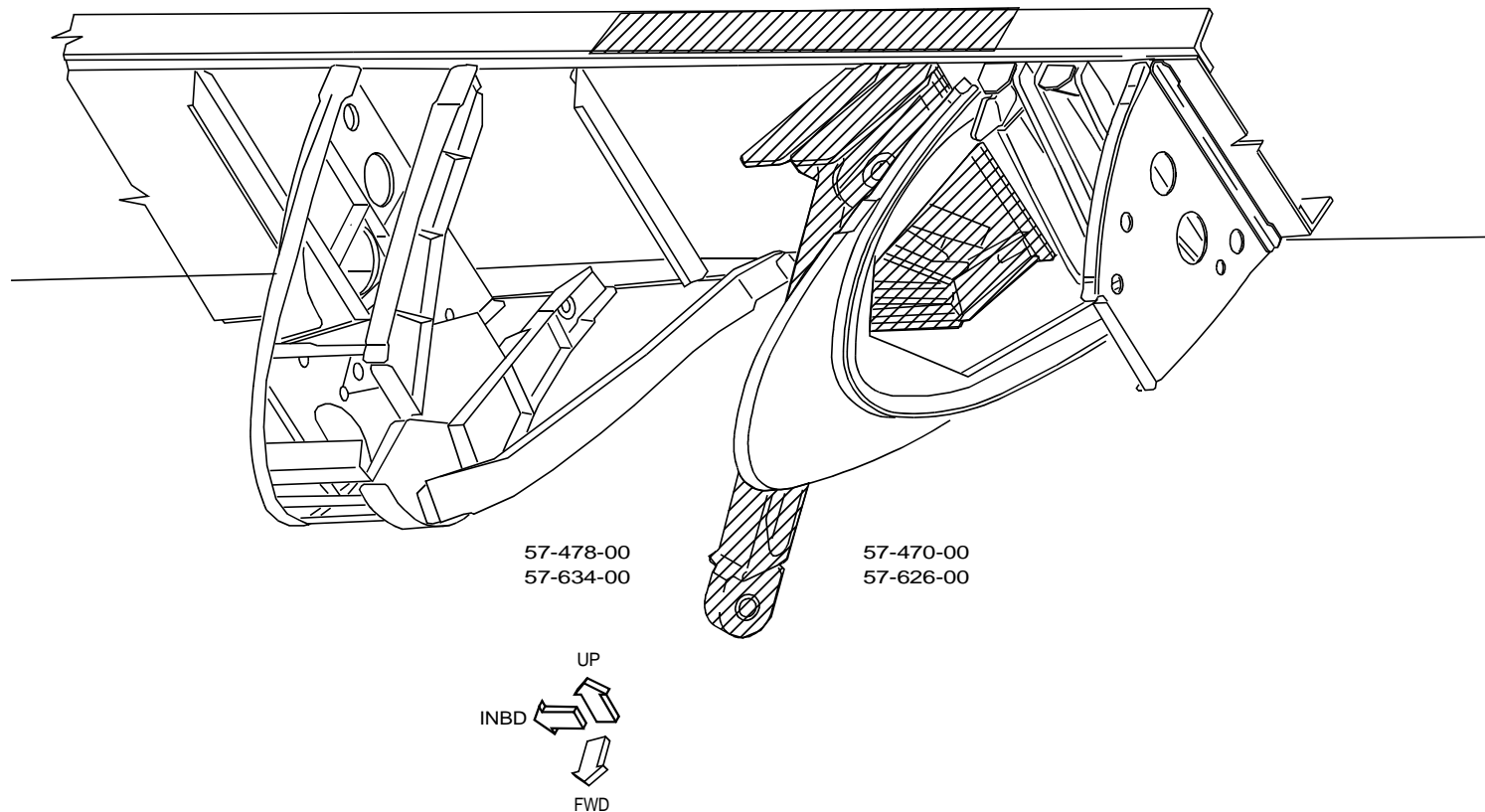
ILLUSTRATION REF. 5-1 WING FIXED LEADING EDGE - LH SHOWN, RH OPPOSITE

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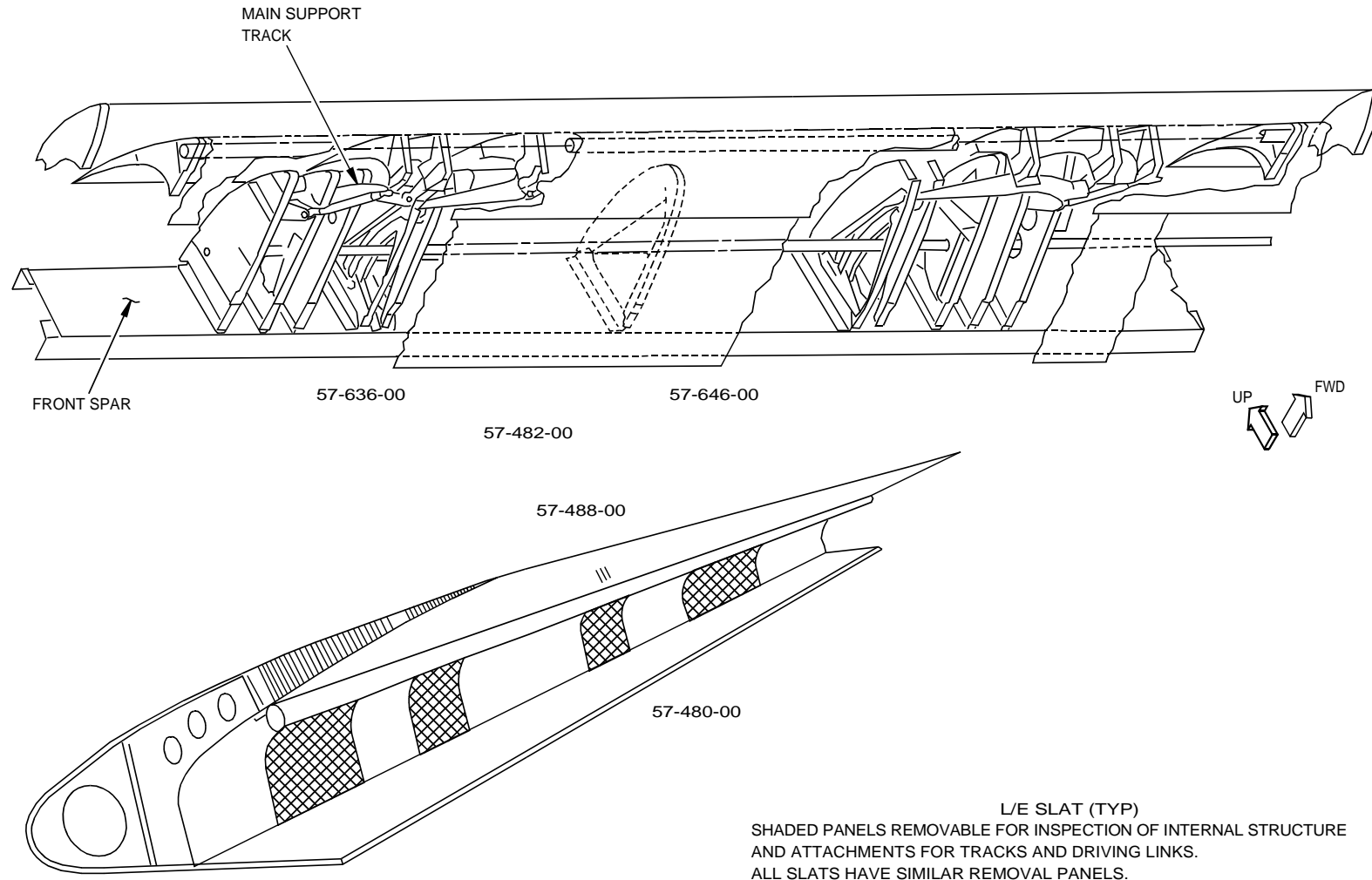
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ILLUSTRATION REF. 5-2 WING FRONT SPAR AT NACELLE STRUT UPPER SURFACE

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ILLUSTRATION REF. 5-3 LEADING EDGE SLAT (TYPICAL)

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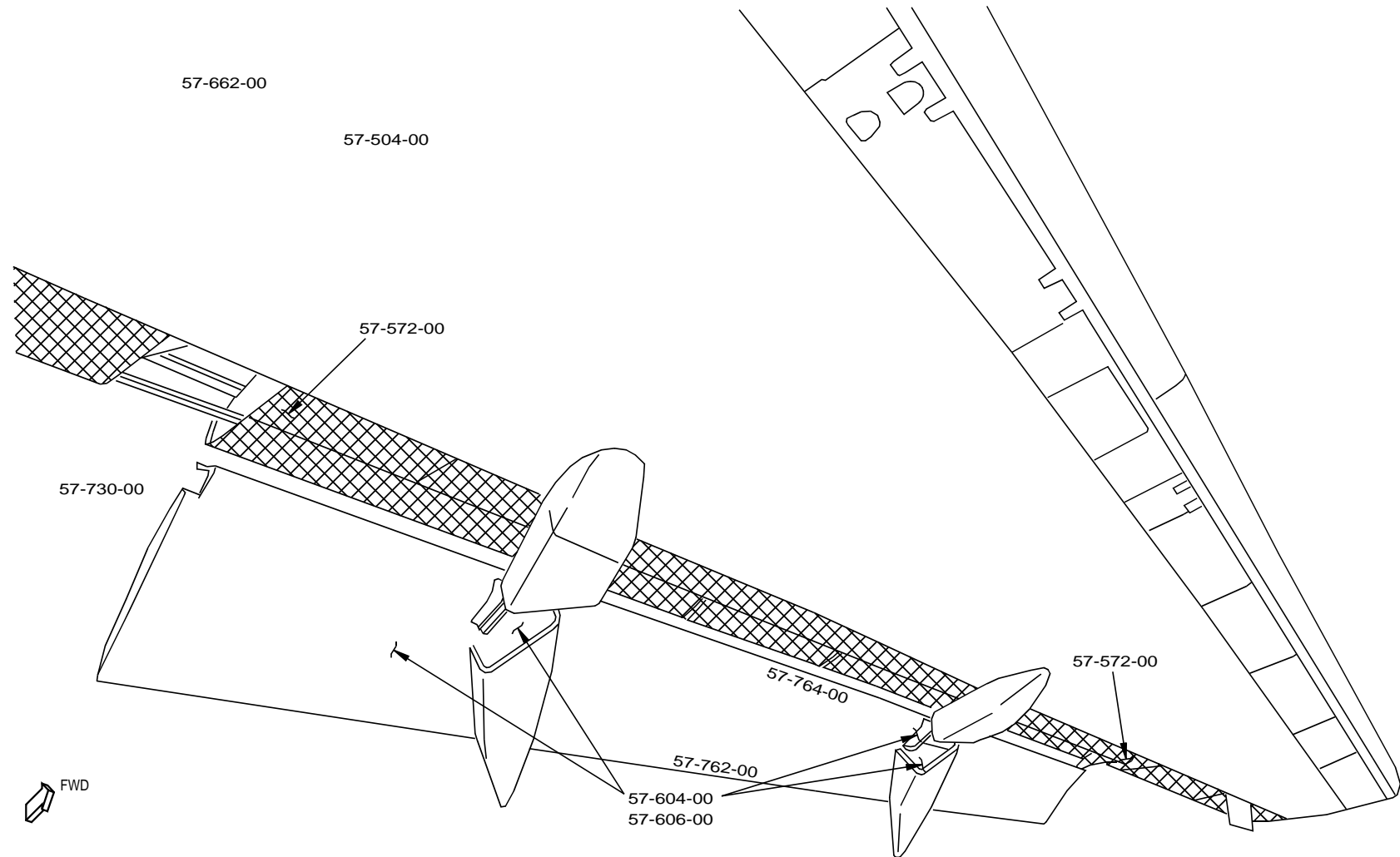
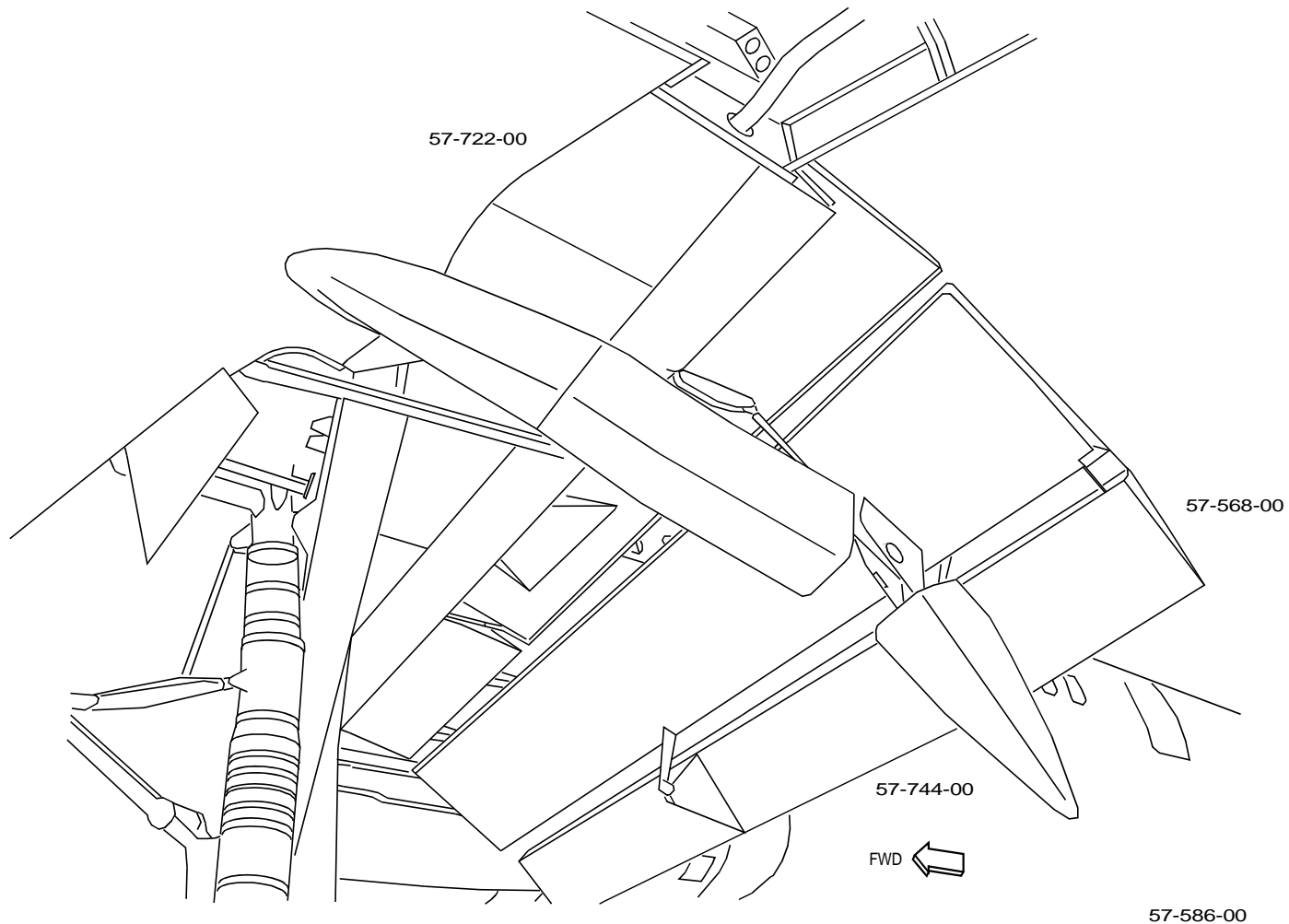


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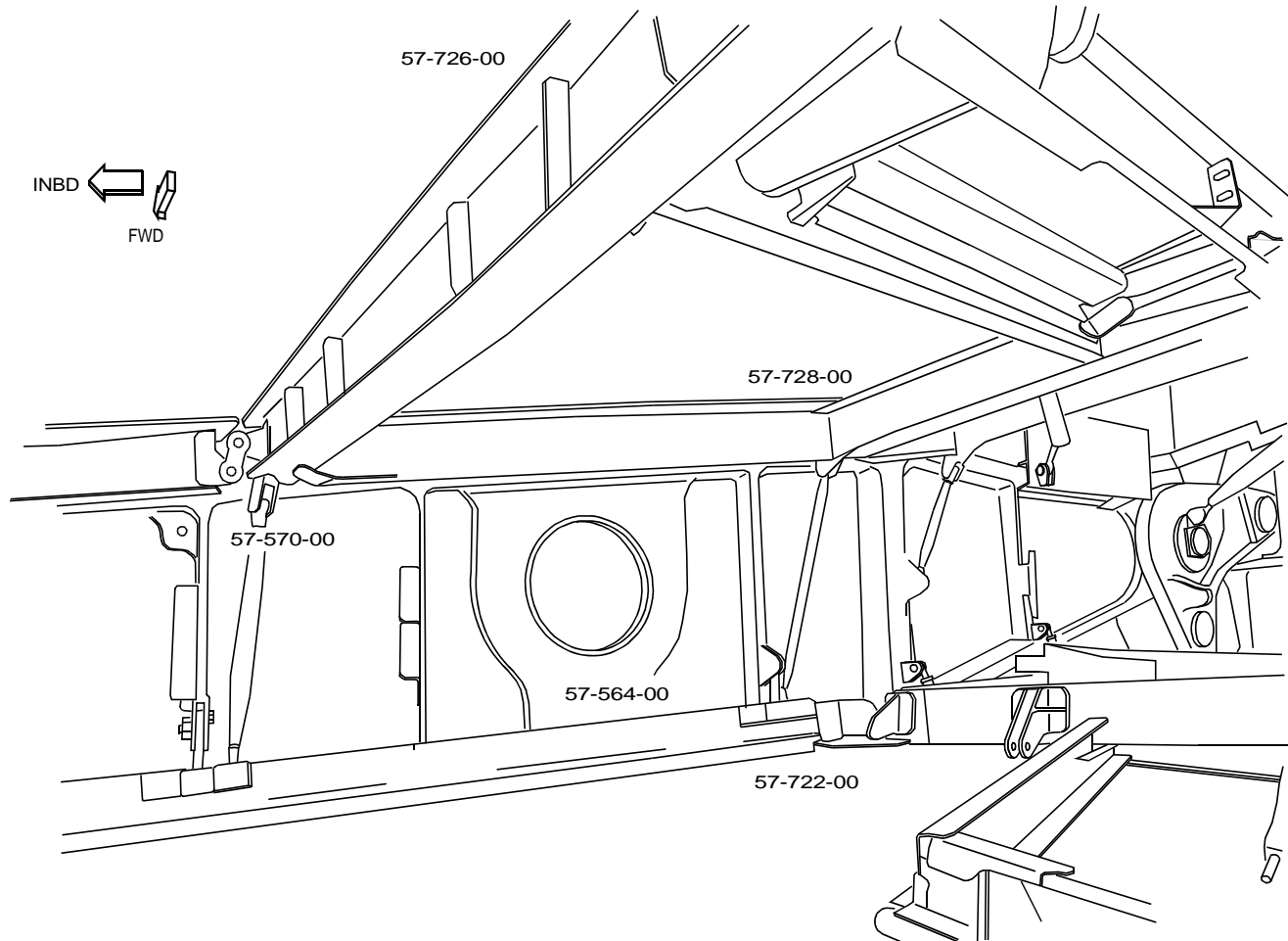
ILLUSTRATION REF. 5-5 WING TRAILING EDGE AT INBOARD TRAILING EDGE FLAP

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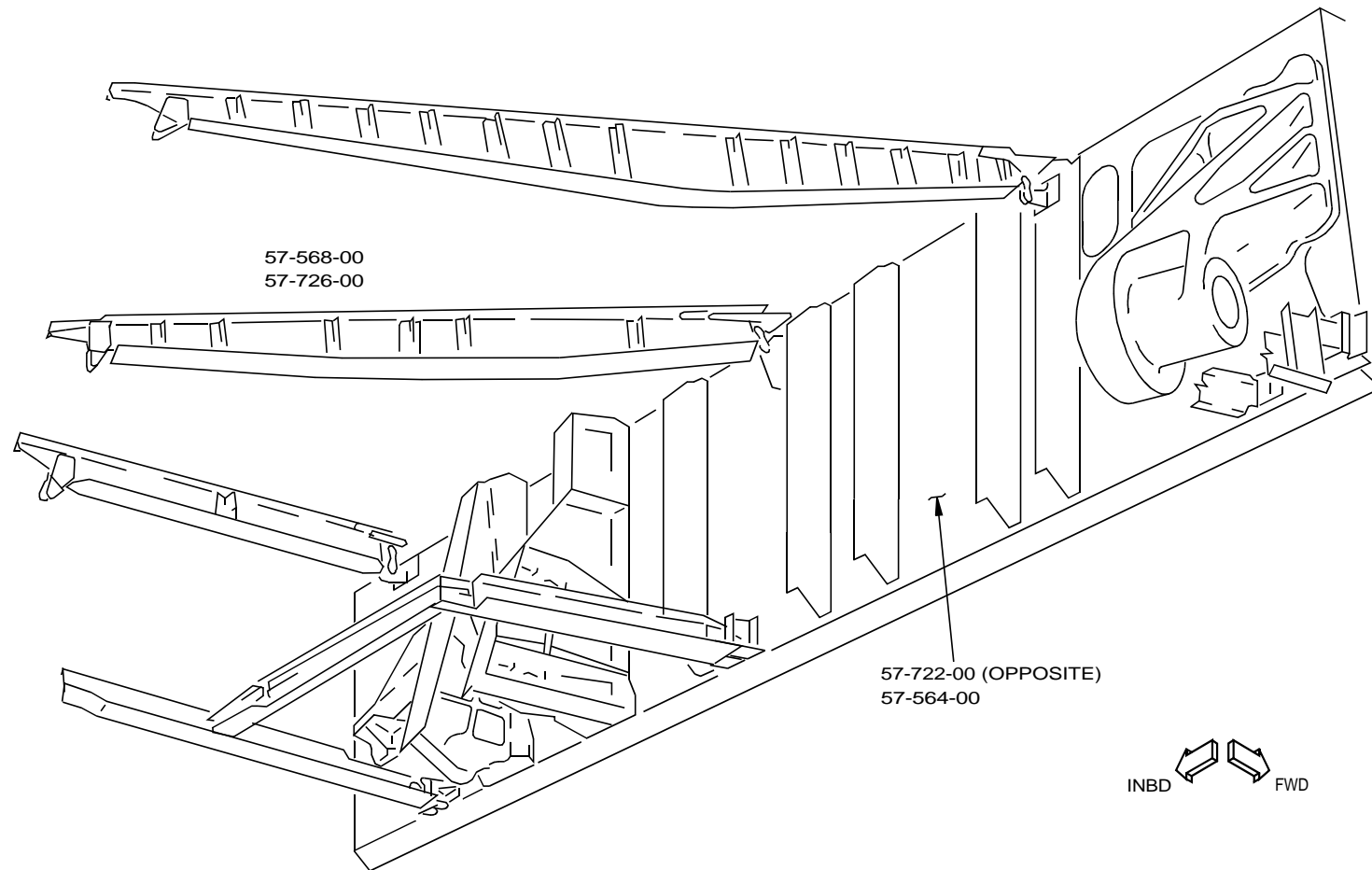
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ILLUSTRATION REF. 5-6 WING TRAILING EDGE AT MAIN LANDING GEAR BEAM - LH SHOWN, RH OPPOSITE

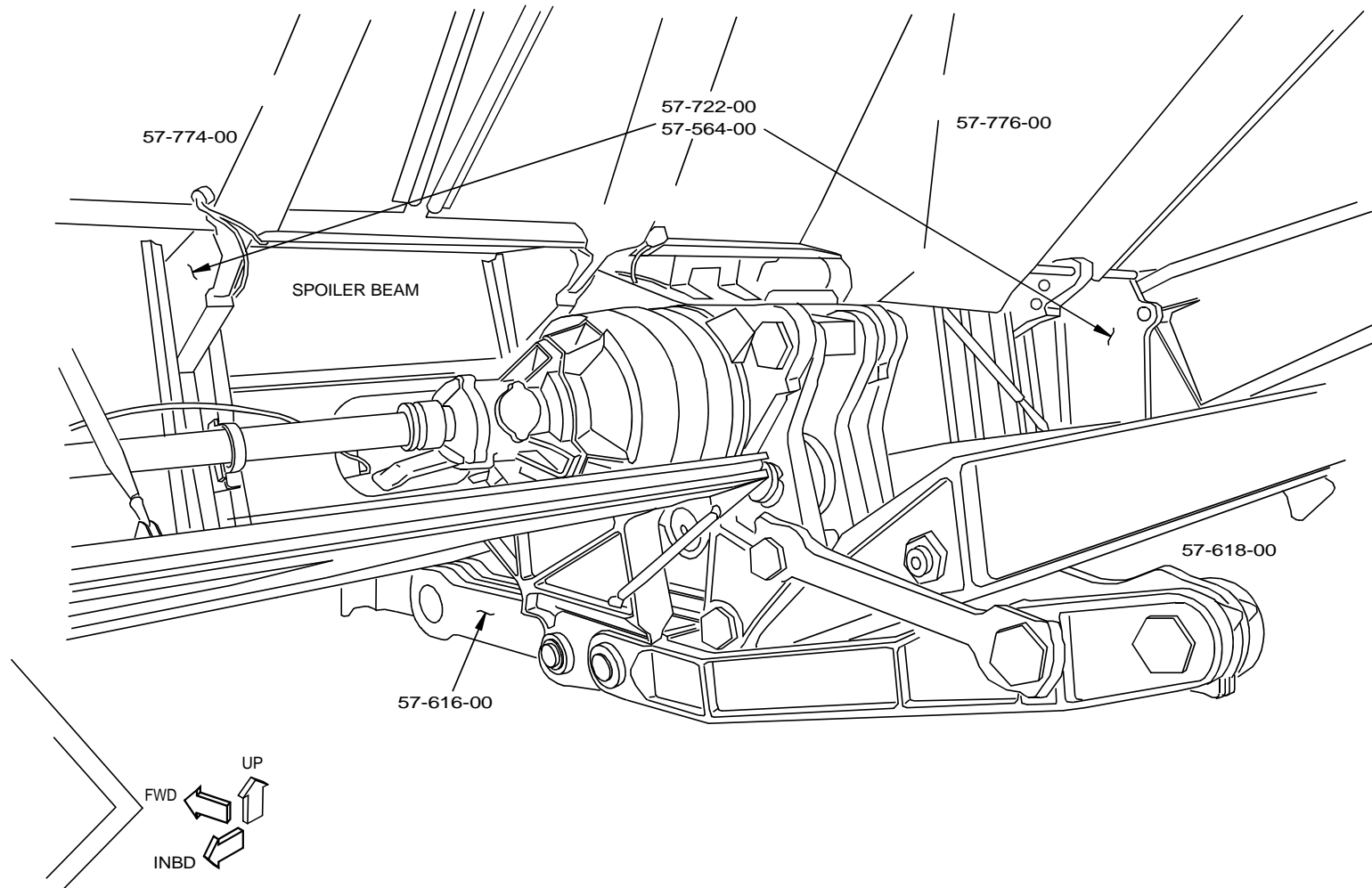
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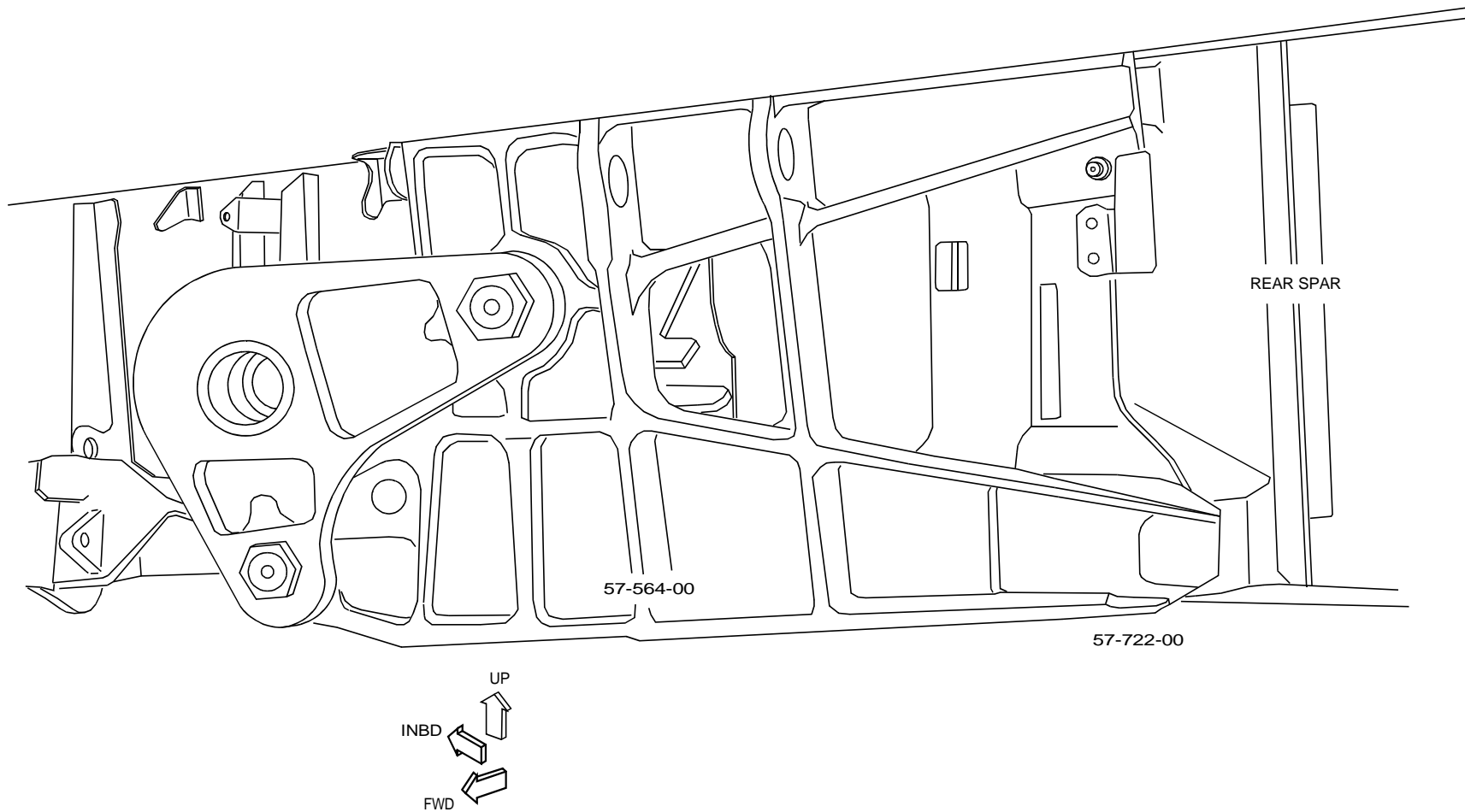
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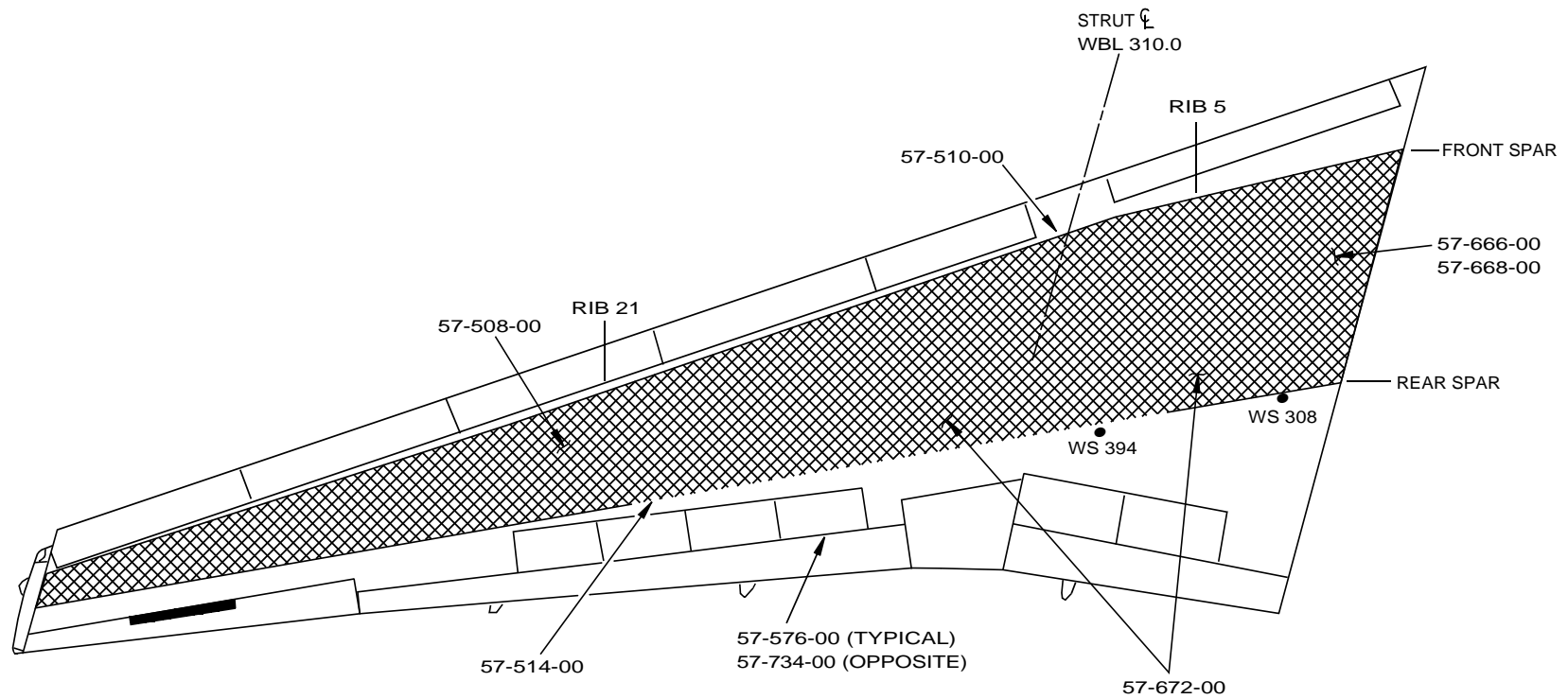
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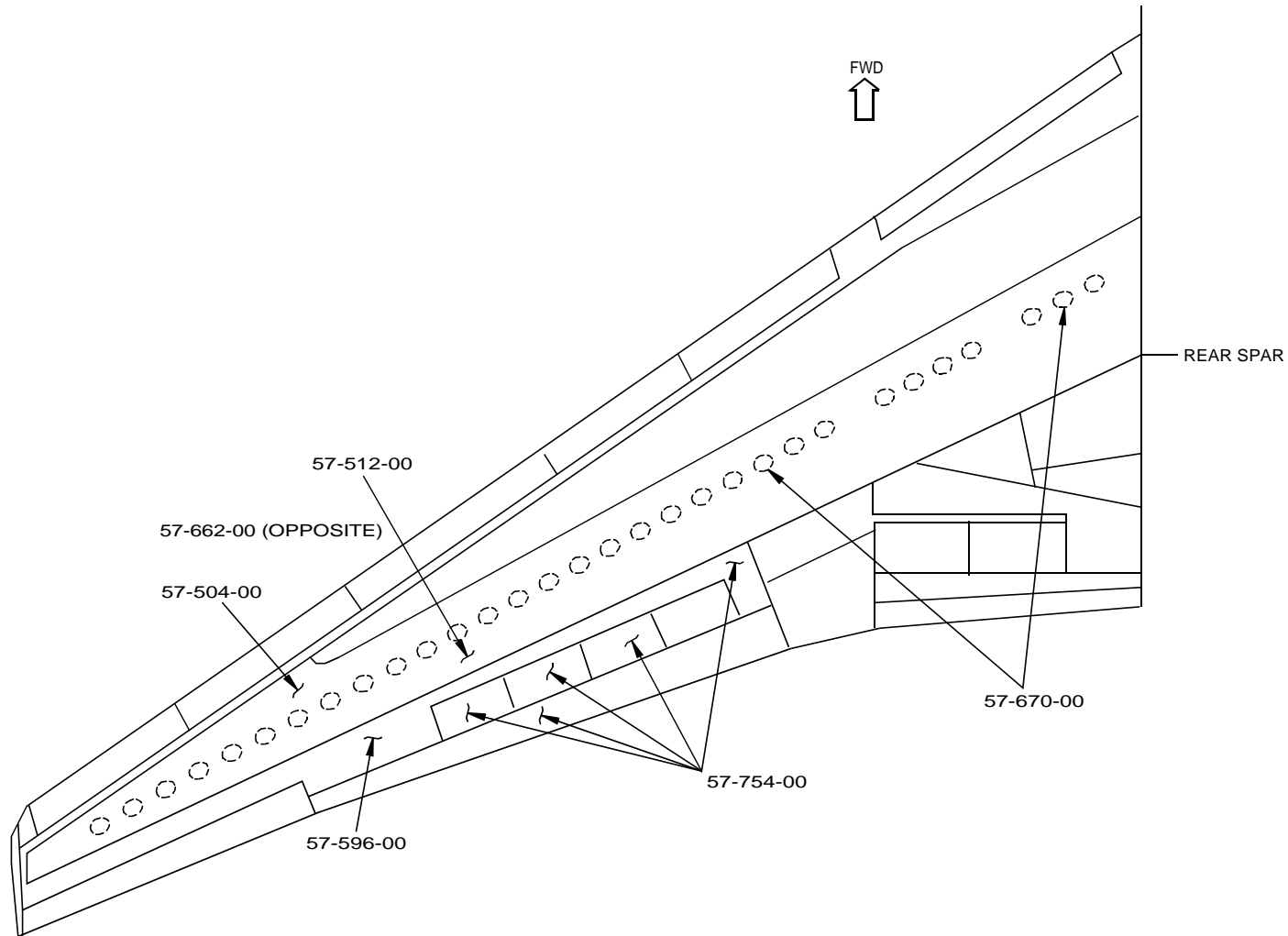
ILLUSTRATION REF. 5-10 WING UPPER SURFACE, EXTERNAL - LH SHOWN, RH OPPOSITE

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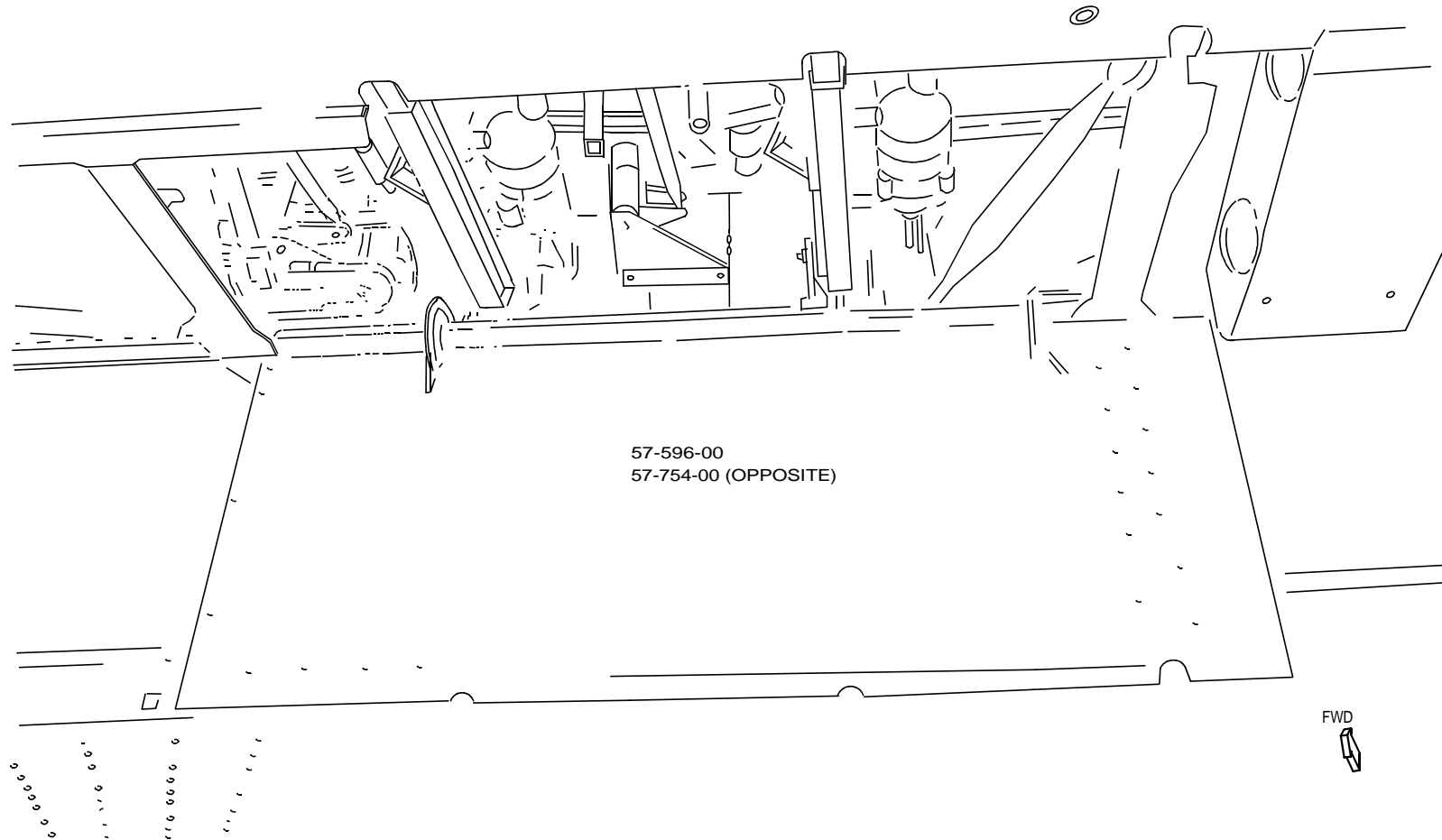
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ILLUSTRATION REF. 5-11 WING LOWER SURFACE - REAR SPAR OUTBOARD

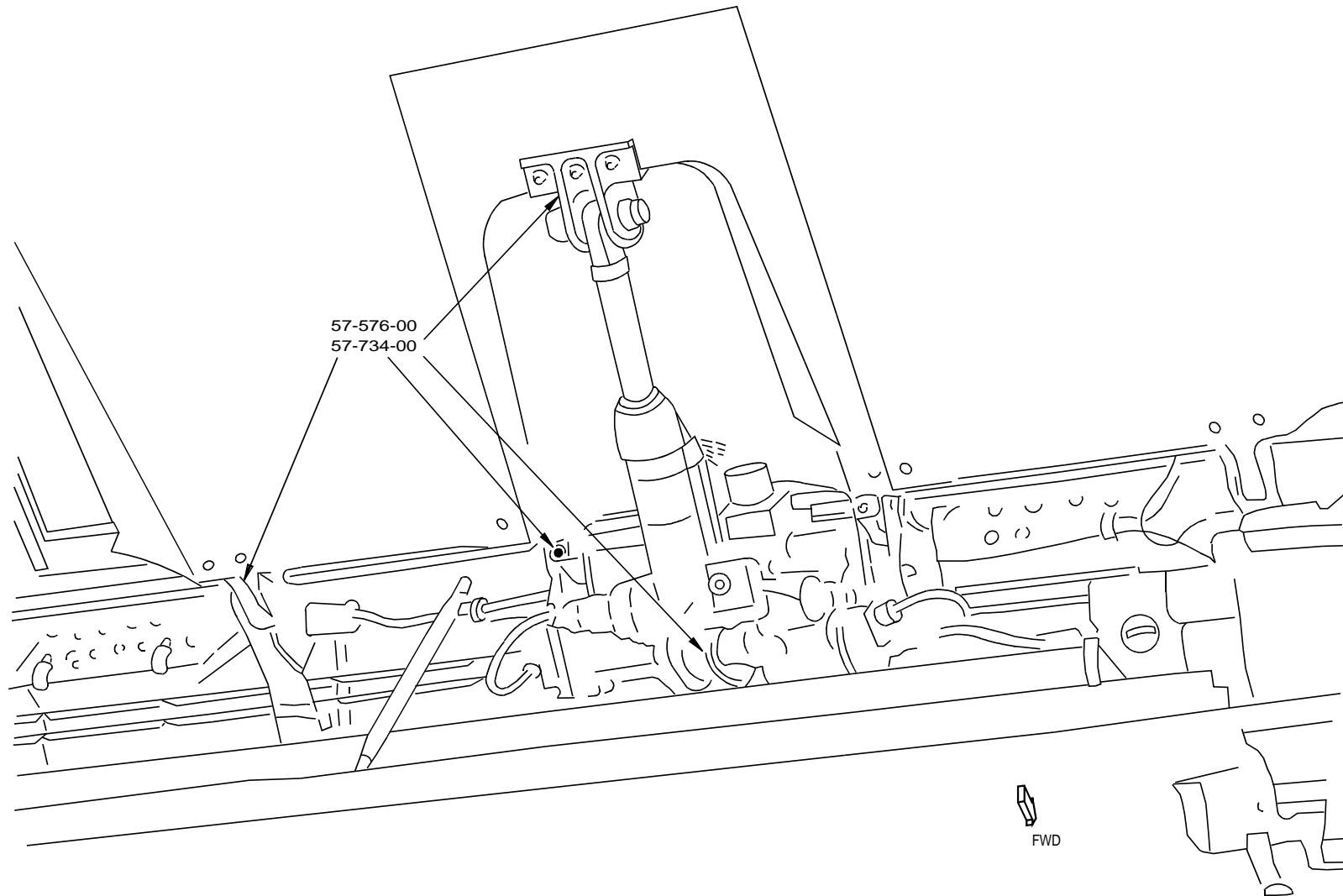
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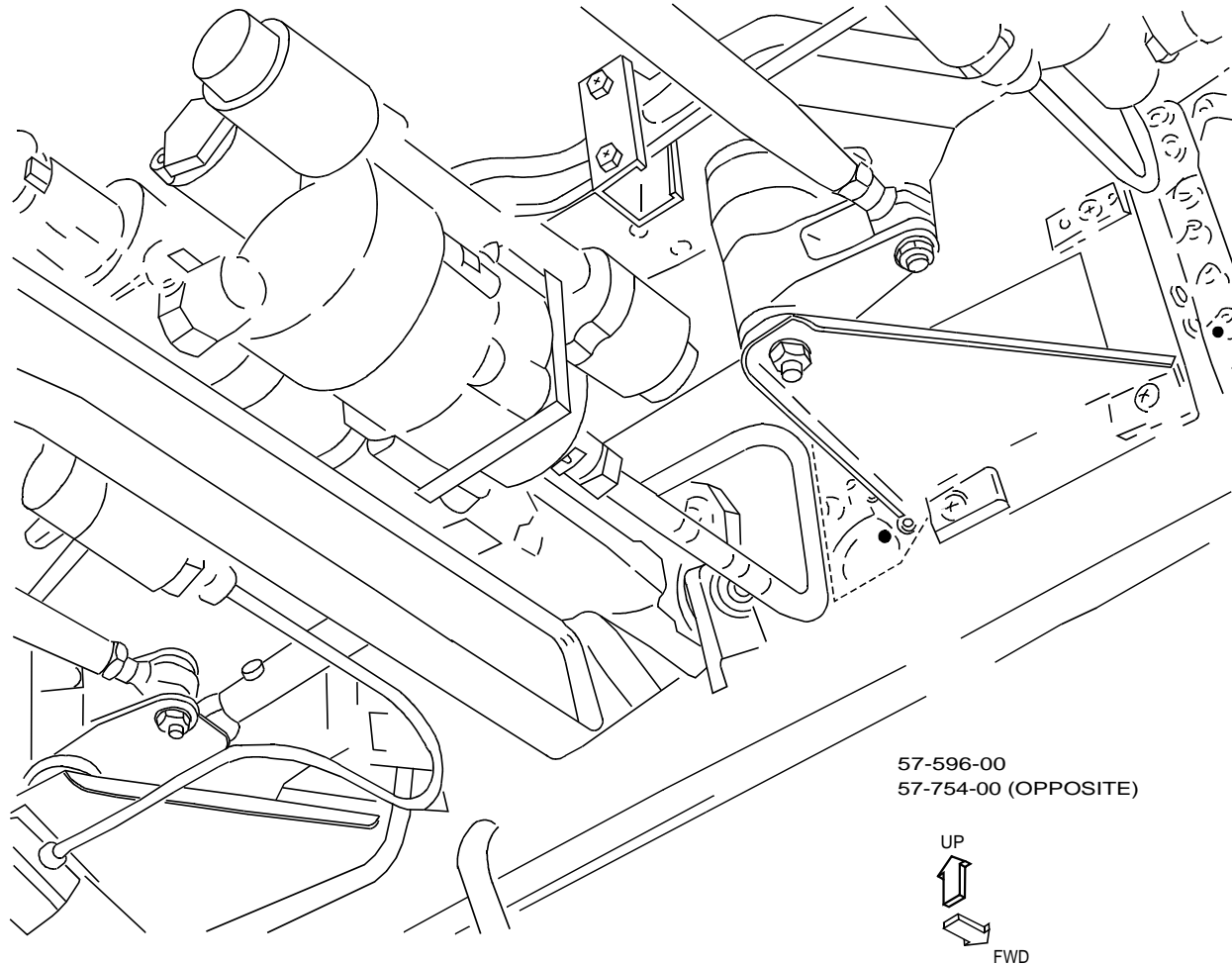
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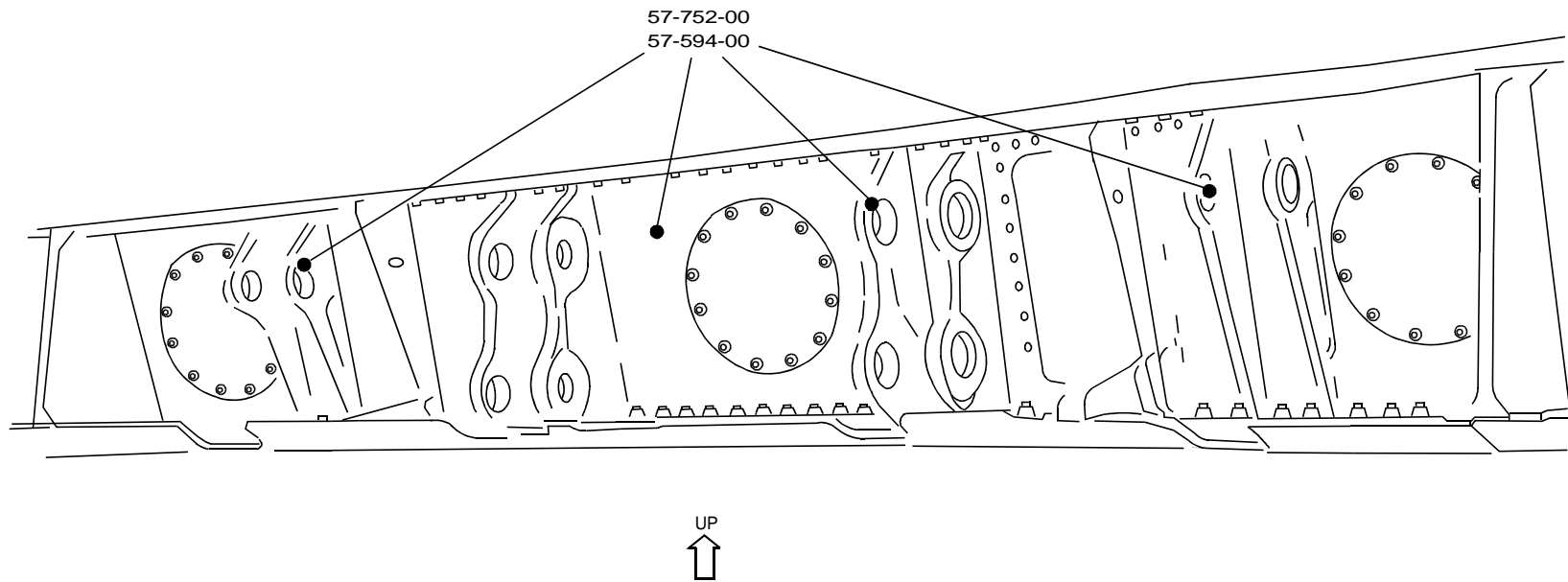
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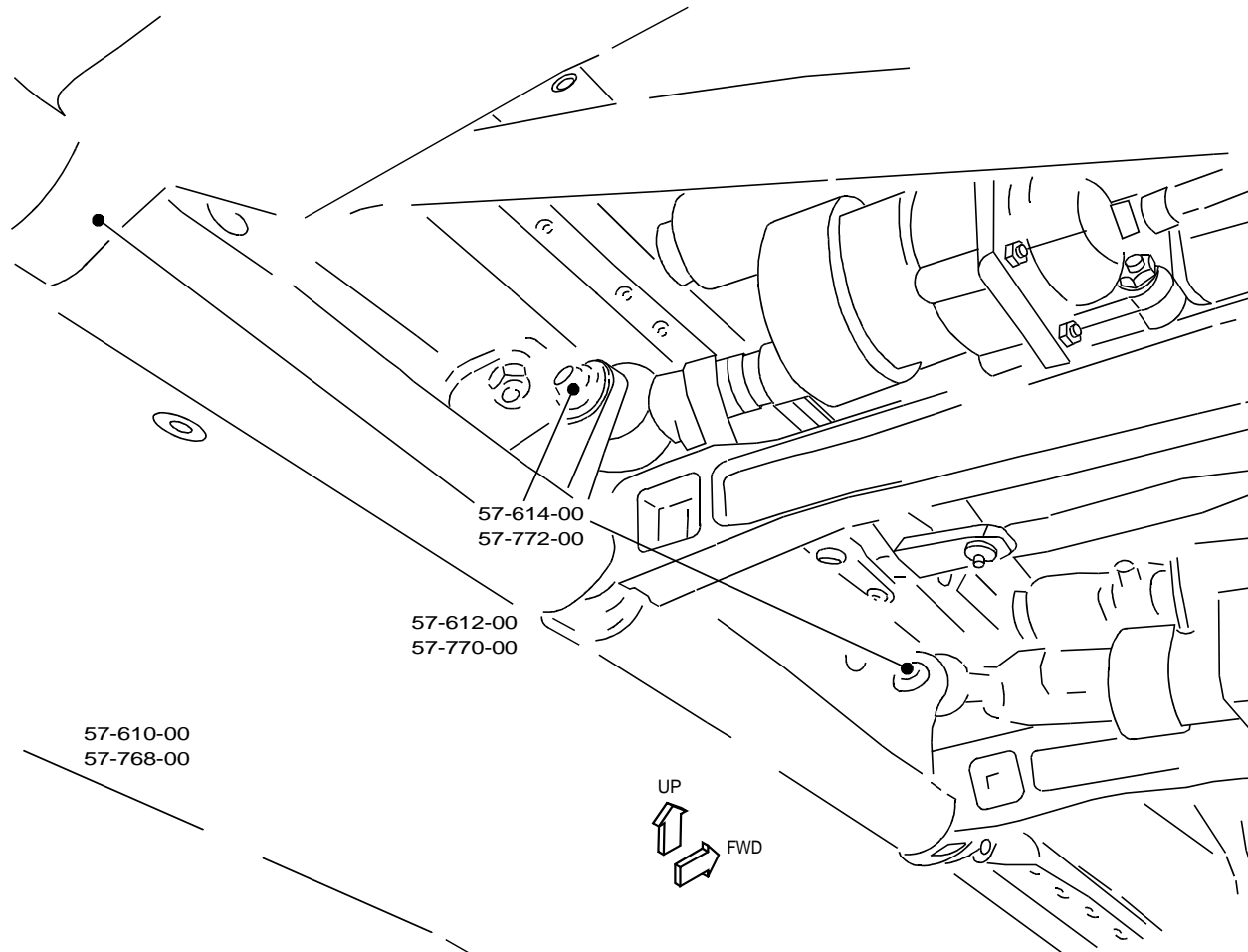
ILLUSTRATION REF. 5-14 AILERON ACTUATOR (OUTBOARD)

D622T001



A02134

ILLUSTRATION REF. 5-15 INBOARD AILERON FRONT SPAR, HINGES, ACTUATOR ATTACH FITTINGS (TYPICAL)

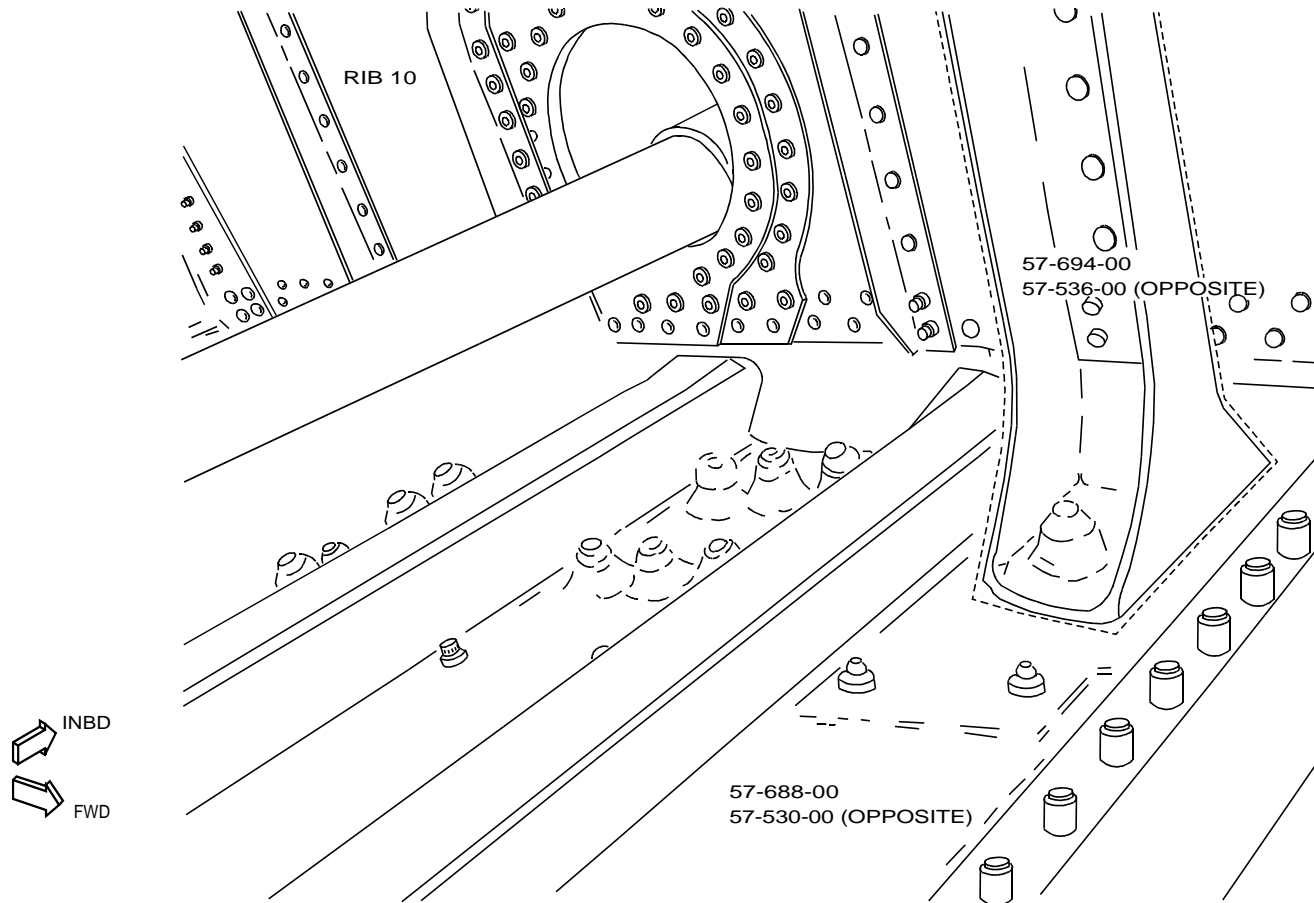


A02389

ILLUSTRATION REF. 5-16 OUTBOARD AILERON

D622T001

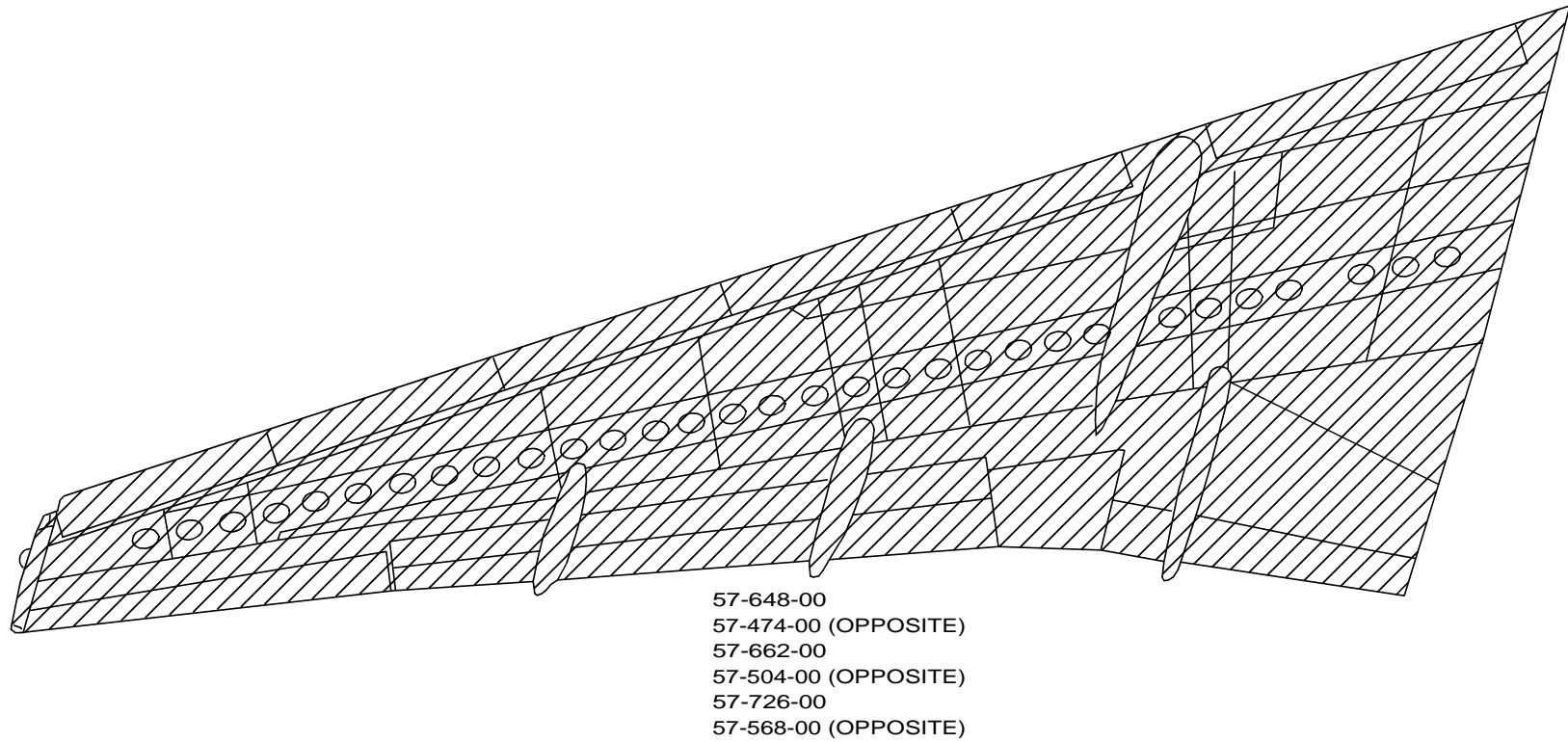
767 MAINTENANCE PLANNING DATA



A02643

ILLUSTRATION REF. 5-17 WING LOWER SURFACE - INTERNAL, AT RIB 10

D622T001



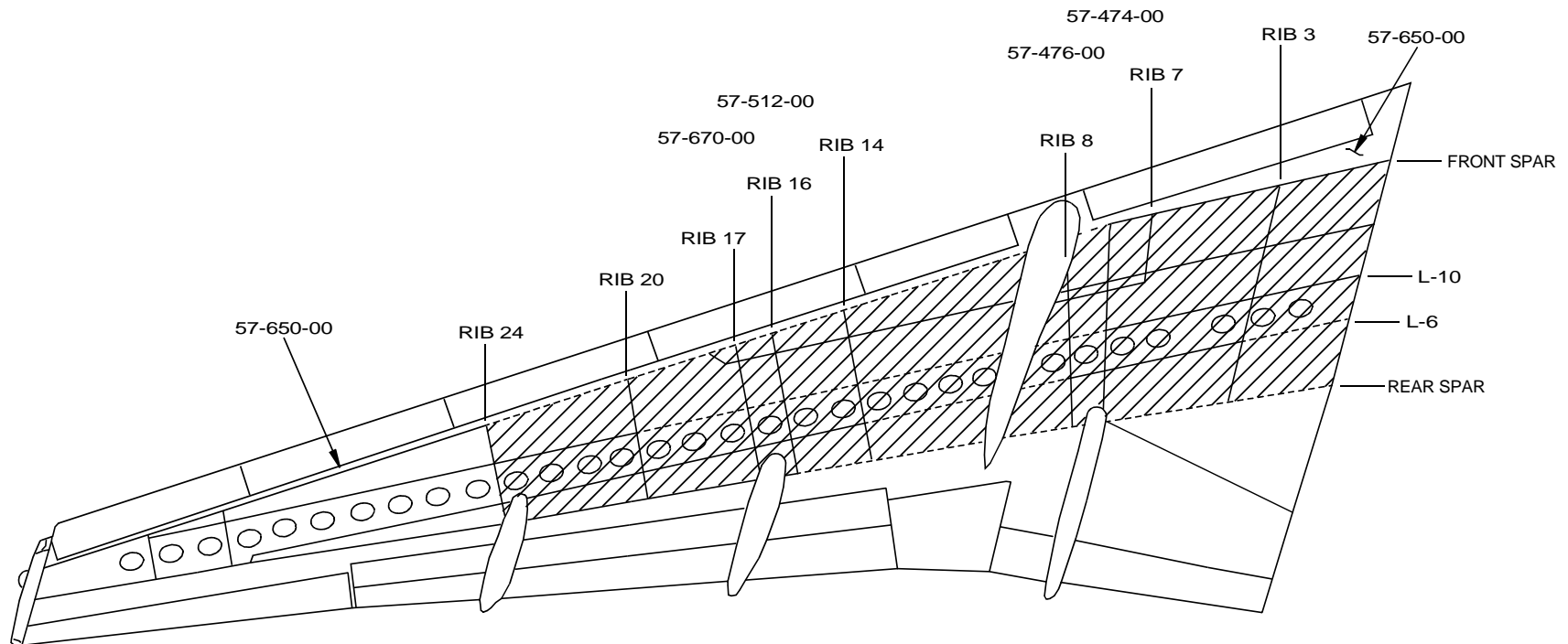
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ILLUSTRATION REF. 5-18-1 LOWER WING SURFACE, EXTERNAL - RH SHOWN, LH OPPOSITE

D622T001



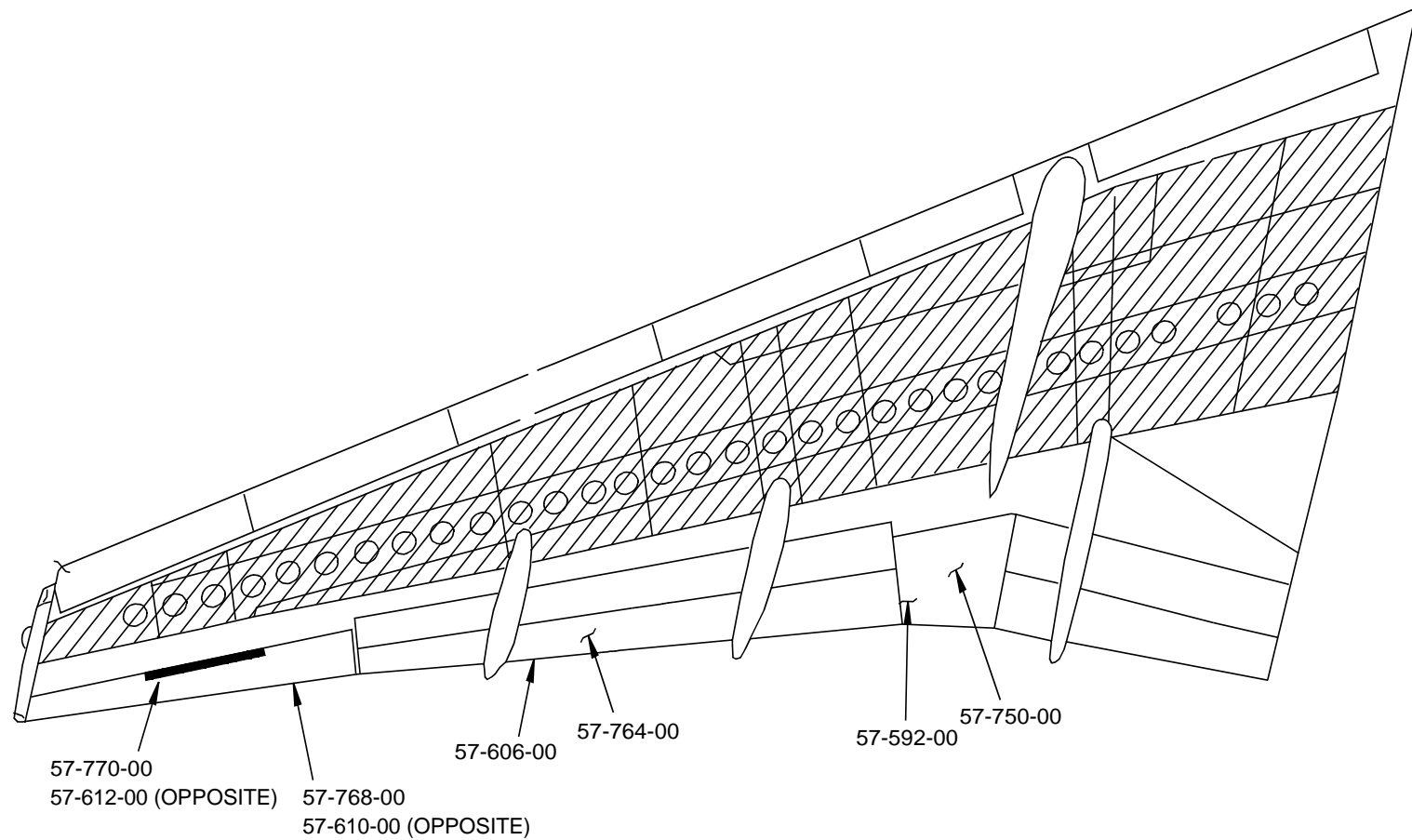
767 MAINTENANCE PLANNING DATA



853864

ILLUSTRATION REF. 5-18-2 WING LOWER SURFACE, EXTERNAL - RH SHOWN, LH OPPOSITE

D622T001



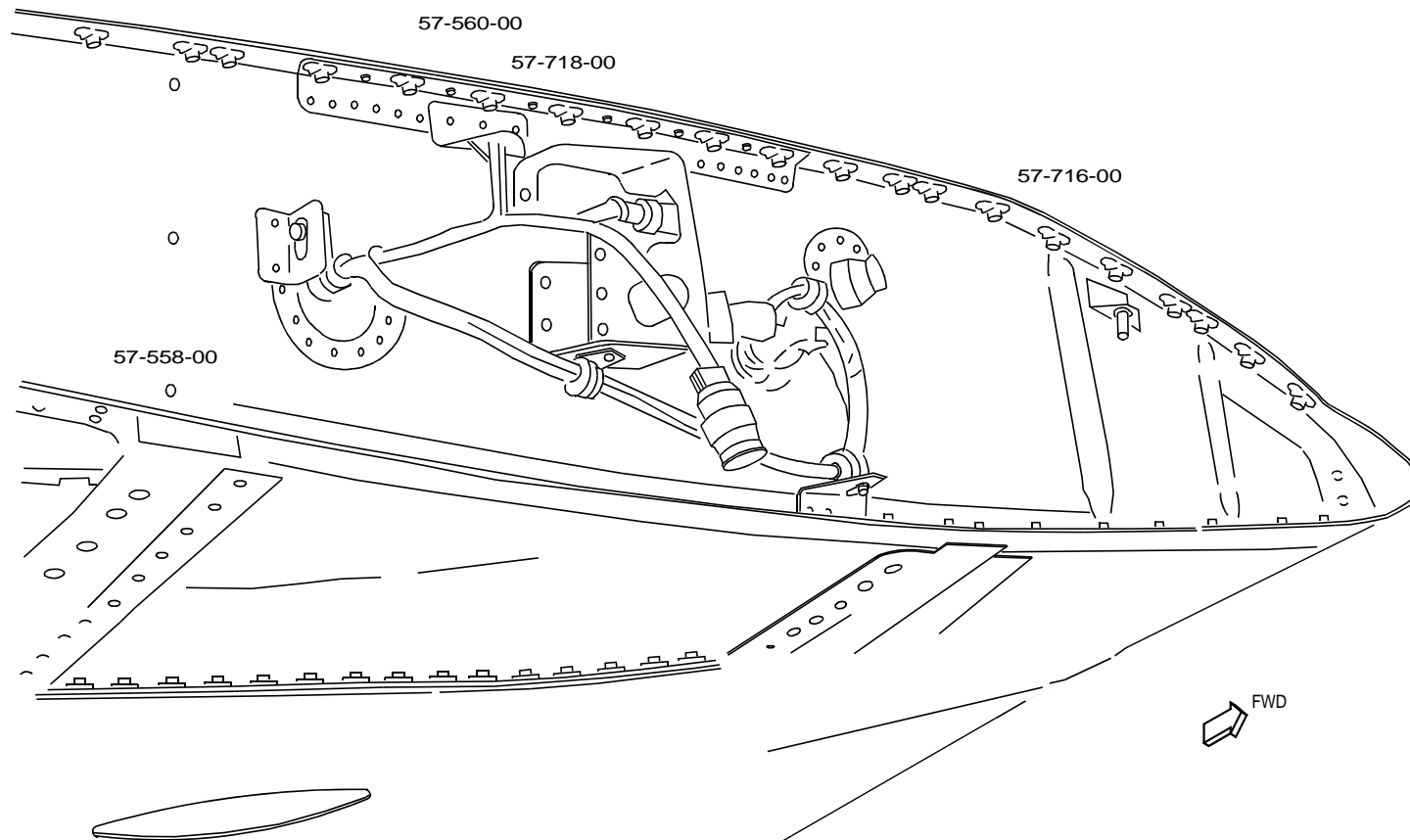
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ILLUSTRATION REF. 5-18-3 WING LOWER SURFACE, EXTERNAL - RH SHOWN, LH OPPOSITE

D622T001



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A02873

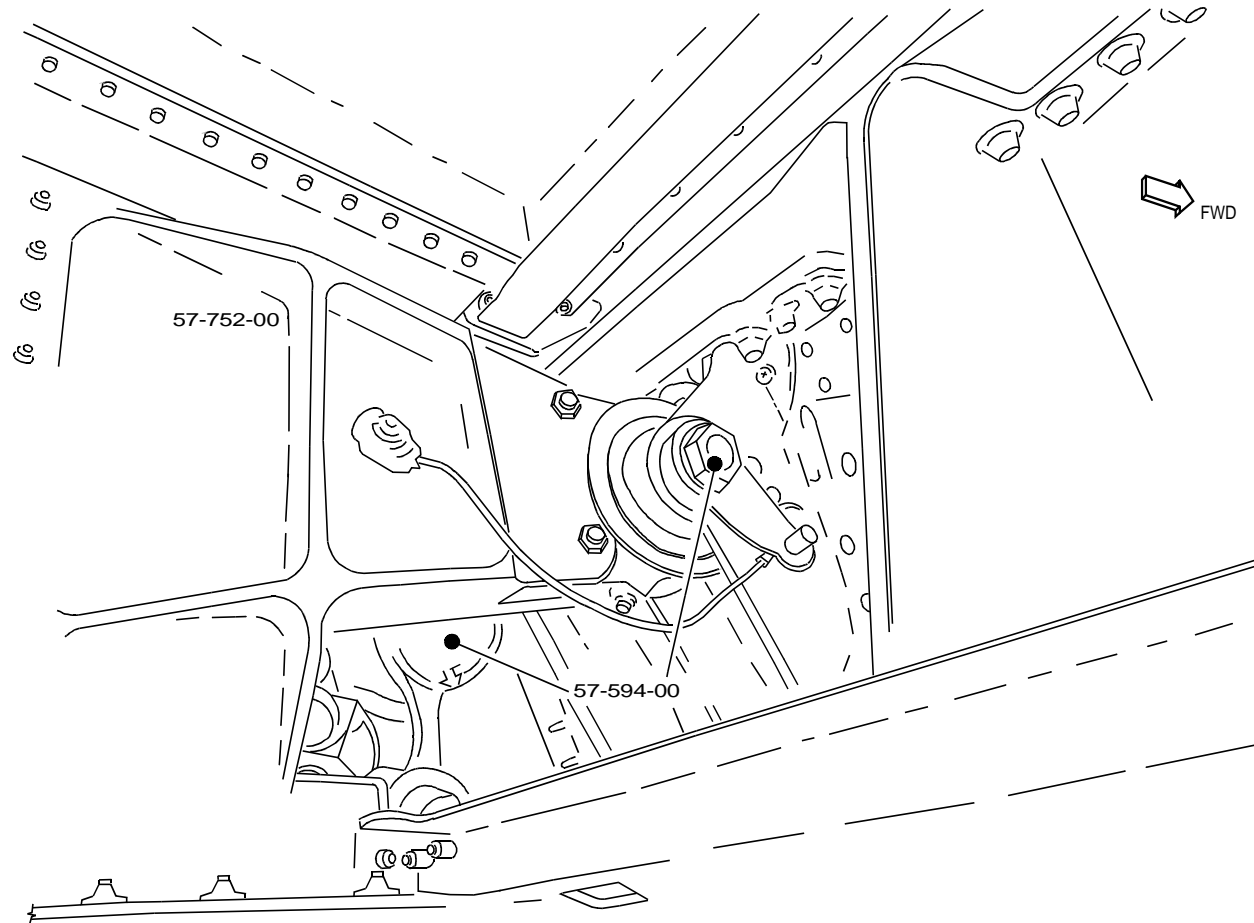
ILLUSTRATION REF. 5-19 WING TIP - WBL 929 RIB (767-200/-300 ONLY)

D622T001

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A03305

ILLUSTRATION REF. 5-20 AILERON HINGE (TYPICAL)

D622T001

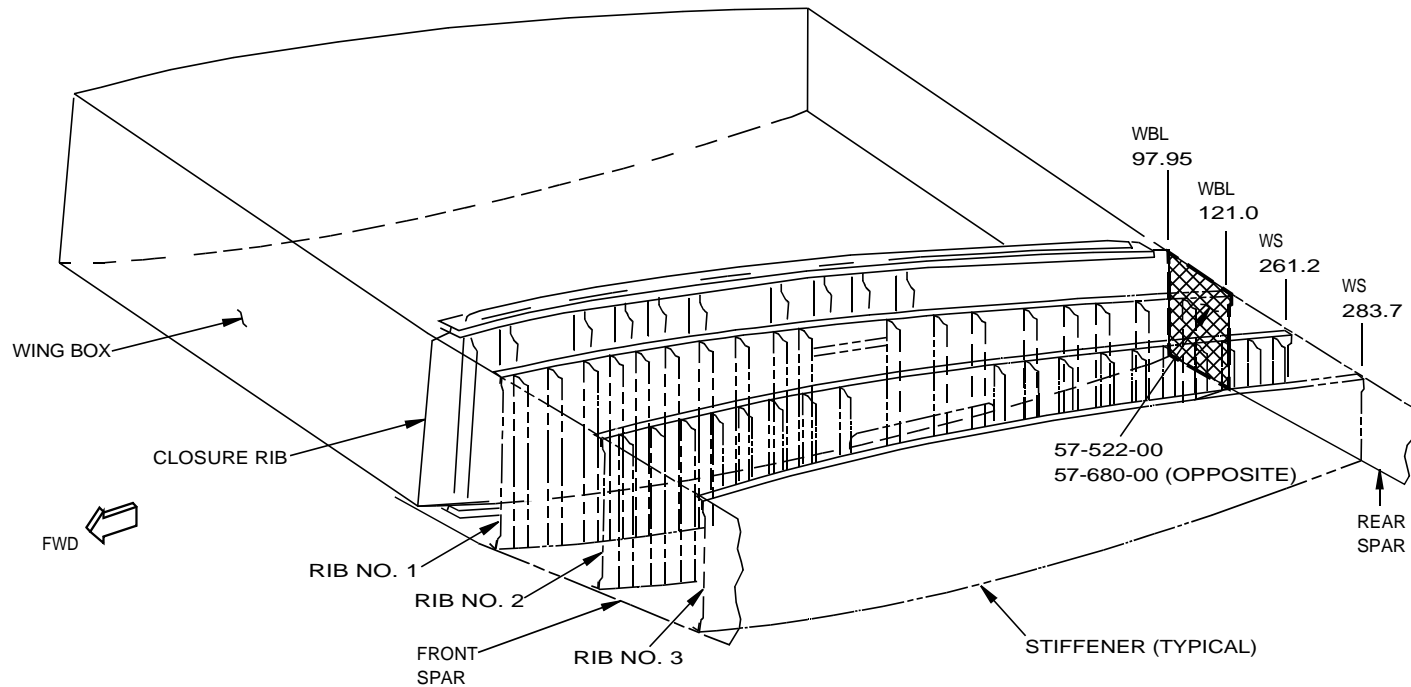


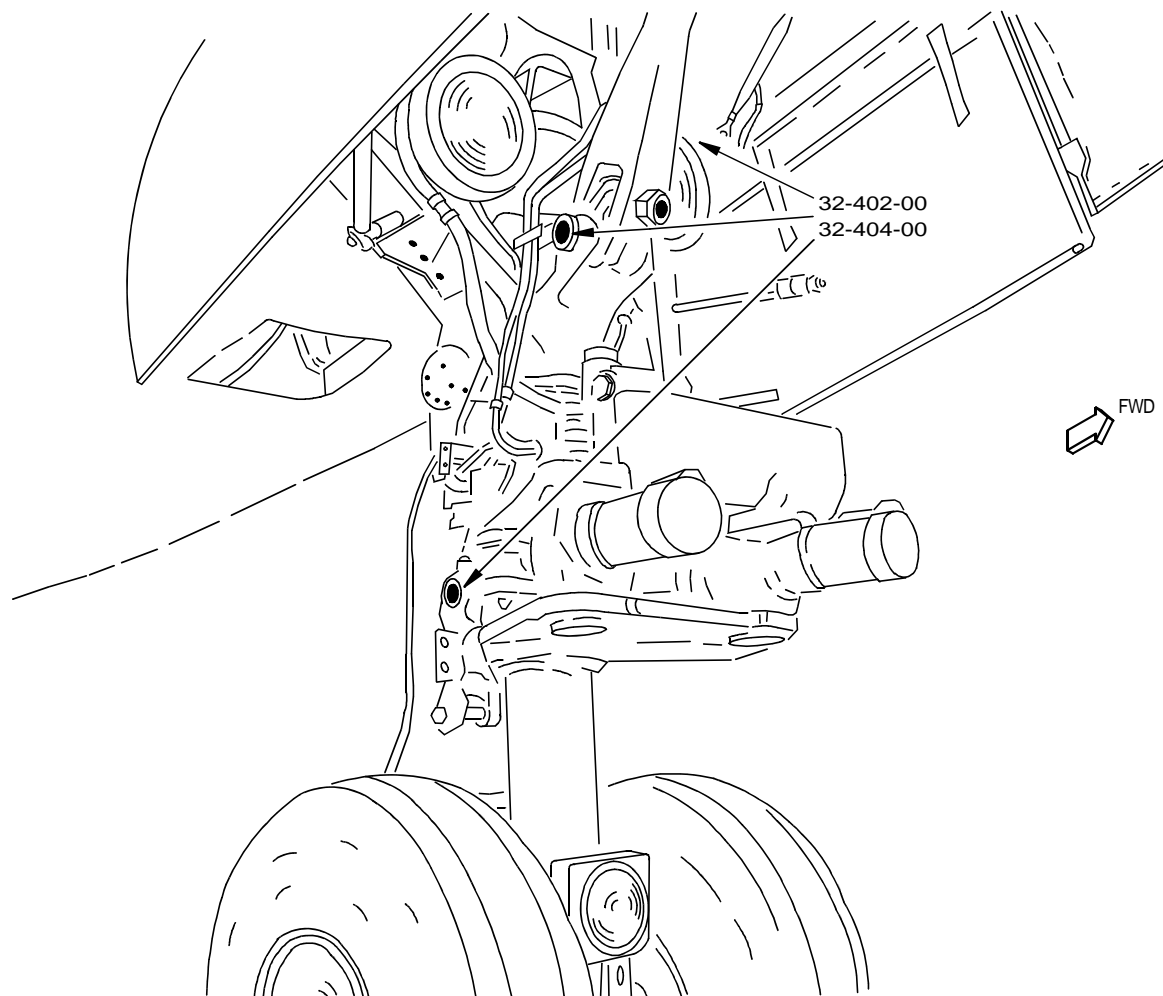
ILLUSTRATION REF. 5-21 WING REAR SPAR WEB

D622T001



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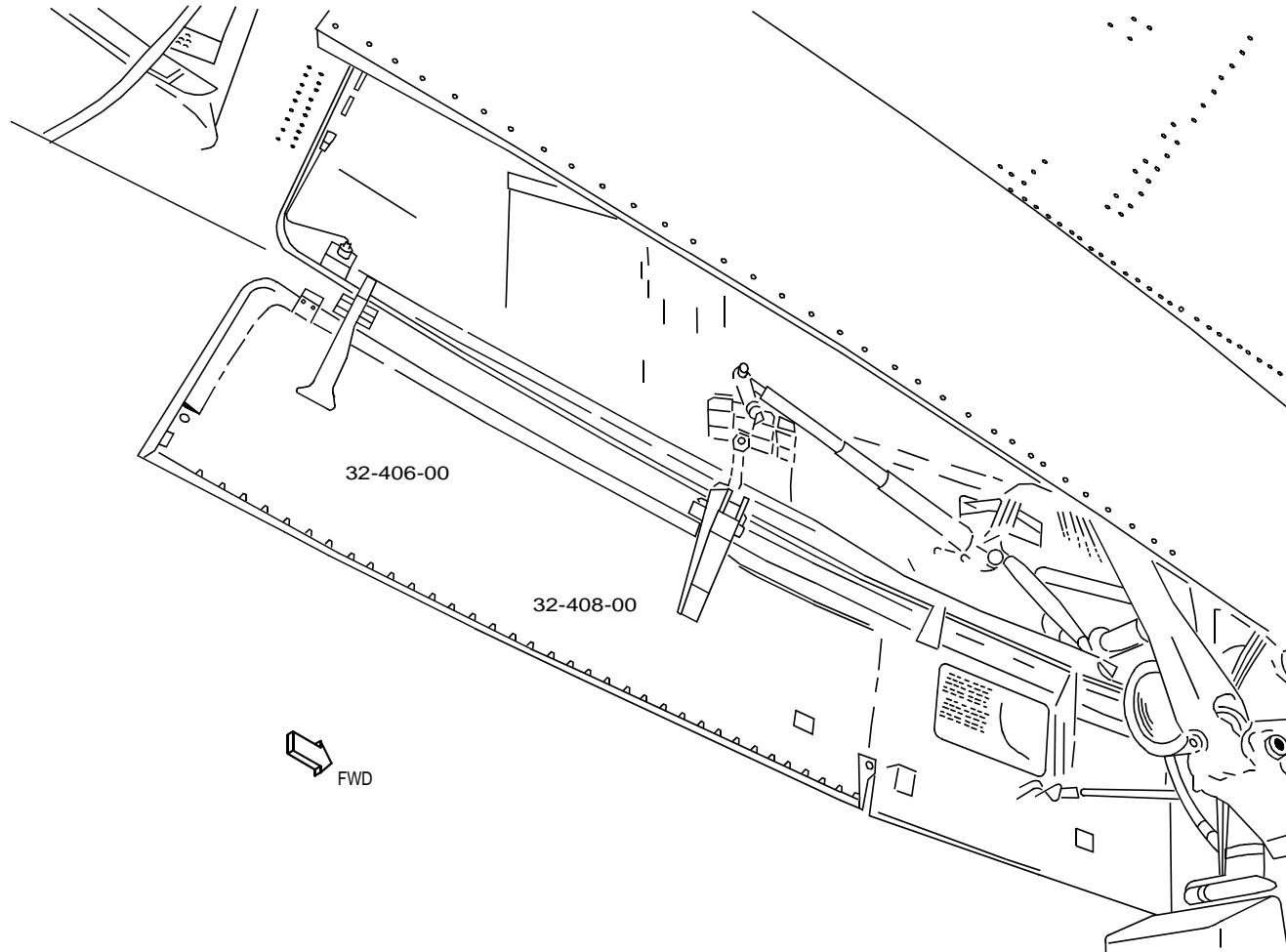
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A04182

ILLUSTRATION REF. 7-1 NOSE LANDING GEAR

D622T001



A04508

ILLUSTRATION REF. 7-2 NOSE LANDING GEAR DOORS

D622T001

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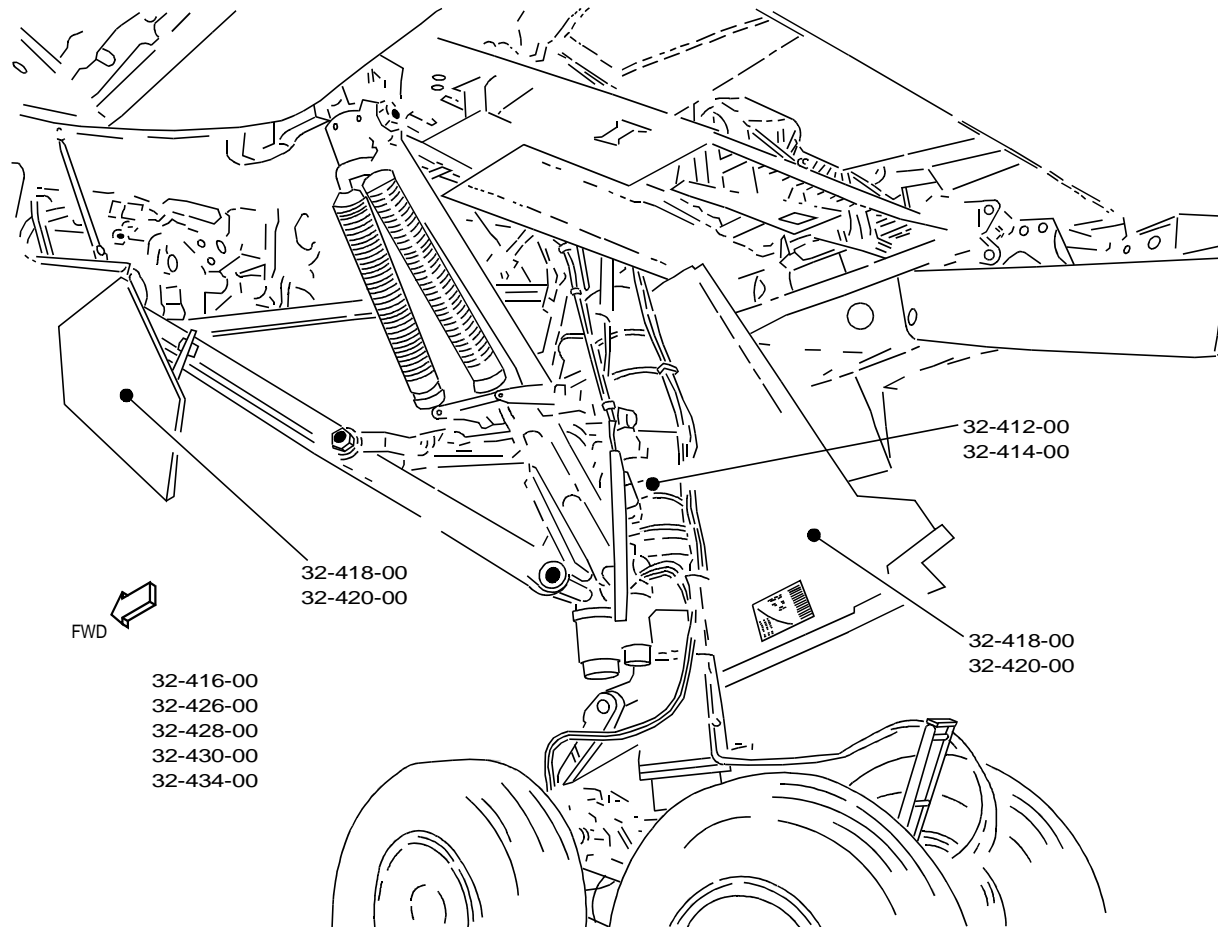


ILLUSTRATION REF. 7-3 MAIN LANDING GEAR AND DOORS (767-200/-300)

D622T001

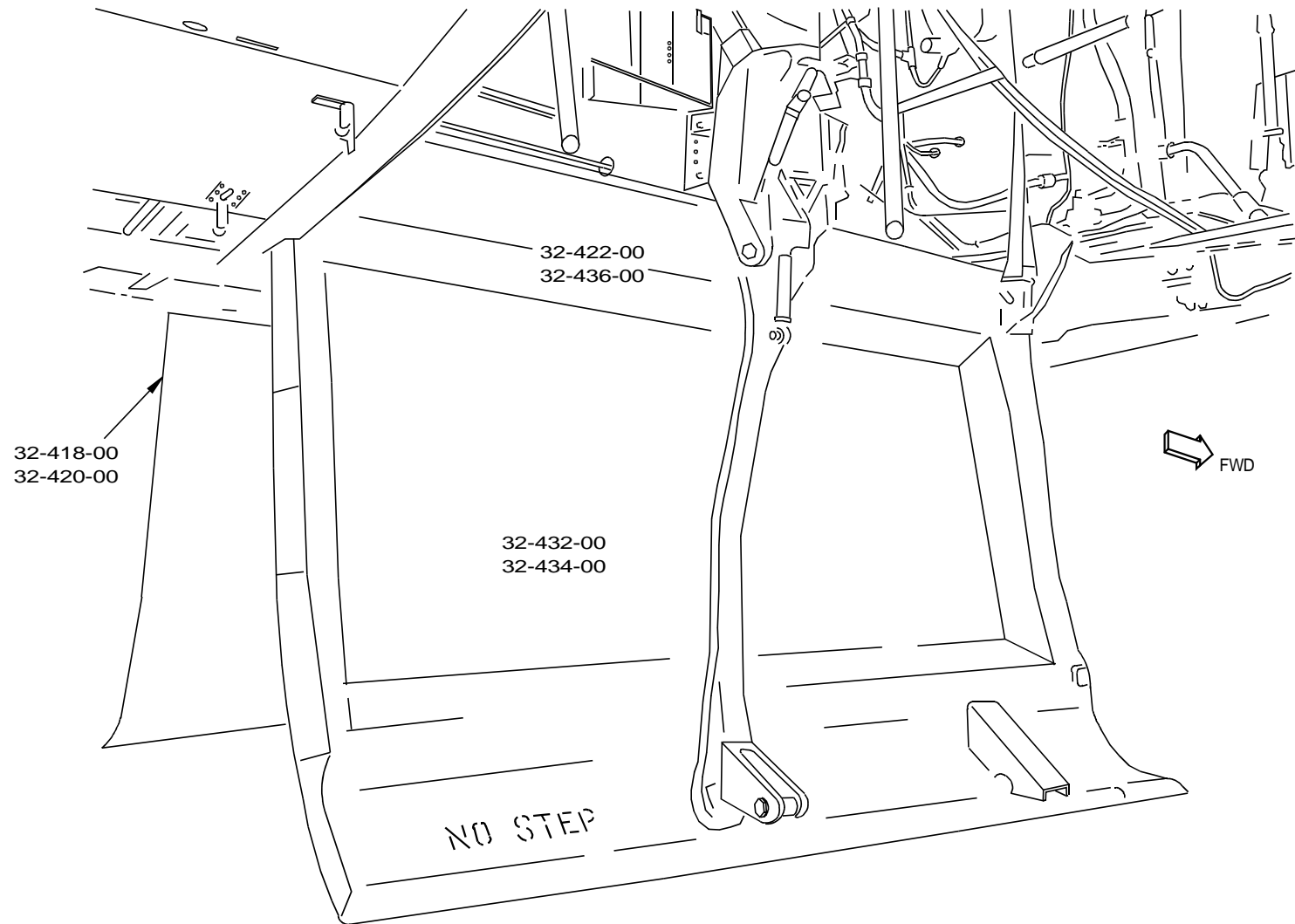
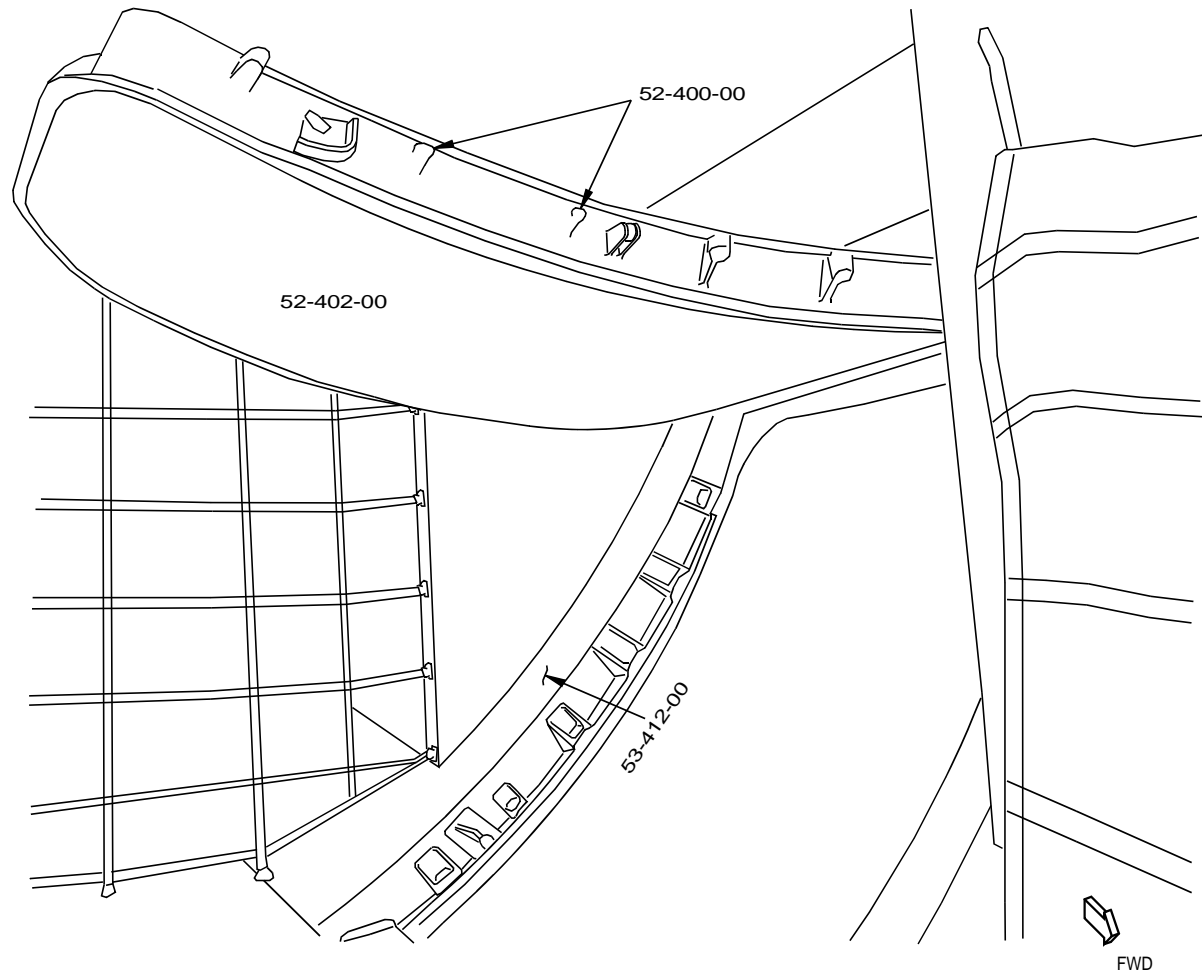


ILLUSTRATION REF. 7-4 MAIN LANDING GEAR BODY DOOR (767-200/-300)

D622T001



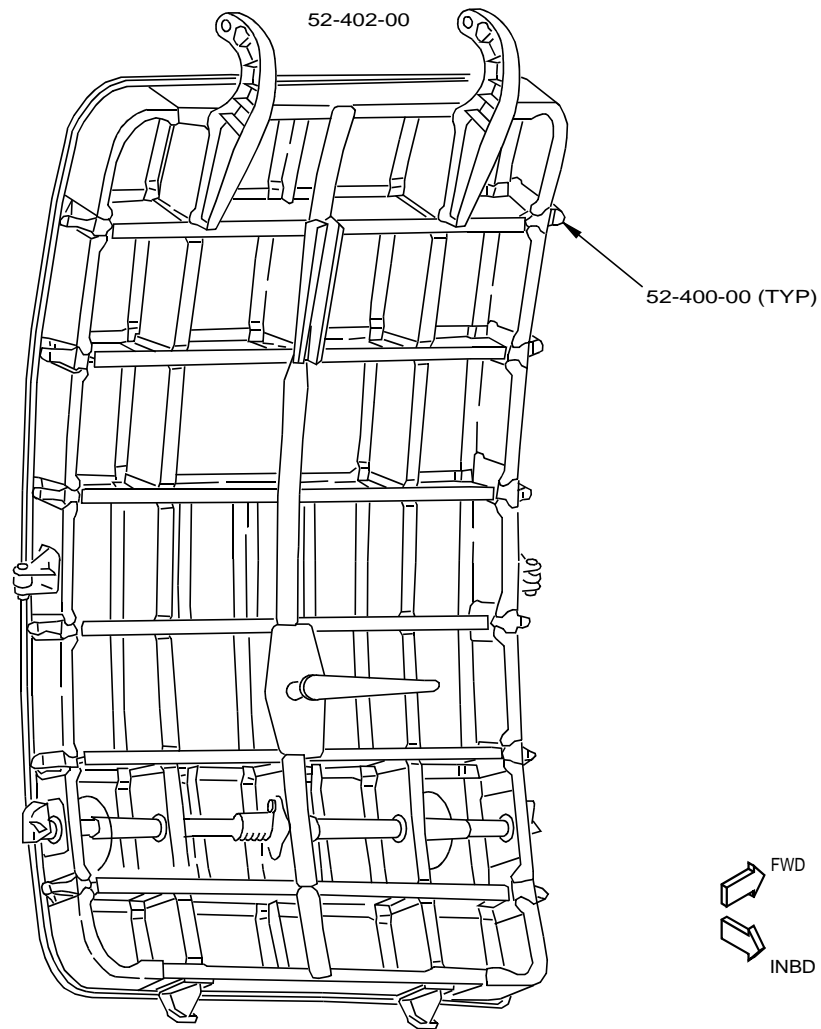
767 MAINTENANCE PLANNING DATA



A05342

ILLUSTRATION REF. 8-1 BULK CARGO DOOR

D622T001



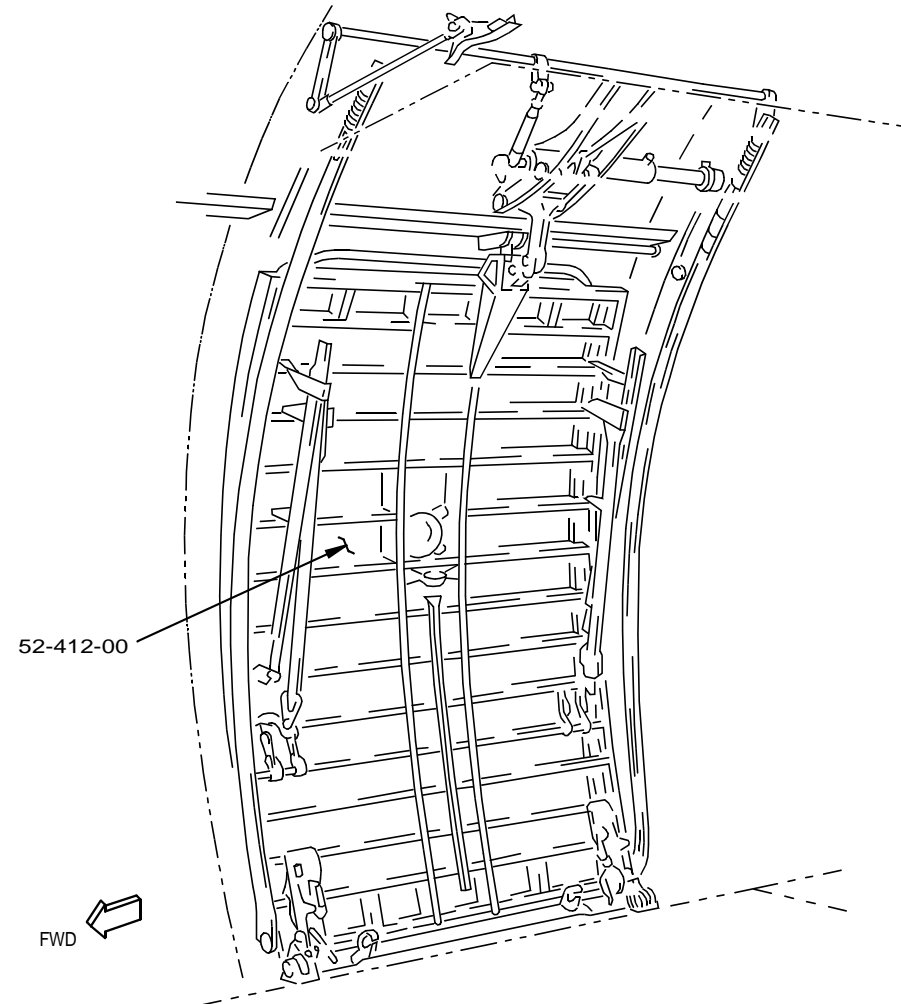
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ILLUSTRATION REF. 8-2 BULK CARGO DOOR - INTERNAL

D622T001



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A05314

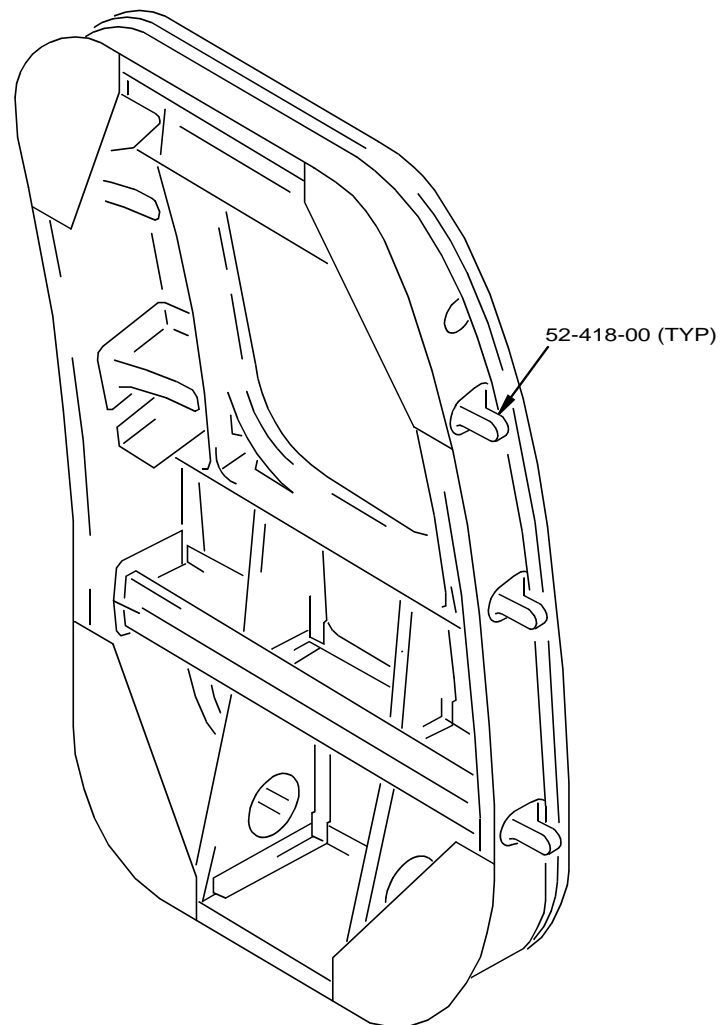
ILLUSTRATION REF. 8-3 ENTRY/SERVICE DOORS, INTERNAL (TYPICAL 4 PLACES) - AFT SERVICE DOOR SHOWN

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A05318

ILLUSTRATION REF. 8-4 OVER WING EMERGENCY HATCH

D622T001

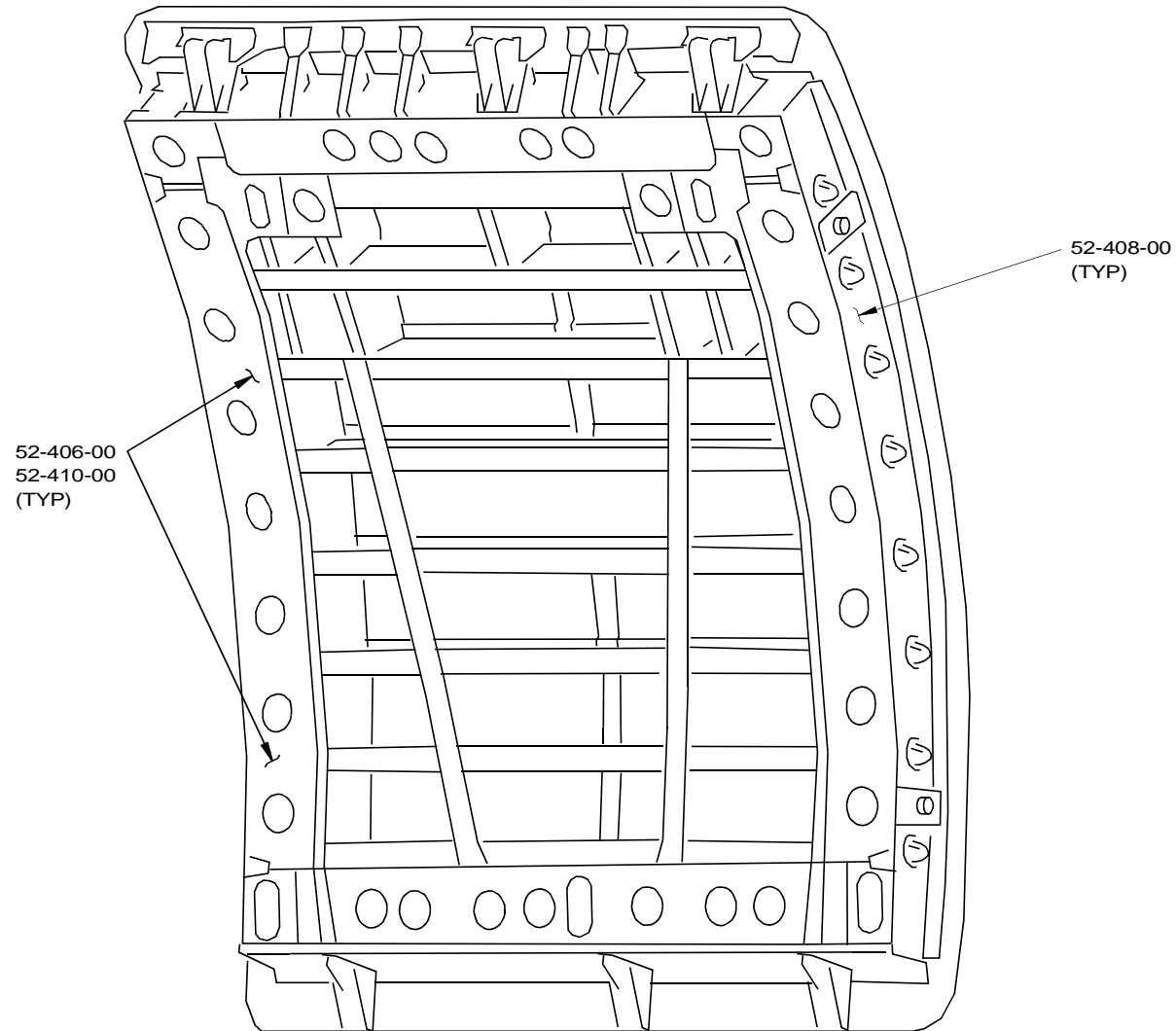
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A05325

ILLUSTRATION REF. 8-5 CARGO DOOR (TYPICAL 2 PLACES) - FWD CARGO DOOR SHOWN

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