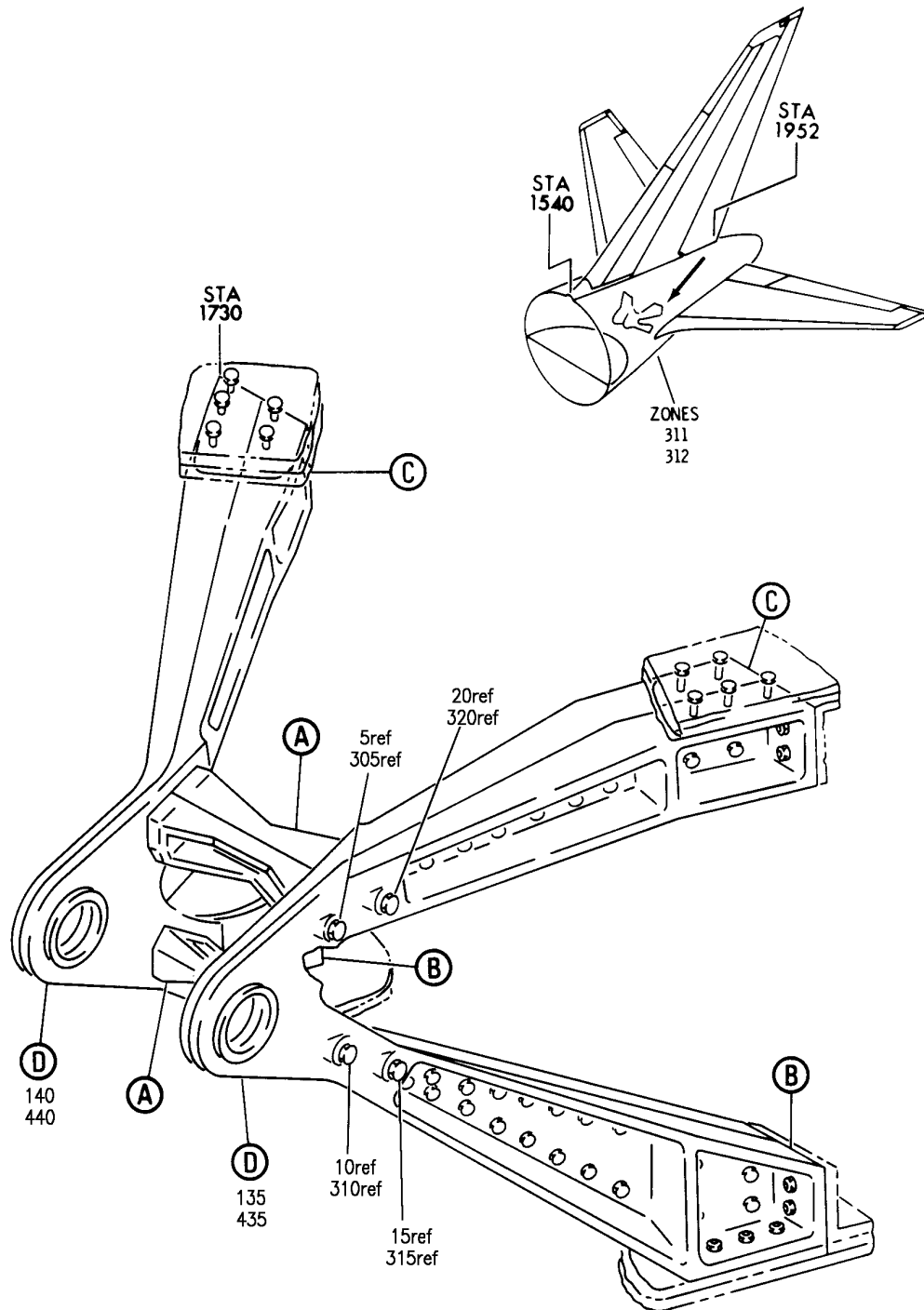


HORIZONTAL STABILIZER CENTER SECTION

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PARTS CATALOG (MAINTENANCE)



V 55125101 SHT 1 REV 270

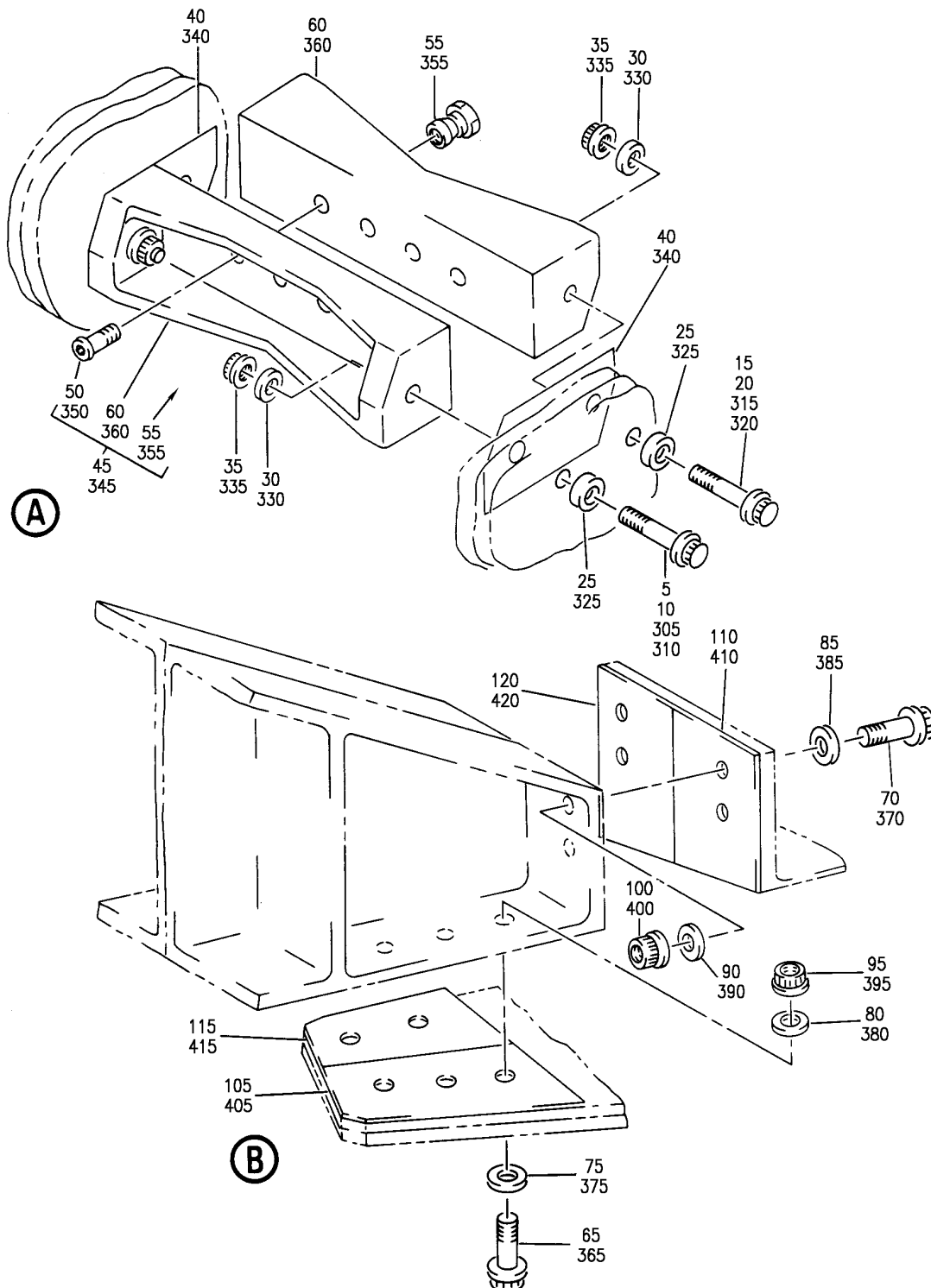
FITTING INSTL-CTR SECT. HORIZ STAB. JACK SCREW
FIGURE 1 (SHEET 1)

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PARTS CATALOG (MAINTENANCE)



V 55125101 SHT 2 REV 270

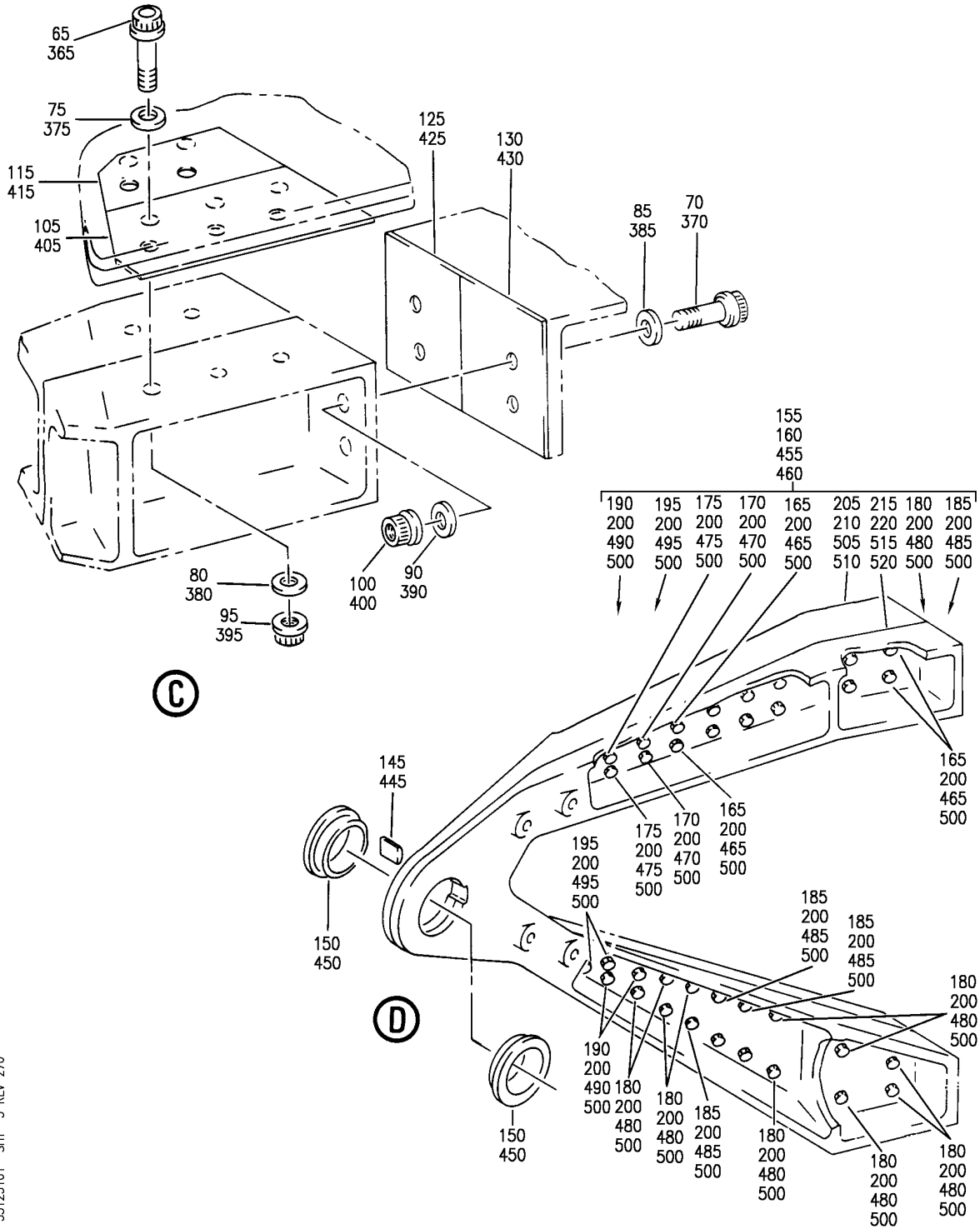
FITTING INSTL-CTR SECT. HORIZ STAB. JACK SCREW
FIGURE 1 (SHEET 2)

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PARTS CATALOG (MAINTENANCE)



FITTING INSTL-CTR SECT. HORIZ STAB. JACK SCREW
 FIGURE 1 (SHEET 3)

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PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1			FITTING INSTL-CTR SECT. HORIZ STAB. JACK SCREW		
- 1	181T6000-1		FITTING INSTL-HORIZ STAB. JACK SCREW POSITION DATA: CTR SECT. FOR NHA SEE: 55-12-52-01		RF
5	BACB30MT8K31		.BOLT-		1
10	BACB30MT8K33		.BOLT-		1
15	BACB30MT8K46		.BOLT-		1
20	BACB30MT8K48		.BOLT-		1
25	BACW10BN8AC		.WASHER- POSITION DATA: UNDER HEAD		4
30	BACW10BN8AP		.WASHER- POSITION DATA: UNDER NUT		4
35	BH003028		.NUT SUPPLIER CODE: V27238 SPECIFICATION NUMBER: BACN10HR8 OPTIONAL PART: H96-8 V15653 RMLH22-8 V72962 67832-820 V56878 BH00302-8 V27238 BMNN10HR8 V97928 H968 V15653 RMLH228 V72962 VAL280098 V06710 678328 V56878 CR5906-8 VF0224		4
40	181T6000-7		.SHIM		4
45	181T6007-1		.BRACE ASSY		2
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

- ITEM NOT ILLUSTRATED

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PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1					
50	L80014K8	..	BOLT SUPPLIER CODE: V06725 SPECIFICATION NUMBER: BACB30MY14K8		4
55	HL79-14	..	COLLAR SUPPLIER CODE: V5M902 SPECIFICATION NUMBER: BACC30M14 OPTIONAL PART: HL79-14 V73197 HL79-14 V92215 66014-14 V56878 HL79-14 V56878		4
60	181T6007-2	..	BRACE		2
65	BACB30MT7K12	.	BOLT-		20
70	BACB30MT6K19	.	BOLT-		16
75	BACW10BN7AC	.	WASHER- POSITION DATA: UNDER HEAD		20
80	BACW10BN7AP	.	WASHER- POSITION DATA: UNDER NUT		20
85	BACW10BN6AC	.	WASHER- POSITION DATA: UNDER HEAD		16
90	BACW10BN6AP	.	WASHER- POSITION DATA: UNDER NUT		16
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

— ITEM NOT ILLUSTRATED

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PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1 95	BH003027	.NUT SUPPLIER CODE: V27238 SPECIFICATION NUMBER: BACN10HR7 OPTIONAL PART: BMNN10HR7 V97928 H967 V15653 RMLH227 V72962 VAL280097 V06710 678327 V56878 H96-7 V15653 RMLH22-7 V72962 67832-720 V56878 BMNN10HR7 V97928 BH00302-7 V27238 CR5906-7 VF0224		20
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE				

— ITEM NOT ILLUSTRATED

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PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1 100	BH003026	.NUT SUPPLIER CODE: V27238 SPECIFICATION NUMBER: BACN10HR6 OPTIONAL PART: BMNN10HR6 V97928 H966 V15653 RMLH226 V72962 VAL280096 V06710 678326 V56878 H96-6 V15653 RMLH22-6 V72962 SL7058S624 V11815 67832-624 V56878 BH00302-6 V27238 CR5906-6 VF0224		16
105	181T6000-12	.SHIM-		4
110	181T6000-9	.SHIM		2
115	181T6000-13	.SHIM-		4
120	181T6000-8	.SHIM		2
125	BACS40R23C38F	.SHIM		2
130	BACS40R23C37F	.SHIM		2
135	181T6000-3	.FITTING ASSY- POSITION DATA: LH SIDE		1
140	181T6000-4	.FITTING ASSY- POSITION DATA: RH SIDE		1
145	181T6008-1	..KEY		1
150	181T6009-1	..BUSHING		2
155	181T6000-5	..FITTING ASSY- POSITION DATA: LH SIDE		1
160	181T6000-6	..FITTING ASSY- POSITION DATA: RH SIDE		1
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PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1					
165	L8008K7	...	BOLT SUPPLIER CODE: V06725 SPECIFICATION NUMBER: BACB30MY8K7		12
170	H8008K10	...	BOLT SUPPLIER CODE: V06725 SPECIFICATION NUMBER: BACB30MY8K10		2
175	L8008K16	...	BOLT SUPPLIER CODE: V06725 SPECIFICATION NUMBER: BACB30MY8K16		2
180	L8008K8	...	BOLT SUPPLIER CODE: V06725 SPECIFICATION NUMBER: BACB30MY8K8		9
185	L8008K5	...	BOLT SUPPLIER CODE: V06725 SPECIFICATION NUMBER: BACB30MY8K5		6
190	L8008K13	...	BOLT SUPPLIER CODE: V06725 SPECIFICATION NUMBER: BACB30MY8K13		2
195	L8008K20	...	BOLT SUPPLIER CODE: V06725 SPECIFICATION NUMBER: BACB30MY8K20		2
200	HL79-8	...	COLLAR SUPPLIER CODE: V5M902 SPECIFICATION NUMBER: BACC30M8 OPTIONAL PART: HL79-8 V73197 HL79-8 V92215 66014-8 V56878 HL79-8 V56878		35
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

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PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1					
205	181T6002-1	...	FITTING- POSITION DATA: LH SIDE		1
210	181T6002-2	...	FITTING- POSITION DATA: RH SIDE		1
215	181T6003-1	...	FITTING- POSITION DATA: LH SIDE		1
220	181T6003-2	...	FITTING- POSITION DATA: RH SIDE		1
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

— ITEM NOT ILLUSTRATED

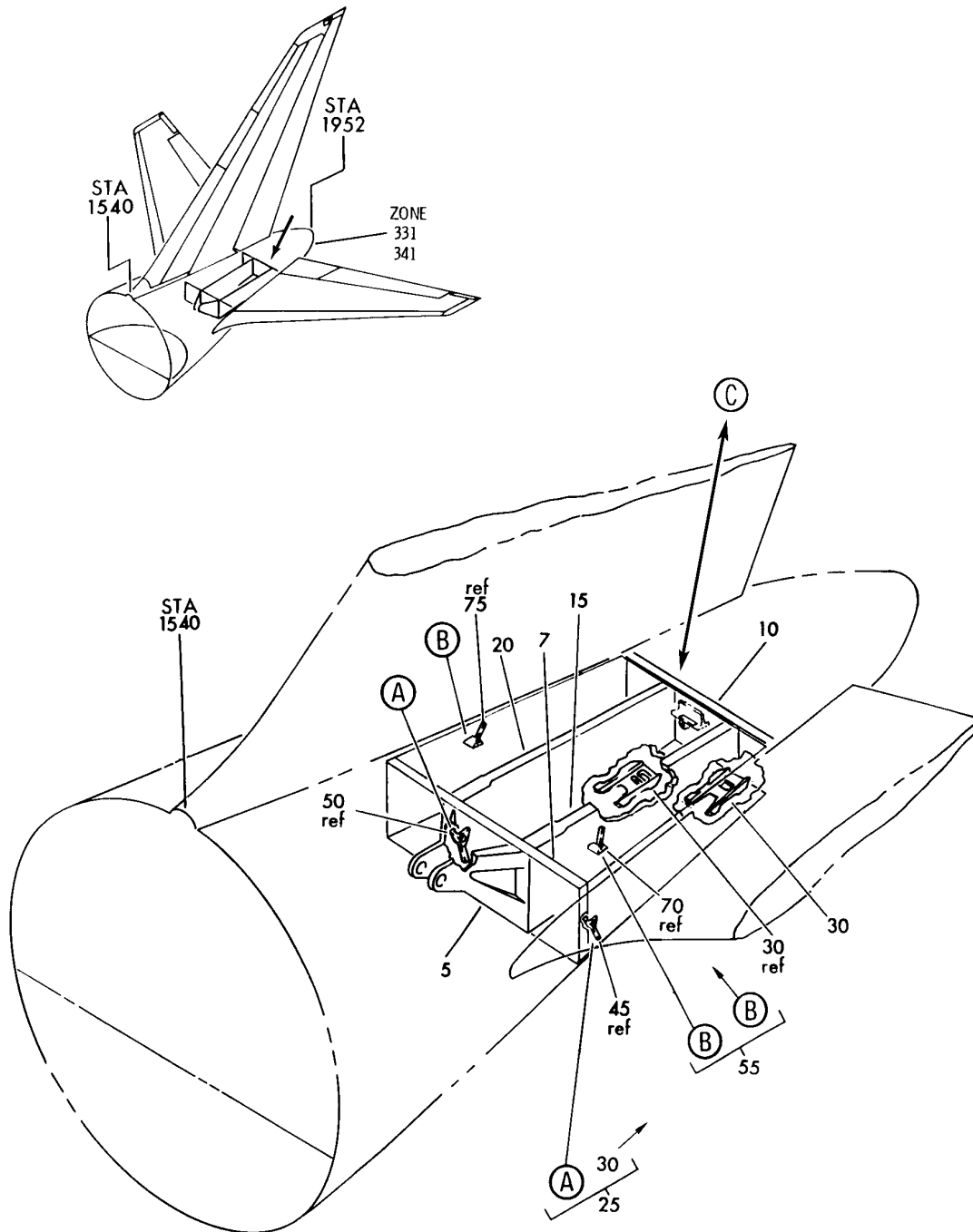
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PARTS CATALOG (MAINTENANCE)



V 55125201 SHT 1 REV 303

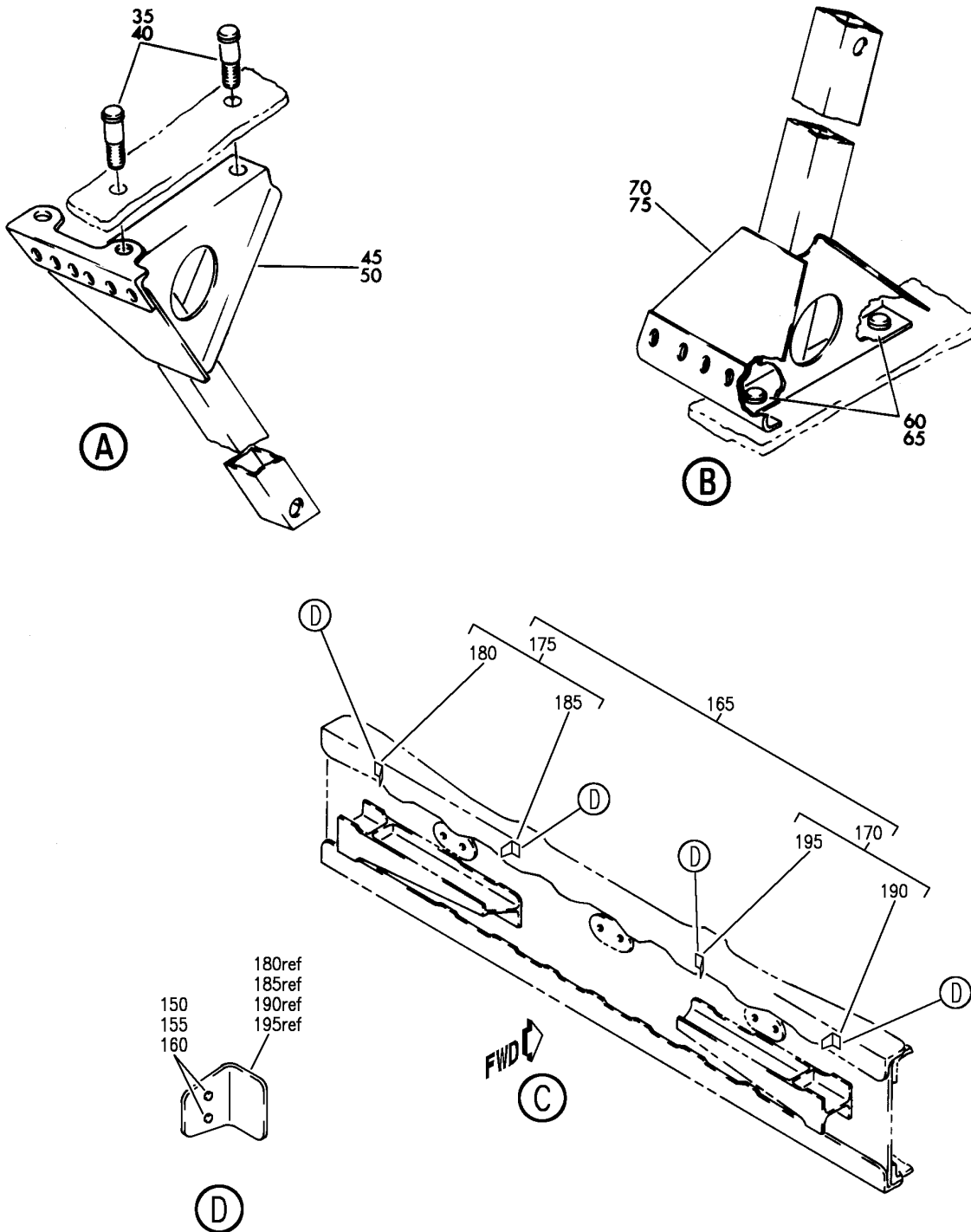
CENTER SECTION ASSY-HORIZ STAB.
FIGURE 1 (SHEET 1)

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PARTS CATALOG (MAINTENANCE)



V 55125201 SHT 2 REV 303

CENTER SECTION ASSY-HORIZ STAB.
FIGURE 1 (SHEET 2)

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PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1			CENTER SECTION ASSY-HORIZ STAB.		
- 1	181T0000-4		CENTER SECTION ASSY-HORIZ STAB.		RF
5	181T6000-1		FOR NHA SEE: 55-10-52-01 .FITTING INSTL-JACKSCREW		1
7	181T2000-12		FOR DETAILS SEE: 55-12-51-01 .SPAR INSTL-		1
			POSITION DATA: FRONT		
10	181T1000-1		FOR DETAILS SEE: 55-10-51-01 .SPAR INSTL-REAR		1
			FOR DETAILS SEE: 55-10-51-01		
15	181T5000-1		.RIB INSTL-NO. 1		1
			POSITION DATA: LH		
			VARIABLE DRAWING REF: 181T5000-44		
			FOR DETAILS SEE: 53-12-51-01		
20	181T5000-2		.RIB INSTL-NO. 1		1
			POSITION DATA: RH		
			FOR DETAILS SEE: 53-12-51-01		
25	181T4000-2		.PANEL INSTL-		1
			POSITION DATA: LWR		
			VARIABLE DRAWING REF: 181T4000-5002		
55	181T3000-1		.PANEL INSTL-		1
			POSITION DATA: UPR		
			VARIABLE DRAWING REF: 181T3000-5002		
ILLUSTRATION ITEMS NOT ON PARTS LIST ARE NOT APPLICABLE					

- ITEM NOT ILLUSTRATED

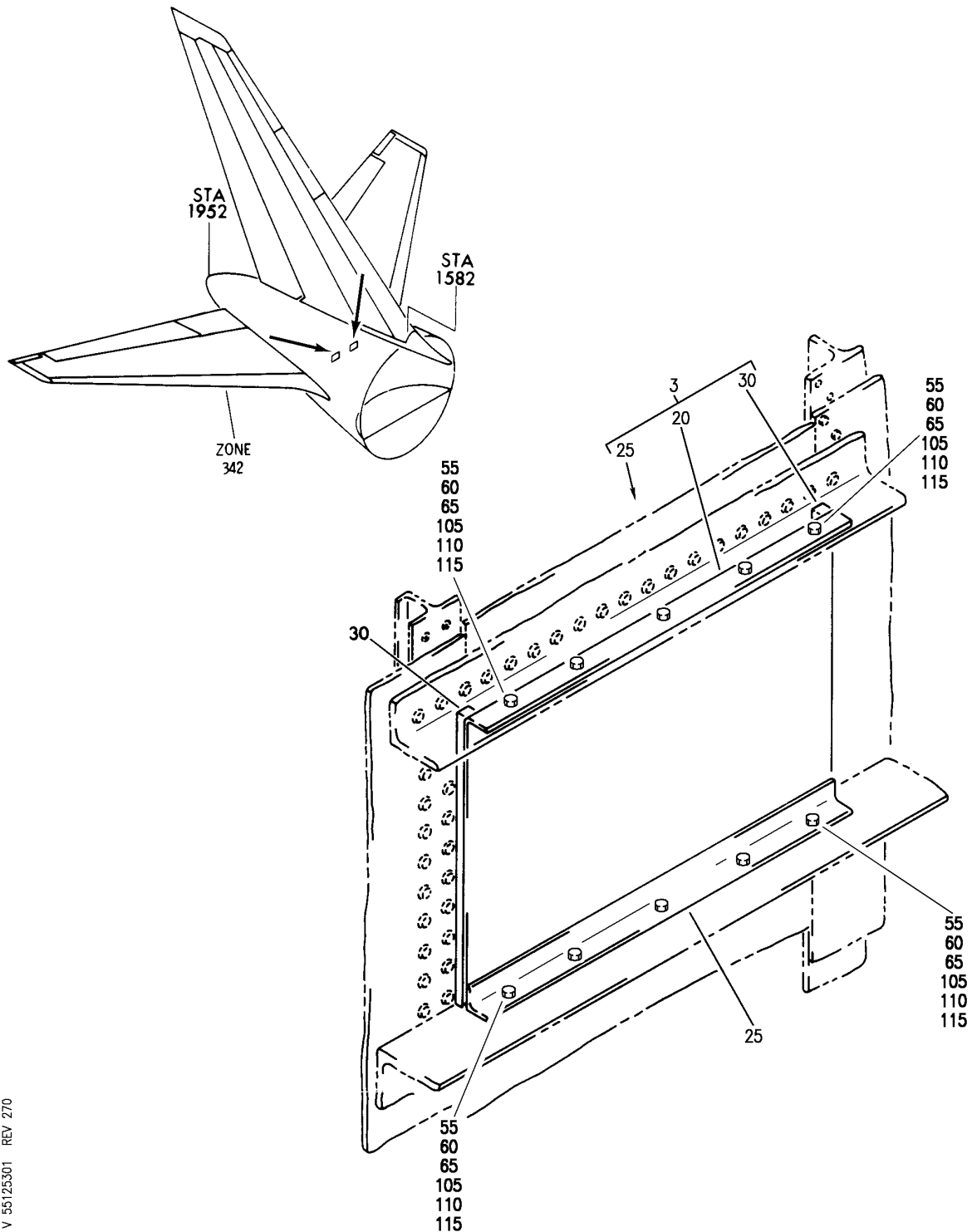
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V 55125301 REV 270

DOOR INSTL-HORIZ STAB. FRONT SPAR ACCESS

FIGURE 1

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PARTS CATALOG (MAINTENANCE)

FIG ITEM	PART NUMBER	1 2 3 4 5 6 7	NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
1			DOOR INSTL-HORIZ STAB. FRONT SPAR ACCESS		
- 1	181T2003-1		DOOR INSTL-HORIZ STAB. ACCESS		RF
			POSITION DATA: FRONT SPAR FOR NHA SEE: 55-10-51-01		
3	181T2003-6		.DOOR ASSY- ACCESS PANEL NUMBER: 341AZ		1
			ATTACHING PARTS		
- 8	BACB30NT3K6		.BOLT		10
- 12	AN960PD10L		.WASHER		20
- 15	BRH10A3		.NUT		10
			SUPPLIER CODE: V52828		
			SPECIFICATION NUMBER: BACN10JC3		
			OPTIONAL PART: H10-3BAC V15653 NS202101-02 V80539 RMLH9075-3W V72962 VN303A02 V92215 96-02 V80539 T6S1032J V11815		
			-----*-----		
20	181T2003-2		..PANEL ASSY		1
25	181T2003-4		..ANGLE		1
30	181T2003-5		..SEAL-		2
			MANUFACTURED FROM: SH SPONGE RUBBER BMS1-23 0.38 IN X 0.50 IN X 12.80 SPARES ORDER MATERIAL CODE: 5233750230		
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