



STANDARD OVERHAUL PRACTICES MANUAL

SOLVENTS FOR FINAL CLEANING OF COMPOSITES BEFORE PAINTING (SERIES 87)

**PART NUMBER
NONE**

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20-30-87

Page 1
Jul 01/2009



STANDARD OVERHAUL PRACTICES MANUAL

Revision No. 8
Jul 01/2009

To: All holders of SOLVENTS FOR FINAL CLEANING OF COMPOSITES BEFORE PAINTING (SERIES 87) 20-30-87.

Attached is the current revision to this STANDARD OVERHAUL PRACTICES MANUAL

The STANDARD OVERHAUL PRACTICES MANUAL is furnished either as a printed manual, on microfilm, or digital products, or any combination of the three. This revision replaces all previous microfilm cartridges or digital products. All microfilm and digital products are reissued with all obsolete data deleted and all updated pages added.

For printed manuals, changes are indicated on the List of Effective Pages (LEP). The pages which are revised will be identified on the LEP by an R (Revised), A (Added), O (Overflow, i.e. changes to the document structure and/or page layout), or D (Deleted). Each page in the LEP is identified by Chapter-Section-Subject number, page number and page date.

Pages replaced or made obsolete by this revision should be removed and destroyed.

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20-30-87

TRANSMITTAL LETTER

Page 1

Jul 01/2009

PART NUMBER NONE



STANDARD OVERHAUL PRACTICES MANUAL

Location of Change

Description of Change

NO HIGHLIGHTS

20-30-87

HIGHLIGHTS

Page 1

Jul 01/2009



STANDARD OVERHAUL PRACTICES MANUAL

Subject/Page	Date	Subject/Page	Date	Subject/Page	Date
TITLE PAGE					
O 1	Jul 01/2009				
2	BLANK				
20-30-87 TRANSMITTAL LETTER					
O 1	Jul 01/2009				
2	BLANK				
20-30-87 HIGHLIGHTS					
O 1	Jul 01/2009				
2	BLANK				
20-30-87 EFFECTIVE PAGES					
1	Jul 01/2009				
2	BLANK				
20-30-87 CONTENTS					
1	Nov 01/2006				
2	BLANK				
20-30-87 REVISION RECORD					
1	Jul 01/2005				
2	Jul 01/2005				
20-30-87 RECORD OF TEMPORARY REVISIONS					
1	Jul 01/2005				
2	Jul 01/2005				
20-30-87 INTRODUCTION					
1	Jul 01/2005				
2	BLANK				
20-30-87 SUBJECT					
1	Jul 01/2007				
2	BLANK				

A = Added, R = Revised, D = Deleted, O = Overflow

20-30-87

EFFECTIVE PAGES

Page 1

Jul 01/2009



STANDARD OVERHAUL PRACTICES MANUAL

TABLE OF CONTENTS

<u>Paragraph Title</u>	<u>Page</u>
SOLVENTS FOR FINAL CLEANING OF COMPOSITES BEFORE PAINTING (SERIES 87)	1
GENERAL	1
PROCEDURE	1

20-30-87

CONTENTS

Page 1

Nov 01/2006



STANDARD OVERHAUL PRACTICES MANUAL

All revisions to this manual will be accompanied by transmittal sheet bearing the revision number. Enter the revision number in numerical order, together with the revision date, the date filed and the initials of the person filing.

Two side-by-side tables for tracking revisions. Each table has columns for Revision Number, Date, Filed Date, and Initials, with multiple rows for entries.

20-30-87

REVISION RECORD

Page 1

Jul 01/2005



STANDARD OVERHAUL PRACTICES MANUAL

Revision		Filed		Revision		Filed	
Number	Date	Date	Initials	Number	Date	Date	Initials

20-30-87
 REVISION RECORD
 Page 2
 Jul 01/2005



STANDARD OVERHAUL PRACTICES MANUAL

All temporary revisions to this manual will be accompanied by a cover sheet bearing the temporary revision number. Enter the temporary revision number in numerical order, together with the temporary revision date, the date the temporary revision is inserted and the initials of the person filing. When the temporary revision is incorporated or cancelled, and the pages are removed, enter the date the pages are removed and the initials of the person who removed the temporary revision.

Table with two main sections, each containing columns for Temporary Revision, Inserted, and Removed, with sub-columns for Number, Date, and Initials.

20-30-87

RECORD OF TEMPORARY REVISION

Page 1

Jul 01/2005



STANDARD OVERHAUL PRACTICES MANUAL

INTRODUCTION

1. General

- A. The instructions in this manual tell how to do standard shop procedures during maintenance functions from simple checks and replacement to complete shop-type repair.
- B. This manual is divided into separate sections:
 - (1) Title Page
 - (2) Transmittal Letter
 - (3) Highlights
 - (4) Effective Pages
 - (5) Contents
 - (6) Revision Record
 - (7) Record of Temporary Revisions
 - (8) Introduction
 - (9) Procedures
- C. Refer to SOPM 20-00-00 for a definition of standard industry practices, vendor names and addresses, and an explanation of the True Position Dimensioning symbols used.
- D. The data is general. It is not about all situations or specific installations. Use it as a guide to help you write minimum standards.
- E. If the component overhaul instructions are different from the data in this subject, use the component overhaul instructions.

20-30-87

INTRODUCTION

Page 1

Jul 01/2005



STANDARD OVERHAUL PRACTICES MANUAL

SOLVENTS FOR FINAL CLEANING OF COMPOSITES BEFORE PAINTING (SERIES 87)

1. GENERAL

- A. This subject contains a list of solvents for final cleaning of composites before painting as given in BAC5750 (Ref SOPM 20-30-03). This subject gives only the list of solvents. It does not tell you which solvent to use or how to use the solvents.
- B. This selection of solvents uses BAC5750 as a guide. This list of solvents has the Series Bulk Code of B01007, but this code is only for reference to identify this complete group. In your orders to get the solvents of this list, you must identify each individual solvent by its name, bulk code, or other specification, as shown. Do not use the Series Bulk Code. Refer to the U-File for the applicable vendors.

2. PROCEDURE

- A. When your procedure refers to this subject, use a solvent from this list.

Table 1: Solvents for Final Cleaning of Composites Before Painting (Series 87)

Material Name	Material Bulk Code	Other Specifications
Acetone	B00062	JIS-K-1503
BMS11-7	B00184	MIL-C-38736
CDG-110		
CDG-211		
Citra Safe	B50049	
Citra Safe, Deodorized		
d-limonene		
Diestone DLS		
Diestone HFP		
FCC-55		
Glidsafe-Prepsolv		
MEK:1,1,1-Trichloroethane 1:1		
MEK:sec-Butyl alcohol 42:58 percent		
MEK:Toluene 1:1		
Methyl ethyl ketone (MEK)	B00148	
Methyl propyl ketone (MPK)		
MIBK:MEK 3:2		
Turco 4460 BK	B00184	
Turco 6709		

20-30-87