

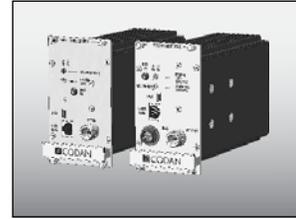


# Appendix E: R8000 Test Procedures

MAINTENANCE GUIDE

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## APPENDIX E: GD R8000 TEST PROCEDURES

### MT-4E TESTING WITH THE R8000 BY GENERAL DYNAMICS

This Chapter contains instructions for Tuning, Testing, Maintaining and Servicing MT-4E Analog and P25 Digital Radio Systems with the R8000 Service Monitor by General Dynamics.

This Chapter is intended as an aid to configuring and testing Codan MT-4E radios using the R8000. Neither Codan Limited or General Dynamics Corporation Ltd. assume responsibility for damage caused to either unit as a result of misinterpretation or misuse of this procedure. Codan manufactured products are warranted against defective materials and workmanship. This warranty does not extend to damage due to misuse, neglect, accident, improper configuration or installation. Codan and General Dynamics shall be released from all obligations under its respective warranty in the event the Products are subject to misuse, neglect, alteration, accident, improper installation or testing, or if unauthorized repairs are performed by the customer or others.

These procedures can be modified, changed and altered at any time to better suit your specific needs and requirements. Refer to Codan Radio Communications Instruction Manuals for complete radio system specifications.



## GENERAL SET-UP AND CONNECTIONS

### Uploading Codan Configurations to the R8000

The R8000 allows for configuration files to be saved and recalled on the test set. These configuration files are uploaded to the test set from a USB flash drive.

The R8000 configuration files are available from the Codan website at [www.codanradio.com](http://www.codanradio.com). The file can be downloaded, then unzipped and copied onto a USB flash drive. The files must be in the GDSATCOM / Presets folder for the R8000 to find the files.

To upload a file from a USB flash drive, insert the USB flash drive into the USB port and go to TEST, then Presets, then Import Presets. To recall setups, go to TEST, then Presets ..., then Load Selected Preset.

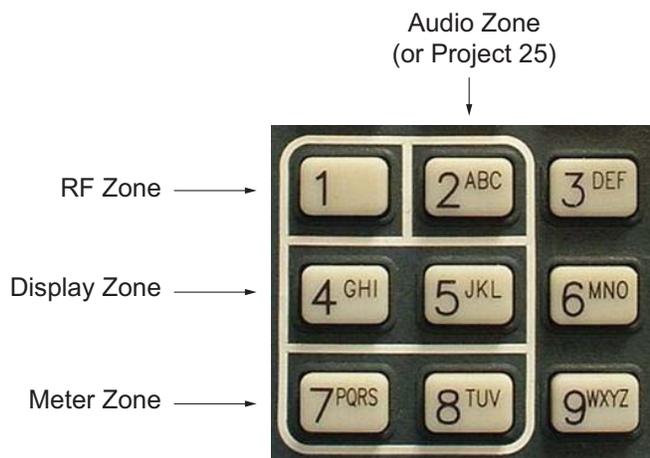
Please note that some of the setups that are recalled are generic and may need to be changed for your specific receiver and transmitter settings.

The generic saved setups are as follows:

Audio = 1000 Hz @ 1.5 KHz deviation (for wideband set this to 3.0 KHz deviation)  
 CTCSS = 100.0 Hz @ 0.35 KHz deviation (for wideband set this to 0.5 KHz deviation)  
 NAC = 293  
 TGID = 1

### Operating the R8000

The R8000 is operated using a navigation system of front panel keys and menu driven display interfaces. The primary operating modes of the R8000 are Monitor, Generate, Duplex, Instrument, Test and Settings. The Monitor, Generate and Duplex modes are broken down into four Operating Zones; the RF Zone, Audio Zone (or Project 25), Display Zone and Meter Zone. Hot keys on the numeric keypad are shortcuts that directly activate the four Operating Zones as shown in Figure E-1.



keypad are shortcuts that directly activate the four Operating Zones as shown in Figure E-1.  
 Figure E-1: R8000 Operating Zone Hot Key Shortcuts

## Radio Service Software (RSS)

Start the RSS program on the computer and ensure you are connected to the receiver or transmitter via the type A to 5 pin mini-type B USB cable. Read the transmitter or receiver programming and familiarize yourself with the settings (RF frequency, wide / narrowband, digital / analog, CTCSS / NAC, etc.).

## Control Cards

Some Codan MT-4E radio systems may have an AC-3E Audio Control Card or CI-BC-4E Base Control Card for use in the radio system. The Control Cards connect to the receiver and transmitter balanced audio lines with an unbalanced load, which could cause some measurements to be in error. If the radio system includes an AC-3E Audio Control Card or CI-BC-4E Base Control Card, remove the control card from the rack for the individual receiver and transmitter tests unless otherwise noted.

## Adapters, Cables and Extender Cards

Various adapters, cables and extender cards are required for the different radio tests. Extender cards and adapters are available from Codan Radio Communications. The receiver reference oscillator and RF preselector filter tests require an SMB - BNC adapter and a small SMB - SMB cable is required for the reference oscillator test as well. The SMB adapters and cables are included in the A-TK-04 Tool Kit.

## Codan MT-4E Radio System Test Sheet

A Codan MT-4E Radio System Test Sheet is included in Chapter 7 of the Maintenance Guide. It is recommended that this test sheet be filled out each time the radio system is tested. If two or more pairs of transceivers are tested, use a second test sheet to record the results. The test sheet will record settings for a single Tx and Rx frequency, however other frequencies can be tested and recorded if desired.

## Turning OFF the MT-4E Receiver and Transmitter Modules

Turning the switch on the front panel of the MT-4E receiver or transmitter modules to the OFF position can cause unwanted effects on other MT-4E receiver and transmitter modules.

When the MT-4E receiver and transmitter are connected directly together with the LVDS serial data RJ45 cable, turning the MT-4E transmitter front panel switch to the OFF position will cause the MT-4E receiver module to turn off. The MT-4E receiver modules A and D LEDs on the front panel will blink on and off when this occurs. Turning the MT-4E receiver modules front panel switch to the OFF position will not cause any adverse effects on the MT-4E transmitter. When turning the MT-4E receiver modules front panel switch from the OFF to NORM position (or vice versa), it will cause the MT-4E transmitter to reboot. Remove the RJ45 cable to stop this interaction from occurring. When connecting the LVDS serial data RJ45 cables to the CI-RC-4L repeater control card or CI-RC-4M-G2 multiple link controller, the MT-4E receiver and transmitter modules are isolated from each other and the modules can be turned on or off independently of each other.

When the MT-4E receiver and transmitter channel and bank select lines are connected together in parallel, turning the MT-4E receiver or transmitter front panel switch to the OFF position will cause the channel and bank select lines to be grounded. This will cause the other MT-4E module to operate on Bank B, Channel 1 regardless of how the channel and bank select lines are set. If the bank select lines are not connected in parallel, only the channel will be affected. The channel select lines are independent of the LVDS serial data RJ45 cables (the cables will have no impact on the channel select).

When the MT-4E receiver and transmitter are connected to the antenna relay in the System Regulator module, turning the MT-4E transmitter front panel switch to the OFF position will cause the MT-4E transmitter PTT OUT line to be grounded, activating the antenna relay and causing it to be switched so that the transmitter is connected to the antenna. This makes it impossible to test the MT-4E receiver through the antenna relay when the MT-4E transmitter is turned off.

When performing maintenance on the Codan MT-4E radio system it is best to simply remove the MT-4E receiver or transmitter, that is not being tested, from the subrack and disconnect all RJ45 cables, rather than turning the front panel switch to the OFF position. All Codan modules are hot swappable. There is no need to disconnect the power supply when inserting or removing the modules from the subrack.

## Audio Connections

The Receiver, Transmitter and Auxiliary Balanced audio lines are available for connection on Codan extender cards or by connecting to the optional back panel A-PNL-AUX96-3 screw-type terminal connector. The extender cards have solder points available on each signal line that can have a small test point (5059-TP110300) that is supplied with the extender card, soldered to them for easy connection with clip-on type clips. Recommended Test Points are:

Audio Control Card and Base Control Card Extender Card pins (EC-96D1 and EC-96K-1.22):

Auxiliary 1 Audio Output = B11 and A11

Auxiliary 2 Audio Output = C1 and C3 (Audio Control Card); C2 and C4 (Base Control Card)

Auxiliary 1 Audio Input = C19 and C20

Auxiliary 2 Audio Input = B14 and A14

Receiver and Transmitter Extender Card pins (EC-48RD and EC-48RK-1.22):

Rx Balanced Audio Output = B26 and Z26

Tx Balanced Audio Input = B18 and Z18

Tx Subtone Input = B22 and Ground (B32)

The test points can be soldered into the extender cards as shown in Figure E-2.

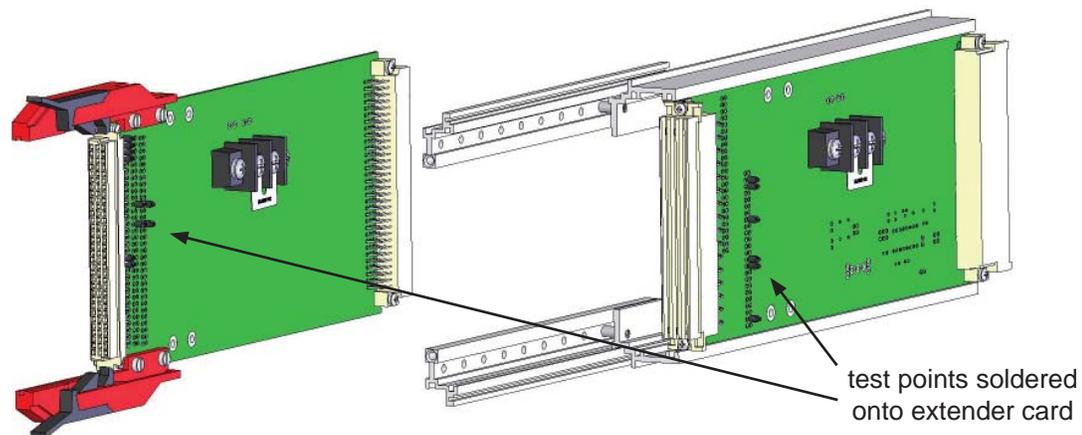


Figure E-2: EC-96D1 and EC-48RD Direct Connect Extender Cards with Test Points Added



# RECEIVER TESTING

## Receiver Analog Testing

Connect the R8000 and Codan Radio as shown in Figure E-4:

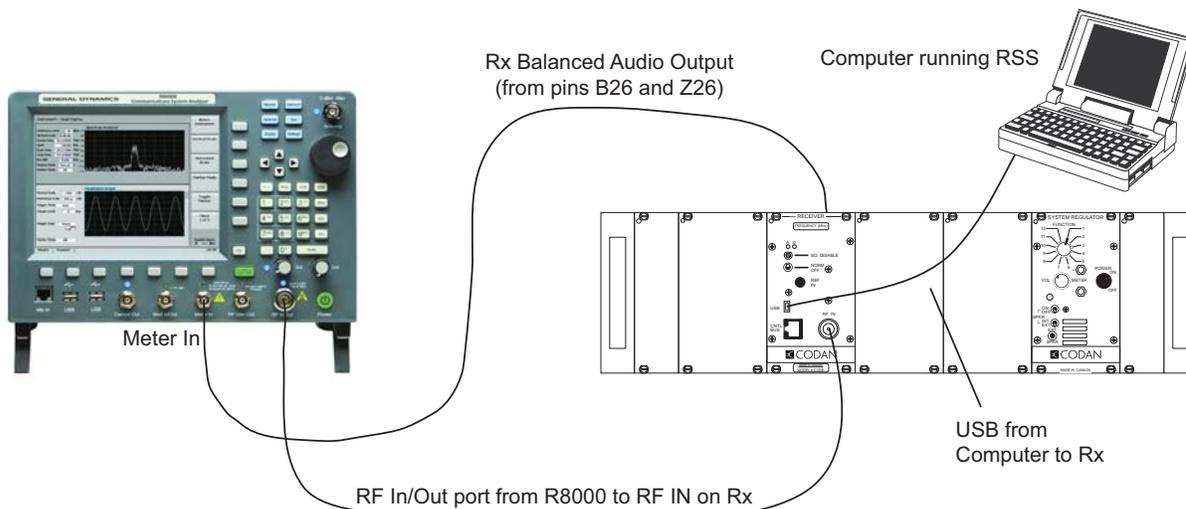


Figure E-4: Receiver Analog Testing

On the R8000, load Codan preset 01 RX ANALOG from your internal drive. Enter the correct RF frequency and ensure that the deviation level of the 1.0 KHz tone is set correctly for your receiver (wide / narrow). Enter the correct CTCSS tone (if used) and deviation level for the tone. On the Codan Radio system, ensure the receiver is turned on and turn the System Regulator Speaker switch to ON and INT. Set the FUNCTION rotary switch to position 3 for Rx A or position 5 for Rx B (depending on the receiver being tested), then turn the volume up until the 1 KHz tone is audible.

In the Jumper Settings area of the Service section on the RSS, ensure that the “Subtones on audio path” selection is set to “Don’t pass” as shown in Figure E-5. The R8000 will conduct all tests with CTCSS tones on the audio, giving erroneous measurements, if the Subtones are set to “Pass”.

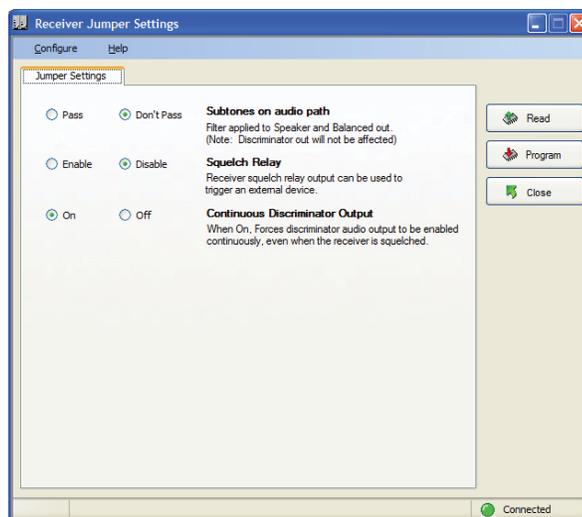


Figure E-5: RSS Subtone Settings

Audio Distortion:

To check receiver distortion, inject -70 dBm RF carrier level into the receiver and measure the distortion on the meter as shown in Figure E-6.

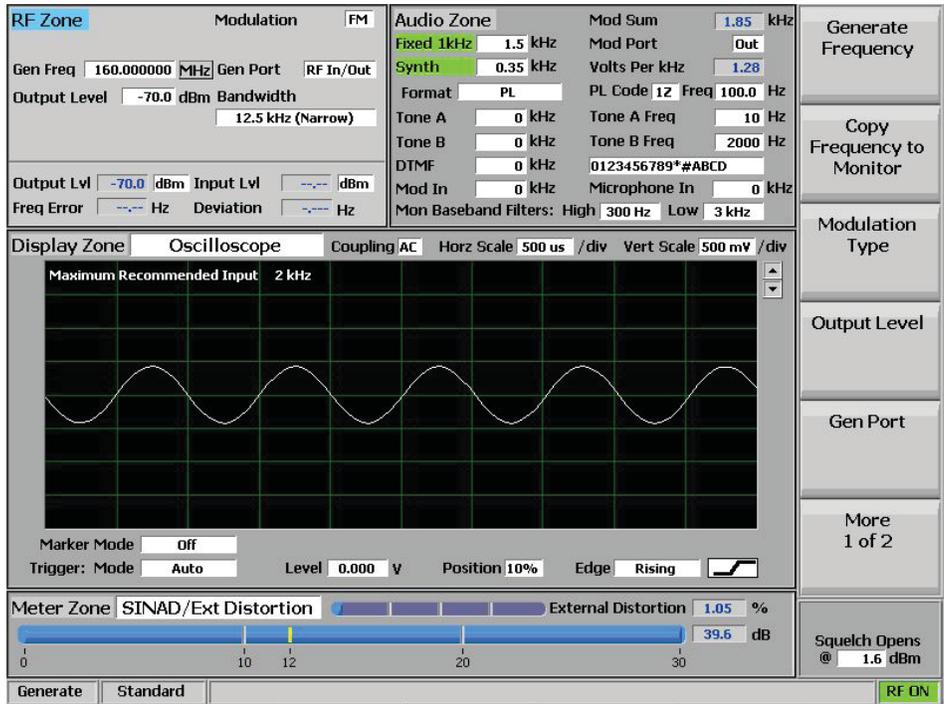


Figure E-6: Receiver Distortion Measurement

Enter the Audio Distortion reading on the MT-4E Test Sheet.

Reference Sensitivity:

To check receiver sensitivity, monitor the SINAD meter while slowly reducing the RF carrier level as shown in Figure E-7. The 12 dB SINAD point should be at an RF carrier level less than the specified Analog Sensitivity point of the receiver.

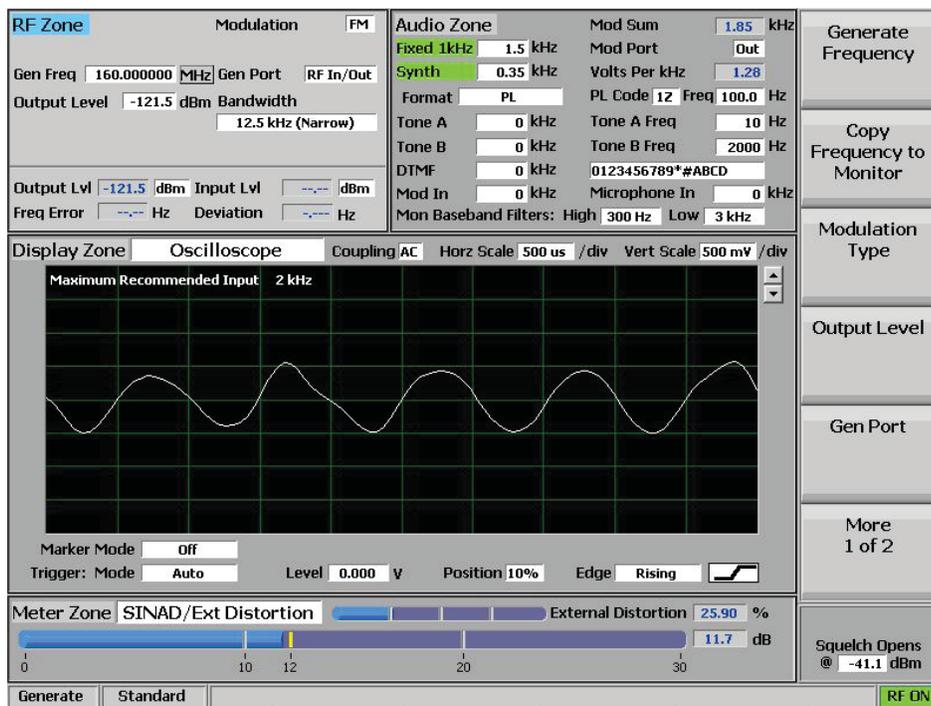


Figure E-7: Receiver Reference Sensitivity Measurement

Enter the Reference Sensitivity (12 dB SINAD) reading on the MT-4E Test Sheet.

If the distortion or reference sensitivity measurements are not within Codan published specifications, the RF Preselector may need re-alignment. Refer to the Receiver RF Preselector Alignment and Tuning section.

Squelch:

Adjust the RF carrier level up and down until the receiver squelches and unsquelches. There should be approximately 6.0 dBm of hysteresis between the squelch and unsquelch points. The squelch point can be adjusted in the Squelch Levels area of the Service section on the RSS.

The Receiver operates on a Noise based squelch (default) or a Received Signal Strength based squelch (optional). The squelch can be set globally for all channels, or on a per channel basis. To set the squelch Open and Close points, inject an RF signal at the desired Open or Close level and click the Set button.

Enter the Squelch and Unsquelch readings on the MT-4E Test Sheet.

Audio Level:

The audio level adjustment is not required when connecting the receiver in a repeater configuration using LVDS Serial Data. The audio level adjustment can be done on both the Rx Balanced Audio Output and the Auxiliary Balanced Output (1 and 2). The Auxiliary Balanced Output is only available on the AC-3E Control Card or CI-BC-4E Base Control Card.

To adjust the receiver balanced audio output, ensure that the AC-3E Control Card or CI-BC-4E Base Control Card is NOT plugged into the subrack, and inject -70 dBm RF carrier level into the receiver (no external load is required as the internal 600 ohm load of the R8000 is used). In the Meter Zone push Select Meter and select the Voltmeter as shown in Figure E-8.

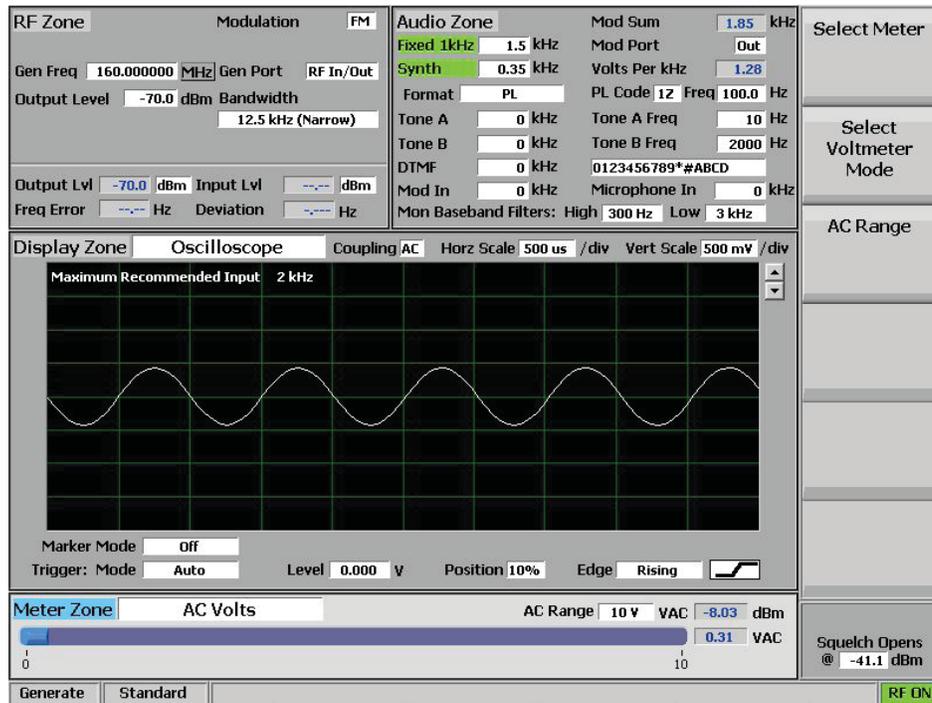


Figure E-8: Receiver Audio Level Measurement

In the Audio Levels area of the Service section on the RSS, adjust the Rx Balanced Audio Output level adjustment as shown in Figure E-9 until -8.0 dBm audio level (0.308 Vrms @ 600 ohms) is measured on the Audio Level meter of the R8000 as shown in Figure E-8.

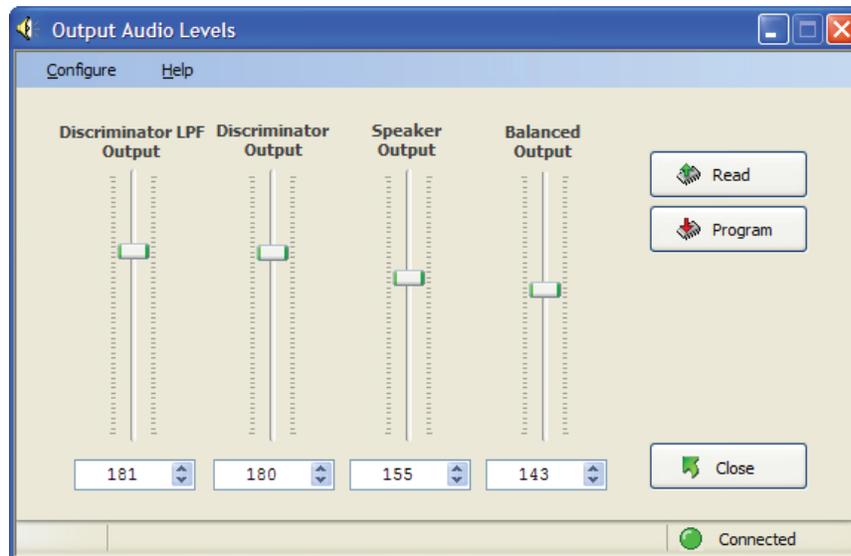


Figure E-9: RSS Receiver Audio Level Adjustment

To adjust the auxiliary balanced audio output, plug the AC-3E Control Card or CI-BC-4E Base Control Card into the subrack using an extender card and connect the Auxiliary Balanced audio output to the Meter In input on the R8000 (no external load is required as the internal 600 ohm load of the R8000 is used). Auxiliary 1 audio output is available on pins B11 and A11, and Auxiliary 2 audio output is available on pins C1 and C3 for the AC-3E Control Card and pins C2 and C4 for the CI-BC-4E Base Control Card. Ensure that NO external devices (eg. tone remote adapter or IP router) are connected to the auxiliary audio output. Adjust the Auxiliary Balanced Audio Output level adjustment (R13 for Aux Out 1, R56 for Aux Out 2) for 0.0 dBm audio level (0.775 Vrms @ 600 ohms).

Enter the Balanced Audio Output Level and Auxiliary Audio Output Level (if used) readings on the MT-4E Test Sheet.

There are no specific measurements to check Receive CTCSS, just verify that the receiver CTCSS is operating.

## Receiver Digital Testing

Connect the R8000 and Codan Radio as shown in Figure E-10.

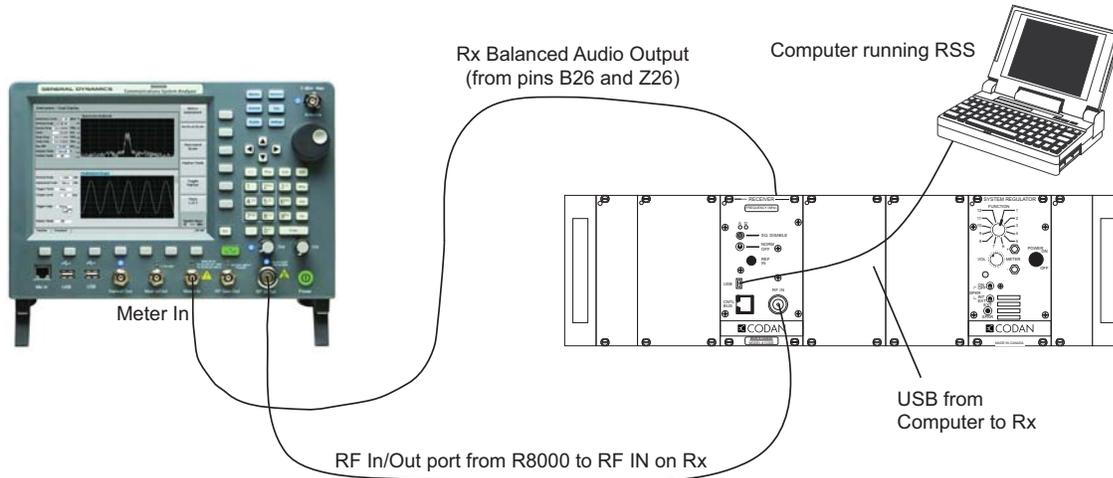


Figure E-10: Receiver Digital Testing

On the R8000, load Codan preset 02 RX DIGITAL from your internal drive. Enter the correct RF frequency, and ensure that the Test Pattern (in the Project 25 Zone) is set for Standard Tone (1011 Hz).

Inject the correct NAC (and TGID in the Voice Frame Header if programmed in the Receiver) and ensure that the receiver is operating as shown in Figure E-11. There are no specific measurements to make on this test, just verify that the receiver is operating.

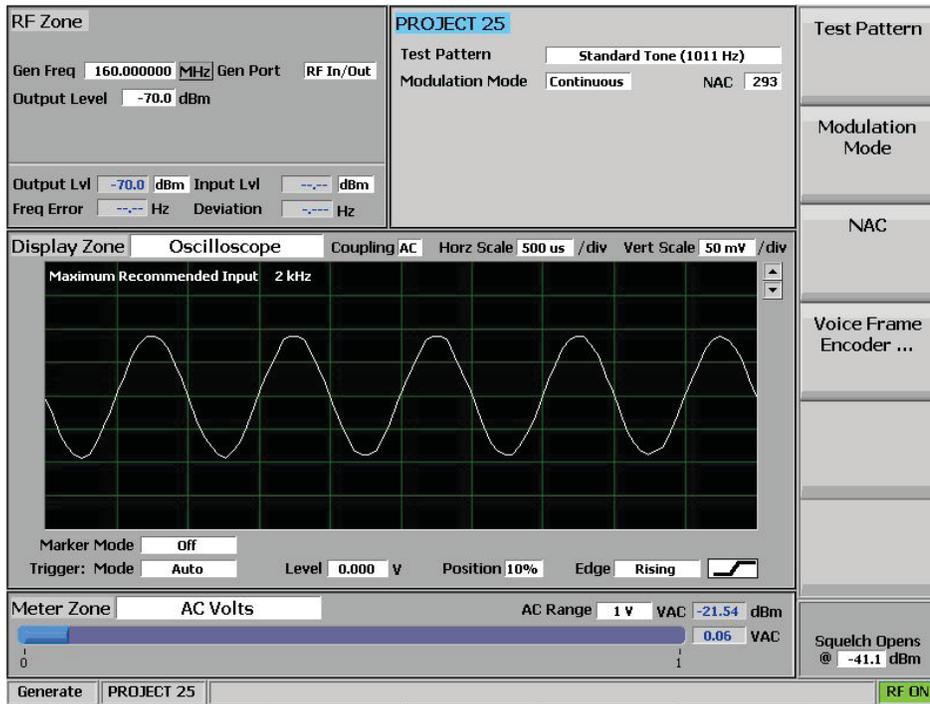


Figure E-11: Receiver Digital Check

## Receiver Bit Error Rate Testing

Connect the R8000 and Codan Radio as shown in Figure E-12.

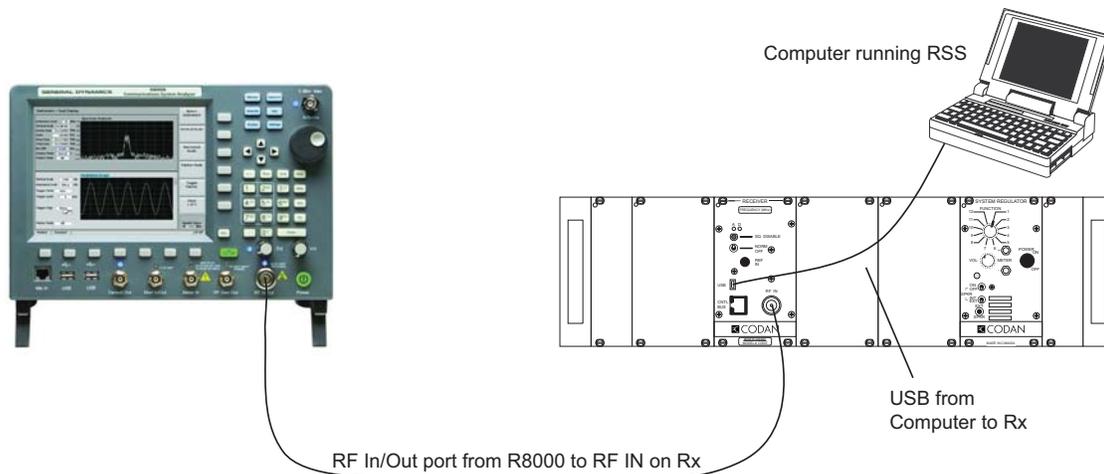


Figure E-12: Receiver Bit Error Rate Testing

The R8000 is not capable of generating the proper P25 “Standard 1011” Bit Pattern for a Receiver Bit Error Rate Test. The BER test can be accomplished in a non-standard way by using the following procedures:

On the R8000, load Codan preset 02 RX DIGITAL from your internal drive. Enter the correct RF frequency, and ensure that the Test Pattern (in the Project 25 Zone) is set for the Calibration test pattern (the Standard Tone 1011 Hz test pattern will not operate correctly for this test) as shown in Figure E-13.

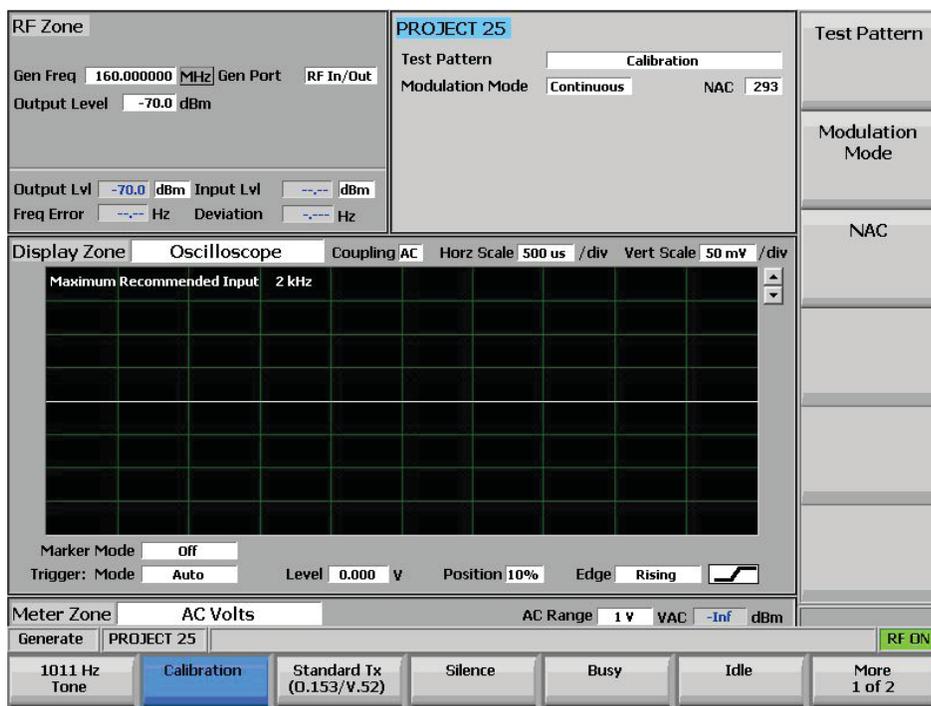


Figure E-13: Receiver Bit Error Rate Test Injection

In the receiver RSS, enter the Service section and click on “Bit Error Rate”. The receiver frequency should automatically be shown in the frequency box. Select the Test Type to “Continuous” and Avg. Superframes to “8”. Click on the “Start Test” button to start the BER test. You should get 4.977% BER at the -70 dBm default RF carrier level.

Monitor the BER reading while slowly reducing the RF carrier level as shown in Figure E-14. The 5% BER will be an addition of the calibration signal and the true bit error rate (4.977% + 5% = 9.977%). Reduce the RF carrier level until 9.977% BER, this is your actual 5% BER. The 5% BER point should be at an RF carrier level less than the specified Digital Sensitivity point of the receiver.

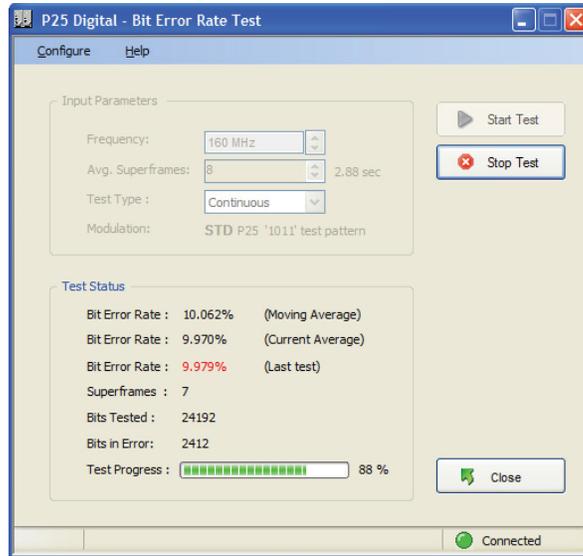


Figure E-14: RSS Receiver Bit Error Rate Test

Enter the Reference Sensitivity (5% BER) reading on the MT-4E Test Sheet.

If the BER measurements are not within Codan published specifications, the RF Preselector may need re-alignment. Refer to the Receiver RF Preselector Alignment and Tuning section.

## Receiver RF Preselector Alignment and Tuning

Tuning of the RF Preselector filter is typically only required when the Analog or Digital Sensitivity or Analog Distortion do not meet published specifications, or when the receiver RF frequency is changed beyond the band pass of the filter (typically 5 - 7 MHz in a VHF or UHF 400 MHz receiver). The UHF 700 / 800 / 900 MHz receiver RF Preselector is Full Band and does not require any tuning.

Connect the R8000 and Codan Radio as shown in Figure E-15.

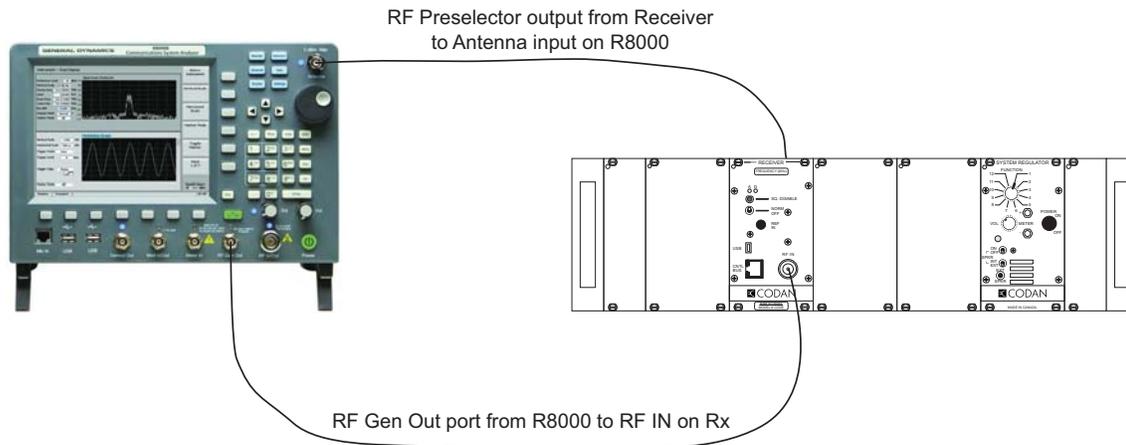


Figure E-15: Receiver RF Preselector Tuning

The RF Preselector output is a small RF cable internal in the receiver that terminates in an SMB connector. The SMB plugs into J3 on the Receiver Mainboard. Disconnect the SMB cable from J3 and use the SMB-BNC adapter to connect this point to the ANT input on the R8000 as shown in Figure E-16.

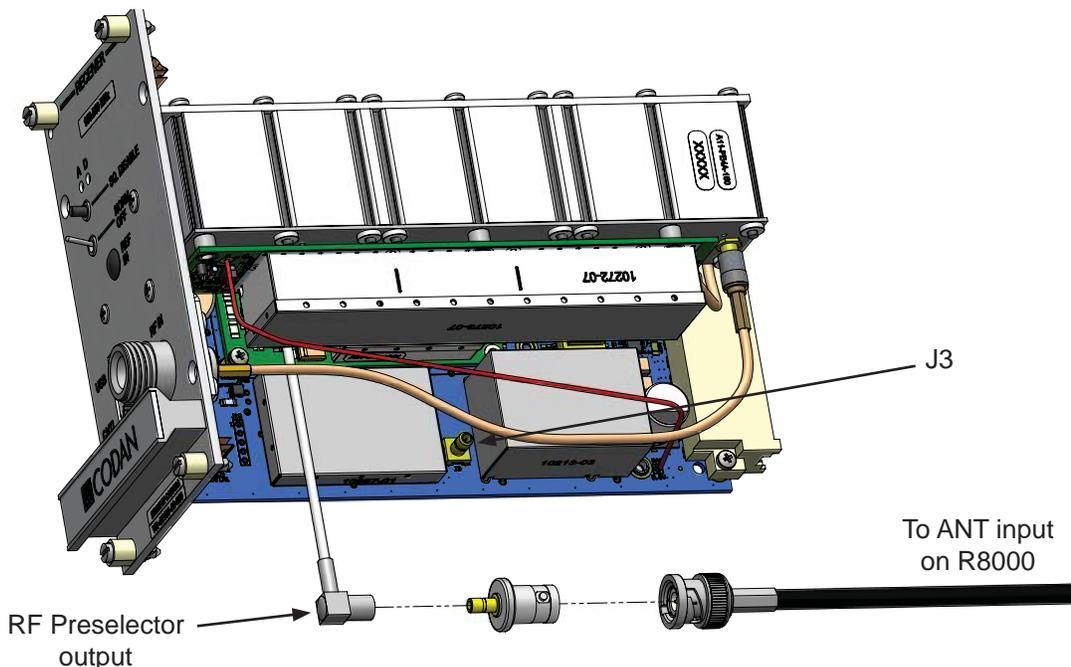


Figure E-16: Receiver RF Preselector Connection

Some R8000 models may not have the required tracking generator option installed. To check for the Tracking Generator option, go to SETTINGS, then Options and the Tracking Generator (R8-TG) should be listed as enabled. If it is not shown or is disabled, then the R8000 does not have tracking generator capability.

On the R8000, load Codan preset 03 RX PRE TUNE from your internal drive. Enter the correct RF frequency as the Center Frequency and ensure the receiver is turned on. The filter waveform should appear as shown in Figure E-17. Turn the Markers on to add optional markers to the spectrum analyzer if desired.

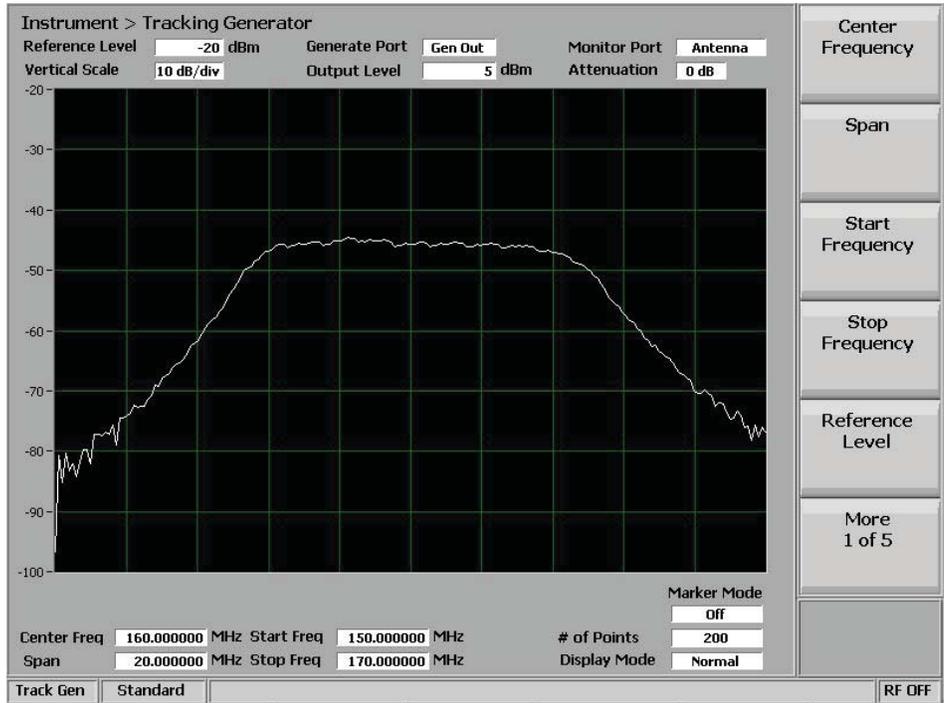


Figure E-17: Receiver RF Preselector on the Spectrum Analyzer

To tune the RF Preselector filter, remove the dust caps on the variable capacitors and, starting from the capacitor closest to the front panel of the receiver and moving back, tune the filter to its new frequency.

## Receiver Reference Oscillator Adjustment

Connect the R8000 and Codan Radio as shown in Figure E-18.

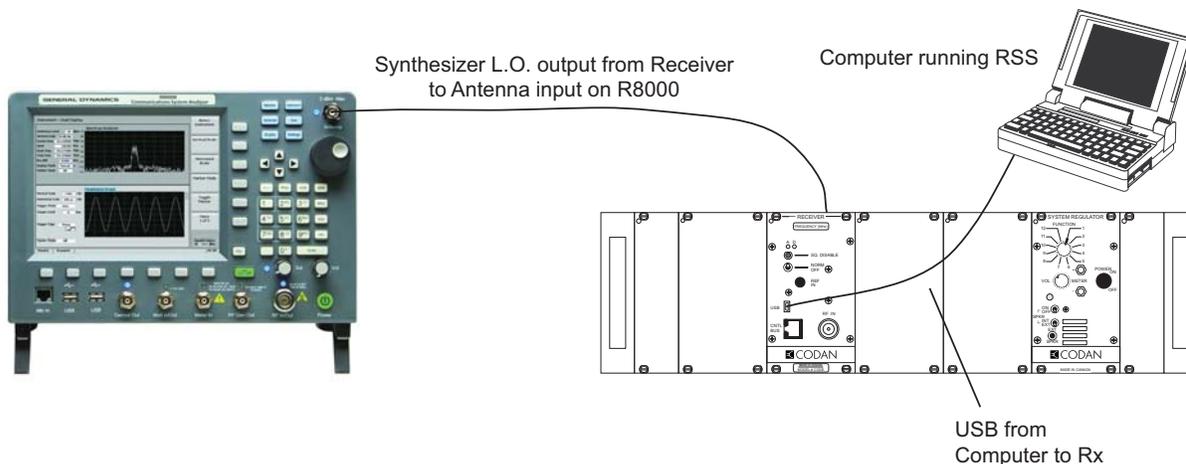


Figure E-18: Receiver Reference Oscillator Testing

The reference oscillator test on the receiver requires a connection directly into the Synthesizer, which uses an SMB connector. Disconnect the SMB cable from the LO output of the synthesizer and connect the small SMB-SMB cable to the SMB jack that is mounted on the Synthesizer (beneath the RF Preselector). The SMB-BNC adapter is required to connect this point to the ANT input on the R8000 as shown in Figures E-19 (VHF and UHF 400 MHz Receiver) and E-20 (UHF 700 / 800 / 900 MHz Receiver).

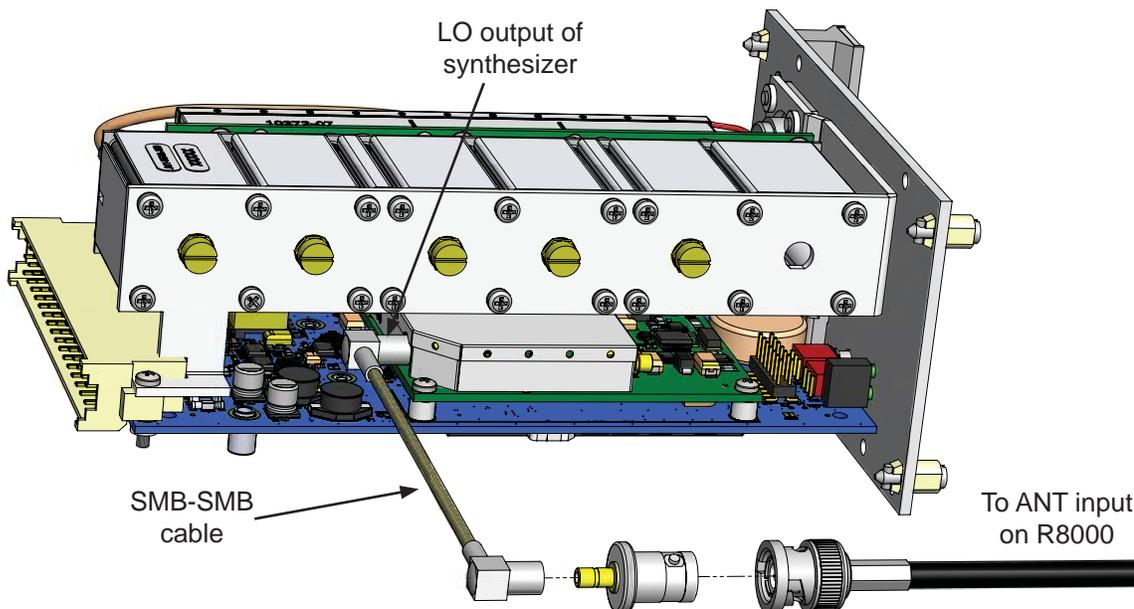


Figure E-19: VHF and UHF 400 MHz Receiver Reference Oscillator Connection

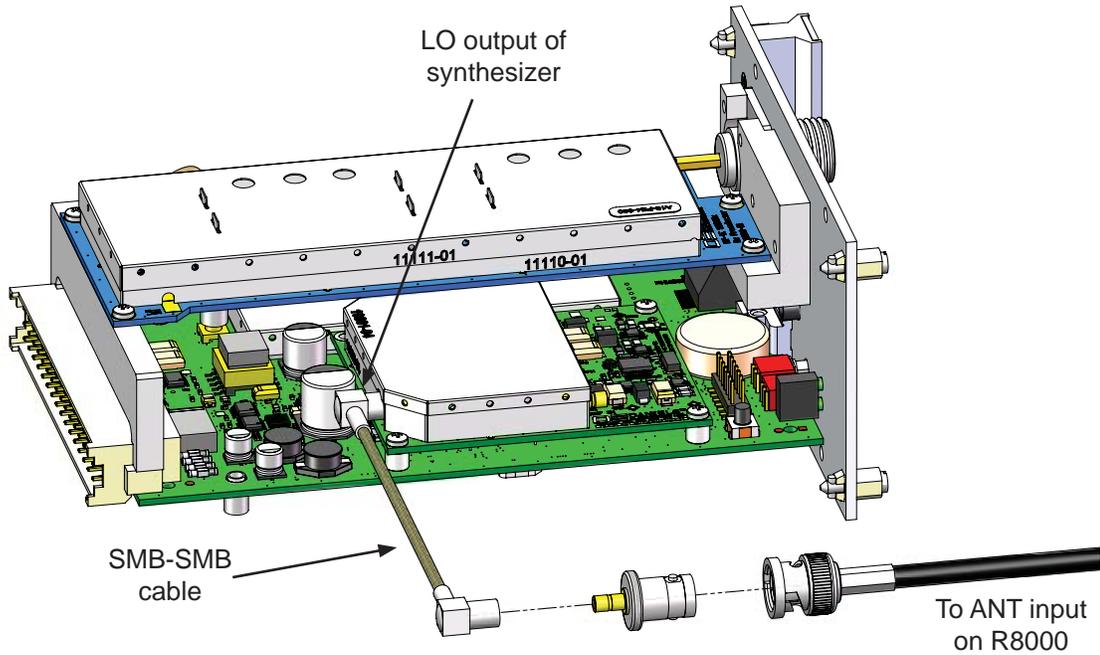


Figure E-20: UHF 700 / 800 / 900 MHz Receiver Reference Oscillator Connection

On the R8000, load Codan preset 04 RX REFERENCE from your internal drive as shown in Figure E-21.

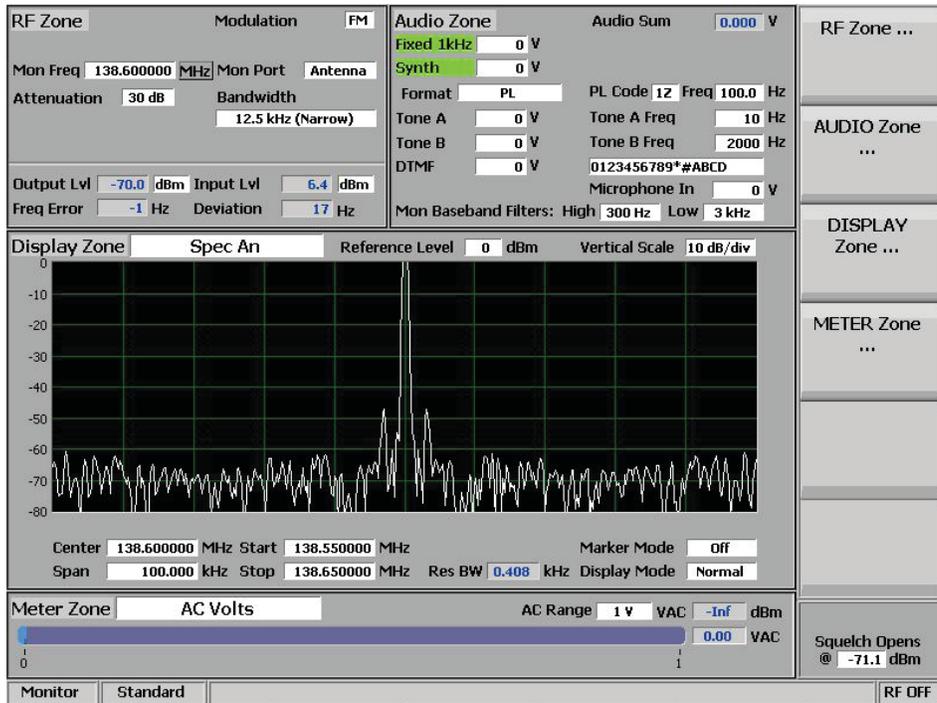


Figure E-21: Receiver Reference Oscillator Measurement

In the receiver RSS, enter the Service section and click on “Ref Oscillator”. The reference oscillator frequency is shown as the “Target Synthesizer RF OUT”. Enter this RF frequency into the Mon Freq on the R8000. The receiver generates this frequency out of the Synthesizer into the R8000.

Monitor the Freq Error on the R8000. To change the reference frequency, adjust the softpot slider in the RSS as shown in Figure E-22. Adjust until the Freq Error is as close to 0 Hz as possible. Click on the “Program” button to program in the new Reference Oscillator softpot value.

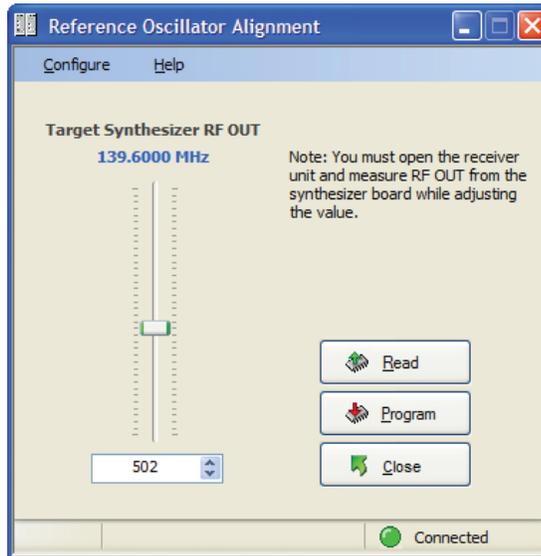


Figure E-22: RSS Receiver Reference Oscillator Alignment

Enter the L.O. Reference Oscillator Offset reading on the MT-4E Test Sheet.

# TRANSMITTER TESTING

## Transmitter Analog Testing

Connect the R8000 and Codan Radio as shown in Figure E-23.

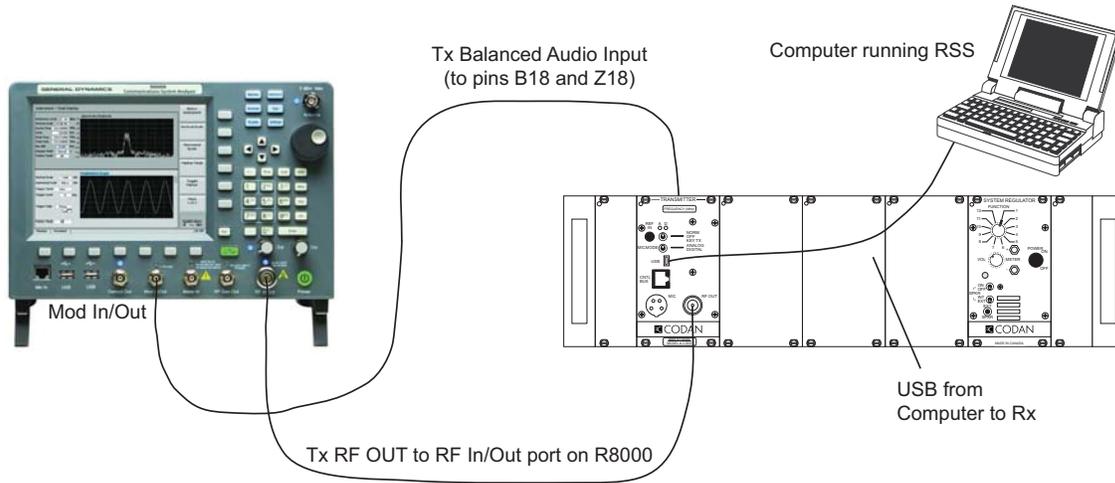


Figure E-23: Transmitter Analog Testing

On the R8000, load Codan preset 05 TX ANALOG from your internal drive. Enter the correct RF frequency on the R8000, set the MIC MODE switch on the front panel of the transmitter to Analog, and flip the other switch to KEY TX (or set the switch to NORM and key the transmitter through the RSS).

The R8000 audio output becomes loaded when connected to a 600 ohm input. The Fixed 1 KHz audio generator in the Audio Zone should be configured to inject a 1.0 KHz tone at -8.0 dBm (0.308 Vrms; 0.436 Vp) into the transmitter balanced input, however the audio level needs to be set at 0.492 Vp to accommodate for the loading issue.

Audio Distortion:

The distortion meter will read demodulated audio and give you a transmitter distortion reading as shown in Figure E-24.

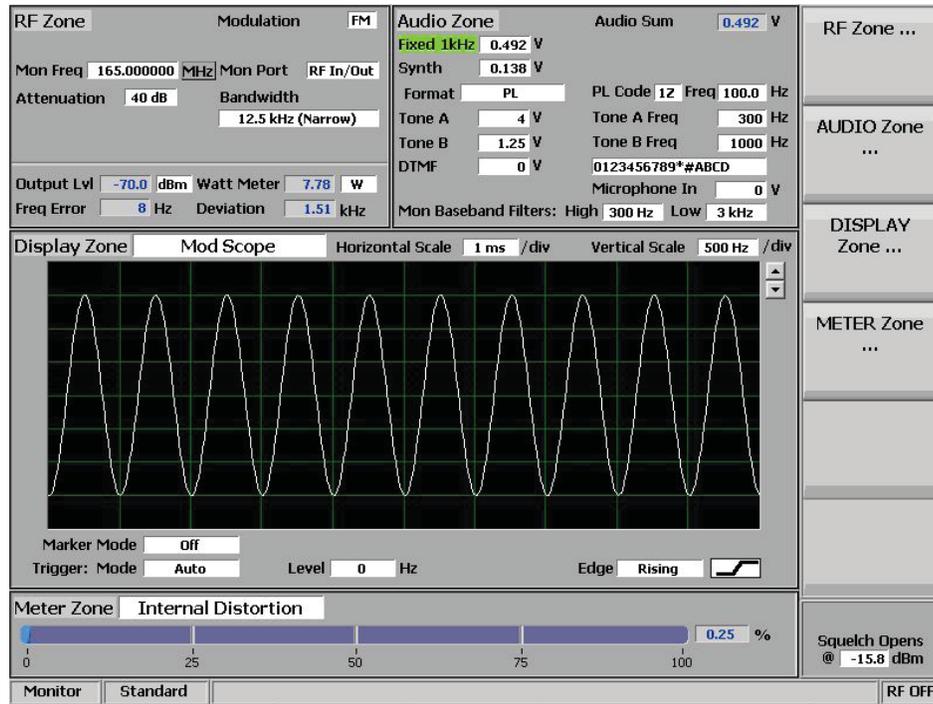


Figure E-24: Transmitter Distortion and Power Measurements

Enter the Audio Distortion reading on the MT-4E Test Sheet.

RF Power:

Monitor the RF power output of the transmitter as shown in Figure E-24. In the Power Level area of the Service section on the RSS, click on the “Key Tx” button and adjust the Transmitter Output Power adjustment as shown in Figure E-25 to change the RF output power. Transmitter RF power output will vary slightly with the +10 - +17 Vdc input.

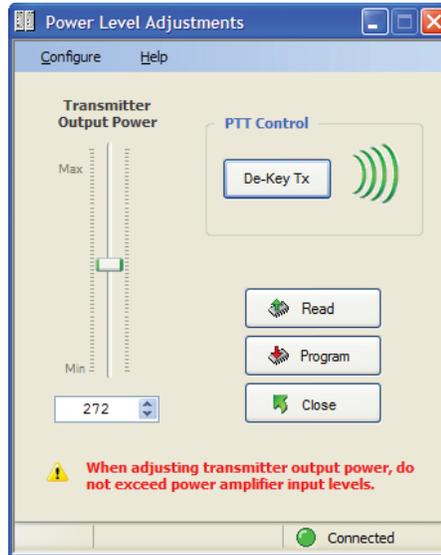


Figure E-25: RSS Transmitter Power Level Adjustment

Enter the RF Power Output reading on the MT-4E Test Sheet.

Connect the transmitter to the power amplifier (if used) and measure the RF power output of the amplifier. The Codan 30 Watt Amplifier’s RF power output can be changed by adjusting the transmitter (exciter) RF power output. Do not exceed power amplifier input levels. Higher power amplifiers typically have a fixed RF power input level and RF power output level.

Enter the Amplifier RF Power Output reading on the MT-4E Test Sheet.

Deviation Level:

The deviation level adjustment is not required when connecting the transmitter in a repeater configuration using LVDS Serial Data. The audio level / deviation level adjustment can be done on both the Tx Balanced Audio Input and the Auxiliary Balanced Input (1 and 2). The Auxiliary Balanced Input is only available on the AC-3E Control Card or CI-BC-4E Base Control Card.

Change the Mon Baseband Filter in the Audio Zone to 1 Hz High Pass and 20 KHz Low Pass as shown in Figure E-26 for a more accurate deviation reading without CTCSS encode. If the transmitter has CTCSS encode, leave the Filter on 300 Hz to 3 KHz.

To adjust the transmitter balanced input, ensure that the AC-3E or CI-BC-4E Control Card is NOT plugged into the subrack. The Fixed 1 KHz audio generator is configured to inject a 1.0 KHz tone at 0.492 Vp (to accommodate for loading) into the Tx Balanced audio input.

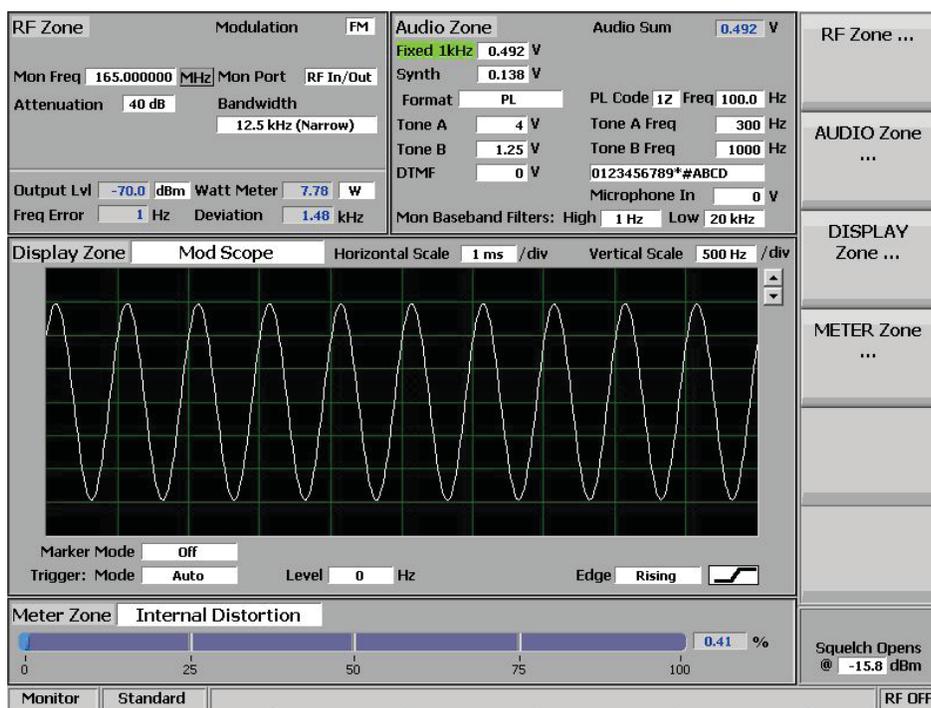


Figure E-26: Transmitter Deviation Measurement

In the Deviation Levels area of the Service section on the RSS, click on the “Key Tx” button and adjust the Tx Balanced Audio Input level adjustment as shown in Figure E-27 until a deviation of +/- 1.5 KHz (narrowband) or +/-3.0 KHz (wideband) is measured on the R8000.

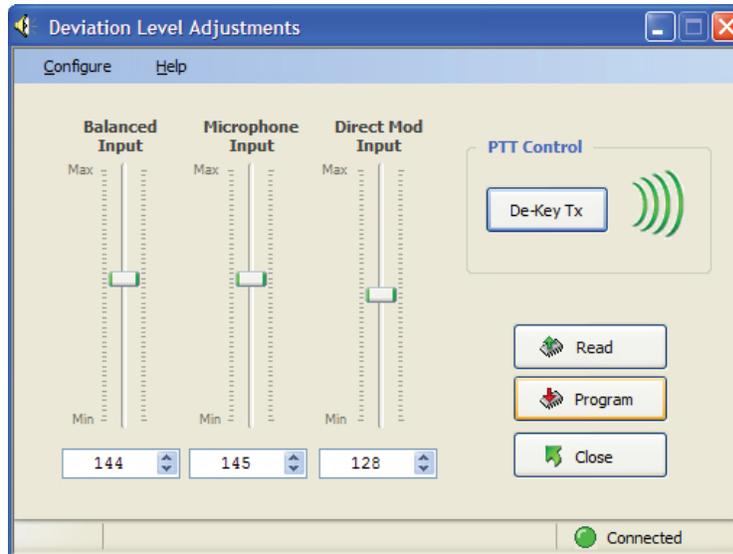


Figure E-27: RSS Transmitter Audio Level Adjustment

Enter the Transmitter Deviation Level reading on the MT-4E Test Sheet.

In the Audio Zone, turn off the Fixed 1 KHz audio generator (select Fixed 1 KHz Mode) and turn on Tone A so that it injects a 300 Hz tone at +10.0 dBm (2.500 Vrms; 3.464 Vp) (set at 4.00 Vp to accommodate for loading) into the Tx Balanced audio input. Adjust the audio frequency of Tone A from 300 Hz to 3400 Hz in increments of 100 Hz and check that the transmitter deviation does not rise above +/- 2.5 KHz (narrowband) or +/-5.0 KHz (wideband). The MT-4E Transmitter will transmit a maximum deviation at an audio frequency of approximately 1300 Hz.

Enter the Transmitter Maximum Deviation Level reading on the MT-4E Test Sheet.

To adjust the auxiliary balanced audio input, plug the AC-3E Control Card or CI-BC-4E Base Control Card into the subrack using an extender card, disconnect the Tx Balanced audio input and connect the Auxiliary Balanced audio input to the Mod In/Out on the R8000. Auxiliary 1 audio input is available on pins C19 and C20, and Auxiliary 2 audio input is available on pins B14 and A14. Ensure that NO external devices (eg. tone remote adapter or IP router) are connected to the auxiliary audio input. In the Audio Zone, turn off the Fixed 1 KHz and Tone A audio generators and turn on Tone B so that it injects a 1.0 KHz tone at 0.0 dBm (0.775 Vrms; 1.095 Vp) (set at 1.25 Vp to accommodate for loading) into the Auxiliary Balanced audio input. Adjust the Auxiliary Balanced Audio Input level adjustment (R120 for Aux In 1, R123 for Aux In 2) for deviation of +/- 1.5 KHz (narrowband) or +/-3.0 KHz (wideband).

Enter the Auxiliary Deviation Level (if used) reading on the MT-4E Test Sheet.

## Reference Oscillator Adjustment

In the transmitter RSS, enter the Service section and click on “Ref Oscillator”. The reference oscillator frequency is shown as the “Target Frequency”. Enter this RF frequency into the R8000. Click on the “Key Tx” button and the transmitter will generate the reference frequency out of the RF output into the R8000.

Monitor the Freq Error on the R8000. To change the reference frequency, adjust the softpot slider in the RSS as shown in Figure E-28.

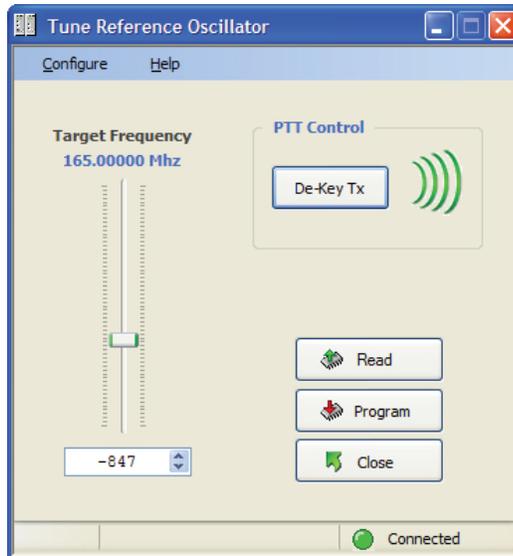


Figure E-28: RSS Transmitter Reference Oscillator Alignment

Adjust until the Freq Error is as close to 0 Hz as possible. Click on the “Program” button to program in the new Reference Oscillator softpot value.

Enter the Carrier Reference Oscillator Offset reading on the MT-4E Test Sheet.

## Transmitter CTCSS Testing

MT-4E Transmitters can be programmed, per channel, to generate CTCSS tones internally, or to allow for External Input of the CTCSS tones from another device (such as a tone-remote adapter).

Connect the R8000 and Codan Radio as shown in Figure E-29. The Tx Subtone input connection is only required when testing the External Input. If the internal programming is used to generate the CTCSS tone, disconnect the Tx Subtone input from the R8000.

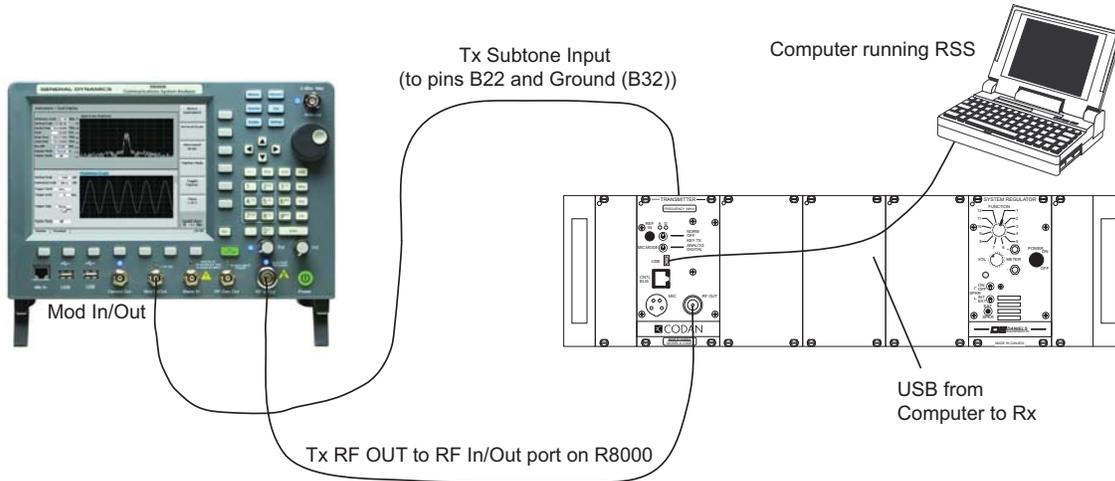


Figure E-29: Transmitter CTCSS Testing

On the R8000, load Codan preset 06 TX CTCSS from your internal drive. Enter the correct RF frequency on the R8000, set the MIC MODE switch on the front panel of the transmitter to Analog and flip the other switch to KEY TX (or set the switch to NORM and key the transmitter through the RSS).

The Synth generator (if used) is configured to inject a 100 Hz tone at -18.0 dBm (0.098 Vrms or 0.138 Vp) into the Tx Subtone input as shown in Figure E-30. If the internal programming is used to generate the CTCSS tone, the Synth generator is not used and the CTCSS tone is generated internally in the transmitter.

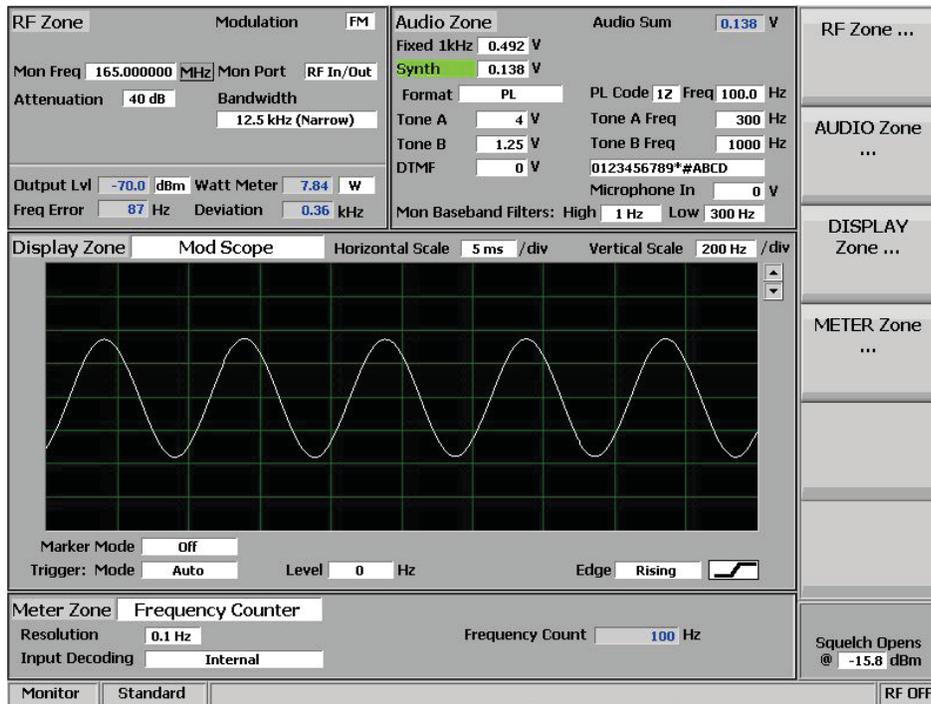


Figure E-30: Transmitter CTCSS Tone and Deviation Measurement

In the Subtone Levels area of the Service section on the RSS, click on the “Key Tx” button and adjust the Narrow and/or Wide Internal and/or External Subtone Deviation level adjustment as shown in Figure E-31 until a deviation of +/- 0.35 KHz (narrowband) or +/-0.5 KHz (wideband) is measured on the R8000.

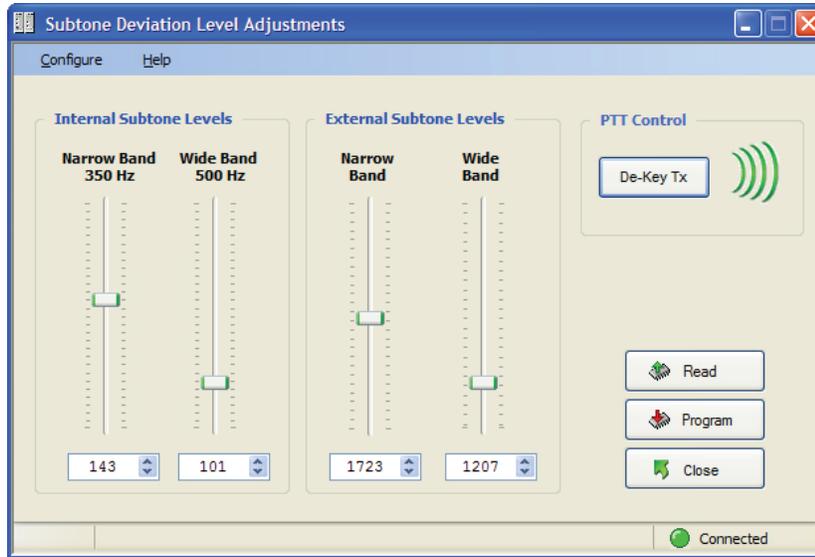


Figure E-31: RSS Transmitter Subtone Deviation Level Adjustment

Enter the CTCSS Encode Deviation level reading on the MT-4E Test Sheet.

## Transmitter Digital Testing

Connect the R8000 and Codan Radio as shown in Figure E-32.

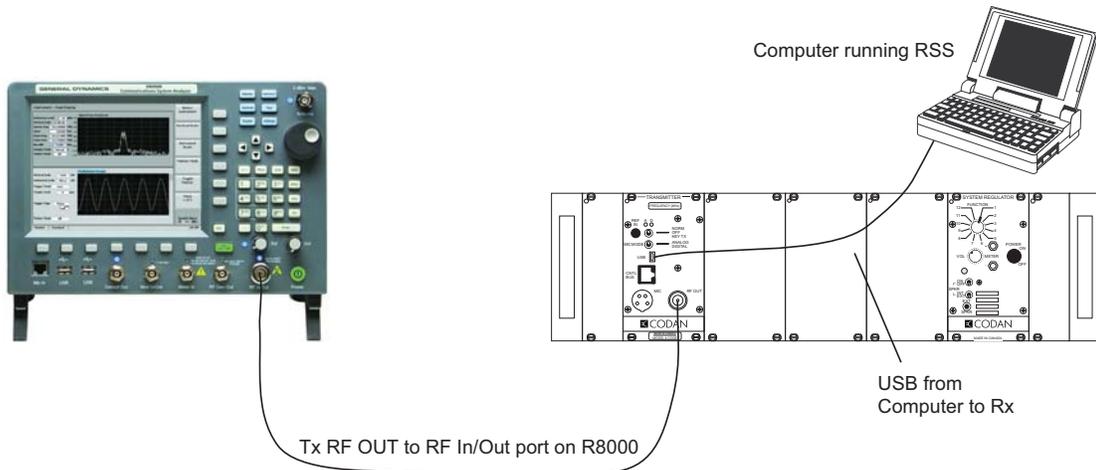


Figure E-32: Transmitter Digital Testing

On the R8000, load Codan preset 07 TX DIGITAL from your internal drive. Enter the correct RF frequency on the R8000, set the MIC MODE switch on the front panel of the transmitter to Digital and flip the other switch to KEY TX (or set the switch to NORM and key the transmitter through the RSS).



## Modulation Fidelity Testing

In the transmitter RSS, enter the Service section and click on “Test Patterns”. Ensure the transmitter frequency is in the frequency box. In the Select Pattern window select “C4FM Modulation Fidelity”. Click on the “Key Tx” button as shown in Figure E-34 and the transmitter will begin generating the test pattern out the RF output.

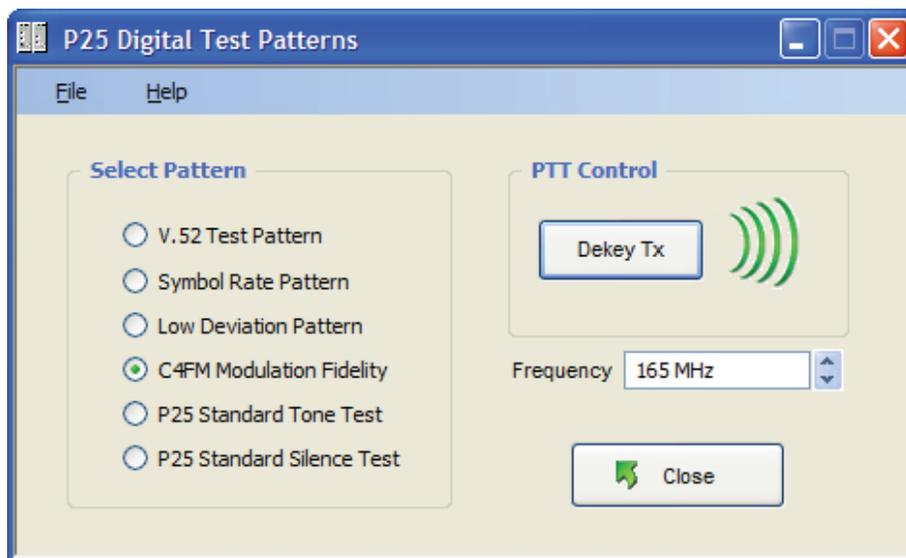


Figure E-34: RSS Transmitter Modulation Fidelity Test Pattern

In the Display Zone push Select Display and select the Eye Diagram for a graphical representation of the C4FM Modulation Fidelity test. Measure the Modulation Fidelity of the transmitter as shown in Figure E-35. The transmitter should not read more than 5% Modulation Fidelity. If the Modulation Fidelity is more than 5%, the transmitter will need to be returned to the factory for service.

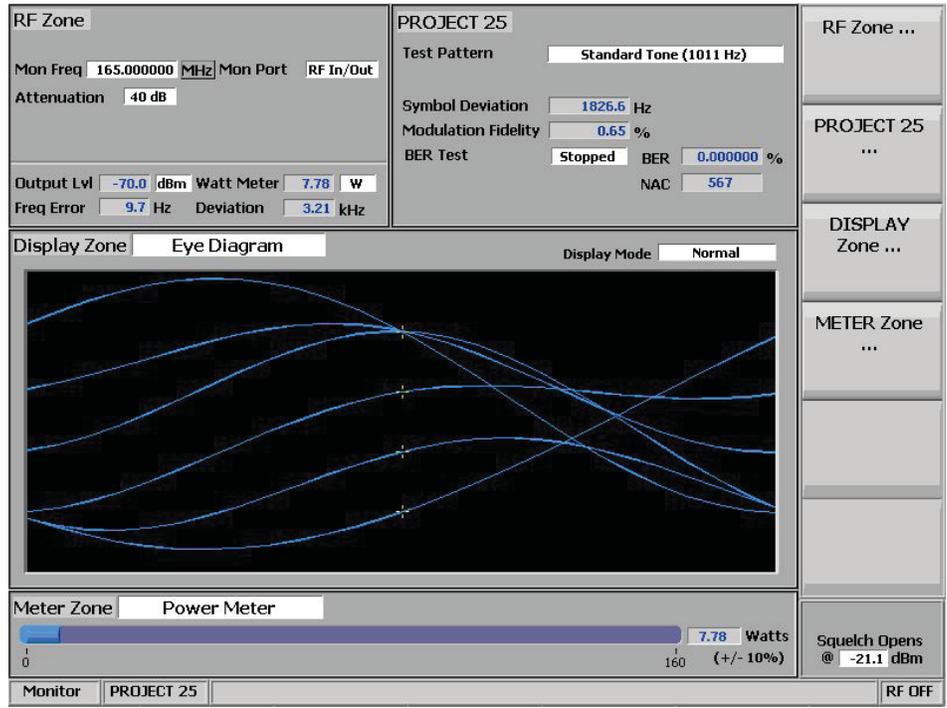


Figure E-35: Transmitter Modulation Fidelity Measurement

Enter the C4FM Modulation Fidelity reading on the MT-4E Test Sheet.

## SYSTEM TESTING

### Duplex Analog Testing

Connect the R8000 and Codan Radio as shown in Figure E-36:

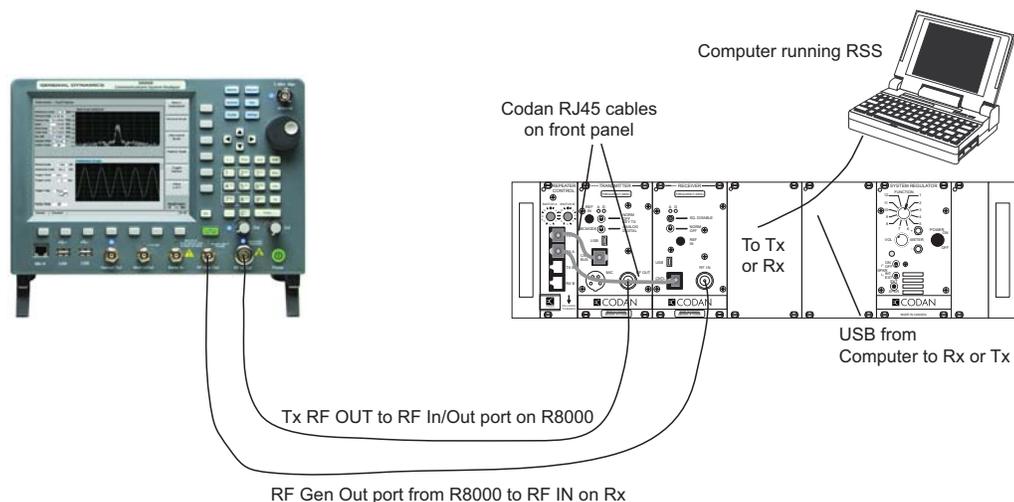


Figure E-36: System Duplex Analog Testing

On the R8000, load Codan preset 08 DUP ANALOG from your internal drive as shown in Figure E-37. Enter the correct RF frequencies for the receiver and transmitter and ensure that the deviation level of the 1.0 KHz tone is set correctly for your receiver (wide / narrow). Enter the correct CTCSS tone (if used) and deviation level for the tone. Set the receiver and transmitter front panel switch to NORM. The MIC MODE switch on the transmitter front panel can be set to either Digital or Analog (this test does not make use of the front panel switch).

Ensure that the receiver and transmitter are connected to the repeater controller via the RJ45 cables on the front panel. In some systems, the receiver and transmitter may be connected directly together using the RJ45 cables.

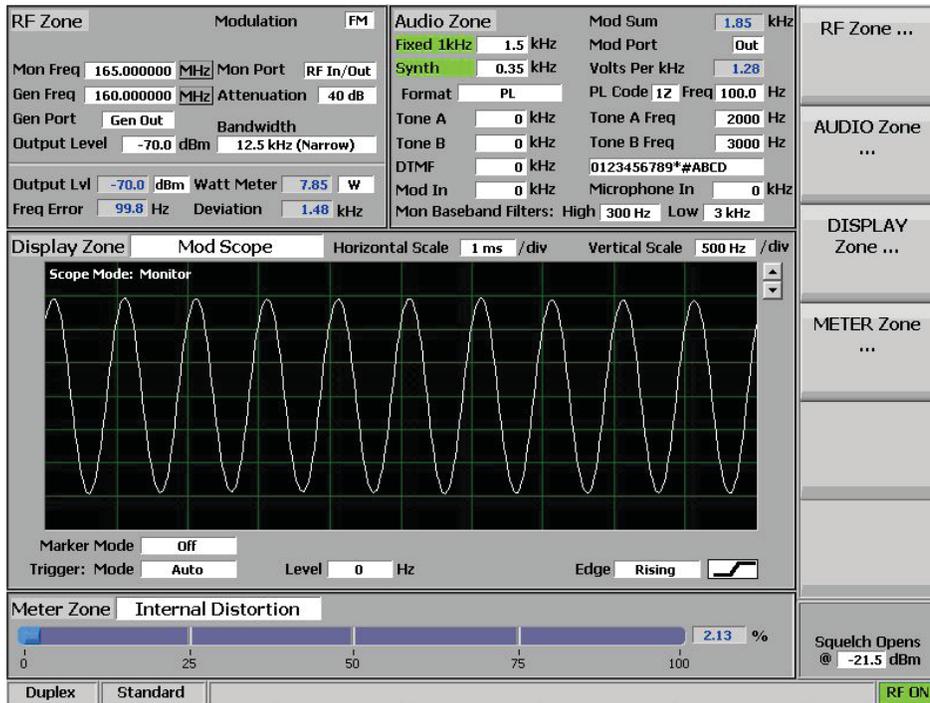


Figure E-37: System Analog Duplex Measurement

**Distortion:**

The distortion meter will read demodulated audio and give you a complete repeater system distortion reading.

Enter the System Distortion reading on the MT-4E Test Sheet.

**Demodulated Audio Frequency:**

In the Meter Zone push Select Meter and select the Frequency Counter. The demodulated audio should read the same as the modulated input.

### Deviation Level:

Check the deviation level. Ideally the deviation level out of the transmitter should match the input to the receiver. The repeater deviation level matching is adjusted by the analog LVDS level adjustment that is available in both the receiver and transmitter (only one needs to be adjusted).

In the receiver or transmitter RSS, enter the Service section and click on "LVDS Level". A default value of 100 on the softpot slider should be close to matching receiver and transmitter deviation levels, however minor adjustments can be made. Adjust the softpot slider in the RSS as shown in Figure E-38 until a deviation of +/- 1.5 KHz (narrowband) or +/- 3.0 KHz (wideband) is measured on the R8000.

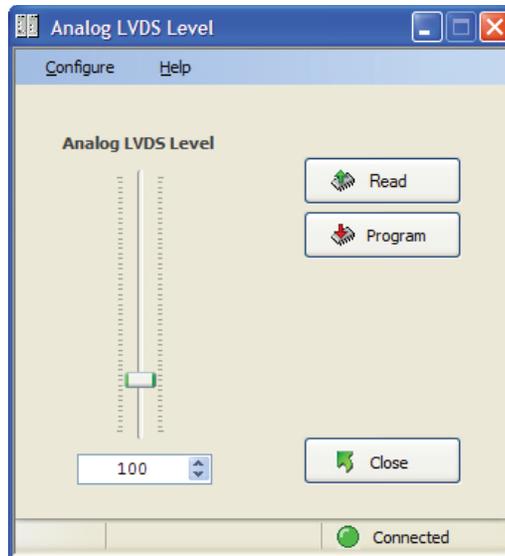


Figure E-38: RSS Receiver or Transmitter Analog LVDS Level Adjustment

Enter the Repeat Deviation Level reading on the MT-4E Test Sheet.

## Duplex Digital Testing

Connect the R8000 and Codan Radio as shown in Figure E-39.

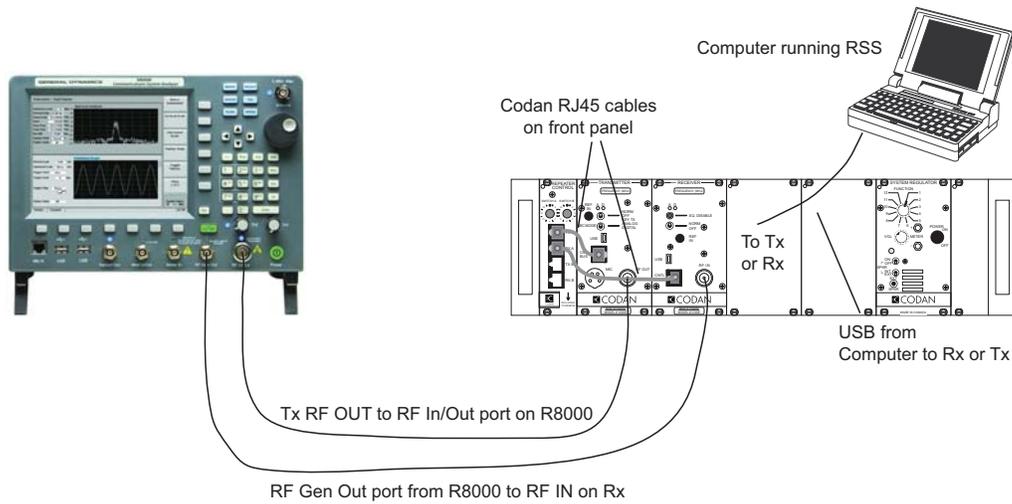


Figure E-39: System Duplex Digital Testing

On the R8000, load Codan preset 09 DUP DIGITAL from your internal drive as shown in Figure E-40. Enter the correct RF frequencies for the receiver and transmitter, and ensure that the Test Pattern (in the Project 25 Zone) is set for Standard Tone (1011 Hz). Inject the correct NAC (and TGID in the Voice Frame Header if programmed in the Receiver). Set the receiver and transmitter front panel switch to NORM. The MIC MODE switch on the transmitter front panel can be set to either Digital or Analog (this test does not make use of the front panel switch).

Ensure that the receiver and transmitter are connected to the repeater controller via the RJ45 cables on the front panel. In some systems, the receiver and transmitter may be connected directly together using the RJ45 cables.

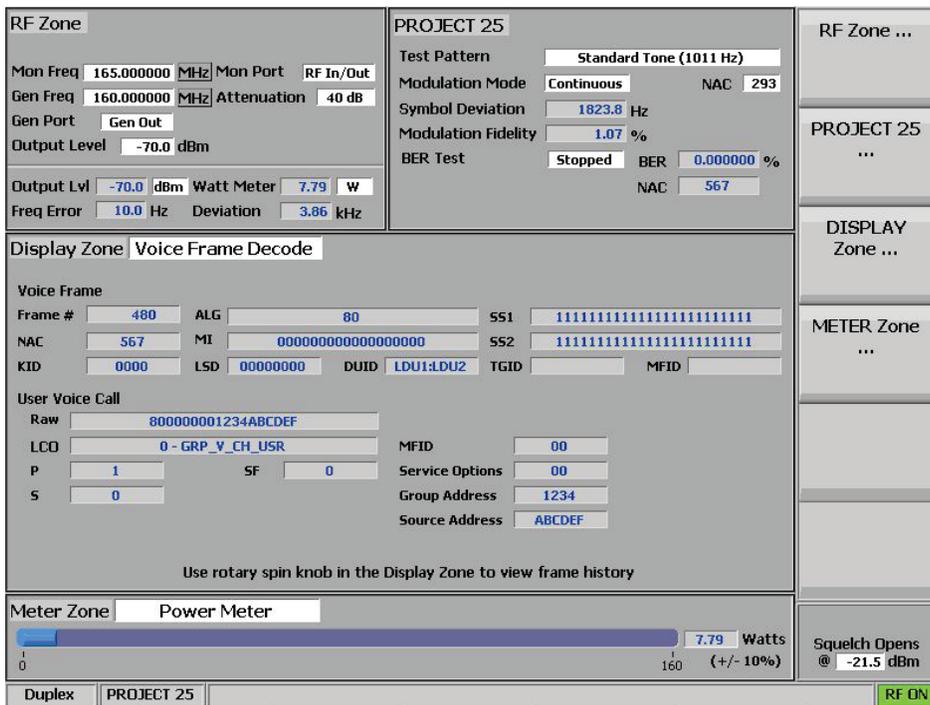


Figure E-40: System Digital Duplex Check

There are no specific measurements to make on this test, just verify that the system is operating correctly.

#### NAC:

Check to make sure your receiver unsquelches on the proper NAC. If the NAC is set for \$F7F in the receiver, ensure that the system transmits the NAC it receives.

#### Algorithm ID:

The Algorithm ID is typically set for 80 for CLEAR operation.

The R8000 is not capable of P25 digital encryption, so the Key ID and MI fields are not testable in duplex digital mode. A P25 subscriber with encryption will be required to test the encryption capability.

To check the TGID, Unit ID and Emergency Bit, go to the Project 25 Zone, then Voice Frame Encoder to show all of the P25 Message Encode information as shown in Figure E-41. Escape the Voice Frame Encoder window to see the Voice Frame Decode on the test screen.

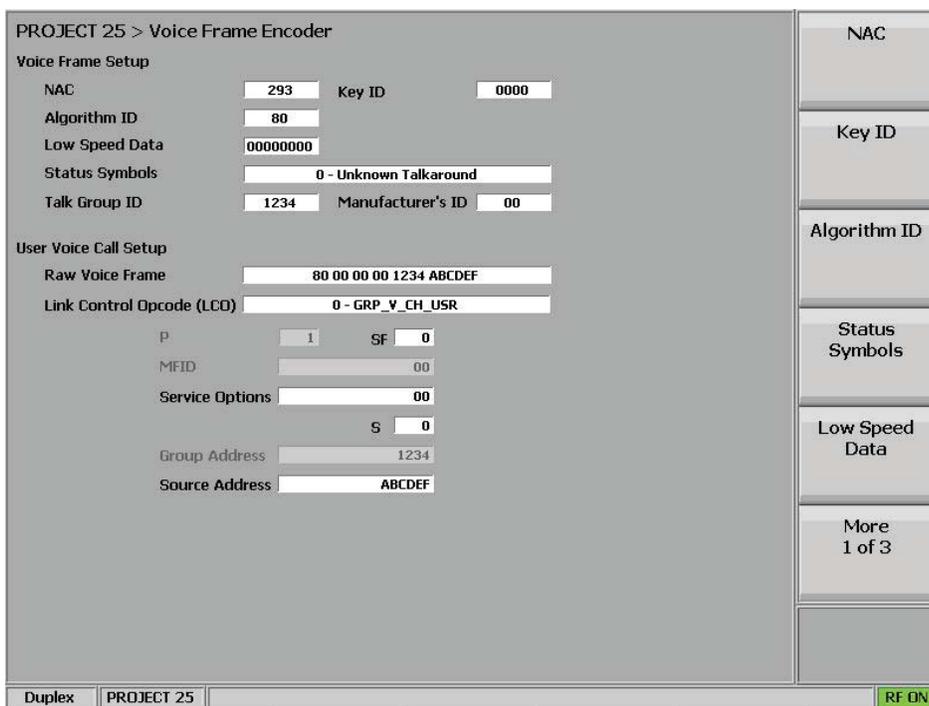


Figure E-41: System Digital Duplex Voice Frame Encoder

**TGID:**

Check to make sure your receiver unsquelches on the proper TGID code (if used). Ensure that the system transmits the TGID code (Group Address) it receives.

**Unit ID (SID):**

Ensure that the system transmits the Unit ID code (Source Address) it receives.

\*The TGID and Unit ID programmed into the transmitter via the RSS are only transmitted when keying the transmitter in a non-repeater mode (see the Transmitter Digital Testing). In repeater mode the system transmits the TGID and Unit ID it receives.

**Emergency Bit (EMG):**

Ensure that the system transmits the Emergency Bit it receives. A Service option of \$80 is setting the Emergency Bit.

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