

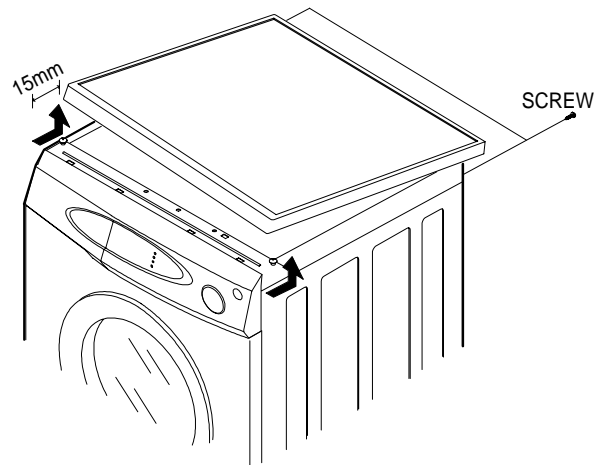
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## 9. Assemble and Disassemble

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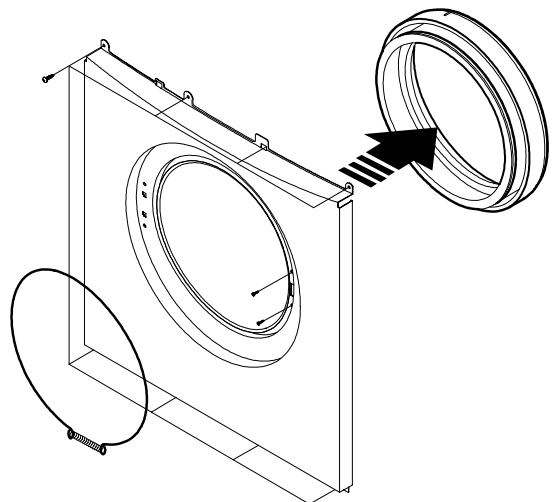
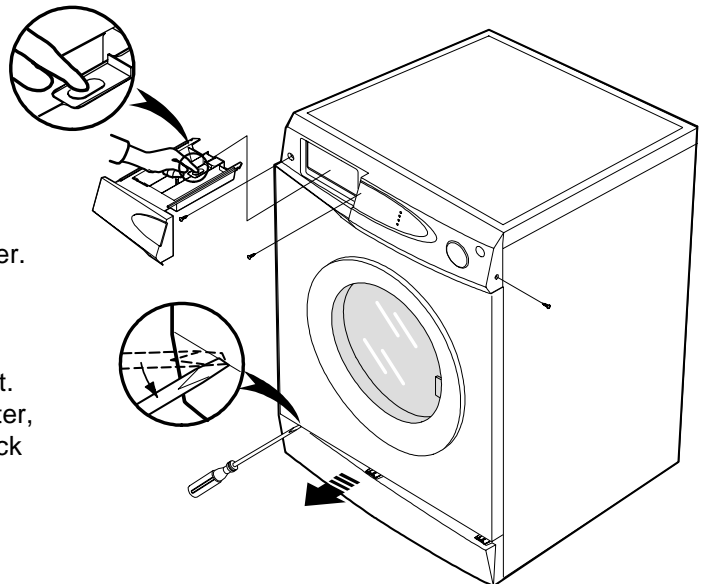
### 1. ASS' Y-COVER TOP

- 1) Remove two screws fixing the top-cover to back side.
- 2) Push the top-cover back about 15mm and pull it up.
- 3) It's possible to exchange and service the transformer, the pressure-sensor, the noise-filter and the water valve.



### 2. FRAME FRONT

- 1) Remove the top-cover and the ass' y drawer.
- 2) Remove two screws fixing the control-panel to front side and the screw on right side.
- 3) Remove the cover-front(L) by using the (-)driver.
- 4) Pull the lever and open the ass' y-door.
- 5) Part the diaphragm and the wire diaphragm away from the frame-front.
- 6) Remove the eight screws fixing the frame-front.
- 7) It's possible to exchange and service the heater, the pump, the shock-absorber and the door lock s/w.



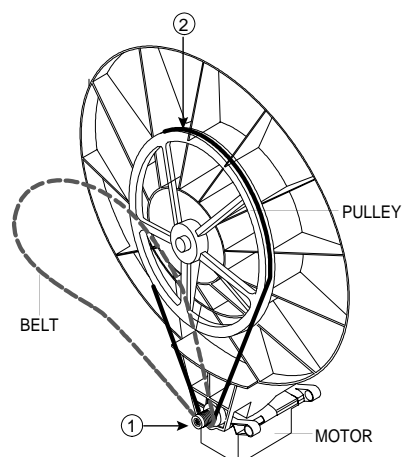
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## 9. Assemble and Disassemble

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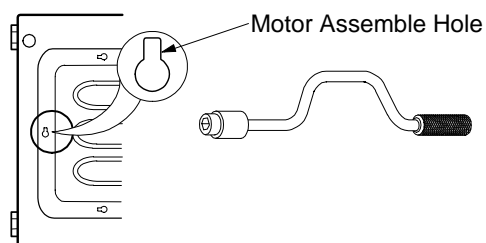
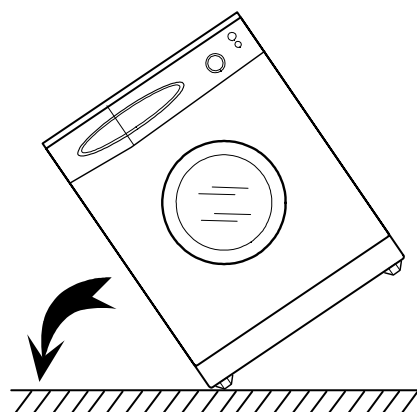
### 3. BELT

- 1) Remove the top-cover.
- 2) Disassemble and assemble the belt.
- 3) Check that the belt is located at center of the motor-pulley.  
<When assembling the belt>  
Hook the belt onto the motor pulley 1) and place it around the pulley 2).



### 4. MOTOR

- 1) Lay down the washer on left side.
- 2) Remove the wire housing from the motor.
- 3) Remove the bolt fixing the motor with the box drive on back side.
- 4) Remove the motor.



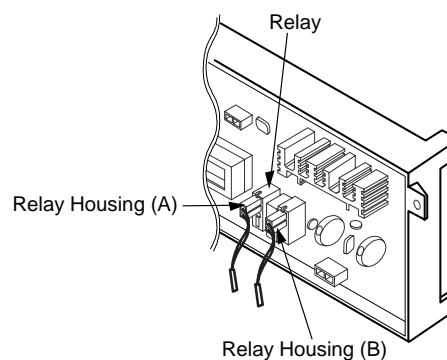
### 5. How to Assemble the RELAY Housing.

#### <CAUTION>

Insert the Relay Housing to the Relays on the opposite direction from each other.

\* Relay Housing Color \*

A	B
WHITE	BLUE



## 10. Tools for Disassembly and Assembly

NO.	TOOL		
1	Box driver	10mm 13mm 17mm 19mm	Heater (1) Motor (1), Balance (5) 2 holes on each left and right of the shock absorber 1 Pulley hole
2	Double-ended spanner	10, 13 17,19mm	Replaceable for the box driver. Since the bolt runs idle when the box driver is used, use the box driver 17mm.
3	Vice pliers		Tool to protect the idle and abrasion of the bolt for the box driver.
4	Other(Driver, Nipper, Long nose)		General tools for the after service.
5	JIG for the Tub		1 (Disassemble and Assemble)

