May 25, 2016



Center Console Floor Finisher Installation

Classification	Parts and Accessories	Section/Group	15 - Interior Trim	Country/Region	All
Year	Bulletin 2012-2016	Model	Model S	Version	All

Bulletin Classification: This bulletin provides instructions and guidelines for a vehicle procedure that is not the result of a defect. This bulletin might not be VIN-specific. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla Motors assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.

This Service Bulletin supersedes SB-13-15-007 R2, dated 18-Jun-14. Each content change is marked by a vertical line in the left margin. Discard the previous version and replace it with this one.

A finisher is now available for the floor section of the center console (Figure 1). This finisher matches the existing dashboard trim. An updated console molding is included to provide structural support to the finisher.



Figure 1

Correction Description	Correction	Time
Install Center Console Floor Finisher	S011315007	0.2
SB-13-15-007 Not Applicable	S021315007	0.0

Required Part(s):	Part Number	Description	Quantity
	1023330-00-A	MLDG, FR CONSOLE FLOOR FINISHER	1
	1008245-00-A	CLIP, U-BELL, 5.8X1.5-3.5	2
	1023170-01-B 1023170-02-B 1023170-03-B 1023170-04-B 1023170-05-B	Choose the assembly with the correct finish package: CC FLOOR FINISHER, LACEWOOD CC FLOOR FINISHER, PIANO BLACK CC FLOOR FINISHER, CARBON FIBER CC FLOOR FINISHER, OBECHE MATTE CC FLOOR FINISHER, OBECHE GLOSS	1 1 1 1

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.

Installation

1. Lift and detach the existing center console carpet (Figure 2).

NOTE: The carpet is held in place with dual-lock hook and loop material.



Figure 2

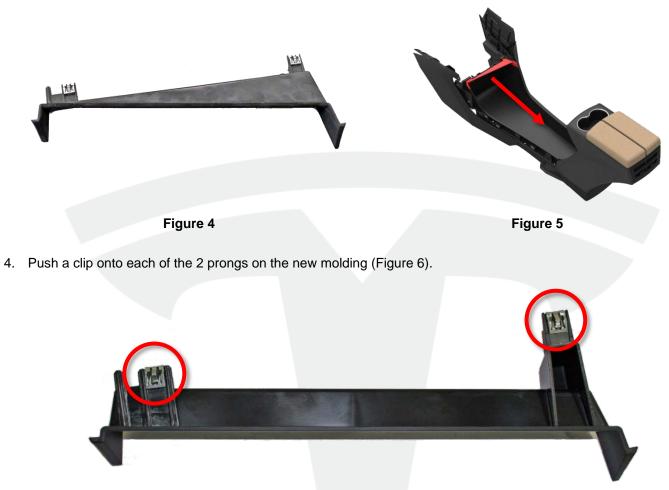
2. Pull the front portion of the LH and RH wrapped trim panels away from the center console (Figure 3).



Figure 3 (RH shown)



3. Remove the existing console molding (Figure 4) from below the under-screen cubby (Figure 5).





NOTE: Make sure the clips are fully secured on the prongs (Figure 7) and are neither raised (Figure 8) nor angled (Figure 9).



Correct Figure 7

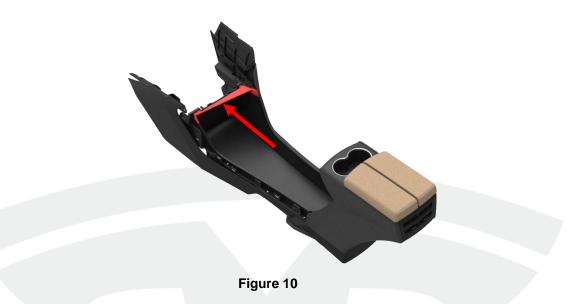


X Incorrect Figure 8



Kincorrect

5. Push the clips on the new console molding into the console below the under-screen cubby (Figure 10).



6. Starting from the front edge (Figure 11), position the center console floor finisher into the carrier (Figure 12).

NOTE: Make sure the front edge of the center console finisher is seated against the lip of the console molding (red arrow in Figure 10).









- 7. Secure the center console floor finisher by pushing down on its top surface. The finisher is designed to fit securely inside the center console carrier. No fasteners or adhesives are required.
- 8. Reinstall the front portion of the LH and RH wrapped panels.

Affected VIN(s) Affected Model S vehicles built before approximately April 11, 2016.

NOTE: This is a simplified summary of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

For feedback on the accuracy of this document, email <u>ServiceBulletinFeedback@tesla.com</u>.