



# Sun Visor Replacement

<b>Classification</b>	Repair Bulletin	<b>Section/Group</b>	15 - Interior Trim	<b>Country/Region</b>	All
<b>Year</b>	2012-2014	<b>Model</b>	Model S	<b>Version</b>	All

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**Bulletin Classification:** *This repair bulletin provides instructions and guidelines for a noted condition or a customer concern. The information provided can address a broad range of known or perceived issues with the operation of Tesla vehicles. This bulletin might not be VIN-specific. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla Motors assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.*

## Condition

Vehicles built before approximately August 21, 2014 were equipped with first generation sun visors. The first generation sun visors and the attached mirrors are narrow, causing a perceived quality issue. Second generation sun visors are now available. The second generation sun visors have a smaller airbag warning label and are wider with larger mirrors.

## Correction

Upon customer complaint, replace both first generation sun visors.

Required Part(s):	Part Number	Description	Quantity
		<b>Use one of the following. Refer to the table in step 3.</b>	
	1050619-00-A	ASY, SUN VISOR LH, US, MONOREVERSE	1
	1050619-01-A	ASY, SUN VISOR LH, US, ALCANTARA, WHT	1
	1050619-02-A	ASY, SUN VISOR LH, US, ALCANTARA, BLK	1
	1002477-00-J	ASY, SUN VISOR LH, DUAL LANG, MONO	1
	1002477-01-J	ASY, SUN VISOR LH, DUAL LANG, ALCAN WHT	1
	1002477-02-J	ASY, SUN VISOR LH, DUAL LANG, ALCAN BLK	1
	1025182-00-E	EXPORT ASY, SUN VISOR LH, DUAL LANG MONO	1
	1025182-01-E	EXPORT ASY, SUN VISOR LH, DUAL LANG ALCA WHT	1
	1025182-02-E	EXPORT ASY, SUN VISOR LH, DUAL LANG ALCA BLK	1
	1032581-00-D	CHINA ASY, SUN VISOR LH, DUAL LANG, MONO	1
	1032581-01-D	CHINA ASY, SUN VISOR LH, DUAL LANG ALCA WHT	1
	1032581-02-D	CHINA ASY, SUN VISOR LH, DUAL LANG ALCAN BLK	1

		<b>Use one of the following. Refer to the table in step 3.</b>	
	1050620-00-A	ASY, SUN VISOR RH, US, MONOREVERSE	1
	1050620-01-A	ASY, SUN VISOR RH, US, ALCAN WHT	1
	1050620-02-A	ASY, SUN VISOR RH, US, ALCAN BLK	1
	1007471-00-J	ASY, SUN VISOR RH, DUAL LANG, MONO	1
	1007471-01-J	ASY, SUN VISOR RH, DUAL LANG, ALCAN WHT	1
	1007471-02-J	ASY, SUN VISOR RH, DUAL LANG, ALCAN BLK	1
	1025183-00-E	EXPORT- ASY, SUN VISOR RH, DUAL LANG MONO	1
	1025183-01-E	EXPORT ASY, SUN VISOR RH, DUAL LANG ALCA WHT	1
	1025183-02-E	EXPORT ASY, SUN VISOR RH, DUAL LANG ALCA BLK	1
	1032582-00-D	CHINA ASY, SUN VISOR RH, DUAL LANG, MONO	1
	1032582-01-D	CHINA ASY, SUN VISOR RH, DUAL LANG ALCA WHT	1
	1032582-02-D	CHINA ASY, SUN VISOR RH, DUAL LANG ALCA BLK	1

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.

Correction Description	Correction	Time
SB-15-15-001 Not Applicable	S011515001	0.0
Replace First Generation Sun Visors	S021515001	0.1

## Procedure

1. Inspect the edge of the driver's side sun visor below the attachment bracket:

- If the corner is tapered (Figure 1), the second generation sun visors are already installed. Discontinue work on this procedure.
- If the corner is squared (Figure 2), continue to the next step in this procedure.



✓ **Figure 1 (Second generation sun visor)**



✗ **Figure 2 (First generation sun visor)**

2. Remove and discard both first generation sun visors (refer to Service Manual procedure 15050602).

3. Determine the correct replacement sun visors:

VEHICLE CONFIGURATION	INTERIOR	SIDE	PART NUMBER	REPLACED BY
<b>United States</b>	Monoreverse Cloth, Fog	LH	1002477-00-I or earlier	1050619-00-A or later
		RH	1007471-00-I or earlier	1050620-00-A or later
	Alcantara, White	LH	1002477-01-H or earlier	1050619-01-A or later
		RH	1007471-01-H or earlier	1050620-01-A or later
	Alcantara, Black	LH	1002477-02-H or earlier	1050619-02-A or later
		RH	1007471-02-H or earlier	1050620-02-A or later
<b>Canada</b>	Monoreverse Cloth, Fog	LH	1002477-00-I or earlier	1002477-00-J or later
		RH	1007471-00-I or earlier	1007471-00-J or later
	Alcantara, White	LH	1002477-01-H or earlier	1002477-01-J or later
		RH	1007471-01-H or earlier	1007471-01-J or later
	Alcantara, Black	LH	1002477-02-H or earlier	1002477-02-J or later
		RH	1007471-02-H or earlier	1007471-02-J or later

VEHICLE CONFIGURATION	INTERIOR	SIDE	PART NUMBER	REPLACED BY
<b>Europe</b> (Left-Hand Drive)	Monoreverse Cloth, Fog	LH	1032581-00-B or earlier	1032581-00-D or later
		RH	1025183-00-C or earlier	1025183-00-E or later
	Alcantara, White	LH	1032581-01-C or earlier	1032581-01-D or later
		RH	1025183-01-C or earlier	1025183-01-E or later
	Alcantara, Black	LH	1032581-02-C or earlier	1032581-02-D or later
		RH	1025183-02-B or earlier	1025183-02-E or later
<b>China</b>	Monoreverse Cloth, Fog	LH	1032581-00-C or earlier	1032581-00-D or later
		RH	1032582-00-C or earlier	1032582-00-D or later
	Alcantara, White	LH	1032581-01-C or earlier	1032581-01-D or later
		RH	1032582-01-C or earlier	1032582-01-D or later
	Alcantara, Black	LH	1032581-02-C or earlier	1032581-02-D or later
		RH	1032582-02-C or earlier	1032582-02-D or later
<b>Right-Hand Drive</b>	Monoreverse Cloth, Fog	LH	1025182-00-C or earlier	1025182-00-E or later
		RH	1032582-00-B or earlier	1032582-00-D or later
	Alcantara, White	LH	1025182-01-C or earlier	1025182-01-E or later
		RH	1032582-01-B or earlier	1032582-01-D or later
	Alcantara, Black	LH	1025182-02-C or earlier	1025182-02-E or later
		RH	1032582-02-B or earlier	1032582-02-D or later

4. Install both second generation sun visors.

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**Affected VIN(s)** Affected Model S vehicles with first generation sun visors that were built before approximately August 21, 2014.

**NOTE:** This is a simplified summary of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

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