



Re-Torque 12V Fuse Box Nuts

Classification	Campaign Bulletin	Section/Group	17 - Electrical	Country/Region	United Kingdom, Asia Pacific
Year	2014-2015	Model	Model S	Version	RHD

Bulletin Classification: *This campaign bulletin addresses a known non-safety-related condition and provides recommended technical diagnosis and repair procedures. Apply this procedure to all vehicles in the affected VIN range listed. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla Motors assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.*

Condition

On some right hand drive (RHD) Model S vehicles, the nuts that secure the wires inside the 12V fuse box might not be fully torqued, which could cause warning messages to appear on the instrument cluster.

Correction

Re-torque all nuts inside the 12V fuse box. Replace any missing nuts inside the fuse box.

Required Part(s):	Part Number	Description	Quantity
	If necessary:		
	1011844-00-A	NUT,M5,NYLOK,STEEL,CL8,ZN7UM	As required
	1013272-00-F	FUSEBOX, BATTERY, BASE RC	1
These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.			

Correction Description	Correction	Time
SB-15-17-006 Not Applicable	S011517006	0.00
Re-Torque 12V Fuse Box Nuts	S021517006	0.70
Replace 12V Fuse Box	S031517006	1.25

Procedure

1. Perform steps 1-7 in the "Removal" section in the RHD battery fuse box remove and replace procedure (refer to Service Manual procedure 17012302).
2. Re-torque the nuts that retain the inboard wires and fuses at the RH side of the fuse box (torque 5 Nm).

NOTE: The middle green fuse, fuse F82, is for the air suspension compressor (Figure 1). Vehicles with coil suspension do not have a nut or wire connected to the RH side of fuse F82.

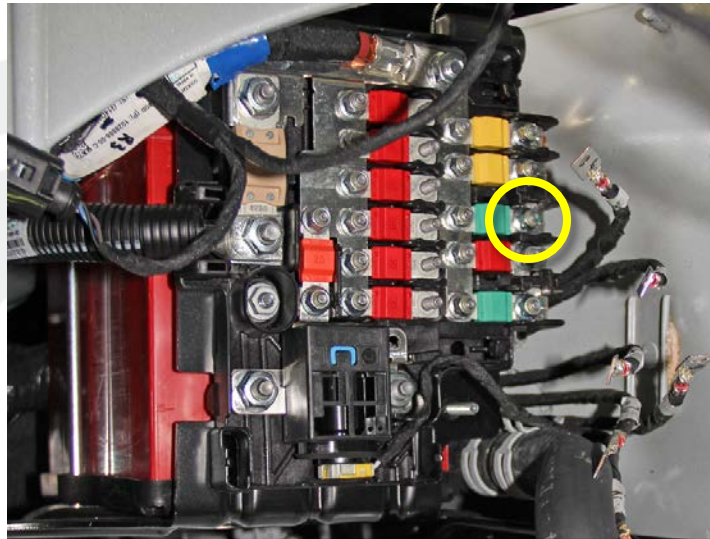


Figure 1

3. Reinstall all components that were removed for access.

NOTE: If any nuts inside the fuse box are missing, replace the nut and torque to the specification in the Service Manual.

NOTE: If any studs in the fuse box are loose or damaged, replace the 12V fuse box (refer to Service Manual procedure 17012302).

Affected VIN(s) Affected RHD Model S vehicles built between approximately October 21, 2014 and February 18, 2015.

NOTE: This is a simplified summary of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

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