



Replace Primary Body Seals

Classification Campaign Bulletin **Section/Group** 11 - Closures **Country/Region** United States

Year 2017 **Model** Model 3 **Version** All

Bulletin Classification: *This campaign bulletin addresses a known non-safety-related condition and provides recommended technical diagnosis and repair procedures. Apply this procedure to all vehicles in the affected VIN range listed. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.*

Condition

Certain Model 3 vehicles have primary body seals that lack slip coat. Raising a window might require additional effort by the regulator motor, and might be falsely identified as a pinch condition.

Correction

Replace all primary body seals.

Correction Description	Correction	Time
SB-17-11-006 Not Applicable	S011711006	0.00
Replace All Primary Body Seals	S021711006	0.45

Required Part(s):	Part Number	Description	Quantity
	1090499-60-C	M3, SEAL, FRONT, BODY, PRIMARY, LH	1
	1090500-60-C	M3, SEAL, FRONT, BODY, PRIMARY, RH	1
	1090510-60-C	M3, SEALS, REAR, BODY, PRIMARY, RH	1
	1090511-60-C	M3, SEALS, REAR, BODY, PRIMARY, LH	1

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.

Procedure

1. Replace the front LH and RH primary body seals (refer to Service Manual procedure 11700302).
2. Replace the rear LH and RH primary body seals (refer to Service Manual procedure 11700502).

Affected VIN(s) Affected Model 3 vehicles built before approximately August 20, 2017.

NOTE: This is a simplified summary of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

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