



Replace Front Window Motor/Regulators Due To Water Ingress

Classification	Repair Bulletin	Section/Group	11 - Closures	Country/Region	United States, Canada
Year	2018	Model	Model 3	Version	All

Bulletin Classification: *This repair bulletin provides instructions and guidelines for a noted condition or a customer concern. The information provided can address a broad range of known or perceived issues with the operation of Tesla vehicles. This bulletin might not be VIN-specific. These instructions assume knowledge of motor vehicle and high voltage electrical component repairs, and should only be executed by trained professionals. Tesla assumes no liability for injury or property damage due to a failure to properly follow these instructions or repairs attempted by unqualified individuals.*

Condition

On some Model 3 vehicles, water might leak inside the motors of both front window motor/regulator assemblies. This might cause the motors to fail and potentially making the front windows inoperable.

Correction

Inspect the vehicle for symptoms related to the Condition. If symptoms are present, replace both front window motor/regulator assemblies with updated parts.

Correction Description	Correction	Time
SB-18-11-006 Not Applicable	S011811006	0.00
Replace LH and RH Front Window Motor/Regulator Assemblies	S021811006	1.2

Required Part(s):	Part Number	Description	Quantity
	1096620-01-F	M3 INTEVA FR LH WINDOW REGULATOR	1
	1096621-01-F	M3 INTEVA FR RH WINDOW REGULATOR	1

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Manual.

Procedure

Replace the LH and RH front window motor/regulator assemblies (refer to Service Manual procedure 11502002).

Affected VIN(s) Affected Model 3 vehicles built between approximately January 10, 2018 and February 26, 2018.

NOTE: This is a simplified summary of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

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