

 Tesla, Inc. Service Bulletin		<h2><i>Inspect Steering Column Dust Cover</i></h2>	
SB-20-32-006 April 2, 2020			
Classification		Section/Group	Mobile Service
Campaign Bulletin		32 - Steering	Cannot Perform
Model Year	Model	Country/Region	Version
2019 - 2020	Model 3	China	Giga Shanghai
<small>The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.</small>			

Campaign Bulletin: This campaign bulletin addresses a known non-safety-related condition and provides recommended technical diagnosis and repair procedures. Apply this procedure to all vehicles in the affected VIN list.

Condition

On some Model 3 vehicles built at Giga Shanghai, the steering column dust cover might have been improperly installed.

Correction

Inspect the vehicle for symptoms related to the condition. If symptoms are present, install the steering column dust cover at the correct location on the steering column shaft.

Correction Description	Correction	Time
SB-20-32-006 Not Applicable	S012032006	0.00
Inspect Steering Column Dust Cover; Adjustment Not Needed	S022032006	0.15
Inspect Steering Column Dust Cover; Adjust Dust Cover	S032032006	0.15

Part Number	Description
Shop Supplies 000-0474-001	THREADLOCKER, LOCTITE 222, PURPLE

Procedure

1. Remove the front aero shield panel (refer to Service Manual procedure 12030102).
2. Look behind the LH side of the front subframe (Figure 1) and inspect the steering column dust cover:
 - If the steering column dust cover is not installed on the steering column shaft joint (Figure 2), continue to step 3.
 - If the steering column dust cover is already installed on the steering column shaft joint (Figure 3):
 - a. Push the cover against the joint to ensure that the cover is fully seated.
 - b. Reinstall all components that were removed for access, and then discontinue this procedure.



Figure 1



✘ Figure 2 – Steering column shaft joint exposed



✔ Figure 3 – Steering column dust cover installed on the steering column shaft joint

3. Slide the steering column dust cover up (Figure 4) and fully seat the cover against the steering column shaft joint (Figure 3).



Figure 4

4. Reinstall all components that were removed for access.