| | esla, Inc. ervice Bulletin | Replace RH Repeater Camera | | |
|-------------------|---|--|----------------------------------|--|
| SB-21-17-007 | | | | |
| December 8, 2021 | | | | |
| Classification | | Section/Group | Mobile Service | |
| Campaign Bulletin | | 17 - Electrical | Can Perform (where permitted) | |
| Model Year | Model | Country/Region | Version | |
| 2020 | Model S, Model X, Model 3 | | All | |
| | nodel year(s) listed are a gene pulletin for a particular vehicle. | ral approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Custo | mer/Vehicle profile to determine | |

Campaign Bulletin: This campaign bulletin addresses a known non-safety-related condition and provides recommended technical diagnosis and repair procedures. Apply this procedure to all vehicles in the affected VIN list.

Condition

On certain Model S, Model X, and Fremont-built Model 3 vehicles, the Printed Circuit Board (PCB) for the RH side repeater camera may lose electrical continuity over time, resulting in premature failure of the camera.

Correction

Replace the RH repeater camera.

| Correction Description | Correction | Time (Model S) | Time (Model X) | Time (Model 3) |
|--|------------|-------------------|-------------------|-------------------|
| Replace RH Repeater Camera To Premature Future Failure | S012117007 | 0.10 | 0.05 | 0.15 |

| | Part Number | Description | Quantity |
|----------------|---------------------------------|---|----------|
| Parts Required | 1642011-00-A | Model S or Model X LAMP ASY, SIDE REPEATER CAMERA, RH | 1 |
| | 1495865-20-C or 1495865-20-D | Model 3 M3 LAMP ASY, SIDE REPEATER CAMERA (RH) | 1 |
| If Needed | 1514878-01-C | Model 3 SIDE REPEATER TRIM - CHROME AERO RIB, RH | 1 |
| | | NOTE: 1495865-20-C or 1495865-20-D comes with the aero rib trim in carbon black. Order this part if the vehicle has a chrome aero rib. | |

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the <u>Parts Catalog</u>.

Shop Supplies Masking tape



Procedure

Replace the RH repeater camera (refer to Service Manual procedure 17403002; Model S, Model X, Model 3).

NOTE - Model 3 Only: The new side repeater camera aero rib trim comes in carbon black. If the vehicle currently has a chrome aero rib trim, replace the cabon black trim on the new camera with chrome:

- 1. Carefully insert a trim tool under the rear edge of the trim, and then separate it from the camera (Figure 1).
- 2. Align the top of the new trim onto the camera, and then apply equal pressure to fully attach the trim onto the camera.



Figure 1

