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### Chemical Modification of Lactose. VII.<sup>1)</sup> Synthesis of 4-O- $\beta$ -D-Idopyranosyl-D-glucopyranose

The title new reducing disaccharide (10) was synthesized starting from 1,6-anhydro-4',6'-O-benzylidene- $\beta$ -lactose (1) *via* selective benzylation, epoxide formation, alkaline cleavage of the epoxide, and removal of the blocking groups. This is the first reported example of isomerization of the secondary hydroxyl groups in the D-galactopyranosyl moiety of lactose.

Reducing disaccharides having structures in which the secondary hydroxyl groups in the D-glucose moiety of lactose are isomerized have been synthesized for a long time. For example, when lactal is oxidized with perbenzoic acid, 4-O- $\beta$ -D-galactopyranosyl-D-mannopyranose is produced in good yield.<sup>2)</sup> The product, later designated epi-lactose, was synthesized by condensation of 1,6-anhydro-2,3-O-isopropylidene- $\beta$ -D-mannopyranose with acetobromo-D-galactopyranose, followed by removal of the blocking groups.<sup>3)</sup> Neolactose, 4-O- $\beta$ -D-galactopyranosyl-D-altropyranose, was also synthesized by Hudson, *et al.*<sup>4)</sup> However, isomerization of those in the D-galactose moiety has not yet been reported in the literature.

In this communication, we wish to report a facile synthesis of the title new reducing disaccharide by a simultaneous isomerization of both 2'- and 3'-OH of lactose.

Selective benzylation of 1,6-anhydro-4',6'-O-benzylidene- $\beta$ -lactose (1),<sup>1)</sup> using 4 molar equivalents of benzoyl chloride in pyridine at  $-20^\circ$ , afforded 1,6-anhydro-2,3,3'-tri-O-benzoyl-4',6'-O-benzylidene- $\beta$ -lactose (2)<sup>1)</sup> (yield 41%). Sulfonylation of 2 yielded the corresponding 2'-sulfonates (3 and 4). 2'-Methanesulfonate (3) (yield 90%), mp  $245-246^\circ$ ,  $[\alpha]_D^{25} +92^\circ$  ( $c=0.9$ ,  $\text{CHCl}_3$ ). NMR ( $\text{CDCl}_3$ )  $\delta$ : 2.96 (3H, s, OMs), 7.00—8.40 (20H, m, aromatic protons). *Anal.* Calcd. for  $\text{C}_{41}\text{H}_{38}\text{O}_{15}\text{S}$ : C, 61.34; H, 4.77. Found: C, 61.25; H, 4.67. 2'-*p*-Toluene-sulfonate (4) (yield 88%), mp  $126-128^\circ$ ,  $[\alpha]_D^{25} +133^\circ$  ( $c=1.1$ ,  $\text{CHCl}_3$ ). NMR ( $\text{CDCl}_3$ )  $\delta$ : 2.13 (3H, s,  $\text{C}_6\text{H}_4\text{CH}_3$ ), 6.70—8.40 (24H, m, aromatic protons). *Anal.* Calcd. for  $\text{C}_{47}\text{H}_{42}\text{O}_{15}\text{S}$ : C, 64.23; H, 4.82. Found: C, 64.02; H, 4.70.

Treatment of 3 or 4 with 1.1 molar equivalents of sodium methoxide in boiling MeOH for 3 hr afforded 1,6-anhydro-4-O-(2,3-anhydro-4,6-O-benzylidene- $\beta$ -D-talopyranosyl)- $\beta$ -D-glucopyranose (5) (yield 50 or 66%, respectively), mp  $235-237^\circ$ ,  $[\alpha]_D^{25} -101^\circ$  ( $c=1.1$ , pyridine). *Anal.* Calcd. for  $\text{C}_{19}\text{H}_{22}\text{O}_9$ : C, 57.87; H, 5.62. Found: C, 57.69; H, 5.60.

Acetylation of 5 with  $\text{Ac}_2\text{O}$  and pyridine gave the corresponding 2,3-diacetate (6) (yield 91%), mp  $189-190^\circ$ ,  $[\alpha]_D^{25} -76.5^\circ$  ( $c=1$ ,  $\text{CHCl}_3$ ). NMR ( $\text{CDCl}_3$ )  $\delta$ : 2.10, 2.14 (6H, s, 2AcO), 7.20—7.60 (5H, m, aromatic protons). *Anal.* Calcd. for  $\text{C}_{23}\text{H}_{26}\text{O}_{11}$ : C, 57.74; H, 5.48. Found: C, 57.54; H, 5.32.

A mixture of 5 with excess aqueous KOH was heated for 3 hr at  $100^\circ$ . After neutralization with glacial AcOH and evaporation of the solvent, the residue was acetylated to afford 2,3-di-O-acetyl-1,6-anhydro-4-O-(2,3-di-O-acetyl-4,6-O-benzylidene- $\beta$ -D-idopyranosyl)- $\beta$ -D-glucopyranose (7) (yield 84%), mp  $217-218^\circ$ ,  $[\alpha]_D^{25} -57^\circ$  ( $c=1.1$ ,  $\text{CHCl}_3$ ). NMR ( $\text{CDCl}_3$ )  $\delta$ : 2.11, 2.13 (12H, s, 4AcO), 7.20—7.70 (5H, m, aromatic protons). *Anal.* Calcd. for  $\text{C}_{27}\text{H}_{32}\text{O}_{14}$ : C, 55.86; H, 5.56. Found: C, 55.99; H, 5.37.

Compound 7 clearly differed from 2,2',3,3'-tetra-O-acetyl-1,6-anhydro-4',6'-O-benzylidene- $\beta$ -lactose<sup>5)</sup> with respect to mp,  $[\alpha]_D$ , infrared (IR) and nuclear magnetic resonance (NMR)

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spectra. Therefore, the epoxide ring of **5** cleaved *trans*-diaxially according to the Fürst-Plattner rule.

Catalytic hydrogenation of **7** over Pd catalyst, followed by acetylation, afforded crystalline 2,3-di-O-acetyl-1,6-anhydro-4-O-(2,3,4,6-tetra-O-acetyl- $\beta$ -D-idopyranosyl)- $\beta$ -D-glucopyranose (**8**) (yield 85%), mp 146—147°,  $[\alpha]_D^{25} -72^\circ$  ( $c=1.2$ ,  $\text{CHCl}_3$ ). NMR ( $\text{CDCl}_3$ )  $\delta$ : 2.04, 2.11, 2.13, 2.14 (18H, s, 6AcO). *Anal.* Calcd. for  $\text{C}_{24}\text{H}_{32}\text{O}_{16}$ : C, 50.00; H, 5.59. Found: C, 50.08; H, 5.67.

Reflux of **8** with titanium tetrachloride in  $\text{CHCl}_3$ , followed by treatment of the product with mercuric acetate in order to replace the chlorine atom introduced by an acetoxyl group, afforded 1,2,3-tri-O-acetyl-4-O-(2,3,4,6-tetra-O-acetyl- $\beta$ -D-idopyranosyl)- $\beta$ -D-glucopyranose (**9**) (yield 50%), mp 173—175°,  $[\alpha]_D^{25} -33^\circ$  ( $c=1.1$ ,  $\text{CHCl}_3$ ). IR  $\nu_{\text{max}}^{\text{Nujol}}$   $\text{cm}^{-1}$ : 3485 (OH). NMR ( $\text{CDCl}_3$ )  $\delta$ : 2.03, 2.08, 2.10, 2.12 (21H, s, 7AcO). *Anal.* Calcd. for  $\text{C}_{26}\text{H}_{36}\text{O}_{18}$ : C, 49.06; H, 5.70. Found: C, 48.89; H, 5.65.

Deacetylation of **9** with sodium methoxide in MeOH yielded the title compound (**10**) (yield 95%) as a hygroscopic, hardly sweet, amorphous powder,  $[\alpha]_D^{25} +31^\circ$  ( $c=1.1$ ,  $\text{H}_2\text{O}$ ). Paper partition chromatography (PPC) by the ascending method: *Rf* 0.43 with 6: 4: 3 (v/v) *n*-BuOH-pyridine- $\text{H}_2\text{O}$ , *Rf* 0.24 with 25: 6: 25 *n*-BuOH-AcOH- $\text{H}_2\text{O}$ , and *Rf* 0.13 with 4: 1: 1 *n*-BuOH-EtOH- $\text{H}_2\text{O}$ . *Anal.* Calcd. for  $\text{C}_{12}\text{H}_{22}\text{O}_{11} \cdot 1/2\text{H}_2\text{O}$ : C, 41.03; H, 6.60. Found: C, 41.07; H, 6.95.

Reflux of a mixture of **10** and one molar equivalent of *p*-toluenesulfonylhydrazide in EtOH for 45 min afforded a hygroscopic crystalline *p*-toluenesulfonylhydrazone (yield 66%), mp 138—139° (decomp.),  $[\alpha]_D^{19} -31^\circ$  ( $c=1$ , pyridine).

Acidic hydrolysis of **10** gave glucose and idose<sup>6)</sup> which were identified with authentic samples by PPC (the ascending method): *Rf* 0.42 (glucose) and 0.55 (idose) with 6: 4: 3 (v/v) *n*-BuOH-pyridine- $\text{H}_2\text{O}$ , *Rf* 0.26 (glucose) and 0.34 (idose) with 25: 6: 25 *n*-BuOH-AcOH- $\text{H}_2\text{O}$ , *Rf* 0.20 (glucose) and 0.30 (idose) with 4: 1: 1 *n*-BuOH-EtOH- $\text{H}_2\text{O}$ .

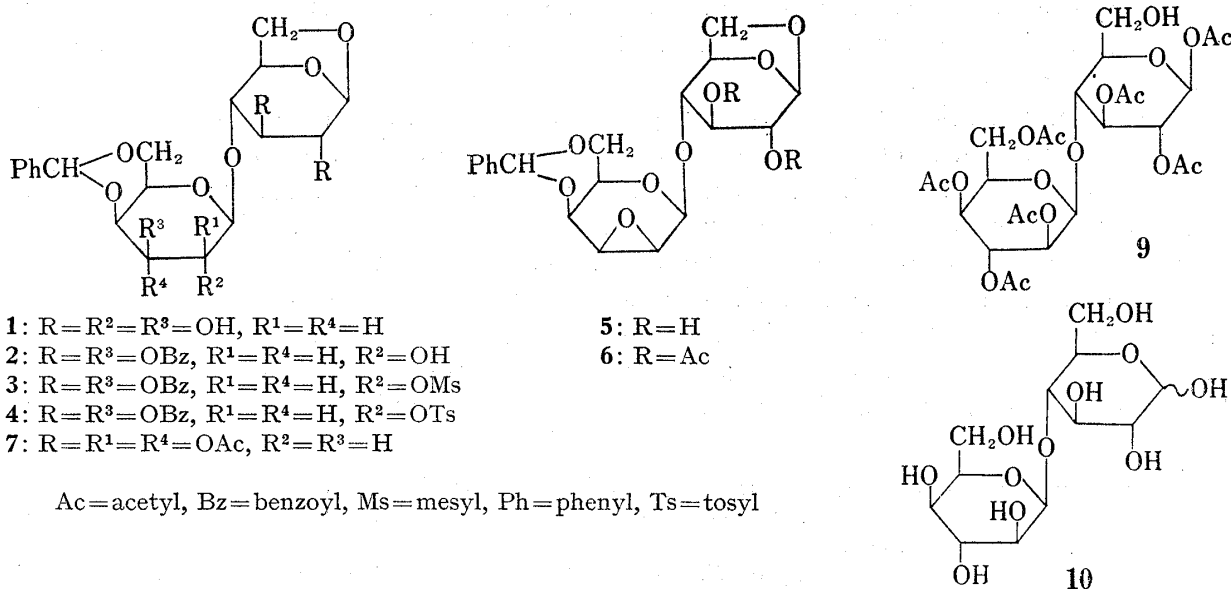


Chart 1

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