## SYNTHESIS OF 8-EPI-KIFUNENSINE

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 $8-\underline{epi}$ -Kifunensine(2) has been synthesized from D-glucose by a route involving a double cyclization of 7 as a key step.

KEYWORDS 8-epi-kifunensine; polyhydroxylated piperidine; 4,5-dioxoimidazolidine;  $\alpha$ -glucosidase inhibitor; D-glucose

The pronounced glycosidase inhibitory activities of polyhydroxylated piperidines have stimulated considerable interest in studies of their biological and pharmacological properties. In the preceding papers,  $^{1,2)}$  we reported the structure and synthesis of kifunensine( $\underline{1}$ ) isolated from an actinomycete as an immunomodulating substance with  $\alpha$ -mannosidase inhibitory activity. Kifunensine( $\underline{1}$ ) corresponds structurally to a cyclic oxamide derivative of 1-amino-substituted mannojirimycin( $\underline{3}$ ). This unique structure of  $\underline{1}$  has further prompted us to exploit the synthesis of 8-epi-kifunensine( $\underline{2}$ ) which is related similarly to nojirimycin( $\underline{4}$ ), a representative of  $\alpha$ -glucosidase inhibitors. Herein we report its synthesis from D-glucose.

We demonstrated in a preceding paper <sup>2)</sup> that the bicyclic piperidine-dioxoimidazolidine ring system of kifunensine(1) can be constructed via a double cyclization of oxamide-aldehyde 5 to 6. We anticipated that 8-epi-kifunensine(2) could be synthesized by a route involving a similar cyclization process as a key step. In executing this approach, we needed the oxamide derivative 7a of 5-amino-5-deoxy-D-glucose (nojirimycin(4)). The required derivative 7a would exist in equilibrium with its furanose form 7b, whose 1,2-0-isopropylidene derivative 14 (see Chart 1) could be prepared from 1,2-0-isopropylidene-5-amino-5-deoxy-D-glucofuranose (8), previously prepared by Tsuda et al. as an intermediate for their synthesis of nojirimycin (4).

After that procedure, we prepared 8 as a mixture with its 5-epimer 9. Acylation of the mixture with carbobenzyloxy chloride (NaOH/aqueous dioxane, 0°C, r.t.) gave, after chromatography on silica gel, the carbobenzyloxy(Cbz) derivative 10 in 19.7% yield (5-epimer 11, 7.4%). Removal of the Cbz group in 10 by

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hydrogenolysis ( $H_2$ (3 atm)/10% Pd-C/MeOH), followed by silylation with bis(trimethylsily1)acetamide (THF, r.t.) and subsequent acylation with EtOCOCOC1 (THF, 0°C) gave, after acidic treatment (1N AcOH), compound 12 in 97.0% yield. Alternatively, 12 was prepared directly from the mixture of 8 and 9 by the same acylation with EtOCOCOC1 and chromatography on silica gel in 31.2% yield (5-epimer 13,6) 12.5%). Ammonolysis of 12 (2.4N NH<sub>3</sub>-MeOH, r.t.) yielded the requisite intermediate 14 (100%).

Pursuing our initial approach, after removal of the acetonide protecting group in  $\frac{14}{1}$  (75% TFA-H<sub>2</sub>O, O°C), we investigated cyclization of the resulting furanose  $\frac{7}{1}$  (an anomeric mixture, ca 1:1; 76.9%) with NH<sub>3</sub> according to the procedure used for the synthesis of kifunensine. Despite all our efforts, however, the reaction never went to completion for reasons not well understood. On the other hand, when this cyclization was examined using MeNH<sub>2</sub> (40% MeNH<sub>2</sub>-H<sub>2</sub>O, r.t., 6h), 15 was formed along with its diastereomer 16 (40.5% total yield). These products were characterized after derivatization to the tetra acetates 17 and 18 and separation by silica gel chromatography (17, 59.4%; 18, 23.8%). The configuration of 8a-H was assigned S for 17 and R for 18 on the basis of the J<sub>8,8a</sub> values of 2Hz (8,8a-cis) for 17 and 9Hz (8,8a-trans) for 18 in their H NMR spectra. Deacylation of each compound with 1N NaOH gave N1-methyl-8-epi-kifunensine (15) (85.1%) and its diastereomer 16 (63.2%), respectively.

For the synthesis of  $\underline{2}$ , we then exploited the reaction of  $\underline{7}$  with an appropriate benzylamine and removal of the benzyl group. Thus  $\underline{7}$  was allowed to react with 2,4-dimethoxybenzylamine (1.5 eq/MeOH, r.t., 3 d) to afford, as expected, the desired cyclization product  $\underline{19}$  in 24.8% yield as the single diastereomer. The configuration of 8a-H appeared to be S on the  $^1$ H NMR evidence ( $J_{8,8a}$ =1Hz (8,8a-cis)). The low yield is mainly due to the very slow reaction which may arise for a steric reason. The stereoselectivity may also be attributable to the bulkiness of the benzylamine. Oxidative removal of the benzyl group in  $\underline{19}$  ( $K_2S_2O_8/Na_2HPO_4/40\%$  MeCN-H<sub>2</sub>O, reflux) provided in 93.6% yield 8-epi-kifunensine ( $\underline{2}$ ), whose structure was confirmed by X-ray crystal analysis (Fig.1).

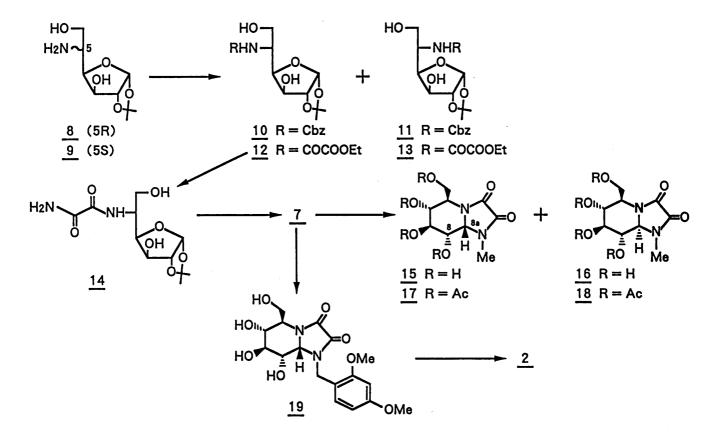


Chart 1

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We have thus completed the synthesis of 8-epi-kifunensine (2) by adopting the double cyclization approach. 8-epi-Kifunensine(2) showed an inhibitory activity with an  $IC_{50}$  of 2.2 x  $10^{-4}$ M against  $\alpha$ -glucosidase (yeast).

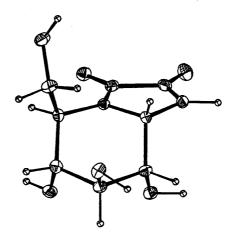


Fig.1. Molecular Structure of 2 by an ORTEP Drawing

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  6) Selected physical data of 10, 11, and 13. 10: oil; [α], +32.2°(c 1.0, CHCl<sub>2</sub>) (1it:oil, [α], +25.5°(c 1): A. Vasella, R. Voeffray, Helv. Chim. Acta, 65, 1134 (1982)). 11: mp 140-141°C; [α], -24.5°(c 0.5, CHCl<sub>2</sub>); FABMS m/z 354 (M+H). 13: amorpous powder; FABMS m/z 320 (M+H); H NMR (CD<sub>2</sub>0D) δ5.87(d, J-4Hz, 1H), 4.51(d, J-4Hz, 1H), 4.40-4.26(m, 4H), 4.12(br s, 1H), 3.75-3.65(m, 2H).

  7) Selected physical data of the intermediates for 2. 12: mp 164-165°C; FABMS m/z 320 (M+H); H NMR (CD<sub>2</sub>0D) δ5.89(d, J-4Hz, 1H), 4.50(d, J-4Hz, 1H), 4.40-4.22(m, 4H), 4.16(br s, 1H). 14: amorphous powder; FABMS m/z 291 (M+H); H NMR (CD<sub>2</sub>0D) δ5.89(d, J-4Hz, 1H), 4.50(d, J-4Hz, 1H), 4.29-4.08(m, 3H), 3.85-3.70(m, 2H). 7: amorphous powder; FABMS m/z 251 (M+H); H NMR (D<sub>2</sub>0) δ5.39(d, J-4Hz, 0.5H), 5.10(s, 0.5H), 4.30-3.95(m, 4H), 3.85-3.56(m, 2H). 19: amorphous powder; [α], +50.4°(c 0.5, McOH); FABMS m/z 383 (M+H); H NMR (Me, SO-d, -D<sub>2</sub>0) δ4.88(d, J-1Hz, 1H), 4.77(d, J-15Hz, 1H), 4.20(dd, J-6,6Hz, 1H), 4.12(d, J-15Hz, 1H), 4.03(dd, J-1,3Hz, 1H), 3.90(dd, J-3,3Hz, 1H).

  8) Selected physical data of 15, 16, 17, and 18. 15: mp 259-260°C; [α], -67.6°(c 0.5, H<sub>2</sub>0); FABMS m/z 247 (M+H); H NMR (D<sub>2</sub>0) δ5.38(d, J-2Hz, 1H), 4.50(dd, J-5,9Hz, 1H), 4.23(dd, J-3,3Hz, 1H), 4.28(dd, J-5,13Hz, 1H), 3.793(dd, J-5,12Hz, 1H), 4.78(dd, J-2,3Hz, 1H), 4.23(dd, J-3,3Hz, 1H), 4.28(dd, J-5,13Hz, 1H), 3.793(dd, J-11Hz, 1H); 4.78(dd, J-5,13Hz, 1H), 4.78(dd, J-5,13Hz, 1H), 3.793(dd, J-1Hz, 1H), 4.78(dd, J-5,13Hz, 1H), 4.78(dd, J-5,13Hz, 1H), 3.793(dd, J-11Hz, 1H); 4.78(dd, J-5,10Hz, 1H), 4.78(dd, J-5,10Hz, 1H), 4.18(dd, J-5,11Hz, 1H); 18: mp 280°C; [α], -61.0°(c 0.1, CHCl<sub>2</sub>); FABMS m/z 415 (M+H); H NMR (CD<sub>2</sub>0) δ5.33-5.22(m, 2H), 5.79(d, J-2Hz, 1H), 4.92(m, 1H), 4.78(dd, J-5,10Hz, 1H), 4.78(dd,

  - using anisotropic temperature factors to R=0.061 for 908 reflections used (Fo $\geq$  3 $\sigma$ (Fo)). Details will be reported in a forthcoming full paper.

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