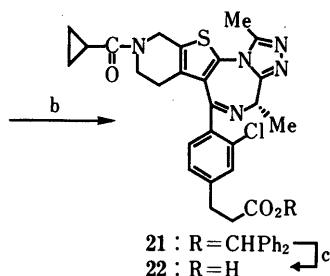
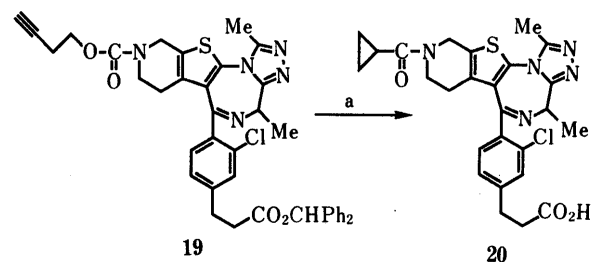


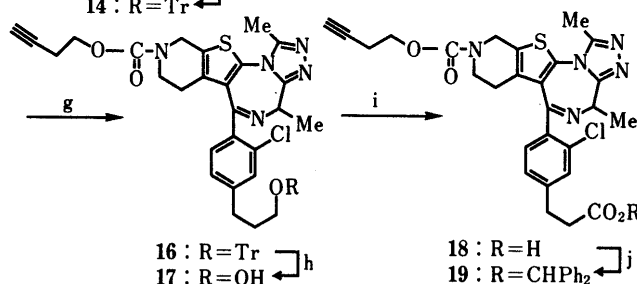
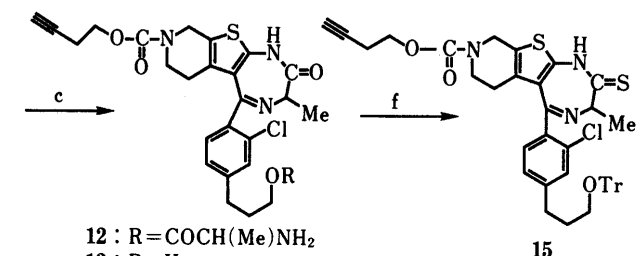
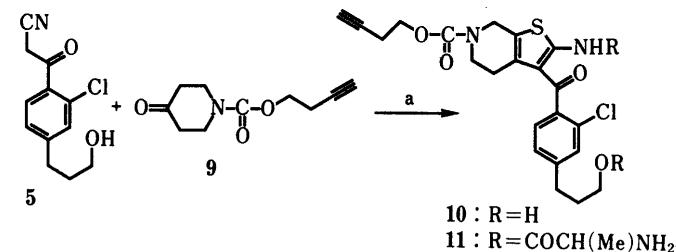
a, ClCO₂Ph-pyridine/CH₂Cl₂, r.t. b, 4-hydroxypiperidine, 110°C,
98% based on 6. c, DMSO-(COCl)₂-NEt₃/CH₂Cl₂, -50°C—r.t., 91%.

Chart 2



a, (1) 8 N NaOH/MeOH, reflux. (2) cyclopropanecarbonyl chloride-pyridine/CHCl₃,
0°C, 44%. b, (1) Ph₂CHN₂/CHCl₃, (2) optical resolution by ChiraSpher, 19%.
c, TFA/CH₂Cl₂, 0°C, quant.

Chart 4



a, NEt₃, S/DMF, 50°C, 72%. b, NH₂CH(Me)COCl.HCl/CHCl₃, r.t.
c, AcOH/pyridine-toluene, reflux. d, KOH/MeOH, r.t. e, TrCl-NEt₃/toluene, reflux,
56% based on 10. f, Lawesson's reagent/DME, 80°C, 70%.
g, CH₃CONHNH₂/dioxane, reflux, 37%. h, TFA/CH₂Cl₂, 0°C, 58%.
i, PDC/DMF, r.t. j, Ph₂CHN₂/CHCl₃, 70% based on 17. Tr = trityl

Chart 3

conditions. We developed butynyl carbamate as a group satisfying these conditions.⁶⁾ The *N*-protected α -unsubstituted ketone was easily synthesized by condensation of 4-hydroxypiperidine with 3-butyne phenyl carbonate **7** followed by Swern oxidation (dimethylsulfoxide (DMSO)-(COCl)₂-NEt₃/CH₂Cl₂, -50°C—room temperature) (Chart 2).

Preparation of Subgoal 19 α -Cyano acetophenone **5** and the protected piperidone **9** thus obtained were converted to subgoal **19** as shown in Chart 3.⁷⁾ The 2-amino-3-benzoyl thiophene **10** was prepared by reaction of the two with sulfur in the presence of triethylamine. Introduction of the 2-aminoketone moiety into **10** was easily performed by reacting it with alanine acid chloride. The ring closure of **11** to **12** was carried out by refluxing an equimolar mixture of **11** and AcOH in pyridine-toluene

solution with azeotropic removal of water. The diazepine esterified with alanine **12** was unstable under the usual conditions for thioamide preparation (P₂S₅/1,2-dimethoxyethane (DME), Lawesson's reagent⁸⁾/dichloroethane, etc.). Thus, the protection of the alcohol moiety of **13** was altered to a trityl group. The alanine moiety of **12** was cleaved under mild basic conditions (KOH/MeOH, room temperature). Tritylation of the alcohol was carried out under the usual conditions (tritylchloride-triethylamine/toluene, reflux) and the amide group of the trityl protected compound **14** was converted to the thioamide without decomposition (Lawesson's reagent/DME, 80°C). The reaction of the thioamide **15** with acetyl hydrazine in refluxing dioxane gave triazolodiazepine **16** in 37% yield. The trityl group was removed by acid treatment trifluoroacetic acid (TFA)/CH₂Cl₂, 0°C) to give **17**. Our first attempt at oxidation of the alcohol moiety in **17** using manganese dioxide was a failure, because the methylene at position 2 is easily oxidized under the conditions employed⁶⁾ (10 eq MnO₂/CH₃CN, room temperature). This oxidative process leading to **18** was achieved by employment of pyridinium dichromate (PDC) as the oxidant without accompanying side reactions. The crude residue was used for the next step after purification on a short column to remove the chromium residue. The carboxylic acid **18** was esterified with diphenyldiazomethane and was purified by column chromatography to give **19** in 70% yield.

Preparation of Hapten 22 The protecting group of **19** was removed under basic conditions (8 N NaOH/MeOH, reflux). Deprotection of the diphenyl methyl ester occurred concurrently under these conditions. The cyclopropane carbonyl group was introduced into the above compound (cyclopropanecarbonyl chloride-pyridine/CHCl₃, 0°C) and the racemic compound was resolved to obtain optically pure **21** on a column of ChiraSpher, after esterification by diphenyldiazomethane treatment. The optically active **21** was treated with TFA in cold dichloromethane to give **22** (Chart 4).

Experimental

General Methods Reagents and solvents were purchased from usual commercial sources. Silica gel (Kiesel gel 60, Merck) was used for column chromatography and silica gel (Kiesel gel 60 F₂₅₄, Merck) for analytical thin layer chromatography (TLC). Melting points were measured on a Yanagimoto micro melting apparatus and are uncorrected. Proton nuclear magnetic resonance (¹H-NMR) spectra were recorded on a JEOL FX-100 (100 MHz) or Varian Unity 400 (400 MHz) spectrometer, and chemical shifts are expressed in ppm downfield from tetramethylsilane (TMS) as an internal reference. Abbreviations are as follows: s, singlet; d, doublet; t, triplet; q, quartet; m, multiplet; br, broad peak. Infrared (IR) spectra were obtained on a Hitachi 260-30 IR spectrometer. Mass spectra (MS) were obtained on a JEOL JMS-HX100 mass spectrometer.

2-Chloro-4-(3-hydroxypropyl)benzotrile (2) A solution of the ester **1** (89.2 g, 0.38 mol) in EtOH (1 l) was treated with NaBH₄ (71.0 g, 1.88 mol) and this mixture was heated under reflux for 30 min, then poured into saturated aqueous NH₄Cl and extracted with CH₂Cl₂. The extract was dried (MgSO₄), filtered and concentrated. The residue was purified by column chromatography (30% AcOEt/hexane) to give the alcohol **2** as a yellow oil (70 g, 98%). **2**: MS (Pos, field desorption (FD)) *m/z* 195 (M⁺). IR (neat): 3400, 3440, 3360, 2220, 1590 cm⁻¹. ¹H-NMR (90 MHz, CDCl₃) δ: 1.5–2.2 (m, 3H), 2.4–2.9 (m, 2H), 3.76 (t, *J*=8 Hz, 2H), 7.16 (dd, *J*=2, 8 Hz, 1H), 7.32 (d, *J*=2 Hz, 1H), 7.52 (d, *J*=8 Hz, 1H).

2-Chloro-4-(3-methoxymethoxypropyl)benzotrile (3) MOMCl (172.0 g, 1.7 mol) was added dropwise to a mixture of **2** (210 g, 1.08 mol) and diisopropylethylamine (258.5 g, 2 mol) in dichloromethane (1.5 l). The reaction mixture was diluted with CH₂Cl₂ and washed with H₂O. The organic layer was dried (MgSO₄), filtered and concentrated. The residue was purified by column chromatography (9:1→1:4 hexane/AcOEt) to give **3** (189 g, 73%) as a yellow oil. **3**: MS (Pos, FD) *m/z* 239 (M⁺). IR (neat): 3430, 2220, 1595 cm⁻¹. ¹H-NMR (90 MHz, CDCl₃) δ: 1.7–2.1 (m, 2H), 2.5–2.9 (m, 2H), 3.36 (s, 3H), 3.52 (t, *J*=8 Hz, 2H), 4.6 (s, 2H), 7.12 (dd, *J*=2, 8 Hz, 1H), 7.3 (d, *J*=2 Hz, 1H), 7.52 (d, *J*=8 Hz, 1H).

2-Chloro-4-(3-hydroxypropyl)cianoacetophenone (5) CH₃CN (21 ml, 0.40 mol) was added to a solution of LDA prepared from 1.6 M *n*-BuLi (254 ml, 0.41 mol) and diisopropylamine (57 ml, 0.41 mol) in THF (300 ml) at -70 °C, and the reaction mixture was stirred at this temperature for 30 min. Then **3** (65.1 g, 0.27 mol) in THF (150 ml) was added dropwise to this mixture at -70 °C and stirring was continued at -70 °C for 30 min. The reaction mixture was poured into saturated NH₄Cl and extracted with AcOEt. The extract was dried (MgSO₄), filtered and concentrated. The green-gray-colored oil obtained (76.6 g) was used in the next step without further purification. A mixture of **4** (76.6 g) and concentrated HCl (80 ml) in MeOH (450 ml) was stirred at 50 °C for 15 min. The reaction mixture was poured into saturated NaCl and extracted with CH₂Cl₂. The extract was dried (MgSO₄), filtered and concentrated. The residue was purified by column chromatography (1:1 hexane/AcOEt) to give **5** (51 g, 78%) as a yellow oil. **5**: IR (neat): 3400, 2920, 2180, 1690, 1590 cm⁻¹. ¹H-NMR (90 MHz, CDCl₃) δ: 1.7–2.1 (m, 3H), 2.6–2.9 (m, 2H), 3.66 (t, *J*=8 Hz, 2H), 4.16 (s, 2H), 7.2 (dd, *J*=2, 8 Hz, 1H), 7.3 (d, *J*=2 Hz, 1H), 7.6 (d, *J*=8 Hz, 1H).

N-(3-Butyloxycarbonyl)-4-hydroxypiperidine (8) Phenyl chloroformate (45 ml, 0.36 mol) was added to a mixture of 3-butyln-1-ol (25 g, 0.36 mol) and pyridine (30 ml, 0.37 mol) in CH₂Cl₂ at room temperature. The reaction mixture was diluted with AcOEt and washed with H₂O. The extract was dried (MgSO₄), filtered and concentrated, and the residue was used in the next step without further purification. A mixture of this residue and 4-hydroxypiperidine (36.0 g, 0.36 mol) was heated at 110 °C for 30 min. After the reaction, the residue was purified by column chromatography (2:1→1:2 hexane/AcOEt) to give **8** (63.3 g, 98% based on 3-butyln-1-ol). **8**: MS (DI-EI) *m/z* 197 (M⁺), 179. IR (neat) 3400, 3280, 2920, 1670, 1430 cm⁻¹. ¹H-NMR (90 MHz, CDCl₃) δ: 1.1–1.9 (m, 4H), 2.02 (t, *J*=2 Hz, 1H), 2.4 (br s, 1H), 2.54 (dt, *J*=2, 8 Hz, 2H), 2.9–3.3 (m, 4H), 3.6–4.04 (m, 5H), 4.16 (t, *J*=8 Hz, 2H).

N-(3-Butyloxycarbonyl)-4-piperidone (9) DMSO (76 ml, 1.07 mol) was slowly added to a solution of oxalyl chloride (65 ml, 0.75 mol) in CH₂Cl₂ (1.5 l) at -70 °C. The mixture was stirred at -50 °C for 30 min and re-cooled to -70 °C. Then the alcohol **8** (63.3 g, 0.35 mol) in CH₂Cl₂ (500 ml) was slowly added. The reaction mixture was allowed to warm to -50 °C, after which triethylamine (250 ml, 1.79 mol) was slowly added and the reaction mixture was allowed to warm to room temperature. The reaction mixture was poured into H₂O and extracted with CH₂Cl₂. The extract was dried (MgSO₄), filtered and concentrated. The residue was purified by column chromatography (4:1→1:1 hexane/AcOEt) to give

9 (57.3 g, 91%) as a pale yellow oil. **9**: MS (DI-EI) *m/z* 196 (M⁺). IR (neat): 1690, 1470, 1430 cm⁻¹. ¹H-NMR (90 MHz, CDCl₃) δ: 2.02 (t, *J*=2 Hz, 1H), 2.3–2.7 (m, 6H), 3.78 (t, *J*=8 Hz, 4H), 4.25 (t, *J*=8 Hz, 2H).

2-Amino-3-(2-chloro-4-(3-hydroxypropyl)benzoyl)-6-(3-butyloxy)-4,5,6,7-tetrahydrothieno[2,3-*c*]pyridine (10) Triethylamine (61 g, 0.60 mol) was added to a mixture of the ketone **9** (111.5 g, 0.59 mol), sulfur (18.9 g, 0.59 mol) and **5** (140 g, 0.59 mol) in dimethylformamide (DMF) (400 ml). The reaction mixture was stirred at 50 °C for 1 h and then concentrated with aid of a vacuum pump. The residue was purified by column chromatography (1:1 hexane/AcOEt) to give **10** (189 g, 72%) as a yellow solid. **10**: MS (Pos, FD) *m/z* 447 (M⁺). IR (neat): 3300, 3000, 1680, 1570, 1430 cm⁻¹. ¹H-NMR (90 MHz, CDCl₃) δ: 1.6–2.1 (m, 2H), 1.9 (t, *J*=2 Hz, 1H), 2.3–2.8 (m, 4H), 3.4 (t, *J*=8 Hz, 2H), 3.64 (t, *J*=8 Hz, 2H), 4.16 (t, *J*=8 Hz, 2H), 4.34 (br s, 2H), 7.1 (br s, 1H), 7.2 (br s, 1H), 7.39 (br s, 1H).

2-(2-Aminopropionylamino)-3-(2-chloro-4-(3-allyloxypropyl)benzoyl)-6-(3-butyloxy)carbonyl)-4,5,6,7-tetrahydrothieno[2,3-*c*]pyridine (11) Ala(OCl)₂·HCl (335 g, 2.5 mol) was added portionwise to a solution of **10** (189 g, 0.42 mol) in CHCl₃ (2 l) at room temperature. The reaction mixture was concentrated, neutralized with saturated NaHCO₃, and extracted with CH₂Cl₂. The extract was dried (MgSO₄), filtered and concentrated to give **11** (247 g) as a brown oil. **11**: MS (Pos, FD) *m/z* 589 (M⁺). IR (neat): 3000, 1670, 1590 cm⁻¹. ¹H-NMR (90 MHz, CDCl₃) δ: 1.0–1.7 (m, 6H), 1.7–2.35 (m, 5H), 2.35–3.0 (m, 4H), 4.2–4.6 (m, 2H), 4.6–4.9 (m, 2H), 4.9–5.3 (m, 4H), 5.3–5.6 (m, 2H), 7.13 (s, 3H).

3-Methyl-5-(2-chloro-4-(3-allyloxypropyl)phenyl)-8-(3-butyloxy)carbonyl)-6,7,8,9-tetrahydro-1*H*,3*H*-pyrido[4',3':4,5]thieno[3,2-*f*][1,4]-diazepin-2-one (12) A solution of crude **11** (247 g) in a mixture of pyridine (500 ml), AcOH (150 ml), and toluene (3 l) was heated under reflux for 1.5 h in a flask fitted with a Dean-Stark head. The mixture was then concentrated under reduced pressure to give **12** (290 g) as a brown oil. **12**: MS (Pos, FD) *m/z* 571 (M⁺). IR (neat): 3000, 1680, 1580 cm⁻¹. ¹H-NMR (90 MHz, CDCl₃) δ: 1.0–1.6 (m, 5H), 1.64 (d, *J*=7 Hz, 3H), 1.96 (t, *J*=2 Hz, 1H), 1.7–2.2 (m, 4H), 2.3–2.8 (m, 4H), 2.9–3.3 (m, 1H), 3.3–4.0 (m, 3H), 4.0–4.3 (m, 4H), 4.3–4.9 (m, 2H), 7.0–7.4 (m, 3H).

3-Methyl-5-(2-chloro-4-(3-hydroxypropyl)phenyl)-8-(3-butyloxy)carbonyl)-6,7,8,9-tetrahydro-1*H*,3*H*-pyrido[4',3':4,5]thieno[3,2-*f*][1,4]-diazepin-2-one (13) A mixture of crude **12** (290 g) and NaOH (57 g, 1.43 mol) in EtOH (1 l) was stirred at room temperature for 1.5 h, then filtered through Celite. The filtrate was acidified with dilute HCl, neutralized with saturated NaHCO₃ and brine-extracted with CHCl₃. The extract was dried (MgSO₄), filtered and concentrated. The brown oil obtained (199 g) was used in the next step without further purification.

3-Methyl-5-(2-chloro-4-(3-trityloxypropyl)phenyl)-8-(3-butyloxy)carbonyl)-6,7,8,9-tetrahydro-1*H*,3*H*-pyrido[4',3':4,5]thieno[3,2-*f*][1,4]-diazepin-2-one (14) A mixture of crude **13** (199 g), trityl chloride (167 g, 0.6 mol), triethylamine (81 g, 0.8 mol), and toluene (1.3 l) was heated under reflux for 1 h. Further portions of trityl chloride (139 g, 0.5 mol) and triethylamine (50.5 g, 0.5 mol) were then added to drive the reaction to completion. The reaction mixture was poured into H₂O and extracted with CHCl₃. The extract was dried (MgSO₄), filtered and concentrated. The residue was purified by column chromatography (1:1 hexane/AcOEt) to give **14** (176 g, 56% based on **10**) as a brown oil. **14**: MS (Pos, FD) *m/z* 742 (M⁺). IR (neat): 3000, 1675 cm⁻¹. ¹H-NMR (90 MHz, CDCl₃) δ: 1.74 (d, *J*=7 Hz, 3H), 1.4–2.2 (m, 5H), 2.3–2.9 (m, 4H), 3.07 (t, *J*=7 Hz, 2H), 3.0–3.3 (m, 1H), 3.5–3.9 (m, 1H), 3.86 (q, *J*=7 Hz, 1H), 4.16 (t, *J*=7 Hz, 2H), 4.5 (ABq, *J*=18 Hz, 2H), 6.8–7.6 (m, 18H), 8.4–8.8 (br s, 1H).

3-Methyl-5-(2-chloro-4-(3-trityloxypropyl)phenyl)-8-(3-butyloxy)carbonyl)-6,7,8,9-tetrahydro-1*H*,3*H*-pyrido[4',3':4,5]thieno[3,2-*f*][1,4]-diazepin-2-thione (15) A solution of **14** (176 g, 0.24 mol) and Lawesson's reagent (56.35 g, 0.14 mol) in DME (800 ml) was heated at 80 °C for 1.5 h. The reaction mixture was concentrated, and the residue was dissolved in a small amount of CHCl₃. Silica gel was added to this solution and the solvent was pumped off. This silica gel-absorbed reaction mixture was purified by column chromatography (1:5→1:1 AcOEt/hexane) to give **15** (126 g, 70%) as a brown oil. **15**: ¹H-NMR (90 MHz, CDCl₃) δ: 1.9 (d, *J*=7 Hz, 3H), 1.6–2.3 (m, 5H), 2.3–3.2 (m, 4H), 3.6 (t, *J*=7 Hz, 2H), 3.4–3.9 (m, 3H), 4.16 (t, *J*=7 Hz, 2H), 4.5 (ABq, *J*=18 Hz, 2H), 6.8–7.6 (m, 18H).

3-(3-Butyloxy)carbonyl)-6-(2-chloro-4-(3-trityloxypropyl)phenyl)-8,11-dimethyl-2,3,4,5-tetrahydro-8*H*-pyrido[4',3':4,5]thieno[3,2-*f*][1,2,4]-triazolo[4,3-*a*][1,4]diazepine (16) A mixture of the thioamide **15** (126 g,

