Orally Active Cephalosporins. IV.¹⁾ Synthesis, Antibacterial Activity and Oral Absorption of 3-(1*H*-1,2,3-Triazol-4-yl)thiomethylthio-cephalosporins

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The synthesis, antibacterial activity and oral absorption of 3-(1*H*-1,2,3-triazol-4-yl)thiomethylthio-3-cephem-4-carboxylic acids with various C-7 side chains (2) are described. The (1*H*-1,2,3-triazol-4-yl)thiomethylthio C-3 side chain was found to be an effective substituent for good oral absorption of cephalosporins with some C-7 side chains.

Keywords cephalosporin; (1,2,3-triazol-4-yl)thiomethylthio group; synthesis; antibacterial activity; oral absorption; cefatrizine

Inspection of the structural formulas of orally absorbable cephalosporins reveals that they have a relatively small substituent at the C-3 position of the cephem nucleus, except for cefatrizine.²⁾ Cefatrizine has a larger C-3 side chain including 1,2,3-triazole (Fig. 1). Replacement of 1,2,3-triazole of cefatrizine with other heteroaromatic rings such as imidazole and tetrazole decreased the oral absorbability.³⁾ These results suggested that a 1,2,3-triazole moiety plays an important role in good oral absorption. This suggestion prompted us to conduct extensive syntheses of cephalosporins possessing 1,2,3-triazole in the C-3 side chain. We finally obtained a new orally active cephalosporin, 7β -[(Z)-2-(2-aminothiazol-4-yl)-2-hydroxyiminoacetamido]-3-(1H-1,2,3-triazol-4-yl)thiomethylthio-3-cephem-4-carboxylic

Fig. 1. Cefatrizine

Fig. 2. 3-(1H-1,2,3-Triazol-4-yl)thiomethylthio-cephalosporins (1 and 2a-k)

(i) NaOMe / DMF-MeOH; (ii) 4 / DMF; (iii) CF₃CO₂H / anisole / CH₂Cl₂; (iv) 1) TrCl / pyridine,

2) PCl₅ / pyridine, 3) 1,3-butanediol.

Tr = triphenylmethyl, BH = diphenylmethyl

Chart 1

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(i) N-methylmorpholine / $\text{Cl}_2\text{PO}_2\text{Ph}$ / CH_2Cl_2 ; (ii) DCC / CH_2Cl_2 ; (iii) AlCl $_3$ / anisole / CH_3NO_2 ; (iv) 1) HCO $_2\text{H}$ / H_2O , 2) AlČl $_3$ / anisole / CH_3NO_2 ; (v) CF $_3\text{CO}_2\text{H}$ / anisole / CH $_2\text{Cl}_2$.

DCC = N, N'-dicyclohexylcarbodiimide, Boc = tert-butoxycarbonyl

Chart 2

TABLE I. In Vitro Antibacterial Activity of Cephalosporins (2a-k and 1)

Organism	MIC (μg/ml)											
Organish	2a	2 b	2c	2d	2e	2f	2g	2h	2i	2j	2k	1
Staphylococcus aureus FDA 209P JC-1	0.8	6.3	12.5	12.5	3.1	0.1	0.8	0.05	25	0.2	0.1	0.2
S. aureus Smith	1.6	12.5	12.5	12.5	3.1	0.1	1.6	0.05	50	0.2	0.1	0.2
S. aureus SR3131	100	>100	>100	>100	100	50	50	25	100	25	25	12.5
S. epidermidis ATCC14990	1.6	6.3	6.3	6.3	3.1	0.1	0.8	0.1	12.5	0.4	0.1	0.2
Streptococcus pyogenes C-203	0.006	0.05	0.1	0.1	0.1	0.02	0.02	0.02	3.1	0.4	0.02	0.006
S. pneumoniae Type 1	0.01	0.2	0.2	0.2	0.1	0.05	0.02	0.02	6.3	0.01	0.02	0.000
Escherichai coli H	0.1	0.02	0.05	0.2	0.02	0.03	0.1	3.1	1.6	0.03	1.6	0.02
E. coli NIHJ JC-2	0.8	0.4	0.8	0.8	0.4	3.1	0.8	50	25	3.1	12.5	0.03
E. coli EC-14	0.4	0.1	0.2	0.4	0.1	0.8	0.4	12.5	12.5	1.6	3.1	0.2
E. coli SR377	1.6	3.1	3.1	3.1	0.8	>100	12.5	>100	>100	12.5	> 100	1.6
Klebsiella pneumoniae SR1	0.1	0.02	0.05	0.1	0.02	0.4	0.2	6.3	6.3	0.8	> 100 1.6	
Proteus mirabilis PR-4	0.05	0.006	0.01	0.01	< 0.003	0.1	0.2	3.1	25	0.8	0.8	0.1
P. vulgaris CN-329	0.02	0.006	0.006	0.01	< 0.003	0.1	0.1	12.5	>100	12.5	25	0.05
Morganella morganii SR9	0.1	0.02	0.000	0.01	0.003	12.5	3.1	>100	>100	25		0.2
Enterobacter cloacae SR233	0.8	0.4	0.4	0.2	0.01	> 100	12.5	> 100	>100	25 50	> 100	0.1
Serratia marcescens ATCC13880	0.8	0.4	0.4	0.8	0.2	>100	50	> 100	>100		>100	0.8
Pseudomonas aeruginosa ATCC25619	100	50	3.1	1.6	3.1	>100	>100	>100	> 100 > 100	>100 >100	> 100 > 100	3.1 > 100

acid (1), the (1*H*-1,2,3-triazol-4-yl)thiomethylthio side chain of which was found to be the best substituent for oral absorption.⁴⁾ Our interest has now turned to the versatility of this C-3 side chain as a substituent of orally active cephalosporins. In this paper, we wish to report the synthesis, antibacterial activity and oral absorption of 3-(1*H*-1,2,3-triazol-4-yl)thiomethylthio-3-cephem-4-carboxylic acids with various C-7 side chains (2).

Chemistry The desired 3-(1H-1,2,3-triazol-4-yl)thiomethylthio-cephalosporins (2) were synthesized by the route shown in Charts 1 and 2.

Diphenylmethyl 3-methanesulfonyloxy- 7β -phenylacet-

amido-3-cephem-4-carboxylate (5)⁵⁾ was allowed to react with the disodium salt (4), prepared *in situ* by methanolysis of (1H-1,2,3-triazol-4-yl)thiomethyl thioacetate (3),¹⁾ to afford the protected 3-(1H-1,2,3-triazol-4-yl)thiomethyl-thio-cephalosporin (6h). The desired 7β -phenylacetamido-cephalosporin (2h) was obtained by the deprotection of 6h with trifluoroacetic acid. For the preparation of the other desired cephalosporin derivatives (2a—g, 2i—k), protection of the 1,2,3-triazole of 6h with a triphenylmethyl (trityl) group followed by the cleavage of the C-7 phenylacetyl side chain was carried out to give 7β -amino-cephalosporin derivatives (7 and 8). Without tritylation, the cleavage of

Table II. Plasma Levels and Urinary Recovery of Cephalosporins (2a—k, 1) in Mice after Oral Administration of 40 mg/kg

G 1	Plasma le	Urinary recovery		
Compound -	15 min	120 min	(%)	
2a	15.3	13.0	2.1	
2b	2.05	4.37	0.6	
2c	0.41	0.73	< 0.3	
2d	< 0.16	< 0.16	< 0.3	
2e	0.77	0.62	0.7	
2f	17.1	2.83	36.3	
2g	19.0	9.80	14.0	
2h	15.1	3.96	22.1	
2i	60.0	15.4	7.8	
2j	18.5	7.26	10.7	
2k	28.4	2.53	44.6	
1	29.6	51.3	5.5	

Mice: ICR-strain, 6-week-old male, n = 5.

the phenylacetyl group gave 8 only in a poor yield. Compounds 7 and 8 were separated by column chromatography on silica gel and acylated with the corresponding carboxylic acids to afford the protected cephalosporins (6a—g and 6i—k). Successive treatment of 6b and 6c with aqueous formic acid and aluminum chloride (AlCl₃) gave the desired cephalosporins (2b and 2c). Cephalosporins (2a and 2d—g) were obtained by the deprotection of 6a and 6d—g with AlCl₃ and cephalosporins (2i—k) by that of 6i—k with trifluoroacetic acid.

Biological Evaluation The minimum inhibitory concentration (MIC) values of the synthesized cephalosporins (2) against selected strains of gram-positive and gramnegative bacteria are shown in Table I. Their plasma levels and urinary recovery after oral administration (40 mg/kg) to mice are summarized in Table II.

 7β -[(Z)-2-(2-Aminothiazol-4-yl)-2-methoxyiminoacetamido]cephalosporin (2a) showed antibacterial activity comparable to that of the hydroxyimino derivative (1) against gram-positive and gram-negative bacteria except Staphylococci. 7β -[(Z)-2-(2-Aminothiazol-4-yl)-2-carboxyalkoxyiminoacetamido]cephalosporins (2b—e) were much less active against gram-positive bacteria than 1. However, their activity against most gram-negative bacteria was much better than that of 1. Other cephalosporins (2f—h, 2j and 2k) exhibited activity comparable to that of 1 against gram-positive bacteria but showed lower activity against gram-negative bacteria. The phenylglycyl cephalosporin (2i) showed only poor antibacterial activity, which seemed to be due to its instability under the conditions of measurement.

Among compounds (2a—e) having the C-7 side chain frequently used in so-called third generation cephalosporins, compound 2a showed high plasma levels after oral administration, but compounds 2c—e were almost unabsorbable. Compound 2b exhibited much lower oral absorbability than that of 1 although 2b was expected to be readily absorbable because of having the same C-7 side chain as the known orally active cephalosporin, cefixime. All of the other cephalosporins (2f—k) exhibited high plasma levels and better urinary recovery as compared with

It is noteworthy that most of these cephalosporins having

various C-7 side chains showed good oral absorption, considering that the C-7 side chains of orally active cephalosporins used in clinical medicine are limited to a few specific substituents, e.g., arylglycine, $^{2)}(Z)$ -2-(2-aminothiazol-4-yl)-2-carboxymethoxyiminoacetic acid, $^{6)}$ and (Z)-2-(2-aminothiazol-4-yl)-2-hydroxyiminoacetic acid. $^{7)}$ This (1H-1,2,3-triazol-4-yl)thiomethylthio side chain is potentially useful for the development of novel oral cephalosporins in combination with suitable C-7 side chains.

Experimental

General Procedures Melting points were determined with a Yanagimoto micro melting point apparatus and are uncorrected. Infrared (IR) spectra were taken on a Jasco IR-700 spectrometer. Proton nuclear magnetic resonance ('H-NMR) spectra were recorded at 200 MHz on a Varian VXR-200 NMR spectrometer using tetramethylsilane (TMS) or sodium 2,2-dimethyl-2-silapentane-5-sulfonate (in D_2O) as an internal standard. Mass spectra (high-resolution secondary ion (SI) MS) were measured on a Hitachi M-90 mass spectrometer. The following abbreviations are used: s, singlet; d, doublet; m, multiplet; br, broad; ABq, AB quartet. All reactions under anhydrous conditions were carried out using anhydrous solvents dried over Molecular Sieves type 4A under a nitrogen atmosphere.

Diphenylmethyl 7β -Phenylacetamido-3-(1H-1,2,3-triazol-4-yl)thiomethylthio-3-cephem-4-carboxylate (6h) A solution of (1H-1,2,3-triazol-4yl)thiomethyl thioacetate (3)1) (6.79 g, 35.9 mmol) in N,N-dimethylformamide (DMF) (200 ml) at -70 °C was treated with sodium methoxide in MeOH (1.26 N, 56 ml). After being stirred at -60 °C for 20 min, the reaction mixture was cooled to $-78\,^{\circ}\text{C}$ and a solution of diphenylmethyl 3-methanesulfonyloxy- 7β -phenylacetamido-3-cephem-4-carboxylate (5)⁵ (17.0 g, 29.4 mmol) in DMF (50 ml) was added dropwise to the mixture. The mixture was stirred at the same temperature for 40 min, then 6 ml of acetic acid and 12 ml of 10% HCl were successively added. The reaction mixture was diluted with water and extracted with EtOAc. The extract was washed with brine four times, dried over anhydrous Na2SO4 and evaporated. The resulting residue was crystallized from EtOAc to give 10.3 g (56%) of 6h as white crystals: mp 162—163 °C. Anal. Calcd for C₃₁H₂₇N₅O₄S₃: C, 59.12; H, 4.32; N, 11.12; S, 15.27. Found: C, 58.84; H, 4.36; N, 11.04; S, 15.02. The spectral data of 6h are listed in Table III.

Diphenylmethyl 7β -Amino-3-[1-(or 2)-triphenylmethyl-1(or 2)H-1,2,3triazol-4-yl]thiomethylthio-3-cephem-4-carboxylate (7), Diphenylmethyl 7β -Amino-3-(1H-1,2,3-triazol-4-yl)thiomethylthio-3-cephem-4-carboxylate (8) A suspension of 6h (10.0 g, 15.9 mmol) in CH₂Cl₂ (100 ml) was treated with pyridine (1.54 ml, 19.1 mmol) and trityl chloride (5.32 g, 19.1 mmol) under ice-cooling. After the mixture had been stirred at room temperature for 1 h, 2 ml of 10% HCl was added and the whole was diluted with water and extracted with EtOAc. The extract was washed with brine, dried over anhydrous Na₂SO₄ and evaporated. The resulting residue was dissolved in CH₂Cl₂ (50 ml) and treated with pyridine (2.57 ml, 31.8 mmol) and phosphorus pentachloride (5.96 g, 28.6 mmol) under ice-cooling. After being stirred at the same temperature for 30 min, the reaction mixture was added to a solution of 1,3-butanediol (8.6 ml, 95.9 mmol) in CH₂Cl₂ (25 ml) at -30 °C. After being stirred at the same temperature for 10 min and at ice-bath temperature for 40 min, the reaction mixture was diluted with CH2Cl2, washed with brine, dried over anhydrous Na2SO4 and evaporated. The resulting residue was triturated with Et₂O. A solution of the above powder in CH₂Cl₂ was washed with 5% aqueous NaHCO₃, dried over anhydrous Na₂SO₄ and evaporated. The residue was purified by column chromatography on silica gel (eluent: toluene-EtOAc, 2:1) to yield 6.70 g (56%) of 7 as a yellow froth and 2.72 g (33%) of 8 as white crystals.

7: ${}^{1}\text{H-NMR}$ (CDCl₃) δ : 7.45 (1H, s), 7.5—7.05 (27H, m), 6.90 (1H, s), 4.87 (1H, d, J=5.0 Hz), 4.66 (1H, d, J=5.0 Hz), 4.16, 4.05 (2H, ABq, J=13.4 Hz), 3.82, 3.62 (2H, ABq, J=17.6 Hz). IR (CHCl₃): 3410, 1782, 1731, 1605, 1496, 1450, 1390, 1368 cm⁻¹.

8: mp 112—115 °C. ¹H-NMR (CDCl₃) δ : 7.56 (1H, s), 7.5—7.25 (10H, m), 6.97 (1H, s), 4.94 (1H, d, J=5.0 Hz), 4.73 (1H, d, J=5.0 Hz), 4.14, 4.05 (2H, ABq, J=13.7 Hz), 3.73, 3.58 (2H, ABq, J=17.5 Hz). IR (CHCl₃): 3430, 1780, 1730, 1602, 1495, 1451, 1388, 1362 cm⁻¹. HRMS Calcd for $C_{23}H_{22}N_5O_3S_3$ (MH+): 512.0885. Found m/z: 512.0880 (MH+).

Diphenylmethyl 7β -[(Z)-2-(2-Triphenylmethylaminothiazol-4-yl)-2-diphenylmethoxycarbonylmethoxyminoacetamido]-3-[1(or 2)-triphenylmethyl-1(or 2)-1-1,2,3-triazol-4-yl]thiomethylthio-3-cephem-4-carboxylate (6b) A solution of 7 (800 mg, 1.06 mmol) and (Z)-2-(2-triphenylmethylaminothiazol-4-yl)-2-diphenylmethoxycarbonylmethoxyminoacetic acid⁸)

(728 mg, 1.11 mmol) in CH $_2$ Cl $_2$ (8 ml) was cooled to $-30\,^{\circ}$ C. N-Methylmorpholine (0.27 ml, 2.46 mmol) and phenylphosphoryl dichloride (0.19 ml, 1.27 mmol) were added to the mixture. After being stirred at $-30\,^{\circ}$ C for 30 min, the reaction mixture was neutralized with 10% HCl, diluted with water and extracted with EtOAc. The extract was washed with brine twice, dried over anhydrous Na $_2$ SO $_4$ and evaporated. The

resulting residue was purified by column chromatography on silica gel (eluent: toluene–EtOAc, 10:1) to yield 1.07 g (73%) of **6b** as a pale yellow froth.

Compounds 6a, 6c-g, 6i and 6k were similarly prepared from 7 or 8 with the corresponding carboxylic acids according to the procedure described for the preparation of 6b.

TABLE III. ¹H-NMR and IR Spectral Data for 6a-k

Compd. No.	1 H-NMR (Solvent, δ)	IR (CHCl ₃) cm ⁻¹ (C=O)
6a	(CDCl ₃); 8.9—8.7 (1H, br s), 7.46 (1H, s), 7.4—7.25 (20H, m), 7.15—7.05 (6H,m), 7.05 (1H, s), 6.87 (1H, s), 5.90 (1H, dd, <i>J</i> =4.8, 8.8 Hz), 5.02 (1H, d, <i>J</i> =4.8 Hz), 4.19 , 4.10 (2H, ABq, <i>J</i> =13.5 Hz), 4.09 (3H, s), 3.82, 3.64 (2H, ABq, <i>J</i> =17.4 Hz), 1.52 (9H, s)	1780, 1720, 1680
6b	(CDC ₃); 8.11 (1H, d, J =9.1 Hz), 7.45 (1H, s), 7.4—7.0 (51H, m), 6.93 (1H, s), 6.87 (1H, s), 6.81 (1H, s), 5.80 (1H, dd, J =5.0, 9.1 Hz), 5.03, 4.93 (2H, ABq, J =17.0 Hz), 4.90 (1H, d, J =5.0 Hz), 4.12, 4.07 (2H, ABq, J =13.2 Hz), 3.62, 3.32 (2H, ABq, J =17.1 Hz)	1790, 1740, 1688
6с	(CDCl ₃); 8.22 (1H, d, J =8.7 Hz), 7.45 (1H, s), 7.4—7.0 (51H, m), 6.87 (1H, s), 6.85 (1H, s), 6.77 (1H, s), 5.82 (1H, dd, J =4.6, 8.7 Hz), 5.20 (1H, q, J =7.2 Hz), 4.91 (1H, d, J =4.6 Hz), 4.16, 4.12 (2H, ABq, J =13.4 Hz), 3.66, 3.41 (2H, ABq, J =16.8 Hz), 1.65 (3H, d, J =7.2 Hz)	1787, 1730, 1685
6d	(CDCl ₃); 8.4—8.1 (1H, br s), 8.19 (1H, d, J=9.0 Hz), 7.46 (1H, s), 7.4—7.05 (26H, m), 6.88 (1H, s), 5.94 (1H, dd, J=4.9, 9.0 Hz), 5.01 (1H, d, J=4.9 Hz), 4.20, 4.09 (2H, ABq, J=13.4 Hz), 3.84, 3.63 (2H, ABq, J=17.3 Hz), 1.63 (3H, s), 1.61 (3H, s), 1.53 (9H, s), 1.39 (9H, s)	1788, 1725, 1687
6e	(CDCl ₃); 9.1—8.7 (1H, br s), 7.68 (1H, d, J=9.0 Hz), 7.45 (1H, s), 7.4—7.0 (36H, m), 6.93 (1H, s), 6.84 (1H, s), 5.89 (1H, s), 5.73 (1H, dd, J=4.8, 9.0 Hz), 5.66 (1H, s), 4.80 (1H, d, J=4.8 Hz), 4.07 (2H, s), 3.51, 3.33 (2H, ABq, J=18.0 Hz), 1.53 (9H, s)	1786, 1724, 1695
6f	(CDCl ₃); 7.76 (1H, d, J = 8.0 Hz), 7.44 (1H, s), 7.5—7.25 (19H, m), 7.15—7.05 (6H, m), 6.76 (1H, s), 6.57 (1H, s), 5.54 (1H, dd, J = 4.6, 8.0 Hz), 4.79 (1H, d, J = 4.6 Hz), 4.06, 4.02 (2H, ABq, J = 13.6 Hz), 3.75, 3.72 (2H, ABq, J = 17.8 Hz), 3.41 (2H, s), 1.57 (9H, s)	1780, 1718, 1672
6g	(CDCl ₃); 8.86 (1H, s), 8.6—8.5 (1H, br s), 8.19 (1H, d, <i>J</i> =9.2 Hz), 7.47 (1H, s), 7.45—7.2 (19H, m), 7.15—7.05 (6H, m), 6.91 (1H, s), 5.70 (1H, dd, <i>J</i> =4.7, 9.2 Hz), 5.00 (1H, d, <i>J</i> =4.7 Hz), 4.21, 4.10 (2H, ABq, <i>J</i> =13.3 Hz), 3.85, 3.67 (2H, ABq, <i>J</i> =17.1 Hz), 1.55 (9H, s)	1788, 1725, 1672
6h	$(CDCl_3 + CD_3OD)$; 7.62 (1H, s), 7.5—7.25 (15H, m), 6.92 (1H, s), 5.72 (1H, d, $J = 4.8$ Hz), 5.00 (1H, d, $J = 4.8$ Hz), 4.14, 4.09 (2H, ABq, $J = 13.6$ Hz), 3.69, 3.60 (2H, ABq, $J = 17.2$ Hz), 3.63 (2H, s)	1784, 1698 ^{a)}
6i	(CDCl ₃); 7.59 (iH, s), 7.45—7.25 (24H, m), 7.15—7.05 (6H, m), 6.91 (iH, s), 6.50 (1H, d, <i>J</i> =9.1 Hz), 5.76 (1H, dd, <i>J</i> =4.8, 9.1 Hz), 5.62 (1H, d, <i>J</i> =6.0 Hz), 5.20 (1H, d, <i>J</i> =6.0 Hz), 4.81 (1H, d, <i>J</i> =4.8 Hz), 3.98, 3.93 (2H, ABq, <i>J</i> =13.3 Hz), 3.44, 3.32 (2H, ABq, <i>J</i> =17.5 Hz), 1.42 (9H, s)	1788, 1710, 1697
6 j	(CDCl ₃); 7.45 (1H, s), 7.4—7.25 (24H, m), 7.15—7.05 (6H, m), 6.98 (1H, d, J =9.2 Hz), 6.88 (1H, s), 5.69 (1H, dd, J =4.8, 9.2 Hz), 5.15 (1H, d, J =3.3 Hz), 4.91 (1H, d, J =4.8 Hz), 4.16, 4.06 (2H, ABq, J =13.4 Hz), 3.78, 3.57 (2H, ABq, J =17.4 Hz), 3.41 (1H, d, J =3.3 Hz)	1788, 1725, 1692
6k	(CDCl ₃); 7.68 (1H, d, J =8.7 Hz), 7.59 (1H, s), 7.5—7.1 (10H, m), 6.91 (1H, t, J _{HF} =56.2 Hz), 6.90 (1H, s), 5.79 (1H, dd, J =4.8, 8.7 Hz), 4.99 (1H, d, J =4.8 Hz), 4.05 (2H, s), 3.59 (2H, s), 3.56 (2H, s)	1785, 1690

a) KBr.

TABLE IV. ¹H-NMR and IR Spectral Data for 2a—k

Compd. No.	¹ H-NMR (Solvent, δ)	IR (KBr) cm ⁻¹ (C=O)
2a	(D ₂ O); 7.96 (1H, s), 7.01 (1H, s), 5.79 (1H, d, J =4.7 Hz), 5.16 (1H, d, J =4.7 Hz), 4.22, 4.10 (2H, ABq, J =13.8 Hz), 3.98 (3H, s), 3.66, 3.47 (2H, ABq, J =17.3 Hz)	1753, 1659
2b	(D ₂ O); 8.02 (1H, s), 7.04 (1H, s), 5.82 (1H, d, J =4.8 Hz), 5.18 (1H, d, J =4.8 Hz), 4.57 (2H, s), 4.24, 4.12 (2H, ABq, J =13.8 Hz), 3.70, 3.49 (2H, ABq, J =17.4 Hz)	1760, 1655
2c	(D ₂ O); 7.98 (1H, s), 7.02 (1H, s), 5.84 (1H, d, J =4.8 Hz), 5.18 (1H, d, J =4.8 Hz), 4.65 (1H, q, J =7.0 Hz), 4.23, 4.11 (2H, ABq, J =13.8 Hz), 3.67, 3.48 (2H, ABq, J =17.2 Hz), 1.46 (3H, d, J =7.0 Hz)	1760, 1655
2d	$(D_2O + NaHCO_3)$; 8.01 (1H, s), 6.99 (1H, s), 5.82 (1H, d, $J = 4.9$ Hz), 5.19 (1H, d, $J = 4.9$ Hz), 4.24, 4.12 (2H, ABq, $J = 13.9$ Hz), 3.69, 3.50 (2H, ABq, $J = 17.4$ Hz), 1.50 (3H, s), 1.48 (3H, s)	1768, 1670
2e	$(D_2O + NaHCO_3)$; 8.00 (1H, s), 7.21 (1H, s), 5.87 (1H, d, $J = 4.8$ Hz), 5.32 (1H, d, $J = 1.7$ Hz), 5.173 (1H, d, $J = 4.8$ Hz), 5.168 (1H, d, $J = 1.7$ Hz), 4.23, 4.11 (2H, ABq, $J = 13.9$ Hz), 3.68, 3.48 (2H, ABq, $J = 17.4$ Hz)	1766, 1660
2f	$(D_2O+CD_3OD+NaHCO_3)$; 7.92 (1H, s), 6.49 (1H, s), 5.65 (1H, d, $J=4.7$ Hz), 5.06 (1H, d, $J=4.7$ Hz), 4.20, 4.08 (2H, ABq, $J=13.8$ Hz), 3.60, 3.43 (2H, ABq, $J=17.4$ Hz), 3.57 (2H, s)	1759, 1664
2 g	(DMSO- d_6); 9.81 (1H, d, $J=8.2$ Hz), 8.1—7.9 (1H, br s), 7.87 (1H, s), 7.40 (2H, s), 5.68 (1H, dd, $J=4.6$, 8.2 Hz), 5.19 (1H, d, $J=4.6$ Hz), 4.44 (2H, s), 3.83 (2H, s)	1764, 1660
2h	$(D_2O + NaHCO_3)$; 7.89 (1H, s), 7.45—7.3 (5H, m), 5.60 (1H, d, $J = 4.7$ Hz), 5.02 (1H, d, $J = 4.7$ Hz), 4.19, 4.06 (2H, ABq, $J = 13.8$ Hz), 3.69, 3.65 (2H, ABq, $J = 14.8$ Hz), 3.55, 3.39 (2H, ABq, $J = 17.2$ Hz)	1775, 1661
2i	(D_2O) ; 8.07 (1H, s), 7.54 (5H, s), 5.66 (1H, d, J =4.4 Hz), 5.27 (1H, s), 5.13 (1H, d, J =4.4 Hz), 4.31, 4.25 (2H, ABq, J =14.2 Hz), 3.67, 3.46 (2H, ABq, J =17.1 Hz)	1763, 1690
2j	$(D_2O + NaHCO_3)$; 8.02 (1H, s), 7.46 (5H, s), 5.62 (1H, d, $J = 4.8$ Hz), 5.27 (1H, s), 5.07 (1H, d, $J = 4.8$ Hz), 4.21, 4.10 (2H, ABq, $J = 13.8$ Hz), 3.62, 3.39 (2H, ABq, $J = 17.4$ Hz)	1770, 1673
2k	$(D_2O + NaHCO_3)$; 8.01 (1H, s), 7.09 (1H, t, $J_{HF} = 55.4$ Hz), 5.66 (1H, d, $J = 4.6$ Hz), 5.11 (1H, d, $J = 4.6$ Hz), 4.24, 4.12 (2H, ABq, $J = 13.4$ Hz), 3.68 (2H, s), 3.67, 3.47 (2H, ABq, $J = 17.4$ Hz)	1765, 1662

Diphenylmethyl 7β -[2-(R)-Hydroxy-2-phenylacetamido]-3-[1(or 2)-triphenylmethyl-1(or 2)H-1,2,3-triazol-4-yl]thiomethylthio-3-cephem-4-carboxylate (6j) A mixture of 7 (800 mg, 1.06 mmol), (R)-mandelic acid (242 mg, 1.59 mmol) and N,N'-dicyclohexylcarbodiimide (328 mg, 1.59 mmol) was stirred at ice-bath temperature for 1 h and concentrated. EtOAc was added to the concentrate and the precipitate was filtered off. The filtrate was evaporated and purified by column chromatography on silica gel (eluent: toluene–EtOAc, 2:1) to yield 466 mg (50%) of 6j as a yellow froth.

The spectral data of 6a-g and 6i-k are listed in Table III.

 7β -[(Z)-2-(2-Aminothiazol-4-yl)-2-(1-carboxy-1-methylethoxyimino)-acetamido]-3-(1H-1,2,3-triazol-4-yl)thiomethylthio-3-cephem-4-carboxylic Acid (2d) A solution of AlCl₃ (0.75 g, 5.64 mmol) in anisole (3 ml) was added dropwise to a solution of 6d (822 mg, 0.706 mmol) in anisole (3 ml) and nitromethane (12 ml) at -30-40 °C. The mixture was stirred at the same temperature for 1 h, then 5.7 ml of 1 n HCl, water and EtOAc were added to the mixture. The aqueous layer was separated and the organic layer was re-extracted with water. The combined aqueous layer was chromatographed on a Diaion HP-20 column (eluent: methanol-water 4:1). After concentration, the resulting precipitate was collected by filtration, washed with EtOAc and dried *in vacuo* to give 299 mg (71%) of 2d as a pale yellow powder.

Compounds 2a and 2e—g were similarly prepared from 6a and 6e—g according to the procedure described for the preparation of 2d.

Disodium 7β -[(Z)-2-(2-Aminothiazol-4-yl)-2-carboxymethoxyiminoacetamido]-3-(1H-1,2,3-triazol-4-yl)thiomethylthio-3-cephem-4-carboxylate (2b) A solution of 6b (1.04g, 0.749 mmol) in 98% formic acid (16 ml) and water (0.8 ml) was stirred at room temperature for 3 h and evaporated. The resulting residue was triturated and rinsed with ether to give 572 mg of a yellowish white powder. A solution of AlCl₃ (0.50 g, 3.76 mmol) in anisole (2 ml) was added dropwise to a suspension of the above powder in anisole (2 ml) and nitromethane (8 ml) at -30—-40 °C. The mixture was stirred at the same temperature for 1 h, then 3.8 ml of 1 N HCl, water and EtOAc were added. The aqueous layer was separated and the organic layer was re-extracted with water. The combined aqueous layer was chromatographed on a Diaion HP-20 column (eluent: methanol-water, 4:1). After concentration, the resulting precipitate was collected by filtration and washed with EtOAc to give 170 mg of a pale yellow powder. This powder was dissolved in diluted aqueous NaHCO₃, re-purified by column chromatography on a Diaion CHP-20P resin (eluent: water) and freeze-dried to give 121 mg (26%) of 2b as a white powder.

Compound 2c was prepared from 6c as described for the preparation of 2b.

 7β -Difluoromethylthioacetamido-3-(1*H*-1,2,3-triazol-4-yl)thiomethylthio-3-cephem-4-carboxylic Acid (2k) A suspension of 6k (451 mg, 0.710 mmol) in CH₂Cl₂ (3 ml) was treated with anisole (1.2 ml) and trifluoroacetic acid (3.0 ml) under ice-cooling. After being stirred at ice-bath temperature for 1 h, the reaction mixture was evaporated. The resulting residue was triturated with Et₂O to give 257 mg (77%) of 2k as a white powder.

Compounds 2h—j were similarly prepared from 6h—j according to the procedure described for the preparation of 2k.

The spectral data of 2a—k are listed in Table IV.

Determination of Antibacterial Activity All the *in vitro* antibacterial activities are given as MIC in μ g/ml required to prevent growth of the bacterial culture. MICs were determined by the serial agar dilution method (Sensitivity Disk Agar-N) after incubation at 37 °C for 18—20 h with an inoculum size of about 10^6 cells/ml.

Oral Absorption Study Male ICR-strain mice aged 6 weeks, weighing 24—30 g, were used in groups of 5. The antibiotics were given to mice orally at a single dose of 40 mg/kg or subcutaneously at 20 mg/kg as an aqueous solution, or if necessary, as a solution in dilute aqueous sodium bicarbonate. Plasma samples were collected at 0.25 and 2 h after dosing and urine specimens were collected over a period of 2 h after dosing. The concentrations of the test compounds were determined by the band culture method using *Micrococcus luteus* ATCC 9341 or *Escherichia coli* 7437 as a test organism and Trypto-soy agar as the test medium.

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