

## Trimerization of Isocyanates by Organotin Compounds

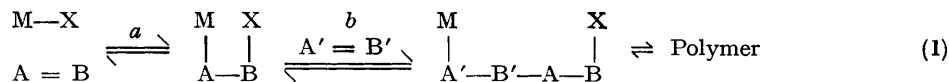
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A LARGE group of reactions follows the general pattern shown in equation 1a, in which a metallic compound M-X (M = e.g. Sn, Si, Hg, Al, Mg; X = e.g. OR, OM, NR<sub>2</sub>) adds to a multiple bond A=B, often reversibly.<sup>1,2</sup>

The new bond M-A may show a similar reactivity to the original bond M-X (particularly when

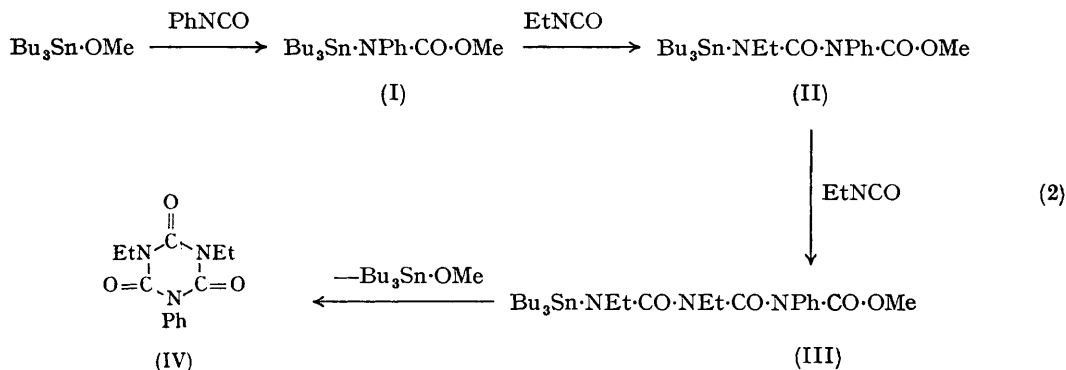
Trialkyltin alkoxides and bis(trialkyltin) oxides will add to isocyanates to give isolable N-trialkyltin carbamates.<sup>3</sup> If these are treated with more of the isocyanate, the corresponding cyclic trimer, the isocyanurate, is formed. By this process we have isolated triethyl isocyanurate, triphenyl isocyanurate, and tri-1-naphthyl isocyanurate;



A = O or RN); further units of the same or a different acceptor may then insert between M and A (eqn. 1b), building up an oligomer or polymer. This and the following communication report examples of this process where the initial addendum is a tin oxide or alkoxide, and the acceptor is an isocyanate or aldehyde, respectively.

this last compound, which is apparently not accessible by any of the other known routes to isocyanurates, has the high m.p. of 340°.

By the successive reaction of different isocyanates, a co-trimer can be built up. For example, if methyl N-tributylstannyl-N-phenylcarbamate (I), formed from tributyltin methoxide and phenyl



<sup>1</sup> Bloodworth and Davies, *Proc. Chem. Soc.*, 1963, 315.

<sup>2</sup> Davies, *Trans. New York Acad. Sci.*, 1964, 26, 923.

<sup>3</sup> Bloodworth and Davies, *Proc. Chem. Soc.*, 1963, 264.

isocyanate, is treated with ethyl isocyanate, diethyl phenyl isocyanurate (IV; m.p. 95—97.5°) is formed, *via*, we believe, the intermediate oligomers (II) and (III). By analogous reactions, ethyl diphenyl isocyanurate, m.p. 157—159°, and ethyl di-1-naphthyl isocyanurate, m.p. 202—204°, can similarly be prepared.

The fact that the trimerization apparently occurs across the N=C double bond might be taken to support our formulation of compound (I)

as an N=C rather than a C=O adduct (*i.e.* PhN=C(OMe)·O·SnBu<sub>3</sub>). It seems probable, however, that isomers of these types are readily interconvertible, and that chemical reactions may be a poor criterion of structure.

The trimers reported here have been characterized by satisfactory analytical and molecular weight data, and, where appropriate, by integrated n.m.r. spectra.

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