

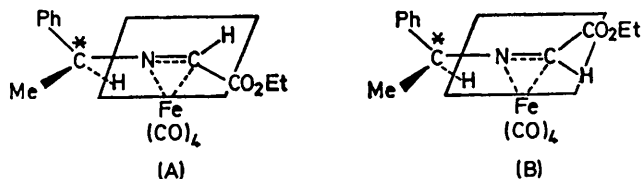
Asymmetric Synthesis of α -Amino-acids from Diastereomeric Metal-Imine Complexes

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Summary A new route to optically active α -amino-acids has been achieved by treating halogen compounds with iron(0) and nickel(0) diastereomeric complexes of α -methylbenzyliminoglyoxylic acid ethyl ester.

The π -bonding ability of the C=N double bond of α -methylbenzyliminoglyoxylic acid ethyl ester on several transition metals has been described recently.¹ We report here further reactions of the iron carbonyl-imine complex $\text{Fe}(\text{CO})_4(\text{PhCHMe-N}=\text{CHCO}_2\text{Et})$.

When each enantiomer of the glyoxylic imine (obtained by reaction of D- or L- α -methylbenzylamine on ethyl glyoxylate) is treated overnight in benzene at room tempera-



ture with enneacarbonyldi-iron, a mixture of the two predictable diastereomeric complexes is obtained. In the case of the D-(-)-imine, their structures are (A) and (B). We isolated (A) and (B) as optically pure products by t.l.c. (eluting agent, benzene). Their relative abundance is A : B *ca.* 10 : 90.

The $[\alpha]_D^{25}$ values of starting materials and iron diastereomeric complexes are as shown in the Table. The complexing behaviour of the glyoxylic imine parallels that of olefins.²

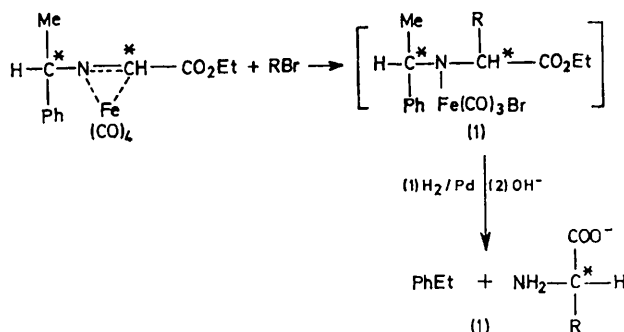
By treating an excess of benzyl bromide (6 mmol) [R = PhCH_2 , reaction (1)] with an ethanolic solution of the iron-imine complex (0.6 mmol) at 35 °C for a few hours, hydro-

Optical activity of the diastereomers

	α -Methylbenzylamine ^a	Imine ^a	$\text{Fe}(\text{CO})_4(\text{imine})^b$ (A)	(B)
D	-39.2°	-53.5°	+78.0°	+268°
L	+39.0°	+53.1°	-84.5°	-254°

^a Measured as a pure liquid. ^b Measured as 0.2% solution in C_6H_6 .

genating the resulting homogeneous red solution with palladium on charcoal, and working up the product,³ phenylalanine (0.32 mol) is recovered. Starting from the most abundant diastereomer originating from the L-(+)-imine, D-(+)-phenylalanine is recovered (chem. yield 53%, opt. activity 77%). Similarly, L-(-)-phenylalanine is prepared from the D-(-)-imine. The optical yield is dependent on the reaction temperature, only the racemate being obtained at 80 °C (chem. yield 100%).



The same reaction takes place on mixing $\text{Fe}_2(\text{CO})_9$, the imine, and benzyl bromide in ethanolic solution. The chemical and optical yields are, respectively, 15 and 55% under these conditions.

Anisyl bromide ($R = \text{MeOC}_6\text{H}_4\text{CH}_2$) affords *O*-methyltyrosine (chem. yield 28%, opt. yield 95%). Ethyl bromoacetate ($R = \text{CH}_2\text{CO}_2\text{Et}$) leads to aspartic acid (chem. yield 24%, opt. yield 78%). In contrast with the preceding examples, we were unable to isolate significant amounts of alanine from methyl iodide. However, treatment of the iron complex with acetyl chloride ($R = \text{Ac}$) in benzene gives, apart from threonine, the less expected alanine, probably originating from the decarbonylation of an intermediate acyl complex. The factors governing the threonine:alanine ratio are under study.

Some other metal-imine complexes were treated with

halogen compounds. When, for example, bis-(1,5-cyclooctadiene)nickel is treated in ethereal solution with the iminoglyoxylic ester, a paramagnetic, air-sensitive complex is obtained, which analyses for $\text{Ni}_4(\text{imine})_4\text{O}_4$. Treatment with benzyl bromide, at room temperature in ethanolic solution, results readily in the formation of a mixture of α -amino-acids, including phenylalanine.

We thank Professor H. B. Kagan for helpful discussions and Elf-Erap for financial support (J.Y.C.).

(Received, 27th March 1972; Com. 502.)

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