Formation of Cyclohexa-1,4-diene by Metathesis of Linoleic and Linolenic esters

By Evert Verkuijlen* and Cornelis Boelhouwer

(Institute for Chemical Technology, University of Amsterdam, Amsterdam, The Netherlands)

Summary The metathesis of linoleic and linolenic esters with tungsten hexachloride-tetramethyltin as catalyst yields a considerable amount of cyclohexa-1,4-diene (up to 30 mol % of the reaction mixture in the case of methyl linolenate) along with alkenes, and monocarboxylic and dicarboxylic esters.

RECENTLY Van Dam and his co-workers¹ reported the metathesis of unsaturated fatty acid esters using a tungsten hexachloride-tetramethyltin catalyst. In general metathesis of unsaturated hydrocarbons can be represented by equation (1).

$$\begin{array}{l} \mathbf{m} = \mathbf{n} \quad \mathbf{m} \quad \mathbf{n} \\ + \rightleftharpoons \parallel + \parallel \\ \mathbf{m} = \mathbf{n} \quad \mathbf{m} \quad \mathbf{n} \end{array}$$
(1)

(where m and n are alkylidene groups)

It has also been shown, that the metathesis of alkadienes and higher polyenes may occur inter- or intra-molecularly resulting in acyclic alkenes and cycloalkenes, respectively.² By analogy with the above reaction scheme the metathesis of polyunsaturated fatty acid esters, p=q=r, can be described as a redistribution of alkylidene groups p (=CHR¹), carboxy alkylidene groups q (=CHR²CO₂R³), and alkyldiylidene groups r (=CHR⁴CH=) [Equation (2)].

No work has been published so far on the formation of cyclohexa-1,4-diene by metathesis. The formation of cyclohexadienes by the metathesis of buta-1,3-diene reported by Heckelsberg and his co-workers³ does not directly result from metathesis, but is due to cyclization of hexa-1,3,5-triene formed during the reaction.

$$p=p, p=r=p, p=r=r=p, etc.$$

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$$r = r = r = r$$

We now report the formation of cyclohexa-1,4-diene by the metathesis of linoleic and linolenic esters. The catalyst used was tungsten hexachloride-tetramethyltin. Analysis of the reaction mixture of the metathesis of methyl linolate (cis, cis-9, 12-octadecadienoic methyl ester), and of methyl linolenate (cis, cis, cis-9, 12, 15-octadecatrienoic methyl ester) showed species of all groups in equation (2) to be formed in the reaction. Cyclohexa-1,4-diene $(r \equiv r)$ appeared to be very stable in the presence of the catalyst system; the isomer cyclohexa-1,3-diene was not observed. The statistical distribution of the terminal groups (p,q) resulting in a 1:2:1 molar ratio of the alkenes, monocarboxylic esters, and dicarboxylic esters was not disturbed by the formation of cycloalkenes.

In a typical reaction WCl_6 (0.114 g), and Me_4Sn (0.065 g) were added to methyl linolate (3.0 ml) in the absence of air and moisture. After 4 h at 353 K no further reaction was observed. Analysis of the reaction mixture showed 23

mol% alkenes, 46 mol% monocarboxylic esters, 23 mol% dicarboxylic esters, 6 mol% cyclohexa-1,4-diene, and 2 mol% higher cyclopolyenes. The conversion of the starting material was 84%. The reaction products were analysed by gas chromatography using a poly(propane-1,2-diol, 9-octadecenedioic acid)⁴ stationary phase. By passing a nitrogen stream through the reaction mixture cyclohexa-1,4-diene was separated and identified by n.m.r. ($\delta_1 = 2.66 \text{ p.p.m.}$, and $\delta_2 = 5.68$ p.p.m.) and mass spectrometry (m/e = 80).

Under similar reaction conditions 95% methyl linolenate was converted. Analysis of the reaction mixture showed 15 mol% alkenes, 30 mol% monocarboxylic esters, 15 mol%

dicarboxylic esters, 30 mol% cyclohexa-1,4-diene, and 10 mol% higher cyclopolyenes. Separation of cyclohexa-1,4-diene from the reaction mixture was difficult, because the equally volatile hex-3-ene was formed (the group p in methyl linolenate is a propylidene group).

The metathesis of linseed oil (which consists mainly of triglycerides of oleic, linoleic, and linolenic acid) gave alkenes, and cycloalkenes as the main relatively volatile products; cyclohexa-1,4-diene amounting to ca. 20 mol%.

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² E. A. Zuech, W. B. Hughes, D. H. Kubicek, and E. T. Kittleman, J. Amer. Chem. Soc., 1970, 92, 528; W. R. Kroll, and G. Doyle, Chem. Comm., 1971, 839.

⁸ L. F. Heckelsberg, R. L. Banks, and G. C. Bailey, *J. Catalysis*, 1969, **13**, 99. ⁴ J. M. van Thiel, and C. Boelhouwer, *Farbe und Lack*, to be published.