

## Selective Hydrogenation of the Internal Double Bond of Penta-1,3-diene on a ZnO Catalyst

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**Summary** The hydrogenation of penta-1,3-diene has been studied over various catalysts ( $\text{MoS}_2$ ,  $\text{ZnO}$ ,  $\text{Cr}_2\text{O}_3$ , and  $\text{Co}_3\text{O}_4$ ) which normally lead to predominant 1,2- rather than 1,4-addition of hydrogen;  $\text{ZnO}$  led to hydrogenation of the internal double bond with high (87.3%) selectivity, by 3,4-addition.

ALTHOUGH selective catalytic hydrogenation of the internal double bond of alkadienes yielding mainly  $\alpha$ -olefins would be a useful process, only a few homogeneous or heterogeneous catalysts have been reported. Wells and Wilson<sup>1</sup> found that the hydrogenation of penta-1,3-diene on  $\text{Cu-Al}_2\text{O}_3$  yielded 69% of pent-1-ene in the product, and Pregaglia *et al.*<sup>2</sup> obtained 60% selectivity in pent-1-ene formation with  $[\text{RhH}(\text{PPh}_3)_4]$  as catalyst. More recently, Kawakami *et al.*<sup>3</sup> have reported a novel catalyst composed of  $[\text{CoBr}(\text{PPh}_3)_3]$  and  $\text{BF}_3\text{-Et}_2\text{O}$  which is active for the hydrogenation of the internal double bond of conjugated dienes; hydrogenation of penta-1,3-diene yielded 74% of pent-1-ene. We have found a remarkably selective 3,4-addition

of hydrogen to penta-1,3-diene (a mixture of 60% *trans* and 40% *cis* isomers) on a  $\text{ZnO}$  catalyst (Kadox-25 from New Jersey Zinc Co.) pretreated *in vacuo* at 450 °C for several hours.

It is known that the deuteration of butadiene on such catalysts as  $\text{MoS}_2$ ,<sup>4</sup>  $\text{ZnO}$ ,<sup>5</sup>  $\text{Cr}_2\text{O}_3$  (from thermal decomposition of ammonium dichromate;  $16 \text{ m}^2 \text{ g}^{-1}$ ),<sup>6</sup>  $\text{Co}_3\text{O}_4$  (from thermal decomposition of cobalt nitrate;  $2 \text{ m}^2 \text{ g}^{-1}$ ),<sup>7</sup>  $\text{MgO}$ ,<sup>8</sup>  $\text{ThO}_2$ ,<sup>9</sup> and  $\text{ZrO}_2$ <sup>10</sup> gives mainly the  $[\text{H}_2]$ -adducts, *i.e.*, the deuterium molecular identity is maintained in the hydrogenated products. The position of deuterium in these  $[\text{H}_2]$ -adducts has been determined by microwave or n.m.r. spectroscopy;  $\text{MoS}_2$ ,  $\text{ZnO}$ , and  $\text{Cr}_2\text{O}_3$  yield mainly 1,2-adducts while  $\text{Co}_3\text{O}_4$ ,  $\text{MgO}$ ,  $\text{ThO}_2$ , and  $\text{ZrO}_2$  have a preference for 1,4-addition.

Effective catalysts for the hydrogenation of the internal double bond of alkadienes might be expected to be those having a preference for 1,2-addition of hydrogen, and we have studied the hydrogenation of penta-1,3-diene over a variety of such catalysts. In this hydrogenation *trans*- and

*cis*-pent-2-ene are formed by either 1,2- or 1,4-addition of hydrogen, but pent-1-ene is formed only by 3,4-addition. As shown in Table 1, ZnO shows remarkably high selectivity

yield [1,4-<sup>2</sup>H<sub>2</sub>]-*cis*-pent-2-ene. Thus, the relative importance of 1,2- and 1,4-addition in the formation of *cis*-pent-2-ene can be estimated from the n.m.r. data. Calculations

TABLE 1. Hydrogenation of penta-1,3-diene on various catalysts at room temperature.

Catalyst	% Conversion	Relative proportions of products			
		Pentane	Pent-1-ene	<i>trans</i> -Pent-2-ene	<i>cis</i> -Pent-2-ene
MoS <sub>2</sub>	45.2	10	25.8	48.9	15.2
ZnO	80.0	—	87.3	2.8	9.9
Cr <sub>2</sub> O <sub>3</sub>	69.0	11.4	4.5	64.4	19.7
Co <sub>3</sub> O <sub>4</sub>	39.3	—	20.9	42.0	37.0

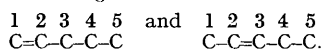
for the 3,4-addition of hydrogen, yielding pent-1-ene, with conversions as high as 80%, when the reaction was performed in a circulating system (*ca.* 400 ml) with a mixture of hydrogen and pentadiene [*ca.* 50–60 mmHg;  $P(\text{H}_2)/P(\text{C}_5\text{H}_8) = \text{ca. } 2\text{--}3$ ]. As shown in Table 2, deuteration of

indicate that 1,4-addition accounted for a major proportion (70%) of the formation of *cis*-pent-2-ene. This demonstrates that the ZnO catalyst brings about almost perfect selectivity for the hydrogenation of the internal double bond of penta-1,3-diene because the contribution of 1,2-

TABLE 2. N.m.r. analysis of pent-2-ene and pent-1-ene formed by the deuteration of penta-1,3-diene on ZnO at room temperature.

Product (%)	Deuterium distribution (%)			Distribution of <sup>1</sup> H in labelled product (values for unlabelled pentenes in parentheses) <sup>a</sup>				
	[ <sup>2</sup> H <sub>1</sub> ]	(0% [ <sup>2</sup> H <sub>0</sub> ]) [ <sup>2</sup> H <sub>2</sub> ]	[ <sup>2</sup> H <sub>3</sub> ]	C(1)	C(2)	C(3)	C(4)	C(5)
Pent-1-ene (87.3)	2.4	93.2	4.3	2.0 (2.0)	1.0 (1.0)	1.0 (2.0)	1.1 (2.0)	3.1 (3.0)
<i>trans</i> -Pent-2-ene (2.8)	3.4	91.5	5.1	—	—	—	—	—
<i>cis</i> -Pent-2-ene (9.9)	3.8	91.7	4.5	2.4 (3.0)	2.0 (2.0)		1.1 (2.0)	2.7 (3.0)

<sup>a</sup> Numbers of <sup>1</sup>H atoms on each carbon atom in product, relative to C(1) = 2.0 for pent-1-ene and C(2) + C(3) = 2.0 for *cis*-pent-2-ene. *trans*-Pent-2-ene was not analysed. Numbering scheme:



penta-1,3-diene on the ZnO catalyst at room temperature predominantly gives the [<sup>2</sup>H<sub>2</sub>]-adducts (with a negligible amount of the [<sup>2</sup>H<sub>4</sub>]-species). N.m.r. spectroscopic analysis indicates unequivocally the formation of [3,4-<sup>2</sup>H<sub>2</sub>]pent-1-ene and [1,4-<sup>2</sup>H<sub>2</sub>]pent-2-ene. 1,2-Addition of D<sub>2</sub> would yield [1,2-<sup>2</sup>H<sub>2</sub>]-*cis*-pent-2-ene whereas 1,4-addition would

addition is negligible. As we have inferred previously,<sup>11</sup> 1,4-addition on a ZnO catalyst might occur on sites other than those for 1,2- and/or 3,4-addition.

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