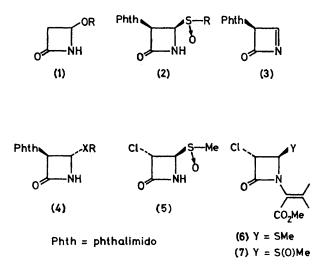
## A Stereospecific Synthesis of (4R)-Alkoxyazetidin-2-ones

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Summary (4R)-4-Alkoxyazetidin-2-ones have been obtained in highly stereospecific reactions of (3S,4R)-3chloro-4-methylsulphinylazetidin-2-one and alcohols.

4-AlkoxyAzetiDin-2-ones of type  $(1)^{1-3}$  have been used in the synthesis of clavam<sup>2</sup> and oxacepham<sup>3</sup> derivatives which are of interest as  $\beta$ -lactamase inhibitors and antibiotic agents. In these syntheses the 4-alkoxyazetidin-2-ones were obtained by displacement of the acetoxy-group in the readily available 4-acetoxy-azetidin-2-one in an acid- or base-catalysed reaction with the required hydroxy-compound. The yield in this reaction is highly influenced by steric elements in the nucleophile, being high with primary-, moderate with secondary-, and low with tertiary-hydroxycompounds. Furthermore, while the (4R)-enantiomer is required for the synthesis of  $\beta$ -lactam antibiotics and  $\beta$ lactamase inhibitors, the reported syntheses yielded racemic mixtures. A substitute for the 4-acetoxyazetidin-2-one which may serve as a suitable precursor for the efficient preparation of enantiomerically pure (4R)-4-alkoxyazetidin-2-ones was therefore sought. We have observed that (3R,4R)-3-phthalimido-4-alkylsulphinylazetidin-2-ones (2) undergo a facile thermal elimination of alkylsulphenic acid to give a highly reactive intermediate, presumably an azetinone (3), which reacted spontaneously with nucleophiles RXH to



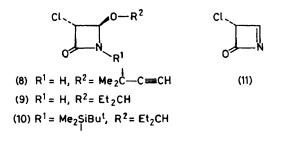
give *trans*- $\beta$ -lactams of type (4).<sup>4</sup> The extension of the scope of this highly stereospecific transformation for the preparation of the title compounds is now described.

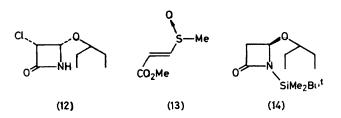
The (3S,4R)-3-chloro-4-methylsulphinylazetidin-2-one (5) was chosen as a substrate for the study of the C-4 alkoxylation with a secondary and a tertiary alcohol. The

chlorine atom in the  $\alpha$ -configuration was considered to be sufficiently bulky to direct the attacking alcohol to the  $\beta$ -side and to be readily removable when desired. The starting material for its preparation was the optically active methylthioazetidinone (6) which was prepared according to the method of Thomas.<sup>5</sup> The methylthioazetidinone (6) was oxidized to the sulphoxide (7) (1:1 mixture of epimers) with sodium metaperiodate in methanol-water. The Nmethoxycarbonylmethylpropenyl group was removed by ozonolysis in methylene dichloride at -78 °C followed by methanolysis at -10 °C to give the desired azetidinone (5).<sup>6</sup>

Heating the azetidinone (5) with an excess of 2-methylbut-3-yn-2-ol at 90 °C for 20 h afforded the (3S,4R)-3-chloro-4-alkoxyazetidinone (8) (68%), m.p. 63–64 °C,  $[\alpha]_{D}^{26}+$  31° (c 0.5, CHCl<sub>3</sub>).<sup>†</sup> Reasonably, the reaction proceeded through the intermediacy of the (3R)-3-chloro-azetin-2-one (11) to which the tertiary alcohol added exlusively from the less hindered  $\beta$ -side. A similar alkoxylation of the azetidinone (5) with pentan-3-ol (100 °C; 9 h) gave the (3S, 4R)-3chloro-4-(1-ethylpropoxy)azetidin-2-one (9) (59%),  $[\alpha]_{\rm D}^{20}$  + 54 ° (c 1.4, CHCl<sub>3</sub>).<sup>†</sup> The yield of the azetidinone (9) was considerably increased when a trapping agent for the methanesulphenic acid was added to the reaction mixture. For example, when a solution of the azetidinone (5), pentan-3-ol (excess), and methyl propiolate (5 equiv.) was heated under reflux for 7 h, the trans-product (9) was isolated in 86%yield. In this case, however, it was accompanied by the *cis*-product (12) (7%), m.p. 80–81 °C,  $[\alpha]_D^{20} + 15.6$  ° (c 0.9,  $CH_2Cl_2$ ). The adduct (13) of methanesulphenic acid and methyl propiolate was isolated in 85% yield.7

The chlorine atom, which functioned as a steric control element, was removed from the 3-chloroazetidinone (9) with Bun<sub>3</sub>SnH. Thus, protection of the azetidinone nitrogen





atom with Bu<sup>t</sup>Me<sub>2</sub>SiCl (dimethylformamide, diisopropylethylamine) gave the azetidinone (10) (87%) which on treatment with Bun<sub>3</sub>SnH and a catalytic amount of azobisisobutyronitrile in toluene (90 °C; 1 h) afforded the enantiomerically pure (4R)-alkoxyazetidinone (14) (80%),  $[\alpha]_{\rm D}^{20} - 125^{\circ} (c \ 1.2, \ \rm CH_2Cl_2).$ 

The use of the described synthetic method for the preparation of  $\beta$ -lactamase inhibitors and  $\beta$ -lactam antibiotics is now in progress.

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† Satisfactory spectroscopic data were obtained for all new compounds.

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