

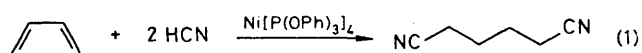
## Stereochemistry of the Nickel-catalysed Hydrocyanation of Olefins

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**Summary** Nickel-catalysed addition of deuterium cyanide to (*E*)-1-deuterio-3,3-dimethylbut-1-ene (**1**) and subsequent analysis of the dideuteriated nitrile (**2**) by <sup>1</sup>H n.m.r. spectroscopy shows that the addition of deuterium and cyanide occurs in a *cis*-fashion.

THE nickel(0)-catalysed addition of two molecules of hydrogen cyanide to butadiene is the basis for an industrial process for the manufacture of adiponitrile (equation 1).<sup>1,2</sup>

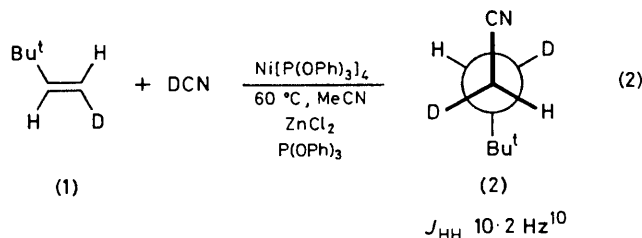


The reaction may be depicted as involving three steps: (i) 1,4-hydrocyanation of butadiene, (ii) double bond isomerization, and (iii) 1,2-hydrocyanation of pentene-4-

nitrile.<sup>1</sup> Complexes of both nickel(0) and palladium(0) are known to catalyse the hydrocyanation of mono-olefins.<sup>3-5</sup> In spite of its importance, little is known about the mechanism of the hydrocyanation reaction. It has been suggested<sup>5,6</sup> that the initial step involves an oxidative addition of hydrogen cyanide to nickel(0) to give a hydridocyanide complex. In fact, such complexes have been isolated from the reaction of hydrogen cyanide with nickel(0) complexes.<sup>6</sup> We have now studied the stereochemistry of the nickel(0)-catalysed hydrocyanation and found that hydrogen and cyanide add *cis* across the double bond.

The nickel(0)-catalysed reaction of (1)<sup>7</sup> with deuterium cyanide<sup>8</sup> was performed in acetonitrile at 60 °C using tetrakis(triphenyl phosphite)nickel<sup>9</sup> as catalyst, using a procedure similar to that described by Taylor and Swift.<sup>5</sup> We found that a more convenient laboratory procedure was to

add an acetonitrile solution of deuterium cyanide (*ca.* 4 M) to a mixture of the olefin (1) and the catalyst in acetonitrile. The deuteriated cyanide (2) formed in this way (equation 2)

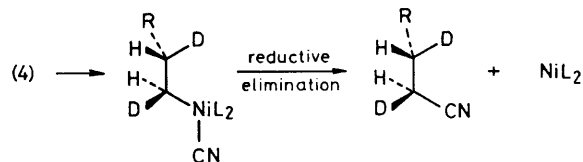
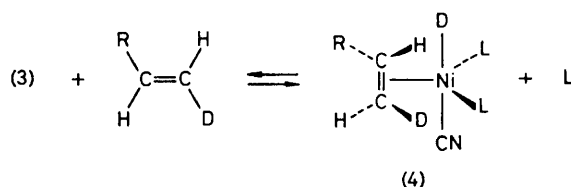
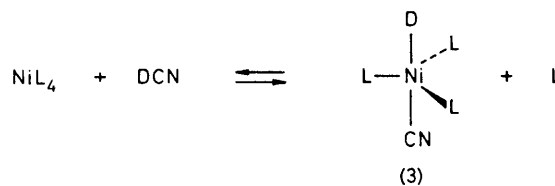


was isolated and analysed by  $^1\text{H}$  n.m.r. spectroscopy.<sup>10</sup> The vicinal coupling constant of the major compound in (2) was found to be 10.2 Hz, showing that (2) has the *erythro*-configuration. Thus, formation of *erythro*-(2) proves that the addition of DCN has occurred *cis*. A small amount of the *threo*-compound ( $J_{\text{HH}}$  5.8 Hz<sup>10</sup>) was also observed. Estimation of the ratio of *erythro*-(2) to *threo*-(2) by  $^1\text{H}$  n.m.r. spectroscopy indicated that the addition had occurred >90% *cis*.

In order to find the source of the small fraction of *threo*-(2) formed in the addition of DCN to (1), we isolated the remaining traces of unchanged olefin. N.m.r. analysis of the recovered olefin showed that no *E-Z*-isomerization had occurred (> 98% *E*), and hence olefin isomerization cannot account for the slight loss of stereoselectivity.

A likely mechanism for the reaction is depicted in the Scheme.† Oxidative addition of hydrogen cyanide to the nickel(0) catalyst would give a hydrido-nickel cyanide complex (3). Such complexes have previously been isolated and characterized.<sup>6</sup> Co-ordination of the olefin to the metal followed by hydride addition would give a  $\sigma$ -nickel complex, which on reductive elimination would yield the organic nitrile. Since transition-metal hydride additions to olefins are known<sup>11</sup> to proceed *cis*, the observed stereochemistry requires the reductive elimination to occur with retention of configuration at carbon.

During this study we observed that the addition of deuterium cyanide is very sensitive to trace amounts of  $\text{H}_2\text{O}$ . To ensure a high deuterium content in the organic nitrile it was necessary to use rigorously dried acetonitrile and to add 1% of  $\text{D}_2\text{O}$  to the solution. Moderately dried



SCHEME. R = Bu<sup>t</sup>; L = P(OPh)<sub>3</sub>.

acetonitrile, without added  $\text{D}_2\text{O}$ , gave  $(\text{CH}_3)_3\text{C-CH}_2\text{-CHD-CN}$  as the main product *via* a HCN addition.‡ Since the estimated concentration of  $\text{H}^+$  is lower than the concentration of  $\text{D}^+$  in the latter case, it appears that there is a considerable isotope effect in the reaction. We are presently investigating the isotope effect for the hydrocyanation reaction.

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† A similar mechanism has been proposed previously for both the nickel- and the palladium-catalysed reactions.<sup>4b,5</sup>

‡ A control experiment using  $\text{CD}_3\text{CN}$  gave the same result, indicating that the acetonitrile cannot be the source of protons.

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<sup>7</sup> Prepared by hydroalumination of 3,3-dimethylbut-1-yne followed by  $\text{D}_2\text{O}$  quenching; G. Wilke and H. Müller, *Liebigs Ann. Chem.*, 1958, **618**, 267.

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