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## Synthesis of the C<sub>14</sub> Chromanyl Moiety of Natural $\alpha$ -Tocopherol (Vitamin E)

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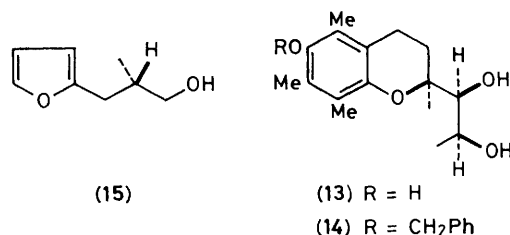
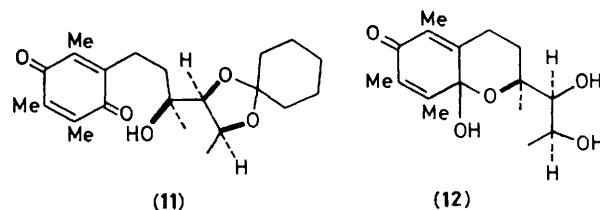
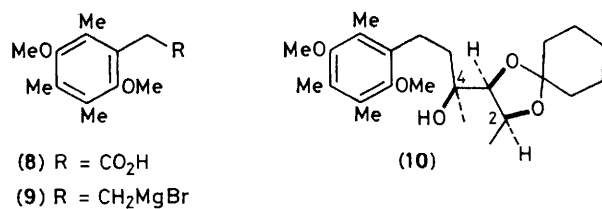
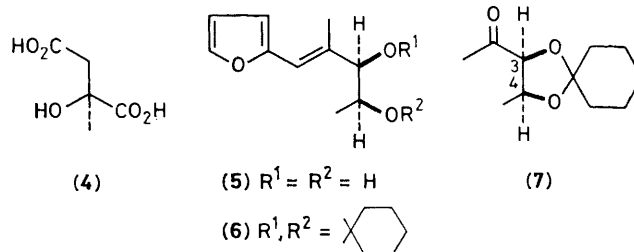
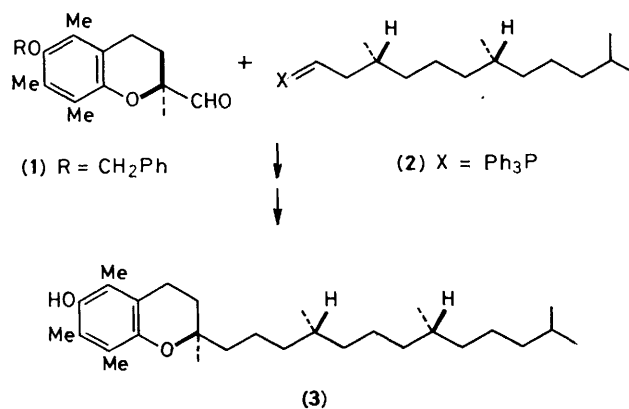
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The synthesis of the C<sub>14</sub> (2*S*) aldehyde (**1**) from the C<sub>5</sub> ketone (**7**) via the C<sub>16</sub> adduct (**10**) is reported.

One approach to the total synthesis of natural  $\alpha$ -tocopherol (vitamin E) (**3**) is based on chiral synthons obtained by microbial transformations as starting materials. By this method, the two C<sub>14</sub> and C<sub>15</sub> key building blocks (**1**) and (**2**) have been prepared from (+)-(*S*)-citramalic acid<sup>1</sup> (**4**) and from a variety of C<sub>4</sub> and C<sub>5</sub> intermediates,<sup>2-4</sup> respectively. The synthesis of the C<sub>14</sub> chromanyl aldehyde (**1**) from (**4**) involves the direct incorporation of the chirality present in (**4**) through C-C bond formation between a suitable C<sub>5</sub> unit derived from (**4**) and a C<sub>9</sub> aromatic fragment, followed by ring closure.

We present now a synthesis of enantiomerically pure (**1**) based on the use as optically active starting material of the C<sub>5</sub> ketone (**7**), obtained from the diol (**5**), prepared, in turn, from  $\alpha$ -methyl- $\beta$ -(2-furyl)acrolein and fermenting bakers' yeast.<sup>5</sup>

To this end, the (2*S*,3*R*)-diol (**5**), prepared in 15–20% yield in fermenting bakers' yeast from  $\alpha$ -methyl- $\beta$ -(2-furyl)acrolein,†



† Typically, 60 g of  $\alpha$ -methyl- $\beta$ -(2-furyl)acrolein in 30 l of tap water, containing 2.5 kg of commercial bakers' yeast, 0.8 kg of D-glucose, and 0.1 kg of Na<sub>2</sub>HPO<sub>4</sub>, under stirring at room temperature gave within 6–8 h, after extraction with ethyl acetate and SiO<sub>2</sub> column chromatography, 40–45 g of (**15**), containing some  $\alpha$ -methyl- $\beta$ -(2-furyl)prop-2-en-1-ol, and ca. 10 g of (**5**).

was quantitatively converted (cyclohexanone, toluene-*p*-sulphonic acid, benzene) into (6). Ozonolysis of (6) at  $-30^{\circ}\text{C}$  in  $\text{CH}_2\text{Cl}_2$ , followed by treatment with 1 mol. equiv. of  $\text{Ph}_3\text{P}$ , gave the ketone (7), b.p.  $70^{\circ}\text{C}$  at 20 mmHg,  $[\alpha]_{\text{D}}^{20} -51^{\circ}$  (*c* 1,  $\text{CHCl}_3$ ), in ca. 70% yield. The (3*R*,4*S*) absolute configuration of (7) is based on its conversion into *N*-benzoyl-2,3,6-trideoxy-3-*C*-methyl-3-amino-*L*-arabinohexose.<sup>6</sup> The  $\text{C}_9\text{-C}_2$  Grignard reagent (9), prepared from the acid (8)<sup>7</sup> by standard methods, added in tetrahydrofuran at  $-30^{\circ}\text{C}$  to the ketone (7) to give<sup>8</sup> in ca. 75% yield the  $\text{C}_{16}$  adduct (10),  $[\alpha]_{\text{D}}^{20} -20^{\circ}$  (*c* 1,  $\text{CHCl}_3$ ). The conversion of (10) into the chromanyl moiety (14) was achieved by known methods.<sup>1,9</sup> Thus, compound (10), upon oxidation with  $\text{Ce}(\text{NH}_4)_2(\text{NO}_3)_6$  in MeCN-water (1:1), yielded the quinone (11),  $[\alpha]_{\text{D}}^{20} -20^{\circ}$  (*c* 1,  $\text{CHCl}_3$ ), the  $^1\text{H}$  n.m.r. spectrum (90 MHz;  $\text{CDCl}_3$ ) of which showed a signal due to the C-4 methyl group at  $\delta$  1.50. Upon acid treatment, compound (11) gave rise to (12),  $[\alpha]_{\text{D}}^{20} -80^{\circ}$  (*c* 1,  $\text{CHCl}_3$ ), in ca. 70% overall yield from (10). Hydrogenation of (12) over 10% Pd-C at room temperature gave quantitatively the vicinal diol (13), which, following benzylation to (14) ( $\text{PhCH}_2\text{Br}$ ;  $\text{Me}_2\text{NCHO}$ ;  $\text{K}_2\text{CO}_3$ ) and  $\text{HIO}_4$  oxidation in dry tetrahydrofuran (85%), yielded the required  $\text{C}_{14}$  aldehyde (1),  $[\alpha]_{\text{D}}^{20} 12.3^{\circ}$  (*c* 5, MeOH), in good agreement with the literature<sup>1</sup> value. In this last step, the two chiral centres of (7) which induced the chirality at C-4 in (10) are destroyed.

The significance of the present result is further supported by the fact that compound (5) is accompanied by the chiral alcohol (15) in the yeast fermentation of  $\alpha$ -methyl- $\beta$ -(2-furyl)acrolein. The alcohol (15) obtained was optically pure since on ozonolysis and oxidative work-up it gave (*S*)-3-methyl- $\gamma$ -butyrolactone,  $[\alpha]_{\text{D}}^{20} -24.5^{\circ}$  (*c* 4, MeOH) (lit.<sup>3</sup>  $-24.7^{\circ}$ ), and,

on chain elongation through a procedure similar to that previously described<sup>4</sup> for the (2*S*)-2-methyl-5-phenylpent-4-en-1-ol, it gave optically pure (2). In this way, the two key intermediates (1) and (2) for the synthesis of enantiomerically pure (3) can be prepared from the optically active products (5) and (15), easily obtained from  $\alpha$ -methyl- $\beta$ -(2-furyl)acrolein in a single microbial transformation using inexpensive commercial bakers' yeast, in 15–20 and 40–60% yields, respectively.

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