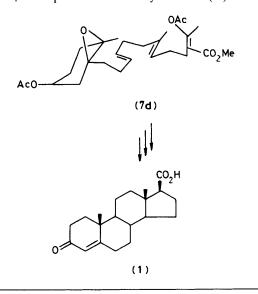
Total Synthesis of (±)-Androst-4-en-3-one-17-carboxylic Acid

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The synthesis of the title compound (1) has been accomplished *via* the polycyclization of epoxide (7d) having an enol acetate as a terminator.

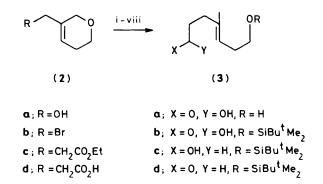
The β -keto ester¹ and its enol acetate² function as efficient terminators in the non-enzymatic cyclization process. Use of these terminators in non-enzymatic polyolefin cyclization to steroidal systems eliminates the need for external trapping reagents.[‡] We report here a novel synthesis of (±)-androst-4-



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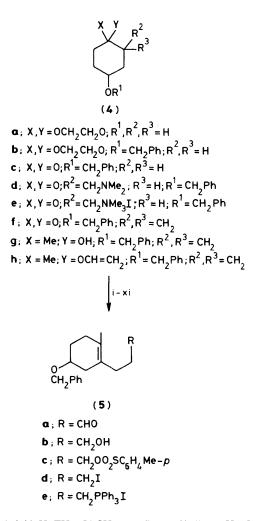
[‡] The combination of a methyl acetylene terminator and a cyclohexene oxide initiator gives the best overall yield so far of isolated, pure, single, nonaromatic sterol for any overall nonenzymatic polycyclization process, including subsequent molecular adjustments (ref. 3). For the highest yield to date for the nonenzymatic polycyclization step *per se*, see ref. 11. However, the medium includes a cationic trapping reagent, ethylene carbonate, required for the cyclization step. en-3-one-17-carboxylic acid (1). The cyclization precursor, the epoxy enol acetate polyene (7d), was prepared *via* a highly stereoselective method for making E-trisubstituted olefins.

The c,p-ring precursor was synthesized (Scheme 1) from 5,6-dihydro-2*H*-pyran-3-methanol (2a) (Aldrich). Conversions of bromide (2b) into the ester (2c) followed by ester hydrolysis gave crystalline acid (2d). Ring opening⁴ of (2d) gave *trans*-hydroxy acid (3a) in 76% isolated yield using lithium in ethylamine at -78 °C. Protective silylation of (3a)



Scheme 1. i, PBr₃, Et₂O, 0 °C, 93%; ii, CH₂(CO₂Et)₂, Na, EtOH, room temp.; iii, KOH-EtOH (1.1 M), 18-crown-6, room temp. \rightarrow reflux, (86% overall for ii, iii); iv, 10% NaOH (aq.), reflux, 100%; v, Li, EtNH₂, -78 °C, 10 h, 76%; vi, Bu'Me₂SiCl, imidazole, dimethylformamide (DMF), room temp., 53%; vii, LiAlH₄, tetrahydrofuran (THF), room temp., 66%; viii, Collins reagent, 89%.

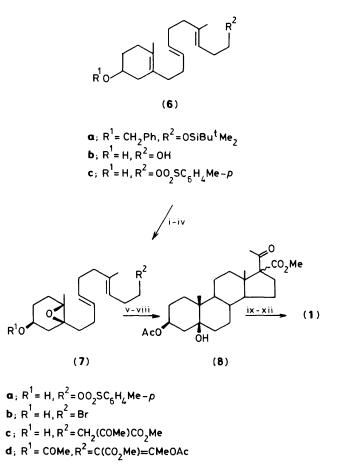
§ Attempts to prepare (2c) from (2b) via the $S_N 2$ displacement of bromide ion by the anion derived from ethyl acetate were unsuccessful, as were attempts to achieve the direct synthesis of (2d) via the reaction of (2b) with the dianion derived from acetic acid.



Scheme 2. i, NaH, THF, PhCH₂Br, reflux, 93%; ii, $2 \le M_2SO_4$ (aq.), acetone, reflux, 75%; iii, Me₂NH₂Cl, (CH₂O)_n, EtOH, HCl (catalyst), reflux, 98%; iv, MeI, Et₂O, room temp., 85%; v, DBU, THF, -5 °C, 4 h; vi, MeLi, Et₂O, -78 °C (95% overall for v, vi); vii, Hg(OAc)₂, n-butyl vinyl ether, reflux, 62%; viii, LiAlH₄, THF, 92%; ix, *p*-MeC₆H₄SO₂Cl, pyridine, 0 °C, 85%; x, NaI, Me₂CO, room temp., 88%; xi, Ph₃P, PhH, 84 °C, 84%.

followed by reduction and oxidation gave aldehyde (3d).¶ This reductive cleavage provides a methodology for generating *E*-trisubstituted olefins in high stereochemical purity [>98% *E* by capillary g.c. of (3c)].

Acetalization of 4-methoxycyclohex-3-en-1-ol⁶ [(CH₂-OH)₂, p-MeC₆H₄SO₂OH, benzene, reflux, 90%] to give (**4a**) was the starting point for obtaining the A,B-ring precursor (Scheme 2). Alcohol protection at C-4 followed by acetal removal gave (**4c**) via (**4b**). Following the Mannich reaction to give (**4d**), the Mannich salt (**4e**) was deaminated with 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU)⁷ to give unstable



Scheme 3. i, Buⁿ₄NF, THF, room temp., 96%; ii, Li, NH₃, THF, -40 °C, 100%; iii, *p*-MeC₆H₄SO₂Cl, pyridine, 0 °C, 50%; iv, BuⁱO₂H, MoO₂(acetylacetonate)₂, 0 °C, 75%; v, LiBr, THF, room temp., 98%; vi, LiH, MeCOCH₂CO₂Me, DMF, 80 °C, 65%; vii, MeCOCl, NEt₃, hexamethylphosphoramide, room temp., 64 h, 65%; viii, SnCl₄, CH₂Cl₂, 0 °C \rightarrow room temp., 24 h; ix, methanolic KOH; x, pyridinium chlorochromate-CH₂Cl₂; xi, KOH(aq.)-THF; xii, 10% HCl (aq.).

enone (4f), which was immediately allowed to react with methyl-lithium to give allylic alcohol (4g). The conversion of (4g) into (5e) included the Claisen rearrangement, $LiAlH_4$ reduction, tosylation, iodide formation, and conversion into the phosphonium iodide.

The Wittig-Schlosser reaction⁸ of (5e) with (3d) (2 equiv. of PhLi, THF-diethyl ether, $-78 \rightarrow -30$ °C, 80%) gave all *trans*-triene (6a). Successive deprotection of silyl and benzyl ethers gave diol (6b) which was selectively tosylated to furnish (6c) (Scheme 3). Epoxidation of the *pro*-A-ring olefin⁹ and conversion of the epoxy methyl toluene-*p*-sulphonate (7a) into the bromide gave (7b). Alkylation of (7b) with the lithium salt of methyl acetoacetate gave (7c). The epoxy enol acetate polyene (7d) resulted from acetate formation at C-3 and conversion of the β -keto ester into the enol acetate in one step.¹⁰

In line with previous experiences,² a Lewis acid induces cyclization of (7d) under homogeneous conditions to give product (8), convertible by traditional methodology (deacetylation,² oxidation at C-3, saponification, and dehydration) into the desired (\pm)-androst-4-en-3-one-17-carboxylic acid (1) [11% from (7d) after h.p.l.c. (Whatman Partisil psx 10/25, 40% diethyl ether-hexane)].¹¹

[¶] The aldehyde (3d) was also prepared from homogeraniol (ref. 5). The terminal olefin of the t-butyldimethylsilyl-protected ether of homogeraniol (t-butyldimethylsilyl chloride, imidazole–DMF, 42 °C, 16 h, 91%) was cleaved as the epoxide (*via* the bromohydrin: *N*-bromosuccinimide–THF–H₂O, 5 °C, 3 h, 66%; bromohydrin to epoxide: K_2CO_3 –MeOH, 90%) following treatment by periodic acid–diethyl ether (30 min, room temp., 88%).

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