## Effects of Strong Metal–Support Interaction in the Case of Nickel supported on a Silica Surface containing Titanium lons

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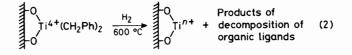
The properties of (Ni + Ti)–SiO<sub>2</sub> catalysts, obtained by anchoring Ni( $\pi$ -C<sub>3</sub>H<sub>5</sub>)<sub>2</sub> on silica modified by low-valent titanium ions, were shown to be similar to those of Ni–TiO<sub>2</sub> in the hydrogenation of CO; this result is evidence of the direct interaction of metallic nickel particles with low-valent ions of titanium, resulting from the phenomenon of 'strong metal–support interaction.'

The first publication<sup>1</sup> in which the term 'strong metal-support interaction' (SMSI) was used to describe the specific features of some supported metallic catalysts led to numerous publications in this area and 4 years later an International Symposium was organized on this subject.<sup>2</sup> The interest of researchers in this area is in the hope of developing a new method for controlling the catalytic properties of dispersed metal particles by supporting them on oxides of transition and rare-earth elements. With TiO<sub>2</sub> as a support the following effects of SMSI have been described:<sup>1,2</sup> (1) a decrease in the amount of chemisorbed H<sub>2</sub> and CO on the supported metals and (2) a change in the catalytic properties of the metal particles in the reactions of hydrocarbons and CO with H<sub>2</sub>. These effects appear after the high-temperature reduction of the catalysts and disappear after oxidation.

Similar effects were found earlier<sup>3--6</sup> for catalysts obtained by anchoring highly-dispersed particles of active metals on the surface low-valent ions of Mo, W, or Re. This fact allows one to assume that the probable reason for SMSI is the direct interaction of metal particles with low-valent ions of transition elements. To verify this hypothesis, the properties of Ni–TiO<sub>2</sub> were compared with those of (Ni + Ti)–SiO<sub>2</sub> catalysts prepared from organometallic precursors.

Monometallic nickel catalysts (C) and (A) (Figure 1) were prepared by the interaction of diallylnickel in pentane with the hydroxy groups of SiO<sub>2</sub> (250 m<sup>2</sup>/g) dehydrated at 600 °C and TiO<sub>2</sub> (60 m<sup>2</sup>/g, anatase) dehydrated at 550 °C, respectively, with subsequent reduction with hydrogen at 400 °C in both cases.<sup>3</sup> The preparation of the (Ni + Ti)-SiO<sub>2</sub> catalyst (B) consisted of the following steps: (i) treatment of SiO<sub>2</sub> with a pentane solution of tetrabenzyltitanium and subsequent removal of pentane by evacuation at 25 °C. The attachment of organometallic Ti complexes takes place on the surface of SiO<sub>2</sub><sup>7</sup> [equation (1)]. (ii) Treatment of the sample from (i) with hydrogen at 600 °C to produce surface low-valent ions of titanium [equation (2)]. The average oxidation number of Ti ions (n) in the product from (ii), calculated from the quantity of oxygen consumed for its complete oxidation, was ca. 2.6. This result indicates the presence of titanium in low oxidation states on the SiO<sub>2</sub> surface. (iii) Adsorption of diallylnickel from its pentane solution onto the  $Ti^{n+}$ -SiO<sub>2</sub> sample. (iv) Reduction of the (Ni + Ti)-SiO<sub>2</sub> catalyst with hydrogen at 400 °C.

$$+ Ti(CH_2Ph)_4 \longrightarrow + Ti(CH_2Ph)_2 + 2 PhMe$$
 (1)



The hydrogenation of CO was carried out in a differential glass reactor at 250 °C, under atmospheric pressure and using a molar ratio of CO: H<sub>2</sub> of 1:2. The reaction products (C<sub>1</sub>--C<sub>6</sub>) were analysed chromatographically. The use of Ni( $\pi$ -C<sub>3</sub>H<sub>5</sub>)<sub>2</sub> as a precursor provides the possibility of producing highly-dispersed supported nickel catalysts with particle sizes of less than 10 Å<sup>4</sup> (after treatment with hydrogen at 400 °C).

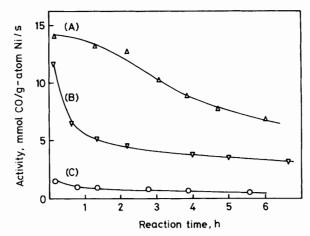


Figure 1. Activity of nickel catalysts in the hydrogenation of CO vs. reaction time. (A) 0.47% Ni-TiO<sub>2</sub>, (B) (0.70% Ni + 1.06% Ti)-SiO<sub>2</sub>, (C) 0.72% Ni-SiO<sub>2</sub>.

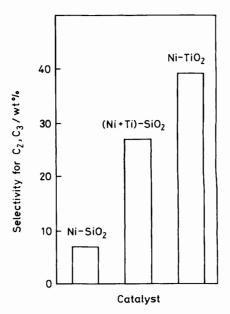


Figure 2. Selectivity for the formation of  $C_2$ ,  $C_3$  hydrocarbons after 6 h of catalysis.

The dependence of the activity of the nickel catalysts on reaction time is shown in Figure 1 and the relative yields of the ethane-propane fraction are given in Figure 2. The Ni-TiO<sub>2</sub> catalyst is about one order of magnitude more active and is more selective for the formation of  $C_2$ ,  $C_3$  hydrocarbons than Ni-SiO<sub>2</sub>. This result is similar to those in the literature data,<sup>2</sup> but it was obtained for a catalyst with a higher dispersion of nickel.

The initial activity and the  $C_2$ ,  $C_3$  hydrocarbon selectivity of the (Ni + Ti)–SiO<sub>2</sub> catalyst are close to those of the Ni–TiO<sub>2</sub> catalyst. The decrease in the activity with reaction time was followed by coke deposition.

The evident difference in properties of (Ni + Ti)-SiO<sub>2</sub> and Ni-SiO<sub>2</sub> catalysts in the hydrogenation of CO is due to the interaction of nickel with the titanium ions (Ti-SiO<sub>2</sub> samples were inactive under these conditions). The similarity in the properties of (Ni + Ti)-SiO<sub>2</sub> and Ni-TiO<sub>2</sub> catalysts in the hydrogenation of CO allows us to propose that the reason for SMSI is a direct interaction of nickel atoms with low-valent titanium ions.

If this is the main reason for SMSI effects, the SMSI phenomenon is one of the cases of previously reported phenomena<sup>3-6</sup> of stabilization of dispersed metal particles and the change in their catalytic properties in the presence of

low-valent ions [systems (M +  $E^{n+}$ )-SiO<sub>2</sub>, where M = Ni, Pd, or Pt and  $E^{n+}$  = ions of Mo, W, Re, or Sn]. Modification of the properties of dispersed metal particles by their interaction with surface low-valent ions is an effective way to regulate the catalytic activity of supported metallic catalysts.<sup>3-6</sup>

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