

## A Stereoconvergent Synthesis of (+)-4-Demethoxydaunomycin†

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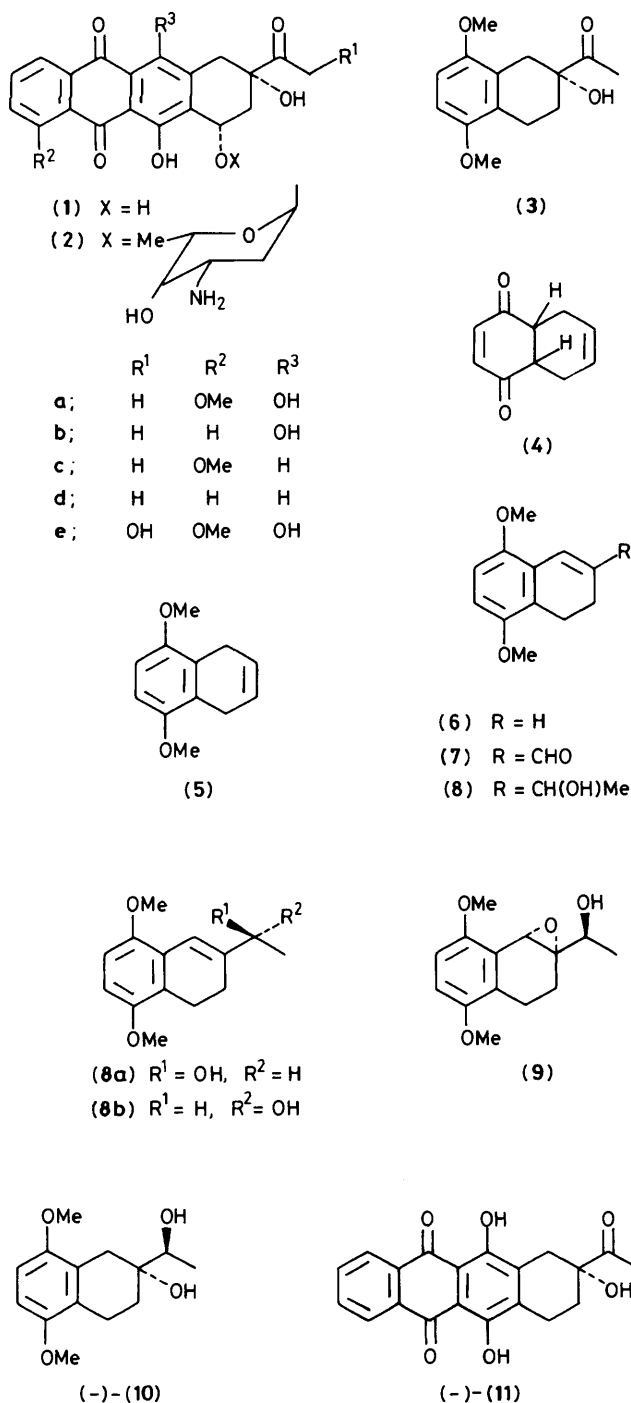
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Sharpless kinetic asymmetric epoxidation on ( $\pm$ )-2-(1-hydroxyethyl)-5,8-dimethoxy-3,4-dihydronaphthalene [(**8**)] followed by LiAlH<sub>4</sub> reduction gave *R*-(-)-2-(*S*-1-hydroxyethyl)-2-hydroxy-5,8-dimethoxy-1,2,3,4-tetrahydronaphthalene [(-)-(**10**)] and the undesired antipode: the former was converted into *R*-(-)-2-acetyl-2-hydroxy-5,8-dimethoxy-1,2,3,4-tetrahydronaphthalene [*R*-(-)-(**3**)] while the latter was epimerized and recycled.

We have recently reported<sup>1</sup> a number of methods for the synthesis of racemic anthracyclones (**1**), the aglycones of antitumour anthracyclines (**2**), such as daunomycinone (**1a**),

4-demethoxydaunomycinone (**1b**), 11-deoxydaunomycinone (**1c**), and 4-demethoxy-11-deoxydaunomycinone (**1d**). However, studies on the structure-activity relationships have indicated that 4-demethoxydaunomycin (**2b**), not available by fermentation methods, is *ca.* 10 times more effective than natural daunomycin (**2a**) or adriamycin (**2e**) and clinical trials

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are reported to be promising.<sup>2</sup> Although numerous syntheses of anthracyclones have been reported, the original assemblage of Wong *et al.*<sup>3</sup> for the tetracyclic system of AB + CD coupling, making use of the key intermediate, 2-acetyl-2-hydroxy-5,8-dimethoxy-1,2,3,4-tetrahydronaphthalene (3), has proved to be the most practical approach for the synthesis of natural and synthetic anthracyclones including (1b). Consequently, numerous approaches have been developed for the synthesis of (3) and this compound has been resolved to obtain optically pure *R*-(-)-(3).<sup>4</sup> We now wish to report a practical and convenient method of preparing *R*-(-)-(3) via Sharpless asymmetric epoxidation<sup>5</sup> (kinetic resolution

method) of the racemic allylic alcohol (8) prepared from benzoquinone. The undesired antipode (8b) is then epimerized and recycled. Our present method is exceptionally simple and easy to operate for the synthesis of a variety of aglycones in optically active form.

Diels-Alder reaction of benzoquinone with butadiene in acetic acid at room temperature (r.t.) afforded the adduct (4) in 90% yield.<sup>6</sup> *O*-Methylation (Me<sub>2</sub>SO<sub>4</sub>, K<sub>2</sub>CO<sub>3</sub>, boiling acetone, 4 h) gave 5,8-dimethoxy-1,4-dihydronaphthalene<sup>7</sup> (5). Base catalysed isomerization of (5) (Bu<sup>t</sup>OK, Me<sub>2</sub>SO, r.t., N<sub>2</sub>) resulted in the formation of 5,8-dimethoxy-3,4-dihydronaphthalene (6) in 100% yield.<sup>8</sup> [Colourless crystals, hexane, m.p. 70°C, <sup>1</sup>H n.m.r. (CCl<sub>4</sub>) δ 6.83 (m, 1H, H-1), 6.63 (s, 2H, ArH), 5.85 (m, 1H, H-2), 3.80 (s, 6H, OMe), 2.1–2.7 (m, 4H, H-3,4)]. Vilsmeier formylation of (6) (POCl<sub>3</sub>, *N,N*-dimethylformamide, 80°C, 4 h) gave the aldehyde (7) (m.p. 91–92°C). Grignard reaction on (7) (MeMgI, Et<sub>2</sub>O, r.t., 1 h, N<sub>2</sub>) afforded the (±)-2-(1-hydroxyethyl)-5,8-dimethoxy-3,4-dihydronaphthalene<sup>8</sup> (8) (m.p. 78–79°C; lit.<sup>8</sup> m.p. 78–79°C).

Kinetic resolution of (±)-(8) was carried out at –55 to –50°C by treating (8) (1 mol. equiv.) in CH<sub>2</sub>Cl<sub>2</sub> sequentially with titanium tetrakisopropoxide (TIP), (+)-di-isopropyltartrate [L-(+)-DIPT], and *t*-butylhydroperoxide (TBHP) in a 1:1:0.6 molar ratio. The progress of the reaction was monitored by titrating the concentration of TBHP. After completion of the reaction (10 h), the reaction was quenched with aqueous acetone maintained at –50°C. Usual work up<sup>5</sup> gave a mixture of two products (9) and (8b) which was directly subjected to reduction [LiAlH<sub>4</sub>, tetrahydrofuran (THF), r.t., 4 h] followed by chromatographic separation (silica gel, benzene–acetone) to give *R*-(+)-(8b) {38% yield, m.p. 88–89°C, [α]<sub>D</sub><sup>20</sup> + 20.3° (c 0.5, EtOH)} and *R*-(-)-2-(*S*-1-hydroxyethyl)-2-hydroxy-5,8-dimethoxy-1,2,3,4-tetrahydronaphthalene (-)-(10) {40% yield, m.p. 154–155°C, [α]<sub>D</sub><sup>20</sup> –49.4° (c 0.5, EtOH); lit.<sup>4c</sup> m.p. 154–155°C, [α]<sub>D</sub><sup>20</sup> –49.7° (c 0.50, EtOH)}. The undesired antipode (+)-(8b) was inverted<sup>9</sup> by reacting with triphenylphosphine, diethyl azodicarboxylate, and benzoic acid in THF to give the benzoate of (-)-(8a). Hydrolysis (NaOMe, MeOH, r.t., 5 h) followed by purification (silica gel, hexane–acetone) afforded (-)-(8a) {70% yield, m.p. 86–88°C, [α]<sub>D</sub><sup>20</sup> –18.6° (c 0.5, EtOH)}. Epoxidation of (-)-(8a) [CH<sub>2</sub>Cl<sub>2</sub>, –55 to –50°C TIP, L-(+)-DIPT, TBHP, N<sub>2</sub>] followed by reduction with LiAlH<sub>4</sub> gave (-)-(10) {83% yield, m.p. 152–154°C, [α]<sub>D</sub><sup>20</sup> –47.6° (c 0.5, EtOH)}.

Oxidation of (-)-(10) with Fetizon's reagent<sup>10</sup> (AgCO<sub>3</sub>, celite) gave *R*-(-)-(3) {m.p. 128–129°C, [α]<sub>D</sub><sup>20</sup> –48.8° (c 1, CHCl<sub>3</sub>); lit.<sup>4b</sup> m.p. 130–132°C, [α]<sub>D</sub><sup>20</sup> –50° (c 1, CHCl<sub>3</sub>)}. Fusion of *R*-(-)-(3) with phthalic anhydride in an intimate mixture of AlCl<sub>3</sub>–NaCl (5:1) at 180°C (2 min) and usual work up gave (-)-4-demethoxy-7-deoxydaunomycinone (11) {m.p. 227–228°C, [α]<sub>D</sub><sup>20</sup> –84°C (c 0.1, CHCl<sub>3</sub>); lit.<sup>11</sup> m.p. 228–230°C, [α]<sub>D</sub><sup>20</sup> –87° (c 0.1, CHCl<sub>3</sub>)}.

As the conversion of (11) into (1b)<sup>12</sup> and subsequently into (2b) by convenient methods<sup>11</sup> has already been described, we consider that our approach constitutes a practical total synthesis of optically active (2b).

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All the new compounds gave satisfactory elemental and spectral analyses.

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