## The Production of Hydrogen Peroxide from Dioxygen and Hydroxylamine catalysed by Manganese Complexes

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The Mn<sup>II</sup>/4,5-dihydroxybenzene-1,3-disulphonate (Tiron) system catalyses the production of hydrogen peroxide from dioxygen and hydroxylamine in the pH range 7.5—8.6; concentrations of hydrogen peroxide >0.2 mol dm<sup>-3</sup> and turnover numbers  $[H_2O_2]/[Mn^{II}] > 10^4$  can be obtained.

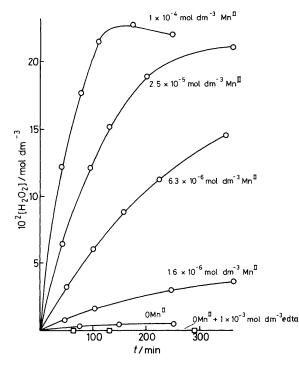
The production of  $H_2O_2$  when  $O_2$  reacts with systems containing transition metal ions or complexes has been observed quite frequently,<sup>1</sup> although in the majority of cases the  $H_2O_2$  rapidly disappears by further reaction or by catalytic decomposition. In the presence of a reducing substrate, catalytic production of  $H_2O_2$  is possible. Although such a process is unlikely to compete with that used industrially (the reaction of  $O_2$  with an alkylanthrahydroquinone)<sup>2</sup> it might be useful in the formulation of liquid laundry detergents, where the  $H_2O_2$  desirable for bleaching could be generated from atmospheric  $O_2$ . A number of enzyme systems which produce  $H_2O_2$  are known, for example the copper-containing galactose oxidase,<sup>3</sup> which catalyses the oxidation of galactose and related compounds by  $O_2$ , with the  $O_2$  being reduced to  $H_2O_2$ .<sup>†</sup>

We report that the Mn<sup>II</sup>/4,5-dihydroxybenzene-1,3disulphonate (Tiron) system is an efficient catalyst for the reduction of  $O_2$  to  $H_2O_2$  by NH<sub>2</sub>OH in the pH range 7.5—8.6. In strongly alkaline solutions, NH<sub>2</sub>OH reacts with O<sub>2</sub> to give H<sub>2</sub>O<sub>2</sub>.<sup>4</sup> The main products formed from the NH<sub>2</sub>OH are OONO<sup>-</sup> and NO<sub>2</sub><sup>-</sup>. The reactive species is the anion NH<sub>2</sub>O<sup>-</sup>.<sup>5</sup> Since the  $pK_a$  of NH<sub>2</sub>OH is 13.7,<sup>5</sup> this reaction was quite insignificant in the present work. H<sub>2</sub>O<sub>2</sub> is also formed from O<sub>2</sub> and NH<sub>2</sub>OH in the presence of Co<sup>II</sup> tetrasulpho-phthalocyanine at pH 11.6–12.3.<sup>6</sup>

The results obtained<sup>‡</sup> are shown in Figure 1. In the absence

<sup>&</sup>lt;sup>+</sup> In organisms, these enzymes are normally associated with catalase. which rapidly decomposes the H<sub>2</sub>O<sub>2</sub>.

<sup>&</sup>lt;sup>‡</sup> Solutions of NH<sub>2</sub>OH<sub>2</sub>+Cl<sup>-</sup> (AnalaR). Tiron, and *N*-2hydroxyethylpiperazine-*N*'-3-propanesulphonic acid buffer were adjusted to the desired pH with AristaR NaOH(aq). The water was purified by passage through a mixed-bed ion-exchange resin. The Tiron and *N*-2-hydroxyethylpiperazine-*N*'-3-propanesulphonic acid (both from B.D.H. Ltd.) were recrystallized from aqueous ethanol. O<sub>2</sub> was passed through the rapidly stirred solutions at *ca*. 0.7 l min<sup>-1</sup>. H<sub>2</sub>O<sub>2</sub> was analysed iodometrically, and NO<sub>2</sub><sup>-</sup> colourimetrically using sulphanilic acid and 1-aminonaphthalene.<sup>7</sup> After the maximum amount of H<sub>2</sub>O<sub>2</sub> had been obtained, when the concentration of NH<sub>2</sub>OH was < 0.001 mol dm<sup>-3</sup> (Ni<sup>11</sup>/butane-2,3-dione monoxime test paper<sup>8</sup>), [NO<sub>2</sub><sup>-</sup>] + [NO<sub>3</sub><sup>-</sup>] was determined by reduction to NH<sub>3</sub> with Devarda's alloy.



**Figure 1.** The production of  $H_2O_2$  in the Mn<sup>II</sup>/Tiron/NH<sub>2</sub>OH system in the presence of  $O_2$  at 20 °C and different concentrations of Mn<sup>II</sup>. In all runs, the [Tiron] was  $6 \times 10^{-4}$  mol dm<sup>-3</sup>, the initial [NH<sub>2</sub>OH] was 0.5 mol dm<sup>-3</sup>, and the pH was 8.0 (0.1 mol dm<sup>-3</sup> *N*-2hydroxyethylpiperazine-*N*'-3-propanesulphonate buffer).

of added Mn<sup>II</sup>, slow formation of H<sub>2</sub>O<sub>2</sub> was observed. This reaction was virtually quenched by the addition of ethylenediaminetetra-acetate (edta), and presumably arises from catalysis by trace metal ions. Since Cu<sup>II</sup>, Fe<sup>II</sup>, and Co<sup>II</sup> were much less efficient as catalysts than Mn<sup>II</sup>, adventitious traces of Mn<sup>II</sup> may be responsible. (In the presence of Mn<sup>II</sup> but without Tiron, negligible amounts of H<sub>2</sub>O<sub>2</sub> were produced.) With 0.50 mol dm<sup>-3</sup> NH<sub>2</sub>OH, concentrations of H<sub>2</sub>O<sub>2</sub> of > 0.2 mol dm<sup>-3</sup> could be obtained. In the pH range used here, any OONO<sup>-</sup> formed would rapidly isomerize to NO<sub>3</sub><sup>-.9</sup> However, only small amounts of NO<sub>3</sub><sup>-</sup> (< 0.02 mol dm<sup>-3</sup>) and NO<sub>2</sub><sup>--</sup> (< 0.005 mol dm<sup>-3</sup>) were produced. The main

reaction product from the NH<sub>2</sub>OH is probably N<sub>2</sub>O. Me-NHOH also produced  $H_2O_2$ , and the rate of production was appreciably faster than with NH<sub>2</sub>OH. Tiron could be replaced by 2,3-dihydroxynaphthalene-6-sulphonic acid (sodium salt), but not by catechol.

The  $Mn^{II}/Tiron$  system, which contains 1:1, 2:1, and 3:1 complexes of the Tiron tetra-anion with  $Mn^{II}$ ,<sup>10</sup> is rapidly oxidized by O<sub>2</sub> (but not H<sub>2</sub>O<sub>2</sub>) to a green  $Mn^{III}$  species, which seems to be the same as that reported by Sawyer *et al.*<sup>11</sup> and formed from 'manganic acetate,' and Tiron in alkaline solution. Although this reaction with O<sub>2</sub> produces H<sub>2</sub>O<sub>2</sub>, it can hardly be an important feature of the catalytic process, since in an Ar atmosphere the green  $Mn^{III}$  species is only slowly reduced by NH<sub>2</sub>OH. It seems likely that the catalytic species involves  $Mn^{III}$ . The NH<sub>2</sub>OH (or MeNHOH) could coordinate to the metal (possibly with loss of a proton) and become activated towards reaction with O<sub>2</sub>. The rate of formation of H<sub>2</sub>O<sub>2</sub> in air was *ca.* 1/5 that in O<sub>2</sub>, indicating that O<sub>2</sub> is involved in the rate-determining step. This mechanism is similar to that suggested for the action of galactose oxidase.<sup>12</sup>

Received, 15th May 1985; Com. 670

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