

Synthesis and Decomposition of Trimethyloxonium ZSM-5, a Purported Intermediate in Methanol Conversion into Gasoline

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Trimethyloxonium cation (TMO) in zeolite ZSM-5 reacts principally as a surface methylating agent, similar to TMO salt decomposition with other weak conjugate bases (e.g. BF_4^- , arenesulphonates); recent reports of C_2 product formation from dimethyloxonium methylide generated by heating TMO salts with strong, poorly nucleophilic bases such as NaH and Li(2,2,6,6-tetramethylpiperidyl) do not accurately model the actual behaviour of this cation in ZSM-5.

Though mechanistic work has shown that methanol into gasoline conversion¹ is autocatalytic² and involves synthesis of alkane and aromatic products *via* alkene intermediates,³ the nature of the initiating step to form C_2 products remains controversial. Early proposals invoked intermediate trimethyloxonium (TMO) cations which were assumed to deprotonate to oxonium ylides, followed by either an oxa-Stevens type rearrangement⁴ or intermolecular methylation (Scheme 1).⁵ Deprotonation of TMO salts was inferred from various C_2 products observed when these salts are heated with strong, non-nucleophilic bases.⁶ On the other hand, methylation of weakly basic TMO counterions, such as arenesulpho-

nate,⁷ fluoride,^{†6a,8,9} and chloride^{6b} during thermal decomposition is well known. In fact, TMO salts are among the most powerful methylating agents known.¹⁰

The existence of TMO cations under methanol conversion conditions is not unreasonable since they are detected as a major product from proton-held methanol and dimethyl ether

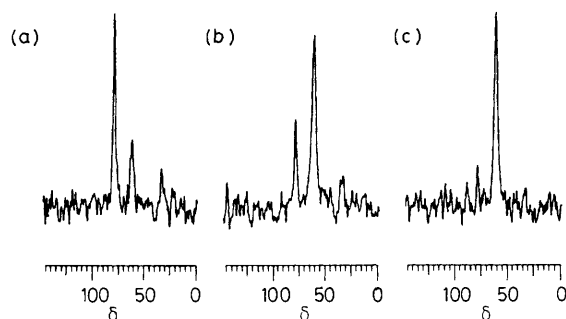
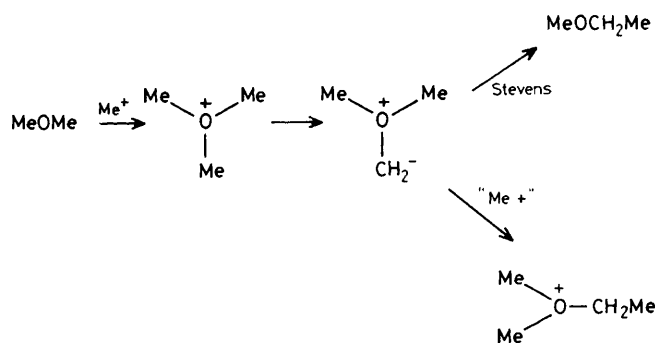
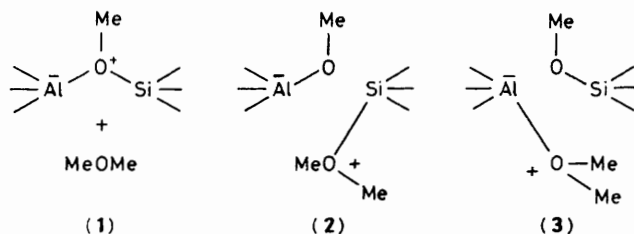


Figure 1. 50.1 MHz c.p. m.a.s. ^{13}C n.m.r. spectra of trimethyloxonium ion in ZSM-5 after (a) 4.3, (b) 9.3, and (c) 11.3 h. Spectra show the slow decomposition of TMO-ZSM-5 (δ 79) and appearance of methyl-ZSM-5 (δ 62).

† A recent claim that the weakly basic anion in $\text{TMO}^+\text{BF}_4^-$ leads to C_2 products through deprotonation⁸ has received criticism⁹ and may be best explained by impure starting materials.



dimers in high-temperature gas-phase experiments.¹¹ The question arises, however, whether the conjugate base of ZSM-5 will deprotonate the TMO cation, or simply undergo surface methylation.

A zeolitic conjugate base modelled using lithium aluminium tetraisopropoxide showed only methylation products when heated with TMO salts.¹² This suggested aluminates are insufficiently basic to produce an ylide. We now report that the conjugate base in TMO-ZSM-5 reacts nucleophilically, rather than as a Brønsted base.

Cross-polarisation magic-angle spinning (c.p. m.a.s.)[†] ¹³C n.m.r. spectra of TMO-cation exchanged ZSM-5⁶ showed a singlet at δ 79.2 as the major signal (Figure 1). This is assigned to the methyl groups of the TMO-cation and is consistent with literature values.¹⁵

There also appeared a smaller signal at δ 62 in this initial sample (4.3 h). Spectra collected through the next day (20 °C) showed a steady increase in this signal with concurrent loss of the TMO-methyl singlet at δ 79. A simple first-order decay of the TMO cation is plotted in Figure 2, which also indicates little or no total signal intensity loss during 24 h. Comparison of spectra after 4.3 and 11.3 h shows the peak at δ 62 to be about 1.5 p.p.m. broader and slightly asymmetric. This, plus constant signal intensity, leads to the conclusion that the product peak is a coincidental superposition from two species.[§] Furthermore, we detected no aliphatic methyl signal in the δ 13–18 region which indicates absence of C–C bond formation at this temperature.

We considered three modifications of the aluminosilicate site¹⁶. The most likely assignment for the decomposition product of TMO-ZSM-5 is a structure with a bridged methoxide and physisorbed dimethyl ether, (1). Overlap of these signals is consistent with the previous assignment of the peak at δ 59.2 to dimethyl ether formed on ZSM-5,¹⁷ and HY¹⁸ treated with methanol at high temperature; and with assignment of the δ 60.5 peak to the methoxy carbon in protonated methoxytrimethylsilane.¹⁵ In the latter model compound, we suggest that deshielding due to protonation is similar to that caused by bridging to aluminium.

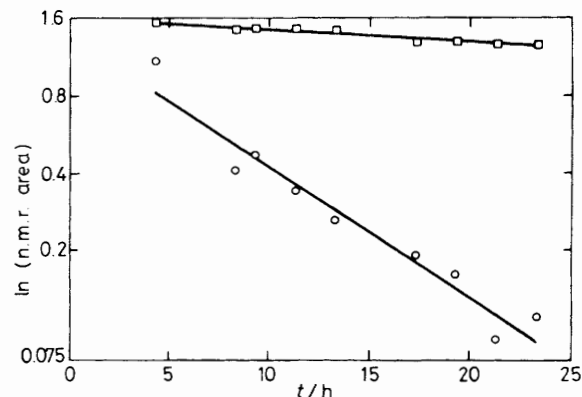
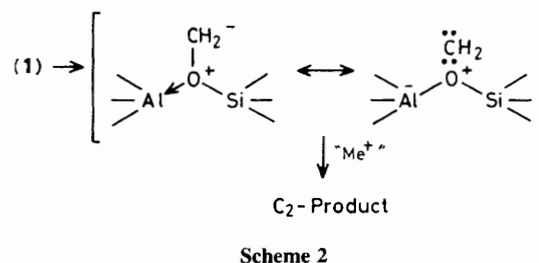


Figure 2. Plot of \ln trimethyloxonium intensity ¹³C n.m.r. signal (δ 79) (○) and \ln the sum of the TMO peak and the peak at δ 62 (□) vs. time at 20 °C. The decomposition of TMO cation follows simple first-order kinetics while the total ¹³C signal intensity is virtually unchanged. This demonstrates that the peak at δ 79 changes into the peak at δ 62.



An alternative structure could involve addition of dimethyl ether to one of the T sites in (1).¹⁹ Addition to silicon would give (2) in which the oxonium cation would be analogous to a dimethyl(trimethylsilyl)oxonium salt which resonates near to our observed signal [δ (OMe) 60.5].¹⁵ However, a free methoxy group on four-coordinate aluminium expected in (2) would be analogous to LiAl(OMe)₄ and should resonate around δ 50.[¶]^{20,21} Since no signal is observed at δ 50 for the decomposition product of TMO-ZSM-5, (2) seems an unlikely assignment.

Dimethyl ether addition to aluminium in (1) to give (3) would be analogous to a Lewis acid–ether complex and a free methoxysilane. This also seems an unlikely assignment for the TMO-ZSM-5 decomposition product since typical chemical shifts for methoxysilanes are upfield from that observed [*e.g.* Me₃SiOMe, δ (OMe) 49.7].¹⁵

C₂ products can derive from (1) via deprotonation to a surface stabilized ylide, which is a resonance form of surface

† Vacuum dried (400 °C, 0.01 Torr, overnight) H-ZSM-5¹³ (2.5 g; SiO₂/Al₂O₃ 70) was suspended in pre-cooled, dry nitromethane (15 g) and to it was added trimethyloxonium tetrafluoroborate (1.5 g) in the same solvent (5 g; –20 °C). All operations were carried out using anhydrous Schlenkware and a Vacuum Atmospheres glovebox (1 p.p.m. oxygen, \leq 0.25 p.p.m. water). After vigorous manual shaking this suspension was set aside (–20 °C; 1 h), filtered, washed with a small portion of pre-cooled nitromethane, then dried *in vacuo* (room temp.; 3 h). 50.18 MHz ¹³C m.a.s. n.m.r. spectra using a greased rotor¹⁴ were obtained at 20 °C, spinning at 3.2 kHz under N₂ with 10 gauss proton decoupling under both cross polarization (c.p.) and single pulse excitation. For c.p., contact times of both 1 and 10 ms were used at 1 s intervals. For single pulse excitation, 45° pulses were used at 12 s intervals.

§ The experiment was repeated using [²H₃]nitromethane to verify that no peaks were due to retained solvent.

¶ The synthesis of lithium aluminium tetramethoxide from LiAlH₄ and methanol was adapted from the procedure reported by Turova.²⁰ The resulting white solid (98% yield) showed an Al shift of δ 76 p.p.m., quadrupole coupling constant 3.8 MHz (confirmed by its 2D central transition excitation spectrum),²¹ and $\eta = 0.25$, which is consistent with the assigned structure. Proton decoupling substantially narrowed the Al spectrum, consistent with the proximity of methyl protons to the Al. The proton decoupled ¹³C m.a.s. spectrum was obtained under both single pulse and c.p. conditions. In both cases a single peak, δ 50.5, was observed. Quantitative measurement of the single pulse spectrum ($C T_1 = 7.5$ s via saturation comb) vs. the methyl carbon of a weighed sample of hexamethylbenzene ($C T_1 = 0.50$ s via inversion recovery) gave 26.2% C vs. an expected 30.5% C for LiAl(OMe)₄, which confirms that the observed peak is not from an impurity.

carbenoid (Scheme 2). Subsequent methylation of the reactive surface intermediate could produce ethyl-ZSM-5. The methylating agent could in fact be TMO cations formed at higher temperature. Methylene insertion would give C₂ products directly. The alternative possibility of homolytic C-H or C-O bond cleavage^{9b,22} of (1) to form C₂ products *via* free radical processes cannot be eliminated based on our current experiments. In fact, evidence for free radicals in methanol conversion product streams using spin trapping reagents was reported recently.^{22b}

From these results, the TMO cation is expected initially to methylate the zeolite surface. Systems using strong, non-nucleophilic bases⁶ do not accurately model the conjugate base in TMO-exchanged ZSM-5. C₂ product formation from methanol either *via* or accompanying methylated surface intermediates^{3,9a,23} are likely even in the presence of TMO cation.

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