## Stereospecificity of the Rearrangement of the $\alpha$ -Alkoxy Iron Acyl [( $\eta^{5}$ -C<sub>5</sub>H<sub>5</sub>)Fe(CO)(PPh<sub>3</sub>)COCH<sub>2</sub>OCH<sub>2</sub>Ph] to the $\alpha$ -Metalla-ester [( $\eta^{5}$ -C<sub>5</sub>H<sub>5</sub>)Fe(CO)(PPh<sub>3</sub>)CH<sub>2</sub>CO<sub>2</sub>CH<sub>2</sub>Ph]

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The acid catalysed rearrangement of  $[(\eta^5-C_5H_5)Fe(CO)(PPh_3)COCH(R)OCH_2Ph]$  (R = H, D, Me) to  $[(\eta^5-C_5H_5)Fe(CO)(PPh_3)CH(R)CO_2CH_2Ph]$  occurs stereospecifically with inversion of configuration at carbon.

The acid catalysed rearrangement of  $\alpha$ -alkoxy iron acyls to  $\alpha$ -metalla-esters has been implicated in the reductive polymerisation of carbon monoxide<sup>1</sup> and has potential for organic synthesis. We describe herein that the rearrangements are stereospecific and thus potentially applicable to asymmetric synthesis.

Treatment of the  $\alpha$ -benzyloxy iron acyl (1)<sup>2</sup> with CF<sub>3</sub>SO<sub>3</sub>H generated the  $\alpha$ -metalla benzyl ester (2) in 84% yield. The diastereotopic  $\alpha$ -protons can be assigned in the 300 MHz n.m.r. spectrum of (2) on the basis of the Karplus equation and chemical shift arguments. The preferred conformation of (2) places the CO<sub>2</sub>CH<sub>2</sub>Ph group staggered between the cyclopentadienyl and carbon monoxide ligands as depicted in Newman projection (3).<sup>3</sup> Proton H<sup>1</sup> is deshielded by the proximate phenyl of the triphenylphosphine ligand and appears upfield ( $\delta$  0.75) with respect to H<sup>2</sup> ( $\delta$  1.30). The <sup>3</sup>J<sub>PH</sub> coupling constants for H<sup>1</sup> and H<sup>2</sup> of 10.6 and 2.9 Hz respectively are consistent with this structure, the respective H–C $\alpha$ -Fe–P torsional angles being *ca.* 30 and -90°.

Deprotonation of (1) with butyl-lithium and quenching the derived enolate with  $CD_3OD$  gave the monodeuteriated analogue (4) stereoselectively as a 10:1 mixture of the (RR,SS) and (RS,SR) diastereoisomers.<sup>2</sup> Acid catalysed rearrangement of (4) gave (5) as a 10:1 mixture of diastereo-

isomers (88%). The stereochemistry of the major diastereoisomer could be assigned as (RS,SR) owing to the absence of the signal at  $\delta$  0.75 in the n.m.r. spectrum. These results indicate that the rearrangement of (1) to (2) is occurring stereospecifically with inversion of configuration at carbon. To confirm this the diastereoisomerically pure (RR,SS) complex (6) obtained by methylation of the enolate derived from  $(1)^2$  was treated with acid. A single diastereoisomer of the  $\alpha$ -metalla propionate ester (7) was obtained (80%). The stereochemistry of (7) could be deduced as (RS,SR) from analysis of the 300 MHz n.m.r. spectrum. The characteristic<sup>4</sup> long range  ${}^{4}J_{PH}$  coupling of 1.6 Hz between the phosphorus and the methyl protons place the methyl group between the cyclopentadienyl and carbon monoxide ligands while the chemical shift  $\delta$  1.62 and  ${}^{3}J_{PH}$  coupling constant of 8.1 Hz places the  $\alpha$ -proton between the carbon monoxide and the triphenylphosphine. These results are only consistent with the assigned (RS,SR)-stereochemistry in the expected conformation<sup>3</sup> depicted in the Newman projection (8).

The inversion of configuration at carbon observed in these rearrangements is consistent with the mechanism shown in Scheme 1 where the intermediate cationic ketene complex (9) is formed stereospecifically and subsequently trapped by benzyl alcohol from the unco-ordinated face.





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