Total Synthesis of Acarbose and Adiposin-2

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The first complete synthesis of acarbose (**1a**), the pseudotetrasaccharidic α -amylase inhibitor, is reported: coupling of the protected (+)-valienamine (**16**) and the epoxide (**9**) derived from 1",6"-anhydromaltotriose (**3**), followed by deprotection; likewise, adiposin-2 (**2a**), the 6'-hydroxy analogue of (**1a**), has also been synthesised.

The pseudotetrasaccharide acarbose (1a),¹ produced by *Actinomycetales* strains, is a potent inhibitor of intestinal α -D-glucosidases and saccharases *in vitro*,² and may now be used clinically as an effective oral antidiabetic agent. Considerable interest has therefore been stimulated in the biochemistry of this class of inhibitors,³ and extensive synthetic studies have been carried out by several research groups⁴⁻⁷

We describe herein the first total synthesis of (1a) and its 6'-hydroxy analogue adiposin-2 (2a)^{8,9} by coupling the protected anhydro derivatives (9) and (11) of the trisaccharide with the optically pure di-O-isopropylidene-(+)-valienamine (16), respectively, followed by deprotection.

Monobenzylidenation of 1",6"-anhydromaltotriose (3)¹⁰ was carried out by treatment with α, α -dimethoxytoluene in *N*,*N*-dimethylformamide (DMF) in the presence of *p*-toluenesulphonic acid (PTSA) at 60 °C to give, after acetylation (Ac₂O, pyridine), the 4,6-O-benzylidene derivative (4) {58%, $[\alpha]_D^{25}$ +57° (CHCl₃)}. The diol (5), obtained in 75% yield by treatment of (4) with aqueous 20% acetic acid, was treated with methanesulphonyl chloride in pyridine, and the resulting bis(methanesulphonate) was refluxed with sodium iodide in acetonitrile to give the 6-iodide, which was then hydrogenolysed (Raney nickel T-4¹¹) to afford the crystalline 6-deoxy derivative (6) {m.p. 205 °C, $[\alpha]_D^{25}$ +73° (CHCl₃)} in 95% overall yield. Treatment of (6) with excess methanolic sodium methoxide in CH₂Cl₂-MeOH at 50 °C produced, after acetylation, 65% of the 3,4-epoxide (8) contaminated with the





2,3-epoxide (12) (<10%) formed via migration of the epoxide group. The mixture of products was O-deacetylated with methanolic sodium methoxide in CH_2Cl_2 at 0 °C to give a 10:1 mixture of the epoxides (9) and (13), which was used directly in the coupling reaction.

4,7:5,6-Di- \overline{O} -isopropylidene-(+)-valienamine (16) {[α]_D²² +65° (CHCl₃)} was prepared in 65% overall yield from (1*S*)-(1,3,6/2)-1,2,3-triacetoxy-4-acetoxymethyl-6-azido-

cyclohex-4-ene $(14)^{12}$ by the following sequence: *O*-deacetylation, isopropylidentation with 2,2-dimethoxypropane in DMF-PTSA [(14) \rightarrow (15)], and reduction of the azido group

with H_2S in aqueous pyridine [(15) \rightarrow (16)]. Coupling of crude epoxide (9) with a slight excess of the amine (16) in propan-2-ol-DMF (1:1, v/v) at 120 °C for 70 h gave a mixture of the condensates, which was O-deisopropylidenated with aqueous 30% acetic acid and then acetylated. The products were separated on a silica gel column [EtOH-toluene (1:1, v/v)] to give the protected acarbose (17){19%, $[\alpha]_D^{24}$ +65° (CHCl₃) and its isomer (18) $\{30\%, [\alpha]_D^{20} + 58^\circ (CHCl_3)\}$. Acetolysis of (17) was readily carried out by using acetic acid-acetic anhydride-conc. sulphuric acid (30:70:1) at room temperature to give a carbose trideca-acetate (1b), the α anomer, { $[\alpha]_D^{21}$ +87° (CHCl₃)}, quantitatively. The structure was evidenced by the ¹H n.m.r. data (400 MHz, CDCl₃). O-Deacetylation of (1b) gave acarbose (1a) $\{59\%, [\alpha]_D^{18}\}$ +165° (H₂O); lit., 1 +171°}, the 1 H n.m.r. data of which coincided with those of an authentic sample.^{1,13}

On the other hand, the primary hydroxy group of (5) was selectively benzoylated with benzoyl chloride in pyridine and then converted to the 4-methanesulphonate (7), 95%. Epoxidation of (7) with methanolic sodium methoxide in CH₂Cl₂ at room temperature, followed by acetylation, gave selectively the desired epoxide (10) {76%, $[\alpha]_D^{22} + 28^\circ$ (CHCl₃)}.

Likewise, coupling of (16) with the epoxide (11), derived from (10), followed by deprotection and acetylation, gave two pseudotetrasaccharides, which were separarable on a silica gel column to afford the protected adiposin-2 (19) $\{33\%, [\alpha]_D^{24}$ +70° (CHCl₃)} and its isomer (20) $\{21\%, [\alpha]_D^{21} + 39^\circ$ (CHCl₃)}. Acetolysis of (19) provided adiposin-2 tetradecaacetate (2b) $\{78\%, [\alpha]_D^{21} + 102^\circ$ (CHCl₃)}, the ¹H n.m.r. spectrum could be almost interpreted as first-order. Deprotection of (2b) afforded adiposin-2 (2a) $\{78\%, [\alpha]_D^{18} + 154^\circ$ (H₂O); lit.,⁶ +163°}, identified by comparison with an authentic sample on the basis of the 400 MHz ¹H n.m.r. data.⁶

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