

## Preparation and Use of *N*<sup>α</sup>-Fluorenylmethoxycarbonyl-*O*-dibenzylphosphono-L-tyrosine in Continuous Flow Solid Phase Peptide Synthesis

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*N*<sup>α</sup>-Fluorenylmethoxycarbonyl-*O*-dibenzylphosphono-L-tyrosine is a useful derivative for the solid phase synthesis of *O*-phosphotyrosine peptides.

The phosphorylation of tyrosine residues in proteins is a fundamental mechanism for regulating diverse cellular processes.<sup>1,2</sup> This has led to a need for an efficient and facile procedure for the preparation of *O*-phosphotyrosine peptides. We have described recently the preparation and use of *N*<sup>α</sup>-fluorenylmethoxycarbonyl-*O*-dimethylphosphono-L-tyrosine, Fmoc-Tyr(PO<sub>3</sub>Me<sub>2</sub>)-OH, in Fmoc-polyamide solid phase peptide synthesis.<sup>3</sup> Simultaneous *O*-phosphate demethylation and peptide-resin cleavage is afforded by treatment with trimethylsilyl bromide (TMSBr) in trifluoroacetic acid (TFA).<sup>4</sup> More recent work in our laboratory has focused on the development of a derivative which permits the generation of *O*-phosphotyrosine peptides using short deprotection times and preferably with mild acids such as TFA.

The preparation of *tert*-butoxycarbonyl-*O*-dibenzylphosphono-L-tyrosine, Boc-Tyr(PO<sub>3</sub>Bzl<sub>2</sub>)-OH, and its use in the Boc-polystyrene method of solid phase synthesis has recently been reported.<sup>5,6</sup> It was observed that the final treatment with liquid hydrogen fluoride gave rise to a high level of dephosphorylated product. In addition, the use of 40% TFA-CH<sub>2</sub>Cl<sub>2</sub> for *N*<sup>α</sup>-deprotection caused significant *O*-debenzylation thus rendering it an inappropriate derivative for this mode of synthesis. However, such lability to TFA suggested that the derivative may be suitable for use in the Fmoc-polyamide synthesis procedure.

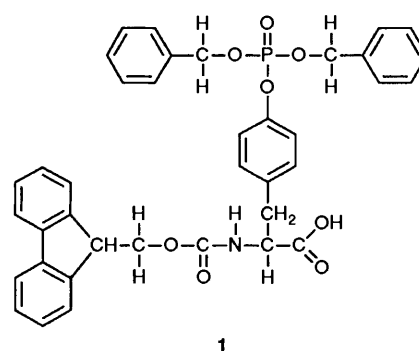
Fmoc-Tyr(PO<sub>3</sub>Bzl<sub>2</sub>)-OH **1** was prepared in modest yield (64%) by one pot phosphite triester phosphorylation of Fmoc-Tyr-OTBDMS (TBDMS, *tert*-butyldimethylsilyl) using dibenzyl *N,N*-diethylphosphoramidite<sup>7</sup> followed by *tert*-butyl hydroperoxide oxidation of the dibenzyl phosphite triester intermediate. Removal of the silyl ester was by aqueous acetic acid treatment. The structure of **1** was confirmed by <sup>13</sup>C NMR spectroscopy, elemental analysis and positive ion FAB-mass spectroscopy [*m/z* 686 (M+Na)<sup>+</sup>], and its purity by reversed-phase HPLC; [α]<sub>D</sub><sup>18</sup> +53.8° (c 1.2, CHCl<sub>3</sub>).

Use of the new tyrosine derivative in solid phase synthesis is illustrated by assembly of the heptapeptide **2** which consists of a sequence<sup>8</sup> of the viral protein p85<sup>gag-fes</sup>. The continuous flow variant<sup>9</sup> of the Fmoc-polyamide method was used. Synthesis was carried out manually on low-loading (0.1 mmol g<sup>-1</sup>) poly(dimethylacrylamide)-kieselguhr (Pepsyn K, CRB) which had been functionalized with an internal reference amino acid, acid labile handle and C-terminal glycine residue as previously described.<sup>10</sup> Peptide bond forming reactions utilized the appropriate *N*<sup>α</sup>-Fmoc-amino acid (3 equiv.) in dimethylformamide (DMF) together with benzotriazol-1-oxyltris(dimethylamino)phosphonium hexafluorophosphate (BOP), 1-hydroxybenzotriazole (HOBt) and *N*-methylmorpholine (3:3:4.5 equiv.) and 25 minute acylation times. Asparagine was incorporated as its *o*-nitrophenyl ester (3 equiv.) in the presence of an equivalent amount of catalyst, HOBt. A one hour coupling time was used. *N*<sup>α</sup>-Fmoc deprotection was carried out by treatment with 20% piperidine in DMF for 10 min.

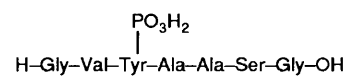
Peptide-resin was treated with 95% TFA-5% thioanisole for 2 hours at room temperature. Reversed-phase HPLC [Fig. 1(a)] indicated the presence of a minor impurity corresponding to approximately 9% by weight of the total product.

Peptide from each of the two peaks gave similar and excellent amino acid analysis results. However their positive ion FAB-mass spectra differed. The major product displayed a molecular ion at *m/z* 704 which corresponded to the calculated molecular weight of the *O*-phosphotyrosine containing peptide. The spectrum of the minor product showed a molecular ion at *m/z* 624 which is indicative of dephosphorylated peptide. A similar result was obtained when the peptide-resin was treated with 1 mol dm<sup>-3</sup> TMSBr-PhSMe-TFA for 1 hour at 0 °C. This suggests that the tyrosine-phosphate ester bond may not be completely stable to TFA. Curiously, this lability is not observed when *O*-dimethylphospho protection is used under similar cleavage conditions.<sup>3,11</sup>

Previous work in our laboratories showed that one of the two methyl protecting groups of Tyr(PO<sub>3</sub>Me<sub>2</sub>) was removed by the strong nucleophile, piperidine, during Fmoc-solid phase synthesis.<sup>3</sup> The exposed monomethyl phosphate group theoretically could take part in a side reaction, for example, the formation of a mixed anhydride at this site with the incoming amino acid.<sup>12</sup> Although this side product is labile to further base treatment, its presence should nevertheless be avoided as it may consume activated Fmoc-amino acid, therefore decreasing the effective molar excess of amino acid for peptide bond formation. It was therefore necessary to determine if a similar problem occurred with Tyr(PO<sub>3</sub>Bzl<sub>2</sub>). Using Boc-Tyr(PO<sub>3</sub>Bzl<sub>2</sub>)-OH and <sup>31</sup>P NMR spectroscopy, it was observed that 20% piperidine in DMF caused rapid mono-debenzylation with a *t*<sub>1/2</sub> of 12 minutes. In contrast use of the non-nucleophilic base, 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU), at a concentration of 1 mol dm<sup>-3</sup> (15.4%) in DMF,



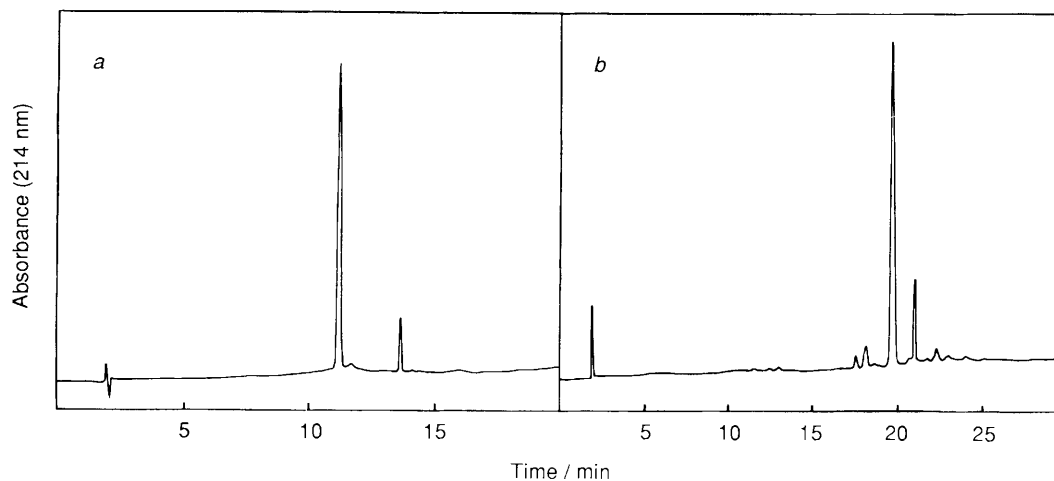
**1**



**2**



**3**



**Fig. 1** HPLC of (a) crude *O*-phosphotyrosine heptapeptide **2** and (b) crude *O*-phosphotyrosine tridecapeptide **3**. Conditions: Brownlee RP-300 column; solvent A, 0.1% aq. TFA; solvent B, 0.1% TFA in acetonitrile. Flow rate, 1.5 ml min<sup>-1</sup>. Gradient in (a) was 0–40% B in 20 min; in (b), 5–50% B in 30 min.

caused only slow deprotection with a  $t_{\frac{1}{2}}$  of 14 hours which augurs well for its use with **1**. The results of our preliminary studies have indicated that DBU in a concentration of 2% in DMF causes very rapid *N* $\alpha$ -Fmoc deprotection with no apparent side reaction in solid phase peptide synthesis.

Peptide **3** which represents the primary autophosphorylation site of the EGF receptor kinase<sup>13</sup> was assembled fully automatically on a MilliGen 9050 peptide synthesizer as described above with the exception that benzotriazole-1-yloxy-trispyrrolidinophosphonium hexafluorophosphate (pyBOP)<sup>14</sup> was used in place of BOP and 2% DBU–DMF employed for *N* $\alpha$ -Fmoc deprotection. Crude product obtained on treatment of dry peptide-resin with 95% TFA–5% phenol for 1 hour at room temperature gave the reversed phase HPLC profile shown in Fig. 1(b). The major product was isolated in 56% yield and gave the following amino acid analysis after acid hydrolysis: Asx (1), 1.04; Thr(1), 1.02; Ser (1), 1.11; Glx(2), 2.15; Pro(2), 2.02; Val(2), 1.88; Ile(1), 0.95; Leu(1), 1.01; Tyr(1), 0.90; Phe(1), 0.98. Positive ion FAB-mass spectroscopy confirmed the presence of the *O*-phosphate moiety. The principal trailing impurity on HPLC again corresponded to the dephosphorylated peptide (*ca.* 7% by weight).

Our results indicate that Fmoc–Tyr(PO<sub>3</sub>Bzl<sub>2</sub>)–OH can be employed for the introduction of *O*-phosphotyrosine residues in continuous flow solid phase peptide synthesis in which DBU in DMF is the Fmoc-deprotecting reagent of choice. Impurities arising from instability of the hydrophilic *O*-phosphate moiety to the final cleavage reagent can be separated adequately from the target product by reversed-phase HPLC or ion exchange chromatography. Further studies are in

progress to devise alternative deprotection strategies which avoid this problem.

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